



"RE-BUILDING THE CITY'S WATER SYSTEMS FOR THE 21ST CENTURY"

Sewerage & Water Board OF NEW ORLEANS

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NEW ORLEANS, LA 70165 • 504-529-2837 OR 52-WATER
www.swbno.org

Addendum No. 2

Date: 11/15/2024

Your reference is directed to **Contract Number: 2024-SWB-97** for Grid Control System which is scheduled to open at **11:00 a.m. CST on December 03, 2024** for SWBNO Engineering Department.

This addendum provides for the following:

1. Extended bid period
 - a. Request for Proposal Bid Advertisement:
 - i. **REMOVE** Language:

"Inquiries and/or Requests for Clarification are due to Connor Metcalf, on November 26, 2024, no later than 5:00 pm CST via in writing or email to cmetcalf@swbno.org. All responses will be posted on or before November 29, 2024.

Proposals will be received by the Sewerage and Water Board of New Orleans Procurement Department by December 3, 2024 at 11:00 am local time. For submission instructions, see proposal documents."
 - ii. **REPLACE** Language With:

"Inquiries and/or Requests for Clarification are due to Connor Metcalf, on December 20, 2024, no later than 5:00 pm CST via in writing or email to cmetcalf@swbno.org. All responses will be posted on or before December 27, 2024.

Proposals will be received by the Sewerage and Water Board of New Orleans Procurement Department by January 7, 2025 at 11:00 am local time. For submission instructions, see proposal documents."

b. SECTION 1.12 RFP Schedule Summary

i. Table 1. Anticipated RFP Schedule Summary has been **ADJUSTED** to the following:

Event	Date	Local Time
RFP Release	October 14, 2024	
Non -Mandatory Pre-Proposal Meeting	October 22, 2024	10:00am
Deadline for Written Questions	December 20, 2024	5:00pm
Responses to questions/clarification	December 27, 2024	
Proposal due date and time	January 07, 2025	11:00am
Evaluation Committee meeting, open to public	TBD	TBD

2. Additional Reference Drawings have been released as part of this addendum. Please reference Addendum attachments.
3. This Addendum includes the following attachments (not included in the page count):
 - a. Attachment – <GCS_Add2Attach1_BidQuestionsV1> (Pages 3-13)
 - b. Attachment – <GCS_Addendum2_ReferenceMaterial> (Pages 14-720)

The above revisions shall be incorporated in and take precedence over any conflicting part of the original proposal documents. This addendum is hereby officially made a part of the referenced proposal.

Receipt of this addendum shall be acknowledged by inserting its number and date in the space provided in the Form of Proposal.

This addendum consists of Seven Hundred and Twenty (720) pages.

*** END OF ADDENDUM ***

Solicitation 2024-SWB-97 – Grid Control System (GCS)

Questions and Responses During Bidding

Version 1, Dated: November 8, 2024 [Questions 23-38]

BIDDER QUESTION #1	Do we have any leeway with regards to the SEL components that are specified in the spec?
RESPONSE #1	Bidders may propose vendor hardware of any reputable OEM provided that it meets the RFP requirements and is capable of the required integration into the existing PDCS system. The proposed hardware capabilities will be evaluated as part of the RFP award process.
BIDDER QUESTION #2	Should the FEED Study be used as a part of the design specification for the GCS or is the FEED study only to be used as a “reference”?
RESPONSE #2	Reference only, the requirements are as defined in the RFP.
BIDDER QUESTION #3	Please confirm is the ECS (Electrical Control System) is existing or to be included with the GCS system deliverable.
RESPONSE #3	The ECS system is existing as defined in the RFP. Any augmentations to the ECS to achieve the RFP objectives are the responsibility of the Supplier.
BIDDER QUESTION #4	Will the GCS supplier be responsible for installation, wiring and testing of any newly identified and required I/O devices, fiber/ethernet cabling, controllers, control racks, etc?
RESPONSE #4	Yes.

BIDDER QUESTION #5	Will the GCS supplier be responsible for updating existing AVEVA HMI screens in use by the Customer to incorporate necessary GCS screens, or will GCS supplier provide a new AVEVA license and dedicated GCS screens, or will customer modify existing AVEVA HMI screens to incorporate GCS screens?
RESPONSE #5	The GCS Supplier will be required to updated existing AVEVA HMI screens for integration of the GCS into the overall PDCS environment. Supplier will be given access to the existing software to make the upgrades.
BIDDER QUESTION #6	Will electrical single lines be made available to bidders, denoting existing IED, breakers, fuses, transformers, etc?
RESPONSE #6	The one line included in Appendix A of the RFP package shall be used for bidding purposes. No additional information beyond that defined or included with the RFP will be provided. As necessary, the respondent shall detail assumptions or basis for their offering that are not sufficiently defined in the RFP. Additional detailed drawings will be provided to the successful bidder.
BIDDER QUESTION #7	Will IED control drawings be made available to bidder, reflecting all existing IED control wiring, Axion I/O wiring, RTU wiring, network communications drawings, etc?
RESPONSE #7	No additional information beyond that defined or included with the RFP will be provided for bidding purposes. As necessary, the respondent shall detail assumptions or basis for their offering that are not sufficiently defined in the RFP. Detailed information will be provided to the successful bidder.
BIDDER QUESTION #8	Several sections identify that the system will be evaluated again RMF Level 1 or 2. Does this indicate that customer cybersecurity personnel will be responsible for RMF evaluation process and will the system undergo a Authority to Operate (ATO) criteria?
RESPONSE #8	The reference to RMF is principally for common basis of understanding and a starting point for interoperability. Owner will review Suppliers design for integration into existing infrastructure as defined in the RFP.

<p>BIDDER QUESTION #9</p> <p>RESPONSE #9</p>	<p>Does customer have an identified list of prioritized loads, or load list that should be included in the Fast Load Shed design, and for load restoration during black-start?</p> <ul style="list-style-type: none"> a. Fast Load Shed schedule/load list for 60Hz b. Fast Load Shed schedule/load list for 25Hz <p>The load shed design will be part of the Supplier required system development in collaboration with the Customer.</p>
<p>BIDDER QUESTION #10</p> <p>RESPONSE #10</p>	<p>The FEED Study references IED password management, is this required for the GCU scope?</p> <p>Not directly; the Supplier will work with the Owner during implementation within the Owner’s IED password policy.</p>
<p>BIDDER QUESTION #11</p> <p>RESPONSE #11</p>	<p>Given the age of some infrastructure, please identify those devices and equipment for which adequate documentation is not presently available to model the equipment; ie: generators, SFC, RCV, relay, etc.</p> <p>Supplier shall assume documentation is available for all major GCS controlled equipment. During execution, Supplier shall coordinate with Owner’s team to identify any additional parameters for infrastructure assets to implement a fully functional GCS system.</p>
<p>BIDDER QUESTION #12</p> <p>RESPONSE #12</p>	<p>If additional I/O points are identified to complete the GCS installation, is the GCS supplier required to use SEL Axion platform or will a GCS supplier I/O platform be considered without negative scoring?</p> <p>Bidders may propose vendor hardware of any reputable OEM provided that it meets the RFP requirements and is capable of the required integration into the existing PDCS system. The proposed hardware capabilities will be evaluated as part of the RFP award process.</p>
<p>BIDDER QUESTION #13</p> <p>RESPONSE #13</p>	<p>SDN ethernet switches are specified in the RFP, is the Customer using SDN software applications for the SDN switches, or is “deny by default” the primary reason for the SDN switches? Will customer consider other Layer3 switches which are “deny by default”?</p> <p>SDN network topology is for multiple reasons, the primary is pre-defined network pathways for electrical-protection-speed restoration. Additional security features are of additional inherent benefit. SDN switches are a requirement and considered the base design, utilization of a non-SDN switch would be considered an alternate would have to be evaluated as an alternate during Supplier’s detailed design.</p>

<p>BIDDER QUESTION #14</p> <p>RESPONSE #14</p>	<p>Please confirm desired network redundancy; PRP, RSTP, or HSTP. Or if network redundancy will be performed by others.</p> <p>The PDCS network is a mesh that is based on software-defined network (SDN) pre-defined network paths. The network redundancy is based on hardware redundancy within the SDN pre-defined network paths. The IED network redundancy is moderately dependent on the selected IED, but a majority of existing IED's are SEL 751 that support PRP as well as other dual-ethernet port solutions.</p>
<p>BIDDER QUESTION #15</p> <p>RESPONSE #15</p>	<p>Will GCU supplier or Others be responsible for any IED settings changed required for successful operations of GCU and LS system.</p> <p>The GCS supplier will be responsible for any IED settings changes required for successful operation of GCS.</p>
<p>BIDDER QUESTION #16</p> <p>RESPONSE #16</p>	<p>Will GCS commissioning testing be done during normal business hours or off hours?</p> <p>The Supplier shall assume GCS commissioning testing will generally be performed during normal business hours, noting the RFP defined 'continuation of operations' requirements. It is emphasized in many locations in the RFP that the SWBNO is a 24/7/365 operation and that extensive coordination will be required to perform system testing.</p>
<p>BIDDER QUESTION #17</p> <p>RESPONSE #17</p>	<p>Do the existing generator have auto-synchronizers installed and operational?</p> <p>Yes.</p>
<p>BIDDER QUESTION #18</p> <p>RESPONSE #18</p>	<p>Please describe the existing method of generator synchronization.</p> <p>All generators, rotating or virtual (SFC's), have auto-synchronization to their 'generator bus'. Any interconnection beyond that 'generator bus' is, at this time, manual synchronization to that other source.</p>
<p>BIDDER QUESTION #19</p> <p>RESPONSE #19</p>	<p>Are the 24Hz RFC to be replaced by 25Hz SFC's?</p> <p>The existing 24-hz RFCs will be retired in the future</p>
<p>BIDDER QUESTION #20</p> <p>RESPONSE #20</p>	<p>What is the Overtime rate for Customer staff, if afterhours support is needed during installation and SAT.</p> <p>Customer operations staff supporting the installation and SAT would not be the liability of the Supplier.</p>

<p>BIDDER QUESTION #21</p> <p>RESPONSE #21</p>	<p>The phrase of "Ethernet/IP" is referenced in the RFP document, please confirm or define if this is the Allen-Bradley protocol, or just a reference to IP based communications over ethernet connectivity.</p> <p>This is a generic term and not Vendor specific.</p>
<p>BIDDER QUESTION #22</p> <p>RESPONSE #22</p>	<p>Can we have a 3 week extension for the bid?</p> <p>An extension to the bid period has been considered and we will extend the bidding period to December 3, 2024. Please refer to Addendum 1 for additional details.</p>

End Bidder Questions V0

<p>BIDDER QUESTION #23</p> <p>RESPONSE #23</p>	<p>2024-SWB-97 RFP references "Attachment C" - Economically Disadvantaged Business Participation Summary Sheet on page 30. Can you please provide this form? It is not included in the RFP.</p> <p>Refer to Addendum No. 1 dated 11/1/2024</p>
<p>BIDDER QUESTION #24</p> <p>RESPONSE #24</p>	<p>We have not seen the attendee list nor the meeting recording from the "Pre-Proposal Meeting" held on October 22nd. Can you please provide?</p> <p>Refer to Addendum No. 1 dated 11/1/2024</p>
<p>BIDDER QUESTION #25A</p>	<p>Per these sections of the RFP, the supplier must use an integrator with extensive experience specific to the SEL RTAC / Powermax hardware. Based on other previous load shed projects with their Powermax team as well as the proprietary software and coding of their system, Engenuity Global would choose to subcontract SEL for the controller programming. This would require a quote directly from SEL for this, is that what is expected?</p> <p>RFP reference to the above:</p> <p>Multiple sections reference this</p> <p>L. Supplier shall obtain PDCS Systems Integrator services from demonstrated established experienced specialty PDCS Systems Integrator with electrical protection control system design experience including a minimum 100,000 points and ten 50MW each, or greater, electrical network projects experience utilizing the hardware, software, and configuration specified for the Work. Selected Systems Integrator to provide field support during Construction, Startup, and Commissioning. Selection of the PDCS Systems Integrator is subject to approval by the Engineer based on substantiating proven experience meeting the Specified requirements. Additionally, resumes of key PDCS Systems Integrator personnel performing no less than 60 percent of the Work shall also be the basis of PDCS Systems Integrator selection approval. Non-approval of underqualified PDCS Systems Integrator requiring an alternate qualified PDCS Systems Integrator is not basis for a contract change.</p> <p>Specific hardware reference</p> <p>2.05 CONTROLLERS</p> <p>A. The controllers shall be from Schweitzer Engineering Laboratory (SEL) Real Time Automation Controller (RTAC) or approved equal. The system design is based on SEL RTAC.</p> <p>B. A single RTAC shall be provided per electrical distribution system 'logical' node; essentially per functional switchgear assembly. The RTAC shall facilitate system wide communication from the intelligent electronic devices (IEDs) in the 'logical' via the PDCS communications architecture. The RTAC shall manage multi-IED sequential logic sequences, such as primary source fail over, primary source restoration, and others as required for safe and functional operation of the logical and the wider SWBNO managed electrical network. The operation of the IEDs shall not be dependent on the health of the RTAC, such that the RTAC can fail and not impact the IED point of service protection functionality.</p>

<p>RESPONSE #25A</p>	<p>Bidders may propose vendor hardware of any reputable OEM provided that it meets the RFP requirements and is capable of the required integration into the existing PDCS system. The integration skills shall meet the specified requirements for the hardware/software solution proposed. The basis of design was the SEL PowerMAX solution and thus the qualifications are based on the basis of design solution. An approved alternate per the specification requirements can be evaluated as part of the RFP award process. Subcontracting to a specification compliant entity is within the requirements of the specification. Use of an experienced integrator is optional and available to a supplier should they choose to subcontract all, some, or part of the contract. The submitted solutions proposal should be on supplier letterhead in accordance with the bid specifications.</p>
<p>BIDDER QUESTION #25B</p>	<p>Note for question 1: This would need to be subcontracted to SEL (we would need costs for this for equal bidding between vendors)</p> <ul style="list-style-type: none"> • 40 94 23 (controller) parts 2.01-L, 2.01-N, and all of 2.09, 2.10, 2.11 • 40 94 24 (HMI) parts 1.01 through 1.05, 2.01-F, 2.05-G,H, 2.06, 2.10 through 2.11 • All Data Exchange Requirements per 40 94 25 • All GCS programming requirements per 40 94 26 • Additional time for warranty requirements • Additional time in the proposal on recommended installation practices of all control system design hardware prior to and during design, FAT, SAT, and commissioning.
<p>RESPONSE #25B</p>	<p>Not necessarily, SEL hardware or equivalent hardware from a reputable OEM would be acceptable as long as solution meets the functional design requirements outlined in the bid specifications. Bidders may choose to subcontract all, some, or parts of the work to one or more subcontractors.</p>
<p>BIDDER QUESTION #26</p>	<p>Are there any specific billing requirements to be included in the proposal?</p>
<p>RESPONSE #26</p>	<p>Bidder shall provide milestone dates in accordance with Specification 01 32 00 included in the RFP which shall be used for payment dates.</p>
<p>BIDDER QUESTION #27</p>	<p>Does the design and engineering scope include upgrading the partially controlled breakers (identified in yellow/orange on the feed package one-line) to new SEL relays with IEC 61850 monitoring and control over Ethernet? (p. 504 of the PDF).</p>
<p>RESPONSE #27</p>	<p>Only if required by the bidder to achieve the requirements of the specification. Generally, the expectation is that the load serving feeder breakers will be used primarily for load shedding operations by the GCS. Control of mains/ties to be as required by the bidder to meet the requirements of the specification.</p>

	<p>Refer to Appendix A Scoping One Line for contract scope. FEED study is provided for reference only.</p>
<p>BIDDER QUESTION #28</p>	<p>Are the blue-colored breakers shown on the existing one-line diagram currently integrated into the SCADA network? Additionally, will upgraded network cards with multiple ports be required to establish a standalone network? (40 94 23 1.01 B.1)</p>
<p>RESPONSE #28</p>	<p>Per the legend on the referenced one-line, the blue-colored breakers are ‘fully controlled / monitored’ which indicates they are fully integrated into the PDCS. The network design is the responsibility of the bidder, including any upgrades required by the bidder’s design. The expectation is that no upgrades to the existing network will be required unless required by the bidders design.</p>
<p>BIDDER QUESTION #29</p>	<p>Is any modification required for the existing Axion controllers or Wonderware at the PDCS nodes?</p>
<p>RESPONSE #29</p>	<p>Modifications to the existing PDCS are dependent on the bidder’s design. It is expected that configuration updates will be required at each of the PDCS nodes, both at the Axion and the local HMI to integrate the GCS functionality into the PDCS. Node Axion controller software may need to be modified to allow for network communications with upgraded breakers. Wonderware HMI may need to be modified to accommodate operator access to the new control interfaces available in the Grid Control System. Access to the PDCS project development files will be made available to the successful bidder.</p>
<p>BIDDER QUESTION #30</p>	<p>Will the new PDCS node locations require Axion control similar to the existing or use IEC61850?</p>
<p>RESPONSE #30</p>	<p>Yes, but this work will be done by prior Contract Package and will be ready for integration into the GCS by the GCS bidder.</p>
<p>BIDDER QUESTION #31</p>	<p>If the answers to questions 4 and 5 are yes, will modifications be required to the existing PDCS nodes (e.g., SDN switches, etc.)?</p>
<p>RESPONSE #31</p>	<p>See responses 28B, 29, and 30; the expectation is that there will be, at a minimum, configuration changes to existing PDCS nodes, with the degree and extent of modifications dependent on the bidder’s design.</p>
<p>BIDDER QUESTION #32</p>	<p>1.01 F – retrofit / upgrades required in scope. Please confirm these are protective relays?</p> <p>a. Does this include any existing SCADA or DCS networking/security interfaces?</p>

<p>RESPONSE #32</p>	<p>b. Is there a spec for the SEL relays and test switches required? c. Is procurement of this in scope?</p> <p>The referenced specification section is unclear, however, objects that are indicated with a "PDCS" designator on one-line SWBNO-E-SK-30.00.20240910 are integrated into the PDCS. Objects beyond those indicated on the above referenced one-line if required to be integrated into the PDCS for GCS functionality are the responsibility of the bidder.</p>
<p>BIDDER QUESTION #33</p> <p>RESPONSE #33</p>	<p>1.01 B.2 – Will SEL SDN design for block-by default be deemed acceptable?</p> <p>The referenced specification section is unclear, however the bidder's network design shall follow all specification requirements, up to and including the deny-by-default aspect of SEL SDN switches.</p>
<p>BIDDER QUESTION #34</p> <p>RESPONSE #34</p>	<p>Will the SCADA interface connection be routed through a security gateway? Should this use the existing computer system, or will a new rack/enclosure be required to connect to the GCS controller?</p> <p>Any GCS hardware shall be fully integrated into the existing PDCS infrastructure within the PDCS architecture. The need for security gateway, new rack/enclosure is dependent on the bidder's design and would be the responsibility of the bidder if required per the bidder's design.</p>
<p>BIDDER QUESTION #35</p> <p>RESPONSE #35</p>	<p>Should the estimate include all future points shown, or should this be excluded due to the uncertainty of the future WPC setup?</p> <p>The bid should not include the physical infrastructure nor licensing for future points but should include scalability and computational capacity for future points per the requirements of the specification.</p>
<p>BIDDER QUESTION #36</p> <p>RESPONSE #36</p>	<p>Section 3.01 – The installation of equipment is to be provided by a separate contractor based on the construction scope outlined in this document, correct? This cost should not be included in our proposal, correct? Additionally, "Manufacturer Services" is mentioned—please clarify what is required.</p> <p>Incorrect, any hardware installation required by the bidder's design is the responsibility of the bidder. As noted in the RFP, substantial on-going work is being performed by other Contractors including additions to the PDCS that will be 'GCS ready' awaiting integration by the GCS Contractor per the GCS bidder's design.</p>

<p>BIDDER QUESTION #37</p>	<p>Have all the scenarios listed in the FEED been executed in ETAP, or do the stability (underfrequency) studies for each contingency, progressive, and underfrequency scenario fall within this scope?</p> <p>a. If studies are required, are governor and exciter impulse step test available for each generator and frequency converter?</p>
<p>RESPONSE #37</p>	<p>The bidder shall assume any studies required to design and/or configure the GCS are required to be performed by the GCS supplier; with emphasis that the HIL testing is expected to utilize the GCS studies to inform required HIL test setup. The existing ETAP model can be provided to the successful bidder.</p>
<p>BIDDER QUESTION #38</p>	<p>For the implementation plan outlined on page 41, Will the scope of this project include all parts with different project starting and installation schedules? If so, how should “Part Future” be handled?</p>
<p>RESPONSE #38</p>	<p>Part Future is NOT in the bidder’s scope and is intended to indicate that future elements will be added to the GCS as the PDCS implementation progresses. All non-future ‘parts’ are to be scheduled within the bidder’s project execution plan.</p>
<p>BIDDER QUESTION #39</p>	<p>Need Model # and firmware revision of each RTAC unit with its physical location in respect to the supplied electrical one line.</p>
<p>RESPONSE #39</p>	<p>The requested information will be supplied to the successful bidder, any assumptions required by the bidder to submit their bid in this regard shall be listed.</p>
<p>BIDDER QUESTION #40</p>	<p>PDCS hardware that needs to be integrated into GCS, we request model numbers and firmware revisions.</p>
<p>RESPONSE #40</p>	<p>The requested information will be supplied to the successful bidder, any assumptions required by the bidder to submit their bid in this regard shall be listed.</p>
<p>BIDDER QUESTION #41</p>	<p>How many physical operator stations that will be needed with the GCS?</p>
<p>RESPONSE #41</p>	<p>No additional operator stations are expected to be supplied under the Work unless required by the bidder’s design; all GCS operator interface shall be fully integrated into existing PDCS operator workstations per the specification. There are, or will be, nominally nine (9) PDCS operator workstations that are all the exact same form-factor into which the GCS interface shall be integrated.</p>
<p>BIDDER QUESTION #42</p>	<p>Please provide photos of both existing PDCS servers showing all network connections.</p>

RESPONSE #42	Please see Addendum 2 “Reference Material”.
BIDDER QUESTION #43	Please provide network architecture drawing/diagram for the IEDs and PDCS.
RESPONSE #43	Please see Addendum 2 “Reference Material”.



SEWERAGE AND WATER BOARD OF NEW ORLEANS

FOR THE CONSTRUCTION OF CONTRACT NO. 1369

HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX

DRAWING INDEX

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35	MB-03	FUEL STORAGE TANK (TK-002) CONTAINMENT PLAN			
36	MB-04	FUEL STORAGE TANK CONTAINMENT SECTIONS AND DETAILS			
37	MB-05	FUEL STORAGE TANK (TK-001) NOZZLE & DESIGN DATA			
38	MB-06	FUEL STORAGE TANK (TK-002) NOZZLE & DESIGN DATA			
39	MC-01	DAY TANK (TK-003) PLAN, ELEVATION AND SECTION			

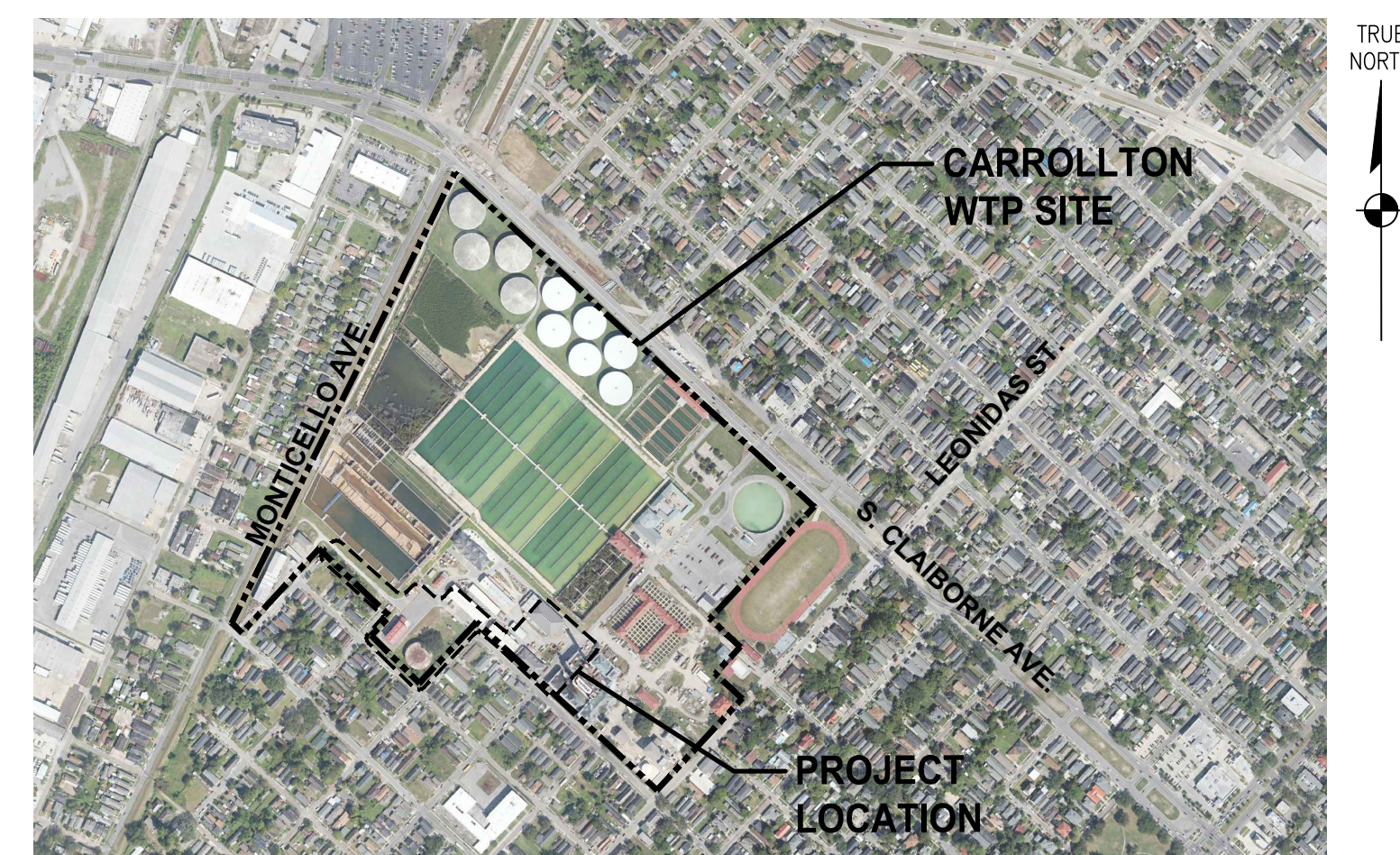
VICINITY MAP

NOT TO SCALE



LOCATION MAP

NOT TO SCALE



THESE COMPILED ENGINEERING AS-BUILT RECORD DRAWINGS ARE A COMPILATION OF A COPY OF THE ORIGINAL SEALED ENGINEERING DESIGN DRAWINGS FOR THIS PROJECT, MODIFIED BY ADDENDA, CHANGE ORDERS AND INFORMATION FURNISHED BY THE CONTRACTOR. THE INFORMATION SHOWN ON THESE COMPILED ENGINEERING AS-BUILT RECORD DRAWINGS THAT WAS PROVIDED BY THE CONTRACTOR OR OTHERS NOT ASSOCIATED WITH ME CANNOT BE VERIFIED FOR ACCURACY OR COMPLETENESS. MY COMPILATION OF THIS INFORMATION DOES NOT RELIEVE THE CONTRACTOR OF RESPONSIBILITY FOR ERRORS RESULTANT TO INCORRECT, INCOMPLETE OR OMITTED DATA ON THE CONTRACTOR'S AS-BUILT RECORD DRAWINGS - NOR DOES IT RELIEVE THE CONTRACTOR OF RESPONSIBILITY FOR NON-CONFORMANCE WITH THE ORIGINAL CONTRACT DOCUMENTS. THE ORIGINAL SEALED ENGINEERING DRAWINGS ARE ON FILE IN THE OFFICES OF THE SEWERAGE AND WATER BOARD.

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD
OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX
COVER, VICINITY MAP, LOCATION
MAP AND DRAWING INDEX

DR.	SJ CLARK	GENERAL SUPERINTENDENT
CK.	RA CASSANOVA	
AP.	LH NAGRATH	
LAST EDIT:		
SCALE:	NOT TO SCALE	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 1 OF 72

GENERAL NOTES:

- CONTRACTOR TO CONTACT THE SEWERAGE AND WATER BOARD (S&WB) PRIOR TO THE COMMENCEMENT OF ANY ACTIVITIES THAT MAY SUSPEND OPERATIONS.
- COORDINATE WORK ACTIVITIES, INCLUDING ACCESS WITH THE S&WB AND OTHER CONTRACTORS WORKING IN THE AREA, AS REQUIRED BY SECTION 01 31 13 PROJECT COORDINATION.
- THE CONTRACTOR IS RESPONSIBLE FOR REPAIRING ALL DAMAGE TO ADJACENT CONSTRUCTION AREAS AT NO ADDITIONAL COST TO THE S&WB AND SHALL BE LIABLE FOR ANY DAMAGE CAUSED BY FAILURE TO COMPLY WITH THESE INSTRUCTIONS.
- THE CONTRACTOR IS RESPONSIBLE FOR DAMAGE TO EXISTING UTILITIES WHICH OCCUR BY THEIR FAULT DURING CONSTRUCTION AND SHALL IMMEDIATELY REPORT DAMAGE TO THE S&WB. ALL REPAIR COSTS SHALL BE BORNE BY THE CONTRACTOR.
- THE CONTRACTOR SHALL NOTIFY THE S&WB IF THEY PLAN TO WORK ON AN S&WB HOLIDAY OR WEEKEND DAY. THE S&WB HAS THE FINAL AUTHORIZATION ON WORK PERFORMED NOT ON REGULAR WORK DAYS.
- ALL WORK SHALL CONFORM TO THE CITY OF NEW ORLEANS DEPARTMENT OF PUBLIC WORKS, THE SEWERAGE AND WATER BOARD OF NEW ORLEANS, OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA) STANDARDS AND STATE AND FEDERAL REGULATIONS.
- THE CONTRACTOR SHALL FURNISH ALL LABOR, SUPERVISION, MATERIALS, AND EQUIPMENT REQUIRED FOR THE WORK DETAILED IN THE CONTRACT AND AS REQUIRED BY THESE DRAWINGS AND SPECIFICATIONS.
- ALL WORKMANSHIP AND MATERIALS SHALL CONFORM TO THE SPECIFICATIONS OF THE SEWERAGE AND WATER BOARD EXCEPT AS NOTED.
- DIMENSIONS AND/OR ELEVATIONS MARKED "NTS" ARE NOT SHOWN TO SCALE. DRAWINGS ARE GENERALLY TO SCALE BUT SHOULD NOT BE SCALED.
- NOISE CONTROL - THE CONTRACTOR SHALL TAKE REASONABLE MEASURES TO AVOID UNNECESSARY NOISE APPROPRIATE FOR THE AMBIENT SOUND LEVELS IN THE AREA DURING WORK HOURS. ALL CONSTRUCTION MACHINERY AND VEHICLES SHALL BE EQUIPPED WITH PRACTICAL SOUND MUFFLING DEVICES AND OPERATED IN A MANNER TO CAUSE THE LEAST NOISE CONSISTENT WITH EFFICIENT PERFORMANCE OF THE WORK.
- ALL UTILITIES TO REMAIN UNLESS NOTED OTHERWISE. THE LOCATION OF THE EXISTING UTILITIES SHOWN ARE BASED ON EXISTING RECORDS AND WHERE POSSIBLE MEASUREMENTS TAKEN IN THE FIELD. THE INFORMATION IS NOT TO BE RELIED ON AS BEING EXACT OR COMPLETE.
- THE CONTRACTOR SHALL NOTIFY THE S&WB REPRESENTATIVE OF ANY UTILITIES FOUND ON THE SITE WHICH WERE NOT IDENTIFIED ON THE SURVEY PRIOR TO DEMOLITION.
- SILT FENCES SHALL BE INSTALLED AROUND THE PERIMETER OF THE CONSTRUCTION AREA PRIOR TO ANY OTHER CONSTRUCTION IN ACCORDANCE WITH SECTION 01 57 13 TEMPORARY EROSION AND SEDIMENT CONTROL.
- AT POINTS OF TIE-IN TO THE EXISTING SYSTEM, THE NEW PIPE MATERIAL SHOULD MATCH EXISTING PIPING IN SIZE AND SCHEDULE OR BE INSTALLED AS NOTED ON THE PIPING DRAWINGS.
- THE CONTRACTOR WILL BE REQUIRED TO REPAIR, AT HIS OWN EXPENSE AND IN AN APPROVED MANNER, ALL DEFECTS IN WORKMANSHIP OR MATERIAL DISCLOSED BY INSPECTIONS PRIOR TO OBTAINING FINAL ACCEPTANCE. THE CONTRACTOR SHALL ALSO BEAR ALL COSTS ASSOCIATED WITH THE RE-TESTING, INCLUDING ANY COSTS INCURRED BY THE S&WB.
- ALL REQUIRED DEMOLITION WORK SHALL BE INCLUDED IN THE BASE BID PACKAGE SUBMITTED BY THE CONTRACTOR.
- PRIOR TO ANY DEMOLITION, CLEARING, OR EXCAVATION, THE CONTRACTOR SHALL LOCATE ALL UNDERGROUND UTILITIES BY CALLING LOUISIANA ONE CALL AT 811 OR 1-800-272-3020 AND THROUGH COORDINATION WITH THE S&WB.
- DO NOT ALLOW MATERIAL AND DEBRIS GENERATED BY DEMOLITION ACTIVITIES TO ACCUMULATE ON THE JOB SITE. REMOVE DAILY AND DISPOSE OF IN A LEGAL MANNER. NO ONSITE SALE OF REMOVED ITEMS IS PERMITTED.
- THE CONTRACTOR MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE SAFETY OF THE PUBLIC AND/OR WORKERS ON THE SITE, AND TO PREVENT ACCIDENTS OR INJURY TO ANY PERSON ON, ABOUT OR ADJACENT TO THE WORK AREA.
- THE SITE IS IN ZONE A1. ELEVATION 1.50 FEET, AS PER FLOOD INSURANCE RATE MAP COMMUNITY- PANEL NUMBER 255203 0160 E. EFFECTIVE DATE MARCH 1, 1984.
- ANY WORK, CONSTRUCTION MATERIALS, FITTINGS, AND APPURTENANCES REQUIRED BY THE PLANS AND SPECIFICATIONS (INCLUDING FITTINGS AND MATERIALS AT ALL TIE-IN POINTS, TEMPORARY WORK, AND MATERIALS NEEDED TO ACCOMPLISH THE PROPOSED IMPROVEMENTS) AND NOT OTHERWISE IDENTIFIED IN THE PLANS, SHALL BE DEEMED INCIDENTAL TO CONSTRUCTION AND SHALL BE PERFORMED, SUPPLIED, AND INSTALLED AT NO ADDITIONAL COST TO THE OWNER.
- SHOULD FIELD LOCATION OF EXISTING UTILITIES REQUIRE ADJUSTMENT TO PROPOSED UTILITY ALIGNMENT, CONTRACTOR SHALL PERFORM ADJUSTMENTS AS REQUIRED.
- THE CONTRACTOR SHALL PROVIDE CONSTRUCTION AS BUILT DRAWINGS UPON COMPLETION.
- SEE SECTION 05 12 00 FOR AWS SYMBOL LEGEND.

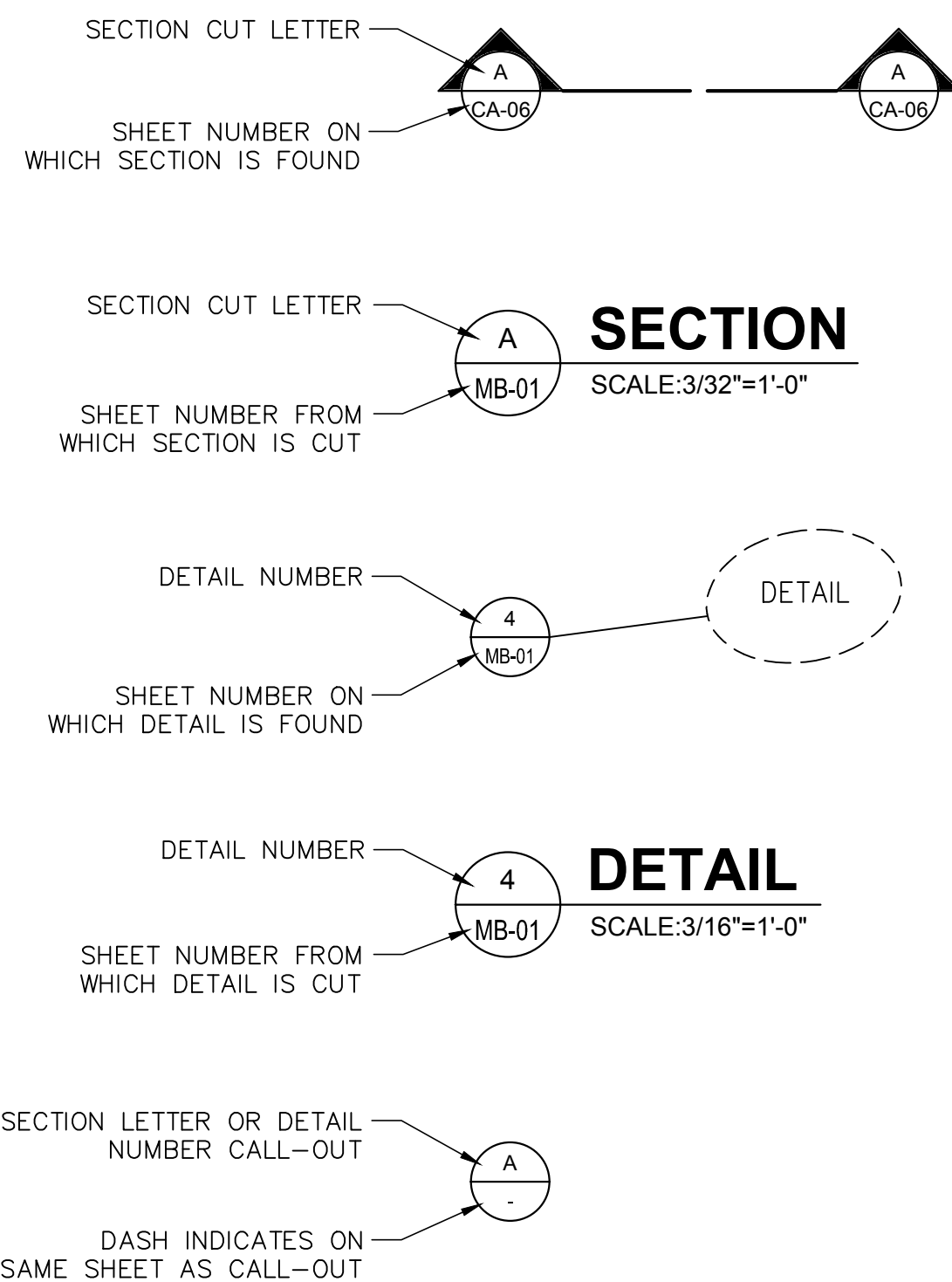
SITE ACCESS NOTES:

- CONTRACTORS WILL PRESENT A GOVERNMENT ISSUED (STATE OR FEDERAL) ID. A PHOTOCOPY WILL BE MADE AND THE ID RETURNED TO THE INDIVIDUAL. THE FOLLOWING INFORMATION WILL BE PROVIDED AT THE TIME OF THE PHOTOCOPY: COMPANY NAME, SUPERVISOR'S NAME AND DAYTIME PHONE NUMBER, DATES (OR TIME FRAME) OF EXPECTED VISITS TO THE PLANT AND NAME OF S&WB EMPLOYEE SUPERVISING THE CONTRACT.
- THE NAME WILL BE ADDED TO THE CONTRACTOR'S ENTRY LIST THAT IS AT EACH ENTRY GATE. WHEN THE CONTRACTOR ENTERS HE WILL BE REQUIRED TO SHOW HIS GOVERNMENT ISSUED I.D. WHICH WILL BE COMPARED WITH THE LIST. HIS ENTRY INTO THE PLANT WILL BE NOTED. ALL CONTRACTORS WILL DISPLAY A CONTRACTOR ISSUED ID AT ALL TIMES WHEN IN THE PLANT UNLESS IT IS UNSAFE TO DO SO.
- IF THE CONTRACTOR NEEDS TO HAVE A VEHICLE ENTER THE PLANT ON A REGULAR BASIS THEY WILL NEED TO CONTACT TODD HATHEWAY FOR ISSUANCE OF THE VEHICLE PASS. ONLY THOSE VEHICLES THAT NEED TO BE USED TO BRING IN MATERIALS AND TOOLS ON A DAILY BASIS WILL BE ISSUED A VEHICLE PASS.
- ALL CONTRACTOR EMPLOYEES SHALL PARK IN THE S&WB EMPLOYEE PARKING LOT (THE PARKING LOT TO THE LEFT WHEN ENTERING THE PLANT FROM CLAIBORNE AVE) AND ENTER THROUGH THE EMPLOYEE GATE.
- IF ANY CONTRACTOR EMPLOYEE IS TERMINATED OR REASSIGNED, THE CONTRACTOR SHALL INFORM THE S&WB IMMEDIATELY TO REMOVE THE EMPLOYEE'S NAME FROM THE GATE LIST.
- CONSTRUCTION ACCESS THROUGH THE GATE AT GENERAL OGDEN STREET AND SPRUCE STREET WILL BE PERMITTED. PROVIDE 72 HOURS NOTICE TO TODD HATHEWAY IF CONTRACTOR INTENDS FOR EMPLOYEES TO USE THESE GATES. GATE MUST BE STAFFED WITH SECURITY PERSONNEL WHEN IN USE.

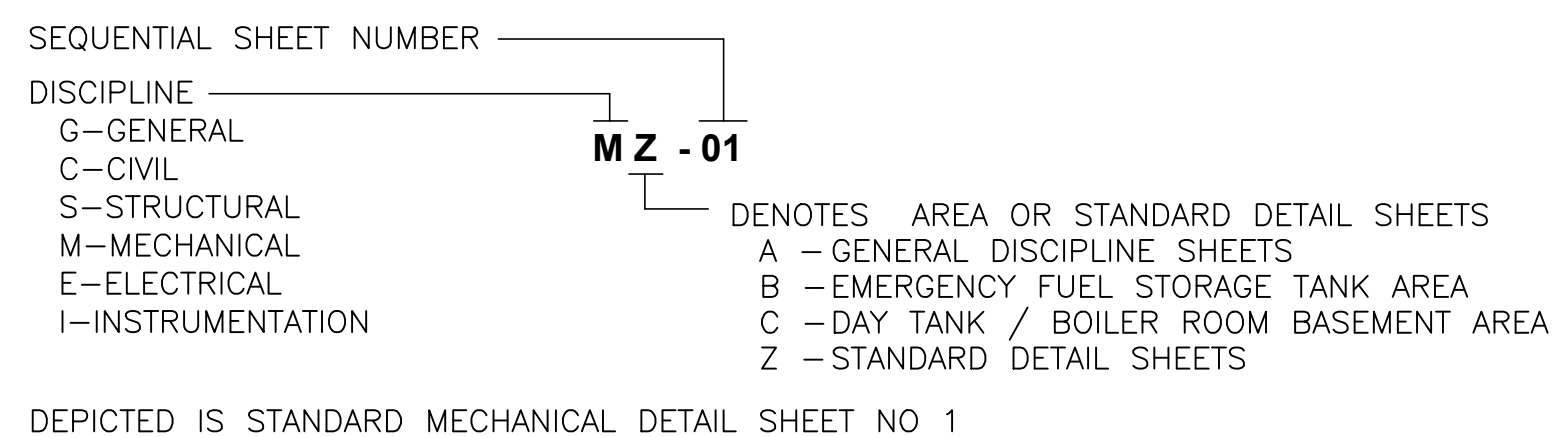
PROJECT ABBREVIATIONS:

#	NUMBER	MAX	MAXIMUM
&	AND	MCC	MOTOR CONTROL CENTER
@	AT	MD	MUD DISCHARGE
%	PERCENT	MIN	MINIMUM
C	CENTER LINE	MJ	MECHANICAL JOINT
PL	PROPERTY LINE		
'	FOOT; FEET	NC	NORMALLY CLOSED
"	INCHES	NO	NORMALLY OPEN, NUMBER
		NTS	NOT TO SCALE
		NV	NEEDLE VALVE
A	AMPERE, AMPS		
ADAAG	AMERICANS WITH DISABILITIES ACT ACCESSIBILITY GUIDELINES	OC	ON CENTER
ACI	AMERICAN CONCRETE INSTITUTE	OE	OVERHEAD ELECTRIC
AG	ABOVE GROUND	OSHA	OCCUPATIONAL HEALTH AND SAFETY STANDARDS
AWS	AMERICAN WELDING SOCIETY	OW	OILY WATER
BM	BENCHMARK	OWS	OIL-WATER SEPARATOR
BOP	BALANCE OF PLANT		
BOT	BOTTOM; BOTTOM OF TANK	P	PUMP
BV	BALL VALVE	PCCP	PORTLAND CEMENT CONCRETE PAVEMENT
BYND	BEYOND	PE	POLYETHYLENE
		PFO	POLISHED FUEL OIL
CC	CENTER TO CENTER	PL	PROPERTY LINE
CFO	CLEAN FUEL OIL	PLC	PROGRAMMABLE LOGIC CONTROLLER
CFPS	CERTIFIED FIRE PROTECTION SPECIALIST	PSF	POUNDS PER SQUARE FOOT
CFR	CODE OF FEDERAL REGULATIONS	PSI	POUNDS PER SQUARE INCH
CL	CENTER LINE	PT	POST TENSION
CLR	CLEAR	PTI	POST TENSION INSTITUTE
CONC	CONCRETE	PVC	POLYVINYL CHLORIDE
CONT	CONTINUOUS	PW	POTABLE WATER
CPLR	COUPLER		
CPT	CONTROL POWER TRANSFORMER	R	RADIUS
CS	CARBON STEEL	R/W	RIGHT-OF-WAY
CV	CHECK VALVE	RA	RELEASING AGENT
CY	CUBIC YARDS	RED	REDUCER
		RW	RAW WATER
DI	DUCTILE IRON, DRAINAGE INLET		
DISC	DISCONNECT	SCH	SCHEDULE
DV	DELUGE VALVE	SCP	STEEL CASING PIPE
DWG	DRAWING	SD	STORM DRAIN
		SF	SAFETY FACTOR, SQUARE FEET
EL	ELEVATION	SIM	SIMILAR
ELEV	ELEVATION	SL	SLUDGE LINE
EXT	EXTERIOR	SS	SANITARY SEWER, STAINLESS STEEL
EXT'G	EXISTING	SWBNO	SEWERAGE AND WATER BOARD OF NEW ORLEANS
		S&WB	SEWERAGE AND WATER BOARD OF NEW ORLEANS
FACP	FIRE ALARM CONTROL PANEL	T	TREAD(S), TELEPHONE, TONS
FC	FOAM CONCENTRATE, FLEXIBLE CONNECTION	TK	TANK
FFE	FINISH FLOOR ELEVATION	TOC	TOP OF CURB, TOP OF CONCRETE
FLG	FLANGE	TOG	TOP OF GRATING
FLH	FLEXIBLE HOSE	TOS	TOP OF SLAB
FO	FUEL OIL	TP	TEST POINT
FS	FOAM SOLUTION	TW	TREATED WATER
		TYP	TYPICAL
GALV	GALVANIZED	UG	UNDERGROUND
GPM	GALLONS PER MINUTE	UGE	UNDERGROUND ELECTRIC
GV	GATE VALVE		
		V	VOLTS/VERTICAL
H	HORIZONTAL	VIF	VERIFY IN FIELD
HMGP	HAZARD MITIGATION GRANT PROGRAM	VFD	VARIABLE FREQUENCY DRIVE
HO	HAND/OFF		
HOA	HAND/OFF/AUTOMATIC	W	WEST, WIDE, WATTS
HP	HORSE POWER	W/	WITH
HS	HAND SWITCH	WF	WIDE FLANGE
HSS	HIGH STRENGTH STEEL	WL	WATERLINE
HWY	HIGHWAY	WW	WELDED WIRE
		WWF	WELDED WIRE FABRIC
INV	INVERT	YC	EVENT CONTROL
		YR	EVENT RECORD
JB	JUNCTION BOX		
KSI	KIPS PER SQUARE INCH		
LAH	LEVEL ALARM HIGH		
LAHH	LEVEL ALARM HIGH HIGH		
LALL	LEVEL ALARM LOW LOW		
LAX	LEAK ALARM		
LCP	LOCAL CONTROL PANEL		
LG	LONG		
LG	LEVEL GAUGE		
LI	LEVEL INDICATOR		
LIT	LEVEL INDICATOR TRANSMIT		
LPS	LIGHTNING PROTECTION SYSTEM		
LSH	LEVEL SWITCH HIGH		
LSSH	LEVEL SWITCH HIGH HIGH		
LSLL	LEVEL SWITCH LOW LOW		
LSX	LEAK SWITCH		

SYMBOLOLOGY LEGEND



DRAWING NUMBERING SYSTEM



AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

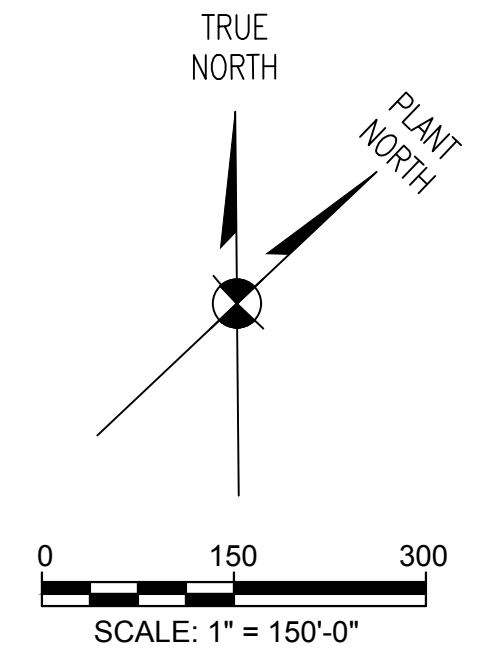
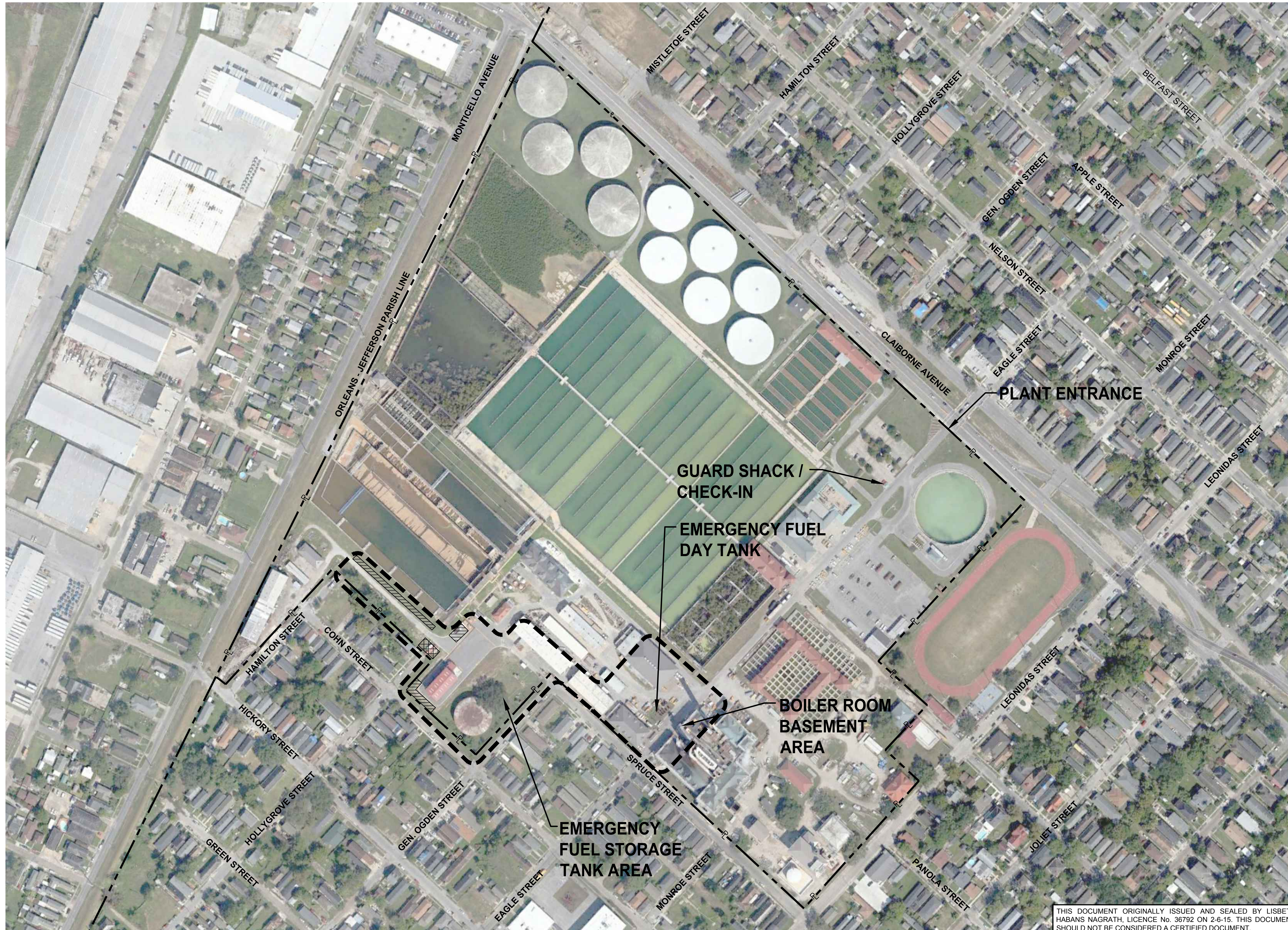
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TRIGON DWG. NO. GA-02

A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
GENERAL NOTES, LEGEND AND ABBREVIATIONS			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		GENERAL SUPERINTENDENT
LAST EDIT:			
SCALE:	NONE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 2 OF 72



CONSTRUCTION LEGEND

- LAYDOWN AREAS
- CONSTRUCTION TRAILER AREA

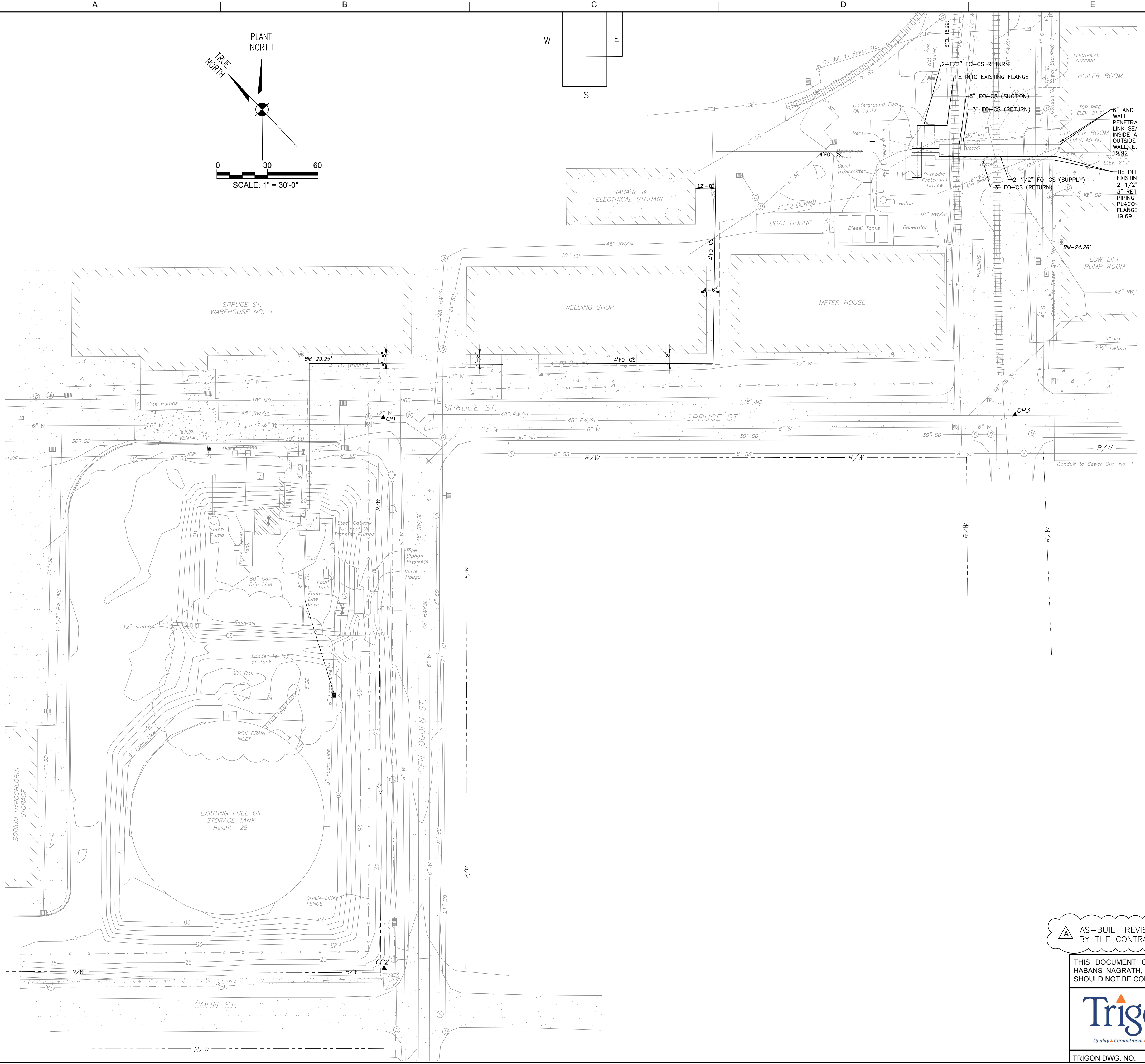
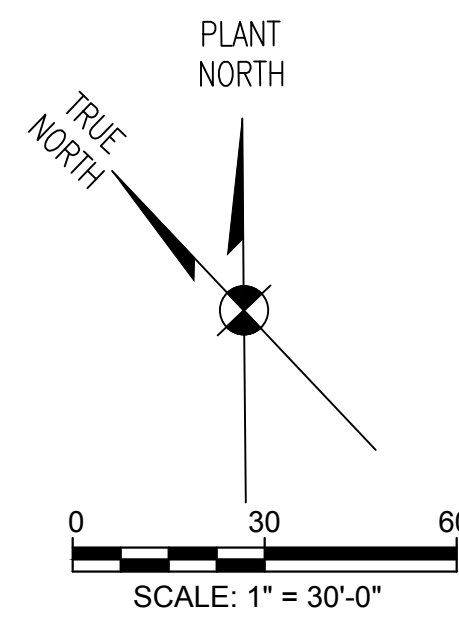
A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT			
MAIN WATER PURIFICATION PLANT POWER COMPLEX			
CARROLLTON WTP OVERALL SITE PLAN			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		GENERAL SUPERINTENDENT	
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 3 OF 72

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RECORD DRAWING INFORMATION NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.



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SITE SURVEY PROVIDED BY:
 DALE STOCKILL & ASSOCIATES, P.A., PROFESSIONAL LAND SURVEYORS, 8054 HWY. 11, CARRIERE, MS 39426, PH: 601-798-2326 AND SUBMITTED ON JANUARY 13, 2014.

SURVEYOR'S NOTES:
DATUMS:
 THE COORDINATE DATUM USED IN THE DIGITAL VERSION OF THIS DRAWING IS LOUISIANA STATE PLANE COORDINATE SYSTEM, SOUTH ZONE, NAD 83, US SURVEY FEET AS DETERMINED BY STATIC GPS OBSERVATIONS PROCESSED THROUGH NGS'S OPUS SITE [WWW.NGS.NOAA.GOV/OPUS].
 THE VERTICAL DATUM FOR THIS DRAWING IS CAIRO DATUM AS DETERMINED BY PLANT BENCHMARKS.

NOTES:
 THE POINTS USED IN CREATING THE DIGITAL TERRAIN MODEL (DTM) WERE OBTAINED BY A COMBINATION OF REAL TIME KINEMATIC (RTK) GPS OBSERVATIONS AND TRIGONOMETRIC LEVELING USING A TOTAL STATION AND CONVENTIONAL SURVEYING METHODS.
 THIS IS A TOPOGRAPHY SURVEY AND IS NOT INTENDED TO BE USED AS A BOUNDARY SURVEY.
 UTILITY QUALITY LEVEL SHOWN ON DRAWING AS PER ASCE 38-02
 UNDERGROUND UTILITIES ARE SHOWN AS PER RECORD DRAWINGS. NO PHYSICAL PIPE LOCATIONS WERE DETERMINED EXCEPT AS NOTED.

RIGHT-OF-WAY SOURCE:
 THE RIGHT-OF-WAYS SHOWN ON WERE OBTAINED FROM THE CITY OF NEW ORLEANS GIS PARCEL SHAPE FILE DATED JUNE 20, 2014, LOCATED ON CITY WEB SITE [WWW.DATA.NOLA.GOV].

SURVEY CONTROL POINTS

- ▲ CONTROL POINT #1 (CP1)
 MAG NAIL SET
 N= 532371.8450
 E= 3661746.3440
 ELEV.= 21.82' CD
 ELEV.= 0.295' NGVD 88
 LAT.- 29°57'30.32"
 LONG.- 90°07'49.50"
- ▲ CONTROL POINT #2 (CP2)
 5/8" REBAR SET W/CAP
 N= 532129.577
 E= 3661526.1487
 ELEV.= 21.76' CD
 ELEV.= 0.312' NGVD 88
 LAT.- 29°57'27.95"
 LONG.- 90°07'52.03"
- ▲ CONTROL POINT #3 (CP3)
 MAG NAIL SET
 N= 532119.4129
 E= 3662022.6461
 ELEV.= 21.58 CD
 LAT.- 29°57'27.95"
 LONG.- 90°07'46.39"

EXISTING SITE LEGEND

POWER POLE	⊗
OVERHEAD POWER LINE	—⊕—⊕—
TELEPHONE	—T—T—
LIGHT POLE	LP ⊕
SINGLE LIGHT TRAFFIC SIGNAL	TS ⊕
DRAIN INLET	⊕
6" CHAINLINK FENCE	—x—x—x—
BENCH MARK	⊙ BM
SEWER MANHOLE	⊙ S
DRAINAGE MANHOLE	⊙ D
WATER MANHOLE	⊙ W
WATER METER	⊙ WM
FIRE HYDRANT	⊙ FH
WATER VALVE	⊙ V
POWER BOX	⊕
VALVE	⊕
TREE DRIP LINE	—~—~~
UNDERGROUND ELECTRIC	—UGE—
OVERHEAD ELECTRIC	—OE—
ELEC. TRACED LINE	—SD—
STORM DRAINAGE	—SS—
SANITARY SEWER	—W—
WATERLINE	—W—
RAW WATER / SLUDGE LINE	—RW/SL—
MUD DISCHARGE	—MD—
FUEL OIL	—FO—
RIGHT-OF-WAY	—R/W—
FIN. FLR. ELEV. CONTROL POINT	▲ F.F.E.
ASHPALT	▨
CONCRETE	▩

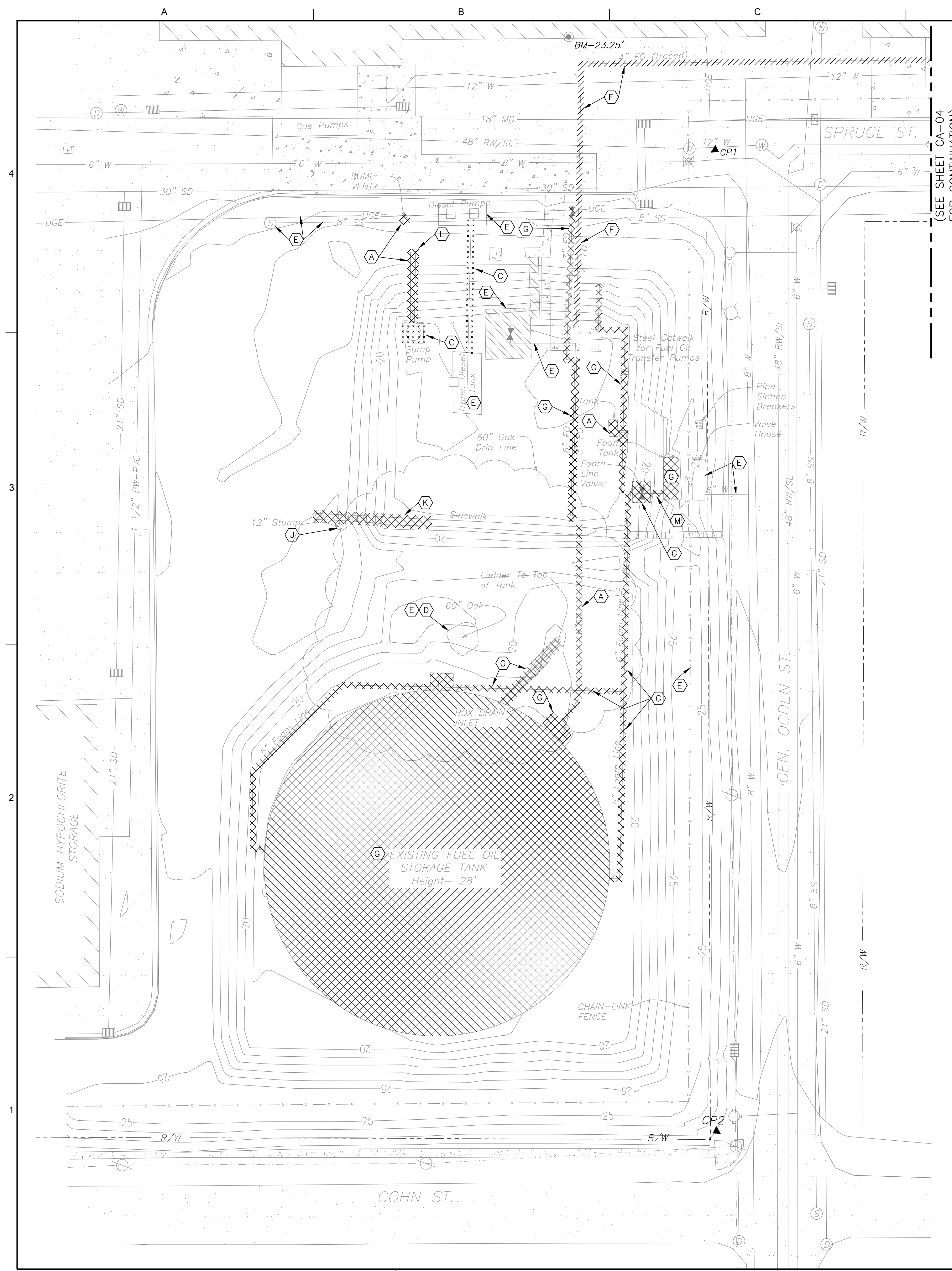
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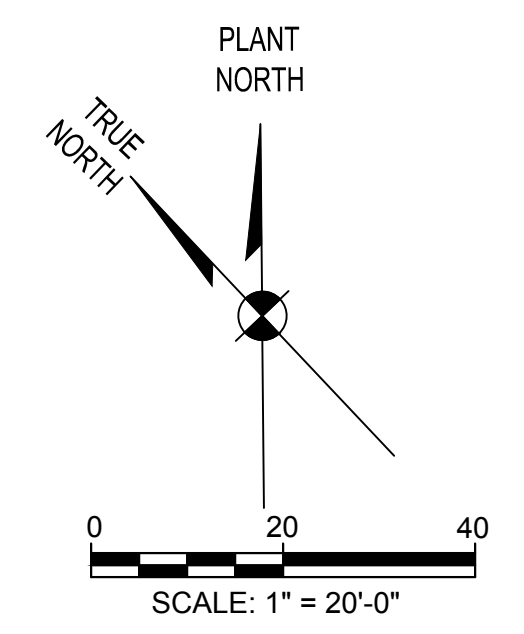


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A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
EXISTING SITE PLAN AND CIVIL NOTES			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH	GENERAL SUPERINTENDENT	
LAST EDIT:			
SCALE:	1"=30'-0"	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 4 OF 72



(SEE SHEET CA-04 FOR CONTINUATION)



DEMOLITION LEGEND:

- TO BE REMOVED.
- TO BE RELOCATED.
- TO BE ABANDONED.

SEE SPECIFIC DEMOLITION NOTES FOR DESCRIPTION OF WORK TO BE PERFORMED.

- (A) TO BE REMOVED FROM SITE.
- (B) NOT USED.
- (C) TO BE RELOCATED.
- (D) PROVIDE TREE TRIMMING IN ACCORDANCE WITH SPECIFICATION SECTION 31 13 16.
- (E) TO BE PROTECTED DURING CONSTRUCTION.
- (F) TO BE ABANDONED. FILL WITH FLOWABLE MATERIAL (SAND/CEMENT MIXTURE) AND PLUG AT BOTH ENDS FOLLOWING INSTALLATION OF NEW LINE.
- (G) TO BE REMOVED FROM SITE FOLLOWING TRANSFER OF FUEL OIL SERVICE.
- (H) (NOT USED)
- (I) (NOT USED)
- (J) TO BE REMOVED FROM SITE, INCLUDING ROOTS AS REQUIRED FOR PILE DRIVING.
- (K) TO BE REMOVED, AS REQUIRED FOR CONTAINMENT AND RE-GRADING.
- (L) FIELD VERIFY LOCATION OF EXISTING SUMP DISCHARGE BELOW GRADE. REMOVE TO AVOID CONFLICT WITH NEW WORK. SHOULD EXISTING DRAIN LINE EXTEND BEYOND REQUIRED EXCAVATION, PLUG END.
- (M) PROTECT EXISTING 6" WL FOR CONNECTION TO PROPOSED FIRE SUPPRESSION SYSTEM.

DEMOLITION NOTES:

1. SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
2. DEMOLITION WORK SHALL BE IN ACCORDANCE WITH SPECIFICATION SECTION 02 41 00 DEMOLITION. SEE SPECIFICATION SECTION 02 65 00 UNDERGROUND AND ABOVEGROUND STORAGE TANK REMOVAL.
3. CONTRACTOR SHALL DEMOLISH THE EXISTING STEEL FUEL OIL TANK IN ACCORDANCE WITH ALL APPLICABLE LAWS AND REGULATIONS.
4. FUEL OIL IN EXISTING STORAGE TANK SHALL BE CLEANED AND TRANSFERRED TO NEW TANK (TK-001). THE APPROXIMATE LIQUID LEVEL IN TANK IS 6 FEET ABOVE THE FLOOR. THE S&WB ESTIMATES 3 FEET OF SLUDGE AND 3 FEET OF FUEL.
5. FUEL OIL SLUDGE DISPOSAL SHALL BE IN ACCORDANCE WITH SPECIFICATION SECTION 02 65 00.
6. SEE SHEET CA-01 FOR EXISTING SITE LEGEND.
7. ALL UTILITIES TO REMAIN UNLESS OTHERWISE NOTED.
8. FIELD VERIFY LOCATION OF EXISTING UTILITIES PRIOR TO START OF CONSTRUCTION.
9. PROVIDE TEMPORARY EROSION AND SEDIMENT CONTROL AND STORM WATER POLLUTION PREVENTION PLAN, USING BEST MANAGEMENT PRACTICES, IN ACCORDANCE WITH SPECIFICATION SECTION 01 57 13.

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK AREA DEMOLITION PLAN			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
GENERAL SUPERINTENDENT			
LAST EDIT:			
SCALE:	1"=20'-0"		
DATE:	JANUARY 28, 2015	SET NO.	
		DWG. No.	12098-W8
		SHEET NO.	5 OF 72

A

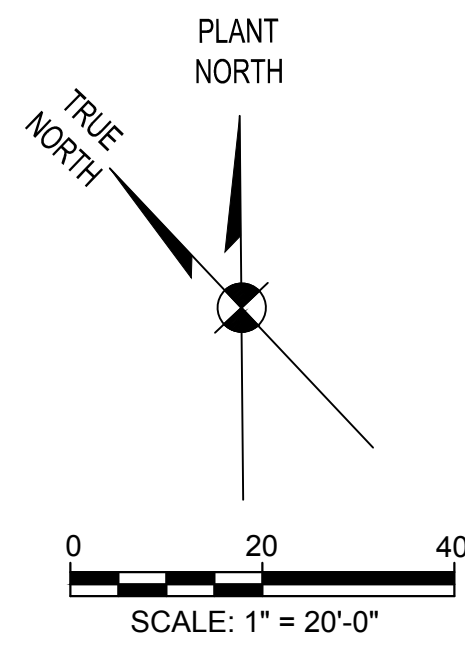
B

C

D

E

F



DEMOLITION LEGEND:

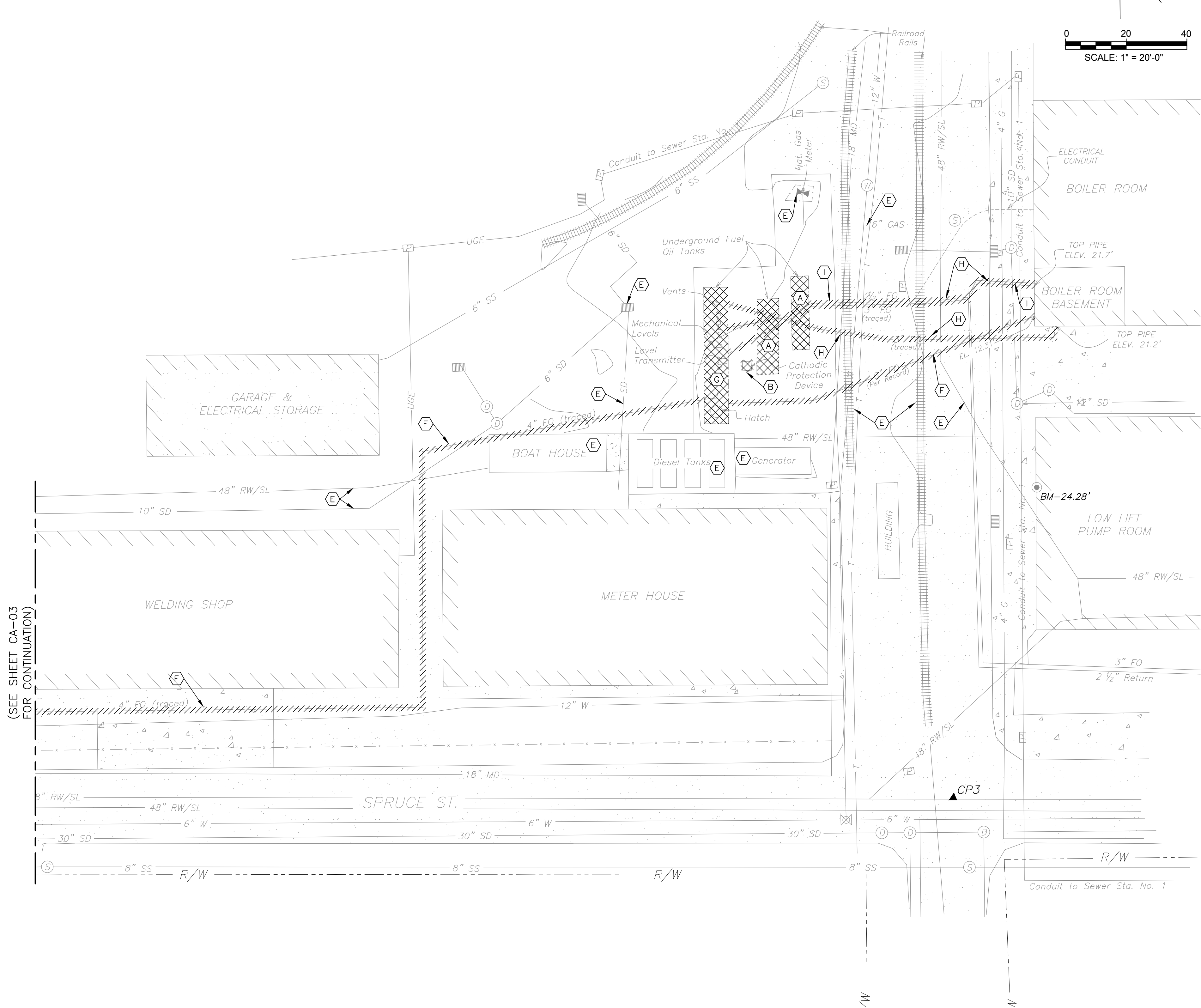
- TO BE REMOVED.
- TO BE RELOCATED.
- TO BE ABANDONED.

SEE SPECIFIC DEMOLITION NOTES FOR DESCRIPTION OF WORK TO BE PERFORMED.

- TO BE REMOVED FROM SITE.
- COORDINATE REMOVAL/RETURN OF ITEM TO S&WB.
- (NOT USED)
- (NOT USED)
- TO BE PROTECTED DURING CONSTRUCTION.
- TO BE ABANDONED. FILL WITH FLOWABLE MATERIAL (SAND/CEMENT MIXTURE) AND PLUG AT BOTH ENDS FOLLOWING INSTALLATION OF NEW LINE.
- TO BE REMOVED FROM SITE FOLLOWING TRANSFER OF FUEL OIL SERVICE.
- TO BE ABANDONED FOLLOWING INSTALLATION OF NEW LINES.
- COORDINATE WITH S&WB DURING REMOVAL OF FUEL OIL LINES TO VERIFY LEVEL OF SERVICE OF EXISTING ADJACENT COMPRESSED AIR LINES. EXISTING FUEL LINES TO AND FROM GAS TURBINE ARE TO REMAIN.

DEMOLITION NOTES:

1. SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
2. DEMOLITION WORK SHALL BE IN ACCORDANCE WITH SPECIFICATION SECTION 02 41 00 DEMOLITION. SEE SPECIFICATION SECTION 02 65 00 UNDERGROUND AND ABOVEGROUND STORAGE TANK REMOVAL.
3. THREE (3) EXISTING UNDERGROUND STORAGE TANKS SHALL BE REMOVED. THE LARGEST TANK (15,000 GALLONS) IS CURRENTLY IN-SERVICE. FUEL FROM THE IN-SERVICE TANK SHALL BE TRANSFERRED TO TEMPORARY TRAILER TANK(S) WITH TEMPORARY PIPING TO THE DIESEL PUMP ROOM DURING DEMOLITION AND CONSTRUCTION. CONTRACTOR TO PROVIDE DETACHABLE FLEXIBLE HOSES TO ALLOW REPOSITIONING OF TEMPORARY TANK.
4. SEE SHEET CA-01 FOR EXISTING SITE LEGEND.
5. ALL UTILITIES TO REMAIN UNLESS OTHERWISE NOTED.
6. FIELD VERIFY LOCATION OF EXISTING UTILITIES PRIOR TO START OF CONSTRUCTION.
7. PROVIDE TEMPORARY EROSION AND SEDIMENT CONTROL AND STORM WATER POLLUTION PREVENTION PLAN, USING BEST MANAGEMENT PRACTICES, IN ACCORDANCE WITH SPECIFICATION SECTION 01 57 13.



SEE SHEET CA-03 FOR CONTINUATION

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

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TRIGON DWG. NO. CA-03

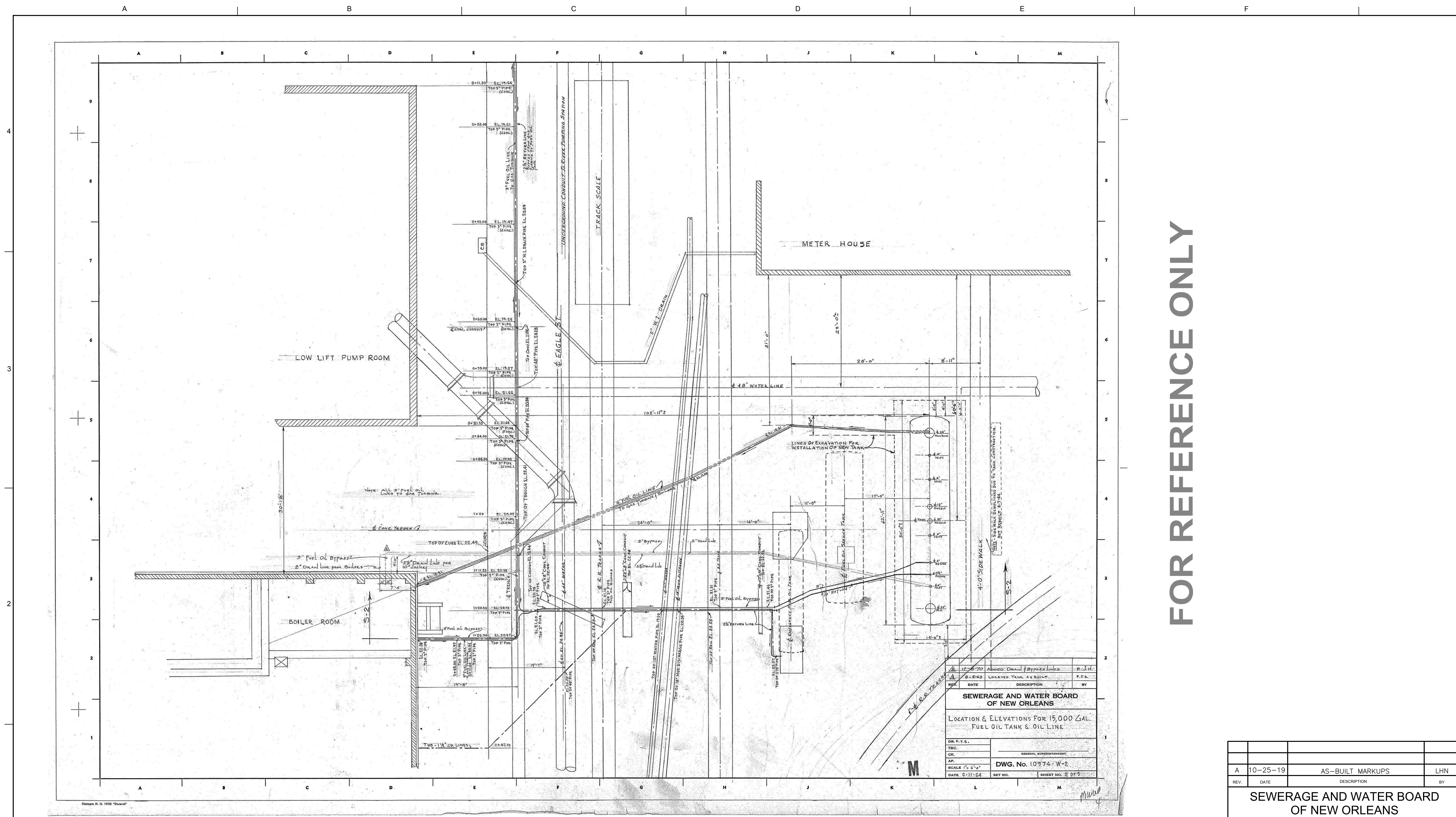
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-19-15	REVISED NOTE 3 AND REMOVED RAIL OPTION (ADD.2)	LHN
REV.	DATE	DESCRIPTION	BY

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE
 RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

DIESEL PUMP ROOM/DAY TANK AREA DEMOLITION PLAN

DR.	SJ CLARK	GENERAL SUPERINTENDENT
CK.	RA CASSANOVA	
AP.	LH NAGRATH	
LAST EDIT:		
SCALE:	1"=20'-0"	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 6 OF 72



FOR REFERENCE ONLY

REV.	DATE	DESCRIPTION	BY
17-25-20		Added Drain & Bypass Lines	R.L.H.
8-25-23		LOCATED TANK & SPLIT	P.T.S.

SEWERAGE AND WATER BOARD
OF NEW ORLEANS

LOCATION & ELEVATIONS FOR 15,000 GAL.
FUEL OIL TANK & OIL LINE

DR. P.T.S.
TRC.
CK.
AP.
SCALE 1" = 6'-0"
DATE 5-11-14

GENERAL SUPERINTENDENT
DWG. No. 10974-W-2
SET NO. SHEET NO. 2 OF 5

DRAWING NO. 10974-W2 SHEET 2 OF 5

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.



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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

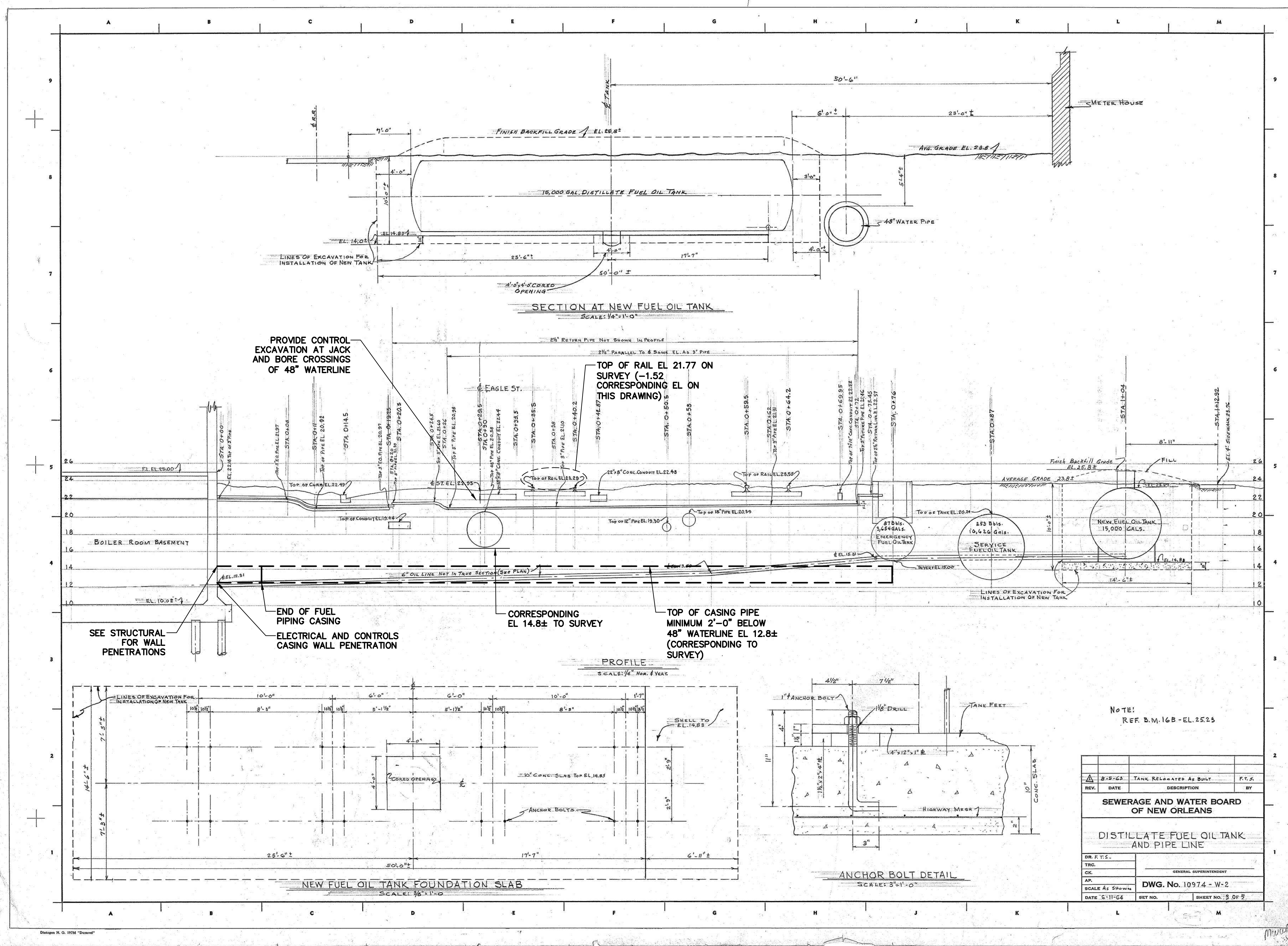
SEWERAGE AND WATER BOARD
OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION POWER COMPLEX

EXISTING FUEL OIL
PIPING PLAN

DR.	SJ CLARK	
CK.	RA CASSANOVA	
AP.	LH NAGRATH	GENERAL SUPERINTENDENT
LAST EDIT:		
SCALE:	NOT TO SCALE	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 7 OF 72

▲ JACK AND BORE REPLACED WITH OPEN CUT PER FCO-009/RFQ-001. SEE SUL-0243 FRO HAND SKETCHED RECORD DRAWINGS.



- NOTES:**
1. THE BACKGROUND SHOWN ON THIS DRAWING IS A COPY OF SWBNO DRAWING 10974-W-2, SHEET 3 OF 5, DATED 6-11-64. THIS BACKGROUND HAS BEEN INCLUDED FOR REFERENCE ONLY.
 2. ELEVATIONS SHOWN ON REFERENCE DRAWING DO NOT CORRESPOND TO SURVEY DATUM. FIELD VERIFY ELEVATION OF PROPOSED CASING PIPES. TOP OF CASING PIPES SHALL BE MINIMUM 2'-0" BELOW 48" WATERLINE. PROVIDE CONTROL EXCAVATION TO VERIFY LOCATION OF 48" WATERLINE AND TO ENSURE DISTANCE OF CASING PIPE FROM BOTTOM OF 48" WATERLINE.

NOTE:
REF. D.M. 16B - EL. 2523

REV.	DATE	DESCRIPTION	BY
1	8-5-63	TANK RELOCATED AS BUILT	P.T.S.

SEWERAGE AND WATER BOARD OF NEW ORLEANS

DISTILLATE FUEL OIL TANK AND PIPE LINE

DR. P.T.S.	GENERAL SUPERINTENDENT
TRG.	
CK	
AP	
SCALE AS SHOWN	DWG. No. 10974 - W-2
DATE 5-11-64	SET NO. SHEET NO. 3 OF 5

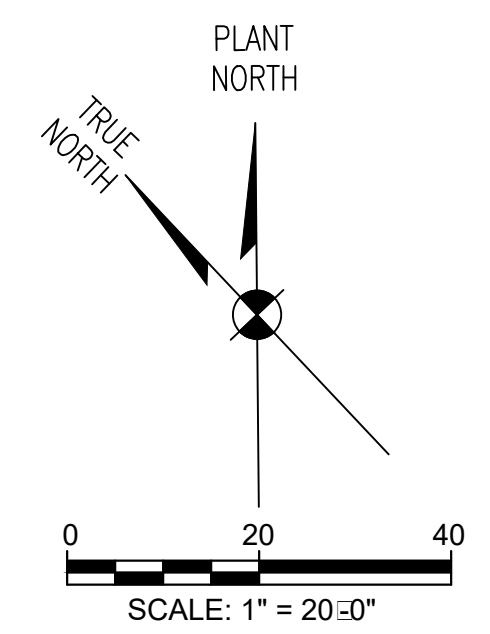
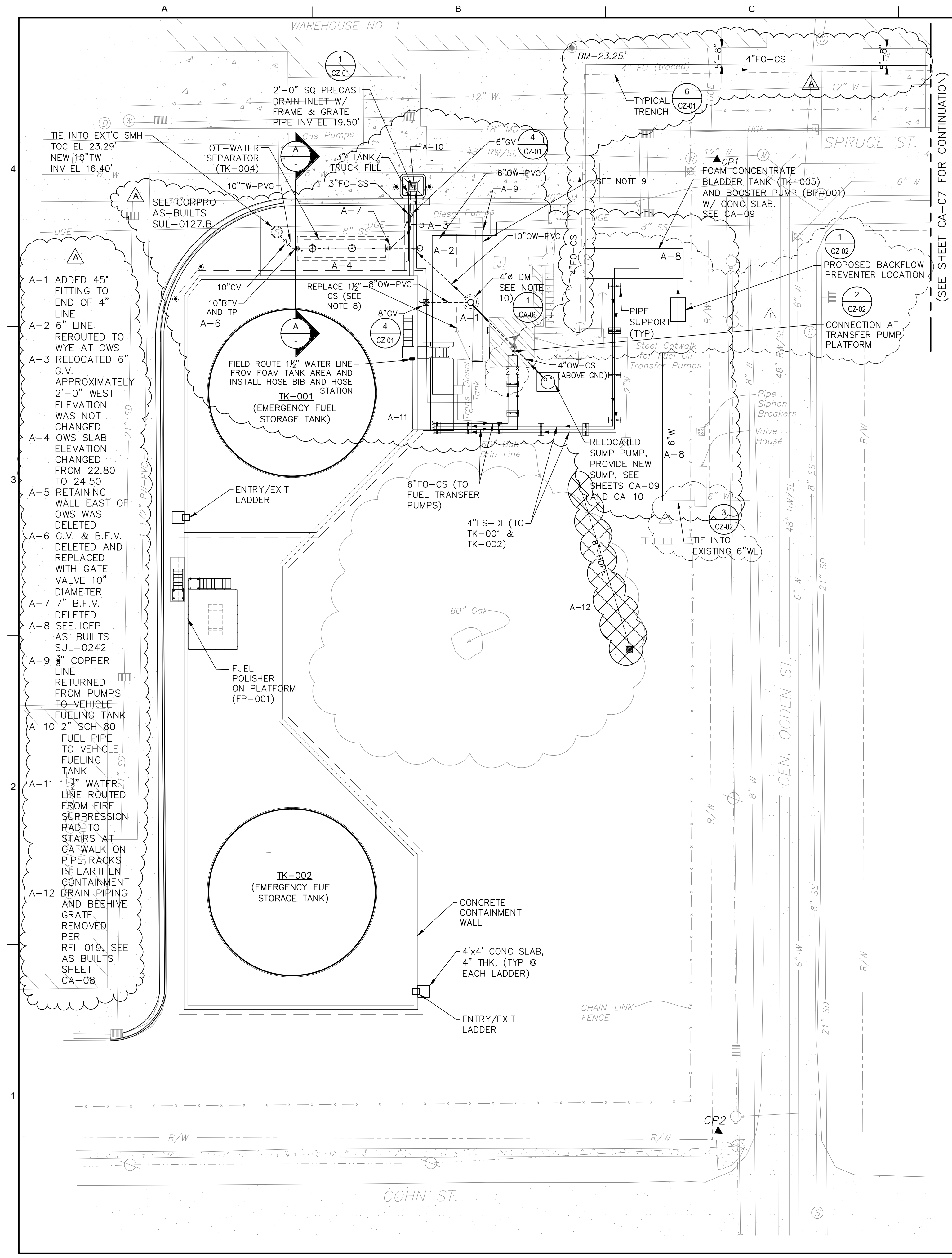
DRAWING NO. 10974-W2 SHEET 3 OF 5

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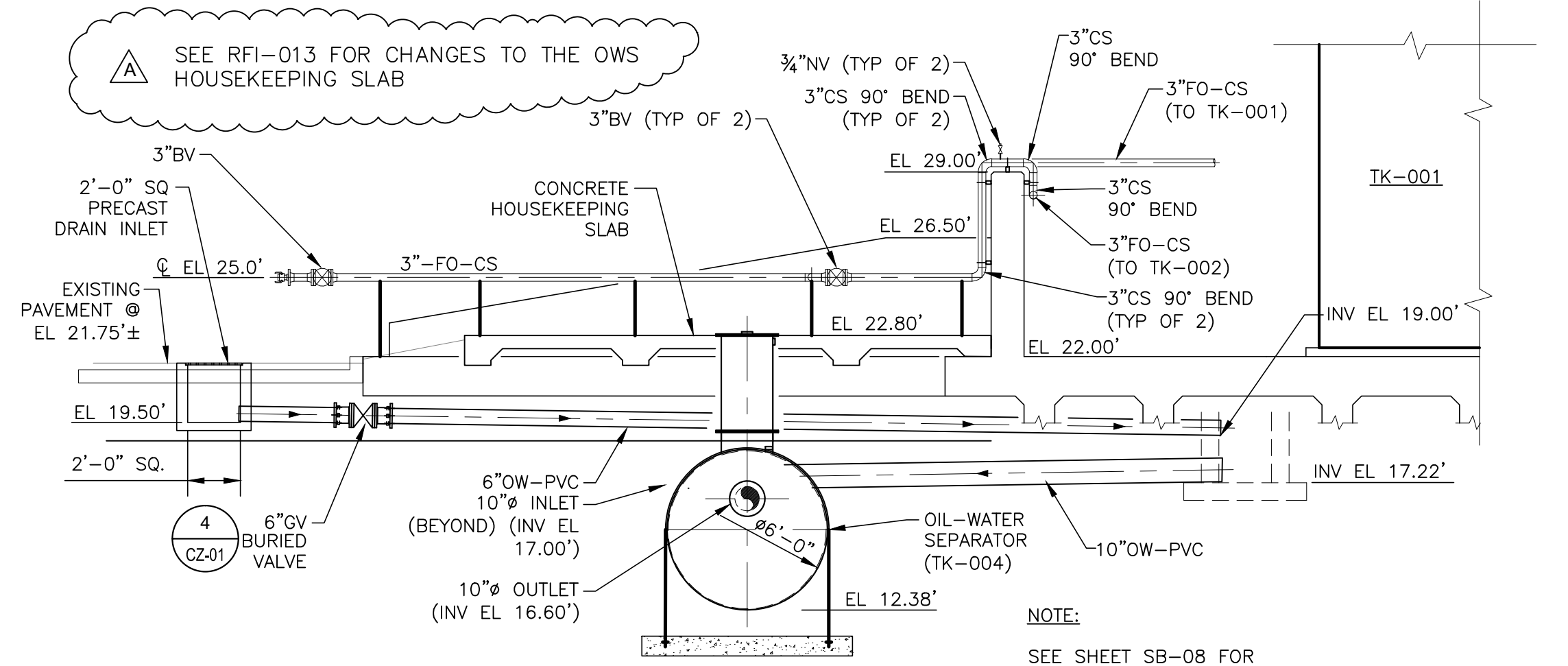


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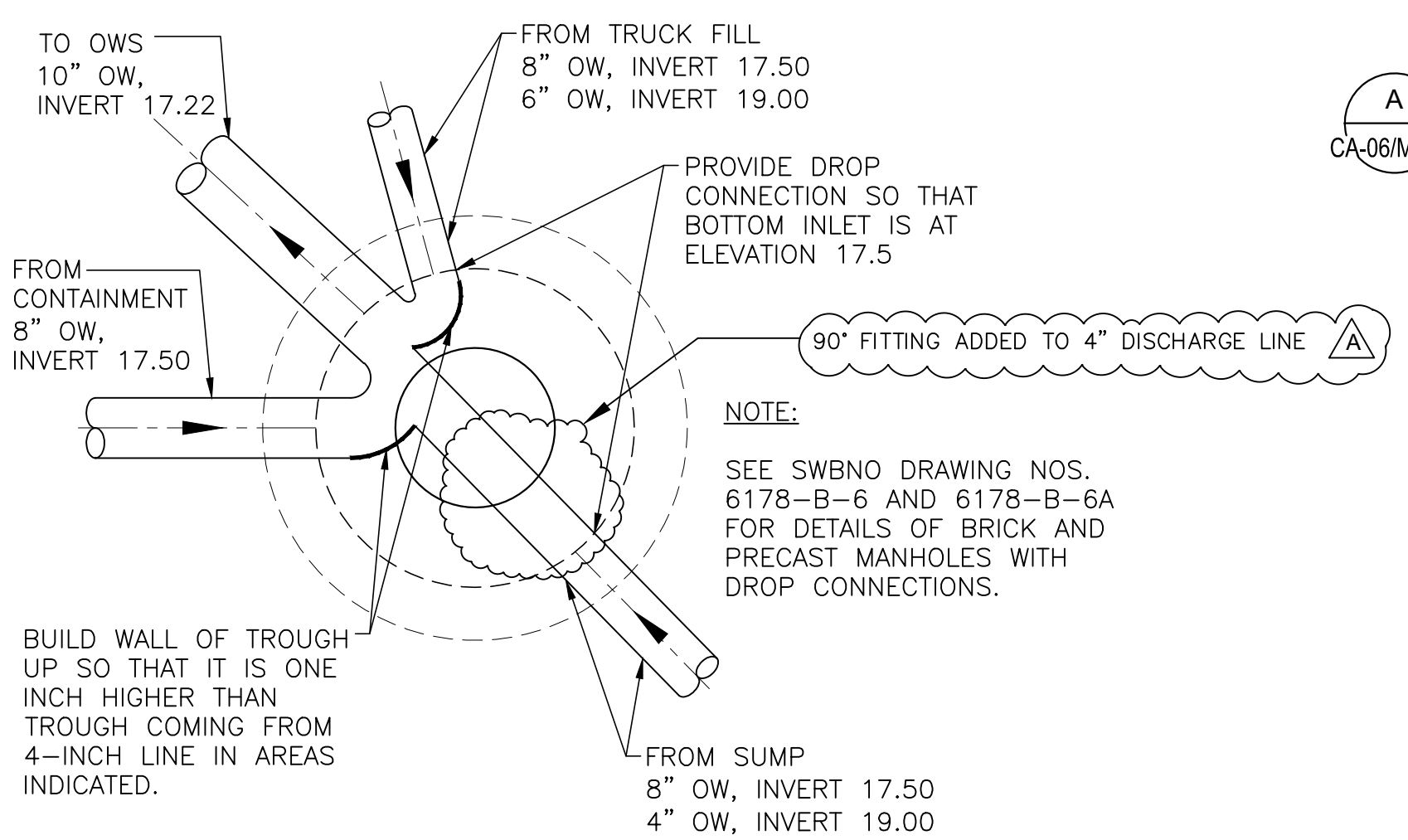
A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT			
MAIN WATER PURIFICATION PLANT POWER COMPLEX			
EXISTING FUEL OIL PIPING SECTION / JACK AND BORE			
DR.	SJ CLARK	GENERAL SUPERINTENDENT	
CK	RA CASSANOVA		
AP	LH NAGRATH		
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 8 OF 72



- NOTES:**
- SEE SHEET CA-01 FOR EXISTING SITE LEGEND.
 - SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
 - LOCATION OF EXISTING UTILITIES SHOWN ARE BASED ON EXISTING RECORDS. THE INFORMATION IS NOT TO BE RELIED ON AS BEING EXACT OR COMPLETE. CONTRACTOR SHALL FIELD VERIFY LOCATION OF ALL EXISTING UTILITIES PRIOR TO THE START OF CONSTRUCTION. ALL NEW UNDERGROUND PIPING SHALL BE FIELD ROUTED.
 - MINIMUM 2'-0" COVER REQUIRED OVER ALL NEW UNDERGROUND PIPING.
 - SIZE OF OWS IS APPROXIMATE. INVERT EL OF INLET IS FIXED AT EL 17.00' TO SUPPORT DRAINAGE. CONTRACTOR TO CONFIRM INLET AND OUTLET ELEVATIONS.
 - SEE SHEET SB-07 AND COORDINATE WITH OWS MANUFACTURER FOR INSTALLATION REQUIREMENTS AND RECOMMENDATIONS.
 - ALL OWS NOZZLES SHALL BE COVERED AND SEATED DURING EARTH WORK OPERATIONS.
 - REPLACE 1 1/2" CS PIPE FROM VEHICLE FUELING TANK TO DIESEL FUEL PUMP CONTRACTOR TO FIELD VERIFY EXISTING LOCATION AND REROUTE AS REQUIRED TO AVOID NEW DRAIN LINES TO OWS.
 - REROUTE EXISTING VEHICLE FUELING TANK FILL LINE UNDER CATWALK. MODIFY OR REPLACE PIPE SUPPORTS IN-KIND. CONTRACTOR TO FIELD VERIFY TIE IN LOCATIONS.
 - SEE SPECIFICATIONS FOR S&WB STANDARD DRAINAGE MANHOLE AND COVER DETAILS.
 - PROVIDE IMPRESSED CURRENT CATHODIC PROTECTION SYSTEM FOR STEEL PIPE LINE AND OIL-WATER SEPARATOR IN ACCORDANCE WITH SECTION 26 42 00.
 - MATCH EXISTING GRADE FOR UTILITY TRENCH RESTORATION.
 - SEE SHEETS CA-09 AND CA-10 FOR PROPOSED SUMP.



10. 6'-70' PILES DELETED RFI #013



SEE FCO-014/RFQ-002 FOR CHANGES TO PIPING TO AND FROM OWS. SEE RFI-013 FOR CHANGES TO THE OWS HOUSEKEEPING SLAB. SEE E SHEETS FOR CONTRACTOR PROVIDED ELECTRICAL AS-BUILTS. NEW BELOW GRADE FUEL LINE ENCASED IN 4000 PSI FIBER REINFORCED CONCRETE PER FCO-006.

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-23-15	REVISED PIPING, CALLOUTS & FIRE SUPPRESSION SLAB	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369

HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE

FUEL STORAGE TANK AREA ENLARGED SITE PLAN

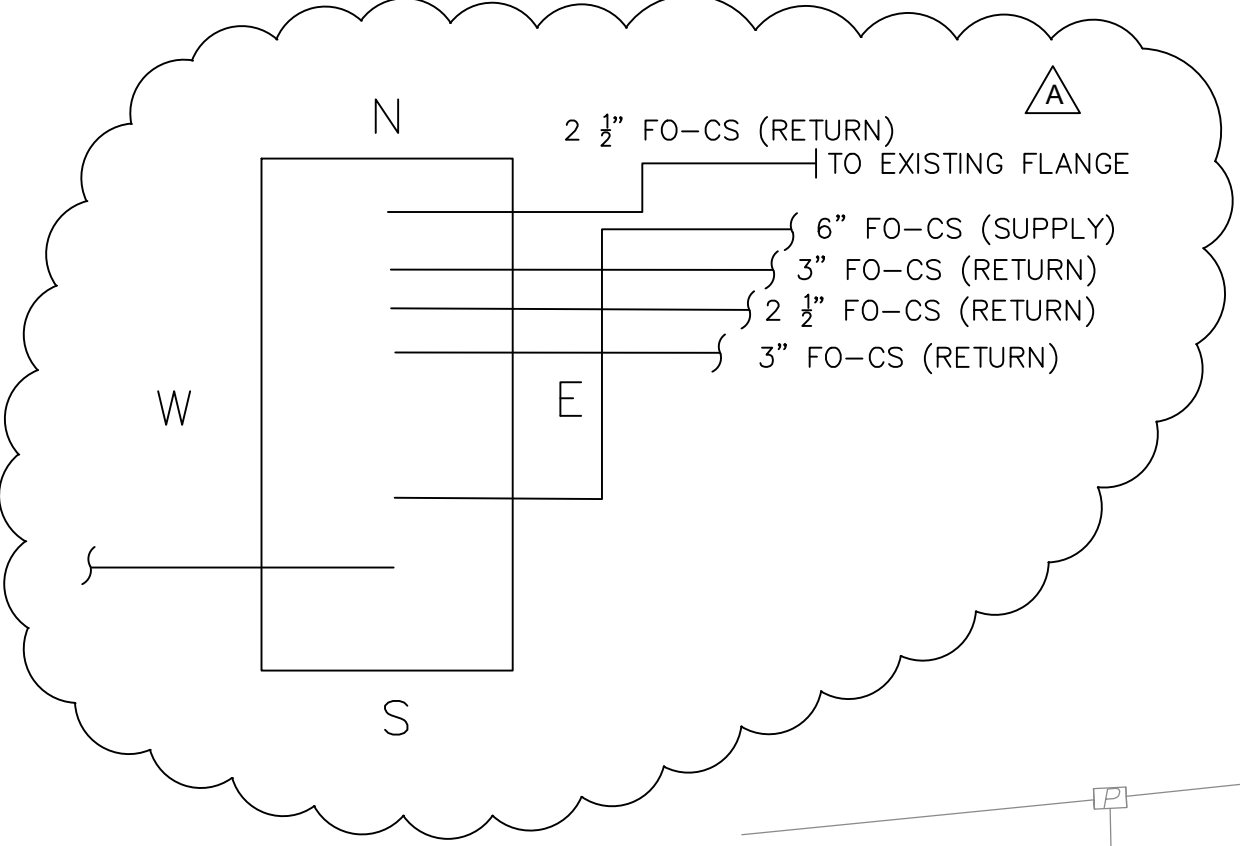
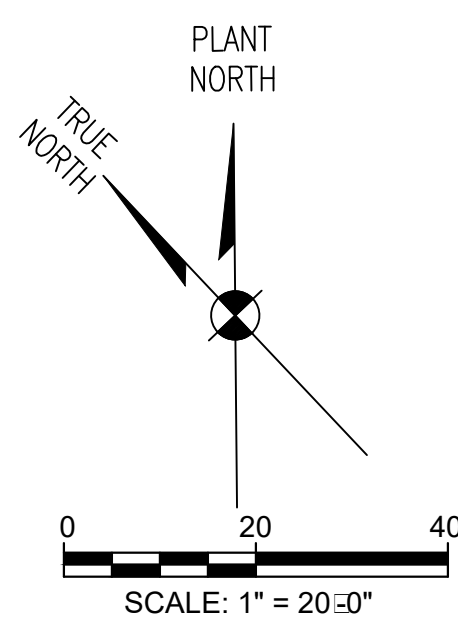
DR:	SJ CLARK
CK:	RA CASSANOVA
AP:	LH NAGRATH
GENERAL SUPERINTENDENT	
LAST EDIT:	DWG. No. 12098-W8
SCALE:	AS NOTED
DATE:	JANUARY 28, 2015
SHEET NO.:	9 OF 72

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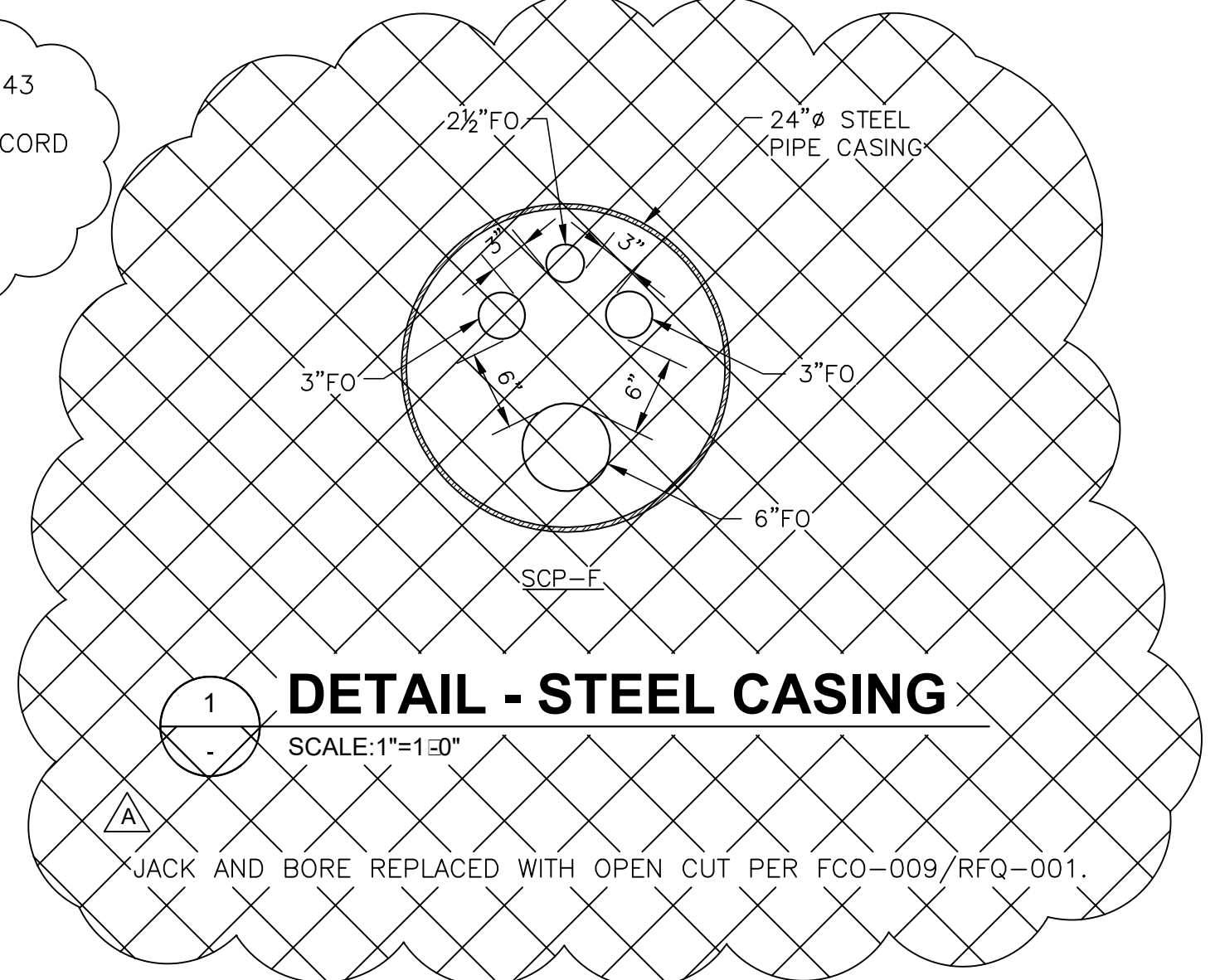
TRIGON DWG. NO. CA-06



NOTES:

1. SEE SHEET CA-01 FOR EXISTING SITE LEGEND.
2. SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
3. STEEL CASING PIPE TO BE INSTALLED BY JACK AND BORE FOR 6-INCH CARRIER PIPE (SUCTION FROM DAY TANK TO DIESEL PUMP ROOM) AND TWO (2) 3-INCH RETURN/BYPASS AND ONE (1) 2 1/2-INCH RETURN/BYPASS FROM DIESEL PUMP ROOM.
4. 2 1/2" RETURN/BYPASS FROM GAS TURBINE NOT SHOWN. PIPE SHALL BE INSTALLED FROM EXISTING LOCATION IN EXCAVATED AREA TO NEW DAY TANK.
5. STEEL CASING PIPE TO BE INSTALLED BY JACK AND BORE FOR ELECTRICAL AND CONTROL CONDUITS. SEE ELECTRICAL SHEETS FOR DETAILS.
6. STEEL CASING PIPE SHALL HAVE MINIMUM WALL THICKNESS OF 0.500 INCHES. STEEL SPACERS SHALL BE USED FOR SUPPORT OF CARRIER PIPES, AT 10 FOOT INTERVALS, IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS SUCH THAT EACH SPACER SUPPORTS THE SAME UNIT WEIGHT OF THE CARRIER PIPES.
7. CASING PIPES REQUIRE CATHODIC PROTECTION. STEEL SPACERS WITH EPDM OR COMPOSITE CONTACT SURFACES SHOULD BE USED.
8. ENCLOSE ENDS OF CASING PIPE WITH 8-INCH BRICK MASONRY WITH WATER TIGHT GROUT.
9. PROVIDE IMPRESSED CURRENT & CATHODIC PROTECTION SYSTEM FOR STEEL PIPE LINES AND STEEL CASING PIPES IN ACCORDANCE WITH SECTION 26 42 00.
10. LOCATION OF EXISTING UTILITIES SHOWN ARE BASED ON EXISTING RECORDS. THE INFORMATION IS NOT TO BE RELIED ON AS BEING EXACT OR COMPLETE. CONTRACTOR SHALL FIELD VERIFY LOCATION OF ALL EXISTING UTILITIES PRIOR TO THE START OF CONSTRUCTION. ALL NEW UNDERGROUND PIPING SHALL BE FIELD ROUTED.
11. MATCH EXISTING GRADE FOR UTILITY TRENCH RESTORATION.
12. SLOPE NEW PAVEMENT TO NEAREST DRAIN INLETS.
13. UNDERGROUND TANKS FOR REMOVAL SHOWN FOR COORDINATION OF EXCAVATION.
14. SPOT ELEVATIONS SHOWN ARE EXISTING.

SEE SUL-00243 FOR HAND SKETCHED RECORD DRAWINGS



NEW BELOW-GRADE FUEL LINES ENCASED IN 4000 PSI FIBER REINFORCED CONCRETE PER FCO-006 AND FCO-009/RFQ-001. STEEL PLATES INSTALLED OVER FUEL LINES AND ELECTRICAL/CONTROLS DUCTBANK FOR EAGLE STREET CROSSING PER FCO-009/RFQ-001. SEE E SHEETS FOR CONTRACTOR PROVIDED ELECTRICAL AS-BUILTS.

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

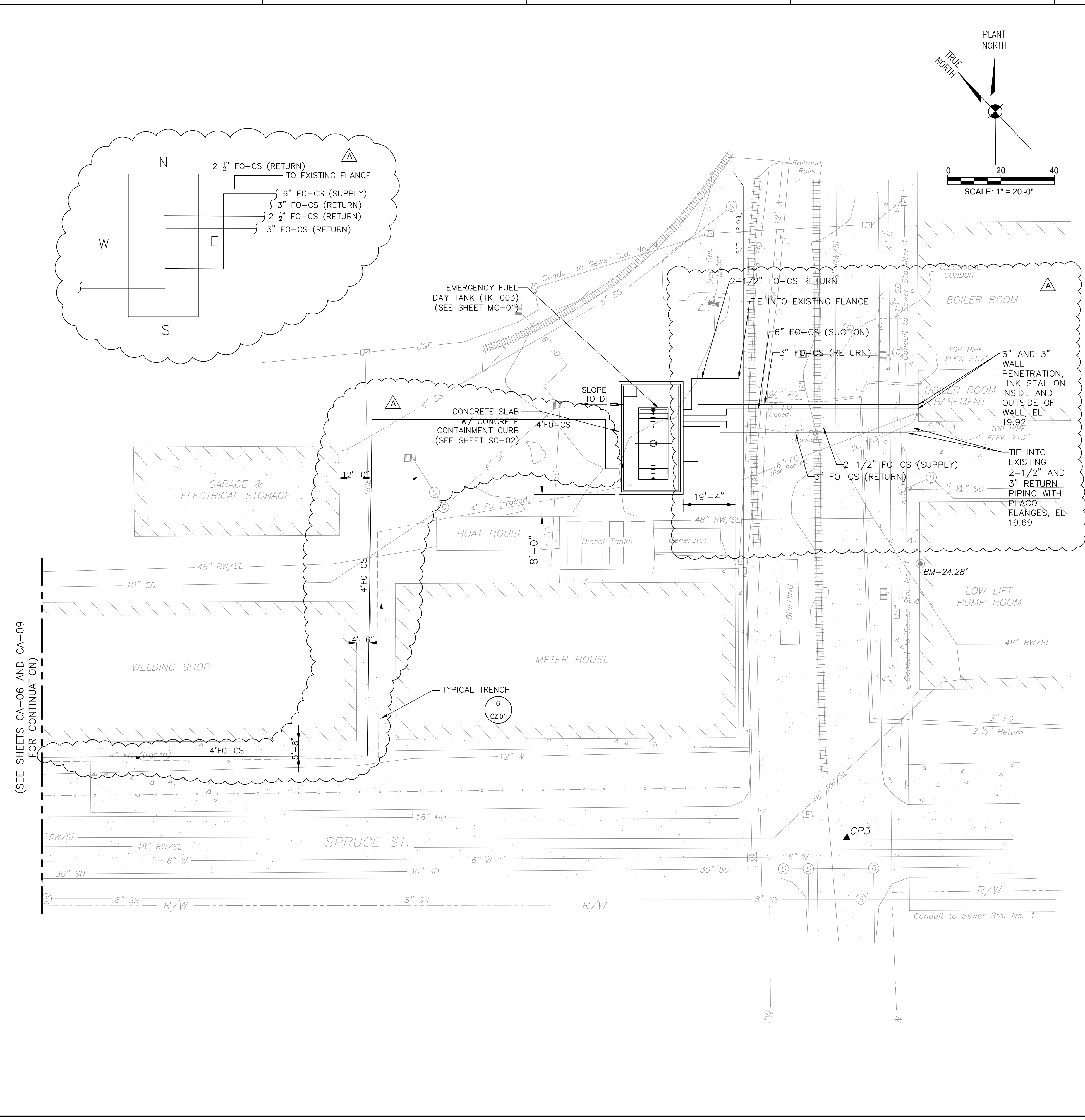
SEWERAGE AND WATER BOARD OF NEW ORLEANS

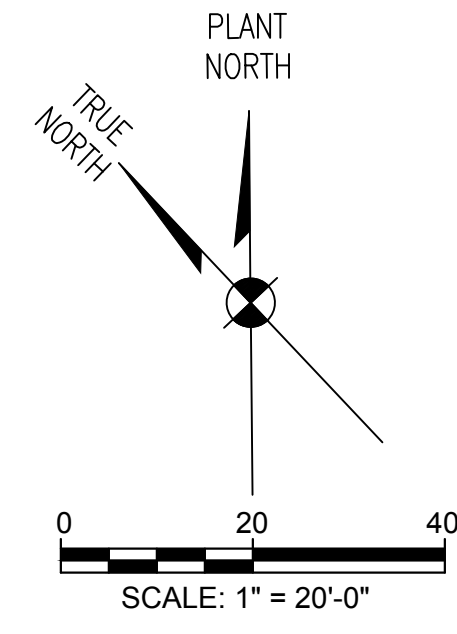
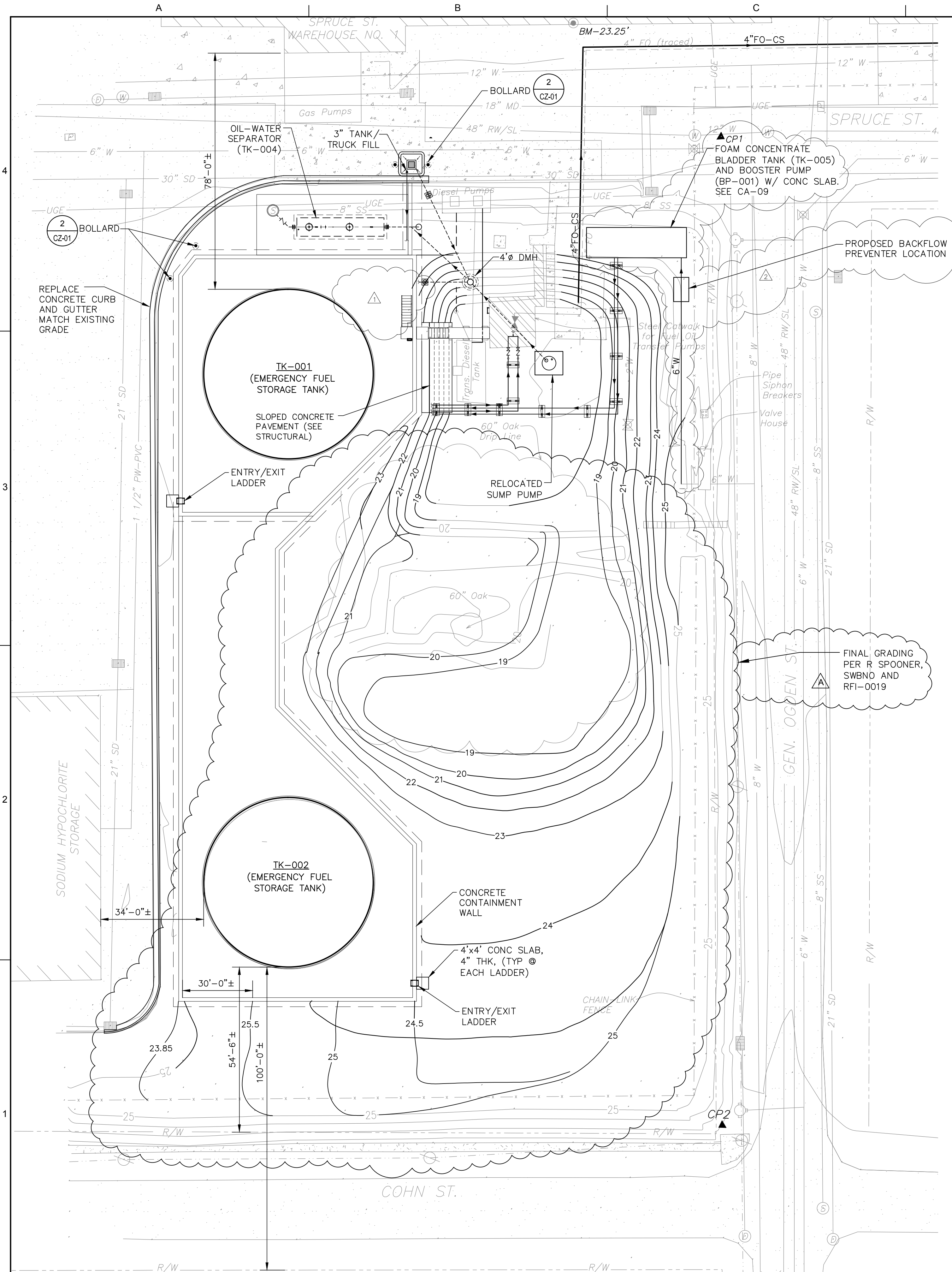
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLE

DIESEL PUMP ROOM/DAY TANK AREA ENLARGED SITE, YARD PIPING & GRADING PLAN

DR: SJ CLARK	GENERAL SUPERINTENDENT
CK: RA CASSANOVA	
AP: LH NAGRATH	
LAST EDIT:	
SCALE: AS NOTED	DWG. No. 12098-W8
DATE: JANUARY 28, 2015	SET NO. 10 OF 72

(SEE SHEETS CA-06 AND CA-09 FOR CONTINUATION)





GRADING NOTES:

1. ALL UTILITIES TO REMAIN UNLESS OTHERWISE NOTED.
2. LOCATION OF EXISTING UTILITIES SHOWN ARE BASED ON EXISTING RECORDS. THE INFORMATION IS NOT TO BE RELIED ON AS BEING EXACT OR COMPLETE. CONTRACTOR SHALL FIELD VERIFY LOCATION OF ALL EXISTING UTILITIES PRIOR TO THE START OF CONSTRUCTION. ALL NEW UNDERGROUND PIPING SHALL BE FIELD ROUTED.
3. SPOT ELEVATIONS SHOWN ARE EXISTING.

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
2	3-23-15	REVISED FIRE SUPPRESSION SLAB & WL CONN. (ADD3)	LHN
1	3-16-15	DELETED GV CALLOUT (ADD1)	LHN

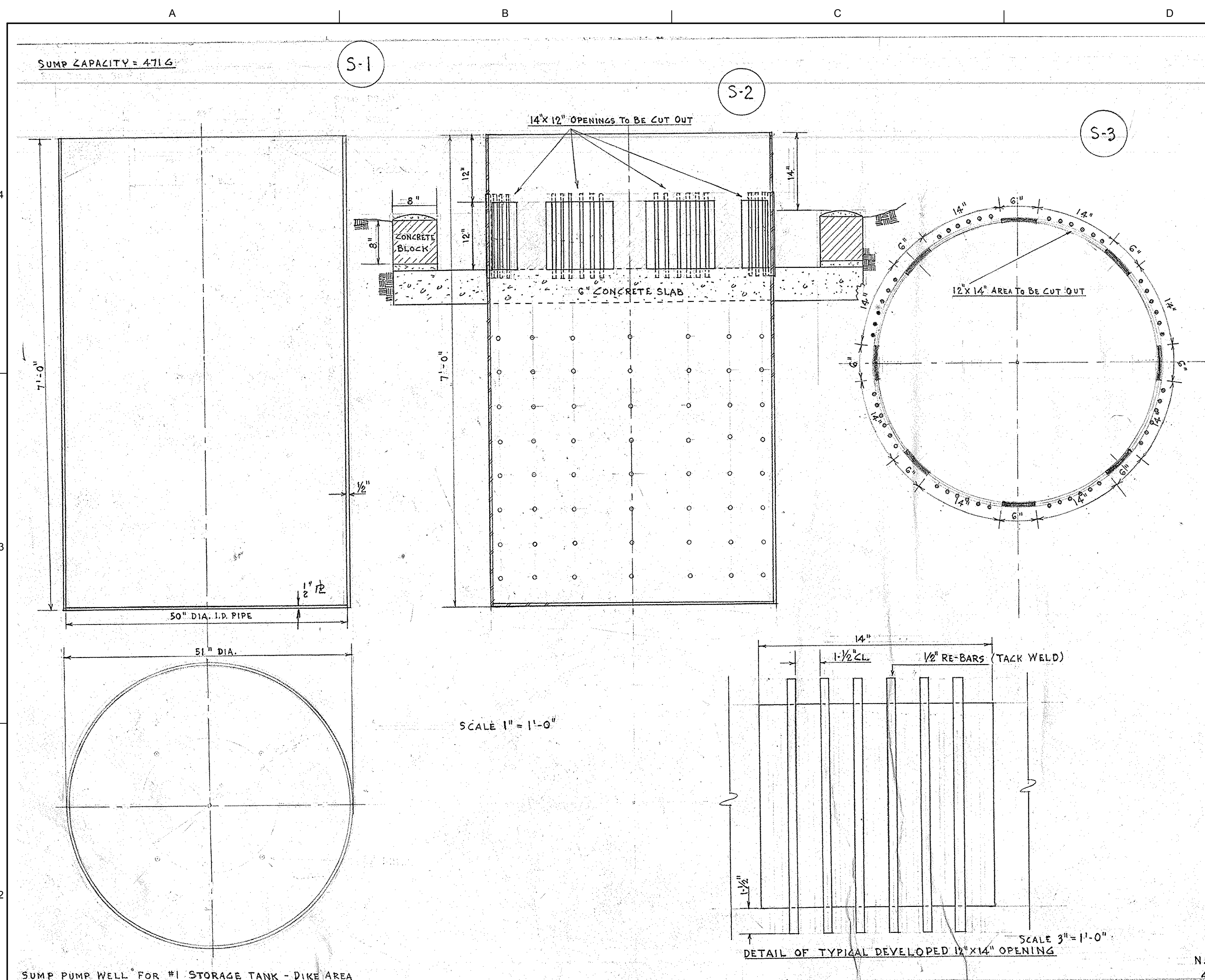
**SEWERAGE AND WATER BOARD
OF NEW ORLEANS**
 CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE
 RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX
**FUEL STORAGE TANK AREA
SITE GRADING PLAN**

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DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	RA CASSANOVA	
AP:	LH NAGRATH	
LAST EDIT:		DWG. No. 12098-W8 SHEET NO. 11 OF 72
SCALE:	AS NOTED	
DATE:	JANUARY 28, 2015	



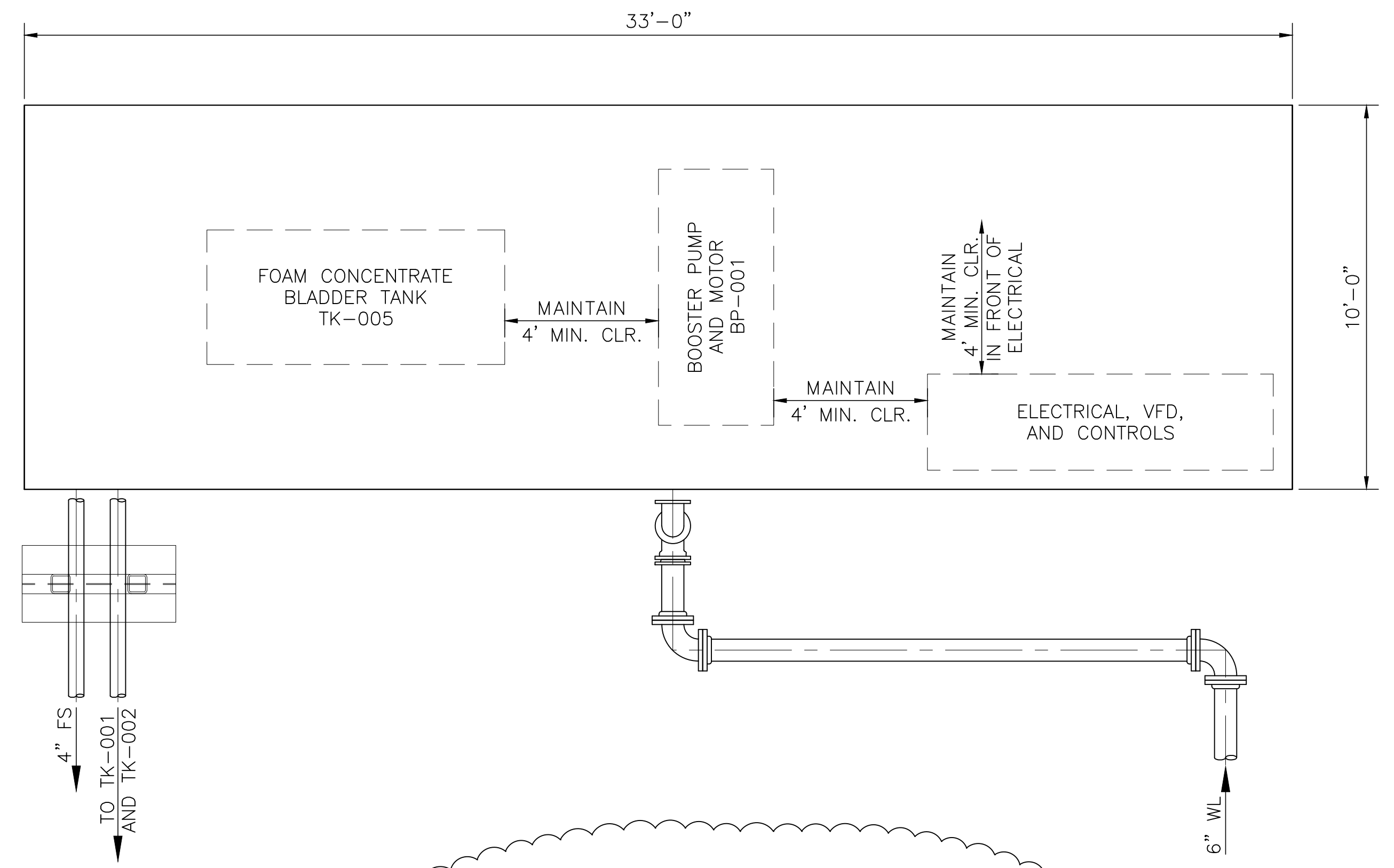
SUMP PUMP WELL FOR #1 STORAGE TANK - DIKE AREA

REFERENCE DRAWING - SUMP

SCALE: NTS (SEE NOTE 1)

SUMP NOTES:

1. THE BACKGROUND SHOWN IS REFERENCE DRAWING NO. 10961-W-2, SHEET 3A OF 3, DATED 11-13-64.
2. PROVIDE NEW SUMP IN KIND. FIELD VERIFY EXISTING SUMP PUMP COVER AND SUMP FOR MODIFICATIONS. PROVIDE COVER AND SUMP TO ACCOMMODATE EXISTING PUMP AND MOTOR. EXISTING PUMP, MOTOR, CHECK VALVE, AND PIPING FROM PUMP TO CHECK VALVE SHALL BE MOVED TO NEW SUMP LOCATION AS SHOWN ON CA-06 AND CA-08. DISCONNECT AND REMOVE EXISTING SUMP PUMP AND MOTOR. EXISTING LEVEL CONTROLLER TO BE USED FOR START/STOP OF EXISTING PUMP. SEE ELECTRICAL.



FIRE SUPPRESSION AREA
 SCALE: 3/8"=1'-0"
 SEE SUL-0242 FOR ICFP AS-BUILTS

FIRE SUPPRESSION NOTES:

1. CERTIFIED FIRE PROTECTION SPECIALIST (CFPS) SHALL VERIFY SIZING OF SYSTEM TO PROVIDE ADEQUATE FIRE SUPPRESSION COVERAGE FOR TK-001 AND TK-002. SUBMIT FIRE SUPPRESSION PLAN.
2. CONTRACTOR SHALL PROVIDE A COMPLETE FUNCTIONING FIRE SUPPRESSION AND AUTOMATION/DETECTION SYSTEM. LAYOUT AND SIZE OF PROPOSED SLAB SHALL BE ADJUSTED PER CFPS RECOMMENDATIONS AND MANUFACTURER REQUIREMENTS, AT NO COST TO OWNER.
3. PIPING AND VALVE CONFIGURATION SHALL BE THE RESPONSIBILITY OF THE CFPS AND SHALL PROVIDE RELEASE OF AFFF SOLUTION TO BOTH OR EITHER TK-001 AND/OR TK-002.
4. COORDINATE WITH ELECTRICAL ENGINEER ON ELECTRICAL REQUIREMENTS, INCLUDING VFD DRIVE SIZE. SHOULD PUMP HP VARY FROM SIZE SHOWN ON DRAWING AND LISTED IN SPECIFICATIONS. FIRE SUPPRESSION SUPPLIER SHALL BE RESPONSIBLE TO SUPPLY THE EQUIPMENT REQUIRED, ALONG WITH ASSOCIATED ELECTRICAL EQUIPMENT AND INSTALLATION AT NO COST TO OWNER.

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

FIRE SUPPRESSION AND SUMP DETAILS

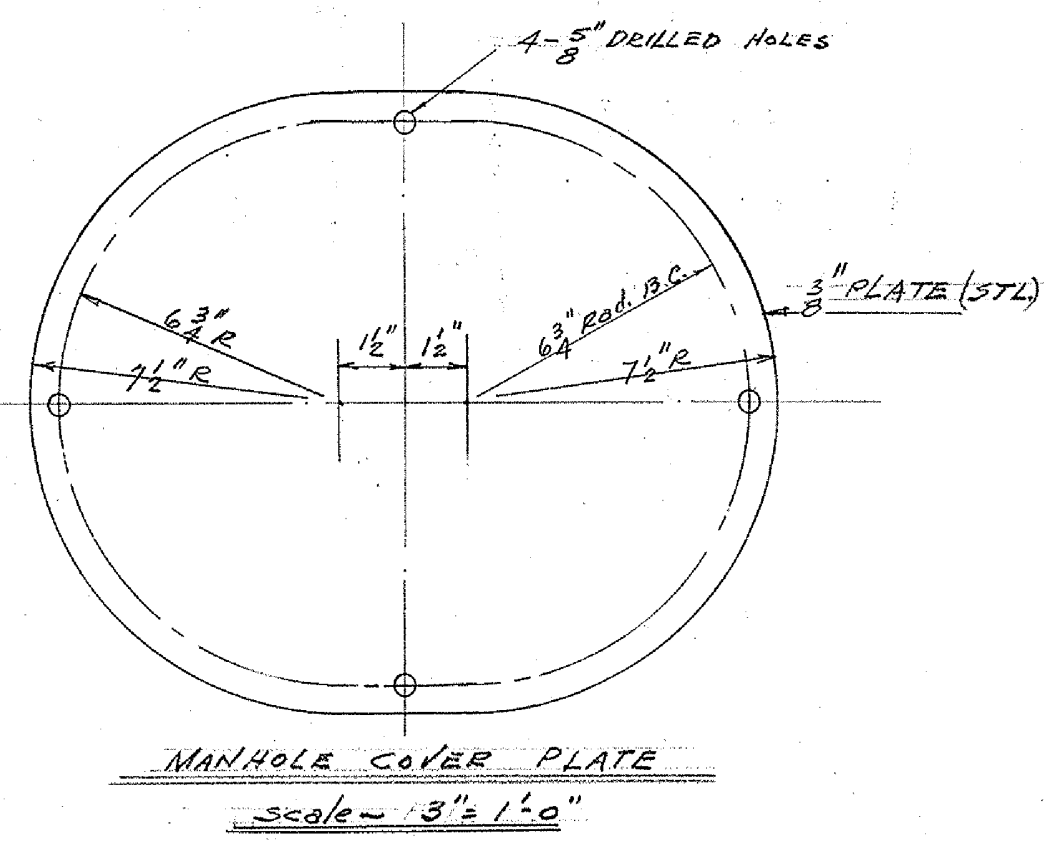
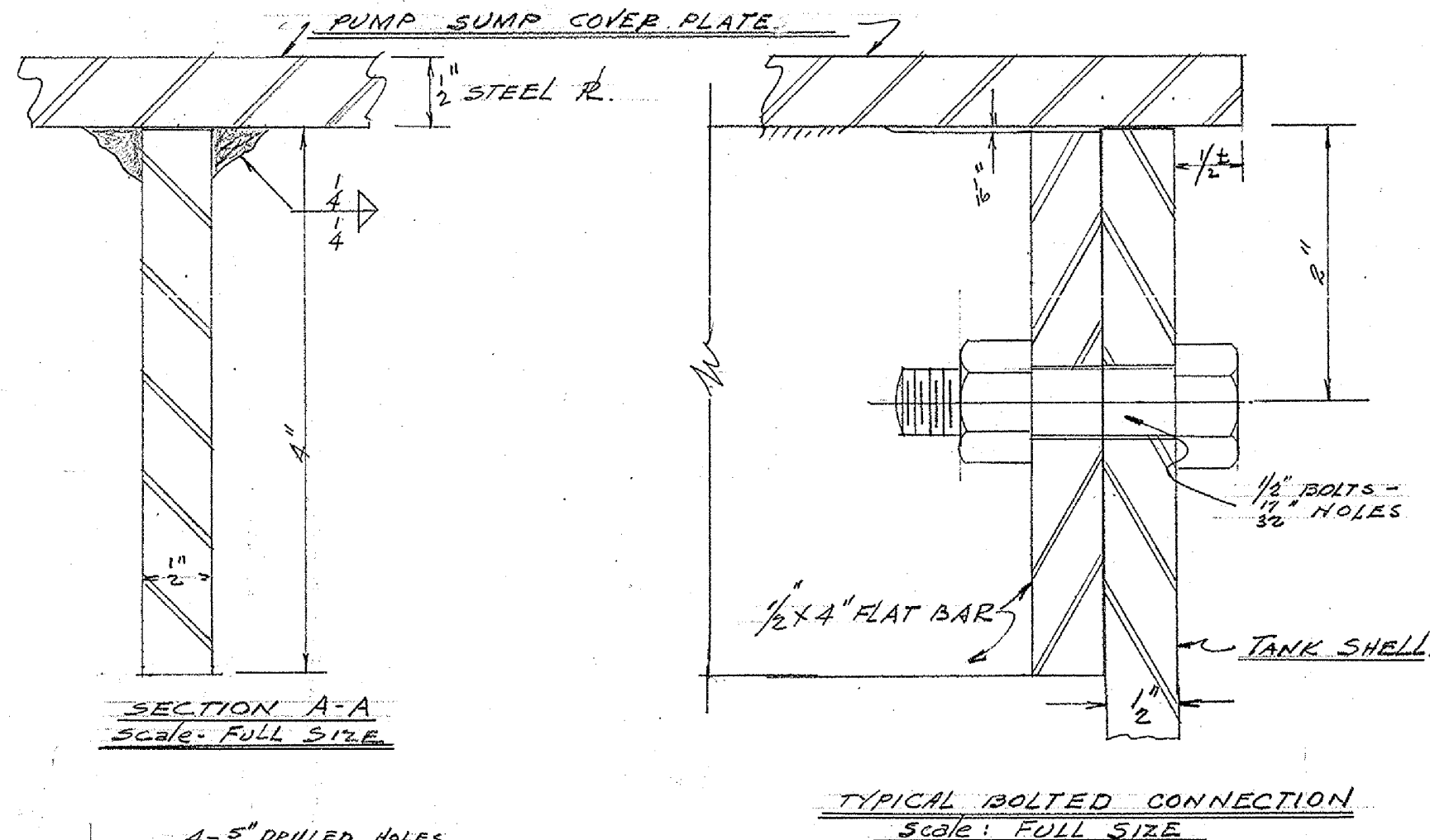
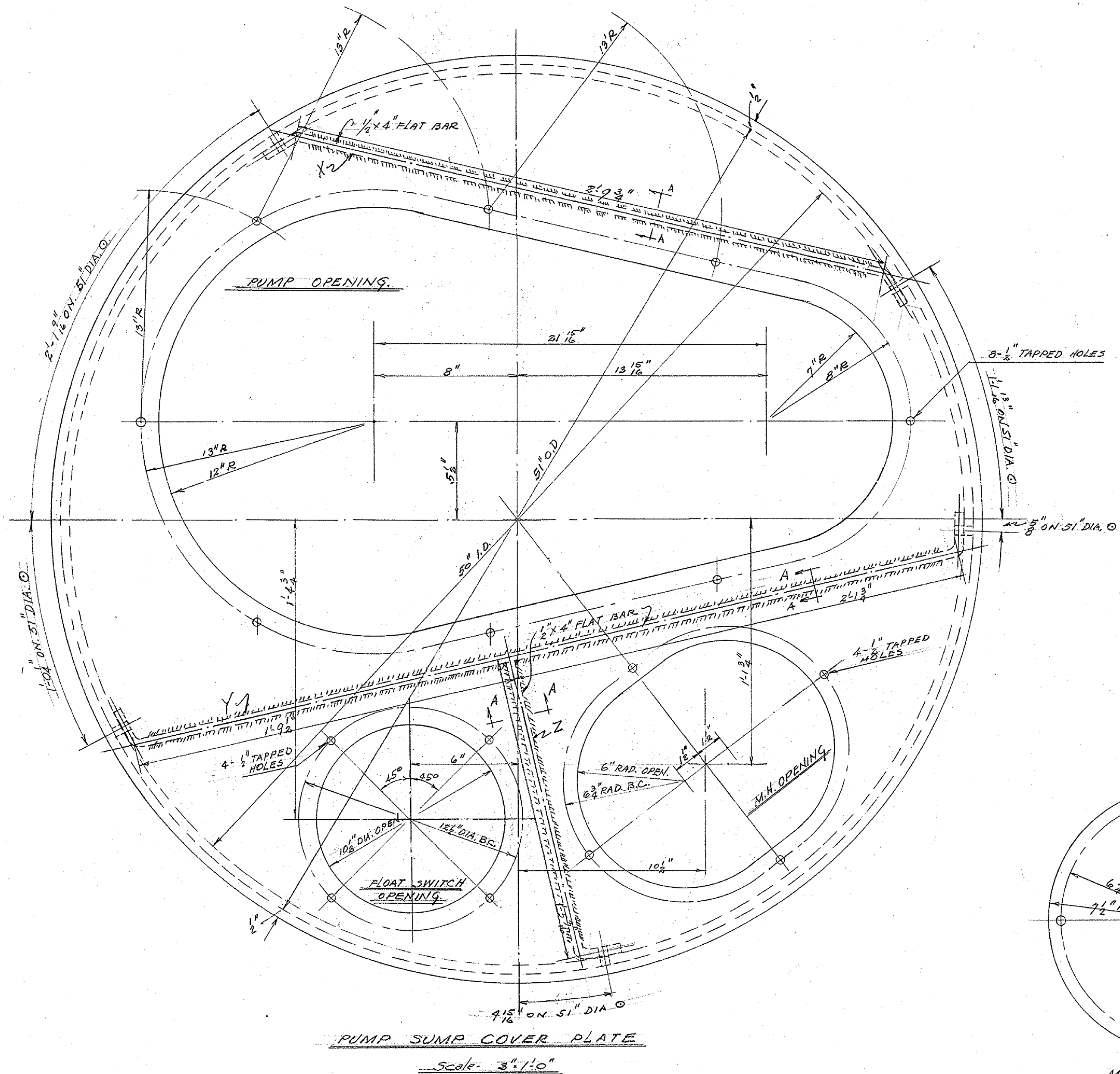
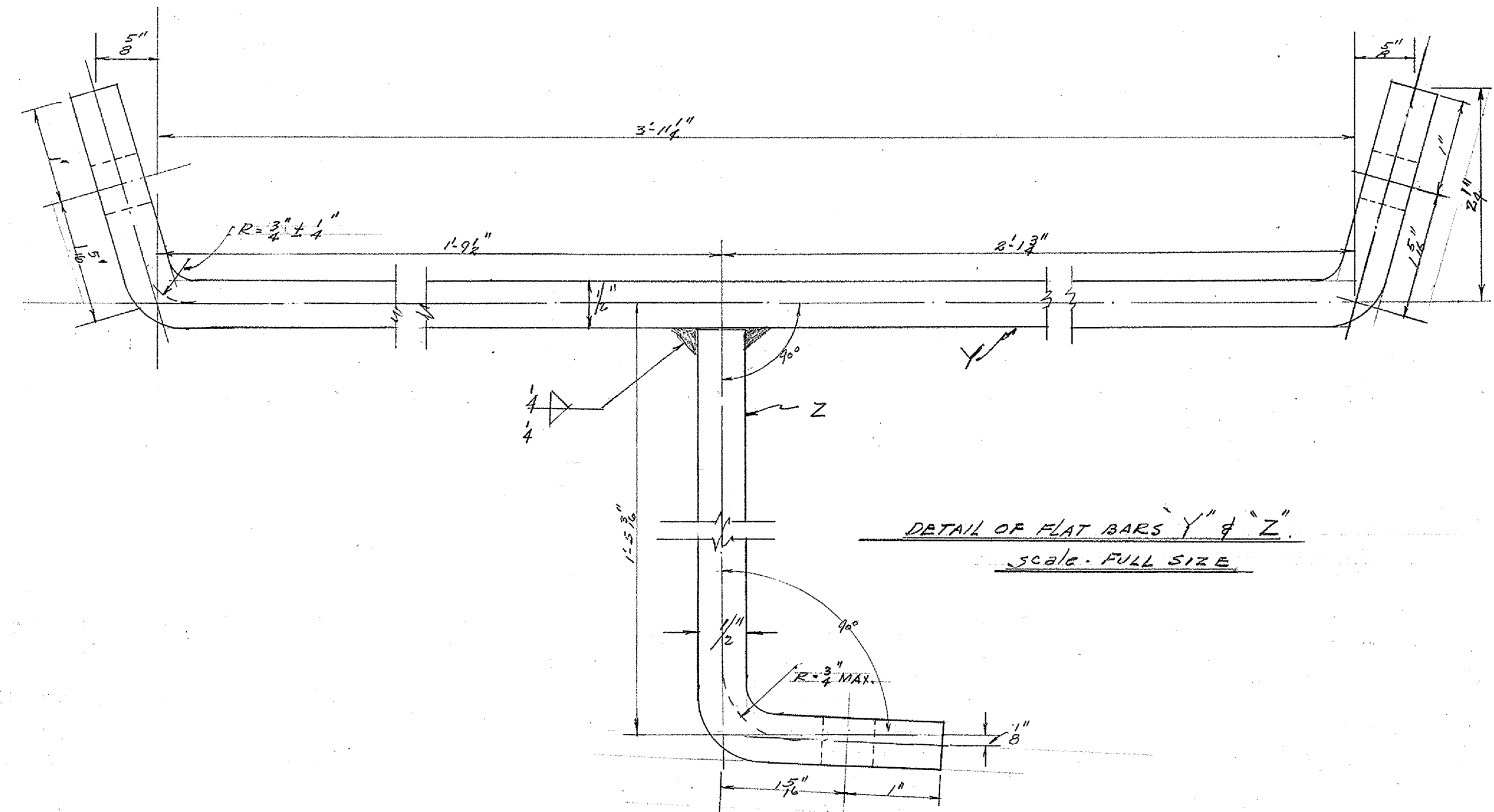
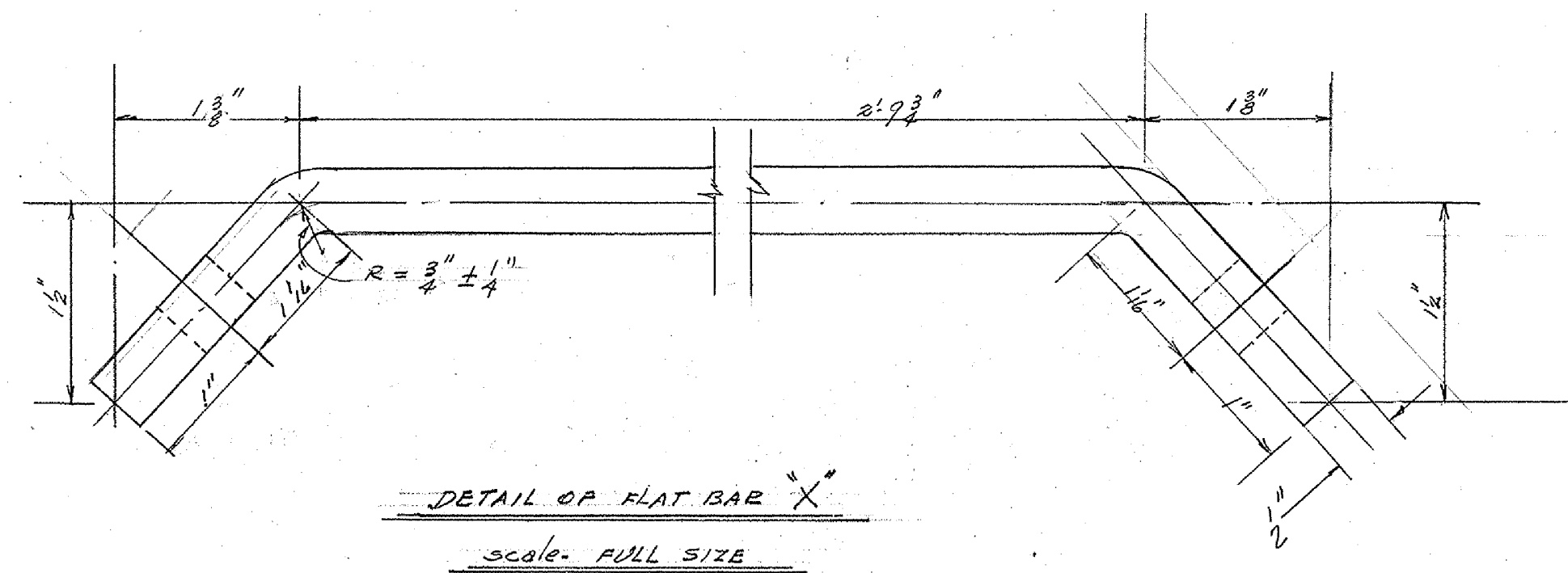
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DR.	SJ CLARK	GENERAL SUPERINTENDENT
CK.	GA KOLENOVSKY	
AP.	LH NAGRATH	
LAST EDIT:		
SCALE:	1"=20'-0"	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 12 OF 72

TRIGON DWG. NO. CA-09



NOTES:

1. THE BACKGROUND SHOWN IS REFERENCE DRAWING NO. 10961-W-2, SHEET 2A OF 3, DATED 6-64.
2. PROVIDE NEW SUMP PUMP COVER AND SUMP IN KIND. FIELD VERIFY EXISTING SUMP PUMP COVER AND SUMP FOR MODIFICATIONS. PROVIDE COVER AND SUMP TO ACCOMMODATE EXISTING PUMP AND MOTOR. EXISTING PUMP, MOTOR, CHECK VALVE, AND PIPING FROM PUMP TO CHECK VALVE SHALL BE MOVED TO NEW SUMP LOCATION AS SHOWN ON CA-06 AND CA-08.

REFERENCE DRAWINGS - SUMP
SCALE: NTS (SEE NOTE 1)

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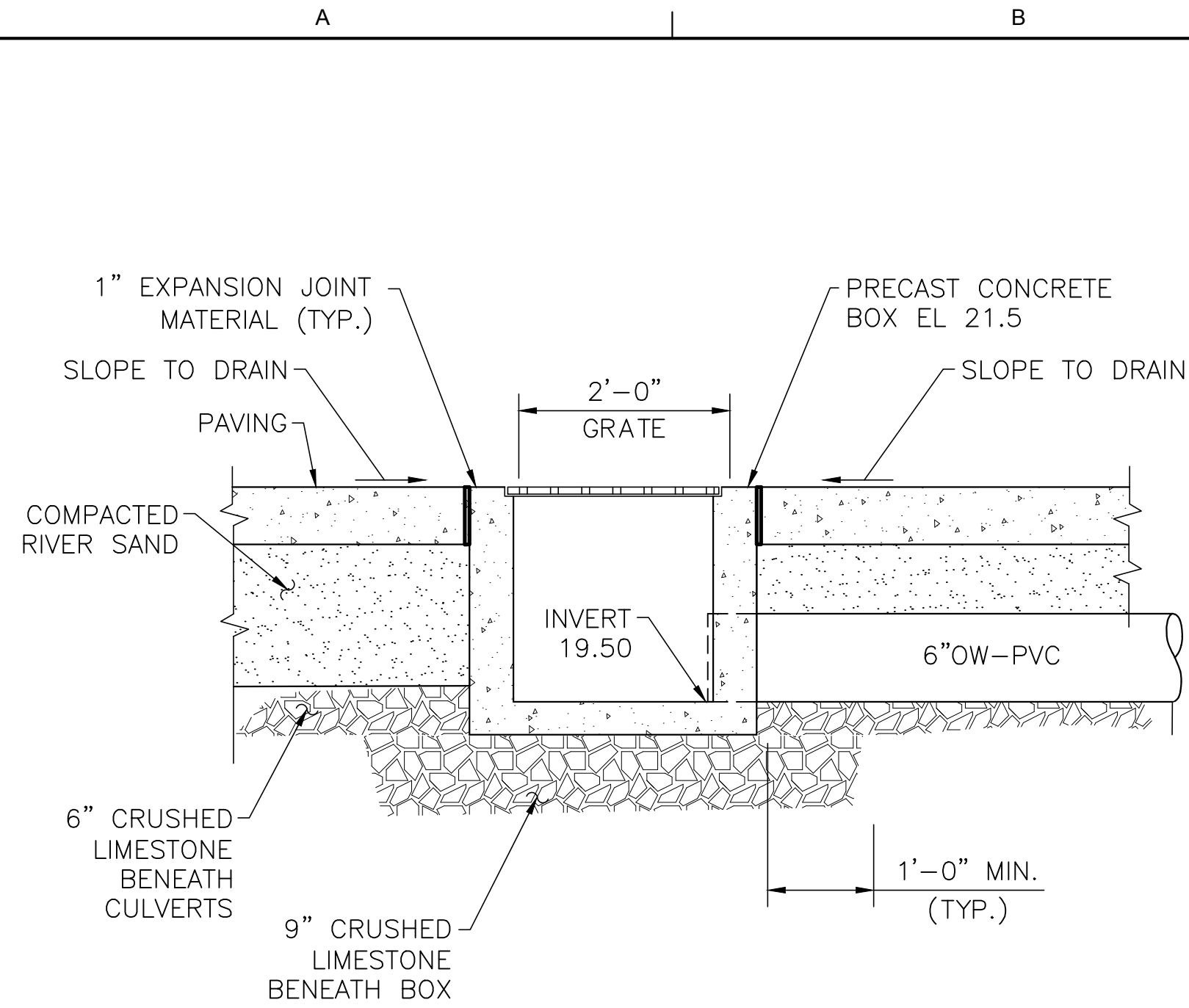


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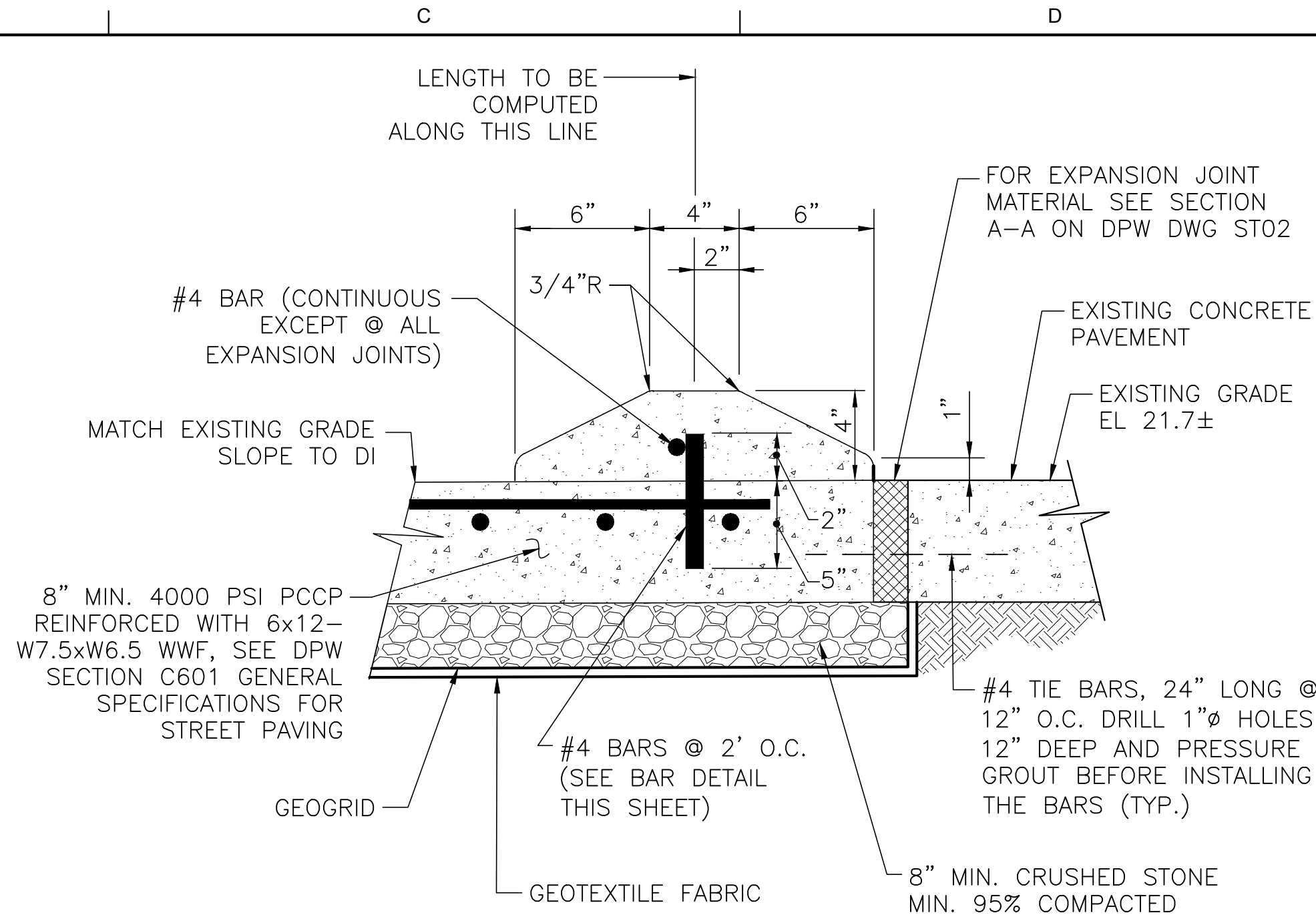
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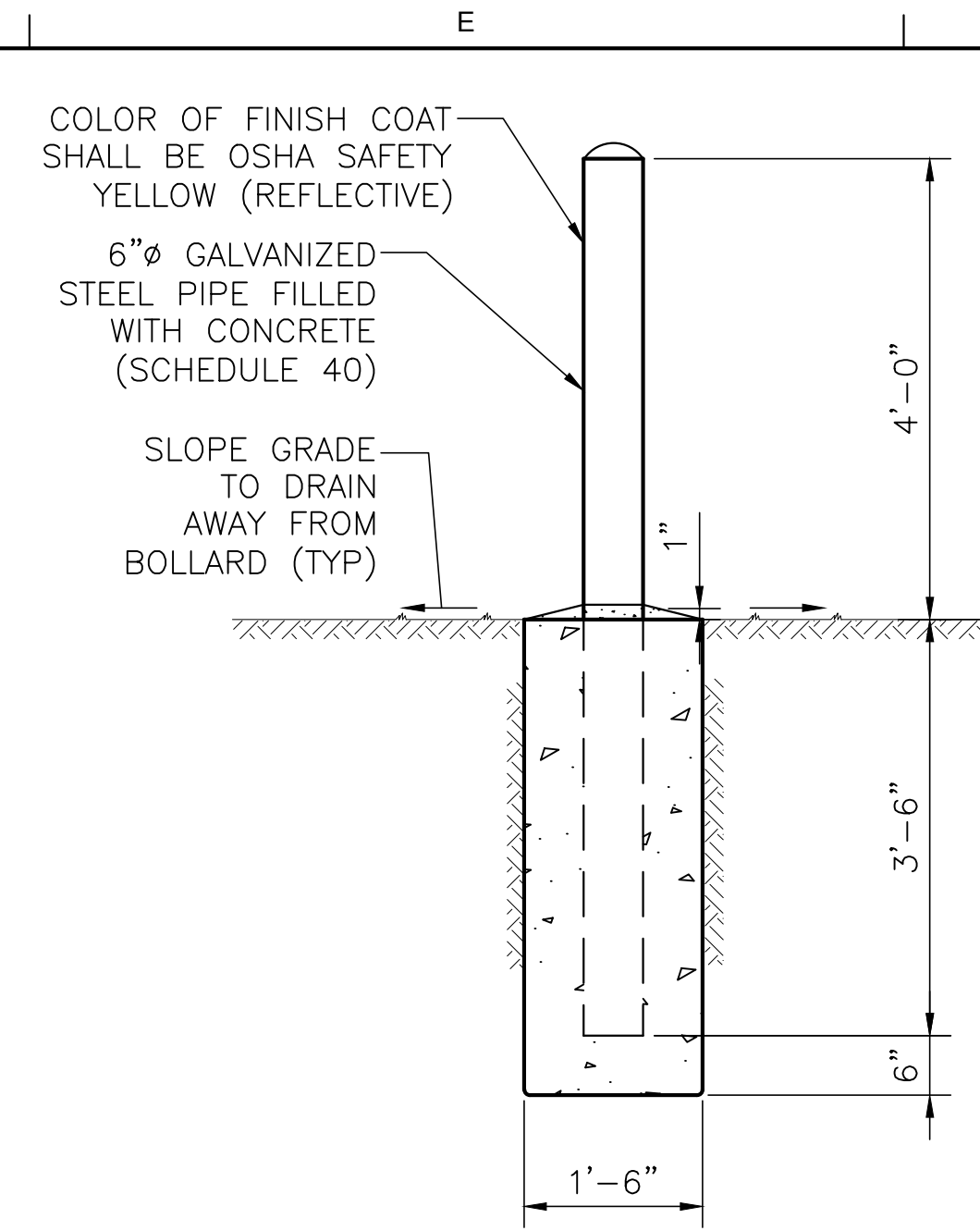
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT			
MAIN WATER PURIFICATION PLANT POWER COMPLEX			
SUMP PUMP DETAILS			
DR.	SJ CLARK		
CK.	GA KOLENOVSKY		
AP.	LH NAGRATH		
LAST EDIT:	GENERAL SUPERINTENDENT		
SCALE:	1"=20'-0"	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 13 OF 72



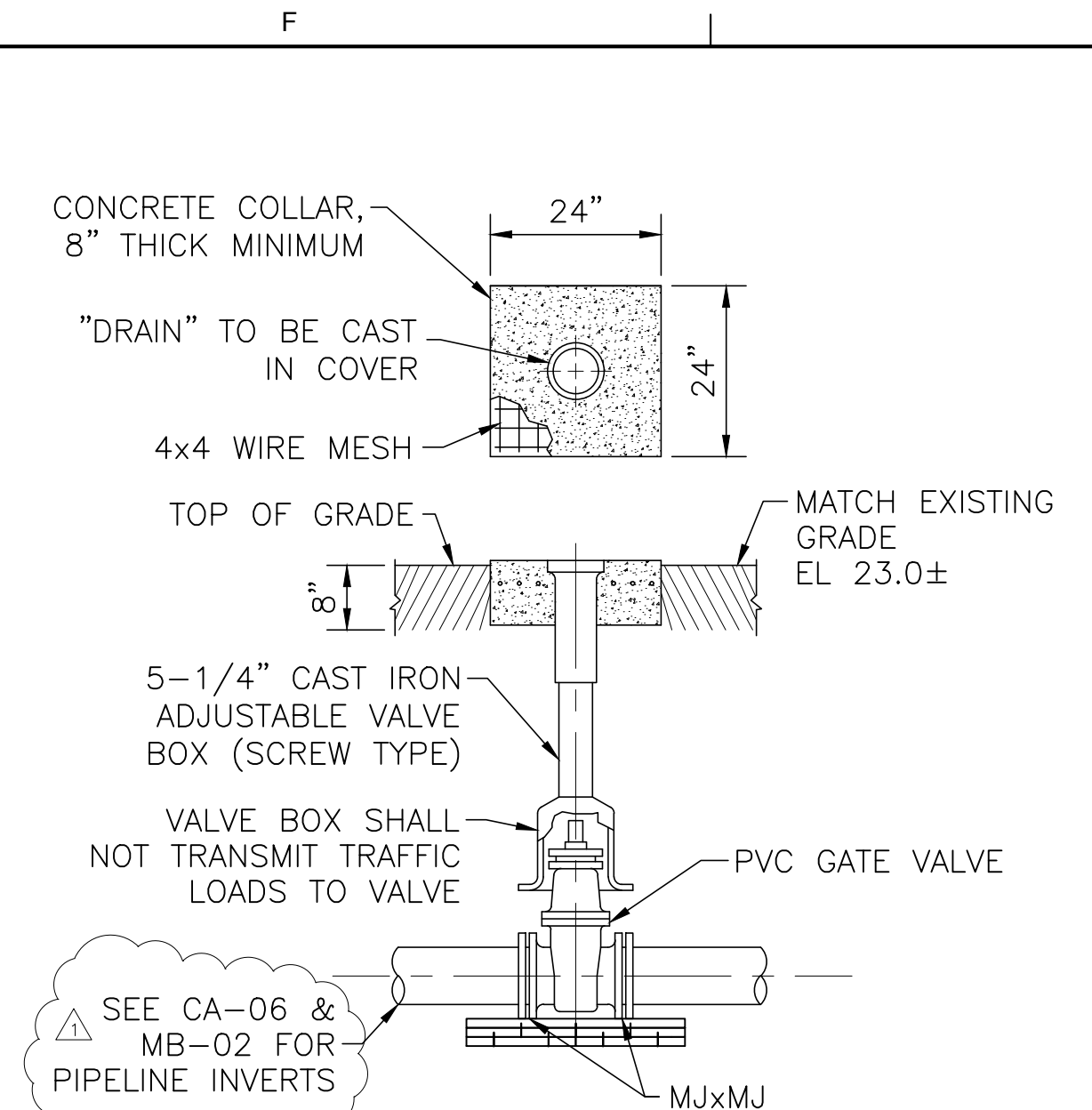
1 **DETAIL - PRECAST DRAIN INLET**
 CA-06 SCALE: NTS



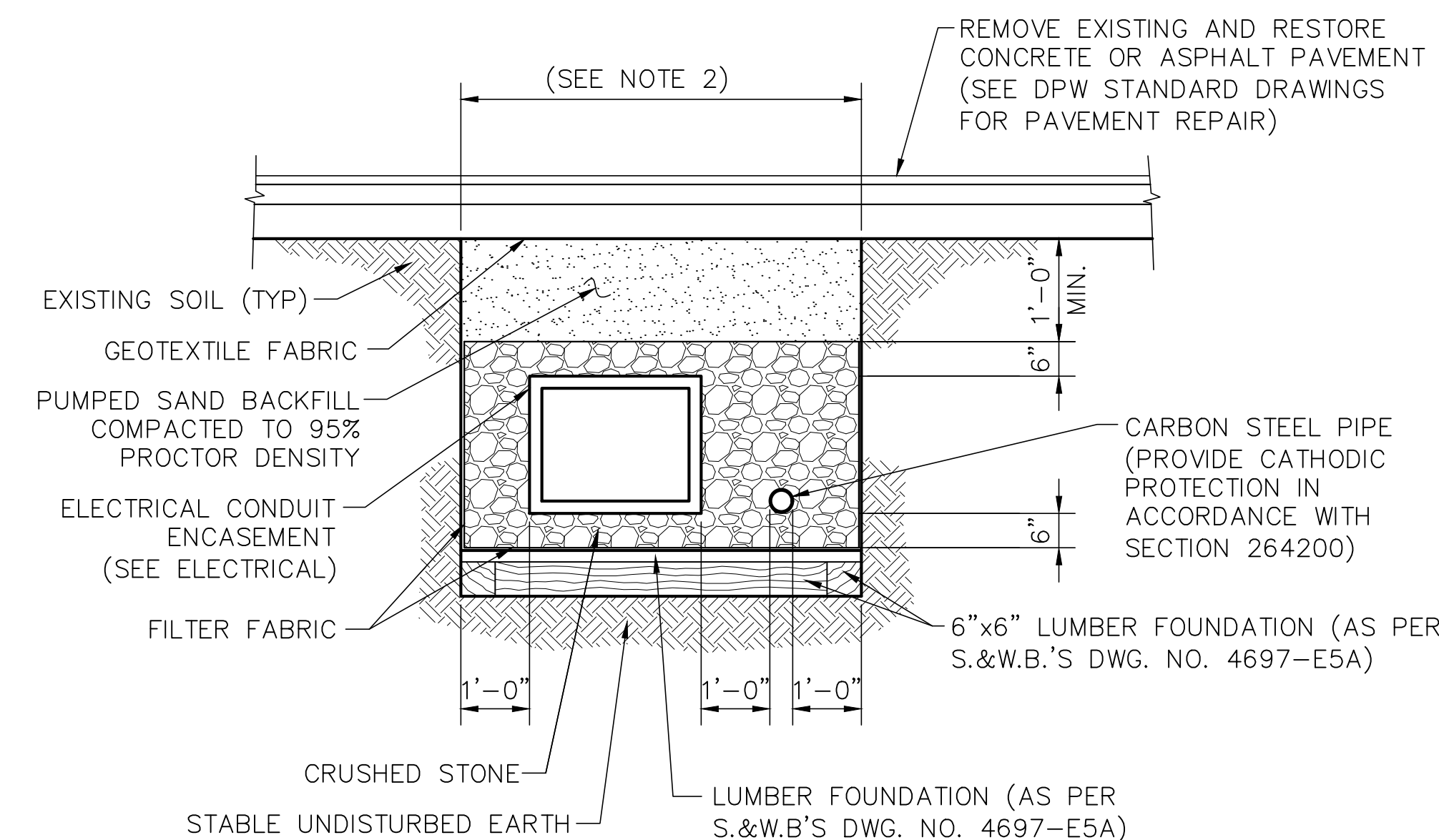
2 **DETAIL - CONCRETE MOUNTABLE CURB**
 CA-08 SCALE: NTS



3 **DETAIL - BOLLARD**
 CA-08 SCALE: NTS

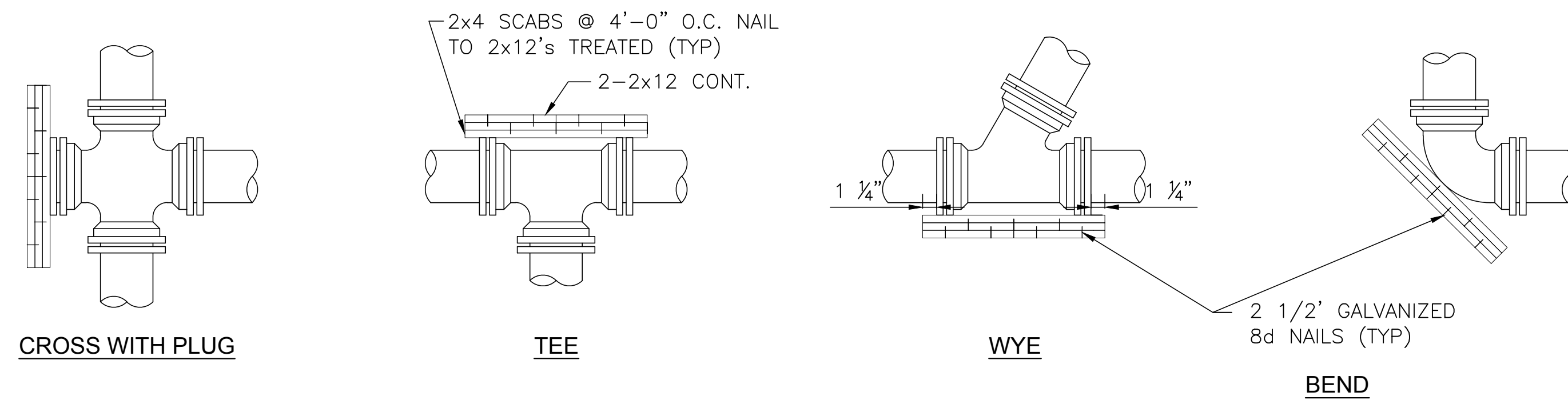


4 **DETAIL - TYPICAL BURIED VALVE INSTALLATION**
 CA-06 SCALE: NTS



- NOTES:
1. SHEETING AND BRACING FOR ALL EXCAVATIONS SHALL BE DESIGNED BY A REGISTERED LOUISIANA PROFESSIONAL ENGINEER.
 2. DESIGN EXCAVATIONS FOR TYPE C SOIL, PER GEOTECHNICAL RECOMMENDATIONS, MARCH 7, 2014. MAXIMUM ALLOWABLE SLOPES FOR EXCAVATIONS LESS THAN 20 FT. DEEP ARE 1 1/2:1 (H:V) PER 29 CFR PART 1926 SUBPART P.

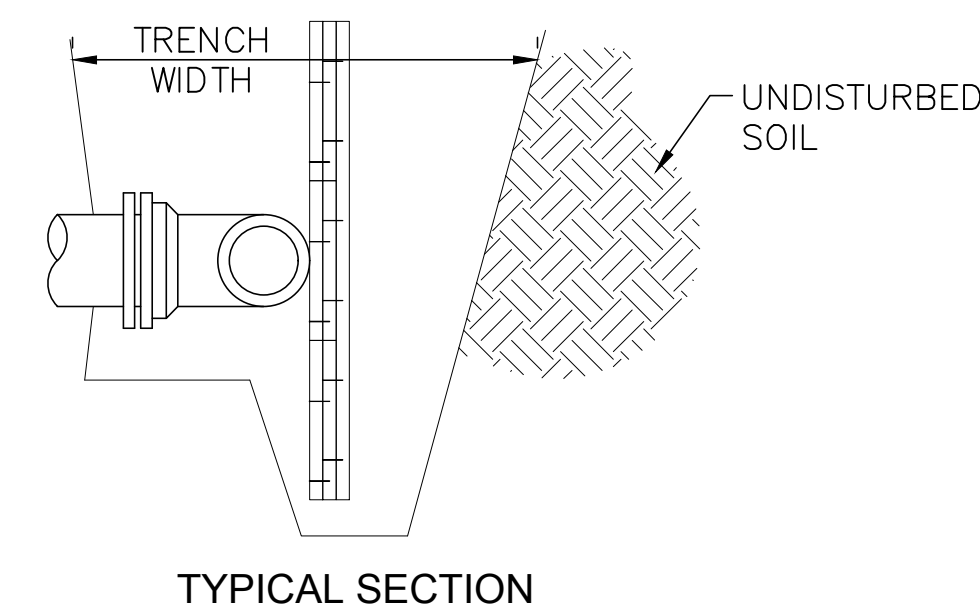
6 **DETAIL - TYPICAL PIPE TRENCH**
 CA-06/CA-07 SCALE: NTS



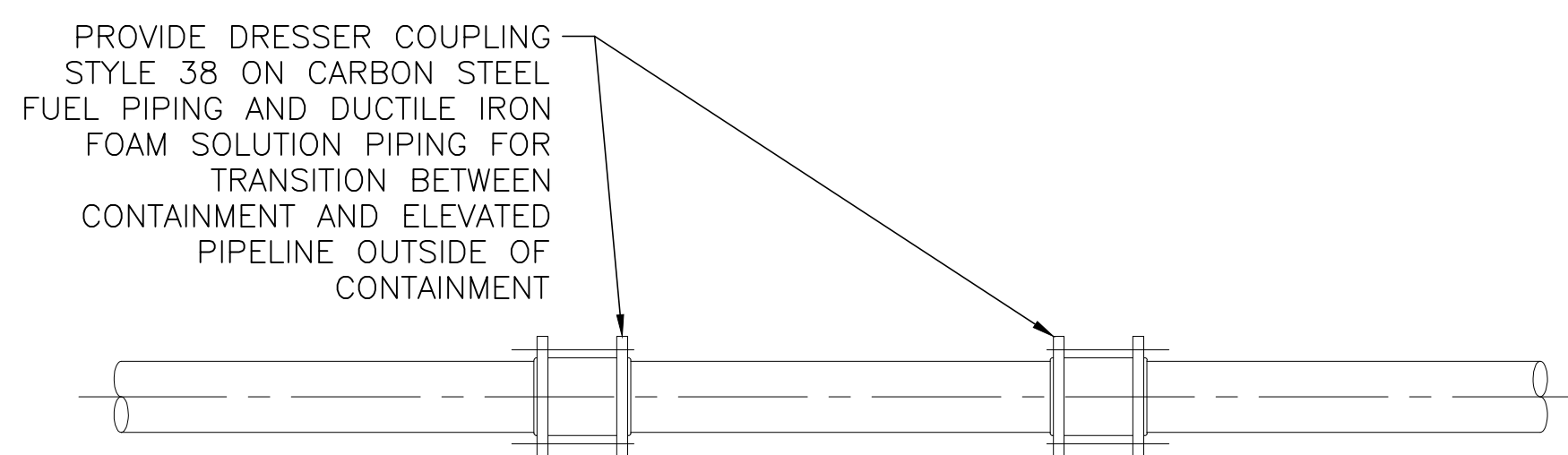
- NOTES:
1. NUMBER OF REQ'D. BOARDS AS NEEDED DEPENDING UPON TRENCH WIDTH AND REQ'D BEARING AREA.
 2. BOARDS SHALL BE PRESSURE TREATED.
 3. NAILS SHALL BE GALVINIZED.

PIPE SIZE	MINIMUM REQUIRED SOIL BEARING AREA*
6"	10.6 SQ. FT.
8"	18.8 SQ. FT.

VALUES ARE FOR 90° BEND, BASED ON 500 P.S.F. SAFE BEARING LOAD AND PIPE PRESSURE OF 100 P.S.I. PLUS 33% SAFETY FACTOR FOR OTHER SOILS AND PRESSURES.



5 **DETAIL - TYPICAL THRUST RESTRAINT**
 SCALE: NTS



7 **DETAIL - TYPICAL PIPE DEFLECTION**
 CA-06 SCALE: NTS

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TRIGON DWG. NO. CZ-01

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-16-15	REVISED CALL-OUT DETAIL "4" (ADD.1)	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

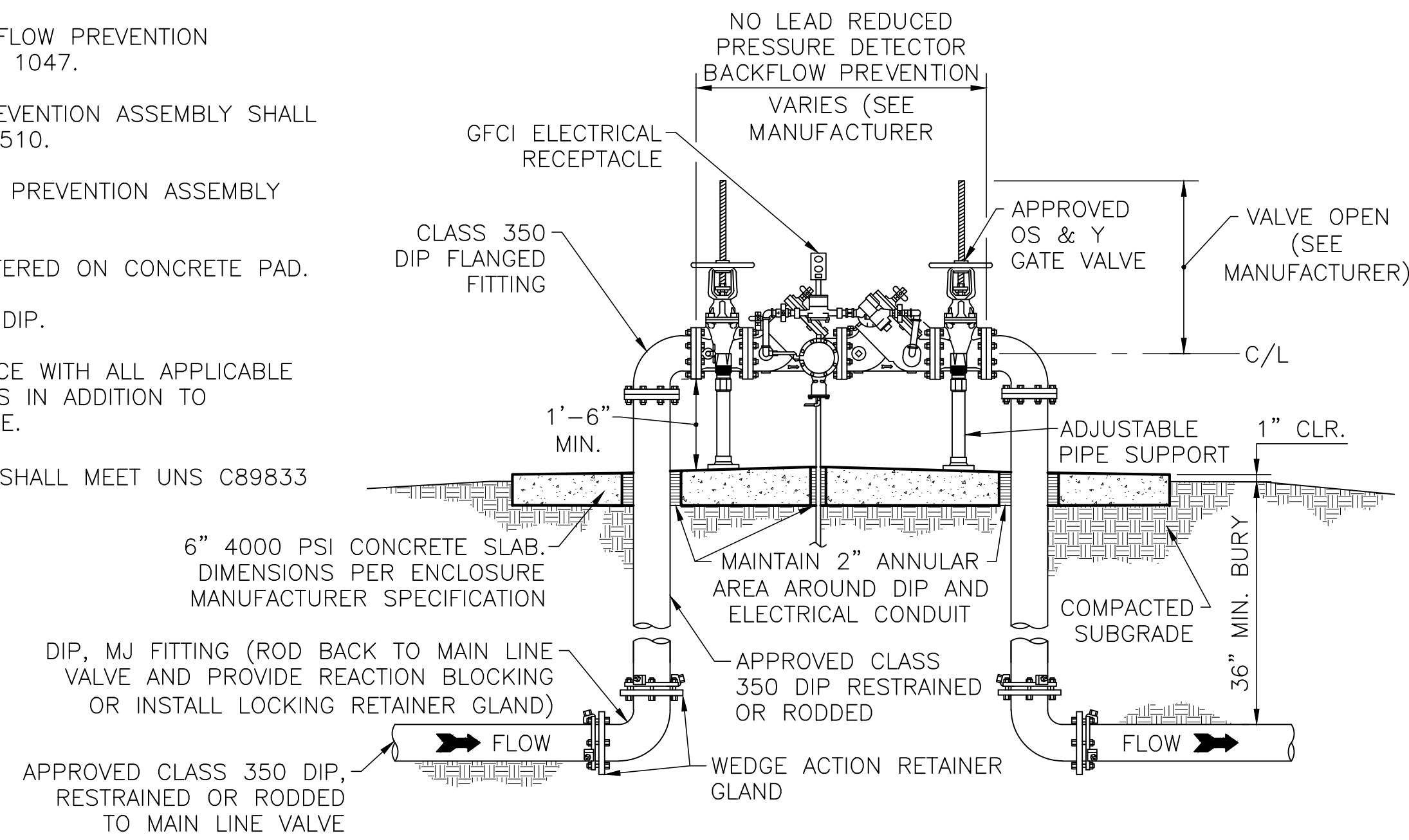
CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

CIVIL DETAILS

DR.	SJ CLARK	GENERAL SUPERINTENDENT
CHK	GA KOLENOVSKY	
APP.	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 14 OF 72

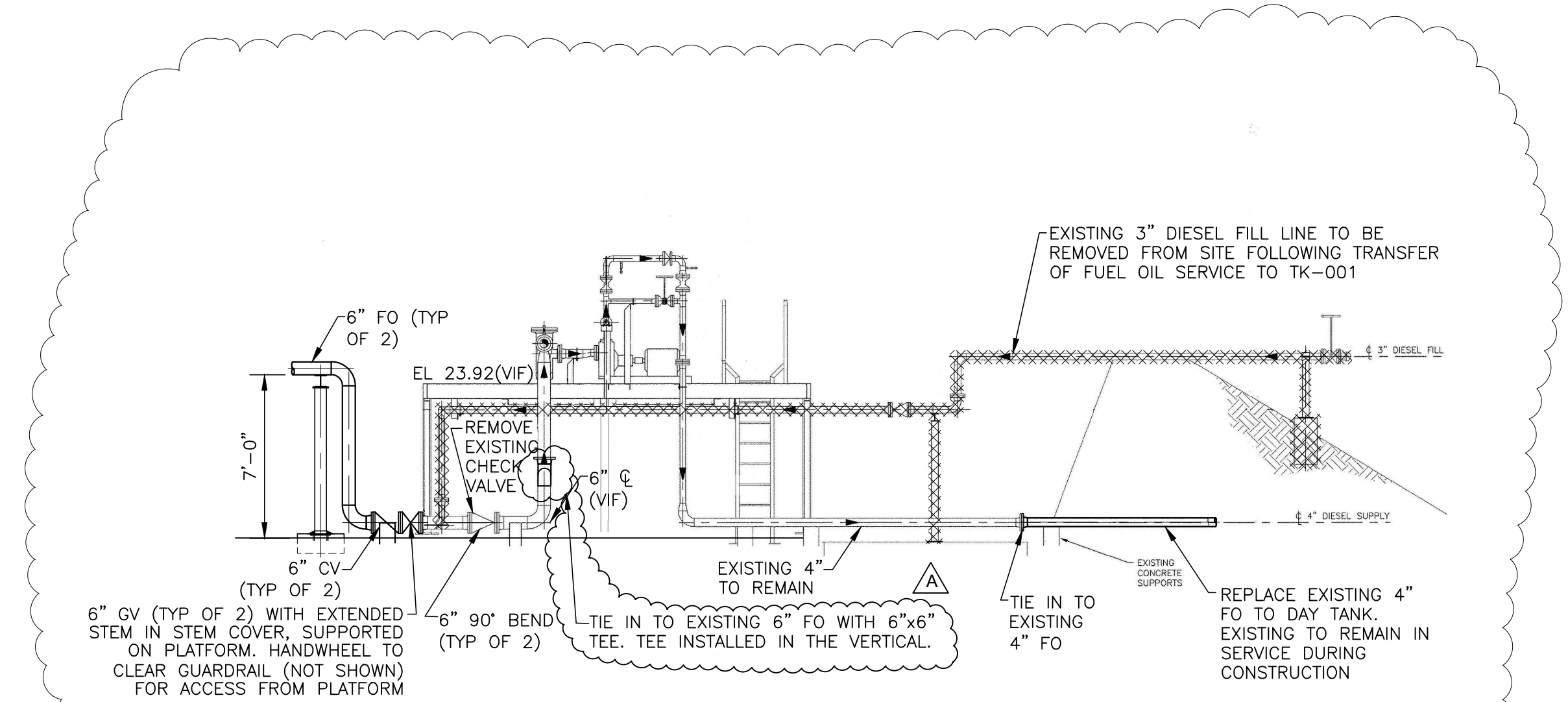
BACKFLOW PREVENTER NOTES:

1. REDUCED PRESSURE PRINCIPLE BACKFLOW PREVENTION ASSEMBLY SHALL COMPLY WITH ASSE 1013 & AWWA C511.
2. REDUCED PRESSURE DETECTOR BACKFLOW PREVENTION ASSEMBLY SHALL COMPLY WITH ASSE 1047.
3. DOUBLE CHECK VALVE BACKFLOW PREVENTION ASSEMBLY SHALL COMPLY WITH ASSE 1015 & AWWA C510.
4. DOUBLE CHECK DETECTOR BACKFLOW PREVENTION ASSEMBLY SHALL COMPLY WITH ASSE 1048.
5. BACKFLOW ASSEMBLY SHALL BE CENTERED ON CONCRETE PAD.
8. PIPE MATERIAL SHALL BE CLASS 350 DIP.
9. INSTALLATION SHALL BE IN COMPLIANCE WITH ALL APPLICABLE CITY ORDINANCES AND SPECIFICATIONS IN ADDITION TO THE ORLEANS PARISH PLUMBING CODE.
11. ALL 'NO LEAD' BRASS COMPONENTS SHALL MEET UNS C89833 AS PER ASTM B584.

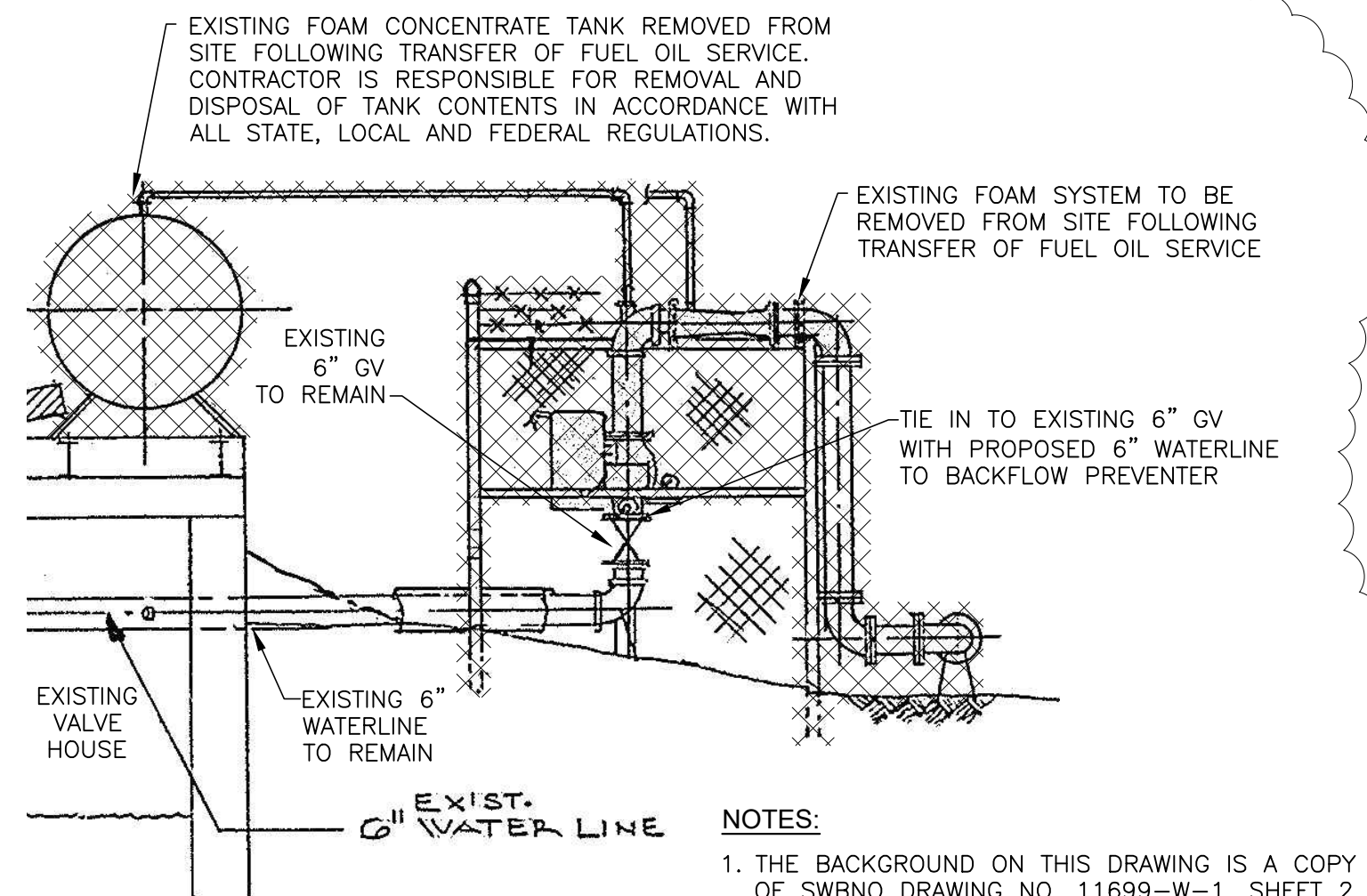


1 TYPICAL BACKFLOW PREVENTER
SCALE: NTS

SEE SUL-0242 FOR ICFP AS-BUILTS AND ABOVE GRADE PIPE REROUTING



2 CONNECTION AT TRANSFER PUMP PLATFORM
SCALE: 3/16"=1'-0"



3 WATERLINE CONNECTION AT VALVE HOUSE
SCALE: 3/16"=1'-0"

NOTES:
1. THE BACKGROUND ON THIS DRAWING IS A COPY OF SWBNO DRAWING NO. 11699-W-1, SHEET 2 OF 2, DATED 7/1/91. THIS BACKGROUND HAS BEEN INCLUDED FOR REFERENCE.

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-23-15	ADDED DETAILS "2 & 3" (ADD.3)	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLETE

CIVIL DETAILS

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DR.	SJ CLARK	DWG. No. 12098-W8
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LAST EDIT:		
SCALE:	1"=20'-0"	
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 15 OF 72

POST TENSIONED NOTES AND SPECIFICATIONS:

- GENERAL REQUIREMENTS FOR POST TENSIONED SLAB ON GRADE: THESE NOTES AND SPECIFICATIONS ARE ADDITIONS TO THE SPECIFICATIONS INDICATED ON EACH DRAWING. CONTRACTORS MUST COMPLY WITH THE SPECIFICATIONS AS INDICATED.

DESIGN DATA:
 SOIL BEARING CAPACITY: 800–1200 PSF
 LIVE LOAD ON THE FOUNDATION: 100 PSF
 DEAD LOAD: AS CALCULATED (VARIES) PSF

STANDARDS:
 ASTM FOR STEEL
 ASTM A–615 (GRADE 60) REINFORCING STEEL
 ASTM 1557 SOIL COMPACTION
 ACI 318 FOR CONCRETE (LATEST EDITION)
 ACI A–416, TENDONS, DESIGNATED MILL NO. (SALVAGED CABLES NOT ALLOWED.)
 PTI "SPECIFICATIONS FOR UNBONDED TENDONS"
 PTI "DESIGN MANUAL"(LATEST EDITION)
 PTI "DESIGN AND CONSTRUCTION OF POST TENSIONED SLABS"
- SITE PREPARATION: GENERAL CONTRACTOR WILL BE RESPONSIBLE FOR LAYOUT AND VERIFICATION OF DIMENSIONS. TOLERANCES ARE 1/2" +/- AND SOIL PREPARATION. CONTRACTOR WILL BE RESPONSIBLE TO ESTABLISH THE SURVEY ELEVATION AS REQUIRED FOR FEMA WORK AS PER CODE, OR AS INDICATED ON DRAWINGS. CHECK FOR UNDERGROUND UTILITIES, PROTRUSIONS, OPENINGS, INSERTS, PIPES, CONDUITS, THIMBLES, COLUMNS, PINS, ANCHORS, BOLTS, DROPS, OFFSETS, LEDGES, BLOCK OUT, AND OTHER ITEMS SHOWN ON THE DRAWINGS, BEFORE CORRECTING.
- TENDONS LAYOUT WILL BE AS SHOWN ON THE DRAWINGS. PLASTIC CHAIRS SHALL NOT DAMAGE THE MEMBRANE DURING CONCRETING.
- SOIL BASE PREPARATION WILL BE IN INCREMENTS OF 6 INCHES COMPACTED TO 95% OF MAXIMUM DENSITY AT OPTIMUM MOISTURE CONTENT. TYPE OF FILL AS SPECIFIED. MIN 6" SAND FILL IS REQUIRED IF NOT SPECIFIED IN DWGS. THE SLAB ON GROUND INCLUDES A MINIMUM FILL, WHILE THE RAISED SLAB REQUIRES FILL THAT HAS A PRE-LOAD TIME AND SETTLEMENT WHERE SPECIFIED. CONSULT CITY REQUIREMENTS FOR FILL IN PLACE. CONTRACTOR MUST INFORM ENGINEER IF ANY CHANGE TO THE FILL IS MADE.
- SOIL INFORMATION: CONTRACTOR WILL CONSULT THE SOIL BORING REPORT WHERE SUBMITTED, OBTAINED BY: PSI DATED: 7 MARCH 2014. THE SOIL BEARING CAPACITY INDICATED IS: 800–1200 PSF. THE SOIL PREPARATION WILL INCLUDE TOP SOIL REMOVAL AS SPECIFIED, UPON WHICH WILL BE PLACED SPECIFIED GRANULAR FILL TO BE COMPACTED TO 95% AT OPTIMUM MOISTURE (FOR SAND FILL).
- THE OWNER'S SUPERVISOR WILL REQUIRE TESTING NECESSARY TO CONFIRM THE SPECIFIED LOADINGS. THE SOIL PREPARATION LOADS SHOULD BE MINIMUM OR BETTER THAN SPECIFIED. CONTRACTOR TO SUBMIT RECORDS TO ENGINEER.
- CONTRACTOR WILL FOLLOW THESE SPECIFICATIONS AND OTHER WHERE SUBMITTED. CONTRACTOR MUST RECORD ALL PROCEDURES, TENSIONS, AND DEVIATIONS, WHICH WILL BE SUBMITTED TO THE ENGINEER DURING THE TENSIONING WORK. QUALITY CONTROL WILL BE THE RESPONSIBILITY OF THE CONTRACTOR REGARDLESS OF ANY OWNER REPRESENTATIVE PRESENCE.
- MATERIALS CONCRETE MIX: CONTRACTOR TO SUBMIT DESIGN MIX AS SPECIFIED ON DRAWINGS. INDICATE MIX BELOW (SAMPLE): (CALCIUM CHLORIDE ADMIXTURES AND FLY ASH NOT ALLOWED) (CONCRETE SEALING MUST BE DONE WITH CONCRETE COMPOUND)
 SACKS PER CUBIC YARD: 5.9 SACKS/CY
 WATER PER CUBIC YARD: 30 GALLONS/CY
 CONCRETE STRENGTH AFTER 28 DAYS: 3,500 PSI
 CONCRETE STRENGTH BEFORE STRESSING: 1,500 PSI
 MINIMUM CURING TIME 5 DAYS, UNDER FAVORABLE WEATHER
 6 MILS PE MEMBRANE WILL BE USED AS SPECIFIED
- THERMAL CRACKING REDUCTION WILL BE MITIGATED WITH THE INSTALLATION OF THE 6X6 W2.9XW2.9 MESH, INSTALLED 1" BELLOW THE FINISH TOP OF THE SLAB IN THE SLAB AREA. WELDED WIRE FABRIC WILL CONFORM WITH ASTM A185, PROVIDING FOR 9" AT THE END LAPS AND 3" FOR THE SIDE LAPS.
- POST TENSION WORK WILL COMPLY WITH PTI SPECS (LATEST EDITION). TENDONS: 7 STRESS RELIEVED STRANDS, COATED, CASES IN PE PLASTIC (ALLOW 8" X 36" CLEARANCE FOR STRESSING EQUIPMENT). ULTIMATE STRESS: 270 KSI, FOR TYPICAL TENDON'S STRESSING:

1/2 INITIAL STRESSING	33.0K
ANCHORED STRESS	28.9K
7/16 INITIAL STRESSING	24.8K
ANCHORED STRESS	21.7K
3/8 INITIAL STRESSING	21.7K
ANCHORED STRESS	16.1K
SHORT TENDONS OVER	20%

 STRESS
 (STRESSING MODIFICATIONS PERMITTED ONLY IF APPROVED BY ENGINEER.) NO ACTIVE LOADING IS PERMITTED PRIOR TO STRESSING.
- REQUIREMENTS PRIOR TO STRESSING: REMOVE FORMS 6 DAYS AFTER CONCRETING, CHECK MIN. CONCRETE STRENGTH, CONCRETE MAY SHOW MINOR CRACKS THOSE WILL BE CLOSED POST STRESSING.
- POST TENSION STRESSING SAMPLE CALCULATIONS (NOTES ON ELONGATION):
 CONTRACTOR WILL INFORM THE ENGINEER OF THE TENSIONING FORCES RELATIVE TO OBTAINED ELONGATIONS. WHERE ELONGATION IS NOT ACHIEVED AS PER ADJUSTMENT, CONTRACTOR WILL CHECK THE PHYSICAL PROPERTIES OF THE CABLES AND WILL COMPARE TO THE MODULUS AND ELONGATION CALCULATED. PT CONTRACTOR MUST CALCULATE THE ELONGATION AS FOLLOWS: LENGTH OF THE CABLE IN FEET TIMES 9.37%. FOR EXAMPLE: 100FT X 9.37%/100 = 9.37 ELONGATION.
- SUBMITTALS: DESIGN CALCULATIONS BASED ON ARCHITECTURAL BUILDING DESIGN, PSF LL, PSF DL, WIND LOADS AS PER CODES. ALL COMPUTATIONS MUST INDICATE ELONGATION EXPECTED FROM THE POST TENSIONING.
- SHOP DRAWINGS, DETAILS, COMPONENTS OF THE CONSTRUCTION METHODOLOGY OF STRESSING, PROFILES OF TENDONS, AND OTHER QUALITY CONTROL PROCEDURES MUST BE SUBMITTED TO THE ENGINEER FOR APPROVAL.
 TESTS AND CERTIFICATIONS: CERTIFIED MILL REPORTS FOR PRE STRESSING CABLES MUST BE SUBMITTED TO THE ENGINEER. OTHER DATA INCLUDED MUST CERTIFY: THE CABLE'S ULTIMATE STRENGTH, MODULUS OF ELASTICITY, AND PERCENT ELONGATION AT RUPTURE IN COMPLIANCE WITH THE DESIGN CALCULATIONS. ALL TENDONS MUST BE MARKED WITH THE MILL CERTIFICATION NUMBER.
- MATERIALS: POSTTENSIONING STEEL WILL BE SEVEN–WIRE LOW RELAXATION STRAND IN ACCORDANCE WITH ASTM A416, GRADE 270 (LATEST EDITION) ULTIMATE TENSILE STRENGTH WILL NOT BE LESS THAN 270 KSI.

ANCHORS: THE APPROVED ANCHORS MUST MEET SPECIFICATIONS.

ALL ANCHORS AND THEIR USE MUST MEET THE "SPECIFICATIONS FOR UNBONDED TENDONS", AS PREPARED BY THE POST TENSION INSTITUTE.

COATING MUST BE RUST PREVENTATIVE AND LUBRICANT APPLICATION AS PER LATEST PTI REQUIREMENTS. SHEATHING MUST BE PE PLASTIC, MINIMUM 0.025 INCHES THICK AND CAPABLE OF SUSTAINING 180 DEG F TEMPERATURE. THERE SHALL BE NO VISIBLE DAMAGE DONE TO THE PLASTIC SHEATHING SUCH AS CRACKS, BLISTERS AND OTHER IMPERFECTIONS.

- EQUIPMENT: HYDRAULIC JACKS MUST HAVE ACCURATE READING, INDEPENDENTLY TESTED AND CALIBRATED HYDRAULIC PRESSURE GAUGES. THE SHEATHING CAN BE CUT TO A MINIMUM LENGTH NECESSARY FOR THE GRIP ON THE CABLE NOT TO BE EXCEED 6 INCHES.
- CONTRACTORS QUALIFICATIONS: CONTRACTOR MUST PROVE A MINIMUM OF 3 YEARS OF EXPERIENCE IN FIELD OF POSTTENSIONING. QUALIFIED SUPERINTENDENT MUST SUPERVISE THE WORK AND ASSURE FOR QUALITY WORKMANSHIP. SUPERINTENDENT MUST SCHEDULE THE TENSIONING PROCEDURES TO COMPLY WITH THE REQUIREMENTS FOR TENSIONING 5 DAYS AFTER THE CONCRETE WORK WAS PLACED AFTER A MINIMUM SPECIFIED STRENGTH WAS OBTAINED FROM THE SAMPLES TESTED. INTERMEDIATE JOINT POSTTENSIONING WILL BE TENSIONED UNDER THE SAME CONDITION. ANY CHANGES FOR POSTTENSIONING SCHEDULE MUST BE APPROVED BY THE ENGINEER. 1) ELONGATION MEASUREMENTS, 2) STRESSES MEASURED DURING ELONGATION AND 3) GAUGE PRESSURES.

CONCRETE AND REINFORCING STEEL NOTES:

- STANDARDS:
 ACI: 301, 315, 318
 REBAR: ASTM A615–GRADE 60
 WELDED REINFORCEMENT STEEL: ASTM A706, GRADE 60
 WIRE FABRIC WELDED: ASTM A185
 STEEL FIBER: ASTM A820, TYPE I

CLASS	F'C (PSI)	REQUIREMENTS
CONCRETE FOOTINGS, PIERS,	3,000	
INTERIOR CONCRETE (NOT POST TENSION)		
EXTERIOR CONCRETE (NOT POST TENSION)	4,000	
MASONRY GROUT	3,000	
EARTH FILL	2,000	COMPACT TO 95% AT OPTIMUM MOISTURE
- MIN. MESH REINFORCING WHERE NO OTHER IS SPECIFIED WILL BE 6X6X-W1.4X1.4 WWF INSTALLED SIMILAR TO REBAR.
- MIN. WALL REINFORCEMENT:

WALL THICKNESS	HORIZONTAL	VERTICAL
8–INCH	#4 AT 12" ON CENTER	#4 AT 18" ON CENTER
10–INCH	#4 AT 10" ON CENTER	#4 AT 16" ON CENTER
12–INCH	#4 AT 16" ON CENTER	#4 AT 18" ON CENTER
- 2–#5 REBAR AT ALL OPENINGS MIN. EXTENDED 2' BEYOND ENDS OF OPENING.
- STAGGER SPLICES 40 DIAMETERS WHERE ALLOWED.
- WHERE CONTRACTOR JOINTS SPECIFIED AT MAX. 45' KEYED EXPANSION JOINTS USE 1" COMPRESSIBLE FILLER AND WATERSTOP.
- CLASS B TENSION LAP SPLICES FOR HORIZONTAL AND VERTICAL REINFORCING ARE ALLOWED. NO SPLICES IN BEAMS, JOISTS OR SLAB STEEL IS PERMITTED, COMPRESSION SPLICES LAP 30 DIAMETERS, TENSION SPLICES PER ACI CODES, WIRE FABRIC LAP 1 SPACE +2" AT ALL EDGES.
- OPENINGS: IF NOT SPECIFIED AND NEEDED CONTRACTOR MUST OBTAIN APPROVAL FROM THE ENGINEER PRIOR TO CUTTING.
- LAYOUT AND SHOP DRAWINGS WILL BE THE TOTAL RESPONSIBILITY OF THE CONTRACTOR. DISCREPANCIES WILL BE REPORTED TO THE ENGINEER.
- STEEL OVERLAP WHERE SPECIFIED, THE LENGTH WILL BE IN ACCORDANCE WITH ACI 318–05, OR AS SHOWN ON THE PLANS.
- WHERE NOT SHOWN ON THE DRAWINGS THE REINFORCING DETAILS WILL CONFORM WITH TYPICAL "DETAILS AND DETAILING CONCRETE REINFORCEMENT", ACI SP–66.
- RE–BARS POSITIONING WILL BE PROPERLY ALIGNED AS PER SPECIFIED REQUIREMENTS, WHICH WILL INCLUDE ALL PROPER SUPPORTS TYPICAL FOR CONCRETE WORK. ENGINEER WILL INSPECT PLACEMENT, ORIENTATION, AND POSITION OF REINFORCING PRIOR TO CONCRETE PLACEMENT. CONTRACTOR TO ARRANGE FOR INSPECTION.
- THE REINFORCING WILL BE ADJUSTED FOR BY PASS OF OBJECTS SUCH AS, PIPES, OPENINGS, AND OTHER OBSTRUCTIONS. SUCH DETAILS WILL BE APPROVED BY THE ENGINEER.
- REINFORCING WILL BE CONTINUOUS WITH FULL TENSION LAP SPLICES. AT BEAMS AND SLAB ENDS, THE REBAR HOOK AND DETAILING WILL BE IN ACCORDANCE WITH ACI PRACTICES FOR 90 DEGREE BENDING. CORNERS WILL BE INSTALLED WITH "L" BARS AS PER ACI RECOMMENDATIONS. THE ENGINEER WILL APPROVE AND INSPECT THE DETAILS OF SUCH INSTALLATION. CONTRACTOR WILL SUBMIT SHOP DRAWINGS FOR REINFORCING WORK FOR APPROVAL TO THE ENGINEER PRIOR TO FABRICATION.
- CONSTRUCTION JOINTS WILL BE INSTALLED AS PER DRAWINGS. ANY ADDITIONAL CONSTRUCTION JOINTS WILL BE APPROVED BY THE ENGINEER IF FOUND NECESSARY.
- PROTRUSIONS THROUGH THE CONCRETE WORK WILL BE WITH SLEEVES OR AS PER DRAWINGS. CONTRACTOR WILL COORDINATE PLACEMENT AND INSTALLATION OF THOSE WITH OTHER TRADES.
- TYPICAL CHAMFERS, WHERE NOT OTHERWISE SPECIFIED ON THE DRAWINGS, WILL BE 3/4".
- THE STRENGTH OF THE CONCRETE WILL BE AS SPECIFIED ON THE DRAWINGS, AND WILL GENERALLY BE IN ACCORDANCE WITH THE FOLLOWING: CONCRETE MINIMUM 28 DAY COMPRESSIVE STRENGTH. CAST IN PLACE PILE CAPS, BASE, SLABS, WALLS, PLATFORMS, COLUMNS, PILASTERS, BEAMS AND DECKS, 4,000 PSI CONCRETE STRENGTH. PRECAST CONCRETE, 4,000 PSI FOR BEAMS AND PANELS, AND 3,000 PSI CONCRETE STRENGTH FOR DUCT–BANKS, SIDEWALKS AND BOLLARDS.
- CONCRETE DESIGN IN ACCORDANCE WITH ACI 301 AND 318, DELIVERED AT THE SITE IN ACCORDANCE WITH "SPECIFICATIONS FOR READY–MIX CONCRETE" ASTM C94.
- CONCRETE PLACEMENT AND CONSOLIDATION IN ACCORDANCE WITH ACI 304 AND 309, CURED ACI 308, FINISHED ACI 301.
- WELDED WIRE FABRIC, WHERE INDICATED ON THE DRAWINGS, WILL CONFORM TO ASTM A185 PROVIDING 9" FOR END LAPS AND 6" FOR SIDE LAPS.
- EPOXY GROUT WILL BE USED AS A NON–SHRINK AND NON–METALLIC GROUT IN ACCORDANCE WITH REQUIREMENTS FOR INSTALLATION EMBEDDED ANCHOR BLOTS, NUTS AND WASHERS, ASTM F1554 OR ASTM A307 FOR HOT DIP GALVANIZED STEEL.
- CONCRETE COVER WILL BE IN ACCORDANCE WITH ACI 318–05 UNLESS OTHERWISE SPECIFIED ON THE DRAWINGS AND SPECIFICATIONS. THESE CRITERIA WILL BE APPLICABLE TO SLABS, WALLS, BEAMS, AND COLUMNS. WHERE PERMANENT HYDROSTATIC LOADING IS IMPOSED, THE COVER WILL BE 3" IN ACCORDANCE WITH EM 1110–2–2104.

STRUCTURAL STEEL NOTES:

- THE STABILITY OF THE STRUCTURE IS ASSURED IN ITS COMPLETED STAGE. TEMPORARY SUPPORTS, TEMPORARY GUY WIRES, BRACES, FALSEWORK, CRIBBING OR OTHER ELEMENTS ARE REQUIRED DURING ERECTION UNDER ALL LOADING CONDITIONS. THE CONTRACTOR IS OBLIGATED TO PROVIDE ALL THESE FEATURES.
- CONTRACTOR MUST COORDINATE ARCHITECTURAL, MECHANICAL, ELECTRICAL, PLUMBING AND CIVIL DRAWINGS FOR INSERTS, SLEEVES, CURBS, PADS, AND ANY OTHER FEATURES AFFECTING STRUCTURAL WORK NOW SHOWN.
- ALL FABRICATIONS MUST BE APPROVED AS "SHOP DRAWINGS" PRIOR TO FABRICATION AND MUST COMPLY WITH "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES," AS PUBLISHED BY AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC), LATEST EDITION.
- SHOP DRAWINGS WILL BE PREPARED ACCORDING TO THE LATEST "STRUCTURAL STEEL DETAILING MANUAL" OF THE AISC AND SUBMITTED FOR REVIEW PRIOR TO FABRICATION.
- STRUCTURAL STEEL GENERALLY, IF NOT NOTED OTHERWISE WILL COMPLY WITH ASTM A36 STANDARD FOR STRUCTURAL STEEL, PLATE, BARS, AND CHANNELS, ASTM A993 FOR WIDE FLANGE SHAPES, ASTM A53 GRADE B, FOR STRUCTURAL PIPES, ASTM A500 GRADE B OR A501 FOR STRUCTURAL TUBING BOLTS: ASTM A325. WELDING ELECTRODES: AWSA 5.1 OR 5.5 SERIES E70 ALL WELDING WILL BE ELECTRIC, TECHNIQUE AND WORKMANSHIP TO CONFORM TO THE AMERICAN WELDING SOCIETY AWS D1.1 USE E70XX ELECTRODES. WELDERS MUST BE CERTIFIED. THE WELDING SYMBOLS ARE TO INDICATE THE SIZE AND TYPE OF THE WELDS. THE SHOP DRAWINGS WILL SHOW A COMPLETE DETAIL FOR WELDING WHICH WILL BE SUBMITTED FOR APPROVAL PRIOR TO CONSTRUCTION BY CONTRACTOR.
- STRUCTURAL STEEL IN CONFORMANCE WITH "SPECIFICATIONS FOR STRUCTURAL STEEL BUILDINGS– ALLOWABLE STRESS DESIGN AND PLASTIC DESIGN" OF AISC, LATEST EDITION. BEAMS WITHOUT SPECIFIED CAMBER MUST BE FABRICATED SO THAT AFTER ERECTION ANY CAMBER DUE TO ROLLING OR SHOP FABRICATION IS UPWARD AT MID SPAN.
- PAINTING AND PROTECTION OF THE STEEL STRUCTURES WILL CONFORM TO THE SPECIFICATIONS AS NOTED IN THE STEEL SECTION. PAINT AND PROTECTION: PRIME COAT (TOUCH UP AFTER ERECTION), SPRAY ON FIREPROOFING ON STEEL. WHERE REQUIRED ITEMS FOR HOT–DIPPED GALVANIZATION WILL INCLUDE THE FOLLOWING: A. ITEMS INCLUDED ON THE DRAWING, AND MISCELLANEOUS INCIDENTAL ITEMS NECESSARY FOR UNIFORMITY OF STEEL CONNECTIONS TO PREVENT CORROSION, ALL IN CONFORMANCE WITH THE SPECIFICATIONS.
- STEEL WELDED CONNECTIONS MUST BE WELDED, BOLTED OR BOTH. MEMBERS CONNECTED IN THE SHOP THAT ARE WELDED AND BOLTED, IF NOT NOTED OTHERWISE, WILL BE BOLTED WITH 3/4"ØA–325 HIGH STRENGTH BOLTS. ALL SUCH CONNECTIONS WILL BE AS PER DESIGN HALF OF THE ALLOWABLE UNIFORM LOAD, UNLESS OTHERWISE NOTED. MINIMUM OF TWO 3/4"Ø BOLTS WILL BE APPLIED PER CONNECTION. BOLTED CONNECTIONS WILL BE ASSEMBLED AND TESTED ACCORDING TO SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR ASTM A490 BOLTS.
- ALL STEEL JOISTS MUST BE FABRICATED TO RESIST A NET WIND UPLIFT FORCE AS PER 170 MPH UPLIFT CALCULATION REQUIREMENTS APPLIED OVER THE ENGAGED AREA. ALL BOLTED CONNECTIONS WILL BE SHEAR BEARING TYPE. DESIGN CONNECTIONS TO A FULL MEMBER CAPACITY, AND SHOW IT ON THE SHOP DRAWINGS.
- TESTING: INDEPENDENT TESTING LABORATORY, WHERE SPECIFIED, WILL BE DONE ON ALL CRITICAL WELDS AND 25% ON NON–CRITICAL. FULL PENETRATION WELDS ARE CONSIDERED CRITICAL WELDS AND THOSE SPECIFIED AS MOMENT CONNECTION WELDS. MILL REPORTS WILL BE PROVIDED TO IDENTIFY THE MATERIAL. A235 & A490 BOLTS – PROVIDE FOR BOLT INSPECTIONS.
- STEEL ANCHORS AND DRILLED CONNECTIONS:
 DRILLED ANCHORS TO CONCRETE WILL BE WEDGE TYPE WITH ONE PIECE WRAP AROUND. ANCHORS WILL BE GALVANIZED AS FOLLOWS:

ANCHOR SIZE	MIN EMBEDMENT	PULLOUT (LBS)	SHEAR (LBS)
1/4"Ø	2"	550	590
3/8"Ø	2–1/2"	1050	1300
1/2"Ø	3–1/2"	1700	2200
5/8"Ø	4"	2400	3300
3/4"Ø	4–3/4"	3250	4650
1"Ø	6"	6400	7470

 LOADS INDICATED ARE SERVICE LOADS IN LBS FOR STAINLESS STEEL ANCHORS AT 3,000 PSI CONCRETE.
- MISCELLANEOUS STEEL WORK ITEMS: OPENING CUT WILL EXCEED 15% OF THE SECTION WITHOUT SPECIAL REINFORCEMENT. MECHANICAL CONTRACTOR'S WORK AND TIES WITH THE STEEL MEMBERS TO BE RECONCILED. NON–SHRINKING GROUT CRD–C621 ASTM C1107, WILL BE USED UNDER BEARING PLATES, TEMP. RANGE 45° TO 90° AND 30 MINUTES WORKING TIME. BELOW GRADE STEEL PROTECTION 3" OF CONCRETE AND 4" MASONRY, PROVIDE 1/4" THICK SETTING PLATES AT BEAMS BEARING ON MASONRY OR CONCRETE. THE PLATE 2–3/8Ø X 6" HEADED STUDS SHOP WELDED TO THE PLATE AND EMBEDDED TO THE WALL. USE HEAVY WASHER AT ALL ANCHOR BOLTS. ANGLE SUPPORTS FOR ALL METAL DECK RIBS AT COLUMNS. COORDINATE THE MACHINING DIMENSIONS WITH THE SHOP DRAWINGS AND COORDINATE ANY DISCREPANCY WITH THE ENGINEER.
- WHERE STEEL H–PILINGS IS USES WILL BE IN ACCORDANCE WITH ASTM A572, GR. 50 OR AS PER SPECIFIC INSTRUCTIONS ON THE DRAWINGS.

STRUCTURAL DESIGN CRITERIA:

- IBC 2012, ASCE–7–10, MINIMUM DESIGN LOADS:
 BASIC WIND SPEED 170MPH
 IBC 2012, 1609B, CATEGORY IV BUILDING
 *STRUCTURAL DESIGN CALCULATED TO MEET WIND SPEED 170 MPH WITH CONSIDERATION OF ROUND TANK OBJECTS
- ACI 318 FOR CONCRETE (LATEST EDITION)
- ASTM FOR STEEL

POST TENSION NOTES AND SPECIFICATIONS REPLACED ENTIRELY WITH THE VECP DESIGNED BY CARUBBA ENGINEERING. CONCRETE AND REINFORCING NOTES AND STRUCTURAL NOTES REPLACED WITH CARUBBA ENGINEERING DESIGN OF THE VECP ONLY AS THESE NOTES RELATE TO THE WORK INCLUDED IN THE VECP. SEE SUL–0159 FOR VECP DESIGN.

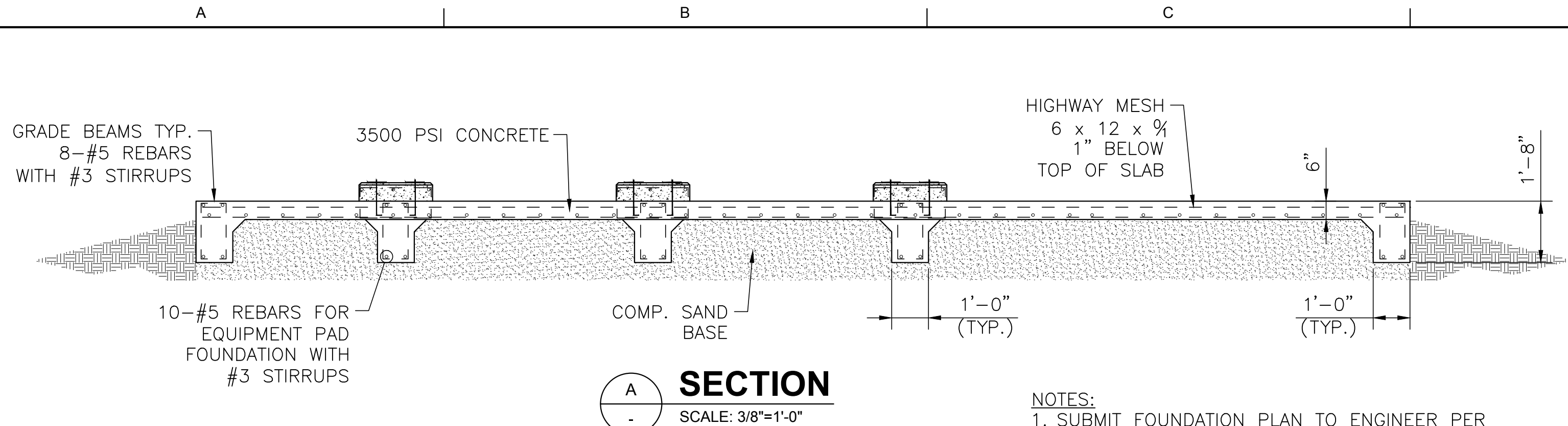
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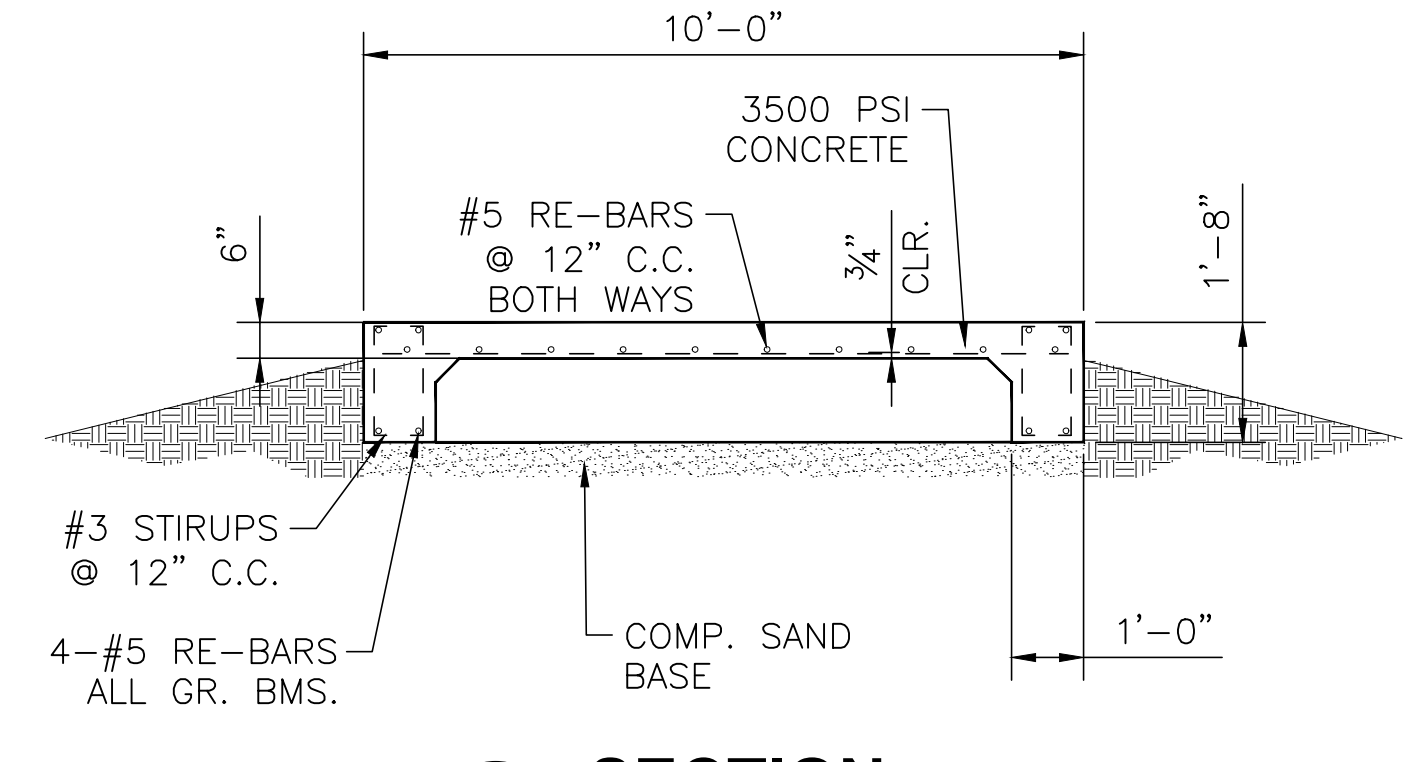
TRIGON ASSOCIATES, LLC
 1515 POYDRAS STREET SUITE 2200
 NEW ORLEANS, LA 70112
 TEL: 504-585-5767
 trigonassociates.com

TRIGON DWG. NO. **SA-01**

A	10–25–19	AS–BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
<u>CONTRACT No. 1369</u>			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
STRUCTURAL GENERAL NOTES			
DR.	SJ CLARK		
CK.	GA KOLENOVSKY		
AP.	LH NAGRATH		GENERAL SUPERINTENDENT
LAST EDIT:		DWG. No.	12098-W8
SCALE:	1"=20'-0"		
DATE: JANUARY 28, 2015	SET NO.	SHEET NO.	16 OF 72

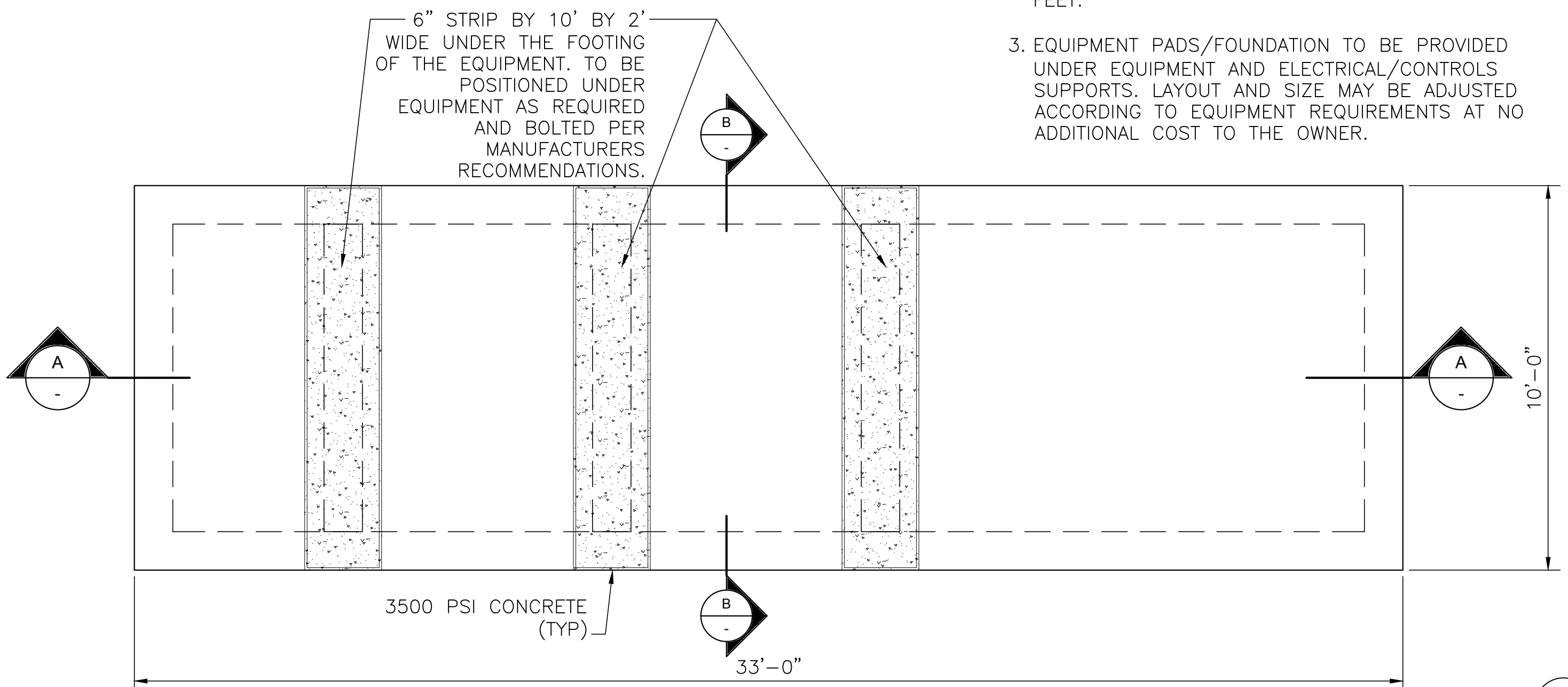


SECTION A
SCALE: 3/8"=1'-0"

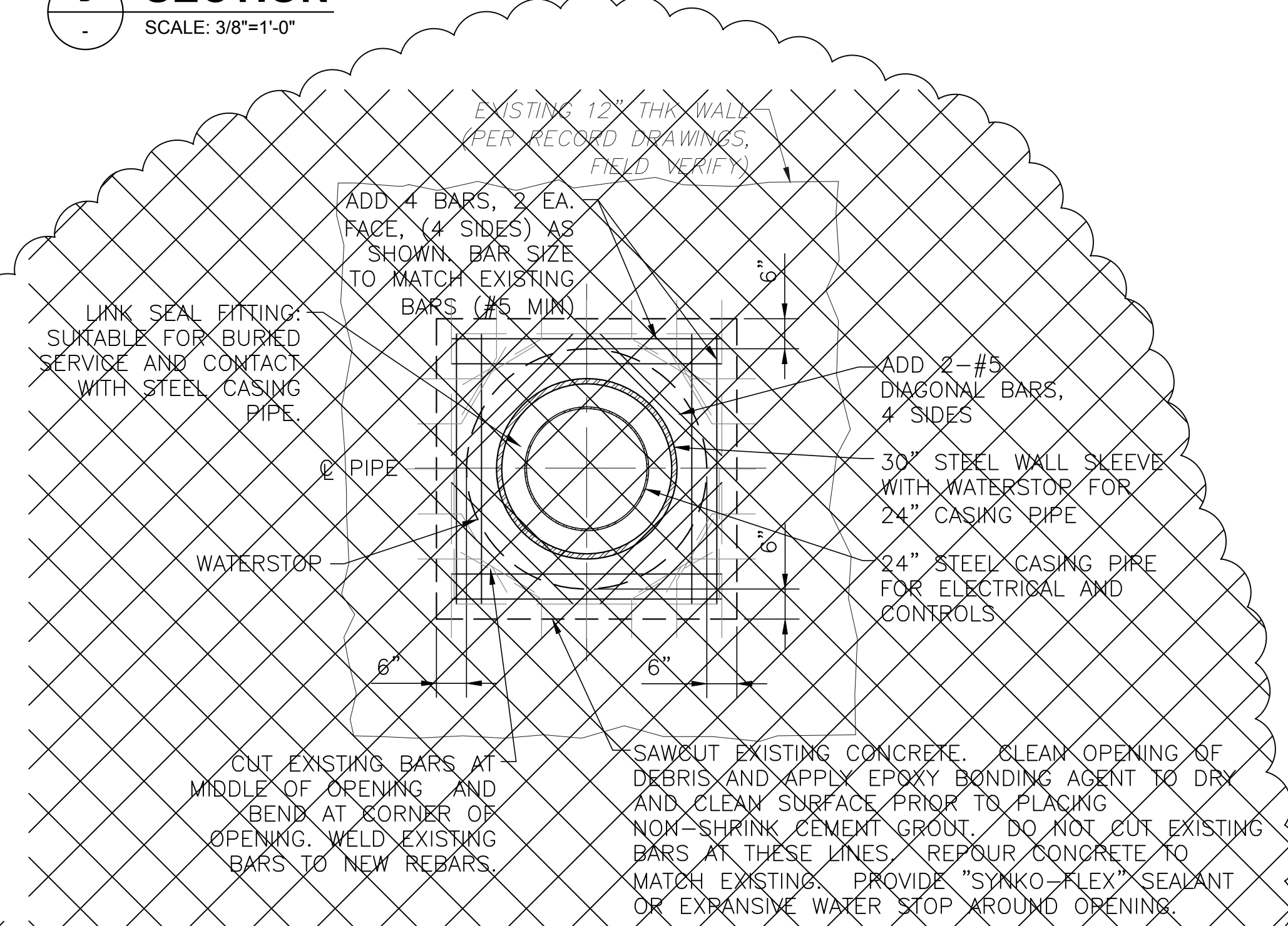


SECTION B
SCALE: 3/8"=1'-0"

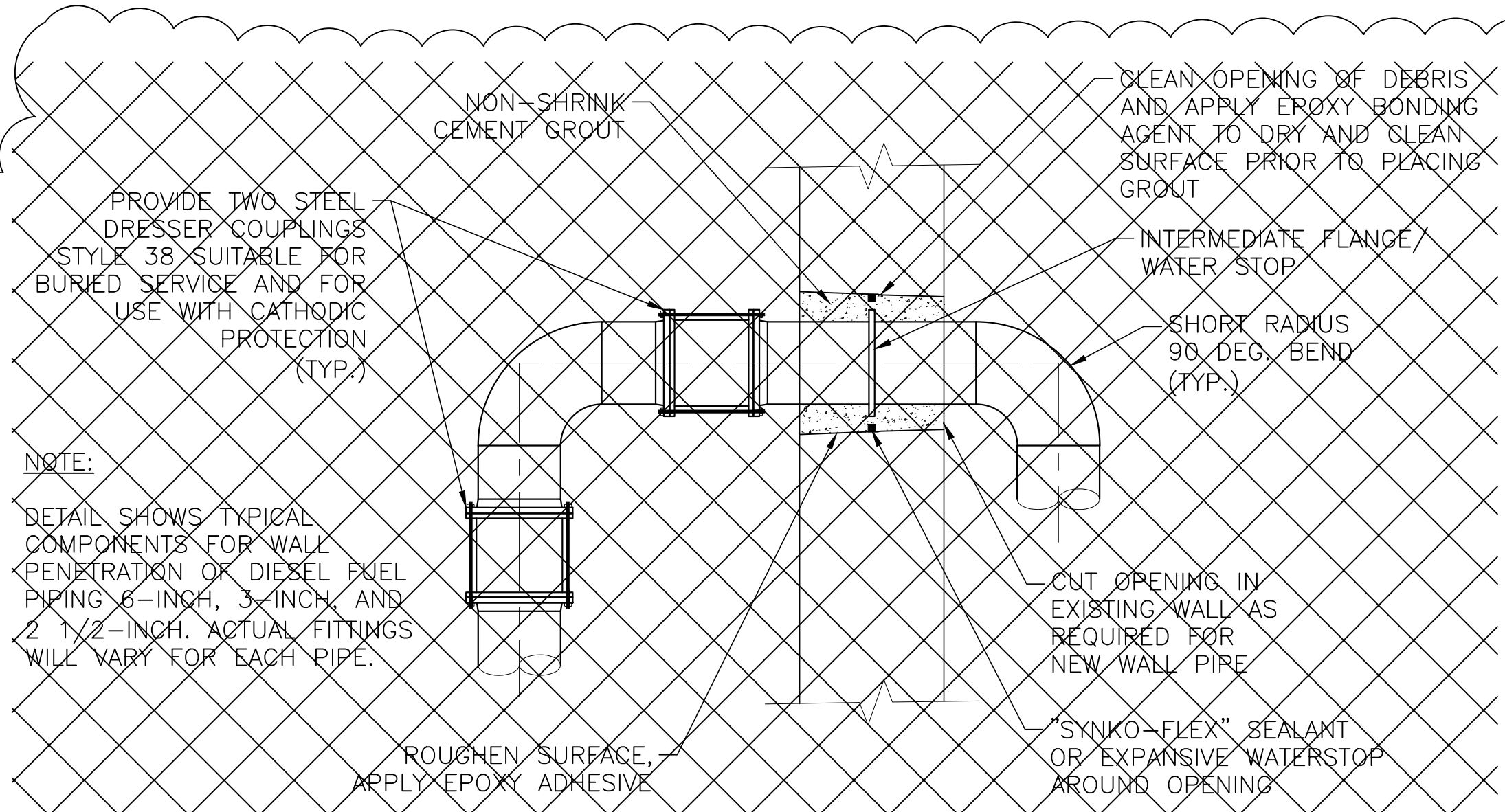
- NOTES:**
- SUBMIT FOUNDATION PLAN TO ENGINEER PER MANUFACTURERS REQUIREMENTS.
 - MAXIMUM SPACING BETWEEN GRADE BEAMS IS 20 FEET.
 - EQUIPMENT PADS/FOUNDATION TO BE PROVIDED UNDER EQUIPMENT AND ELECTRICAL/CONTROLS SUPPORTS. LAYOUT AND SIZE MAY BE ADJUSTED ACCORDING TO EQUIPMENT REQUIREMENTS AT NO ADDITIONAL COST TO THE OWNER.



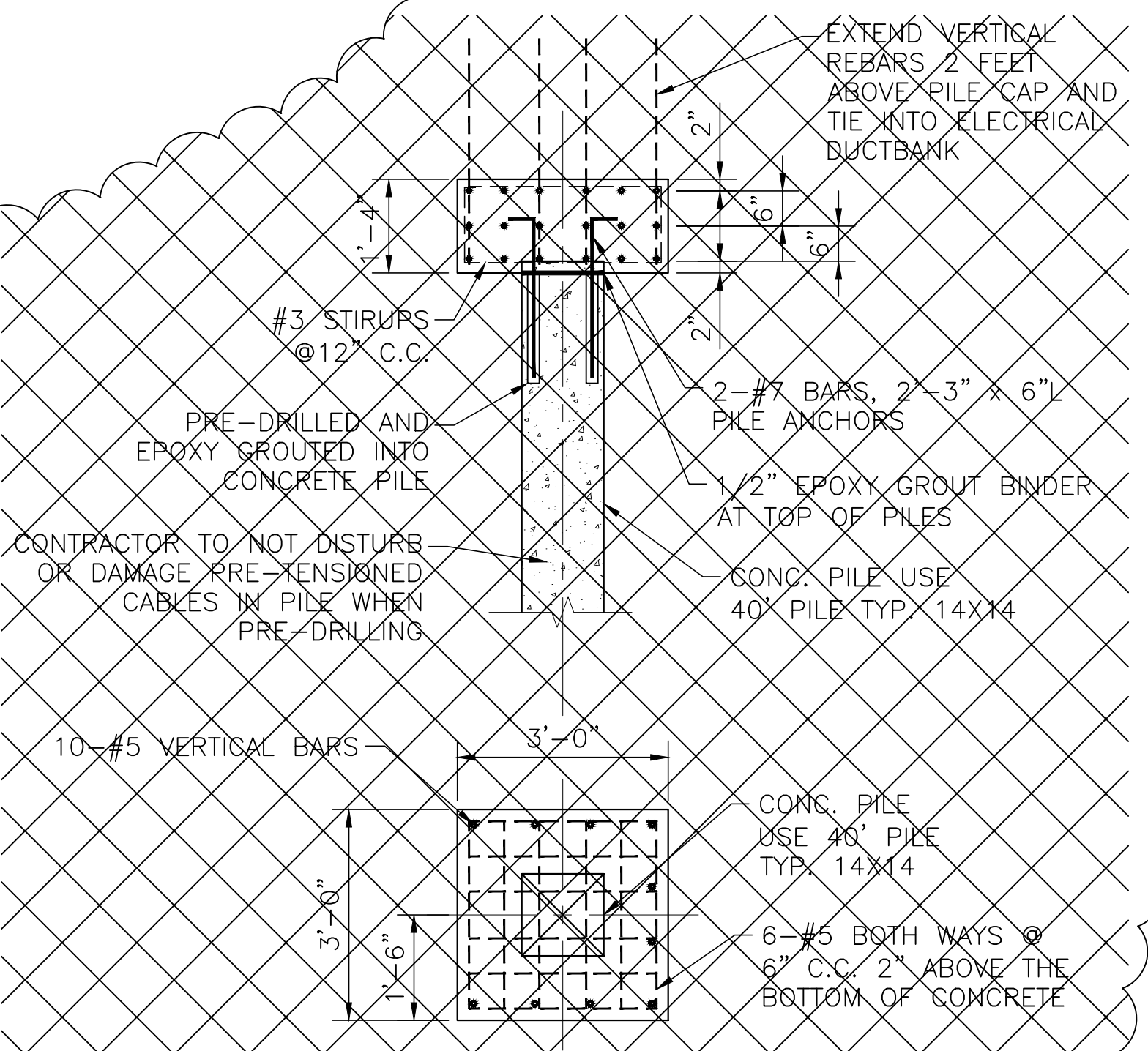
FIRE SUPPRESSION SYSTEM FOUNDATION - PLAN
SCALE: 3/8"=1'-0"



DETAIL
SCALE: NTS



DETAIL - DIESEL PUMP ROOM WALL PENETRATIONS
SCALE: NTS



PLAN
DETAIL
SCALE: 1/2"=1'-0"

SEE SUL-0243 FOR HAND SKETCHED RECORD DRAWINGS. JACK AND BORE REPLACED WITH OPEN CUT PER FCO-009/RFQ-001. LINKSEAL INSTALLED ON INSIDE AND OUTSIDE OF DIESEL PUMP ROOM.

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FIRE SUPPRESSION AND WALL PENETRATIONS			
DR.	SJ CLARK	GENERAL SUPERINTENDENT	
CK.	GA KOLENOVSKY		
AP.	LH NAGRATH		
LAST EDIT:			
SCALE:	1"=20'-0"	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 17 OF 72

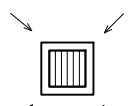
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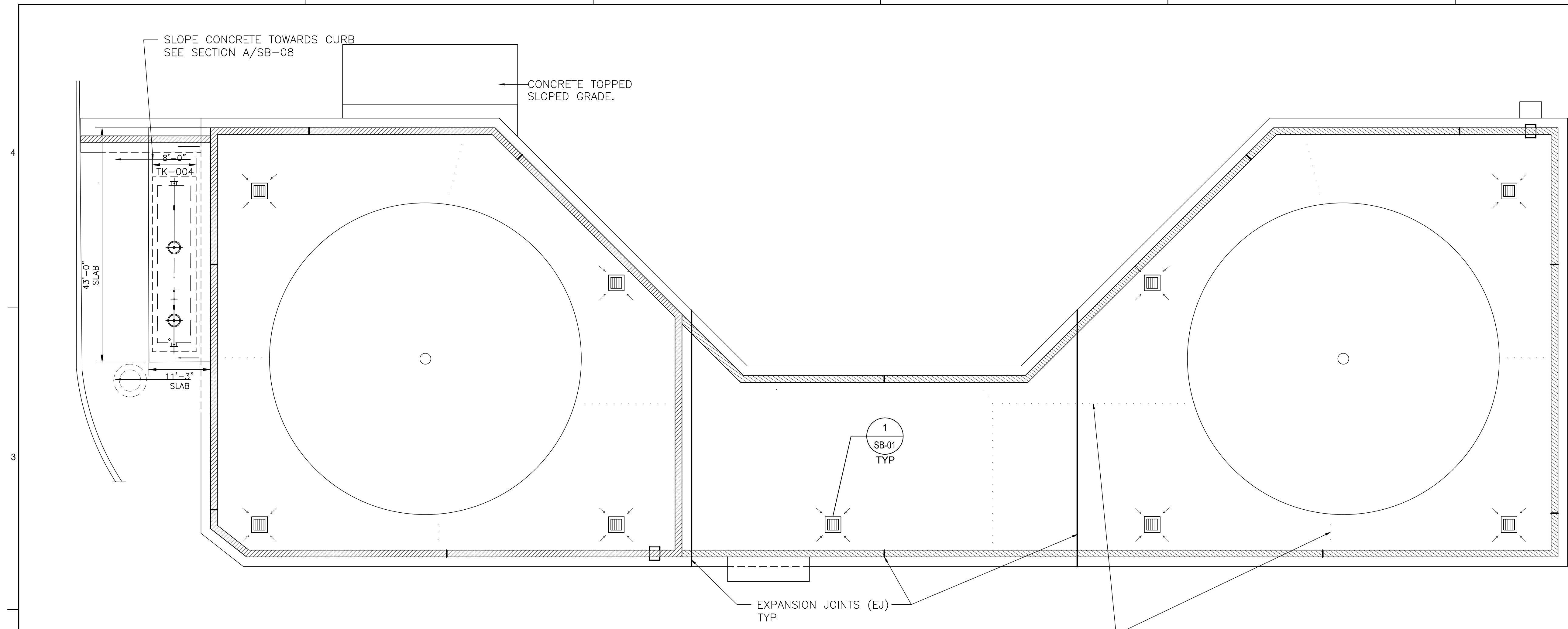
TRIGON ASSOCIATES, LLC
1515 POYDRAS STREET
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NEW ORLEANS, LA 70112
TEL: 504-585-5767
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TRIGON DWG. NO. SA-02

A B C D E F

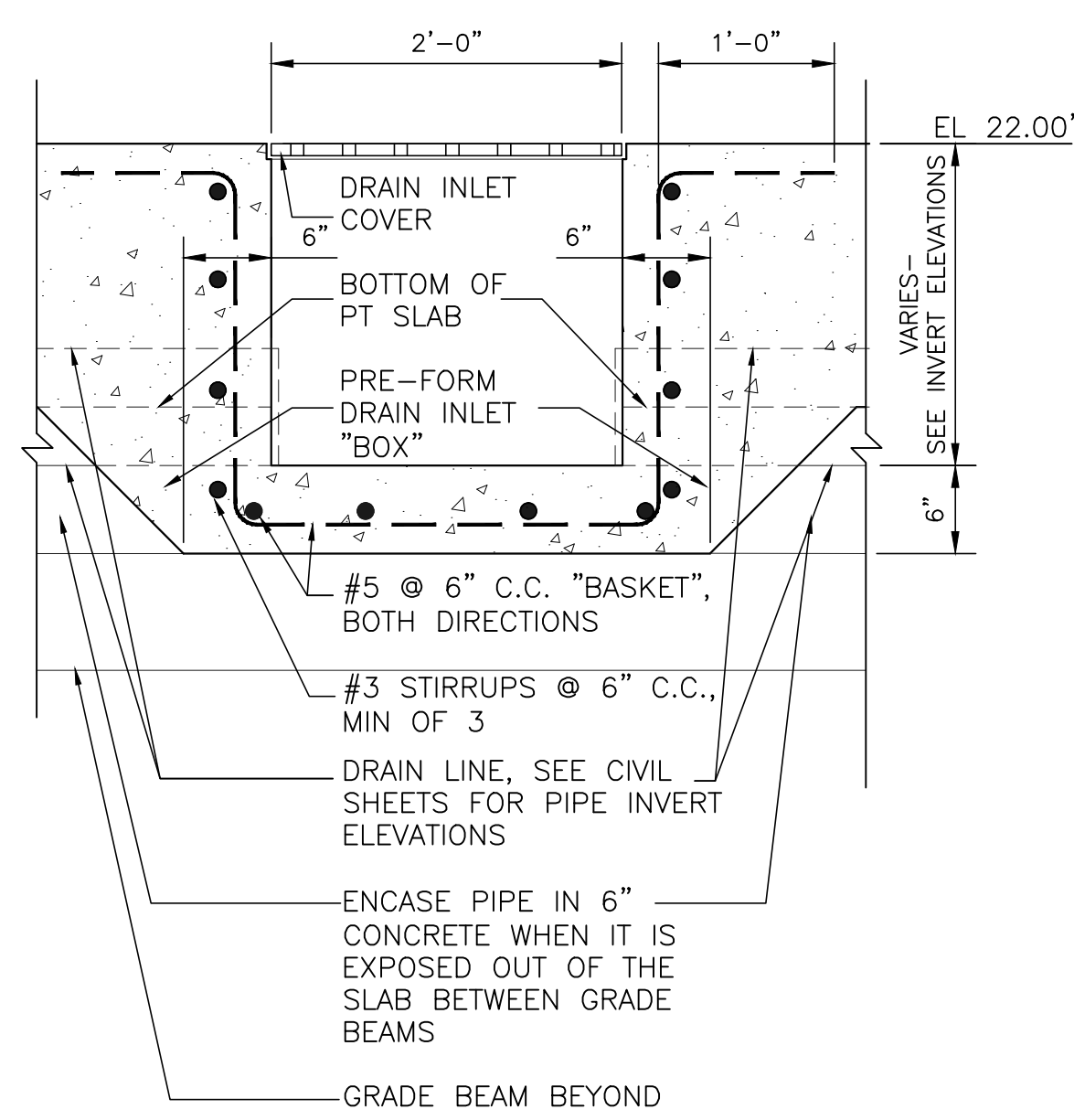
LEGEND:

- HIGHEST EL FROM DRAIN INLET
-  DRAIN INLET, TYP OF 9
FLOOR EL 22.00

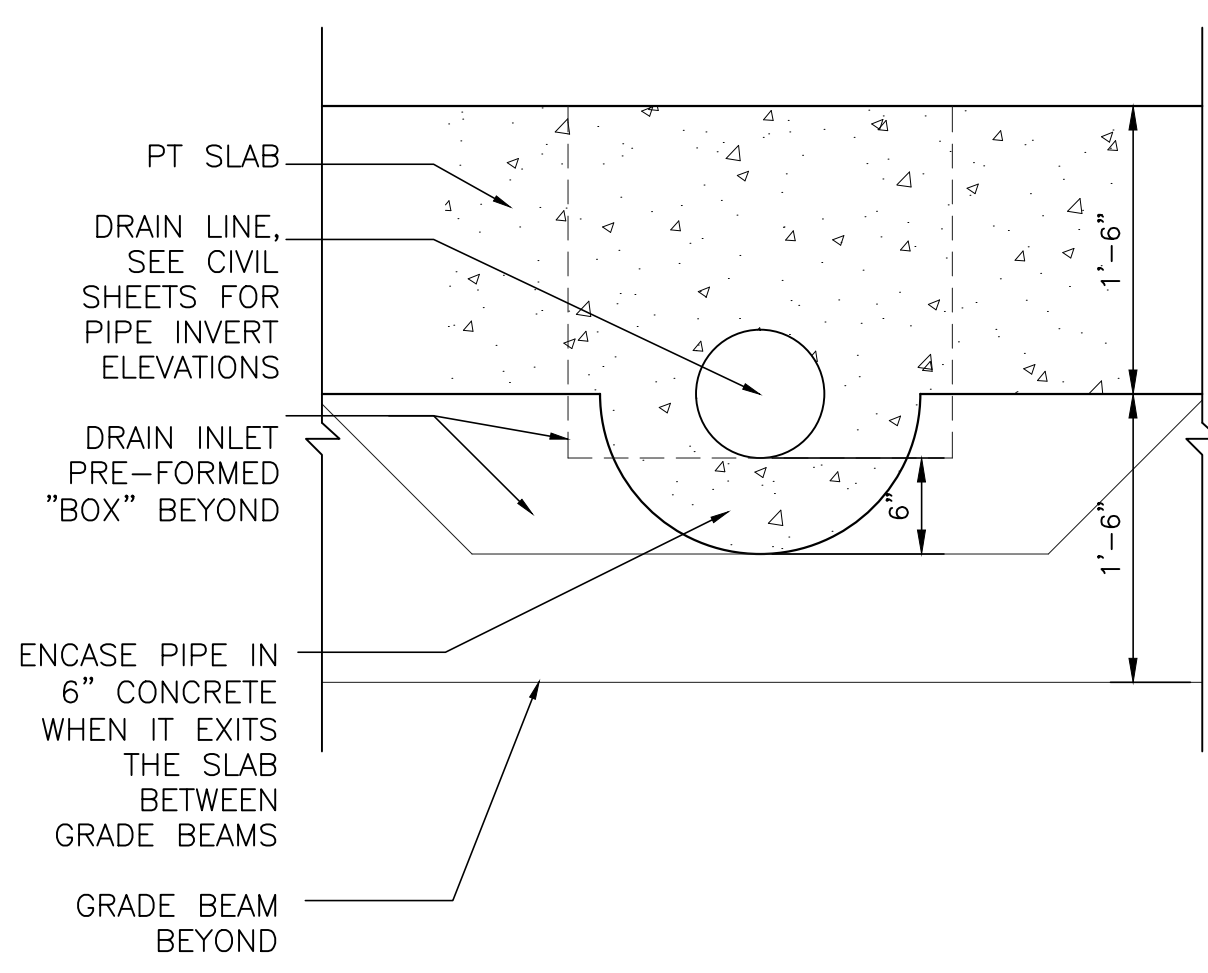


SLOPE CONCRETE 1/8" PER FT TO DRAIN INLETS AS SHOWN TYP.
HIGHEST EL OF CONCRETE TO BE MAX. 22.42. ROUND EDGES OF CONCRETE AT PEAK ELEVATION

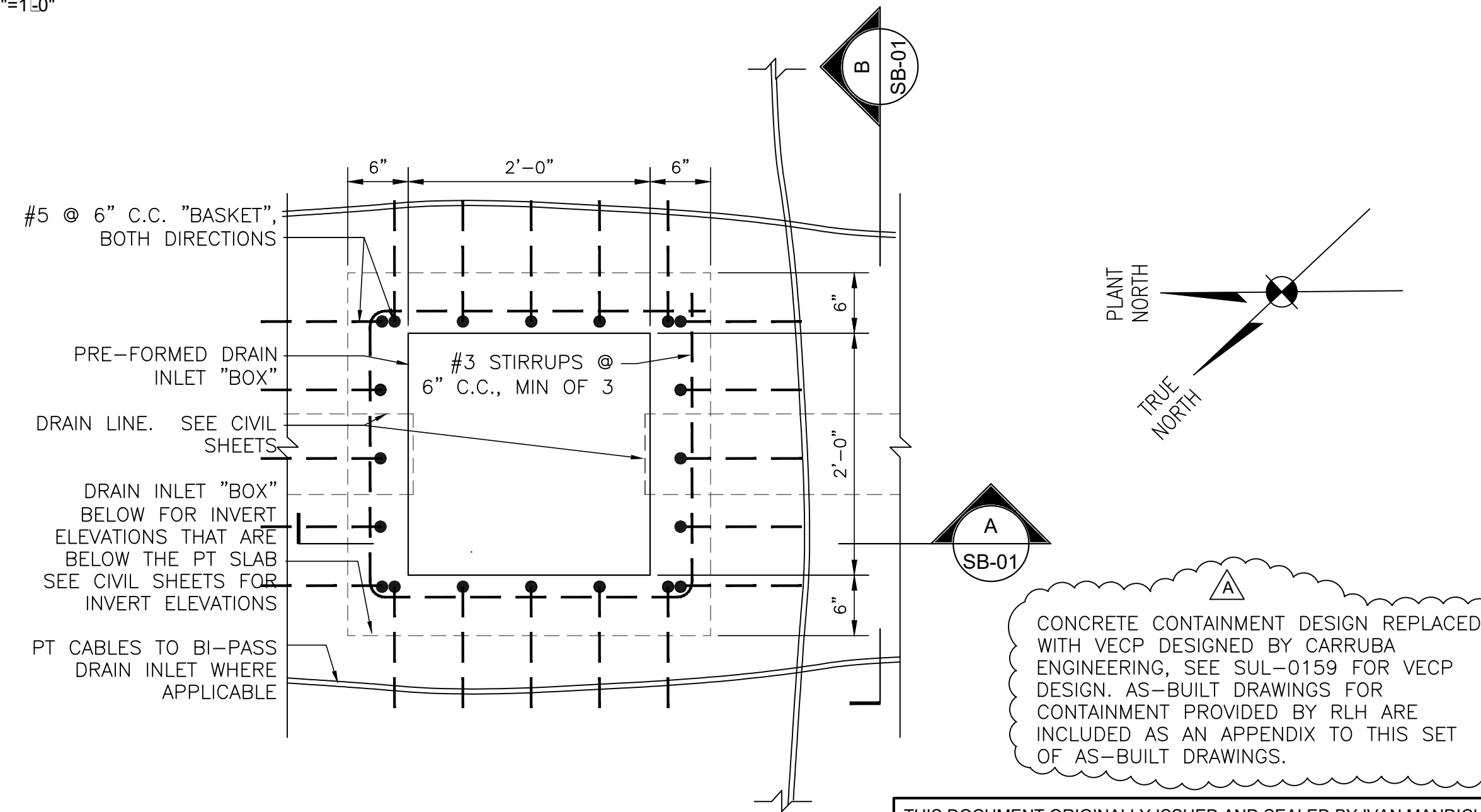
SLOPING PLAN
SCALE: 3/32"=1'-0"



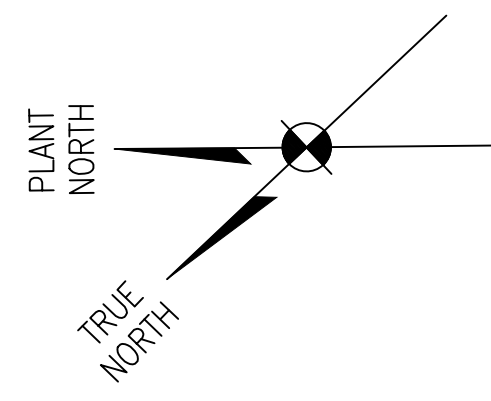
A SECTION- DRAIN INLET
SCALE: 1"=1'-0"



B SECTION- DRAIN INLET
SCALE: 1"=1'-0"



1 PLAN- DRAIN INLET
SCALE: 1"=1'-0"



NOTES:

1. SLOPING OF POST TENSION CONCRETE SLAB TO BE ACHIEVED INTEGRAL AS PART OF THE INITIAL POUR.
2. 6x6 WW MESH W2.9xW2.9; MUST BE 1 INCH BELOW THE TOP OF SLAB, AS SLOPED, TYP.

CONCRETE CONTAINMENT DESIGN REPLACED WITH VECP DESIGNED BY CARRUBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

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TRIGON DWG. No. SB-01

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

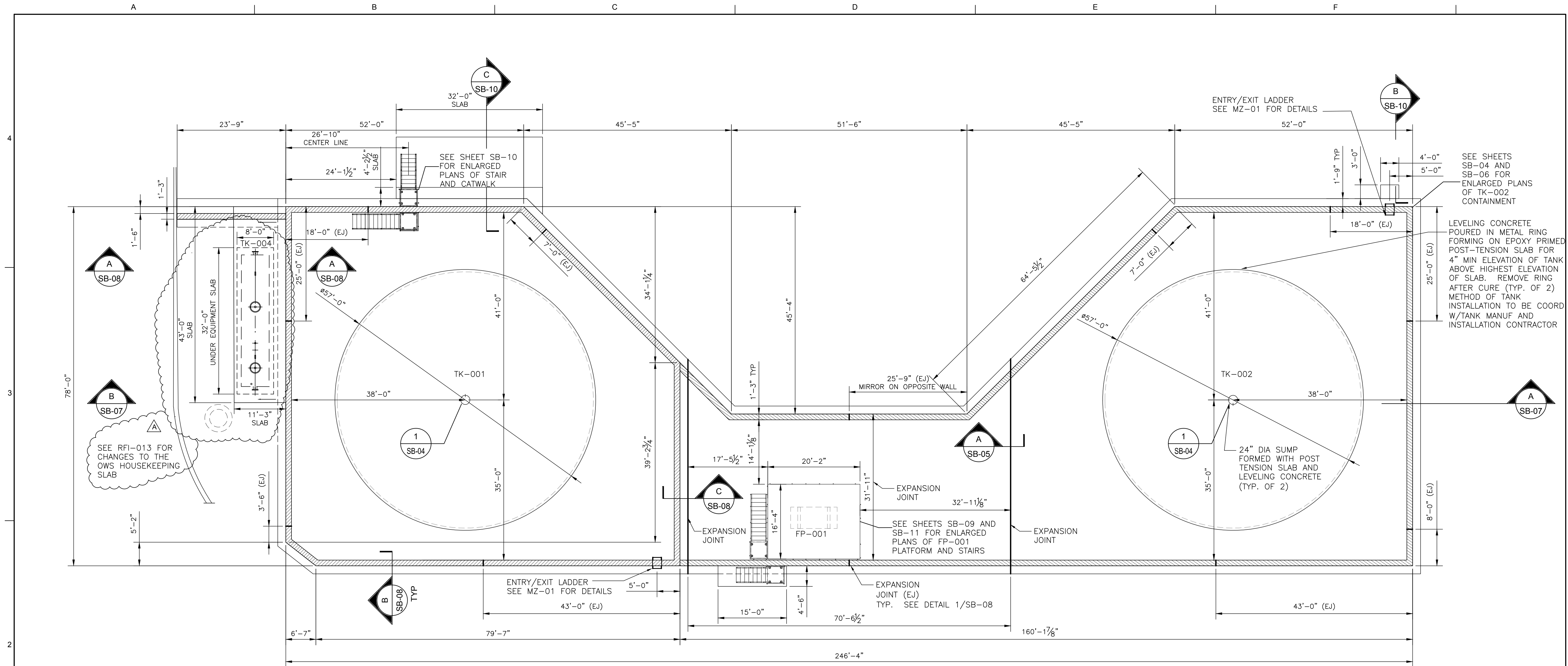
SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369

HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE

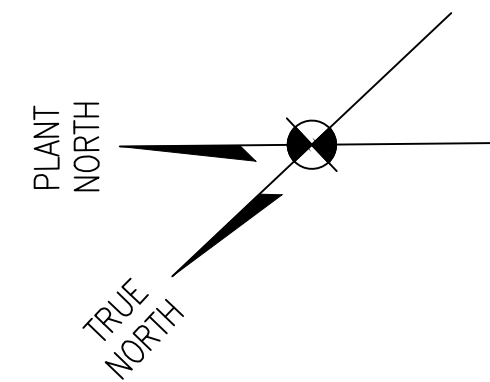
FUEL STORAGE TANK AREA SLOPING PLAN

DR: K MCALLISTER	GENERAL SUPERINTENDENT
CK: I MANDICH	
AP: I MANDICH	
LAST EDIT:	DWG. No. 12098-W8
SCALE: AS NOTED	
DATE: JANUARY 28, 2015	SET NO. SHEET NO. 18 OF 72



PLAN
SCALE: 3/32"=1'-0"

- NOTES:**
1. SIZE OF OWS IS APPROXIMATE. SLAB UNDER EQUIPMENT SHALL ACCOMMODATE MANUFACTURER SIZING, RECOMMENDATIONS, AND PENETRATIONS THROUGH THE SLAB. CONTRACTOR TO VERIFY INSTALLATION MEANS AND METHODS W/TANK MANUFACTURER.



CONCRETE CONTAINMENT DESIGN REPLACED WITH VECP DESIGNED BY CARRUBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

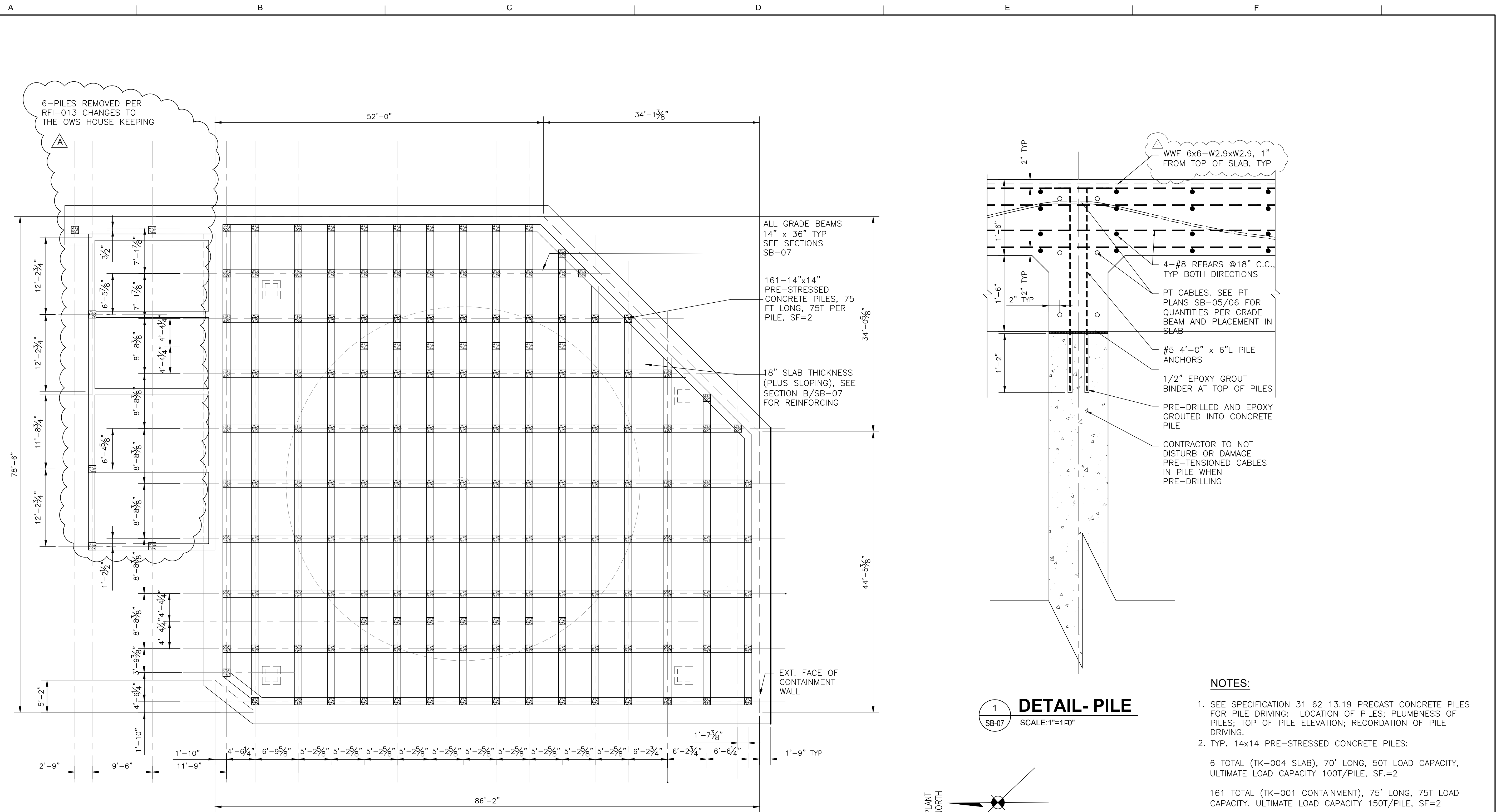
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TRIGON DWG. NO. SB-02

A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK AREA PLAN			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:			
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 19 OF 72



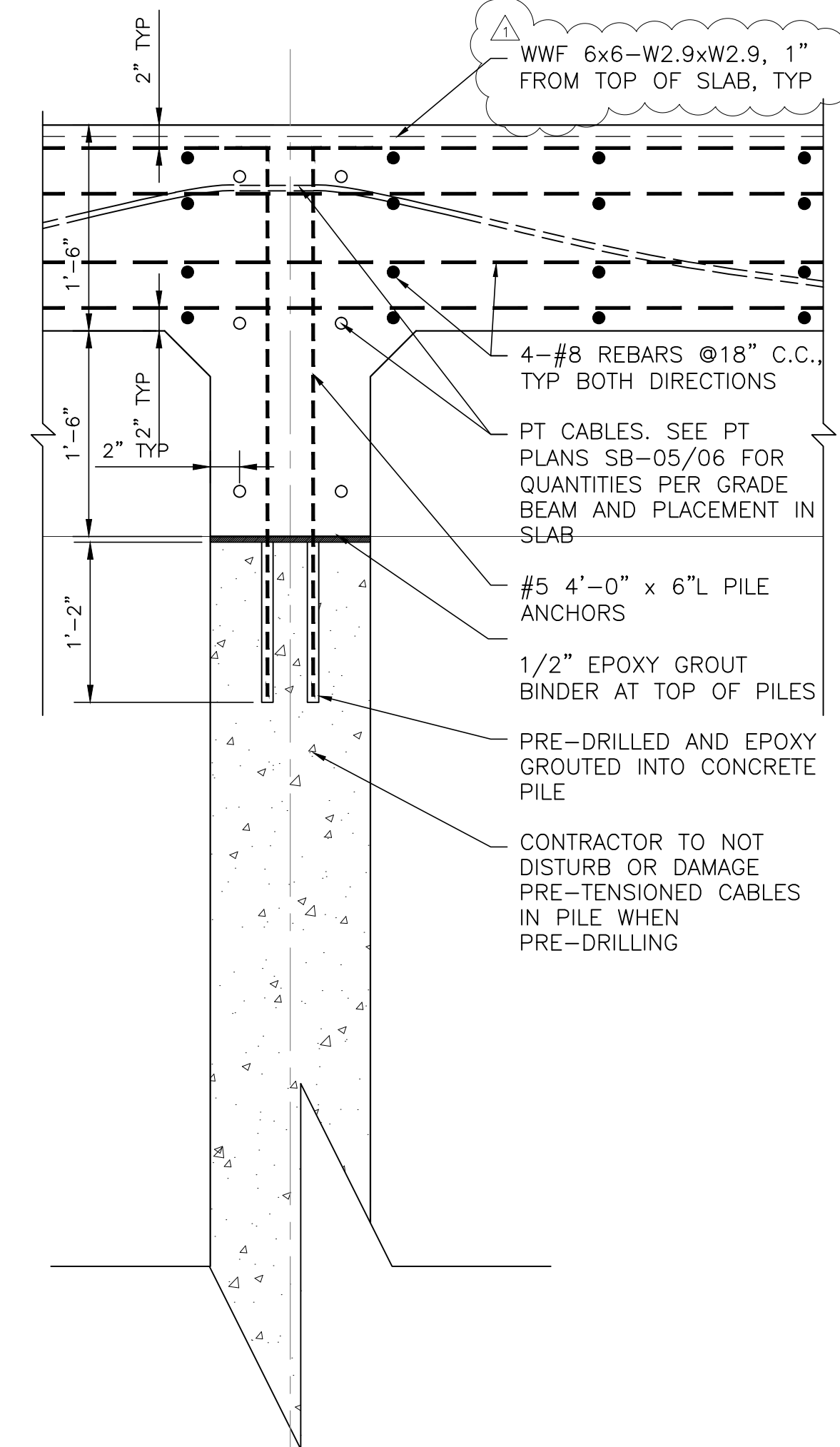
6-PILES REMOVED PER RFI-013 CHANGES TO THE OWS HOUSE KEEPING

ALL GRADE BEAMS
14" x 36" TYP
SEE SECTIONS
SB-07

161-14"x14"
PRE-STRESSED
CONCRETE PILES, 75
FT LONG, 75T PER
PILE, SF=2

18" SLAB THICKNESS
(PLUS SLOPING), SEE
SECTION B/SB-07
FOR REINFORCING

EXT. FACE OF
CONTAINMENT
WALL



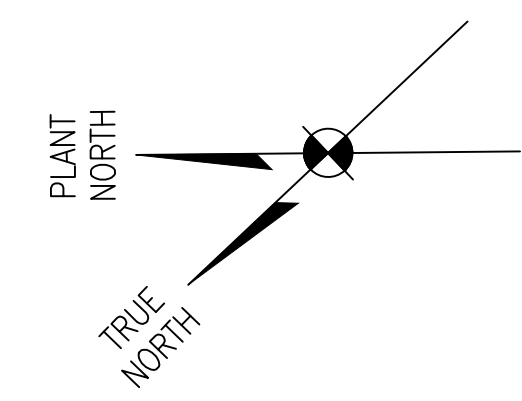
1
SB-07
DETAIL- PILE
SCALE: 1"=1'-0"

NOTES:

- SEE SPECIFICATION 31 62 13.19 PRECAST CONCRETE PILES FOR PILE DRIVING: LOCATION OF PILES; PLUMBNESS OF PILES; TOP OF PILE ELEVATION; RECORDATION OF PILE DRIVING.
- TYP. 14x14 PRE-STRESSED CONCRETE PILES:

6 TOTAL (TK-004 SLAB), 70' LONG, 50T LOAD CAPACITY, ULTIMATE LOAD CAPACITY 100T/PILE, SF.=2

161 TOTAL (TK-001 CONTAINMENT), 75' LONG, 75T LOAD CAPACITY. ULTIMATE LOAD CAPACITY 150T/PILE, SF=2



ENLARGED PLAN- FOUNDATION / PILES
SCALE: 1/8"=1'-0"

CONCRETE CONTAINMENT DESIGN REPLACED WITH VECP DESIGNED BY CARRUBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

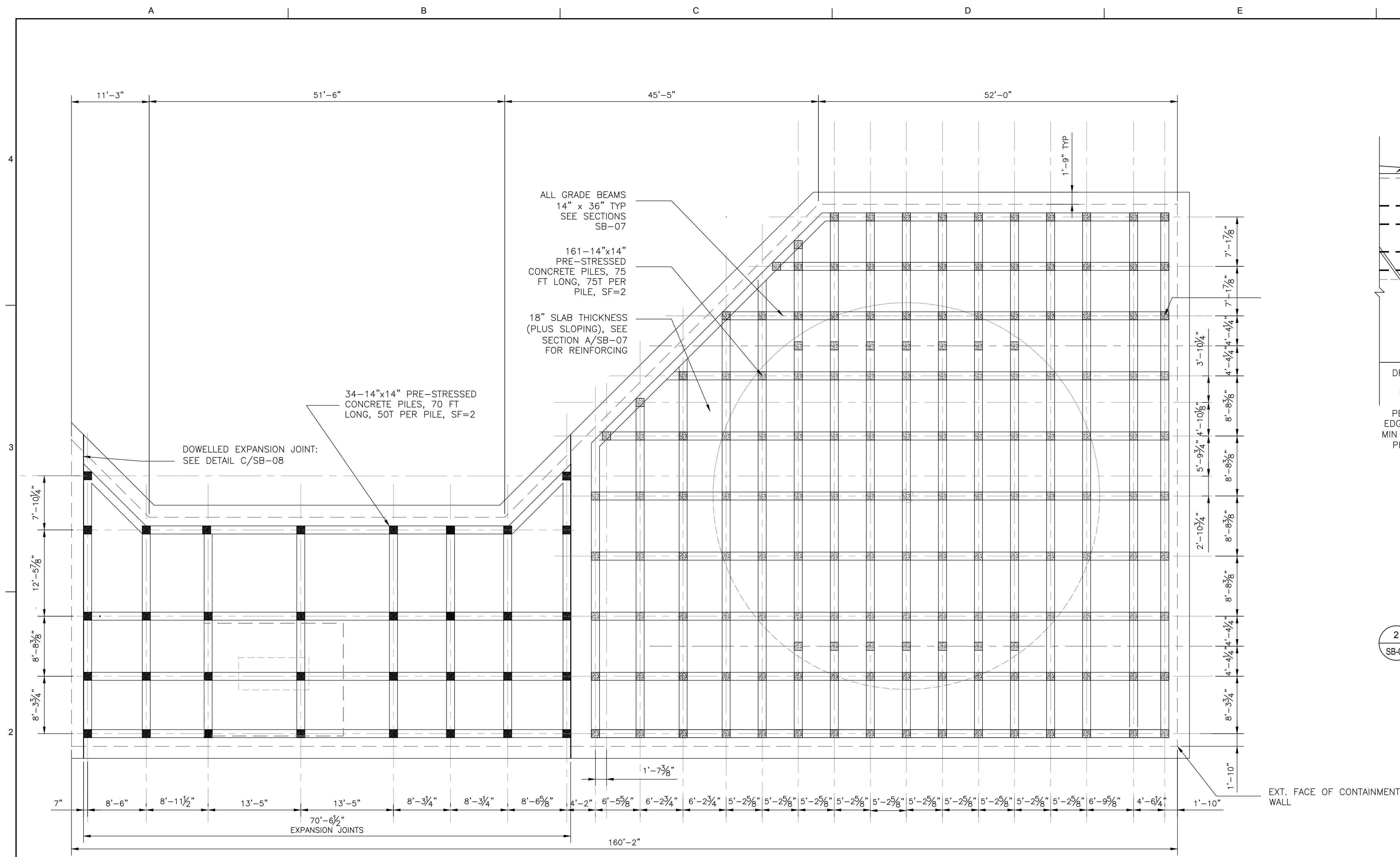
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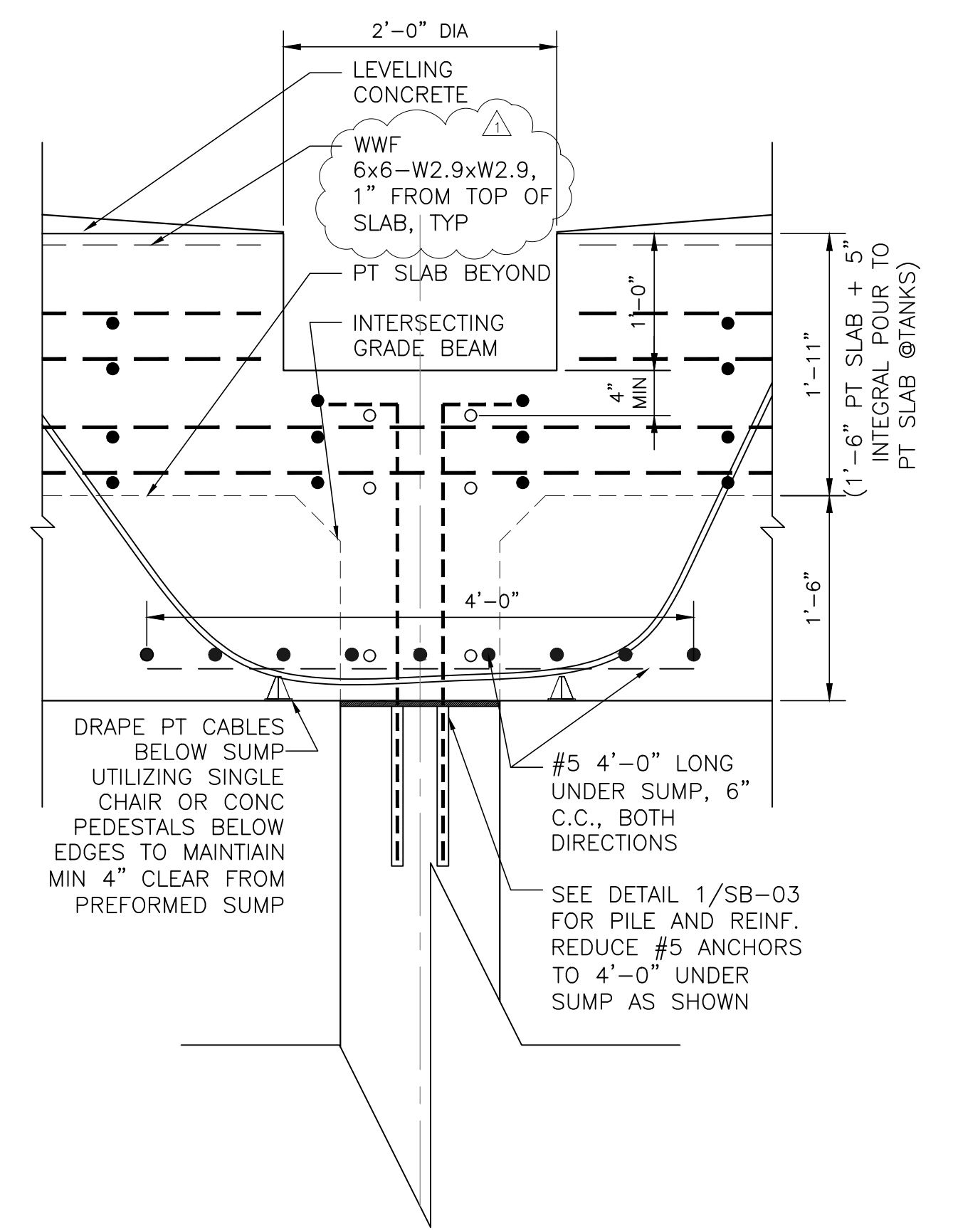
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NEW ORLEANS, LA 70112
TEL: 504-585-5767
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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-27-15	REVISED DETAIL "1" CALL-OUT (ADD.4)	ICM
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
FUEL STORAGE TANK AREA (TK-001) FOUNDATION PLAN			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:	DWG. No. 12098-W8		
SCALE:	AS NOTED		
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 20 OF 72

TRIGON DWG. NO. SB-03



ENLARGED PLAN- FOUNDATION / PILES
SCALE: 1/8"=1'-0"



2 DETAIL- SUMP, TK-001 / TK-002
SB-07 SCALE: 1-1/2"=1'-0"

NOTES:

- SEE SPECIFICATION 31 62 13.19 PRECAST CONCRETE PILES FOR PILE DRIVING.
- TYP. 14x14 PRE-STRESSED CONCRETE PILES:
34 TOTAL, 70' LONG, 50T LOAD CAPACITY, ULTIMATE LOAD CAPACITY 100T/PILE, SF=2
161 TOTAL (TK-002 CONTAINMENT), 75' LONG, 75T LOAD CAPACITY. ULTIMATE LOAD CAPACITY 150T/PILE, SF=2

CONCRETE CONTAINMENT DESIGN REPLACED WITH VECP DESIGNED BY CARRUBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

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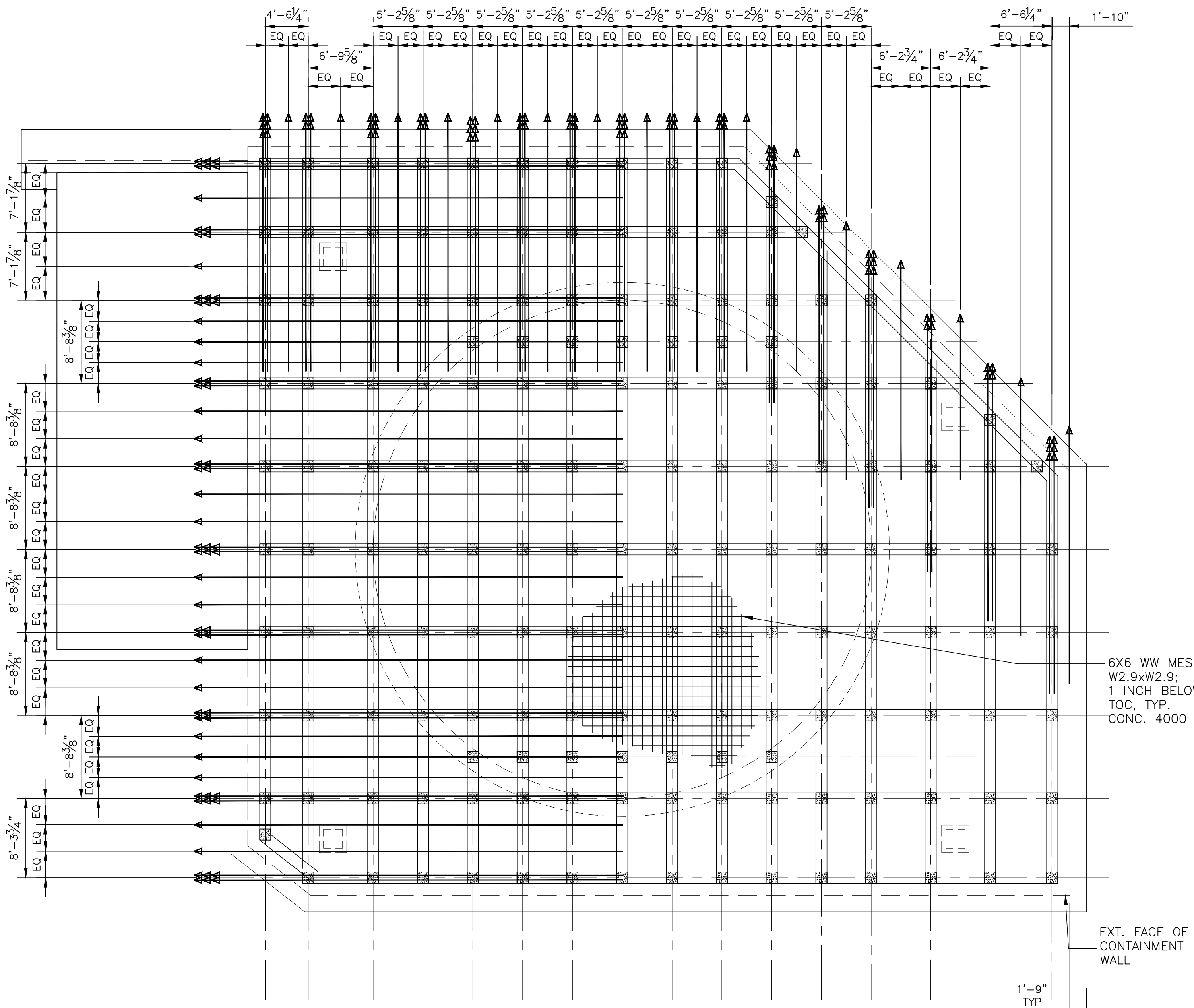
TRIGON ASSOCIATES, LLC
1515 POYDRAS STREET
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NEW ORLEANS, LA 70112
TEL: 504-585-5767
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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-27-15	REVISED DETAIL "2" CALL-OUT (ADD.4)	ICM

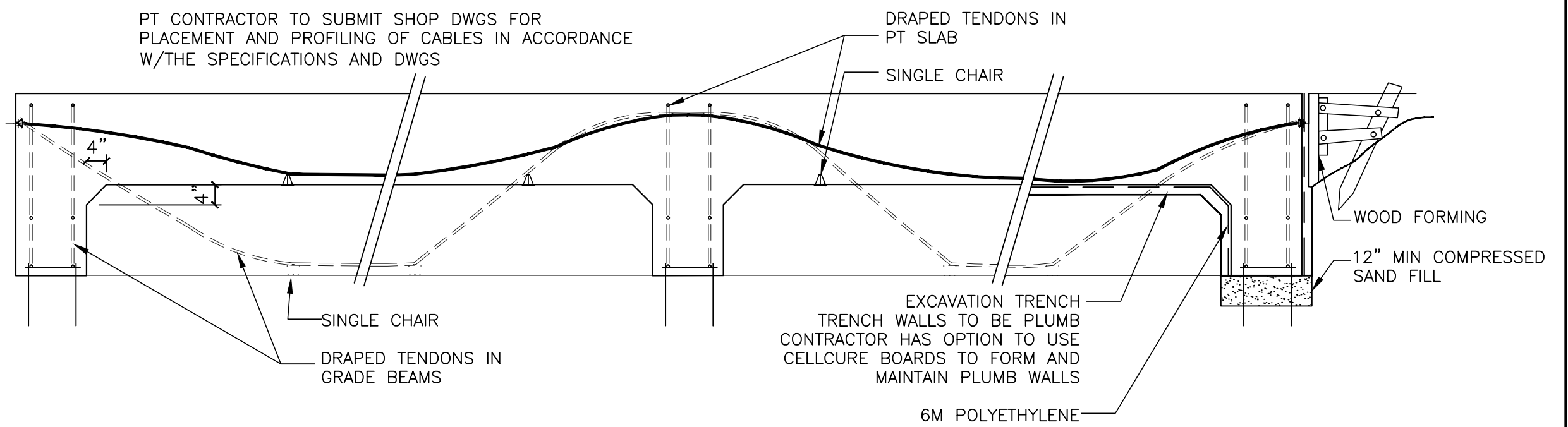
SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

FUEL STORAGE TANK AREA- TANK-002 FOUNDATION PLAN

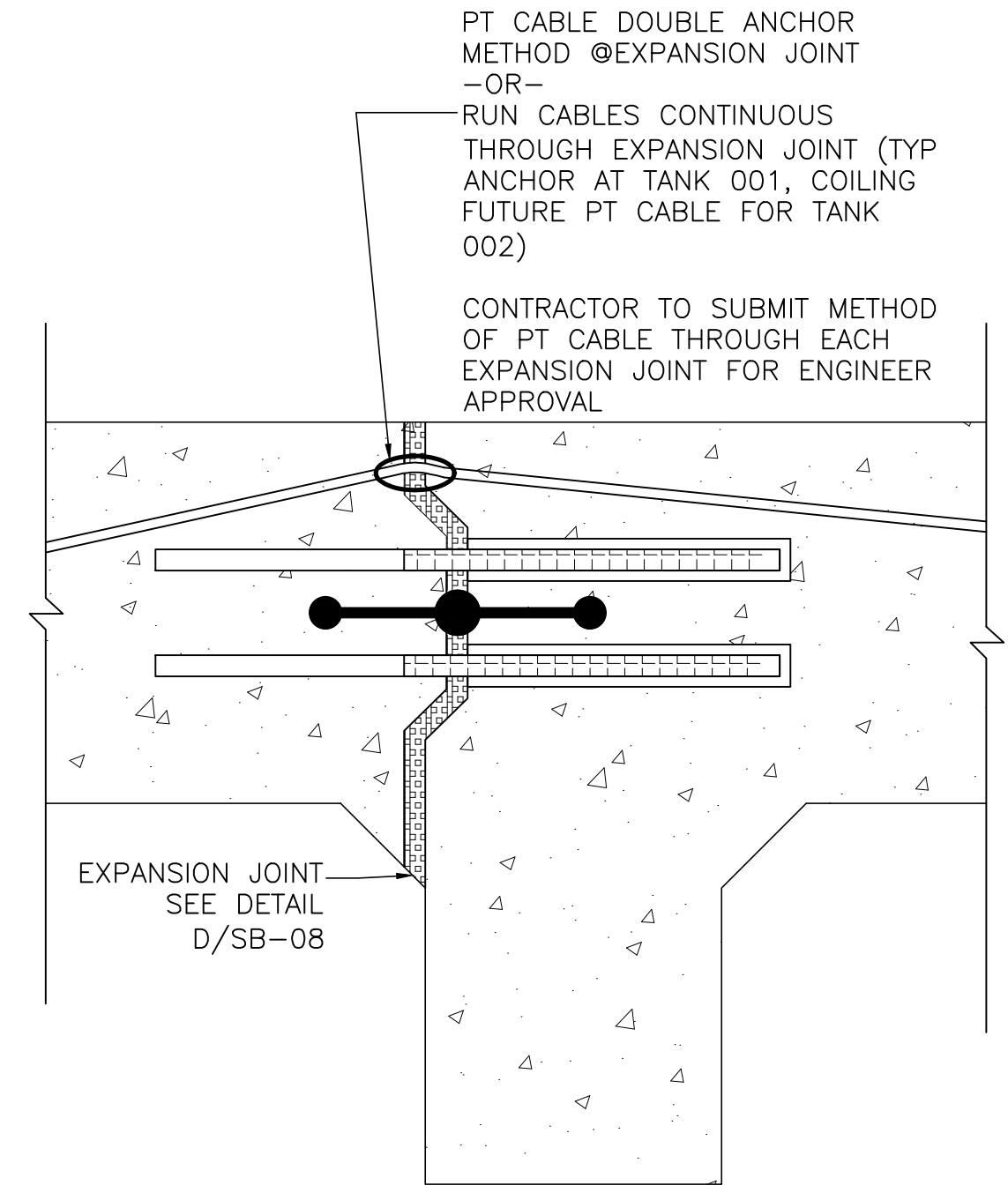
DR.	K MCALLISTER	GENERAL SUPERINTENDENT
CK.	I MANDICH	
AP.	I MANDICH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 21 OF 72



ENLARGED PLAN- POST TENSION
SCALE: 1/8"=1'-0"



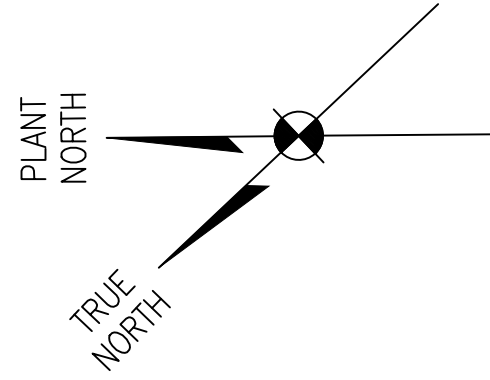
SCHEMATIC TYP POST TENSION INSTALLATION / EXCAVATION
SCALE: 1/2"=1'-0"



POST TENSION AND EXPANSION JOINTS
SCALE: 1 1/2"=1'-0"

NOTES:

- SEE SPECIFICATION 03 38 16 POST TENSIONED CONCRETE FOR POST TENSION SLAB
- CONTRACTOR TO USE CONTINUOUS CABLES, PREPARED FOR THE ENTIRE LENGTH, AND TENSIONED BOTH DIRECTIONS.
- CONTRACTOR TO USE ANCHORING FROM FACE TO FACE ON THE CONTINUOUS CABLES.
- MESH 6X6 W2.9xW2.9 WILL BE INSTALLED 1 INCH BELOW THE TOP OF THE FINISHED SLAB IN THE ENTIRE SLAB AREA.
- NOTES ON ELONGATION: CONTRACTOR WILL INFORM THE ENGINEER OF THE TENSIONING FORCES USED IN OBTAINING THE GIVEN ELONGATION. IF FOUND THAT THE ELONGATION FALLS SHORTER THAN THE PULLING FORCES AS PER CALIBRATED GAUGES, CONTRACTOR WILL PROCEED TO OBTAIN THOSE FORCES, CONTRACTOR TO ACHIEVE THE SPECIFIED ELONGATION. CHECK THE PHYSICAL PROPERTIES OF THE CABLES USED TO MATCH THE MODULUS AND ELONGATION GIVEN.
- ELONGATION CALCULATIONS SAMPLE:
PT CONTRACTOR MUST CALCULATE THE ELONGATION AS FOLLOWS:
LENGTH OF THE CABLE IN FEET TIMES 9.37% AND TENSIONED TO SPECIFICATIONS AND TO THE ALIGNMENT AS SHOWN SEE TYP SECTIONS.



THIS SHEET WAS REPLACED ENTIRELY WITH THE VECP DESIGNED BY CARUBBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT RECORD DRAWINGS.

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TRIGON DWG. NO. SB-05

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
FUEL STORAGE TANK AREA-TK-001 POST TENSION PLAN			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:	AS NOTED		
SCALE:	AS NOTED		
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 22 OF 72
DWG. No. 12098-W8			

A

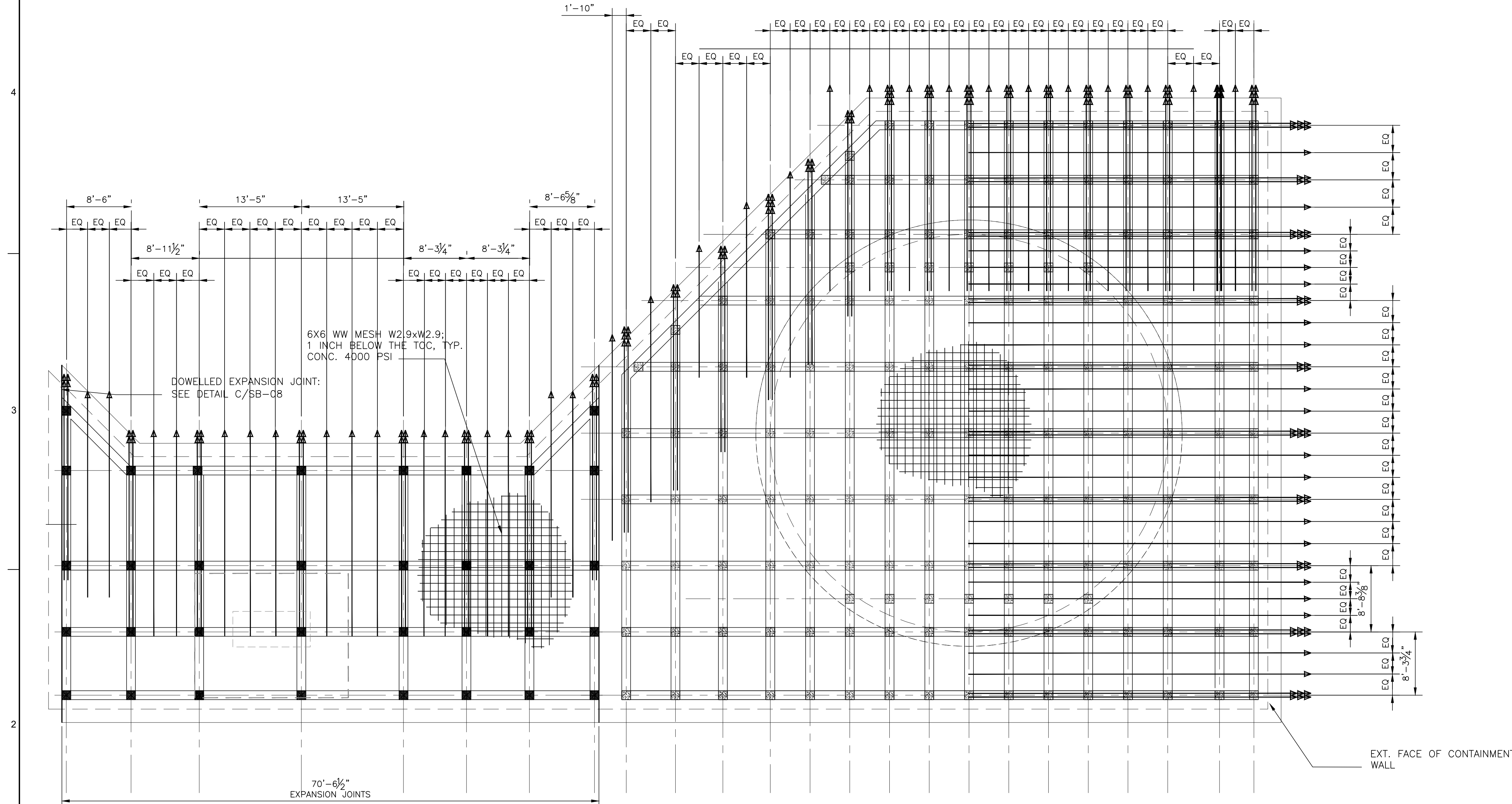
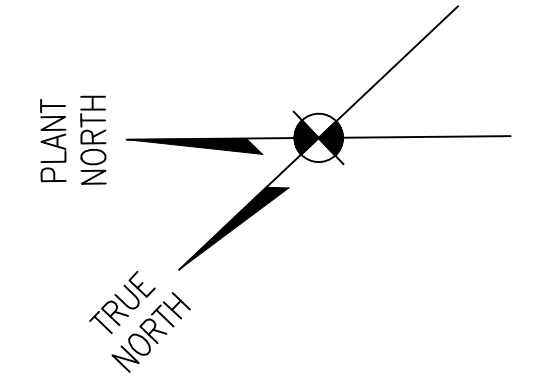
B

C

D

E

F



ENLARGED PLAN- POST TENSION

SCALE: 1/8"=1'-0"

NOTES:

1. SEE SPECIFICATION 03 38 16 POST TENSIONED CONCRETE FOR POST TENSION SLAB
2. CONTRACTOR TO USE CONTINUOUS CABLES, PREPARED FOR THE ENTIRE LENGTH, AND TENSIONED BOTH DIRECTIONS.
3. CONTRACTOR TO USE ANCHORING FROM FACE TO FACE ON THE CONTINUOUS CABLES.
4. MESH 6X6 W2.9xW2.9 WILL BE INSTALLED 1 INCH BELOW THE TOP OF THE FINISHED SLAB IN THE ENTIRE SLAB AREA.
5. NOTES ON ELONGATION:
CONTRACTOR WILL INFORM THE ENGINEER OF THE TENSIONING FORCES USED IN OBTAINING THE GIVEN ELONGATION. IF FOUND THAT THE ELONGATION FALLS SHORTER THAN THE PULLING FORCES AS PER CALIBRATED GAUGES, CONTRACTOR WILL PROCEED TO OBTAIN THOSE FORCES. CONTRACTOR TO ACHIEVE THE SPECIFIED ELONGATION. CHECK THE PHYSICAL PROPERTIES OF THE CABLES USED TO MATCH THE MODULUS AND ELONGATION GIVEN.
6. ELONGATION CALCULATIONS SAMPLE:

PT CONTRACTOR MUST CALCULATE THE ELONGATION AS FOLLOWS:
LENGTH OF THE CABLE IN FEET TIMES 9.37% AND TENSIONED TO SPECIFICATIONS AND TO THE ALIGNMENT AS SHOWN SEE TYP SECTIONS.

THIS SHEET WAS REPLACED ENTIRELY WITH THE VECP DESIGNED BY CARUBBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT RECORD DRAWINGS.

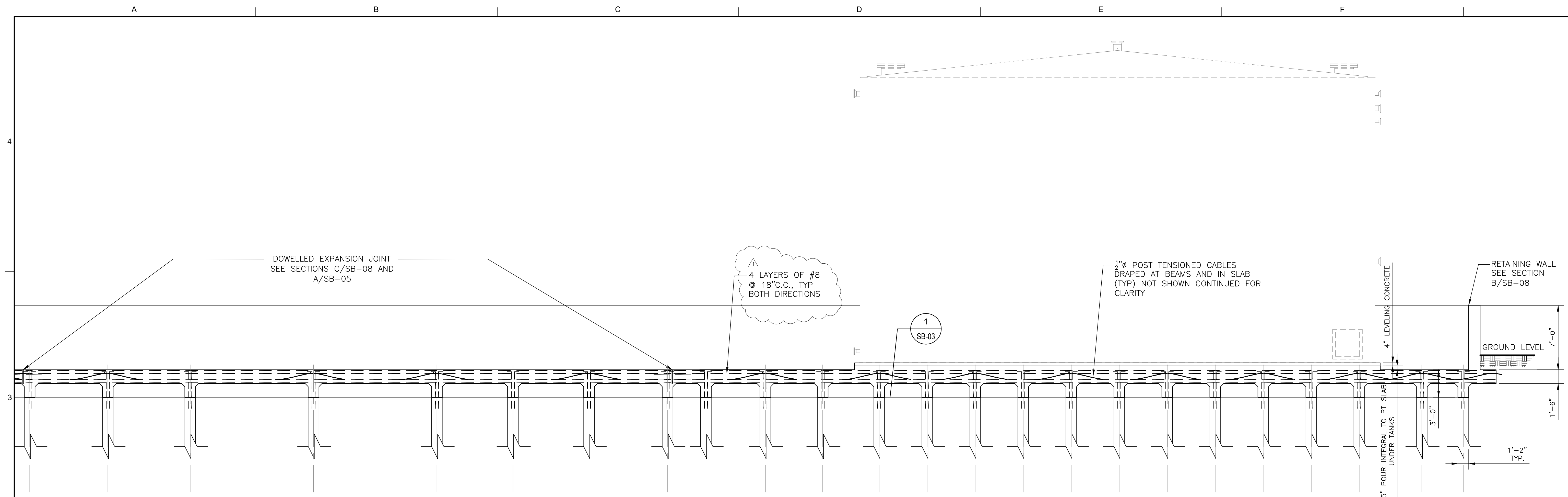
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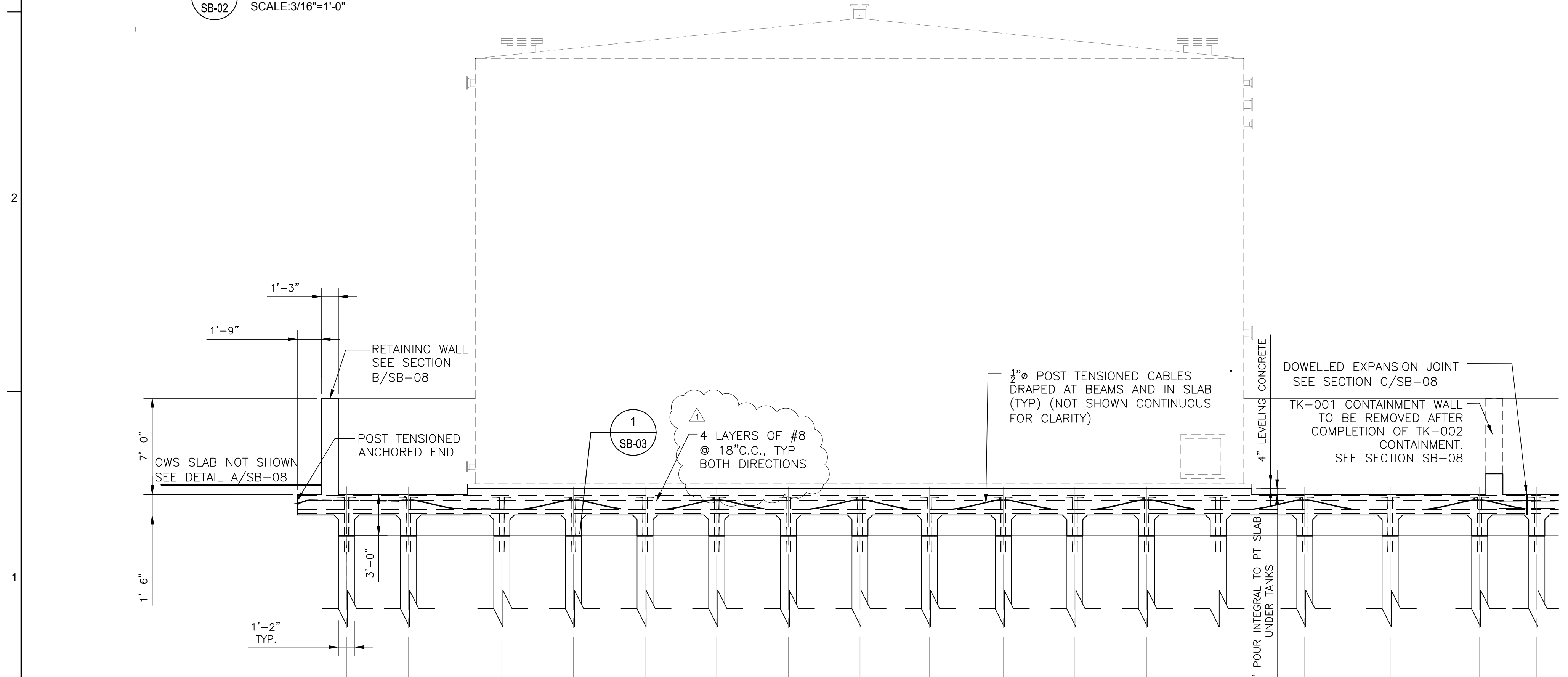
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SUITE 2200
NEW ORLEANS, LA 70112
TEL: 504-585-5767
trigonassociates.com

TRIGON DWG. NO. SB-06

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
FUEL STORAGE TANK AREA (TK-002) POST TENSION PLAN			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
GENERAL SUPERINTENDENT			
LAST EDIT:	DWG. No. 12098-W8		
SCALE:	AS NOTED		
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 23 OF 72



A SECTION- POST TENSION
 SB-02 SCALE: 3/16"=1'-0"



B SECTION- POST TENSION
 SB-02 SCALE: 3/16"=1'-0"

CONCRETE CONTAINMENT DESIGN REPLACED WITH VECP DESIGNED BY CARRUBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

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TRIGON DWG. NO. SB-07

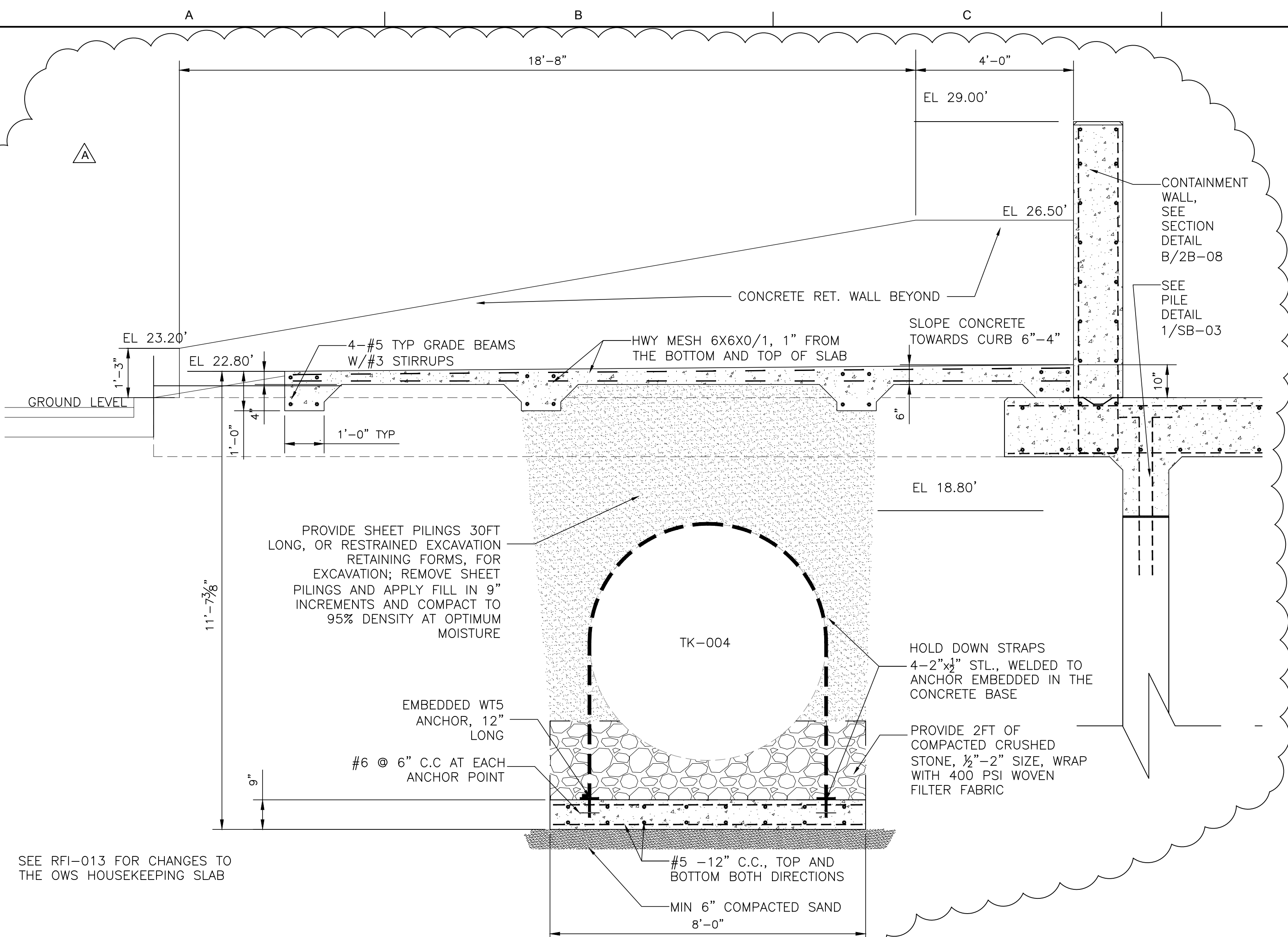
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-27-15	REVISED REBAR CALL-OUT (ADD.4)	ICM

**SEWERAGE AND WATER BOARD
 OF NEW ORLEANS**

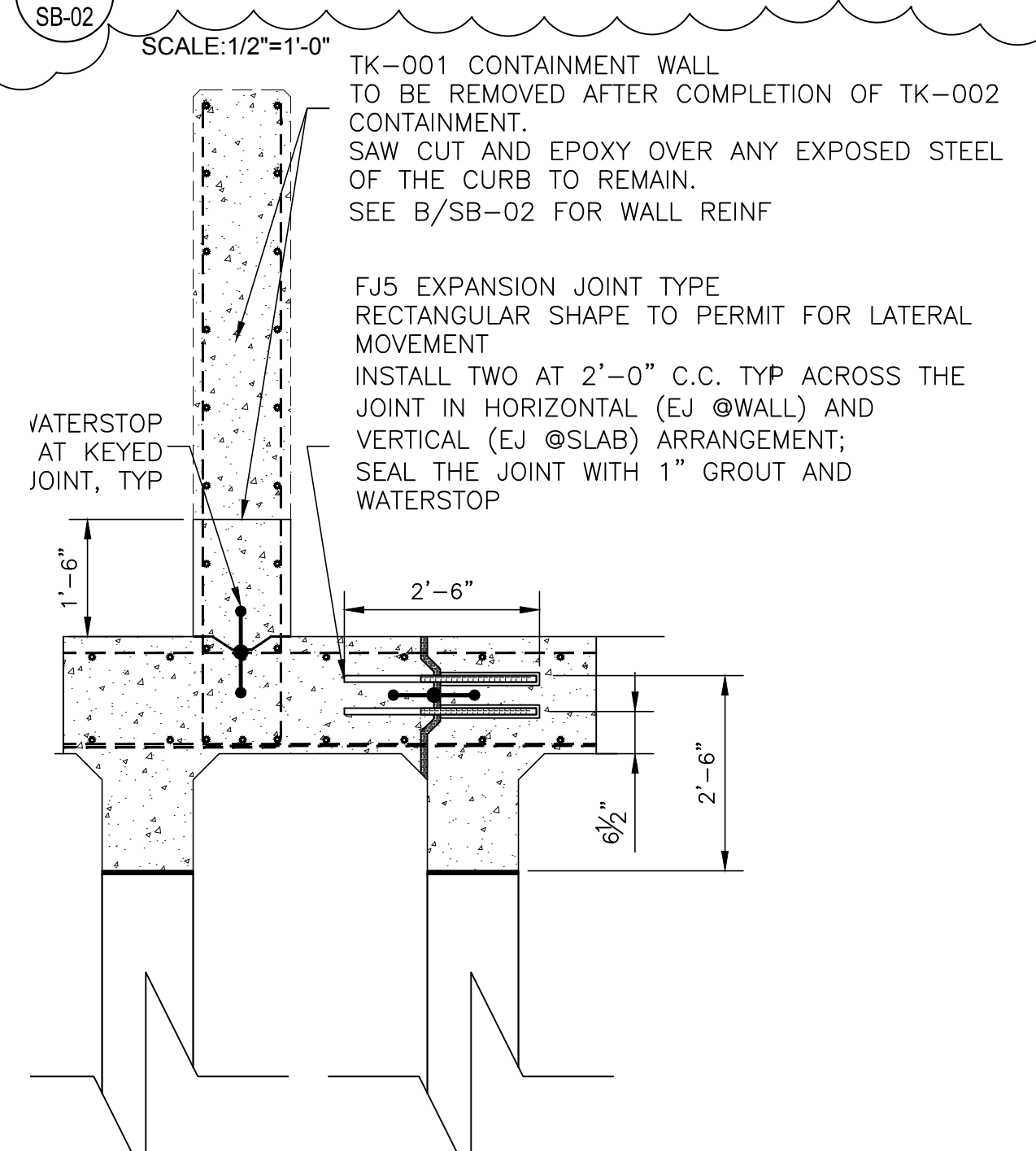
CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE
 RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

**FUEL STORAGE TANK AREA
 SECTIONS**

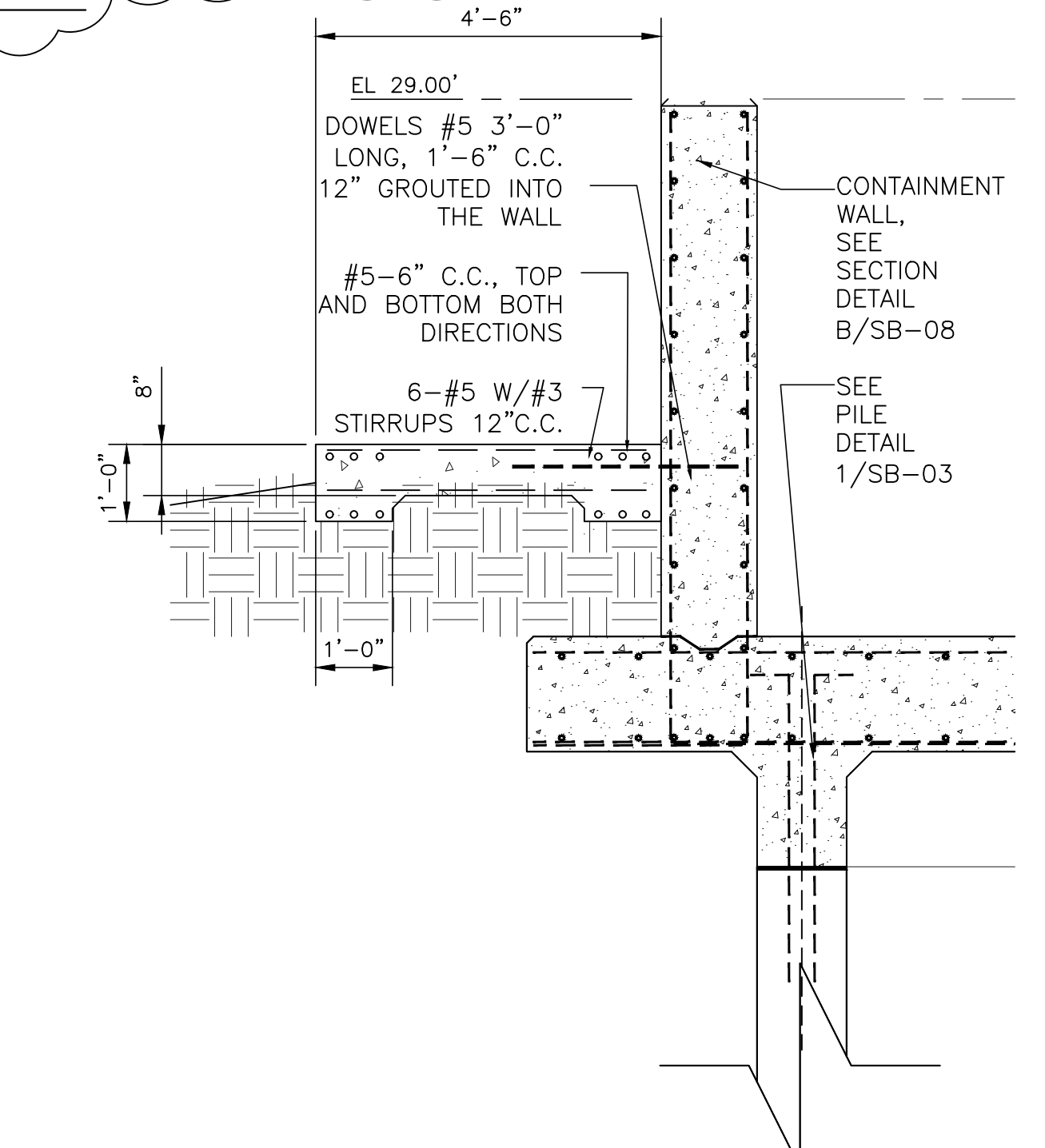
DR: K MCALLISTER	GENERAL SUPERINTENDENT
ICM	
AP: I MANDICH	DWG. No. 12098-W8
LAST EDIT:	
SCALE: AS NOTED	SET NO.
DATE: JANUARY 28, 2015	
	SHEET NO. 24 OF 72



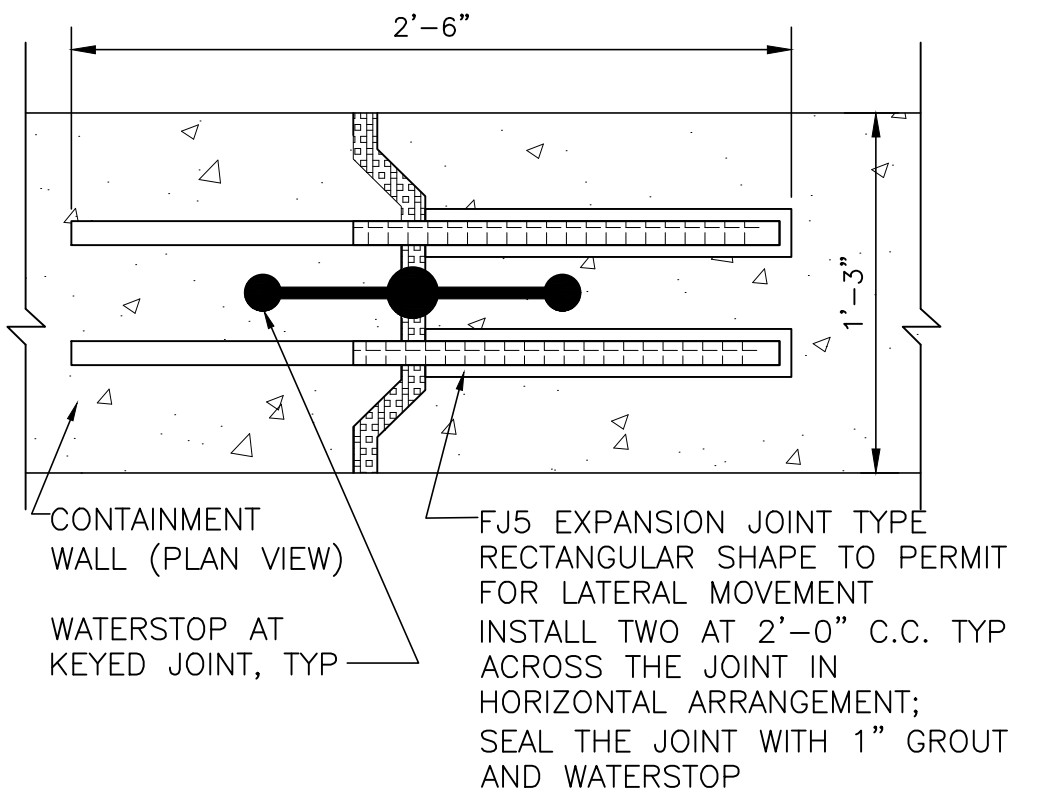
A SECTION-OWS HOUSEKEEPING SLAB
SB-02 SCALE: 1/2"=1'-0"



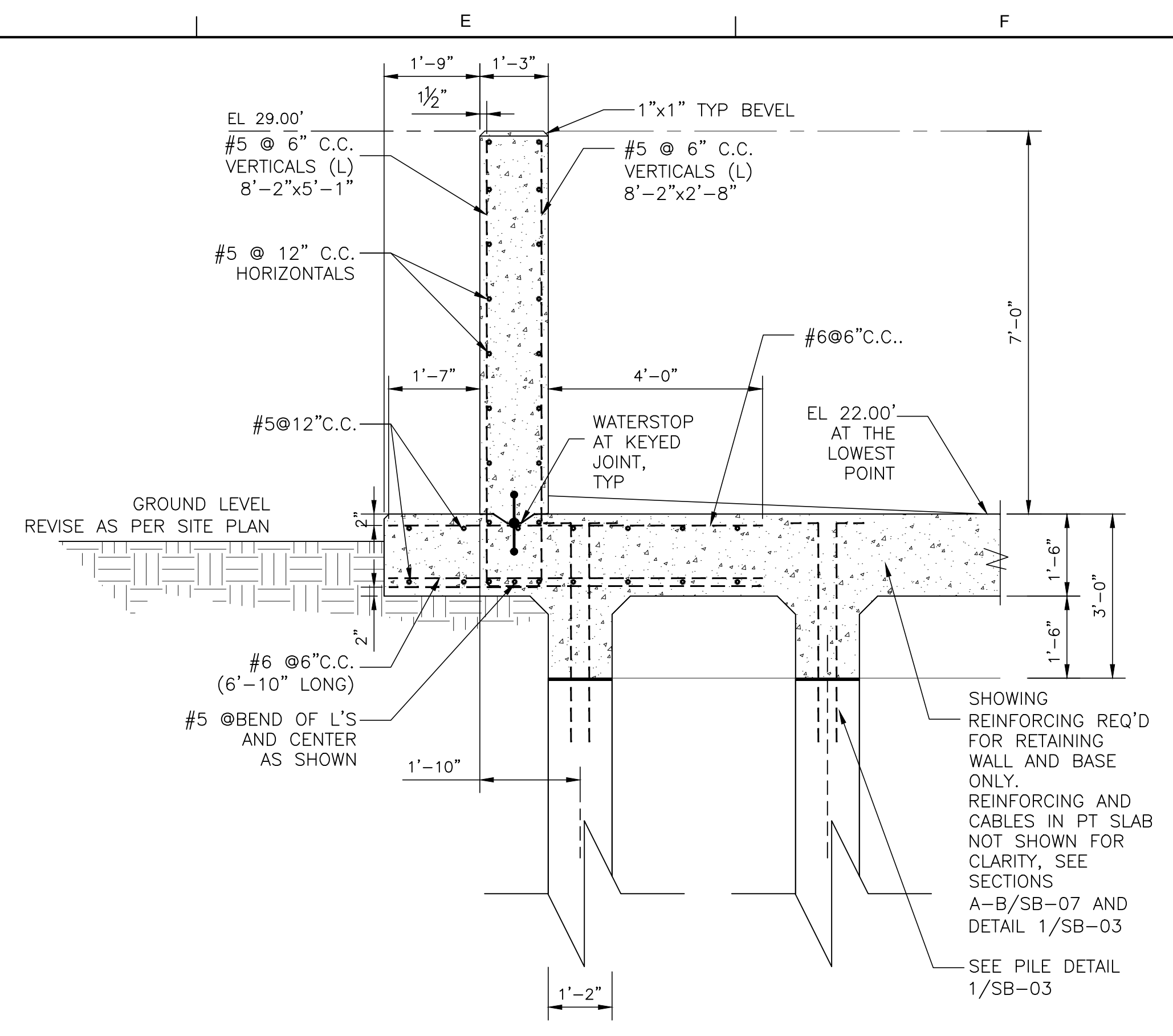
C SECTION-DOWELLED EXPANSION JOINT
SB-02 SCALE: 1/2"=1'-0"



D SECTION-STAIR SLAB
SB-09 SCALE: 1/2"=1'-0"



1 DETAIL-WALL EXPANSION JOINT
SB-02 SCALE: 1 1/2"=1'-0"



B SECTION-RETAINING WALL TYP
SB-02 SCALE: 1/2"=1'-0"

NOTES:

- SIZE OF OWS IS APPROXIMATE. SLAB UNDER EQUIPMENT SHALL ACCOMMODATE MANUFACTURER SIZING, RECOMMENDATIONS, AND PENETRATIONS THROUGH THE SLAB. CONTRACTOR TO VERIFY INSTALLATION MEANS AND METHODS W/TANK MANUFACTURER.

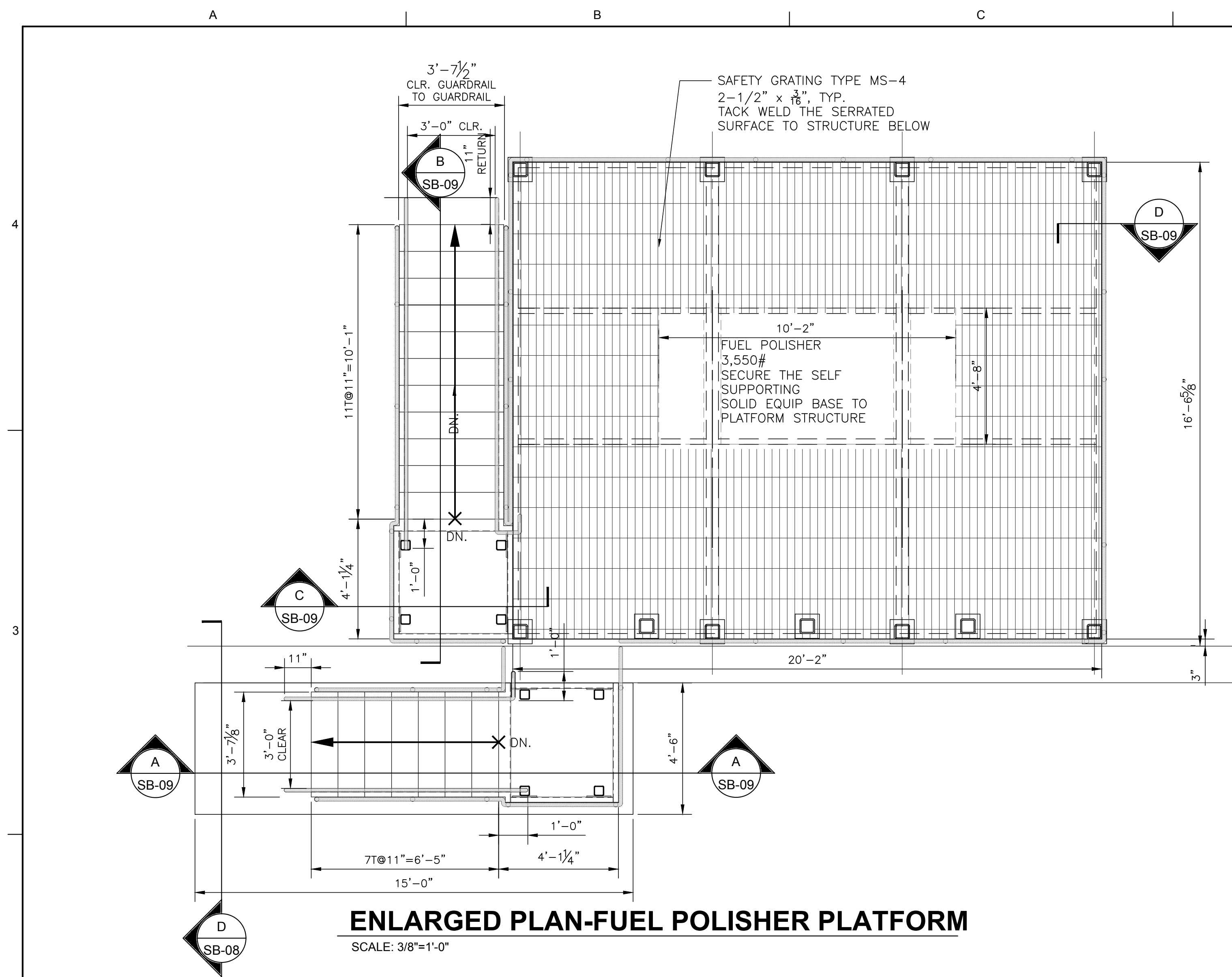
ALL WORK ASSOCIATED WITH CONTAINMENT SLAB AND WALLS REPLACED WITH VECP DESIGNED BY CARUBBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT DRAWINGS.

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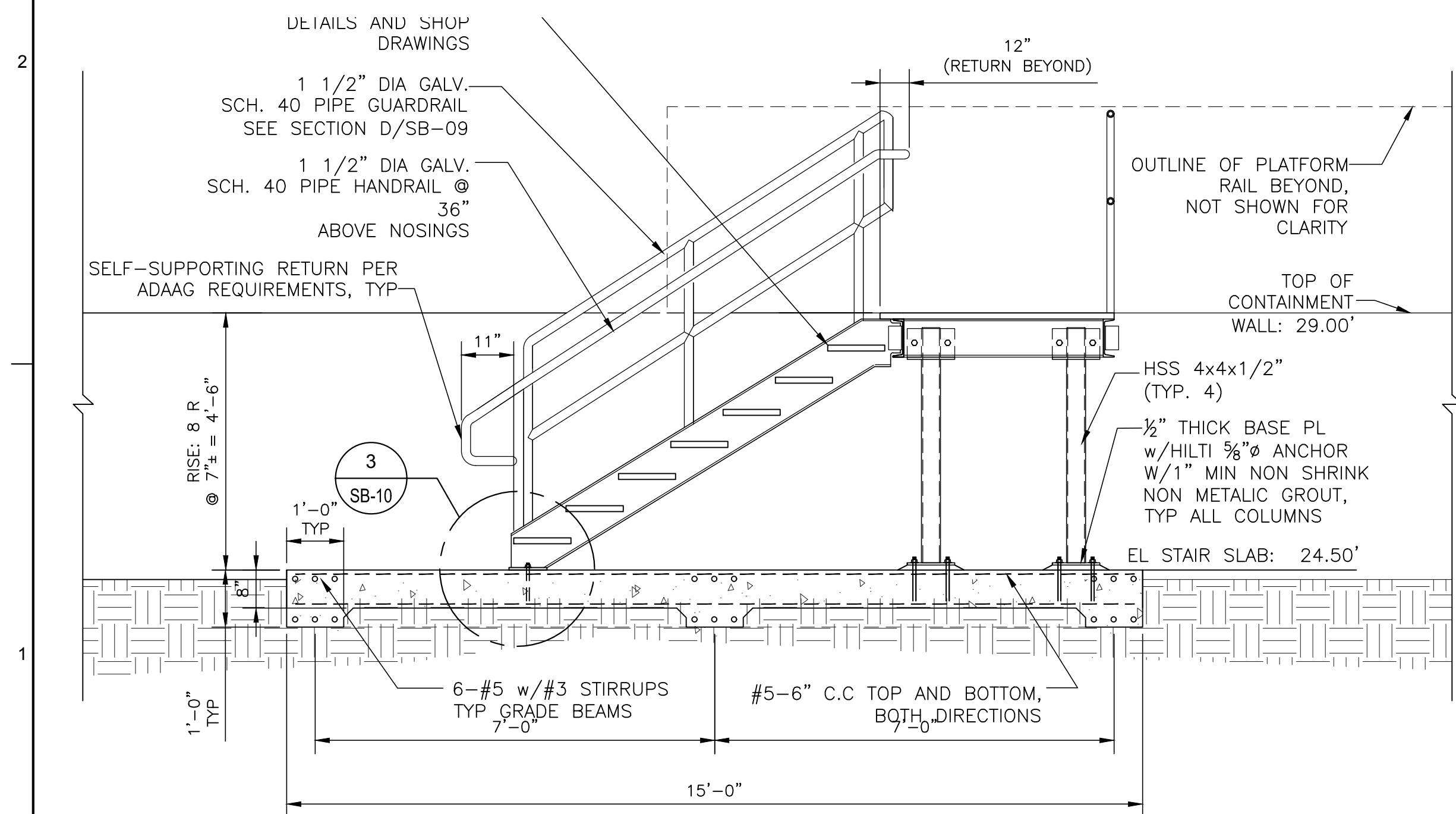
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NEW ORLEANS, LA 70112
TEL: 504-585-5767
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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK AREA SECTION DETAILS			
DR.	K MCALLISTER		GENERAL SUPERINTENDENT
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:			DWG. No. 12098-W8
SCALE:	AS NOTED		
DATE:	JANUARY 28, 2015		
TRIGON DWG. NO.	SB-08		SHEET NO. 25 OF 72



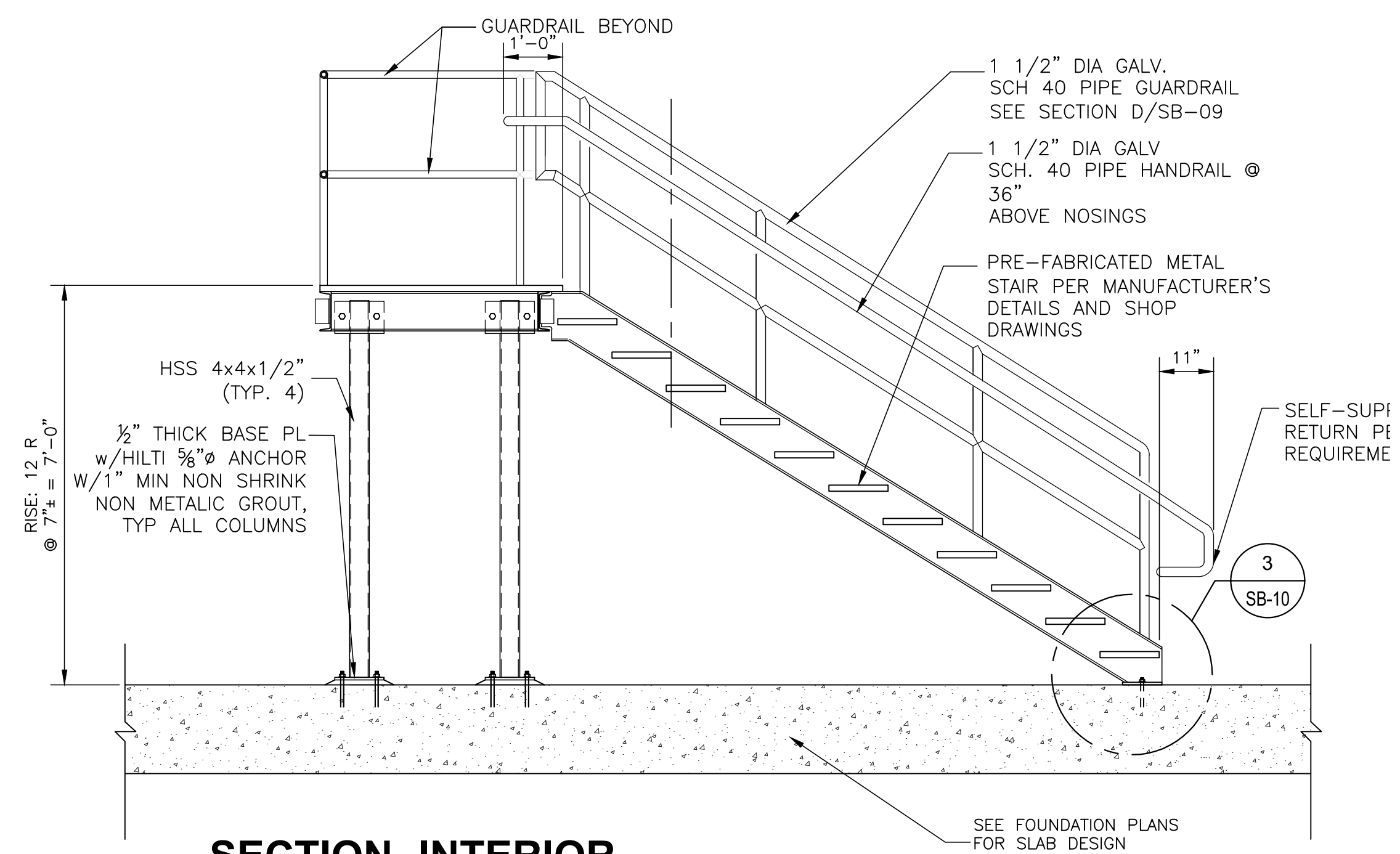
ENLARGED PLAN-FUEL POLISHER PLATFORM

SCALE: 3/8"=1'-0"



SECTION THROUGH STAIR

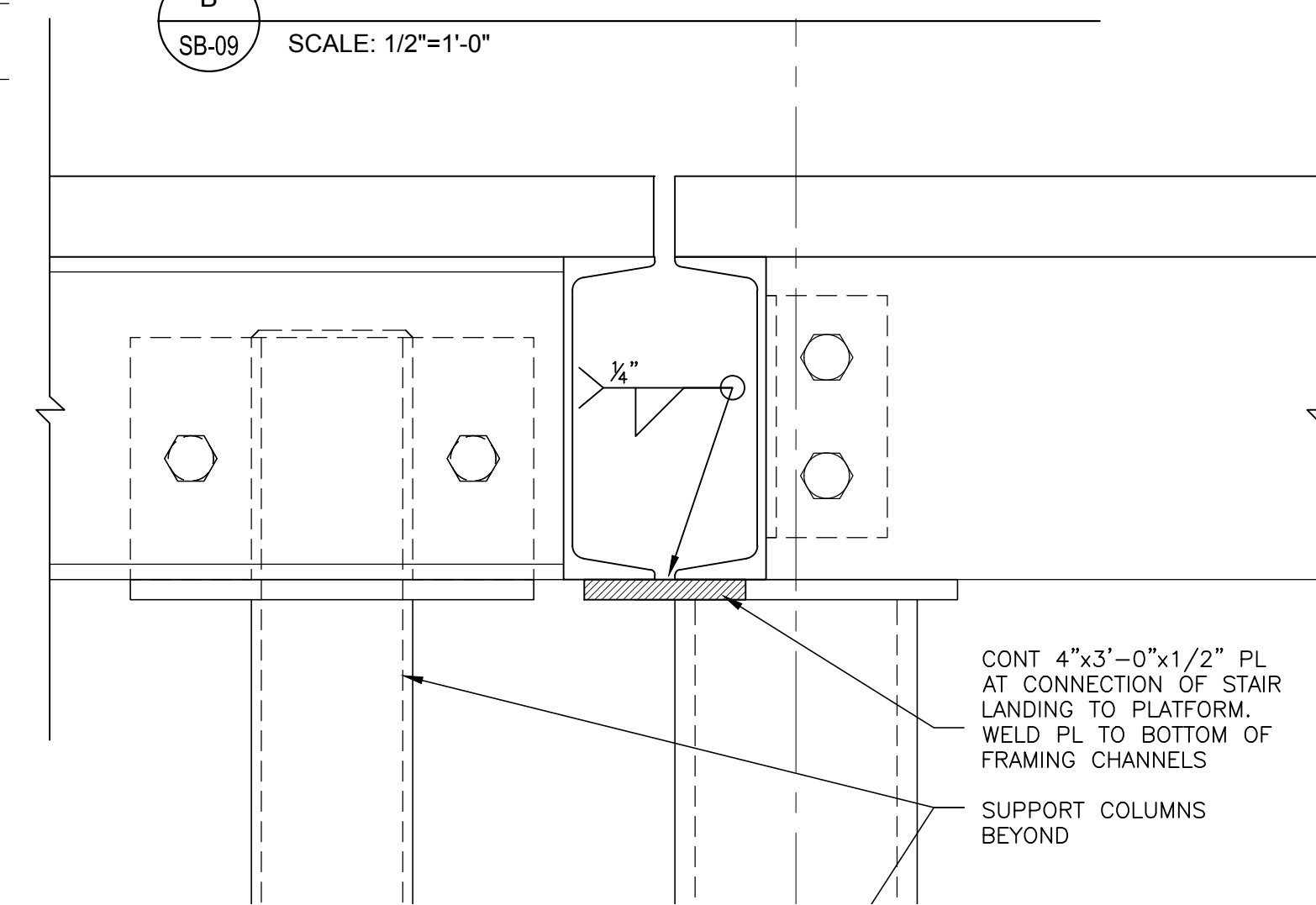
SCALE: 1/2"=1'-0"



SECTION -INTERIOR CONTAINMENT STAIRS

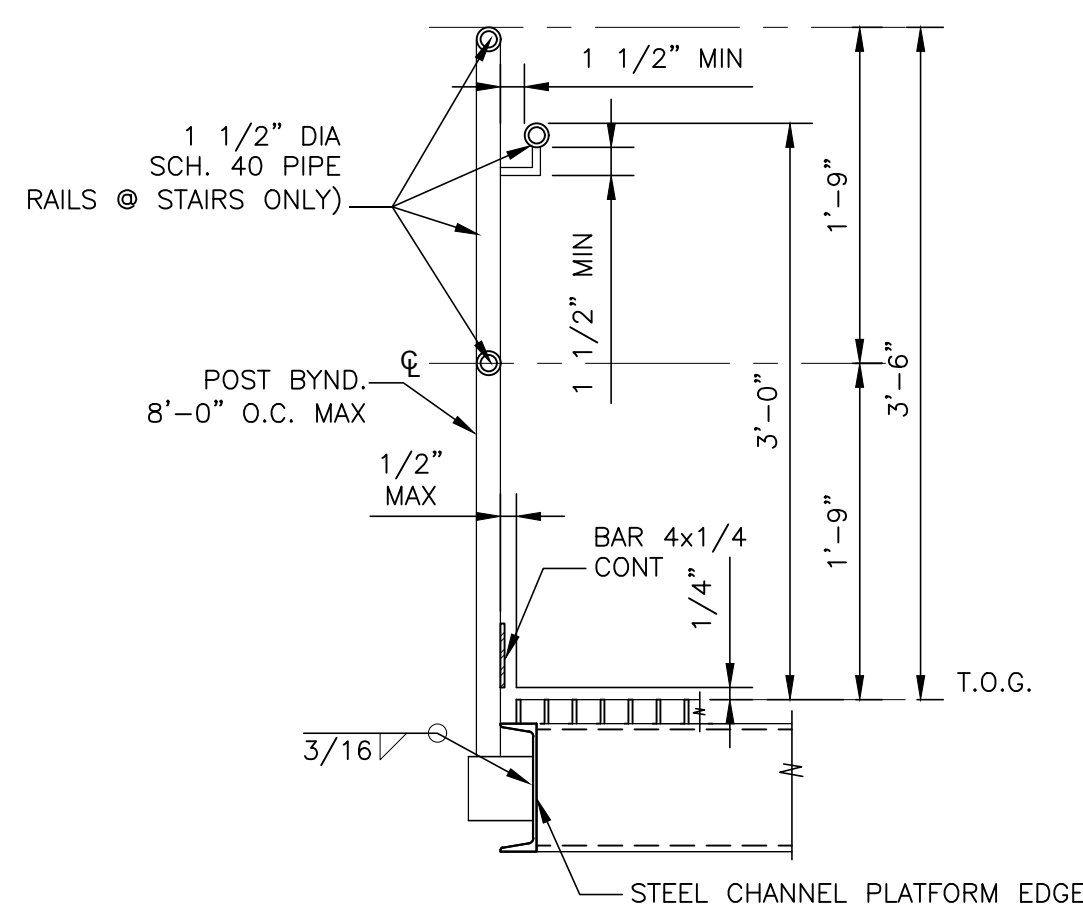
SCALE: 1/2"=1'-0"

6X6 WW MESH W2.9xW2.9;
1 INCH BELOW THE TOC, TYP.
CONC. 4000 PSI



SECTION-STAIR LANDING TO PLATFORM

SCALE: 3"=1'-0"



TYP GUARDRAIL / HANDRAIL SECTION

SCALE: 1"=1'-0"

NOTES:

- SEE SPECIFICATION 05 51 16 INDUSTRIAL METAL STAIRS FOR STAIRS AND HANDRAILS

A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK AREA STAIR DETAILS			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:			
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 26 OF 72

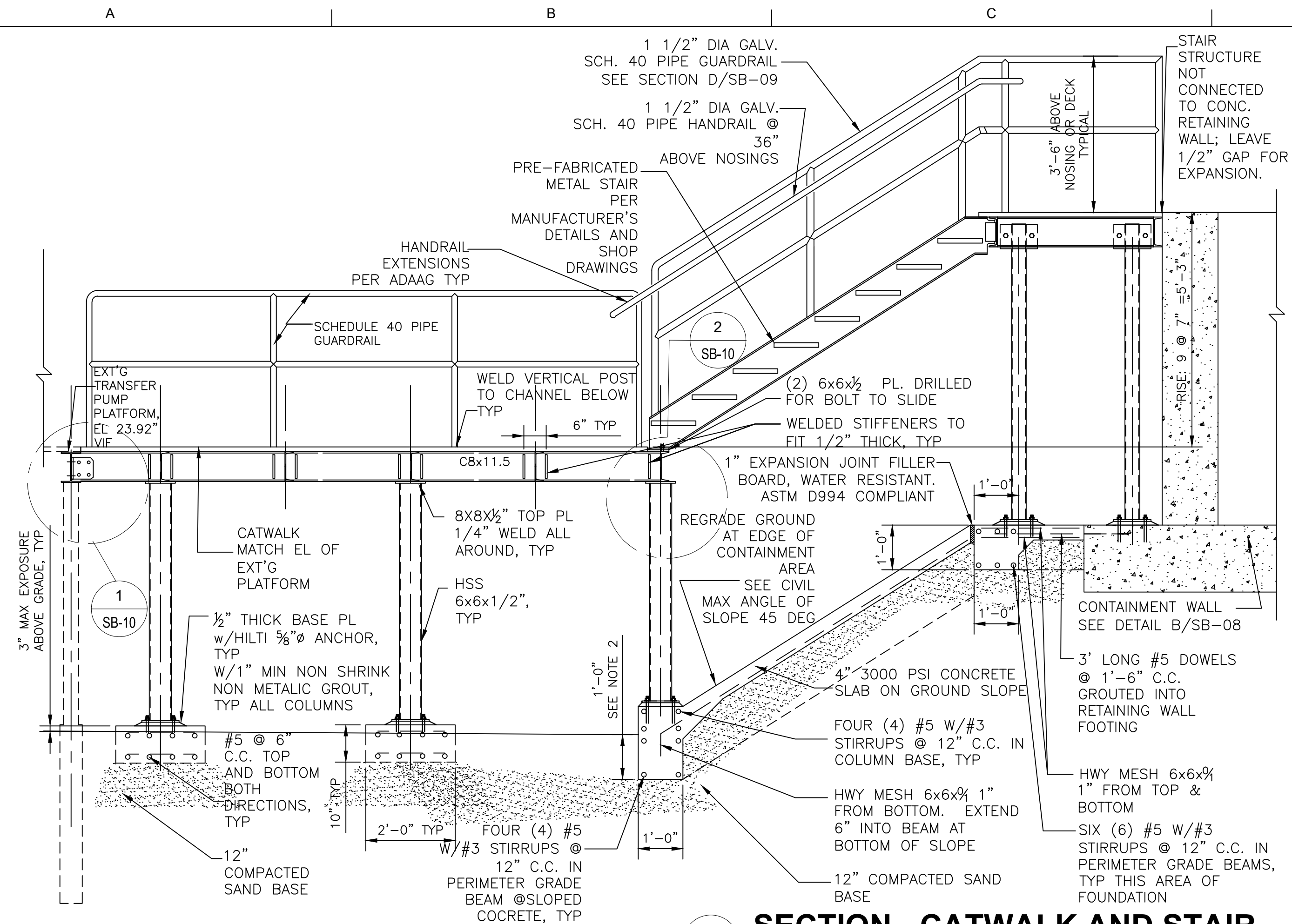
SEE SUL-0241 FOR BASELINE AS-BUILTS

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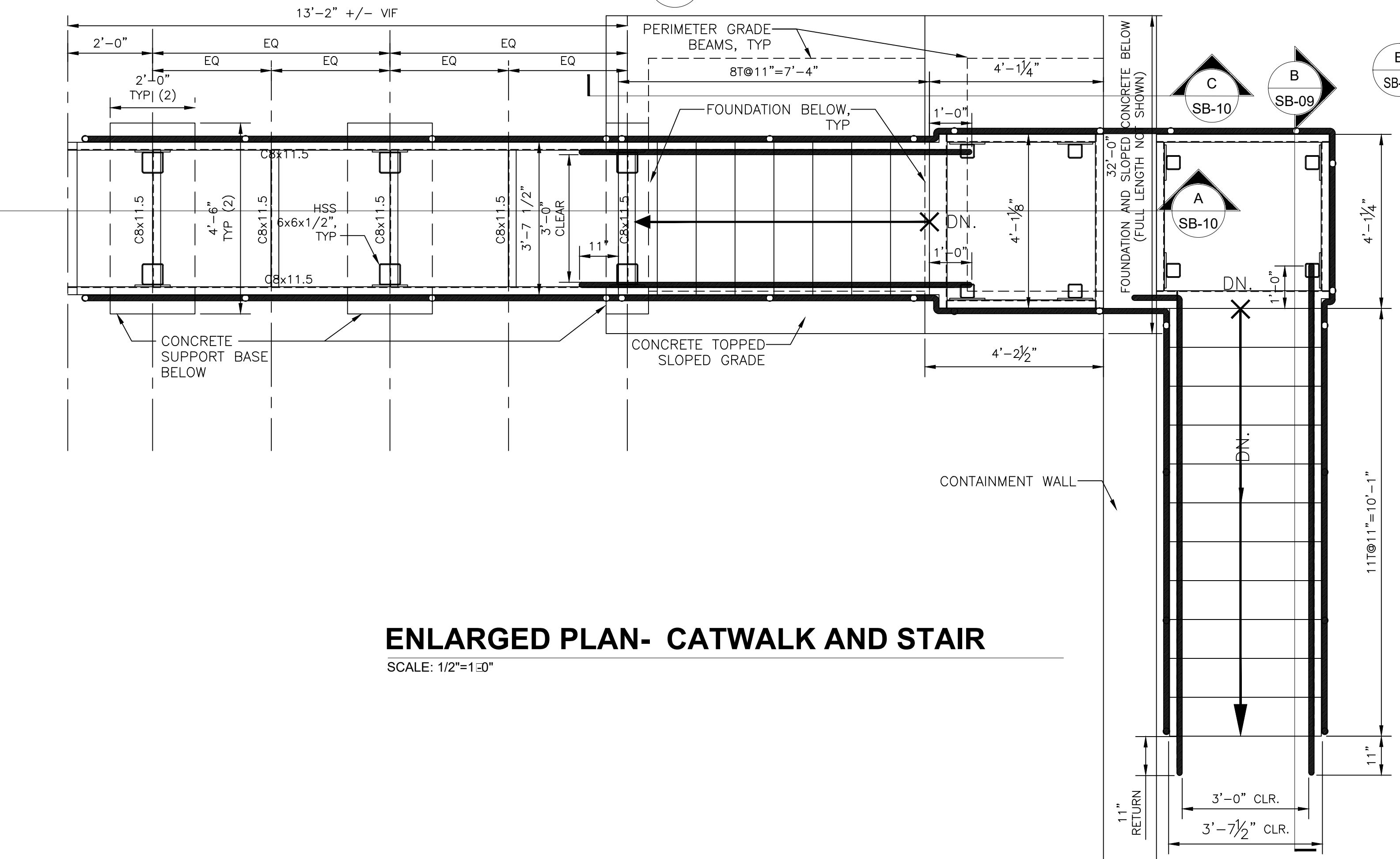
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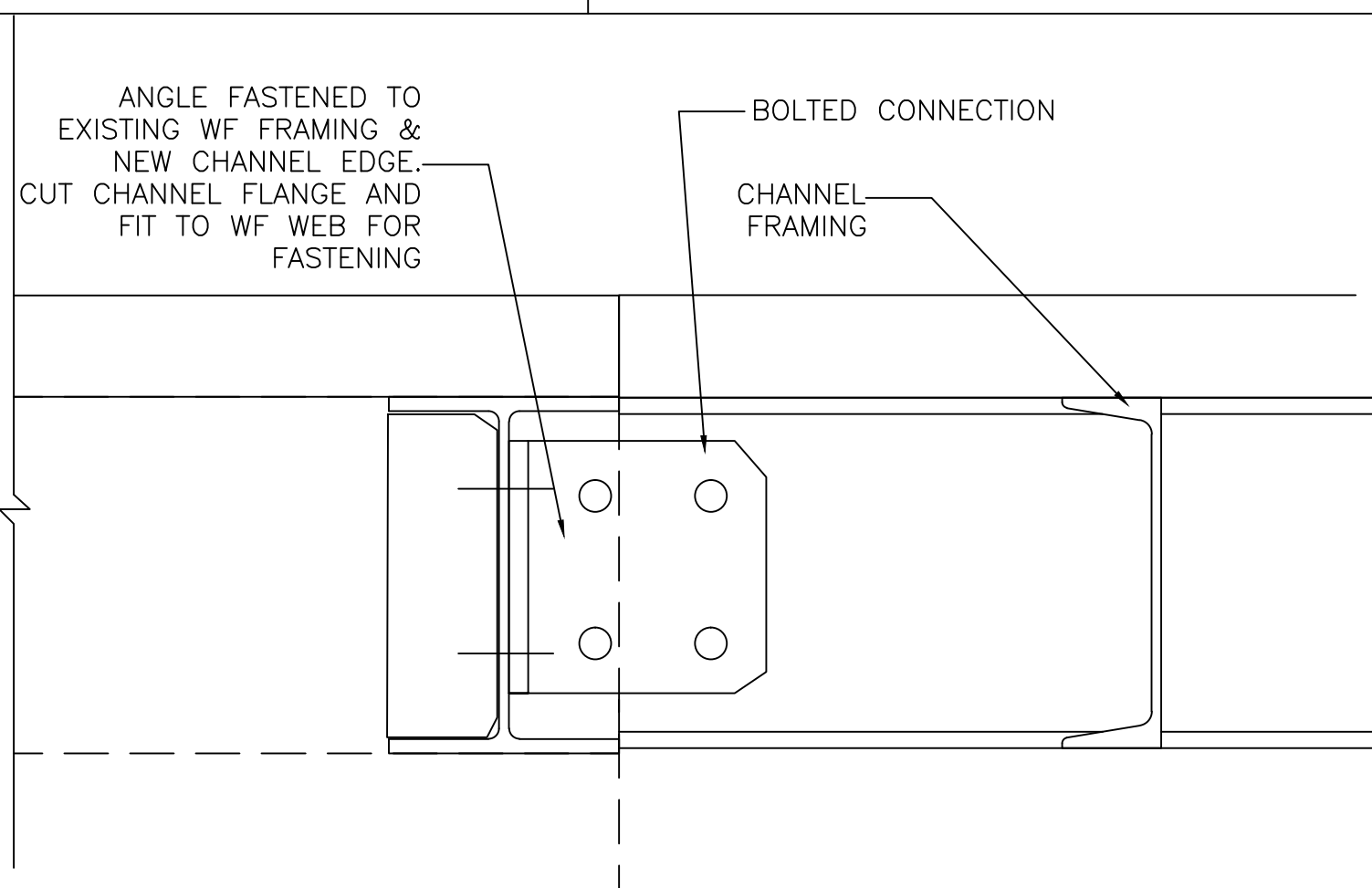
TRIGON DWG. NO. SB-09



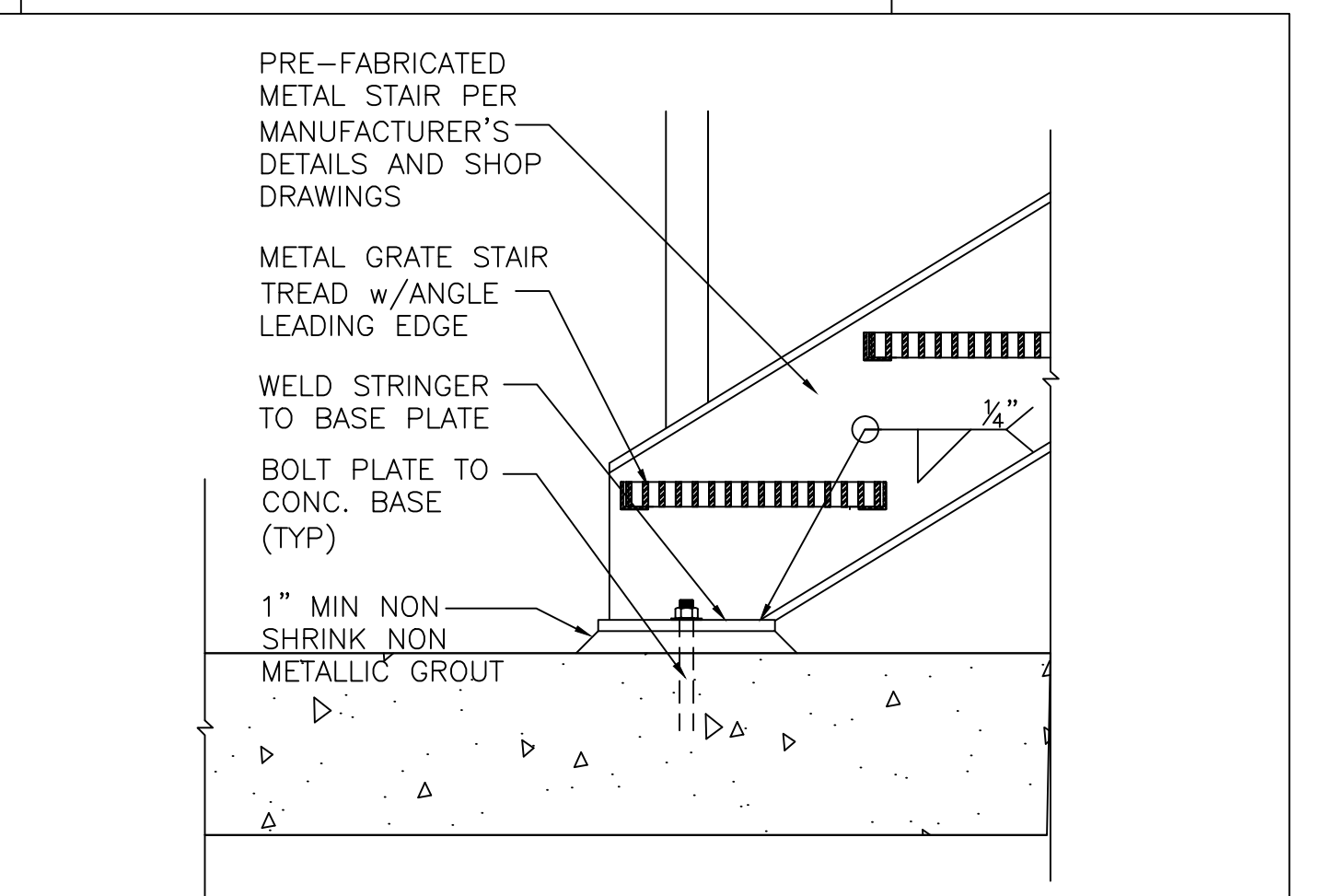
SECTION- CATWALK AND STAIR
 SB-10 SCALE: 1/2"=1'-0"



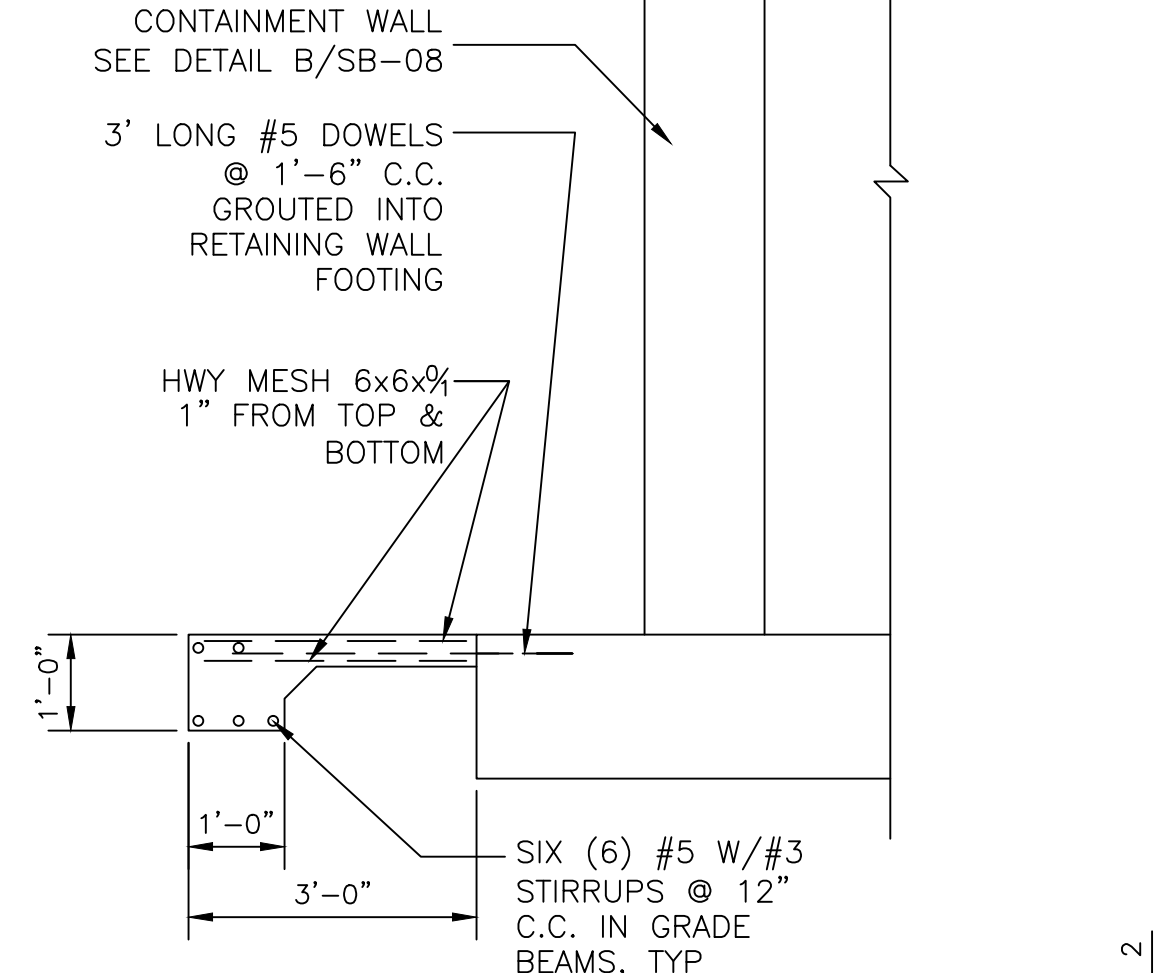
ENLARGED PLAN- CATWALK AND STAIR
 SCALE: 1/2"=1'-0"



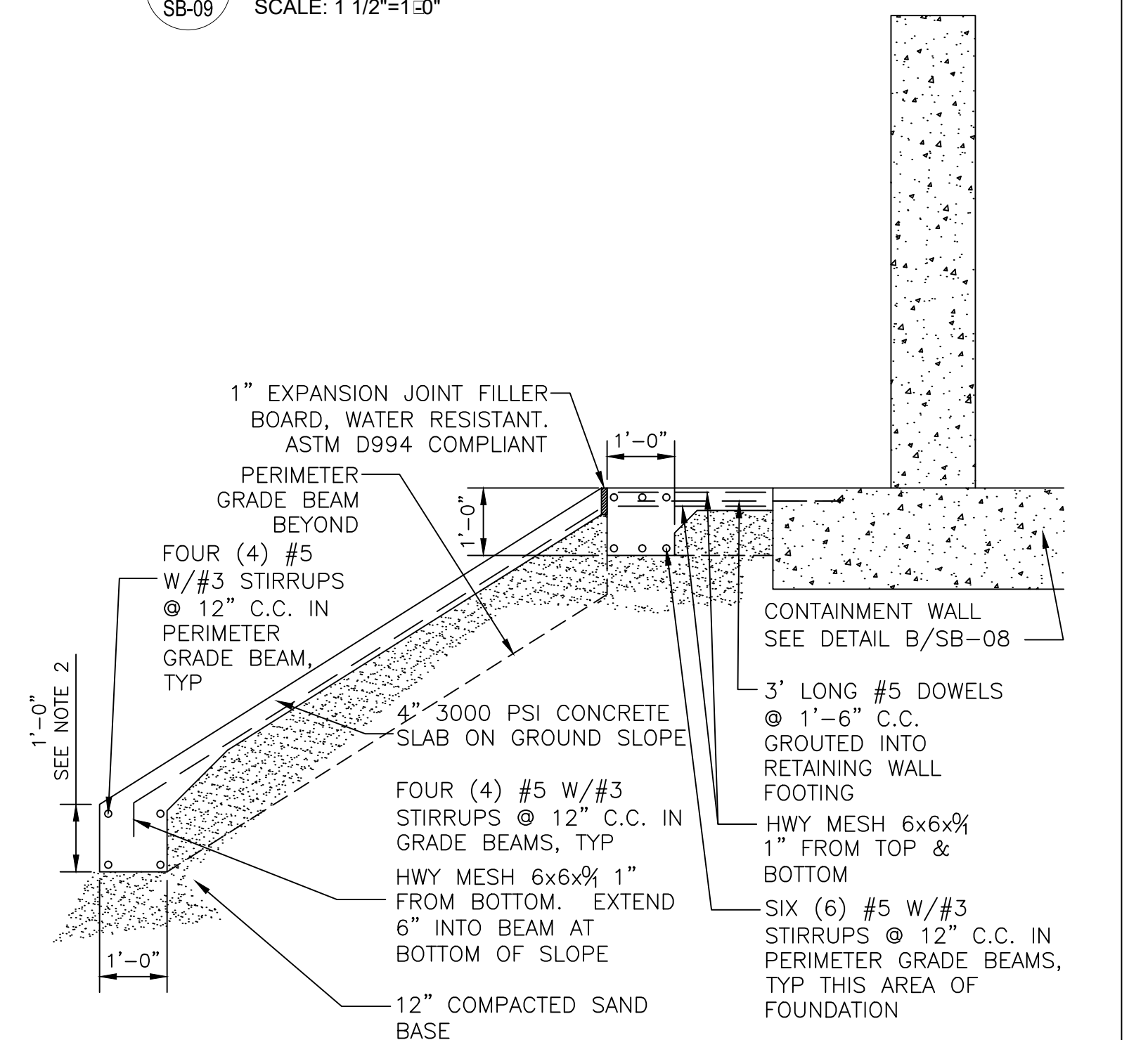
DETAIL- CATWALK TO EXT'G. CATWALK
 SB-10 SCALE: 3"=1'-0"



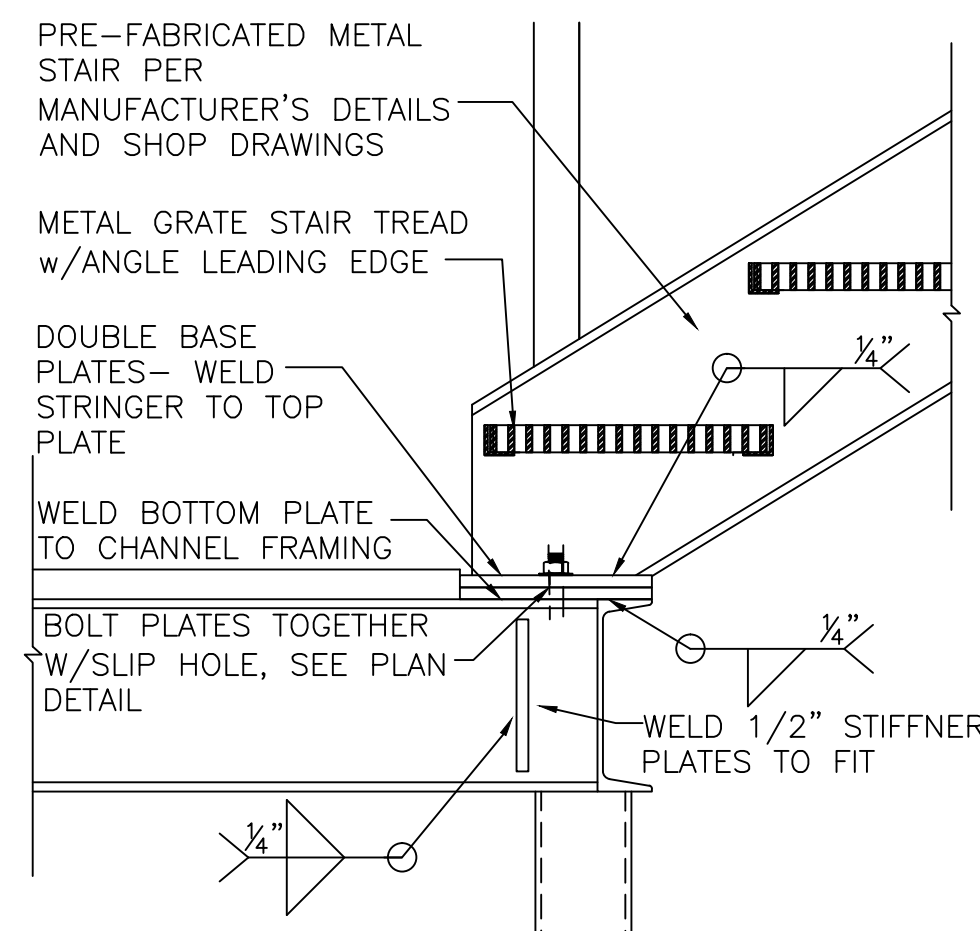
DETAIL-TYPICAL STAIR BASE PLATE
 SB-09 SCALE: 1 1/2"=1'-0"



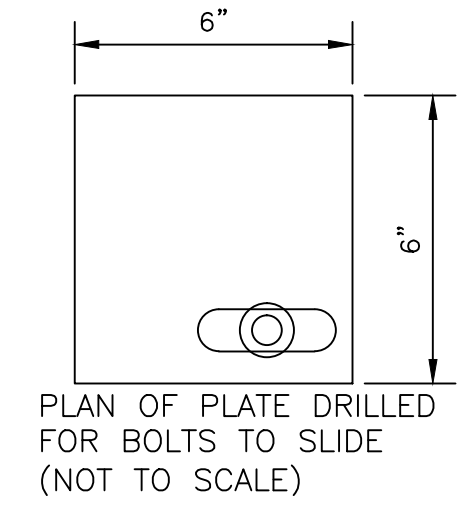
SECTION- LADDER LANDING
 SB-02 SCALE: 1/2"=1'-0"



SECTION- SLOPED CONCRETE
 SB-10 SCALE: 1/2"=1'-0"



DETAILS-STAIR BASE PLATE
 SB-10 SCALE: 1 1/2"=1'-0"



- NOTES:**
- SEE SPECIFICATION 05 51 16 INDUSTRIAL METAL STAIRS FOR STAIRS AND HANDRAILS
 - EL. 17.31' TOP OF GRADE BEAM, VERIFY IN FIELD TO ENSURE MIN 6" BELOW TOS OF TANK SLAB

SEE SUL-0241 FOR BASELINE AS-BUILTS

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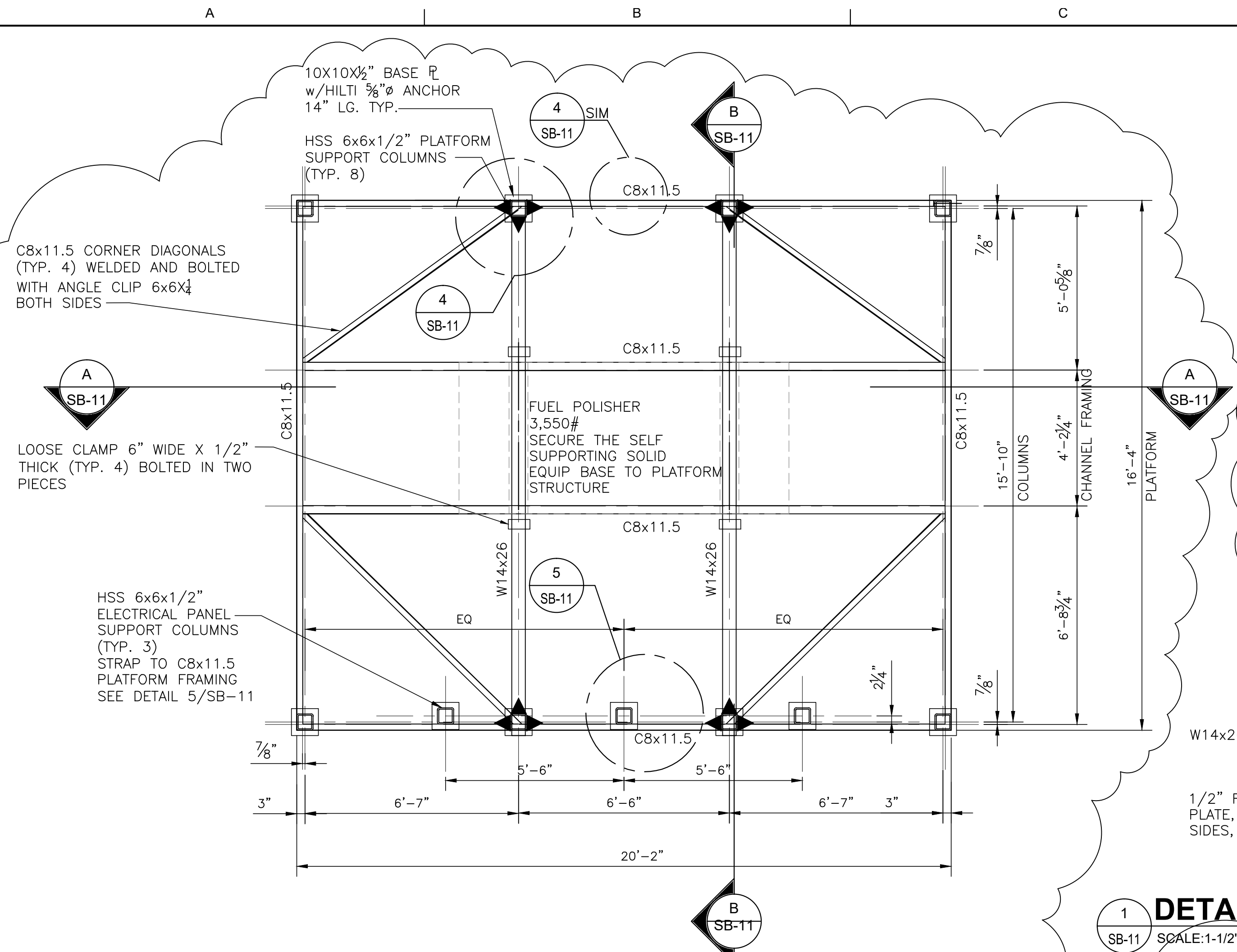


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TRIGON DWG. No. SB-10

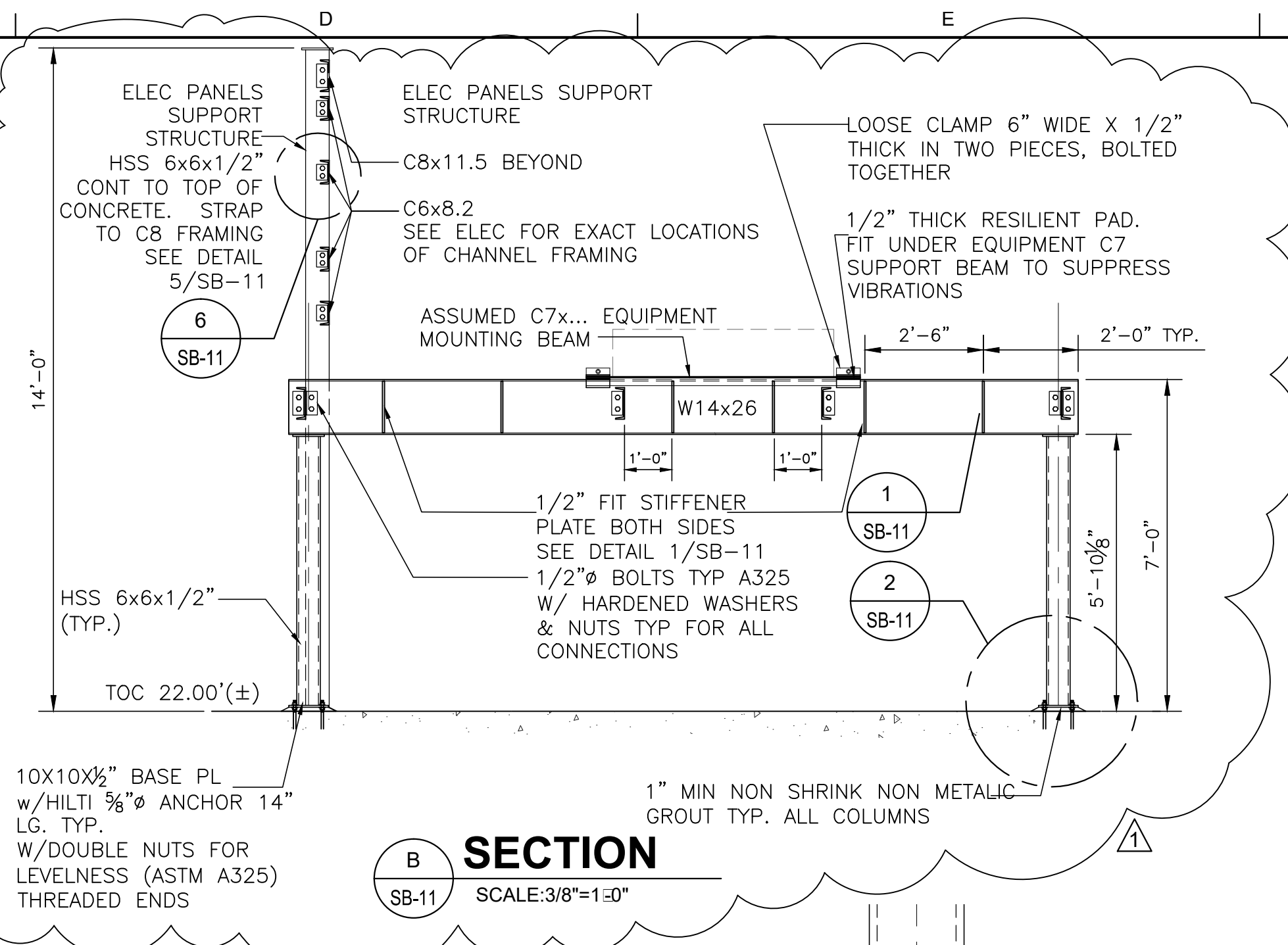
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SEWERAGE AND WATER BOARD OF NEW ORLEANS		
CONTRACT No. 1369		
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE		
FUEL STORAGE TANK AREA CATWALK / STAIR/ DETAILS		
DR.	K MCALLISTER	
CK.	I MANDICH	
AP.	I MANDICH	GENERAL SUPERINTENDENT
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET No. 27 OF 72



FRAMING PLAN-FUEL POLISHER PLATFORM

SCALE: 3/8"=1'-0"

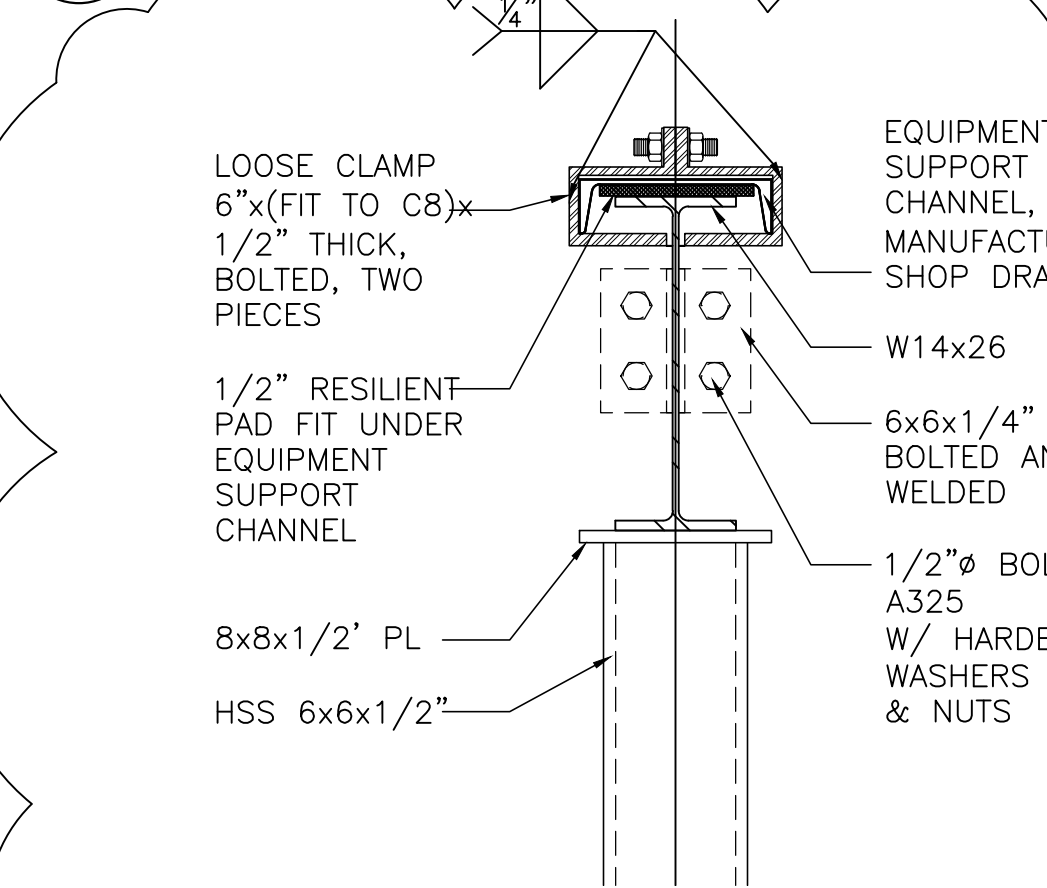


SECTION

SCALE: 3/8"=1'-0"

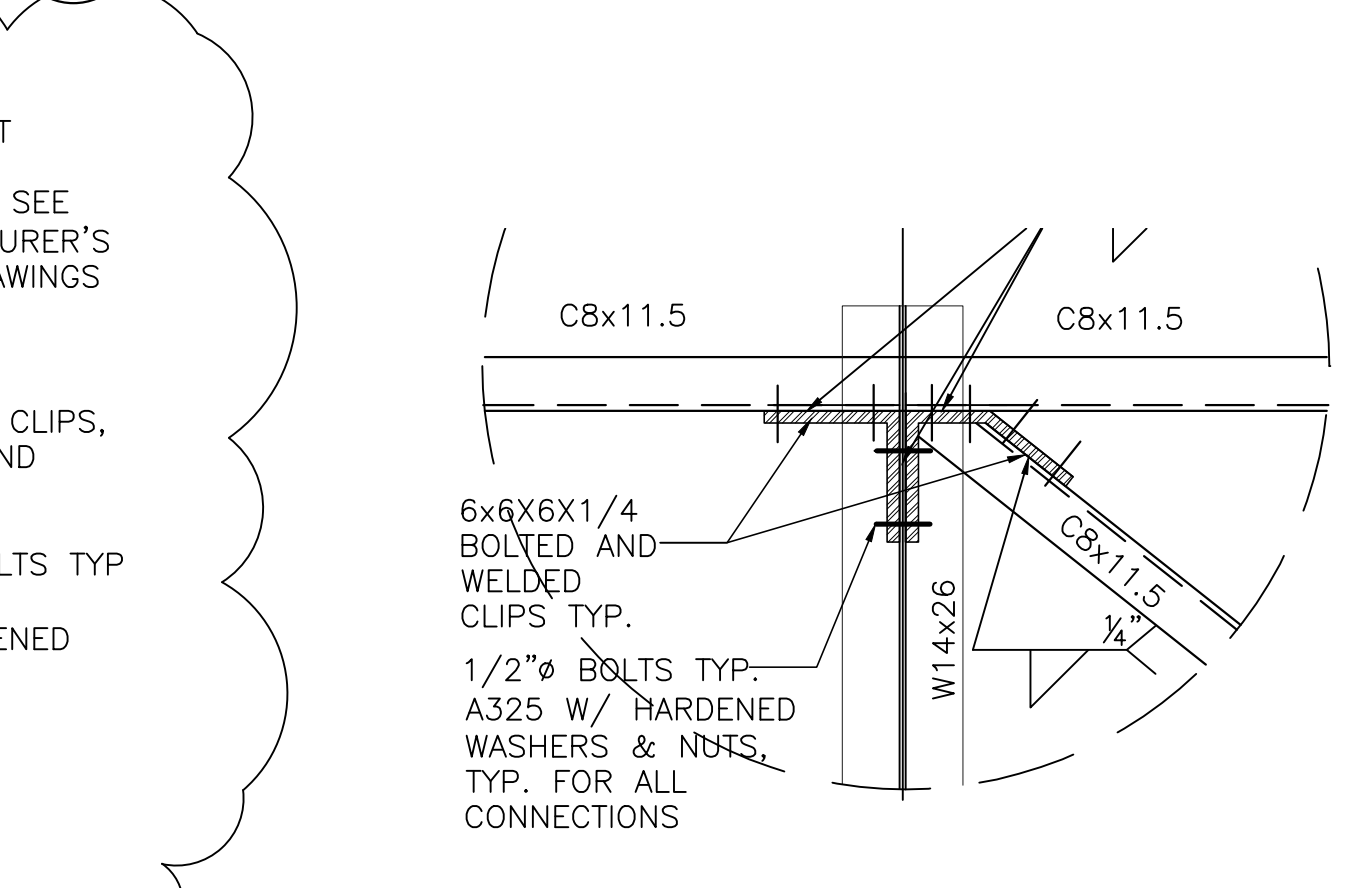
1 DETAIL-STIFFNER PLATE

SCALE: 1-1/2"=1'-0"



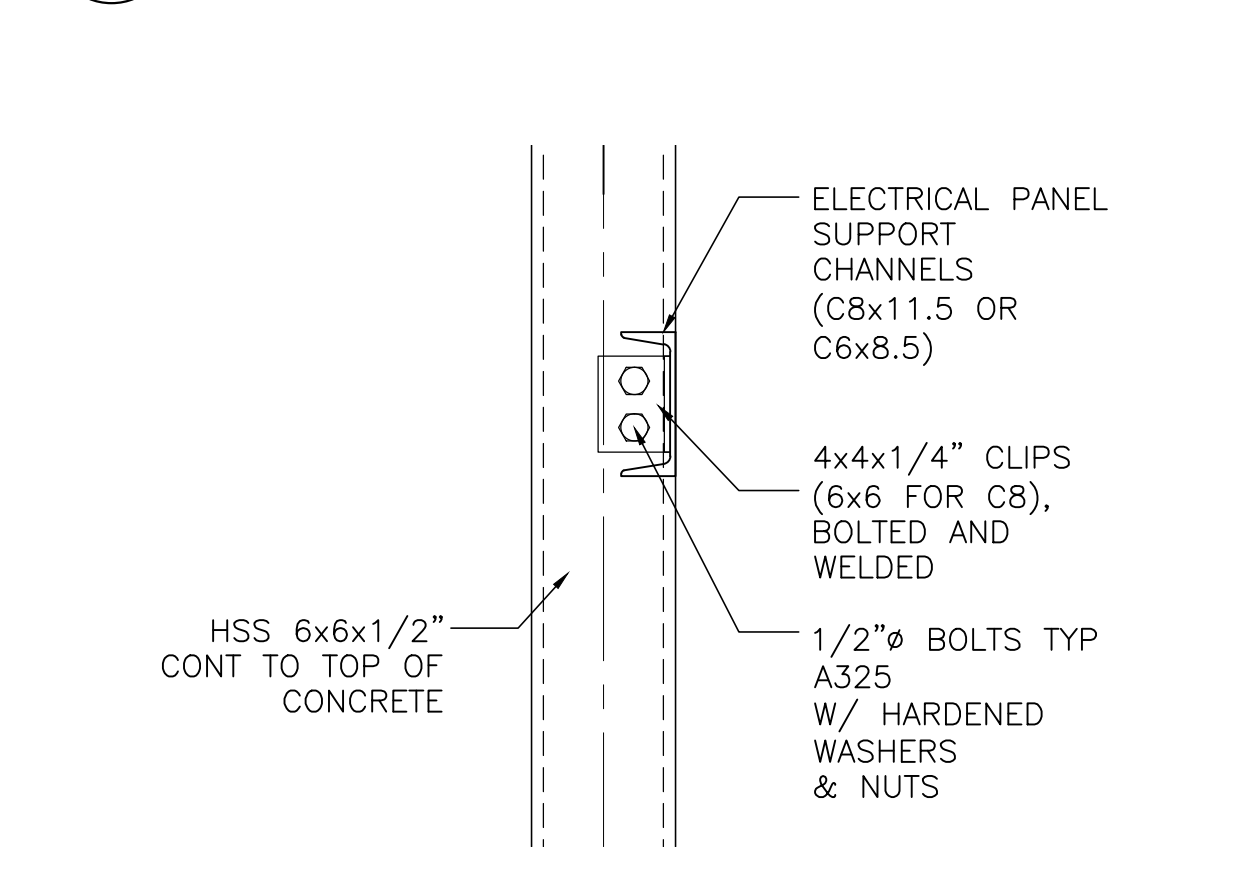
2 DETAIL-TYP COLUMN CONNECTION

SCALE: 1-1/2"=1'-0"



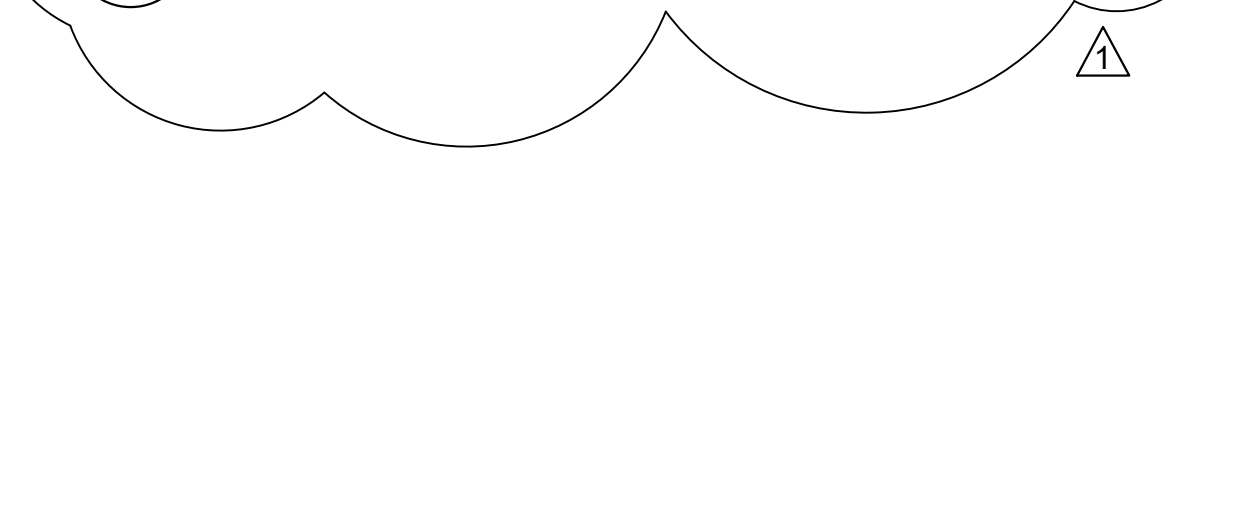
5 DETAIL-STRAP CONNECTION

SCALE: 3"=1'-0"



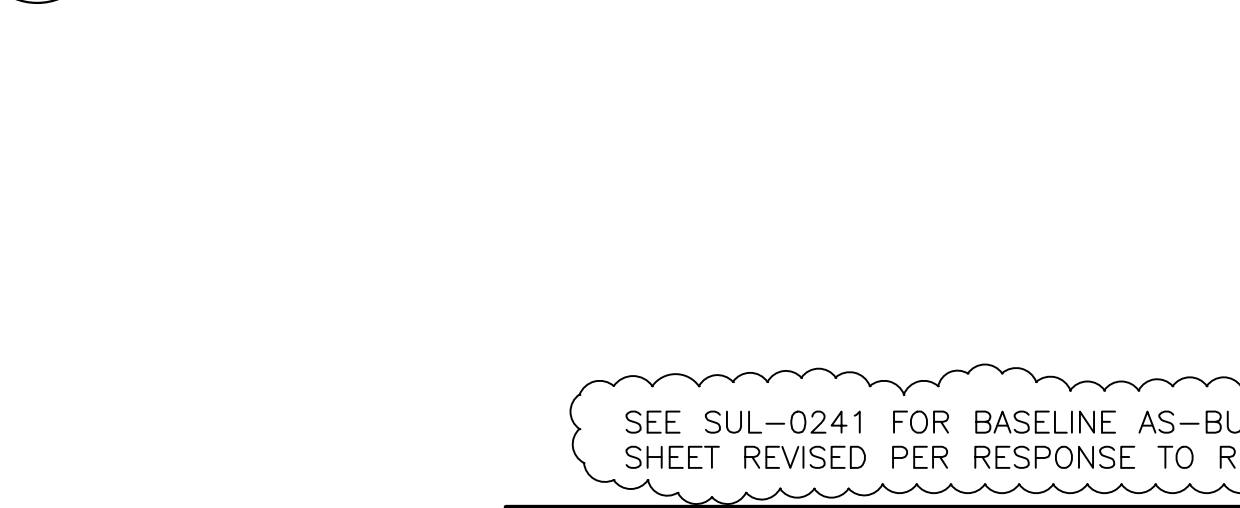
3 DETAIL-CLAMP CONNECTION

SCALE: 1-1/2"=1'-0"



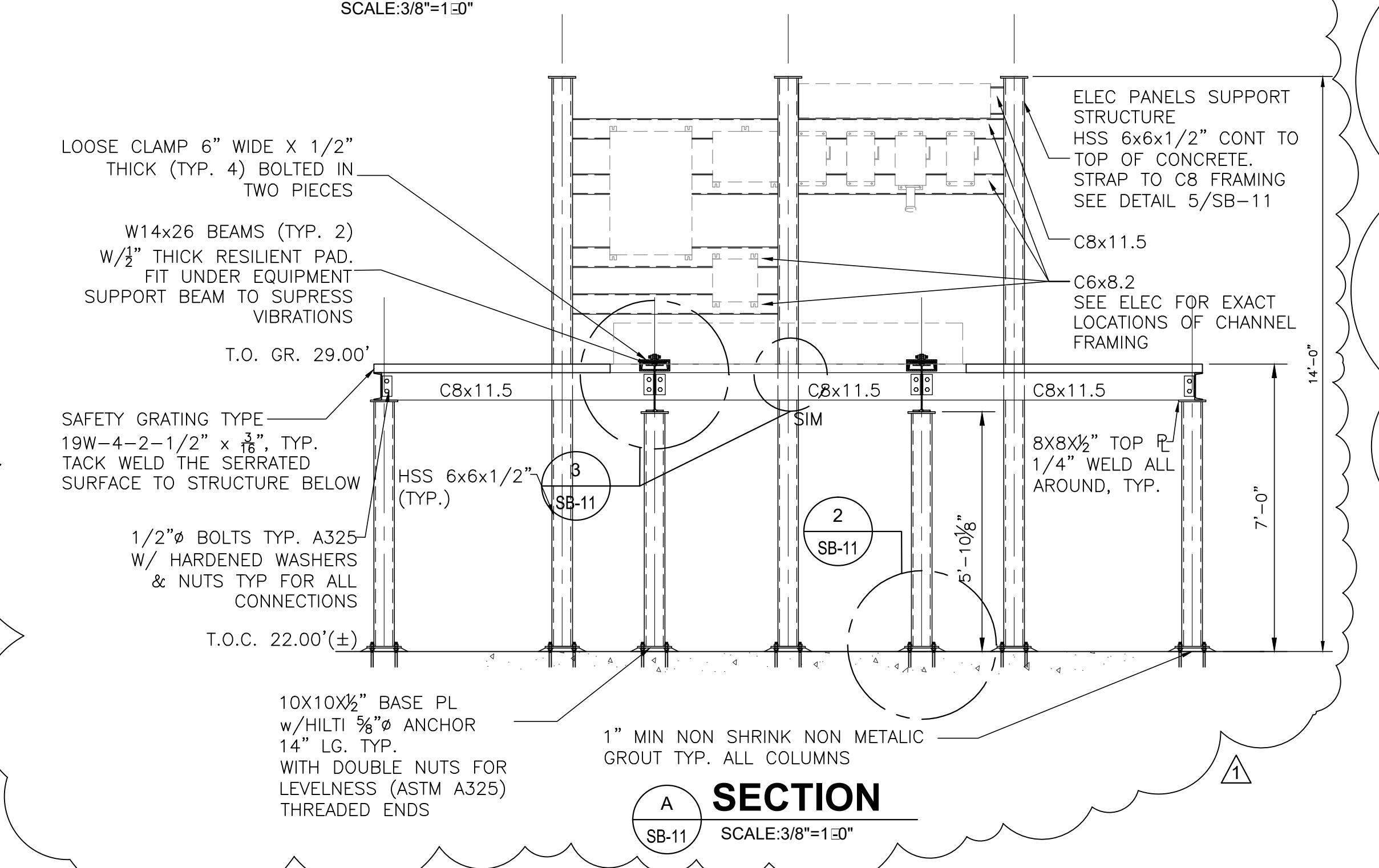
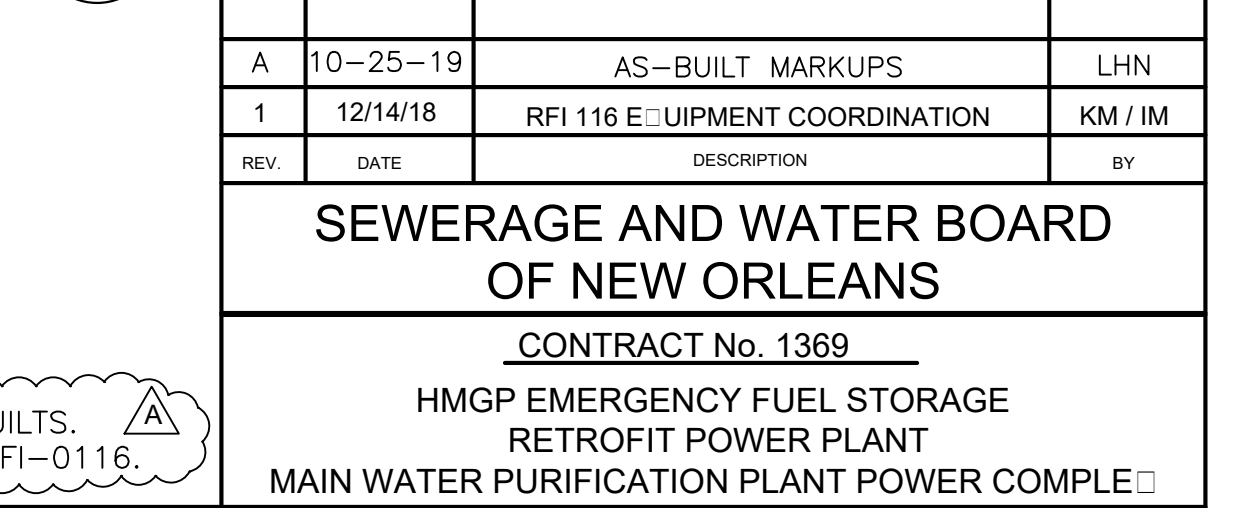
4 DETAIL-FRAMING CONNECTIONS

SCALE: 1-1/2"=1'-0"



6 DETAIL-ELEC PANEL SUPPORT

SCALE: 1-1/2"=1'-0"



SECTION

SCALE: 3/8"=1'-0"

SEE SUL-0241 FOR BASELINE AS-BUILTS. SHEET REVISED PER RESPONSE TO RFI-0116.

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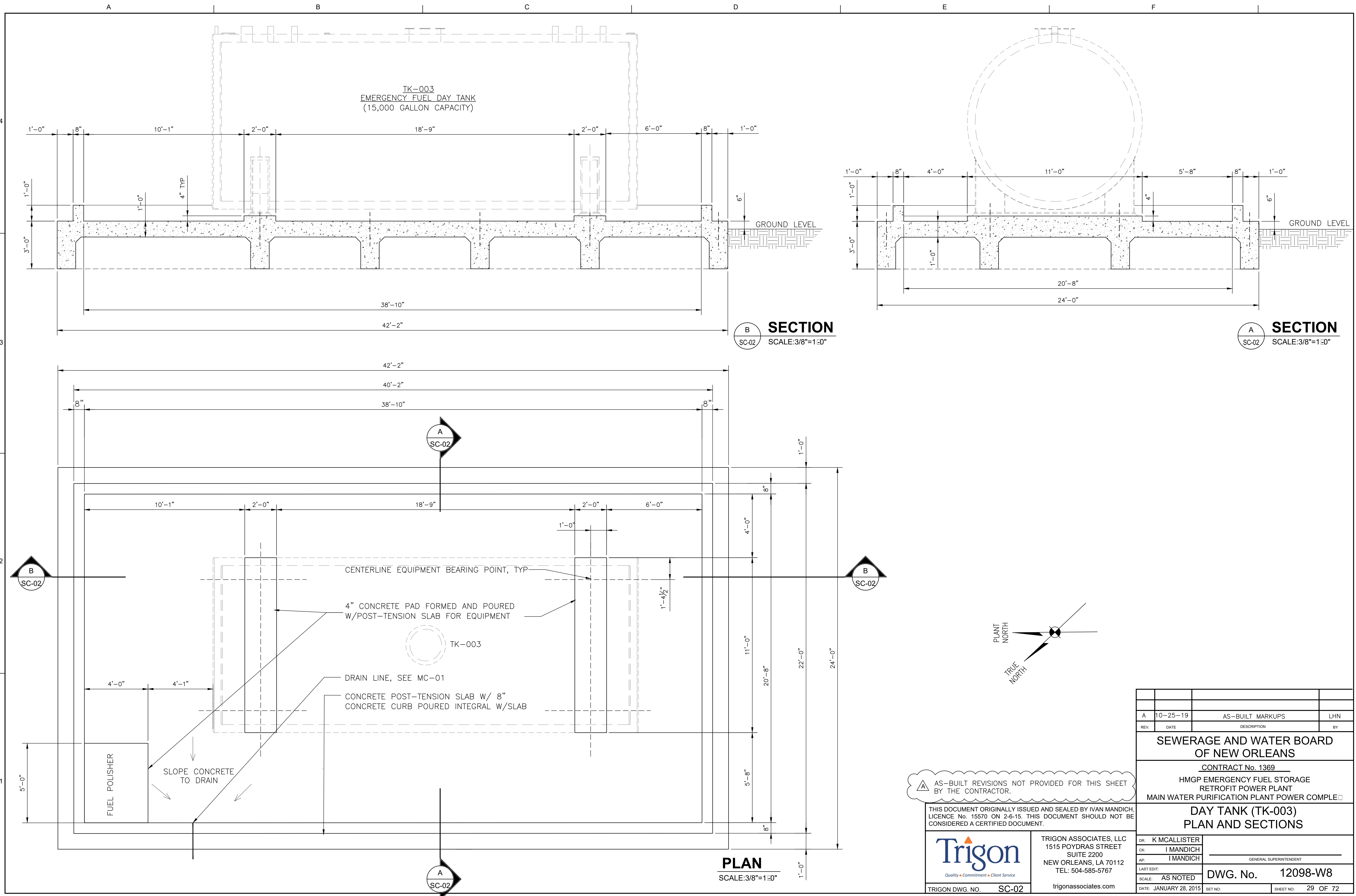
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	12/14/18	RFI 116 EQUIPMENT COORDINATION	KM/IM

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLE

FUEL STORAGE TANK AREA FUEL POLISHER PLATFORM

DR: K MCALLISTER	GENERAL SUPERINTENDENT
CK: I MANDICH	
AP: I MANDICH	
LAST EDIT:	DWG. No. 12098-W8
SCALE: AS NOTED	
DATE: JANUARY 28, 2015	SHEET NO. 28 OF 72

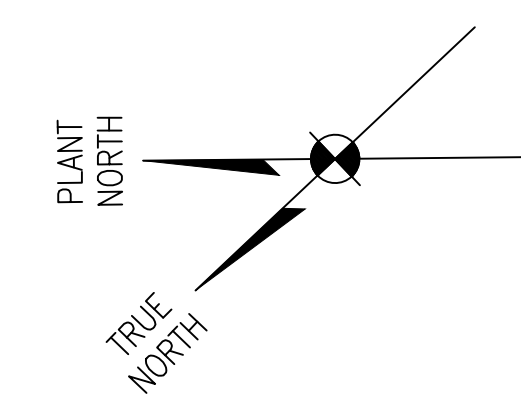


TK-003
EMERGENCY FUEL DAY TANK
(15,000 GALLON CAPACITY)

B SECTION
SC-02 SCALE: 3/8"=1'-0"

A SECTION
SC-02 SCALE: 3/8"=1'-0"

PLAN
SCALE: 3/8"=1'-0"



AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

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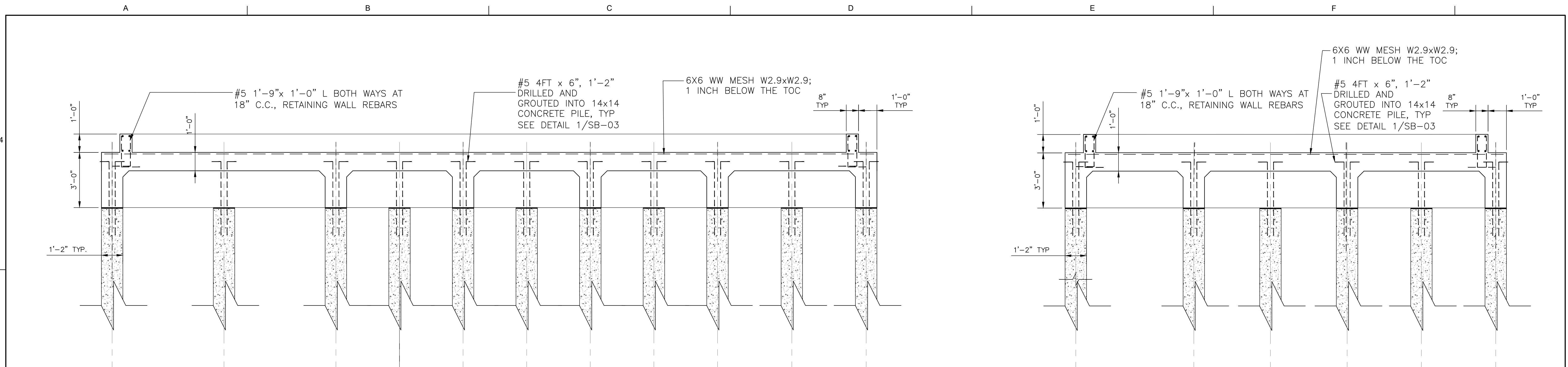


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TRIGON DWG. NO. SC-02

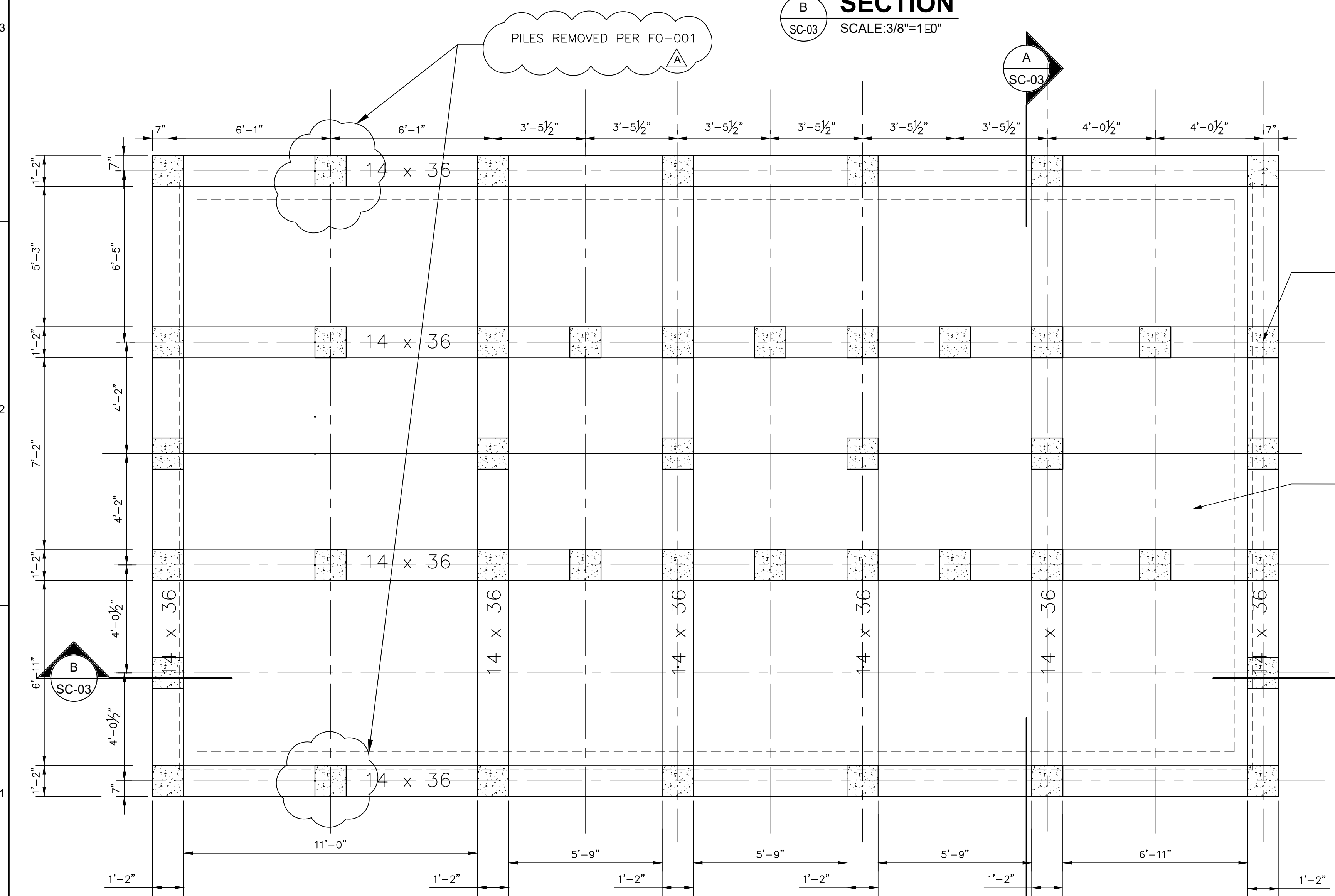
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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
DAY TANK (TK-003) PLAN AND SECTIONS			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		
LAST EDIT:	GENERAL SUPERINTENDENT		
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 29 OF 72



B SECTION
SC-03 SCALE:3/8"=1'-0"

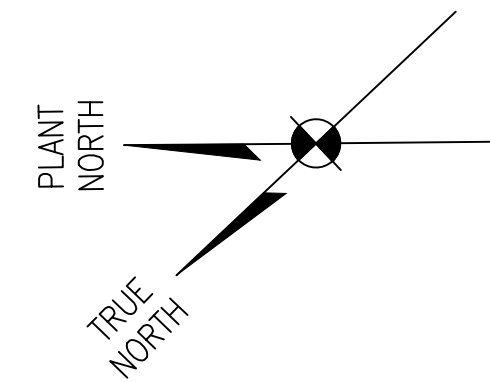
A SECTION
SC-03 SCALE:3/8"=1'-0"



PLAN
SCALE:3/8"=1'-0"

42 EACH, 40 FT. LONG, 25 T PER PILE, SF=2; PRESTRESSED 14" SQ. TYP. CONC. PILING, SEE SPECIFICATIONS FOR PILE DRIVING

PILE QUANTITY AND LENGTH CHANGED PER FO-001



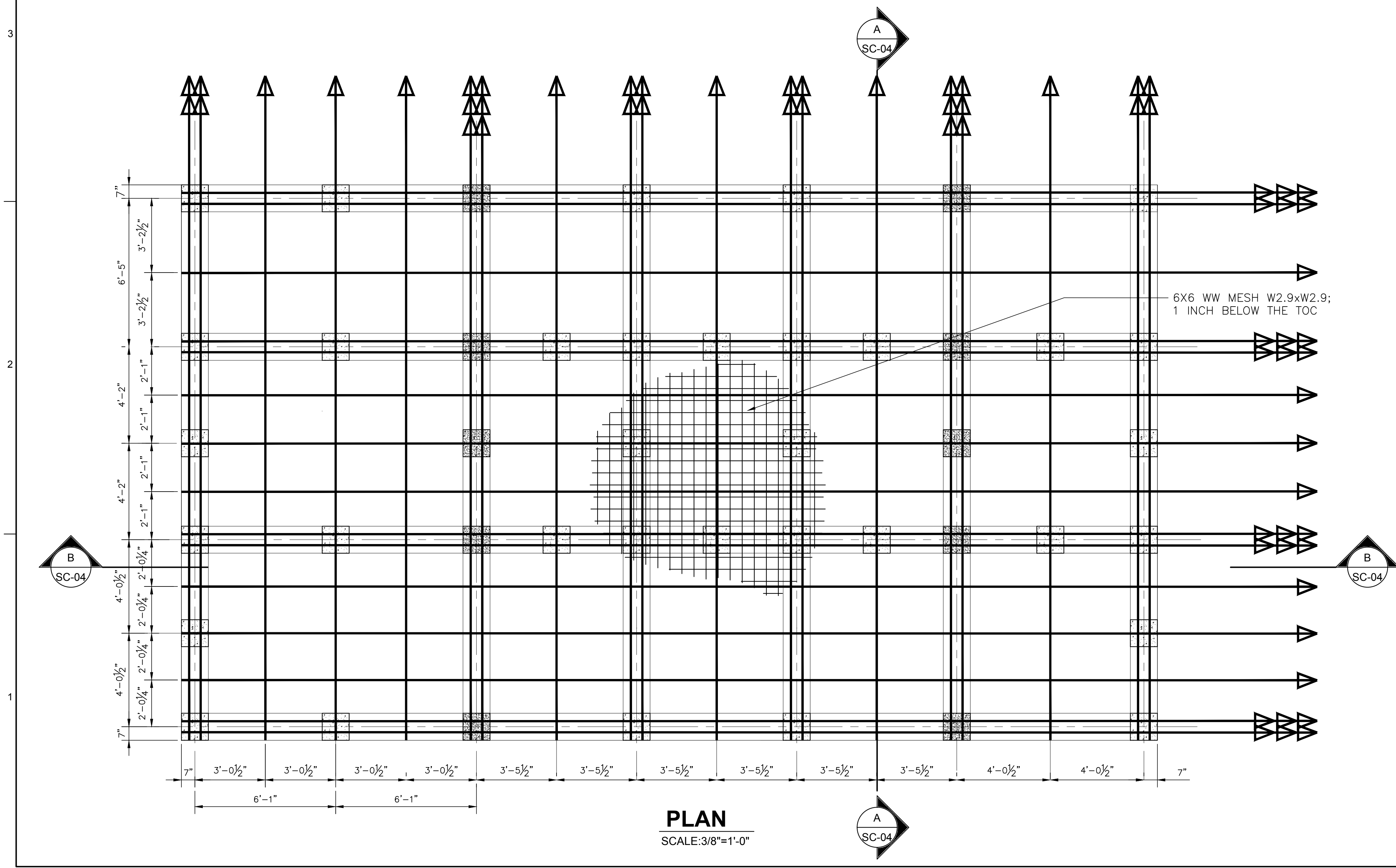
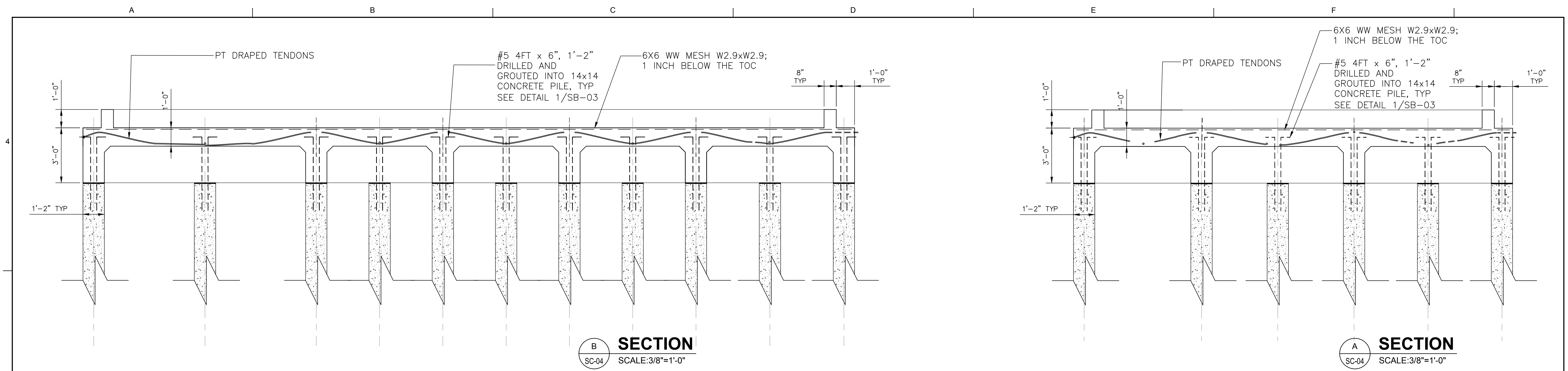
- NOTES:**
- SEE SPECIFICATION 31 62 13.19 PRECAST CONCRETE PILES FOR PILE DRIVING.
 - TYP. 14x14 PRE-STRESSED CONCRETE PILES 42 TOTAL, 40' LONG, 25T LOAD CAPACITY, ULTIMATE LOAD CAPACITY 50T/PILE, SF.=2

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
DAY TANK (TK-003) FOUNDATION/ PILE PLAN AND SECTIONS			
DR.	K MCALLISTER		
CK.	I MANDICH		
AP.	I MANDICH		GENERAL SUPERINTENDENT
LAST EDIT:			DWG. No. 12098-W8
SCALE:	AS NOTED		DATE: JANUARY 28, 2015
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 30 OF 72

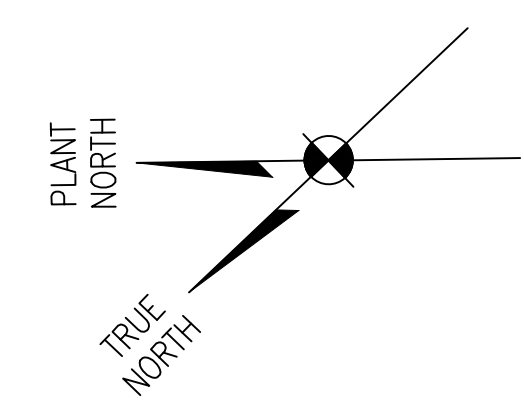
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TRIGON DWG. NO. SC-03



- NOTES:**
- SEE SPECIFICATION 03 38 16 POST TENSIONED CONCRETE FOR POST TENSION SLAB
 - CONTRACTOR TO USE CONTINUOUS CABLES, PREPARED FOR THE ENTIRE LENGTH, AND TENSIONED BOTH DIRECTIONS.
 - CONTRACTOR TO USE ANCHORING FROM FACE TO FACE ON THE CONTINUOUS CABLES.
 - MESH 6X6 W2.9xW2.9 WILL BE INSTALLED 1 INCH BELOW THE TOP OF THE FINISHED SLAB IN THE ENTIRE SLAB AREA.
 - NOTES ON ELONGATION: CONTRACTOR WILL INFORM THE ENGINEER OF THE TENSIONING FORCES USED IN OBTAINING THE GIVEN ELONGATION. IF FOUND THAT THE ELONGATION FALLS SHORTER THAN THE PULLING FORCES AS PER CALIBRATED GAUGES, CONTRACTOR WILL PROCEED TO OBTAIN THOSE FORCES. CONTRACTOR TO ACHIEVE THE SPECIFIED ELONGATION. CHECK THE PHYSICAL PROPERTIES OF THE CABLES USED TO MATCH THE MODULUS AND ELONGATION GIVEN.
 - ELONGATION CALCULATIONS SAMPLE:
PT CONTRACTOR MUST CALCULATE THE ELONGATION AS FOLLOWS:
LENGTH OF THE CABLE IN FEET TIMES 9.37% AND TENSIONED TO SPECIFICATIONS AND TO THE ALIGNMENT AS SHOWN SEE TYP SECTIONS.



THIS SHEET WAS REPLACED ENTIRELY WITH THE VECP DESIGNED BY CARUBBA ENGINEERING, SEE SUL-0159 FOR VECP DESIGN. AS-BUILT DRAWINGS FOR CONTAINMENT PROVIDED BY RLH ARE INCLUDED AS AN APPENDIX TO THIS SET OF AS-BUILT RECORD DRAWINGS.

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NEW ORLEANS, LA 70112
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TRIGON DWG. NO. SC-04

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX
DAY TANK (TK-003)
POST TENSION PLAN AND SECTIONS

DR.	K MCALLISTER	GENERAL SUPERINTENDENT
CK.	I MANDICH	
AP.	I MANDICH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 31 OF 72

A

B

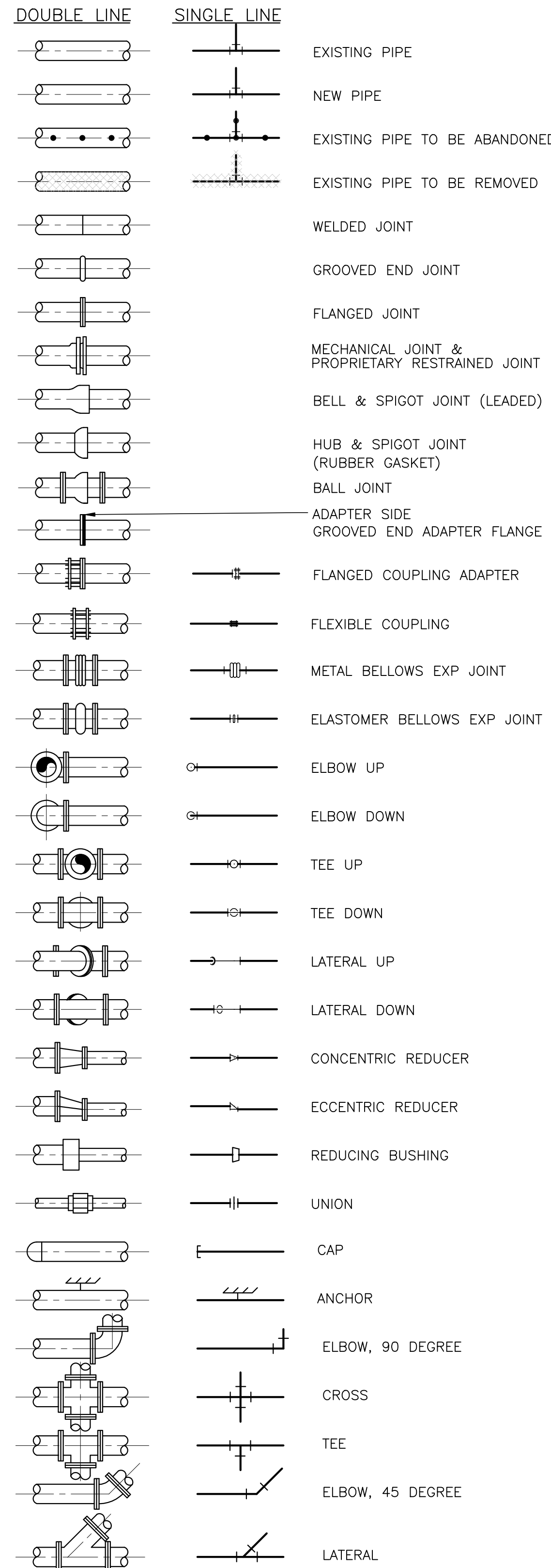
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D

E

F

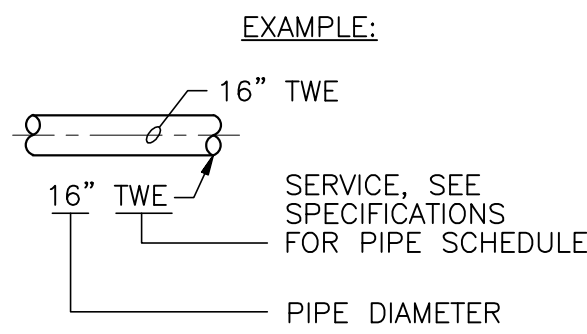
PIPE AND FITTING SYMBOLS



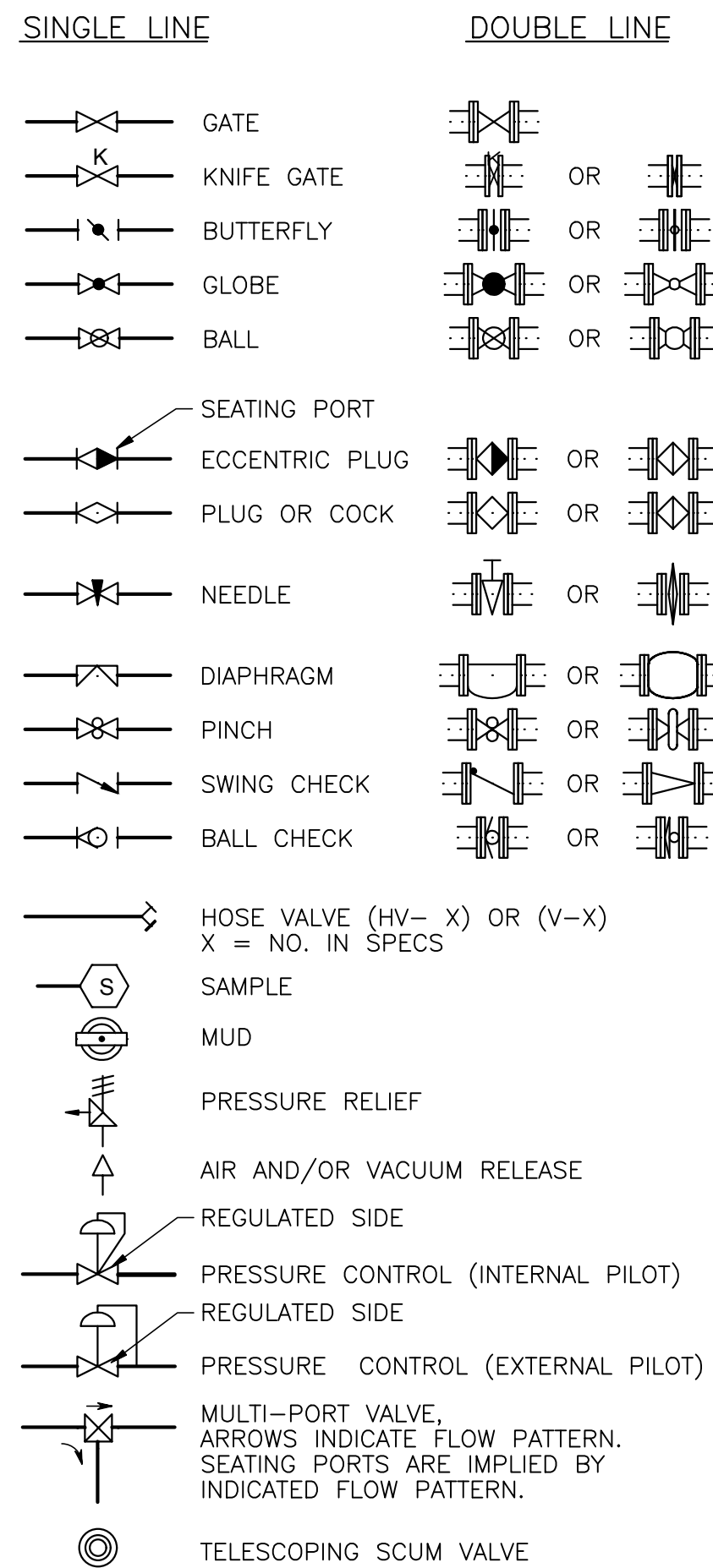
FITTING NOTES:

- ONLY FLANGED END CONNECTIONS ARE SHOWN HERE FOR DOUBLE LINE FITTINGS. FITTINGS WITH OTHER END PATTERNS ARE SHOWN SIMILARLY ON THE CONSTRUCTION DRAWINGS. ALSO SEE PIPING SPECIFICATIONS.
- SYMBOLS SHOWN HERE FOR SINGLE LINE FITTINGS ARE GENERIC ONLY. REFER TO PIPING SPECIFICATIONS FOR SPECIFIC END CONNECTIONS FOR SINGLE LINE PIPE AND FITTINGS.
- EXISTING PIPE AND EQUIPMENT IS SHOWN LIGHTER THAN NEW AND IS NOTED AS EXISTING. NEW PIPING AND EQUIPMENT IS SHOWN HEAVY-LINED.

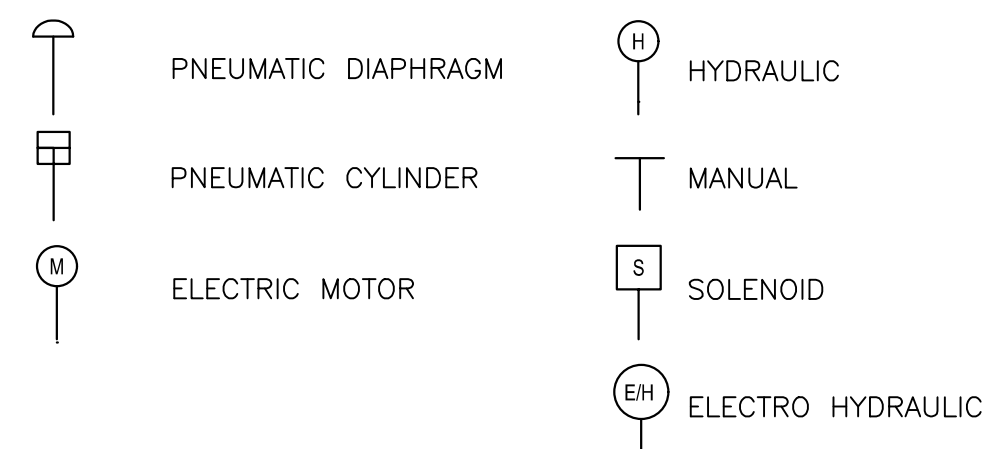
PIPING DESIGNATION



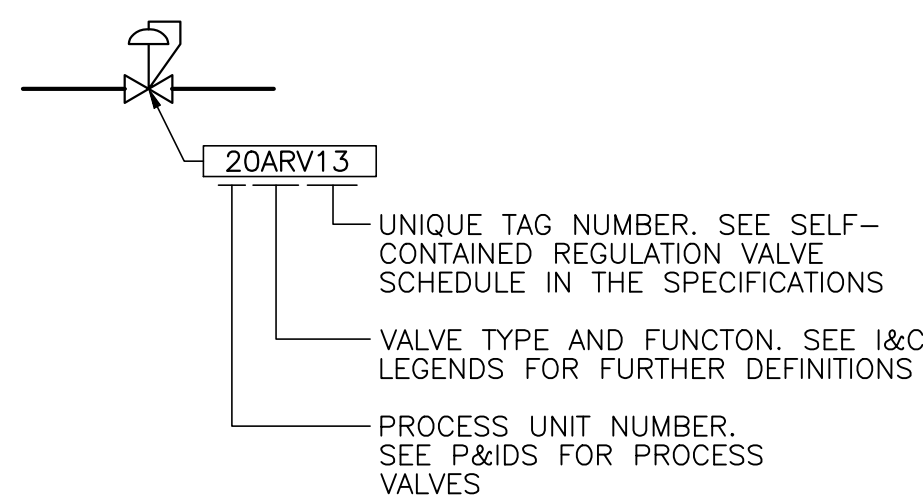
VALVE SYMBOLS



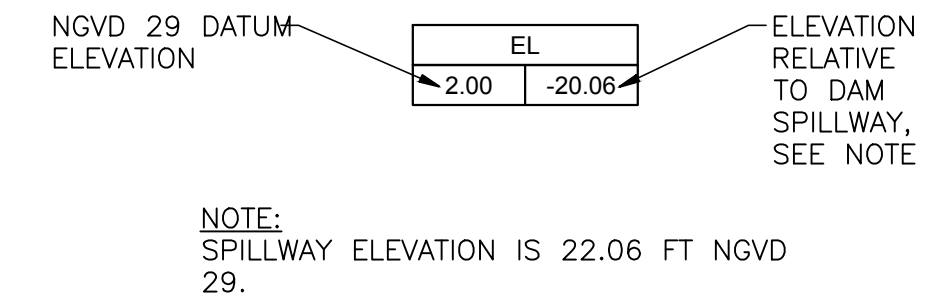
ACTUATOR SYMBOLS



SELF-CONTAINED REGULATING VALVES

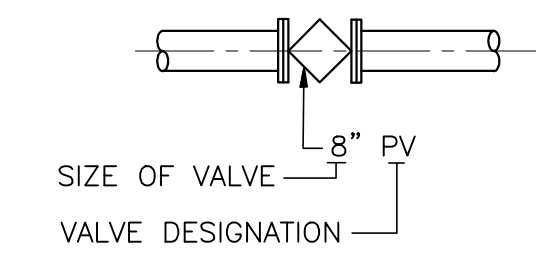


ELEVATION CONVENTION EXAMPLE

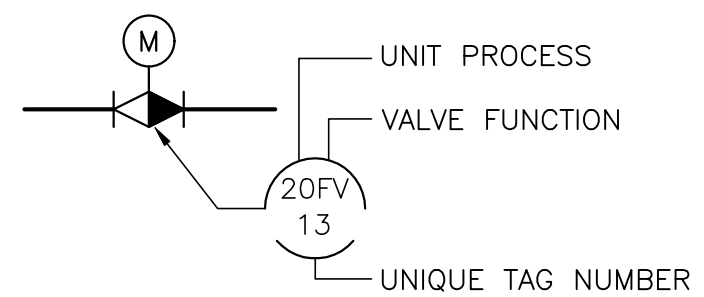


VALVE DESIGNATIONS

MANUAL VALVES AND CHECK VALVES



CONTROL VALVES



PIPING NOTES:

- LAY PIPE TO UNIFORM GRADE BETWEEN INDICATED ELEVATION POINTS.
- SIZE OF FITTINGS SHOWN ON DRAWINGS SHALL CORRESPOND TO ADJACENT STRAIGHT RUN OF PIPE, UNLESS OTHERWISE INDICATED. TYPE OF JOINT AND FITTING MATERIAL SHALL BE THE SAME AS SHOWN FOR ADJACENT STRAIGHT RUN OF PIPE.
- LOCATION AND NUMBER OF PIPE HANGERS AND PIPE SUPPORTS SHOWN IS APPROXIMATE. CONTRACTOR SHALL DESIGN SUPPORTS AS SPECIFIED.
- ALL JOINTS SHALL BE WATERTIGHT. WALL PIPES SHALL BE USED WHEREVER PIPING PASSES FROM A STRUCTURE TO BACKFILL.
- ALL FLEXIBLE CONNECTORS AND COUPLING ADAPTERS SHALL BE PROVIDED WITH THRUST PROTECTION AS SPECIFIED, UNLESS OTHERWISE NOTED. THRUST PROTECTION SHALL BE PROVIDED AT PIPE BENDS AND BE ADEQUATE FOR TEST PRESSURES SPECIFIED.
- SYMBOLS, LEGENDS, AND PIPE USE IDENTIFICATIONS SHOWN SHALL BE FOLLOWED THROUGHOUT THE DRAWINGS, WHEREVER APPLICABLE. NOT ALL OF THE VARIOUS PIPING COMPONENTS ARE NECESSARILY USED IN THE PROJECT.
- NUMBER AND LOCATION OF UNIONS SHOWN ON DRAWINGS IS APPROXIMATE. PROVIDE ALL UNIONS NECESSARY TO FACILITATE CONVENIENT REMOVAL OF VALVES AND MECHANICAL EQUIPMENT.
- WHERE A GROOVED END COUPLING IS SHOWN, IT SHALL BE THE RIGID JOINT TYPE, UNLESS OTHERWISE SPECIFIED. WHERE A FLANGED COUPLING ADAPTER IS SHOWN, A STANDARD FLANGE SHALL BE JOINED TO THE COUPLING ADAPTER.
- PROVIDE NEEDLE VALVES AT BENDS IN ABOVE GRADE FUEL PIPING.
- TRANSITIONS FROM ABOVE GRADE TO BELOW GRADE PIPING AND FROM CONTAINMENT SHALL INCLUDE FLEXIBLE COUPLINGS TO ACCOMMODATE DIFFERENTIAL SETTLEMENT.
- SEE PIPING SPECIFICATIONS FOR PIPE WELDING AND SECTION 05 12 00 FOR PIPE SUPPORT WELDING SYMBOL LEGEND.

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

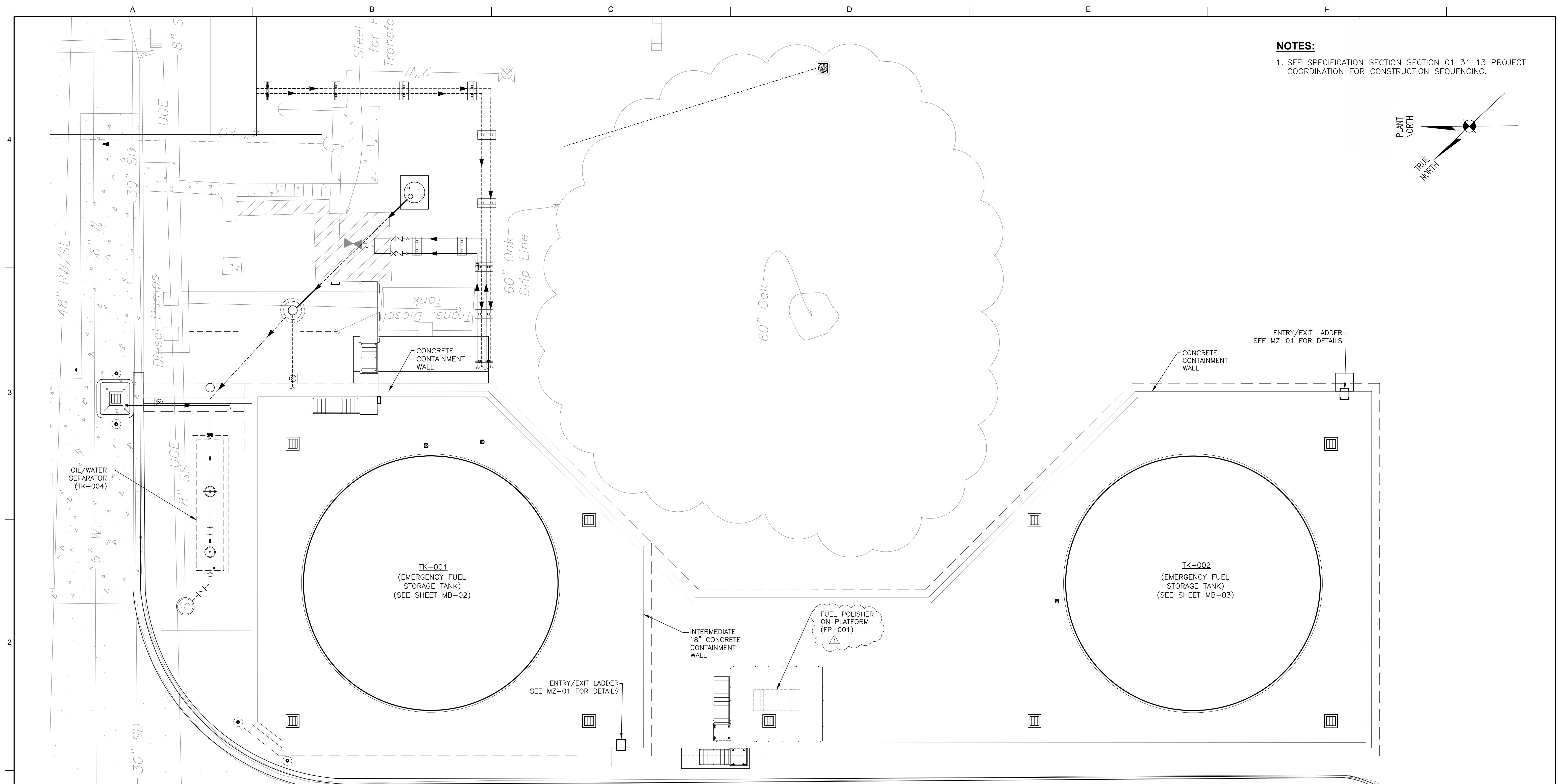
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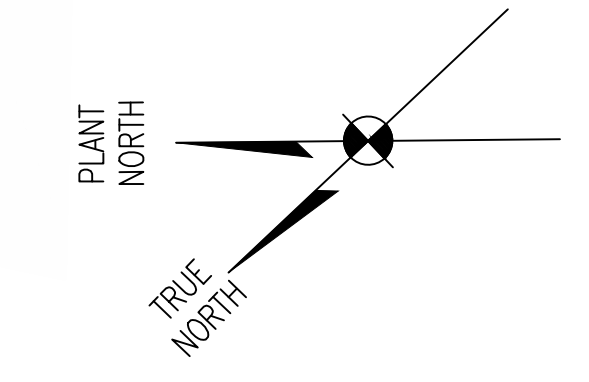
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1515 POYDRAS STREET
SUITE 2200
NEW ORLEANS, LA 70112
TEL: 504-585-5767
trigonassociates.com

TRIGON DWG. NO. MA-01

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
MECHANICAL SYMBOLOGY AND LEGEND			
DR.	SJ CLARK		GENERAL SUPERINTENDENT
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:			
SCALE:	NONE		DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 32 OF 72



NOTES:
 1. SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.



PLAN
 SCALE: 3/32" = 1'-0"

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

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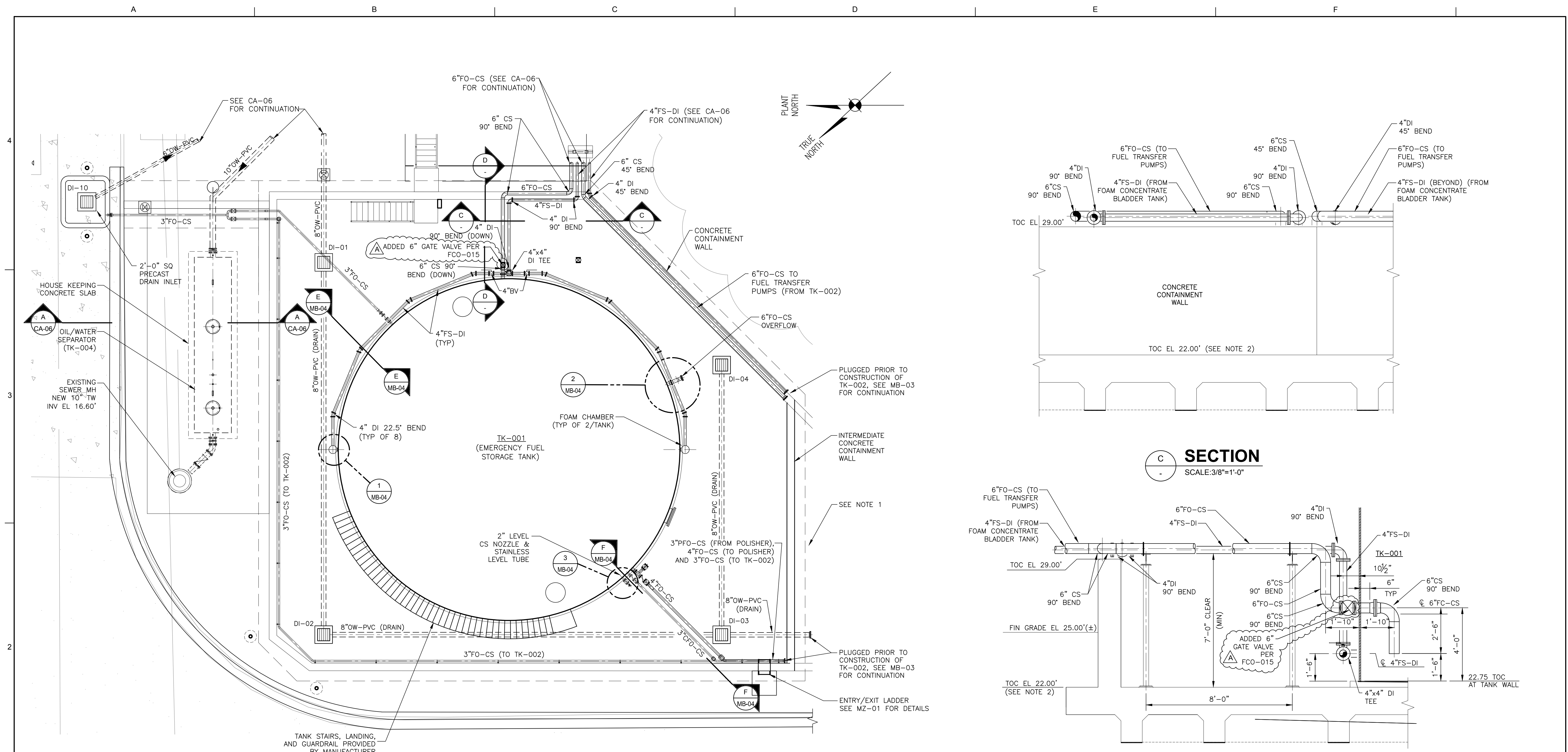
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-16-15	REVISED CALL-OUT (ADD.1)	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

FUEL STORAGE TANK CONTAINMENT GENERAL ARRANGEMENT PLAN

DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	RA CASSANOVA	
AP:	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 33 OF 72



TK-001- PLAN
SCALE: 1/8"=1'-0"

SECTION C
SCALE: 3/8"=1'-0"

SECTION D
SCALE: 3/8"=1'-0"

SEE SUL-0242 FOR ICFP AS-BUILTS OF FIRE SUPPRESSION SYSTEM PIPING

NOTES:

- SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
- THE LOWEST ELEVATION OF THE CONTAINMENT CONCRETE SLAB SHALL BE EL 22.00' AND TOC OF TANK FOUNDATION AT TANK WALL IS 22.75. BOTH ARE REFERENCED AS BASE ELEVATION ON THIS DRAWING. CONTRACTOR TO ADJUST VERTICAL MEASUREMENTS ACCORDING TO CONTAINMENT SLOPING. SEE SHEET SB-01 FOR SLOPING PLAN.
- PROVIDE NEEDLE VALVES AT BENDS IN FUEL PIPING, NOT SHOWN AT ALL BENDS.

DRAIN INLET	PLANT DIRECTION	INV EL. (FT)
DI-01	E	18.47
DI-01	W	18.67
DI-02	E	18.81
DI-02	S	19.01
DI-03	N	19.16
DI-03	S	19.46
DI-03	E	19.46
DI-04	W	19.56
DI-10	S	18.50

SEE MB-03 FOR ADDITIONAL DI LOCATIONS

OWS PIPING AND DI INVERTS
UPDATED PER
FCO-014/RFQ-002

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TRIGON DWG. NO. MB-02

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD
OF NEW ORLEANS

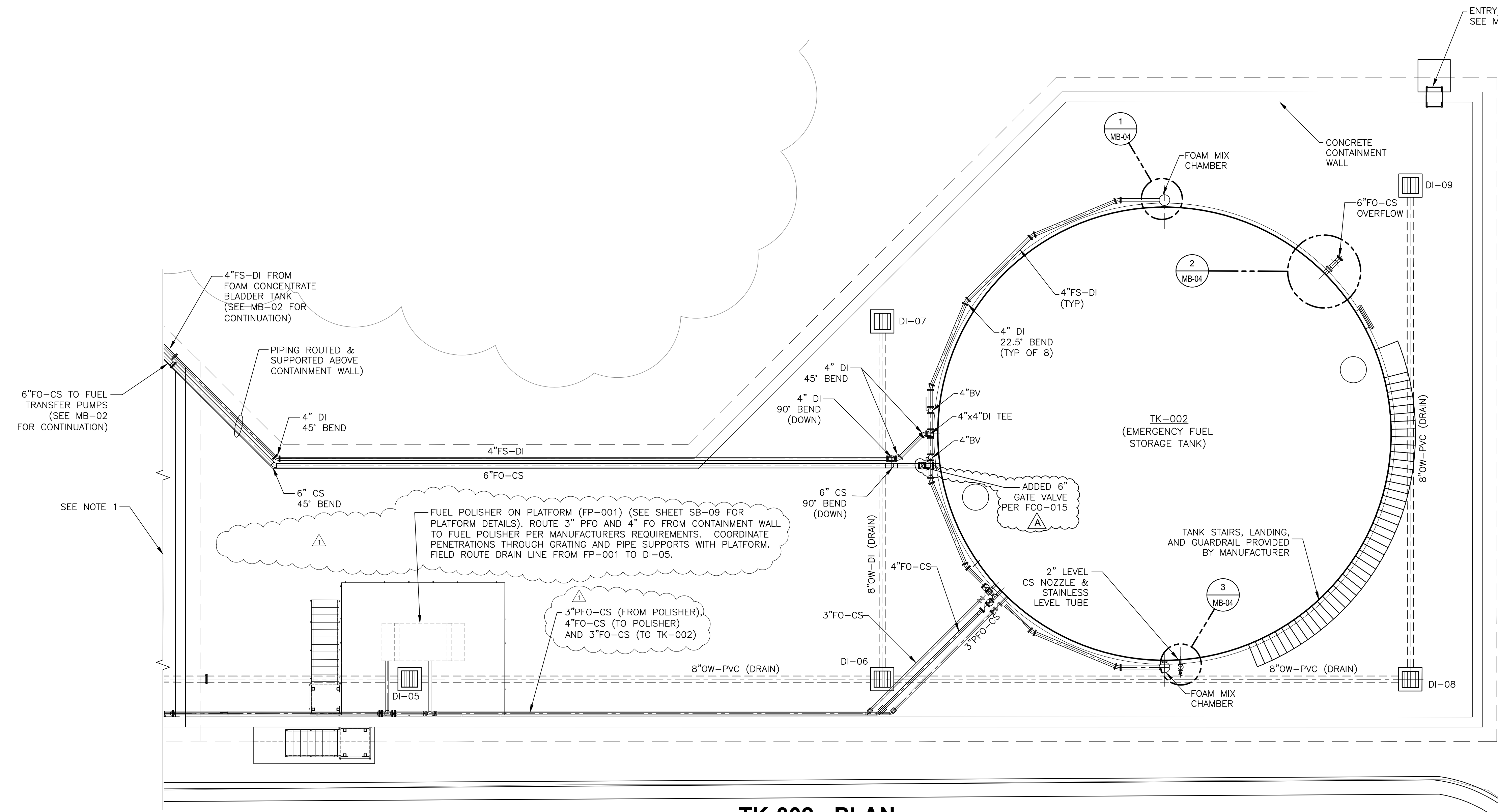
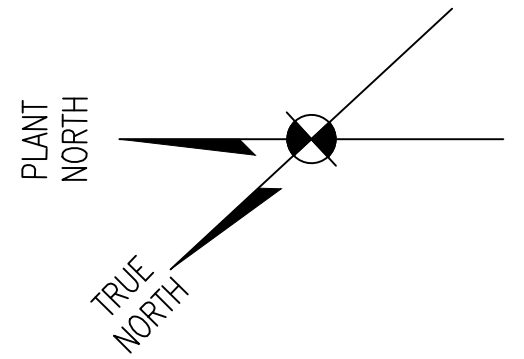
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

**FUEL STORAGE TANK (TK-001)
CONTAINMENT PLAN**

DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	RA CASSANOVA	
AP:	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 34 OF 72

NOTES:

- SEE SPECIFICATION SECTION 01 31 13 PROJECT COORDINATION FOR CONSTRUCTION SEQUENCING.
- THE LOWEST ELEVATION OF THE CONTAINMENT CONCRETE SLAB SHALL BE EL 22.00' AND TOC OF TANK FOUNDATION AT TANK WALL IS 22.75. BOTH ARE REFERENCED AS BASE ELEVATION ON THIS DRAWING. CONTRACTOR TO ADJUST VERTICAL MEASUREMENTS ACCORDING TO CONTAINMENT SLOPING. SEE SHEET SB-01 FOR SLOPING PLAN.
- PROVIDE NEEDLE VALVES AT BENDS IN FUEL PIPING, NOT SHOWN AT ALL BENDS.



SEE SUL-0242 FOR ICFP AS-BUILTS OF FIRE SUPPRESSION SYSTEM PIPING

TK-002 - PLAN

SCALE: 1/8"=1'-0"

DRAIN INLET	PLANT DIRECTION	INV EL (FT)
DI-05	N	19.55
DI-05	S	19.75
DI-06	N	19.88
DI-06	S	20.18
DI-06	E	20.18
DI-07	W	20.28
DI-08	S	20.33
DI-08	E	20.53
DI-09	W	20.68

DI INVERTS UPDATED PER FCO-014/RFQ-002

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TRIGON DWG. No. MB-03 trigonassociates.com

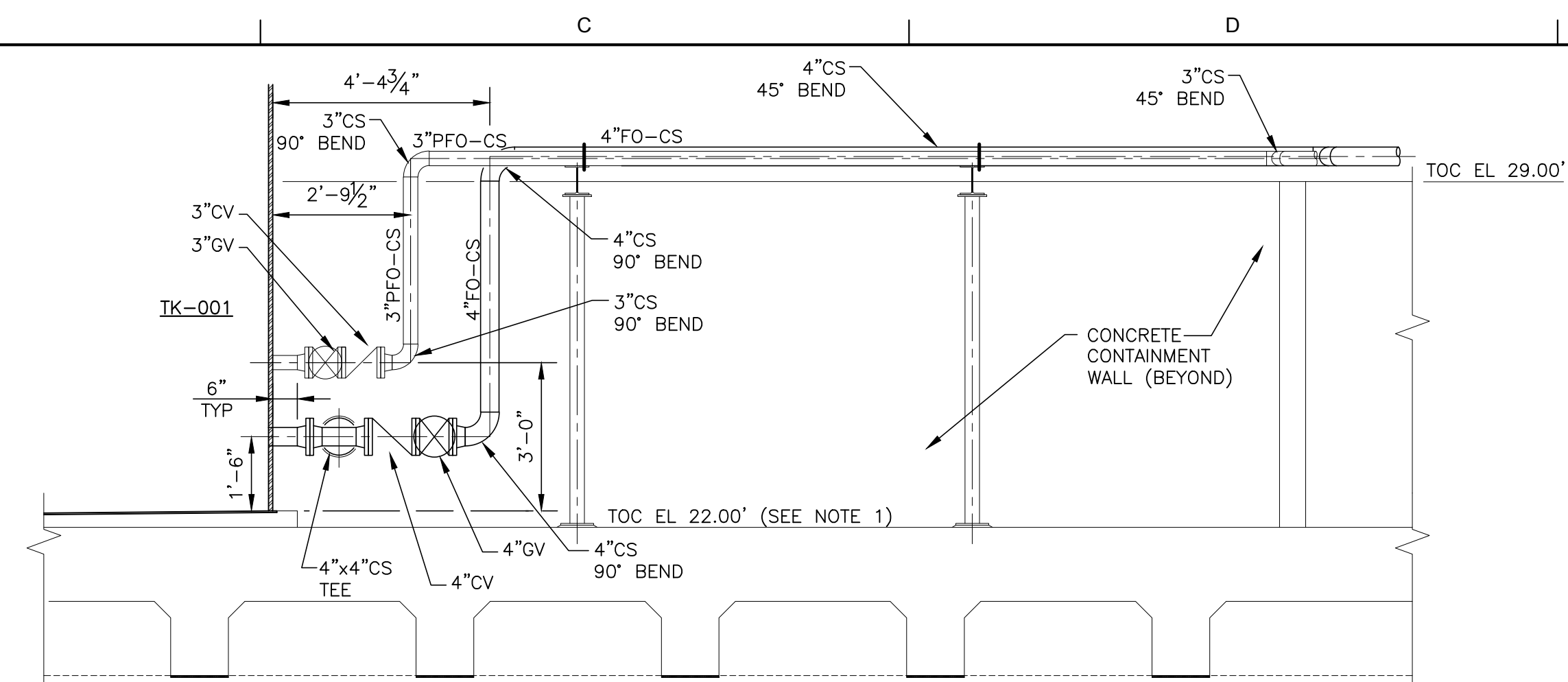
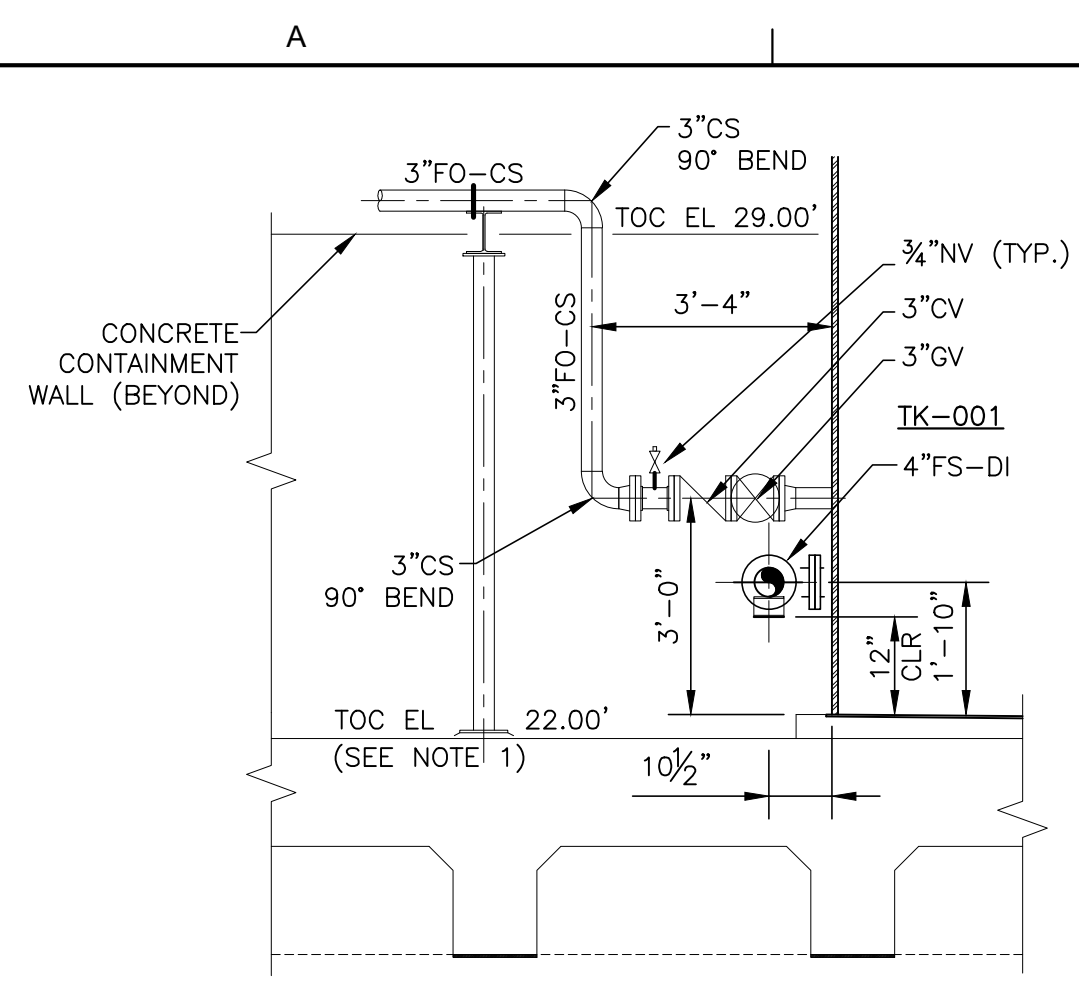
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-19-15	REVISED CALL-OUT & PIPELINE DESIGNATION (ADD.2)	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION POWER COMPLEX

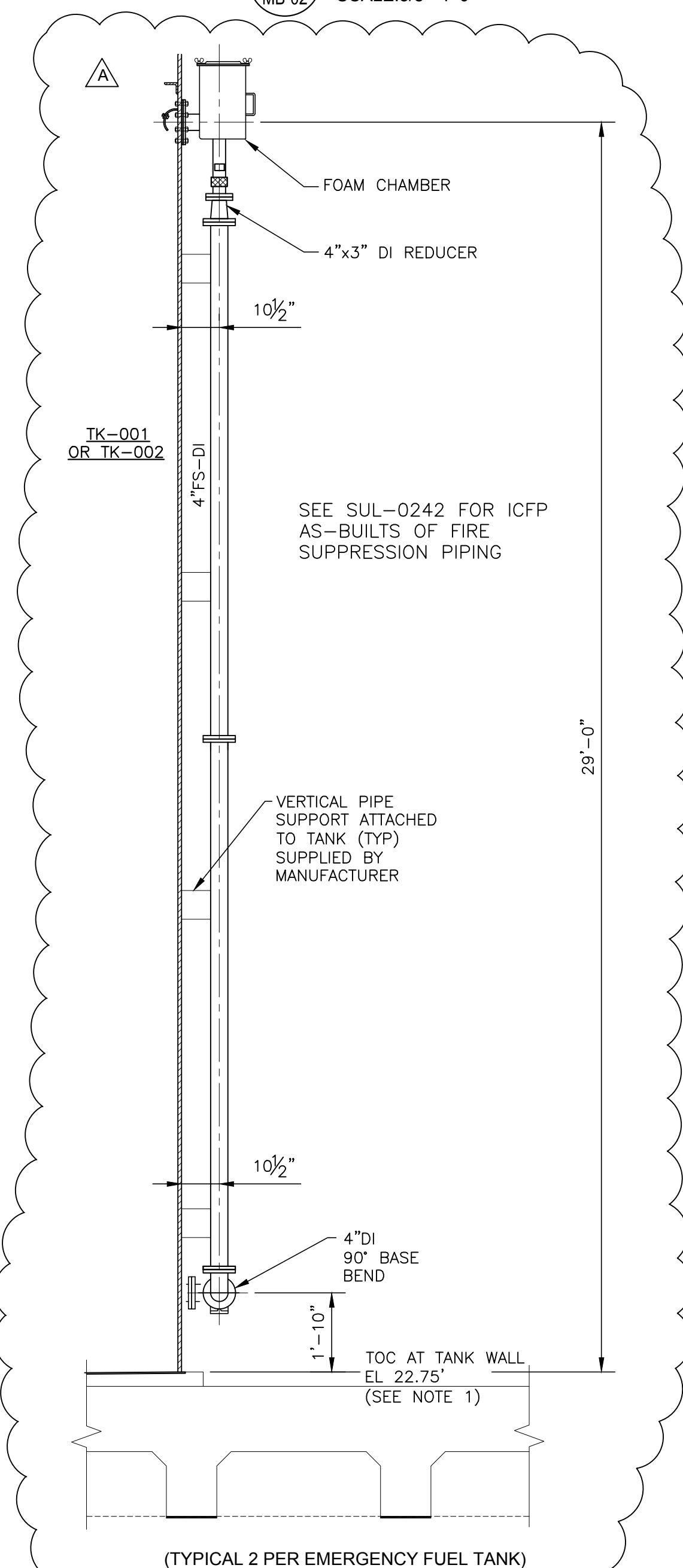
FUEL STORAGE TANK (TK-002) CONTAINMENT PLAN

DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	RA CASSANOVA	
AP:	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 35 OF 72



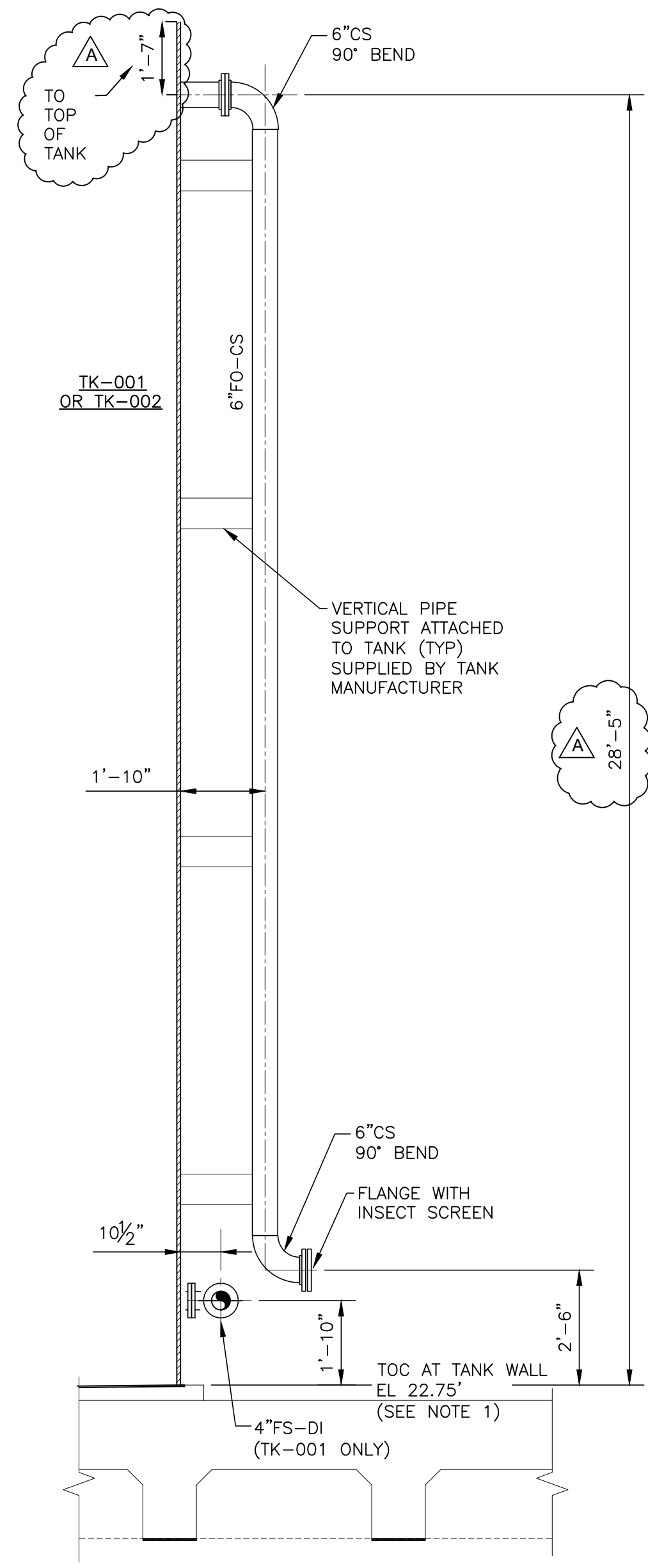
- NOTES:**
1. THE LOWEST ELEVATION OF THE CONTAINMENT CONCRETE SLAB SHALL BE EL. 22.00' AND TOC OF TANK FOUNDATION AT TANK WALL IS 22.75'. BOTH ARE REFERENCED AS 'BASE ELEVATION ON THIS DRAWING'. CONTRACTOR TO ADJUST VERTICAL MEASUREMENTS ACCORDING TO CONTAINMENT SLOPING. SEE SHEET SB-01 FOR SLOPING PLAN.
 2. PROVIDE NEEDLE VALVES AT BENDS IN FUEL PIPING, NOT SHOWN AT ALL BENDS.

E SECTION
MB-02 SCALE: 3/8"=1'-0"

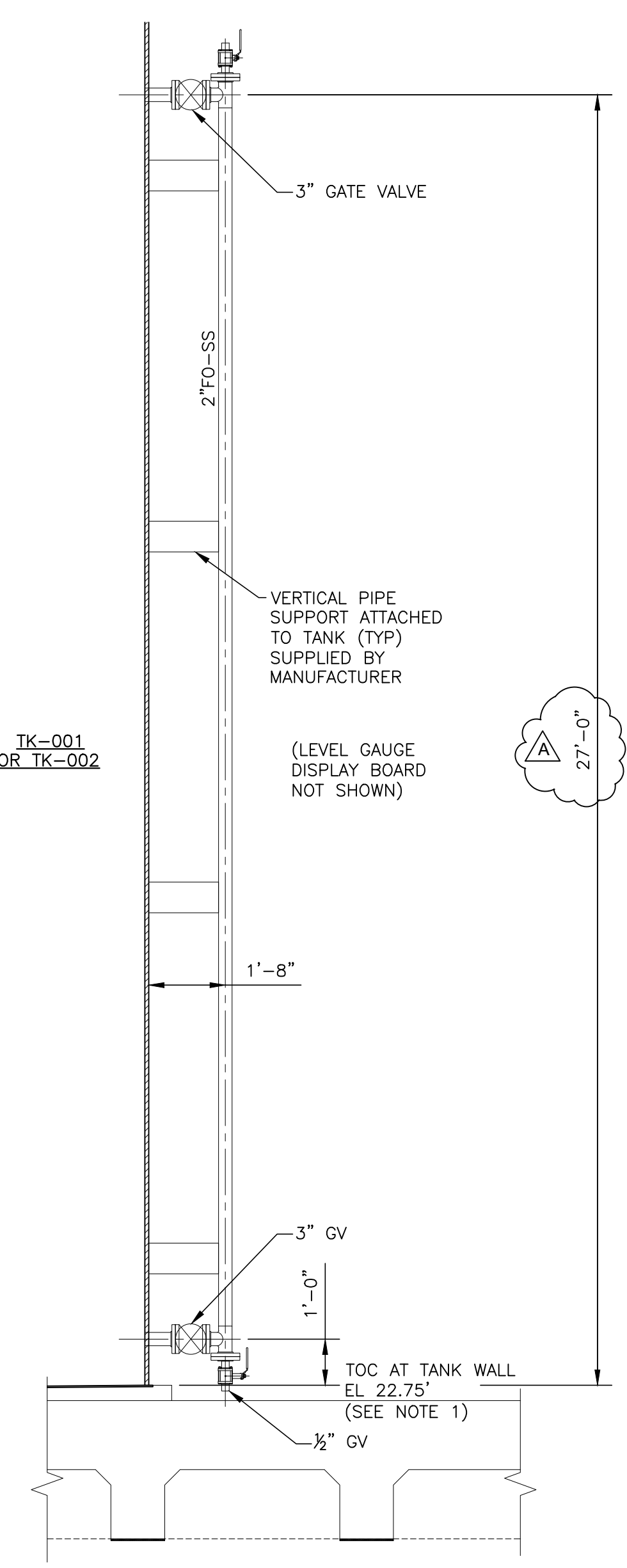


1 DETAIL
MB-02/MB-03 SCALE: 3/8"=1'-0"

F SECTION
MB-02 SCALE: 3/8"=1'-0"



2 DETAIL
MB-02/MB-03 SCALE: 3/8"=1'-0"



3 DETAIL
MB-02/MB-03 SCALE: 3/8"=1'-0"

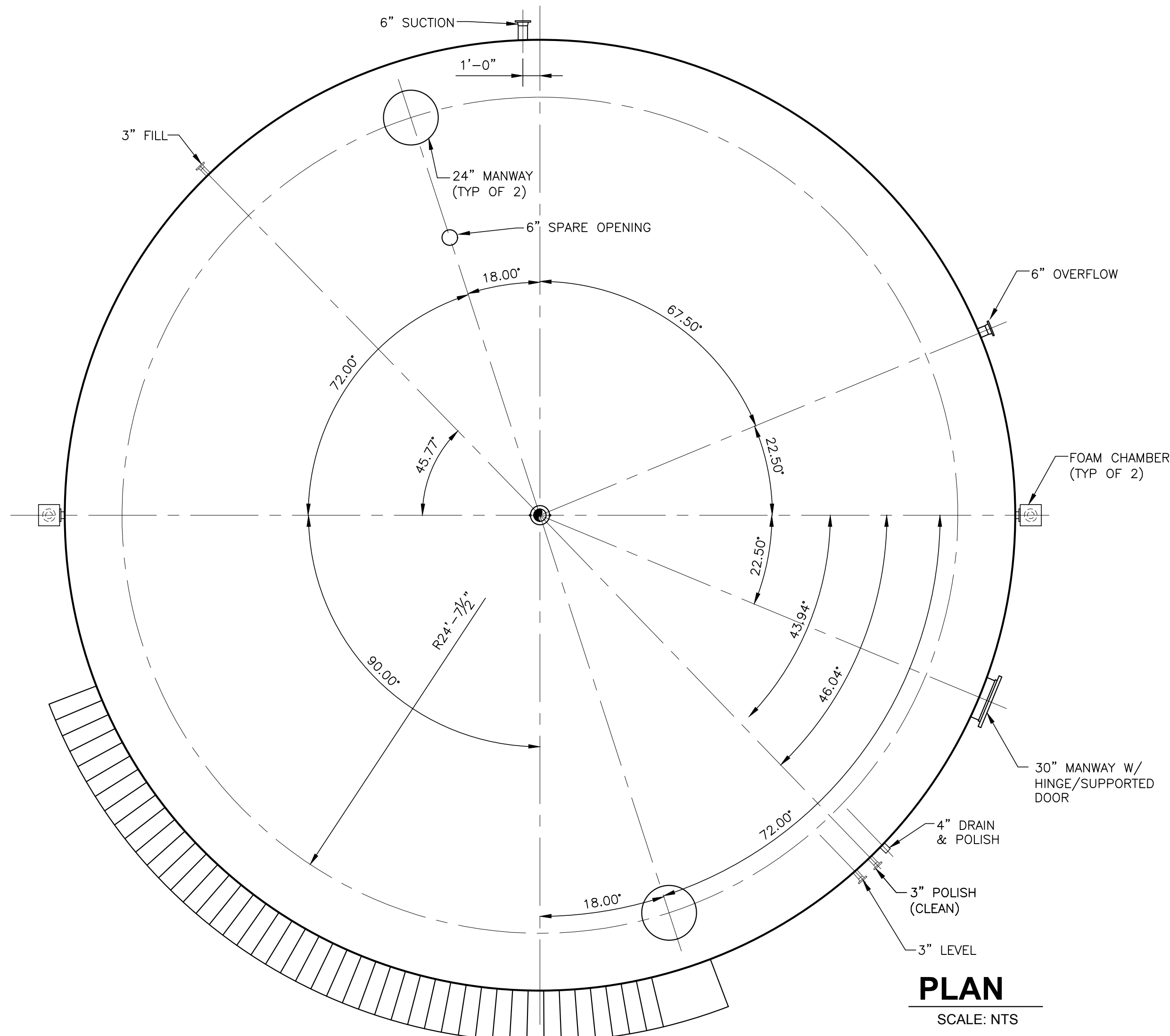
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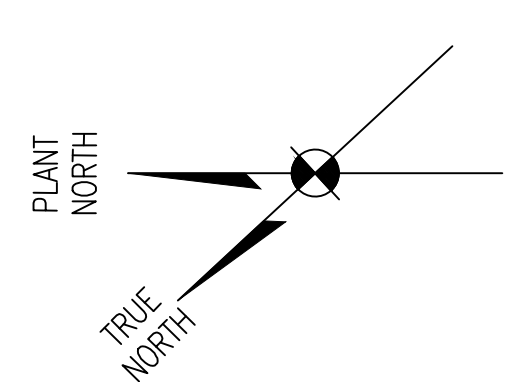
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REV.	DATE	DESCRIPTION	BY
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SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT			
MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK CONTAINMENT SECTIONS AND DETAILS			
DR.	SJ CLARK	GENERAL SUPERINTENDENT	
CK.	GA KOLENOVSKY		
AP.	LH NAGRATH		
LAST EDIT:			
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 36 OF 72

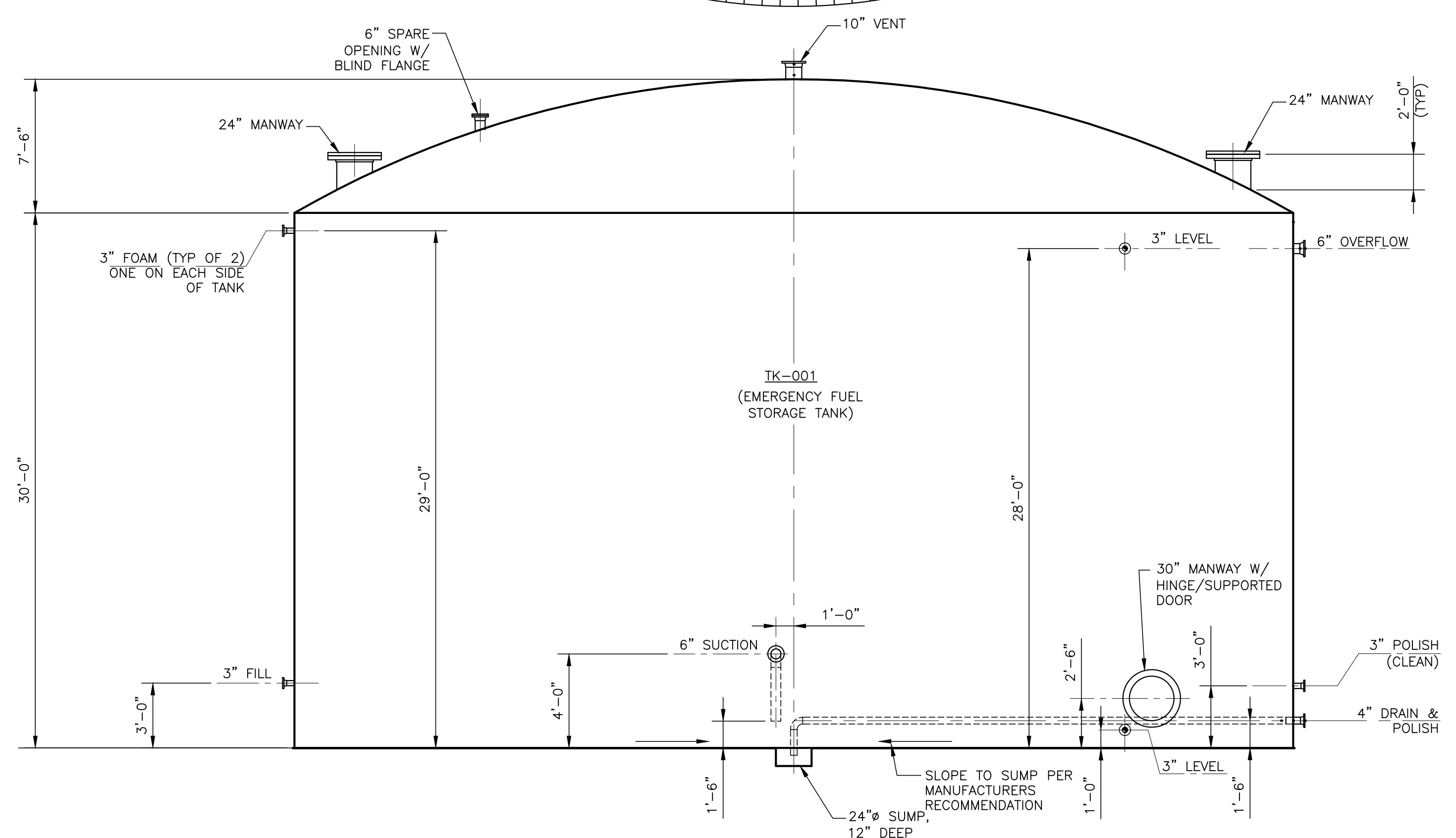
A B C D E F



PLAN
SCALE: NTS



- FUEL STORAGE TANK (TK-001) NOTES:**
1. FLANGE BOLT HOLES TO STRADDLE NORMAL VESSEL CENTERLINES, UNLESS OTHERWISE NOTED.
 2. VESSEL SHALL BE CLEANED INSIDE & OUTSIDE; FREE OF DIRT, GREASE, DEBRIS, WELD SPLATTER, LOOSE MILL SCALE, ETC.
 3. ITEMS APPEARING IN ELEVATION VIEW ARE FOR VERTICAL INFORMATION ONLY. SEE PLAN VIEW FOR HORIZONTAL INFORMATION.
 4. INTERIOR OF TANK SHALL BE FULLY COATED IN ACCORDANCE WITH THE SPECIFICATIONS.



ELEVATION
SCALE: NTS

TK-001 AS-BUILT INFORMATION PROVIDED BY JMW IN SUL-0222

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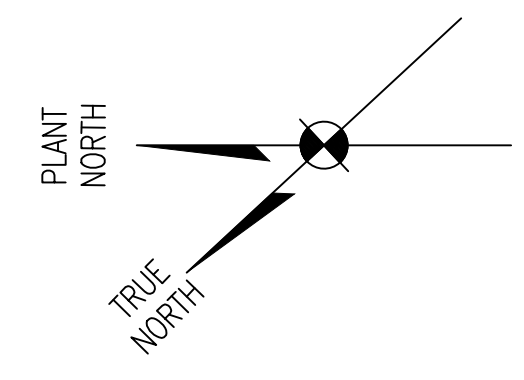
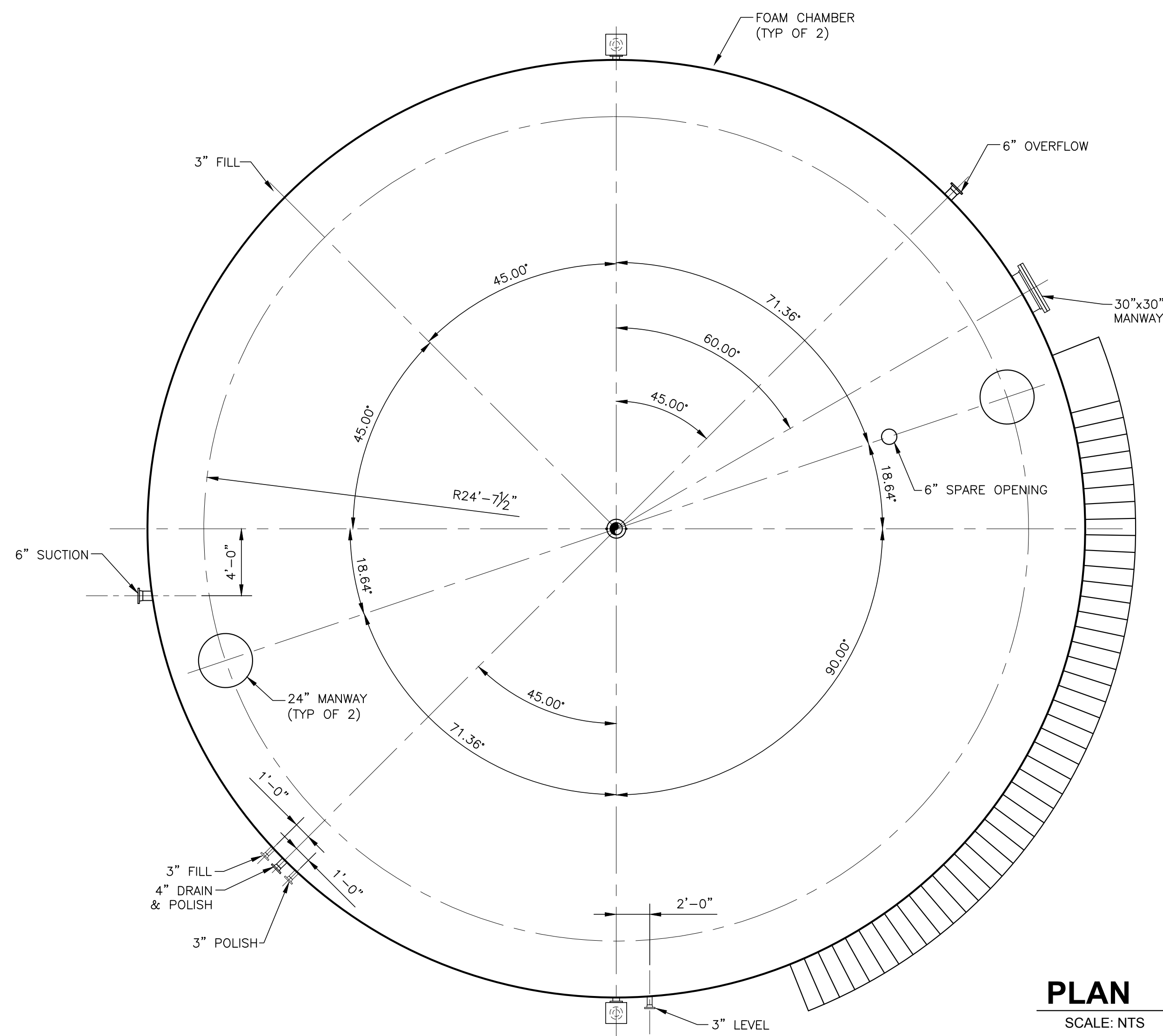


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TRIGON DWG. NO. MB-05

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK (TK-001) NOZZLE & DESIGN DATA			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		GENERAL SUPERINTENDENT	
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 37 OF 72

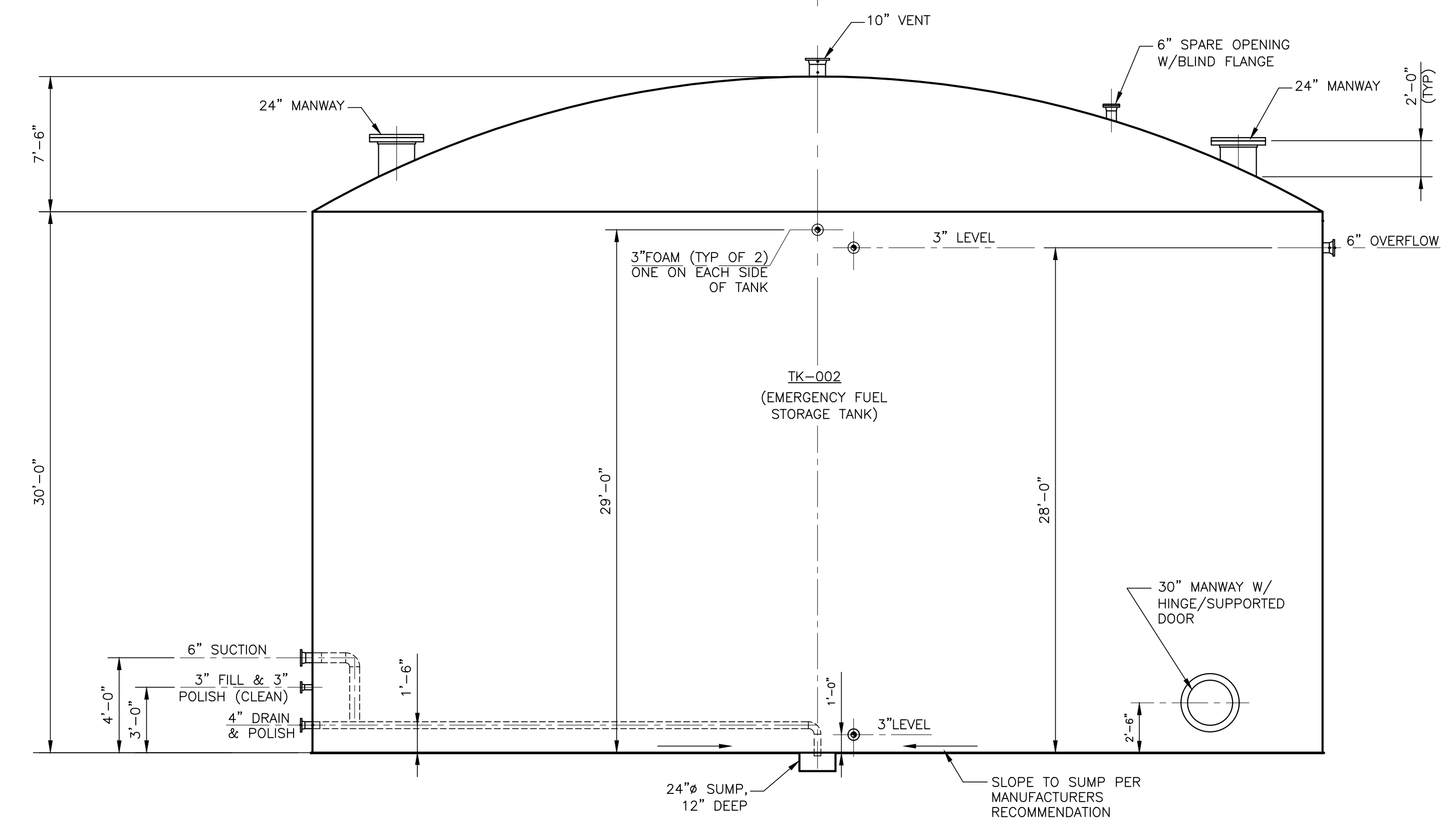
A B C D E F



FUEL STORAGE TANK (TK-002) NOTES:

1. FLANGE BOLT HOLES TO STRADDLE NORMAL VESSEL CENTERLINES, UNLESS OTHERWISE NOTED.
2. VESSEL SHALL BE CLEANED INSIDE & OUTSIDE; FREE OF DIRT, GREASE, DEBRIS, WELD SPLATTER, LOOSE MILL SCALE, ETC.
3. ITEMS APPEARING IN ELEVATION VIEW ARE FOR VERTICAL INFORMATION ONLY. SEE PLAN VIEW FOR HORIZONTAL INFORMATION.
4. INTERIOR OF TANK SHALL BE FULLY COATED IN ACCORDANCE WITH THE SPECIFICATIONS.

PLAN
SCALE: NTS



ELEVATION
SCALE: NTS

TK-002 AS-BUILT INFORMATION PROVIDED BY JMW IN SUL-0237

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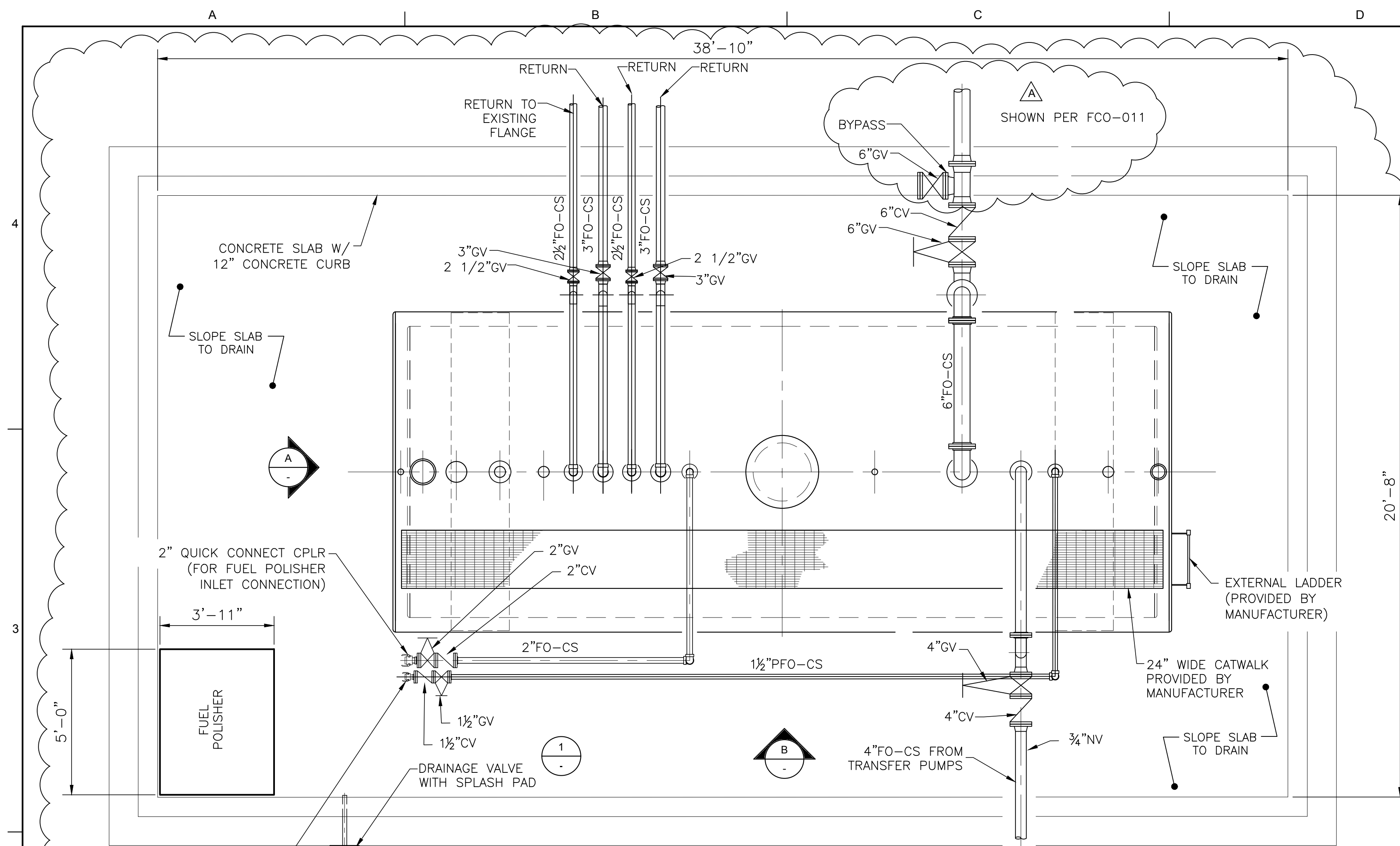


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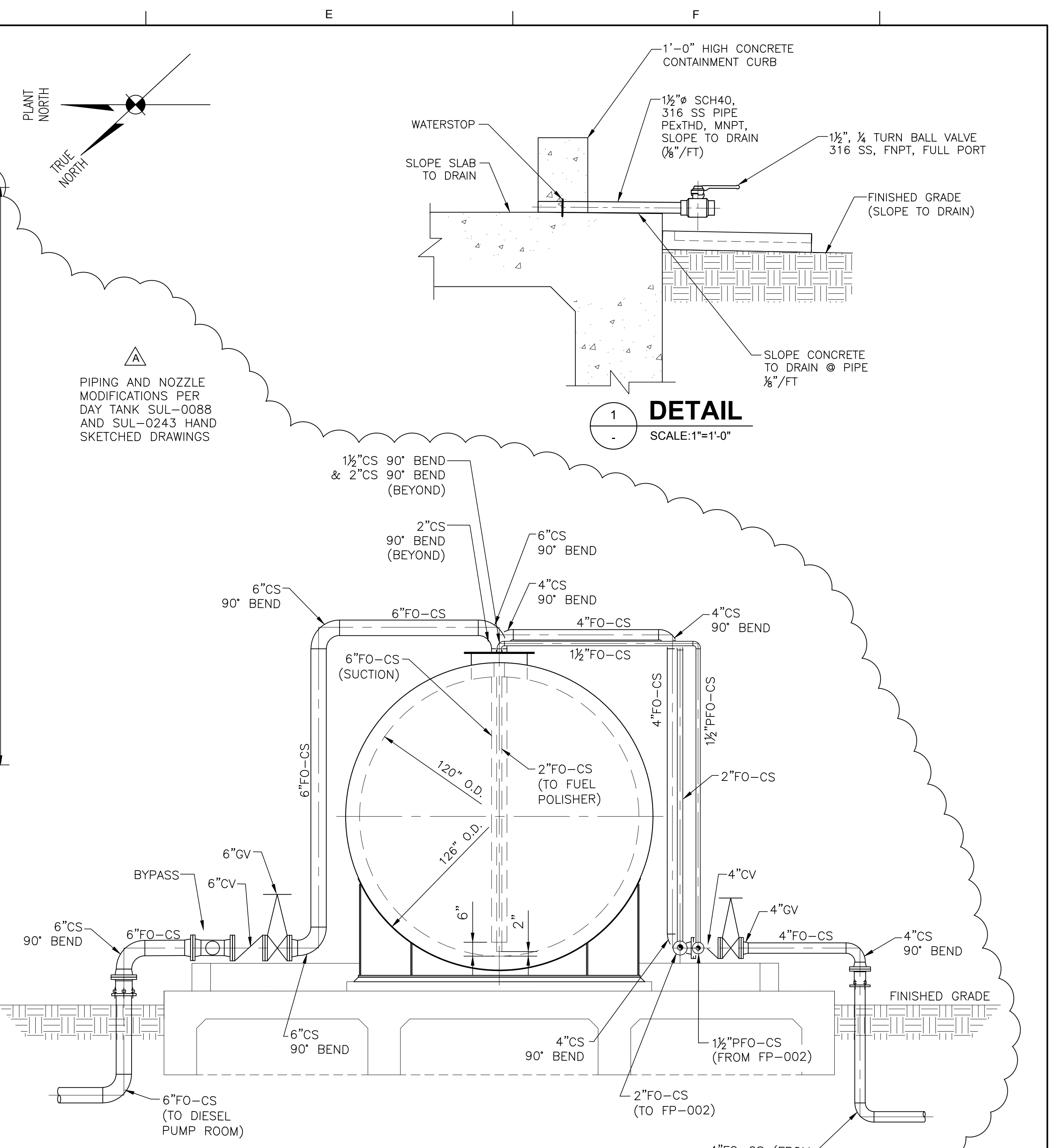
TRIGON DWG. NO. MB-06

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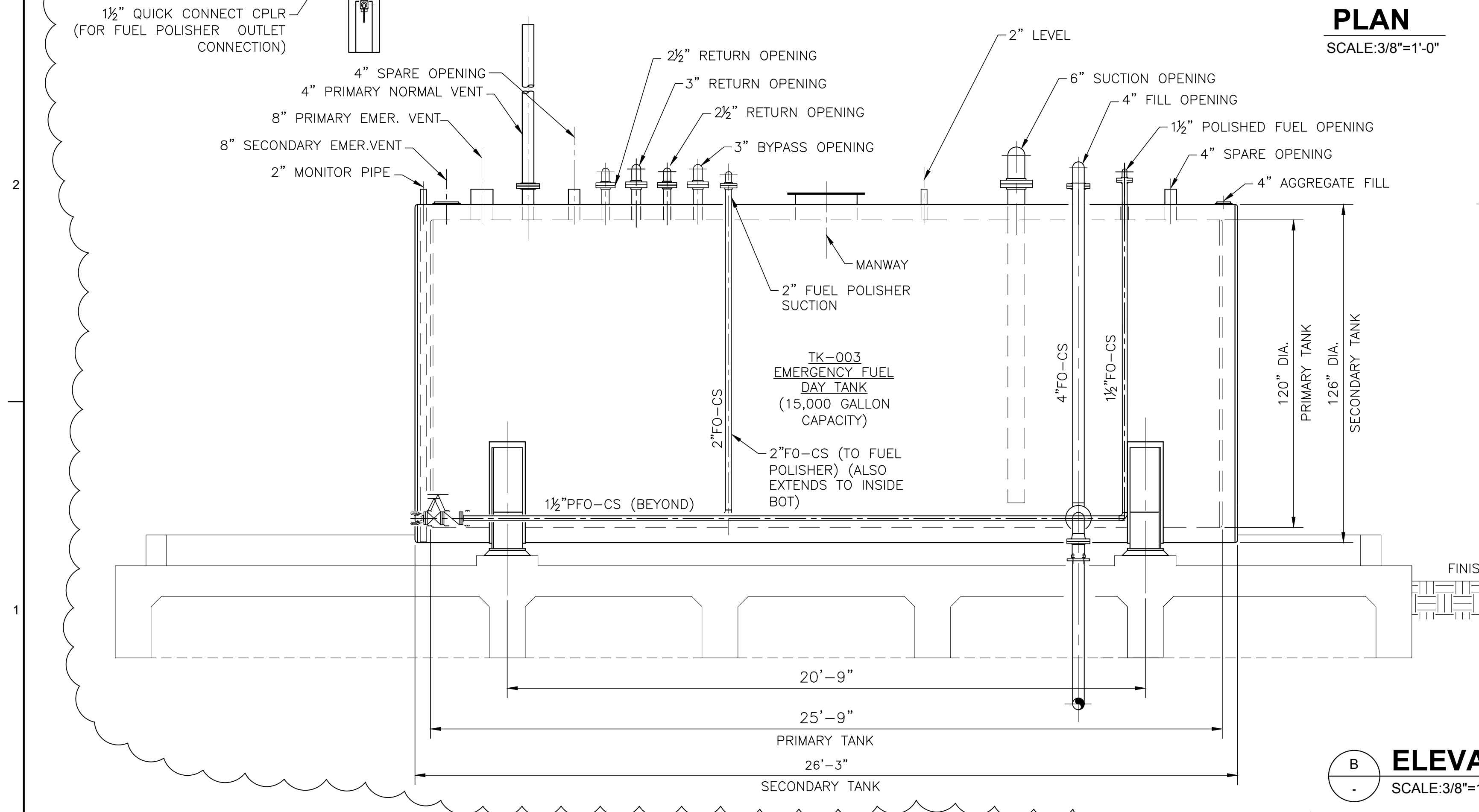
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANK (TK-002) NOZZLE & DESIGN DATA			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		GENERAL SUPERINTENDENT	
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 38 OF 72



PLAN
SCALE: 3/8"=1'-0"



ELEVATION
SCALE: 3/8"=1'-0"



ELEVATION
SCALE: 3/8"=1'-0"

NOTE: PROVIDE FLEXIBLE COUPLINGS FOR TRANSITION TO BELOW GRADE (TYP.)

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TRIGON DWG. NO. MC-01

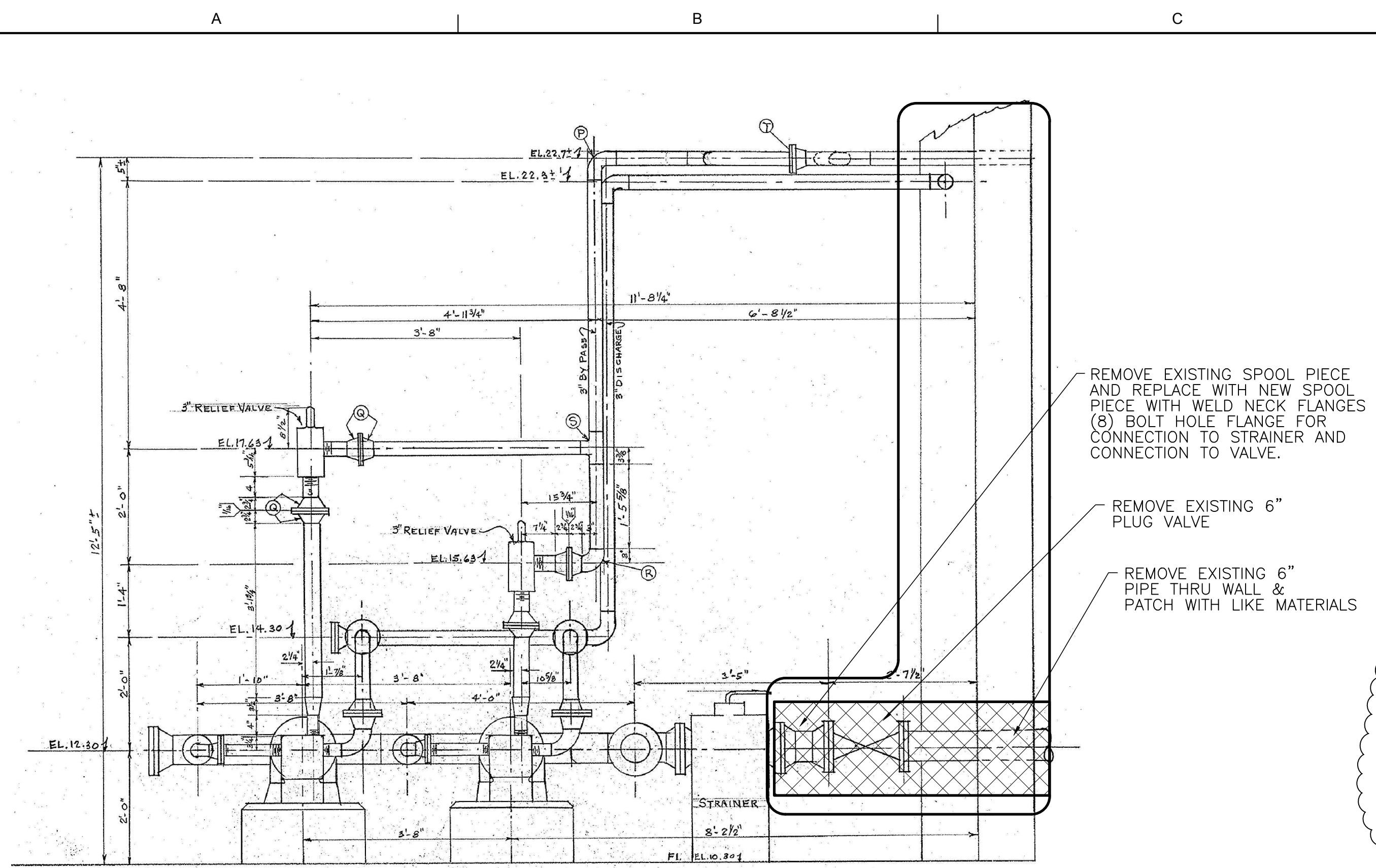
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DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	RA CASSANOVA	
AP:	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 39 OF 72

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

**DAY TANK (TK-003)
PLAN, ELEVATION AND SECTION**

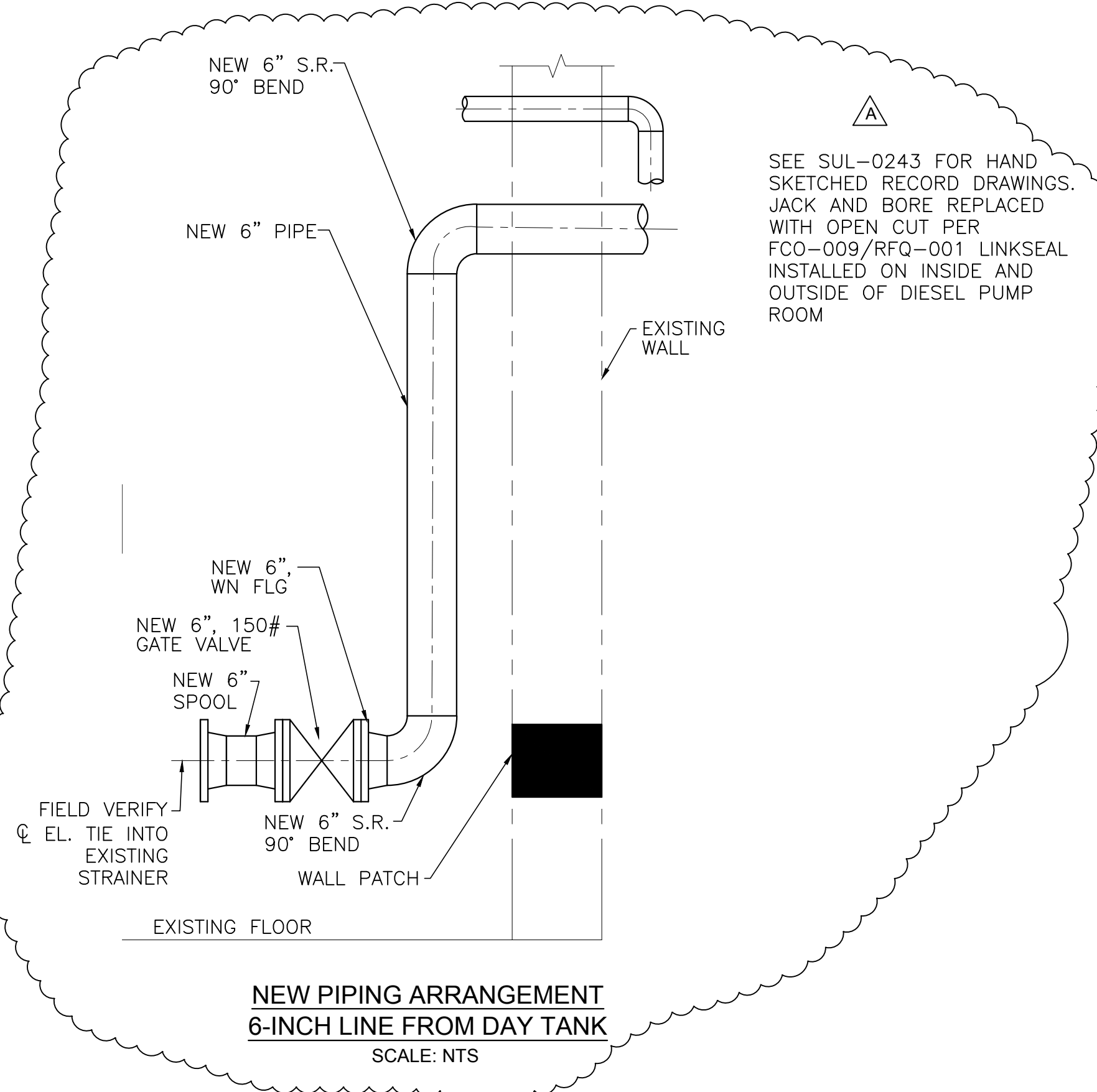


**REFERENCE SECTION
DIESEL PUMP ROOM (BASEMENT)**
SCALE: NTS (SEE NOTE 1)

REMOVE EXISTING SPOOL PIECE AND REPLACE WITH NEW SPOOL PIECE WITH WELD NECK FLANGES (8) BOLT HOLE FLANGE FOR CONNECTION TO STRAINER AND CONNECTION TO VALVE.

REMOVE EXISTING 6" PLUG VALVE

REMOVE EXISTING 6" PIPE THRU WALL & PATCH WITH LIKE MATERIALS



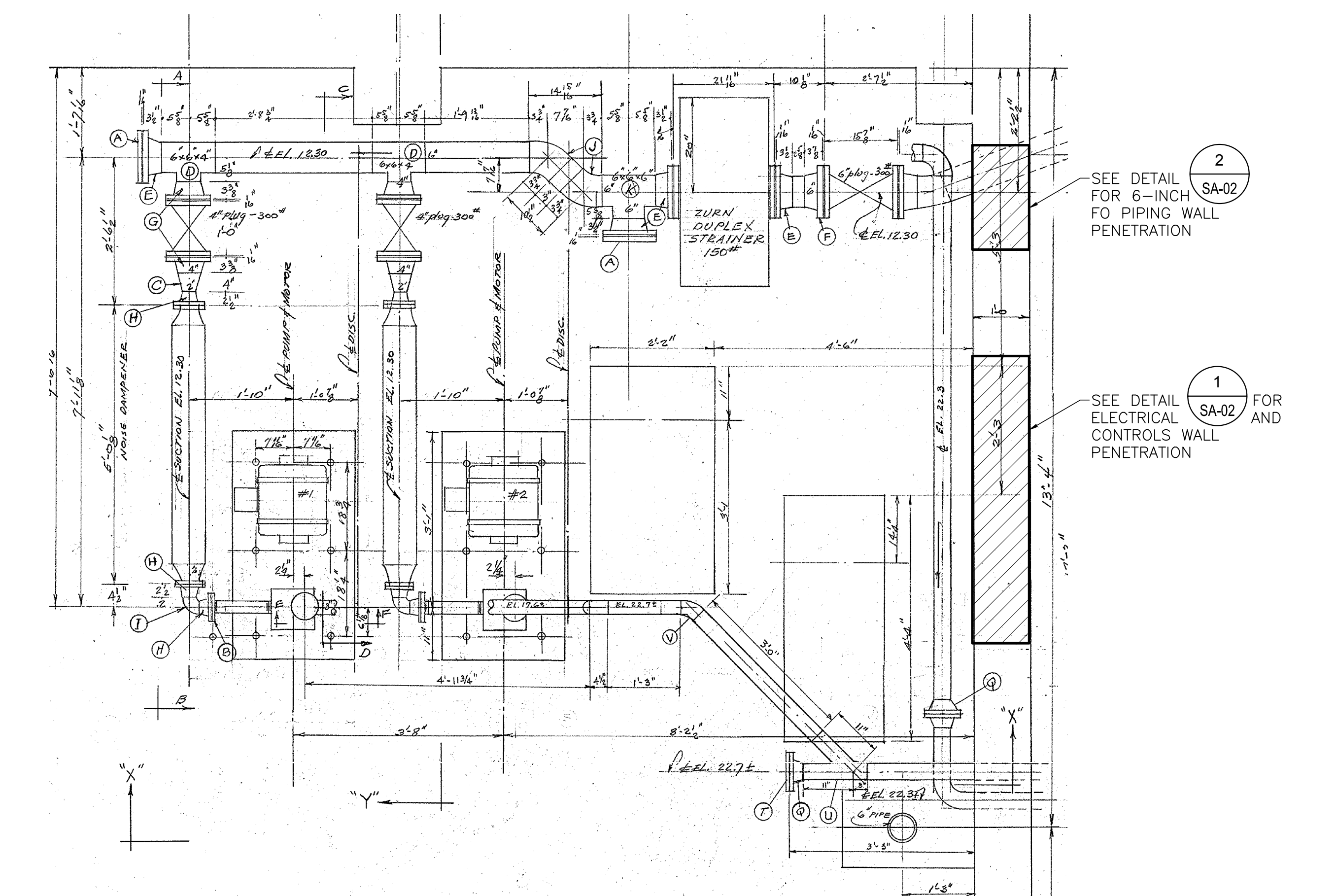
**NEW PIPING ARRANGEMENT
6-INCH LINE FROM DAY TANK**
SCALE: NTS

SEE SUL-0243 FOR HAND SKETCHED RECORD DRAWINGS. JACK AND BORE REPLACED WITH OPEN CUT PER FCO-009/RFQ-001 LINKSEAL INSTALLED ON INSIDE AND OUTSIDE OF DIESEL PUMP ROOM



FIELD ROUTE EXISTING PIPING TO NEW 6-INCH PIPE

DIESEL PUMP ROOM (BASEMENT)
SCALE: NTS



**REFERENCE PLAN
DIESEL PUMP ROOM (BASEMENT)**
SCALE: NTS (SEE NOTE 1)

SEE DETAIL 2 FOR 6-INCH FO PIPING WALL PENETRATION

SEE DETAIL 1 FOR ELECTRICAL AND CONTROLS WALL PENETRATION

GENERAL NOTES:

1. THE BACKGROUNDS SHOWN ON THIS DRAWING ARE COPIES OF SWBNO DRAWING NO. 10974-W2, SHEETS 4 OF 5 AND 5 OF 5, DATED 8-23-63 AND 9-5-63. THIS BACKGROUND HAS BEEN INCLUDED FOR REFERENCE ONLY.
2. ELEVATIONS SHOWN ON REFERENCE SECTION DO NOT CORRESPOND TO SURVEY DATUM. FIELD VERIFY PIPING ELEVATIONS.

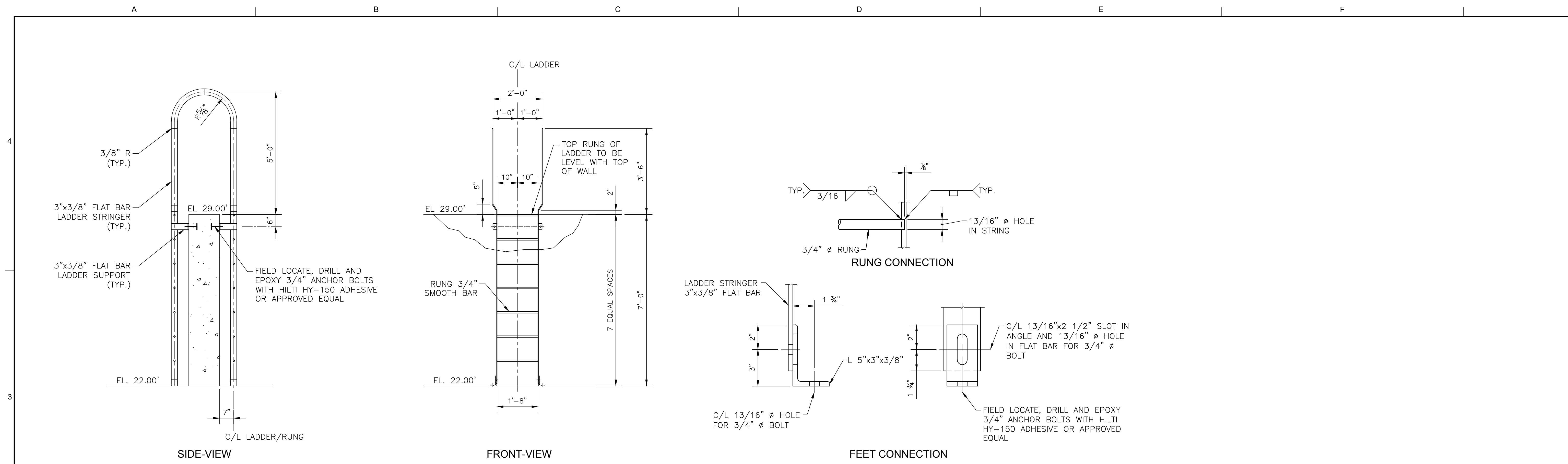
A	10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	DESCRIPTION	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
DIESEL PUMP ROOM - PIPE PENETRATIONS/VALVE REPLACEMENT			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		GENERAL SUPERINTENDENT	
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 40 OF 72

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TRIGON DWG. NO. MD-01



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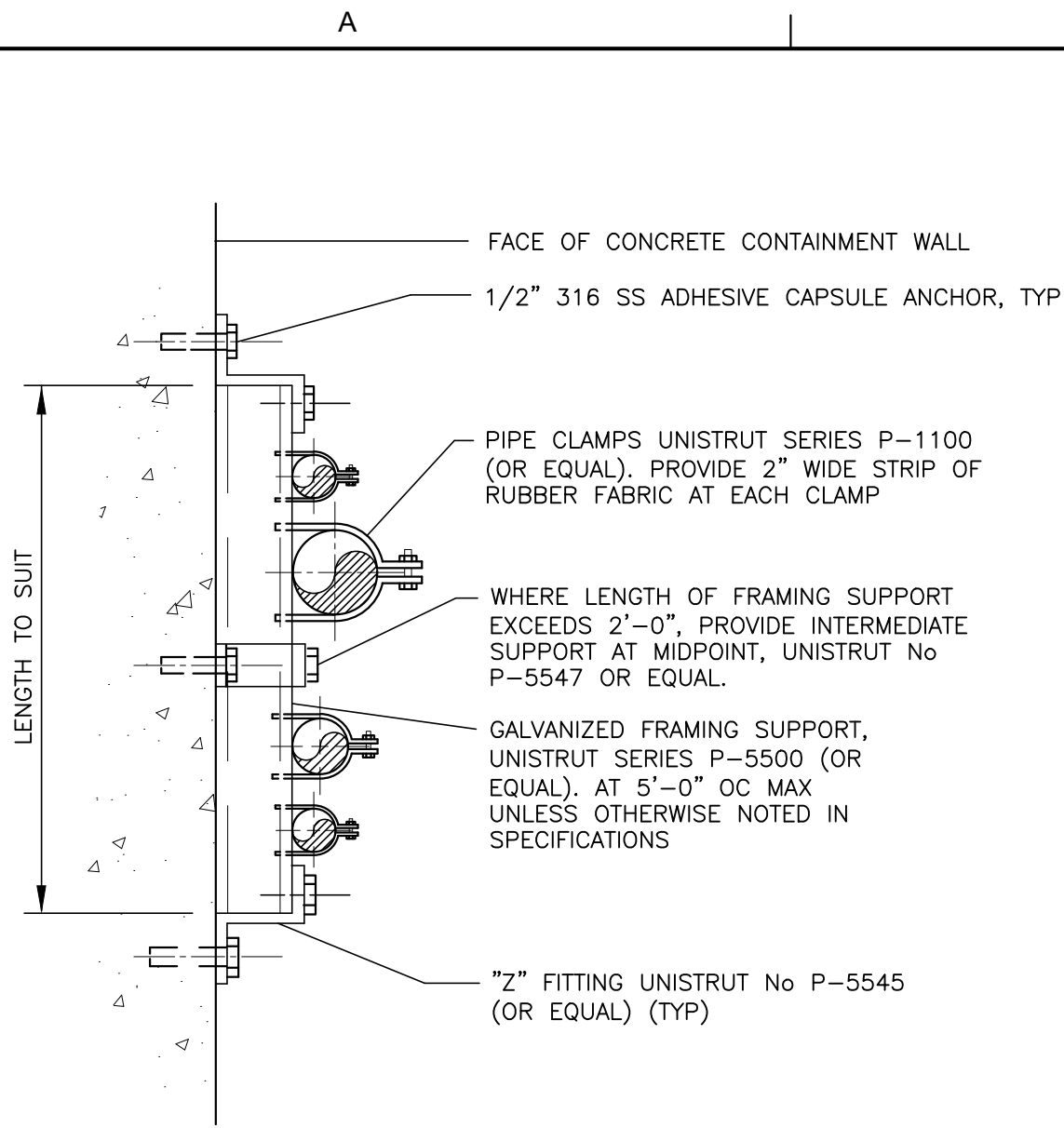
DR:	SJ CLARK	
CK:	RA CASSANOVA	
AP:	LH NAGRATH	GENERAL SUPERINTENDENT
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 41 OF 72

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

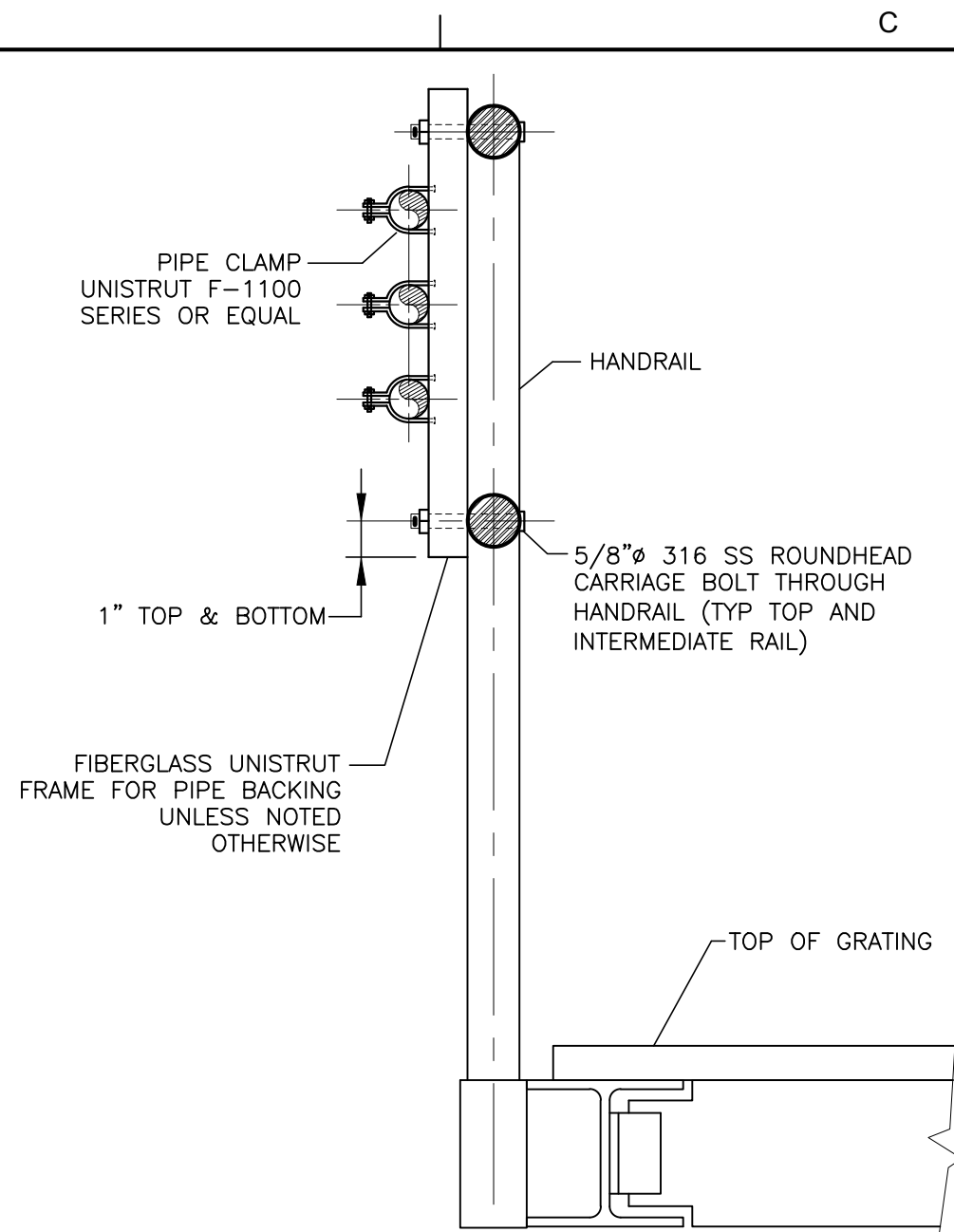
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

MECHANICAL DETAILS



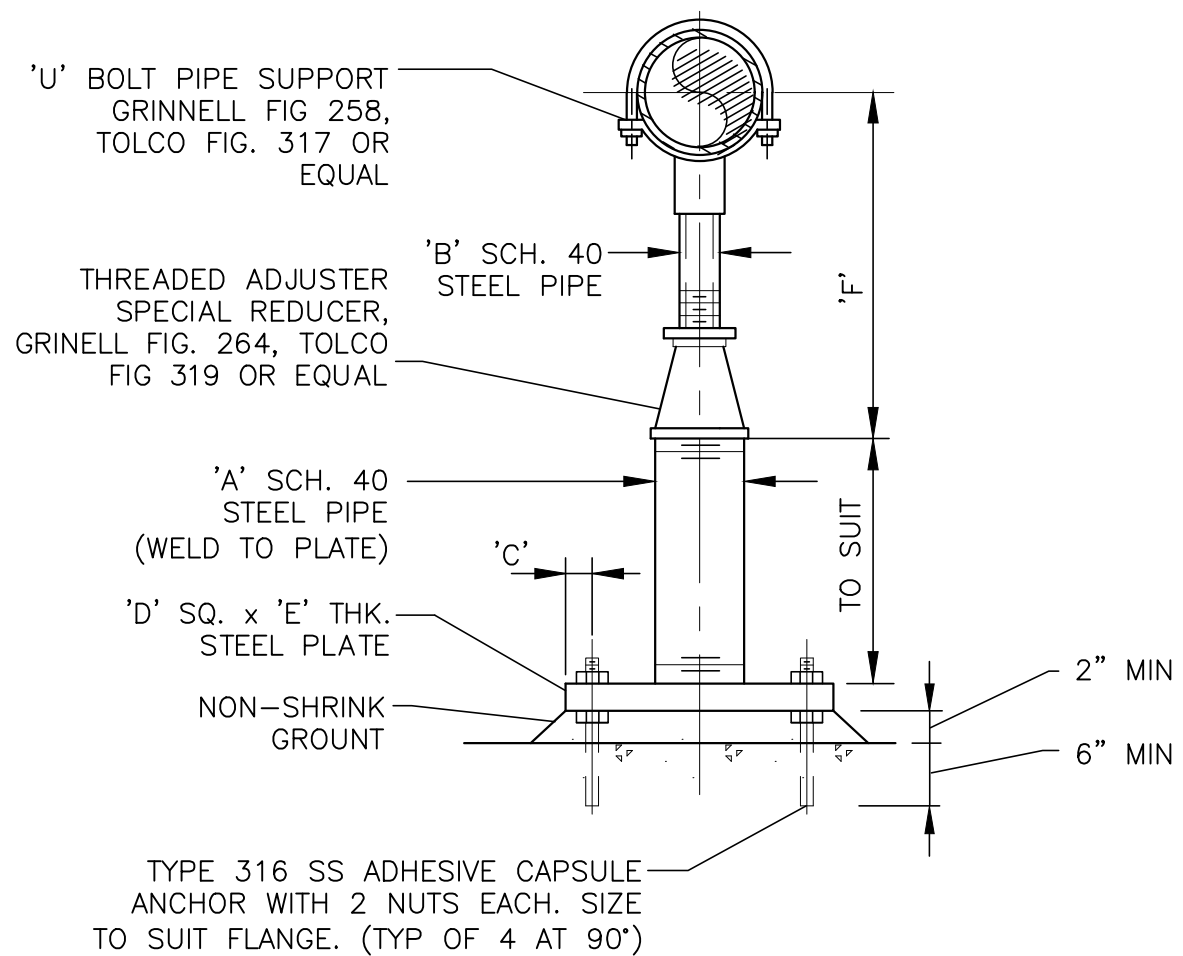
FLUSH MOUNTED PIPE SUPPORT

1 **DETAIL**
SCALE: NOT TO SCALE



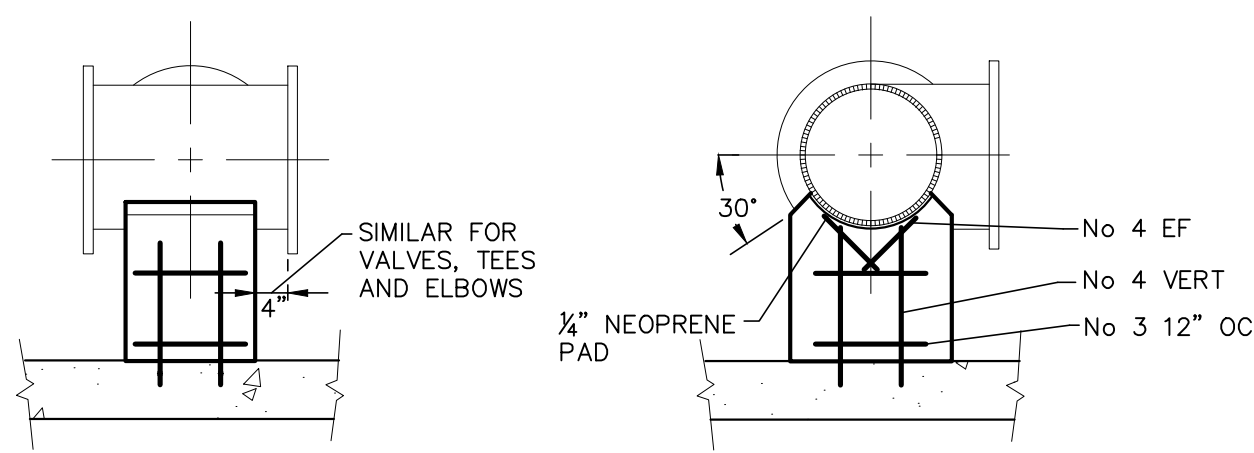
HANDRAIL SUPPORTED PIPE

2 **DETAIL**
SCALE: NOT TO SCALE



ADJUSTABLE U-BOLT PIPE SUPPORT

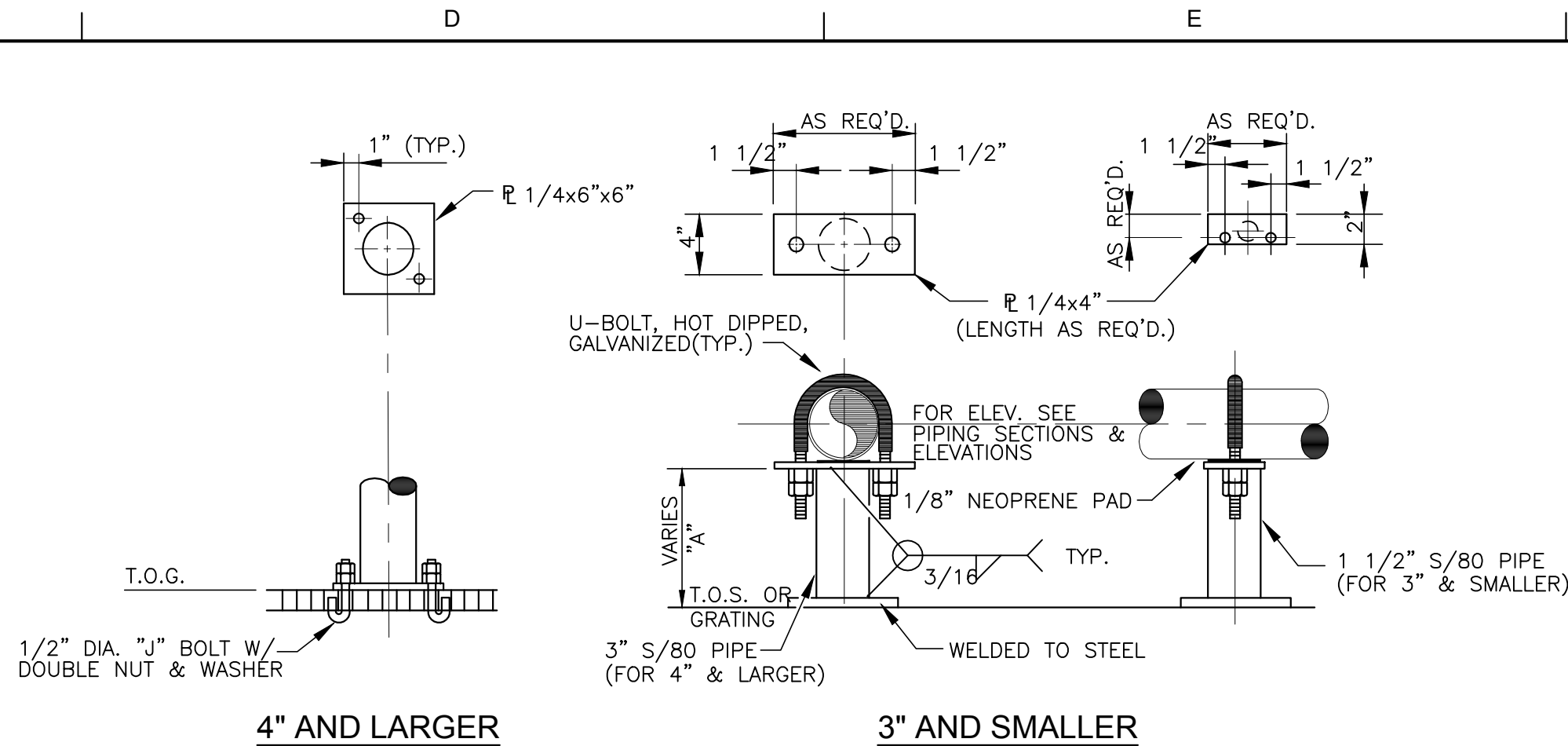
3 **DETAIL**
SCALE: NTS



CONCRETE BASE SUPPORT

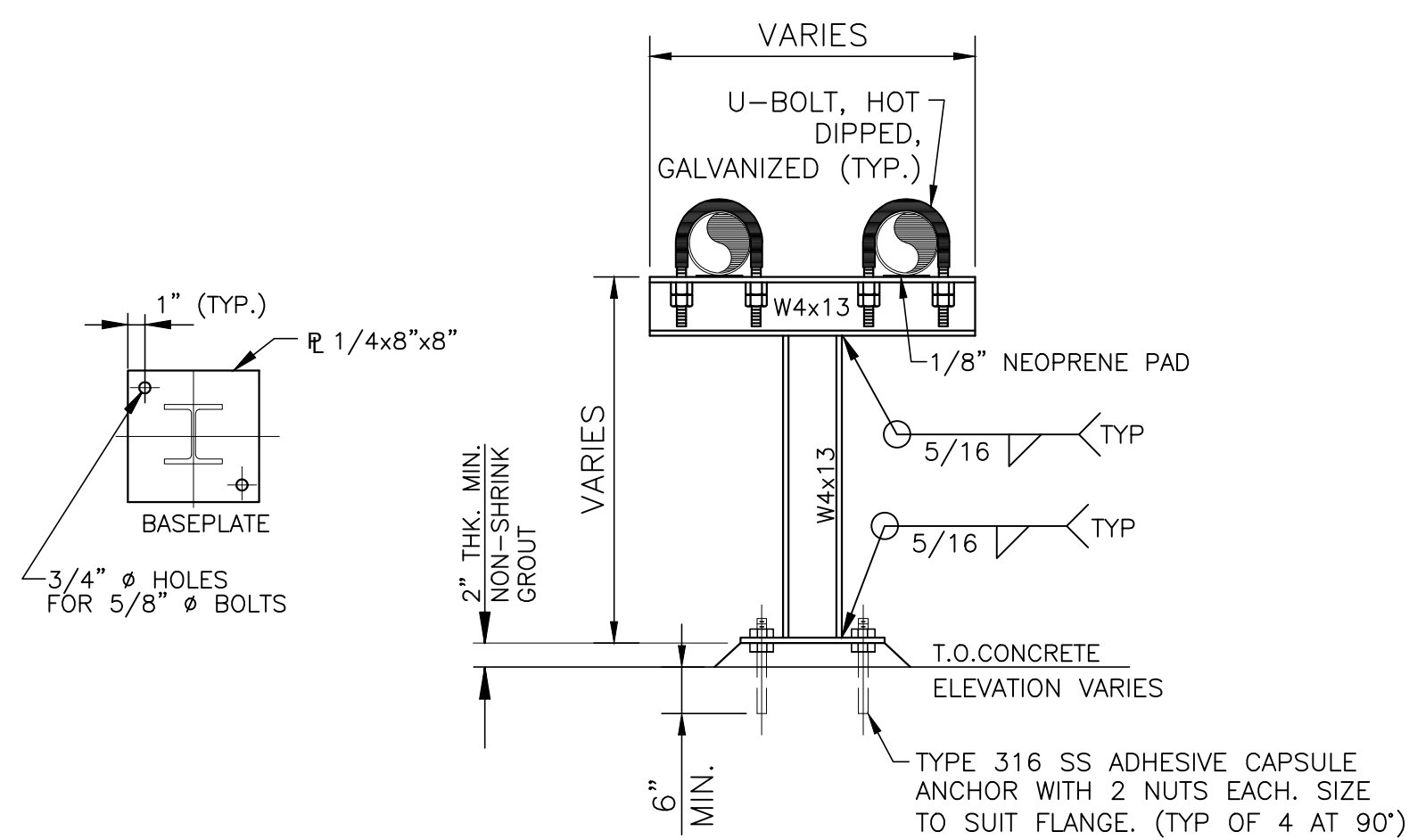
4 **DETAIL**
SCALE: NOT TO SCALE

PIPE SIZE	DIMENSIONS IN INCHES (APPROXIMATE)					F (APPROXIMATE)	
	A	B	C	D	E	MINIMUM	MAXIMUM
3	2 1/2"	1 1/2"	1 1/8"	7 1/2"	1/2"	8 3/4"	11 3/4"
4	3	2 1/2"	1 1/8"	7 1/2"	1/2"	10 1/4"	14
6	3	2 1/2"	1 1/8"	7 1/2"	1/2"	11 5/8"	15 1/4"
8	3	2 1/2"	1 1/8"	7 1/2"	1/2"	13 5/8"	16 1/2"
10	3	2 1/2"	1 1/8"	7 1/2"	1/2"	14 5/8"	18 1/4"

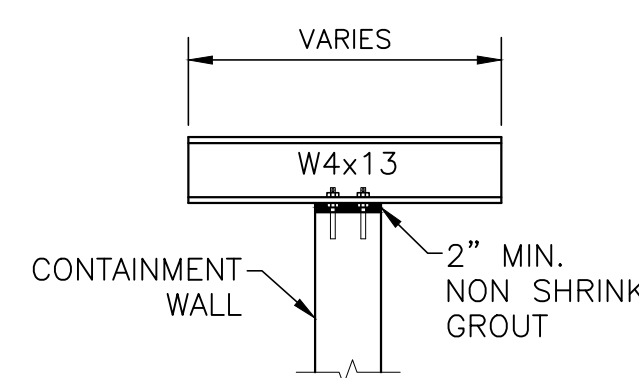


PIPE SUPPORT ON GRATING OR STEEL

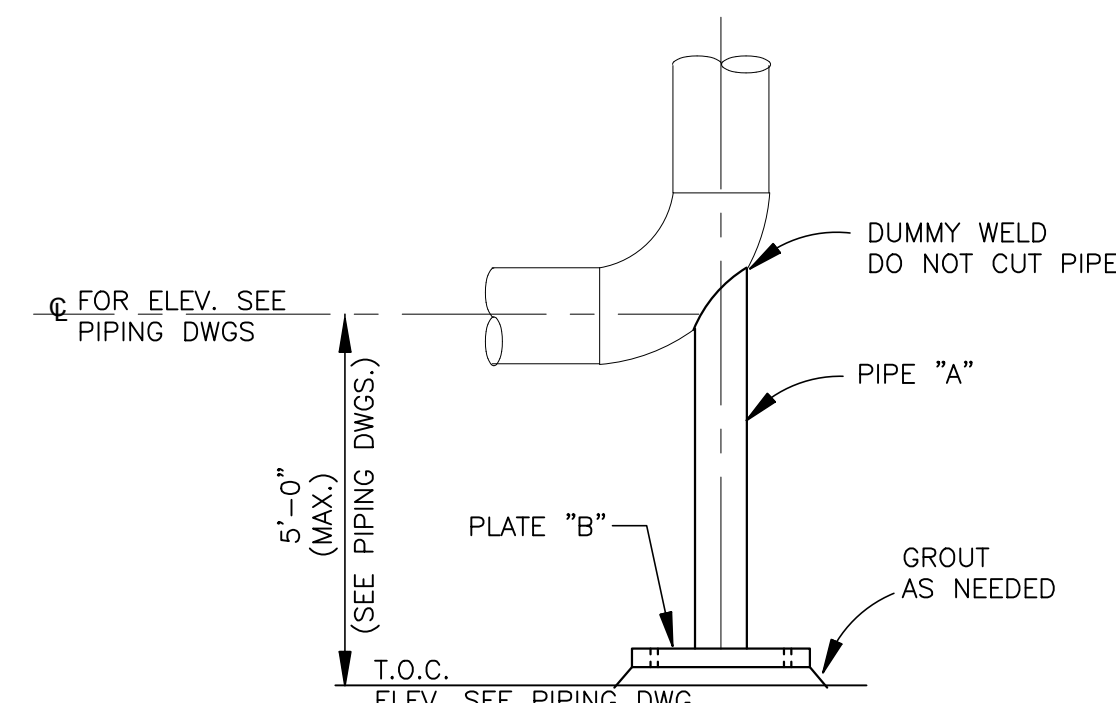
5 **DETAIL**
SCALE: NOT TO SCALE



7 **DETAIL**
SCALE: NOT TO SCALE



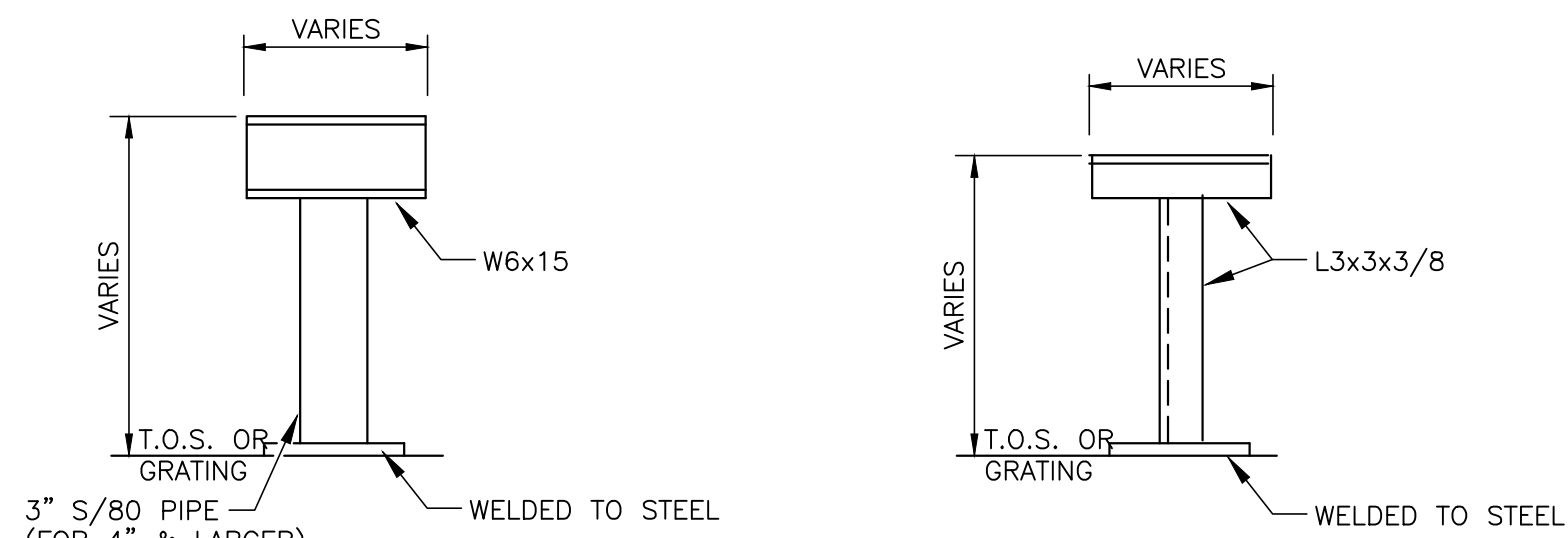
10 **DETAIL**
SCALE: NOT TO SCALE



LINE SIZE	PIPE "A"	PLATE "B"
2"	1 1/2" SCH. 80	7"x7"x3/8"
3" & 4"	2" SCH. 40	8"x8"x3/8"
6" & 8"	3" SCH. 40	9"x9"x1/2"
10" & 12"	4" SCH. 40	10"x10"x1/2"
14" & 16"	6" SCH. 40	12"x12"x1/2"
18" & 24"	8" SCH. 40	14"x14"x3/4"
26" & 36"	12"-3/8" WALL	18"x18"x3/4"

PIPE SUPPORT @ BASE ELL

6 **DETAIL**
SCALE: NOT TO SCALE



8 **DETAIL**
SCALE: NOT TO SCALE

9 **DETAIL**
SCALE: NOT TO SCALE

PIPE SUPPORT NOTES:

1. UNDER VALVES, METERS OR OTHER SPECIAL APPURTENANCES, A FABRICATED SUPPORT PIECE MAY BE UTILIZED AS ACCEPTABLE TO ENGINEER.
2. FOR ADDITIONAL REQUIREMENTS SEE SPECIFICATIONS FOR PIPE SUPPORTS.
3. PIPE SUPPORT FOUNDATION FOR PIPING IN EARTHEN CONTAINMENT AREA SHALL BE SIMILAR TO CATWALK SUPPORTS FOUNDATION, SEE SHEET SB-10, SECTION A.
4. PIPE SUPPORTS SHOWN ARE TYPICAL. CONTRACTOR SHALL SUBMIT PIPE SUPPORT DETAILS AND PLAN FOR PIPING ON AND OFF CONTAINMENT.
5. 1/4" NEOPRENE PAD SHALL BE PROVIDED UNDER PIPING AT PIPE SUPPORTS.

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

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TRIGON DWG. NO. MZ-02

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REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

MECHANICAL DETAILS

DR:	SJ CLARK	GENERAL SUPERINTENDENT
CK:	GA KOLENOVSKY	
AP:	LH NAGRATH	
LAST EDIT:		
SCALE:	AS NOTED	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 42 OF 72

ABBREVIATIONS

A	AMPS
AFF	ABOVE FINISHED FLOOR
AIC	AMPERE INTERRUPTING CAPACITY
BLDG	BUILDING
C	CONDUIT
CO	CONDUIT ONLY
CKT	CIRCUIT
CPB	CONTROL PULL BOX
CTB	CONTROL TERMINAL BLOCK
DBC	DEAD BREAK CONNECTOR ELBOW
DISC SW	DISCONNECT SWITCH
C (E)	EMPTY CONDUIT
EMT	ELECTRICAL METAL TUBING
EPM	ELECTRONIC POWER METER
EW	EACH WAY
EWC	ELECTRIC WATER COOLER
F	FUSE, FUSIBLE
FACP	FIRE ALARM CONTROL PANEL
FCI	FAULT CIRCUIT INDICATOR
FL	FLOOR
GFI	GROUND FAULT INTERRUPTOR
GFS	GROUND FAULT SENSOR
GND	GROUND
HP	HORSEPOWER
KW	KILOWATT
KVA	KILOVOLTAMPERES
LBC	LOAD BREAK CONNECTOR ELBOW
LC	LIGHTING CONTACTOR
LRFI	LOAD BREAK ROTATABLE FEED THRU INSERT
MCB	MAIN CIRCUIT BREAKER
MH or M/H	MANHOLE
MLO	MAIN LUGS ONLY
MOVE	METAL OXIDE VARISTOR ELBOW
MT	MOUNT
MTD	MOUNTED
MTR	MOTOR
NF	NON-FUSED
NTS	NOT TO SCALE
PC	PHOTOCELL
PPB	POWER PULL BOX
PTB	POWER TERMINAL BLOCK
PVC	POLYVINYL CHLORIDE
REC, RECPT	RECEPTACLE
RGS	RIGID GALVANIZED STEEL
SBJ	SYSTEM BONDING JUMPER
SSBJ	SUPPLY SIDE BONDING JUMPER
SC	SECTIONALIZING CABINET
TTB	TELEPHONE TERMINAL BOARD
TYP	TYPICAL
UG	UNDERGROUND
UON	UNLESS OTHERWISE NOTED
VFI	VACUUM FAULT INTERRUPTER
WP	WEATHERPROOF

COLOR CODE ABBREVIATIONS

BK	BLACK
W	WHITE
R	RED
G	GREEN
O	ORANGE
BU	BLUE
A	AMBER
Y	YELLOW
R BK	RED BASE W/BLACK TRACER (TYP)

PLAN DRAWING SYMBOLS

	CONDUIT OR CABLE TAG (SEE CONDUIT SCHEDULE)
	CONDUIT RUN ABOVE GROUND
	CONDUIT RUN UNDERGROUND
	CONDUIT TURNING UP OR TOWARDS
	CONDUIT TURNING DOWN OR AWAY
	COPPER GROUND WIRE
	LIGHTING AND RECEPTACLE PANELBOARD
	DISTRIBUTION PANELBOARD
	HOMERUN TO PANELBOARD "LA" SMALL CROSSMARKS INDICATE HOT WIRE, LARGE CROSSMARK INDICATES NEUTRAL. GROUND WIRE NOT SHOWN BUT SHALL BE INCLUDED IN ALL CIRCUITS. WIRING #12 IN 3/4" C. UNLESS INDICATED OTHERWISE.
	DISCONNECT SWITCH
	MOTOR STARTER
	COMBINATION MOTOR STARTER
	THERMAL OVERLOAD SWITCH
	SINGLE POLE SWITCH - 20A, 120/277V, MTD. 48" AFF.
	SINGLE POLE DIMMING SWITCH
	3 WAY SWITCH - 20A, 120/277V, MTD. 48" AFF.
	KEYLOCK LIGHT SWITCH, MTD. 48" AFF.
	JUNCTION BOX - USE RAISED COVER & BLANK PANEL IN FINISHED AREAS
	RECEPTACLE WITH GROUND FAULT INTERRUPTER
	RECEPTACLE - DUPLEX, 20A, 1Ø, 120V, 3 POLES, GROUNDED
	RECEPTACLE LOCATED ABOVE COUNTER
	WEATHERPROOF RECEPTACLE
	RECEPTACLE CONNECTED TO EMERGENCY POWER
	RECEPTACLE - FOURPLEX, 20A, 1Ø, 120V, GROUNDED
	RECEPTACLE - 208V, 1Ø, GROUNDED
	RECEPTACLE - 208V, 3Ø, GROUNDED
	RECEPTACLE - 240V, 1Ø, GROUNDED
	ELECTRIC MOTOR
	GROUND ROD
	GROUND TEST WELL
	MANHOLE
	ELECTRICAL NOTE DESIGNATION TAG (SPECIFIC TO EACH SHEET)

ANSI DEVICE NUMBERS

27	UNDervOLTAGE RELAY
32	DIRECTIONAL POWER RELAY
60	VOLTAGE BALANCE RELAY
63	SUDDEN PRESSURE RELAY
67	AC DIRECTIONAL OVERCURRENT RELAY
86	LOCK OUT RELAY

ONE LINE SYMBOLS

	HORN GAP SWITCH
	POWER CIRCUIT AND EQUIPMENT
	FUTURE
	EXISTING
	POLE MOUNTED FUSED DISCONNECT SWITCH
	DISCONNECT SWITCH
	FUSED DISCONNECT SWITCH
	AIR BREAK LOAD INTERRUPTER SWITCH
	DRAWOUT FUSE SWITCH
	FUSE * INDICATES RATING AMPERES
	DRAWOUT VACUUM BREAKER
	DRAWOUT AIR BREAKER
	CURRENT LIMITING BREAKER
	CURRENT TRANSFORMER INDICATES RATIO AND NUMBER
	POTENTIAL TRANSFORMER
	GROUND
	RISER POLE LIGHTNING ARRESTOR
	SURGE CAPACITOR & LIGHTNING ARRESTOR
	3 POSITION (GROUND, OPEN, CLOSED) LOAD INTERRUPTER SWITCH
	3 POSITION (GROUND, OPEN, CLOSED) LOAD INTERRUPTER SWITCH WITH OVERCURRENT CONTROL
	STRESS CONE
	BUS DUCT
	DRAWOUT CONTACTOR (ATS)
	FOUR POSITION SWITCH (LOOP FEED) "I-BLADE" AB - CLOSE TO COIL B - COIL A - COIL AB - OPEN TO COIL

LIGHTING SYMBOLS

	2x4 FLUORESCENT LIGHTING FIXTURE
	2x2 FLUORESCENT LIGHTING FIXTURE
	1x4 FLUORESCENT LIGHTING FIXTURE
	WALL MOUNTED FLUORESCENT LIGHTING FIXTURE
	FLUORESCENT STRIP LIGHT
	SURFACE MOUNTED INCANDESCENT/H.I.D. FIXTURE
	WALL MOUNTED H.I.D. FIXTURE
	WALL MOUNTED SELF-CONTAINED EMERGENCY LIGHTS
	EXIT LIGHT

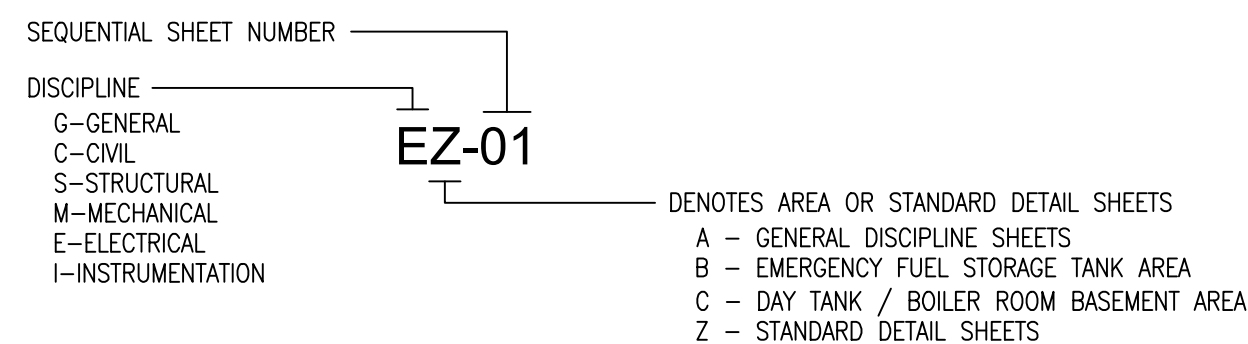
TELEPHONE/COMMUNICATIONS SYMBOLS

	TELEPHONE OUTLET 1-GANG J.B. W/ 3/4" C (E) STUBBED UP ABOVE CEILING W/ PULL STRING
	COMBINATION TEL./DATA OUTLET 1-GANG J.B. W/ 3/4" C (E) STUBBED UP ABOVE CEILING W/ PULL STRING
	DATA OUTLET 1-GANG J.B. W/ 3/4" C (E) STUBBED UP ABOVE CEILING

GENERAL NOTES: (PERTAINS TO ALL SHEETS)

- CONTRACTOR SHALL INSURE THAT ALL ELECTRICAL WORK SHALL COMPLY WITH THE MINIMUM REQUIREMENTS OF THE 2011 NATIONAL ELECTRICAL CODE (NEC) AND ANY LOCAL, STATE AND FEDERAL CODES AND/OR RESTRICTIONS.
- THE INTENT OF THESE DRAWINGS IS TO DEFINE THE CONCEPTUAL SCOPE OF WORK. IT IS THE CONTRACTOR'S RESPONSIBILITY TO SUPPLY ALL NECESSARY MATERIAL AND LABOR TO FURNISH A COMPLETE AND OPERABLE ELECTRICAL SYSTEM.
- THE CONTRACTOR IS RESPONSIBLE FOR PAYING ALL TAXES AND LICENSES AS A RESULT OF HIS WORK.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR OR REPLACE/REPAIR AT HIS OWN EXPENSE ANY AND ALL CONSTRUCTION THAT IS DAMAGED BY HIS WORK TO MATCH EXISTING. THIS NEW REPAIR OR REPLACEMENT WORK SHALL BE DONE TO THE OWNER'S SATISFACTION, OR THE OWNER SHALL HAVE THE RIGHT TO REPAIR OR REPLACE ON HIS OWN AT THE OWNER'S EXPENSE.
- A FULL TIME SUPERINTENDENT, EXPERIENCED IN AND SKILLED IN THIS TYPE OF WORK SHALL BE ON THE JOB AT ALL TIMES DURING THE WORK. THE SUPERINTENDENT SHALL REPRESENT THE CONTRACTOR IN HIS ABSENCE AND ALL DIRECTIONS GIVEN TO HIM SHALL BE AS BINDING AS IF GIVEN DIRECTLY TO THE CONTRACTOR.
- HAZARDOUS OR FLAMMABLE MATERIALS SHALL NOT BE STORED AT THE JOB SITE AT ANY TIME.
- THE CONTRACTOR SHALL RELOCATE ANY ELECTRICAL OR MECHANICAL DEVICES THAT ARE IN CONFLICT WITH THE NEW WORK AS A PART OF THIS CONTRACT. CONTRACTOR SHALL CONSULT WITH THE CONTRACTING OFFICER'S REPRESENTATIVE FOR EXACT LOCATION OF RELOCATED DEVICES.
- GROUNDING SHALL BE IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE (NEC). CONTRACTOR SHALL INSTALL A PROPERLY SIZED GROUND WIRE IN EVERY CONDUIT RUN.
- ALL ABOVE GROUND CONDUIT AND FITTINGS SHALL BE RIGID ALUM.
- ALL MATERIALS AND TESTING OF ELECTRICAL EQUIPMENT SHALL CONFORM TO THE LATEST PUBLISHED STANDARDS OF THE IEEE, NEMA, ANSI AND ASTM CODES WHERE APPLICABLE.
- WHERE TWO OR MORE REGULATIONS OR CODES ARE APPLICABLE, THE MOST STRINGENT SHALL APPLY.
- ALL ELECTRICAL MATERIAL AND EQUIPMENT SHALL BE LISTED OR LABELED UL (UNDERWRITERS LABORATORIES), FM (FACTORY MUTUAL), OR EQUIVALENT TESTING LABORATORY, FOR THE SERVICE IN WHICH IT IS USED, AND SHALL BEAR THEIR LABEL OR LISTING.
- BREATHERS AND DRAINS SHALL BE PROVIDED AT HIGH AND LOW POINTS OF THE CONDUIT SYSTEM TO PREVENT THE ACCUMULATION OF CONDENSED WATER.
- CONTRACTOR SHALL FIELD ROUTE AND SUPPORT CONDUITS FROM NEW & EXISTING RACKS OR STRUCTURES.
- ALL MATERIAL & DEVICES SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.
- ALL REQUIRED DIMENSIONS SHALL BE VERIFIED AT THE JOB SITE BEFORE INSTALLATION OF EQUIPMENT.
- ALL ITEMS ARE TO BE PROVIDED AS NEW UNDER THIS CONTRACT UNLESS ITEM IS MARKED "EXISTING".
- ALL ELECTRICAL SHALL BE PERFORMED BY A LICENSED ELECTRICAL CONTRACTOR.
- USE OXIDATION INHIBITING COMPOUND ON ALL CONDUCTOR TERMINATIONS INSIDE SERVICE EQUIPMENT, DISCONNECT SWITCHES, FUSE HOLDERS AND ON FUSE FERRULES, TERMINAL BOXES, ELECTRICAL PANELS, CONTROL PANELS AND GROUNDING CONNECTIONS. CONTROL WIRING SIZES #12 AND SMALLER INSIDE CONTROL PANELS IS EXEMPT FROM REQUIREMENT.
- OBTAIN A CITY OF NEW ORLEANS PERMIT AND ELECTRICAL INSPECTION.

SHEET NUMBERING SYSTEM



DEPICTED IS STANDARD ELECTRICAL DETAIL SHEET NO. 1

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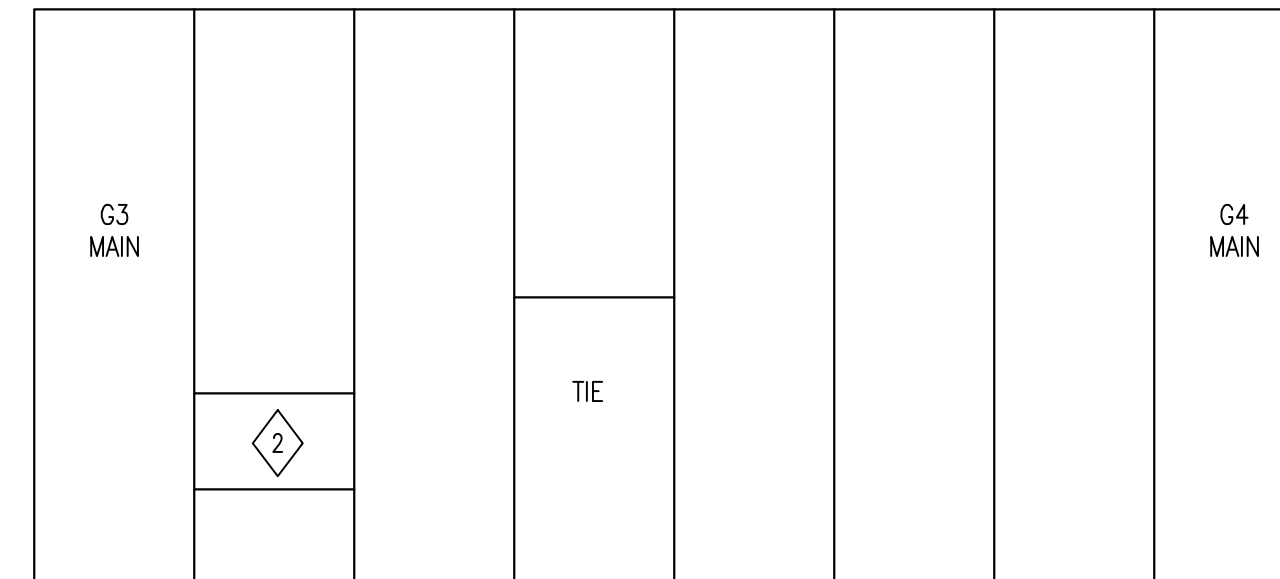
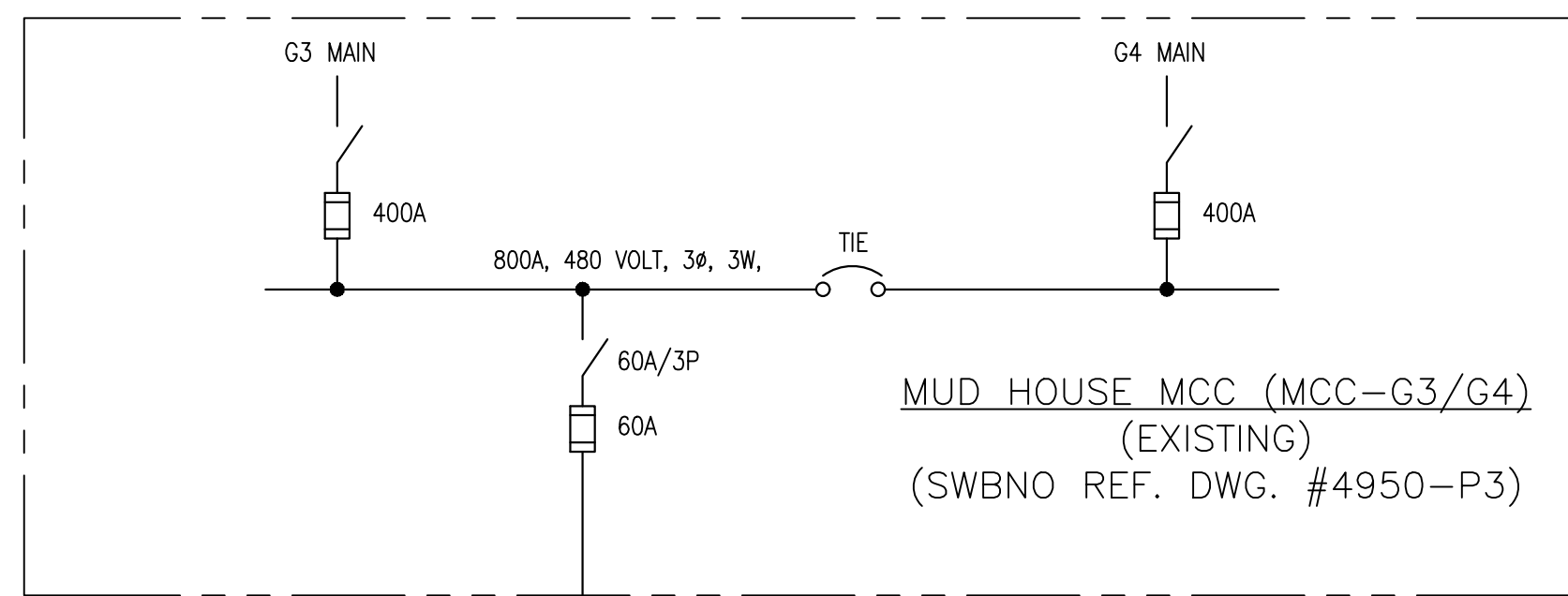
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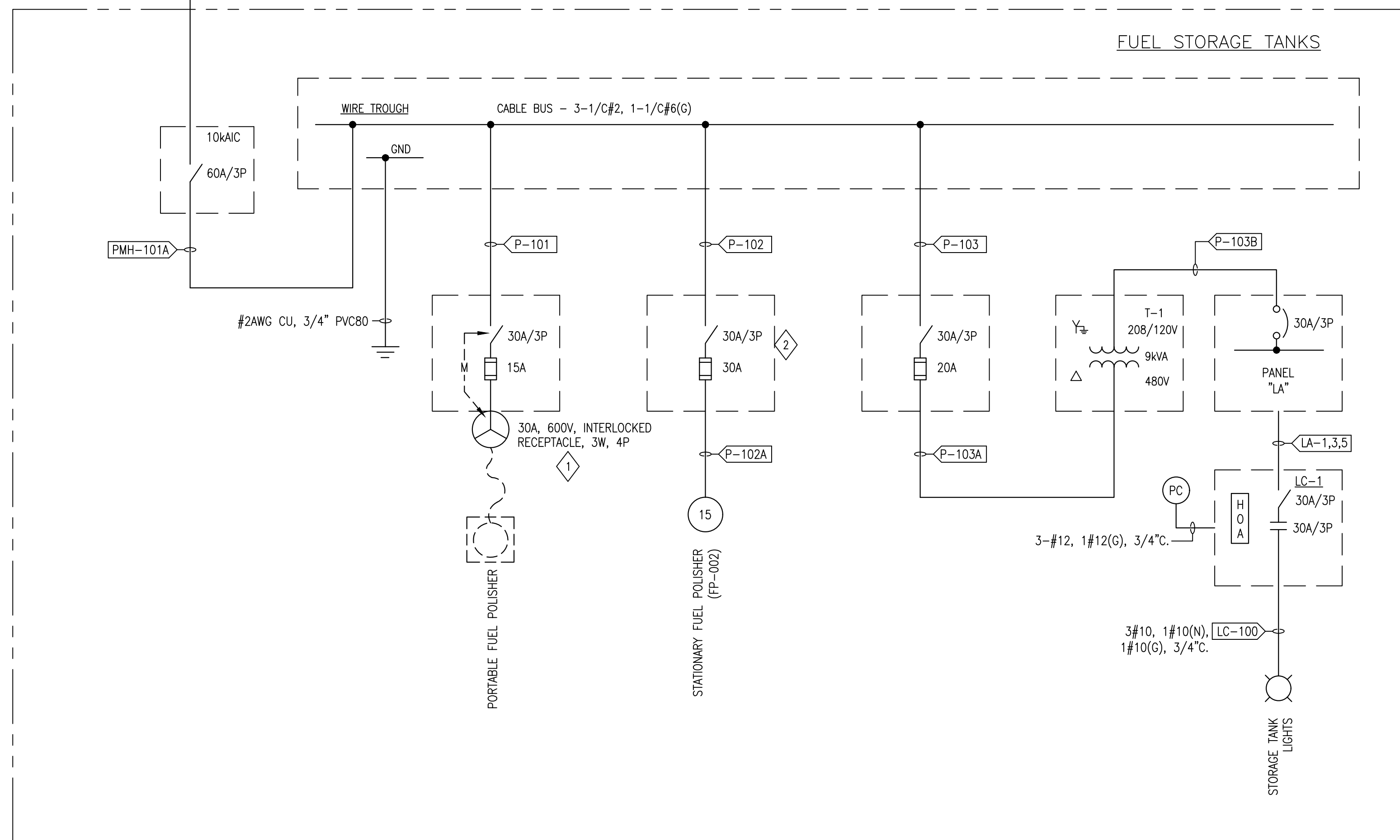
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HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
ELECTRICAL NOTES & SYMBOLS SCHEDULES			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
LAST EDIT:		DWG. No.	12098-W8
SCALE:	NOT TO SCALE	DATE:	JANUARY 28, 2015
DATE:	JANUARY 28, 2015	SET NO.:	
		SHEET NO.:	43 OF 72



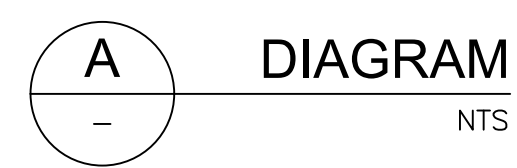
MUD HOUSE MCC-G3/G4 FRONT ELEVATION 1

NOTES:

- 1 MCC G3/G4 IS GE 800 LINE, CAT#605X0120L01.
- 2 60A, 600V, 3P, SPARE SWITCH IS EXISTING. FUSE WITH 60A CLASS R FUSES & USE AS "OIL STORAGE TANKS FEEDER". RE-LABEL MCC DOOR.



FUEL STORAGE TANKS ONE LINE DIAGRAM



NOTES:

- 1 30A, 600V, 3P, 4W, INTERLOCKED RECEPTACLE, HP RATED (7½HP), NEMA 4X 304SS, FUSED, VIEWING WINDOW, CROUSE HINDS WSR0W3352 SM S901, WITH MATING 3W, 4P PLUG, CROUSE HINDS APJ3485 OR EQUAL.
- 2 VERIFY SIZE AND FUSING WITH STATIONARY POLISHER MANUFACTURER.

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SEWERAGE AND WATER BOARD OF NEW ORLEANS

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HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

FUEL STORAGE TANKS ONE LINE DIAGRAM

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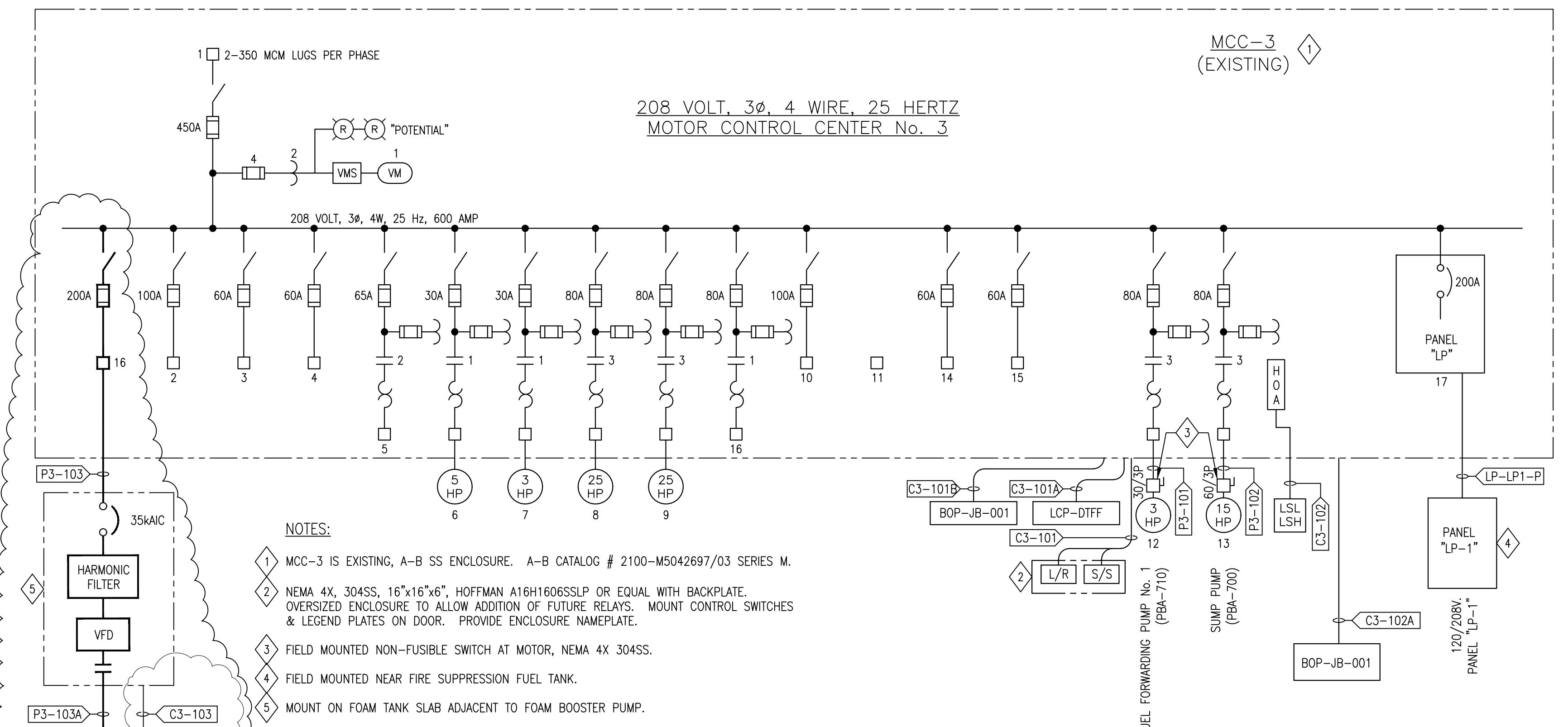
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CK.	H. HAWNEY	
AP.	H. HAWNEY	
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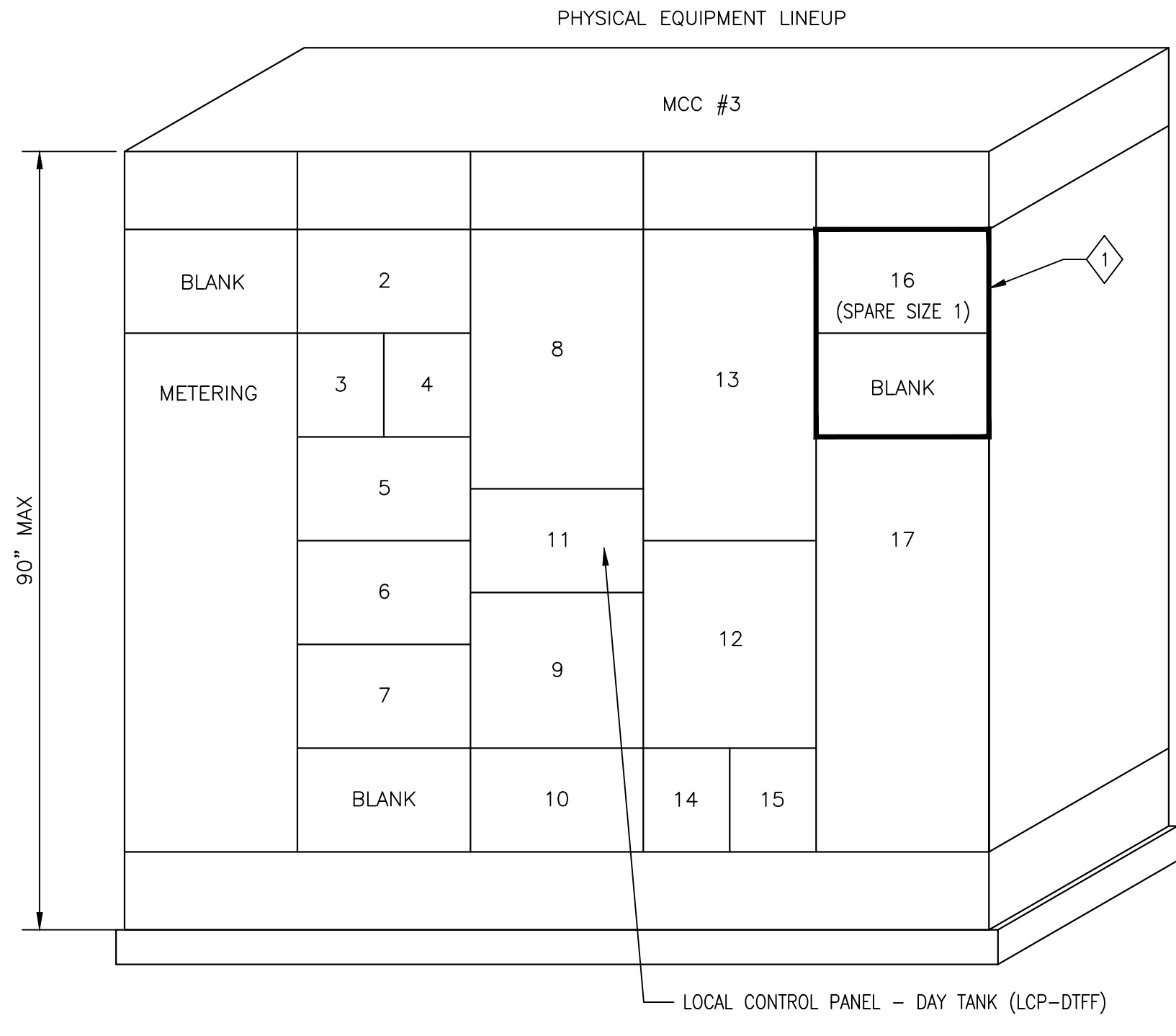
TRIGON DWG. NO. EA-02



- NOTES:**
- 1 MCC-3 IS EXISTING, A-B SS ENCLOSURE. A-B CATALOG # 2100-M5042697/03 SERIES M.
 - 2 NEMA 4X, 304SS, 16"x16"x6", HOFFMAN A16H1606SSLP OR EQUAL WITH BACKPLATE. OVERSIZED ENCLOSURE TO ALLOW ADDITION OF FUTURE RELAYS. MOUNT CONTROL SWITCHES & LEGEND PLATES ON DOOR. PROVIDE ENCLOSURE NAMEPLATE.
 - 3 FIELD MOUNTED NON-FUSIBLE SWITCH AT MOTOR, NEMA 4X 304SS.
 - 4 FIELD MOUNTED NEAR FIRE SUPPRESSION FUEL TANK.
 - 5 MOUNT ON FOAM TANK SLAB ADJACENT TO FOAM BOOSTER PUMP.

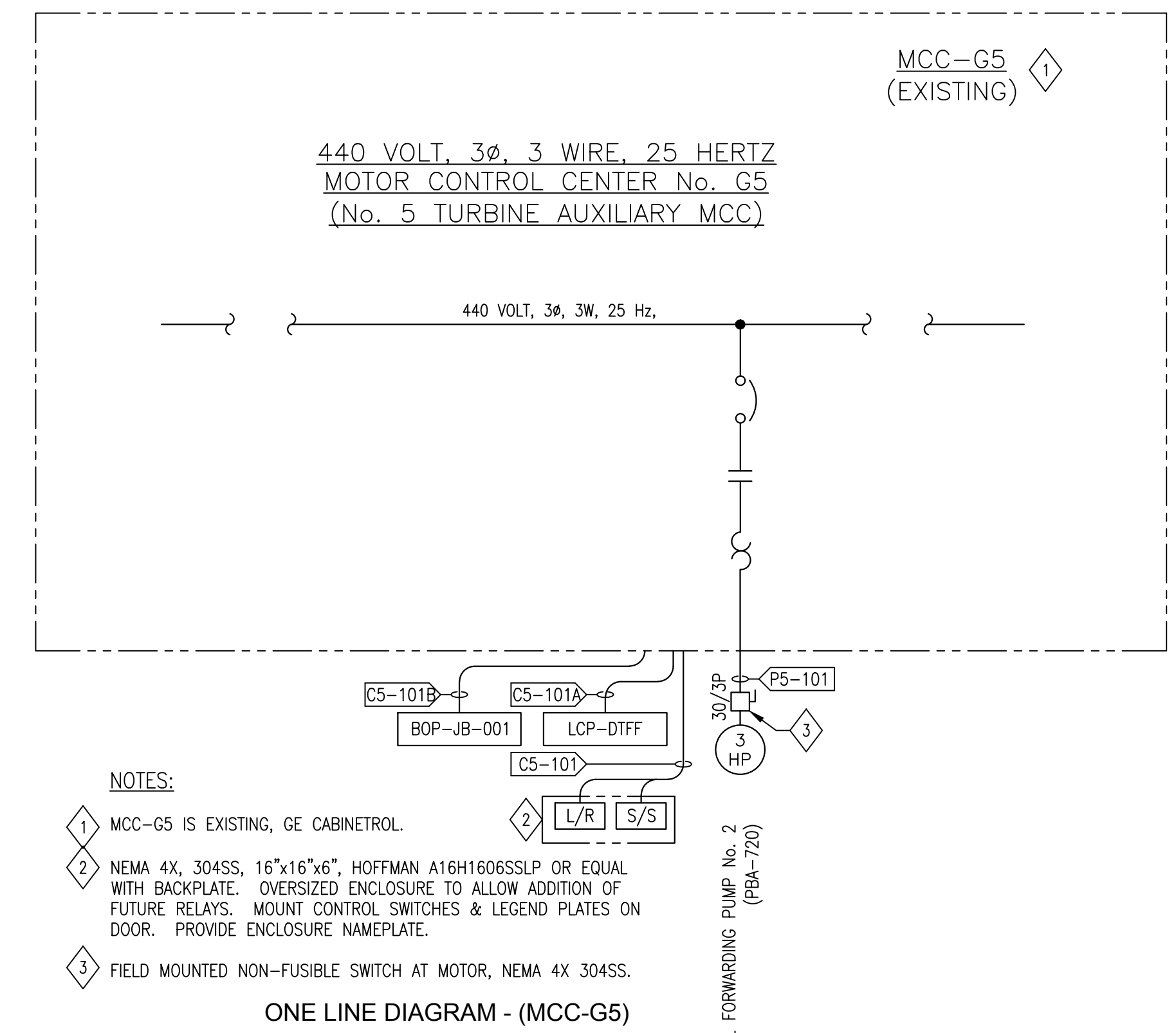
ONE LINE DIAGRAM - (MCC-3)
A DIAGRAM
- NTS

VFD REPLACED BY FOAM BOOSTER PUMP STARTER DUE TO ALTERNATE FEED, ADDRESSED VIA RFI-0067. THE FOAM BOOSTER PUMP SCHEMATIC, SUL-0244A PROVIDED AS HAND-SKETCHED AS-BUILT BY CONTRACTOR. THE FOAM BOOSTER PUMP STARTER IS NOW FED FROM MCC-G3 AND FUSED ACCORDING TO THE MOTOR SPECIFICATIONS.



MCC-3
1 ELEVATION
SCALE: 3/4"=1'-0"

- NOTES:**
- 1 REMOVE SPARE SIZE 1 & BLANK DOOR. INSTALL MCC BUCKET WITH 200AMP/3P FUSED SWITCH. FUSE WITH 200AMP CLASS R FUSES. OBTAIN SERVICES OF AB FIELD ENGINEER TO MAKE ALL MCC MODIFICATIONS.



- NOTES:**
- 1 MCC-G5 IS EXISTING, GE CABINETROL.
 - 2 NEMA 4X, 304SS, 16"x16"x6", HOFFMAN A16H1606SSLP OR EQUAL WITH BACKPLATE. OVERSIZED ENCLOSURE TO ALLOW ADDITION OF FUTURE RELAYS. MOUNT CONTROL SWITCHES & LEGEND PLATES ON DOOR. PROVIDE ENCLOSURE NAMEPLATE.
 - 3 FIELD MOUNTED NON-FUSIBLE SWITCH AT MOTOR, NEMA 4X 304SS.

ONE LINE DIAGRAM - (MCC-G5)
B DIAGRAM
- NTS



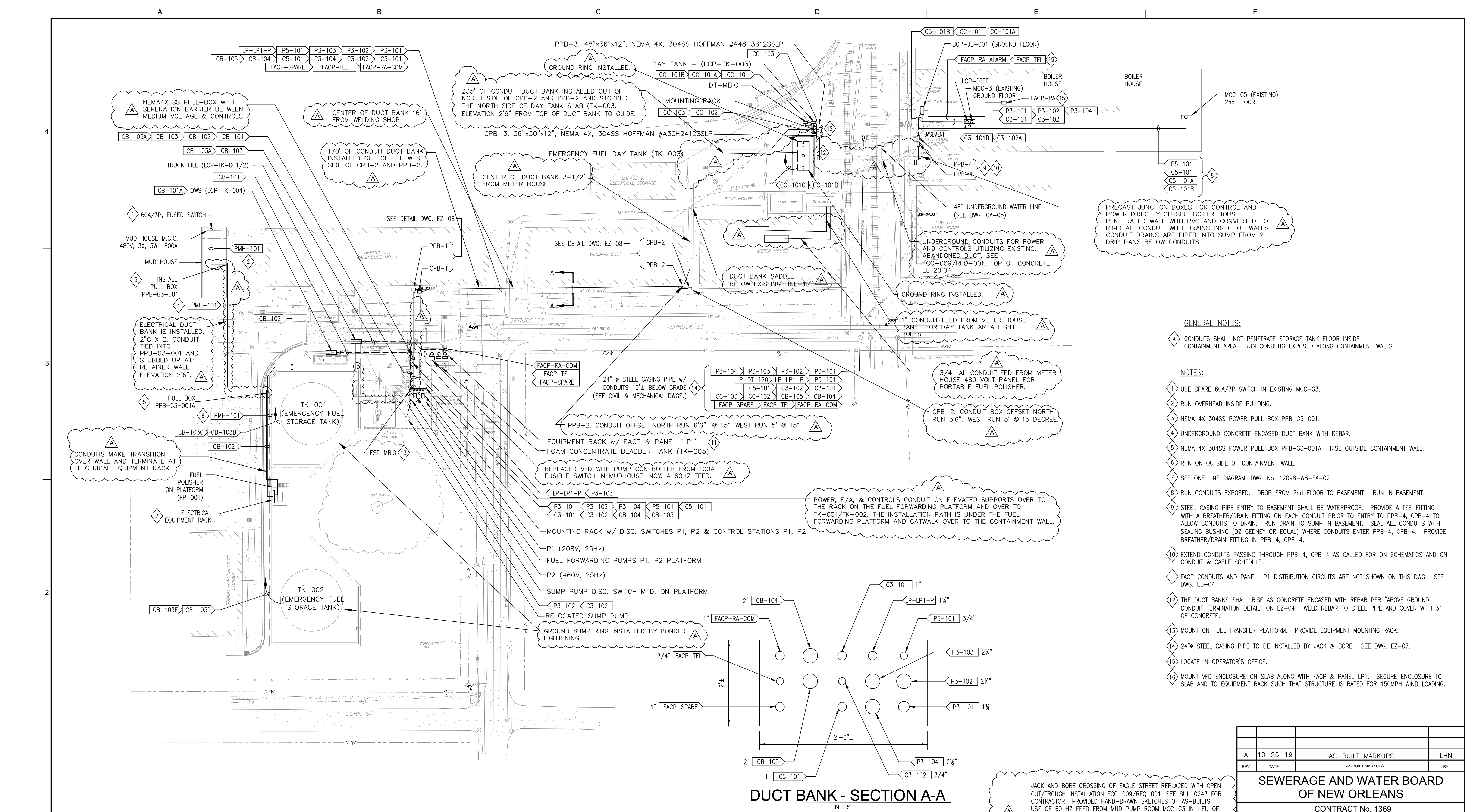
MCC-G5
2 ELEVATION
- N.T.S.

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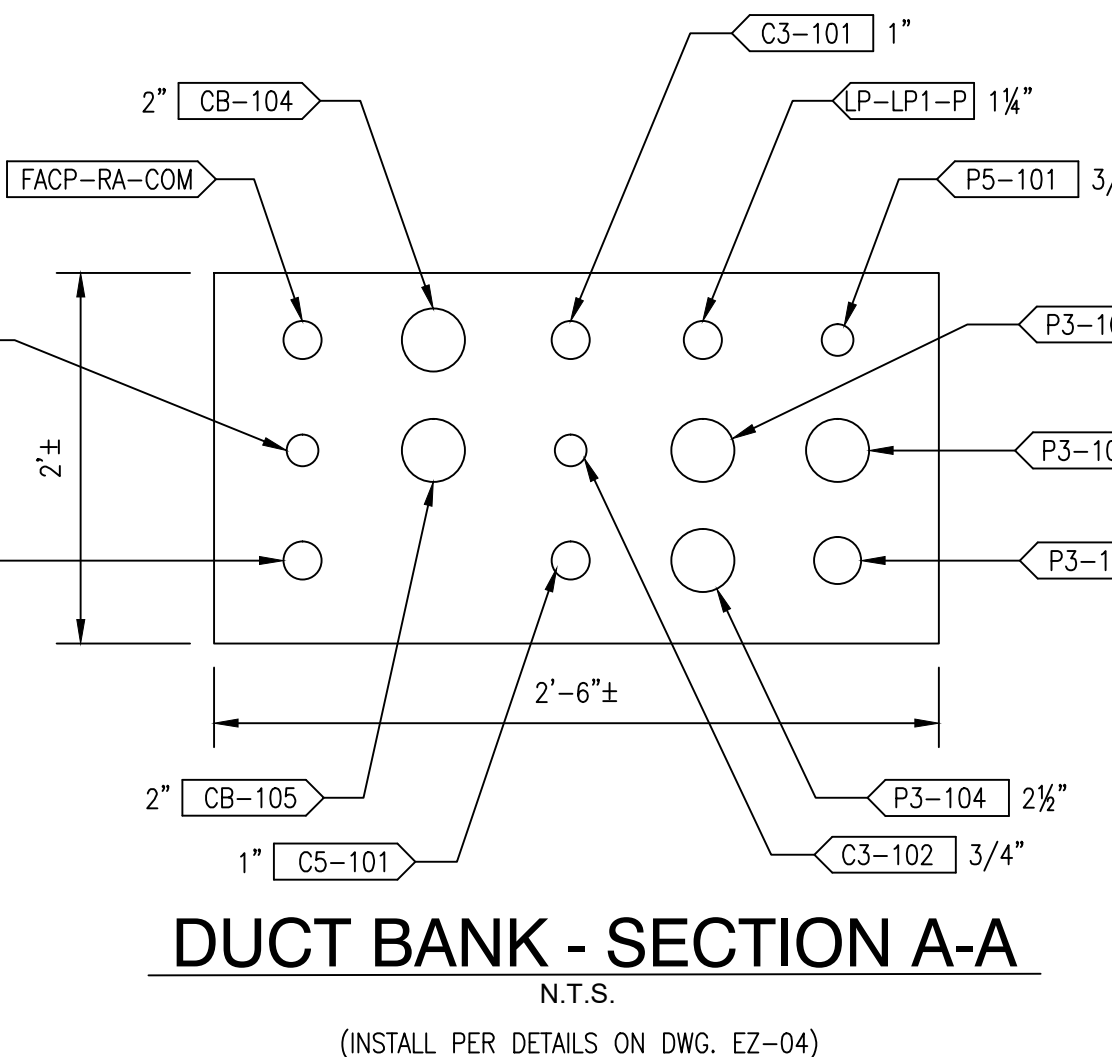
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TRIGON DWG. NO. EA-03

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LAST EDIT:		
SCALE:	NOT TO SCALE	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 45 OF 72

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX
MCC-3 & G5 ONE LINE DIAGRAMS & EQUIPMENT LAYOUT



- GENERAL NOTES:**
- ▲ CONDUITS SHALL NOT PENETRATE STORAGE TANK FLOOR INSIDE CONTAINMENT AREA. RUN CONDUITS EXPOSED ALONG CONTAINMENT WALLS.
- NOTES:**
- 1 USE SPARE 60A/3P SWITCH IN EXISTING MCC-G3.
 - 2 RUN OVERHEAD INSIDE BUILDING.
 - 3 NEMA 4X 304SS POWER PULL BOX PPB-G3-001.
 - 4 UNDERGROUND CONCRETE ENCASED DUCT BANK WITH REBAR.
 - 5 NEMA 4X 304SS POWER PULL BOX PPB-G3-001A. RISE OUTSIDE CONTAINMENT WALL.
 - 6 RUN ON OUTSIDE OF CONTAINMENT WALL.
 - 7 SEE ONE LINE DIAGRAM, DWG. No. 12098-W8-EA-02.
 - 8 RUN CONDUITS EXPOSED. DROP FROM 2nd FLOOR TO BASEMENT. RUN IN BASEMENT.
 - 9 STEEL CASING PIPE ENTRY TO BASEMENT SHALL BE WATERPROOF. PROVIDE A TEE-FITTING WITH A BREATHER/DRAIN FITTING ON EACH CONDUIT PRIOR TO ENTRY TO PPB-4, CPB-4 TO ALLOW CONDUITS TO DRAIN. RUN DRAIN TO SUMP IN BASEMENT. SEAL ALL CONDUITS WITH SEALING BUSHING (OZ GEDNEY OR EQUIV) WHERE CONDUITS ENTER PPB-4, CPB-4. PROVIDE BREATHER/DRAIN FITTING IN PPB-4, CPB-4.
 - 10 EXTEND CONDUITS PASSING THROUGH PPB-4, CPB-4 AS CALLED FOR ON SCHEMATICS AND ON CONDUIT & CABLE SCHEDULE.
 - 11 FACP CONDUITS AND PANEL LP1 DISTRIBUTION CIRCUITS ARE NOT SHOWN ON THIS DWG. SEE DWG. EB-04.
 - 12 THE DUCT BANKS SHALL RISE AS CONCRETE ENCASED WITH REBAR PER "ABOVE GROUND CONDUIT TERMINATION DETAIL" ON EZ-04. WELD REBAR TO STEEL PIPE AND COVER WITH 3" OF CONCRETE.
 - 13 MOUNT ON FUEL TRANSFER PLATFORM. PROVIDE EQUIPMENT MOUNTING RACK.
 - 14 24"Ø STEEL CASING PIPE TO BE INSTALLED BY JACK & BORE. SEE DWG. EZ-07.
 - 15 LOCATE IN OPERATOR'S OFFICE.
 - 16 MOUNT VFD ENCLOSURE ON SLAB ALONG WITH FACP & PANEL LP1. SECURE ENCLOSURE TO SLAB AND TO EQUIPMENT RACK SUCH THAT STRUCTURE IS RATED FOR 150MPH WIND LOADING.



1 OVERALL ELECTRICAL PLAN
SCALE: 1"=40'

JACK AND BORE CROSSING OF EAGLE STREET REPLACED WITH OPEN CUT/TROUGH INSTALLATION FCO-009/RFO-001. SEE SUL-0243 FOR CONTRACTOR PROVIDED HAND-DRAWN SKETCHES OF AS-BUILTS. USE OF 60 HZ FEED FROM MUD PUMP ROOM MCC-G3 IN LIEU OF 25 CYCLE WITH VFD FOR FIRE SUPPRESSION SYSTEM EQUIPMENT WAS APPROVED WITH RFI-0067.

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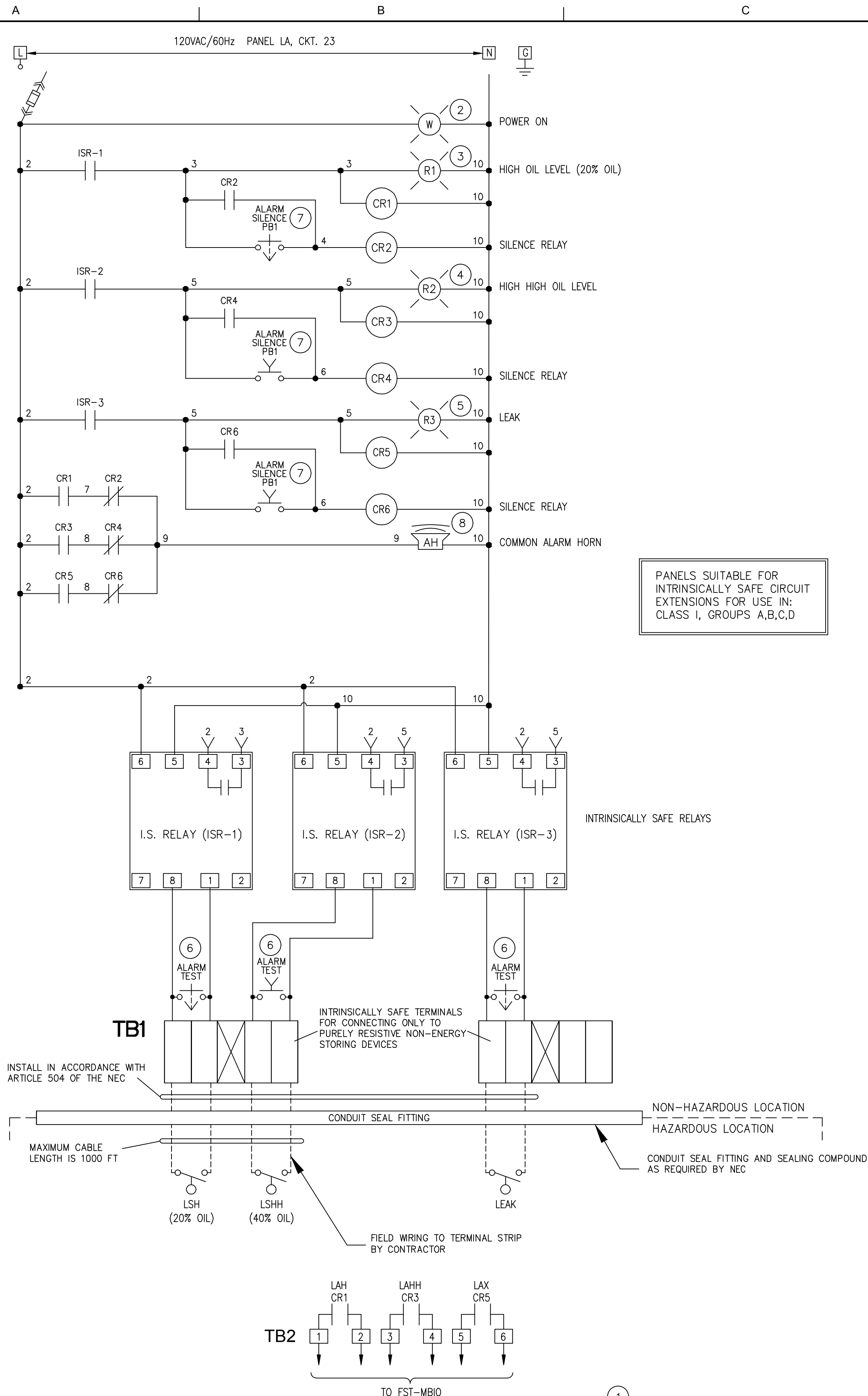
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			CK. H. HAWNEY	
			GENERAL SUPERINTENDENT	
			DWG. No. 12098-W8	
			DATE: JANUARY 28, 2015	SHEET NO. 46 OF 72

REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

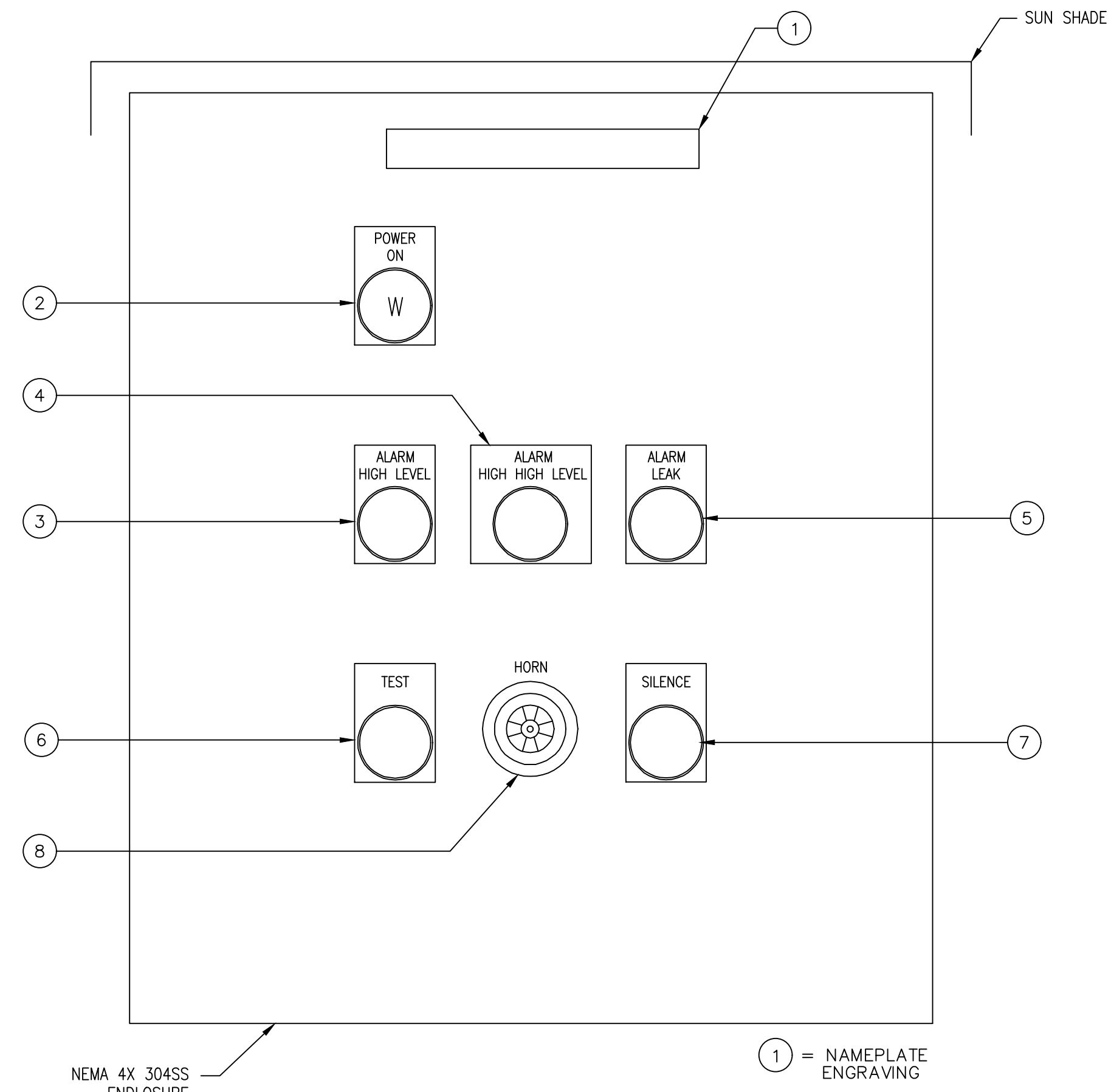
**SEWERAGE AND WATER BOARD
OF NEW ORLEANS**

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLE

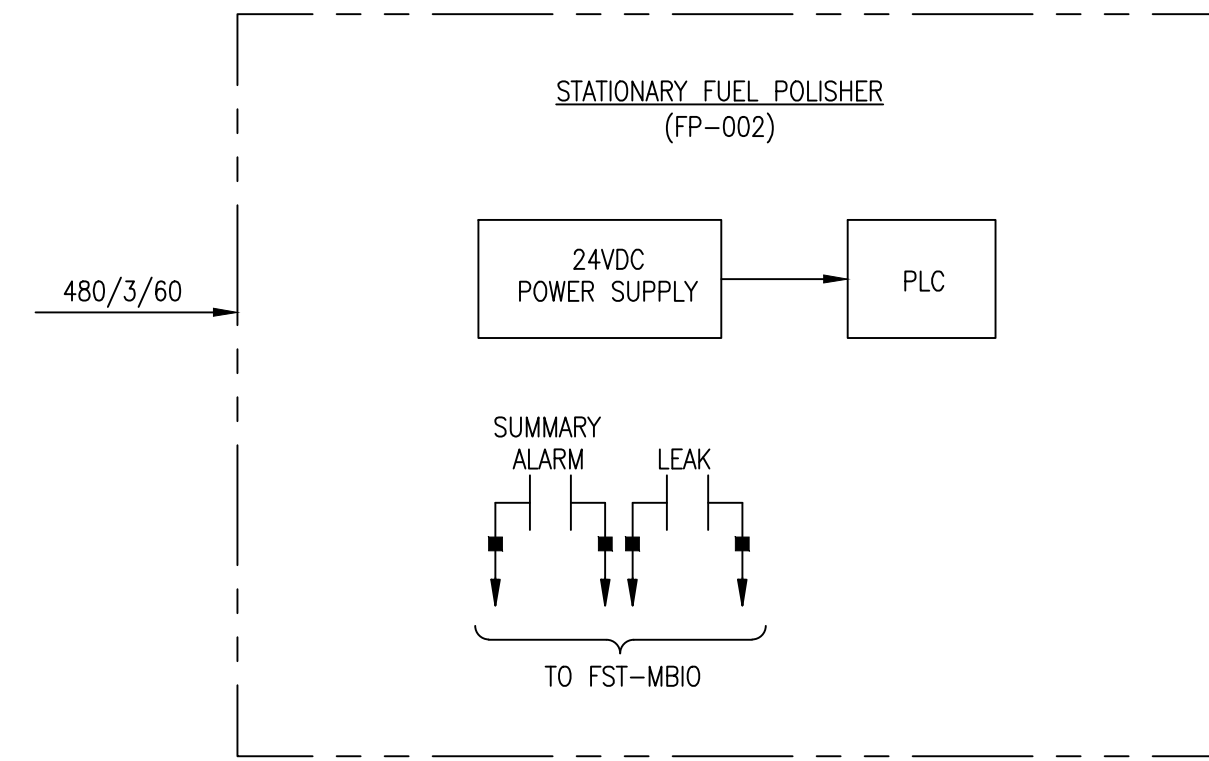
OVERALL ELECTRICAL PLAN



1 SCHEMATIC
NTS



1 OWS ALARM RELAY PANEL (LCP-TK-004)
A DIAGRAM
NTS



B DIAGRAM
NTS

GENERAL NOTES:
A FOR CONTROL PANEL COMPONENTS, SEE SPECIFICATION SECTION 26 61 00.

A CONTROL PANEL AS-BUILTS PROVIDED BY RED GROUP VIA SUL-0244

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A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
OIL WATER SEPARATOR SCHEMATIC & LOCAL CONTROL PNL.			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
LAST EDIT:		DWG. No. 12098-W8	
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DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 47 OF 72

A

B

C

D

E

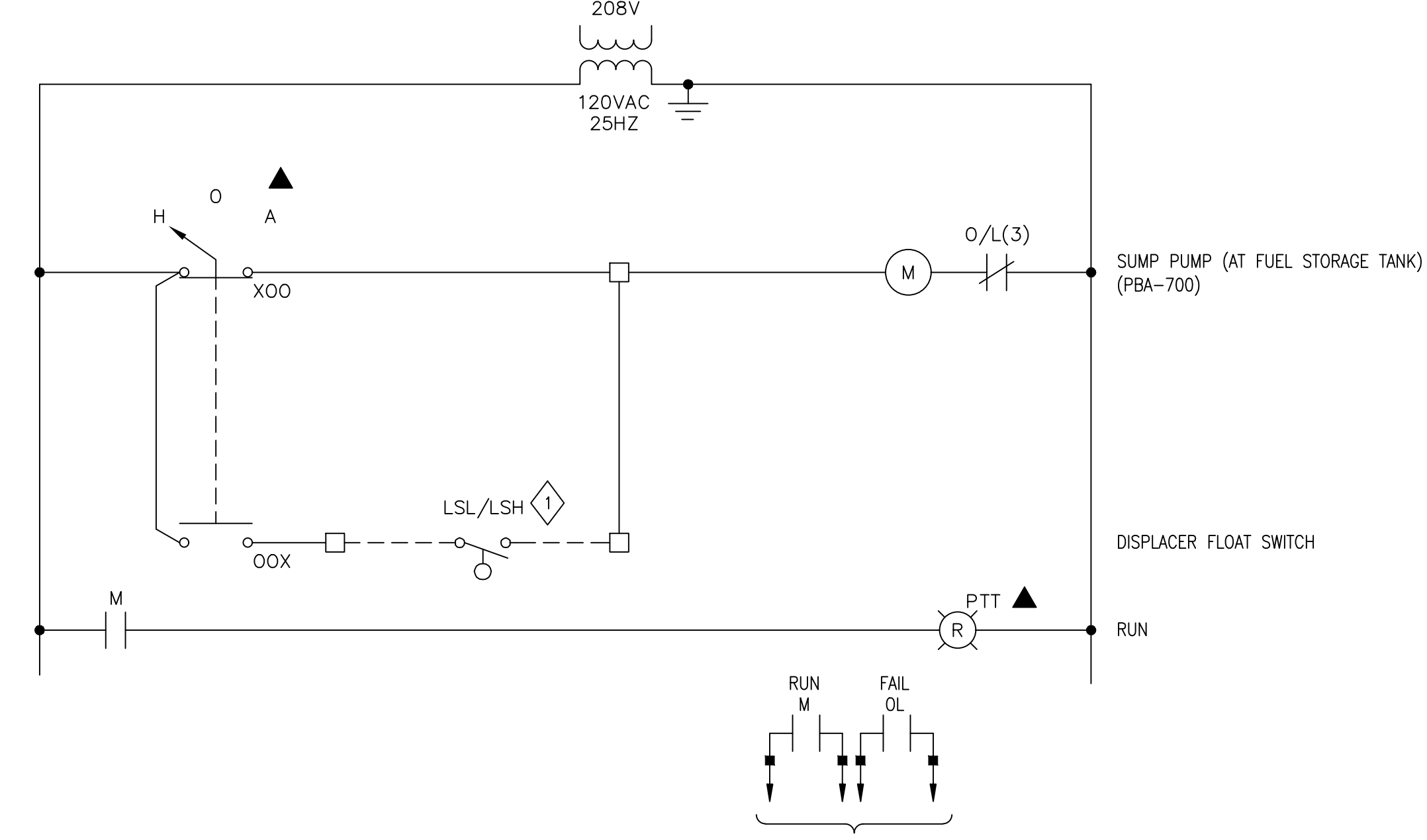
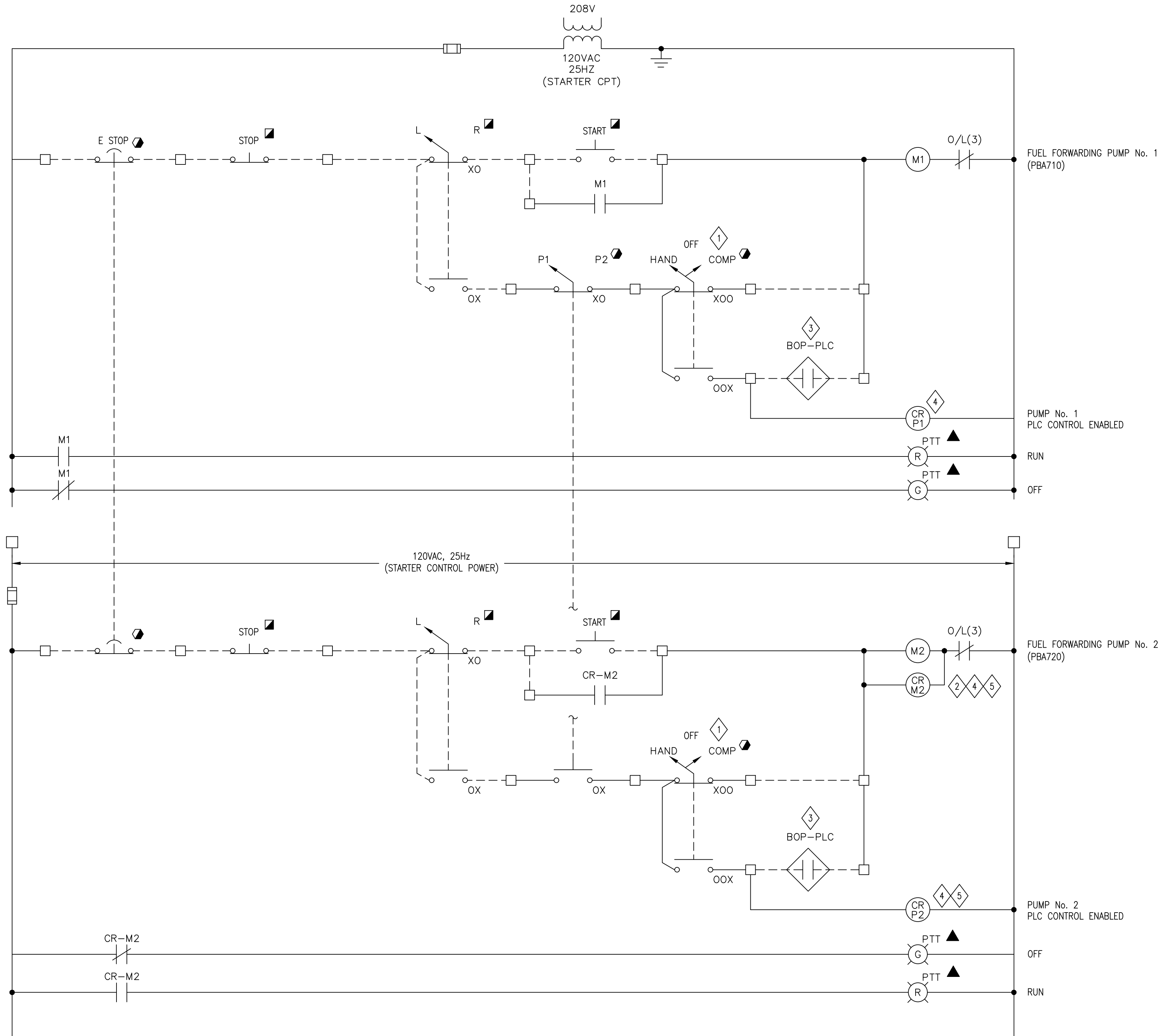
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4

3

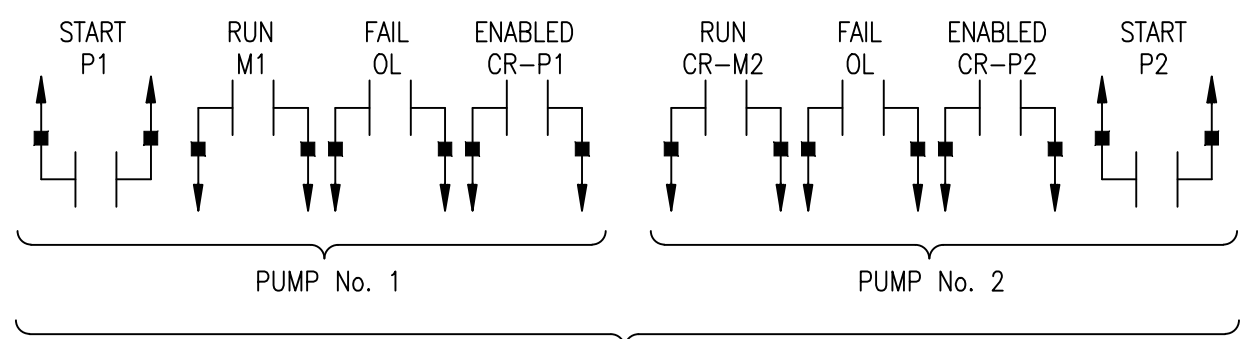
2

1



2 SCHEMATIC
NTS

NOTES:
1 DISPLACER FLOAT SWITCH - HIGH/LOW: EXISTING IN FIELD.



1 SCHEMATIC
NTS

- NOTES:
- 1 HAND/OFF/COMPUTER: 3 POSITION SELECTOR SWITCH; SPRING RETURN FROM HAND TO OFF, MAINTAINED POSITIONS - "OFF" & "COMPUTER" ALLEN BRADLEY 800H
 - 2 ADD RELAY CR-M2.
 - 3 PLC OUTPUT: PLC OUTPUT IS MAINTAINED OUTPUT. PLC CONTROL OF FORWARDING PUMPS WILL AUTOMATICALLY START/STOP PUMPS, BASED ON DAY TANK HI/LO LEVELS. REFERENCE PROJECT CP1370 AND BOP-PLC.
 - 4 ALLEN BRADLEY RELAY #700P-401-A22. 220V/60Hz COIL TO OPERATE AT 120V/25Hz.
 - 5 SPACE WITHIN STARTER CUBICLE IS LIMITED. MOUNT RELAYS IN EXTERNAL NEMA 12, 304SS ENCLOSURE. ATTACH LAMECOID LABEL ON ENCLOSURE WITH INSTRUCTIONS ON HOW TO KILL POWER BEFORE OPENING.

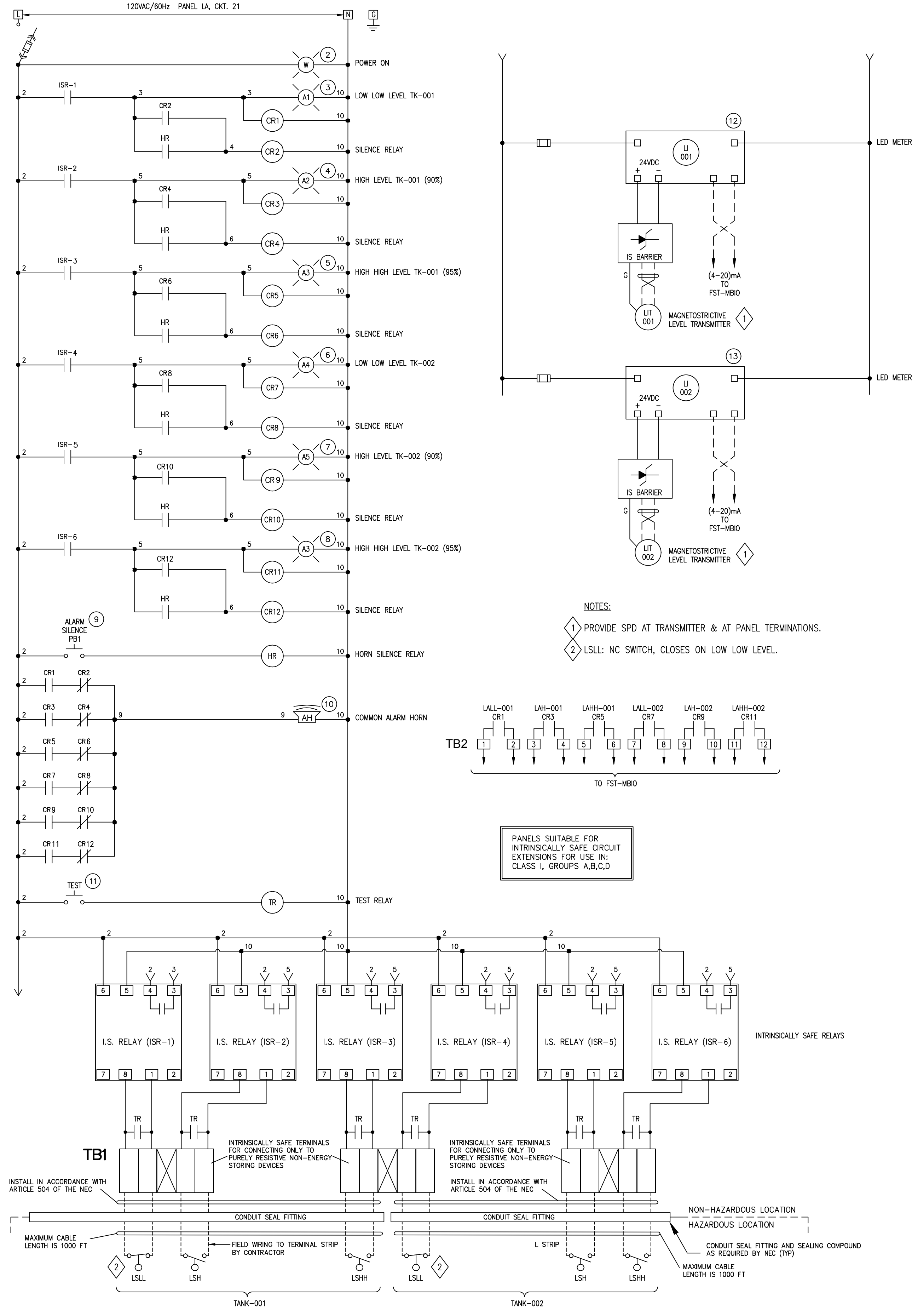
- LEGEND:
- DEVICE LOCATED IN FIELD AT MOTOR
 - DEVICE LOCATED AT DIESEL DAY TANK LCP (LCP-DIFF)
 - ▲ DEVICE LOCATED ON STARTER
 - - - FIELD WIRING
 - TERMINAL

REV	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL FORWARDING PUMPS & SUMP PUMP SCHEMATICS			
DR:	S. CLARK	GENERAL SUPERINTENDENT	
CK:	H. HAWNEY		
AP:	H. HAWNEY		
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SCALE:	NOT TO SCALE		
DATE:	JANUARY 28, 2015	SET NO:	SHEET NO: 48 OF 72

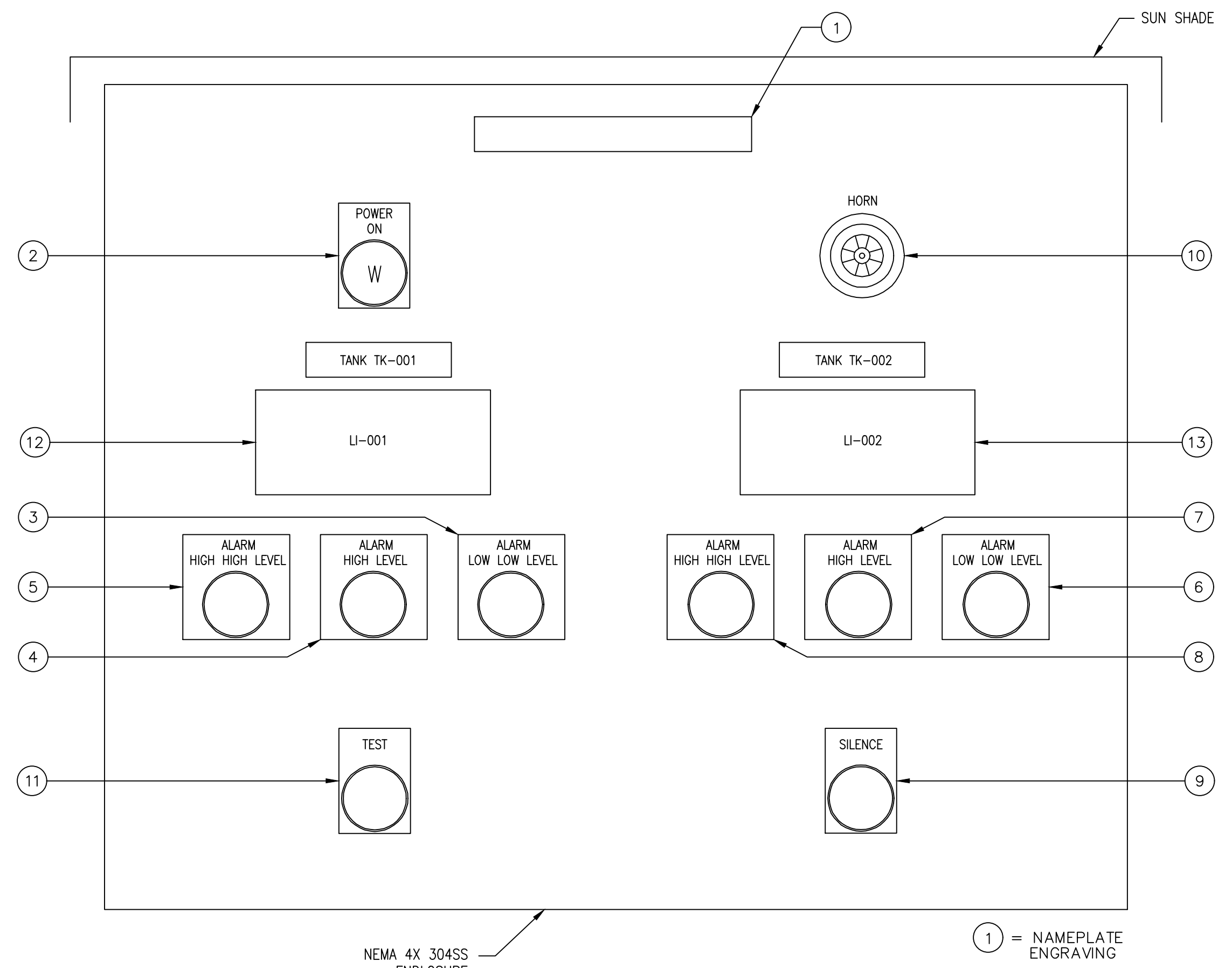
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1 SCHEMATIC
NTS



1 FUEL STORAGE TANKS LOCAL CONTROL PANEL - TRUCK FILL (LCP-TK-001/2)

A DIAGRAM
NTS

GENERAL NOTES:

A FOR CONTROL PANEL COMPONENTS, SEE SPECIFICATION SECTION 26.6100.

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A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANKS SCHEMATIC			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
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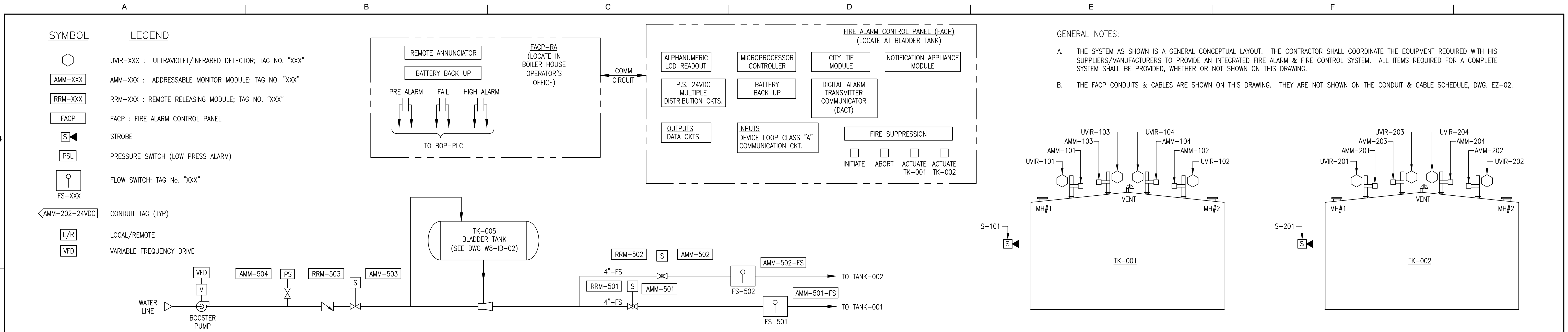
A CONTROL PANEL AS-BUILTS PROVIDED BY RED GROUP VIA SUL-0244

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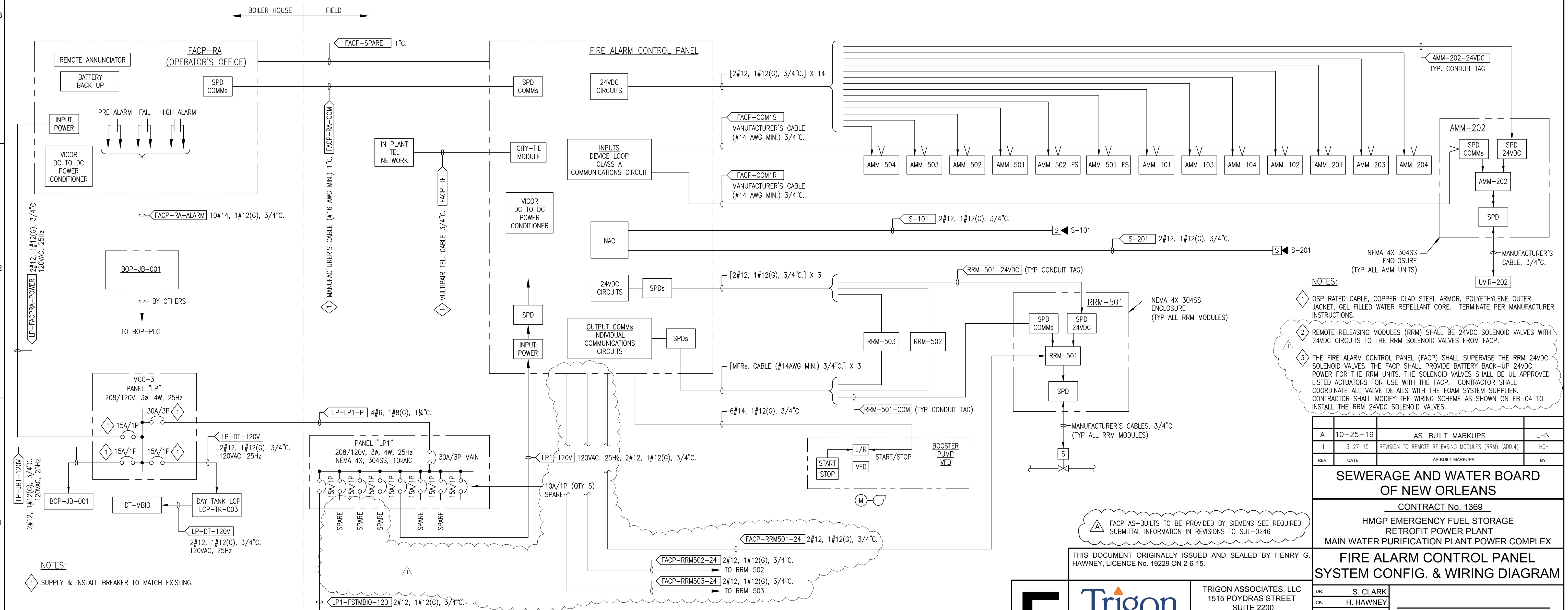
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TRIGON DWG. NO. EB-03



FACP - SYSTEM CONFIGURATION



FACP - SYSTEM WIRING DIAGRAM

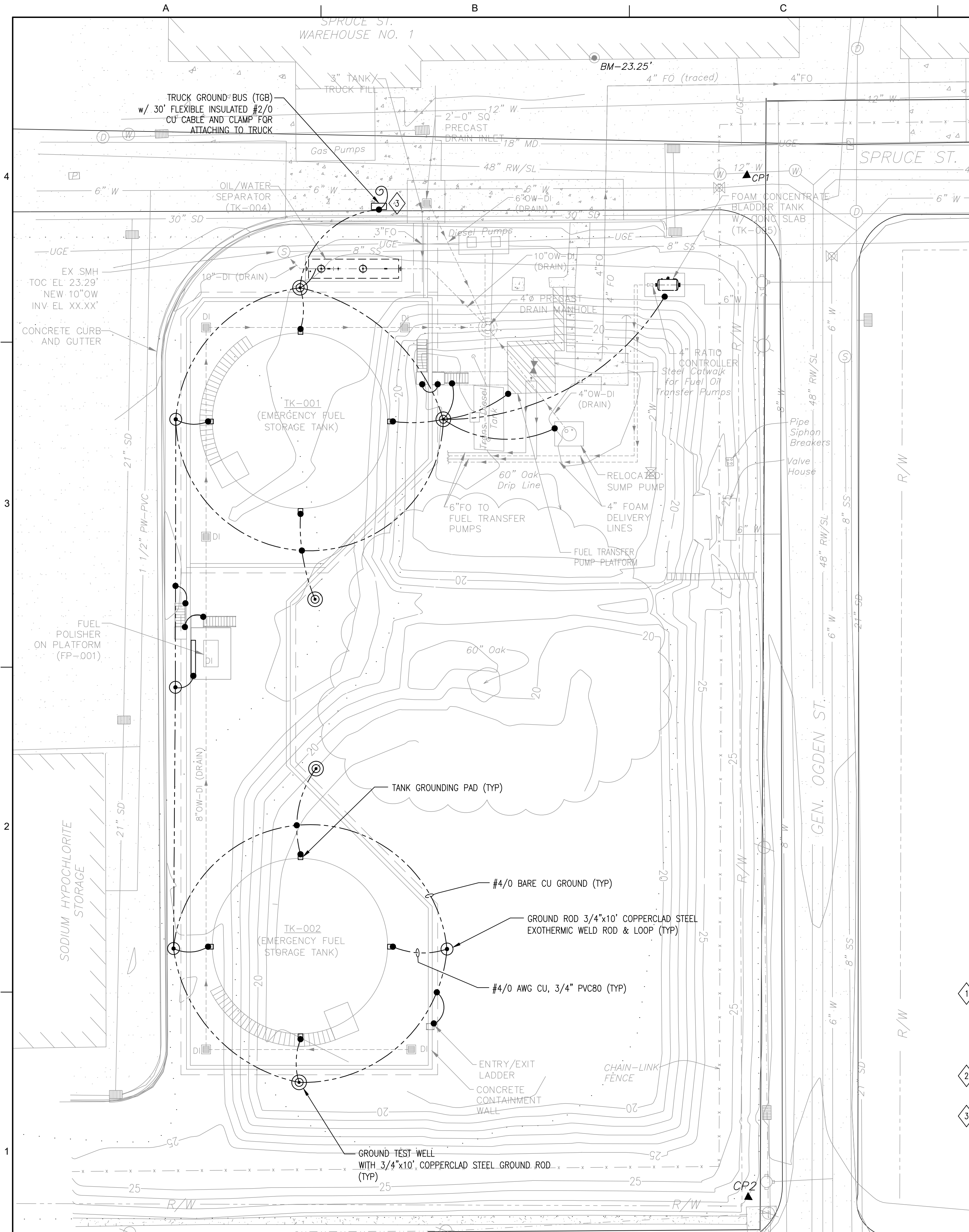
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A	10-25-19	AS-BUILT MARKUPS	LHN
1	3-27-15	REVISION TO REMOTE RELEASING MODULES (RRM) (ADD.4)	HGH

SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT			
MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FIRE ALARM CONTROL PANEL SYSTEM CONFIG. & WIRING DIAGRAM			
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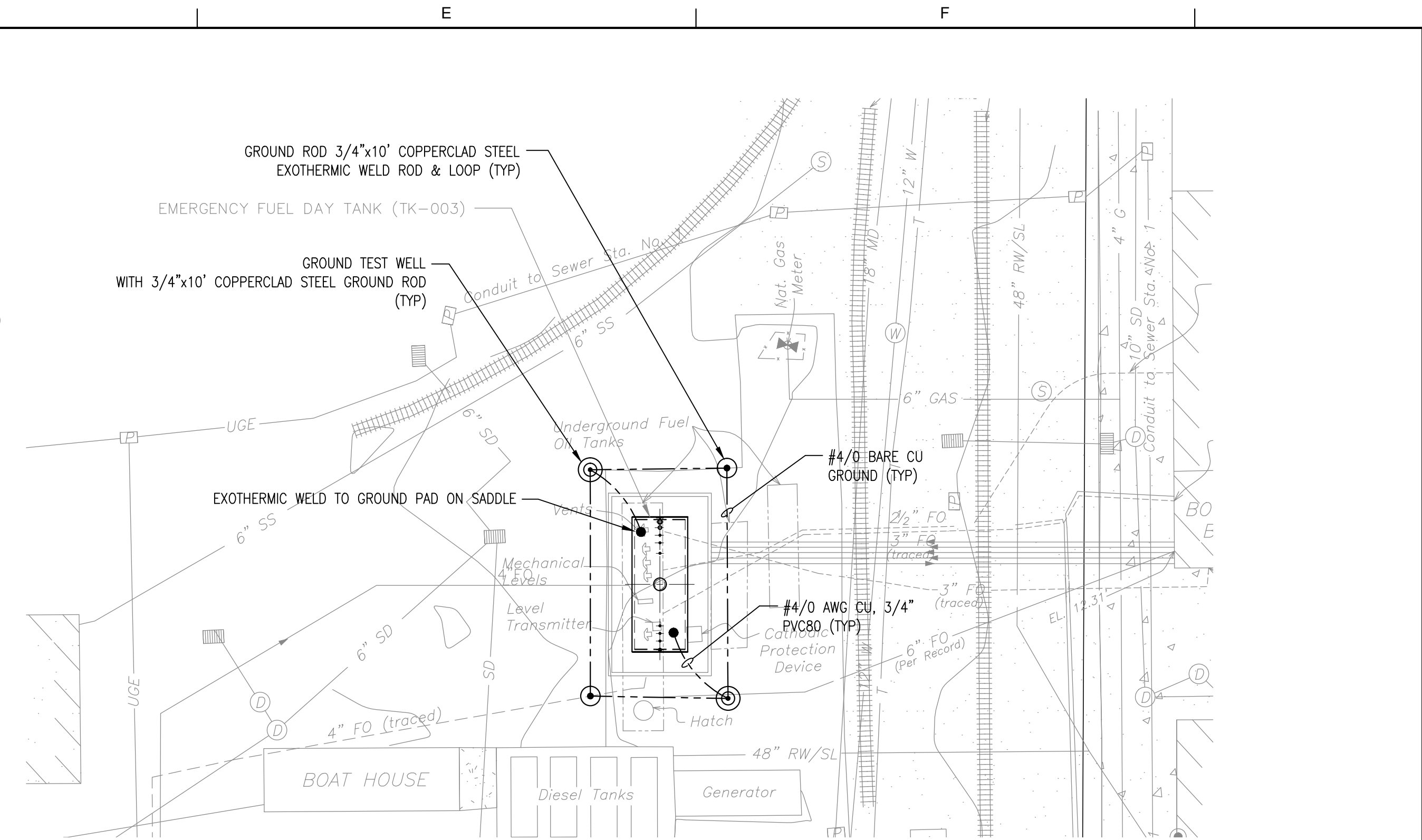
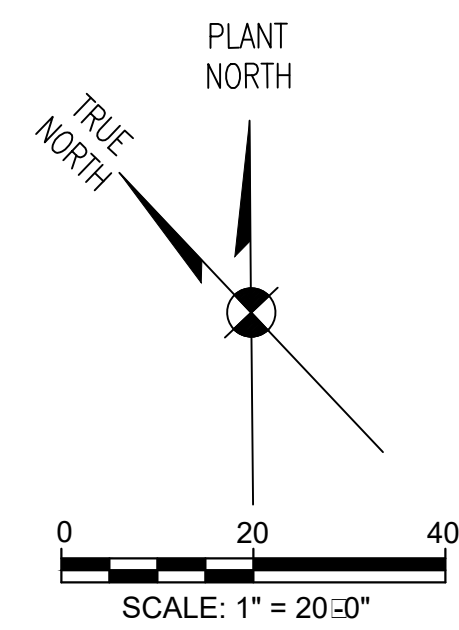
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TRIGON DWG. NO. EB-04



FUEL STORAGE TANKS - GROUNDING PLAN

1 PLAN SCALE: 1"=20'



DAY TANK - GROUNDING PLAN

2 PLAN SCALE: 1"=20'

GENERAL NOTES:

- A. ALL EXTERIOR CONNECTIONS SHALL BE EXOTHERMIC WELDS.
- B. INTERIOR CONNECTIONS SHALL USE CADWELD OR 2-HOLE (COMPRESSION) CONNECTORS FOR WIRES AND APPROVED GROUND CLAMPS FOR PIPES.
- C. CONDUIT AND SLEEVES SHALL BE PVC (SCH. 80).
- D. NO METALLIC SLEEVES, STRAPS, HANGERS, CLAMPS, ETC. SHALL ENCIRCLE ANY GROUND WIRE IN THE GROUND SYSTEM. USE PVC, NYLON AND FIBERGLASS WHERE POSSIBLE.
- E. NO "T" CONNECTIONS (EXCEPT RING GROUND TO ETC.) ARE ALLOWED IN ANY GROUND WIRE - USE PARALLEL CONNECTORS.
- F. LIMIT THE RUNNING LENGTH OF ANY GROUND WIRE TO 200 FEET.
- G. PHOTOGRAPHS OF ALL BURIED CONNECTIONS (TO PIPES, CONDUIT, ETC.), ARE REQUIRED.
- H. A "WELDING PERMIT" IS REQUIRED FOR CADWELDING, WELDING ON OR INSIDE THE STRUCTURE.
- I. MINIMUM BENDING RADIUS FOR ALL GROUND WIRES IS 12".
- J. COAT ALL BOLTED CONNECTIONS WITH ANTI-OXIDANT.
- K. BOND ALL METALLIC CONDUITS TO CLOSEST GROUND BUS (-GB) WHERE THEY ENTER A ROOM OR DEDICATED SPACE. USE BURNDY TIN PLATED 'GAR'.
- L. RUN GROUNDING CONDUCTOR AS SHORT AND AS STRAIGHT AS POSSIBLE.
- M. ALL BENDS AND CURVES SHALL BE TOWARD THE GROUND LOCATION (GROUNDED END) OF CONDUCTOR.
- N. GROUNDING CONDUCTORS SHALL BE SECURELY FASTENED AT INTERVALS NOT EXCEEDING 36".
- O. TINNED COPPER, TIN PLATED CONNECTORS SHALL BE USED WHEN CONNECTING TO GALVANIZED STEEL.

SPECIFIC NOTES:

- 1 PROVIDE LIGHTNING PROTECTION SYSTEM (LPS) ON STORAGE TANKS PER SPECIFICATIONS. LIGHTNING PROTECTION SYSTEM (LPS) DOWN CONDUCTORS ARE EXOTHERMICALLY CONNECTED TO 4/0 GROUND LOOP. COORDINATE SYSTEM PROTECTION LOCATION OF DOWN CONDUCTORS, ETC. WITH LPS CONTRACTOR. LPS CONTRACTOR TO COORDINATE GROUNDING CONNECTIONS WITH ELECTRICAL CONTRACTOR SUCH THAT ALL METAL ITEMS ARE BONDED AND ALL OUTSIDE BLDG. STEEL IS GROUNDED AND DESIGN COORDINATED PER NEC AND NFPA STANDARDS. KEEP LPS DOWN CONDUCTORS MINIMUM 6' AWAY FROM ELECTRONIC GEAR. COORDINATE WITH CONTRACTOR.
- 2 AT STORAGE TANK FACILITY, THERMOWELD INCOMING DUCT BANK GROUND WIRE TO GROUND LOOP. AT OPPOSITE END OF DUCT BANK, BOND DUCT BANK GROUND TO CONDUITS USING TIN PLATED "GAR" CONNECTORS.
- 3 CONNECT WITH 2 HOLE COMPRESSION CONNECTORS.

LEGEND:

- TGB TRUCK GROUND BUS, 4"x 1/2"x6" TIN PLATED CU BAR (SEE SPECS)
- EXOTHERMIC CONNECTION
- 2-HOLE UL LISTED COMPRESSION GROUNDING CONNECTOR
- GROUND WIRE
- GROUND ROD: 3/4"x10', COPPER CLAD STEEL, THERMOWELD GROUND LOOP TO ROD
- GROUND TEST WELL WITH GROUND ROD: 3/4"x10', COPPER CLAD STEEL

⚡ LIGHTNING PROTECTION AS-BUILTS PROVIDED BY BONDED VIA SUL-0240

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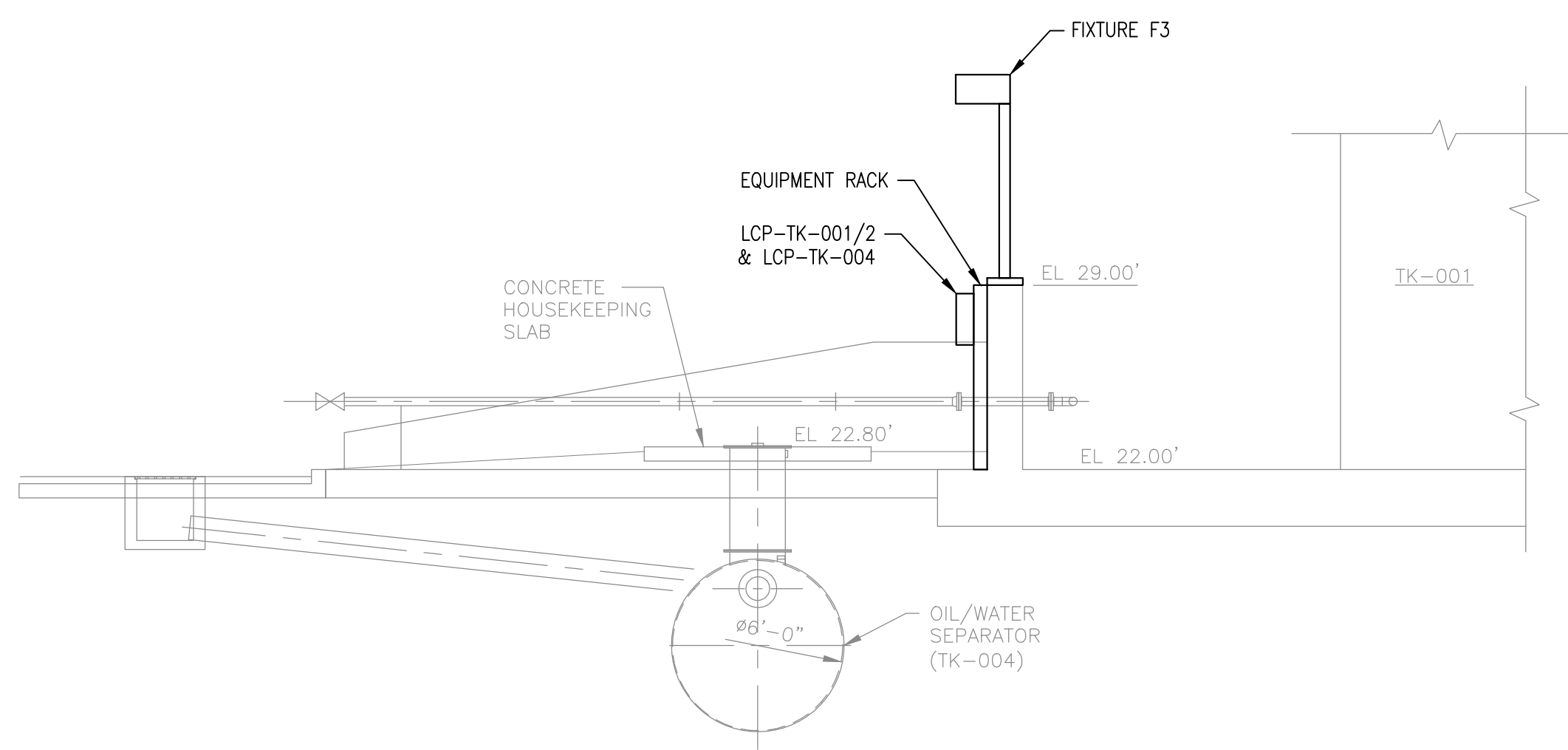
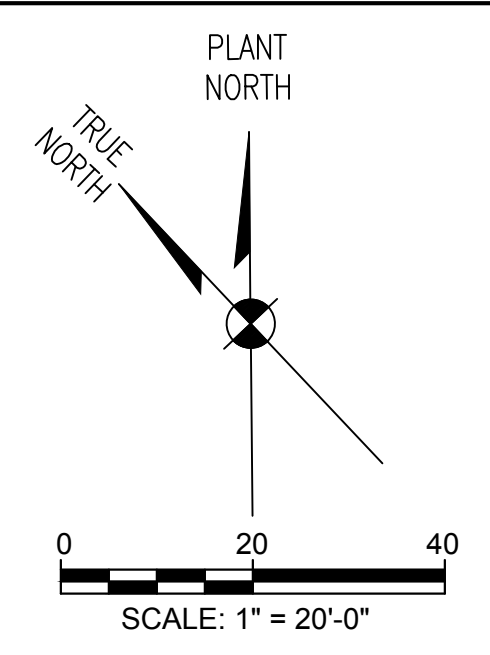
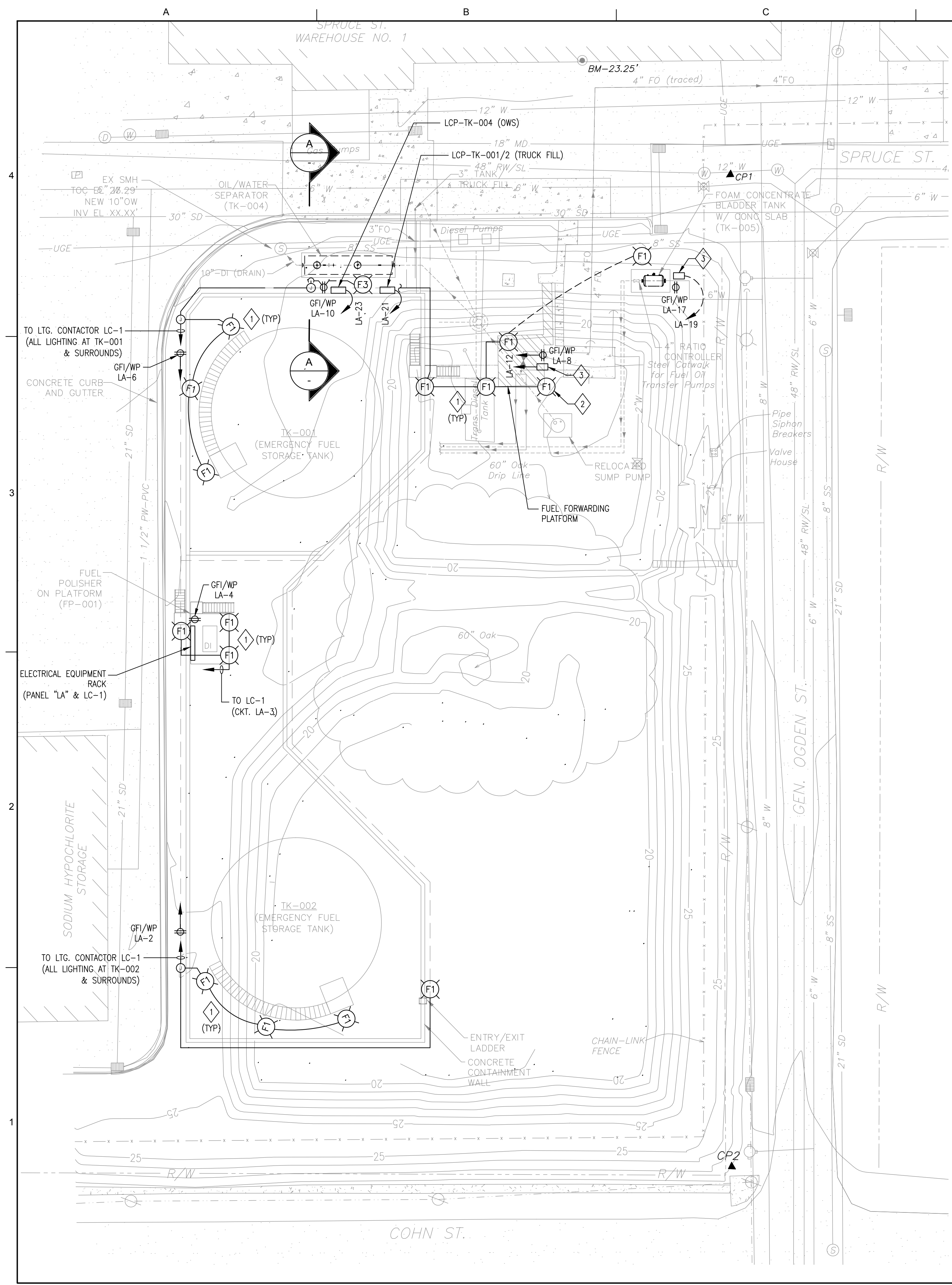
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LAST EDIT:		
SCALE:	1"=20-0"	
DATE:	JANUARY 28, 2015	
DWG. No. 12098-W8		
SET NO.		SHEET NO. 51 OF 72

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLE

FUEL STORAGE DAY TANKS GROUNDING PLANS



A SECTION
SCALE: 1"=5'-0"

GENERAL NOTES:

- 1 CONDUITS SHALL NOT PENETRATE STORAGE TANK FLOOR INSIDE CONTAINMENT AREA. RUN CONDUITS EXPOSED ALONG CONTAINMENT WALLS.

NOTES:

- 1 FIXTURE F1: WHERE MOUNTED ON PROPOSED EQUIPMENT, CONTRACTOR SHALL COORDINATE WITH HIS SUPPLIERS, TO PROVIDE A MOUNTING BASE PLATE FOR FIXTURE F1. THE ENTIRE ASSEMBLED FIXTURE SUPPORT SHALL BE RATED FOR 150MPH WIND LOAD ON THE FIXTURE.
- 2 FIXTURE F1: MOUNTED ON EXISTING FUEL FORWARDING PLATFORM; CONTRACTOR SHALL PROVIDE A FIXTURE BASE PLATE, BOLTED TO THE EXISTING STRUCTURE, RATED FOR 150MPH WIND LOAD ON THE FIXTURE.
- 3 SPARE CIRCUIT: TERMINATE IN NEMA 4X 304SS ENCLOSURE 6"x4"x4".
- 4 SEE DWG. EZ-03 FOR FIXTURE SCHEDULE.

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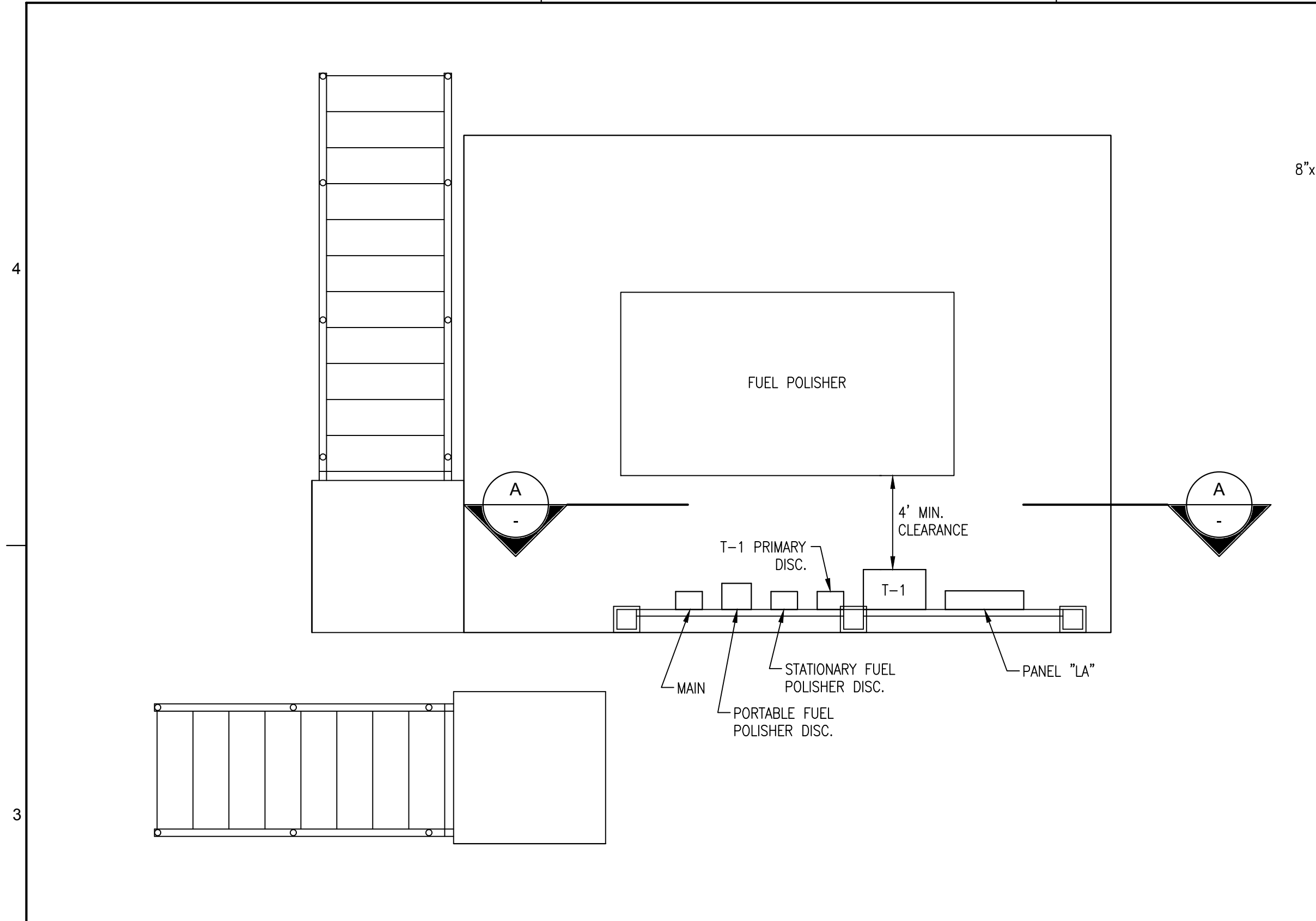
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DATE:	JANUARY 28, 2015	SHEET NO. 52 OF 72

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

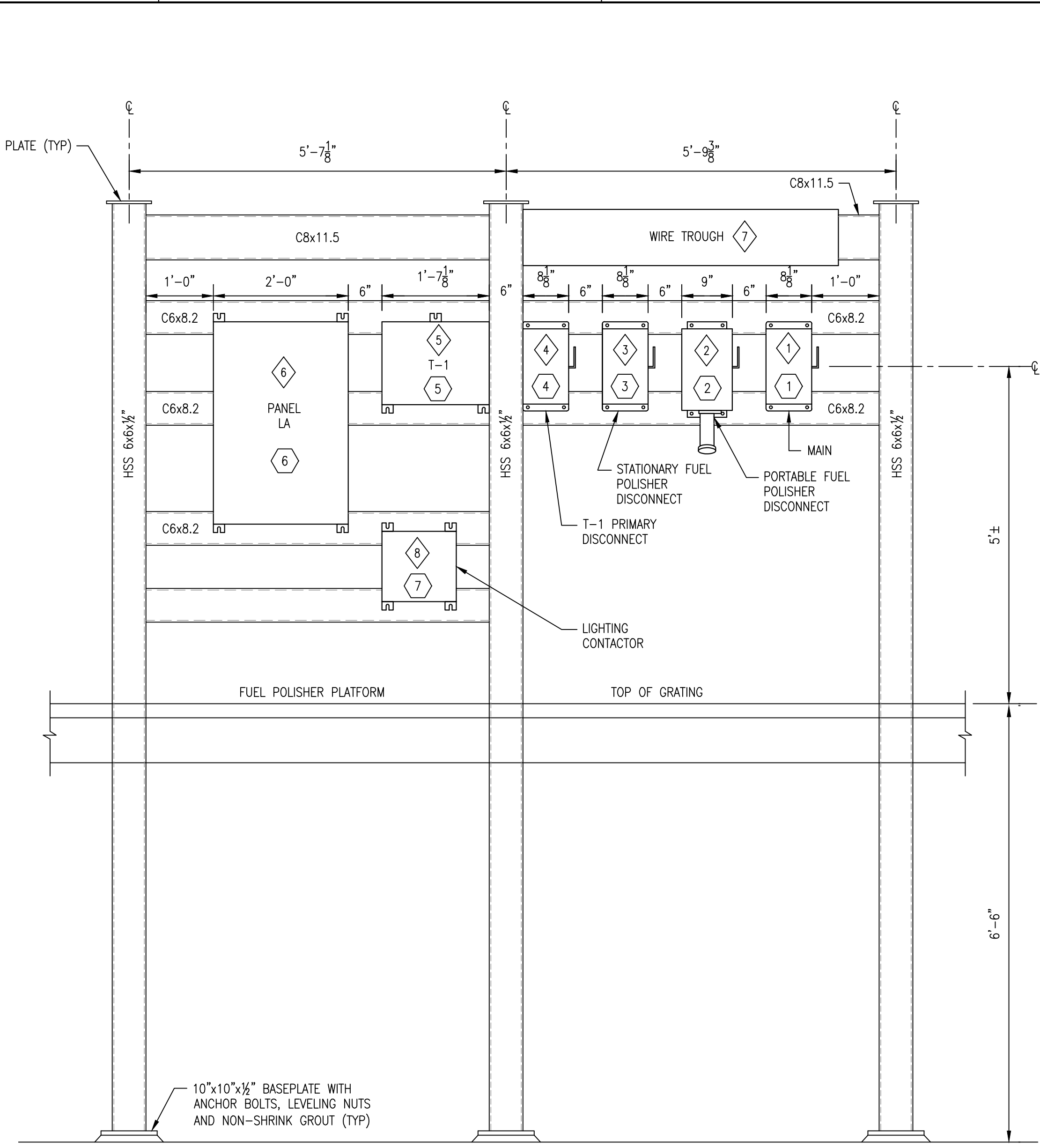
FUEL STORAGE TANKS SITE PLAN LIGHTING & RECEPTACLES

A B C D E F



FUEL POLISHER PLATFORM - ENLARGED PLAN

1 PLAN
SCALE: 3/8"=1'-0"

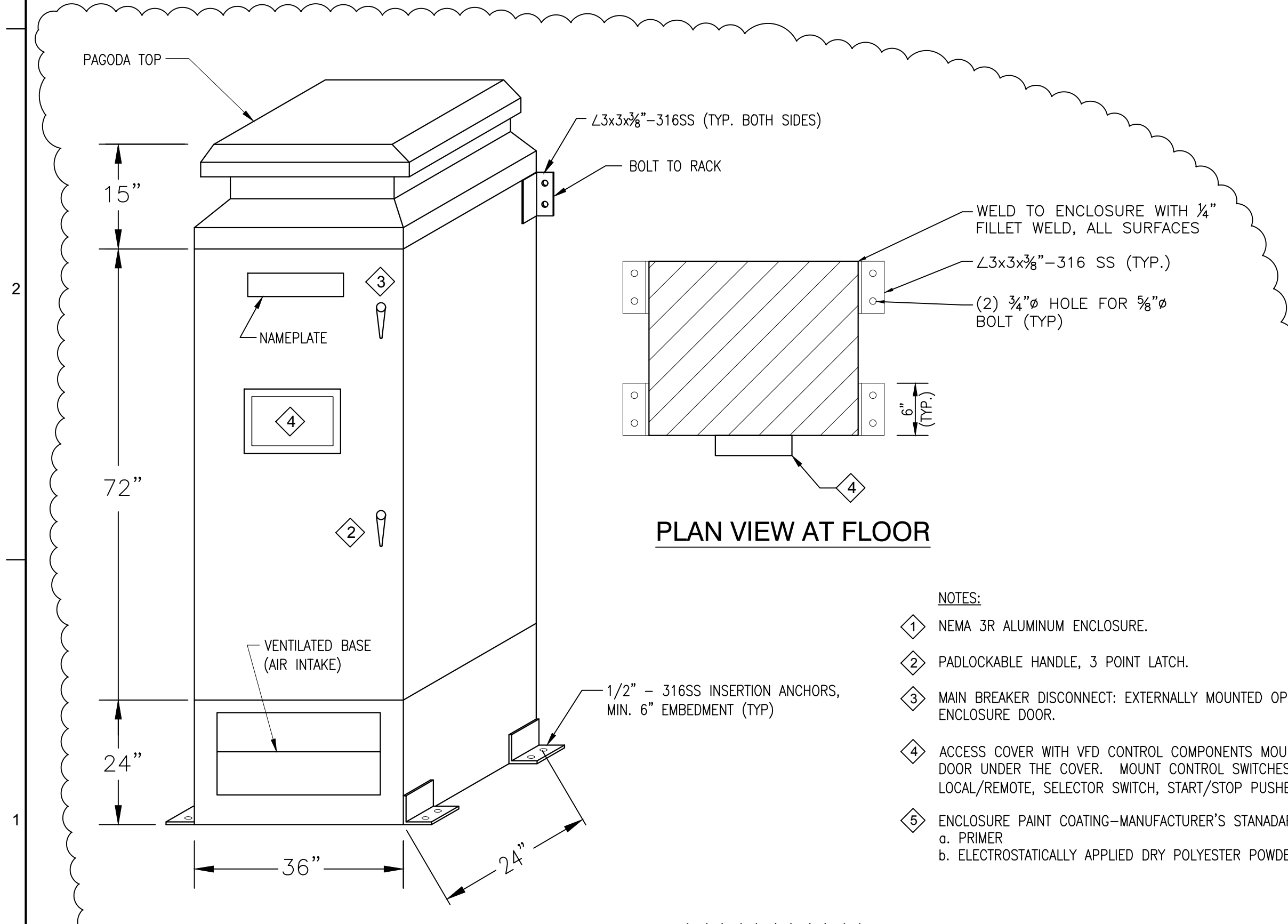


FUEL POLISHER ELECTRICAL EQUIPMENT MOUNTING RACK

A SECTION
SCALE: 3/4"=1'-0"

- NAME PLATE LEGEND:
- 1 480V. MAIN DISCONNECT
 - 2 PORTABLE FUEL POLISHER
 - 3 STATIONARY FUEL POLISHER
 - 4 480V. FDS, TRANSFORMER T-1
 - 5 TRANSFORMER T-1, 9kVA, 120/208V, 3Ø, 4W.
 - 6 PANEL LA, 120/208V, 3Ø, 4W.
 - 7 LIGHTING CONTACTOR (LC-1) STORAGE TANKS

- NOTES:
- 1 HEAVY DUTY, NON FUSED SAFETY SWITCH, 60A, 600V, 3P, 3W, NEMA 4X, 304SS.
 - 2 HEAVY DUTY, FUSED SAFETY SWITCH, 30A, 600V, 3P, 4W, INTERLOCKED RECEPTACLE, NEMA 4X, 304SS, FUSED, VIEWING WINDOW, AND MATING PLUG.
 - 3 HEAVY DUTY, FUSED SAFETY SWITCH, 30A, 600V, 3P, 3W, NEMA 4X, 304SS.
 - 4 HEAVY DUTY, FUSED SAFETY SWITCH, 30A, 600V, 3P, 3W, NEMA 4X, 304SS.
 - 5 TRANSFORMER, 316SS ENCLOSURE, NEMA 4X, EPOXY ENCAPSULATED.
 - 6 PANELBOARD, NEMA 4X, 304SS ENCLOSURE, 3 POINT LATCHING HANDLE ON DOOR.
 - 7 WIRING TROUGH, 316SS NEMA 4X WITH BOLT-ON GASKETED COVER, SIZE PER NEC.
 - 8 3 POLE COMBINATION LIGHTING CONTACTOR, H/O/A, 120V. CONTROL TRANSFORMER, 30A, 240V, NEMA 4X, 304SS ENCLOSURE.
 - 9 RACK SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION.
 - 10 CONTRACTOR SHALL COORDINATE DETAILS WITH PLATFORM SUPPLIER. SEE DRAWING SB-11.



FOAM TANK BOOSTER PUMP - VFD DRIVE ENCLOSURE
N.T.S.

- NOTES:
- 1 NEMA 3R ALUMINUM ENCLOSURE.
 - 2 PADLOCKABLE HANDLE, 3 POINT LATCH.
 - 3 MAIN BREAKER DISCONNECT: EXTERNALLY MOUNTED OPERATIONS HANDLE ON DRIVE ENCLOSURE DOOR.
 - 4 ACCESS COVER WITH VFD CONTROL COMPONENTS MOUNTED ON OUTSIDE ENCLOSURE DOOR UNDER THE COVER. MOUNT CONTROL SWITCHES, PILOT LIGHTS, SUCH AS LOCAL/REMOTE, SELECTOR SWITCH, START/STOP PUSHBUTTONS, AND SPEED POT.
 - 5 ENCLOSURE PAINT COATING-MANUFACTURER'S STANDARD GENERALLY AS FOLLOWS:
a. PRIMER
b. ELECTROSTATICALLY APPLIED DRY POLYESTER POWDER COATING - WHITE COLOR.

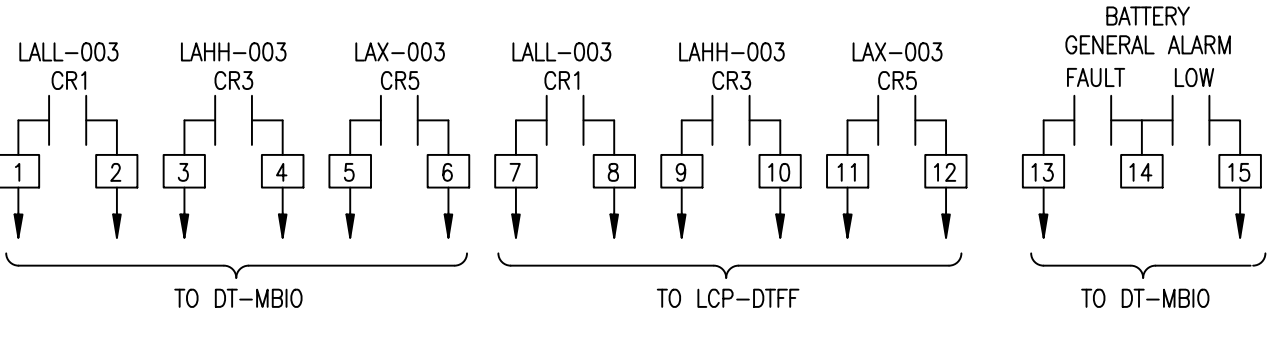
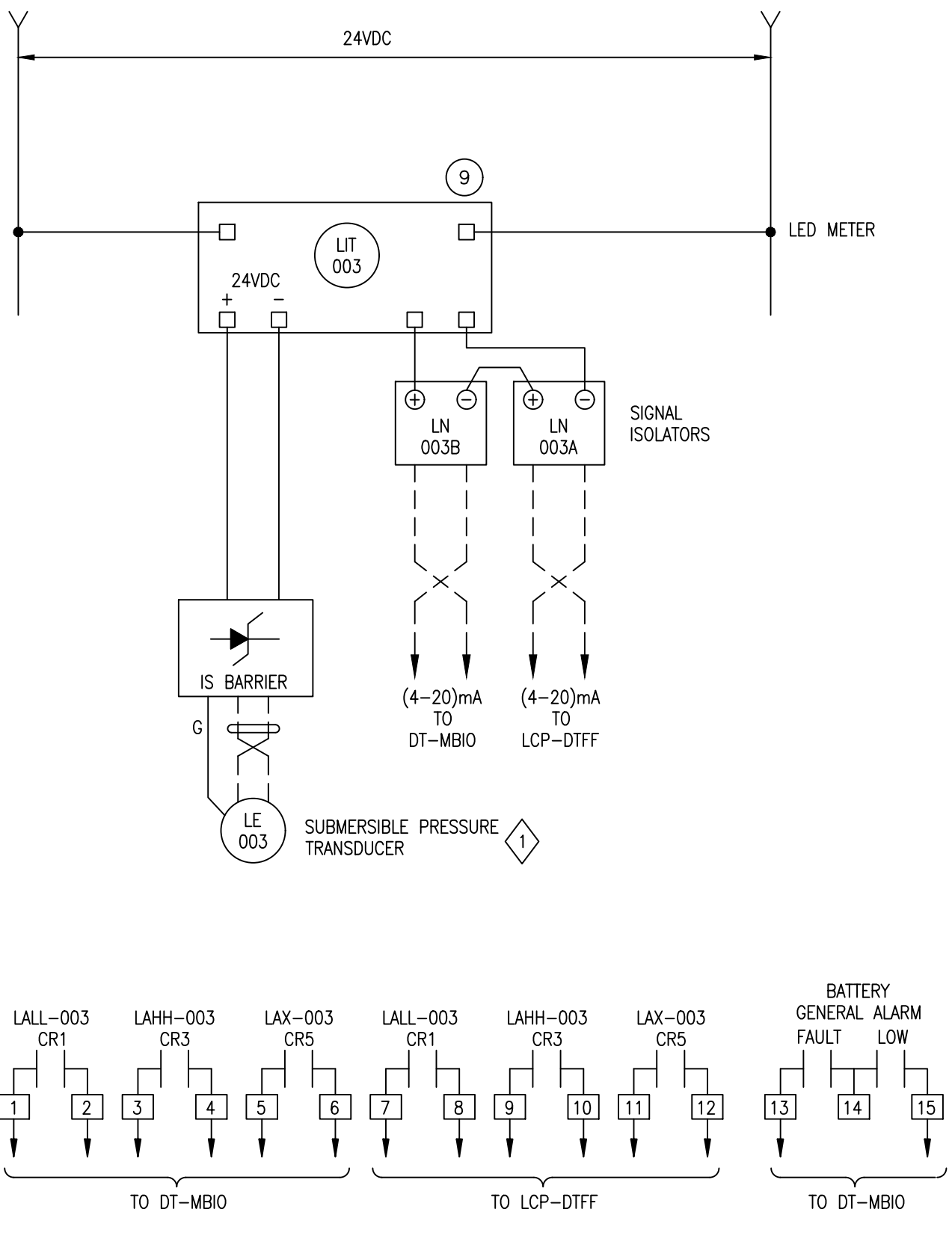
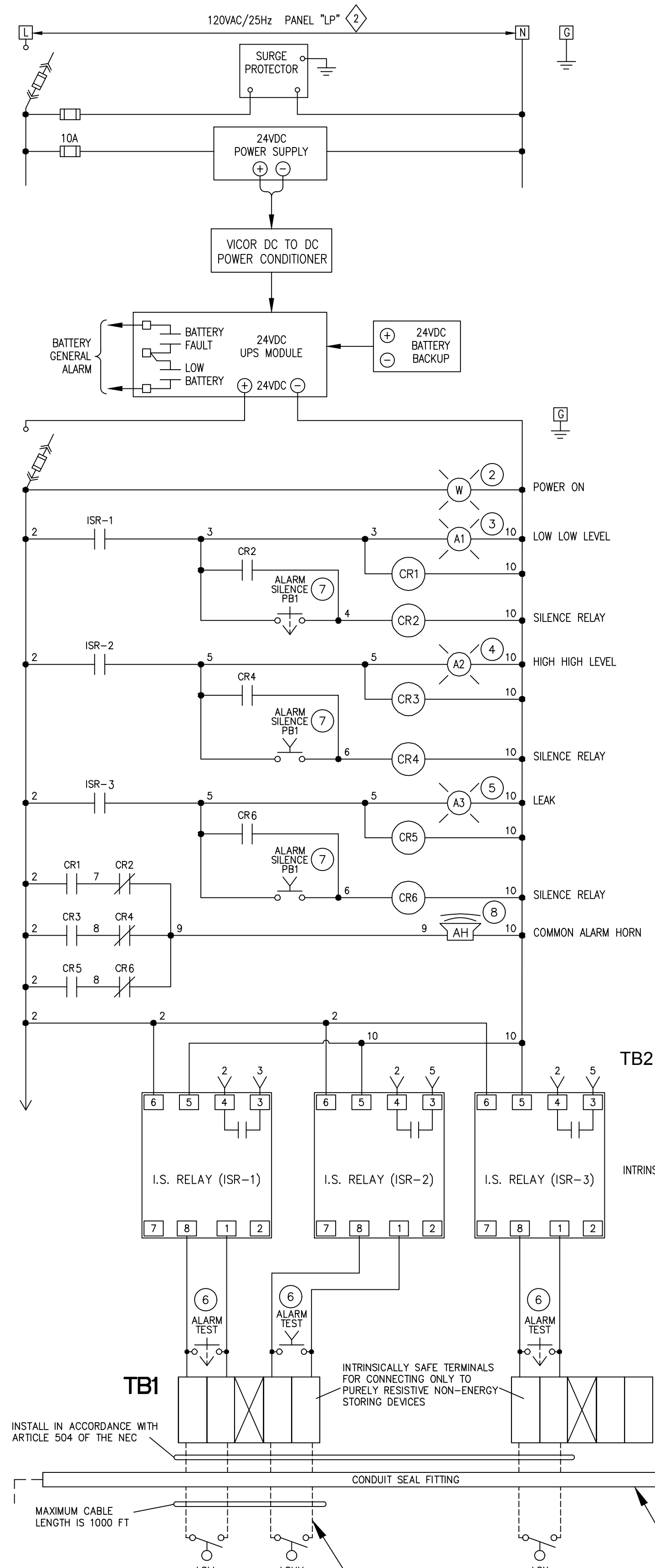
FOAM TANK BOOSTER PUMP WAS REPLACED WITH NEMA 4X STARTER PER HAND SKETCHED SCHEMATIC SUBMITTED BY RED GROUP VIA SUL-0244A

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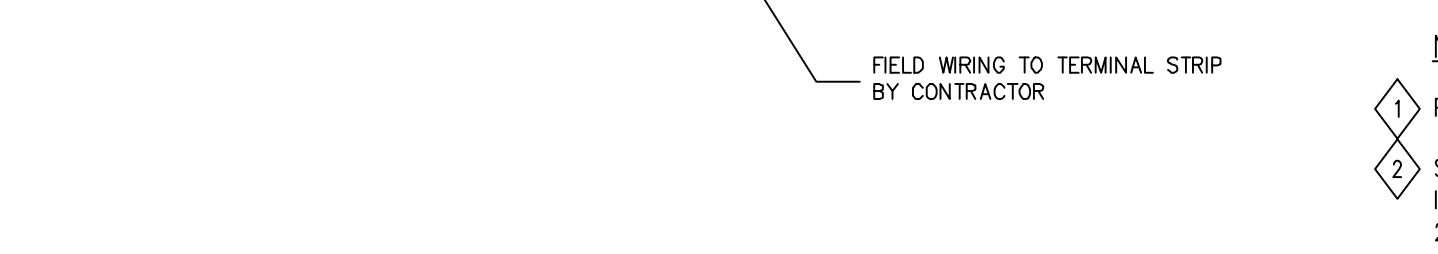
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NEW ORLEANS, LA 70112
TEL: 504-585-5767

REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL POLISHER PLATFORM LAYOUT FOAM TANK BOOSTER PUMP			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 53 OF 72

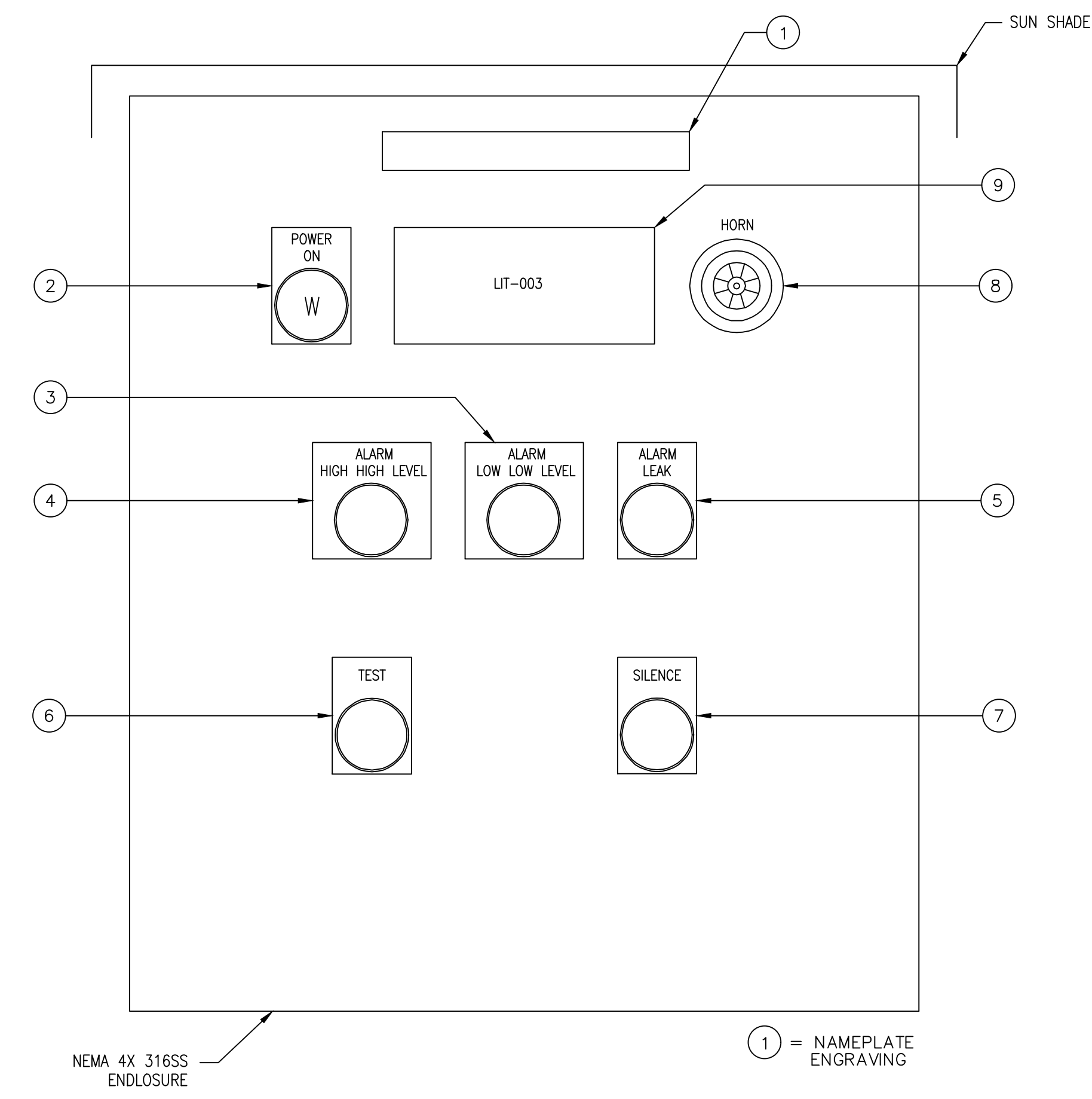


PANELS SUITABLE FOR INTRINSICALLY SAFE CIRCUIT EXTENSIONS FOR USE IN: CLASS I, GROUPS A,B,C,D



- NOTES:
- 1 PROVIDE SPD AT TRANSMITTER & AT PANEL TERMINATION.
 - 2 SUPPLY & INSTALL 15A/1P CIRCUIT BREAKER, SIMILAR TO EXISTING, IN PANEL "LP" (LOCATED IN MCC-3 IN BOILER HOUSE). RUN 2#10, 1#10(G), 3/4" C., CONDUIT TAG <LP-DT-120VAC>

DAY TANK LOCAL CONTROL PANEL (LCP-TK-003)
 1 SCHEMATIC
 NTS



1 DAY TANK LOCAL CONTROL PANEL (LCP-TK-003)
 A DIAGRAM
 NTS

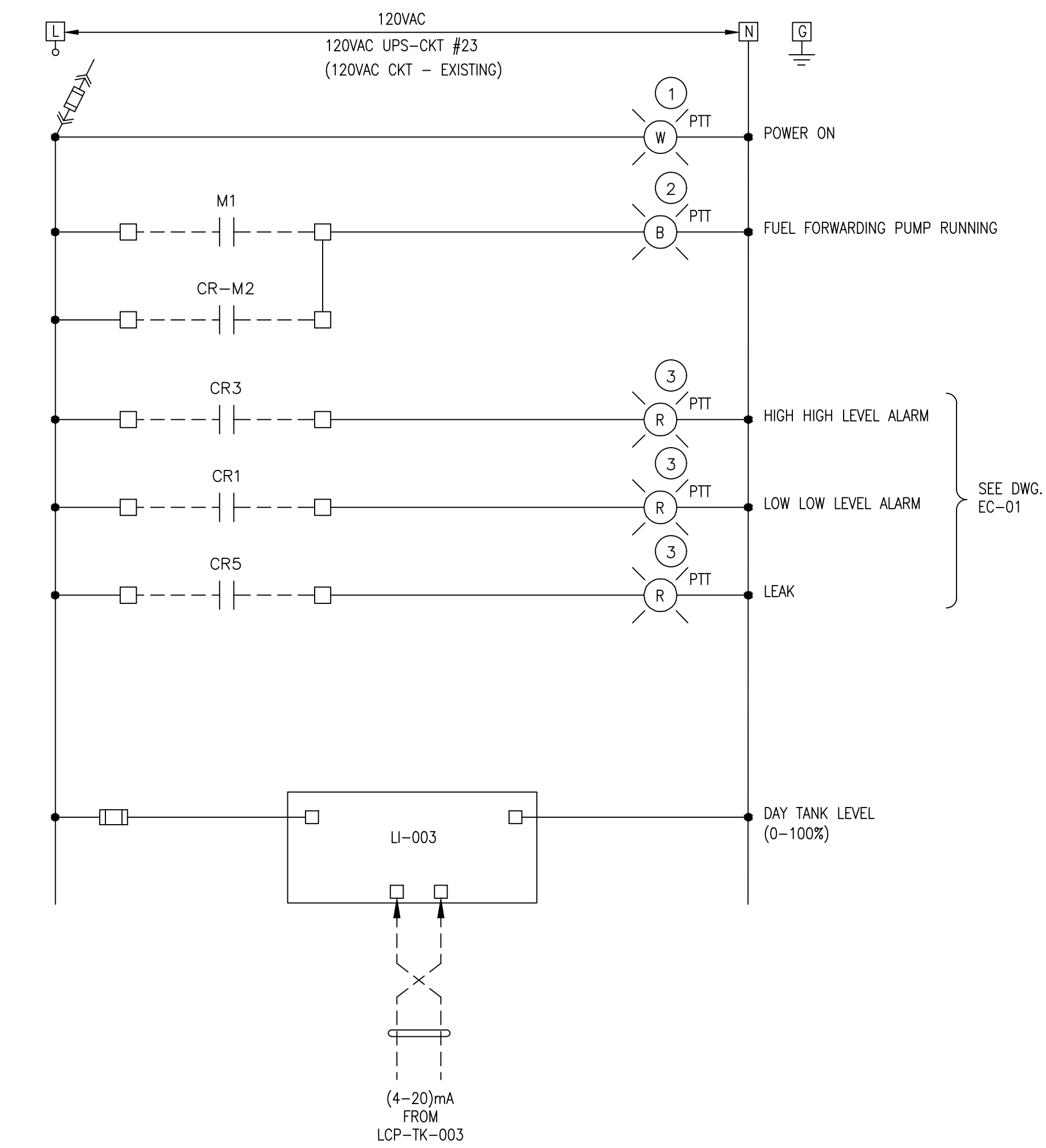
GENERAL NOTES:
 A FOR CONTROL PANEL COMPONENTS, SEE SPECIFICATION SECTION 26 61 00.

CONTROL PANEL AS-BUILTS PROVIDED BY RED GROUP VIA SUL-0244

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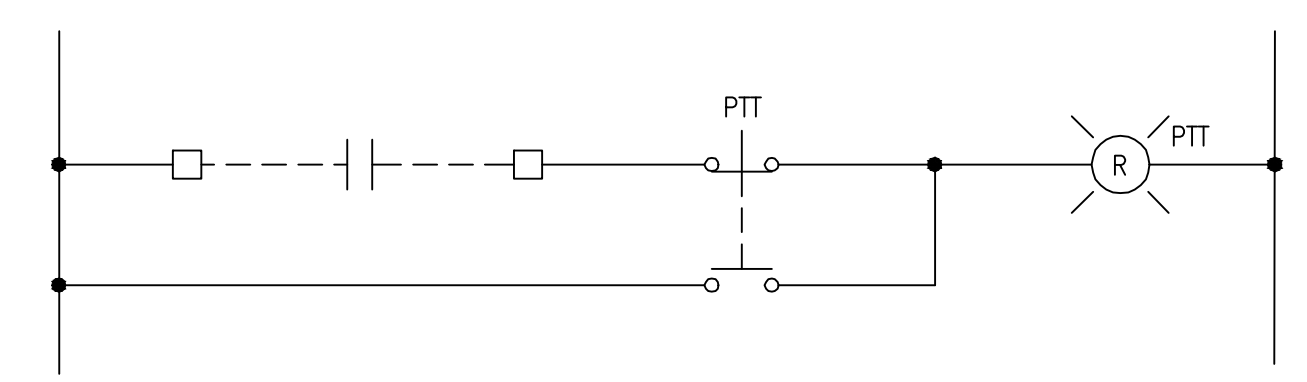
E	Trigon <small>Quality • Commitment • Client Service</small>	TRIGON ASSOCIATES, LLC 1515 POYDRAS STREET SUITE 2200 NEW ORLEANS, LA 70112 TEL: 504-585-5767 trigonassociates.com	DR: S. CLARK CK: H. HAWNEY AP: H. HAWNEY LAST EDIT: SCALE: NOT TO SCALE DATE: JANUARY 28, 2015	GENERAL SUPERINTENDENT	DWG. No. 12098-W8 SHEET NO. 54 OF 72
	TRIGON DWG. NO. EC-01				

REV	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
DAY TANK SCHEMATIC & LOCAL CONTROL PANEL			



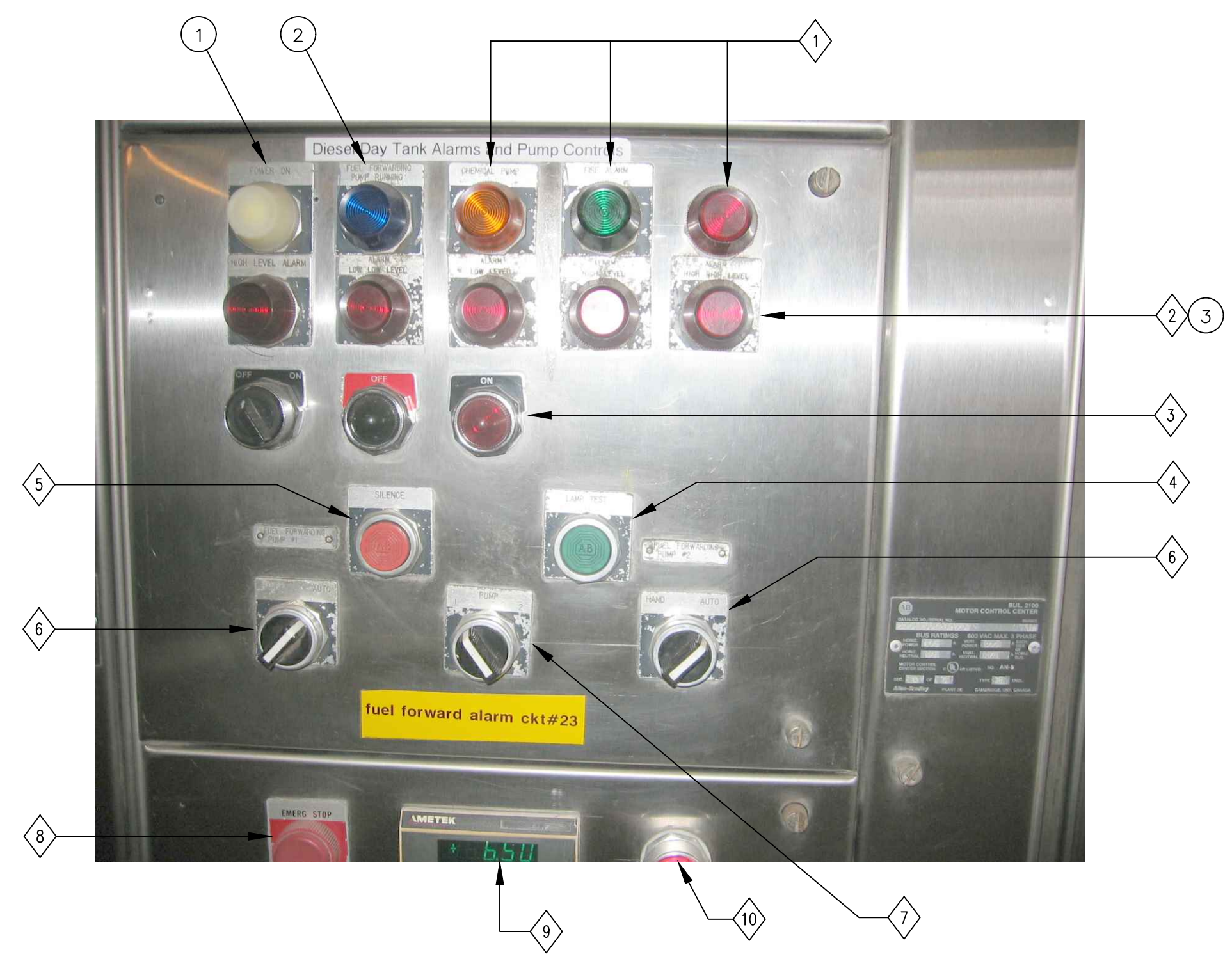
LOCAL CONTROL PANEL - DAY TANK & FUEL FORWARDING PUMPS (LCP-DTFF)

1 SCHEMATIC
NTS



PTT SCHEMATIC - TYPICAL ALL PTT PILOT LIGHTS

2 SCHEMATIC
NTS



LOCAL CONTROL PANEL - DAY TANK (LCP-DTFF): MODIFICATIONS

A DETAIL
NTS

GENERAL NOTES:

- A. PRIOR TO PERFORMING ANY WORK, CONTRACTOR SHALL TRACE OUT ALL EXISTING CONTROL WIRING & GENERATE A DRAWING SHOWING EXISTING CONDITIONS. CONSULT WITH ENGINEER BEFORE PROCEEDING TO MODIFY THE PANEL.
- B. PILOT LIGHTS: REPLACE ALL PILOT LIGHTS WITH LED TYPE, NEMA 4, PUSH TO TEST, A-B #800H.

SPECIFIC NOTES:

- 1 CONTRACTOR TO FIELD DETERMINE THE INITIATING SIGNAL FOR PILOT LIGHTS. IF INITIATING SIGNAL EQUIPMENT IS NOT IN USE, REMOVE PILOT LIGHTS, WIRING, & COVER WITH A BLANK FILLER PLATE.
- 2 LEVEL PILOT LIGHTS: REPLACE THE HIGH HIGH LEVEL AND LOW LOW LEVEL PILOT LIGHTS WITH LED, PTT TYPE. REMOVE THE REMAINING PILOT LIGHTS, ASSOCIATED WIRING & COVER WITH A BLANK FILLER PLATE.
- 3 OFF/ON & PILOT LIGHTS: THESE ITEMS ARE CURRENTLY USED FOR CHEMICAL FUEL ADDITIVE AND SHALL REMAIN.
- 4 LAMP TEST: REMOVE AND COVER WITH A BLANK FILLER PLATE.
- 5 SILENCE: REMOVE THIS PUSH BUTTON & COVER WITH A BLANK FILLER PLATE.
- 6 FUEL FORWARDING PUMP 1, PUMP 2 HAND/AUTO: REPLACE SWITCH AND NAMEPLATE WITH HAND/OFF/COMP, 3 POSITION SELECTOR SWITCH, SPRING RETURN FROM HAND TO OFF, ALLEN BRADLEY 800H.
- 7 PUMP 1/PUMP 2 SELECTOR SWITCH: SELECTOR SWITCH TO REMAIN. ADD CONTACT BLOCKS AS REQUIRED.
- 8 EMERGENCY STOP: REPLACE WITH MUSHROOM HEAD E-STOP, PUSH/PULL, ALLEN BRADLEY 800H.
- 9 DAY TANK LEVEL INDICATOR LI-003: REUSE THE INDICATOR. PROVIDE A FULL NAMEPLATE WITH DESCRIPTION AND TAG NUMBER.
- 10 RESET PILOT LIGHT: CONTRACTOR TO FIELD INVESTIGATE FUNCTION. CONSULT WITH ENGINEER IF LIGHT SHOULD BE LEFT IN PLACE OR REMOVED.

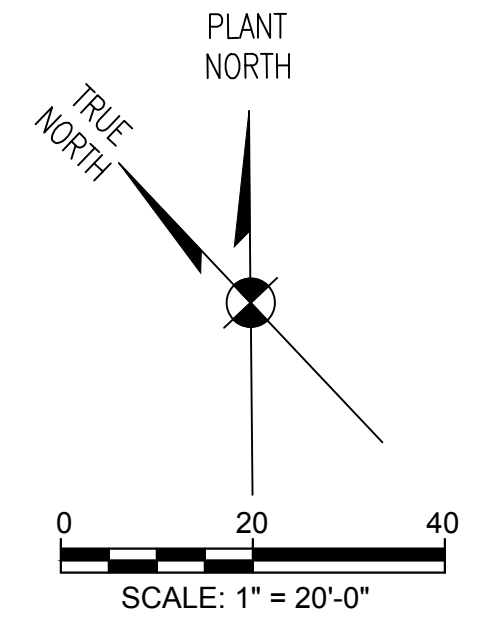
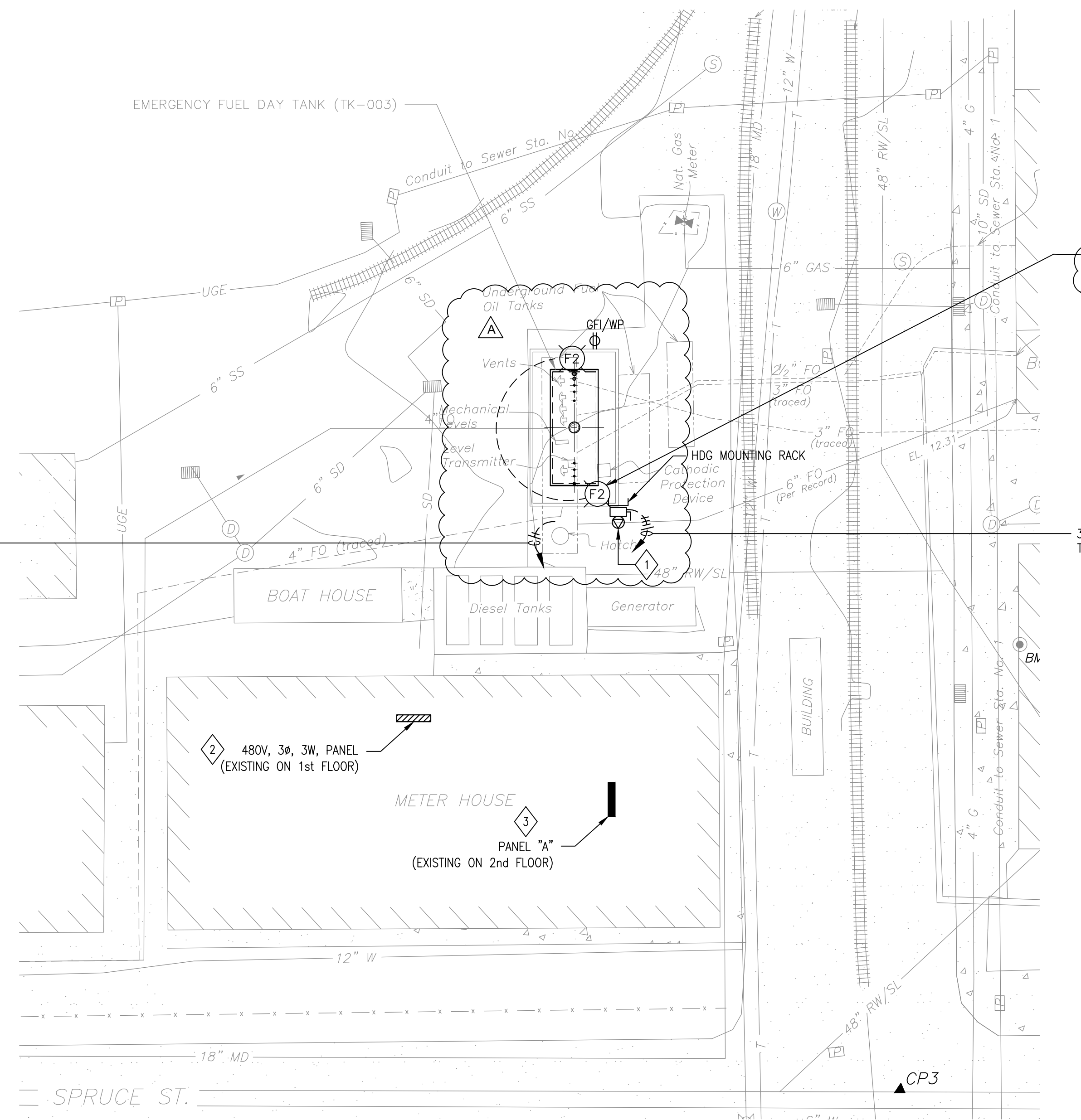
CONTROL PANEL AS-BUILTS PROVIDED BY RED GROUP VIA SUL-0244

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NEW ORLEANS, LA 70112
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REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
DAY TANK SCHEMATIC & LOCAL CONTROL PANEL			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 55 OF 72



NOTES:

- 1 30A, 3P, 4W, INTERLOCKED RECEPTACLE, HP RATED (7½HP), NEMA 4X 304SS, FUSED, VIEWING WINDOW, CROUSE HINDS WSRDW3352 SM S901, WITH MATING 3W, 4P PLUG, CROUSE HINDS APJ3485 OR EQUAL.
- 2 480V, 3Ø, 3W, PANEL: (EXISTING): SQ-D, 1 LINE, HCM CAT# 2347-4. INSTALL 30A/3P, 480V, CIRCUIT BREAKER IN PANEL FOR 480V. RECEPTACLE AT DAY TANK. RECEPTACLE IS FOR PORTABLE FUEL POLISHER.
- 3 INSTALL 3-20A/1P BREAKERS IN PANEL "A" TO MATCH EXISTING. RUN 1 CIRCUIT FOR DRY TANK LIGHTING. RUN 1 CIRCUIT AS SPARE TO DAY TANK LCP MOUNTING RACK. TERMINATE THE SPARE CIRCUIT IN 6"x4"x4" NEMA 4X, 304SS ENCLOSURE. RUN 1 CIRCUIT TO GFI/WP RECEPTACLE. RUN UNDERGROUND FROM METER HOUSE. ROUTE UNDERGROUND AROUND EXISTING EQUIPMENT.
- 4 FOR FIXTURE SCHEDULE, SEE DWG. EZ-03.

3 6#10, 1#10(G), 1" C.
TO METER HOUSE PANEL "A"

3#10, 1#10(G), 3/4" C.
TO METER HOUSE 480V. PANEL

2 480V, 3Ø, 3W, PANEL
(EXISTING ON 1st FLOOR)

3 PANEL "A"
(EXISTING ON 2nd FLOOR)

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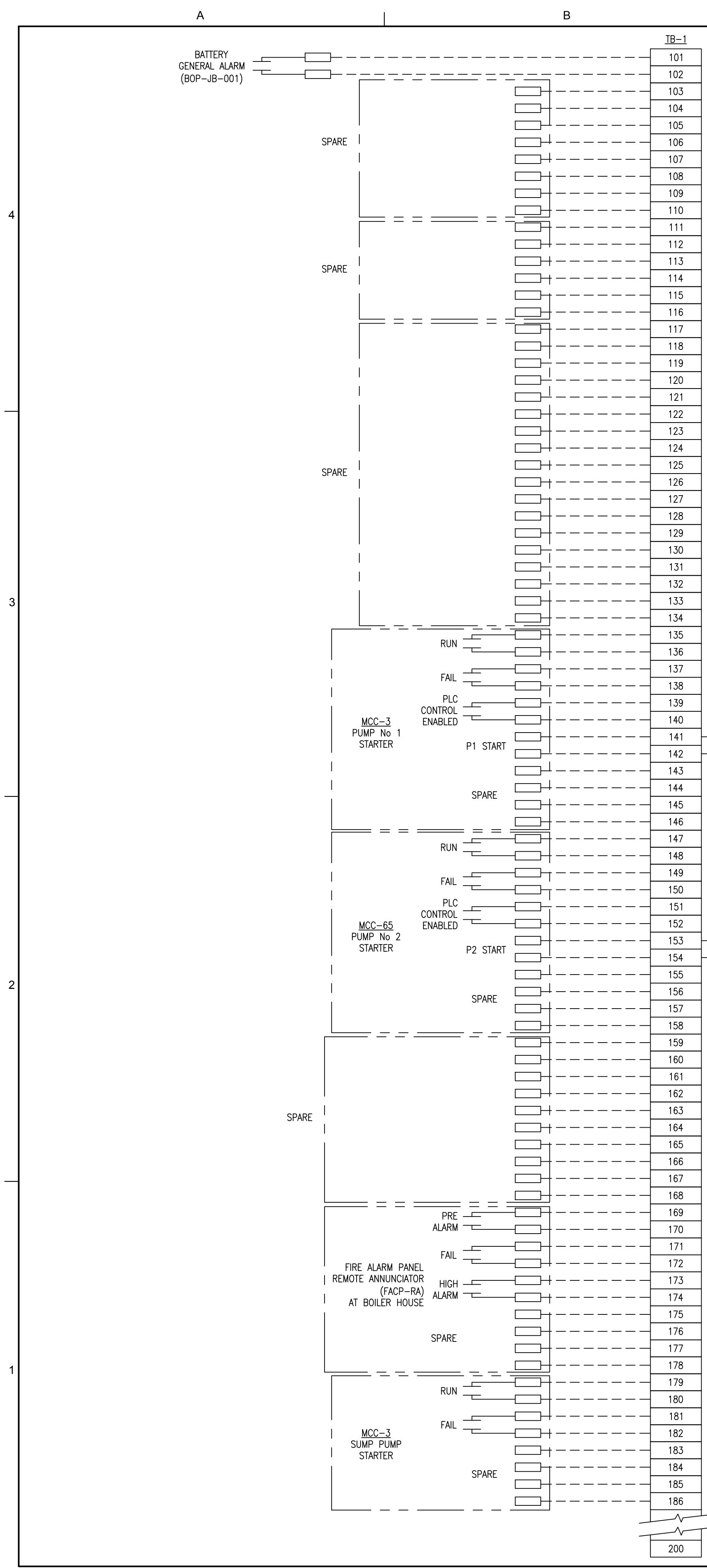
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TEL: 504-585-5767
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TRIGON DWG. NO. EC-03

DR.	S. CLARK	GENERAL SUPERINTENDENT
CK.	H. HAWNEY	
AP.	H. HAWNEY	
LAST EDIT:		
SCALE:	1"=20'-0"	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 56 OF 72

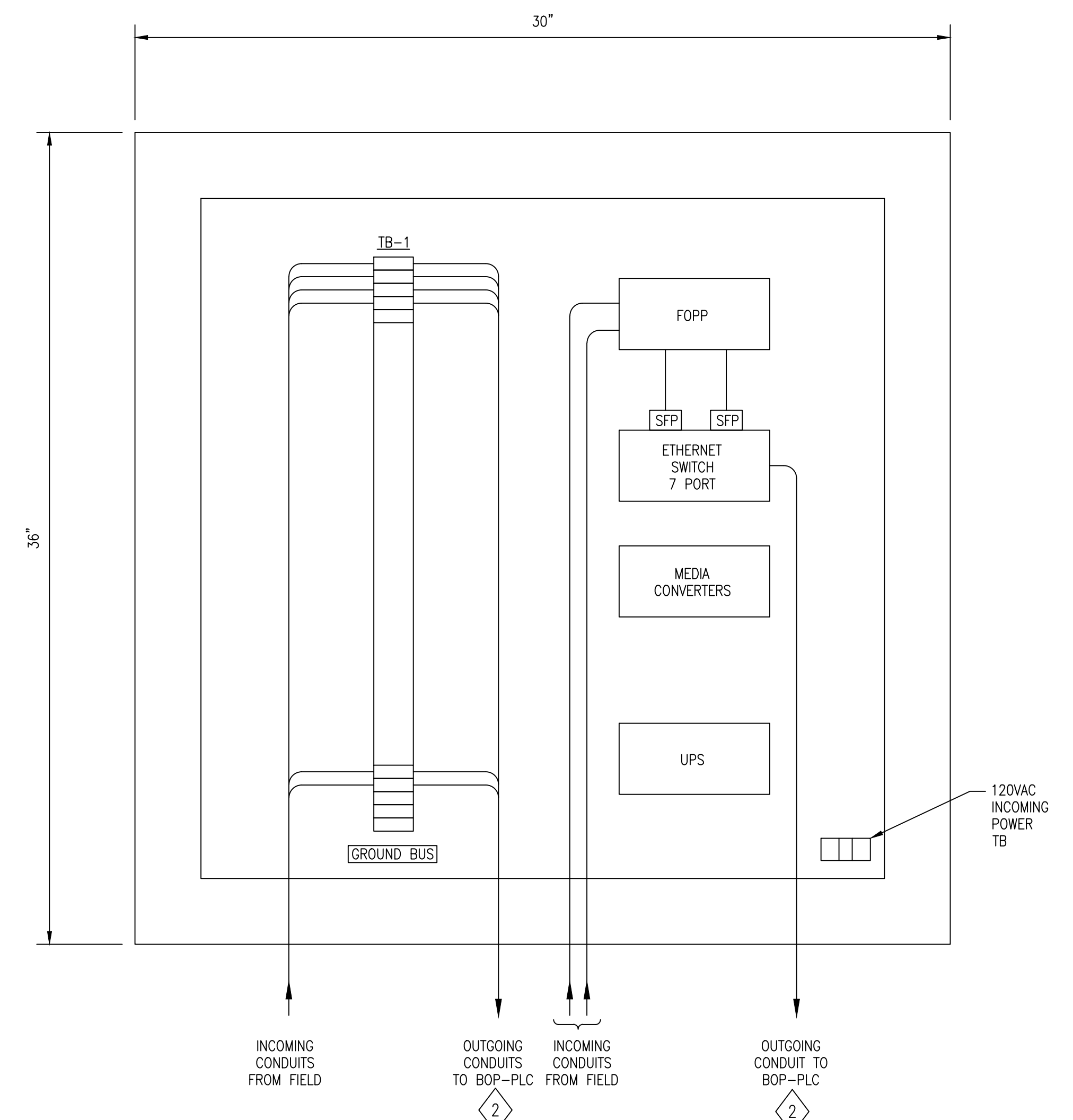
**SEWERAGE AND WATER BOARD
OF NEW ORLEANS**

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

**DAY TANK
ELECTRICAL SITE PLAN**



BOILER HOUSE JUNCTION BOX #1 (BOP-JB-001)
A WIRING DIAGRAM
 NTS



BOILER HOUSE JUNCTION BOX #1 (BOP-JB-001)

1 DETAIL
 - NTS

- NOTES:
- 1 BOP-JB-001: NEMA 4X, 304SS, 36"H x 30"W x 10"D, 3 POINT LATCH, HOFFMAN CAT # A36H3010SS6LP3PT OR EQUAL.
 - 2 SEE PROJECT CP1370 FOR INTERCONNECTION TO BOP-JB-001.

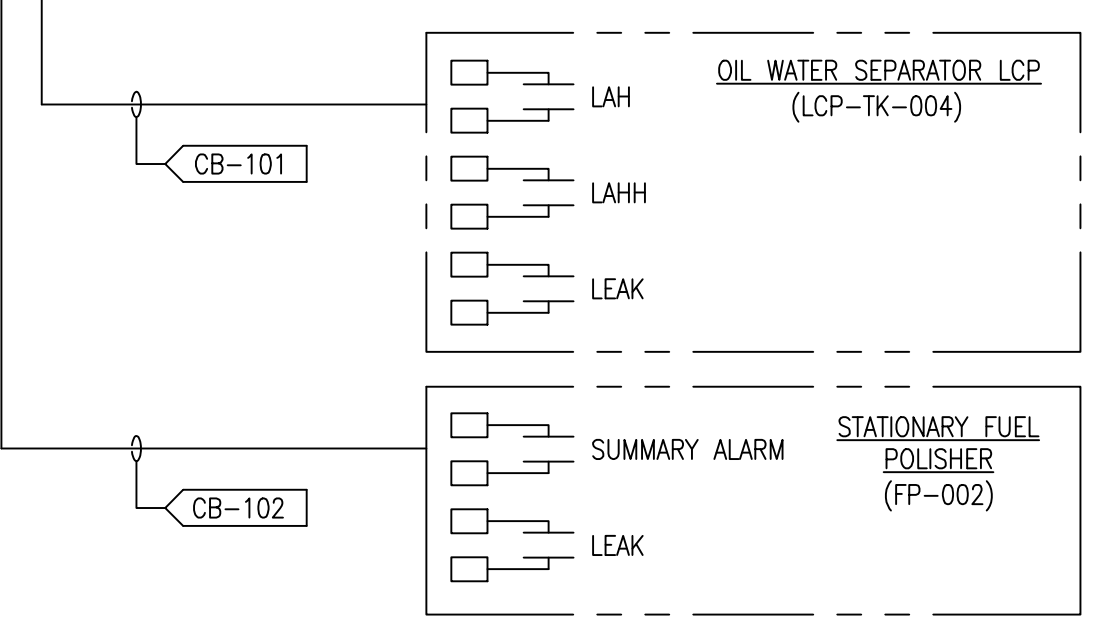
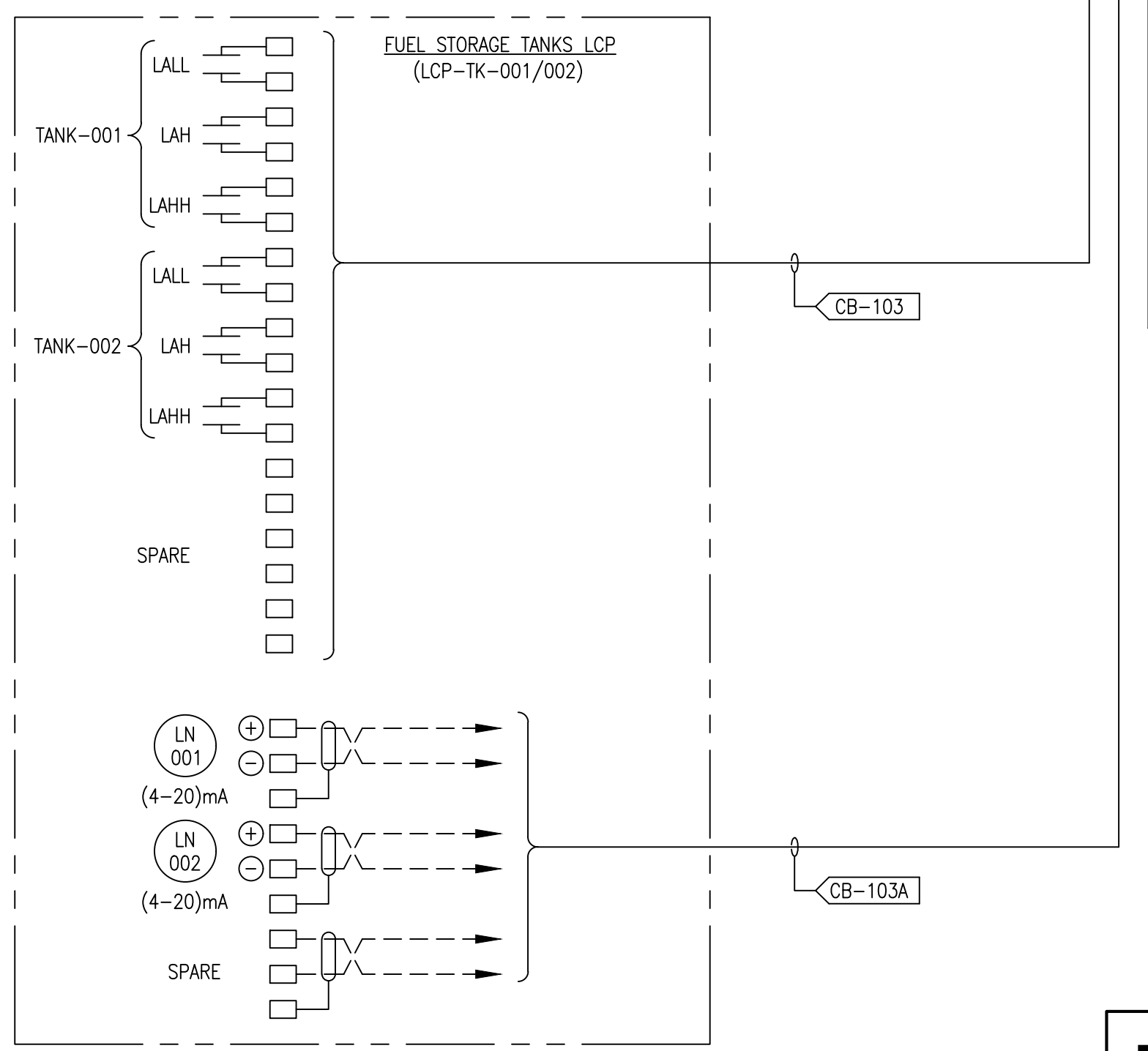
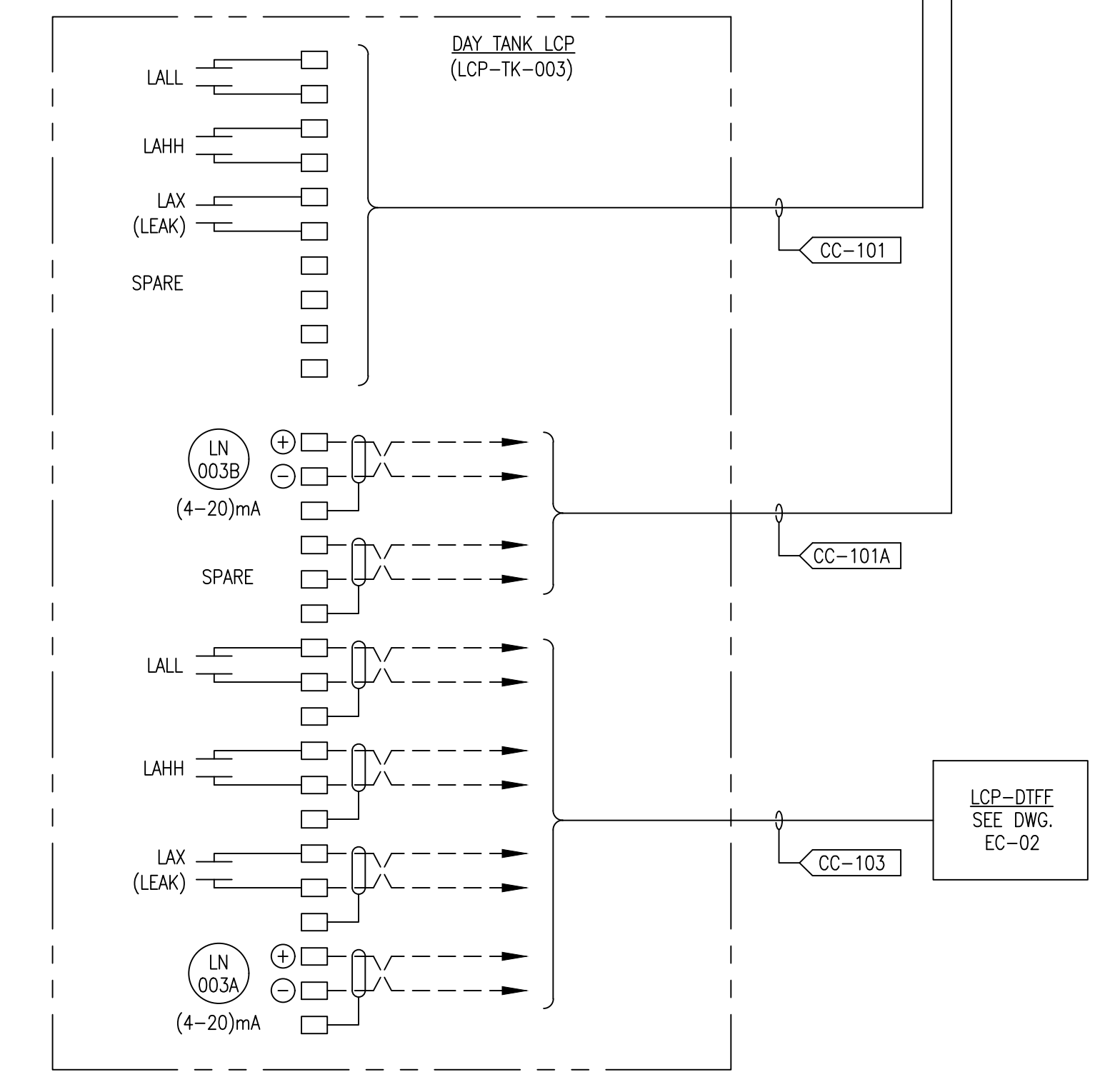
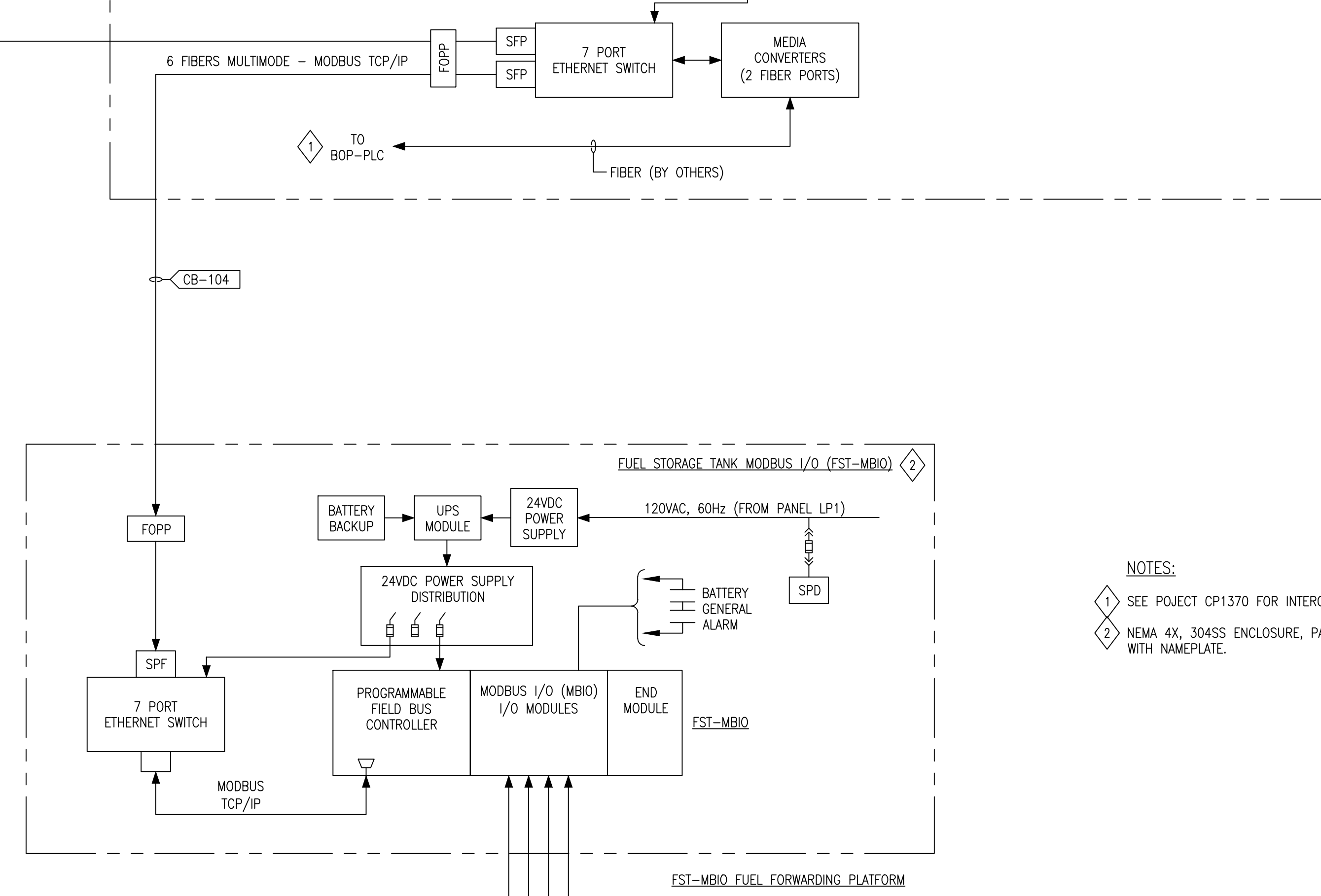
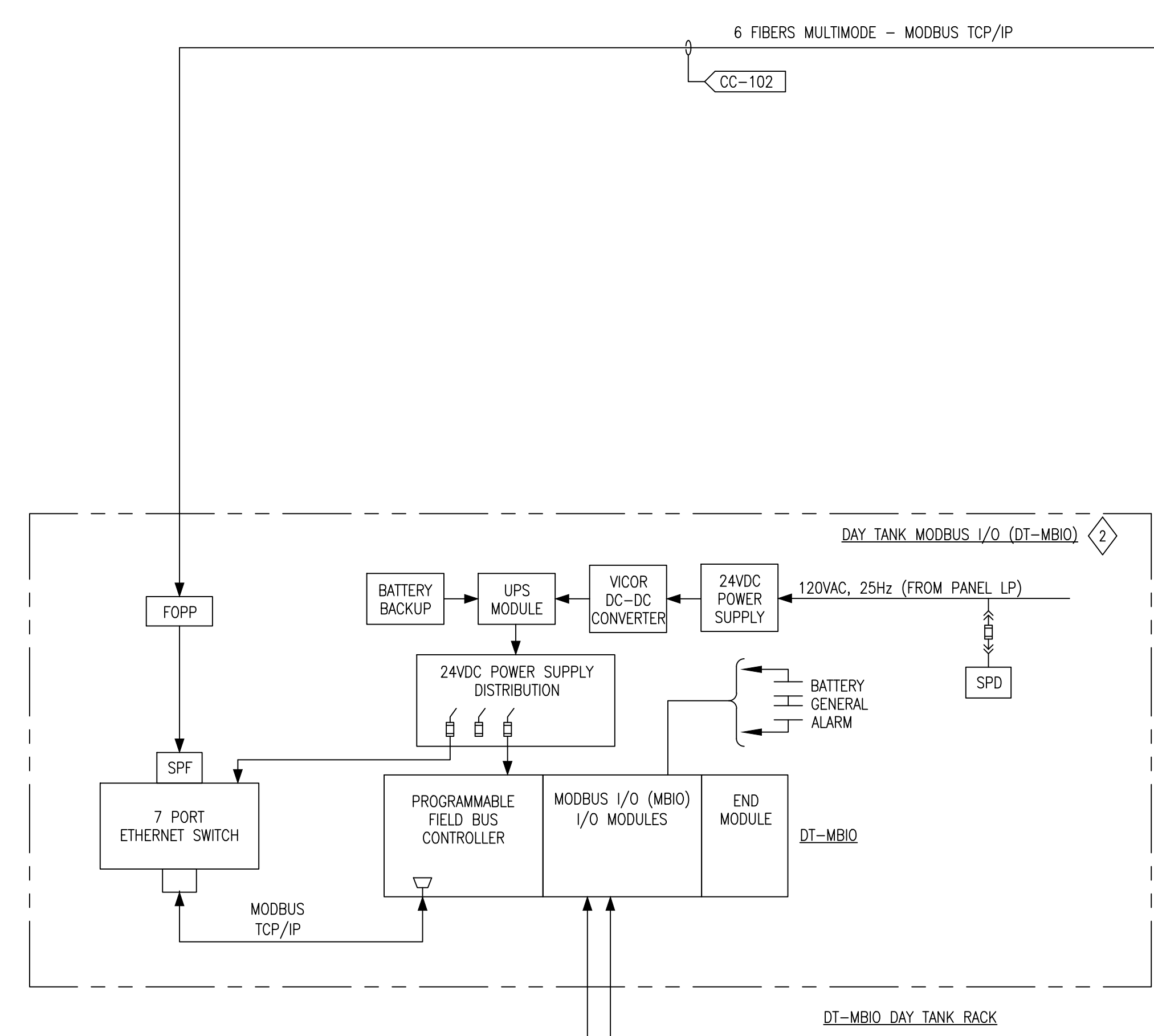
AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

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		TRIGON DWG. NO. EC-04	DR. S. CLARK CK. H. HAWNEY AP. H. HAWNEY LAST EDIT: SCALE: NOT TO SCALE DATE: JANUARY 28, 2015

REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
BOILER HOUSE JB #1 (BOP-JB-001) WIRING DIAGRAM			

LEGEND
 FOPP: FIBER OPTIC PATCH PANEL
 SFP: SMALL FORM FACTOR PLUGGABLE



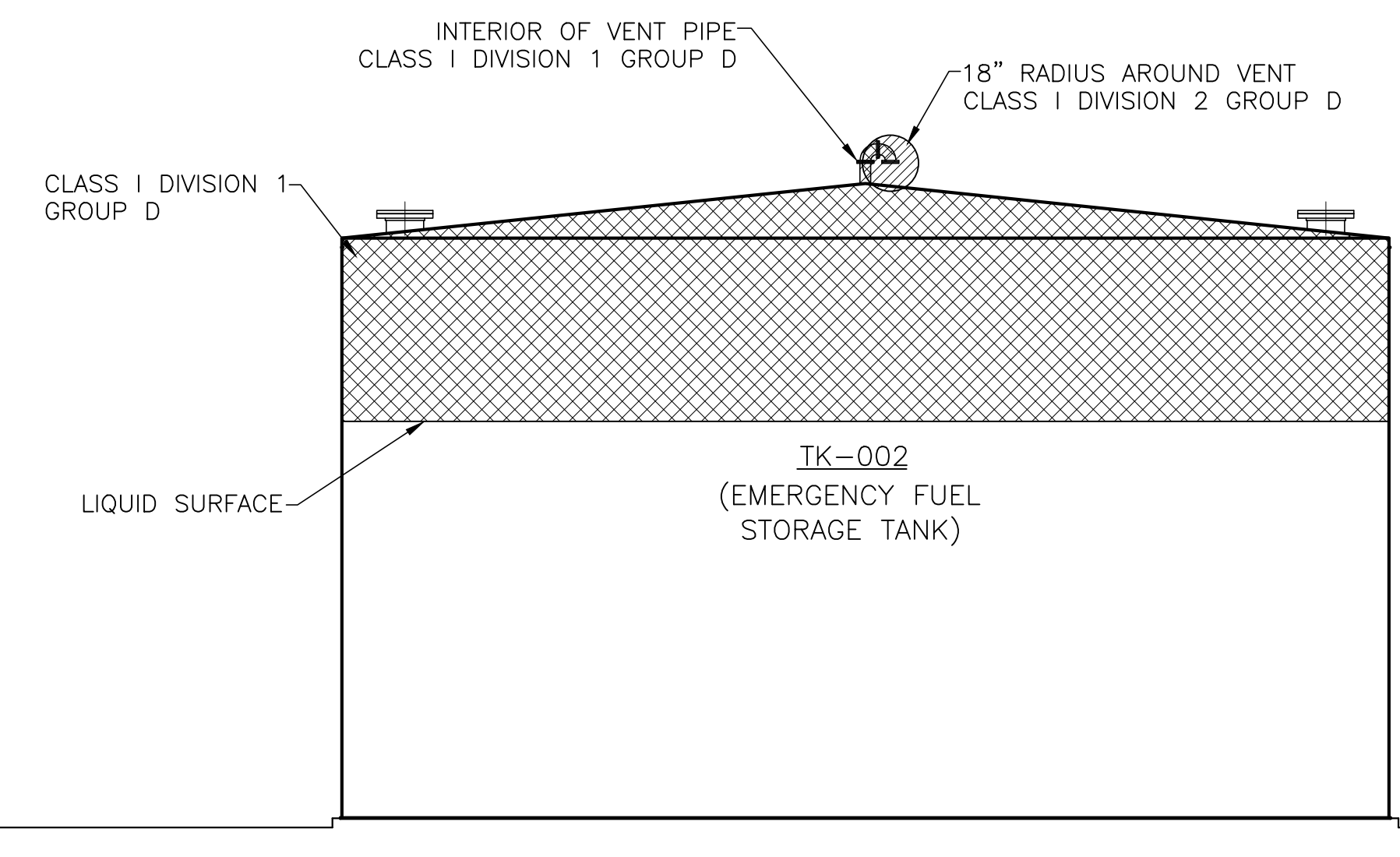
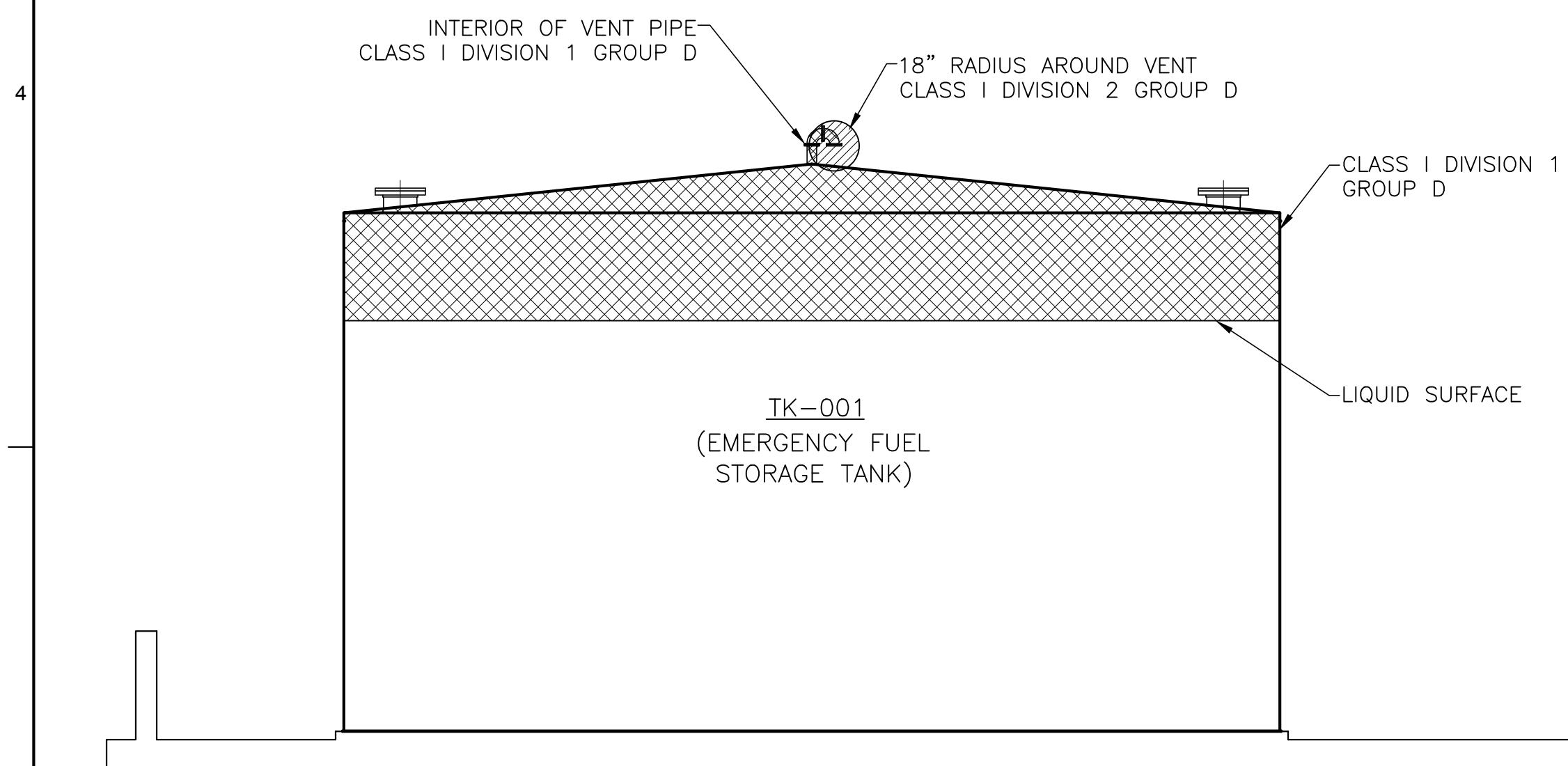
NOTES:
 1 SEE PROJECT CP1370 FOR INTERCONNECTION TO BOP-JB-001.
 2 NEMA 4X, 304SS ENCLOSURE, PADLOCKABLE HANDLE, 3 POINT LATCH, WITH NAMEPLATE.

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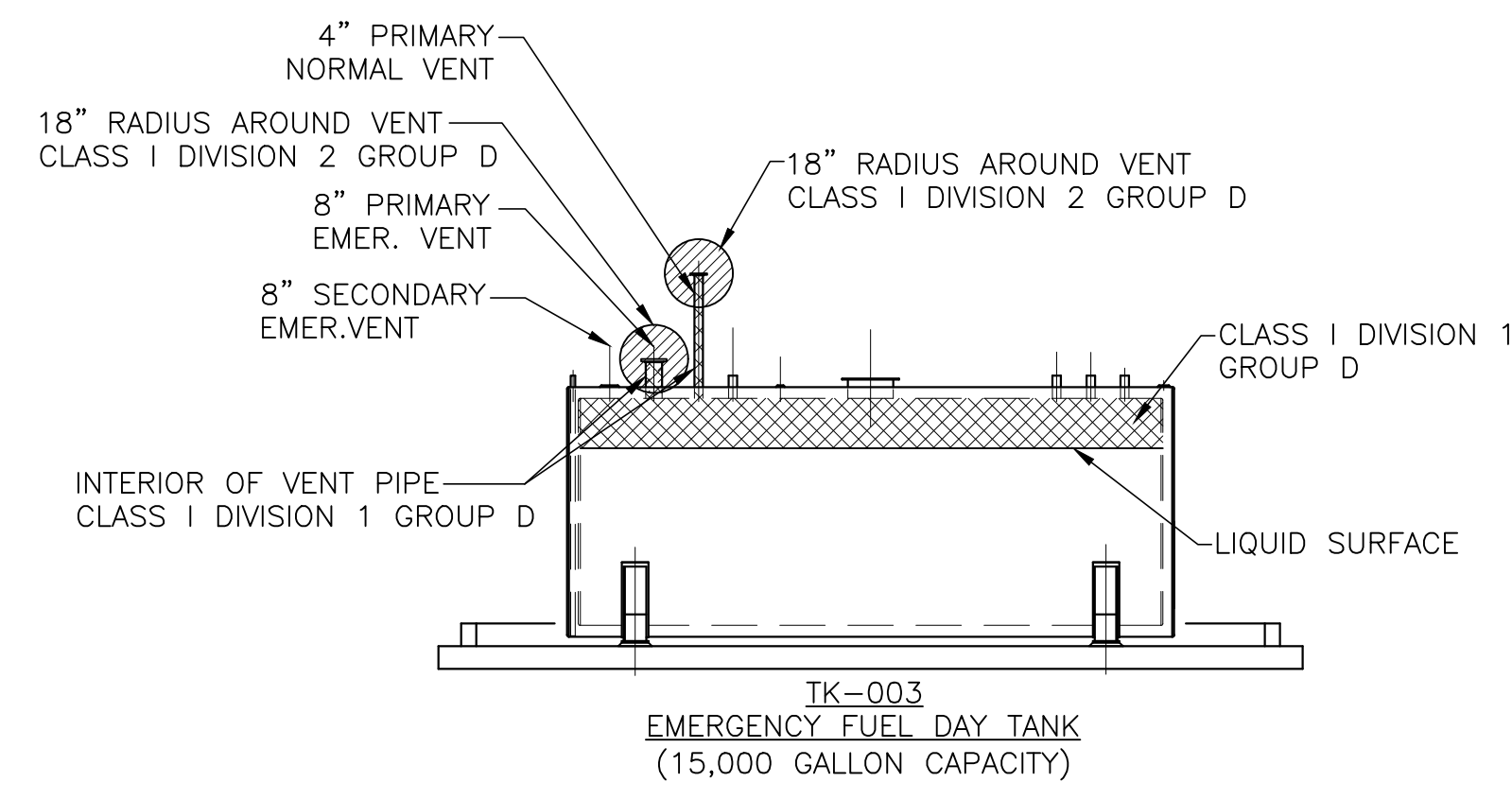
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REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
BOILER HOUSE JB #1 (BOP-JB-001) INTERCONNECT DIAGRAM			
DR.	S. CLARK	GENERAL SUPERINTENDENT	
CK.	H. HAWNEY		
AP.	H. HAWNEY		
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 58 OF 72



EMERGENCY FUEL TANKS
TYPICAL SECTION
 SCALE: 1/8"=1'-0"

AREA CLASSIFICATION NOTES:
 1. CLASSIFIED AREAS ARE HATCHED AND NOTED.
 2. UNCLASSIFIED AREAS ARE UNHATCHED.



LEGEND

	CLASS 1, DIVISION 1, GROUP D
	CLASS 1, DIVISION 2, GROUP D
	UNCLASSIFIED

DAY TANK
TYPICAL SECTION
 SCALE: 1/8"=1'-0"

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 TEL: 504-585-5767
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REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
FUEL STORAGE TANKS / DAY TANK AREA CLASSIFICATION			
DR.	SI CLARK	GENERAL SUPERINTENDENT	
CK.	LH NAGRATH		
AP.	H. HAWNEY		
LAST EDIT:			
SCALE:	AS NOTED	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 59 OF 72

CONDUIT/CABLE SCHEDULE

TAG NO.	CABLE		CONDUIT		FUNCTION	FROM	TO	ROUTE	REMARKS
	CONDUCTORS		TAG NO.	SIZE					
PMH-101	3-1/C#2, 1-1/C#6(G)		PMH-101	2" X 2	480V. POWER	MUD HOUSE MCC	FUEL STORAGE TANKS MAIN DISC. SWITCH	U/G & EXPOSED	RUN 1-2" SPARE CONDUIT FROM MUD HOUSE MCC (G3) TO PULL BOX PPB-G3-001A.
PMH-101A	3-1/C#2, 1-1/C#6(G)		PMH-101A	1 1/2"	480V. POWER	FUEL STORAGE TANKS MAIN DISC. SWITCH	WIRE TROUGH	EXPOSED	-
P-101	3-1/C#10, 1-1/C#10(G)		P-101	3/4"	480V. POWER	WIRE TROUGH	PORTABLE FUEL POLISHER DISC. SWITCH	EXPOSED	-
P-102	3-1/C#10, 1-1/C#10(G)		P-102	3/4"	480V. POWER	WIRE TROUGH	STATIONARY FUEL POLISHER DISC. SWITCH	EXPOSED	-
P-102A	3-1/C#10, 1-1/C#10(G)		P-102A	3/4"	480V. POWER	STATIONARY FUEL POLISHER DISC. SWITCH	STATIONARY FUEL POLISHER	EXPOSED	-
P-103	3-1/C#10, 1-1/C#10(G)		P-103	3/4"	480V. POWER	WIRE TROUGH	TRANSFORMER T-1 PRIMARY DISC. SWITCH	EXPOSED	-
P-103A	3-1/C#12, 1-1/C#12(G)		P-103A	3/4"	480V. POWER	TRANSFORMER T-1 PRIMARY DISC. SWITCH	TRANSFORMER T-1	EXPOSED	-
P-103B	4-1/C#8, 1-1/C#8(G)		P-103B	1"	208/120V. POWER	TRANSFORMER T-1	PANEL "LP"	EXPOSED	-
P3-101	3-1/C#4, 1-1/C#8(G)		P3-101	1 1/4"	208V. POWER	MCC-3	FUEL FORWARDING PUMP No. 1	U/G & EXPOSED	-
P3-102	3-1/C#2, 1-1/C#6		P3-102	2 1/2"	208V. POWER	MCC-3	SUMP PUMP	U/G & EXPOSED	FOAM BOOSTER
P3-103	3-1/C#2, 1-1/C#6 (A)		P3-103	2 1/2"	208V. POWER	MCC G3/G4 (A)	FOAM BOOSTER PUMP STARTER (A)	U/G & EXPOSED	-
P3-103A	1-3/C#1, WITH GROUND		P3-103A	2 1/2"	208V. POWER	FOAM BOOSTER PUMP STARTER	BOOSTER PUMP	U/G & EXPOSED	SERVICE WIRE VFD CABLE (XHHW-2) (3)
P3-104	EMPTY		P3-104	2 1/2"	POWER	MCC-3	FUEL FORWARDING PLATFORM	U/G & EXPOSED	SPARE CONDUIT
P5-101	3-1/C#10, 1-1/C#10(G)		P5-101	3/4"	440V. POWER	MCC-5	FUEL FORWARDING PUMP No. 2	U/G & EXPOSED	-
C3-101	1-8/C#10 (7#10, 1#10G)		C3-101	1"	CONTROL	MCC-3	FUEL FORWARDING PUMP No. 1	U/G & EXPOSED	START/STOP, L/R (3#10 SPARE)
C3-101A	8-1/C#14, 1-1/C#12(G)		C3-101A	3/4"	CONTROL	MCC-3	LCP-DIFF	EXPOSED	3#14 SPARE
C3-101B	12-1/C#14, 1-1/C#12(G)		C3-101B	3/4"	CONTROL	MCC-3 (FUEL FORWARDING PUMP No. 1)	BOP-JB-001	EXPOSED	4#14 SPARE
C3-102	1-8/C#10 (7#10, 1#10G)		C3-102	1"	CONTROL	MCC-3	SUMP PUMP	U/G & EXPOSED	LSL/LSH (4#12 SPARE)
C3-102A	8-1/C#14, 1-1/C#12(G)		C3-102A	3/4"	CONTROL	MCC-3 (SUMP PUMP)	BOP-JB-001	EXPOSED	4#14 SPARE
C3-103	2-1/C#12, 1-1/C#12(G)		C3-103	3/4"	120V.	FOAM TANK BOOSTER PUMP VFD	BOOSTER PUMP	U/G & EXPOSED	SPACE HEATER
C5-101	1-8/C#10 (7#10, 1#10G)		C5-101	1"	CONTROL	MCC-65	FUEL FORWARDING PUMP No. 2	U/G & EXPOSED	START/STOP, L/R (3#10 SPARE)
C5-101A	8-1/C#10, 1-1/C#10(G)		C5-101A	1"	CONTROL	MCC-65	LCP-DIFF	EXPOSED	3#12 SPARE
C5-101B	12-1/C#14, 1-1/C#12(G)		C5-101B	3/4"	CONTROL	MCC-65 (FUEL FORWARDING PUMP No. 2)	BOP-JB-001	EXPOSED	4#14 SPARE
CB-101	10-1/C#14, 1-1/C#12(G)		CB-101	3/4"	SIGNAL	OWS LCP-TK-004	FST-MBIO	U/G & EXPOSED	(4#14 SPARE)
CB-101A	8-1/C#14, 1-1/C#12(G)		CB-101A	3/4"	CONTROL	OWS LCP-TK-004	TANK LEVEL SWITCHES	U/G & EXPOSED	(2#14 SPARE) INTRINSICALLY SAFE CIRCUITS
CB-102	6-1/C#14, 1-1/C#12(G)		CB-102	3/4"	SIGNAL	STATIONARY FUEL POLISHER	FST-MBIO	U/G & EXPOSED	(2#14 SPARE)
CB-103	18-1/C#14, 1-1/C#12(G)		CB-103	1"	SIGNAL	FUEL TANKS LCP-TK-001/002	FST-MBIO	U/G & EXPOSED	(6#14 SPARE)
CB-103A	3-TW PR SH #18 AWG		CB-103A	1"	SIGNAL	FUEL TANKS LCP-TK-001/002	FST-MBIO	U/G & EXPOSED	(1 TW PR SH SPARE)
CB-103B	8-1/C#14, 1-1/C#12(G)		CB-103B	3/4"	CONTROL	LCP-TK-001/2	TANK #001 LEVEL SWITCHES	EXPOSED	(2#14 SPARE) INTRINSICALLY SAFE CIRCUITS
CB-103C	1-TW PR SH #18 AWG		CB-103C	3/4"	CONTROL	LCP-TK-001/2	TANK #001 LIT-001	EXPOSED	INTRINSICALLY SAFE CIRCUIT
CB-103D	8-1/C#14, 1-1/C#12(G)		CB-103D	3/4"	CONTROL	LCP-TK-001/2	TANK #002 LEVEL SWITCHES	EXPOSED	(2#14 SPARE) INTRINSICALLY SAFE CIRCUITS
CB-103E	1-TW PR SH #18 AWG		CB-103E	3/4"	CONTROL	LCP-TK-001/2	TANK #002 LIT-002	EXPOSED	INTRINSICALLY SAFE CIRCUIT
CB-104	1-6 STRAND FIBER OPTIC CABLE 62.5 MICRON		CB-104	2"	COMMUNICATION	FUEL TANKS 001/2 PLATFORM (FST-MBIO)	BOP-JB-001	U/G & EXPOSED	LOSE TUBE CONSTRUCTION
CB-105	EMPTY		CB-105	2"	CONTROL	FUEL TANK PLATFORM	BOP-JB-001	U/G & EXPOSED	SPARE
CC-101	10-1/C#14, 1-1/C#12(G)		CC-101	3/4"	SIGNAL	DAY TANK LCP-TK-003	DT-MBIO	U/G & EXPOSED	(4#14 SPARE)
CC-101A	3-TW PR SH #18 AWG		CC-101A	1"	SIGNAL	DAY TANK LCP-TK-003	DT-MBIO	U/G & EXPOSED	(1 TW PR SH SPARE)
CC-101B	2-1/C#12, 1-1/C#12(G)		CC-101B	3/4"	120V. POWER	DAY TANK LCP-TK-003	DT-MBIO	EXPOSED	
CC-101C	8-1/C#14, 1-1/C#12(G)		CC-101C	3/4"	CONTROL	LCP-TK-003	DAY TANK LEVEL SWITCHES	EXPOSED	(2#14 SPARE) INTRINSICALLY SAFE CIRCUITS
CC-101D	1-TW PR SH #18 AWG		CC-101D	3/4"	CONTROL	LCP-TK-003	DAY TANK LE-003	EXPOSED	INTRINSICALLY SAFE CIRCUIT
CC-102	1-6 STRAND FIBER OPTIC CABLE 62.5 MICRON		CC-102	2"	COMMUNICATION	DAY TANK LCP-TK-003 (DT-MBIO)	BOP-JB-001	U/G & EXPOSED	LOSE TUBE CONSTRUCTION
CC-103	5-TW PR SH #18 AWG		CC-103	1 1/4"	CONTROL	DAY TANK LCP-TK-003	LCP-DIFF	U/G & EXPOSED	1 SPARE

SPECIFIC NOTES:

- 1 ALL CONDUIT AND WIRE TO BE INSTALLED AS NEW UNDER THIS CONTRACT.
- 2 FACP & ASSOCIATED CONDUIT/CABLE ARE NOT LISTED ON THIS DWG. SEE DWG. EB-04.
- 3 TERMINATE CABLE WITH MANUFACTURER'S TERMINATION KITS PER MANUFACTURER'S INSTRUCTIONS.

VFD REPLACED BY FOAM BOOSTER PUMP STARTER VIA RFI-0067

A	10-25-19	AS-BUILTS ADDED	LHN
1	3-23-15	VFD SPACE HEATER REVISION (ADD.3)	HGH
REV.	DATE	AS-BUILT MARKUPS	BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
CONDUIT <input type="checkbox"/> CABLE SCHEDULE			
DR:	S. CLARK		
CK:	H. HAWNEY		
AP:	H. HAWNEY	GENERAL SUPERINTENDENT	
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No. 12098-W8	
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 60 OF 72

THIS DOCUMENT ORIGINALLY ISSUED AND SEALED BY HENRY G. HAWNEY, LICENCE No. 19229 ON 2-6-15.

E

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TRIGON DWG. NO. EZ-02

PANEL SCHEDULE

PANEL NAME LA
 LOCATION FUEL STORAGE TANK AREA
 FOUND ON DWG. NO. -
 FED FROM -
 AVAILABLE FAULT CURRENT - SYM. AMPS
 PANEL AIC RATING 10,000
 FULLY RATED
 SERIES RATED FOR KAIC FROM

VOLTAGE 480/277V, 3Ø 4W, WYE
 208/120V, 3Ø 4W, WYE
 240/120V, 3Ø 4W, DELTA W/BØ "STINGER"

MAINS, 30 AMP
 FACTORY MAIN CIRCUIT BREAKER
 SHUNT TRIP MAIN CB
 MAIN LUGS ONLY
 UL LISTED FEED-THRU LUGS
 MAIN FUSIBLE SWITCH, FURNISH FUSES:
 ≤ 600A, CLASS RK5, >600A, CLASS L,
 ALL RATED 200,000 AIC
 LIGHTNING SURGE PROTECTIVE DEVICE (SPD)

ENCLOSURE NEMA1 NEMA3R NEMA12 NEMA4X STAINLESS STEEL
 FEED LOCKABLE COVER
 TOP MOUNT IN MCC
 BOTTOM
 BRANCHES BOLT-ON, PANELBOARD CONSTR.
 STAB-IN, LOAD CENTER CONSTR.
 FUSIBLE SWITCHES W/ CLASS R FUSE REJ. CLIPS, FURNISH ALL FUSES, CLASS RK5, 200,000 AIC

PANEL HAS FRONT ACCESS ONLY
 ALL COPPER BUSSING
 FURNISH COPPER GROUND BAR KIT
 ALSO FURNISH ADDITIONAL ISOLATED GROUND BAR KIT
 SERVICE ENTRANCE LABEL
 PANEL NAMEPLATE, 2"x4" ENGRAVED PLASTIC LAMINATE
 USE 1/4" LETTERING FOR PANEL NAME, ON 1 LINE
 USE 1/8" LETTERING FOR VOLTS, AMPS, WHERE FED FROM, MO./YR. INSTALLED, ON 4 LINES
 BLACK FIELD, WHITE LETTERS
 RED FIELD, WHITE LETTERS

NEUTRAL 100% 200%
 MOUNTING SURFACE
 FLUSH

FEEDER
 FEEDER PROTECTED BY OVERCURRENT DEVICE

CKT. #	# OF POLES	TRIP AMPS	LOAD DESCRIPTION	VOLT-AMPS			L	R	M	L	R	M	VOLT-AMPS			LOAD DESCRIPTION	TRIP AMPS	# OF POLES	CKT. #
				A	B	C							A	B	C				
1	3	20	LIGHTING CONTACTOR "LC"	240									360			20	1	2	
3					180								180			20	1	4	
5						600							360			20	1	6	
7	1	15											180			20	1	8	
9	1	15											180			20	1	10	
11	1	15													15	1	12		
13	1	15													20	1	14		
15	1	15													20	1	16		
17	1	20	FOAM CONCENTRATE TANK RECEPTACLE												20	1	18		
19	1	15	FOAM CONCENTRATE TANK (LCP-TK-005)	100											20	3	20		
21	1	15	STORAGE TANKS PANEL (LCP-TK-001/002)		100												22		
23	1	15	OWS PANEL (LCP-TK-004)			100											24		
TRIP AMPS = FUSE SIZE IF FUSIBLE SWITCHES				340	280	700	SUBTOTAL EVEN SIDE			540	360	360							
REMARKS:				340	280	700	SUBTOTAL ODD SIDE			340	280	700							
				880	640	1060	TOTAL CONNECTED LOAD						= 2.6 KVA						
													= 7 AMPS						

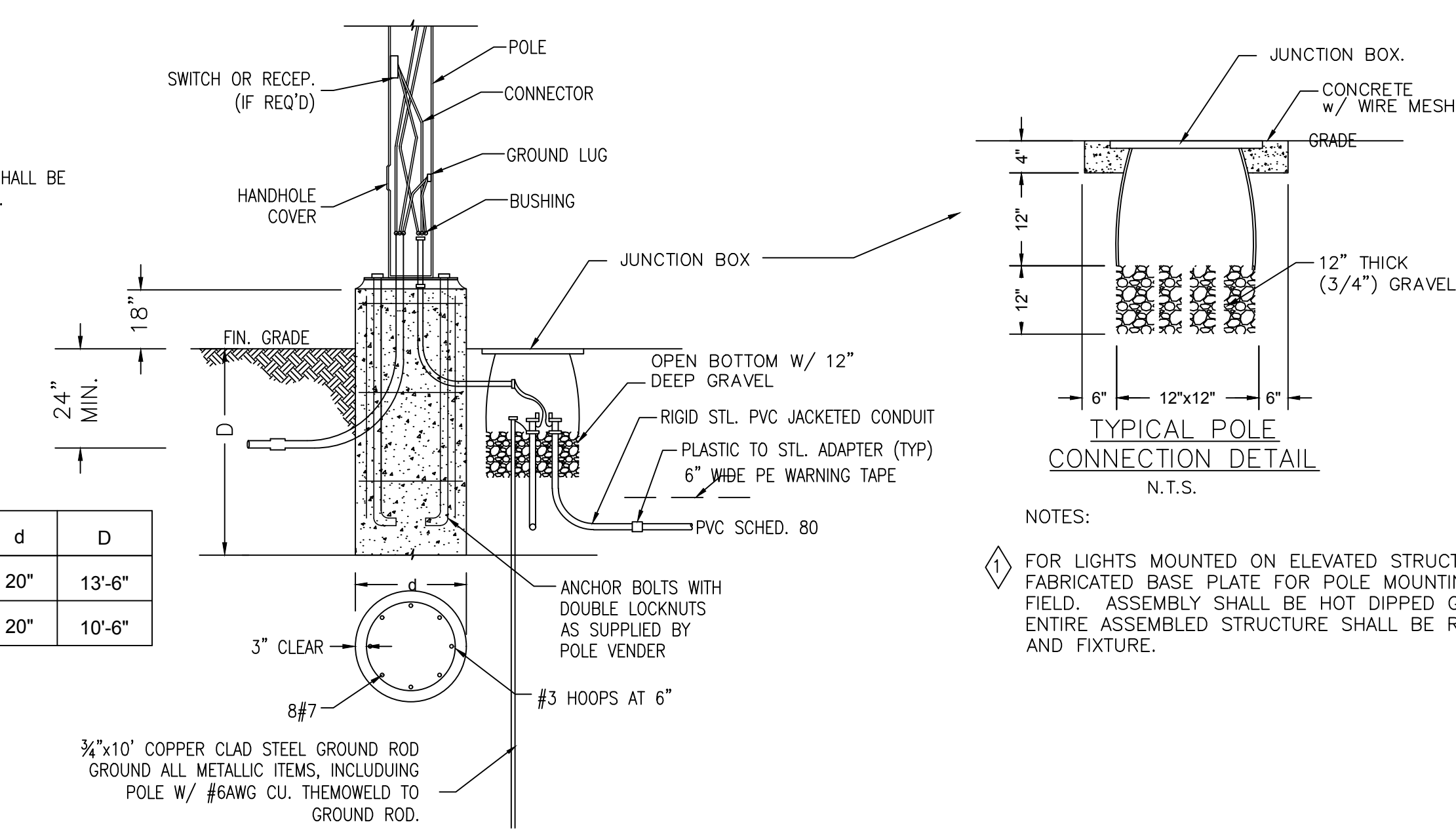
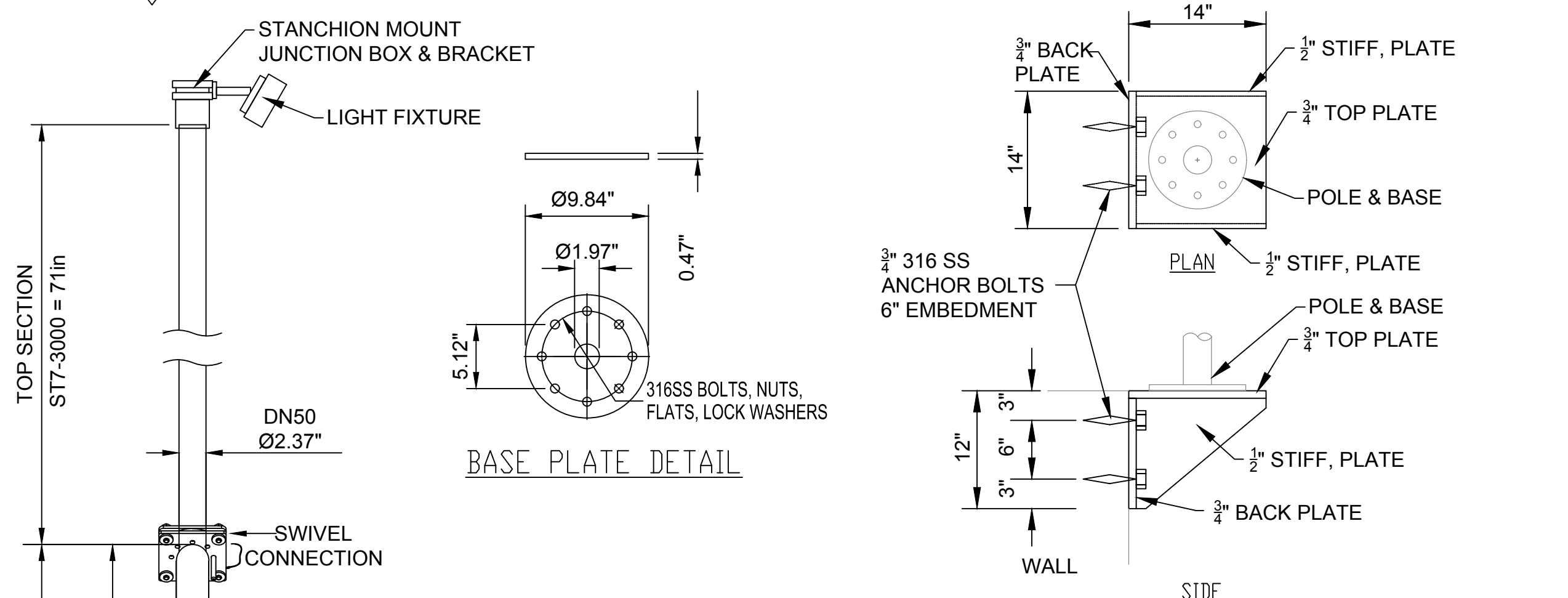
REMARKS:
 1 ALL CIRCUITS 2#12, 1#12(G), 3/4"C. UNLESS NOTED OTHERWISE.
 2 RUN 3#10, 1#10(N), 1#10(G), 3/4"C. TO ALL LIGHTING LOCATIONS. BALANCE PHASE LOAD AT EACH LOCATION.
 3 TERMINATE IN 6"x4"x4" 304SS NEMA 4X ENCLOSURE MOUNTED ON PLATFORM.

LIGHTING FIXTURE SCHEDULE

TYPE	MANUFACTURER & CATALOG No.	DESCRIPTION	LAMP QTY.	TYPE	VOLTS
F1	DIALIGHT # STWWC2N200SW3	AREA LIGHT, EPOXY POWDER COATED COPPER FREE ALUMINUM HOUSING, POLYCARBONATE LENS, NEMA4X, UL1598/A, L70 >100,000 HOURS, FACTORY SEALED, WIDE THROW, CCT=5000K, 4100 LUMENS, POLE MOUNT, THD <15%, 5-YEAR WARRANTY, 2" SLIP FIT STANCHION MOUNT JUNCTION BOX, DIALIGHT CATALOG NO. HZSTAN200S, AND BRACKET MOUNTING HARDWARE DIALIGHT CATALOG NO. HZXW3, 10' ALUMINUM SWIVELPOLE CATALOG NO. ST7-3000-P-AL	-	60W LED	120
F2	DIALIGHT #FLW266NC2NG200S LYTEPOLES # 305-5015-16-T2-SBF	FLOODLIGHT WITH MOUNTING BRACKET, NEMA4X, UL1598/A, (-40°c TO +65°c) 20KV SURGE PROTECTION, THD <15%, PF>0.9, NEMA6 BEAM PATTERN, cri=70, CCT=5000K, L70 RATED >100,000 HOUR AT 25°C, EPOXY POWDER COATED COPPER FREE ALUMINUM HOUSING, TEMPERED GLASS LENS, FACTORY SEALED, 10-YEAR WARRANTY. 2" SLIP-FIT STANCHION MOUNT JUNCTION BOX, DIALIGHT CATALOG NO. HZXSTAN200S, 16" ROUND TAPERED ALUMINUM POLE X 0.188" SATIN FINISH WITH FIXTURE MOUNTING ADAPTER (LYTEPOLES) PHOTOCCELL INTERMATIC #LED4536SC WITH REMOTE POLE BRACKET/TWIST-LOCK RECEPTACLE CAT #K122.	-	107W LED	120
F3	DIALIGHT #FLW266NC2NG200S	IDENTICAL TO FIXTURE F2 WITH 10' SWIVEL POLE (SIMILAR TO FIXTURE F1)	-	107W LED	120

LIGHTING FIXTURE SCHEDULE NOTES:

- 1 ABOVE FIXTURES ARE BASIS OF DESIGN.
- 2 ALL POLES AND ATTACHED LIGHT FIXTURES TO BE RATED FOR 170 MPH WIND LOADING. SUBMIT DATA FOR ENGINEER APPROVAL.



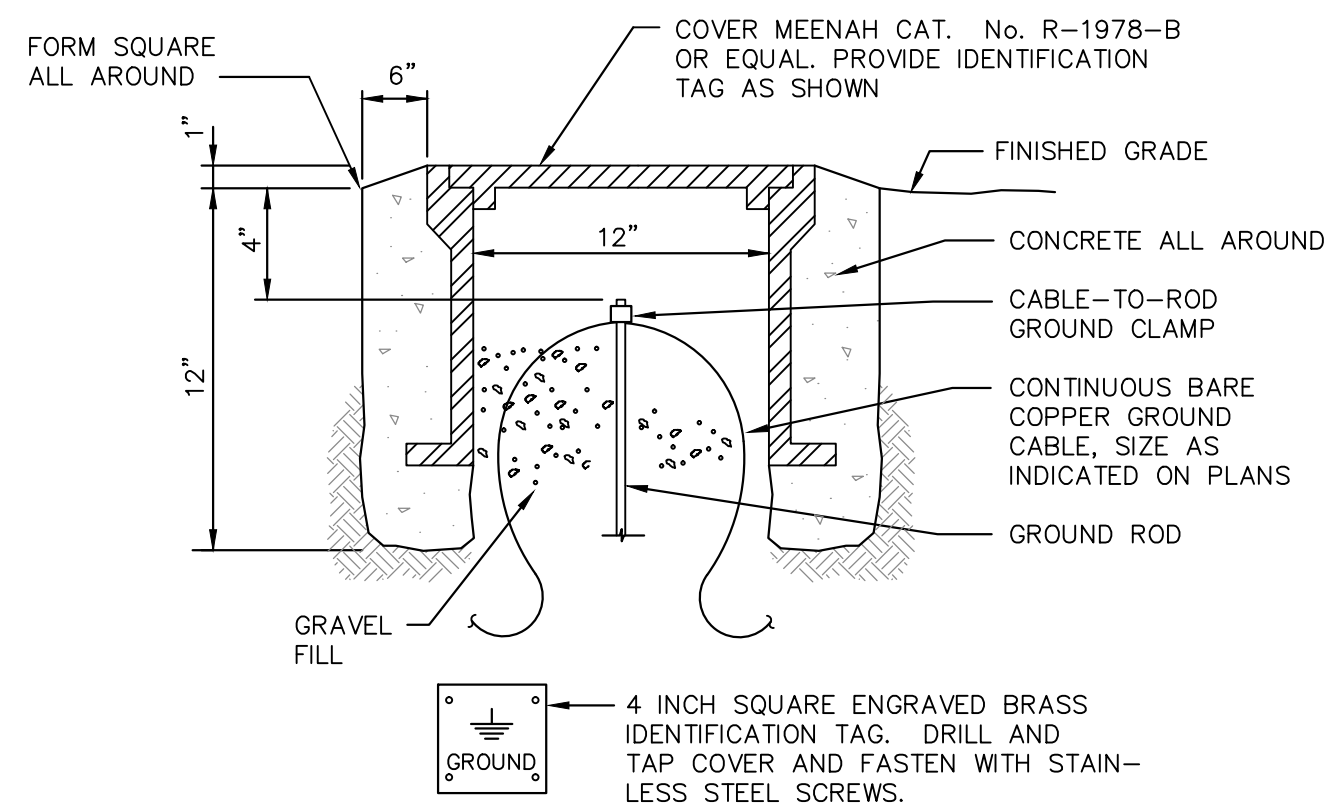
POLE HGT.	d	D
16'	20"	13'-6"
12' OR LESS	20"	10'-6"

LIGHT POLE MOUNTING AT GRADE ELEVATION
(TYPICAL FOR FIXTURE F2) N.T.S.

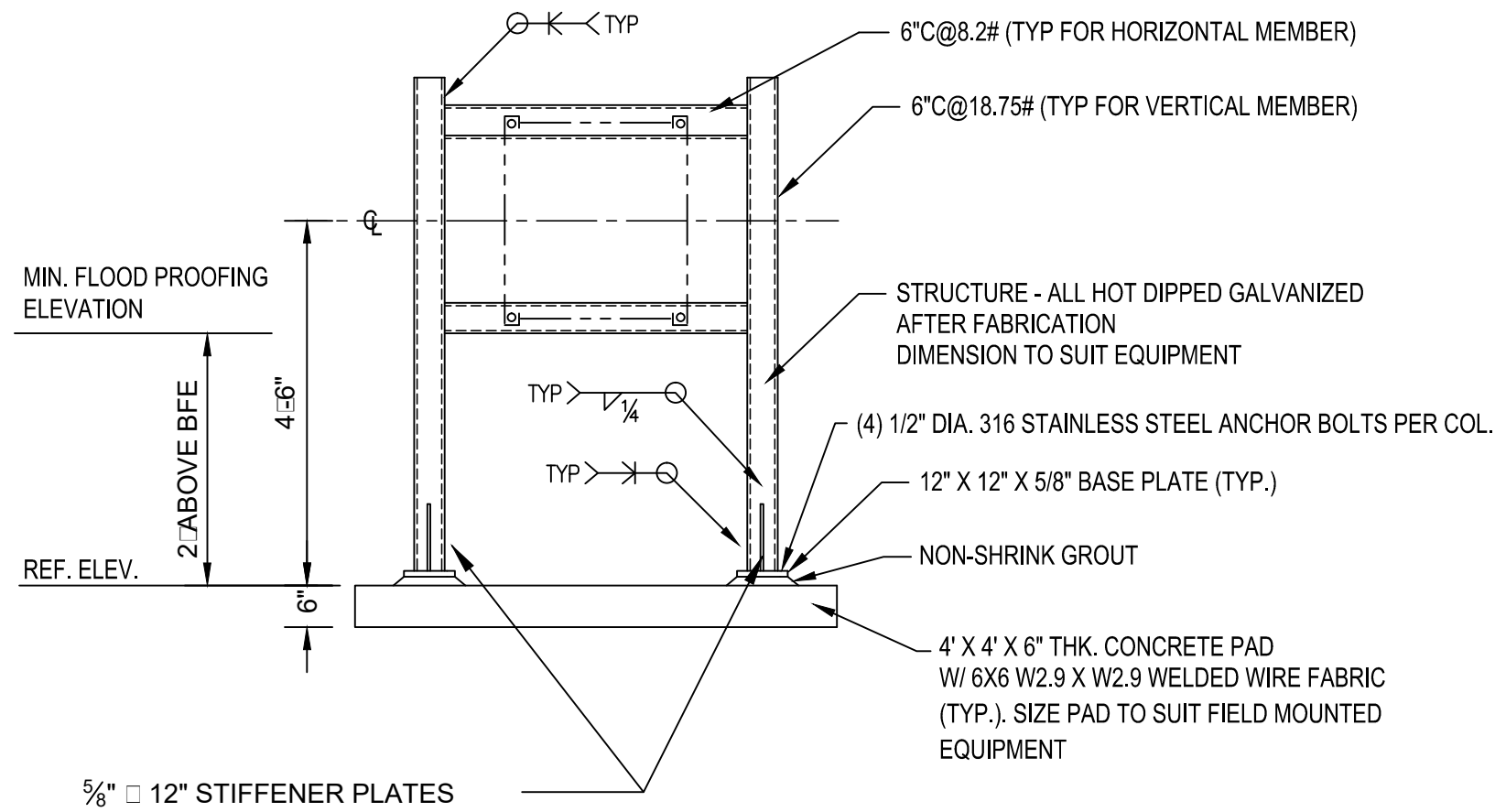
LIGHT POLE MOUNTING
(TYPICAL FOR FIXTURE F1) N.T.S.

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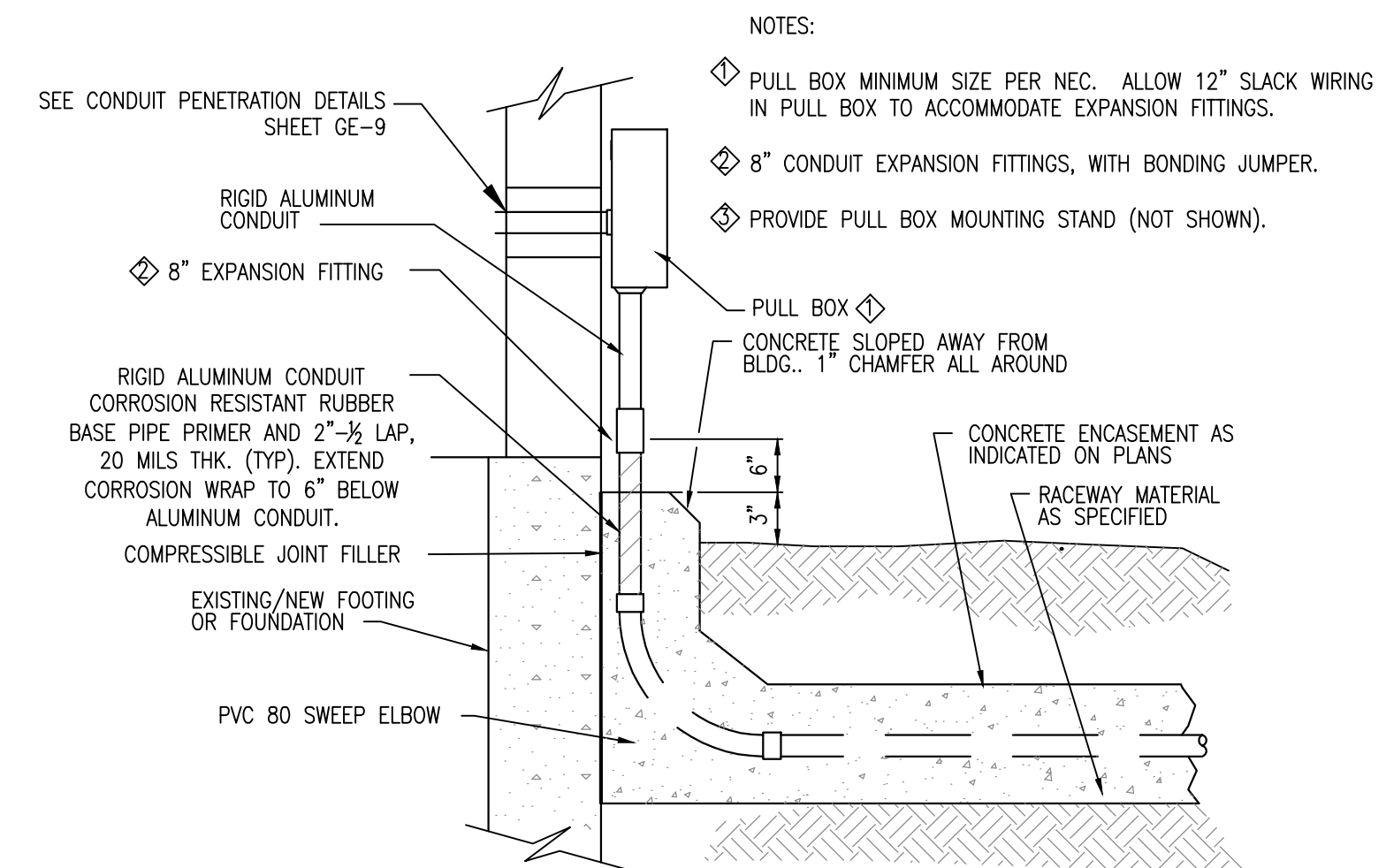
E	Trigon Quality • Commitment • Client Service	TRIGON ASSOCIATES, LLC 1515 POYDRAS STREET SUITE 2200 NEW ORLEANS, LA 70112 TEL: 504-585-5767 trigonassociates.com	DR. <u>S. CLARK</u> CK. <u>H. HAWNEY</u> AP. <u>H. HAWNEY</u> LAST EDIT: SCALE: NOT TO SCALE DATE: JANUARY 28, 2015	GENERAL SUPERINTENDENT <u> </u> DWG. No. 12098-W8 SHEET NO. 61 OF 72
		SEWERAGE AND WATER BOARD OF NEW ORLEANS CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX PANEL SCHEDULE & LIGHT FIXTURE SCHEDULE		



TYPICAL GROUND TEST WELL DETAIL



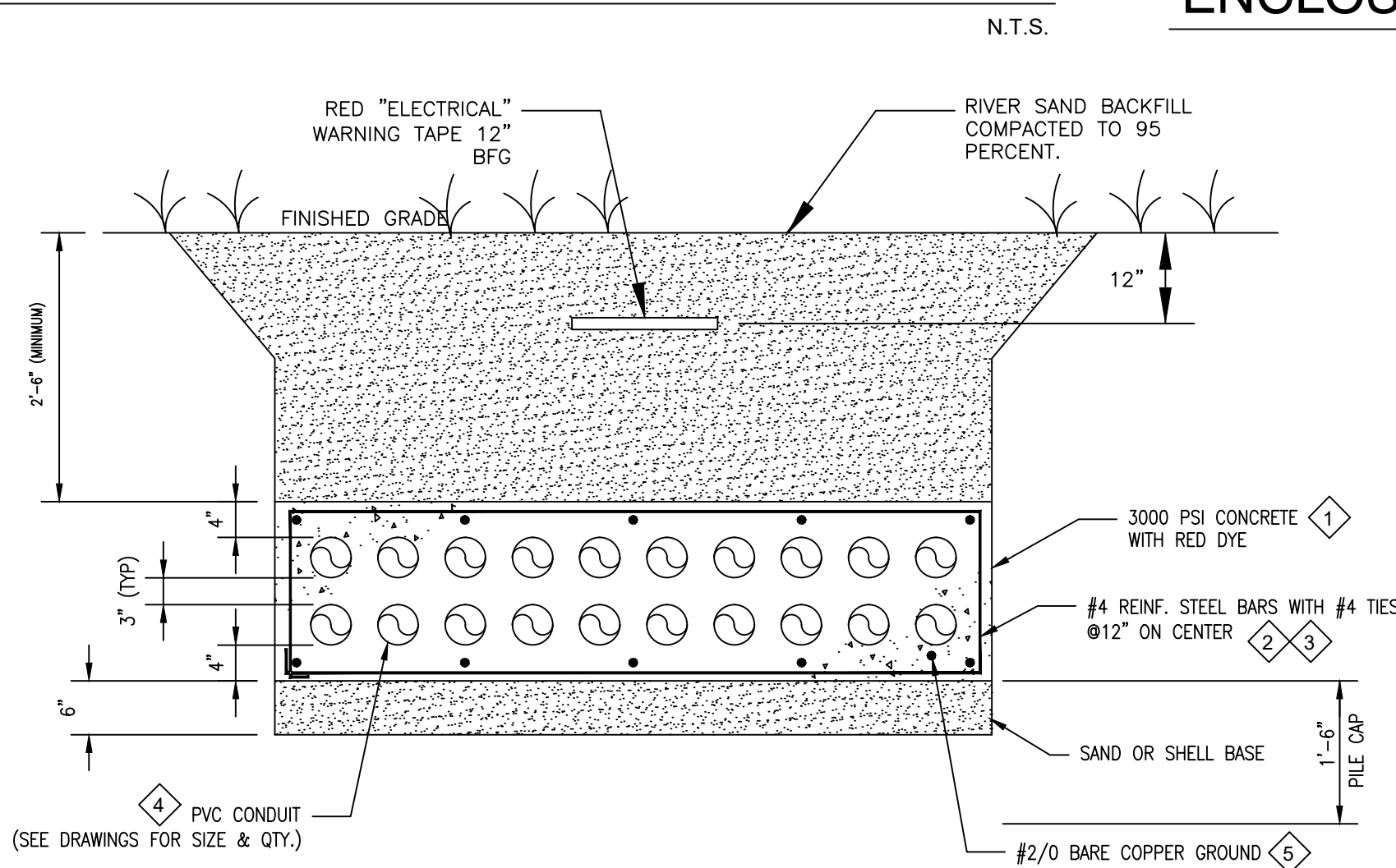
ENCLOSURE MOUNTING RACK - OUTDOOR DETAIL



ABOVE GROUND CONDUIT TERMINATION DETAIL

REQUIRED ON ALL CONDUITS EMERGING FROM U/G

N.T.S.



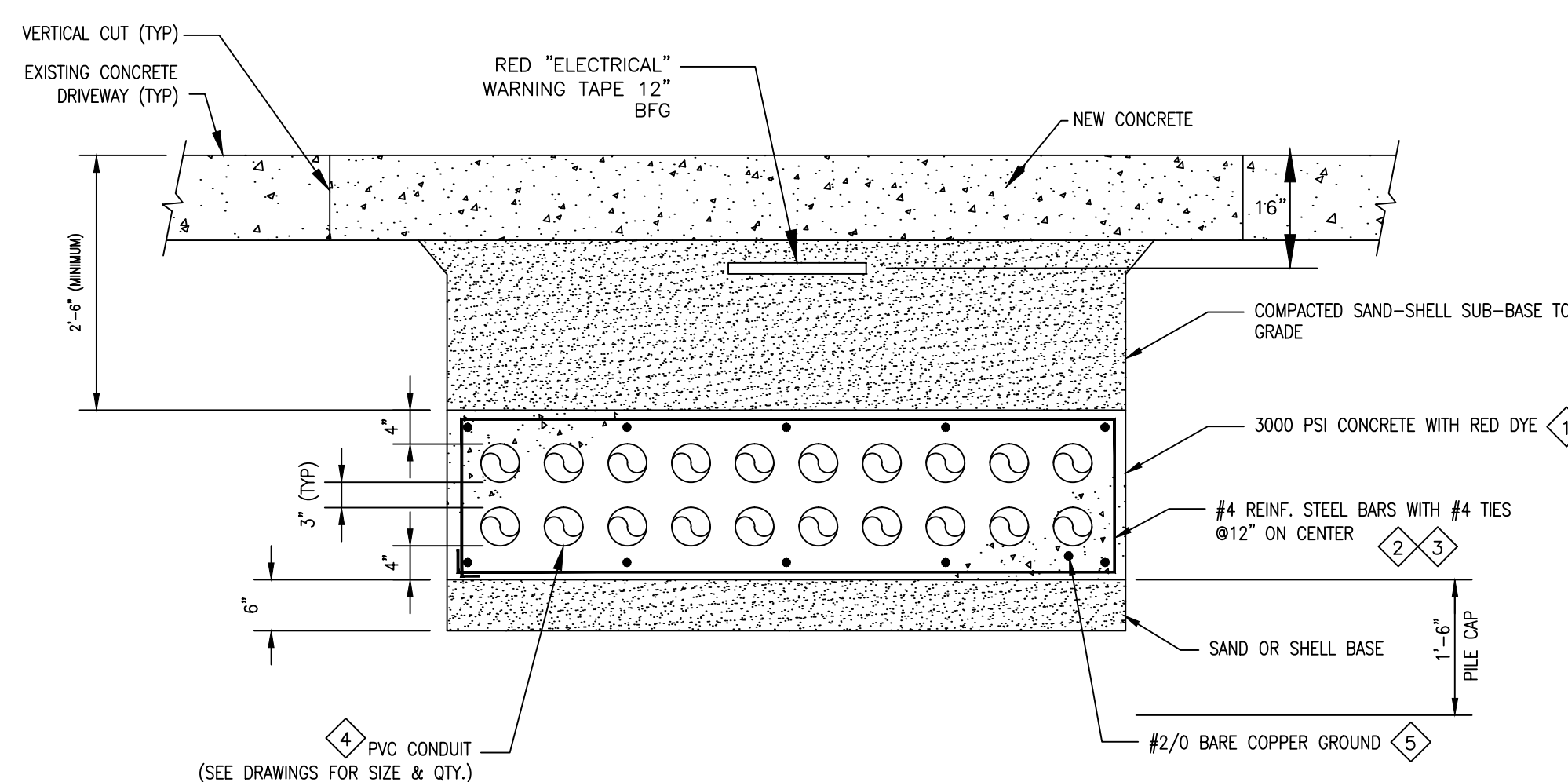
DUCTBANK SECTION INPLANT INSTALLATION 1 (TYP)

N.T.S.

WELDING NOTES:

1. ALL PRIMARY MEMBERS SHALL HAVE FULL PENETRATION WELDS.
2. ALL SECONDARY MEMBERS SUCH AS PLATES AND STIFFENERS SHALL BE 1/4" FILLET WELDS MINIMUM.

N.T.S.

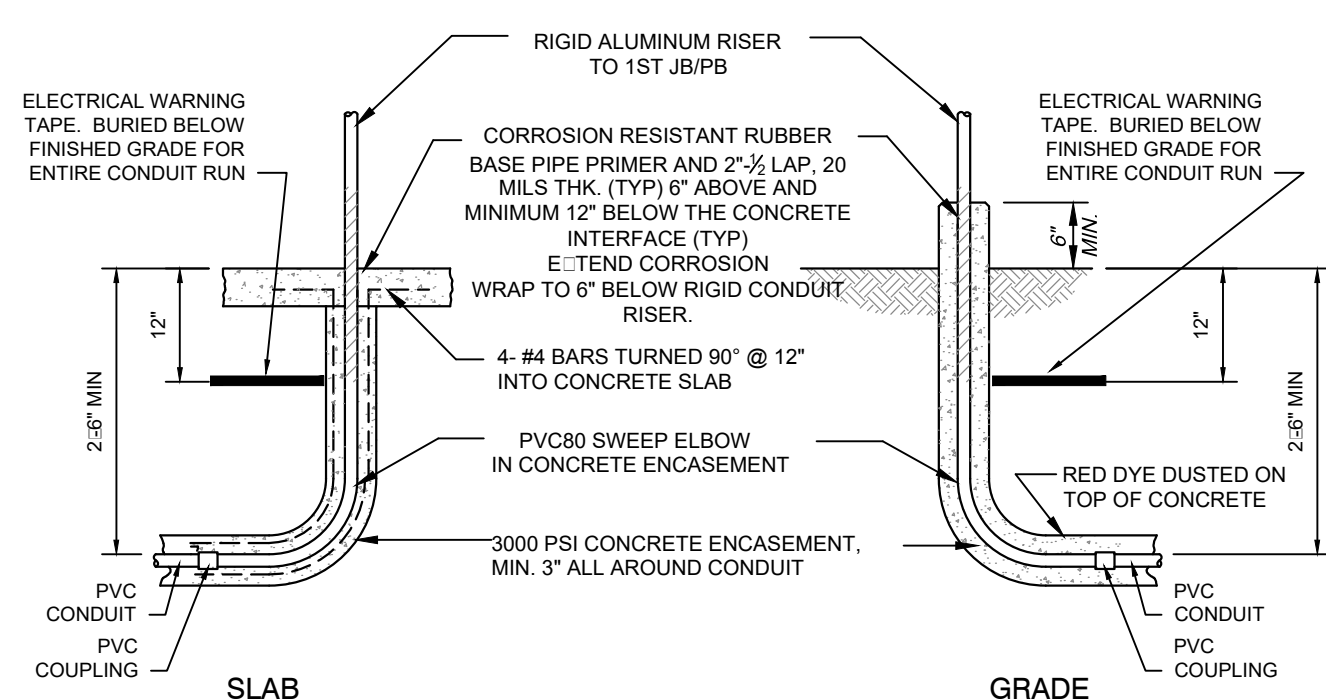


DUCTBANK SECTION INPLANT INSTALLATION 2 (TYP)

N.T.S.

DUCT BANK NOTES:

- 1 DUCT BANK RED THROUGHOUT. MIX 8# RED DYE PER CUBIC YARD CONCRETE.
- 2 REINFORCEMENT STEEL 60KSI. 4 #4 CONTINUOUS FOR 1 CONDUIT, 6 #4 FOR 2 CONDUITS. ADD 2 MORE #4 CONTINUOUS FOR EACH ADDITIONAL 7" OF DUCTBANK WIDTH.
- 3 MINIMUM 3" CONCRETE COVER ON REINFORCEMENT STEEL.
- 4 POWER & FIBER OPTIC CABLES: 6" SEPARATION. 13.8KV & SHIELDED SIGNAL CABLE: 24" SEPARATION. 480V VFD & CONTROL OR SHIELDED CABLE 18" SEPARATION. 480V. & SHIELDED SIGNAL CABLE: 15" SEPARATION. 2080V. & SHIELDED SIGNAL CABLE: 6" SEPARATION.
- 5 ATTACH TO GROUND BUS AT BOTH ENDS OF DUCT BANK RUN.

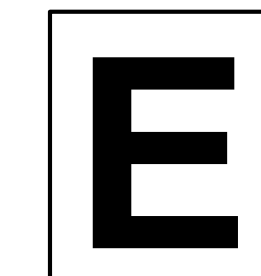


CONDUIT RISERS DETAIL

N.T.S.

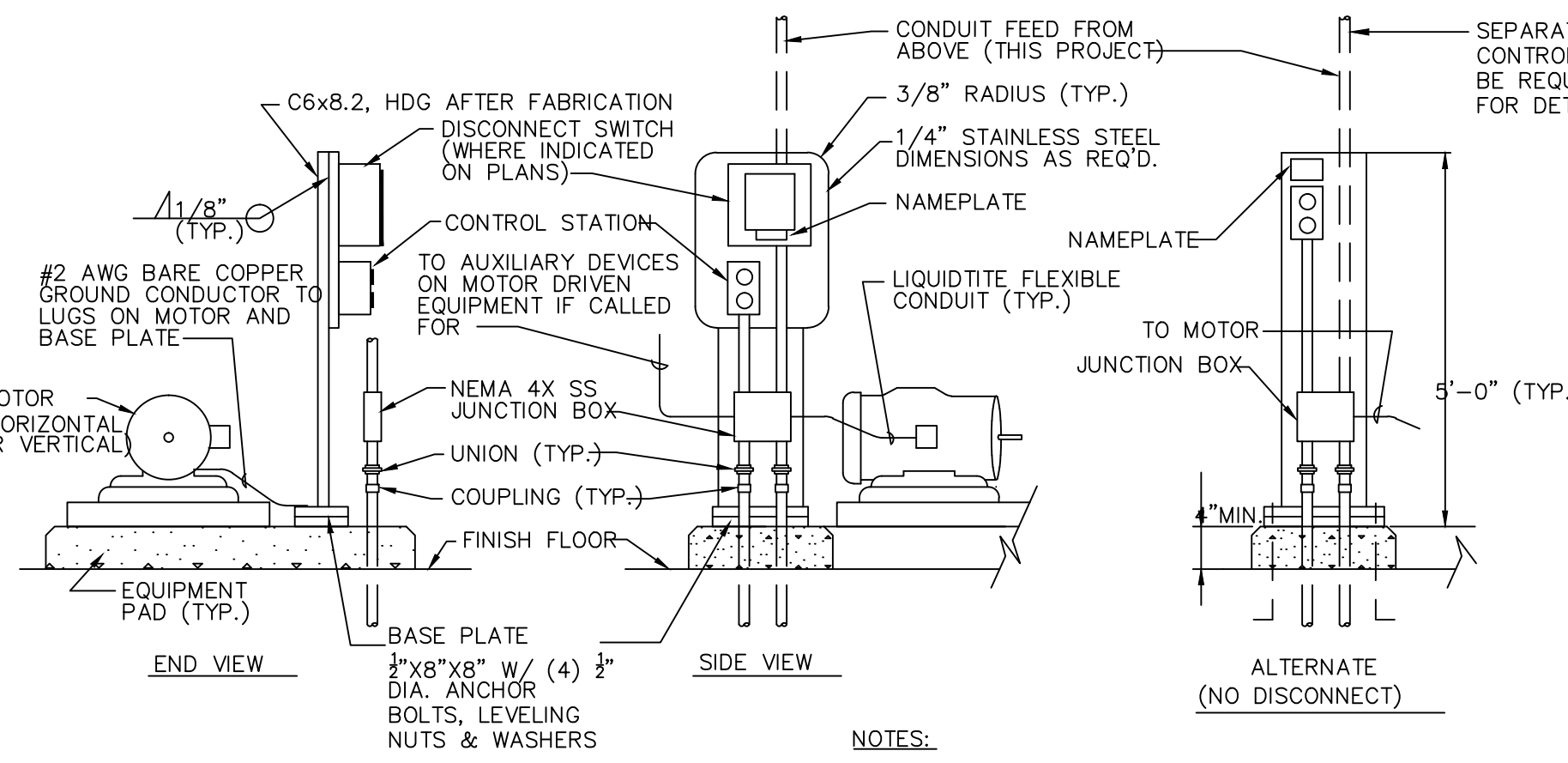
AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

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TEL: 504-585-5767
trigonassociates.com

REV	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
ELECTRICAL DETAILS SHEET 1			
DR:	S. CLARK		
CR:	H. HAWNEY		
AP:	H. HAWNEY	GENERAL SUPERINTENDENT	
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO:	SHEET NO: 62 OF 72

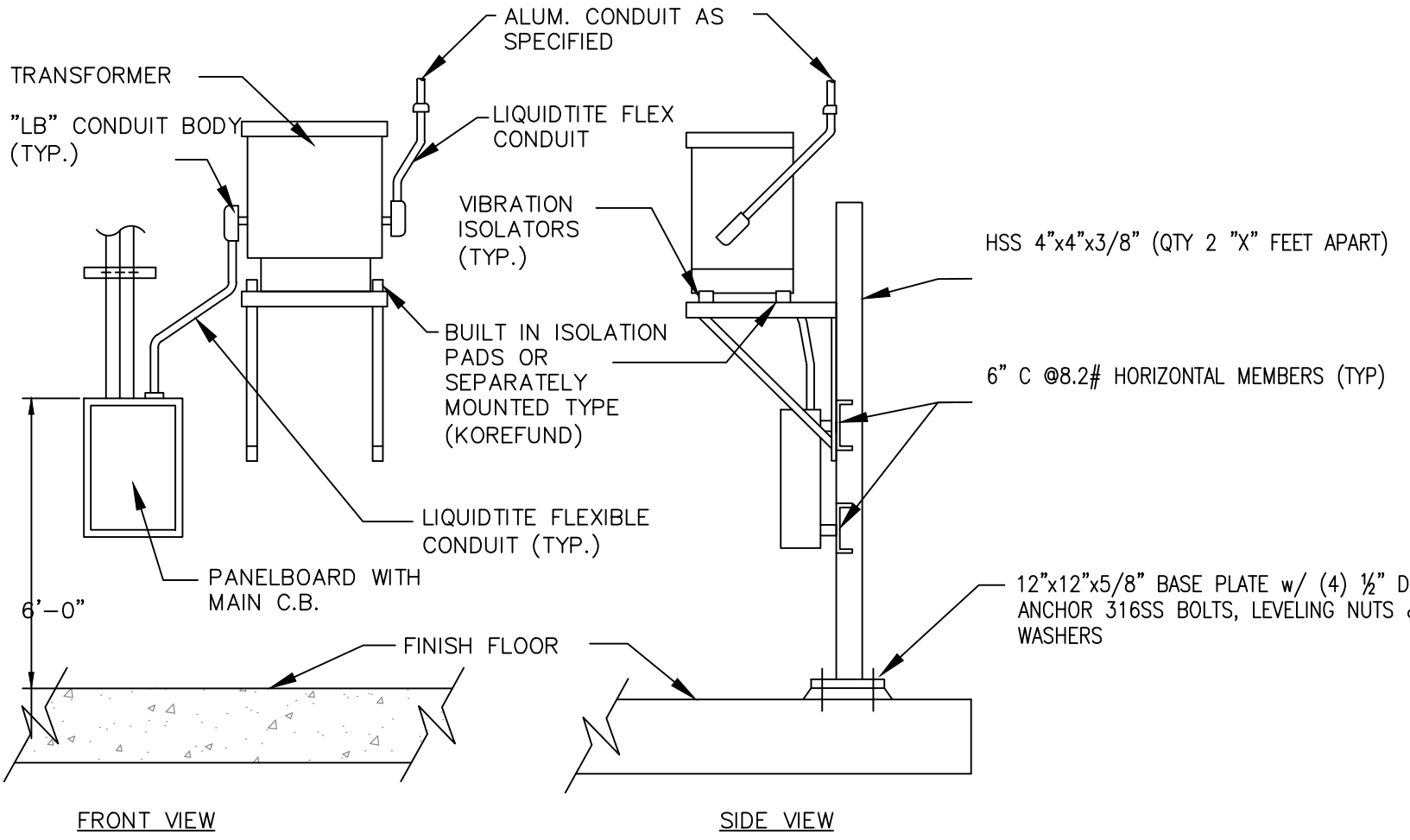


NOTES:

1. MOUNTING STAND MAY BE OMITTED IF MOTOR IS LOCATED WITHIN 5'-0" OF A WALL OR HANDRAIL, IN WHICH CASE THE DISCONNECT AND CONTROL STATION SHALL BE MOUNTED ON THE WALL OR HANDRAIL.
2. DO NOT INSTALL MOUNTING STAND SO AS TO OBSTRUCT THE REMOVAL OF THE MOTOR OR DRIVEN EQUIPMENT FOR MAINTENANCE OR REPAIR.

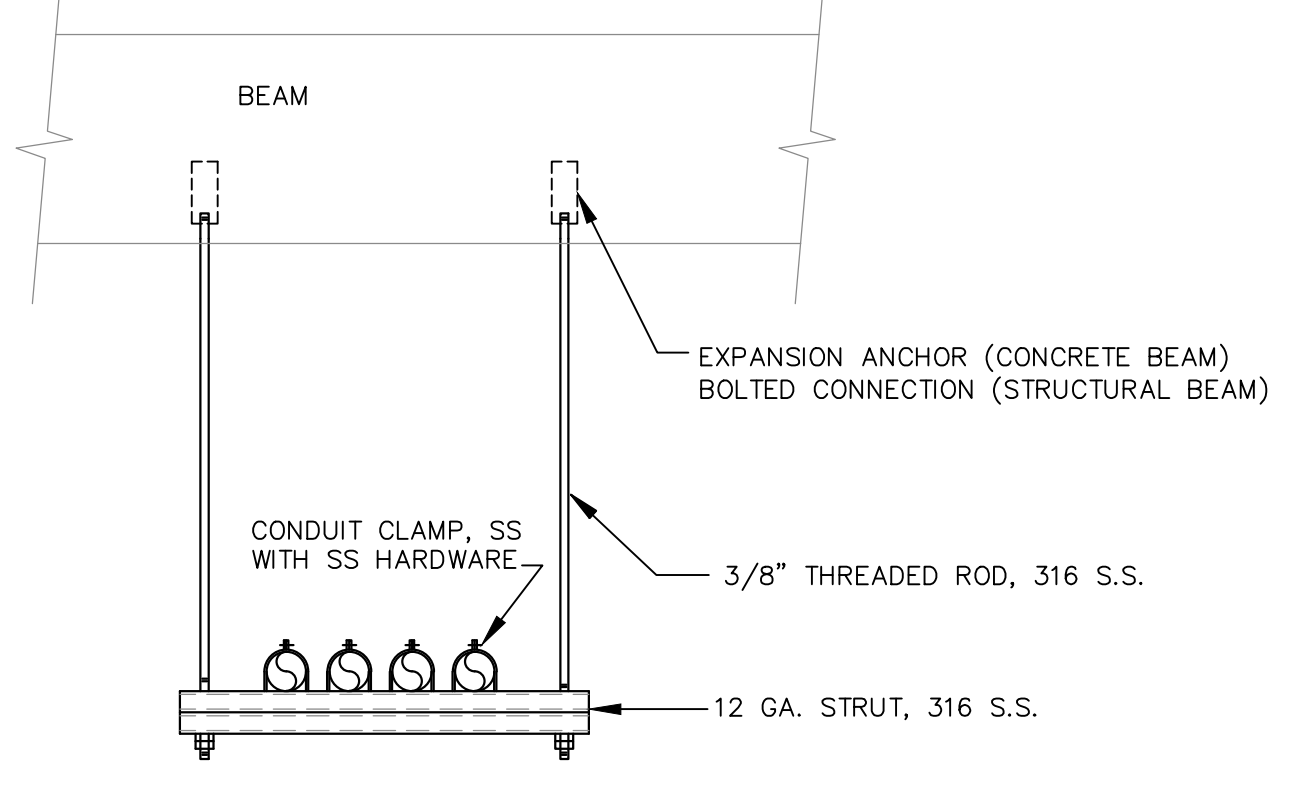
TYPICAL MOTOR INSTALLATION

NOT TO SCALE



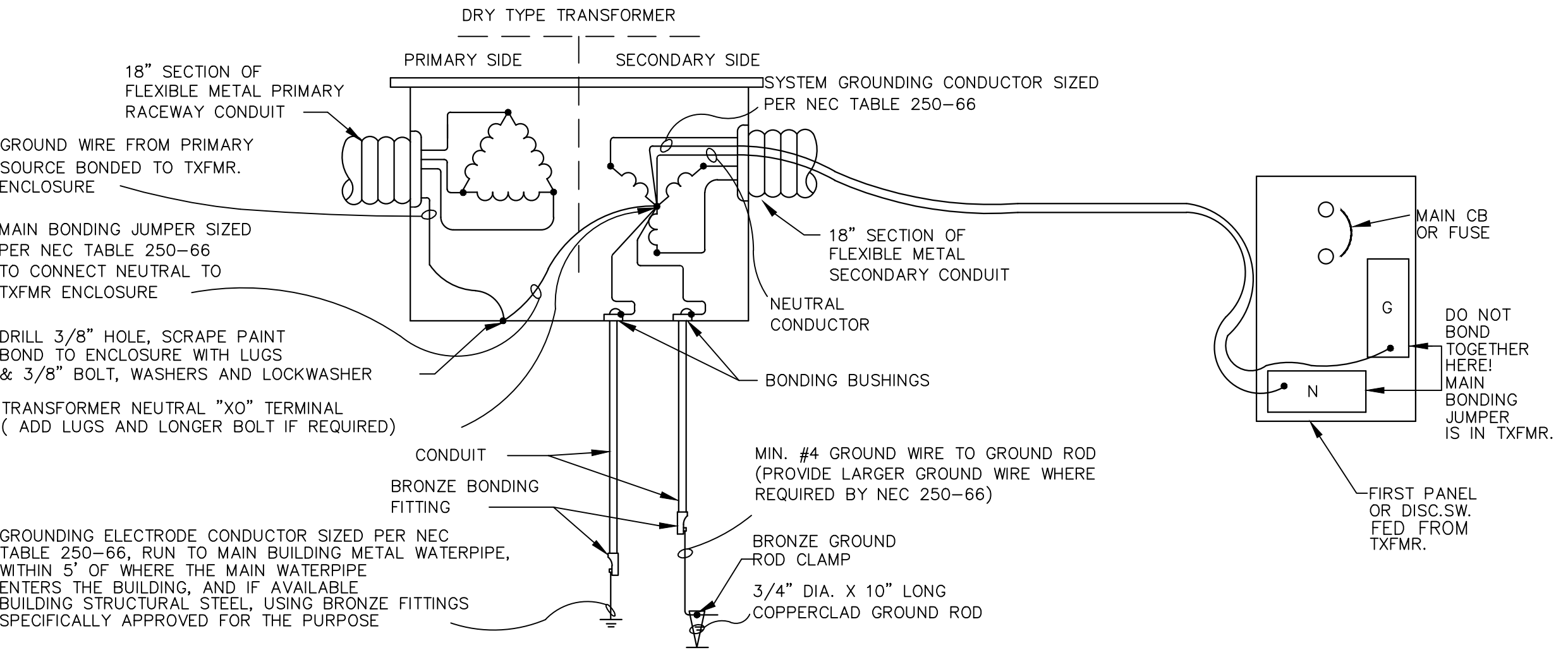
TYPICAL LIGHTING PANEL INSTALLATION DETAIL

NOT TO SCALE



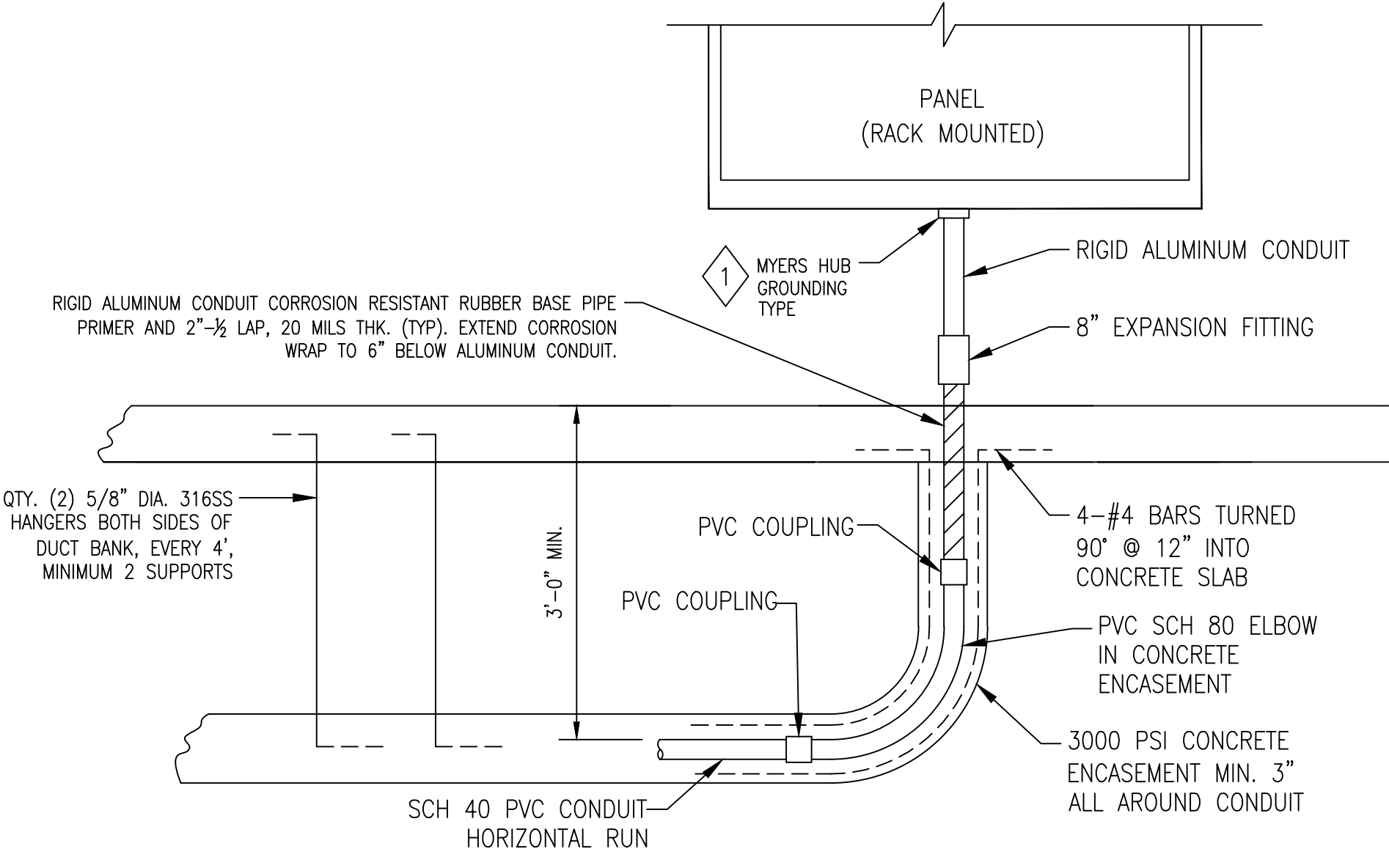
TYPICAL INTERIOR CONDUIT SUPPORT DETAIL

NOT TO SCALE



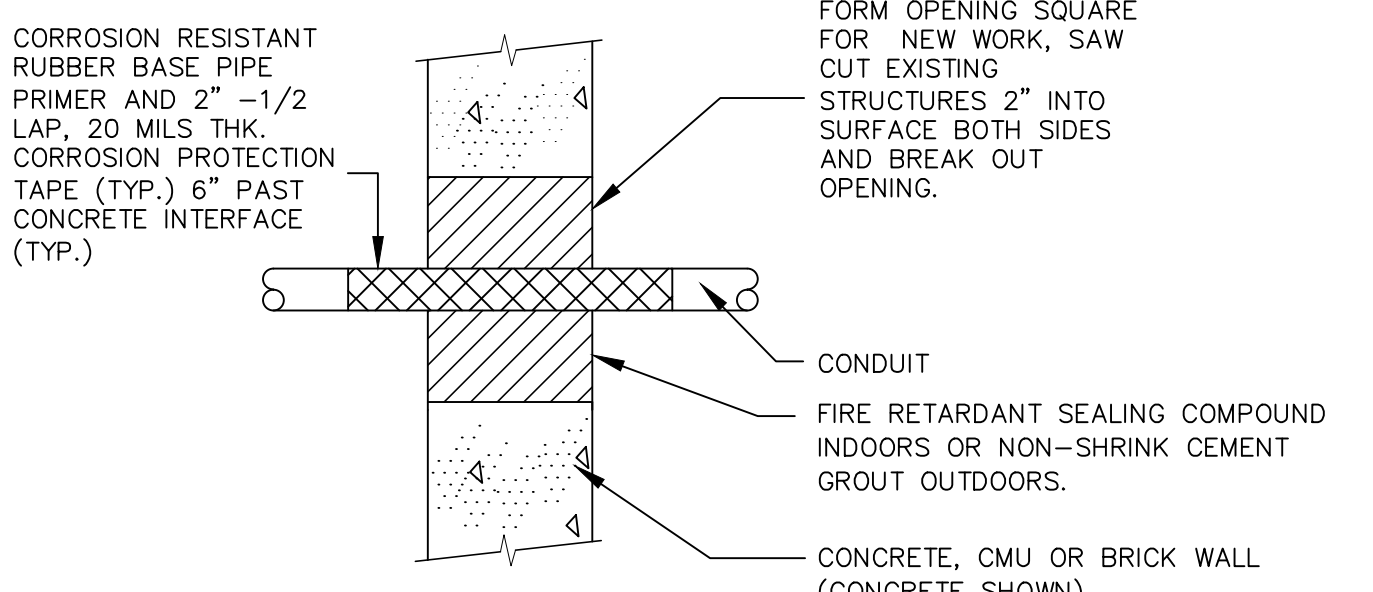
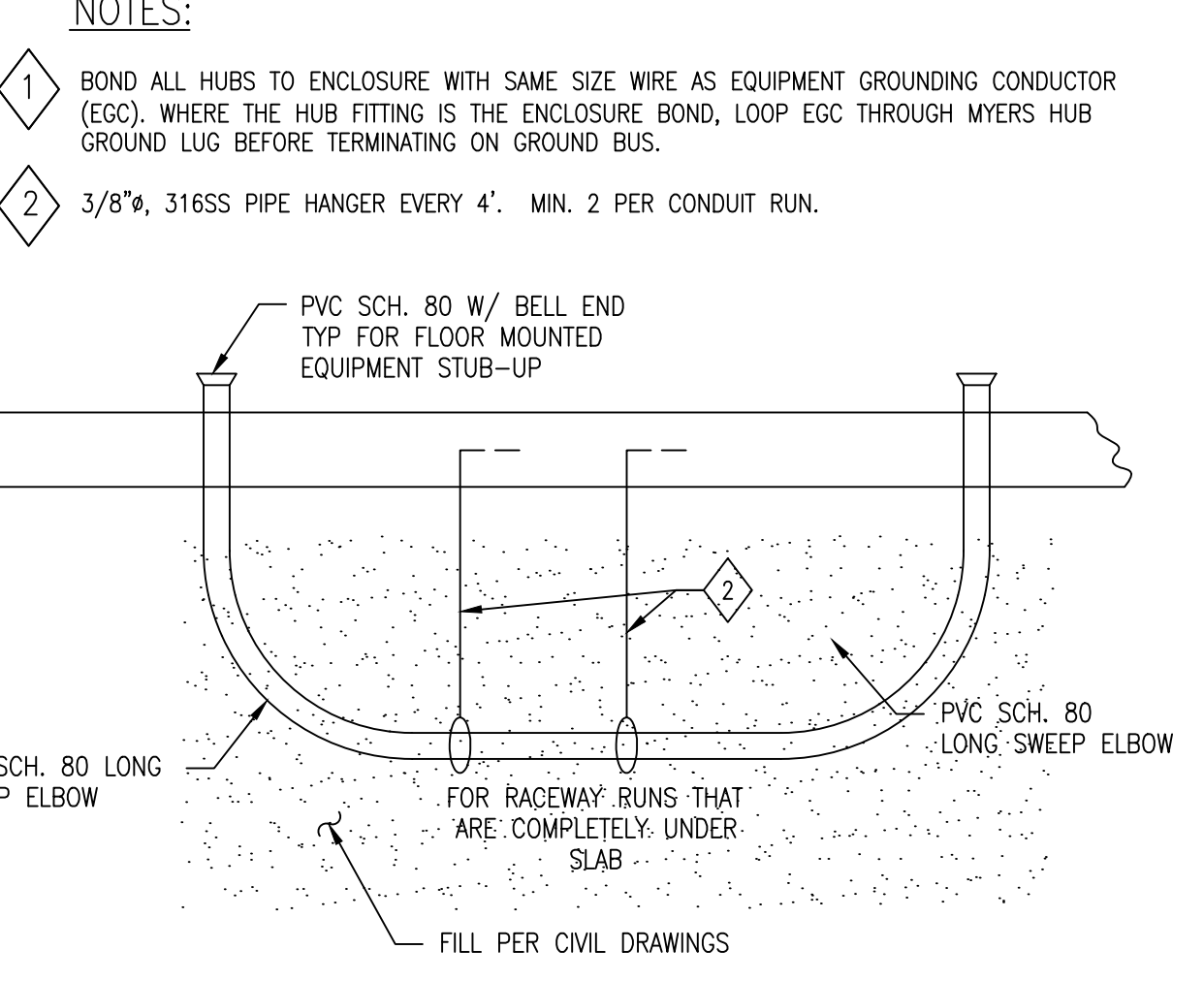
TYPICAL TRANSFORMER GROUNDING DETAIL

NOT TO SCALE



CONDUIT RISER - UNDER SLAB

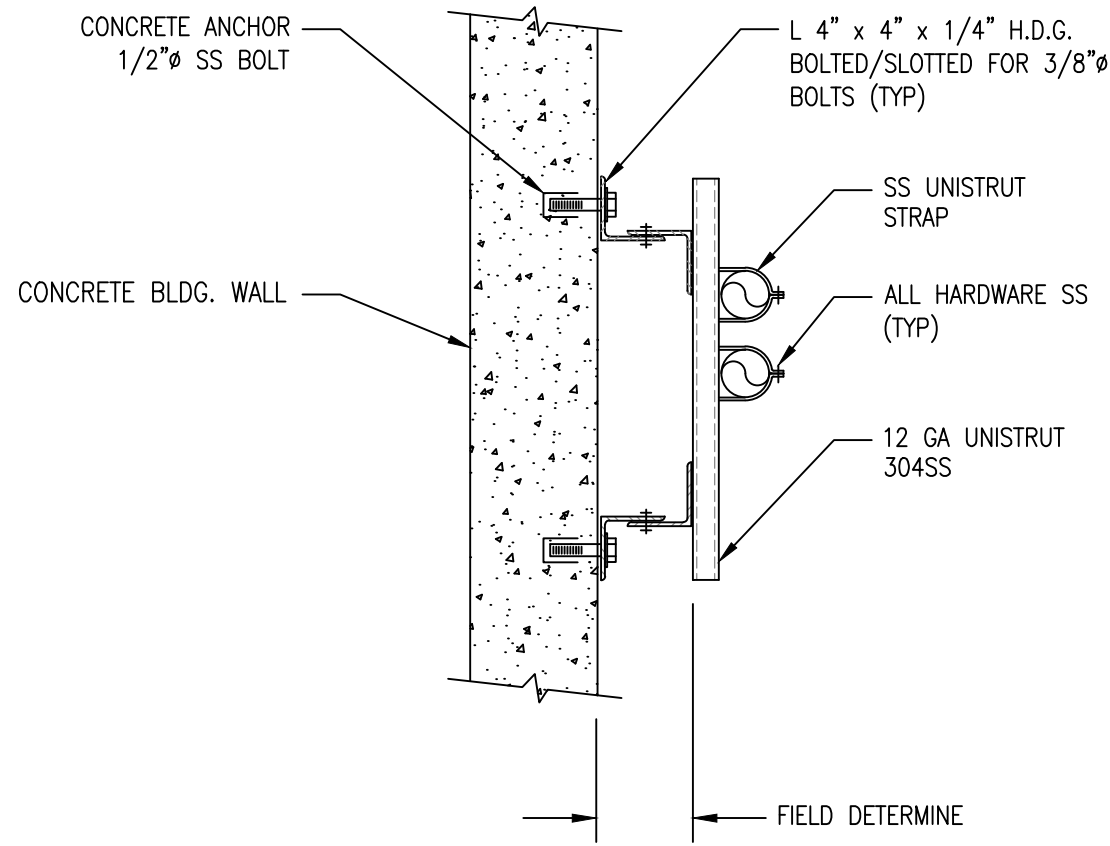
NOT TO SCALE



TYPICAL CONDUIT PENETRATION DETAIL

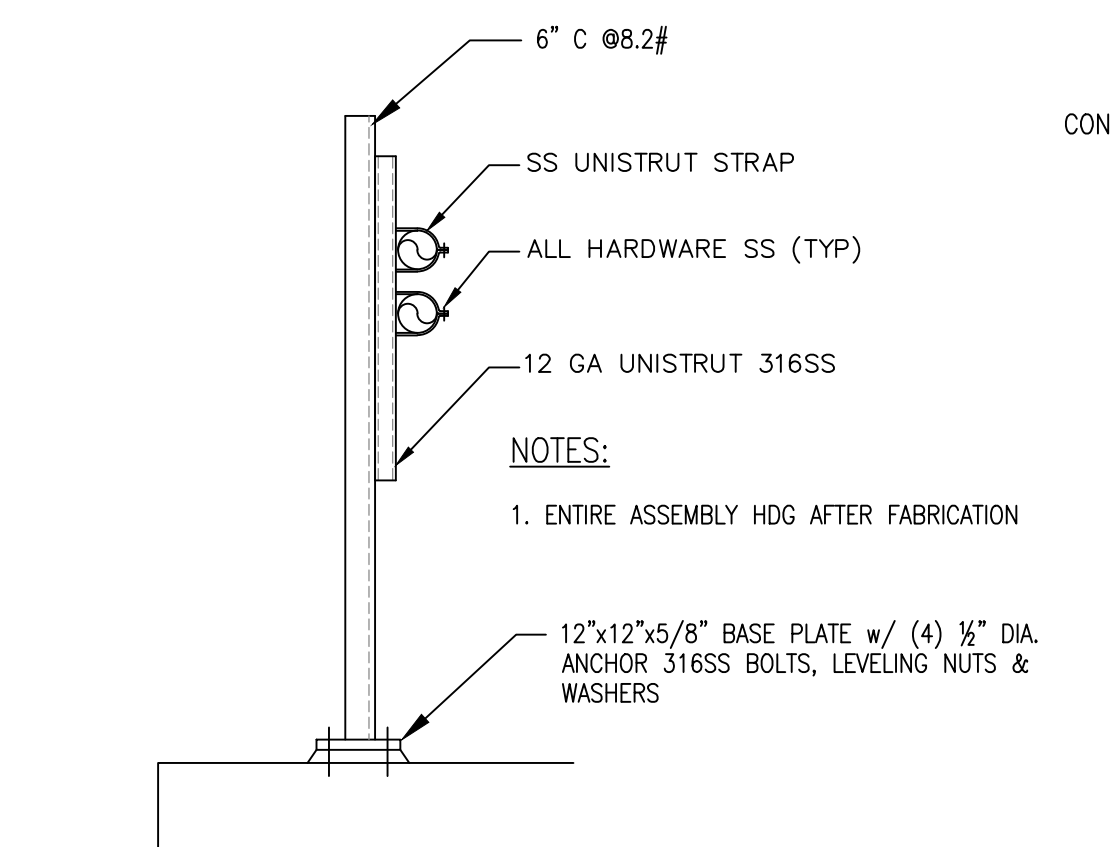
(Block Or Concrete Wall Or Floor)

NOT TO SCALE



TYPICAL CONDUIT SUPPORT AT WALLS

NOT TO SCALE



TYPICAL CONDUIT SUPPORT DETAIL

NOT TO SCALE

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR.

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REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLE

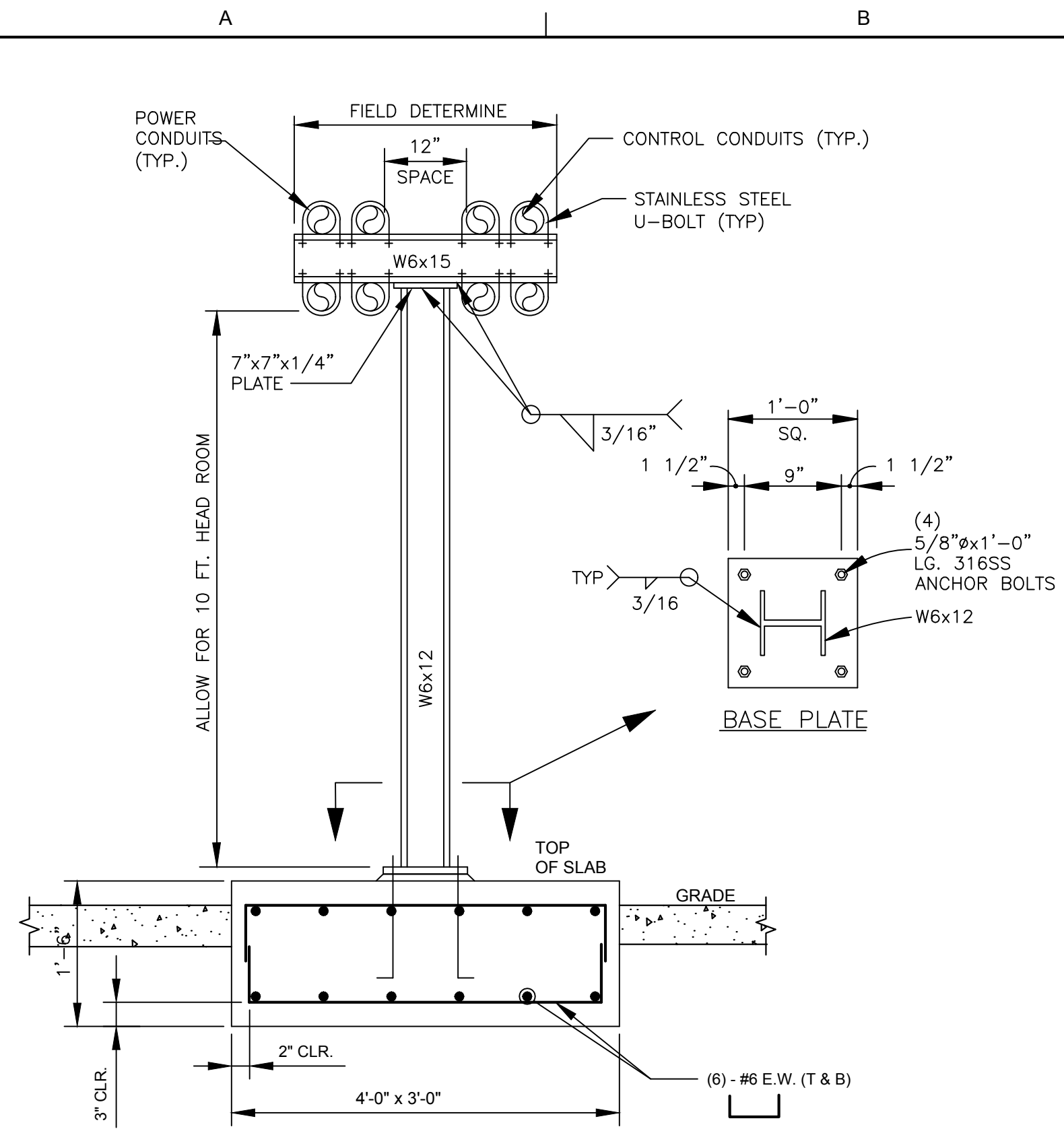
ELECTRICAL DETAILS SHEET 2



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DR.	S. CLARK	GENERAL SUPERINTENDENT
CK.	H. HAWNEY	
AP.	H. HAWNEY	
LAST EDIT:		
SCALE:	NOT TO SCALE	
DATE:	JANUARY 28, 2015	
SET NO.		
SHEET NO.	63 OF 72	

DWG. No. 12098-W8

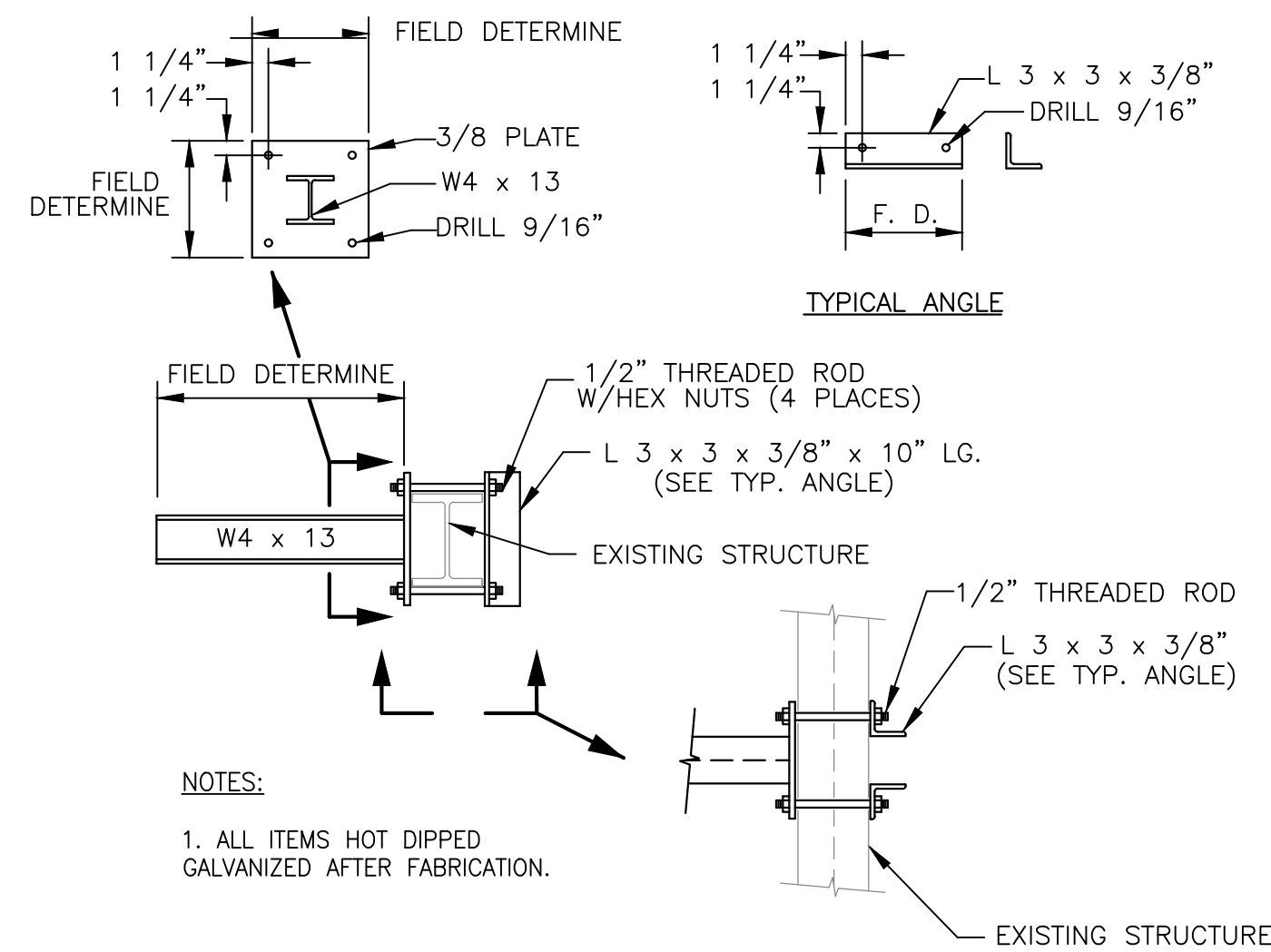


FABRICATION NOTES:

1. ALL STRUCTURAL STEEL, PLATES AND STRUCTURAL MEMBERS SHALL BE FABRICATED FROM A36 STEEL, AND SHALL BE HOT DIP GALVANIZED AFTER FABRICATION.
2. PROVIDE LEVELING NUTS AND FILL WITH NON SHRINK GROUT BETWEEN PLATE AND CONCRETE.
3. ABOVE DETAIL SHOWS CONDUITS SUPPORTED FROM ONE(1) VERTICAL W BEAM. WHERE ADDITIONAL SPACE IS REQUIRED, CONTRACTOR SHALL PROVIDE TWO (2) VERTICAL W BEAMS WITH AN ATTACHED HORIZONTAL BEAM. DUE TO PLANT SPACE AVAILABLE, CONTRACTOR SHALL CO-ORDINATE ROUTING, MOUNTING LOCATIONS, ETC. WITH ALL OTHER TRADES. CONTRACTOR SHALL MODIFY TO SUIT FIELD INSTALLATION CONDITIONS.
4. RACEWAY SEPARATION:
TO AVOID INTERFERENCE, KEEP A SEPARATION DISTANCE BETWEEN POWER RACEWAYS AND RACEWAYS FOR CONTROL/SIGNAL/COMMUNICATION
480V VFD RACEWAY - 18" SEPARATION
480V LINEAR POWER RACEWAY - 15" SEPARATION

OVERHEAD RACEWAY PIPE RACK - SUPPORT DETAIL

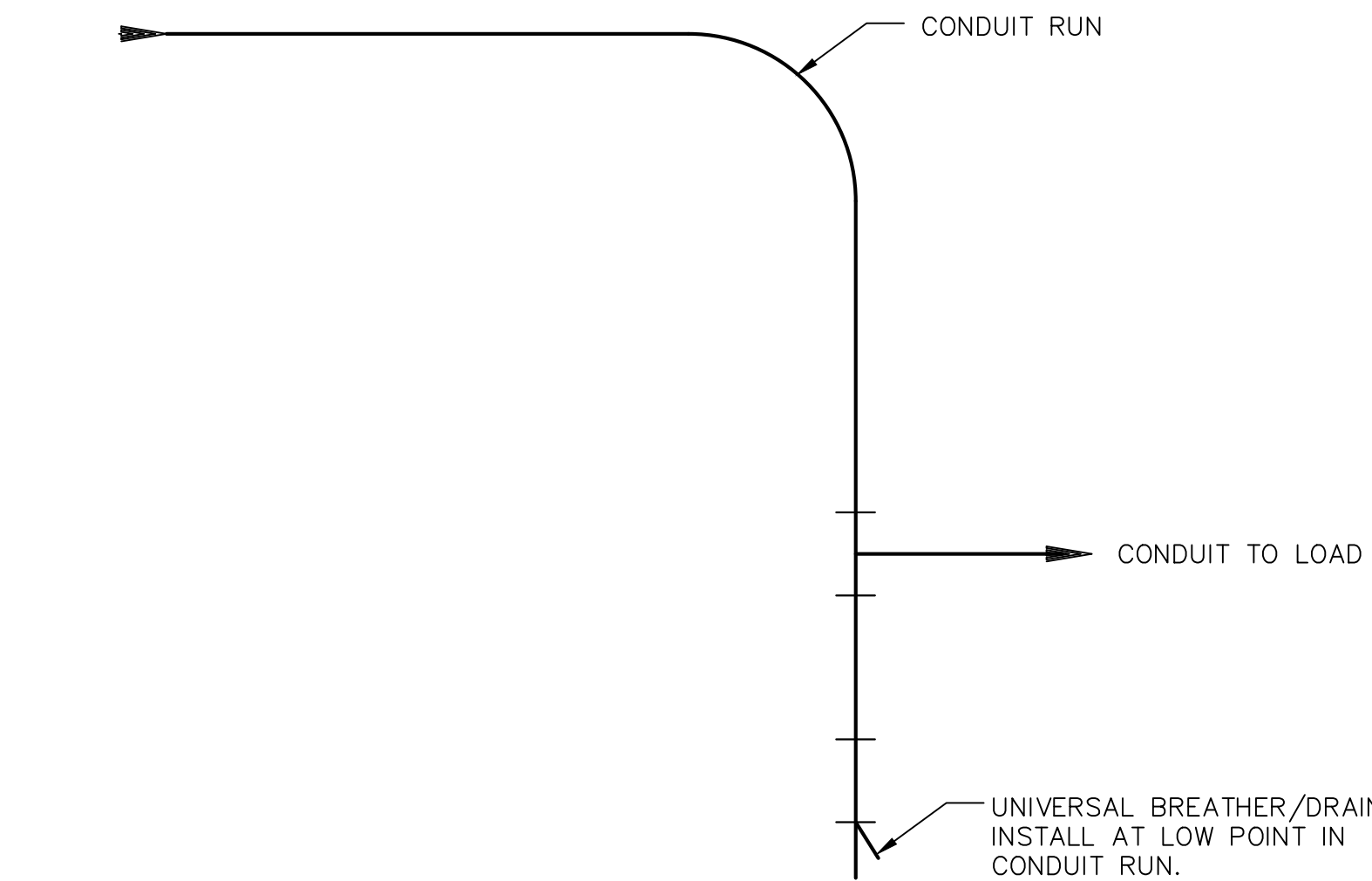
NOT TO SCALE



- NOTES:**
1. ALL ITEMS HOT DIPPED GALVANIZED AFTER FABRICATION.

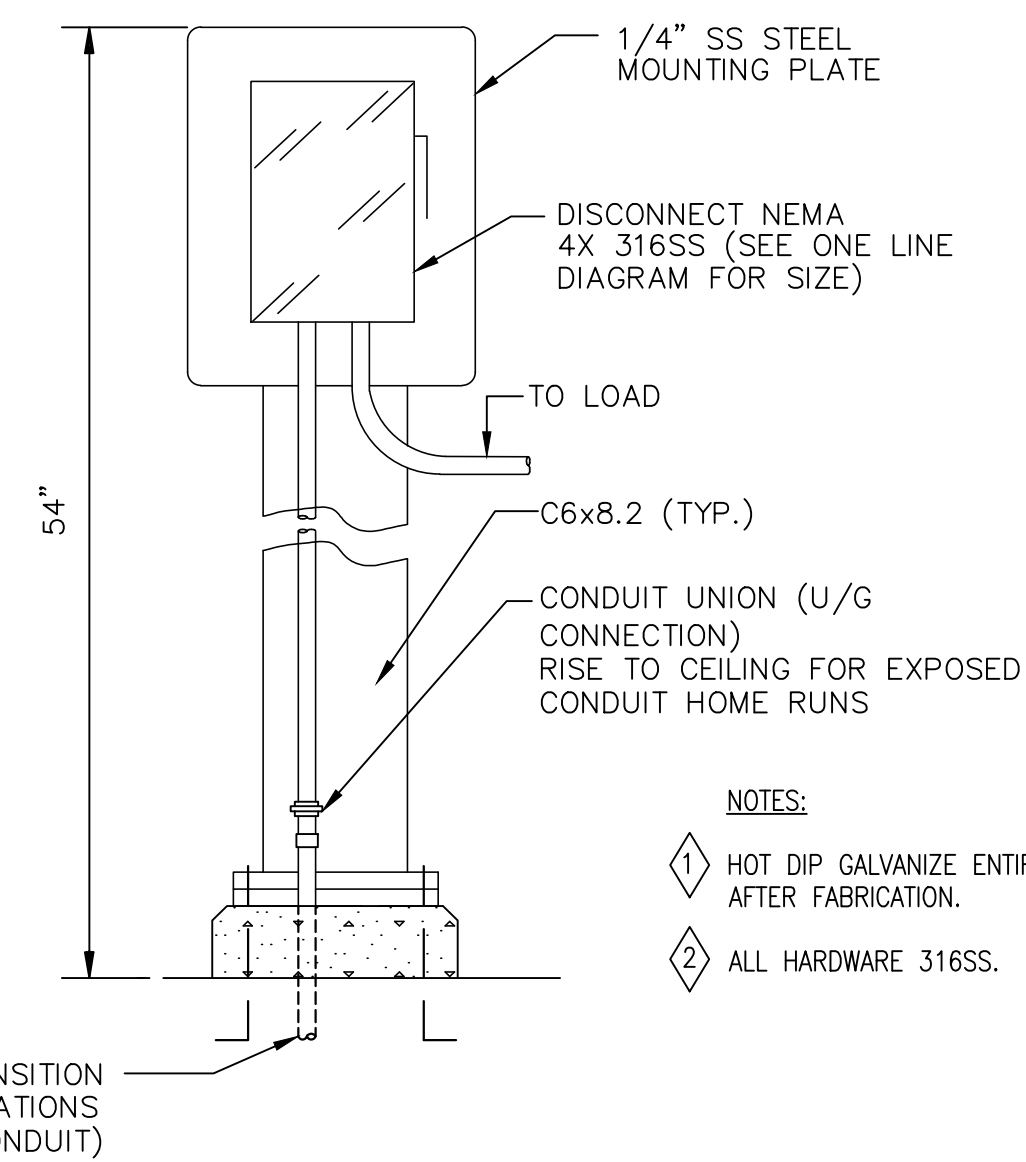
TYPICAL CONDUIT SUPPORT DETAILS

NOT TO SCALE



CONDUIT INSTALLATION - LOW POINT

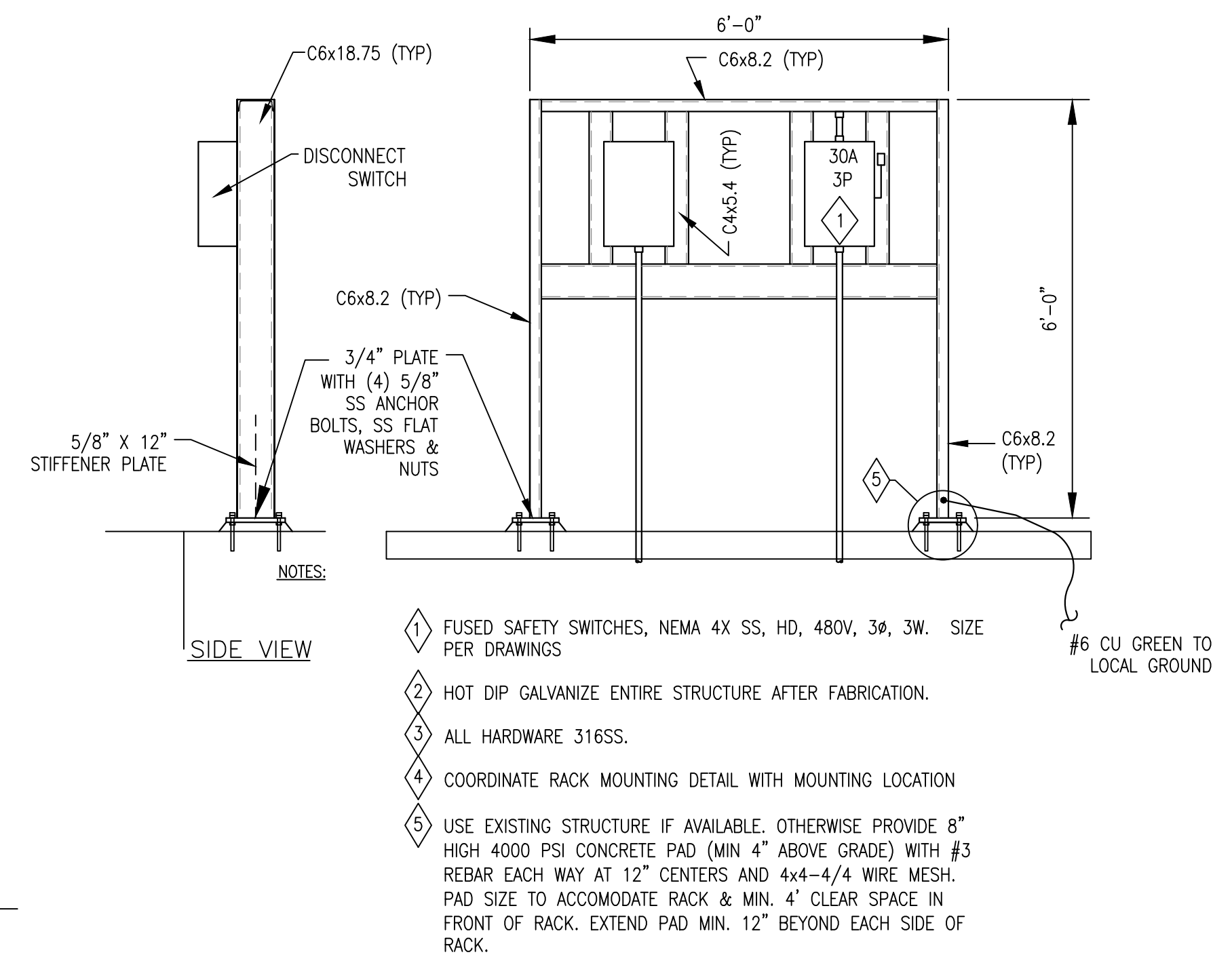
NOT TO SCALE



- NOTES:**
1. HOT DIP GALVANIZE ENTIRE STRUCTURE AFTER FABRICATION.
 2. ALL HARDWARE 316SS.

TYPICAL DISCONNECT SWITCH MOUNTING STAND DETAIL

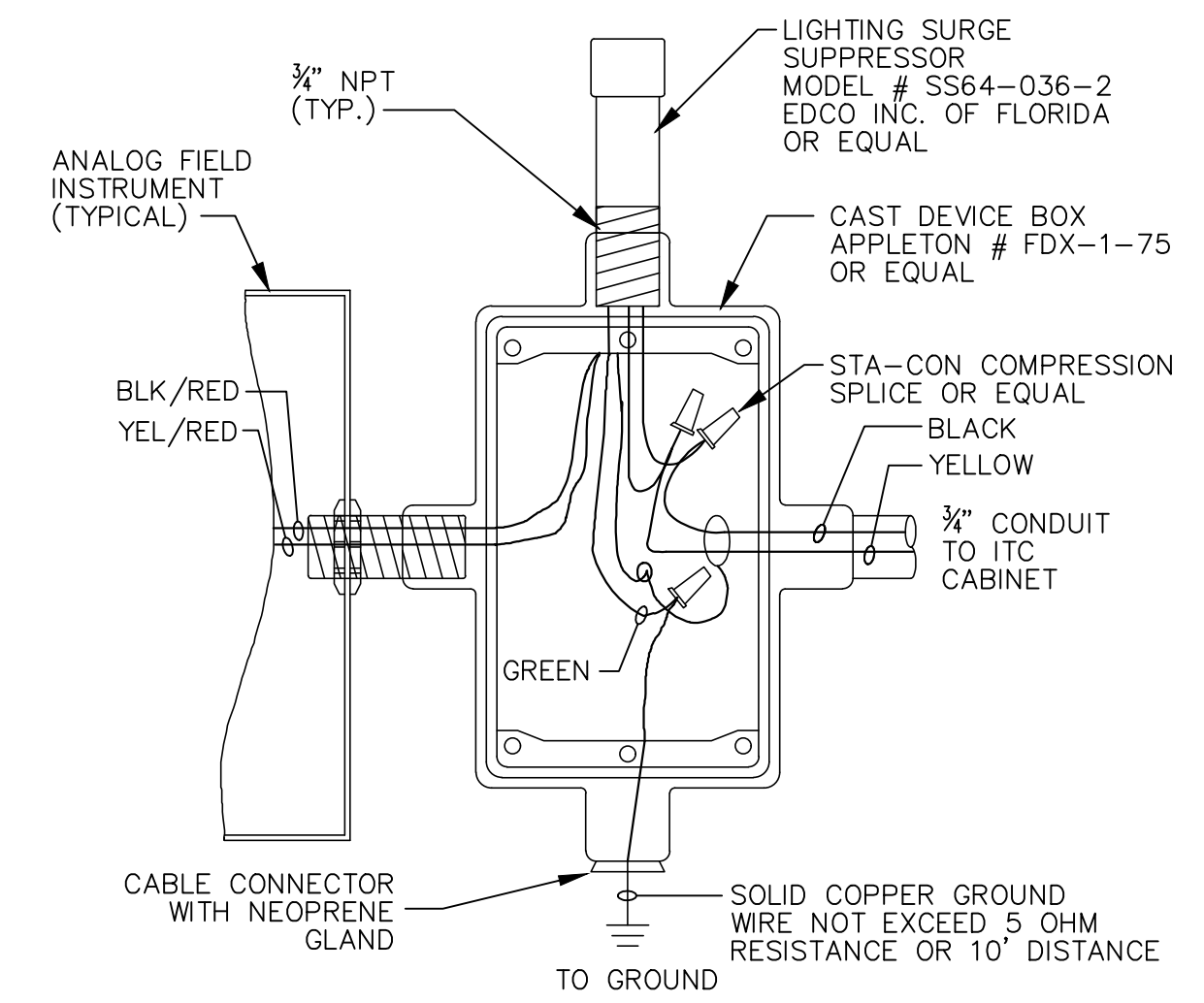
NOT TO SCALE



- NOTES:**
1. FUSED SAFETY SWITCHES, NEMA 4X SS, HD, 480V, 3P, 3W. SIZE PER DRAWINGS
 2. HOT DIP GALVANIZE ENTIRE STRUCTURE AFTER FABRICATION.
 3. ALL HARDWARE 316SS.
 4. COORDINATE RACK MOUNTING DETAIL WITH MOUNTING LOCATION
 5. USE EXISTING STRUCTURE IF AVAILABLE. OTHERWISE PROVIDE 8\"/>

TYPICAL EQUIPMENT RACK MOUNTING DETAIL

NOT TO SCALE



TYPICAL LIGHTNING SURGE SUPPRESSOR DEVICE (SPD) INSTALLATION

N.T.S.

A		10-25-19	AS-BUILT MARKUPS	LHN
REV.	DATE	AS-BUILT MARKUPS		BY
SEWERAGE AND WATER BOARD OF NEW ORLEANS				
CONTRACT No. 1369				
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX				
ELECTRICAL DETAILS SHEET 3				
DR.	S. CLARK			
CK.	H. HAWNEY			
AP.	H. HAWNEY	GENERAL SUPERINTENDENT		
LAST EDIT:				
SCALE:	NOT TO SCALE	DWG. No. 12098-W8		
DATE:	JANUARY 28, 2015	SET NO:	SHEET NO: 64 OF 72	

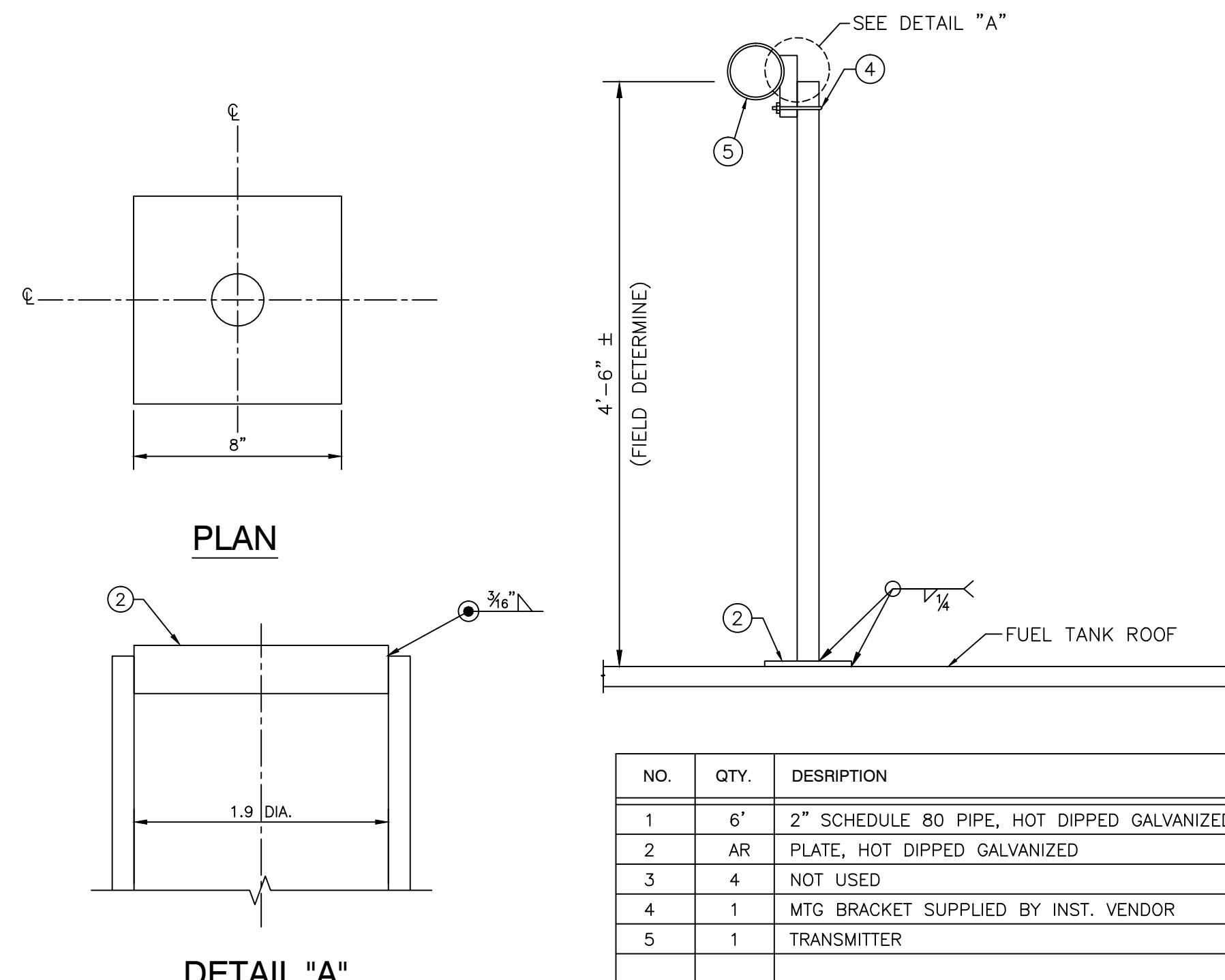
AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

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1515 POYDRAS STREET
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NEW ORLEANS, LA 70112
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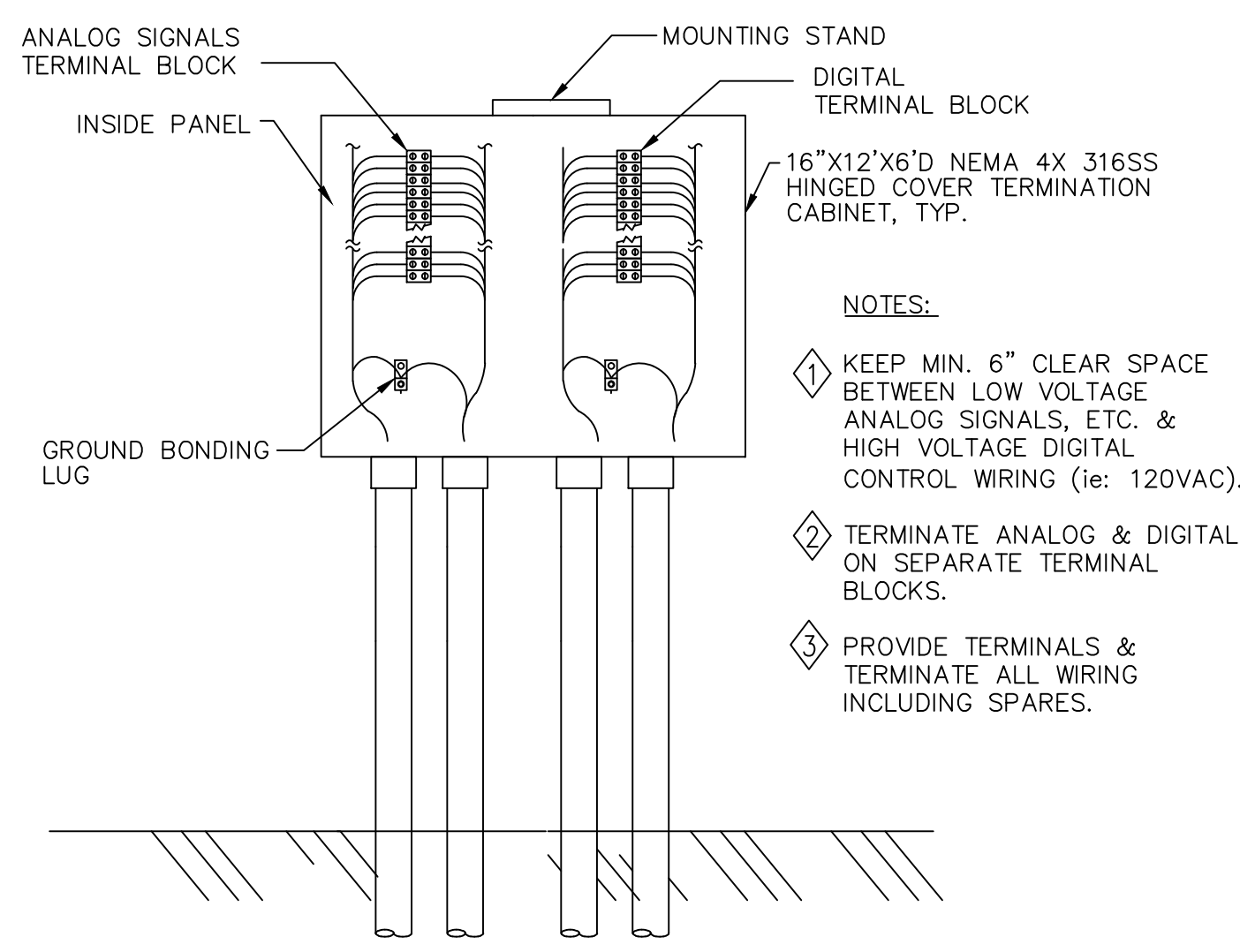
TRIGON DWG. NO. EZ-06



NO.	QTY.	DESCRIPTION
1	6"	2" SCHEDULE 80 PIPE, HOT DIPPED GALVANIZED
2	AR	PLATE, HOT DIPPED GALVANIZED
3	4	NOT USED
4	1	MTG BRACKET SUPPLIED BY INST. VENDOR
5	1	TRANSMITTER

NOTES:
 1. FIELD WELD TO FUEL TANK ROOF (TK-001, -002)

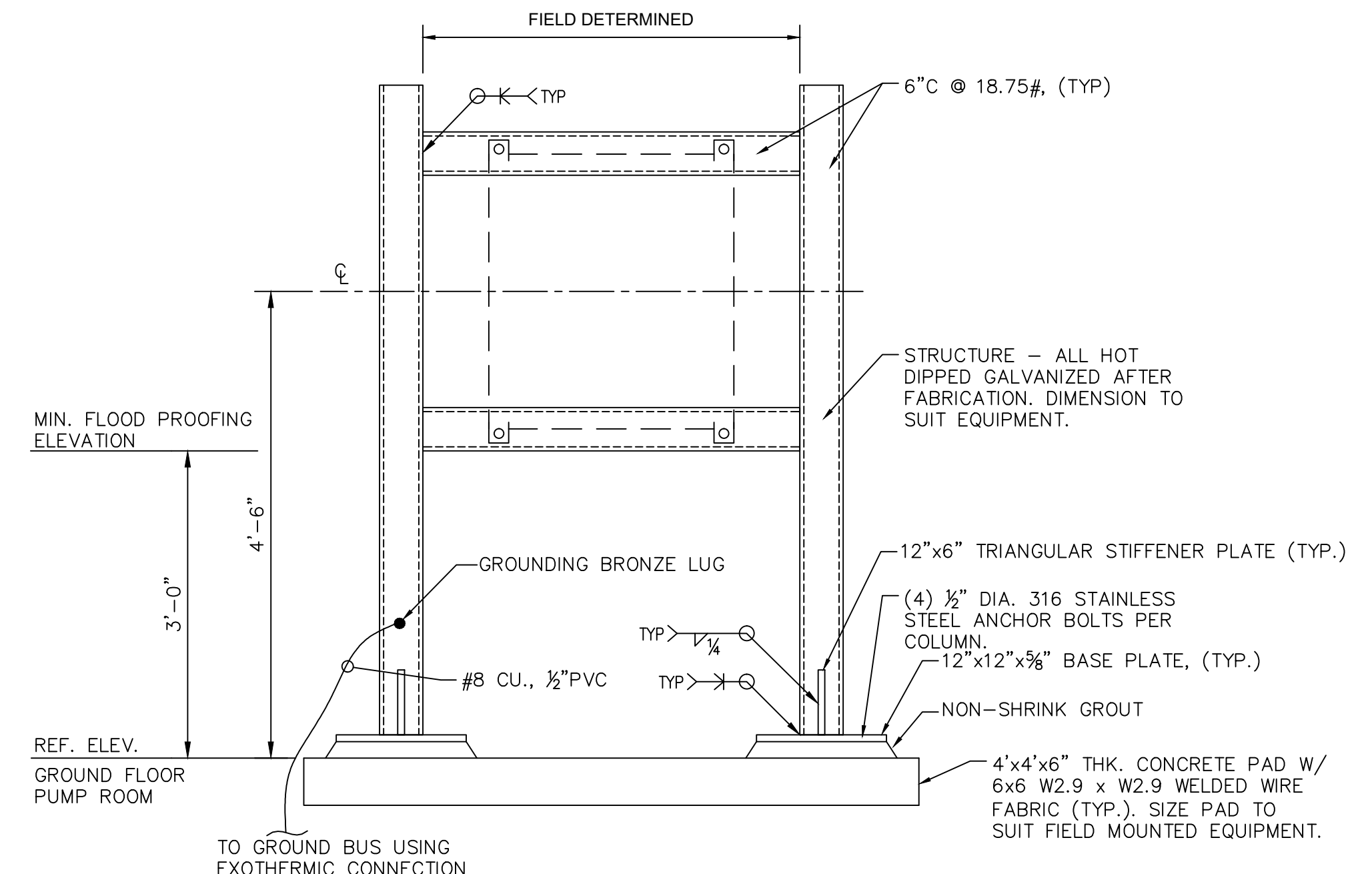
TYPICAL FLOOR MOUNT, MULTIPLE OR SINGLE INSTRUMENT
 (TYPICAL FOR FACP - UVIR)
 N.T.S.



NOTES:
 1. KEEP MIN. 6" CLEAR SPACE BETWEEN LOW VOLTAGE ANALOG SIGNALS, ETC. & HIGH VOLTAGE DIGITAL CONTROL WIRING (ie: 120VAC).
 2. TERMINATE ANALOG & DIGITAL ON SEPARATE TERMINAL BLOCKS.
 3. PROVIDE TERMINALS & TERMINATE ALL WIRING INCLUDING SPARES.

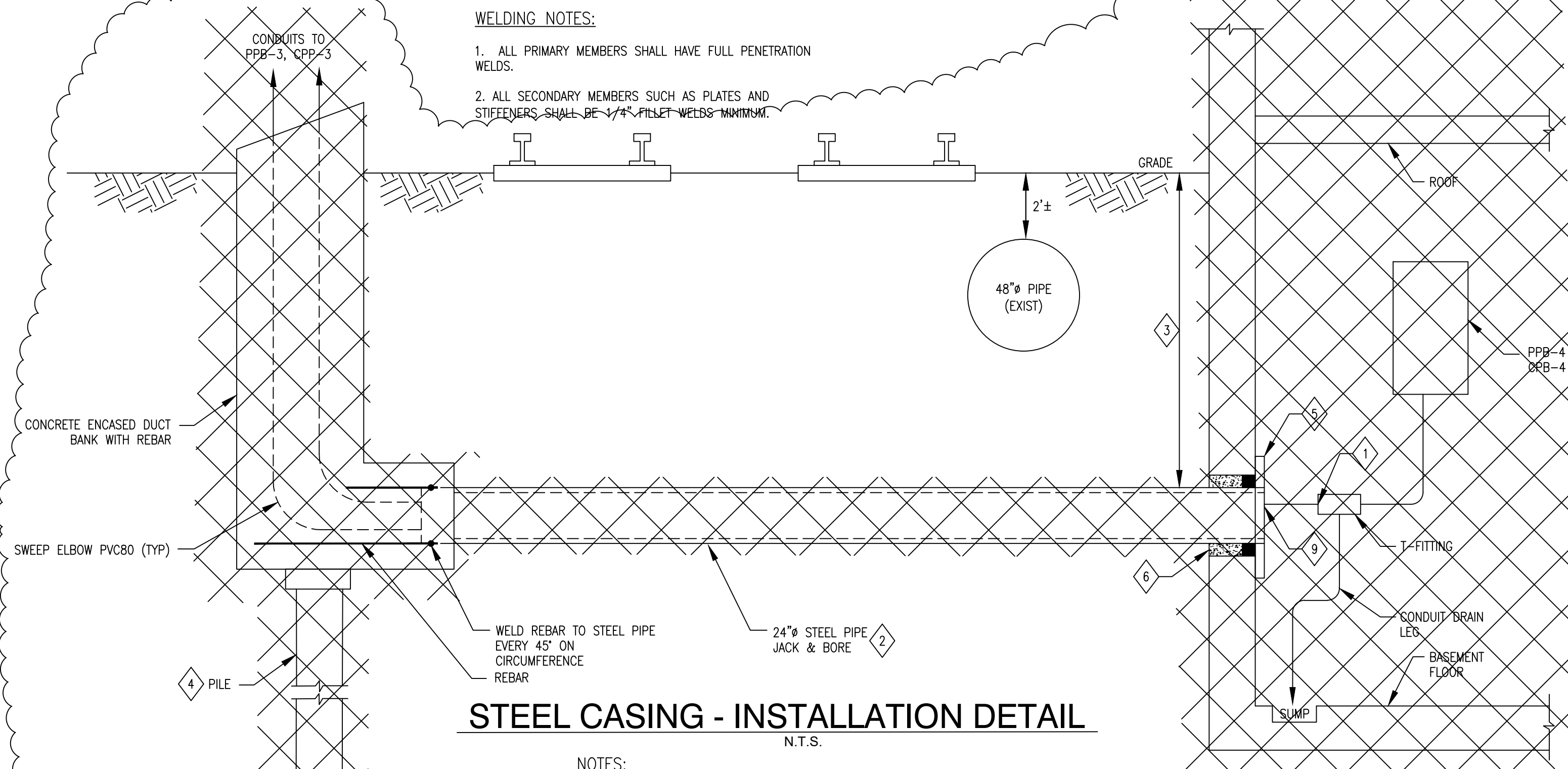
FIELD TERMINATION CABINET (TC) OR JUNCTION BOX
 N.T.S.

NOTE: FLOOR MOUNTING RACK NOT SHOWN BUT REQUIRED.



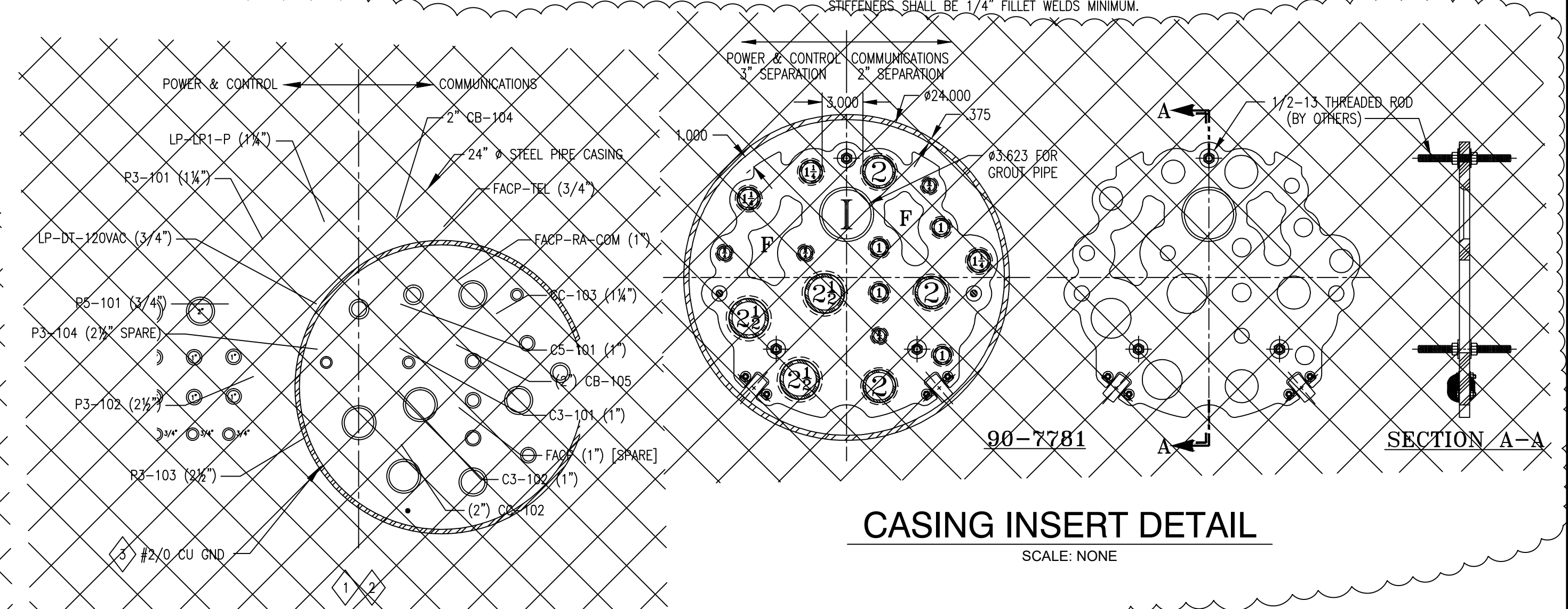
TYPICAL FIELD CONTROL PANEL - MOUNTING DETAIL
 (TYPICAL FOR MISC. PANELS, ETC.)
 N.T.S.

WELDING NOTES:
 1. ALL PRIMARY MEMBERS SHALL HAVE FULL PENETRATION WELDS.
 2. ALL SECONDARY MEMBERS SUCH AS PLATES AND STIFFENERS SHALL BE 1/4" FILLET WELDS MINIMUM.



STEEL CASING - INSTALLATION DETAIL
 N.T.S.

NOTES:
 1. SEAL EACH CONDUIT WITH POLYWATER FST-250 SEALANT.
 2. 24" STEEL PIPE: ASTM A-139, GRADE B, 35,000 PSI MINIMUM YIELD STRENGTH. WELD PIPE SECTIONS. EACH WELD SHALL BE X-RAYED WHEN COMPLETED.
 3. SEE CIVIL/STRUCTURAL DRAWINGS FOR DEPTH. MINIMUM 2' UNDER 48" WATER MAIN.
 4. SEE CIVIL/STRUCTURAL DRAWINGS FOR PILE.
 5. LINK SEAL FITTING: 316SS.
 6. FILL WITH NON-SHRINK CEMENT GROUT.
 7. SEE CIVIL/STRUCTURAL DRAWINGS FOR INSTALLATION DETAILS.
 8. SEE CIVIL/STRUCTURAL SPECIFICATIONS FOR JACK & BORE SPECIFICATION.
 9. PROVIDE A CLOSURE PLATE (1/2" THICK) ON THE 24" PIPE (NOT SHOWN ON ABOVE DETAIL). PROVIDE OPENINGS FOR CONDUITS. ALL OPENINGS SHALL BE SEALED TO PREVENT WATER LEAKAGE INGRESS. SUBMIT CONSTRUCTION DETAILS TO ENGINEER.



STEEL CASING DETAIL
 SCALE: 1/2"=1'-0"

NOTES:
 1. PROVIDE CONDUIT SPACERS AT 5' INTERVALS. MAINTAIN 3" SEPARATION BETWEEN POWER CONDUITS AND 2" SEPARATION BETWEEN CONTROL CONDUITS.
 2. CONDUITS SHALL MAINTAIN THE SAME POSITION ENTERING AND LEAVING THE CASING. AFTER THE CONDUITS ARE IN PLACE, A SAND/CEMENT SLURRY (MINIMUM OF SIX SACKS OF CEMENT PER CUBIC YARD) SHALL BE USED TO FILL ALL VOIDS.
 3. BOND GROUND WIRE AT BOTH ENDS TO PROVIDE GROUND CONTINUITY FROM SOURCE TO LOAD.

CASING INSERT DETAIL
 SCALE: NONE

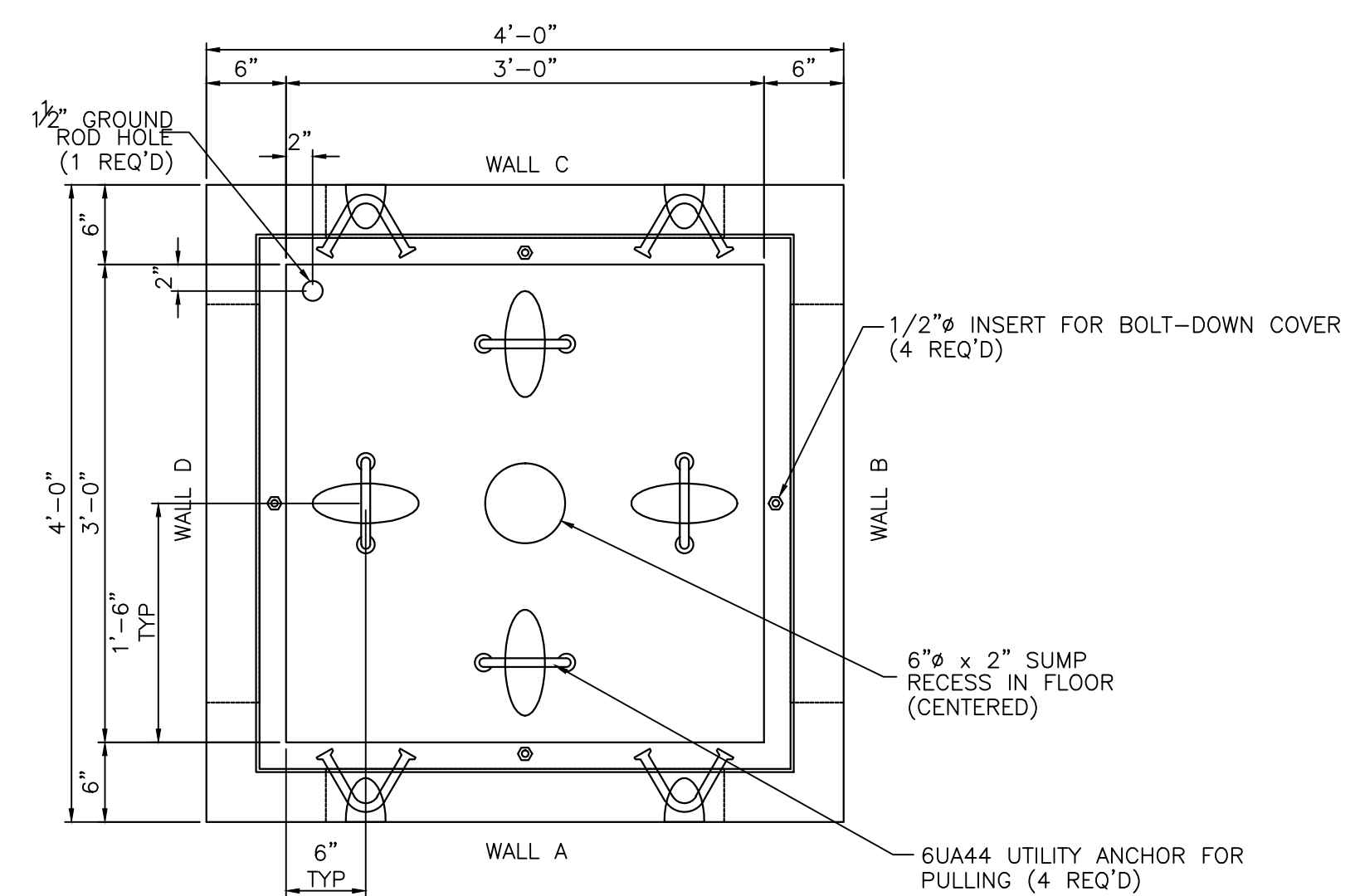
▲ JACK AND BORE REPLACED WITH OPEN CUT PER FCO-009/RFQ-001

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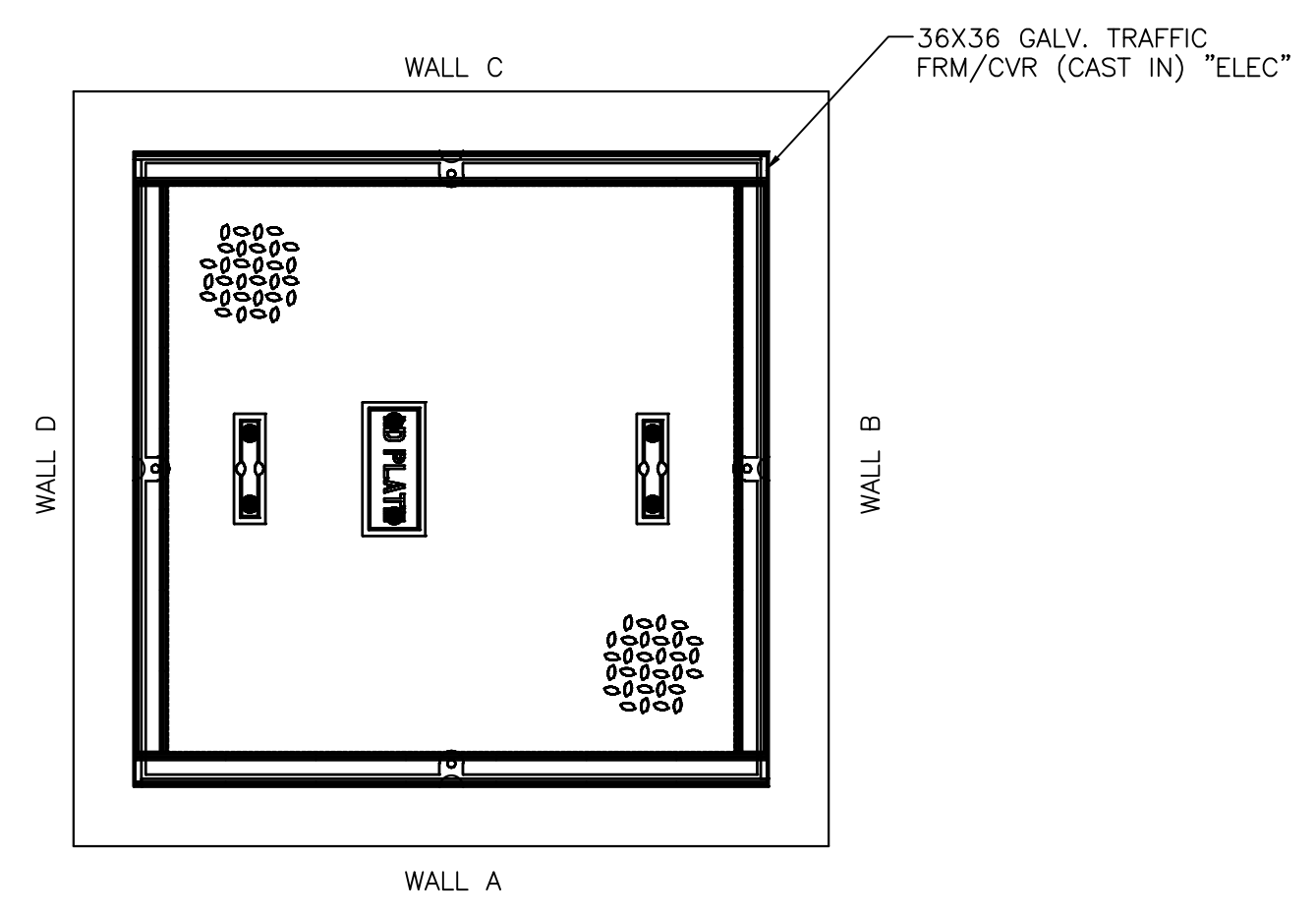


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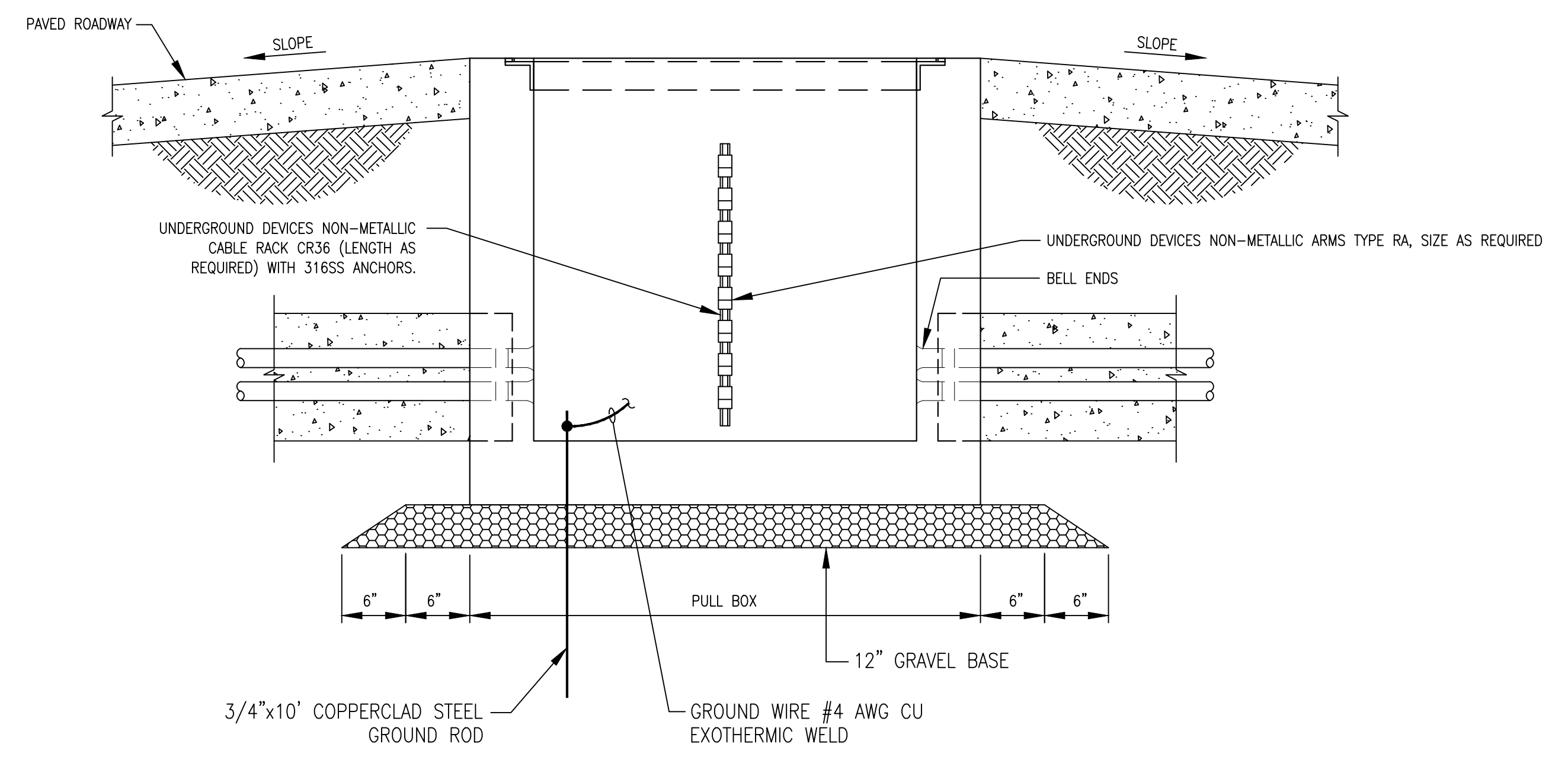
REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
ELECTRICAL DETAILS SHEET 4			
DR.	S. CLARK		
CR.	H. HAWNEY		
AP.	H. HAWNEY	GENERAL SUPERINTENDENT	
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 65 OF 72



PLAN VIEW
SCALE: 1 1/2" = 1'-0"



PLAN VIEW W/ FRAME & COVER
SCALE: 1 1/2" = 1'-0"

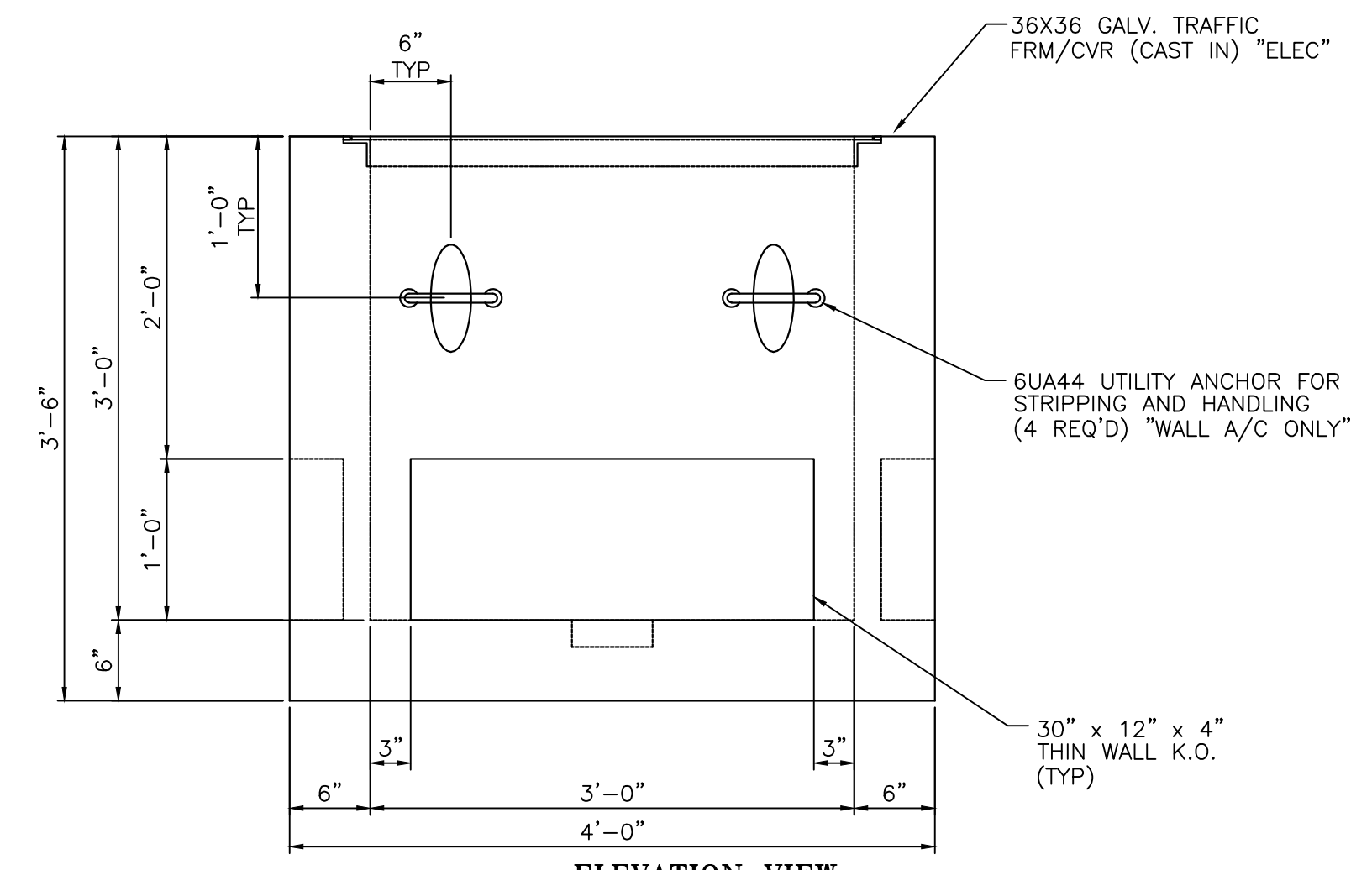


NOTES:

- SEE PLAN DRAWINGS FOR ORIENTATION OF DUCTS ENTERING PULL BOX. PROVIDE A PULLING-IN IRON OPPOSITE EACH SIDE IN WHICH DUCTS ENTER.
- NUMBER OF NON-METALLIC ARMS AND EXACT LOCATION OF RACKS SHALL BE AS REQUIRED FOR NUMBER OF FEEDERS IN PULL BOX. (MINIMUM OF 4 RACKS SHALL BE PROVIDED IN EACH PULL BOX.)
- BOND ALL METAL INCLUDING COVER, PULLING IRONS & FRAME TO GROUND RODS WITH #4 B.C. BOND TO DUCT BANK GROUND WIRE.
- WHERE CABLE PULL BOX ENTRY AND EXIT POINTS ARE AT RIGHT ANGLES TO ONE ANOTHER, THE CABLES SHALL RUN AROUND THE INSIDE PULL BOX PERIMETER, AND BE NEATLY TIED AND STRAPPED TO THE SUPPORTING ARMS. WHERE CABLE PULL BOX ENTRY AND EXIT POINTS ARE IN THE SAME HORIZONTAL PLANE, THE CABLES SHALL BE RUN ON THE PULL BOX PERIMETER WALL, AND BE NEATLY TIED AND STRAPPED TO THE SUPPORTING ARMS.
- THIS STRUCTURE SHALL BE DESIGNED AT THE CONTRACTOR'S EXPENSE BY A PROFESSIONAL ENGINEER REGISTERED IN THE STATE OF LOUISIANA. STRUCTURAL SIGN & SEAL CALCULATIONS & DESIGN DETAILS. SUBMIT FOR ENGINEER APPROVAL.

GENERAL NOTES:

- DESIGN LOAD :** AASHTO H-20-44, CONTINUOUS TRAFFIC (FULL H-20).
- STRUCTURAL CONCRETE :** CONCRETE SHALL BE 6000 PSI MIN. CEMENT SHALL BE ASTM C150.
- REINFORCING STEEL :** REINFORCING STEEL SHALL BE ASTM A-615 GRADE 60UNLESS OTHERWISE NOTED. DIMENSIONS FOR FABRICATED REINFORCING STEEL ARE OUT TO OUT. ALL OTHER DIMENSIONS RELATING TO REINFORCING STEEL ARE TO BAR CENTERS UNLESS OTHERWISE NOTED.
- FINISH OF CONCRETE :** BOTTOM OF BASE SHALL BE A STEEL TROWEL FINISH. ALL OTHER SURFACES SHALL BE AN INDUSTRIAL FORM FINISH.



ELEVATION VIEW
SCALE: 1 1/2" = 1'-0"

PPB-1, PPB-2 - 36"x36"x36"
CPB-1, CPB-2 - 36"x36"x36"

PRECAST IN-GROUND PULL BOX (TYP)

NOTES:

- COVER TO BE INSCRIBED "ELECTRIC POWER" OR "ELECTRIC CONTROL".

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

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TRIGON DWG. NO. EZ-08

REV.	DATE	AS-BUILT MARKUPS	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLE			
ELECTRICAL DETAILS SHEET 5			
DR:	S. CLARK		
CR:	H. HAWNEY		
AP:	H. HAWNEY	GENERAL SUPERINTENDENT	
LAST EDIT:			
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 66 OF 72

A

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INSTRUMENT VALVE DESIGNATIONS

	BV	BALL VALVE
	GV	GATE VALVE
	NV	NEEDLE VALVE
	CV	CHECK VALVE
	BFV	BUTTERFLY VALVE
	TP	TEST POINT
	DV	SOLENOID DELUGE VALVE
	WPBV	WATER POWERED BALL VALVE
		REDUCED PRESSURE BACKFLOW PREVENTER
	NO	NORMALLY OPEN
	NC	NORMALLY CLOSED

PIPE AND FITTING SYMBOLS

	REDUCER
	QUICK CONNECT COUPLING

MISCELLANEOUS EQUIPMENT DESIGNATIONS

	VENT
	FOAM CHAMBER
	INSECT SCREEN
	STROBE/HORN
	SIGHT GAUGE
	RATIO CONTROLLER
	MANWAY
	BOOSTER PUMP
	FILTER
	POSITIVE DISPLACEMENT PUMP

INSTRUMENTATION SYMBOLS

	HS	HORN STROBE
	LAH	LEVEL ALARM HIGH
	LAHH	LEVEL ALARM HIGH HIGH
	LAL	LEVEL ALARM LOW
	LALL	LEVEL ALARM LOW LOW
	LAX	LEAK DETECTION
	LG	LEVEL GAUGE
	LI	LEVEL INDICATOR
	LIT	LEVEL INDICATING TRASMITTER
	LIT	LEVEL INDICATING GAUGE
	LSH	LEVEL SENSING HIGH
	LSHH	LEVEL SENSING HIGH HIGH
	LSL	LEVEL SENSING LOW
	LSLL	LEVEL SENSING LOW LOW
	LSX	LEVEL DETECTION
	TP	TEST POINT DETECTOR
	UA	MULTI-FUNCTION ALARM
	UVIR	ULTRAVIOLET INFRARED DETECTOR
	YC	EVENT CONTROL
	CS	CARBON STEEL
	CU	COPPER
	DI	DUCTILE IRON
	PVC	POLYVINYL CHLORIDE
	FLH	FLEXIBLE HOSE
	SS	STAINLESS STEEL

PIPING LINE DESIGNATIONS

	CONTINUATION ARROW (SHEET NO)
	NEW ABOVE GROUND/EXISTING ABOVE GROUND INTERFACE
	ABOVE GROUND/BELOW GROUND INTERFACE
	FLANGED CONNECTION

LINE SERVICE DESIGNATIONS

FO	FUEL OIL
OW	OIL WATER
FS	FIRE SUPPRESSION
PW	POTABLE WATER
FC	FOAM CONCENTRATE
PFO	POLISHED FUEL OIL
TW	TREATED WATER

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

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TRIGON DWG. NO. IA-01

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
PIPING AND INSTRUMENTATION DIAGRAM - SYMBOLOGY AND LEGEND			
DR.	SJ CLARK	GENERAL SUPERINTENDENT	
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		DWG. No. 12098-W8	
SCALE:	NOT TO SCALE		
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 67 OF 72

**TK-001
EMERGENCY FUEL STORAGE TANK**

DESIGN: 522,000 GALLONS
TYPE: ABOVE GROUND, VERTICAL

**FP-001
FUEL POLISHER**

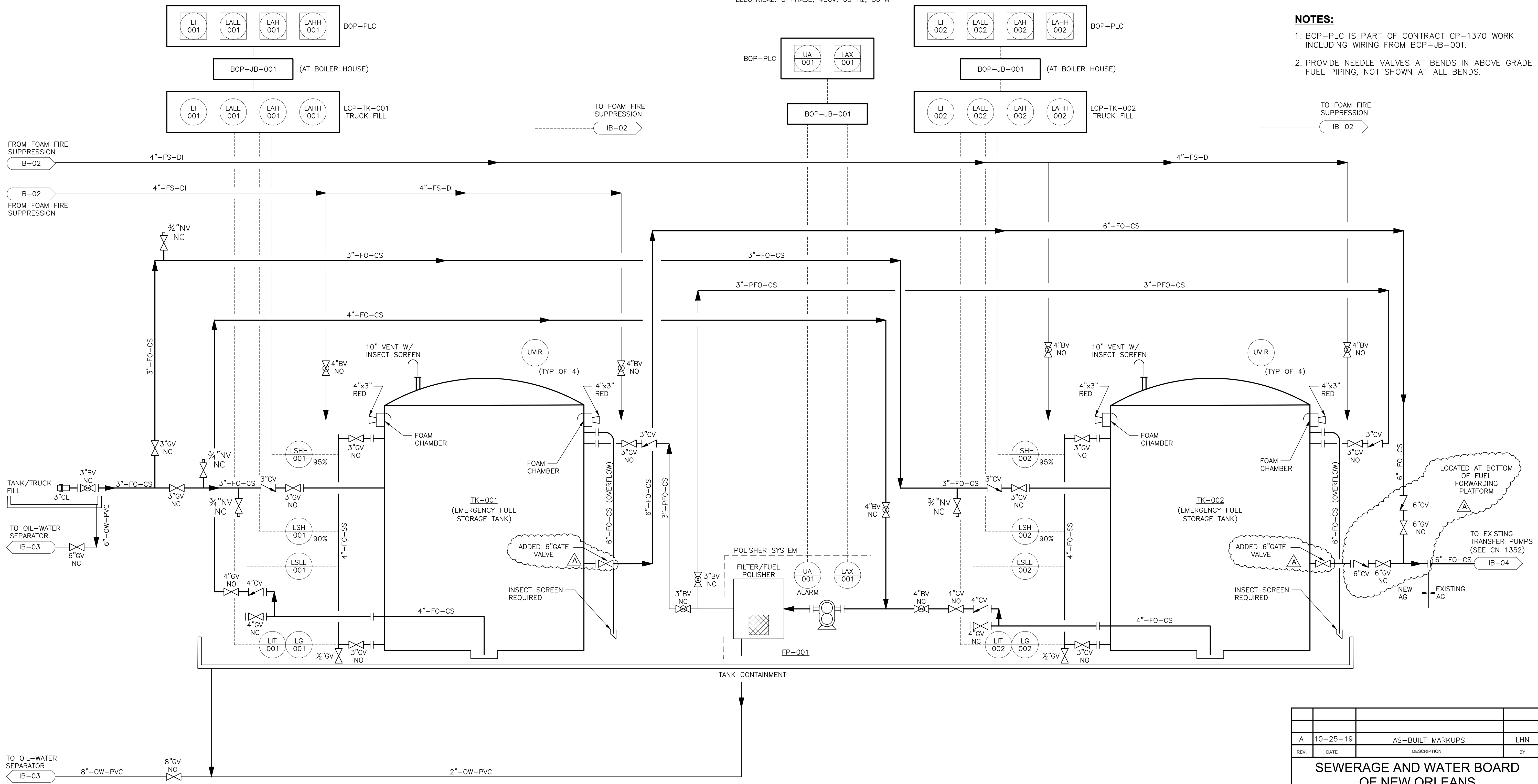
DESIGN: 220 GPM
MOTOR: 15 HP
ELECTRICAL: 3 PHASE, 480V, 60 Hz, 30 A

**TK-002
EMERGENCY FUEL STORAGE TANK**

DESIGN: 522,000 GALLONS
TYPE: ABOVE GROUND, VERTICAL

NOTES:

1. BOP-PLC IS PART OF CONTRACT CP-1370 WORK INCLUDING WIRING FROM BOP-JB-001.
2. PROVIDE NEEDLE VALVES AT BENDS IN ABOVE GRADE FUEL PIPING, NOT SHOWN AT ALL BENDS.



REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

**SEWERAGE AND WATER BOARD
OF NEW ORLEANS**

CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE
RETROFIT POWER PLANT
MAIN WATER PURIFICATION PLANT POWER COMPLEX

**FUEL STORAGE (TK-001 & TK-002)
P&ID**

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DR.	SJ CLARK	GENERAL SUPERINTENDENT
CK.	RA CASSANOVA	
AP.	LH NAGRATH	
LAST EDIT:		
SCALE:	NOT TO SCALE	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SHEET NO. 68 OF 72

BP-001
POTABLE WATER BOOSTER PUMP
 DESIGN: 500 GPM, 100 FT HEAD
 MOTOR: 30 HP
 ELECTRICAL: 3 PHASE, 208V, 60 Hz

TK-005
FOAM CONCENTRATE BLADDER TANK
 DESIGN: 400 GALLONS
 TYPE: ABOVE GROUND, HORIZONTAL BLADDER TANK

NOTES:

- BOP-PLC IS PART OF CONTRACT CP-1370 WORK INCLUDING WIRING FROM BOP-JB-001.
- CERTIFIED FIRE PROTECTION SPECIALIST (CFPS) SHALL VERIFY SIZING OF SYSTEM TO PROVIDE ADEQUATE FIRE SUPPRESSION COVERAGE FOR TK-001 AND TK-002. SUBMIT FIRE SUPPRESSION PLAN.
- CONTRACTOR SHALL PROVIDE A COMPLETE FUNCTIONING FIRE SUPPRESSION AND AUTOMATION/DETECTION SYSTEM. LAYOUT AND SIZE OF PROPOSED SLAB SHALL BE ADJUSTED PER CFPS RECOMMENDATIONS AND MANUFACTURER REQUIREMENTS, AT NO COST TO OWNER.
- PIPING AND VALVE CONFIGURATION SHALL BE THE RESPONSIBILITY OF THE CFPS AND SHALL PROVIDE RELEASE OF AFFF SOLUTION TO BOTH OR EITHER TK-001 AND/OR TK-002.
- COORDINATE WITH ELECTRICAL ENGINEER ON ELECTRICAL REQUIREMENTS, INCLUDING VFD DRIVE SIZE. SHOULD PUMP HP VARY FROM SIZE SHOWN ON DRAWING AND LISTED IN SPECIFICATIONS. FIRE SUPPRESSION SUPPLIER SHALL BE RESPONSIBLE TO SUPPLY THE EQUIPMENT REQUIRED, ALONG WITH ASSOCIATED ELECTRICAL EQUIPMENT AND INSTALLATION AT NO COST TO OWNER.

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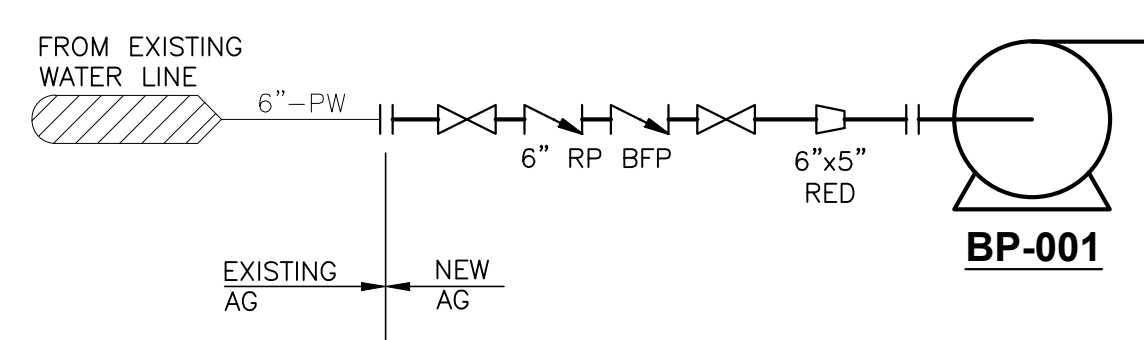
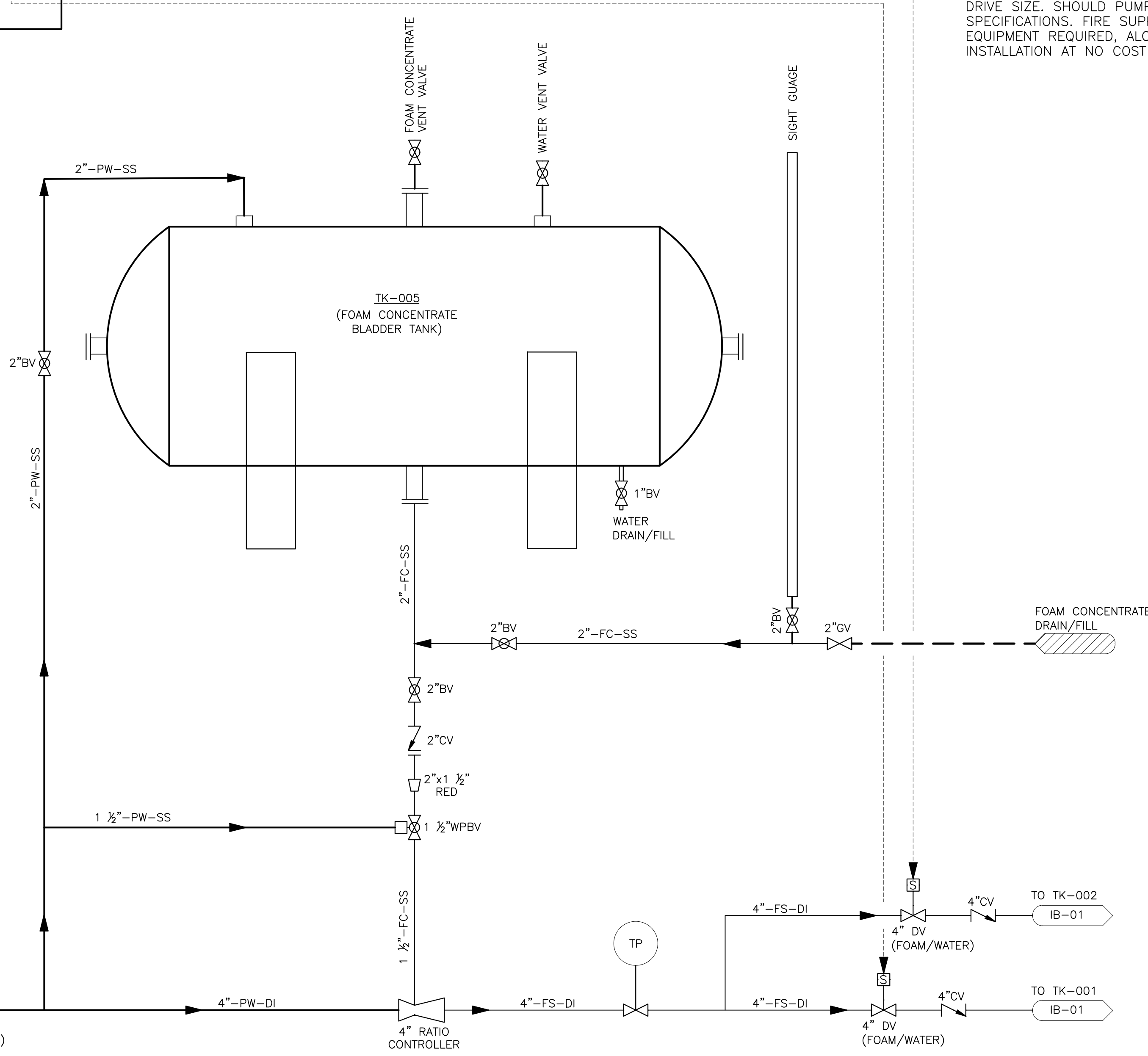
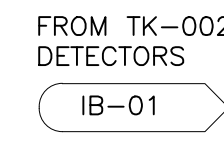
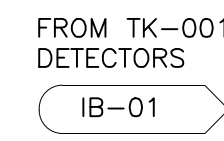
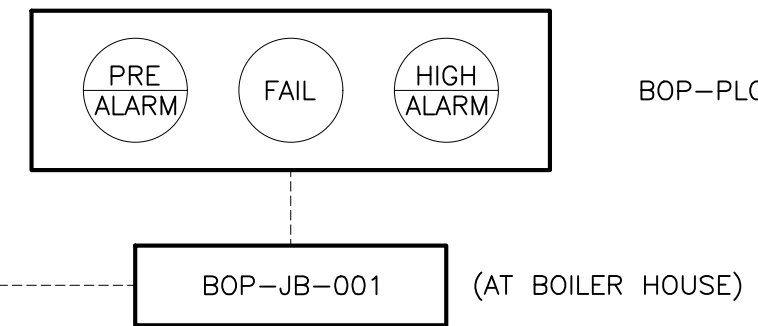
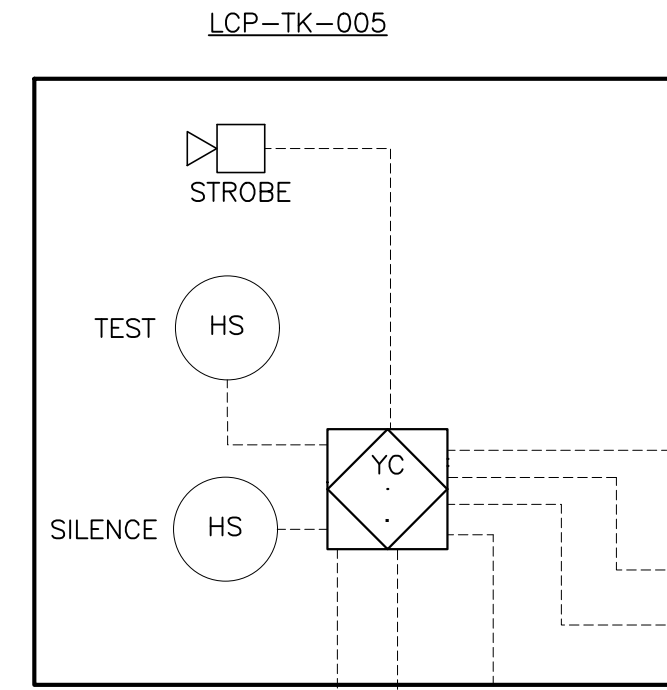
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SEE SUL-0242 FOR ICFP AS-BUILTS

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. 1369
 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT
 MAIN WATER PURIFICATION PLANT POWER COMPLEX

FIRE SUPPRESSION (TK-005) P&ID

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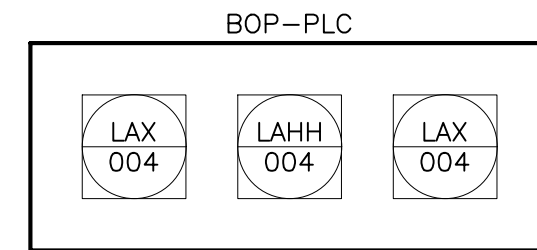
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TRIGON DWG. NO. **IB-02**

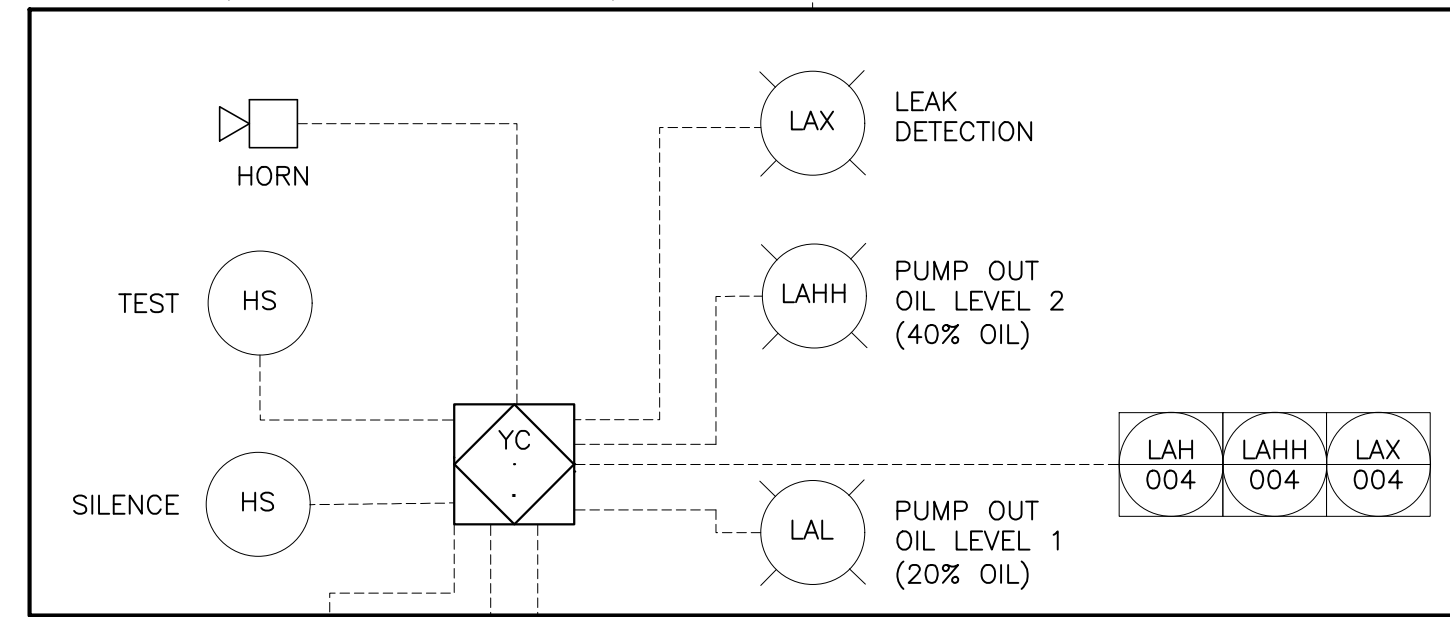
DR.	SJ CLARK	GENERAL SUPERINTENDENT
CK.	RA CASSANOVA	
AP.	LH NAGRATH	
LAST EDIT:		
SCALE:	NOT TO SCALE	DWG. No. 12098-W8
DATE:	JANUARY 28, 2015	SET NO. SHEET NO. 69 OF 72

TK-004
OIL-WATER SEPARATOR
 DESIGN: 400 GPM
 TYPE: UNDERGROUND, HORIZONTAL



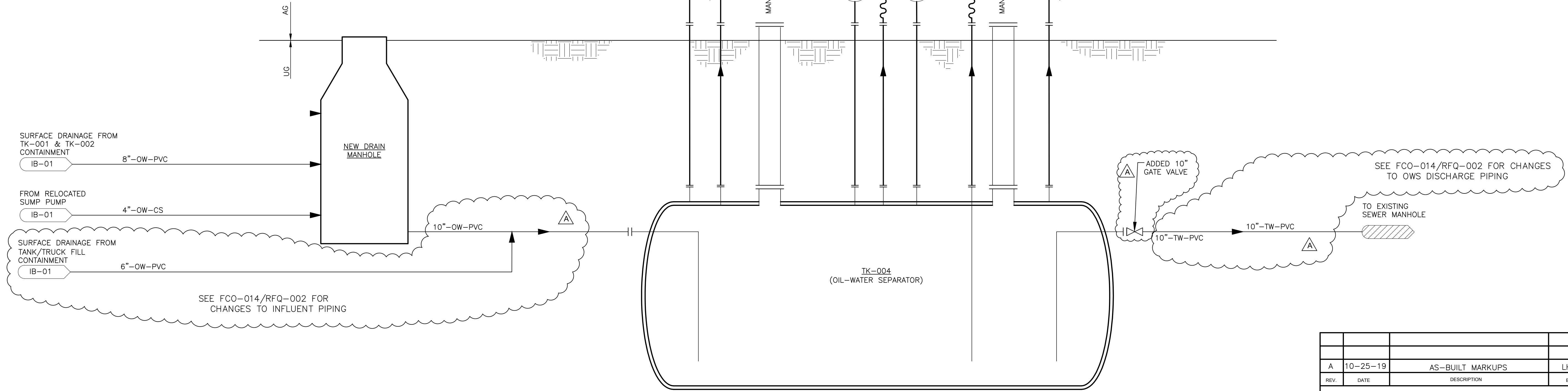
BOP-JB-001 (AT BOILER HOUSE)

LCP-TK-004
 (PROVIDED BY OWS VENDOR)



NOTES:

1. BOP-PLC IS PART OF CONTRACT CP-1370 WORK INCLUDING WIRING FROM BOP-JB-001.



SURFACE DRAINAGE FROM TK-001 & TK-002 CONTAINMENT
 IB-01 8"-OW-PVC

FROM RELOCATED SUMP PUMP
 IB-01 4"-OW-CS

SURFACE DRAINAGE FROM TANK/TRUCK FILL CONTAINMENT
 IB-01 6"-OW-PVC

SEE FCO-014/RFQ-002 FOR CHANGES TO INFLUENT PIPING

ADDED 10" GATE VALVE

SEE FCO-014/RFQ-002 FOR CHANGES TO OWS DISCHARGE PIPING

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS CONTRACT No. 1369 HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX OIL-WATER SEPARATOR (TK-004) P&ID			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:			
SCALE:	NOT TO SCALE		
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 70 OF 72

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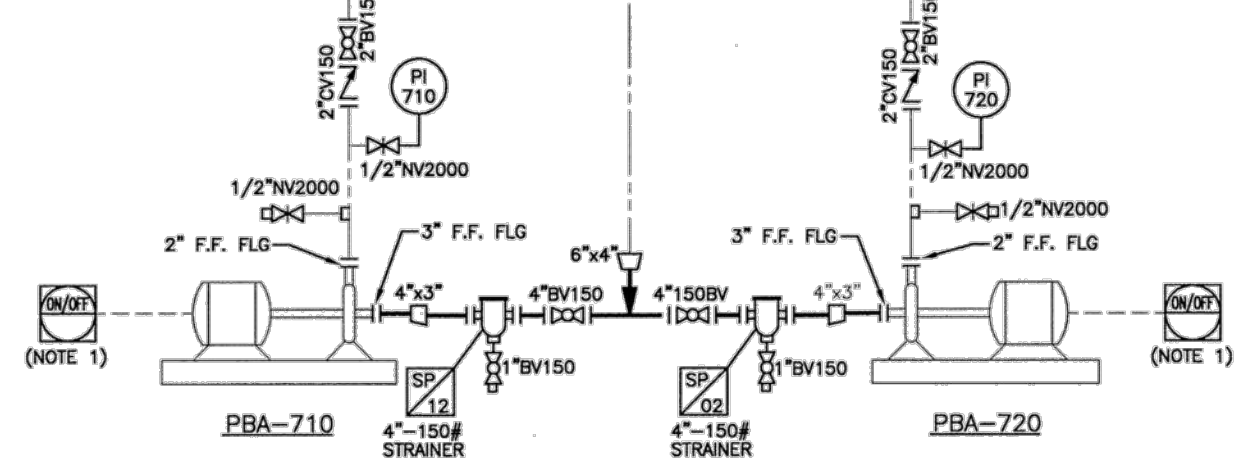
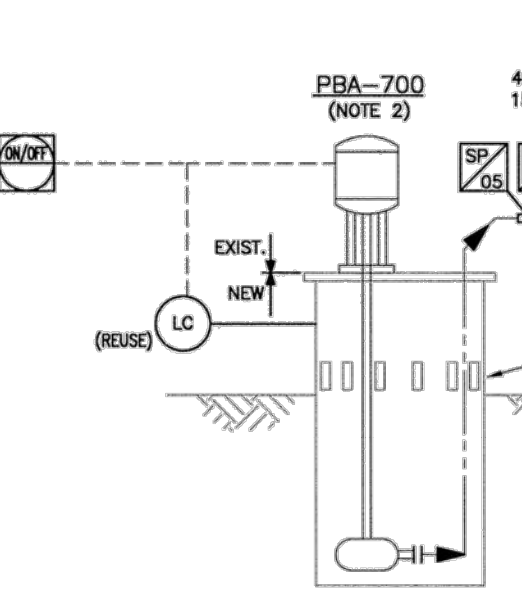
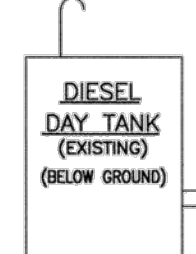
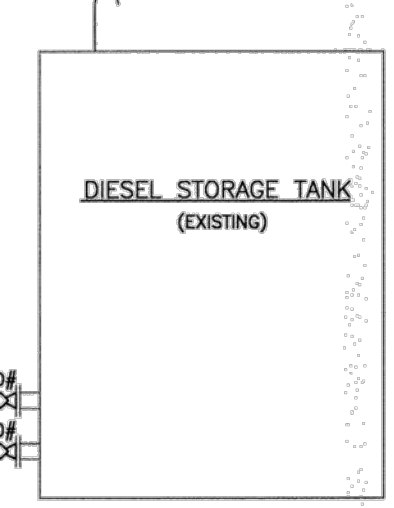
TRIGON DWG. NO. **IB-03**

DWG. No. **12098-W8**

**PBA-700
SUMP PUMP**
SCOPE ITEM 101
MANUF/MODEL: CHICAGO PUMP / OM42125
DESIGN: 400 GPM @ 40 FT. HD.
MOTOR: 3PH/25 HZ / 240V / 10 HP

**PBA-710
DIESEL TRANSFER PUMP**
SCOPE ITEM 3
MANUF/MODEL: FLOWSERVE/ZK3 US-82RV M3US (SELF PRIMING)
DESIGN: 100 GPM @ 30 FT. HD.
MOTOR: ELECTRIC
DRIVER: 3PH, 25 HZ, 208V, 3HP, 1500 RPM

**PBA-720
DIESEL TRANSFER PUMP**
SCOPE ITEM 3
MANUF/MODEL: FLOWSERVE/ZK3 US-82RV M3US (SELF PRIMING)
DESIGN: 100 GPM @ 30 FT. HD.
MOTOR: ELECTRIC
DRIVER: 3PH, 25 HZ, 460V, 3HP, 1500 RPM



- NOTES:**
- REFER TO ELECTRICAL/INSTALLATION DESIGN DRAWINGS.
 - VENDOR TO INSTALL NEW PUMP, MOTOR AND ELECTRICAL SERVICE AT EXISTING SUMP.
 - SPECIALTY ITEMS ARE DESCRIBED IN SECTION 3-6 THE SPECIFICATIONS.
 - CHECK VALVE TO BE INSTALLED WITH A CRACK PRESSURE OF 9 PSIG TO CONTROL FLUID FLOW (SCOPE ITEM 98 - CONTROL VALVE).
 - VALVES ARE DESCRIBED IN CONTRACTOR SPECIFICATION.
 - PUMP MUST BE SELF PRIMING FROM 8 FT BELOW PUMP SUCTION.
 - NEW PIPING SHALL BE ASTM A106, SCH. 40.
 - PIPING FLANGES SHALL BE ASTM A105, FITTINGS SHALL BE ASTM A234-GRWPB BORE TO MATCH PIPE.
 - FI-710 TO BE INSTALLED WITH 10 PIPE DIAMETERS UPSTREAM STRAIGHT APPROACH.

- VALVE SYMBOLS**
- ☐ GATE VALVE
 - ⊕ GLOBE VALVE
 - ⊙ BALL VALVE
 - ∇ CHECK VALVE
 - ∠ BUTTERFLY VALVE
 - ⊕ PLUG VALVE
 - ⊙ NEEDLE VALVE
 - ⊕ AIR RELEASE VALVE
 - ⊕ CONTROL VALVE
 - ⊕ EMERGENCY SHUT DOWN VALVE

- PIPING SYMBOLS**
- ⊓ TRAP
 - BLIND FLANGE
 - ⊓ CAP
 - CONTINUATION OF LINE
 - ⊓ PULSATION DAMPENERS
 - ⊓ REDUCER
 - ⊓ STRAINER
 - ⊓ FIELD WELD
 - FLANGES
 - ⊓ PRESSURE INDICATOR
 - ⊓ LEVEL CONTROLLER
 - ⊓ SPECIALTY ITEM (NOTE 3)
 - ⊓ PIPE SUPPORT
 - ⊓ FLOW METER

- LINE SYMBOLS**
- MAJOR PROCESS LINES
 - MINOR PROCESS LINES
 - DIRECTION OF FLOW
 - NEW PIPING
 - - - ELECTRICAL SIGNAL



Nelson WALDEMAR S. NELSON AND COMPANY
ENGINEERS AND ARCHITECTS
1200 ST. CHARLES AVE. NEW ORLEANS, LA.
DATE: 11/23/10 SCALE: 20090228
DRAWING BY: STEPHEN M. PUMILA REGISTRATION NO. 18975 EXPIRE: LA. DATE: 12/1/10
ADD FILE NO. REG. FEE 472/111

1	8/15/12	APPROVED FOR CONSTRUCTION	LW
0	3/14/12	ISSUED FOR BIDS - NOT FOR CONSTRUCTION	LW

SEWERAGE AND WATER BOARD OF NEW ORLEANS
HURRICANE KATRINA RELATED REPAIRS PUMP REPLACEMENT PACKAGE AT MAIN WATER PURIFICATION PLANT POWER COMPLEX
CONTRACT No. 1352
PIPING SCHEMATIC
DIESEL TRANSFER PUMPS & DRAIN SUMP

DR. FPT
GEN. SUPERINTENDENT
DWG. No. 12054-W8
DATE: 12/1/10 SET NO.

FOR REFERENCE ONLY

REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1369
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX

CN 1352-PIPING SCHEMATIC-DIESEL TRANSFER PUMPS AND DRAIN SUMP

DR.	SJ CLARK
CK.	RA CASSANOVA
AP.	LH NAGRATH
LAST EDIT:	
SCALE:	NOT TO SCALE
DATE:	JANUARY 28, 2015

DWG. No. 12098-W8
GENERAL SUPERINTENDENT
SCALE: NOT TO SCALE
DATE: JANUARY 28, 2015 SET NO. SHEET NO. 71 OF 72

AS-BUILT REVISIONS NOT PROVIDED FOR THIS SHEET BY THE CONTRACTOR

THIS DOCUMENT ORIGINALLY ISSUED AND SEALED BY LISBETH HABANS NAGRATH, LICENCE No. 36792 ON 2-6-15. THIS DOCUMENT SHOULD NOT BE CONSIDERED A CERTIFIED DOCUMENT.



TRIGON ASSOCIATES, LLC
1515 POYDRAS STREET
SUITE 2200
NEW ORLEANS, LA 70112
TEL: 504-585-5767
trigonassociates.com

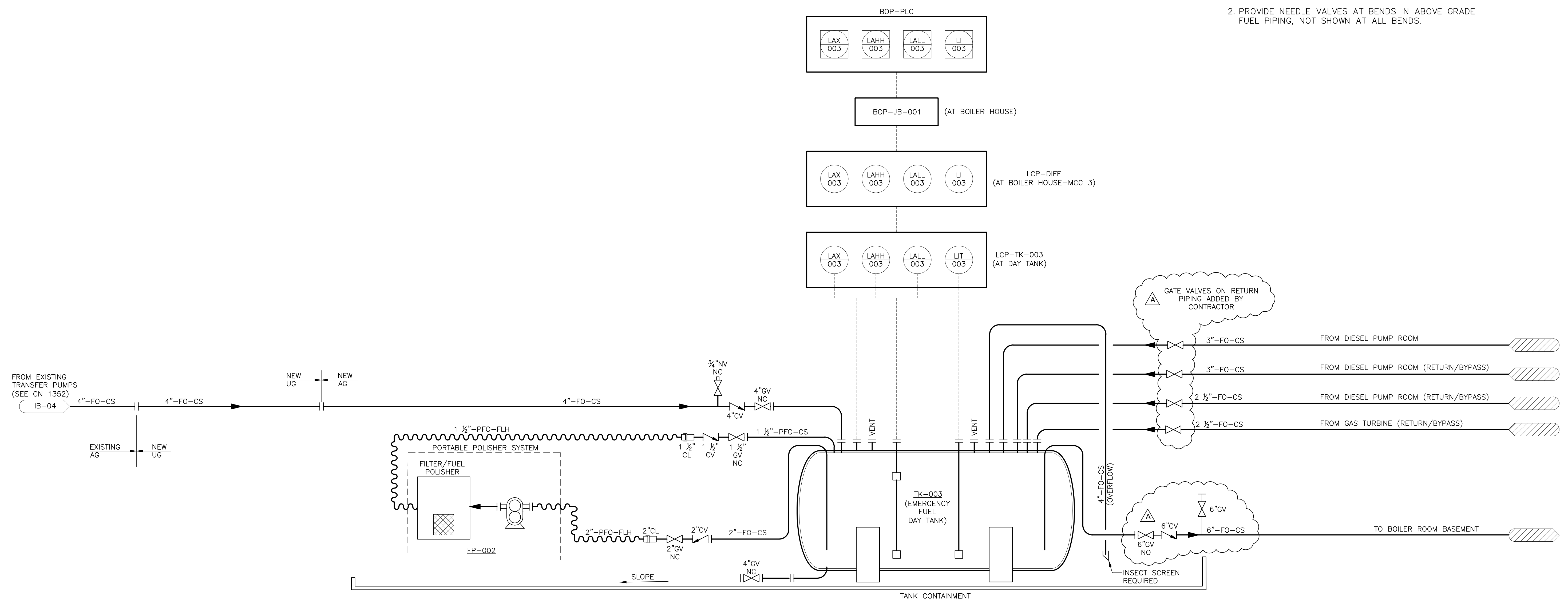
TRIGON DWG. NO. IB-04

**FP-002
FUEL POLISHER**
 DESIGN: 10-90 GPM
 MOTOR: 3 HP
 ELECTRICAL: THREE PHASE, 480V, 60 Hz, 30 A

**TK-003
EMERGENCY FUEL DAY TANK**
 DESIGN: 15,000 GALLONS
 TYPE: ABOVE GROUND, VERTICAL

NOTES:

1. BOP-PLC IS PART OF CONTRACT CP-1370 WORK INCLUDING WIRING FROM BOP-JB-001.
2. PROVIDE NEEDLE VALVES AT BENDS IN ABOVE GRADE FUEL PIPING, NOT SHOWN AT ALL BENDS.



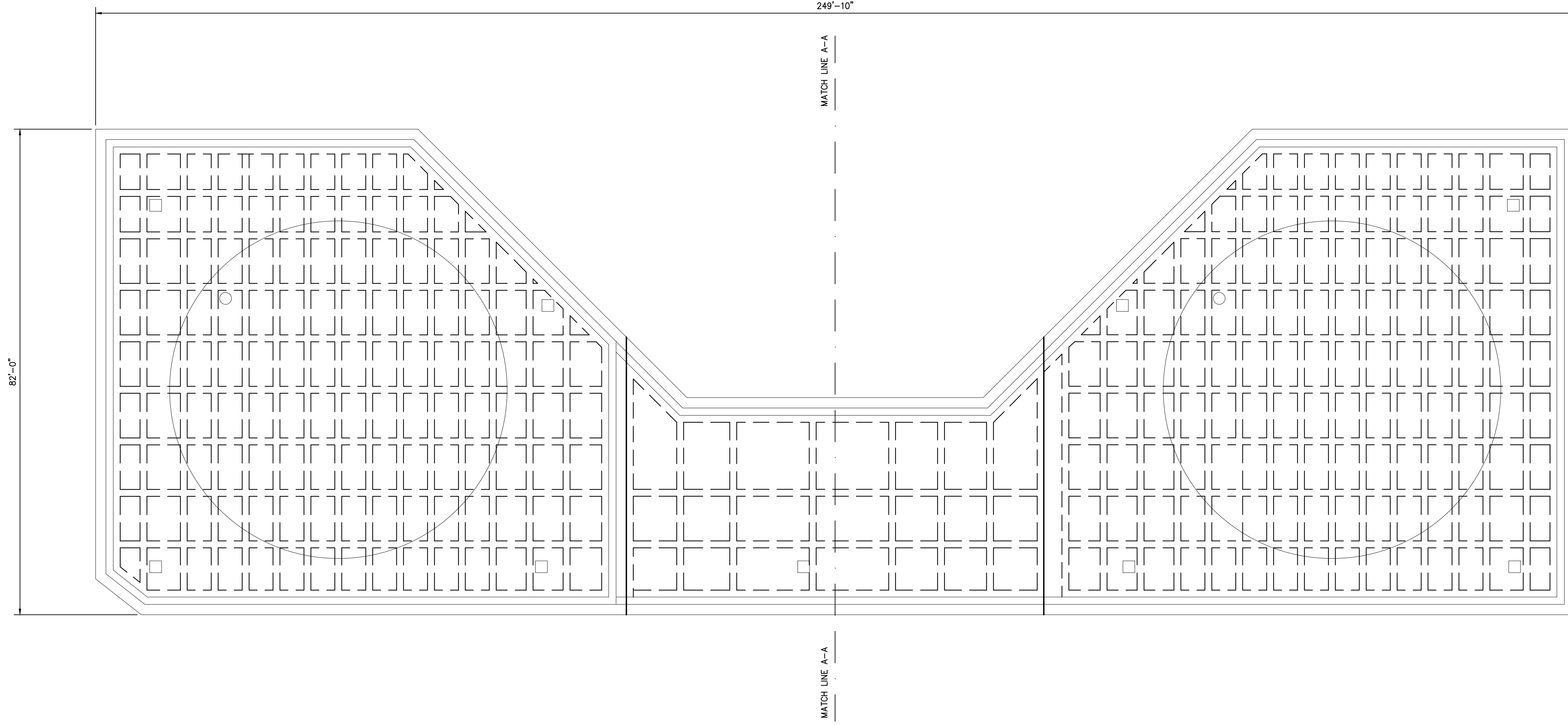
REV.	DATE	DESCRIPTION	BY
A	10-25-19	AS-BUILT MARKUPS	LHN
SEWERAGE AND WATER BOARD OF NEW ORLEANS			
CONTRACT No. 1369			
HMGP EMERGENCY FUEL STORAGE RETROFIT POWER PLANT MAIN WATER PURIFICATION PLANT POWER COMPLEX			
DAY TANK (TK-003) P&ID			
DR.	SJ CLARK		
CK.	RA CASSANOVA		
AP.	LH NAGRATH		
LAST EDIT:		GENERAL SUPERINTENDENT	
SCALE:	NOT TO SCALE	DWG. No.	12098-W8
DATE:	JANUARY 28, 2015	SET NO.	SHEET NO. 72 OF 72

THIS DOCUMENT ORIGINALLY ISSUED AND SEALED BY LISBETH HABANS NAGRATH, LICENCE No. 36792 ON 2-6-15. THIS DOCUMENT SHOULD NOT BE CONSIDERED A CERTIFIED DOCUMENT.

Trigon
Quality • Commitment • Client Service

TRIGON ASSOCIATES, LLC
 1515 POYDRAS STREET
 SUITE 2200
 NEW ORLEANS, LA 70112
 TEL: 504-585-5767
 trigonassociates.com

TRIGON DWG. NO. IC-01



FOUNDATION PLAN
SCALE: 3/32"=1'-0"

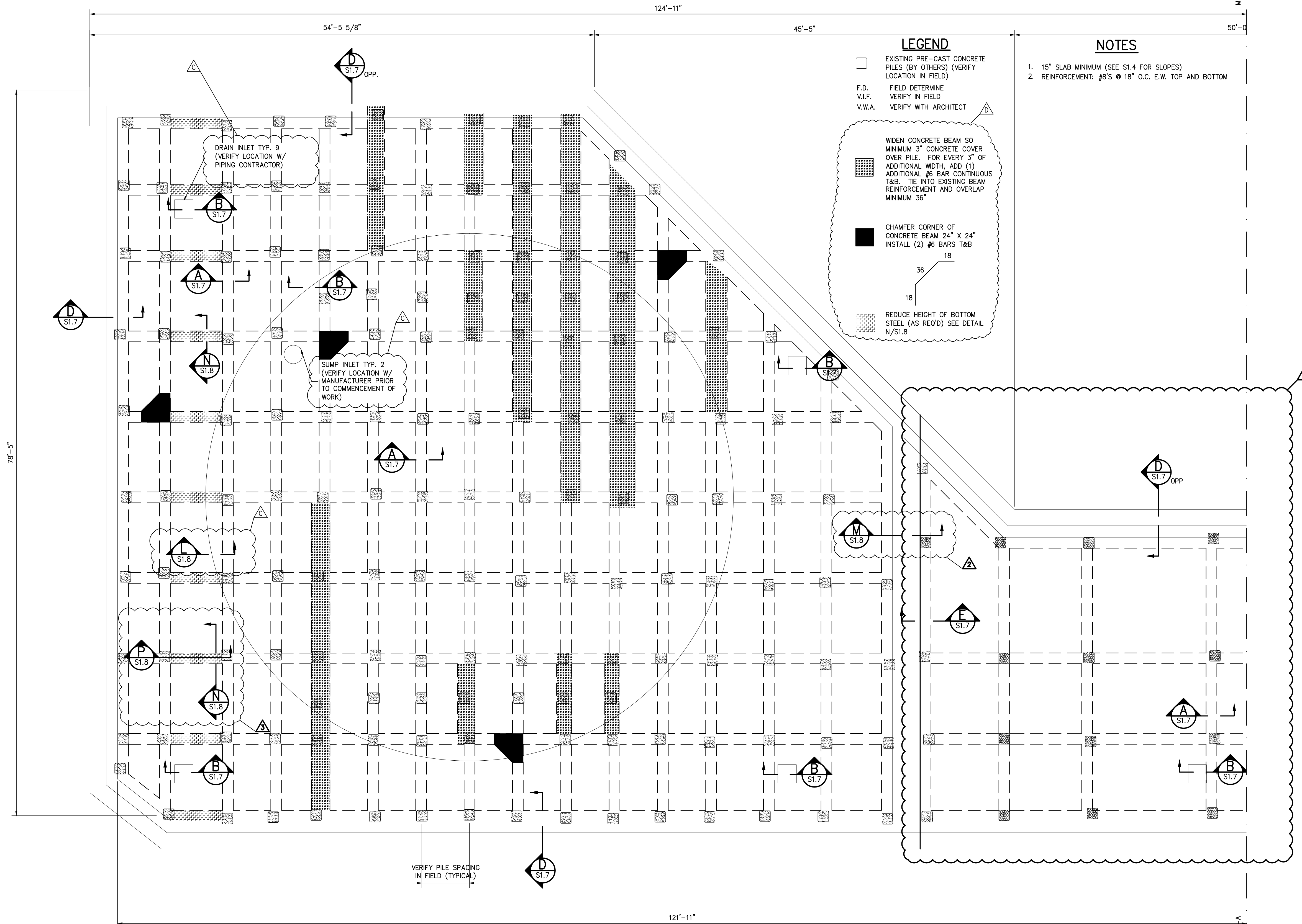
APPENDIX

SEE VERSIONS OF SUL-0159 FOR VECP DESIGNED BY CARUBBA ENGINEERING

D:\Carubba\Standard Drawings\LOGOS\20thSeal Logo.tif

NEW ORLEANS	LOUISIANA	RLH INVESTMENTS, LLC	SEWERAGE AND WATER BOARD OF NEW ORLEANS HMGP NO. 1369 STORAGE TANK FOUNDATIONS FOUNDATION PLAN	3400 Hesser Avenue Metairie, LA 70002 Phone: 504.888.1490 Fax: 504.888.1491 www.carubbaengineering.com	A	FOR APPROVAL	8/23/16	RMC	BY
						MARK	DESCRIPTION	DATE	

DRAWN	MD
CHECKED	RMC
DATE	8/23/16
CEI PROJECT NO.	16-065
SHEET	S1.0



LEGEND

- EXISTING PRE-CAST CONCRETE PILES (BY OTHERS) (VERIFY LOCATION IN FIELD)
- F.D. FIELD DETERMINE
- V.I.F. VERIFY IN FIELD
- V.W.A. VERIFY WITH ARCHITECT

WIDEN CONCRETE BEAM SO MINIMUM 3" CONCRETE COVER OVER PILE. FOR EVERY 3" OF ADDITIONAL WIDTH, ADD (1) ADDITIONAL #6 BAR CONTINUOUS T&B. TIE INTO EXISTING BEAM REINFORCEMENT AND OVERLAP MINIMUM 36"

CHAMFER CORNER OF CONCRETE BEAM 24" X 24" INSTALL (2) #6 BARS T&B

REDUCE HEIGHT OF BOTTOM STEEL (AS REQ'D) SEE DETAIL N/S1.8

- NOTES**
- 15" SLAB MINIMUM (SEE S1.4 FOR SLOPES)
 - REINFORCEMENT: #8'S @ 18" O.C. E.W. TOP AND BOTTOM

ENLARGED FOUNDATION PLAN
SCALE: 3/16"=1'-0"

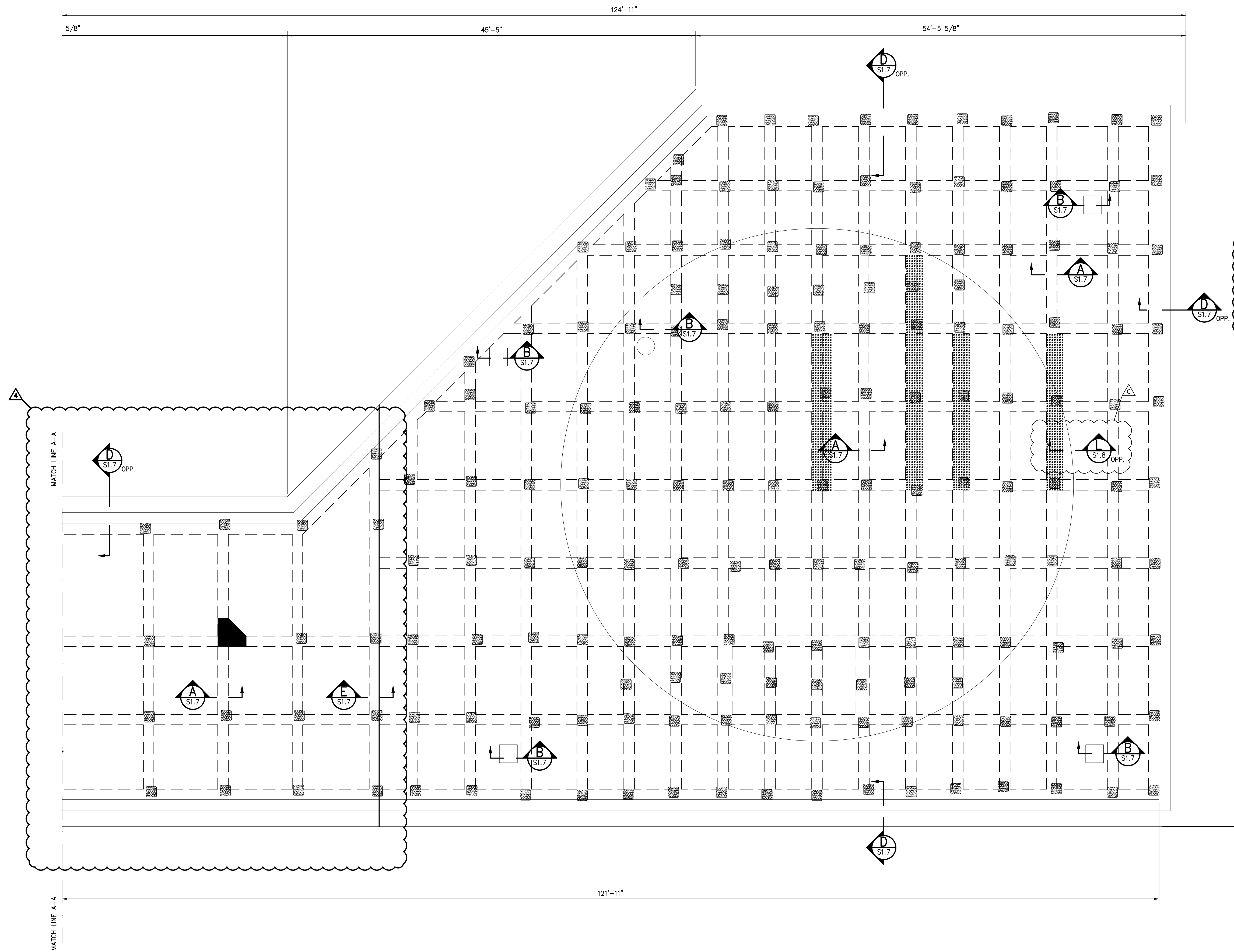
APPENDIX

SEE VERSIONS OF SUL-0159 FOR VECP DESIGNED BY CARUBBA ENGINEERING

REVISION	DATE	DESCRIPTION	MARK	BY
4	5/7/2019			RAH
3	07/19/2017			RMC
2	07/05/2017	FOR CONSTRUCTION		RMC
D	04/10/2017	GENERAL REVISION		RAH
C	11/21/2016	FOR APPROVAL		RMC
B	10/04/2016	FOR APPROVAL		RMC
A	8/23/16	FOR APPROVAL		RMC

3400 Hessmer Avenue Metairie, LA 70002 Phone: 504.888.1490 Fax: 504.888.1491 www.carubbaengineering.com
LOUISIANA
NEW ORLEANS
RLH INVESTMENTS, LLC
SEWERAGE AND WATER BOARD OF NEW ORLEANS
HMGP NO. 1369 STORAGE TANK FOUNDATIONS
FOUNDATION PLAN
DRAWN MD
CHECKED RMC
DATE 8/23/16
CEI PROJECT NO. 16-065
SHEET
S1.1

D:\Carubba\Standard Drawings\LOGOS\20thSeal Logo.tif



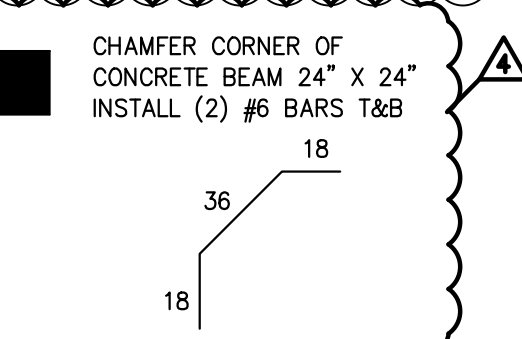
NOTES

- 15" SLAB MINIMUM (SEE S1.4 FOR SLOPES)
- REINFORCEMENT: #8'S @ 18" O.C. E.W. TOP AND BOTTOM

LEGEND

- EXISTING PRE-CAST CONCRETE PILES (BY OTHERS) (VERIFY LOCATION IN FIELD)
- F.D. FIELD DETERMINE
- V.I.F. VERIFY IN FIELD
- V.W.A. VERIFY WITH ARCHITECT

WIDEN CONCRETE BEAM SO MINIMUM 3" CONCRETE COVER OVER PILE. FOR EVERY 3" OF ADDITIONAL WIDTH, ADD (1) ADDITIONAL #6 BAR CONTINUOUS T&B. TIE INTO EXISTING BEAM REINFORCEMENT AND OVERLAP MINIMUM 36"



SEE VERSIONS OF SUL-0159 FOR VECF DESIGNED BY CARUBBA ENGINEERING

ENLARGED FOUNDATION PLAN

SCALE: 3/16"=1'-0"

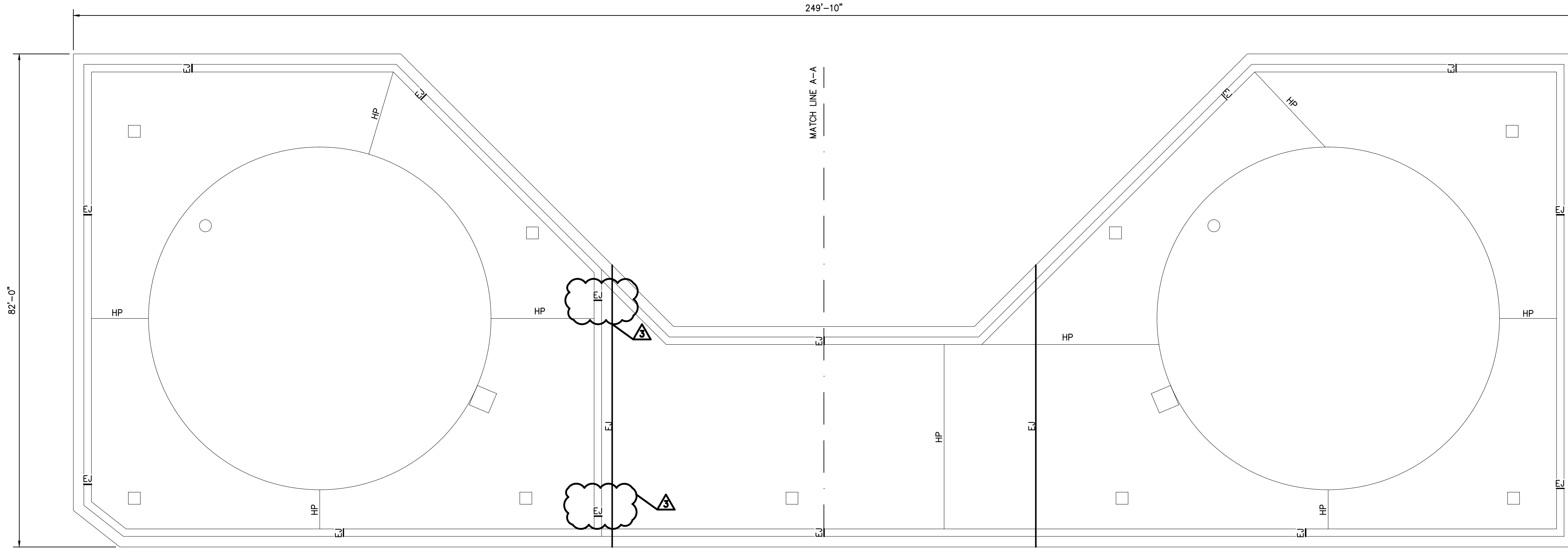
APPENDIX

REVISION	DATE	DESCRIPTION	MARK
4	05/06/2019	FOR APPROVAL	RAH
3	02/04/2019	FOR APPROVAL	RAH
2	07/28/2016	FOR APPROVAL	RMC
1	11/21/2016	FOR APPROVAL	RMC
	8/23/16		RMC
			BY

3400 Hessemmer Avenue Metairie, LA 70002 Phone: 504.888.1490 Fax: 504.888.1491 www.bbbaengineering.com	LOUISIANA NEW ORLEANS RLH INVESTMENTS, LLC SEWERAGE AND WATER BOARD OF NEW ORLEANS HMGP NO. 1369 STORAGE TANK FOUNDATIONS FOUNDATION PLAN
--	--

DRAWN MD	
CHECKED RMC	
DATE 8/23/16	
CEI PROJECT NO. 16-065	
SHEET	S1.2

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SLAB PLAN
SCALE: 3/32"=1'-0"

NOTES

1. SLAB AREA = 16,500 SQ. FT.

LEGEND

- EJ EXPANSION JOINT (SEE DETAIL)
- HP HIGH POINT

APPENDIX

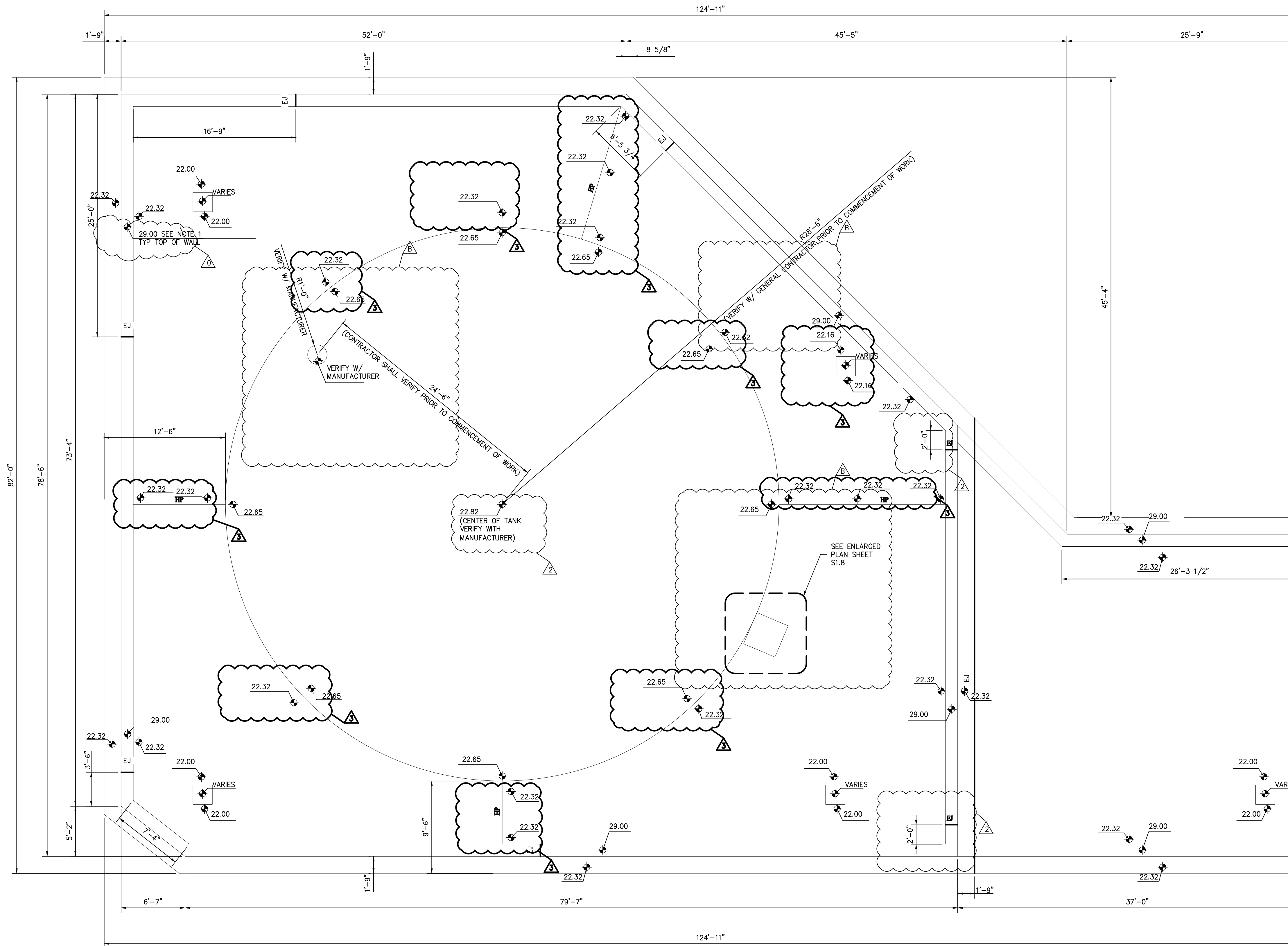
SEE VERSIONS OF SUL-0159 FOR VECF DESIGNED BY CARUBBA ENGINEERING

DRAWN MD
CHECKED RMC
DATE 8/23/16
CEI PROJECT NO. 16-065
SHEET S1.3

NEW ORLEANS
 RLH INVESTMENTS, LLC
 SEWERAGE AND WATER BOARD OF NEW ORLEANS
 HMGP NO. 1369 STORAGE TANK FOUNDATIONS
 SLAB PLAN
 LOUISIANA

3400 Hessemmer Avenue
 Metairie, LA 70002
 Phone: 504.888.1490
 Fax: 504.888.1491
 www.carubbaengineering.com

MARK	DESCRIPTION	DATE	RMC	BY
3	REVISION	7/19/17		
A	FOR APPROVAL	8/23/16		



ENLARGED SLAB PLAN
SCALE: 3/16"=1'-0"

NOTES

- TOP OF WALL ELEVATION BASED OFF SECTION B/SB-02 DWG NO. 12098-WB
- SLOPE CONCRETE FROM RIDGES TO EDGES FOR POSITIVE FALL TO SUMPS

LEGEND

HP HIGH POINT
EJ EXPANSION JOINT (SEE DETAIL)

APPENDIX

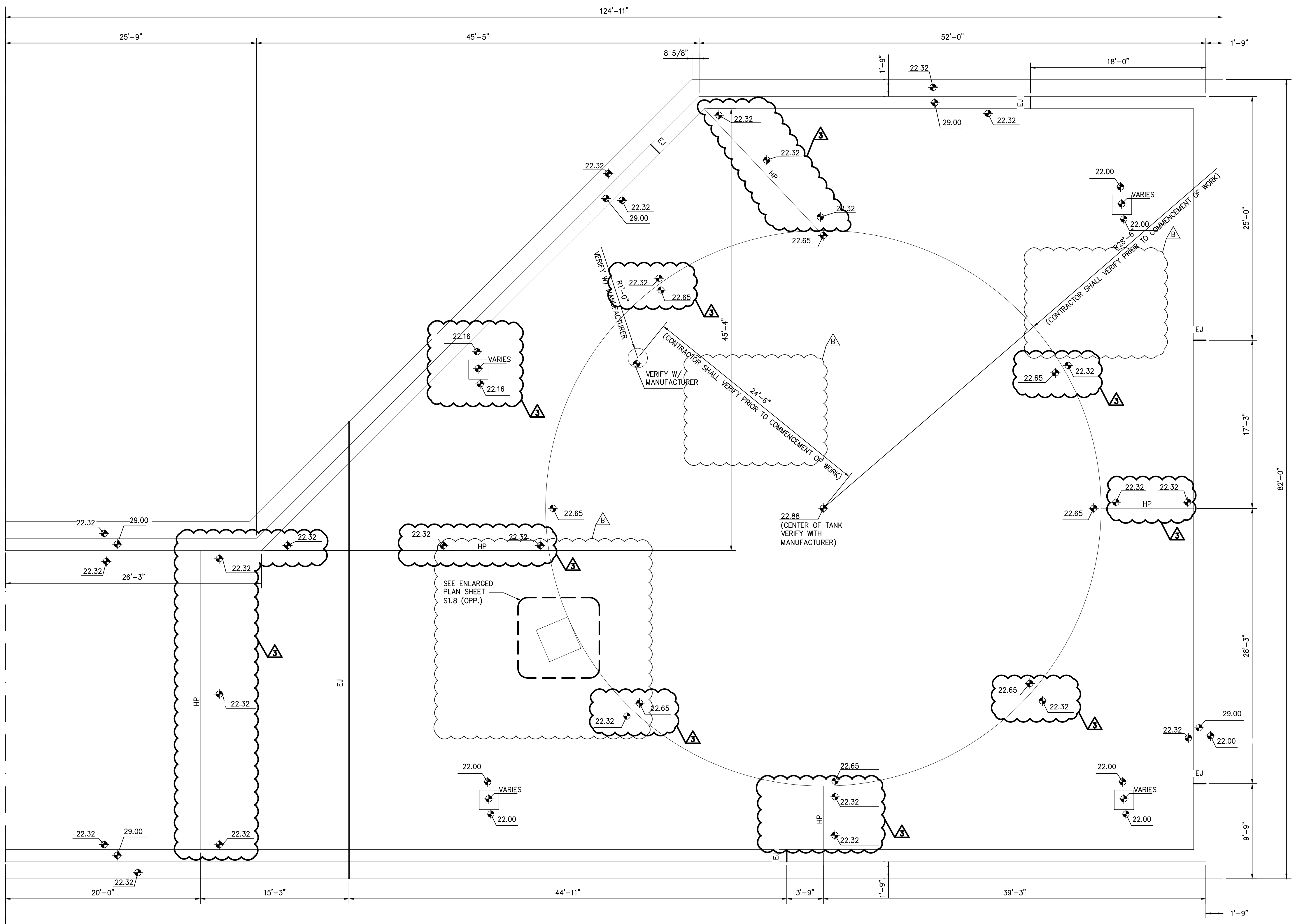
SEE VERSIONS OF SUL-0159 FOR VECP DESIGNED BY CARUBBA ENGINEERING

NEW ORLEANS	LOUISIANA	3400 Hessemmer Avenue Metairie, LA 70002 Phone: 504.888.1490 Fax: 504.888.1491 www.carubbaengineering.com	7/16/17 07/05/2017 11/17/16 8/23/16	RMC RMC RMC BY
RLH INVESTMENTS, LLC				
SEWERAGE AND WATER BOARD OF NEW ORLEANS				
HMGP NO. 1369 STORAGE TANK FOUNDATIONS				
SLAB PLAN				
DRAWN MD				
CHECKED RMC				
DATE 8/23/16				
CEI PROJECT NO. 16-065				
SHEET S1.4				

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1.

MATCH LINE A-A



ENLARGED SLAB PLAN

SCALE: 3/16"=1'-0"

NOTES

SLOPE CONCRETE FROM RIDGES TO EDGES FOR POSITIVE FALL TO SUMPS

LEGEND

HP HIGH POINT
EJ EXPANSION JOINT (SEE DETAIL)

SEE VERSIONS OF SUL-0159 FOR VECP
DESIGNED BY CARUBBA ENGINEERING

APPENDIX

REVISION	7/19/17	RMC	DATE	BY
3	FOR CONSTRUCTION	07/05/2017	RMC	
2	FOR APPROVAL	11/17/16	RMC	
B	FOR APPROVAL	8/23/16	RMC	
A	MARK			
DESCRIPTION				
NEW ORLEANS				
SEWERAGE AND WATER BOARD OF NEW ORLEANS				
HMGF NO. 1369 STORAGE TANK FOUNDATIONS				
SLAB PLAN				
DRAWN MD				
CHECKED RMC				
DATE 8/23/16				
CEI PROJECT NO. 16-065				
SHEET S1.5				

3400 Hessemmer Avenue
Metairie, LA 70002
Phone: 504.888.1490
Fax: 504.888.1491
www.carubbaengineering.com

LOUISIANA
RLH INVESTMENTS, LLC
NEW ORLEANS

CWPGTG6-6-EMV60-SG-300

NEW 15KV SWGR VERTICAL SECTION

NOTES:

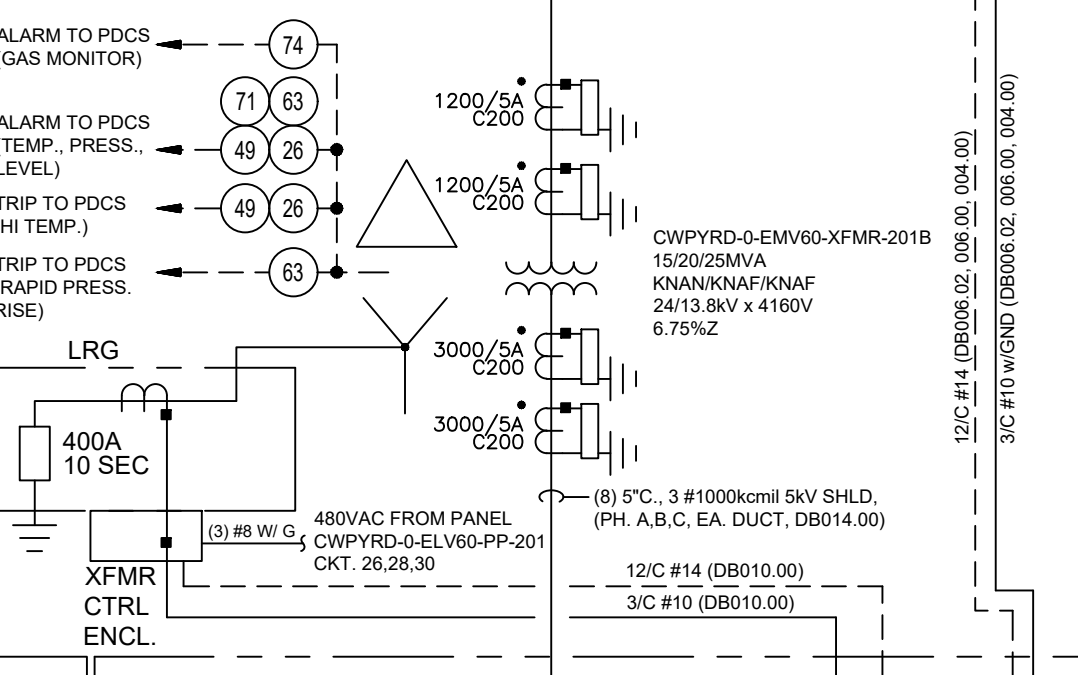
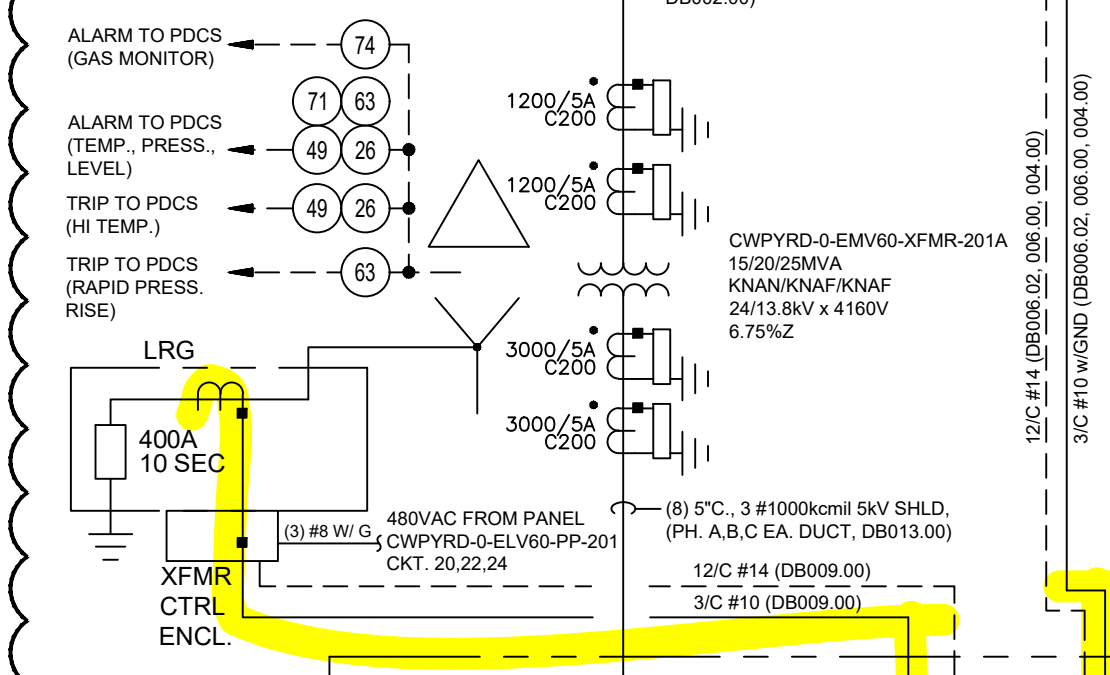
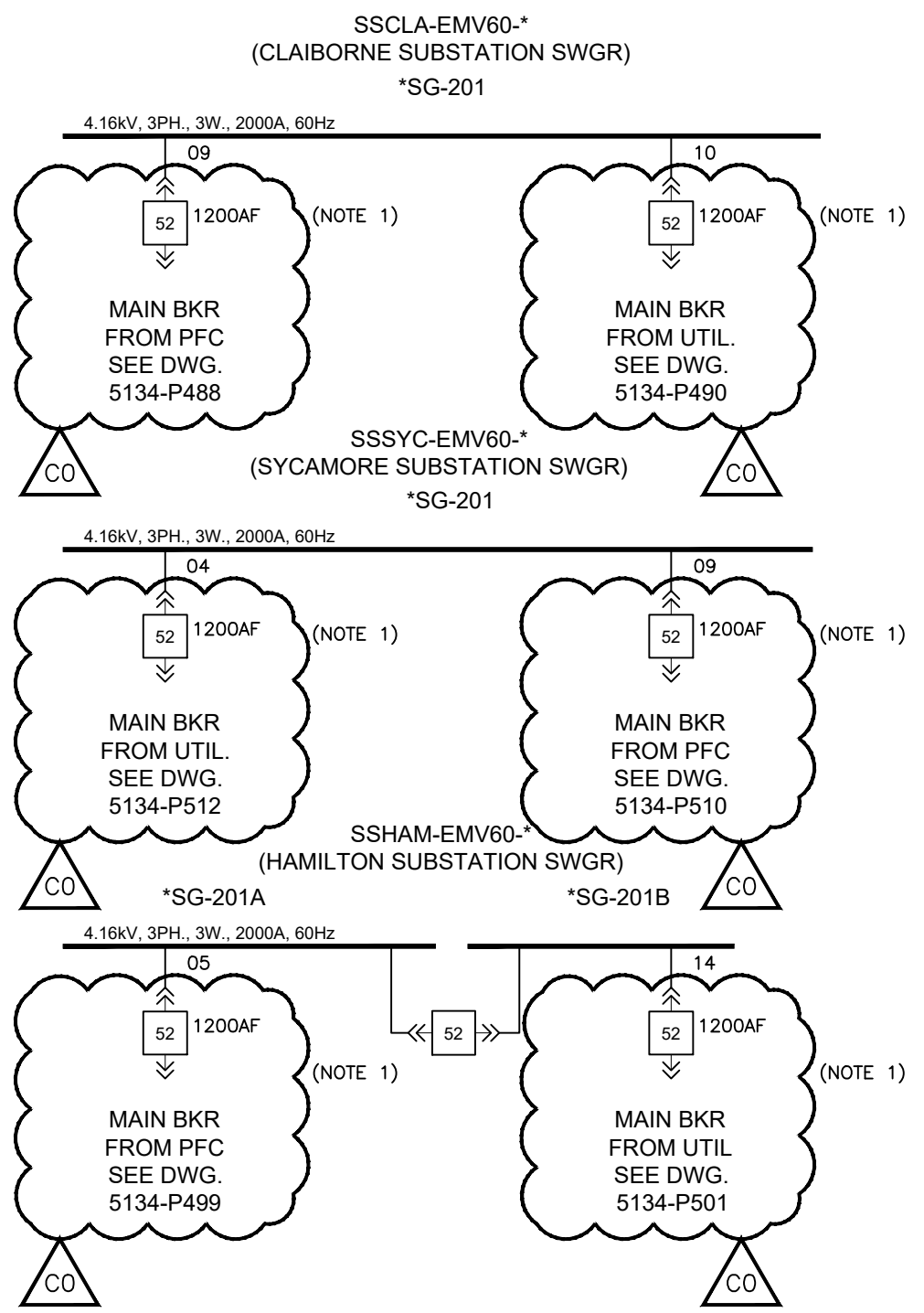
- WHERE IDENTIFIED, EXISTING BREAKERS IN MEDIUM VOLTAGE SWITCHGEAR SHALL BE "MODERNIZED" PER THIS CONTRACT. MODERNIZATION OF BREAKERS SHALL INCLUDE, BUT NOT BE LIMITED TO, A NEW SWITCHGEAR BAY DOOR, WITH NEW PROTECTIVE RELAYING, CONTROL & INDICATION DEVICES, INTERCONNECTING WIRING WITH NEW POWER DISTRIBUTION CONTROL SYSTEM (PDCS), AND REPLACE ALL IN-CUBICLE WIRING. EXISTING BREAKERS, RACKING MECHANISM, AND INTERFACE HARDWARE SHALL REMAIN AS-IS. SEE BREAKER CONTROL SCHEMATIC FOR MODERNIZATION OF CONTROL WIRING AND DEVICES (REFERENCED THIS DRAWING AND ON ONE-LINE DIAGRAM DRAWINGS: 5134-P401, 5134-P402, AND 5134-P403).
- ITEMS CLOUDED THIS DRAWING ARE WITHIN THE SCOPE OF WORK FOR CONTRACT CP-1370A, EXCEPT AS NOTED IN LEGEND THIS DRAWING. PORTIONS OF OUTGOING FEEDERS SHALL BE PROVIDED UNDER SEPARATE CONTRACTS.
- YARD SWGR FEEDER BREAKER CWPYRD-0-EMV60-SG-201A-02B FEEDS CWPFFC-0-EMV60-SG-201A-107 LOCATED IN THE PLANT FREQUENCY CHANGER BUILDING. THE EXISTING BREAKER IS IN SERVICE AND WILL REQUIRE COORDINATION WITH OWNER TO FACILITATE RE-FEED TIE-IN TO NEW YARD SWITCHGEAR.

LEGEND:

- 25 SYNCHRONISM CHECK
- 50 INSTANTANEOUS OVERCURRENT
- 50N NEUTRAL INSTANTANEOUS OVERCURRENT
- 51 AC TIME OVERCURRENT
- 51N NEUTRAL TIME OVERCURRENT
- 86 86L OR (LOCK OUT RELAY)
- 86DT 86LOR (ENERGIZED BY XFMR DIFF. PROTECTIVE RELAY OUTPUT)
- 86DA 86LOR (ENERGIZED BY SWGR BUS 'A' DIFF., PROT. RELAY OUTPUT)
- 86DB 86LOR (ENERGIZED BY SWGR BUS 'B' DIFF., PROT. RELAY OUTPUT)
- 87A BUS DIFFERENTIAL, PHASE A
- 87B BUS DIFFERENTIAL, PHASE B
- 87C BUS DIFFERENTIAL, PHASE C
- 52 SHORT CIRCUIT TERMINAL BLOCK
- 86CM DRAW-OUT VACUUM-BREAK BKR
- 86CM LOCK-OUT RELAY COIL MONITOR
- TCM TRIP COIL MONITOR
- 52CS CIRCUIT BREAKER CLOSE CIRCUIT
- 43LR MANUAL TRIP LOCK-OUT RELAY
- 86 INDICATING LIGHT, AMBER
- 86B INDICATING LIGHT, BLUE
- 86G INDICATING LIGHT, GREEN
- 86R INDICATING LIGHT, RED
- 5KV CABLE
- CONTROL CABLE
- 5KV FEEDER INSTALLED UNDER SEPARATE CONTRACT
- MHL PULL BOX/ MANHOLE

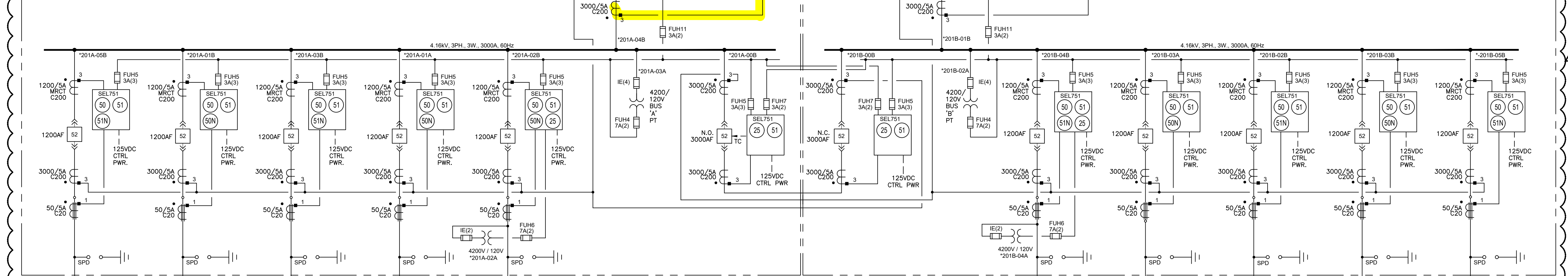
4.16KV YARD SWGR CELL TAG NOMENCLATURE:

PLACEHOLDER WHERE * 201A-04A
 * = CWPYRD-0EMV60-SG-
 201 = SWGR SEQ. No.
 ROW 'A' = TOP
 ROW 'B' = BTM
 COLUMN
 'A' = WEST BUS (FACING SWGR OPER. MECHANISM)
 'B' = EAST BUS (FACING SWGR OPER. MECHANISM)



CWPYRD-0-EMV60-SG-201A (ARC RES. METAL CLAD SWGR)

CWPYRD-0-EMV60-SG-201B (ARC RES. METAL CLAD SWGR)



ISSUED FOR CONSTRUCTION
 03/08/2021

CO	03/08/21	ISSUED FOR CONSTRUCTION	MJZ
AO	11/10/20	ISSUED FOR APPROVAL	JET
REV	DATE	DESCRIPTION	BY

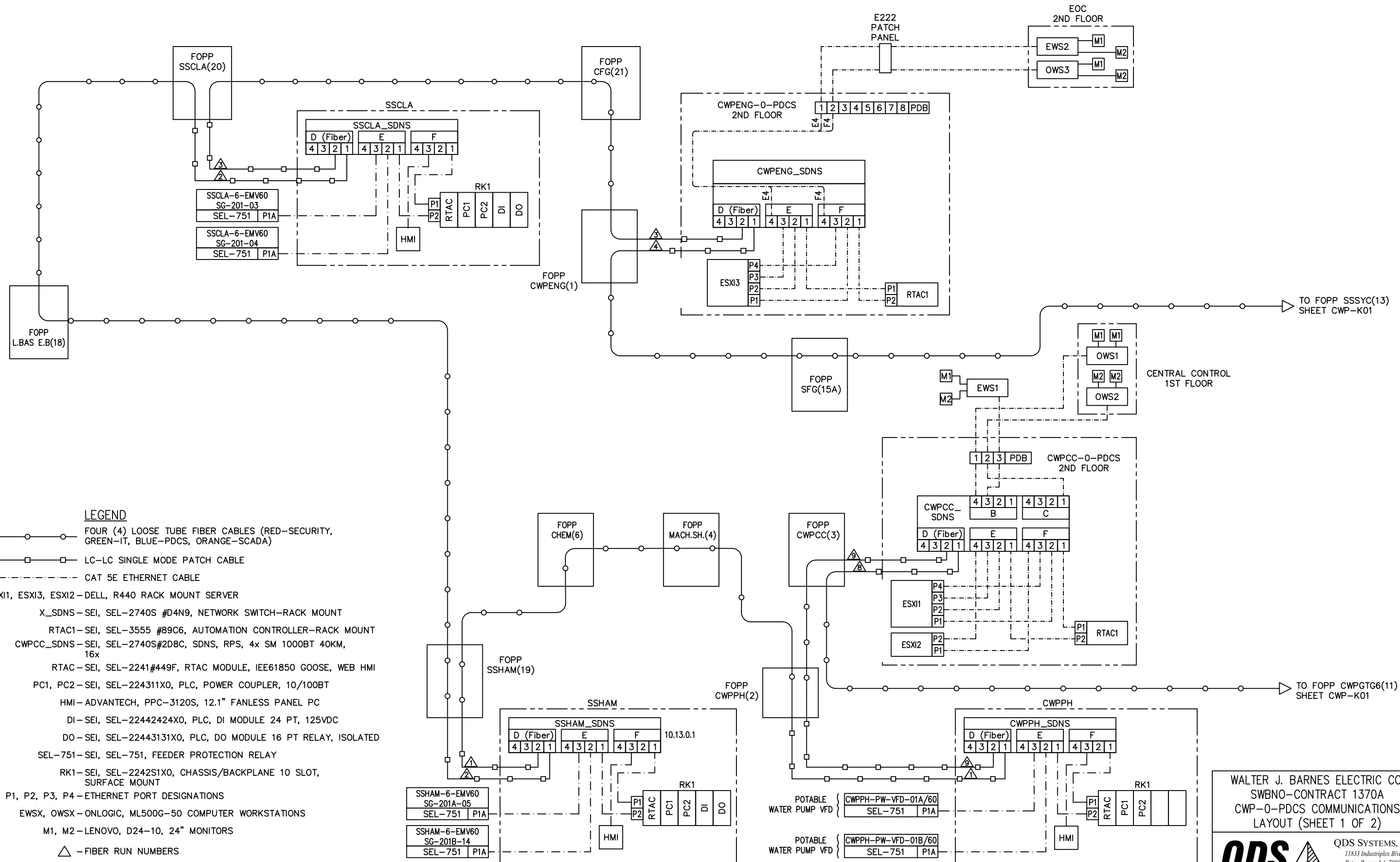
SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. CP-1370A
 60 HZ TRANSFORMER / SWITCHGEAR
 HAZARD MITIGATION GRANT PROGRAM (HMGP)
 MAIN WATER PURIFICATION PLANT POWER COMPLEX
 CWPYRD0EMV60SG201A/201B SWITCHGEAR
 PROJECT OVERALL ONE LINE DIAGRAM
 4160V, 3PH, 3000A, 60HZ, MEDIUM VOLTAGE SWGR

MSB FILE NAME: 5134-P400_E-386.DWG



M S BENBOW & ASSOCIATES
 CONSULTING ENGINEERS
 Louisiana Registered Engineering Firm No. 868

DR:	J. THOMPSON	E-386
CK:		
AP:	S. GAUDET	
LAST EDIT:	02/23/2021	
SCALE:	NONE	
DATE:	10/23/2020	DWG. No. 5134-P400
SET NO.		SHEET NO. OF



LEGEND

- FOUR (4) LOOSE TUBE FIBER CABLES (RED-SECURITY, GREEN-IT, BLUE-PDCS, ORANGE-SCADA)
- LC-LC SINGLE MODE PATCH CABLE
- CAT 5E ETHERNET CABLE
- ESX1, ESX3, ESX12-DELL, R440 RACK MOUNT SERVER
- X_SDNS-SEI, SEL-2740S #D4N9, NETWORK SWITCH-RACK MOUNT
- RTAC1-SEI, SEL-3555 #B9C6, AUTOMATION CONTROLLER-RACK MOUNT
- CWPCC_SDNS-SEI, SEL-2740S#2D8C, SDNS, RPS, 4x SM 1000BT 40KM, 16x
- RTAC-SEI, SEL-2241#449F, RTAC MODULE, IEE61850 GOOSE, WEB HMI
- PC1, PC2-SEI, SEL-224311X0, PLC, POWER COUPLER, 10/100BT
- HMI-ADVANTECH, PPC-3120S, 12.1" FANLESS PANEL PC
- DI-SEI, SEL-22442424X0, PLC, DI MODULE 24 PT, 125VDC
- DO-SEI, SEL-22443131X0, PLC, DO MODULE 16 PT RELAY, ISOLATED
- SEL-751-SEI, SEL-751, FEEDER PROTECTION RELAY
- RK1-SEI, SEL-2242S1X0, CHASSIS/BACKPLANE 10 SLOT, SURFACE MOUNT
- P1, P2, P3, P4-ETHERNET PORT DESIGNATIONS
- EWSX, OWSX-ONLOGIC, ML500G-50 COMPUTER WORKSTATIONS
- M1, M2-LENOVO, D24-10, 24" MONITORS
- △ -FIBER RUN NUMBERS

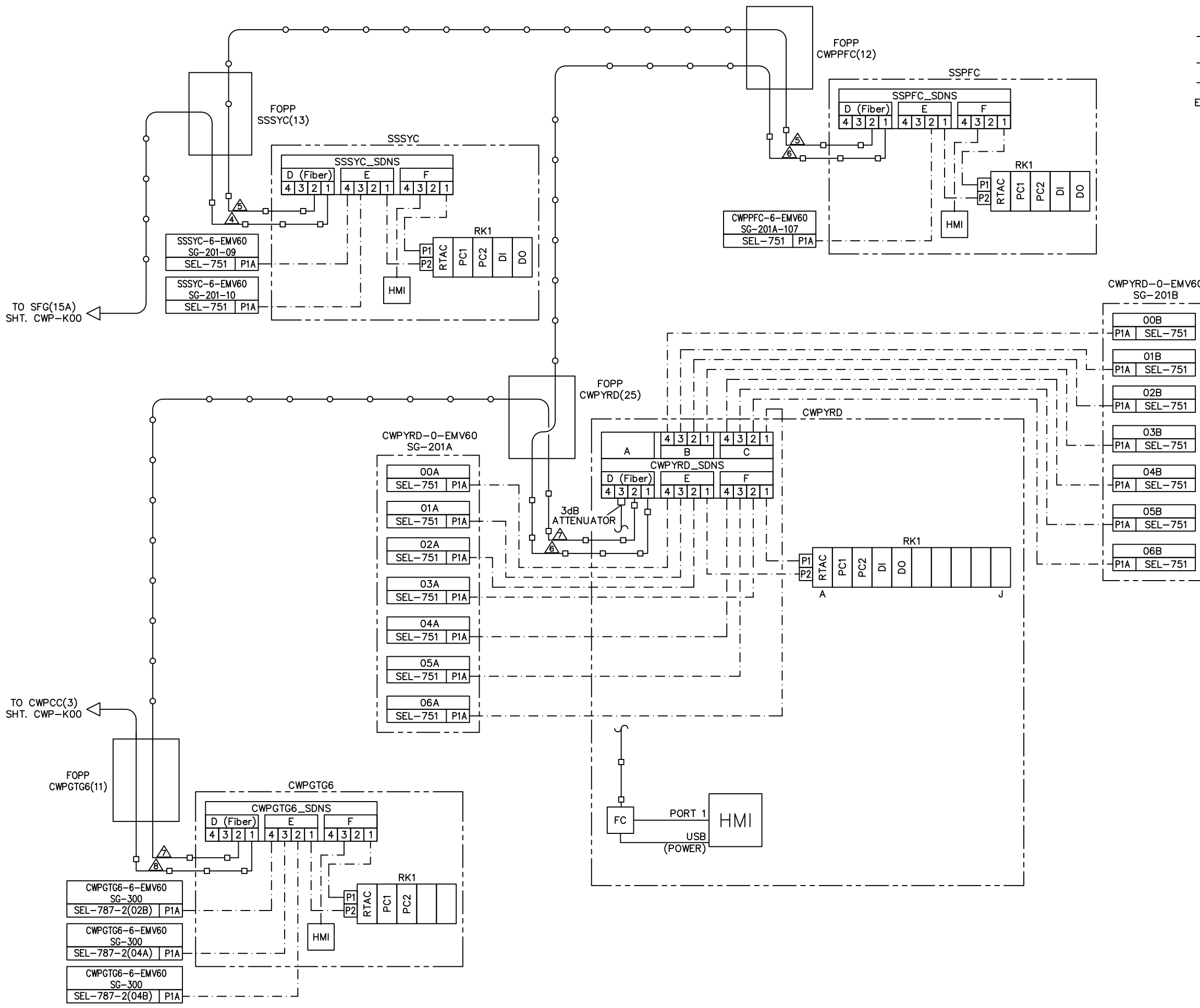
WALTER J. BARNES ELECTRIC CO.
 SWBNO-CONTRACT 1370A
 CWP-0-PDCS COMMUNICATIONS
 LAYOUT (SHEET 1 OF 2)

QDS QDS SYSTEMS, INC.
 11833 Industriplex Blvd.
 Baton Rouge, LA 70809
 (225) 755-2255

DRAWN BY	SN	8/25/20	DWG. NO.	CWP-K00
CHECKED BY	SP	8/25/20	CAD NO.	31800-CWP-K00
APPRVD. BY	SP	8/25/20	SCALE	NTS
			REV.	

REV	DATE	DESCRIPTION	SDN	BY
-	3/9/21			

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LEGEND

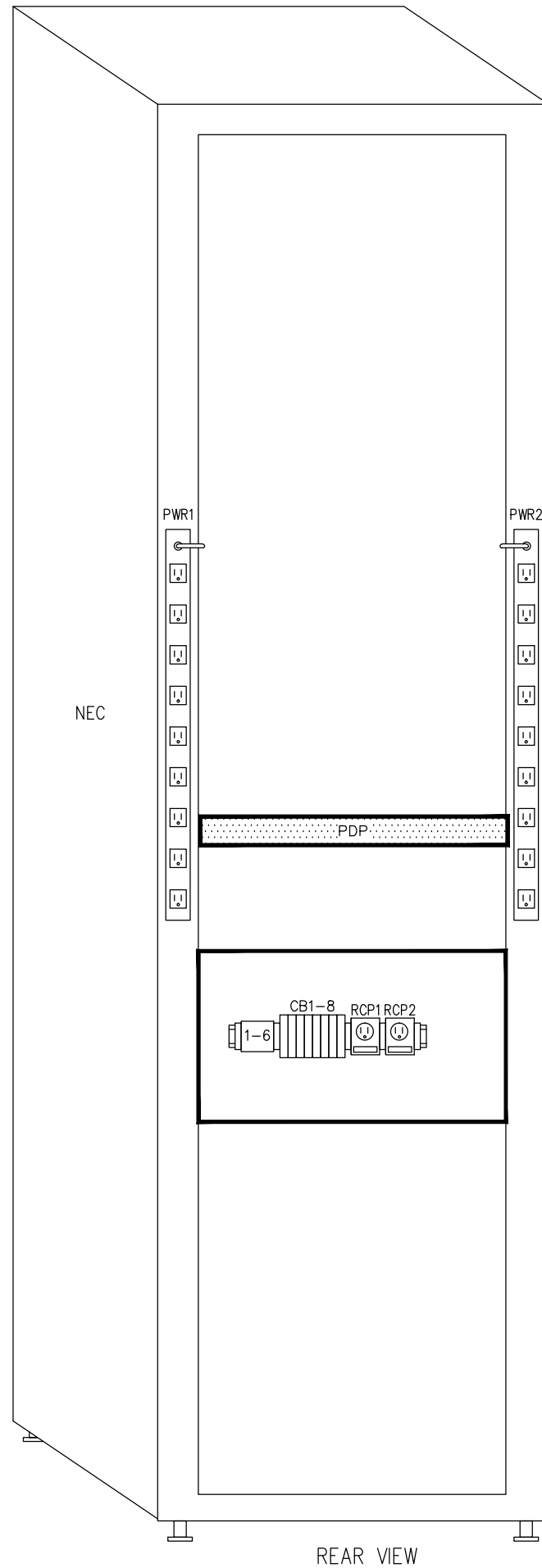
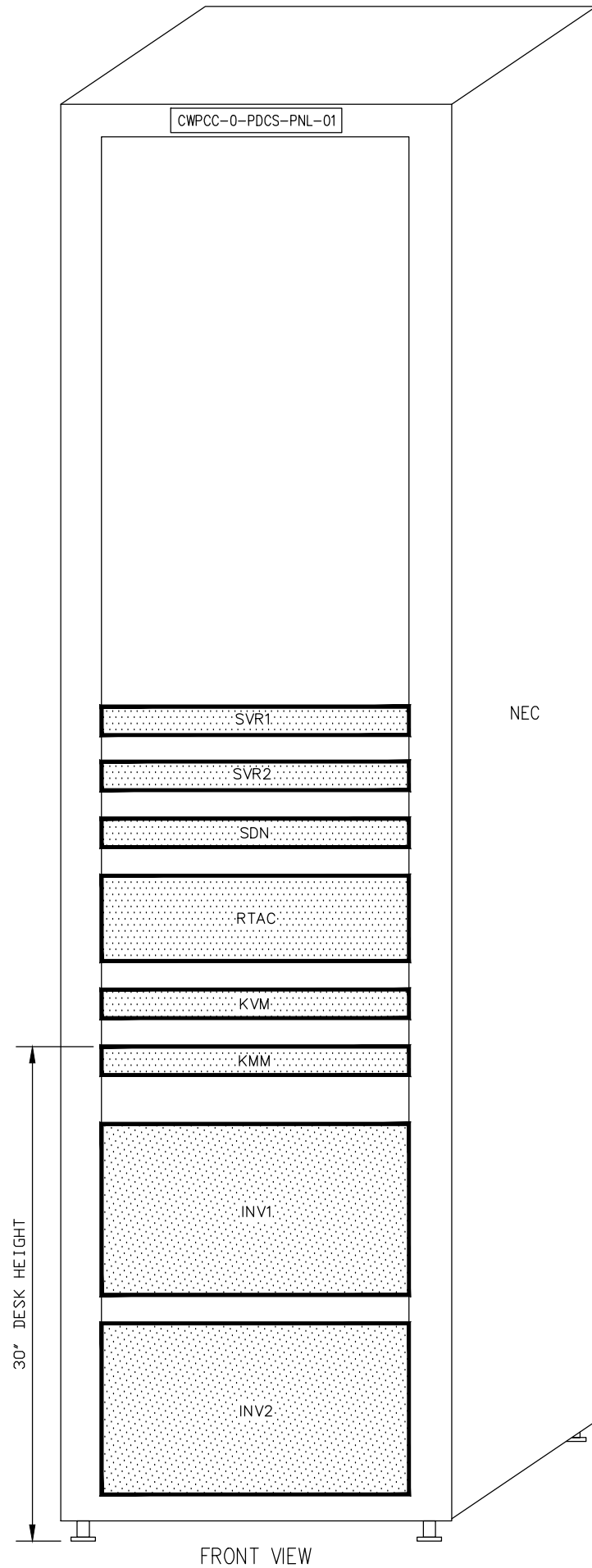
- FOUR (4) LOOSE TUBE FIBER CABLES (RED-SECURITY, GREEN-IT, BLUE-PDCS, ORANGE-SCADA)
- LC-LC SINGLE MODE PATCH CABLE
- - - - - CAT 5E ETHERNET CABLE
- ESXI1, ESXI3, ESXI2-DELL, R440 RACK MOUNT SERVER
- X_SDNS-SEI, SEL-2740S #D4N9, NETWORK SWITCH-RACK MOUNT
- RTAC1-SEI, SEL-3555 #89C6, AUTOMATION CONTROLLER-RACK MOUNT
- CWPCC_SDNS-SEI, SEL-2740S#2D8C, SDNS, RPS, 4x SM 1000BT 40KM, 16x
- RTAC-SEI, SEL-2241#449F, RTAC MODULE, IEE61850 GOOSE, WEB HMI
- PC1, PC2-SEI, SEL-224311X0, PLC, POWER COUPLER, 10/100BT
- HMI-ADVANTECH, PPC-3120S, 12.1" FANLESS PANEL PC
- DI-SEI, SEL-22442424X0, PLC, DI MODULE 24 PT, 125VDC
- DO-SEI, SEL-22443131X0, PLC, DO MODULE 16 PT RELAY, ISOLATED
- SEL-751-SEI, SEL-751, FEEDER PROTECTION RELAY
- RK1-SEI, SEL-2242S1X0, CHASSIS/BACKPLANE 10 SLOT, SURFACE MOUNT
- P1, P2, P3, P4 -ETHERNET PORT DESIGNATIONS
- EWSX, OWSX -ONLOGIC, ML500G-50 COMPUTER WORKSTATIONS
- M1, M2 -LENOVO, D24-10, 24" MONITORS
- △ -FIBER RUN NUMBERS

WALTER J. BARNES ELECTRIC CO.
 SWBNO-CONTRACT 1370A
 CWP-0-PDCS COMMUNICATIONS
 LAYOUT (SHEET 2 OF 2)

QDS QDS SYSTEMS, INC.
 11833 Industriplex Blvd.
 Baton Rouge, LA 70809
 (225) 755-2255

DRAWN BY	SN 8/25/20	DWG. NO.	CWP-K01
CHECKED BY	SP 8/25/20	CAD NO.	31800-CWP-K01
APPRVD. BY	SP 8/25/20	SCALE	NTS
REV	DATE	DESCRIPTION	SDN

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BILL OF MATERIAL				
ID	QTY	MANUFACTURER	PART NO.	DESCRIPTION
NEC	1	EXM	Q600-60-0015	87H x 24W x 40D NETWORK CABINET
NEC	1	EXM	886 PHD-K	MTRX PULL HANDLE KIT
NEC	1	EXM	6500 MXMR0619X	MTRX 19" RACK PANEL
SDN	1	SEL	SEL-2740S #D4N9	SOFTWARE DEFINED NETWORK SWITCH W/2 125VAC/VDC POWER SUPPLIES, 4 SM40KLC, 8 100/10 BT
RTAC	1	SEL	SEL-3555 #89C6	REAL TIME AUTOMATION CONTROLLER, ETH IP, (2) 125VAC/VDC POWER SUPPLIES, 61850 GOOSE
SVR1	1	DELL	R440	SERVER
SVR2	1	DELL	R440	SERVER
	2	VMWARE	VSPHERE 7.0	SERVER VIRTUALIZATION SOFTWARE
	1	MICROSOFT	SERVER 2016	OS AS NEEDED FOR APPLICATIONS
	1	MICROSOFT	SERVER 2019	OS AS NEEDED FOR APPLICATIONS
KMM	1	DELL	FPM185	RACKMOUNT LED CONSOLE
KVM	1	TRIPPLITE	B042-008	RACKMOUNT 8 PORT KVM SWITCH
INV1	1	NOVA ELEC	NGL-3.5K60-120-120	DC-AC INVERTER W/RACK MOUNT KIT
INV2	1	NOVA ELEC	NGL-3.5K60-120-120	DC-AC INVERTER W/RACK MOUNT KIT
CB1	1	EATON	FAZ-C15/2-NA-DC	15A 125VDC CIRCUIT BREAKER-2 POLE
CB2	1	EATON	FAZ-C15/2-NA-DC	15A 125VDC CIRCUIT BREAKER-2 POLE
CB3	1	EATON	FAZ-C3/1-NA-DC-SP	3A 125VDC CIRCUIT BREAKER
CB4	1	EATON	FAZ-C3/1-NA-DC-SP	3A 125VDC CIRCUIT BREAKER
CB5	1	EATON	FAZ-C2/1-NA-DC-SP	2A 125VDC CIRCUIT BREAKER
CB6	1	EATON	FAZ-C2/1-NA-DC-SP	2A 125VDC CIRCUIT BREAKER
CB7	1	EATON	FAZ-C10/1-NA-DC-SP	10A 125VDC CIRCUIT BREAKER
CB8	1	EATON	FAZ-C10/1-NA-DC-SP	10A 125VDC CIRCUIT BREAKER
PDP	1	TRIPPLITE	N252-024	24 PORT PUNCH DOWN PATCH PANEL
RCPx	2	WAGO	51015188	15A, 120VAC RECEPTACLE
PWRx	2	TRIPPLITE	PS2408	8 OUTLET POWER STRIP
	3	TRIPPLITE	P780-006	KVM CABLE VGA/USB

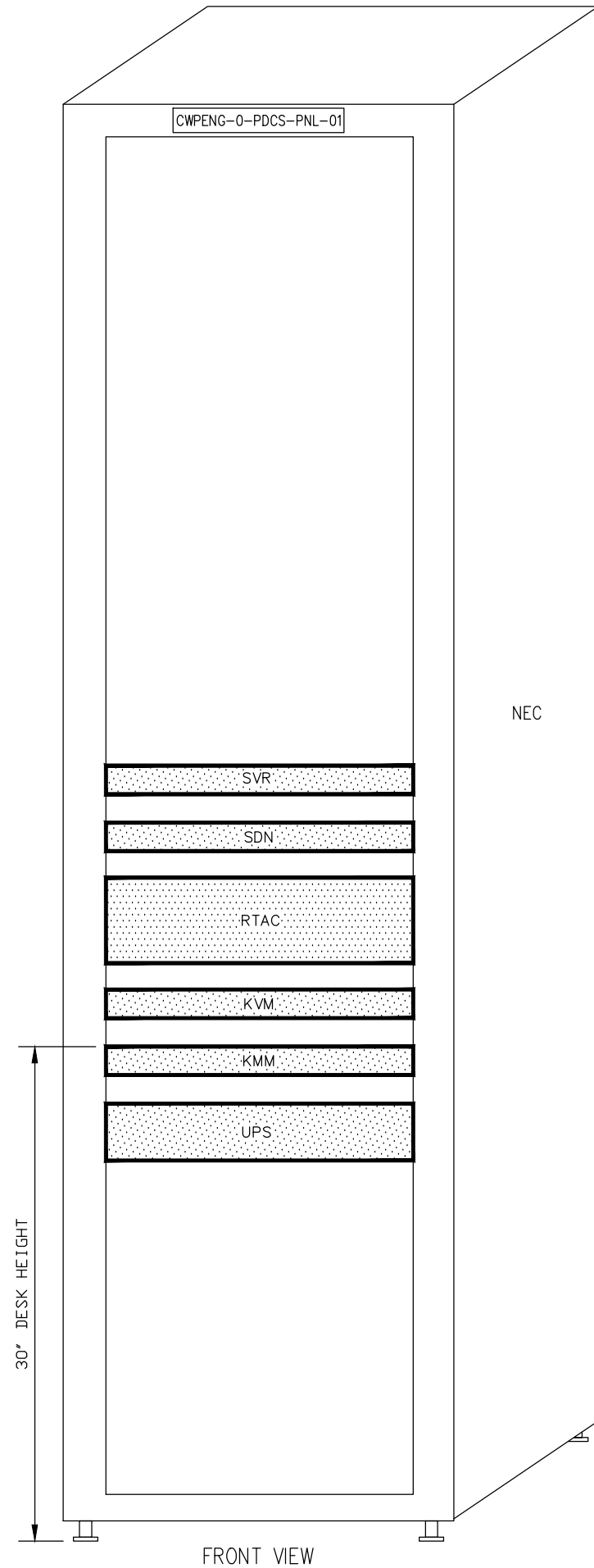
WALTER J. BARNES ELECTRIC CO.
 SWBNO - CONTRACT 1370A
 CWPCC NETWORK ENCLOSURE
 EQUIPMENT LAYOUT

QDS QDS SYSTEMS, INC.
 11833 Industriplex Blvd.
 Baton Rouge, LA 70809
 (225) 755-2255

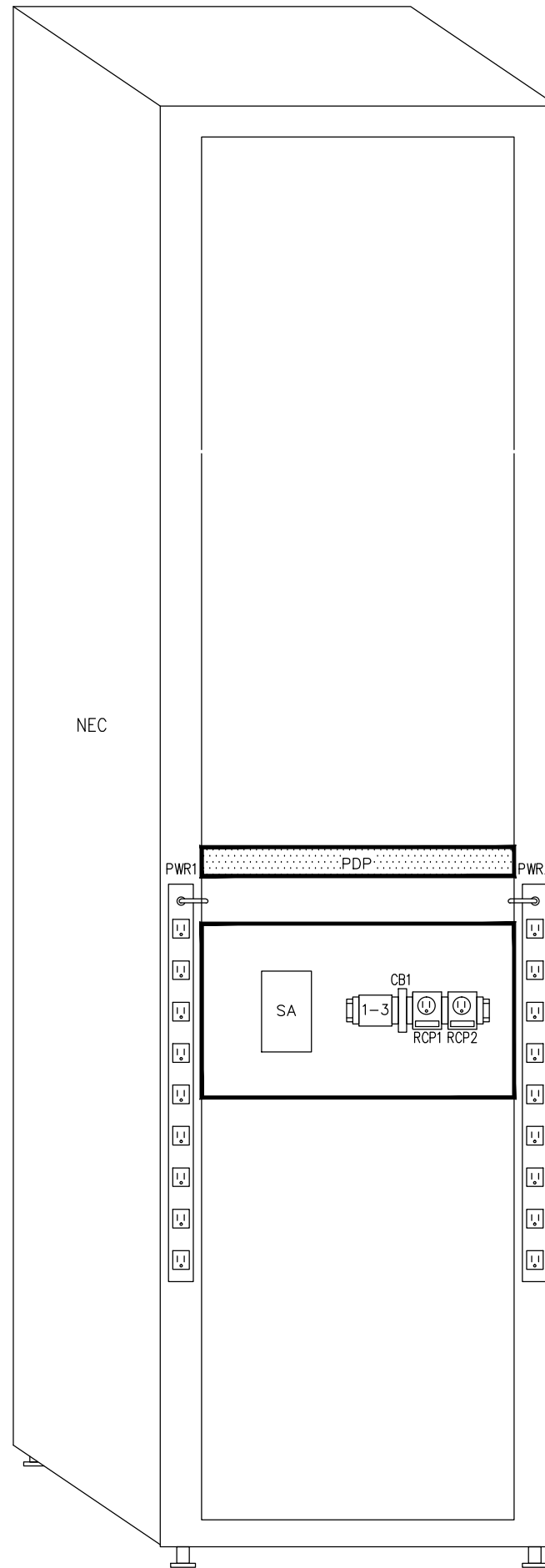
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CHECKED BY	SP 8/07/20	CAD NO.	31800-CC-E0
APPRVD. BY	SP 8/07/20	SCALE	1/10

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REV	DATE	DESCRIPTION	BY
A	11/6/20	RE-SUBMITTAL	sdn



FRONT VIEW



REAR VIEW

BILL OF MATERIAL				
ID	QTY	MANUFACTURER	PART NO.	DESCRIPTION
NEC	1	EXM	Q600-60-0015	87H x 24W x 40D NETWORK CABINET
NEC	2	EXM	886-PHD-K	MTRX PULL HANDLE KIT
NEC	1	EXM	6500 MXMR0619X	MTRX 19" RACK PANEL
SDN	1	SEL	SEL-2740S #D4N9	SOFTWARE DEFINED NETWORK SWITCH WITH (2) 125VAC/VDC POWER SUPPLIES, 4 SM40K LC, 8 100/10BT
SA	1	ASCO/EDCO	HSP121BT-1RU	120VAC SURGE ARRESTER
SVR	1	DELL	R440	SERVER
	1	VMWARE	VSPHERE 7.0	SERVER VIRTUALIZATION SOFTWARE
	2	VMWARE	VM WORKSTATION	VM LICENSES FOR EWS & OWS
		MICROSOFT	SERVER 2016	OS AS NEEDED FOR APPLICATIONS
		MICROSOFT	SERVER 2019	OS AS NEEDED FOR APPLICATIONS
KMM	1	DELL	FPM185	RACKMOUNT LED CONSOLE
KVM	1	TRIPPLITE	B042-008	RACKMOUNT 8 PORT KVM SWITCH
CB1	1	EATON	FAZ-C10-1-NA-SP	10A, 120VAC CIRCUIT BREAKER
PDP	1	TRIPPLITE	N252-024	24 PORT PUNCH DOWN PATCH PANEL
PWRx	2	TRIPPLITE	PS2408	8 OUTLET POWER STRIP
RCP	2	WAGO	51015188	15A, 120VAC RECEPTACLE
UPS	1	MINUTEMAN	PRO1500RT2U	RACK MOUNT UPS, 1500VA
	3	TRIPPLITE	P780-006	KVM CABLE VGA/USB
RTAC	1	SEL	SEL-3555 #89C6	REAL TIME AUTOMATION CONTROLLER, ETH IP, (2) 125VAC/VDC POWER SUPPLIES, 61850 GOOSE

WALTER J. BARNES ELECTRIC CO.
 SWBNO - CONTRACT 1370A
 CWPENG NETWORK ENCLOSURE
 EQUIPMENT LAYOUT

QDS QDS SYSTEMS, INC.
 11833 Industriplex Blvd.
 Baton Rouge, LA 70809
 (225) 755-2255

DRAWN BY	SN 8/07/20	DWG. NO.	ENG-E0
CHECKED BY	SP 8/07/20	CAD NO.	31800-ENG-E0
APPRVD. BY	SP 8/07/20	SCALE	1/10

A	11/6/20	RE-SUBMITTALS	sdn
REV	DATE	DESCRIPTION	BY

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LIQUID FILLED TRANSFORMER

APPROXIMATE WEIGHTS LBS

SL# 45015MA057-D457A 3 PHASE 60 Hz CLASS: KNAN/KNAF/KNAF
 HV : 24000 x 13800 150 KV BIL LIQUID: ENVIROTEMP FR3
 LV : 4160 Y/2402 60 KV BIL
 KVA: 15000/20000/25000 AT 65°C RISE MONTH/YEAR OF MANUFACTURE: 04/2021
 IMPEDANCE: 6.52 % AT 15000 kVA BETWEEN 4.16-13.8kV; 6.50 % AT 15000 kVA BETWEEN 4.16-24kV
 HV WINDING MATERIAL : COPPER LV WINDING MATERIAL: COPPER
 CONTAINS NO DETECTABLE LEVEL OF PCB (< 1 PPM) AT THE TIME OF MANUFACTURE

CORE & COILS	32460
TANK & FITTINGS	31410
TANK FR3 OIL 3452 GALS	26480
APPROX TOTAL WT	94600
UNTANKING MASS	36710

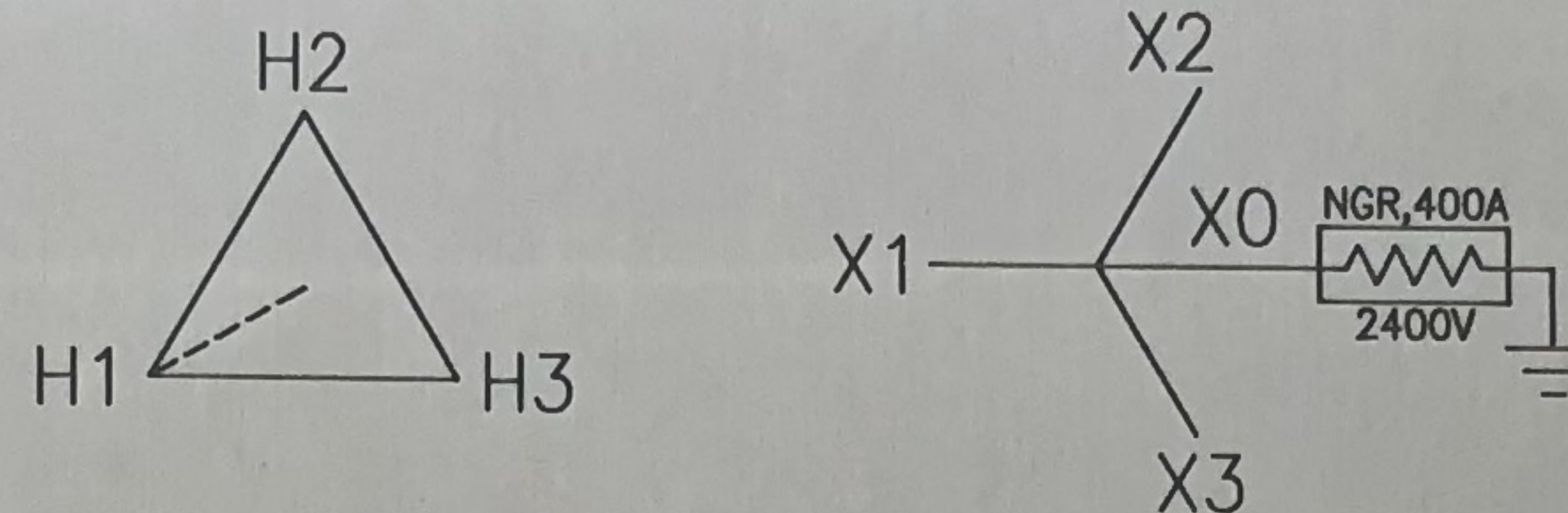
MAX. OPERATING PRESS. 9 PSI POS., 7 PSI NEG.
 TANK DESIGNED FOR 15 PSI VACUUM
 25°C OIL LEVEL TO TOP FLG. OF MANHOLE, 16.38 IN.
 LIQ. LEVEL CHGS. 0.85 IN PER 10°C CHG. IN LIQ. TEMP.

REFER TO INSTRUCTION MANUAL LF-4 BEFORE ENERGIZATION.

*** SWITCH POSITION -1**

13.8 KV HIGH VOLTAGE SWITCH CONNECTION	VOLTS	AMPS AT 25000 KVA	DETC POS.	DETC CONNECTION
12A-14A & 13A-15A	14490	996	1	T4-T3 & B4-B3
12B-14B & 13B-15B	14145	1020	2	T3-T5 & B3-B5
12C-14C & 13C-15C	13800	1046	3	T5-T2 & B5-B2
	13455	1073	4	T2-T6 & B2-B6
	13110	1101	5	T6-T1 & B6-B1
LOW VOLTAGE	4160	3470		

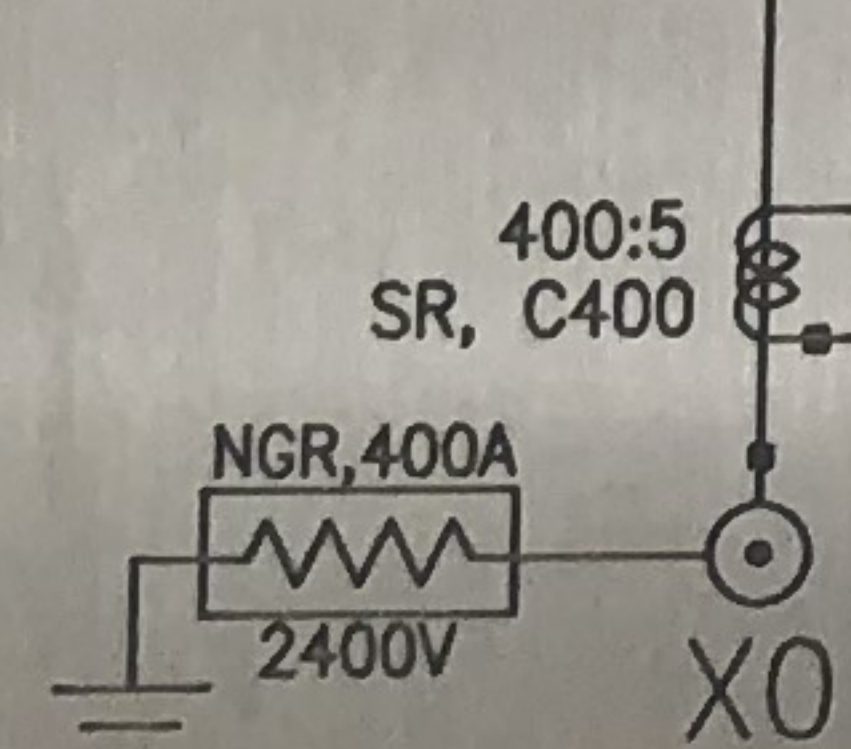
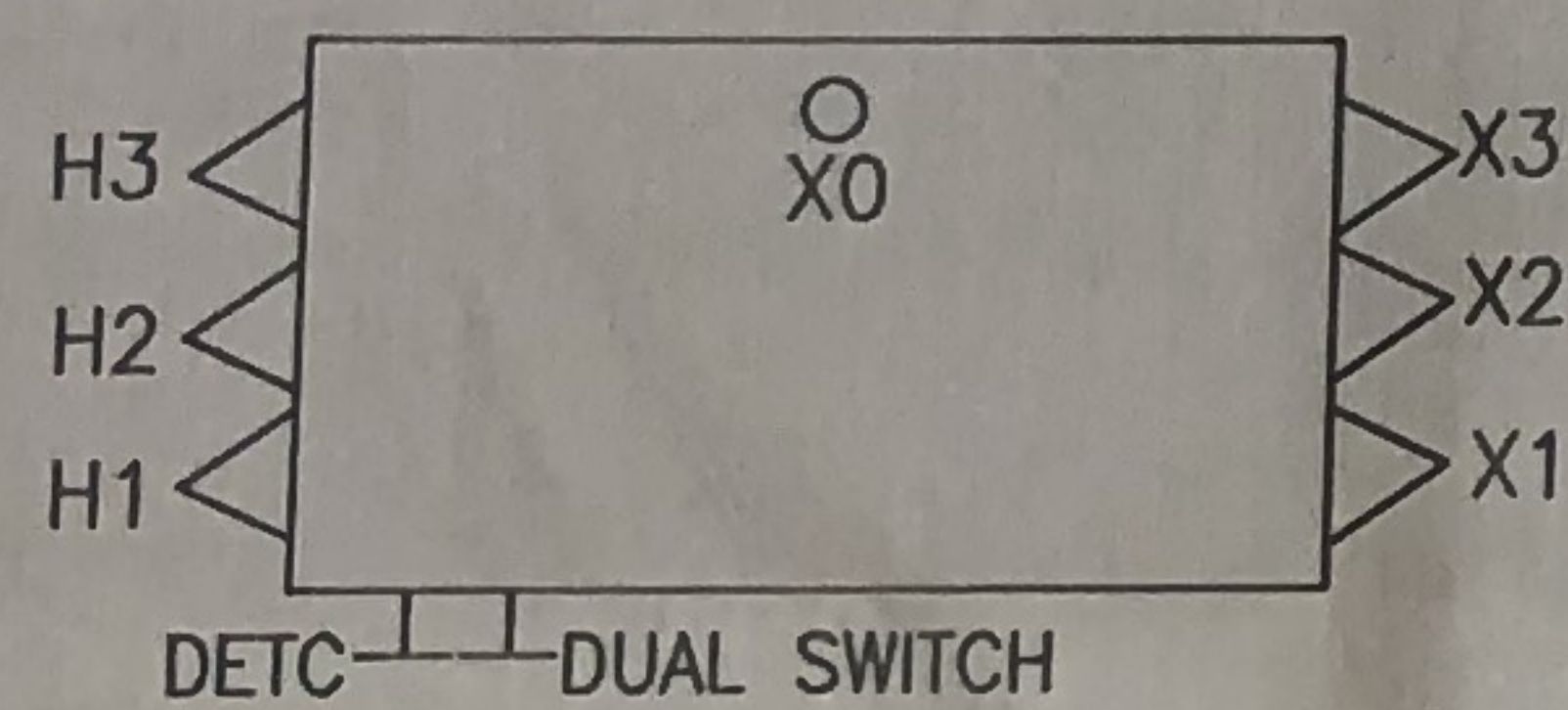
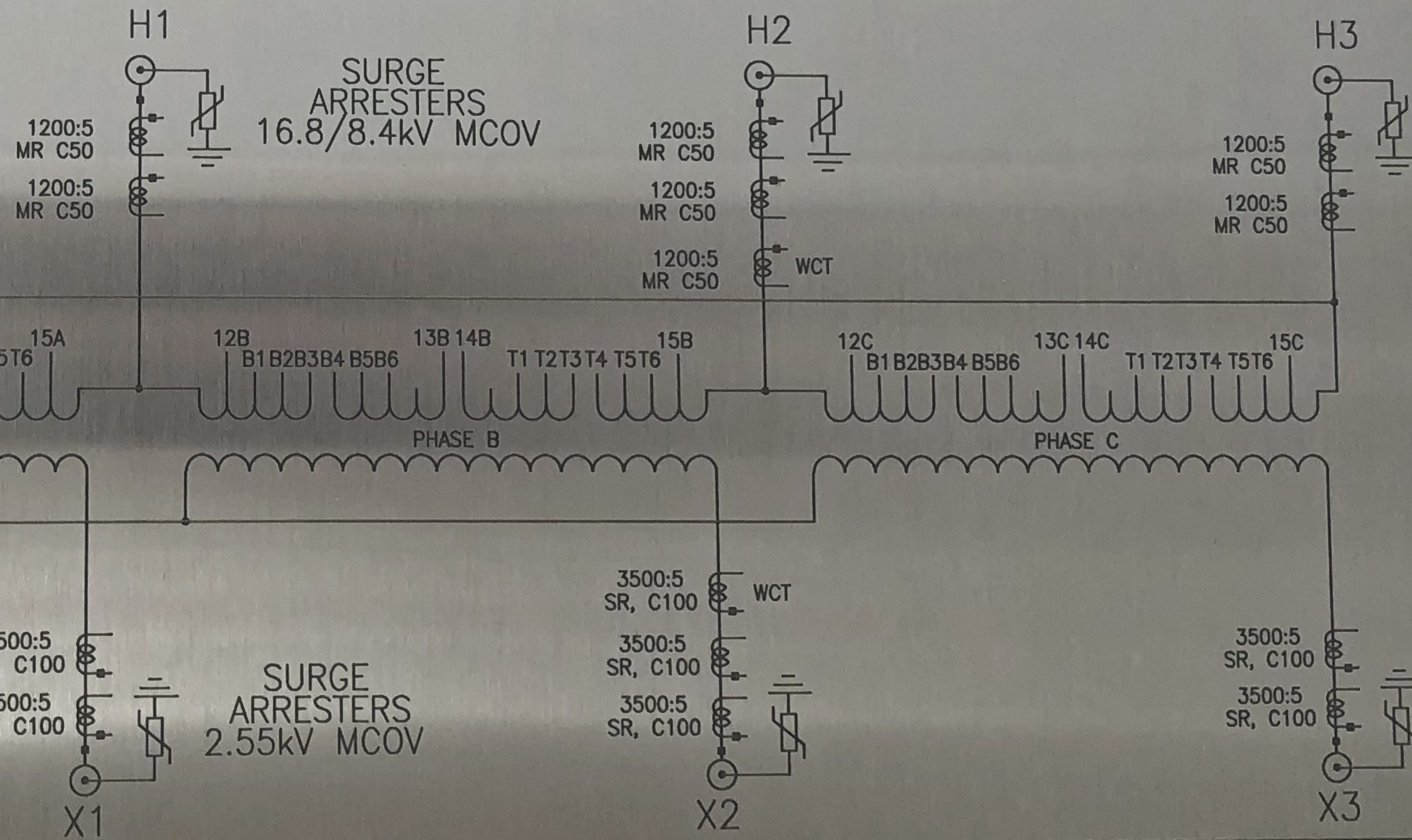
VECTOR: Dyn1



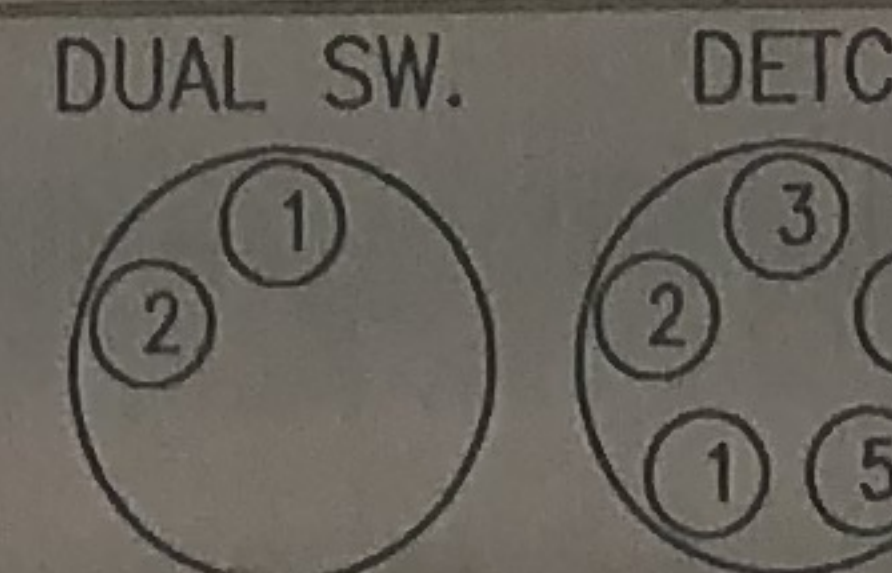
ENVIROTEMP WARNING
DO NOT OPERATE TAP CHANGER FOR LIQUID TEMPERATURES -10°C OR BELOW. FOLLOW IEEE INSTRUCTIONS FOR ENERGIZATION UNDER COLD CONDITIONS.

*** SWITCH POSITION -2**

24 KV HIGH VOLTAGE SWITCH CONNECTION	VOLTS	AMPS AT 25000 KVA	DETC POS.	DETC CONNECTION
13A - 14A	25390	568	1	T4-T3 & B4-B3
13B - 14B	24695	584	2	T3-T5 & B3-B5
13C - 14C	24000	601	3	T5-T2 & B5-B2
	23305	619	4	T2-T6 & B2-B6
	22610	638	5	T6-T1 & B6-B1
LOW VOLTAGE	4160	3470		

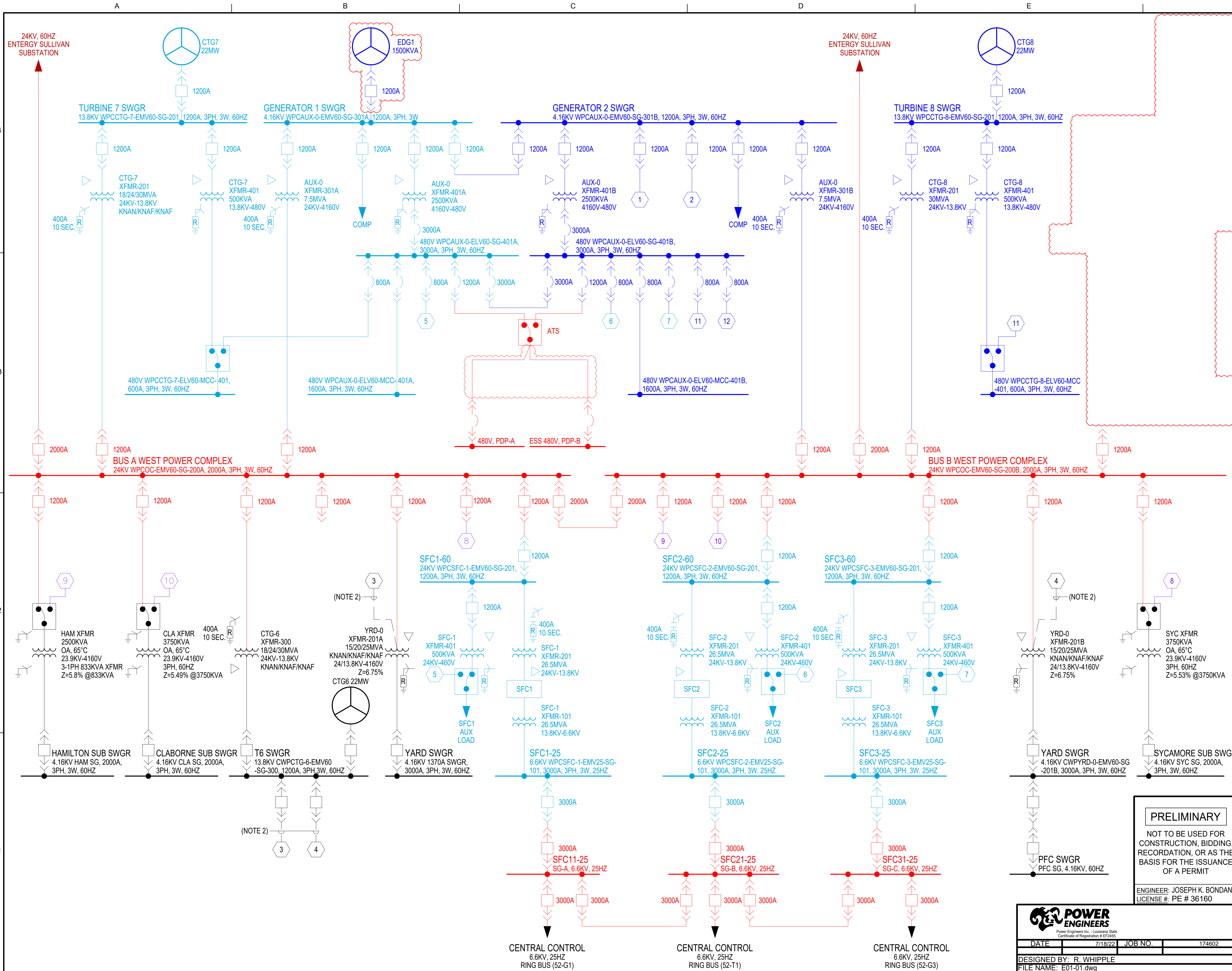


VIRGINIA TRANSFORMER CORP.
ROANOKE, VA.



CAUTION
OPERATE MANUAL TAP CHANGER & HV DUAL SWITCH ONLY WHEN TRANSFORMER IS DE-ENERGIZED.

CONTROL



- NOTES:**
- ONE LINE SHOWS FINAL CONFIGURATION FOR WPC ELECTRICAL SYSTEM.
 - IN THE EXISTING CONFIGURATION, CWPCTG-6-EMV60 FEEDS 1370A TRANSFORMER THROUGH THE YRD-0-XFMR-201A 13.8KV WINDING. IN THE FINAL CONFIGURATION, 13.8KV FEEDER TO BE REMOVED AND REPLACED WITH 24KV FEED FROM THE OPS CENTER SWITCHGEAR TO THE YRD-0-XFMR-201A 24KV WINDING

- LEGEND**
- GROUP 1 SCOPE
 - GROUP 2 SCOPE
 - GROUP 3 SCOPE
 - GROUP 3 FUTURE SCOPE
 - EXISTING EQUIPMENT
 - FUTURE EXPANSION

REV.	DATE	DESCRIPTION	BY
C	09/05/24	ISSUED FOR REFERENCE	RW
B	08/26/22	ISSUED FOR REFERENCE	RW
A	7/18/22	ISSUED FOR REVIEW	RW

PRELIMINARY
 NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT
 ENGINEER: JOSEPH K. BONDANK
 LICENSE # PE # 36160

SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. 1415
 CARROLLTON WATER PURIFICATION PLANT
 WPC FOUNDATIONS AND UNDERGROUND PACKAGE
 ELECTRICAL
KEY ONE LINE DIAGRAM

POWER ENGINEERS
 Power Engineers Inc. - Louisiana State
 Certificate of Registration # EP2455

DATE: 7/18/22 JOB NO.: 174602
 DESIGNED BY: R. WHIPPLE
 FILE NAME: E01-01.dwg

DR: M. ANTOUN	AE DWG NO. E01-01
CHK: R. WHIPPLE	
AP: J. BONDANK	
LAST EDIT:	DWG. No. SK1415-001.000
SCALE: NONE	
DATE: 7/18/22	SET NO. OF SHEET NO. OF

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



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End customer: SEWERAGE & WATER BOARD OF NEW ORLEANS
 Higher-level function: STATIC FREQUENCY CONVERTER
 Plant part: SINAMICS SH150

Type: SINAMICS SH150
 FREQUENZUMRICHTER / AC DRIVE

Artikelnummer (MLFB): A5E51274298
 A06+C41+C55+C68+G24+G28+G47+K90+L45+L50+L66+M08+M54+M61+T94+V23

SAP: 56OP-00617

A5E51274298B REV AC



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/28/2022
 JACOBS _____ Date

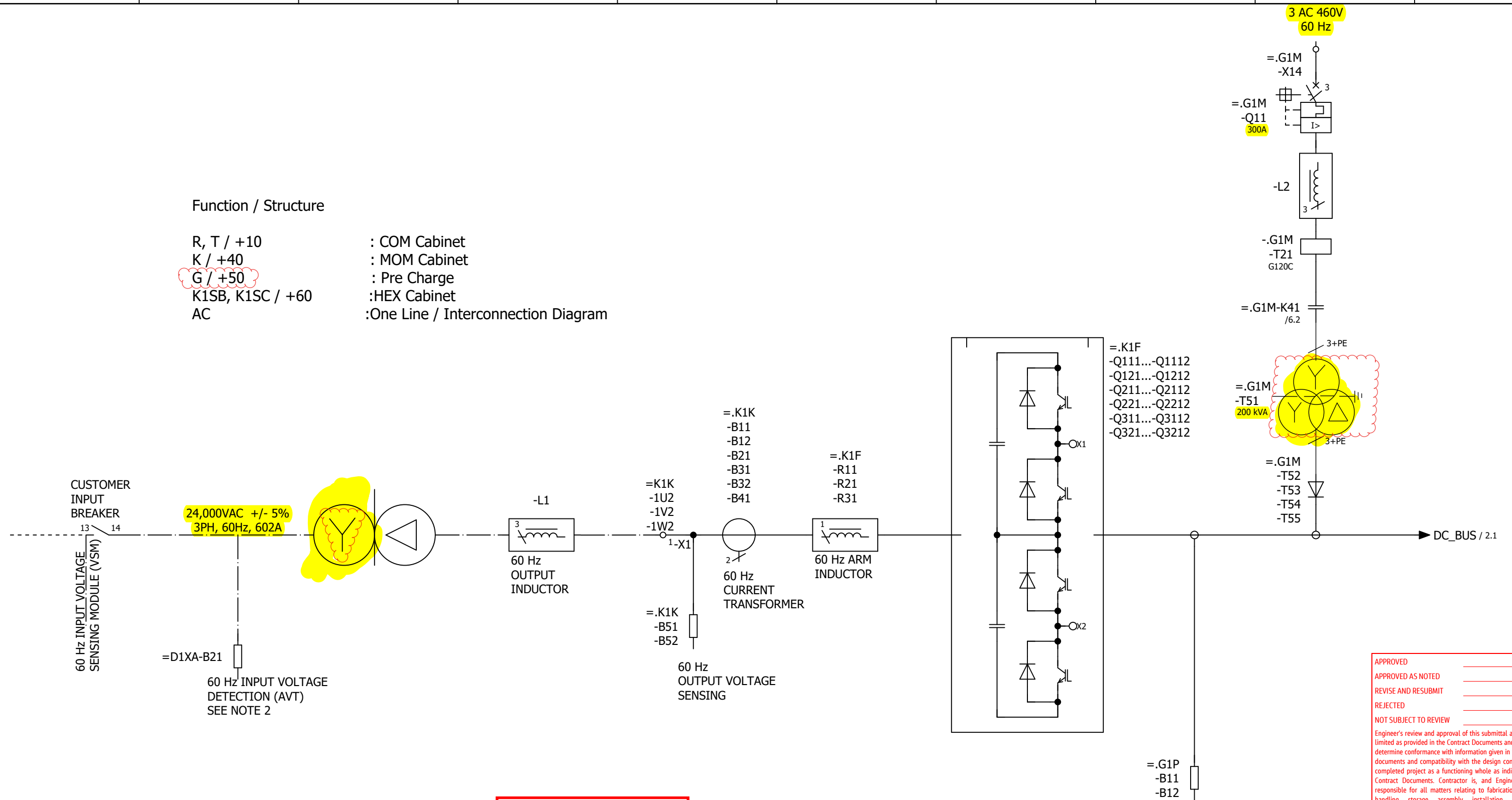
Number of pages: 22
 5/18/2022

A5E51274298B

			Date	5/10/2022	SH150 A/C SCHEMATICS	SIEMENS AG	Cover sheet	Referenz	=	
			Ed	MARSDX		LDA PLM R&D-D-US 2		Stichwort	+	
			Appr			NKN		A5E51274298B REV AC		Page 1
Modification	Date	Name	Original		Replacement of	Replaced by				Page 1 / 22

Function / Structure

R, T / +10 : COM Cabinet
 K / +40 : MOM Cabinet
 G / +50 : Pre Charge
 K1SB, K1SC / +60 : HEX Cabinet
 AC : One Line / Interconnection Diagram



60 Hz, Input Transformer

Indicate MVA size and respective voltage. (TYP)

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/28/2022
 JACOBS _____ Date

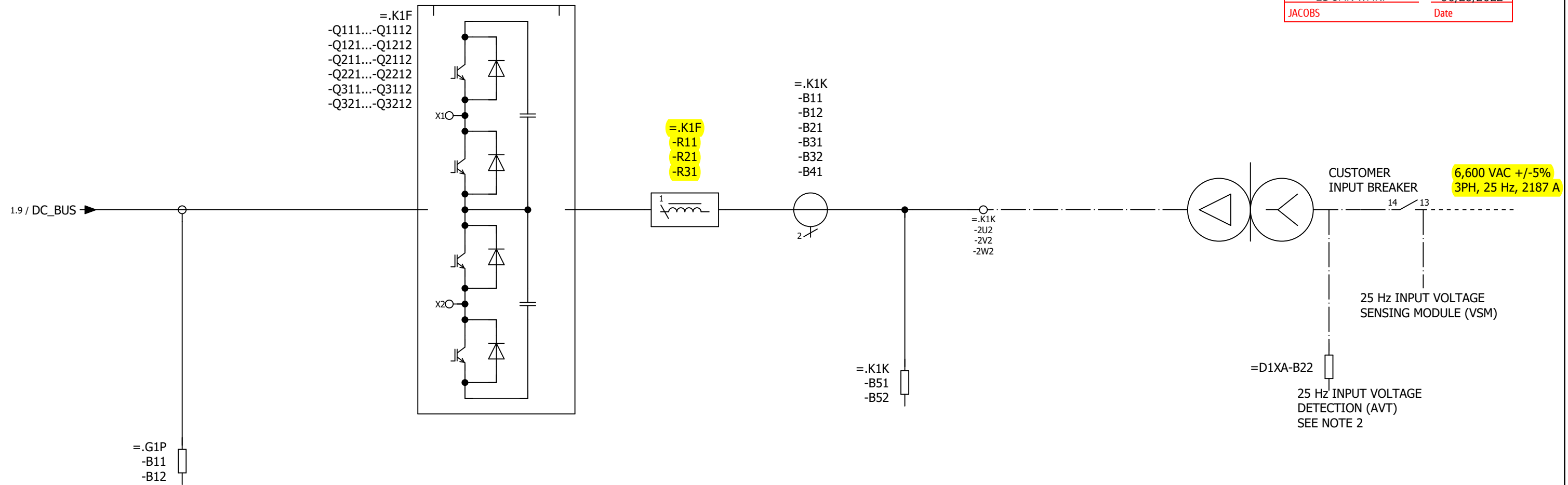
- NOTES:
 1. DASHED LINES ----- CUSTOMER CONNECTIONS
 2. MAXIMUM CABLE LENGTH FROM AVT TO CONTROL CABINET IS 30 METERS.
 3. DASHED LINES -.-.-.-CONTRACTOR CONNECTIONS.

&EAA/1		Date	5/12/2022	SH150 A/C SCHEMATICS	SIEMENS AG	SINAMICS SH150 BASIC LINE MODULE ONE-LINE DIAGRAM	Referenz	=	Page 1
		Ed	MARSDX				LDA PLM R&D-D-US 2	Stichwort	
Modification	Date	Name	Original	Replacement of	NKN		A5E51274298B REV AC		

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
 JACOBS Date



25 Hz DC-LINK
VOLTAGE DETECTION

25 Hz Converter 25 Hz Arm inductor

25 Hz
CURRENT
TRANSFORMER

25 Hz
OUTPUT VOLTAGE
SENSING

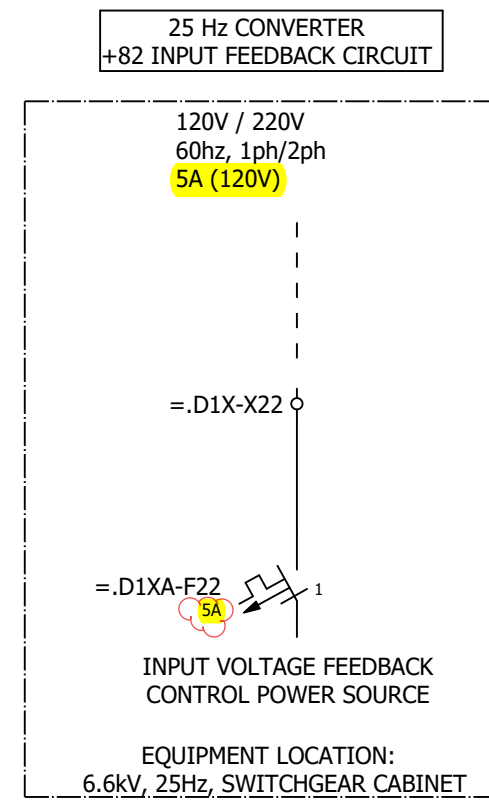
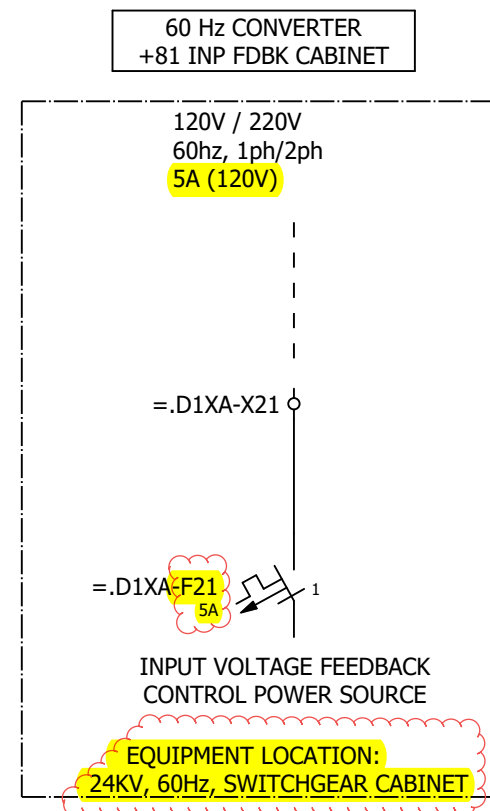
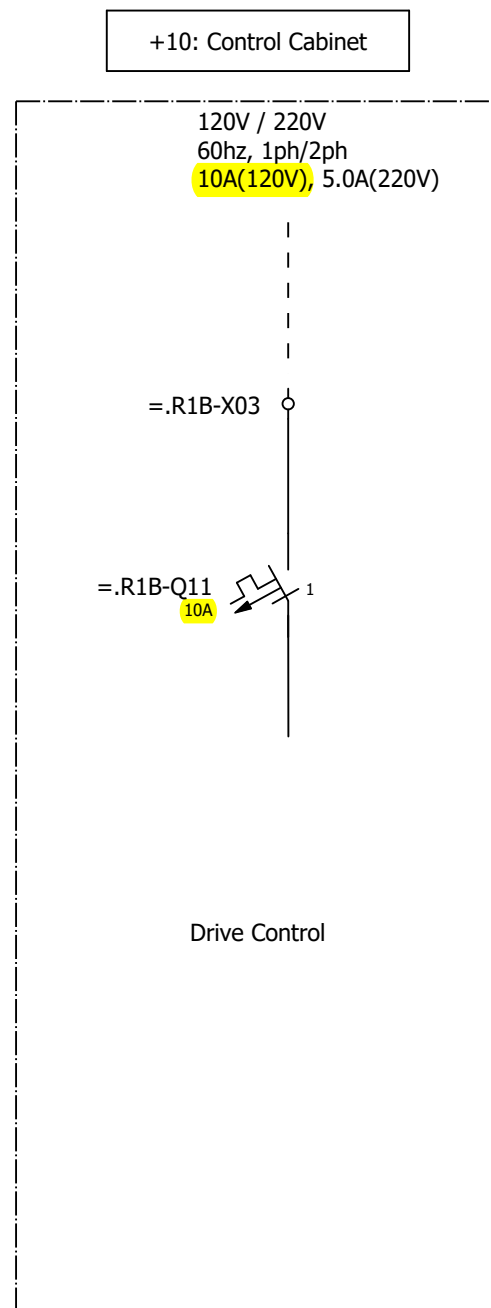
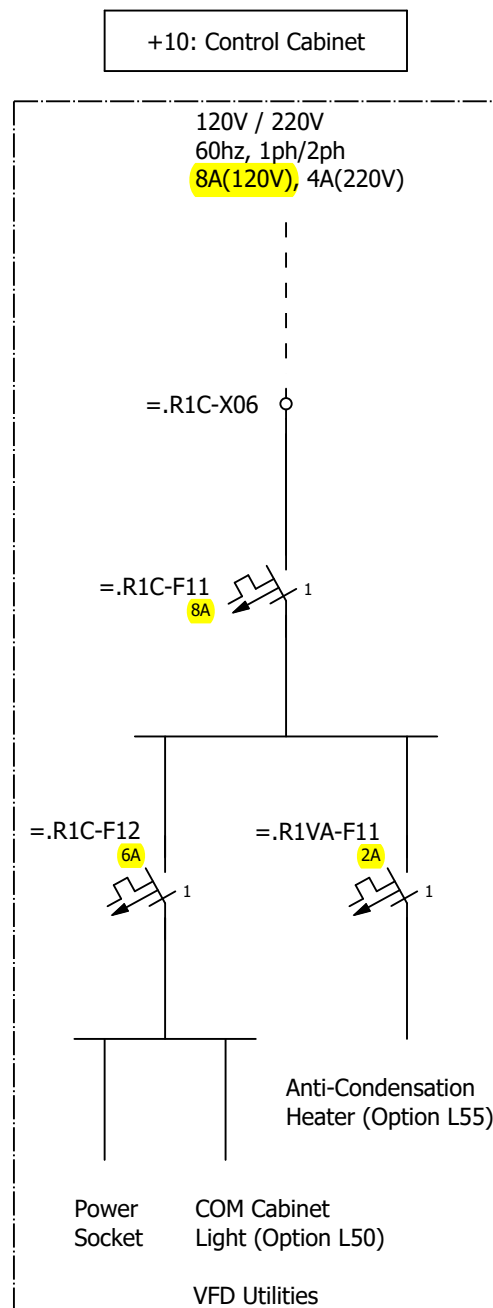
25 Hz OUTPUT
CONNECTION

25 Hz, 25MVA
TRANSFORMER

Indicate voltage also.
(TYP)

- NOTES:
 1. DASHED LINES ---- CUSTOMER CONNECTIONS.
 2. MAXIMUM CABLE LENGTH FROM AVT TO CONTROL CABINET IS 30 METERS.
 3. DASHED LINES -.-.- CONTRACTOR CONNECTIONS.

Modification		Date	Name	Original	Replacement of	Replaced by	SIEMENS AG LDA PLM R&D-D-US 2 NKN	SINAMICS SH150 MOTOR MODULE ONE-LINE DIAGRAM	Referenz	=	Page 2
									Stichwort	+	



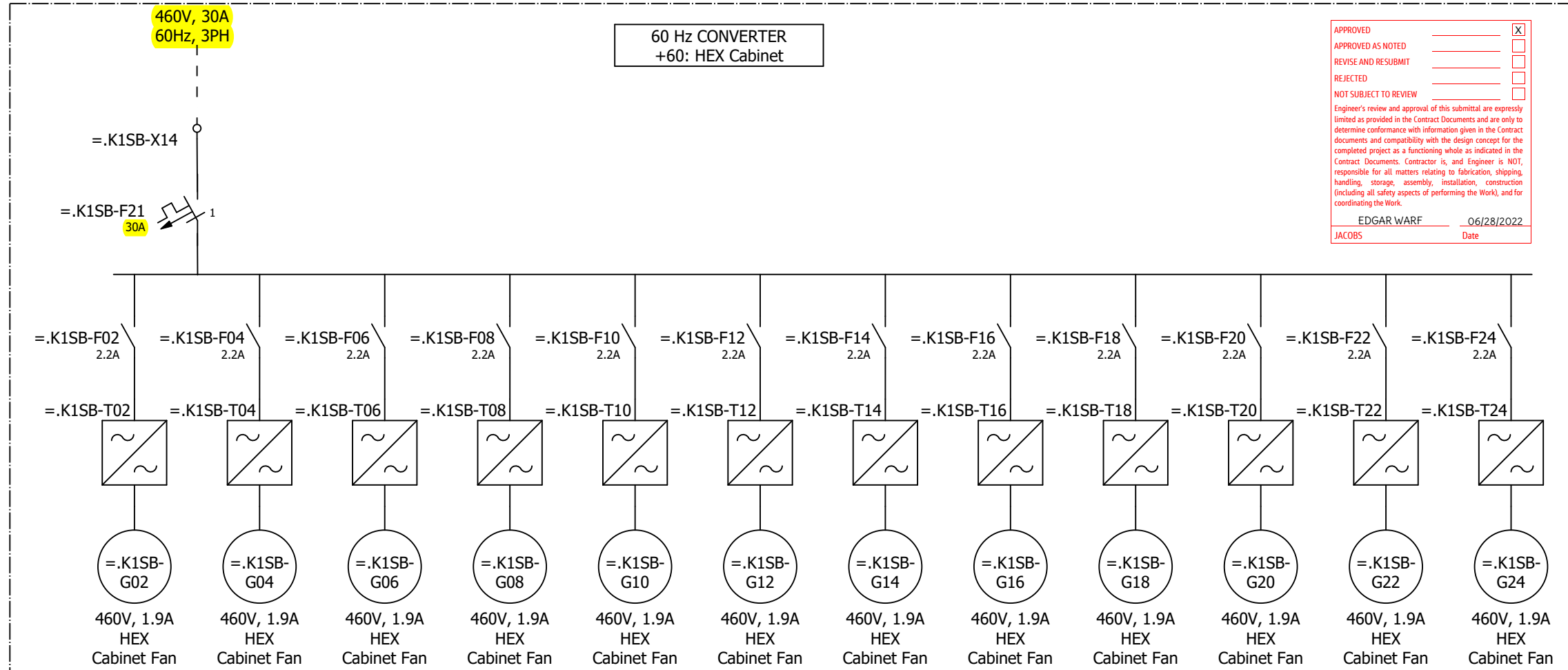
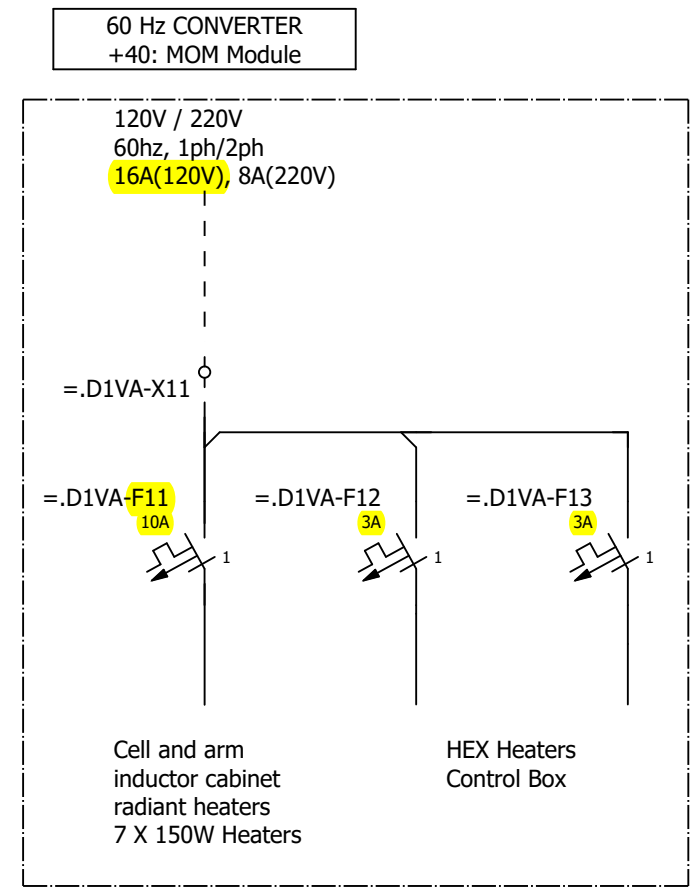
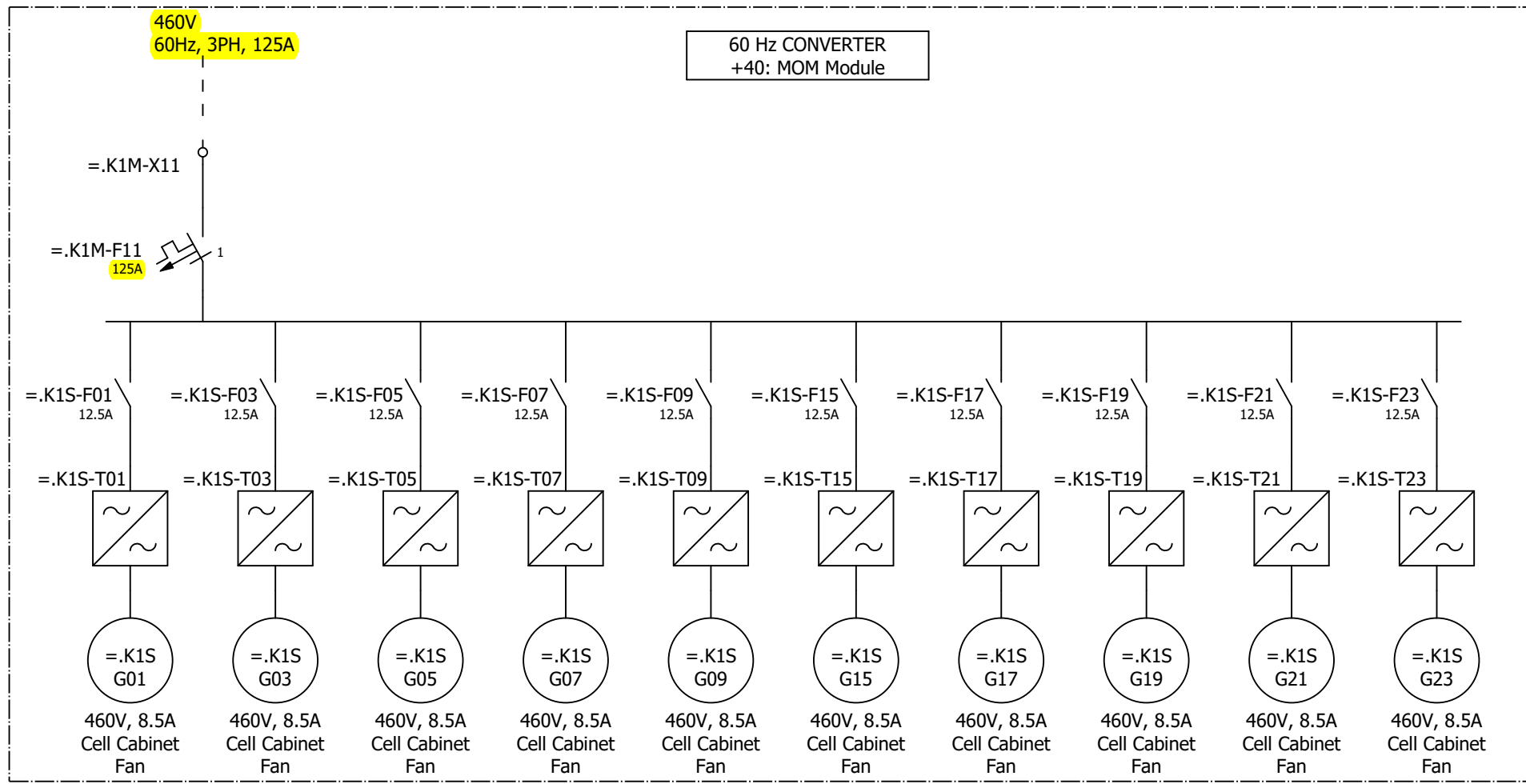
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REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

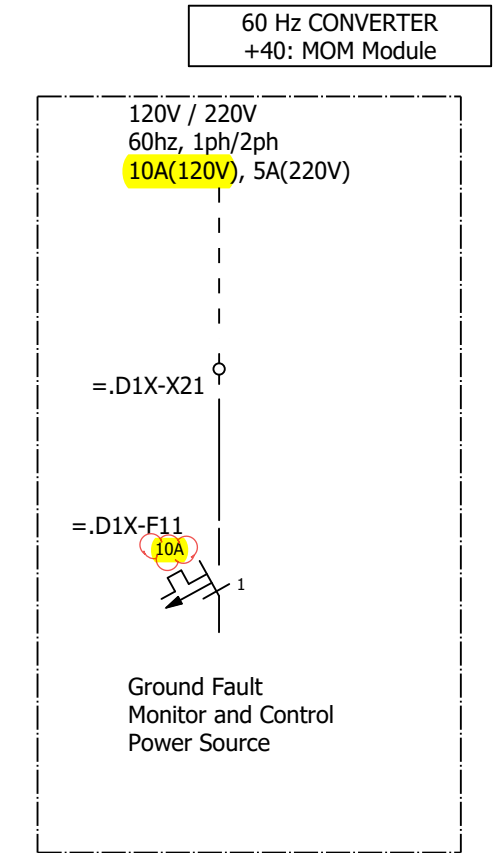
EDGAR WARF _____ 06/28/2022
JACOBS _____ Date

2

Date	5/11/2022	SH150 A/C SCHEMATICS	SIEMENS AG LDA PLM R&D-D-US 2 NKN	SINAMICS SH150 MOTOR MODULE ONE-LINE DIAGRAM	Referenz	=
Ed	MARSDX				Stichwort	+
Appr					A5E51274298B REV AC	Page 3
Modification	Date	Name	Original	Replacement of	Replaced by	Page 4 / 22



APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW
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 EDGAR WARF 06/28/2022 Date
 JACOBS



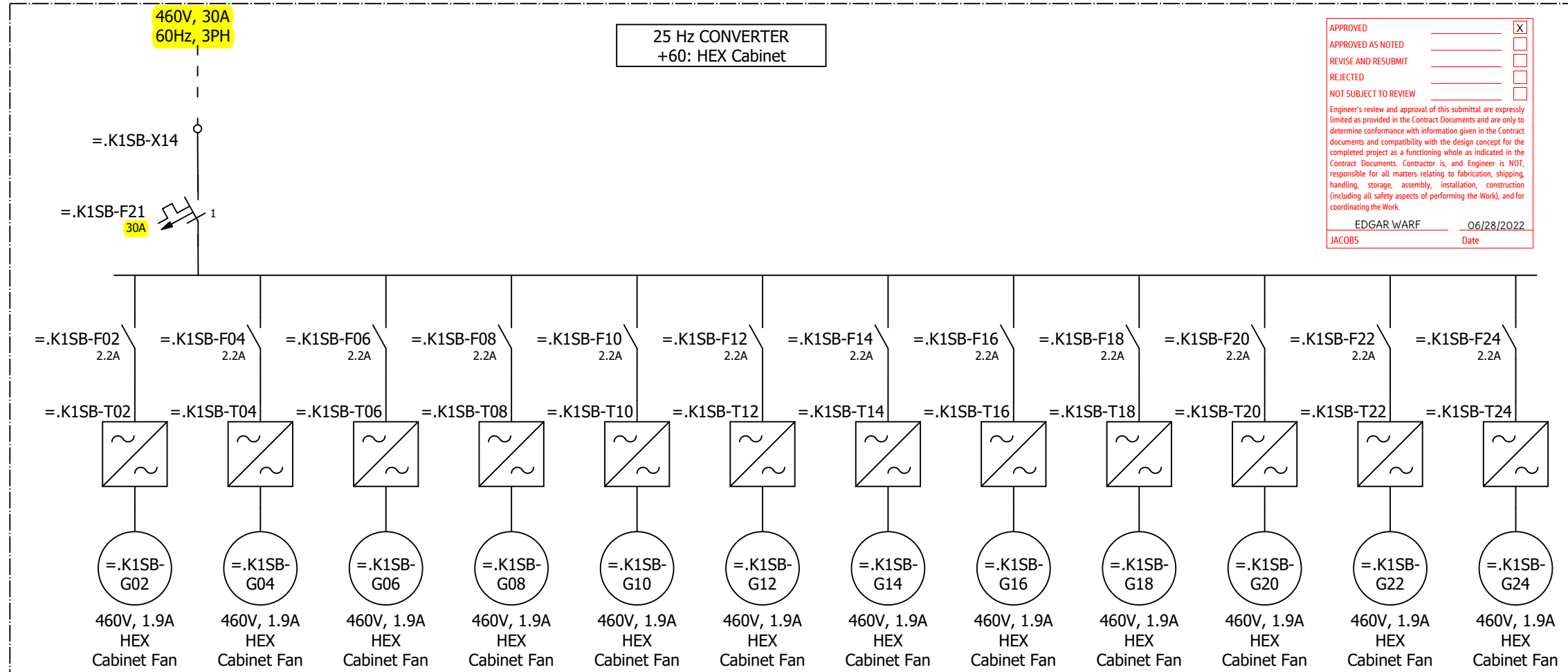
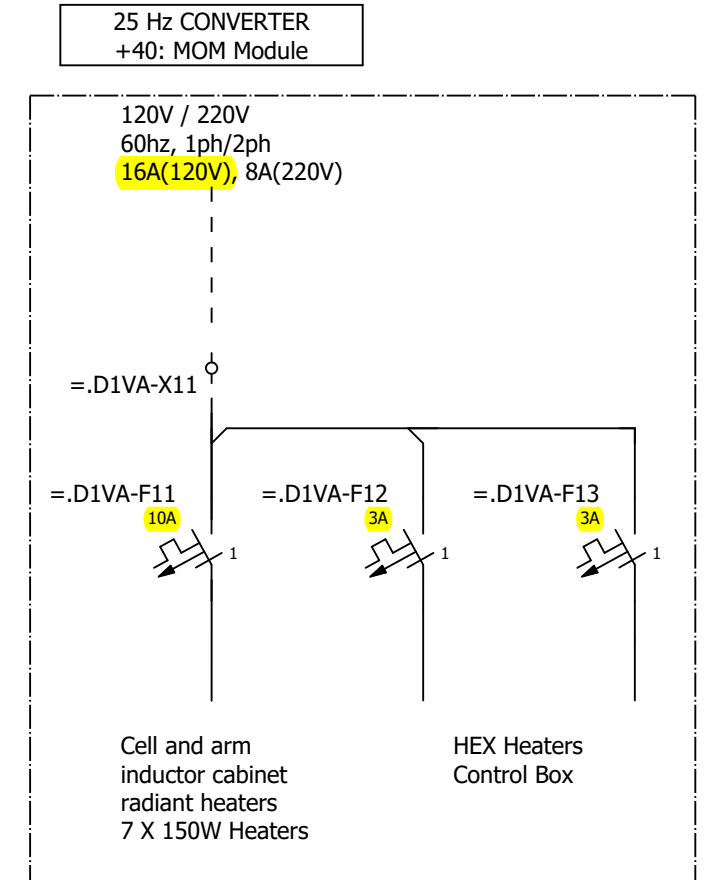
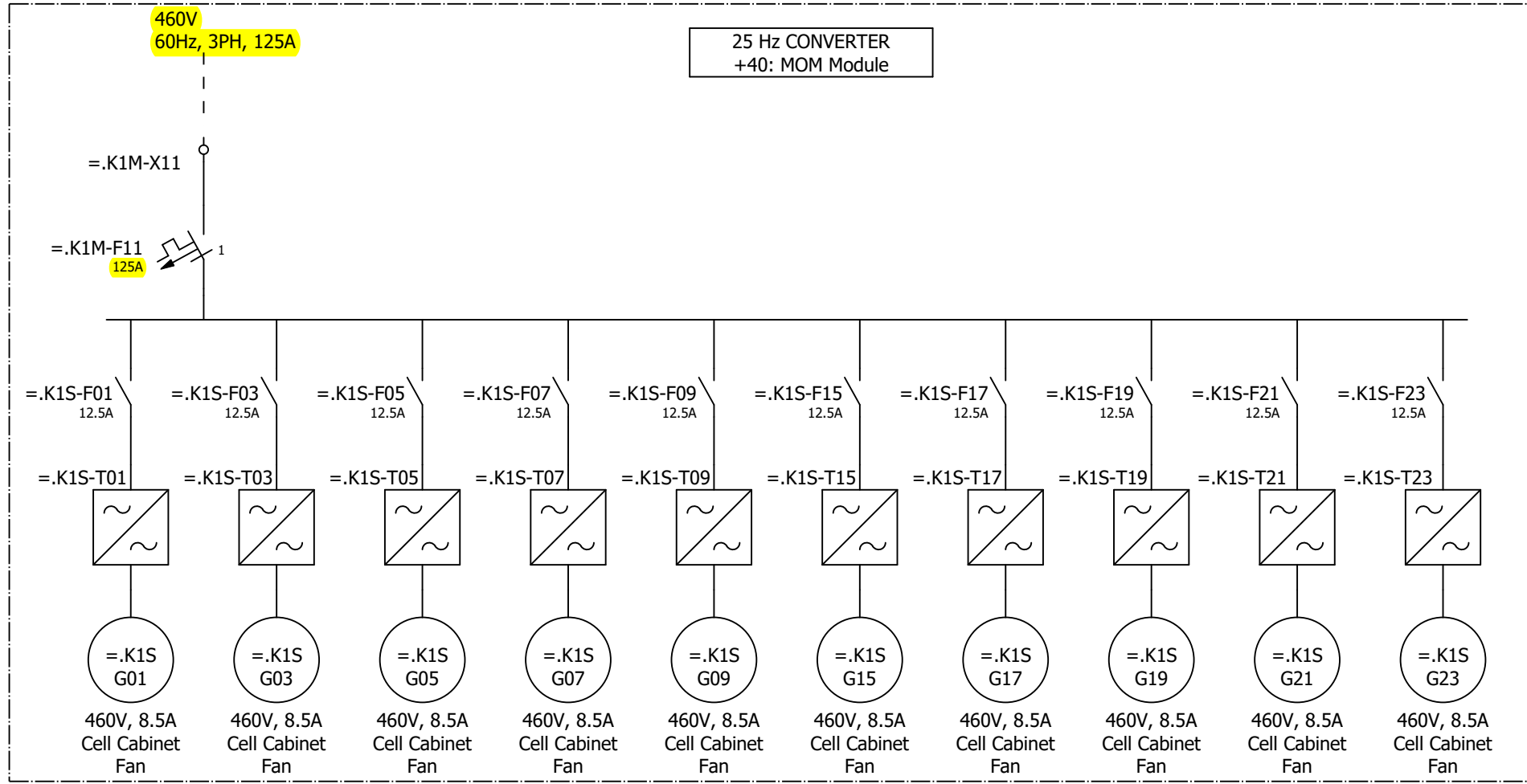
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SH150 A/C SCHEMATICS
 Date: 5/10/2022
 Ed: MARSDX
 Appr:

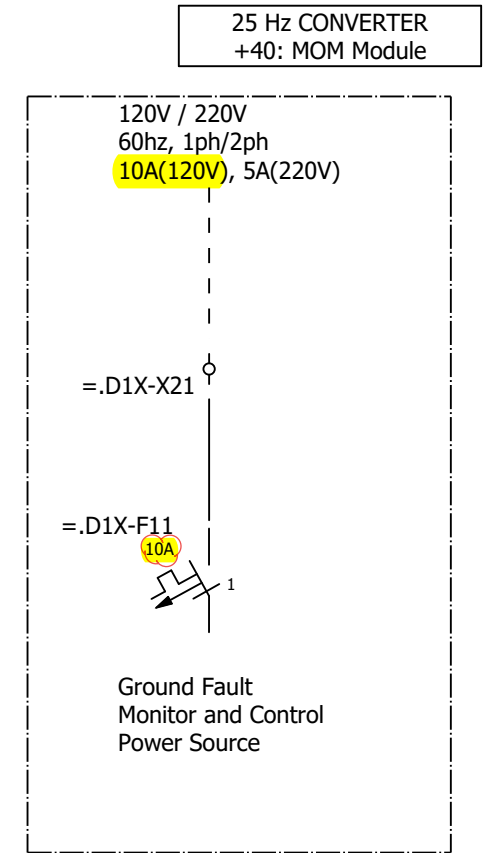
SIEMENS AG
 LDA PLM R&D-D-US 2
 NKN

SINAMICS SH150
 MOTOR MODULE
 ONE-LINE DIAGRAM

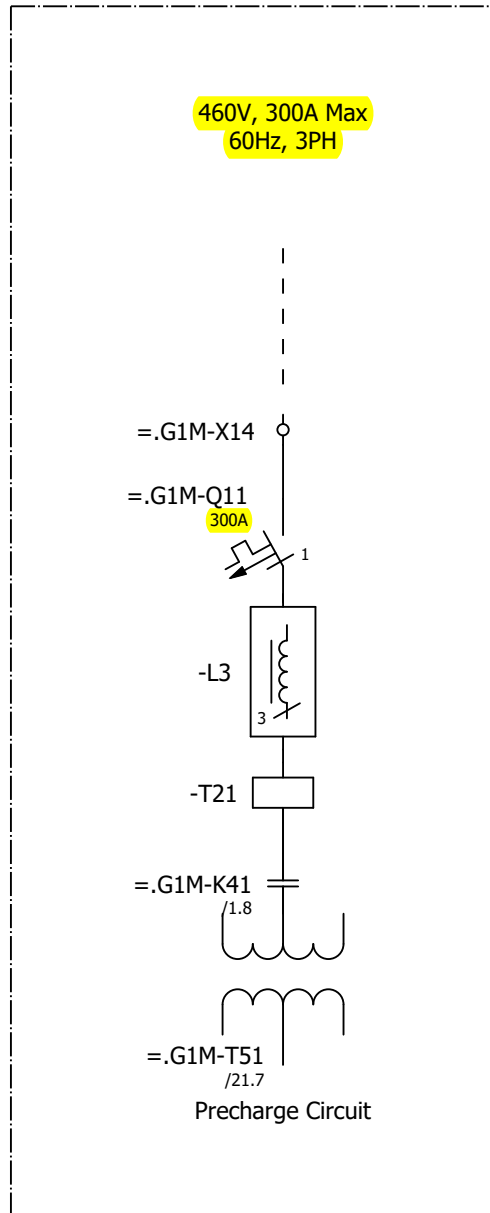
Referenz: =
 Stichwort: +
 A5E51274298B REV AC
 Page 4
 Page 5 / 22



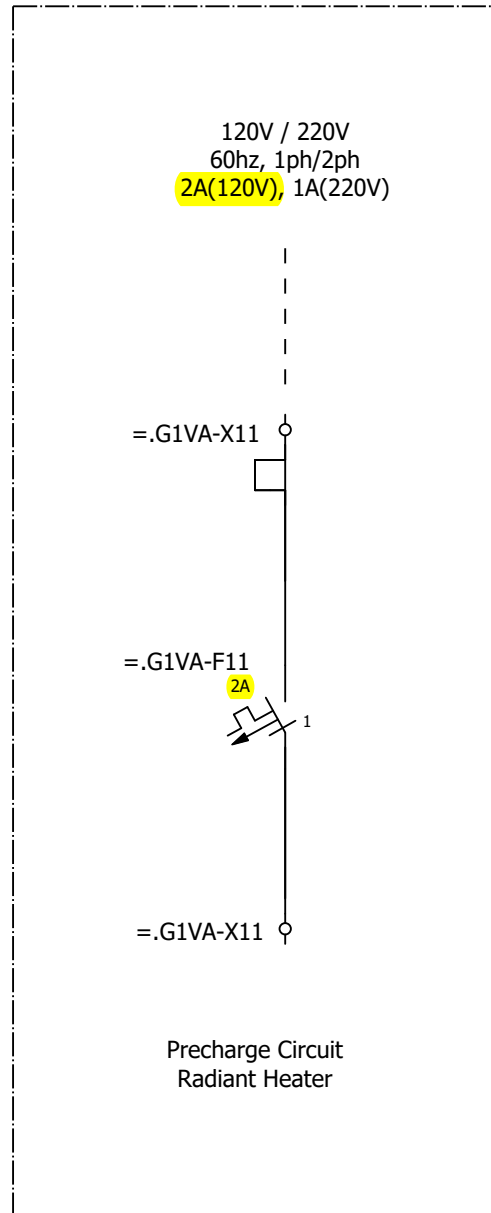
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 EDGAR WARF 06/28/2022
 JACOBS Date



+50: Precharge Cabinet



+50: Precharge Cabinet



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
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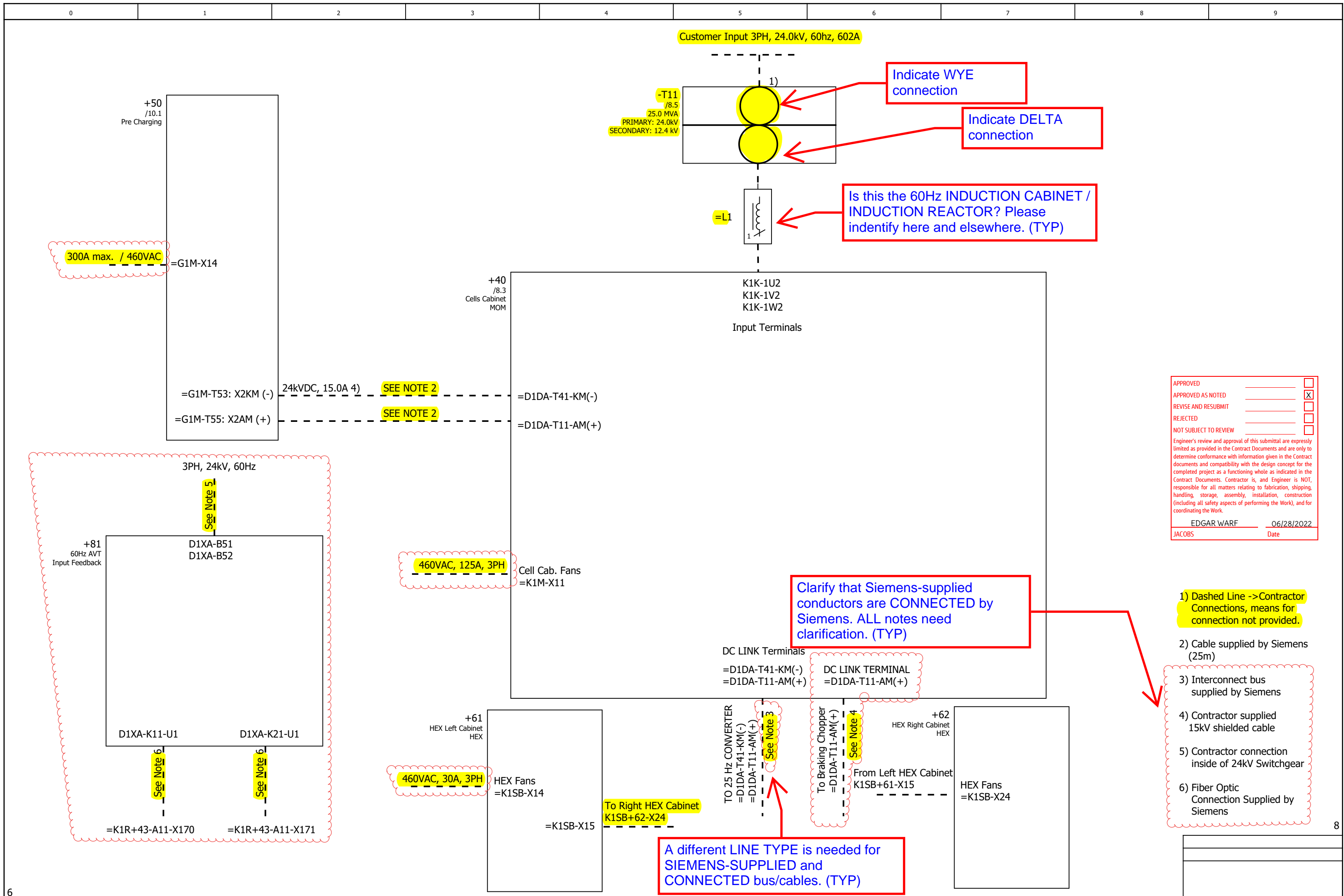
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EDGAR WARF 06/28/2022
JACOBS Date

5

				Date	10/20/2021	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 MOTOR MODULE ONE-LINE DIAGRAM		Referenz	=
				Ed	MARSDX			LDA PLM R&D-D-US 2				Stichwort	+
				Appr				NKN				A5E51274298B REV AC	Page 6
Modification	Date	Name	Original	Replacement of	Replaced by								Page 7 / 22

7



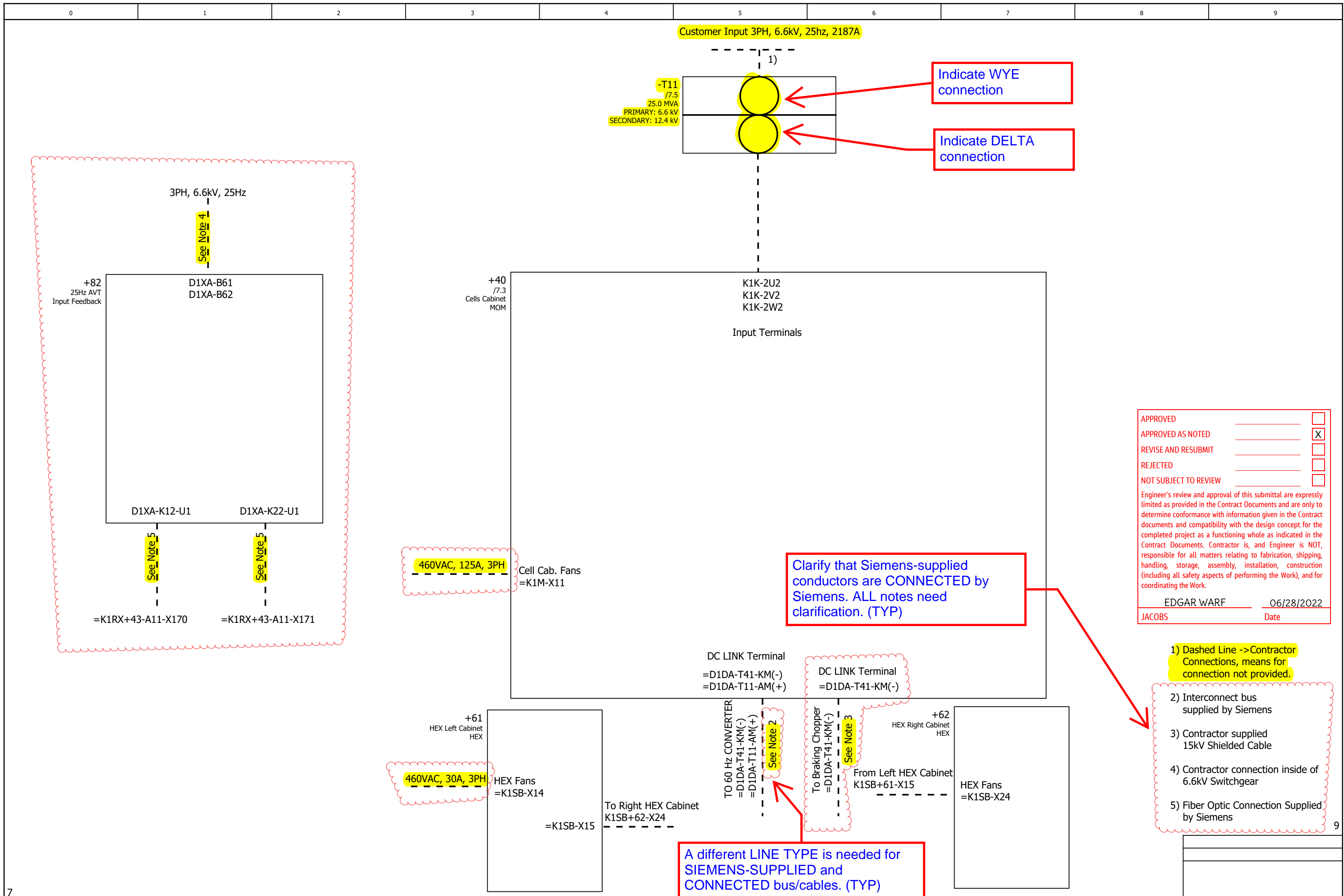
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REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 06/28/2022
JACOBS Date

- 1) Dashed Line -> Contractor Connections, means for connection not provided.
- 2) Cable supplied by Siemens (25m)
- 3) Interconnect bus supplied by Siemens
- 4) Contractor supplied 15kV shielded cable
- 5) Contractor connection inside of 24kV Switchgear
- 6) Fiber Optic Connection Supplied by Siemens

Date		5/18/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (60 Hz CONVERTER)		Referenz			
Ed		MARSDX				LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort			
Appr						NKN		POWER SYSTEM (V>300V)		A5E51274298B REV AC		Page 7	
Modification	Date	Name	Original	Replacement of	Replaced by							Page 8 / 22	



Indicate WYE connection

Indicate DELTA connection

Clarify that Siemens-supplied conductors are CONNECTED by Siemens. ALL notes need clarification. (TYP)

A different LINE TYPE is needed for SIEMENS-SUPPLIED and CONNECTED bus/cables. (TYP)

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

REJECTED _____

NOT SUBJECT TO REVIEW _____

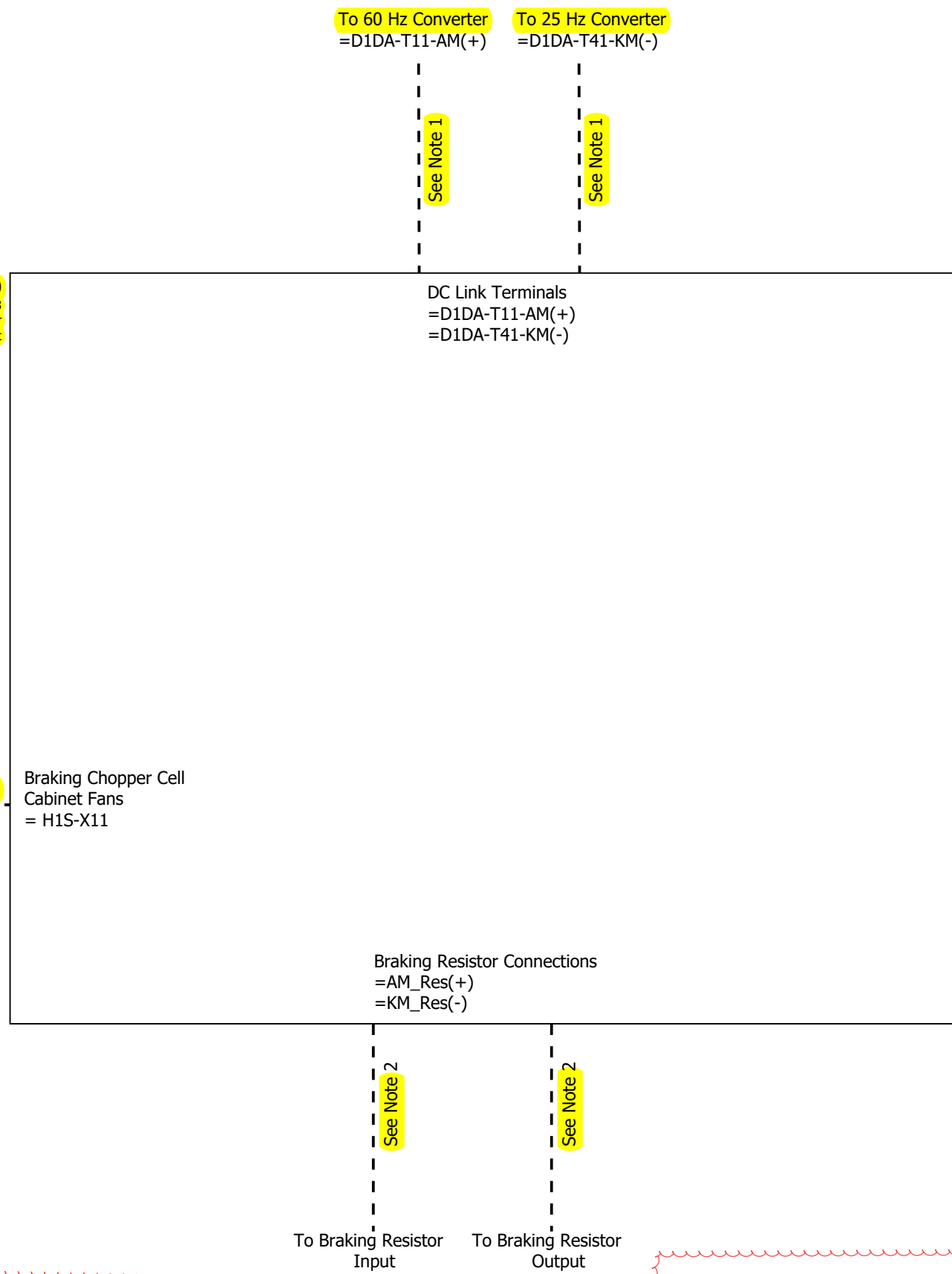
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EDGAR WARF _____ 06/28/2022

JACOBS _____ Date

- 1) Dashed Line -> Contractor Connections, means for connection not provided.
- 2) Interconnect bus supplied by Siemens
- 3) Contractor supplied 15kV Shielded Cable
- 4) Contractor connection inside of 6.6kV Switchgear
- 5) Fiber Optic Connection Supplied by Siemens

Date		5/18/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (25 Hz CONVERTER)		Referenz		=	
Ed		MARSDX				LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort		+	
Appr						NKN		POWER SYSTEM (V>300V)		A5E51274298B REV AC		Page 8	
Modification	Date	Name	Original	Replacement of	Replaced by							Page 9 / 22	

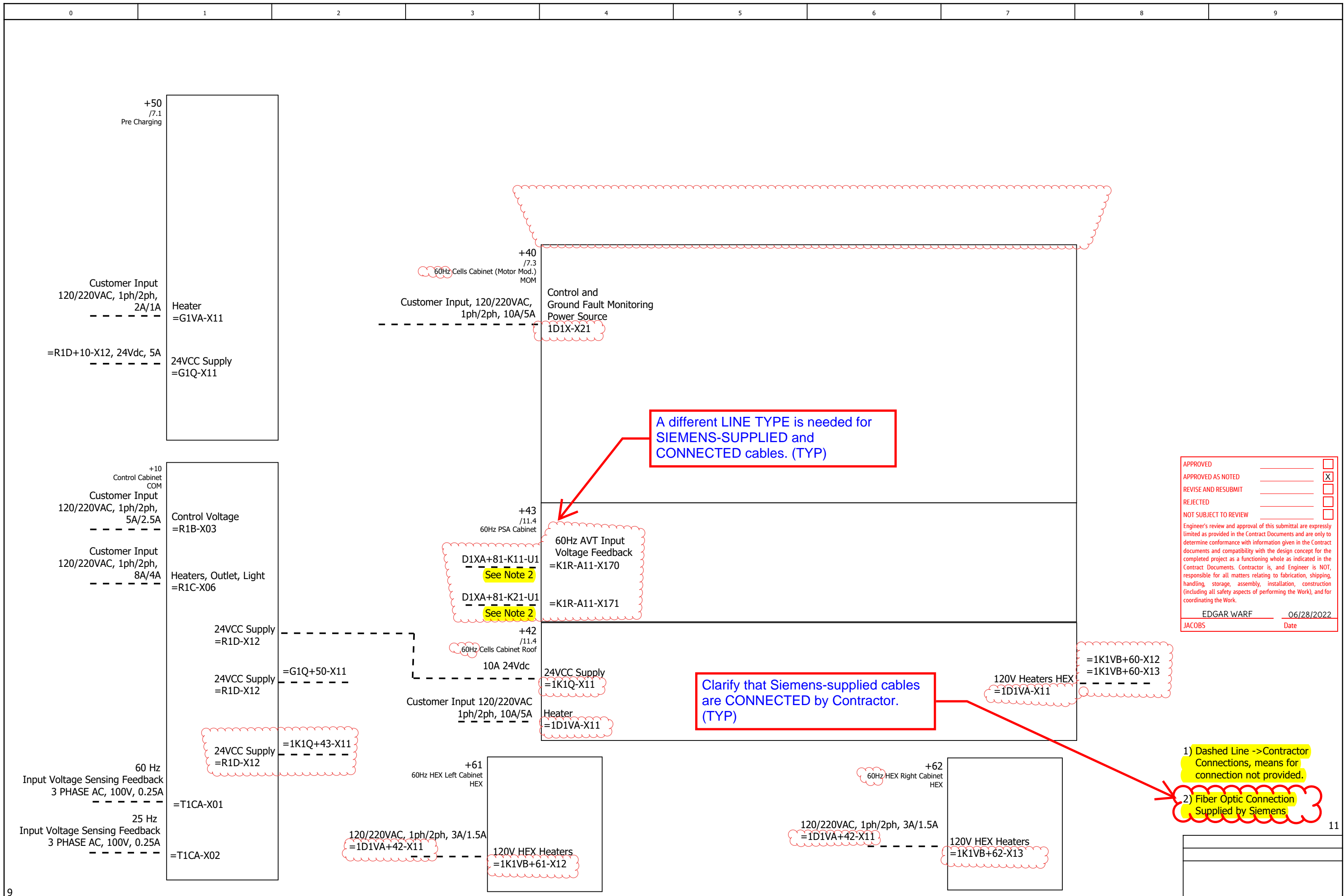


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REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
 JACOBS Date

- 1) Contractor supplied 15kV Shielded Cable
- 2) Customer supplied 15kV Shielded Cable
- 3) Dashed line-> Contractor Connections, means for connection not provided.

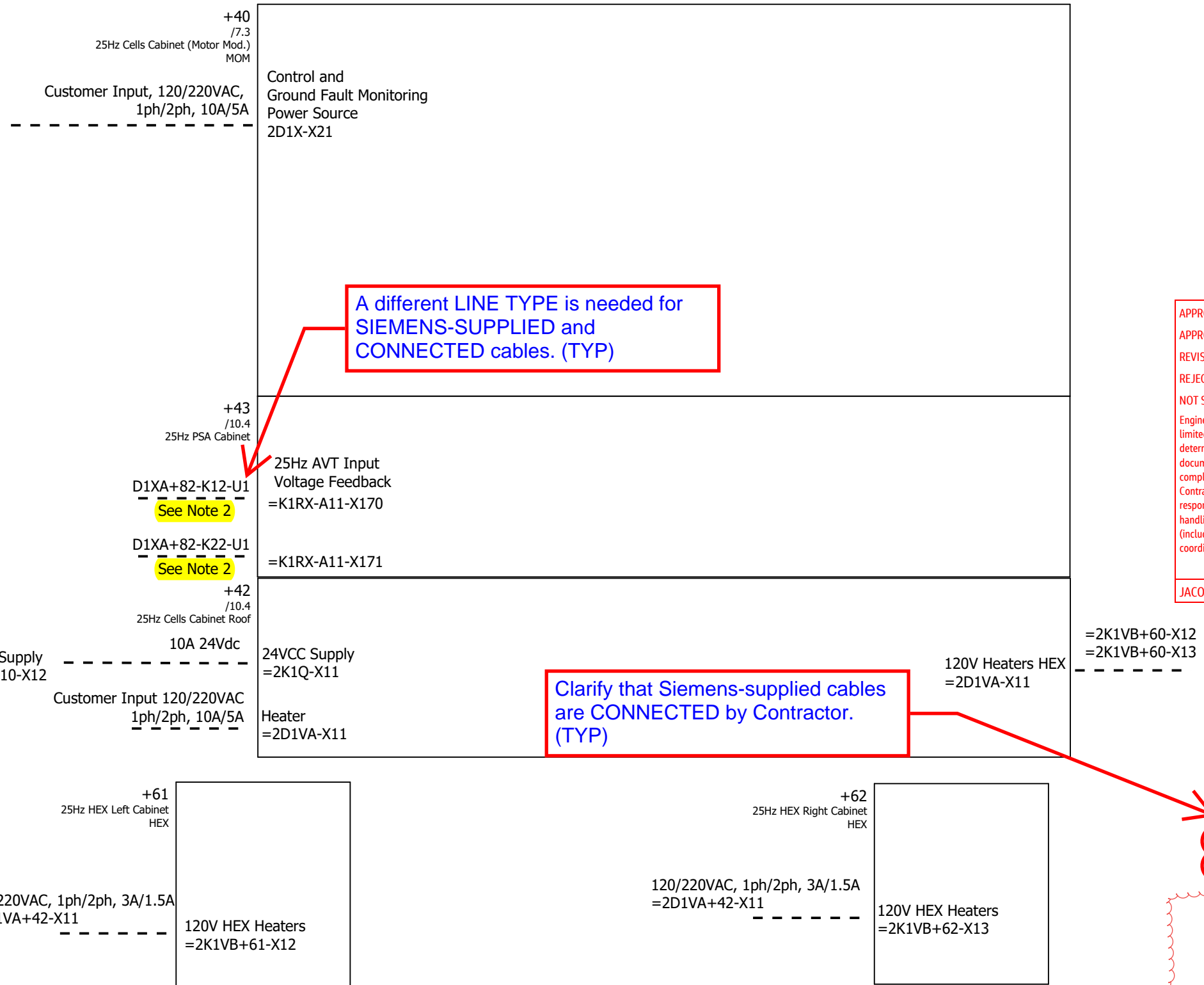


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NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
JACOBS Date

Date		5/17/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150		Referenz			
Ed		MARS DX				LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort			
Appr						NKN		POWER SYSTEM (V<300V)		A5E51274298B REV AC		Page 10	
Modification	Date	Name	Original	Replacement of	Replaced by							Page 11 / 22	



A different LINE TYPE is needed for SIEMENS-SUPPLIED and CONNECTED cables. (TYP)

Clarify that Siemens-supplied cables are CONNECTED by Contractor. (TYP)

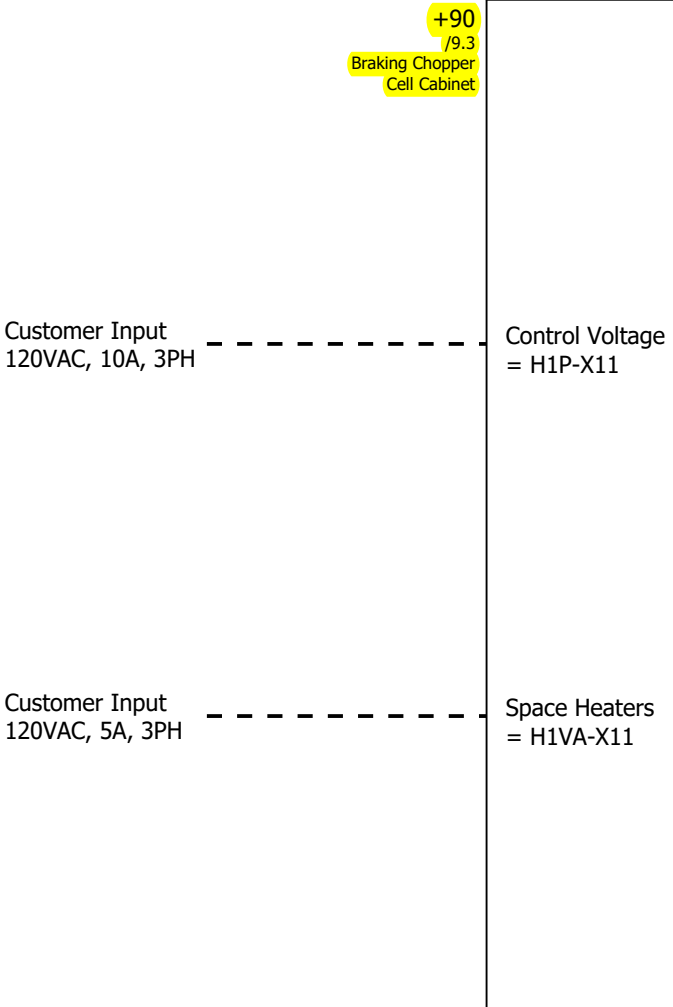
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EDGAR WARF 06/28/2022
 JACOBS Date

1) Dashed Line -> Contractor Connections, means for connection not provided.

2) Fiber Optic Connection Supplied by Siemens

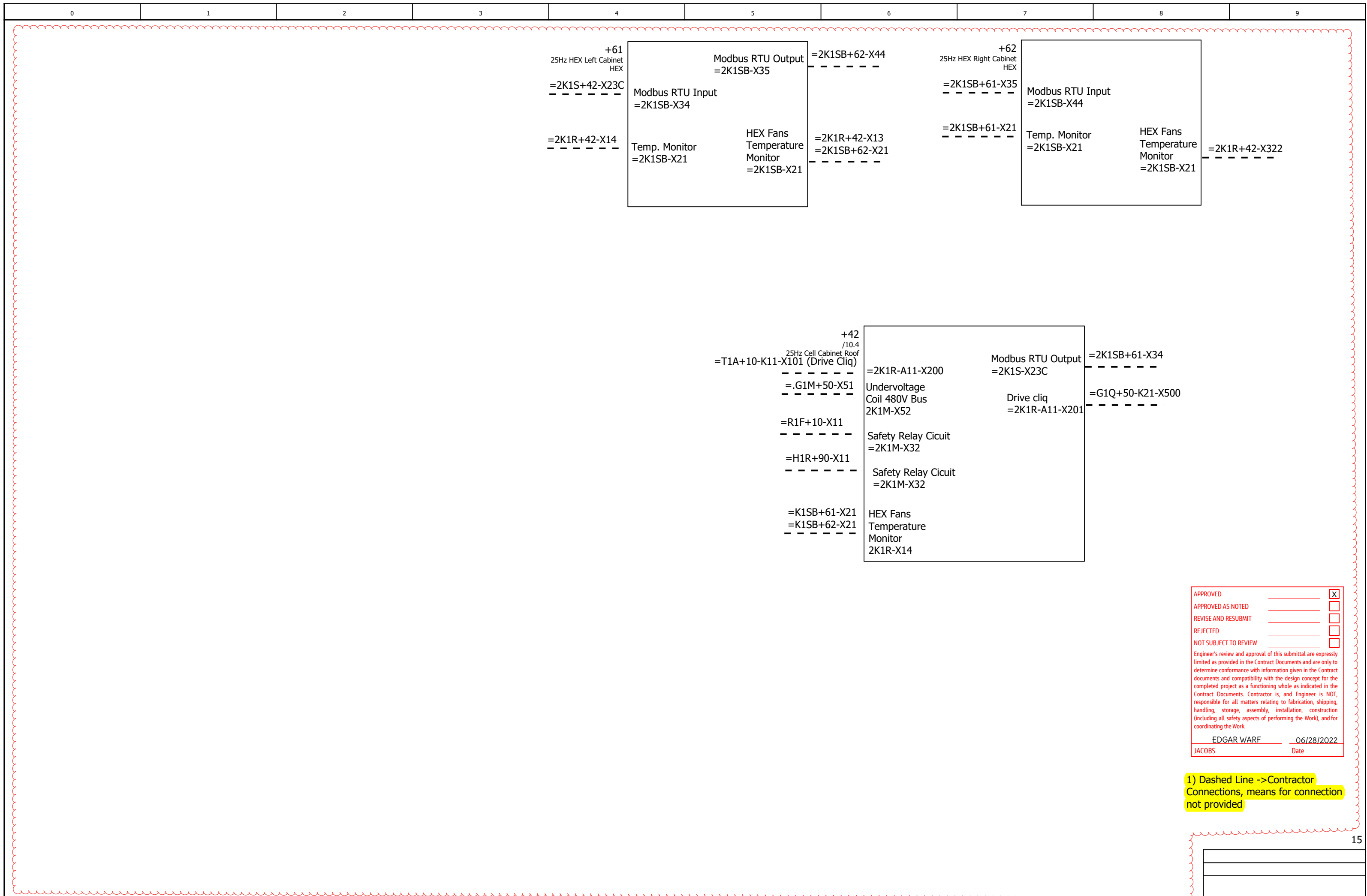


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EDGAR WARF 06/28/2022
 JACOBS Date

1) Dashed line-> Contractor Connections, means for connection not provided.



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
 JACOBS Date

1) Dashed Line ->Contractor Connections, means for connection not provided

13		Date		5/11/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150		Referenz			
		Ed		MARSDX			LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort			
		Appr					NKN		CONTROL SYSTEM		A5E51274298B		REV AC	
Modification	Date	Name	Original	Replacement of	Replaced by							Page	14	
												Page	15 / 22	

APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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EDGAR WARF 06/28/2022
 JACOBS Date

+90
/9.3
Braking Chopper
Cell Cabinet

T1AX-K12-X100 (Drive Cliq) --- =H1R-A11-X200

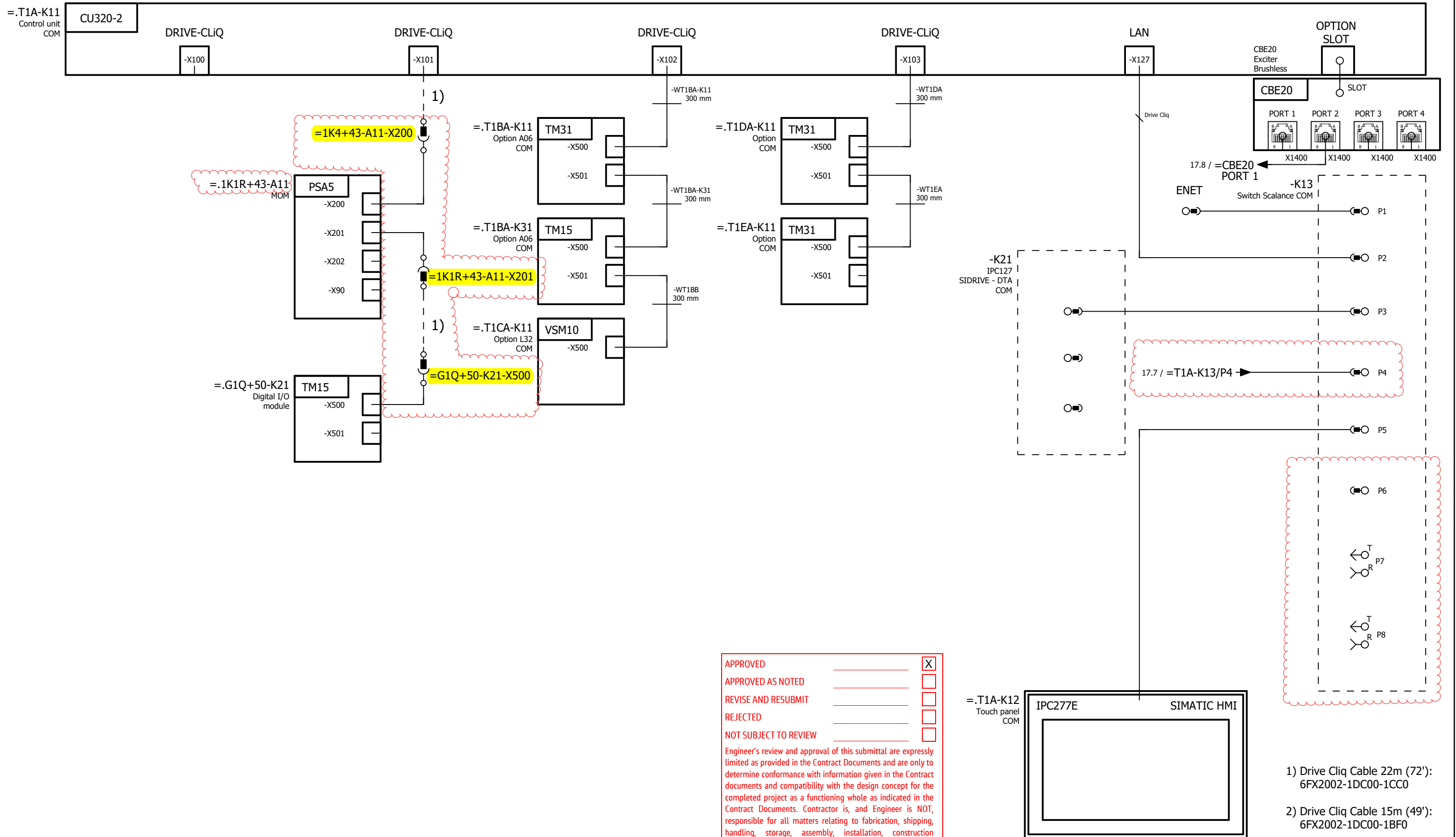
Braking Chopper Resistor
PT100 Temperature Sensors --- =H1R-X12

MV Circuit Breakers Off Commands
(Undervoltage Coil)
=H1R-X11

--- =R1F+10-X11
 --- =R1FA+10-X11
 --- =K1M+43-X32
 --- =K1MA+43-X32

1) Dashed line-> Contractor Connections, means for connection not provided.

		Date	5/17/2022	SH150 A/C SCHEMATICS		SIEMENS AG LDA PLM R&D-D-US 2 NKN	SINAMICS SH150 (Braking Chopper) CUSTOMER INTERCONNECTIONS OVERVIEW Control System	Referenz	=	Page 15
		Ed	MARSDX					Stichwort	+	
		Appr						A5E51274298B REV AC		
Modification	Date	Name	Original	Replacement of	Replaced by					Page 16 / 22



APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

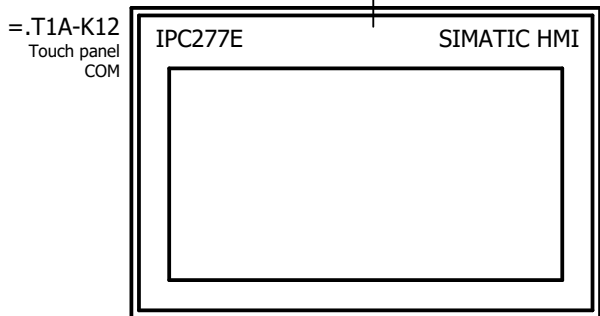
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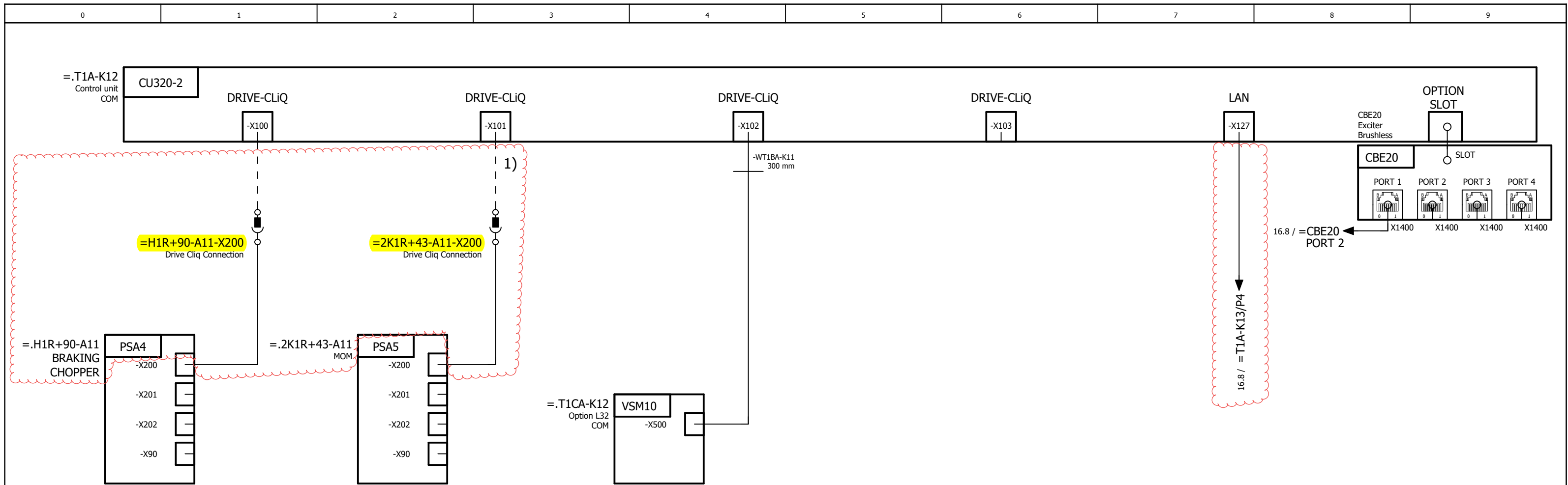
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EDGAR WARF 06/28/2022

JACOBS _____ Date



- 1) Drive Cliq Cable 22m (72'): 6FX2002-1DC00-1CC0
- 2) Drive Cliq Cable 15m (49'): 6FX2002-1DC00-1BF0



1) Drive Cliq Cable 22m (72'):
6FX2002-1DC00-1CC0

2) Drive Cliq Cable 15m (49'):
6FX2002-1DC00-1BF0

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/28/2022
JACOBS Date

Date		5/12/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 DRIVE-CLiQ TOPOLOGY		Referenz		=	
Ed		MARS DX				LDA PLM R&D-D-US 2				Stichwort		+	
Appr						NKN				A5E51274298B REV AC		Page 17	
Modification	Date	Name	Original	Replacement of	Replaced by							Page 18 / 22	

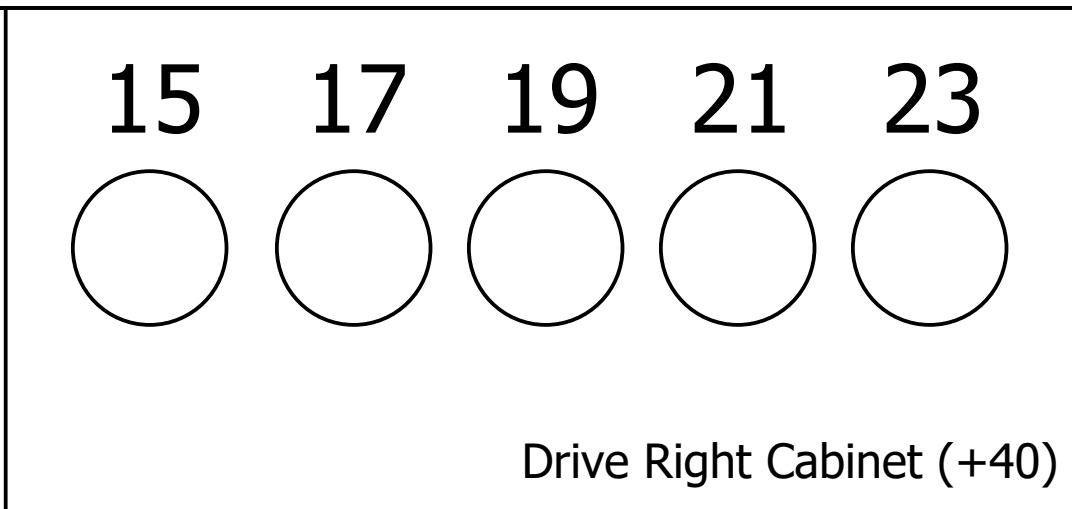
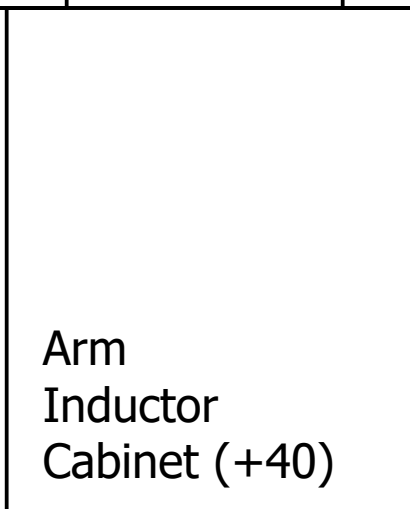
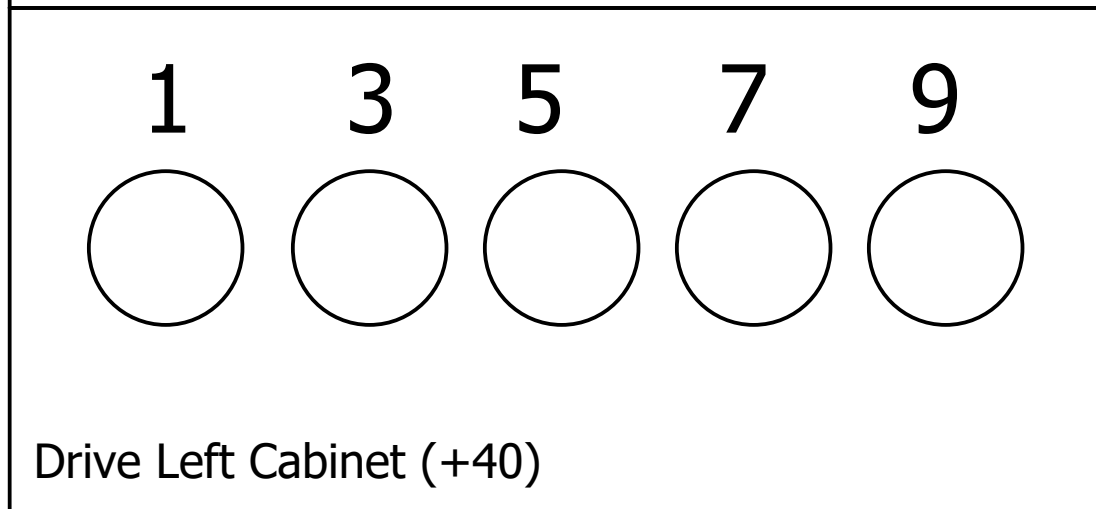
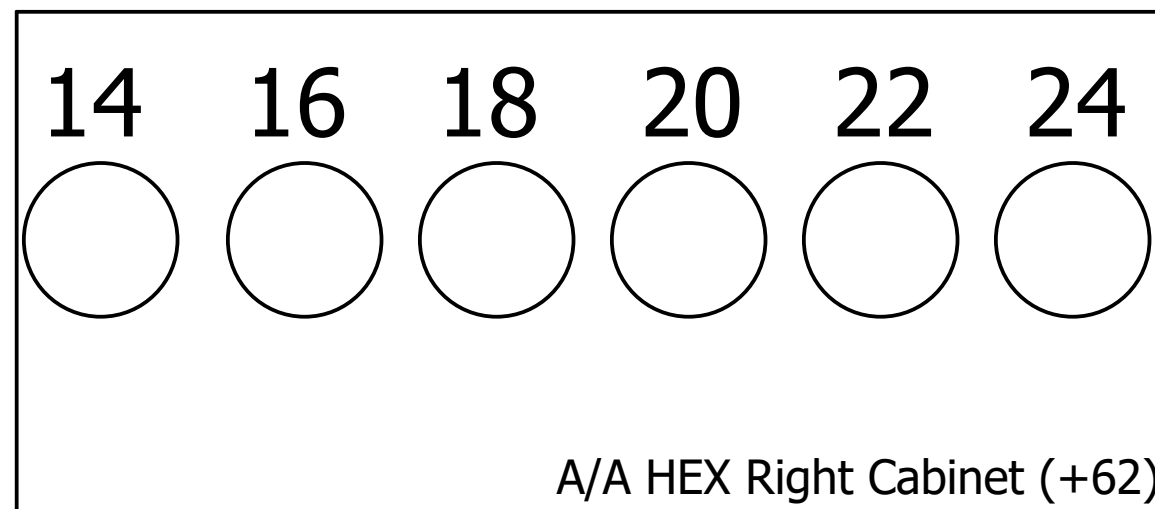
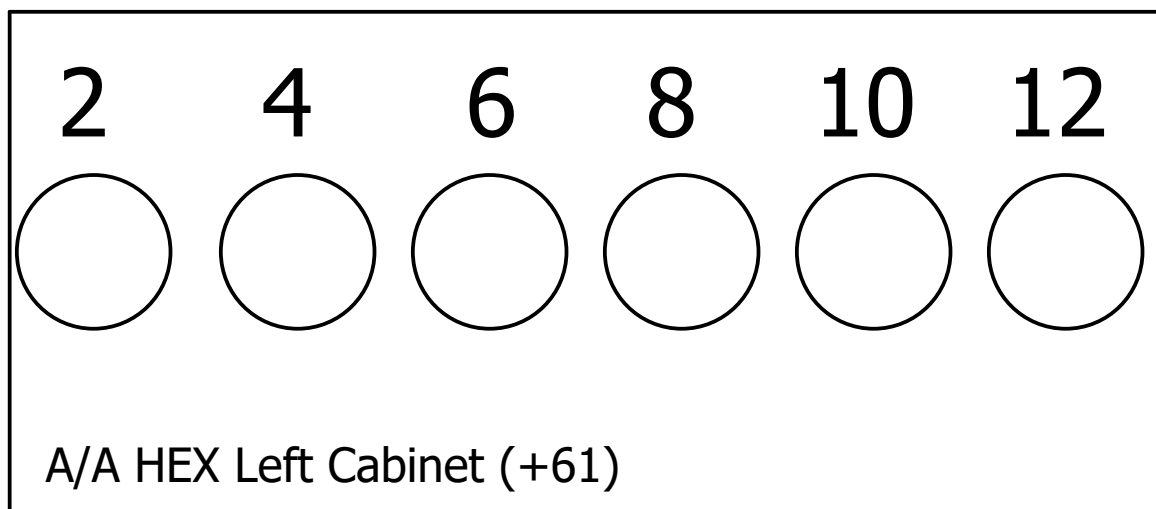
NOTE:

**THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
ONLY ONE SET OF CABINETS WAS SHOWN FOR CLAIRITY.**

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
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 JACOBS Date

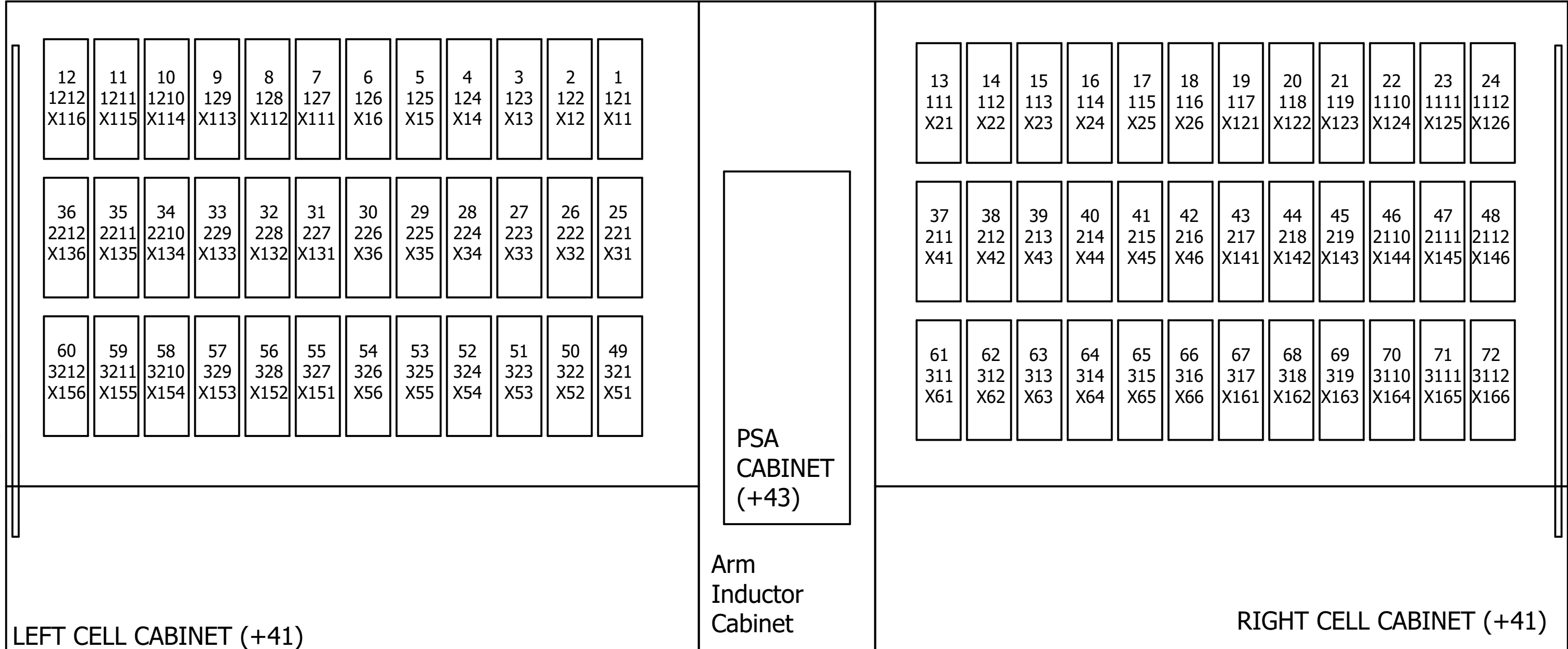


Date	5/10/2022	SH150 A/C SCHEMATICS	SIEMENS AG LDA PLM R&D-D-US 2 NKN	SINAMICS SH150 FANS DISPOSITION TOP VIEW	Referenz	=	Page 18
Ed	MARSDX				Stichwort	+	
Appr					A5E51274298B REV AC	Page 19 / 22	
Modification	Date	Name	Original	Replacement of	Replaced by		

NOTE:
 THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
 ONLY ONE SET OF CABINETS WAS SHOWN FOR CLAIRITY.

CELL CABINET ROOF (+42)

CELL CABINET ROOF (+42)



KM(-)
DC
LINK

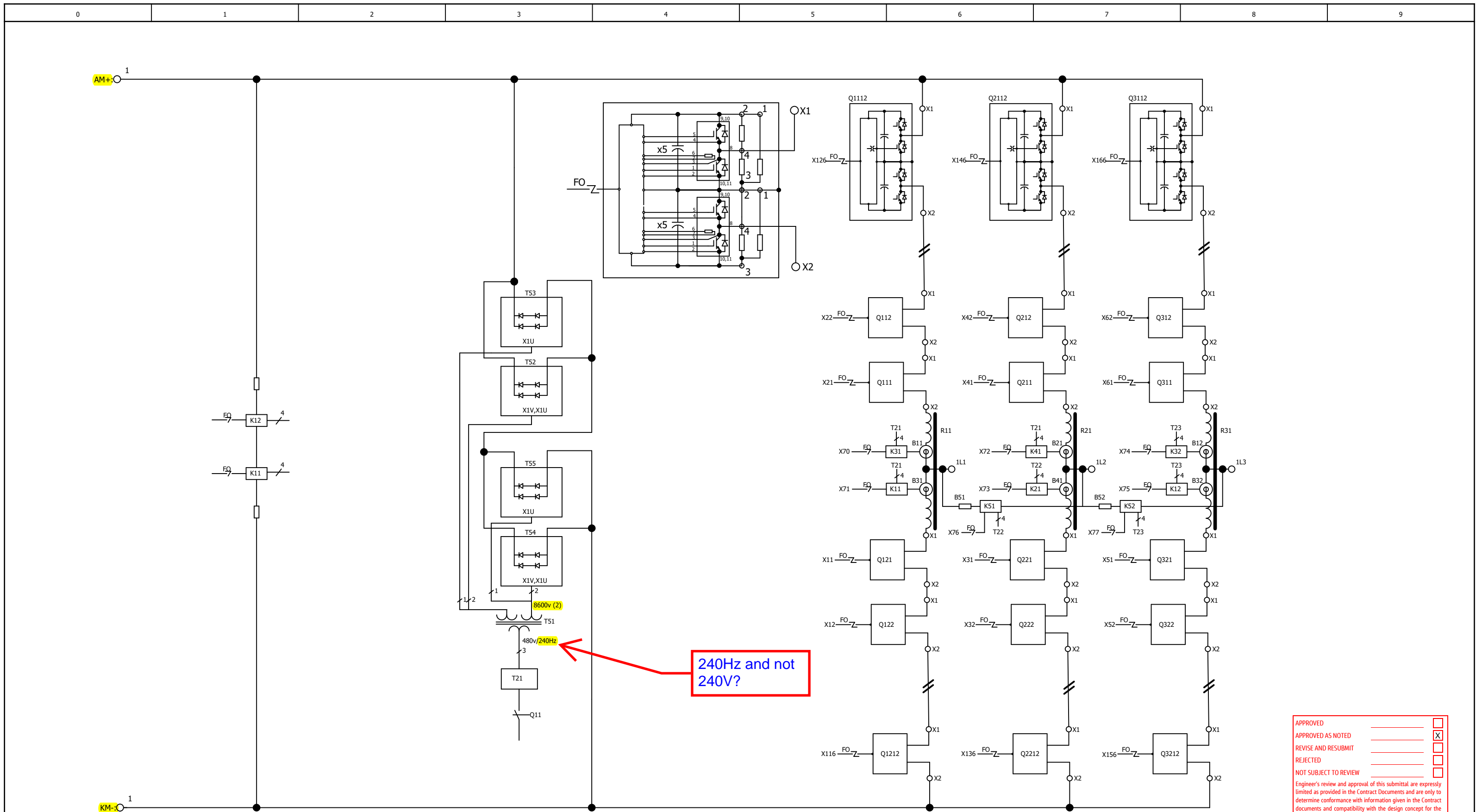
AM(+)
DC
LINK

- APPROVED
- APPROVED AS NOTED
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- REJECTED
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EDGAR WARF 06/28/2022
 JACOBS Date

Date	5/10/2022	SH150 A/C SCHEMATICS	SIEMENS AG	SINAMICS SH150 CELLS AND DIODE STACKS	Referenz	=
Ed	MARSDX		LDA PLM R&D-D-US 2	DISPOSITION	Stichwort	+
Appr			NKN	FRONT VIEW	A5E51274298B REV AC	Page 19
Modification	Date	Name	Original	Replacement of	Replaced by	Page 20 / 22



240Hz and not 240V?


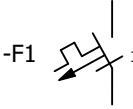
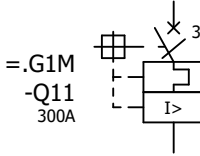

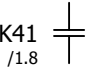
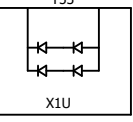

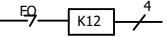


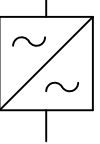
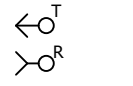
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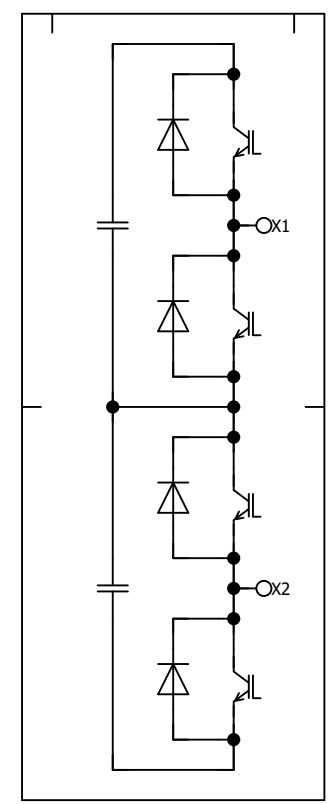
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JACOBS Date

NOTE:
 THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
 THE COMMON/CONNECTION POINT BETWEEN THE TWO CONVERTERS IS THE AM+ AND KM - POINTS.

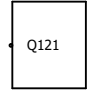
19		Date	5/10/2022	SH150 A/C SCHEMATICS	SIEMENS AG LDA PLM R&D-D-US 2 NKN	SINAMICS SH150 OVERVIEW DRIVE TOPOLOGY	Referenz	=	Page 20
		Ed	MARSDX				Stichwort	+	
Modification	Date	Name	Original	Replacement of	Replaced by		A5E51274298B REV AC		Page 21 / 22

-  13-14 = Customer Circuit Breaker
-  -F1 = Circuit Breaker
-  =.G1M
-Q11
300A = Circuit Breaker with TOL
-  =.K1S
G01 = Cooling Fan Motor
-  =.G1M-K41
/1.8 = Contactor
-  T53
X1U = Diode
-  =D1XA-B21 = Resistor
-  EQ K12 = Resistor
-  =.G1M
-X14 = Terminal Block / Connection
-  = Network Bus Cable Connection
-  = Variable Frequency Drive
-  = Fiber Optic Port

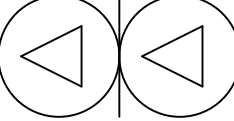

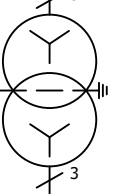





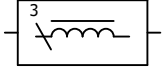


- =.K1F
- Q111...-Q1112
- Q121...-Q1212
- Q211...-Q2112
- Q221...-Q2212
- Q311...-Q3112
- Q321...-Q3212

= SFC Power Cell



= SFC Power Cell

-  = Transformer
-  = Current Transformer
-  =.G1M
-T51
200 kVA = Transformer
-  = Transformer
-  =.G1M-T51
/6.2 = Transformer
-  T51 = Transformer
-  = Current Transformer
-  = Inductor
-  -L1 = Inductor

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
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EDGAR WARF 06/28/2022
JACOBS Date

NOTES:

1. RATINGS

DESCRIPTION	UNITS	VALUE
RATED POWER	MVA	25
INPUT VOLTAGE	KV, 3PH	13,800
INPUT CURRENT	A	1100
OUTPUT VOLTAGE (MAX)	KV, 3PH	13,800
OUTPUT (POWER CELL) CURRENT, NOMINAL	A	1100
FREQUENCY	HZ	60/25
3 PH AUXILIARY VOLTAGE	V, 3PH	460
3 PH AUXILIARY CURRENT	A, 3PH	517
1 PH AUXILIARY VOLTAGE, CURRENT	V, A	120, 10
ELEVATION, (MAX)	M	1000
AMBIENT TEMPERATURE, OPERATION (SFC CABINETS)	*C(F)	0 TO 40 (32 TO 104)
AMBIENT TEMPERATURE, OPERATION (AIR TO AIR HEX)	*C(F)	-40 TO +40 (-40 TO 104)
AMBIENT TEMPERATURE, STORAGE	*C(F)	-25 TO +70 (-13 TO 158)
AMBIENT TEMPERATURE, TRANSPORT	*C(F)	-25 TO +70 (-13 TO 158)
SFC WEIGHT	LBS	65,878
SFC WEIGHT	KG	29,882
BRAKING CHOPPER WEIGHT	LBS	8,462
BRAKING CHOPPER WEIGHT	KG	3,846
POWER LOSSES OF SFC CONVERTERS ONLY	KW	897
RADIATED HEAT LOSSES FROM SFC CONVERTER @ 40°C	KW	45

2. ELECTRICAL CONNECTIONS

DESCRIPTION	UNITS	VALUE
INPUT POWER CABLE, MAX CABLE CROSS-SECTION PER PHASE WITH M10-1.5x40mm (or 3/8-16x1.5") SCREW	AWG/MCM (NEC,CEC)	4 X 1000 MCM PER TERMINAL
	MM2 (DIN, VDE)	4 X 508 MM2 PER TERMINAL
OUTPUT POWER CABLE, MAX CABLE CROSS-SECTION PER PHASE WITH M10-1.5x40mm (or 3/8-16x1.5")	AWG/MCM (NEC,CEC)	4 X 1000 MCM PER TERMINAL
	MM2 (DIN, VDE)	4 X 508 MM2 PER TERMINAL
DC LINK TO BRAKING CHOPPER POWER CABLE, MAX CABLE PER PHASE WITH M12-1.75 X 40 mm (OR 1/2-13 X 1.5")	AWG/MCM (NEC,CEC)	4 X 1000 MCM PER TERMINAL
	MM2 (DIN, VDE)	4 X 508 MM2 PER TERMINAL
PROTECTIVE EARTH CONNECTION, MAX CONNECTION CROSS-SECTION AT ENCLOSURE WITH M12 SCREW	AWG/MCM (NEC,CEC)	4/0 AWG
	MM2 (DIN, VDE)	107 MM2

3. MECHANICAL CONNECTIONS

DESCRIPTION	VALUE
OUTPUT POWER (60Hz CONVERTER)	OUTPUT BUS (K1K-1U2, K1K-1V2, K1K-1W2) NEMA 6 HOLE PATTERN
OUTPUT POWER (25Hz CONVERTER)	OUTPUT BUS (K1K-1U2, K1K-1V2, K1K-1W2) NEMA 6 HOLE PATTERN
DC LINK TO BRAKING CHOPPER	OUTPUT BUS NEMA 4 HOLE PATTERN
BRAKING CHOPPER	INPUT/OUTPUT BUS NEMA 4 HOLE PATTERN
CONTROL	PRESSURE SCREW TERMINALS FOR #24-#6 AWG WIRE
AUXILIARY	PRESSURE SCREW TERMINALS FOR #24-#6 AWG WIRE

4. INPUT CURRENT REQUIREMENTS FOR HEATER CIRCUITS

DESCRIPTION (HEATER CIRCUIT DESC.)	UNITS	120V	
		WATTS	AMPS
	1PH	3800	32

5. ENCLOSURE

DESCRIPTION	UNITS	VALUE
ENCLOSURE COLOR	RAL	7035
ENCLOSURE TYPE	IP	54

6. PRECAUTIONS

- A. LETHAL VOLTAGES ON CIRCUITS INSIDE CABINET. DO NOT DISCONNECT MOTOR IN OPEN CIRCUIT WHILE INVERTER IS RUNNING.
- B. CAPACITIVE VOLTAGE INSIDE CABINET. DO NOT REMOVE PANELS FOR TEN (10) MINUTES AFTER INPUT POWER IS DISCONNECTED.
- C. DO NOT BLOCK INTAKE OR EXHAUST OPENINGS OR OVERHEATING COULD OCCUR.

7. UPSTREAM PROTECTION REQUIREMENTS

- A. THE VFD REQUIRES INSTALLATION OF A COORDINATED MECHANICAL INTERLOCK SYSTEM.

DRAWING INDEX	
SHEET	DESCRIPTION
1	INDEX, CONFIGURATION AND GENERAL NOTES
2	OUTLINE, MECHANICAL AND ELECTRICAL INTERFACES
3	OUTLINE, MECHANICAL AND ELECTRICAL INTERFACES
4	OUTLINE, MECHANICAL AND ELECTRICAL INTERFACES
5	TRANSPORTATION, SHIPPING, AND HANDLING INFORMATION
6	COM CABINET DETAIL INFORMATION
7	COM PANEL DETAIL INFORMATION
8	VFD INPUT/OUTPUT CONNECTIONS
9	PRECHARGE CABINET INFORMATION
10	AIR-AIR HEX DETAIL INFORMATION
11	AIR-AIR HEX SHROUD DETAIL INFORMATION
12	SFC INTERCONNECTION AND WIRE ENTRY LOCATION
13	KEY INTERLOCK INFORMATION
14	BRAKING CHOPPER VIEWS
15	BRAKING CHOPPER VIEWS
16	CUSTOMER CONNECTION TRANSITION BOXES

VFD IDENTIFICATION NUMBER - A5E51274298	
MLFB OPTION CODES	
CODE	DESCRIPTION
A06	Additional Remote I/O
C41	Aux V 460V, 60Hz
C55	Auxiliary control voltage 60 Hz 120 V 1 AC
C68	SIDRIVE IQ Communication Converter
G24	PROFINET Interface
G28	Modbus TCP
G47	Ethernet Port
G61	TM31 module
G62	2nd TM31 module
G63	Addl. TM15 module
K20	Indicator Lights
K90	CU320-2 (PROFIBUS)
L45	Emergency Pushbutton
L50	Cabinet Lighting COM
L55	Anti Condensing Heater
L66	Emergency Stop, 24VDC
M08	Mech. Interlock -Sup
M34	Top entry Aux & Signal
M54	IP54 Degree of protection
M61	Redundant Fan
T94	Manufactured in the USA
V23	13.8 kV output voltage
Y50	Remotely located COM

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/22/2022
Date

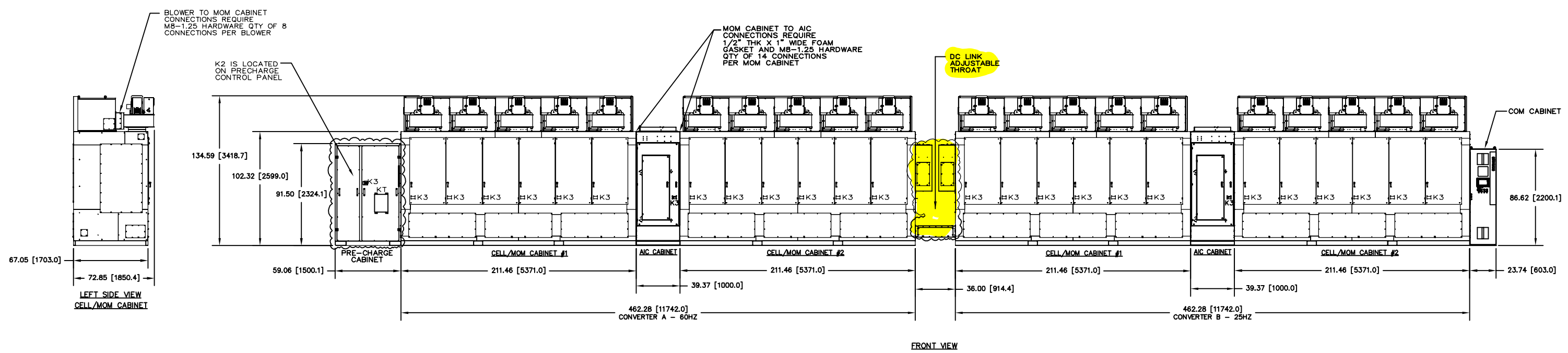
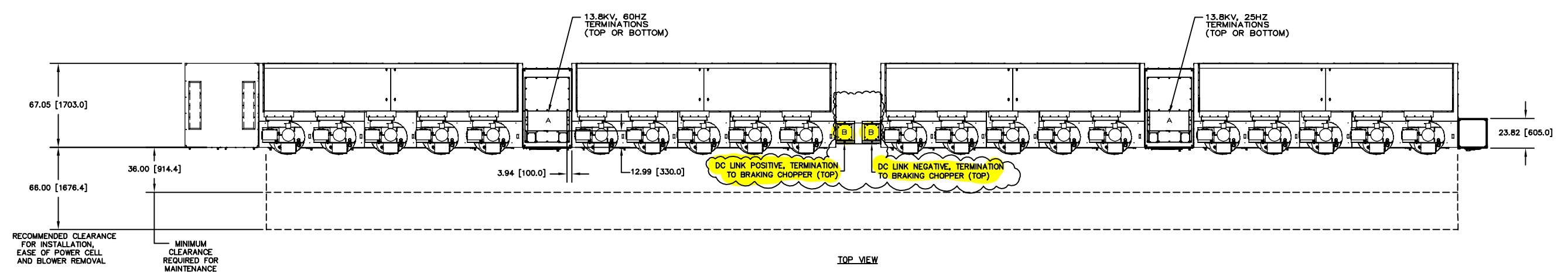
JACOBS



DFTG CODE No. P5A00408460 REVISED FOR RE-SUBMITTALS. SEE CLOUDED AREAS. RAB/CW AB	P5A00421791 P5R00282948 DGM/CW 04/27/2022 AC	THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SIEMENS INDUSTRY INC. AND MAY NOT BE COPIED, REPRODUCED, OR DIVULGED TO UNAUTHORIZED PERSONS WITHOUT THE EXPRESS WRITTEN CONSENT OF SIEMENS LARGE DRIVES-A. IT IS PROVIDED SOLELY FOR THE CONVENIENCE OF THE USER AND SHALL BE RETURNED UPON REQUEST. © 2021 SI ALL RIGHTS RESERVED.	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES INTERPRET DRAWING PER ASME Y14.5M-1994 ASME Y14.3M-1999 ASME Y14.5-2003 ASME Y14.1-2005 TOLERANCES: .XX ± .05 .XXX ± .015 ANGLES ± 1° THIRD ANGLE PROJECTION	SCALE: 1:1 LAYER: XXXX DATE: 08/30/21 DWGNO: D DFTG: C.DENGLER ENGR: C.WENSKOVITCH	Siemans Industry, Inc. Large Drive Applications CUSTOMER: BARNES ELECTRIC_SWBNO CUST ORDER NUMBER: 560P-00617	TITLE: SYSTEM OUTLINE SH150AC,25MVA,144C,TYPE 7 13.8kVin/out,60Hz TO 25Hz DWG NO: A5E51274298A CAD FILE: A5E51274298A001 SHEET NO: 1 OF 16

A B C D E F H J K L M N P R S T

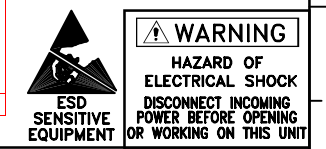
0 1 2 3 4 5 6 7 8 9



CABINET ACCESS:
 A - CUSTOMER MEDIUM VOLTAGE POWER CONNECTIONS: 31.50 [800.0] X 16.14 [410.0]
 B - CUSTOMER DC LINK CONNECTIONS TO BRAKING CHOPPER: 9.84 [250.0] X 10.62 [270.0]

APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW
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EDGAR WARF 06/22/2022
 JACOBS Date



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	REVISIONS											TOLERANCES: .XX ± .015 ANGLES ± 1° THIRD ANGLE PROJECTION	DWG NO. D	DFTG C.DENGLER	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DWG NO. D		DFTG C.DENGLER		CUSTOMER BARNES ELECTRIC_SWBNO		DWG NO. A5E51274298A		SHEET NO. 2 OF 16			

A B C D E F H J K L M N P R S T DBORF

A B C D E F H J K L M N P R S T

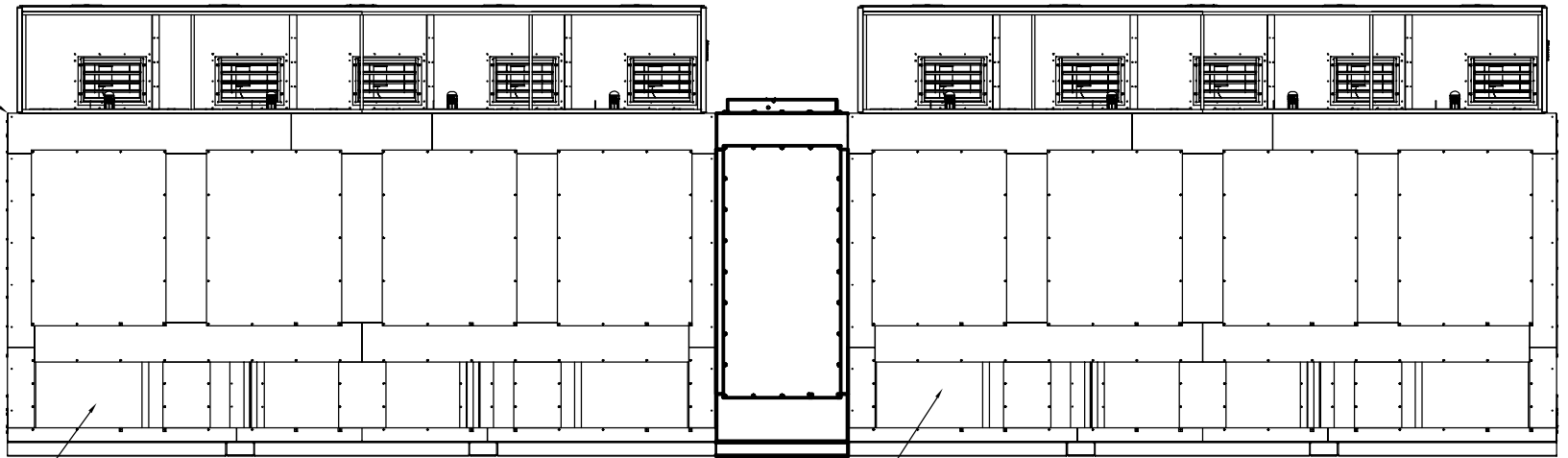
NOTE: THIS DRAWING SET, REPRESENTS THE TWO CONVERTERS (25HZ AND 60HZ). ONLY ONE SET OF CABINETS WAS SHOWN ON THIS DRAWING SO THAT THE VIEWS COULD BE MADE LARGER AND MORE CLEAR. SEE SHEET 2 FOR COMPLETE LINEUP.

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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HEX SHROUD TO MOM CABINET CONNECTIONS REQUIRE 1/8" THK X 1" WIDE FOAM GASKET AND M6-1.0 HARDWARE QTY OF 30 CONNECTIONS PER HEX SHROUD



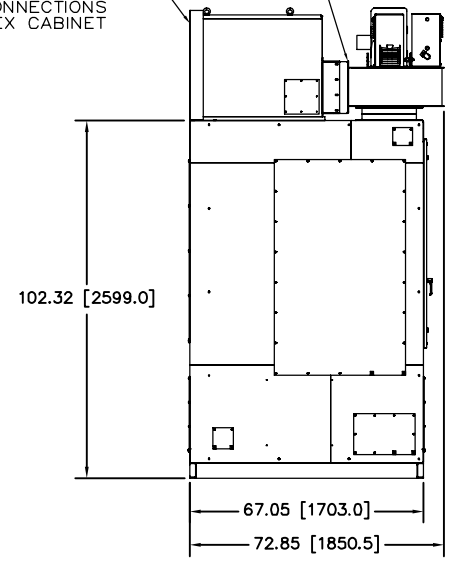
REAR VIEW

4X THESE REAR PANELS WILL NEED REMOVED WHEN AIR TO AIR HEX OPTION IS USED

4X THESE REAR PANELS WILL NEED REMOVED WHEN AIR TO AIR HEX OPTION IS USED

BLOWER TO HEX SHROUD CONNECTIONS REQUIRE 1/8" THK X 1" WIDE FOAM GASKET AND M10-1.5 HARDWARE QTY OF 10 CONNECTIONS PER BLOWER

HEX SHROUD TO HEX CABINET CONNECTIONS REQUIRE 1/2" THK X 1" WIDE FOAM GASKET AND M6-1.0 HARDWARE QTY OF 26 CONNECTIONS PER HEX CABINET

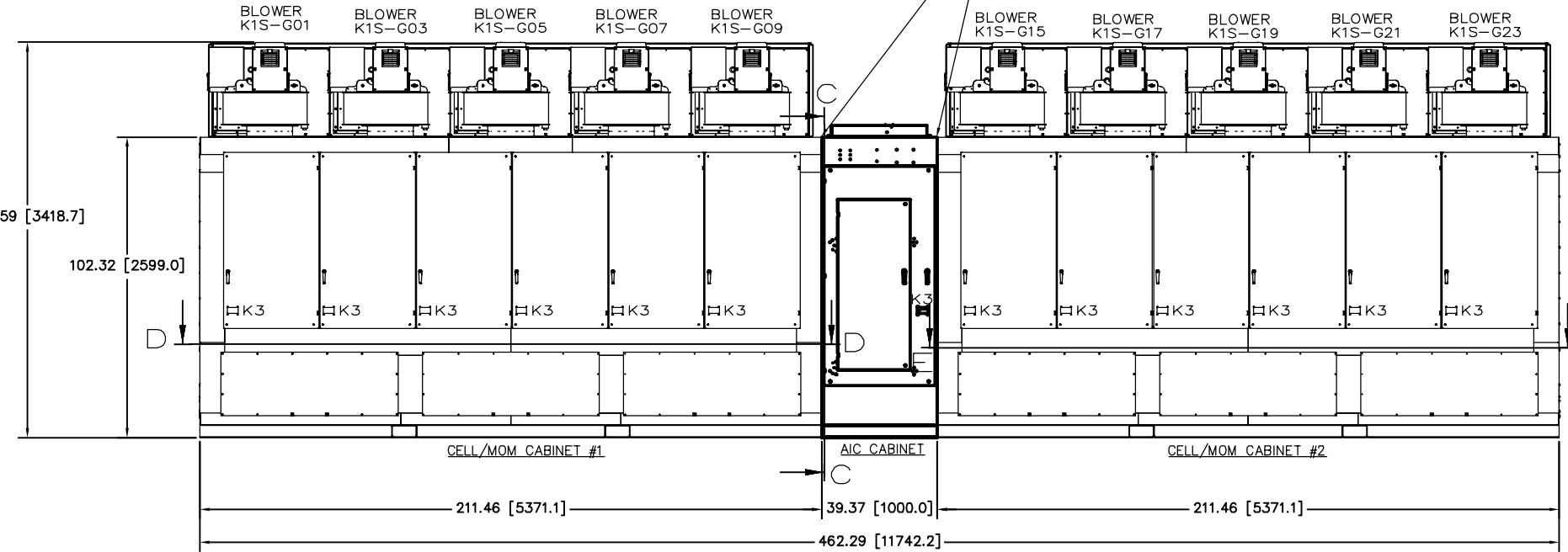


LEFT SIDE VIEW

102.32 [2599.0]

67.05 [1703.0]

72.85 [1850.5]



FRONT VIEW

MOM CABINET TO AIC CONNECTIONS REQUIRE 1/2" THK X 1" WIDE FOAM GASKET AND M8-1.25 HARDWARE QTY OF 14 CONNECTIONS PER MOM CABINET

134.59 [3418.7]

102.32 [2599.0]

CELL/MOM CABINET #1

211.46 [5371.1]

AIC CABINET

39.37 [1000.0]

CELL/MOM CABINET #2

211.46 [5371.1]

462.29 [11742.2]

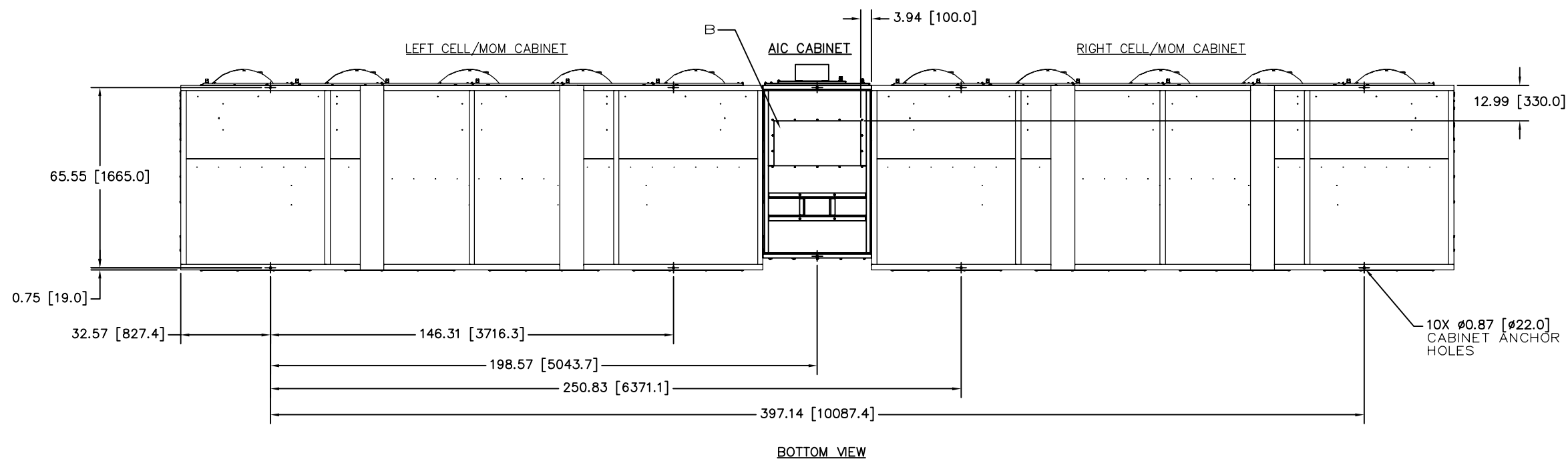
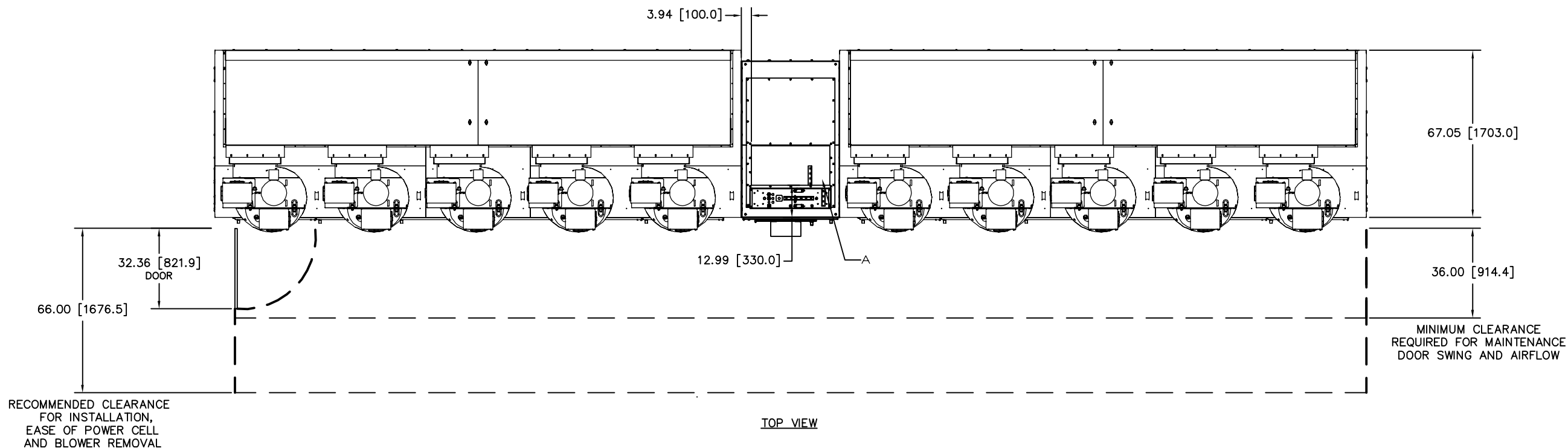
NOTE: SECTION VIEWS C-C, D-D, AND E-E ARE SHOWN ON SHEET 8.



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	REVISIONS	TOLERANCES: .XX ± .03 ANGLES ± 1 THIRD ANGLE PROJECTION		DATE 08/30/21	DWG NO. D	DFTG C.DENGLER	CUSTOMER BARNES ELECTRIC_SWBNO	TITLE SYSTEM OUTLINE	SH150AC,25MVA,144C,TYPE 7 13.8kVin/out,60Hz to 25Hz	
A B C D E F H J K L M N P R S T		CAD FILE A5E51274298A003		SHEET NO 3 OF 16		DRAWN C.WENSKOVITCH		CUSTOMER NUMBER 560P-00617		REV AC

DBOROF

NOTE: THIS DRAWING SET, REPRESENTS THE TWO CONVERTERS (25HZ AND 60HZ). ONLY ONE SET OF CABINETS WAS SHOWN ON THIS DRAWING SO THAT THE VIEWS COULD BE MADE LARGER AND MORE CLEAR. SEE SHEET 2 FOR COMPLETE LINEUP.



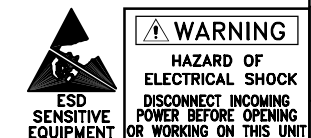
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APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/22/2022
Date

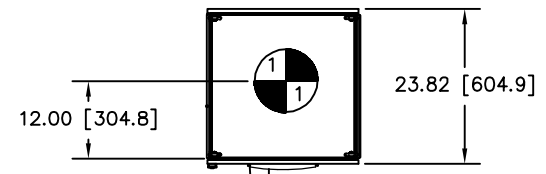
JACOBS

CABINET ACCESS:
 A - CUSTOMER OUTPUT POWER CONNECTIONS (TOP ENTRY): 31.50 [800,0] X 16.14 [410,0]
 B - CUSTOMER OUTPUT POWER CONNECTIONS (BOTTOM ENTRY): 31.50 [800,0] X 16.14 [410,0]

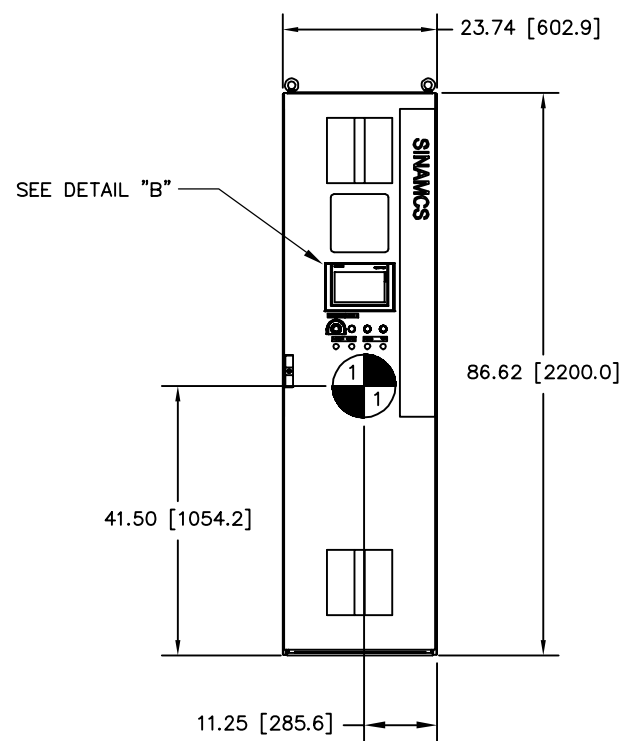


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	REVISIONS	TOLERANCES: XX ± .03 XXX ± .015 ANGLES ± 1'										DATE: 08/30/21	DWG NO: D	Customer: BARNES ELECTRIC_SWBNO	DWG NO: A5E51274298A	REV: AC
CUST ORDER NUMBER: 560P-00617												ENGR: C.WENSKOVITCH	CAD FILE: A5E51274298A004	SHEET NO: 4 OF 16	DBORF	

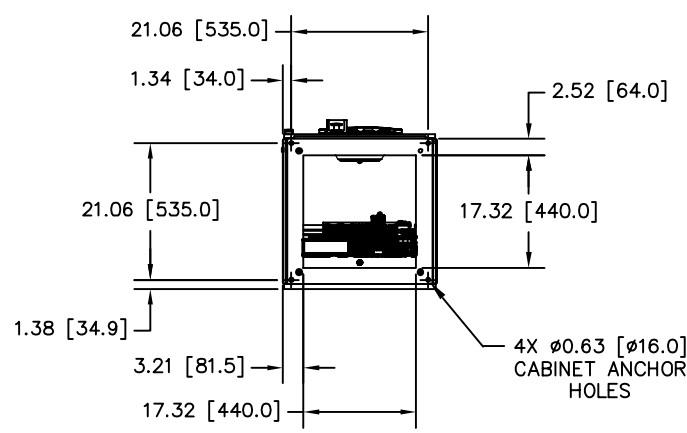
A B C D E F G H J K L M N P R S T



TOP VIEW

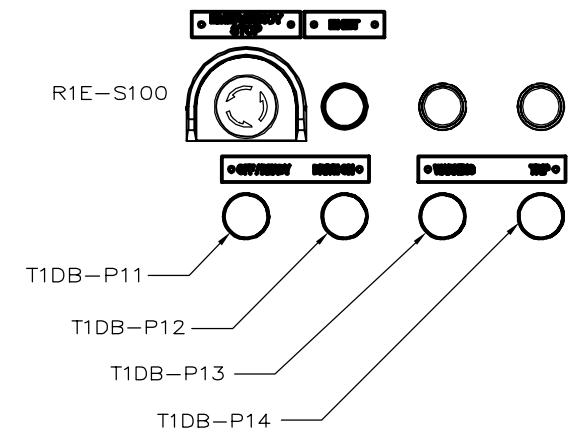
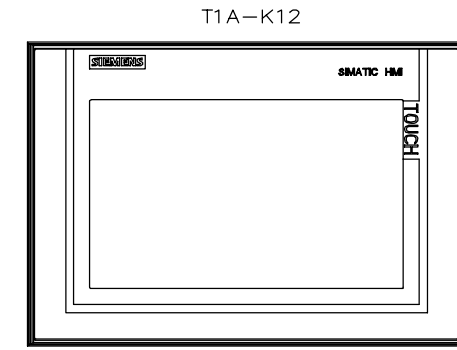


FRONT VIEW



BOTTOM VIEW

- COM CABINET ACCESS TOP OR BOTTOM
- CONTRACTOR SUPPLIED 120V CONTROL POWER (R1B-X03 TERMINALS)
 - CONTRACTOR SUPPLIED 120V HEATER POWER (R1C-X06 TERMINALS)
 - CONTRACTOR SUPPLIED 120V MOTOR SPACE HEATER PWER (R1BD-X01 TERMINALS)
 - INPUT VOLTAGE SENSING FEEDBACK 100V (T1CA-X1 TERMINALS)
 - INTERCONNECT 24VDC TO MOM CABINET (R1D-X12 TERMINALS)
 - INTERCONNECT 24VDC TO PRECHARGE CABINET (R1D-X12 TERMINALS)
 - MOTOR SPACE HEATER OUTPUT CONNECTION (R1BD-X01 TERMINALS)
 - INTERCONNECT DO AUXILIARY ONOFF SIGNAL TO PRECHARGE CABINET (T1A-X132 TERMINALS)
 - INTERCONNECT SAFETY RELAY CIRCUIT (R1F-X11 TERMINALS)
 - INTERCONNECT DRIVE CLIQ CONNECTION TO MOM CABINET (T1A-K11-X101 TERMINAL)
 - CONTRACTOR EMERGENCY STOP STATUS (R1E-X11 TERMINALS)
 - CONTRACTOR REMOTE EMERGENCY STOP INPUT (R1E-X11 TERMINALS)
 - CONTRACTOR DRIVE ENABLE INPUT (T1A-K1-X132 TERMINAL)



DETAIL "B"

- DOOR DEVICE NOMENCLATURE:
- T1EB-S11 - OFF-LOCAL-REMOTE
 - R1E-S100 - E-STOP
 - T1A-K12 - HMI MONITOR
 - T1DB-P11 - WH, OFF/READY
 - T1DB-P12 - GN, DRIVE ON
 - T1DB-P13 - YE, WARNING
 - T1DB-P14 - RD, TRIP

- INDICATES CENTER OF GRAVITY

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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Date
JACOBS _____

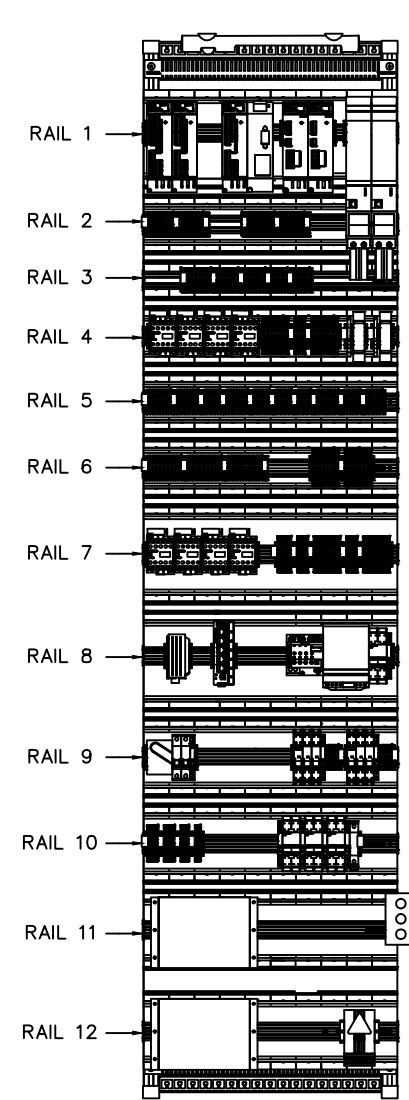
COM CABINET



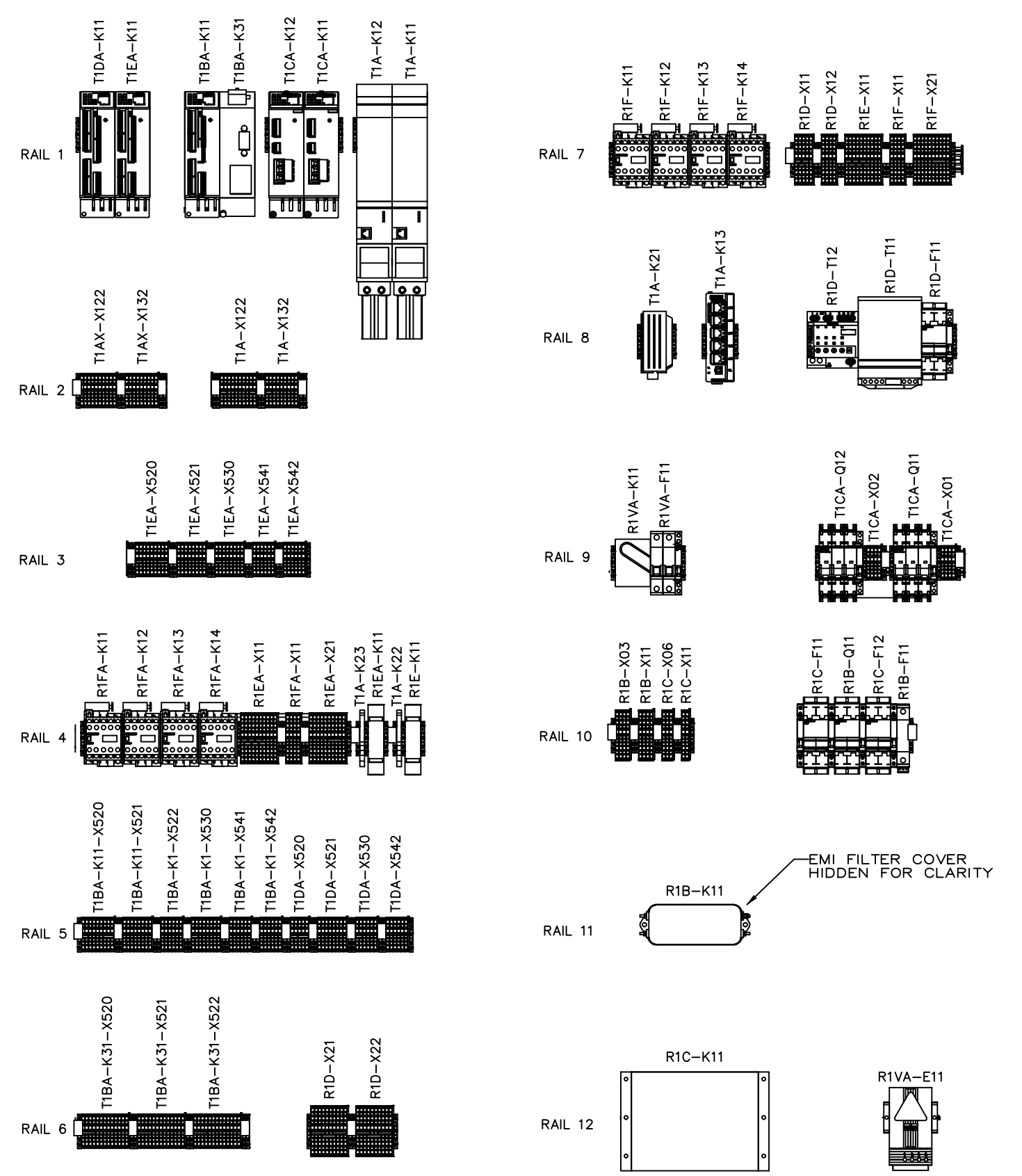
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	REVISIONS																								

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A B C D E F H J K L M N P R S T



F-F
COM PANEL
SCALE 1:8
CABINET NOT SHOWN



- DEVICE NOMENCLATURE:**
- T1DA-K11 - TERMINAL MODULE
 - T1EA-K11 - TERMINAL MODULE
 - T1BA-K11 - TERMINAL MODULE
 - T1BA-K31 - DEVICE MONITOR
 - T1CA-K12 - VOLTAGE SENSING MODULE
 - T1CA-K11 - VOLTAGE SENSING MODULE
 - T1A-K12 - CONTROL UNIT
 - T1A-K11 - CONTROL UNIT
 - T1AX-X122 - TERMINAL MOD QUATTRO
 - T1AX-X132 - TERMINAL MOD QUATTRO
 - T1A-X122 - TERMINAL MOD QUATTRO
 - T1A-X132 - TERMINAL MOD QUATTRO
 - T1EA-X520 - TERMINAL MOD QUATTRO
 - T1EA-X521 - TERMINAL MOD QUATTRO
 - T1EA-X530 - TERMINAL MOD QUATTRO
 - T1EA-X541 - TERMINAL MOD QUATTRO
 - T1EA-X542 - TERMINAL MOD QUATTRO
 - R1FA-K11 - ACC CONTACTOR
 - R1FA-K12 - ACC CONTACTOR
 - R1FA-K13 - ACC CONTACTOR
 - R1FA-K14 - ACC CONTACTOR
 - R1EA-X11 - TERMINAL MOD QUATTRO
 - R1FA-X11 - TERMINAL MOD QUATTRO
 - R1EA-X21 - TERMINAL MOD QUATTRO
 - T1A-K23 - TERMINAL PLC-RSC
 - R1EA-K11 - RELAY
 - T1A-K22 - TERMINAL PLC-RSC
 - R1E-K11 - RELAY
 - T1BA-K11-X520 - TERMINAL MOD QUATTRO
 - T1BA-K11-X521 - TERMINAL MOD QUATTRO
 - T1BA-K1-X522 - TERMINAL MOD QUATTRO
 - T1BA-K1-X530 - TERMINAL MOD QUATTRO
 - T1BA-K1-X541 - TERMINAL MOD QUATTRO
 - T1BA-K1-X542 - TERMINAL MOD QUATTRO
 - T1DA-X520 - TERMINAL MOD QUATTRO
 - T1DA-X521 - TERMINAL MOD QUATTRO
 - T1DA-X530 - TERMINAL MOD QUATTRO
 - T1DA-X542 - TERMINAL MOD QUATTRO
 - T1BA-K31-X520 - TERMINAL MOD QUATTRO
 - T1BA-K31-X521 - TERMINAL MOD QUATTRO
 - T1BA-K31-X522 - TERMINAL MOD QUATTRO
 - R1D-X21 - TERMINAL MOD QUATTRO
 - R1D-X22 - TERMINAL MOD QUATTRO
 - R1F-K11 - ACC CONTACTOR
 - R1F-K12 - ACC CONTACTOR
 - R1F-K13 - ACC CONTACTOR
 - R1F-K14 - ACC CONTACTOR
 - R1D-X11 - TERMINAL MOD QUATTRO
 - R1D-X12 - TERMINAL MOD QUATTRO
 - R1E-X11 - TERMINAL MOD QUATTRO
 - R1F-X11 - TERMINAL MOD QUATTRO
 - R1F-X21 - TERMINAL MOD QUATTRO
 - T1A-K21 - COMPUTER (PC) DRIVE
 - T1A-K13 - IE ENTRY LEVEL SWITCH UNMANAGED X005
 - R1D-T12 - SITOP 10A
 - R1D-T11 - POWER SUPPLY 6EF
 - R1D-F11 - FUSE DEVISE 2P
 - R1VA-K11 - CONTROL TEMP 8MR2170
 - R1VA-F11 - CIRCUIT BRKR 16A 2P
 - T1CA-Q12 - FUSE DEVICE 0.3A, 3P
 - T1CA-X02 - TERMINAL MOD QUATTRO 2P 24A
 - T1CA-Q11 - FUSE DEVICE 0.3A, 3P
 - T1CA-X01 - TERMINAL MOD QUATTRO 2P 24A
 - R1B-X03 - TERM MOD QUATTRO 2P 24A
 - R1B-X11 - TERM MOD QUATTRO 2P 24A
 - R1C-X06 - TERM MOD QUATTRO 2P 24A
 - R1C-X11 - TERM MOD QUATTRO 2P 24A
 - R1C-F11 - ACC FUSE 5ST, SWITCH PWR 25A 2P
 - R1B-Q11 - ACC FUSE 5ST, SWITCH PWR 25A 2P
 - R1C-F12 - ACC FUSE 5ST, SWITCH PWR 25A 2P
 - R1B-F11 - FUSE DEVICE 10A 2P
 - R1B-K11 - FILTER 1PH 250VAC 50/60 HZ
 - R1C-K11 - FILTER 1PH 250VAC 50/60 HZ
 - R1VA-E11 - HEATING ELEMENT 100E 240V

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
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EDGAR WARF 06/22/2022
JACOBS Date

R1B-K11
EMI FILTER COVER
HIDDEN FOR CLARITY

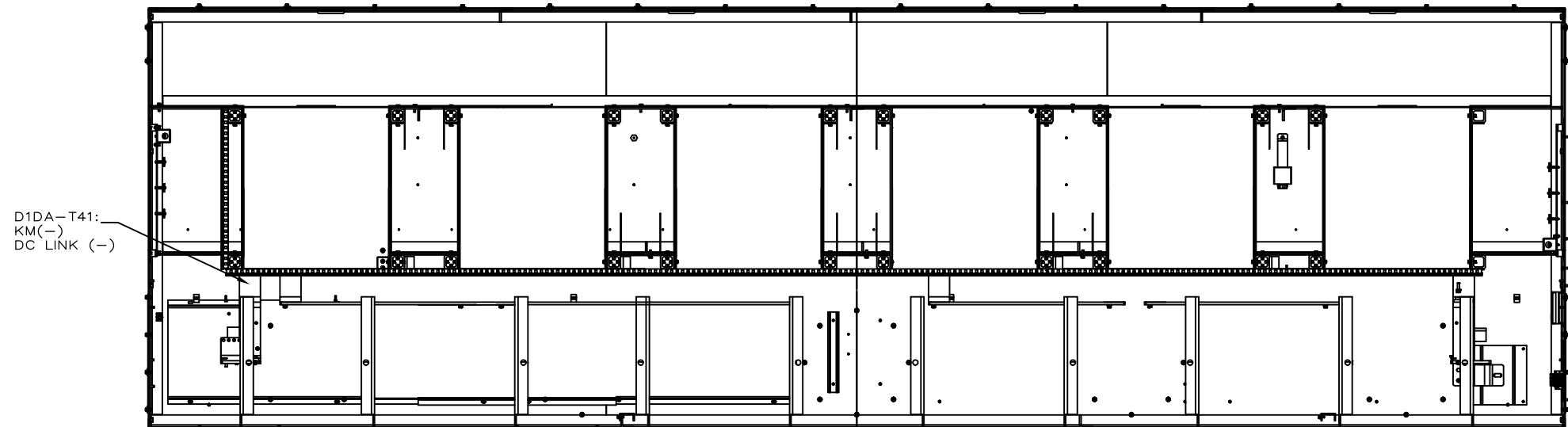
COM CABINET PANEL



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	DWG NO. A5E51274298A DFTG C.DENGLER ENR C.WENSKOVITCH		TOLERANCES: .XX ± .03 .XXX ± .015 ANGLES ± .015 THIRD ANGLE PROJECTION		CUSTOMER BARNES ELECTRIC_SWBNO CUST ORDER 560P-00617		DWG NO. A5E51274298A CAD FILE A5E51274298A007 SHEET NO. 7 OF 16		DBORF	

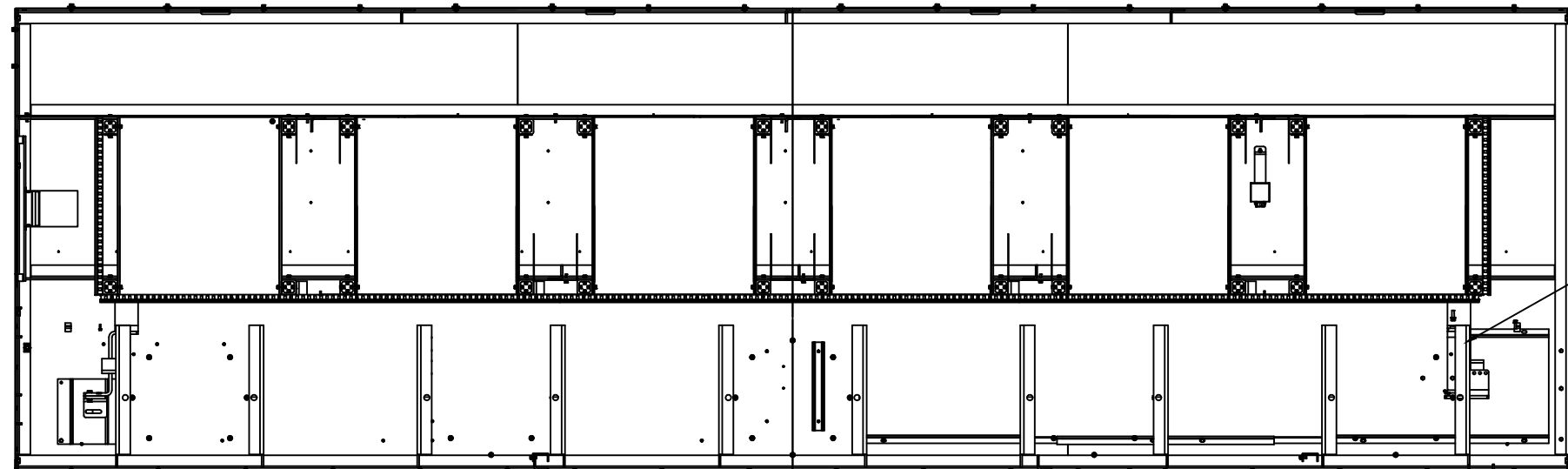
A B C D E F G H I J K L M N O P Q R S T

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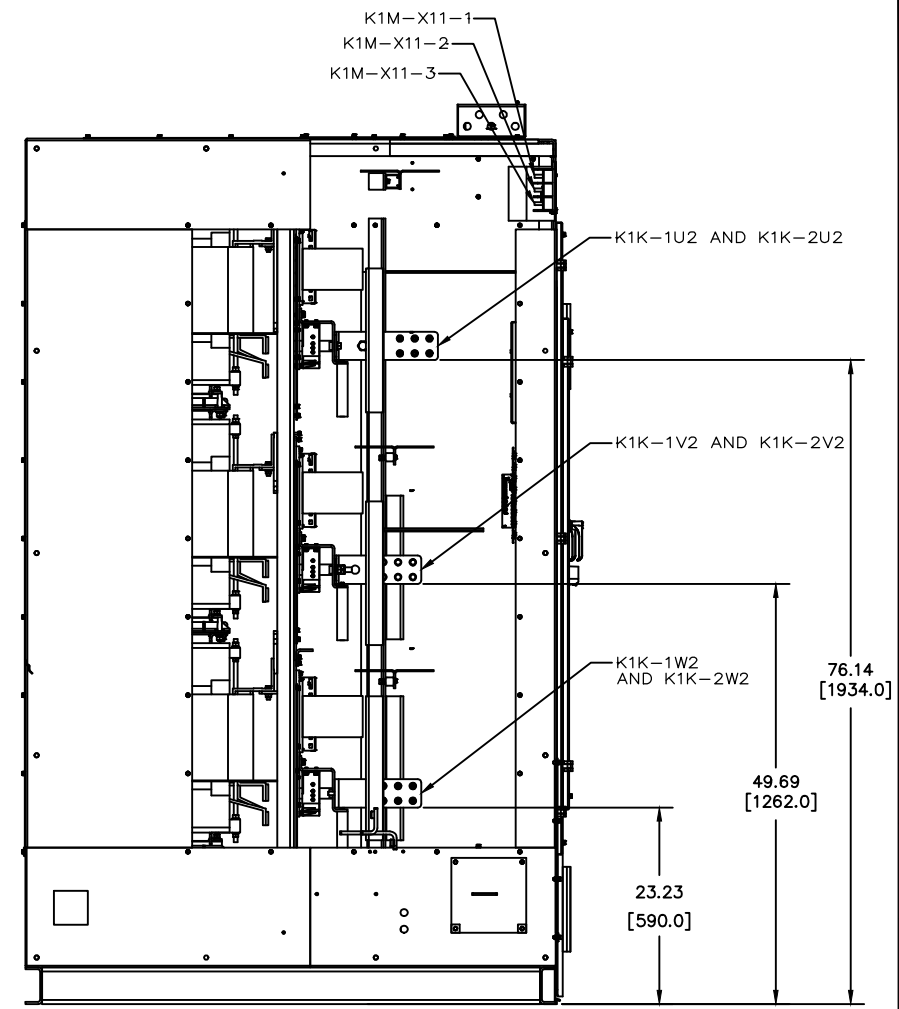
D1DA-T41:
KM(-)
DC LINK (-)

D-D
SCALE 1:10

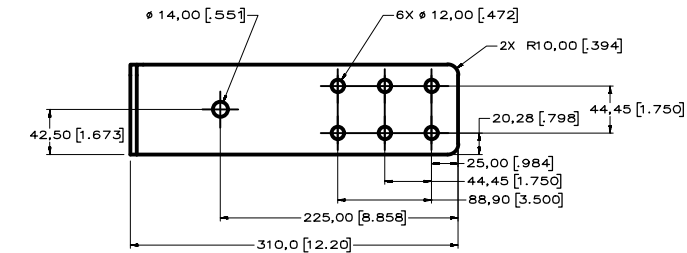


D1DA-T11: AM(+)
DC LINK (+)

E-E
SCALE 1:10



C-C
SCALE 1:10



BUS DETAIL
(ENLARGED FOR CLARITY)

APPROVED _____ [X]
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____
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 EDGAR WARF _____ 06/22/2022
 JACOBS _____ Date

- DEVICE NOMENCLATURE:
- K1K-1U2 - 60Hz OUTPUT POWER CONNECTION
 - K1K-1V2 - 60Hz OUTPUT POWER CONNECTION
 - K1K-1W2 - 60Hz OUTPUT POWER CONNECTION
 - K1K-2U2 - 25Hz OUTPUT POWER CONNECTION
 - K1K-2V2 - 25Hz OUTPUT POWER CONNECTION
 - K1K-2W2 - 25Hz OUTPUT POWER CONNECTION



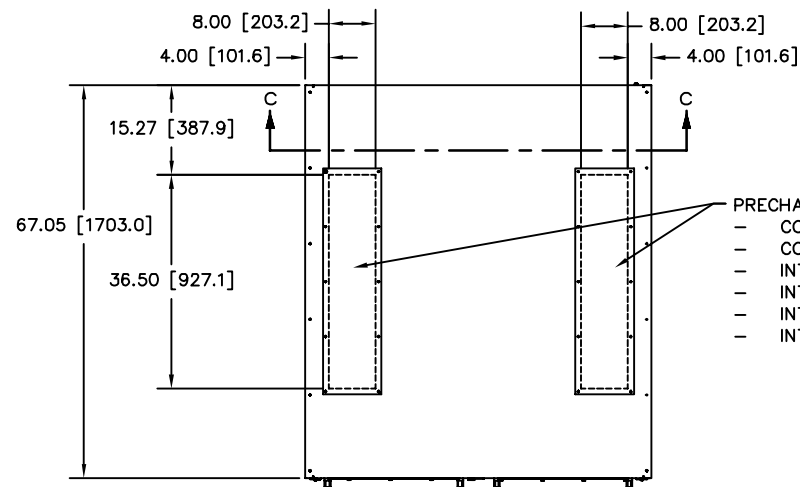
REVISIONS NO. _____ DESCRIPTION _____	THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SIEMENS INDUSTRY INC. AND MAY NOT BE COPIED, REPRODUCED, OR DIVULGED TO UNAUTHORIZED PERSONS WITHOUT THE EXPRESS WRITTEN CONSENT OF SIEMENS LARGE DRIVES-A. IT IS PROVIDED SOLELY FOR THE CONVENIENCE OF THE USER AND SHALL BE RETURNED UPON REQUEST. © 2021 SI ALL RIGHTS RESERVED	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES INTERPRET DRAWING PER ASME Y14.5M-1994 ASME Y14.5M-1994 ASME Y14.3M-2003 ASME Y14.3M-2003 TOLERANCES: .XX ± .03 .XXX ± .015 ANGLES: 1° THIRD ANGLE PROJECTION	SCALE 1:1 LAYER XXXX DATE 08/30/21 DWGNO D DFT C.DENGLER ENR C.WENSKOVITCH	Siemens Industry, Inc. Large Drive Applications	TITLE SYSTEM OUTLINE SH150AC,25MVA,144C,TYPE 7 13.8kVin/out,60Hz to 25Hz DWG NO. A5E51274298A CAD FILE A5E51274298A008 SHEET NO. 8 OF 16
	CUSTOMER BARNES ELECTRIC_SWBNO CUST ORDER 560P-00617				

A B C D E F G H I J K L M N O P Q R S T DBORF

A B C D E F G H J K L M N P R S T

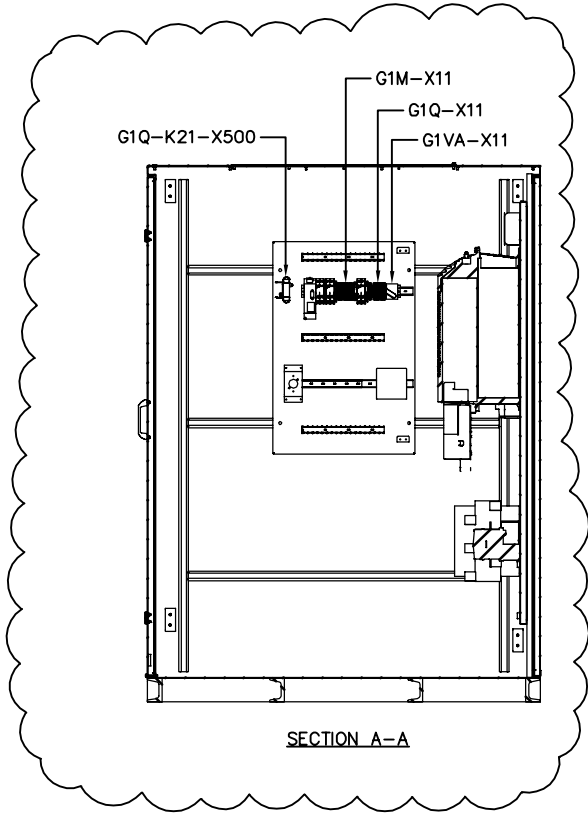
DEVICE NOMENCLATURE:

- G1M-X14-1 - AUXILIARY POWER CONNECTION
- G1M-X14-2 - AUXILIARY POWER CONNECTION
- G1M-X14-3 - AUXILIARY POWER CONNECTION
- G1Q-X11 - 24VDC INTERCONNECT
- G1M-X11 - AUX ON/OFF SIGNAL INTERCONNECT
- G1VA-X11 - SPACE HEATER POWER CONNECTION
- G1Q-K21-X500 - DRIVE CLIQ CABLE INTERCONNECT
- KT - KEY INTERLOCK TRANSFER BOX
- K2 - PRECHARGE CIRCUIT BREAKER KEY INTERLOCK
- K3 - DOOR KEY INTERLOCK
- AM - POSITIVE DC LINK CONNECTION
- KM - NEGATIVE DC LINK CONNECTION

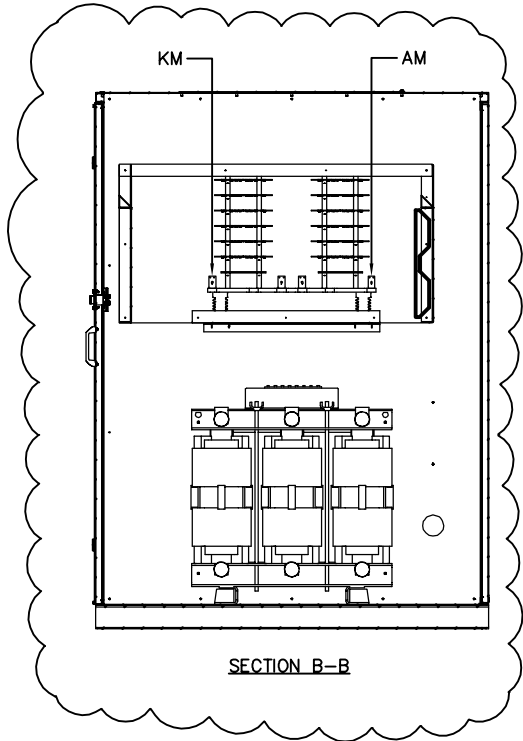


- PRECHARGE CABINET ACCESS TOP
- CONTRACTOR SUPPLIED 460V AUX POWER FOR PRECHARGE CIRCUIT (G1M-X14 TERMINALS)
 - CONTRACTOR SUPPLIED 120V HEATER POWER (G1VA-X11 TERMINALS)
 - INTERCONNECT 24VDC FROM CONTROL CABINET (G1Q-X11 TERMINALS)
 - INTERCONNECT DC BUS VOLTAGE FROM BLM CABINET (G1M-T53, G1M-T55 TERMINALS)
 - INTERCONNECT DO AUXILIARY ON/OFF SIGNAL TO COM CABINET (G1M-X11 TERMINALS)
 - INTERCONNECT DRIVE CLIQ CONNECTION TO COM CABINET (G1Q-K21-X500 TERMINAL)

TOP VIEW

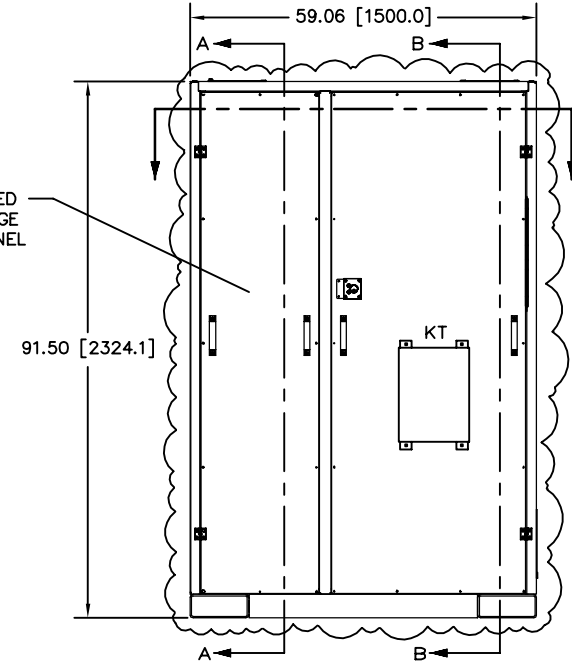


SECTION A-A

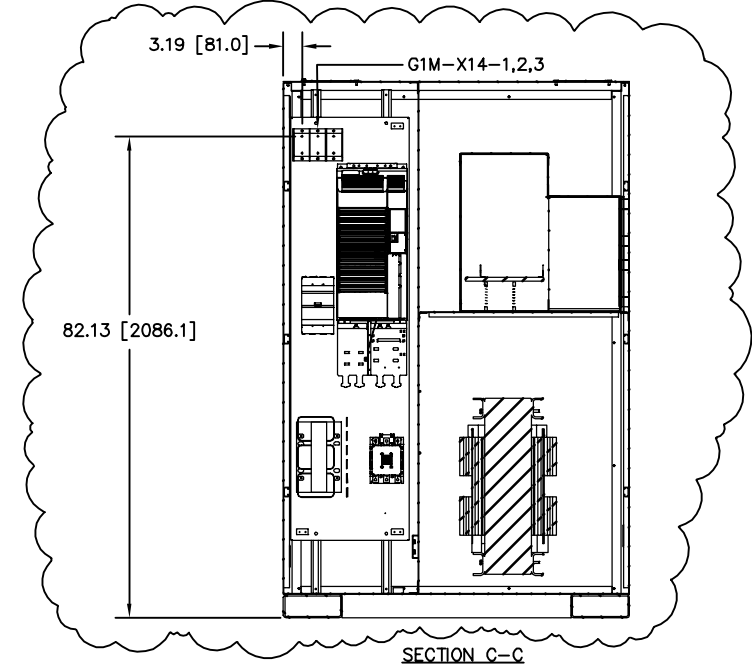


SECTION B-B

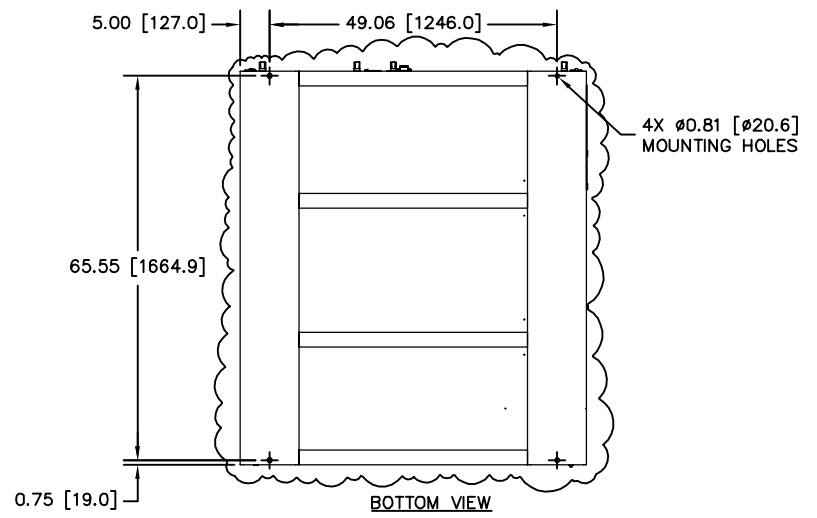
K2 IS LOCATED ON PRECHARGE CONTROL PANEL



FRONT VIEW



SECTION C-C



BOTTOM VIEW

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
JACOBS Date

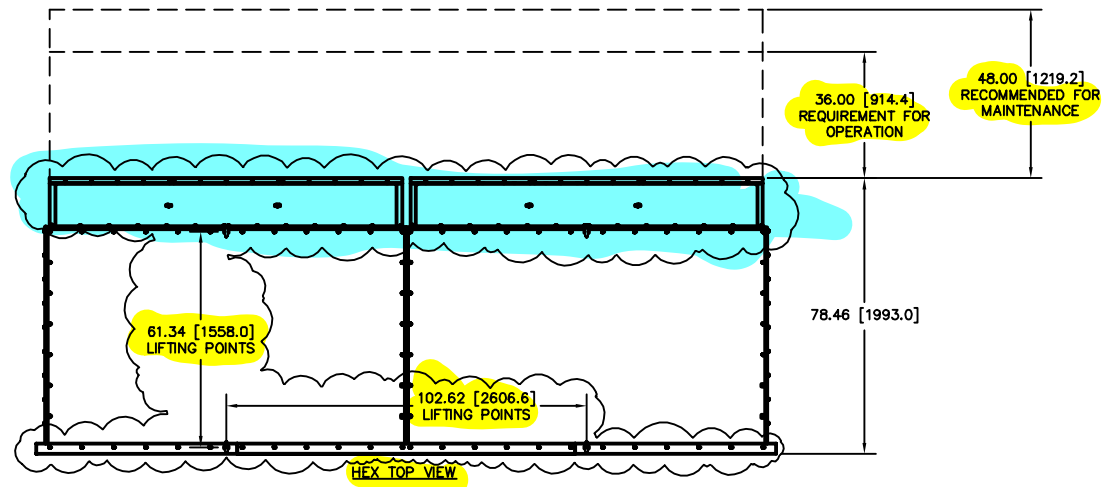
WARNING
HAZARD OF ELECTRICAL SHOCK
DISCONNECT INCOMING POWER BEFORE OPENING OR WORKING ON THIS UNIT

ESD SENSITIVE EQUIPMENT

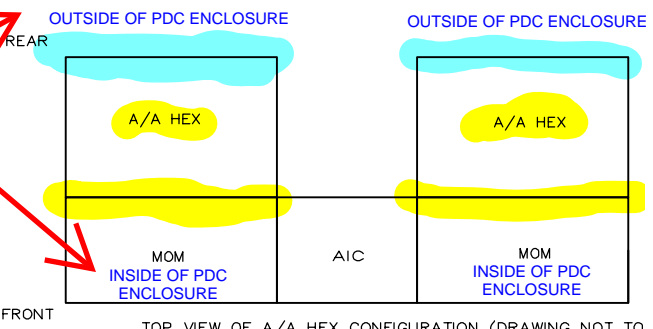
PRE-CHARGE CABINET

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	REVISIONS	TOLERANCES: XX ± .03 XXX ± .015 ANGLES ± 1° THIRD ANGLE PROJECTION	DATE 08/30/21	DWGNO D	DWG NO A5E51274298A	SHEET NO 9 OF 16
Siemens Industry, Inc. Large Drive Applications		DATE 08/30/21	DWTR C.DENGLER	CUSTOMER BARNES ELECTRIC_SWBNO	CAD FILE A5E51274298A009	REV AC
		DATE 08/30/21	DWTR C.WENSKOVITCH	CUSTOMER NUMBER 560P-00617		

A B C D E F G H J K L M N P R S T

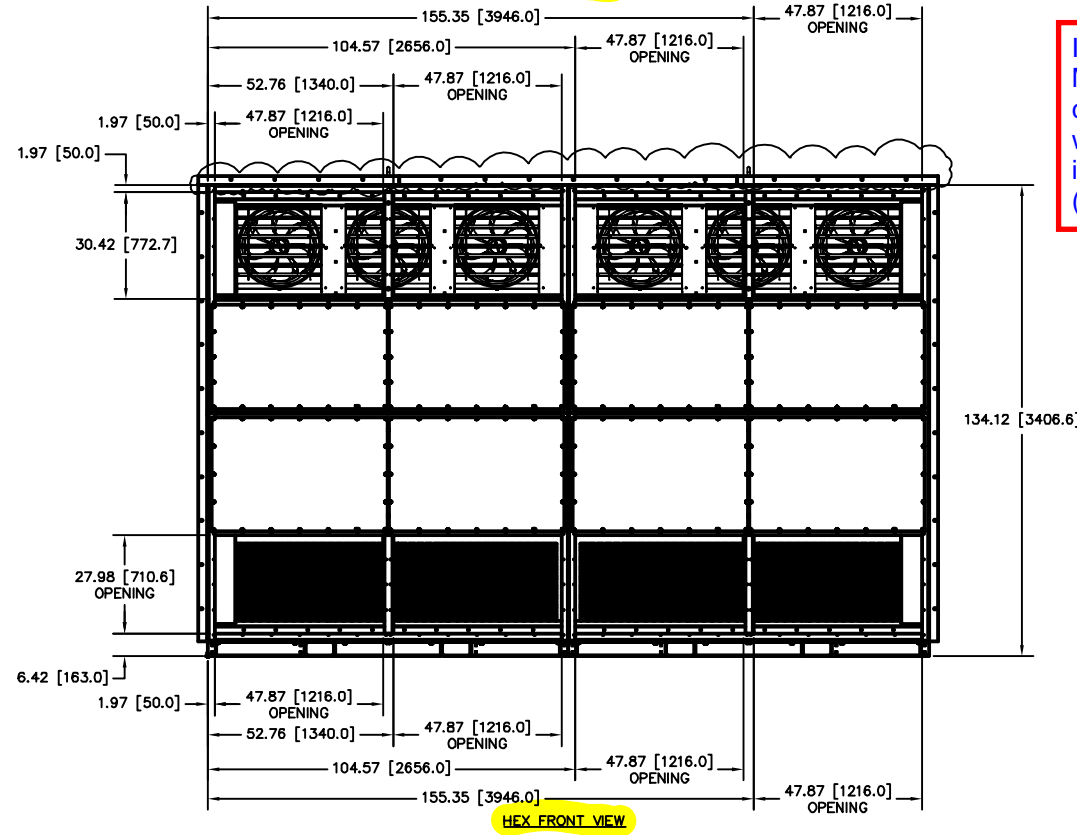


Add text. (TYP)

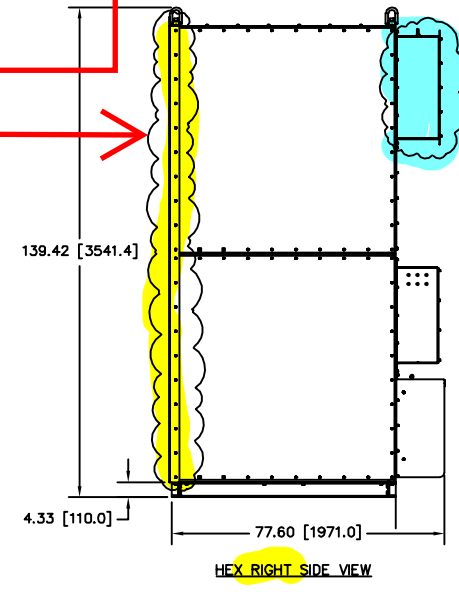


TOP VIEW OF A/A HEX CONFIGURATION (DRAWING NOT TO SCALE)

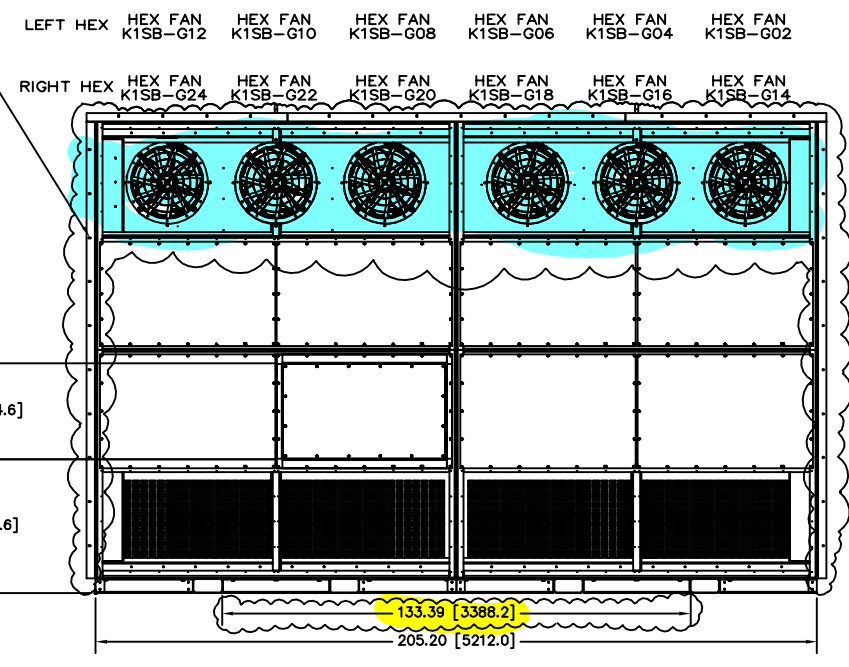
NOTE: FOOTPRINT OF DRIVE WILL INCREASE BY DIMENSIONS OF HEX SHOWN ON THIS SHEET.



Indicate HEX to MOM cabinet connection, along with PDC wall interface. (TYP)

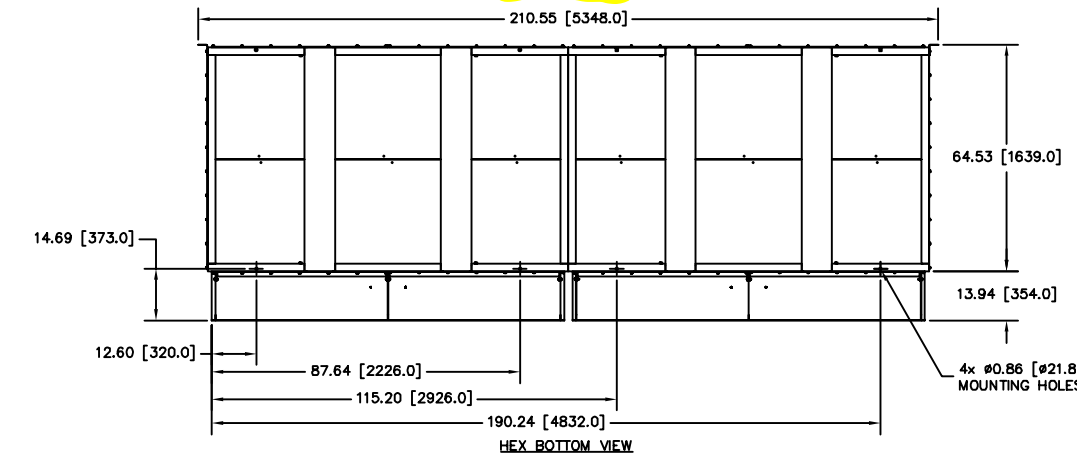


HEX TO MOM CABINET CONNECTIONS REQUIRE 1/2" THK X 1" WIDE FOAM GASKET AND M6-1.0 HARDWARE QTY OF 16 CONNECTIONS PER MOM CABINET



HEX REAR VIEW

Add text: (FACING OUTSIDE OF SFC PDC ENCLOSURE)



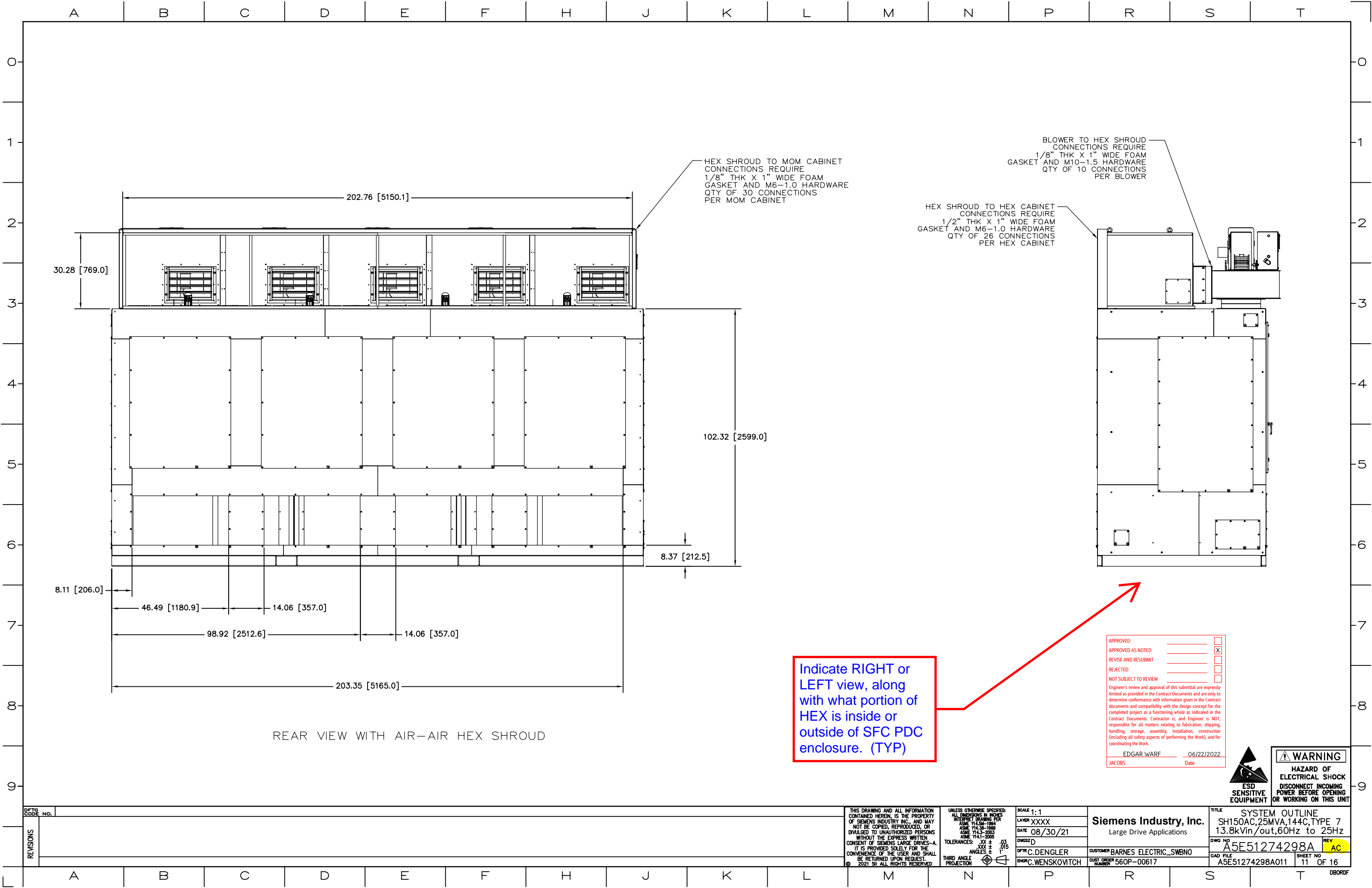
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APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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JACOBS Date



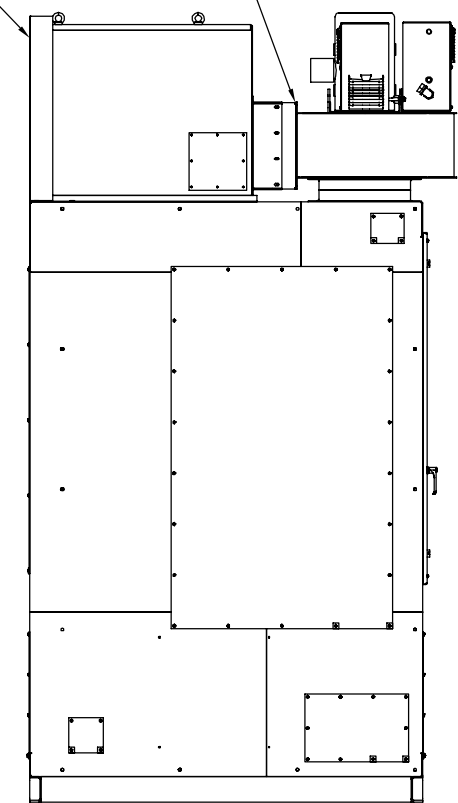
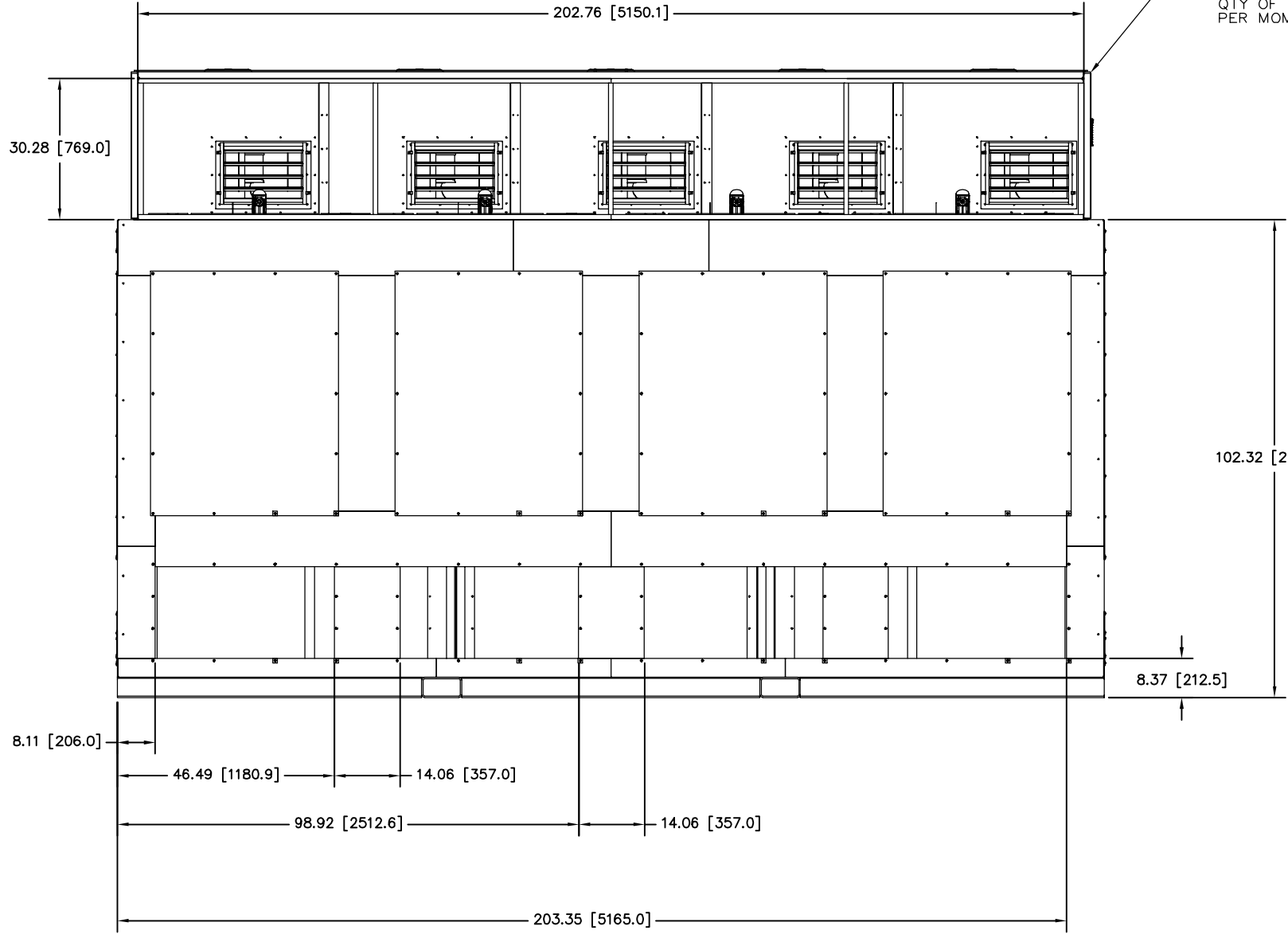
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	DBOROF									



HEX SHROUD TO MOM CABINET CONNECTIONS REQUIRE 1/8" THK X 1" WIDE FOAM GASKET AND M6-1.0 HARDWARE QTY OF 30 CONNECTIONS PER MOM CABINET

BLOWER TO HEX SHROUD CONNECTIONS REQUIRE 1/8" THK X 1" WIDE FOAM GASKET AND M10-1.5 HARDWARE QTY OF 10 CONNECTIONS PER BLOWER

HEX SHROUD TO HEX CABINET CONNECTIONS REQUIRE 1/2" THK X 1" WIDE FOAM GASKET AND M6-1.0 HARDWARE QTY OF 26 CONNECTIONS PER HEX CABINET



REAR VIEW WITH AIR-AIR HEX SHROUD

Indicate RIGHT or LEFT view, along with what portion of HEX is inside or outside of SFC PDC enclosure. (TYP)

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

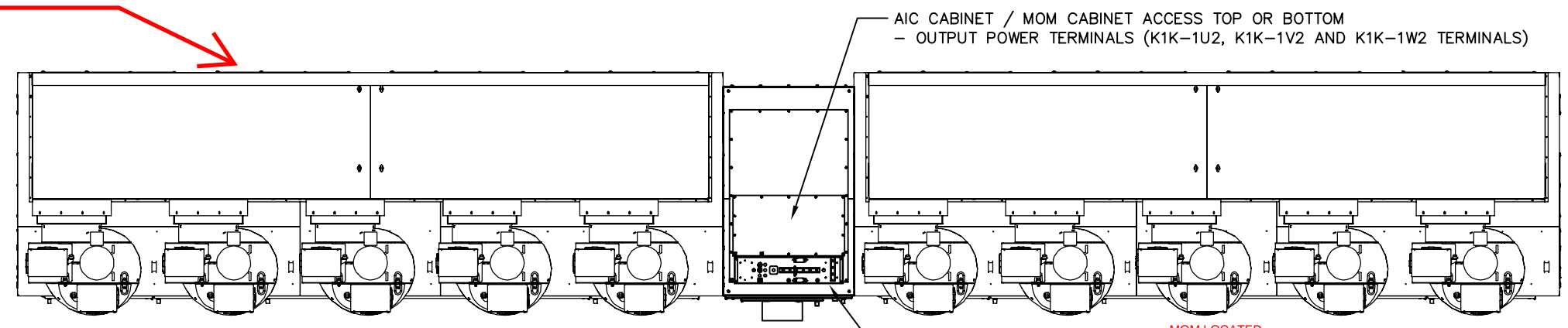
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EDGAR WARF 06/22/2022
JACOBS Date



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	REVISIONS											DRW C.WENSKOVITCH	CUST ORDER NUMBER 560P-00617	DWG NO A5E51274298A	REV AC	CAD FILE A5E51274298A011	SHEET NO 11 OF 16			

Indicate MOM to HEX interface?



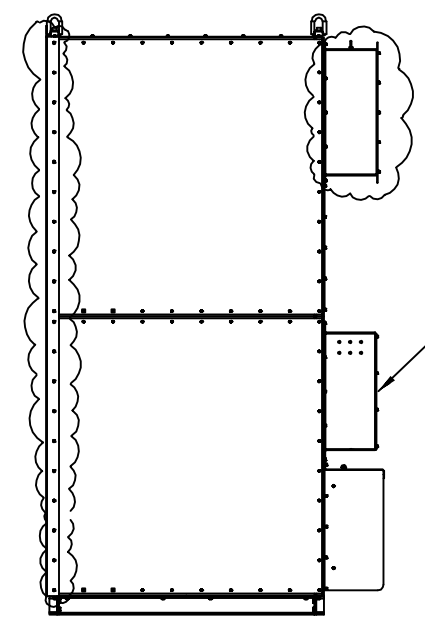
MOM LOCATED INSIDE OF SFC PDC ENCLOSURE

MOM LOCATED INSIDE OF SFC PDC ENCLOSURE

TOP VIEW

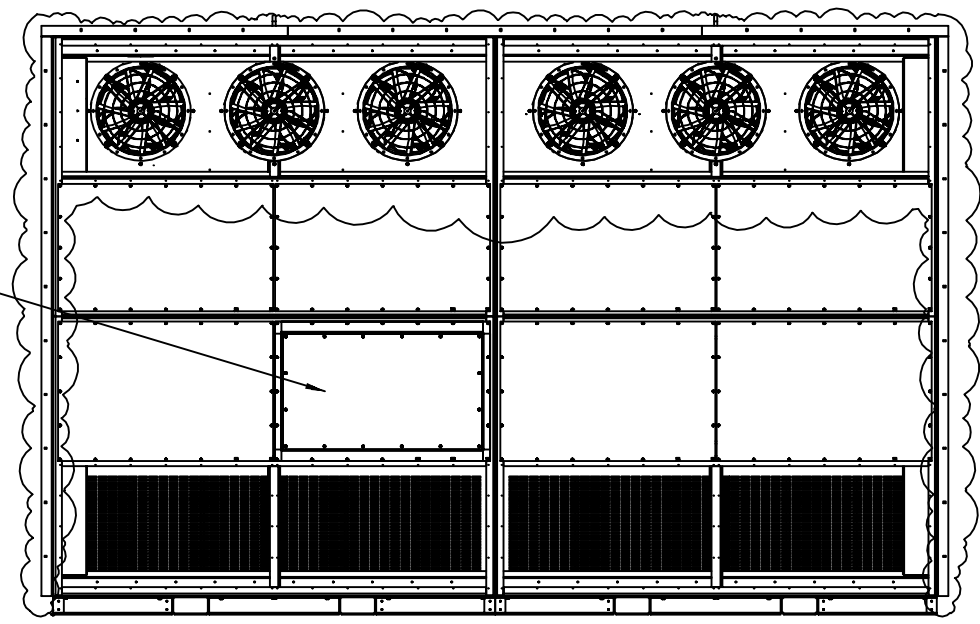
AIC CABINET / MOM CABINET ACCESS TOP OR BOTTOM
- OUTPUT POWER TERMINALS (K1K-1U2, K1K-1V2 AND K1K-1W2 TERMINALS)

- AIC CABINET / COM CABINET AUXILIARY POWER ACCESS TOP OR BOTTOM
- CONTRACTOR SUPPLIED 120V HEATER POWER (D1VA-X11 TERMINALS)
 - CONTRACTOR SUPPLIED 120V CONTROL POWER FOR CONTROL AND GROUND FAULT MONITORING (D1X-X21 TERMINALS)
 - INTERCONNECT SAFETY RELAY CIRCUIT (K1M-X32 TERMINALS)
 - INTERCONNECT DRIVE CLIQ CONNECTION TO COM CABINET (K1R-A11-X200 TERMINAL)
 - INTERCONNECT MODBUS RTU TO MOM CABINET BLOWER VFDS (K1R-X16 TERMINALS)
 - INTERCONNECT DRIVE CLIQ CONNECTION TO PRECHARGE CABINET (K1R-A11-X201 TERMINALS)
 - INTERCONNECT 24VDC FROM CONTROL CABINET
 - INPUT AVT 24KV VOLTAGE SENSING FEEDBACK FIBER OPTIC INTERCONNECT
 - INPUT AVT 6.6KV VOLTAGE SENSING FEEDBACK FIBER OPTIC INTERCONNECT
 - CONTRACTOR SUPPLIED 460V AUX POWER FOR CELL CABINET FANS (K1SE-X11 TERMINALS)
 - INTERCONNECT WIRING TO HEX SPACE HEATERS (D1VA-X11 TERMINALS)



HEX LEFT SIDE

- CONTRACTOR SUPPLIED 460V AUX POWER FOR HEX FANS (K1SE-X14 TERMINALS)
- INTERCONNECT MODBUS RTU TO MOM CABINET (K1SE-X34 TERMINAL)
- INTERCONNECT WIRING TO 120V SPACE HEATER POWER (K1VB-X12 TERMINALS)



HEX REAR

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

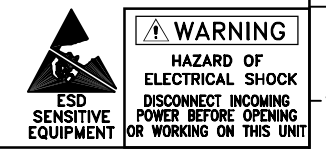
REJECTED _____

NOT SUBJECT TO REVIEW _____

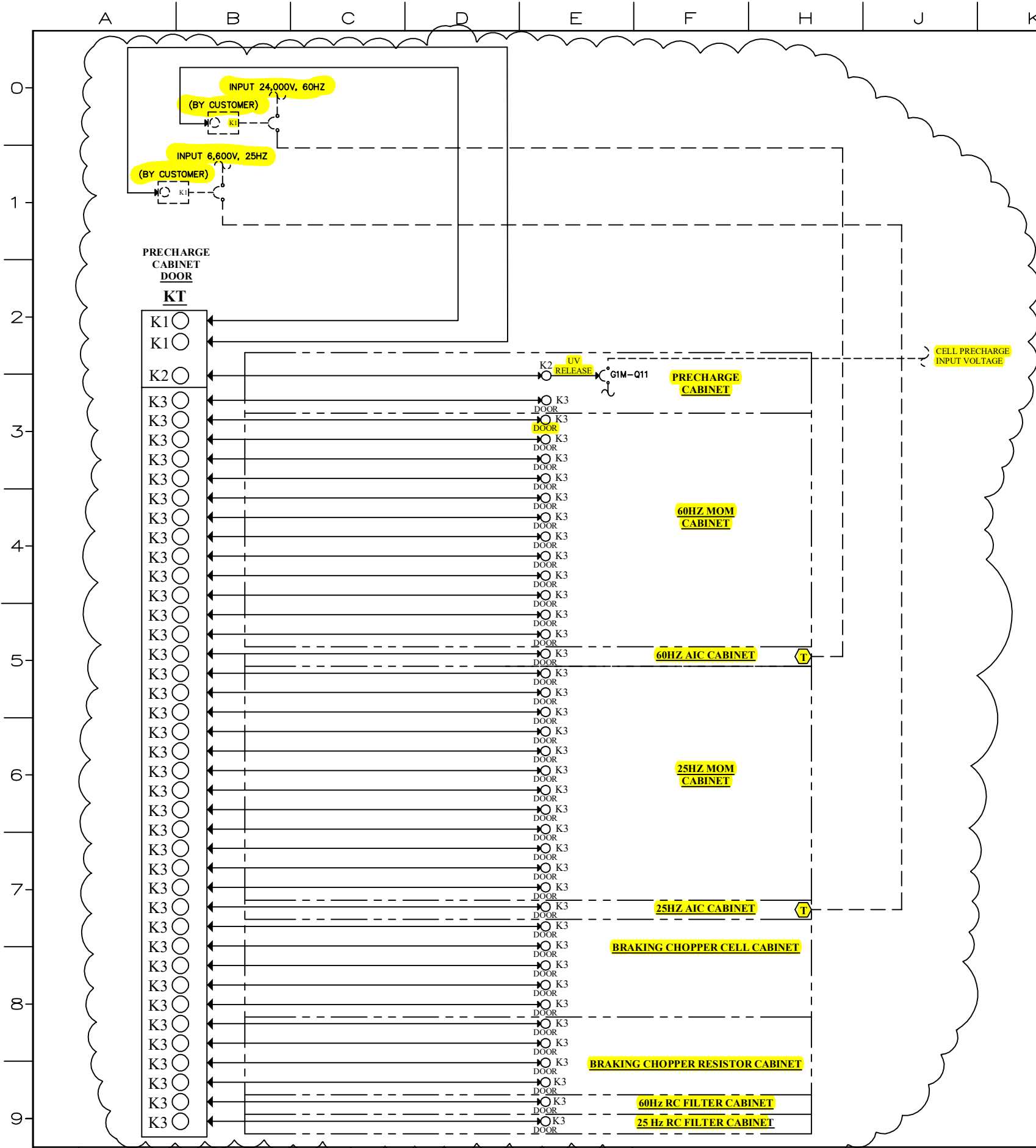
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Date

JACOBS _____
Date



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	REVISIONS	TOLERANCES: XX ± .03 XXX ± .015 ANGLES ± 1'										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC		
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				
										DATE 08/30/21	DWG NO. D	CUSTOMER BARNES ELECTRIC_SWBNO	DWG NO. A5E51274298A	REV AC				



KEY INTERLOCK HARDWARE
 K1 - INTERLOCK TO LOCK-OUT INPUT MEDIUM VOLTAGE
 K2 - INTERLOCK TO LOCK-OUT THE AUXILIARY 480V SUPPLY FOR PRECHARGE
 K3 - INTERLOCK TO LOCK ALL OF THE MEDIUM VOLTAGE SECTION DOORS

MECHANICAL KEY INTERLOCKS

SIEMENS HAS INSTALLED MECHANICAL KEY INTERLOCKS ON ALL THE MEDIUM VOLTAGE SECTION DOORS OF THE PERFECT HARMONY GH150 VFD. A DOOR IS DEFINED AS A HINGED PANEL, NOT A BOLTED ON PANEL. THE INTERLOCK SYSTEM IS DESIGNED TO PREVENT ACCESS INTO THE MEDIUM VOLTAGE SECTIONS WHEN THE VFD IS CONNECTED TO THE INPUT MEDIUM VOLTAGE POWER.

THE K1 KEY, WITH SERIAL NUMBER, IS THE INPUT MEDIUM VOLTAGE LOCKING MECHANISM. THIS MECHANISM MUST BE PROPERLY INSTALLED BY THE CUSTOMER ON THE INPUT CIRCUIT BREAKER PRIOR TO VFD COMMISSIONING. THE K1 KEY MUST BE INTEGRATED WITH THE INPUT CIRCUIT BREAKER TO LOCKOUT THE VFD INPUT MEDIUM VOLTAGE WHEN THE BREAKER IS IN THE OPEN AND RACKED OUT POSITION. FOR A CSA OR UL LISTED PERFECT HARMONY GH150 VFD THE LISTING IS VOID IF VFD MEDIUM VOLTAGE SECTIONS ARE NOT MECHANICALLY INTERLOCKED WITH THE MAIN UPSTREAM DISCONNECTING MEANS.

DESCRIPTION OF OPERATION - OBTAINING ACCESS TO KEY INTERLOCKED VFD MEDIUM VOLTAGE SECTIONS

1. THE K1 KEY IS RETAINED IN THE K1 LOCK ON INPUT CIRCUIT BREAKER.
2. THE K2 KEY IS RETAINED IN THE K2 LOCK LOCATED IN THE VFD PRECHARGE CABINET.
3. BY TURNING AND REMOVING THE K1 KEY, THE K1 LOCK MECHANICALLY LOCKS-OUT THE CIRCUIT BREAKER, WHICH SUPPLIES THE INPUT MEDIUM VOLTAGE TO THE VFD. BY TURNING AND REMOVING THE K2 KEY, THE K2 LOCK ELECTRICALLY LOCKS-OUT CIRCUIT BREAKER G1M-Q11, WHICH SUPPLIES THE LOW VOLTAGE CELL PRECHARGE POWER.
4. INSERTION OF THE K1 & K2 KEYS IN THE TRANSFER KT ON THE VFD RELEASES THE VFD MEDIUM VOLTAGE SECTION DOOR K3 KEYS. THE K3 KEYS CAN THEN BE USED TO OPEN VFD MEDIUM VOLTAGE SECTION DOORS.
5. THE K1 & K2 KEYS ARE HELD CAPTIVE IN THE KEY TRANSFER KT WHEN ONE OR MORE K3 KEYS HAVE BEEN RELEASED (REMOVED) FROM THE KEY TRANSFER KT.

DESCRIPTION OF OPERATION - PREVENTING ACCESS TO KEY INTERLOCKED VFD MEDIUM VOLTAGE SECTIONS

1. CLOSE AND SECURE ALL VFD MEDIUM VOLTAGE SECTION DOORS AND RETURN ALL K3 KEYS TO THE KEY TRANSFER KT.
2. REMOVE THE K1 & K2 KEYS FROM THE KEY TRANSFER KT. REMOVAL OF EITHER OR BOTH THE K1 & K2 KEYS CAUSES THE K3 KEYS TO BE CAPTIVE IN THE KEY TRANSFER KT. NEITHER THE K1 NOR K2 KEY CAN BE REMOVED UNLESS ALL THE K3 KEYS HAVE BEEN RETURNED.
3. RETURN THE K1 KEY TO THE K1 LOCK ON THE INPUT MEDIUM VOLTAGE CIRCUIT BREAKER CB1.
4. RETURN THE K2 KEY TO THE K2 LOCK IN THE VFD PRECHARGE CABINET.

WARNING: SOME SIEMENS DRIVES ARE EQUIPPED WITH A PRE-CHARGE DESIGN TO LIMIT INRUSH ON ENERGIZATION. THE PRE-CHARGE DESIGN IS A LOW VOLTAGE (LV) CIRCUIT, BUT IT CAN PRODUCE MEDIUM VOLTAGE (MV) ON THE ISOLATION TRANSFORMER PRIMARY AS WELL AS UPSTREAM DEVICES. CONSIDER THIS VOLTAGE SOURCE DURING DRIVE AND UPSTREAM SWITCHGEAR MAINTENANCE.

DANGER - THIS EQUIPMENT DOES NOT PROVIDE ISOLATION. SEPARATE ISOLATING MEANS REQUIRED. SEE INSTRUCTIONS ON THIS PAGE FOR FURTHER INFORMATION.

DANGER - ELECTRICAL HAZARDS, ENSURE THE SYSTEM IS ELECTRICALLY ISOLATED AND THAT NO HAZARDOUS VOLTAGES ARE PRESENT BEFORE PROCEEDING.

WARNING - THE SYSTEM CONTAINS CAPACITORS THAT STORE HAZARDOUS ENERGY. DO NOT SERVICE UNTIL THESE CAPACITORS HAVE BEEN SAFELY DISCHARGE.

NOTE - FOR OTHER HAZARDS PLEASE CONSULT THE OPERATION AND MAINTENANCE MANUAL(S) SUPPLIED WITH THE EQUIPMENT, SPECIFICALLY THE PRODUCT USER MANUAL.

LEGEND:

- - DRIVE KEY LOCK CYLINDER
- ⬄ - CUSTOMER MV POWER CONNECTIONS
- ↔ - KEY SEQUENCE
- - INDICATES CUSTOMER CONNECTION

KEY INTERLOCK SERIAL NUMBERS	
VFD P/N	Serial Number
K1	-
K2	-
K3	-

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/22/2022
 JACOBS Date



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				DWG NO: A5E51274298A	DFTG: C.DENGLER	CUSTOMER: BARNES ELECTRIC_SWBNO	
				DWG NO: A5E51274298A	DFTG: WENSKOVITCH	CUSTOMER NUMBER: 560P-00617	SHEET NO: 13 OF 16

A B C D E F H J K L M N P R S T

0

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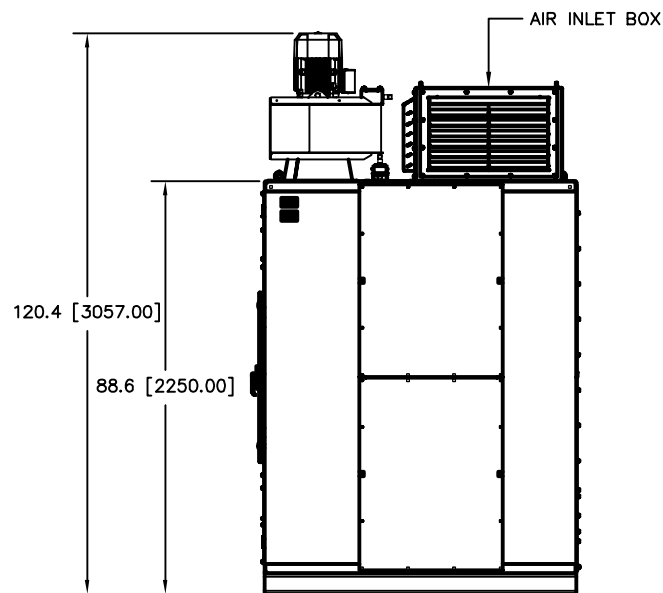
MINIMUM CLEARANCE
REQUIRED FOR MAINTENANCE
DOOR SWING AND AIRFLOW

36.00 [914.4]

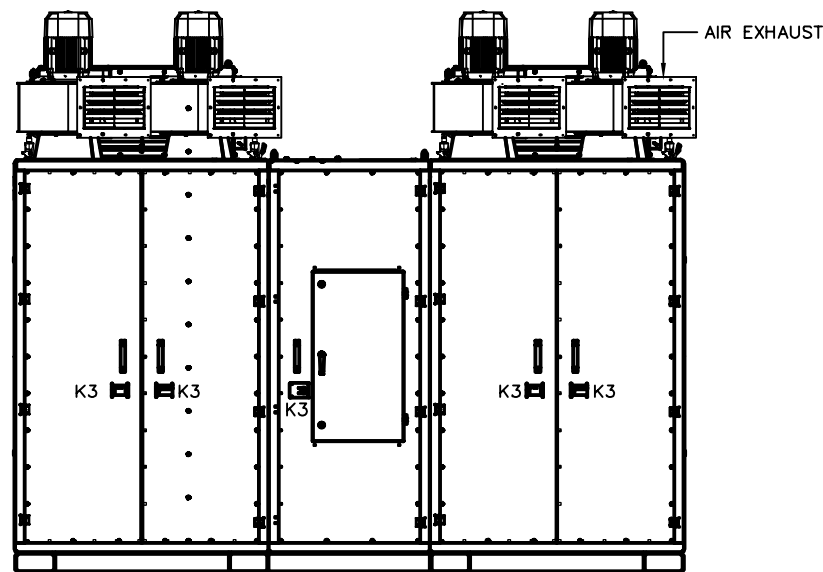
RECOMMENDED CLEARANCE
FOR INSTALLATION EASE OF
POWER CELL AND BLOWER REMOVAL

66.00 [1676.4]

TOP VIEW

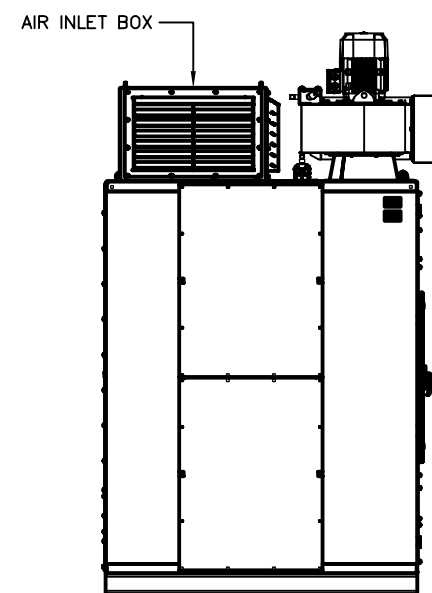


RIGHT SIDE VIEW

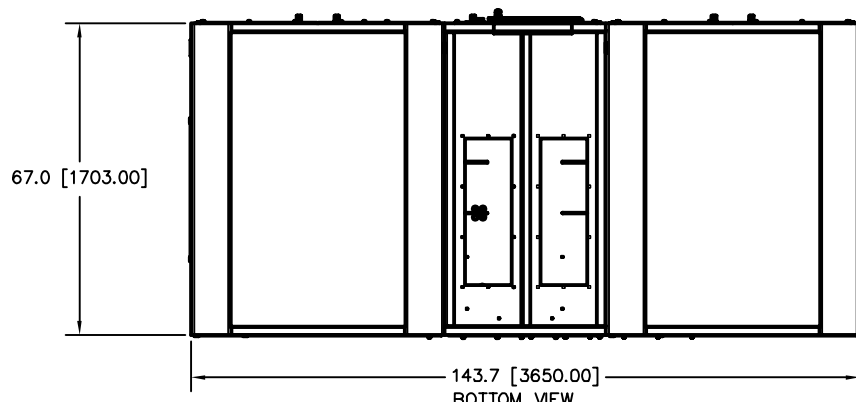


NEGATIVE CELL CABINET INPUT/OUTPUT TERMINATION CABINET POSITIVE CELL CABINET

FRONT VIEW



LEFT SIDE VIEW



BOTTOM VIEW

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/28/2022
Date
JACOBS

- NOTE:
- NOISE LEVEL FROM BRAKING CHOPPER CABINET MAY EXCEED 85dB.
 - CENTER OF GRAVITY TO BE DETERMINED AND UPDATED LATER.

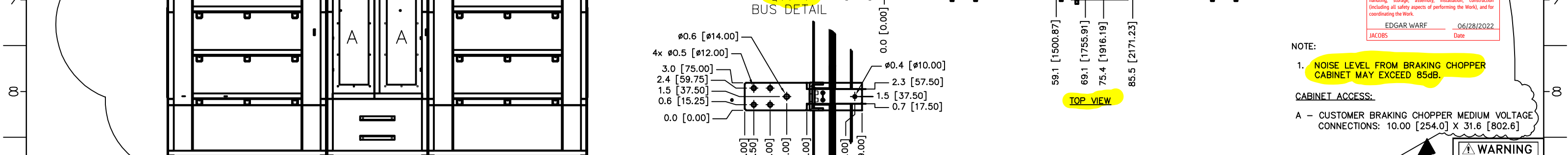
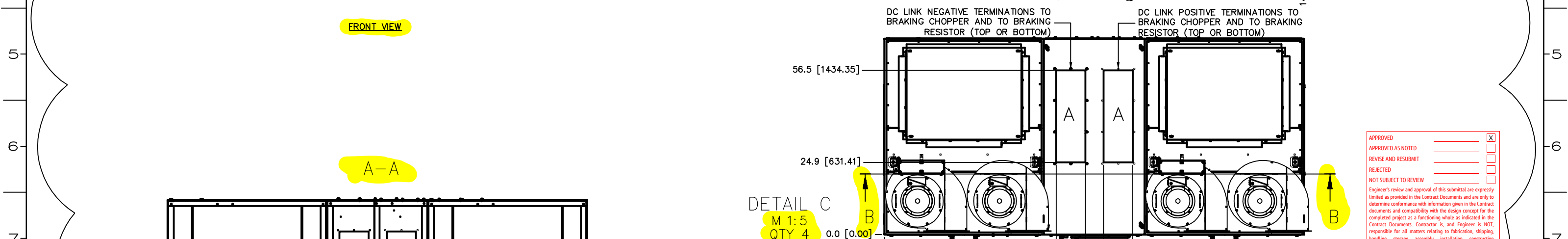
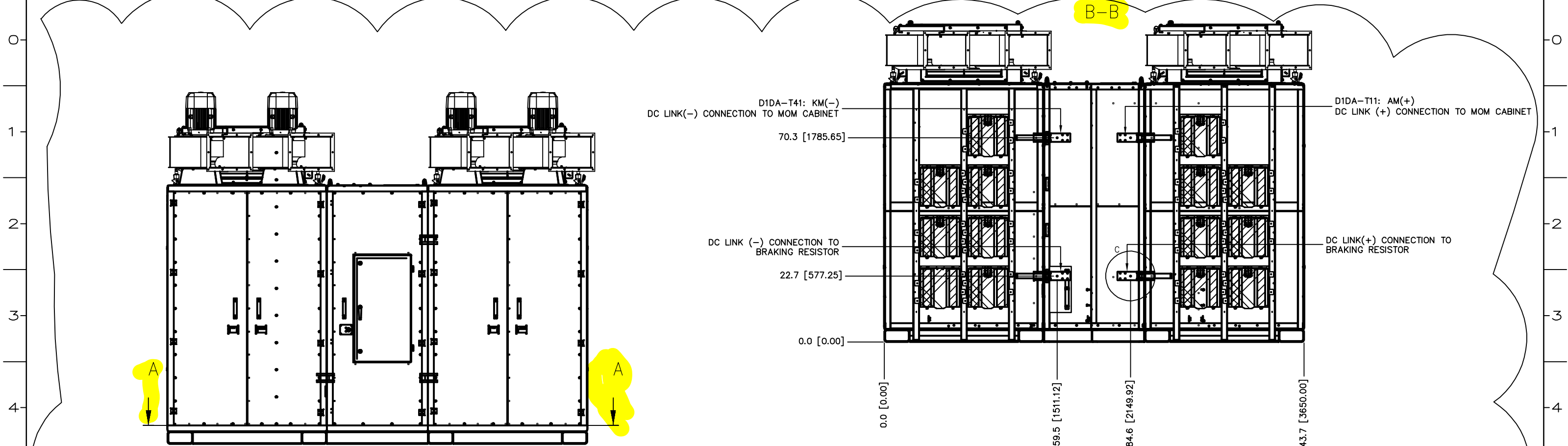
WARNING
HAZARD OF ELECTRICAL SHOCK
DISCONNECT INCOMING POWER BEFORE OPENING OR WORKING ON THIS UNIT

ESD SENSITIVE EQUIPMENT

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	REVISIONS	DATE: 08/30/21	TOLERANCES: .XX ± .03 .XXX ± .015 ANGLES ± 1°	DWGSD: D	CUSTOMER: BARNES ELECTRIC_SWBNO	DWG NO: A5E51274298A	REV: AC
			THIRD ANGLE PROJECTION	DFT: C.DENGLER	CUSTOM ORDER NUMBER: 56OP-00617	CAD FILE: A5E51274298A014	SHEET NO: 14 OF 16

A B C D E F H J K L M N P R S T

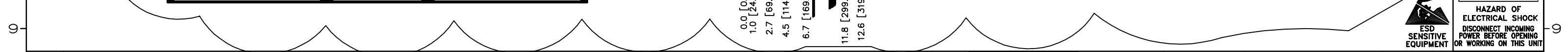
A B C D E F H J K L M N P R S T



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APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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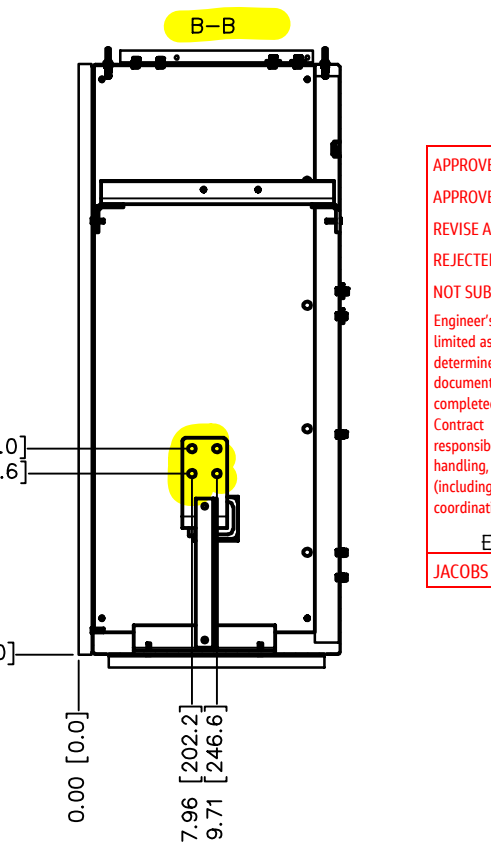
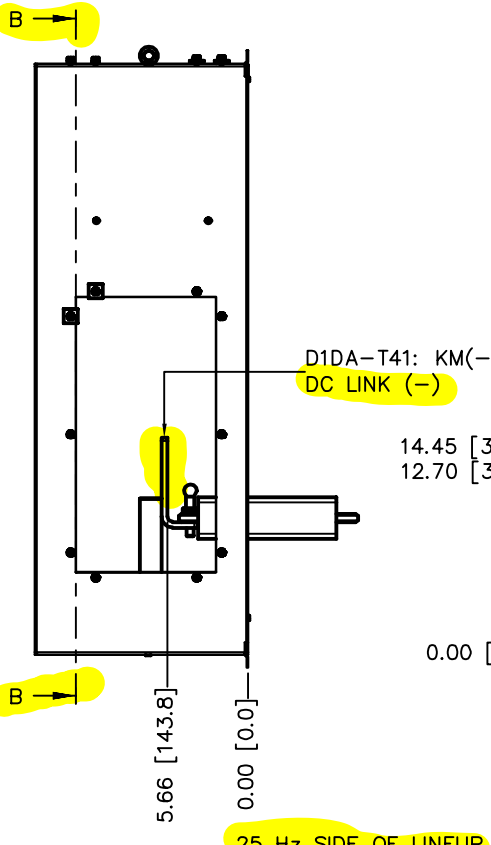
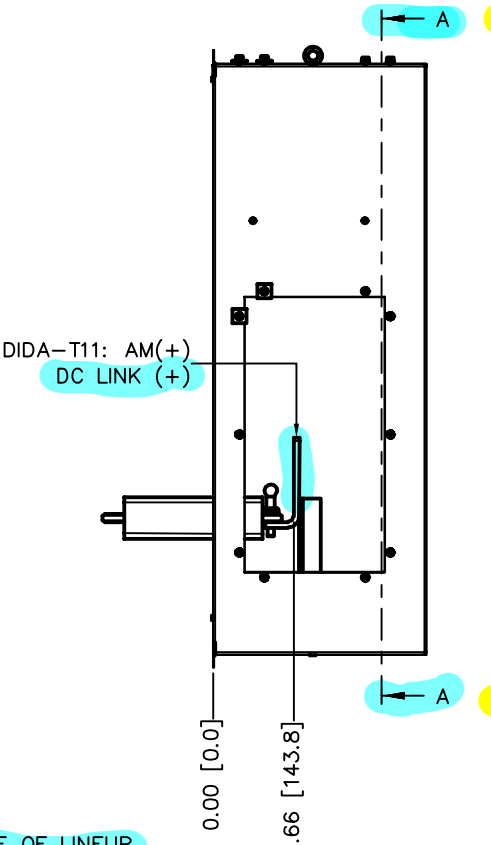
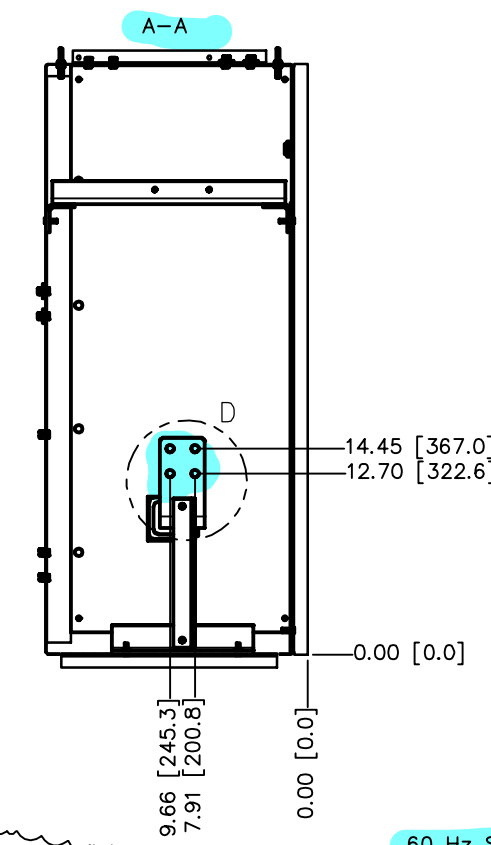
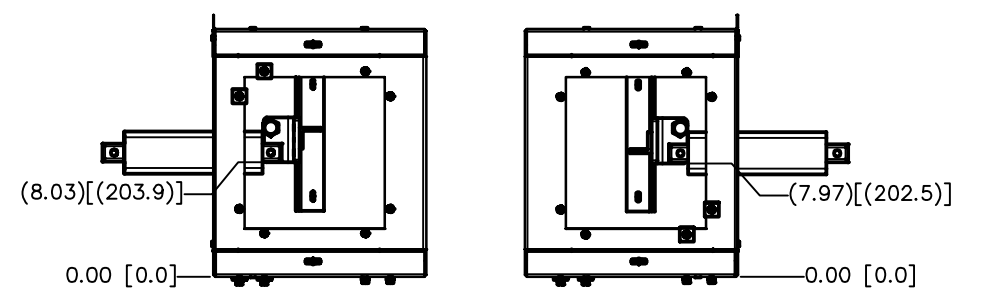
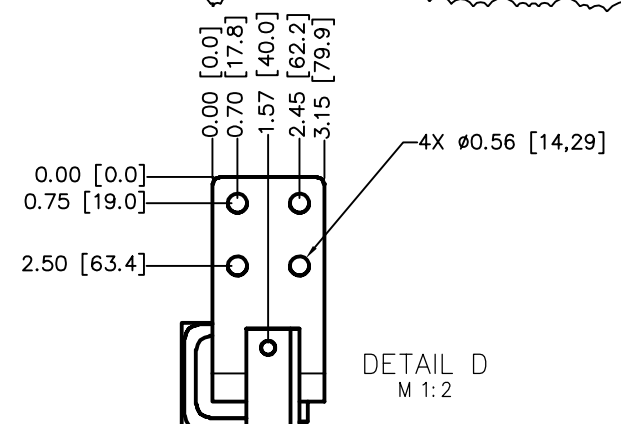
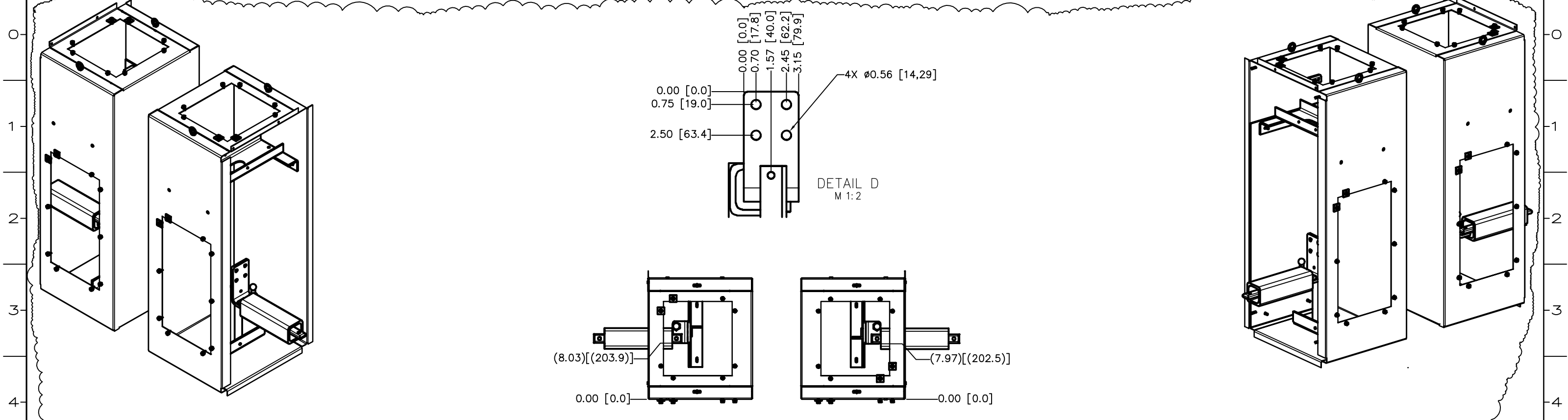
EDGAR WARF 06/28/2022
Date
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	REVISIONS	DATE: 08/30/21	TOLERANCES: .XX ± .03 .XXX ± .015 ANGLES: ± 1°	LAYER: XXXX	SH150AC, 25MVA, 144C, TYPE 7 13.8kVin/out, 60Hz TO 25Hz	
	THIRD ANGLE PROJECTION	DWG NO: A5E51274298A	DATE: 08/30/21	DRWNSZ: D	CUSTOMER: BARNES ELECTRIC_SWBNO	REV: AC
		CAD FILE: A5E51274298A015	ENGR: C. DENGLER	CUSTOMER ORDER NUMBER: 56OP-00617	ENGR: C. WENSKOVITCH	SHEET NO: 15 OF 16

A B C D E F H J K L M N P R S T DBORF

A B C D E F H J K L M N P R S T



APPROVED X
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW
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 EDGAR WARF 06/22/2022
 JACOBS Date

60 Hz SIDE OF LINEUP

25 Hz SIDE OF LINEUP

WARNING
 HAZARD OF ELECTRICAL SHOCK
 DISCONNECT INCOMING POWER BEFORE OPENING OR WORKING ON THIS UNIT
 ESD SENSITIVE EQUIPMENT

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	REVISIONS	DATE: 08/30/21	TOLERANCES: .XX ± .03 ANGLES: ± 1° THIRD ANGLE PROJECTION	LAYER: XXXX	DWGNO: C.DENGLER	CUSTOMER: BARNES ELECTRIC_SWBNO	DWG NO: A5E51274298A REV AC
					ENR: C.WENSKOVITCH	CUSTOM ORDER NUMBER: 560P-00617	CAD FILE: A5E51274298A016 SHEET NO: 16 OF 16



BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagarapowertransformer.com

SERIAL NO. N40073
MFG. DATE [redacted]

CONVERTOR DUTY TRANSFORMER

KVA 26000

LOW VOLTAGE: 12400 Δ L.V. BIL: 110 KV

HIGH VOLTAGE: 24000/13856Y H.V. BIL: 150 KV

3 PHASE 60 Hz 75 °C RISE CLASS KNAN

IMPEDANCE [redacted] % AT 26000 KVA

TRANSFORMER FILLED WITH 3528 GALLONS OF ENVIRO-TEMP FR3
CONTAINED NO DETECTABLE PCB (<1 PPM) AT TIME OF MANUFACTURE
READ INSTRUCTION BOOK 600 BEFORE HANDLING, INSTALLING
AND ENERGIZING TRANSFORMER

K-FACTOR: 2

VECTOR GROUP: Yd1

LV windings LAG
HV windings by
30 degrees

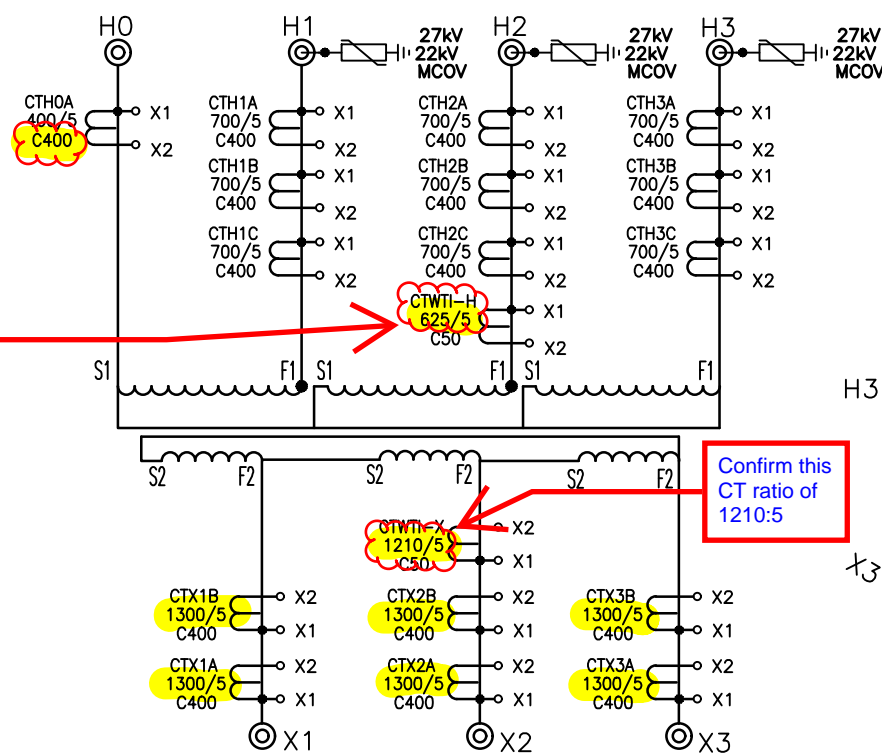
MAXIMUM OPERATING PRESSURE
7.6 P.S.I. POS. 3.9 P.S.I. NEG.
TANK SUITABLE FOR 14.7 P.S.I.

THE 25°C LIQUID LEVEL IS 16 1/2"
INCHES BELOW TOP OF HIGHEST
HANDHOLE FLANGE AND WILL CHANGE
0.94 INCHES FOR EACH 10°C
CHANGE IN LIQUID TEMPERATURE.

CONDUCTOR MATERIAL
COPPER

APPROXIMATE WEIGHTS
CORE & COILS 38,761 LB.
TANK & FITTINGS 35,026 LB.
LIQUID 27,163 LB.
TOTAL 100,950 LB.

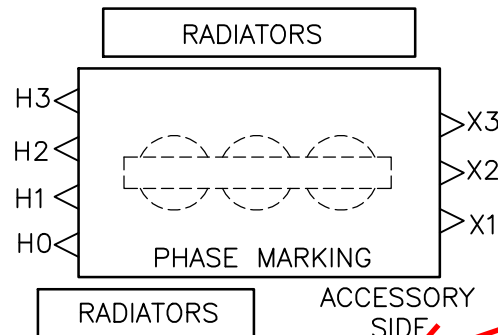
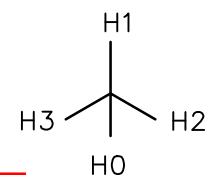
L.V. CONNECTION	12400 VOLTS	1210.6 AMPS AT 26000 KVA
H.V. CONNECTIONS	24000 VOLTS	625.5 AMPS AT 26000 KVA



HV CT	
700:5A, SR, C400, 2.0 RF	
CONNECT	RATIO
X1 - X2	700/5

LV CT	
1200:5A, SR, C400, 2.0 RF	
CONNECT	RATIO
X1 - X2	1200/5

HO CT	
400:5A, SR, C200, 2.0 RF	
CONNECT	RATIO
X1 - X2	400/5



BNS40073 Rev.1

[1] Does %Z estimated range still hold true for 26MVA rating?

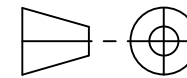
[2] Will a specific %Z (and NOT a range) be stamped on nameplate at fabrication completion?

Comments on THIS (nameplate) drawing apply elsewhere in the entirety of the submittal package (i.e., submittal SN-029, Rev1). (TYP)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:



NOTES:

1. NAMEPLATE MATERIAL IS STAINLESS STEEL, SATIN FINISH ALL ETCHING IN BLACK.
2. MEASURED VALUE FOR IMPEDANCE WILL BE STAMPED ON NAMEPLATE WHEN UNIT IS COMPLETED.
(GUARANTEED @ 7.0-8.0% @ 25000 KVA)
3. DATE OF MANUFACTURE WILL BE STAMPED ON NAMEPLATE WHEN UNIT IS COMPLETED.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 04/22/2022
JACOBS Date

Typo? Remove.

CT class was previously C400 and that's what's shown in the winding schematic to the left

REVISIONS	Rev.1 AS/MM 3/15/22
	Updated KVA from 25000 to 26000, Temp. Temp. Rise from 65 to 75 and current transformer. LV CT's ratios revised, H0 ct added. HV was delta. Total weights, gallons of oil and pressures revised. Dwg. no. was CNS40073.
NIAGARA CUSTOMER:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. NO.:	4509663191
PROJECT:	NEW ORLEANS SEWERAGE & WATER
SPECIFICATION No.:	A5E51176940, REV. AD
NIAGARA JOB No.:	N40073
REFERENCE DRAWINGS:	DXS40073 TRANSFORMER OUTLINE DWS40073 SCHEMATIC & WIRING

Confirm/Fix (TYP)

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Powering Possible
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BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagaratransformer.com

TRANSFORMER NAMEPLATE

Dr: AS/MML	Date: 11/05/21	Dwg No:	Rev:
Ck: RAB	Scale: 1:1	BNS40073	1

Confirm this CT ratio of 625:5

Confirm this CT ratio of 1210:5

CT ratio should be 1300:5



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Powering Possible.

CONVERTOR DUTY TRANSFORMER

KVA 26000

LOW VOLTAGE: 12400 Δ L.V. BIL: 110 KV
HIGH VOLTAGE: 24000/13856Y H.V. BIL: 150 KV
3 PHASE 60 Hz 75 °C RISE CLASS KNAN
IMPEDANCE _____ % AT 26000 KVA

TRANSFORMER FILLED WITH 3528 GALLONS OF ENVIRO-TEMP FR3
CONTAINED NO DETECTABLE PCB (<1 PPM) AT TIME OF MANUFACTURE
READ INSTRUCTION BOOK 600 BEFORE HANDLING, INSTALLING
AND ENERGIZING TRANSFORMER

K-FACTOR: 2

VECTOR GROUP: Yd1

L.V. CONNECTION	12400 VOLTS	1210.6 AMPS AT 26000 KVA
H.V. CONNECTIONS	24000 VOLTS	625.5 AMPS AT 26000 KVA

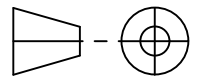
SERIAL NO. N40073
MFG. DATE _____

THIS FILE (CNS40073.001a)
APPEARS TO BE A DUPLICATE
OF DWG BNS40073 REV 1 WITH
FILE NAME CNS40073.001. BOTH
FILES WERE INCLUDED IN
SN-029-01 FOR REVIEW.

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DIMENSIONS IN INCHES UNLESS
NOTED OTHERWISE.

PROJECTION:



MAXIMUM OPERATING PRESSURE
7.6 P.S.I. POS. 3.9 P.S.I. NEG.
TANK SUITABLE FOR 14.7 P.S.I.

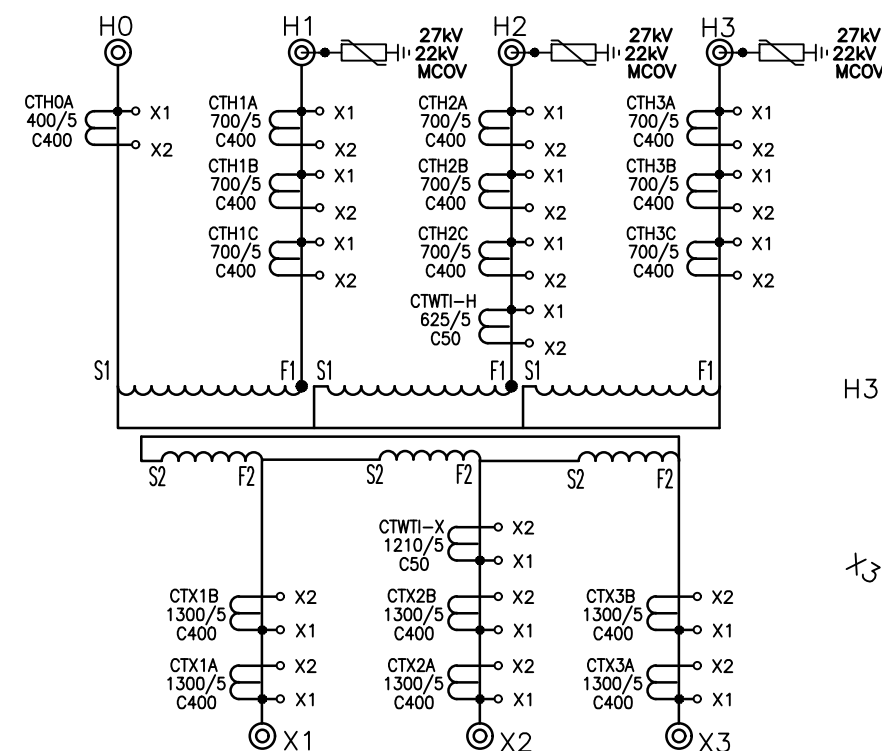
THE 25°C LIQUID LEVEL IS 16 1/2"
INCHES BELOW TOP OF HIGHEST
HANDHOLE FLANGE AND WILL CHANGE
0.94 INCHES FOR EACH 10°C
CHANGE IN LIQUID TEMPERATURE.

CONDUCTOR MATERIAL

COPPER

APPROXIMATE WEIGHTS

CORE & COILS 38,761 LB.
TANK & FITTINGS 35,026 LB.
LIQUID 27,163 LB.
TOTAL 100,950 LB.

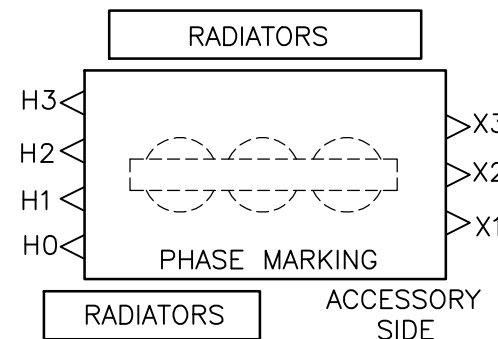
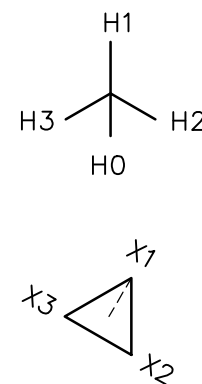


HV CT		LV CT	
700:5A, SR, C400, 2.0 RF		1200:5A, SR, C400, 2.0 RF	
CONNECT	RATIO	CONNECT	RATIO
X1 - X2	700/5	X1 - X2	1200/5

HO CT	
400:5A, SR, C200, 2.0 RF	
CONNECT	RATIO
X1 - X2	400/5

1300:5

The diagram to the
left shows C400,
which is correct?



BNS40073 Rev.1

NOTES:

1. NAMEPLATE MATERIAL IS STAINLESS STEEL, SATIN FINISH
ALL ETCHING IN BLACK.
2. MEASURED VALUE FOR IMPEDANCE WILL BE STAMPED ON
NAMEPLATE WHEN UNIT IS COMPLETED.
(GUARANTEED @ 7.0-8.0% @ 25000 KVA)
3. DATE OF MANUFACTURE WILL BE STAMPED ON NAMEPLATE
WHEN UNIT IS COMPLETED.

[1] Comments on OTHER (nameplate)
drawing (CNS40073.001) apply on this
drawing (CNS40073.001a) and elsewhere
throughout the entirety of the submittal
package (i.e., submittal SN-029, Rev1).
(TYP)

[2] See comments on drawing
CNS40073.001.

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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coordinating the Work.

EDGAR WARF _____ 04/22/2022
JACOBS _____ Date

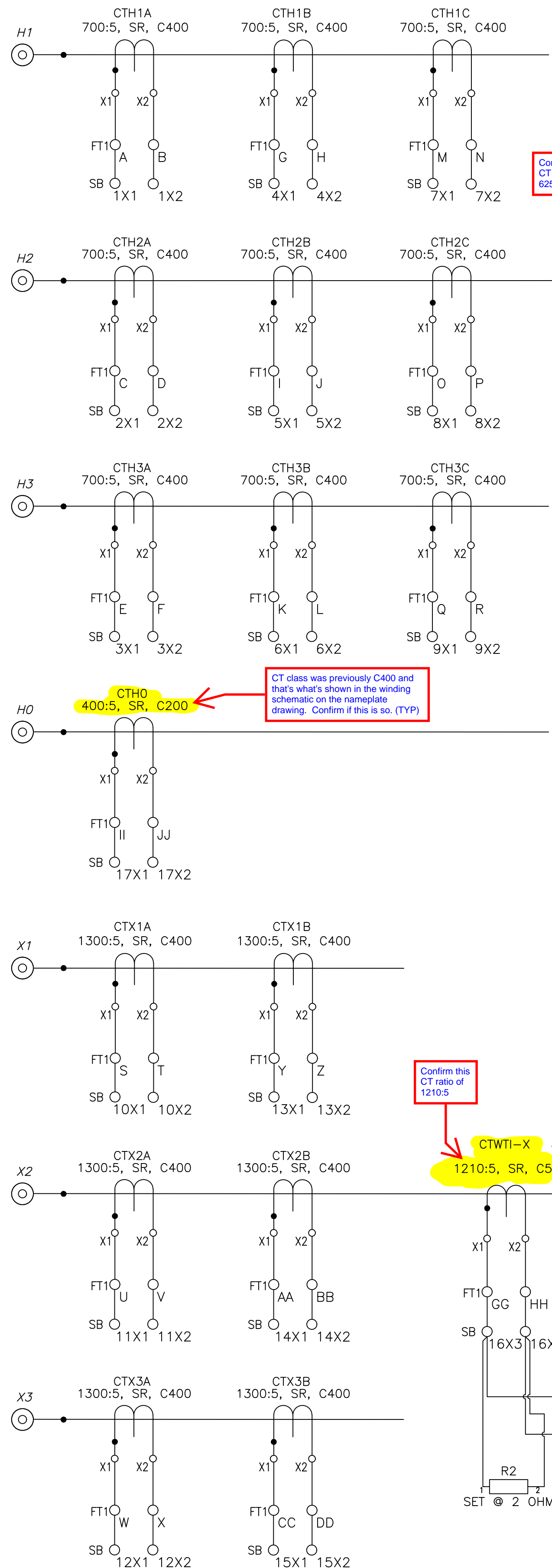
REVISIONS	Rev.1 AS/MM 3/15/22 Updated KVA from 25000 to 26000, Temp. Temp. Rise from 65 to 75 and current transformer. LV CT's ratios revised, H0 ct added. HV was delta. Total weights, gallons of oil and pressures revised. Dwg. no. was CNS40073
	NIAGARA CUSTOMER: SIEMENS INDUSTRY INC. CUSTOMER P.O. NO. 4509663191 PROJECT: NEW ORLEANS SEWERAGE & WATER SPECIFICATION No.: A5E51176940, REV. AD NIAGARA JOB No.: N40073 REFERENCE DRAWINGS: DXS40073 TRANSFORMER OUTLINE DWS40073 SCHEMATIC & WIRING

NIAGARA POWER TRANSFORMER
Powering Possible

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BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagaratransformer.com

TRANSFORMER NAMEPLATE

Dr: AS/MML	Date: 11/05/21	Dwg No:	Rev:
Ck: RAB	Scale: 1:1	BNS40073	1



Confirm this CT ratio of 625:5

CTWTI-H
625:5, SR, C50

High Voltage (HV) Winding Temperature Indicator (WTI) Gauge and CT for heater coil. Indicate wattage & voltage. (TYP)

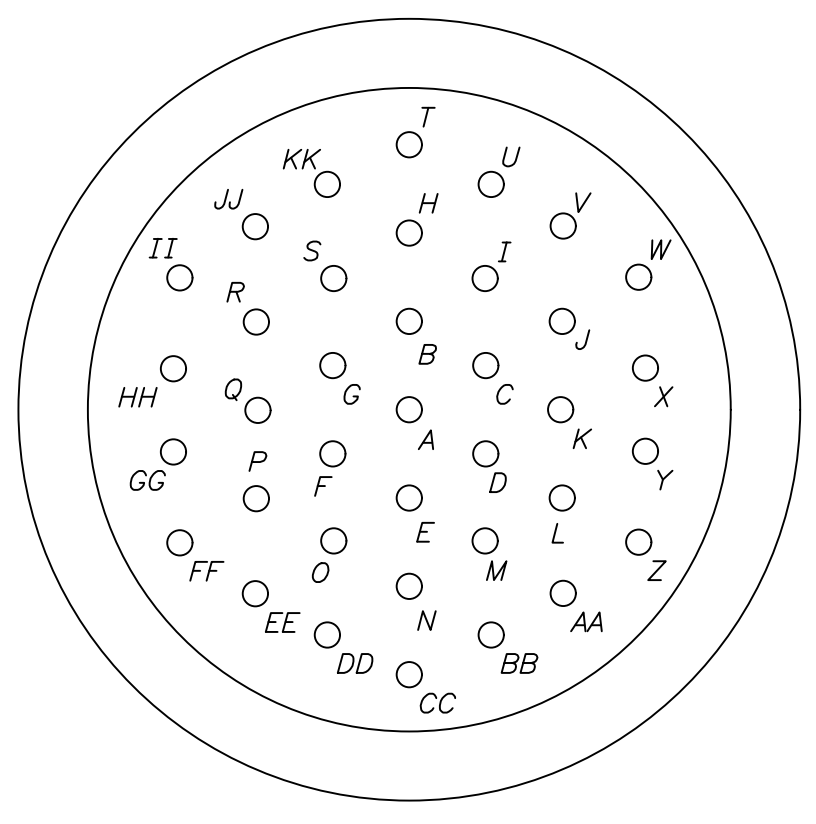
CT class was previously C400 and that's what's shown in the winding schematic on the nameplate drawing. Confirm if this is so. (TYP)

Confirm this CT ratio of 1210:5

Low Voltage (LV) Winding Temperature Indicator (WTI) Gauge and CT for heater coil. Indicate wattage & voltage. (TYP)

CAUTION: OPERATION OF CURRENT TRANSFORMERS WITH SECONDARY WINDINGS OPEN CIRCUITED CAN RESULT IN HIGH VOLTAGES ACROSS THE SECONDARY TERMINALS OF THE CURRENT TRANSFORMERS, WHICH MAY BE DANGEROUS TO PERSONNEL OR EQUIPMENT. CT SECONDARIES SHOULD ALWAYS BE SHORT CIRCUITED BEFORE OPENING THE CIRCUIT. THE SECONDARIES OF THE CURRENT TRANSFORMERS USED ON THIS TRANSFORMER ARE CONNECTED TO SHORTING TYPE TERMINAL BLOCKS. THE TRANSFORMER IS SHIPPED WITH THE SECONDARIES SHORTED. THE SECONDARIES OF CURRENT TRANSFORMERS MUST BE GROUNDED. REFER TO SECTION 250-170 OF THE NATIONAL ELECTRICAL CODE.

FT1 STUD DIAGRAM
37 STUD BUSHING FOR CT SECONDARY OUTLETS



EXTERNAL CONNECTION	TERMINAL No.	INTERNAL CONNECTION
SB:1X1	A	CTH1A:X1
SB:1X2	B	CTH1A:X2
SB:2X1	C	CTH2A:X1
SB:2X2	D	CTH2A:X2
SB:3X1	E	CTH3A:X1
SB:3X2	F	CTH3A:X2
SB:4X1	G	CTH1B:X1
SB:4X2	H	CTH1B:X2
SB:5X1	I	CTH2B:X1
SB:5X2	J	CTH2B:X2
SB:6X1	K	CTH3B:X1
SB:6X2	L	CTH3B:X2
SB:7X1	M	CTH1C:X1
SB:7X2	N	CTH1C:X2
SB:8X1	O	CTH2C:X1
SB:8X2	P	CTH2C:X2
SB:9X1	Q	CTH3C:X1
SB:9X2	R	CTH3C:X2
SB:10X1	S	CTX1A:X1
SB:10X2	T	CTX1A:X2
SB:11X1	U	CTX2A:X1
SB:11X2	V	CTX2A:X2
SB:12X1	W	CTX3A:X1
SB:12X2	X	CTX3A:X2
SB:13X1	Y	CTX1B:X1
SB:13X2	Z	CTX1B:X2
SB:14X1	AA	CTX2B:X1
SB:14X2	BB	CTX2B:X2
SB:15X1	CC	CTX3B:X1
SB:15X2	DD	CTX3B:X2
SB:16X1	EE	CTWTI-H:X1
SB:16X2	FF	CTWTI-H:X2
SB:16X3	GG	CTWTI-X:X1
SB:16X4	HH	CTWTI-X:X2
SB:16X5	II	CTH0:X1
SB:17X1	JJ	CTH0:X2
SPARE	KK	SPARE

[1] Confirm that device numbers are correct. (TYP)

[2] Do HTR1-2 and HTR3-4 device numbers correspond to LV & HV WTI heater elements shown in schematic at left??? If so, correct.

Confirm wattage. Sizes are inconsistent across drawings in submittal. (TYP)

WIRING NOTES:

- TRANSFORMER CONTROL BOX IS NEMA 4X, 42" H X 48" W X 12" D WITH PADLOCKABLE DOORS, STAINLESS STEEL HINGE DOOR STOP AND REMOVABLE BOTTOM PLATE. HEATERS AND BREATHERS ARE PROVIDED FOR CONDENSATION FREE OPERATION.
- EXTERNAL WIRING IS RUN IN RIGID GALVANIZED STEEL (RGS) CONDUIT WITH SHORT LENGTHS OF FLEXIBLE LIQUID-TIGHT CONDUIT AT DEVICE ENDS.
- PANEL WIRING IS 600V, 90°C, SIS. WIRE IN CONDUIT IS 600V, 90°C, SIS/XHHW. GAUGE LEADS ARE #16 AWG MINIMUM VIA CABLES, CONTROL WIRING IS #14 AWG MINIMUM, POWER & CT WIRING IS #10 AWG. CT WIRES TO BE YELLOW.
- ALL GROUND CONDUCTORS ARE GREEN.
- ALL LEADS ARE IDENTIFIED WITH HEAT SHRINK SLEEVE TYPE WIRE MARKERS AT BOTH ENDS OF WIRES.
- ALARM CONTACT WIRING FROM GAUGES TO TERMINAL BLOCKS FOLLOW ANSI COLOR CODES.
- TERMINAL BLOCKS FOR CURRENT TRANSFORMER CONNECTIONS ARE SHORTING TYPE, RATED FOR 30A, 600V. OTHER TERMINAL BLOCKS ARE RATED FOR 30A, 600V, WITH BINDING HEAD SCREWS AND WHITE MARKER STRIPS.
- CRIMP TERMINALS FOR PANEL WIRING ARE SEAMLESS NON-INSULATED RING TYPE.
- DEVICES IN CONTROL BOX ARE IDENTIFIED WITH INDOOR/OUTDOOR VINYL TYPE LABELS, SUITABLE FOR -40° TO +120°C.
- ALARM CONTACTS ARE SHOWN IN THEIR NORMAL OPERATING CONDITION (NON-ALARM) UNLESS STATED OTHERWISE.
- CURRENT TRANSFORMER CIRCUIT, 120VAC AND 125VDC POWER CIRCUITS SHALL BE RUN SEPARATE FROM EACH OTHER IN CONTROL WIRING.
- WIRE TO BE BUNDLED TOGETHER AS PER VOLTAGE SEGREGATION AND TO BE TIED AT 15" INTERVAL BY CABLE TIES IN THE PANDUITS.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, construction, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 04/22/2022
Date

Confirm and/or Fix (TYP ALL DWGS)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

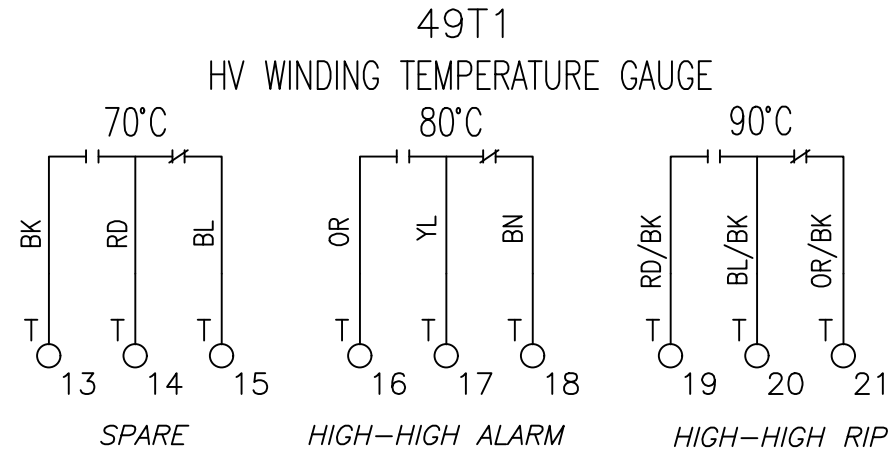
REVISIONS

REV.1 GJS 3/15/22
CTH0 ADDED, LV CNGD TO 1300:5
FROM 1200:5, CTWTI-H CNGD TO 625:5
FROM 600:5, CTWTI-X CNGD TO 1210:5
FROM 1165:5

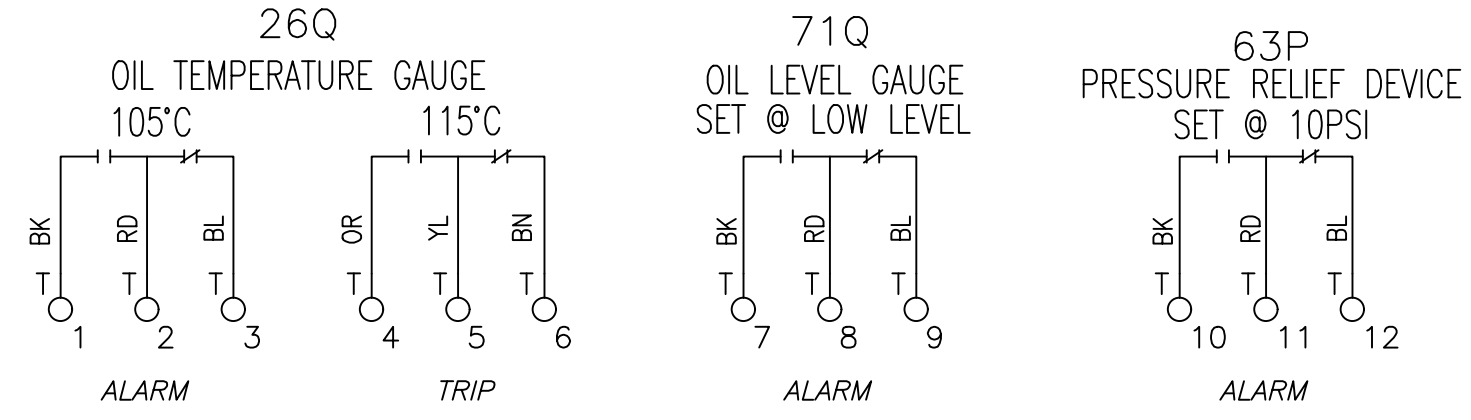
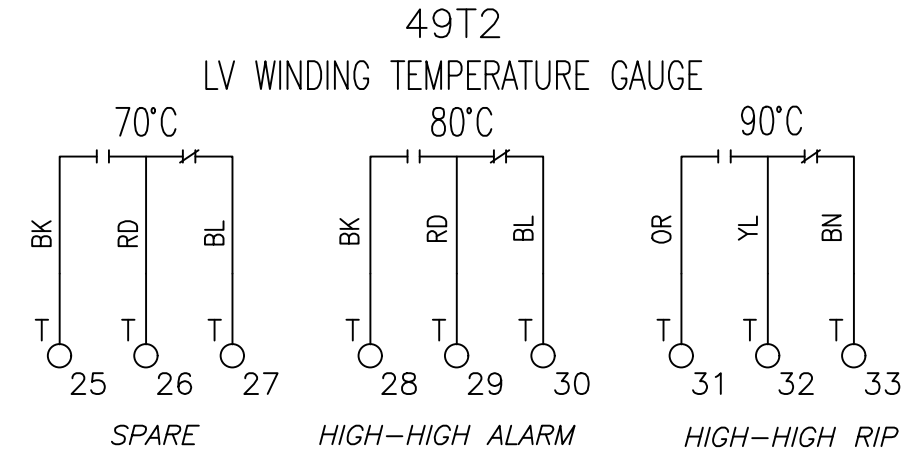
CUSTOMERS NAME:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O	4509663191 ITEM 000020
PROJECT:	NEW ORLEANS SEWERAGE & WATER
SPECIFICATION NO.	A5E51176940, REV. AD
NIAGARA JOB No.	N40073
DRAWING REF:	TRANSFORMER NAMEPLATE CNS40073 TRANSFORMER OUTLINE OXS40073

		1755 DALE ROAD BUFFALO, NEW YORK, USA (716)-896-6500 www.niagarapowertransformer.com
XFMR CT, LEGENDS, SEAL IN AND N2 SYS SCHEMATICS		
DWN: GJS	DATE: 9/1/21	Dwg No.
CHK: JB	Plot Scale: 1/2	DWS40073-1

(THERMAL PLATE CIRCUIT SHOWN ON DWS40073-1)



(THERMAL PLATE CIRCUIT SHOWN ON DWS40073-1)



SWITCH RATINGS:
(RATINGS FOR DEVICES 26Q, 49T1&2, 63P, 71Q, 63RP, 63PV)
15 AMPS @ 125, 250 AND 480V AC
2 AMPS @ 48V, DC NON-INDUCTIVE
1/2 AMP @ 125V, DC NON-INDUCTIVE
1/4 AMP @ 250V, DC NON-INDUCTIVE

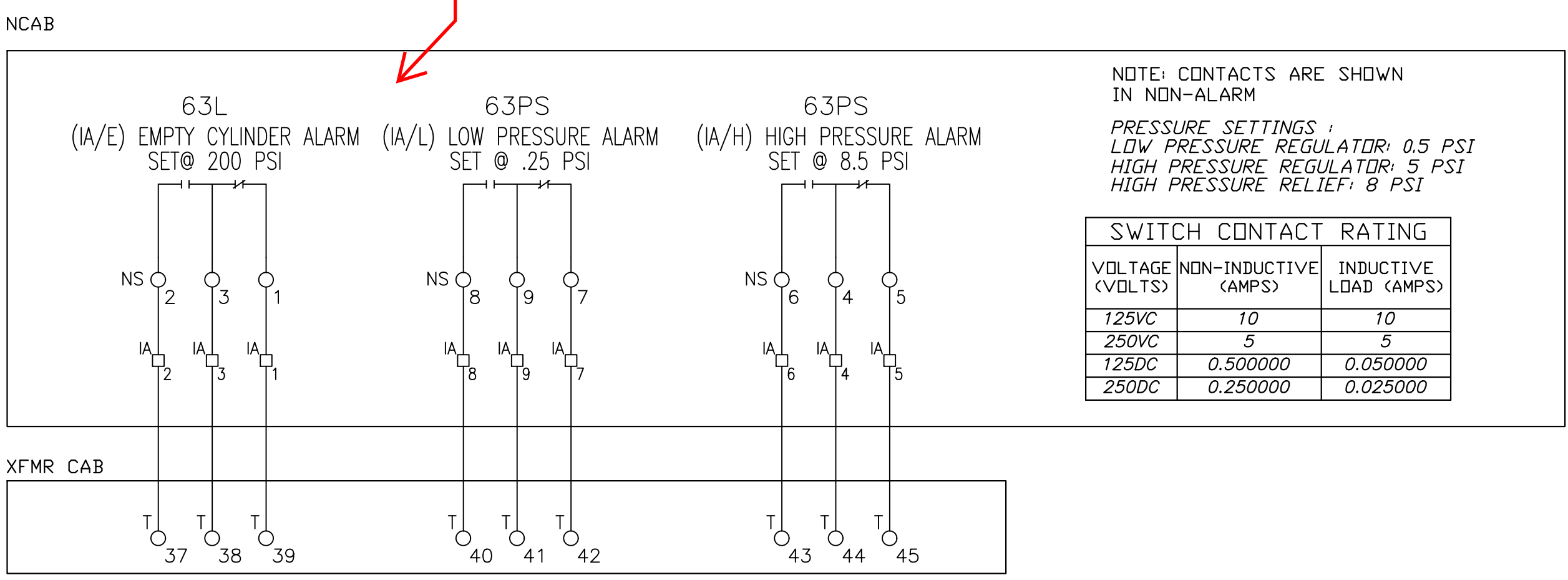
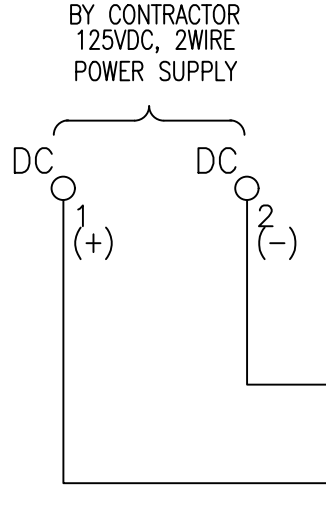
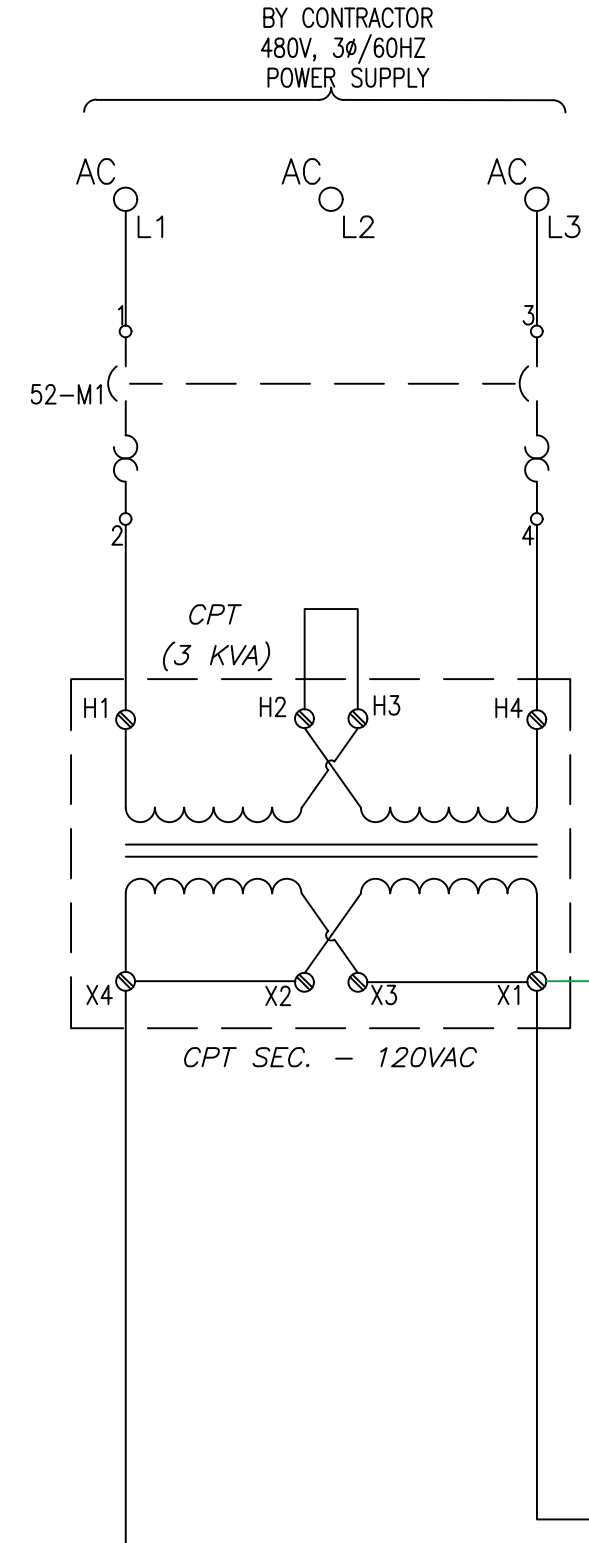
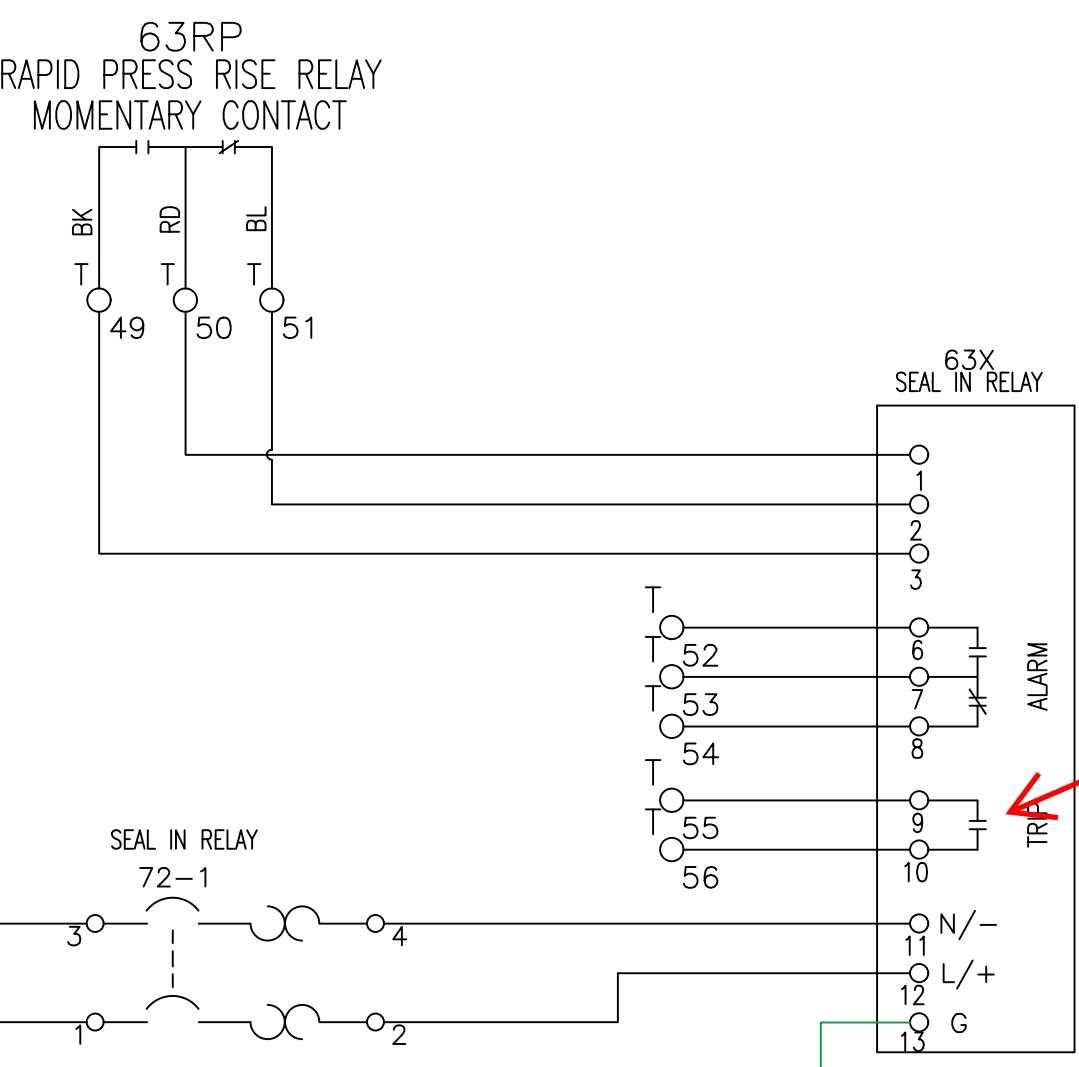
FACTORY SETTING

63X SUPPLY VOLTAGE	JUMPER POSITION J1
120 AC	3-4
24 DC	1-2
48 DC	2-3
125 DC	3-4

WHERE $L(\text{HENRYS}) < .070$
 $R(\text{OHMS})$

COIL CONSUMPTION — 8.28 WATTS

63X SEAL - IN - RELAY	CONTACT RATING	
	MAKE (AMPS)	CARRY (AMPS)
120 AC	30	8
240 AC	15	8
24 DC	8	8
48 DC	0.58	2
125 DC	0.22	1
250 DC	0.11	1



SWITCH CONTACT RATING

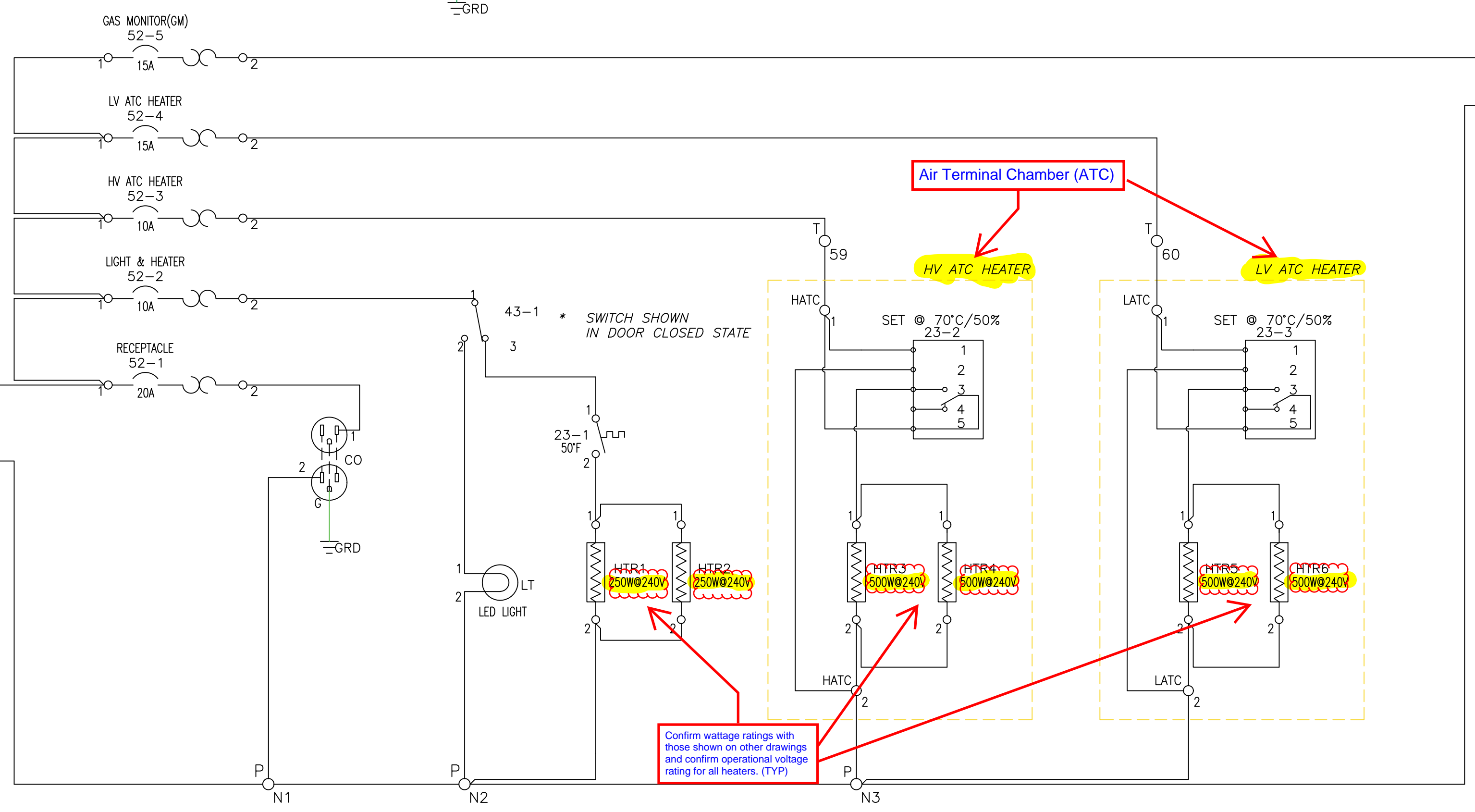
VOLTAGE (VOLTS)	NON-INDUCTIVE (AMPS)	INDUCTIVE LOAD (AMPS)
125VC	10	10
250VC	5	5
125DC	0.500000	0.050000
250DC	0.250000	0.025000

I/O list says 3 signals in parallel for high temp. Which three? What of the others?

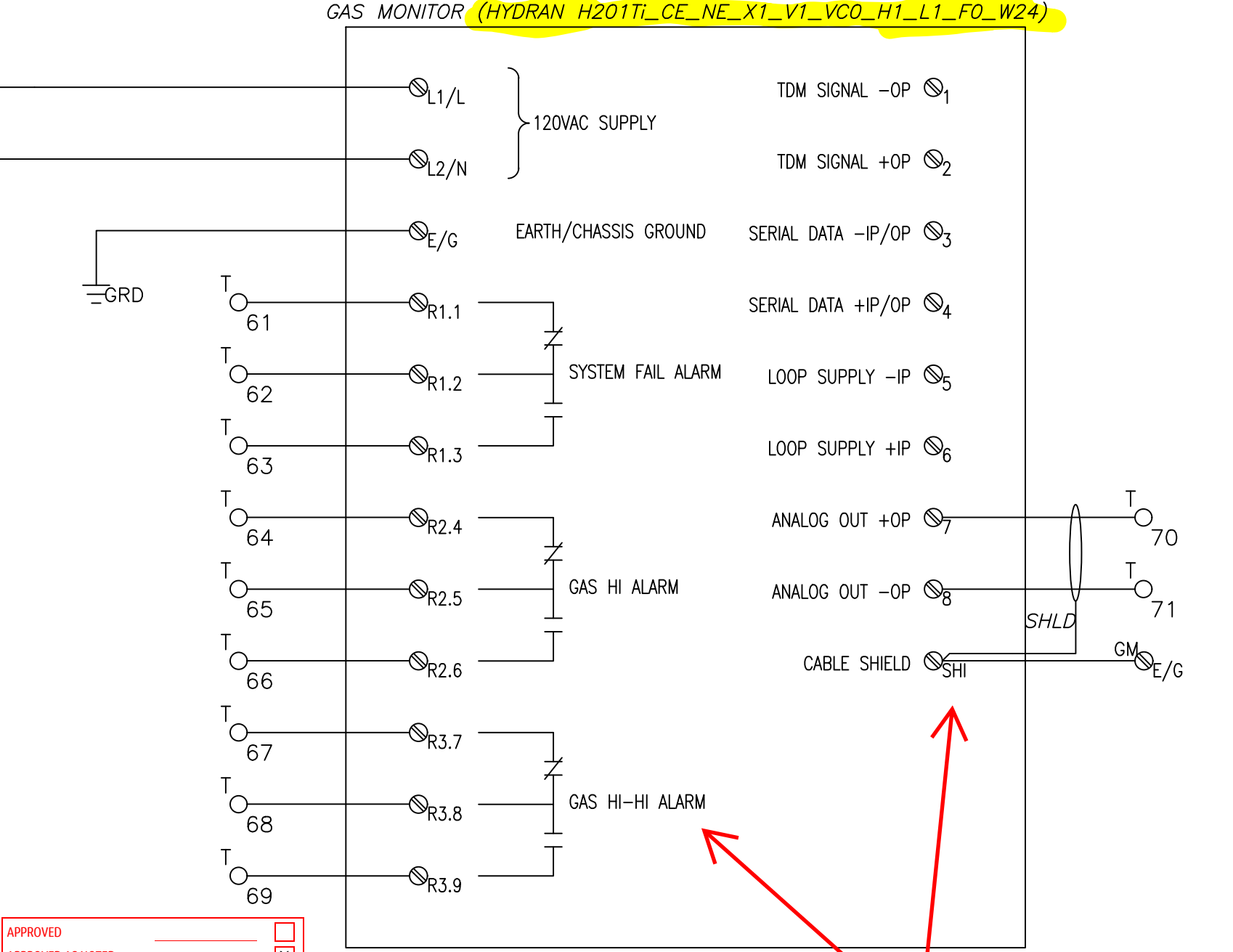
These signals are not shown in I/O list

In I/O list.

See commentary elsewhere in submittal Bill of Material (BOM) regarding GE Hydran SYSTEM model and apply here.



Confirm wattage ratings with those shown on other drawings and confirm operational voltage rating for all heaters. (TYP)



3 signals in series shown on I/O list for 60 Hz xfmr common alarm. Is Analog brought in? It is not shown.

Confirm and/or Fix (TYP ALL DWGS)

APPROVED

APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

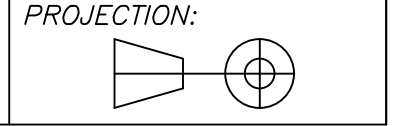
EDGAR WARF Date: 04/22/2022
JACOBS

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REVISIONS

REV.1	GJS	3/22/22	REVISED ALARM CKT PER CUSTOMER
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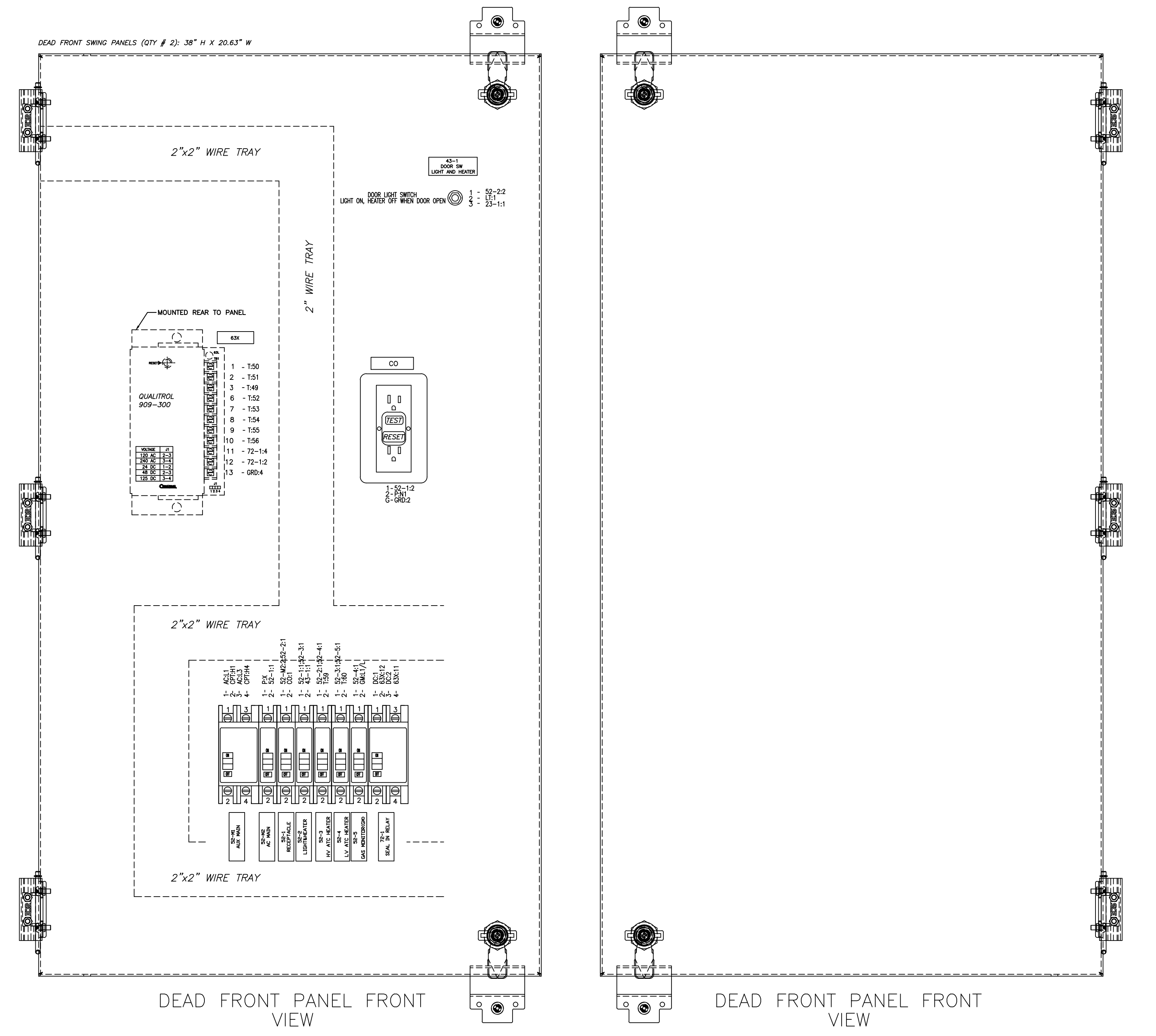
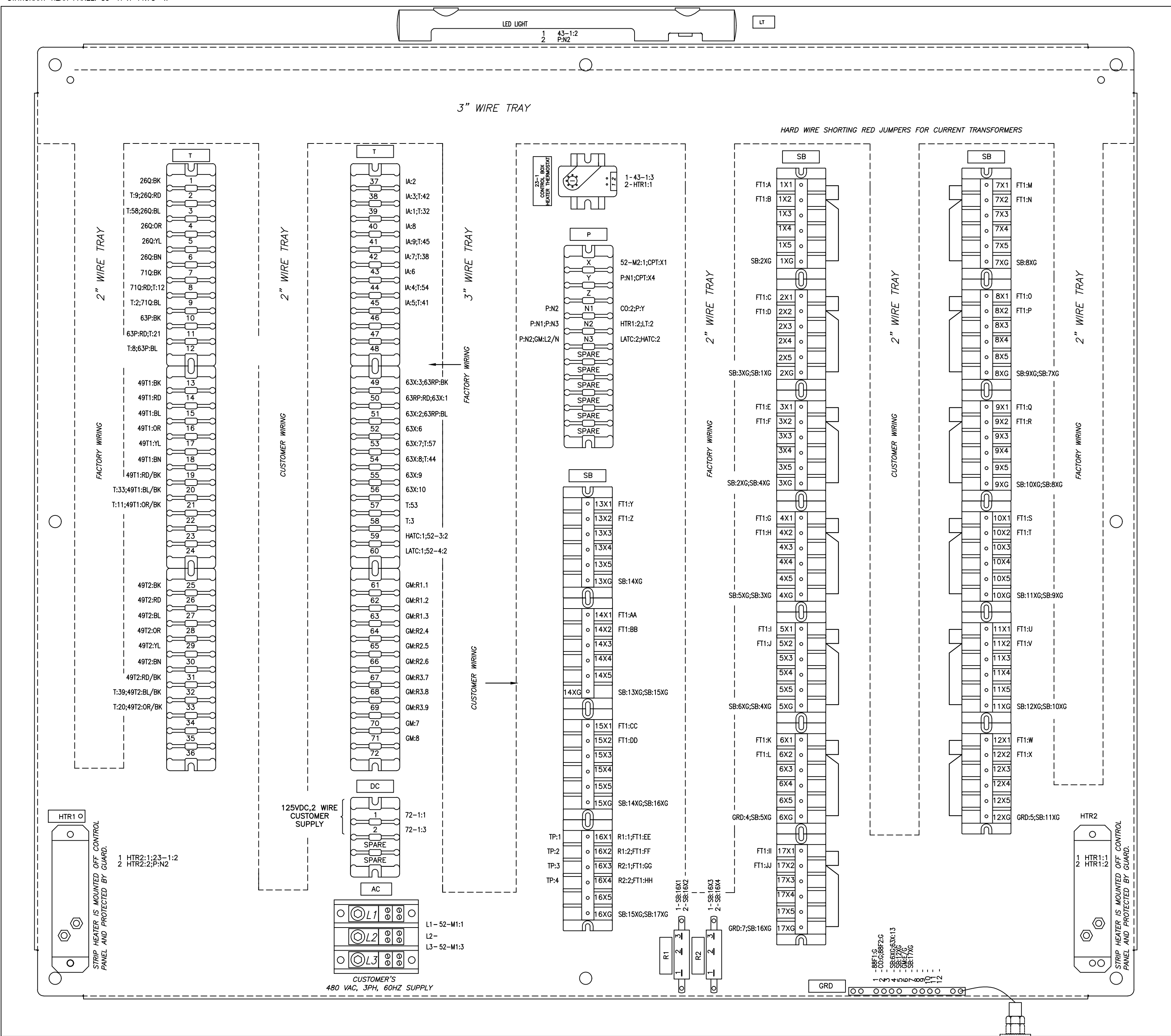


CUSTOMERS NAME: SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O. 4509663191 ITEM 000020
PROJECT: NEW ORLEANS SEWERAGE & WATER
SPECIFICATION NO. A5E51176940, REV. AD
NIAGARA JOB No. N40073
DRAWING REF: TRANSFORMER NAMEPLATE CNS40073
TRANSFORMER OUTLINE DWS40073

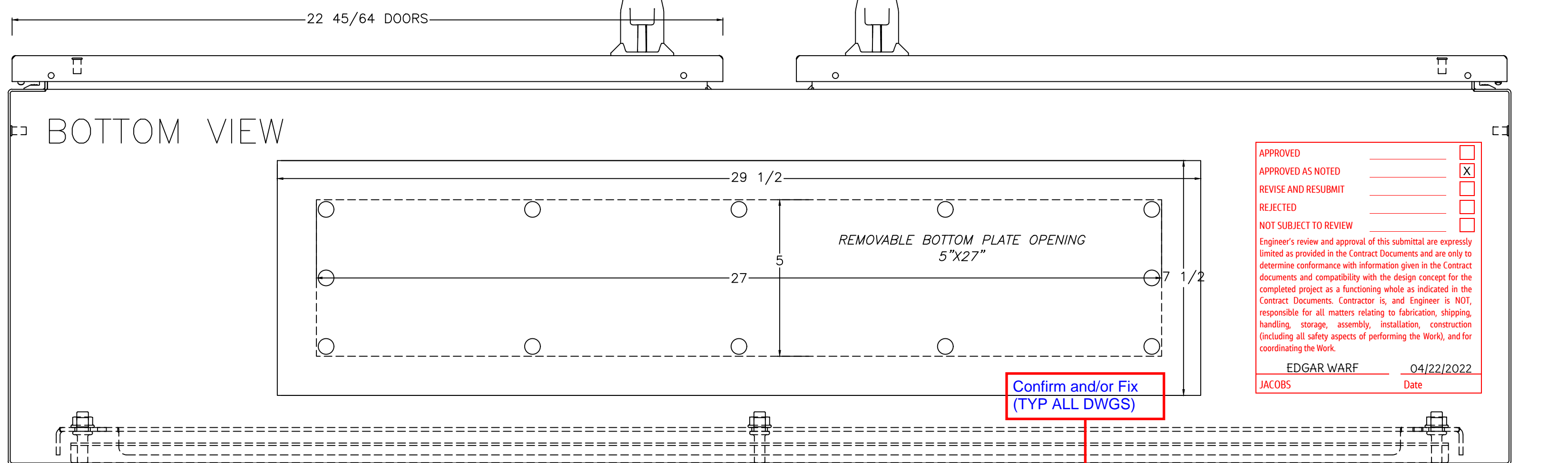
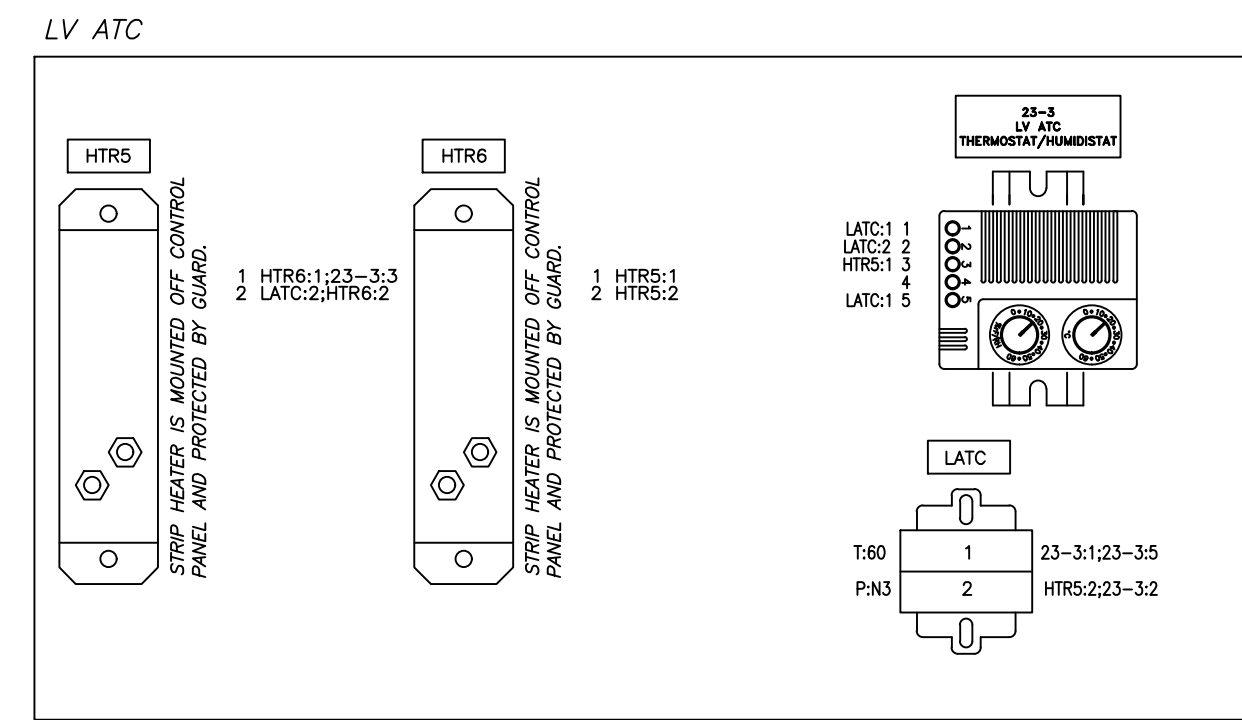
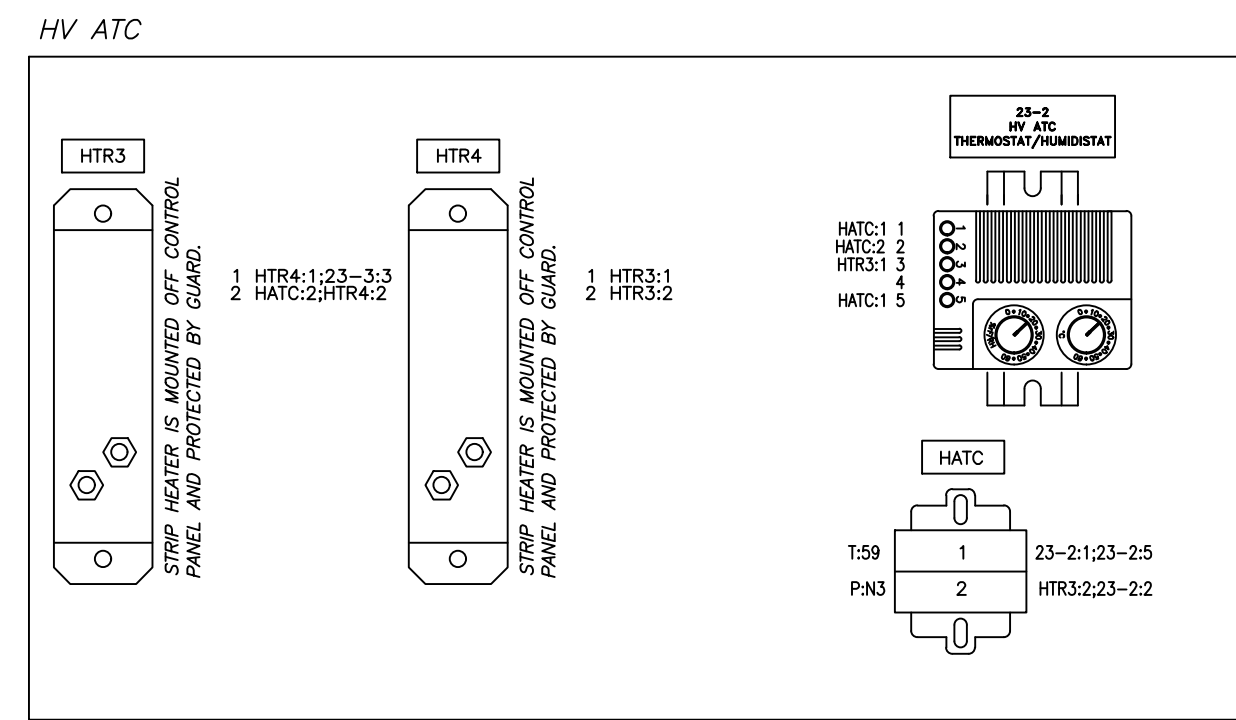
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FAN CONTROL & ALARM SCHEMATICS

DWN: GJS	DATE: 9/1/21	Dwg No.	Rev
CHK: JB	Plot Scale: 1/2	DWS40073-2	1



NOTE: REFER DWS40073-1 FOR THE WIRING NOTE



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARE 04/22/2022
JACOBS Date

Confirm and/or Fix (TYP ALL DWGS)

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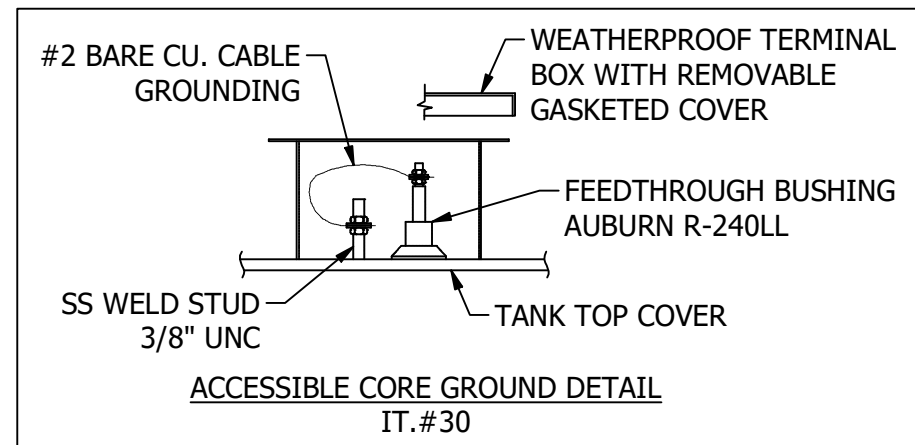
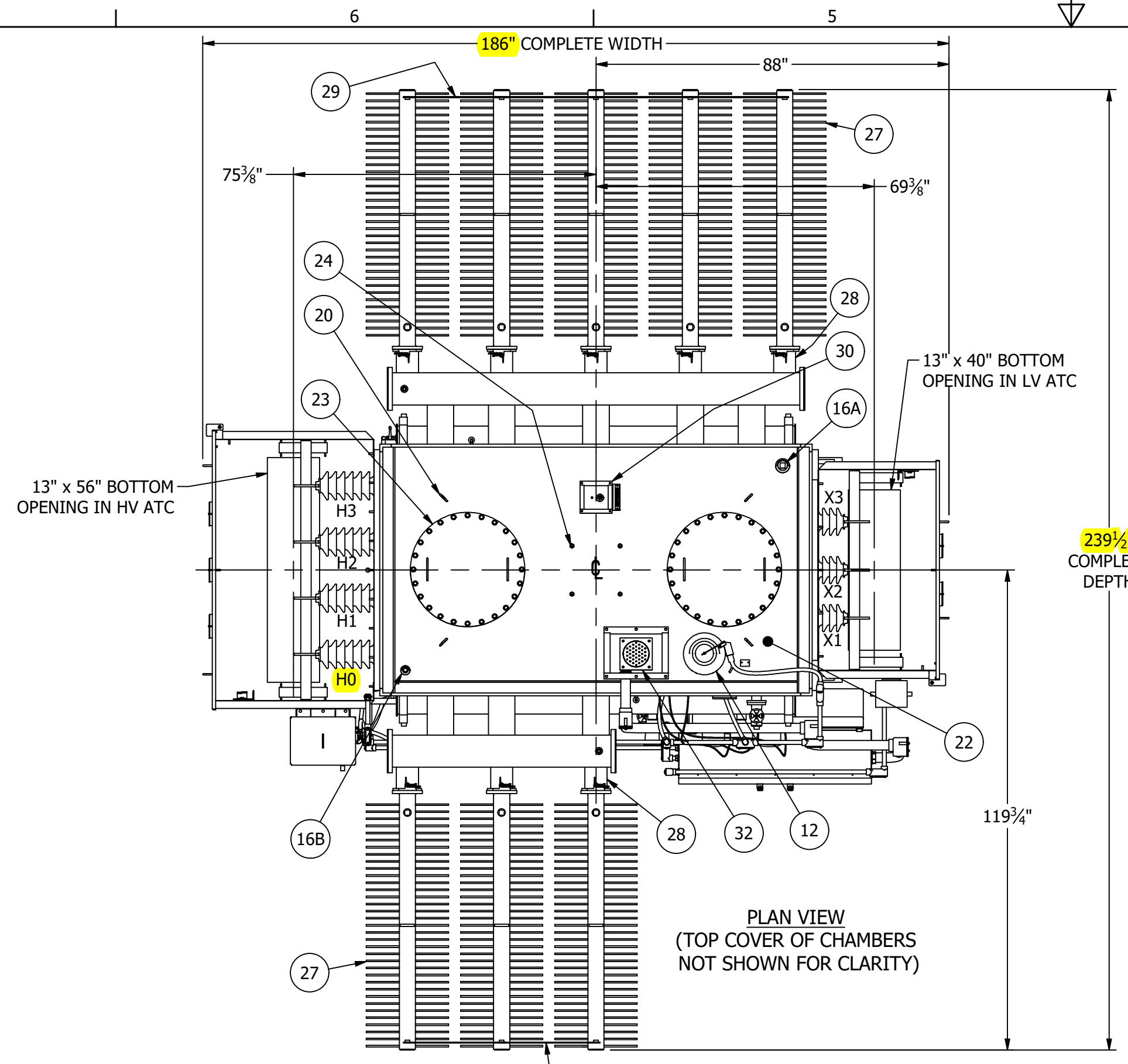
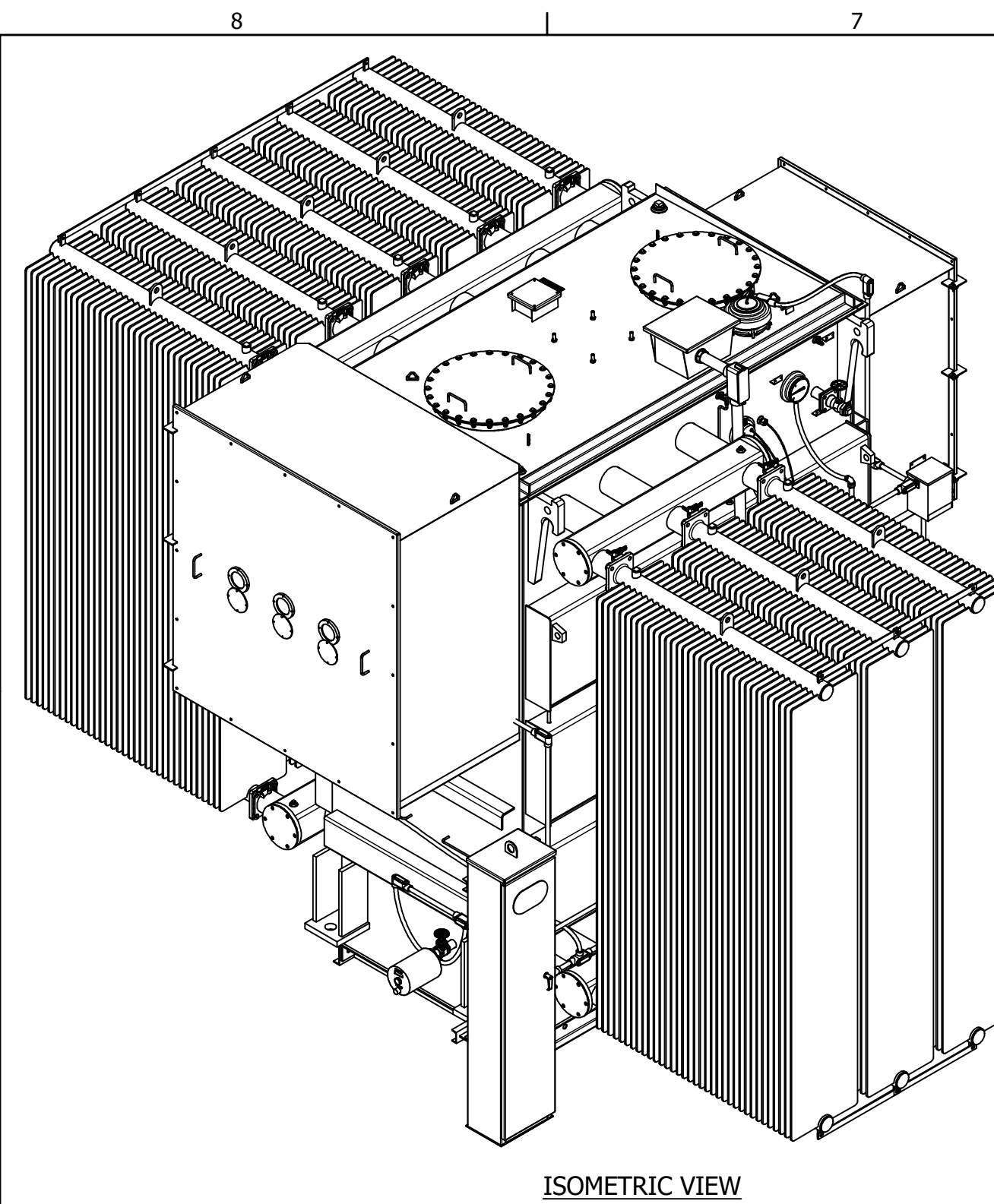
PROJECTION:

REV. 1	GJS	3/15/22	JUMPER REVISED PER ALARM CIRCUIT CHANGE
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CUSTOMERS NAME: SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O: 4509663191 ITEM 000020
PROJECT: NEW ORLEANS SEWERAGE & WATER
SPECIFICATION NO.: A5E1176940, REV. AD
NIAGARA JOB No.: N40073

DRAWING REF.: TRANSFORMER NAMEPLATE DWS40073
TRANSFORMER OUTLINE DWS40073

1755 DALE ROAD BUFFALO, NEW YORK, USA (716)-896-6500 www.niagarapowertransformer.com	
TRANSFORMER CONTROL BOX ARRANGEMENT & WIRING DIAGRAM	
DWN: GJS	DATE: 9/1/21
CHK: JB	Plot Scale: 1/2
Dwg No.: DWS40073-3	Rev: 1



NOTES:

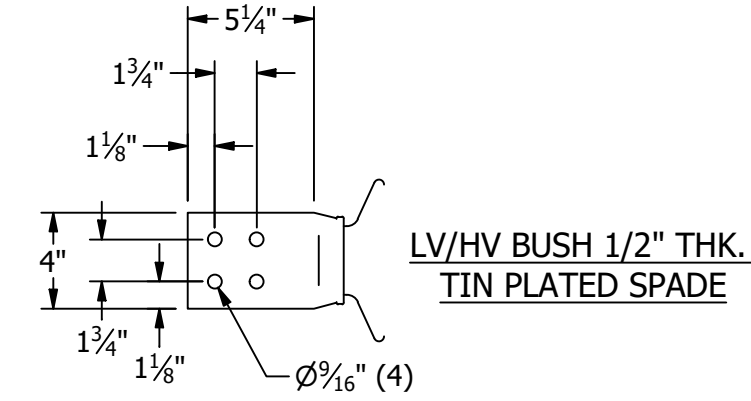
- THIS OUTLINE CAN BE USED FOR INSTALLATION PURPOSES. IT IS NOT TO BE REGARDED AS INDICATING THE EXACT DETAILS OF CONSTRUCTION. READ INSTRUCTION BOOK 600 BEFORE HANDLING, INSTALLING AND ENERGIZING TRANSFORMER.
- ALL VALVES HAVE THREADED ENDS UNLESS OTHERWISE SPECIFIED. ALL VALVES ARE FLANGE MOUNTED WITH PLUGS UNLESS OTHERWISE SPECIFIED.
- THE TRANSFORMER TANK COVER MUST BE FASTENED IN PLACE ON THE TANK BEFORE LIFTING THE CORE & COIL ASSEMBLY AND TANK TOGETHER.
- THE TRANSFORMER TANK IS DESIGNED TO WITHSTAND FULL VACUUM (14.7 PSI).
- TRANSFORMER IS FILLED WITH ENVIROTEMP FR3 OIL, CONTAINING NO DETECTABLE LEVELS OF PCB (LESS THAN 1 PPM) AT TIME OF MANUFACTURE.
- SEALED TANK CONSTRUCTION PER ANSI C-57-12.10 WITH DRY NITROGEN BLANKET ABOVE OIL.
- EXTERNAL WIRING FROM SIGNAL/INDICATION DEVICES AND CURRENT TRANSFORMERS TO CONTROL BOX ARE IN RIGID CONDUIT WITH SHORT RUNS OF LIQUID TIGHT FLEXIBLE CONDUIT.
- PAINT: EXTERIOR FINISH: **ANSI 70 LIGHT GRAY**; 2 PART EPOXY WITH SHOTBLAST STEEL PREPARATION.
- TRANSFORMER IS DESIGNED FOR OPERATION AT ALL ALTITUDE OF 3300 FT OR LESS, NON-HAZARDOUS LOCATION, SEISMIC ZONE 1.
- EXTERNAL FASTENERS: STAINLESS STEEL BOLTS AND WASHERS WITH SILICON BRONZE NUTS (TO PREVENT BINDING).
- TRANSFORMER WILL BE SHIPPED WITH A THREE WAY IMPACT RECORDER TO PROVIDE A COMPLETE RECORD OF IMPACT OCCURRENCE.
- REFER TO OUTLINE PAGE 2 FOR COMPLETE PARTS LIST/ITEM DESCRIPTION AND PAGE 3 FOR SHIPPING CONFIGURATION.

• - CENTER OF GRAVITY FOR COMPLETE ASSEMBLY.

ANSI 61 Gray per spec Section 26 05 75 (TYP)

ESTIMATED WEIGHTS		LBS
MAIN CORE & COILS		38,761
TANK & FITTINGS		18,243
REMOVABLE RADIATORS		16,783
LIQUID IN TRANSFORMER (2,855 USG)		21,979
LIQUID IN RADIATORS (673 USG)		5,184
APPROX. TOTAL WEIGHT (COMPLETE)		100,950
APPROX. TOTAL WEIGHT WITHOUT OIL		73,787

ENVIROTEMP FR3 OIL FILLED TRANSFORMER	
CLASS:	KNAN
MVA:	26
NUMBER OF PHASES:	3
FREQUENCY:	60 Hz
TEMPERATURE RISE:	75°C RISE
HV kV:	24000/13856 WYE
HV BIL:	150 kV
HV TAPS:	NONE
LV kV:	12400 DELTA
LV BIL:	110 kV
LV TAPS:	NONE



APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

REJECTED _____

NOT SUBJECT TO REVIEW _____

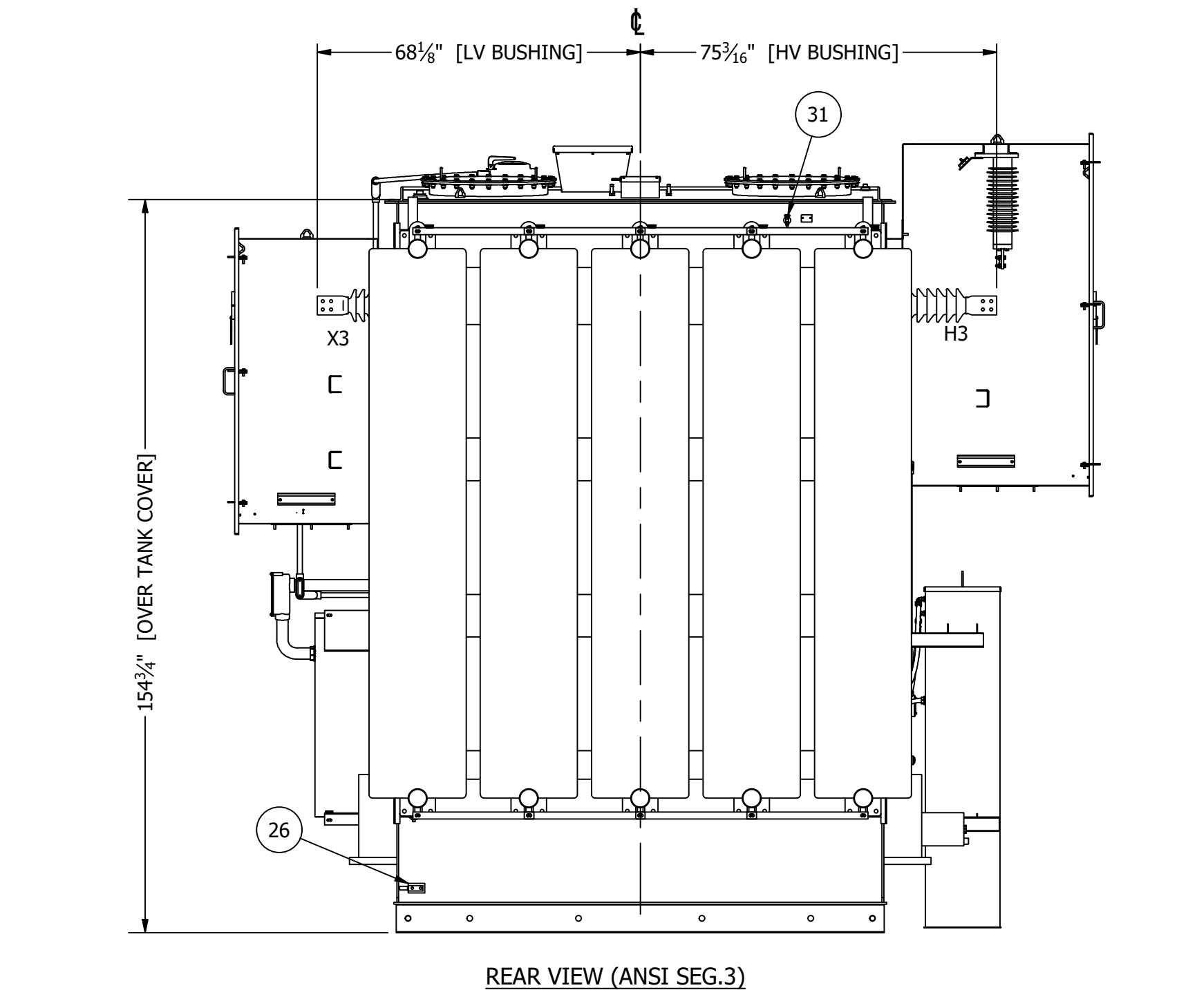
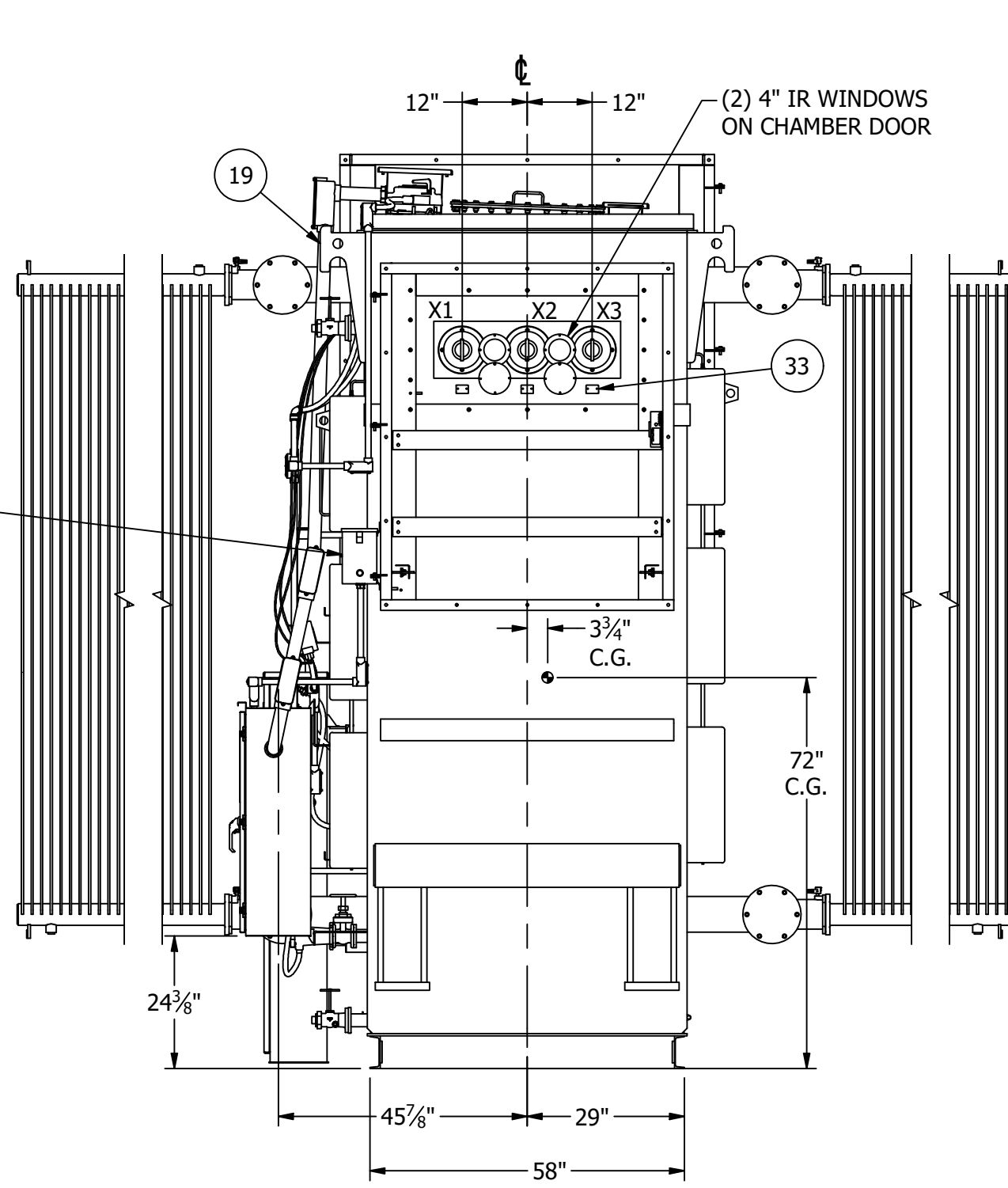
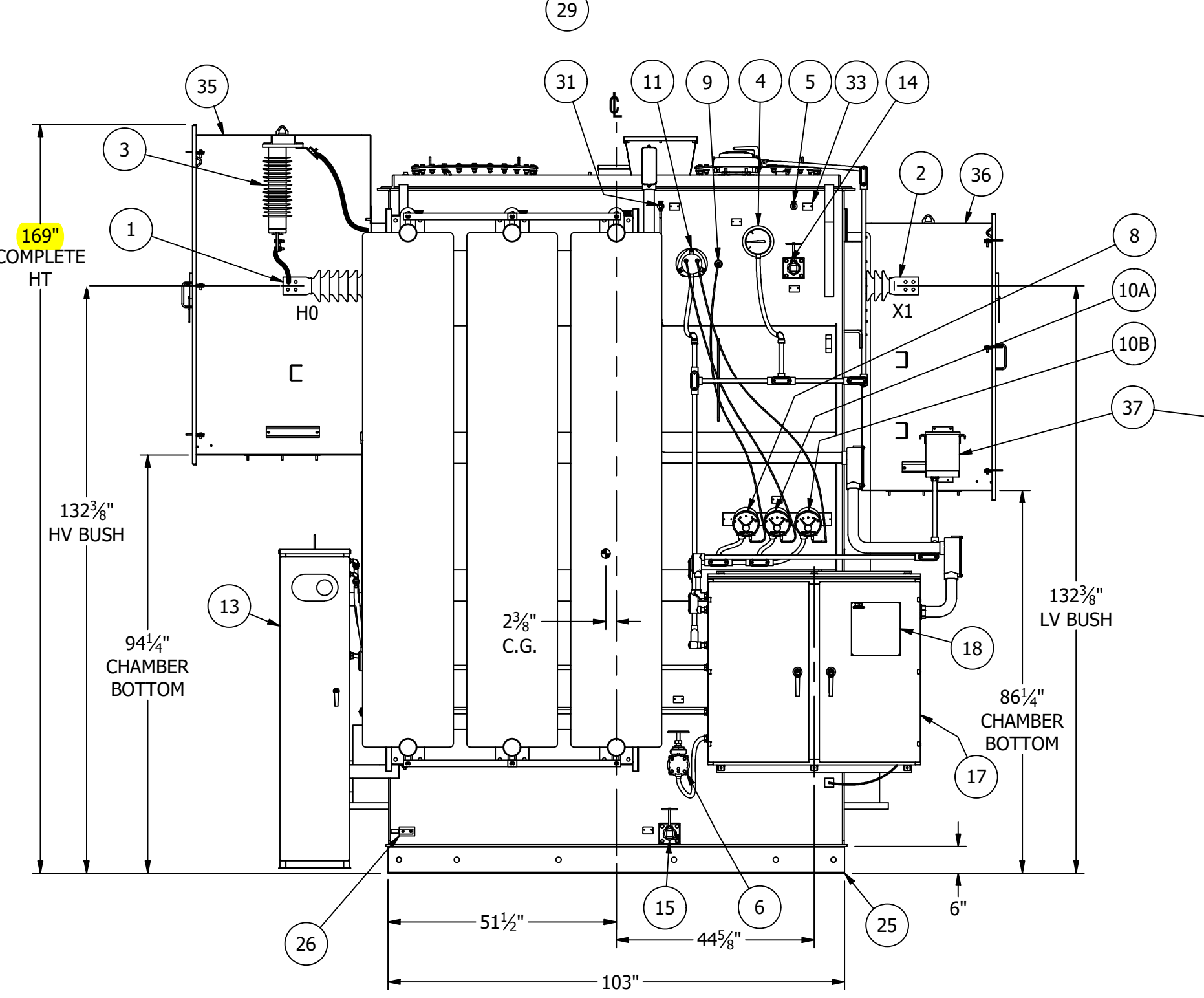
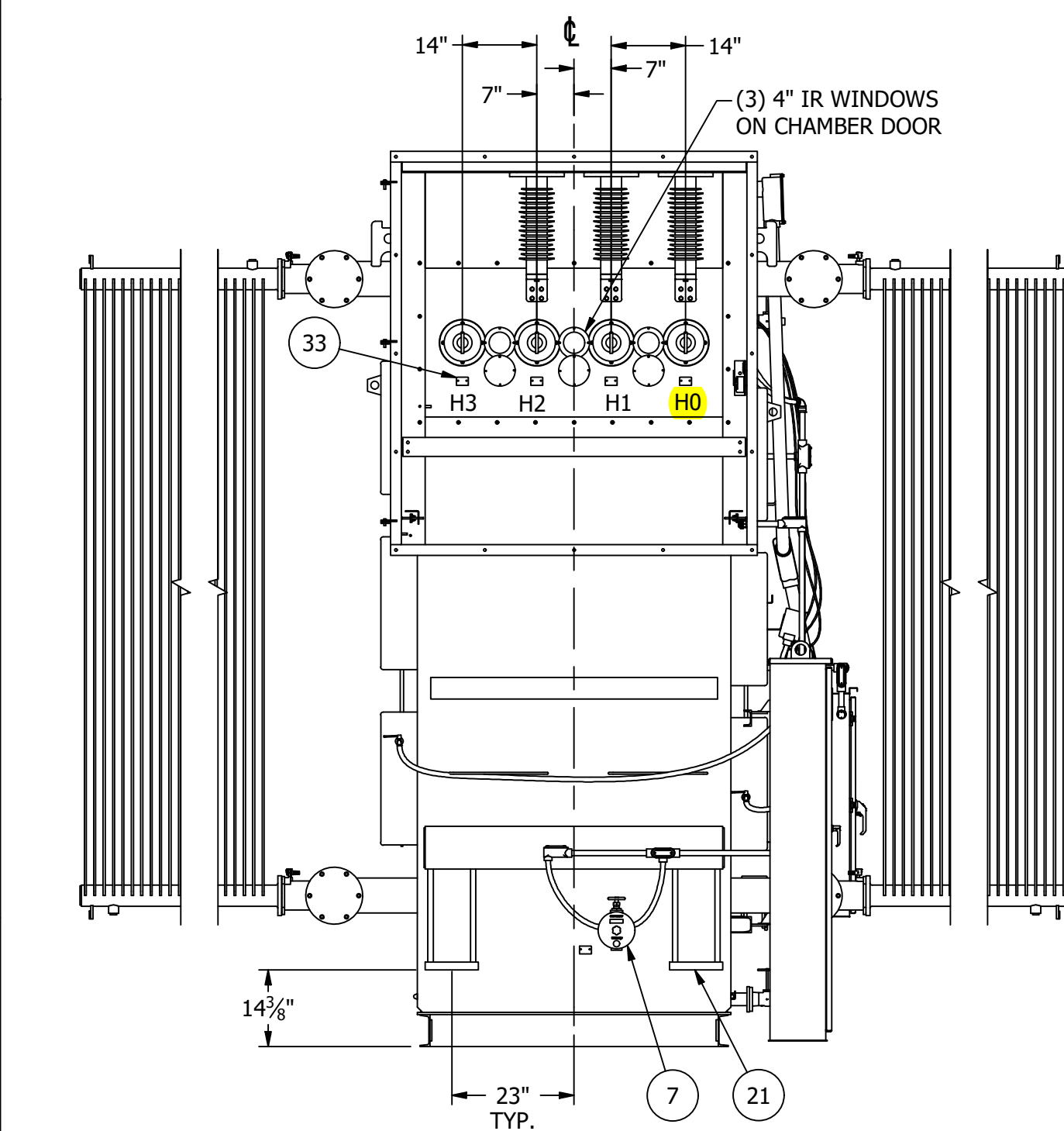
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EDGAR WARF 04/22/2022 Date

JACOBS

CUSTOMER:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. No.:	4509663191
PROJECT:	NEW ORLEANS SEWERAGE & WATER
SPECIFICATION No.:	A5E51176940, REV. AE
NIAGARA REF.:	N40073
REFERENCE DRAWINGS:	TRANSFORMER NAMEPLATE BNS40073
REFERENCE DRAWINGS:	SCHEMATIC & WIRING DIAGRAM DWS40073

Confirm and/or Fix drawing number references for this submittal set. (TYP)



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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

REVISIONS:

Rev1 MML 3/15/22

- MVA WERE 25. HV WAS DELTA.

- TEMP. RISE WAS 65°.

- OVERALL DIMS. REVISED.

- TOTAL WEIGHTS & GALLONS OF OIL REVISED.

- ACCESSORIES RELOCATED TO LV SIDE.

TANK SIZE: 102" x 57" x 148" HT.

TRANSFORMER OUTLINE DIMENSIONS

1755 DALE ROAD
BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagarapowertransformer.com

Powering Possible.

PAGE 1 OF 3

DRAWN:	MML	DATE:	12/2/21
CHECKED:	ORM	PLOT SCALE:	1/28
SIZE:	D	DWG NO.:	DXS40073-1
REV:	1		

Confirm and/or Fix (TYP ALL DWGS)

ITEM	PART DESCRIPTION	QTY.	VENDOR	CATALOG No.	NOTES
1	PRIMARY BUSHINGS, 34 kv, 150 kv BIL, 800 A, BULK TYPE, PORCELAIN BODY WITH NEMA 4-HOLE TIN PLATED SPADE.	4	FOSTORIA	359218	BOTTOM CONNECTED WITH TD7000 GASKET
2	SECONDARY BUSHINGS, 15 kv, 110 kv BIL, 1700 A, BULK TYPE, PORCELAIN BODY WITH NEMA 4-HOLE TIN PLATED SPADE.	3	FOSTORIA	353232	BOTTOM CONNECTED WITH TD7000 GASKET
3	PRIMARY SURGE ARRESTER, STATION CLASS, 27 kv, 22 kv MCOV, POLYMER HOUSING.	3	ABB	Q027SA022AUH	
4	MAGNETIC LIQUID LEVEL GAUGE WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM.	3	QUALITROL	032-092-01	
5	GAS SAMPLING VALVE.	1	GENERIC	-	
6	RAPID PRESSURE RISE RELAY, MAIN TANK, UNDER OIL TYPE MOUNTED ON A 2 INCH FLANGED BALL VALVE. SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	900-003-02	
7	GAS-IN-OIL MONITOR, HYDRAN 201TI, MOUNTED ON A 1-1/2" BALL VALVE.	1	GE	H201TI_CE_NE_X1_V1_VCO-H1-L1-F0-W24	
8	LIQUID TEMPERATURE GAUGE WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	TR6000B-00240717	
9	THERMAL WELL FOR LIQUID TEMPERATURE INDICATOR.	1	QUALITROL	167-50-3D	
10A	WINDING TEMPERATURE INDICATOR WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM (PRIMARY WINDING).	1	QUALITROL	104-672-02	
10B	WINDING TEMPERATURE INDICATOR WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM (SECONDARY WINDING).	1	QUALITROL	104-672-02	
11	THERMAL PLATE FOR WINDING TEMP. INDICATORS.	1	QUALITROL	2WT-1028-1	
12	MECHANICAL PRESSURE RELIEF DEVICE, SET FOR 10 PSI WITH ALARM SWITCH CONTACTS AND SEMAPHORE, SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	208-60E ; SWT-648-1; 207-60-3	
13	NITROGEN BLANKETING SYSTEM: EMPTY CYLINDER ALARM, HIGH/LOW PRESSURE ALARMS, PRESSURE VACUUM GAUGE, PURGE/TEST VALVE, AND SAMPLING VALVE.	1	ABB	RNC1	
14	TOP FILTER PRESS CONNECTION, 2" GLOBE VALVE, FLANGE MOUNTED TO TANK WALL.	1	UNITED BRASS	127TSB	
15	DRAIN VALVE, 2" GLOBE VALVE WITH 3/8" SIDE SAMPLER, FLANGE MOUNTED TO TANK WALL.	1	UNITED BRASS	127TSSB	
16A	FACTORY VACUUM FILL CONNECTION, 2" NPT WELD FLANGE AND PIPE PLUG.	1	GENERIC	-	
16B	FACTORY VACUUM FILL CONNECTION, 1" NPT WELD FLANGE AND PIPE PLUG.	1	GENERIC	-	
17	CONTROL BOX, NEMA 4X, WITH 3 POINT PADLOCKABLE LATCH AND BOTTOM OPENING WITH REMOVABLE GLAND PLATE.	1	SAGINAW	SCE-42EL4812SSWFLP	
18	DIAGRAM NAMEPLATE, STAINLESS STEEL, BLACK LINES AND LETTERS ON A CLEAR BACKGROUND.	1	MFG. STD.	BNS40073	
19	LIFTING LUGS, FOR COMPLETE TRANSFORMER, 40,000 LB. CAPACITY (EA).	4	MFG. STD.	BS000318	
20	LIFTING LUGS, FOR TANK COVER, 1,000 LB. CAPACITY (EA).	4	PHOENIX	SERIES 2-898-MIN	
21	JACKING PAD PROVISIONS, EACH WITH 2-1/2" DIA. HOLES FOR TOWING ATTACHMENT.	4	MFG. STD.	-	
22	TANK COVER, WELD-ON TYPE. SLOPED TO PREVENT WATER ACCUMULATION.	1	MFG. STD.	-	
23	MANHOLES, 24" DIA., WITH BOLTED GASKETED COVER. EACH COVER HAS LIFTING HANDLES.	2	MFG. STD.	BS000901	GASKET CONTAINED IN MACHINED GROOVE.
24	PROVISION TO MOUNT FALL PROTECTION EQUIPMENT (FACTORY)	2	MFG. STD.	-	
25	TRANSFORMER BASE, 6" STRUCTURAL CHANNEL CONSTRUCTION, SUITABLE FOR BI-DIRECTIONAL ROLLING OR SKIDDING.	1	MFG. STD.	-	
26	STAINLESS STEEL GROUND PADS, NEMA 2 HOLE. (1) EACH ON DIAGONALLY OPPOSITE TANK CORNER NEAR BASE, (1) INSIDE HV ATC FOR ARRESTER GROUNDING.	3	MFG. STD.	AS000325	W/(2) TWO-HOLE CABLE CRIMP LUG FOR 4/0 AWG CABLE
* 27	COOLING RADIATORS, 20 1/2" WIDE, HOT DIPPED GALVANIZED, UNPAINTED, COMPLETE WITH VENT AND DRAIN PLUGS.	8	TTP	RADP7B351160073	
28	SHUT-OFF VALVES FOR COOLING RADIATORS, BUTTERFLY TYPE, PADLOCKABLE, TOP & BOTTOM.	16	UNITED BRASS	150V0FS-4"	
* 29	RADIATOR BRACING AT TOP AND BOTTOM HEADERS.	4	MFG. STD.	-	
30	CORE GROUND BUSHING FOR MAIN, BUSHING IS HOUSED IN WEATHERPROOF TERMINAL BOX WITH BOLTED COVER.	1	AUBURN INC.	F-240LL	LOCATED TOP COVER OF THE TRANSFORMER
31	SHUT-OFF VALVES FOR GAS SPACE EXPANSION INTO TANK BRACES; VALVE IS TO BE CLOSE FOR VACUUM PROCESSING AND SHIPMENT, AND OPEN WHEN TRANSFORMER IS IN SERVICE.	2	GENERIC	-	ON FRONT & REAR WALL
32	MULTI-STUD FEEDTHROUGH BUSHING FOR CURRENT TRANSFORMER SECONDARY LEADS. WIRING EXTENDED TO TRANSFORMER CONTROL BOX. BUSHINGS HOUSED IN WEATHERPROOF TERMINAL BOX WITH BOLTED COVER.	1	POLYCAST	111-037-51	37 STUD EPOXY BUSHING
33	STAINLESS STEEL IDENTIFICATION TAGS FOR BUSHINGS, GAUGES AND VALVES.	19	MFG. STD.	-	
34	INTERNAL CURRENT TRANSFORMERS (ALSO REFER TO NAMEPLATE AND SCHEMATIC/WIRING DIAGRAMS).	-	-	-	
	HV CT: 700/5, SR, C400, RF 2.0	9	MERAMEC	TBD	(3) PER PHASE
	H0 CT: 400/5, SR, C200, RF 2.0	1	MERAMEC	TBD	(1) ON H2
	WTI CT (HV): 625/5, SR, C50, RF 2.0	1	MERAMEC	TBD	(2) PER PHASE
	LV CT: 1300/5, SR, C400, RF 2.0	6	MERAMEC	TBD	(1) ON X2
	WTI CT (LV): 1210/5, SR, C50, RF 2.0	1	MERAMEC	TBD	(1) ON X2
35	PRIMARY AIR TERMINAL CHAMBER, PARTIAL HEIGHT, BOLTED-ON WITH REMOVABLE HINGED AND PADLOCKABLE FRONT DOOR, CABLE SUPPORTS, THERMOSTAT/HUMIDISTAT, STRIP HEATERS AND BOTTOM ENTRY WITH STEEL GLAND PLATE. (3) 4" IR WINDOWS ON CHAMBER DOOR.	1	MFG. STD.	-	CHAMBER DESIGNED FOR BOTTOM ENTRY.
36	SECONDARY AIR TERMINAL CHAMBER, PARTIAL HEIGHT, BOLTED-ON WITH REMOVABLE HINGED AND PADLOCKABLE FRONT DOOR, CABLE SUPPORTS, THERMOSTAT/HUMIDISTAT, STRIP HEATERS AND BOTTOM ENTRY WITH STEEL GLAND PLATE. (2) 4" IR WINDOWS ON CHAMBER DOOR.	1	MFG. STD.	-	CHAMBER DESIGNED FOR BOTTOM ENTRY.
37	CONTROL POWER TRANSFORMER; 3kVA, 1 PHASE, 240/480V TO 120/240V, 60Hz.	1	ACME	T-2-53013-S	

[1] GE HYDRAN 201TI transmitter model indicated. Please identify what CONTROLLER will be used in conjunction with this transmitter also IF controller is used.

[2] Indicate "total" SYSTEM model as well (i.e., transmitter + controller combination model number; "Hydran 201R Model I", "Hydran 201i System", etc.).

Confirm CT Class as this disagrees with earlier schematic elsewhere in submittal. (TYP)

Confirm CT ratios (TYP)

Indicate MODEL numbers and DESCRIPTION. (TYP)

- NOTES:**
- ITEM NUMBERS SHOWN ABOVE REFERENCE ITEM NUMBERS ON TRANSFORMER OUTLINE PAGE 1.
 - VENDOR AND/OR CATALOG No. MARKED WITH "TBD" WILL HAVE THE INFORMATION FILLED IN AT A LATER TIME WHEN IT BECOMES AVAILABLE.
 - PARTS INDICATED WITH AN ASTERISK (*) ARE REMOVED FOR SHIPPING.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 04/22/2022
JACOBS Date

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

- REVISIONS:
- Rev1 MML 3/15/22
 - MVA WERE 25. HV WAS DELTA.
 - TEMP. RISE WAS 65°.
 - HV BUSH WERE 3 AND 23KV.
 - LV BUSH CHANGED FROM 1200A.
 - CTs REVISED.
 - RADS QTY. REVISED.

DRAWN: MML DATE: 12/2/21
CHECKED: ORM PLOT SCALE: -

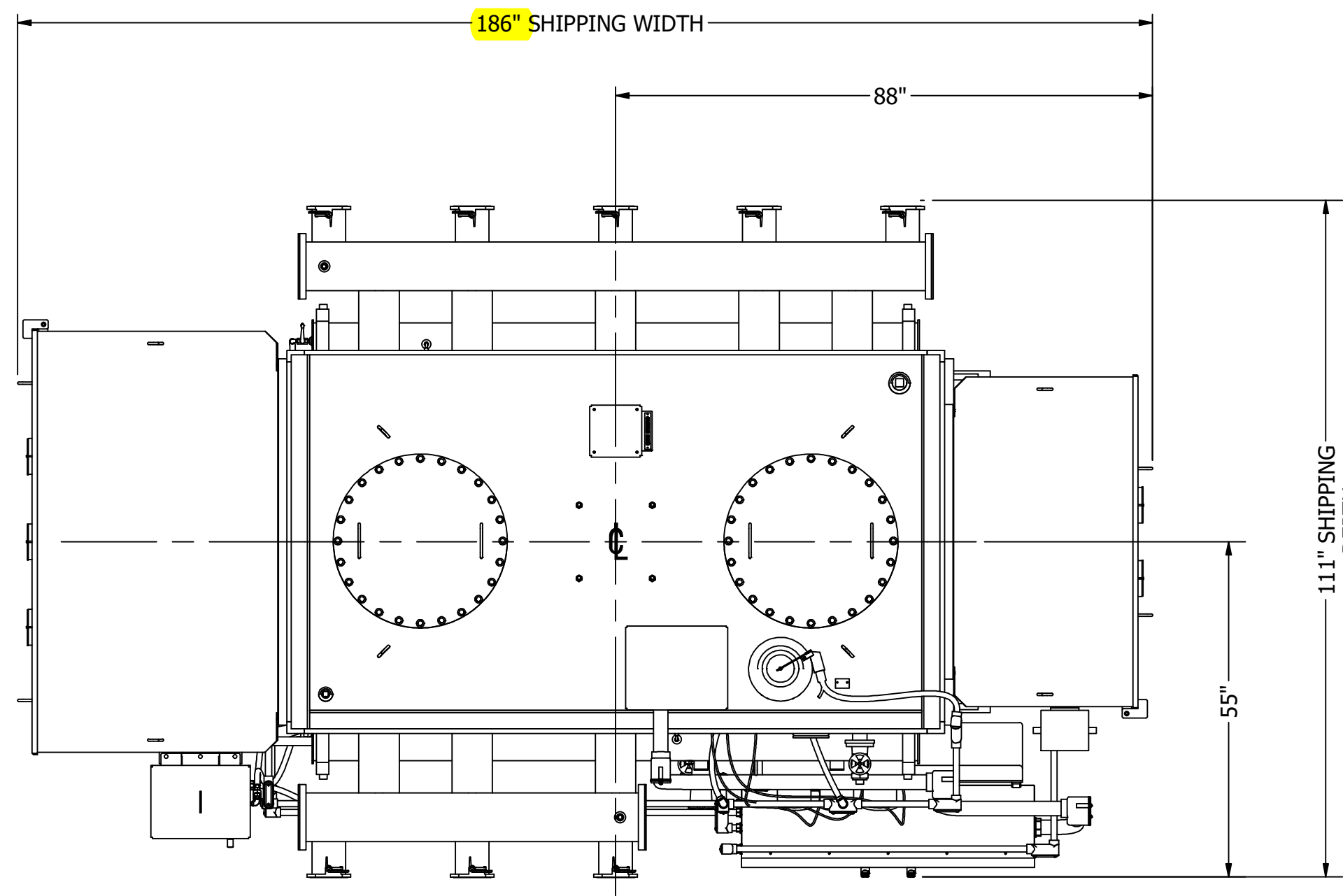
TRANSFORMER PART LIST

1755 DALE ROAD
BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagarapowertransformer.com

Powering Possible.

SIZE: D DWG NO: DXS40073-2 REV: 1

Confirm and/or Fix (TYP ALL DWGS)



PLAN VIEW

TRANSFORMER WILL BE SHIPPED WITH A 3-AXIS ELECTRONIC WITH GPS IMPACT RECORDER TO PROVIDE A COMPLETE RECORD OF IMPACT OCCURANCE.

SHIPPING NOTES:

1. ITEMS REMOVED FOR SHIPPING ARE LISTED IN THE TABLE BELOW. REFER TO OUTLINE PAGE 2 FOR OTHER ITEM DETAILS.
2. RADIATOR VALVES WILL BE COVERED FOR SHIPPING.

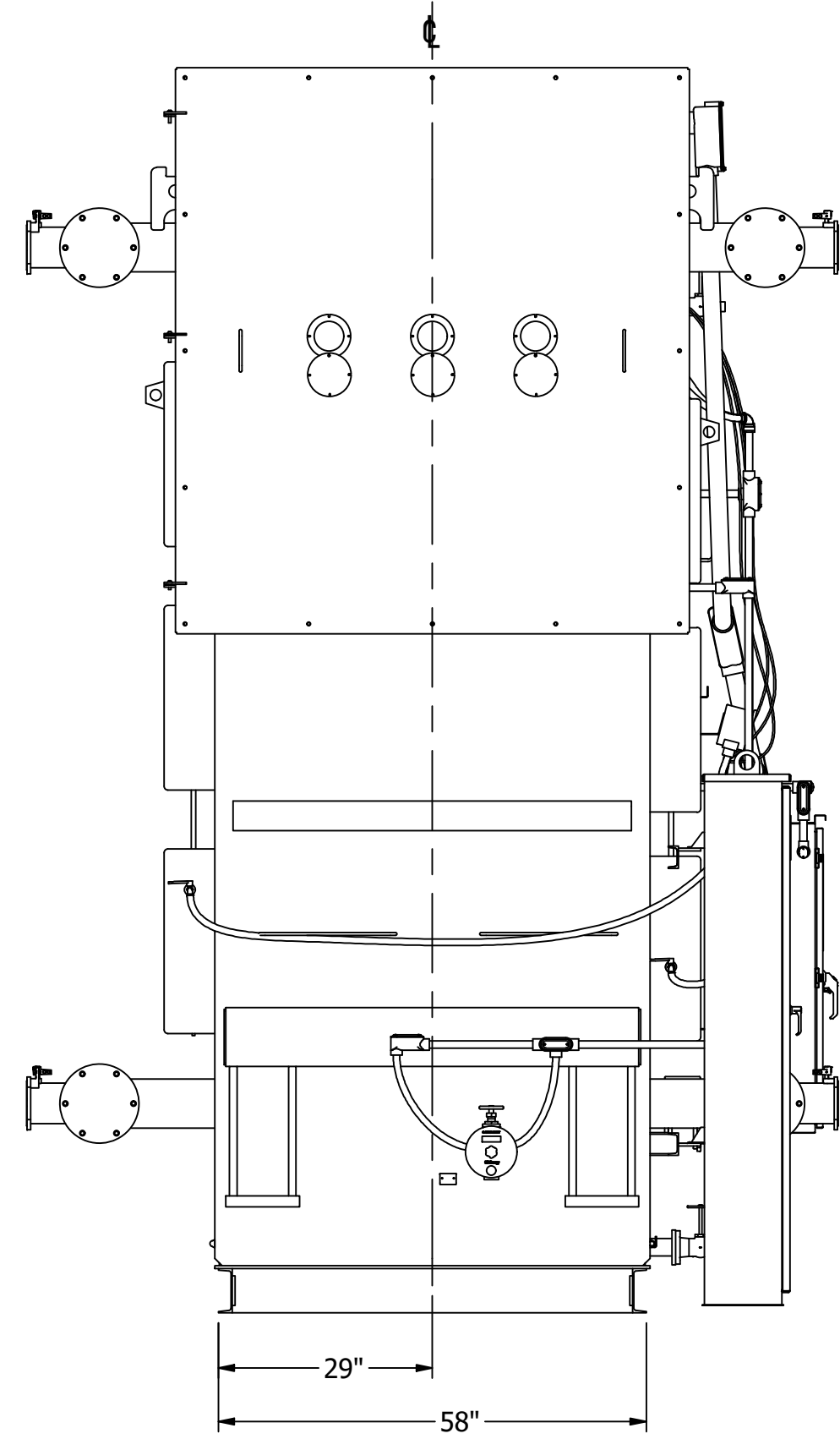
■ - CENTER OF GRAVITY FOR SHIPPING ASSEMBLY.

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

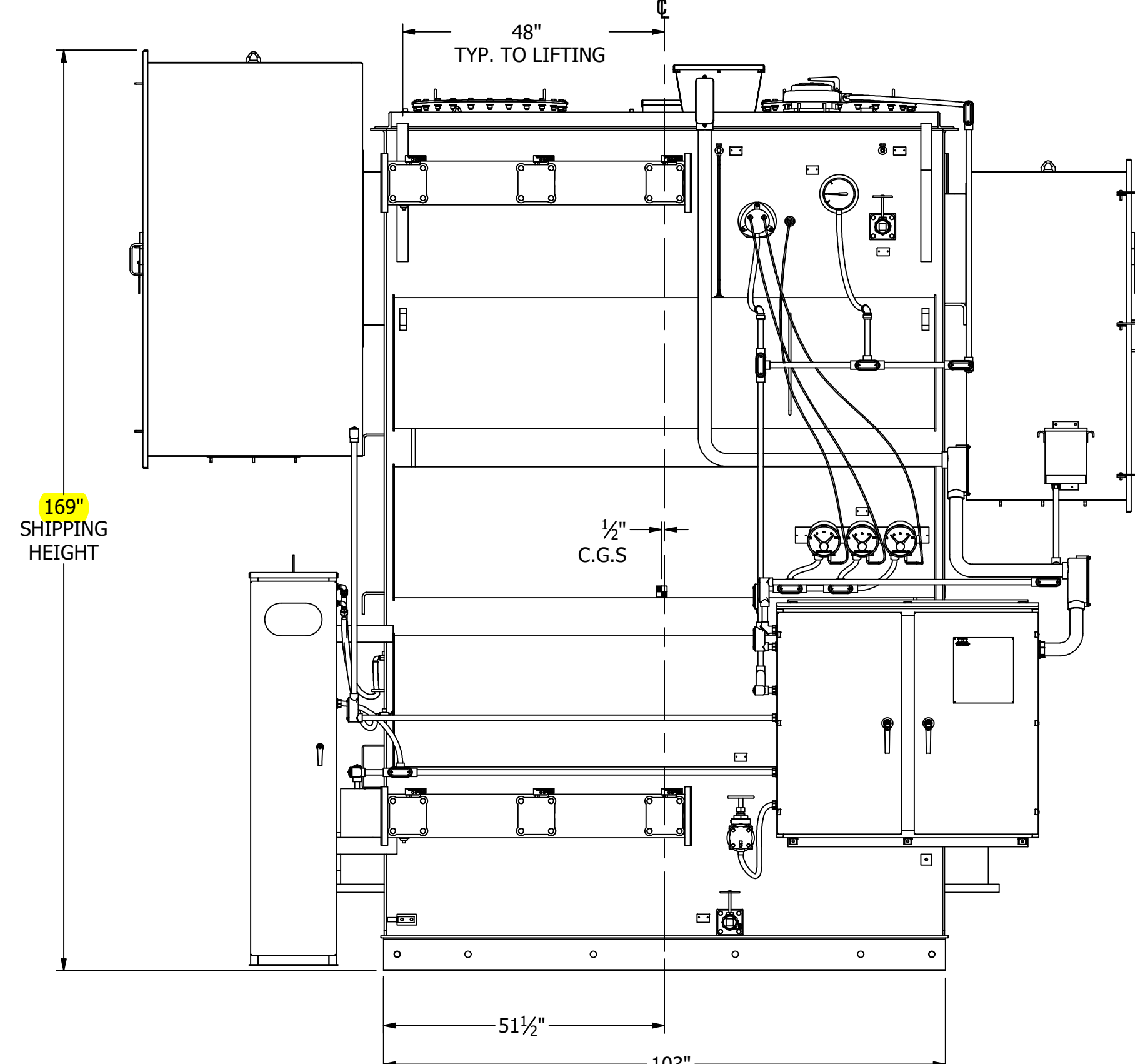
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EDGAR WARF 04/22/2022
 JACOBS Date

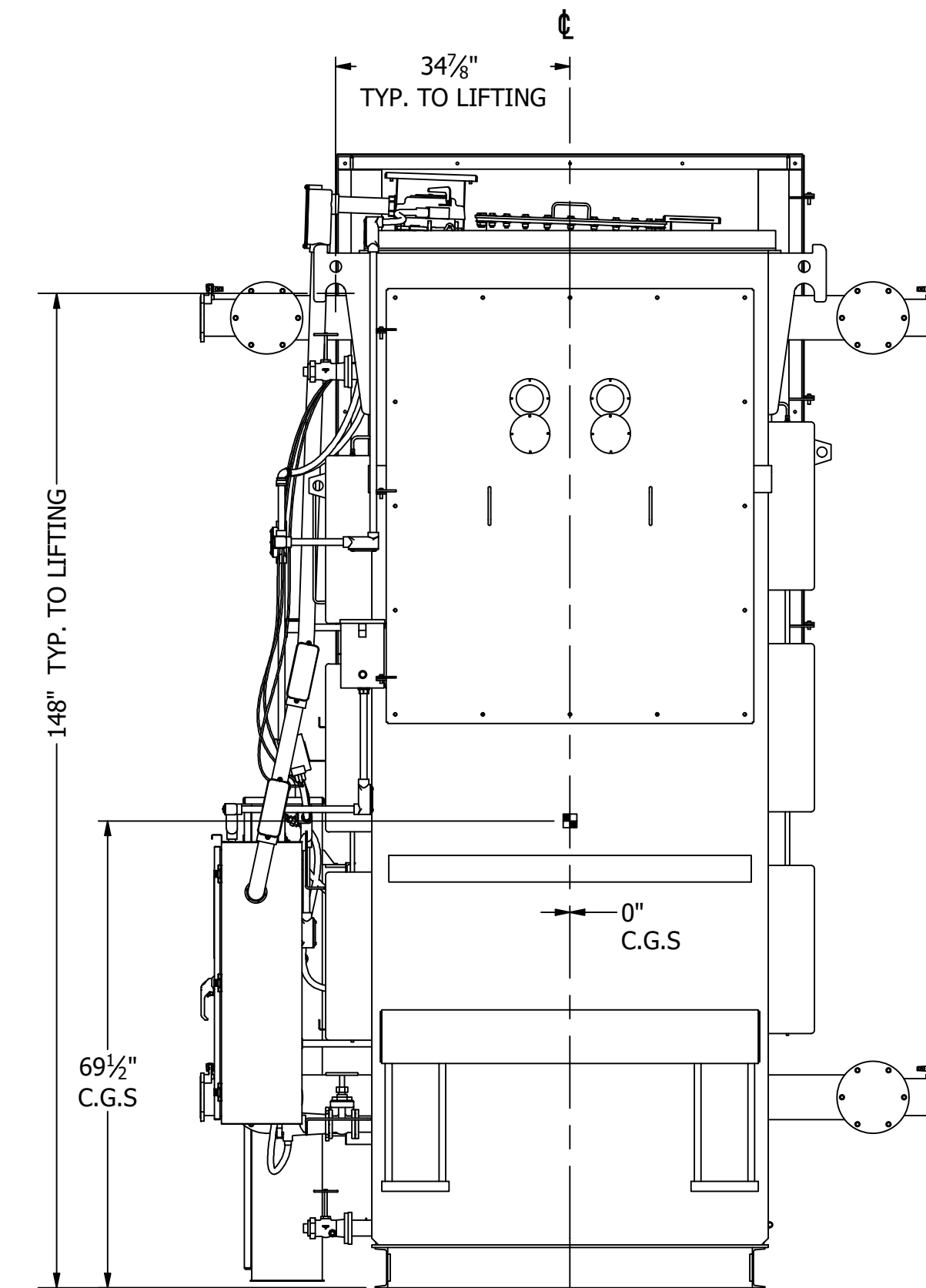
ITEMS REMOVED FOR SHIPPING		
PART DESCRIPTION	QTY.	LBS.
COOLING RADIATORS	8	16783
RADIATOR BRACING AT TOP AND BOTTOM HEADERS.	12	36
RADIATOR OIL	673	5184
TOTAL WEIGHT OF ITEMS REMOVED FOR SHIPMENT	-	22003
APPROX. SHIPPING WEIGHT (LARGEST PIECE)	-	78947



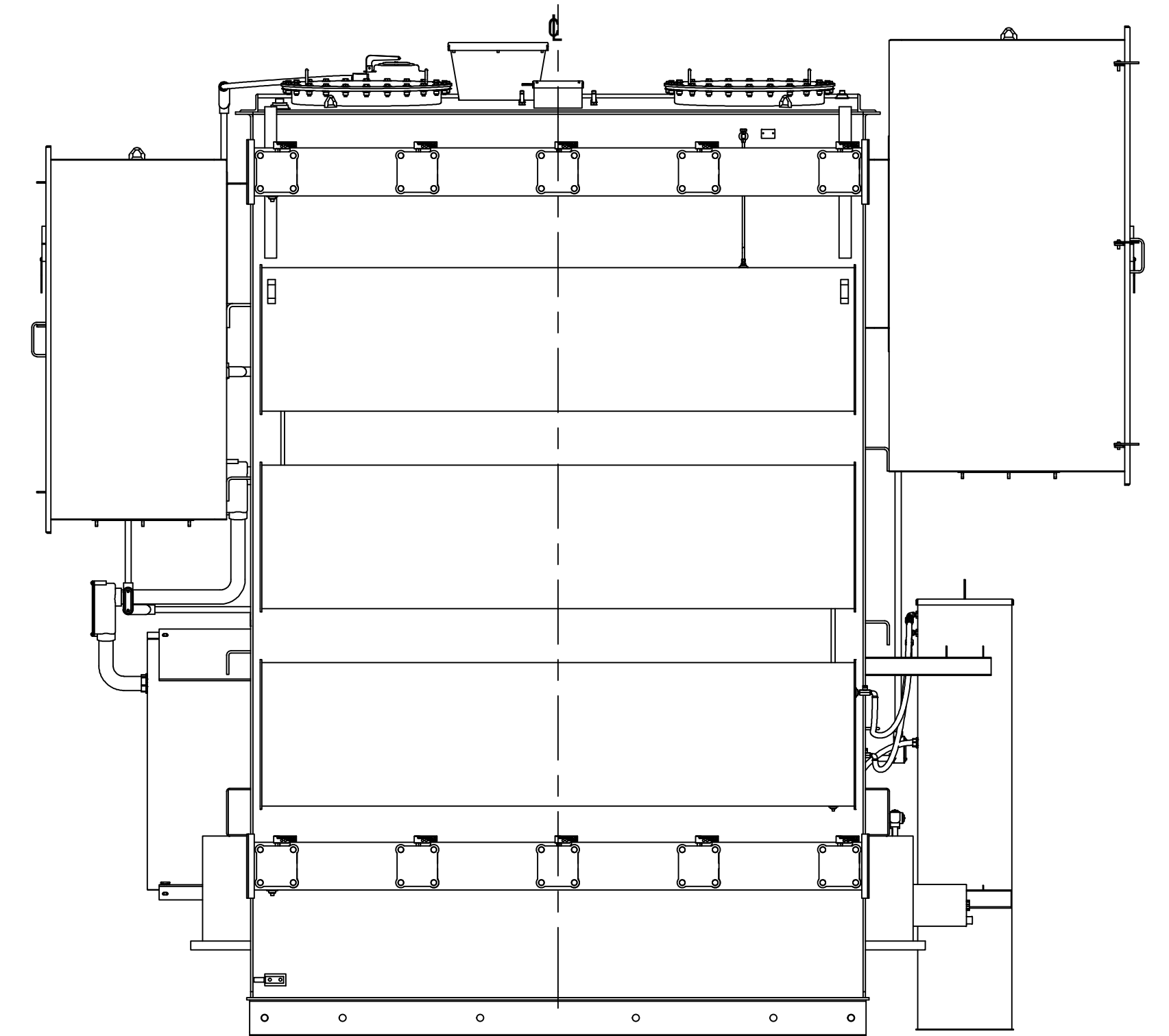
LEFT END VIEW (ANSI SEG.2)



FRONT VIEW (ANSI SEG.1)



RIGHT END VIEW (ANSI SEG.4)



REAR VIEW (ANSI SEG.3)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

TANK SIZE: 102" x 57" x 148" HT.

REVISIONS:

- Rev1 MML 3/15/22
- MVA WERE 25. HV WAS DELTA.
- TEMP. RISE WAS 65°.
- OVERALL SHIPPING DIMS. REVISED.
- TOTAL WEIGHTS & GALLONS OF OIL REVISED.
- ACCESSORIES RELOCATED TO LV SIDE.

TRANSFORMER SHIPPING CONFIGURATION

1755 DALE ROAD
 BUFFALO, NEW YORK, U.S.A.
 (716) 896-6500
 www.niagarapowertransformer.com

Powering Possible.

PAGE 3 OF 3

DRAWN: MML	DATE: 12/2/21	SIZE: D	DWG NO: DXS40073-3	REV: 1
CHECKED: ORM	PLOT SCALE: 1/22			

Confirm and/or Fix (TYP ALL DWGS)

CONVERTOR DUTY TRANSFORMER

KVA 26000

LOW VOLTAGE: **6600Y/3810.5** Y L.V. BIL: 75 KV

HIGH VOLTAGE: **12400** Δ H.V. BIL: 110 KV

3 PHASE **25 Hz** **75 °C RISE** CLASS KNAN

IMPEDANCE _____ % AT **26000 KVA**

TRANSFORMER FILLED WITH 3923 GALLONS OF ENVIRO-TEMP FR3
 CONTAINED NO DETECTABLE PCB (<1 PPM) AT TIME OF MANUFACTURE
 READ INSTRUCTION BOOK 600 BEFORE HANDLING, INSTALLING
 AND ENERGIZING TRANSFORMER

K-FACTOR: 2 VECTOR GROUP: **Yd11**

This shows Yd11 = HV WYE windings
 LAGGING LV DELTA windings by 30
 degrees. VECTOR GROUP notation is
 NOT right. Please correct.

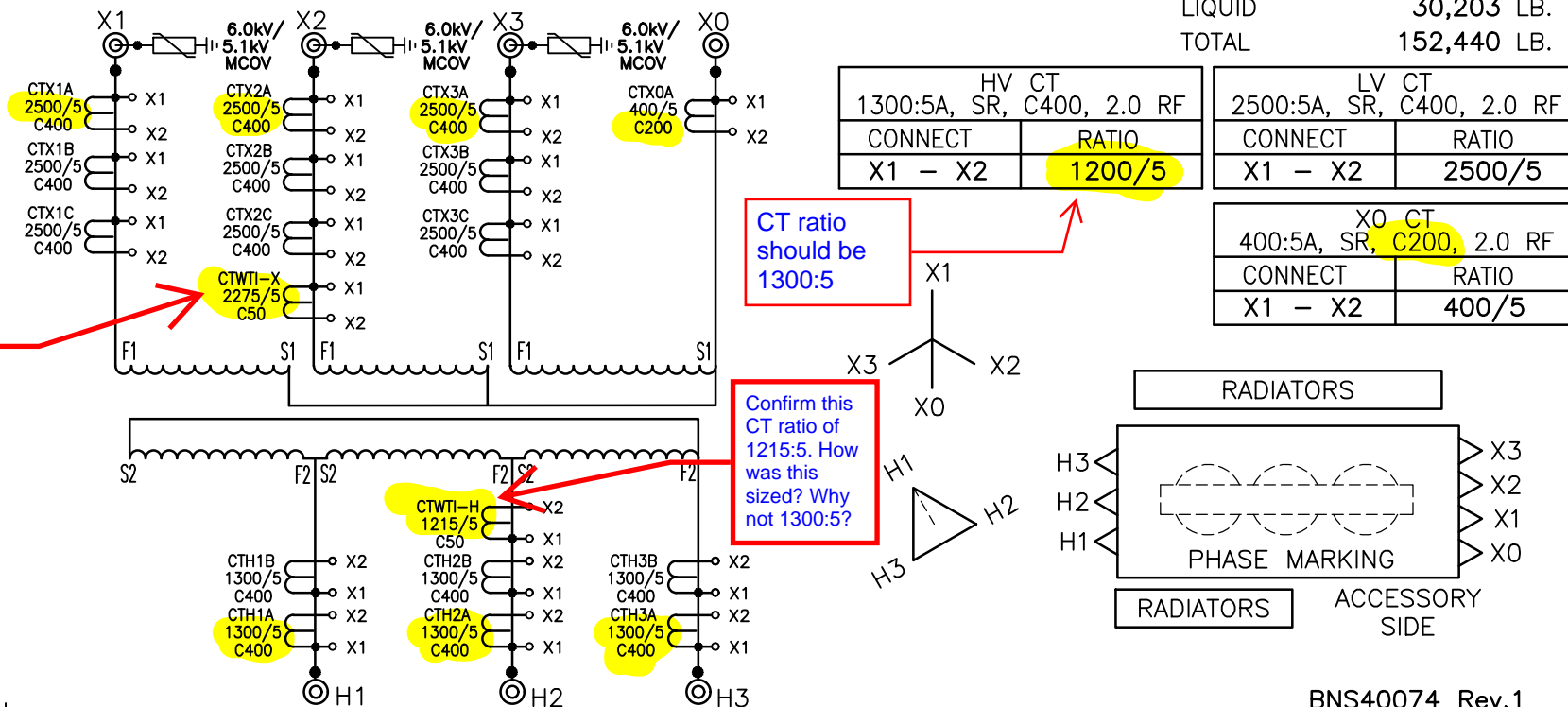
MAXIMUM OPERATING PRESSURE
 7.7 P.S.I. POS. 3.9 P.S.I. NEG.
 TANK SUITABLE FOR 14.7 P.S.I.

THE 25°C LIQUID LEVEL IS 17 3/8"
 INCHES BELOW TOP OF HIGHEST
 HANDHOLE FLANGE AND WILL CHANGE
 0.86 INCHES FOR EACH 10°C
 CHANGE IN LIQUID TEMPERATURE.

CONDUCTOR MATERIAL
 COPPER

APPROXIMATE WEIGHTS
 CORE & COILS 77,980 LB.
 TANK & FITTINGS 44,257 LB.
 LIQUID 30,203 LB.
 TOTAL 152,440 LB.

L.V. CONNECTION	6600 VOLTS	2275 AMPS AT 26000 KVA
H.V. CONNECTIONS	12400 VOLTS	1211 AMPS AT 26000 KVA



Confirm this CT ratio of 2275:5. How was this sized? Why not 2500:5?

CT ratio should be 1300:5

Confirm this CT ratio of 1215:5. How was this sized? Why not 1300:5?

[1] Does %Z estimated range still hold true for 26MVA rating?
 [2] Will a specific %Z (and NOT a range) be stamped on nameplate at fabrication completion?

Comments on THIS (nameplate) drawing apply elsewhere in the entirety of the submittal package (i.e., submittal SN-030, Rev1). (TYP)

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 04/26/2022
 JACOBS Date

- NOTES:
- NAMEPLATE MATERIAL IS STAINLESS STEEL, SATIN FINISH ALL ETCHING IN BLACK.
 - MEASURED VALUE FOR IMPEDANCE WILL BE STAMPED ON NAMEPLATE WHEN UNIT IS COMPLETED.
 (GUARANTEED @ 7.0-8.0% @ 25000 KVA)
 - DATE OF MANUFACTURE WILL BE STAMPED ON NAMEPLATE WHEN UNIT IS COMPLETED.

26000 kVA

Typo? Remove.

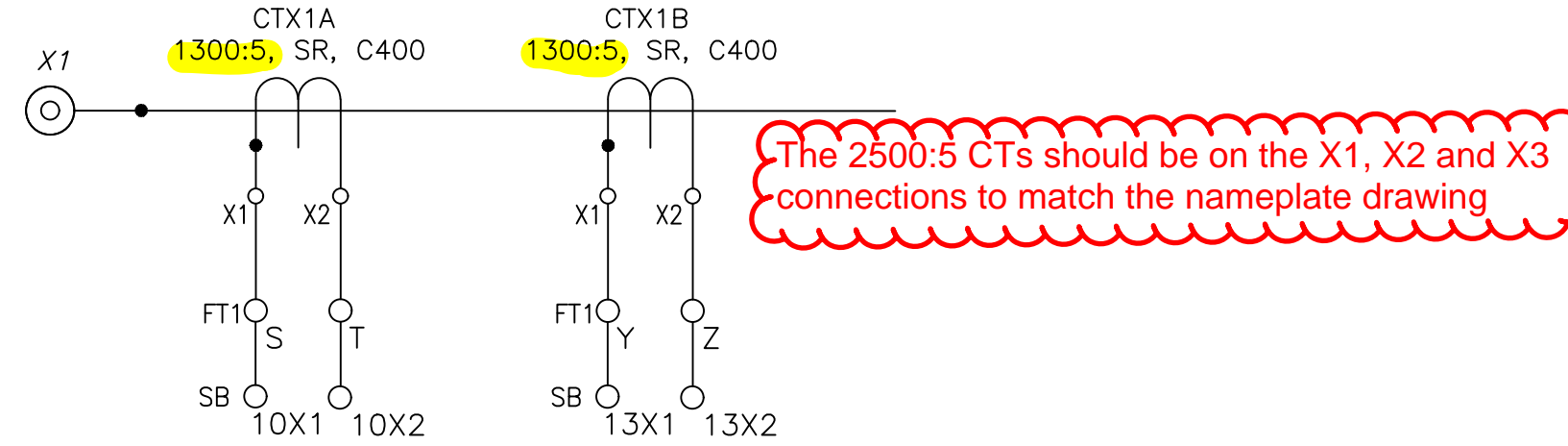
REVISIONS	Rev.1 JM/MM 3/17/22 Updated KVA from 25000 to 26000, Temp. Rise from 65 to 75 and current transformer. CT's ratios revised, X0 ct added. Total weights, gallons of oil and pressures revised.
	NIAGARA CUSTOMER: SIEMENS INDUSTRY, INC. CUSTOMER P.O. NO. 4509663191 PROJECT: New Orleans Sewerage & Water SPECIFICATION No.: A5E51176931A_Rev_AE NIAGARA JOB No.: N40074 REFERENCE DRAWINGS: DXS40074 TRANSFORMER OUTLINE DWS40074 CONTROL WIRING

N 1755 DALE ROAD
 BUFFALO, NEW YORK, U.S.A.
 (716) 896-6500
 www.niagarapowertransformer.com

NIAGARA POWER TRANSFORMER
 Powering Possible.

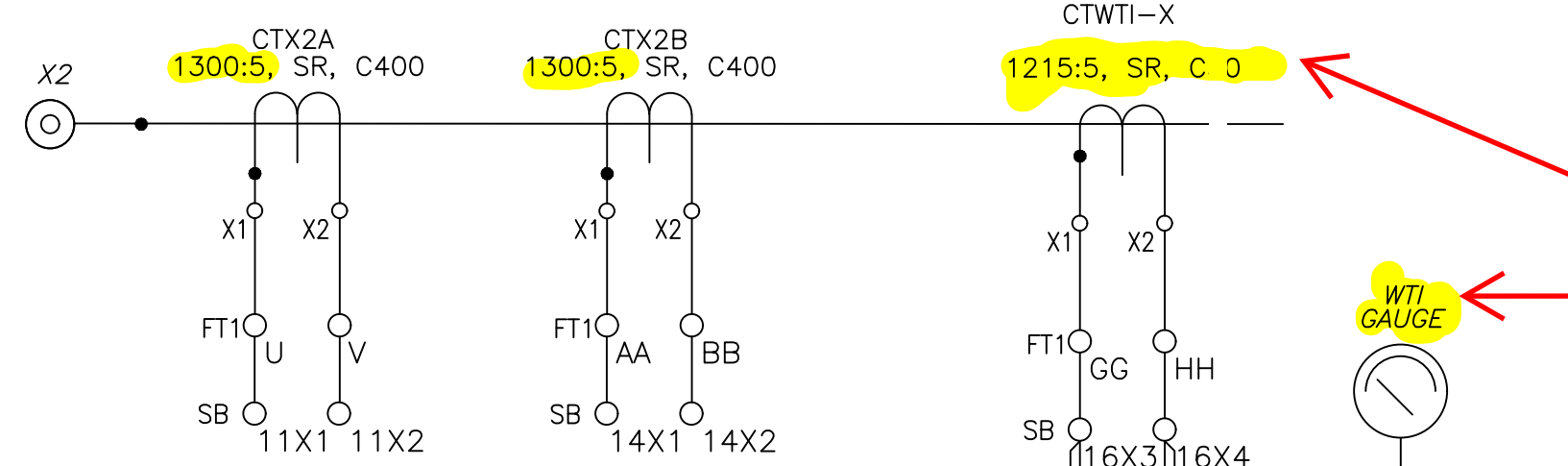
TRANSFORMER NAMEPLATE

Dr: AS/ORM	Date: 11/12/21	Dwg No:	Rev:
Ck: MML	Scale: 1:1	BNS40074	1



[1] Comments on THIS drawing apply elsewhere in the entirety of the submittal package (i.e., submittal SN-030, Rev1). (TYP)

[2] See comments on drawing BNS40074.001. (TYP)

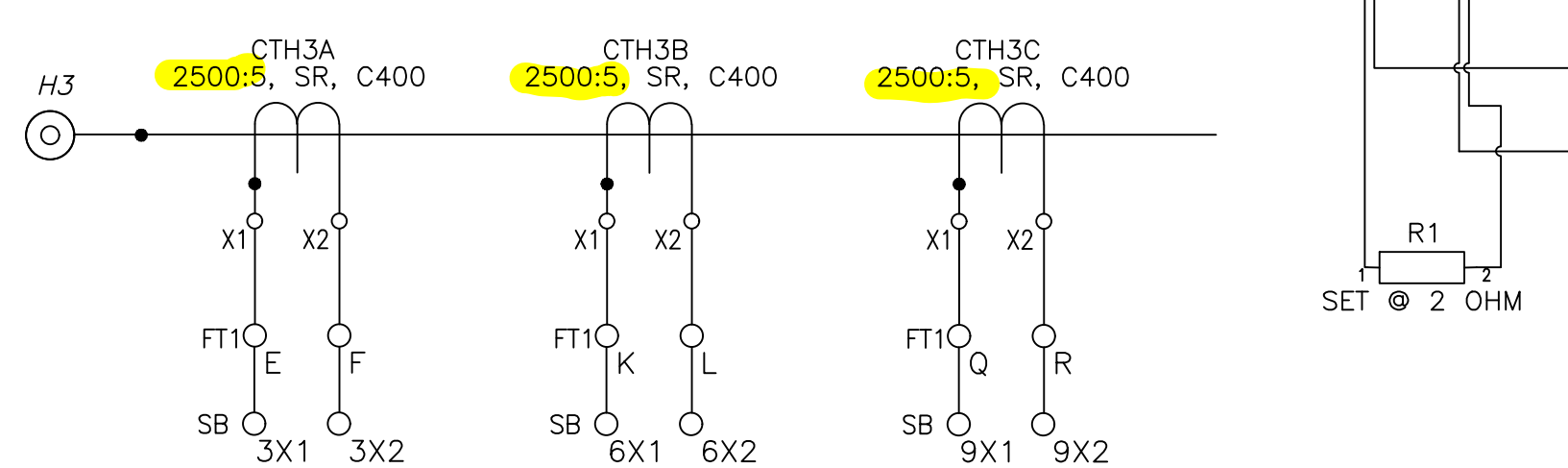
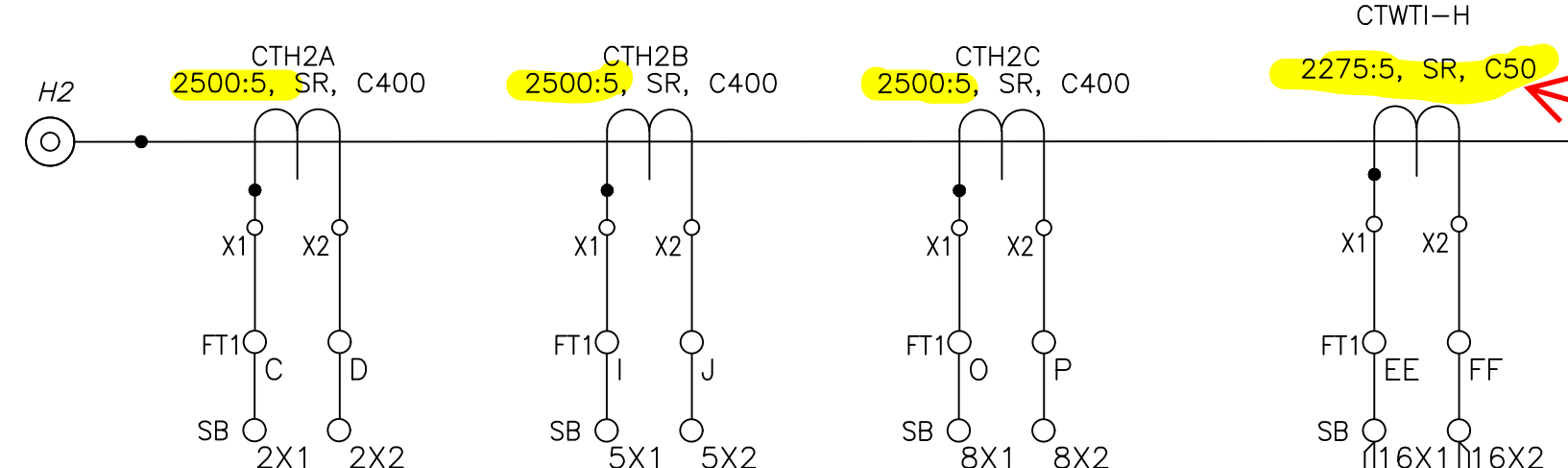
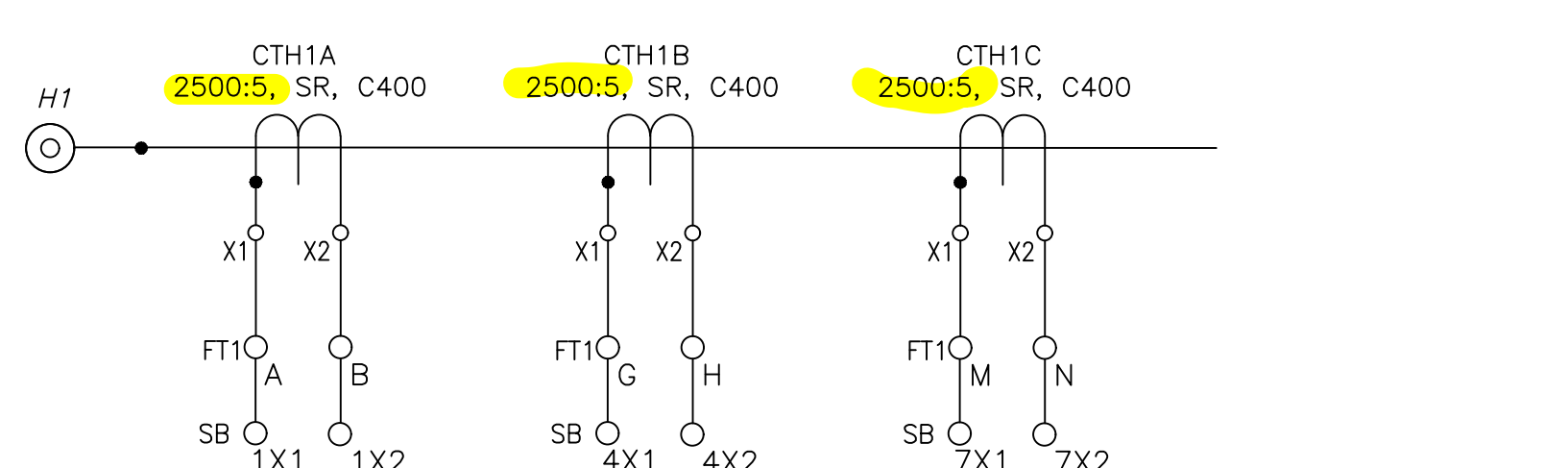
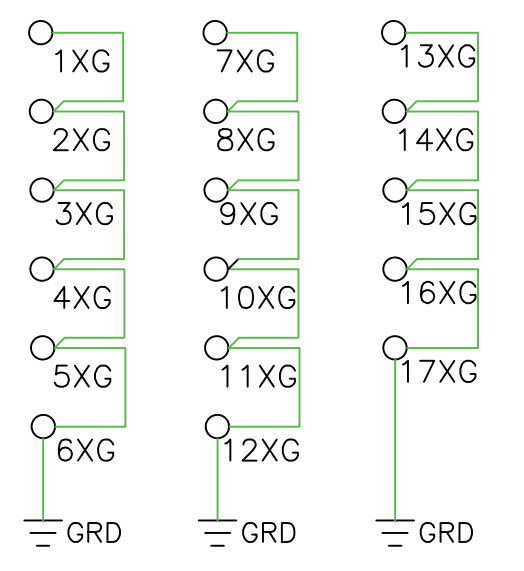
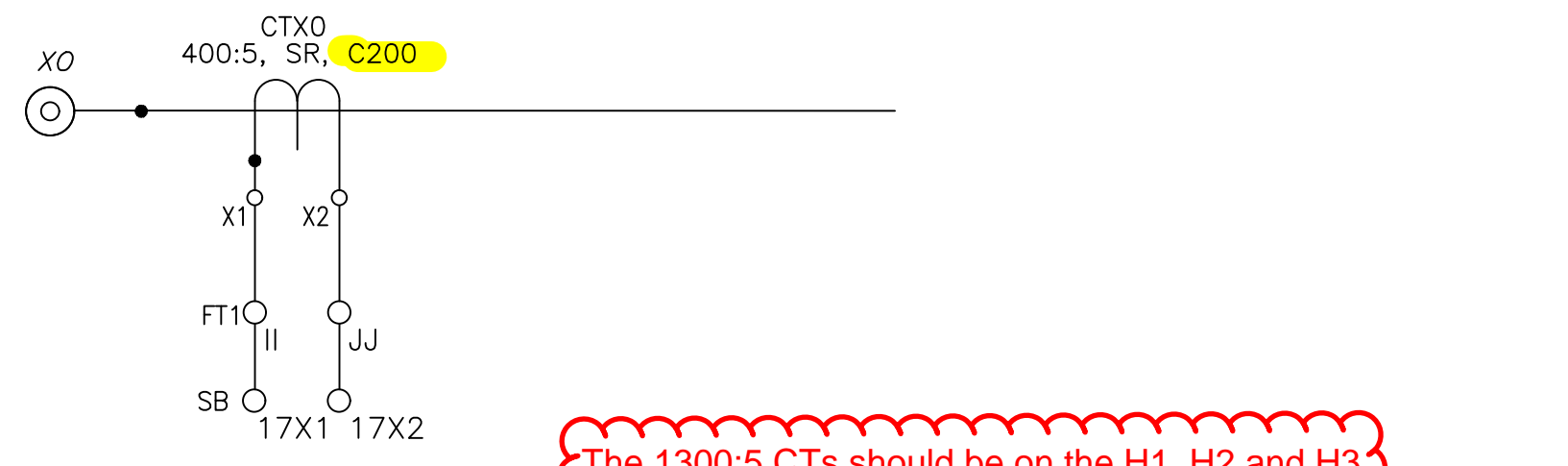
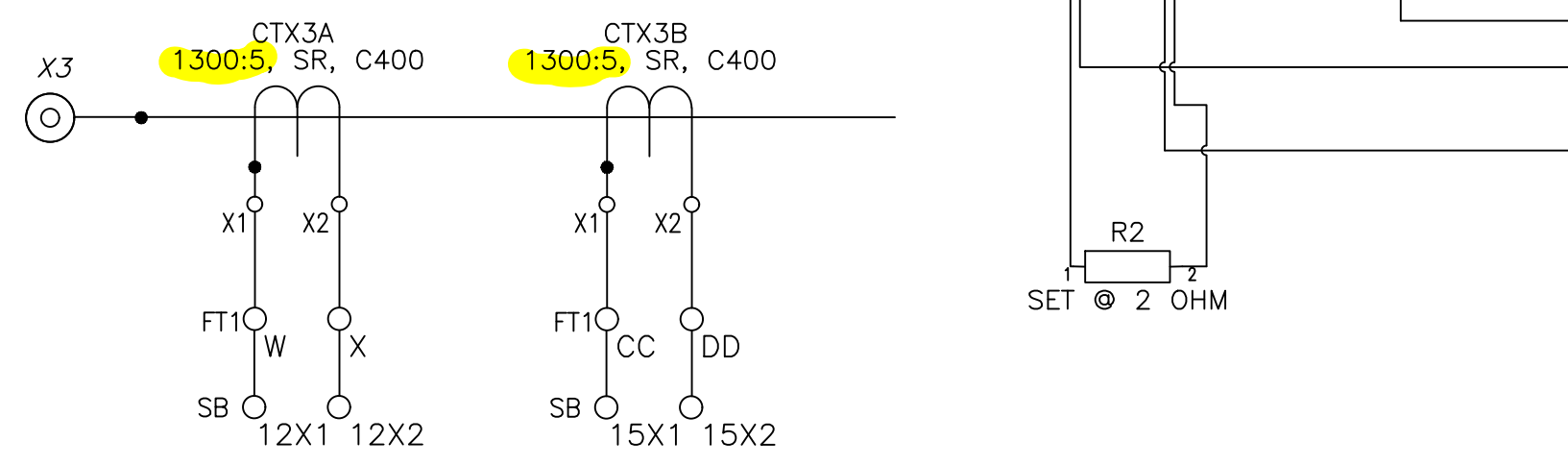


[1] High Voltage (LV) Winding Temperature Indicator (WTI) Gauge and CT for heater coil.

[2] Indicate CT burden & accuracy class (TYP)

[3] Indicate HC wattage & voltage. (TYP)

[4] CTWTI-X ratio should be 2275:5 (or 2500:5) per other drawings in submittal. (TYP)

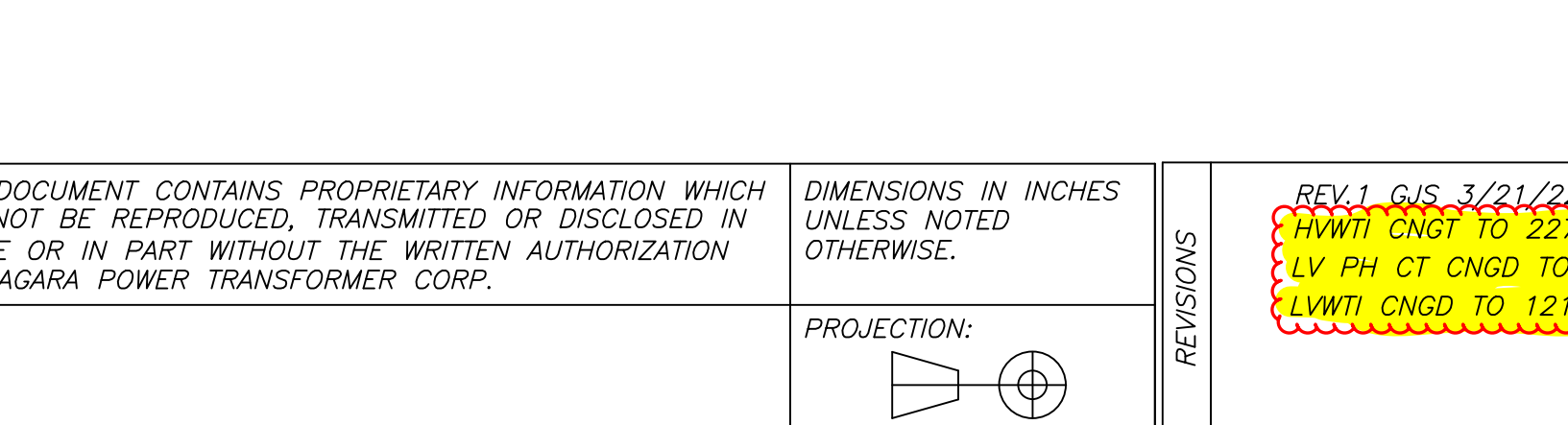


[1] High Voltage (HV) Winding Temperature Indicator (WTI) Gauge and CT for heater coil.

[2] Indicate CT accuracy class (TYP)

[3] Indicate HC wattage & voltage. (TYP)

[4] CTWTI-H ratio should be 1215:5 (or 1300:5) per other drawings in submittal. (TYP)

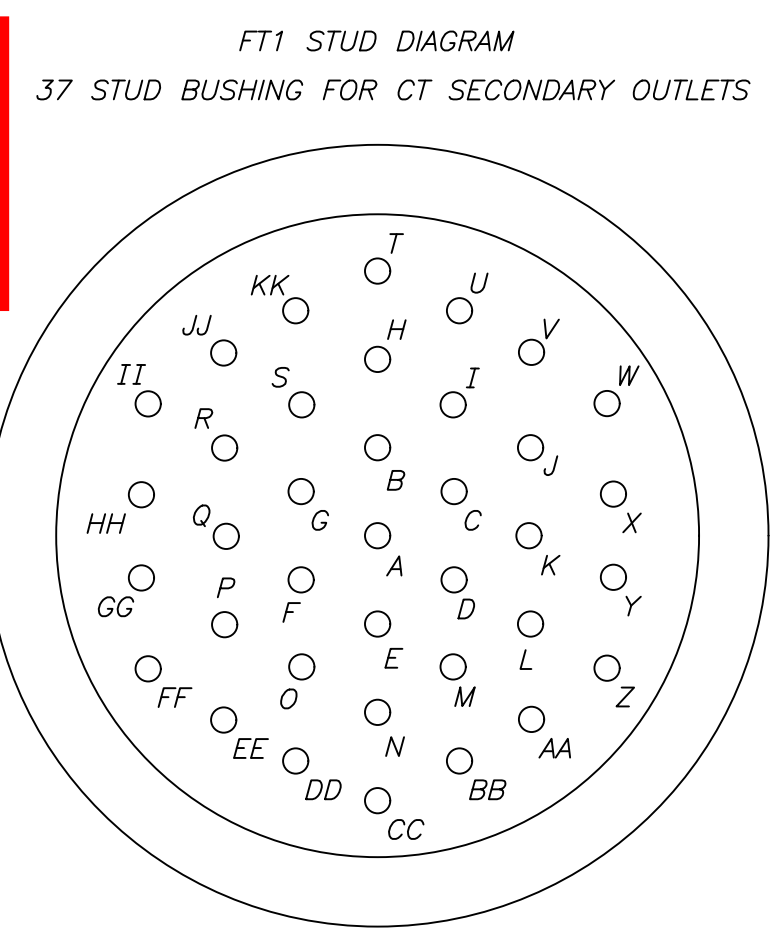


CAUTION: OPERATION OF CURRENT TRANSFORMERS WITH SECONDARY WINDINGS OPEN CIRCUITED CAN RESULT IN HIGH VOLTAGES ACROSS THE SECONDARY TERMINALS OF THE CURRENT TRANSFORMERS, WHICH MAY BE DANGEROUS TO PERSONNEL OR EQUIPMENT. CT SECONDARIES SHOULD ALWAYS BE SHORT CIRCUITED BEFORE OPENING THE CIRCUIT.

THE SECONDARIES OF THE CURRENT TRANSFORMERS USED ON THIS TRANSFORMER ARE CONNECTED TO SHORTING TYPE TERMINAL BLOCKS. THE TRANSFORMER IS SHIPPED WITH THE SECONDARIES SHORTED.

THE SECONDARIES OF CURRENT TRANSFORMERS MUST BE GROUNDED. REFER TO SECTION 250-170 OF THE NATIONAL ELECTRICAL CODE.

HVWTI & LVWTI CT ratios are REVERSED from what's shown here. See commentary elsewhere on this sheet and in the larger submittal. (TYP)



EXTERNAL CONNECTION	TERMINAL STUD No.	INTERNAL CONNECTION
SB:1X1	A	CTH1A:X1
SB:1X2	B	CTH1A:X2
SB:2X1	C	CTH2A:X1
SB:2X2	D	CTH2A:X2
SB:3X1	E	CTH3A:X1
SB:3X2	F	CTH3A:X2
SB:4X1	G	CTH1B:X1
SB:4X2	H	CTH1B:X2
SB:5X1	I	CTH2B:X1
SB:5X2	J	CTH2B:X2
SB:6X1	K	CTH3B:X1
SB:6X2	L	CTH3B:X2
SB:7X1	M	CTH1C:X1
SB:7X2	N	CTH1C:X2
SB:8X1	O	CTH2C:X1
SB:8X2	P	CTH2C:X2
SB:9X1	Q	CTH3C:X1
SB:9X2	R	CTH3C:X2
SB:10X1	S	CTX1A:X1
SB:10X2	T	CTX1A:X2
SB:11X1	U	CTX2A:X1
SB:11X2	V	CTX2A:X2
SB:12X1	W	CTX3A:X1
SB:12X2	X	CTX3A:X2
SB:13X1	Y	CTX1B:X1
SB:13X2	Z	CTX1B:X2
SB:14X1	AA	CTX2B:X1
SB:14X2	BB	CTX2B:X2
SB:15X1	CC	CTX3B:X1
SB:15X2	DD	CTX3B:X2
SB:16X1	EE	CTWTI-H:X1
SB:16X2	FF	CTWTI-H:X2
SB:16X3	GG	CTWTI-X:X1
SB:16X4	HH	CTWTI-X:X2
SB:17X1	II	CTX0:X1
SB:17X2	JJ	CTX0:X2
SPARE	KK	SPARE

[1] Confirm that device numbers are correct. (TYP)

DEVICE No.	DEVICE DESCRIPTION
23-1	CONTROL BOX HEATER CONTROL THERMOSTAT, 120VAC
23-2	HV ATC HEATER CONTROL HUMIDISTAT/THERMOSTAT, 120VAC
23-3	LV ATC HEATER CONTROL HUMIDISTAT/THERMOSTAT, 120VAC
26Q	LIQUID TEMPERATURE INDICATOR (TRANSFORMER OIL) WITH CONTACTS
43-1	LIGHT SWITCH - DOOR OPERATED, LIGHT ON (HEATERS OFF) WHEN DOOR OPEN
49T1	SIMULATED WINDING TEMPERATURE INDICATOR, WITH CONTACTS
52-M1	CIRCUIT BREAKER, 480VAC, 2 POLE, 10 A (MAIN CB)
52-M2	CIRCUIT BREAKER, 120VAC, 1 POLE, 30 A (MAIN CB)
52-1	CIRCUIT BREAKER, 120VAC, 1 POLE, 20 A (GFI RECEPTACLE CIRCUIT)
52-2	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (LIGHT & HEATER CIRCUIT)
52-3	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (HV ATC)
52-4	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (LV ATC)
52-5	CIRCUIT BREAKER, 120VAC, 1 POLE, 15 A (GAS MONITOR)
63L	NITROGEN CYLINDER ALARM SWITCH WITH CONTACT
63P	MECHANICAL PRESSURE RELIEF DEVICE WITH ALARM CONTACTS (TRANSFORMER TANK)
63PS	PRESSURE SWITCH WITH LOW AND HIGH PRESSURE ALARM
63RP	SUDDEN PRESSURE RELAY WITH ALARM CONTACT (TRANSFORMER TANK)
63X	SEAL IN RELAY FOR SUDDEN PRESSURE, 120VAC
71Q	LIQUID LEVEL GAUGE WITH LOW LEVEL ALARM CONTACT (TRANSFORMER TANK)
72-1	CIRCUIT BREAKER, 125VDC, 2 POLE, 10 A (SEAL IN RELAY)
CO	CONVENIENCE OUTLET, GFI TYPE, 120VAC, 20A
CPT	CONTROL POWER TRANSFORMER, 480-120VAC, 3KVA, ACME T-2-53013-S
CTH-1,2,3-A,B,C	BUSHING TYPE CURRENT TRANSFORMER, 2500:5, SR, C400, 2.0 RF.
CTX-1,2,3-A,B	BUSHING TYPE CURRENT TRANSFORMER, 1300:5, SR, C400, 2.0 RF.
CTX0	BUSHING TYPE CURRENT TRANSFORMER, 400:5, SR, C200, 2.0 RF.
CTWTI-H	BUSHING TYPE CURRENT TRANSFORMER, 2275:5, SR, C50, 2.0 RF.
CTWTI-X	BUSHING TYPE CURRENT TRANSFORMER, 1215:5, SR, C50, 2.0 RF.
FT1	37 PIN FEED THRU BUSHING FOR CURRENT TRANSFORMER SECONDARY LEADS
GM	GE HYDRAN 201TI GAS MONITOR, MODEL H201TI_CE_NE_X1_V1_VCO_H1_L1_F0_W24
GRD	COPPER GROUND BUS
HTR1-2	CONTROL BOX HEATER, 240 VOLT, 450 WATT (OPERATED AT 120 VOLT)
HTR3-4	HV AND LV ATC HEATER, 240 VOLT, 500 WATT (OPERATED AT 120 VOLT)
HTR5-6	HV AND LV ATC HEATER, 240 VOLT, 500 WATT (OPERATED AT 120 VOLT)
L	CONTROL BOX LIGHT, MAGNETIC MOUNT, 5W, 900 LUMIN
P	POWER TERMINAL BLOCK, 12 POLE, 75A, GE EB25B12
SB	TERMINAL BLOCK, SHORTING TYPE, 6 POLE, 30A, GE EB27B06S
R1 & 2	VARIABLE RESISTOR, 20HM, FOR WINDING TEMP
T	TERMINAL BLOCK, 12 POLE, 30A, GE EB25B12
TP	THERMAL PLATE FOR HV AND LV WINDING TEMP PROBE

HV & LV CT ratios are reversed.

Confirm wattage. Sizes are inconsistent across drawings in submittal. (TYP)

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF _____ 04/26/2022
 JACOBS _____ Date

WIRING NOTES:

- TRANSFORMER CONTROL BOX IS NEMA 4X, 42" X 48" X 12"D WITH PADLOCKABLE DOORS, STAINLESS STEEL HINGE DOOR STOP AND REMOVABLE BOTTOM PLATE. HEATERS AND BREATHERS ARE PROVIDED FOR CONDENSATION FREE OPERATION.
- EXTERNAL WIRING IS RUN IN RIGID GALVANIZED STEEL (RGS) CONDUIT WITH SHORT LENGTHS OF FLEXIBLE LIQUID-TIGHT CONDUIT AT DEVICE ENDS.
- PANEL WIRING IS 600V, 90°C, SIS. WIRE IN CONDUIT IS 600V, 90°C, SIS/XHHW. GAUGE LEADS ARE #16 AWG MINIMUM VIA CABLES, CONTROL WIRING IS #14 AWG MINIMUM, POWER & CT WIRING IS #10 AWG. CT WIRES TO BE YELLOW.
- ALL GROUND CONDUCTORS ARE GREEN.
- ALL LEADS ARE IDENTIFIED WITH HEAT SHRINK SLEEVE TYPE WIRE MARKERS AT BOTH ENDS OF WIRES.
- ALARM CONTACT WIRING FROM GAUGES TO TERMINAL BLOCKS FOLLOW ANSI COLOR CODES.
- TERMINAL BLOCKS FOR CURRENT TRANSFORMER CONNECTIONS ARE SHORTING TYPE, RATED FOR 30A, 600V. OTHER TERMINAL BLOCKS ARE RATED FOR 30A, 600V, WITH BINDING HEAD SCREWS AND WHITE MARKER STRIPS.
- CRIMP TERMINALS FOR PANEL WIRING ARE SEAMLESS NON-INSULATED RING TYPE.
- DEVICES IN CONTROL BOX ARE IDENTIFIED WITH INDOOR/OUTDOOR VINYL TYPE LABELS, SUITABLE FOR -40° TO +120°C.
- ALARM CONTACTS ARE SHOWN IN THEIR NORMAL OPERATING CONDITION (NON-ALARM) UNLESS STATED OTHERWISE.
- CURRENT TRANSFORMER CIRCUIT, 120VAC AND 125VDC POWER CIRCUITS SHALL BE RUN SEPARATE FROM EACH OTHER IN CONTROL WIRING.
- WIRE TO BE BUNDLED TOGETHER AS PER VOLTAGE SEGREGATION AND TO BE TIED AT 15" INTERVAL BY CABLE TIES IN THE PANDUITS.

Confirm and/or Fix (TYP ALL DWGS)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

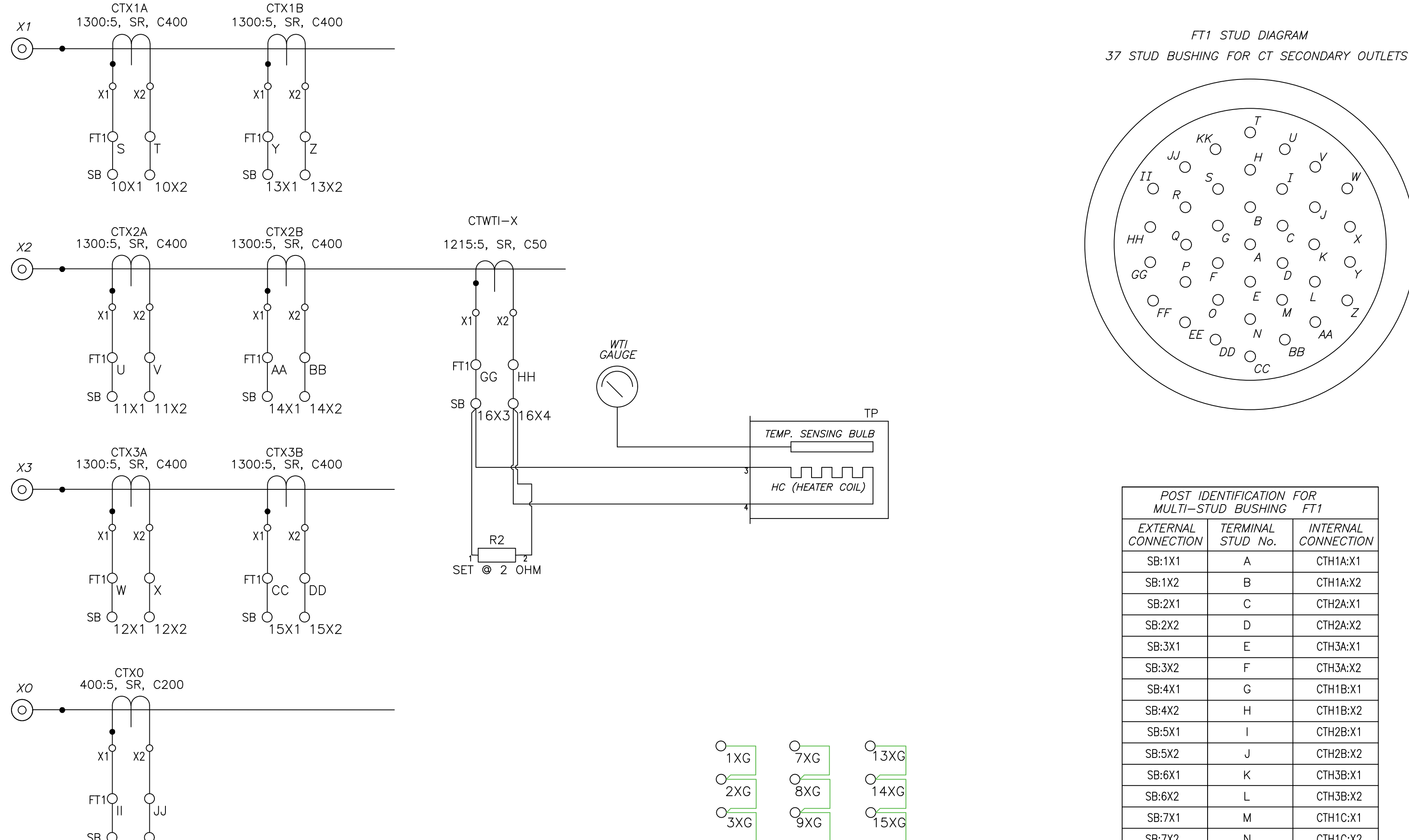
REVISIONS:

REV.1 GJS 3/21/22
 HVWTI CNGT TO 2275:5 FROM 2250:5
 LV PH CT CNGD TO 1300:5 FROM 1200:5
 LVWTI CNGD TO 1215:5 FROM 1200:5

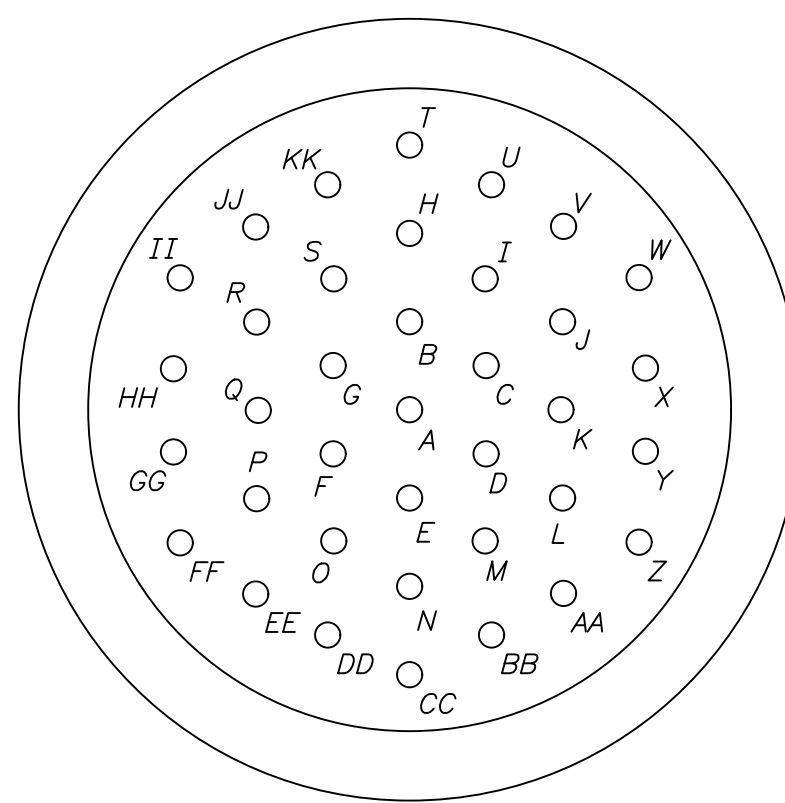
HVWTI & LVWTI CT ratios are REVERSED from what's shown here. See commentary elsewhere on this sheet and in the larger submittal. (TYP)

CUSTOMERS NAME:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O	4509663191 LINE 000010
PROJECT:	NEW ORLEANS SEWERAGE & WATER
NIAGARA JOB No.	N40074
DRAWING REF:	TRANSFORMER NAMEPLATE BNS40074 TRANSFORMER OUTLINE DWL40074

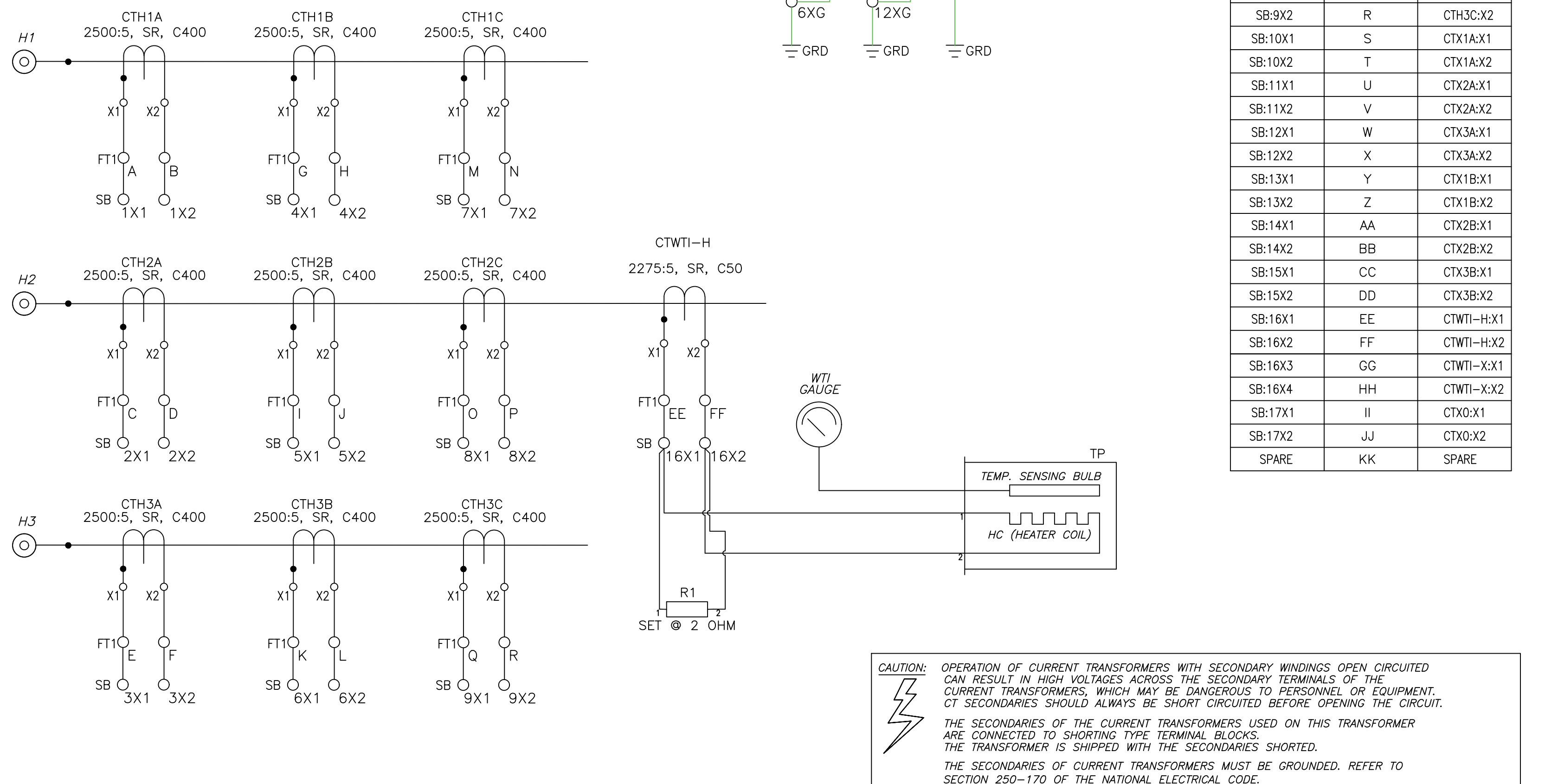
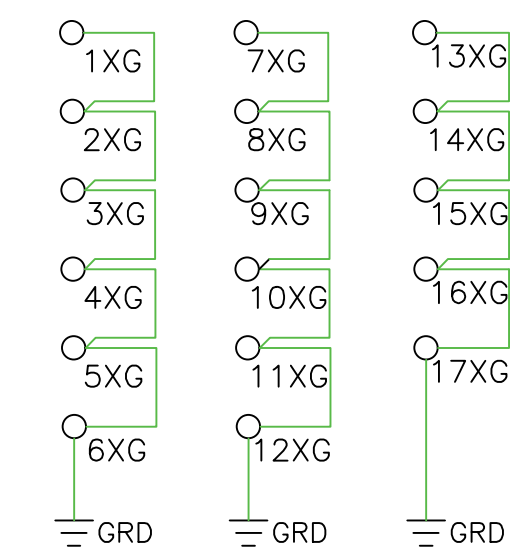
	1755 DALE ROAD BUFFALO, NEW YORK, USA (716)-896-6500 www.niagarapowertransformer.com
XFMR CT, LEGENDS, SEAL IN AND N2 SYS SCHEMATICS	
DWN: GJS	DATE: 12/6/21
CHK: JTB	Plot Scale: 1/2
DWS40074-1	1



FT1 STUD DIAGRAM
37 STUD BUSHING FOR CT SECONDARY OUTLETS



POST IDENTIFICATION FOR MULTI-STUD BUSHING FT1		
EXTERNAL CONNECTION	TERMINAL STUD No.	INTERNAL CONNECTION
SB:1X1	A	CTH1A:X1
SB:1X2	B	CTH1A:X2
SB:2X1	C	CTH2A:X1
SB:2X2	D	CTH2A:X2
SB:3X1	E	CTH3A:X1
SB:3X2	F	CTH3A:X2
SB:4X1	G	CTH1B:X1
SB:4X2	H	CTH1B:X2
SB:5X1	I	CTH2B:X1
SB:5X2	J	CTH2B:X2
SB:6X1	K	CTH3B:X1
SB:6X2	L	CTH3B:X2
SB:7X1	M	CTH1C:X1
SB:7X2	N	CTH1C:X2
SB:8X1	O	CTH2C:X1
SB:8X2	P	CTH2C:X2
SB:9X1	Q	CTH3C:X1
SB:9X2	R	CTH3C:X2
SB:10X1	S	CTX1A:X1
SB:10X2	T	CTX1A:X2
SB:11X1	U	CTX2A:X1
SB:11X2	V	CTX2A:X2
SB:12X1	W	CTX3A:X1
SB:12X2	X	CTX3A:X2
SB:13X1	Y	CTX1B:X1
SB:13X2	Z	CTX1B:X2
SB:14X1	AA	CTX2B:X1
SB:14X2	BB	CTX2B:X2
SB:15X1	CC	CTX3B:X1
SB:15X2	DD	CTX3B:X2
SB:16X1	EE	CTX0:X1
SB:16X2	FF	CTX0:X2
SPARE	KK	SPARE



CAUTION: OPERATION OF CURRENT TRANSFORMERS WITH SECONDARY WINDINGS OPEN CIRCUITED CAN RESULT IN HIGH VOLTAGES ACROSS THE SECONDARY TERMINALS OF THE CURRENT TRANSFORMERS, WHICH MAY BE DANGEROUS TO PERSONNEL OR EQUIPMENT. CT SECONDARIES SHOULD ALWAYS BE SHORT CIRCUITED BEFORE OPENING THE CIRCUIT.

THE SECONDARIES OF THE CURRENT TRANSFORMERS USED ON THIS TRANSFORMER ARE CONNECTED TO SHORTING TYPE TERMINAL BLOCKS. THE TRANSFORMER IS SHIPPED WITH THE SECONDARIES SHORTED.

THE SECONDARIES OF CURRENT TRANSFORMERS MUST BE GROUNDED. REFER TO SECTION 250-170 OF THE NATIONAL ELECTRICAL CODE.

TRANSFORMER CONTROLS - DEVICE LEGEND	
DEVICE No.	DEVICE DESCRIPTION
23-1	CONTROL BOX HEATER CONTROL THERMOSTAT, 120VAC
23-2	HV ATC HEATER CONTROL HUMIDISTAT/THERMOSTAT, 120VAC
23-3	LV ATC HEATER CONTROL HUMIDISTAT/THERMOSTAT, 120VAC
26Q	LIQUID TEMPERATURE INDICATOR (TRANSFORMER OIL) WITH CONTACTS
43-1	LIGHT SWITCH - DOOR OPERATED, LIGHT ON (HEATERS OFF) WHEN DOOR OPEN
49T1	SIMULATED WINDING TEMPERATURE INDICATOR, WITH CONTACTS
52-M1	CIRCUIT BREAKER, 480VAC, 2 POLE, 10 A (MAIN CB)
52-M2	CIRCUIT BREAKER, 120VAC, 1 POLE, 30 A (MAIN CB)
52-1	CIRCUIT BREAKER, 120VAC, 1 POLE, 20 A (GFI RECEPTACLE CIRCUIT)
52-2	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (LIGHT & HEATER CIRCUIT)
52-3	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (HV ATC)
52-4	CIRCUIT BREAKER, 120VAC, 1 POLE, 10 A (LV ATC)
52-5	CIRCUIT BREAKER, 120VAC, 1 POLE, 15 A (GAS MONITOR)
63L	NITROGEN CYLINDER ALARM SWITCH WITH CONTACT
63P	MECHANICAL PRESSURE RELIEF DEVICE WITH ALARM CONTACTS (TRANSFORMER TANK)
63PS	PRESSURE SWITCH WITH LOW AND HIGH PRESSURE ALARM
63RP	SUDDEN PRESSURE RELAY WITH ALARM CONTACT (TRANSFORMER TANK)
63X	SEAL IN RELAY FOR SUDDEN PRESSURE, 120VAC
71Q	LIQUID LEVEL GAUGE WITH LOW LEVEL ALARM CONTACT (TRANSFORMER TANK)
72-1	CIRCUIT BREAKER, 125VDC, 2 POLE, 10 A (SEAL IN RELAY)
C0	CONVENIENCE OUTLET, GFI TYPE, 120VAC, 20A
CPT	CONTROL POWER TRANSFORMER, 480-120VAC, 3KVA, ACME T-2-53013-S
CTH-1,2,3-A,B,C	BUSHING TYPE CURRENT TRANSFORMER, 2500:5, SR, C400, 2.0 RF.
CTX-1,2,3-A,B	BUSHING TYPE CURRENT TRANSFORMER, 1300:5, SR, C400, 2.0 RF.
CTX0	BUSHING TYPE CURRENT TRANSFORMER, 400:5, SR, C200, 2.0 RF.
CTWTI-H	BUSHING TYPE CURRENT TRANSFORMER, 2275:5, SR, C50, 2.0 RF.
CTWTI-X	BUSHING TYPE CURRENT TRANSFORMER, 1215:5, SR, C50, 2.0 RF.
FT1	37 PIN FEED THRU BUSHING FOR CURRENT TRANSFORMER SECONDARY LEADS
GM	GE HYDRAN 201TI GAS MONITOR, MODEL H201TI_CE_NE_X1_V1_VCO_H1_L1_F0_W24
GRD	COPPER GROUND BUS
HTR1-2	CONTROL BOX HEATER, 240 VOLT, 150 WATT (OPERATED AT 120 VOLT)
HTR3-4	HV AND LV ATC HEATER, 240 VOLT, 500 WATT (OPERATED AT 120 VOLT)
HTR5-6	HV AND LV ATC HEATER, 240 VOLT, 500 WATT (OPERATED AT 120 VOLT)
LI	CONTROL BOX LIGHT, MAGNETIC MOUNT, 5W LED, 900 LUMIN
P	POWER TERMINAL BLOCK, 12 POLE, 75A, GE EB25B12
SB	TERMINAL BLOCK, SHORTING TYPE, 6 POLE, 30A, GE EB27B06S
R1 & 2	VARIABLE RESISTOR, 2OHM, FOR WINDING TEMP
T	TERMINAL BLOCK, 12 POLE, 30A, GE EB25B12
TP	THERMAL PLATE FOR HV AND LV WINDING TEMP PROBE

- [1] This FILE/DRAWING (i.e., DWS40074.001b, Rev. 1) looks like a DUPLICATE of file DWS40074.001a.R1. See comments on earlier drawing in this submittal.
- [2] If these are the same drawings, all previous comments apply. (TYP)
- [3] If this drawing is a duplicate, please remove from the set.

WIRING NOTES:

1. TRANSFORMER CONTROL BOX IS NEMA 4X, 42"H X 48"W X 12"D WITH PADLOCKABLE DOORS, STAINLESS STEEL HINGE DOOR STOP AND REMOVABLE BOTTOM PLATE. HEATERS AND BREATHERS ARE PROVIDED FOR CONDENSATION FREE OPERATION.
2. EXTERNAL WIRING IS RUN IN RIGID GALVANIZED STEEL (RGS) CONDUIT WITH SHORT LENGTHS OF FLEXIBLE LIQUID-TIGHT CONDUIT AT DEVICE ENDS.
3. PANEL WIRING IS 600V, 90°C, SIS. WIRE IN CONDUIT IS 600V, 90°C, SIS/XHHW. GAUGE LEADS ARE #16 AWG MINIMUM VIA CABLES, CONTROL WIRING IS #14 AWG MINIMUM, POWER & CT WIRING IS #10 AWG. CT WIRES TO BE YELLOW
4. ALL GROUND CONDUCTORS ARE GREEN.
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6. ALARM CONTACT WIRING FROM GAUGES TO TERMINAL BLOCKS FOLLOW ANSI COLOR CODES.
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11. CURRENT TRANSFORMER CIRCUIT, 120VAC AND 125VDC POWER CIRCUITS SHALL BE RUN SEPARATE FROM EACH OTHER IN CONTROL WIRING.
12. WIRE TO BE BUNDLED TOGETHER AS PER VOLTAGE SEGREGATION AND TO BE TIED AT 15" INTERVAL BY CABLE TIES IN THE PANDUITS.

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF 04/26/2022
JACOBS Date

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

REV.1 GJS 3/21/22
HWWTI CNGT TO 2275:5 FROM 2250:5
LV PH CT CNGD TO 1300:5 FROM 1200:5
LWWTI CNGD TO 1215:5 FROM 1200:5

CUSTOMERS NAME: SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O 4509663191 LINE 000010
PROJECT: NEW ORLEANS SEWERAGE & WATER

NIAGARA JOB No. N40074

DRAWING REF: TRANSFORMER NAMEPLATE BNS40074
TRANSFORMER OUTLINE DWL40074

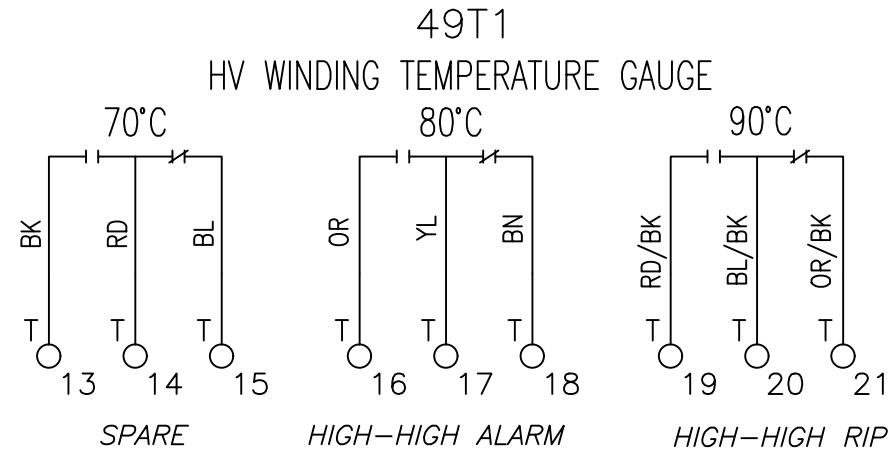
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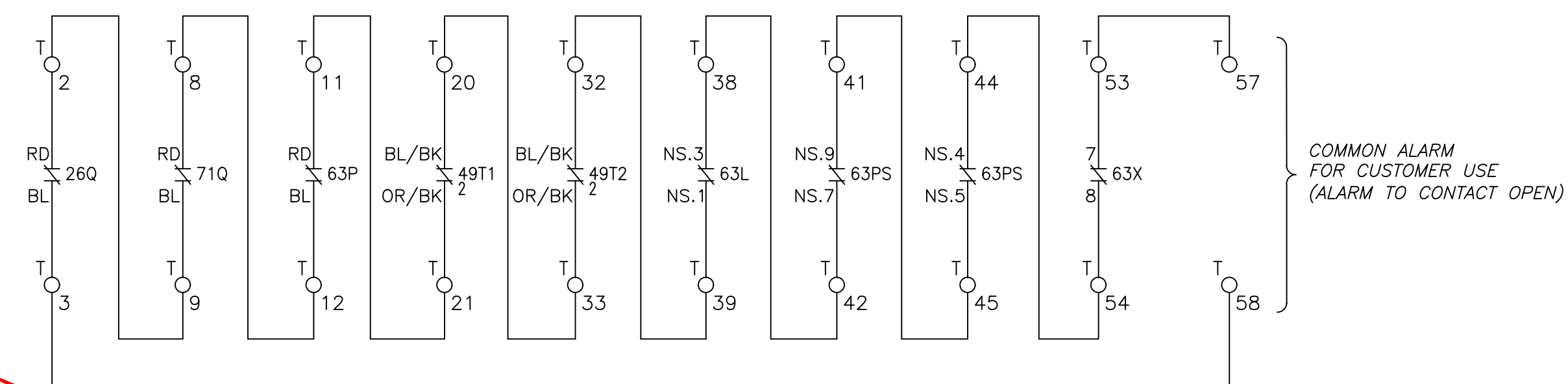
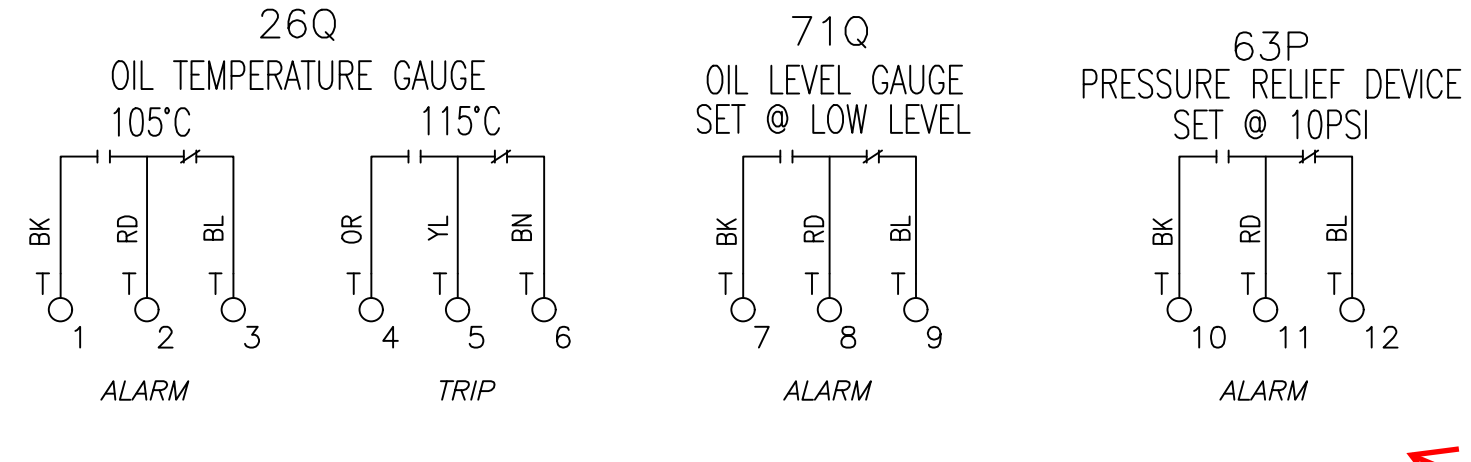
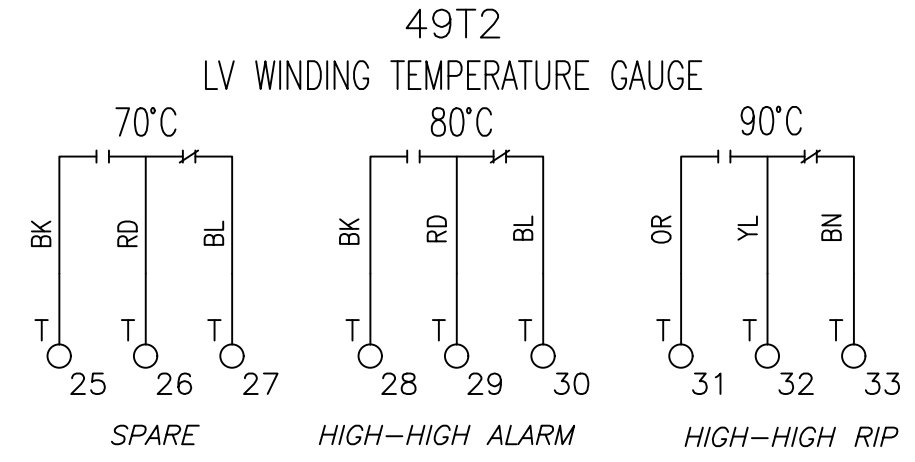
XFMR CT, LEGENDS, SEAL IN AND N2 SYS SCHEMATICS

DWN: GJS DATE: 12/6/21 Dwg No. Rev
CHK: JTB Plot Scale: 1/2 DWS40074-1 1

(THERMAL PLATE CIRCUIT SHOWN ON DWS40074-1)



(THERMAL PLATE CIRCUIT SHOWN ON DWS40074-1)



FACTORY SETTING

63X SUPPLY VOLTAGE	JUMPER POSITION J1
120 AC	3-4
24 DC	1-2
48 DC	2-3
125 DC	3-4

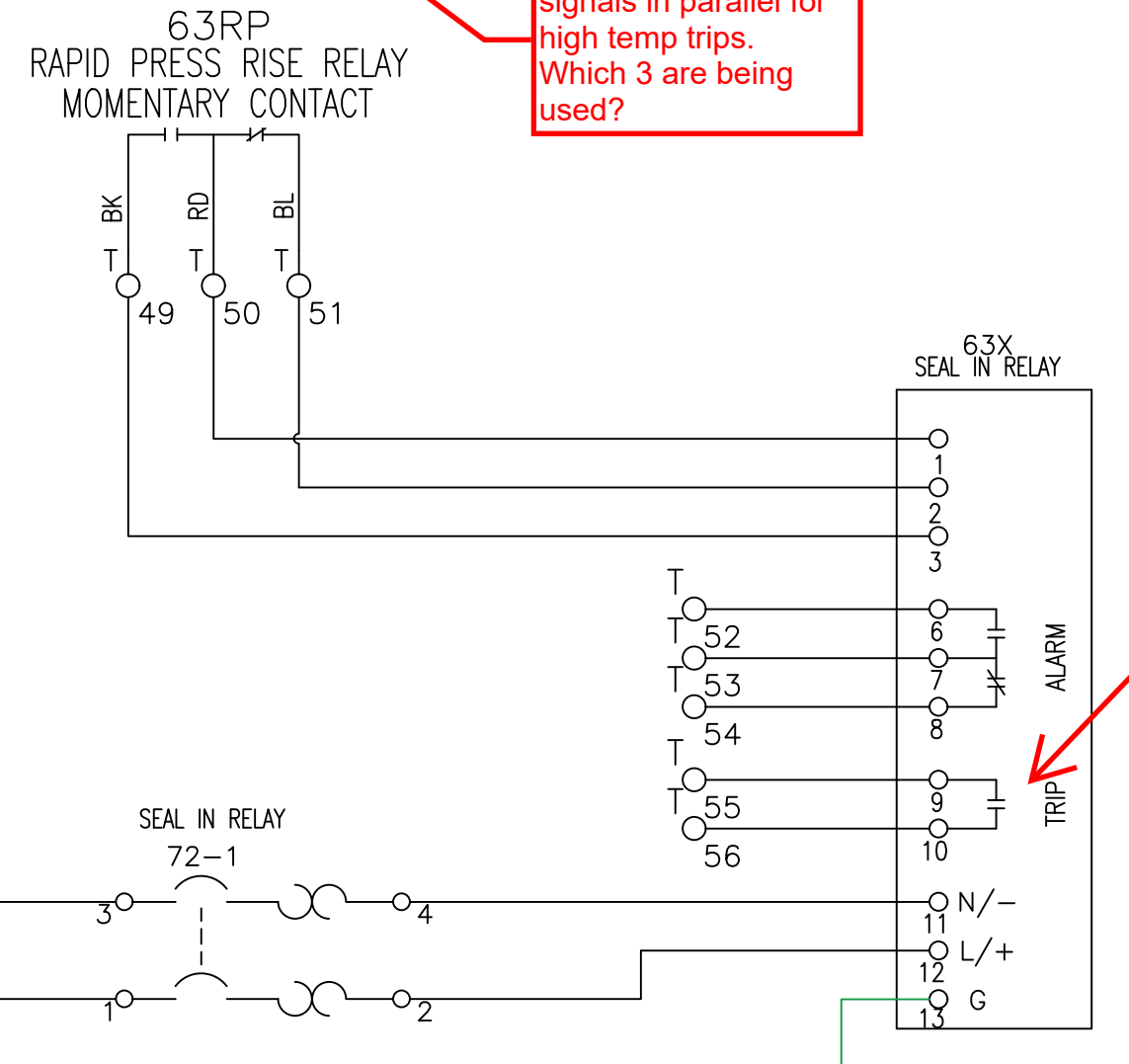
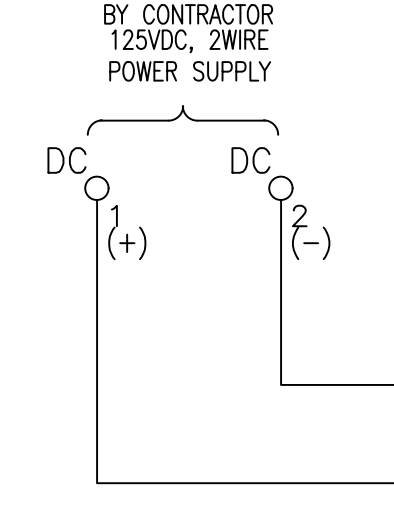
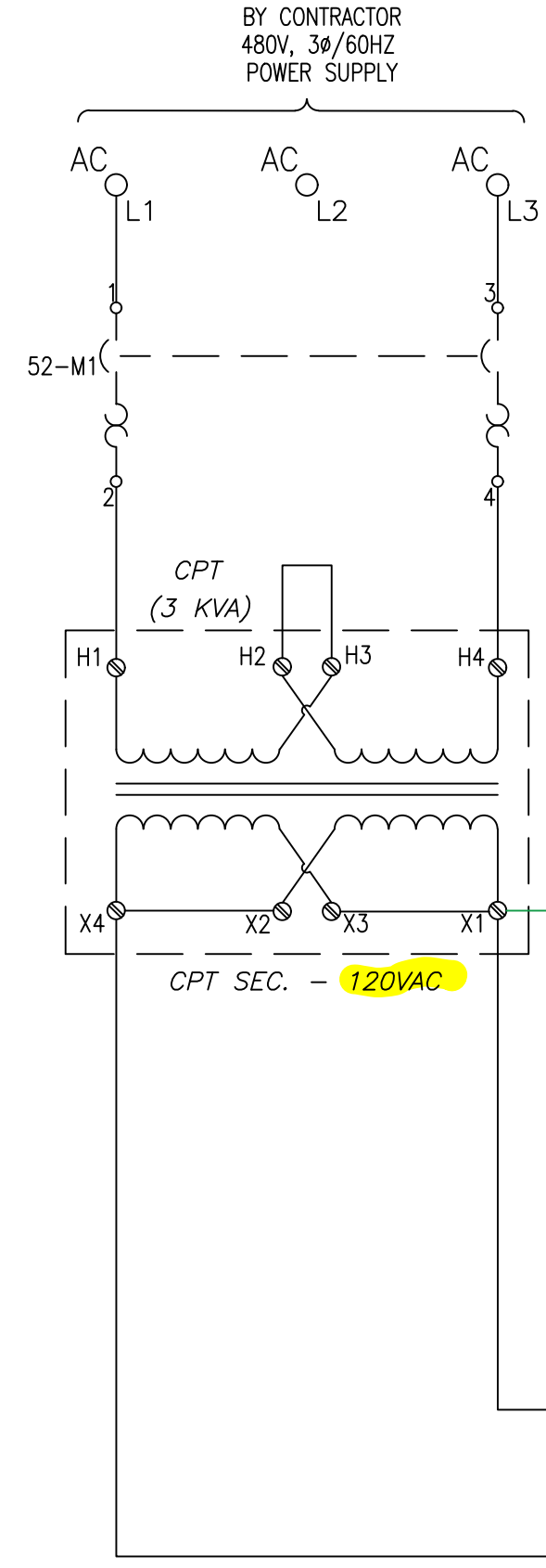
WHERE $L(\text{HENRYS}) < .070$
 $R(\text{OHMS})$

COIL CONSUMPTION — 8.28 WATTS

63X SEAL - IN - RELAY	CONTACT RATING					
	VOLTAGE (VOLTS)	MAKE (AMPS)	CARRY (AMPS)	BREAK (AMPS)	RESISTIVE	INDUCTIVE
120 AC	30	8	8	8	6.5	
240 AC	15	8	8	8	3.5	
24 DC	8	8	8	8	3	
48 DC	0.58	2	2	2	1	
125 DC	0.22	1	0.22	0.22		
250 DC	0.11	1	0.11	0.11		

SWITCH RATINGS:
(RATINGS FOR DEVICES 26Q, 49T1&2, 63P, 71Q, 63RP, 63PV)

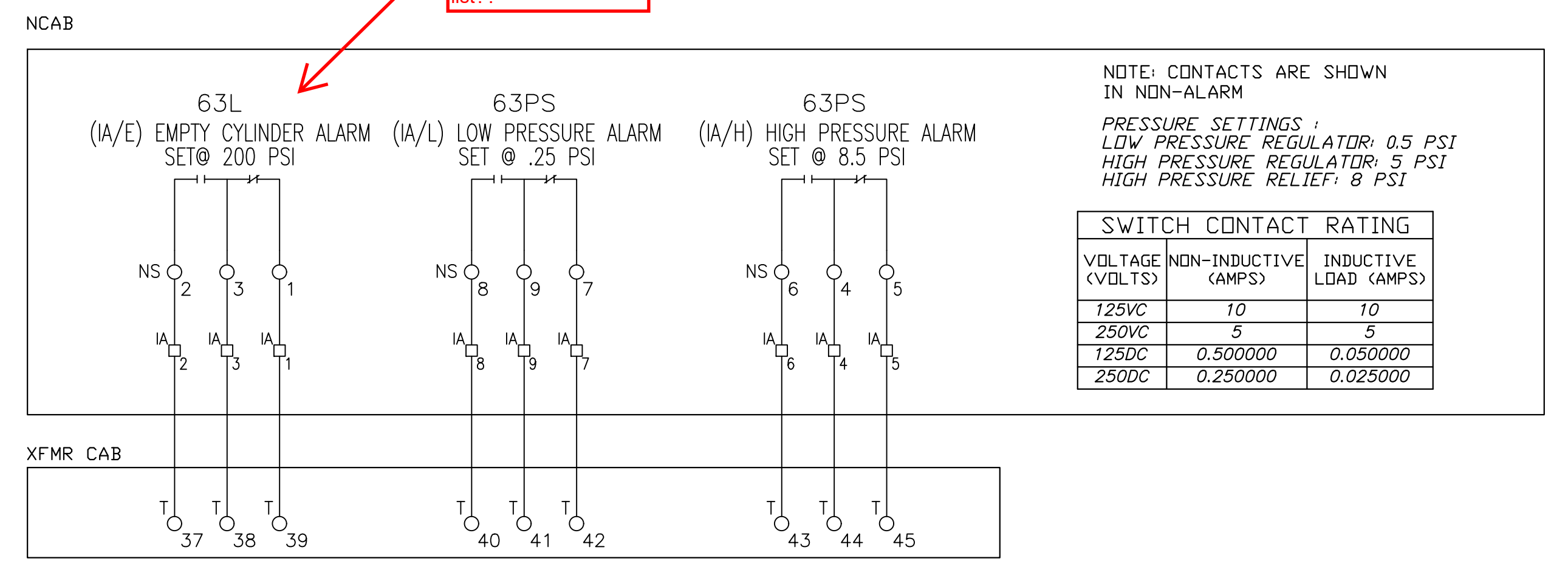
15 AMPS @ 125, 250 AND 480V AC
2 AMPS @ 48V, DC NON-INDUCTIVE
1/2 AMP @ 125V, DC NON-INDUCTIVE
1/4 AMP @ 250V, DC NON-INDUCTIVE



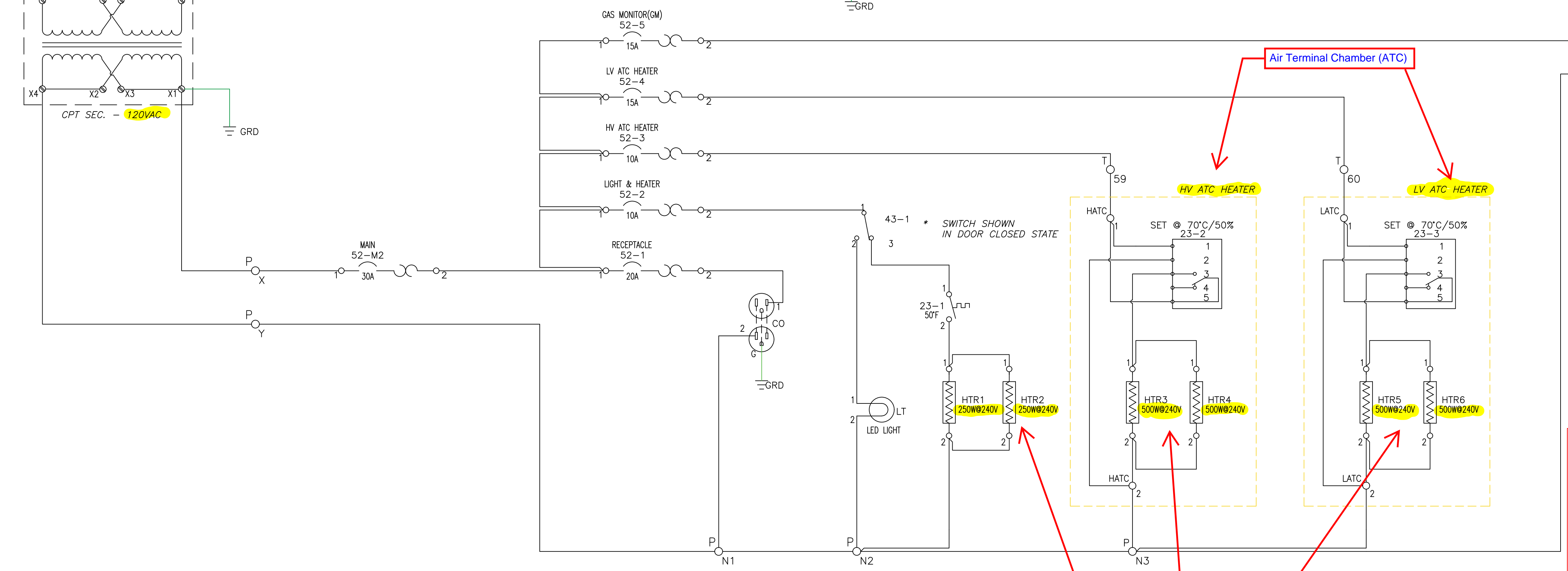
I/O list shows 3 signals in parallel for high temp trips. Which 3 are being used?

Pressure rise trip signal in I/O list.

Do not see any of these signals in I/O list??



See commentary elsewhere in submittal Bill of Material (BOM) regarding GE Hydran SYSTEM model and apply here.



Confirm wattage ratings with those shown on other drawings and confirm operational voltage rating for all heaters. (TYP)

APPROVED AS NOTED
REVISE AND RESUBMIT
REJECTED
NOT SUBJECT TO REVIEW

EDGAR WARF 04/26/2022
JACOBS Date

Confirm and/or Fix (TYP ALL DWGS)

3 signals in series shown in I/O list for gas monitor common alarm. Analog not shown, is it being used?

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

REVISIONS

REV.1 GJS 3/22/22
ALARM CKT REVISED
PER CUST

CUSTOMERS NAME: SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O. 4509663191 LINE 000010
PROJECT: NEW ORLEANS SEWERAGE & WATER

NIAGARA JOB No. N40074

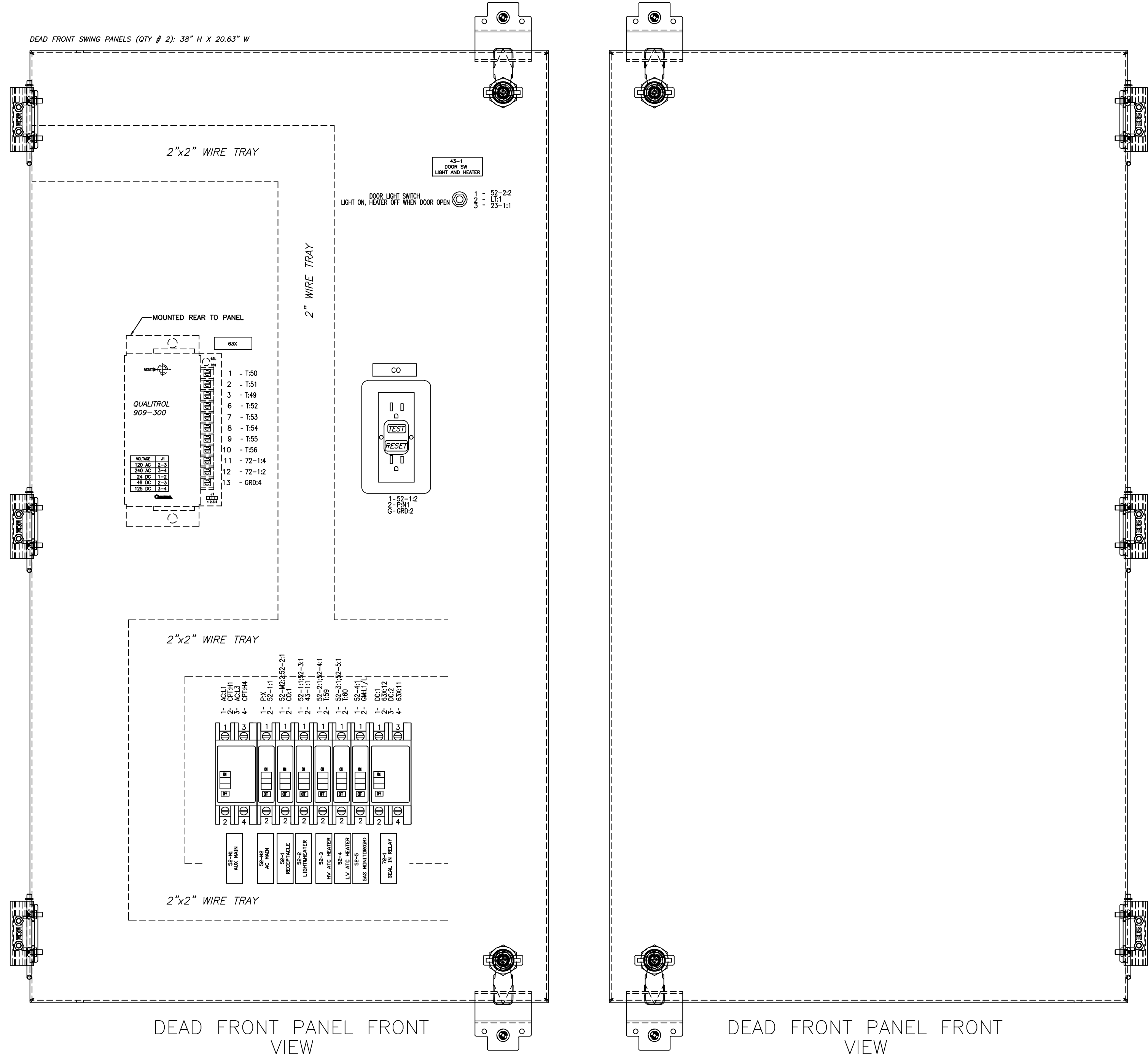
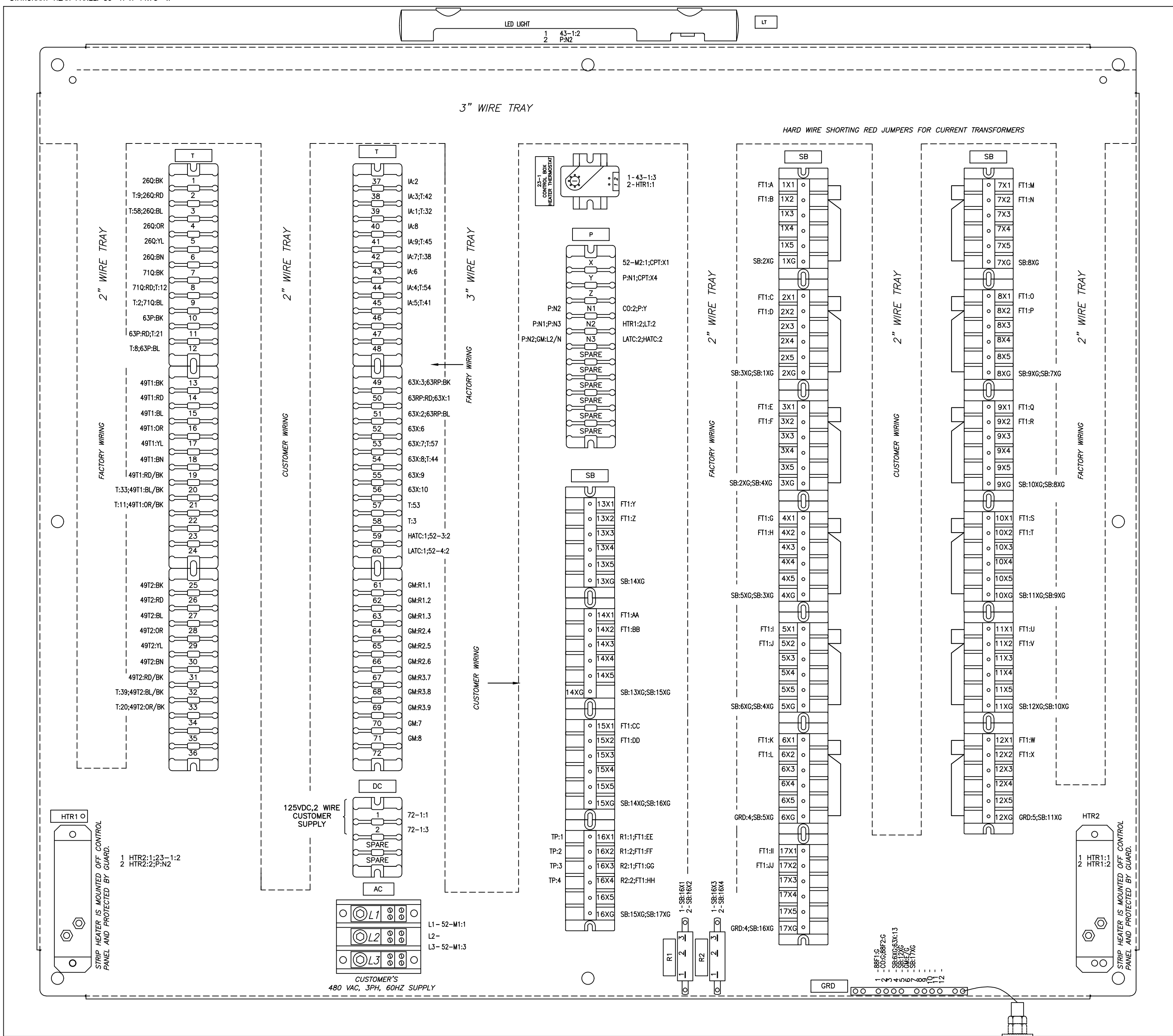
DRAWING REF: TRANSFORMER NAMEPLATE BNS40074
TRANSFORMER OUTLINE DWL40074

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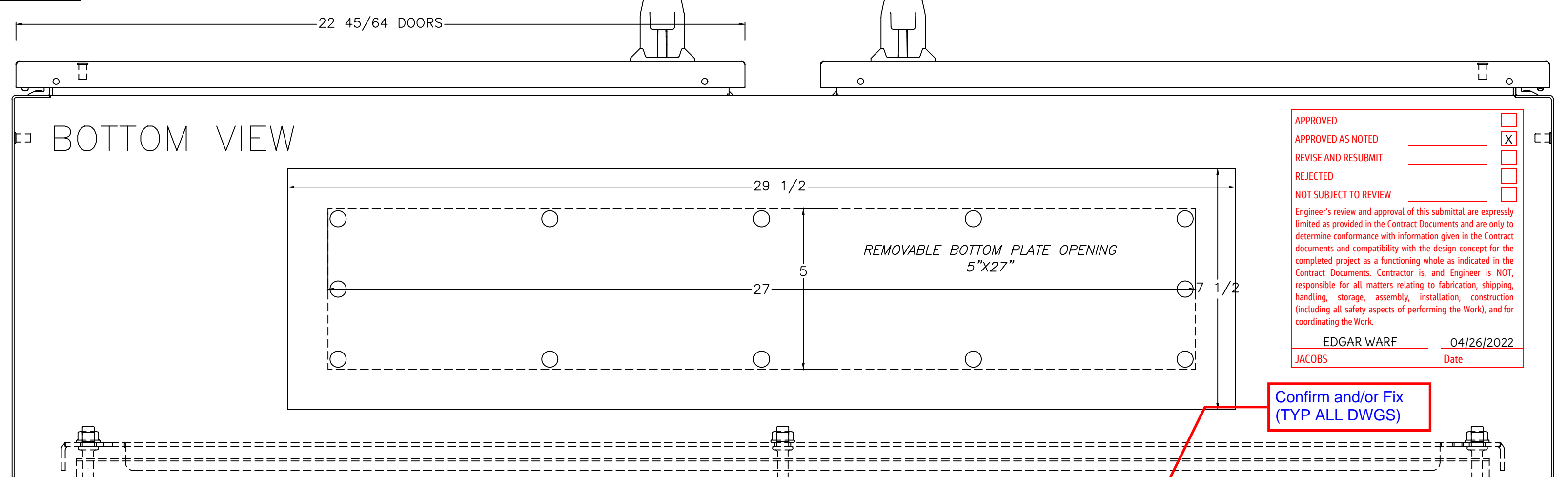
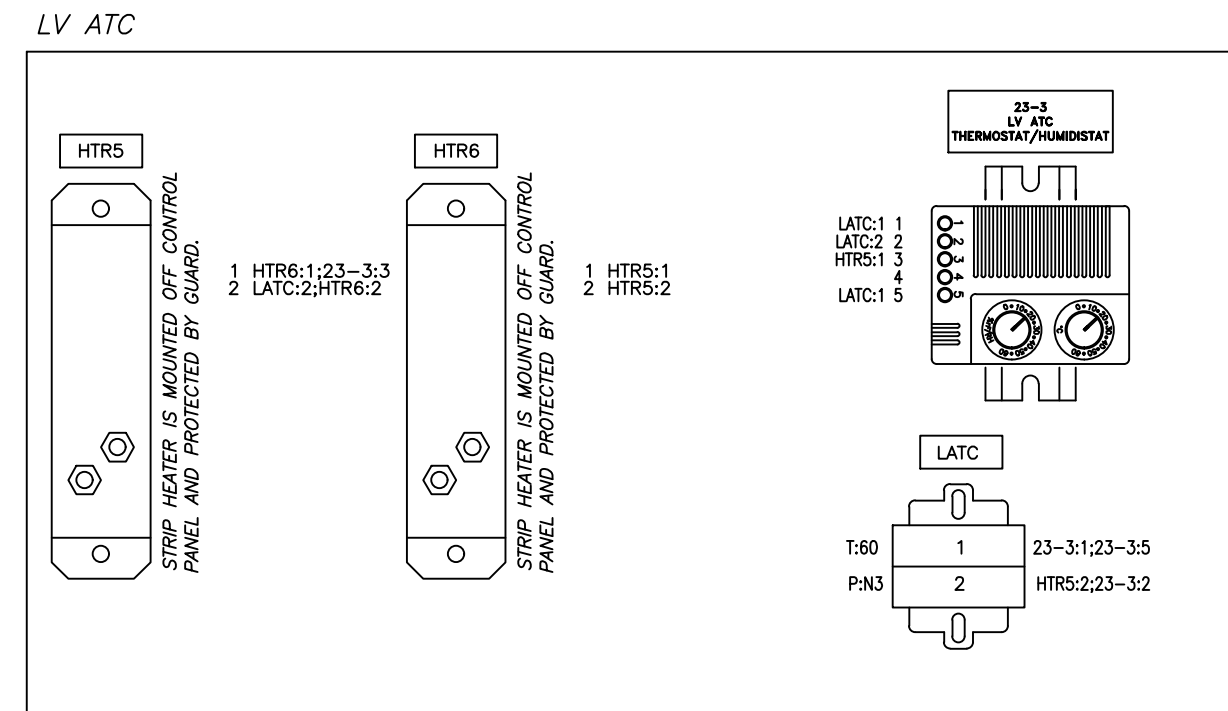
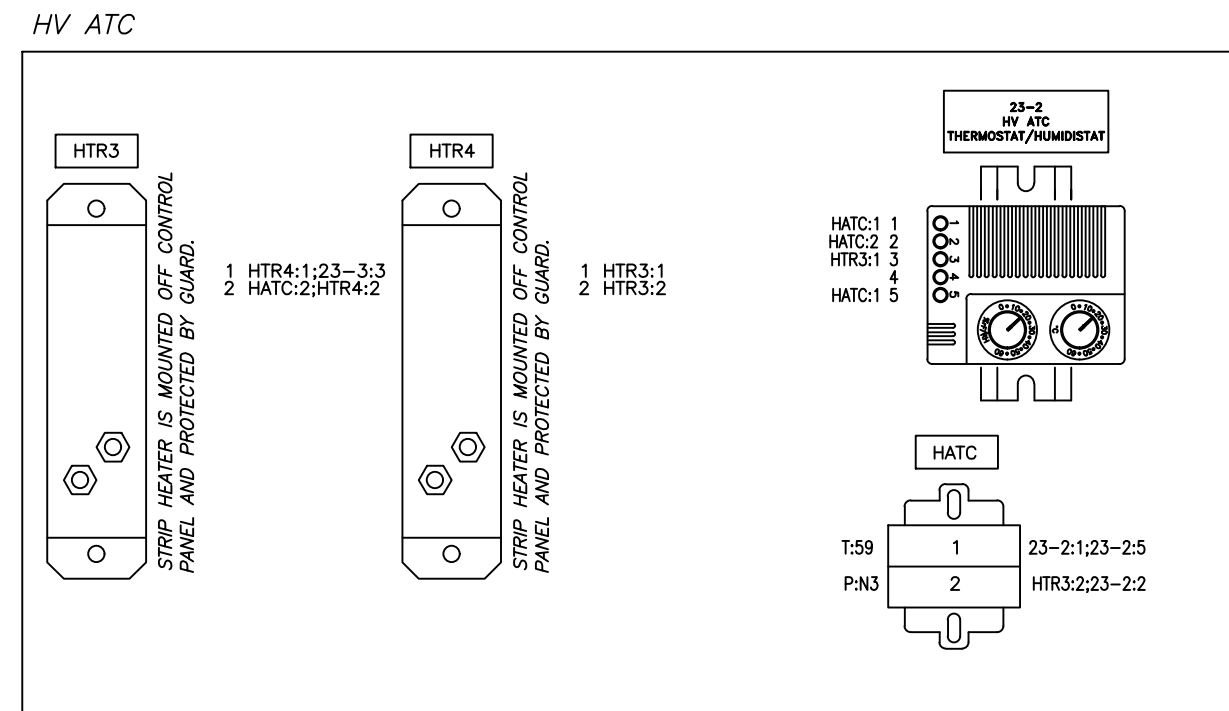
NIAGARA POWER TRANSFORMER
Powering Possible.

FAN CONTROL & ALARM SCHEMATICS

DWN: GJS DATE: 12/6/21 Dwg No. DWS40074-2 Rev 1
CHK: JTB Plot Scale: 1/2



NOTE: REFER DWS40074-1 FOR THE WIRING NOTE



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

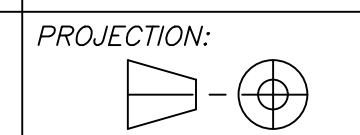
Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract Documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 04/26/2022
JACOBS Date

Confirm and/or Fix (TYP ALL DWGS)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

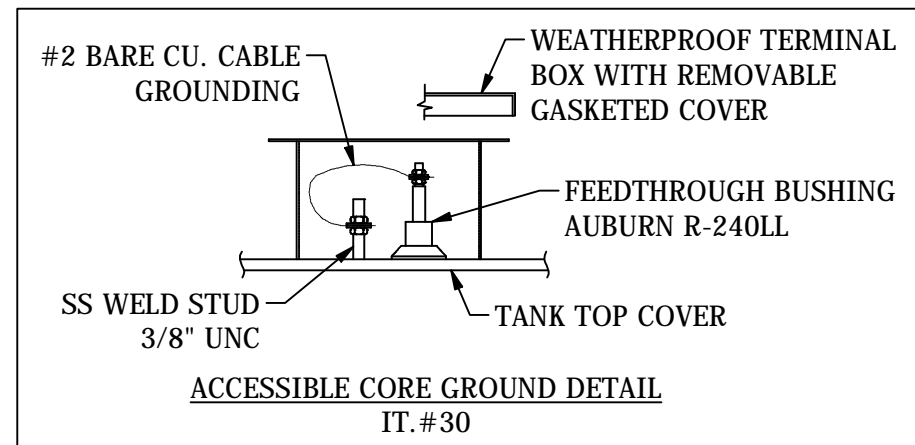
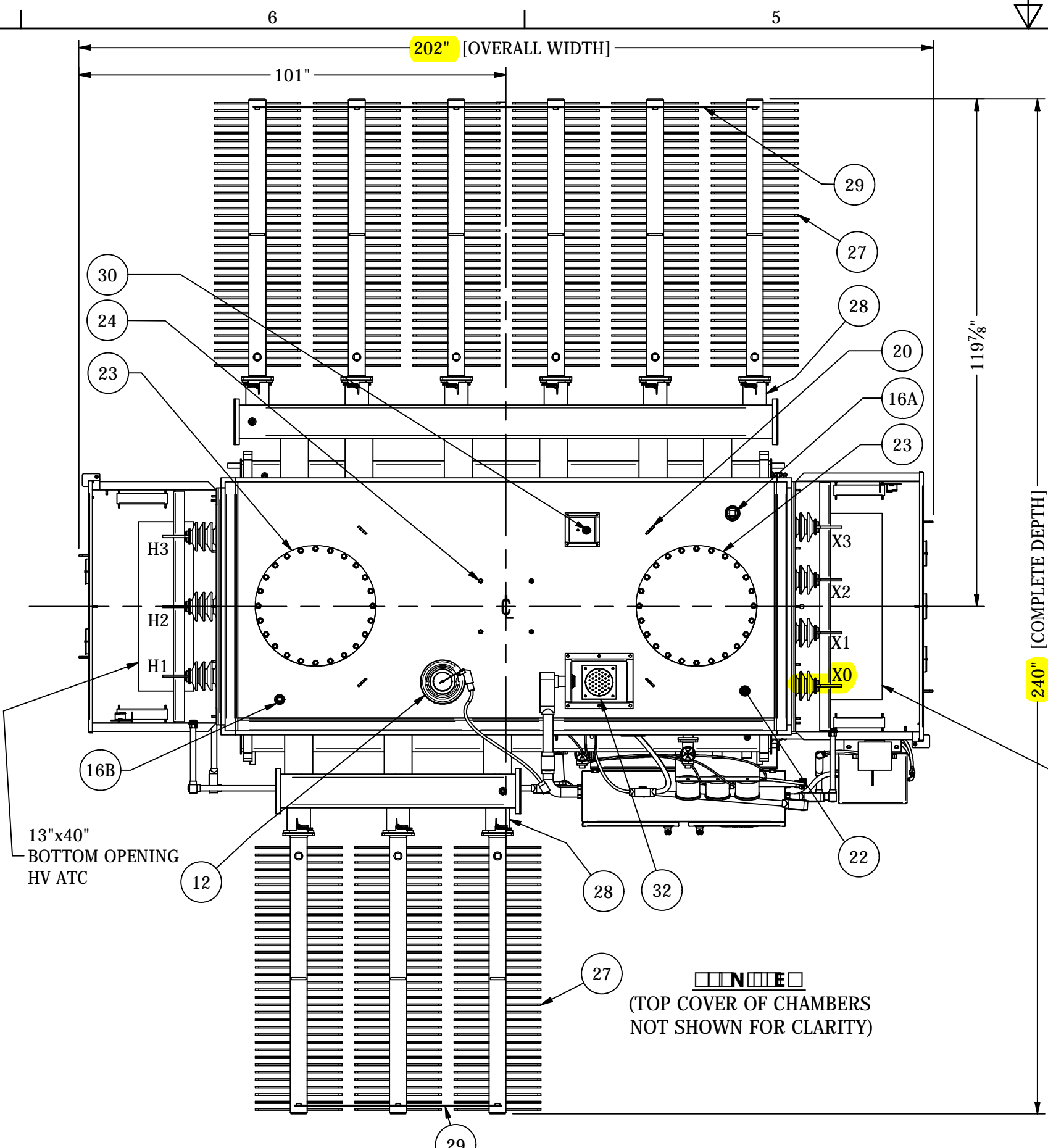
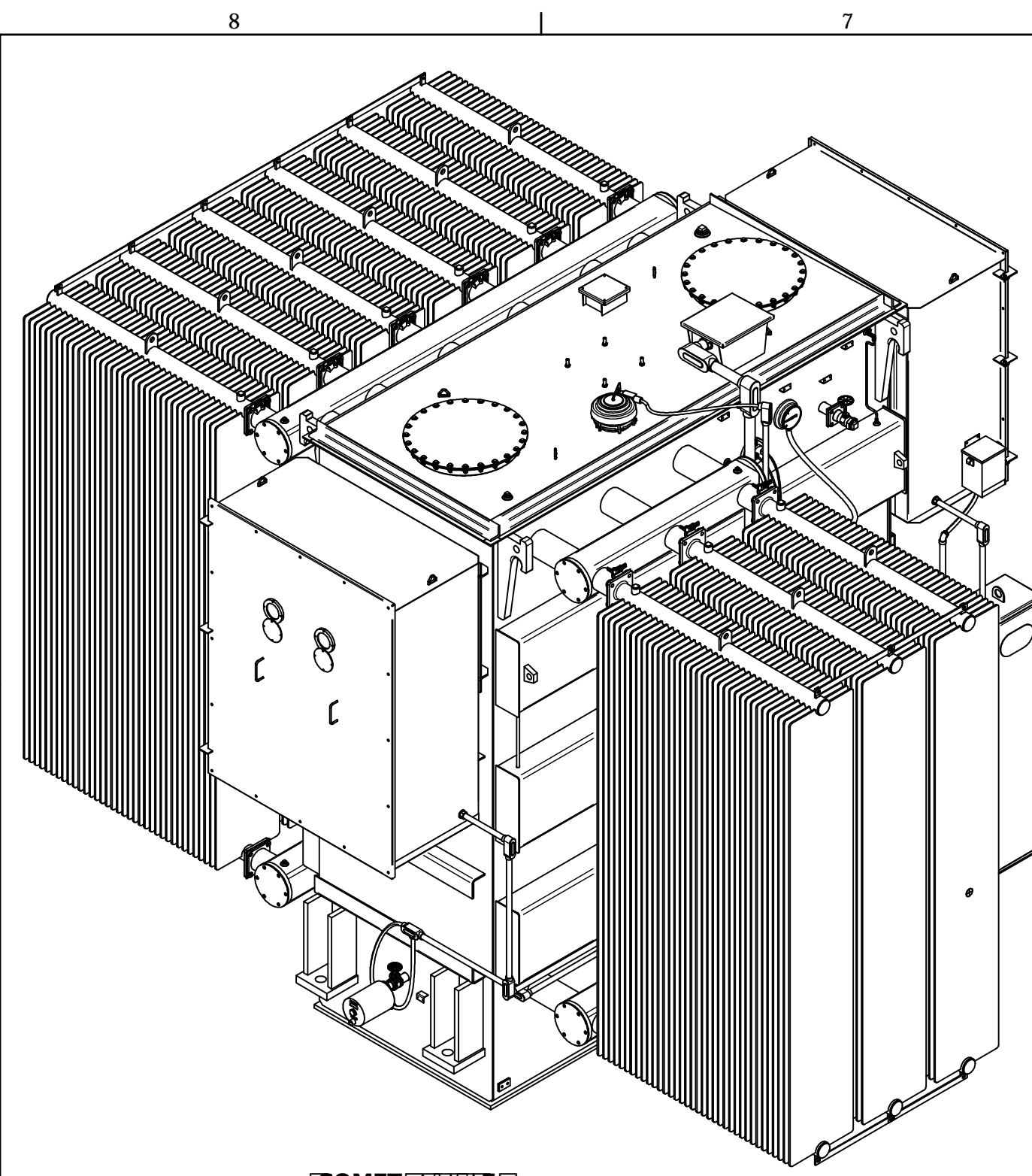


REVISIONS

REV.1 GJS 3/22/22
JUMPER REVISED PER ALARM CIRCUIT CHANGE

CUSTOMERS NAME:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. N.O	4509663191 LINE 000010
PROJECT:	NEW ORLEANS SEWERAGE & WATER
NIAGARA JOB No.	N40074
DRAWING REF:	TRANSFORMER NAMEPLATE BNS4001 TRANSFORMER OUTLINE DWL40074

		1755 DALE ROAD BUFFALO, NEW YORK, USA (716)-896-6500 www.niagarapowertransformer.com	
TRANSFORMER CONTROL BOX ARRANGEMENT & WIRING DIAGRAM			
DWN: GJS	DATE: 12/6/21	Dwg No.	Rev
CHK: JTB	Plot Scale: 1/2	DWS40074-3	1



- NOTES:**
1. THIS OUTLINE CAN BE USED FOR INSTALLATION PURPOSES. IT IS NOT TO BE REGARDED AS INDICATING THE EXACT DETAILS OF CONSTRUCTION. READ INSTRUCTION BOOK 600 BEFORE HANDLING, INSTALLING AND ENERGIZING TRANSFORMER.
 2. ALL VALVES HAVE THREADED ENDS UNLESS OTHERWISE SPECIFIED. ALL VALVES ARE FLANGE MOUNTED WITH PLUGS UNLESS OTHERWISE SPECIFIED.
 3. THE TRANSFORMER TANK COVER MUST BE FASTENED IN PLACE ON THE TANK BEFORE LIFTING THE CORE & COIL ASSEMBLY AND TANK TOGETHER.
 4. THE TRANSFORMER TANK IS DESIGNED TO WITHSTAND FULL VACUUM (14.7 PSF).
 5. TRANSFORMER IS FILLED WITH ENVIROTEMP FR3 OIL, CONTAINING NO DETECTABLE LEVELS OF PCB (LESS THAN 1 PPM) AT TIME OF MANUFACTURE.
 6. SEALED TANK CONSTRUCTION PER ANSI C-57-12.10 WITH DRY NITROGEN BLANKET ABOVE OIL.
 7. EXTERNAL WIRING FROM SIGNAL/INDICATION DEVICES AND CURRENT TRANSFORMERS TO CONTROL BOX ARE IN RIGID CONDUIT WITH SHORT RUNS OF LIQUID TIGHT FLEXIBLE CONDUIT.
 8. PAINT: EXTERIOR FINISH **ANSI 70 LIGHT GRAY**; 2 PART EPOXY WITH SHOTBLAST STEEL PREPARATION.
 9. TRANSFORMER IS DESIGNED FOR OPERATION AT AN ALTITUDE OF 3300 FT OR LESS, NON-HAZARDOUS LOCATION, SEISMIC ZONE 1.
 10. EXTERNAL FASTENERS: STAINLESS STEEL BOLTS AND WASHERS WITH SILICON BRONZE NUTS (TO PREVENT BINDING).
 11. TRANSFORMER WILL BE SHIPPED WITH A THREE WAY IMPACT RECORDER TO PROVIDE A COMPLETE RECORD OF IMPACT OCCURENCE.
 12. REFER TO OUTLINE PAGE 2 FOR COMPLETE PARTS LIST/ITEM DESCRIPTION AND PAGE 3 FOR SHIPPING CONFIGURATION.

ANSI 61 Gray per spec Section 26 05 75 (TYP)

ESTIMATED WEIGHTS		LBS
MAIN CORE & COILS		77,980
TANK & FITTINGS		23,632
REMOVABLE RADIATORS		20,625
LIQUID IN TRANSFORMER (3,093 USG)		23,816
LIQUID IN RADIATORS (830 USG)		6,387
APPROX. TOTAL WEIGHT (COMPLETE)		152,440
APPROX. TOTAL WEIGHT WITHOUT OIL		122,237

ENVIROTEMP FR3 OIL FILLED TRANSFORMER	
CLASS:	KNAN
MVA:	26
NUMBER OF PHASES:	3
FREQUENCY:	25 Hz
TEMPERATURE RISE:	75°C RISE
HV kV:	12400 DELTA
HV BIL:	110 kV
HV TAPS:	NONE
LV kV:	6600Y / 3810.5
LV BIL:	75 kV
LV TAPS:	NONE

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

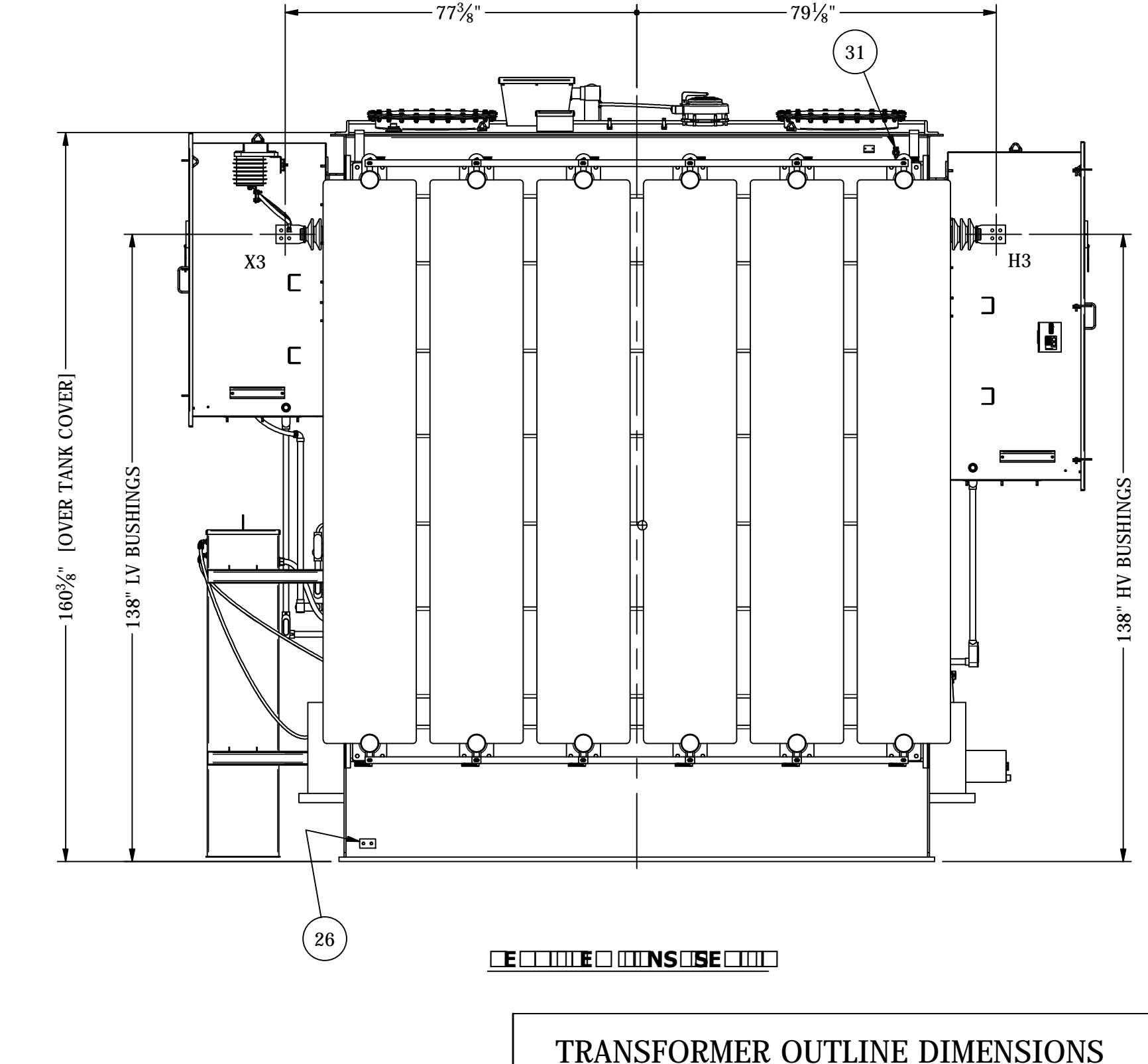
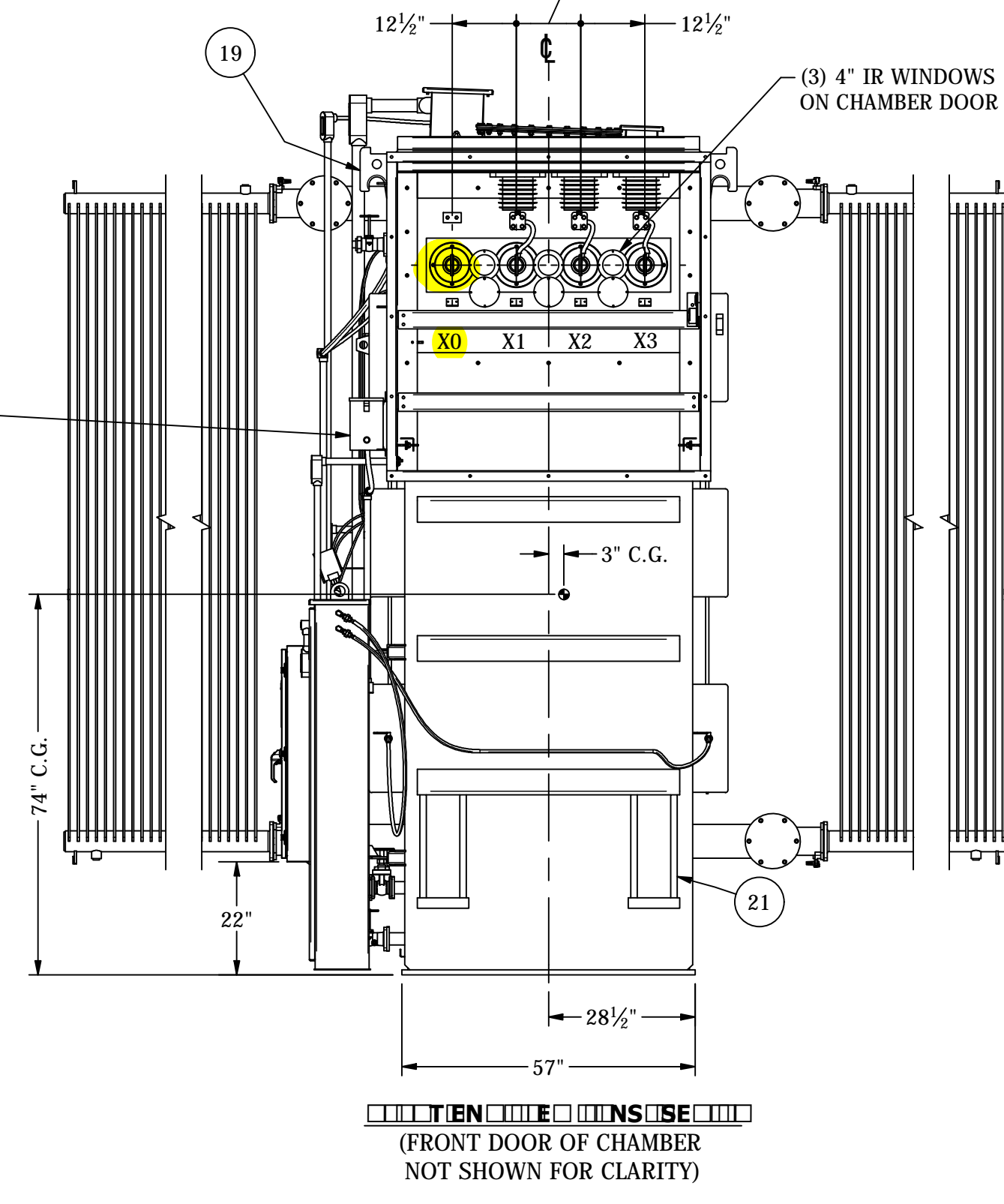
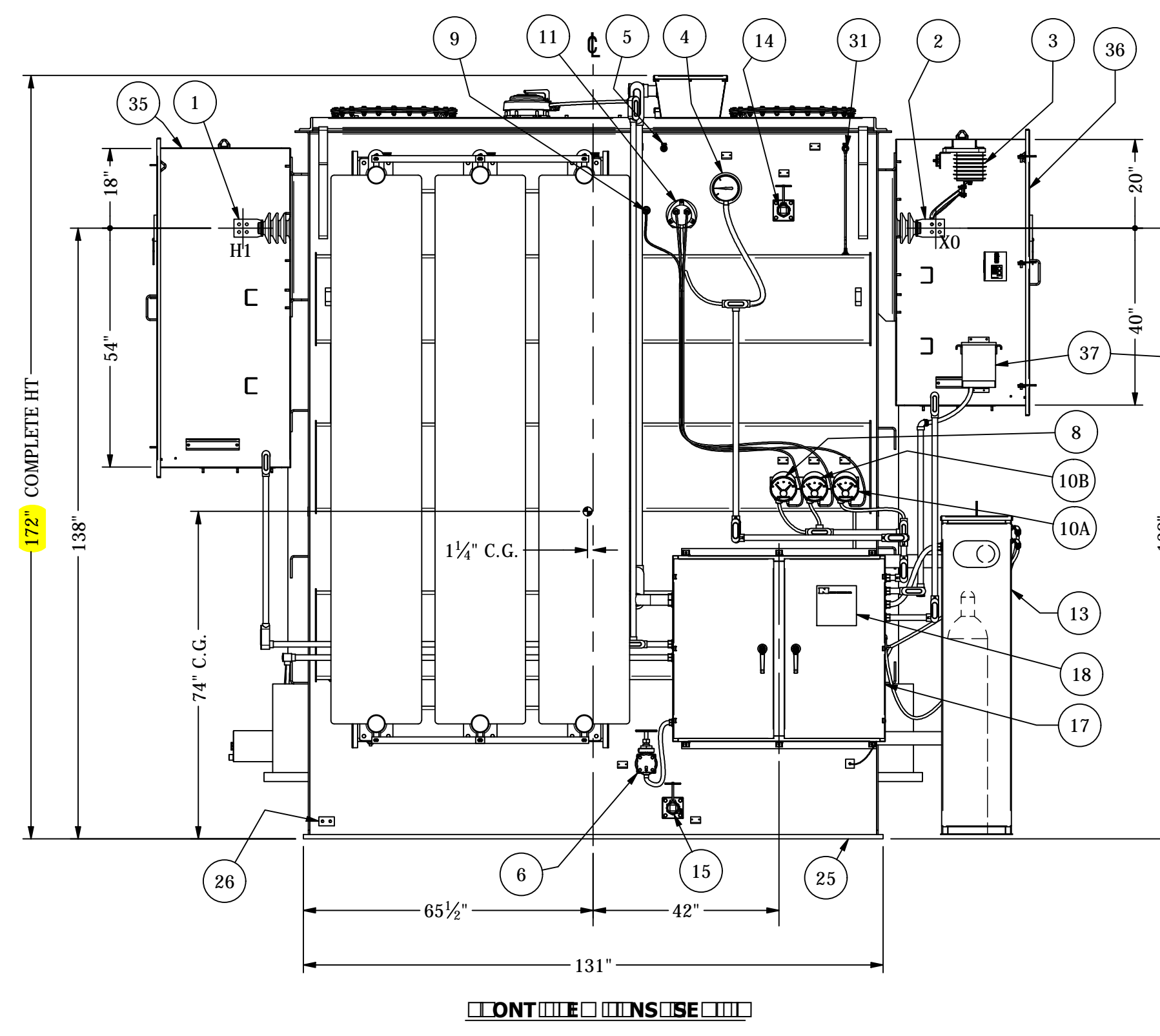
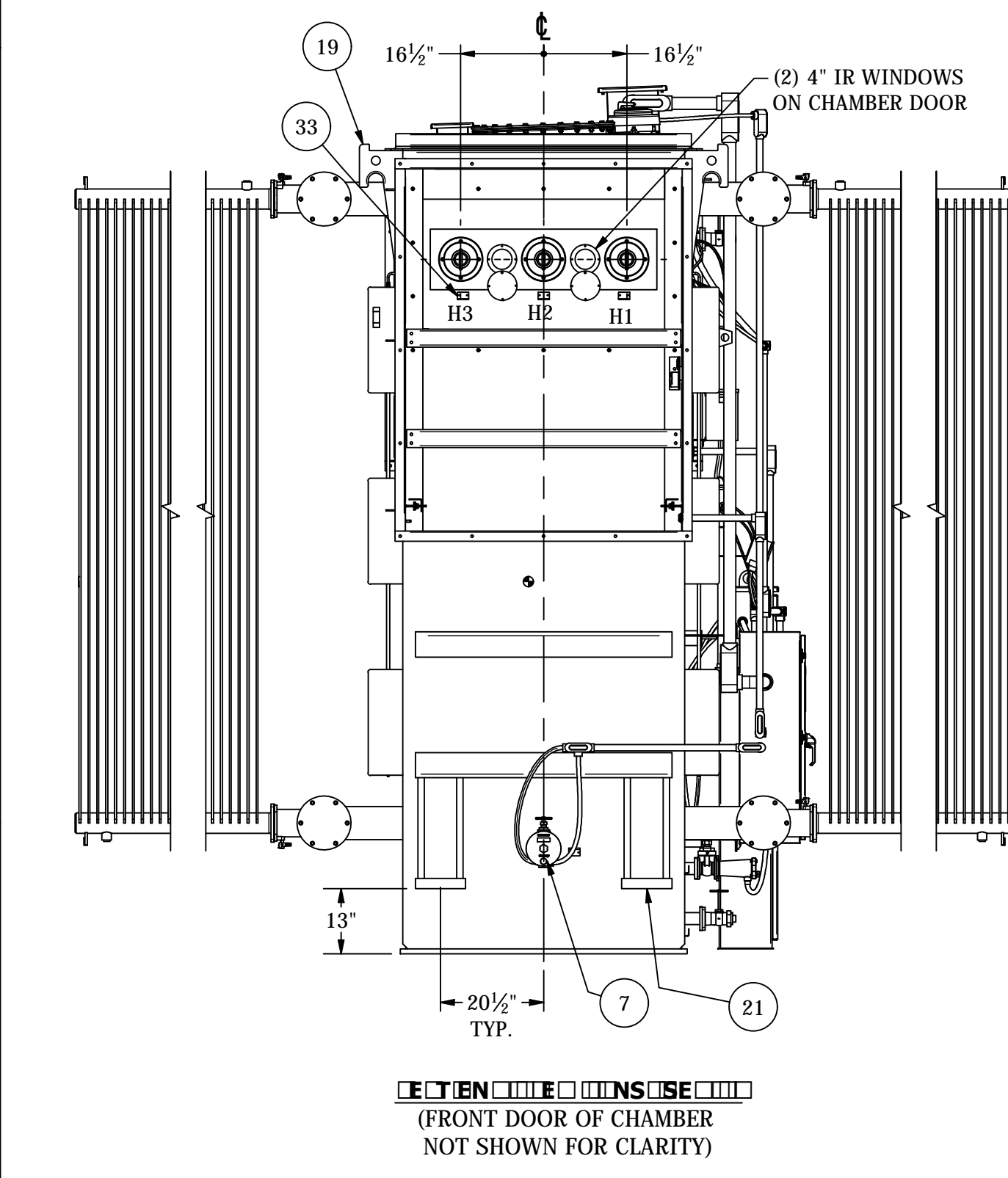
REJECTED _____

NOT SUBJECT TO REVIEW _____

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF _____ 04/26/2022
 JACOBS _____ Date

CUSTOMER:	SIEMENS INDUSTRY INC.
CUSTOMER P.O. No.:	4509663191
PROJECT:	NEW ORLEANS SEWERAGE & WATER
SPECIFICATION No.:	A5E51176931A, REV. AE
NIAGARA REF.:	N40074
REFERENCE DRAWINGS:	TRANSFORMER NAMEPLATE BNS40074
REFERENCE DRAWINGS:	SCHEMATIC & WIRING DIAGRAM DWS40074



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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

TANK SIZE: 128" x 54" x 159" HT.

REVISIONS:

Rev1 MML 3/18/22
 MVA WERE 25. TEMP. RISE WAS 65S.
 FREQUENCY TO BE 25Hz.
 - OVERALL DIMS. WERE REVISED.
 - TOTAL WEIGHTS & GALLONS OF OIL REVISED.
 - TANK BASE REVISED.

TRANSFORMER OUTLINE DIMENSIONS

1755 DALE ROAD
 BUFFALO, NEW YORK, U.S.A.
 (716) 896-6500
 www.niagarapowertransformer.com

NIAGARA POWER TRANSFORMER
 Powering Possible.

PAGE 1 OF 3

DRAWN: ORM	DATE: 12/7/21	SIZE: D	DWG NO: DXS40074-1	REV: 1
CHECKED: MML	PLOT SCALE: 1/28			

Confirm and/or Fix (TYP ALL DWGS)

ITEM	PART DESCRIPTION	QTY.	VENDOR	CATALOG No.	NOTES
1	HIGH VOLTAGE BUSHINGS, 15 kV, 110 kV BIL, 1700 A, BULK TYPE, PORCELAIN BODY WITH NEMA 4-HOLE TIN PLATED SPADE.	3	FOSTORIA	353232	BOTTOM CONNECTED WITH TD7000 GASKET
2	LOW VOLTAGE BUSHINGS, 8.4 kV, 95 kV BIL, 2300 A, BULK TYPE, PORCELAIN BODY WITH NEMA 4-HOLE TIN PLATED SPADE.	4	FOSTORIA	352243	BOTTOM CONNECTED WITH TD7000 GASKET
3	LV SURGE ARRESTER, STATION CLASS, 6 kV, 5.1 kV MCOV, POLYMER HOUSING.	3	ABB	Q006SA005AUH	
4	MAGNETIC LIQUID LEVEL GAUGE WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM.	3	QUALITROL	032-092-01	
5	GAS SAMPLING VALVE.	1	GENERIC	-	
6	RAPID PRESSURE RISE RELAY, MAIN TANK, UNDER OIL TYPE MOUNTED ON A 2 INCH FLANGED BALL VALVE. SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	900-003-02	
7	GAS-IN-OIL MONITOR, HYDRAN 201TI, MOUNTED ON A 1-1/2" BALL VALVE.	1	GE	H201TI_CE_NE_X1_V1_VCO-H1-L1-F0-W24	
8	LIQUID TEMPERATURE GAUGE WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	TR6000B-00240717	
9	THERMAL WELL FOR LIQUID TEMPERATURE INDICATOR.	1	QUALITROL	167-50-3D	
10A	WINDING TEMPERATURE INDICATOR WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM (HV WINDING).	1	QUALITROL	104-672-02	
10B	WINDING TEMPERATURE INDICATOR WITH ALARM CONTACTS, SEE WIRING AND SCHEMATIC DIAGRAM (LV WINDING).	1	QUALITROL	104-672-02	
11	THERMAL PLATE FOR WINDING TEMP. INDICATORS.	1	QUALITROL	2WT-1028-1	
12	MECHANICAL PRESSURE RELIEF DEVICE, SET FOR 10 PSI WITH ALARM SWITCH CONTACTS AND SEMAPHORE. SEE WIRING AND SCHEMATIC DIAGRAM.	1	QUALITROL	208-60E ; SWT-648-1; 207-60-3	
13	NITROGEN BLANKETING SYSTEM: EMPTY CYLINDER ALARM, HIGH/LOW PRESSURE ALARMS, PRESSURE VACUUM GAUGE, PURGE/TEST VALVE, AND SAMPLING VALVE.	1	ABB	RNC1	
14	TOP FILTER PRESS CONNECTION, 2" GLOBE VALVE, FLANGE MOUNTED TO TANK WALL.	1	UNITED BRASS	127TSB	
15	DRAIN VALVE, 2" GLOBE VALVE WITH 3/8" SIDE SAMPLER, FLANGE MOUNTED TO TANK WALL.	1	UNITED BRASS	127TSB	
16A	FACTORY VACUUM FILL CONNECTION, 2" NPT WELD FLANGE AND PIPE PLUG.	1	GENERIC	-	
16B	FACTORY VACUUM FILL CONNECTION, 1" NPT WELD FLANGE AND PIPE PLUG.	1	GENERIC	-	
17	CONTROL BOX, NEMA 4X, WITH 3 POINT PADLOCKABLE LATCH AND BOTTOM OPENING WITH REMOVABLE GLAND PLATE.	1	SAGINAW	SCE-42EL4812SSWFLP	
18	DIAGRAM NAMEPLATE, STAINLESS STEEL, BLACK LINES AND LETTERS ON A CLEAR BACKGROUND.	1	MFG. STD.	BNS40074	
19	LIFTING LUGS, FOR COMPLETE TRANSFORMER, 37,000 LB. CAPACITY (EA).	4	MFG. STD.	BS000318	
20	LIFTING LUGS, FOR TANK COVER, 1,000 LB. CAPACITY (EA).	4	PHOENIX	SERIES 2-898-MIN	
21	JACKING PAD PROVISIONS, EACH WITH 2-1/2" DIA. HOLES FOR TOWING ATTACHMENT.	4	MFG. STD.	-	
22	TANK COVER, WELD-ON TYPE. SLOPED TO PREVENT WATER ACCUMULATION.	1	MFG. STD.	-	
23	MANHOLES, 24" DIA., WITH BOLTED GASKETED COVER. EACH COVER HAS LIFTING HANDLES.	2	MFG. STD.	BS000901	GASKET CONTAINED IN MACHINED GROOVE.
24	PROVISION TO MOUNT FALL PROTECTION EQUIPMENT (FACTORY)	2	MFG. STD.	-	
25	TRANSFORMER BASE, 1" THICK PLATE CONSTRUCTION, SUITABLE FOR BI-DIRECTIONAL ROLLING OR SKIDDING.	1	MFG. STD.	-	
26	STAINLESS STEEL GROUND PADS, NEMA 2 HOLE. (1) EACH ON DIAGONALLY OPPOSITE TANK CORNER NEAR BASE, (1) INSIDE LV ATC FOR ARRESTER GROUNDING.	3	MFG. STD.	AS000325	W/(2) TWO-HOLE CABLE CRIMP LUG FOR 4/0 AWG CABLE
* 27	COOLING RADIATORS, 20 1/2" WIDE, HOT DIPPED GALVANIZED, UNPAINTED, COMPLETE WITH VENT AND DRAIN PLUGS.	9	TTP	RADP7B36124074	
28	SHUT-OFF VALVES FOR COOLING RADIATORS, BUTTERFLY TYPE, PADLOCKABLE, TOP & BOTTOM.	18	UNITED BRASS	150V0FS-4"	
* 29	RADIATOR BRACING AT TOP AND BOTTOM HEADERS.	14	MFG. STD.	-	
30	CORE GROUND BUSHING FOR MAIN, BUSHING IS HOUSED IN WEATHERPROOF TERMINAL BOX WITH BOLTED COVER.	1	AUBURN INC.	F-240LL	LOCATED TOP COVER OF THE TRANSFORMER
31	SHUT-OFF VALVES FOR GAS SPACE EXPANSION INTO TANK BRACES; VALVE IS TO BE CLOSE FOR VACUUM PROCESSING AND SHIPMENT, AND OPEN WHEN TRANSFORMER IS IN SERVICE.	2	GENERIC	-	ON FRONT & REAR WALL
32	MULTI-STUD FEEDTHROUGH BUSHING FOR CURRENT TRANSFORMER SECONDARY LEADS. WIRING EXTENDED TO TRANSFORMER CONTROL BOX. BUSHINGS HOUSED IN WEATHERPROOF TERMINAL BOX WITH BOLTED COVER.	1	POLYCAST	111-037-51-600V	37 STUD EPOXY BUSHING
33	STAINLESS STEEL IDENTIFICATION TAGS FOR BUSHINGS, GAUGES AND VALVES.	18	MFG. STD.	-	
34	INTERNAL CURRENT TRANSFORMERS (ALSO REFER TO NAMEPLATE AND SCHEMATIC/WIRING DIAGRAMS).	-	-	-	
	LV CT: 2500/5, SR, C400, RF 2.0	9	MERAMEC	09A-070-423	(3) PER PHASE
	LV X0 CT: 400/5, SR, C200, RF 2.0	1	MERAMEC	09A-071-434	(1) ON X0
	WTI CT (LV): 2275/5, SR, C50, RF 2.0	1	MERAMEC	09A-071-433	(1) ON X2
	HV CT: 1300/5, SR, C400, RF 2.0	6	MERAMEC	09A-071-431	(2) PER PHASE
	WTI CT (HV): 1215/5, SR, C50, RF 2.0	1	MERAMEC	09A-071-432	(1) ON H2
35	HV AIR TERMINAL CHAMBER, PARTIAL HEIGHT, BOLTED-ON WITH REMOVABLE HINGED AND PADLOCKABLE FRONT DOOR, CABLE SUPPORTS, THERMOSTAT/HUMIDISTAT, STRIP HEATERS AND BOTTOM ENTRY WITH STEEL GLAND PLATE. (2) 4" IR WINDOWS ON CHAMBER DOOR.	1	MFG. STD.	-	CHAMBER DESIGNED FOR BOTTOM ENTRY.
36	LV AIR TERMINAL CHAMBER, PARTIAL HEIGHT, BOLTED-ON WITH REMOVABLE HINGED AND PADLOCKABLE FRONT DOOR, CABLE SUPPORTS, THERMOSTAT/HUMIDISTAT, STRIP HEATERS AND BOTTOM ENTRY WITH STEEL GLAND PLATE. (3) 4" IR WINDOWS ON CHAMBER DOOR.	1	MFG. STD.	-	CHAMBER DESIGNED FOR BOTTOM ENTRY.
37	CONTROL POWER TRANSFORMER: 3kVA, 1 PHASE, 240/480V TO 120/240V, 60Hz.	1	ACME	T-2-53013-S	

[1] GE HYDRAN 201TI transmitter model indicated. Please identify what CONTROLLER will be used in conjunction with this transmitter also IF controller is used.

[2] Indicate "total" SYSTEM model as well (i.e., transmitter + controller combination model number; "Hydran 201R Model I", "Hydran 201i System", etc.).

NOTES:
1. ITEM NUMBERS SHOWN ABOVE REFERENCE ITEM NUMBERS ON TRANSFORMER OUTLINE PAGE 1.
2. VENDOR AND/OR CATALOG No. MARKED WITH "TBD" WILL HAVE THE INFORMATION FILLED IN AT A LATER TIME WHEN IT BECOMES AVAILABLE.
3. PARTS INDICATED WITH AN ASTERISK (*) ARE REMOVED FOR SHIPPING.

APPROVED _____
APPROVED AS NOTED _____
REVISE AND RESUBMIT _____
REJECTED _____
NOT SUBJECT TO REVIEW _____

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF _____ 04/26/2022
JACOBS _____ Date

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

REVISIONS:
Rev1 MML 3/18/22
- IT.#1 HV BUSH WERE 1200A.
- REVISED QTY. OF IT.#27,28,29.
- IT.#25 TANK BASE REVISED.
- IT.#34 CTs REVISED.

PAGE 2 OF 3

DRAWN: ORM DATE: 12/7/21
CHECKED: MML PLOT SCALE: _____

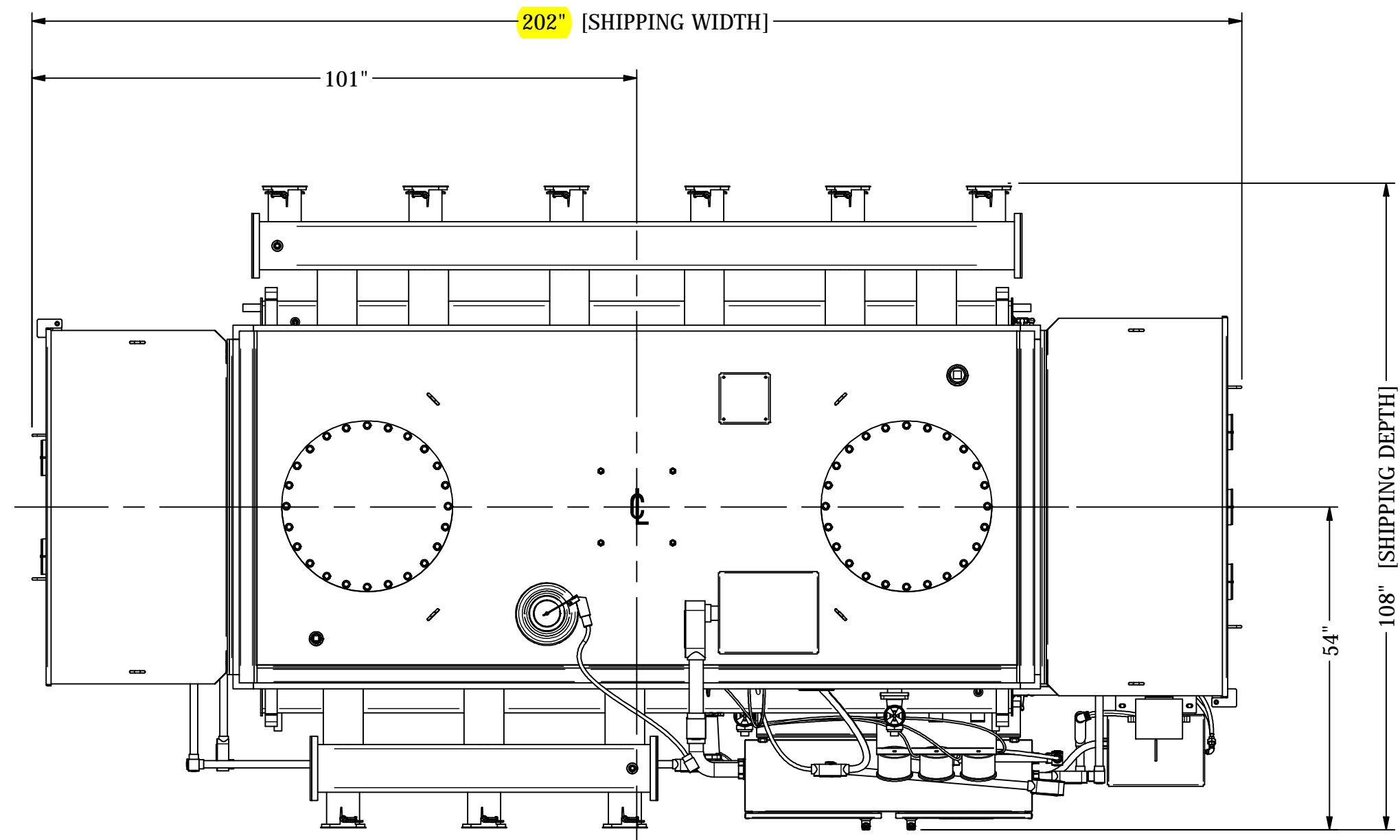
TRANSFORMER PART LIST

1755 DALE ROAD
BUFFALO, NEW YORK, U.S.A.
(716) 896-6500
www.niagarapowertransformer.com

Powering Possible.

SIZE: D DWG NO: DXS40074-2 REV: 1

Confirm and/or Fix (TYP ALL DWGS)



PLAN VIEW

TRANSFORMER WILL BE SHIPPED WITH A 3-AXIS ELECTRONIC WITH GPS IMPACT RECORDER TO PROVIDE A COMPLETE RECORD OF IMPACT OCCURRENCE.

SHIPPING NOTES:

- ITEMS REMOVED FOR SHIPPING ARE LISTED IN THE TABLE BELOW. REFER TO OUTLINE PAGE 2 FOR OTHER ITEM DETAILS.
- RADIATOR VALVES WILL BE COVERED FOR SHIPPING.

■ - CENTER OF GRAVITY FOR SHIPPING ASSEMBLY.

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

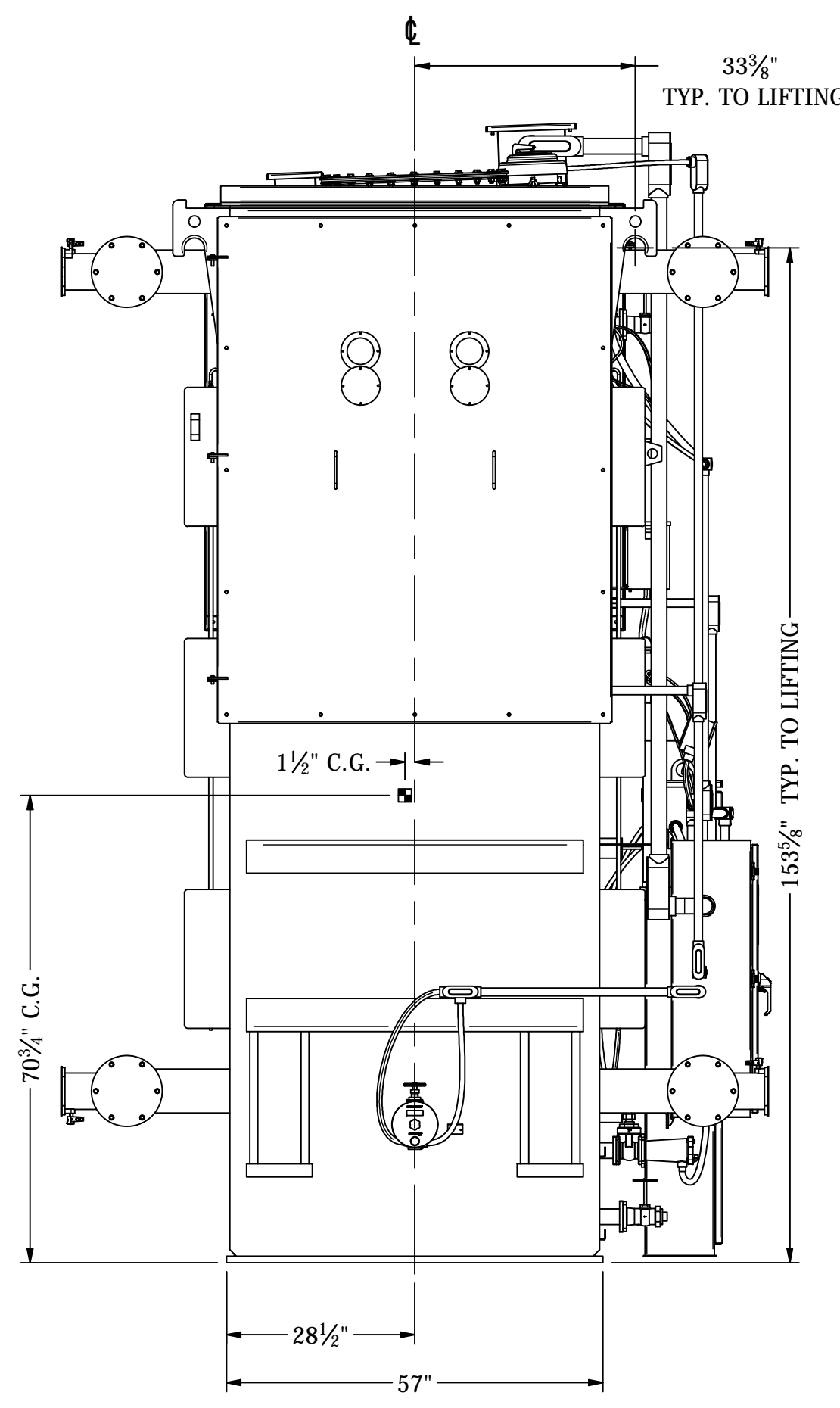
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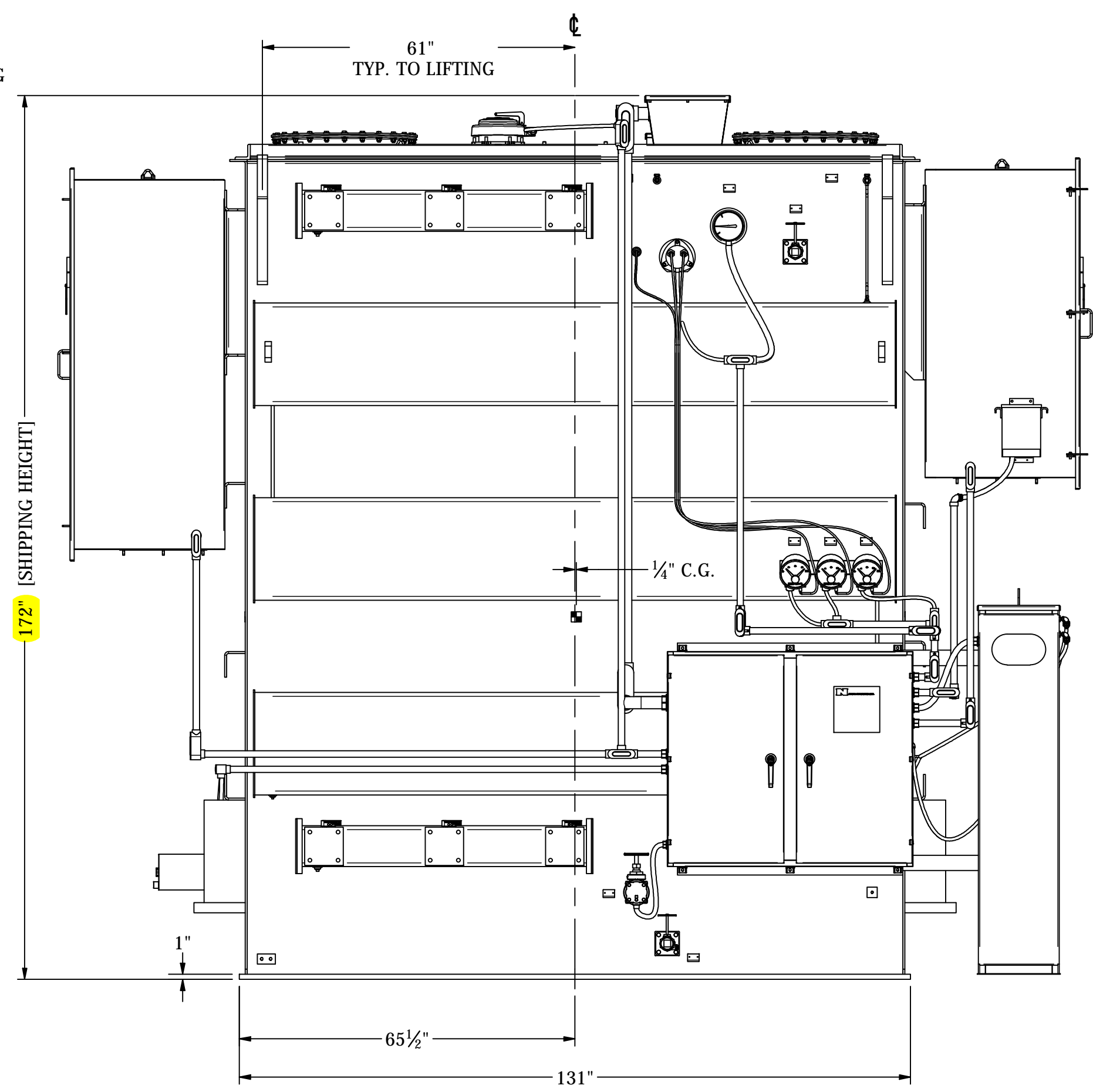
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EDGAR WARF 04/26/2022
 JACOBS Date

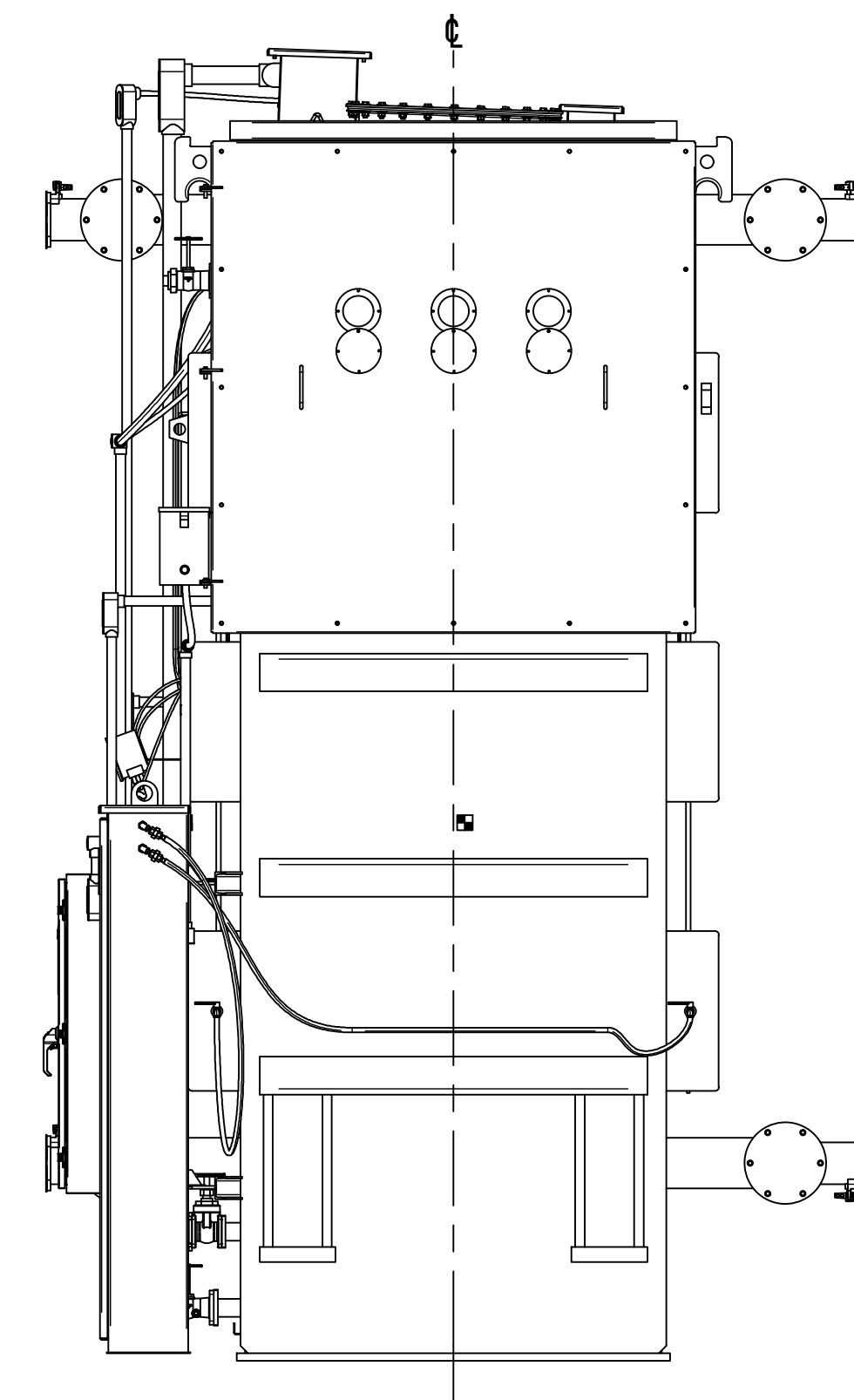
ITEMS REMOVED FOR SHIPPING		
PART DESCRIPTION	QTY.	LBS.
COOLING RADIATORS	9	20625
RADIATOR BRACING AT TOP AND BOTTOM HEADERS.	14	42
RADIATOR OIL	830	6387
TOTAL WEIGHT OF ITEMS REMOVED FOR SHIPMENT	-	27054
APPROX. SHIPPING WEIGHT (LARGEST PIECE)	-	125386



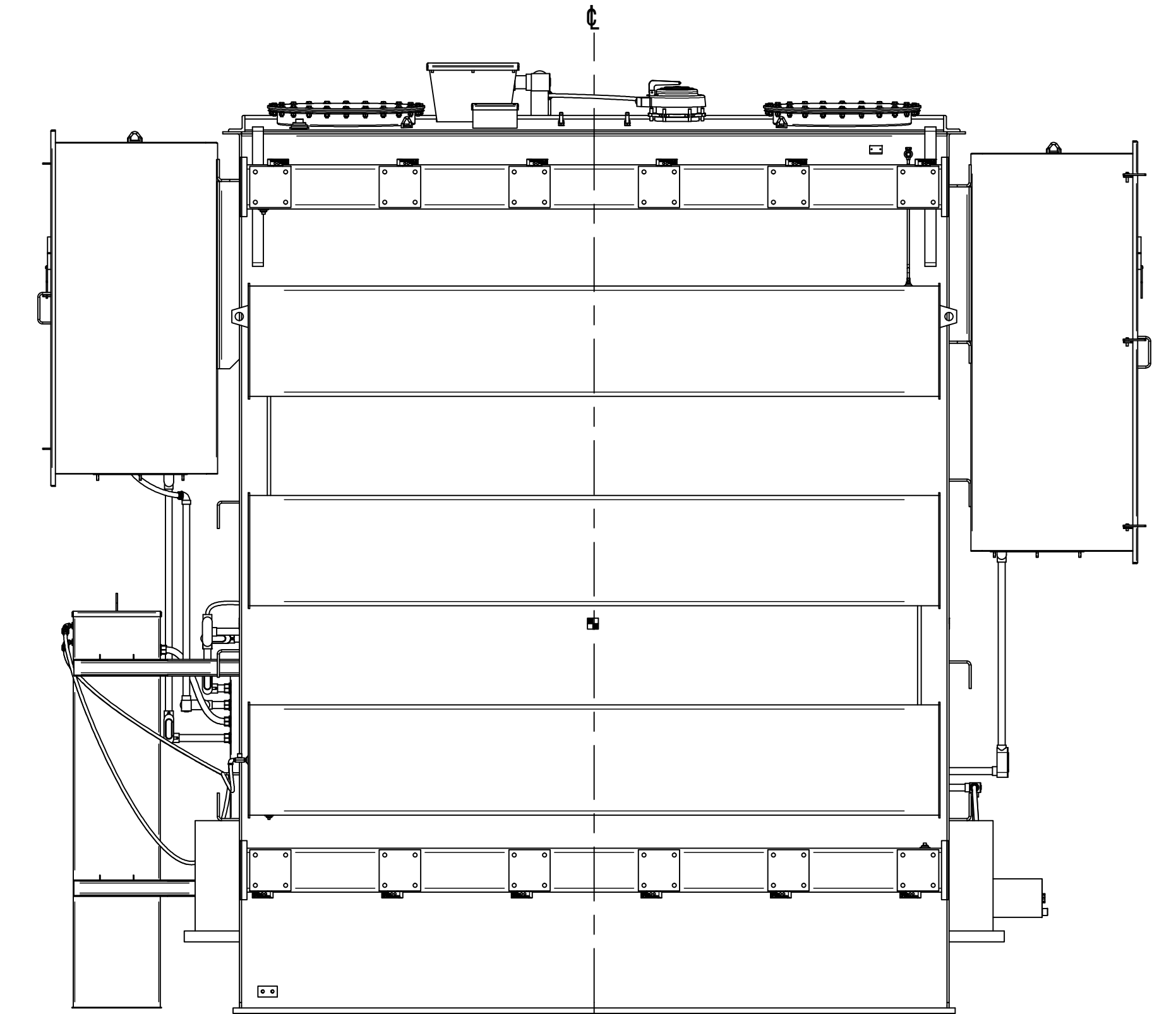
LEFT END VIEW (ANSI SEG.2)



FRONT VIEW (ANSI SEG.1)



RIGHT END VIEW (ANSI SEG.4)



REAR VIEW (ANSI SEG.3)

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DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE.

PROJECTION:

TANK SIZE: 128" x 54" x 159" HT.

REVISIONS:

- Rev1 MML 3/18/22
- OVERALL DIMENSIONS REVISED.
- TOTAL WEIGHTS & GALLONS OF OIL REVISED.

PAGE 3 OF 3

DRAWN: ORM	DATE: 12/7/21	SIZE: D	DWG NO: DXS40074-3	REV: 1
CHECKED: MML	PLOT SCALE: 1/22			

TRANSFORMER SHIPPING CONFIGURATION

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 www.niagarapowertransformer.com

Powering Possible.

Confirm and/or Fix (TYP ALL DWGS)



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End customer SEWERAGE & WATER BOARD OF NEW ORLEANS
 Higher-level function STATIC FREQUENCY CONVERTER
 Plant part SINAMICS SH150

Type SINAMICS SH150
 FREQUENZUMRICHTER / AC DRIVE

Artikelnummer (MLFB) A5E51274298
 A06+C41+C55+C68+G24+G28+G47+K90+L45+L50+L66+M08+M54+M61+T94+V23

SAP: 56OP-00617
 A5E51274298B REV AC

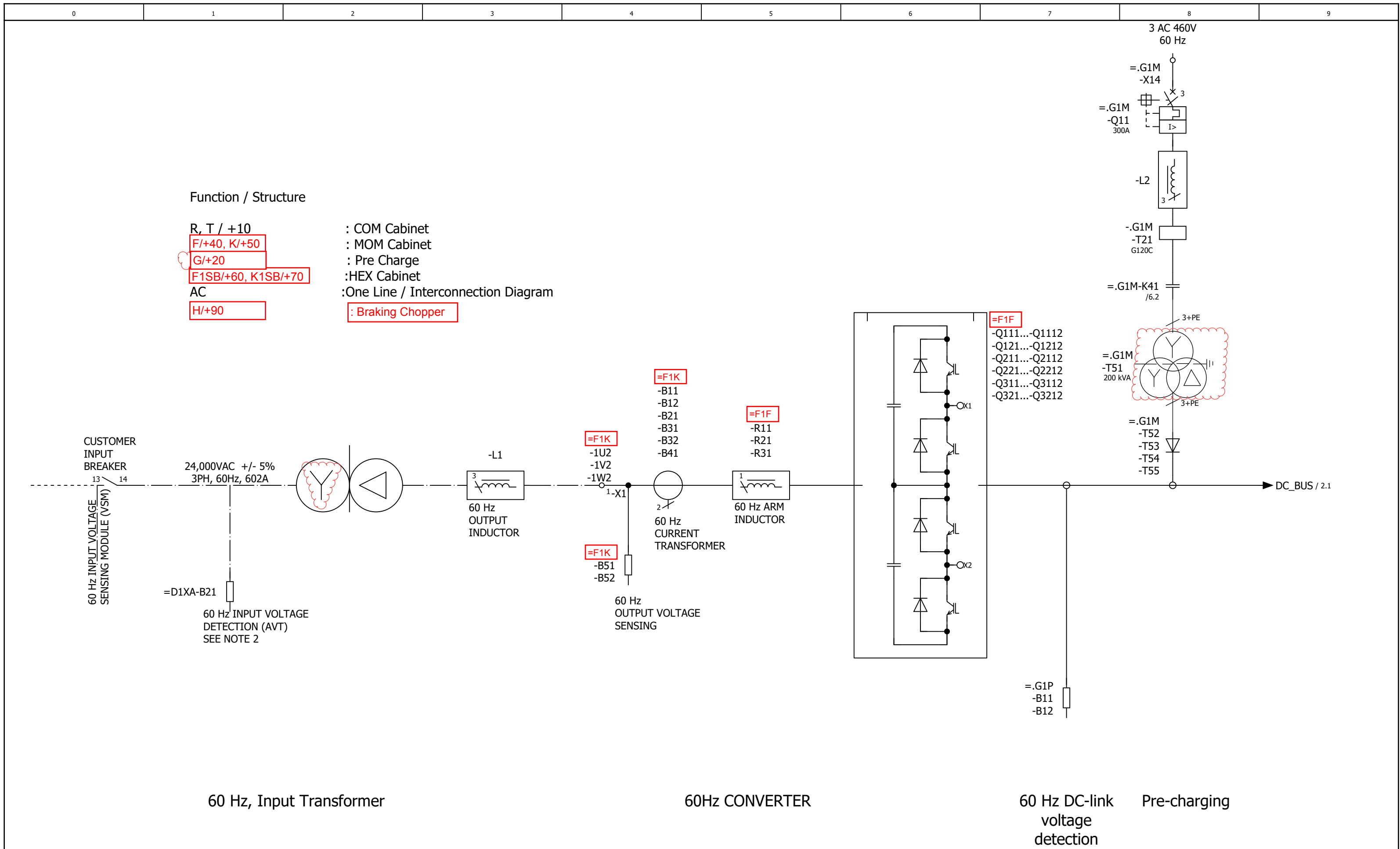


5/18/2022
 Number of pages 22

All items in this drawing set highlighted in green are to be removed.

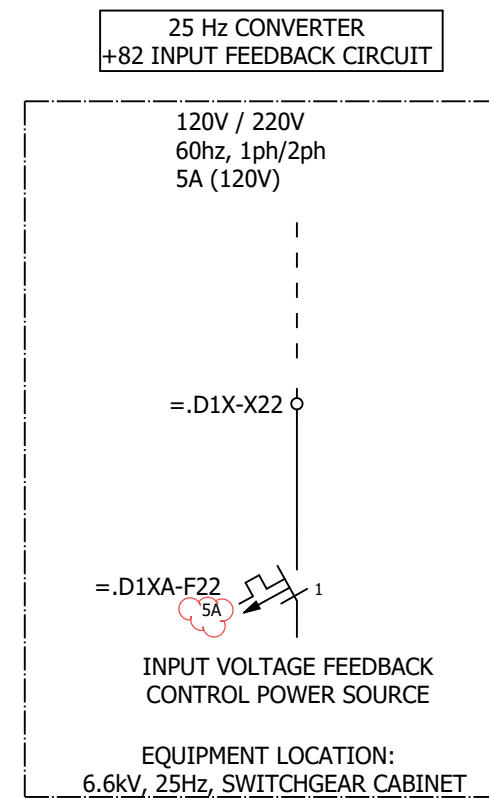
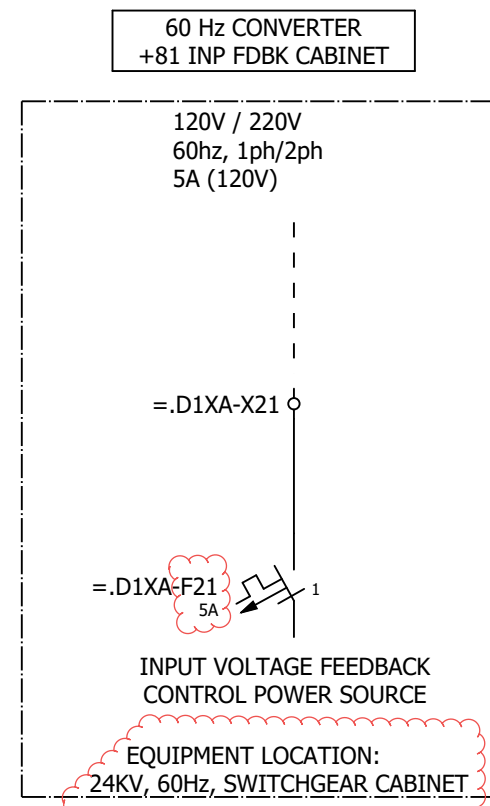
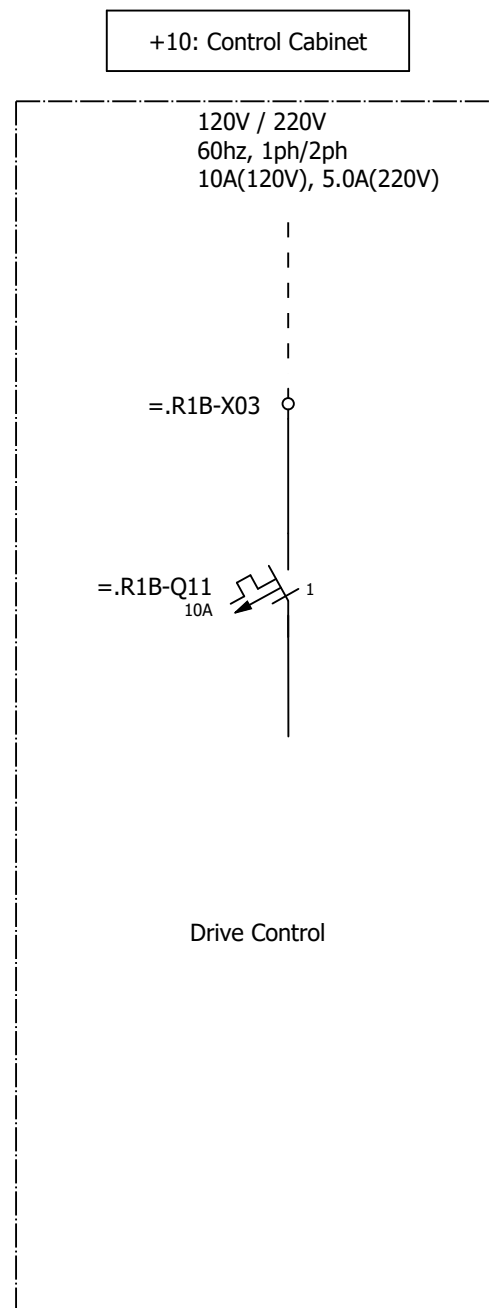
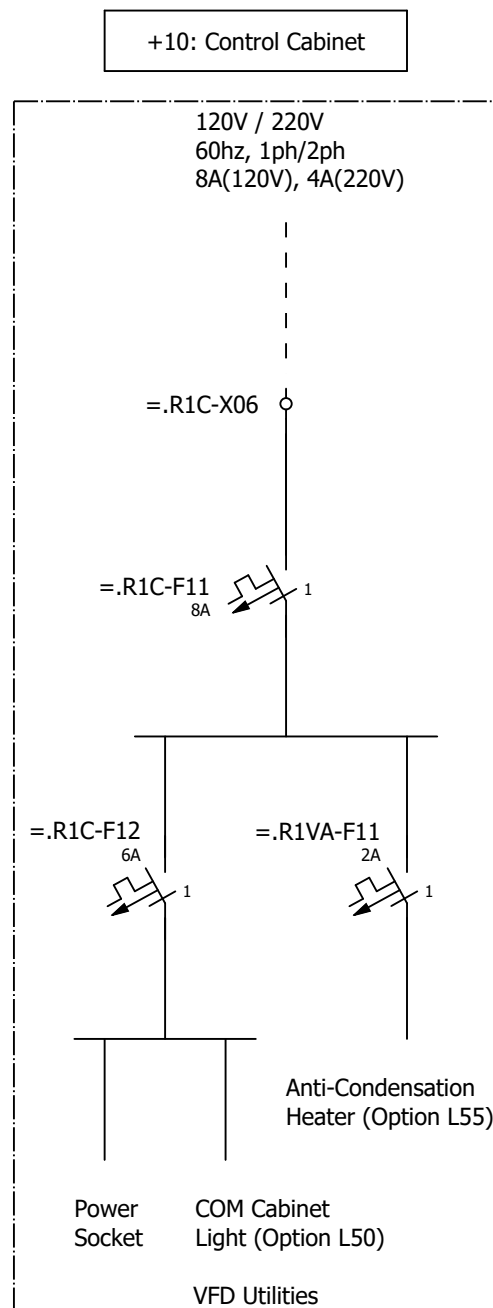
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		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2			Stichwort	+		
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN			A5E51274298B REV AC		Page	1
Modification	Date	Name	Original	Replacement of	Replaced by						Page	1 / 22

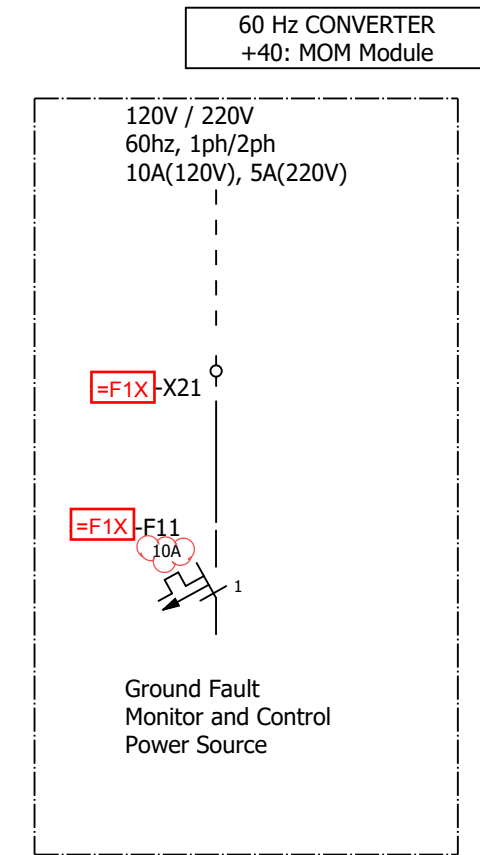
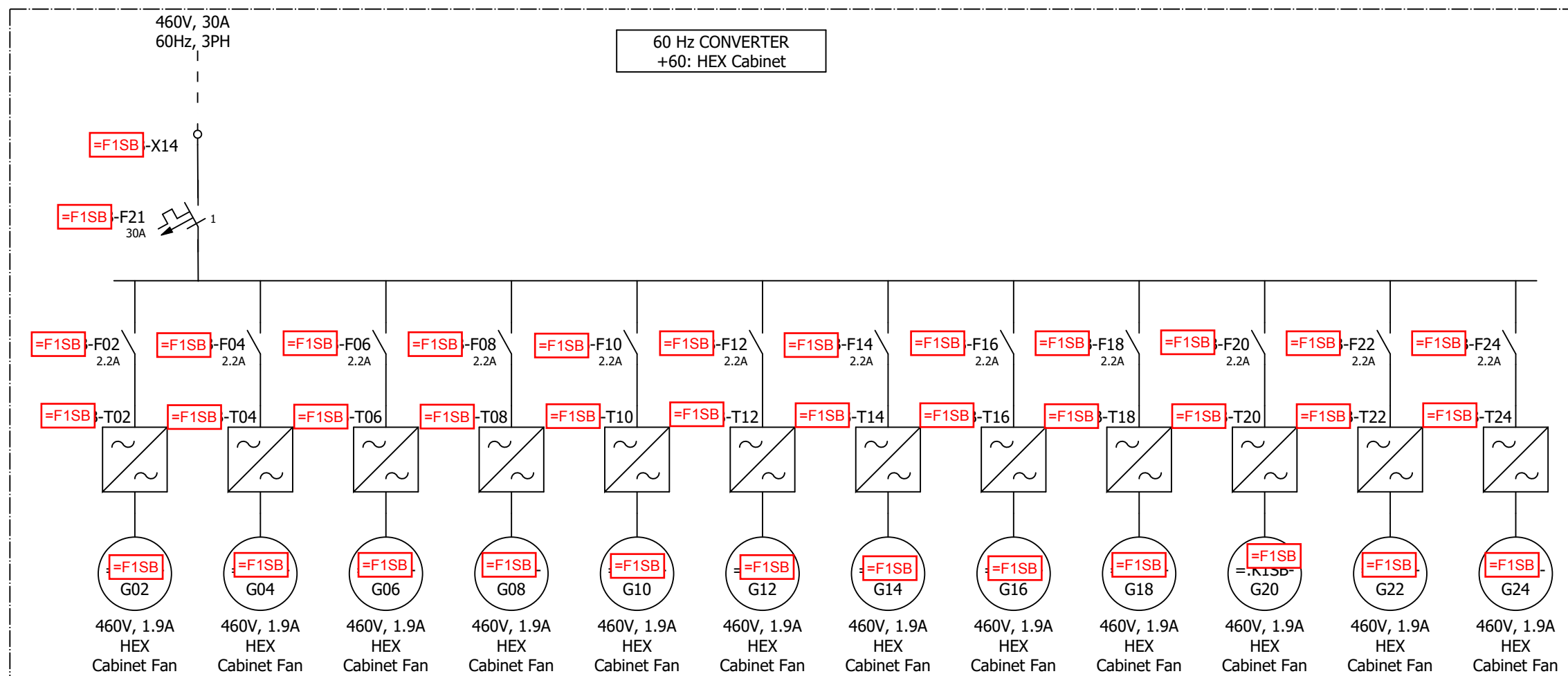
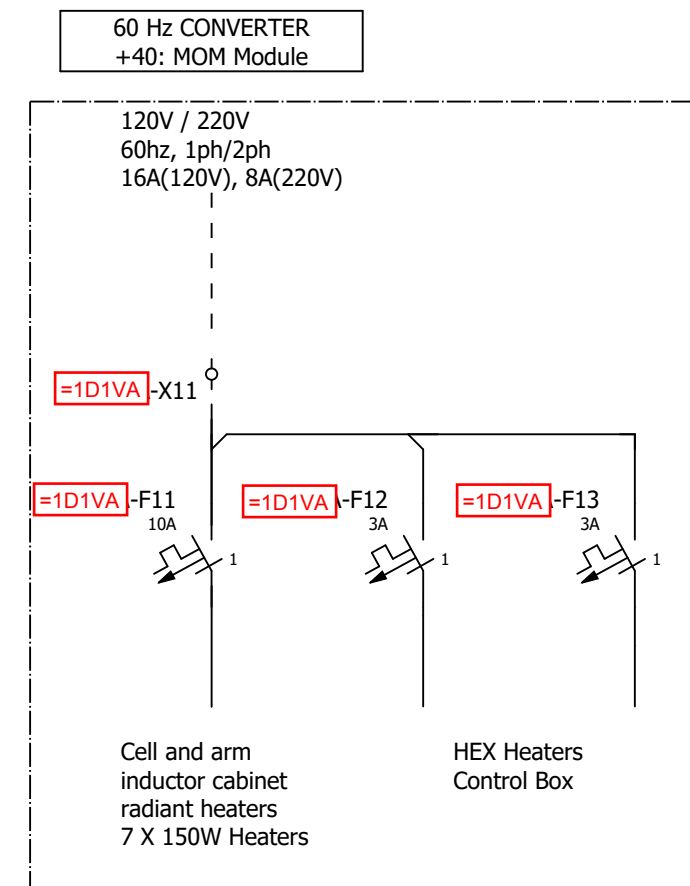
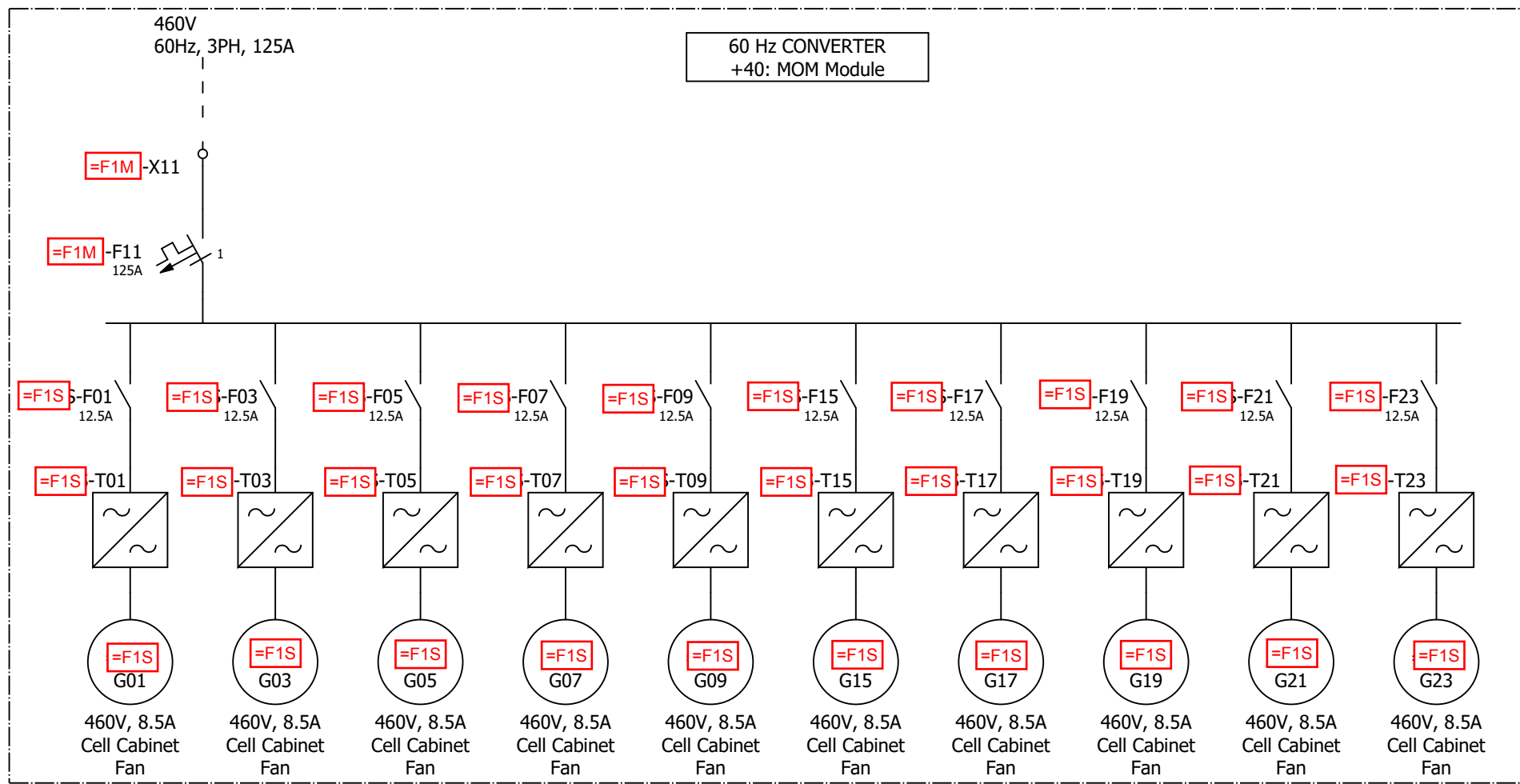


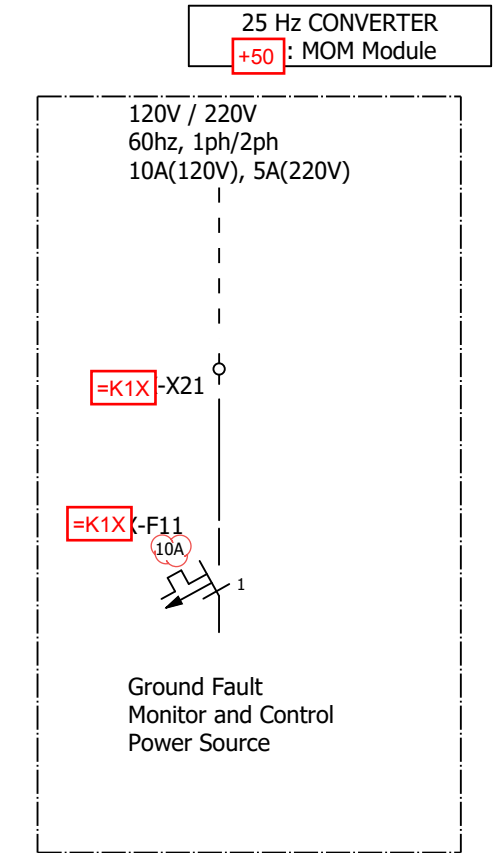
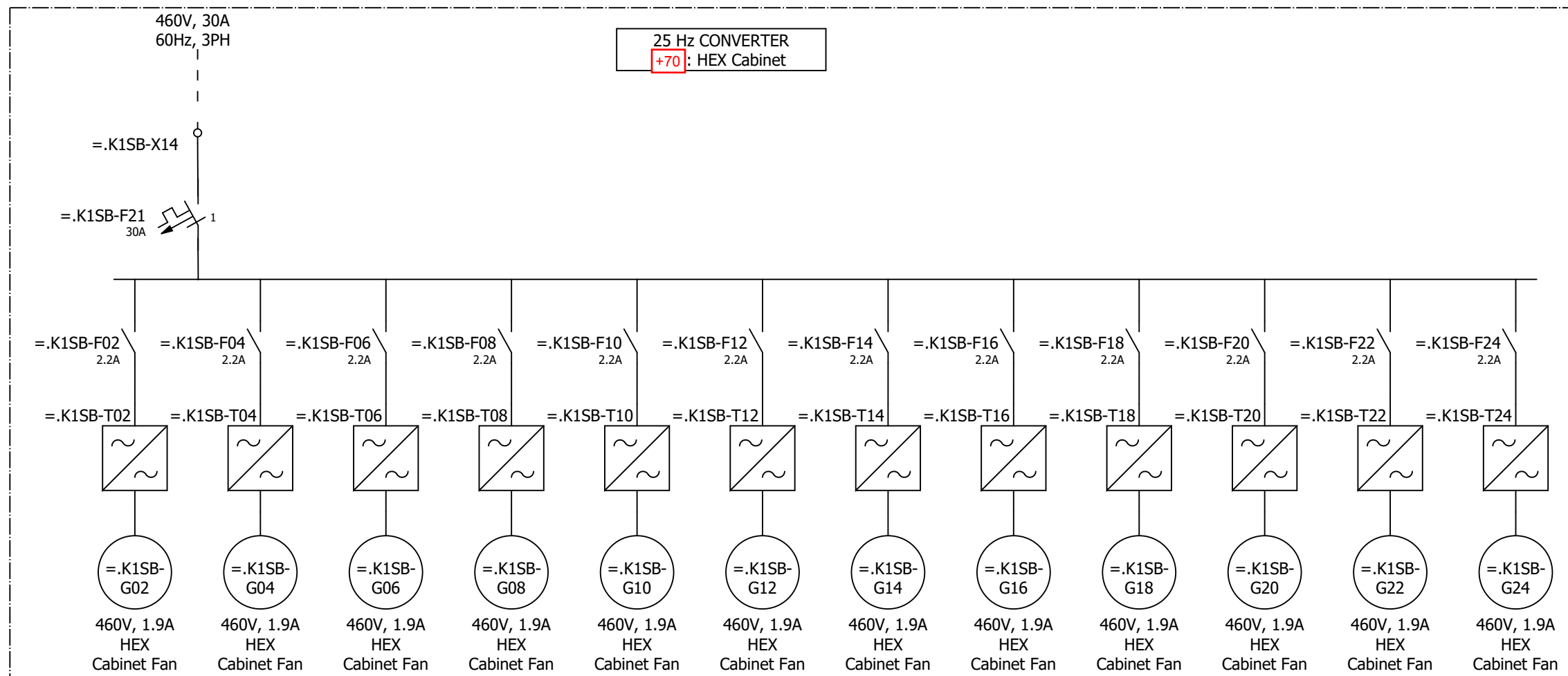
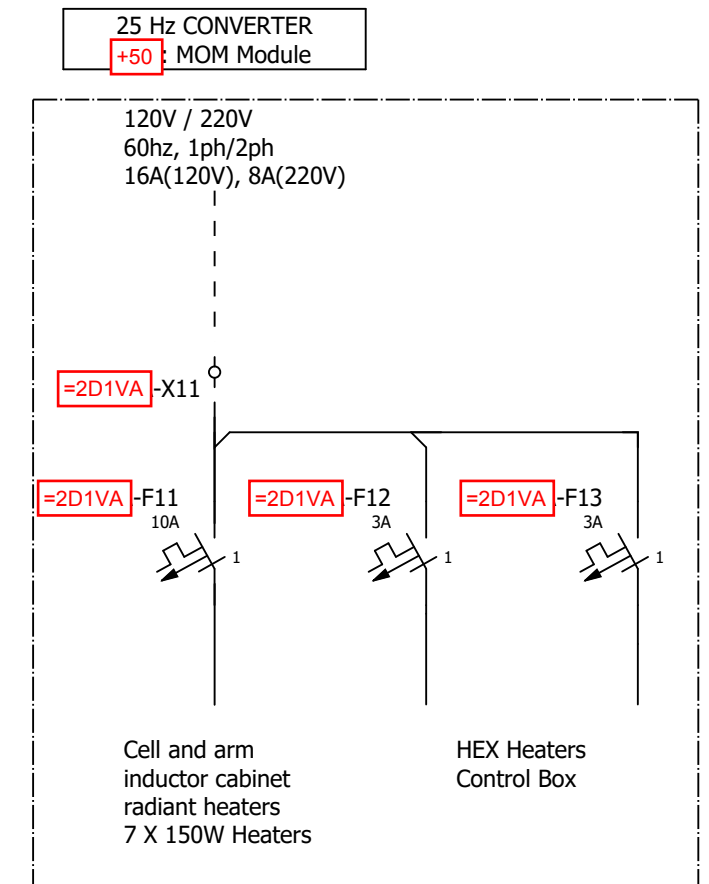
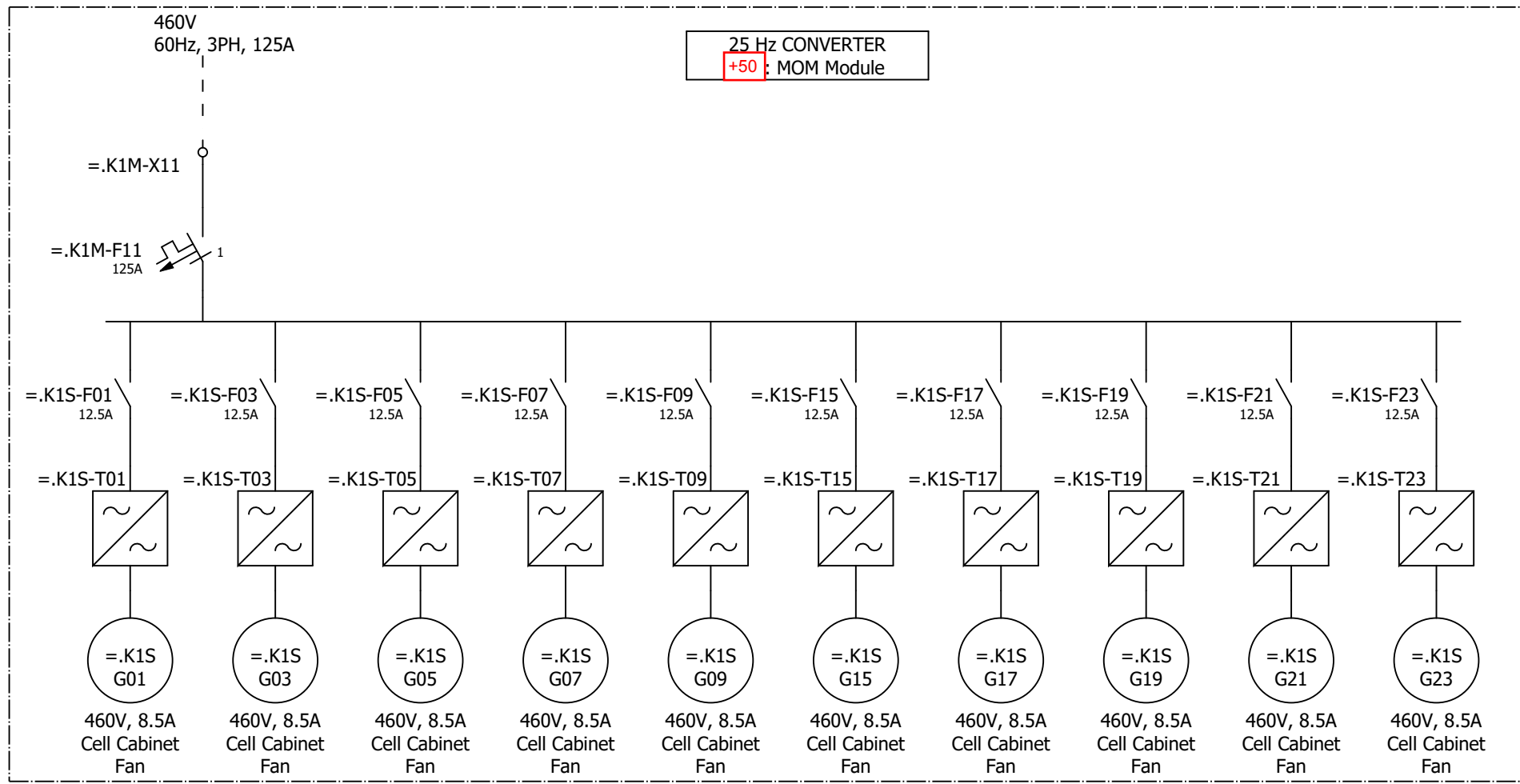
NOTES:
 1. DASHED LINES ----- CUSTOMER CONNECTIONS
 2. MAXIMUM CABLE LENGTH FROM AVT TO CONTROL CABINET IS 30 METERS.
 3. DASHED LINES -.-.-.-CONTRACTOR CONNECTIONS.

Date		5/12/2022	SH150 A/C SCHEMATICS		Referenz			
Ed		MARSDX	APPROVED FOR PRODUCTION		Stichwort			
Appr			SO# 3008150777.1101 Date 6/2/2022		A5E51274298B REV AC		Page 1	
Modification	Date	Name	Original	Replacement of	Replaced by	NKN		Page 2 / 22

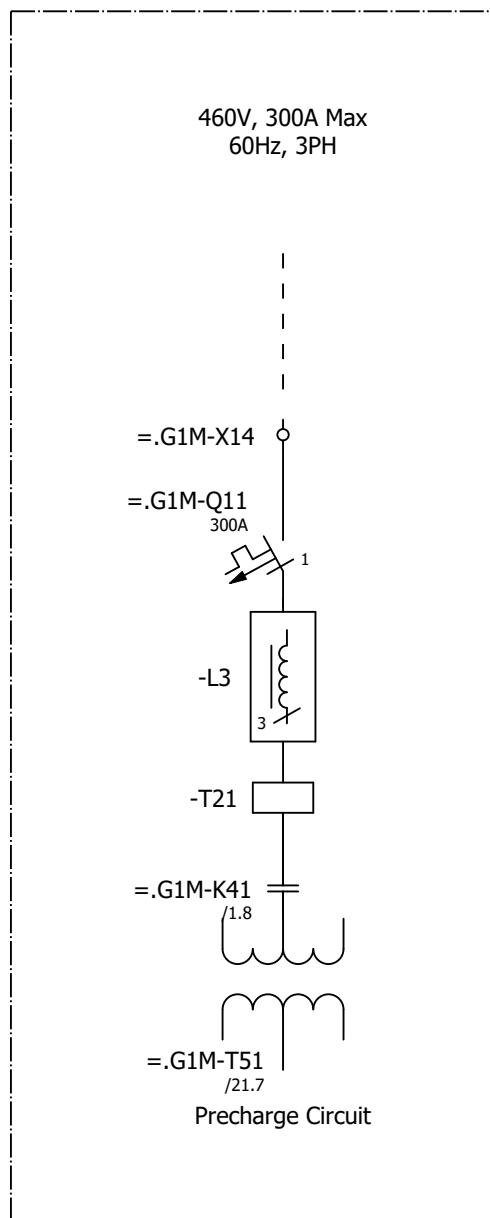


Date		5/11/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 MOTOR MODULE ONE-LINE DIAGRAM		Referenz		=	
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Appr				SO# 3008150777.1101 Date 6/2/2022		NKN				A5E51274298B REV AC		Page 3	
Modification	Date	Name	Original	Replacement of	Replaced by							Page 4 / 22	

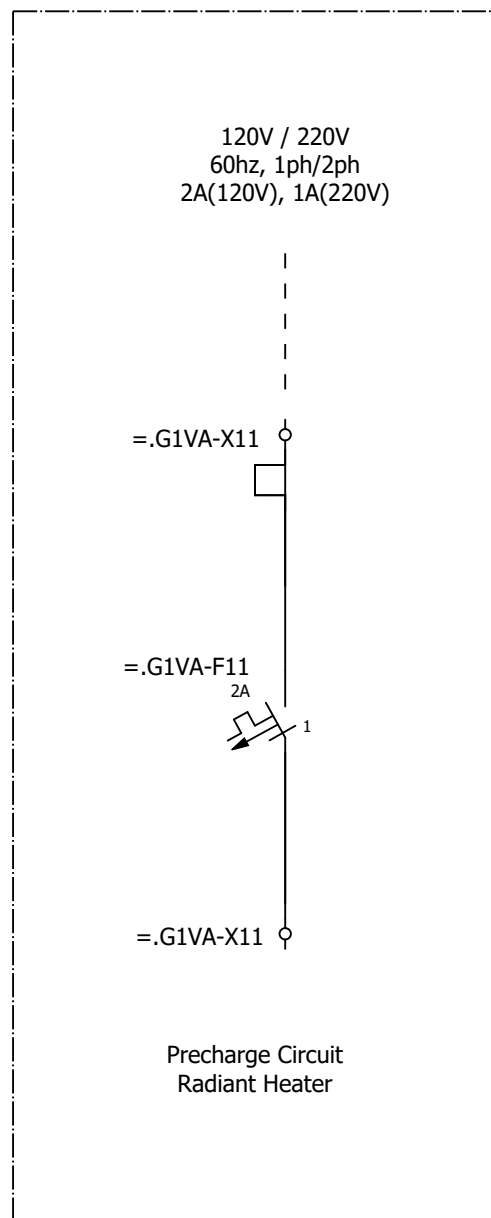




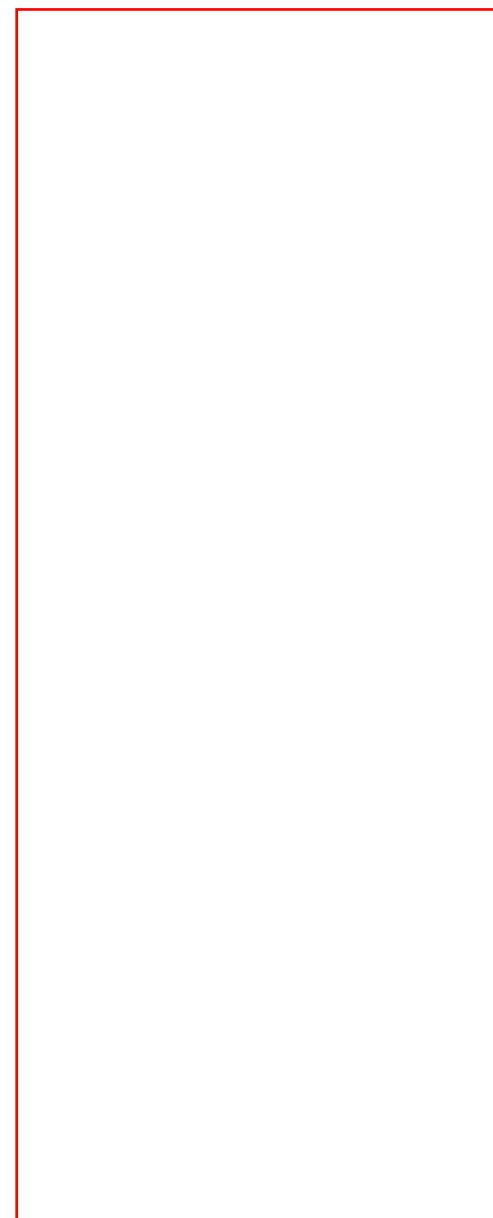
+50: Precharge Cabinet



+50: Precharge Cabinet



+90 Braking Chopper

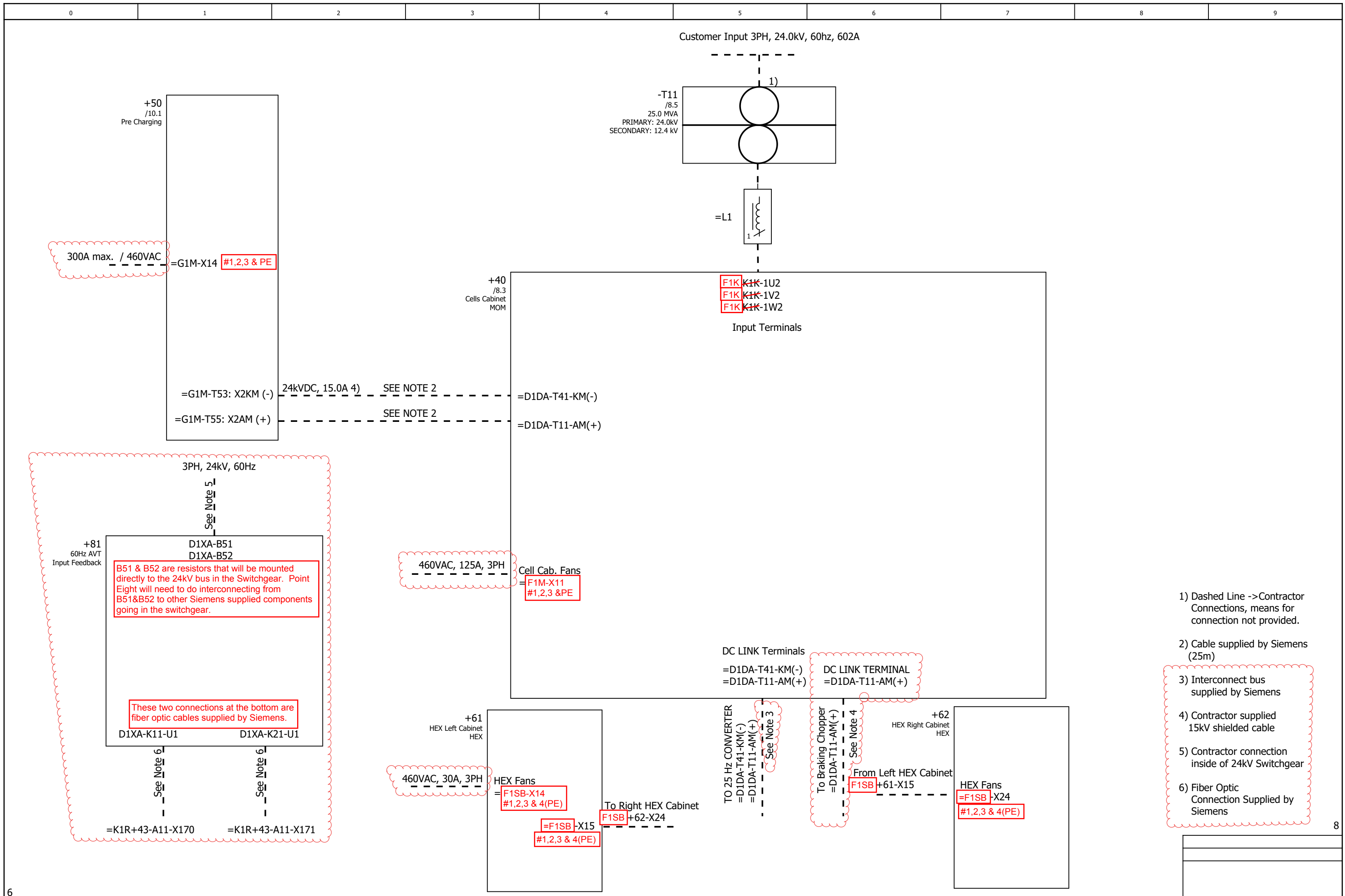


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			Appr			
Modification	Date	Name	Original		Replacement of	Replaced by

SIEMENS AG
LDA PLM R&D-D-US 2
NKN

SINAMICS SH150
MOTOR MODULE
ONE-LINE DIAGRAM

Referenz	=
Stichwort	+
A5E51274298B REV AC	
Page	6
Page	7 / 22



1) Dashed Line ->Contractor Connections, means for connection not provided.

2) Cable supplied by Siemens (25m)

3) Interconnect bus supplied by Siemens

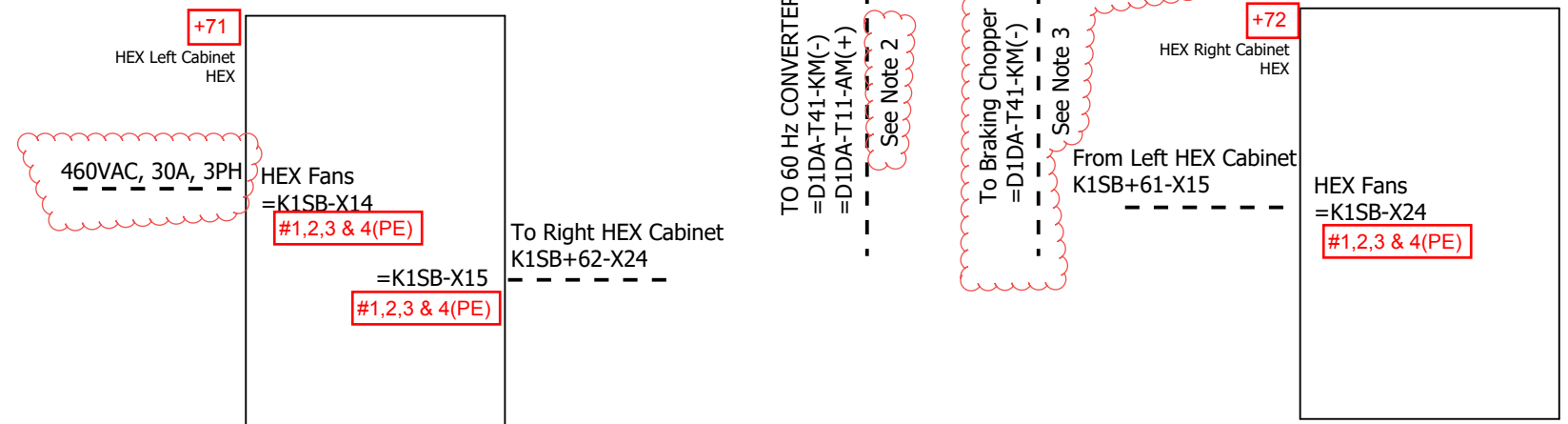
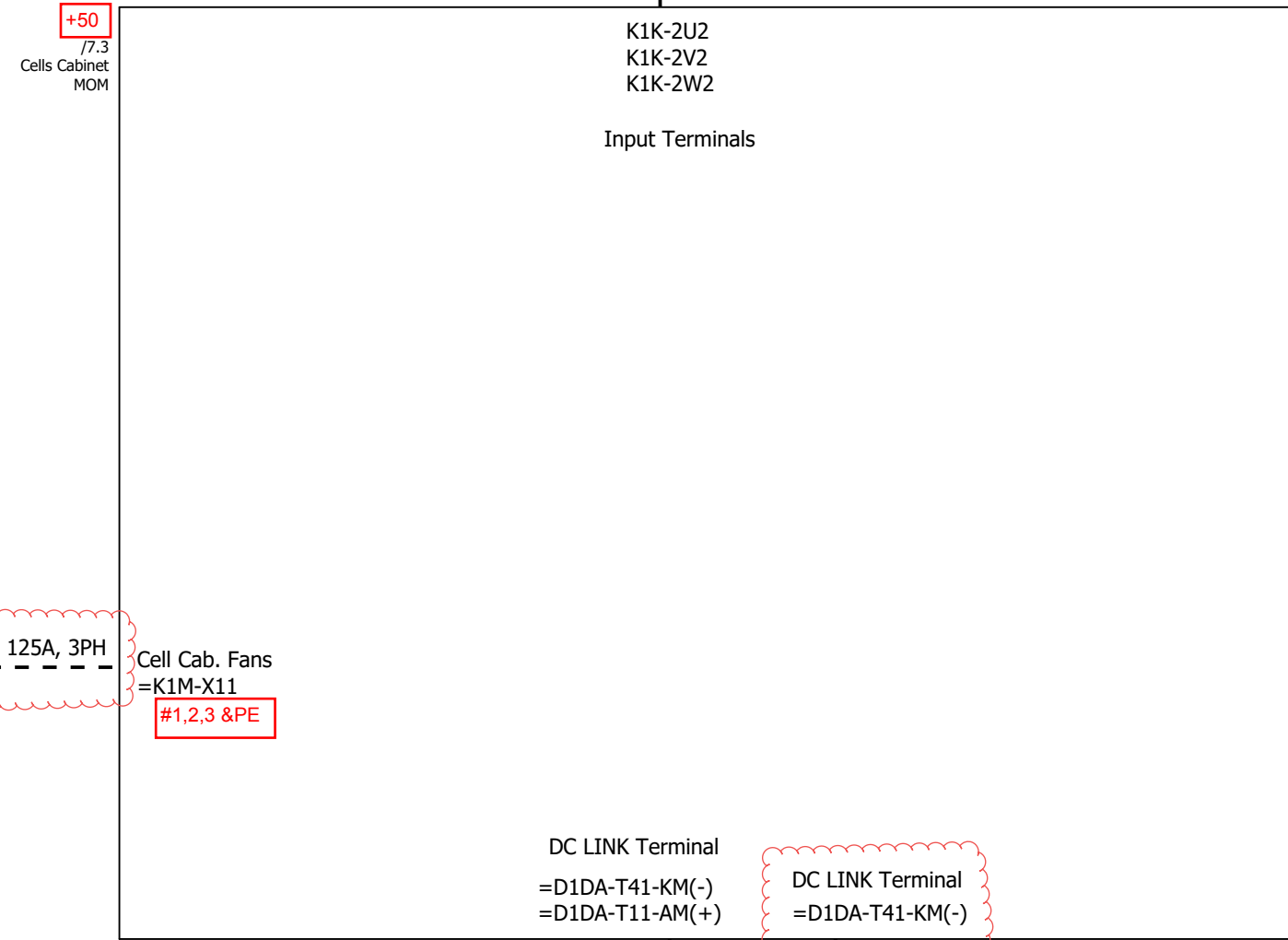
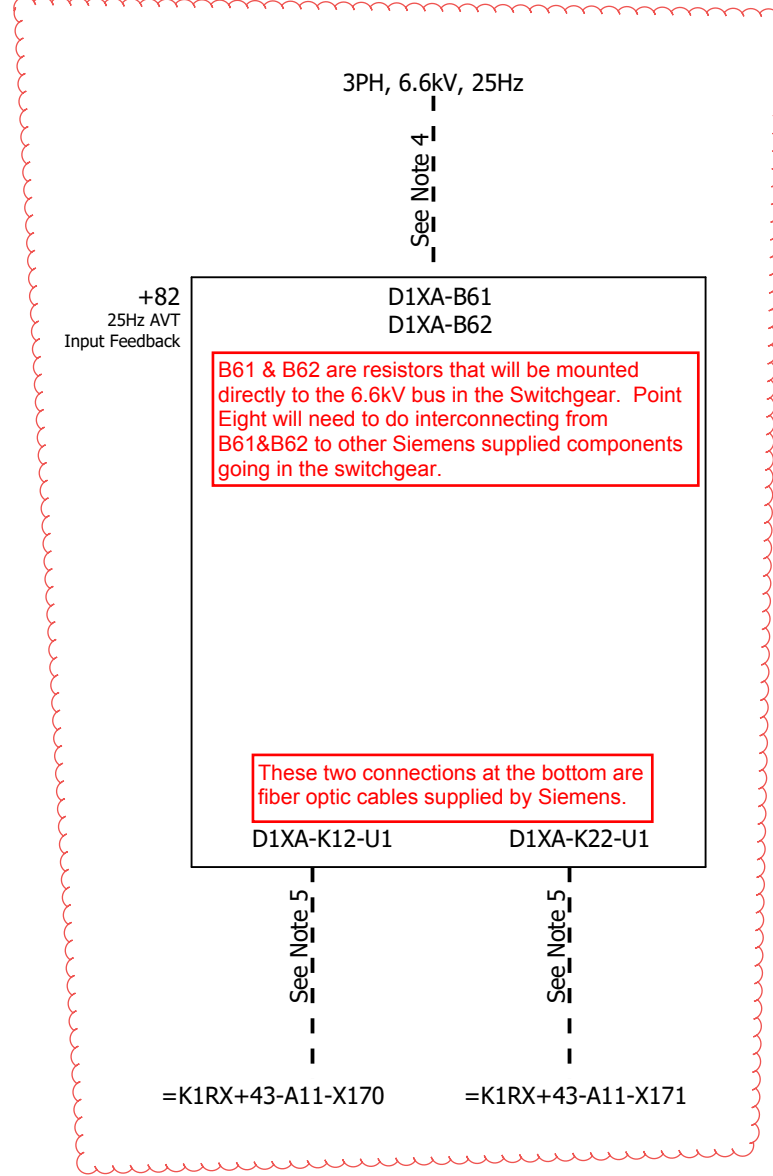
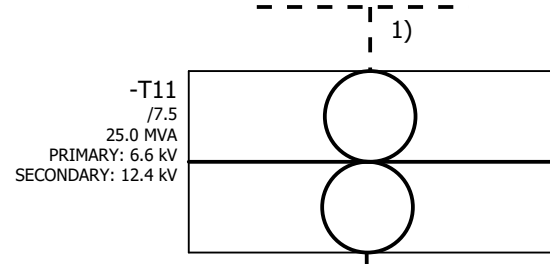
4) Contractor supplied 15kV shielded cable

5) Contractor connection inside of 24kV Switchgear

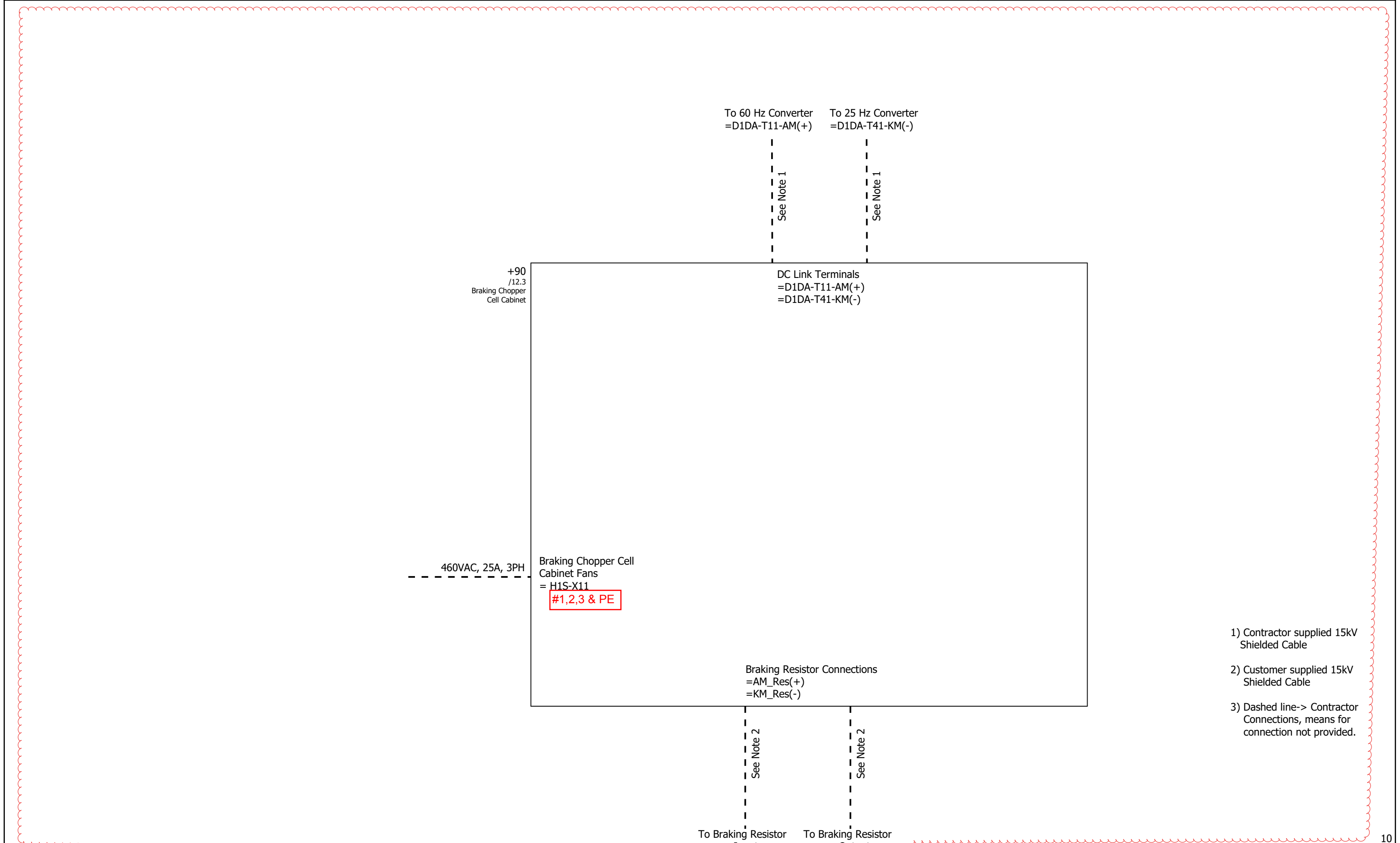
6) Fiber Optic Connection Supplied by Siemens

6		Date 5/18/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (60 Hz CONVERTER)		Referenz			
		Ed MARS DX		APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort			
		Appr		SO# 3008150777.1101		NKN		POWER SYSTEM (V>300V)		A5E51274298B REV AC		Page 7	
Modification		Date		Replacement of		Replaced by						Page 8 / 22	

Customer Input 3PH, 6.6kV, 25hz, 2187A

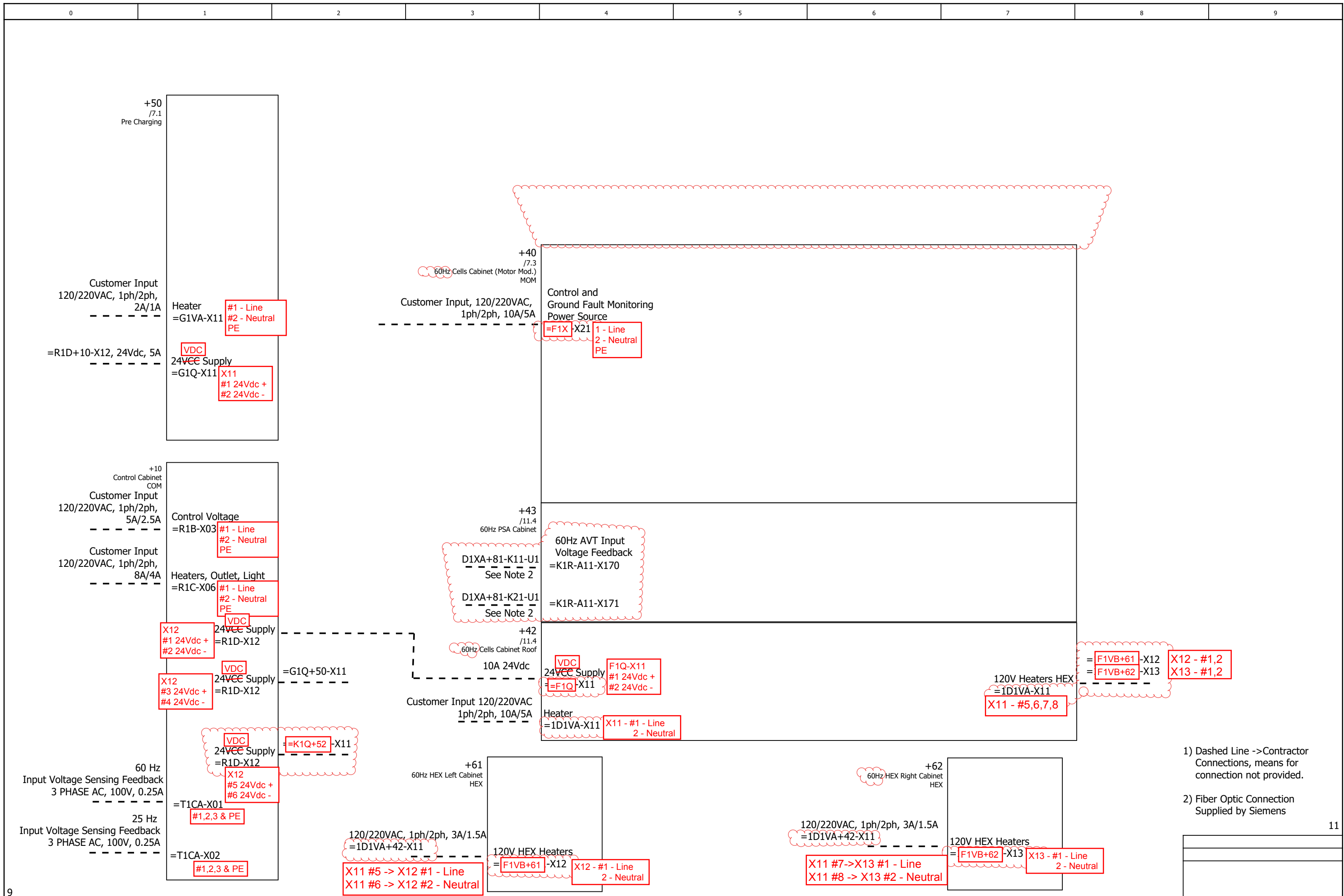


- 1) Dashed Line ->Contractor Connections, means for connection not provided.
- 2) Interconnect bus supplied by Siemens
- 3) Contractor supplied 15kV Shielded Cable
- 4) Contractor connection inside of 6.6kV Switchgear
- 5) Fiber Optic Connection Supplied by Siemens



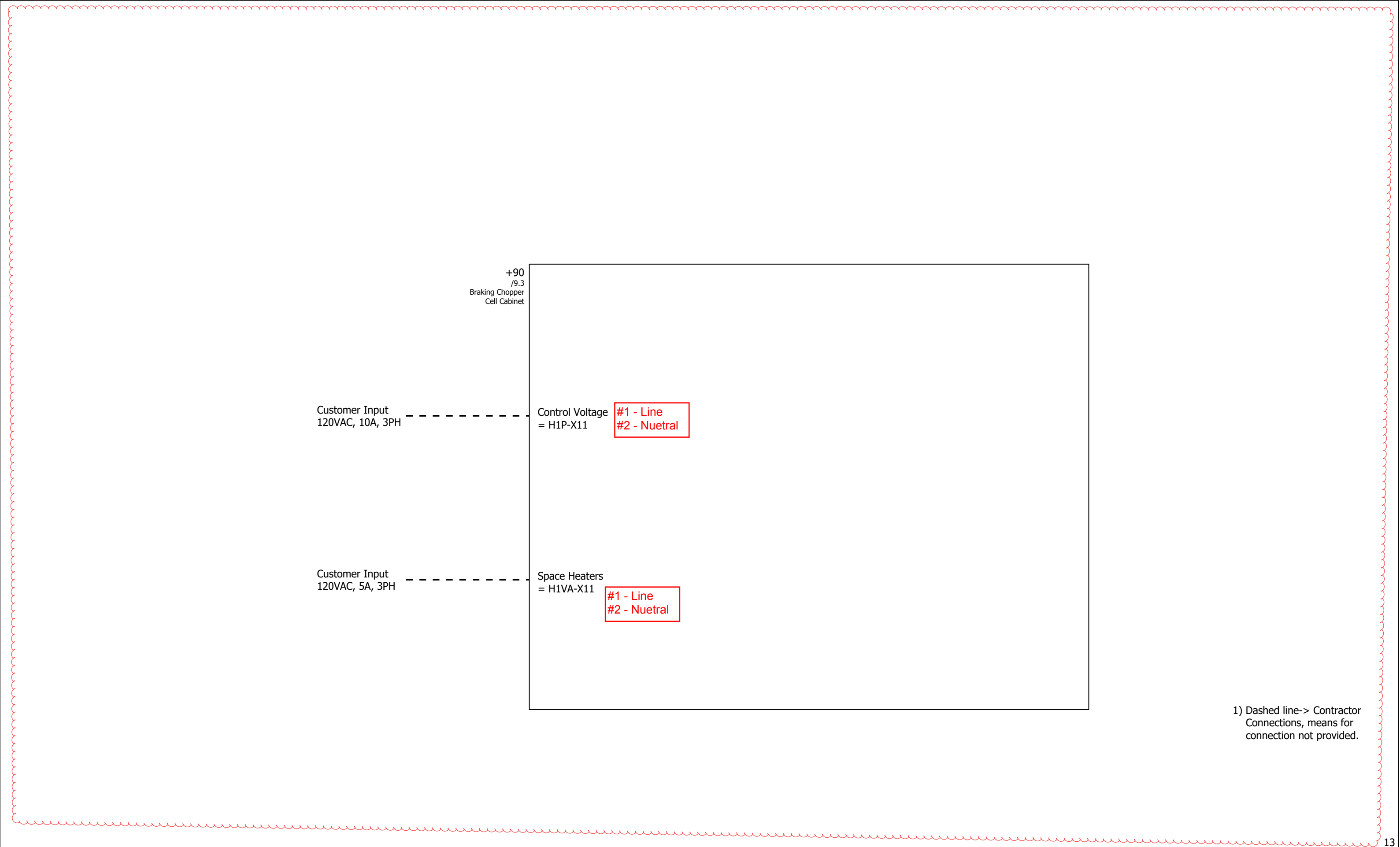
- 1) Contractor supplied 15kV Shielded Cable
- 2) Customer supplied 15kV Shielded Cable
- 3) Dashed line-> Contractor Connections, means for connection not provided.

8		Date 5/11/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (Braking Chopper)		Referenz =	
		Ed MARS DX		APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort +	
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN		POWER SYSTEM (V>300V)		A5E51274298B REV AC	
Modification	Date	Name	Original	Replacement of	Replaced by					Page 9	Page 10 / 22



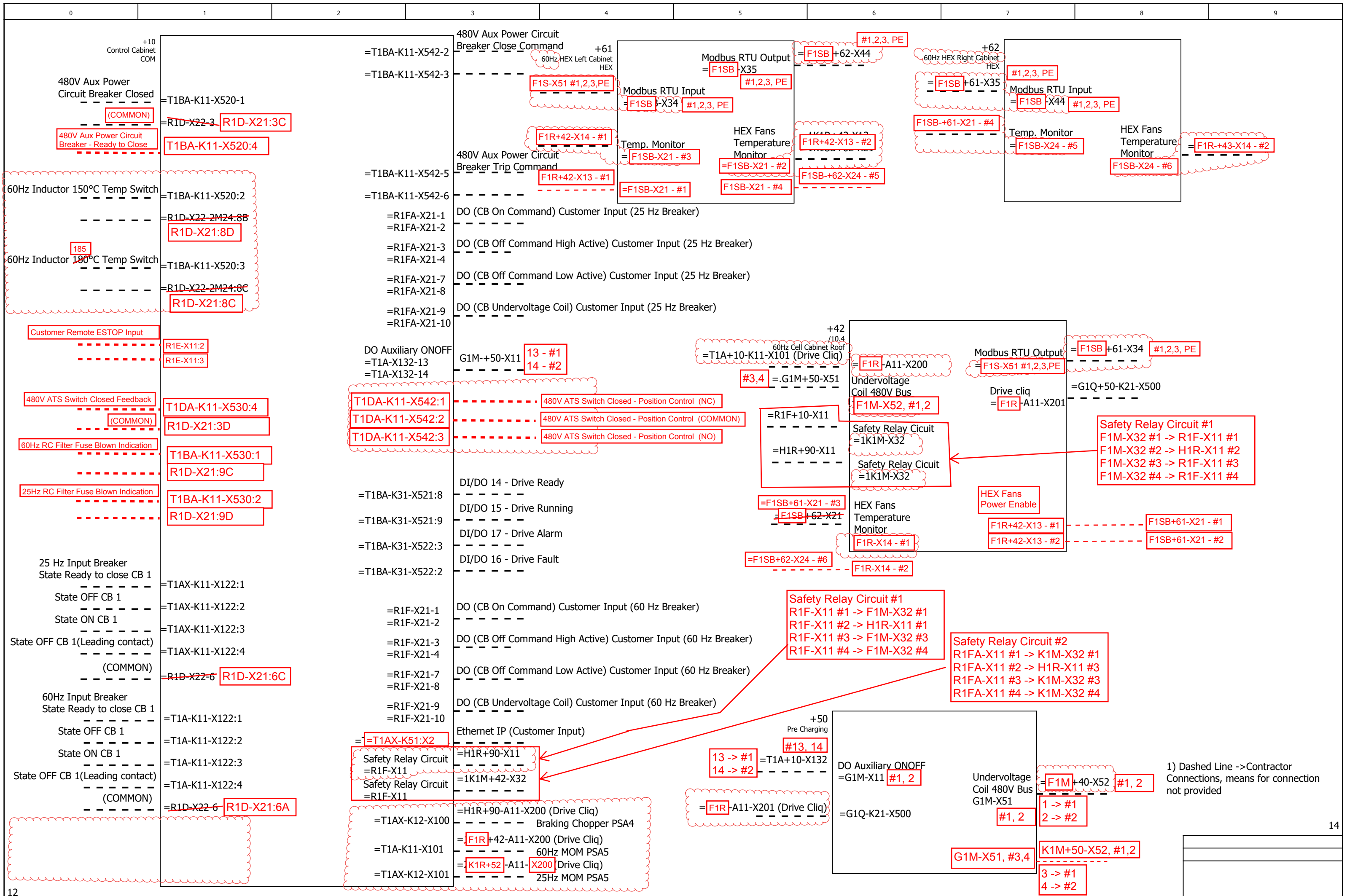
- 1) Dashed Line -> Contractor Connections, means for connection not provided.
- 2) Fiber Optic Connection Supplied by Siemens

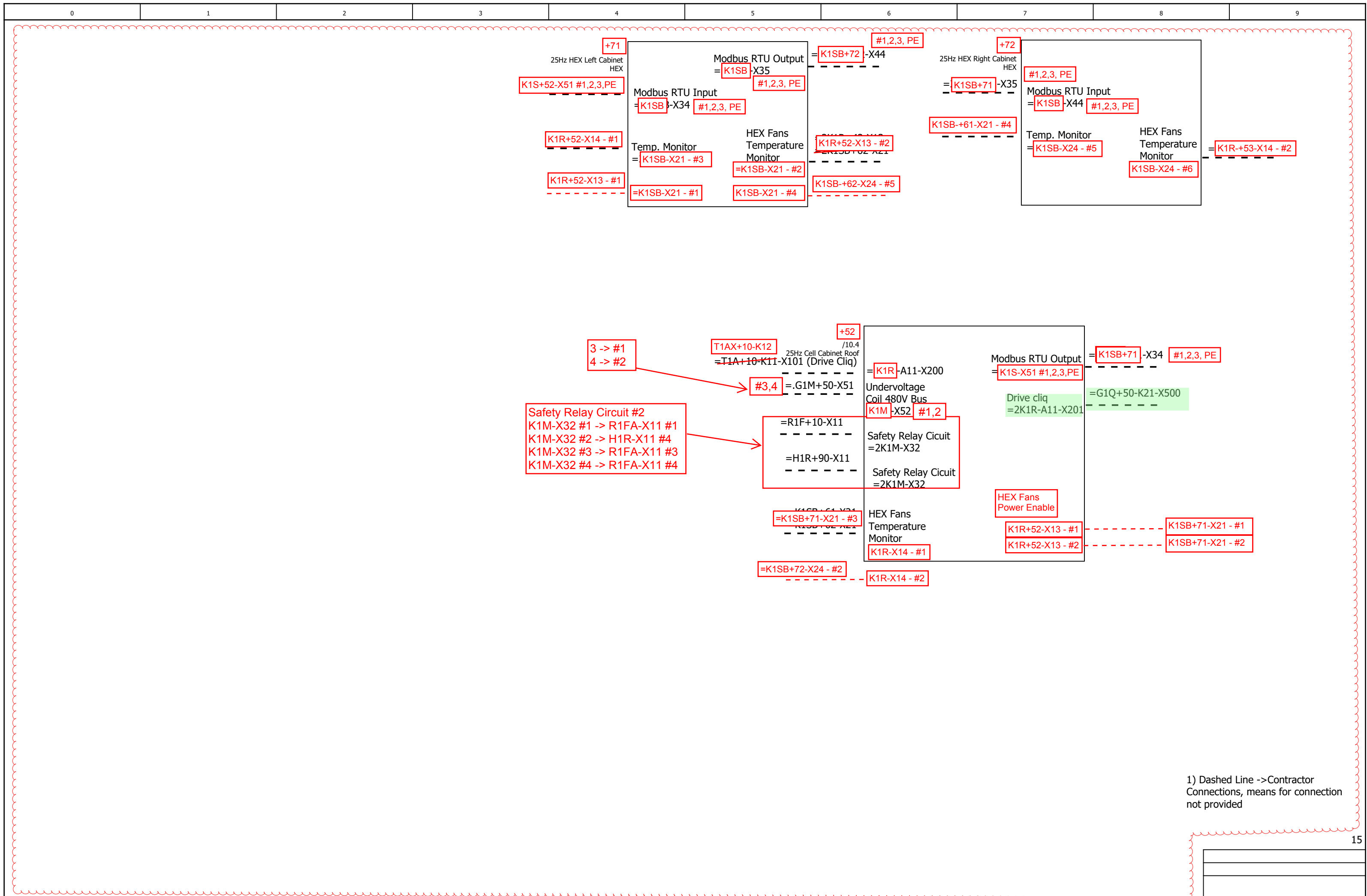
SH150 A/C SCHEMATICS				SIEMENS AG		SINAMICS SH150 CUSTOMER INTERCONNECTIONS OVERVIEW POWER SYSTEM (V<300V)		Referenz Stichwort		=	
APPROVED FOR PRODUCTION				LDA PLM R&D-D-US 2		A5E51274298B REV AC				Page 10	
Date 5/17/2022				Date 6/2/2022						Page 11 / 22	
Ed MARS DX				NKN							
Appr				Replacement of		Replaced by					
SO# 3008150777.1101											
Modification				Date		Name		Original			



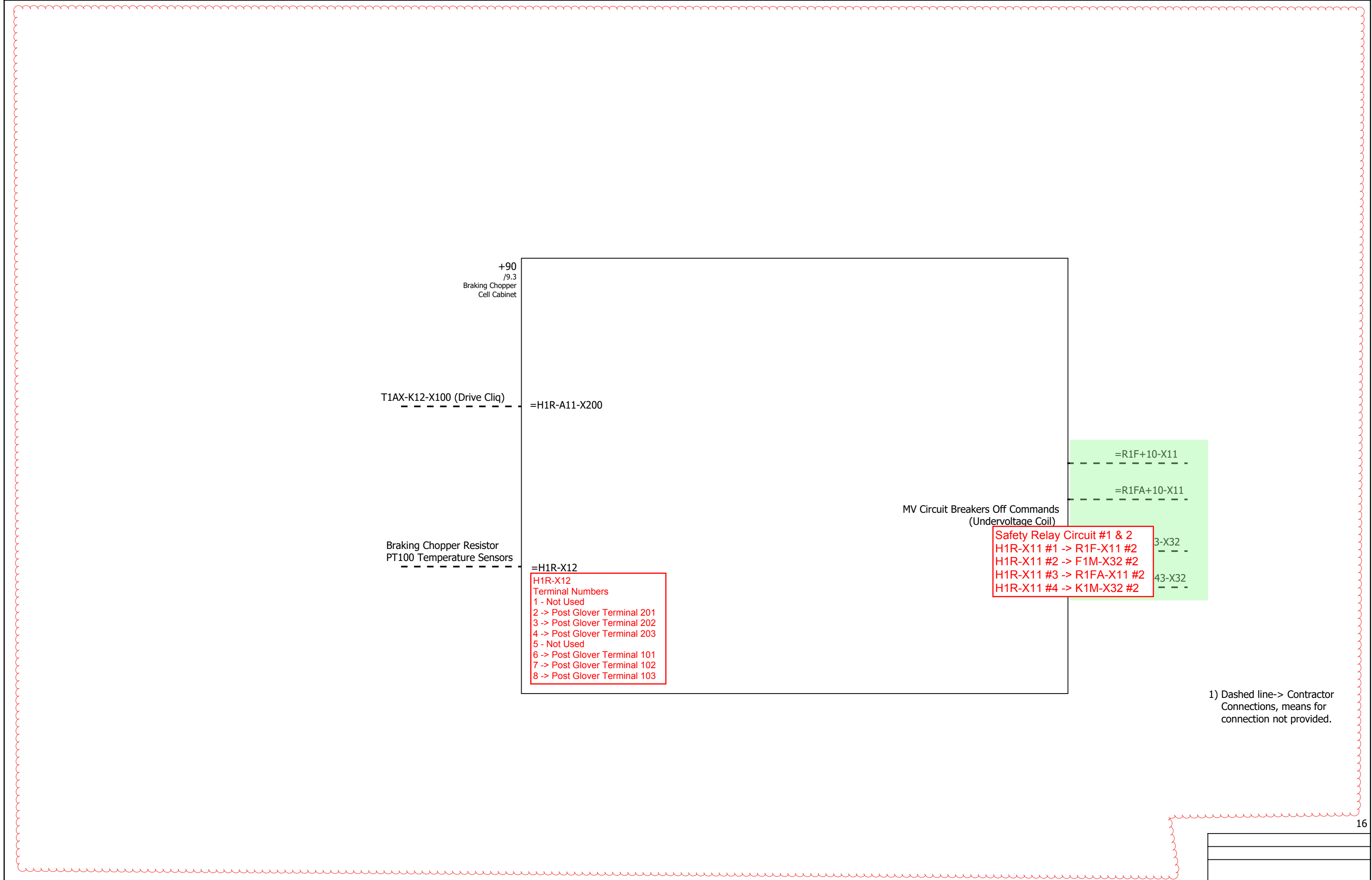
1) Dashed line-> Contractor Connections, means for connection not provided.

		Date	5/17/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (Braking Chopper)		Referenz	=
		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort	+
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN		POWER SYSTEM (V<300V)		A5E51274298B REV AC	Page 12
Modification	Date	Name	Original	Replacement of	Replaced by						Page 13 / 22

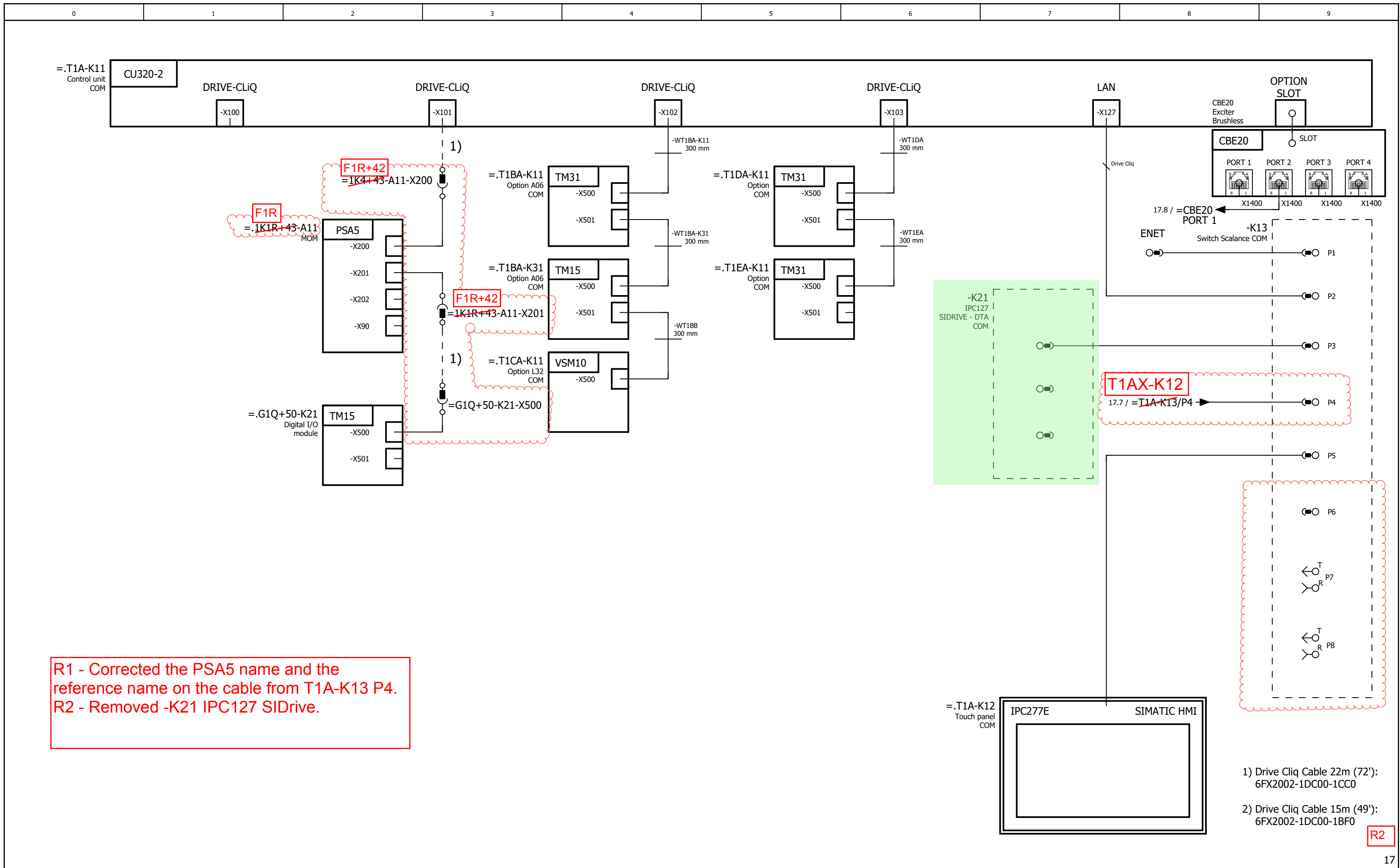




		Date	5/11/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150		Referenz		
		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort		
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN		CONTROL SYSTEM		A5E51274298B REV AC		
Modification	Date	Name	Original	Replacement of	Replaced by							Page 14
											Page 15 / 22	



		Date	5/17/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 (Braking Chopper)		Referenz	=
		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		CUSTOMER INTERCONNECTIONS OVERVIEW		Stichwort	+
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN		Control System		A5E51274298B REV AC	Page 15
Modification	Date	Name	Original	Replacement of	Replaced by						Page 16 / 22

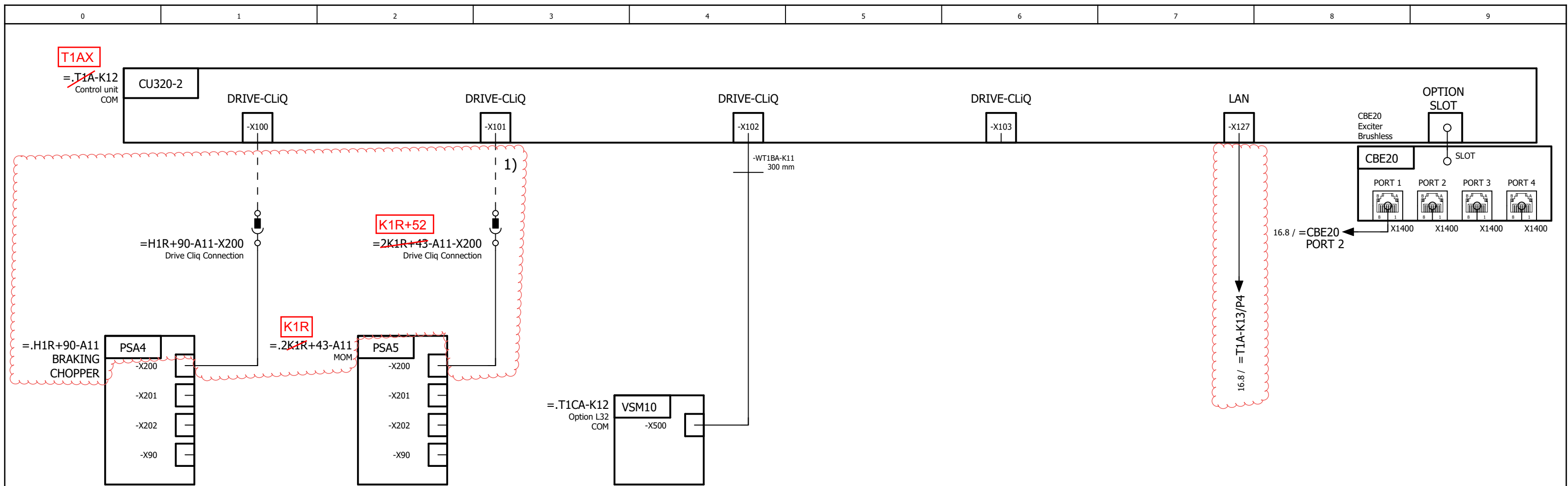


R1 - Corrected the PSA5 name and the reference name on the cable from T1A-K13 P4.
 R2 - Removed -K21 IPC127 SIDrive.

- 1) Drive Cliq Cable 22m (72'):
6FX2002-1DC00-1CC0
- 2) Drive Cliq Cable 15m (49'):
6FX2002-1DC00-1BF0

R2

Date		5/11/2022		SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150		Referenz		=	
Ed		MARS DX		APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		DRIVE-CLiQ TOPOLOGY		Stichwort		+	
Appr				SO# 3008150777.1101		Date 6/2/2022				A5E51274298B REV AC		Page 16	
Modification	Date	Name	Original	Replacement of	Replaced by	NKN						Page 17 / 22	



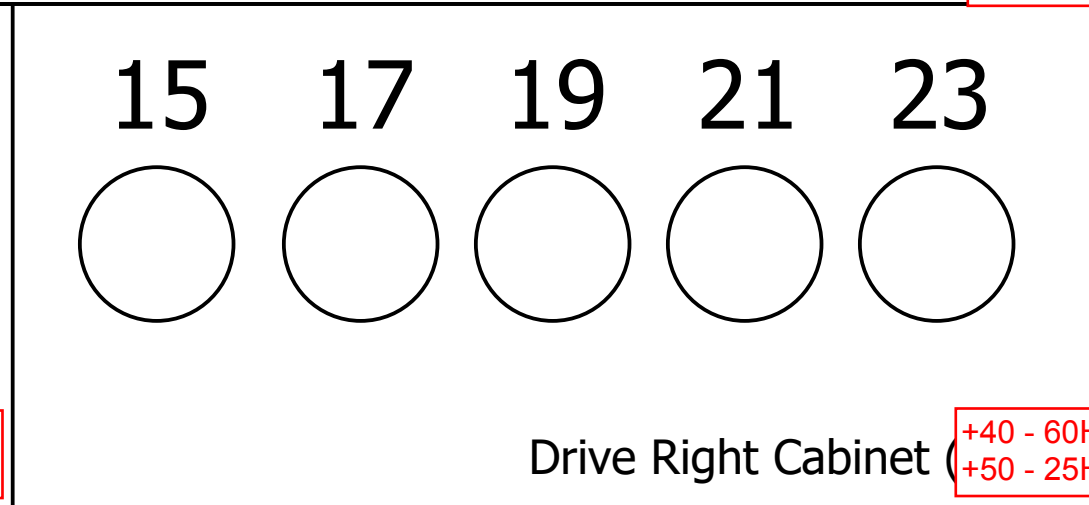
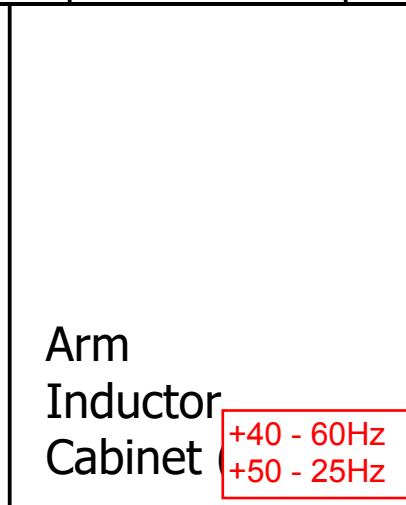
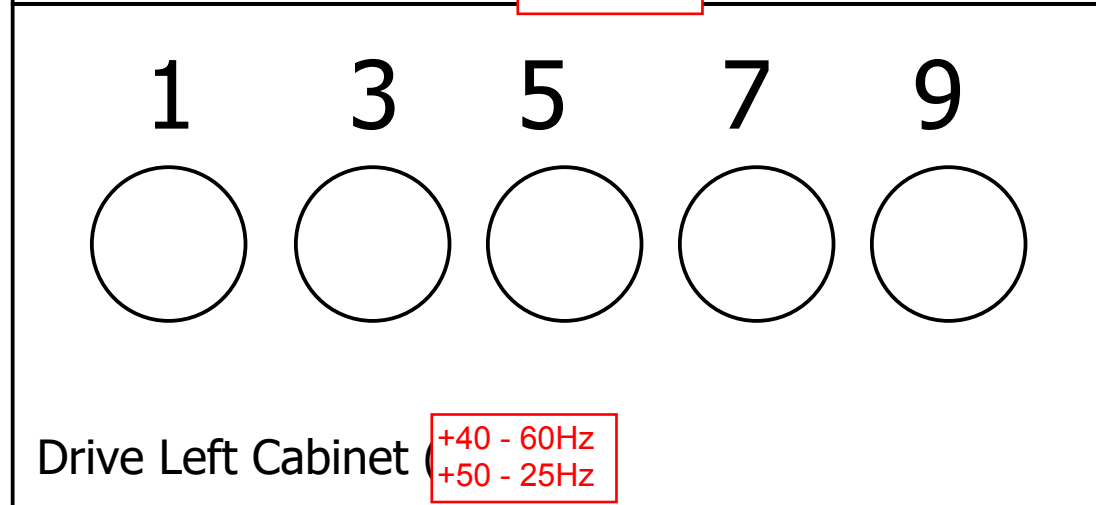
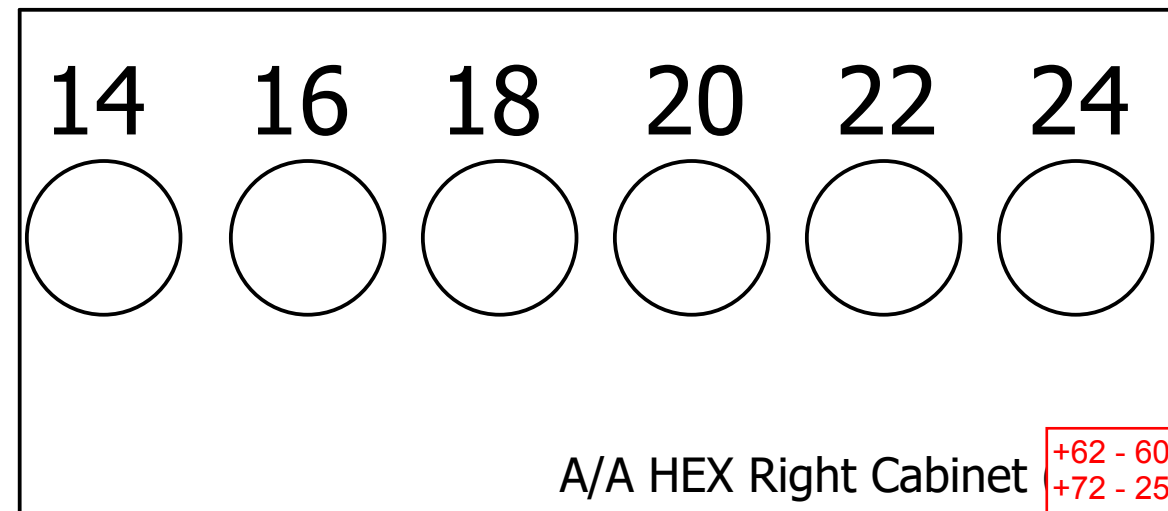
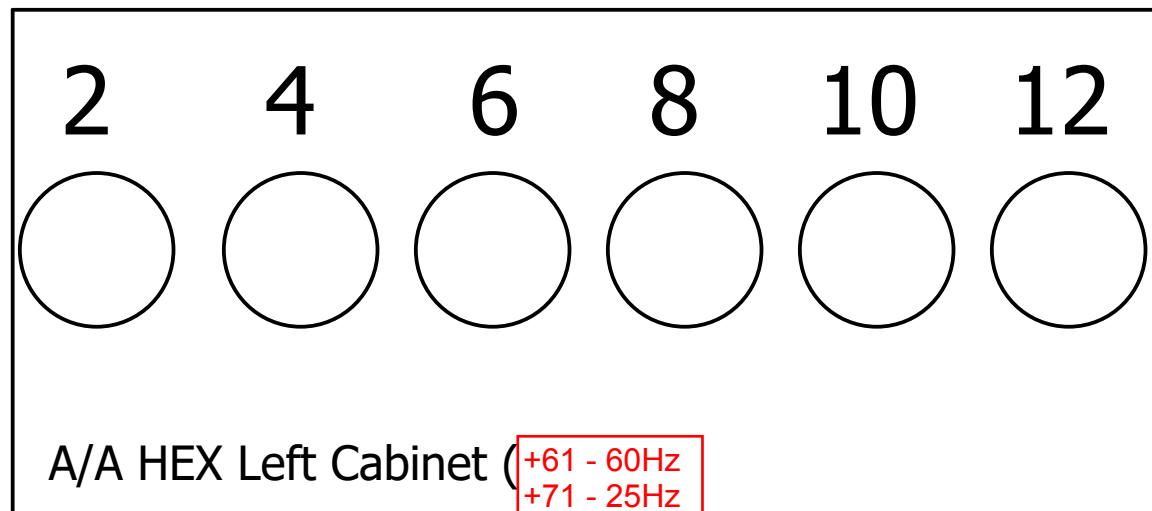
R1 - Corrected the PSA5 name.

- 1) Drive Cliq Cable 22m (72'): 6FX2002-1DC00-1CC0
- 2) Drive Cliq Cable 15m (49'): 6FX2002-1DC00-1BF0

R1

		Date	5/12/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 DRIVE-CLiQ TOPOLOGY		Referenz	=
		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2				Stichwort	+
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN				A5E51274298B REV AC	
Modification	Date	Name	Original	Replacement of	Replaced by					Page	17
										Page	18 / 22

NOTE:
 THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
 ONLY ONE SET OF CABINETS WAS SHOWN FOR CLAIRITY.

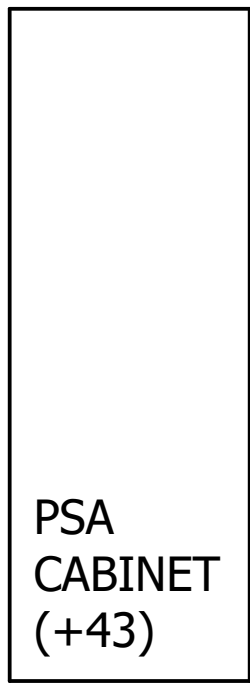
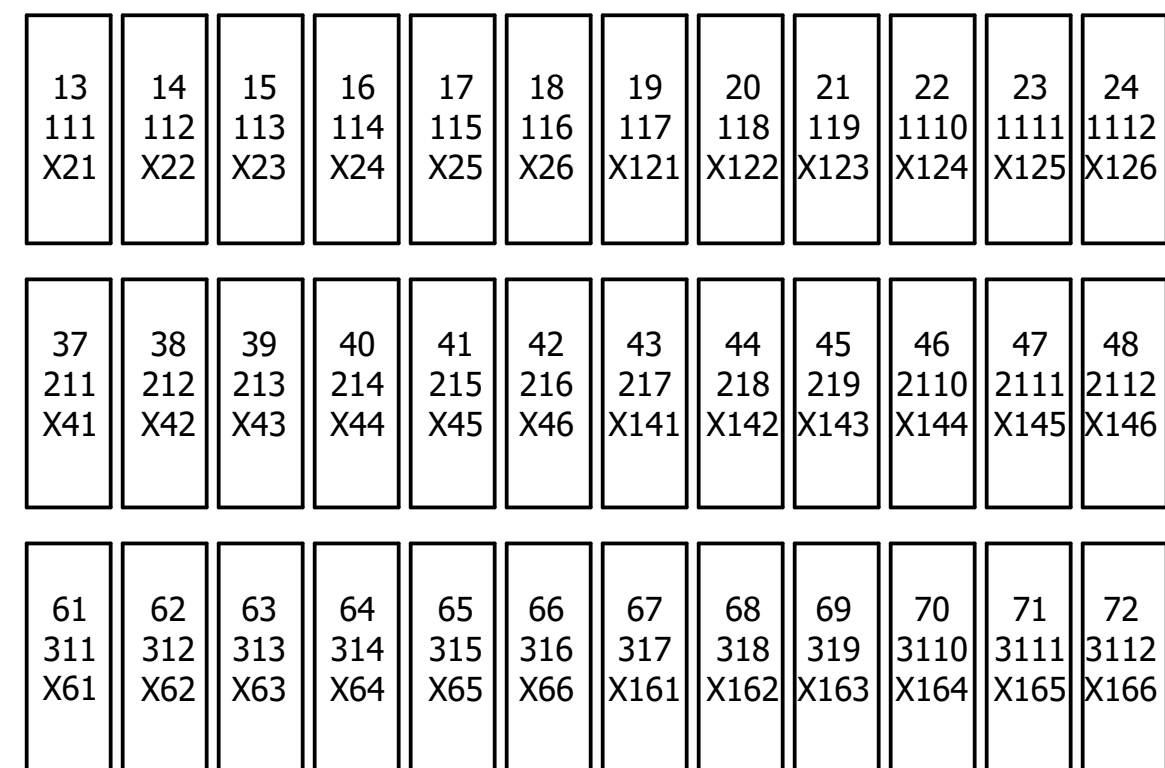
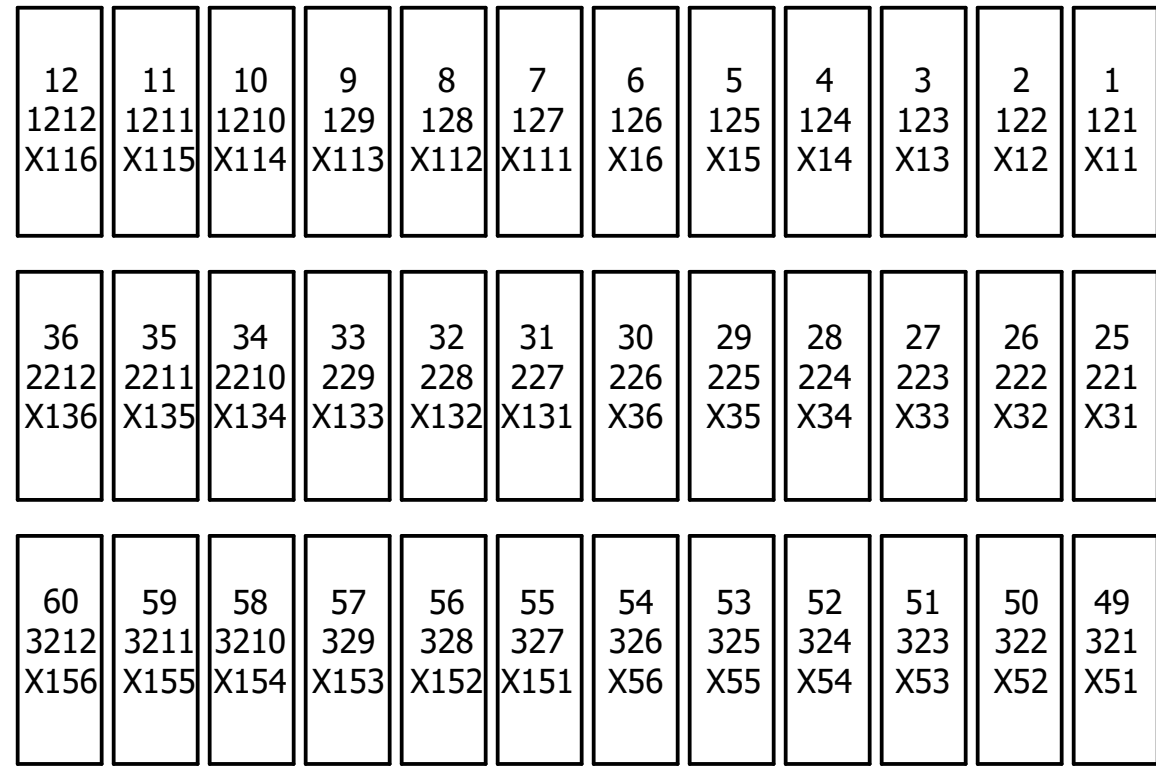


		Date	5/10/2022	SH150 A/C SCHEMATICS		SIEMENS AG		SINAMICS SH150 FANS DISPOSITION		Referenz	=
		Ed	MARSDX	APPROVED FOR PRODUCTION		LDA PLM R&D-D-US 2		TOP VIEW		Stichwort	+
		Appr		SO# 3008150777.1101 Date 6/2/2022		NKN				A5E51274298B REV AC	
Modification	Date	Name	Original	Replacement of	Replaced by					Page 18	
										Page 19 / 22	

NOTE:
THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
ONLY ONE SET OF CABINETS WAS SHOWN FOR CLAIRITY.

CELL CABINET ROOF (+42 - 60Hz
+52 - 25Hz)

CELL CABINET ROOF (+42 - 60Hz
+52 - 25Hz)



LEFT CELL CABINET (+40 - 60Hz
+50 - 25Hz)

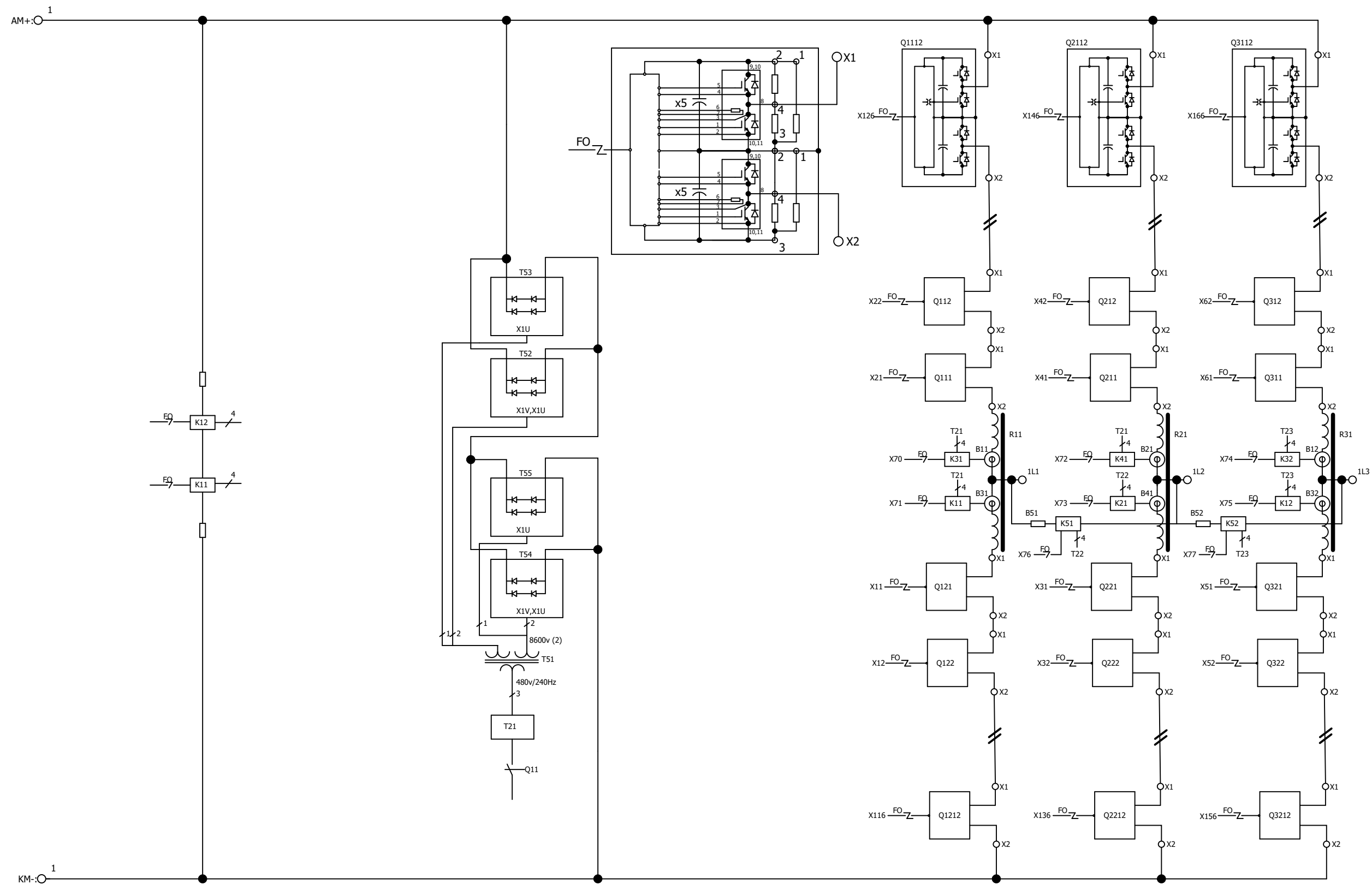
RIGHT CELL CABINET (+40 - 60Hz
+50 - 25Hz)

KM(-)
DC
LINK

AM(+)
DC
LINK

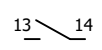
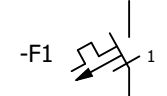
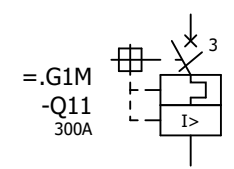

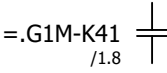
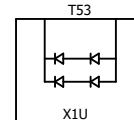
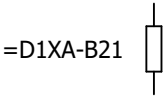
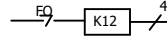
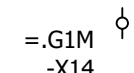

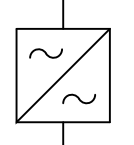
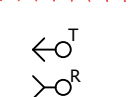
Modification		Date	Name	Original	Replacement of	Replaced by	SIEMENS AG	SINAMICS SH150 CELLS AND DIODE STACKS	Referenz	=	
							LDA PLM R&D-D-US 2	DISPOSITION	Stichwort	+	
							NKN	FRONT VIEW	A5E51274298B REV AC		Page 19
											Page 20 / 22

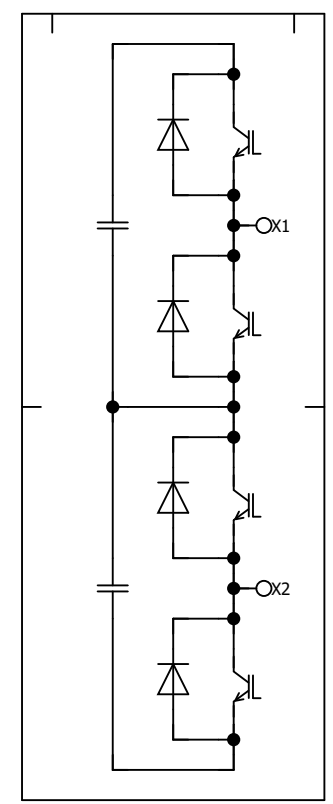
SH150 A/C SCHEMATICS
APPROVED FOR PRODUCTION
SO# 3008150777.1101 Date 6/2/2022



NOTE:
 THIS DRAWING REPRESENTS THE TWO CONVERTERS (25 Hz AND 60 Hz)
 THE COMMON/CONNECTION POINT BETWEEN THE TWO CONVERTERS IS THE AM+ AND KM - POINTS.

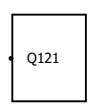
19		Date	5/10/2022	SH150 A/C SCHEMATICS	SIEMENS AG	SINAMICS SH150 OVERVIEW DRIVE TOPOLOGY	Referenz Stichwort	A5E51274298B REV AC	Page 20
		Ed	MARSDX	APPROVED FOR PRODUCTION					
		Appr		SO# 3008150777.1101	Date	6/2/2022			Page 21 / 22
Modification	Date	Name	Original	Replacement of	Replaced by	NKN			

-  = Customer Circuit Breaker
-  = Circuit Breaker
-  = Circuit Breaker with TOL
-  = Cooling Fan Motor
-  = Contactor
-  = Diode
-  = Resistor
-  = Resistor
-  = Terminal Block / Connection
-  = Network Bus Cable Connection
-  = Variable Frequency Drive
-  = Fiber Optic Port

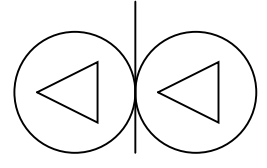
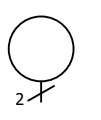
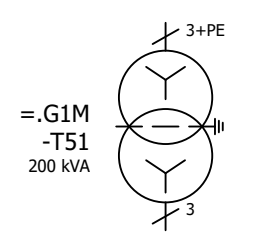

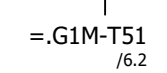


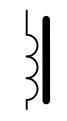
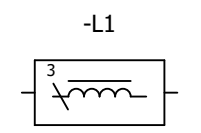


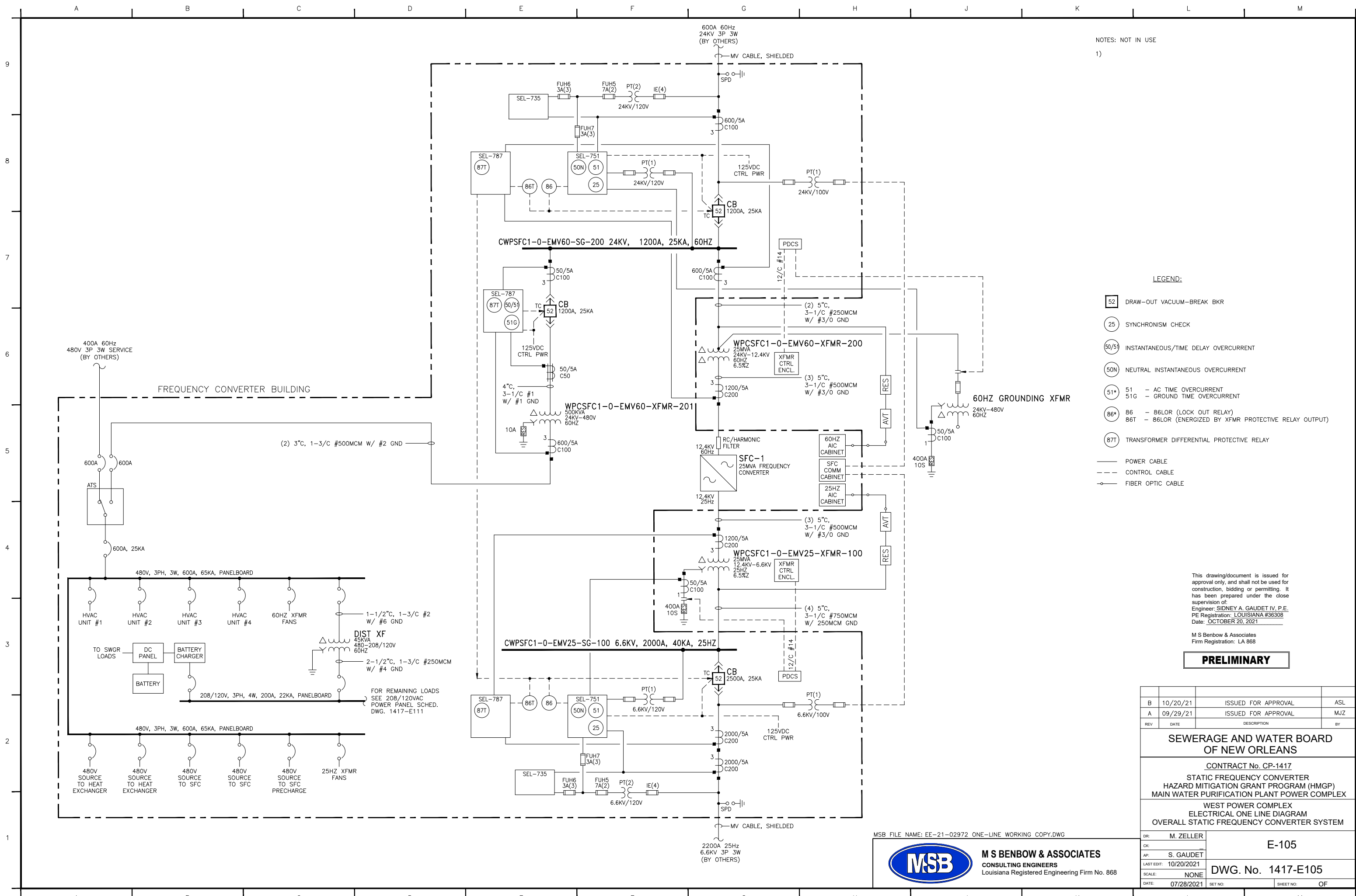
= .K1F
 -Q111...-Q1112
 -Q121...-Q1212
 -Q211...-Q2112
 -Q221...-Q2212
 -Q311...-Q3112
 -Q321...-Q3212

= SFC Power Cell



= SFC Power Cell

-  = Transformer
-  = Current Transformer
-  = Transformer
-  = Transformer
-  = Transformer
-  = Transformer
-  = Current Transformer
-  = Inductor
-  = Inductor



NOTES: NOT IN USE
1)

LEGEND:

- 52 DRAW-OUT VACUUM-BREAK BKR
 - 25 SYNCHRONISM CHECK
 - 50/51 INSTANTANEOUS/TIME DELAY OVERCURRENT
 - 50N NEUTRAL INSTANTANEOUS OVERCURRENT
 - 51* - AC TIME OVERCURRENT
51G - GROUND TIME OVERCURRENT
 - 86* 86 - 86LOR (LOCK OUT RELAY)
86T - 86LOR (ENERGIZED BY XFMR PROTECTIVE RELAY OUTPUT)
 - 87T TRANSFORMER DIFFERENTIAL PROTECTIVE RELAY
- POWER CABLE
- - - CONTROL CABLE
- - - FIBER OPTIC CABLE

This drawing/document is issued for approval only, and shall not be used for construction, bidding or permitting. It has been prepared under the close supervision of:
Engineer: SIDNEY A. GAUDET IV, P.E.
PE Registration: LOUISIANA #36308
Date: OCTOBER 20, 2021

M S Benbow & Associates
Firm Registration: LA 868

PRELIMINARY

REV	DATE	DESCRIPTION	BY
B	10/20/21	ISSUED FOR APPROVAL	ASL
A	09/29/21	ISSUED FOR APPROVAL	MJZ

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. CP-1417
STATIC FREQUENCY CONVERTER
HAZARD MITIGATION GRANT PROGRAM (HMGP)
MAIN WATER PURIFICATION PLANT POWER COMPLEX

WEST POWER COMPLEX
ELECTRICAL ONE LINE DIAGRAM
OVERALL STATIC FREQUENCY CONVERTER SYSTEM

DR:	M. ZELLER	E-105
CK:		
AP:	S. GAUDET	DWG. No. 1417-E105
LAST EDIT:	10/20/2021	
SCALE:	NONE	
DATE:	07/28/2021	SET NO. _____ SHEET NO. _____ OF _____

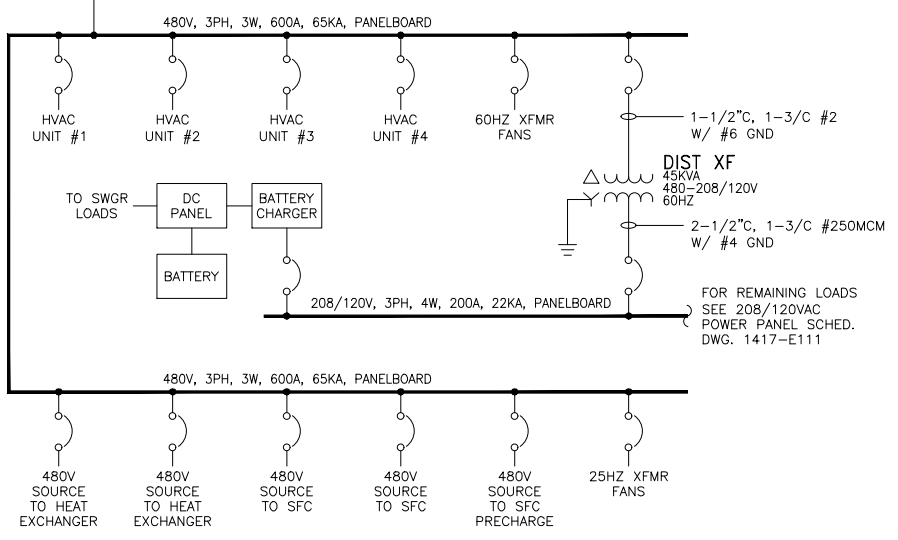
MSB FILE NAME: EE-21-02972 ONE-LINE WORKING COPY.DWG



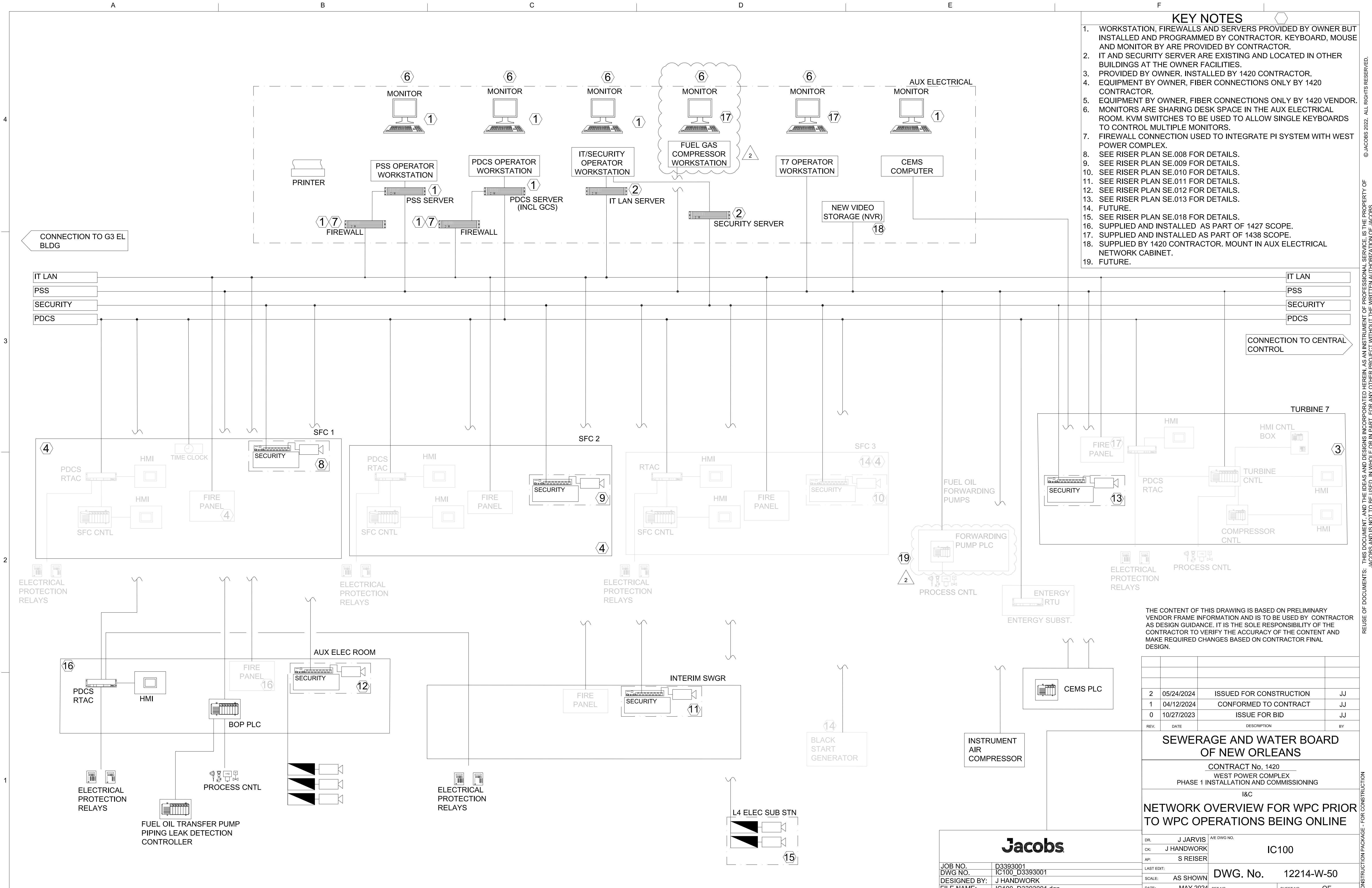
M S BENBOW & ASSOCIATES
CONSULTING ENGINEERS
Louisiana Registered Engineering Firm No. 868

400A 60Hz
480V 3P 3W SERVICE
(BY OTHERS)

FREQUENCY CONVERTER BUILDING



FOR REMAINING LOADS
SEE 208/120VAC
POWER PANEL SCHED.
DWG. 1417-E111



KEY NOTES

1. WORKSTATION, FIREWALLS AND SERVERS PROVIDED BY OWNER BUT INSTALLED AND PROGRAMMED BY CONTRACTOR. KEYBOARD, MOUSE AND MONITOR BY ARE PROVIDED BY CONTRACTOR.
2. IT AND SECURITY SERVER ARE EXISTING AND LOCATED IN OTHER BUILDINGS AT THE OWNER FACILITIES.
3. PROVIDED BY OWNER. INSTALLED BY 1420 CONTRACTOR.
4. EQUIPMENT BY OWNER, FIBER CONNECTIONS ONLY BY 1420 CONTRACTOR.
5. EQUIPMENT BY OWNER, FIBER CONNECTIONS ONLY BY 1420 VENDOR. MONITORS ARE SHARING DESK SPACE IN THE AUX ELECTRICAL ROOM. KVM SWITCHES TO BE USED TO ALLOW SINGLE KEYBOARDS TO CONTROL MULTIPLE MONITORS.
6. FIREWALL CONNECTION USED TO INTEGRATE PI SYSTEM WITH WEST POWER COMPLEX.
7. SEE RISER PLAN SE.008 FOR DETAILS.
8. SEE RISER PLAN SE.009 FOR DETAILS.
9. SEE RISER PLAN SE.010 FOR DETAILS.
10. SEE RISER PLAN SE.011 FOR DETAILS.
11. SEE RISER PLAN SE.012 FOR DETAILS.
12. SEE RISER PLAN SE.013 FOR DETAILS.
13. FUTURE.
14. SEE RISER PLAN SE.018 FOR DETAILS.
15. SUPPLIED AND INSTALLED AS PART OF 1427 SCOPE.
16. SUPPLIED AND INSTALLED AS PART OF 1438 SCOPE.
17. SUPPLIED BY 1420 CONTRACTOR. MOUNT IN AUX ELECTRICAL NETWORK CABINET.
18. FUTURE.

THE CONTENT OF THIS DRAWING IS BASED ON PRELIMINARY VENDOR FRAME INFORMATION AND IS TO BE USED BY CONTRACTOR AS DESIGN GUIDANCE. IT IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE ACCURACY OF THE CONTENT AND MAKE REQUIRED CHANGES BASED ON CONTRACTOR FINAL DESIGN.

REV.	DATE	DESCRIPTION	BY
2	05/24/2024	ISSUED FOR CONSTRUCTION	JJ
1	04/12/2024	CONFORMED TO CONTRACT	JJ
0	10/27/2023	ISSUE FOR BID	JJ

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1420
WEST POWER COMPLEX
PHASE 1 INSTALLATION AND COMMISSIONING

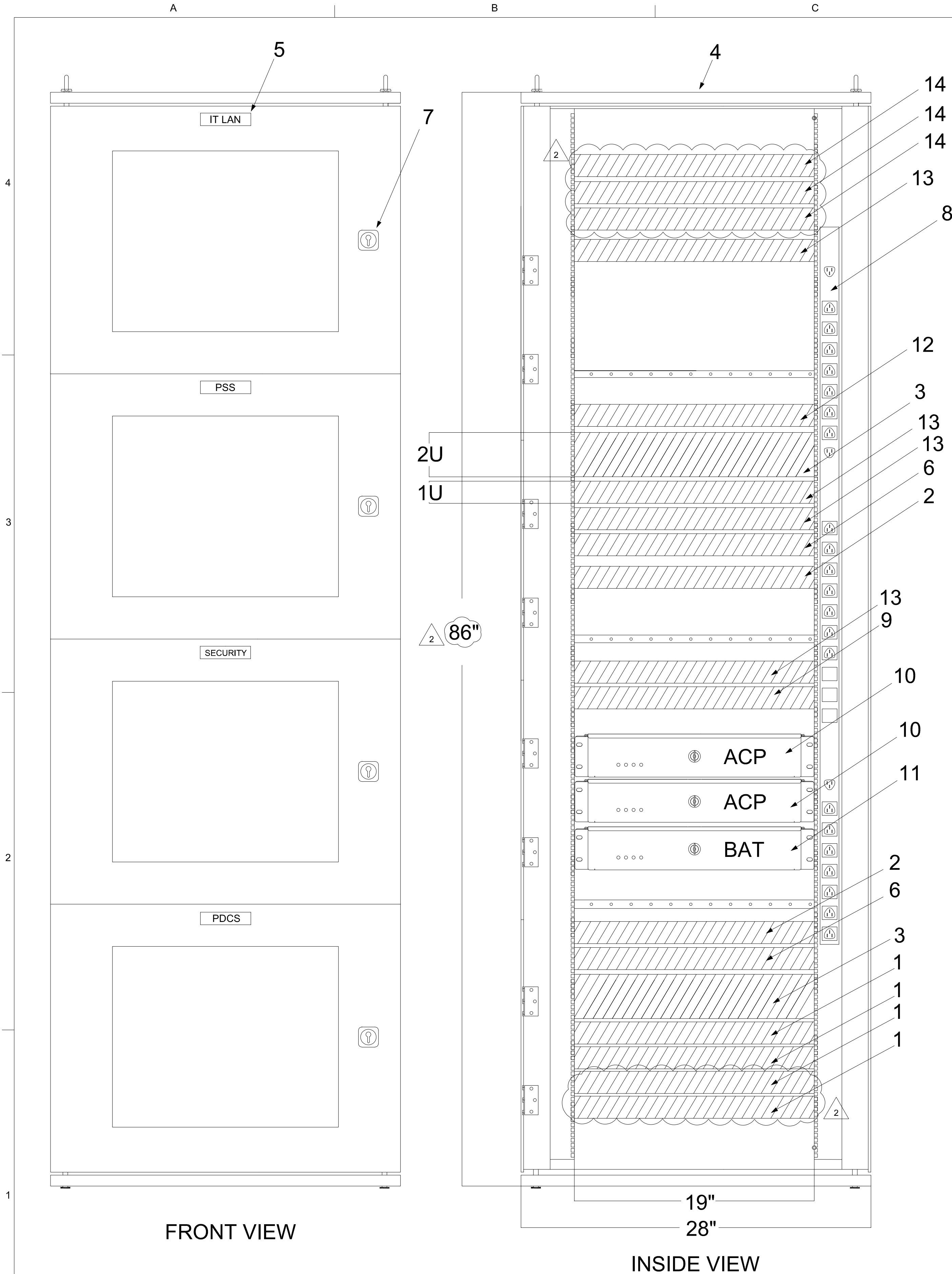
I&C

NETWORK OVERVIEW FOR WPC PRIOR TO WPC OPERATIONS BEING ONLINE

Jacobs	
JOB NO. D3393001	AVE DWG NO. IC100
DWG NO. IC100_D3393001	DWG. No. 12214-W-50
DESIGNED BY: J HANDWORK	SCALE: AS SHOWN
FILE NAME: IC100_D3393001.dgn	DATE: MAY 2024

DR. J JARVIS	DATE: MAY 2024
CK: J HANDWORK	SET NO.:
AP: S REISER	SHEET NO. OF
LAST EDIT:	

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GENERAL NOTES

- A. CABINET DETAIL TYPICAL FOR AUX ELECTRICAL (PDC1) NETWORK CABINET.
- B. CONCEPTUAL DESIGN. DETAILED CABINET DESIGN TO BE PROVIDED BY CONTRACTOR.
- C. FRONT AND REAR ACCESS.
- D. THE OWNER WILL FREE ISSUE SERVER HARDWARE ONLY. THE 1420 CONTRACTOR IS RESPONSIBLE FOR ALL SOFTWARE AND CONFIGURATION NECESSARY FOR EQUIPMENT INTEGRATION AS SPECIFIED.

BILL OF MATERIAL

ID	QTY	DESCRIPTION	SUPPLIED BY
1	4	24 PORT SOFTWARE DEFINED NETWORK SWITCH	SEL SDN SWITCH BY CONTRACTOR
2	1	SATELLITE SYNCHRONIZED TIME CLOCK	SEL 2488 W/ GPS ANTENNA BY CONTRACTOR
3	2	RACK SERVER	DELL R440 BY OWNER
4	1	4 DOOR NETWORK CABINET	BY CONTRACTOR
5	4	1" X 4" NAMEPLATE	BY CONTRACTOR
6	2	FIREWALL	PALO ALTO 415 BY OWNER
7	4	UNIQUE LOCK AND KEY	BY CONTRACTOR
8	1	POWER DISTRIBUTION UNIT	BY CONTRACTOR
9	1	CAT6A PATCH PANEL	BY CONTRACTOR
10	2	ACCESS CONTROL PANEL	BY CONTRACTOR
11	1	BATTERY PACK	BY CONTRACTOR
12	1	NVR (NEW VIDEO STORAGE)	BY CONTRACTOR
13	4	24 PORT SOFTWARE DEFINED NETWORK SWITCH	CISCO C9200L-24-P-4X BY CONTRACTOR
14	1	KVM SWITCH	BY CONTRACTOR

THE CONTENT OF THIS DRAWING IS BASED ON PRELIMINARY VENDOR FRAME INFORMATION AND IS TO BE USED BY CONTRACTOR AS DESIGN GUIDANCE. IT IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE ACCURACY OF THE CONTENT AND MAKE REQUIRED CHANGES BASED ON CONTRACTOR FINAL DESIGN.

REV.	DATE	DESCRIPTION	BY
2	05/24/2024	ISSUED FOR CONSTRUCTION	JJ
1	04/12/2024	CONFORMED TO CONTRACT	JJ
0	10/27/2023	ISSUE FOR BID	JJ

SEWERAGE AND WATER BOARD OF NEW ORLEANS

CONTRACT No. 1420
WEST POWER COMPLEX
PHASE 1 INSTALLATION AND COMMISSIONING

I&C
AUX ELECTRICAL NETWORK CABINET

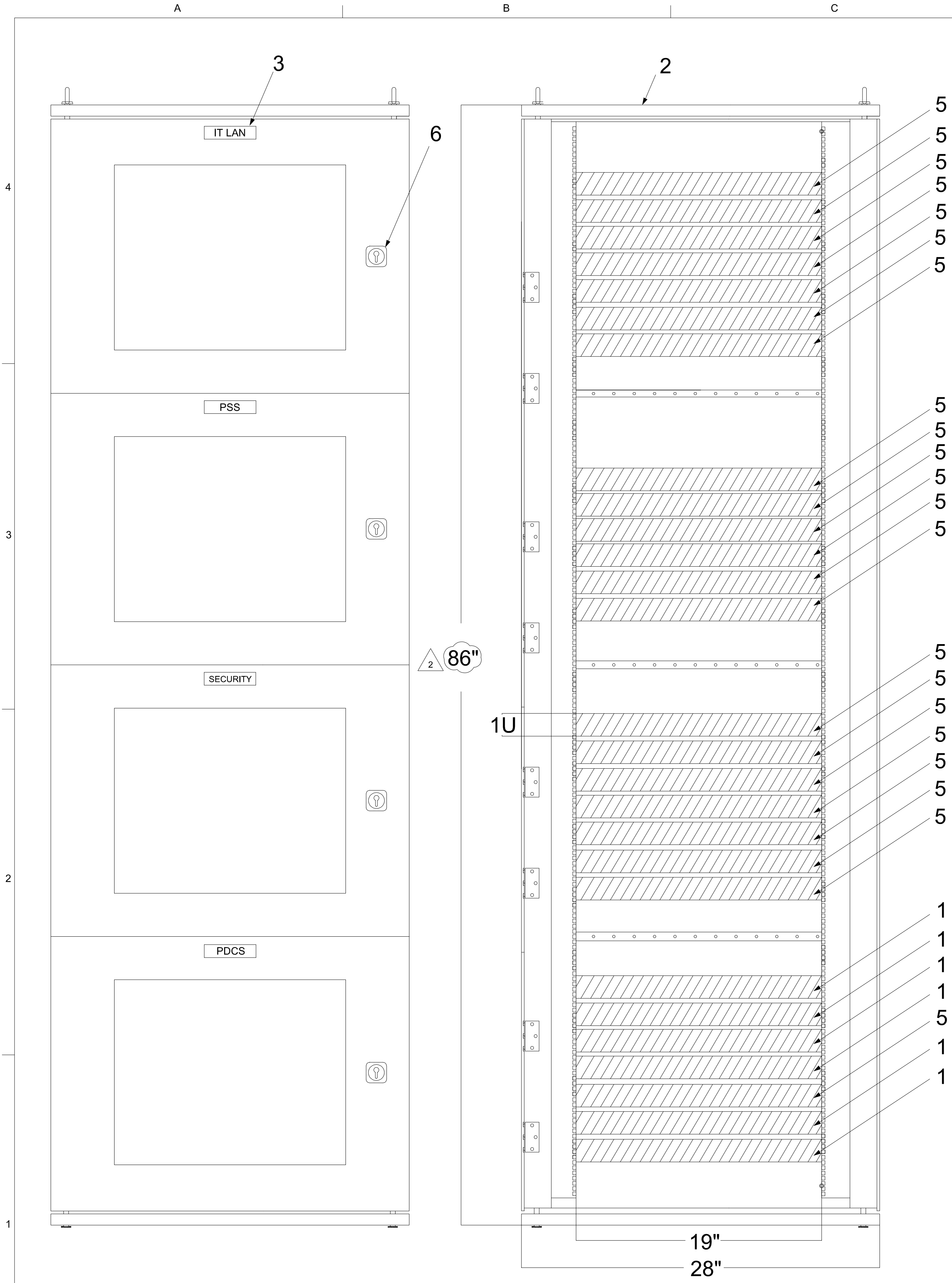
Jacobs

JOB NO. D3393001
DWG NO. IC300_D3393001
DESIGNED BY: J HANDWORK
FILE NAME: IC300_D3393001.dgn

DR. J JARVIS
CK: J HANDWORK
AP: S REISER
LAST EDIT:
SCALE: AS SHOWN
DATE: MAY 2024

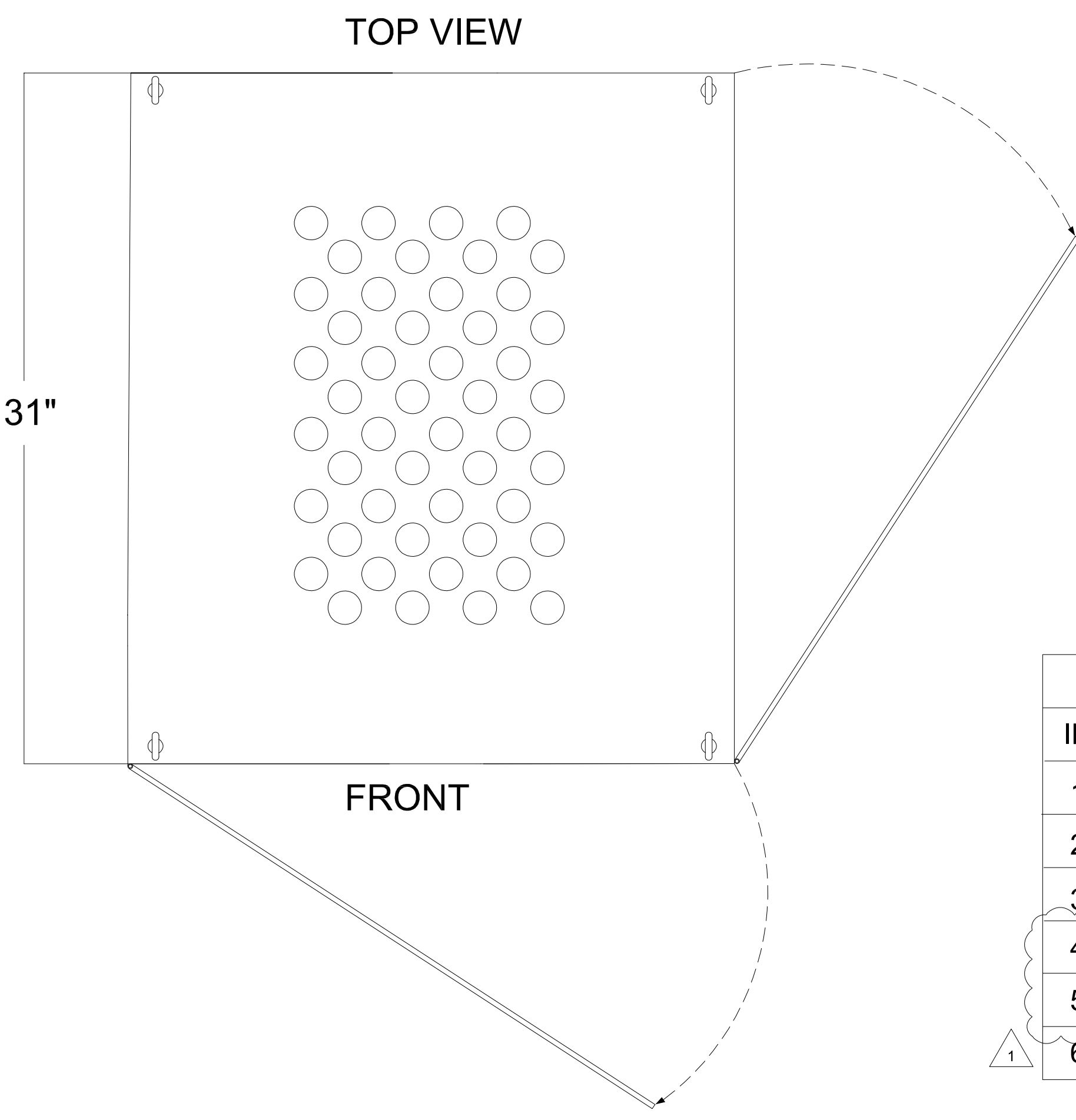
AVE DWG NO. IC300
DWG. No. 12214-W-50
SET NO. SHEET NO. OF

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GENERAL NOTES

- A. CABINET DETAIL TYPICAL FOR AUX ELECTRICAL (PDC1) FIBER OPTIC PATCH PANEL.
- B. CABINET DETAIL IS FRONT ACCESS ONLY.
- C. CONCEPTUAL DESIGN. DETAILED CABINET DESIGN TO BE PROVIDED BY CONTRACTOR.
- D. FUTURE/OUT OF SCOPE TERMINATIONS EXCLUDED FROM LAYOUT.



BILL OF MATERIAL

ID	QTY	DESCRIPTION	SUPPLIED BY
1	6	24 PORT FIBER OPTIC TERMINATION TRAY W/LC CONNECTORS	BY CONTRACTOR
2	1	4 DOOR FIBER OPTIC PATCH PANEL	BY CONTRACTOR
3	4	1" X 4" NAMEPLATE	BY CONTRACTOR
4	NOT USED	16 PORT FIBER OPTIC TERMINATION TRAY W/LC CONNECTORS	BY CONTRACTOR
5	21	12 PORT FIBER OPTIC TERMINATION TRAY W/LC CONNECTORS	BY CONTRACTOR
6	4	UNIQUE LOCK AND KEY	BY CONTRACTOR

THE CONTENT OF THIS DRAWING IS BASED ON PRELIMINARY VENDOR FRAME INFORMATION AND IS TO BE USED BY CONTRACTOR AS DESIGN GUIDANCE. IT IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE ACCURACY OF THE CONTENT AND MAKE REQUIRED CHANGES BASED ON CONTRACTOR FINAL DESIGN.

REV.	DATE	DESCRIPTION	BY
1	05/24/2024	ISSUED FOR CONSTRUCTION	JJ
0	10/27/2023	ISSUE FOR BID	JJ

SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. 1420
 WEST POWER COMPLEX
 PHASE 1 INSTALLATION AND COMMISSIONING
 I&C
FULL SIZE FIBER OPTIC PATCH PANEL

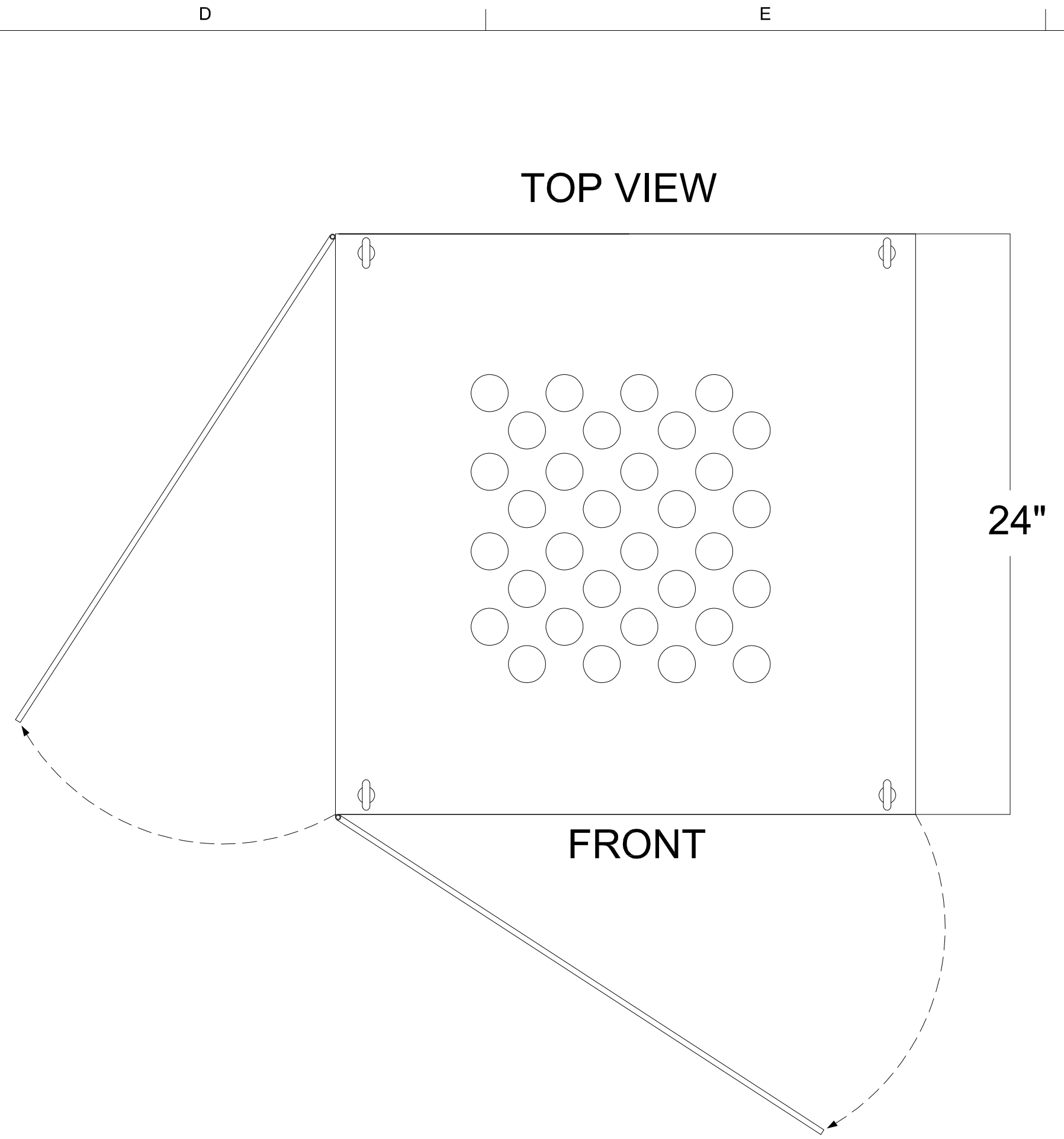
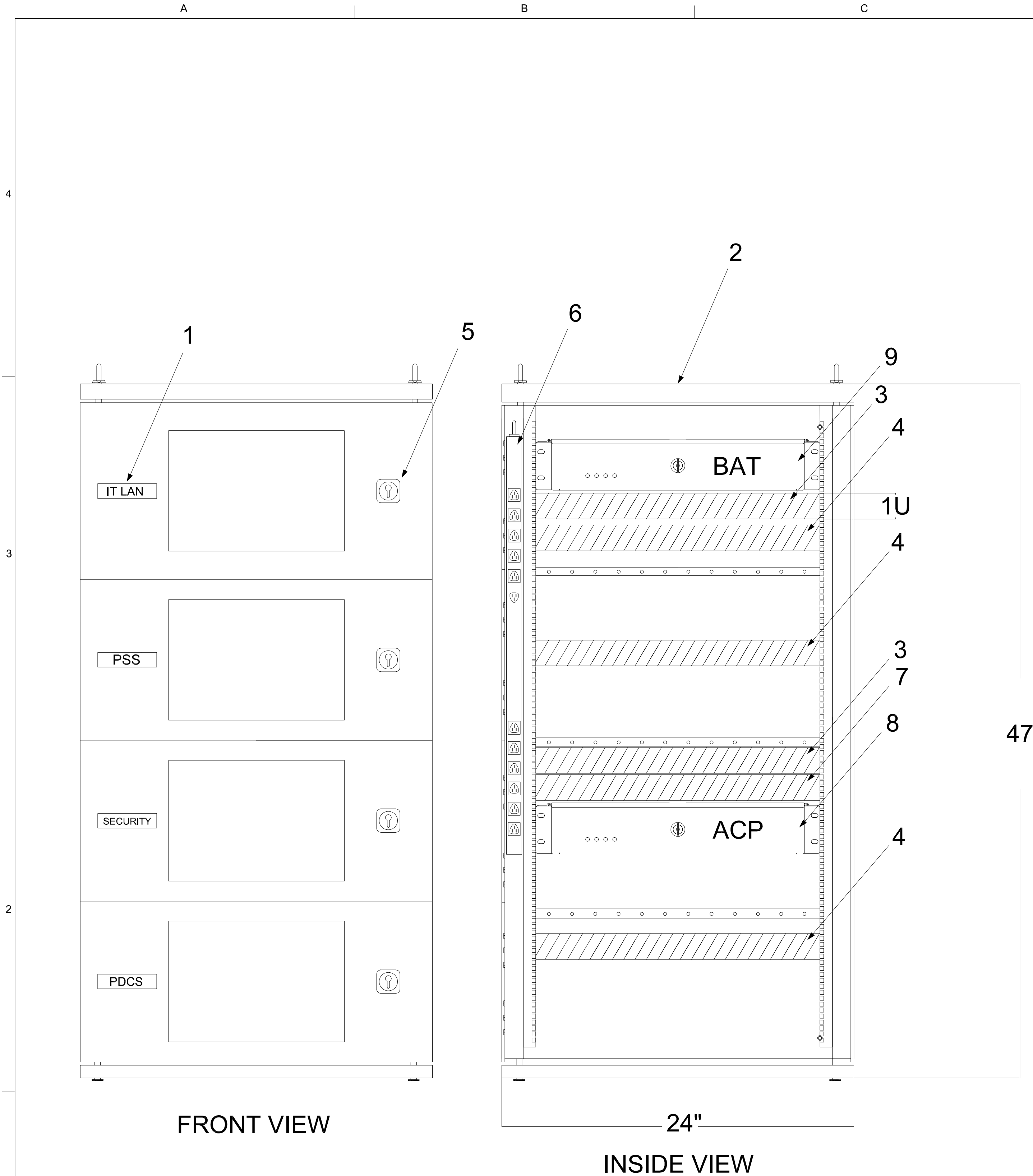
Jacobs

JOB NO. D3393001
 DWG NO. IC301_D3393001
 DESIGNED BY: J HANDWORK
 FILE NAME: IC301_D3393001.dgn

DR. J JARVIS
 CK. J HANDWORK
 AP. S REISER
 LAST EDIT:
 SCALE: AS SHOWN
 DATE: MAY 2024

AVE DWG NO. IC301
 DWG. No. 12214-W-50
 SET NO. OF SHEET NO. OF

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KEY NOTES

- A. HALF SIZED CABINET DETAIL TYPICAL FOR SFC 1-3, TURBINE 7 AND THE INTERIM SWGR (PDC2).
- B. CABINET IS FRONT ACCESS ONLY.
- C. CONCEPTUAL DESIGN. DETAILED CABINET DESIGN TO BE PROVIDED BY CONTRACTOR.

BILL OF MATERIAL			
ID	QTY	DESCRIPTION	SUPPLIED BY
1	20	1"X4" NAMEPLATE	BY CONTRACTOR
2	5	4 DOOR HALF SIZED NETWORK CABINET	BY CONTRACTOR
3	10	24 PORT SOFTWARE DEFINED NETWORK SWITCH	CISCO C9200L-24P-4X BY OWNER
4	20	12 PORT FIBER OPTIC TERMINATION TRAY W/LC CONNECTORS	BY CONTRACTOR
5	20	UNIQUE LOCK AND KEY	BY CONTRACTOR
6	5	POWER DISTRIBUTION UNIT	BY CONTRACTOR
7	1	CAT6A PATCH PANEL	BY CONTRACTOR
8	1	ACCESS CONTROL PANEL	BY CONTRACTOR
9	1	BATTERY PACK	BY CONTRACTOR

THE CONTENT OF THIS DRAWING IS BASED ON PRELIMINARY VENDOR FRAME INFORMATION AND IS TO BE USED BY CONTRACTOR AS DESIGN GUIDANCE. IT IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE ACCURACY OF THE CONTENT AND MAKE REQUIRED CHANGES BASED ON CONTRACTOR FINAL DESIGN.

REV.	DATE	DESCRIPTION	BY
1	05/24/2024	ISSUED FOR CONSTRUCTION	JJ
0	10/27/2023	ISSUE FOR BID	JJ

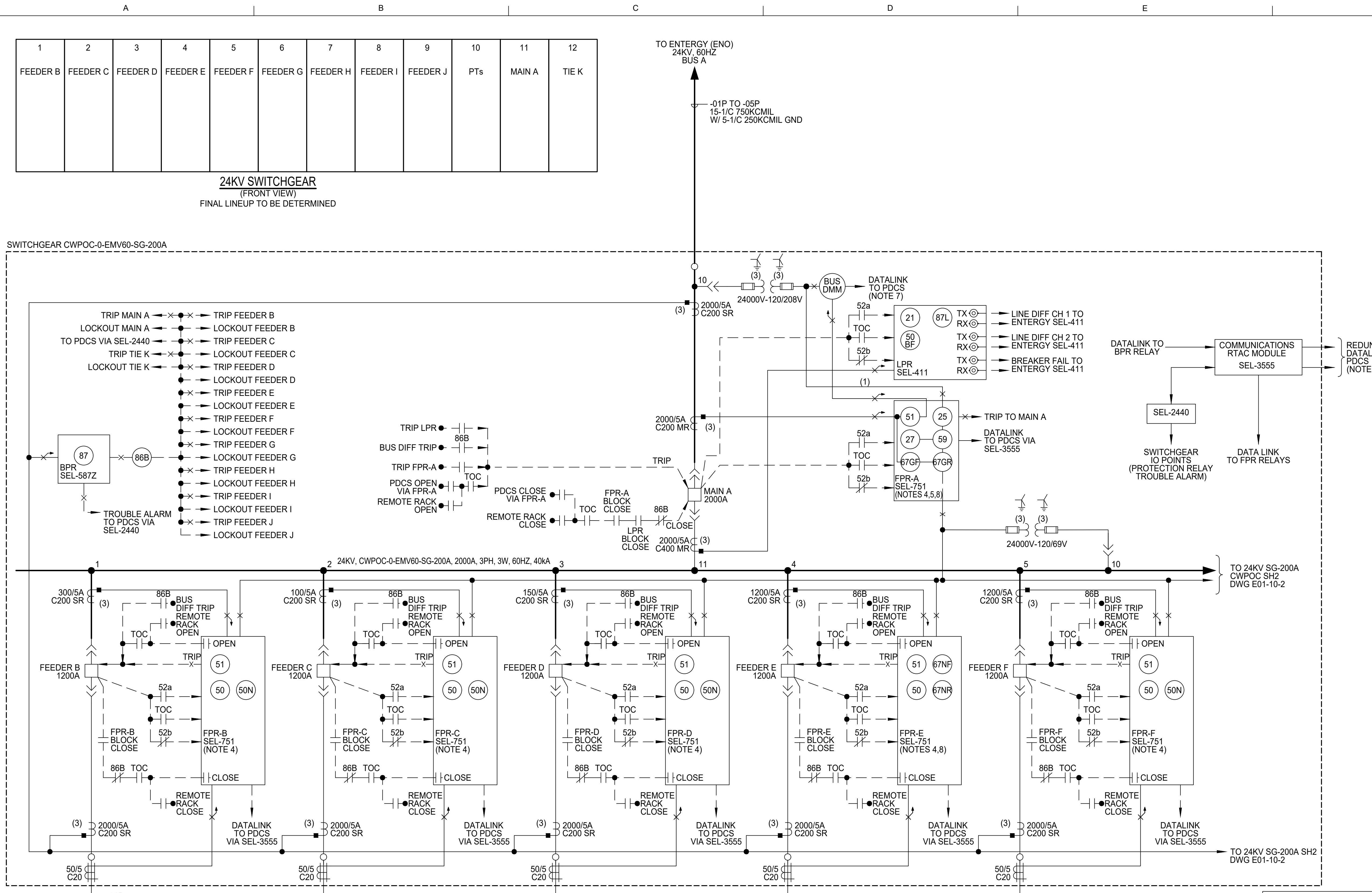
SEWERAGE AND WATER BOARD OF NEW ORLEANS
 CONTRACT No. 1420
 WEST POWER COMPLEX
 PHASE 1 INSTALLATION AND COMMISSIONING
 I&C
HALF SIZED NETWORK CABINET

Jacobs
 JOB NO. D3393001
 DWG NO. IC302_D3393001
 DESIGNED BY: J HANDWORK
 FILE NAME: IC302_D3393001.dgn

DR. J JARVIS
 CK: J HANDWORK
 AP: S REISER
 LAST EDIT:
 SCALE: AS SHOWN
 DATE: MAY 2024

AVE DWG NO. IC302
 DWG. No. 12214-W-50
 SET NO. OF

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- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 24KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV60SG200A UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O) NO RELAY TROUBLE
 - (O) RELAY TRIP
 - (O) OVERVOLTAGE ALARM
 - (O) UNDERVOLTAGE ALARM
 - (O) VOLTAGE
 - (O) AMP
 - (O) KW
 - (O) KVAR
 - (I) BREAKER OPEN COMMAND
 - (I) BREAKER CLOSE COMMAND
 - (I) BREAKER BLOCK CLOSE
 - (I) BREAKER OPEN STATUS
 - (O) BREAKER CLOSE STATUS
 - 27 UNDERVOLTAGE AND 59 OVERVOLTAGE RELAY ELEMENTS SHALL BE USED FOR ALARM ONLY.
 - ALL MEDIUM VOLTAGE CABLES OPERATING AT 24KV SHALL BE RATED 35KV.
 - SEL-735 OR EQUIVALENT BUS DMM (METER) LOCATED IN 24KV SWGR. METER WILL TRANSMIT THE FOLLOWING SIGNALS TO PDCS VIA DATALINK:
 - VOLTAGE
 - AMP
 - KW
 - KVAR
 - DIRECTIONAL GROUND PROTECTION ELEMENTS SHALL BE PROVIDED IN BOTH THE FORWARD AND REVERSE DIRECTIONS. FORWARD AND REVERSE SETTINGS SHALL BE INDEPENDENT FROM EACH OTHER.

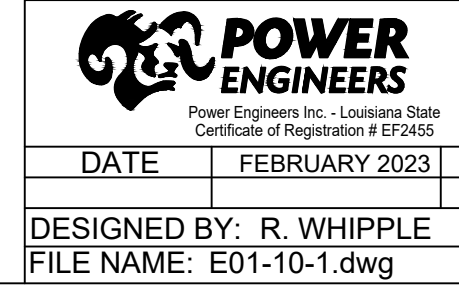
- LEGEND:**
- LPR LINE PROTECTION RELAY SEL-411 (0411L1X4X5C7HDXH6C47474)
 - FPR FEEDER PROTECTION RELAY
 - MAIN A FEEDER E } SEL-751 (751201ACA0X0851C90)
 - FEEDER B FEEDER C FEEDER D FEEDER F } SEL-751 (751001ACA0X0851C90)
 - BPR BUS PROTECTION RELAY SEL-587Z (0587Z0X325H12XX)
 - IO COLLECTOR DISCRETE PROGRAMMABLE AUTOMATION CONTROLLER 24402311A1A12630
 - RTAC REAL TIME AUTOMATION CONTROLLER SEL-3555#F9C7
 - NETWORK SWITCH NETWORK SWITCH SEL-2730M
 - SWITCH TEST SWITCH, POTENTIAL TYPE
 - TRIP TEST SWITCH, CURRENT SHORTING TYPE
 - SR SINGLE RATIO
 - MR MULTI RATIO

- RELATED CONTRACT DRAWINGS:**
- E00-01 ELECTRICAL SYMBOLS SHEET 1
 - E00-02 ELECTRICAL SYMBOLS SHEET 2
 - E00-03 ELECTRICAL SYMBOLS SHEET 3
 - E01-05 OVERALL SCOPING KEY ONE LINE
 - E01-10-2 24KV SG-200A METERING AND PROTECTION SH 2 ONE LINE DIAGRAM

REV.	DATE	DESCRIPTION	BY
A	02/10/2023	ISSUED FOR REVIEW	RW

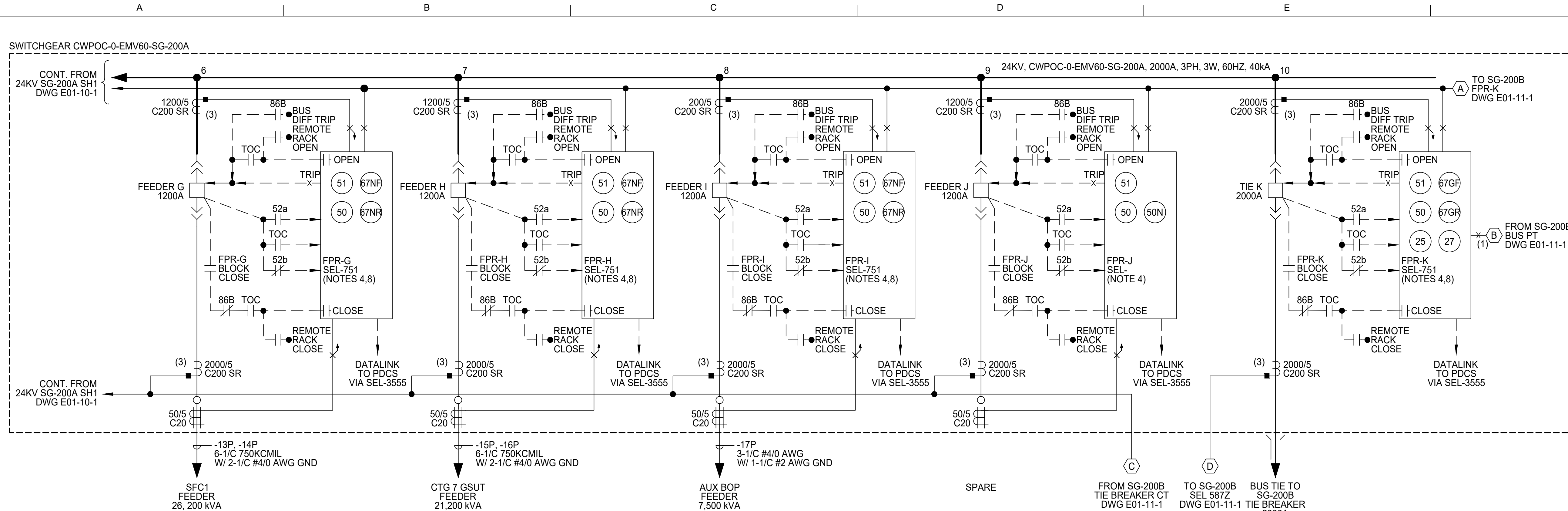
PRELIMINARY
NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 24KV SG-200A METERING AND PROTECTION SH1



DR.	A. COLON	AE DWG NO.	E01-10-1
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE		
FILE NAME:	E01-10-1.dwg		
DATE	FEBRUARY 2023	SET NO.	
	2/9/2023	SHEET NO.	1 OF 1
			11:39:29 AM

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 24KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV60SG200A UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O) NO RELAY TROUBLE
 - (O) RELAY TRIP
 - (O) OVERVOLTAGE ALARM
 - (O) UNDERVOLTAGE ALARM
 - (O) VOLTAGE
 - (O) IAMP
 - (O) KW
 - (O) KVAR
 - (I) BREAKER OPEN COMMAND
 - (I) BREAKER CLOSE COMMAND
 - (I) BREAKER BLOCK CLOSE
 - (O) BREAKER OPEN STATUS
 - (O) BREAKER CLOSE STATUS
 - 27 UNDERVOLTAGE AND 59 OVERVOLTAGE RELAY ELEMENTS SHALL BE USED FOR ALARM ONLY.
 - ALL MEDIUM VOLTAGE CABLES OPERATING AT 24KV SHALL BE RATED 35KV.
 - NOT USED.
 - DIRECTIONAL GROUND PROTECTION ELEMENTS SHALL BE PROVIDED IN BOTH THE FORWARD AND REVERSE DIRECTIONS. FORWARD AND REVERSE SETTINGS SHALL BE INDEPENDENT FROM EACH OTHER.

- LEGEND:**
- LPR LINE PROTECTION RELAY
SEL-411 (0411L1X4X5C7HDXH6C47474)
 - FPR FEEDER PROTECTION RELAY
FEEDER G } SEL-751
FEEDER H } (751201ACA0X0X851C90)
FEEDER I }
FEEDER J } SEL-751
TIE K } (751001ACA0X0X851C90)
 - BPR BUS PROTECTION RELAY
SEL-587Z (0587Z0X325H12XX)
 - IO DISCRETE PROGRAMMABLE AUTOMATION CONTROLLER 24402311A1A12630
 - COLLECTOR
 - RTAC REAL TIME AUTOMATION CONTROLLER
SEL-3555#F9C7
 - NETWORK NETWORK SWITCH
SEL-2730M
 - SWITCH
 - x TEST SWITCH, POTENTIAL TYPE
 - x TEST SWITCH, CURRENT SHORTING TYPE
 - SR SINGLE RATIO
 - MR MULTI RATIO

- RELATED CONTRACT DRAWINGS:**
- E00-01 ELECTRICAL SYMBOLS SHEET 1
 - E00-02 ELECTRICAL SYMBOLS SHEET 2
 - E00-03 ELECTRICAL SYMBOLS SHEET 3
 - E01-05 OVERALL SCOPING KEY ONE LINE
 - E01-10-1 24KV SG-200A METERING AND PROTECTION SH 1 ONE LINE DIAGRAM
 - E01-11-1 24KV SG-200B METERING AND PROTECTION SH 1 ONE LINE DIAGRAM

REV.	DATE	DESCRIPTION	BY
A	02/10/2023	ISSUED FOR REVIEW	RW

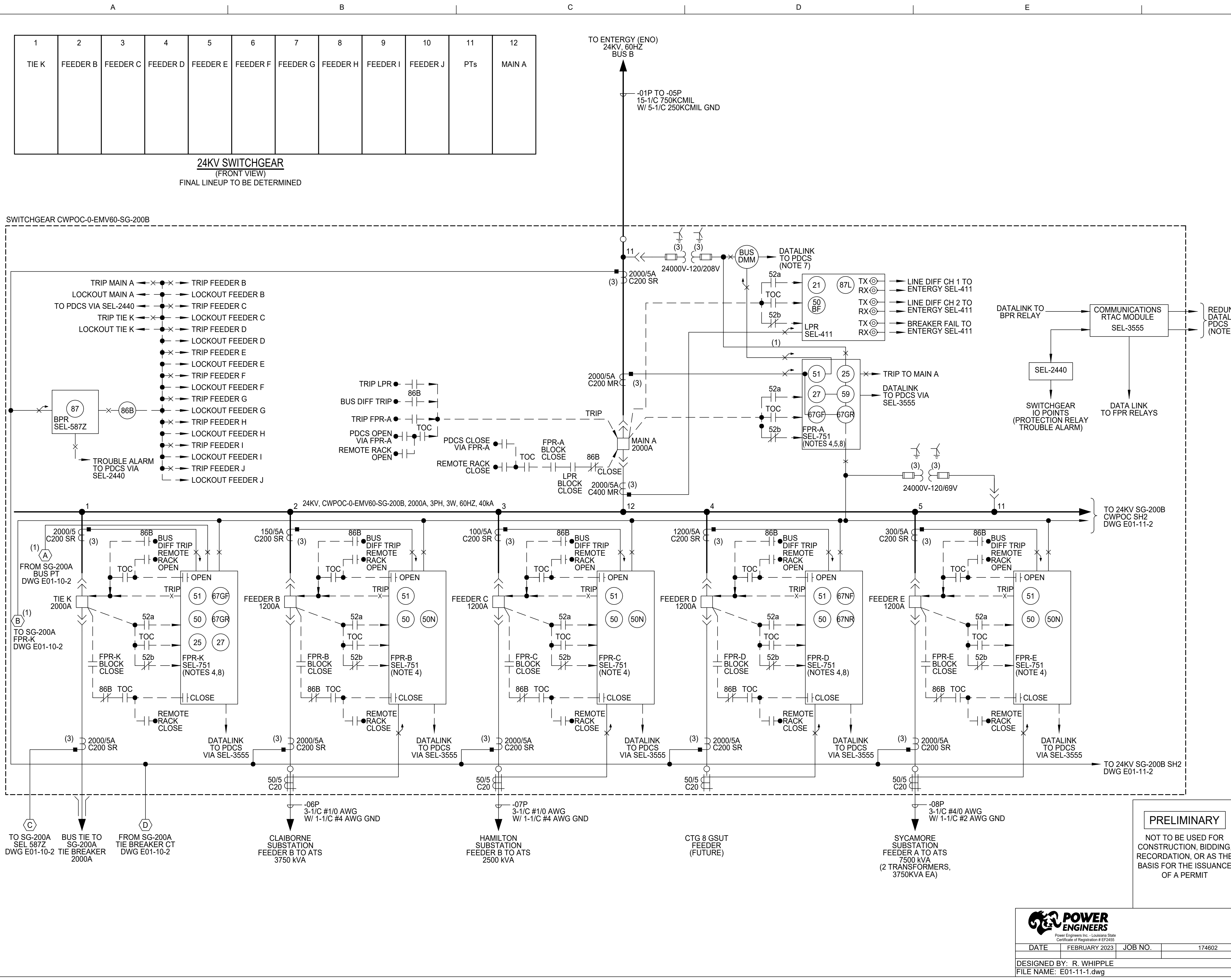
PRELIMINARY
NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 24KV SG-200A METERING AND PROTECTION SH2

Power Engineers Inc. - Louisiana State
Certificate of Registration #EP2455

DR.	A. COLON	A/E DWG NO.	E01-10-2
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE		
SCALE:	NTS		
DATE:	FEBRUARY 2023	SET NO.	1 OF 1
	2/9/2023	SHEET NO.	12193-W-24

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 24KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV60SG200B UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O) NO RELAY TROUBLE
 - (O) RELAY TRIP
 - (O) OVERVOLTAGE ALARM
 - (O) UNDERVOLTAGE ALARM
 - (O) VOLTAGE
 - (O) AMP
 - (O) KW
 - (O) KVAR
 - (I) BREAKER OPEN COMMAND
 - (I) BREAKER CLOSE COMMAND
 - (I) BREAKER BLOCK CLOSE
 - (O) BREAKER OPEN STATUS
 - (O) BREAKER CLOSE STATUS

- 27 UNDERVOLTAGE AND 59 OVERVOLTAGE RELAY ELEMENTS SHALL BE USED FOR ALARM ONLY.
- ALL MEDIUM VOLTAGE CABLES OPERATING AT 24KV SHALL BE RATED 35KV.
- SEL-735 OR EQUIVALENT BUS DMM (METER) LOCATED IN 24KV SWGR. METER WILL TRANSMIT THE FOLLOWING SIGNALS TO PDCS VIA DATALINK:
 - VOLTAGE
 - AMP
 - KW
 - KVAR
- DIRECTIONAL GROUND PROTECTION ELEMENTS SHALL BE PROVIDED IN BOTH THE FORWARD AND REVERSE DIRECTIONS. FORWARD AND REVERSE SETTINGS SHALL BE INDEPENDENT FROM EACH OTHER.

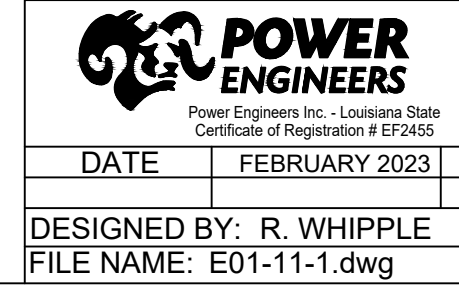
- LEGEND:**
- LPR LINE PROTECTION RELAY SEL-411 (0411L1X4X5C7HDXH6C47474)
 - FPR FEEDER PROTECTION RELAY SEL-751 (751201ACA0X0851C90)
 - BPR BUS PROTECTION RELAY SEL-587Z (0587Z0X325H12XX)
 - IO COLLECTOR DISCRETE PROGRAMMABLE AUTOMATION CONTROLLER 24402311A1A12830
 - RTAC REAL TIME AUTOMATION CONTROLLER SEL-3555#F9C7
 - NETWORK SWITCH NETWORK SWITCH SEL-2730M
 - x TEST SWITCH, POTENTIAL TYPE
 - TEST SWITCH, CURRENT SHORTING TYPE
 - SR SINGLE RATIO
 - MR MULTI RATIO

- RELATED CONTRACT DRAWINGS:**
- E00-01 ELECTRICAL SYMBOLS SHEET 1
 - E00-02 ELECTRICAL SYMBOLS SHEET 2
 - E00-03 ELECTRICAL SYMBOLS SHEET 3
 - E01-05 OVERALL SCOPING KEY ONE LINE
 - E01-10-2 24KV SG-200A METERING AND PROTECTION SH 2 ONE LINE DIAGRAM
 - E01-11-2 24KV SG-200B METERING AND PROTECTION SH 2 ONE LINE DIAGRAM

REV.	DATE	DESCRIPTION	BY
A	02/10/2023	ISSUED FOR REVIEW	RW

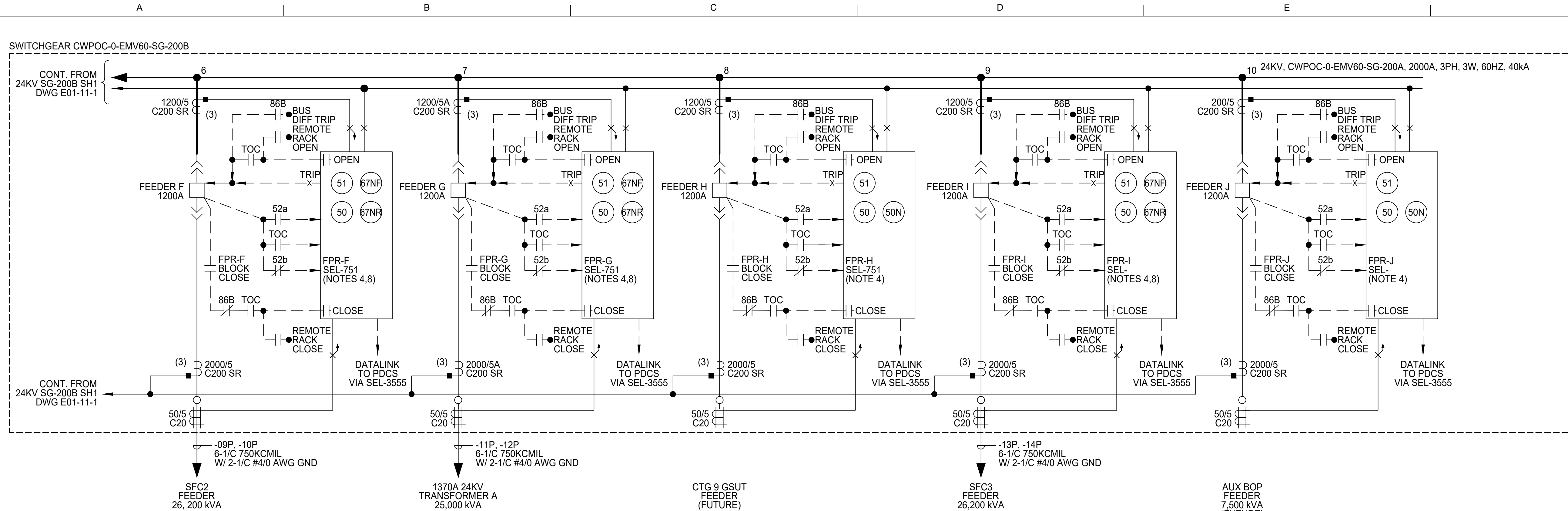
PRELIMINARY
NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 24KV SG-200B METERING AND PROTECTION SH1



DR.	A. COLON	AE DWG NO.	E01-11-1
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE		
FILE NAME:	E01-11-1.dwg		
DATE:	FEBRUARY 2023	SET NO.	1 OF 1
	2/10/2023	SHEET NO.	1:30:38 PM

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 24KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV60SG200B UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O) NO RELAY TROUBLE
 - (O) RELAY TRIP
 - (O) OVERVOLTAGE ALARM
 - (O) UNDERVOLTAGE ALARM
 - (O) VOLTAGE
 - (O) JAMP
 - (O) KW
 - (O) KVAR
 - (I) BREAKER OPEN COMMAND
 - (I) BREAKER CLOSE COMMAND
 - (I) BREAKER BLOCK CLOSE
 - (O) BREAKER OPEN STATUS
 - (O) BREAKER CLOSE STATUS
 - 27 UNDERVOLTAGE AND 59 OVERVOLTAGE RELAY ELEMENTS SHALL BE USED FOR ALARM ONLY.
 - ALL MEDIUM VOLTAGE CABLES OPERATING AT 24KV SHALL BE RATED 35KV.
 - NOT USED.
 - DIRECTIONAL GROUND PROTECTION ELEMENTS SHALL BE PROVIDED IN BOTH THE FORWARD AND REVERSE DIRECTIONS. FORWARD AND REVERSE SETTINGS SHALL BE INDEPENDENT FROM EACH OTHER.

- LEGEND:**
- LPR LINE PROTECTION RELAY
SEL-411 (0411L1X4X5C7HDXH6C47474)
 - FPR FEEDER PROTECTION RELAY
FEEDER F } SEL-751 (751201ACA0X0851C90)
FEEDER G }
FEEDER I }
FEEDER H } SEL-751 (751001ACA0X0851C90)
FEEDER J }
 - BPR BUS PROTECTION RELAY
SEL-587Z (0587Z0X325H12XX)
 - IO DISCRETE PROGRAMMABLE AUTOMATION CONTROLLER 24402311A1A12630
 - RTAC REAL TIME AUTOMATION CONTROLLER
SEL-3555#FGC7
 - NETWORK SWITCH
SWITCH SEL-2730M
 - × TEST SWITCH, POTENTIAL TYPE
 - ↗ TEST SWITCH, CURRENT SHORTING TYPE
 - SR SINGLE RATIO
 - MR MULTI RATIO

- RELATED CONTRACT DRAWINGS:**
- E00-01 ELECTRICAL SYMBOLS SHEET 1
 - E00-02 ELECTRICAL SYMBOLS SHEET 2
 - E00-03 ELECTRICAL SYMBOLS SHEET 3
 - E01-05 OVERALL SCOPING KEY ONE LINE
 - E01-11-1 24KV SG-200B METERING AND PROTECTION SH 1 ONE LINE DIAGRAM

REV.	DATE	DESCRIPTION	BY
A	02/10/2023	ISSUED FOR REVIEW	RW

PRELIMINARY
NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT

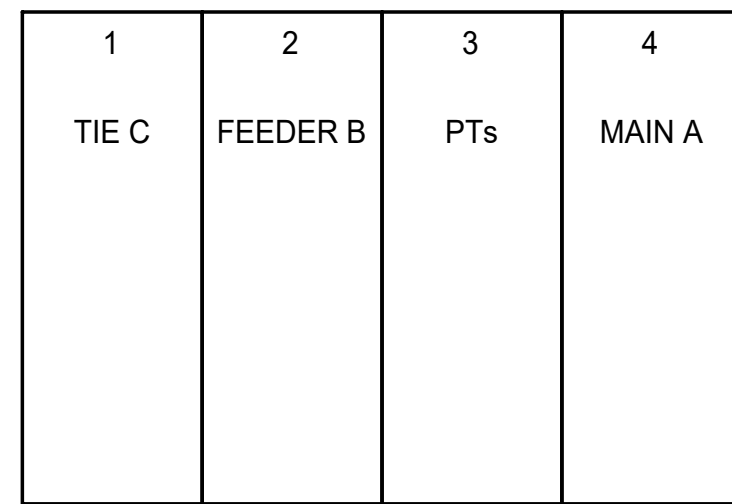
SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 24KV SG-200B METERING AND PROTECTION SH2

POWER ENGINEERS
Power Engineers Inc. - Louisiana State
Certificate of Registration #EP2455

DR.	A. COLON	AE DWG. NO.	E01-11-2
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE		
SCALE:	NTS		
DATE:	FEBRUARY 2023	SET NO.	1 OF 1
	2/10/2023	SHEET NO.	1 OF 1

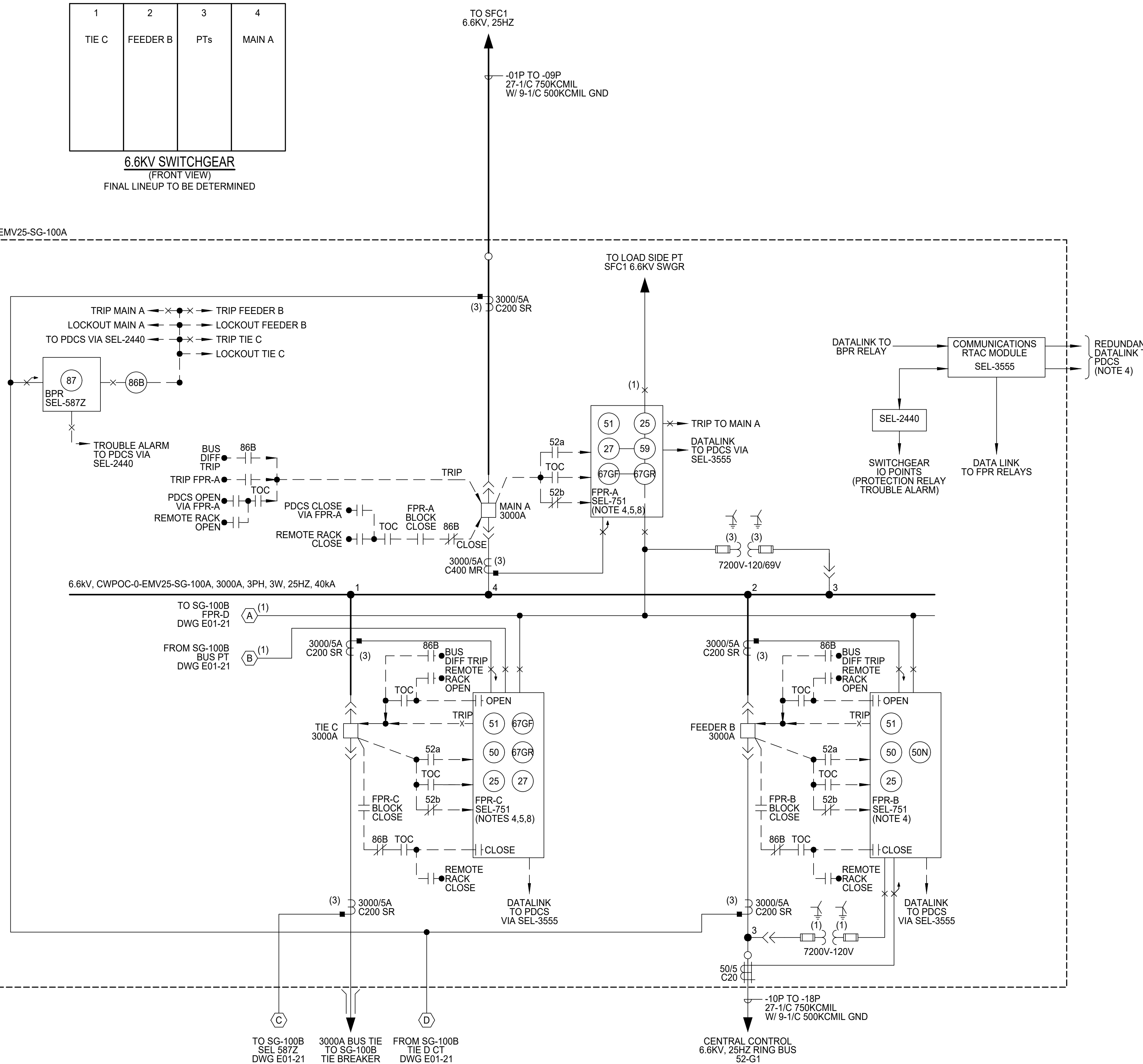
DWG. No. 12193-W-24
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ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



6.6KV SWITCHGEAR
(FRONT VIEW)
FINAL LINEUP TO BE DETERMINED

SWITCHGEAR CWPOC-0-EMV25-SG-100A



- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 6.6KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV25SG100A UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS.
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O)NO RELAY TROUBLE
 - (O)RELAY TRIP
 - (O)OVERVOLTAGE ALARM
 - (O)UNDERVOLTAGE ALARM
 - (O)VOLTAGE
 - (O)AMP
 - (O)KW
 - (O)KVAR
 - (I)BREAKER OPEN COMMAND
 - (I)BREAKER CLOSE COMMAND
 - (O)BREAKER OPEN STATUS
 - (O)BREAKER CLOSE STATUS
 - 27 UNDERVOLTAGE AND 59 OVERVOLTAGE RELAY ELEMENTS SHALL BE USED FOR ALARM ONLY.
 - ALL MEDIUM VOLTAGE CABLES OPERATING AT 6.6KV SHALL BE RATED 15KV.
 - ALL INSTRUMENT TRANSFORMERS, RELAYS, AND OTHER AC COMPONENTS SHALL BE SUITABLE FOR OPERATION AT 25 HZ AC.
 - DIRECTIONAL GROUND PROTECTION ELEMENTS SHALL BE PROVIDED IN BOTH THE FORWARD AND REVERSE DIRECTIONS. FORWARD AND REVERSE SETTINGS SHALL BE INDEPENDENT FROM EACH OTHER.

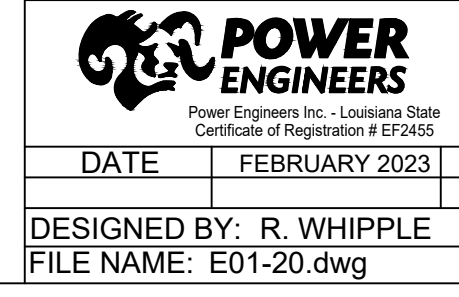
- LEGEND:**
- FPR FEEDER PROTECTION RELAY
 - MAIN A TIE C SEL-751 (751201ACA0X0851C90)
 - FEEDER B SEL-751 (751001ACA0X0851C90)
 - BPR BUS PROTECTION RELAY SEL-587Z (0587Z0X325H12XX)
 - IO COLLECTOR DISCRETE PROGRAMMABLE AUTOMATION CONTROLLER 24402311A1A12630
 - RTAC REAL TIME AUTOMATION CONTROLLER SEL-3555#F9C7
 - NETWORK SWITCH NETWORK SWITCH SEL-2730M
 - × TEST SWITCH, POTENTIAL TYPE
 - × TEST SWITCH, CURRENT SHORTING TYPE
 - SR SINGLE RATIO
 - MR MULTI RATIO

- RELATED CONTRACT DRAWINGS:**
- E00-01 ELECTRICAL SYMBOLS SHEET 1
 - E00-02 ELECTRICAL SYMBOLS SHEET 2
 - E00-03 ELECTRICAL SYMBOLS SHEET 3
 - E01-05 OVERALL SCOPING KEY ONE LINE
 - E01-21 6.6KV SG-100B METERING AND PROTECTION ONE LINE DIAGRAM
 - E01-22 6.6KV SG-100C METERING AND PROTECTION ONE LINE DIAGRAM

REV.	DATE	DESCRIPTION	BY
A	02/10/2023	ISSUED FOR REVIEW	RW

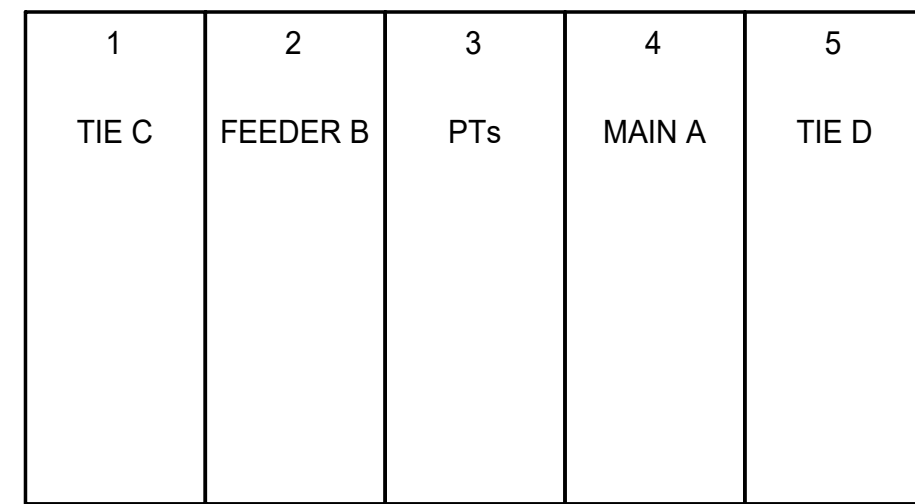
PRELIMINARY
NOT TO BE USED FOR CONSTRUCTION, BIDDING, RECORDATION, OR AS THE BASIS FOR THE ISSUANCE OF A PERMIT

SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 6.6KV SG-100A METERING AND PROTECTION



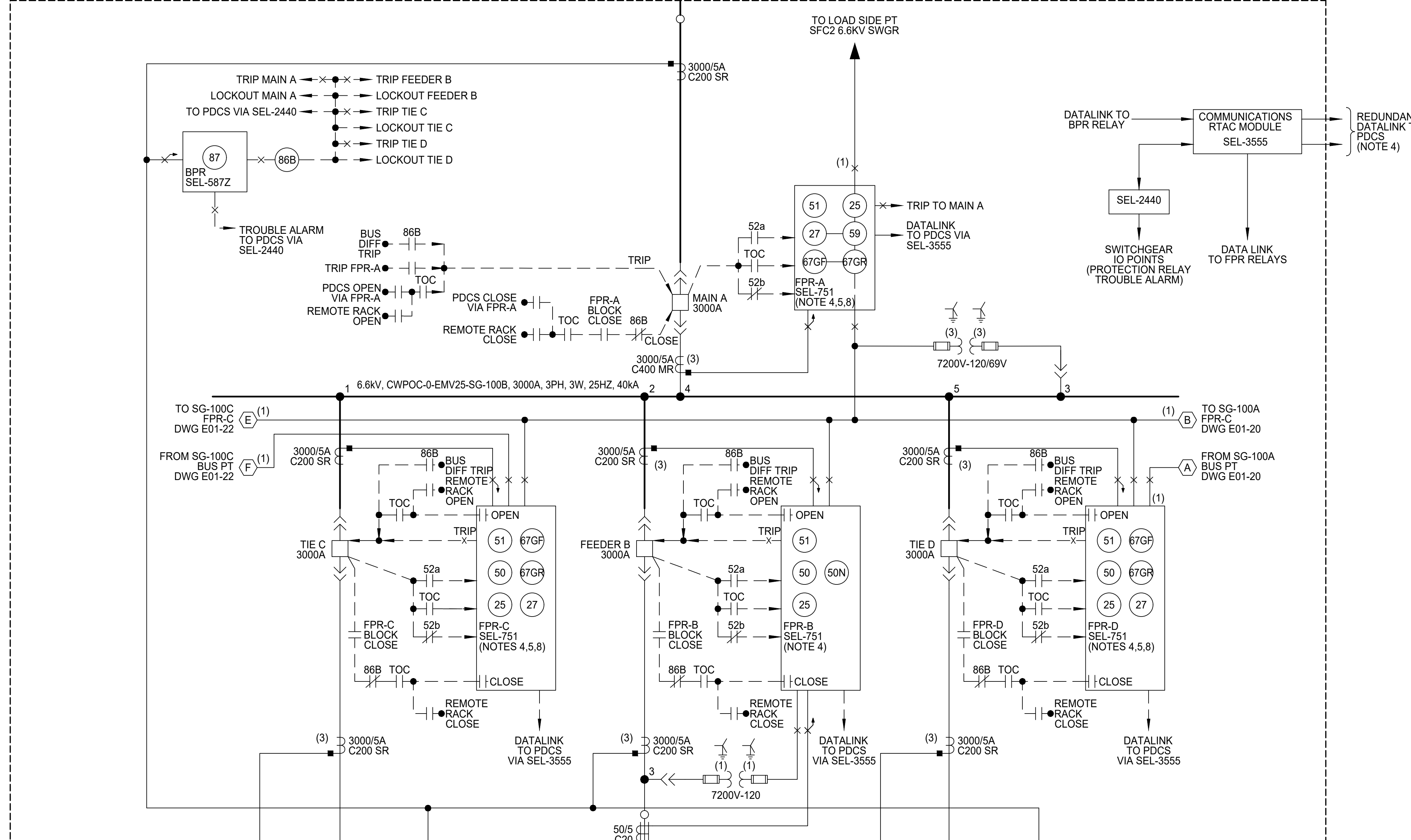
DR.	A. COLON	AE DWG NO.	E01-20
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE		
FILE NAME:	E01-20.dwg		
SCALE:	NTS	DWG. No.	12193-W-24
DATE:	FEBRUARY 2023	SET NO.	1 OF 1
	2/10/2023	SHEET NO.	1 OF 1
			1:39:53 PM

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



6.6KV SWITCHGEAR
(FRONT VIEW)
FINAL LINEUP TO BE DETERMINED

SWITCHGEAR CWPOC-0-EMV25-SG-100B



- NOTES:**
- ALL DEVICES ARE LOCATED AT THE 6.6KV SWITCHGEAR, UNLESS OTHERWISE NOTED.
 - ALL CABLES ARE PREFIXED WITH CWPOC0EMV25SG100B UNLESS OTHERWISE NOTED.
 - THE FOLLOWING BREAKER SIGNALS SHALL BE HARDWIRED TO BREAKER PROTECTION RELAY AND COMMUNICATED TO PDCS VIA DATALINK:
 - BREAKER OPEN STATUS
 - BREAKER CLOSE STATUS
 - BREAKER RACKED IN STATUS
 - MODBUS TCP/IP DATALINK WILL CARRY THE FOLLOWING SIGNALS TO PDCS FOR PROTECTIVE RELAYS AND OTHER DEVICES AS APPLICABLE:
 - (O) NO RELAY TROUBLE
 - (O) RELAY TRIP
 - (O) OVERVOLTAGE ALARM
 - (O) UNDERVOLTAGE ALARM
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 - (O) KW
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 - (I) BREAKER OPEN COMMAND
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REV.	DATE	DESCRIPTION	BY
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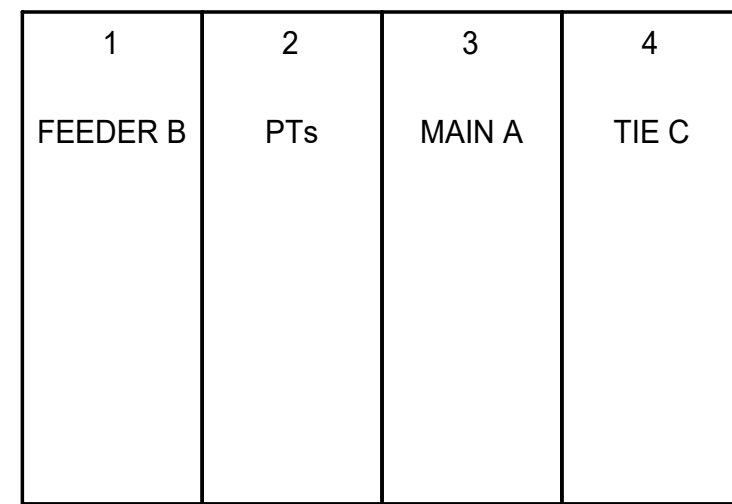
SEWERAGE AND WATER BOARD OF NEW ORLEANS
CONTRACT No. 1430
WEST POWER COMPLEX AT CWP OPERATIONS CENTER SWITCHGEAR SUPPLY
ELECTRICAL
ONE LINE DIAGRAM - 6.6KV SG-100B METERING AND PROTECTION

POWER ENGINEERS
Power Engineers Inc. - Louisiana State
Certificate of Registration #EP2455

DESIGNED BY: R. WHIPPLE
FILE NAME: E01-21.dwg

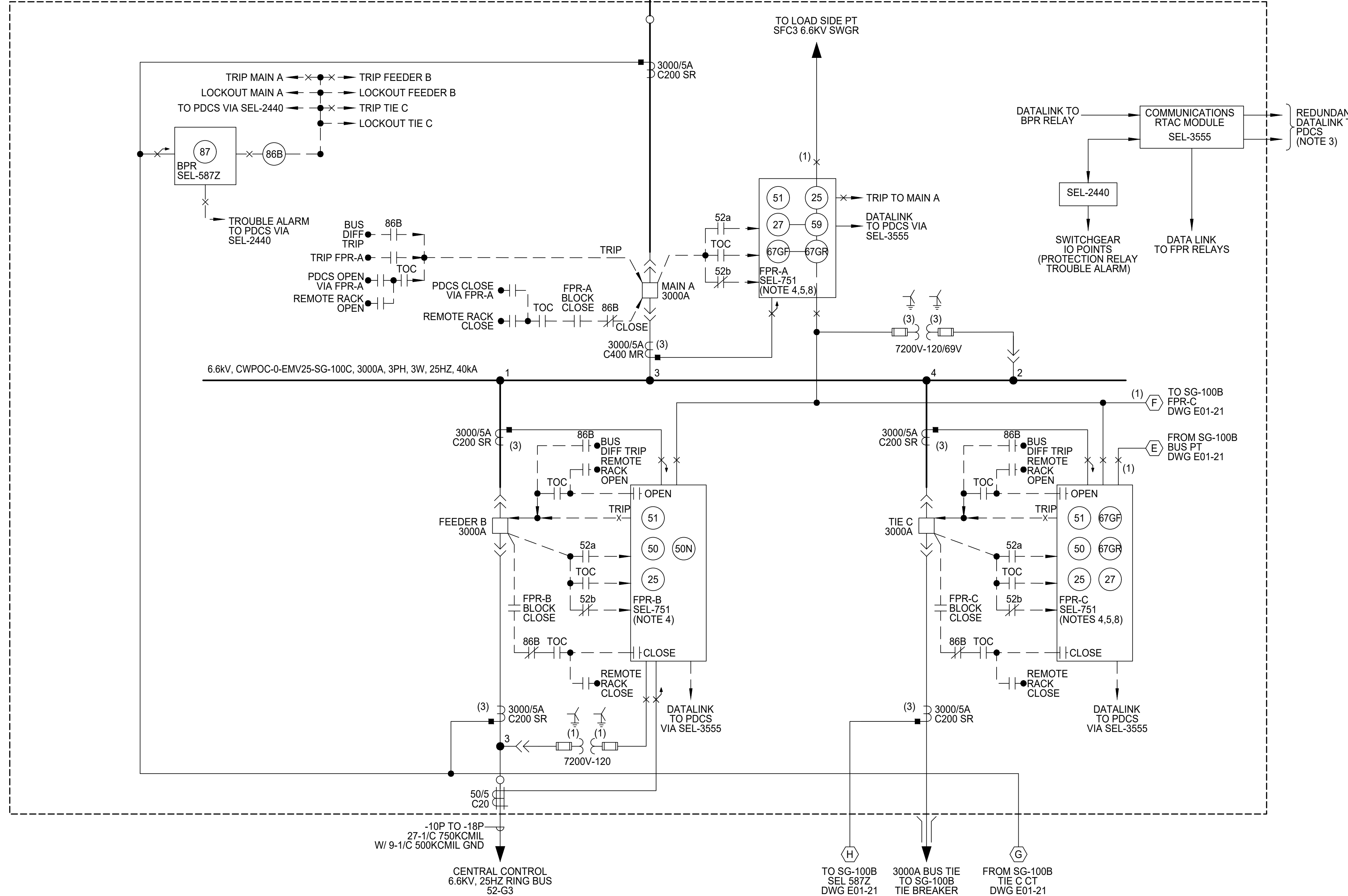
DR.	A. COLON	AE DWG NO.	E01-21
CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
SCALE	NTS		
DATE	FEBRUARY 2023	SET NO.	1 OF 1
	2/10/2023	SHEET NO.	1:37:32 PM

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION



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(FRONT VIEW)
FINAL LINEUP TO BE DETERMINED

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POWER ENGINEERS
Power Engineers Inc. - Louisiana State
Certificate of Registration #EP2455

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CK.	J. RYAN		
AP.	J. BONDANK		
DATE	FEBRUARY 2023	JOB NO.	174602
DESIGNED BY:	R. WHIPPLE	SCALE:	NTS
FILE NAME:	E01-22.dwg	DATE:	FEBRUARY 2023
		SET NO.	SHEET NO. 1 OF 1

ISSUED FOR REVIEW - NOT FOR CONSTRUCTION

PROCEEDING AS BUILT REVISIONS

COVER SHEET REV. REVISION, AFFECTED SHEETS, AND DESCRIPTION OF CHANGE

NOTE: THE ABOVE PROCEEDING AS BUILT REVISIONS AREA SHALL BE USED TO RECORD ALL DRAWING CHANGES AFTER THE REVISION LEVEL OF AS BUILT. ALL CHANGES MADE TO THE CUSTOMERS DRAWINGS INITIATED OUTSIDE THE POINT 8 FACILITY SHALL BE DOCUMENTED ON A FIELD CHANGE NOTICE "FCN", (FORM F-39)

THE REYNOLDS CO LLC

SOLAR TURBINE 7

PDCS ENCLOSURE

P.O.# 8934082

Sewerage and Water Board.

<Global Comment>
Wherever referencing 'The Reynolds Co LLC' replace or add "Sewerage and Water Board of New Orleans"

DRAWING LIST

SHEET	REV	DRAWING TITLE
C	0A	COVER SHEET WITH DRAWING LIST
D1	0A	DETAIL SHEET
D2	0A	SYMBOLS & DEVICE ID'S
D3	0A	DEVELOPMENTS
L	0A	ARRANGEMENT DETAILS
M	0A	BILL OF MATERILAS
N	0A	NAME PLATE DETAILS
1	0A	PDCS DC DISTRIBUTION & COMMUNICATION CIRCUIT
2	0A	DIGITAL INPUT SCHEMATIC (1 OF 3)
3	0A	DIGITAL INPUT SCHEMATIC (2 OF 3)
4	0A	DIGITAL INPUT SCHEMATIC (3 OF 3)
5	0A	DIGITAL OUTPUT SCHEMATIC (1 OF 2)
6	0A	DIGITAL OUTPUT SCHEMATIC (2 OF 2)
7	0A	ANALOG INTRPUT SCHEMATIC
8	0A	ANALOG OUTPUT SCHEMATIC
9	0A	TERMINAL BLOCK LAYOUT (1 OF 2)
10	0A	TERMINAL BLOCK LAYOUT (2 OF 2)



APPROVED

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

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York Brogden 12/10/2022
Date

JACOBS

NO.	REVISION	DATE	DFT	DES	PM	APP
1A	ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG

NOTE: THIS DRAWING CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION OF POINT EIGHT POWER INC. AND IS LOANED IN CONFIDENCE WITH THE UNDERSTANDING THAT IT WILL NOT BE REPRODUCED NOR USED IN ANY MANNER WHATSOEVER DETRIMENTAL TO THE BEST INTERESTS OF POINT EIGHT POWER INC. AND THAT IT SHALL BE RETURNED ON DEMAND.

CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.



COVER SHEET WITH DRAWING LIST
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ MGR	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	C

SECTION		1.0 LOW VOLTAGE SWITCHGEAR CONSTRUCTION DETAILS	
SECTION		1.1 GENERAL	
1.101	STANDARD: OTHER (SEE NOTES)		
1.102	ENCLOSURE TYPE:		
1.103	MATERIAL: MILD STEEL (STD)		
1.104	CABLE ACCESS: FRONT ONLY		
1.105	CABLE ENTRY: BOTH TOP/BOTTOM (STD)		
1.106	STRUCTURAL BASE: NONE (STD)		
1.107	BOTTOM CABLE GLAND PLATE: NONE (STD)		
SECTION		1.2 FRONT DOORS	
		PADLOCK PROVISIONS: ALL DOORS	
		CONTROL DOORS: VICE ACTION LATCHES (STD)	
1.201		MOLDED CASE: N/A	
		DISTRIBUTION BREAKER DOORS:	
		DOORS STOPS: DOORS WITH ELECTRICAL DEVICES (STD)	
		INTERIOR LIGHT WITH SWITCH: NONE (STD)	
		GASKET: RUBBER BUMPERS (STD)	
1.202	MIMIC BUS: NONE (STD)		
SECTION		1.3 REAR ACCESS	
		TYPE: N/A	
1.301		NAMEPLATES: NONE (STD)	
		HANDLES: NONE (STD)	
		GASKET: NONE (STD)	
		IR WINDOWS: NONE (STD)	
SECTION		1.4 INTERNAL BARRIERS	
1.401		CABLE/BUS: NONE (STD)	
		BUS SECT-SECT: NONE (STD)	
		CABLE SECT-SECT: NONE (STD)	
1.402	VENT OPENING PROTECTION: NONE (STD)		
1.403	SEISMIC RATING: NONE (STD)		
1.404	OVERHEAD BREAKER LIFTER: NONE (STD)		
1.405	SERVICE ENTRANCE: NONE (STD)		
SECTION		1.5 PAINT SYSTEM	
1.501		METHOD: INTERIOR PER ANSI C37.20.1 (STD)	
		COLOR: ANSI 61 LIGHT GRAY (STD)	
		INTERNAL MNTG SURFACES: GALVANIZED (STD)	
		FINISH: TEXTURED (STD)	
SECTION		1.M MARINE CONSTRUCTION SUPPLEMENT	
1.M01		ADD'L MARINE REQUIREMENTS: N/A (THIS SECTION DOES NOT APPLY)	
		INSULATED REAR GUARD RAILS:	
		NON-CONDUCTIVE HANDRAILS:	
		UNFUSED WIRING DOUBLE:	
		INSULATED & ORANGE IN COLOR	
		ANTI-VIBRATION MATTING:	
		MARINE STANDARDS CONSTRUCTED TO (NOTE YEAR/RULE)	
1.M02		ABS:	
		USCG:	
		IEEE 45:	
		OTHER:	
SECTION		1.AR ARC RESISTANT CONSTRUCTION SUPPLEMENT	
1.AR01		ARC RESISTANT: NO	
		AR TYPE:	
		AR TIME RATING:	
		TOP PLENUM:	
SECTION		OTHER NOTES (REFERENCE ABOVE APPLICABLE SECTION)	
1.101	UL508A		

SECTION		3.0 WIRING DETAILS			
3.1		TYPE: SIS, EXTRA FLEXIBLE EXCEPT WHERE NOTED			
		(UNLESS OTHERWISE NOTED)			
		GAUGE	LUG TYPE	COLOR	
3.2	PLC:	#18 (STD)	LOCKING FORK/PIN	GRAY	
3.3	SHIELDED:	#18 (STD)	LOCKING FORK/PIN	GRAY	
3.4	BREAKER TRIPPING:	#14 (STD)	LOCKING FORK/PIN	GRAY	
3.5	CURRENT TRANSFORMER:	#10	RING	GRAY	
3.6	INSTRUMENTS AND CONTROL:	#14	LOCKING FORK/PIN	GRAY	
3.7	SAFETY GROUNDS:	#14	RING	GREEN	
3.8		UNFUSED WIRING TO BUS: SIS, ORANGE IN COLOR			
3.9		MARKING: HEAT SHRINK TYPE			
3.10		NO. TERMINATIONS PER POINT: 2- MAXIMUM			
3.11		SPlicing: NOT PERMITTED			
3.12		POWER CABLES (> #10 AWG): BLACK IN COLOR			
3.13		ETHERNET CABLES: CAT 6 UNLESS OTHERWISE NOTED			
		SPECIAL WIRING DETAILS			
3.14		WIRING DIAGRAMS: N/A			
3.15		SHIELDED WIRE DRAIN: UNCOVERED			
3.16		REAR OF DOOR DEVICES COVERED: N/A			
3.17		HIGH TEMP SPACE HEATER WIRING: N/A			
3.18		SPECIAL WIRE COLORING: N/A			
3.19		WIRING SEGREGATION: N/A			
SECTION		OTHER NOTES (REFERENCE ABOVE APPLICABLE SECTION)			

SECTION		4.0 GENERAL NOTES	
4.1	APPROXIMATE WEIGHT (LBS):	200 lbs	
4.2	PEP PROPOSAL:	02005083	
4.3			
4.4			
4.5			


yellow per specification
261116
261213
261300
261913
262300
262419
481123
not anticipated to be applicable
in this enclosure

APPROVED _____
APPROVED AS NOTED _____
REVISE AND RESUBMIT _____
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York Brogden 12/10/2022
Date

ISSUED FOR APPROVAL		11/02/22	-	VR	CCS	RG
NO.	REVISION	DATE	DFT	DES	PM	APP

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www.PointEightPower.com
800.284.1522

DETAIL SHEET
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	D1

11/03/22
2022-11-03T00:10:24

A	B	C	D
DEVICE SYMBOLS			
	NORMALLY CLOSED CONTACT		RHEOSTAT
	NORMALLY OPEN CONTACT		NORMALLY OPEN DISCONNECTING CONTACT
	RELAY COIL		NORMALLY CLOSED DISCONNECTING CONTACT
	STANDARD LIGHT (COLOR AS INDICATED)		SINGLE PHASE TRANSFORMER
A - AMBER	OP - OPALESCENT		METER
B - BLUE	P - PURPLE		HAND OFF AUTO SWITCH
C - CLEAR	R - RED		POWER CONDUCTOR
G - GREEN	W - WHITE		CONTROL WIRING
O - ORANGE	Y - YELLOW		REMOTE WIRING
	LED (COLOR AS INDICATED)		BATTERY
	EARTH GROUND		NORMALLY CLOSED TIMED OPEN
	CHASSIS GROUND		NORMALLY OPEN TIMED CLOSED
	NORMALLY CLOSED SWITCH		NORMALLY CLOSED TIMED CLOSED
	NORMALLY OPEN SWITCH		NORMALLY OPEN TIMED OPEN
	CAPACITOR		X = STARTER SIZE
	VACUUM CIRCUIT BREAKER		Y = WIRING DIAGRAM
	CIRCUIT BREAKER		WIRE CONTINUATION SYMBOL
	VOLTAGE COIL		INSTALLATION
	CURRENT TRANSFORMER		LOCATION
	CURRENT COIL		+XXX DEVICE ID
	NORMALLY CLOSED LEVEL SWITCH	<i>ITALICIZED TEXT</i>	REMOTE DEVICES
	NORMALLY OPEN LEVEL SWITCH		COMMON DOOR INDICATOR (SIMILAR NUMBER = SIMILAR LAYOUTS)
	DIODE (WITH CONNECTORS)		COMMON PANEL INDICATOR (SIMILAR NUMBER = SIMILAR LAYOUTS)
	STANDARD DIODE		TERMINAL BLOCK
	DISCONNECT		
	FUSE		
	HORN		
	NORMALLY CLOSED PUSHBUTTON		
	NORMALLY OPEN PUSHBUTTON		
	HEATER COIL		
	THERMAL OVERLOAD		
	RESISTOR		
	THERMOSTAT		
	THYRISTOR		
	NORMALLY CLOSED PRESSURE SWITCH		
	NORMALLY OPEN PRESSURE SWITCH		
	NORMALLY CLOSED TEMPERATURE SWITCH		
	NORMALLY OPEN TEMPERATURE SWITCH		

DEVICE ID LIST			
DEVICE ID	PAGE LINE NO	BOM MARK #	FUNCTION
+MA1	D303H	9	ANALOG INPUT MODULE
+MAO1	D315H	10	ANALOG OUTPUT MODULE
+MCB1	114B	11	CIRCUIT BREAKER, MINIATURE
+MCB10	121G	12	CIRCUIT BREAKER, MINIATURE
+MCB11	123G	12	CIRCUIT BREAKER, MINIATURE
+MCB2	119B	12	CIRCUIT BREAKER, MINIATURE
+MCB3	121B	12	CIRCUIT BREAKER, MINIATURE
+MCB4	123B	12	CIRCUIT BREAKER, MINIATURE
+MCB5	125B	12	CIRCUIT BREAKER, MINIATURE
+MCB6	127B	12	CIRCUIT BREAKER, MINIATURE
+MCB7	129B	12	CIRCUIT BREAKER, MINIATURE
+MCB8	114G	11	CIRCUIT BREAKER, MINIATURE
+MCB9	119G	12	CIRCUIT BREAKER, MINIATURE
+MD1	D310A	6	DIGITAL INPUT MODULE
+MD2	D323A	6	DIGITAL INPUT MODULE
+MD3	D303D	7	DIGITAL INPUT MODULE
+MDO1	D316D	8	DIGITAL OUTPUT MODULE
+MDO2	D324D	8	DIGITAL OUTPUT MODULE
+MHMI	D323K	3	HUMAN MACHINE INTERFACE
+MPC1	D306A	5	PROGRAMMABLE LOGIC CONTROLLER RACK
+MPC2	D308A	5	PROGRAMMABLE LOGIC CONTROLLER RACK
+MPDCS	L11E	1	WALL MOUNT CABINET ENCLOSURE
+MPLC	D301B	2	PROGRAMMABLE LOGIC CONTROLLER RACK
+MRTAC	D302A	4	AUTOMATION, COM MODULE
+PLCTB	111B	13	TERMINAL BLOCK, SECTIONAL
+PLCTB1	211B	13	TERMINAL BLOCK, SECTIONAL
+PLCTB2	311B	13	TERMINAL BLOCK, SECTIONAL
+PLCTB3	411B	13	TERMINAL BLOCK, SECTIONAL
+PLCTB4	505C	13	TERMINAL BLOCK, SECTIONAL
+PLCTB5	605C	13	TERMINAL BLOCK, SECTIONAL
+PLCTB6	701C	13	TERMINAL BLOCK, SECTIONAL
+PLCTB7	809C	13	TERMINAL BLOCK, SECTIONAL

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York Brogden 12/10/2022
 Date

ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
NO. REVISION	DATE	DFT	DES	PM	APP

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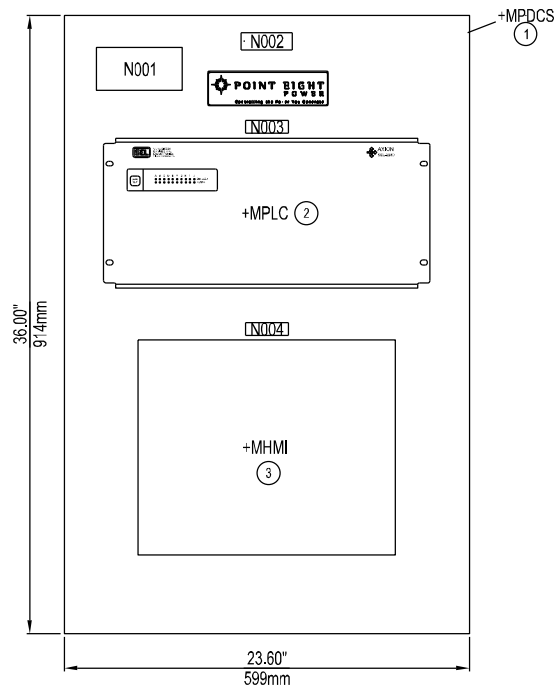
CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.

POINT EIGHT POWER
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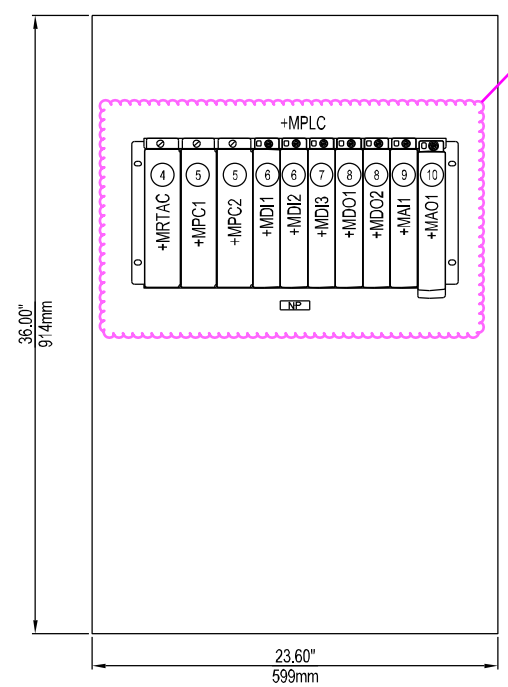
SYMBOLS & DEVICE ID'S
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	D2

11/03/22
2022-11-03T00:10:27

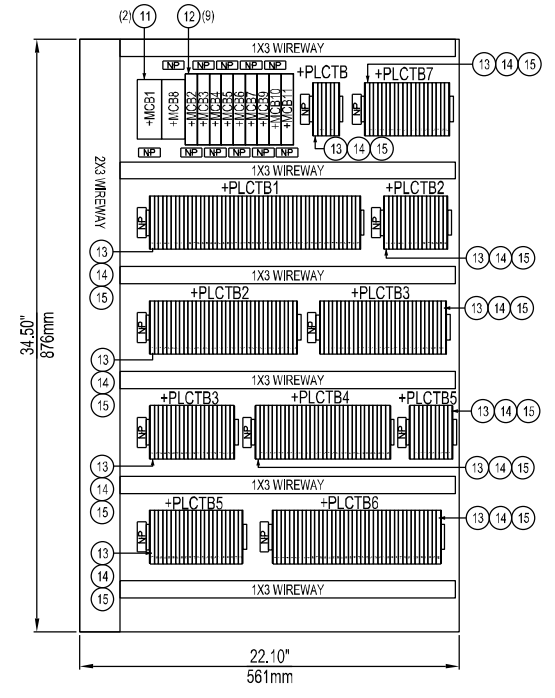


FRONT VIEW OF DOOR



REAR VIEW OF DOOR

uncertain as to I/O card configuration based on PDCS I/O evaluation



BACKPAN

<TYPICAL COMMENT>
Evaluation of PDCS Input/Output (I/O) configuration is not possible by Jacobs due to the lack of an Approved PDCS I/O List from Solar.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>
<small>Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract Documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.</small>	
York Brogden	12/10/2022
JACOBS	Date

ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
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ARRANGEMENT DETAILS
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
3/16"=1"	CS	VR	R64672-02	L

11/03/22
2022-11-0310010-40

BILL OF MATERIAL						
MARK	DEVICE ID	QTY	FUNCTION	MFG	PART NO	DESCRIPTION
1	+MPDCS	1	ENCLOSURE	BLACKBOX	WMD19-2425-PQU	ENCLOSURE;WALL MOUNT; 19U; 36"X24"X25"; RACK MOUNT M6 RAILS; LOCKING PLEXIGLASS FRONT; DOUBLE-HINGED; 300LBS;
2	+MPLC	1	AUTOMATION EQUIPMENT, RACK	SEL	2242R1X0	NEMA TYPE 1; IP20; UL
3	+MHMI	1	AUTOMATION EQUIPMENT, HMI	ALLEN BRADLEY	2711P-T15C22D9P	10 SLOT; 19IN RACK WIDTH; HORIZONTAL RACK MOUNT; 5U;
4	+MRTAC	1	AUTOMATION, COM MODULE	SEL	2241#274B	PANELVIEW PLUS 7 HMI; 15" TOUCHSCREEN; 24VDC; COLOR; 2 ETHERNET DLR PORTS;WINDOWS CE OS; UL E10314
5	+MPC1 +MPC2	2	AUTOMATION EQUIPMENT, POWER SUPPLY	SEL	224311X0	RACK MOUNT; (2) ETHERNET PORTS; (2) EIA-232/EIA485; (2) EIA-232; (1) IRIG-B; (1) FORM C OUTPUT; IEC 61850
6	+MDI1 +MDI2	2	AUTOMATION EQUIPMENT, INPUT MODULE	SEL	22442424X0	GOOSE; ETHERNET/IP; UL-E220228
7	+MDI3	1	AUTOMATION EQUIPMENT, INPUT MODULE	SEL	22442222X0	SEL POWER SUPPLY; 125/250VDC; 120/240VAC; TWO 10/100BASE-T;
8	+MDO1 +MDO2	2	AUTOMATION EQUIPMENT, OUTPUT MODULE	SEL	22443131X0	125VDC/VAC INPUT MODULE; 24 DIGITAL INPUTS
9	+MAI1	1	AUTOMATION EQUIPMENT, INPUT MODULE	SEL	22452121XX0	48VDC/VAC INPUT MODULE; 24 DIGITAL INPUTS
10	+MAO1	1	AUTOMATION EQUIPMENT, OUTPUT MODULE	SEL	22453131XX0	125VDC/VAC OUTPUT MODULE; 16 STANDARD FORM A CURRENT DIGITAL OUTPUTS
11	+MCB1 +MCB8	2	MINIATURE CIRCUIT BREAKER	A-B	1492-D2C160	12/24VDC; 10-30VDC; 16 ANALOG INPUTS; UL
12	+MCB10 +MCB11 +MCB2 +MCB3 +MCB4 +MCB5 +MCB6 +MCB7 +MCB9	9	MINIATURE CIRCUIT BREAKER	A-B	1492-D1C030	12/24VDC; 10-30VDC; 12 ANALOG OUYPUTS; UL
13	+PLCTB(6) +PLCTB1(50) +PLCTB2(50) +PLCTB3(50) +PLCTB4(32) +PLCTB5(32) +PLCTB6(40) +PLCTB7(20)	280	TERMINAL BLOCK, SECTIONAL	WAGO	2004-1401	2POLE; DC; 16A; 10kA @500VDC, DIN RAIL MOUNTING; NOTES: UL1077, TYPE-C; UL-E65138
14	+PLCTB:1 +PLCTB:6 +PLCTB1:1 +PLCTB1:50 +PLCTB2:1 +PLCTB2:15 +PLCTB2:16 +PLCTB2:50 +PLCTB3:1 +PLCTB3:30 +PLCTB3:31 +PLCTB3:50 +PLCTB4:1 +PLCTB4:32 +PLCTB5:1 +PLCTB5:10 +PLCTB5:11 +PLCTB5:32 +PLCTB6:1 +PLCTB6:40 +PLCTB7:1 +PLCTB7:20	22	TERMINAL BLOCK, ACCESSORY, END PLATE	WAGO	2004-1491	1POLE; DC; 3A; 10kA @250VDC, DIN RAIL MOUNTING; NOTES: UL489, TYPE-C; UL-E197878
15	+PLCTB:1 +PLCTB:6 +PLCTB1:1 +PLCTB1:50 +PLCTB2:1 +PLCTB2:15 +PLCTB2:16 +PLCTB2:50 +PLCTB3:1 +PLCTB3:30 +PLCTB3:31 +PLCTB3:50 +PLCTB4:1 +PLCTB4:32 +PLCTB5:1 +PLCTB5:10 +PLCTB5:11 +PLCTB5:32 +PLCTB6:1 +PLCTB6:40 +PLCTB7:1 +PLCTB7:20	22	TERMINAL BLOCK, ACCESSORY, END CLAMP	WAGO	249-116	CAGE CLAMP, 20-10AWG, DIN RAIL, 550V, 30A, GREY COLOR, 1 POLE
						GREY COLOR, END PLATE FOR WAGO 2004-1401
						GREY COLOR, END CLAMP FOR WAGO 2004-1401

uncertain as to I/O card configuration based on PDCS I/O evaluation

<TYPICAL COMMENT>
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APPROVED

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

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York Brogden 12/10/2022
Date

JACOBS

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BILL OF MATERIALS
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	M

11/03/22
2022-11-03T09:10:46

EXTERIOR NAMEPLATE SCHEDULE				INTERIOR NAMEPLATE SCHEDULE		
MARK	QTY	TYPE	COLOR	1ST LINE	2ND LINE	3RD LINE
N001	1	S	SS	SEE DETAIL		
N002	1	A	WB	PDCS ENCLOSURE	CONTROL	
N003	1	B	WB	SEL-2242	CHASSIS	BACKPLANE
N004	1	B	WB	PANEL VIEW		

QTY	TYPE	COLOR	1st LINE	2nd LINE	3rd LINE
1	D	WB	+MCB1	16A, 125VDC	CONTROL CKT
1	D	WB	+MCB10	3A, 24VDC	DIGITAL INPUT 3
1	D	WB	+MCB11	3A, 24VDC	HMI PWR CKT
1	D	WB	+MCB2	3A, 125VDC	PWR COUPLER 1
1	D	WB	+MCB3	3A, 125VDC	PWR COUPLER 2
1	D	WB	+MCB4	3A, 125VDC	DIGITAL INPUT 1
1	D	WB	+MCB5	3A, 125VDC	DIGITAL INPUT 1
1	D	WB	+MCB6	3A, 125VDC	DIGITAL INPUT 2
1	D	WB	+MCB7	3A, 125VDC	DIGITAL INPUT 2
1	D	WB	+MCB8	16A, 24VDC	DIGITAL INPUT
1	D	WB	+MCB9	3A, 24VDC	DIGITAL INPUT 3
1	D	WB	+MPLC		
1	C	WB	+PLCTB		
1	C	WB	+PLCTB1		
1	C	WB	+PLCTB2		
1	C	WB	+PLCTB3		
1	C	WB	+PLCTB4		
1	C	WB	+PLCTB4		
1	C	WB	+PLCTB5		
1	C	WB	+PLCTB5		
1	C	WB	+PLCTB6		
1	C	WB	+PLCTB6		
1	C	WB	+PLCTB7		
1	C	WB	+PLCTB7		

Uncertain where project compliant tag numbers will be incorporated into Name Plate details?

5.00"
127mm
4.69"
119mm

POINT EIGHT POWER
1510 ENGINEERS ROAD
BELL C OMAHA, LA 70037
504-394-6100

W/O NO. R64672-02 DATE 12/2022

VOLTAGE, PH, WIRE & FREQ. PDCS ENCLOSURE

MAIN BUS RATINGS

2.19"
56mm
2.50"
64mm

DETAIL N001

STANDARD NAMEPLATE SIZES						
TYPE	SIZE		HOLE CNTR	LINES	LETTER HEIGHT	LETTER PER LINE
	H	W				
A	1	3	2.625	3	.187	17
B	.75	2.5	2.125	3	.156	16
C	.5	1.75	1.375	2	.125	12
D	.5	1.25	.875	3	.125	10
E	2	5	4.625	3	.25	22
S	SPECIAL SEE DETAIL					

HOLE CENTER
W

TYP. NAMEPLATE DETAIL

NAMEPLATE STANDARDS

- COLOR CODE FOR LAMINATED PLASTIC MATERIAL
WB - WHITE FACE WITH BLACK LETTERS
BW - BLACK FACE WITH WHITE LETTERS
RW - RED FACE WITH WHITE LETTERS
SS - STAINLESS STEEL
ALUM - ALUMINUM
- NAMEPLATES TO HAVE 5/32 DRILLED HOLES
- NAMEPLATES TO BE AFFIX WITH 4/40 STAINLESS STEEL SELF TAPPING SCREWS
- INTERIOR DEVICE NAMEPLATES TO BE TYPE 'C' AND LOCATED AS PER ARRANGEMENT DRAWINGS AND IN ACCORDANCE WITH 'INTERIOR DEVICE NAMEPLATE SCHEDULE'

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

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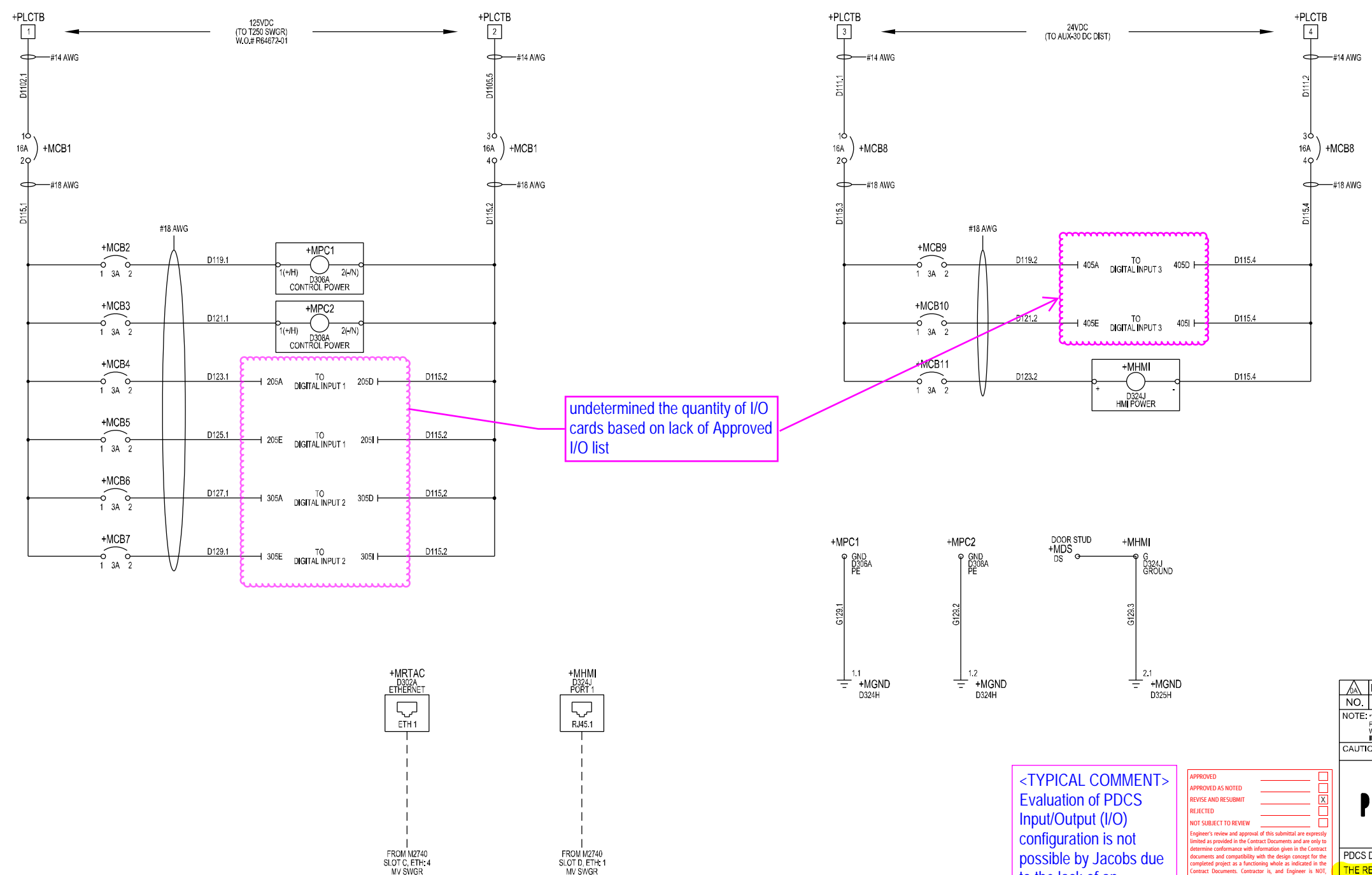
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NAME PLATE DETAILS
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	N

11/03/22
2022-11-03T00:10:46



undetermined the quantity of I/O cards based on lack of Approved I/O list

<TYPICAL COMMENT>
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APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
REJECTED	<input type="checkbox"/>
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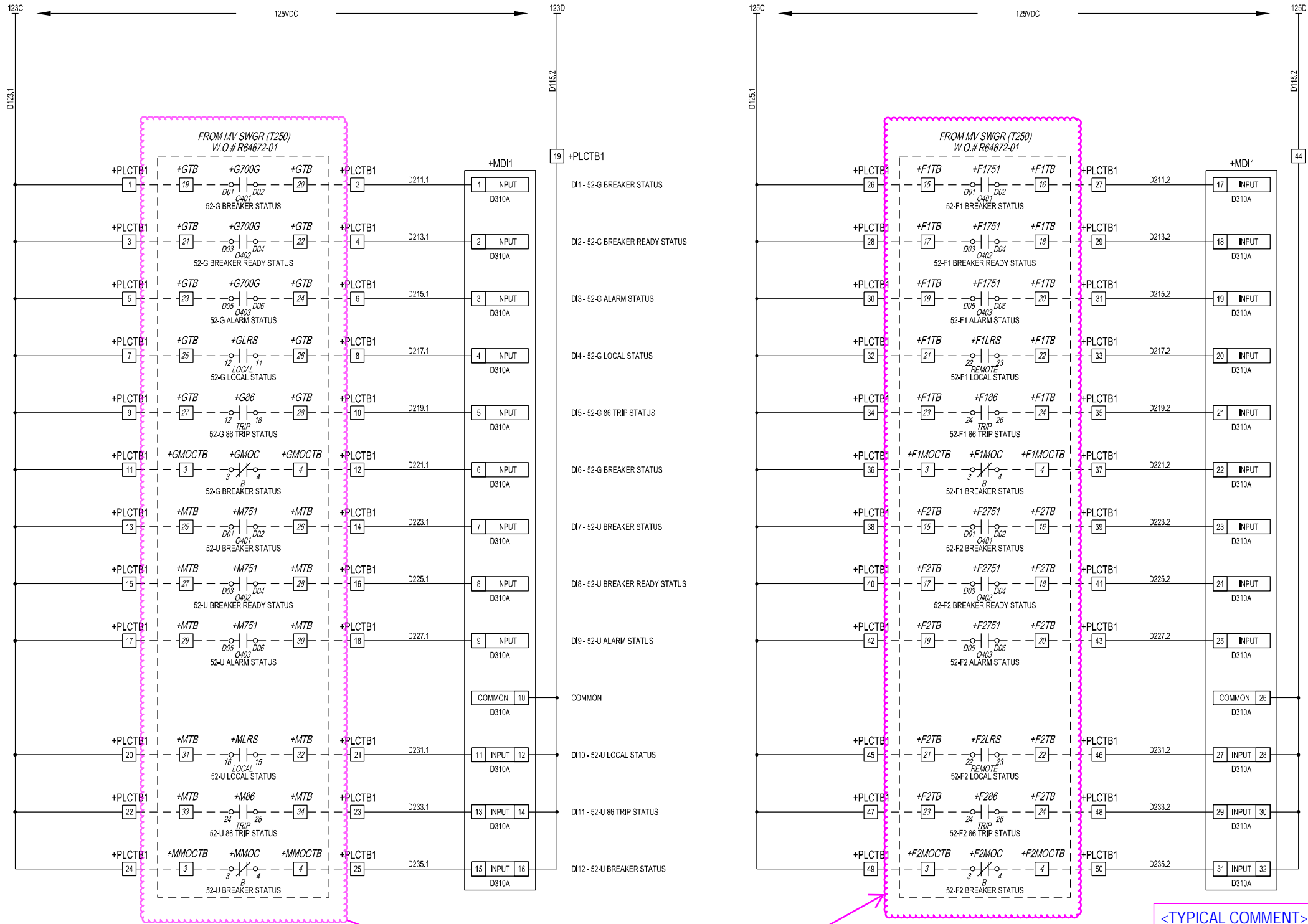
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PDCS DC DISTRIBUTION & COMMUNICATION CIRCUIT
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	1

11/03/22
2022-11-03T00:10:52



reconcile with MV SWGR review comments

<TYPICAL COMMENT>
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APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
REJECTED	<input type="checkbox"/>
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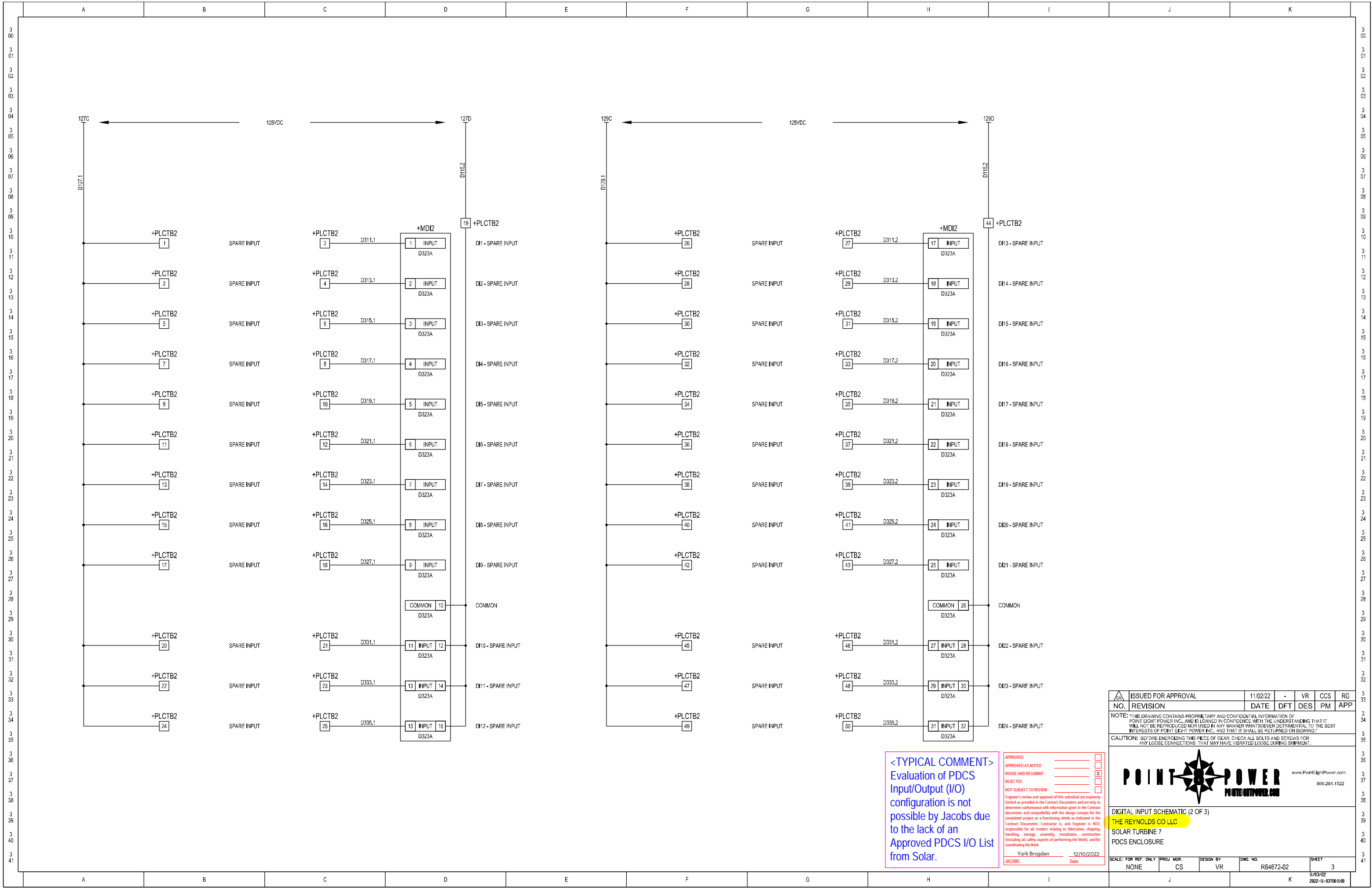
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DIGITAL INPUT SCHEMATIC (1 OF 3)
THE REYNOLDS CO LLC
SOLAR TURBINE 7
PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	2



ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
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DIGITAL INPUT SCHEMATIC (2 OF 3)
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	3

<TYPICAL COMMENT>
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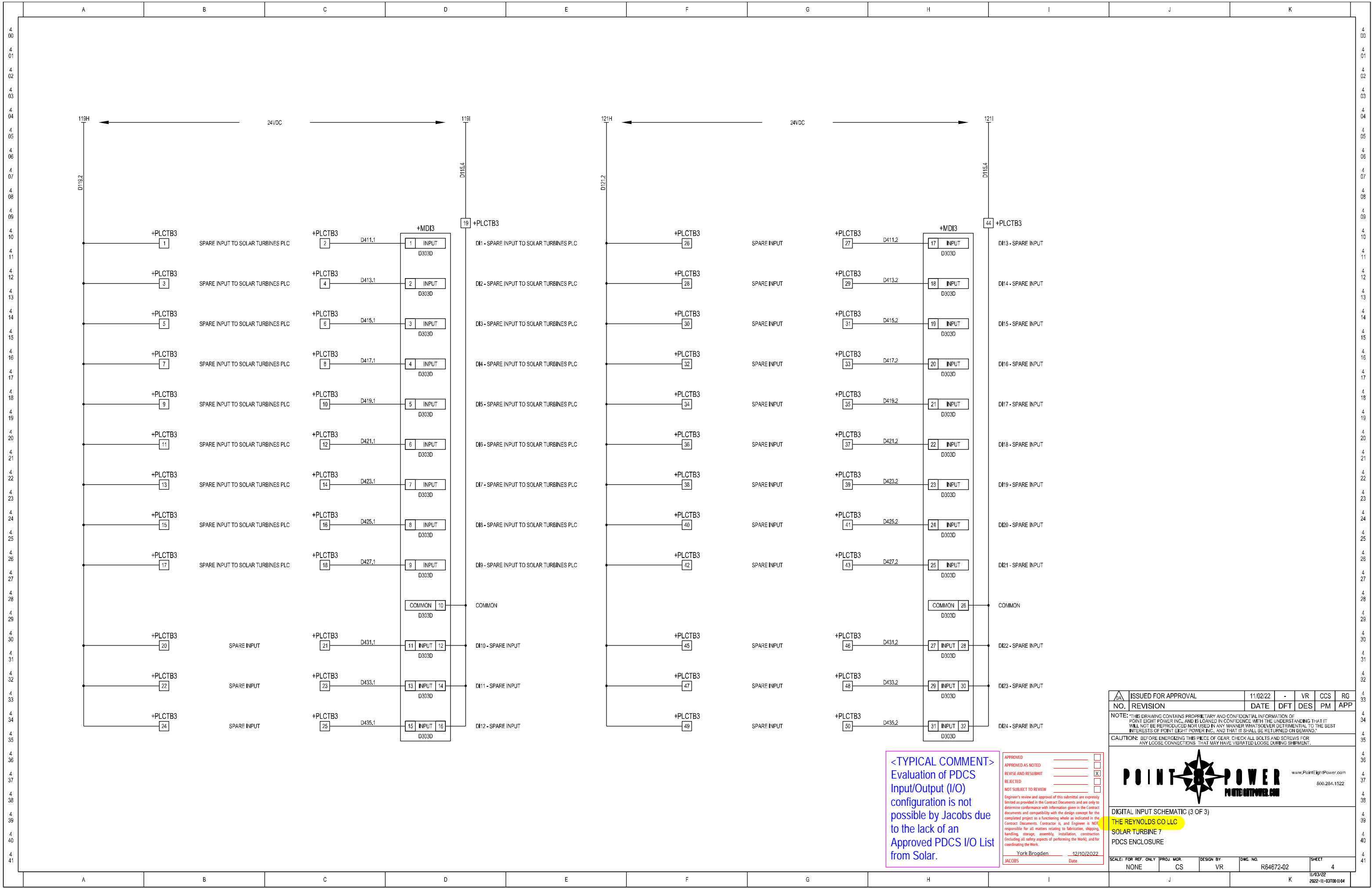
APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
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NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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York Brogden 12/10/2022
 Date

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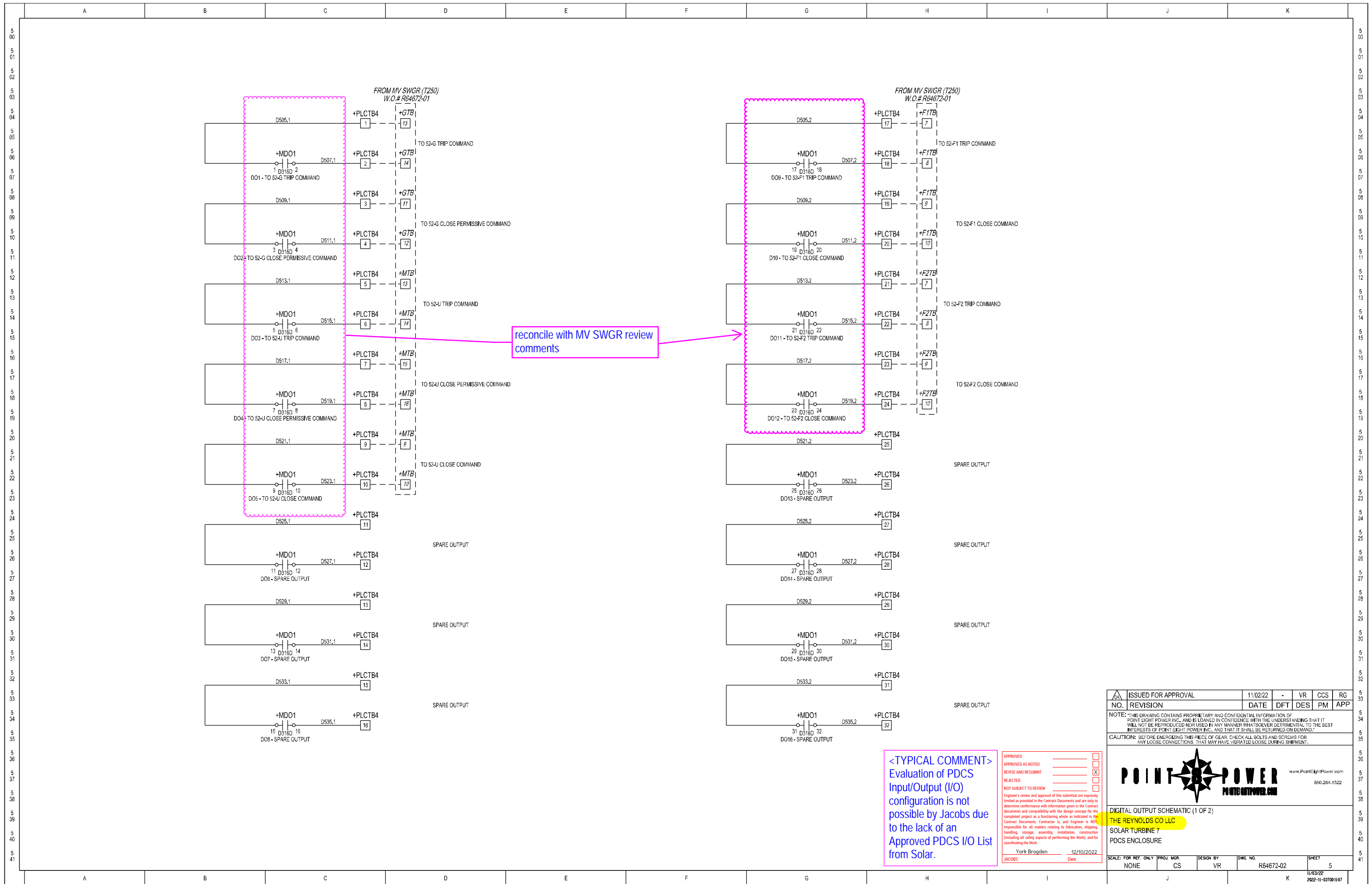


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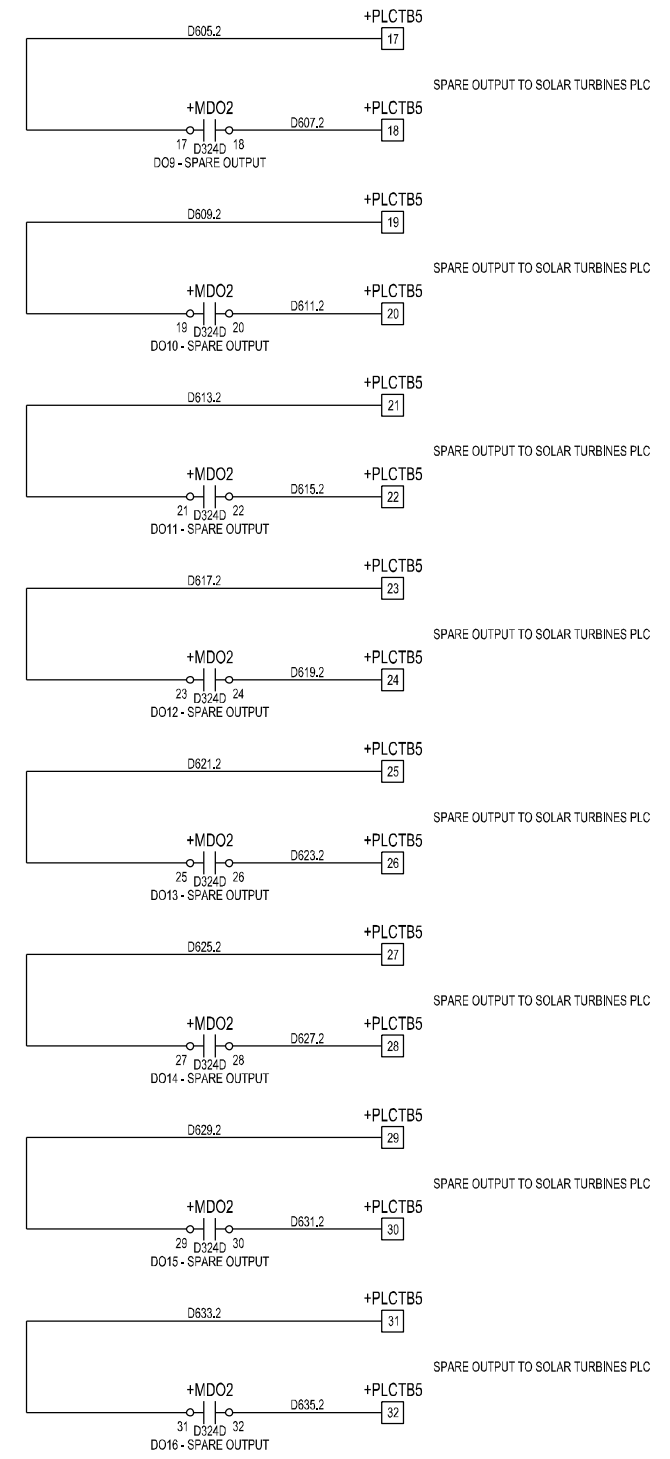
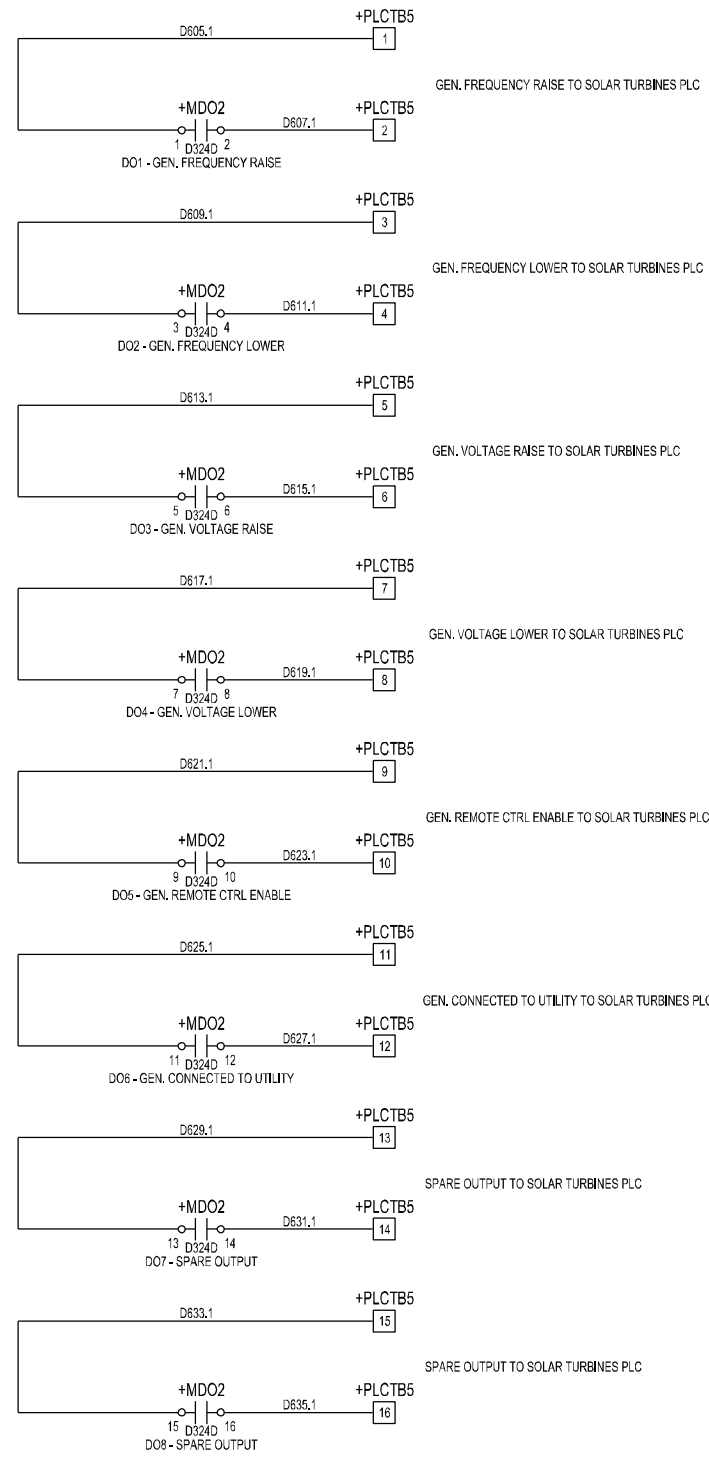


reconcile with MV SWGR review comments

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DIGITAL OUTPUT SCHEMATIC (1 OF 2) THE REYNOLDS CO LLC SOLAR TURBINE 7 PDCS ENCLOSURE					
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET	
NONE	CS	VR	R64672-02	5	
					11/03/22 2022-11-03 10:11:07



<TYPICAL COMMENT>
 Evaluation of PDCS
 Input/Output (I/O)
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APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input checked="" type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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York Brogden 12/10/2022
 Jacobs Date

ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
NO. REVISION	DATE	DFT	DES	PM	APP

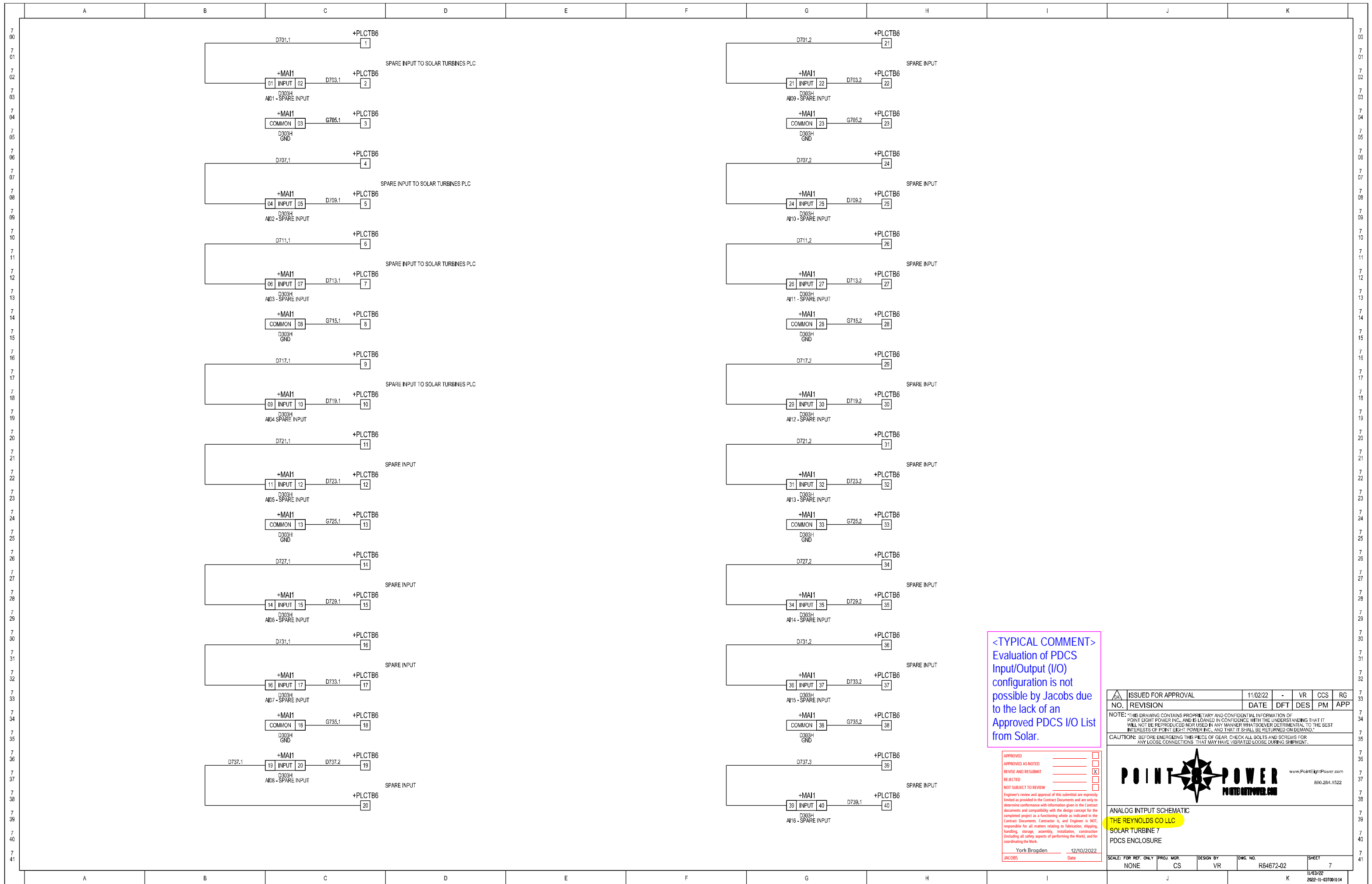
NOTE: THIS DRAWING CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION OF POINT EIGHT POWER INC. AND IS LOANED IN CONFIDENCE WITH THE UNDERSTANDING THAT IT WILL NOT BE REPRODUCED NOR USED IN ANY MANNER WHATSOEVER DETRIMENTAL TO THE BEST INTERESTS OF POINT EIGHT POWER INC. AND THAT IT SHALL BE RETURNED ON DEMAND.

CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.

DIGITAL OUTPUT SCHEMATIC (2 OF 2)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	6

11/03/22
 2022-11-03 10:11:11



<TYPICAL COMMENT>
 Evaluation of PDCS
 Input/Output (I/O)
 configuration is not
 possible by Jacobs due
 to the lack of an
 Approved PDCS I/O List
 from Solar.

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____
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 York Brogden 12/10/2022
 JACOBS Date

ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
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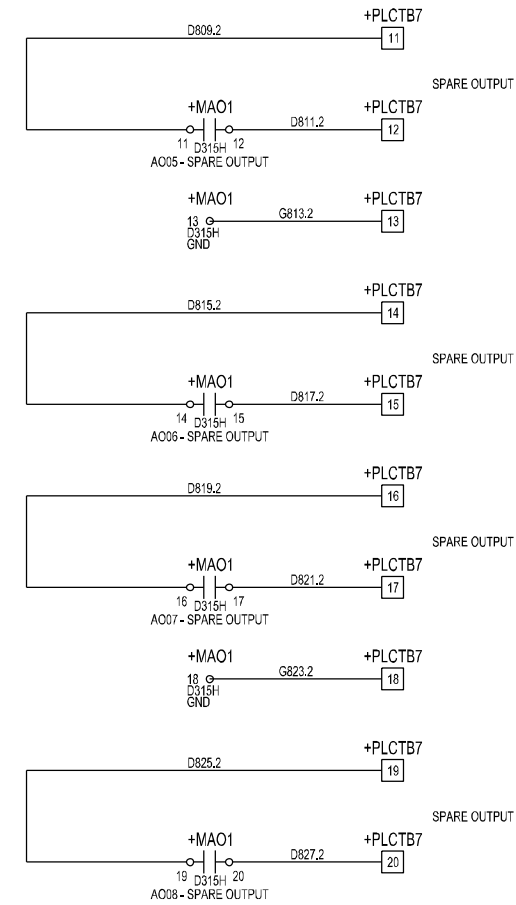
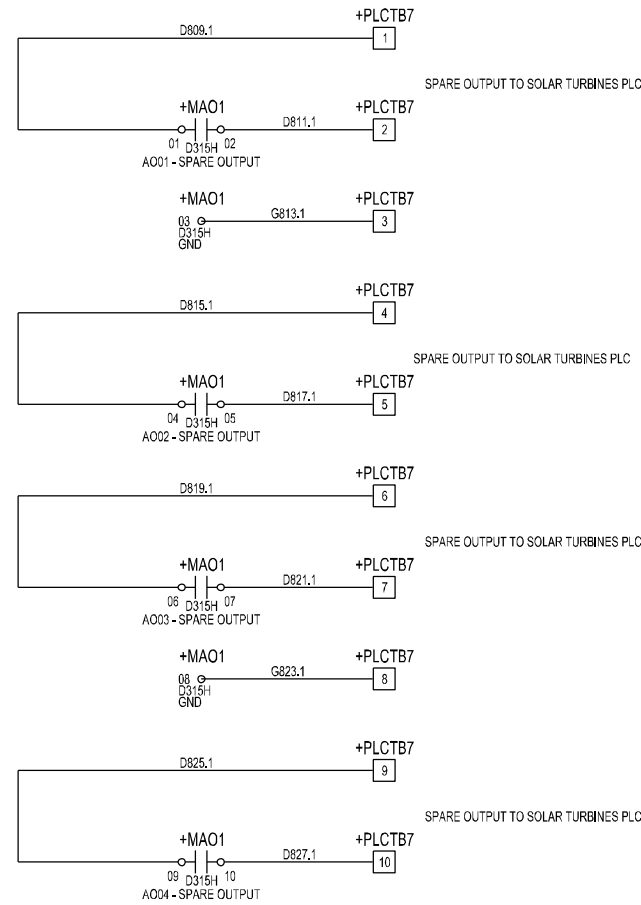
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POINT EIGHT POWER
 POINT EIGHT POWER.COM
 800.284.1522

ANALOG INPUT SCHEMATIC
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	7

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APPROVED

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

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ANALOG OUTPUT SCHEMATIC
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 PDCS ENCLOSURE

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-02	8

11/03/22
2022-11-03 10:11:18

+PLCTB	
1	125VDC (TO T250 SWGR) W.O.# R64672-01
2	125VDC (TO T250 SWGR) W.O.# R64672-01
3	24VDC (TO AUX-30 DC DIST)
4	24VDC (TO AUX-30 DC DIST)
5	SPARE
6	SPARE

+PLCTB2	
1	SPARE INPUT
2	SPARE INPUT
3	SPARE INPUT
4	SPARE INPUT
5	SPARE INPUT
6	SPARE INPUT
7	SPARE INPUT
8	SPARE INPUT
9	SPARE INPUT
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+PLCTB3	
1	SPARE INPUT TO SOLAR TURBINES PLC
2	SPARE INPUT TO SOLAR TURBINES PLC
3	SPARE INPUT TO SOLAR TURBINES PLC
4	SPARE INPUT TO SOLAR TURBINES PLC
5	SPARE INPUT TO SOLAR TURBINES PLC
6	SPARE INPUT TO SOLAR TURBINES PLC
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50	SPARE INPUT

+PLCTB1	
1	52-G BREAKER STATUS
2	52-G BREAKER STATUS
3	52-G BREAKER READY STATUS
4	52-G BREAKER READY STATUS
5	52-G ALARM STATUS
6	52-G ALARM STATUS
7	52-G LOCAL STATUS
8	52-G LOCAL STATUS
9	52-G 86 TRIP STATUS
10	52-G 86 TRIP STATUS
11	52-G BREAKER STATUS
12	52-G BREAKER STATUS
13	52-U BREAKER STATUS
14	52-U BREAKER STATUS
15	52-U BREAKER READY STATUS
16	52-U BREAKER READY STATUS
17	52-U ALARM STATUS
18	52-U ALARM STATUS
19	PLCTB1:44 :E :D115.2:18;GY,MPC2:2:(N):D115.2:18;GY
20	52-U LOCAL STATUS
21	52-U LOCAL STATUS
22	52-U 86 TRIP STATUS
23	52-U 86 TRIP STATUS
24	52-U BREAKER STATUS
25	52-U BREAKER STATUS
26	52-F1 BREAKER STATUS
27	52-F1 BREAKER STATUS
28	52-F1 BREAKER READY STATUS
29	52-F1 BREAKER READY STATUS
30	52-F1 ALARM STATUS
31	52-F1 ALARM STATUS
32	52-F1 LOCAL STATUS
33	52-F1 LOCAL STATUS
34	52-F1 86 TRIP STATUS
35	52-F1 86 TRIP STATUS
36	52-F1 BREAKER STATUS
37	52-F1 BREAKER STATUS
38	52-F2 BREAKER STATUS
39	52-F2 BREAKER STATUS
40	52-F2 BREAKER READY STATUS
41	52-F2 BREAKER READY STATUS
42	52-F2 ALARM STATUS
43	52-F2 ALARM STATUS
44	PLCTB1:19 :E :D115.2:18;GY,PLCTB2:19 :E :D115.2:18;GY
45	52-F2 LOCAL STATUS
46	52-F2 LOCAL STATUS
47	52-F2 86 TRIP STATUS
48	52-F2 86 TRIP STATUS
49	52-F2 BREAKER STATUS
50	52-F2 BREAKER STATUS


19	MDI2:10:D115.2:18;GY
20	MDI2:22:D127.1:18;GY,PLCTB2:17:D127.1:18;GY
21	MDI2:11:D331.1:18;GY
22	MDI2:24:D127.1:18;GY,PLCTB2:20:D127.1:18;GY
23	MDI2:13:D333.1:18;GY
24	PLCTB2:22:D127.1:18;GY
25	MDI2:15:D335.1:18;GY
26	MCB7:2:D128.1:18;GY,PLCTB2:28:D129.1:18;GY
27	MDI2:17:D311.2:18;GY
28	PLCTB2:30:D129.1:18;GY,PLCTB2:28:D129.1:18;GY
29	MDI2:18:D313.2:18;GY
30	PLCTB2:32:D129.1:18;GY,PLCTB2:28:D129.1:18;GY
31	MDI2:19:D315.2:18;GY
32	PLCTB2:34:D129.1:18;GY,PLCTB2:30:D129.1:18;GY
33	MDI2:20:D317.2:18;GY
34	PLCTB2:36:D129.1:18;GY,PLCTB2:32:D129.1:18;GY
35	MDI2:21:D319.2:18;GY
36	PLCTB2:38:D129.1:18;GY,PLCTB2:34:D129.1:18;GY
37	MDI2:22:D321.2:18;GY
38	PLCTB2:40:D129.1:18;GY,PLCTB2:36:D129.1:18;GY
39	MDI2:23:D323.2:18;GY
40	PLCTB2:42:D129.1:18;GY,PLCTB2:38:D129.1:18;GY
41	MDI2:24:D325.2:18;GY
42	PLCTB2:44:D129.1:18;GY,PLCTB2:40:D129.1:18;GY
43	MDI2:25:D327.2:18;GY
44	MDI2:26:D115.2:18;GY
45	PLCTB2:47:D129.1:18;GY,PLCTB2:42:D129.1:18;GY
46	MDI2:27:D331.2:18;GY
47	PLCTB2:49:D129.1:18;GY,PLCTB2:45:D129.1:18;GY
48	MDI2:28:D333.2:18;GY
49	PLCTB2:47:D129.1:18;GY
50	MDI2:31:D335.2:18;GY

19	MDI3:10:D115.4:18;GY
20	PLCTB3:22:D119.2:18;GY,PLCTB3:17:D119.2:18;GY
21	MDI3:11:D431.1:14;GY
22	PLCTB3:24:D119.2:18;GY,PLCTB3:20:D119.2:18;GY
23	MDI3:13:D433.1:14;GY
24	PLCTB3:22:D119.2:18;GY
25	MDI3:15:D435.1:14;GY
26	MCB10:2:D121.2:18;GY,PLCTB3:28:D121.2:18;GY
27	MDI3:17:D411.2:14;GY
28	PLCTB3:30:D121.2:18;GY,PLCTB3:26:D121.2:18;GY
29	MDI3:18:D413.2:14;GY
30	PLCTB3:32:D121.2:18;GY,PLCTB3:28:D121.2:18;GY
31	MDI3:19:D415.2:14;GY
32	PLCTB3:34:D121.2:18;GY,PLCTB3:30:D121.2:18;GY
33	MDI3:20:D417.2:14;GY
34	PLCTB3:36:D121.2:18;GY,PLCTB3:32:D121.2:18;GY
35	MDI3:21:D419.2:14;GY
36	PLCTB3:38:D121.2:18;GY,PLCTB3:34:D121.2:18;GY
37	MDI3:22:D421.2:14;GY
38	PLCTB3:40:D121.2:18;GY,PLCTB3:36:D121.2:18;GY
39	MDI3:23:D423.2:14;GY
40	PLCTB3:42:D121.2:18;GY,PLCTB3:38:D121.2:18;GY
41	MDI3:24:D425.2:14;GY
42	PLCTB3:44:D121.2:18;GY,PLCTB3:40:D121.2:18;GY
43	MDI3:25:D427.2:14;GY
44	MDI3:26:D115.4:18;GY
45	PLCTB3:47:D121.2:18;GY,PLCTB3:42:D121.2:18;GY
46	MDI3:27:D431.2:14;GY
47	PLCTB3:49:D121.2:18;GY,PLCTB3:45:D121.2:18;GY
48	MDI3:28:D433.2:14;GY
49	PLCTB3:47:D121.2:18;GY
50	MDI3:31:D435.2:14;GY

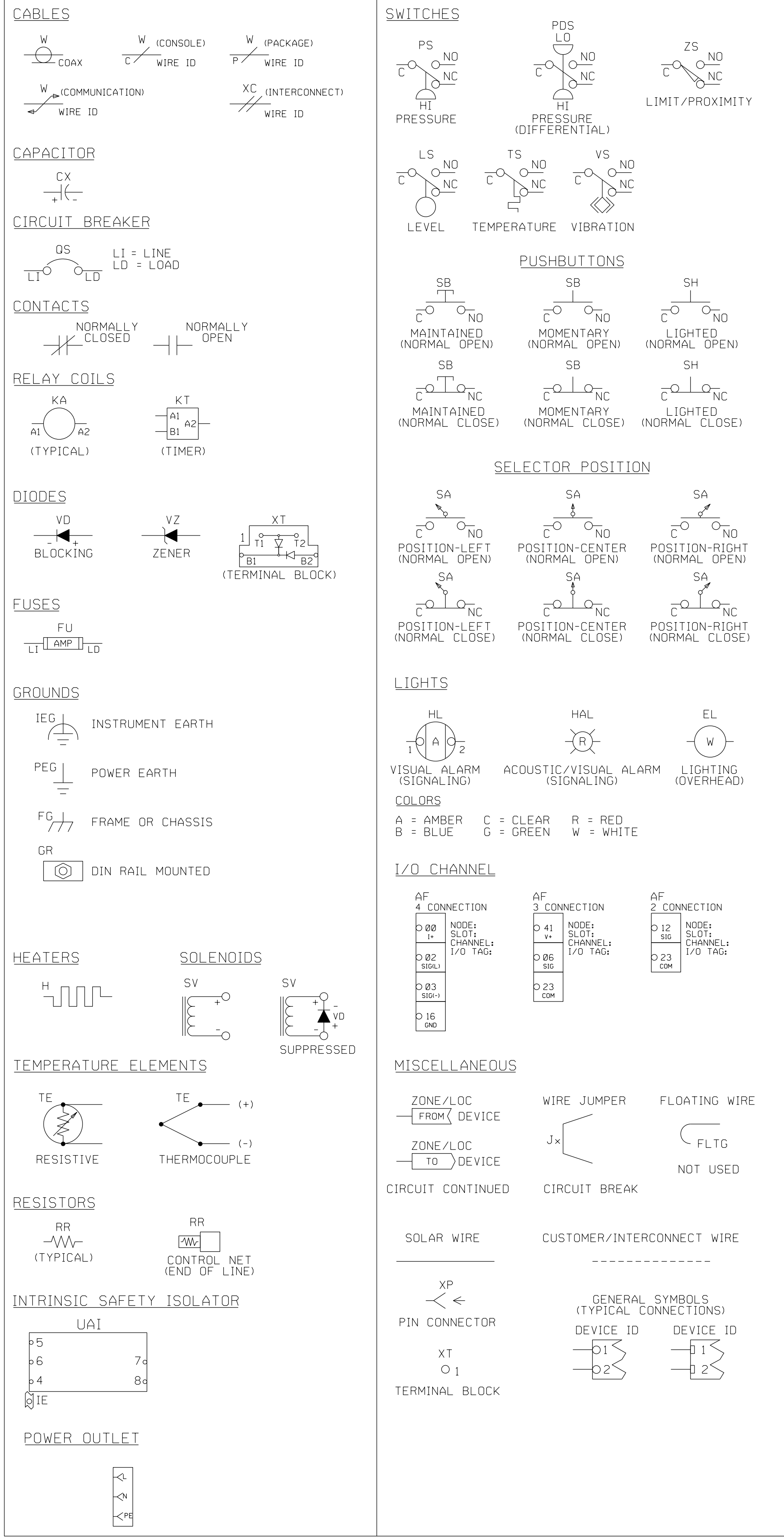
reconcile with MV SWGR review comments

<TYPICAL COMMENT>
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APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
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York Brogden	12/10/2022
JACOBS	Date

ISSUED FOR APPROVAL	11/02/22	-	VR	CCS	RG
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TERMINAL BLOCK LAYOUT (1 OF 2)					
THE REYNOLDS CO LLC					
SOLAR TURBINE 7					
PDCS ENCLOSURE					
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET	
NONE	CS	VR	R64672-02	9	
11/03/22 2022-11-03 10:11:25					

REFERENCE DESIGNATOR SYMBOL LEGEND



NOTES:

- AC AND DC ELECTRICAL COMPONENTS ARE SHOWN IN THE DE-ENERGIZED POSITIONS, ALL POWER OFF (SHELF STATUS).
- SOLAR BRANDED WIRE NUMBERS ARE USING UNIT CONTROL PANEL DEVICE TERMINATION POINTS AS PRIMARY REFERENCE WHEN AND IF AVAILABLE. EXAMPLE: AF0080:21 DEVICE ID = AF0080, PIN/CONNECTION = 21; CIRCUIT NUMBER "008021".
- NOTE NOT USED.
- WIRE SHIELDING GROUNDS ARE PER SOLAR ES-2648. SHIELD CONTINUITY MUST BE MAINTAINED FOR TOTAL LENGTH OF SHIELD AND GROUNDED AT ONE POINT ONLY.
- INPUT VOLTAGES SHOWN REPRESENT NOMINAL VALUES, PLUS OR MINUS TEN PERCENT VARIATION FROM THE VALUES SHOWN IS ACCEPTABLE.
- RELAY SUPPRESSION DIODES AND TERMINAL STRIPS ARE NOT LISTED IN THE REFERENCE DESIGNATOR INDEX.
- CUSTOMER FURNISHED.
- SOLAR FURNISHED, LOOSE SHIPPED, FOR SITE INSTALLATION BY OTHERS, UNLESS OTHERWISE NOTED.
- SOLAR CONSTRUCTION SERVICES FURNISHED.
- CUSTOMER FURNISHED SAFETY CRITICAL INTERCONNECT: THIS HARDWARE INTERCONNECT FORMS PART OF SAFETY CRITICAL FUNCTION TO MEET SAFETY DESIGN REQUIREMENT
- NOTE NOT USED.
- CUSTOMER SUPPLIED CONTACT MUST BE WIRED SUCH THAT THIS CONTACT OPENS IN THE EVENT OF FIRE.
- CONTACTS TRANSFER UPON APPLICATION OF POWER SIGNAL/LOCAL RESET BUTTON. SYMBOL DRAWN IN ALARM CONDITION.
- THIS CIRCUIT NOT USED FOR THIS CONFIGURATION.
- INTRINSICALLY SAFE CIRCUITS MUST BE ISOLATED FROM NON-IS CIRCUITS AND ARE TYPICALLY LIGHT BLUE WIRES, LIGHT BLUE SLEEVED WIRES, OR LOCATED INSIDE LIGHT BLUE WIRE DUCT.
- THE INTRINSIC SAFE EARTH (IS) GROUND MUST BE DEDICATED AND CONNECTED IN THE MOST DIRECT POSSIBLE PATH TO A COMMON SITE EARTH ELECTRODE. THE MEASURED IMPEDANCE SHALL BE ONE (1) OHM OR LESS BETWEEN THE BUS AND EARTH ELECTRODE. THE CONNECTING WIRE BETWEEN THE IS BUS AND EARTH ELECTRODE SHALL NOT BE SMALLER THAN 4 AWG (25MM2).
- REMOVE PURPLE WIRES WHEN INSTALLING DEVICE. PURPLE WIRES "JPx" ARE INSTALLED IN PLACE OF COMPONENTS WHICH ARE TO BE FIELD INSTALLED. INPUT CONTACTS TO THE MALFUNCTION ANNUNCIATOR ARE CLOSED FOR NORMAL OPERATION, AND OPEN ON FAULT.
- SPEED SENSOR INTERNAL SHIELD IS ISOLATED FROM CASE.
- RELAY CONTACTS RATED FOR 6 AMPS CONTINUOUS CURRENT AND MAXIMUM SWITCHING VOLTAGE OF 250 V AC/DC.
- SERIAL DATA INTERFACE, FOR RS485/RS232/RS422 USE DB9 PIN CONNECTOR WITH TWO OR THREE CONDUCTOR SHIELDED CABLE, RJ45 TO DB9 MALE ADAPTER CABLE REQUIRED, ADDITIONAL 1454-9F ADAPTER, DB9 FEMALE TO SCREW TERMINAL OPTIONAL. FOR ALLEN BRADLEY DATA HIGHWAY PLUS PROTOCOL USE BELDEN 9463 OR COMPARABLE TWIN AXIAL CABLE
- MUST BE SUPPLIED FOR EACH PRIMARY POWER SOURCE CONNECTED TO SOLAR EQUIPMENT.
- MAXIMUM CURRENT OUTPUT FROM A DISCRETE 16 CHANNEL OUTPUT MODULE IS 8 AMPS AT 24V DC. EACH CHANNEL IS LIMITED TO A MAXIMUM 1.0 AMP AT 24V DC. TOTAL CURRENT NOT TO EXCEED 8 AMPS PER MODULE.
- THESE CONTACTS ARE SHOWN FOR REFERENCE ONLY. REFER TO ELECTRICAL DRAWINGS OF WASTE HEAT RECOVERY SYSTEM (WHRS), MOTOR CONTROL CENTER, AND WATER TREATMENT FOR CONTROL LOGIC AND WIRING CONFIGURATION.
- INSTALL 75 OHM, 1/4 WATT, 5% CARBON RESISTOR, AT BOTH ENDS OF EACH CHANNEL NETWORK.
- TYPICAL CONNECTIONS SHOWN. SEE MOTOR CONTROL CENTER (MCC) DRAWING FOR SPECIFIC STARTER CONNECTION INFORMATION.
- SPEED ANALOG INPUT MODULE TERMINALS 1-9, 13-21, 25-40, ARE NOT AVAILABLE FOR USE.
- SEE MOTOR NAMEPLATE FOR CONNECTION INFORMATION.
- CONTACTS PROVIDED FOR LOW OIL LEVEL INTERLOCK OF OIL TANK HEATER CONTACTOR. INTERLOCK MUST BE OPERATIVE TO MEET REQUIREMENTS FOR N.E.C. CLASS 1, GROUP D, DIVISION ONE, HAZARDOUS ATMOSPHERES.
- NOTE NOT USED.
- MOTOR STARTER SHOWN IS TYPICAL FOR SOLAR P/N 190377 AND SHALL BE HEAVY DUTY, REDUCED VOLTAGE, NON REVERSING, NON DYNAMIC BRAKING TYPE USED WITH A CONSTANT SPEED, DC MOTOR OF THE HP SIZE AND SUPPLY VOLTAGE SHOWN. MOTOR LOAD IS A PUMP REQUIRING FREQUENT START ATTEMPTS. STARTER SHALL INCORPORATE A TIME-LIMIT ACCELERATION CONTROL, PREFERABLY FIELD ADJUSTABLE, AND HAVE A MINIMUM OF TWO ACCELERATING CONTACTORS. APPROXIMATE PERCENT OF FULL LOAD CURRENT ON THE FIRST STARTING POINT SHALL BE 200% MAXIMUM. THE LIMIT SET POINT SHALL BE 3 SECONDS FOR EACH ACCELERATING CONTACTOR. STARTER SHALL BE LOCATED ADJACENT TO THE BATTERY CHARGER LOAD PANEL. IF NOT POSSIBLE A FUSED DISCONNECT MAY BE REQUIRED NEAR THE STARTER FOR SAFETY AND MAINTENANCE PURPOSES. FOR FURTHER INFORMATION REFER TO APPLICABLE NEMA STANDARDS. PLUG-IN JUMPER TO BE INSTALLED IN EITHER TB1 (6-7) SO THAT MOTOR FAILS ON FOR LUBE OIL APPLICATIONS, OR IN TB1 (7-8) SO THAT MOTOR FAILS OFF FOR TURNING GEAR APPLICATIONS.
- NOTE NOT USED.
- SECONDARY WINDINGS SHORTED TO PROTECT CURRENT TRANSFORMERS PRIOR TO FIELD WIRING. REMOVE JUMPER AFTER INSTALLING INTERCONNECT WIRING.
- NOTE NOT USED.
- MAY BE FIELD MOUNTED WITH BATTERY CHARGER.
- SOLAR FURNISHED BATTERY CHARGERS HAVE THEIR DC OUTPUTS FACTORY PREADJUSTED.
- NOTE NOT USED
- CONTACTS 4 AND 5 TRANSFER TO CLOSE ON POWER UP AND TRANSFER BACK TO OPEN ON TRIP. CONTACTS 5 AND 6 TRANSFER TO OPEN ON POWER UP AND TRANSFER BACK TO CLOSED ON TRIP. INSTALL JUMPER J13 ON MONITOR CIRCUIT BOARD.
- POWER EARTH (PE) IS CONNECTED TO A GROUNDING BUS IN THE CONSOLE INTERIOR NEAR THE BOTTOM OF THE BOX. POWER EARTH IS A CLEAN GROUND DESIGNED TO ISOLATE ANY POWER DEVICE FROM THE MORE SENSITIVE INSTRUMENT EARTH. THE POWER EARTH BUS SHALL CONNECT TO THE SITE GROUNDING ROD PROVIDE FOR THE PACKAGE. THE CONNECTING WIRE BETWEEN THE POWER EARTH BUS AND THE GROUND ROD SHALL NOT BE SMALLER THAN 4 AWG (25MM2) AND SHALL MEASURE 5 OHMS OR LESS.
- INSTRUMENT EARTH (IE) CONNECTS THE SHIELDING FROM INSTRUMENT WIRING TO A QUIET GROUND. THE IE GROUND BUS MUST BE ISOLATED FROM THE POWER EARTH GROUND BUS AND FRAME GROUND AND SHALL BE CONNECTED TO THE COMMON SITE GROUNDING ROD PROVIDED FOR THE PACKAGE. THE CONNECTING WIRE BETWEEN INSTRUMENT EARTH BUS AND THE GROUND ROD SHALL NOT BE SMALLER THAN 4 AWG (25MM2) AND SHALL MEASURE 5 OHMS OR LESS.
- FRAME GROUND (FG) DEFINED: INTERIOR PANELS, DOORS AND THE CONTROL CONSOLE ALL SHARE THE FRAME GROUND. THE DOOR IS ATTACHED BY STRAP TO A QUIET GROUND. THE DOOR IS ATTACHED BY STRAP TO A QUIET GROUND. THE DOOR IS ATTACHED BY STRAP TO A QUIET GROUND. THE DOOR IS ATTACHED BY STRAP TO A QUIET GROUND. THE PANELS ARE GROUNDED BY THEIR MECHANICAL CONNECTION. THE INTERNAL GROUND LUG HAS A COMPLIMENTARY GROUND LUG OUTSIDE AND IS ATTACHED DURING CONTROL BOX INSTALLATION TO THE SKID GROUND LUG. THIS IS THEN ATTACHED TO THE SITE GROUNDING ROD PROVIDED FOR THE PACKAGE. THE WIRE BETWEEN FRAME GROUND STUD AND THE GROUND ROD SHALL NOT BE SMALLER THAN 4 AWG (25MM2) AND SHALL MEASURE 5 OHMS OR LESS.
- THE HAZARDOUS AREA INSTRUMENT EARTH (HAIE) GROUND MUST BE DEDICATED AND CONNECTED IN THE MOST DIRECT POSSIBLE PATH TO A COMMON SITE EARTH ELECTRODE. THE MEASURED IMPEDANCE SHALL BE ONE (1) OHM OR LESS BETWEEN THE BUS AND EARTH ELECTRODE. THE CONNECTING WIRE BETWEEN THE HAIE BUS AND EARTH ELECTRODE SHALL NOT BE SMALLER THAN 4 AWG (25MM2).
- NOTE NOT USED.
- NOTE NOT USED.
- SINGLE CONDUCTOR GREEN OR GREEN-YELLOW INSULATION OR BARE CONDUCTOR CABLE GROUND SHALL BE TERMINATED AT CABLE ENDS TO GROUNDING TERMINATION WITHIN DEVICE OR BOX TO FRAME GROUND.
- CONNECT ANALOG INPUT SHIELDS TO SHIELD BUS BAR. ADD 14 AWG GRN/YEL WIRE TO CONNECT SHIELD BUS BAR TO INSTRUMENT EARTH BUS BAR. WHEN CONNECTING MULTIPLE UNITS SHIELD CONTINUITY MUST BE MAINTAINED AND GROUNDED AT ONE POINT ONLY. CROSS CURRENT COMPENSATION TRANSFORMERS MUST BE GROUNDED AT ONE POINT ONLY. THE BREAKER STATUS IS NEEDED TO DISALBE KW/CCCT LOAD SHARE LINE IF THE BREAKER IS OPEN.
- THE POWER TO THE ENCLOSURE VENT STANDBY FANS MUST BE FURNISHED FROM AN EXTERNAL INDEPENDENT RELIABLE SOURCE THAT IS NOT THE SAME SOURCE AS THAT FOR THE ENCLOSURE VENT PRIMARY FANS
- NOTE NOT USED
- TRANSFORMER TAP SETTING MUST BE VERIFIED PRIOR TO POWER UP.
- NOTE NOT USED.
- TYPICAL FOR STANDARD SOLAR DESIGN. VERIFY BURDEN IF ADDITIONAL DEVICES ARE CONNECTED.
- CONTACTS ARE DRAWN IN THE SYSTEM ALARM CONDITION. AN OPEN CONTACT COMMANDS A TURBINE SHUTDOWN.
- CONTACTS ARE DRAWN IN THE BREAKER OPEN CONDITION.
- NOTE NOT USED.
- INSIGHT CONNECT ESTABLISHES A SECURE, PURPOSE-BUILT MACHINE TO BUSINESS NETWORK CONNECTIVITY SOLUTION TO DELIVER SOLAR'S INSIGHT PLATFORM REMOTE TECHNOLOGY. THE TURBOTRONIC GATEWAY FACILITATES FUTURE CONNECTIVITY FOR INSIGHT BASED ON THE INSIGHT CONNECT OPTION CONNECTED, SCOPE, AND CORRESPONDING HARDWARE.

REVISION HISTORY		RELEASE - REV.691	
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL SUBMITTAL	8/22/2022	G.PAWLO
B	CUSTOMER REQUEST	1/18/2023	G.PAWLO

- VFD POWER JUMPERS MUST BE CONFIGURED FOR THE SITE VFD POWER SUPPLY GROUNDING ARRANGEMENT. VFDs ARE FACTORY-CONFIGURED FOR A SUPPLY SYSTEM WITH A SOLID EARTH GROUND. IF AN UNGROUNDED OR HIGH-RESISTANCE GROUND SUPPLY SYSTEM IS USED, CONSULT ROCKWELL AUTOMATION POWERFLEX 750-SERIES AC DRIVES INSTALLATION INSTRUCTIONS. FAILURE TO CORRECTLY CONFIGURE THE VFD FOR THE SITE GROUNDING SCHEME CAN RESULT IN CATASTROPHIC FAILURE.
- RELAY CONTACT SUPPLIED WITH EXTERNAL AC POWER CONTACTS MAY STILL BE ENERGIZED, EVEN WHEN BOX/CONSOLE POWER IS TURNED OFF
- FOR COMPLIANCE WITH THE FUNCTIONAL SAFETY REQUIREMENTS OF IEC61508 THIS SYSTEM/CIRCUIT IS DESIGNED TO PROVIDE TWO INDEPENDENT PATHS FOR INITIATION OF EMERGENCY SHUTDOWN TO MEET A MINIMUM SAFETY INTEGRITY LEVEL OF SIL 2

APPROVED

APPROVED AS NOTED J HANDWORK

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

J. HANDWORK 12 MARCH 2023

JACOBS Date

JACOBS UNDERSTANDS THAT STRATA POWER (KYLE FALKENBERG) WILL BE CREATING A SEPRATE DRAWING SET THAT IDENTIFIES THE CABLING THAT IS CONTRACTOR RESPONSIBILITY FOR INSTALLATION IN LIEU OF SOLAR ADDING THAT INFORMATION TO THIS DRAWING SET.

APPROVED		CUSTOMER	
PROJECT MGR. G. PAWLOWSKI	DATE	SWBNO-1 SEWERAGE & WATER BOARD OF NEW ORLEANS	
PROJECT ENGR. G. PAWLOWSKI	DATE	CARROLLTON POWER PLANT TURBINE 7 DRAWING TITLE	
DESIGN S. AWAD	DATE 6/29/2022	TITAN 250 - GENERATOR SET ELECTRICAL LOOP SCHEMATIC LEGEND AND GENERAL NOTES	
RELEASE STAMP PD-4F491	CAGE CODE	DRAWING NO. 4F491-149447	
	66195	SIZE D	DWG REV B
		SHEET 1	OF 141

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BOP EER AC PWR

CCGD0525
CUSTOMER CONNECTION
THREE PHASE AC POWER



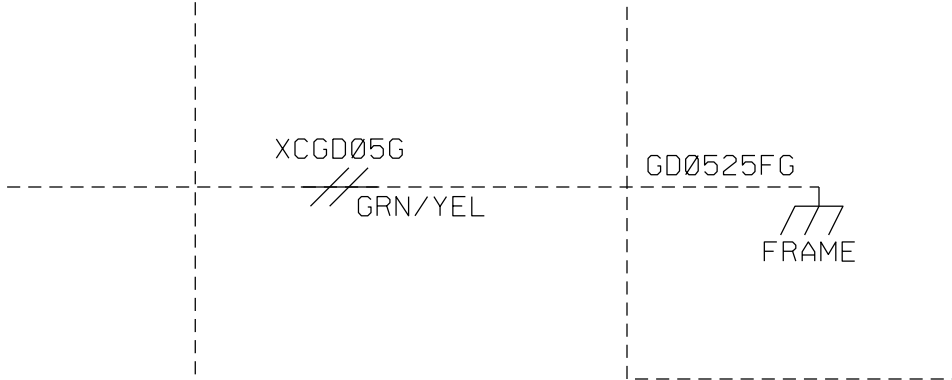
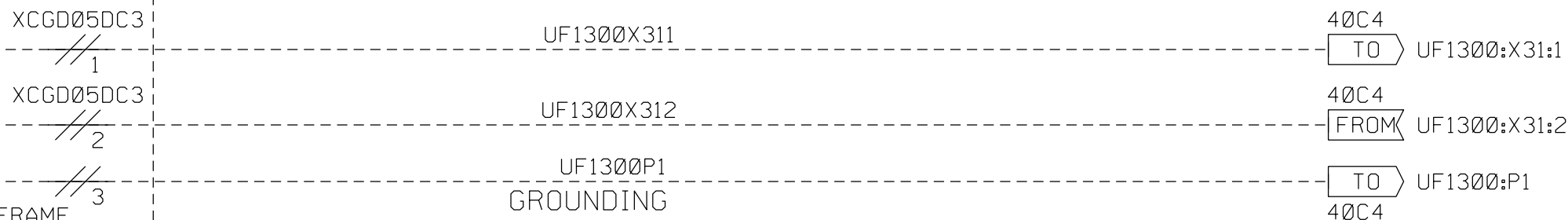
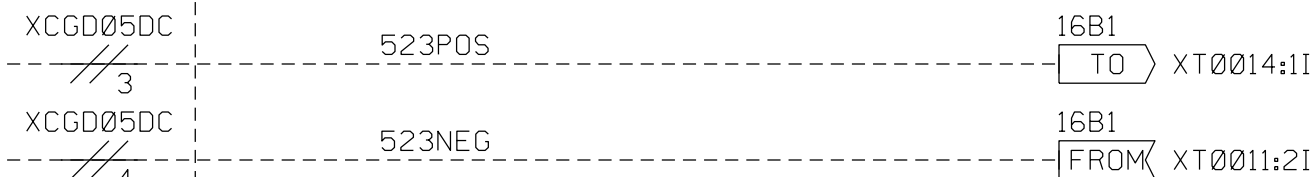
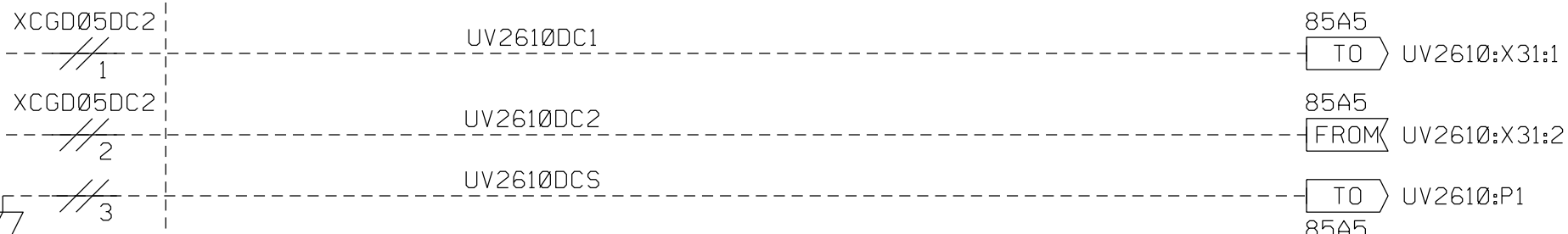
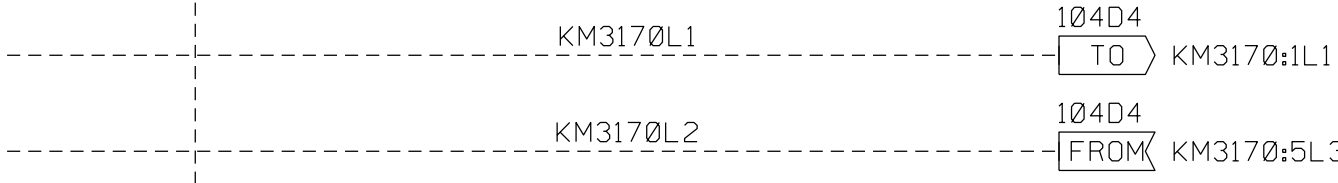
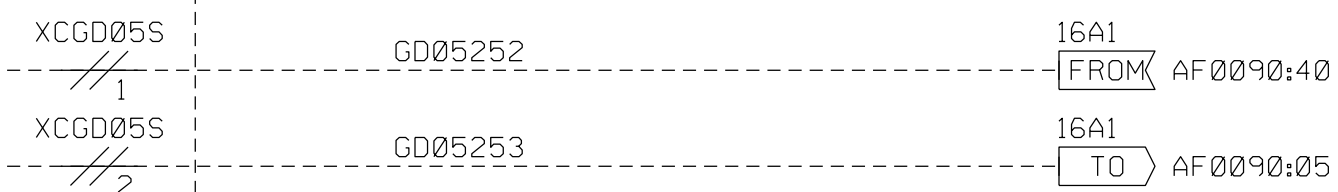
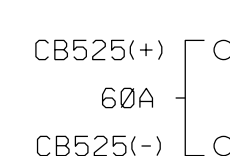
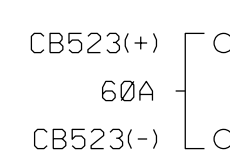
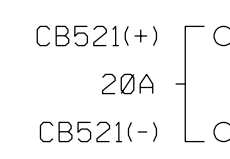
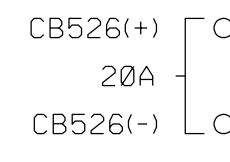
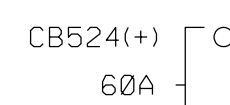
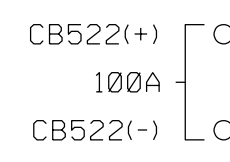
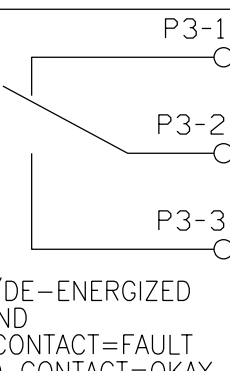
BOP EER

49 35 8

GD0525
BATTERY CHARGER
FLOOR MOUNTED UNIT

ALARM/DE-ENERGIZED
COMMAND
OPEN CONTACT=FAULT
CLOSED CONTACT=OKAY

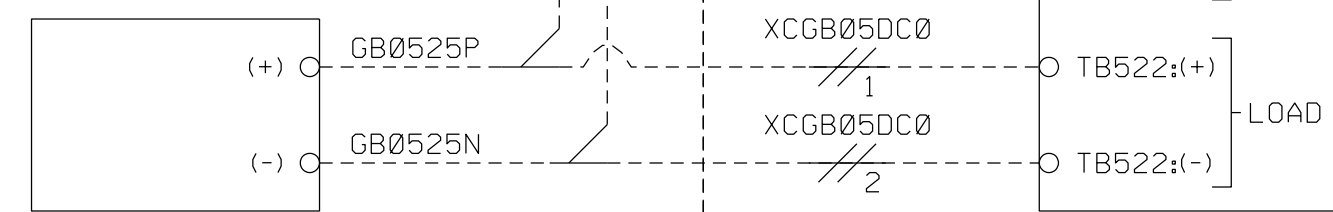
INPUT VOLTAGE:
440,460,480 VAC
OUTPUT VOLTAGE:120-145 VDC
CURRENT: 160 AMP
FREQ: 47-63 HERTZ



BOP EER BATTERY

8 34

GB0525
BATTERY SET
VRLA



NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
PACKAGE ELECTRICAL SYSTEM
BATTERIES AND CHARGER

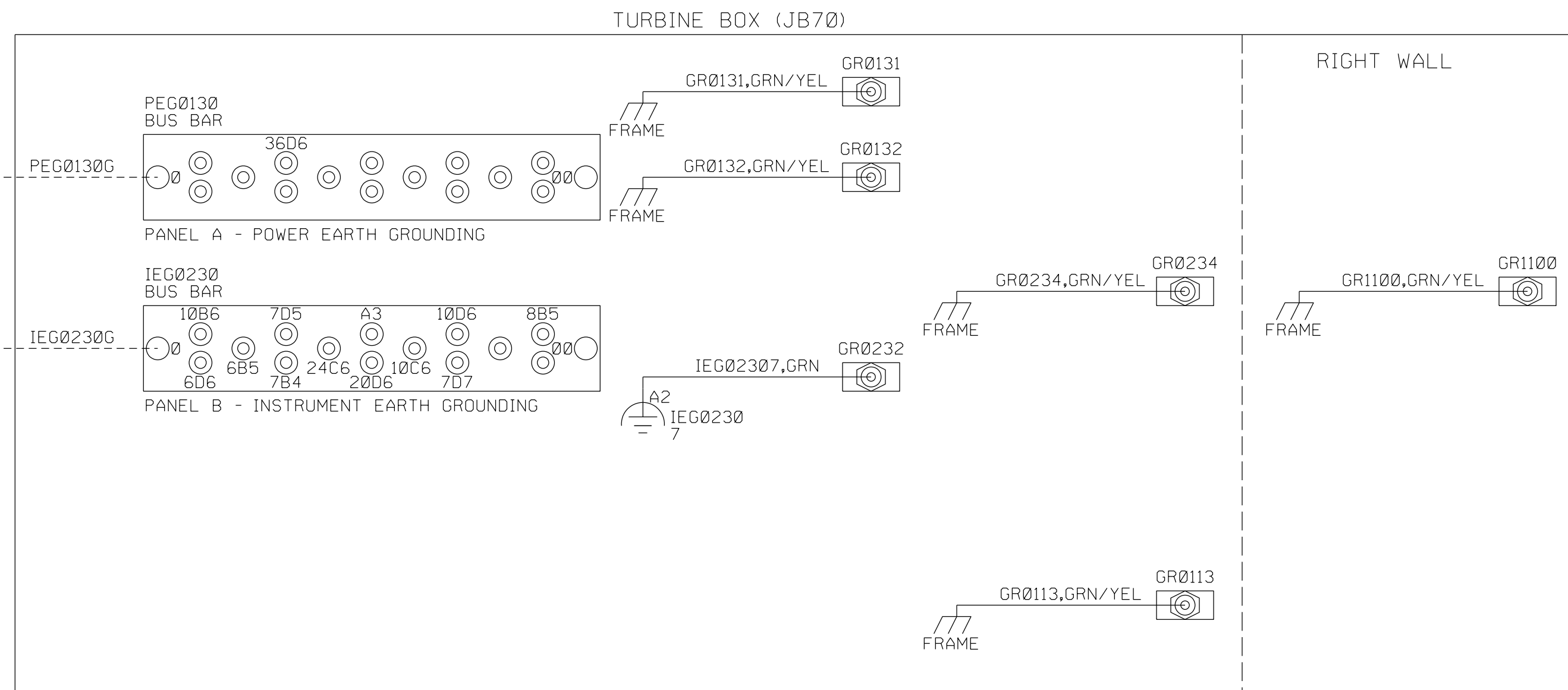
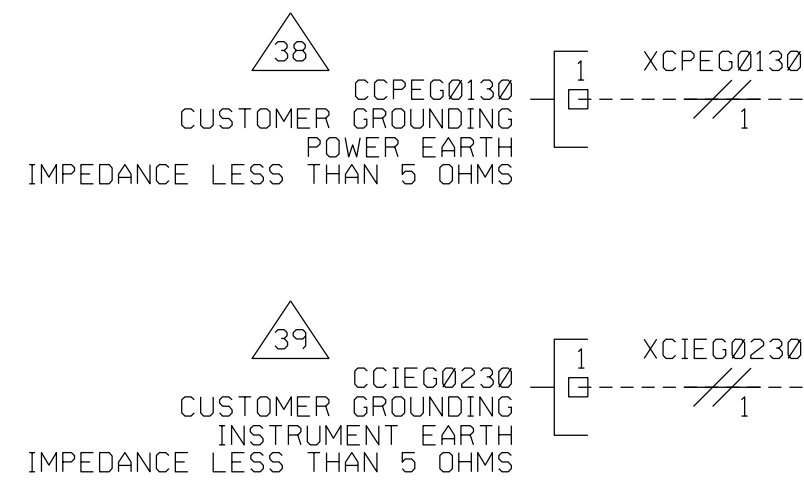
Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 2 OF 141

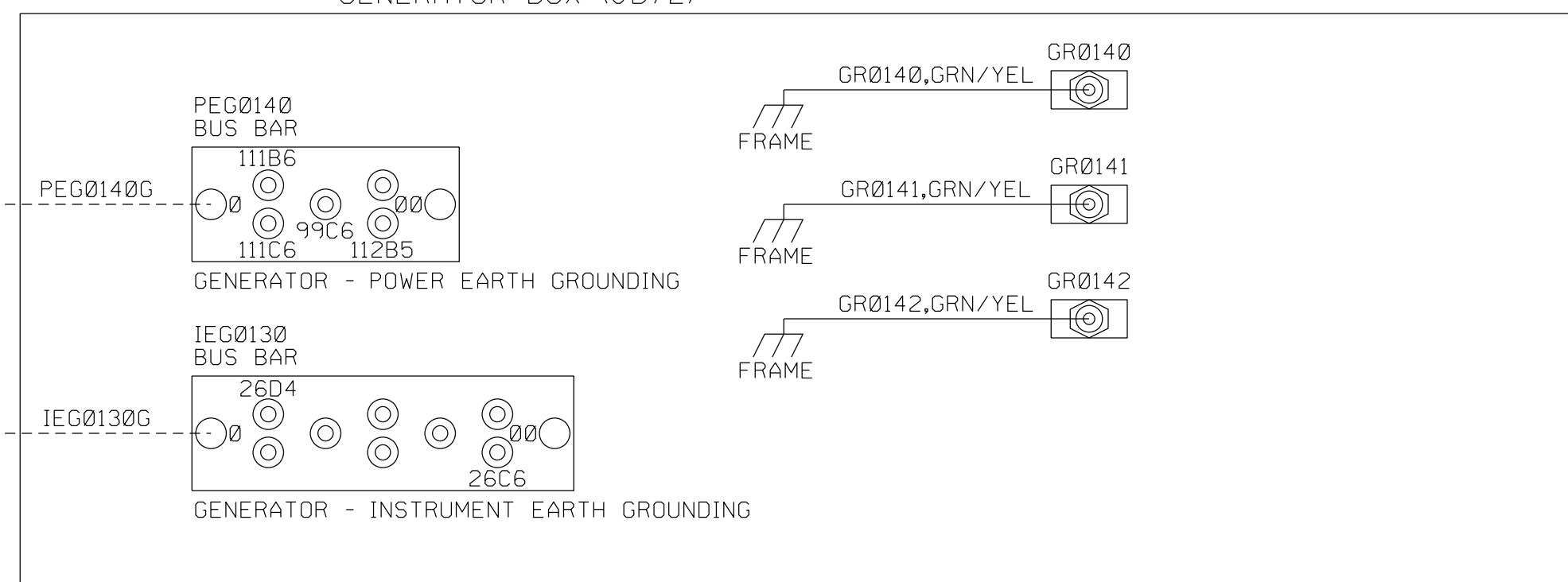
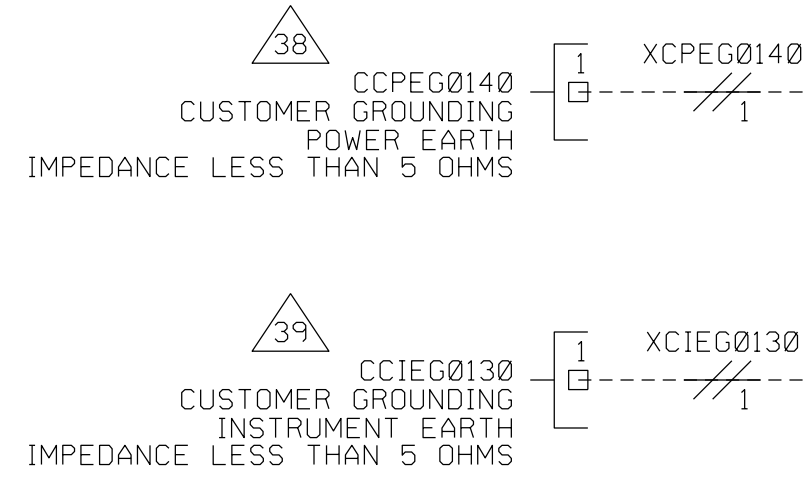
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SWBNO-1

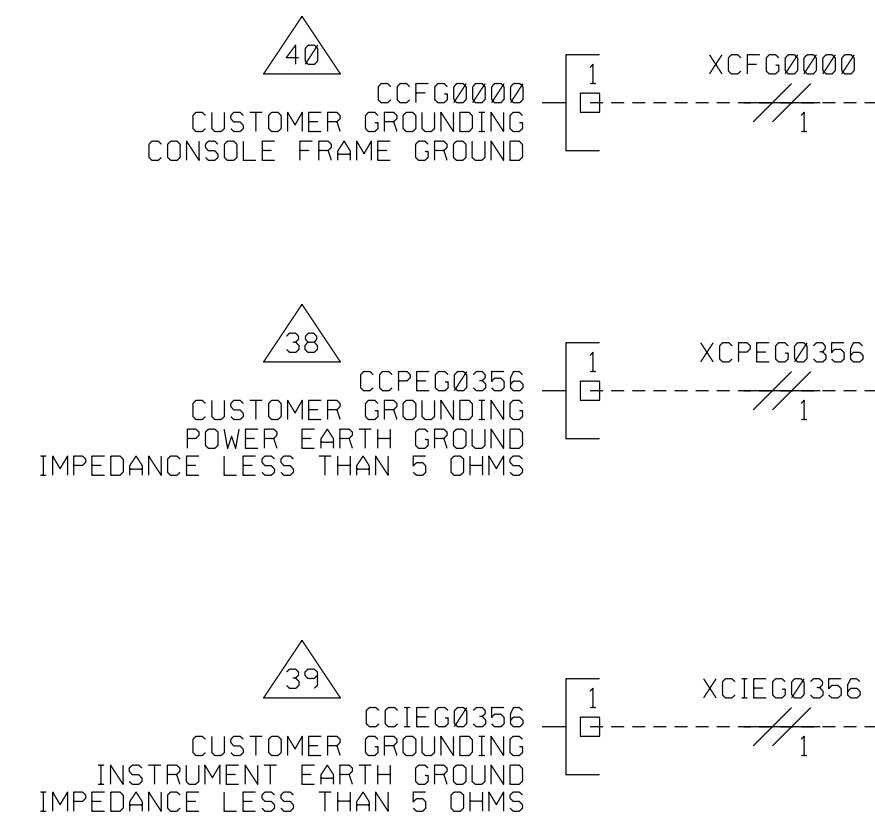
CUST GROUNDING



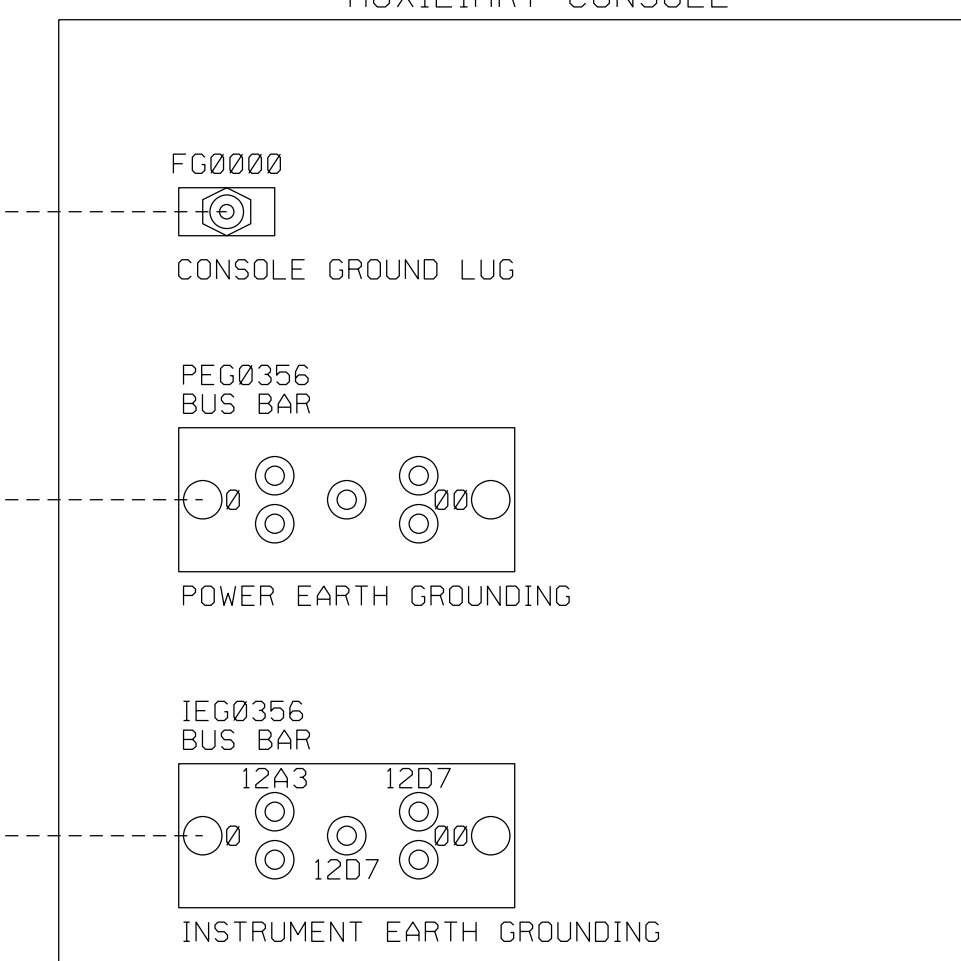
GENERATOR BOX (JB72)



CUST GROUNDING



AUXILIARY CONSOLE



NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
INSTRUMENTATION GROUNDING

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

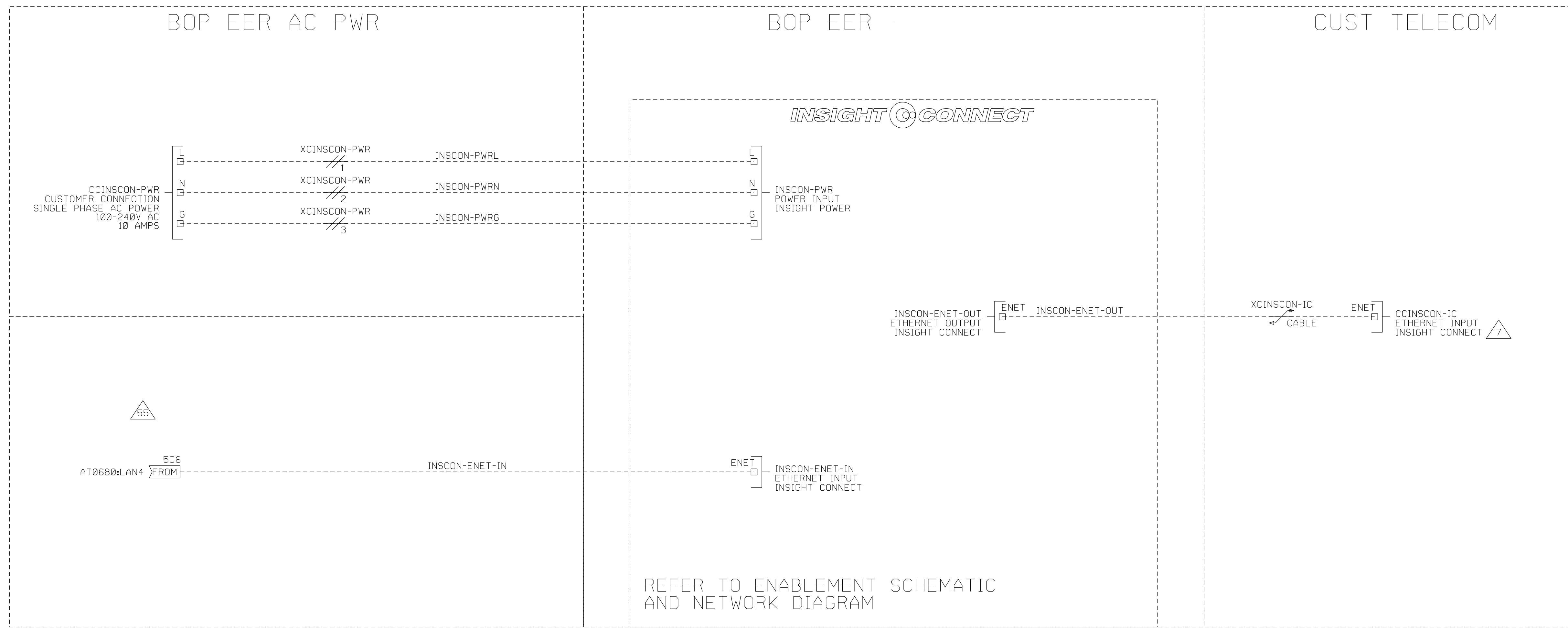
DWG REV B
SHEET 3 OF 141

SHT REV A

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SWBNO-1

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



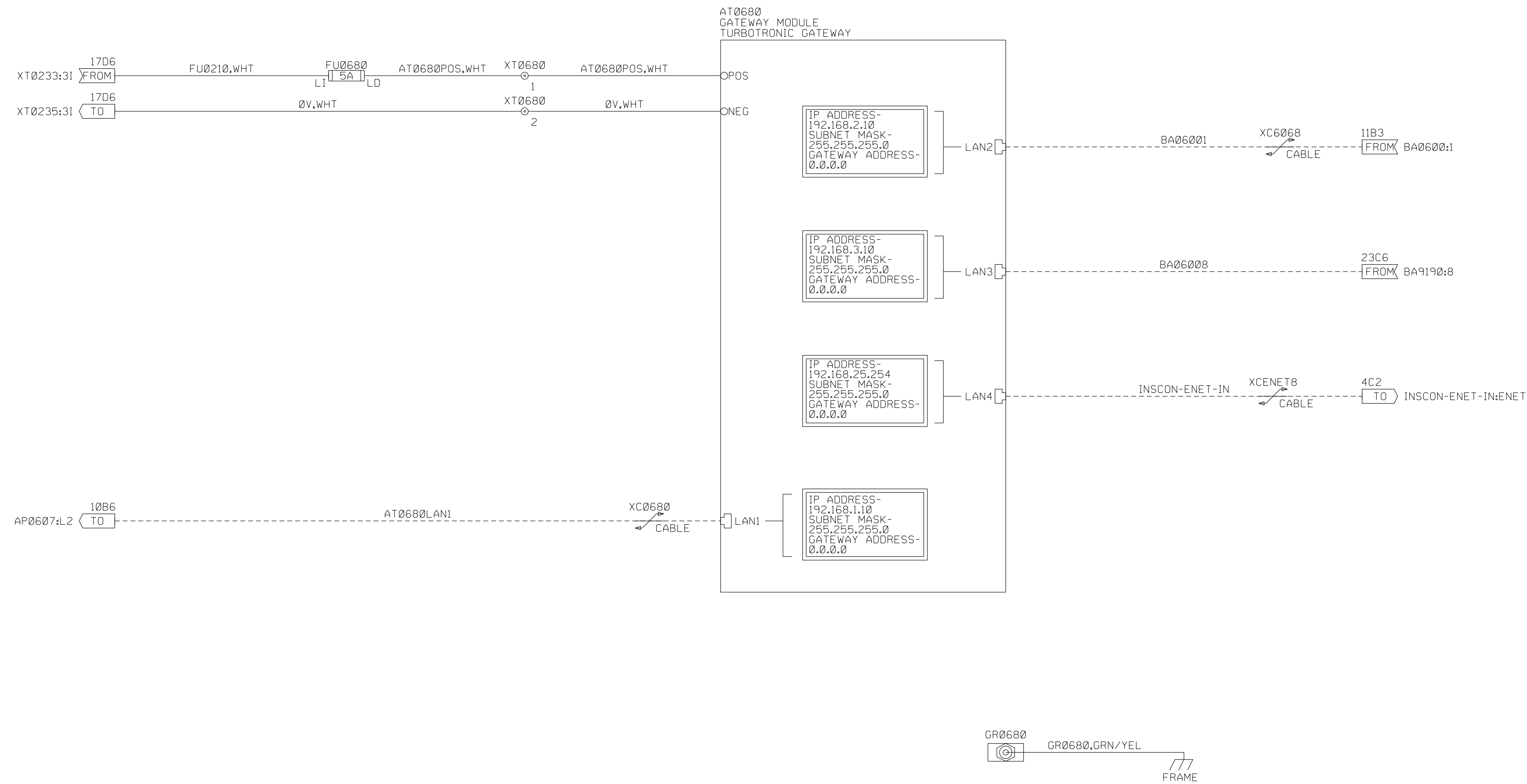
CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONNECTIVITY
 INSIGHT CONNECT

Solar Turbines
 A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 4	OF 141

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SWBNO-1

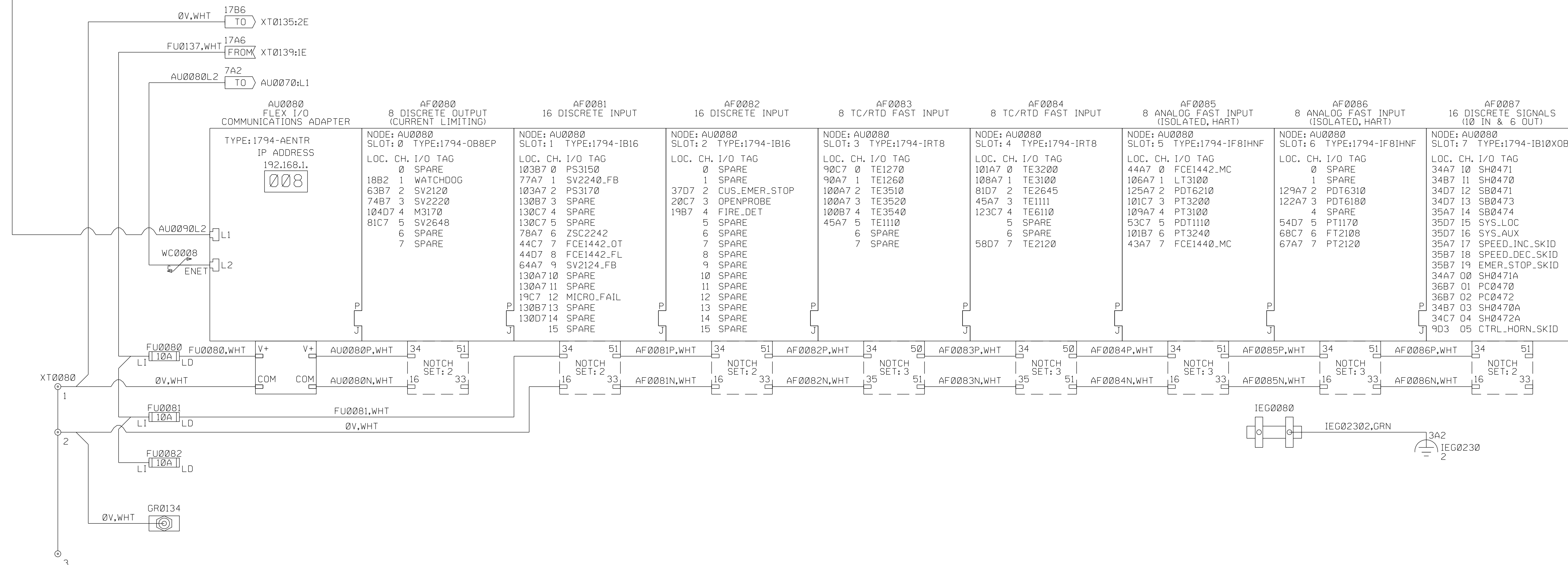
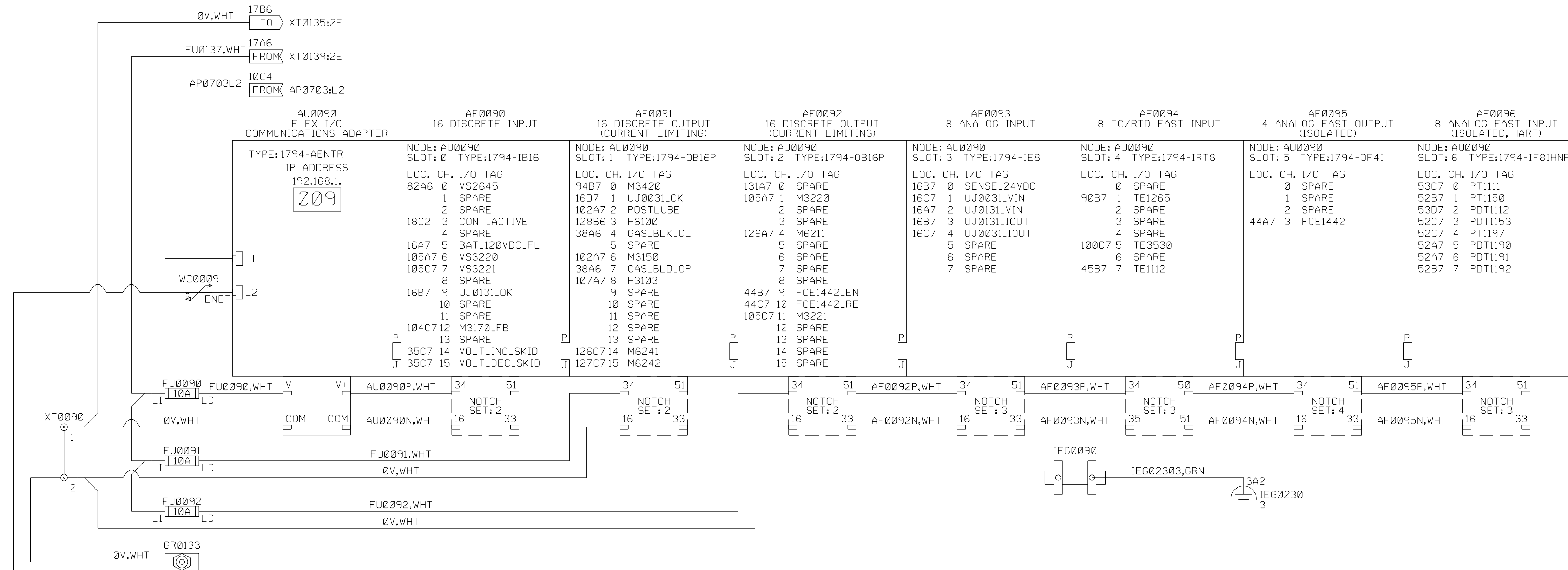


CUSTOMER SWBNO-1 SEWERAGE & WATER BOARD OF NEW ORLEANS		
DRAWING TITLE CARROLLTON POWER PLANT TURBINE 7		
TITAN 250 - GENERATOR SET ELECTRICAL LOOP SCHEMATIC CONNECTIVITY TURBOTRONIC GATEWAY		
Solar Turbines A Caterpillar Company		
DWG NO. 4F491-149447	DWG REV B	SHT REV A
SHEET 5 OF 141		

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 NODE 008 & 009

Solar Turbines

A Caterpillar Company

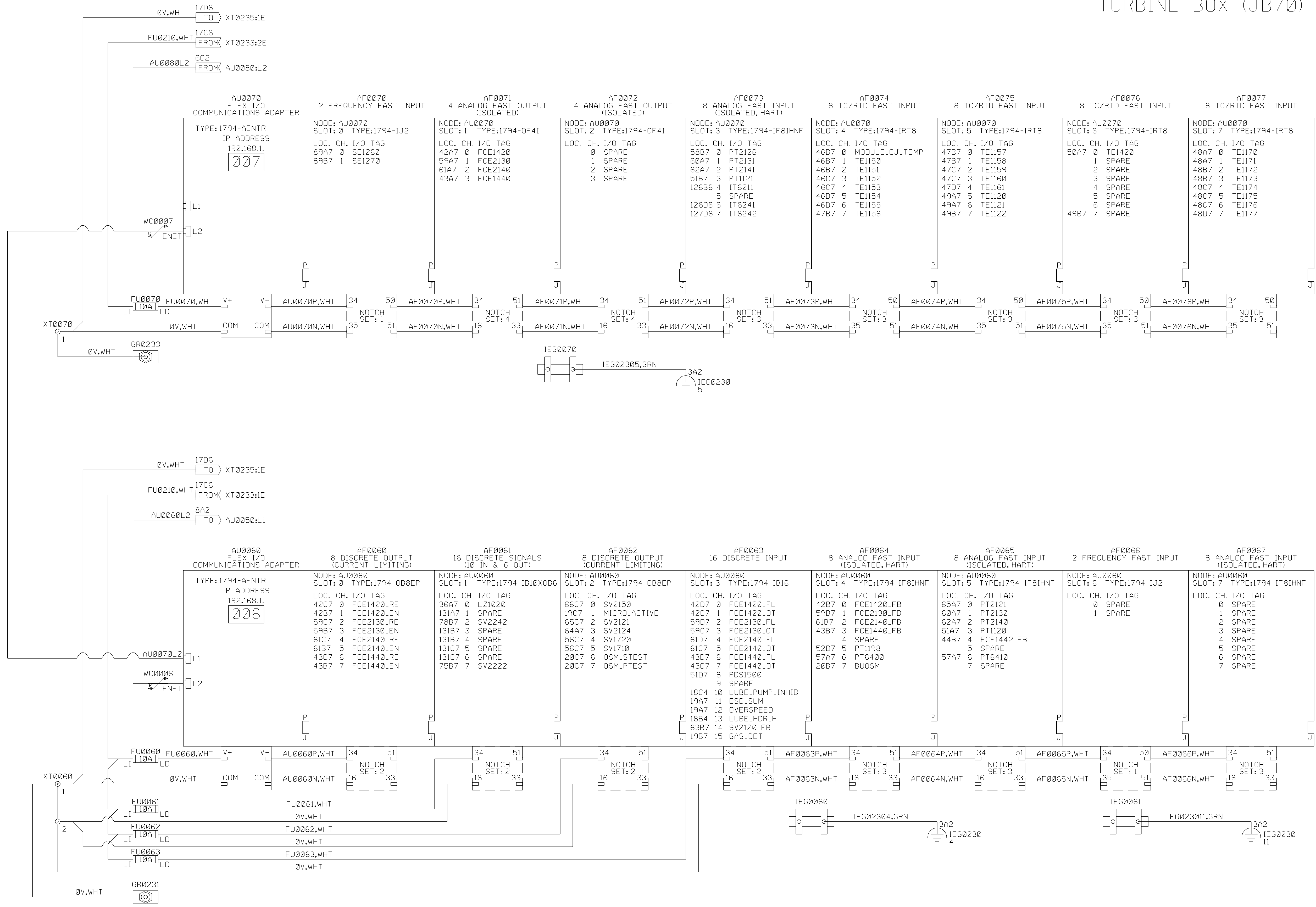
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 4F491-149447

DWG REV B	SHT REV B
SHEET 6 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBN0-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
NODE 006 & 007

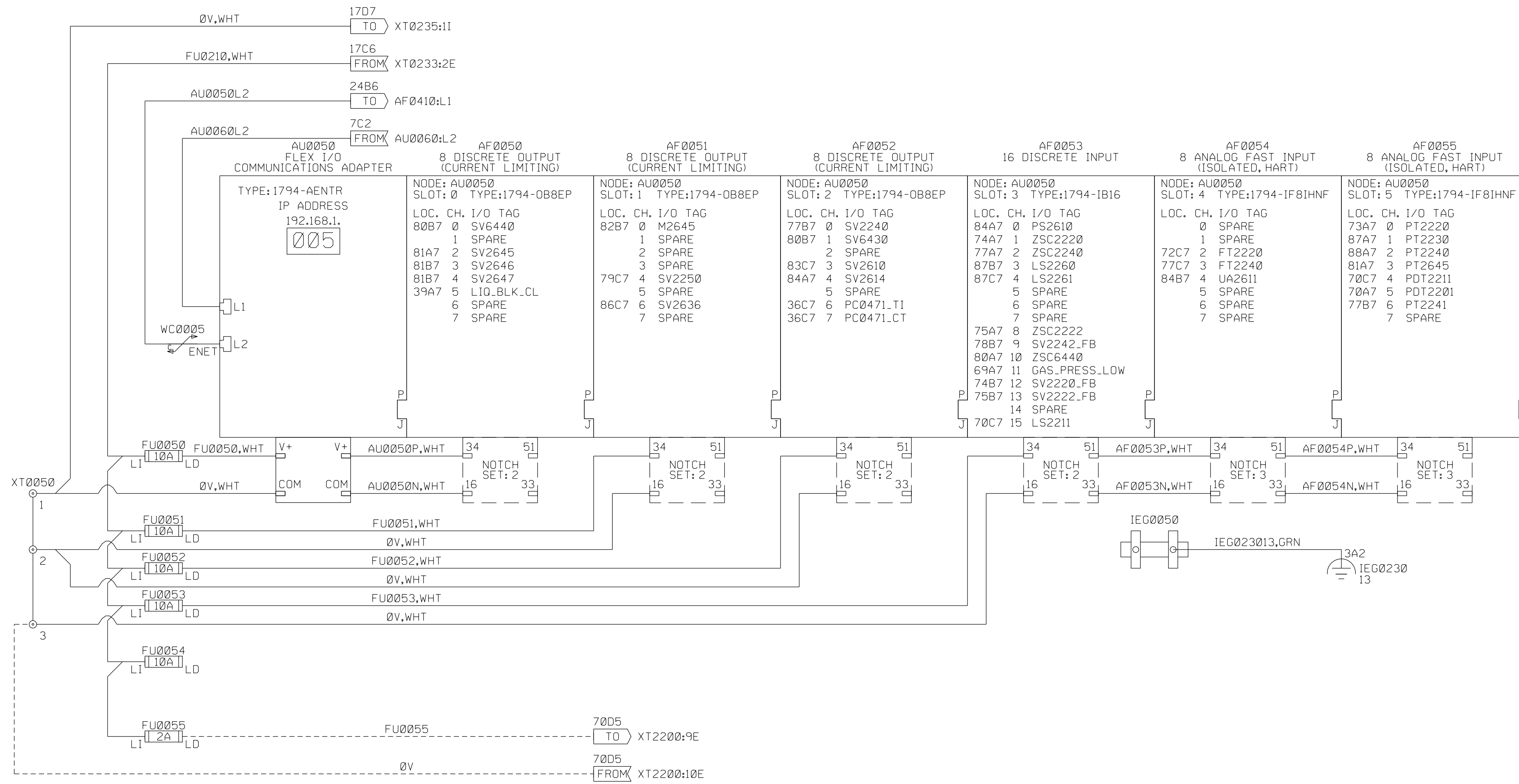
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 7 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
NODE 005 (LIQUID FUEL)

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A Caterpillar Company

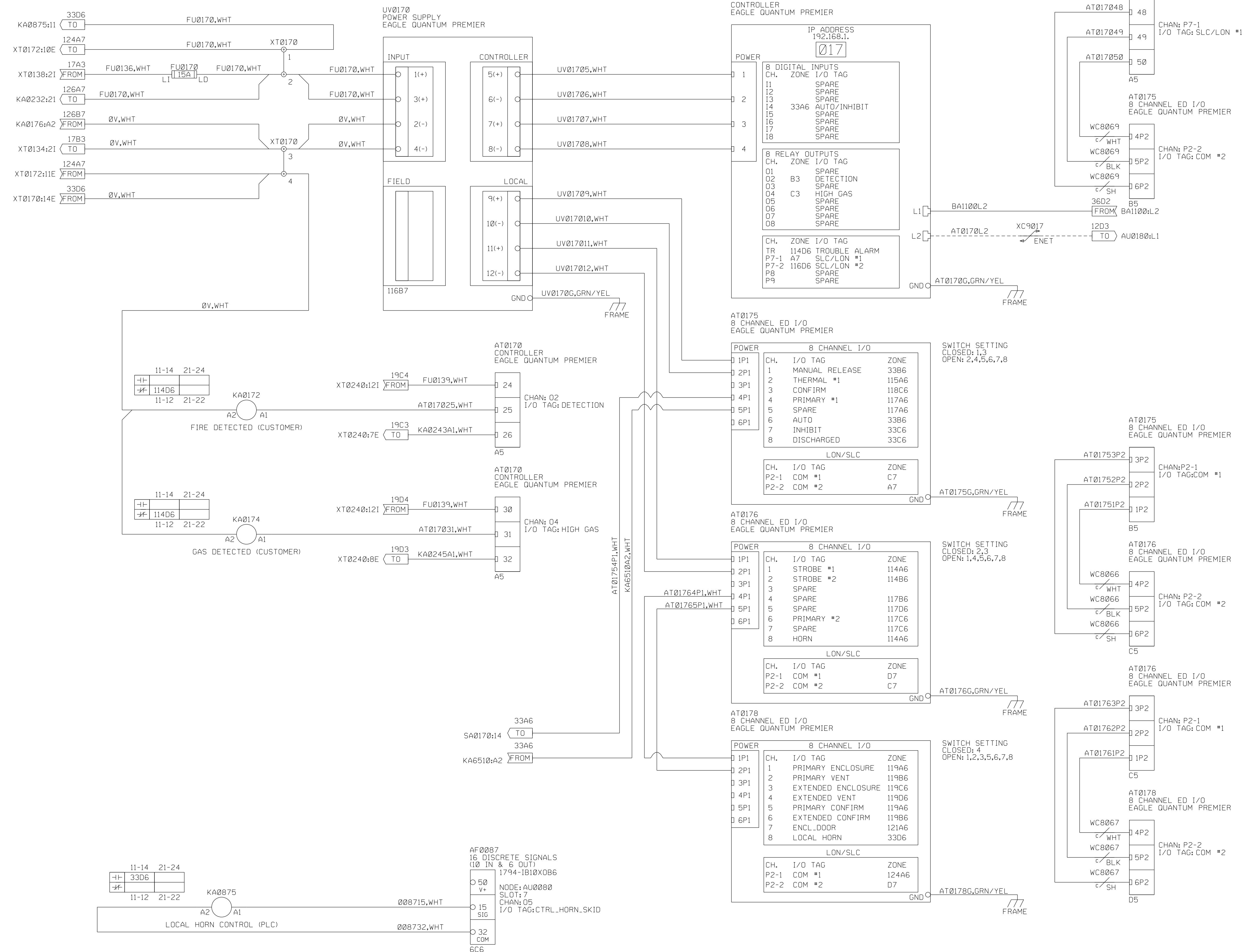
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DWG REV B SHT REV A
SHEET 8 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
NODE 017 (FIRE & GAS)

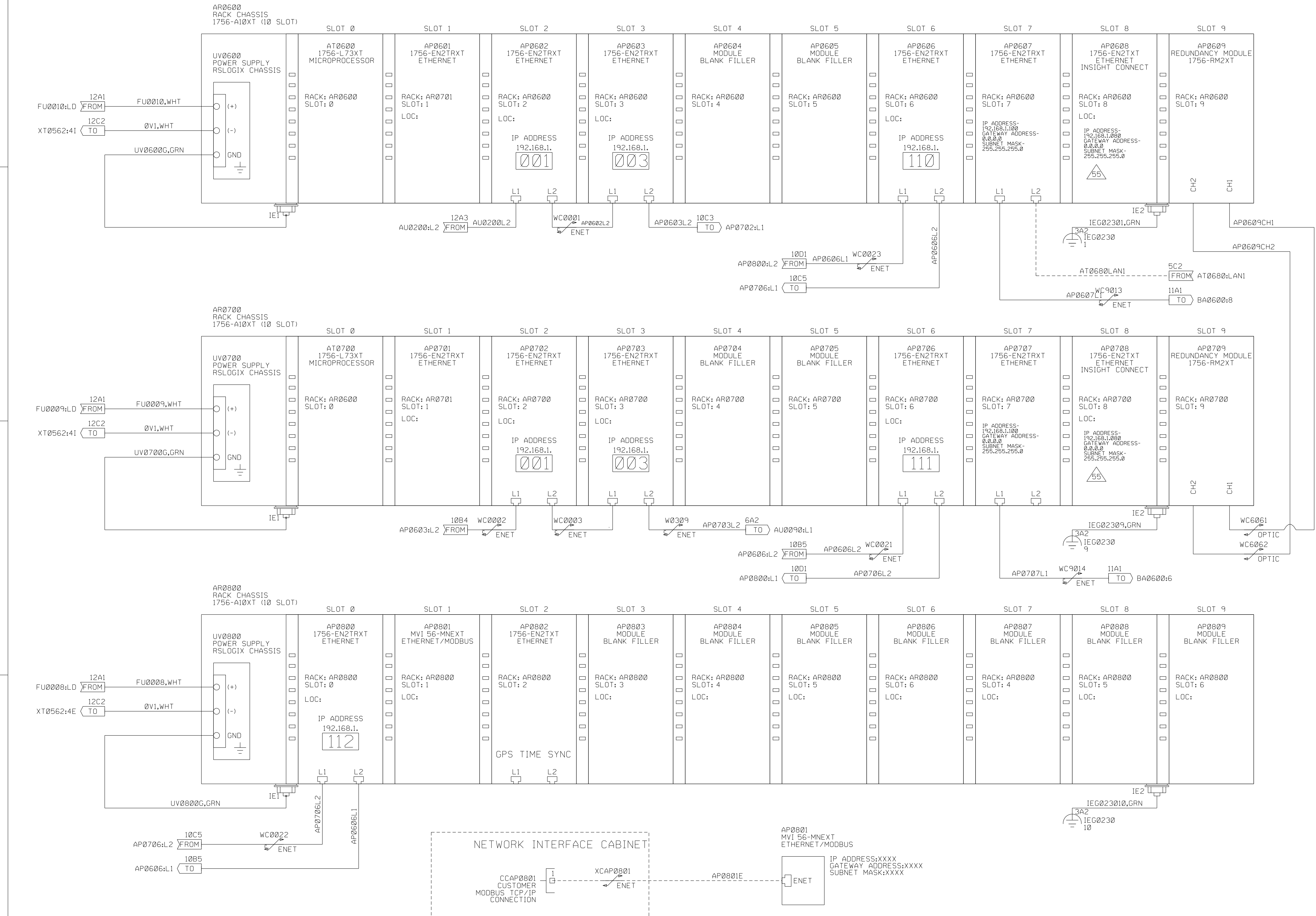
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A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B
SHT REV B
SHEET 9 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



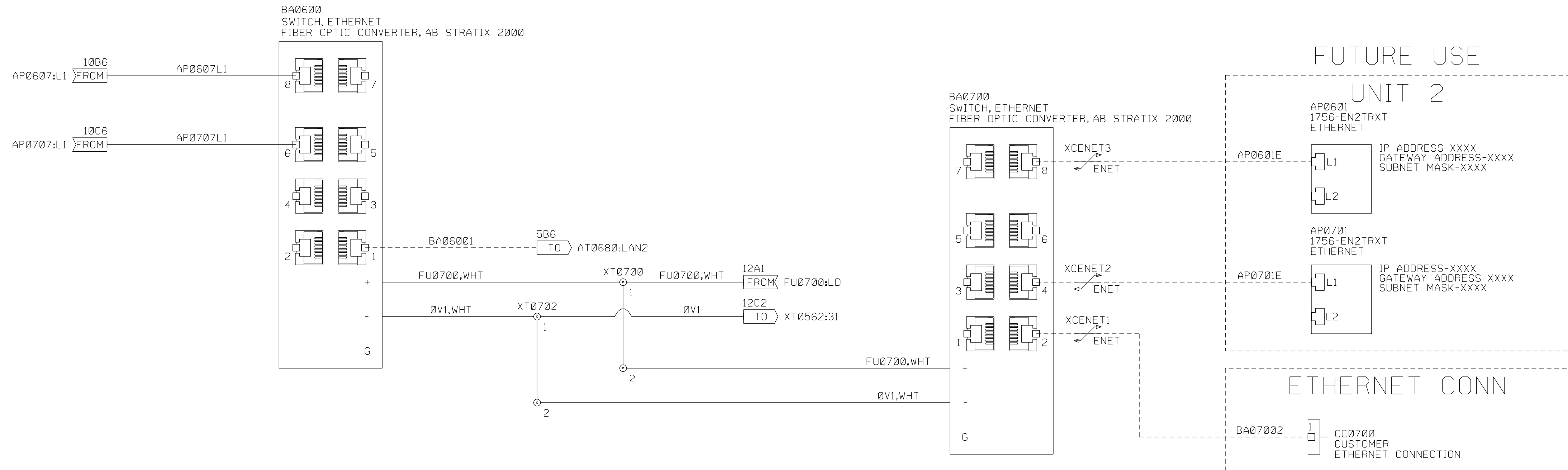
CUSTOMER
SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 PROGRAMMABLE LOGIC CONTROLLER

Solar Turbines
 A Caterpillar Company

DRAWING NO.
4F491-149447

DWG REV B SHT REV B
 SHEET 10 OF 141

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CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 DEVICE LEVEL RING MAPPING

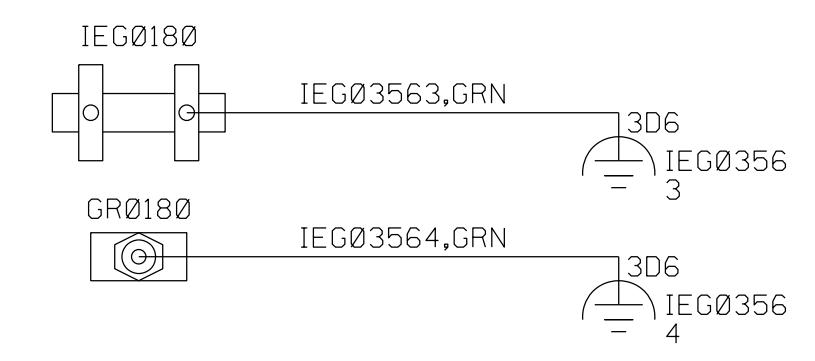
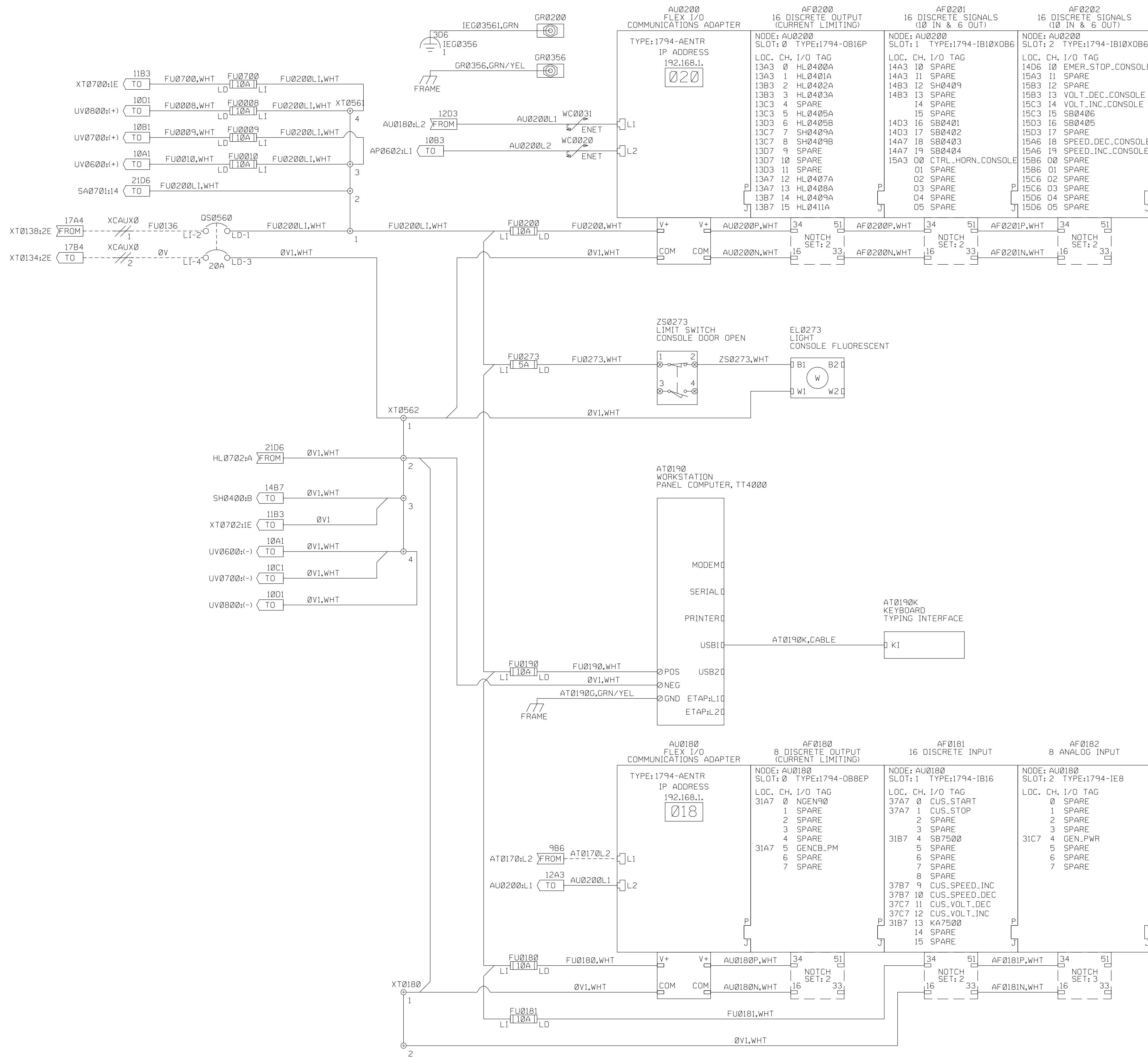
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 11	OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 NODE 18, 19 & 20 (HMI TT4000)

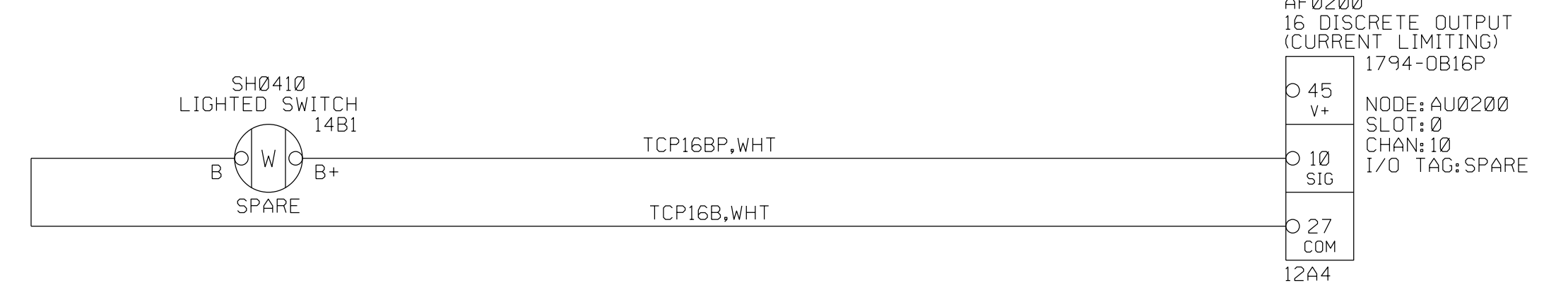
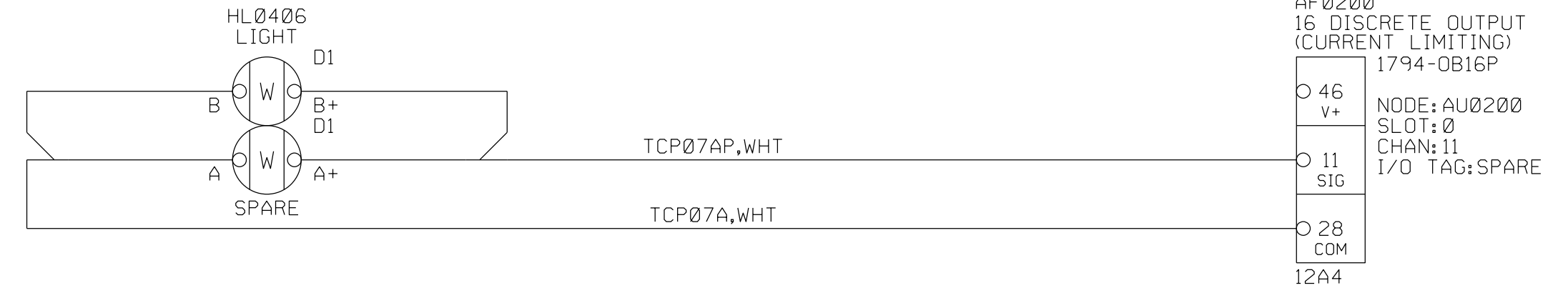
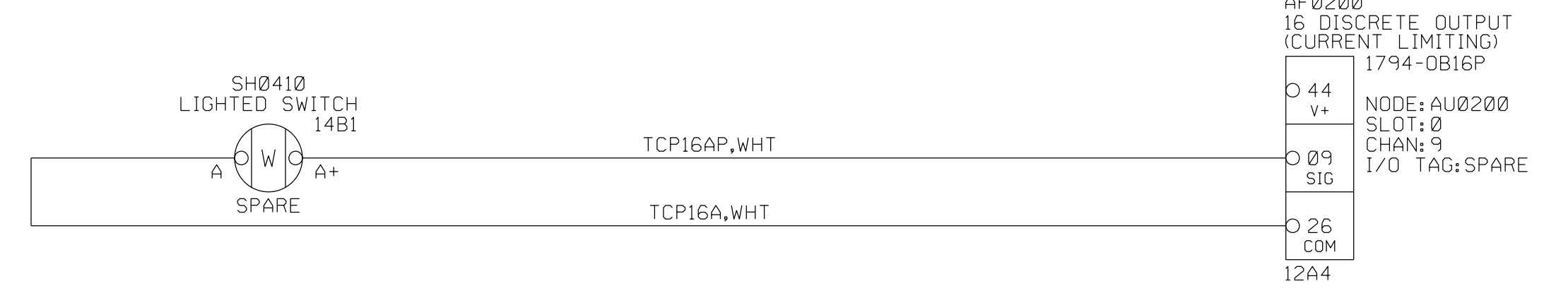
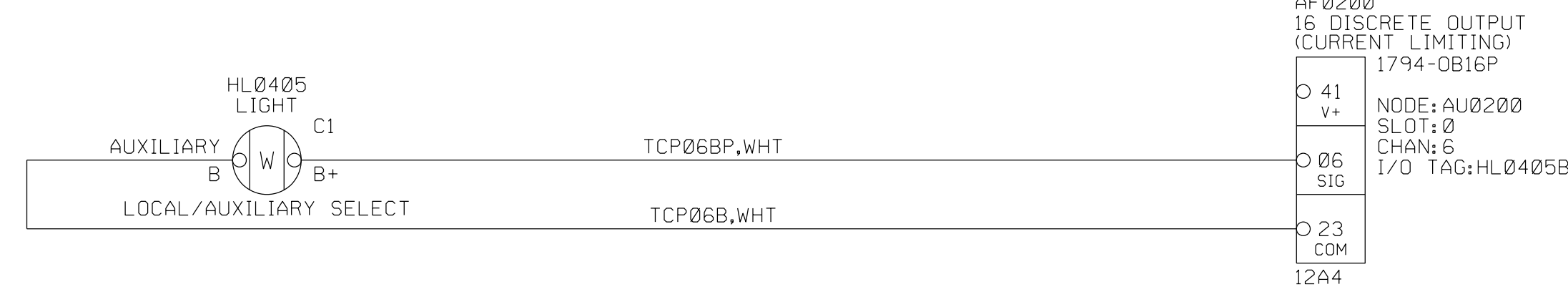
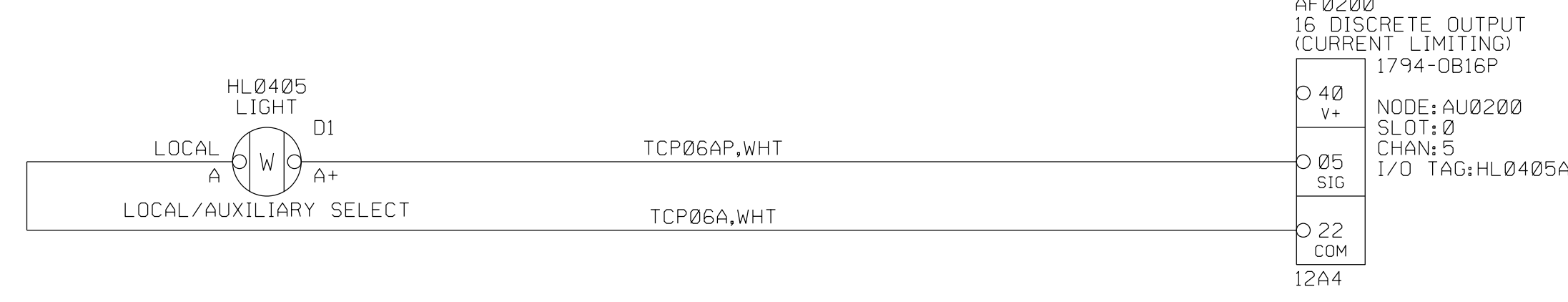
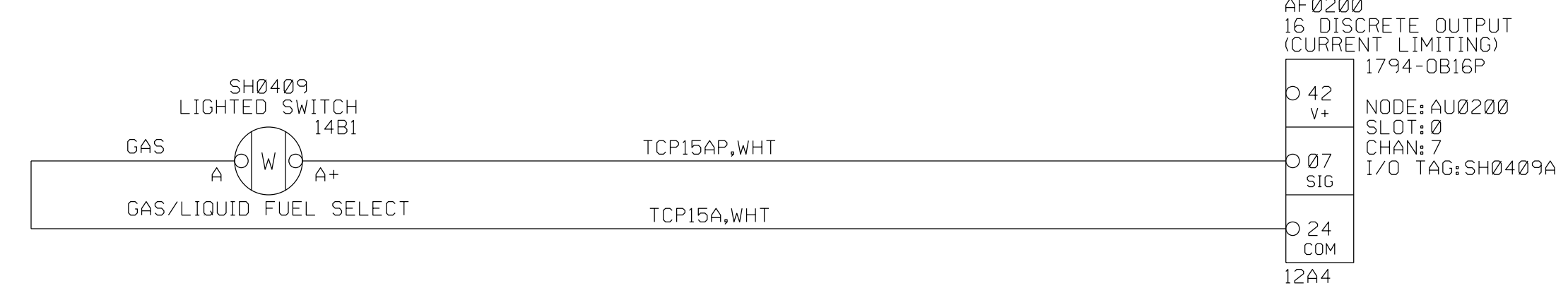
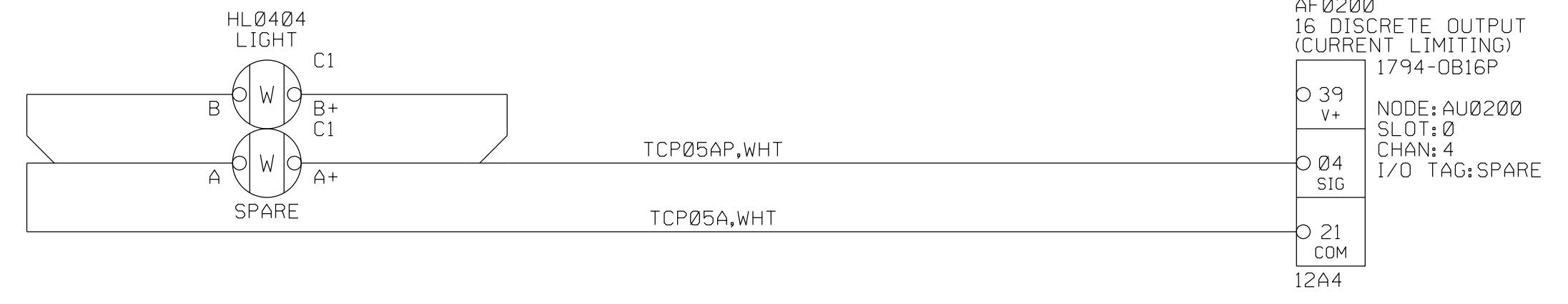
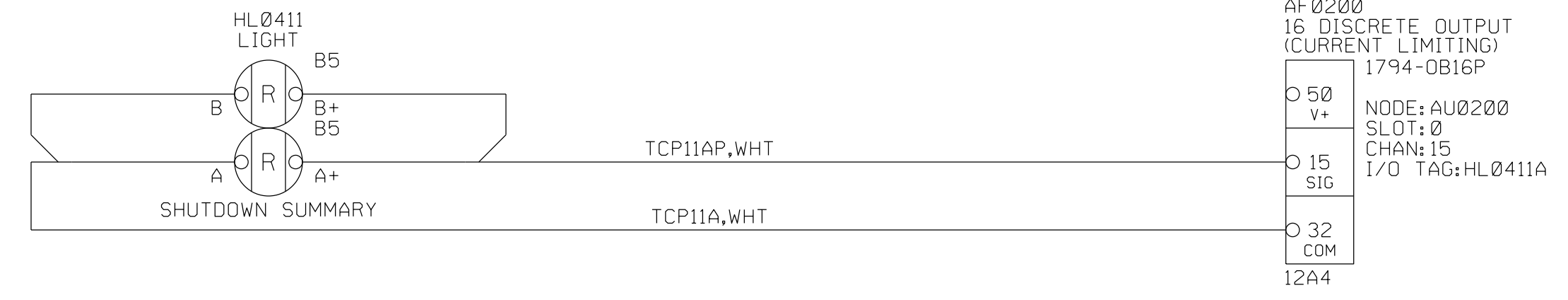
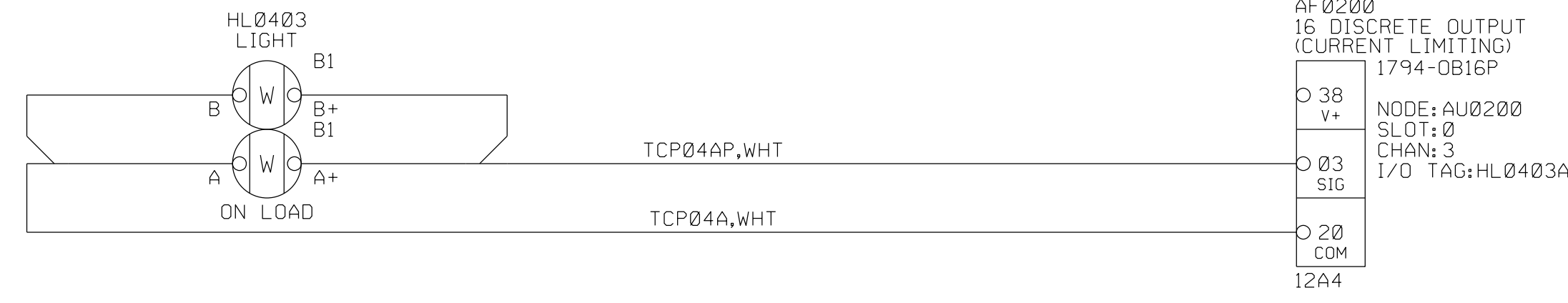
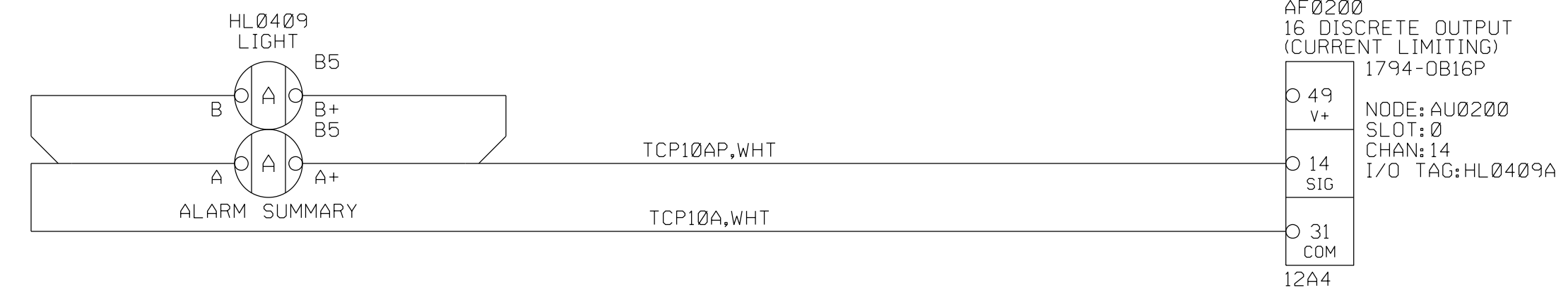
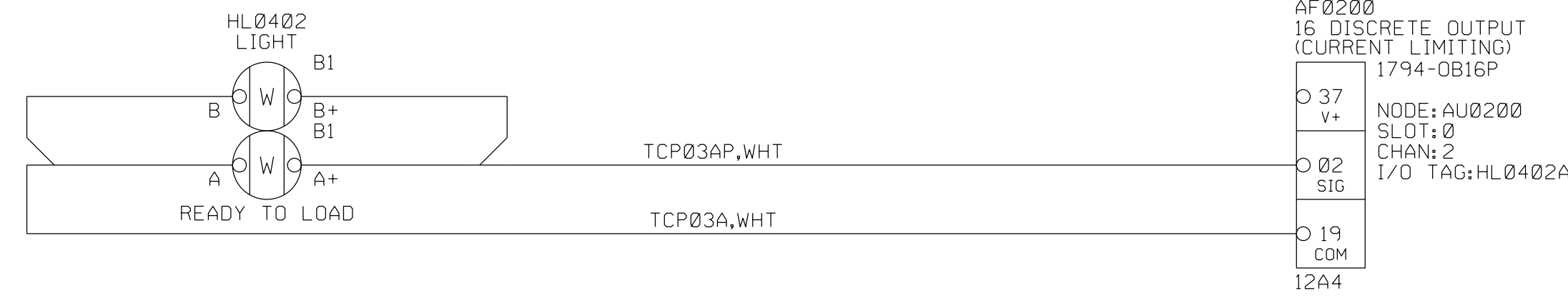
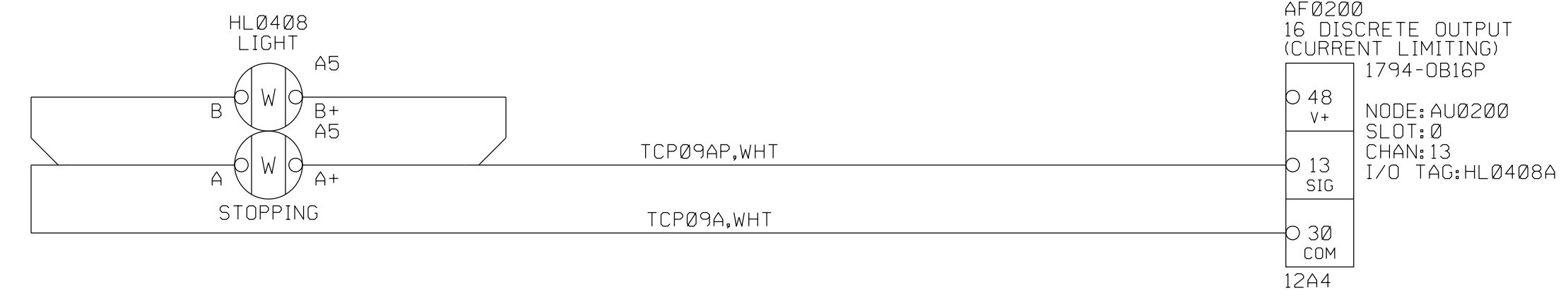
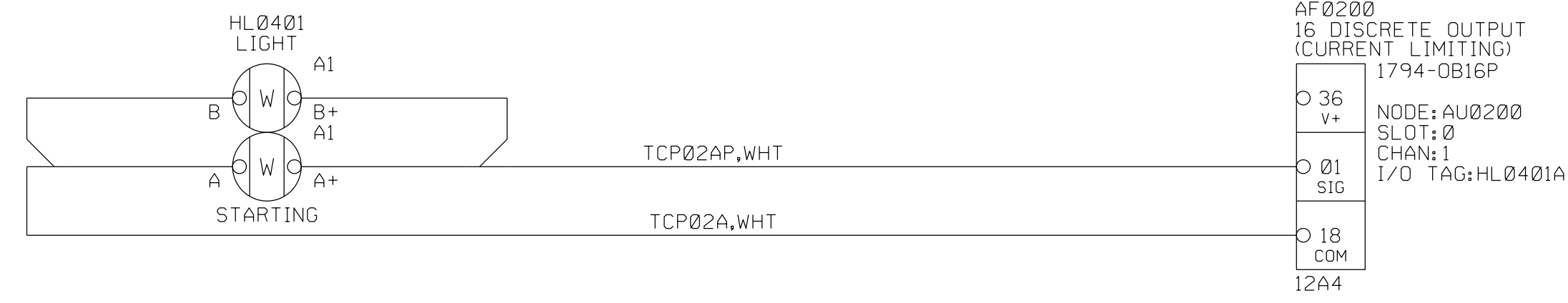
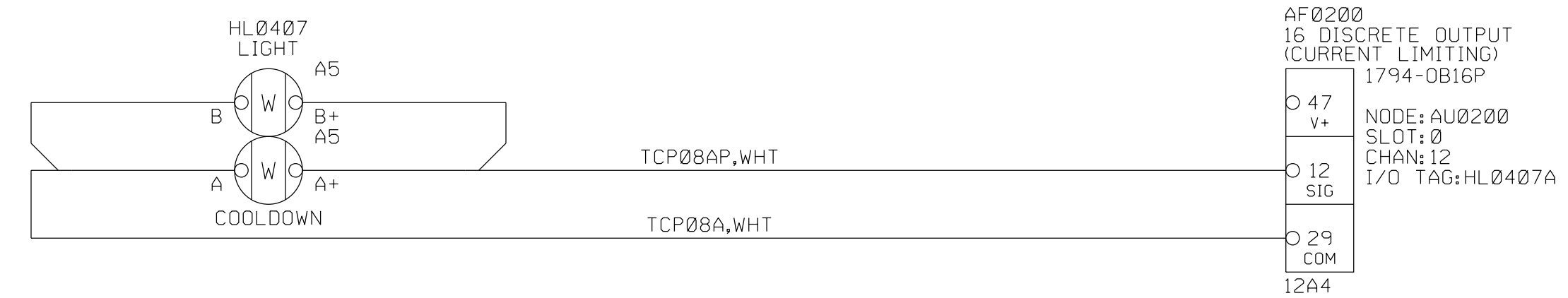
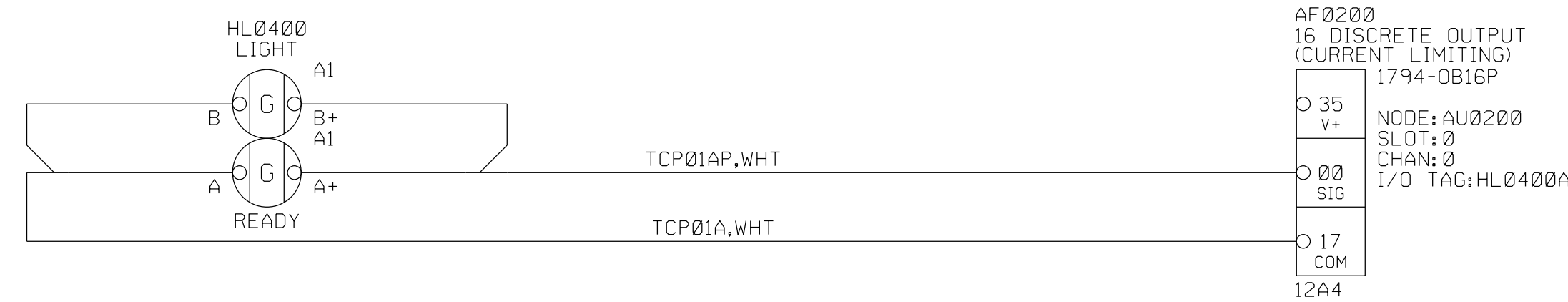
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447
 DWG REV B SHT REV A
 SHEET 12 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
NODE 020 (TURBINE CONTROL PANEL)

Solar Turbines
A Caterpillar Company

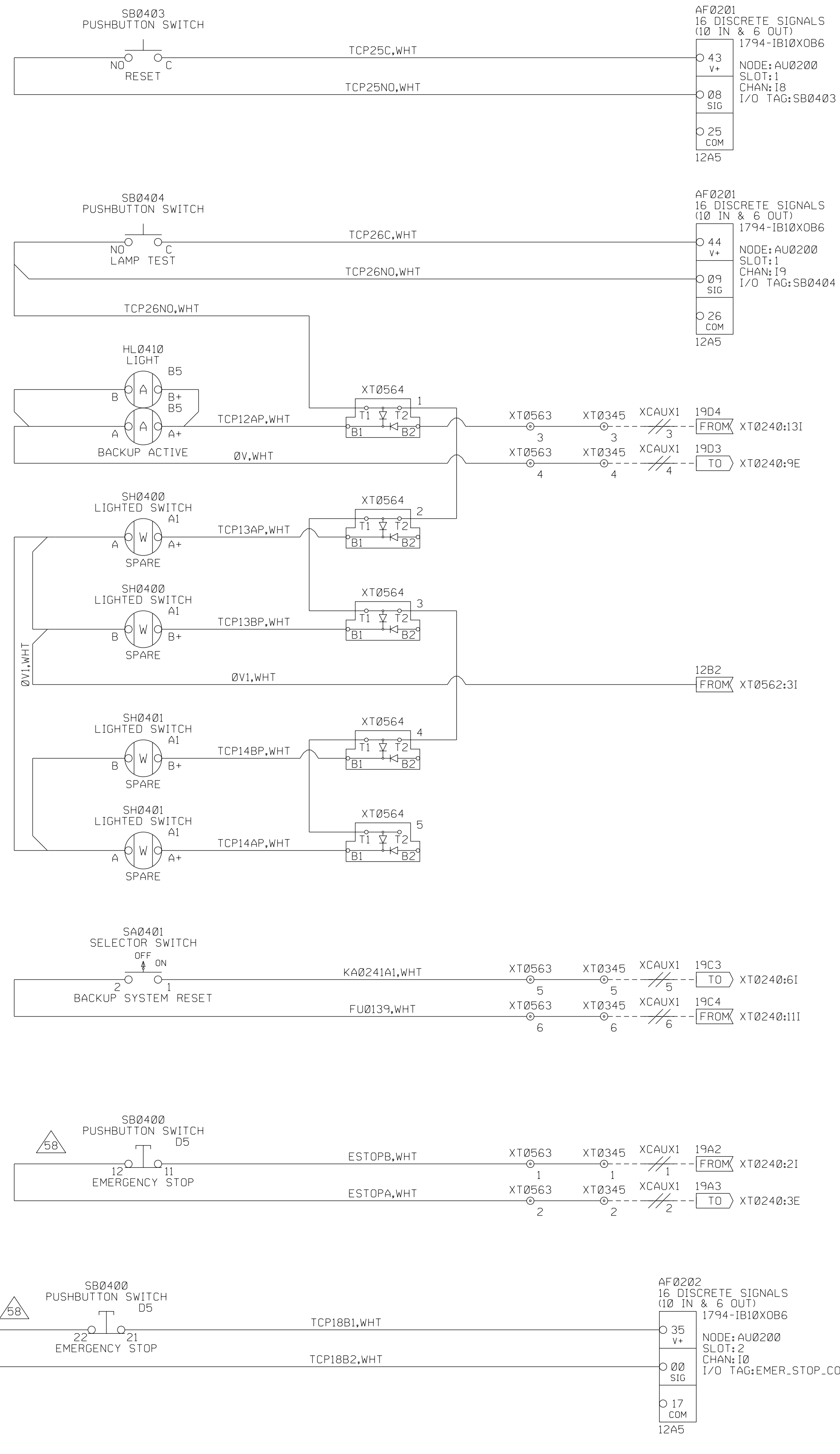
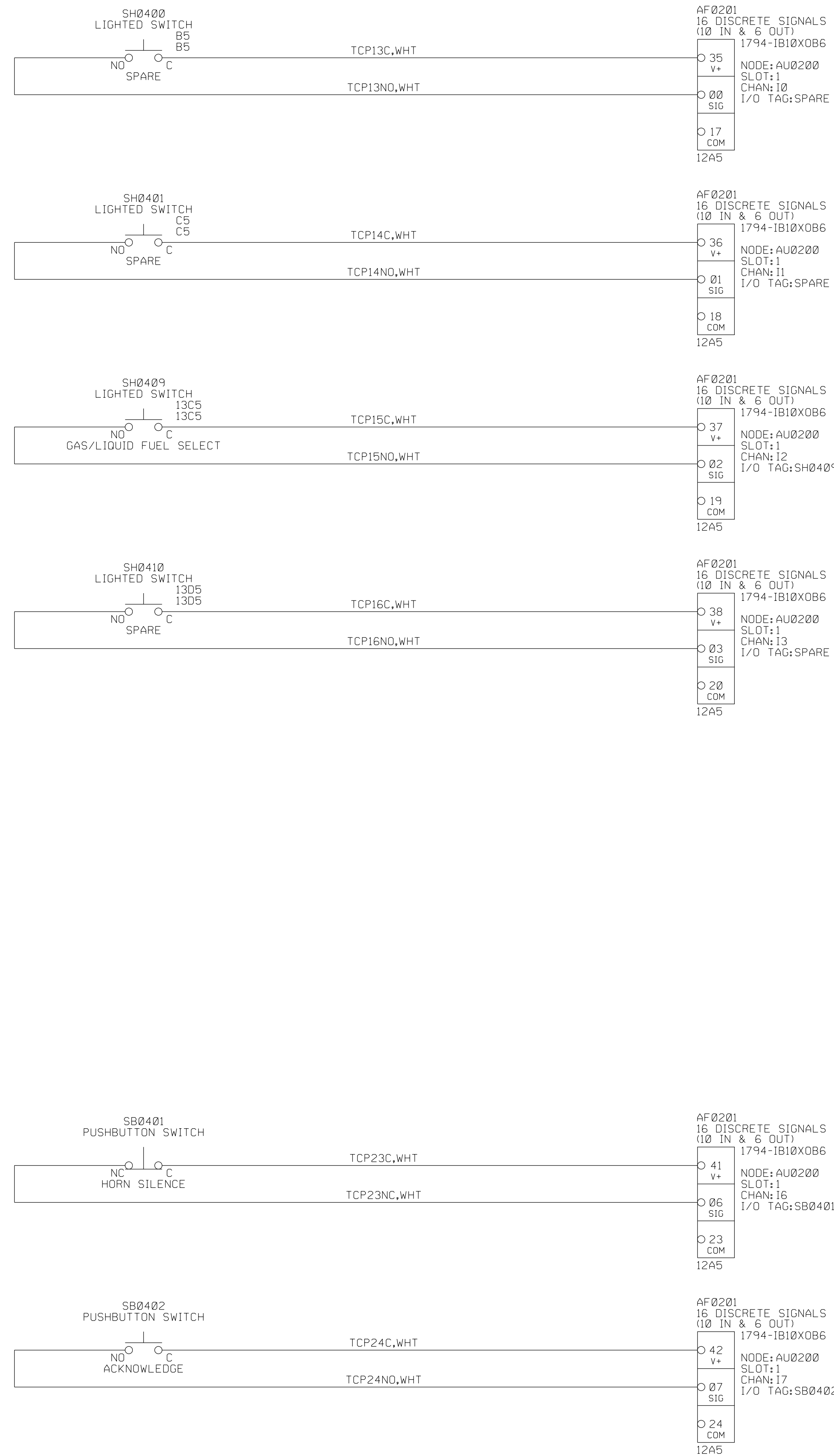
DRAWING NO.
4F491-149447

DWG REV B
SHT REV A
SHEET 13 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
NODE 020 (TURBINE CONTROL PANEL)

Solar Turbines
A Caterpillar Company

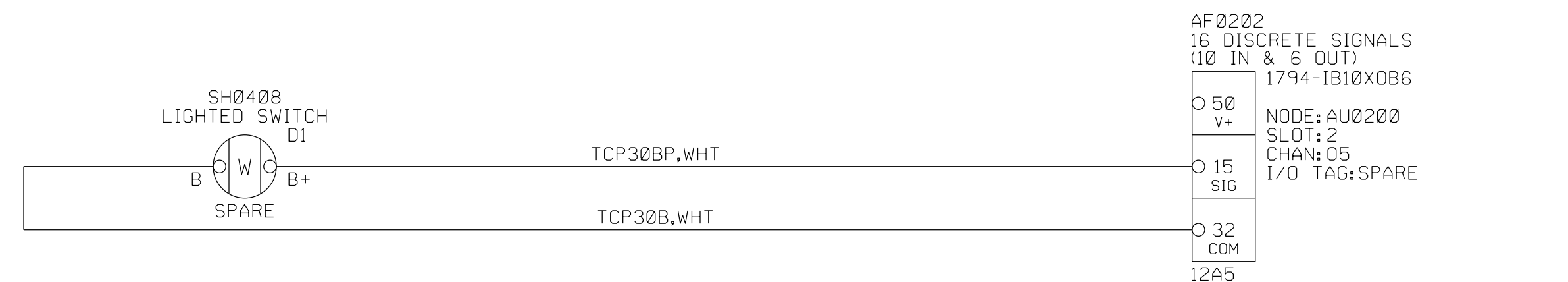
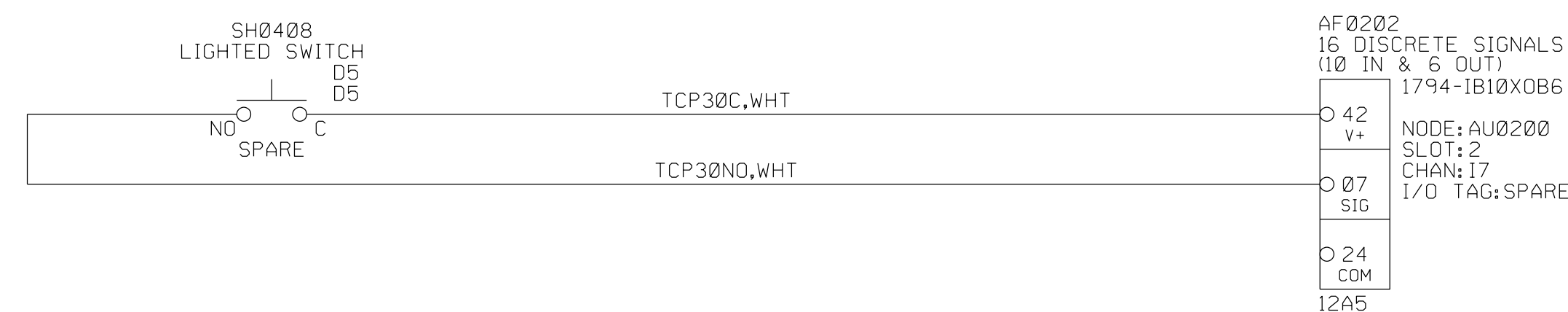
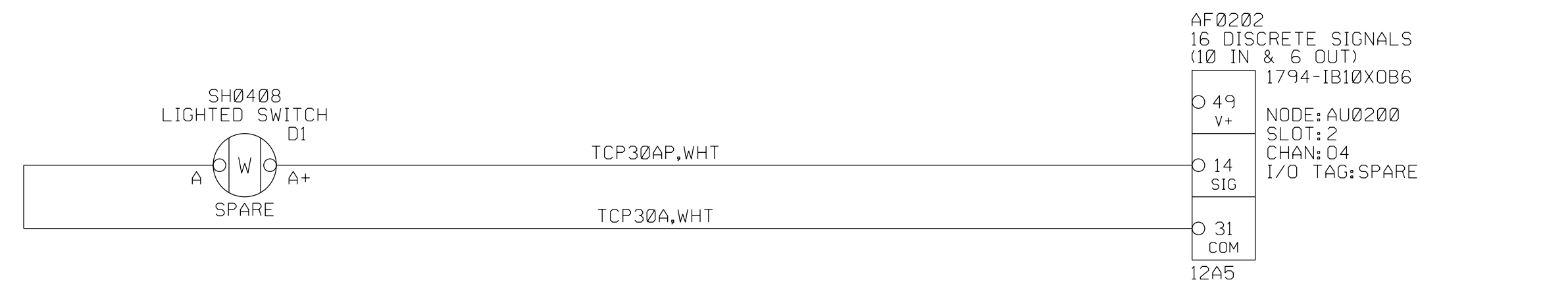
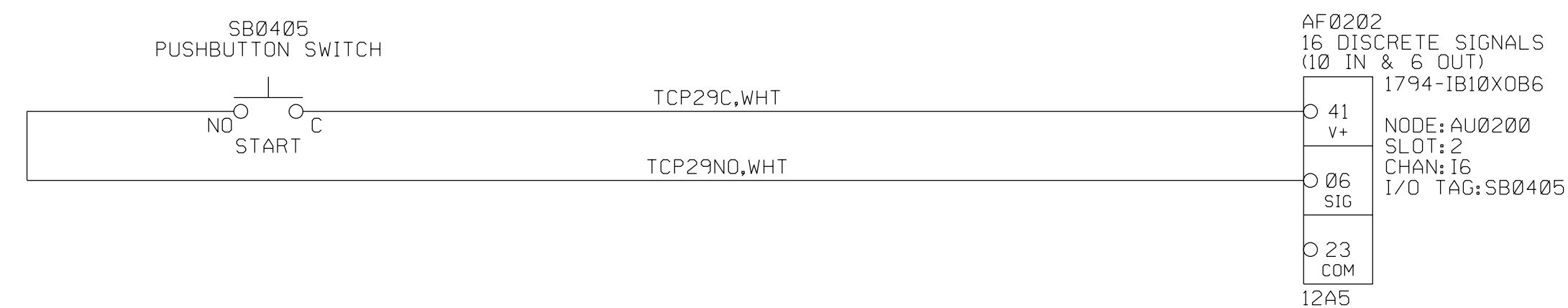
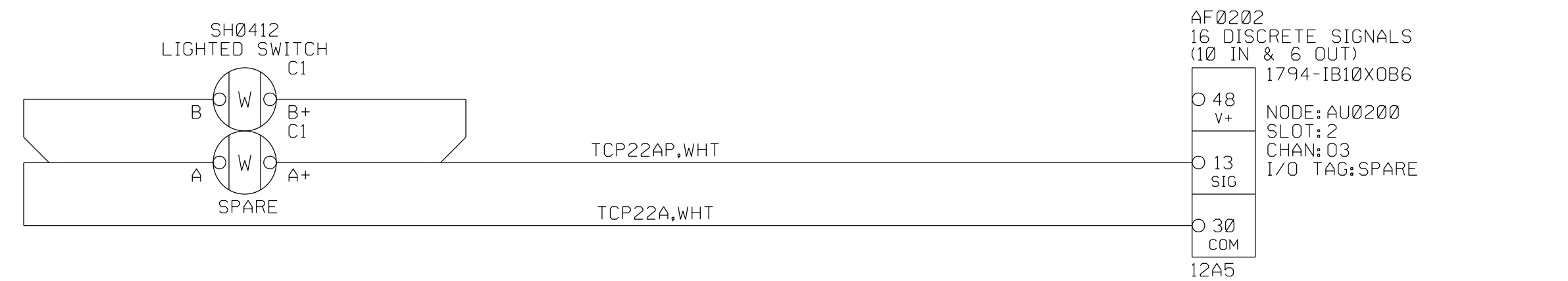
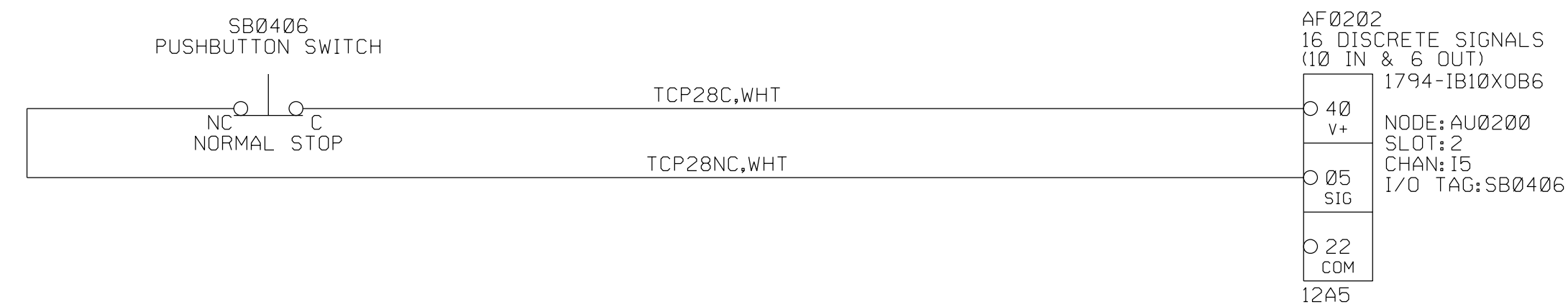
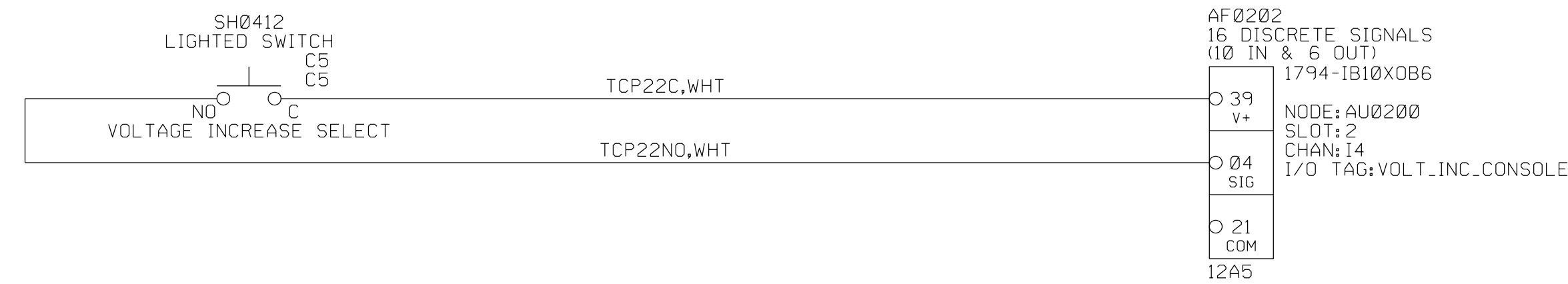
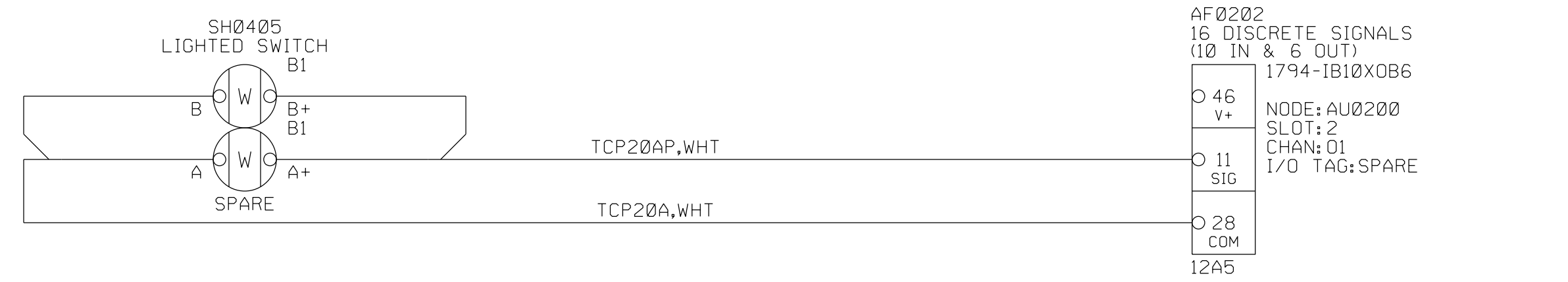
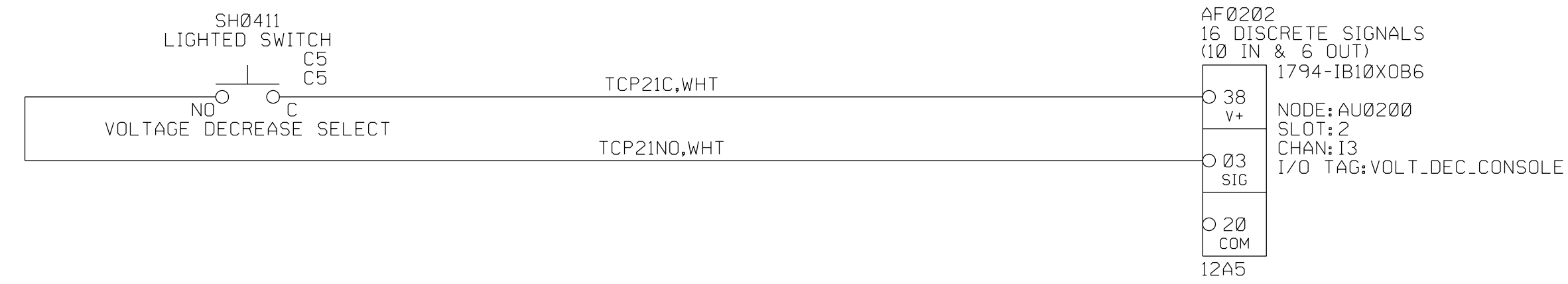
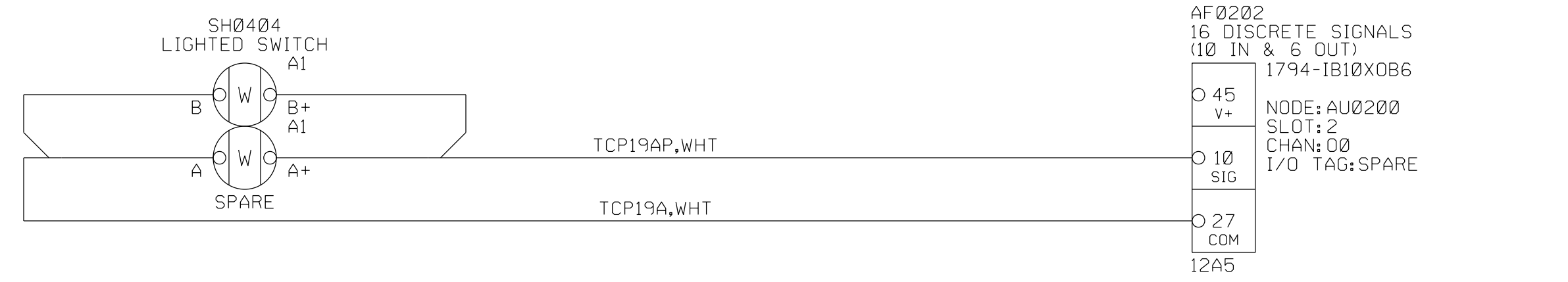
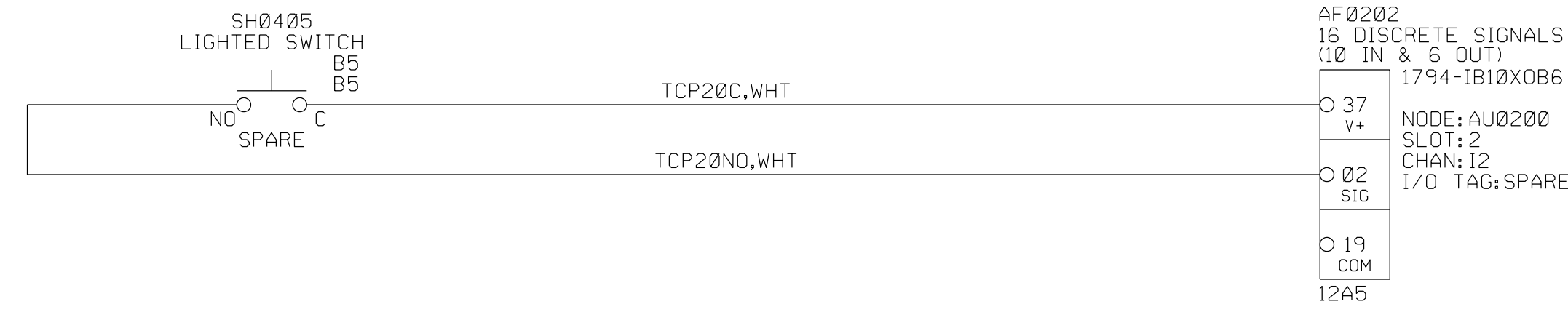
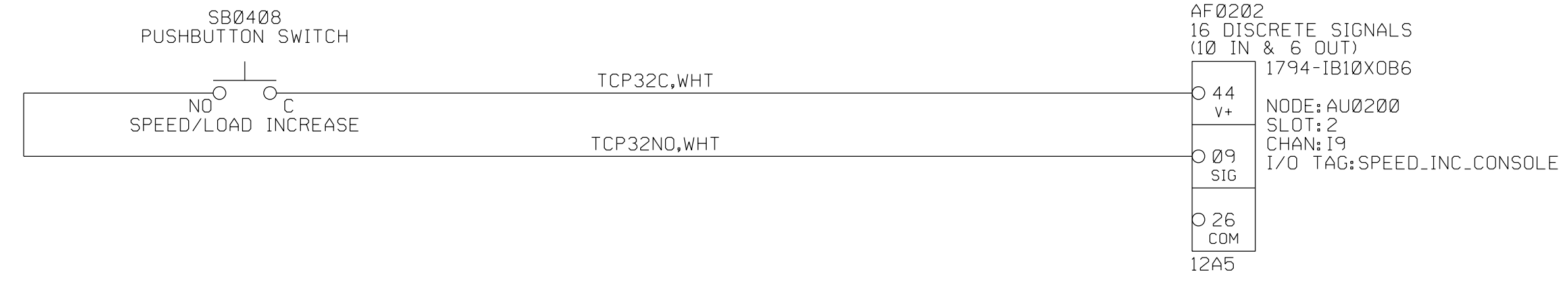
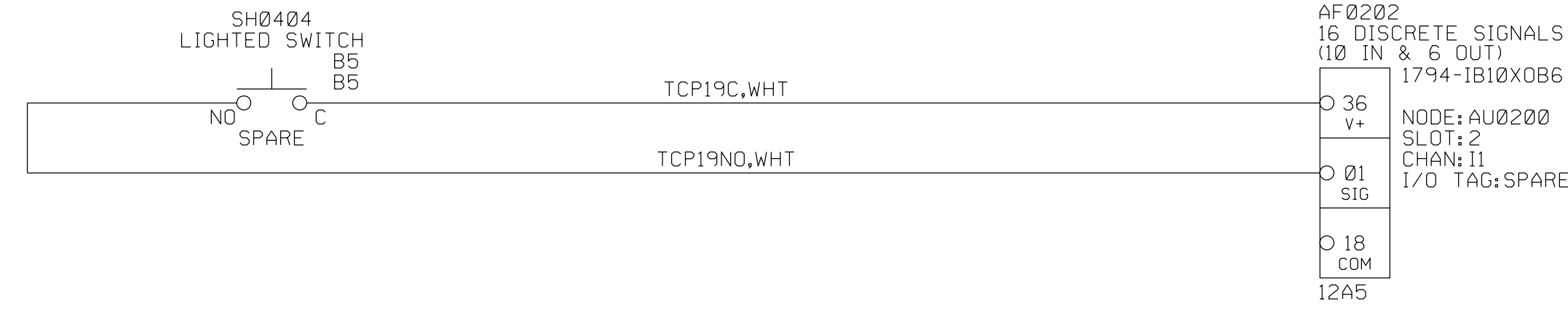
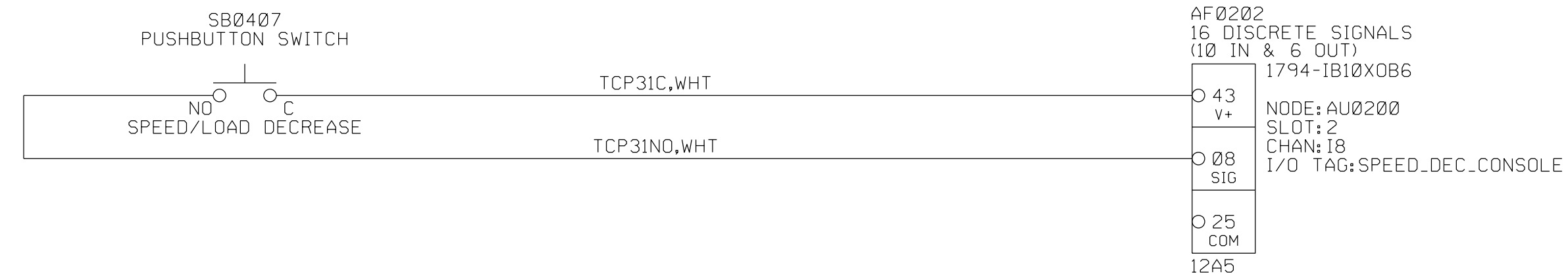
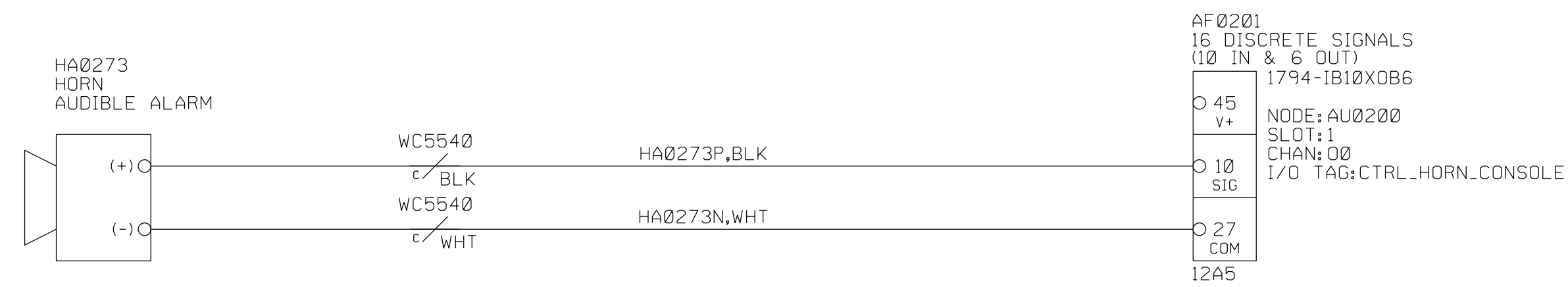
DRAWING NO.
4F491-149447

DWG REV B
SHT REV A
SHEET 14 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

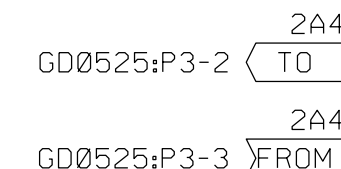


CUSTOMER		
SWBNO-1		
SEWERAGE & WATER BOARD OF NEW ORLEANS		
CARROLLTON POWER PLANT TURBINE 7		
DRAWING TITLE		
TITAN 250 - GENERATOR SET		
ELECTRICAL LOOP SCHEMATIC		
CONTROLS SYSTEM		
NODE 020 (TURBINE CONTROL PANEL)		
Solar Turbines		
A Caterpillar Company		
DRAWING NO.	DWG REV	SHT REV
4F491-149447	B	A
SHEET		15 OF 141

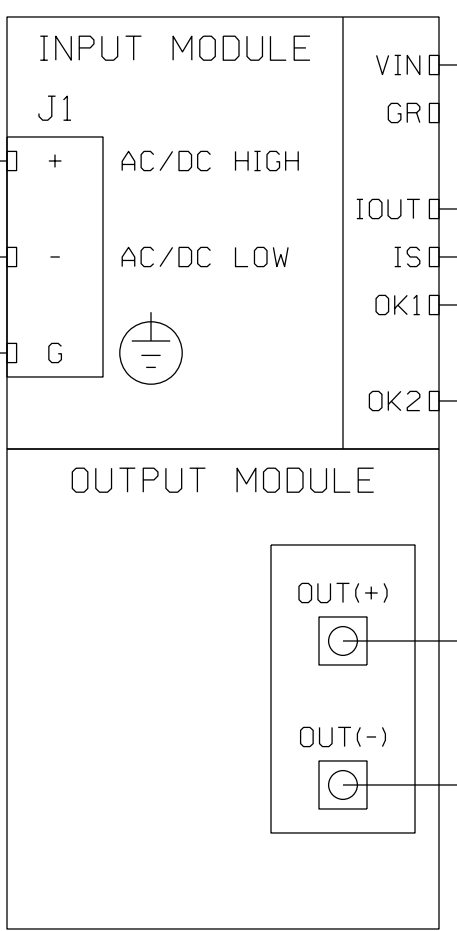
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

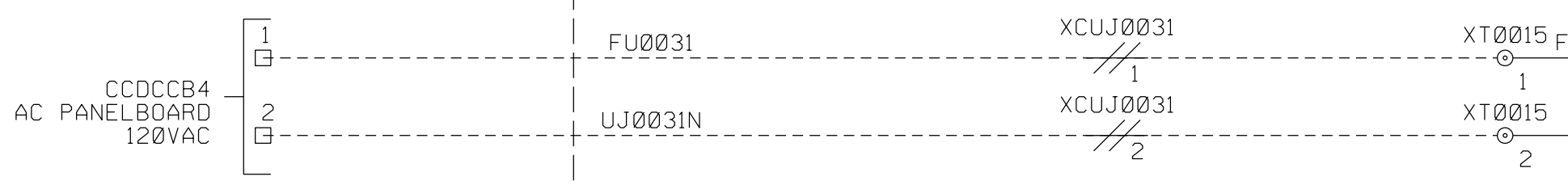
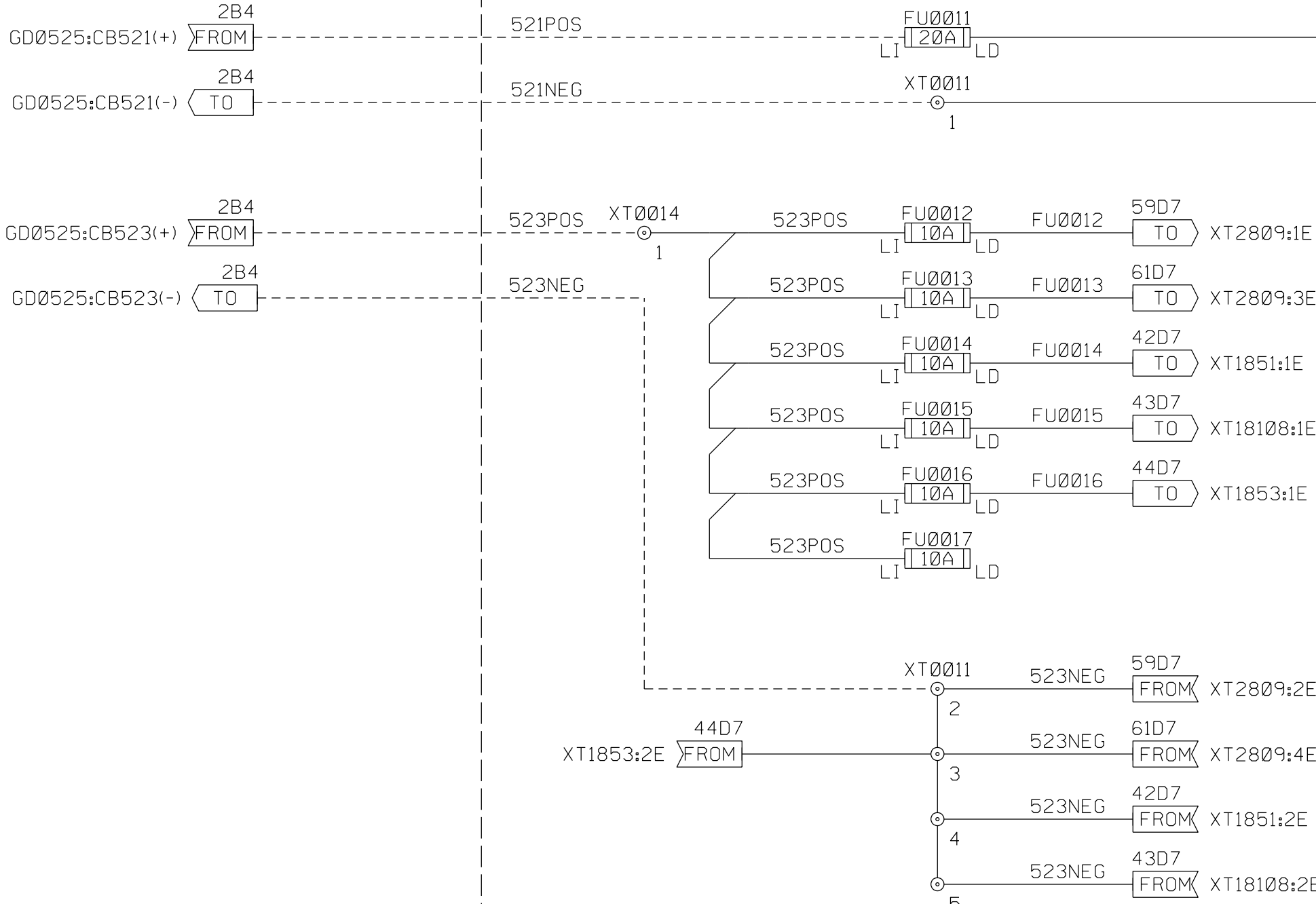
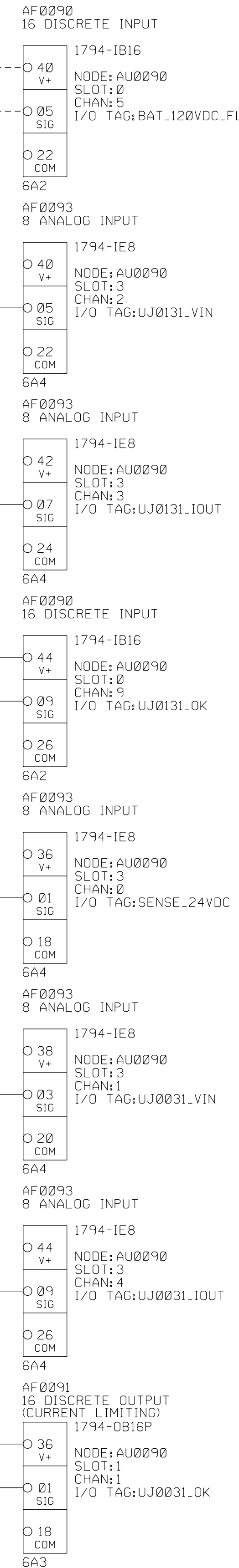
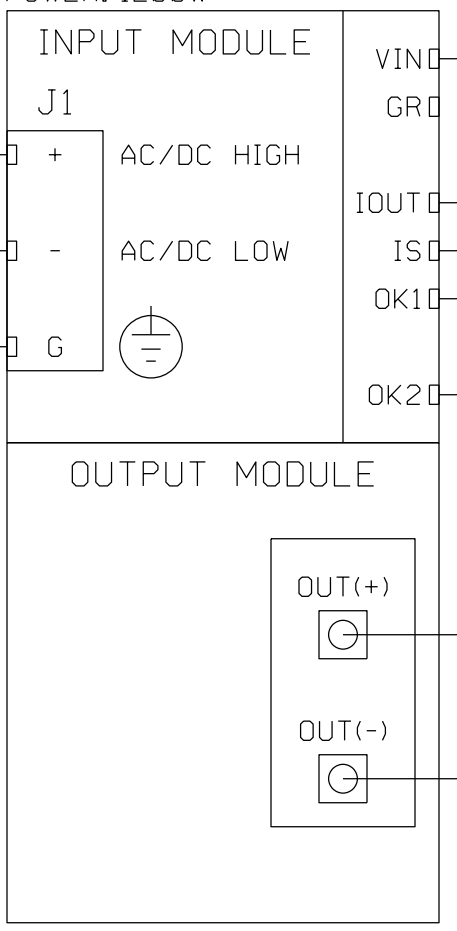
BOP EER
BATTERY CHARGER



UJ0131
POWER CONVERTER
AC/DC INPUT TO 28V DC OUTPUT
INPUT VOLTAGE: 100-240VAC;
90-340VDC
POWER: 1200W



UJ0031
POWER CONVERTER
AC/DC INPUT TO 28V DC OUTPUT
INPUT VOLTAGE: 100-240VAC;
90-340VDC
POWER: 1200W



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
MAIN POWER SUPPLY

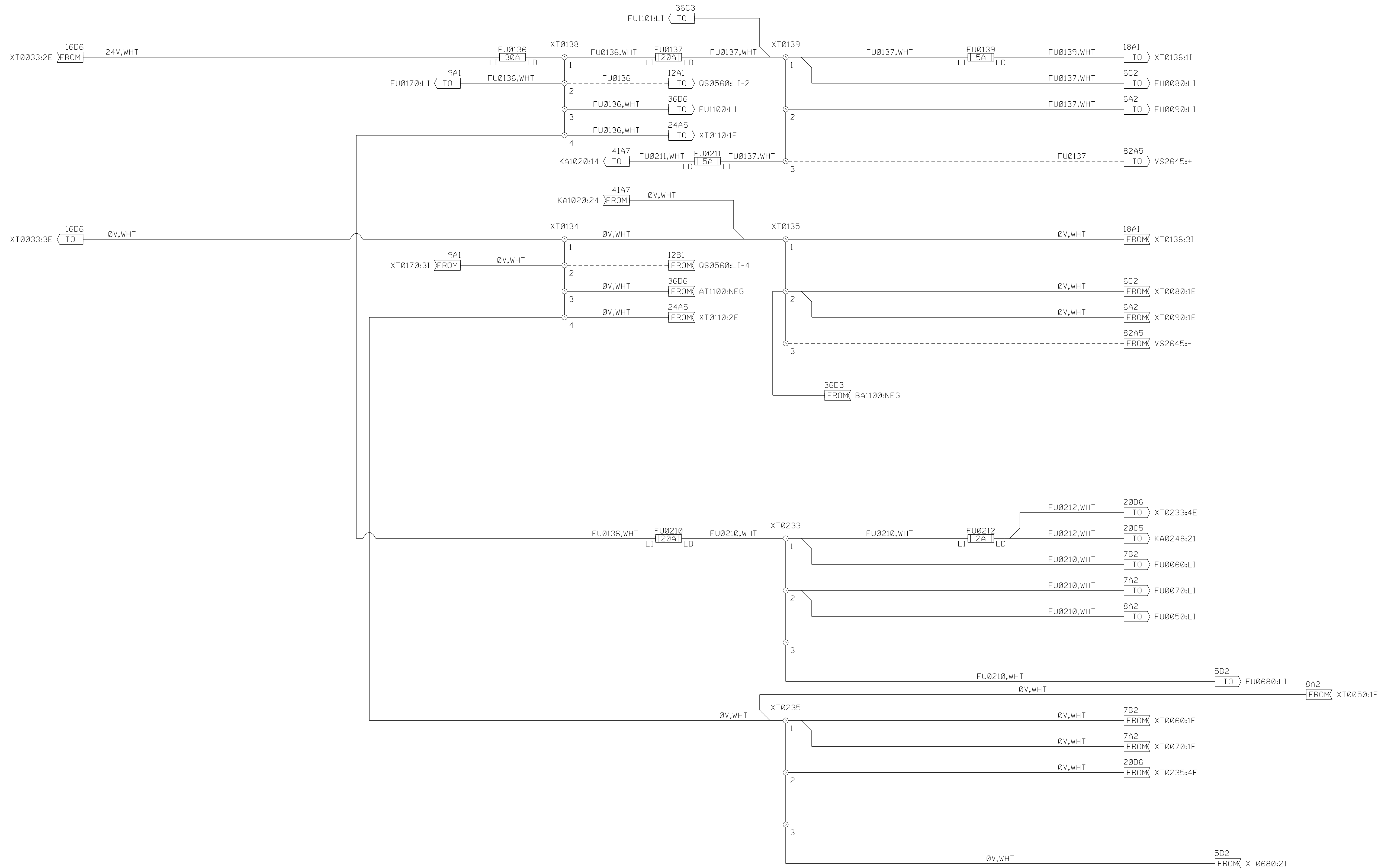
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWC REV B SHT REV B
SHEET 16 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 MAIN POWER DISTRIBUTION

Solar Turbines
 A Caterpillar Company

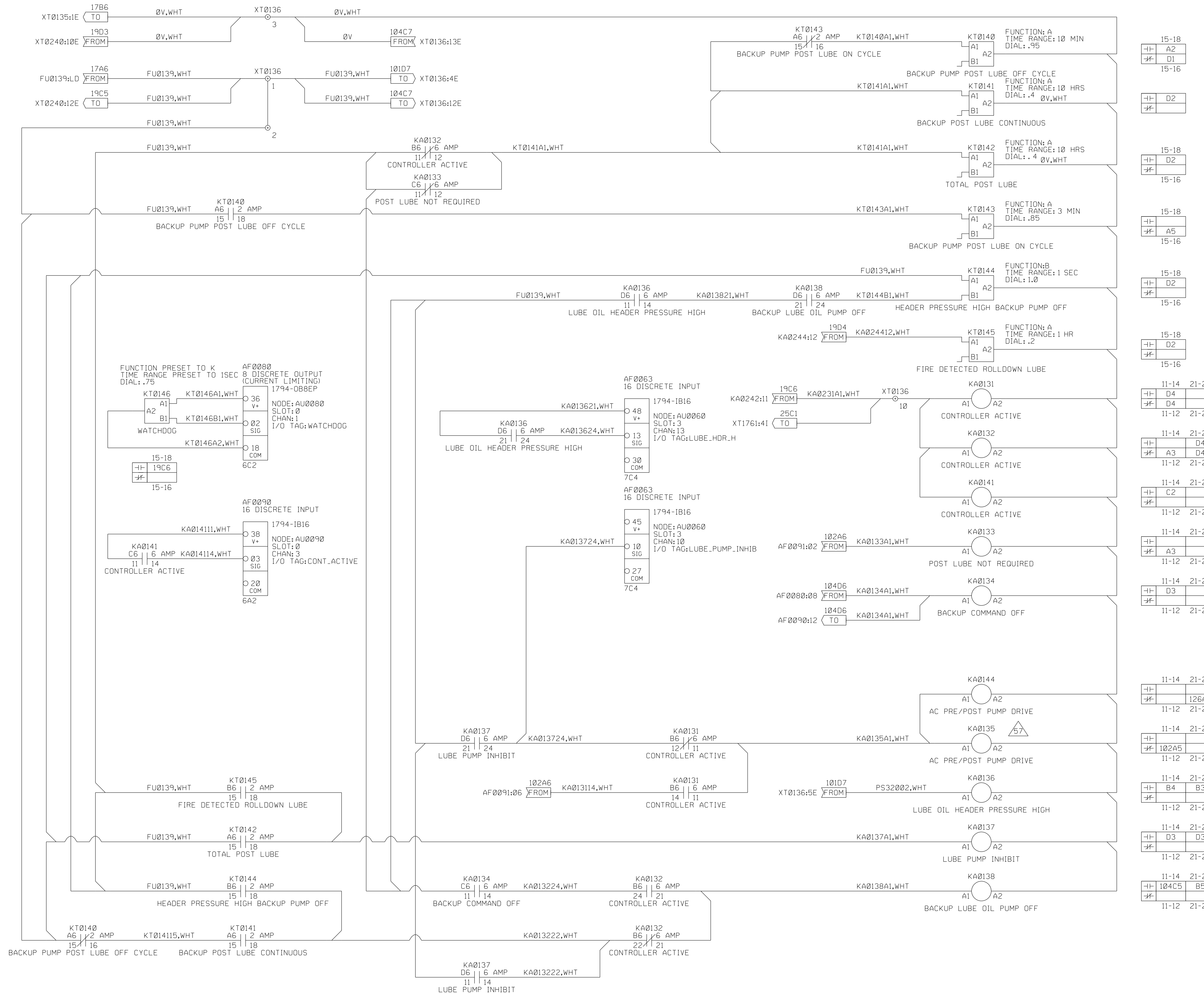
DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 17	OF 141

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SWBNO-1

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



15-18	+	A2	
15-16	+	D1	
15-16	+	D2	
15-18	+	D2	
15-16	+	D2	
15-18	+	A5	
15-16	+	D2	
15-18	+	D2	
15-16	+	D2	
15-18	+	D2	
15-16	+	D2	
11-14	+	D4	21-24
11-12	+	D4	21-22
11-14	+	D4	21-24
11-12	+	A3	D4
11-12	+	D4	21-22
11-14	+	C2	21-22
11-12	+	D4	21-22
11-14	+	A3	21-22
11-12	+	D3	21-24
11-12	+	D3	21-22
11-14	+	126A6	21-24
11-12	+	126A6	21-22
11-14	+	102A5	21-24
11-12	+	102A5	21-22
11-14	+	B4	B3
11-12	+	B4	B3
11-14	+	D3	D3
11-12	+	D3	D3
11-14	+	104C5	B5
11-12	+	104C5	B5

CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 BACKUP SYSTEM

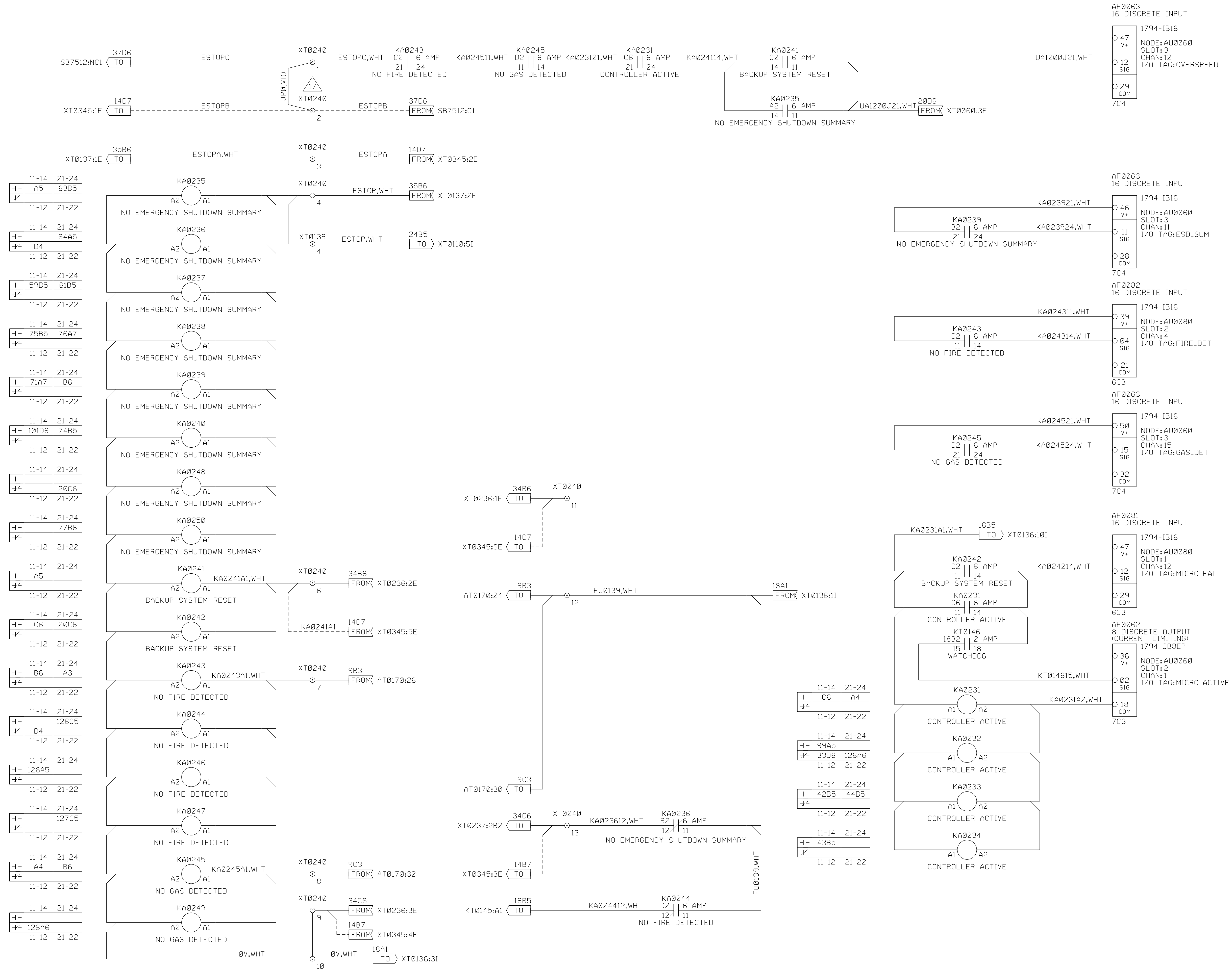
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447
 DWG REV B SHT REV A
 SHEET 18 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



11-14	21-24	
+	A5	
-	63B5	
11-12	21-22	
11-14	21-24	
+	D4	
-	64A5	
11-12	21-22	
11-14	21-24	
+	59B5	
-	61B5	
11-12	21-22	
11-14	21-24	
+	75B5	
-	76A7	
11-12	21-22	
11-14	21-24	
+	71A7	
-	B6	
11-12	21-22	
11-14	21-24	
+	101D6	
-	74B5	
11-12	21-22	
11-14	21-24	
+		
-	20C6	
11-12	21-22	
11-14	21-24	
+		
-	77B6	
11-12	21-22	
11-14	21-24	
+	A5	
-		
11-12	21-22	
11-14	21-24	
+	C6	
-	20C6	
11-12	21-22	
11-14	21-24	
+	B6	
-	A3	
11-12	21-22	
11-14	21-24	
+	D4	
-	126C5	
11-12	21-22	
11-14	21-24	
+	126A5	
-		
11-12	21-22	
11-14	21-24	
+		
-	127C5	
11-12	21-22	
11-14	21-24	
+	A4	
-	B6	
11-12	21-22	
11-14	21-24	
+		
-	126A6	
11-12	21-22	

11-14	21-24	
+	C6	
-	A4	
11-12	21-22	
11-14	21-24	
+	99A5	
-	33D6	
11-12	21-22	
11-14	21-24	
+	42B5	
-	44B5	
11-12	21-22	
11-14	21-24	
+	43B5	
-		
11-12	21-22	

CUSTOMER
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 EMERGENCY SHUTDOWN

Solar Turbines
 A Caterpillar Company

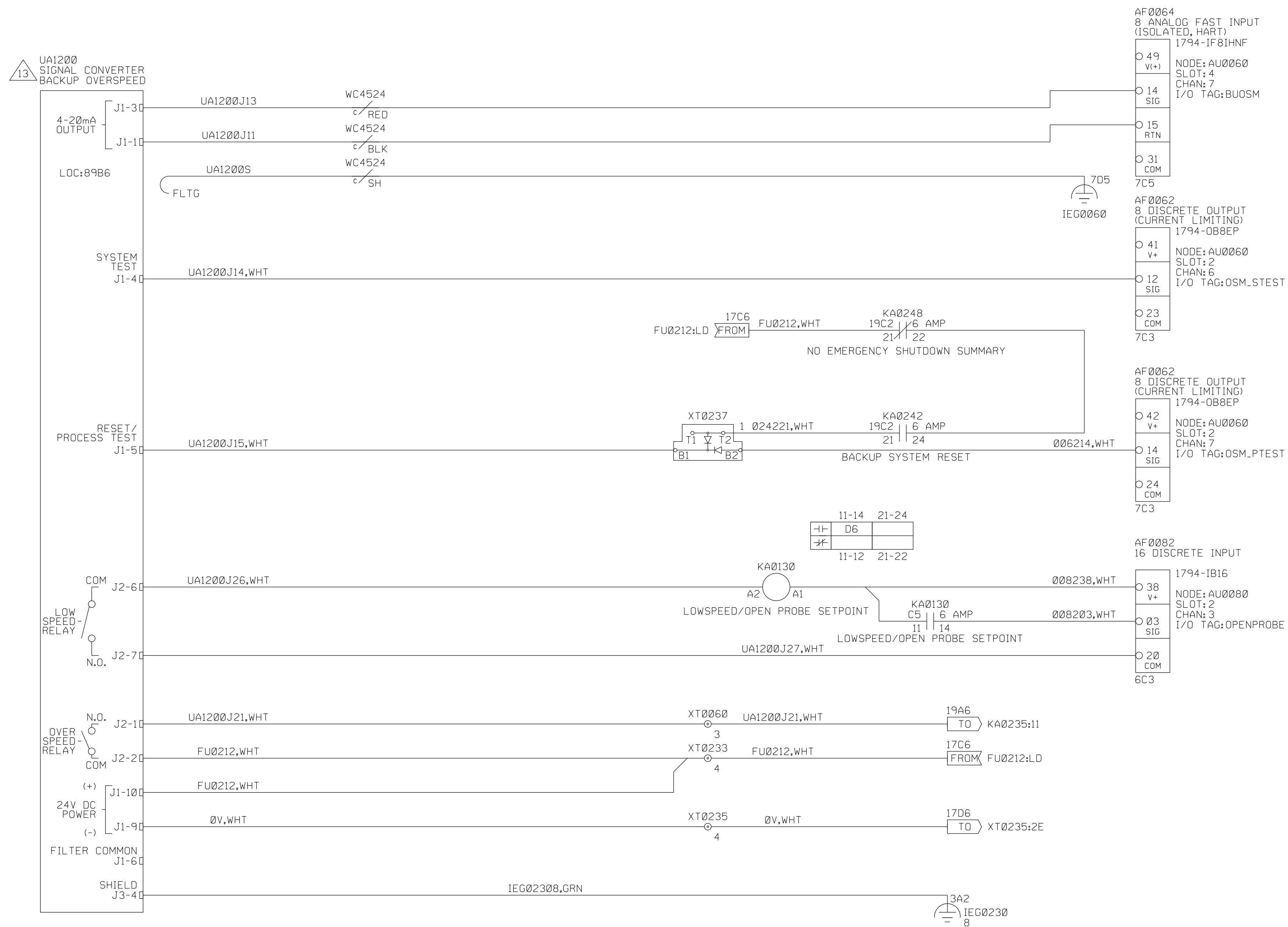
DRAWING NO.
 4F491-149447

DWG REV B
 SHEET 19 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 BACKUP OVERSPEED MODULE

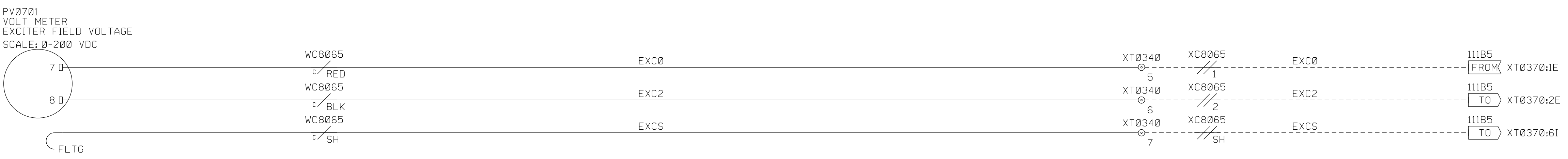
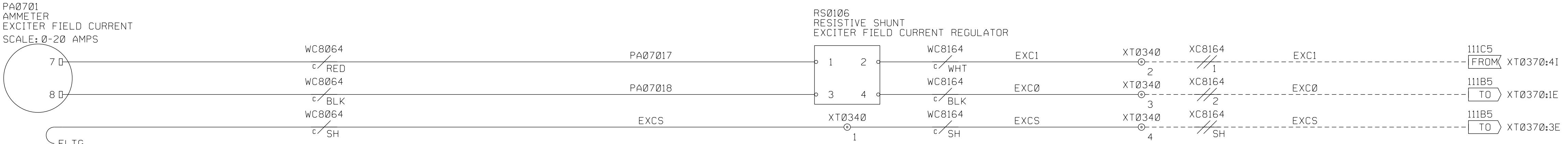
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447
 DWG REV B SHT REV A
 SHEET 20 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 METERING PANEL

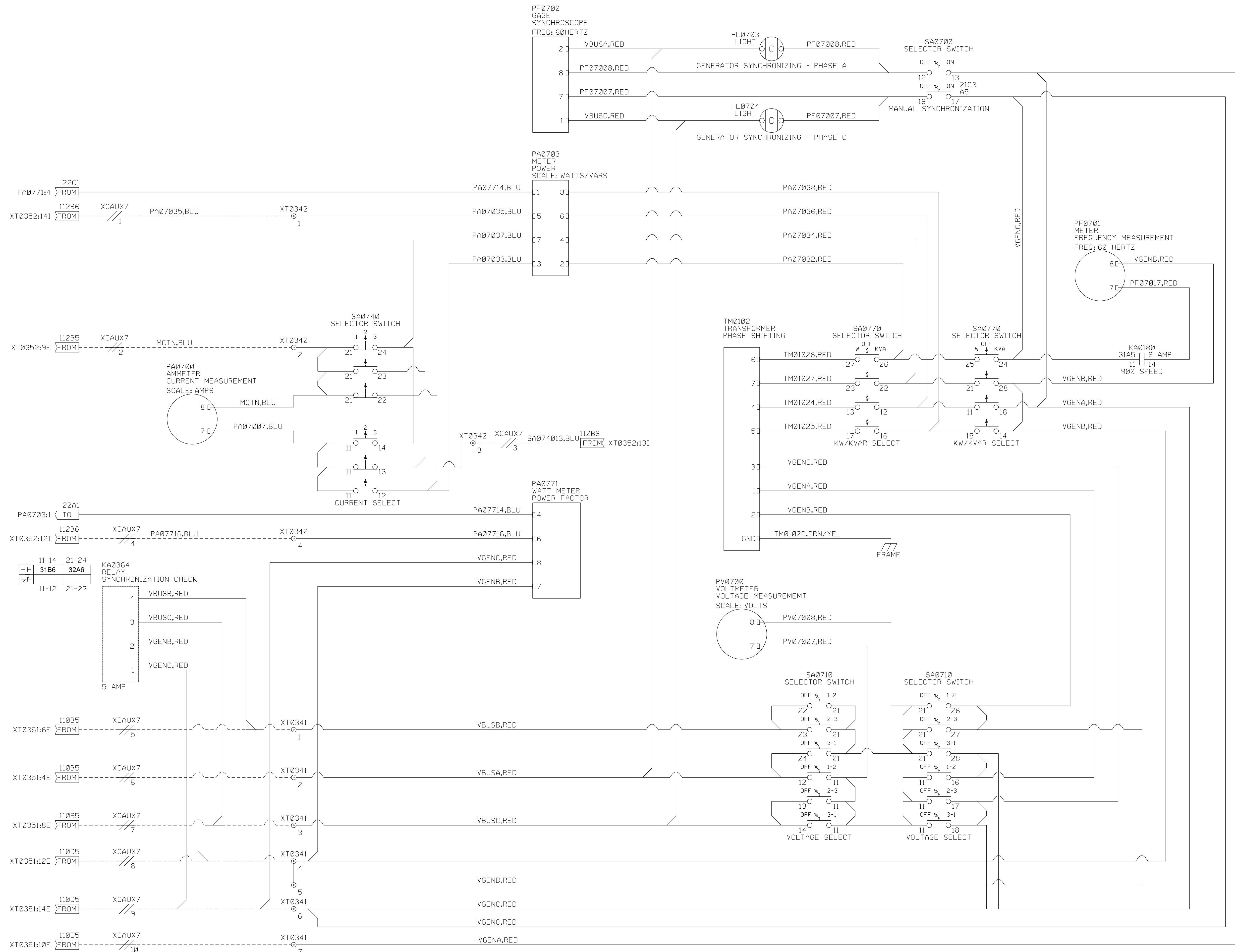
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV A
	SHEET 21	OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 METERING PANEL

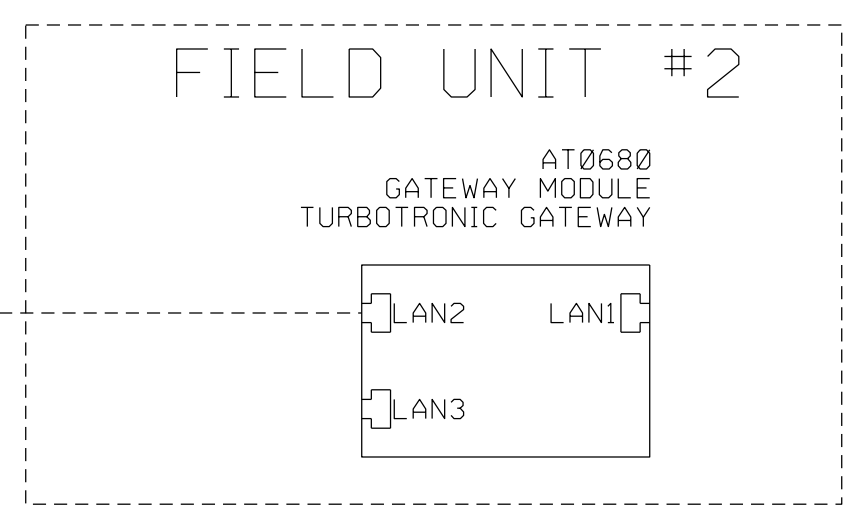
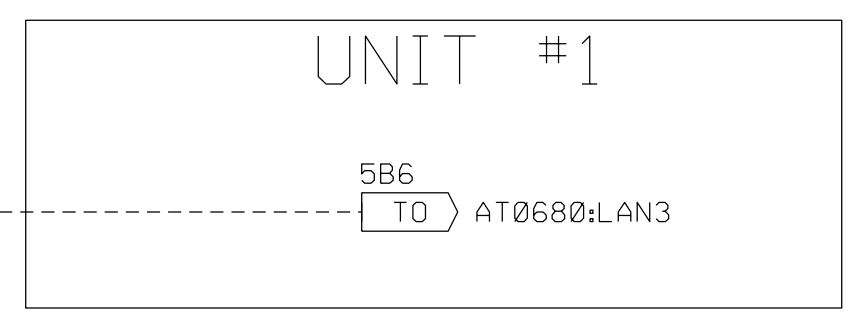
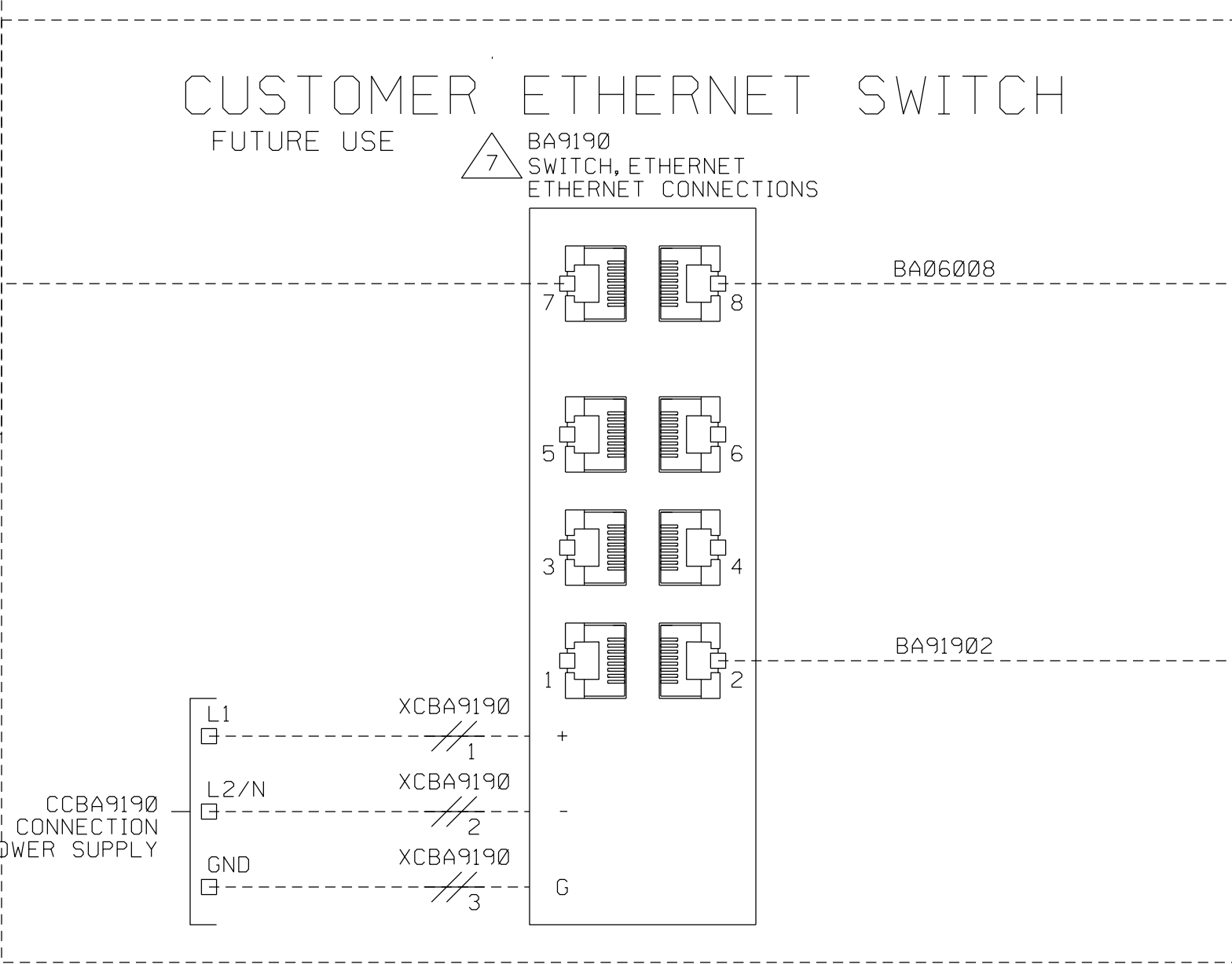
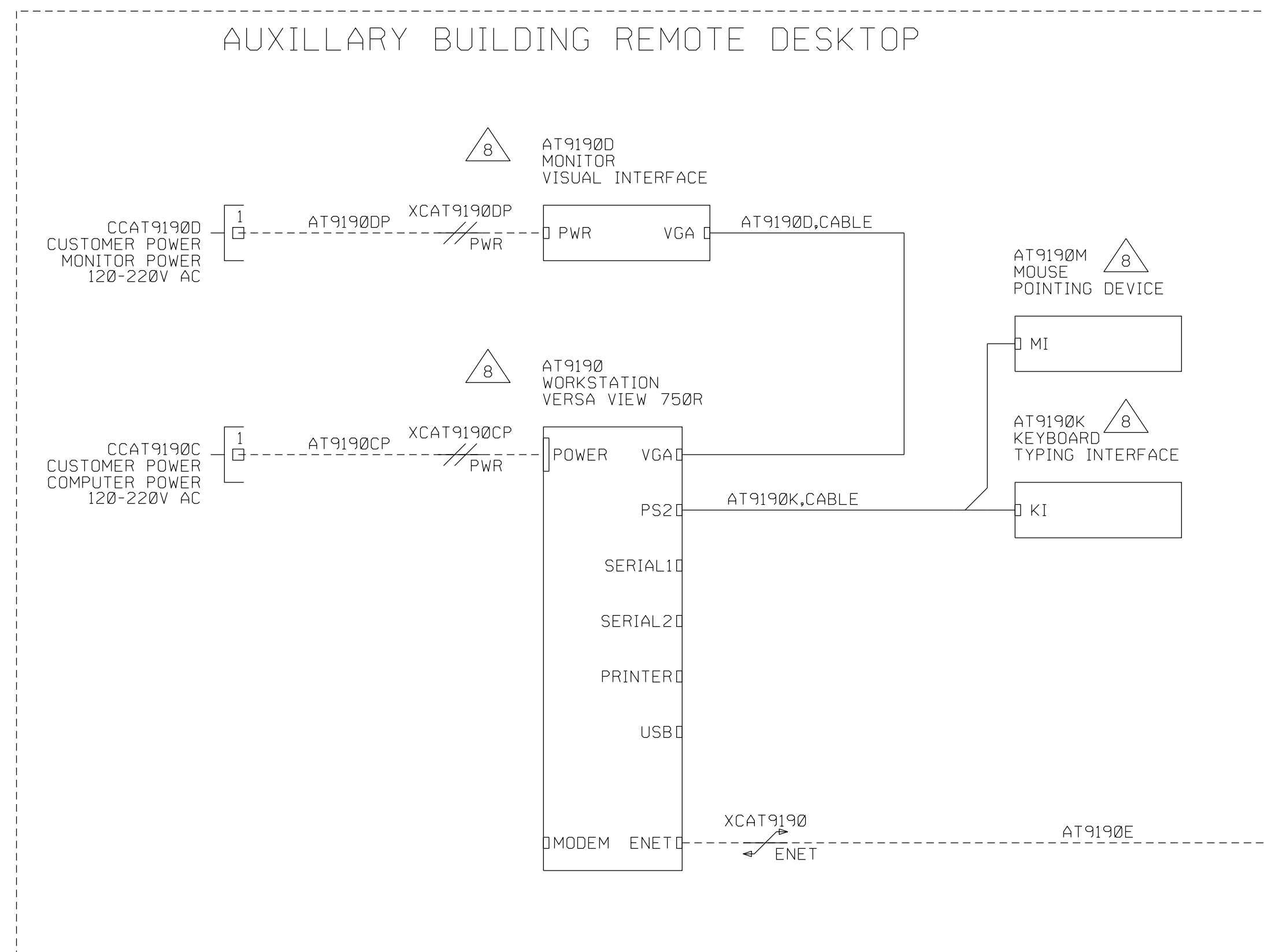
Solar Turbines
 A Caterpillar Company

DRAWING NO.
 4F491-149447

DWG REV B	SHT REV A
SHEET 22 OF 141	

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NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
(AUXILIARY DESKTOP)

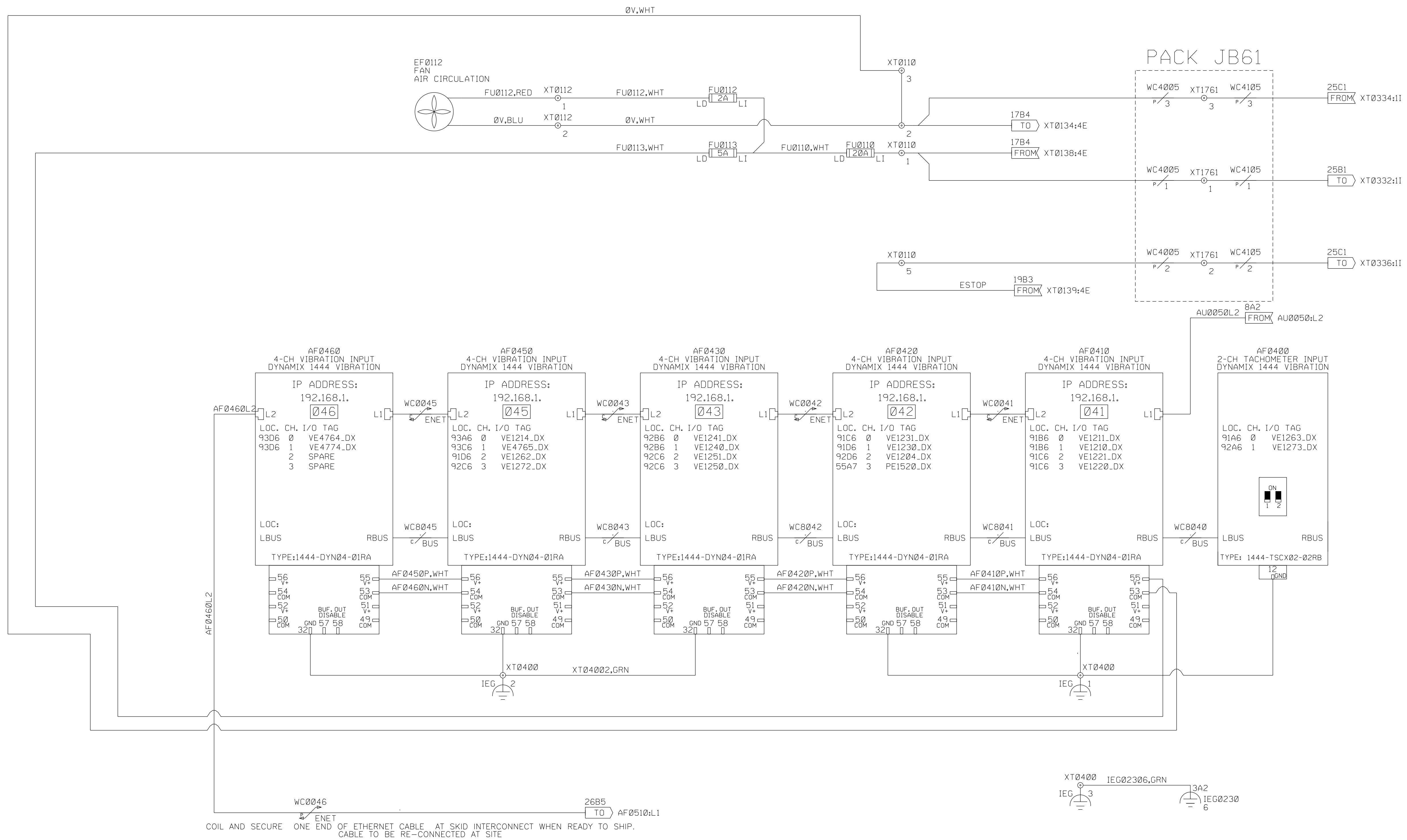
Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
SHEET 23 OF 141		

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

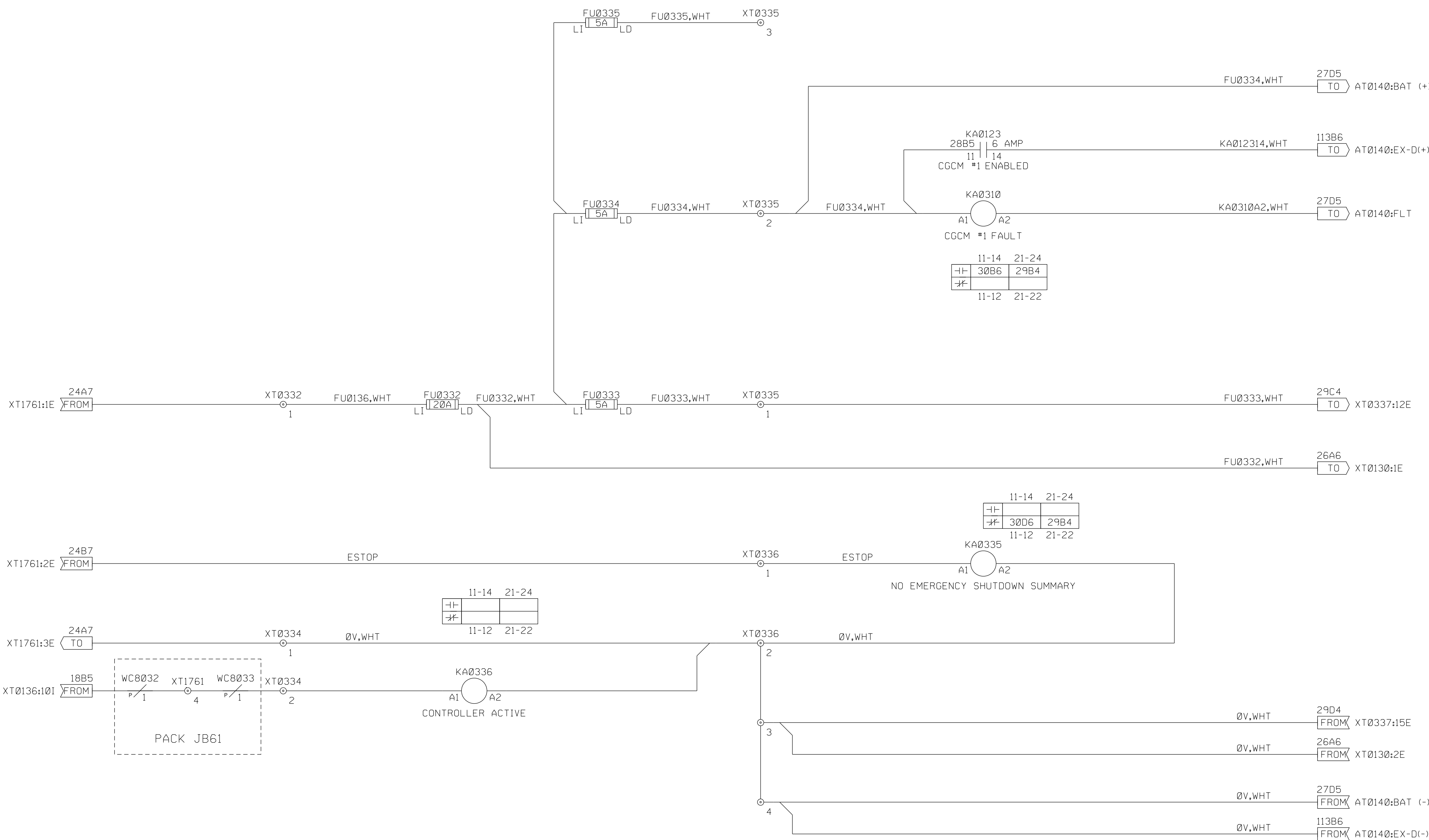


CUSTOMER		
SWBNO-1		
SEWERAGE & WATER BOARD OF NEW ORLEANS		
CARROLLTON POWER PLANT TURBINE 7		
DRAWING TITLE		
TITAN 250 - GENERATOR SET		
ELECTRICAL LOOP SCHEMATIC		
CONTROLS SYSTEM		
TURBINE VIBRATION		
Solar Turbines		
A Caterpillar Company		
DRAWING NO.	DWG REV	SHT REV
4F491-149447	B	A
SHEET 24 OF 141		

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GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 POWER DISTRIBUTION (GENERATOR)



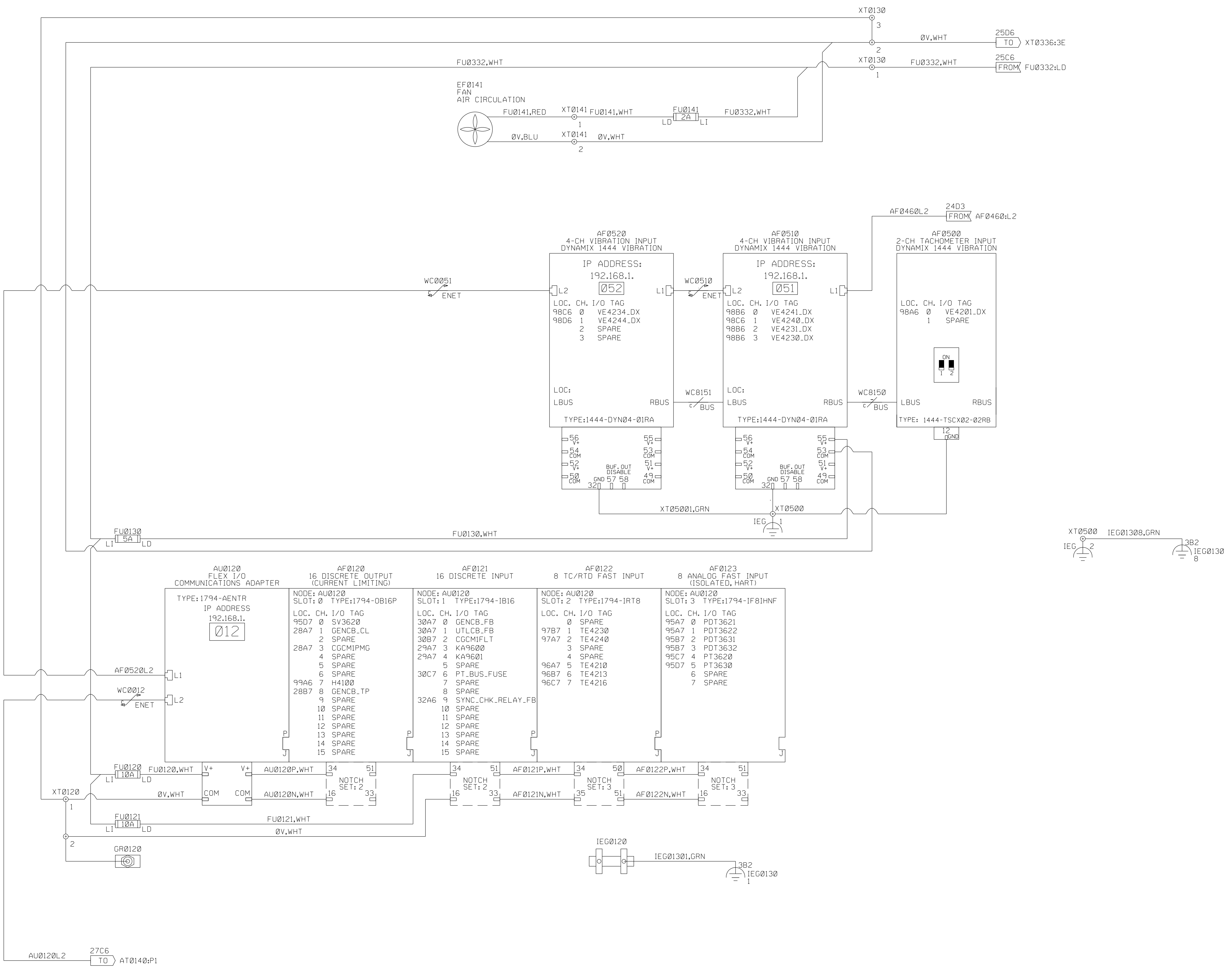
DRAWING NO.
 4F491-149447

DWG REV B	SHT REV A
SHEET 25 OF 141	

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GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
GENERATOR CONTROLS & MONITORING

Solar Turbines
A Caterpillar Company

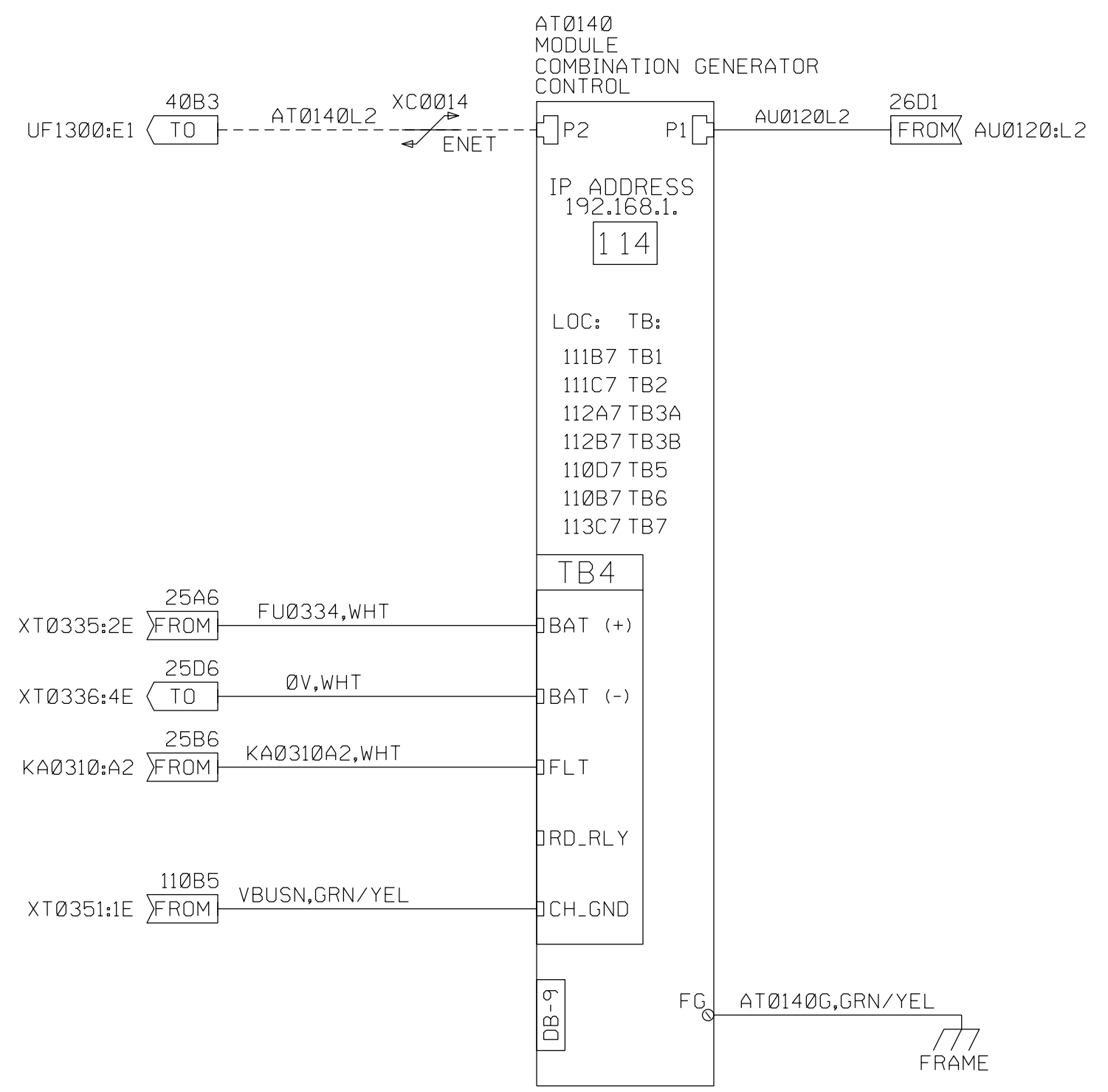
DRAWING NO.
4F491-149447

DWG REV B
SHT REV A
SHEET 26 OF 141

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GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

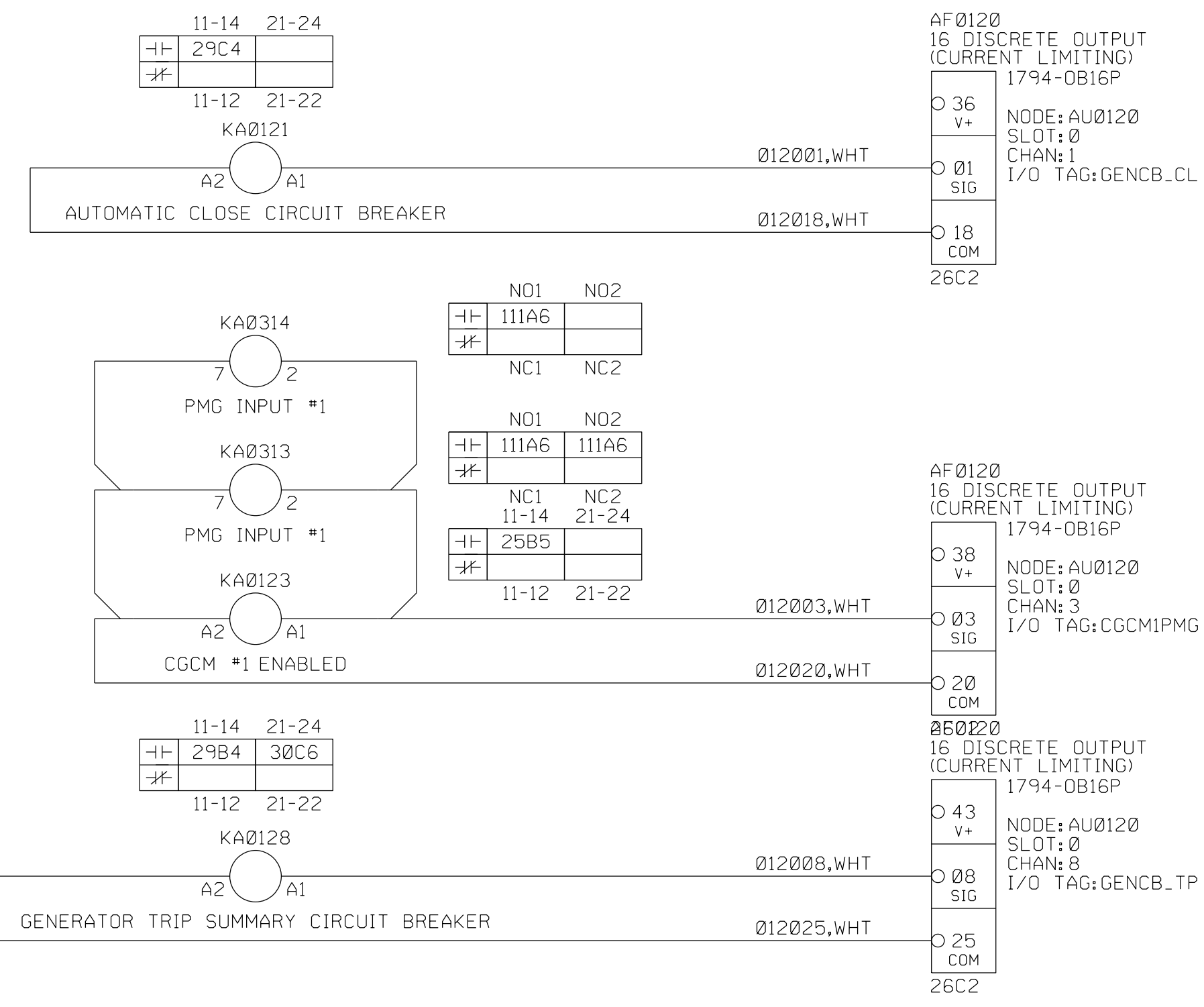


CUSTOMER		
SWBNO-1		
SEWERAGE & WATER BOARD OF NEW ORLEANS		
DRAWING TITLE		
CARROLLTON POWER PLANT TURBINE 7		
DRAWING TITLE		
TITAN 250 - GENERATOR SET		
ELECTRICAL LOOP SCHEMATIC		
CONTROLS SYSTEM		
GENERATOR CONTROLS & MONITORING		
Solar Turbines		
A Caterpillar Company		
DRAWING NO.	DWG REV	SHT REV
4F491-149447	B	B
SHEET		OF
27		141

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GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
GENERATOR CONTROL RELAYS

Solar Turbines
A Caterpillar Company

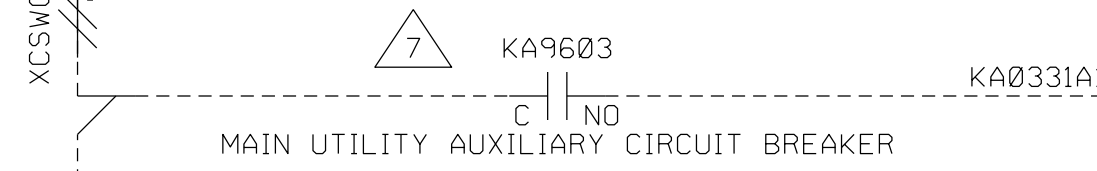
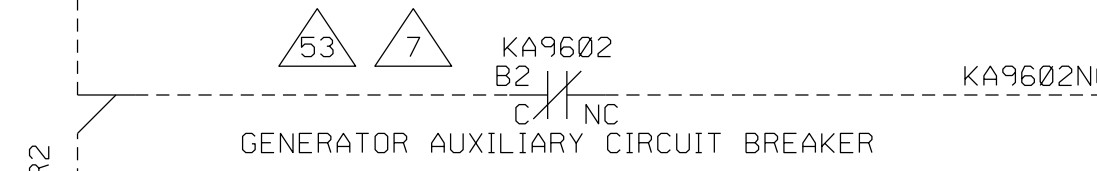
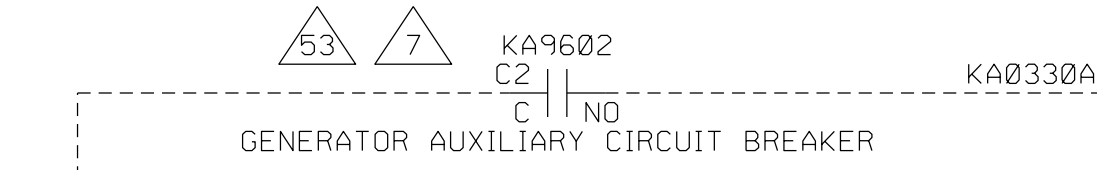
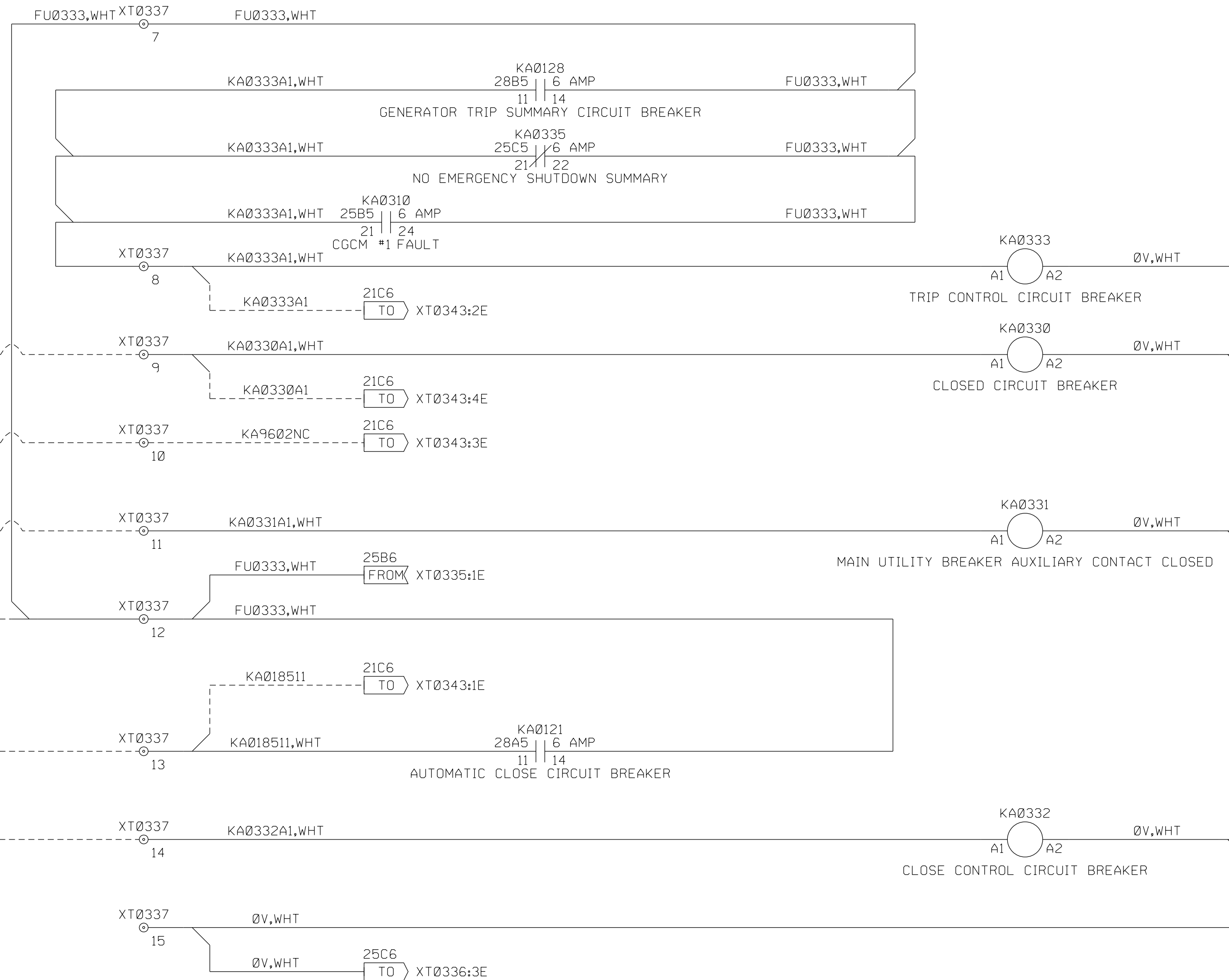
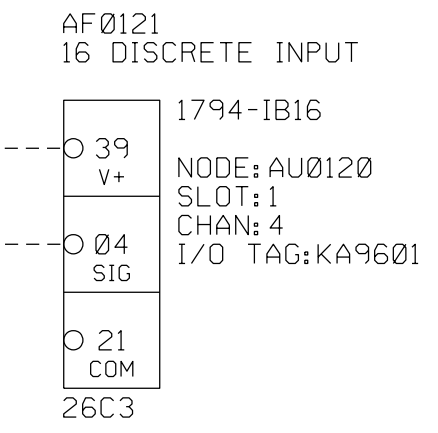
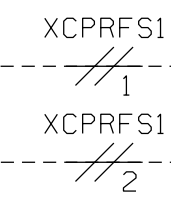
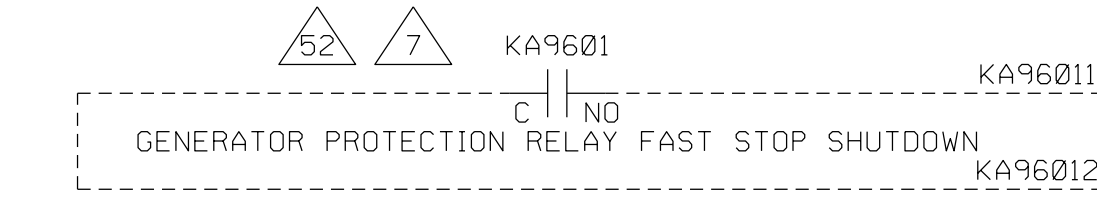
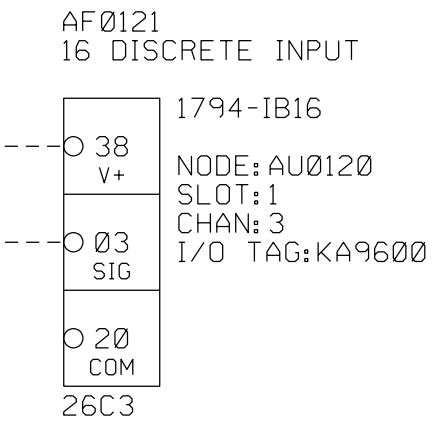
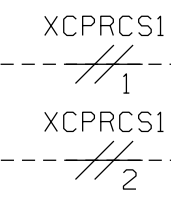
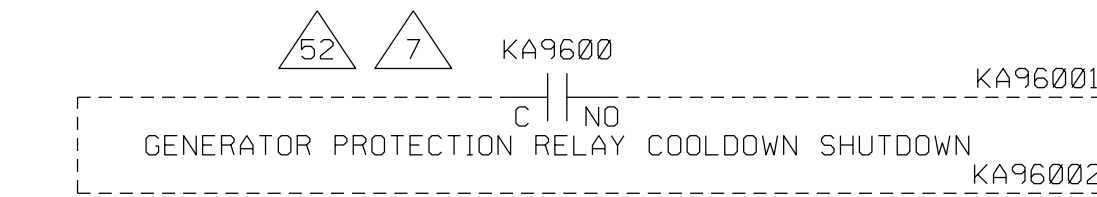
DWG NO. 4F491-149447	DWG REV B	SHT REV A
SHEET 28 OF 141		

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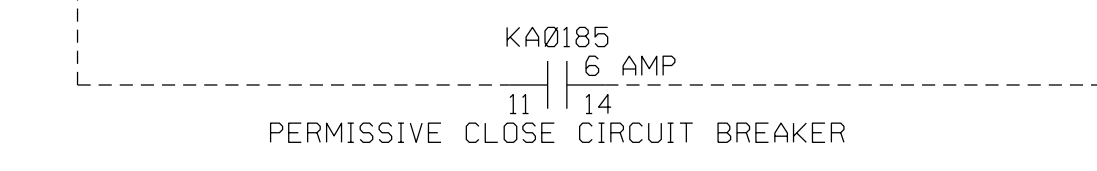
SWITCHGEAR

GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



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CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
SWITCHGEAR CONTROL INPUTS

Solar Turbines
A Caterpillar Company

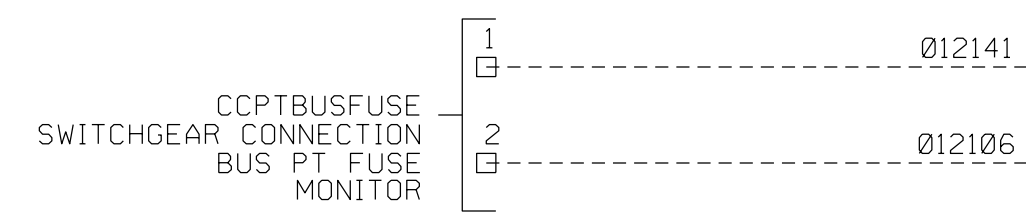
DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 29 OF 141

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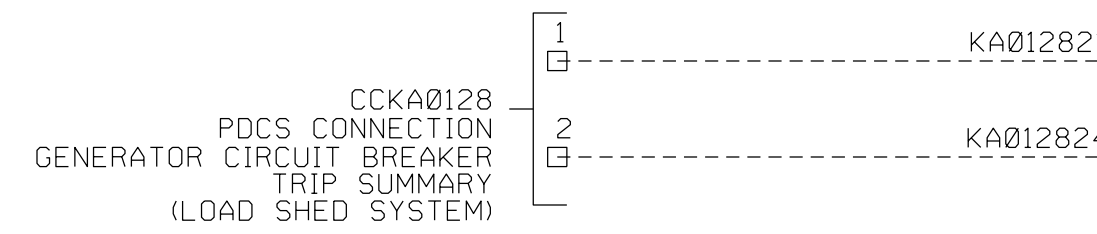
SWITCHGEAR

GENERATOR BOX (JB72)

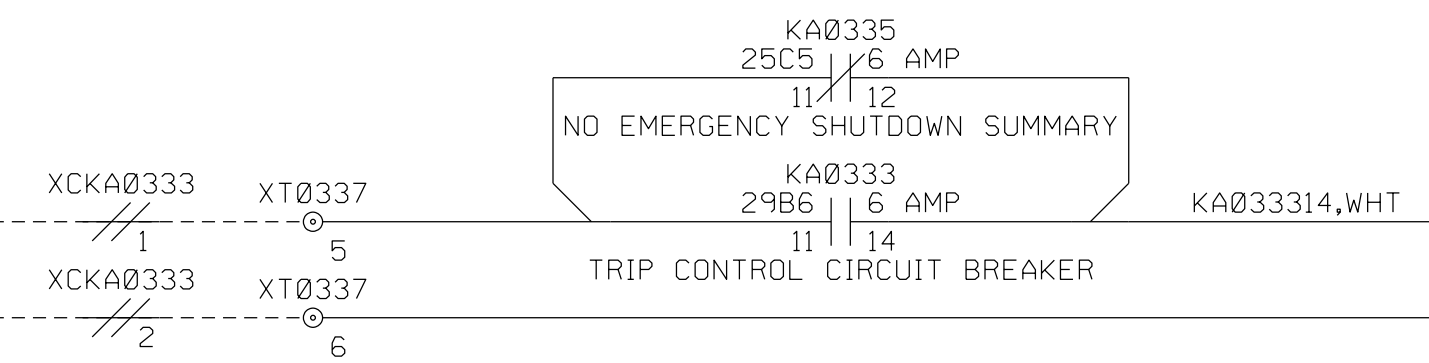
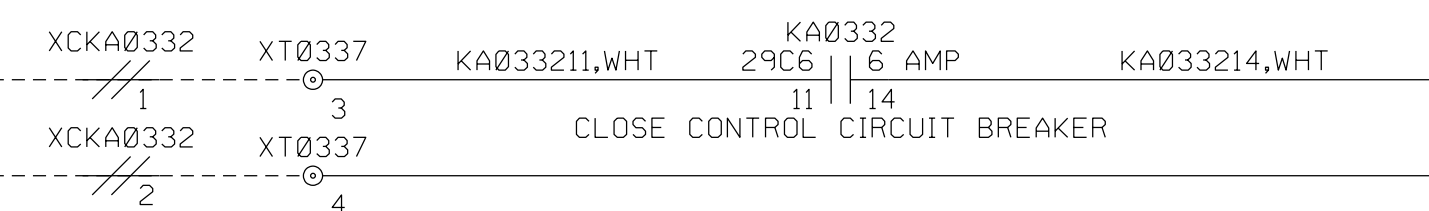
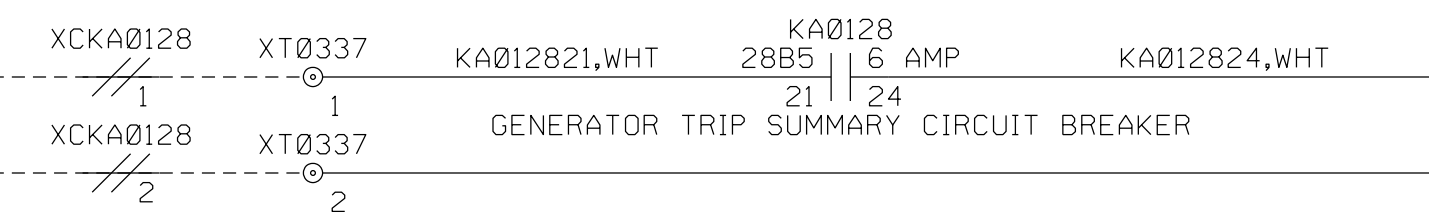
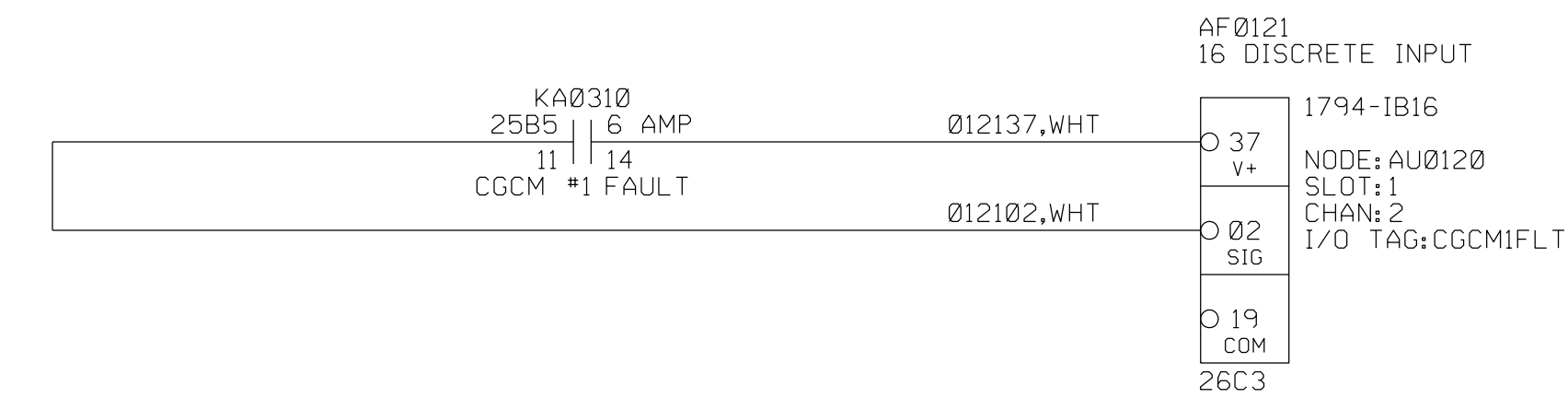
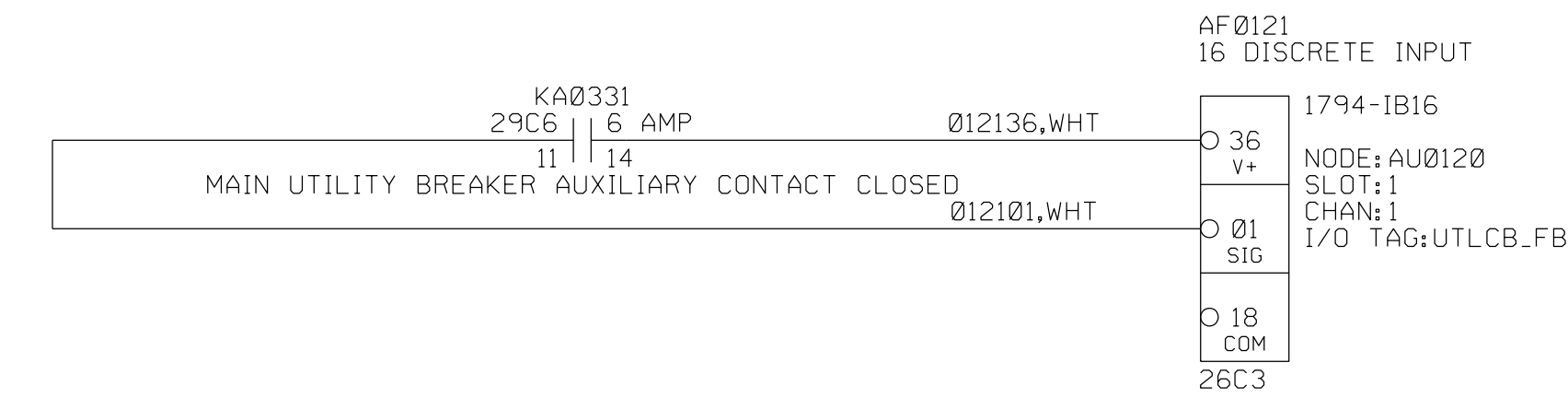
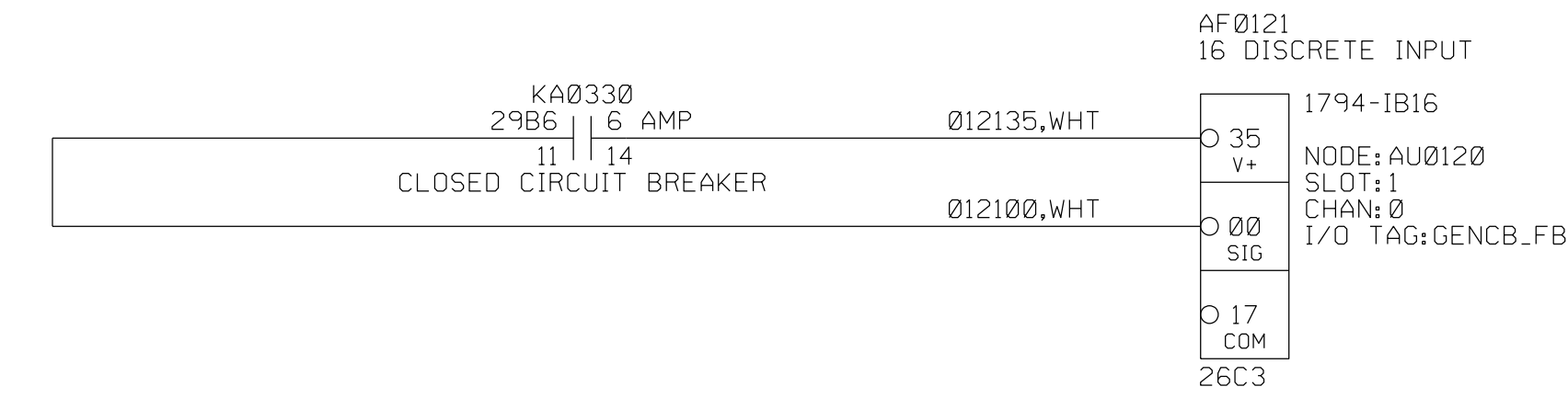
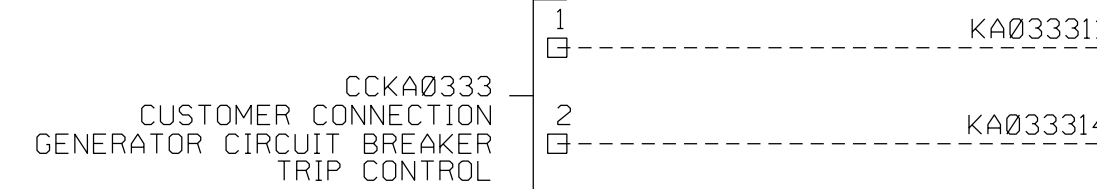
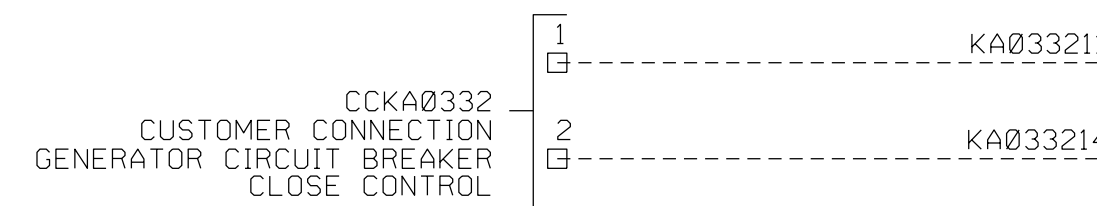
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



PDCS



SWITCHGEAR



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
GENERATOR CONTROL INPUTS

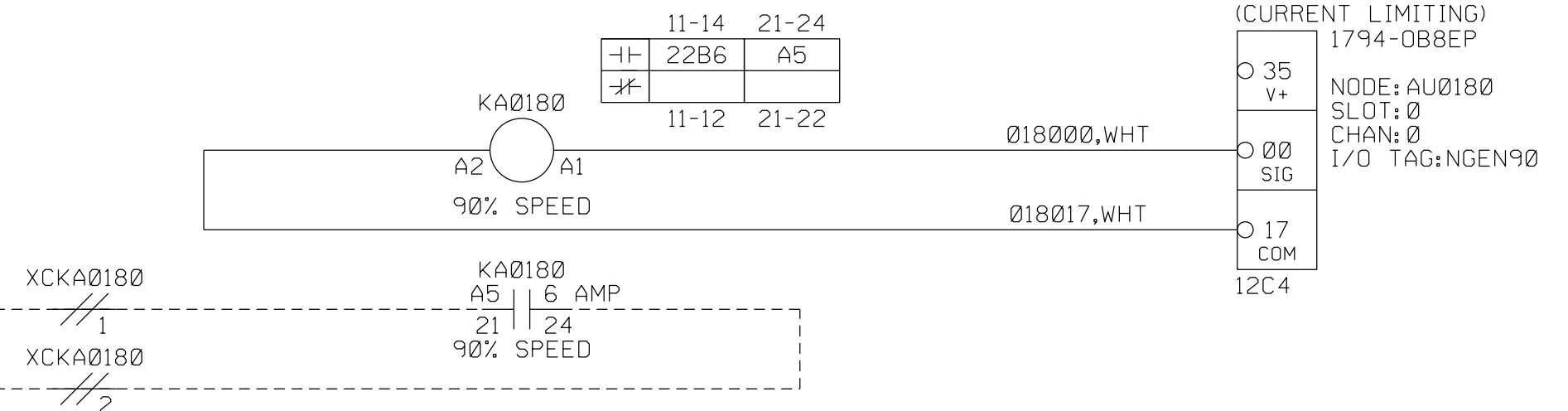
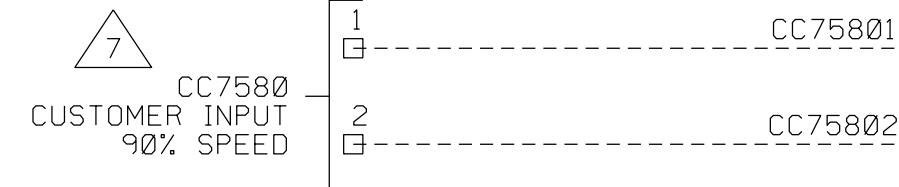
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 30 OF 141

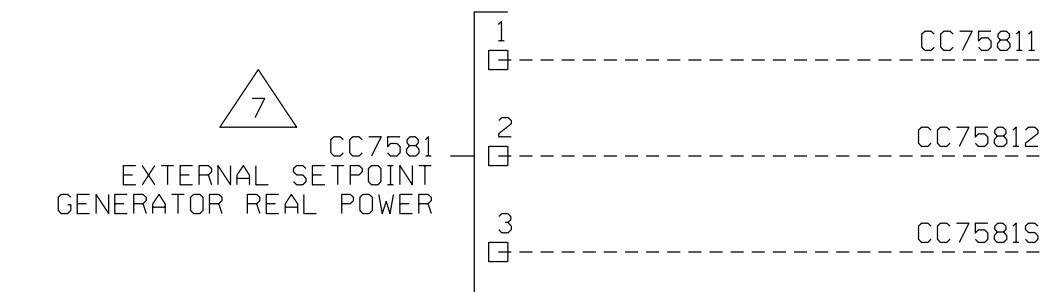
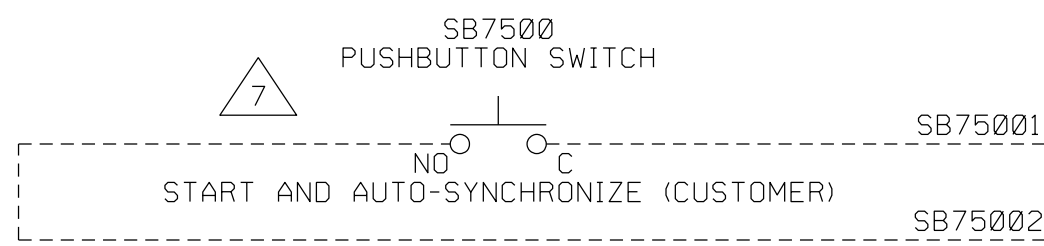
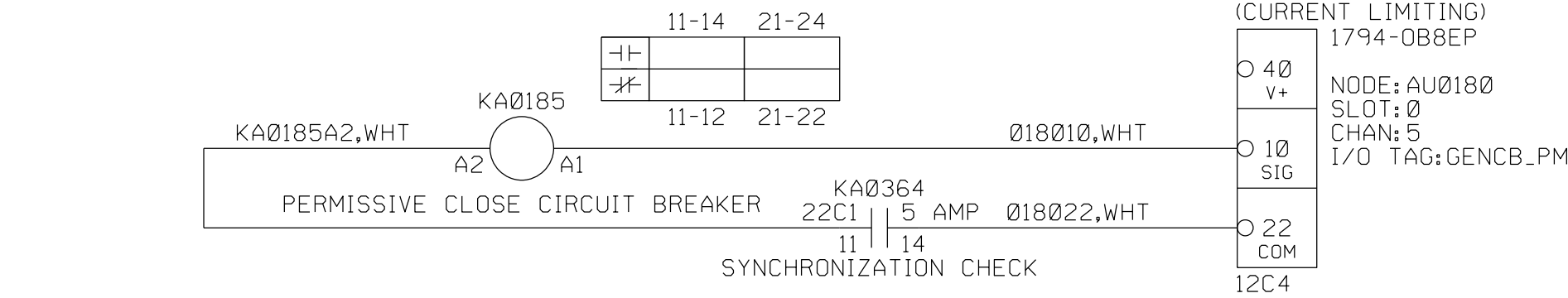
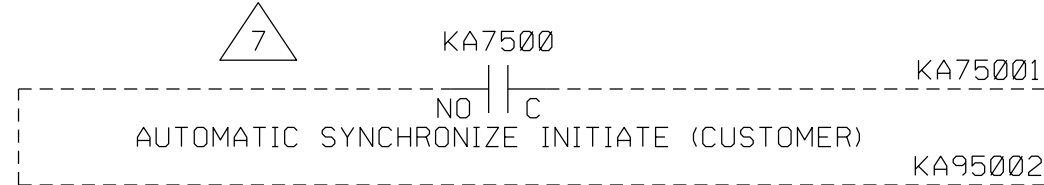
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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



PDCS



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
GENERATOR CUSTOMER SIGNALS

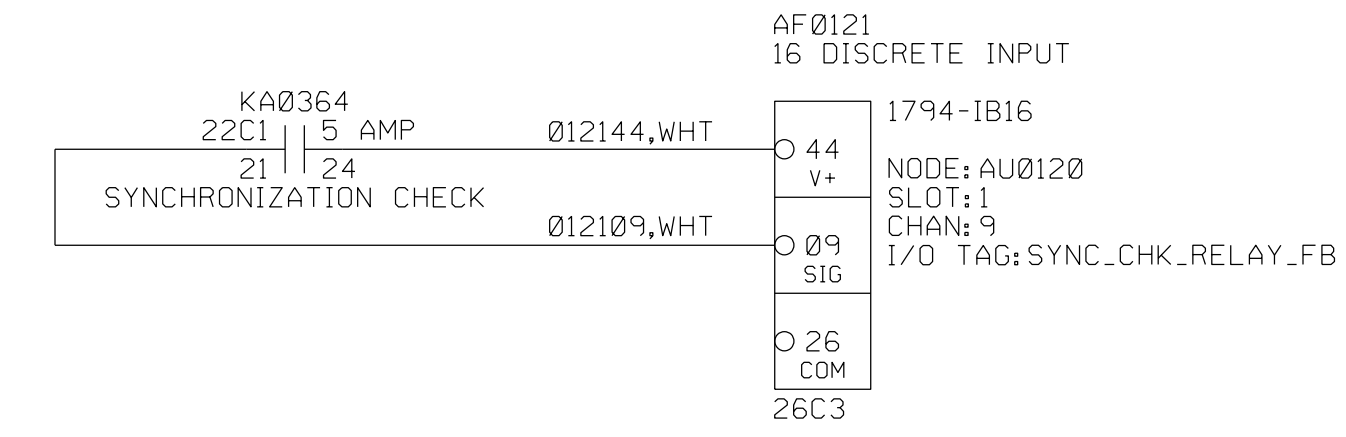
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B
SHT REV B
SHEET 31 OF 141

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AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
GENERATOR CUSTOMER SIGNALS

Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV A
SHEET 32 OF 141		

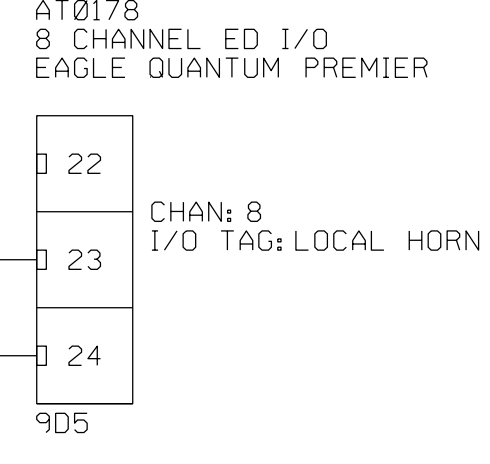
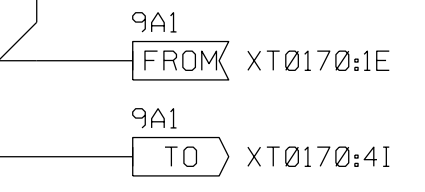
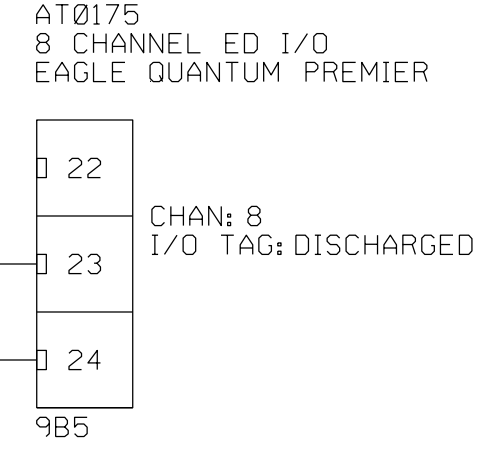
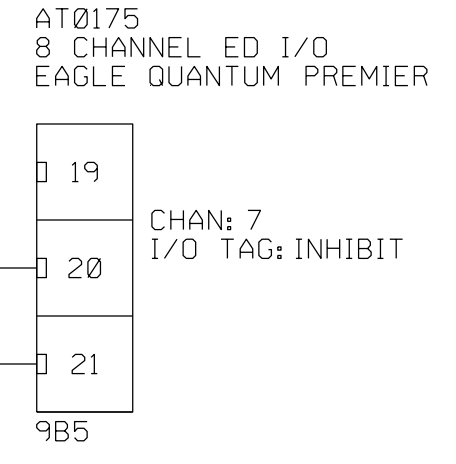
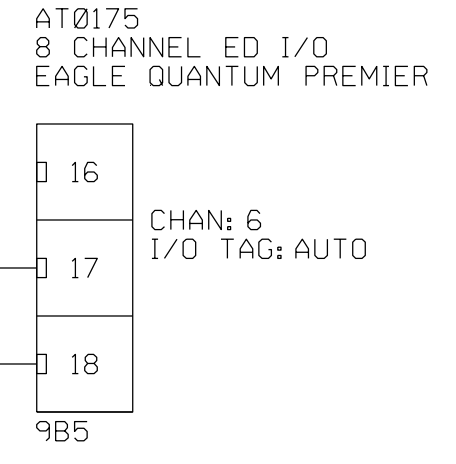
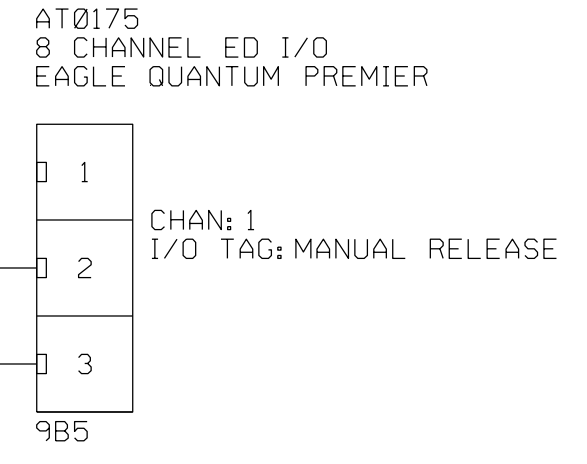
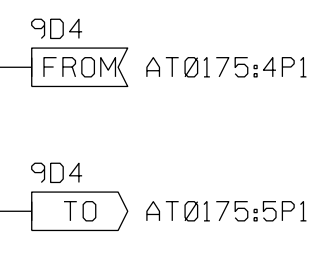
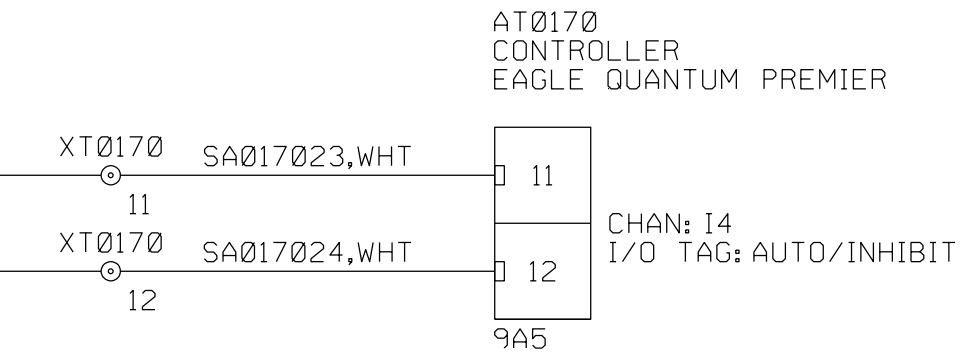
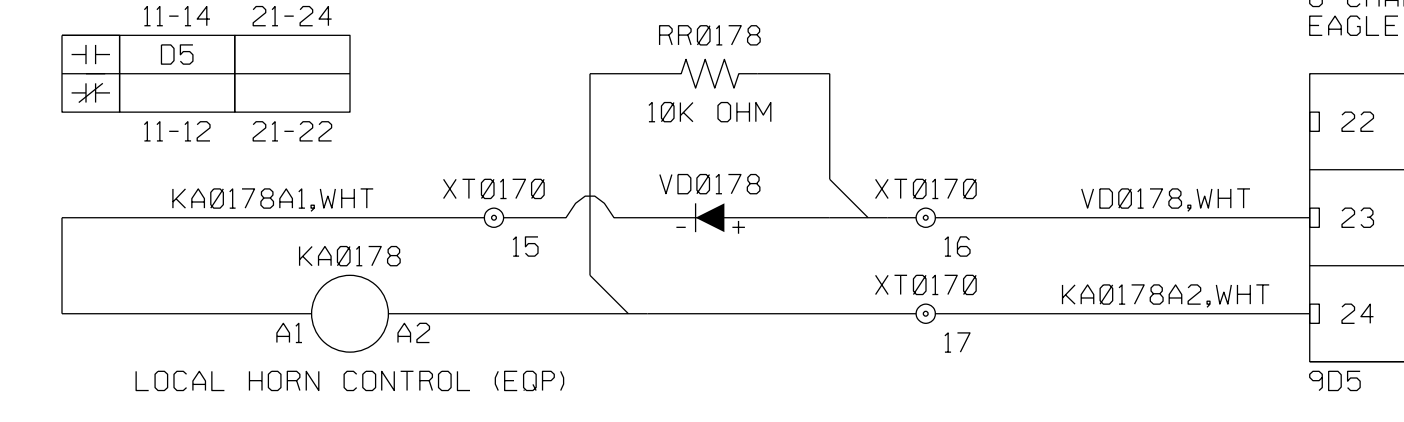
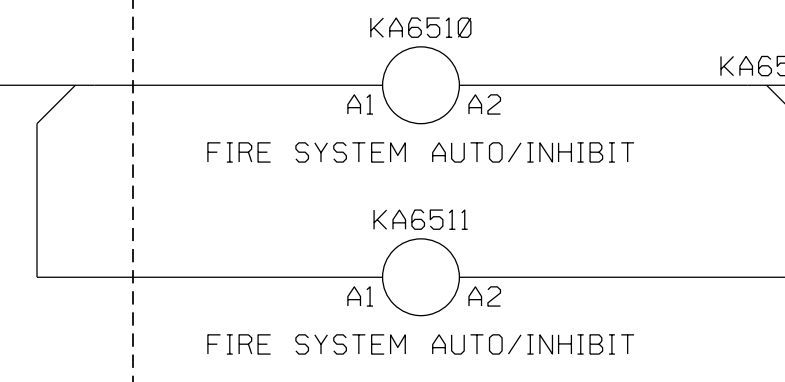
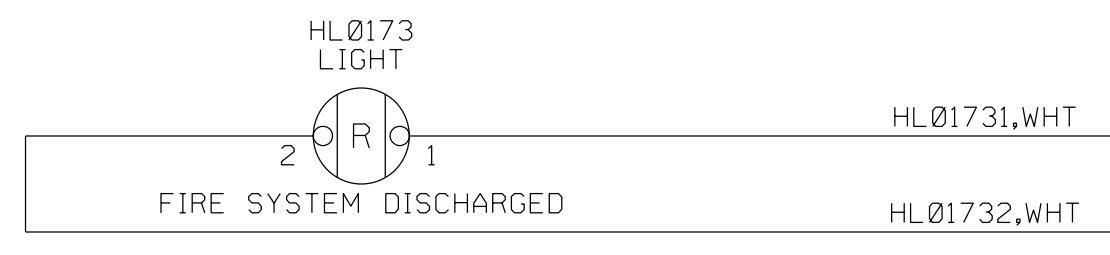
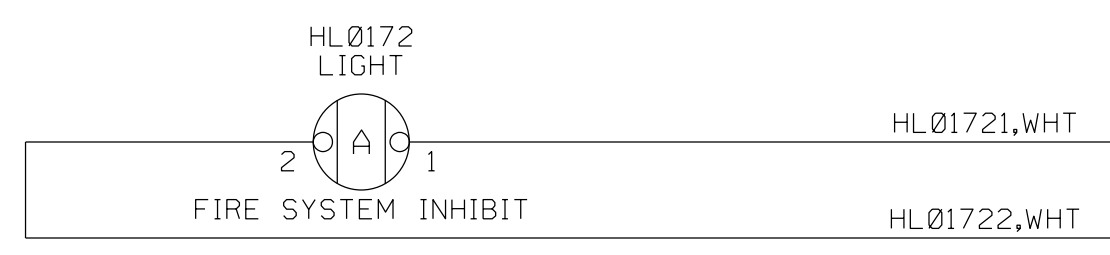
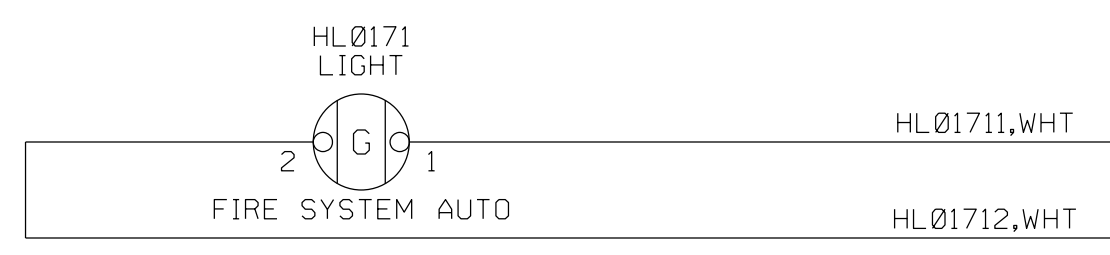
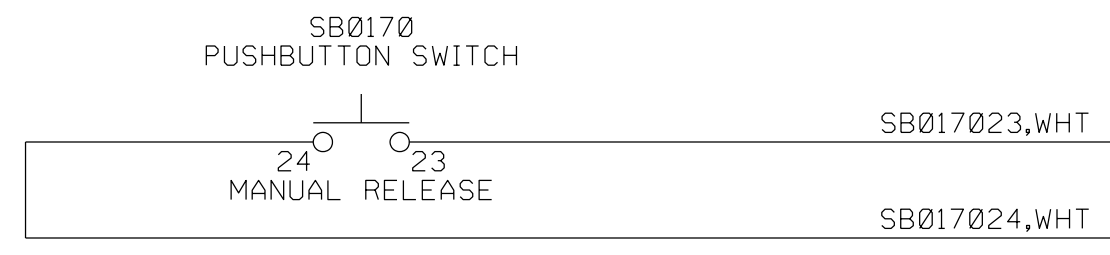
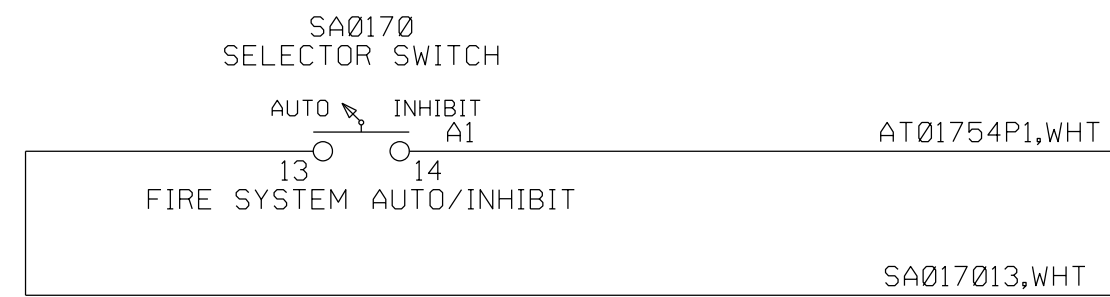
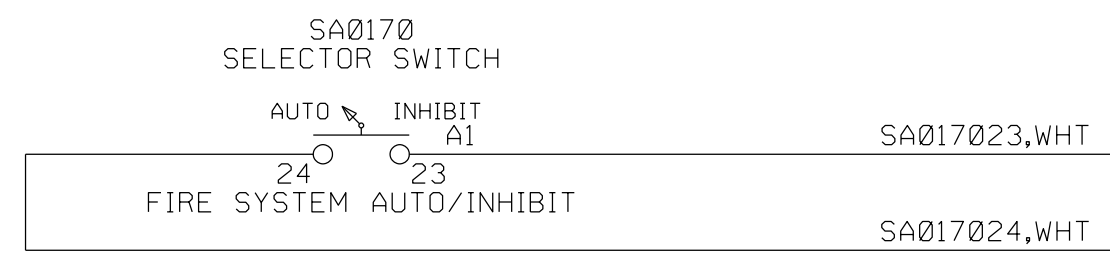
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SWBNO-1

TURBINE BOX (JB70) DOOR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



11-14	21-24
+	
#	117A6
	11-12 21-22

11-14	21-24
+	
#	117C6
	11-12 21-22

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
FIRE SYSTEM OPERATOR

Solar Turbines
A Caterpillar Company

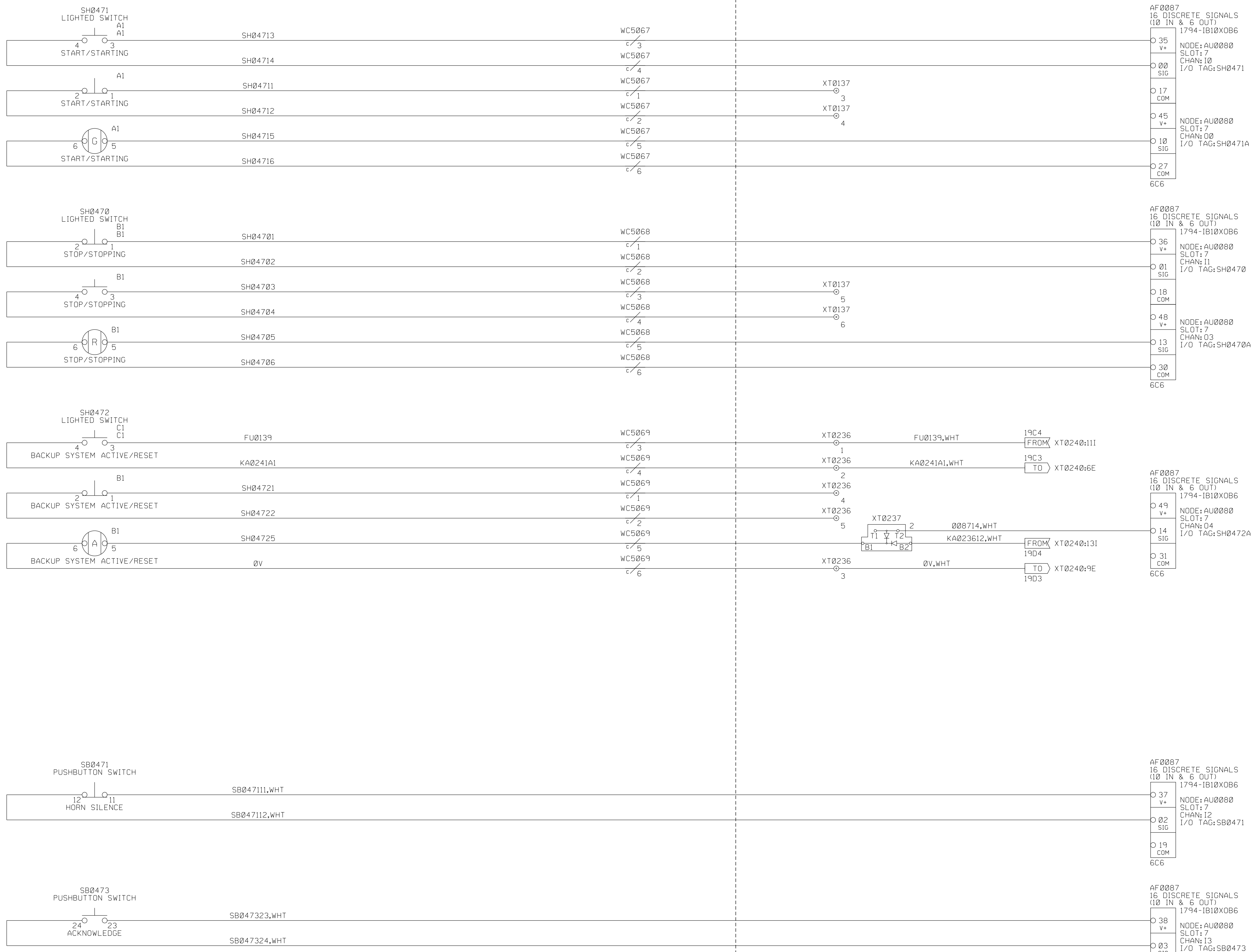
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 33 OF 141

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TURBINE BOX (JB70) DOOR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CONTROLS SYSTEM
 TURBINE OPERATOR

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 34	OF 141

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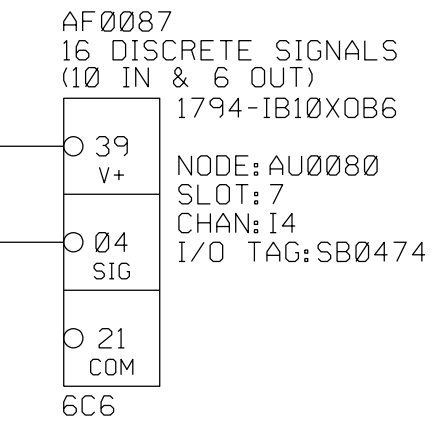
TURBINE BOX (JB70) DOOR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



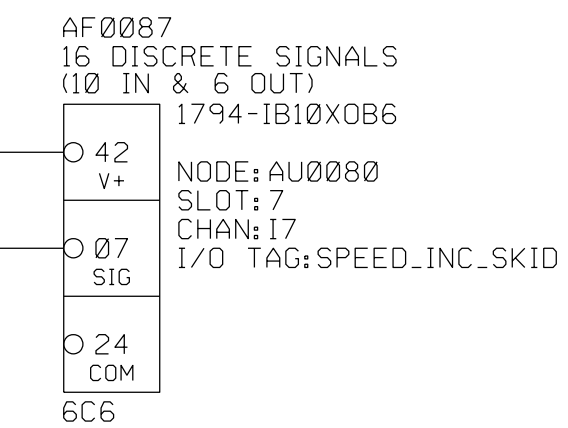
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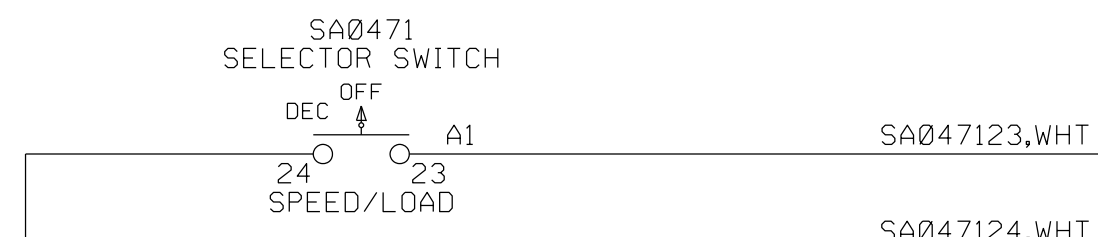
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(10 IN & 6 OUT)
1794-IB10XB6
NODE: AU0080
SLOT: 7
CHAN: 14
I/O TAG: SB0474



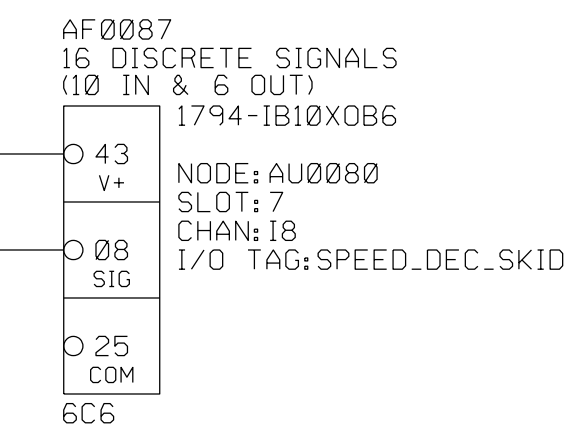
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(10 IN & 6 OUT)
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NODE: AU0080
SLOT: 7
CHAN: 17
I/O TAG: SPEED_INC_SKID



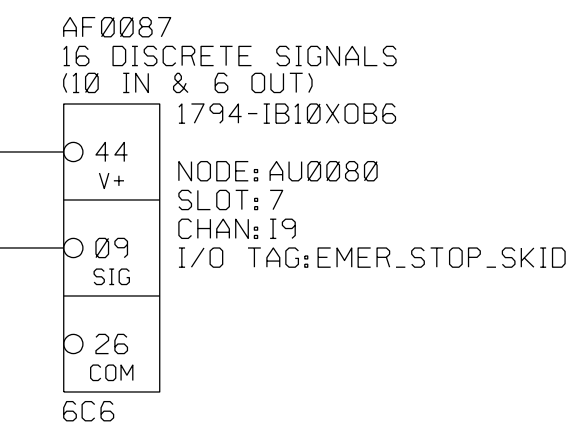
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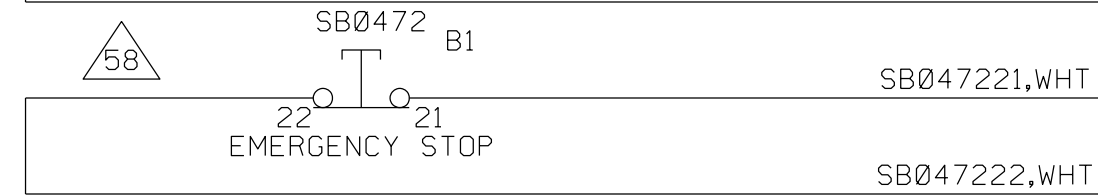
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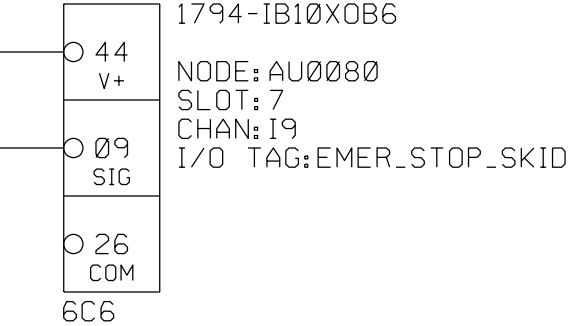
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ESTOP,WHT



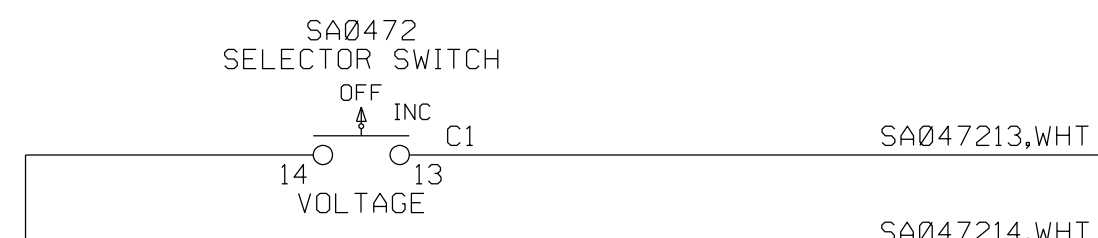
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(10 IN & 6 OUT)
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NODE: AU0080
SLOT: 7
CHAN: 19
I/O TAG: EMER_STOP_SKID



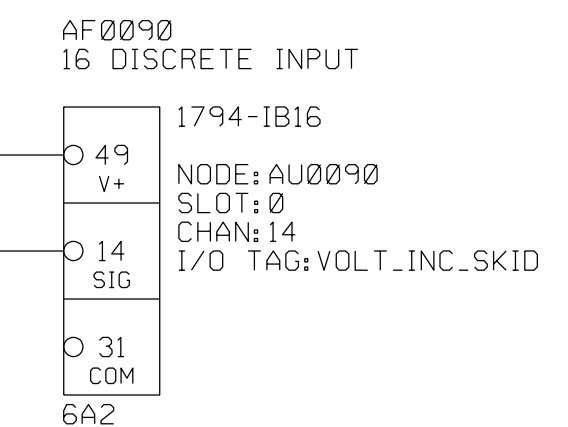
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SB047222,WHT



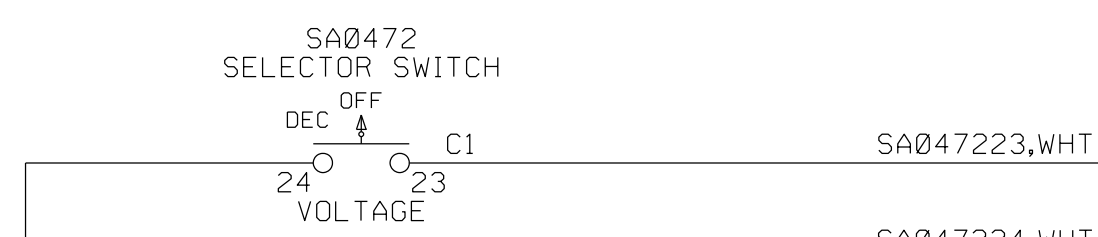
AF0087
16 DISCRETE SIGNALS
(10 IN & 6 OUT)
1794-IB10XB6
NODE: AU0080
SLOT: 7
CHAN: 19
I/O TAG: EMER_STOP_SKID



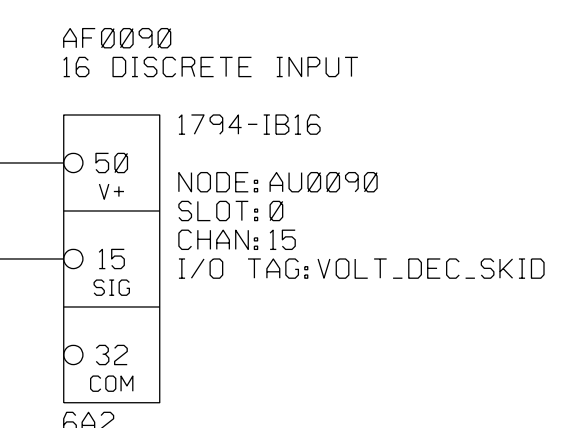
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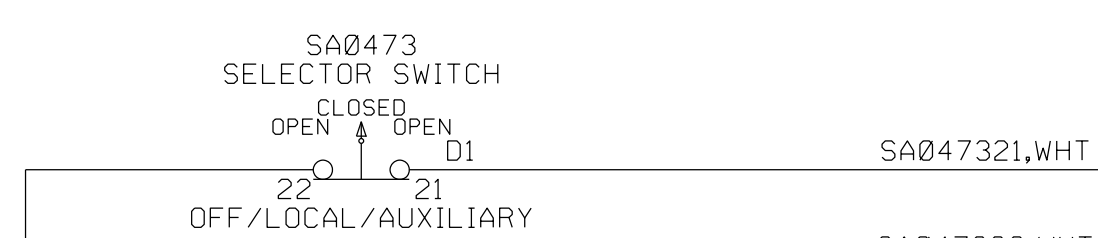
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CHAN: 14
I/O TAG: VOLT_INC_SKID



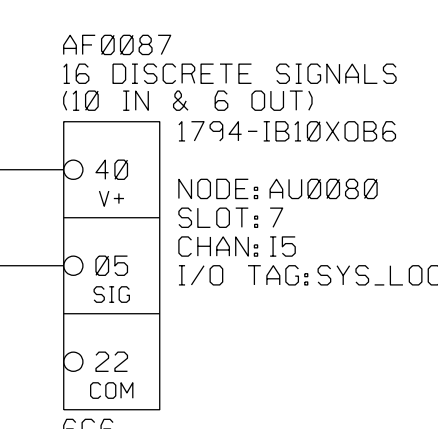
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SA047224,WHT



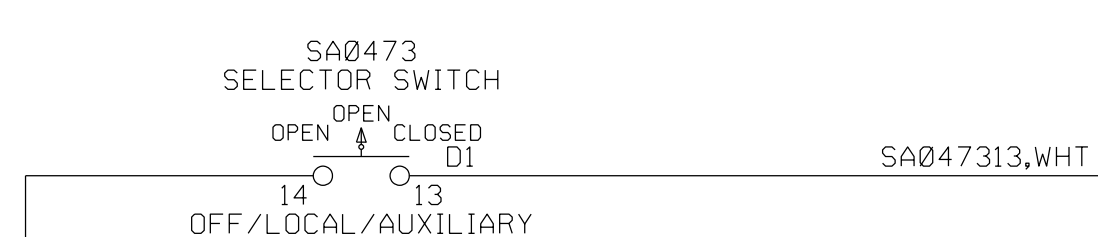
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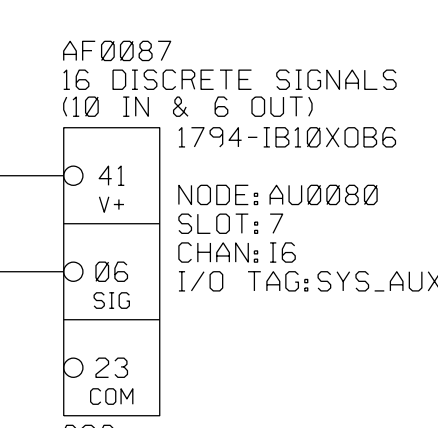
SA047321,WHT
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16 DISCRETE SIGNALS
(10 IN & 6 OUT)
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NODE: AU0080
SLOT: 7
CHAN: 15
I/O TAG: SYS_LOC



SA047313,WHT
SA047314,WHT



AF0087
16 DISCRETE SIGNALS
(10 IN & 6 OUT)
1794-IB10XB6
NODE: AU0080
SLOT: 7
CHAN: 16
I/O TAG: SYS_AUX

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
TURBINE OPERATOR

Solar Turbines
A Caterpillar Company

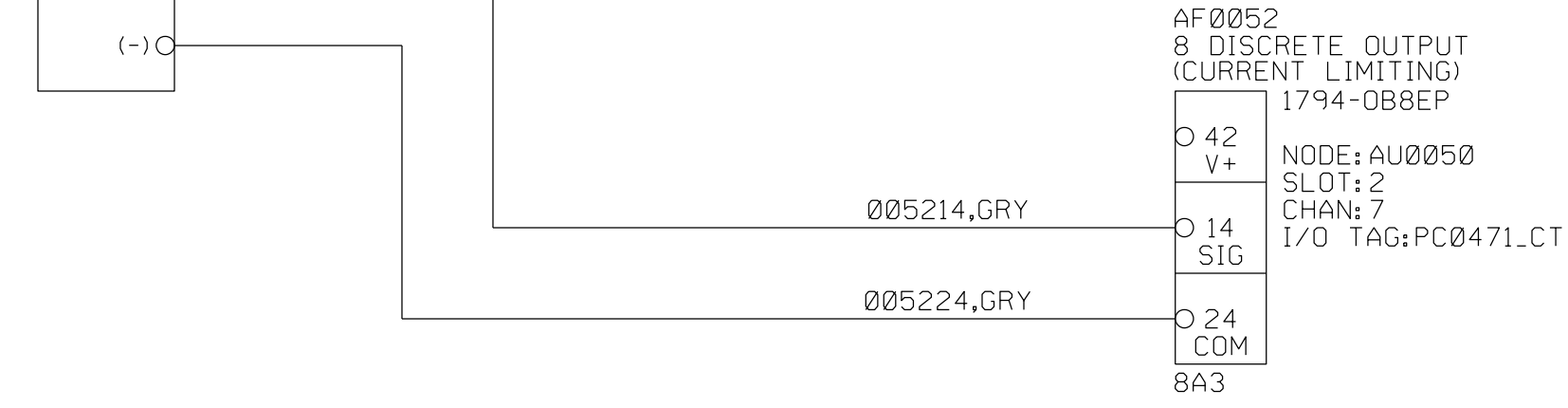
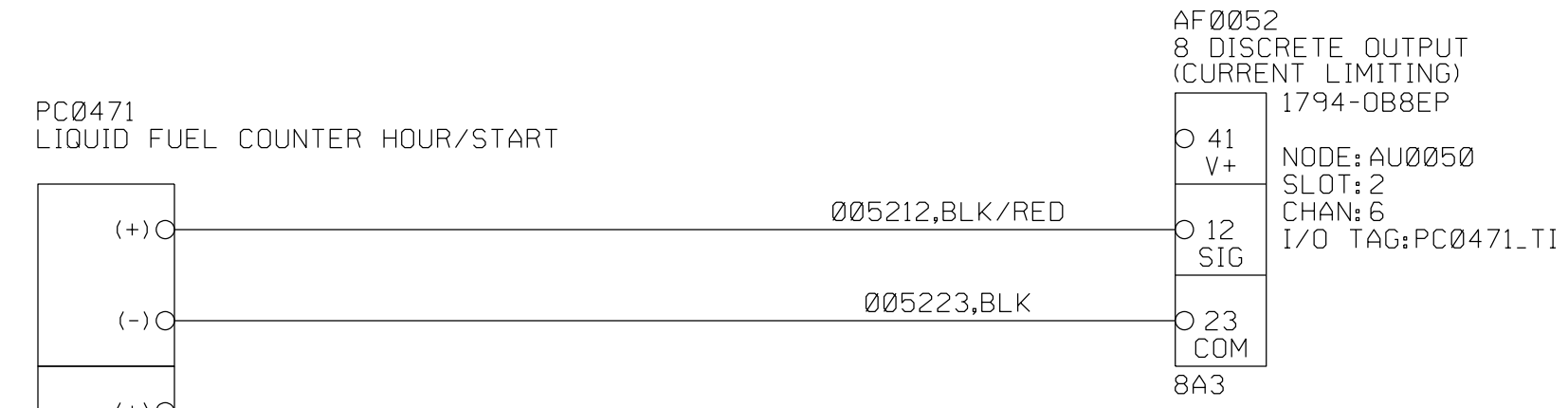
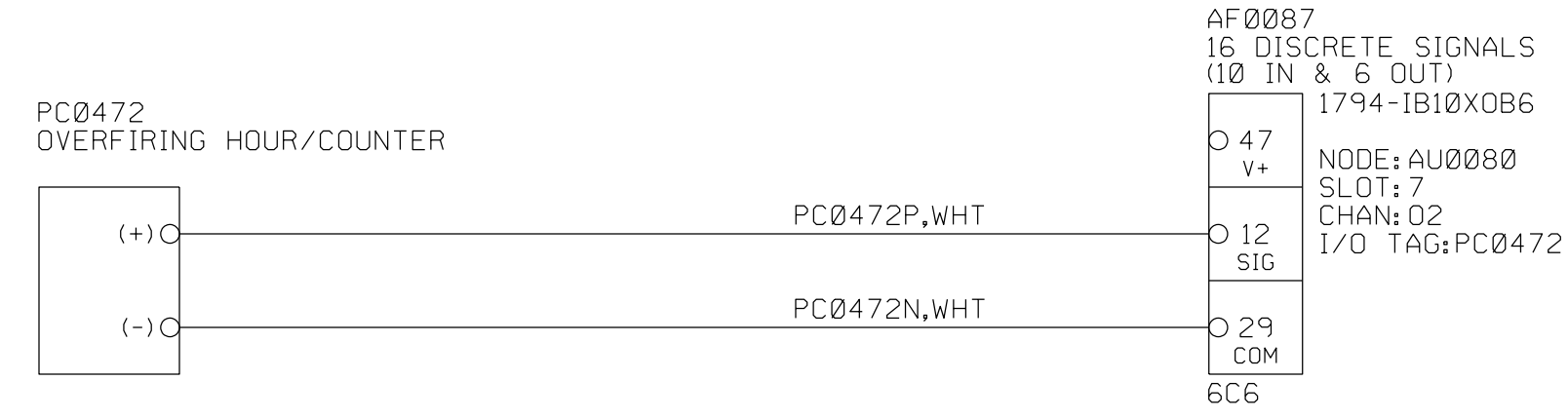
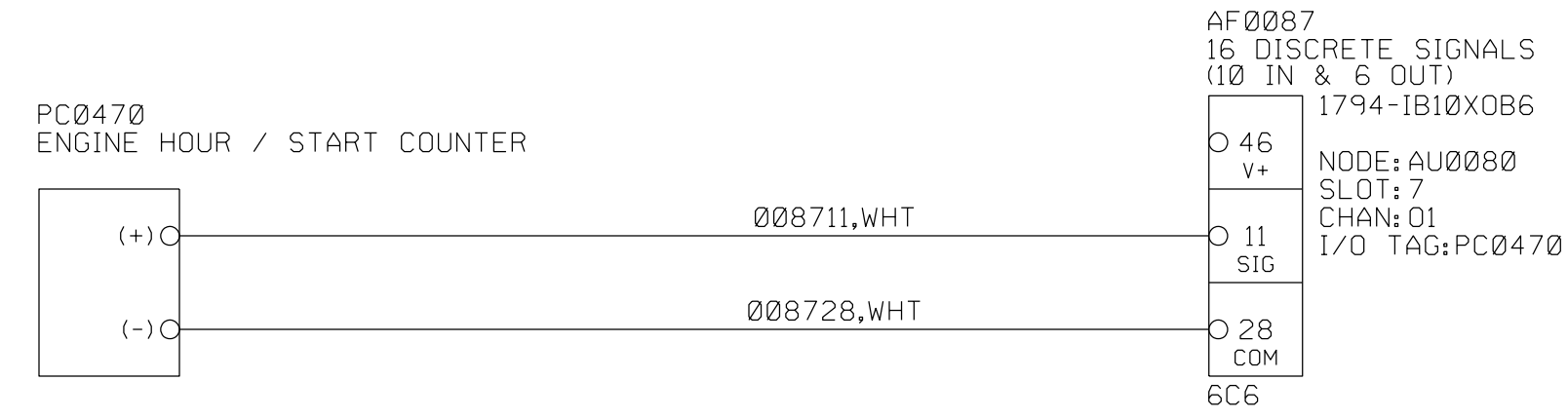
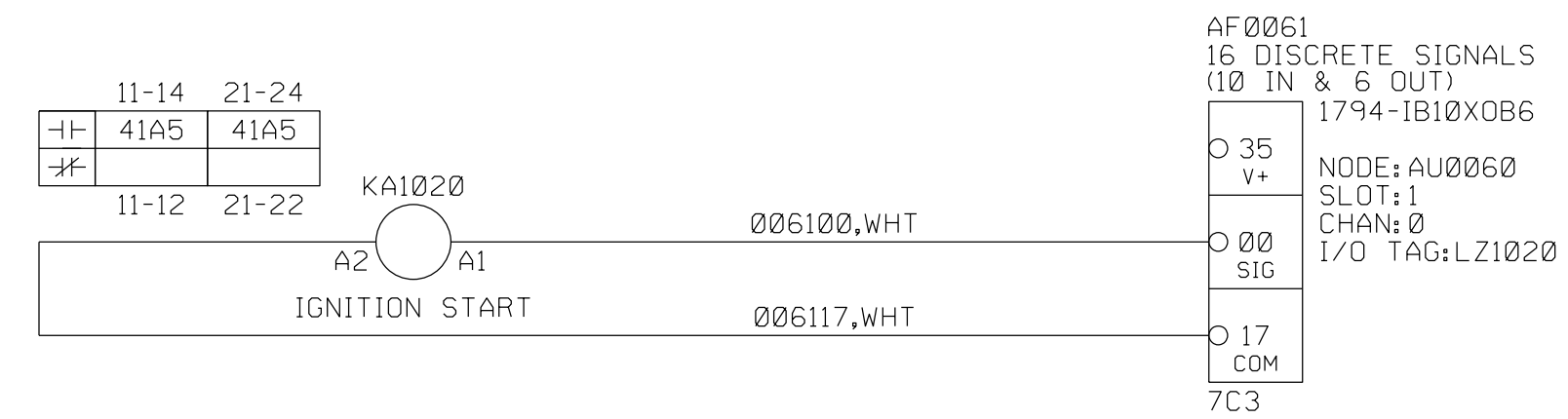
DRAWING NO. 4F491-149447
DWG REV B SHT REV A
SHEET 35 OF 141

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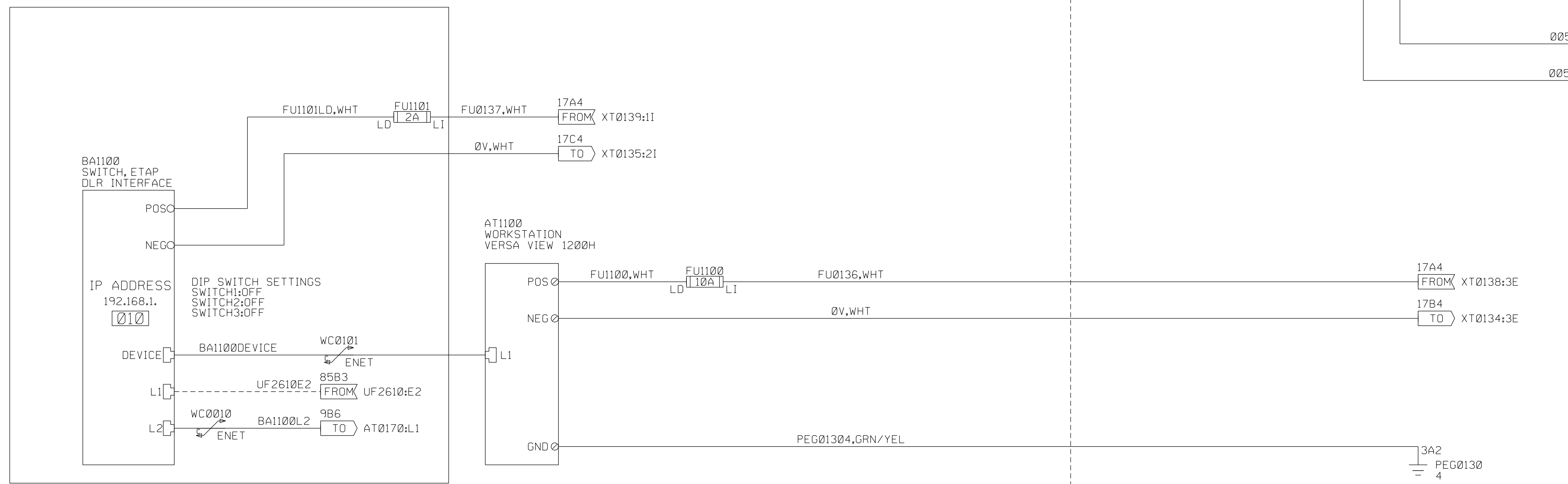
TURBINE BOX (JB70) DOOR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



TURBINE BOX (JB70)



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
TURBINE OPERATOR

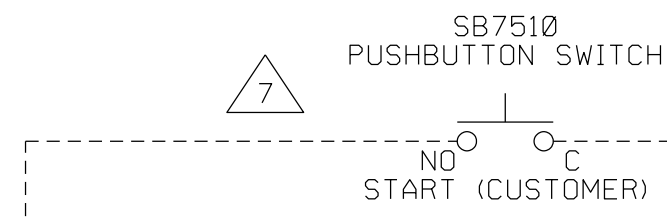
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV A
	SHEET 36	OF 141

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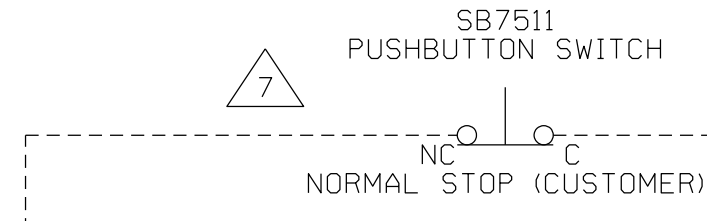
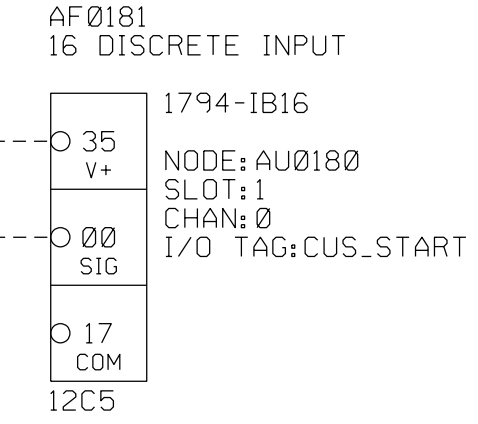
AUXILIARY CONSOLE

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



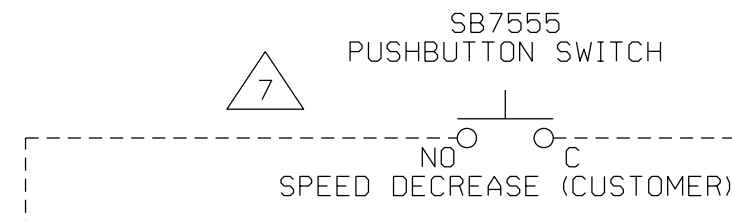
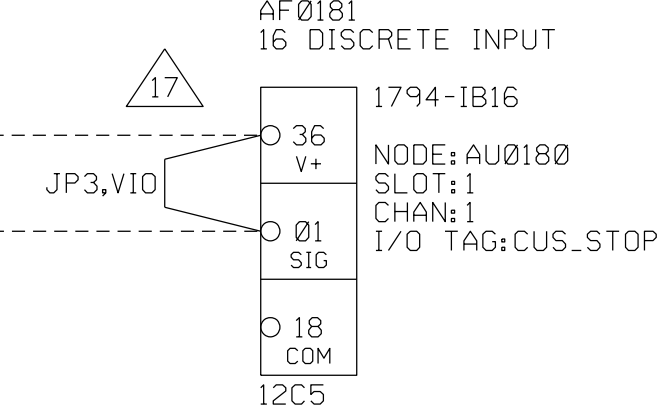
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SB75102

XCSB7510
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XCSB7510
2



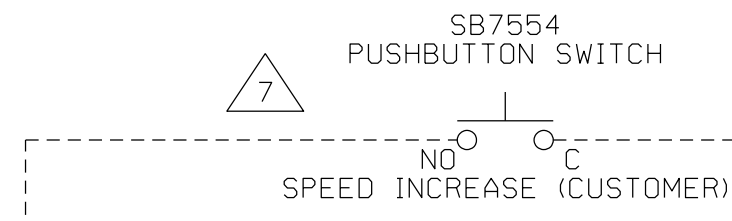
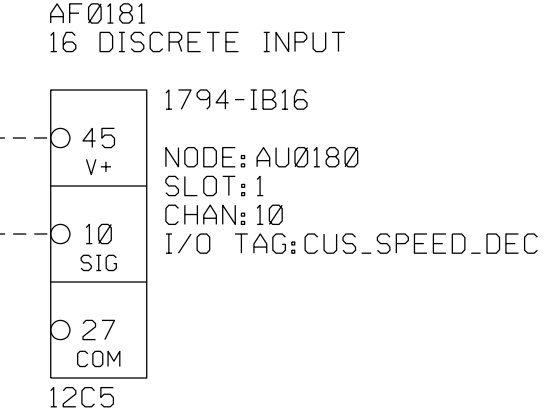
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XCSB7511
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XCSB7511
2



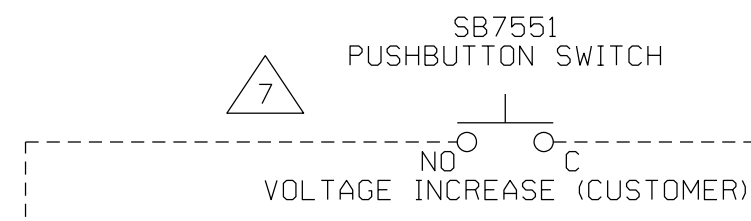
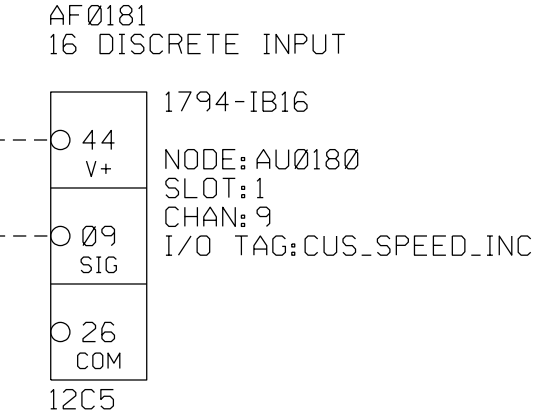
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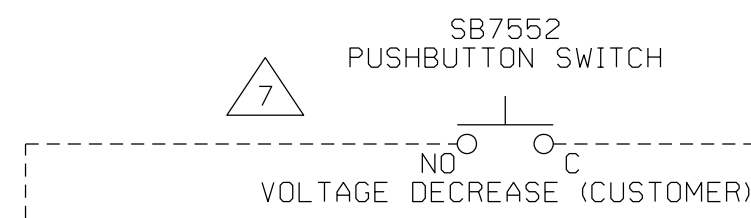
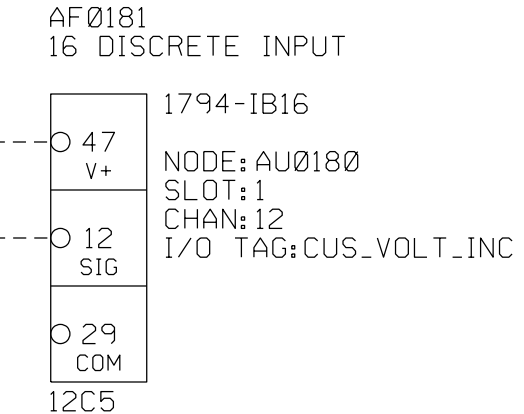
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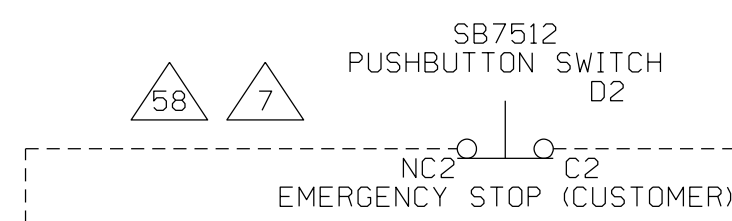
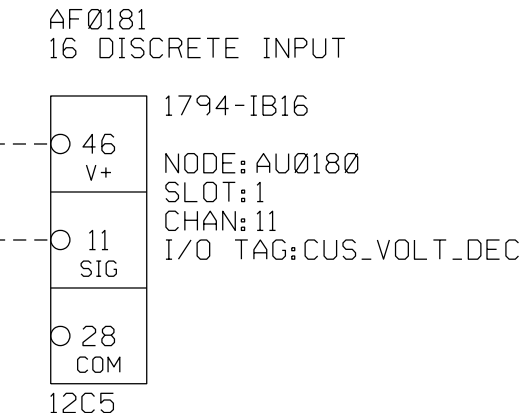
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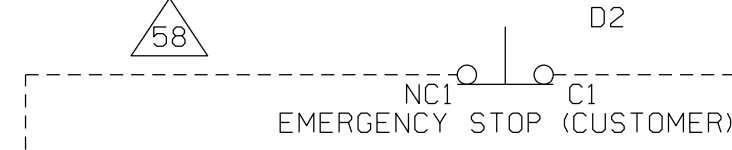
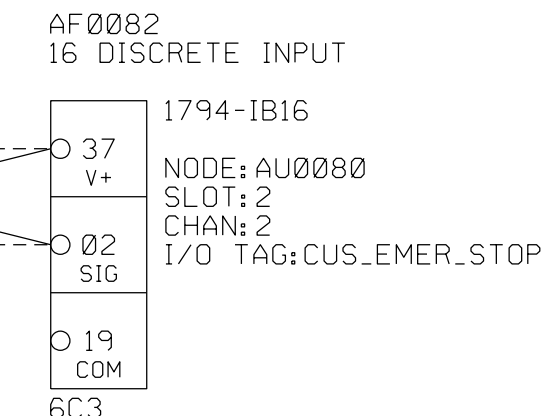
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SB75522

XCSB7552
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XCSB7552
2



SB75121
SB75122

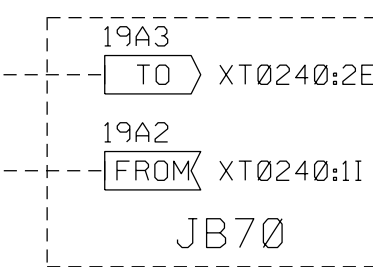
XCESTOP1
1
XCESTOP1
2



ESTOPB
ESTOPC

XCESTOP2
1
XCESTOP2
2

JB70



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
CUSTOMER REMOTE INPUTS

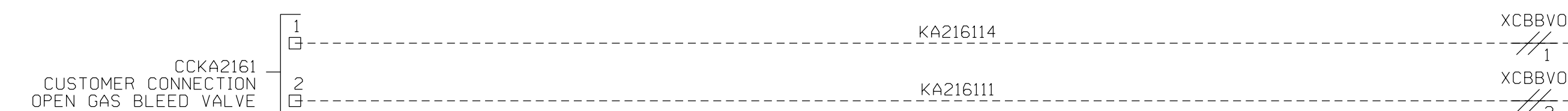
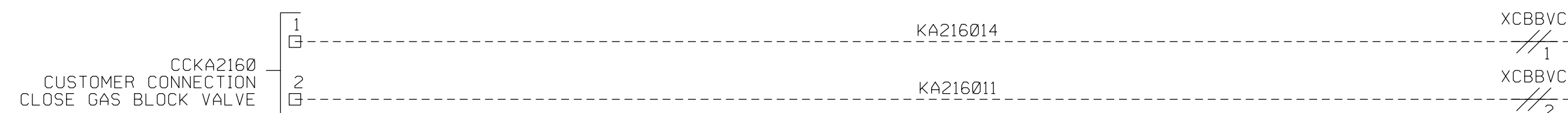
Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 37 OF 141

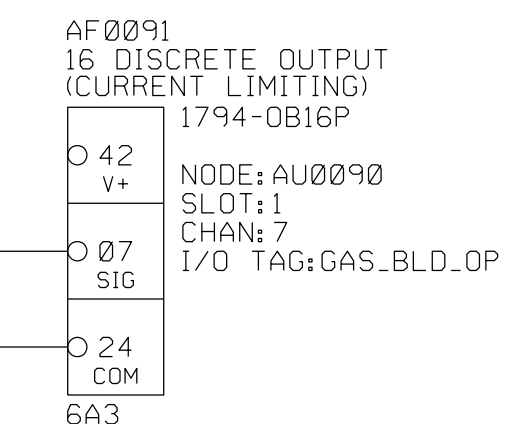
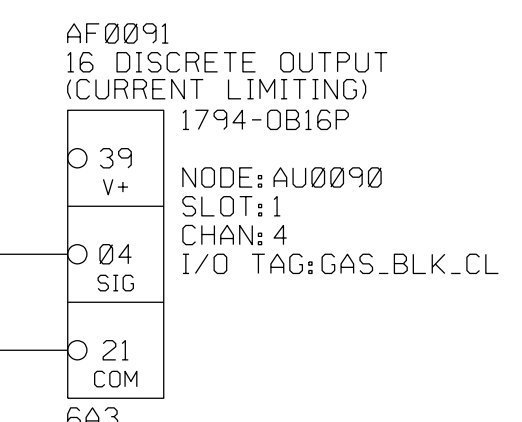
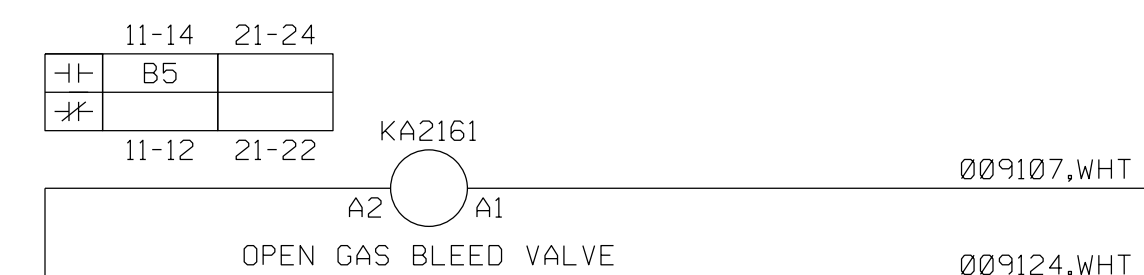
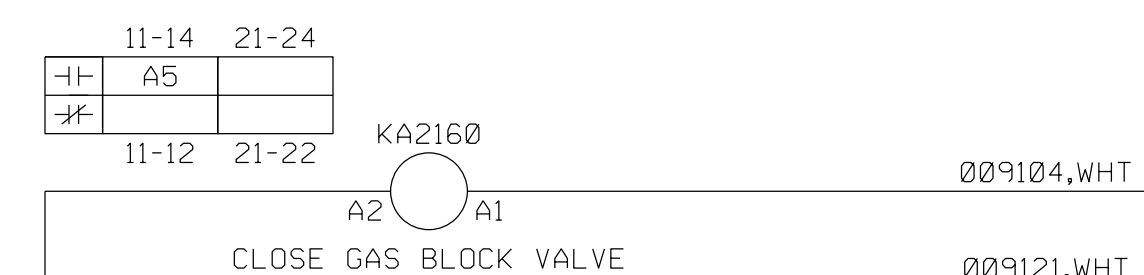
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FIELD GAS FUEL BLOCK BLEED VALVE

Not part of FGC. Customer scope if required



TURBINE BOX (JB70)



NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CONTROLS SYSTEM
CUSTOMER OFFSKID GAS BLOCK VALVE RELAYS

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV A
	SHEET 38	OF 141

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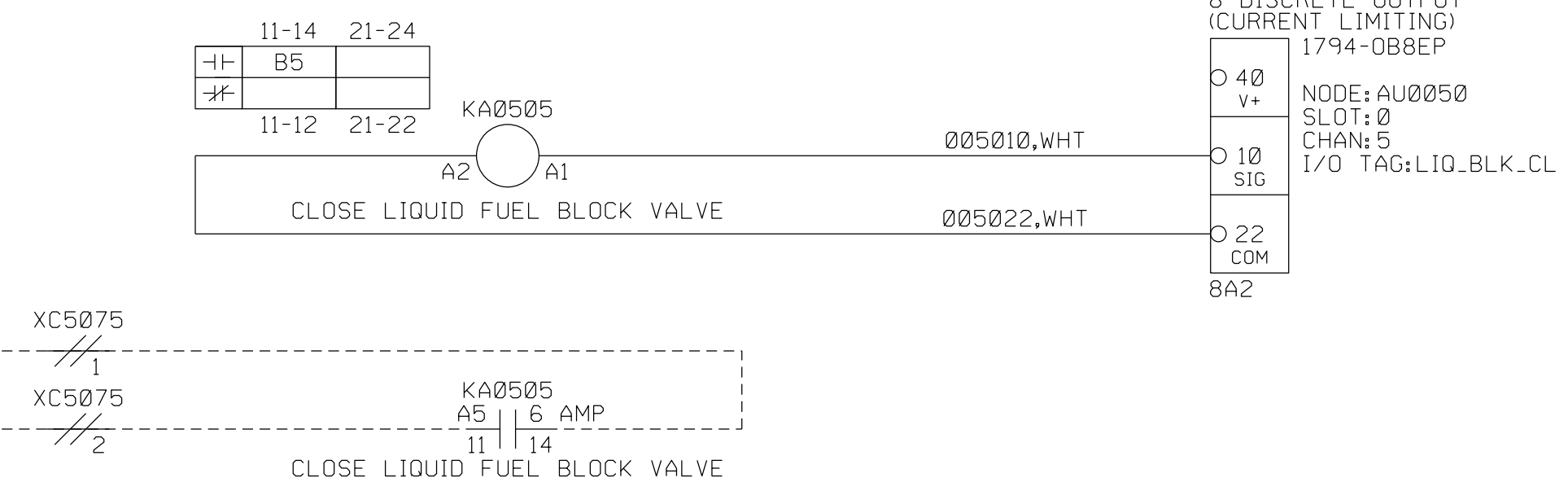
LIQUID FUEL BLOCK VALVE

Customer scope if required

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CCKA0505
CUSTOMER CONNECTION
CLOSE LIQUID FUEL BLOCK VALVE



CUSTOMER SWBNO-1 SEWERAGE & WATER BOARD OF NEW ORLEANS		
DRAWING TITLE CARROLLTON POWER PLANT TURBINE 7		
TITAN 250 - GENERATOR SET ELECTRICAL LOOP SCHEMATIC CUSTOMER LIQUID BLOCK VALVE RELAY		
Solar Turbines A Caterpillar Company		
DRAWING NO. 4F491-149447	DWG REV B	SHT REV A
SHEET 39 OF 141		

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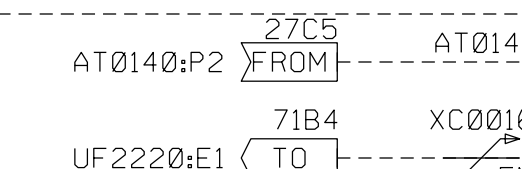
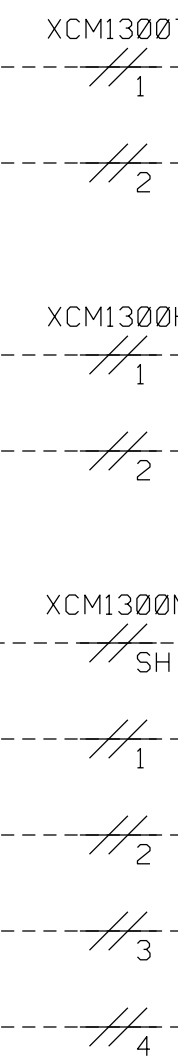
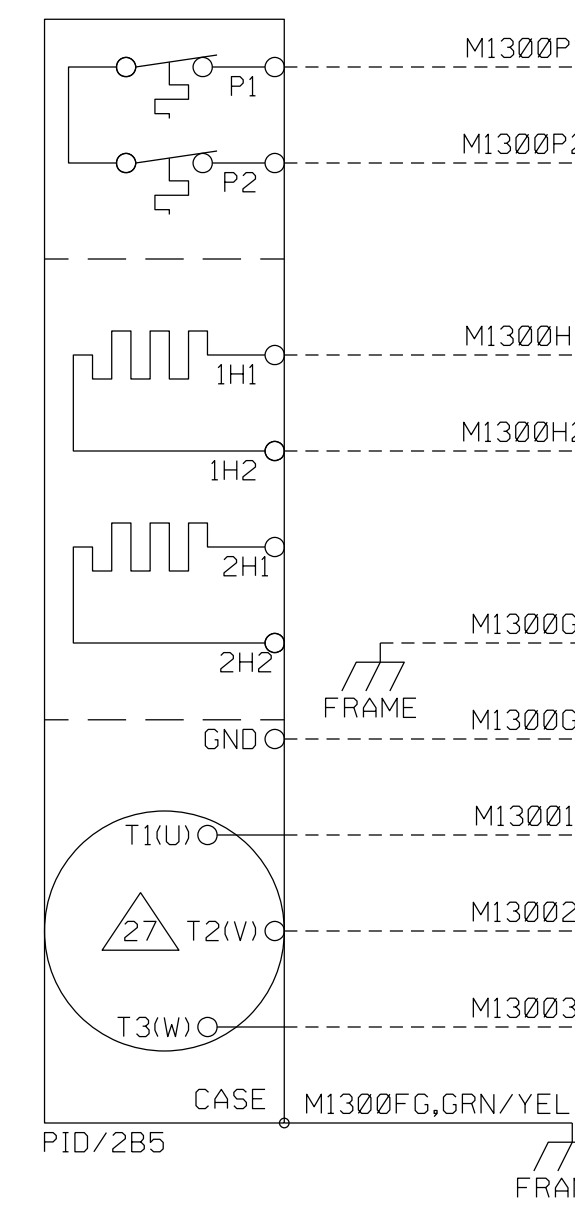
PACKAGE

EER VFD

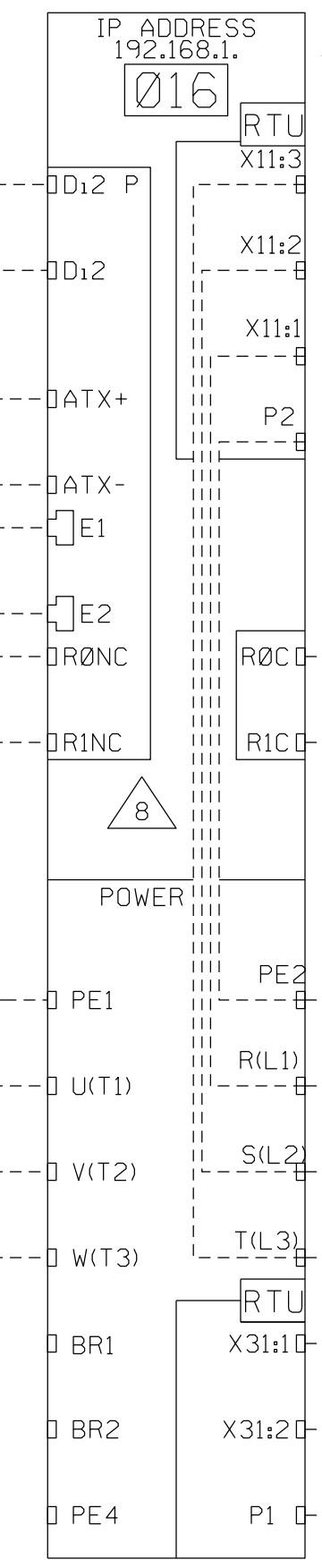
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

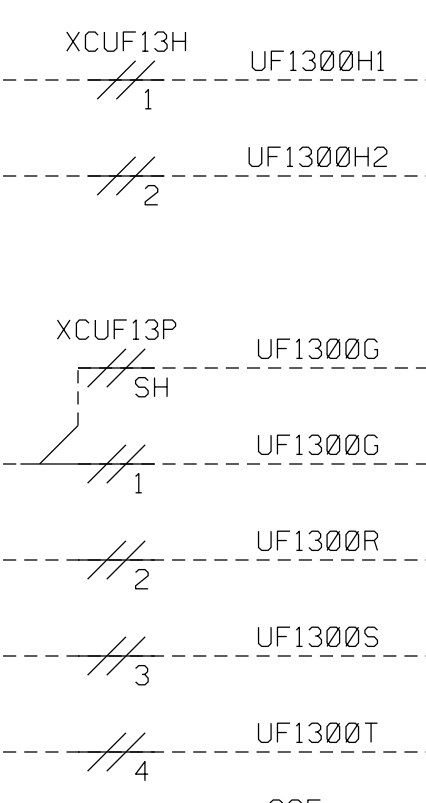
M1300
MOTOR
TURBINE DIRECT MOUNT AC START



UF1300
FREQUENCY CONVERTER
START MOTOR SPEED CONTROL

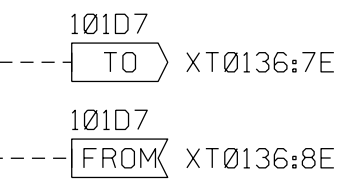
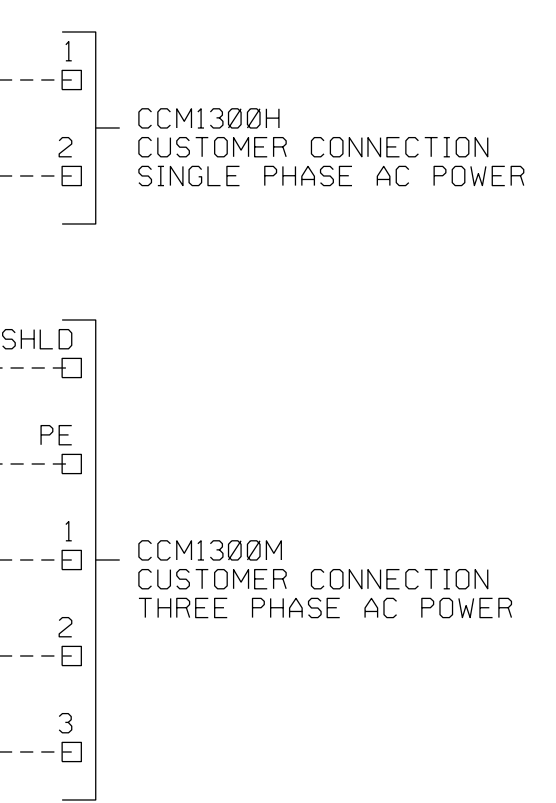


RTU 3-PHASE POWER
CONNECTED INTERNALLY
TO VFD BY SUPPLIER



UF1300

BOP EER AC PWR



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
START SYSTEM
DIRECT AC

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 40 OF 141

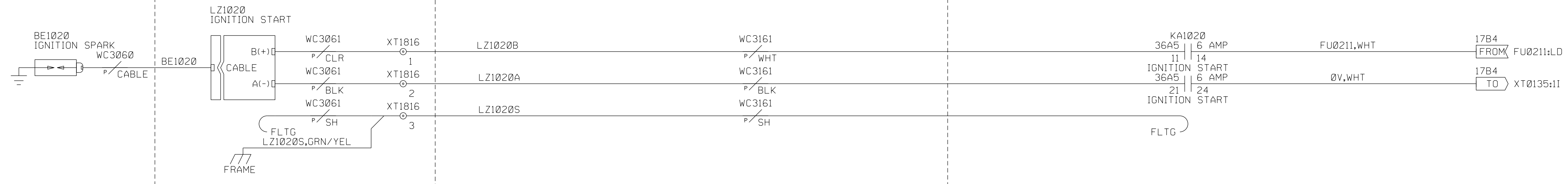
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1 2 3 4 5 6 7 8

JB16

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 COMBUSTION SYSTEM
 IGNITOR

Solar Turbines
 A Caterpillar Company

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	SHEET 41	OF 141

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A
B
C
D

A
B
C
D
SWBNO-1

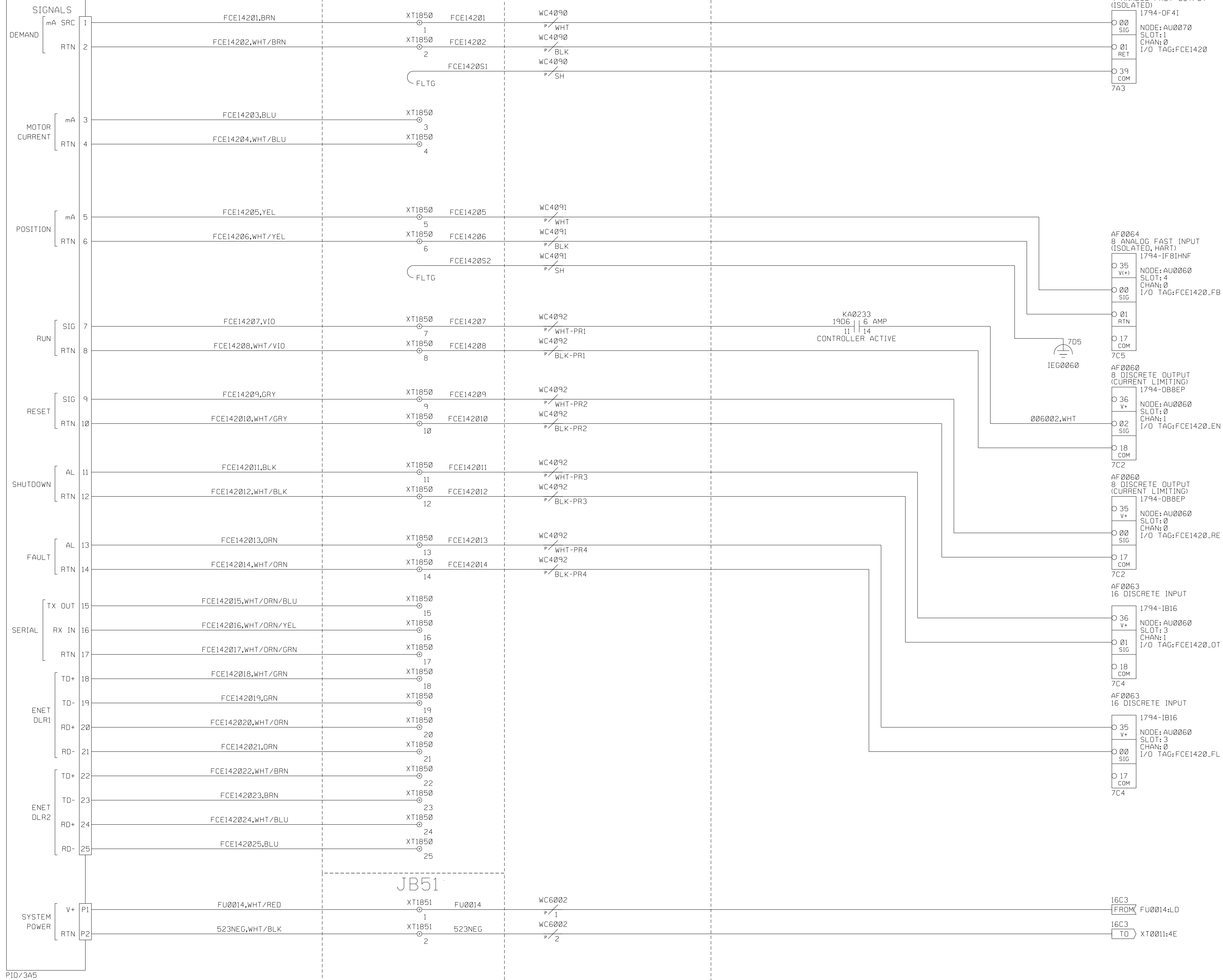
1 2 3 4 5 6

FCE1420
FLOW CONTROL, ELECTRIC
COMPRESSOR BLEED AIR, MOTOR DRIVEN (BV)

JB50

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
BLEED VALVE

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447

DWG REV B SHT REV B
SHEET 42 OF 141

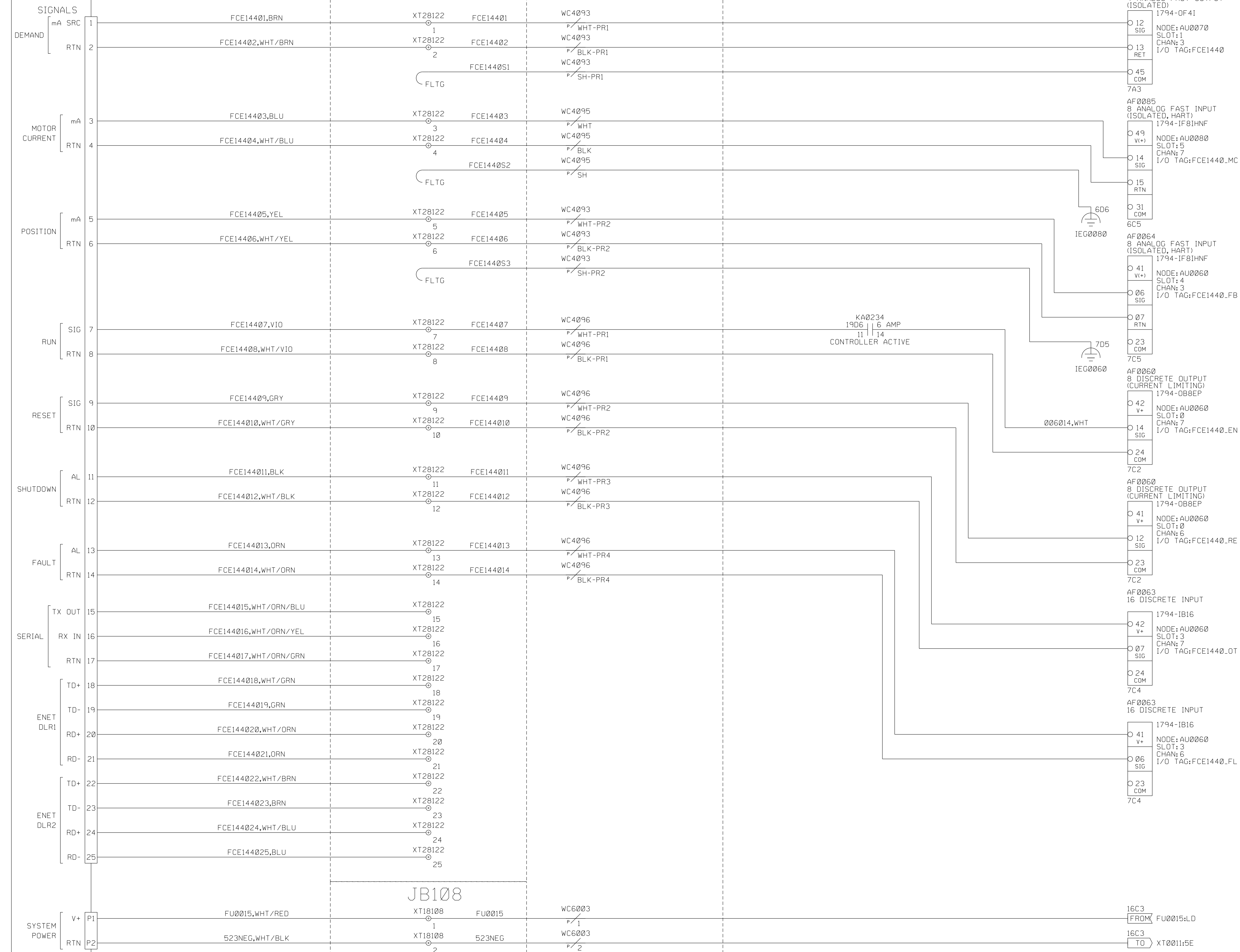
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FCE1440
FLOW CONTROL, ELECTRIC
COMPRESSOR VARIABLE GUIDE VANE #2

JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



NOTE: SYSTEM POWER WIRE
COLORS MAY VARY.
SEE DEVICE NAMEPLATE FOR
CONNECTION INFORMATION.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
GUIDE VANE

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447

DWG REV B	SHT REV B
SHEET 43 OF 141	

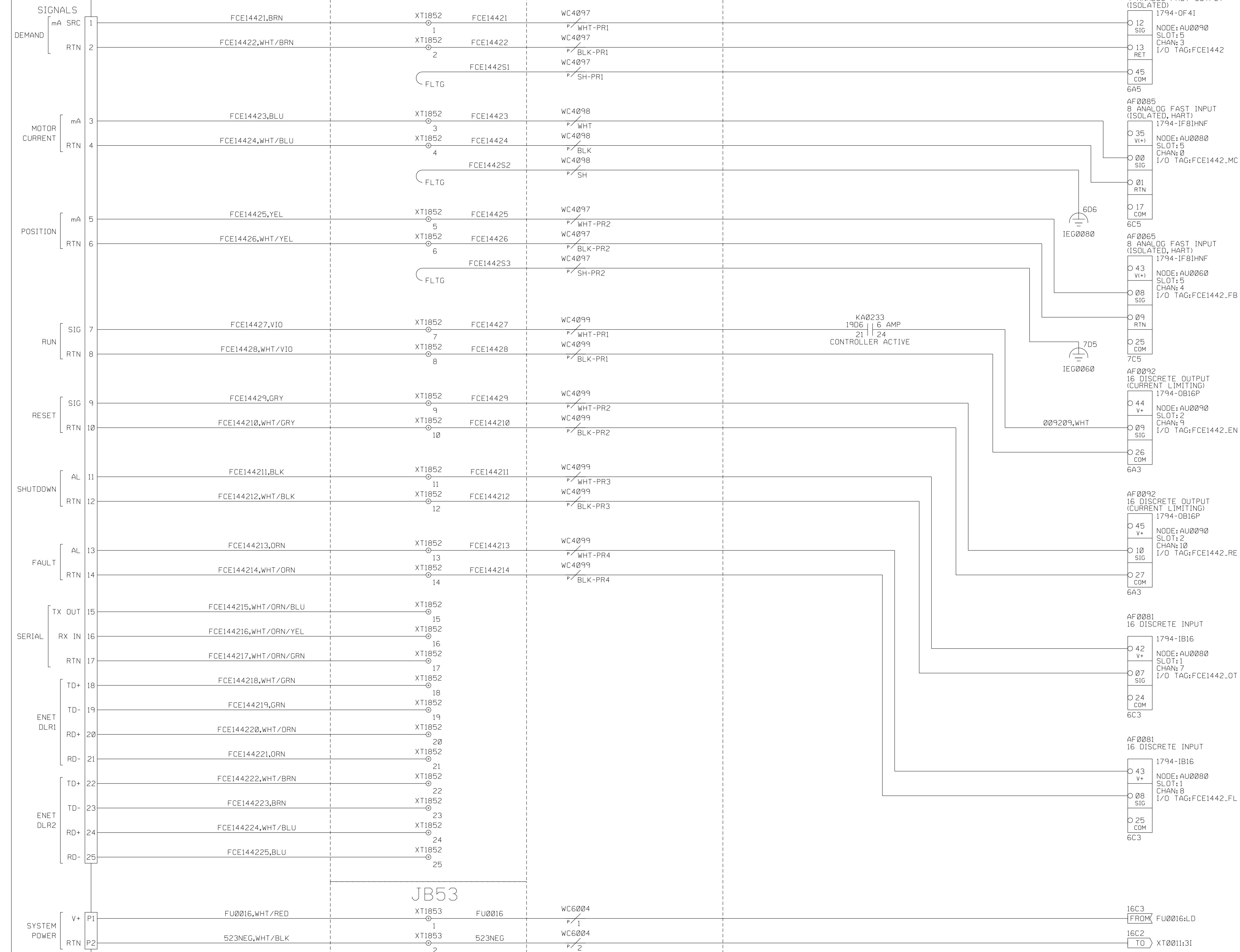
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FCE1442
FLOW CONTROL, ELECTRIC
COMPRESSOR VARIABLE GUIDE VANE #1,#3,#4,#5

JB52

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



NOTE: SYSTEM POWER WIRE
COLORS MAY VARY.
SEE DEVICE NAMEPLATE FOR
CONNECTION INFORMATION.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
GUIDE VANE #1 & #3-#5

Solar Turbines
A Caterpillar Company

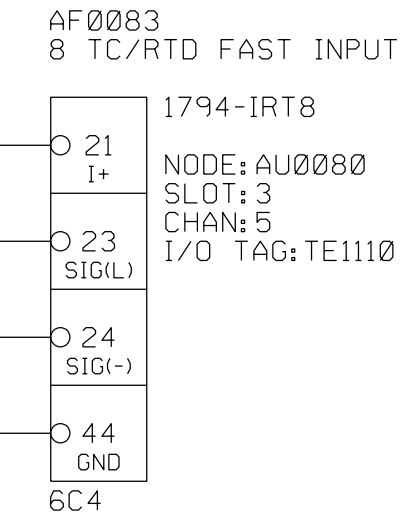
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 44 OF 141

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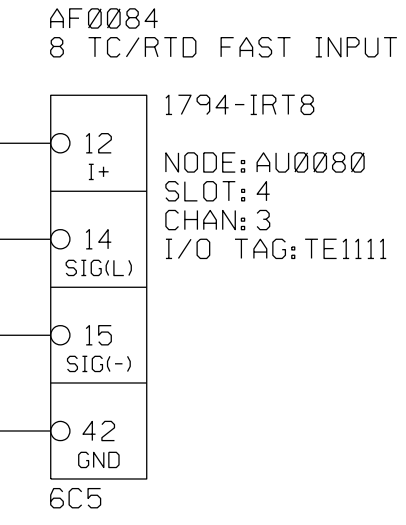
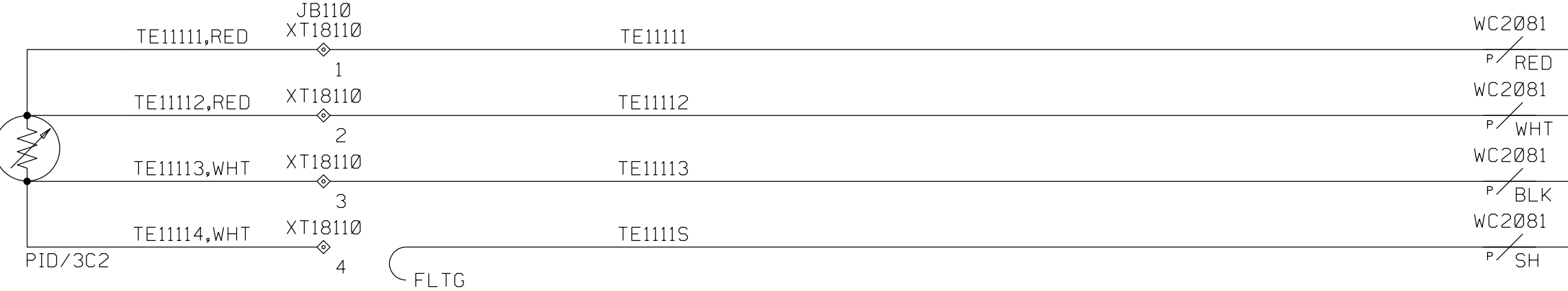
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

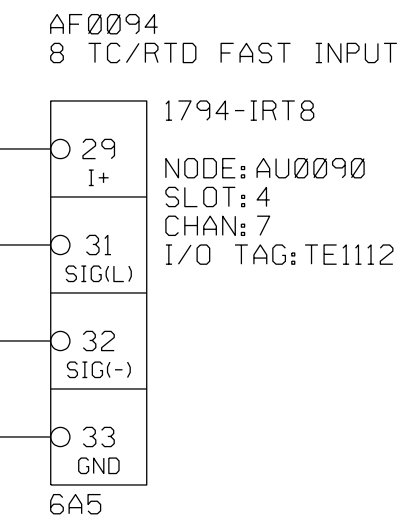
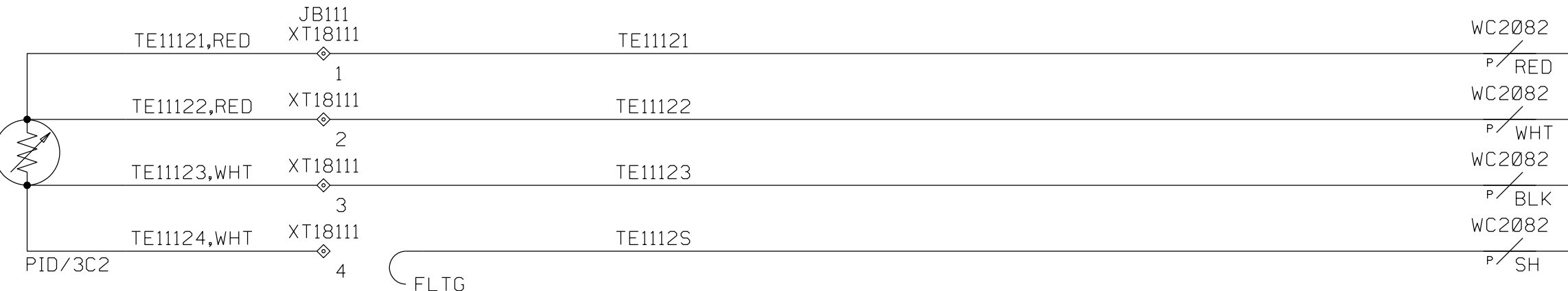
TE1110
TEMPERATURE ELEMENT
ENGINE AIR INLET TEMPERATURE



TE1111
TEMPERATURE ELEMENT
ENGINE AIR INLET TEMPERATURE



TE1112
TEMPERATURE ELEMENT
ENGINE AIR INLET TEMPERATURE



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
TURBINE AIR INLET

Solar Turbines
A Caterpillar Company

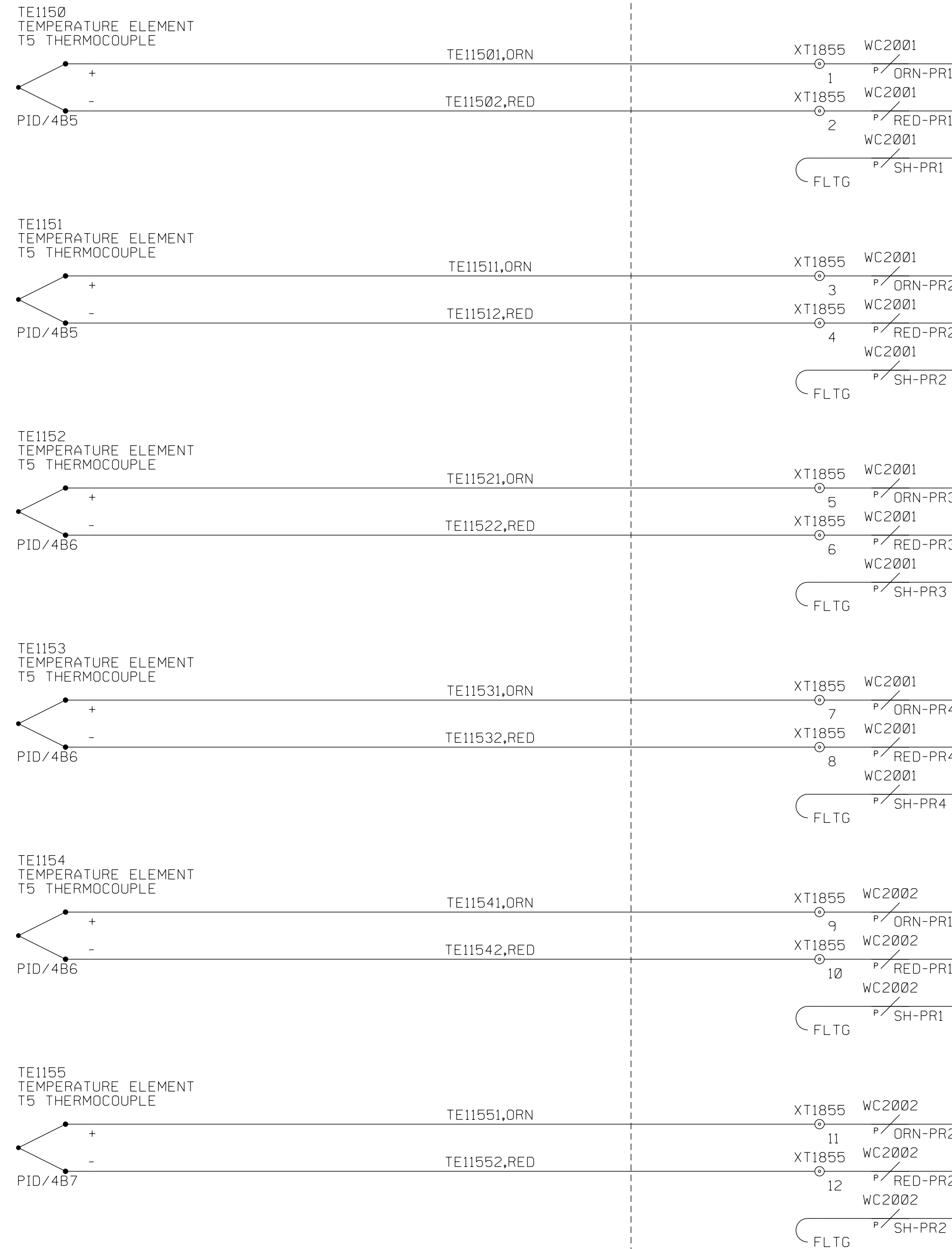
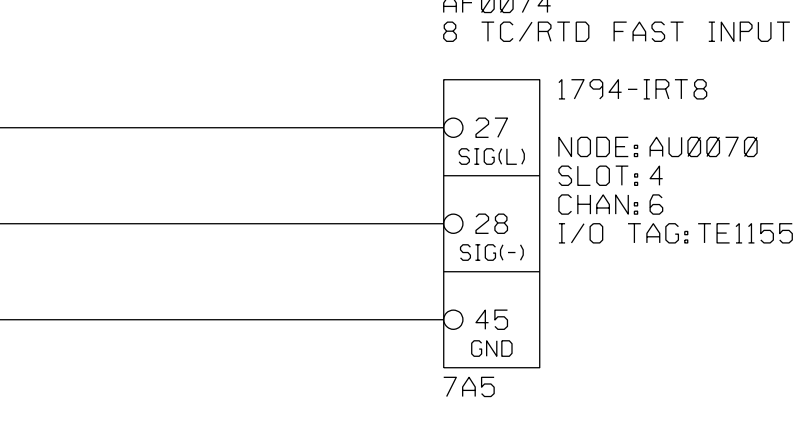
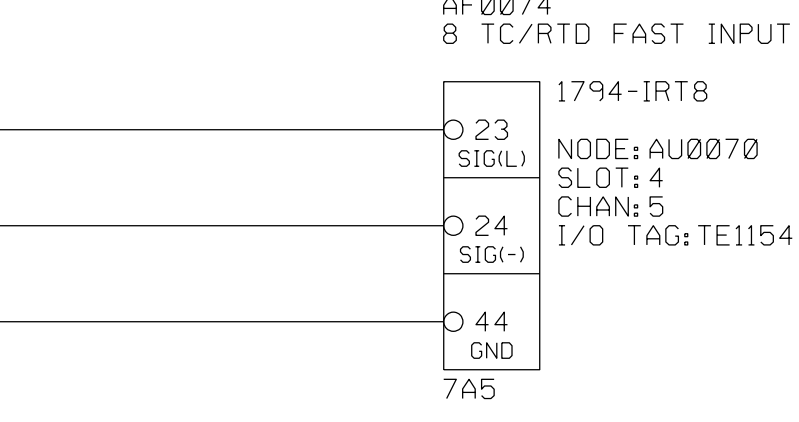
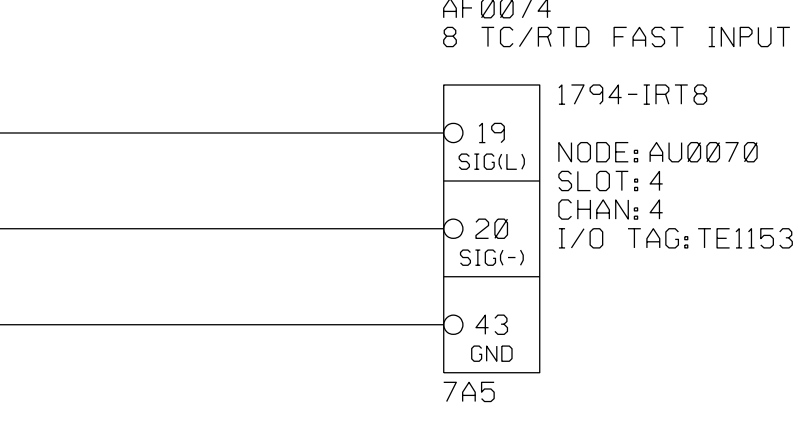
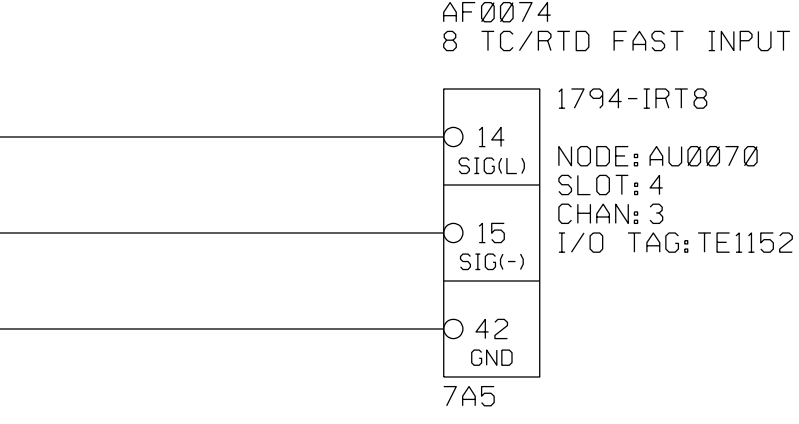
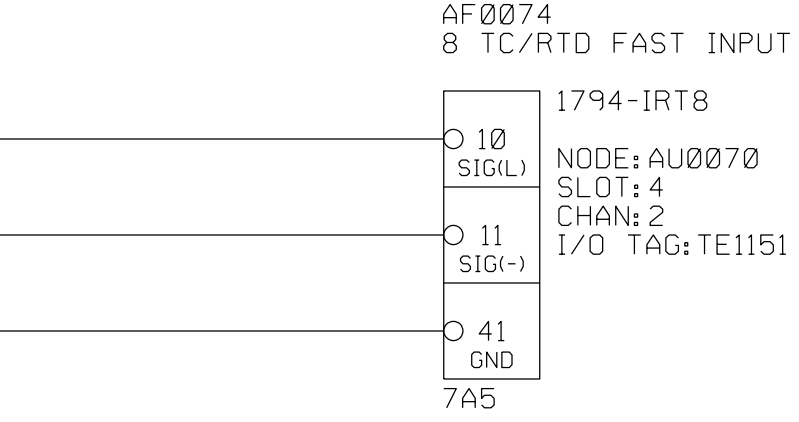
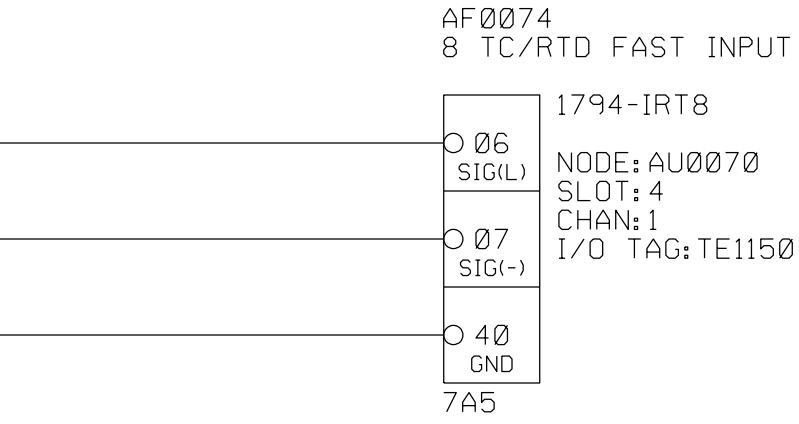
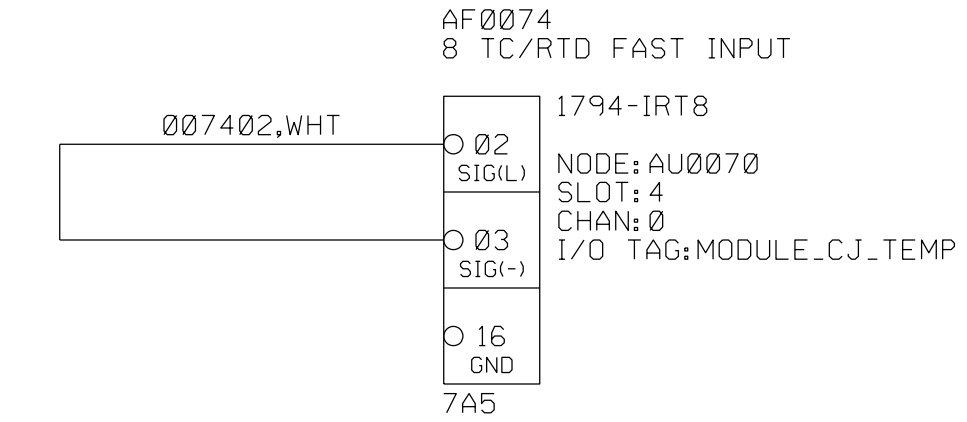
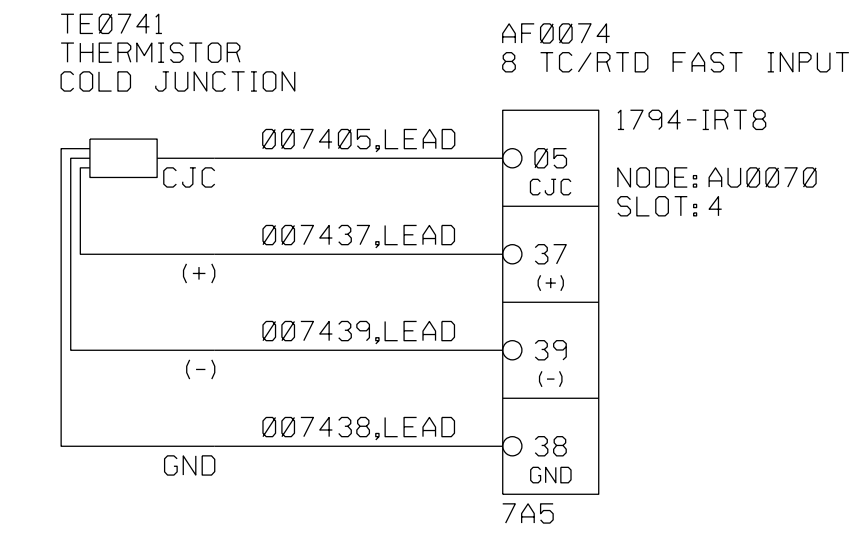
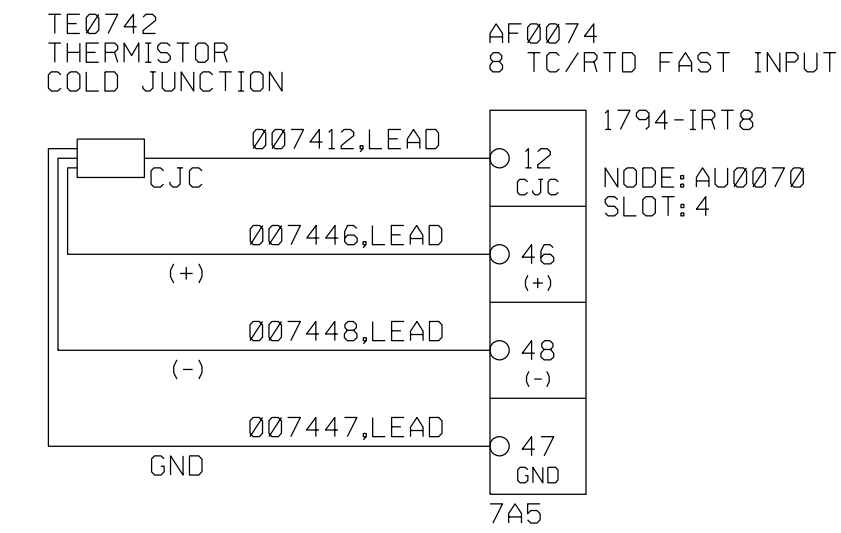
DRAWING NO.
4F491-149447
DWG REV B
SHT REV A
SHEET 45 OF 141

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JB55

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 COMBUSTION SYSTEM
 T5 MONITORING

Solar Turbines
 A Caterpillar Company

DRAWING NO.
 4F491-149447

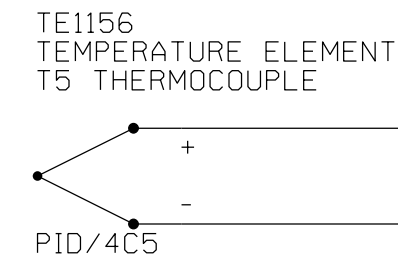
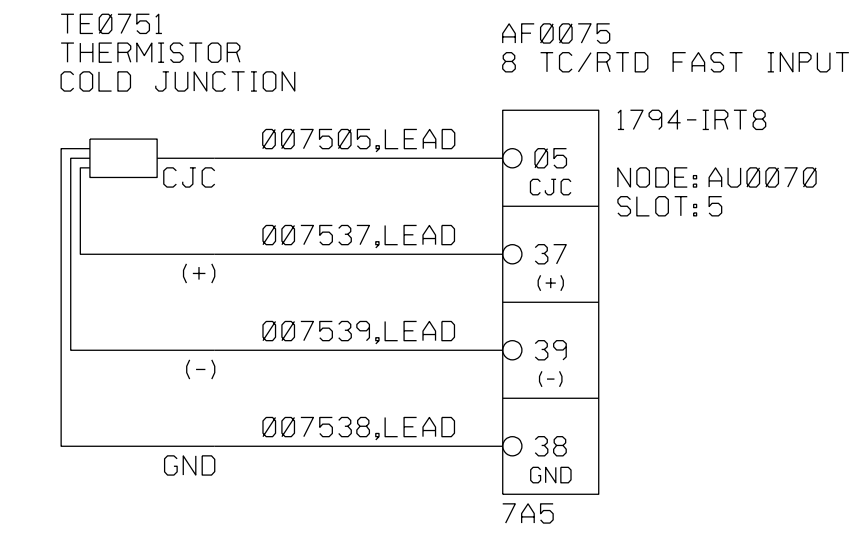
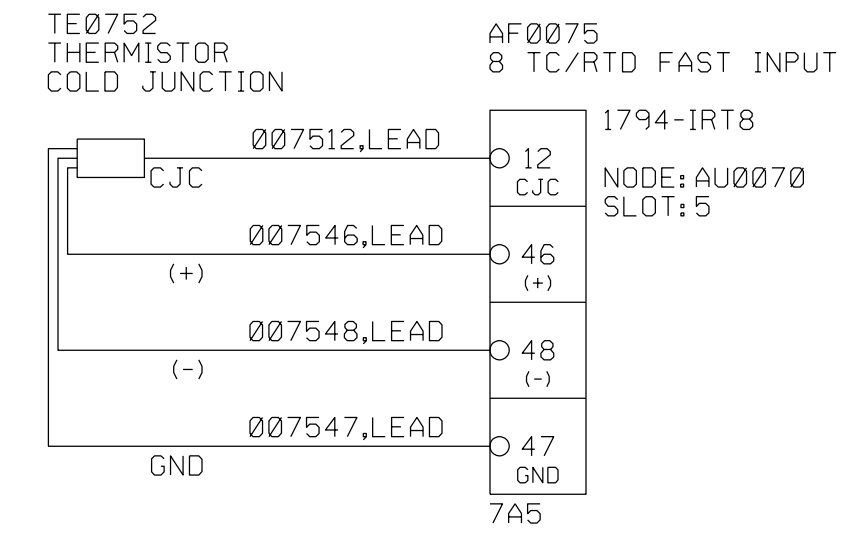
DWG REV B SHT REV A
 SHEET 46 OF 141

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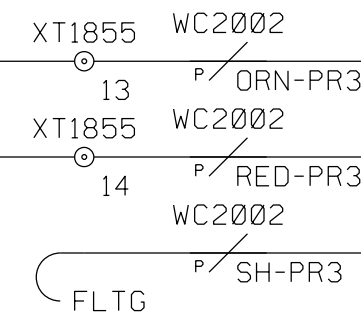
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TURBINE BOX (JB70)

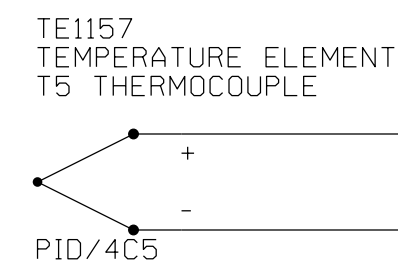
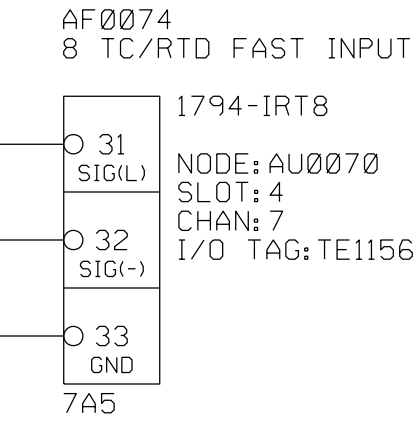
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



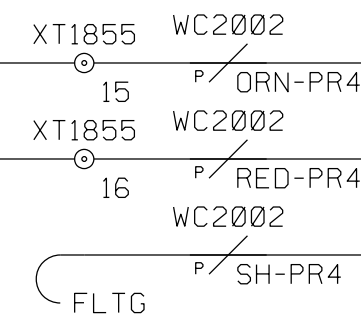
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 TE11562,RED



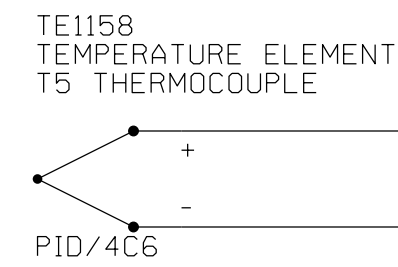
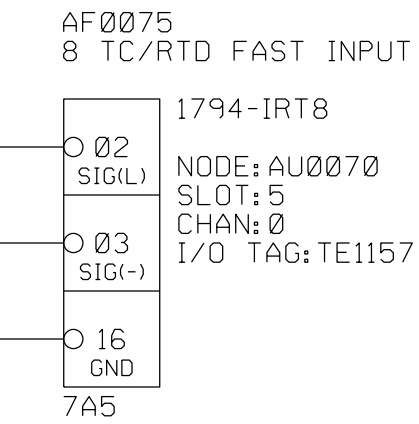
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 TE11562
 TE1156S



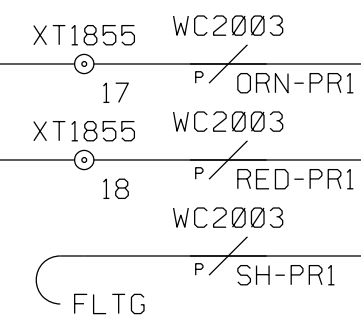
TE11571,ORN
 TE11572,RED



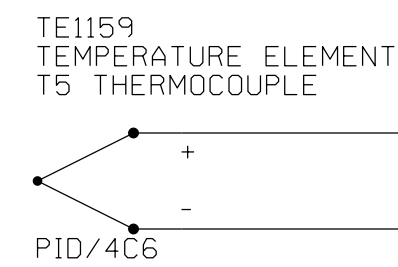
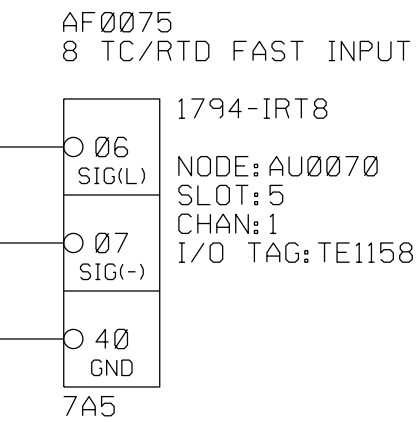
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 TE11572
 TE1157S



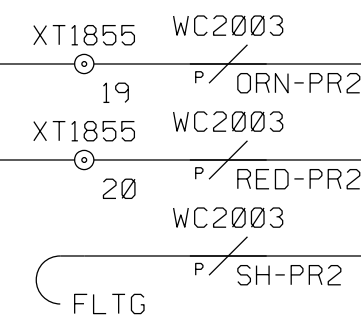
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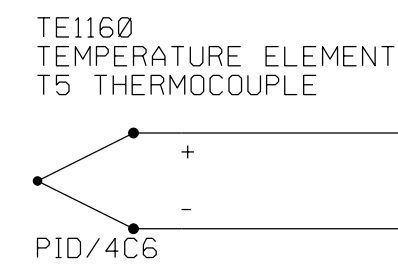
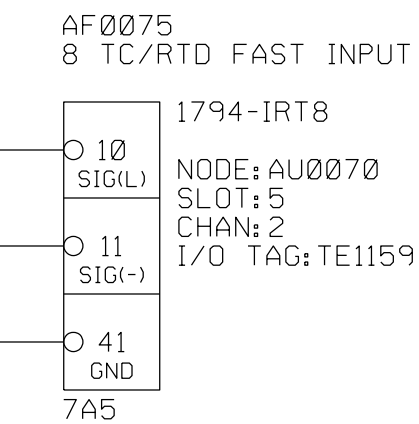
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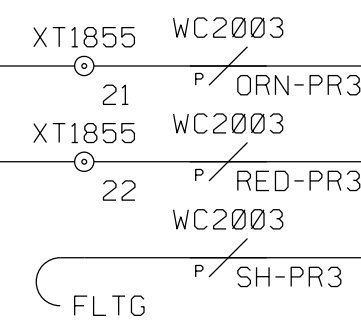
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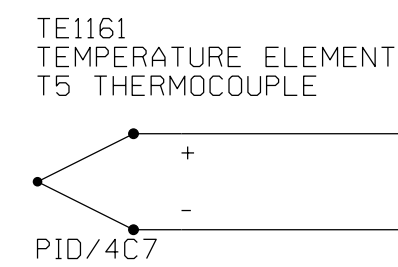
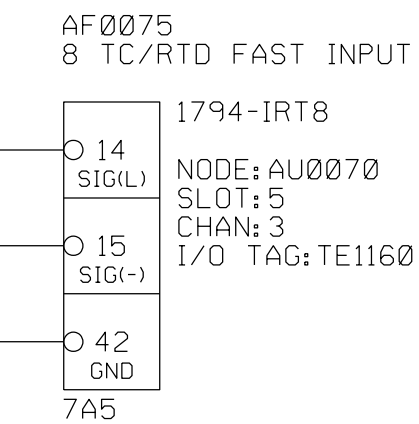
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 TE11592
 TE1159S



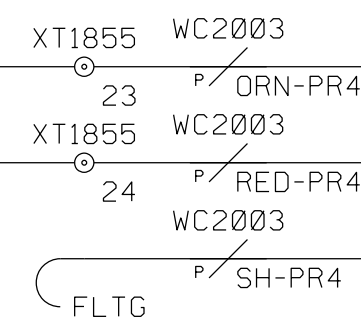
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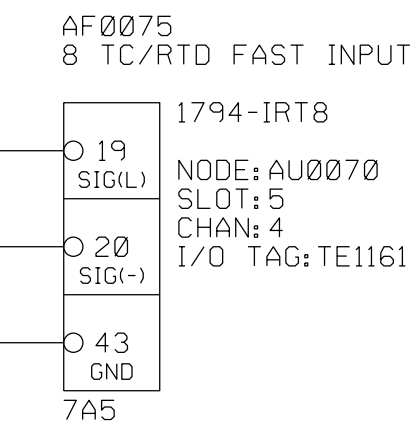
TE11601
 TE11602
 TE1160S



TE11611,ORN
 TE11612,RED



TE11611
 TE11612
 TE1161S



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 DRAWING TITLE
 CARROLLTON POWER PLANT TURBINE 7
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 COMBUSTION SYSTEM
 T5 MONITORING

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149447
 DWG REV B
 SHT REV A
 SHEET 47 OF 141

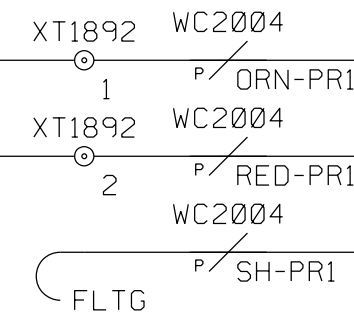
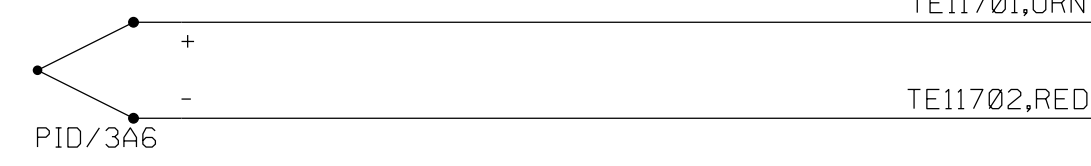
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JB92

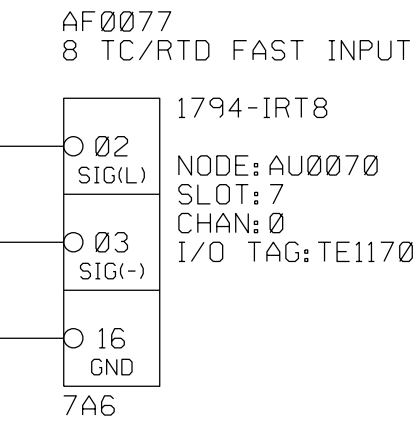
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

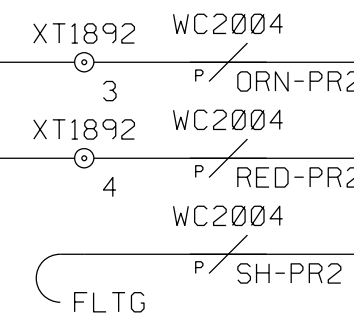
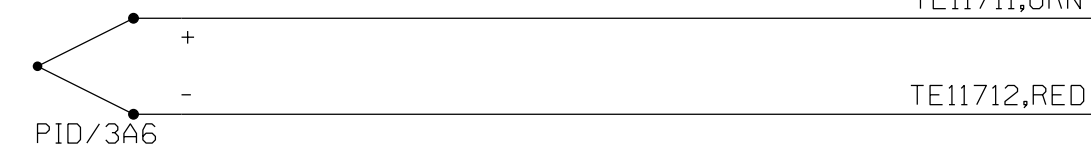
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TEMPERATURE ELEMENT
EXHAUST GAS T7 THERMOCOUPLE



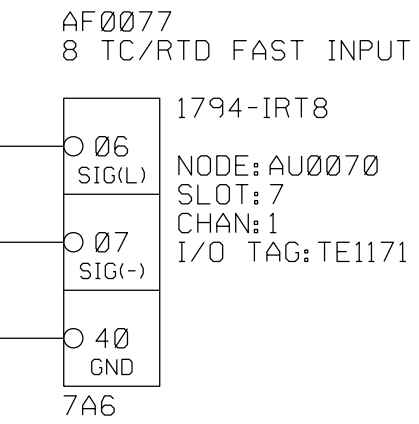
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TE11702
TE11705



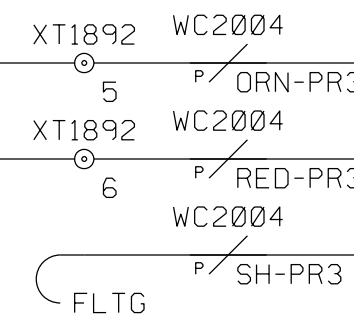
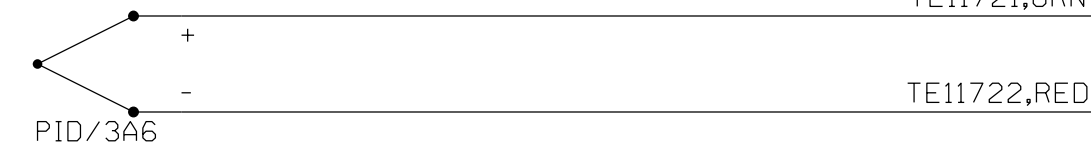
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EXHAUST GAS T7 THERMOCOUPLE



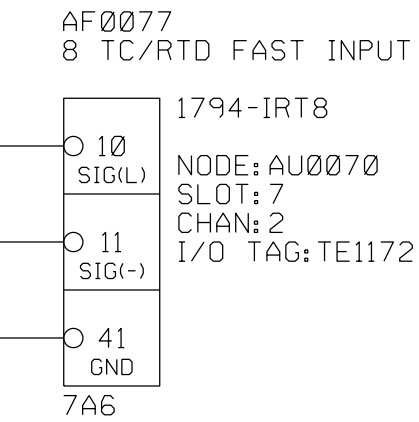
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TE11712
TE1171S



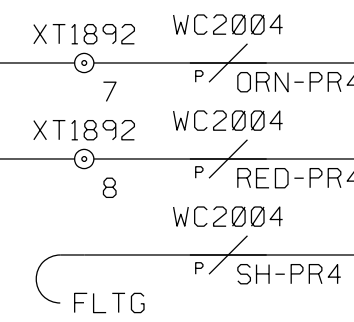
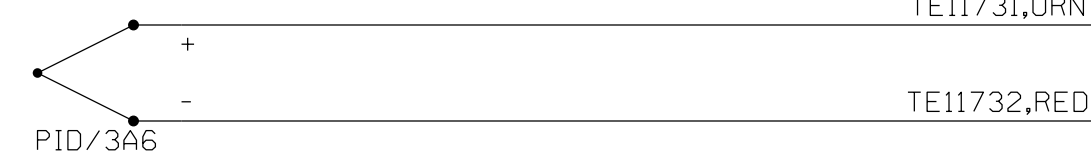
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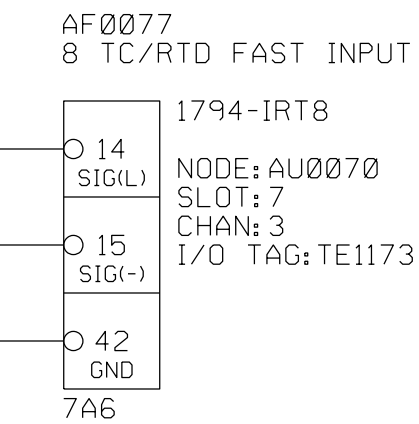
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TE1172S



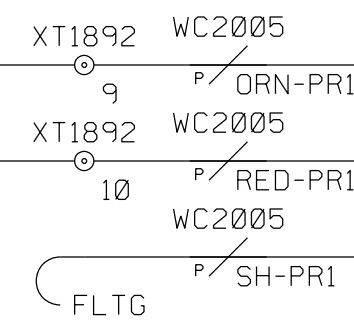
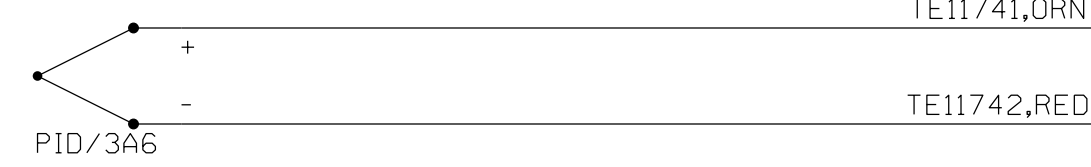
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TEMPERATURE ELEMENT
EXHAUST GAS T7 THERMOCOUPLE



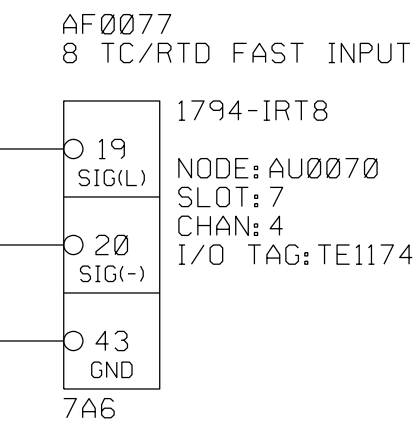
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TE11732
TE1173S



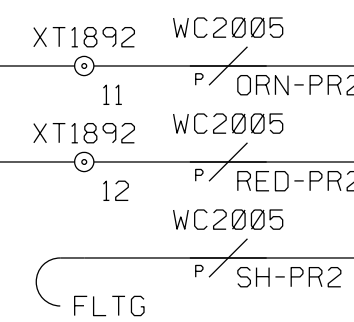
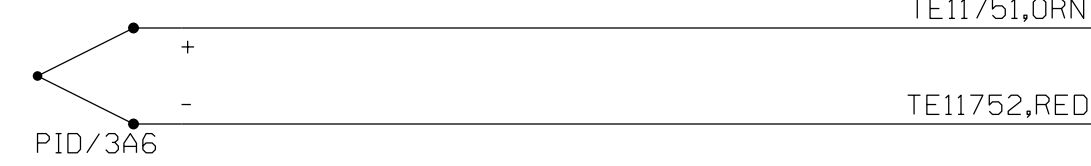
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EXHAUST GAS T7 THERMOCOUPLE



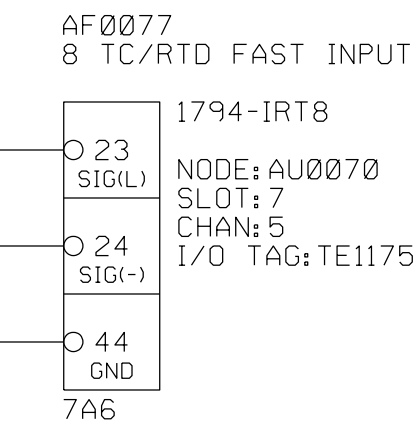
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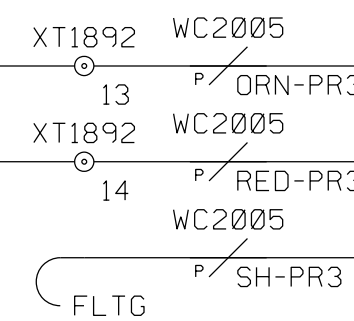
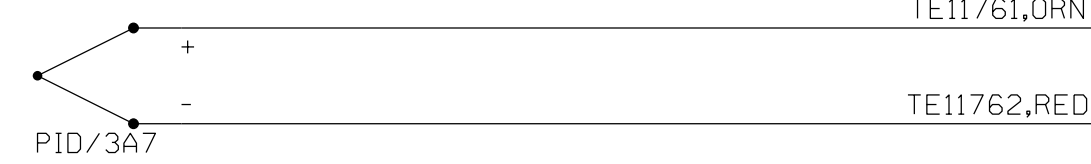
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TEMPERATURE ELEMENT
EXHAUST GAS T7 THERMOCOUPLE



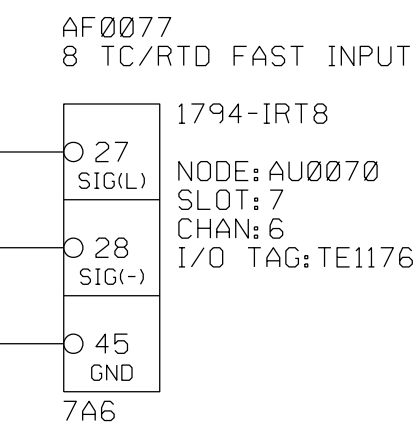
TE11751
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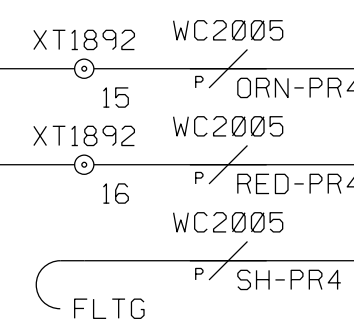
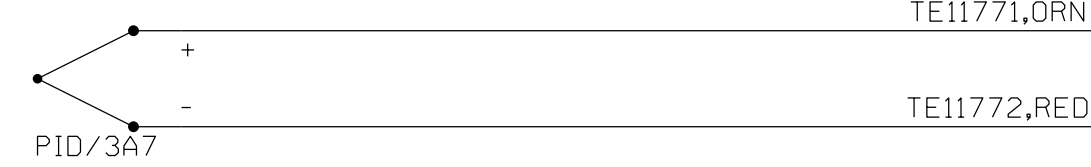
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EXHAUST GAS T7 THERMOCOUPLE



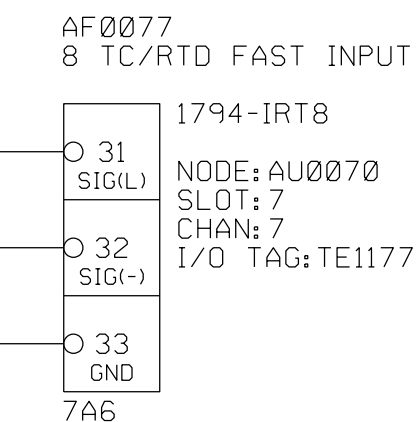
TE11761
TE11762
TE1176S



TE1177
TEMPERATURE ELEMENT
EXHAUST GAS T7 THERMOCOUPLE



TE11771
TE11772
TE1177S



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
T7 MONITORING

Solar Turbines
A Caterpillar Company

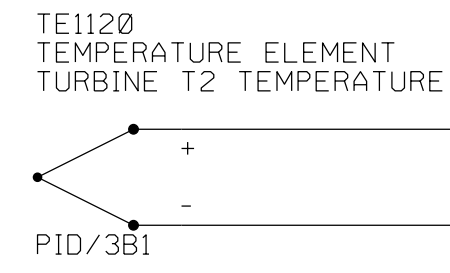
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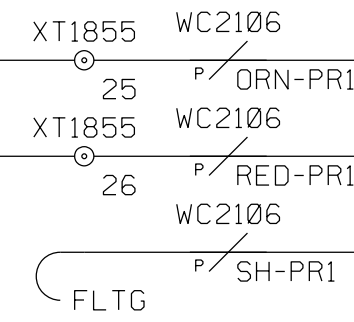
JB55

TURBINE BOX (JB70)

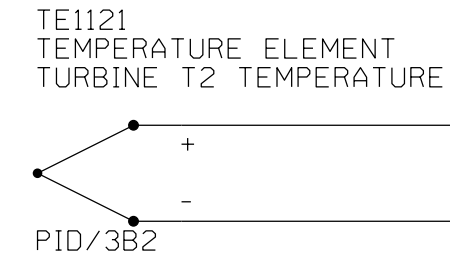
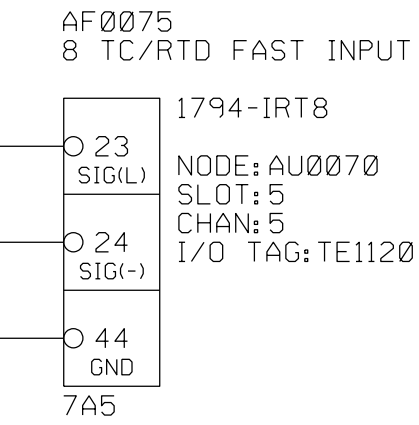
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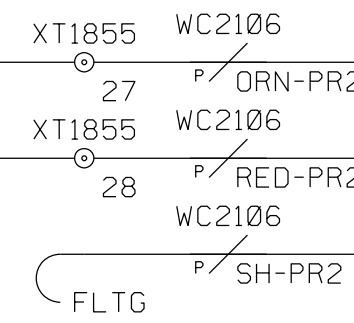
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TE11202,RED



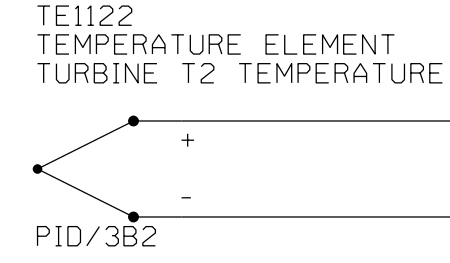
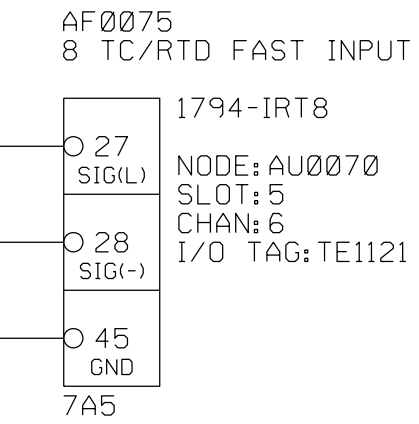
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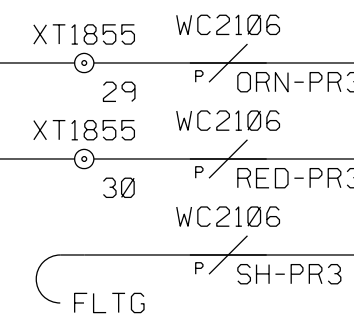
TE11211,ORN
TE11212,RED



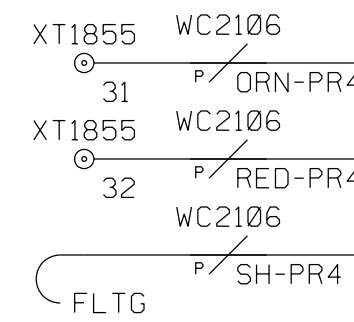
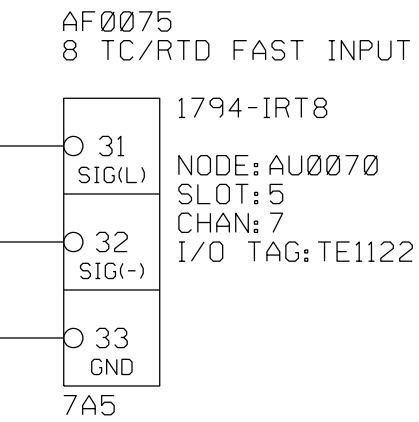
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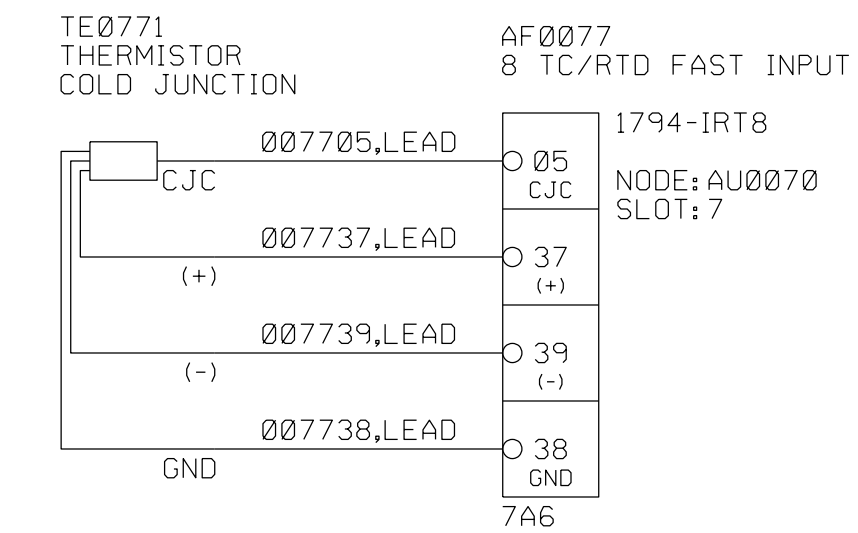
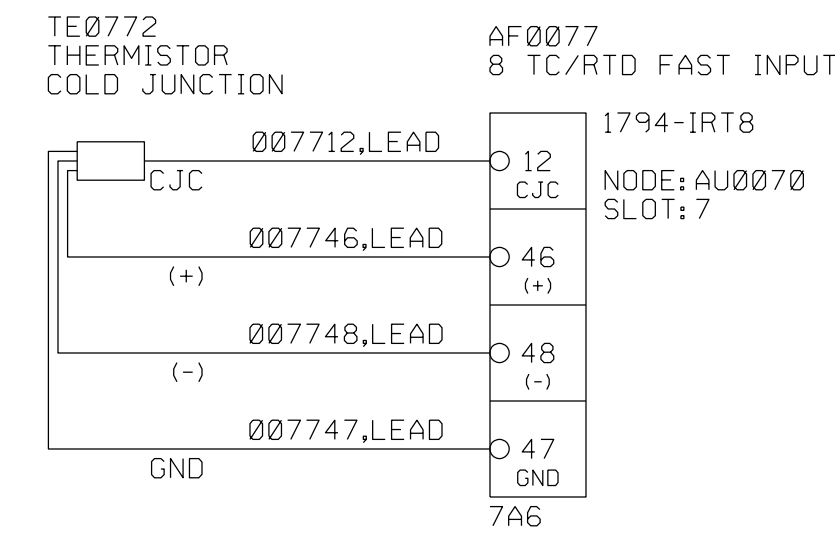
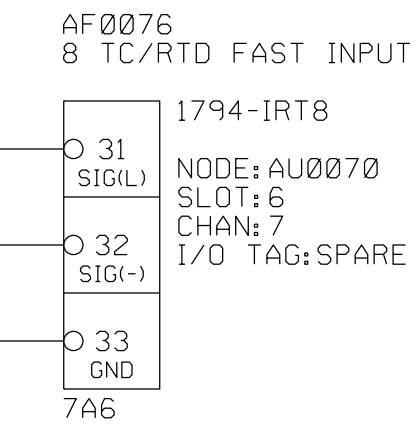
TE11221,ORN
TE11222,RED



TE11221
TE11222
TE11225



007631
007632
007633



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
T2 MONITORING

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
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SHT REV A
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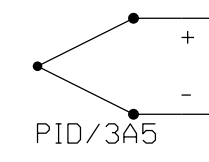
8

JB50

TURBINE BOX (JB70)

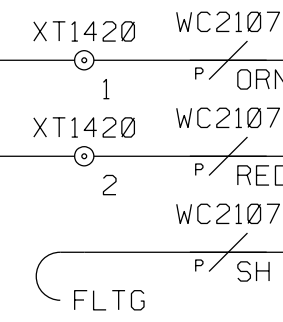
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

TE1420
TEMPERATURE ELEMENT
MONITOR BLEED VALVE LEAK



TE14201,ORN

TE14202,RED

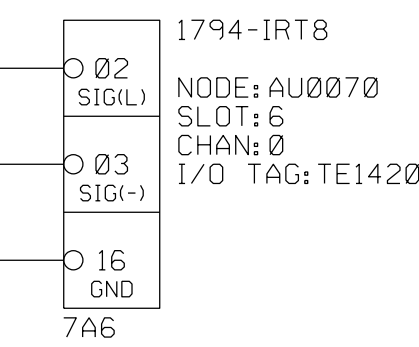


TE14201

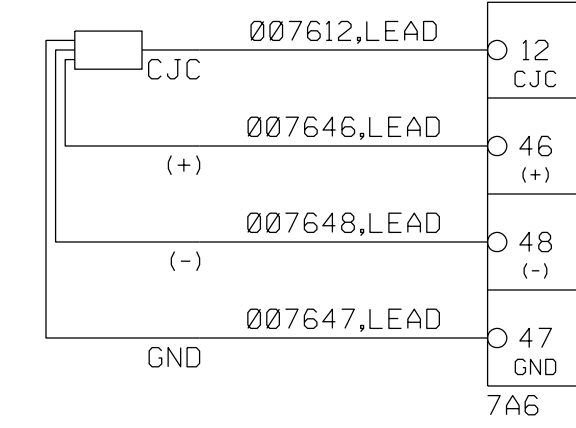
TE14202

TE1420S

AF0076
8 TC/RTD FAST INPUT



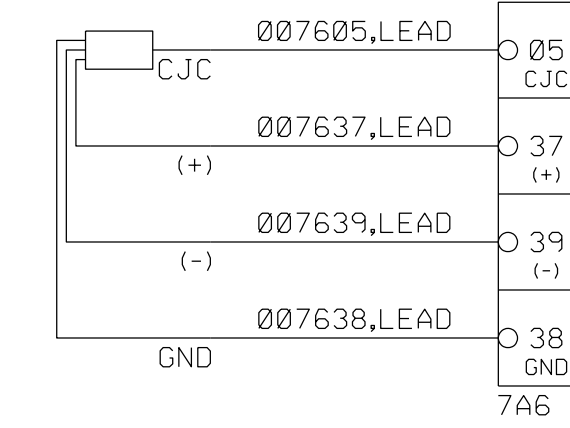
TE0762
THERMISTOR
COLD JUNCTION



AF0076
8 TC/RTD FAST INPUT

1794-IRT8
NODE:AU0070
SLOT:6

TE0761
THERMISTOR
COLD JUNCTION



AF0076
8 TC/RTD FAST INPUT

1794-IRT8
NODE:AU0070
SLOT:6

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
BLEED-AIR MONITORING

Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447
REV B
SHT REV A
SHEET 50 OF 141

1

2

3

4

5

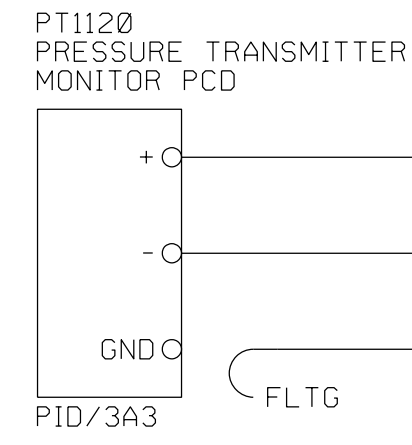
6

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SWBNO-1

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



PT11201

PT11202

PT1120S

WC4020

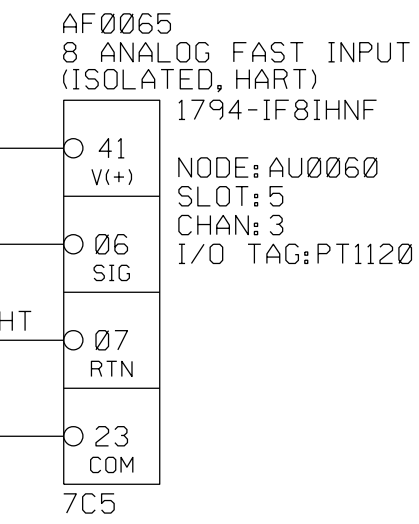
P/WHT

WC4020

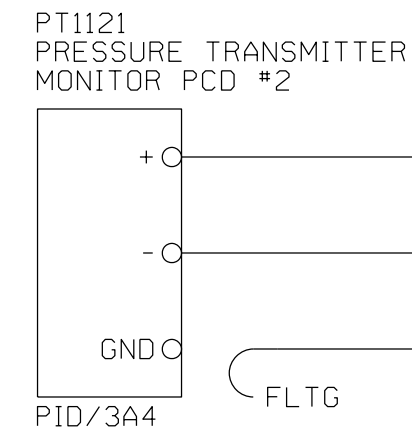
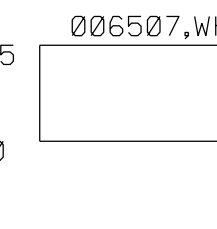
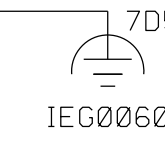
P/BLK

WC4020

P/SH



NODE: AU0060
SLOT: 5
CHAN: 3
I/O TAG: PT1120



PT11211

PT11212

PT1121S

WC4025

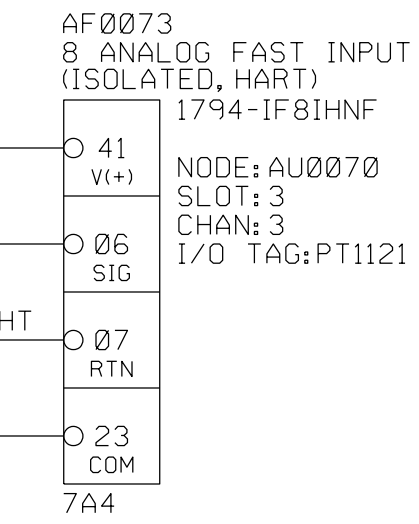
P/WHT

WC4025

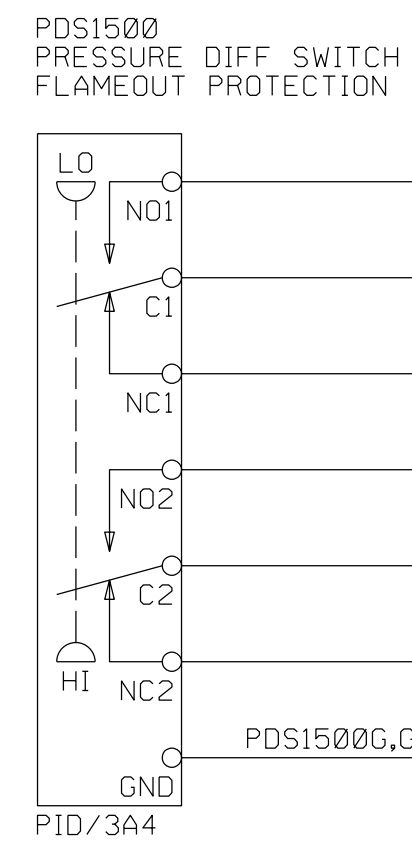
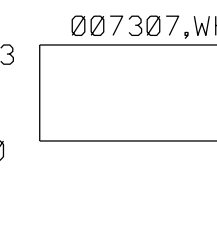
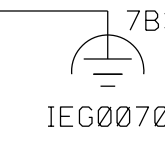
P/BLK

WC4025

P/SH



NODE: AU0070
SLOT: 3
CHAN: 3
I/O TAG: PT1121



PDS15001,BLU

PDS15002,BRN

PDS15003,RED

PDS15004,VIO

PDS15005,YEL

PDS15006,BLK

XT2812

XT2812

XT2812

XT2812

XT2812

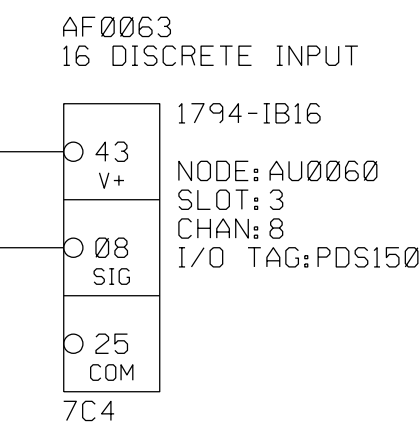
XT2812

WC5026

P/WHT

WC5026

P/BLK



NODE: AU0060
SLOT: 3
CHAN: 8
I/O TAG: PDS1500

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
PRESSURE PCD & FLAMEOUT PROTECTION

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

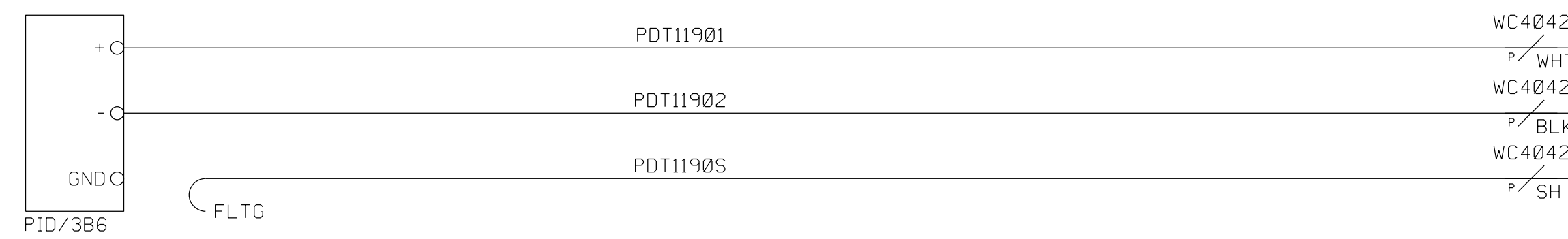
DWG REV B
SHEET 51 OF 141

SHT REV B

TURBINE BOX (JB70)

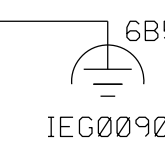
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PDT1190
PRESSURE DIFF TRANSMITTER
ENGINE 8TH STAGE DELTA PRESSURE

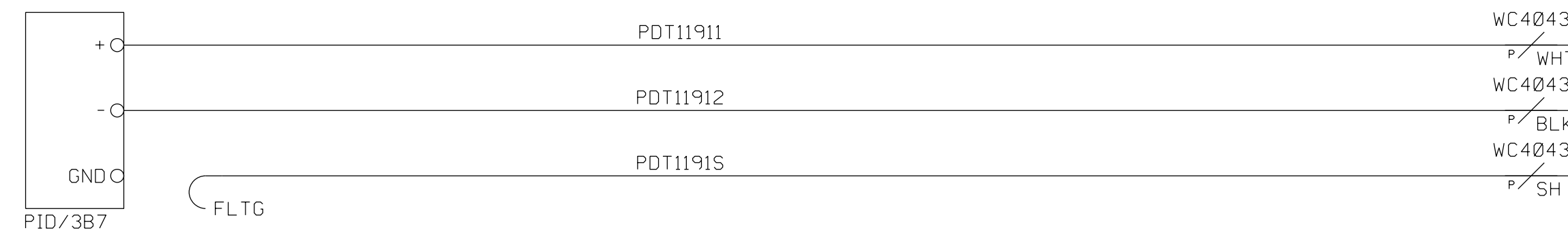


AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 5
I/O TAG: PDT1190

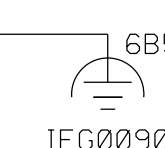


PDT1191
PRESSURE DIFF TRANSMITTER
ENGINE 11TH STAGE DELTA PRESSURE

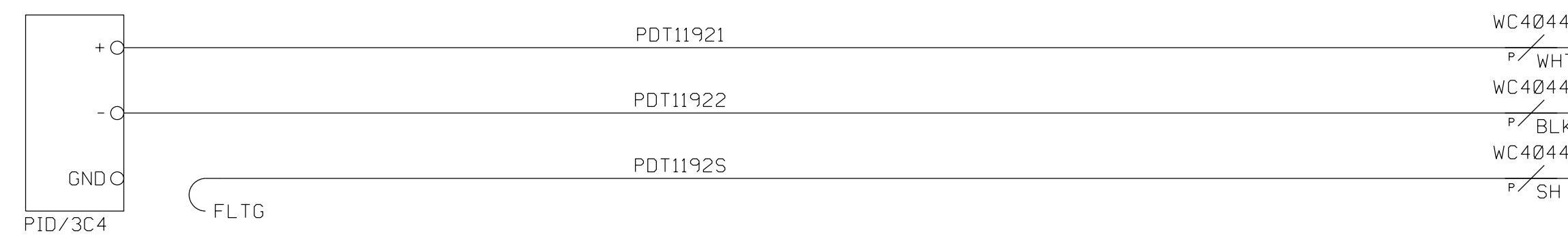


AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 6
I/O TAG: PDT1191

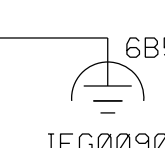


PDT1192
PRESSURE DIFF TRANSMITTER
ENGINE 12TH STAGE DELTA PRESSURE



AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 7
I/O TAG: PDT1192

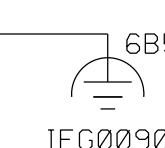


PT1150
PRESSURE TRANSMITTER
MONITOR POWER TURBINE INLET PRESSURE (P5.0)

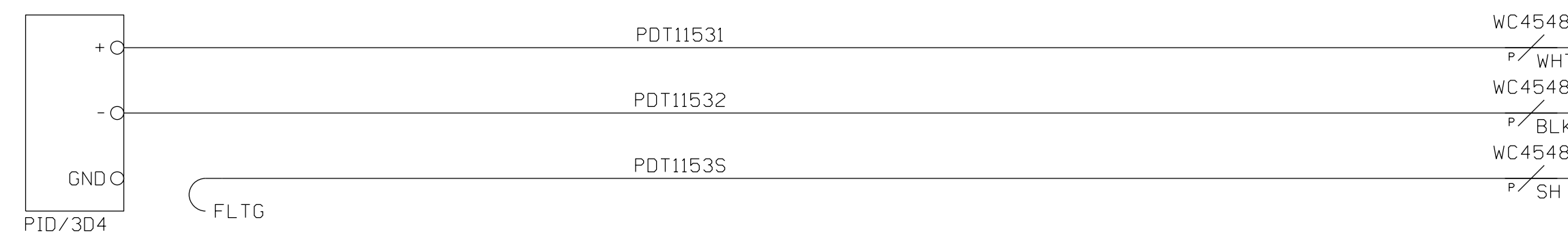


AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 1
I/O TAG: PT1150

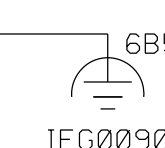


PDT1153
PRESSURE DIFF TRANSMITTER
COMBUSTOR DELTA PRESSURE

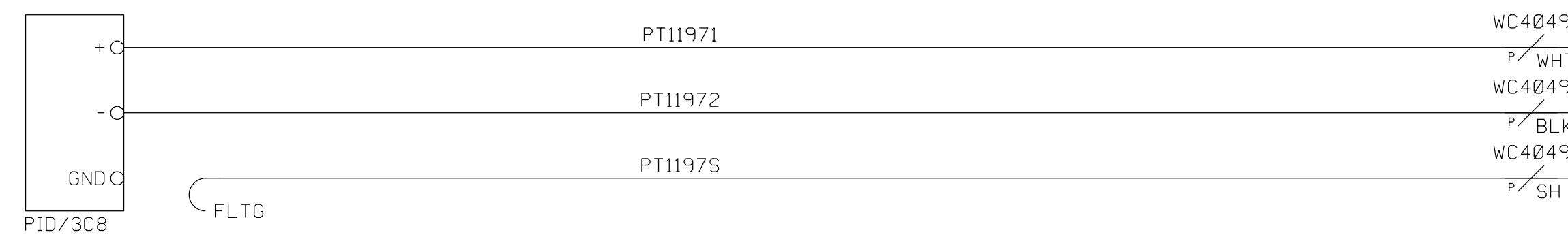


AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 3
I/O TAG: PDT1153



PT1197
PRESSURE TRANSMITTER
PRE-SWIRLER CAVITY



AF0096
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0090
SLOT: 6
CHAN: 4
I/O TAG: PT1197

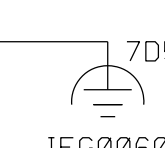


PT1198
PRESSURE TRANSMITTER
PRE-SWIRLER CAVITY



AF0064
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

NODE: AU0060
SLOT: 4
CHAN: 5
I/O TAG: PT1198



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
PRESSURE MONITORING

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

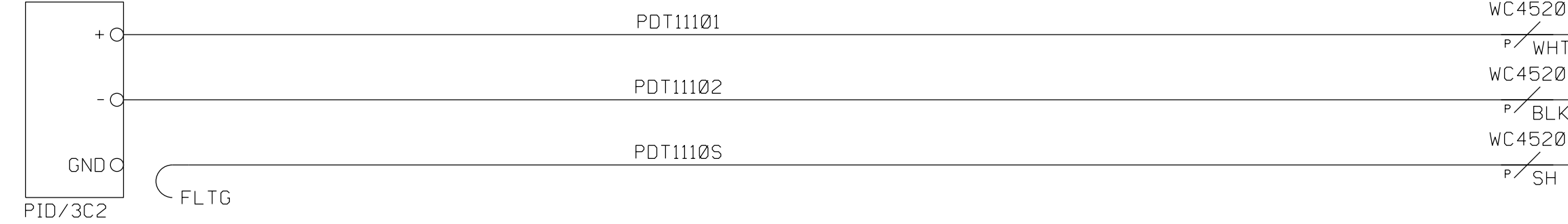
DWG REV B	SHT REV B
SHEET 52 OF 141	

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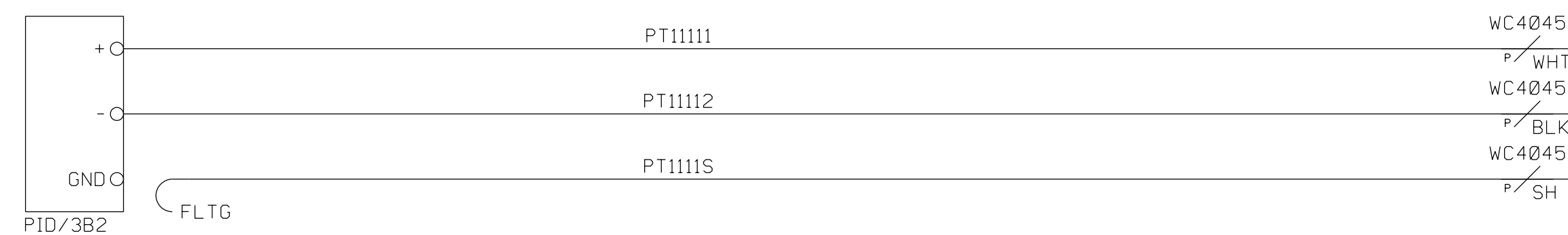
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

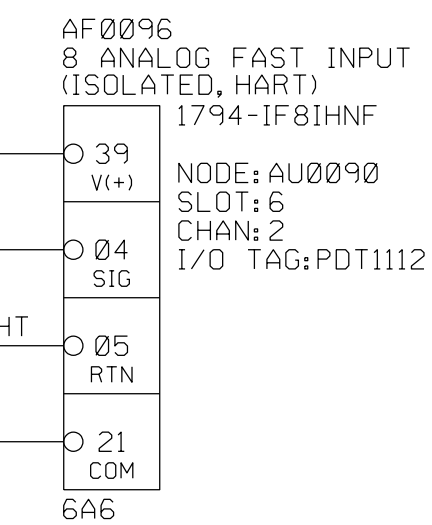
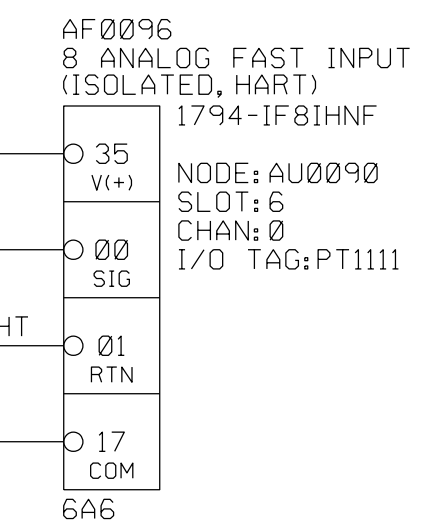
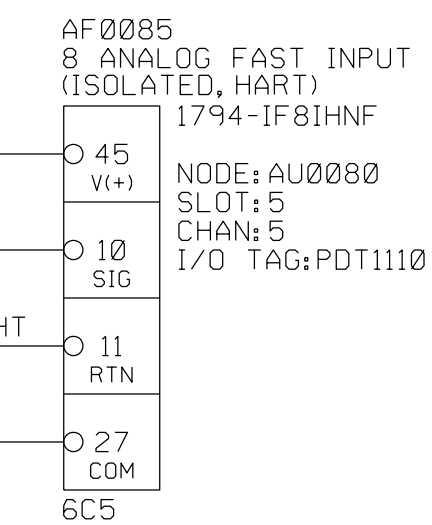
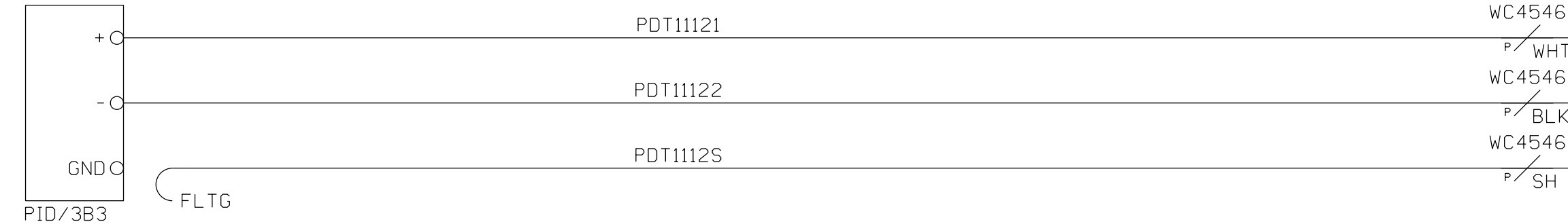
PDT1110
PRESSURE DIFF TRANSMITTER
TURBINE AIR INLET DUCT LOSSES



PT1111
PRESSURE TRANSMITTER
MONITOR AIR INLET COLLECTOR



PDT1112
PRESSURE DIFF TRANSMITTER
MONITOR AIR INLET HOUSING DELTA PRESSURE (P1.1)



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
PRESSURE MONITORING

Solar Turbines
A Caterpillar Company

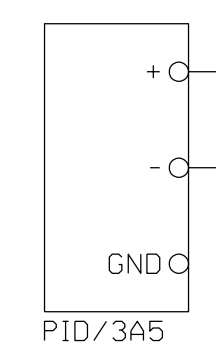
DWG NO.	DWG REV	SHT REV
4F491-149447	B	B
SHEET		53 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT1170
PRESSURE TRANSMITTER
MONITOR TURBINE EXHAUST PRESSURE (P7)



PID/3A5 FLTG

PT11701

PT11702

PT1170S

WC4029

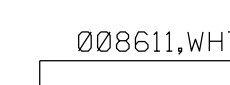
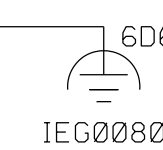
P/WHT

WC4029

P/BLK

WC4029

P/SH



AF0086
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHF
NODE: AU0080
SLOT: 6
CHAN: 5
I/O TAG: PT1170

45
V+

10
SIG

11
RTN

27
COM

6C6

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
PRESSURE MONITORING

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 54	OF 141

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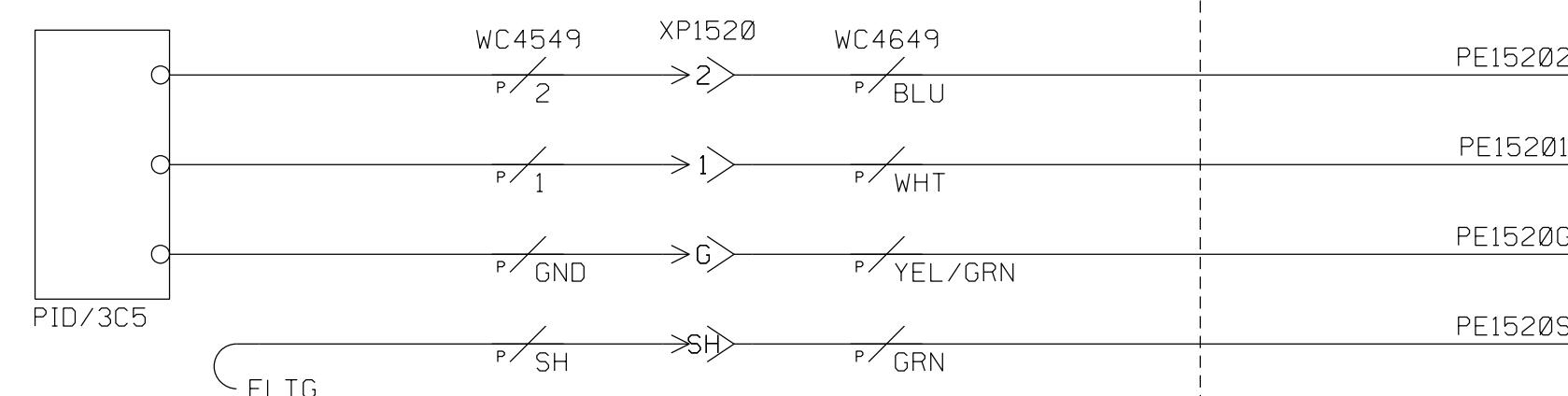
SWBNO-1

COMBUSTOR PRESSURE MONITOR

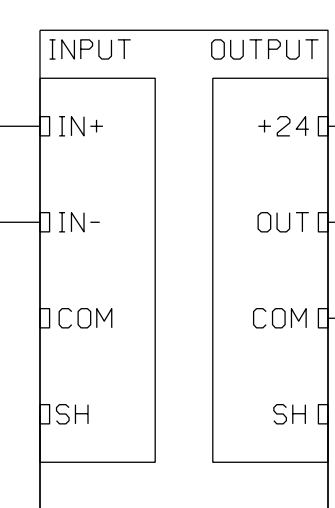
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

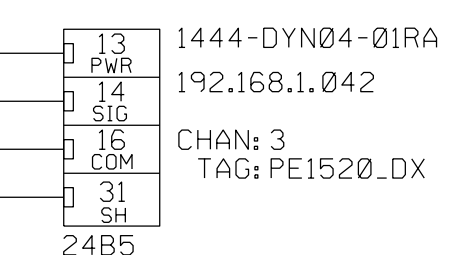
PE1520
PRESSURE ELEMENT
COMBUSTOR PRESSURE MONITOR



UA1520
SIGNAL CONVERTER
BAM 2 SIGNAL CONDITIONER



AF0420
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
BAM MONITORING

Solar Turbines
A Caterpillar Company

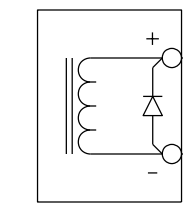
DRAWING NO.
4F491-149447
DWG REV B
SHT REV A
SHEET 55 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV1720
SOLENOID VALVE
ON-CRANK CLEANING SHUTOFF



PID/301

SV17201

SV17202

WC3006

F/WHT

WC3006

F/BLK

AF0062
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

039

V+

008

SIG

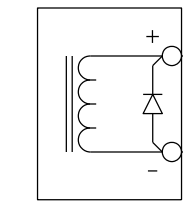
021

COM

7C3

NODE: AU0060
SLOT: 2
CHAN: 4
I/O TAG: SV1720

SV1710
SOLENOID VALVE
ON-LINE CLEANING SHUTOFF



PID/302

SV17101

SV17102

WC3007

F/WHT

WC3007

F/BLK

AF0062
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

040

V+

010

SIG

022

COM

7C3

NODE: AU0060
SLOT: 2
CHAN: 5
I/O TAG: SV1710

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
COMBUSTION SYSTEM
ENGINE CLEANING

Solar Turbines

A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 56	OF 141

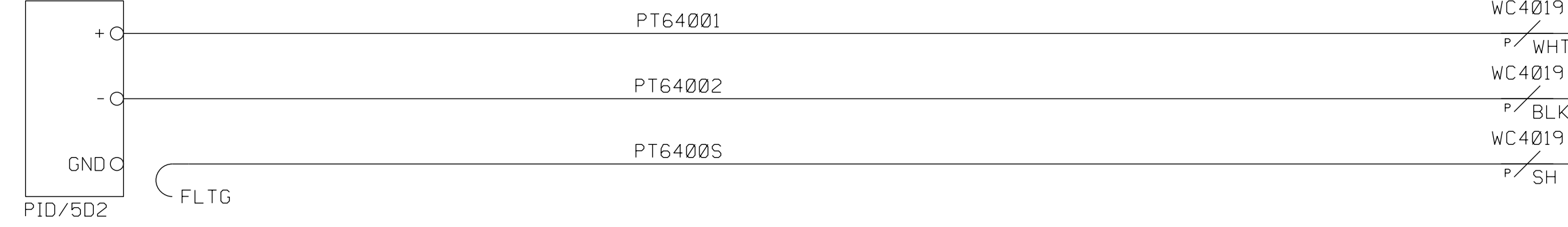
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SWBNO-1

TURBINE BOX (JB70)

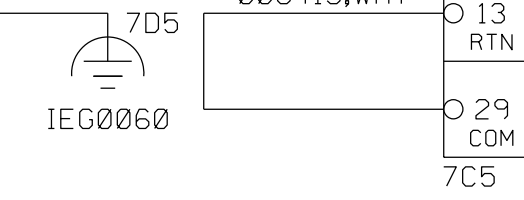
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT6400
PRESSURE TRANSMITTER
MONITOR AIR SUPPLY

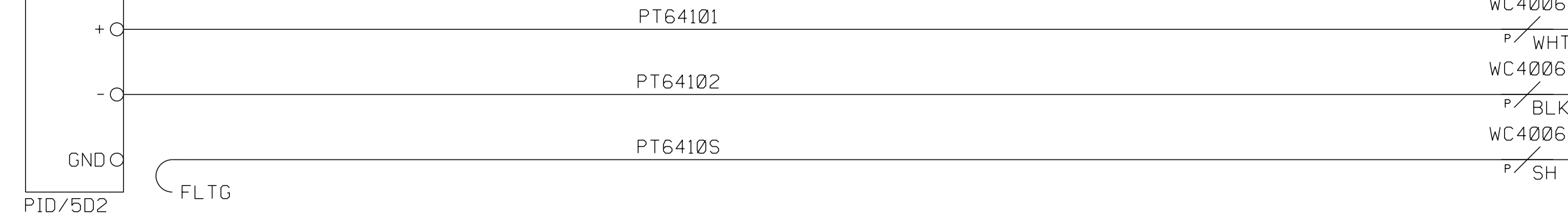


AF0064
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNF

NODE: AU0060
SLOT: 4
CHAN: 6
I/O TAG: PT6400

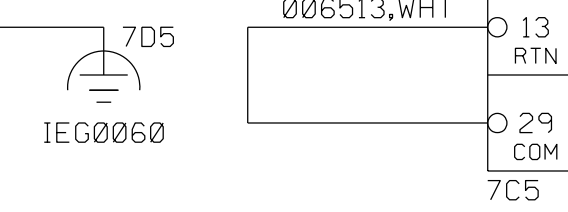


PT6410
PRESSURE TRANSMITTER
SECONDARY MONITOR AIR SUPPLY



AF0065
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNF

NODE: AU0060
SLOT: 5
CHAN: 6
I/O TAG: PT6410



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
AIR SUPPLY SYSTEM
MONITOR

Solar Turbines
A Caterpillar Company

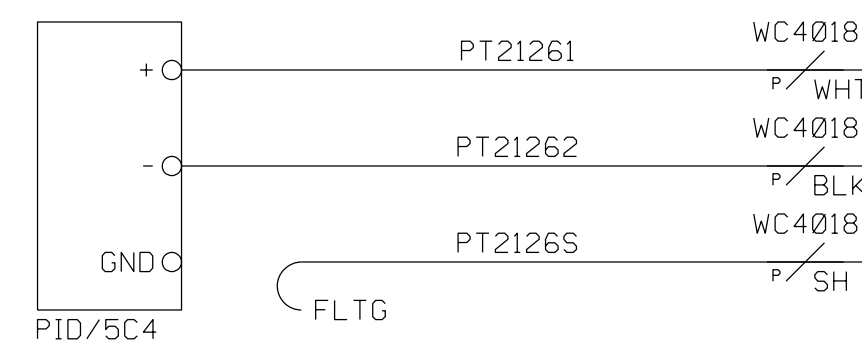
DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 57 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

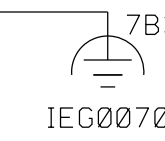
PT2126
PRESSURE TRANSMITTER
FUEL CONTROL UPSTREAM PRESSURE



AF0073
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF01HNF

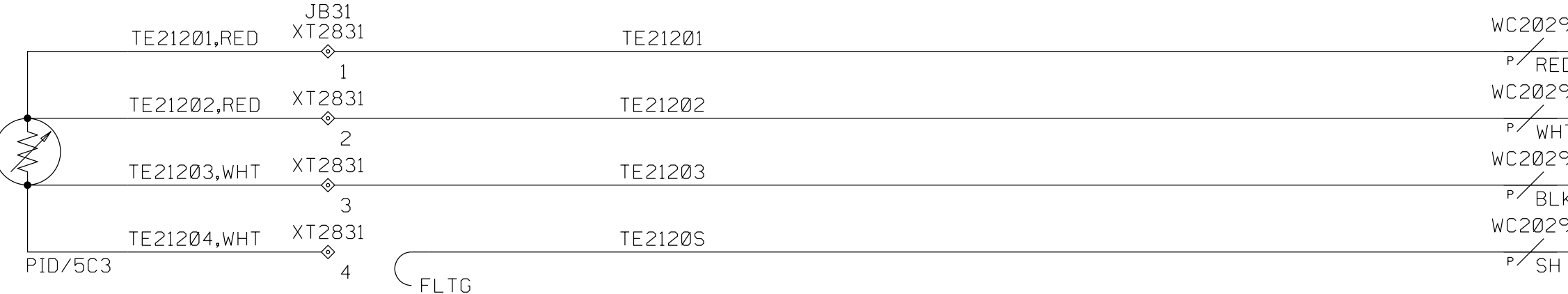
035 VI+
000 SIG
001 RTN
017 COM
7A4

NODE: AU0070
SLOT: 3
CHAN: 0
I/O TAG: PT2126



007301.WHT

TE2120
TEMPERATURE ELEMENT
GAS FUEL TEMPERATURE



AF0084
8 TC/RTD FAST INPUT
1794-IRT8

029 I+
031 SIG(L)
032 SIG(-)
033 GND
6C5

NODE: AU0080
SLOT: 4
CHAN: 7
I/O TAG: TE2120

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
PRESSURE & TEMPERATURE

Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
SHEET 58 OF 141		

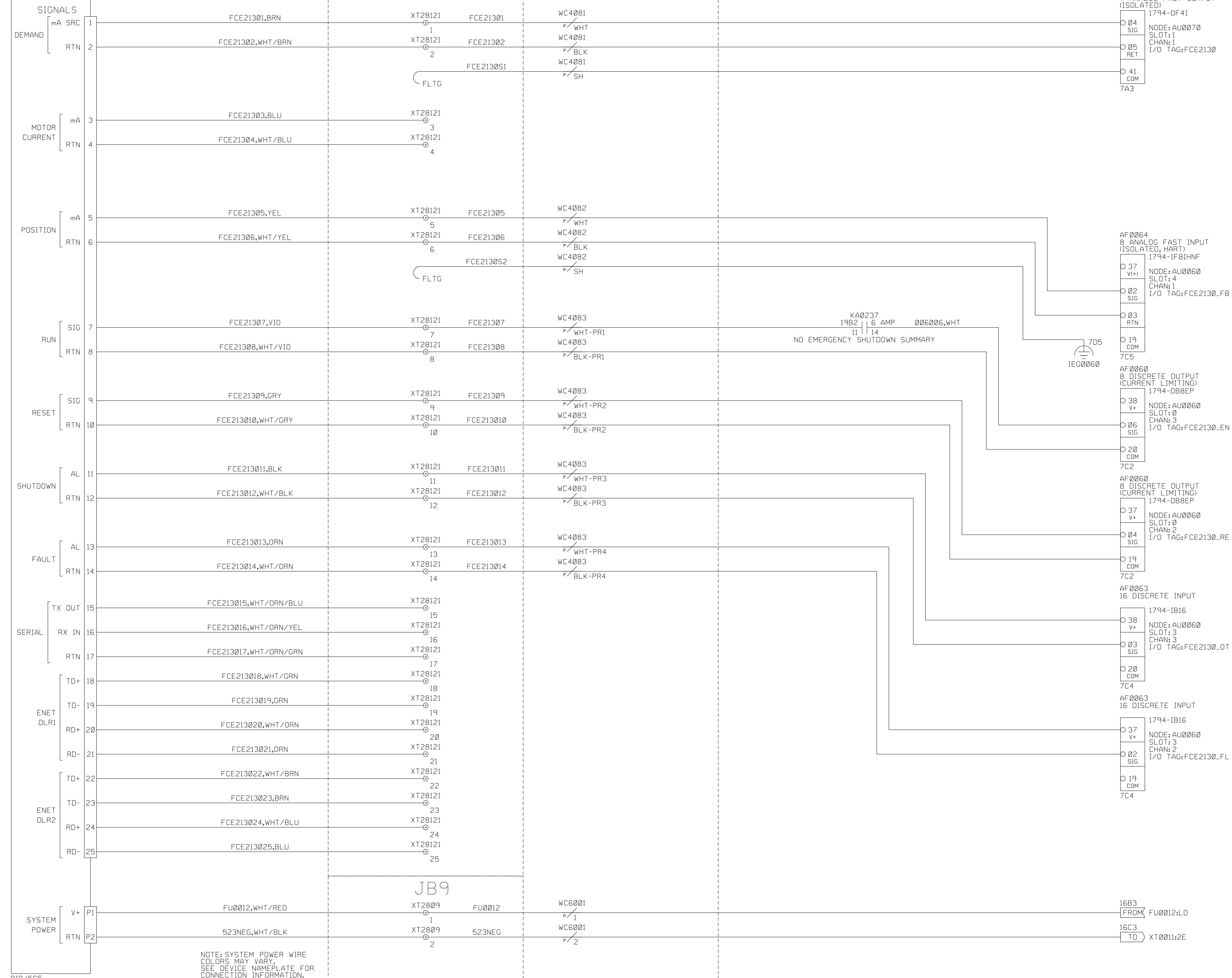
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FCE2130
FLOW CONTROL, ELECTRIC
MAIN ELECTRIC GAS FUEL

JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



NOTE: SYSTEM POWER WIRE COLORS MAY VARY. SEE DEVICE NAMEPLATE FOR CONNECTION INFORMATION.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
MAIN PECC

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447

DWG REV B SHT REV B
SHEET 59 OF 141

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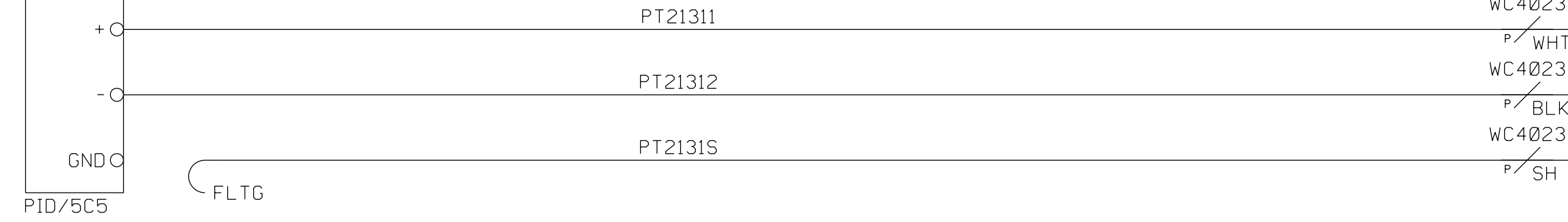
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

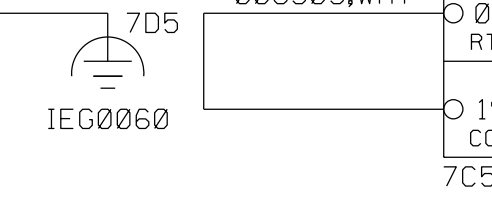
PT2130
PRESSURE TRANSMITTER
MAIN GAS MANIFOLD
FUEL VALVE DISCHARGE PRESSURE #1



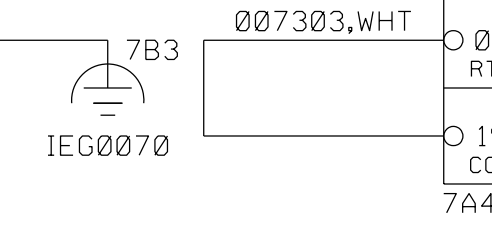
PT2131
PRESSURE TRANSMITTER
MAIN GAS MANIFOLD
FUEL VALVE DISCHARGE PRESSURE #2



AF0065
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH
NODE: AU0060
SLOT: 5
CHAN: 1
I/O TAG: PT2130



AF0073
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH
NODE: AU0070
SLOT: 3
CHAN: 1
I/O TAG: PT2131



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
MAIN #1 MANIFOLD PRESSURE

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 60 OF 141	

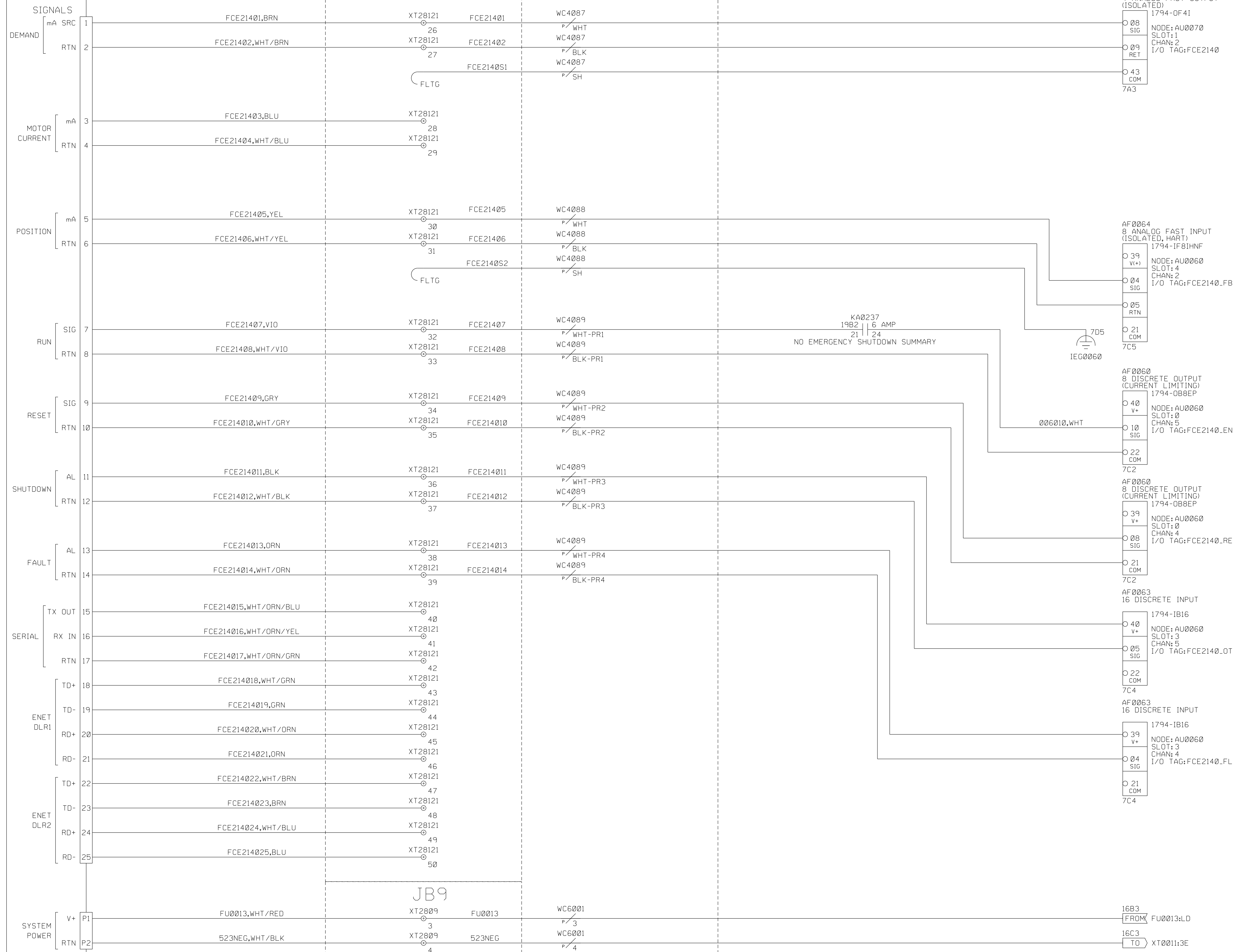
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FCE2140
FLOW CONTROL, ELECTRIC
ELECTRIC PILOT GAS FUEL

JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



NOTE: SYSTEM POWER WIRE
COLORS MAY VARY.
SEE DEVICE NAMEPLATE FOR
CONNECTION INFORMATION.

AF0071
4 ANALOG FAST OUTPUT
(ISOLATED)
1794-OF41

008 SIG NODE: AU0070
SLOT: 1
009 RET CHAN: 2
I/O TAG: FCE2140

043 COM
7A3

AF0064
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF01HNF

039 V+ NODE: AU0060
SLOT: 4
004 SIG CHAN: 2
I/O TAG: FCE2140_FB

005 RTN
021 COM
7C5

IEG0060

AF0060
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

040 V+ NODE: AU0060
SLOT: 0
010 SIG CHAN: 5
I/O TAG: FCE2140_EN

022 COM
7C2

AF0060
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

039 V+ NODE: AU0060
SLOT: 0
008 SIG CHAN: 4
I/O TAG: FCE2140_RE

021 COM
7C2

AF0063
16 DISCRETE INPUT
1794-IB16

040 V+ NODE: AU0060
SLOT: 3
005 SIG CHAN: 5
I/O TAG: FCE2140_OT

022 COM
7C4

AF0063
16 DISCRETE INPUT
1794-IB16

039 V+ NODE: AU0060
SLOT: 3
004 SIG CHAN: 4
I/O TAG: FCE2140_FL

021 COM
7C4

16B3 FROM FU0013:LD

16C3 TO XT0011:3E

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
SOLONOX PILOT PECC



DRAWING NO. 4F491-149447

DWG REV B SHT REV B

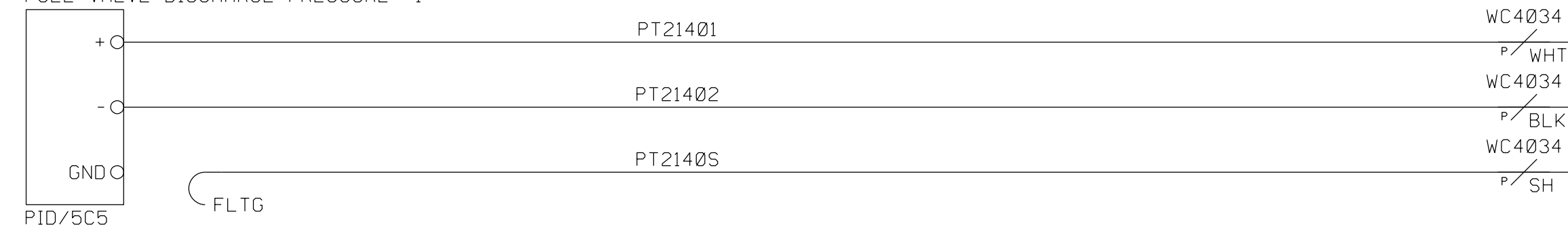
SHEET 61 OF 141

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TURBINE BOX (JB70)

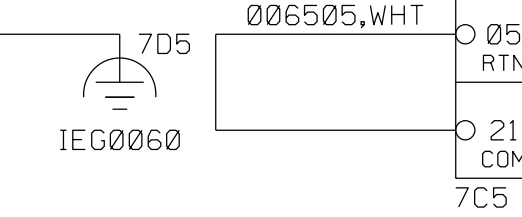
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT2140
PRESSURE TRANSMITTER
PILOT GAS MANIFOLD
FUEL VALVE DISCHARGE PRESSURE #1

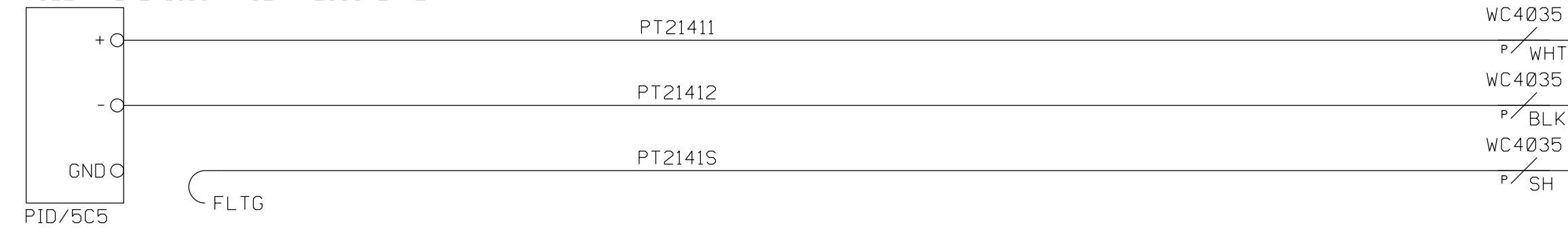


WC4034
P/WHT
WC4034
P/BLK
WC4034
P/SH

AF0065
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHN
NODE: AU0060
SLOT: 5
CHAN: 2
I/O TAG: PT2140

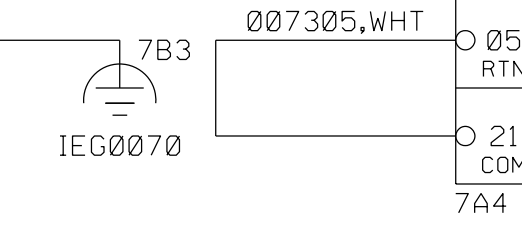


PT2141
PRESSURE TRANSMITTER
PILOT GAS MANIFOLD
FUEL VALVE DISCHARGE PRESSURE #2



WC4035
P/WHT
WC4035
P/BLK
WC4035
P/SH

AF0073
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHN
NODE: AU0070
SLOT: 3
CHAN: 2
I/O TAG: PT2141



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
SOLONOX

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 62 OF 141

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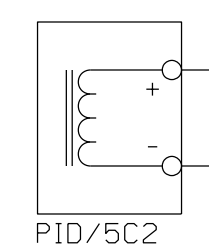
8

JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV2120
SOLENOID VALVE
PRIMARY GAS FUEL SHUTOFF VALVE

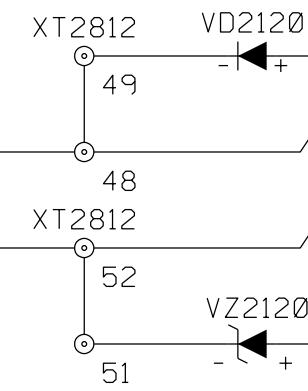


SV21201

SV21202

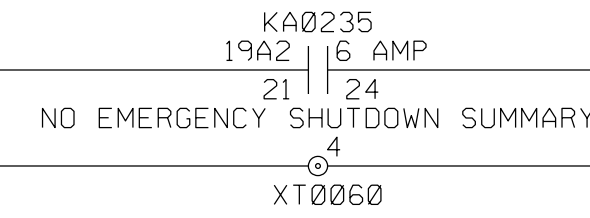
WC3038

WC3038



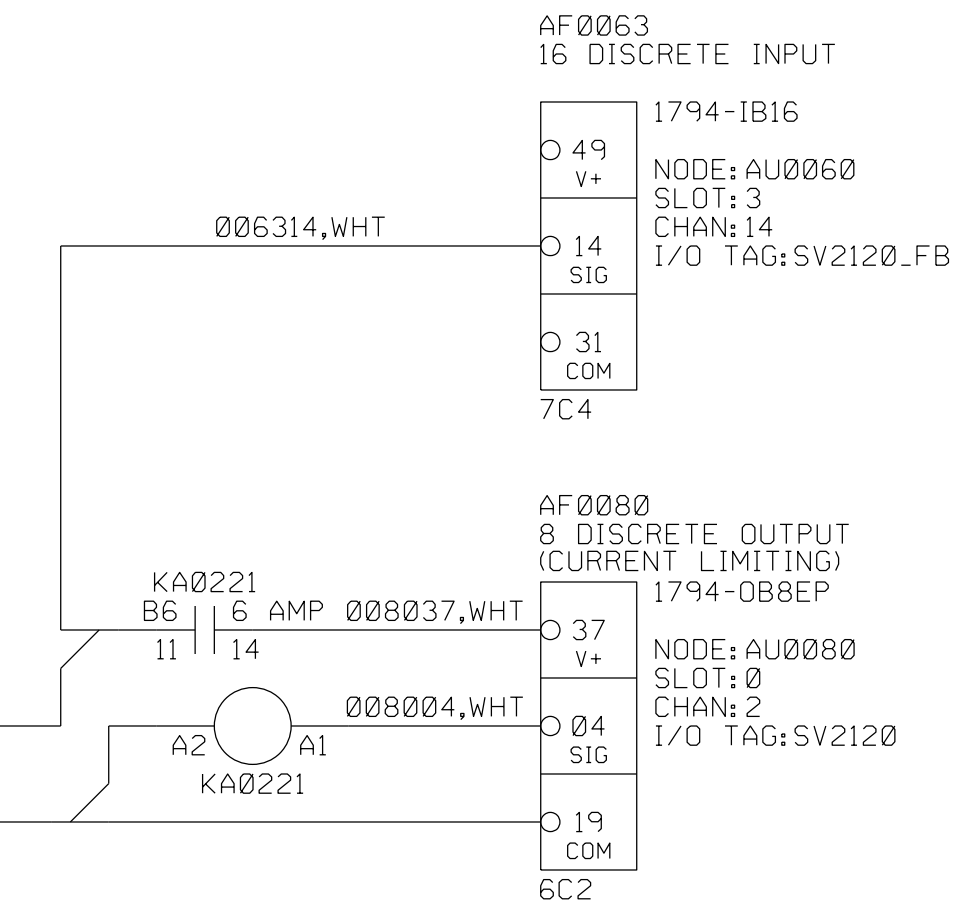
WC3137

WC3137



006314,WHT

SV21202,WHT



	11-14	21-24
+	B6	
-		
	11-12	21-22

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
PRIMARY SHUTOFF

Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
SHEET 63 OF 141		

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SWBNO-1

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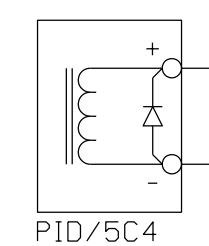
8

JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV2124
SOLENOID VALVE
SECONDARY GAS FUEL SHUTOFF VALVE



SV21241

SV21242

WC3037

WC3037

WC3037

XT2012

XT2012

XT2012

WC3137

WC3137

WC3137

KA0236

19B2

21

24

5

XT0060

KA0222

A6

11

14

A2

A1

KA0222

006238.WHT

006206.WHT

SV21242.WHT

AF0081
16 DISCRETE INPUT

1794-IB16

0 44

V+

0 09

SIG

0 26

COM

6C3

AF0062

8 DISCRETE OUTPUT

(CURRENT LIMITING)

1794-0B8EP

0 38

V+

0 06

SIG

0 20

COM

7C3

	11-14	21-24
+	A6	
-	11-12	21-22

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
SECONDARY SHUTOFF

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
SHEET 64 OF 141	

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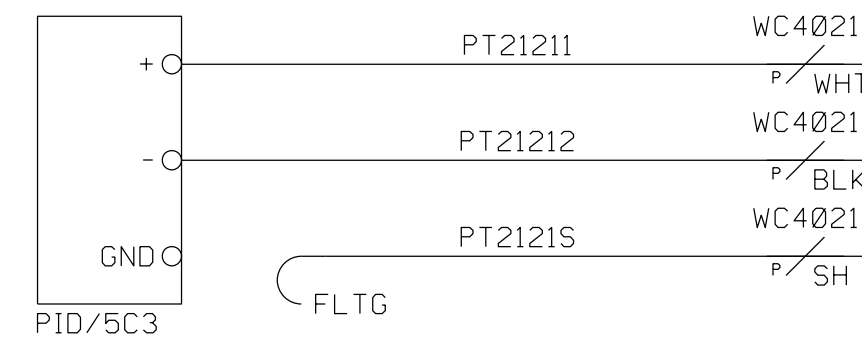
6

SWBNO-1

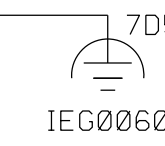
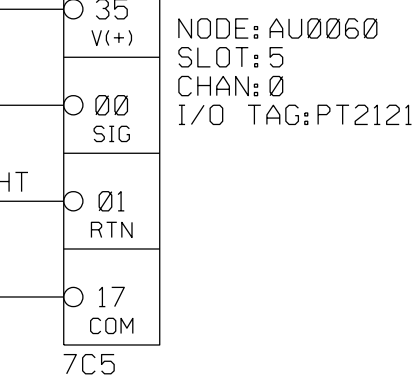
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT2121
PRESSURE TRANSMITTER
GAS VALVE CHECK

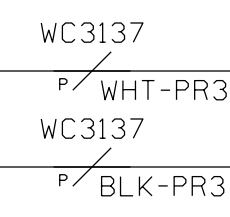


AF0065
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

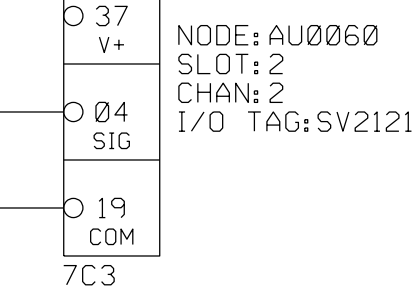


JB12

SV2121
SOLENOID VALVE
GAS FUEL VENT



AF0062
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-OB8EP



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
VENT

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 65 OF 141

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JB12

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

A

A

B

B

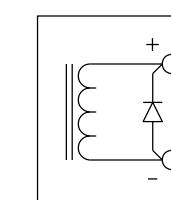
C

C

D

D

SV2150
SOLENOID VALVE
GAS TORCH SHUTOFF



PID/503

SV21501

SV21502

WC3040

P/WHT

WC3040

P/BLK

XT2812

11

XT2812

14

WC3137

P/WHT-PR4

WC3137

P/BLK-PR4

AF0062
8 DISCRETE OUTPUT
(CURRENT LIMITING)

1794-088EP

NODE: AU0060

SLOT: 2

CHAN: 0

I/O TAG: SV2150

17
COM
7C3

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
TORCH

Solar Turbines

A Caterpillar Company

DWG REV B SHT REV B
DRAWING NO. 4F491-149447 SHEET 66 OF 141

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4

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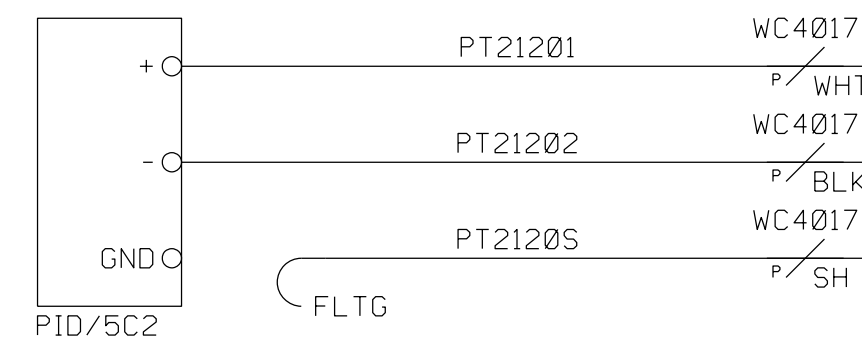
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SWBNO-1

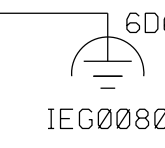
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT2120
PRESSURE TRANSMITTER
GAS FUEL PRESSURE



WC4017
WHT
WC4017
BLK
WC4017
SH



AF0086
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH
NODE: AU0080
SLOT: 6
CHAN: 7
I/O TAG: PT2120

49 V+
14 SIG
15 RTN
31 COM
6C6

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
SUPPLY PRESSURE MONITORING

Solar Turbines
A Caterpillar Company

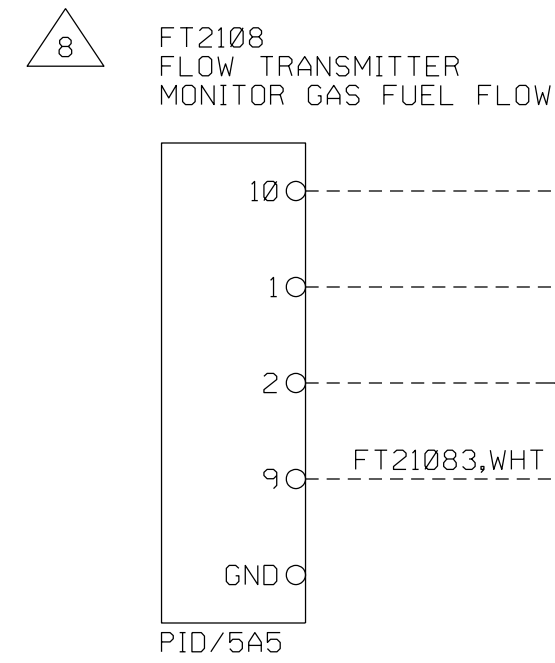
DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 67 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

GAS FUEL FLOW METER



FLTG

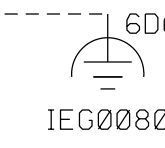
FT21081

FT21082

FT21083

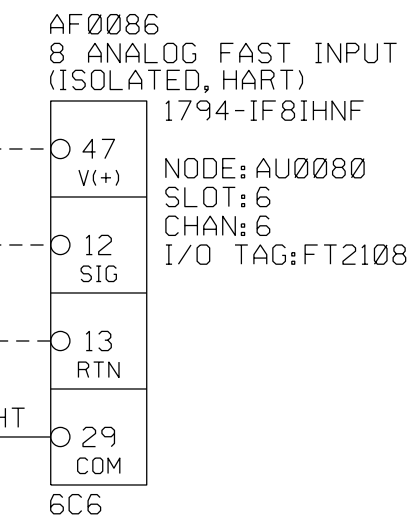
FT2108S

XC4561
1
XC4561
2
XC4561
3
XC4561
SH



606

IEG0080



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
FLOW MONITORING

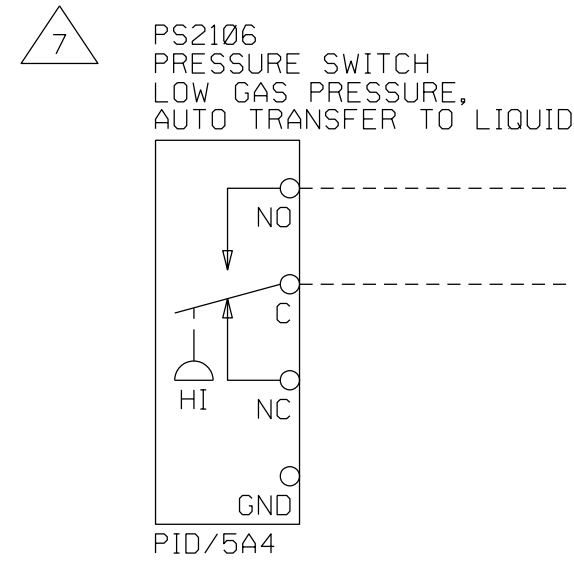
Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV A
	SHEET 68	OF 141

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SWBNO-1

LOW GAS SWITCH



PS21061

PS21062

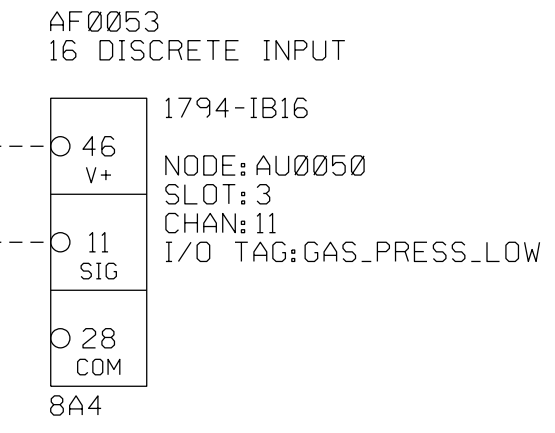
XC5074

1

XC5074

2

TURBINE BOX (JB70)



NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
GAS FUEL SYSTEM
TRANSFER SWITCH

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV A
	SHEET 69	OF 141

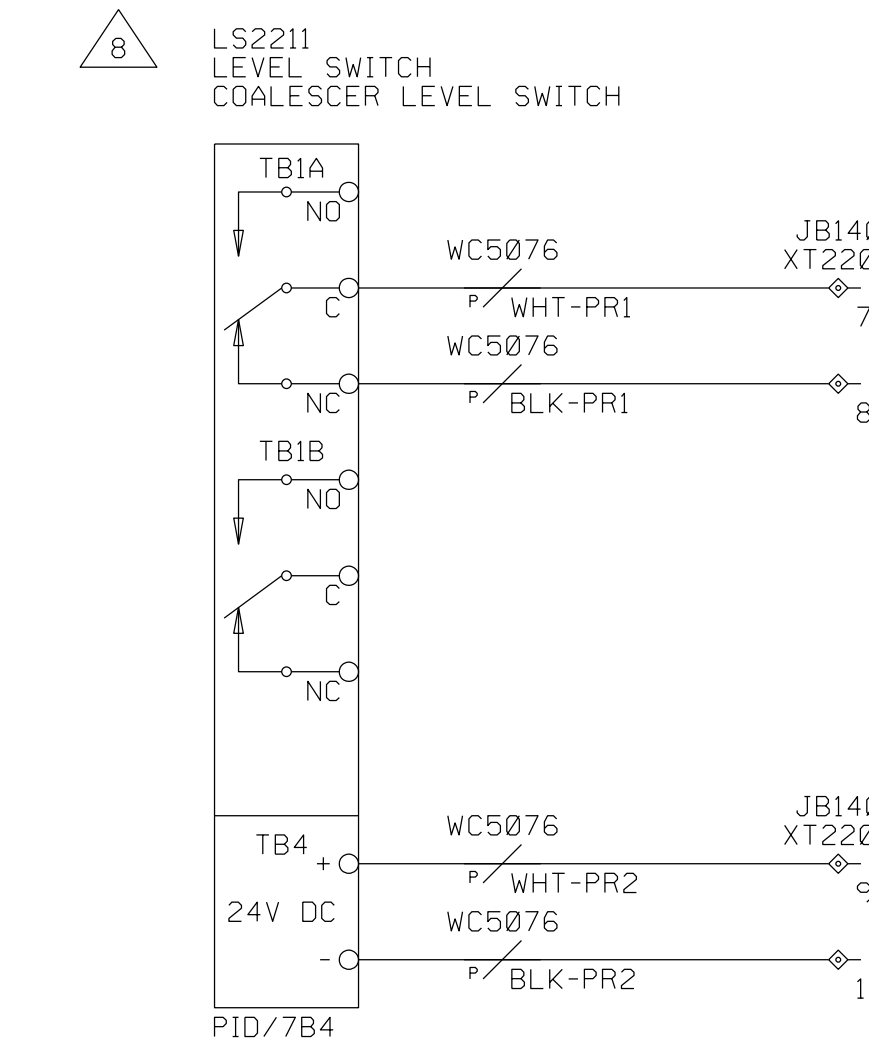
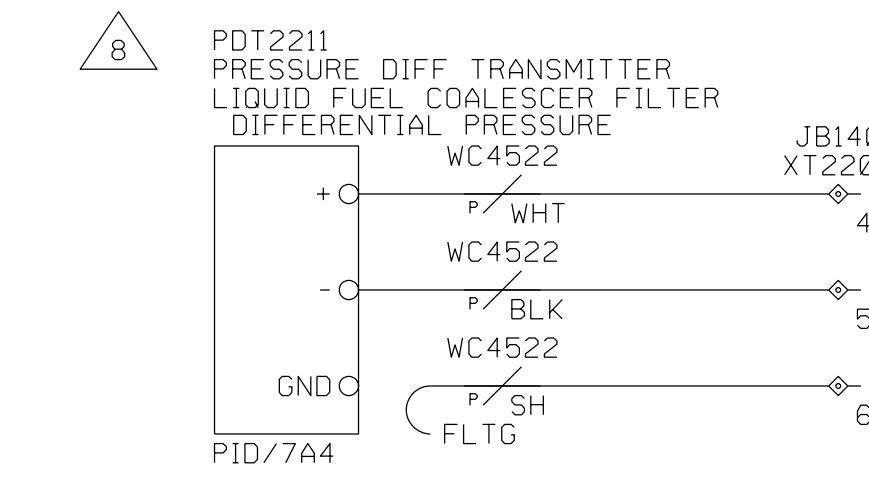
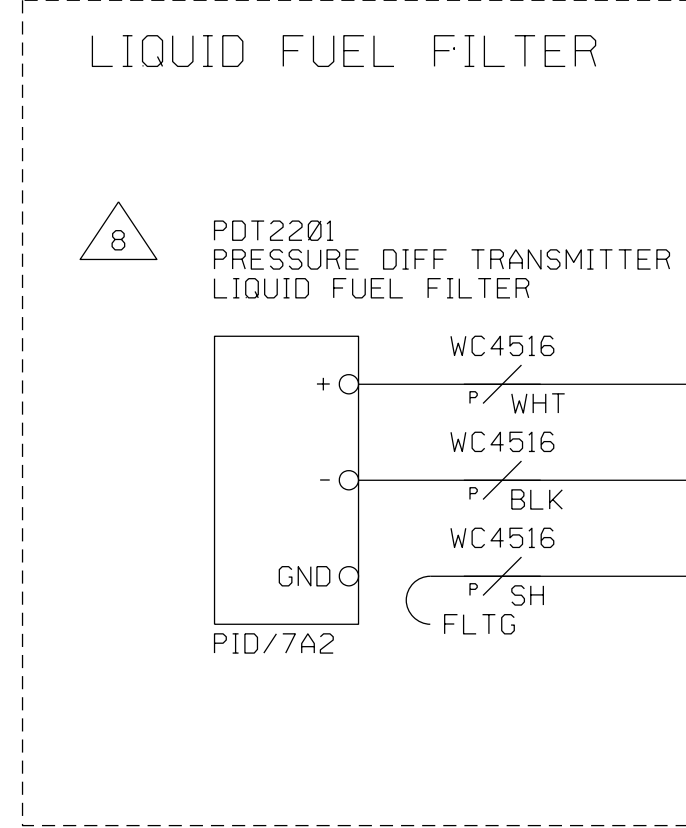
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SWBND-1

LIQUID FUEL COALESCER

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



PDT22011
PDT22012
PDT2201S

PDT22111
PDT22112
PDT2211S

LS2211
LS2212

FU0055
0V

XC4516
1-PR1
XC4516
2-PR1
XC4516
SH-PR1

XC4516
1-PR2
XC4516
2-PR2
XC4516
SH-PR2

XC5076
1
XC5076
2

XC5076
3
XC5076
4

8B3
FROM FU0055:LD
8C3
TO XT0050:31

8B5
IEG0050

8B5
IEG0050

AF0055
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF01HNF

45
V(+)
10
SIG
11
RTN
27
COM
8A5

005511,WHT

NODE: AU0050
SLOT: 5
CHAN: 5
I/O TAG: PDT2201

AF0055
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF01HNF

43
V(+)
08
SIG
09
RTN
25
COM
8A5

005509,WHT

NODE: AU0050
SLOT: 5
CHAN: 4
I/O TAG: PDT2211

AF0053
16 DISCRETE INPUT
1794-IB16

50
V+
15
SIG
32
COM
8A4

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
COALESCER

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG
REV B

SHT
REV B

SHEET 70 OF 141

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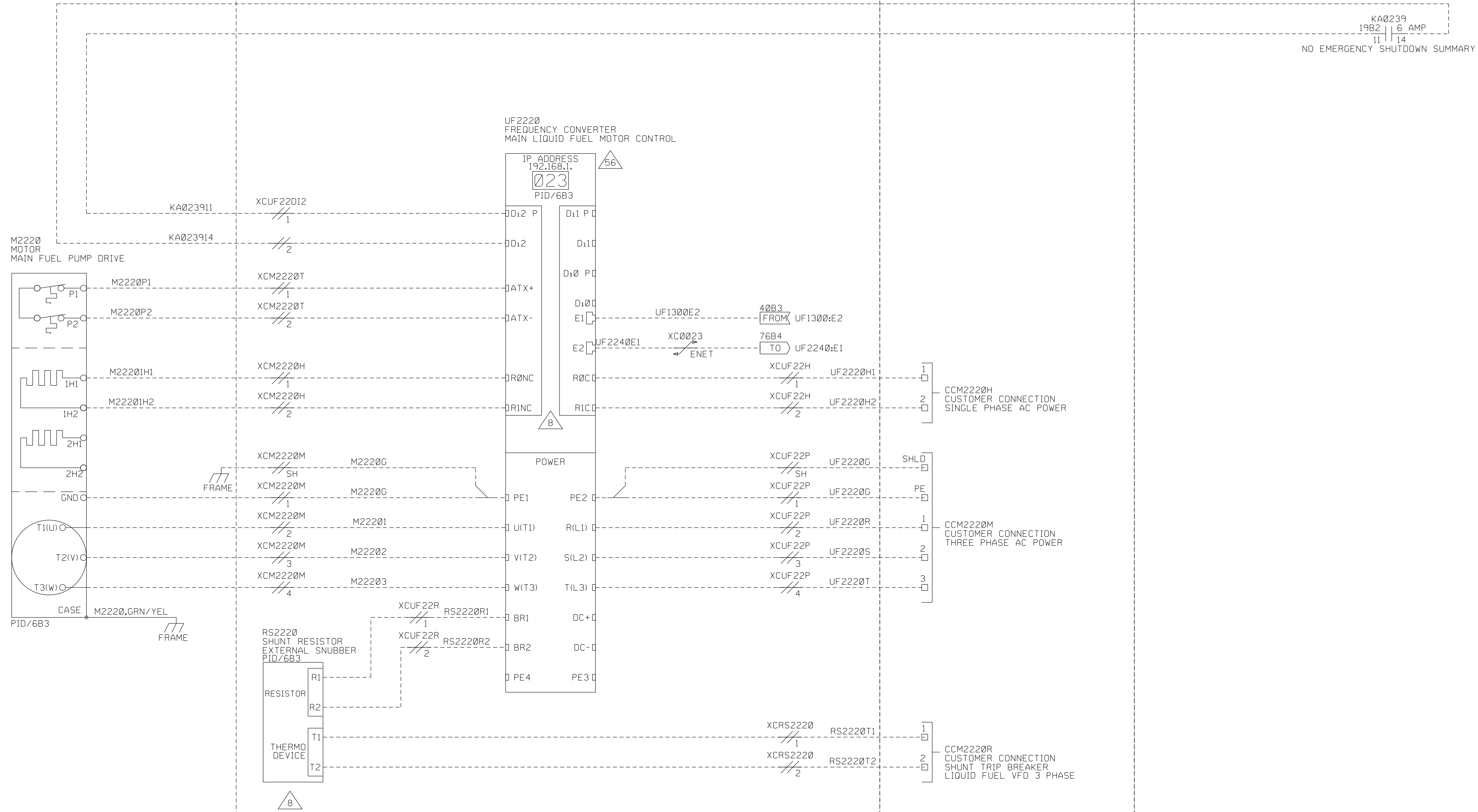
PACKAGE

EER VFD

BOP EER PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



KA0239
19B2 6 AMP
11 14
NO EMERGENCY SHUTDOWN SUMMARY

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
MAIN PUMP MOTOR

Solar Turbines
A Caterpillar Company

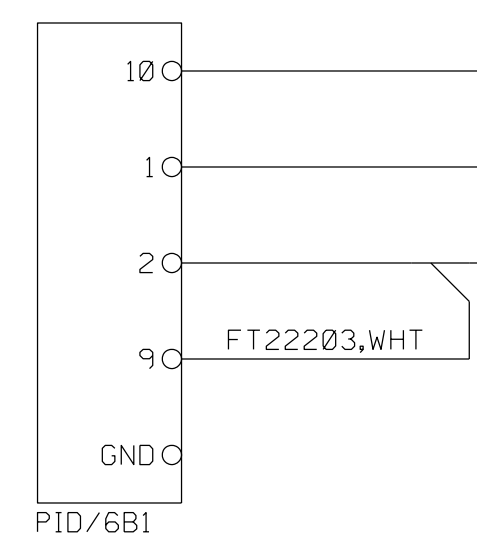
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 71 OF 141

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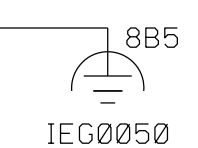
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

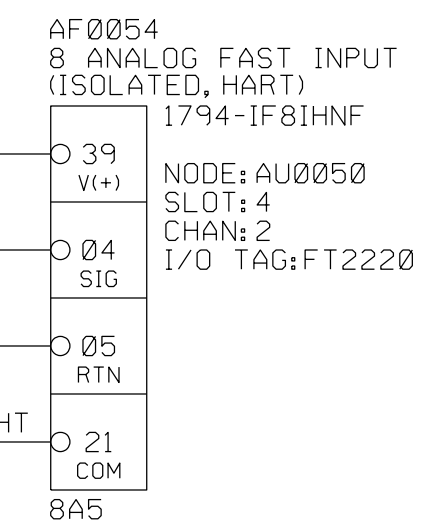
FT2220
FLOW TRANSMITTER
MONITOR LIQUID FUEL FLOW



WC4500
P/RED
WC4500
P/WHT
WC4500
P/BLK
WC4500
P/SH



FT22203,WHT



AF0054
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH
NODE:AU0050
SLOT:4
CHAN:2
I/O TAG:FT2220

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
FLOW MONITORING

Solar Turbines

A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 72	OF 141

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SWBNO-1

1

2

3

4

5

6

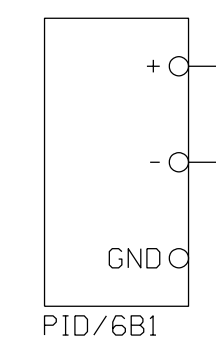
7

8

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT2220
PRESSURE TRANSMITTER
LIQUID FUEL SUPPLY PRESSURE



PT22201

PT22202

PT2220S

FLTG

WC4009

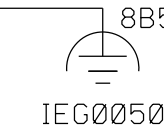
F/WHT

WC4009

F/BLK

WC4009

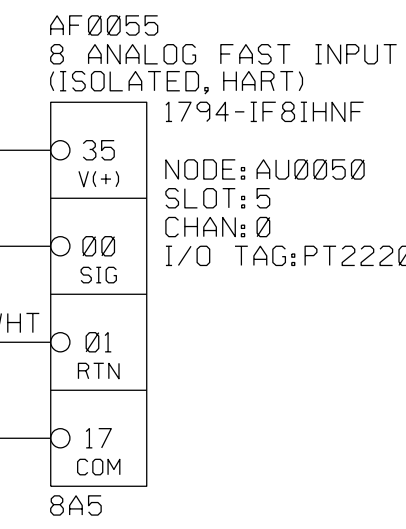
F/SH



8B5

IEG0050

005501,WHT



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
PRESSURE MONITORING

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 73 OF 141	

1

2

3

4

5

6

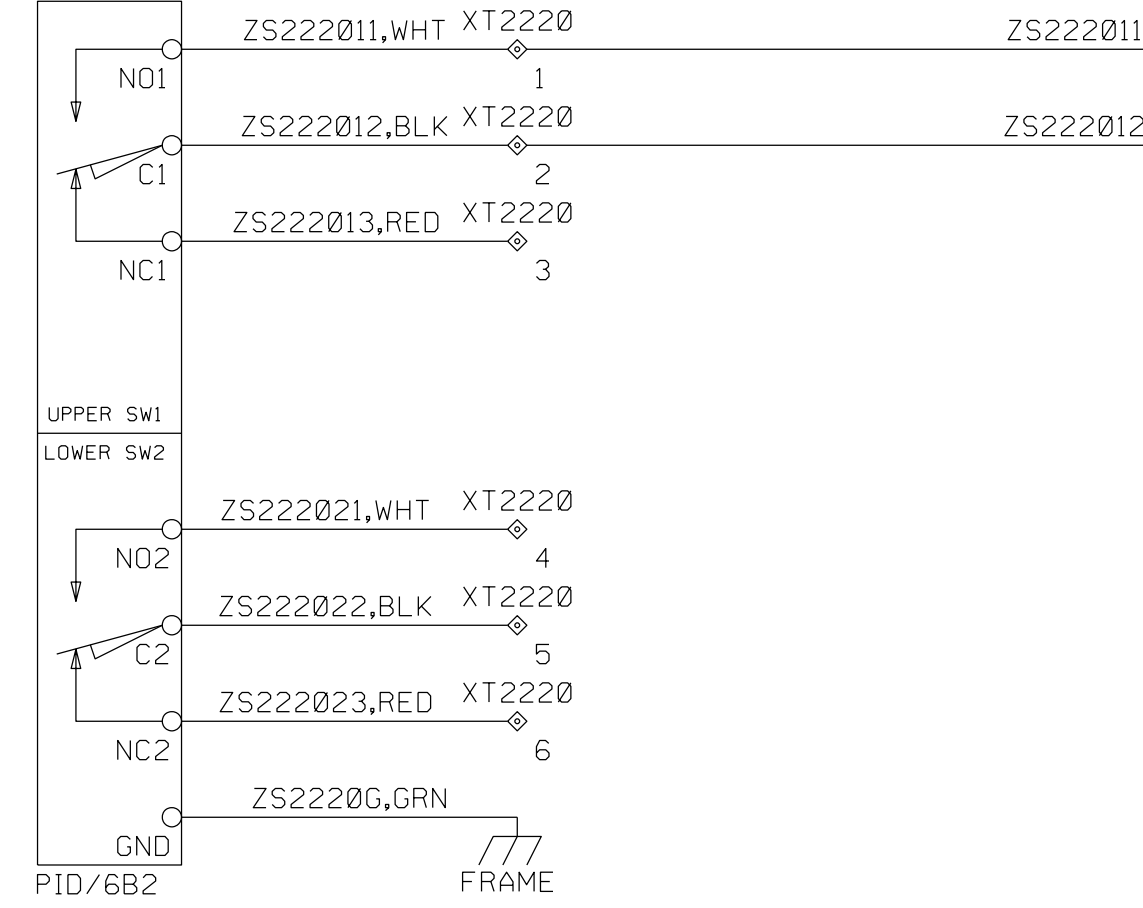
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SWBNO-1

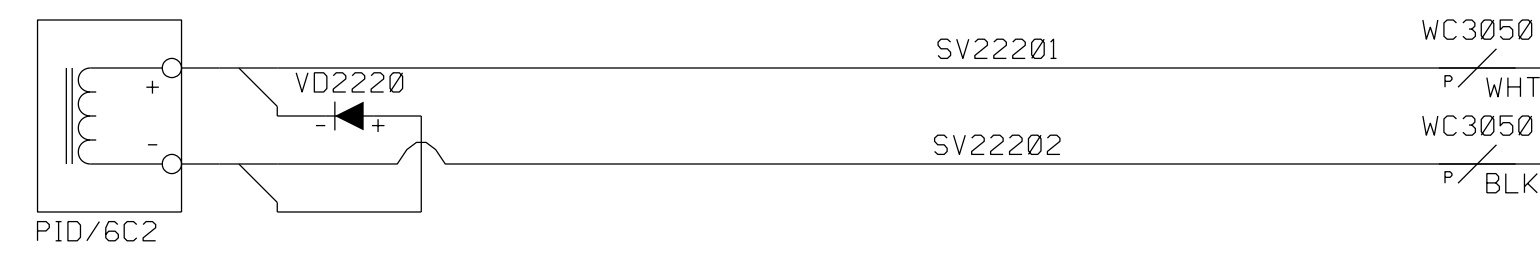
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

ZS2220
POSITION SWITCH
DETECT VALVE OPERATION CLOSED
PRIMARY LIQUID FUEL SHUTOFF VALVE



SV2220
SOLENOID VALVE
PRIMARY LIQUID FUEL SHUTOFF VALVE, PILOT



WC5022
F/WHT
WC5022
F/BLK

AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 1
I/O TAG: ZSC2220
36 V+
01 SIG
18 COM
8A4

AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 12
I/O TAG: SV2220_FB
47 V+
12 SIG
29 COM
8A4

AF0080
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-OB8EP
NODE: AU0080
SLOT: 0
CHAN: 3
I/O TAG: SV2220
38 V+
06 SIG
20 COM
6C2

KA0240
19B2 16 AMP
21 24
NO EMERGENCY SHUTDOWN SUMMARY

008006,WHT

008006,WHT

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
PRIMARY SHUTOFF

Solar Turbines
A Caterpillar Company

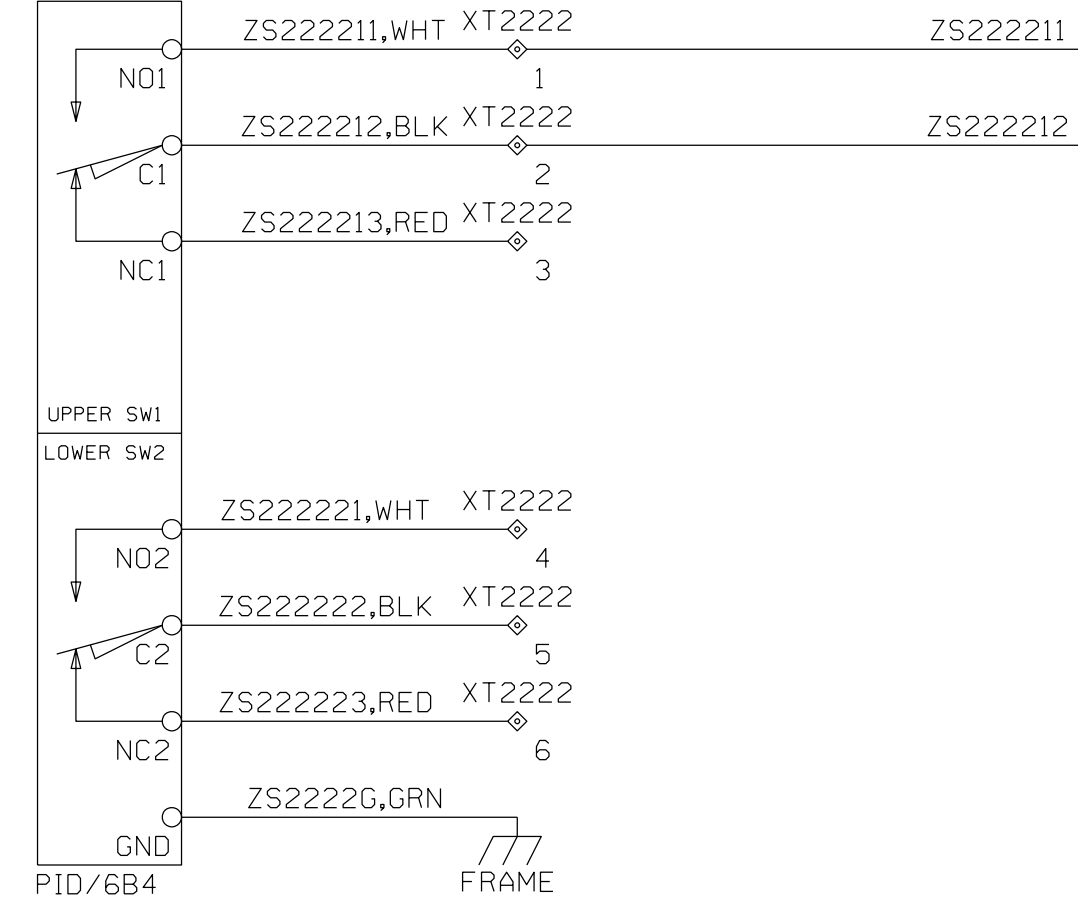
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 74 OF 141

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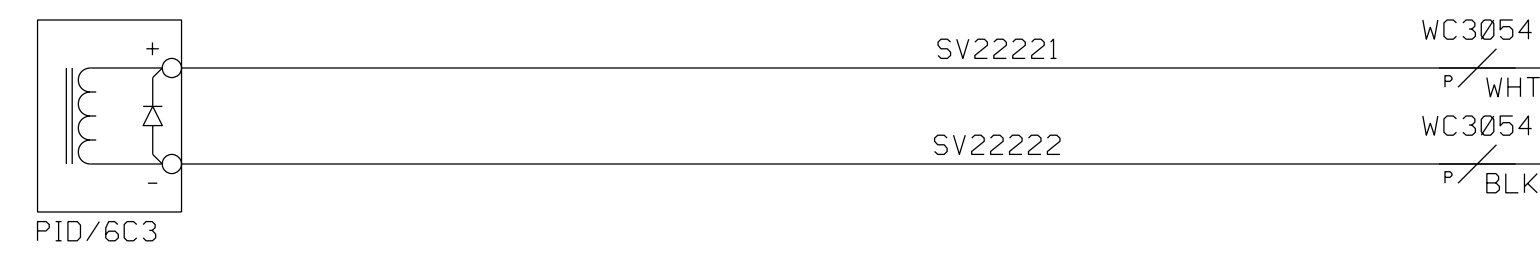
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

ZS2222
POSITION SWITCH
DETECT VALVE OPERATION CLOSED
SECONDARY LIQUID FUEL SHUTOFF VALVE



SV2222
SOLENOID VALVE
SECONDARY LIQUID FUEL SHUTOFF VALVE, PILOT



WC5023
P/WHT
WC5023
P/BLK

AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 8
I/O TAG: ZSC2222
0 43 V+
0 08 SIG
0 25 COM
8A4

AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 13
I/O TAG: SV2222_FB
0 48 V+
0 13 SIG
0 30 COM
8A4

AF0061
16 DISCRETE SIGNALS
(10 IN & 6 OUT)
1794-IB10X0B6
NODE: AU0060
SLOT: 1
CHAN: 7
I/O TAG: SV2222
0 42 V+
0 14 SIG
0 24 COM
7C3

KA0238
19B2 6 AMP
11 14
NO EMERGENCY SHUTDOWN SUMMARY

006114,WHT

006114,WHT

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
SECONDARY SHUTOFF

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 75 OF 141	

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PACKAGE

EER VFD

BOP EER AC PWR

TURBINE BOX (JB70)

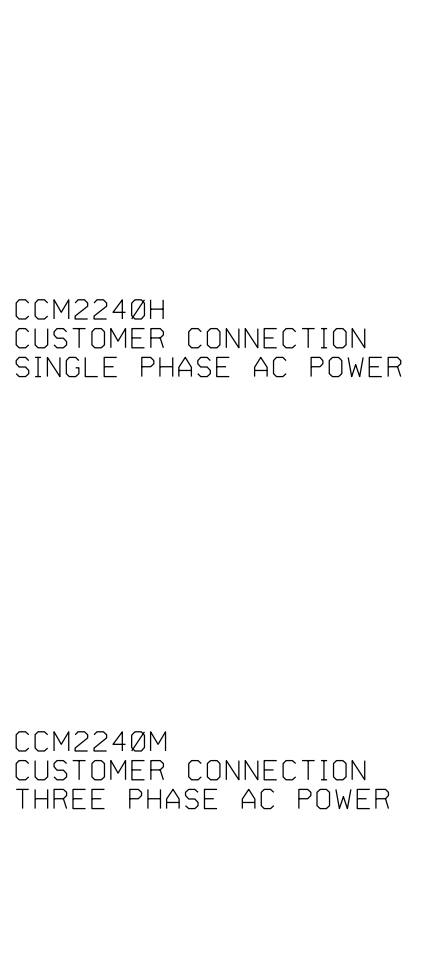
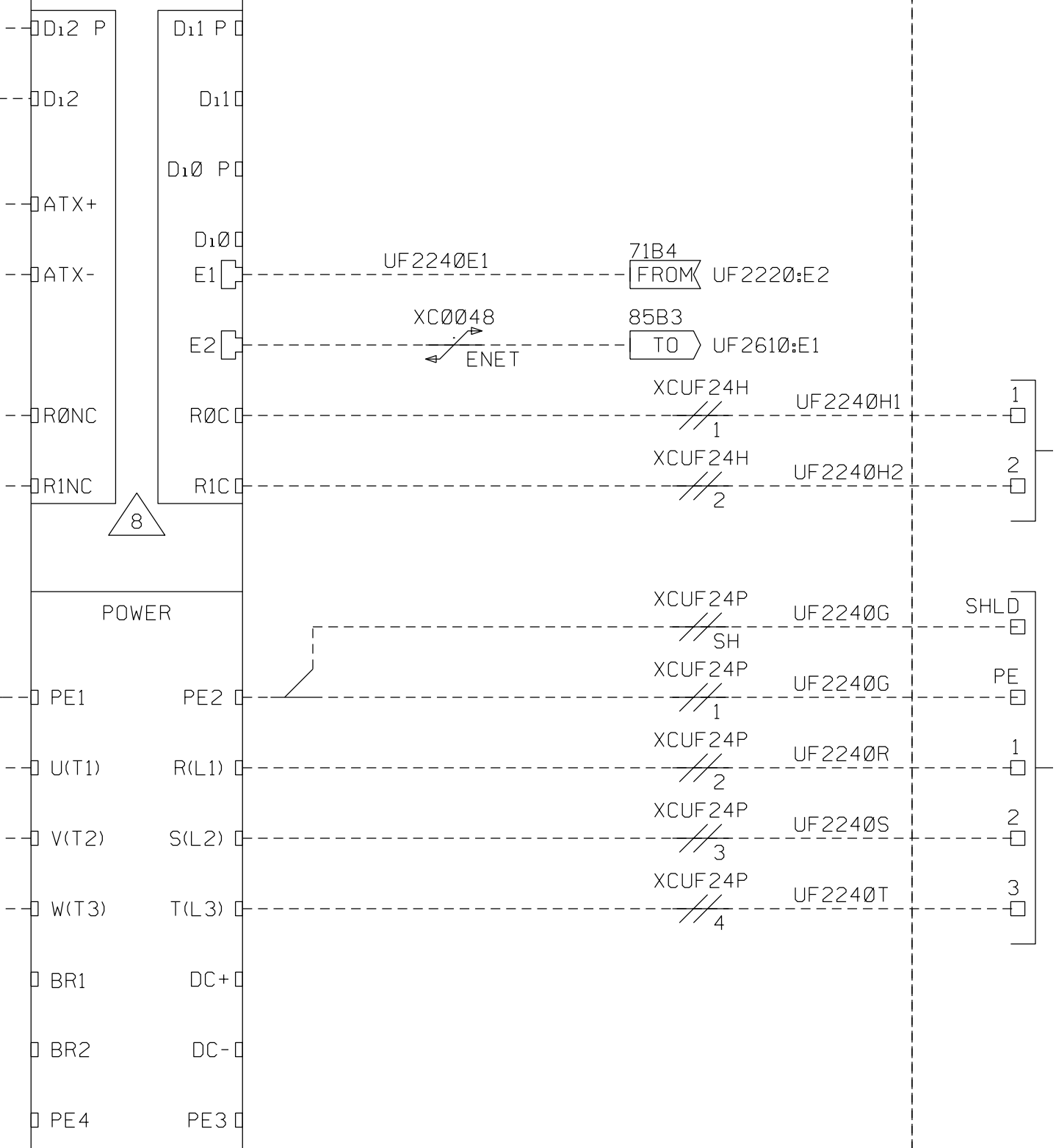
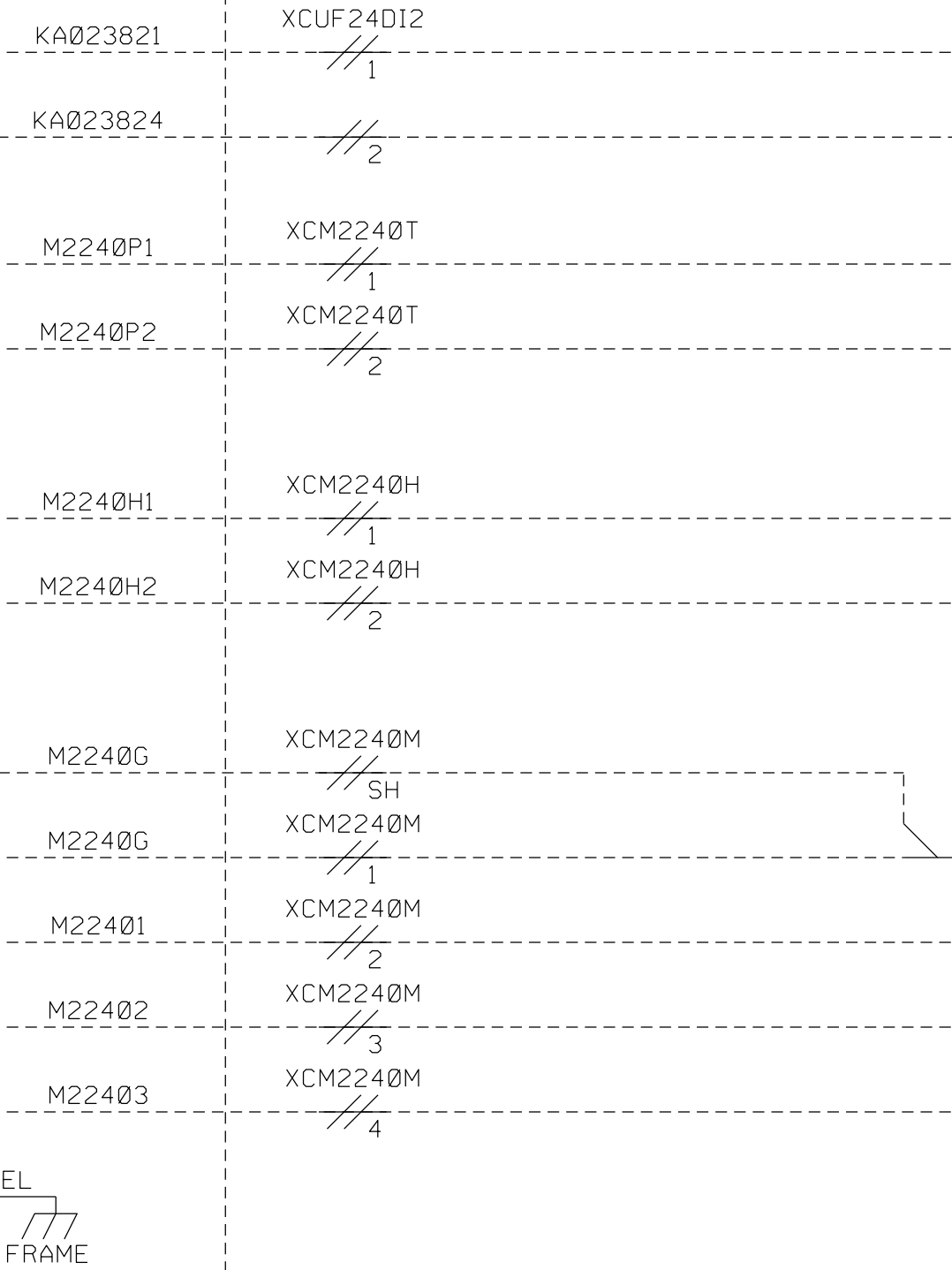
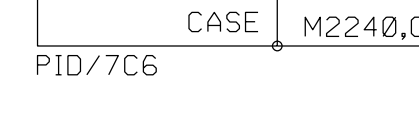
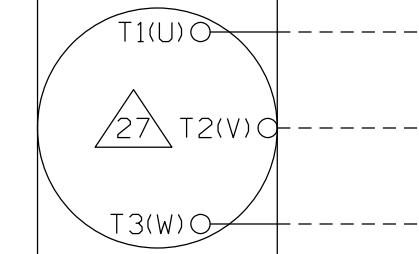
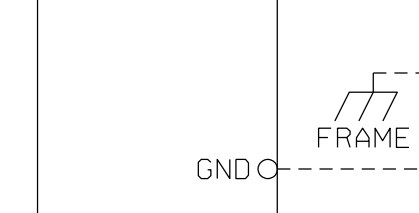
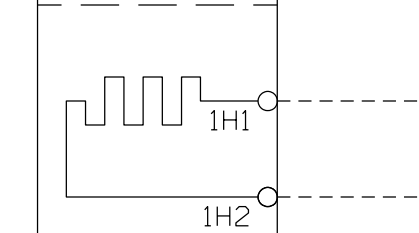
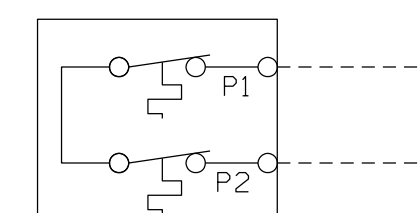
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

KA0238
19B2 6 AMP
21 24
NO EMERGENCY SHUTDOWN SUMMARY

UF2240
FREQUENCY CONVERTER
PILOT LIQUID FUEL MOTOR CONTROL

IP ADDRESS
192.168.1.
048
PID/7B7

M2240
MOTOR
PILOT FUEL PUMP DRIVE



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
MAIN PUMP MOTOR

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 76 OF 141

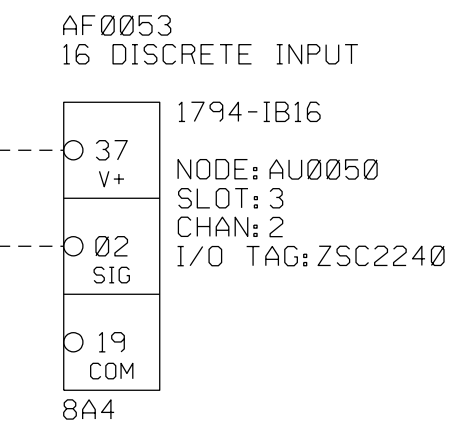
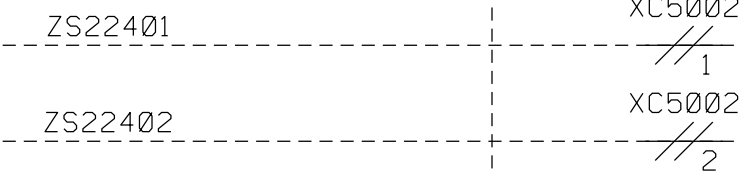
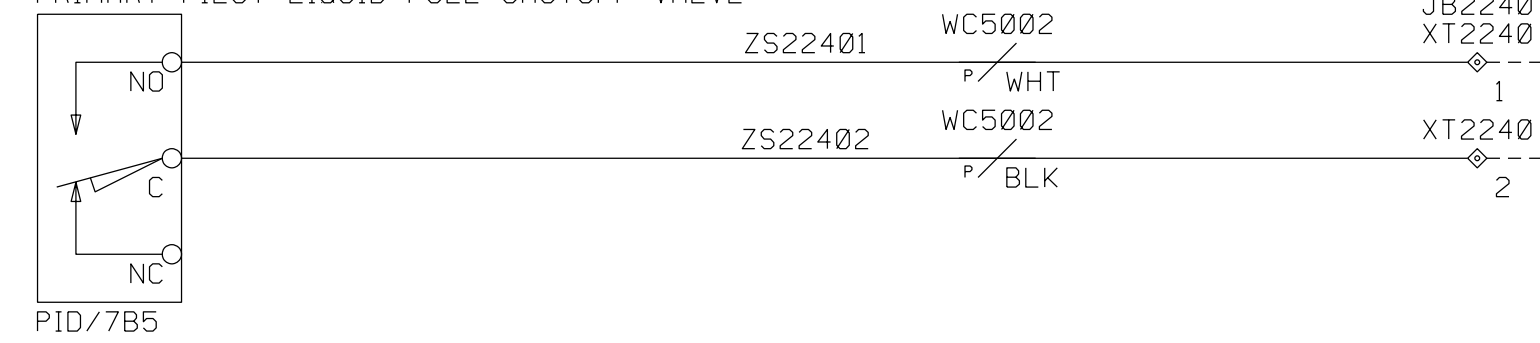
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LIQUID FUEL PILOT

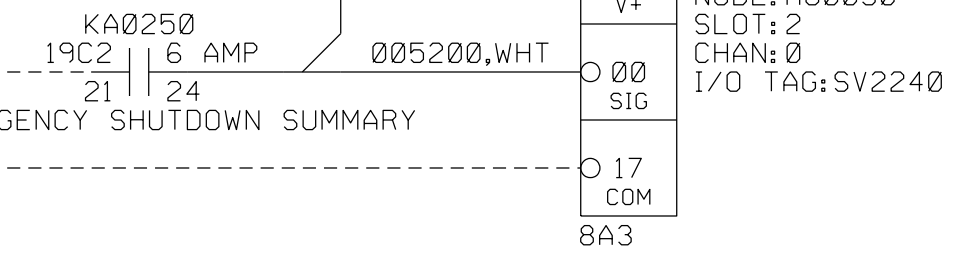
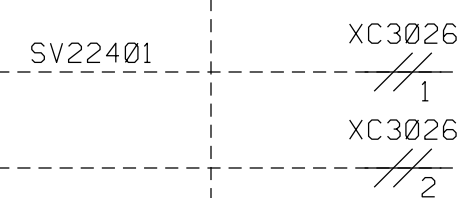
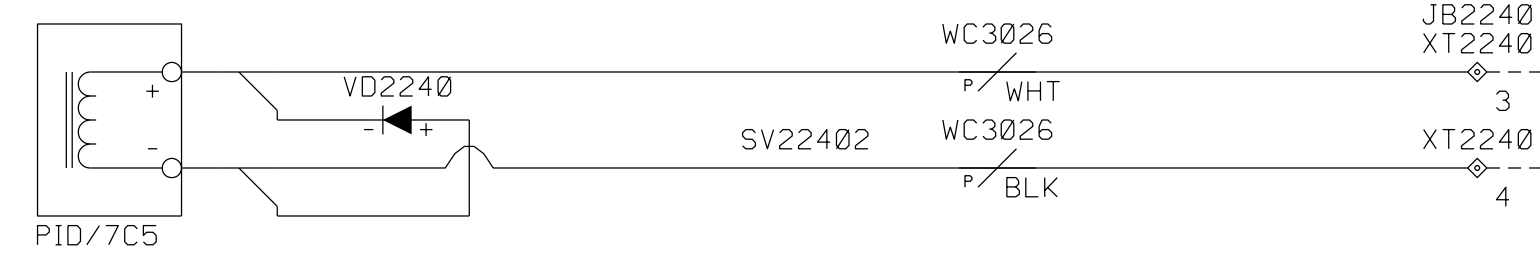
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

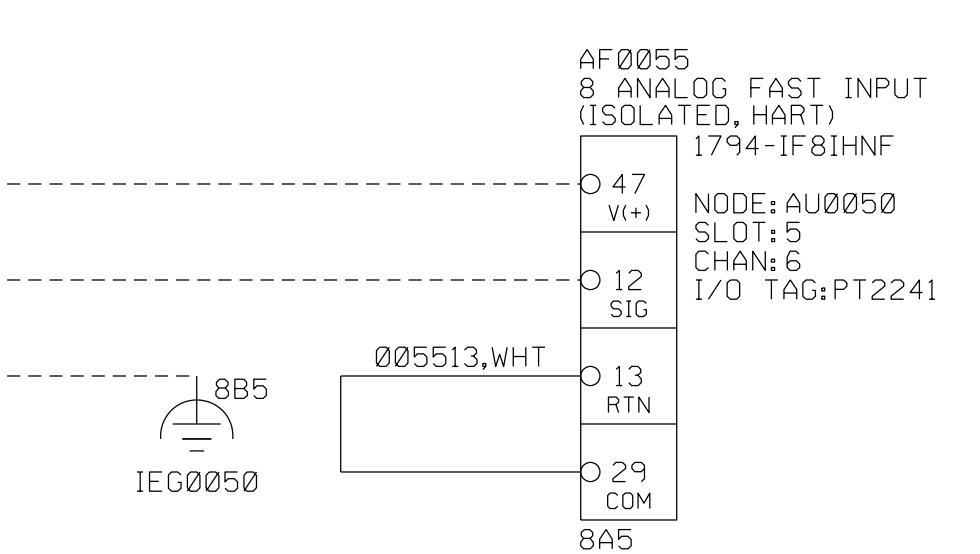
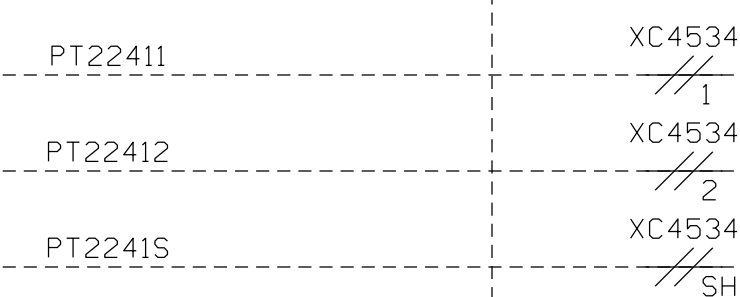
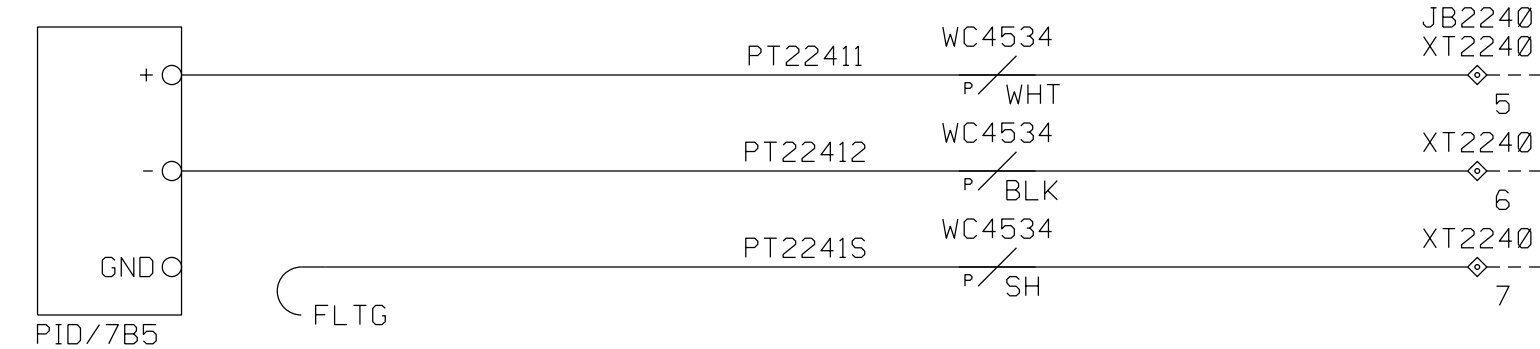
ZS2240
POSITION SWITCH
DETECT VALVE OPERATION CLOSED
PRIMARY PILOT LIQUID FUEL SHUTOFF VALVE



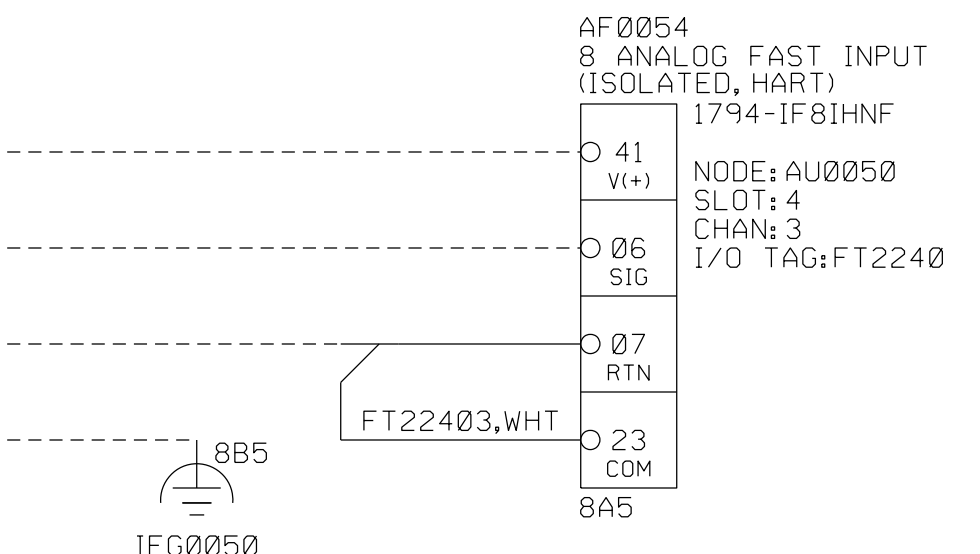
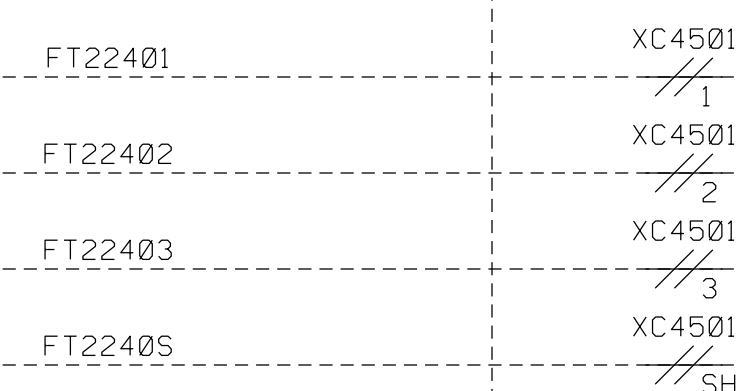
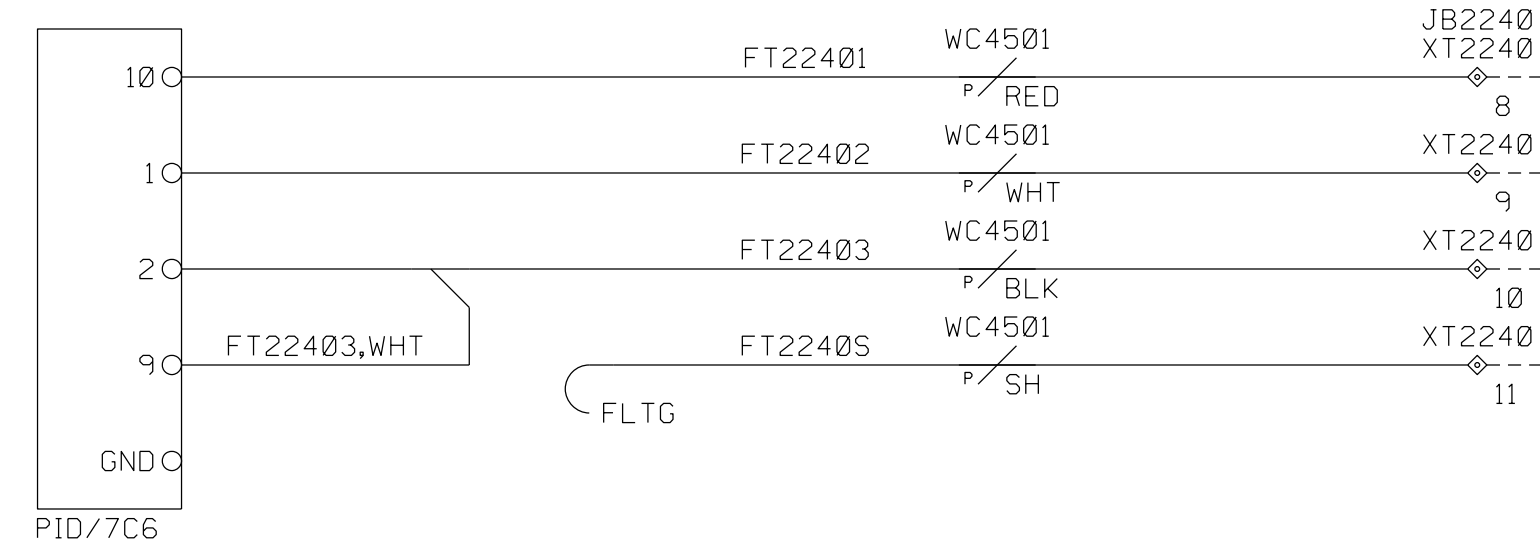
SV2240
SOLENOID VALVE
PRIMARY PILOT LIQUID FUEL SHUTOFF VALVE, PILOT



PT2241
PRESSURE TRANSMITTER
LIQUID FUEL PILOT SUPPLY PRESSURE



FT2240
FLOW TRANSMITTER
MONITOR LIQUID FUEL PILOT FLOW



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
SOLONOX PILOT SKID

Solar Turbines
A Caterpillar Company

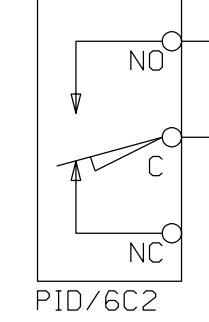
DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 77 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

ZS2242
POSITION SWITCH
DETECT VALVE OPERATION CLOSED
SECONDARY PILOT LIQUID FUEL SHUTOFF VALVE



PID/6C2

ZS22421

ZS22422

WC5003

P/WHT

WC5003

P/BLK

AF0081
16 DISCRETE INPUT

1794-IB16

0 41
V+

0 06
SIG

0 23
COM

6C3

NODE: AU0080

SLOT: 1

CHAN: 6

I/O TAG: ZSC2242

AF0053
16 DISCRETE INPUT

1794-IB16

0 44
V+

0 09
SIG

0 26
COM

8A4

NODE: AU0050

SLOT: 3

CHAN: 9

I/O TAG: SV2242_FB

AF0061
16 DISCRETE SIGNALS
(10 IN & 6 OUT)

1794-IB10X0B6

0 37
V+

0 04
SIG

0 19
COM

7C3

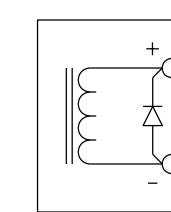
NODE: AU0060

SLOT: 1

CHAN: 2

I/O TAG: SV2242

SV2242
SOLENOID VALVE
SECONDARY PILOT LIQUID FUEL SHUTOFF VALVE, PILOT



PID/6D2

SV22421

SV22422

WC3023

P/WHT

WC3023

P/BLK

KA0238
19B2 | 6 AMP
24 | 21

NO EMERGENCY SHUTDOWN SUMMARY

006104,WHT

006104,WHT

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
SOLONOX PILOT

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

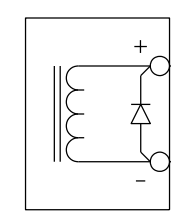
DWG REV B	SHT REV B
SHEET 78 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV2250
SOLENOID VALVE
LIQUID FUEL TORCH SHUTOFF



PID/6B4

SV22501

WC3052

P/WHT

SV22502

WC3052

P/BLK

AF0051
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

0 39

v+

0 08

SIG

0 21

CDM

8A3

NODE: AU0050
SLOT: 1
CHAN: 4
I/O TAG: SV2250

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
TORCH

Solar Turbines

A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 79	OF 141

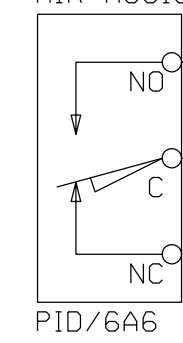
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SWBNO-1

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

ZS6440
POSITION SWITCH
DETECT VALVE OPERATION CLOSED
AIR ASSIST SHUTOFF VALVE



PID/6A6

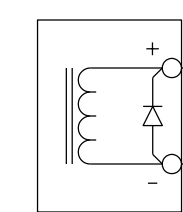
ZS64401

ZS64402

WC5001
F/WHT
WC5001
F/BLK

AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 10
I/O TAG: ZSC6440

SV6440
SOLENOID VALVE
AIR ASSIST SHUTOFF, PILOT



PID/6A5

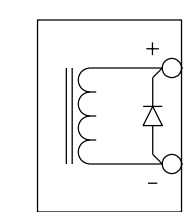
SV64401

SV64402

WC3025
F/WHT
WC3025
F/BLK

AF0050
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-OB8EP
NODE: AU0050
SLOT: 0
CHAN: 0
I/O TAG: SV6440

SV6430
SOLENOID VALVE
MAIN AIR ASSIST SHUTOFF



PID/6A5

SV64301

SV64302

WC3004
F/WHT
WC3004
F/BLK

AF0052
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-OB8EP
NODE: AU0050
SLOT: 2
CHAN: 1
I/O TAG: SV6430

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
ATOMIZING AIR

Solar Turbines
A Caterpillar Company

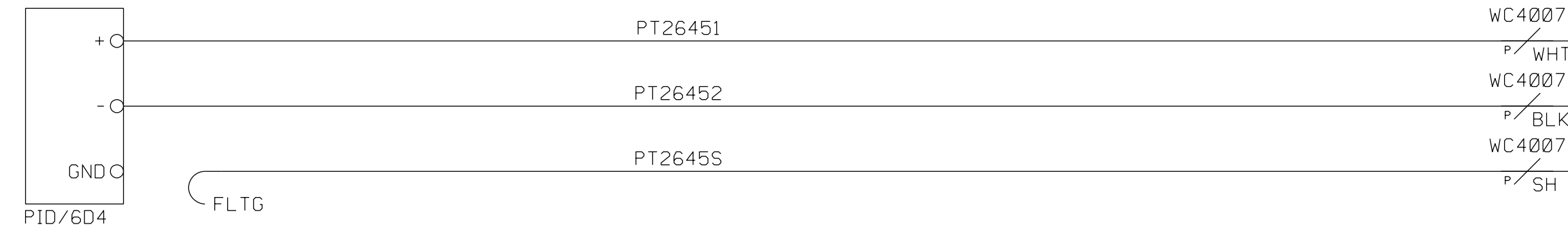
DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 80	OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

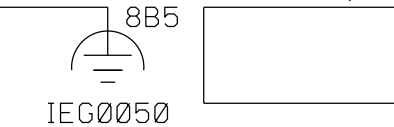
PT2645
PRESSURE TRANSMITTER
PCD PRESSURE FOR FORWARD PURGE



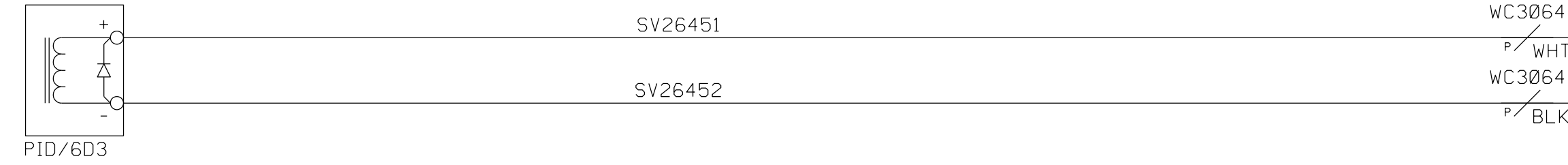
AF0055
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

41 V+
06 SIG
07 RTN
23 COM

8A5



SV2645
SOLENOID VALVE
COOLED FORWARD PURGE SHUTOFF #1

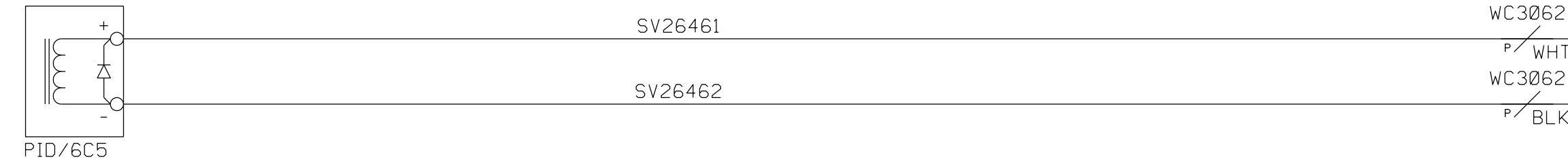


AF0050
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

37 V+
04 SIG
19 COM

8A2

SV2646
SOLENOID VALVE
COOLED FORWARD PURGE MAIN SHUTOFF

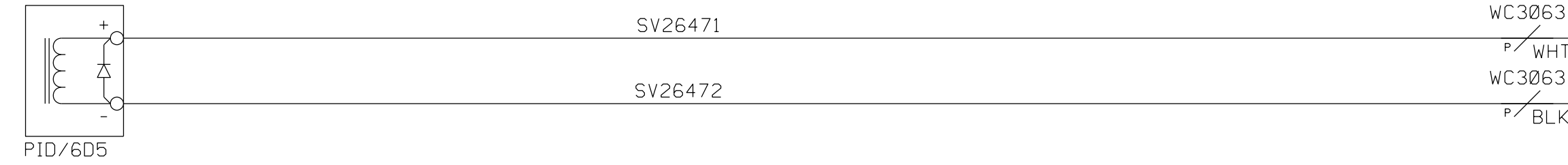


AF0050
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

38 V+
06 SIG
20 COM

8A2

SV2647
SOLENOID VALVE
COOLED PCD FORWARD PURGE DRAIN VALVE

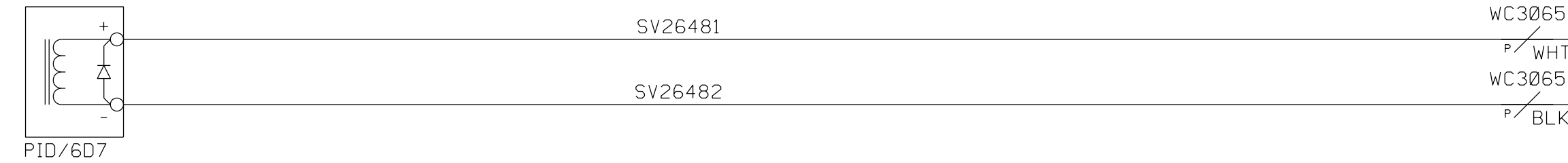


AF0050
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

39 V+
08 SIG
21 COM

8A2

SV2648
SOLENOID VALVE
COOLED FORWARD PURGE SECONDARY SHUTOFF

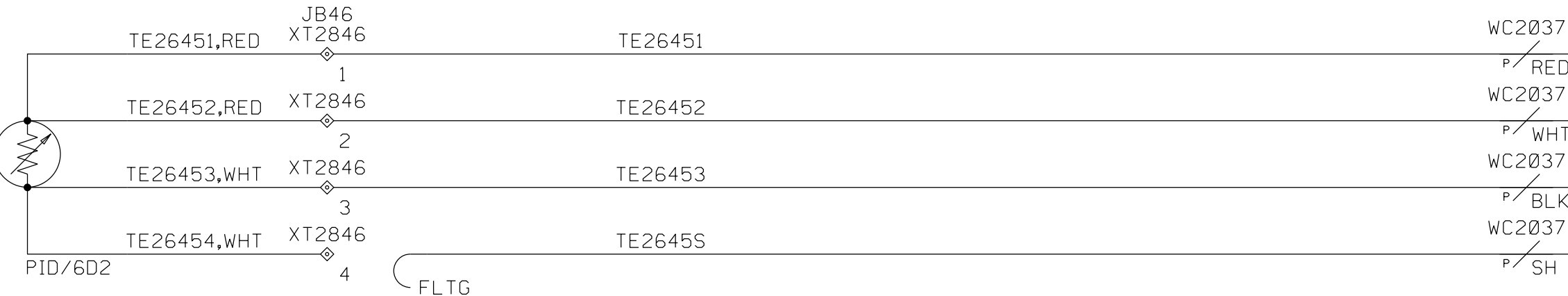


AF0080
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

40 V+
10 SIG
22 COM

6C2

TE2645
TEMPERATURE ELEMENT
LIQUID MANIFOLD PURGE TEMPERATURE



AF0084
8 TC/RTD FAST INPUT
1794-IRT8

08 I+
10 SIG(L)
11 SIG(-)
41 GND

6C5

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
COOLED FWD PCD PURGE

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG REV B
SHT REV B

81 OF 141

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PACKAGE

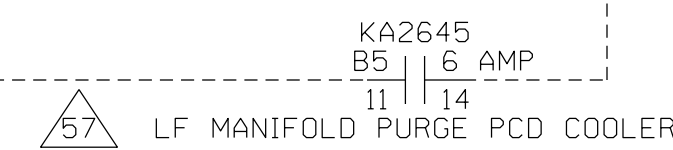
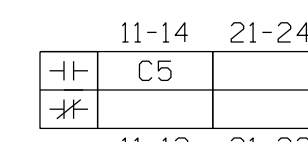
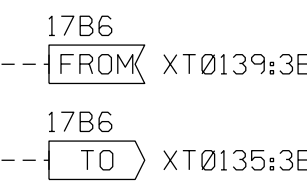
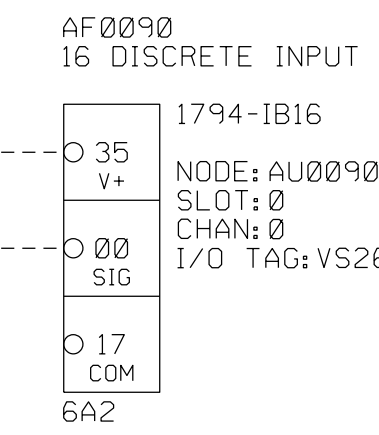
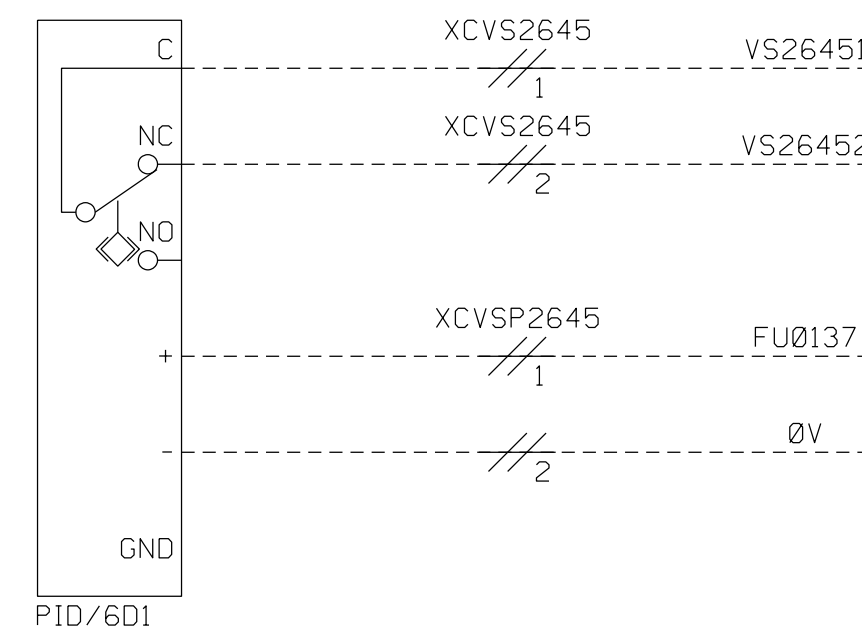
EER MCC AC CONTACTOR

BOP EER AC PWR

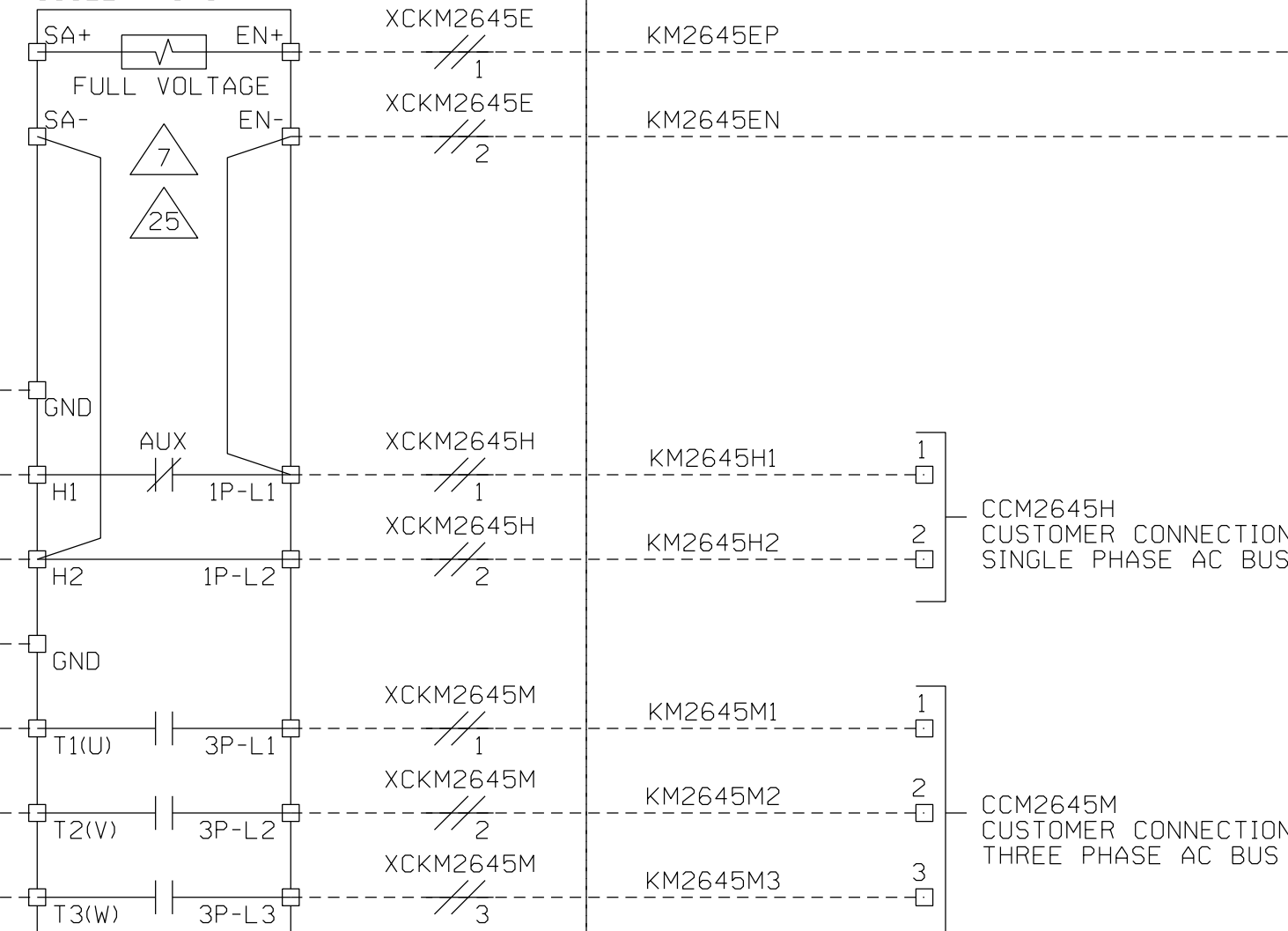
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

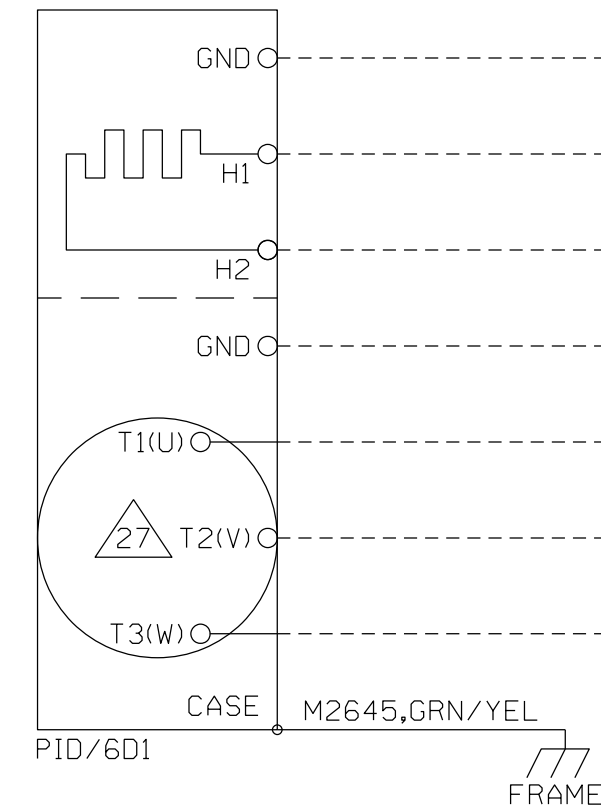
VS2645
VIBRATION SWITCH
PURGE PCD COOLER FAN VIBRATION



KM2645
CONTACTOR RELAY
LIQUID FUEL MANIFOLD PURGE PCD
COOLER MOTOR



M2645
MOTOR
LIQUID FUEL MANIFOLD PURGE PCD
COOLER MOTOR



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
LIQUID FUEL MANIFOLD PCD COOLER MOTOR

Solar Turbines
A Caterpillar Company

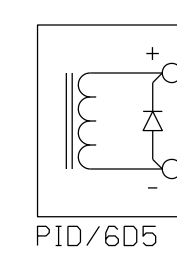
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 82 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV2610
SOLENOID VALVE
WATER PURGE SHUTOFF



SV26101

SV26102

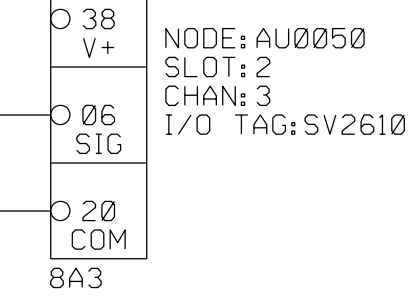
WC3059

P/WHT

WC3059

P/BLK

AF0052
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP



NODE: AU0050
SLOT: 2
CHAN: 3
I/O TAG: SV2610

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
WATER PURGE SHUTOFF

Solar Turbines
A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 83	OF 141

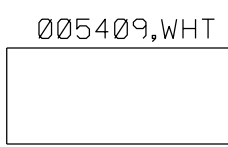
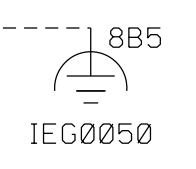
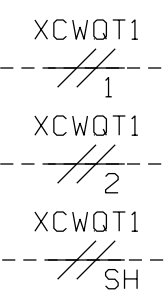
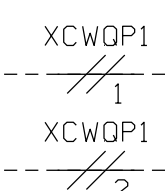
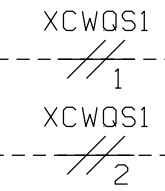
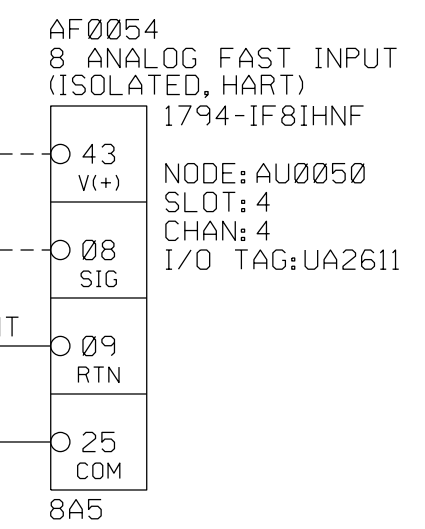
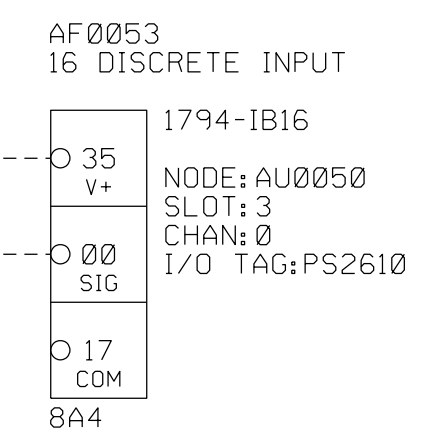
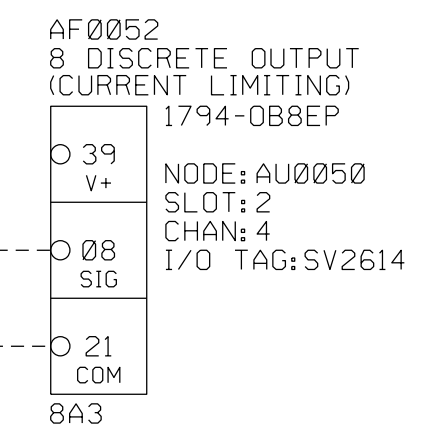
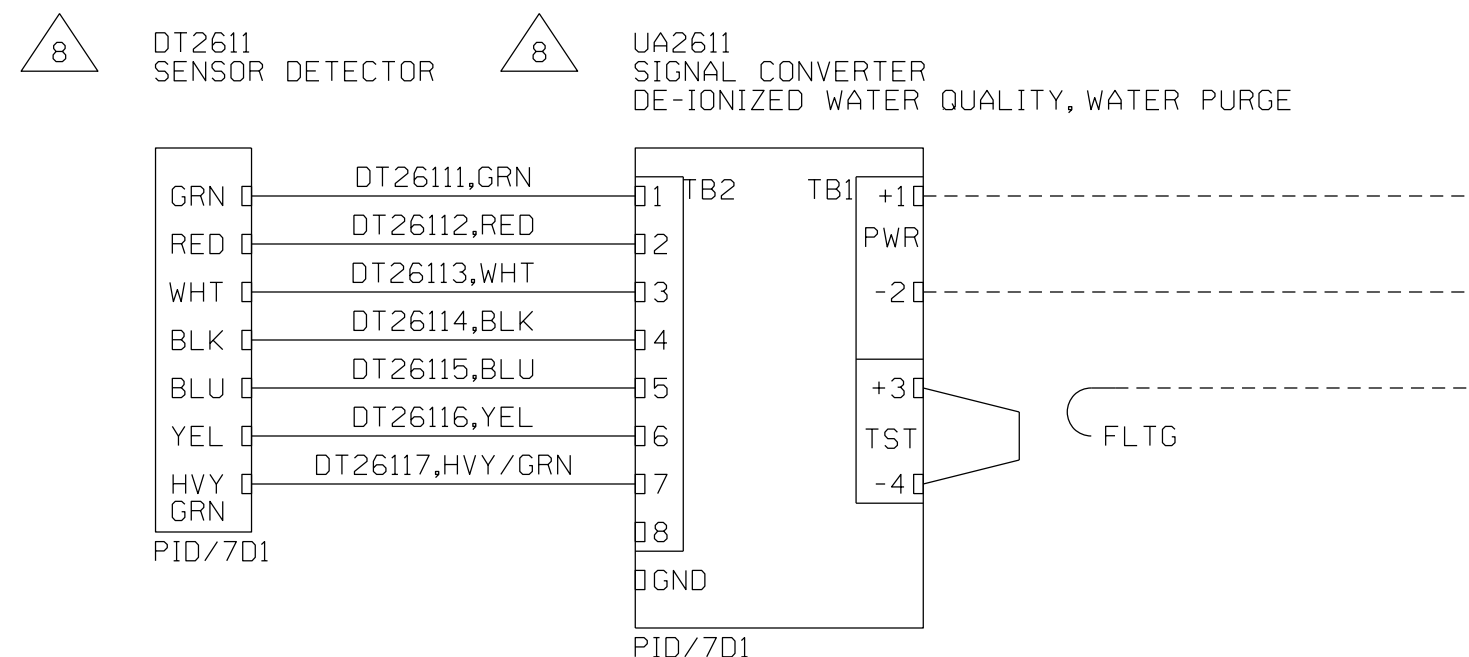
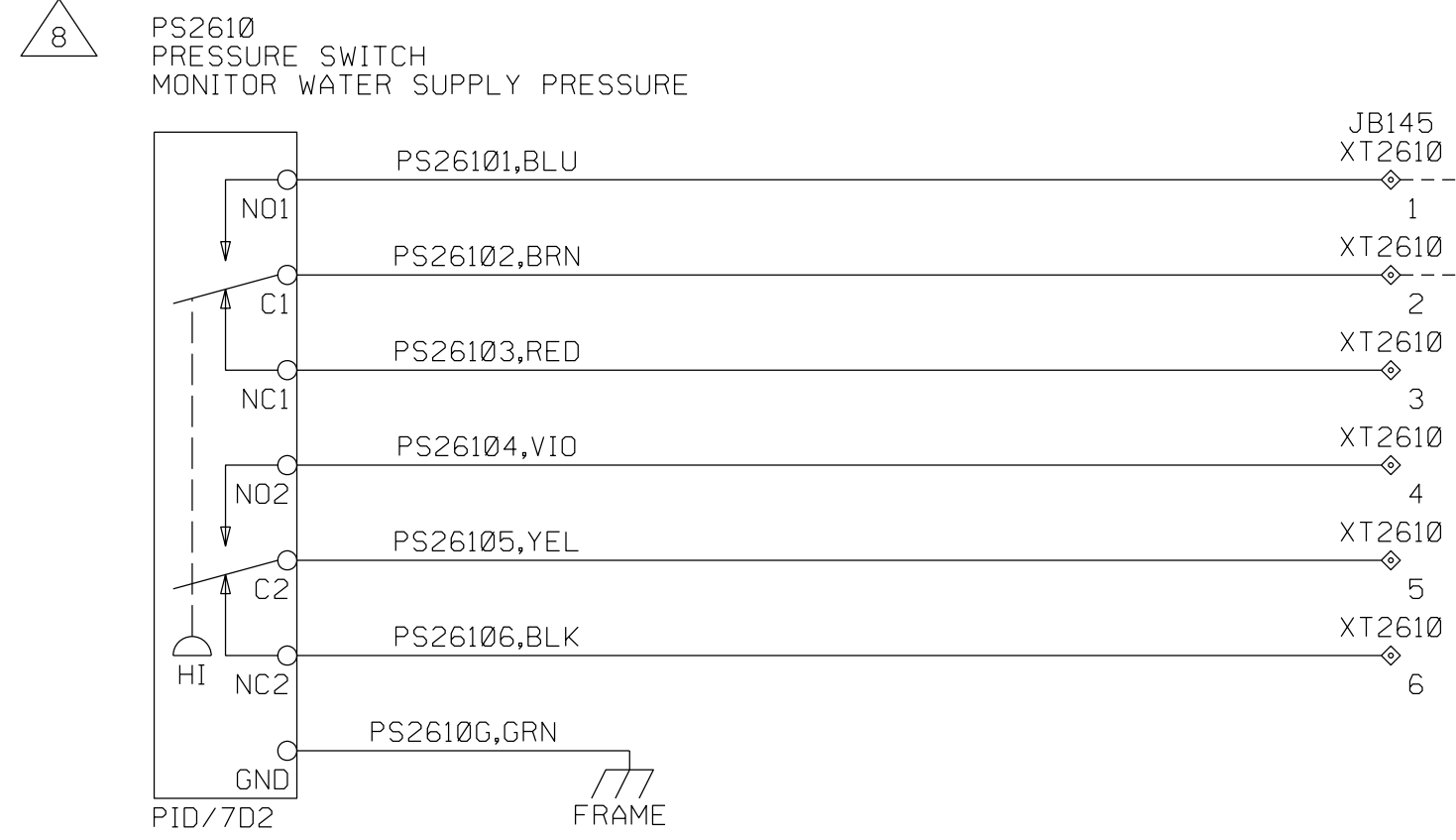
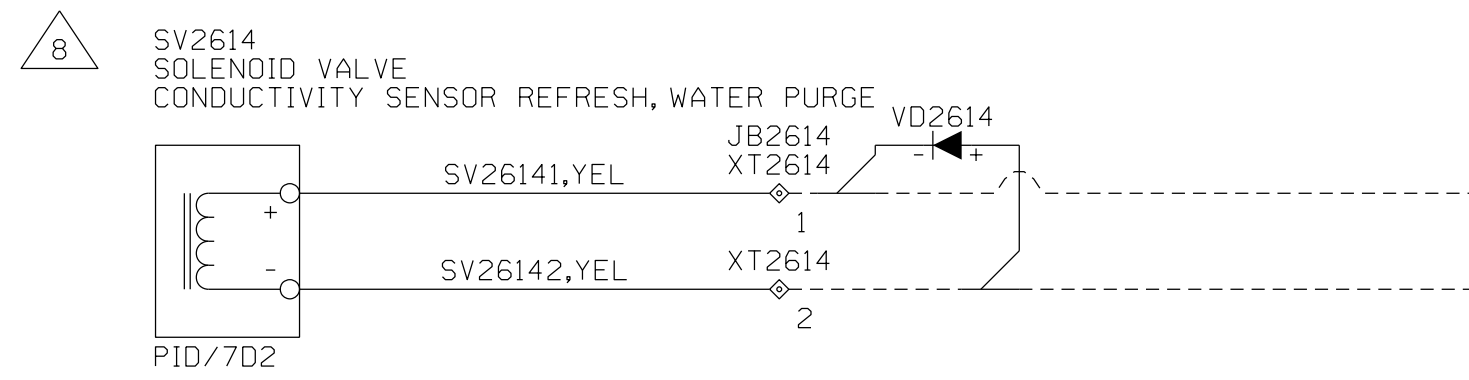
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SWBNO-1

WATER PURGE MODULE

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
OFFSKID WATER PURGE

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 84 OF 141

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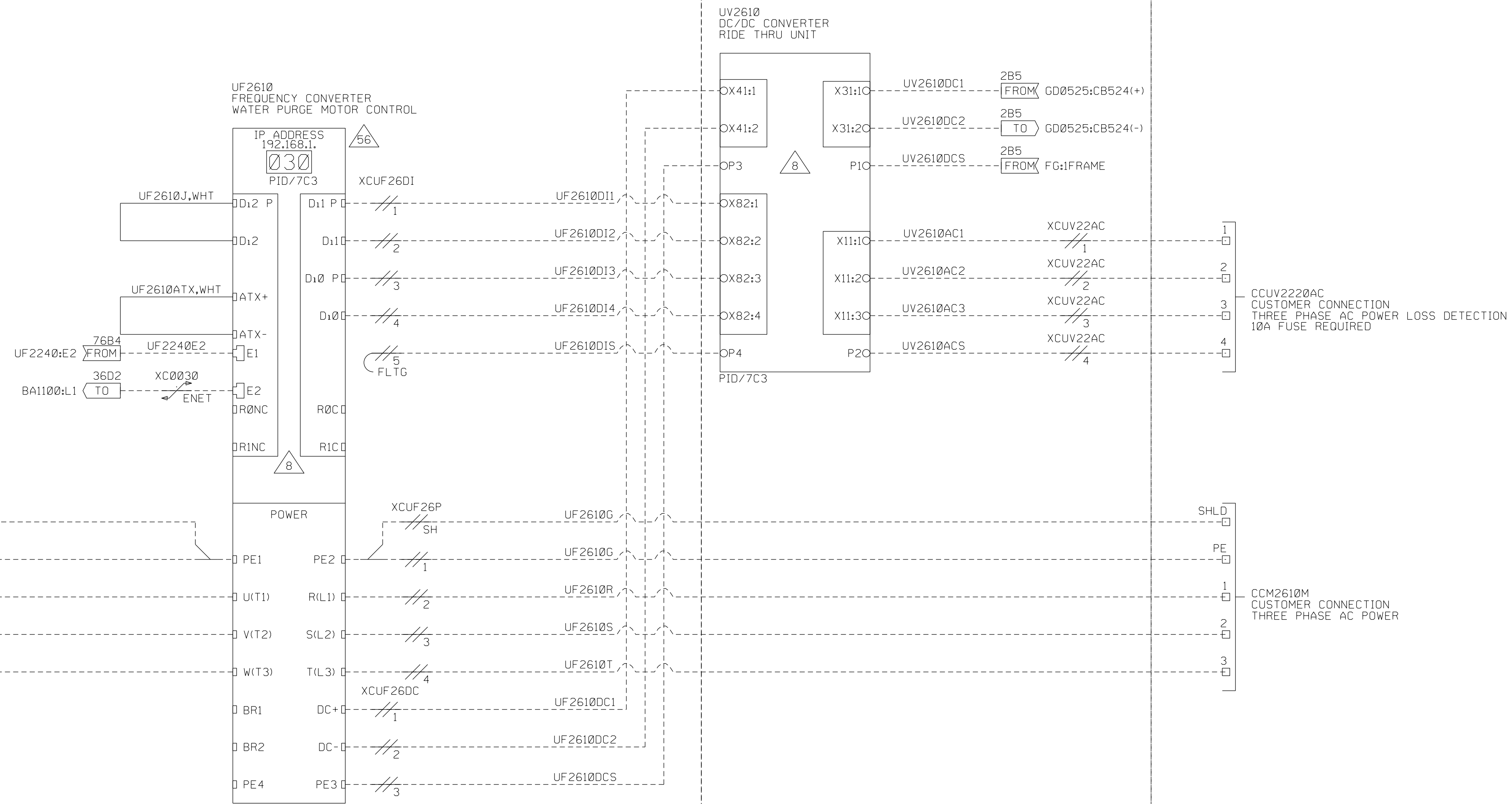
EER VFD

EER RTU

BOP EER AC PWR

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

WATER PURGE



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
WATER PURGE VFD

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

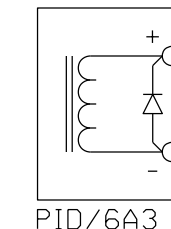
DWG REV B	SHT REV B
SHEET 85 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

SV2636
SOLENOID VALVE
AIR PURGE SHUTOFF, PILOT



SV26361

SV26362

WC3036

F/WHT

WC3036

F/BLK

AF0051
8 DISCRETE OUTPUT
(CURRENT LIMITING)
1794-0B8EP

41	V+
12	SIG
23	COM

8A3

NODE: AU0050
SLOT: 1
CHAN: 6
I/O TAG: SV2636

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
AIR PURGE

Solar Turbines

A Caterpillar Company

DWG NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 86	OF 141

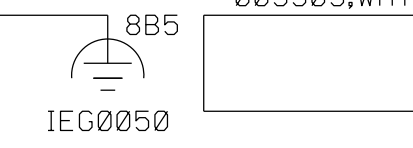
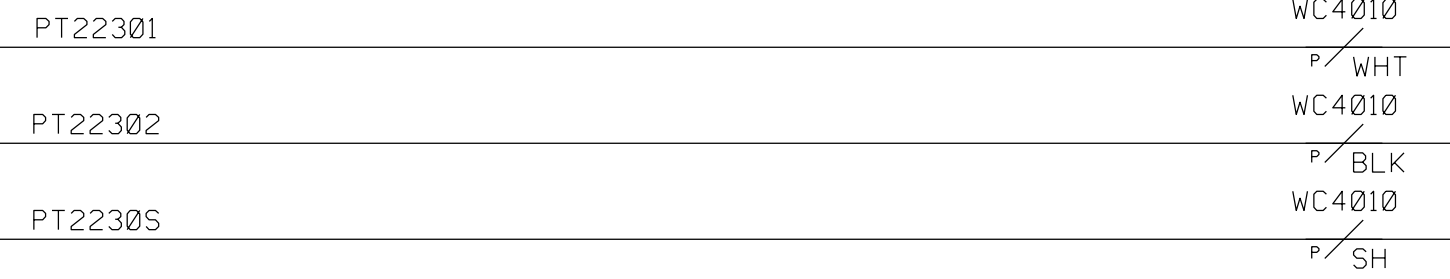
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SWBNO-1

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

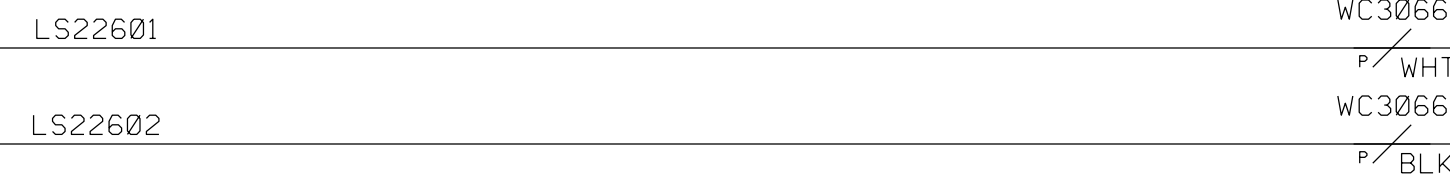
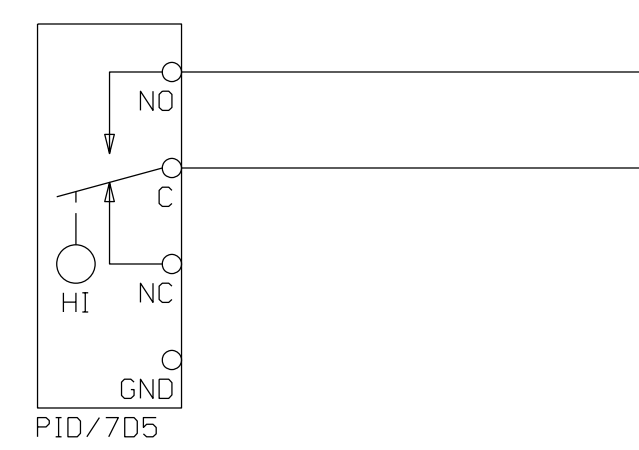
PT2230
PRESSURE TRANSMITTER
LIQUID FUEL DISTRIBUTION MANIFOLD #1 PRESSURE



AF0055
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF01HNF
NODE: AU0050
SLOT: 5
CHAN: 1
I/O TAG: PT2230

037 V+
002 SIG
003 RTN
019 COM
8A5

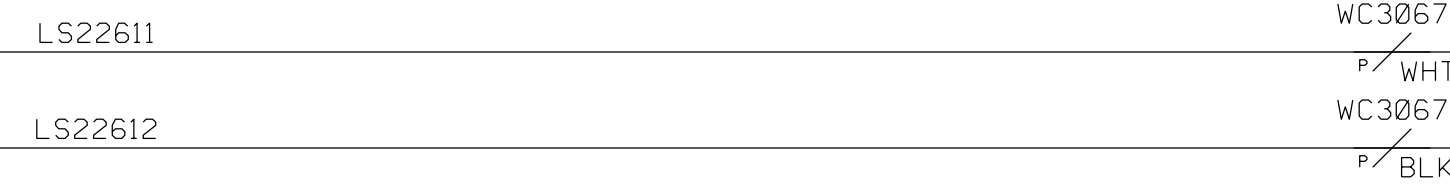
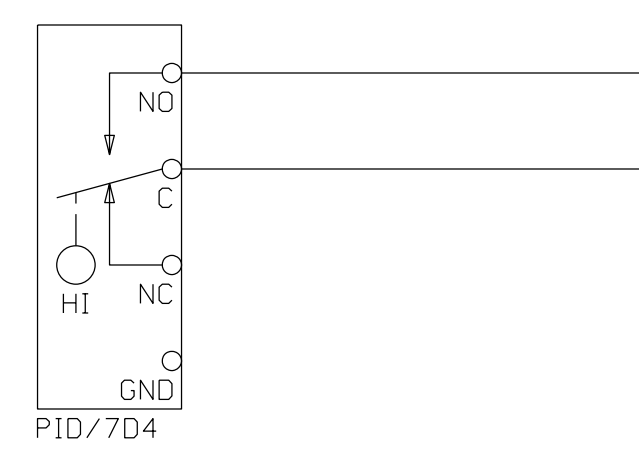
LS2260
LEVEL SWITCH
LIQUID FUEL PURGE TANK HIGH LEVEL



AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 3
I/O TAG: LS2260

038 V+
003 SIG
020 COM
8A4

LS2261
LEVEL SWITCH
LIQUID FUEL PURGE TANK LOW LEVEL



AF0053
16 DISCRETE INPUT
1794-IB16
NODE: AU0050
SLOT: 3
CHAN: 4
I/O TAG: LS2261

039 V+
004 SIG
021 COM
8A4

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
BACK PURGE

Solar Turbines
A Caterpillar Company

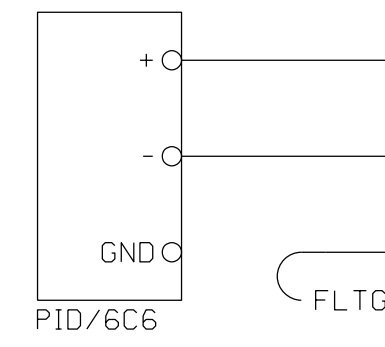
DWG NO. 4F491-149447	DWG REV B	SHT REV B
SHEET 87 OF 141		

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT2240
PRESSURE TRANSMITTER
LIQUID FUEL DISTRIBUTION MANIFOLD #2 PRESSURE

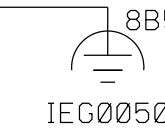


PT22401

PT22402

PT2240S

WC4011
P/WHT
WC4011
P/BLK
WC4011
P/SH



005505,WHT

AF0055
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHF
NODE:AU0050
SLOT:5
CHAN:2
I/O TAG:PT2240

039
VI+
004
SIG
005
RTN
021
COM
8A5

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LIQUID FUEL SYSTEM
SOLONOX DRAIN

Solar Turbines

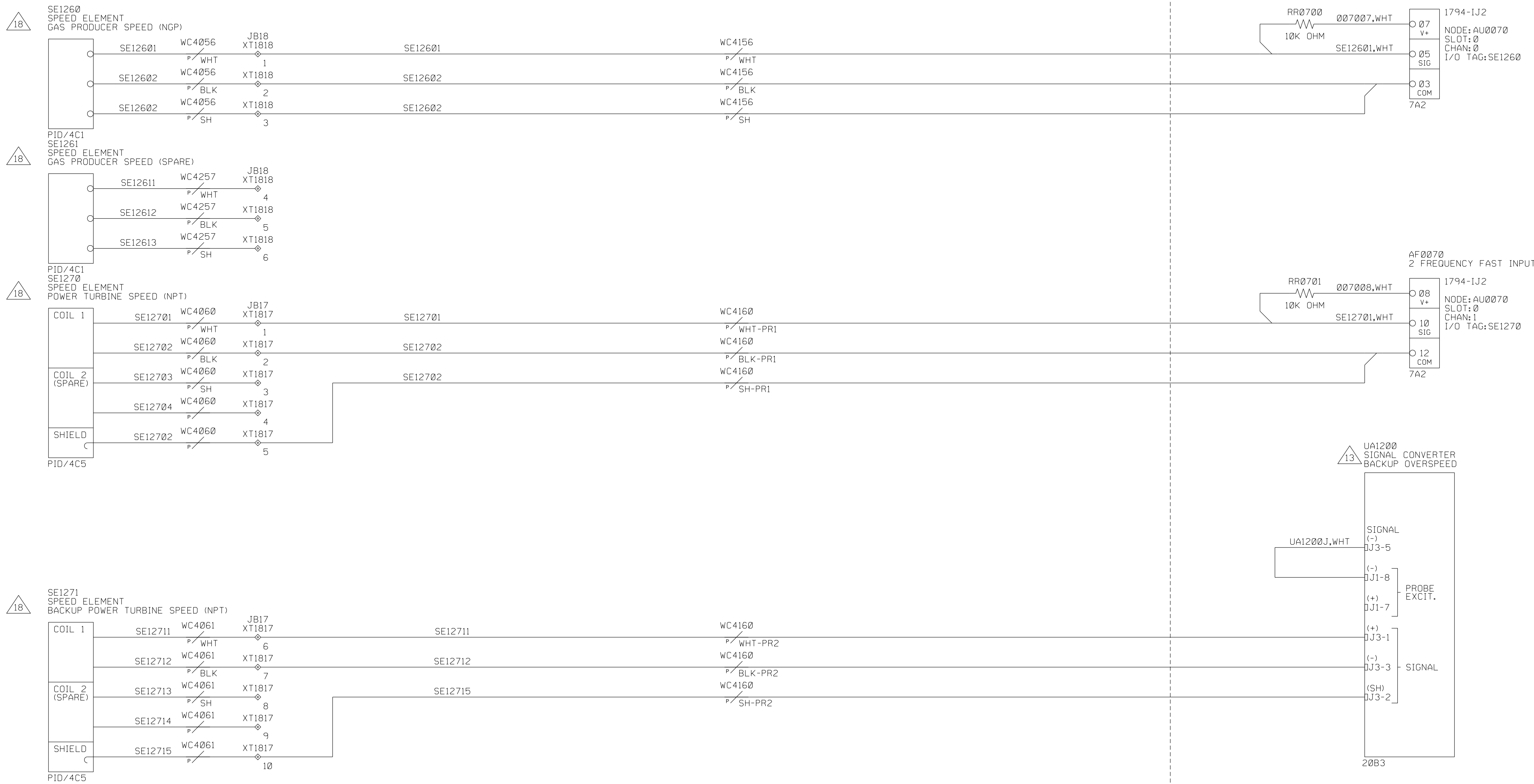
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 88 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
SPEED MONITORING

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV A
DRAWING NO. 4F491-149447	SHEET 89 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
TURBINE BEARING TEMPERATURE

Solar Turbines
A Caterpillar Company

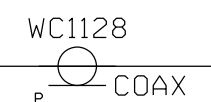
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 90 OF 141

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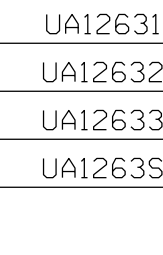
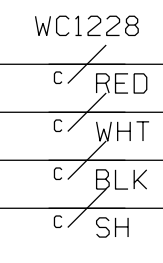
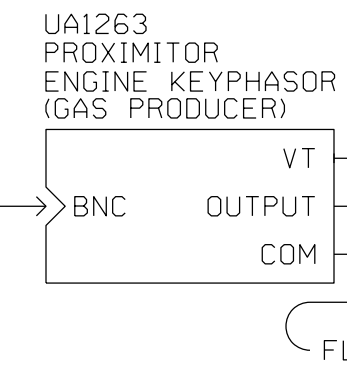
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

VE1263
VIBRATION ELEMENT
GAS PRODUCER
(KEY PHASOR)
PID/4B1

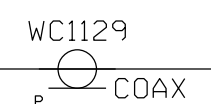


VE1263

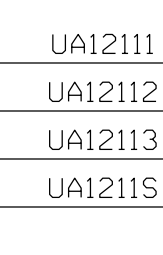
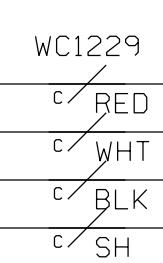
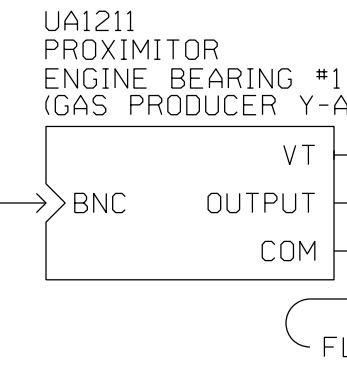


AF0400
2-CH TACHOMETER INPUT
DYNAMIX 1444 VIBRATION
1444-TSCX02-02RB
CHAN: 0
TAG: VE1263.DX
24B6

VE1211
VIBRATION ELEMENT
ENGINE BEARING #1
(GP Y-AXIS)
PID/4A1

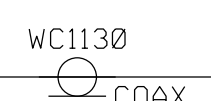


VE1211

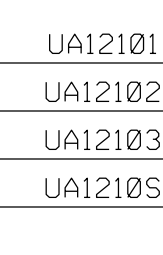
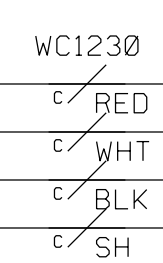
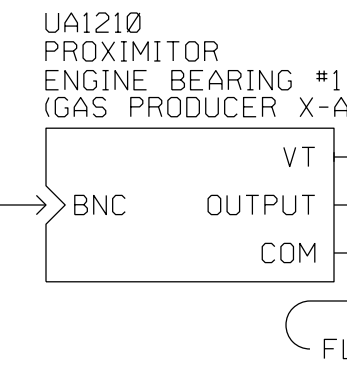


AF0410
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.041
CHAN: 0
TAG: VE1211.DX
24B5

VE1210
VIBRATION ELEMENT
ENGINE BEARING #1
(GP X-AXIS)
PID/4A1

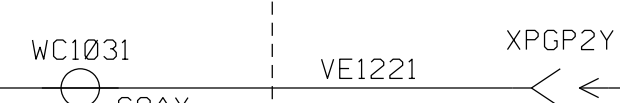


VE1210

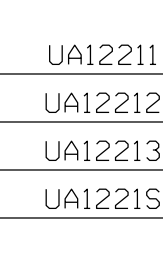
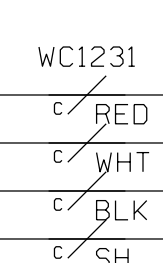
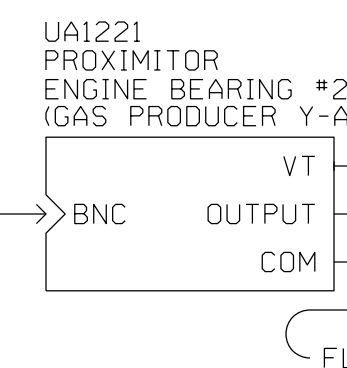


AF0410
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.041
CHAN: 1
TAG: VE1210.DX
24B5

VE1221
VIBRATION ELEMENT
ENGINE BEARING #2
(GP Y-AXIS)
PID/4A2



VE1221

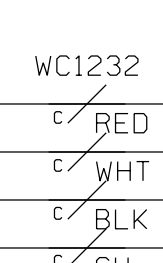
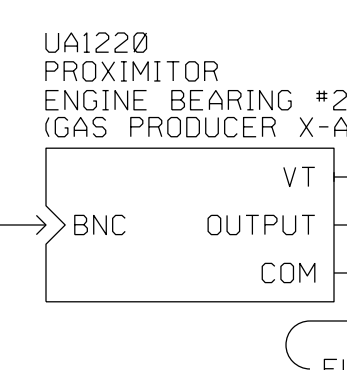


AF0410
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.041
CHAN: 2
TAG: VE1221.DX
24B5

VE1220
VIBRATION ELEMENT
ENGINE BEARING #2
(GP X-AXIS)
PID/4A2



VE1220

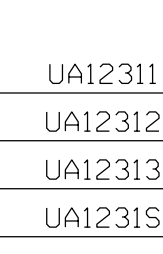
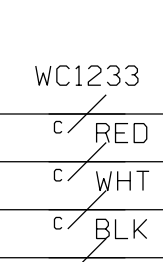
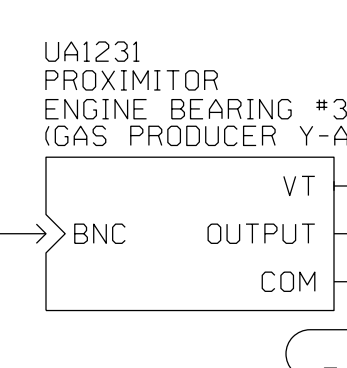


AF0410
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.041
CHAN: 3
TAG: VE1220.DX
24B5

VE1231
VIBRATION ELEMENT
ENGINE BEARING #3
(GP Y-AXIS)
PID/4A3



VE1231

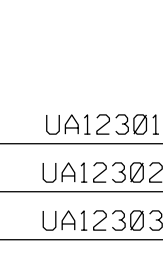
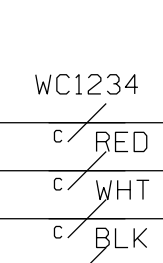
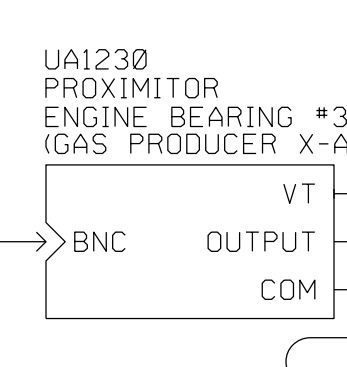


AF0420
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.042
CHAN: 0
TAG: VE1231.DX
24B5

VE1230
VIBRATION ELEMENT
ENGINE BEARING #3
(GP X-AXIS)
PID/4A3

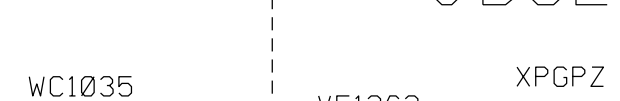


VE1230

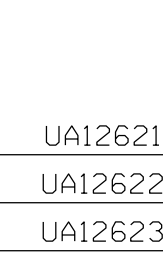
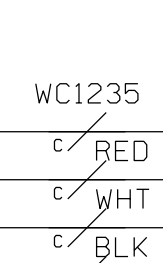
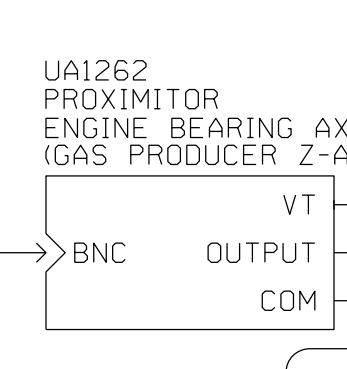


AF0420
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.042
CHAN: 1
TAG: VE1230.DX
24B5

VE1262
VIBRATION ELEMENT
GAS PRODUCER
(AXIAL)
PID/4B1



VE1262



AF0450
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.045
CHAN: 2
TAG: VE1262.DX
24B3

JB321

JB106

JB161

JB321

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GAS PRODUCER ENGINE VIBRATION

Solar Turbines
A Caterpillar Company

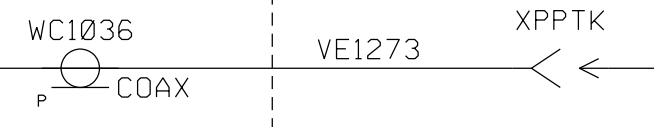
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 91 OF 141

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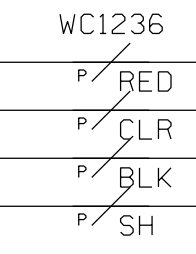
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

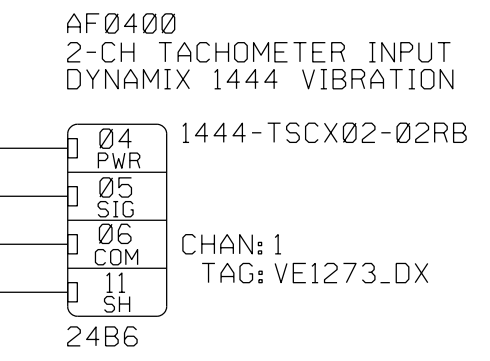
VE1273
VIBRATION ELEMENT
POWER TURBINE
(KEY PHASOR)
PID/4B5



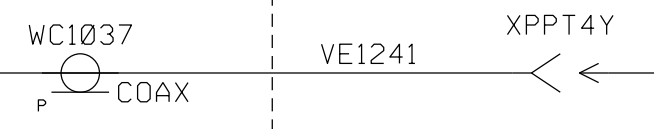
JB4
UA1273
PROXIMITOR
ENGINE KEYPHASOR
(POWER TURBINE)
WC1136
COAX
VT
OUTPUT
COM
FLTG



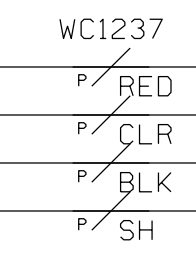
UA12731
UA12732
UA12733
UA1273S



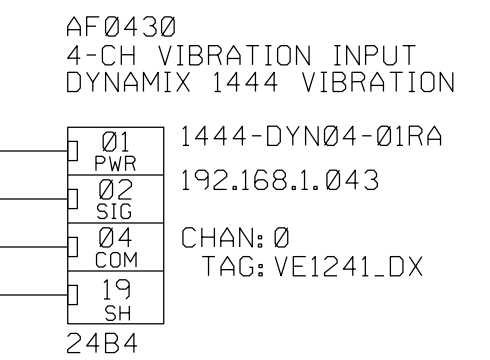
VE1241
VIBRATION ELEMENT
ENGINE BEARING #4
(PT Y-AXIS)
PID/4A4



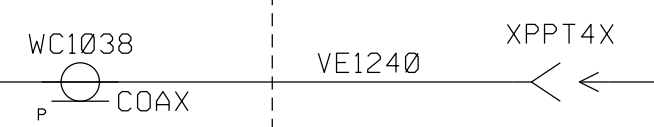
UA1241
PROXIMITOR
ENGINE BEARING #4
(POWER TURBINE Y-AXIS)
WC1137
COAX
VT
OUTPUT
COM
FLTG



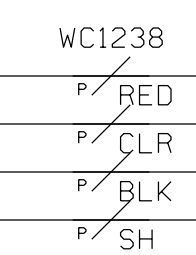
UA12411
UA12412
UA12413
UA1241S



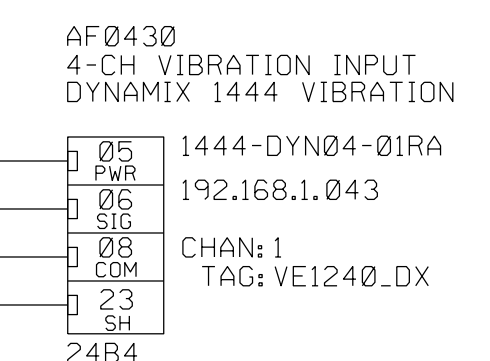
VE1240
VIBRATION ELEMENT
ENGINE BEARING #4
(PT X-AXIS)
PID/4A3



UA1240
PROXIMITOR
ENGINE BEARING #4
(POWER TURBINE X-AXIS)
WC1138
COAX
VT
OUTPUT
COM
FLTG



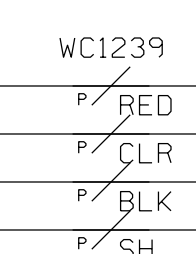
UA12401
UA12402
UA12403
UA1240S



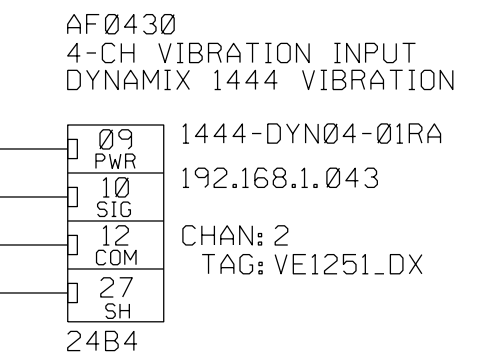
VE1251
VIBRATION ELEMENT
ENGINE BEARING #5
(PT Y-AXIS)
PID/4A5



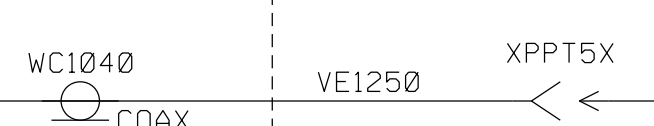
UA1251
PROXIMITOR
ENGINE BEARING #5
(POWER TURBINE Y-AXIS)
WC1139
COAX
VT
OUTPUT
COM
FLTG



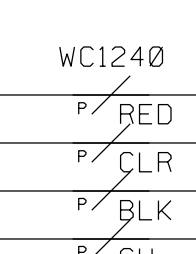
UA12511
UA12512
UA12513
UA1251S



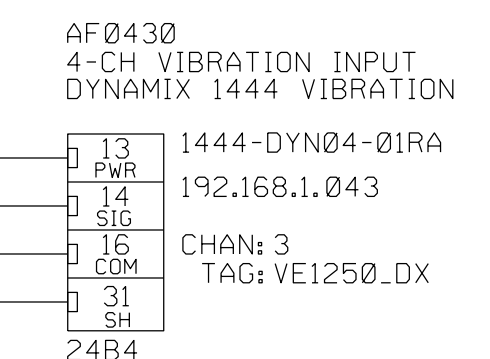
VE1250
VIBRATION ELEMENT
ENGINE BEARING #5
(PT X-AXIS)
PID/4A4



UA1250
PROXIMITOR
ENGINE BEARING #5
(POWER TURBINE X-AXIS)
WC1140
COAX
VT
OUTPUT
COM
FLTG



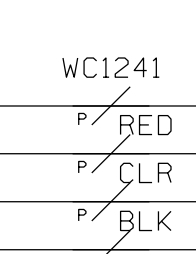
UA12501
UA12502
UA12503
UA1250S



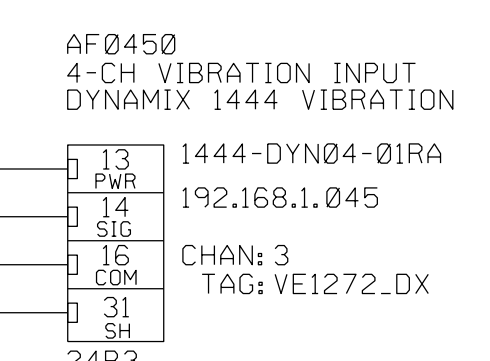
VE1272
VIBRATION ELEMENT
POWER TURBINE
(AXIAL)
PID/4B4



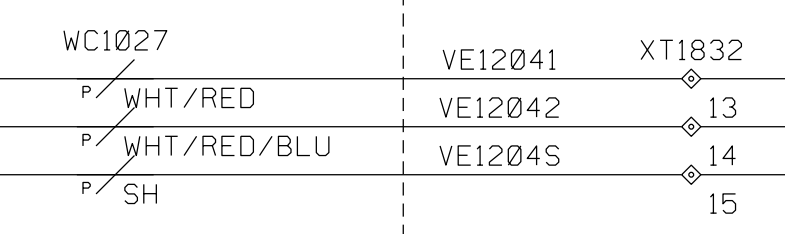
UA1272
PROXIMITOR
ENGINE BEARING AXIAL
(POWER TURBINE Z-AXIS)
WC1141
COAX
VT
OUTPUT
COM
FLTG



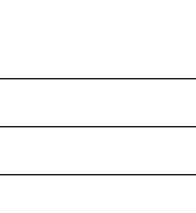
UA12721
UA12722
UA12723
UA1272S



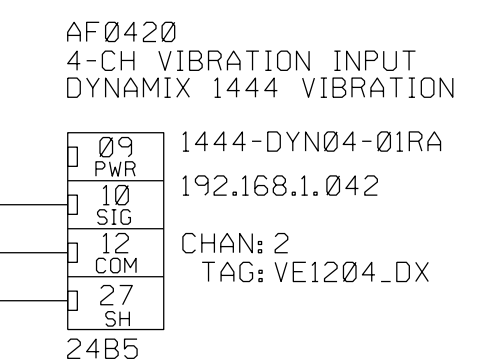
VE1204
VIBRATION ELEMENT
ENGINE ACCESSORY DRIVE GEARBOX
VELOCITY
PID/4C1



JB32
WC1127
COAX
VT
OUTPUT
COM
FLTG



UA12041
UA12042
UA1204S



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
POWER TURBINE ENGINE VIBRATION

Solar Turbines
A Caterpillar Company

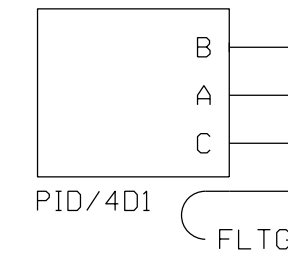
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 92 OF 141

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TURBINE BOX (JB70)

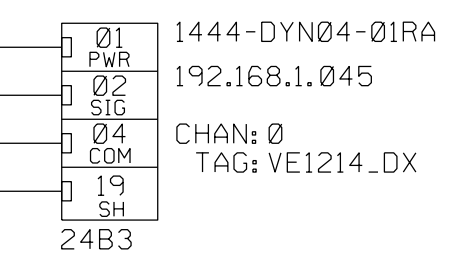
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

VE1214
ENGINE ACCESSORY DRIVE GEARBOX
(ACCELEROMETER)

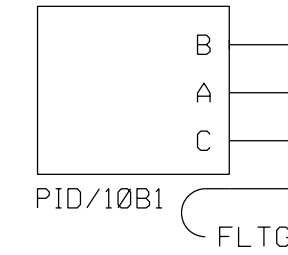


WC1003
VE12141 P/RED
VE12142 P/WHT
VE12143 P/BLK
VE1214S P/SH

AF0450
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION

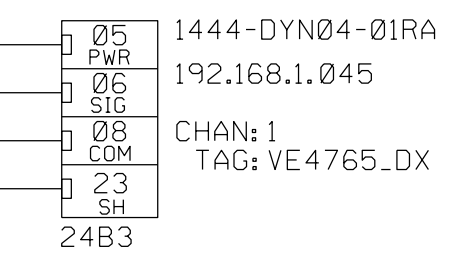


VE4765
ACCELEROMETER ELEMENT
REDUCTION GEARBOX
(ACCELEROMETER)

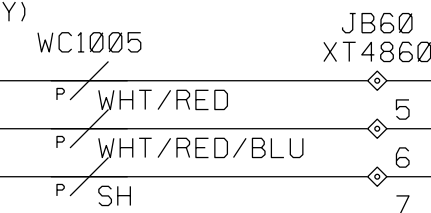
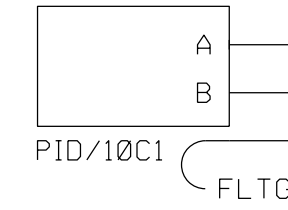


WC1104
VE47651 P/RED
VE47652 P/CLR
VE47653 P/BLK
VE4765S P/SH

AF0450
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION

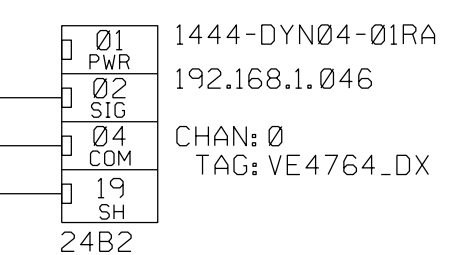


VE4764
VIBRATION ELEMENT
REDUCTION GEARBOX
(VERTICAL VELOCITY)

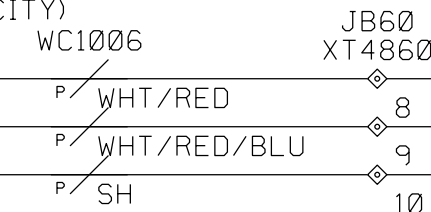
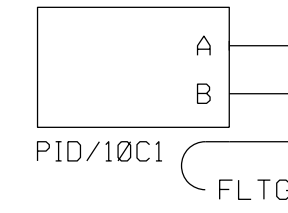


WC1105
VE47641 P/WHT/RED
VE47642 P/RED
VE4764S P/BLK
P/SH

AF0460
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION

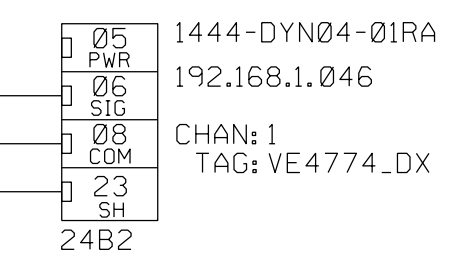


VE4774
VIBRATION ELEMENT
REDUCTION GEARBOX
(HORIZONTAL VELOCITY)



WC1106
VE47741 P/WHT/RED
VE47742 P/RED
VE4774S P/BLK
P/SH

AF0460
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
ACCESSORY GEAR BOX VIBRATION

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 93 OF 141

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PACKAGE

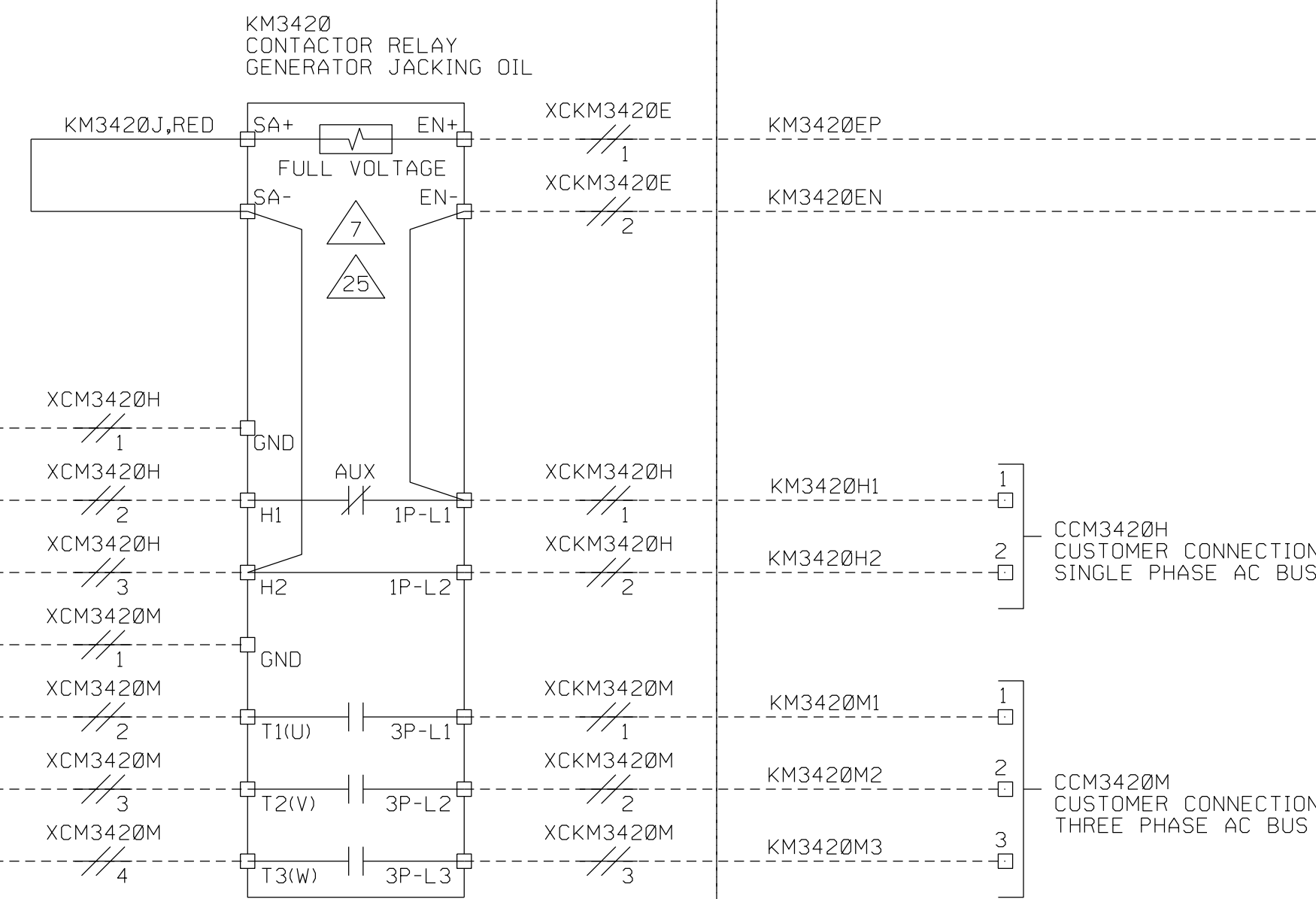
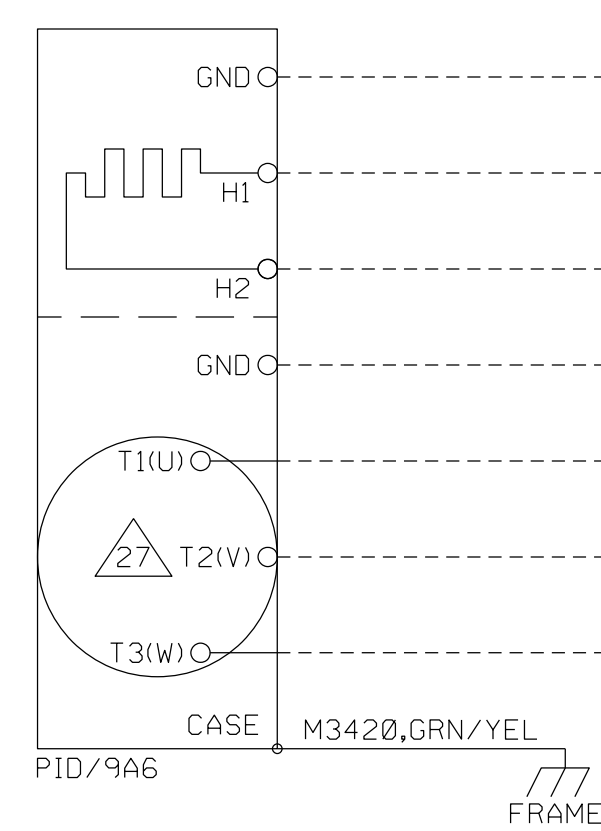
EER MCC AC CONTACTOR

BOP EER AC PWR

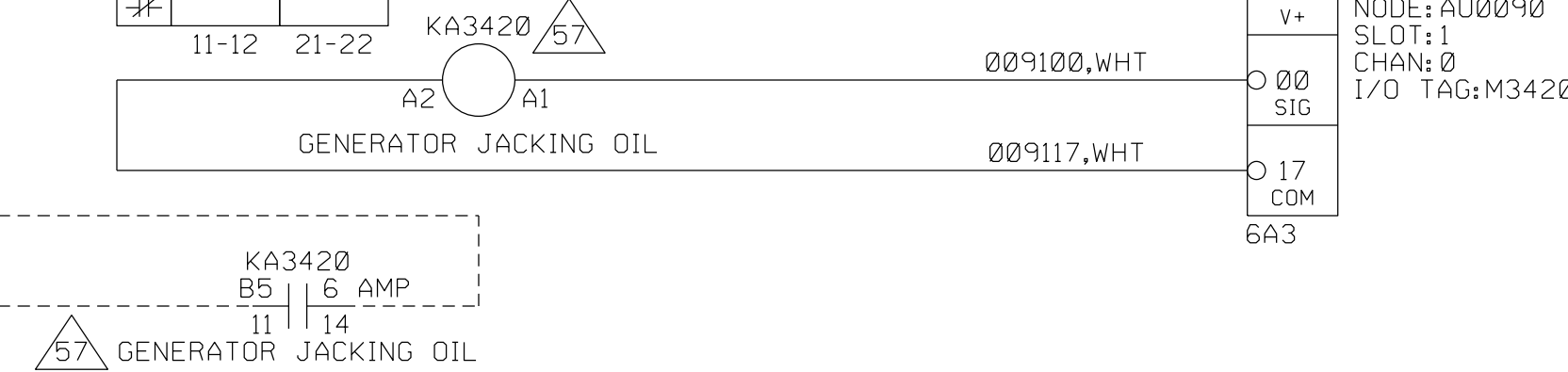
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

M3420
MOTOR
GENERATOR JACKING OIL



11-14	21-24
11-12	21-22



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GENERATOR JACKING OIL

Solar Turbines
A Caterpillar Company

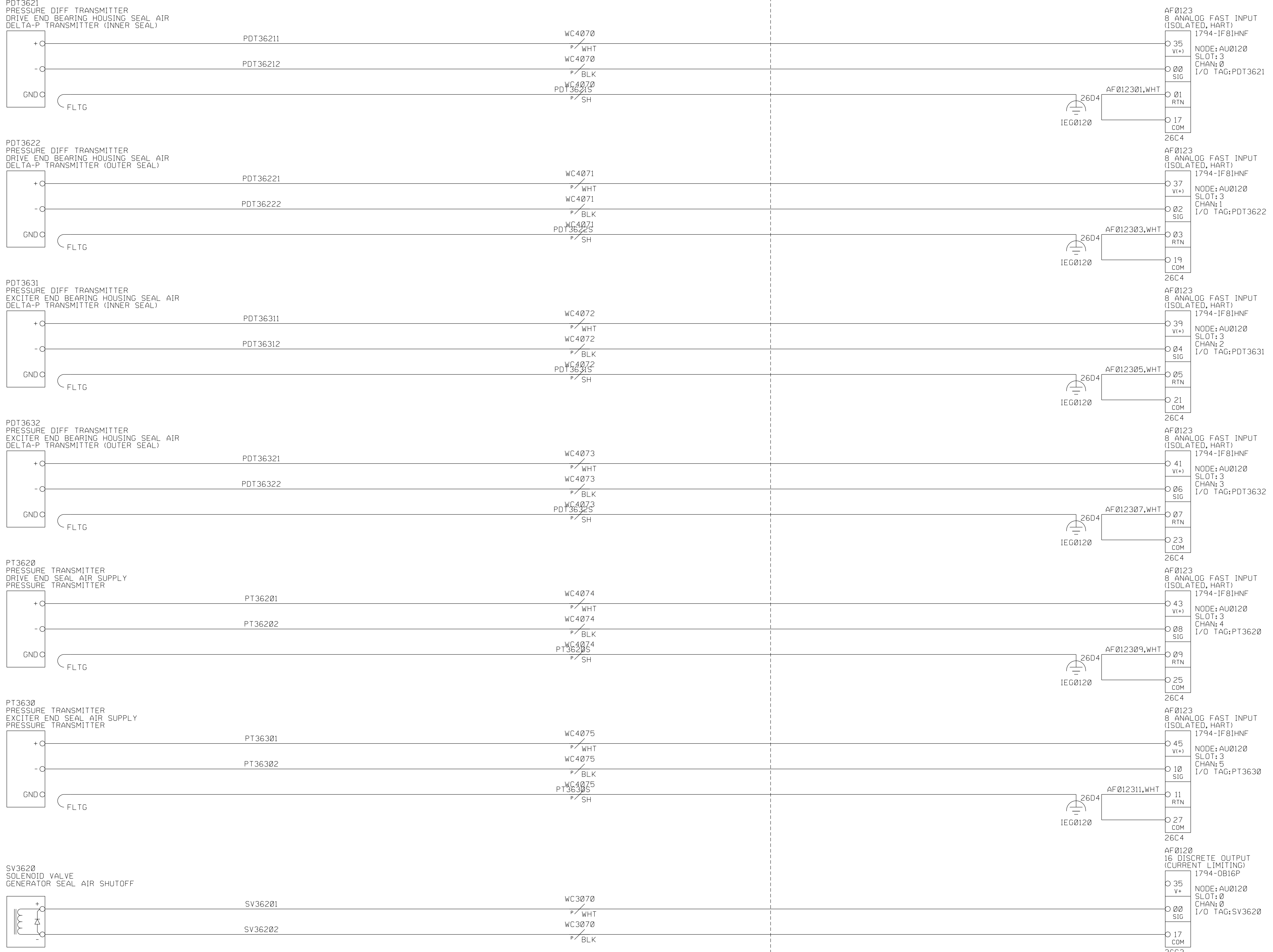
DWG REV B	SHT REV B
SHEET 94 OF 141	

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SWBNO-1

GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER SWBNO-1 SEWERAGE & WATER BOARD OF NEW ORLEANS		
DRAWING TITLE CARROLLTON POWER PLANT TURBINE 7 TITAN 250 - GENERATOR SET ELECTRICAL LOOP SCHEMATIC DRIVETRAIN AND BEARING SYSTEM GENERATOR BEARING HOUSING SEAL AIR		
Solar Turbines A Caterpillar Company		
DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
		SHEET 95 OF 141

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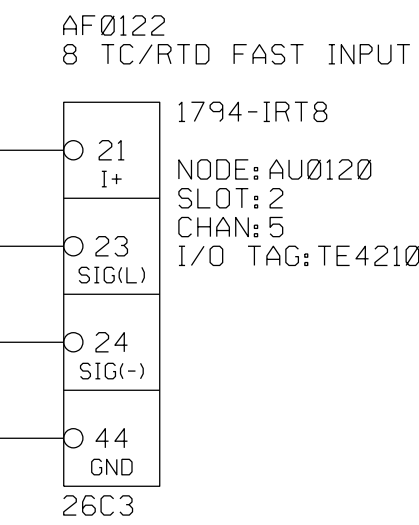
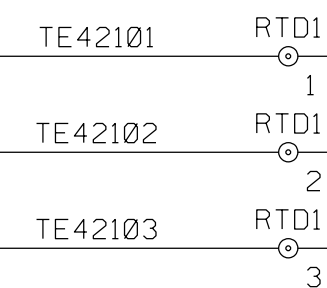
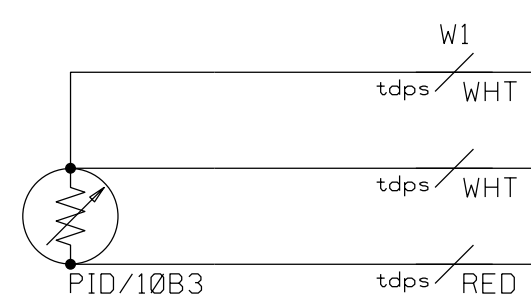
GENERATOR

JB01

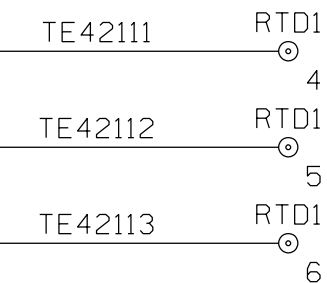
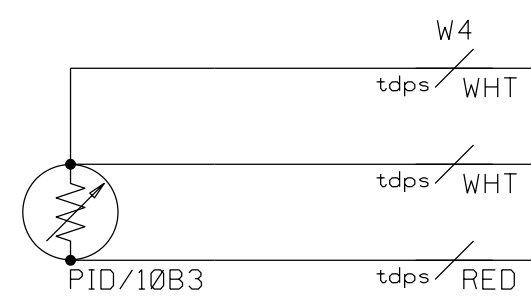
GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

TE4210
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE A

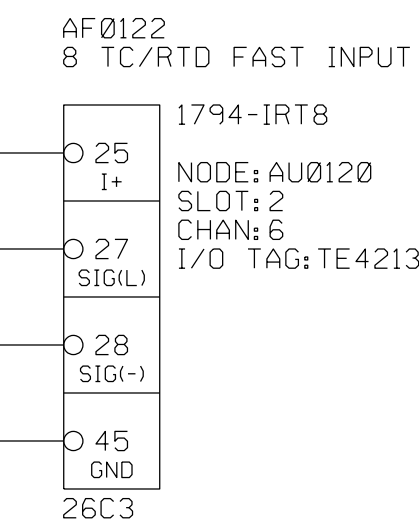
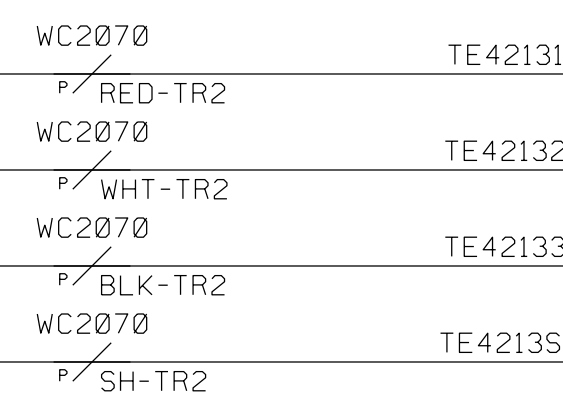
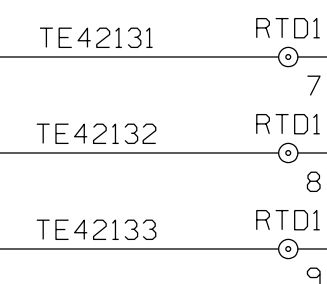


TE4211
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE A (SPARE)

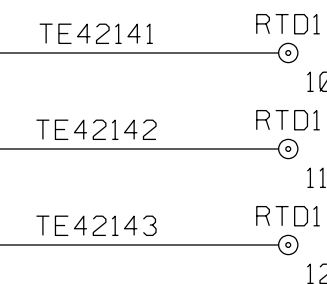


FLTG

TE4213
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE B

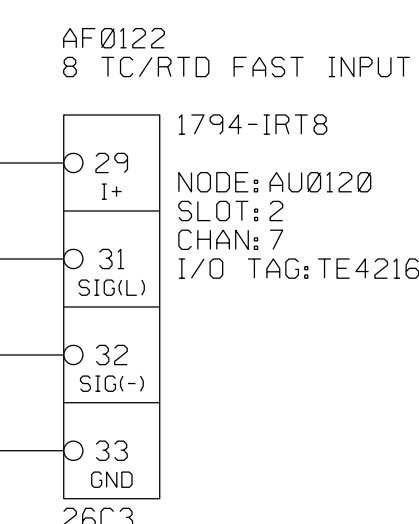
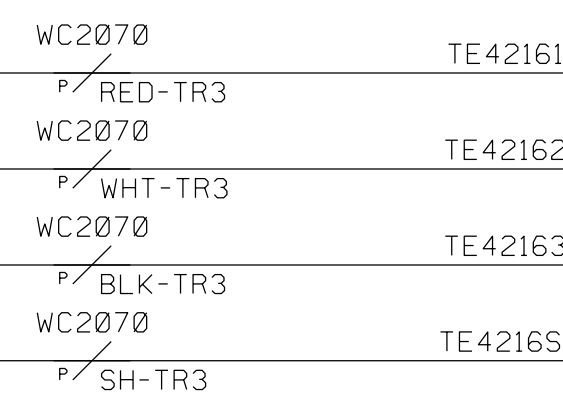
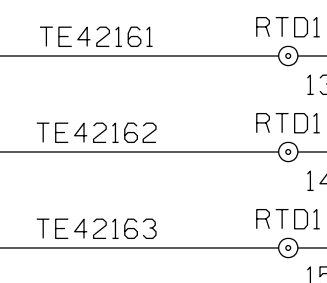


TE4214
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE B (SPARE)

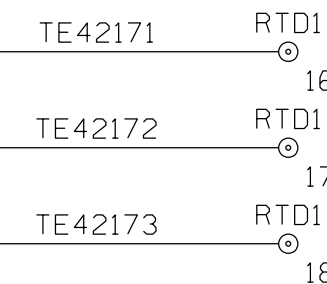
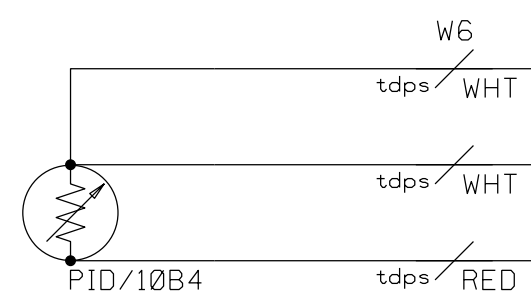


FLTG

TE4216
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE C



TE4217
TEMPERATURE ELEMENT
GENERATOR WINDING, PHASE C (SPARE)



FLTG

REFER TO 31164022
FOR tdps WIRING DETAILS

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GENERATOR WINDING

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 96 OF 141

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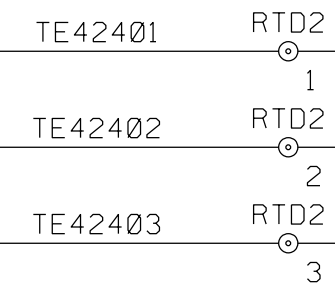
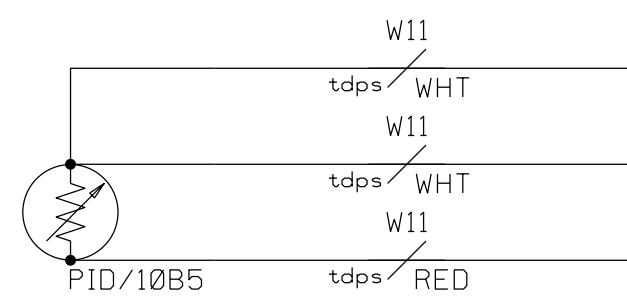
GENERATOR

JB01

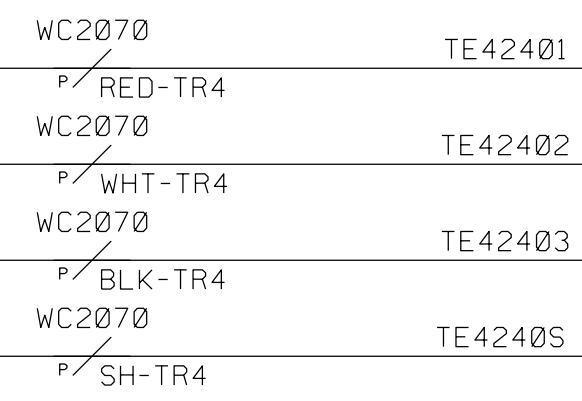
GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

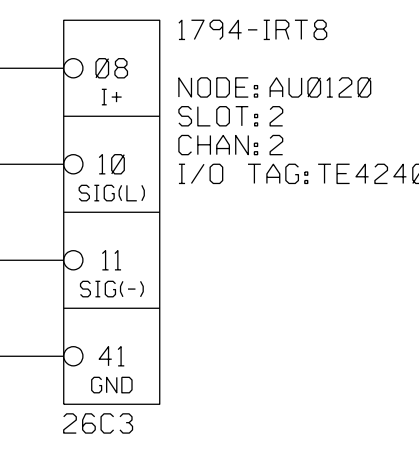
TE4240
TEMPERATURE ELEMENT
GENERATOR BEARING (EXCITER END)



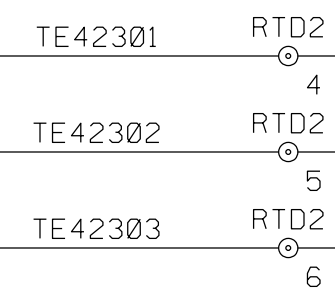
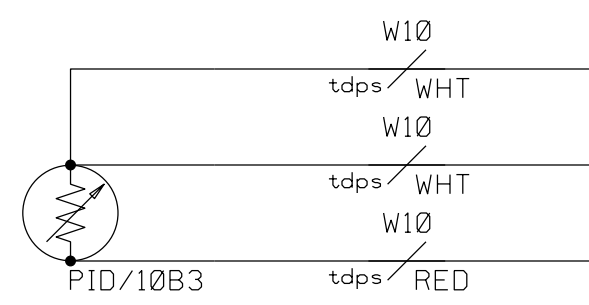
FLTG



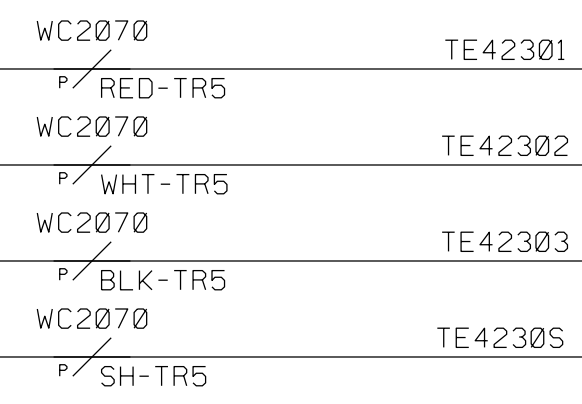
AF0122
8 TC/RTD FAST INPUT



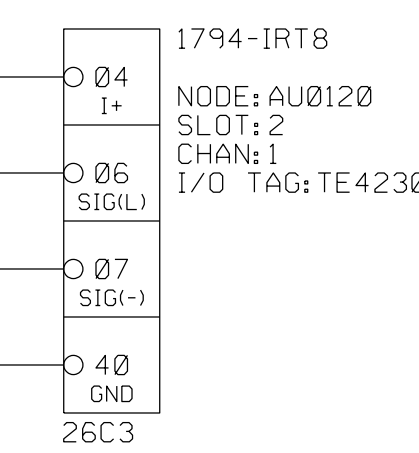
TE4230
TEMPERATURE ELEMENT
GENERATOR BEARING (DRIVE END)



FLTG



AF0122
8 TC/RTD FAST INPUT



REFER TO 31164022
FOR tdps WIRING DETAILS

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GENERATOR BEARING

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 97 OF 141

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GENERATOR

JB03

GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

VE4201
VIBRATION ELEMENT
GENERATOR KEYPHASOR
PID/10B5

-KPP
UA4201
PROXIMITOR
GENERATOR KEYPHASOR

WC1142
P/RED
P/CLR
P/BLK
P/SH

AF0500
2-CH TACHOMETER INPUT
DYNAMIX 1444 VIBRATION
1444-TSCX02-02RB
CHAN: 0
TAG: VE4201.DX
26B5

VE4231
VIBRATION ELEMENT
GENERATOR SHAFT BEARING, DRIVE END, Y-AXIS
PID/10B3

-DEY
UA4231
PROXIMITOR
GENERATOR BEARING
(DRIVEN END Y-AXIS)

WC1143
P/RED
P/CLR
P/BLK
P/SH

AF0510
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.051
CHAN: 2
TAG: VE4231.DX
26B4

VE4230
VIBRATION ELEMENT
GENERATOR SHAFT BEARING, DRIVE END, X-AXIS
PID/10B3

-DEX
UA4230
PROXIMITOR
GENERATOR BEARING
(DRIVEN END X-AXIS)

WC1144
P/RED
P/CLR
P/BLK
P/SH

AF0510
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.051
CHAN: 3
TAG: VE4230.DX
26B4

VE4241
VIBRATION ELEMENT
GENERATOR SHAFT BEARING, NON DRIVE END, Y-AXIS
PID/10B5

-NDEYP
UA4241
PROXIMITOR
GENERATOR BEARING
(EXCITER END Y-AXIS)

WC1145
P/RED
P/CLR
P/BLK
P/SH

AF0510
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.051
CHAN: 0
TAG: VE4241.DX
26B4

VE4240
VIBRATION ELEMENT
GENERATOR SHAFT BEARING, NON DRIVE END, X-AXIS
PID/10B5

-NDEXP
UA4240
PROXIMITOR
GENERATOR BEARING
(EXCITER END X-AXIS)

WC1146
P/RED
P/CLR
P/BLK
P/SH

AF0510
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.051
CHAN: 1
TAG: VE4240.DX
26B4

VE4234
VELOCITY PROBE
GENERATOR VELOCITY, DRIVE END
FLTG

VE42341 VT
VE42342 1
VE42343 2
PE

WXVE4234
P/WHT
P/BLK
P/SH

AF0520
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.052
CHAN: 0
TAG: VE4234.DX
26B3

VE4244
VELOCITY PROBE
GENERATOR VELOCITY, EXCITER END
FLTG

VE42441 VT
VE42442 3
VE42443 4
PE

WXVE4244
P/WHT
P/BLK
P/SH

AF0520
4-CH VIBRATION INPUT
DYNAMIX 1444 VIBRATION
1444-DYN04-01RA
192.168.1.052
CHAN: 1
TAG: VE4244.DX
26B3

REFER TO 31164022
FOR tdps WIRING DETAILS

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GENERATOR VIBRATION

Solar Turbines
A Caterpillar Company

DWG REV B SHT REV B
DRAWING NO. 4F491-149447 SHEET 98 OF 141

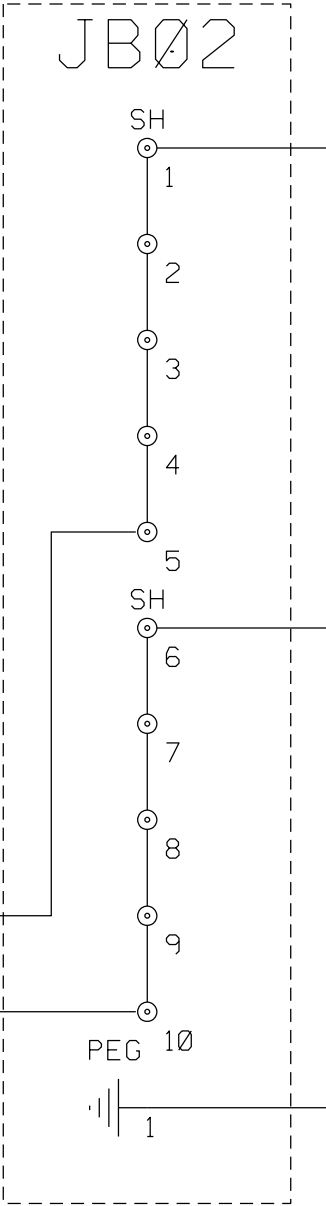
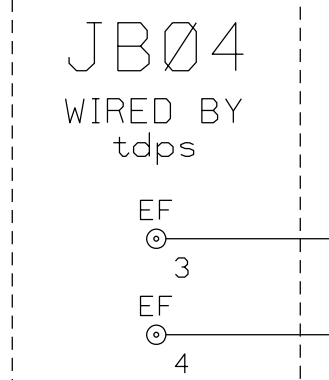
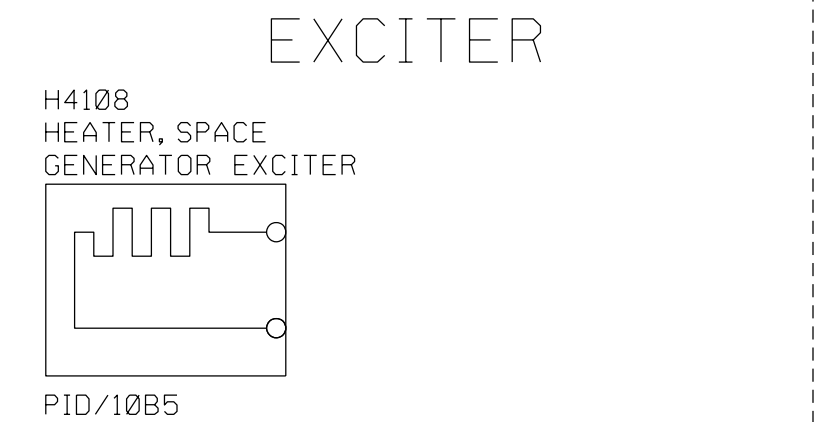
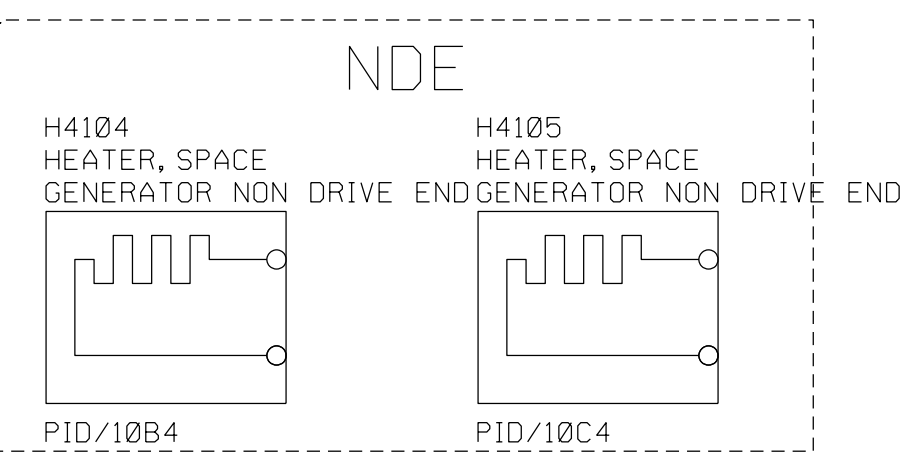
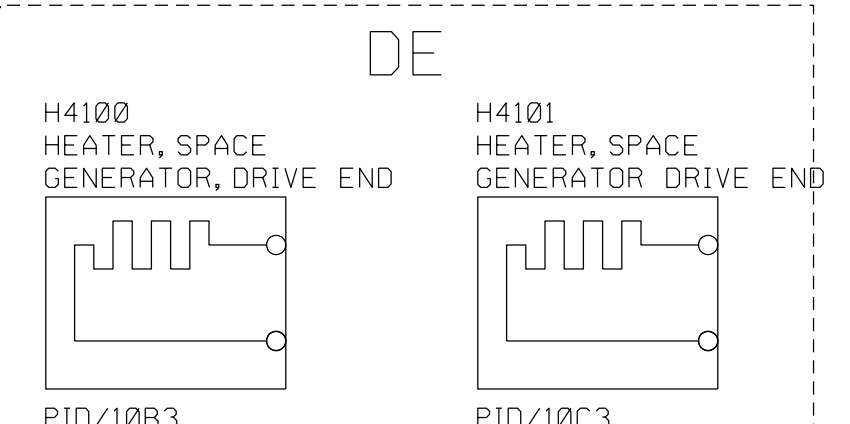
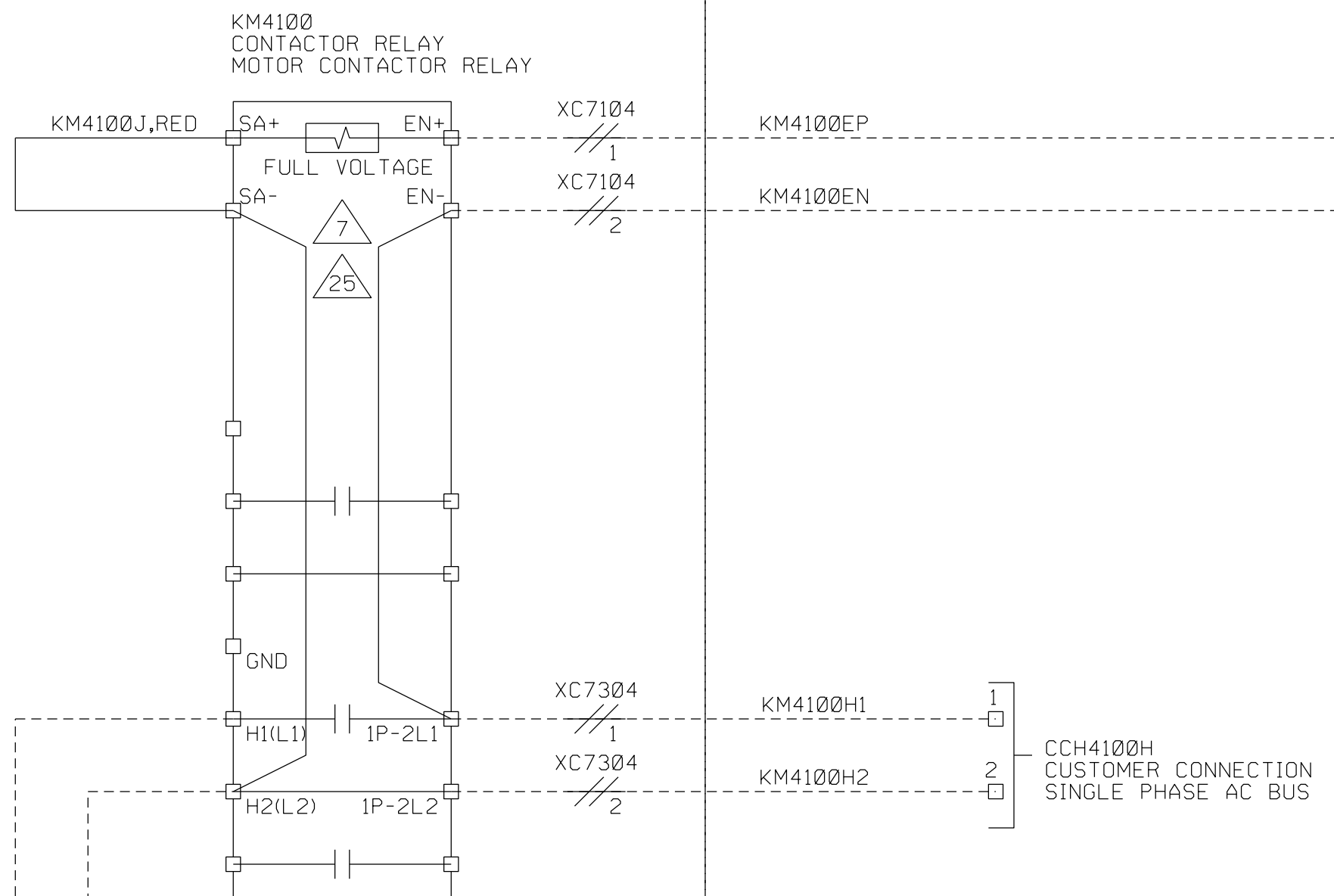
PACKAGE

EER MCC AC CONTACTOR

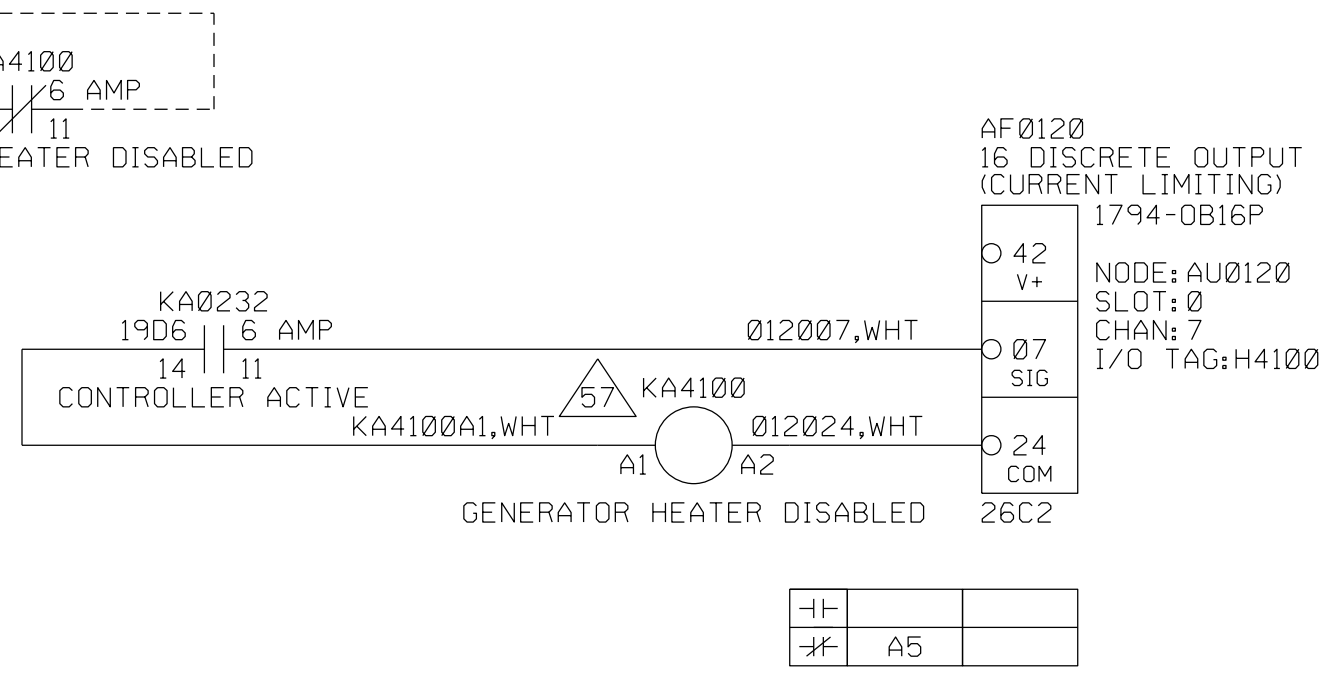
BOP EER AC PWR

GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



REFER TO 31164022 FOR tdps WIRING DETAILS



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
GENERATOR SPACE HEATER

Solar Turbines
A Caterpillar Company

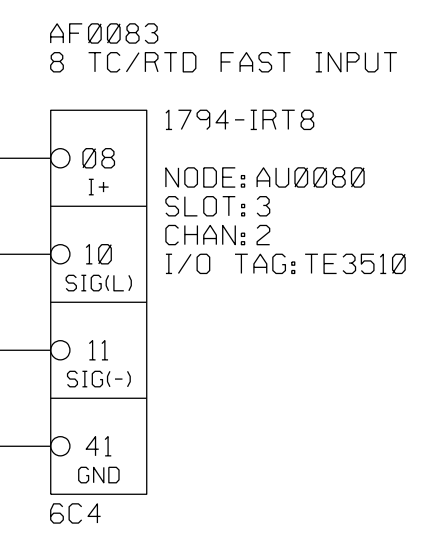
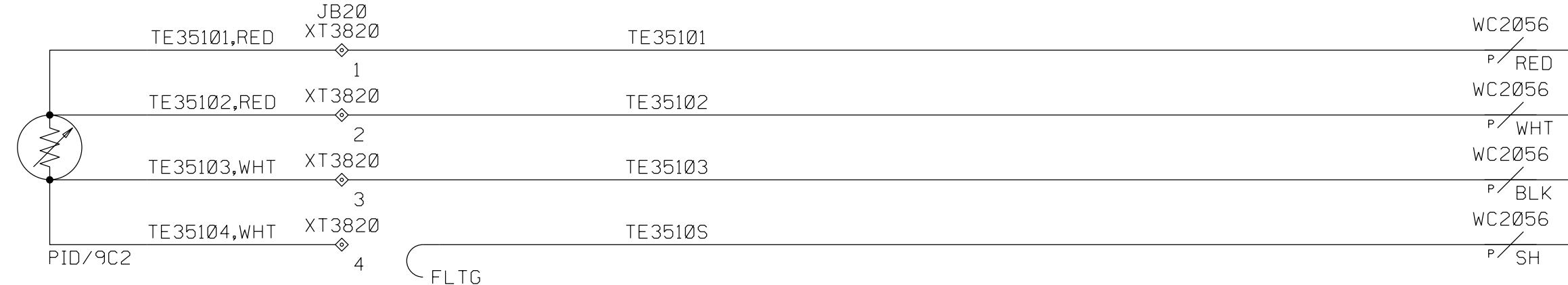
DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 99 OF 141

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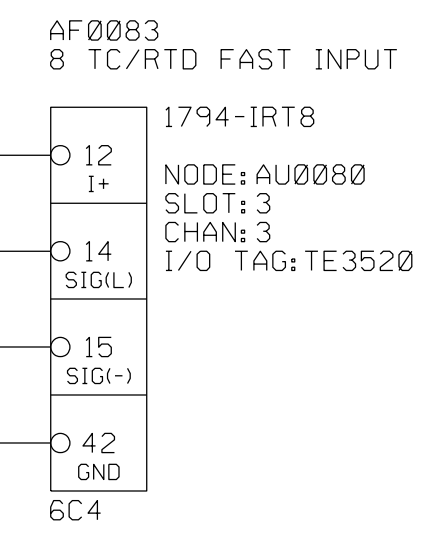
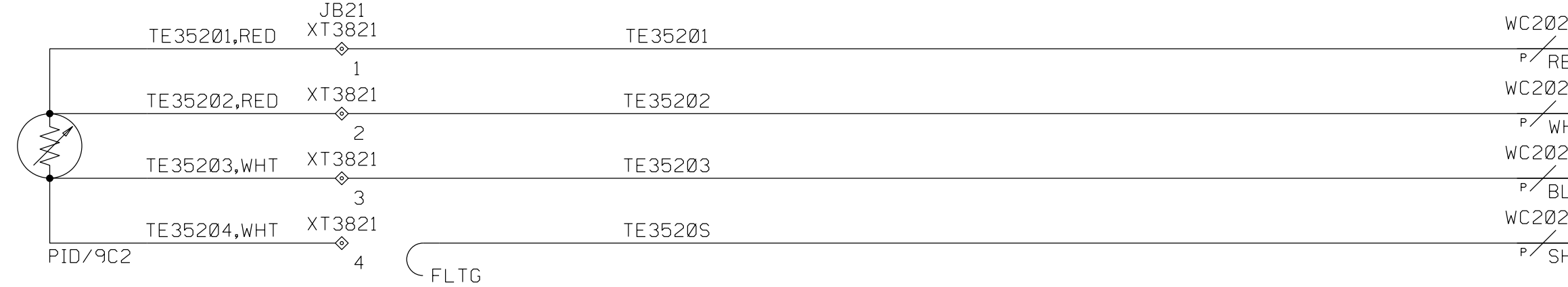
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

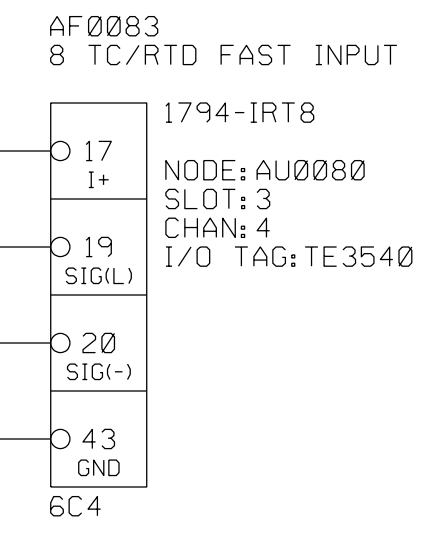
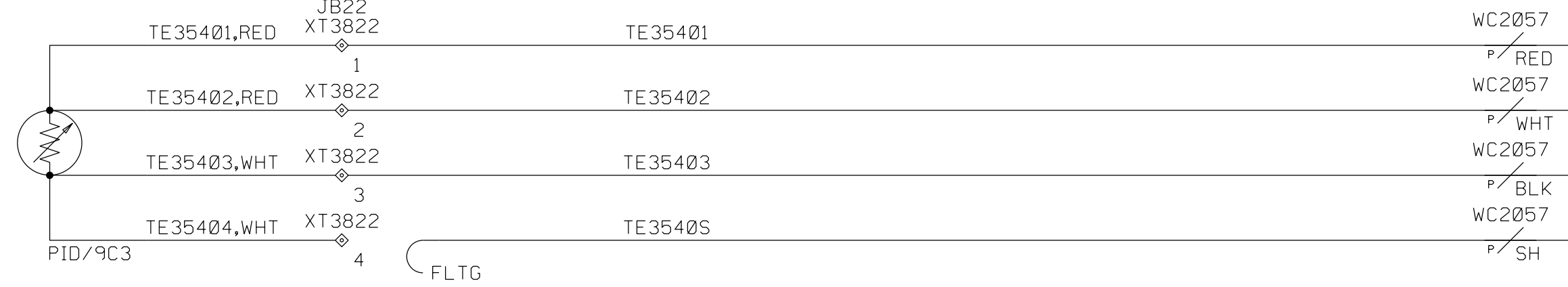
TE3510
TEMPERATURE ELEMENT
#1 BEARING DRAIN



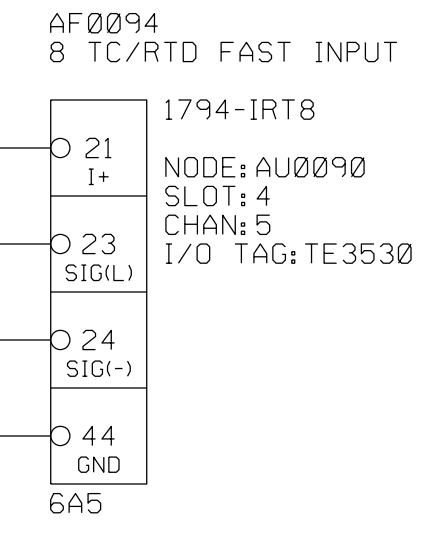
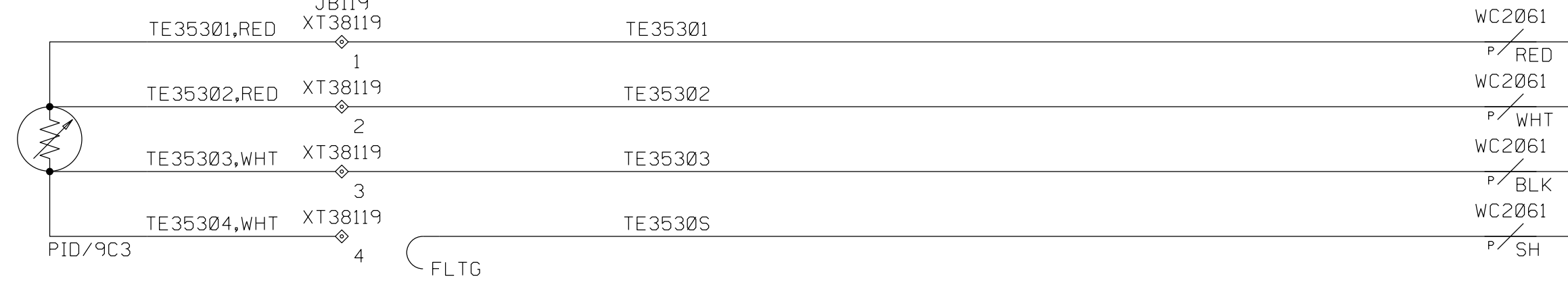
TE3520
TEMPERATURE ELEMENT
#2 AND #3 BEARING COMMON DRAIN



TE3540
TEMPERATURE ELEMENT
#4 AND #5 ENGINE BEARING COMMON DRAIN



TE3530
TEMPERATURE ELEMENT
#2 AND #3 BEARING COMMON DRAIN



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
DRIVETRAIN AND BEARING SYSTEM
LUBE OIL ENGINE BEARING DRAIN

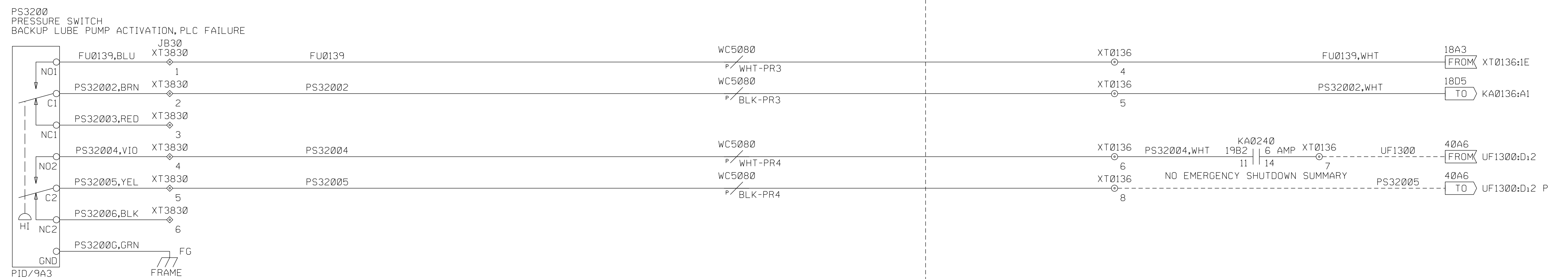
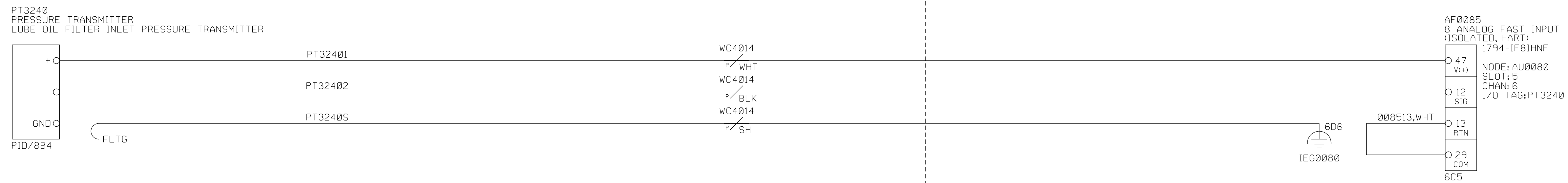
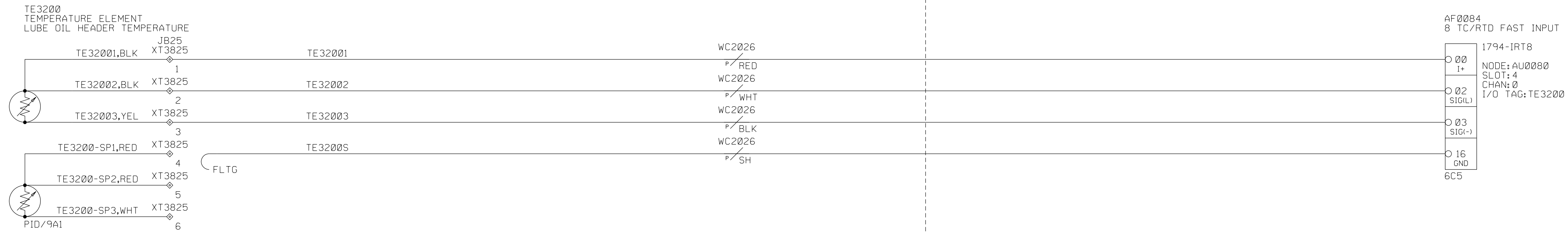
Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 100 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
FILTRATION MODULE

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 101 OF 141

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PACKAGE

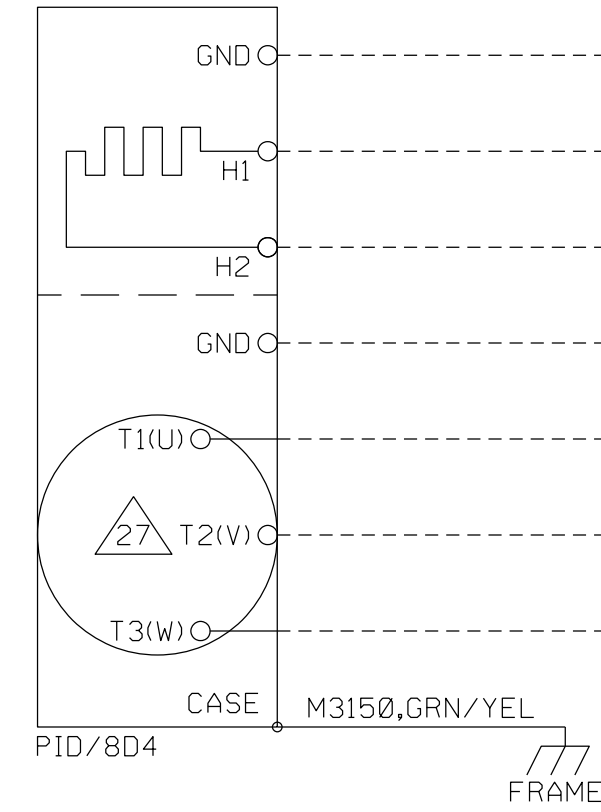
EER MCC AC CONTACTOR

BOP EER AC PWR

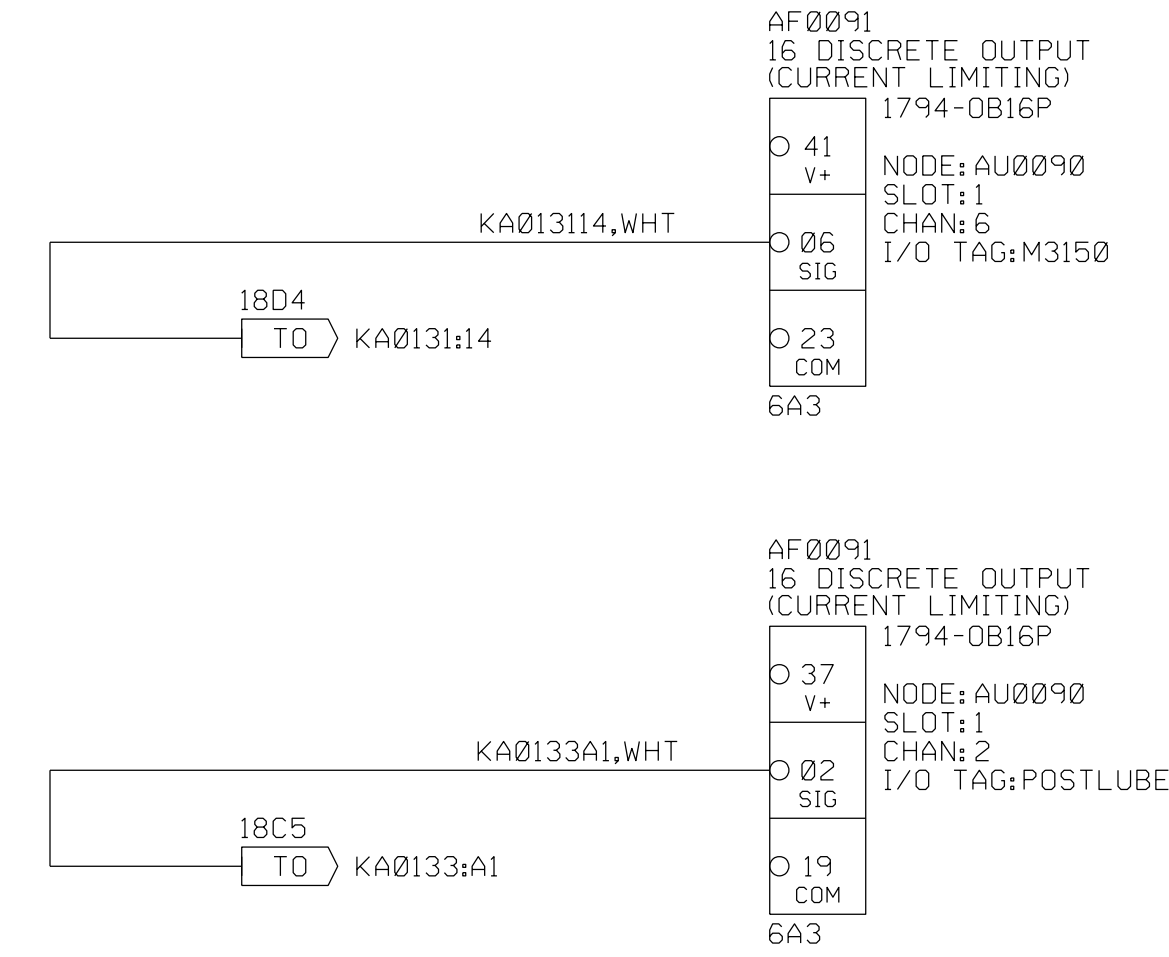
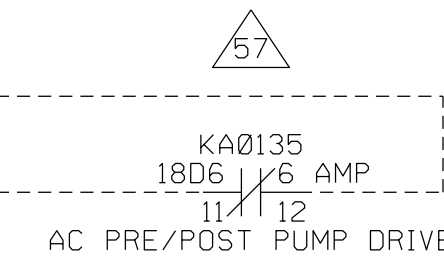
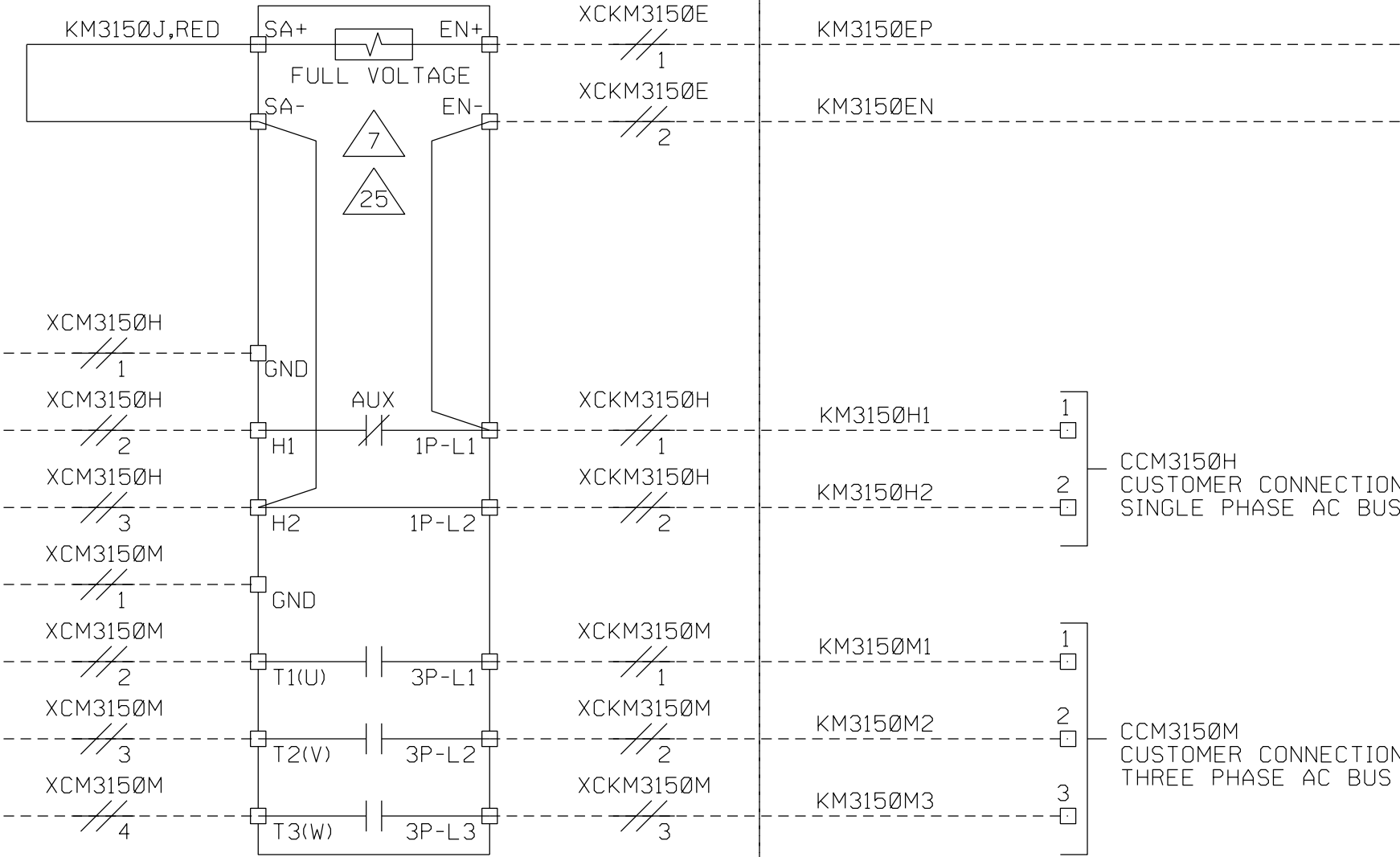
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

M3150
MOTOR
AC PRE/POST LUBE PUMP MOTOR



KM3150
CONTACTOR RELAY
AC PRE/POST LUBE PUMP DRIVE



CCM3150H
CUSTOMER CONNECTION
SINGLE PHASE AC BUS

CCM3150M
CUSTOMER CONNECTION
THREE PHASE AC BUS

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
PRE/POST PUMP MOTOR

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG
REV B

SHT
REV B

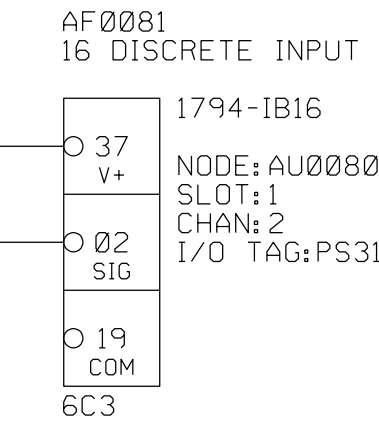
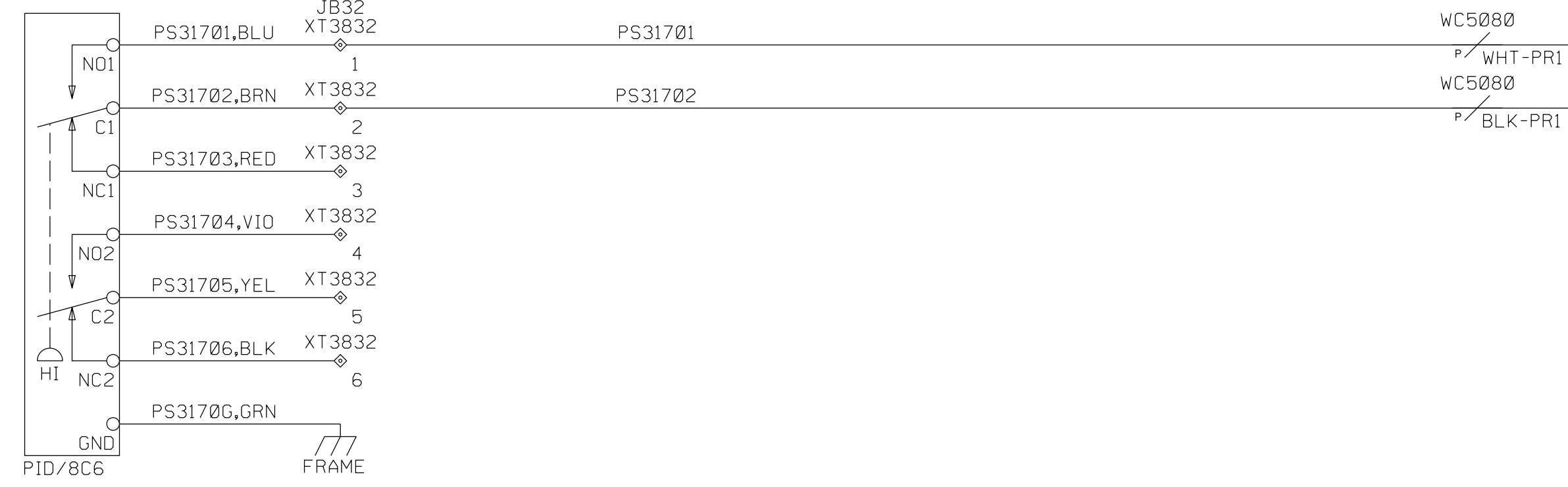
SHEET 102 OF 141

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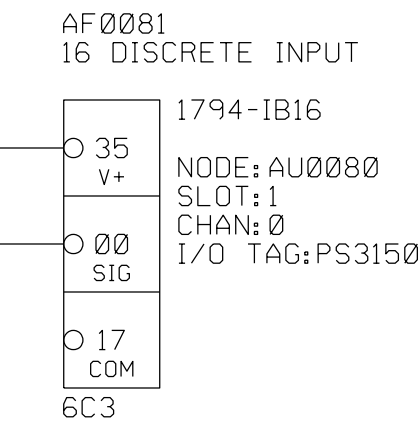
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PS3170
PRESSURE SWITCH
BACKUP PUMP LOW PRESSURE TEST



PS3150
PRESSURE SWITCH
AC PRE/POST PUMP CHECK



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
BACKUP AND PRE/POST PUMP SWITCHES

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 103 OF 141	

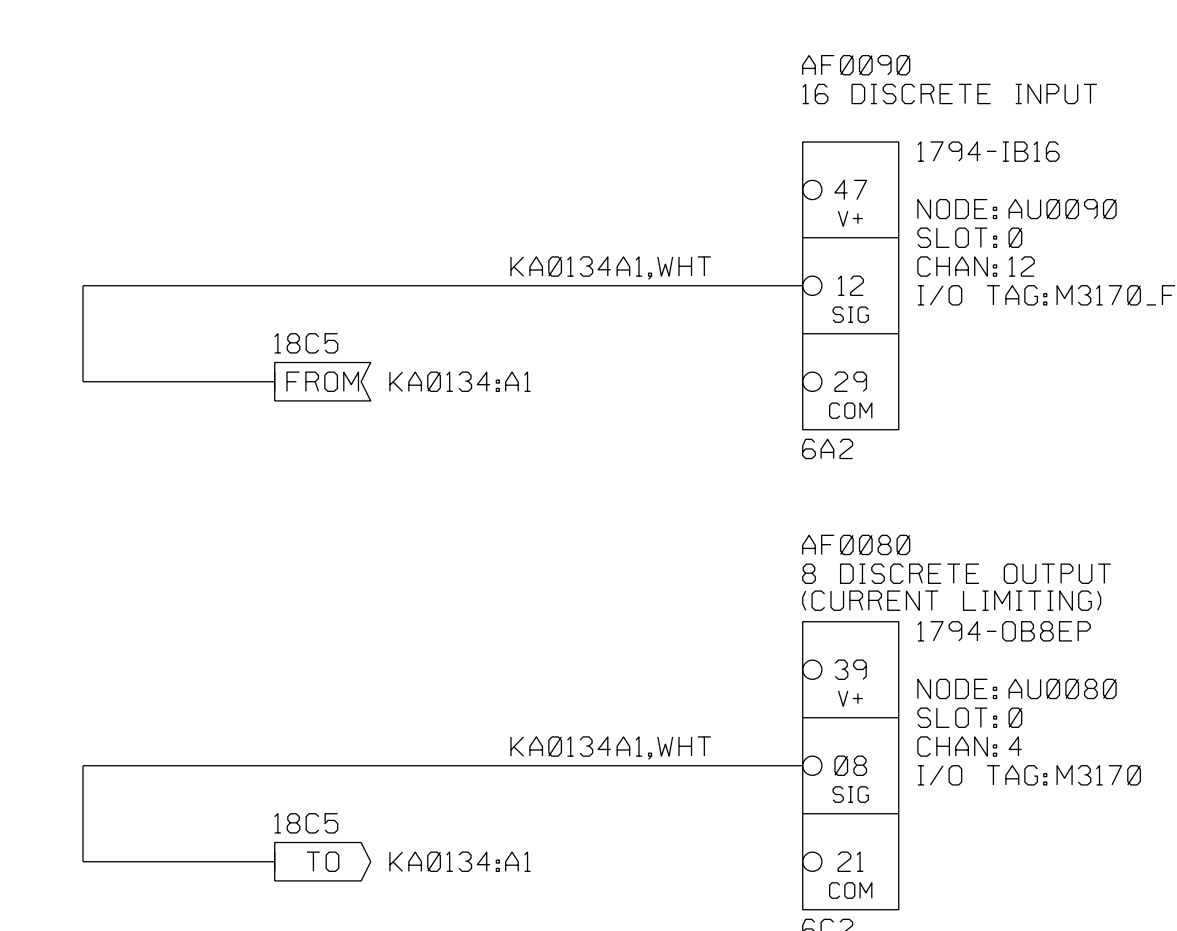
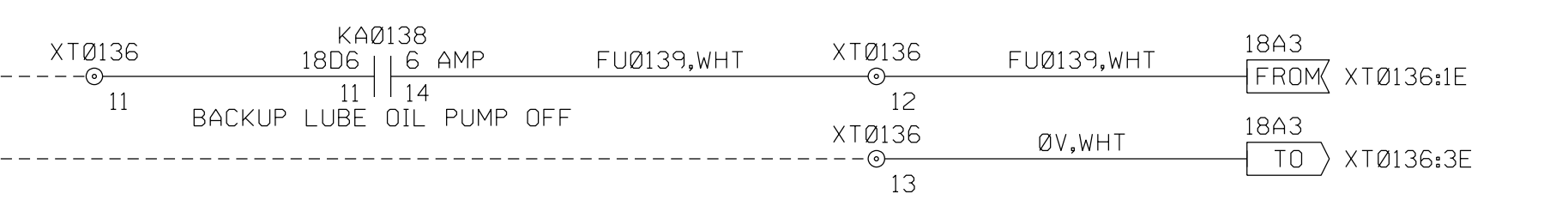
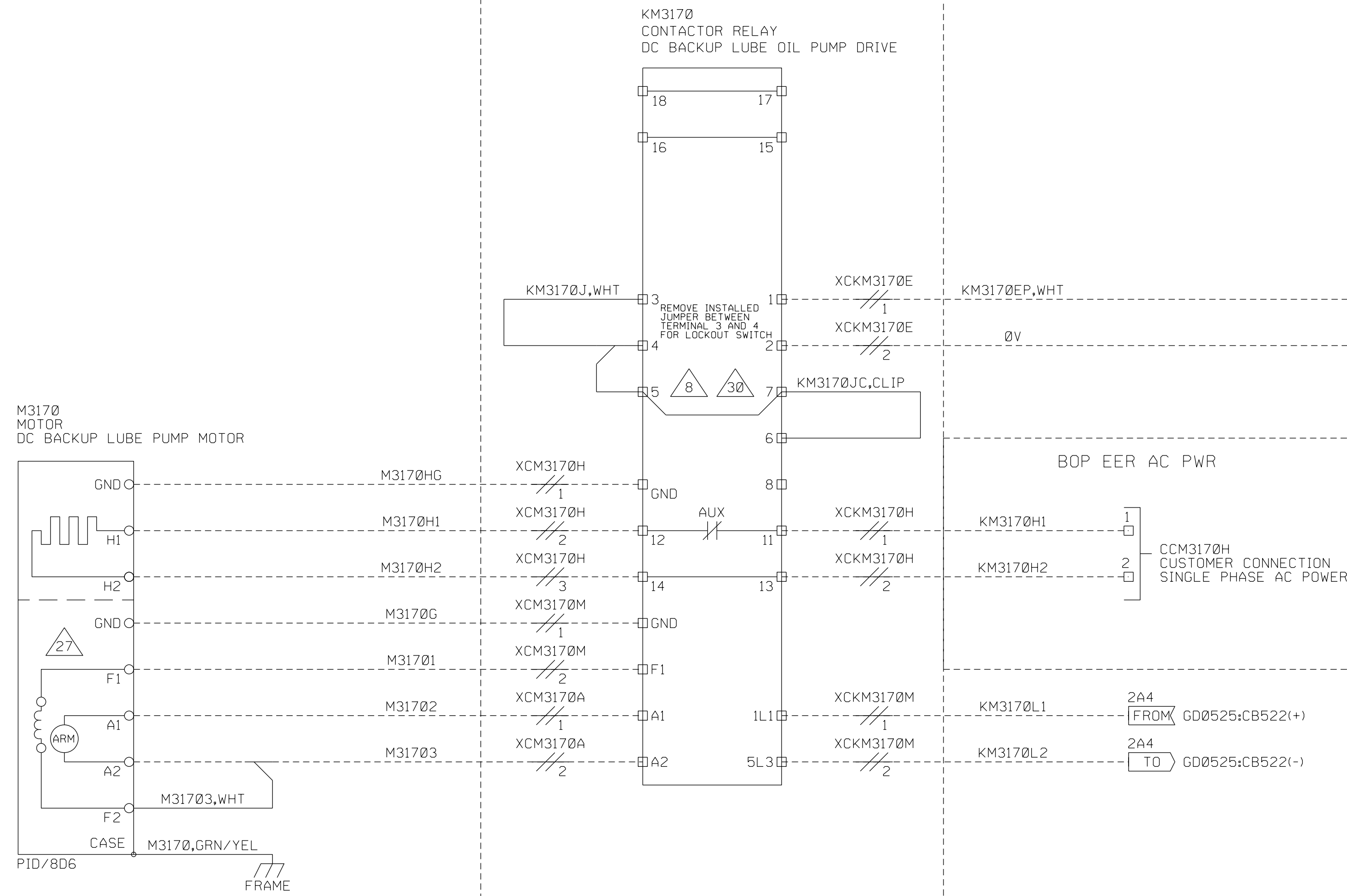
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PACKAGE

EER DC CONTACTOR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
BACKUP PUMP MOTOR

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG REV B
SHT REV B
SHEET 104 OF 141

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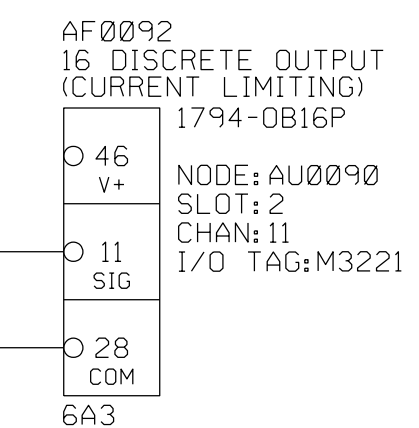
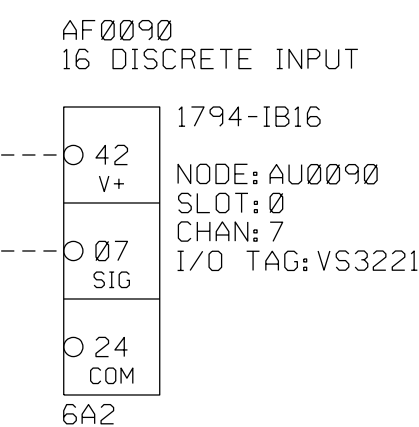
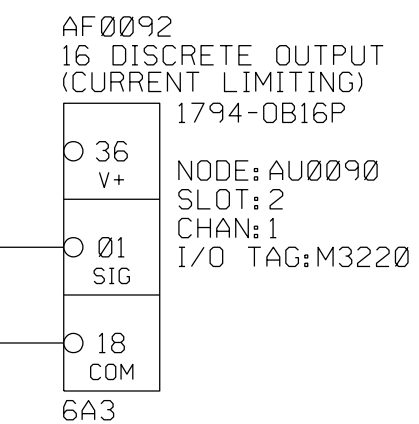
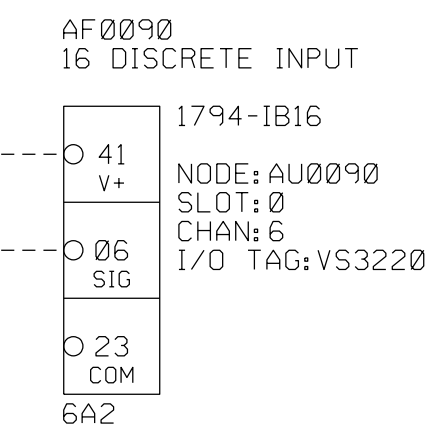
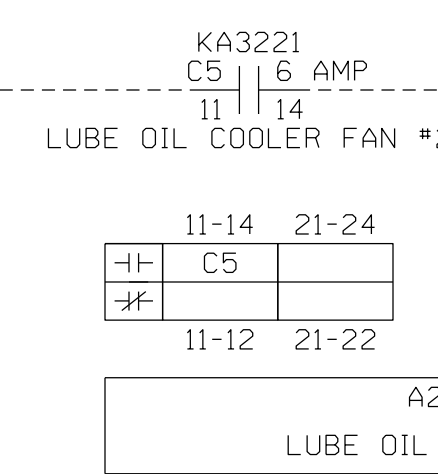
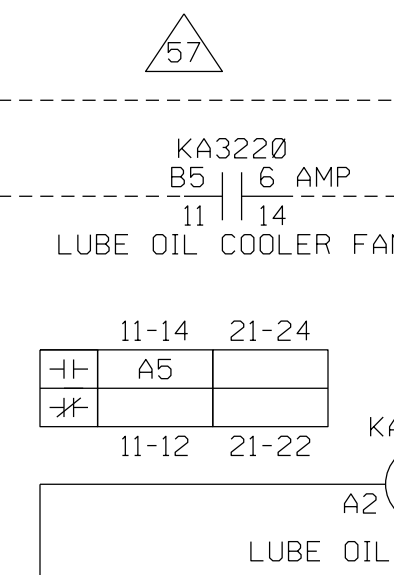
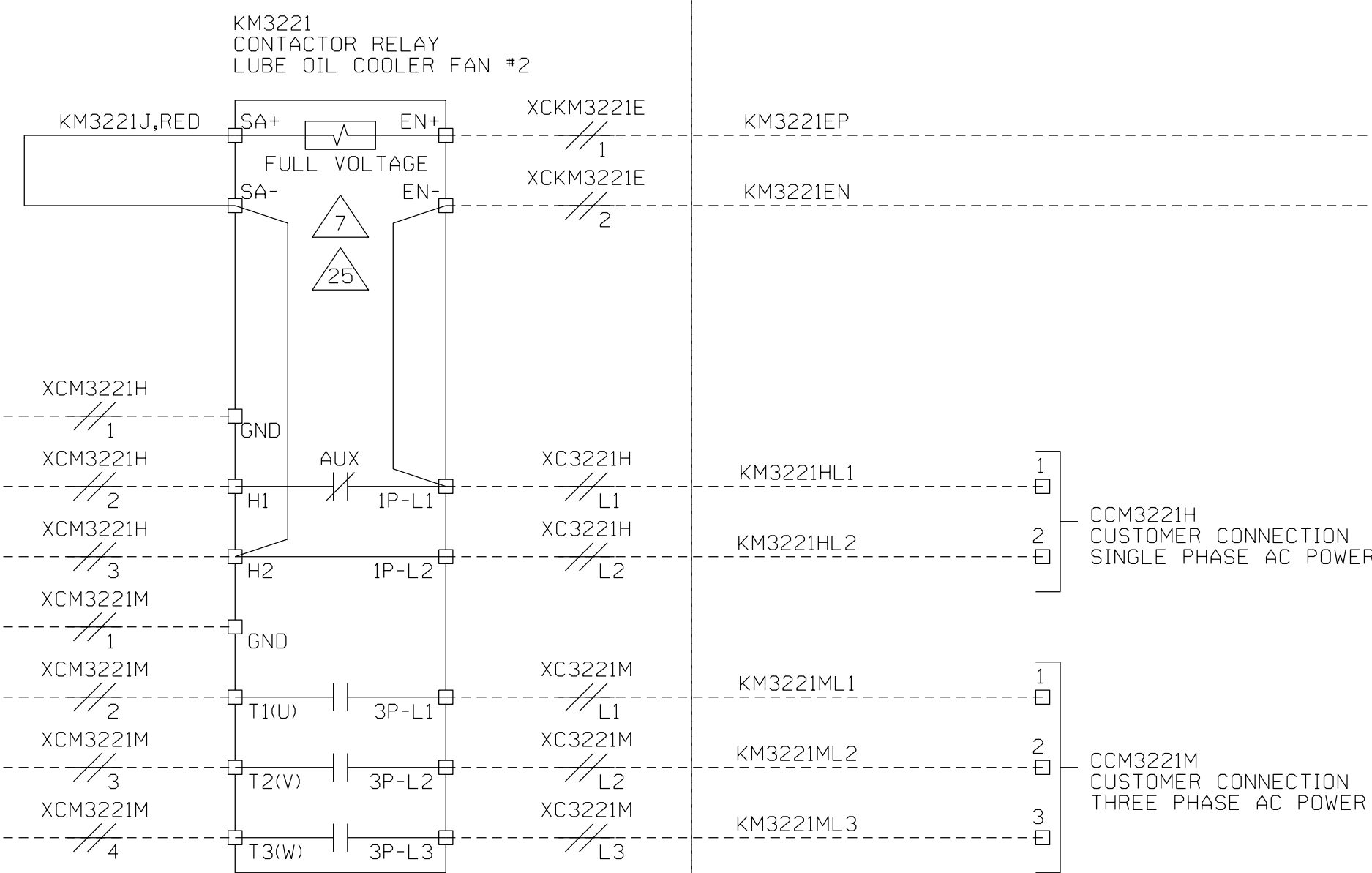
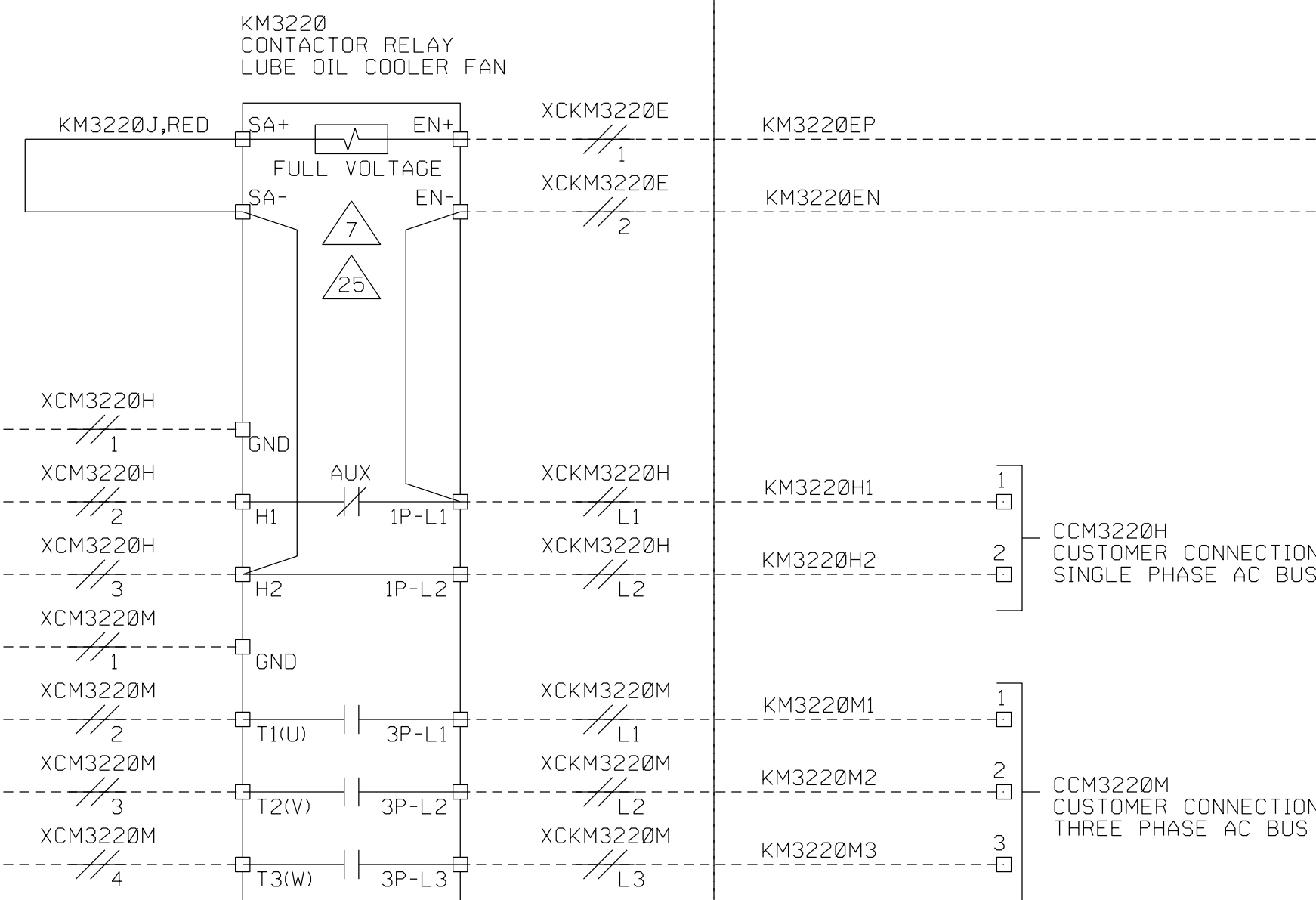
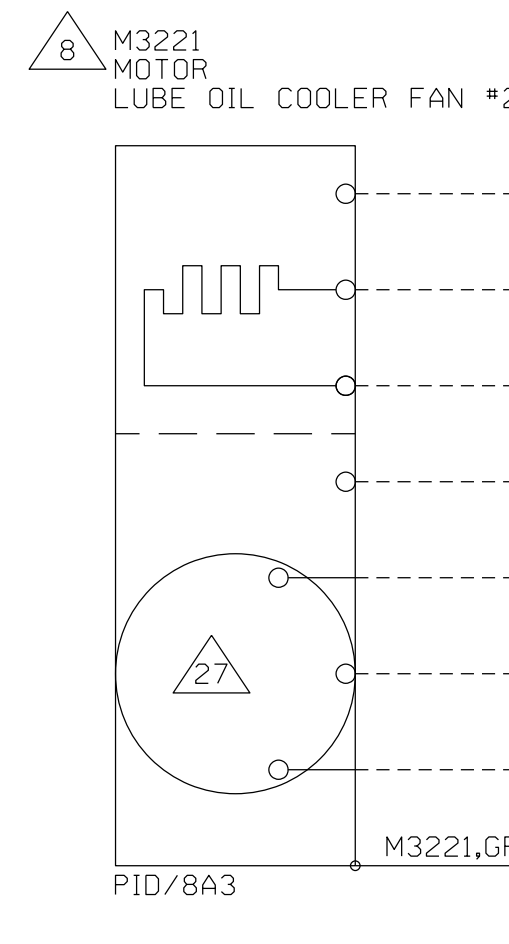
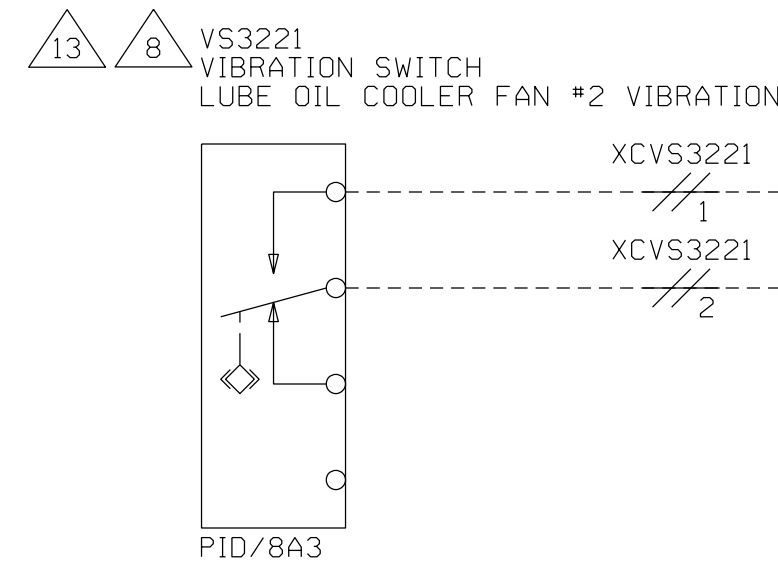
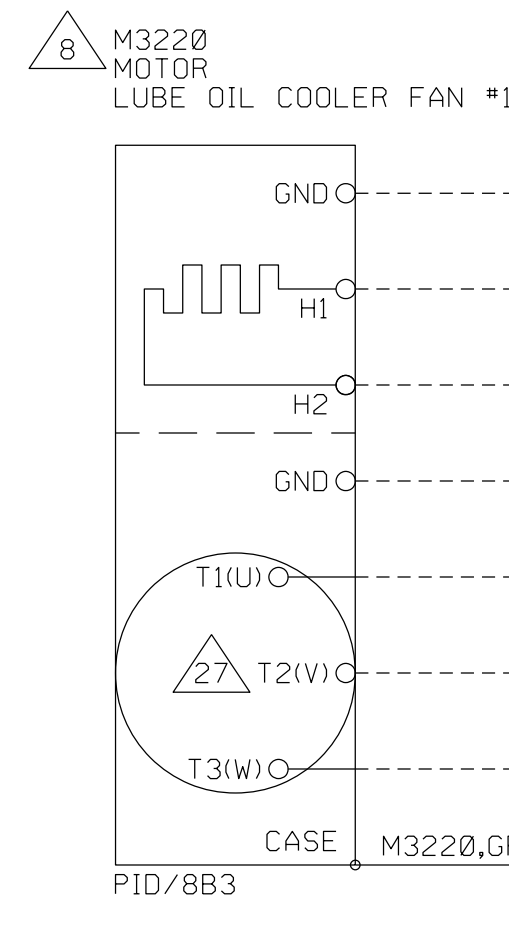
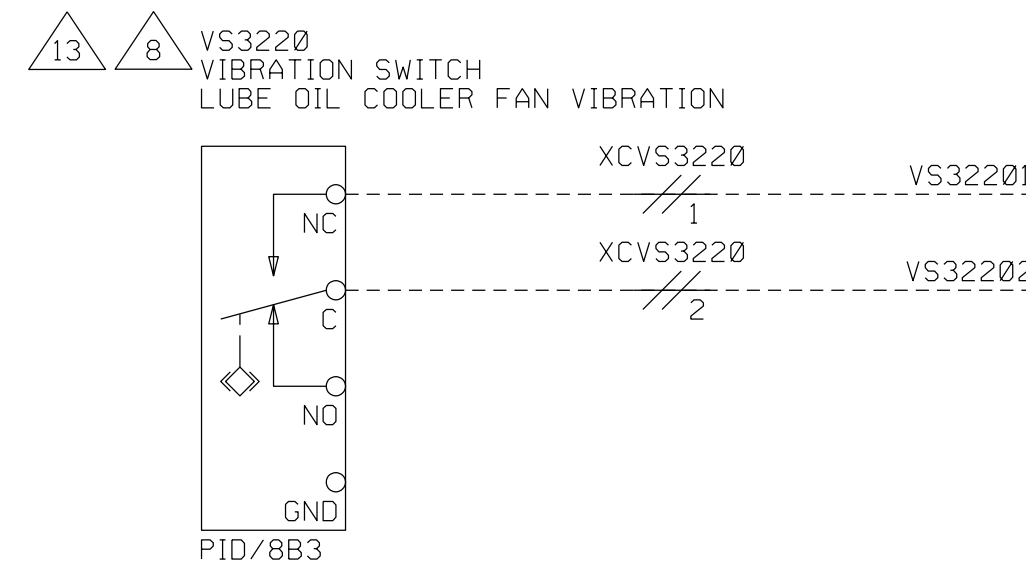
LUBE OIL COOLER

EER MCC AC CONTACTOR

BOP EER AC PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
COOLER

Solar Turbines
A Caterpillar Company

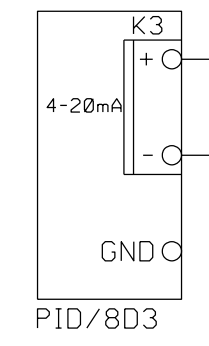
DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 105 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

LT3100
LEVEL TRANSMITTER
TANK OIL LEVEL



LT31001

LT31002

LT3100S

FLTG

WC4560

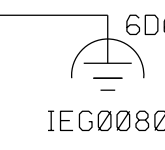
P/WHT

WC4560

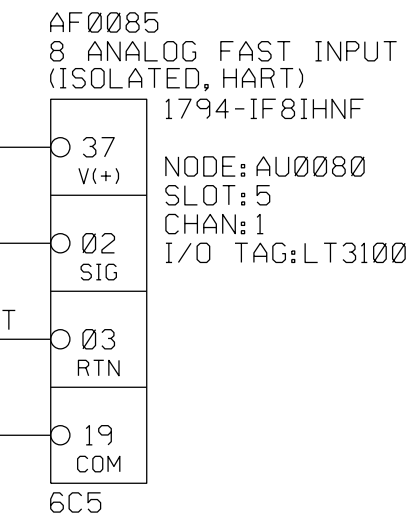
P/BLK

WC4560

P/SH



008519,WHT



AF0085
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF81HNF
NODE: AU0080
SLOT: 5
CHAN: 1
I/O TAG: LT3100

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
TANK LEVEL

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 106 OF 141	

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SWBNO-1

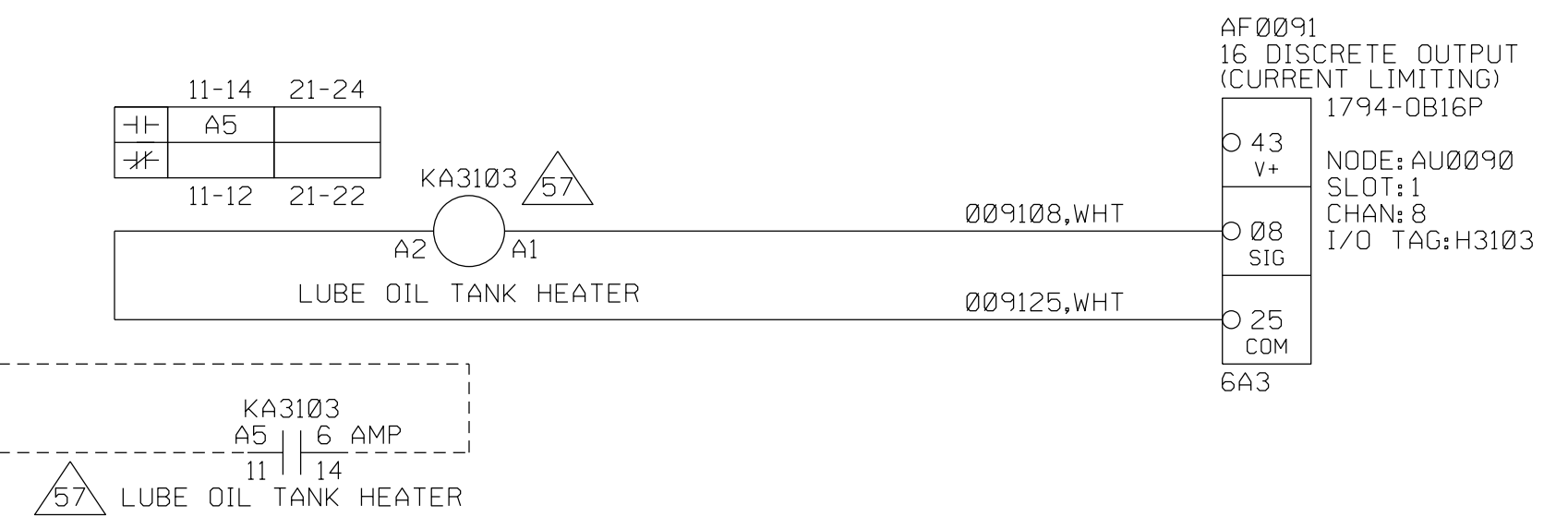
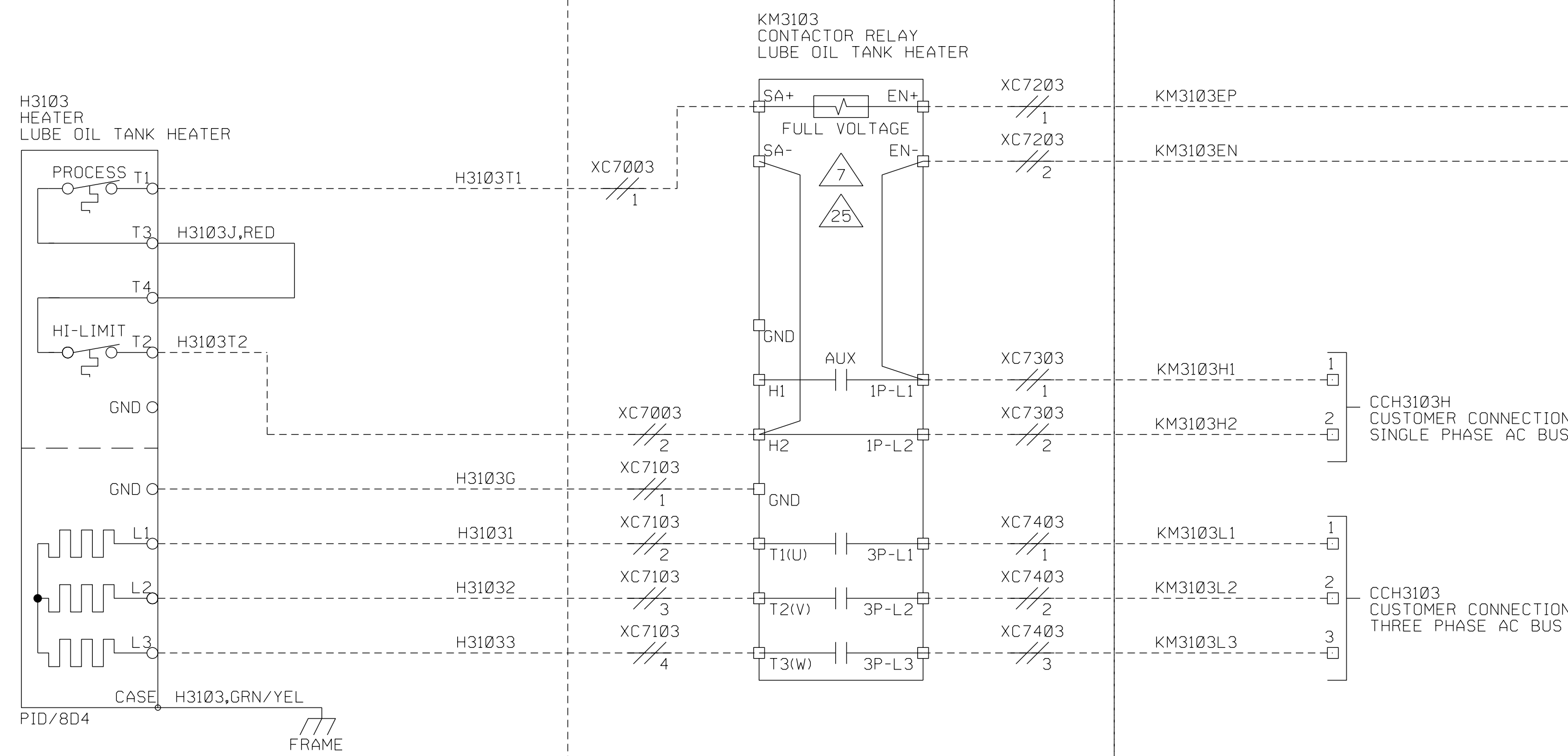
PACKAGE

EER MCC AC CONTACTOR

BOP EER AC PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
HEATER

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

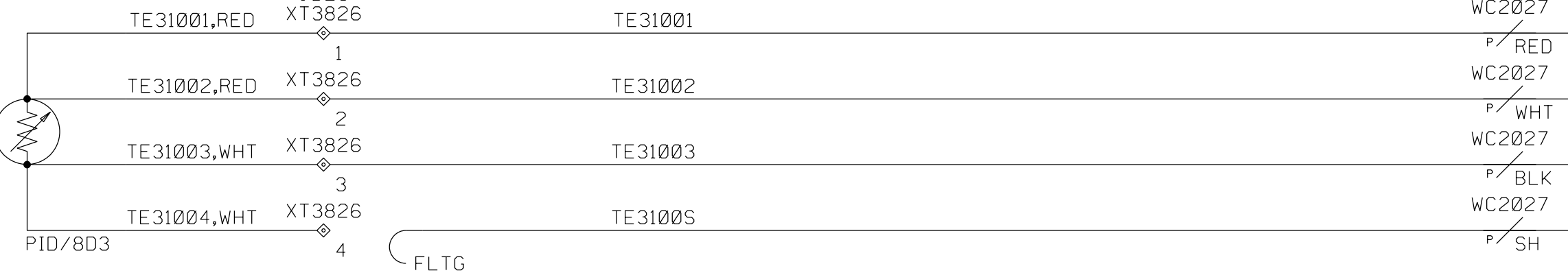
DWG REV B	SHT REV B
SHEET 107 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

TE3100
TEMPERATURE ELEMENT
MONITOR LUBE OIL TANK TEMPERATURE
HEATER SYSTEM CONTROL JB26



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
TANK TEMP

Solar Turbines
A Caterpillar Company

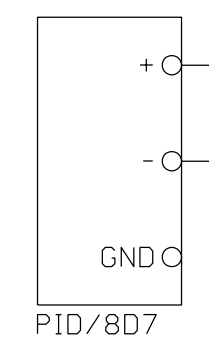
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 108 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PT3100
PRESSURE TRANSMITTER
LUBE OIL TANK PRESSURE



FLTG

PT31001

PT31002

PT3100S

WC4015

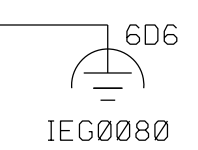
F/WHT

WC4015

F/BLK

WC4015

F/SH



008509,WHT

AF0085
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHF

0 43 V(+)
0 08 SIG
0 09 RTN
0 25 COM
6C5

NODE:AU0080
SLOT:5
CHAN:4
I/O TAG:PT3100

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS

DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7

TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
LUBE OIL SUPPLY SYSTEM
TANK VENT

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
	SHEET 109	OF 141

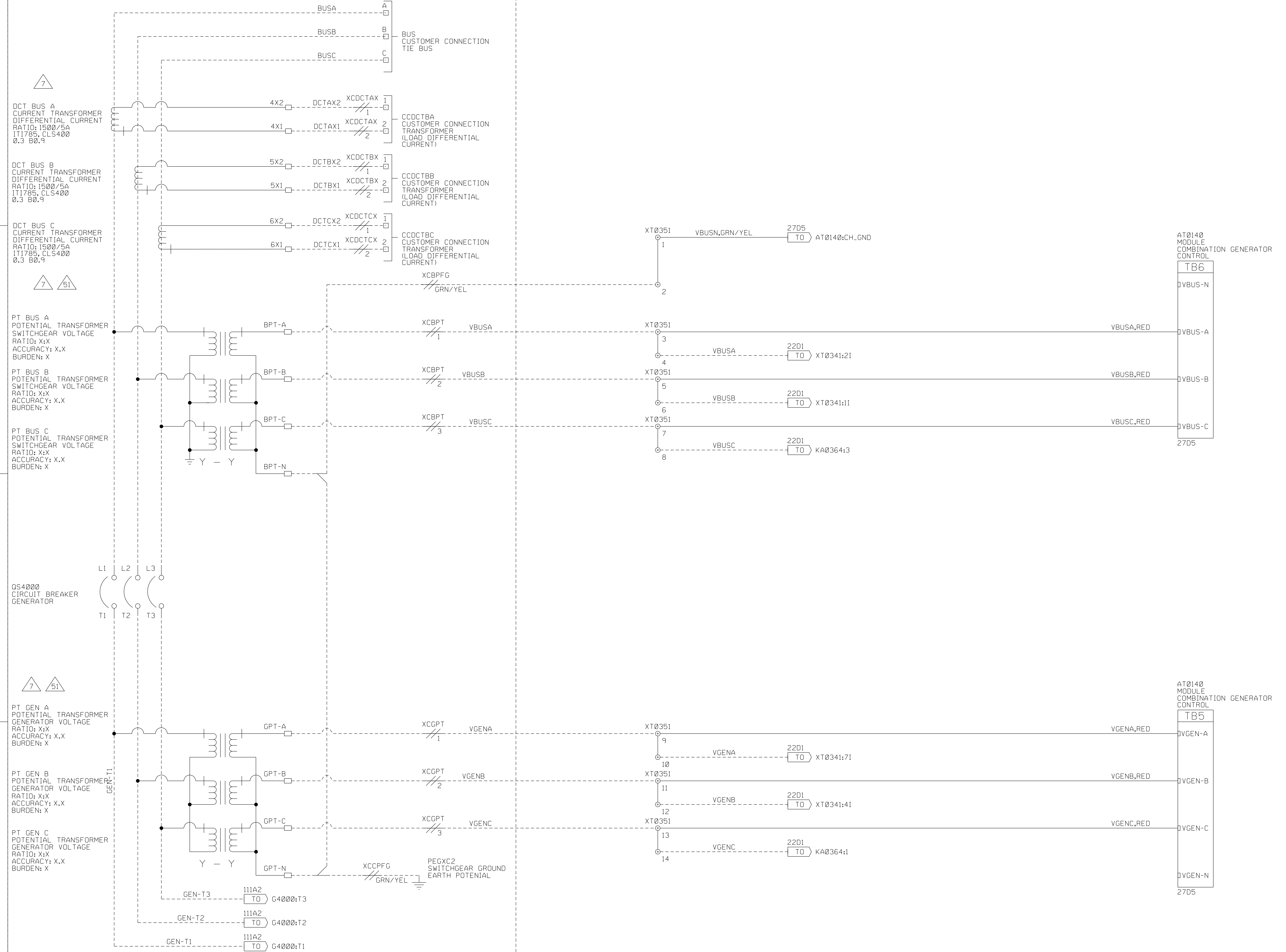
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SWBNO-1

SWITCHGEAR

GENERATOR BOX (JB72)

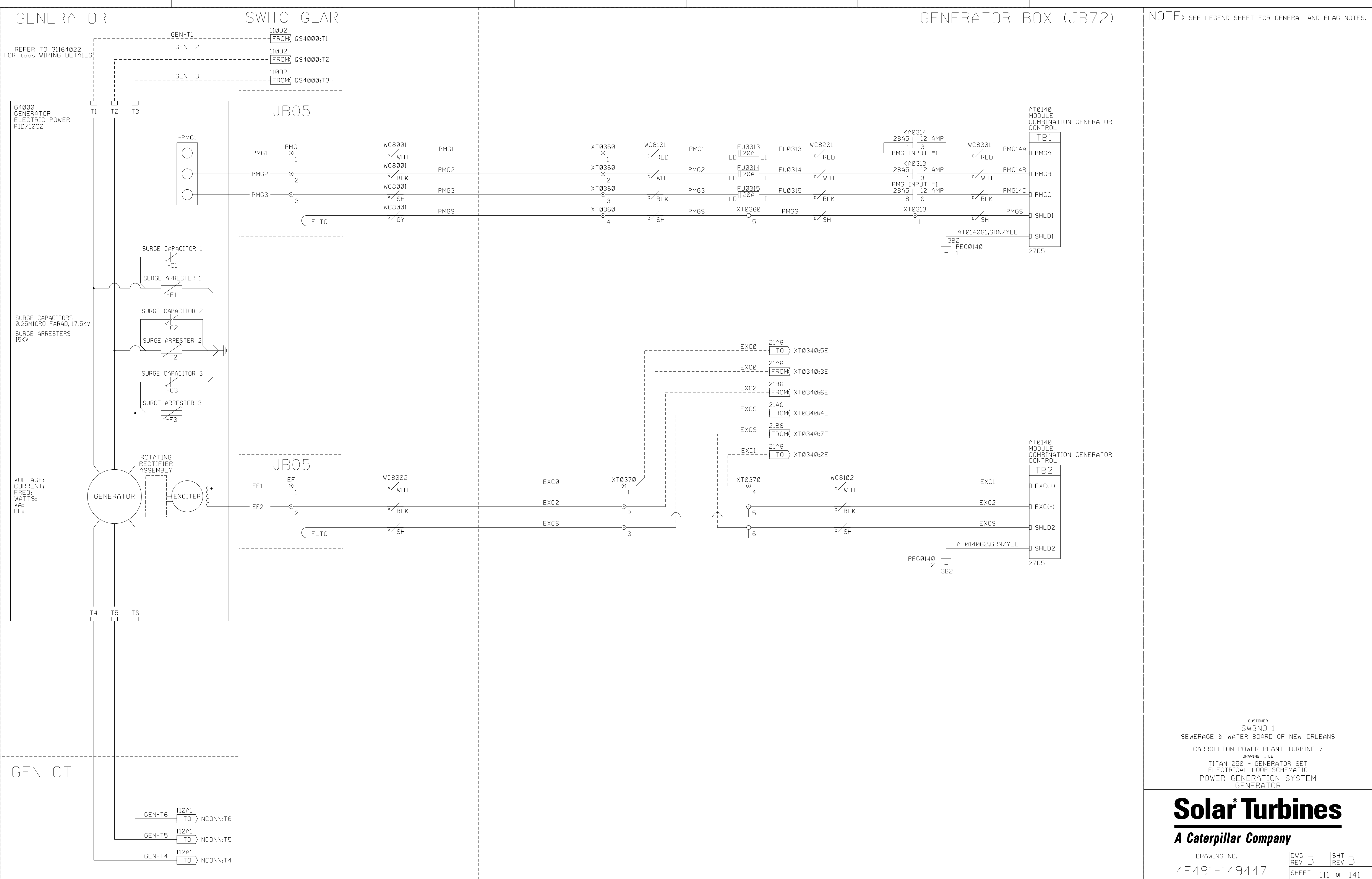
NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER		
SWBNO-1		
SEWERAGE & WATER BOARD OF NEW ORLEANS		
CARROLLTON POWER PLANT TURBINE 7		
DRAWING TITLE		
TITAN 250 - GENERATOR SET		
ELECTRICAL LOOP SCHEMATIC		
POWER GENERATION SYSTEM		
SWITCHGEAR		
Solar Turbines		
A Caterpillar Company		
DRAWING NO.	DWG REV B	SHT REV B
4F491-149447		
	SHEET 110	OF 141

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SWBND-1



NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

REFER TO 31164022 FOR WIRING DETAILS

SURGE CAPACITORS 0.25MICRO FARAD, 17.5KV SURGE ARRESTERS 15KV

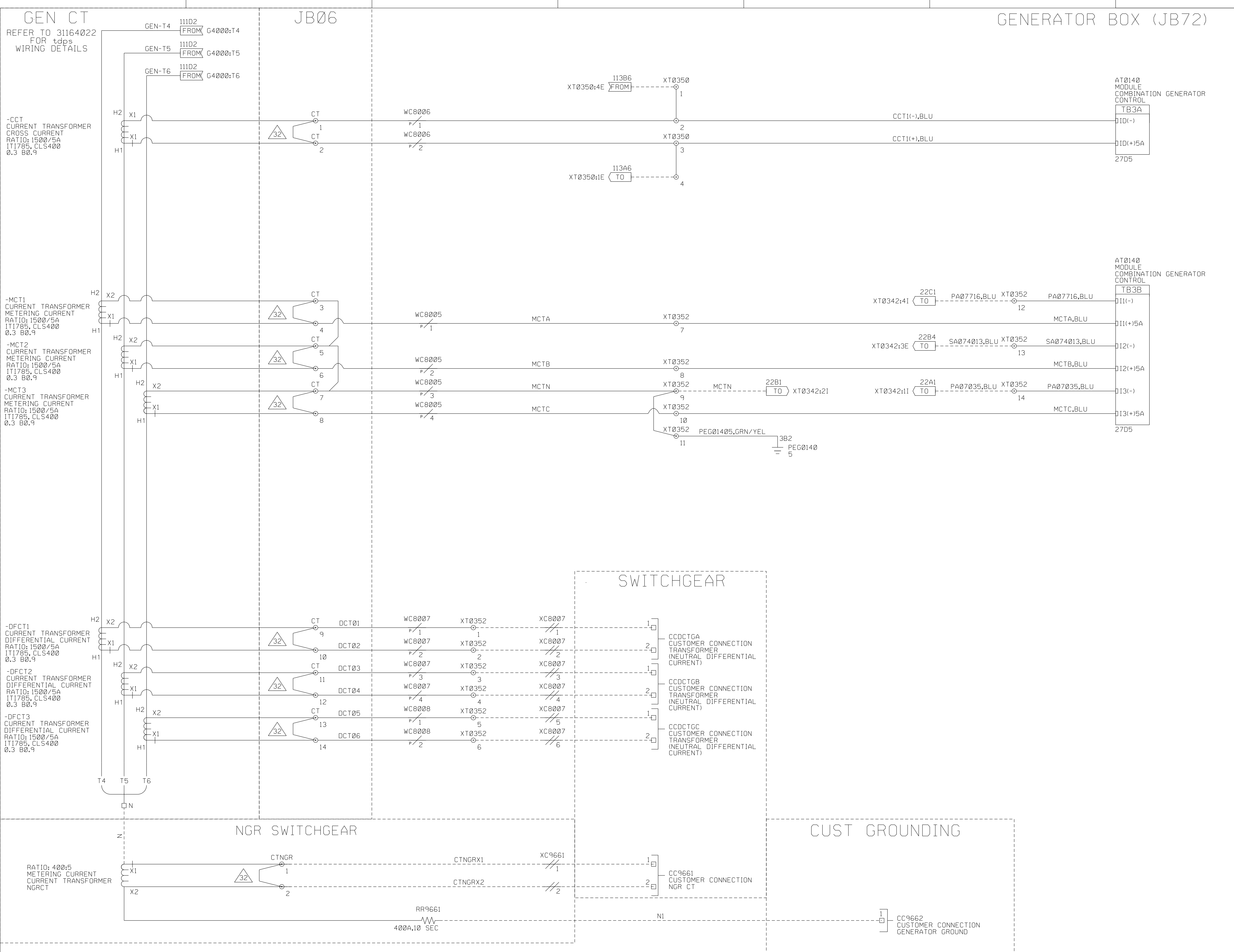
VOLTAGE:
CURRENT:
FREQ:
WATTS:
VA:
PF:

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
POWER GENERATION SYSTEM
GENERATOR



DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 111 OF 141

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NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
POWER GENERATION SYSTEM
GENERATOR CTS

Solar Turbines
A Caterpillar Company

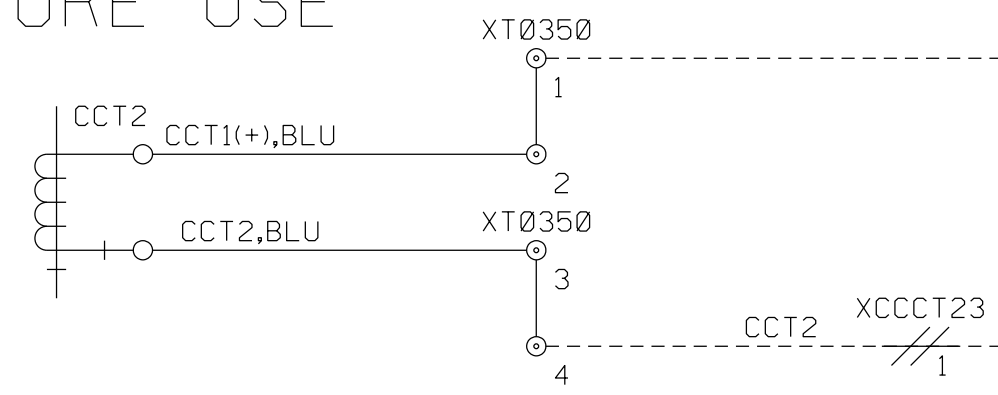
DRAWING NO. 4F491-149447

DWG REV B	SHT REV B
SHEET 112 OF 141	

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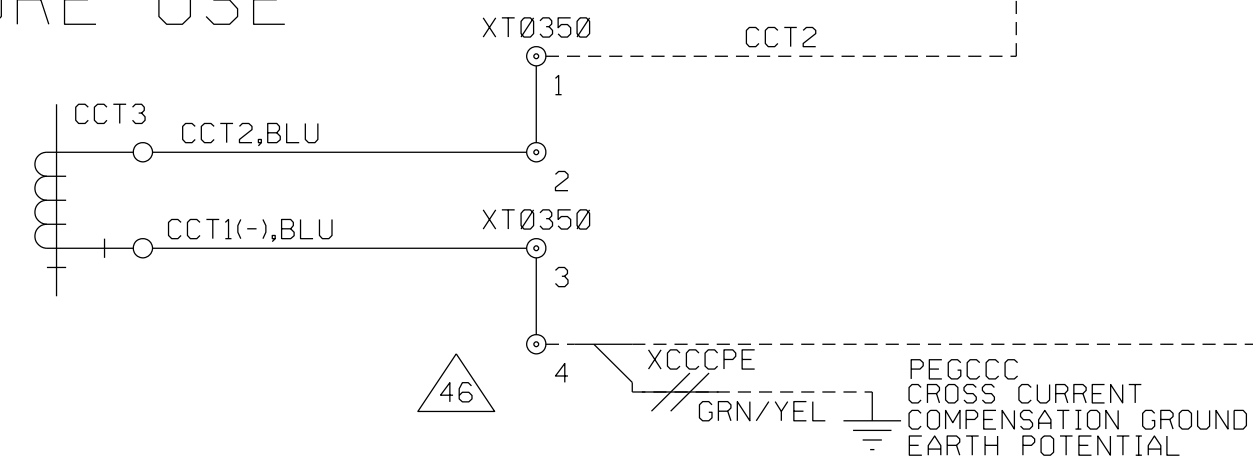
CROSS CURRENT COMPENSATION UNIT 2

FUTURE USE

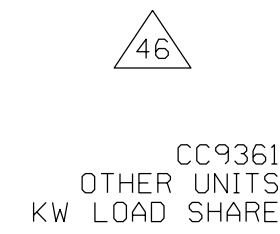


CROSS CURRENT COMPENSATION UNIT 3

FUTURE USE



PDCS



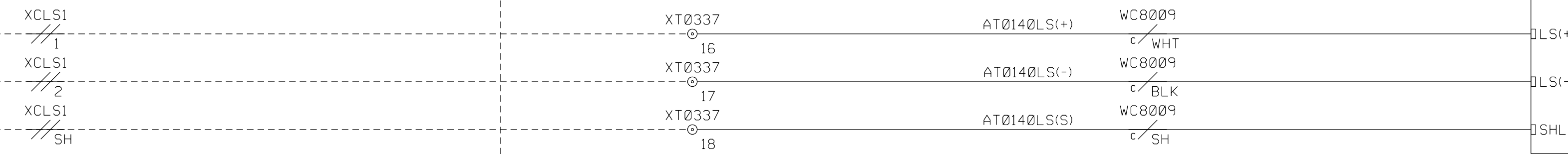
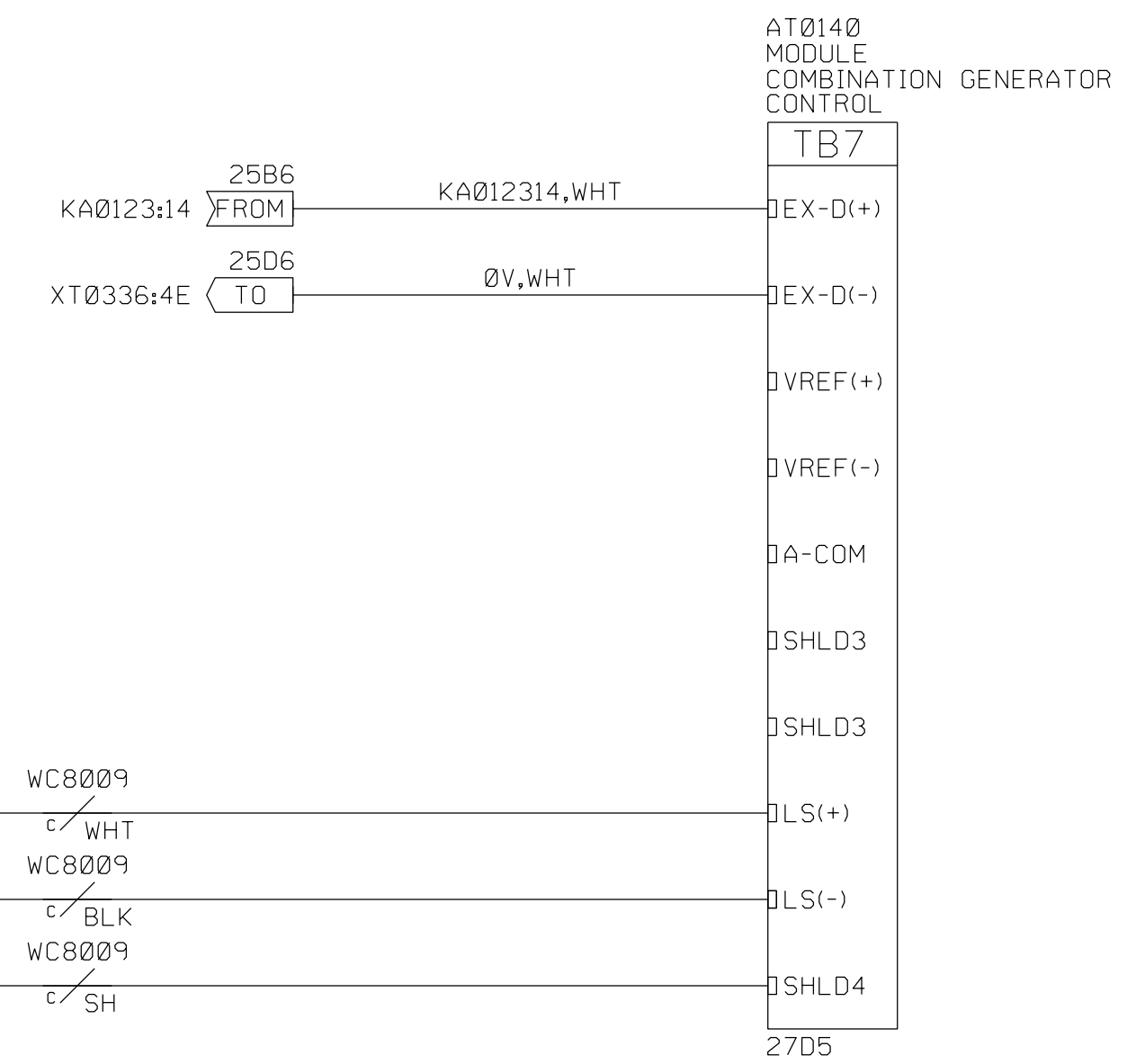
CC9361
OTHER UNITS
KW LOAD SHARE

GENERATOR BOX (JB72)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

CCT1(+) 112A4 FROM XT0350:41

CCT1(-) 112A4 TO XT0350:11



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
POWER GENERATION SYSTEM
LOAD SHARING

Solar Turbines
A Caterpillar Company

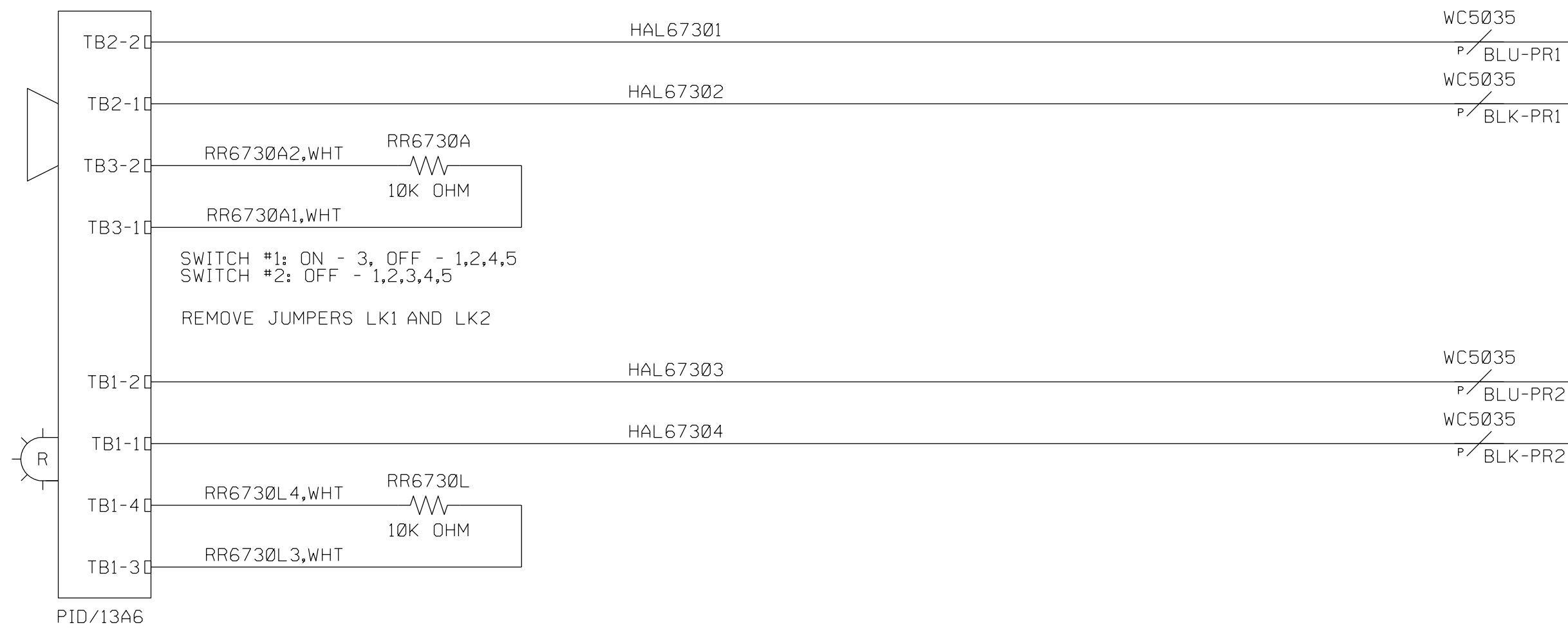
DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 113 OF 141

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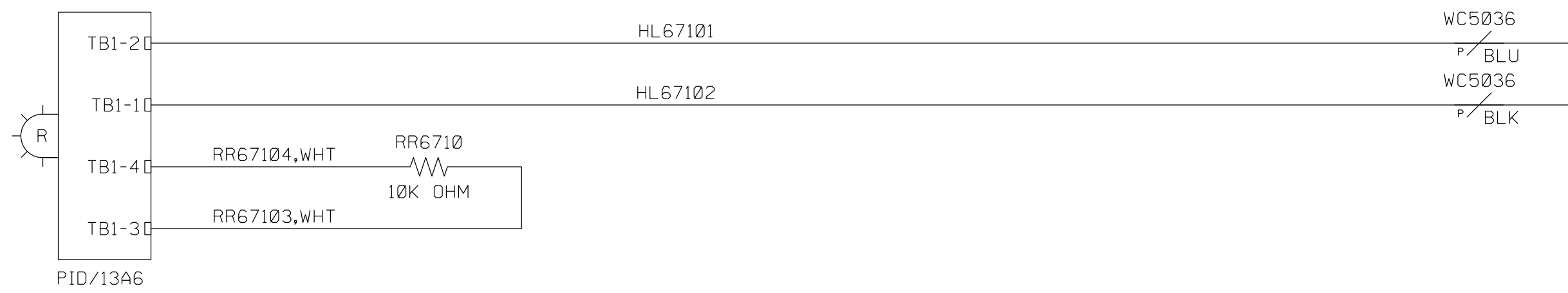
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

HAL6730
ACOUSTIC/VISUAL ALARM
FIRE SYSTEM DISCHARGE



HL6710
VISUAL ALARM
FIRE SYSTEM DISCHARGE



CUSTOMER FIRE AND GAS SIGNALS



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
FIRE SYSTEM ANNUNCIATION

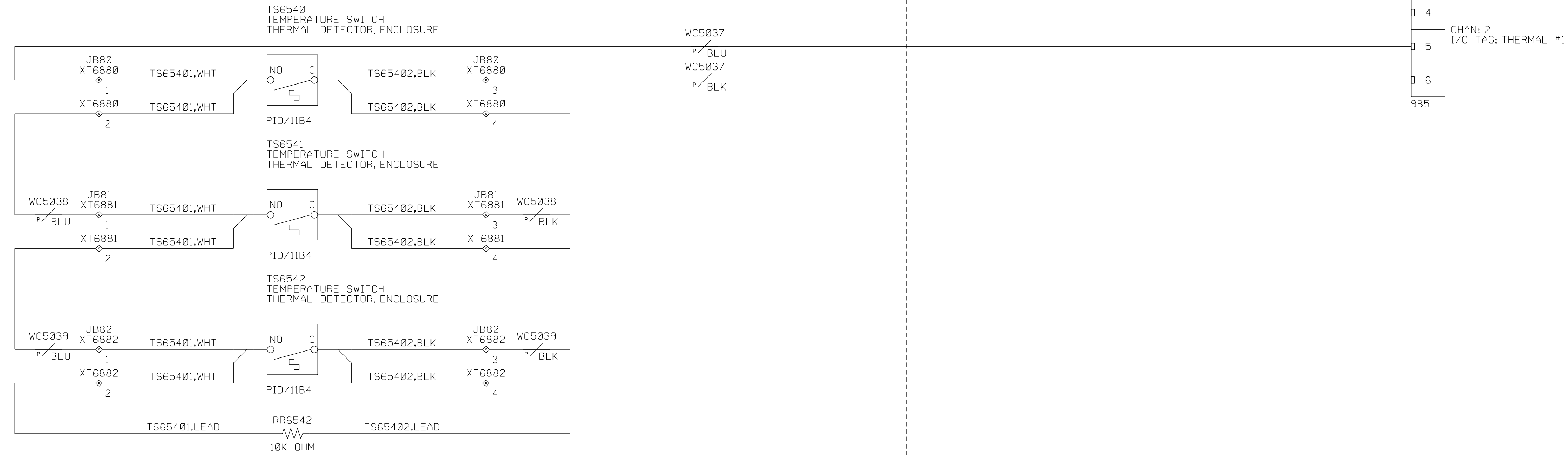
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B SHT REV B
SHEET 114 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
FIRE THERMAL DETECTORS

Solar Turbines
A Caterpillar Company

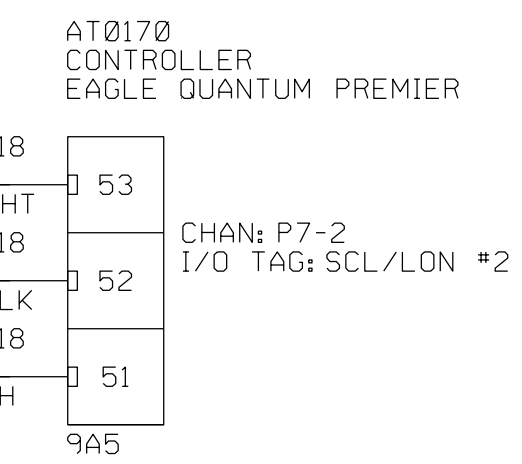
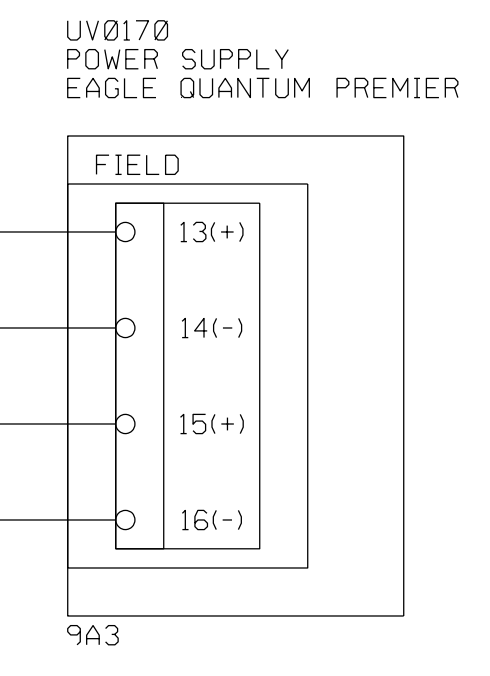
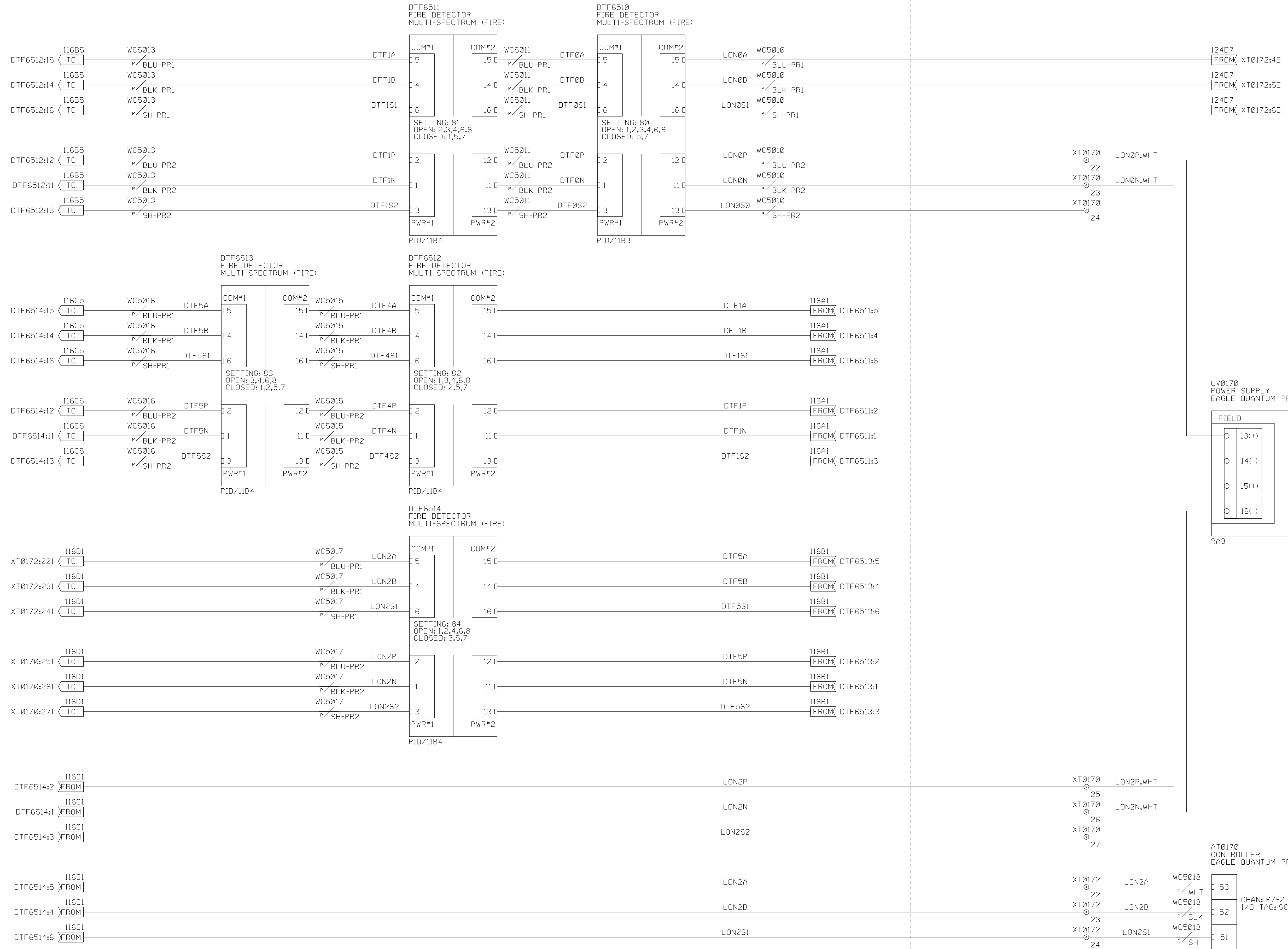
DRAWING NO.
4F491-149447

DWG REV B	SHT REV B
SHEET 115 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE FLAME DETECTION

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

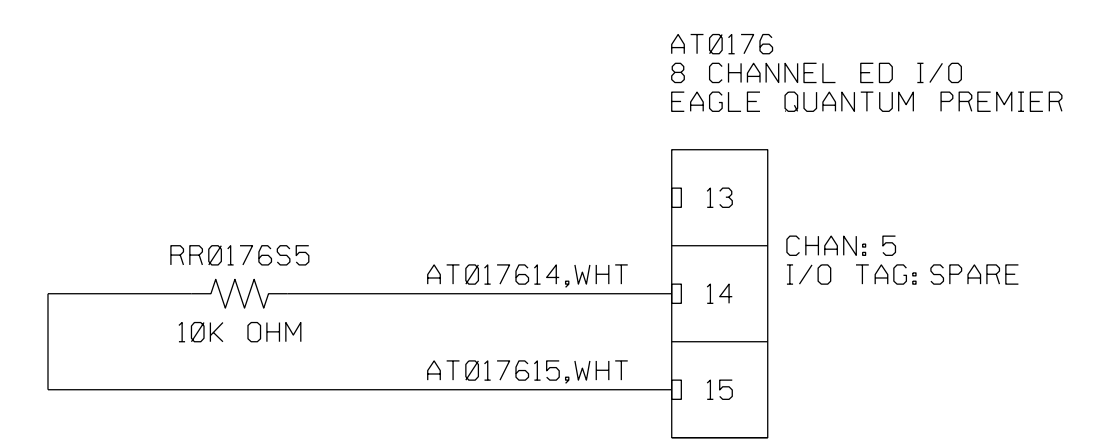
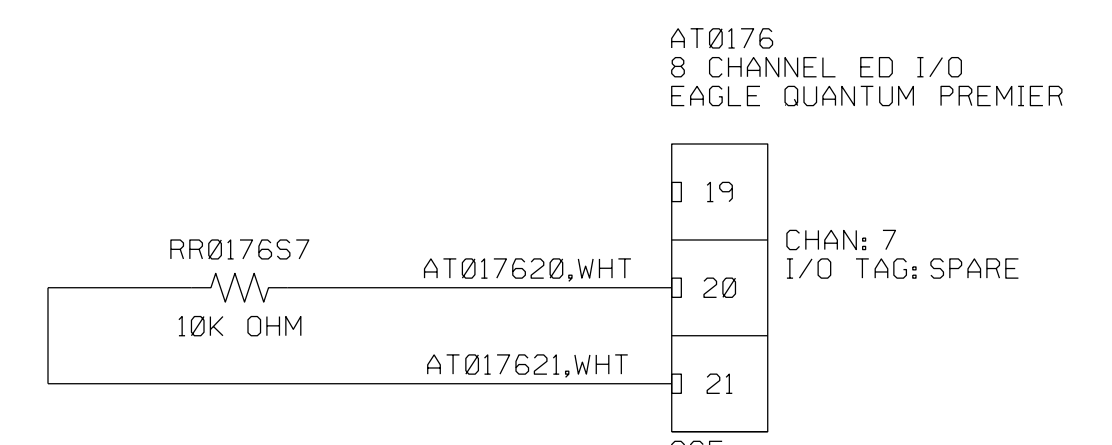
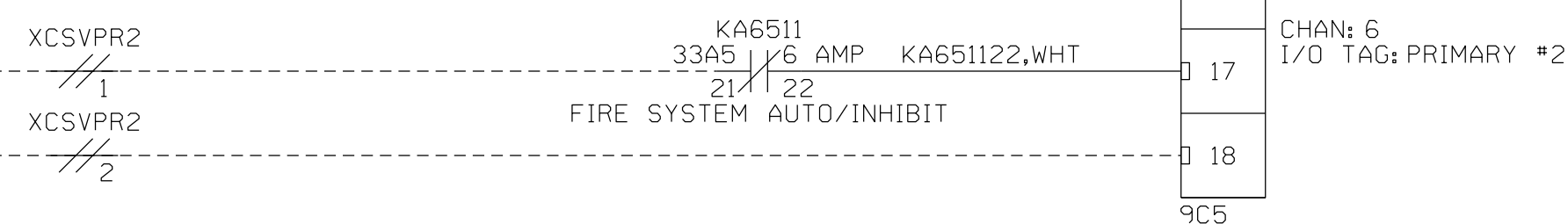
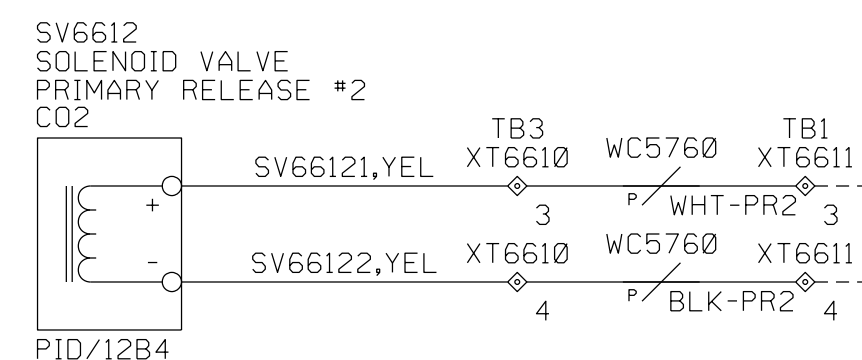
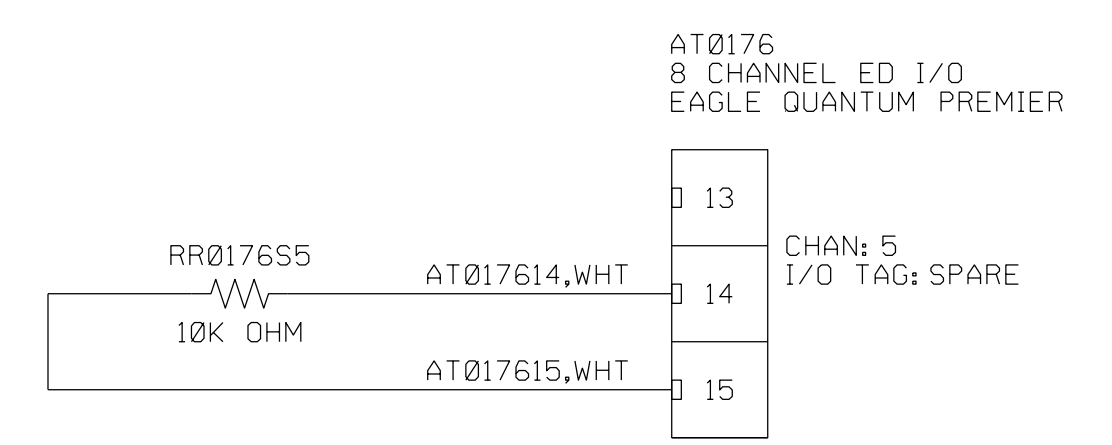
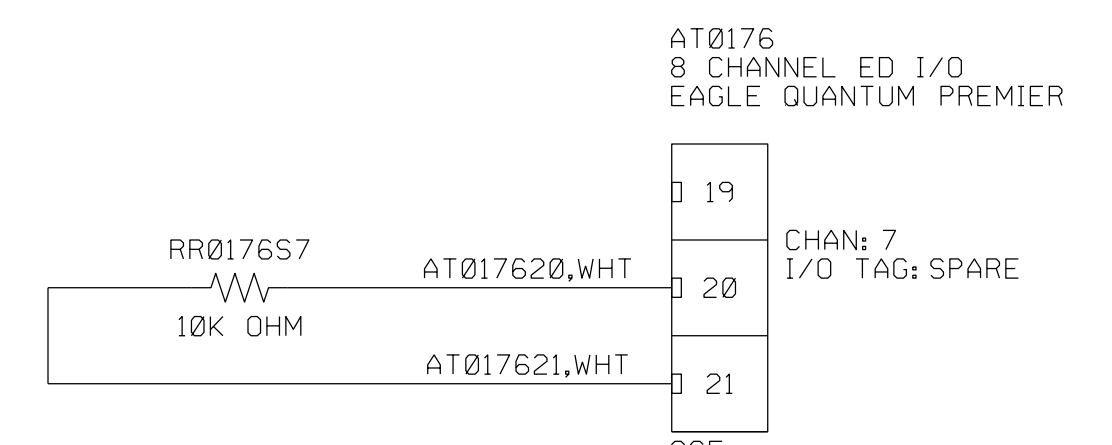
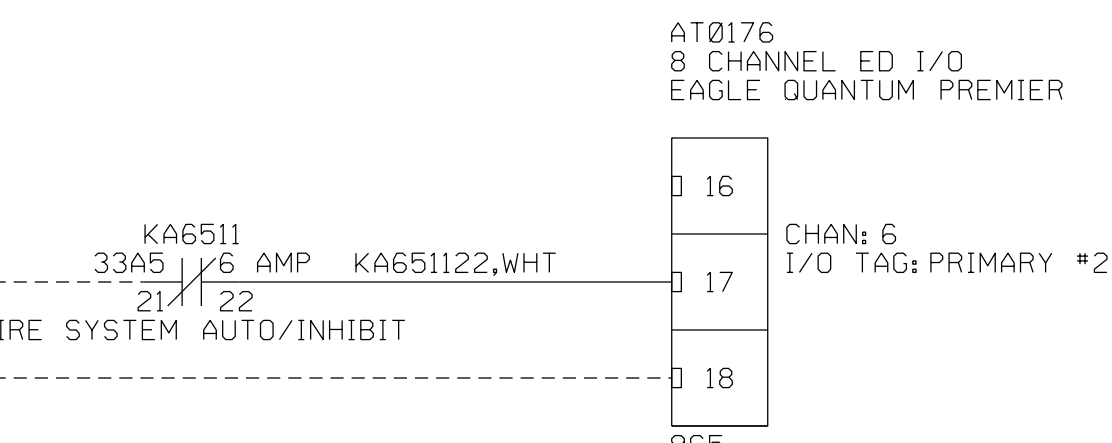
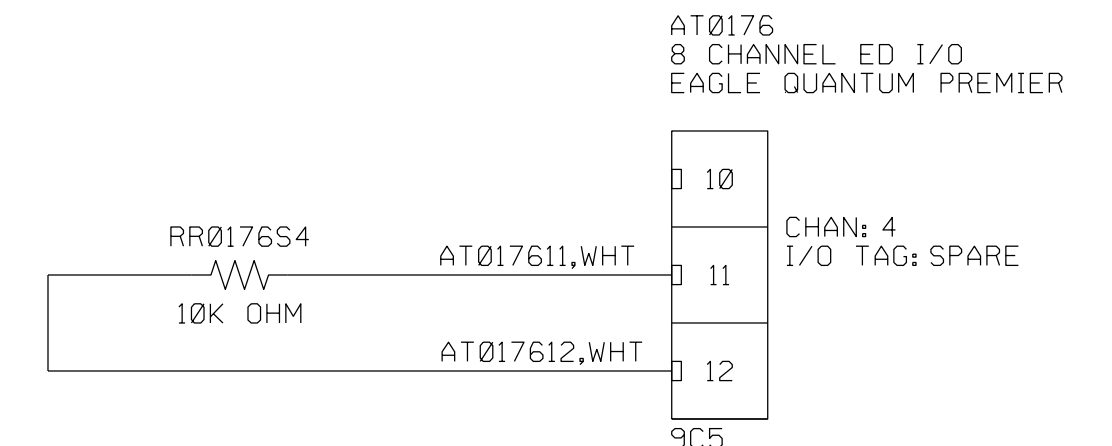
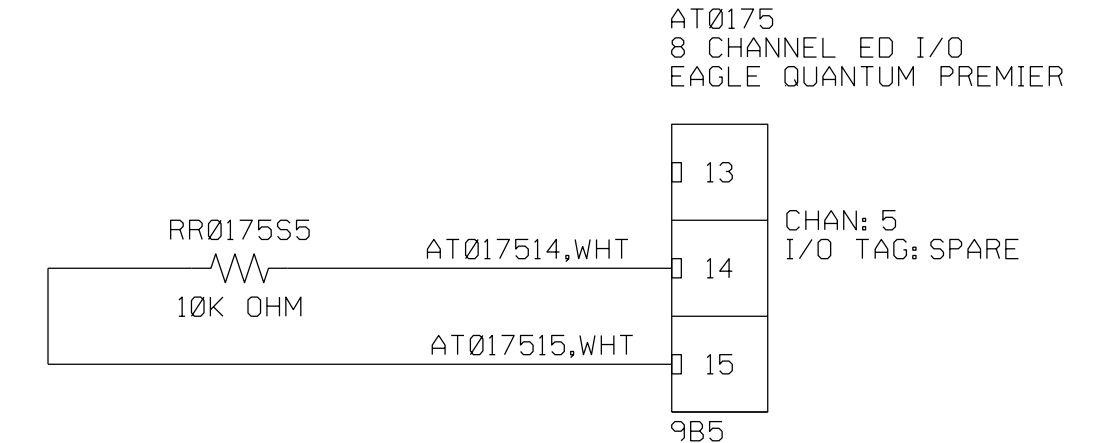
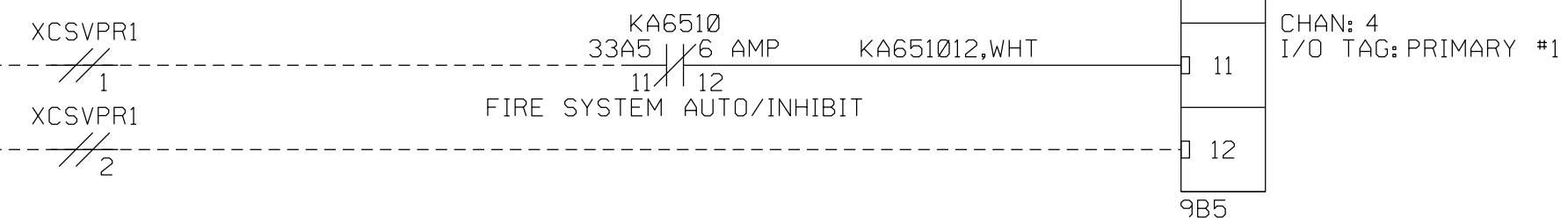
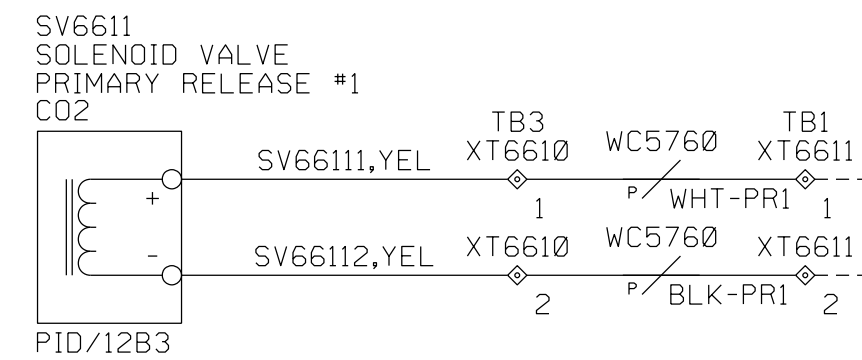
DWG REV B	SHT REV B
SHEET 116 OF 141	

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FIRE SUPPRESSION CABINET

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
 FIRE SUPPRESSION STORAGE AND RELEASE

Solar Turbines
A Caterpillar Company

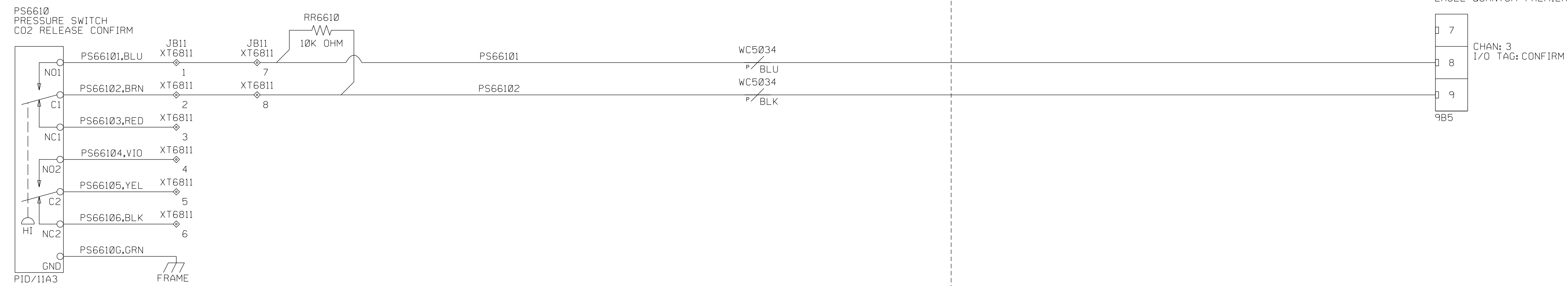
DRAWING NO.
4F491-149447

DWG REV B	SHT REV B
SHEET 117 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
CO2 RELEASE CONFIRMATION

Solar Turbines
A Caterpillar Company

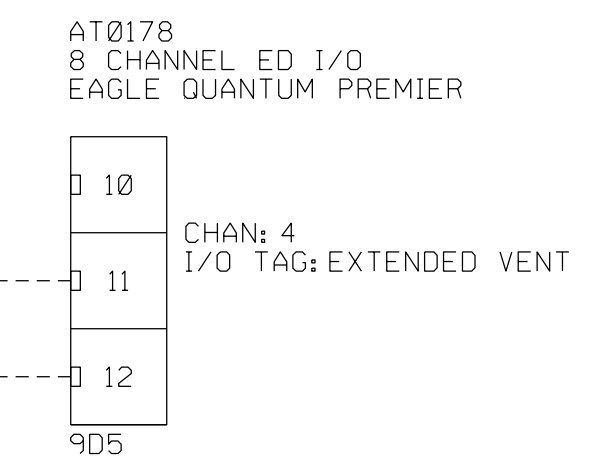
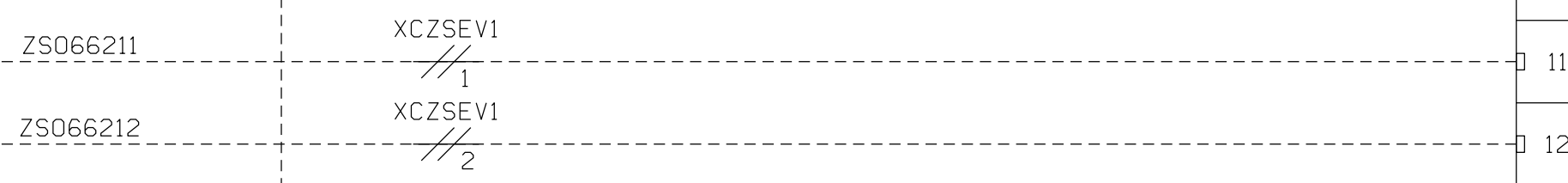
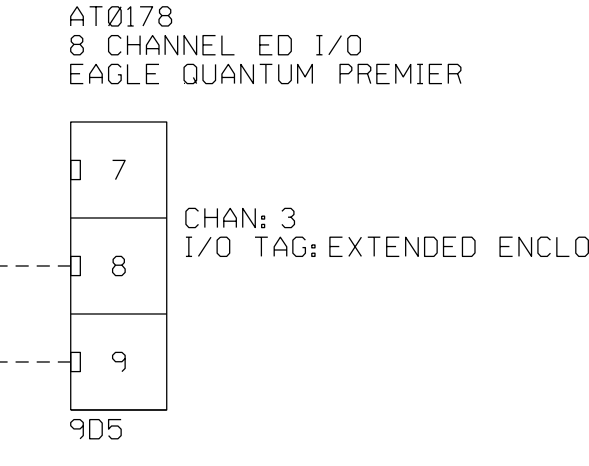
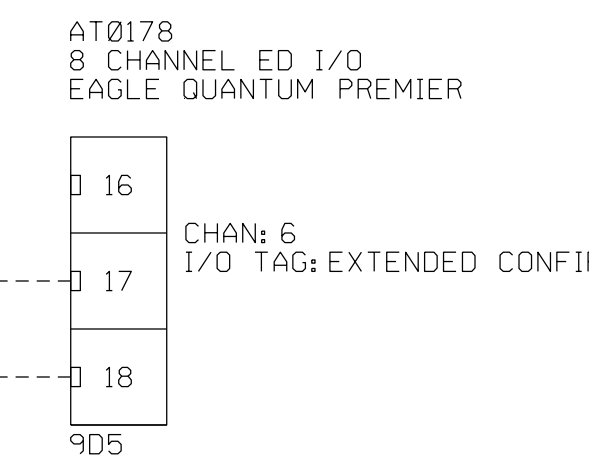
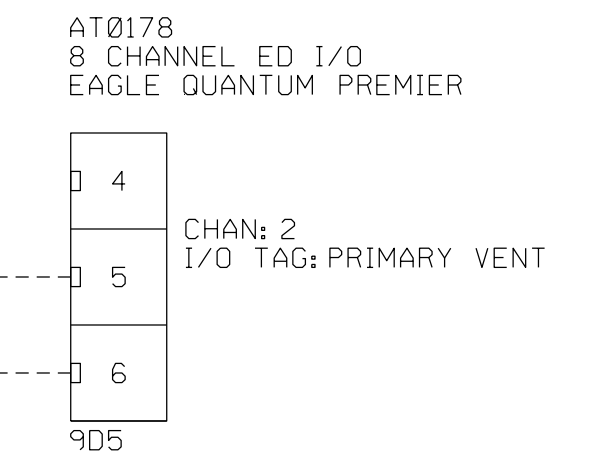
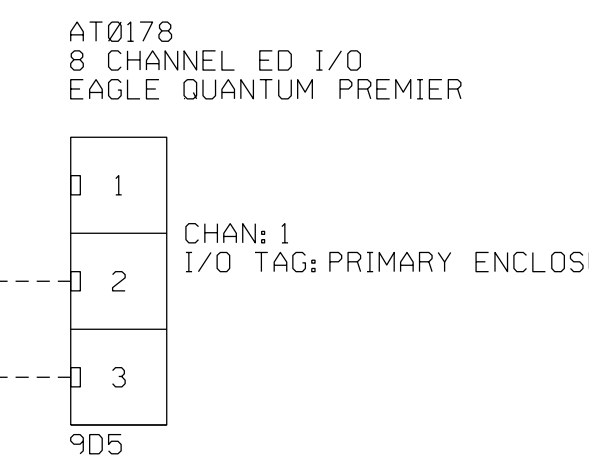
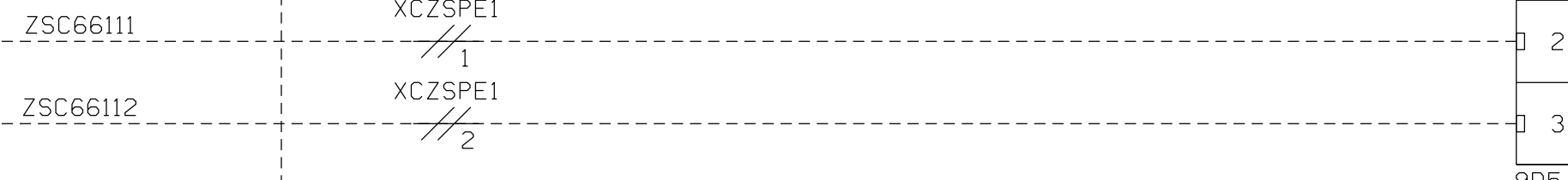
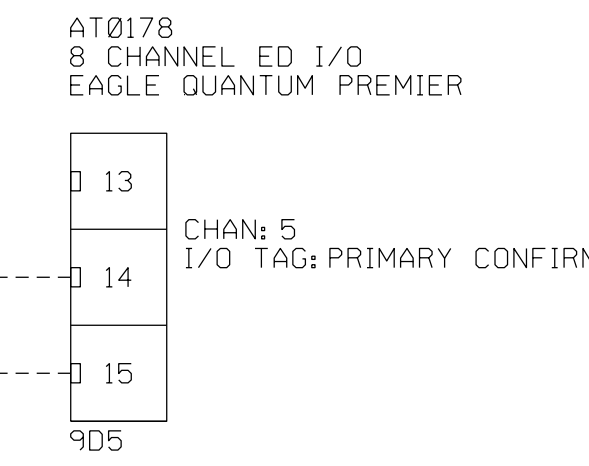
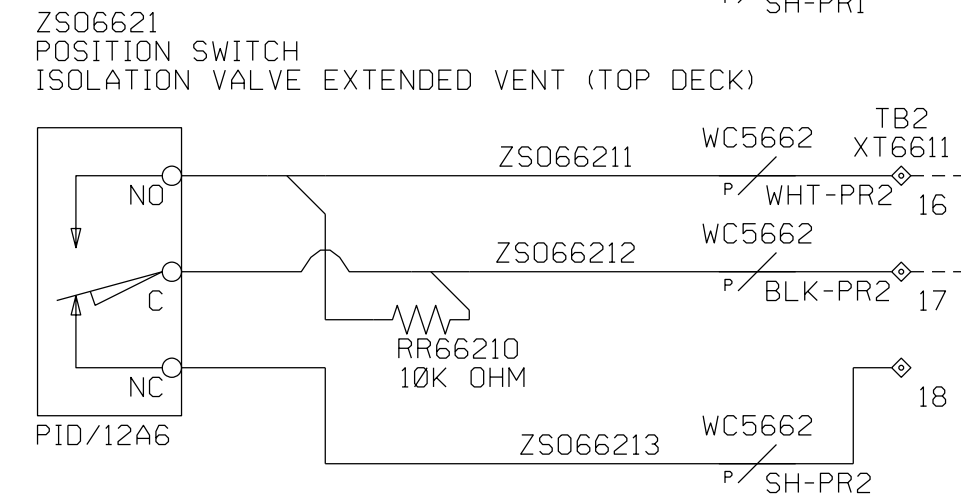
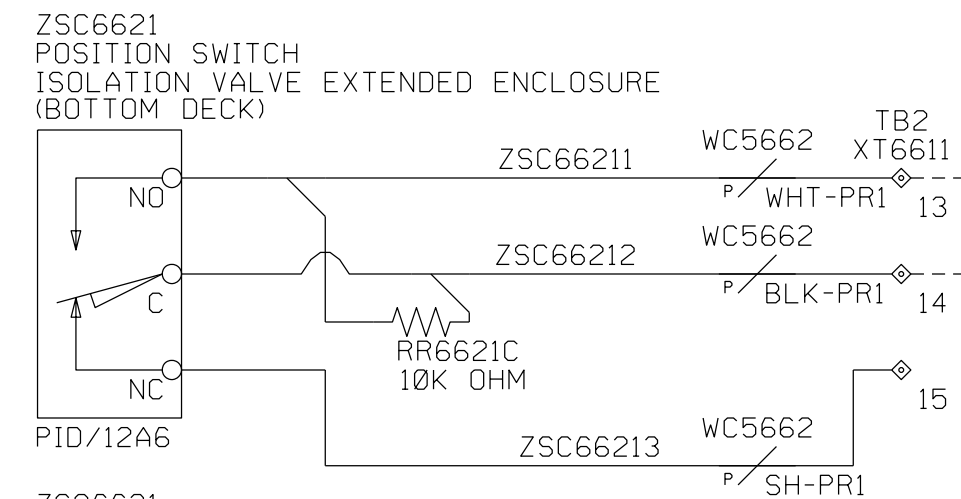
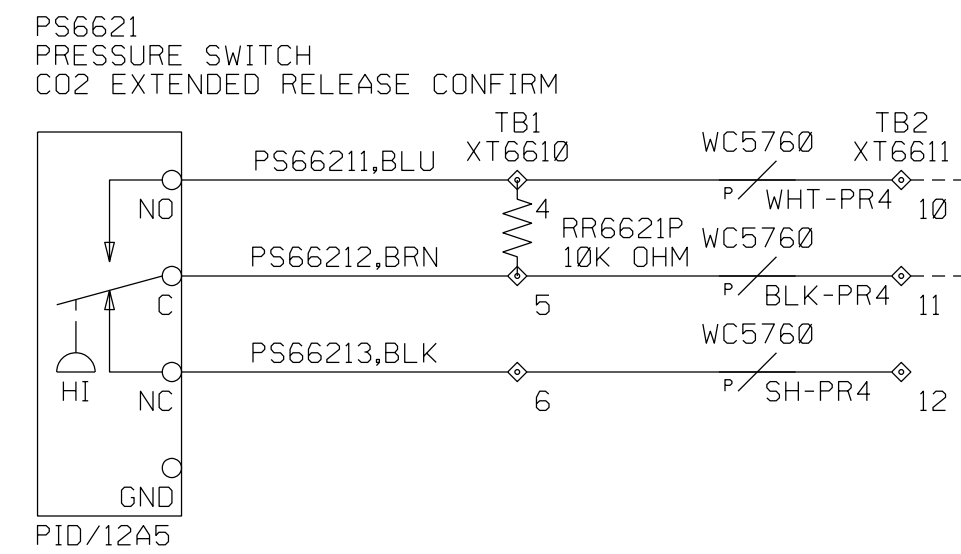
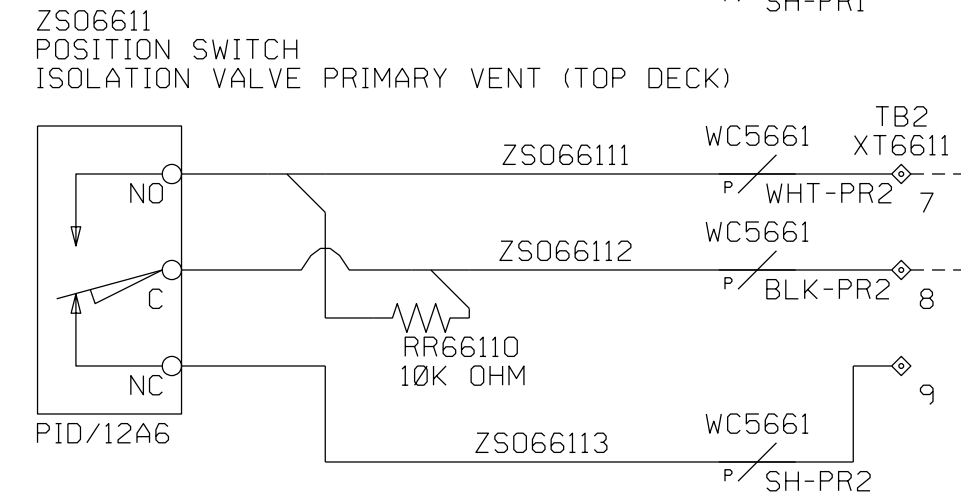
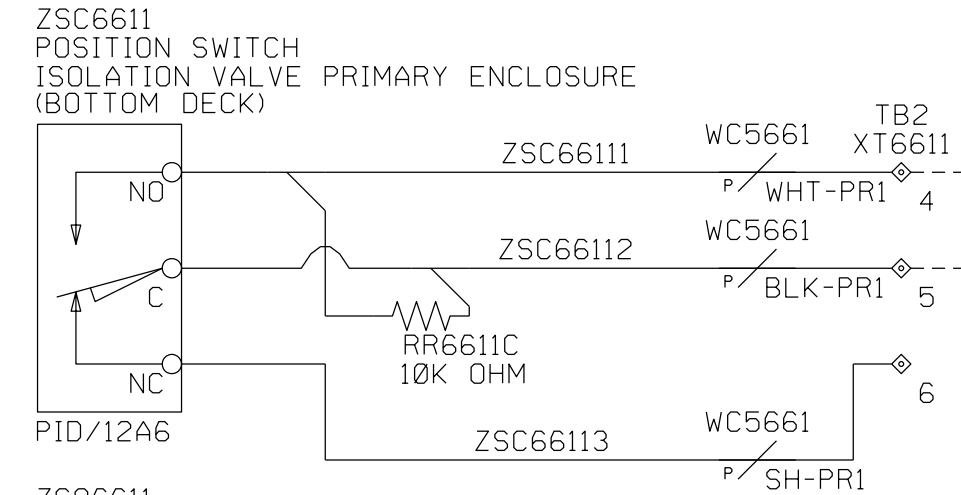
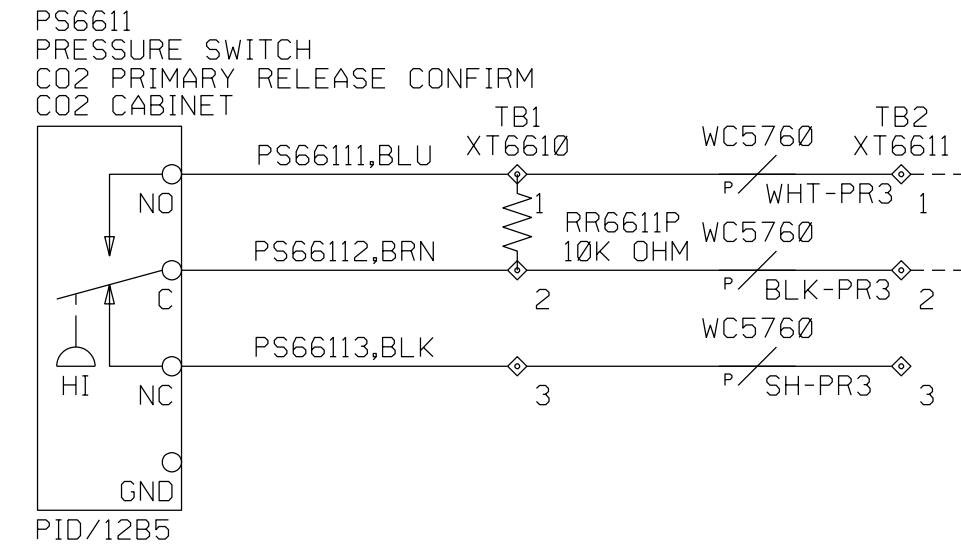
DWG REV B	SHT REV B
SHEET 118 OF 141	

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FIRE SUPPRESSION CABINET

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
CO2 ISOLATION VALVES

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

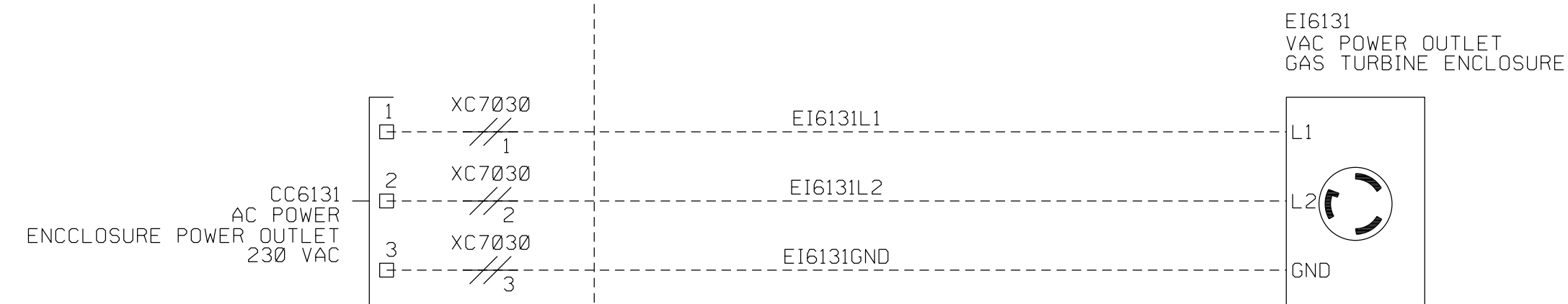
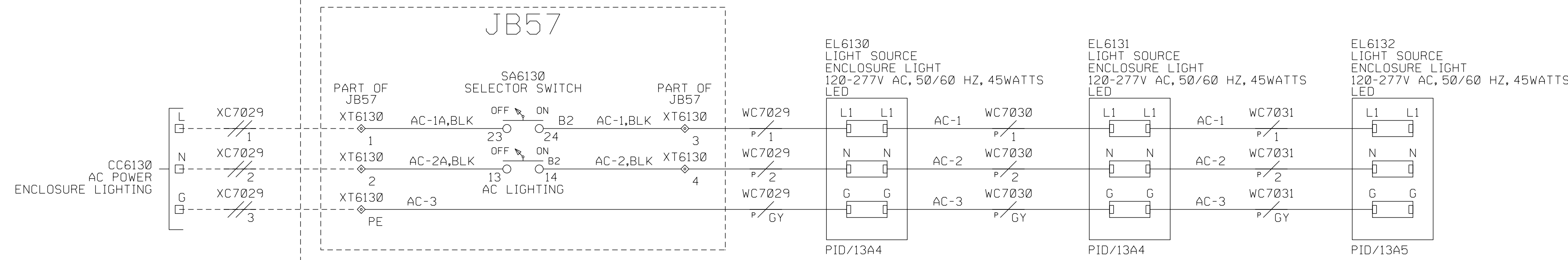
DWG REV B
SHT REV B
SHEET 119 OF 141

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BOP EER AC PWR

ENCLOSURE INTERIOR

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7

DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE INTERIOR LIGHTS

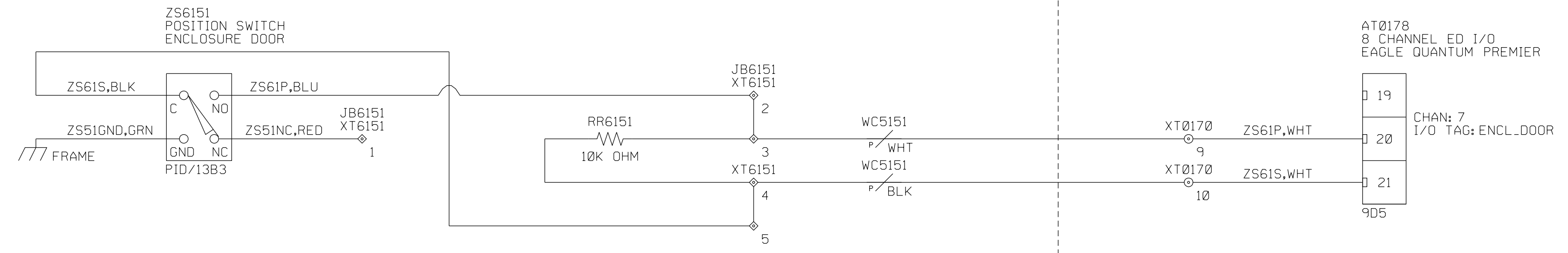
Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 120 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 TURB PROTECTION & ACCESSIBILITY SYSTEM
 ENCLOSURE INTERIOR DOOR SWITCHES

Solar Turbines
 A Caterpillar Company

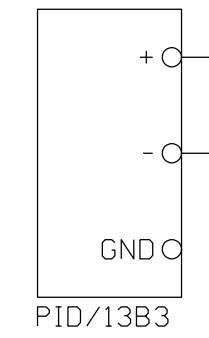
DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
		SHEET 121 OF 141

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PDT6180
PRESSURE DIFF TRANSMITTER
ENCLOSURE PRESSURE DELTA (PRIMARY)



PDT61801

PDT61802

PDT6180S

FLTG

WC4514

F/WHT

WC4514

F/BLK

WC4514

F/SH

AF0086
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF8IHNH

41

V+

06

SIG

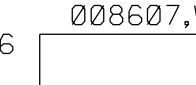
07

RTN

23

COM

6C6



IEG0080

008607,WHT

NODE: AU0080
SLOT: 6
CHAN: 3
I/O TAG: PDT6180

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE INTERIOR PRESSURE

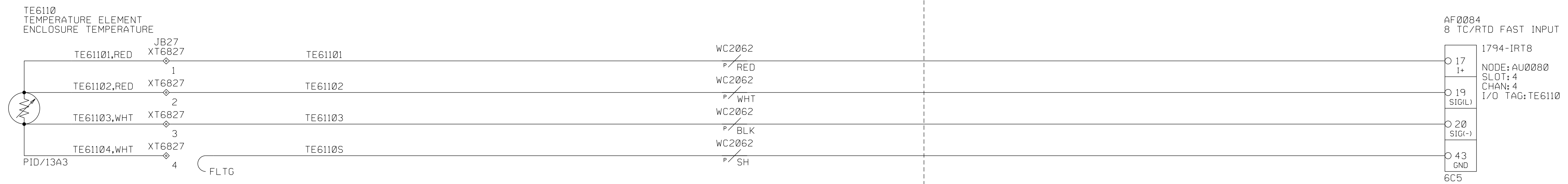
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447	DWG REV B	SHT REV B
SHEET 122 OF 141		

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE INTERIOR TEMPERATURE

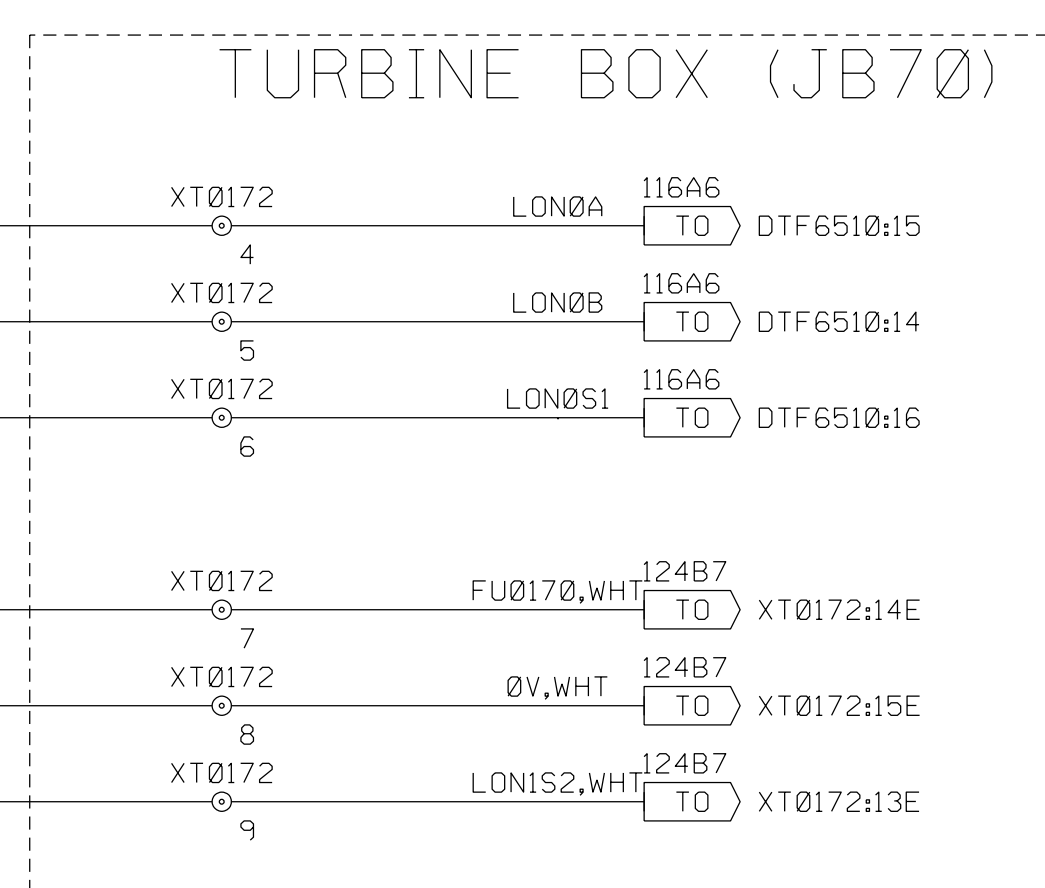
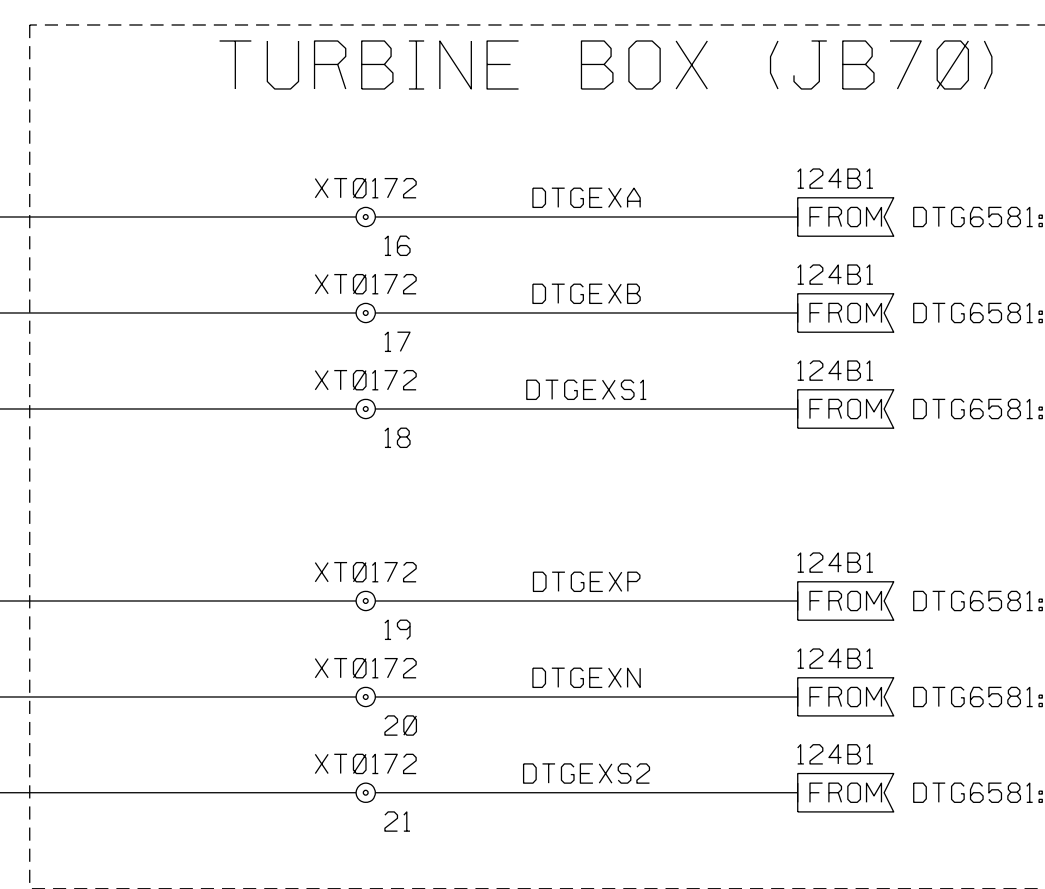
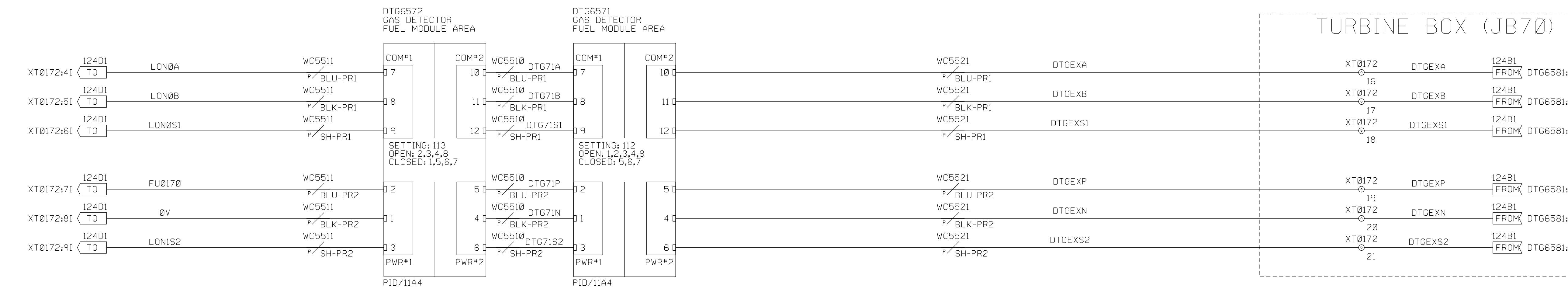
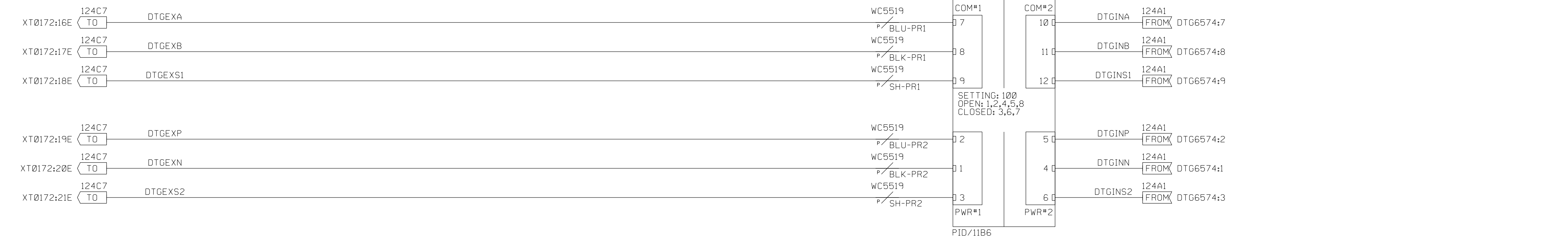
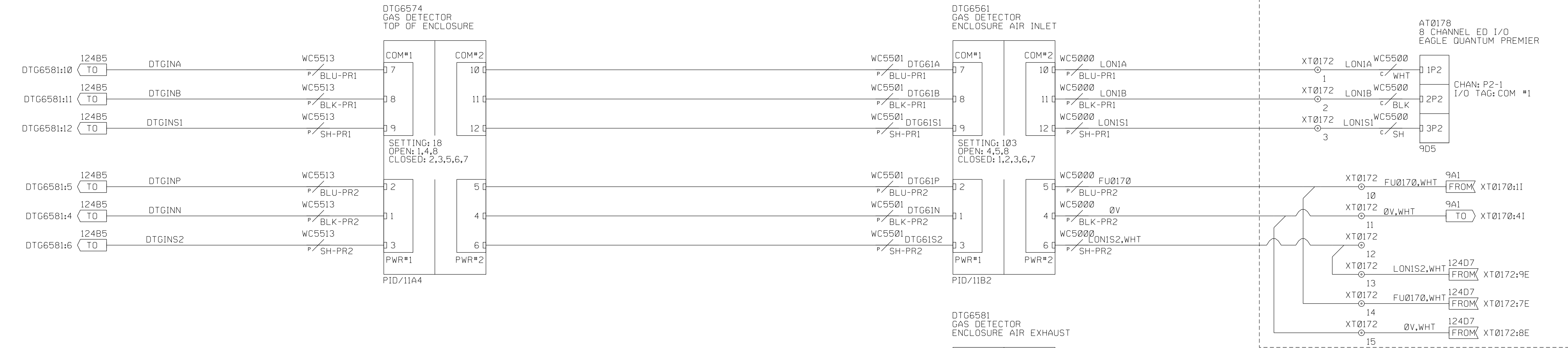
Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
SHEET 123 OF 141	

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TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE & FUEL MODULE GAS DETECTION

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447
DWG REV B
SHT REV B
SHEET 124 OF 141

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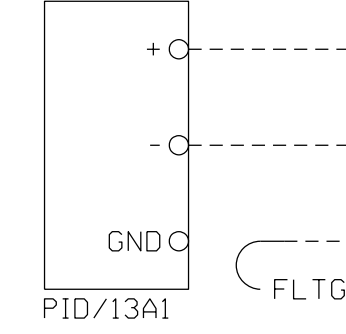
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ANCILLARY

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

PDT6210
PRESSURE DIFF TRANSMITTER
ENCLOSURE VENT FILTER



PDT62101

PDT62102

PDT62103

XCVFDP1

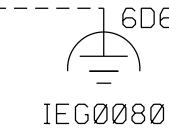
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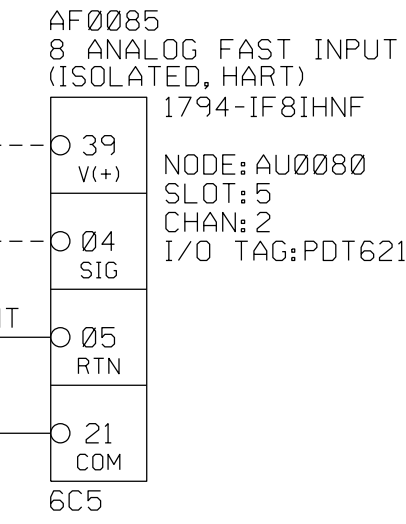
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XCVFDP1

SH



008505,WHT



AF0085
8 ANALOG FAST INPUT
(ISOLATED, HART)
1794-IF81HNF
NODE: AU0080
SLOT: 5
CHAN: 2
I/O TAG: PDT6210

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE VENTILATION FILTER

Solar Turbines
A Caterpillar Company

DWG REV B	SHT REV B
DRAWING NO. 4F491-149447	
SHEET 125 OF 141	

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SWBNO-1

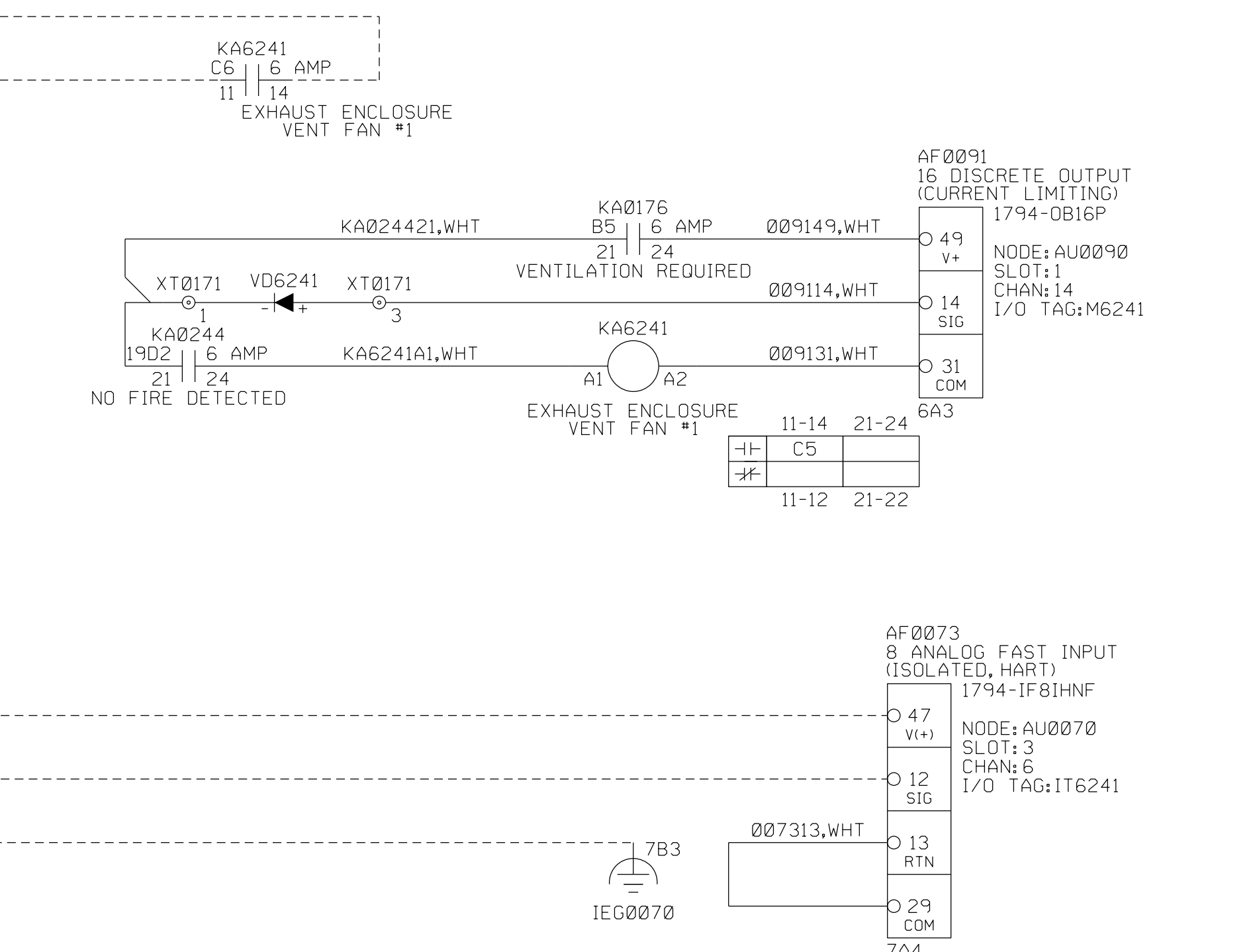
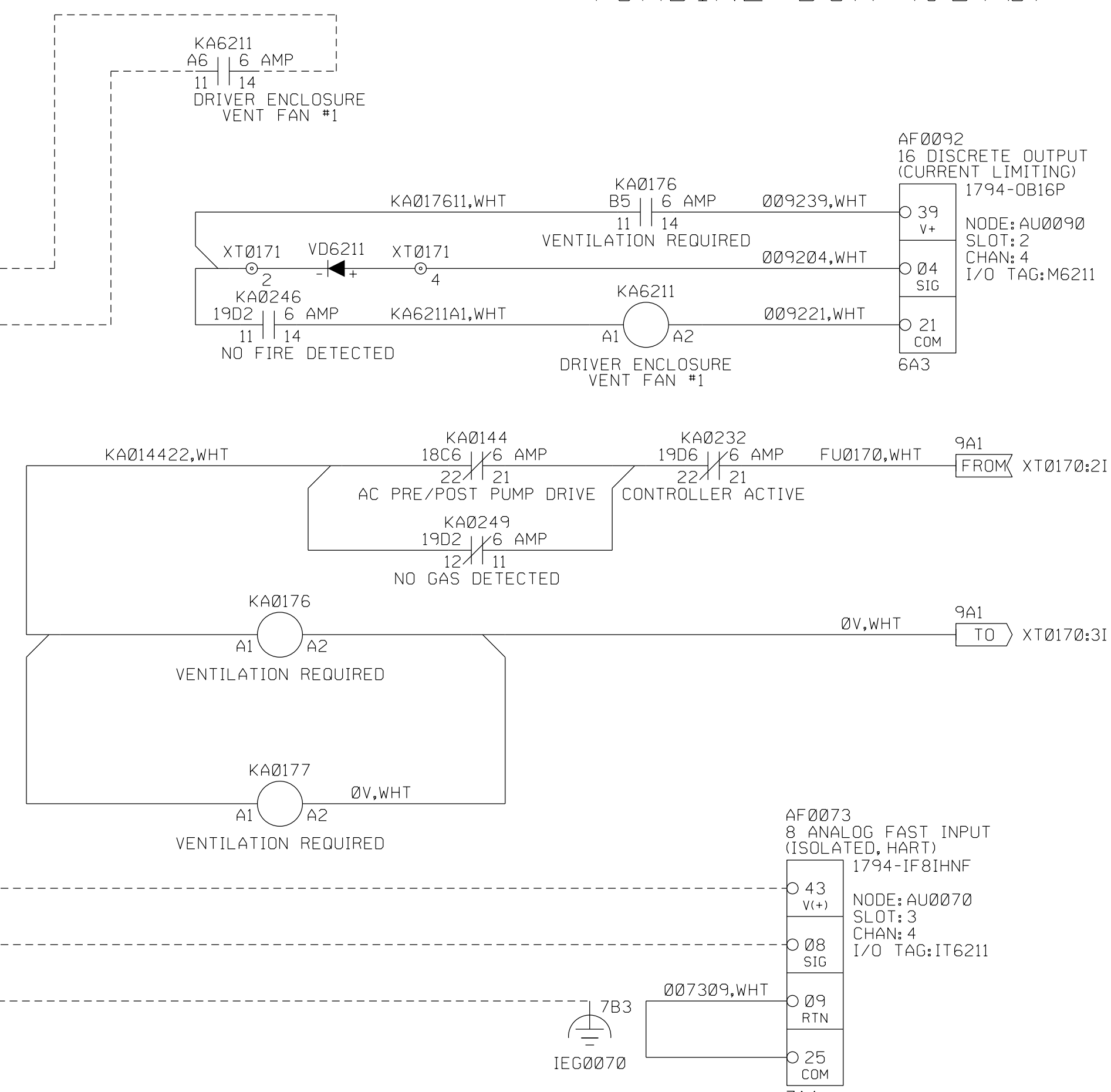
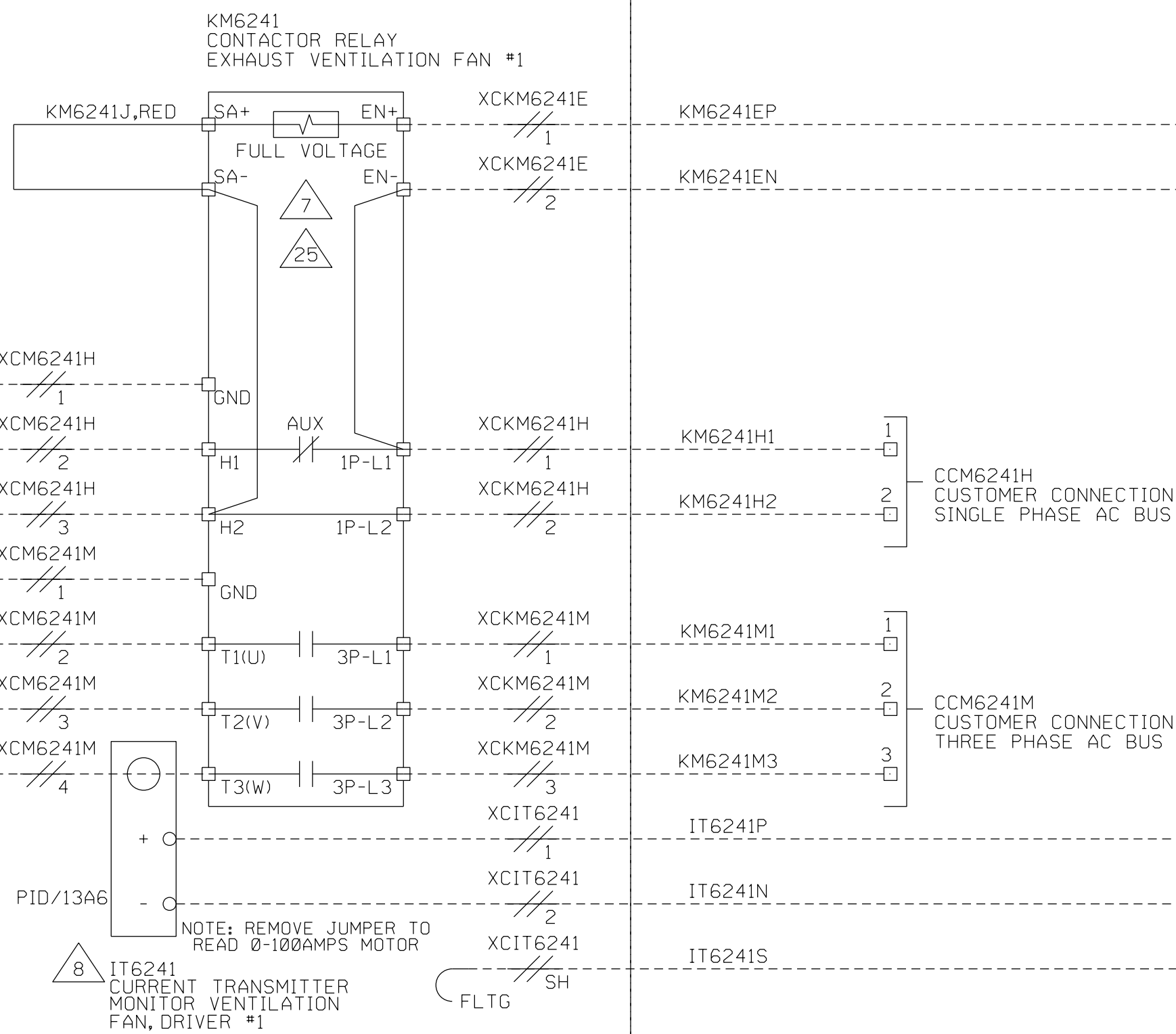
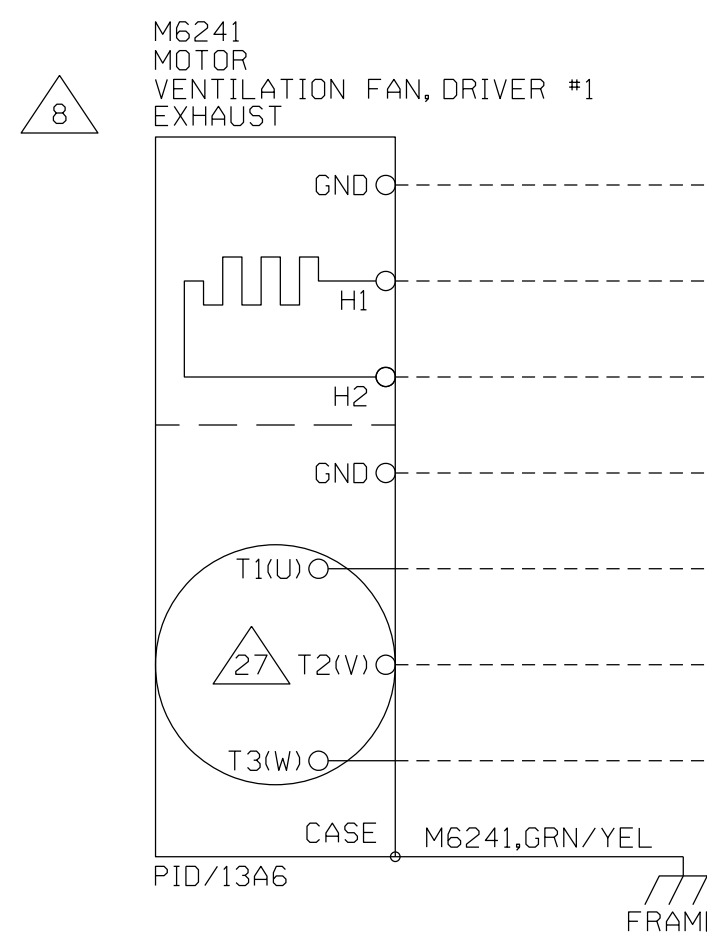
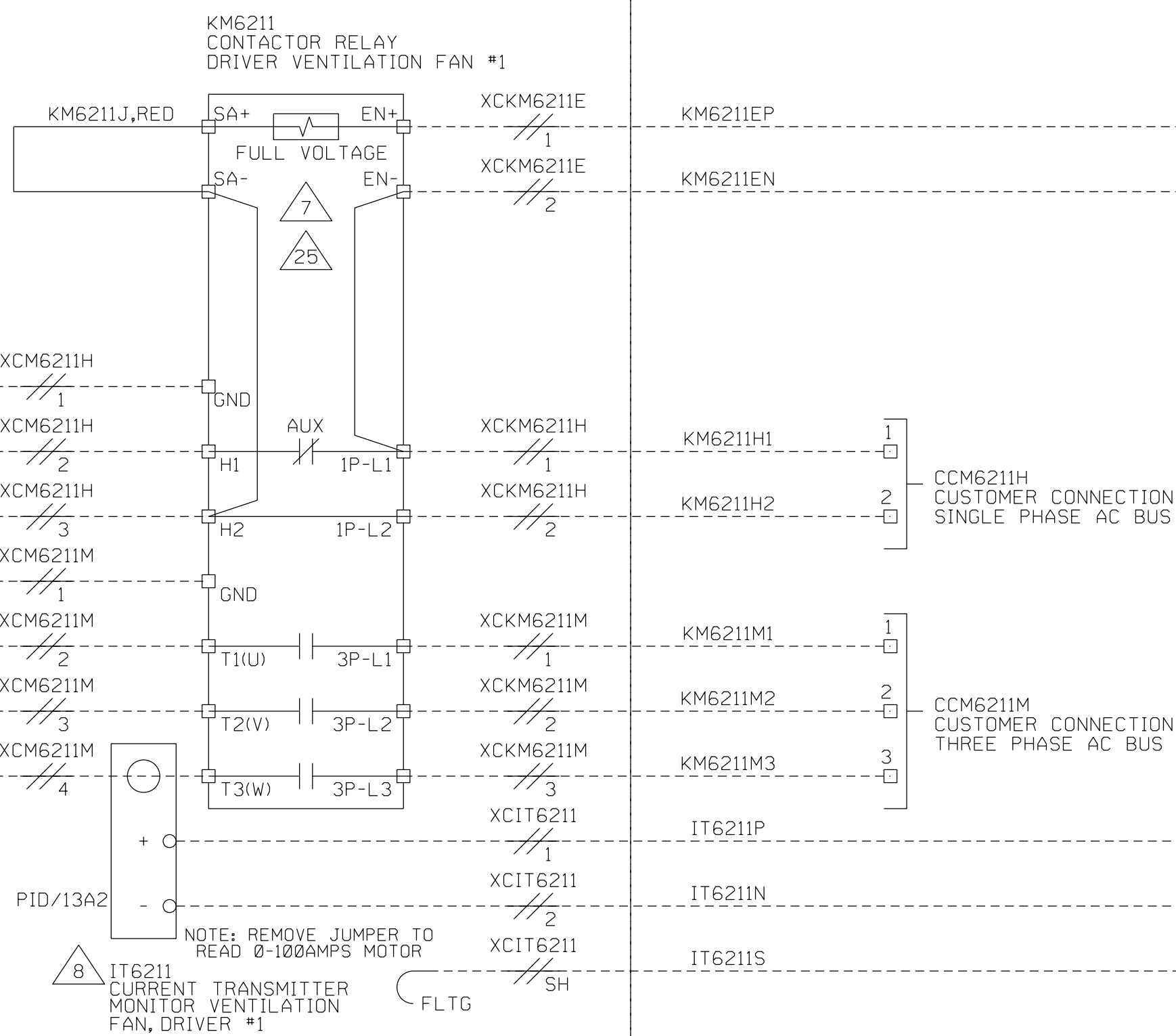
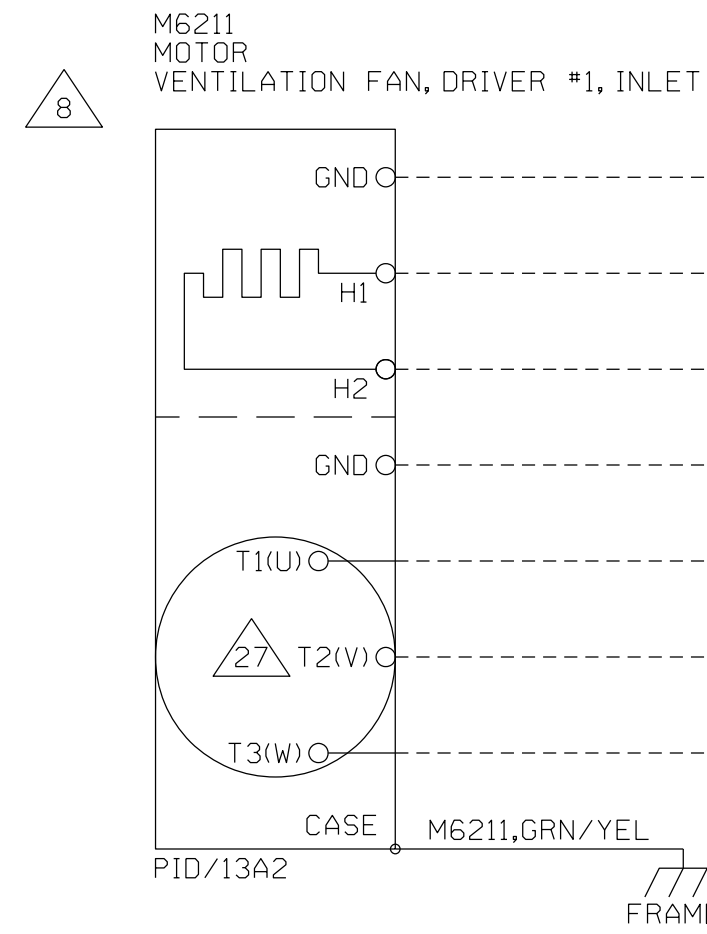
ENCLOSURE VENT FANS

EER MCC AC CONTACTOR

BOP EER AC PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



11-14	21-24
-I-	A5
-F-	
11-12	21-22

11-14	21-24
-I-	A6
-F-	C6
11-12	21-22

11-14	21-24
-I-	
-F-	127C6
11-12	21-22

11-14	21-24
-I-	C5
-F-	
11-12	21-22

CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE PRIMARY VENTILATION FANS

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149447
DWG REV B
SHT REV B
SHEET 126 OF 141

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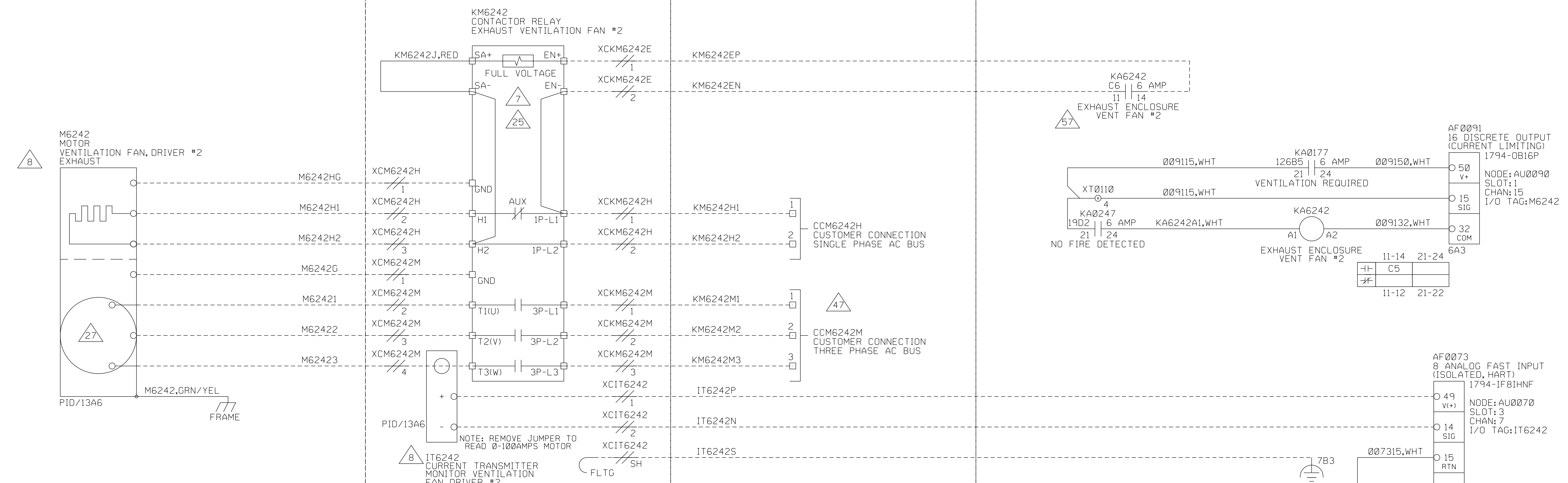
ENCLOSURE VENT FANS

EER MCC AC CONTACTOR

BOP EER AC PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE STANDBY VENTILATION FANS

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG REV B
SHT REV B

SHEET 127 OF 141

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PACKAGE

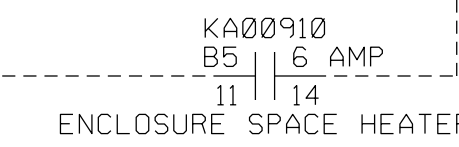
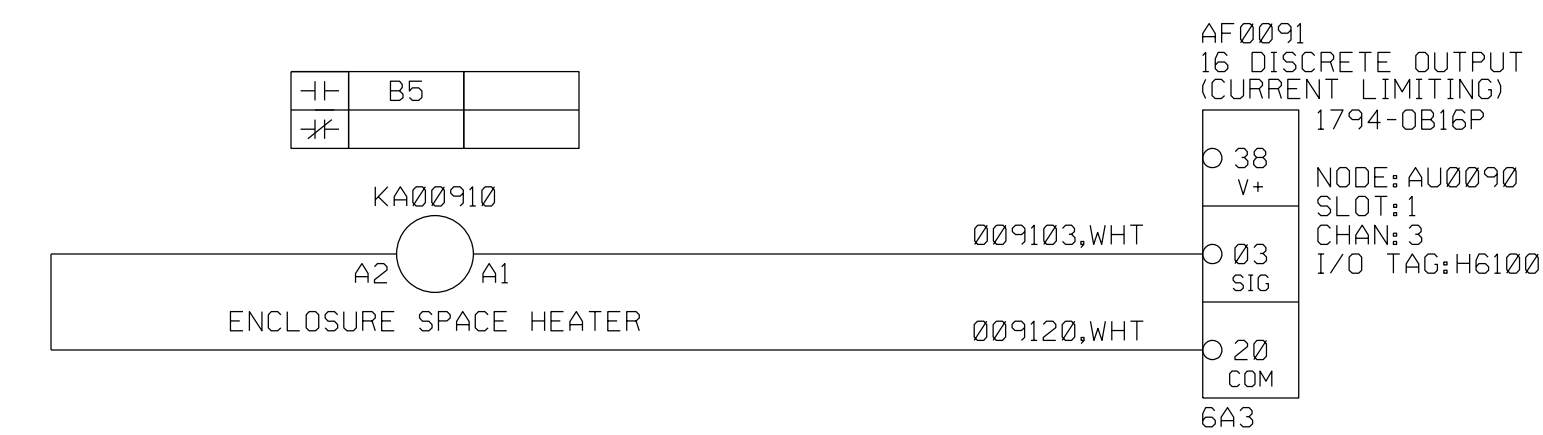
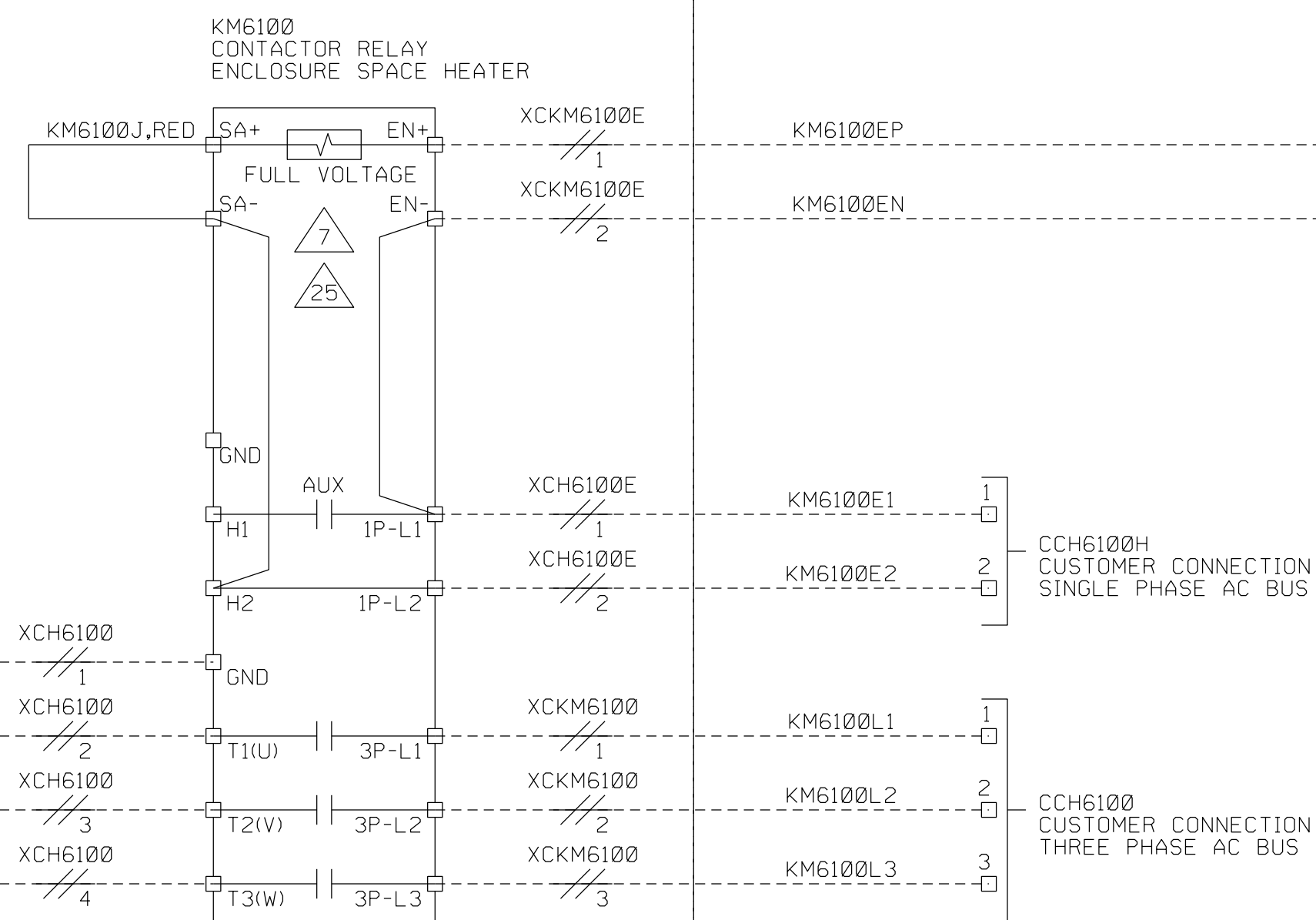
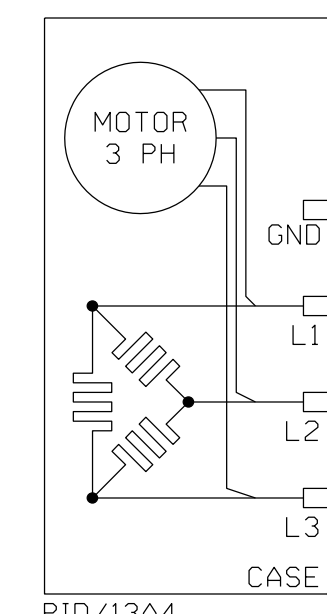
EER MCC AC CONTACTOR

BOP EER AC PWR

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.

H6100
SPACE HEATER
ENCLOSURE



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURB PROTECTION & ACCESSIBILITY SYSTEM
ENCLOSURE INTERIOR TEMPERATURE

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

DWG REV B
SHT REV B
SHEET 128 OF 141

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SWBNO-1

ANCILLARY

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
DRAWING TITLE
CARROLLTON POWER PLANT TURBINE 7
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
TURBINE AIR INLET & EXHAUST SYSTEM
ANCILLARY

Solar Turbines
A Caterpillar Company

DRAWING NO.
4F491-149447

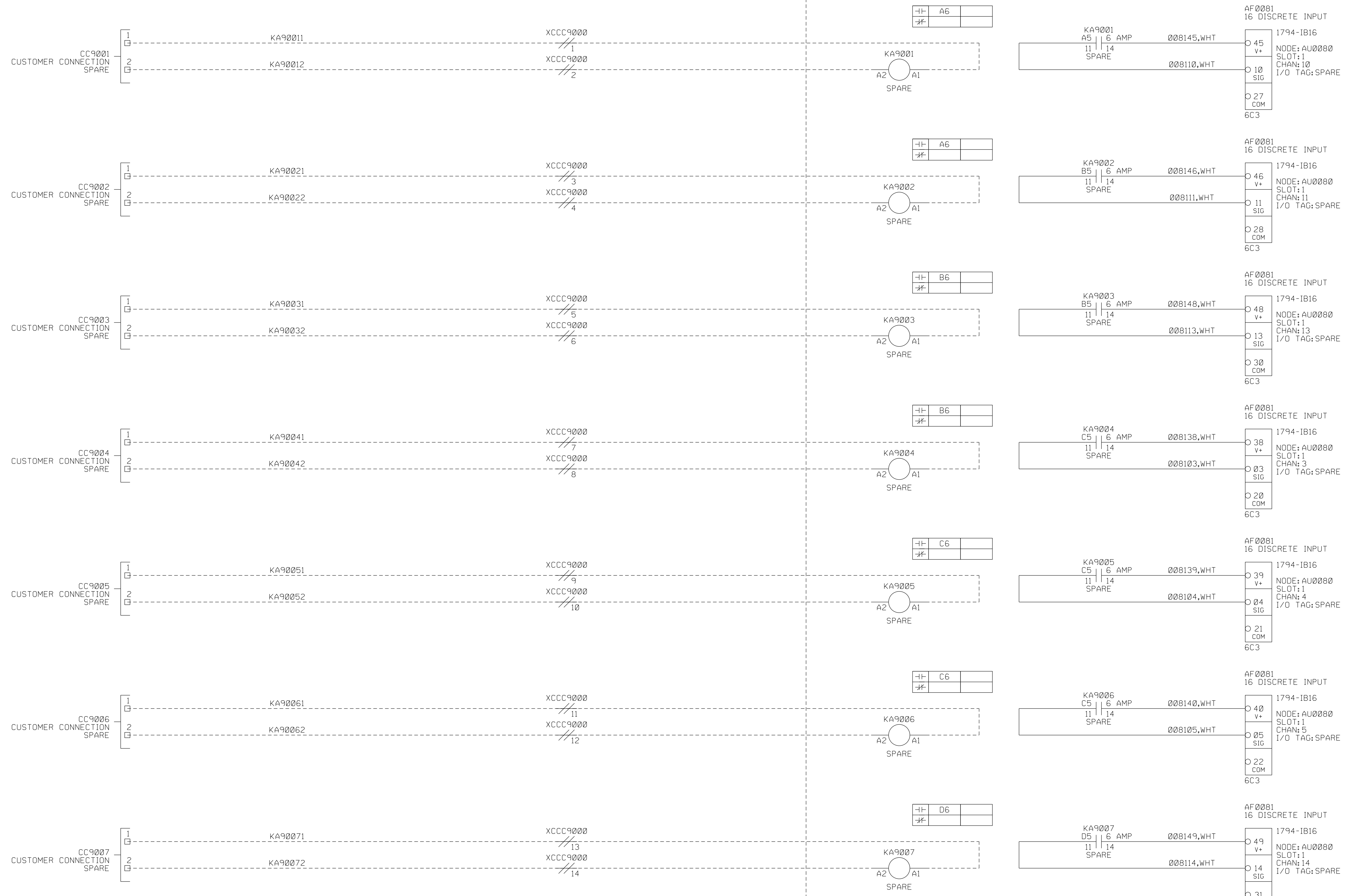
DWG REV B	SHT REV B
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SWBNO-1

TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



CUSTOMER
 SWBNO-1
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 CARROLLTON POWER PLANT TURBINE 7
 DRAWING TITLE
 TITAN 250 - GENERATOR SET
 ELECTRICAL LOOP SCHEMATIC
 CUSTOMER DRY CONTACTS

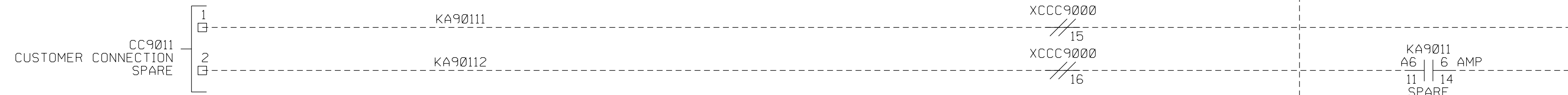
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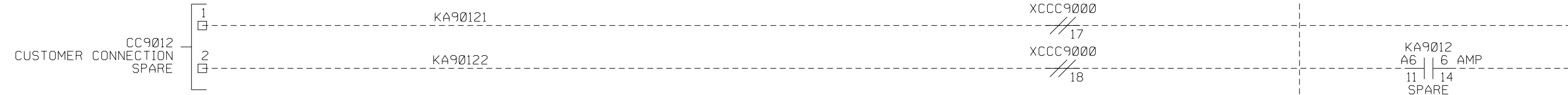
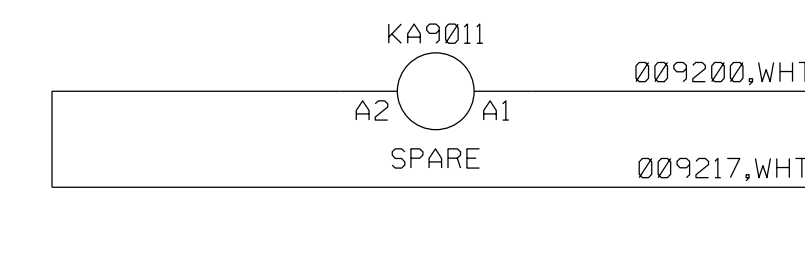
TURBINE BOX (JB70)

NOTE: SEE LEGEND SHEET FOR GENERAL AND FLAG NOTES.



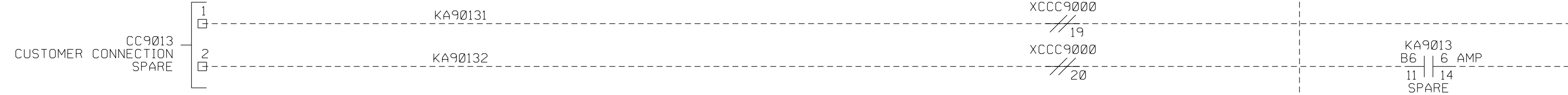
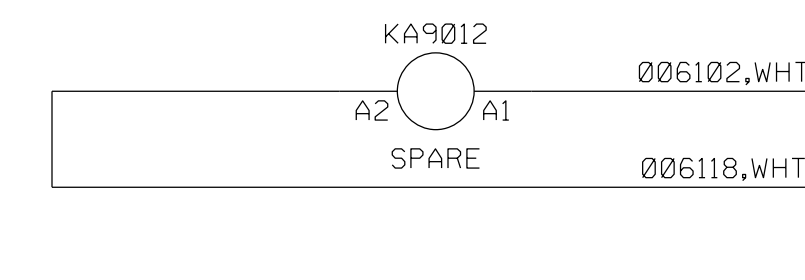
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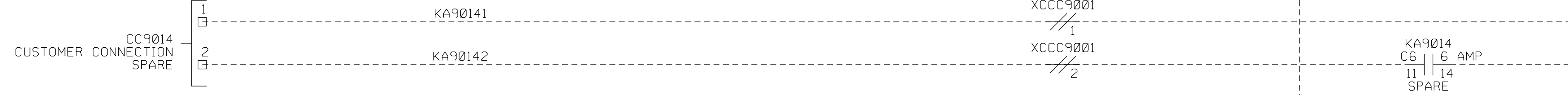
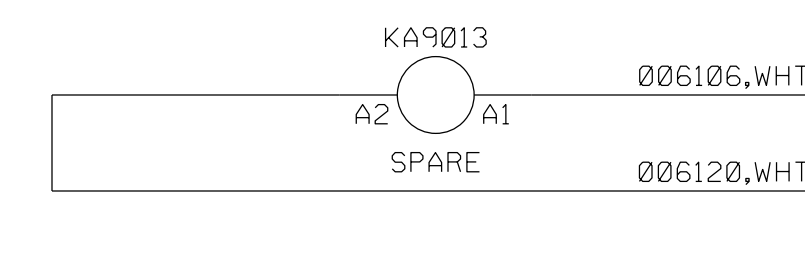
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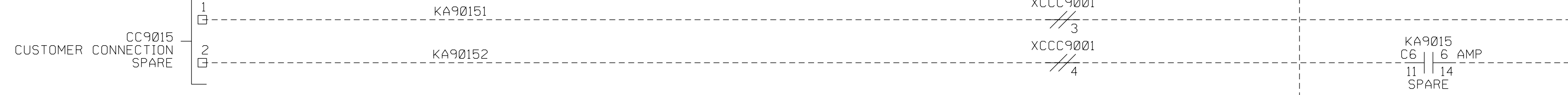
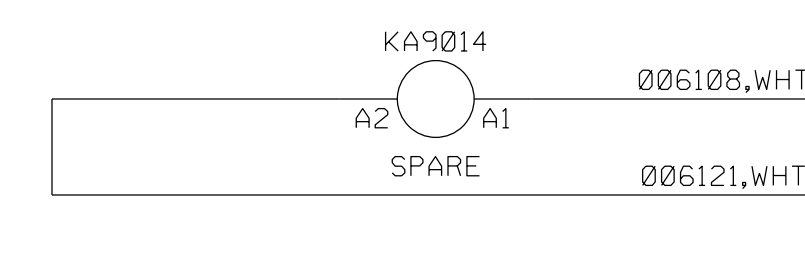
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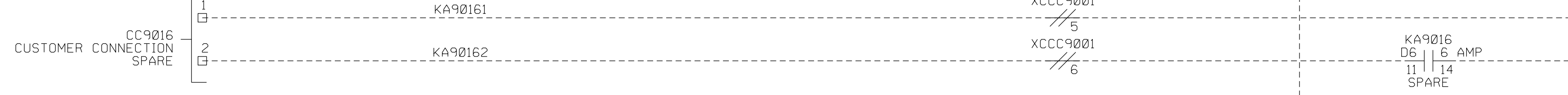
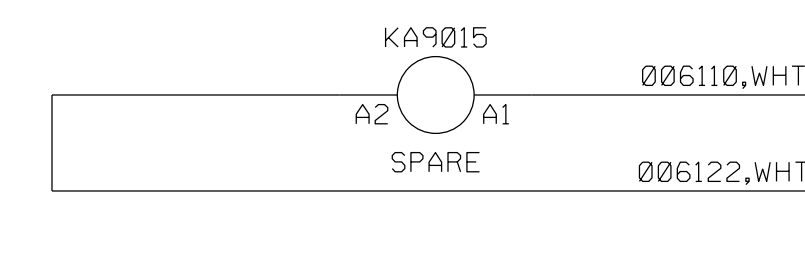
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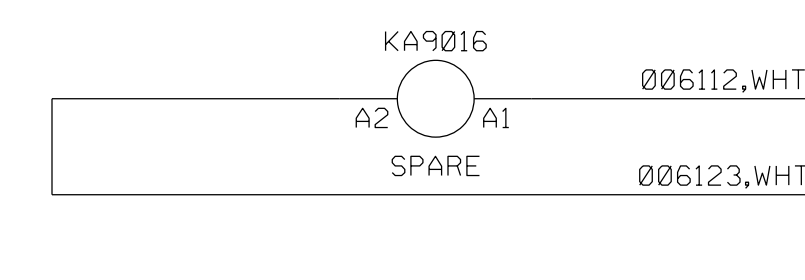
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SLOT: 1
CHAN: 6
I/O TAG: SPARE



CUSTOMER
SWBNO-1
SEWERAGE & WATER BOARD OF NEW ORLEANS
CARROLLTON POWER PLANT TURBINE 7
DRAWING TITLE
TITAN 250 - GENERATOR SET
ELECTRICAL LOOP SCHEMATIC
CUSTOMER DRY CONTACTS

Solar Turbines
A Caterpillar Company

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REVISION HISTORY			
REV	DESCRIPTION	DATE	M.I. DESIGNER
A	INITIAL RELEASE	08-09-22	L. ACOSTA
B	REVISED PER CUSTOMER REQUEST	11-29-22	R. CHANG

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REVISE AND RESUBMIT	_____	<input type="checkbox"/>
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B. HALL	7/17/23
JACOBS	Date

SYMBOL EXAMPLES	
	DENOTES EXTERNAL CONNECTION POINT
	DENOTES REVISION
	CUSTOM FEATURE DESIGN REQUIREMENT. DEFINITION OR DIMENSION MAY CHANGE.
	INDICATES LOCATION AS SHEET AND VERTICAL/HORIZONTAL ZONE.

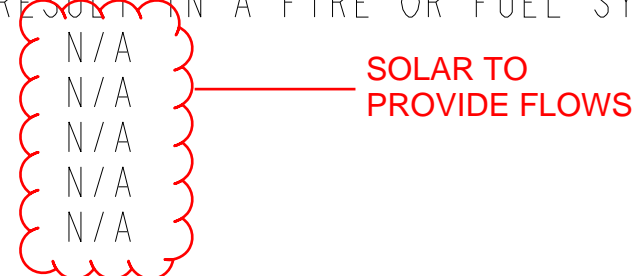
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G. PAWLOWSKI	11-29-22	DRAWING TITLE	
PROJECT ENGR	DATE	TITAN 250S GENERATOR SET MECHANICAL INTERFACE DRAWING COVER SHEET	
N/A	N/A	Solar Turbines	
ANCILLARY ENGR.	DATE	A Caterpillar Company	
J. ZADA	11-29-22	DRAWING NO.	SIZE
ENCLOSURE ENGR	DATE	4F491-149956	E
A. BADAWI	11-29-22	REV	B
PACKAGE ENGR	DATE	SH	1 OF 52
L. FINK	11-29-22	CAGE CODE	
HYDRO-MECH ENGR	DATE	66195	
H. PANG	11-29-22	RELEASED BY	
FRAME ENGR	DATE	Released BS	
T. VU	11-29-22	THIS COPYRIGHTED WORK AND THE INFORMATION HEREIN IS PROPRIETARY TO CATERPILLAR INC., SOLAR TURBINES INCORPORATED, AND/OR SUBSIDIARIES OF EITHER, WITHOUT EXPRESS WRITTEN PERMISSION FROM CATERPILLAR INC. OR SOLAR TURBINES INCORPORATED, ANY COPYING, DISCLOSURE, OR USE EXCEPT THAT FOR WHICH IT IS LOANED, IS PROHIBITED.	

13.8 **NOTICE:**
LIQUID FUEL DRAIN - AFTER THERE IS A TRANSFER FROM LIQUID TO GAS FUEL OR AFTER THE UNIT IS SHUTDOWN THE LIQUID FUEL LINES ARE PURGED. AS A RESULT OF THIS PURGE THERE IS A DISCHARGE VIA THIS LIQUID FUEL LINE CONSISTING OF LIQUID FUEL, PCD AIR AND WATER.

THE CUSTOMER IS RESPONSIBLE FOR CONNECTION TO A HAZARDOUS WASTE HANDLING SYSTEM TO SAFELY RECEIVE AND DISPOSE OF THIS MATERIAL. CONNECTION FROM PACKAGE SKID EDGE SHALL CONTINUOUSLY SLOPE DOWN WITHOUT TRAPS TO THE COLLECTION CONTAINER OR LIQUID WASTE DRAIN SYSTEM. THE DRAIN CONNECTION SHOULD BE SIZED TO PRODUCE NO BACK PRESSURE AT THE FLOW LISTED. TO PREVENT OVERFLOW, IT IS RECOMMENDED THAT THE WASTE SYSTEM BE EQUIPPED WITH EITHER AN AUTOMATIC DRAIN OR A LEVEL SWITCH. INSTALLATION OF A FLAME ARRESTOR IS ALSO RECOMMENDED FOR THE VENT LINE.

TABLE BELOW SHOWS MAXIMUM VALUES FOR USE IN SYSTEM DESIGN. THESE VALUES REPRESENT A SINGLE TRANSIENT EVENT SUCH AS LIQUID SHUTDOWN OR FUEL TRANSFER. ENSURE THAT THE WASTE SYSTEM IS PROPERLY SIZED TO ACCOMMODATE MANY MORE EVENTS.

CAUTION:
AVOID ANY BACK PRESSURE OR CLOGGING IN THE DRAIN SYSTEM. BACKPRESSURE MAY CAUSE ACCUMULATION OF COMBUSTIBLE LIQUIDS IN THE ENGINE AND COULD RESULT IN A FIRE OR FUEL SYSTEM DAMAGE.
PCD AIR DISCHARGE VOLUME: LIQUIDS (SoLoNoX) N/A
DISCHARGE TEMPERATURE: AIR N/A
DISCHARGE DURATION: LIQUID N/A
DISCHARGE DURATION: AIR FLOW N/A



SOLAR TO PROVIDE FLOWS

13.9 OIL TANK DRAIN - THE TANK DRAIN MUST BE FITTED WITH A MANUAL VALVE BEFORE THE TANK IS FILLED. IT IS RECOMMENDED THAT THE VALVE BE OF THE LOCKING TYPE AND HAVE A PLUG INSTALLED IN THE OPEN END TO AVOID ACCIDENTAL SPILLS. THIS DRAIN IS USED TO EMPTY THE TANK WHEN NEEDED, AND NORMALLY IS NOT CONNECTED TO A DRAIN SYSTEM.

13.10 **CAUTION:**
DRIP PAN DRAIN - THESE DRAINS MUST BE FITTED WITH MANUAL VALVES, WHICH MUST BE CLOSED DURING TURBINE OPERATION. THIS IS TO PREVENT THE ESCAPE OF THE FIRE SYSTEM AGENT IN CASE OF A FIRE SYSTEM DISCHARGE. THE COLLECTED LIQUIDS IN THESE DRAINS MAY CONSIST OF WATER, LIQUID FUEL (IF USED), LUBE OIL AND ENGINE CLEANING SOLUTIONS. THE AMOUNT OF LIQUID CAN VARY FROM A FEW DROPS TO SEVERAL HUNDRED GALLONS (LITERS) DEPENDING ON THE SOURCE AND CAUSE OF THE LEAK. AVOID CONNECTION TO ANY CLOSED DRAIN SYSTEM; ANY BACK PRESSURE AT THESE DRAINS WILL VENT BACK INTO THE ENCLOSURE CREATING A HAZARDOUS ENVIRONMENT.

13.11 OIL COOLER VENT - THE AIR/OIL COOLER VENT PORT IS EQUIPPED WITH AN ORIFICE WHICH SHOULD BE TUBED BACK TO THE OIL TANK. THIS ORIFICE ALLOWS THE INITIAL AIR, TRAPPED IN THE SYSTEM AT THE STARTUP, TO VENT AND DRAINS THE OIL FROM THE EXTERNAL COOLER LINES BACK TO THE TANK AFTER SHUTDOWN.

13.12 LUBE OIL FILTER DRAIN - THIS DRAIN IS PROVIDED WITH A HAND VALVE INSIDE OF THE SKID. A PLUG MUST BE INSTALLED IN THE DRAIN OUTLET TO AVOID ACCIDENTAL SPILLAGE. THIS IS A MAINTENANCE DRAIN AND NORMALLY NOT CONNECTED TO A DRAIN SYSTEM, BUT MAY BE USED AS A LOW POINT DRAIN SYSTEM.

13.13 NOTE NOT USED

13.14 NOTE NOT USED

13.15 NOTE NOT USED

13.16 WATER PURGE - DRAIN FROM THE WATER PURGE MODULE FOR DUMPING DE-IONIZED WATER UNTIL IT IS CLEAN ENOUGH TO PASS ON TO THE PACKAGE. THIS MAY FLOW UP TO 15 GPM (57 LPM) FOR 1 MINUTE AND CAN BE PIPED TO A SUITABLE DRAIN SYSTEM.

13.17 **CAUTION:**
COALESCING FUEL FILTER VENT AND DRAIN - THE COALESCING FUEL FILTER IS INSTALLED OFF SKID OF THE TURBINE PACKAGE. THE PURPOSE OF THE COALESCENT FUEL FILTER LEVEL GAGE IS TO INDICATE/ALERT THE USER WHEN THE GAS FUEL CONTAINS UNDESIRE HYDROCARBONS (PER SOLAR SPECIFICATION ES 9-98). UNDESIRE LIQUID HYDROCARBONS MAY DAMAGE THE ENGINE.

THE FILTER MAY OR MAY NOT CONTAIN A PURGE AND VENT VALVE AS WELL AS A DRAIN VALVE. ALL OF THESE VALVES MUST REMAIN CLOSED DURING PACKAGE OPERATION. THE OPERATOR SHOULD PERIODICALLY CHECK THE LIQUID LEVEL GAGE ON THE SIDE OF THE COALESCING FILTER. IF LIQUIDS ARE PRESENT, THIS IS A NON-NORMAL OCCURRENCE, AND THE OPERATOR SHOULD IMMEDIATELY INVESTIGATE AND CORRECT THE PROBLEM.

THE RECOMMENDED PROCEDURE TO DRAIN THE COALESCING FILTER:
1. SHUT OFF THE FUEL SUPPLY UPSTREAM OF THE COALESCING FILTER (LOCK OUT AND TAG)
2. OPEN THE VENT VALVE TO BLEED DOWN THE GAS PRESSURE
3. OPEN THE DRAIN VALVE TO DRAIN AWAY THE LIQUID TO A DRAINAGE SYSTEM SUITABLE FOR HAZARDOUS HYDROCARBONS
4. CLOSE BOTH VENT AND DRAIN VALVES. THE PURGE VALVE IS PROVIDED IN CASE THE OPERATOR WISHES TO BLOW DOWN THE SYSTEM WITH AIR OR NITROGEN PRIOR TO OPENING THE FUEL SYSTEM (FOR INSTANCE, TO CHANGE THE FILTER ELEMENT) THE DRAIN VALVE SHOULD BE PLUGGED AND NOT CONNECTED TO ANY OTHER PACKAGE DRAIN SYSTEMS.

13.18 THIS GAS TURBINE PACKAGE IS TO BE INSTALLED IN A NON-HAZARDOUS LOCATION. THE AREA AROUND THE GAS TURBINE PACKAGE SHALL BE SUCH THAT A HAZARDOUS EXPLOSIVE ATMOSPHERE CAN NOT FORM AND EXPOSE THE GAS TURBINE PACKAGE TO A FLAMMABLE EXPLOSIVE ATMOSPHERE. THE VENTILATION AIR ENTERING THE GAS TURBINE HOOD (ENCLOSURE), AND ENGINE AIR ENTERING THE GAS TURBINE ENGINE SHALL BE TAKEN FROM A NON HAZARDOUS LOCATION. IN CASE OF INDOOR INSTALLATION, VENTILATION EXHAUST AIR MUST BE DUCTED OUTSIDE THE BUILDING.

RECOMPRESSION SYSTEM

14.0 NOTE NOT USED

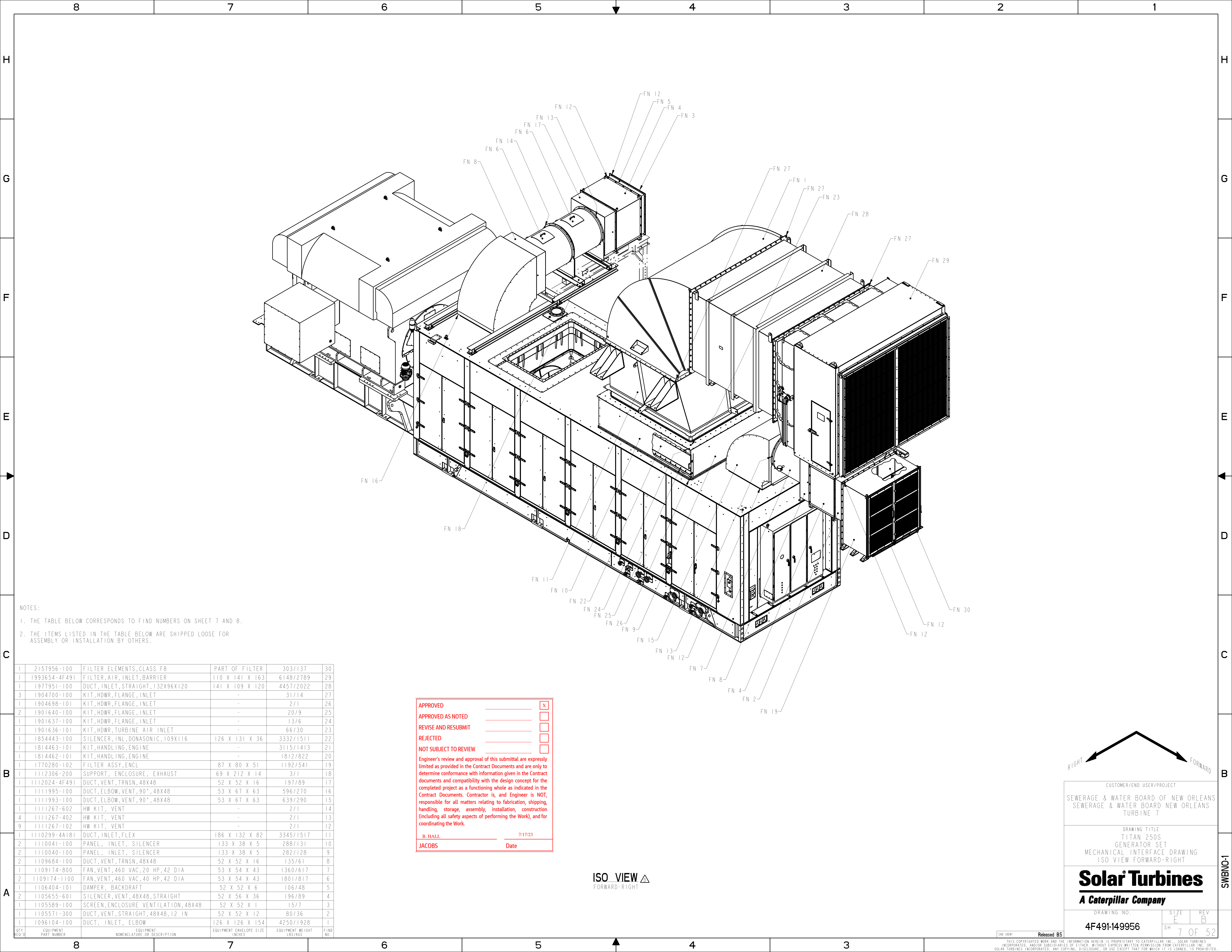
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APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>
Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.		
B. HALL	7/17/23	
JACOBS	Date	

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
DRAWING NOTES

Solar Turbines
A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	6 OF 52



NOTES:

1. THE TABLE BELOW CORRESPONDS TO FIND NUMBERS ON SHEET 7 AND 8.
2. THE ITEMS LISTED IN THE TABLE BELOW ARE SHIPPED LOOSE FOR ASSEMBLY OR INSTALLATION BY OTHERS.

QTY	EQUIPMENT PART NUMBER	EQUIPMENT NOMENCLATURE OR DESCRIPTION	EQUIPMENT ENVELOPE SIZE INCHES	EQUIPMENT WEIGHT LBS/KGS	FIND NO.
1	2157956-100	FILTER ELEMENTS, CLASS F8	PART OF FILTER	303/137	30
1	1993654-4F491	FILTER, AIR, INLET, BARRIER	110 X 141 X 163	6148/2789	29
1	1977951-100	DUCT, INLET, STRAIGHT, 132X96X120	141 X 109 X 120	4457/2022	28
3	1904700-100	KIT, HDWR, FLANGE, INLET	-	31/14	27
1	1904698-101	KIT, HDWR, FLANGE, INLET	-	2/1	26
2	1901640-100	KIT, HDWR, FLANGE, INLET	-	20/9	25
1	1901637-100	KIT, HDWR, FLANGE, INLET	-	13/6	24
1	1901636-101	KIT, HDWR, TURBINE AIR INLET	-	66/30	23
1	1854443-100	SILENCER, INL, DONASONIC, 109X116	126 X 131 X 36	3332/1511	22
1	1814463-101	KIT, HANDLING, ENGINE	-	3115/1413	21
1	1814462-101	KIT, HANDLING, ENGINE	-	1812/822	20
1	1770280-102	FILTER ASSY, ENCL	87 X 80 X 51	1192/541	19
1	1112306-200	SUPPORT, ENCLOSURE, EXHAUST	69 X 212 X 14	3/1	18
1	1112024-4F491	DUCT, VENT, TRNSN, 48X48	52 X 52 X 16	197/89	17
1	1111995-100	DUCT, ELBOW, VENT, 90°, 48X48	53 X 67 X 63	596/270	16
1	1111993-100	DUCT, ELBOW, VENT, 90°, 48X48	53 X 67 X 63	639/290	15
1	1111267-602	HW KIT, VENT	-	2/1	14
4	1111267-402	HW KIT, VENT	-	2/1	13
9	1111267-102	HW KIT, VENT	-	2/1	12
1	1110299-4A181	DUCT, INLET, FLEX	186 X 132 X 82	3345/1517	11
2	1110041-100	PANEL, INLET, SILENCER	133 X 38 X 5	288/131	10
2	1110040-100	PANEL, INLET, SILENCER	133 X 38 X 5	282/128	9
2	1109684-100	DUCT, VENT, TRNSN, 48X48	52 X 52 X 16	135/61	8
1	1109174-800	FAN, VENT, 460 VAC, 20 HP, 42 DIA	53 X 54 X 43	1360/617	7
2	1109174-1100	FAN, VENT, 460 VAC, 40 HP, 42 DIA	53 X 54 X 43	1801/817	6
1	1106404-101	DAMPER, BACKDRAFT	52 X 52 X 6	106/48	5
2	1105655-601	SILENCER, VENT, 48X48, STRAIGHT	52 X 56 X 36	196/89	4
1	1105589-100	SCREEN, ENCLOSURE VENTILATION, 48X48	52 X 52 X 1	15/7	3
1	1105571-300	DUCT, INLET, STRAIGHT, 48X48, 12 IN	52 X 52 X 12	80/36	2
1	1096104-100	DUCT, INLET, ELBOW	126 X 126 X 154	4250/1928	1

APPROVED X

APPROVED AS NOTED

REVISE AND RESUBMIT

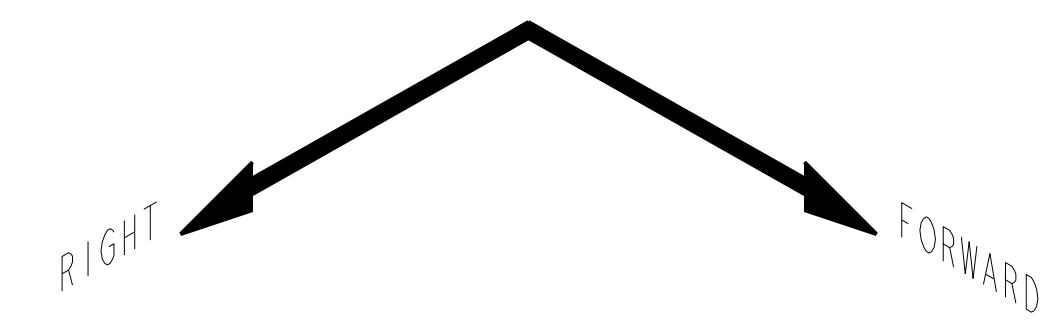
REJECTED

NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date

ISO VIEW
FORWARD-RIGHT



CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

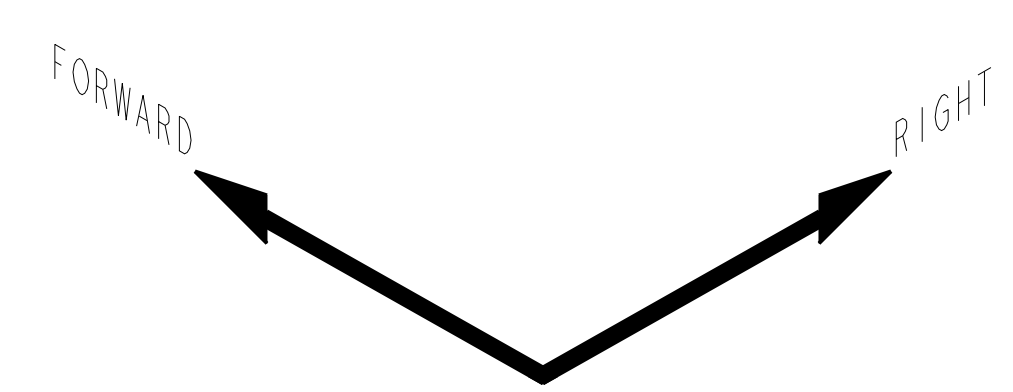
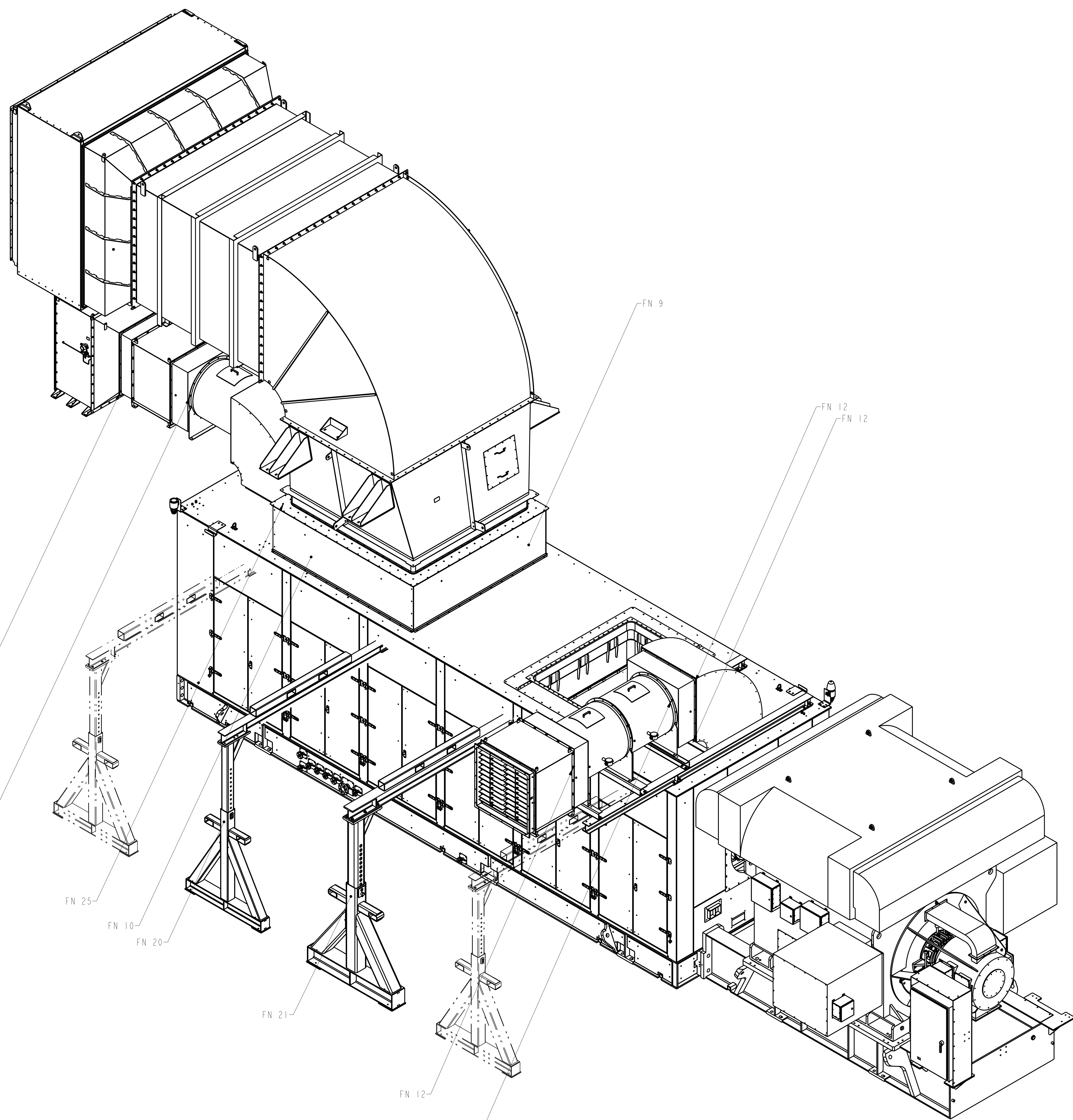
DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
ISO VIEW FORWARD-RIGHT

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E B
 REV 7 OF 52

8 7 6 5 4 3 2 1

H G F E D C B A



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date

ISO VIEW
 AFT-LEFT

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 ISO VIEW AFT-LEFT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	8 OF 52

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8 7 6 5 4 3

H G F E D C B A SWENO-1

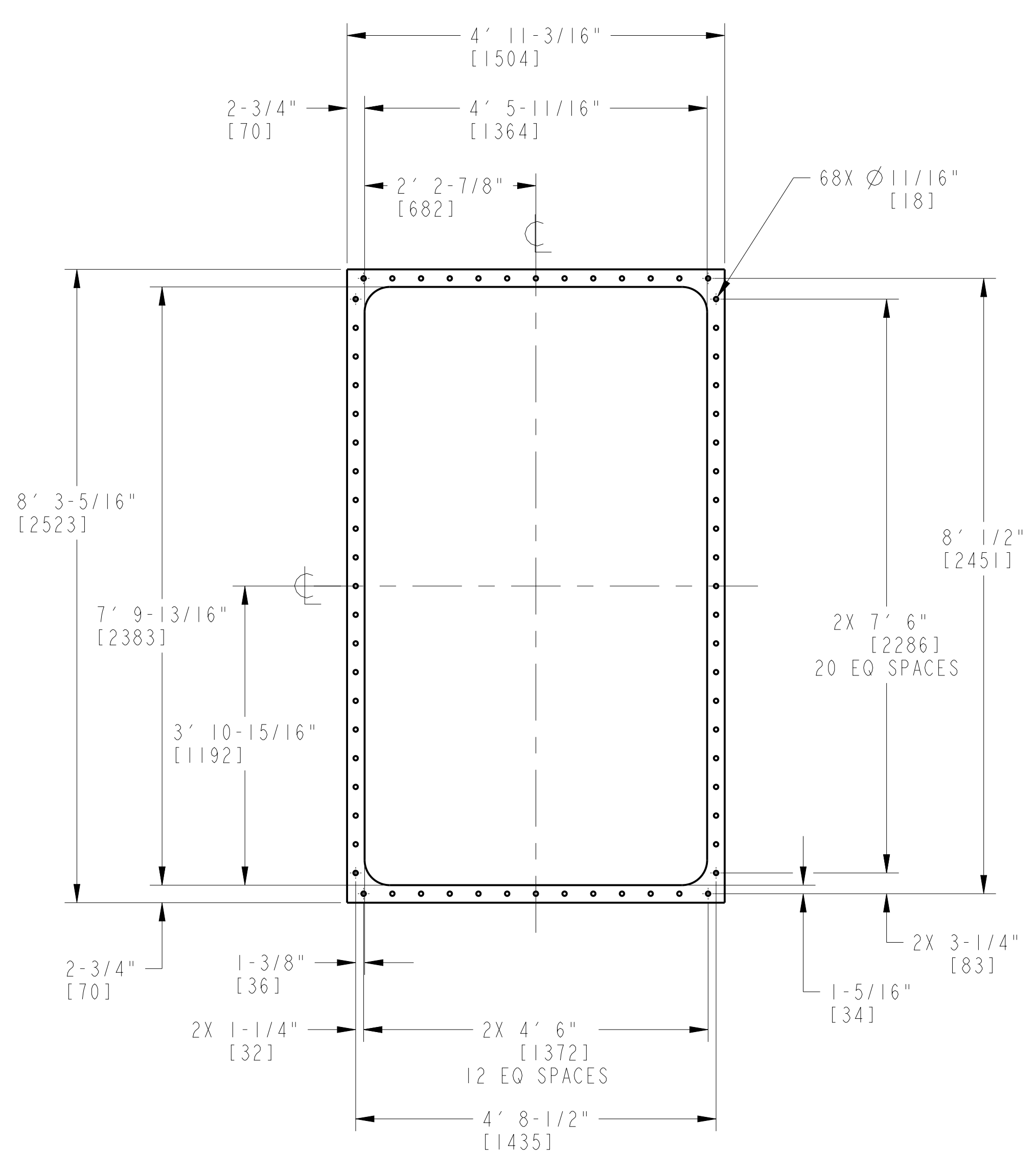
APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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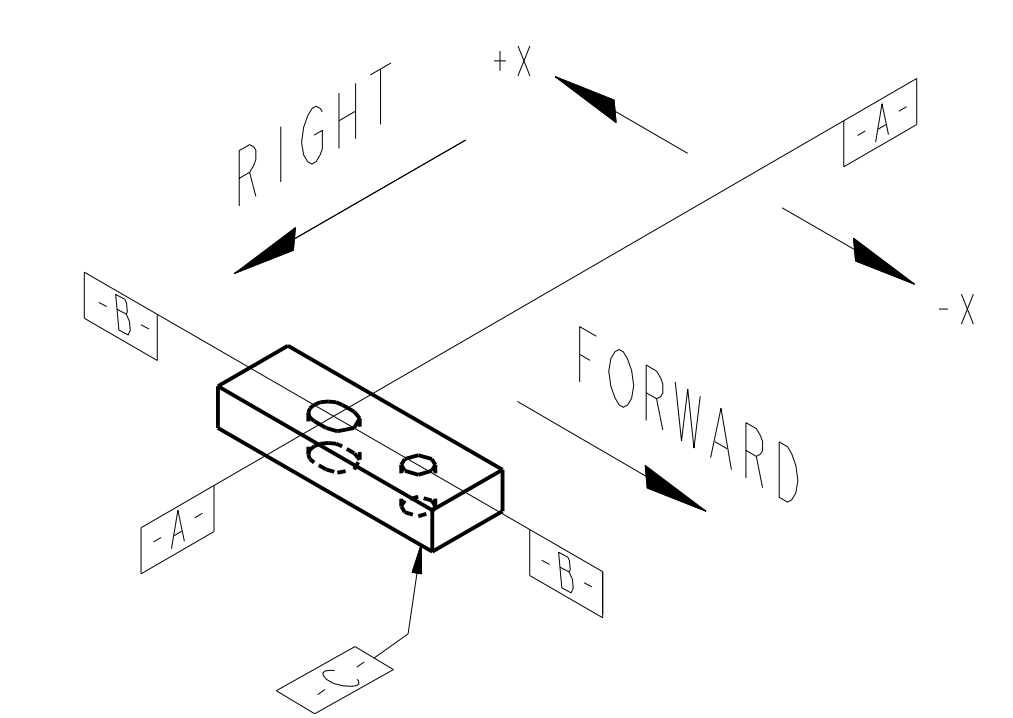
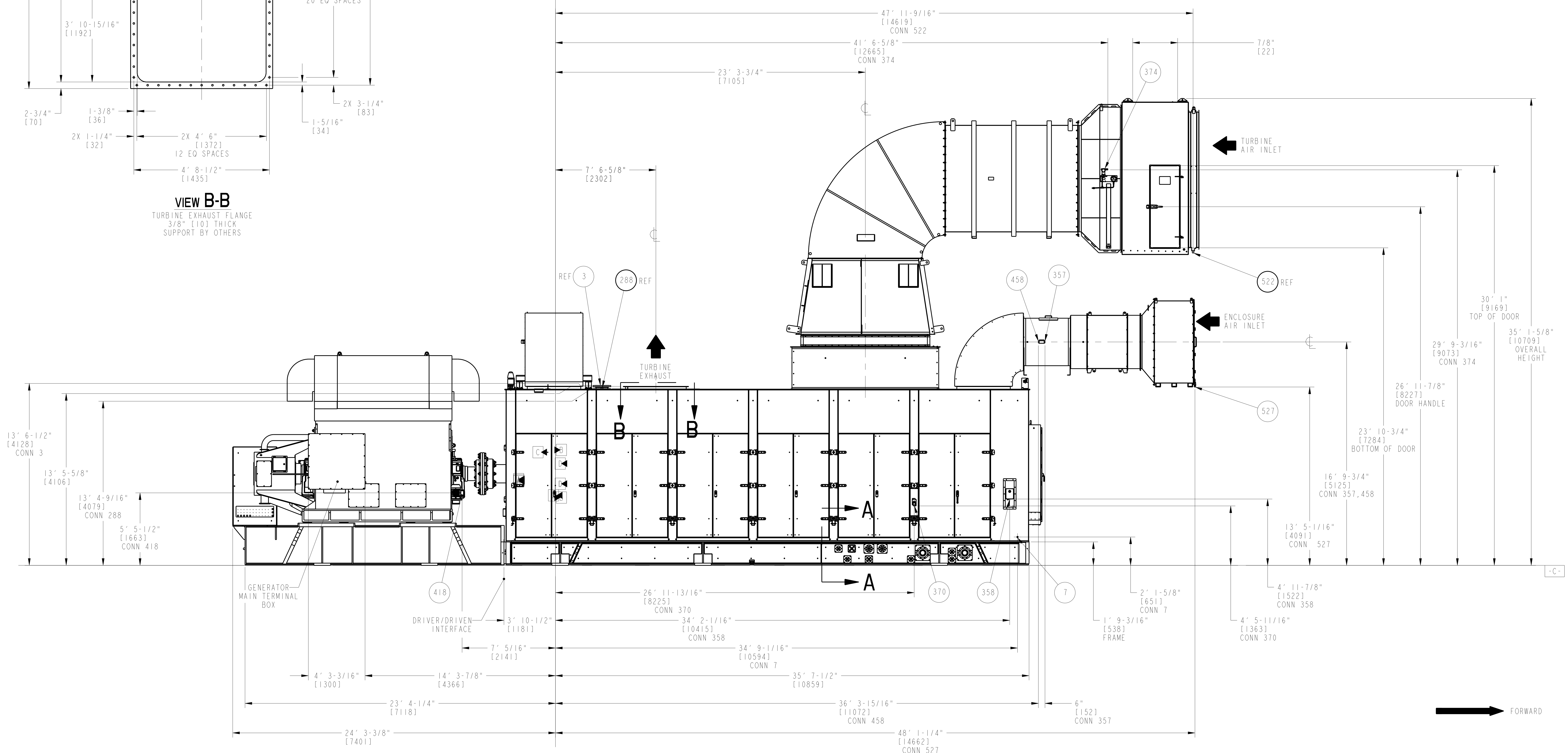
B. HALL 7/17/23
 JACOBS Date

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	Y DIMENSION SEE SHEET 9
7	LUBE OIL COOLER VENT	1/2" NPT FEMALE	SEE SHEET 12
357	AC VOLTS, ENCLOSURE VENT FAN	1 1/4" NPT FEMALE	SEE SHEET 11
358	AC VOLTS, ENCLOSURE LIGHTING	25 MM	-1-7/16" [-36]
370	AC VOLTS, POWER CABLE	M25 CABLE GLAND	-7/8" [-22]
374	DC VOLTS, TURBINE AIR INLET FILTER ANALOG I-O	1/2" NPT FEMALE	SEE SHEET 12
418	AC VOLTS, GENERATOR JACKING LUBE OIL PUMP MOTOR	(SKID) RGS-4 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 3/4" NPT FEMALE	SEE SHEET 11
458	AC VOLTS, ENCLOSURE VENT FAN SPACE HEATER	1 1/4" NPT FEMALE	SEE SHEET 11
527	ENCLOSURE VENT FILTER DRAIN	1" TUBE	SEE SHEET 12



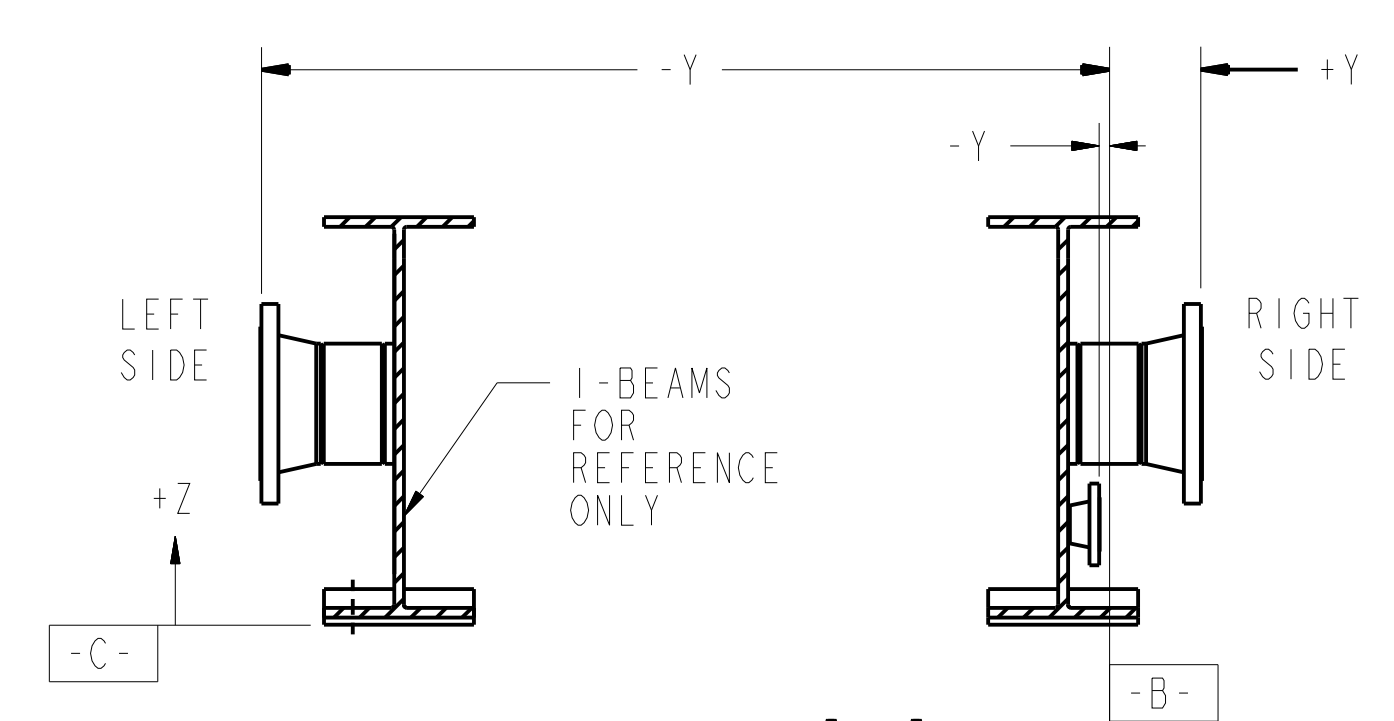
VIEW B-B
TURBINE EXHAUST FLANGE
3/8" [10] THICK
SUPPORT BY OTHERS



- A- PACKAGE TIE-DOWN SLOT
- B- PACKAGE TIE-DOWN SLOT
- C- BOTTOM OF TIE-DOWN PAD
- D- TOP OF BOLLARD

DATUM PLANE ORIENTATION DETAIL

RIGHT SIDE ELEVATION



CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
RIGHT SIDE ELEVATION

Solar Turbines
A Caterpillar Company

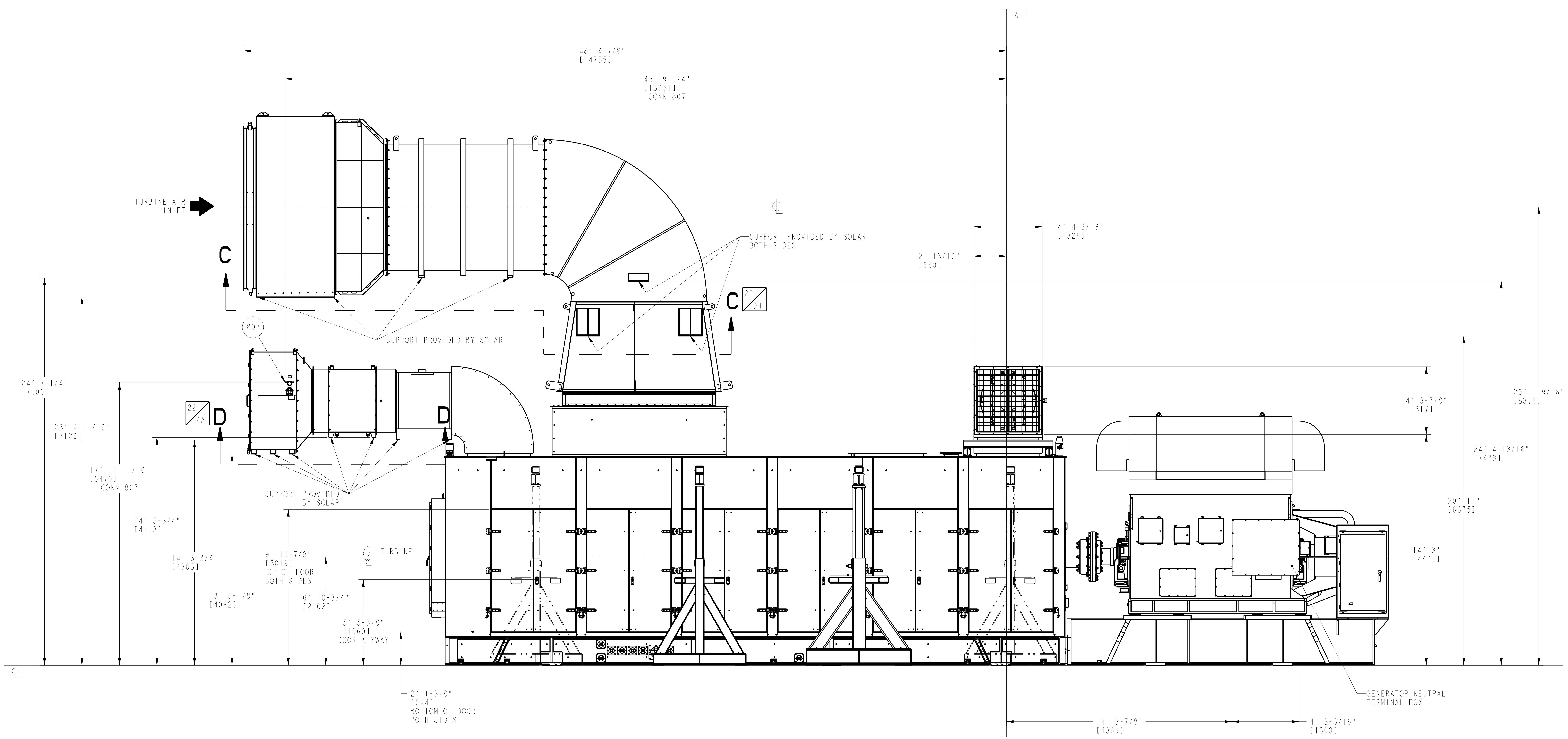
DRAWING NO. 4F491-149956

SIZE E B
REV 9 OF 52

Released B5

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	Y DIMENSION SEE SHEET 9
807	DC VOLTS, ENCLOSURE VENT FILTER DELTA PRESSURE TRANSMITTER	1/2" NPT FEMALE	SEE SHEET 12



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL
Date 7/17/23

JACOBS

LEFT SIDE ELEVATION ▲

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LEFT SIDE ELEVATION

Solar Turbines
A Caterpillar Company

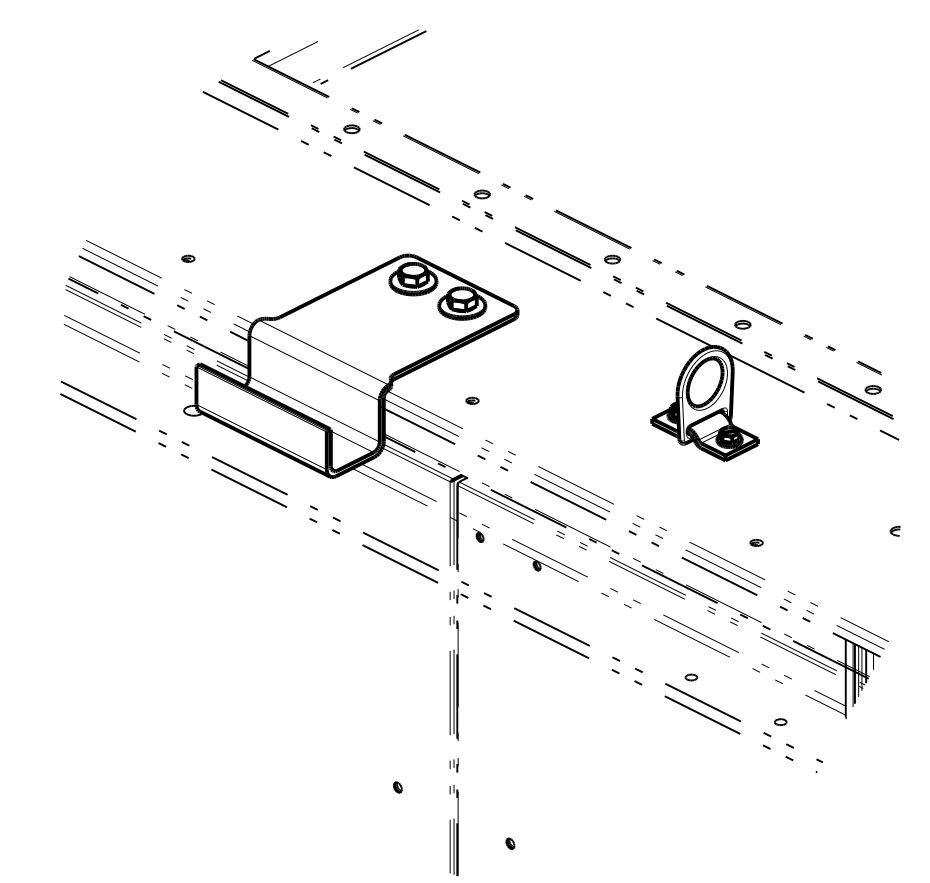
DRAWING NO.
4F491-149956

SIZE
E B

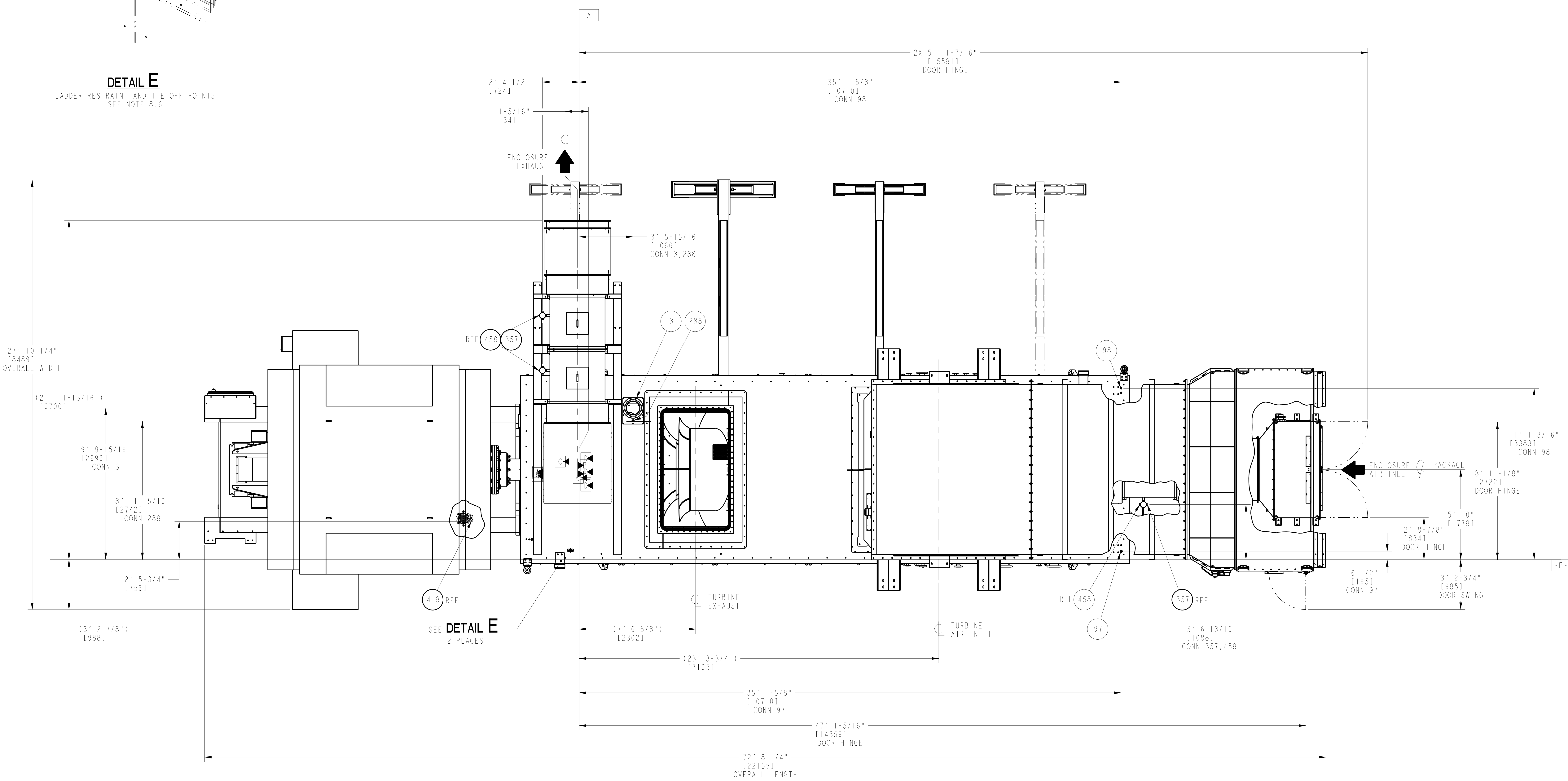
REV
SH 10 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	Z DIMENSION SEE SHEET 9
3	LUBE OIL TANK VENT	10" CLASS 150 RF FLANGE	SEE SHEET 9
97	ENCLOSURE FIRE EXT. MEDIUM INLET - MAIN	1" NPT FEMALE	SEE SHEET 12
98	ENCLOSURE FIRE EXT. MEDIUM INLET - EXTENDED	1/2" NPT FEMALE	SEE SHEET 12
288	LUBE OIL MIST SEPARATOR OIL RETURN	1" NPT FEMALE	SEE SHEET 9



DETAIL E
LADDER RESTRAINT AND TIE OFF POINTS
SEE NOTE 8.6



PLAN VIEW
MAINTENANCE AREA REQUIREMENTS

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
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B. HALL 7/17/23
JACOBS Date

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
PLAN VIEW

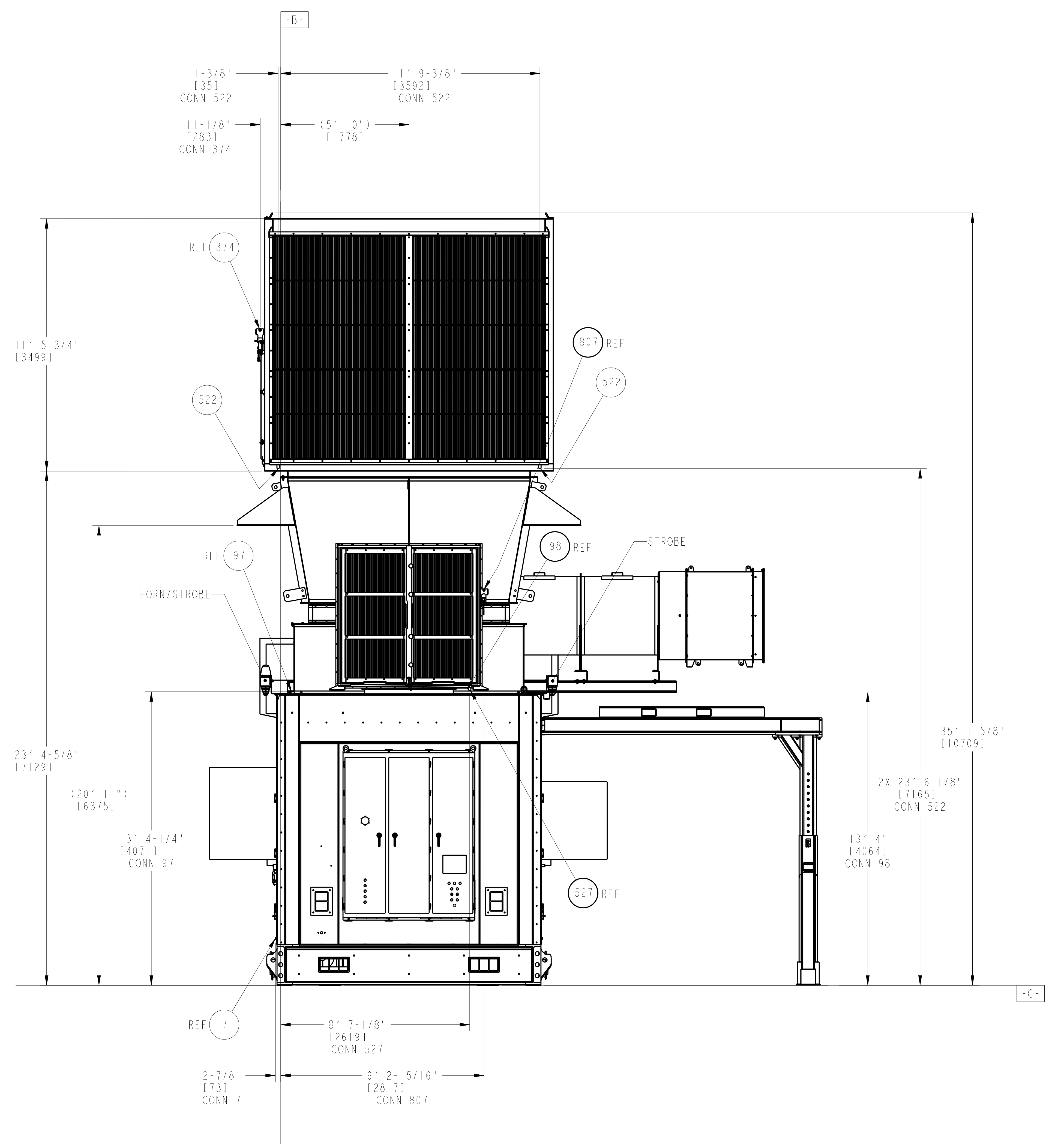
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
SIZE E
REV B
SH 11 OF 52

8 7 6 5 4 3 2 1

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	X DIMENSION SEE SHEET 9
522	AIR INLET FILTER DRAIN (2 PLACES)	1" TUBE	SEE SHEET 9



FORWARD END ELEVATION Δ

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 FORWARD END ELEVATION

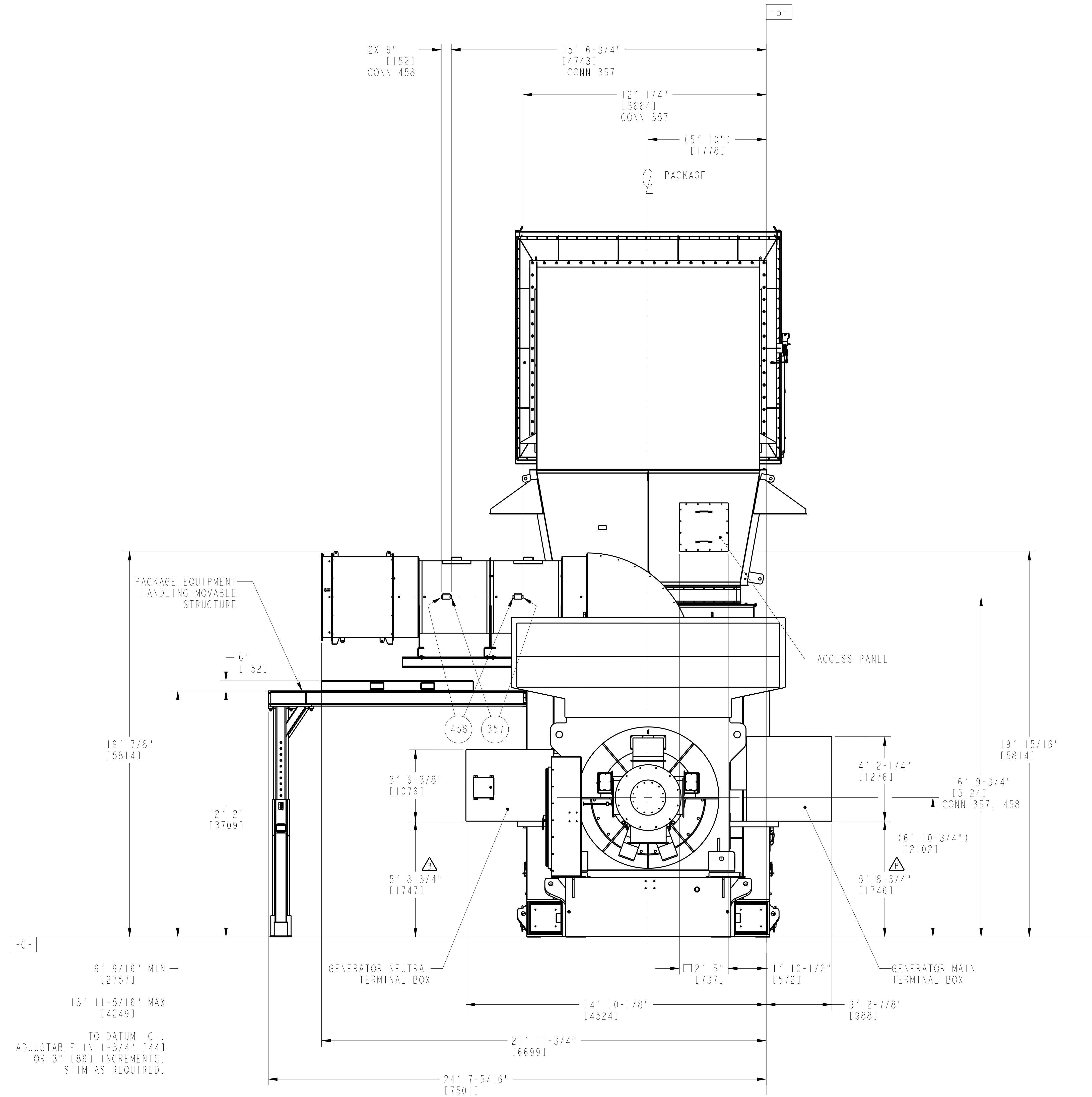
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956

SIZE	REV
E	B
SH	12 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	X DIMENSION SEE SHEET 9
357	AC VOLTS, ENCLOSURE VENT FAN (2 PLACES)	1 1/4" NPT FEMALE	SEE SHEET 11
458	AC VOLTS, ENCLOSURE VENT FAN SPACE HEATER (2 PLACES)	1 1/4" NPT FEMALE	SEE SHEET 11



AFT END ELEVATION Δ

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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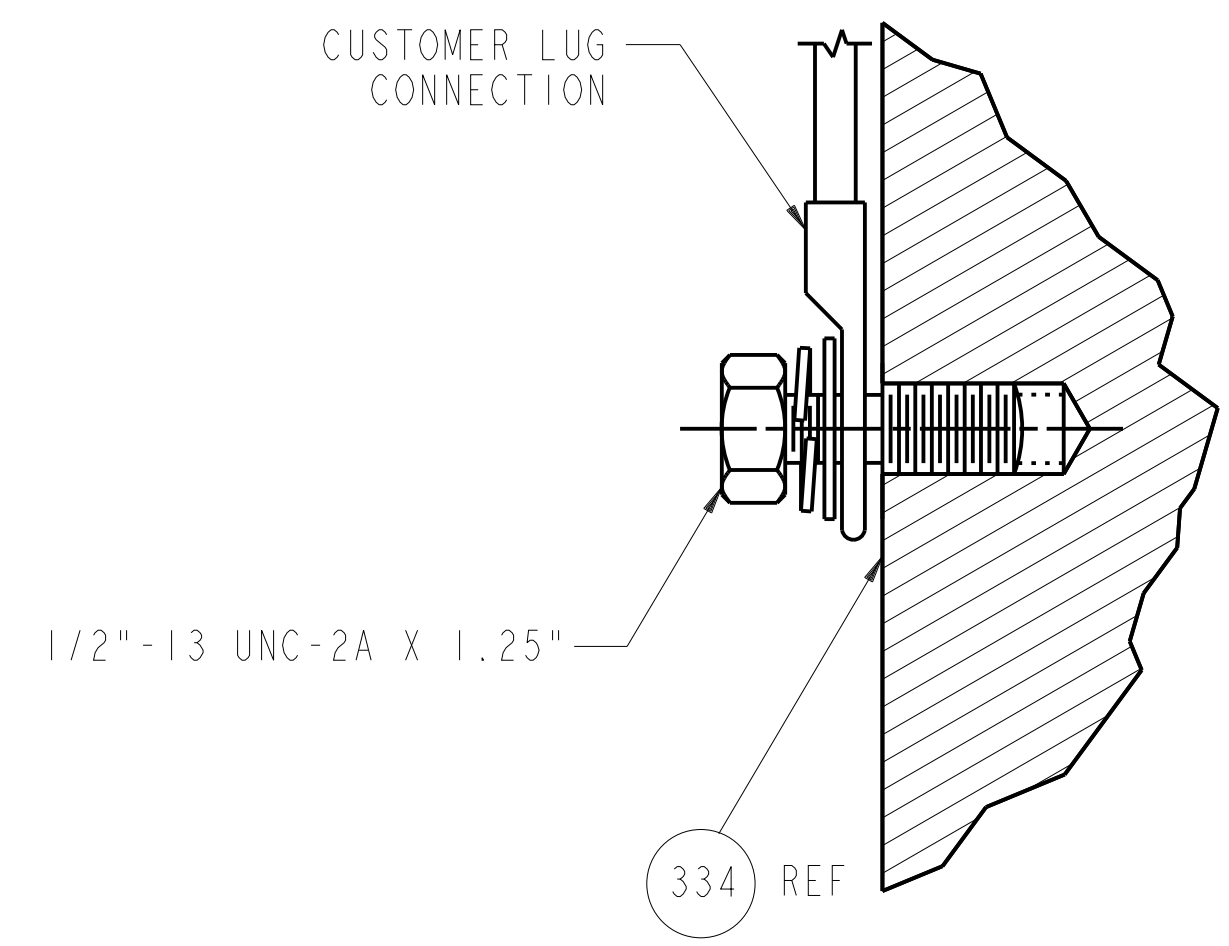
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 AFT END ELEVATION

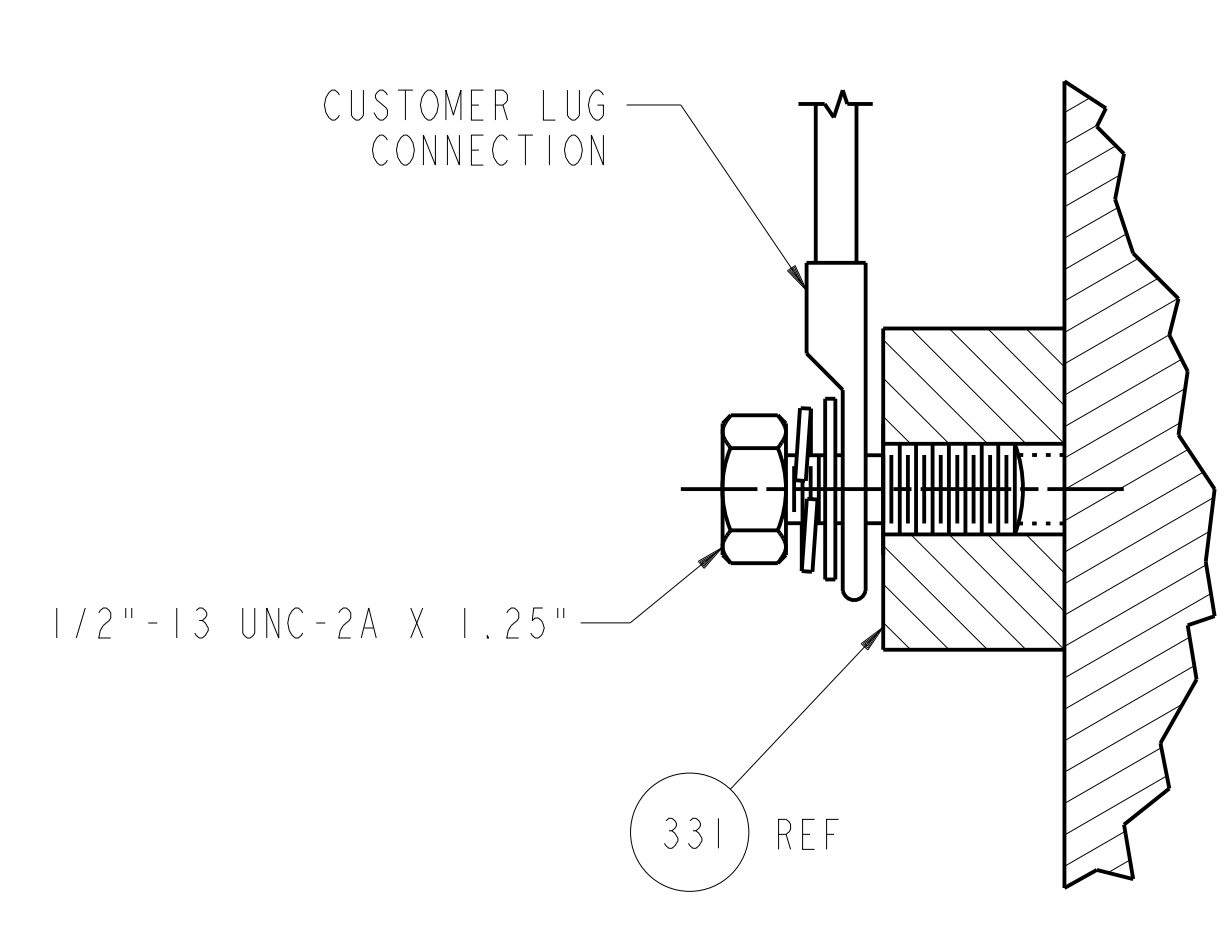
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956

SIZE	REV
E	B
SH	13 OF 52

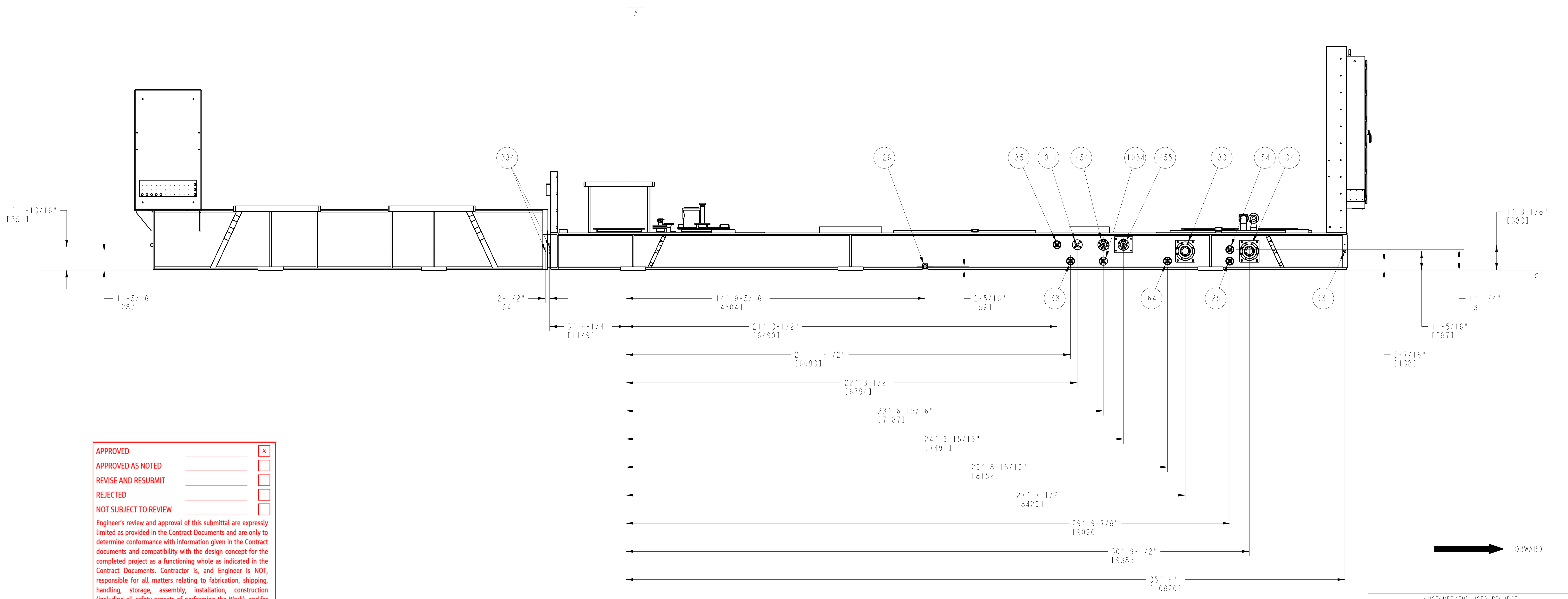


FRAME TO FRAME GROUNDING DETAIL
(TYPICAL)



FRAME GROUNDING
(TYPICAL)

TABLE 1 - CONNECTIONS			
ITEM	DESCRIPTION	SIZE & TYPE	Y DIMENSION SEE SHEET 9
25	LUBE OIL FILTER DRAIN - FILTERED	1" CLASS 150 RF FLANGE	4-15/16" [125]
33	LUBE OIL TO COOLER	6" CLASS 150 RF FLANGE	5-13/16" [148]
34	LUBE OIL FROM COOLER	6" CLASS 150 RF FLANGE	5-13/16" [148]
35	LIQUID FUEL INLET	1" CLASS 150 RF FLANGE	4-15/16" [125]
38	LIQUID FUEL DRAIN	1" CLASS 150 RF FLANGE	4-15/16" [125]
54	LUBE OIL FILTER DRAIN - UNFILTERED	1" CLASS 150 RF FLANGE	4-15/16" [125]
64	LOW POINT DRAIN FROM LUBE OIL HEADER	1" CLASS 150 RF FLANGE	4-15/16" [125]
126	OIL DRAIN FROM DRIP PAN	2" NPT FEMALE	1/2" [13]
331	GROUND, PACKAGE FRAME	1/2"-13 UNC	3-1/2" [89]
334	GROUND, FRAME TO FRAME (2 PLACES)	1/2"-13 UNC	-1'-7" [-483]
454	COOLER PCD INLET	2" CLASS 300 RF FLANGE	5-13/16" [148]
455	PCD TO COOLER OUTLET	2" CLASS 300 RF FLANGE	5-13/16" [148]
1011	PILOT LIQUID FUEL INLET	1" CLASS 1500 RF FLANGE	4-15/16" [125]
1034	OUTLET: PILOT AIR TO LIQUID FUEL MODULE	3/8" TUBE FITTING	4-15/16" [125]



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
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JACOBS _____ Date

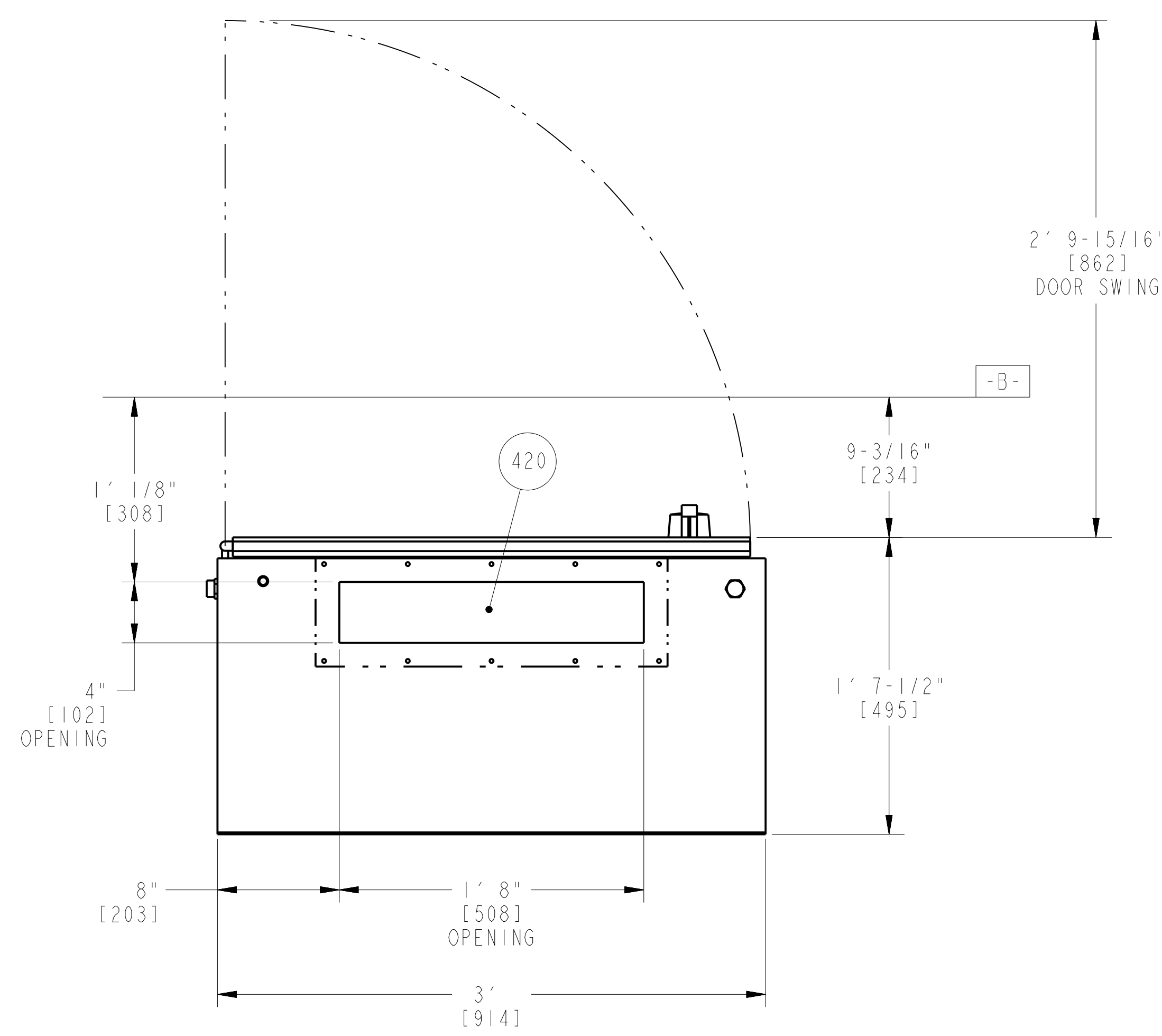
RIGHT SIDE CUSTOMER CONNECTIONS

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
RIGHT SIDE PACKAGE CONNECTIONS

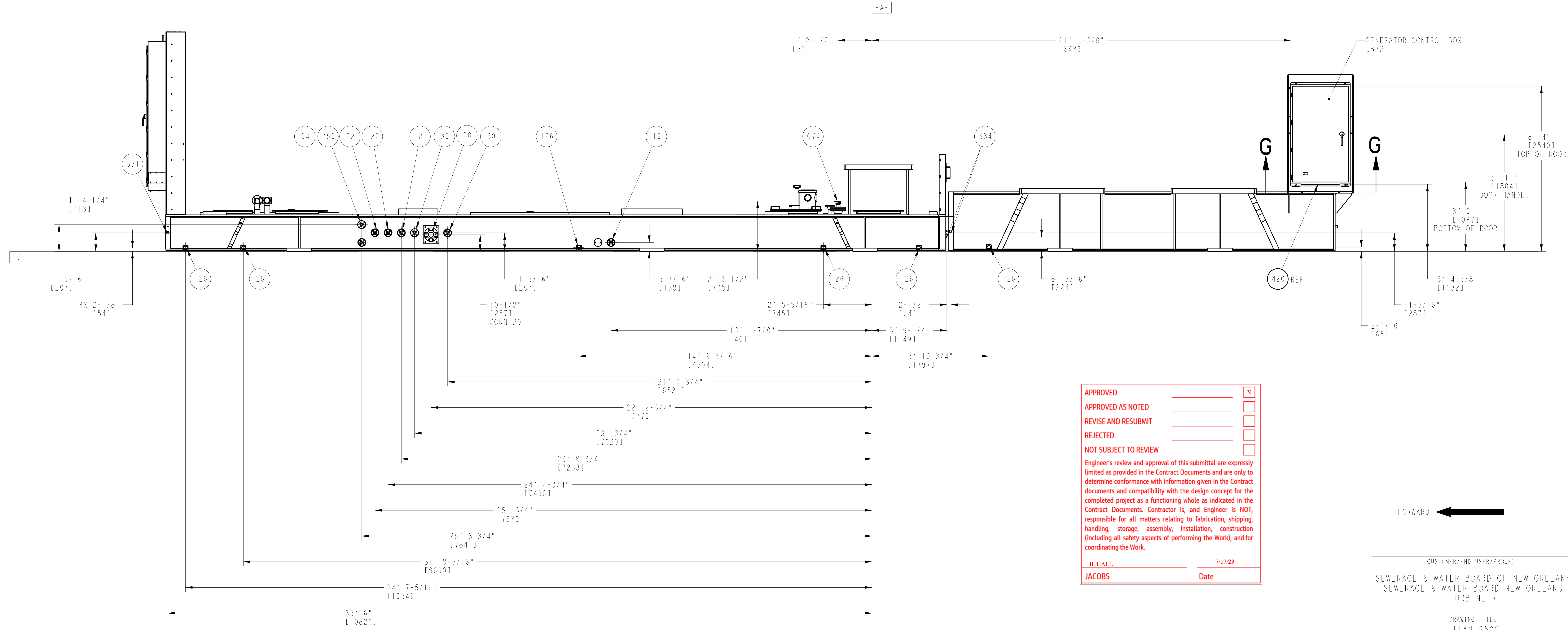
Solar Turbines
A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	14 OF 52



VIEW G-G
GENERATOR CONTROL BOX
JB72

TABLE 1 - CONNECTIONS			
ITEM	DESCRIPTION	SIZE & TYPE	Y DIMENSION SEE SHEET 9
19	ENGINE EXHAUST COLLECTOR AND COMBUSTOR DRAIN	1" CLASS 150 RF FLANGE	+12' 1/16" [-3360]
20	NATURAL GAS FUEL INLET	3" CLASS 300 RF FLANGE	-12' 1/16" [-3360]
22	ENGINE AIR INLET DUCT DRAIN	1" CLASS 150 RF FLANGE	-12' 1/16" [-3360]
26	LUBE OIL TANK DRAIN (2 PLACES)	2" NPT FEMALE	-11' 8-7/16" [-3568]
30	GAS VENT	1" CLASS 150 RF FLANGE	-12' 1/16" [-3360]
36	PACKAGE AIR SUPPLY	1" CLASS 300 RF FLANGE	-12' 1/16" [-3360]
64	LOW POINT DRAIN FROM LUBE OIL HEADER	1" CLASS 150 RF FLANGE	-12' 1/16" [-3360]
121	ON LINE CLEANING FLUID INLET	1" CLASS 150 RF FLANGE	-12' 1/16" [-3360]
122	ON CRANK CLEANING FLUID INLET	1" CLASS 150 RF FLANGE	-12' 1/16" [-3360]
126	OIL DRAIN FROM DRIP PAN (4 PLACES)	2" NPT FEMALE	-11' 8-7/16" [-3568] -9' 10-3/4" [-3016]
331	GROUND, PACKAGE FRAME	1/2"-13 UNC	-11' 11-1/2" [3645]
334	GROUND, FRAME TO FRAME (2 PLACES)	1/2"-13 UNC	-9' 6-3/4" [2915]
420	GENERATOR CONTROL BOX	4" X 20" (102 X 508) OPENING WITH UNDRILLED GLAND PLATE (SEE DETAIL)	
674	LUBE OIL TANK FILL	2" SPRING RETURN CAP	-9' 1/16" [2745]
750	WATER INLET TO PACKAGE	3/4" NPT FEMALE	-1' 4-1/4" [413]



LEFT SIDE
CUSTOMER CONNECTIONS

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
JACOBS Date

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

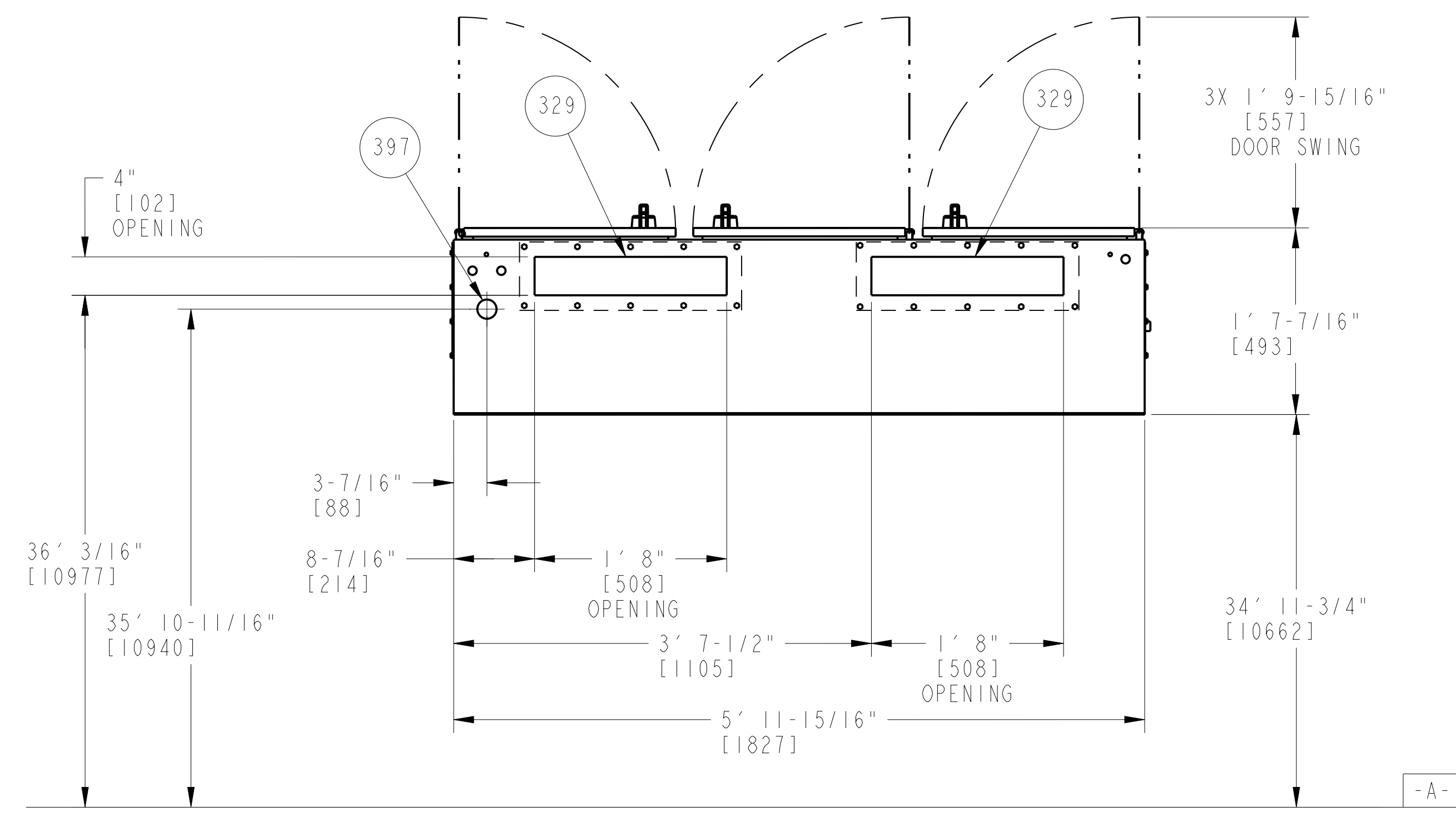
DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LEFT SIDE PACKAGE CONNECTIONS

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
SIZE E REV B
SH 15 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE	X DIMENSION SEE SHEET 9
126	OIL DRAIN FROM DRIP PAN	2" NPT FEMALE	23' 4-15/16" [7136]
313	AC VOLTS, LUBE OIL TANK HEATER	(ENCL) RGS-4X2-H 1 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 3" NPT FEMALE	29' 8-3/8" [9052]
315	AC VOLTS, PRE/POST LUBE OIL PUMP MOTOR	(SKID) RGS-4 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 1.5" NPT FEMALE	-35 5-3/4" [-10815]
316	AC VOLTS, LIQUID FUEL PRIMARY PUMP MOTOR	(SKID) RGS-4 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 3" NPT FEMALE	-35 5-3/4" [-10815]
329	DC VOLTS, PACKAGE TO CONSOLE (2 PLACES)	4" X 20" (102 X 508) OPENING WITH UNDRILLED GLAND PLATE (SEE DETAIL)	
331	GROUND, PACKAGE FRAME (2 PLACES)	1/2"-13 UNC	30' 1-5/8" [9185], -29' 7/8" [-8861]
336	DC VOLTS, BACKUP LUBE OIL PUMP MOTOR	(SKID) RGS-4X3-H 1 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 2XM50X1.5 AND 2XM20X1.5	-35 5-3/4" [-10815]
397	DC VOLTS, ELECTRONIC ACTUATOR POWER	2" (50.8) CIRCULAR CUT OUT	
404	AC VOLTS, STARTER MOTOR	(SKID) RGS-4X3-H 1 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) UNDRILLED GLAND PLATE	-35 5-3/4" [-10815]
426	AC VOLTS, SPACE HEATER	(ENCL) RGS-4 MCT 4.75" X 6.28" (121 X 160) - (DEVICE) 1" NPT FEMALE	-35 5-3/4" [-10815]

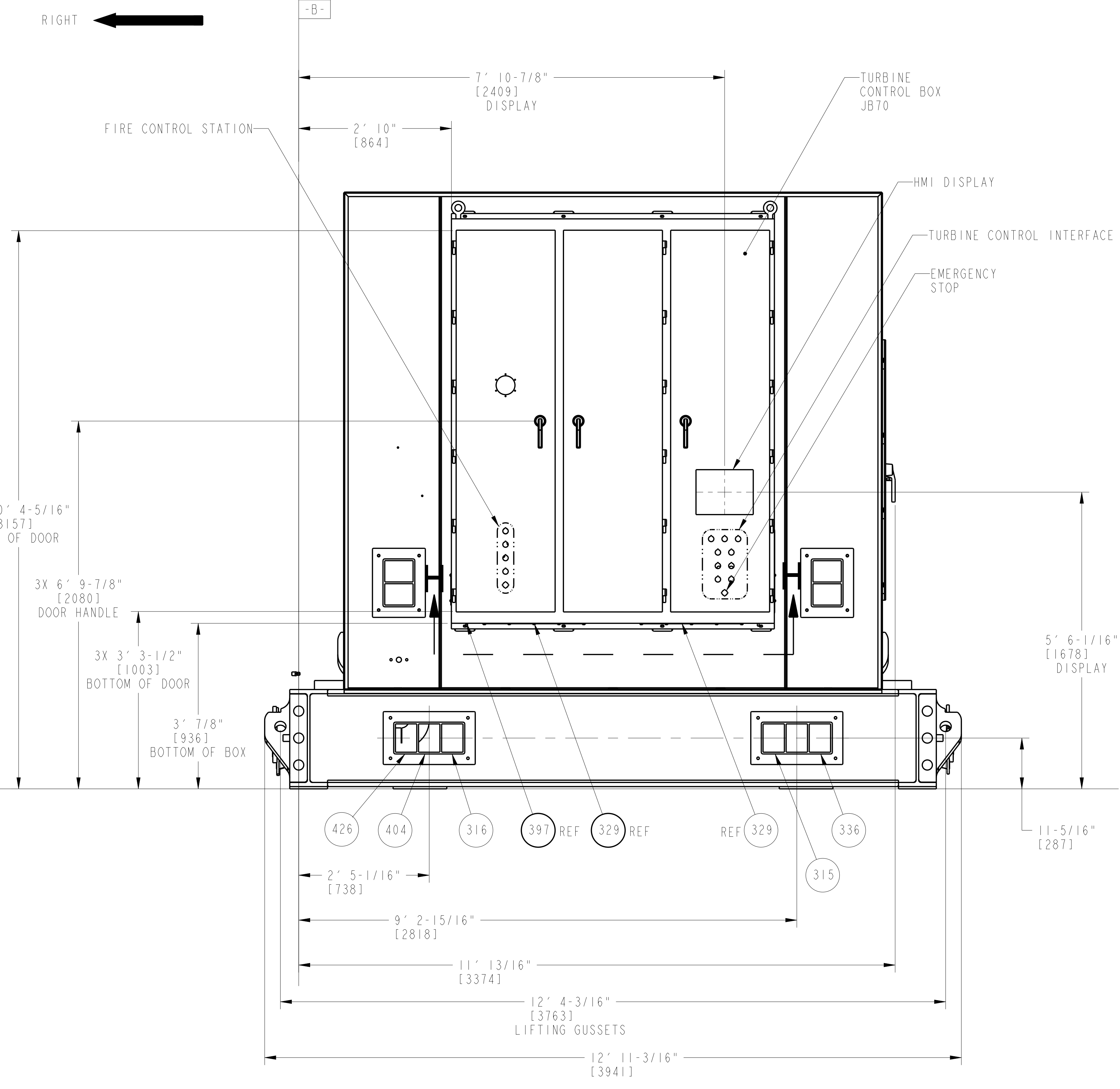


VIEW H-H
TURBINE CONTROL BX
JB70

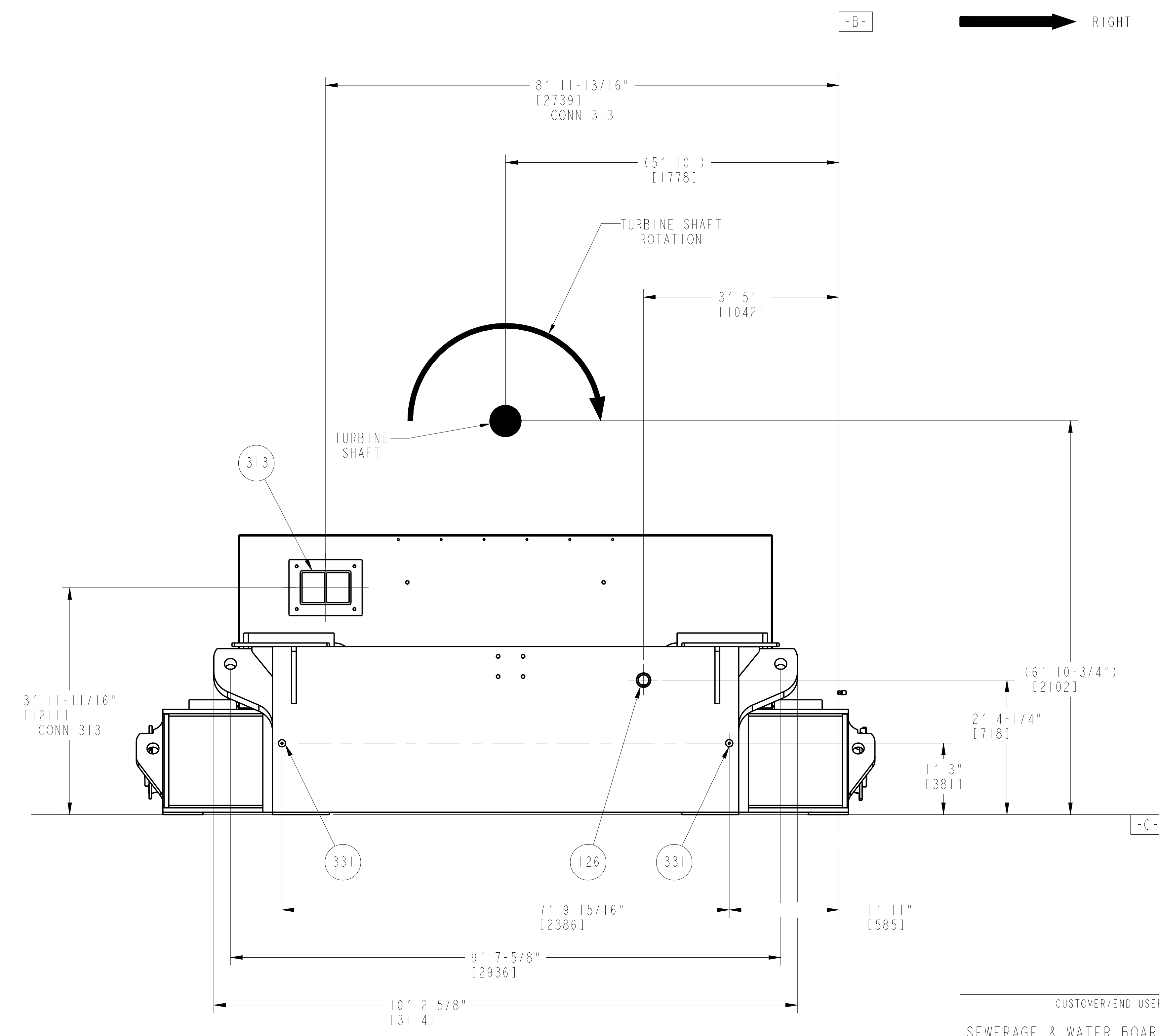
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 APPROVED AS NOTED _____ []
 REVISE AND RESUBMIT _____ []
 REJECTED _____ []
 NOT SUBJECT TO REVIEW _____ []

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B. _____ 7/17/23
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FORWARD END
CUSTOMER CONNECTIONS



AFT END
CUSTOMER CONNECTIONS

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 FORWARD AND AFT PACKAGE CONNECTIONS

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956	SIZE E	REV B
	SH 16 OF 52	

TABLE 2 - SHUTDOWN LEVEL DYNAMIC LOADS - HORIZONTAL AND VERTICAL (SEE NOTES)

ROTOR DESCRIPTION	DYNAMIC FORCE ROTOR C.L., lbf (kN)	ROTATIONAL SPEED rpm	PAD A1, A2 DYNAMIC LOAD lbf (kN)	PAD B1, B2 DYNAMIC LOAD (each), lbf (kN)	PAD C1, C2 DYNAMIC LOAD (each), lbf (kN)	PAD D1, D2 DYNAMIC LOAD (each), lbf (kN)	PAD E1, E2 DYNAMIC LOAD (each), lbf (kN)
T250 GAS PRODUCER	±1413 (6.29)H ±3648 (16.2)V	10500	±411 (1.83)H ±1061 (4.72)V	±295 (1.31)H ±763 (3.39)V	- -	- -	- -
T250 POWER TURBINE	±1784 (7.94)H ±3184 (14.2)V	7000	±18 (0.08)H ±32 (0.14)V	±874 (3.89)H ±1560 (6.94)V	- -	- -	- -
GENERATOR	±7727 (34.4) H ±12691 (56.5)V	1800	- -	- -	- -	±2139 (9.52)H ±3768 (16.8)V	±1724 (7.67)H ±3037 (13.5)V
TOTAL LOAD	±10924 (48.6)H ±19523 (86.8)V	-	±429 (1.91)H ±1093 (4.86)V	±1169 (5.20)H ±2323 (10.3)V	- -	±2139 (9.52)H ±3768 (16.8)V	±1724 (7.67)H ±3037 (13.5)V

- NOTES:
- H = HORIZONTAL, V = VERTICAL. HORIZONTAL LOADS ARE PERPENDICULAR TO THE PACKAGE CENTERLINE.
 - THE DYNAMIC FORCE AT THE ROTOR CENTERLINES ARE BASED ON SHUTDOWN VIBRATION LEVELS OF THE ROTORS.
 - IT IS ASSUMED THAT THE ROTOR DYNAMIC FORCES ARE TRANSMITTED UNATTENUATED TO THE TIE-DOWN PADS.
 - THE FREQUENCY OF THE DYNAMIC PAD LOADS CORRESPONDS TO THE RPM OF THE ROTOR PRODUCING THE LOAD.
 - THE DYNAMIC PAD LOADS ARE ADDITIVE TO THE STATIC PAD LOADS.

TABLE 3 - OPERATIONAL LEVEL DYNAMIC LOADS - HORIZONTAL AND VERTICAL (SEE NOTES)

ROTOR DESCRIPTION	DYNAMIC FORCE ROTOR C.L., lbf (kN)	ROTATIONAL SPEED rpm	PAD A DYNAMIC LOAD lbf (kN)	PAD B1, B2 DYNAMIC LOAD (each), lbf (kN)	PAD C1, C2 DYNAMIC LOAD (each), lbf (kN)	PAD D1, D2 DYNAMIC LOAD (each), lbf (kN)	PAD E1, E2 DYNAMIC LOAD (each), lbf (kN)
T250 GAS PRODUCER	±785 (3.49)H ±2027 (9.02)V	10500	±228 (1.02)H ±589 (2.62)V	±164 (0.73)H ±424 (1.89)V	- -	- -	- -
T250 POWER TURBINE	±991 (4.41)H ±1769 (7.87)V	7000	±10 (0.04)H ±18 (0.08)V	±486 (2.16)H ±867 (3.86)V	- -	- -	- -
GENERATOR	±4293 (19.1) H ±7051 (31.4)V	1800	- -	- -	- -	±1188 (5.29)H ±2093 (9.31)V	±958 (4.26)H ±1687 (7.50)V
TOTAL LOAD	±6069 (27.0)H ±10847 (48.2)V	-	±238 (1.06)H ±607 (2.70)V	±649 (2.89)H ±1291 (5.74)V	- -	±1188 (5.29)H ±2093 (9.31)V	±958 (4.26)H ±1687 (7.50)V

TABLE 4 - STATIC LOAD

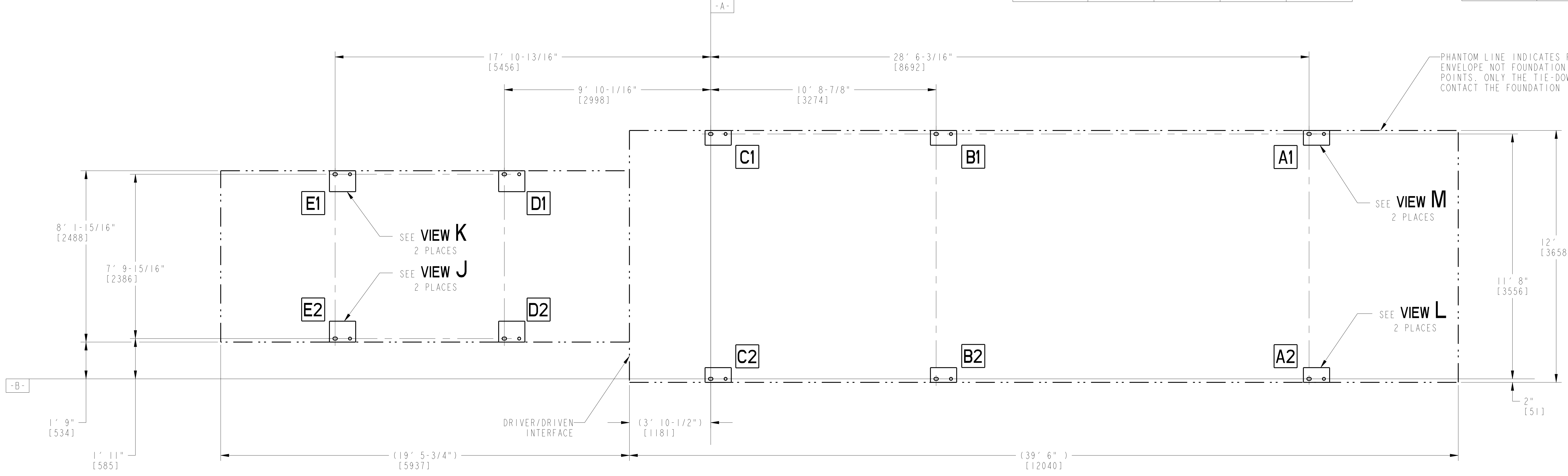
PAD	APPROXIMATE STATIC PAD LOAD LB/(KG)
A1, A2	27,350 LBS [12406 KG]
B1, B2	38,250 LBS [17350 KG]
C1, C2	19,450 LBS [8822 KG]
D1, D2	36,200 LBS [16420 KG]
E1, E2	27,150 LBS [12315 KG]

TABLE 6 - 0.5g SEISMIC LOAD

PAD	HORIZONTAL LOAD (±)		VERTICAL LOAD (±)	
	lbf	kN	lbf	kN
A1	13675	60.8	12740	56.7
A2	13675	60.8	12740	56.7
B1	19125	85.1	17810	79.2
B2	19125	85.1	17810	79.2
C1	9725	43.3	9060	40.3
C2	9725	43.3	9060	40.3
D1	18100	80.5	25120	111.7
D2	18100	80.5	25120	111.7
E1	13575	60.4	18840	83.8
E2	13575	60.4	18840	83.8

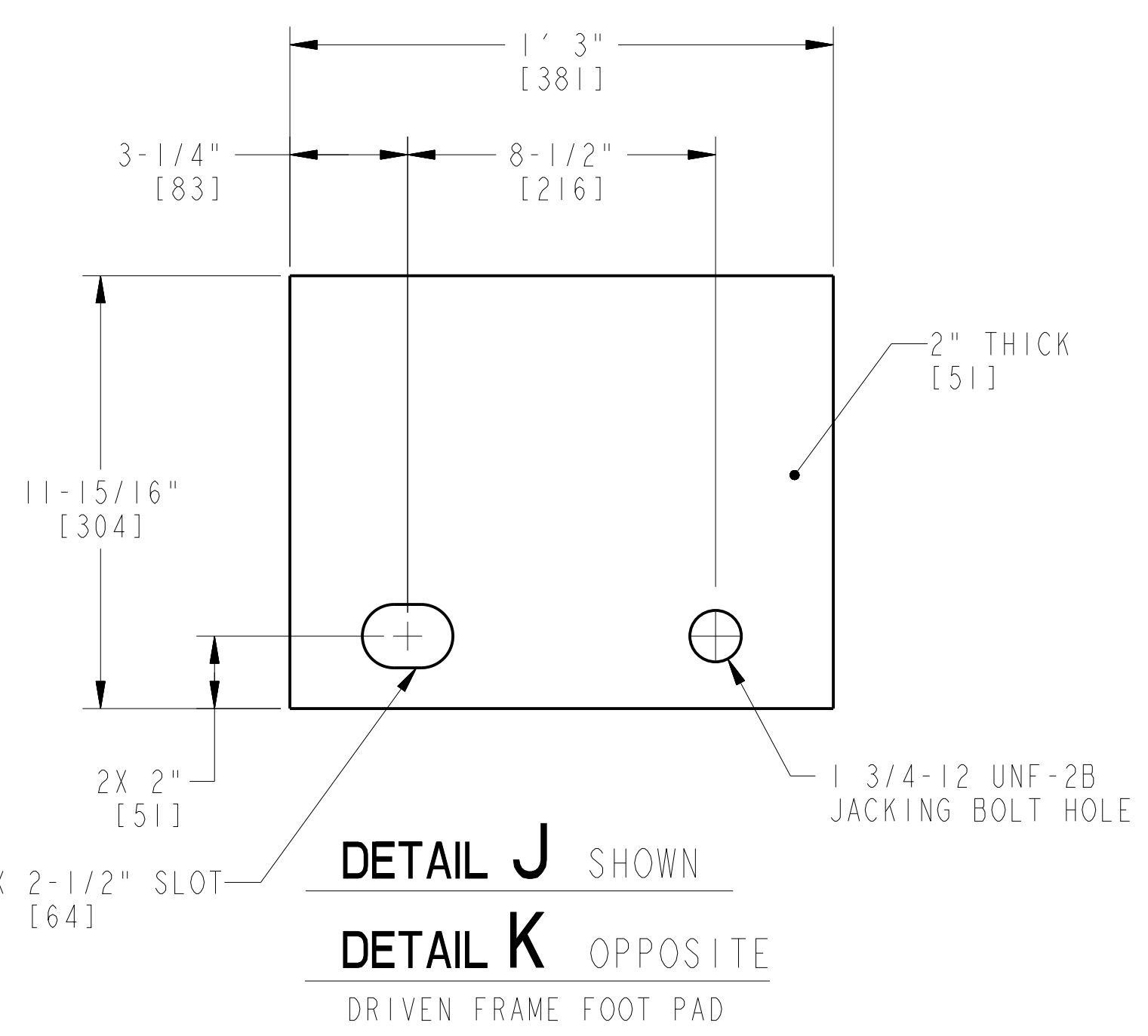
TABLE 5 - 160 MPH (3-SEC GUST) PER ASCE 7-16 - WIND LOAD

PAD	HORIZONTAL LOAD (±)		VERTICAL LOAD (±)	
	lbf	kN	lbf	kN
A1	6880	30.6	17910	79.7
A2	6880	30.6	17910	79.7
B1	7320	32.6	10410	46.3
B2	7320	32.6	10410	46.3
C1	4680	20.8	6470	28.8
C2	4680	20.8	6470	28.8
D1	3820	17.0	4910	21.8
D2	3820	17.0	4910	21.8
E1	3290	14.6	3640	16.2
E2	3290	14.6	3640	16.2



PACKAGE TIE-DOWN DETAIL ONSHORE

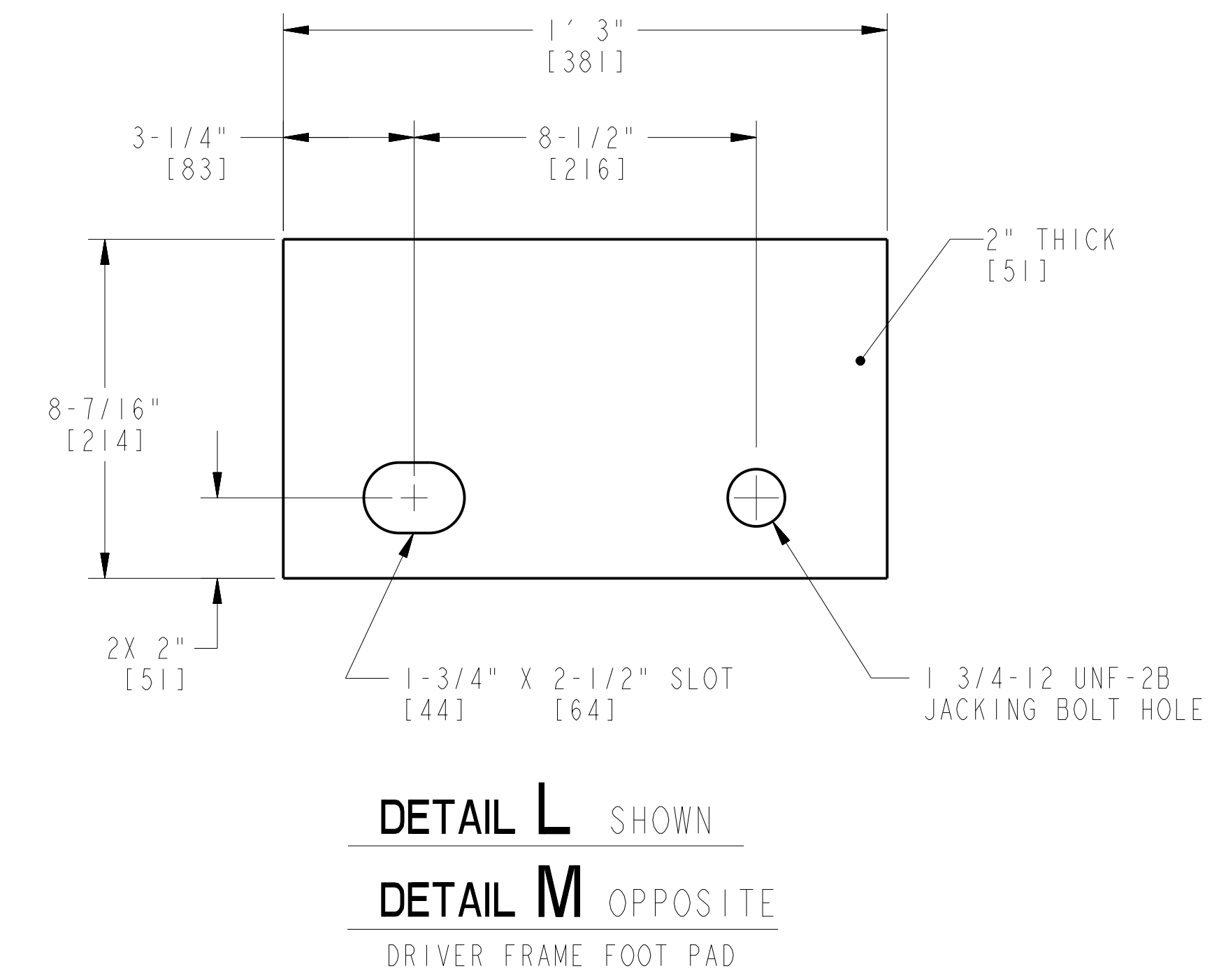
PAD LOADS ARE BASED ON THE INSTALLED PACKAGE WEIGHT SHOWN IN NOTE 2. PAD LOADS ROUNDED UP TO NEAREST 100 LBS (45 KG).



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
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B. HALL 7/17/23
JACOBS Date



CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
PACKAGE TIE-DOWN DETAIL

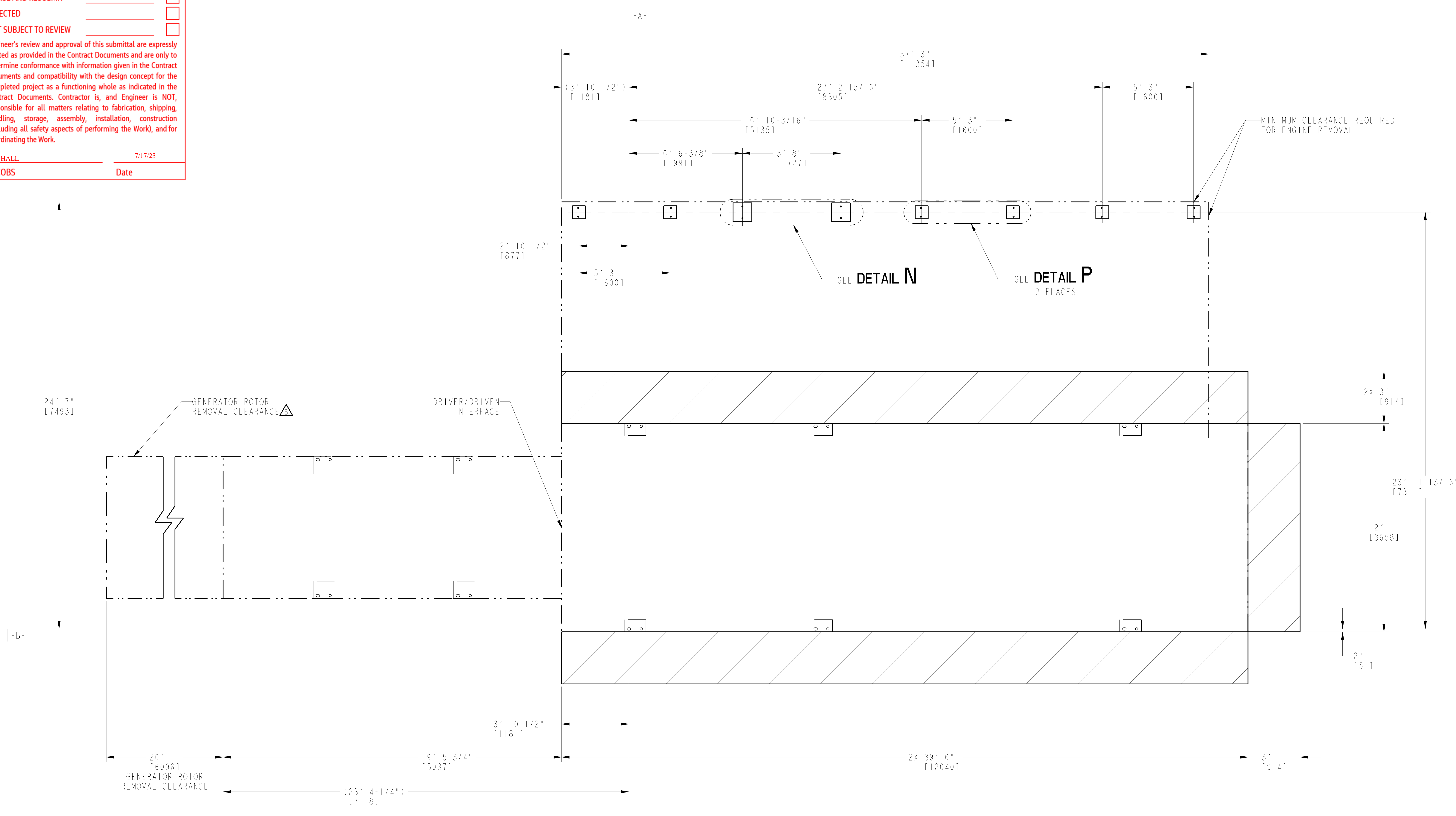
Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
SIZE E REV B
SH 17 OF 52

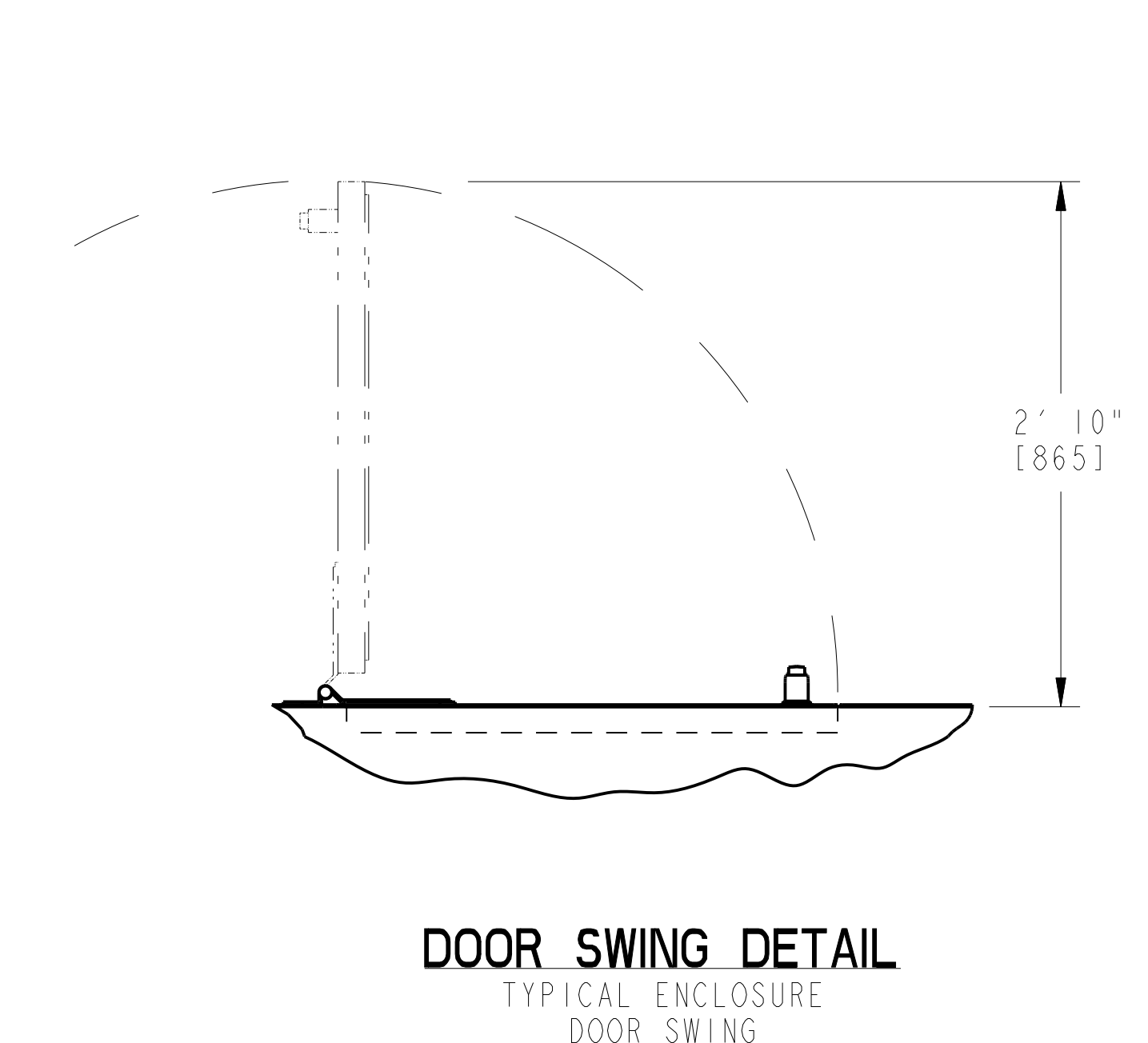
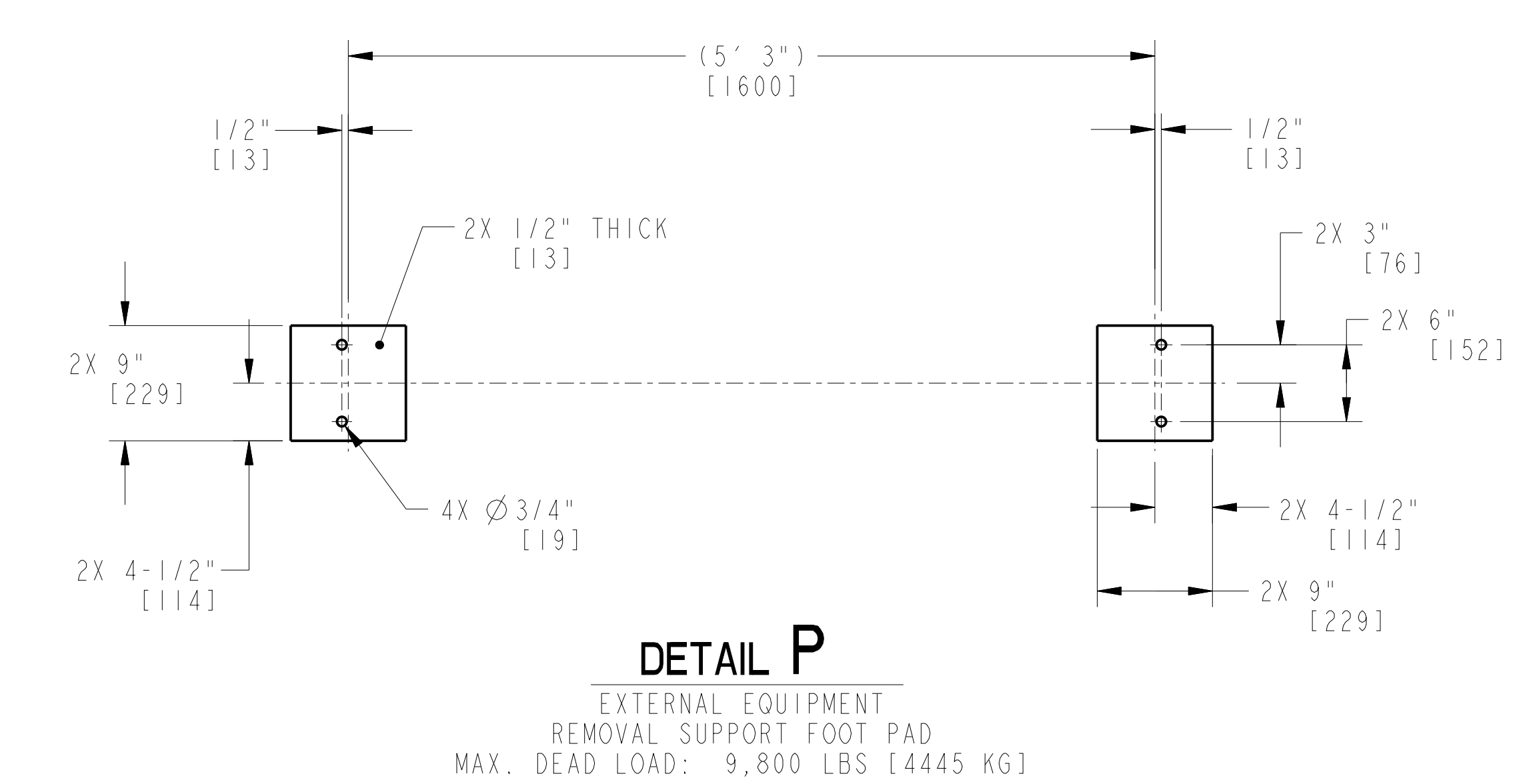
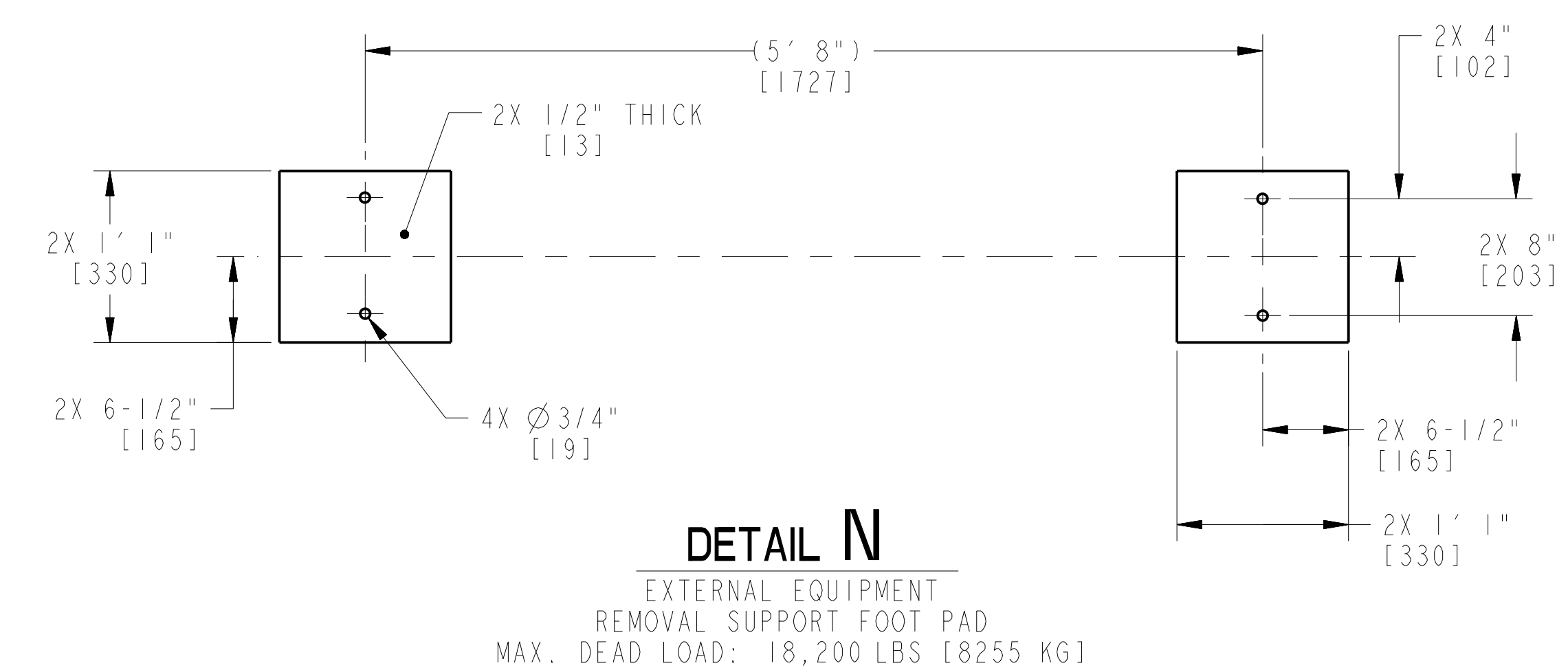
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ANCILLARY SUPPORT TIE-DOWN DETAIL
 SHADED AREA REPRESENTS MINIMUM CLEARANCE REQUIRED FOR PACKAGE ACCESS DOORS AND FOR ROUTINE OPERATION AND MAINTENANCE ACTIVITIES. OBSTRUCTIONS IN THIS AREA SHOULD BE AVOIDED.



CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 ANCILLARY EQUIPMENT TIE-DOWN DETAIL

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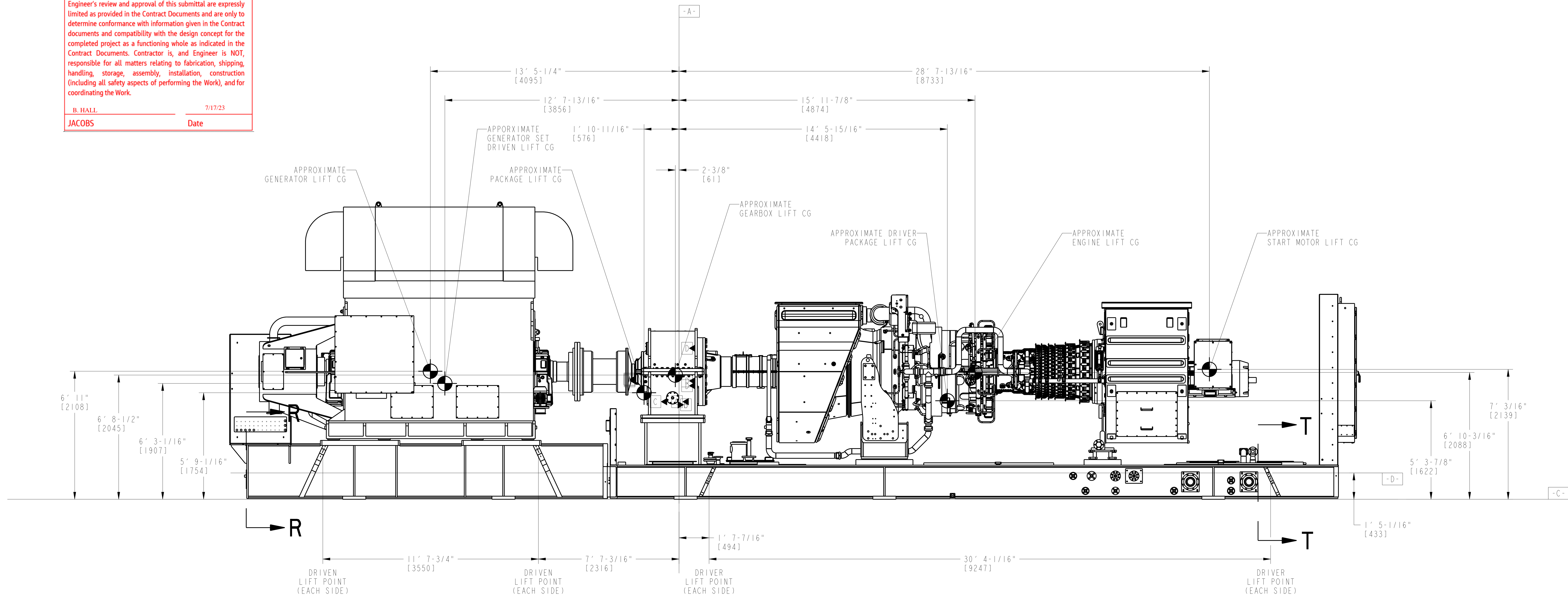
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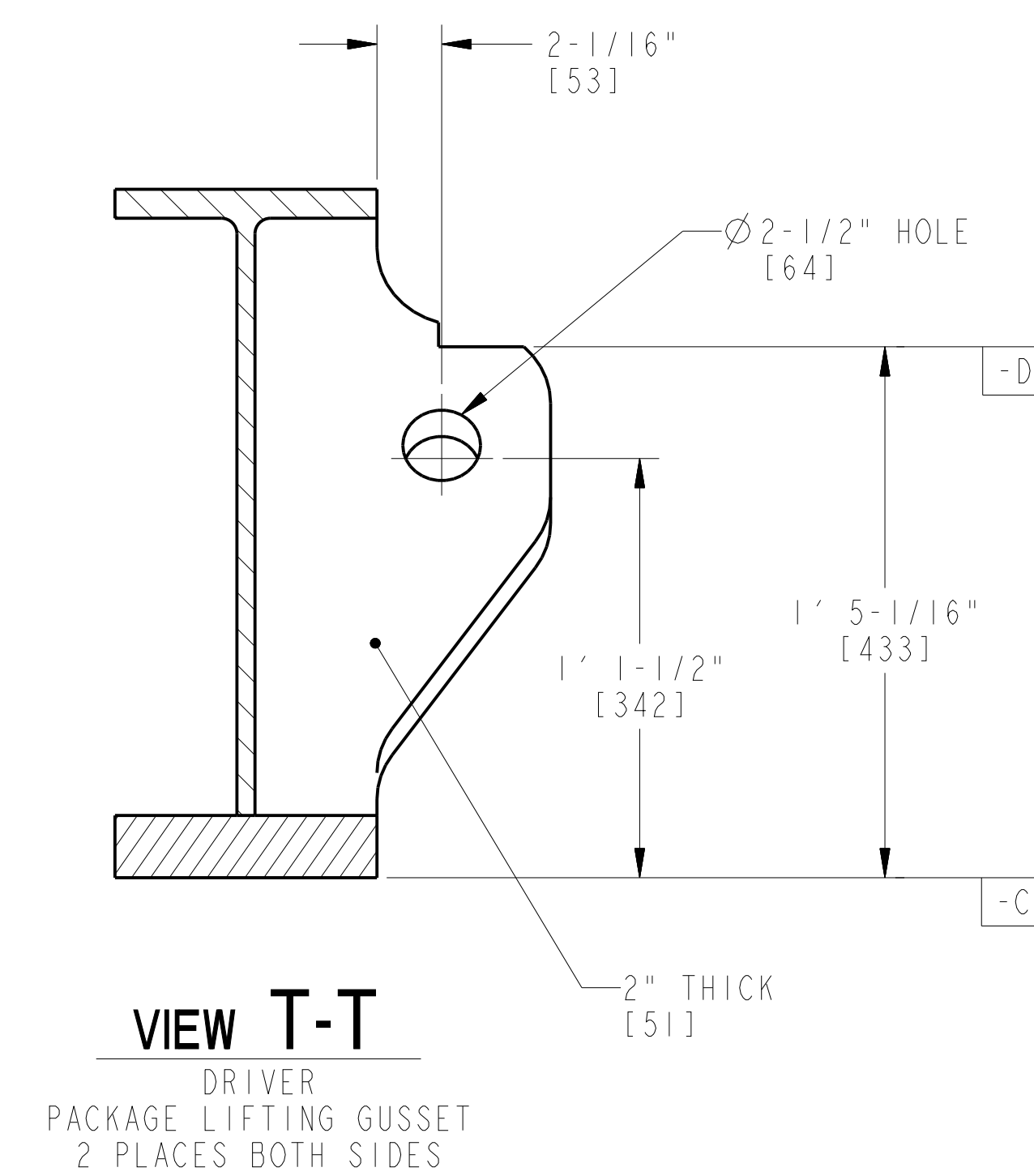
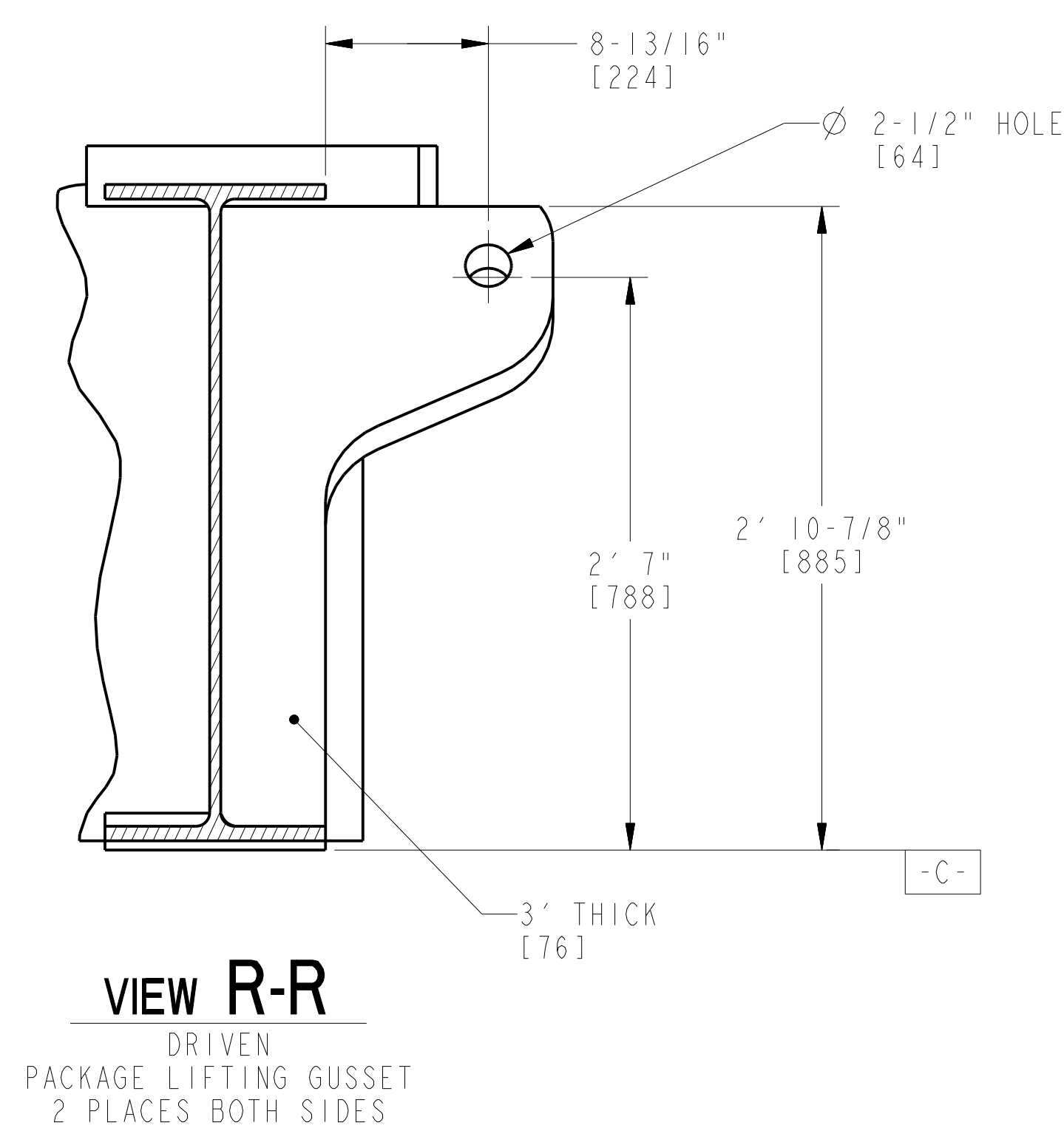
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PACKAGE CENTER OF GRAVITY AND LIFT POINTS Δ

ENCLOSURE OMITTED FOR CLARITY
 SEE NOTES 2.0
 OVERALL PACKAGE C.G. IS LOCATED ON THE
 PACKAGE CENTERLINE UNLESS OTHERWISE SPECIFIED



CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 CENTER OF GRAVITY AND LIFT POINTS

Solar Turbines
 A Caterpillar Company

DRAWING NO.
 4F491-149956

SIZE
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 SH 19 OF 52

CAD IDENT Released B5

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PRE-ALIGNMENT SET-UP

CONSULT SOLAR TPIM 1000 FOR PRODUCT SPECIFIC DRIVE TRAIN ALIGNMENT PROCEDURES. THIS ALIGNMENT PROCEDURE ASSUMES THAT NO SOFT FOOT OR SHORT FOOT CONDITION EXISTS ON ANY OF THE MACHINES AND THE BASE(S) HAVE BEEN QUALIFIED IN ACCORDANCE WITH SOLAR QUALITY ASSURANCE PROCEDURES.

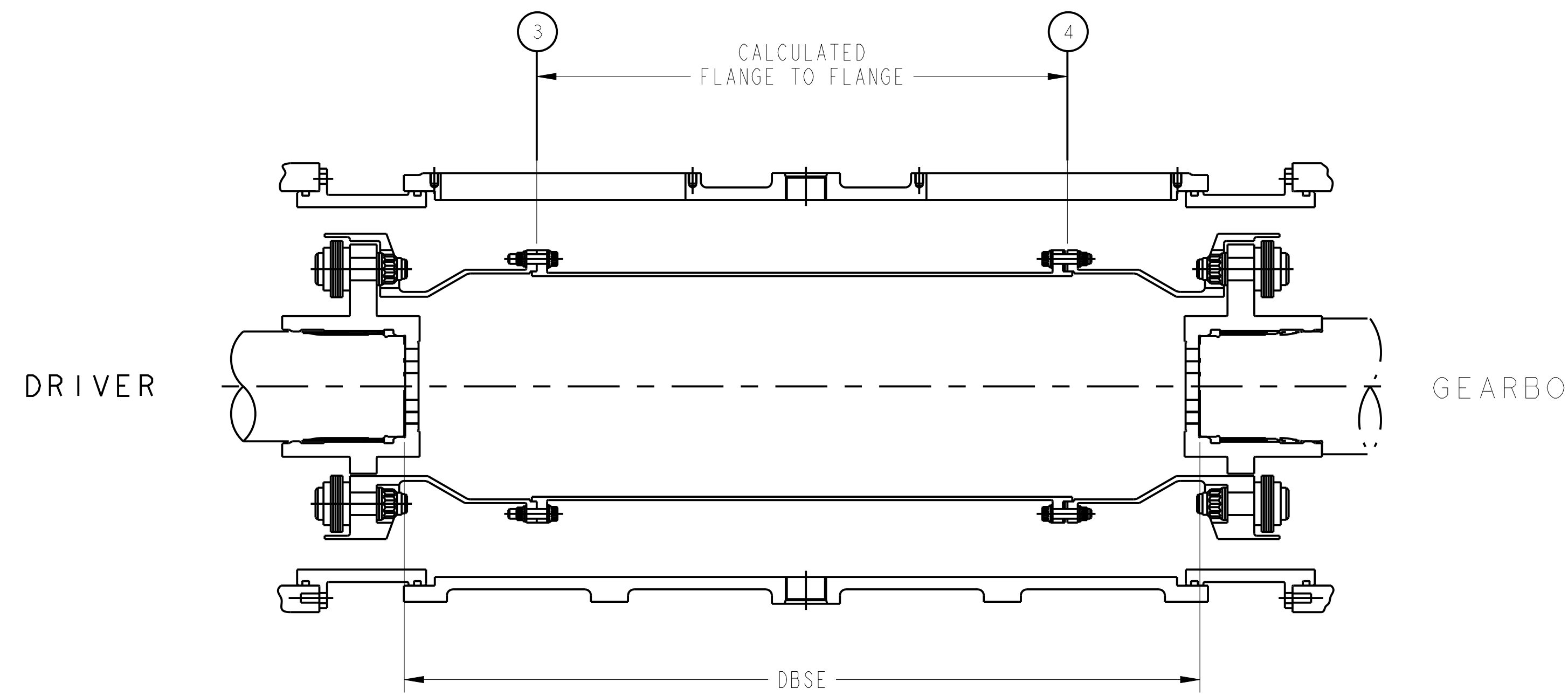
- BASE LEVELING:
 - BEFORE ALIGNMENT, ENSURE BASE IS LEVEL PER ES9-414.
- COLD ALIGNMENT:
 - ALL MEMBERS NEED 12-24 HOURS TO COOL FROM OPERATING TEMPERATURE. THE OIL TANK HEATER MUST BE TURNED OFF DURING EQUIPMENT ALIGNMENT.
- SHIPPING BRACES:
 - REMOVE SHIPPING BRACES BEFORE STARTING ALIGNMENT.
- MANIFOLDS/DUCTING:
 - VERIFY THAT ALL MANIFOLDS ABOVE TANK LUBE OIL LEVEL ARE LOOSENED TO ALLOW FOR FREE MOVEMENT OF THE MACHINES.
- PAD CLEANLINESS:
 - VERIFY THAT THE SHIMMABLE EQUIPMENT PADS ARE CLEAN AND FREE OF OIL, GREASE AND DEBRIS.
- OIL TANK:
 - IT IS PREFERABLE TO HAVE OIL TANK FILLED TO ITS OPERATING LEVEL AT THIS TIME.
- TIEDOWN BOLTS:
 - VERIFY THAT ALL TIEDOWN BOLTS ARE LUBRICATED WITH ANTI-SEIZE LUBRICANT.
- BEARING PRE-LUBRICATION:
 - IT IS RECOMMENDED TO PRELUBE THE MACHINERY PRIOR TO ROTATION TO PREVENT POSSIBLE BEARING DAMAGE.

PRELIMINARY/ROUGH ALIGNMENT

- RUNNING POSITION THRUSTS:
 - THE PURPOSE OF "RUNNING POSITION THRUSTS" IS TO PLACE THE ROTORS OF ALL THE MACHINES IN THEIR OPERATING THRUST POSITION. REFERENCE TPIM 1000 FOR GEARBOX AND GENERATOR POSITIONING GUIDELINES.
- SETTING AXIAL DISTANCE BETWEEN MACHINES:
 - ONCE THE MACHINERY IS IN ITS RUNNING THRUST POSITION, USE THE PACKAGE'S JACKING BOLTS TO MOVE THE MACHINE AXIALLY AS REQUIRED TO ACHIEVE THE PROPER FACE TO FACE (CALCULATED FLANGE TO FLANGE) DISTANCE BETWEEN MACHINES. SEE DETAIL A. (FOR DRY COUPLINGS, THE ASSEMBLY PARTS LIST (APL) DRAWING SHOULD BE CONSULTED). USE AN INSIDE MICROMETER TO VERIFY DISTANCE TOP AND BOTTOM AND SIDES OF FLANGES. AVERAGE THE READINGS. THIS AVERAGE MUST BE THE CALCULATED FLANGE TO FLANGE IN DETAIL A. HUBS MUST BE IN THEIR NEUTRAL POSITIONS. THE DRY HUBS ARE IN THE NEUTRAL POSITION WHEN ALL LOCK DOWN SCREWS (YELLOW AND RED RESPECTIVELY) ARE LOOSE.
- FIXED REFERENCE POINT:
 - THE GEARBOX IS THE FIXED REFERENCE POINT AND IS DENOTED BY A * . NORMALLY IT IS NOT TO BE SHIMMED, OR MOVED.
- ALIGNMENT TOOL INSTALLATION:
 - INSTALL THE ALIGNMENT TOOL(S). REFERENCE TPIM 1000 FOR PRODUCT AND PROCEDURE SPECIFIC TOOLING.
- MACHINE ROTATION:
 - ROTATE MACHINERY IN THE SAME DIRECTION OF NORMAL ROTATION. DO NOT ROTATE OPPOSITE TO OPERATIONAL ROTATION.
- LATERAL ALIGNMENT ADJUSTMENT:
 - DO NOT MOVE THE FIXED REFERENCE POINT DENOTED BY A * .
 - FROM THE LATERAL/HORIZONTAL (BL, BR, FL, FR OR HO, HA) READINGS, ADJUST THE MOVEABLE MACHINES Laterally USING THE FEET JACKING BOLTS UNTIL TARGET VALUES IN TABLE II OR TABLE III, FOR DIAL OR LASER RESPECTIVELY, ARE OBTAINED.
 - REVERIFY AXIAL DISTANCE.
 - WHEN SATISFIED, FULLY RETRACT JACKING BOLTS.
 - RECHECK LATERAL ALIGNMENT.
- VERTICAL ALIGNMENT ADJUSTMENT:
 - SHIM CARE:
 - IF VERTICAL SHIMMING IS NECESSARY, USE CLEAN SHIMS. SHIMS WHICH ARE RUSTED, OILY OR DEFORMED SHOULD NOT BE USED. ONCE THE LATERAL ADJUSTMENT IS SATISFIED, SNUG UP AXIAL AND LATERAL JACKING BOLTS TO PREVENT MACHINE MOVEMENT. PERFORM A SWEEP AND RECORD BB AND FB.
 - VERTICAL SHIMMING ADJUSTMENT:
 - FROM THE VERTICAL ALIGNMENT READINGS (BB, FB OR VO, VA), ADD OR REMOVE SHIMS FROM THE NEAR FEET AND FAR FEET AS NEEDED TO OBTAIN TARGET VALUES SHOWN IN TABLE II OR TABLE III, DIAL AND LASER RESPECTIVELY.
- SOFT FOOT CHECK:
 - TORQUE TIE DOWN BOLTS TO 70% SPECIFIED VALUE TO REMOVE CRUSH DOWN AND ENSURE NO SOFT FOOT CONDITION EXIST.

FINAL ALIGNMENT VERIFICATION

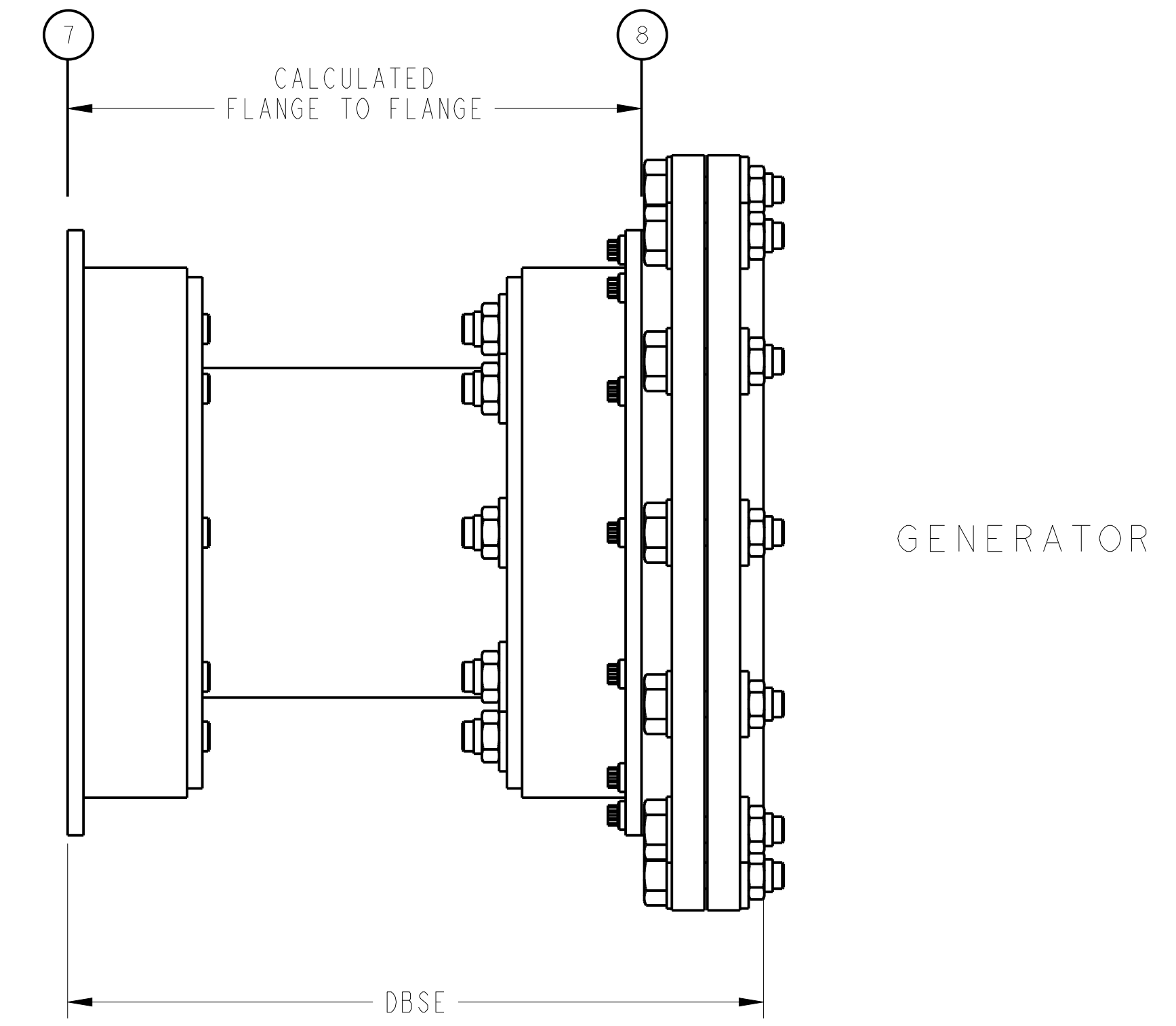
- WHEN ALL ALIGNMENT READINGS ARE WITHIN THE ALLOWABLE LIMITS, MONITOR THE ALIGNMENT READINGS AS THE FOLLOWING IS BEING COMPLETED.
 - RECONNECT ALL HARD CONNECTIONS.
 - ALL JACKING BOLTS ARE FULLY RETRACTED.
 - ALL TIE-DOWN BOLTS ARE TORQUED IN A "STAR" PATTERN TO 100% THEIR SPECIFIED VALUE.
 - THE FLEXIBLE INLET AND EXHAUST DUCT ARE TIGHTENED IN PLACE.
 - THE OIL TANK IS FILLED TO ITS OPERATING LEVEL.
 - THE OIL HEATERS ARE TURNED ON AND THE OIL TEMPERATURE HAS STABILIZED AT OR ABOVE THE START INHIBIT TEMPERATURE FOR 8 HOURS.
- AFTER COMPLYING WITH THE ABOVE REQUIREMENTS, VERIFY THAT THE ALIGNMENT IS STILL WITHIN ALLOWABLE LIMITS. MAKE ADJUSTMENTS IF NECESSARY. RESWEEP, RESHIM, RECHECK.
- NOTE: IF MISALIGNMENT HAS BEEN CAUSED BY ATTACHMENT OF MANIFOLDS OR DUCTING, MAKE CORRECTIONS TO THE OFFENDING ITEM(S). DO NOT REPOSITION THE DRIVER OR DRIVEN MACHINES AS A METHOD OF CORRECTING THE MISALIGNMENT CONDITION.
- ALIGNMENT TOOL REMOVAL:
 - REMOVE THE ALIGNMENT TOOL(S).
- COUPLING INSTALLATION (SEE VENDOR INSTALLATION INSTRUCTIONS AND DETAIL PROVIDED):
 - MATCH MARKS:
 - THE SPACER IS TO BE INSTALLED WITH ITS MATCH MARKED LINES LINED UP WITH THE MATCH MARKS ON THE FLANGES. ROTATE THE MACHINERY AS NECESSARY TO LINE UP MATCH MARKS. DO NOT ROTATE SHAFTS OPPOSITE TO OPERATIONAL ROTATION.
 - TIGHTEN SPACER BOLTS:
 - ONCE THE SPACER IS INSTALLED, LIGHTLY TIGHTEN EACH SPACER BOLT AROUND THE FLANGE.
 - FINAL TORQUE:
 - ONCE ALL OF THE BOLTS ARE EQUALLY TIGHTENED, TORQUE EACH BOLT IN A "STAR" PATTERN TO THE VALUE ETCHED ON THE SPACER.



TYPICAL COUPLING CONFIGURATION

FIGURE 1A

COUPLING ASSY: 1084318-100
INTERCONNECT: 1069960-3800



TYPICAL COUPLING CONFIGURATION

FIGURE 1

COUPLING ASSY: 1084317-100

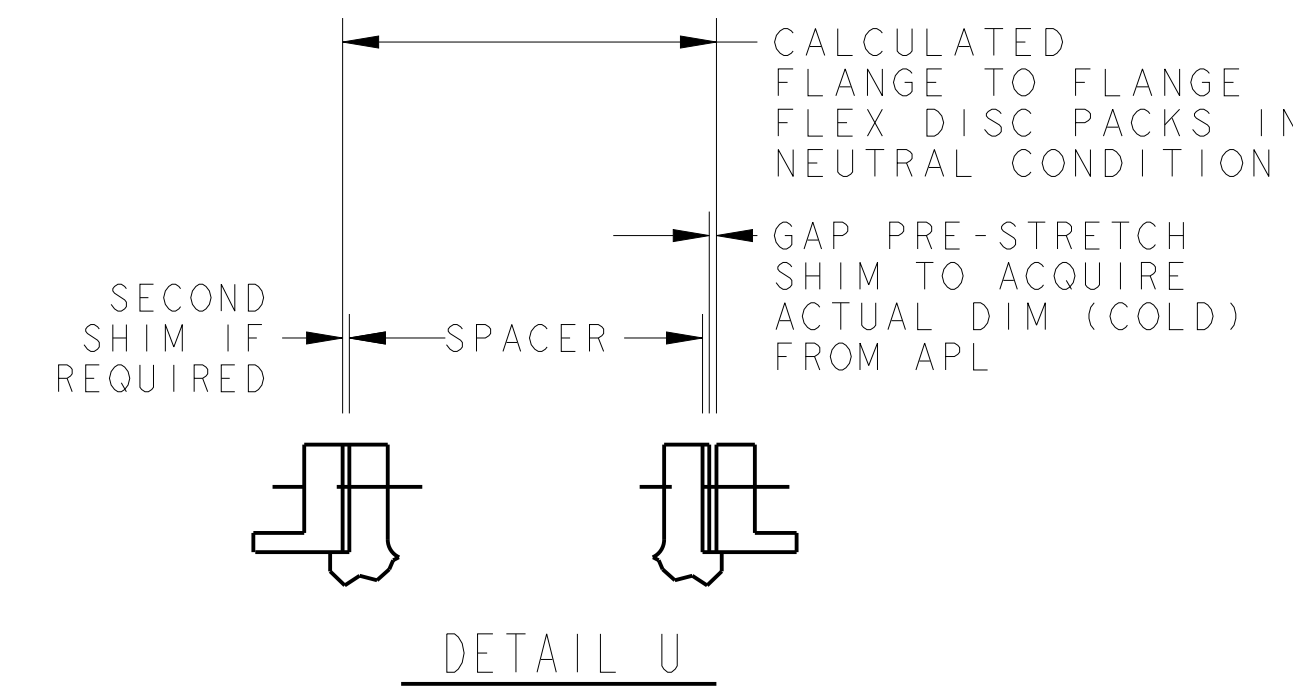


TABLE A - SPACER DETAILS

COUPLING CONNECTION	DBSE	SPACER LENGTH	CALCULATED FLANGE TO FLANGE	GAP PRE-STRETCH	MAXIMUM SHIM THICKNESS
DRIVER TO GEARBOX	40.850 (1037.59)	27.118" (688.80)	27.218" ± .100" (691.34 ± 2.54)	-----	0.200" (5.08)
GEARBOX TO GENERATOR	35.000 (889.00)	28.867" (733.22)	28.867" ± .010" (733.22 ± .25)	-----	-----

TABLE B - TOOLING

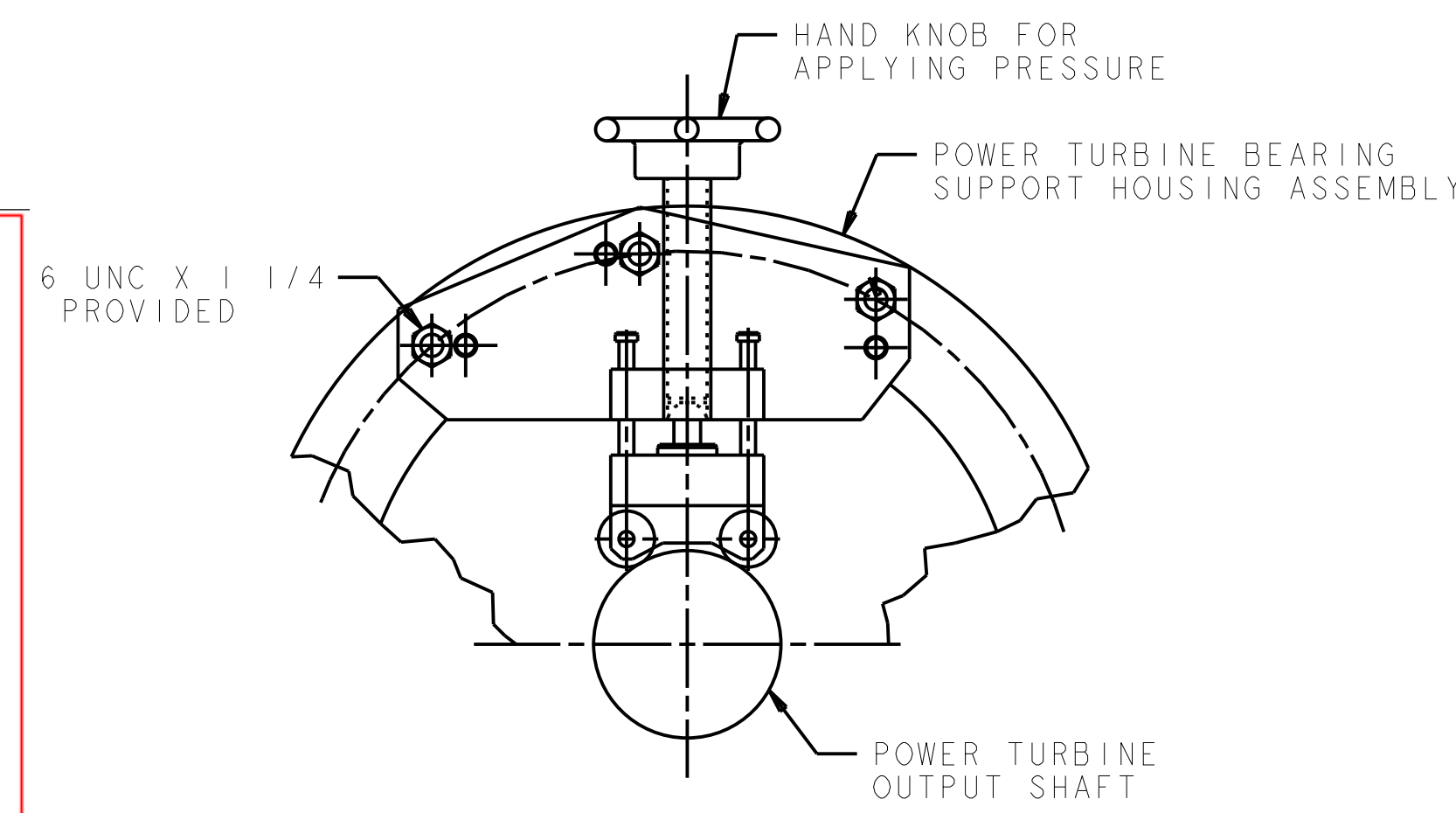
1078526-101	GENERATOR ALIGNMENT TOOL KIT
FT67098	LASER ALIGNMENT KIT (ROTALIGN ULTRA)

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL _____ 7/17/23
Date

JACOBS _____ Date



STATION 3
FT34701 POWER TURBINE LEVELING TOOL
(APPROXIMATE WEIGHT 19 LBS [8.6KG])

FIGURE 1J

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

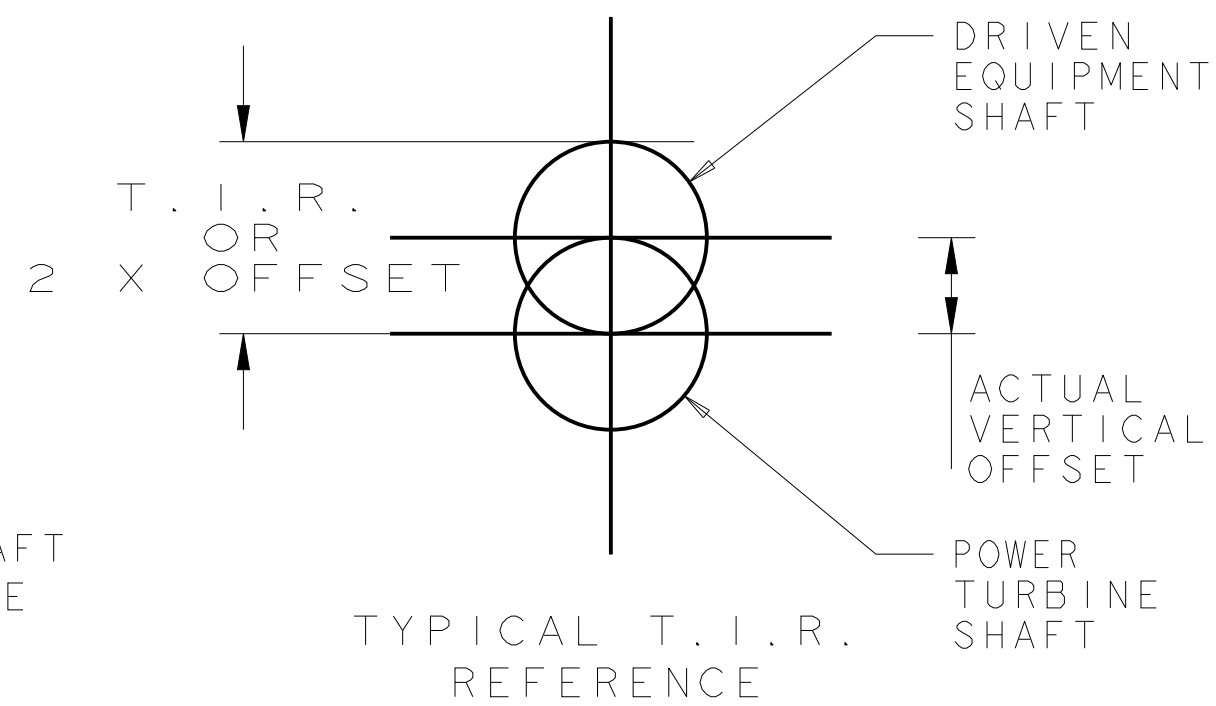
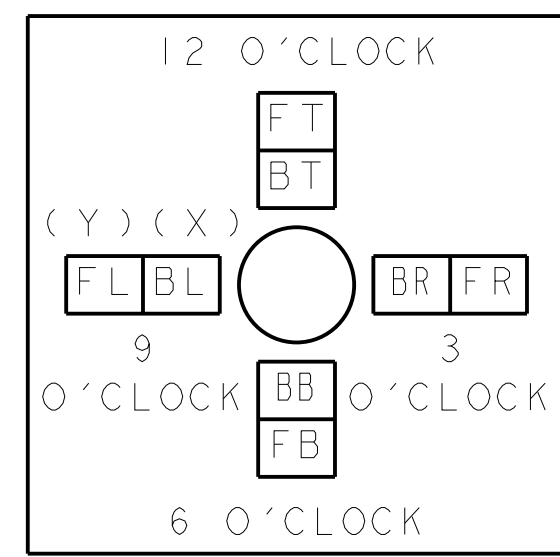
DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
ALIGNMENT INFORMATION

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
SIZE E REV B
SH 20 OF 52

DIAL INDICATOR ALIGNMENT CONVENTIONS:

DIAL INDICATOR BORE AND FACE READINGS ARE ILLUSTRATED BELOW. BB=BORE BOTTOM, BL=BORE LEFT, BR=BORE RIGHT, BT=BORE TOP. FACE READINGS ARE THE SAME.



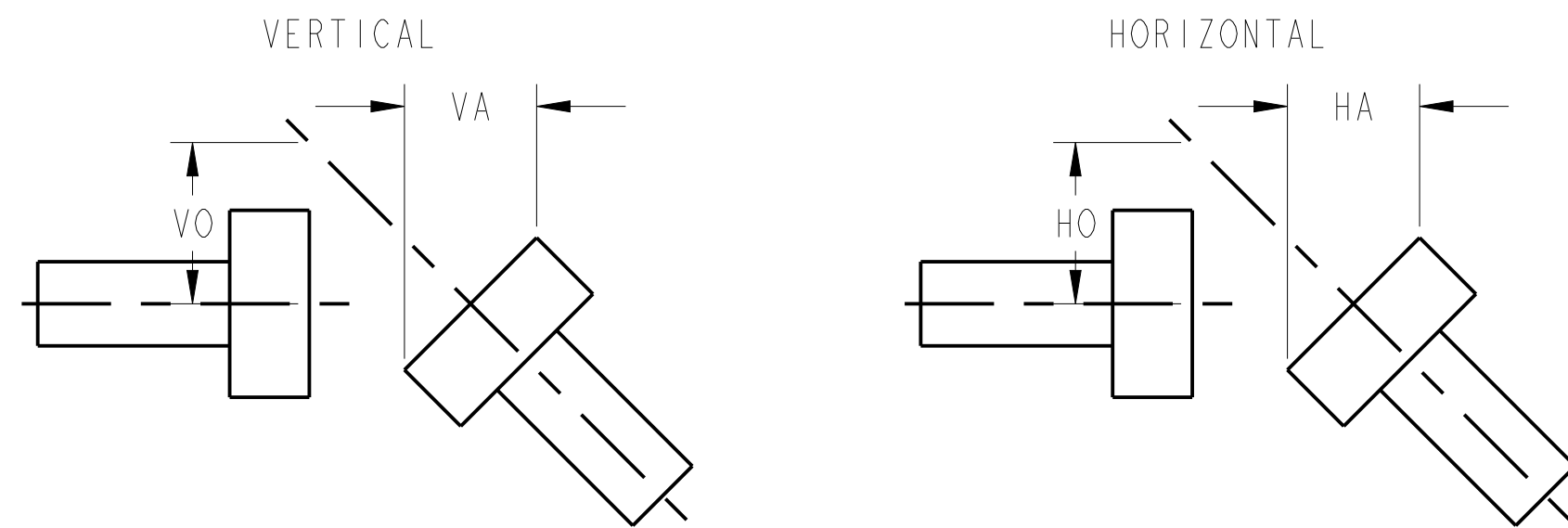
VIEW LOOKING BOTH FORWARD AND AFT
IMPORTANT: ACCURATELY LOCATE
THE 90° CLOCKING POSITIONS

SIGHT MACHINE:
MACHINE WITH ALIGNMENT TOOL ATTACHED.

TARGET MACHINE:
MACHINE WITHOUT ALIGNMENT TOOL ATTACHED.

LASER ALIGNMENT CONVENTIONS:

ALIGNMENT TARGETS



ALL VALUES AND GRAPHICS CORRESPOND TO ROTALIGN LASER ALIGNMENT TOOL.

ALWAYS START ALIGNING FROM FIXED MACHINE MOVING TOWARD LONGEST MACHINE STRING END. THEN ALIGN FROM FIXED MACHINE TOWARD REMAINING MACHINE STRING END. FIXED MACHINE IS DENOTED WITH A *

LASER EMITTER IS MOUNTED ON STATIONARY MACHINE WHICH IS ALWAYS ON THE LEFT WITH THE MOVEABLE MACHINE ON THE RIGHT AS INDICATED IN THE LASER TABLES.

NOTE: USE TARGET VALUES ONLY IN LASER ALIGNMENT. INCLUDING THERMAL GROWTH AND/OR OFFSETS WITH TARGET VALUES WILL RESULT IN AN INCORRECT ALIGNMENT.

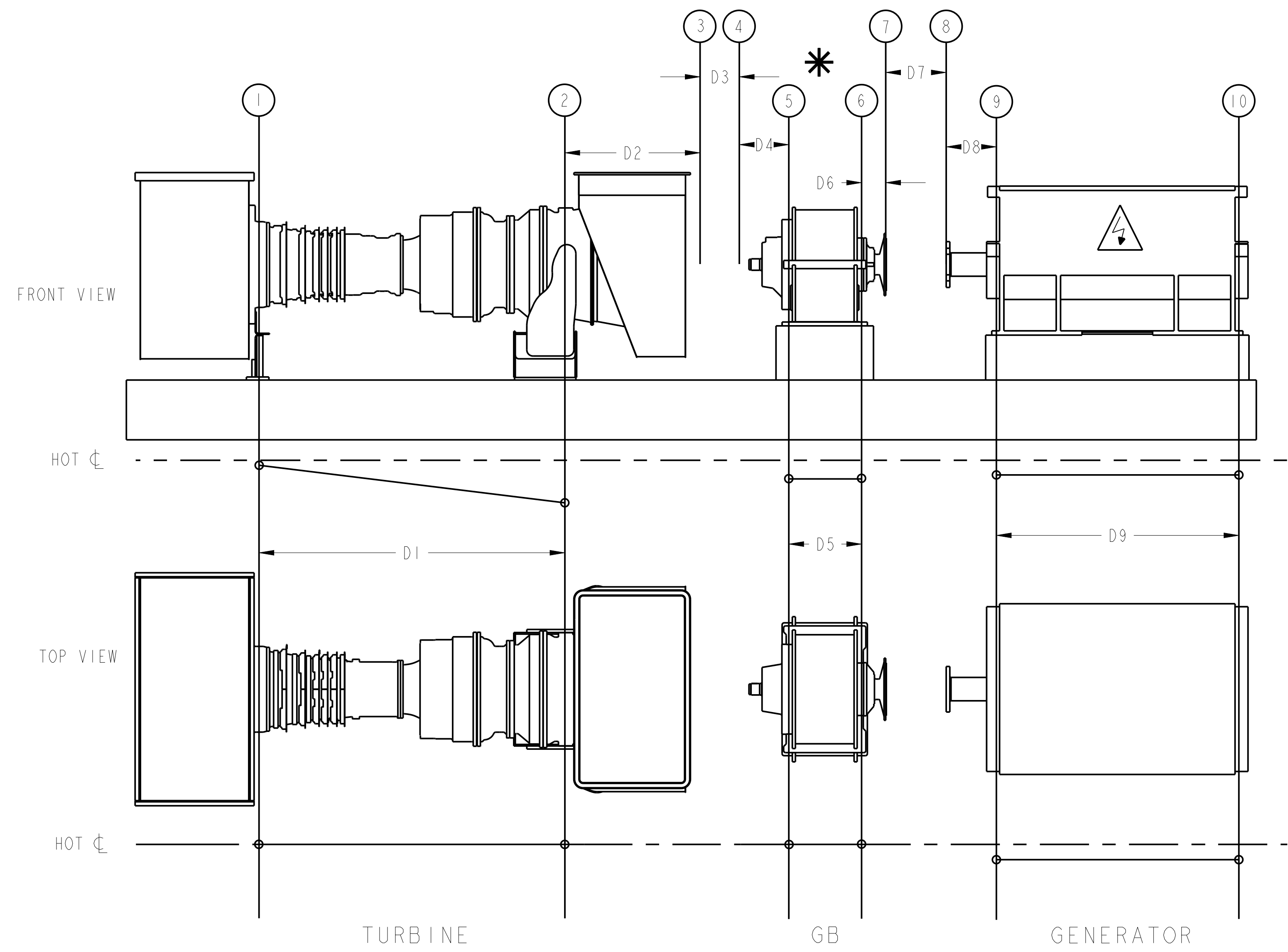


FIGURE 111

THIS FIGURE IS USED TO COMMUNICATE RELATIVE POSITIONS DUE TO THERMAL GROWTH ONLY AND IS NOT INTENDED TO SHOW EXACT PACKAGE CONFIGURATION.

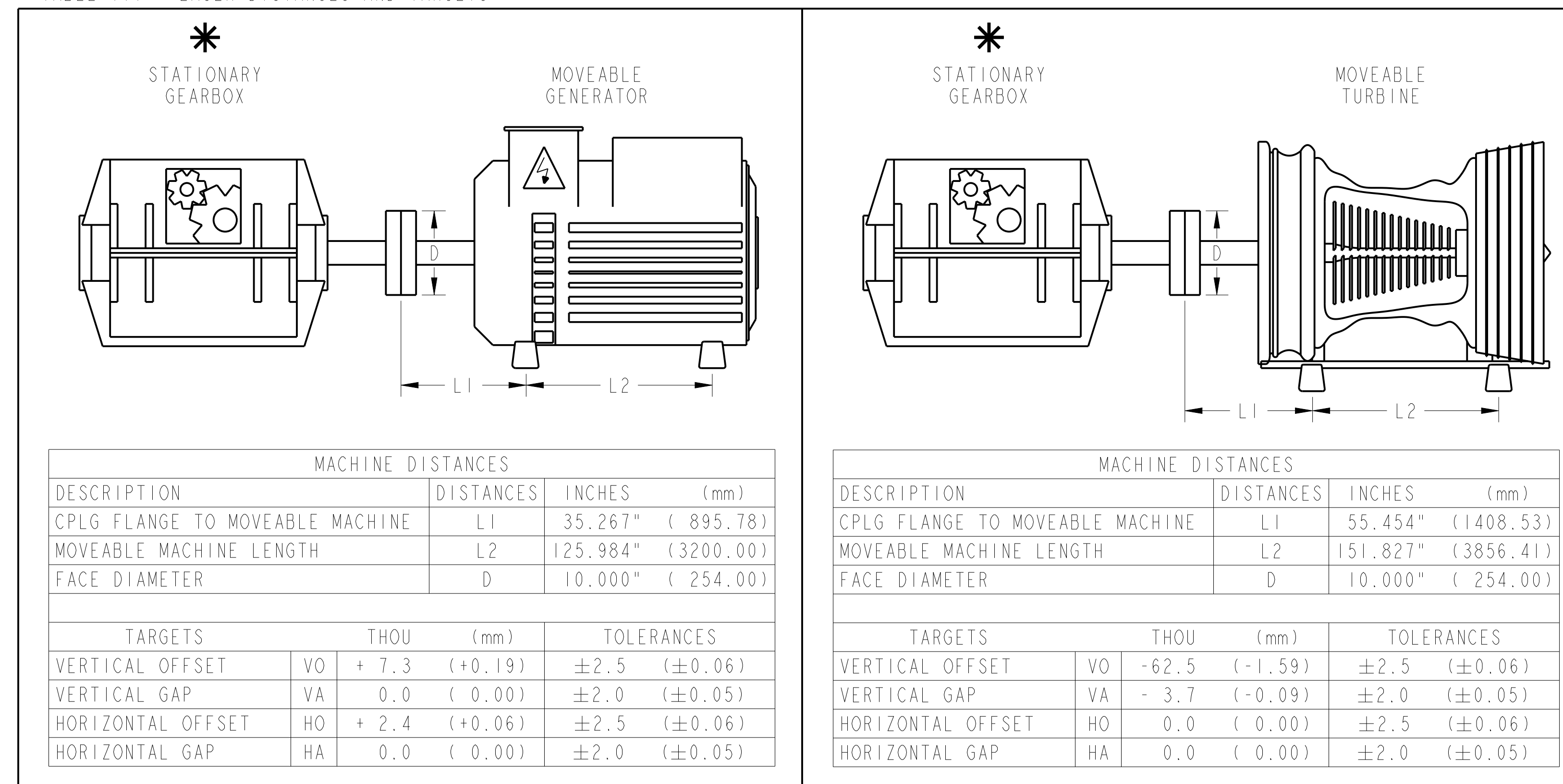
TABLE 1: THERMAL GROWTH

EQUIPMENT		VERTICAL		LATERAL	
		INCHES	(mm)	INCHES	(mm)
TURBINE	T250 FORWARD FOOT	+0.006"	(+0.13)	0.000"	(0.00)
	AFT FOOT	+0.062"	(+1.27)	0.000"	(0.00)
GEARBOX	FORWARD FOOT	+0.020"	(+0.51)	0.000"	(0.00)
	AFT FOOT	+0.020"	(+0.51)	0.000"	(0.00)
GENERATOR	FORWARD FOOT	+0.013"	(+0.32)	+0.002"	(+0.06)
	AFT FOOT	+0.013"	(+0.32)	+0.002"	(+0.06)

TABLE 11 - DIAL INDICATOR DISTANCES AND DIAL INDICATOR ALIGNMENT - BORE AND FACE OFFSETS

DISTANCE	DESCRIPTION	INCHES	(mm)	ALIGNMENT SEQUENCE	SIGHT "FROM"	TARGET "TO"	OFFSET (BORE OFFSET)				ANGULARITY (FACE OFFSET)				FACE DIAMETER			
							BT	BL	BR	BB	FT	FL	FR	FB				
D1	TURBINE FORWARD FOOT TO TURBINE AFT FOOT	151.827"	(3856.41)															
D2	TURBINE AFT FOOT TO TURBINE OUTPUT HUB FACE	55.464"	(1408.79)															
D3	TURBINE OUTPUT HUB FACE TO GB INPUT HUB FACE	27.218"	(691.34)															
D4	GB INPUT HUB FACE TO GB NEAR FOOT	25.290"	(642.36)	2ND	4	3	00	+0.062" ± .002" (+1.59 ± .05)	+0.062" ± .002" (+1.59 ± .05)	+0.125" ± .005" (+3.17 ± .13)	00	-0.003" ± .001" (-0.07 ± .03)	-0.003" ± .001" (-0.07 ± .03)	-0.005" ± .002" (-0.13 ± .05)	14.050" (356.87)			
D5	DISTANCE BETWEEN GB FEET	37.200"	(944.88)															
D6	GB AFT FOOT TO GB OUTPUT HUB FACE	11.232"	(285.29)															
D7	GB OUTPUT HUB FACE TO GENERATOR INPUT HUB FACE	28.867"	(733.22)	1ST	7	8	00	+0.010" ± .002" (+0.24 ± .05)	+0.005" ± .002" (+0.13 ± .05)	+0.015" ± .005" (+0.37 ± .13)	00	0.000" ± .001" (0.00 ± .03)	0.000" ± .001" (0.00 ± .03)	0.000" ± .002" (0.00 ± .05)	25.875" (657.23)			
D8	GENERATOR INPUT HUB FACE TO GENERATOR FORWARD FOOT	35.267"	(895.78)															
D9	DISTANCE BETWEEN GENERATOR FEET	125.984"	(3200.00)															

TABLE 111 - LASER DISTANCES AND TARGETS



APPROVED X

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
JACOBS Date

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
ALIGNMENT INFORMATION

Solar Turbines
A Caterpillar Company

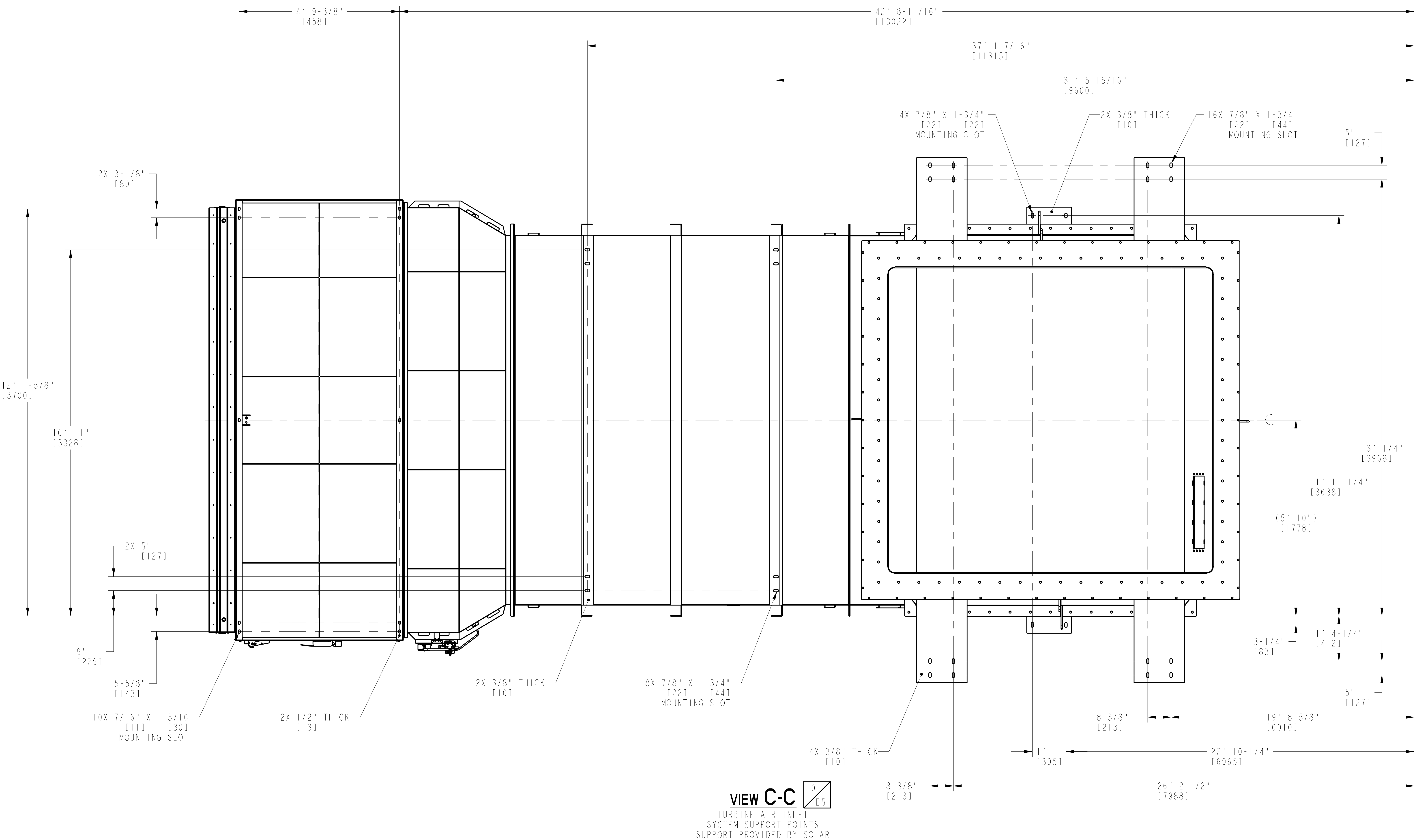
DRAWING NO.
4F491-149956

SIZE
E B
REV
SH 21 OF 52

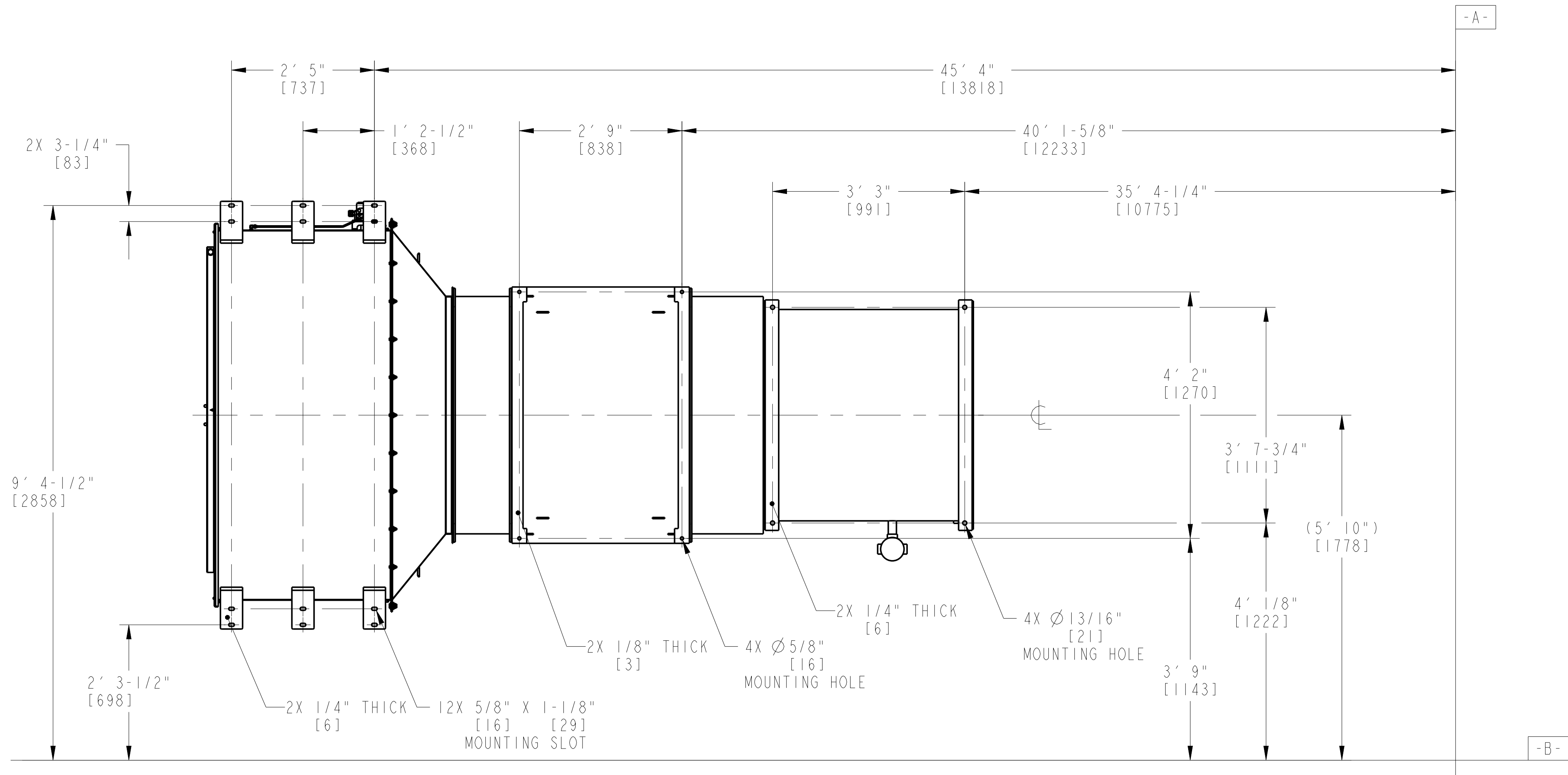
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APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date



VIEW C-C
 TURBINE AIR INLET
 SYSTEM SUPPORT POINTS
 SUPPORT PROVIDED BY SOLAR



VIEW D-D
 ENCLOSURE AIR INLET
 SYSTEM SUPPORT POINTS
 SUPPORT PROVIDED BY SOLAR

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

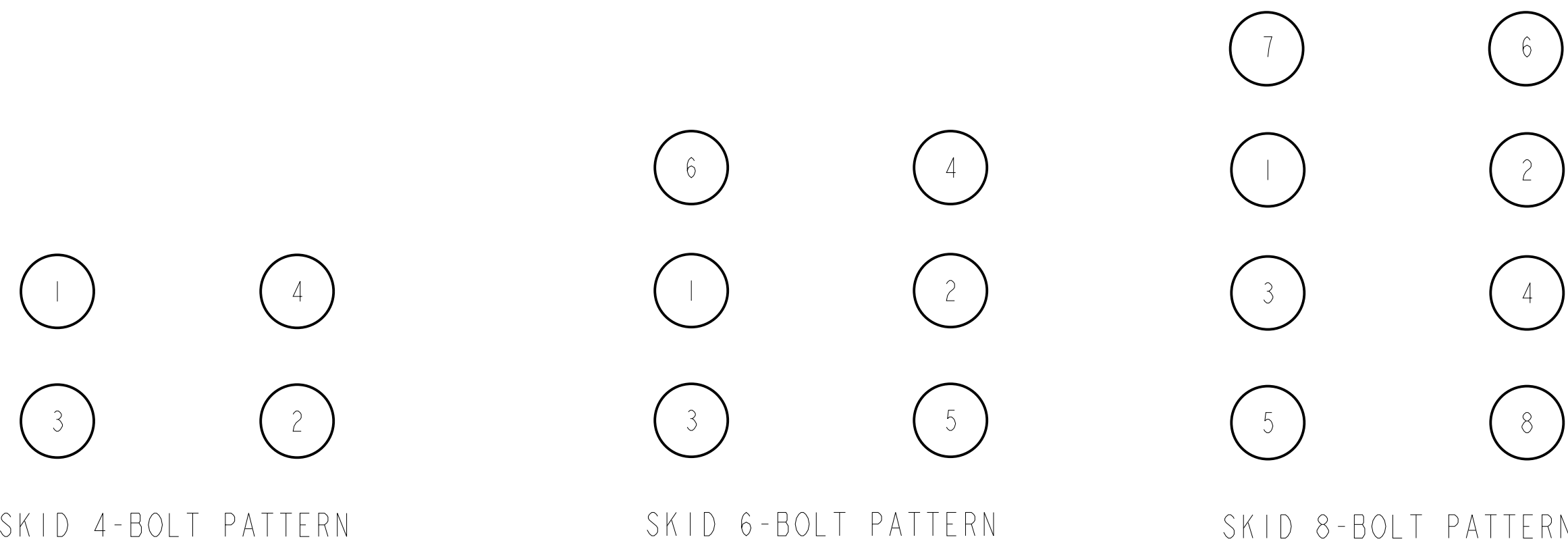
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 ANCILLARY SUPPORT POINTS

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E REV B
 SH 22 OF 52

TORQUING SEQUENCE AND INTERFACE HARDWARE INFORMATION

P/N	SIZES (IN.)	THREAD	MATERIAL	DESCRIPTION	FINISH	TYPICAL LOCATION USED	TORQUE LBS-FT/ N-M	TOLERANCE +/- LBS-FT/ N-M
960427C1	2.00"	8UN	A193 GR, B7	STUD +2 NUTS, 16"	ZINC	SKID INTERFACE	3244	
980784C1	1.50"	6UNC	A193 GR, B7	STUD +2 NUTS, 11"	ZINC	GENERATOR TIE-DOWN (STUD)	1437/1950	40/54



NOTES:

1. THE ABOVE TORQUE VALUES ASSUME THAT THE THREADS HAVE BEEN LUBRICATED WITH SOLAR'S P/N 917427C1 (EVERLUBE 811-3) OR EQUIVALENT.

THE TOTAL REQUIRED TORQUE SHOULD BE APPLIED IN THREE INCREMENTS OF 1/3 OF TOTAL REQUIRED TORQUE (I.E., EACH SEQUENCE TO BE COMPLETED 3 TIMES).

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL. _____ 7/17/23
 JACOBS _____ Date

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 MAJOR EQUIPMENT ATTACHING HARDWARE

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	23 OF 52

CAD IDENT Released B5

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LOOSE SHIPPED COMPONENTS

SHEET NO.	COMPONENT DESCRIPTION	QTY	REV
25	ANCHOR BOLT, PKG FRAME	10	
26	BATTERY CHARGER	1	
27	BATTERY / RACK ASSEMBLY	1	
28	MODULE, PILOT LIQUID FUEL	1	B
29	MODULE, OFFSKID, LIQUID FUEL FILTER SYSTEM	1	B
30	WATER PURGE MODULE	1	B
31	DYNAMIC BRAKE RESISTOR, LIQUID FUEL MOTOR	1	
32	RIDE THRU UNIT	1	
33	VARIABLE FREQUENCY DRIVE WITH RIDE THRU UNIT, START MOTOR	1	
34	VARIABLE FREQUENCY DRIVE, WATER PURGE MOTOR	1	
35	VARIABLE FREQUENCY DRIVE, LIQUID FUEL MOTOR, PILOT	1	
36	VARIABLE FREQUENCY DRIVE, LIQUID FUEL MOTOR	1	
37	LUBE OIL TANK MIST SEPARATOR	1	
38	LUBE OIL COOLER	1	B
39	FLOW METER, GAS FUEL	1	B
40	FLAME ARRESTOR, LUBE OIL	1	
41	PCD COOLER, AIR TO AIR	1	
42	LIQUID FUEL DRAIN TANK	1	
43	FLAME ARRESTOR, LIQUID FUEL PURGE TANK VENT	1	
44	FIRE EXTINGUISHING CABINET, CO2	1	
45	FILTER, GAS FUEL	1	
46	ENGINE CLEANING CART	1	B
47	ENCLOSURE VENT FAN, CURRENT TRANSMITTER	4	
48	AUX CONTROL CONSOLE	1	
49	BACKUP LUBE OIL DC START CONTACTOR	1	
50	LINE REACTOR, INPUT, LIQUID FUEL PILOT VFD, FLOOR MOUNTED	1	B
51	LINE REACTOR, INPUT, LIQUID FUEL MAIN VFD, FLOOR MOUNTED	1	B
52	LINE REACTOR, INPUT, WATER PURGE VFD, WALL MOUNTED	1	B

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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JACOBS	Date

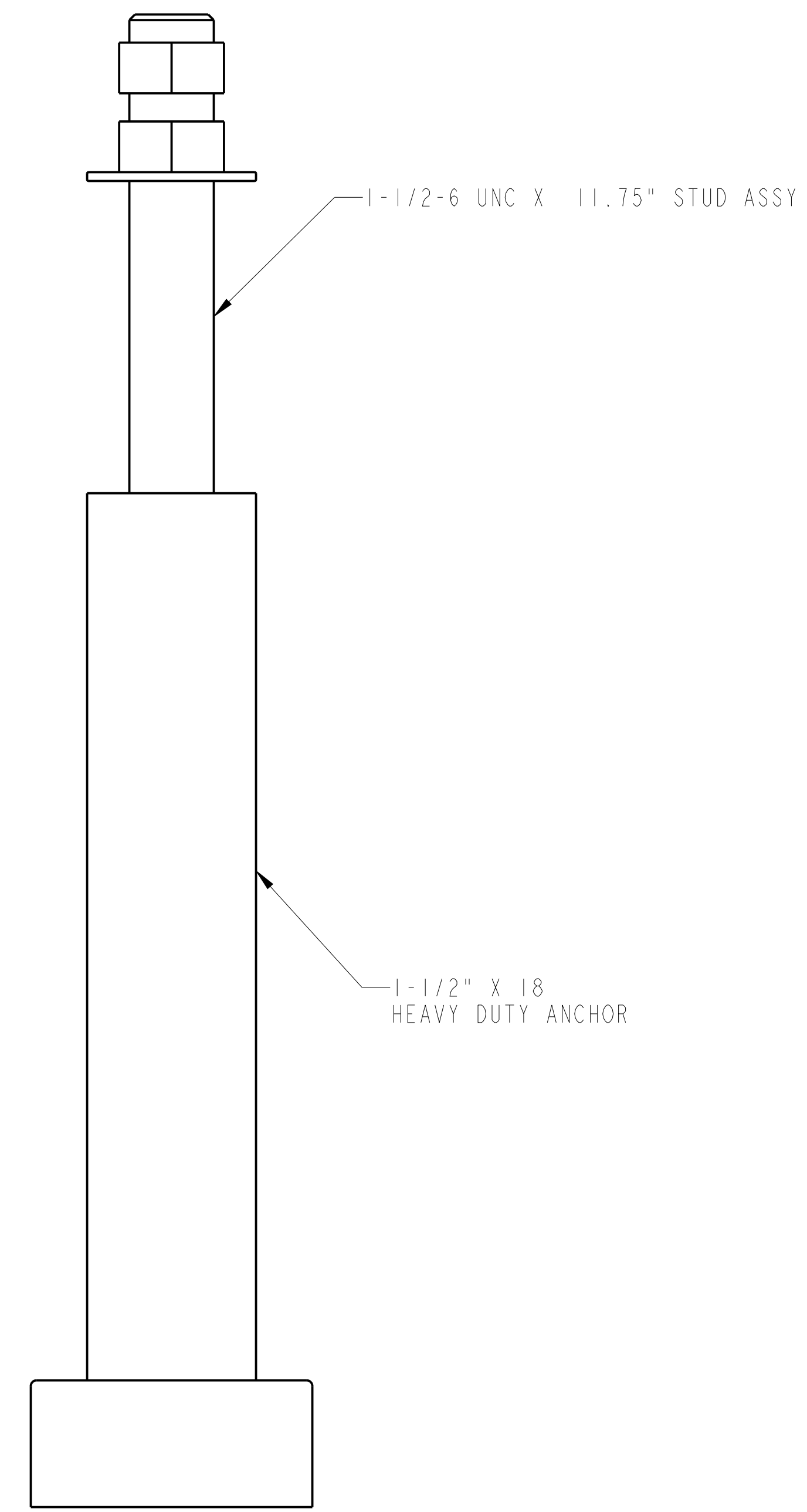
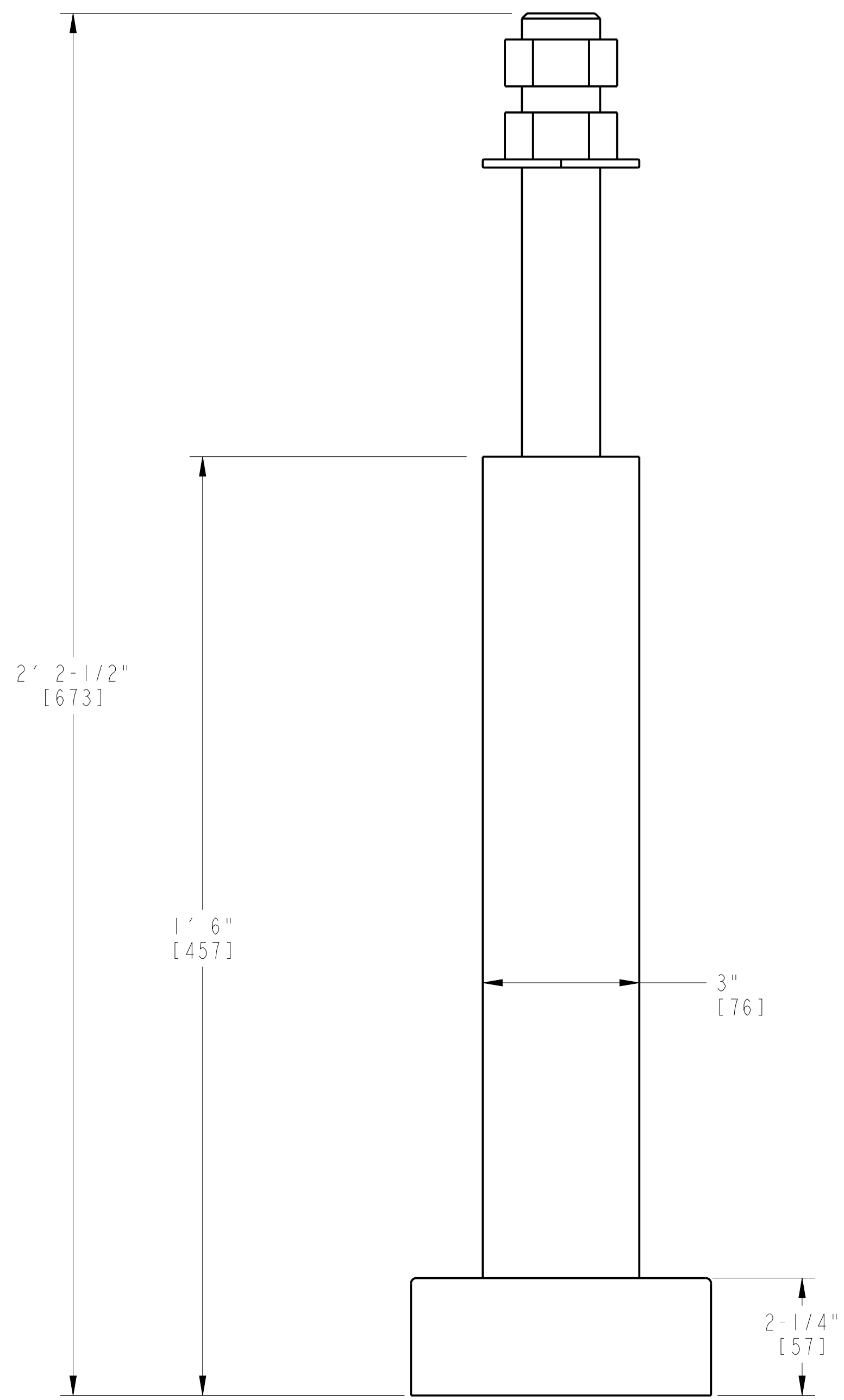
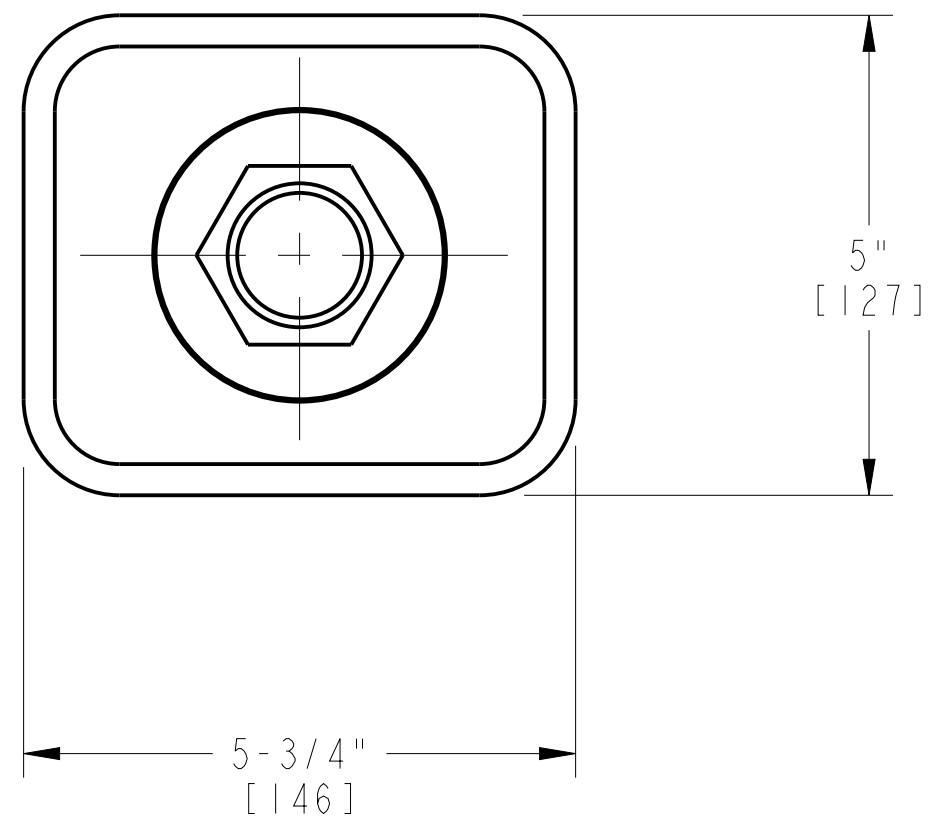
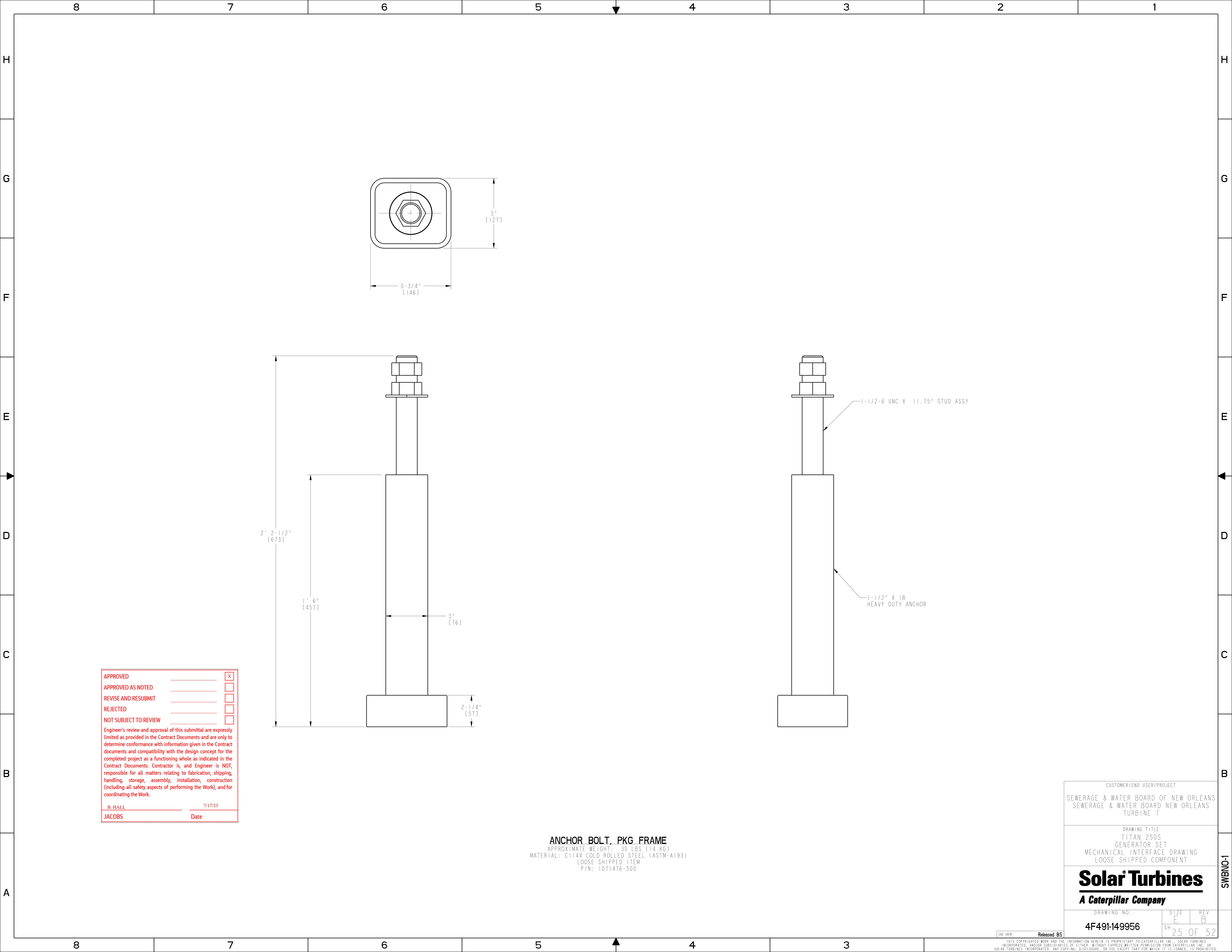
CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LOOSE SHIPPED COMPONENTS

Solar Turbines

A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	OF
	24	52



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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JACOBS	Date

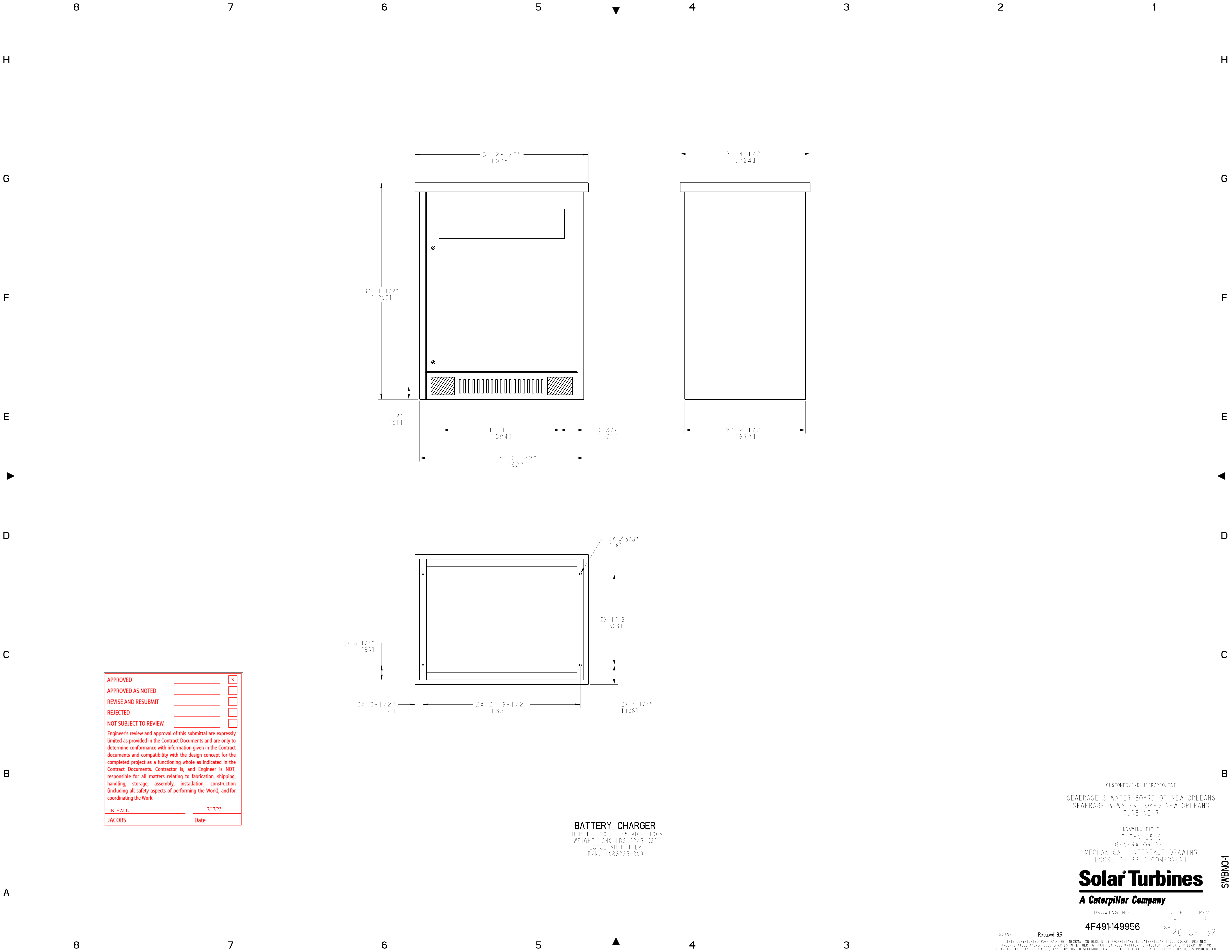
ANCHOR BOLT, PKG FRAME
 APPROXIMATE WEIGHT: 30 LBS (14 KG)
 MATERIAL: C1144 COLD ROLLED STEEL (ASTM-A193)
 LOOSE SHIPPED ITEM
 P/N: 1071476-500

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	25 OF 52



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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 JACOBS _____ Date

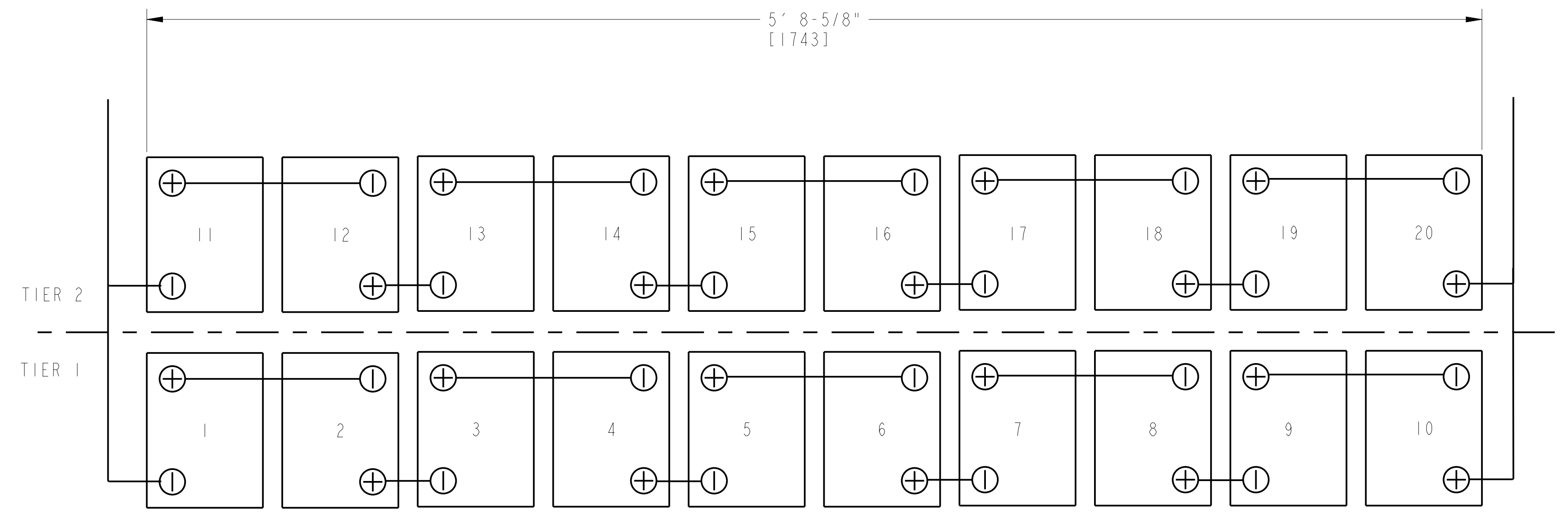
BATTERY CHARGER
 OUTPUT: 120 - 145 VDC, 100A
 WEIGHT: 540 LBS [245 KG]
 LOOSE SHIP ITEM
 P/N: 1088225-300

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

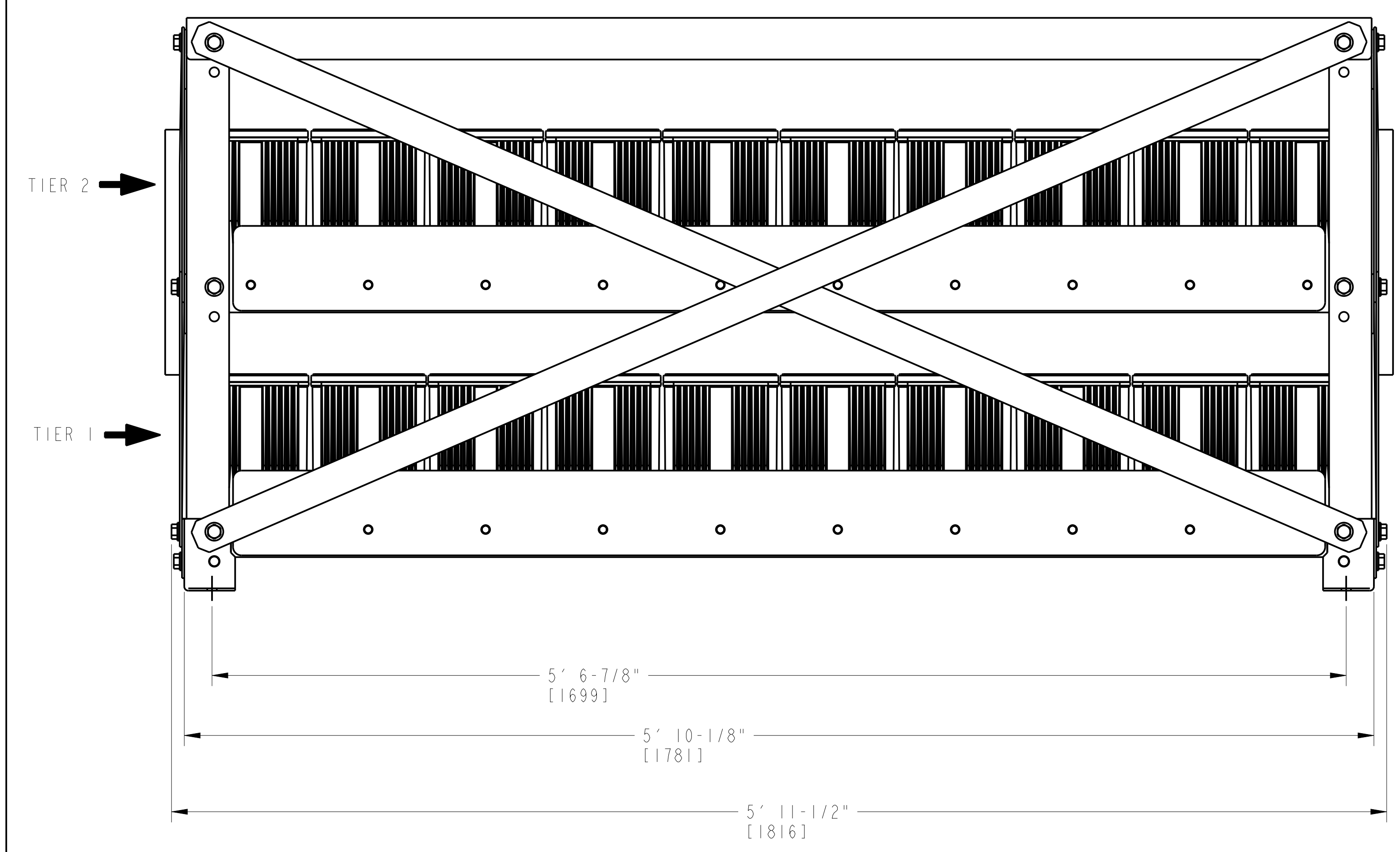
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 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

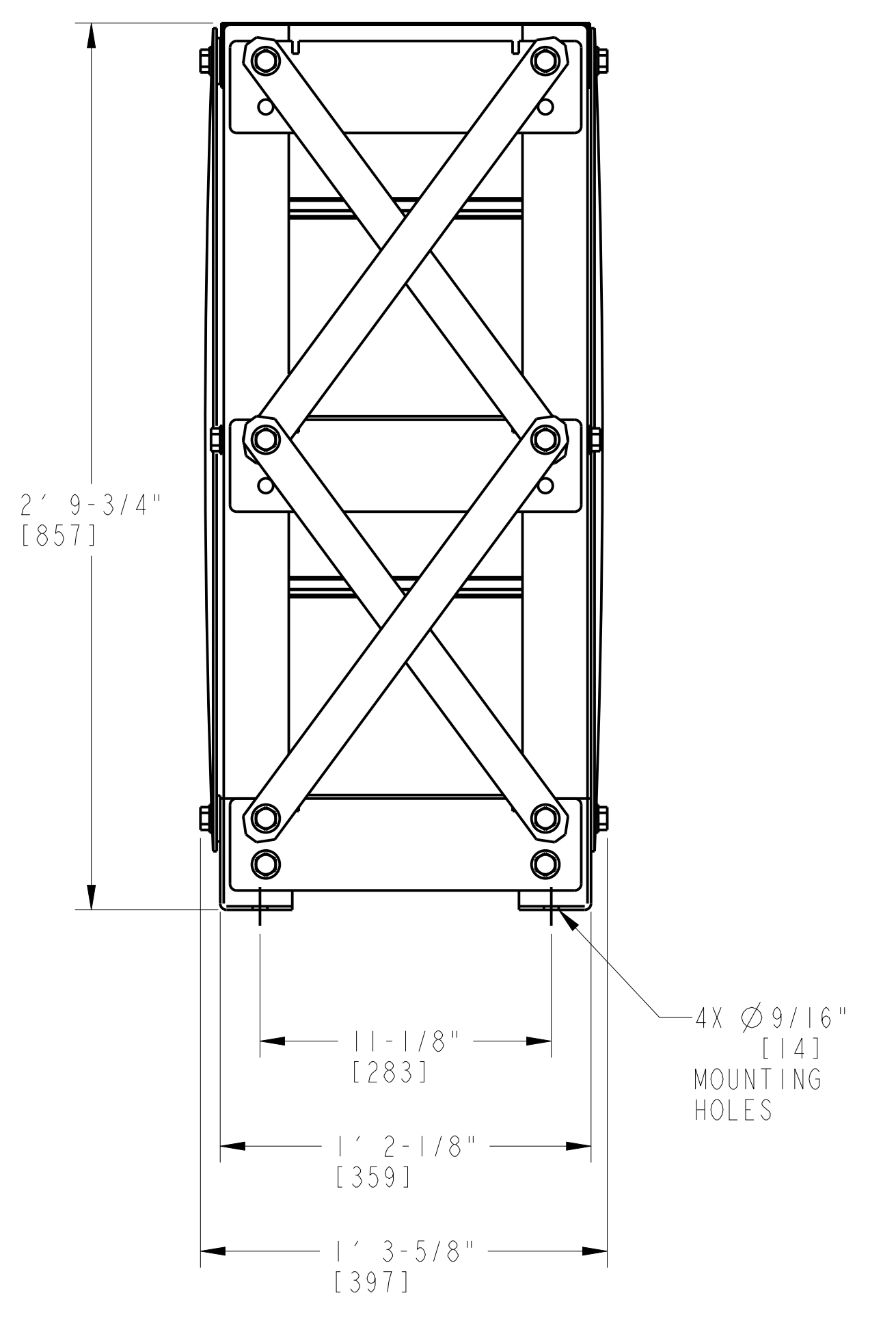
DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	26 OF 52



BATTERY LAYOUT
 VRLA BATTERIES (94 AH)
 2 STRINGS, PARALLEL ARRAY (188 AH TOTAL)
 HYDROGEN GASSING (FLOAT CHARGE) = 99 ML/HR
 HYDROGEN GASSING (HIGH RATE CHARGE) = 434 ML/HR



SIDE VIEW



END VIEW

RACK DIMENSIONS AND LAYOUT

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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 JACOBS _____ Date

BATTERY / RACK ASSEMBLY
 APPROXIMATE TOTAL WEIGHT INCLUDING BATTERIES AND RACK:
 1,736 LBS [787 KG]
 APPROXIMATE RACK ONLY WEIGHT: 131 LBS [59 KG]
 20 BATTERY BLOCKS
 LOOSE SHIPPED ITEM
 P/N: 2429431-500

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

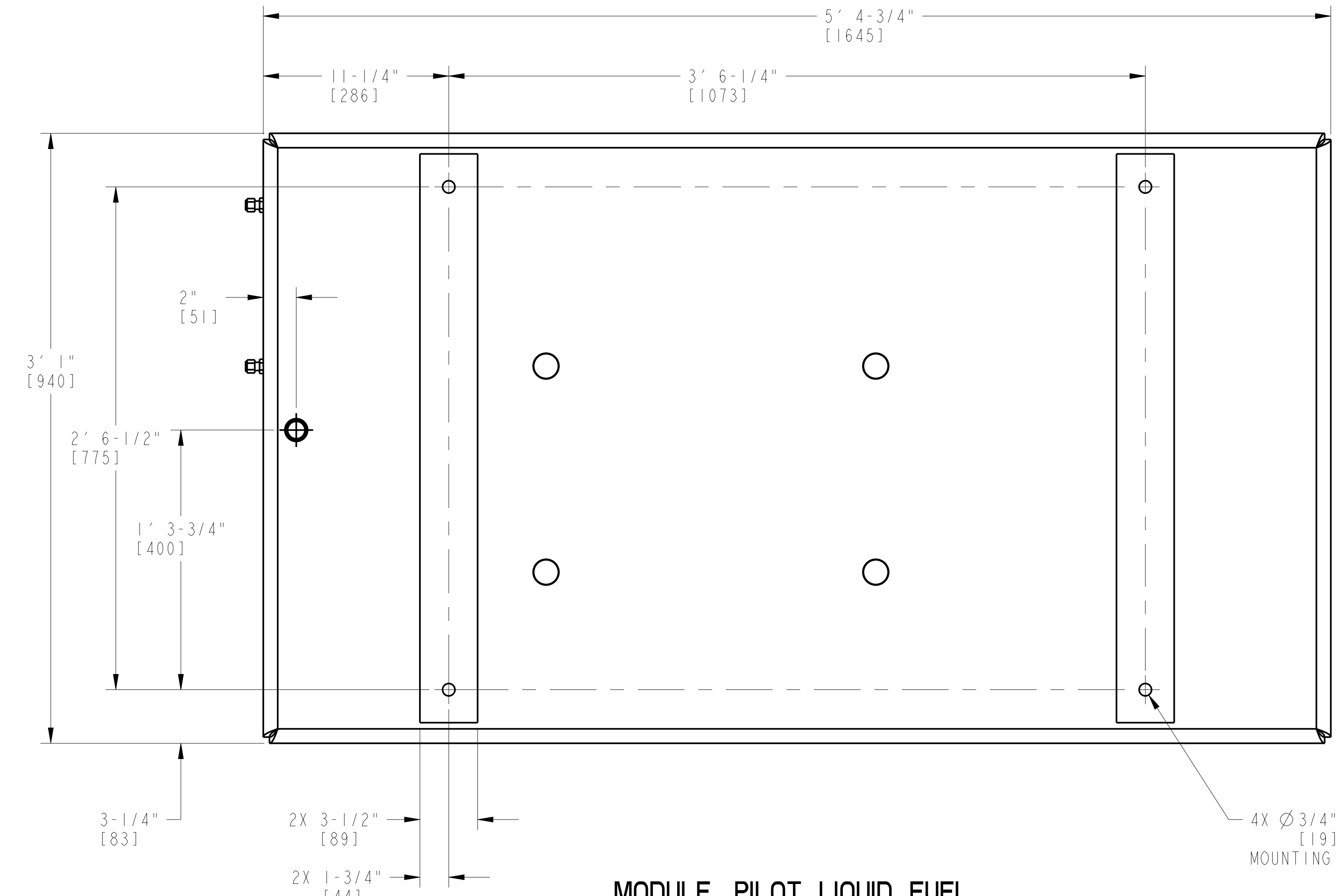
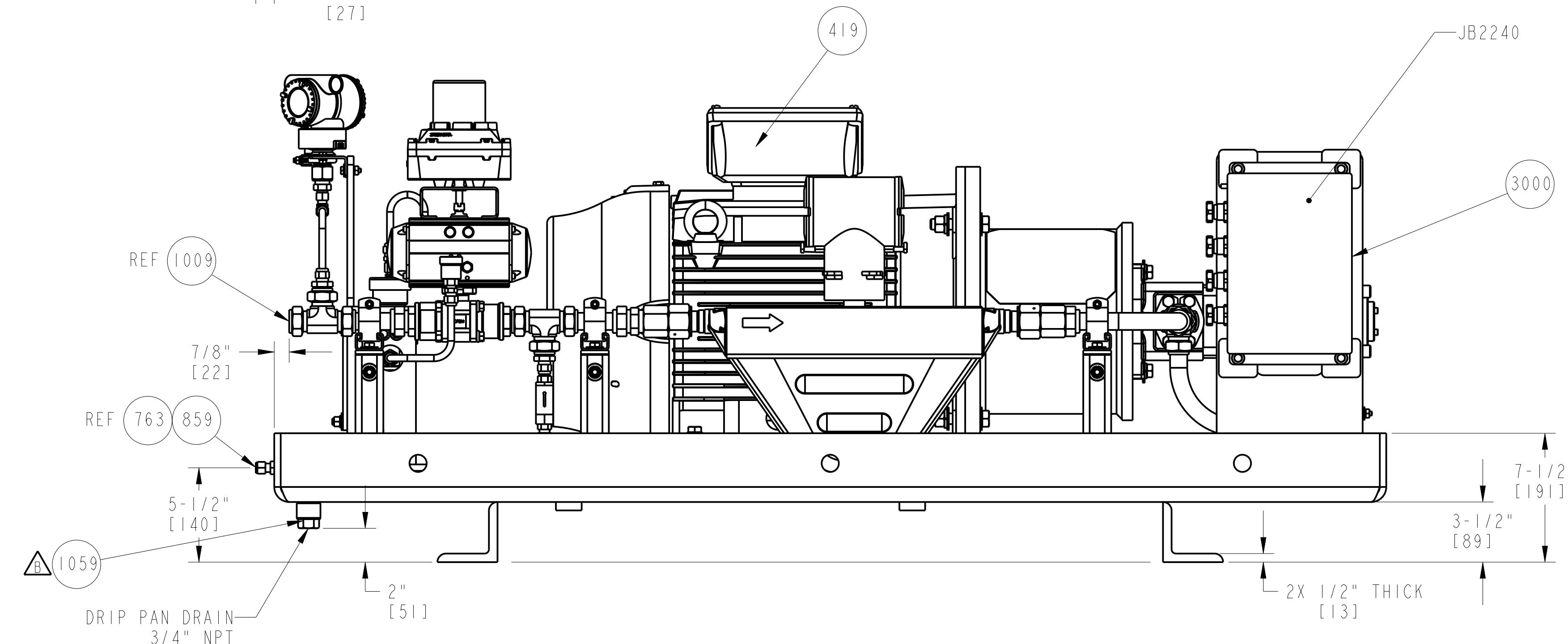
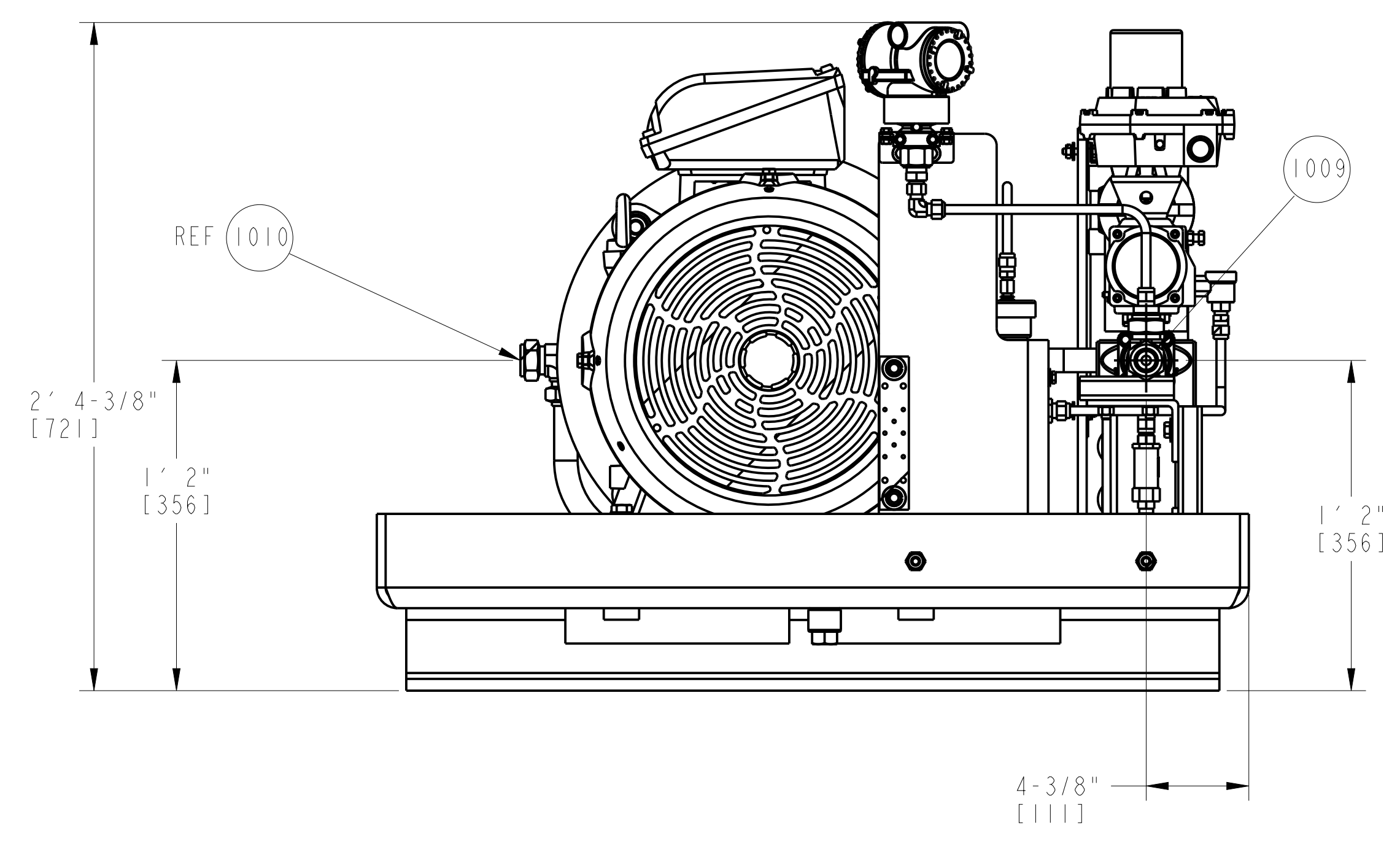
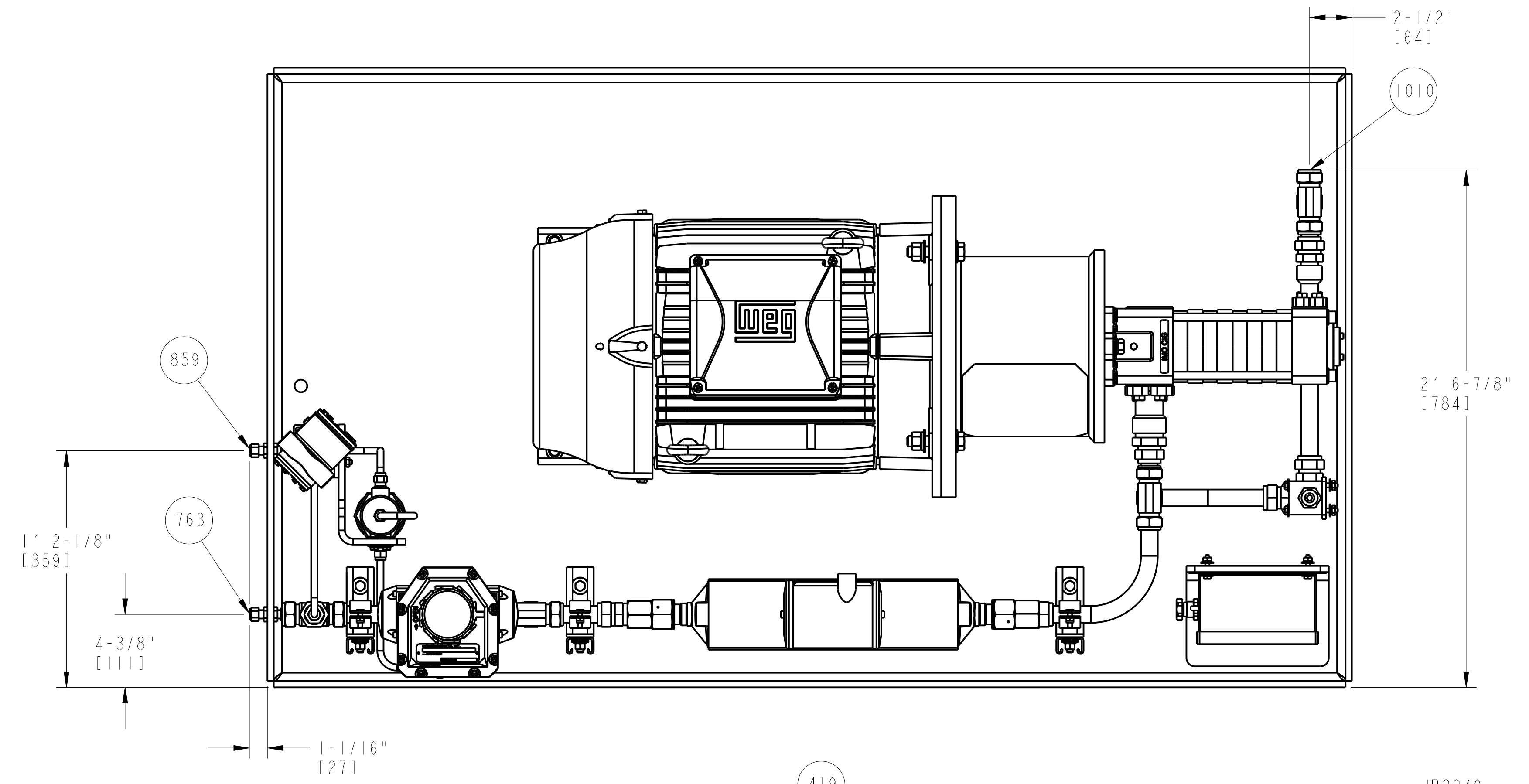
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	27 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
419	AC VOLTS, LIQUID FUEL PILOT PUMP MOTOR	2X M50 X 1.5 AND 1X M20 X 1.5 - (DEVICE) 2" NPT
763	DRAIN LIQUID FUEL	3/4" TUBE FITTING
859	PILOT AIR TO LIQUID FUEL MODULE	3/8" TUBE FITTING
1009	PILOT LIQUID FUEL PUMP SKID INLET	1" TUBE FITTING
1010	PILOT LIQUID FUEL INLET	1" TUBE FITTING
1059	LIQUID FUEL PUMP MODULE DRAIN	3/8" TUBE FITTING
3000	LIQUID FUEL PILT PUMP SKID J-BOX	4X 0.86" KNOCKOUTS



MODULE, PILOT LIQUID FUEL
 APPROXIMATE WEIGHT: 1,430 LBS [649 KG]
 MATERIAL: PAINTED CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 1514790-4F491

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

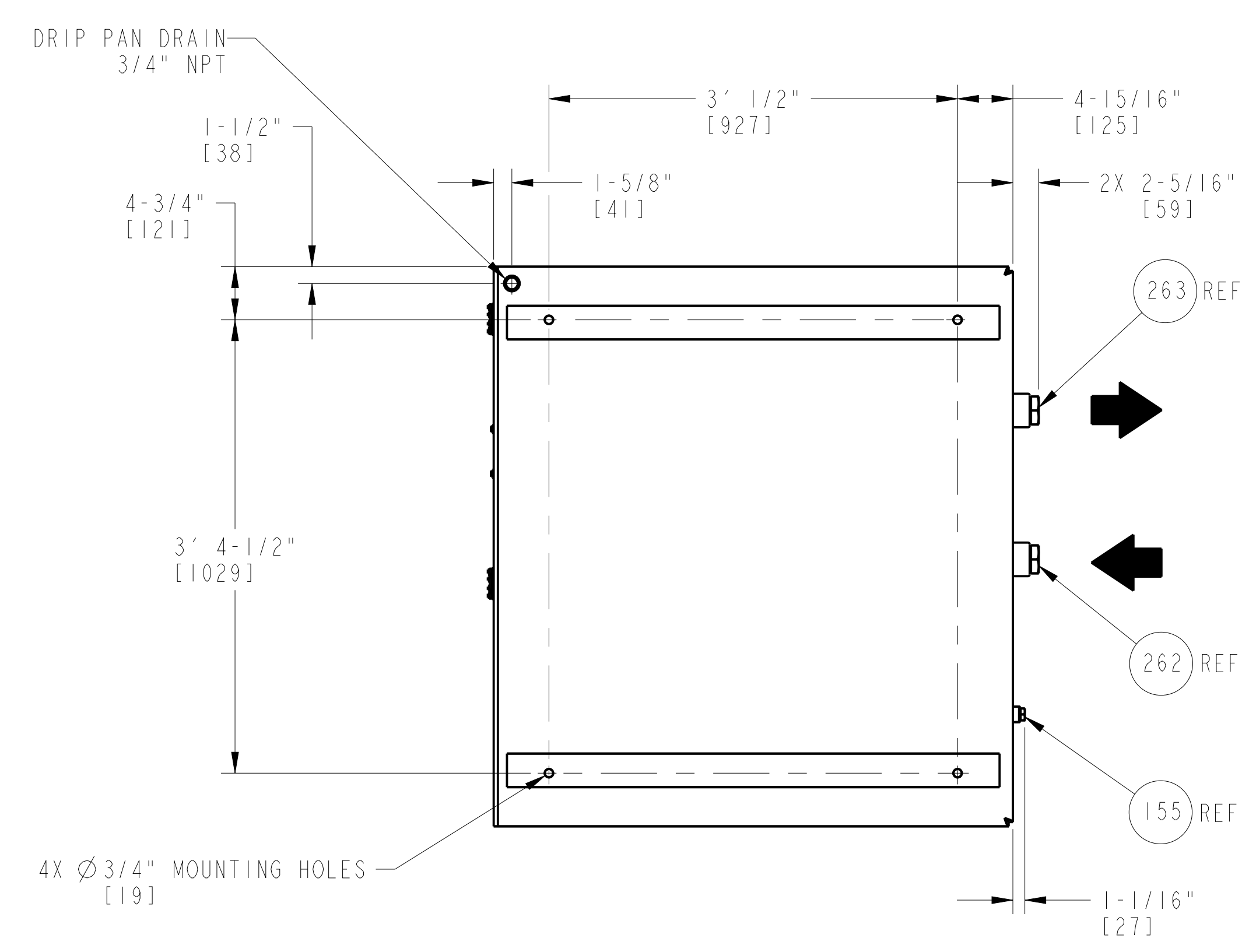
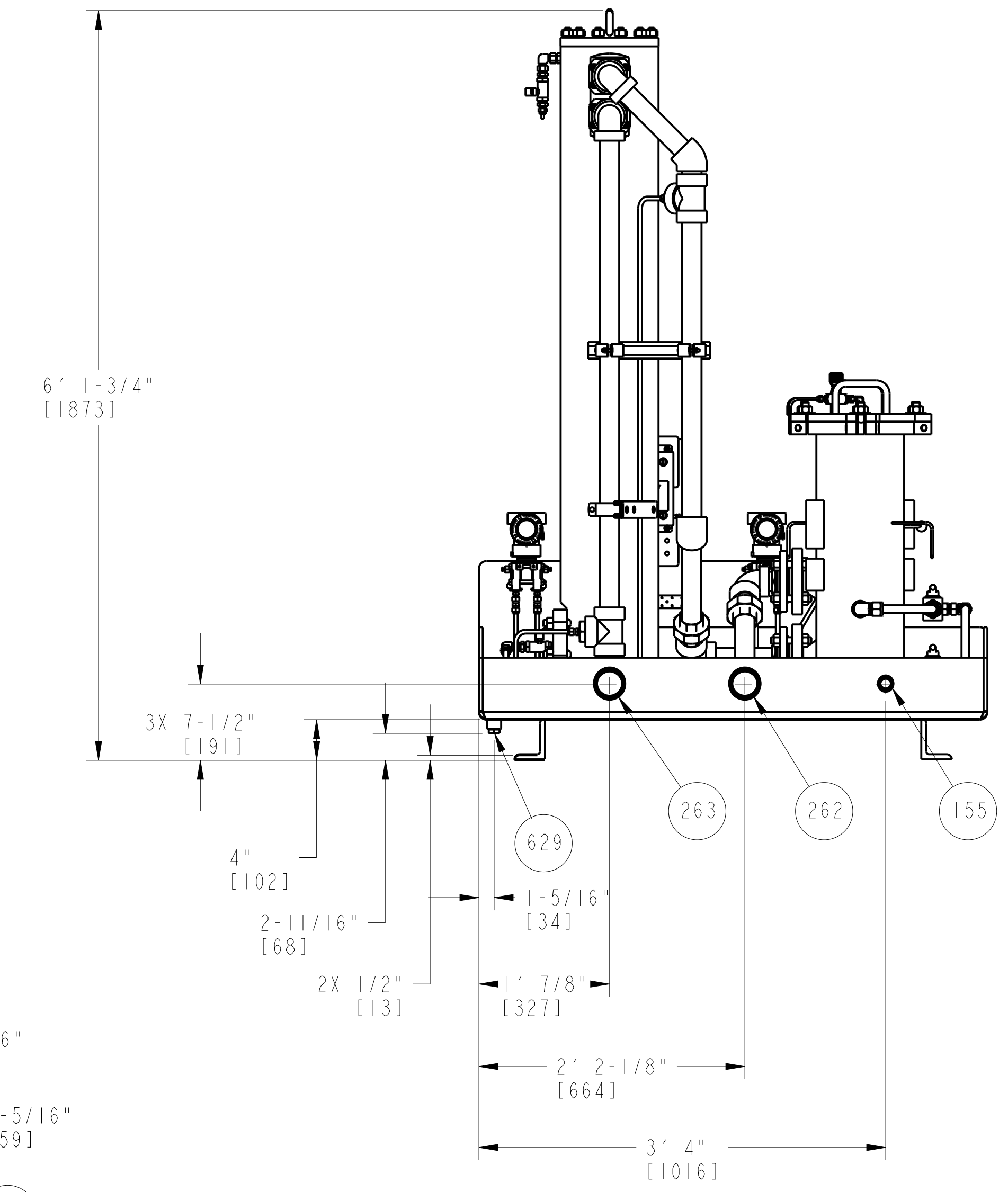
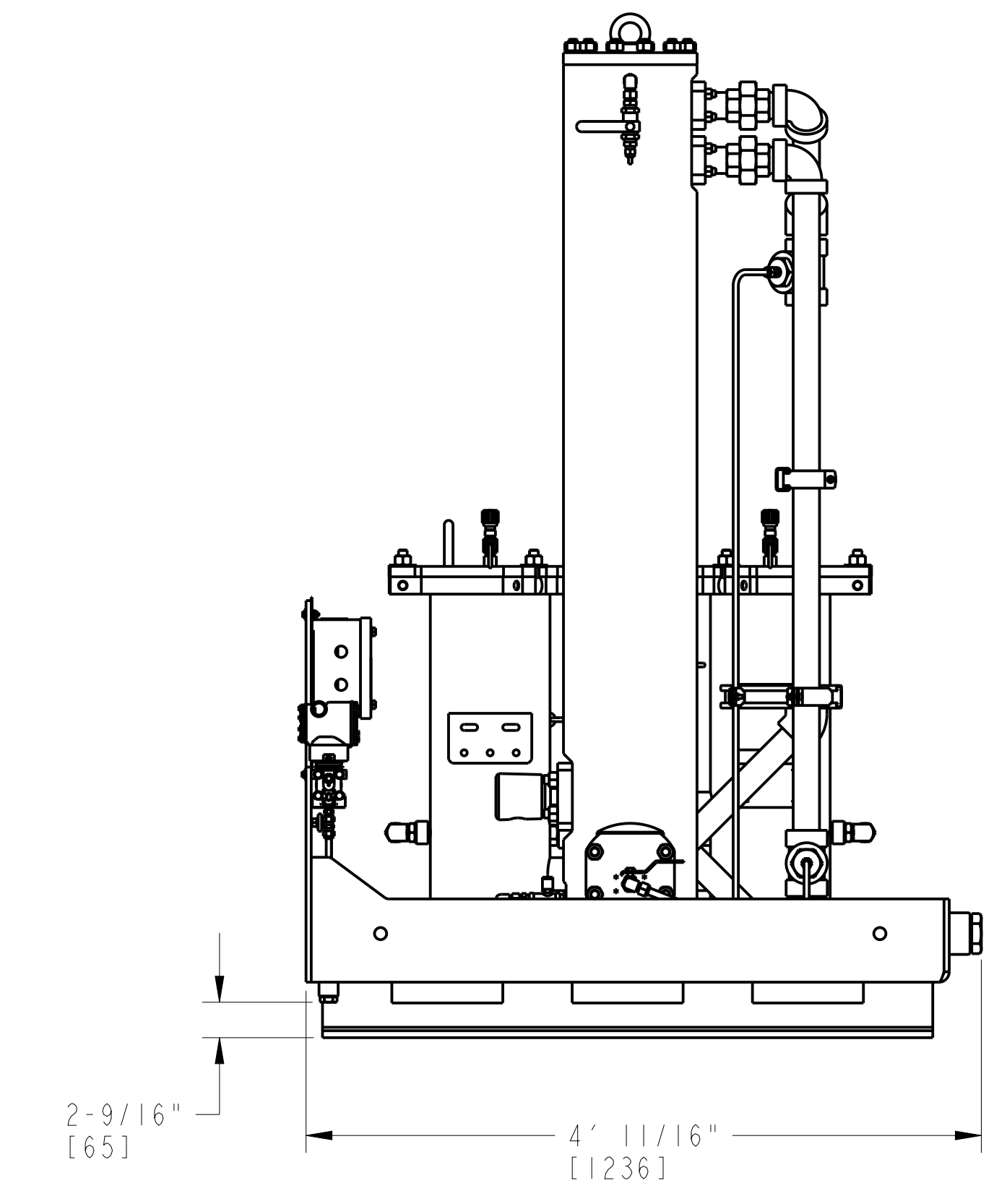
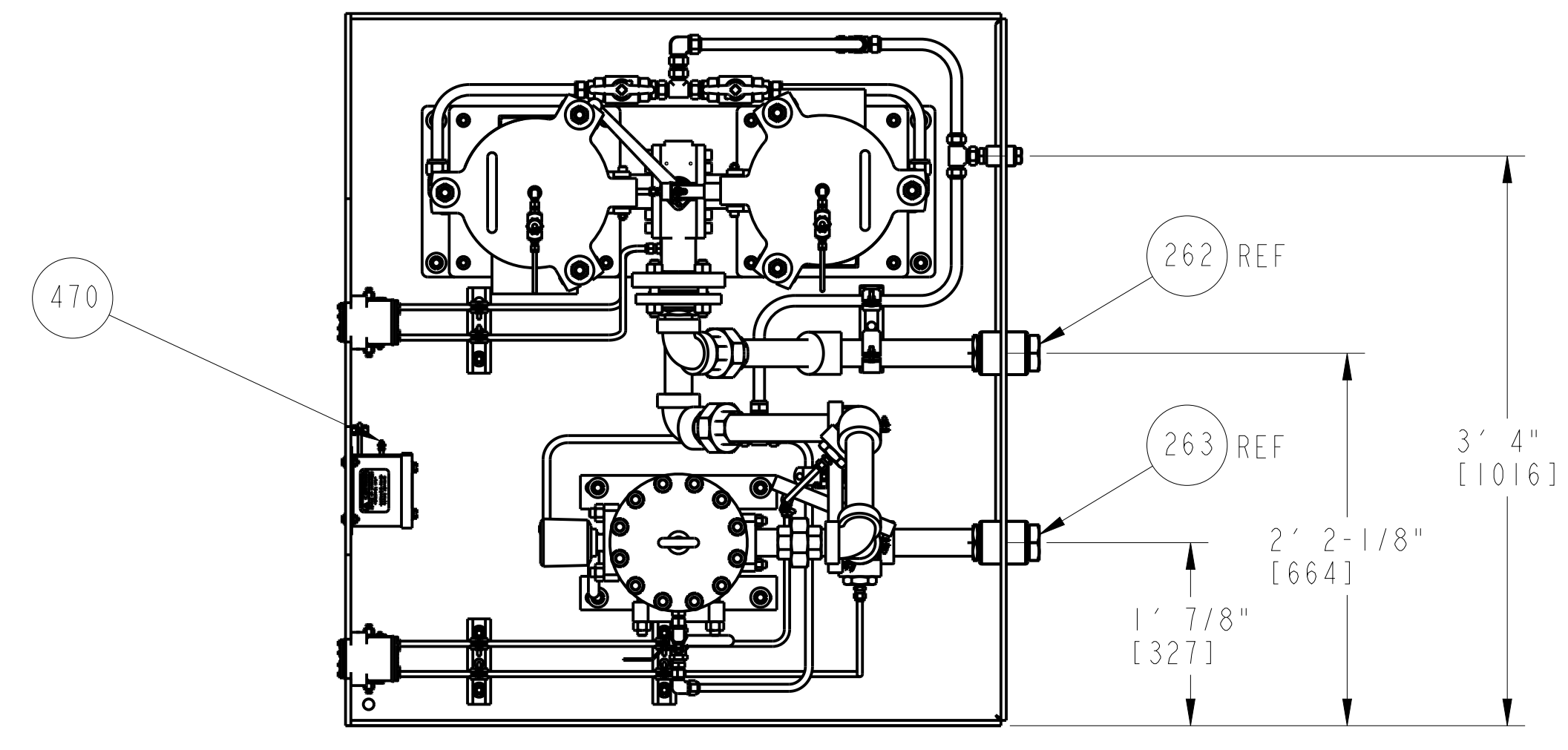
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E
 REV B
 SH 28 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
155	FUEL FILTER DRAIN	3/4" NPT FEMALE, PLUGGED
262	LIQUID FUEL FILTER INLET	2" NPT FEMALE
263	LIQUID FUEL FILTER OUTLET	2" NPT FEMALE
470	DC VOLTS, OFF-SKID L10, FUEL MODULE J-BOX	1/2" NPT FEMALE, PLUGGED
629	LIQUID FUEL FILTER SKID DRIP PAN DRAIN	1" NPT FEMALE



MODULE, OFFSKID, LIQUID FUEL FILTER SYSTEM
 APPROXIMATE WEIGHT: 1,500 LBS [680 KG]
 LOOSE SHIPPED ITEM
 P/N: 1114617-4F491

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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 JACOBS Date

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

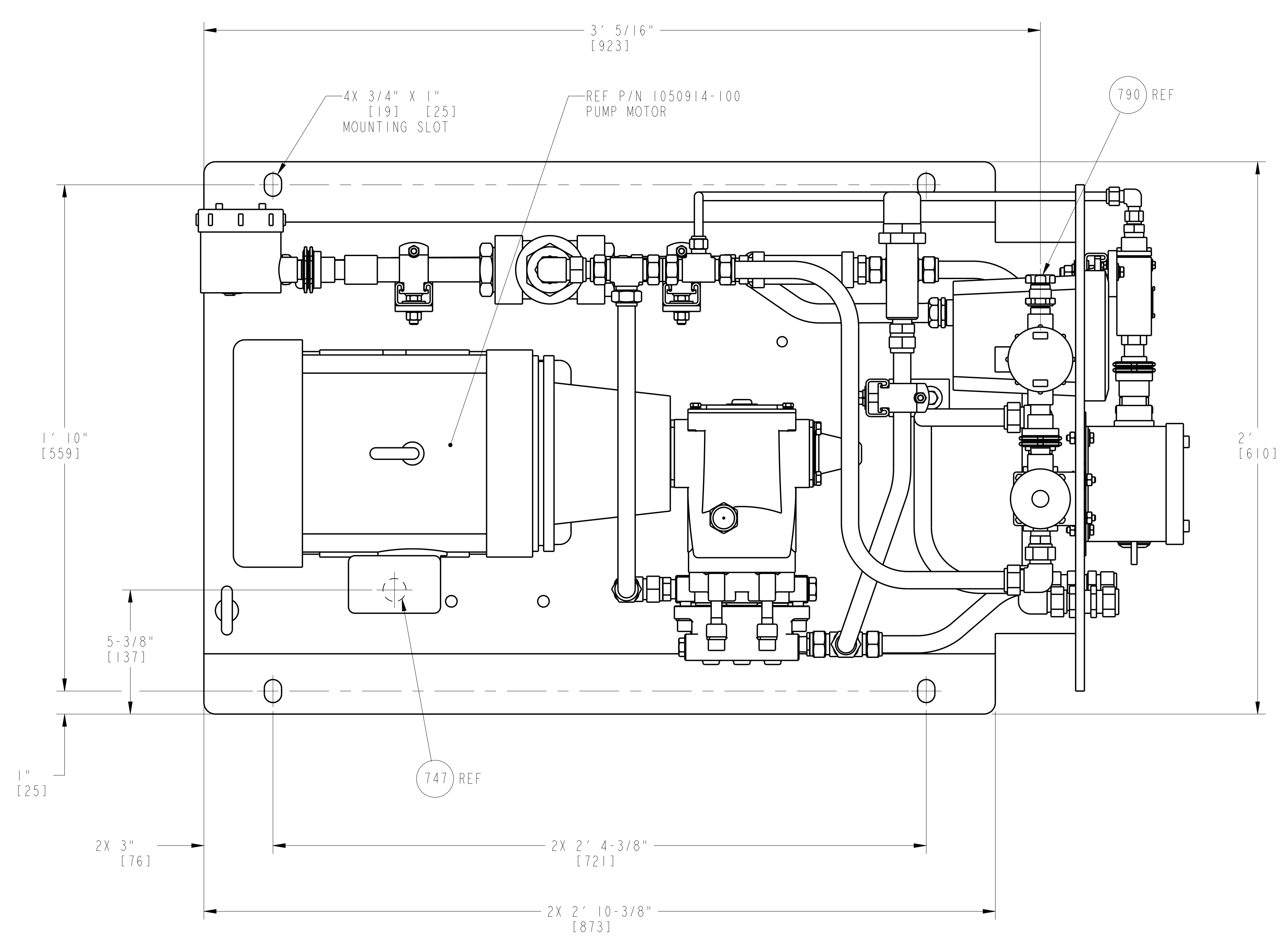
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 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E B
 REV SH 29 OF 52

TABLE 1 - CONNECTIONS

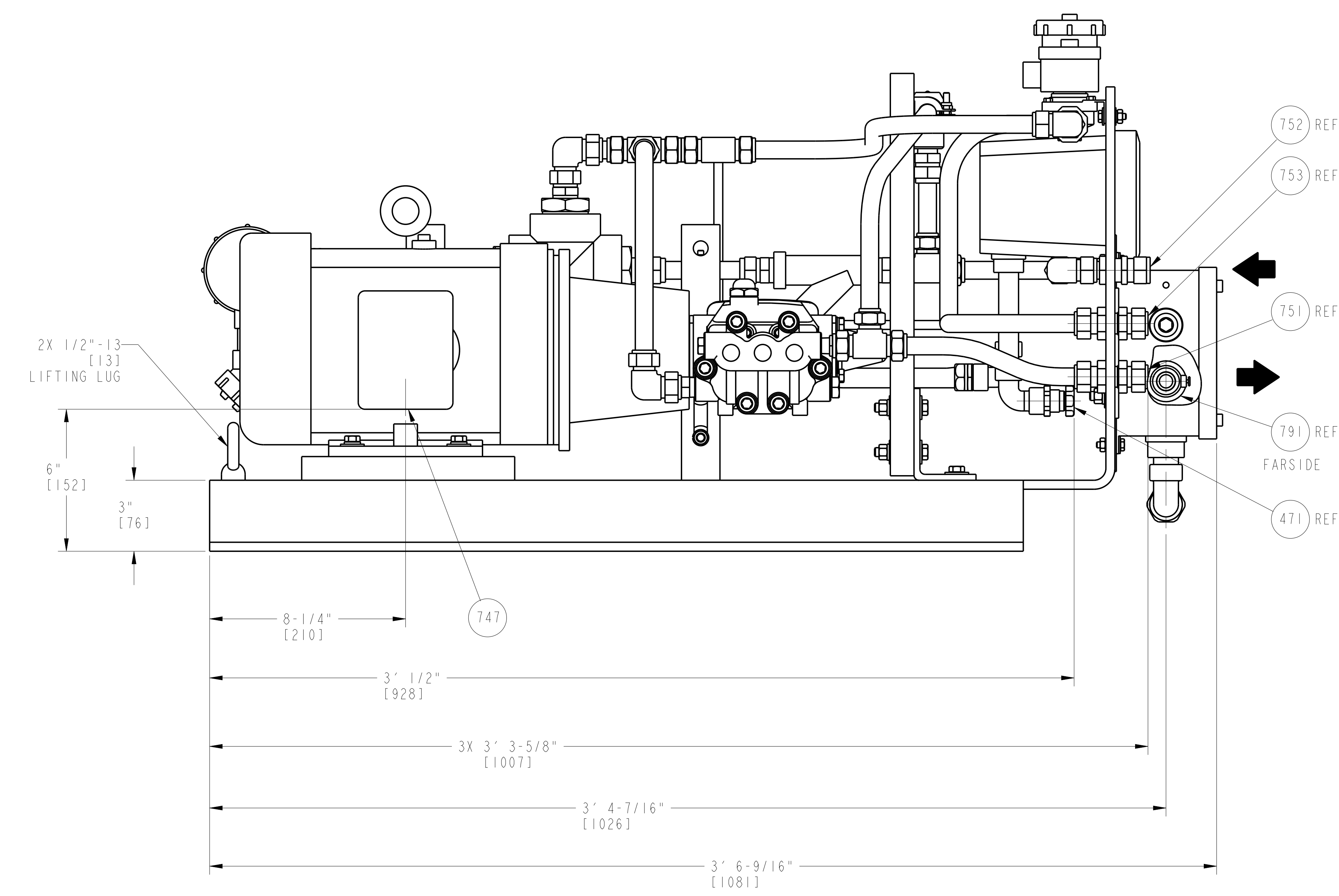
ITEM	DESCRIPTION	SIZE & TYPE
471	WATER CONDUCTIVITY ANALYZER	M20 X 1.5
747	AC VOLTS, CUSTOMER INTERFACE	1X M32 X 1.5 AND 2X M20 X 1.5
751	WATER PURGE SKID OUTLET	3/4" TUBE FITTING
752	WATER PURGE SKID INLET	3/4" TUBE FITTING
753	WATER PURGE SKID DRAIN	3/4" TUBE FITTING
790	SOLENOID, ELECTRICAL INTERFACE (2 PLACES)	M20 X 1.5
791	PRESSURE SWITCH, ELECTRICAL CONNECTION	M20 X 1.5



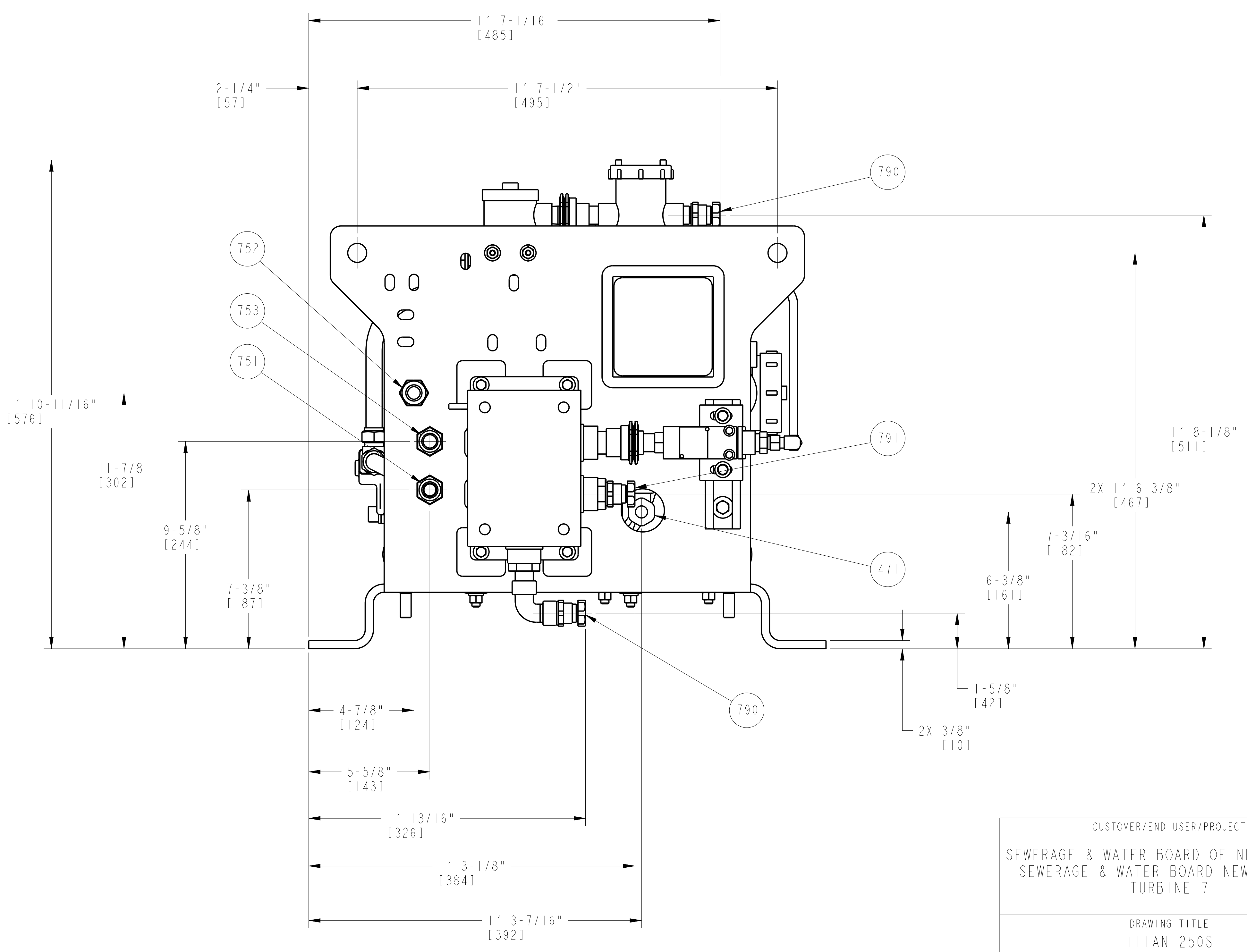
APPROVED
APPROVED AS NOTED
REVISE AND RESUBMIT
REJECTED
NOT SUBJECT TO REVIEW

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

B. HALL. 7/17/23
 JACOBS Date



WATER PURGE MODEL
 APPROXIMATE WEIGHT: 325 LBS [147 KG]
 LOOSE SHIPPED ITEM
 P/N: 1064190-4F491

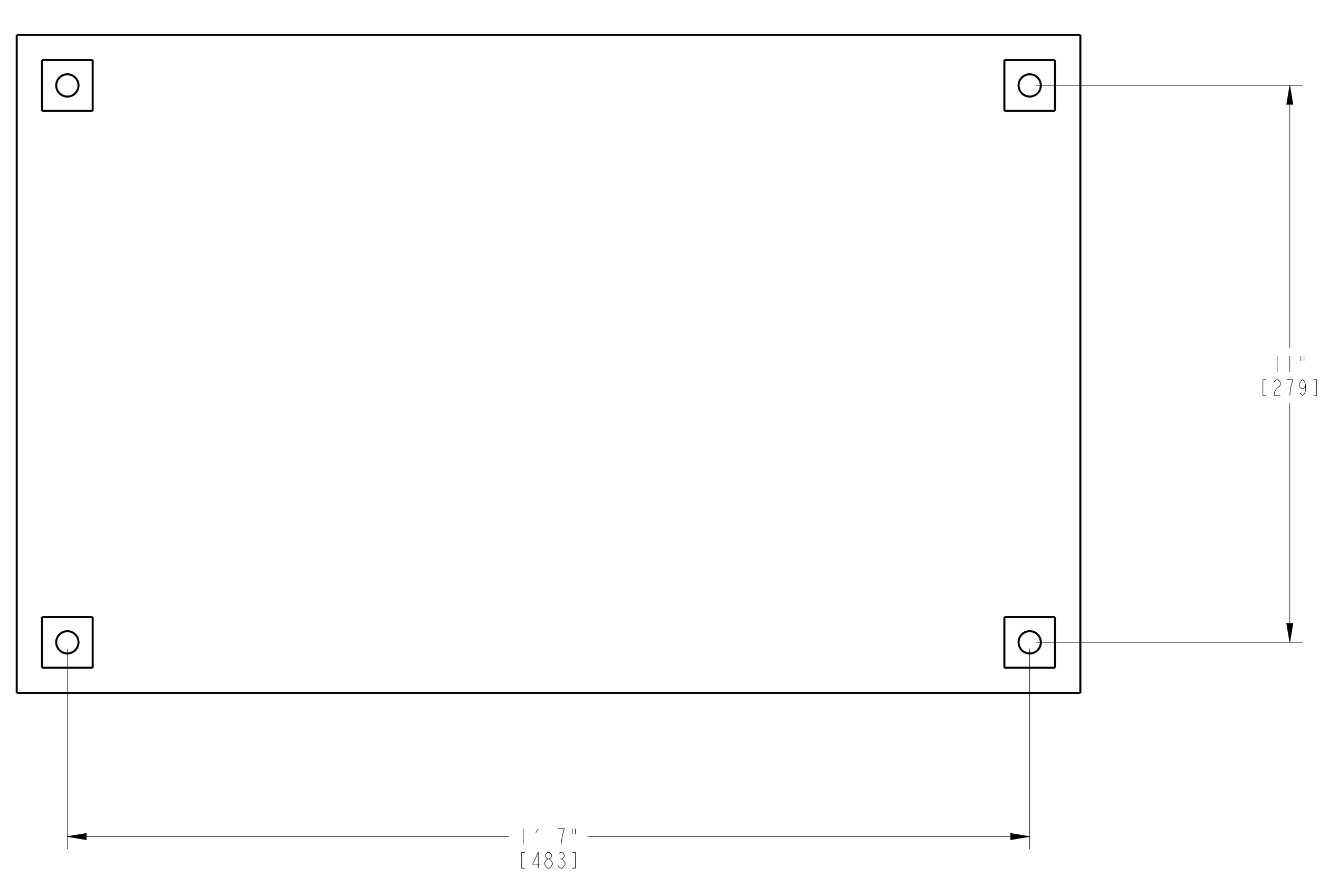
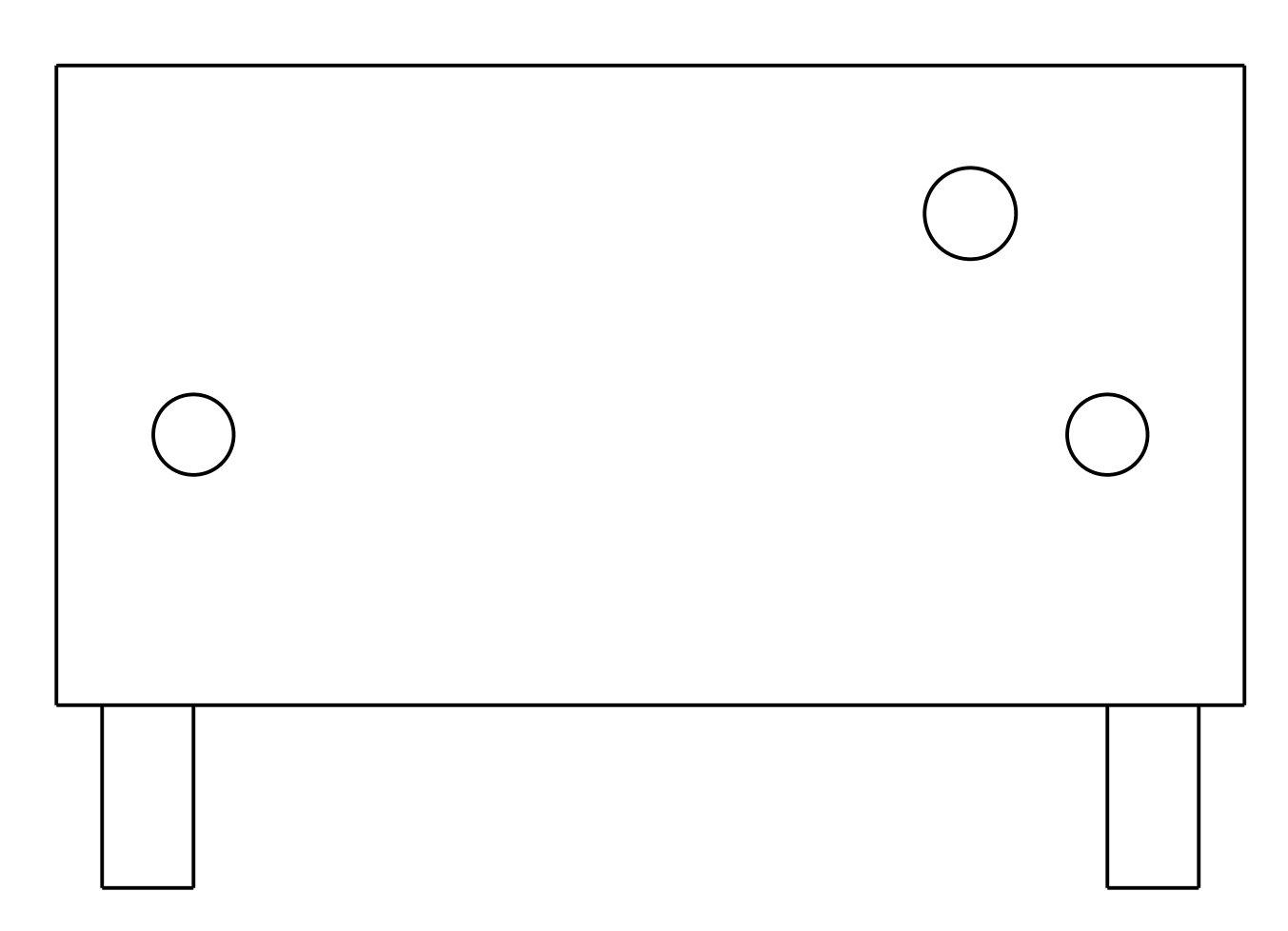
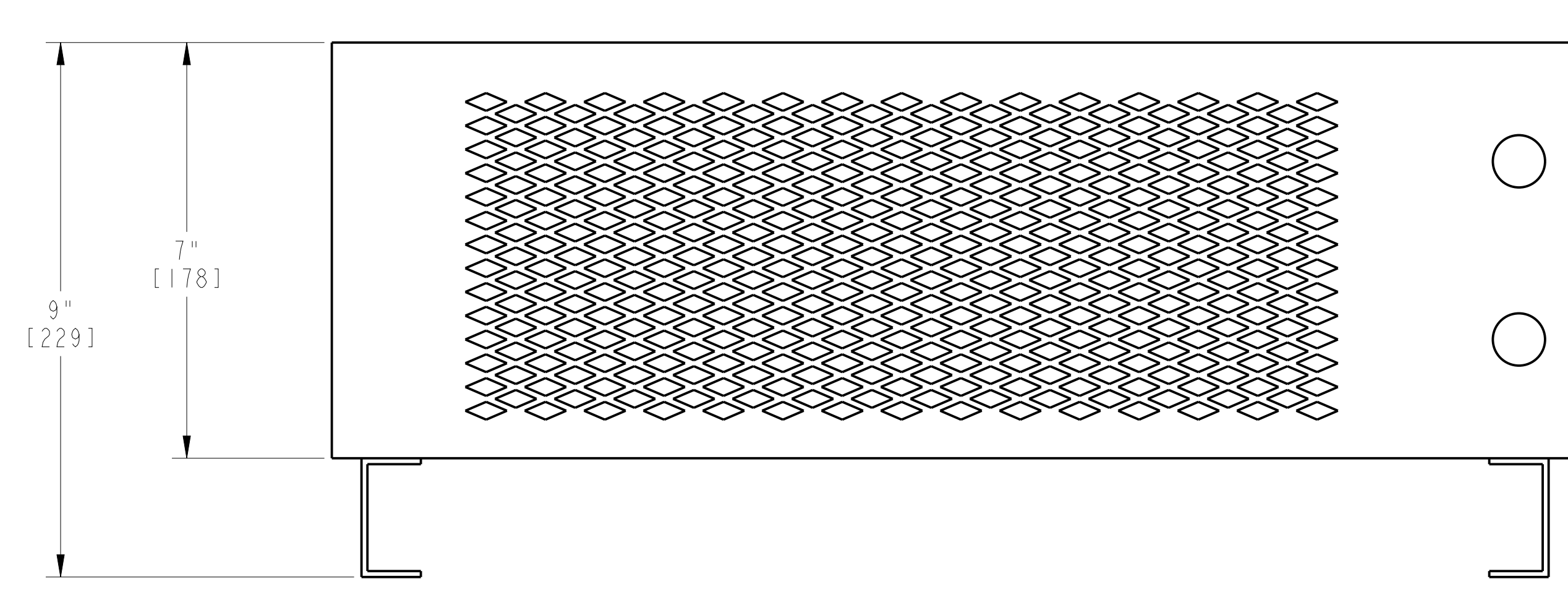
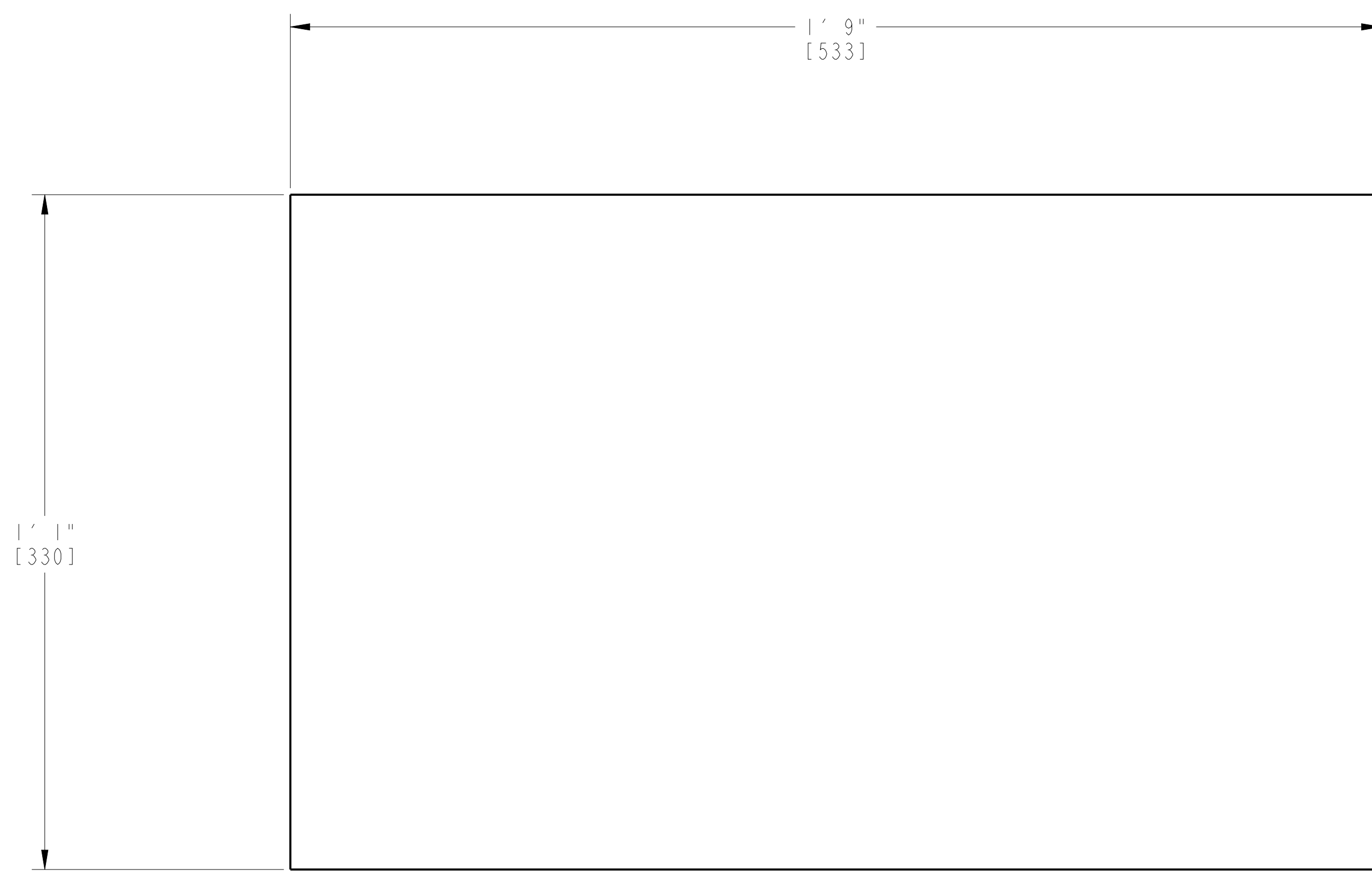


CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E B
 REV SH 30 OF 52



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL	7/17/23
JACOBS	Date

DYNAMIC BRAKE RESISTOR, LIQUID FUEL MOTOR
 APPROXIMATE WEIGHT: 24 LBS [11 KG]
 LOOSE SHIPPED ITEM
 P/N 1085042-6

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

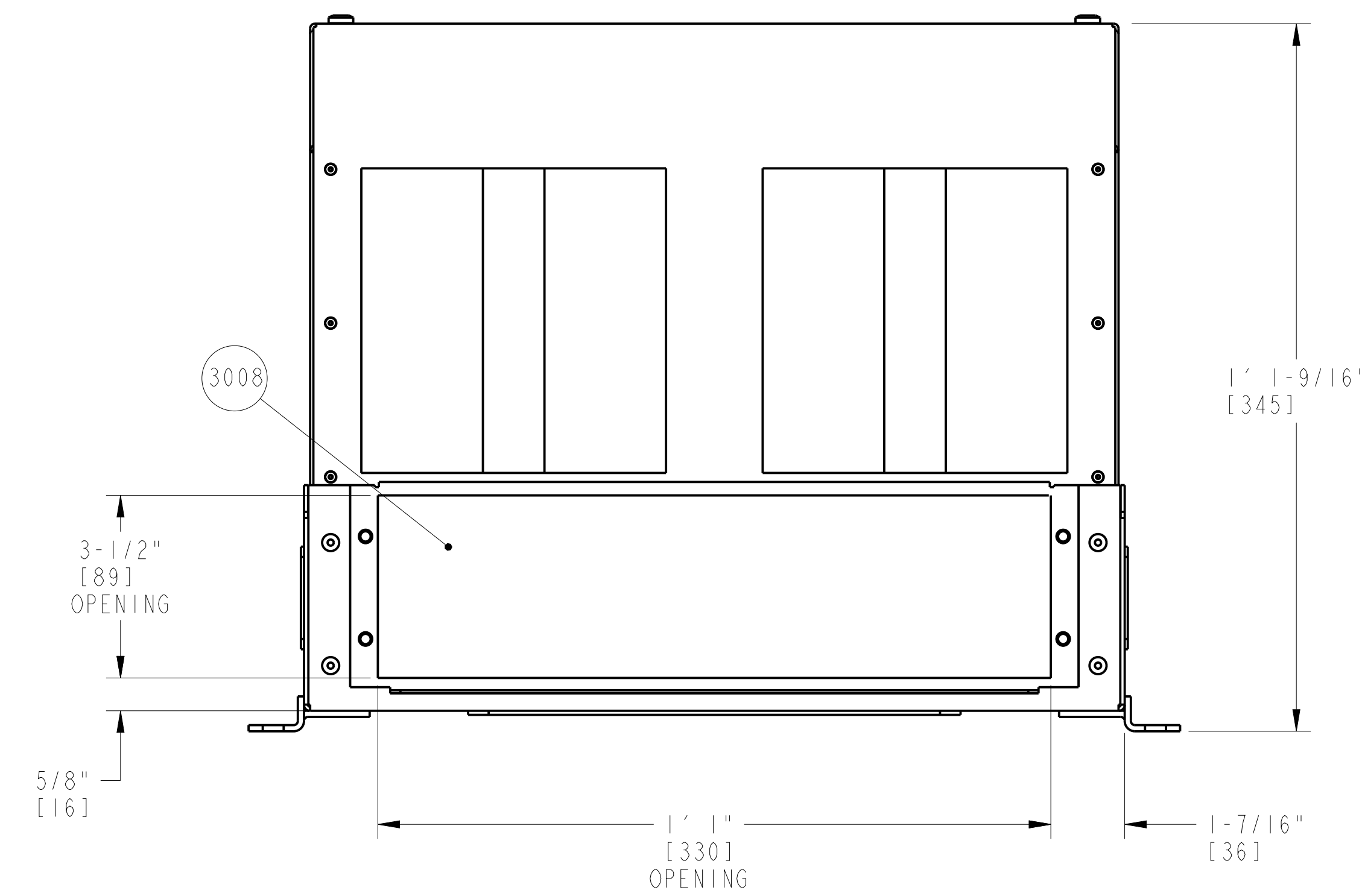
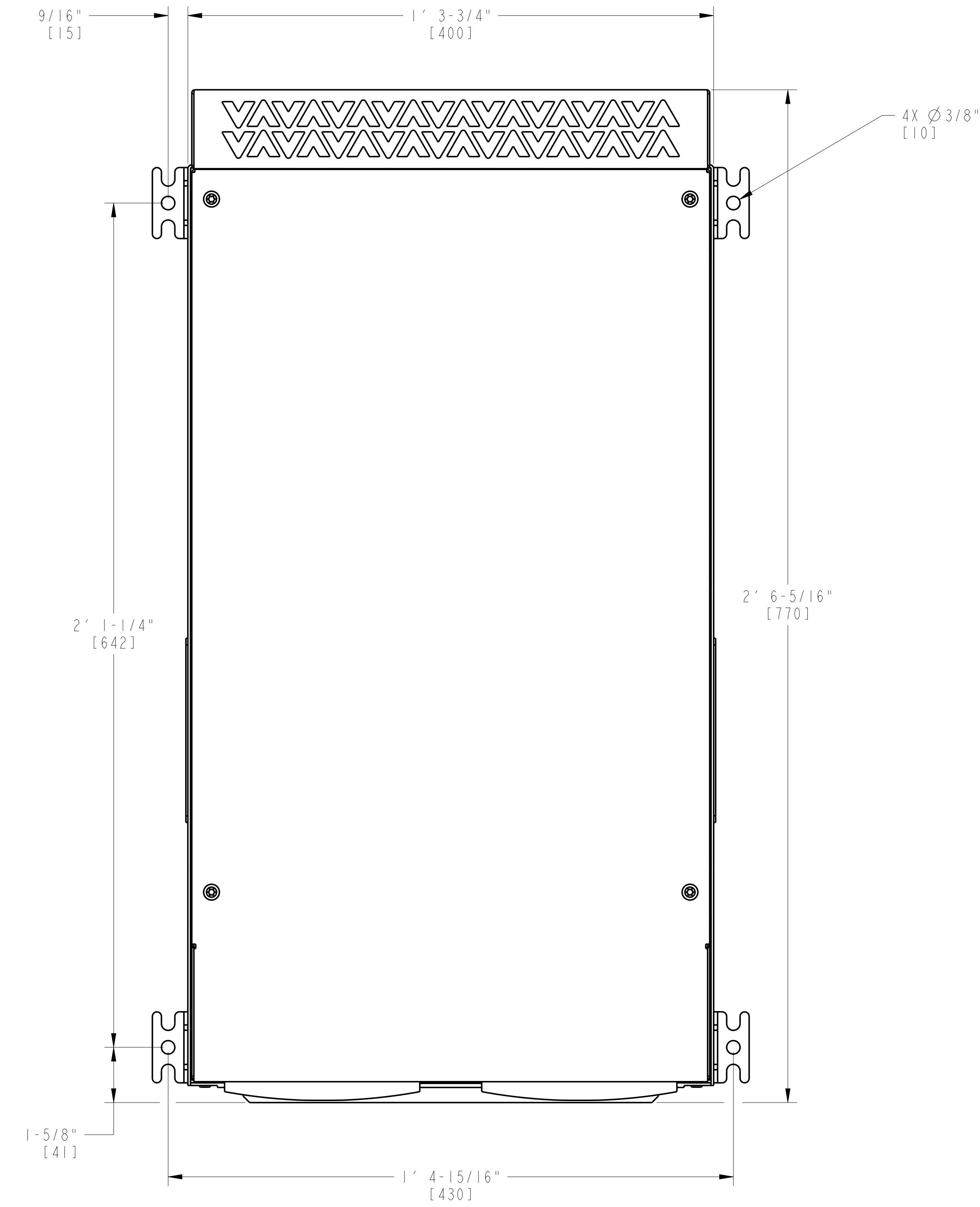
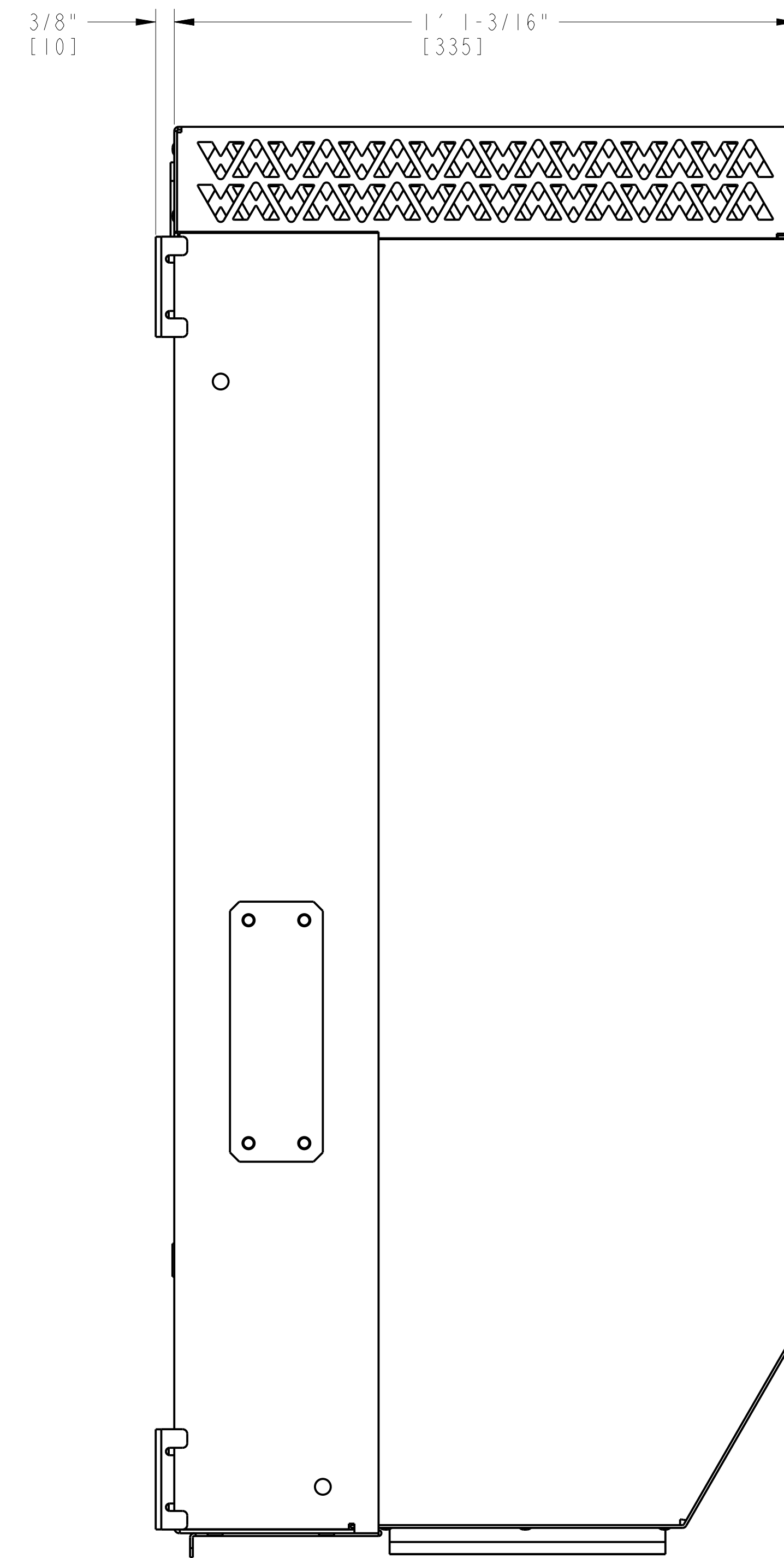
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 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	31 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
3008	RTU DC/DC CONVERTER	3-1/2" X 13" (89 X 330) OPENING WITH UNDRILLED GLAND PLATE



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL _____ 7/17/23
 JACOBS _____ Date

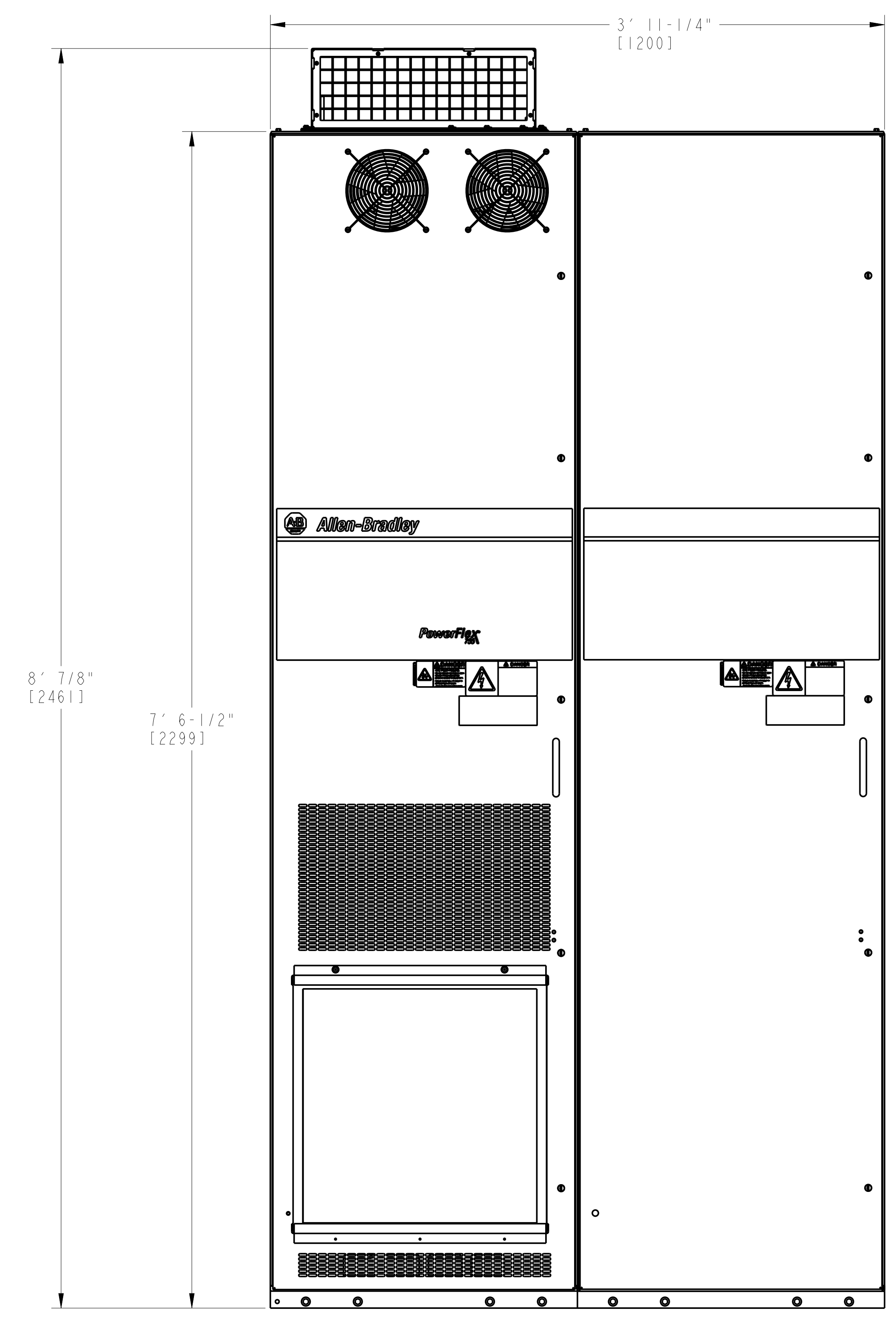
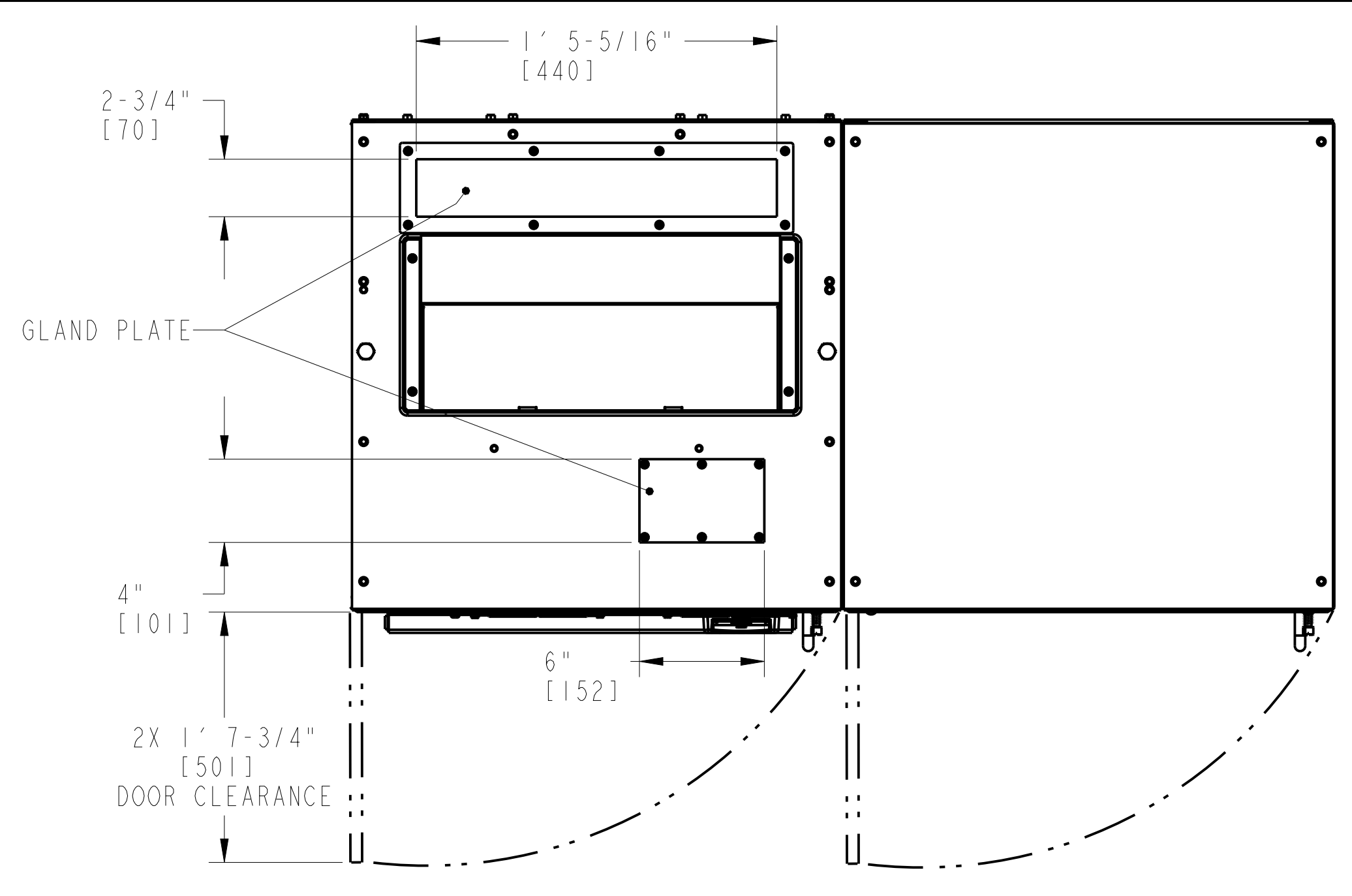
RIDE_THRU_UNIT
 APPROXIMATE WEIGHT: 77 LBS [35 KG]
 LOOSE SHIPPED ITEM
 P/N: 1109521-100

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

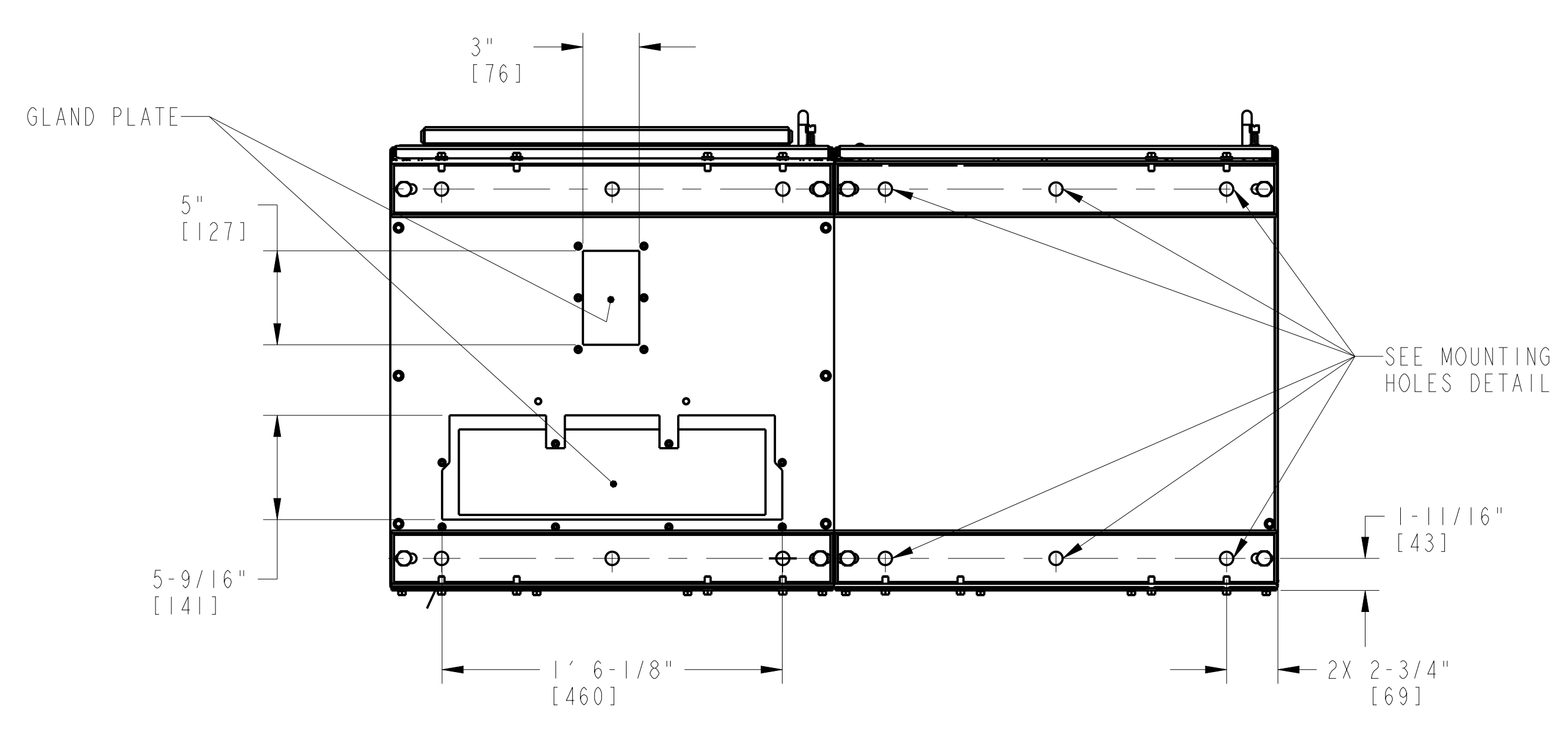
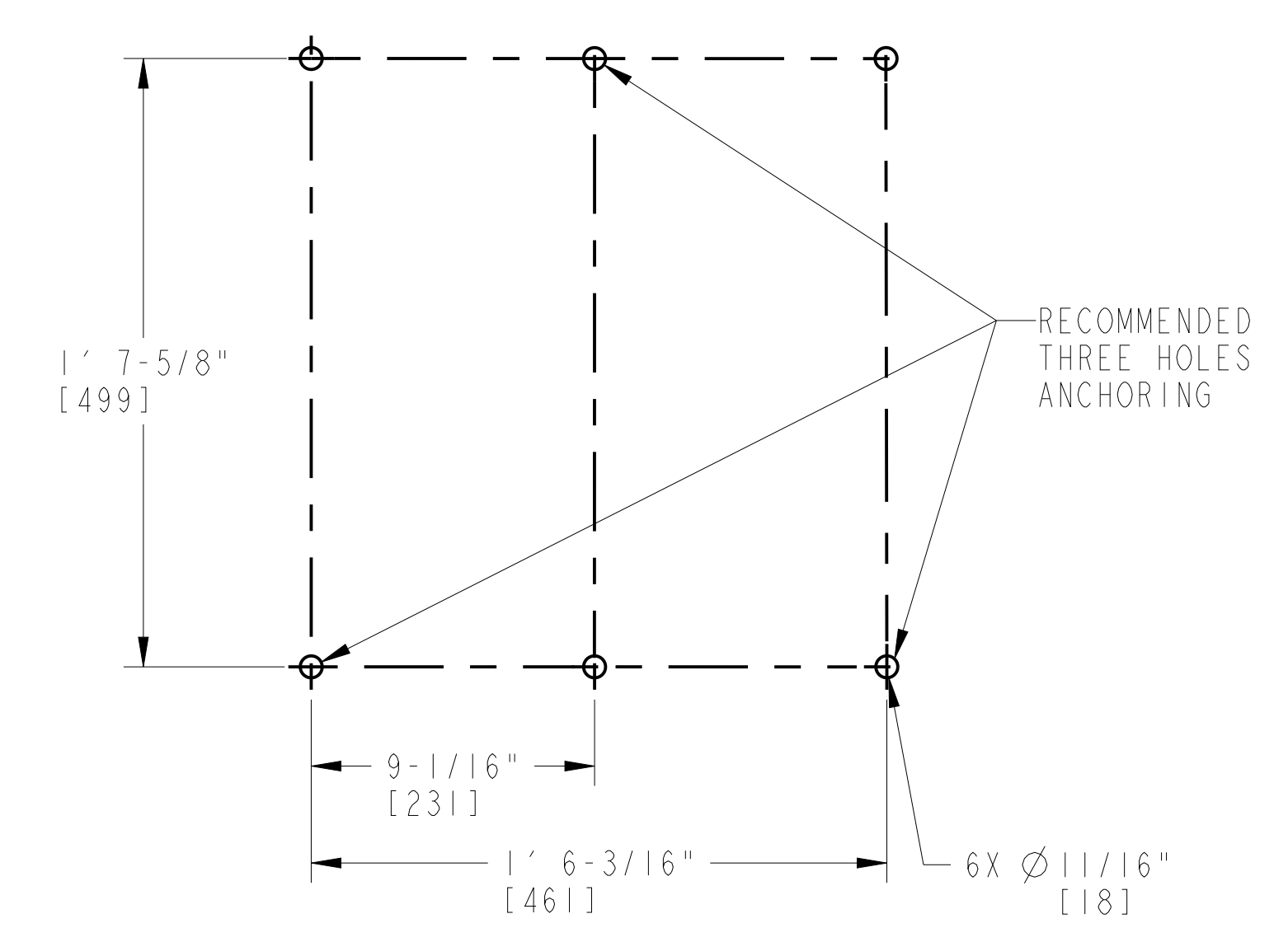
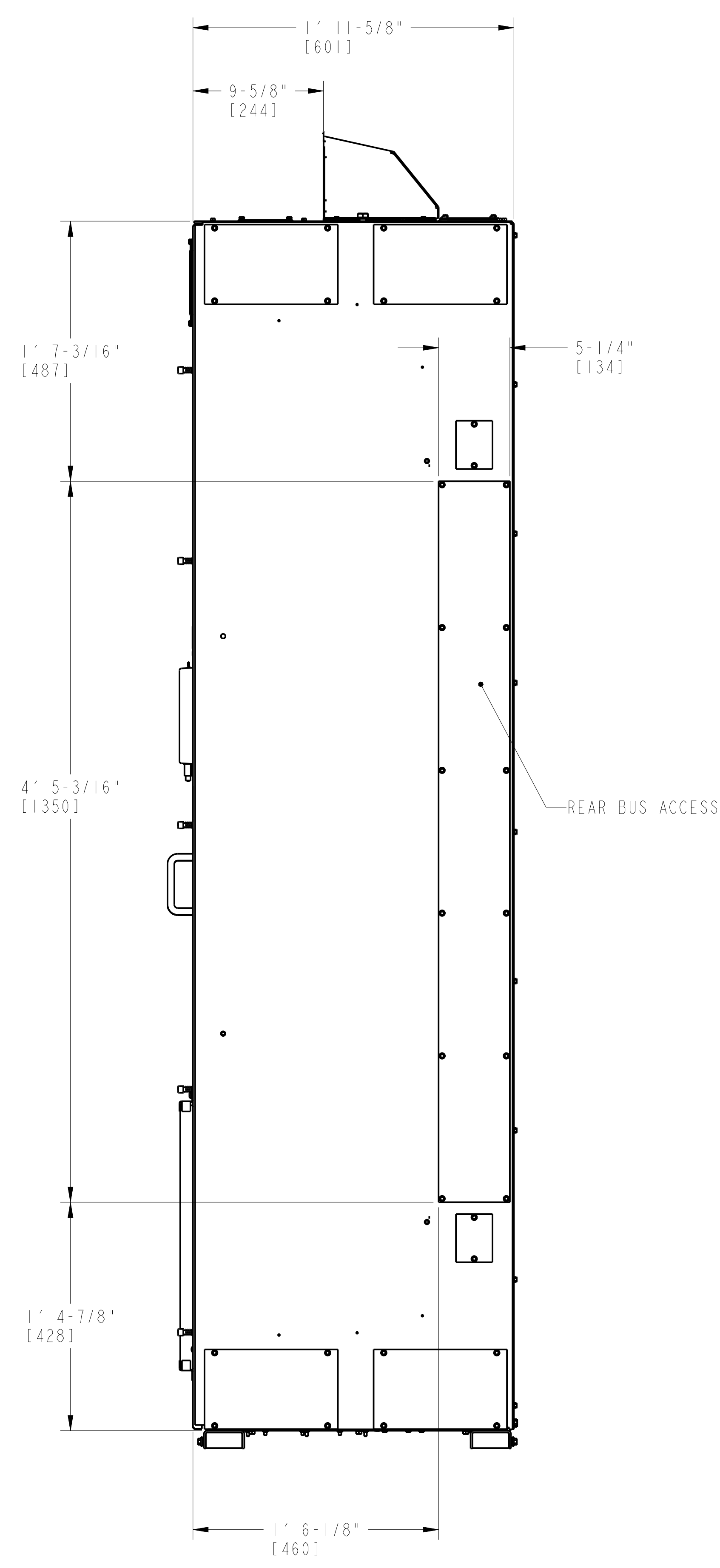
DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	32 OF 52



APPROVED X
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date



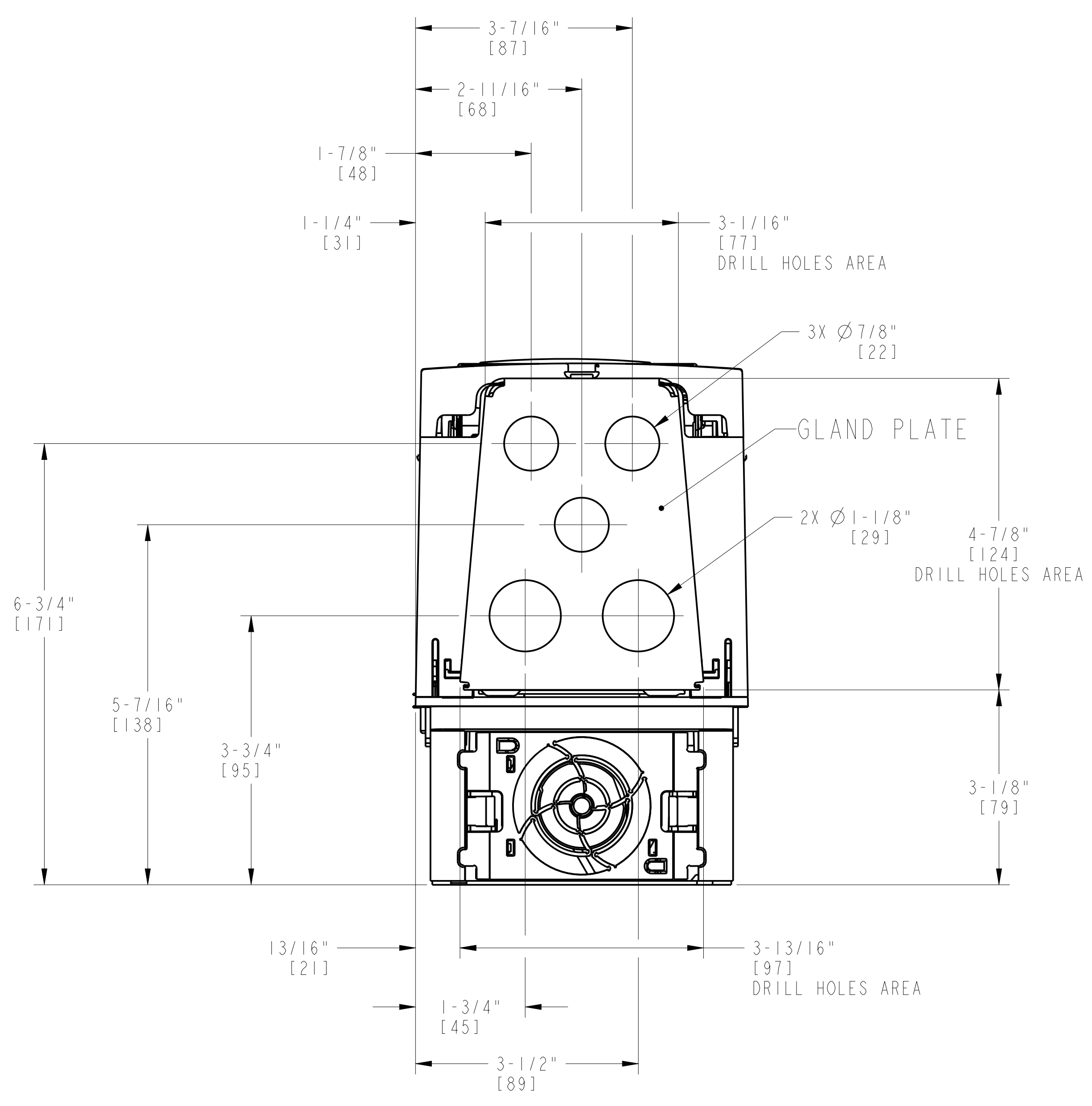
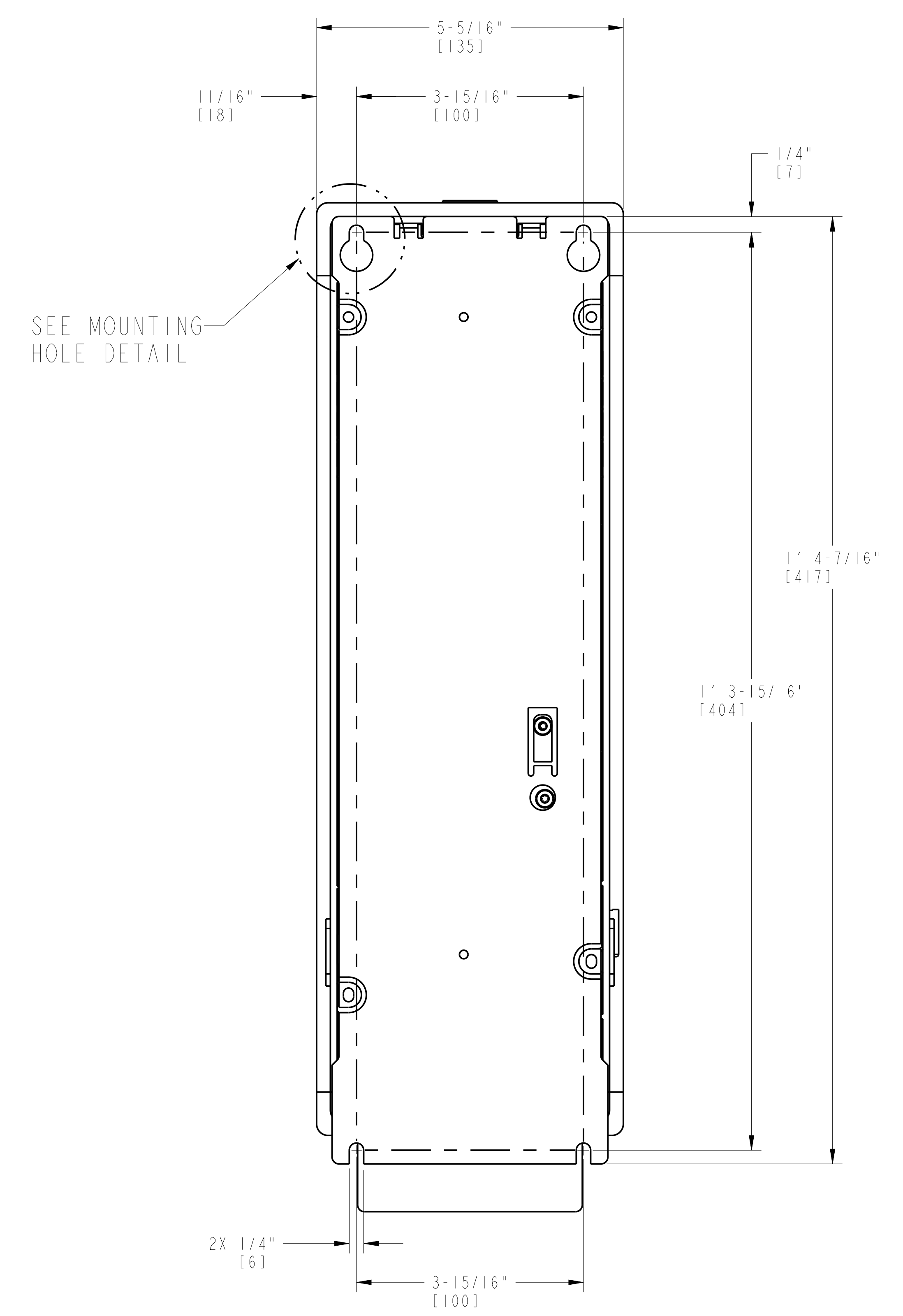
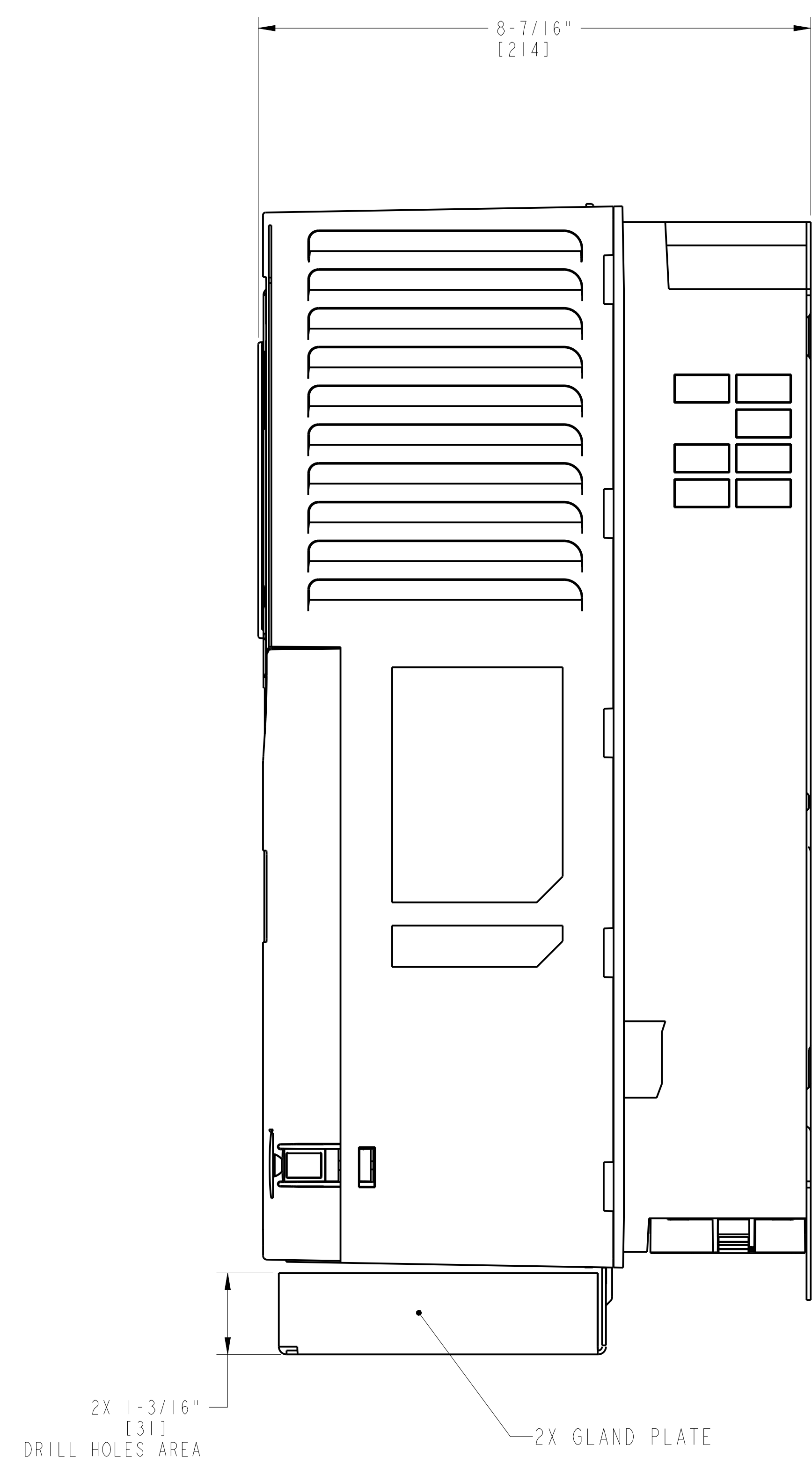
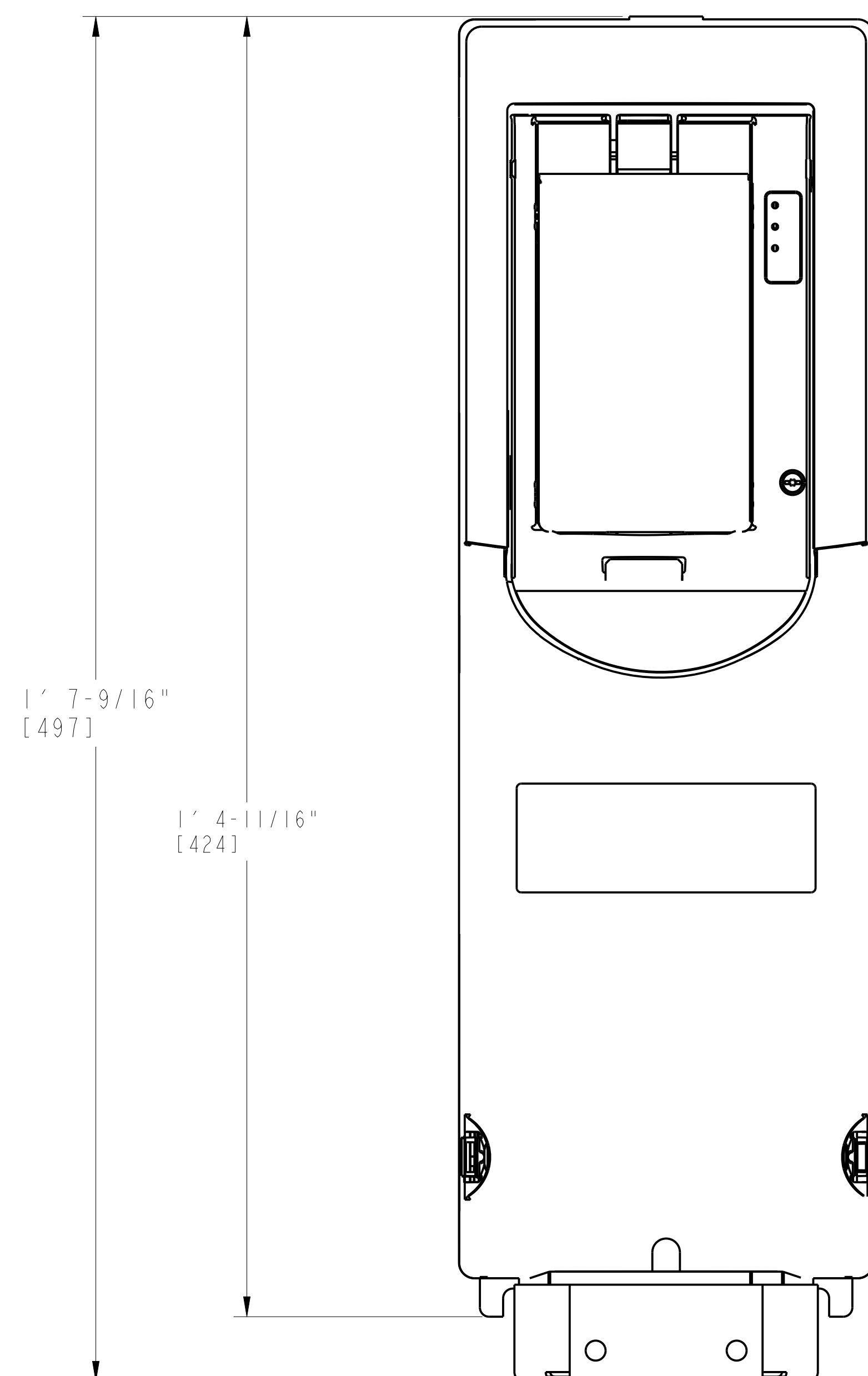
VARIABLE FREQUENCY DRIVE WITH RIDE THRU UNIT, START MOTOR
 APPROXIMATE WEIGHT: 2,600 LBS (1179 KG)
 LOOSE SHIPPED ITEM
 P/N: 1322844-1600

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

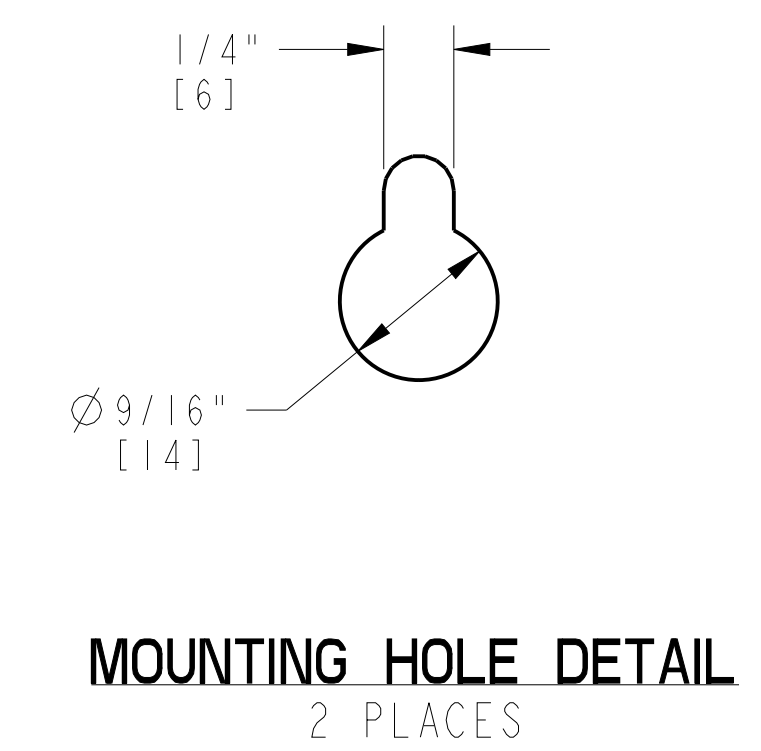
DRAWING NO. 4F491-149956
 SIZE E B
 REV SH 33 OF 52



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date



VARIABLE FREQUENCY DRIVE, WATER PURGE MOTOR
 APPROXIMATE WEIGHT: 17 LBS [8 KG]
 LOOSE SHIPPED ITEM
 P/N: 1308818-300

NOTE: POWERFLEX 753, FRAME 2, 380-480 VAC, 3PH POWER SUPPLY

NOTE: VFD'S HAVE REMOVABLE GLAND PLATES TO ALLOW FOR ADDITIONAL HOLES TO BE DRILLED BY CUSTOMERS.

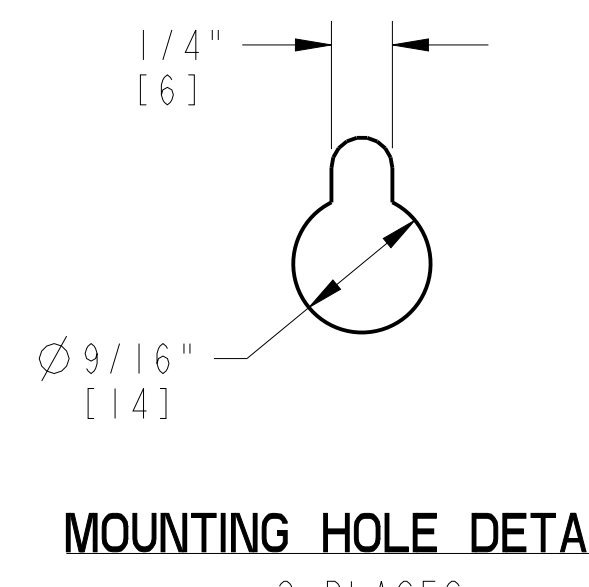
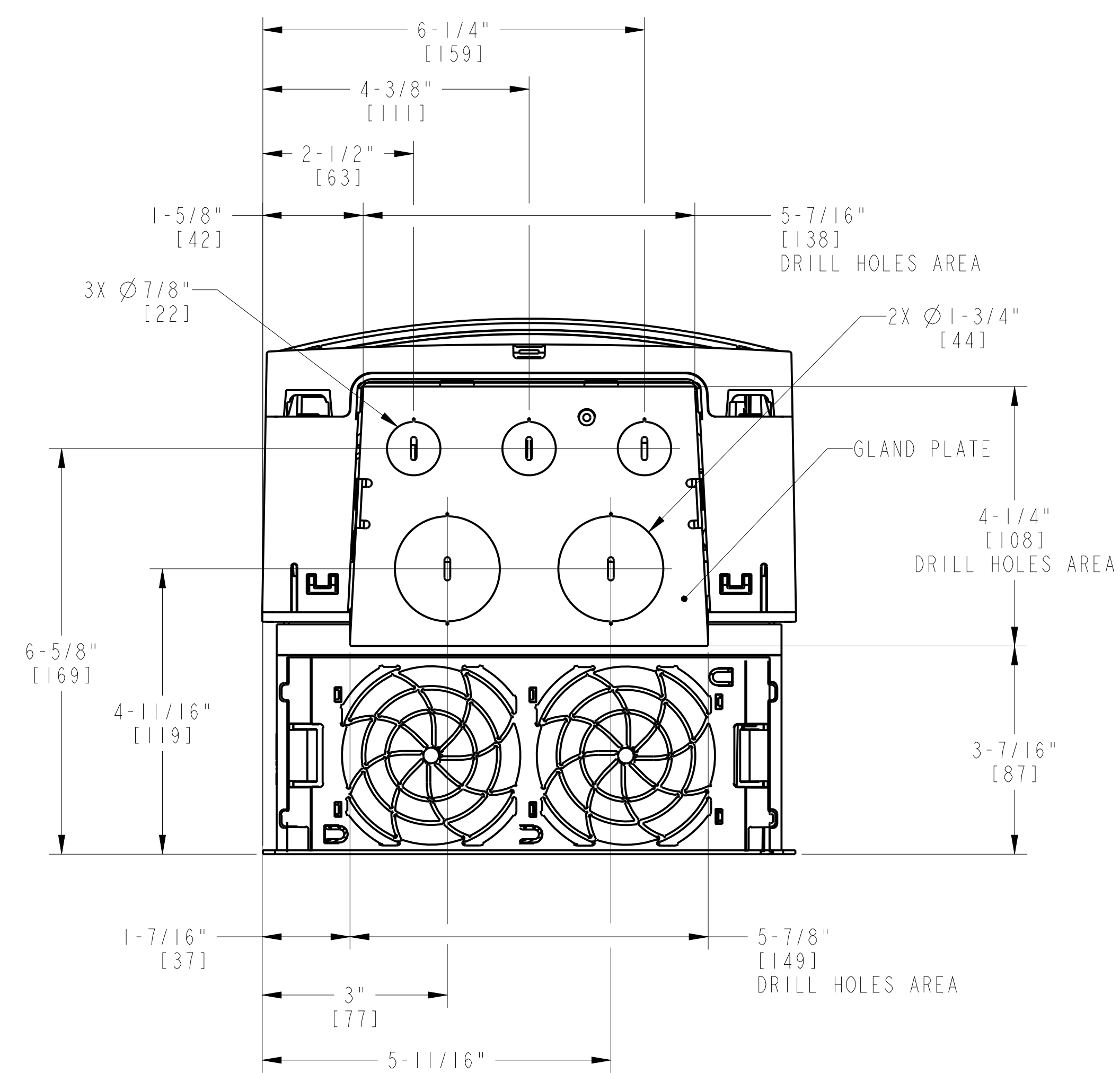
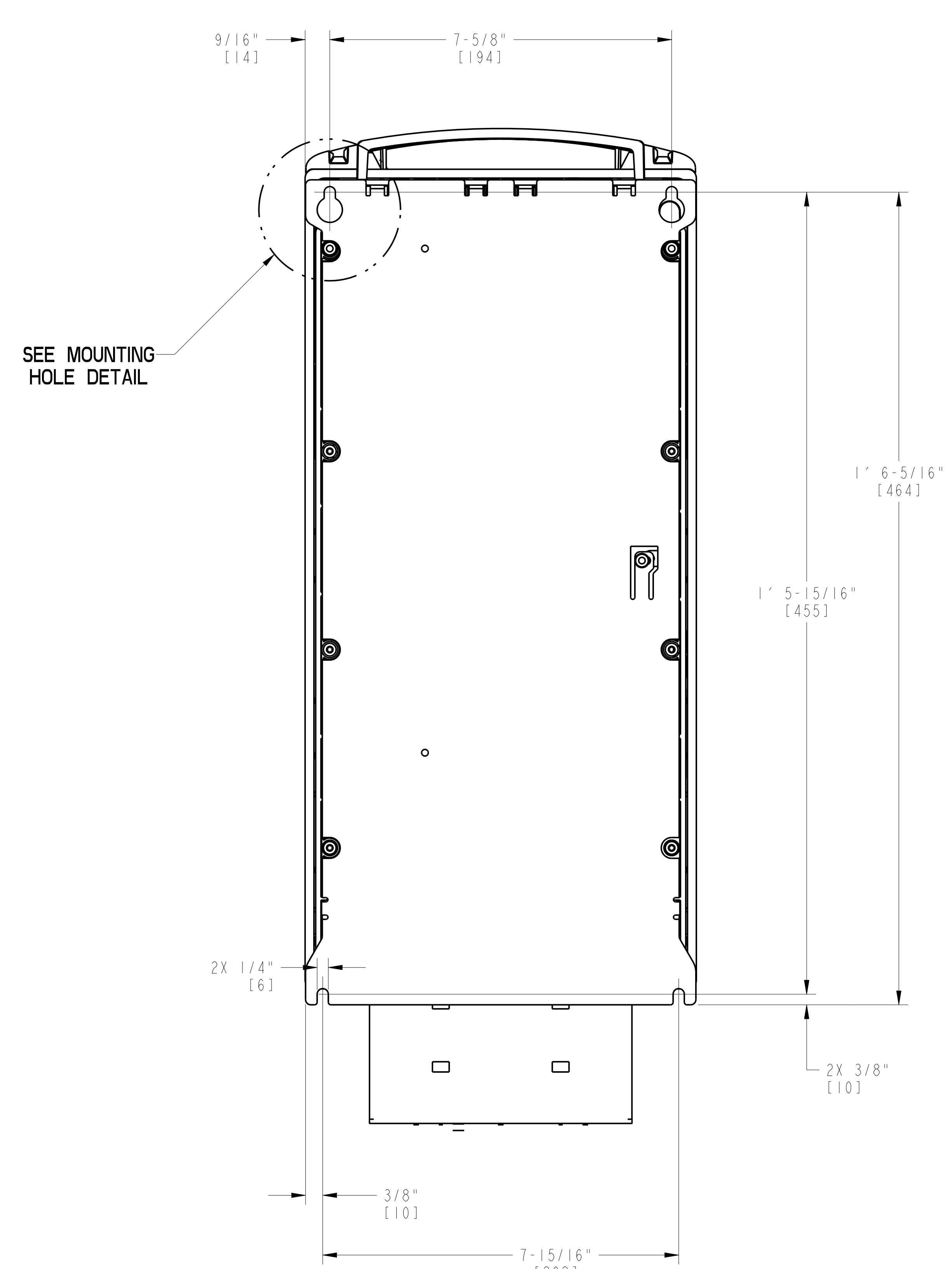
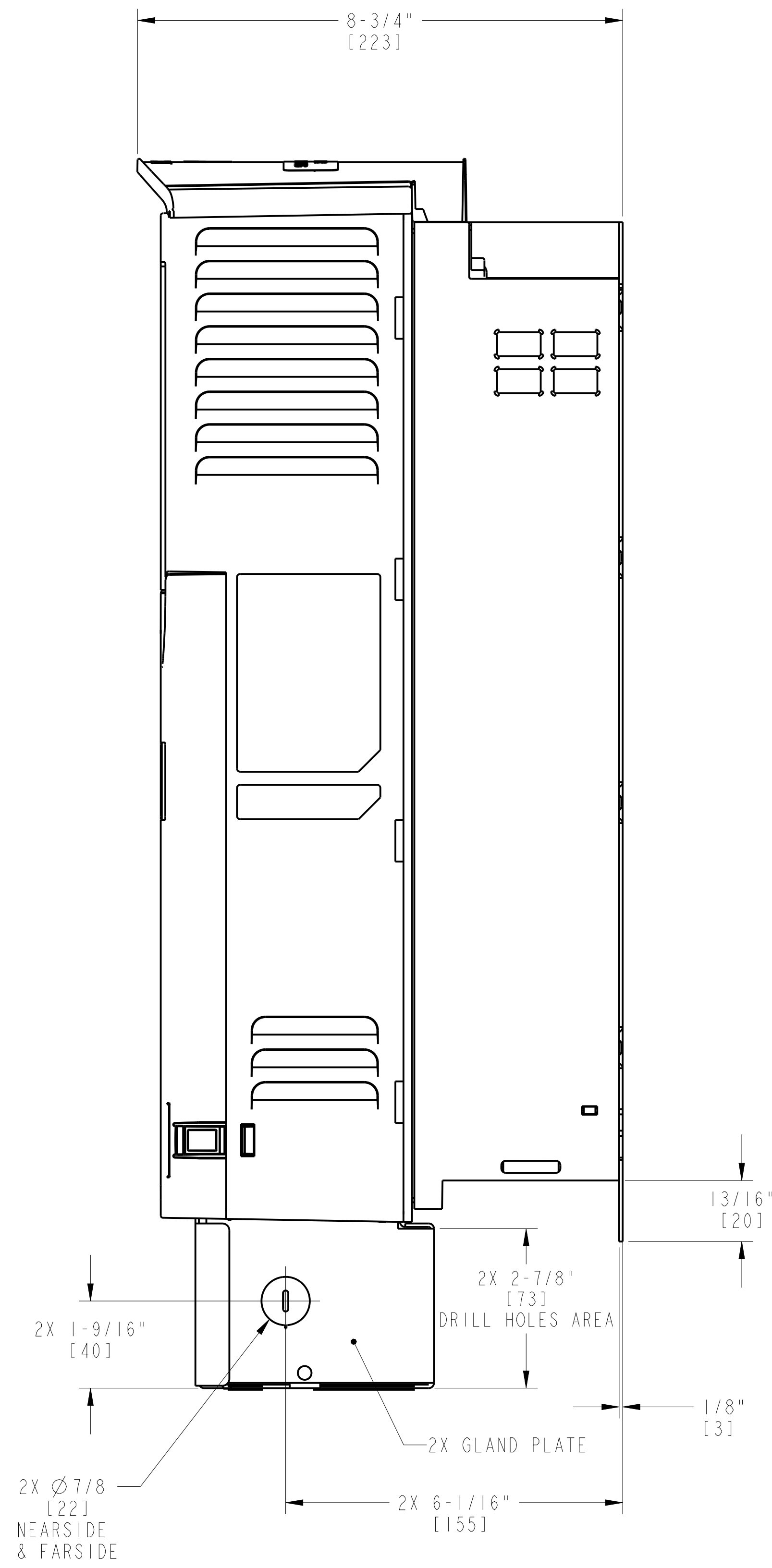
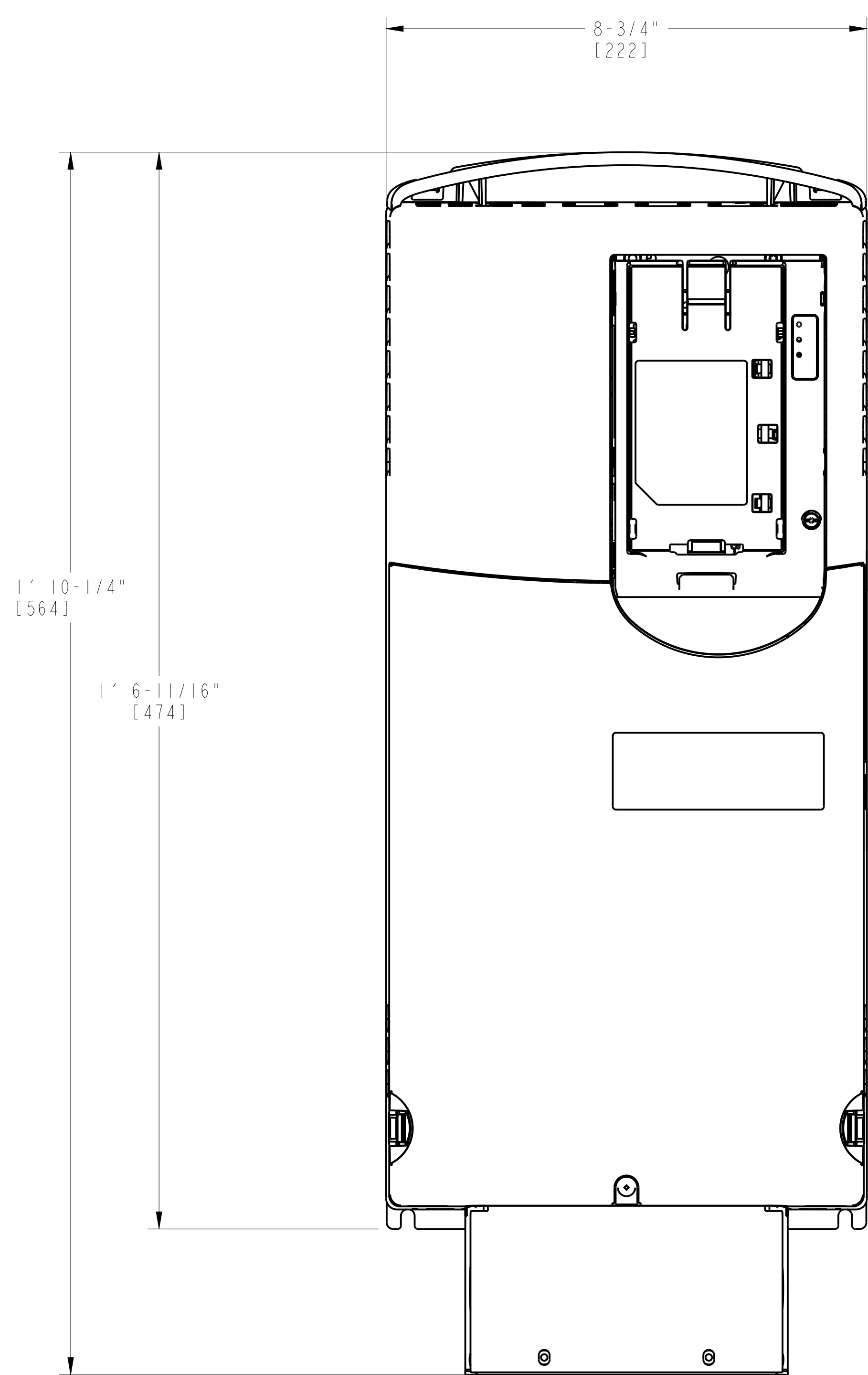
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.
 4F491-149956

SIZE	REV
E	B
SH	34 OF 52



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL	7/17/23
JACOBS	Date

VARIABLE FREQUENCY DRIVE, LIQUID FUEL MOTOR, PILOT
 APPROXIMATE WEIGHT: 30 LBS [14 KG]
 LOOSE SHIPPED ITEM
 P/N: 1308818-1100

NOTE: POWERFLEX 753, FRAME 4, 380-480 VAC, 3 PH POWER SUPPLY.

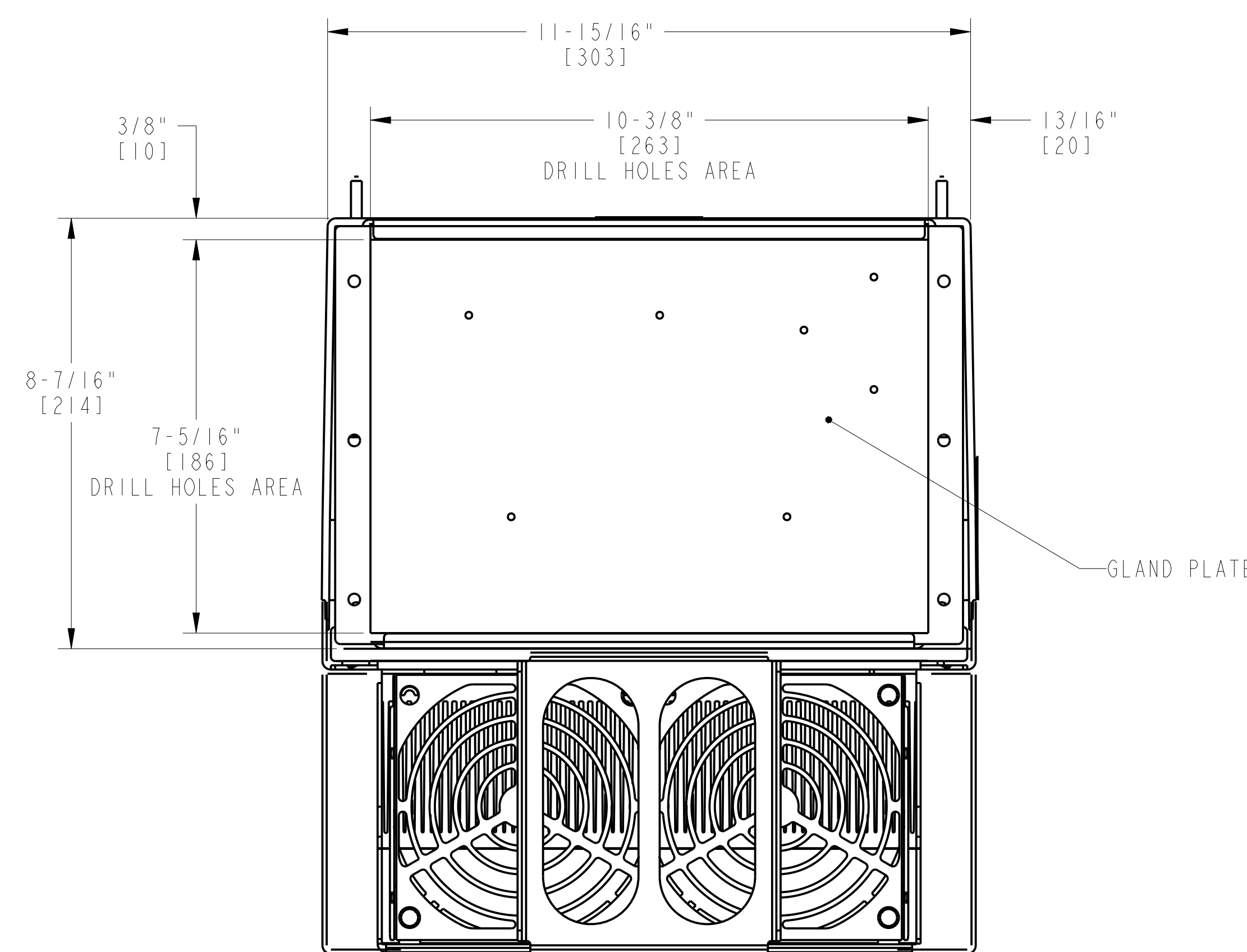
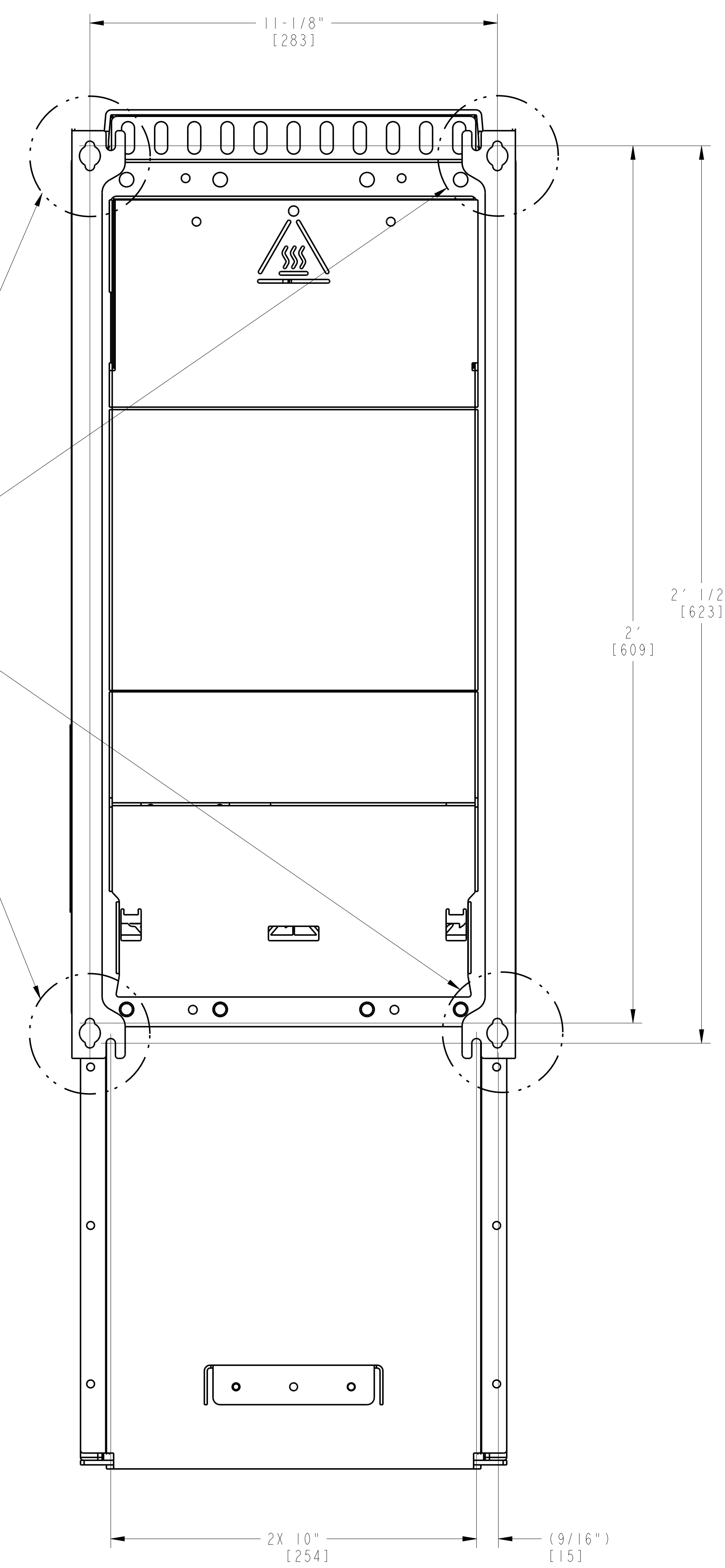
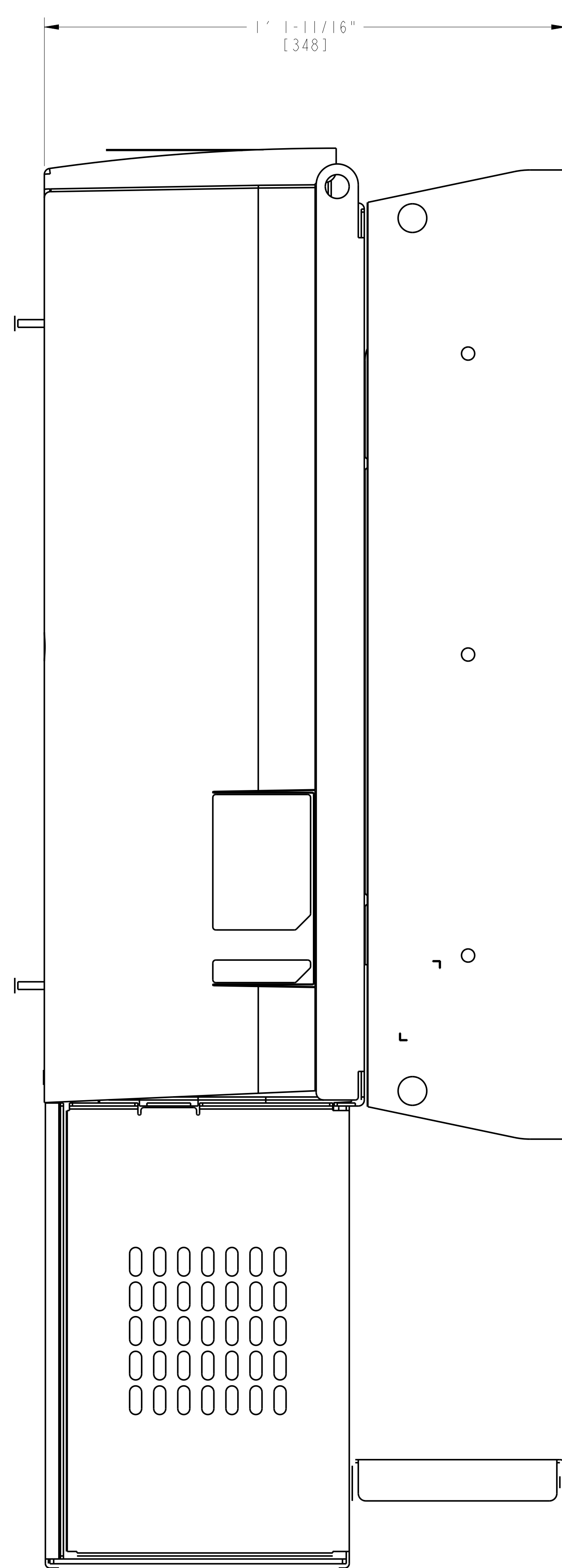
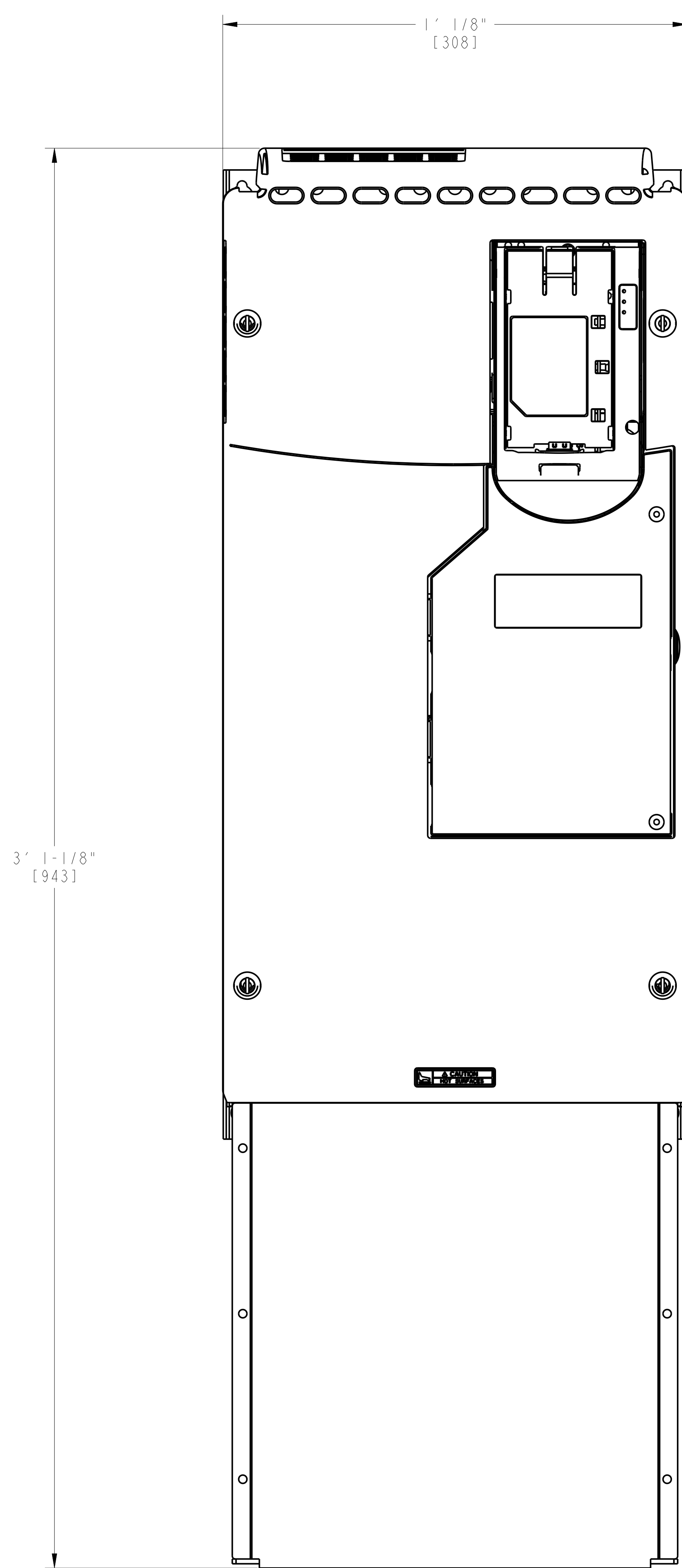
NOTE: VFD'S HAVE REMOVABLE GLAND PLATES TO ALLOW FOR ADDITIONAL HOLES TO BE DRILLED BY CUSTOMERS.

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

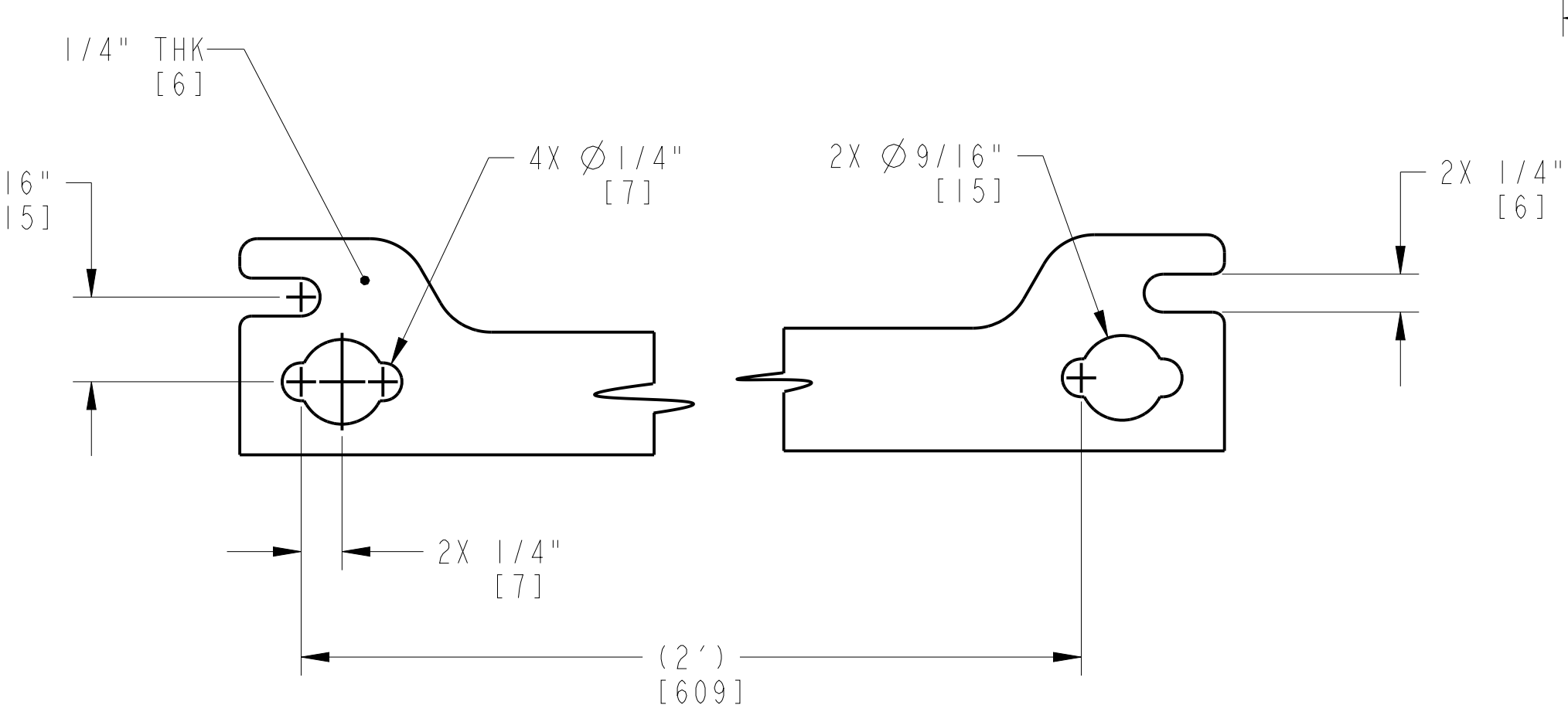
DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	35 OF 52



APPROVED
APPROVED AS NOTED
REVISE AND RESUBMIT
REJECTED
NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date



MOUNTING HOLE/SLOT DETAIL
 VIEW ROTATED 90°
 2 PLACES

VARIABLE FREQUENCY DRIVE, LIQUID FUEL MOTOR
 APPROXIMATE WEIGHT: 85 LBS (39 KG)
 LOOSE SHIPPED ITEM
 P/N: 1308818-1500

NOTE: POWERFLEX 753, FRAME 6, 380-480 VAC, 3 PH POWER SUPPLY.
 NOTE: REMOVABLE GLAND PLATE REQUIRES CUSTOMER DRILLED HOLES.

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

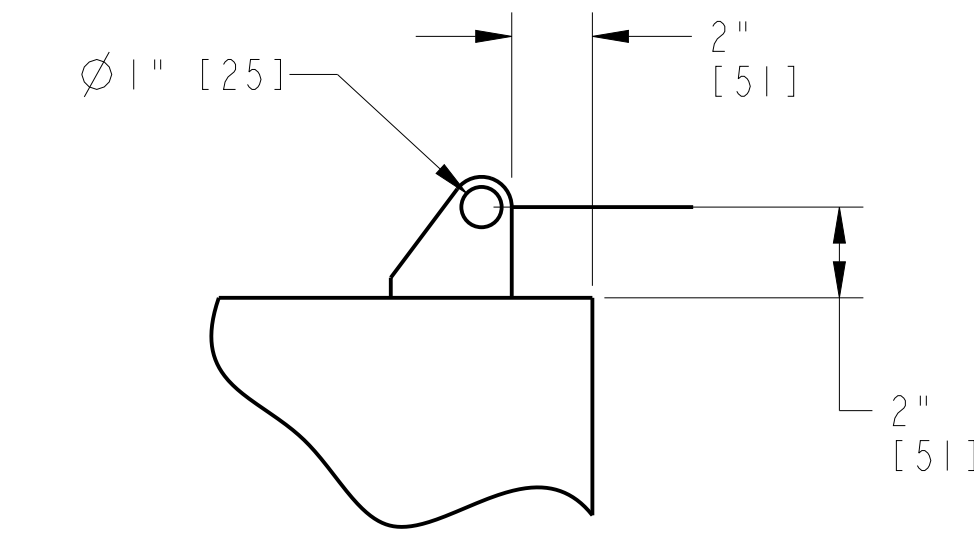
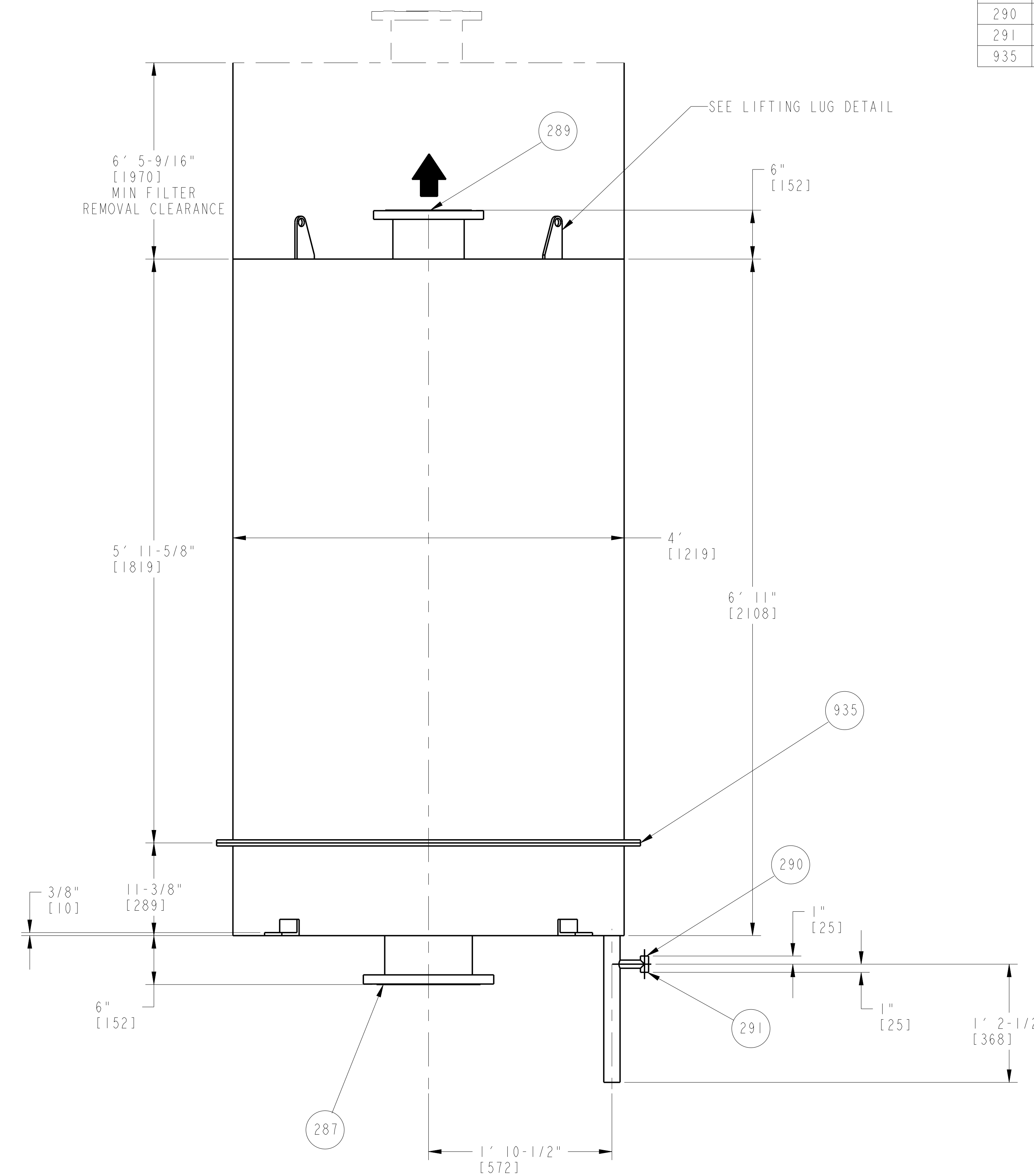
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 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
A Caterpillar Company

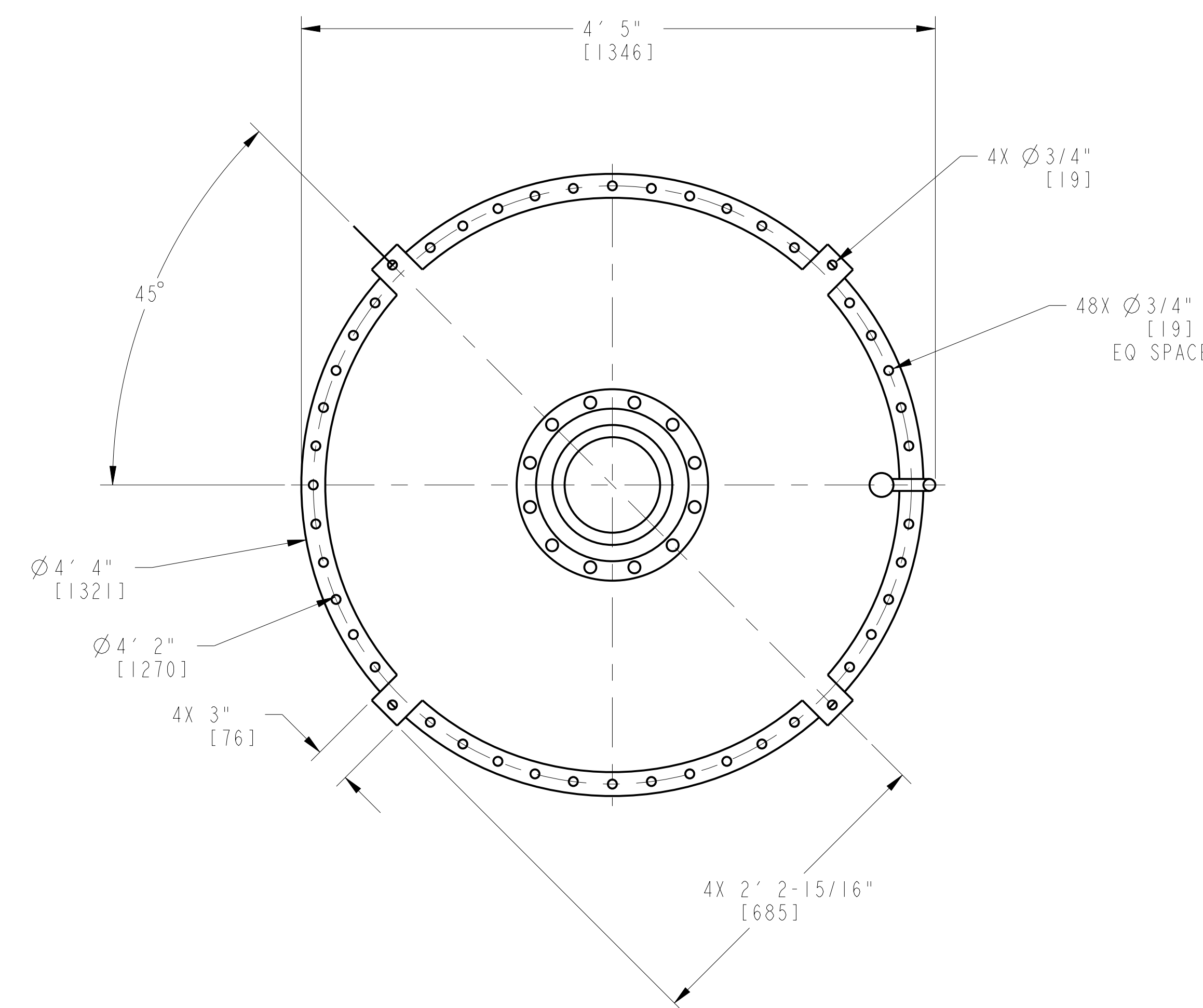
DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	36 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
287	LUBE OIL MIST SEPARATOR INLET	10" CLASS 150 RF FLANGE
289	LUBE OIL MIST SEPARATOR OUTLET	8" CLASS 150 RF FLANGE
290	LUBE OIL MIST SEPARATOR FILL PORT	1" NPT (PLUGGED)
291	LUBE OIL MIST SEPARATOR RETURN	1" NPT
935	GROUND STUD, DEMISTER	1/4-20 NC STUD



LIFTING LUG DETAIL
2 PLACES



LUBE OIL TANK MIST SEPARATOR
 APPROXIMATE DRY WEIGHT: 2,410 LBS [1093 KG]
 APPROXIMATE WET WEIGHT: 2,680 LBS [1246 KG]
 MATERIAL: CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 190242-700

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

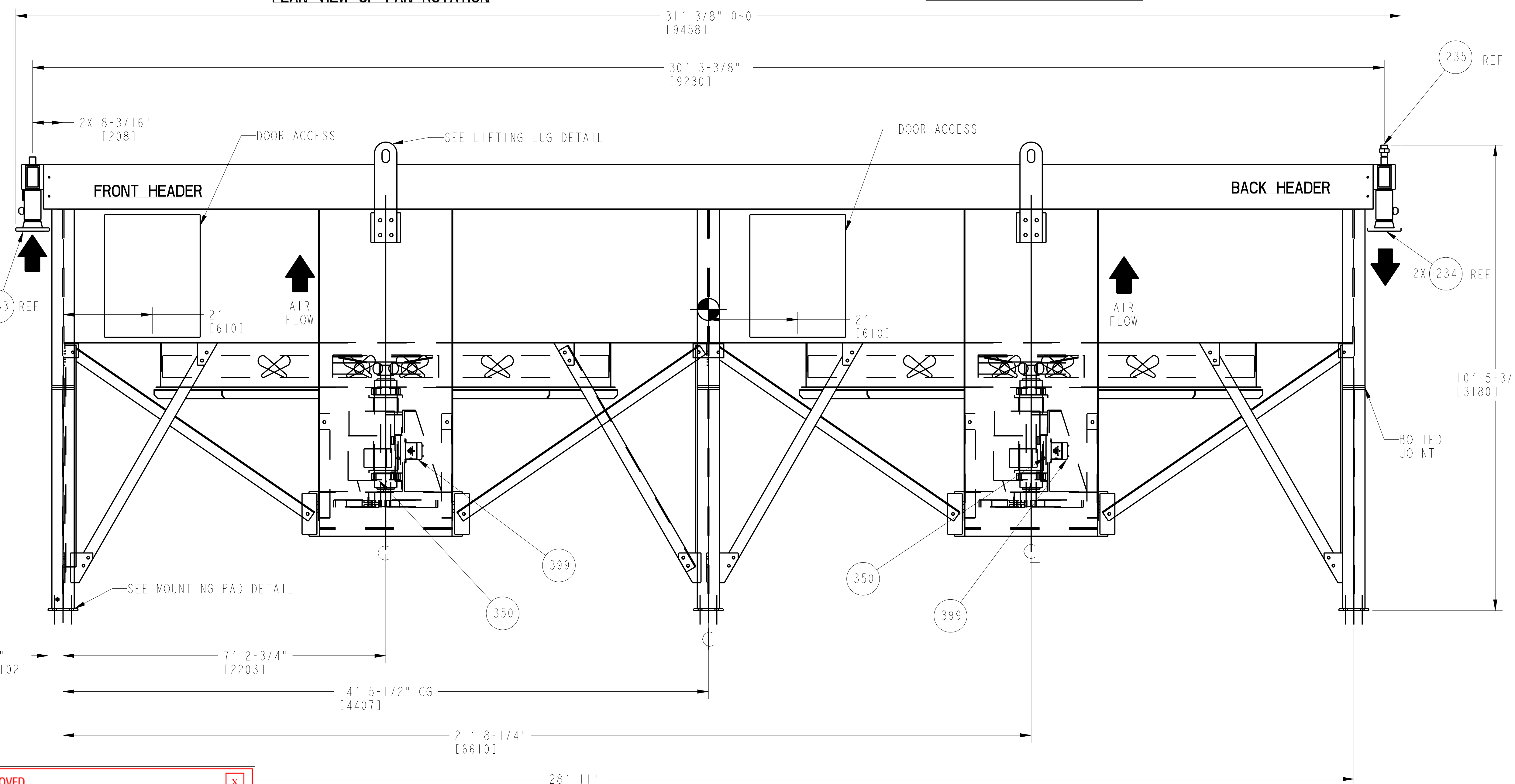
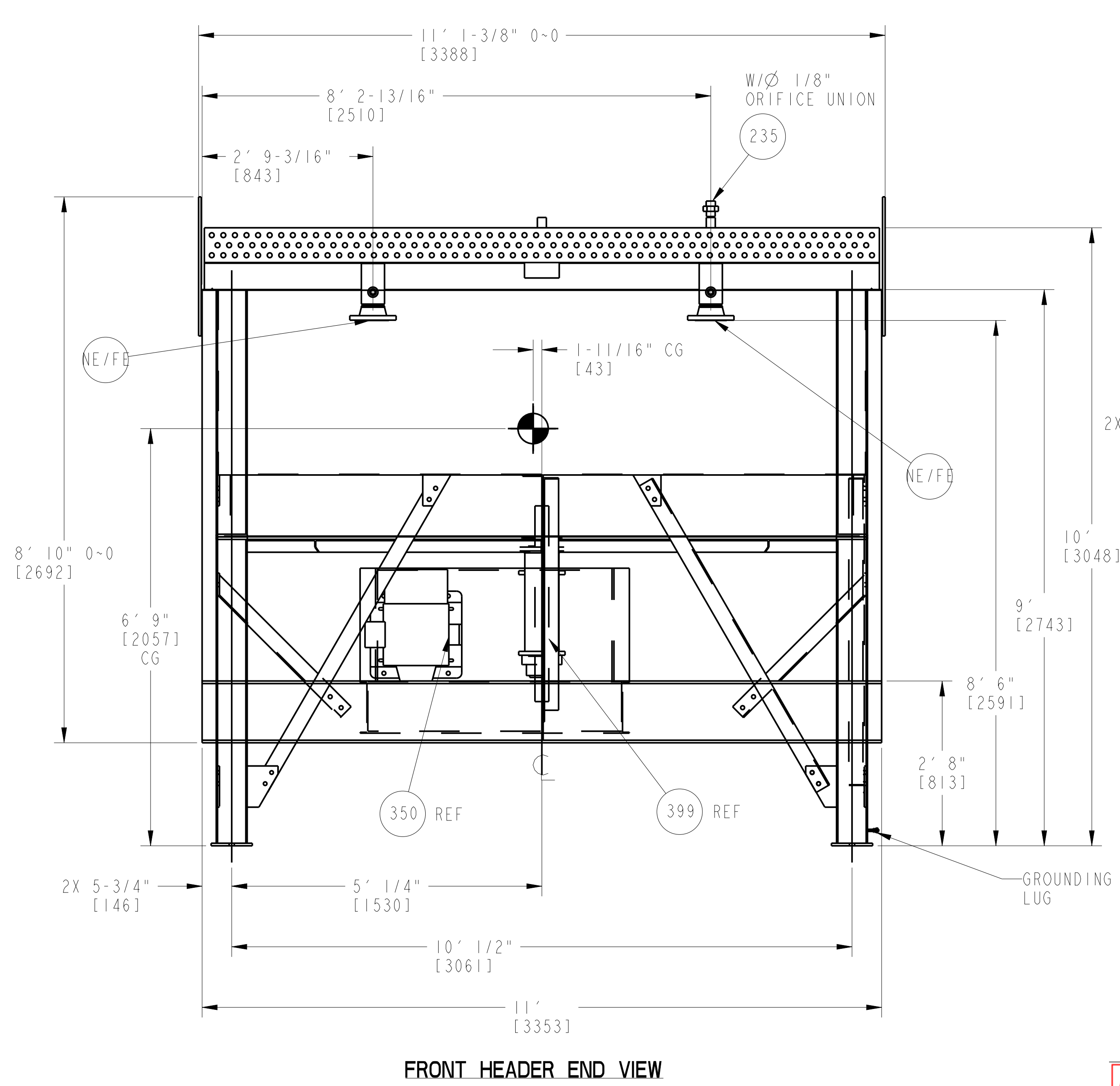
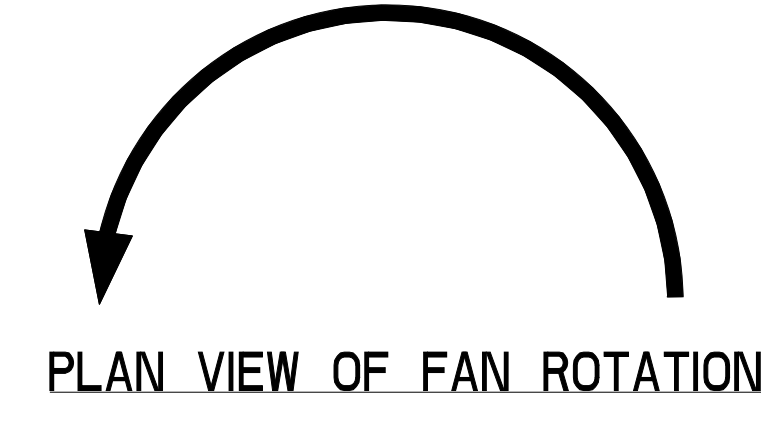
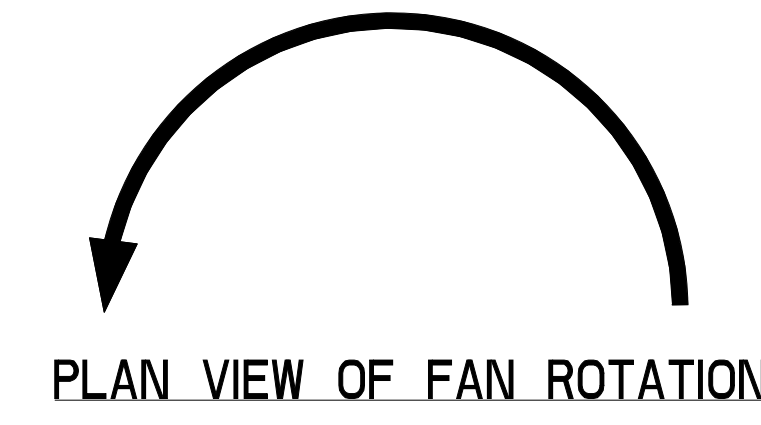
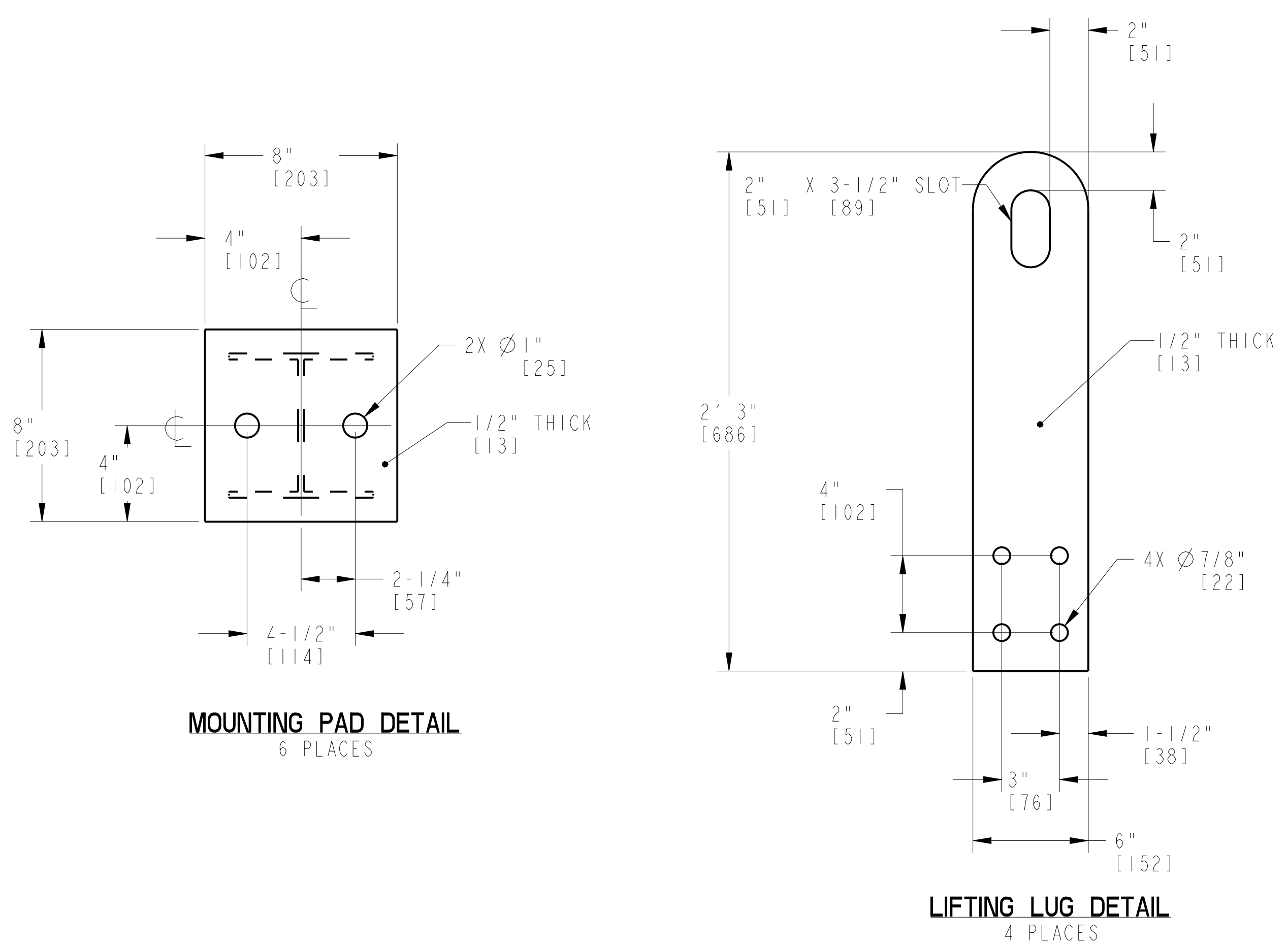
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	37 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
233	LUBE OIL COOLER OIL INLET	4" CLASS 150 RF FLANGE
234	LUBE OIL COOLER OIL OUTLET	4" CLASS 150 RF FLANGE
235	OIL COOLER VENT RETURN TO TANK	3/4" UNION
350	AC VOLTS, LUBE OIL COOLER MOTOR (2 PLACES)	1-1/2" NPT FEMALE
399	DC VOLTS, OIL COOLER VIBRATION SWITCH (2 PLACES)	1/2" NPT FEMALE



APPROVED _____ [X]
 APPROVED AS NOTED _____ []
 REVISE AND RESUBMIT _____ []
 REJECTED _____ []
 NOT SUBJECT TO REVIEW _____ []

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B. HALL _____ 7/17/23
 JACOBS _____ Date

NOTE: THE "0-0" DIMENSIONS REPRESENT THE CLEARANCE REQUIRED FOR ONE OR MORE OF THE FOLLOWING: SHIPPING CRATE CLEARANCE, LIFTING CLEARANCES, OR INSTALLATION INTERFACE CLEARANCES.

LUBE OIL COOLER Δ
 APPROXIMATE DRY WEIGHT: 20,800 LBS [9435 KG]
 APPROXIMATE WET WEIGHT: 22,350 LBS [10138 KG]
 MATERIAL: STEEL TUBES/HEADERS, GALVANIZED STRUCTURE
 LOOSE SHIPPED ITEM
 P/N: 4F491-154765

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

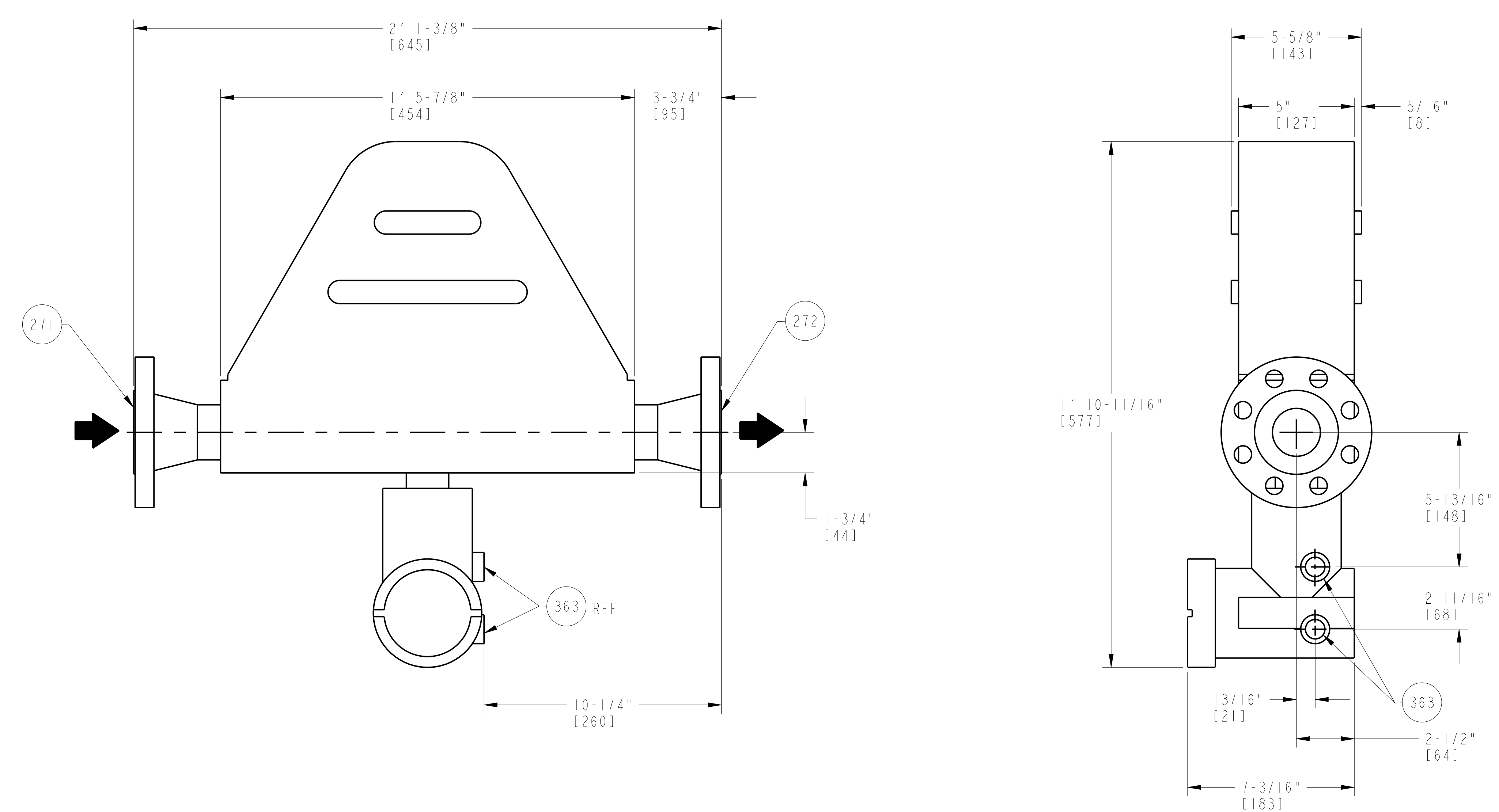
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 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.
 4F491-149956

SIZE E B
 SH 38 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
271	GAS FUEL FLOW METER INLET	2" CLASS 300 RF FLANGE
272	GAS FUEL FLOW METER OUTLET	2" CLASS 300 RF FLANGE
363	DC VOLTS, FUEL GAS FLOW ANALOG I-O (2 PLACES)	1/2" NPT FEMALE OR M20 X 1.5



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL _____ 7/17/23
 JACOBS _____ Date

FLOW METER, GAS FUEL
 APPROXIMATE WEIGHT: 49 LBS [22 KG]
 LOOSE SHIPPED ITEM
 P/N: 1065717-600D2 ⚠

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

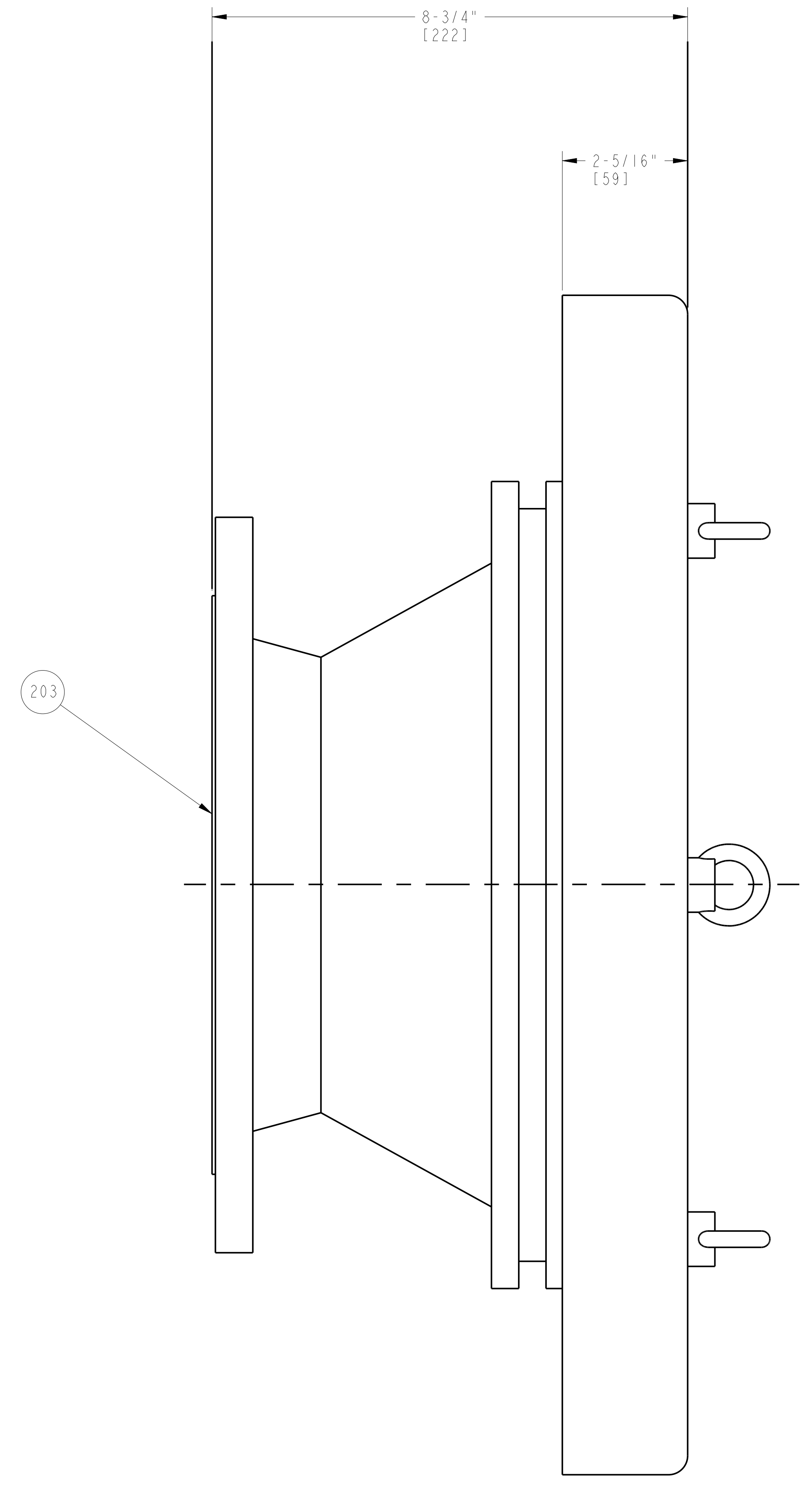
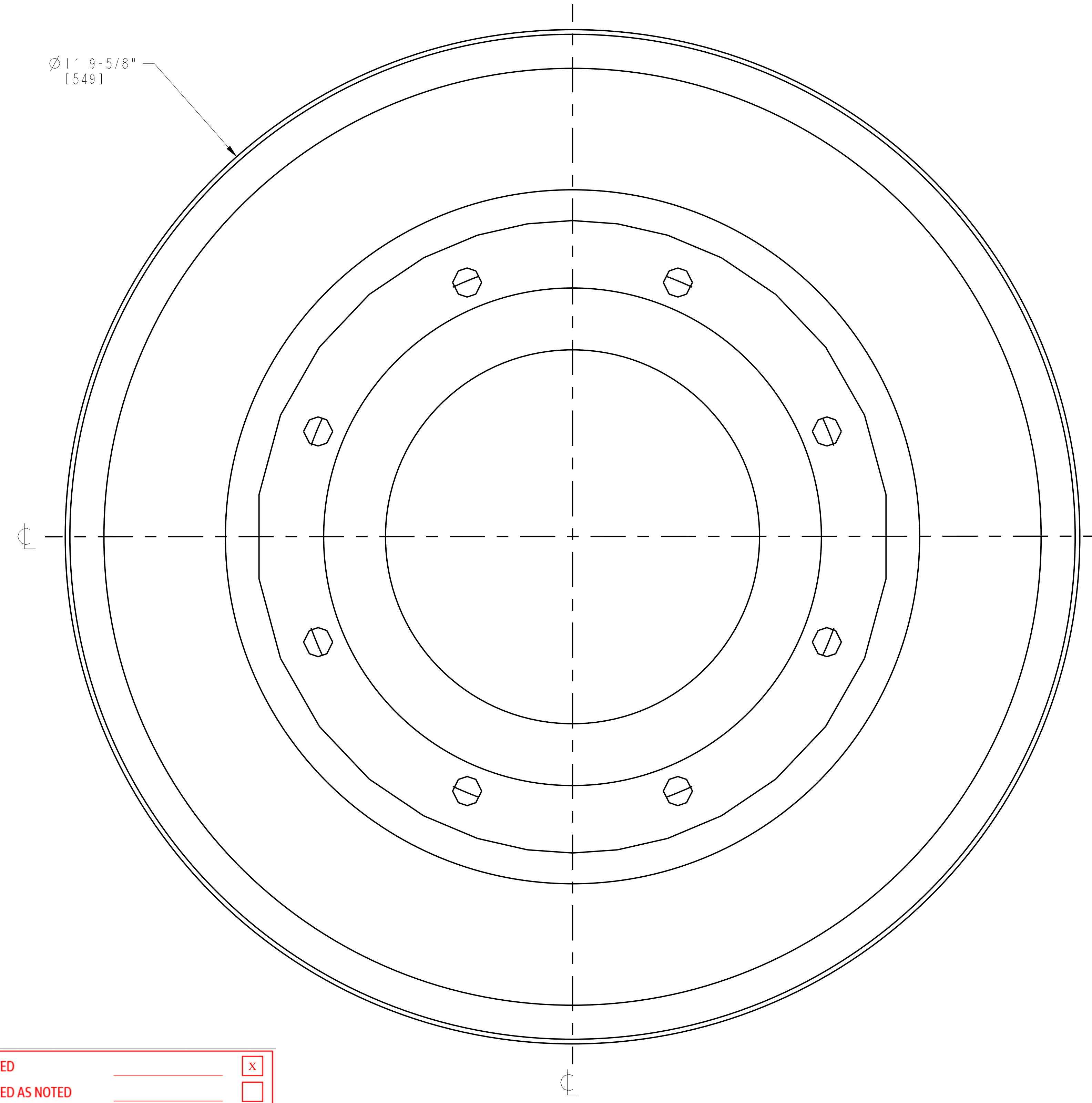
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956

SIZE	REV
E	B
SH	39 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
203	FLAME ARRESTOR, LUBE OIL TANK VENT	8" CLASS 150 RF FLANGE



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL _____ 7/17/23
 JACOBS _____ Date

FLAME ARRESTOR, LUBE OIL
 APPROXIMATE WEIGHT: 66 LBS (30 KG)
 MATERIAL: CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 1065667-5

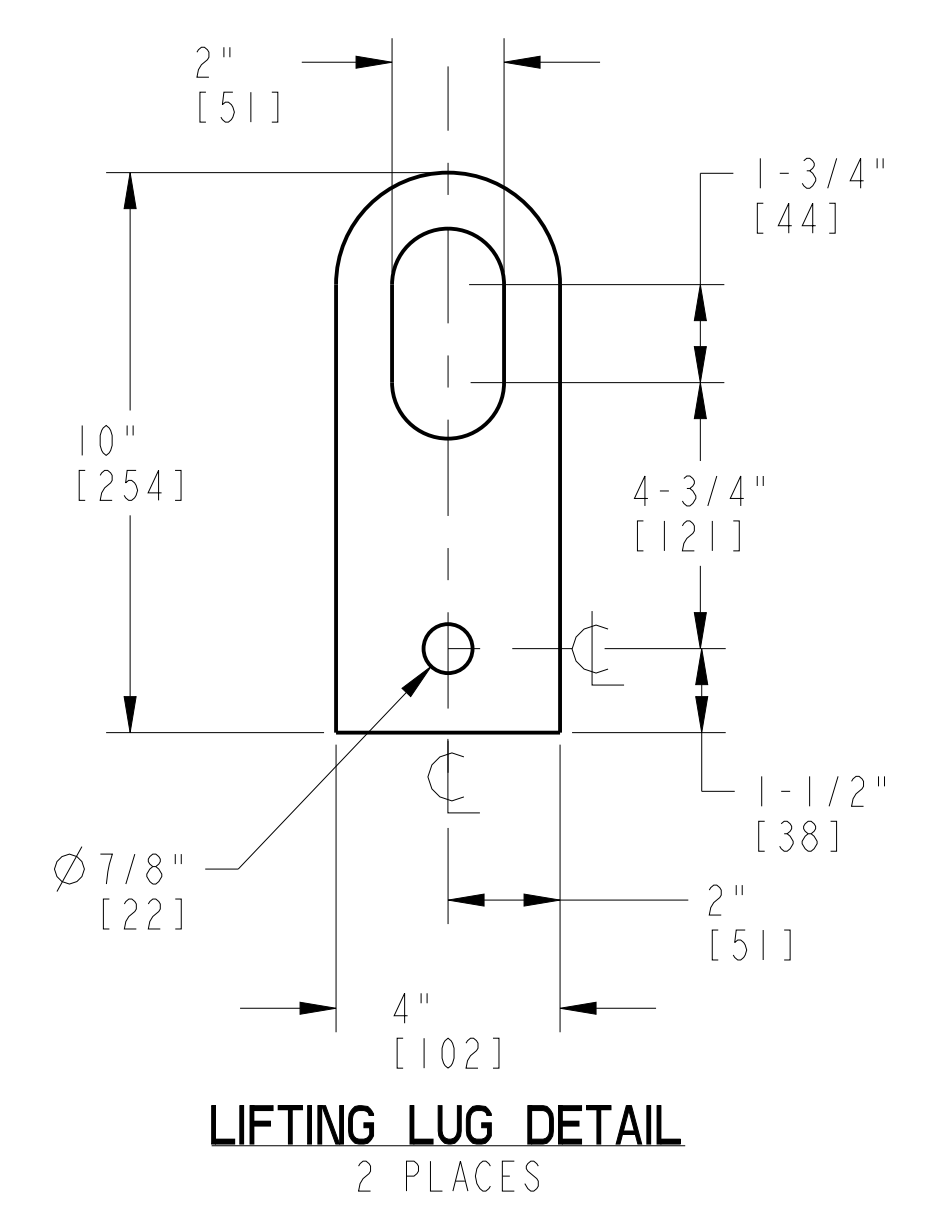
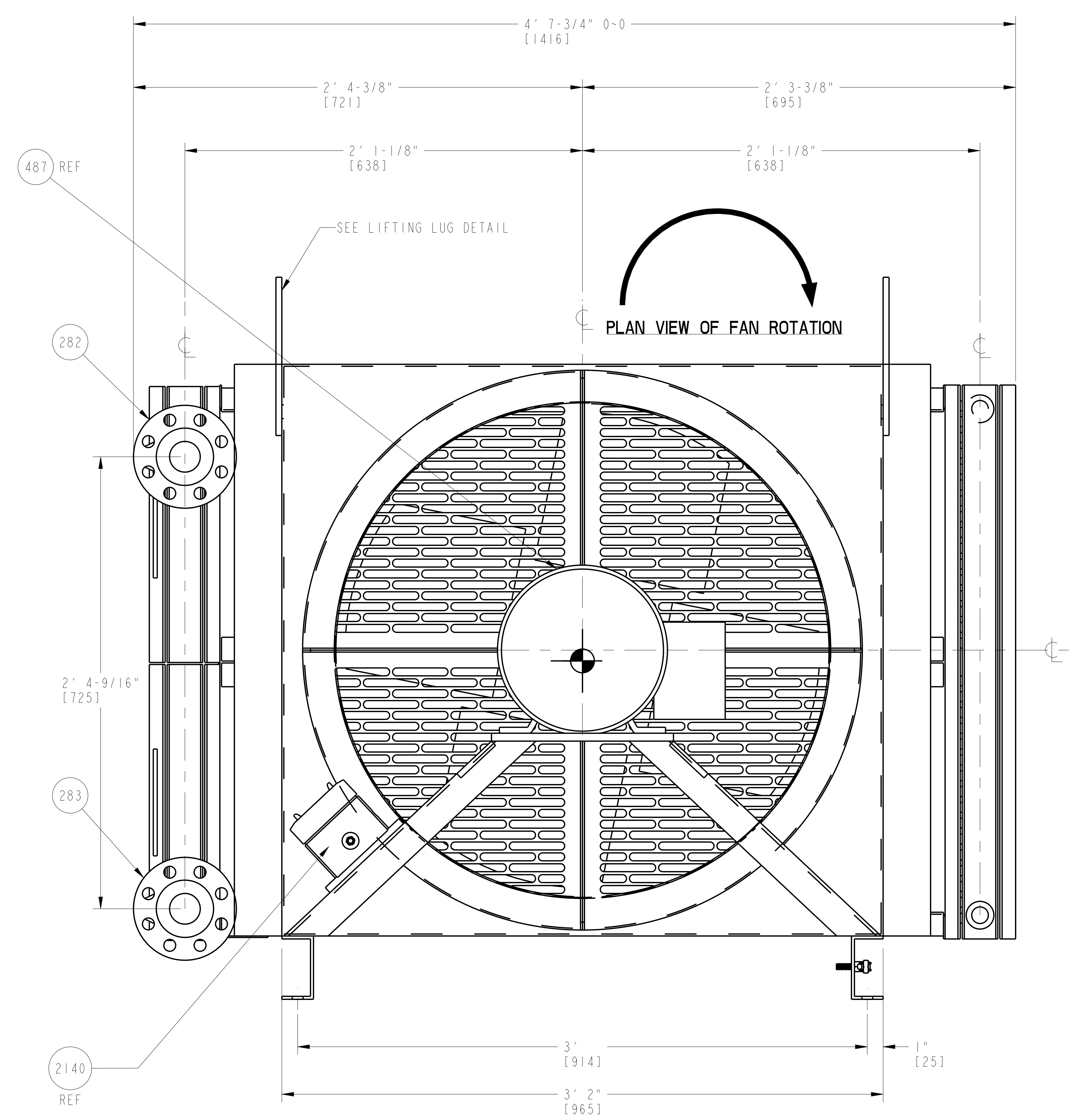
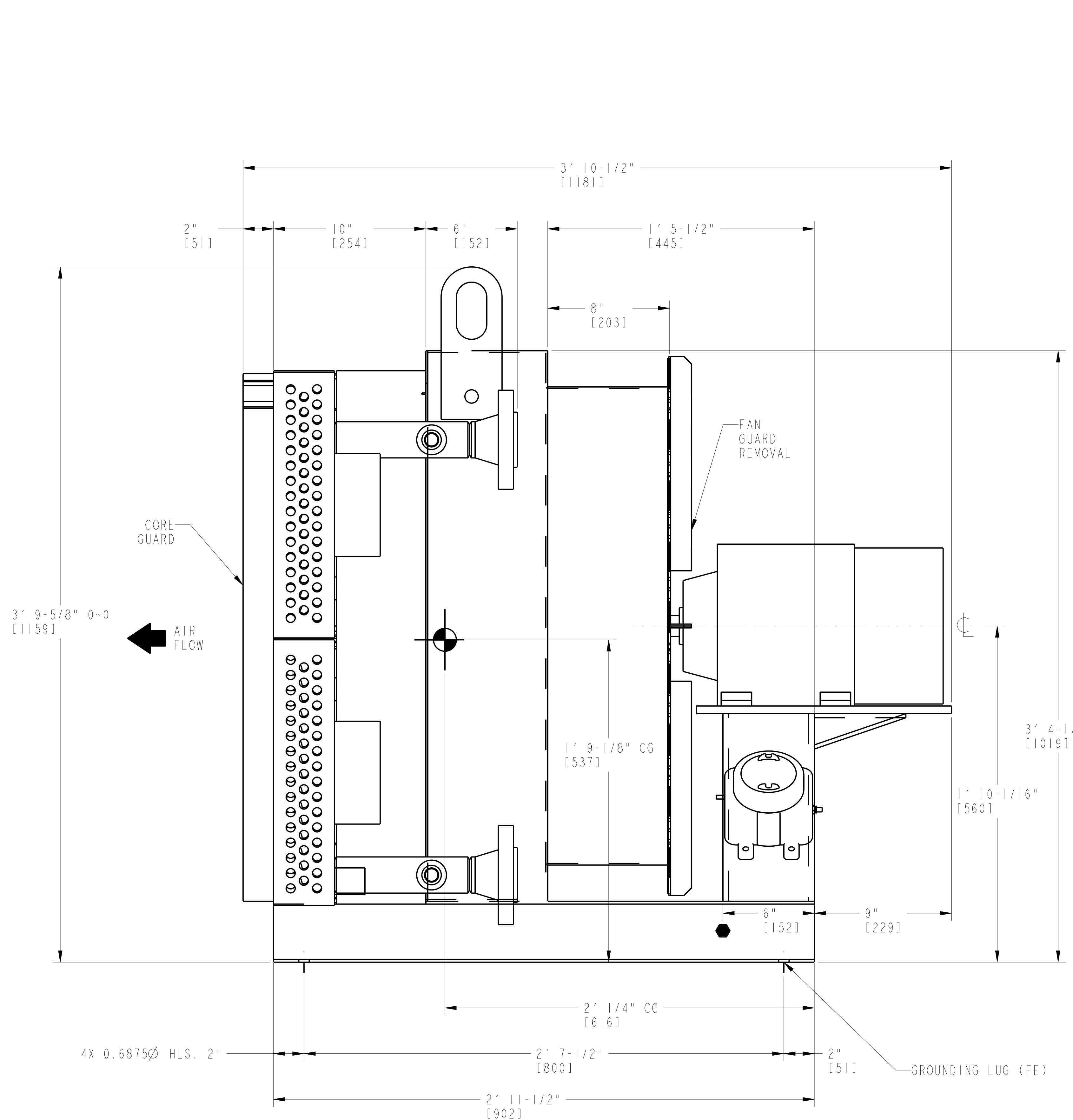
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	40 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
282	AIR COOLER INLET	2" CLASS 600 RFWN FLANGE
283	AIR COOLER OUTLET	2" CLASS 600 RFWN FLANGE
487	AC VOLTS, COOLER MOTOR	1" NPT FEMALE
2140	DC VOLTS, AIR COOLER FAN VIB SWITCH	1/2" NPT FEMALE



PCD COOLER, AIR TO AIR
 APPROXIMATE DRY WEIGHT: 950 LBS [431 KG]
 APPROXIMATE WET WEIGHT: 1,010 LBS [458 KG]
 MATERIAL: STAINLESS STEEL TUBES, HEADERS, STRUCTURE
 LOOSE SHIPPED ITEM
 P/N: 2446559-100

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date

NOTE: THE "0-0" DIMENSIONS REPRESENT THE CLEARANCE REQUIRED FOR ONE OR MORE OF THE FOLLOWING: SHIPPING CRATE CLEARANCES, LIFTING CLEARANCES, OR INSTALLATION INTERFACE CLEARANCES.

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

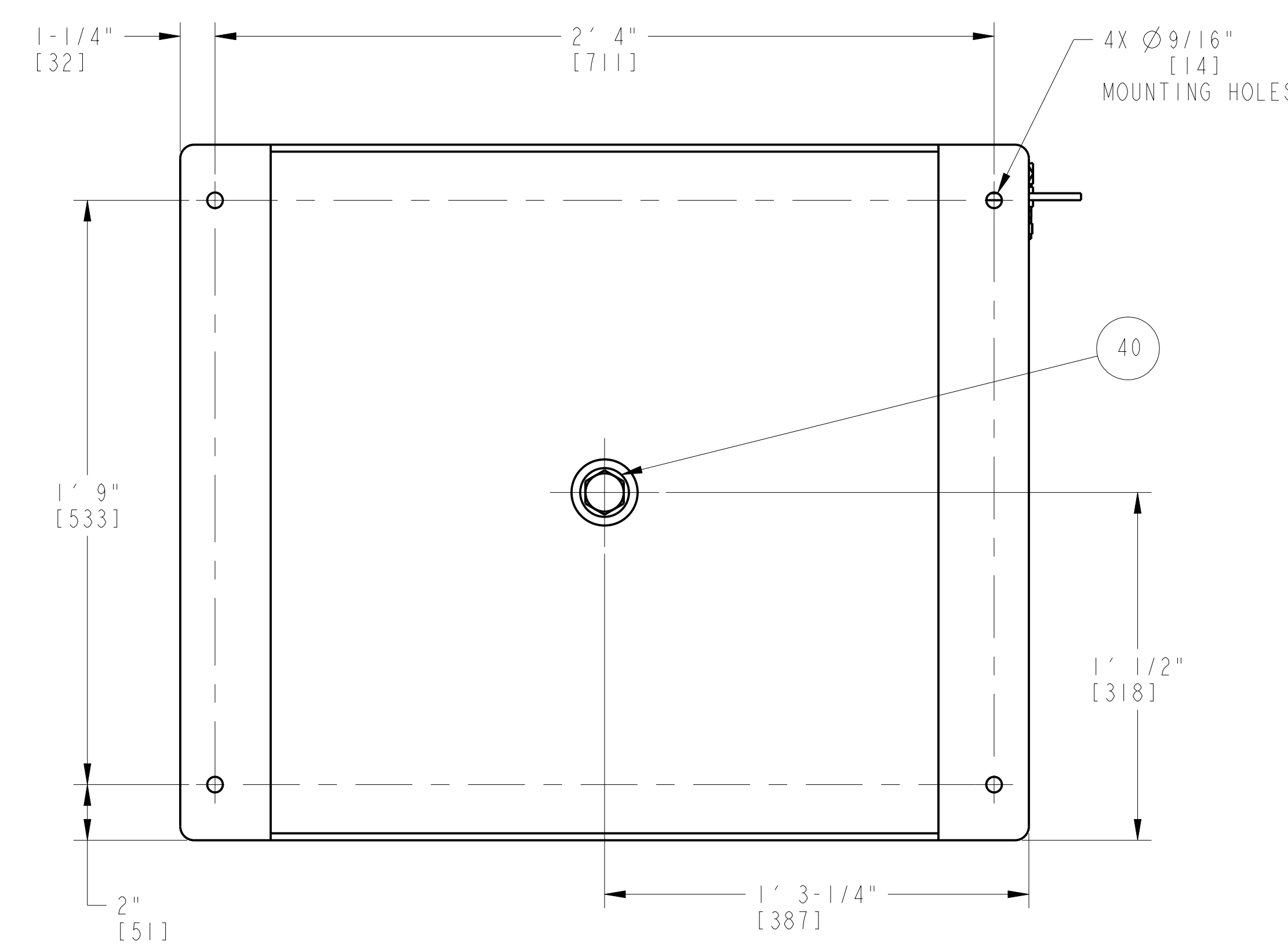
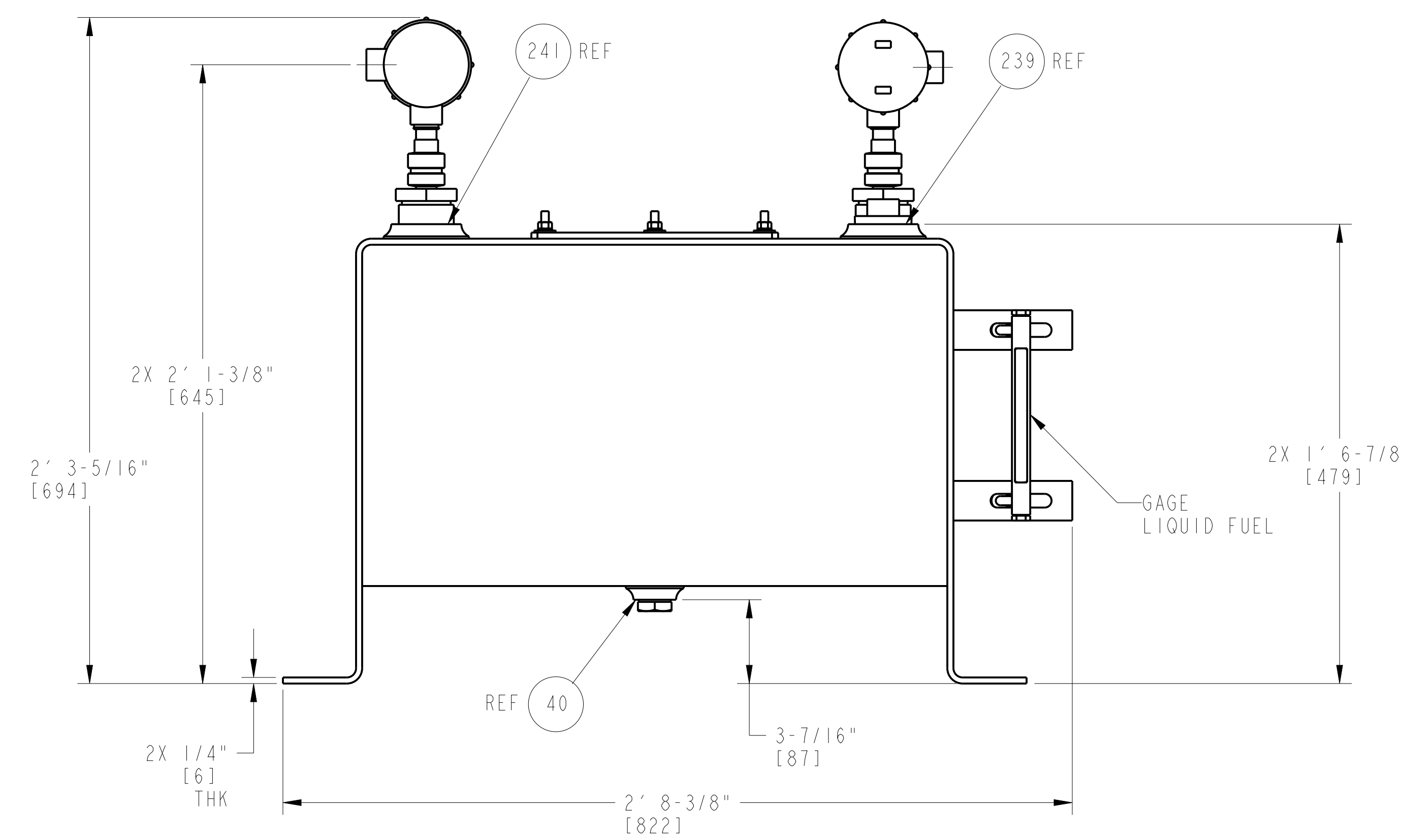
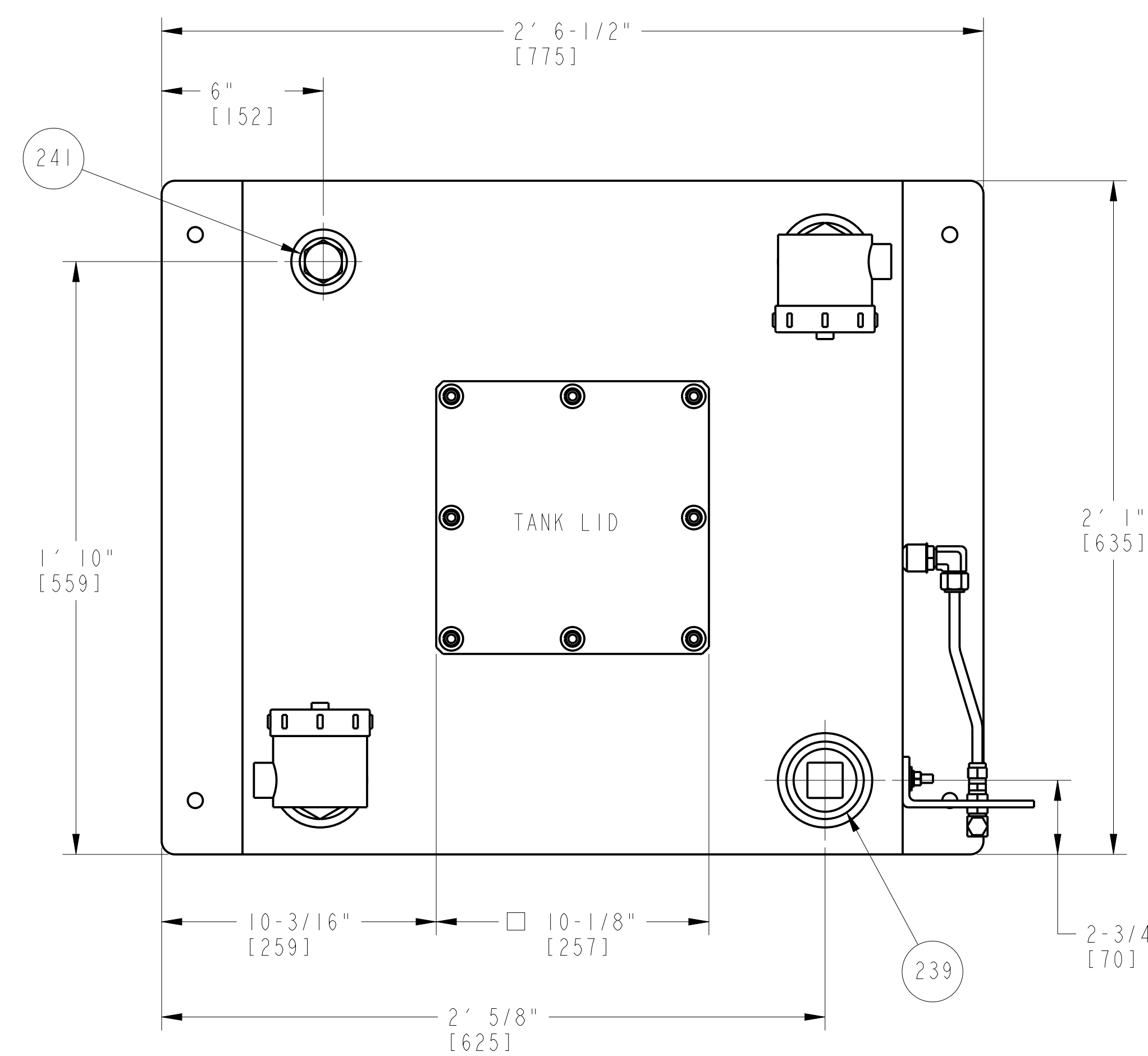
DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E
 REV B
 SH 41 OF 52

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
40	PURGE TANK DRAIN	1" NPT FEMALE
239	LIQUID FUEL PURGE TANK VENT	2" NPT FEMALE
241	LIQUID FUEL PURGE TANK INLET	1" NPT FEMALE



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL. _____ 7/17/23
 JACOBS _____ Date

LIQUID FUEL DRAIN TANK CF

TOTAL TANK CAPACITY: 32 GAL [121 L]
 APPROXIMATE WEIGHT DRY: 230 LBS [104 KG]
 APPROXIMATE WEIGHT WET: 490 LBS [222 KG]
 P/N: 1038710-4E951

NOTE: APPROXIMATE LEVEL SWITCH ACTIVATION
 LS2261: 15 GAL [57 L]
 LS2260: 30 GAL [114 L]

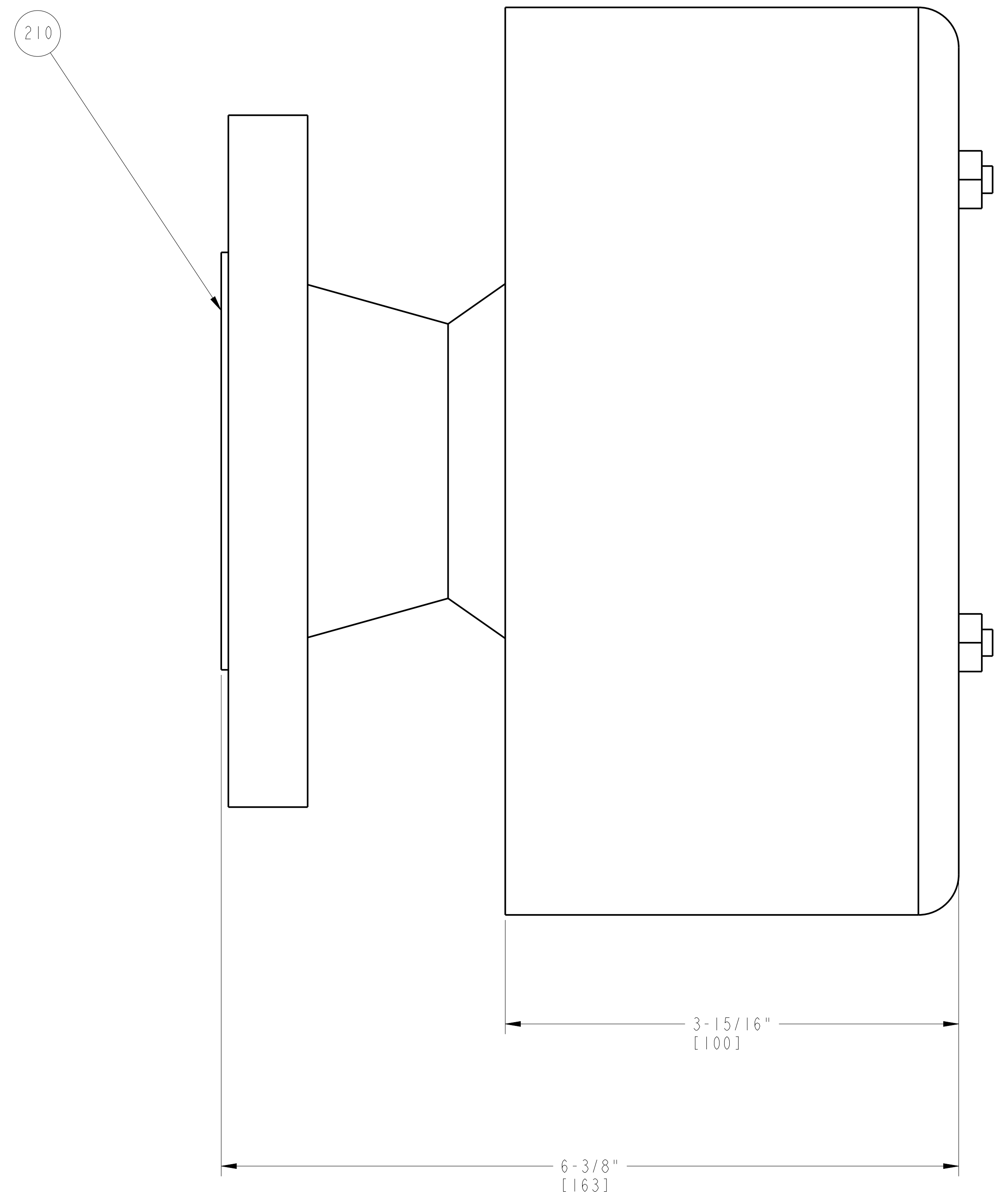
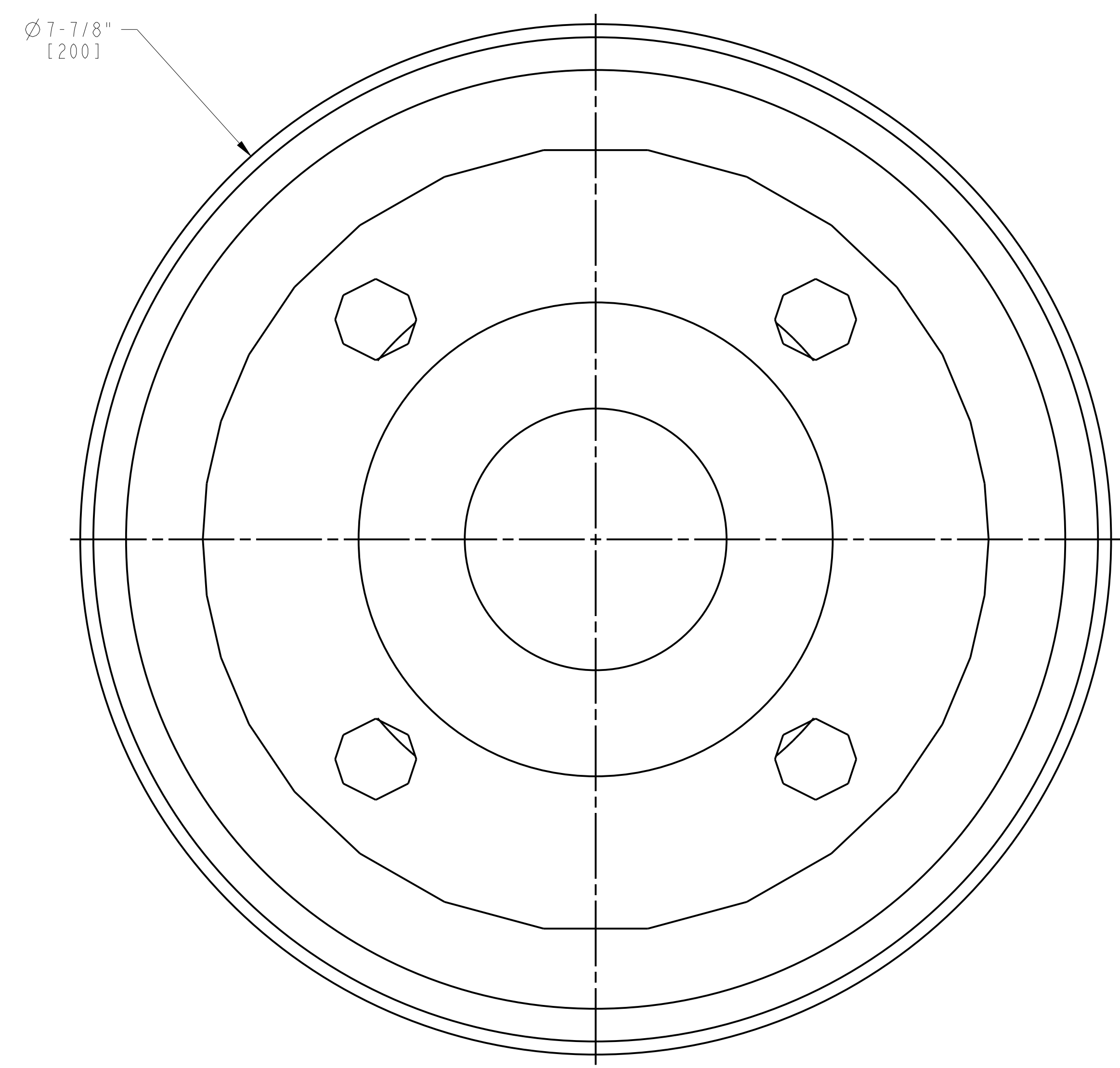
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	42 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
210	FLAME ARRESTOR, LIQUID FUEL PURGE TANK VENT	2" CLASS 150 RF FLANGE



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL 7/17/23
 JACOBS Date

FLAME ARRESTOR, LIQUID FUEL PURGE TANK VENT

APPROXIMATE WEIGHT: 14 LBS [6 KG]
 MATERIAL: CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 1065667-1

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	43 OF 52

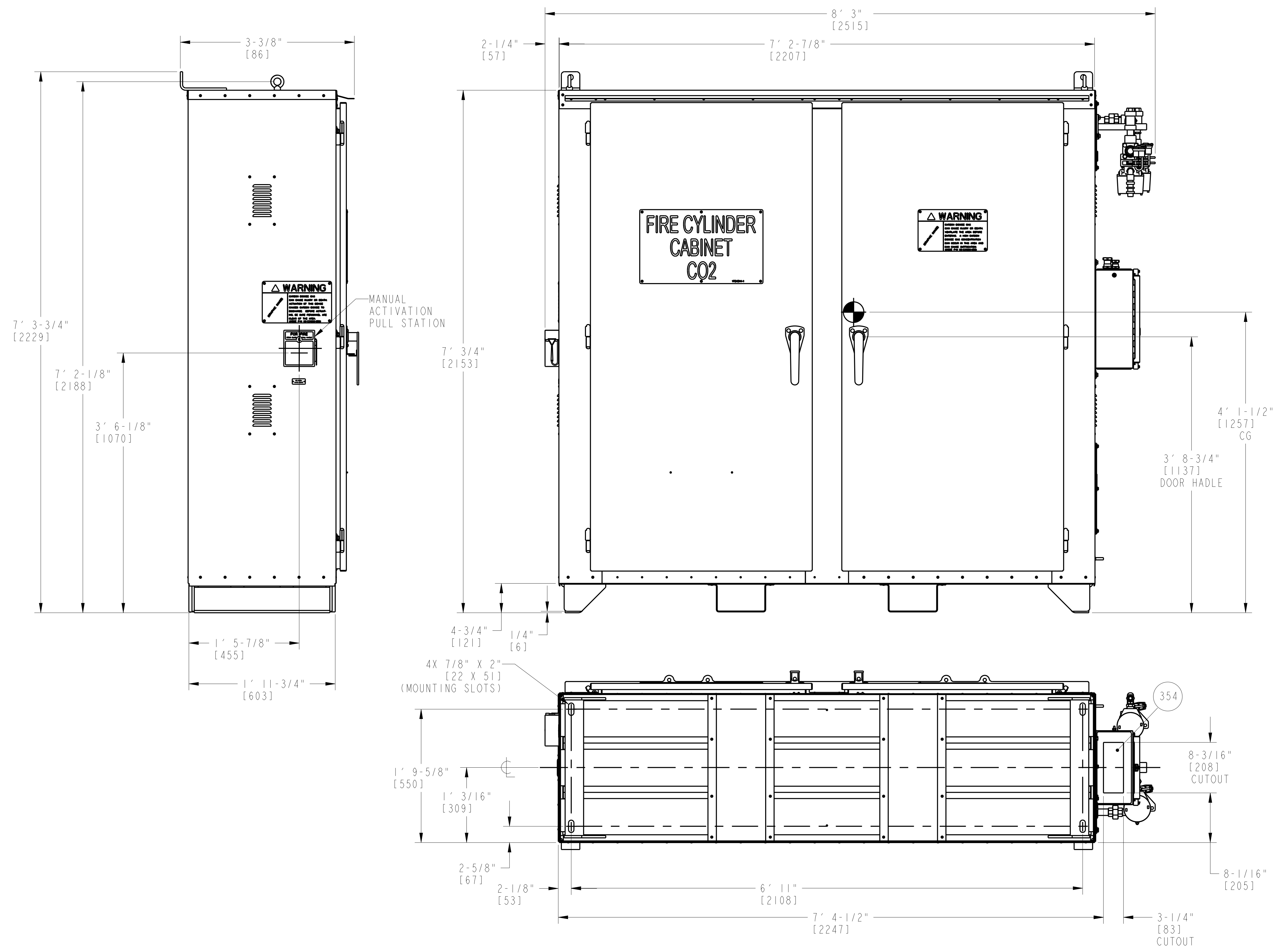
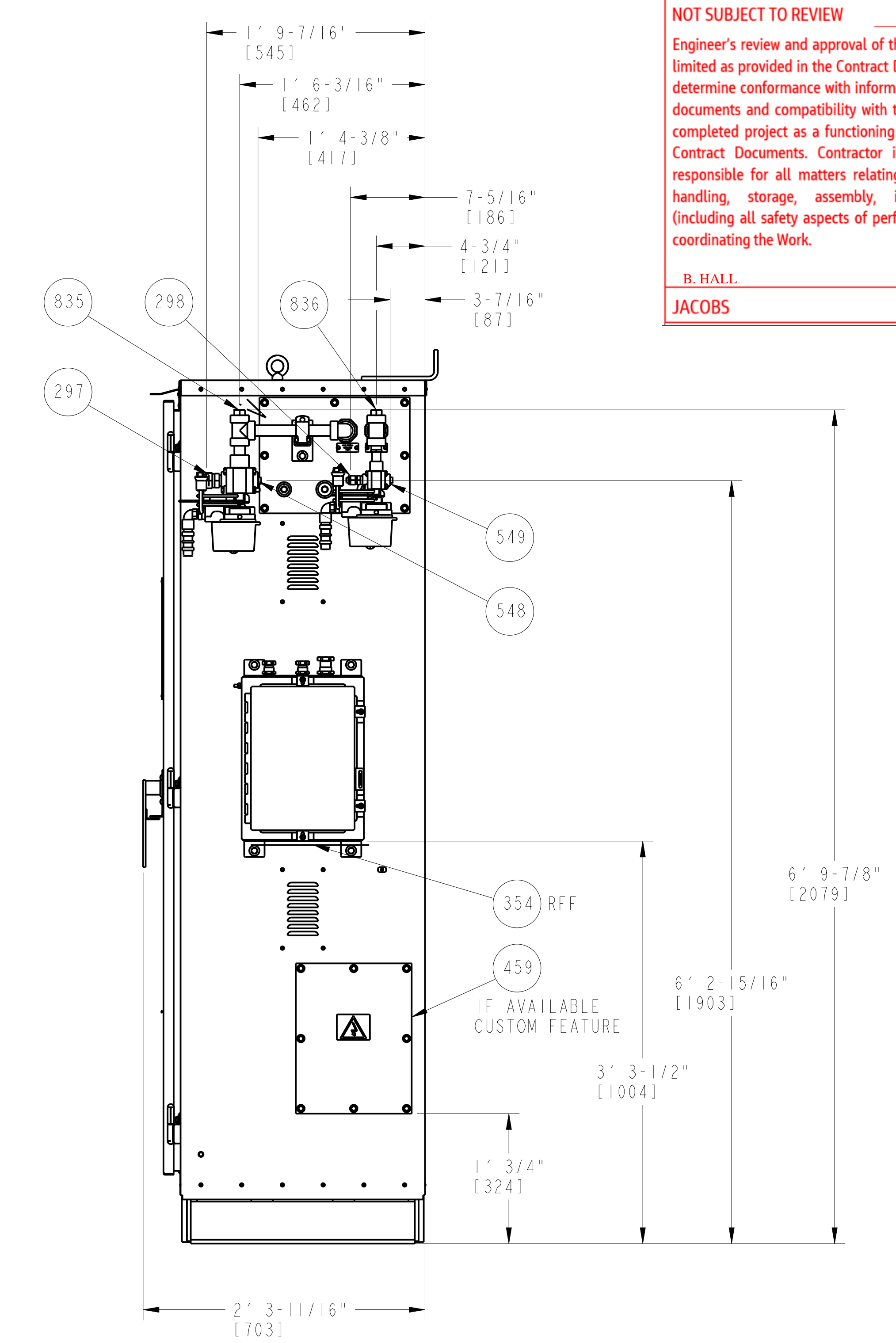
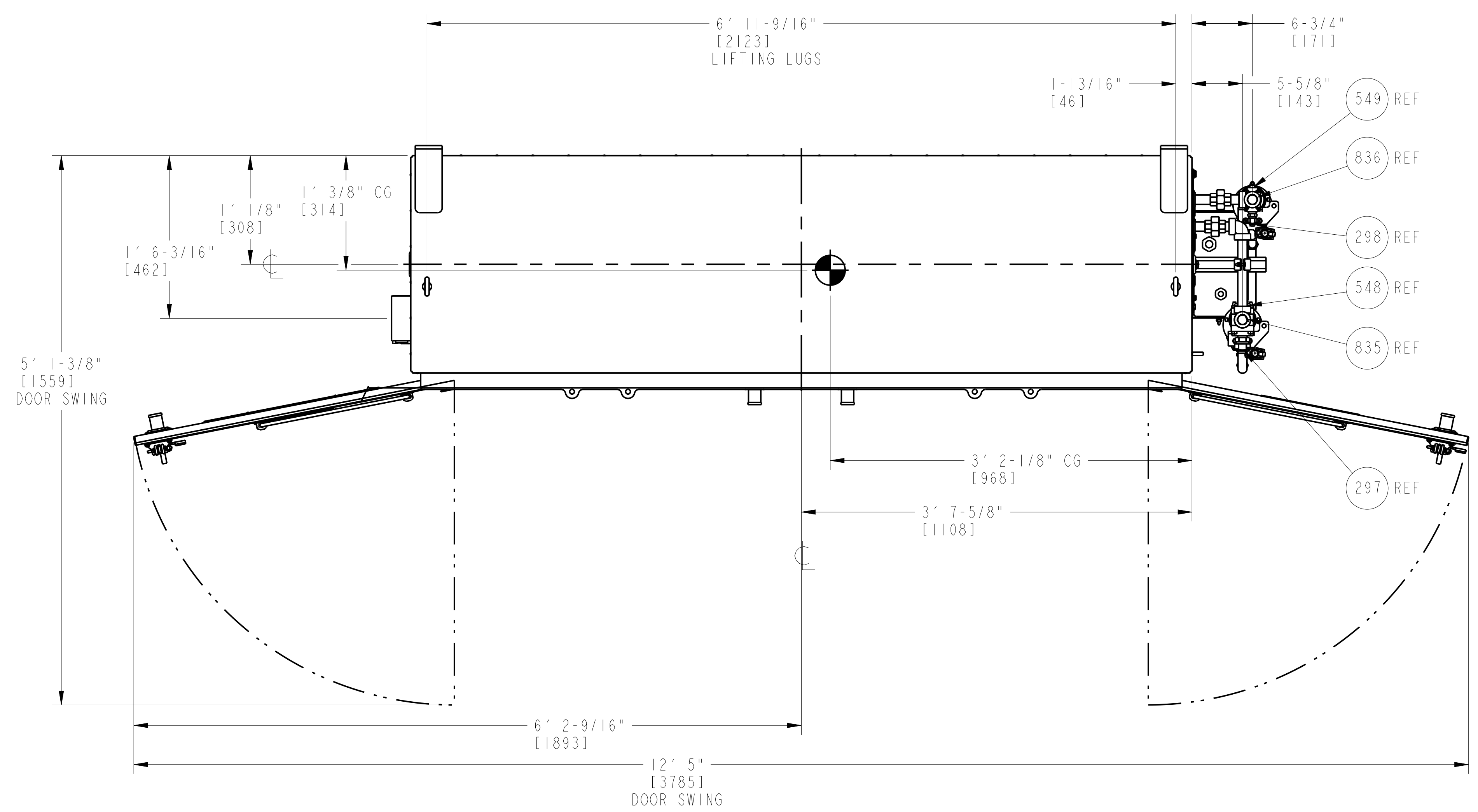
TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
297	FIRE SYSTEM DISCHARGE - MAIN	1" FEMALE TUBE
298	FIRE SYSTEM DISCHARGE - EXTENDED	1/2" FEMALE TUBE
354	DC VOLTS, FIRE SYSTEM	11.75" X 4.56" (292 X 116) UNDRILLED GLAND PLATE
548	VENT, FIRE EXTINGUISHANT, MAIN	3/4" NPT FEMALE
549	VENT, FIRE EXTINGUISHANT, EXTENDED	1/2" NPT FEMALE

APPROVED [X]
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date



FIRE EXTINGUISHING CABINET, CO2
 APPROXIMATE WEIGHT (EXCLUDING CYLINDERS): 1,830 LBS [830 KG]
 APPROXIMATE WEIGHT (WITH CYLINDERS, FULL): 3,630 LBS [1647 KG]
 MATERIAL: CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 1819015-4F491

NOTE: TOLERANCE ON PIPE CONNECTIONS 1.5 INCHES AND SMALLER IS +/- 1 INCH.

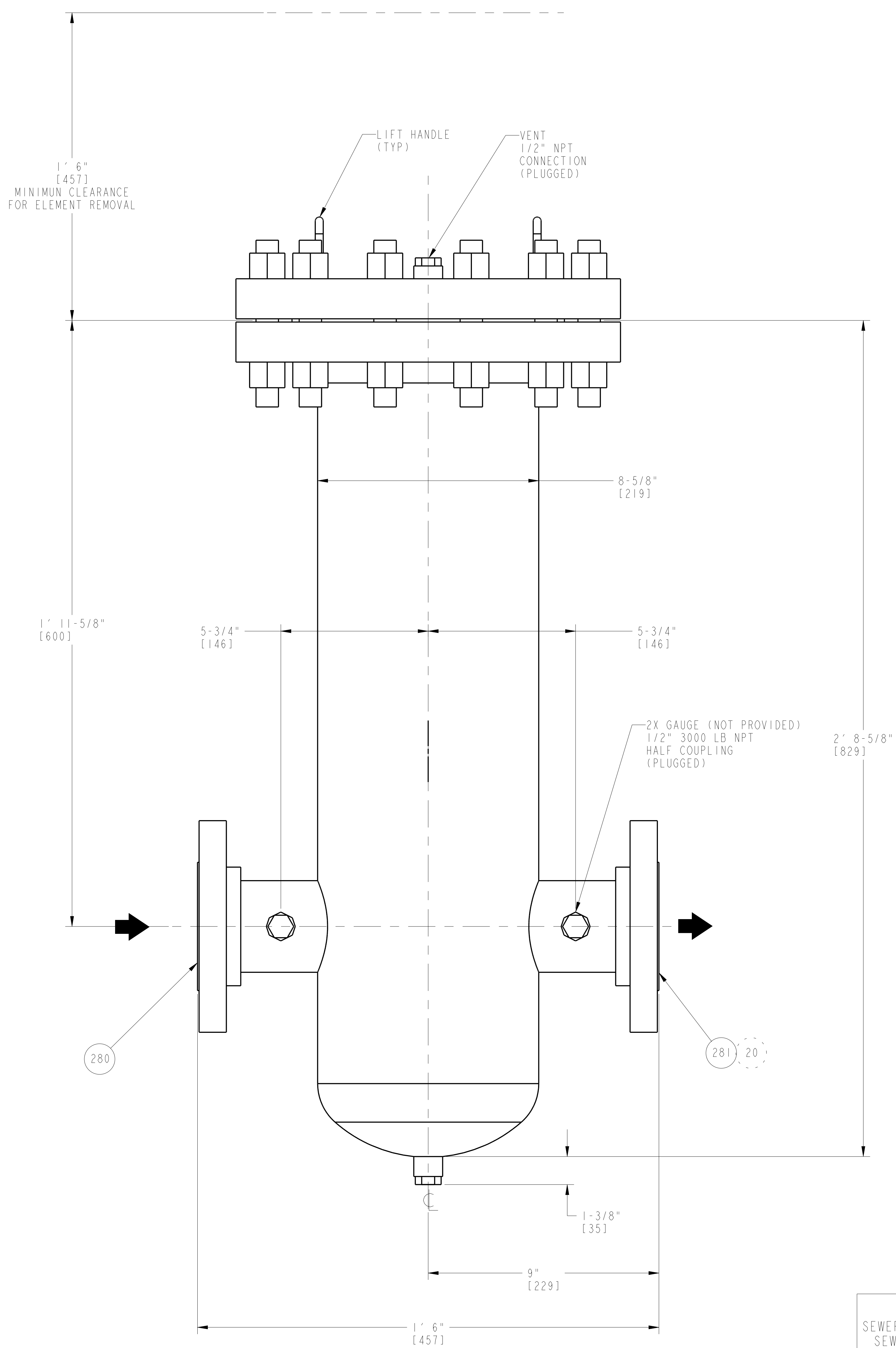
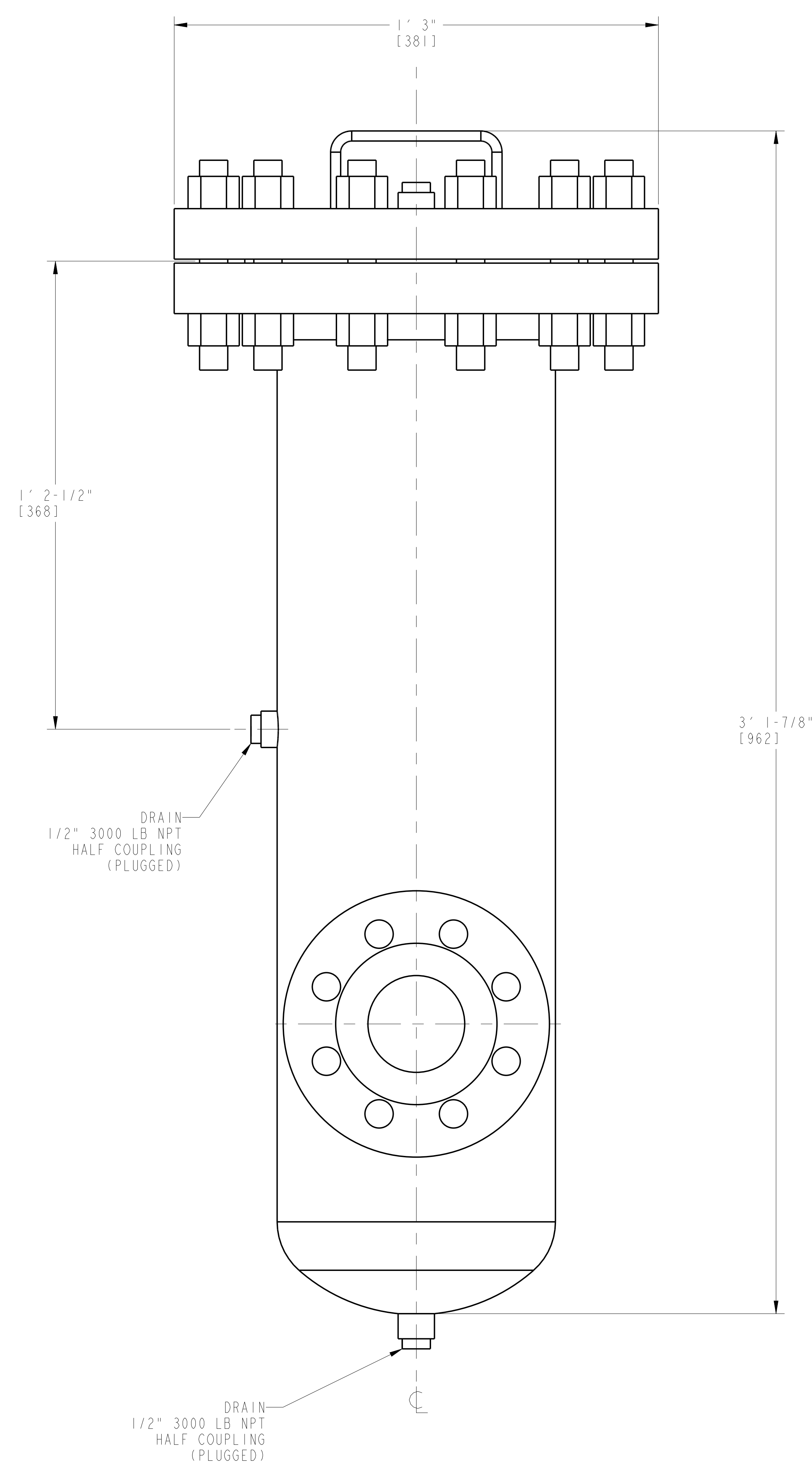
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956
 SIZE E
 REV B
 SH 44 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
280	GAS FUEL FILTER INLET	3" CLASS 300 RF FLANGE
281	GAS FUEL FILTER OUTLET	3" CLASS 300 RF FLANGE



APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date

FILTER, GAS FUEL
 APPROXIMATE WEIGHT: 250 LBS [113 KG]
 MATERIAL: CARBON STEEL
 LOOSE SHIPPED ITEM
 P/N: 1060817-900
 INSTALL IN UPRIGHT POSITION

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

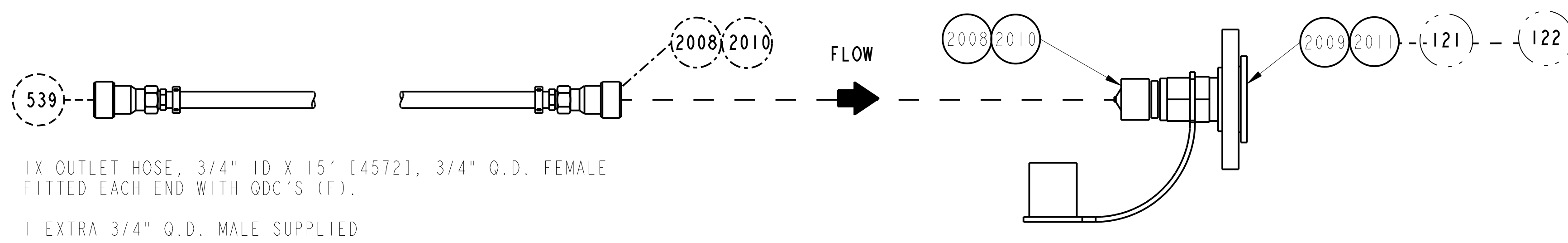
Solar Turbines
 A Caterpillar Company

DRAWING NO. 4F491-149956

SIZE	REV
E	B
SH	45 OF 52

Released B5

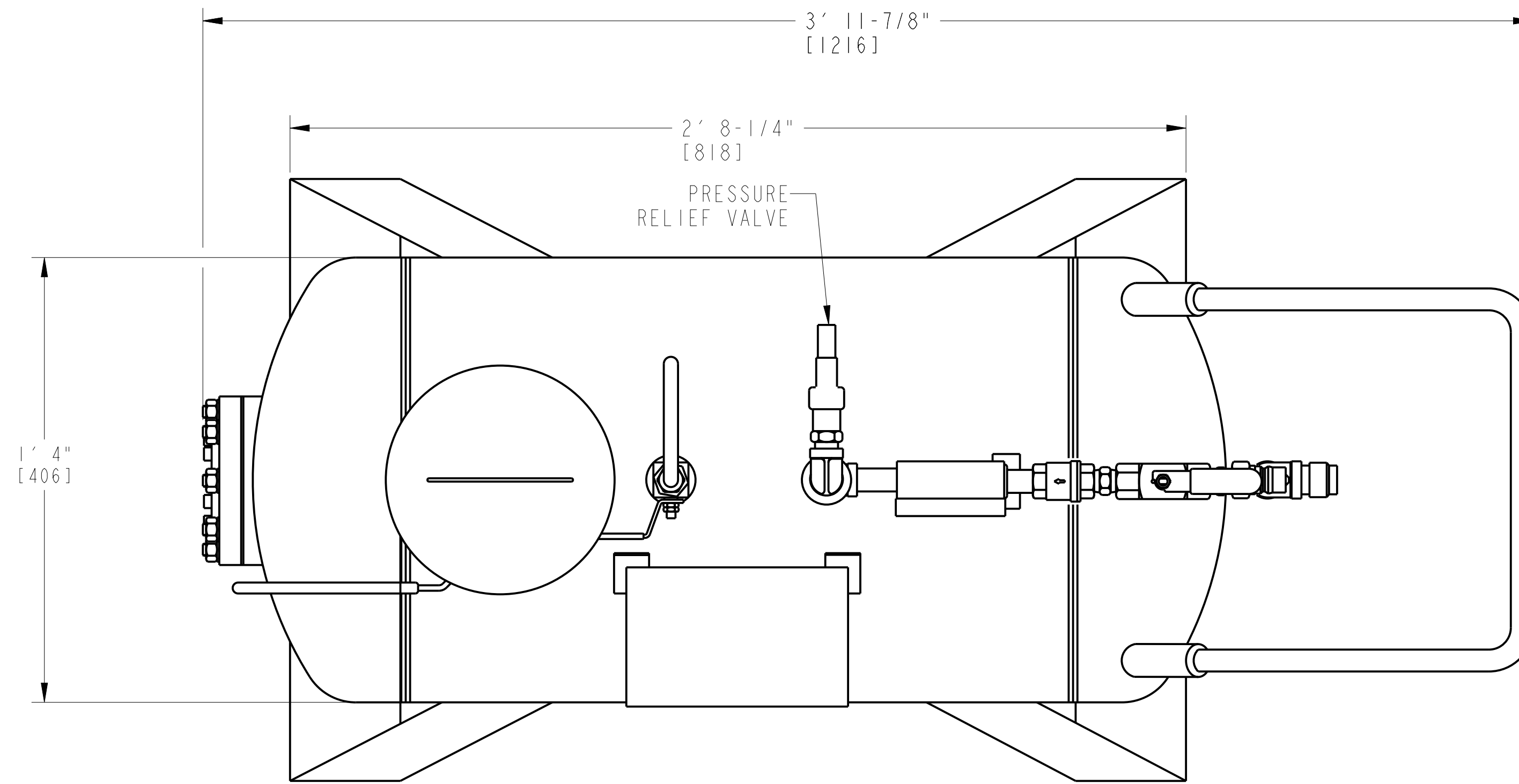
ON-LINE/ON-CRANK CONNECTION KIT, PN 1760524-100



1X OUTLET HOSE, 3/4" ID X 15' [4572], 3/4" O.D. FEMALE FITTED EACH END WITH QDC'S (F).
1 EXTRA 3/4" O.D. MALE SUPPLIED



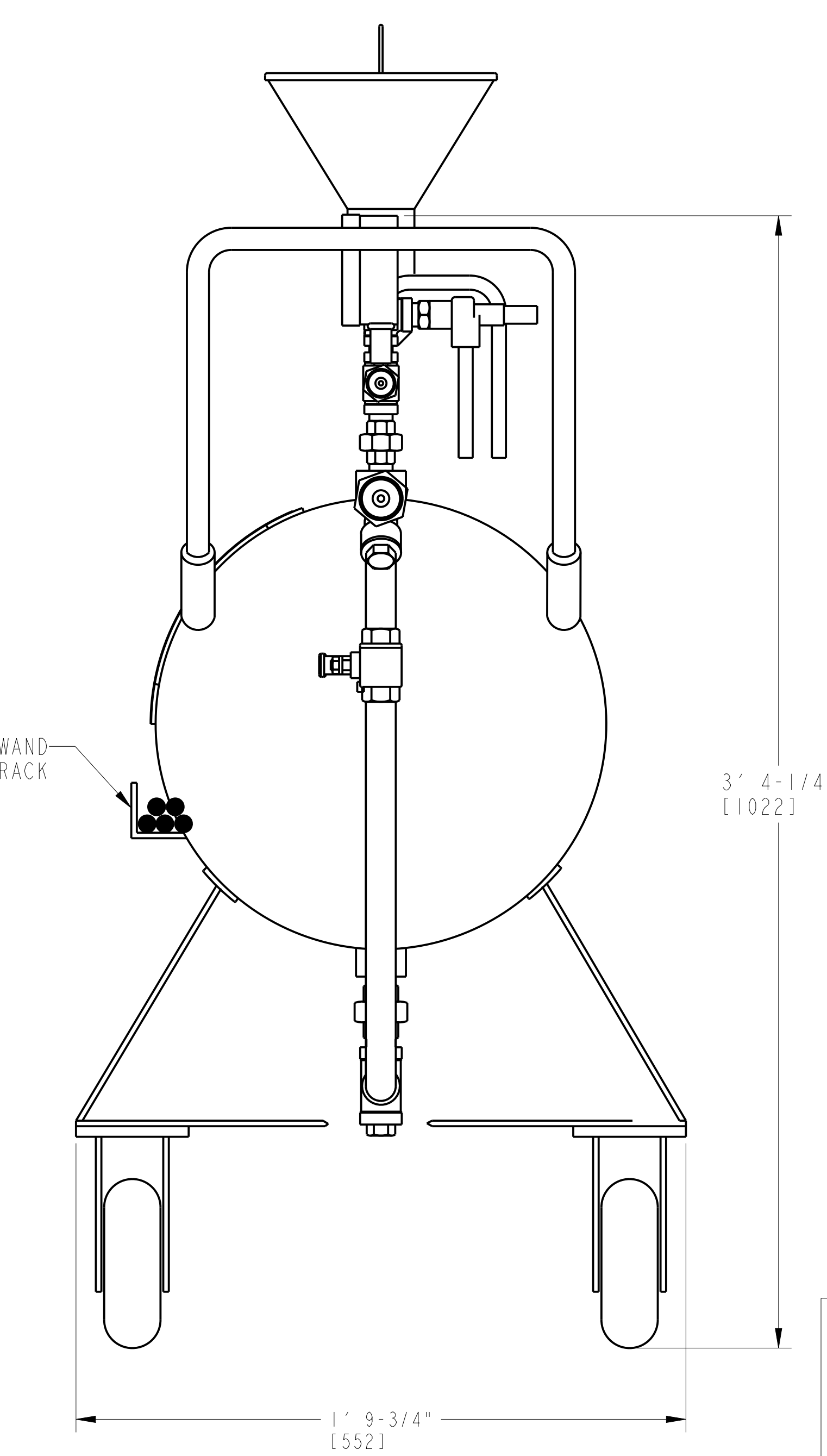
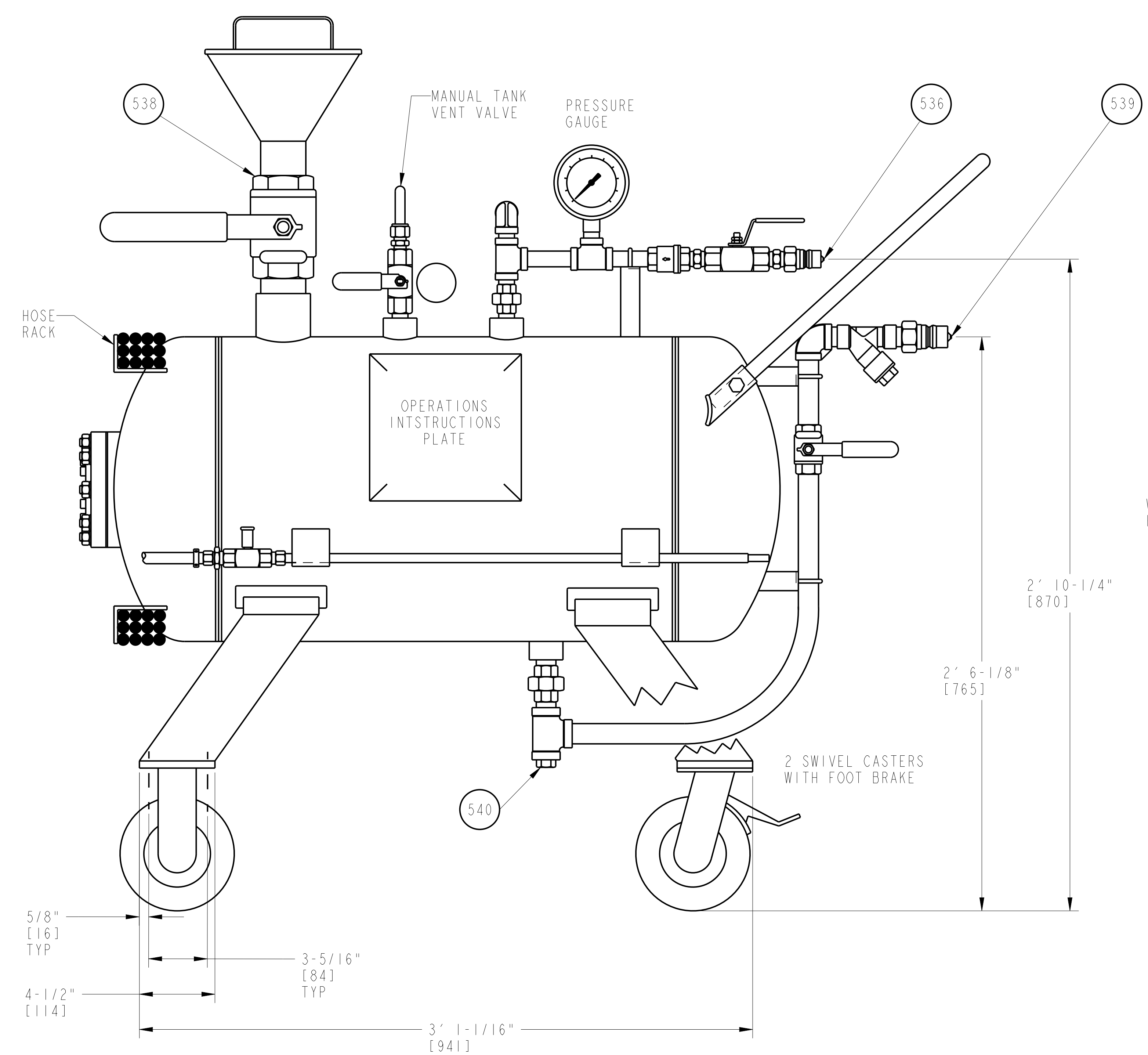
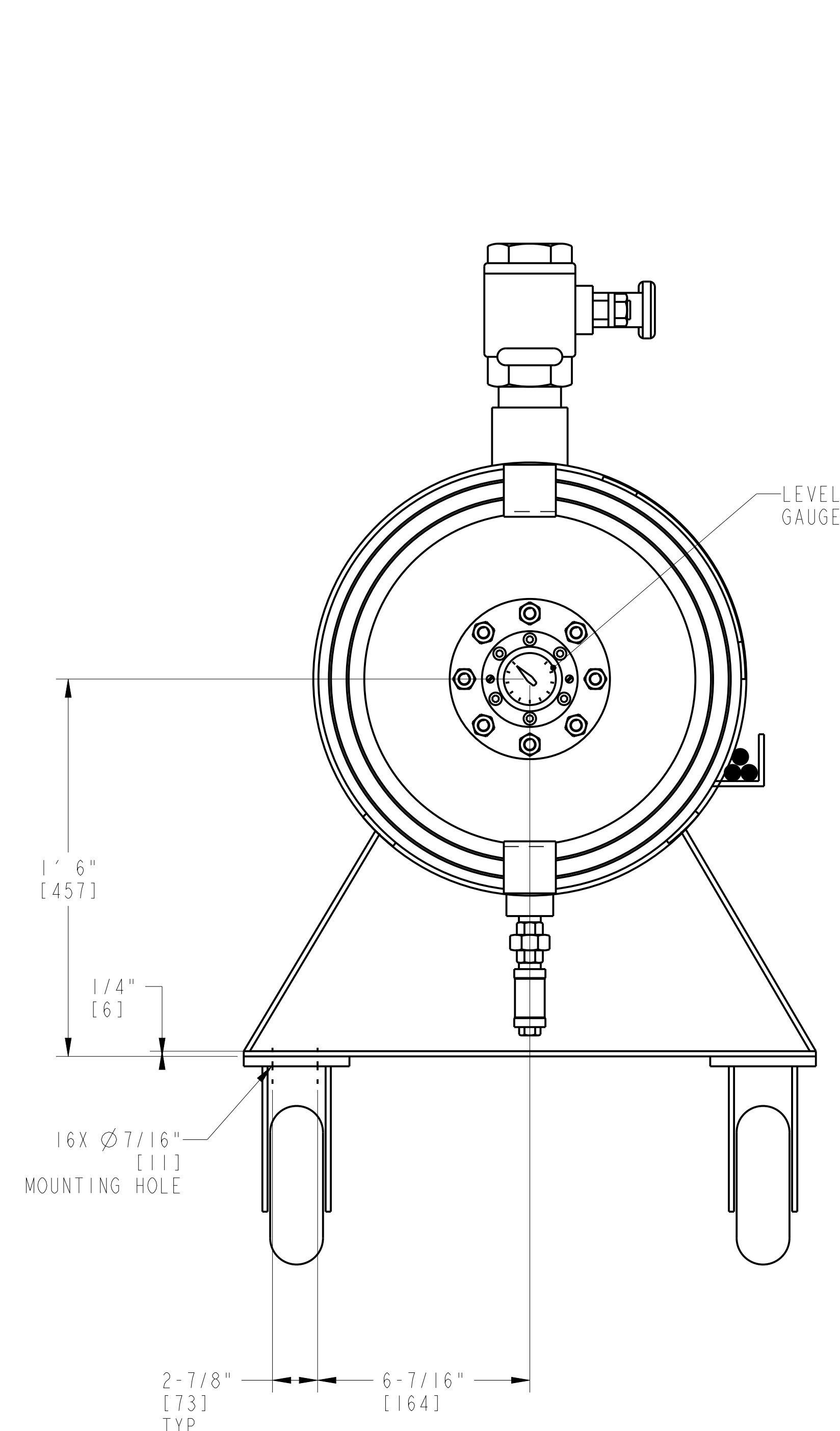
1X INLET HOSE, 1/2" ID X 15' [4572], 1/2" O.D. FEMALE FITTED EACH END WITH QDC'S (F).
1 EXTRA 1/2" O.D. MALE SUPPLIED
ALL MALE AND FEMALE QUICK DISCONNECTS INCLUDE A SELF-CLOSING SPRING LOCK VALVE



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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B. HALL 7/17/23
JACOBS Date



ENGINE CLEANING CART
APPROXIMATE DRY WEIGHT: 190 LBS [86 KG]
APPROXIMATE WET WEIGHT: 410 LBS [186 KG]
MATERIAL: STAINLESS STEEL
LOOSE SHIPPED ITEM
P/N: 1056012-102

TABLE 1 - CONNECTIONS

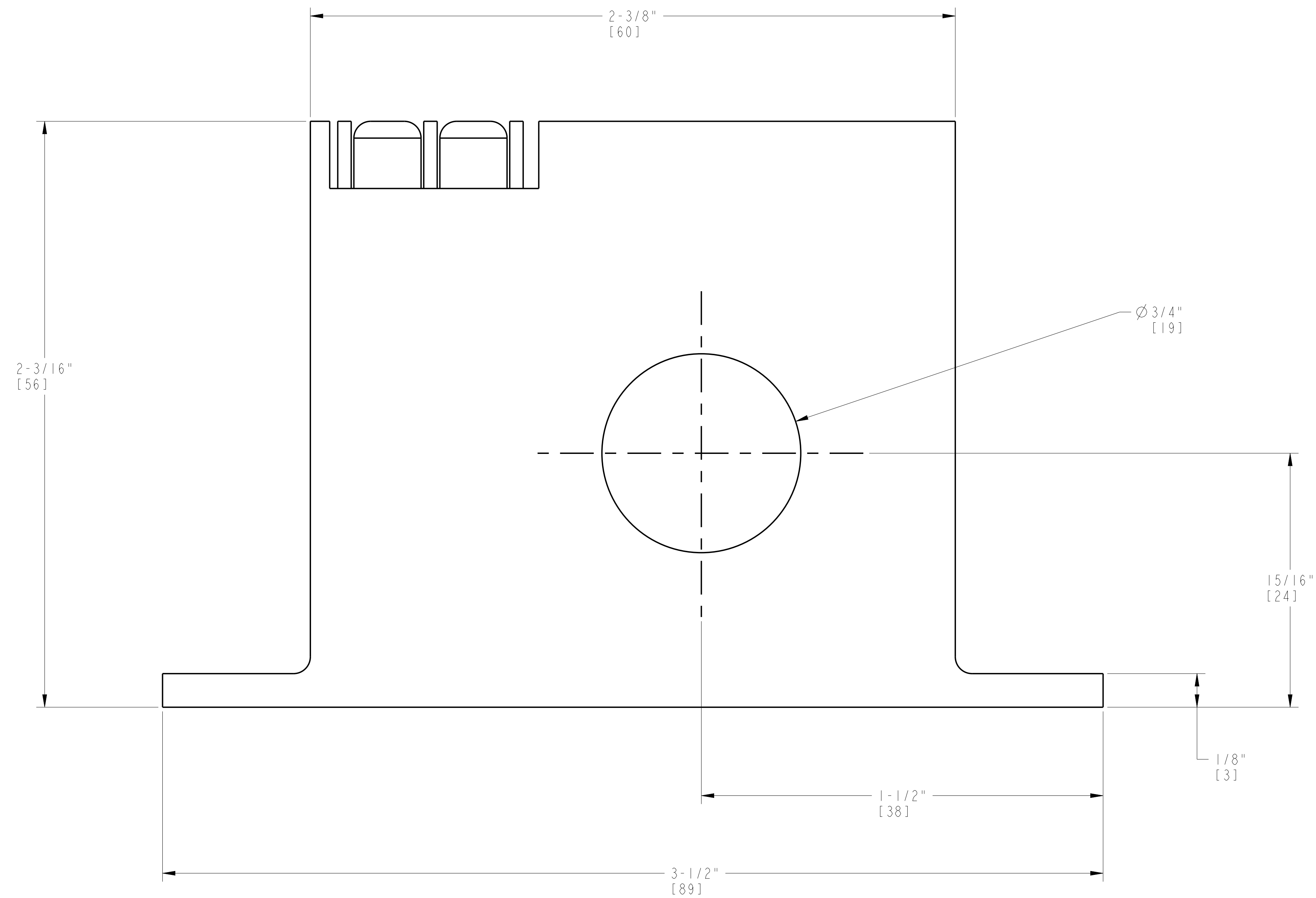
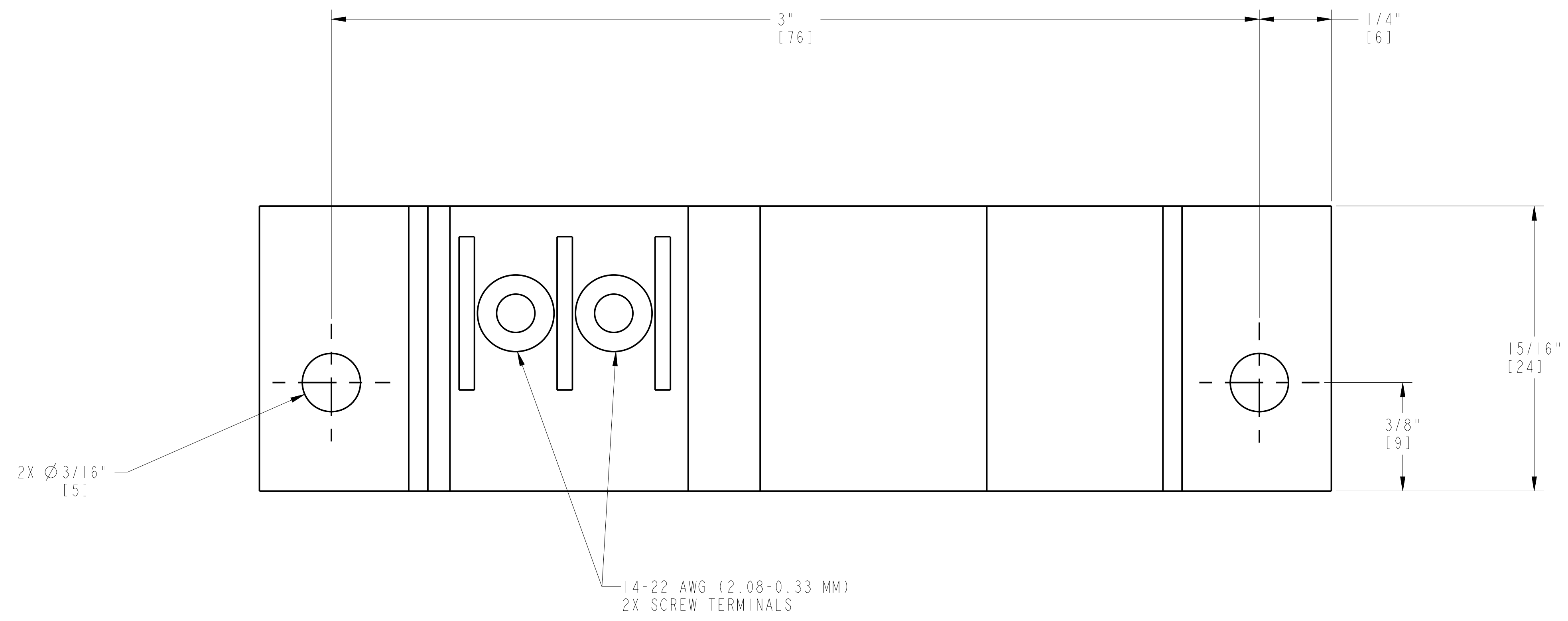
ITEM	DESCRIPTION	SIZE & TYPE
536	ON-LINE/CRANK CLEANING TANK FLUID INLET	1/2" QUICK DISCONNECT MALE
538	ON-LINE/CRANK CLEANING TANK FLUID INLET (AUXILIARY)	2" NPT FEMALE
539	ON-LINE/CRANK CLEANING TANK FLUID OUTLET	3/4" QUICK DISCONNECT MALE
540	ON-LINE/CRANK CLEANING TANK DRAIN	1/2" NPT FEMALE
2008	ON-LINE QUICK DISCONNECT ADAPTOR INLET	3/4" QUICK DISCONNECT MALE
2009	ON-LINE QUICK DISCONNECT ADAPTOR OUTLET	1" CLASS 150 RF FLANGE
2010	ON-CRANK QUICK DISCONNECT ADAPTOR INLET	3/4" QUICK DISCONNECT MALE
2011	ON-CRANK QUICK DISCONNECT ADAPTOR OUTLET	1" CLASS 150 RF FLANGE

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LOOSE SHIPPED COMPONENT

Solar Turbines
A Caterpillar Company

DRAWING NO. 4F491-149956
SIZE E
REV B
SH 46 OF 52



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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JACOBS	Date

ENCLOSURE VENT FAN CURRENT TRANSMITTER
 APPROXIMATE WEIGHT: 0.188 LBS [0.085 KG]
 LOOSE SHIPPED ITEM
 P/N: 1107159-2

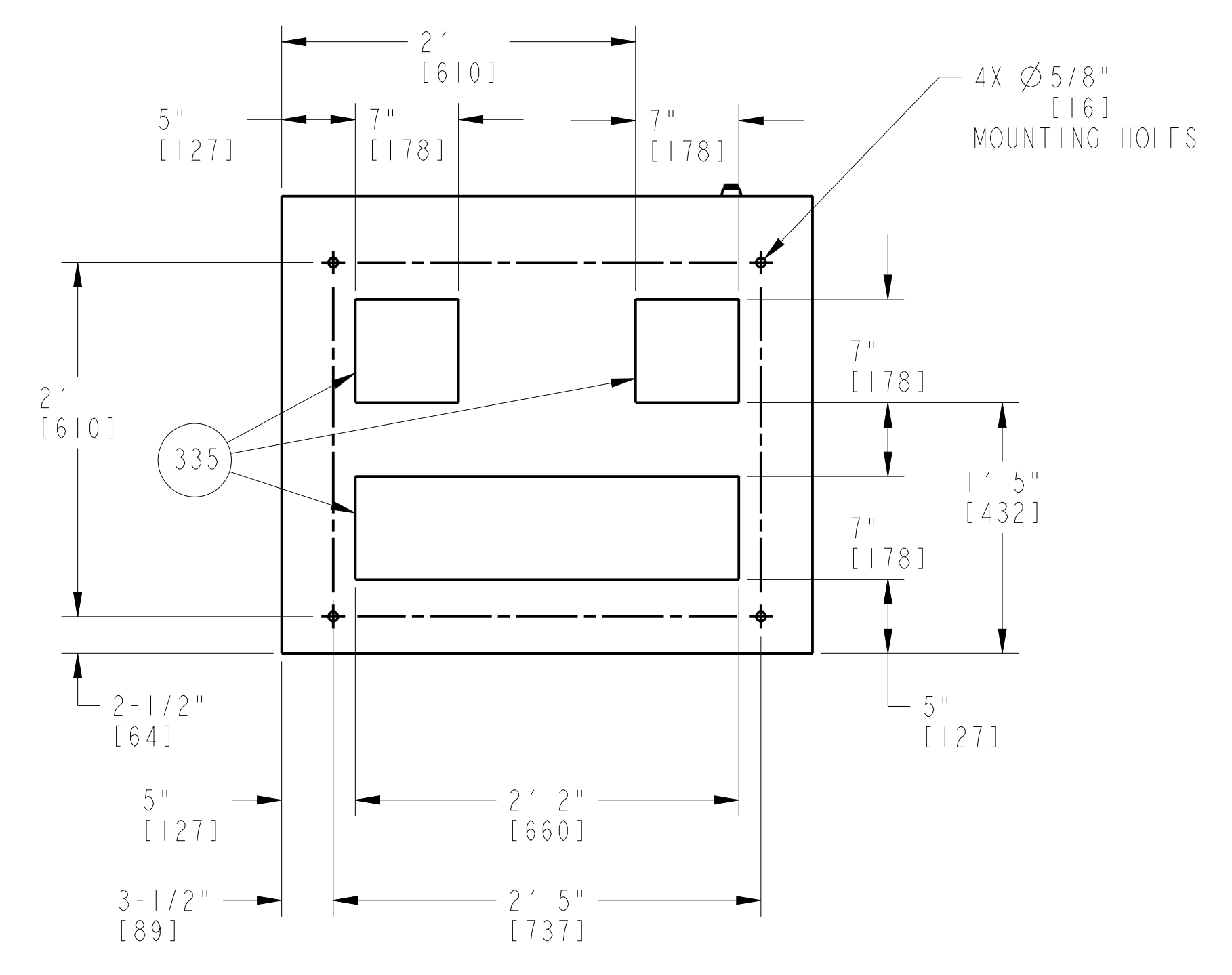
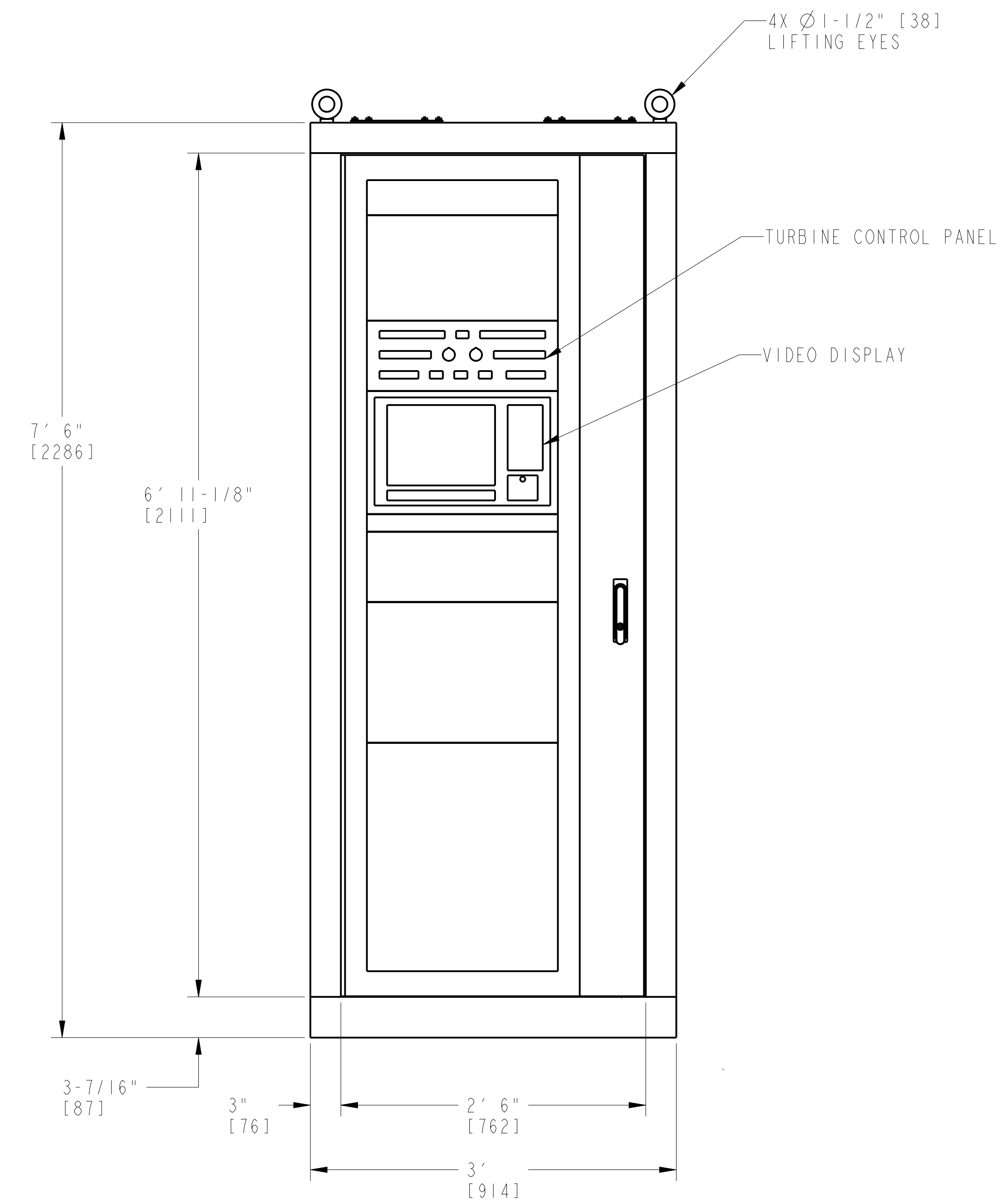
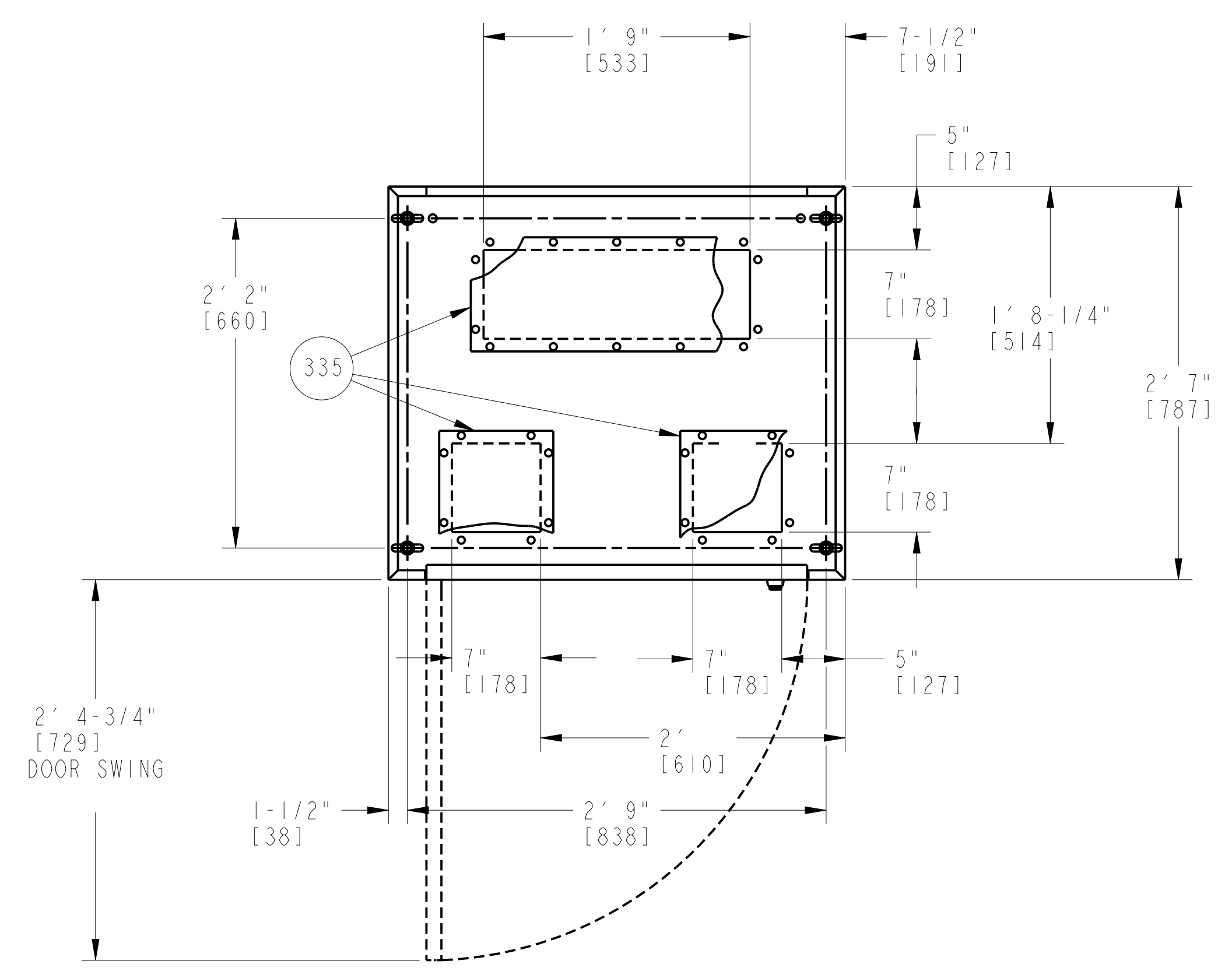
NOTE: FOR INSTALLATION IN SAFE AREA, MOTOR CONTROL CENTER.

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
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	SH	47 OF 52



AUX CONTROL CONSOLE
 TYPICAL CONFIGURATION
 THE ARRANGEMENT OF INSTRUMENTS AS SHOWN IS NOT NECESSARILY THAT FOR A SPECIFIC ORDER WHICH MAY VARY DUE TO OPTIONS AND SPECIAL FEATURES CHOSEN REFER TO ELECTRICAL DRAWINGS
 APPROXIMATE WEIGHT: 790 LBS [358 KG]
 LOOSE SHIPPED ITEM
 P/N 1006914-103

TABLE 1 - CONNECTIONS

ITEM	DESCRIPTION	SIZE & TYPE
335	DC VOLTS, CONTROL CONSOLE (6 PLACES)	UNDRILLED GLAND PLATE

APPROVED

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

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B. HALL 7/17/23
 JACOBS Date

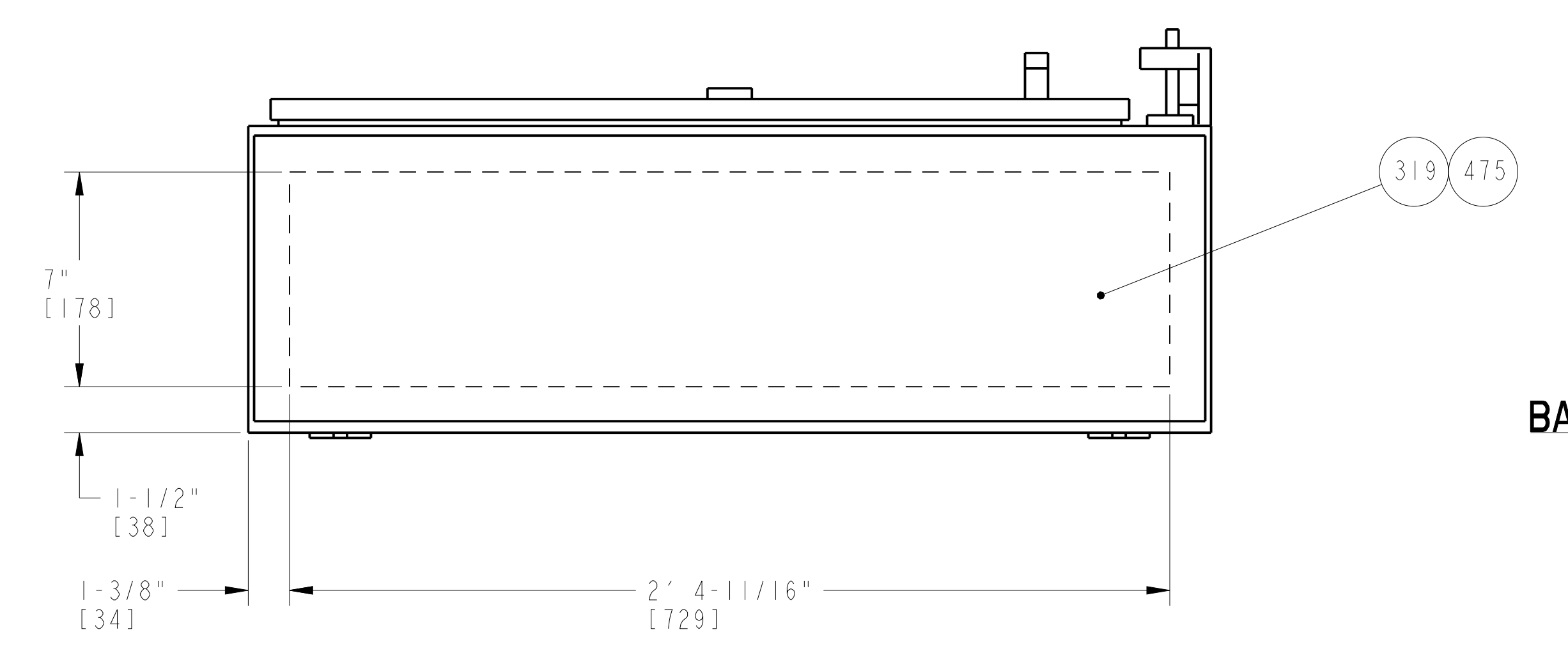
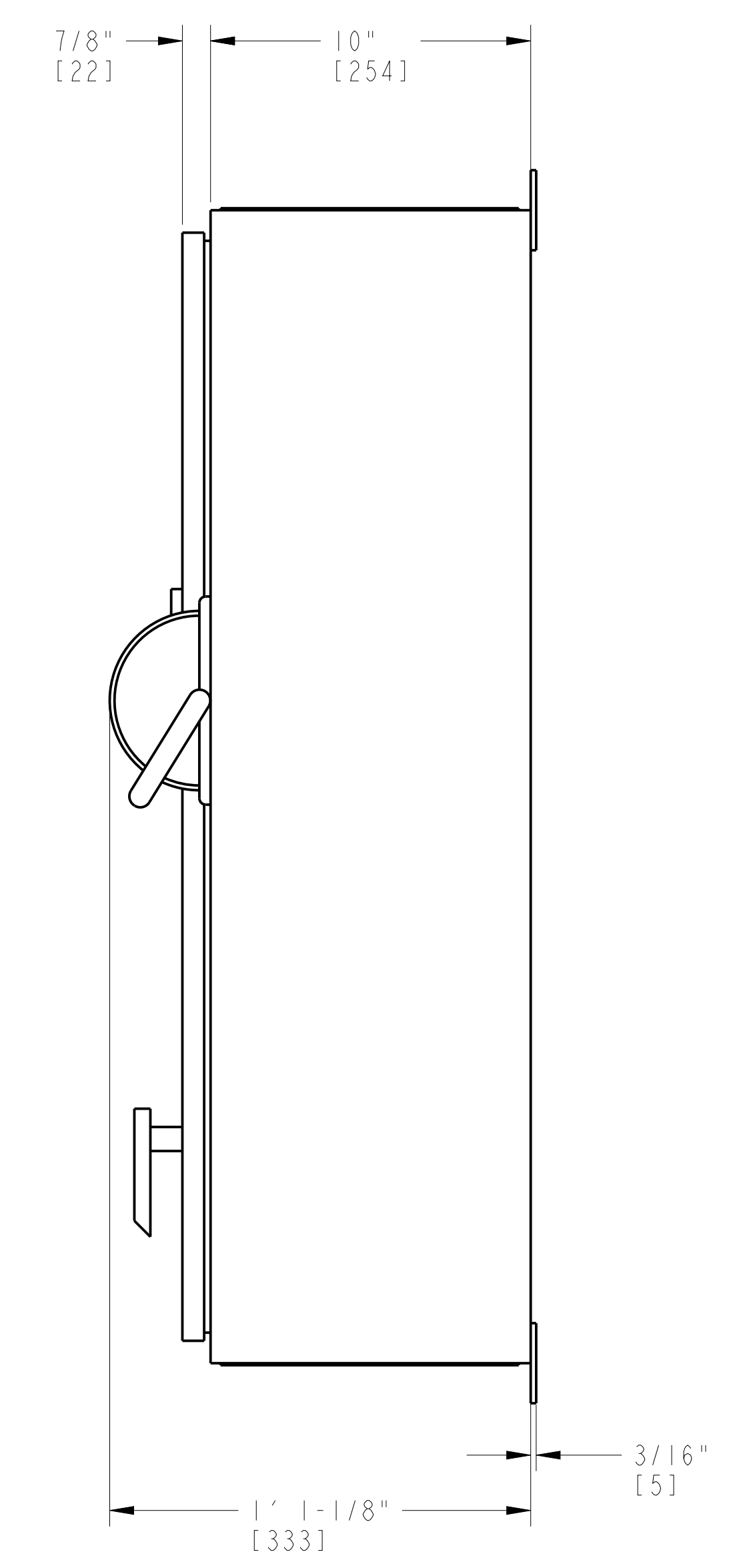
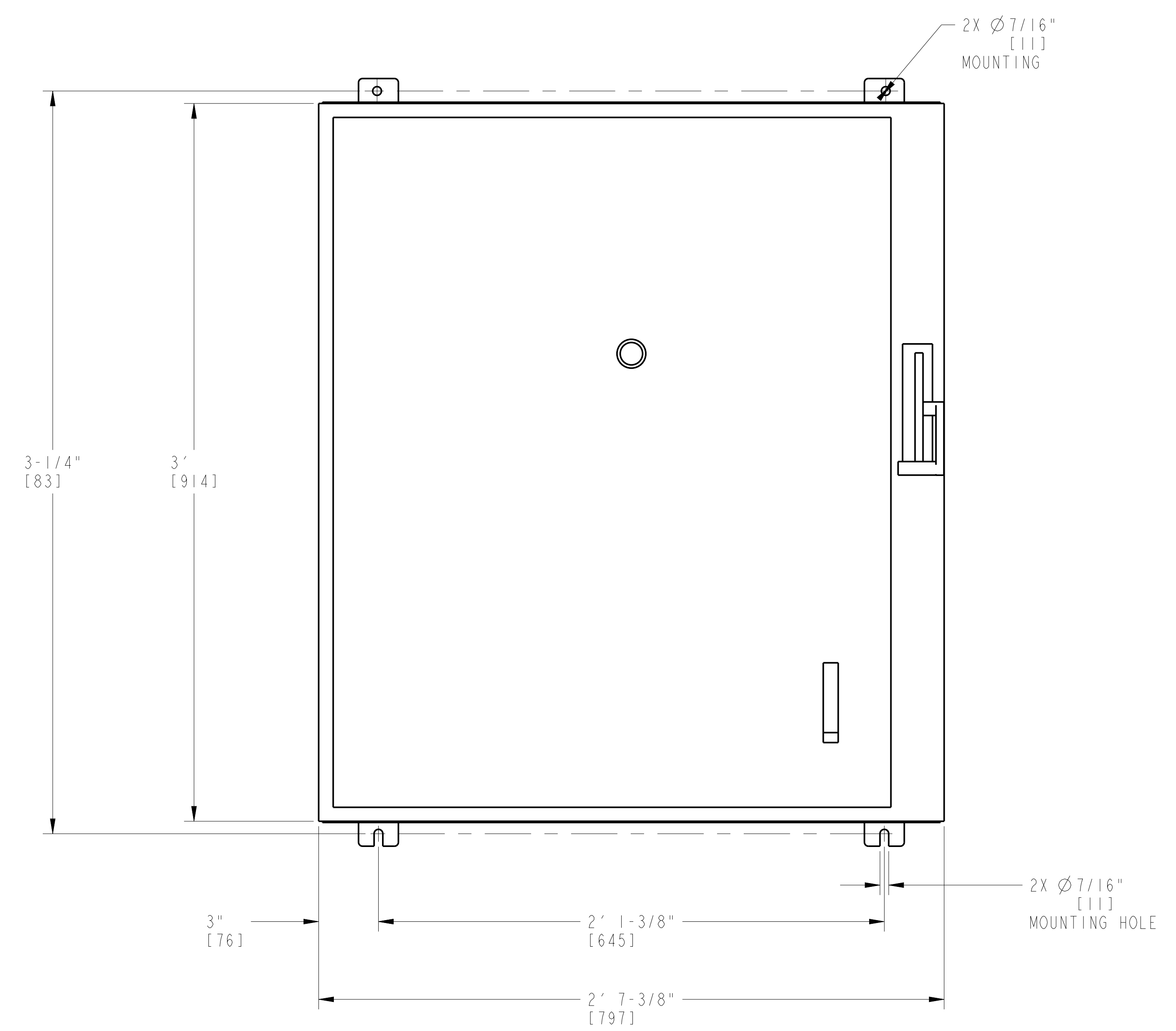
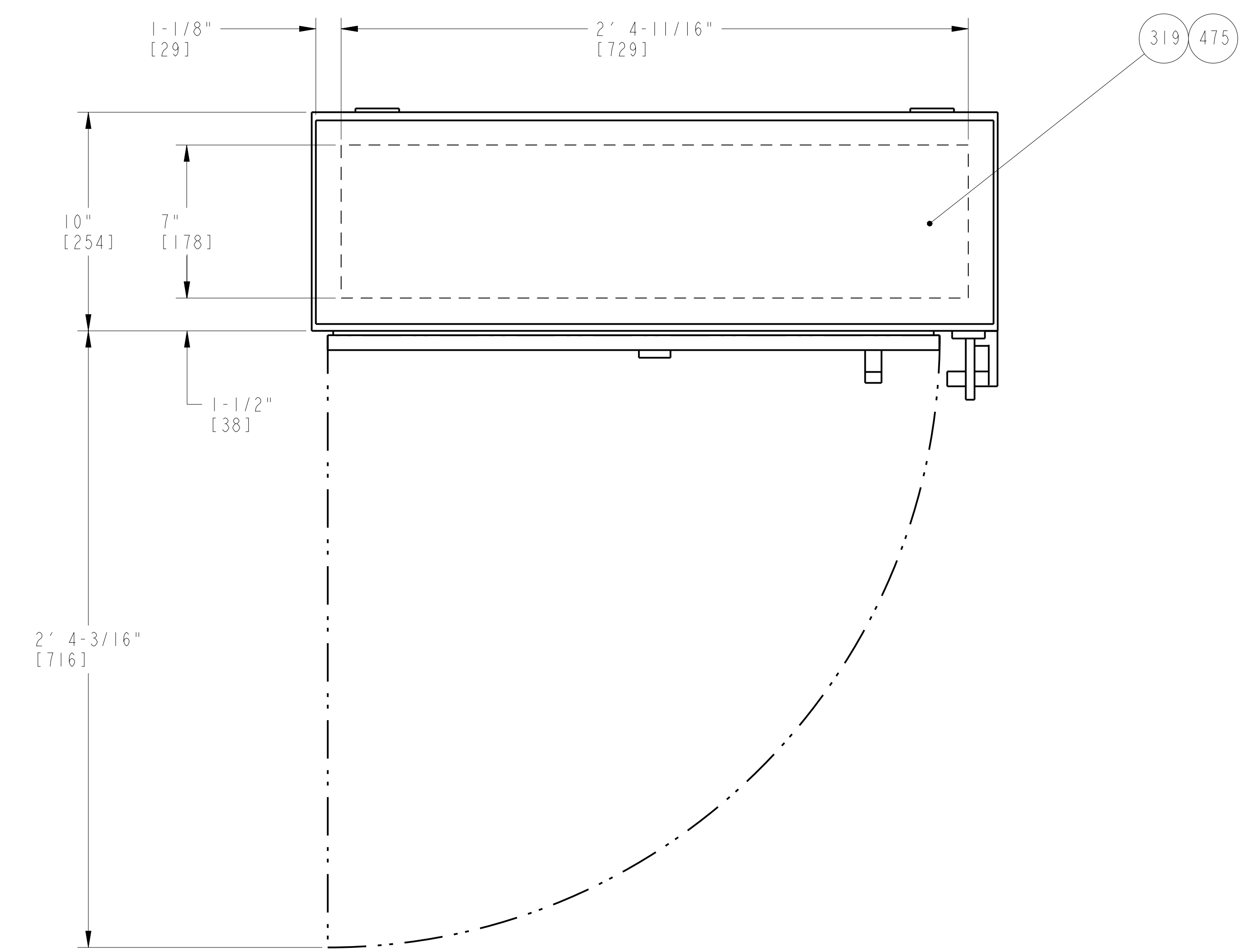
CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
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 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	48 OF 52

TABLE 1 - CONNECTIONS		
ITEM	DESCRIPTION	SIZE & TYPE
319	DC VOLTS, BACKUP PUMP OIL MOTOR STARTER (2 PLACES)	7" X 2' 4-11/16" (178 X 729) OPENING WITH UNDRILLED GLAND PLATE
475	AC VOLTS, BACKUP PUMP OIL MOTOR STARTER (2 PLACES)	7" X 2' 4-11/16" (178 X 729) OPENING WITH UNDRILLED GLAND PLATE



BACKUP LUBE OIL DC START CONTACTOR
 APPROXIMATE WEIGHT: 200 LBS [91 KG]
 LOOSE SHIPPED ITEM
 P/N: 190377-806

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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B. HALL _____ 7/17/23
 JACOBS _____ Date

CUSTOMER/END USER/PROJECT
 SEWERAGE & WATER BOARD OF NEW ORLEANS
 SEWERAGE & WATER BOARD NEW ORLEANS
 TURBINE 7

DRAWING TITLE
 TITAN 250S
 GENERATOR SET
 MECHANICAL INTERFACE DRAWING
 LOOSE SHIPPED COMPONENT

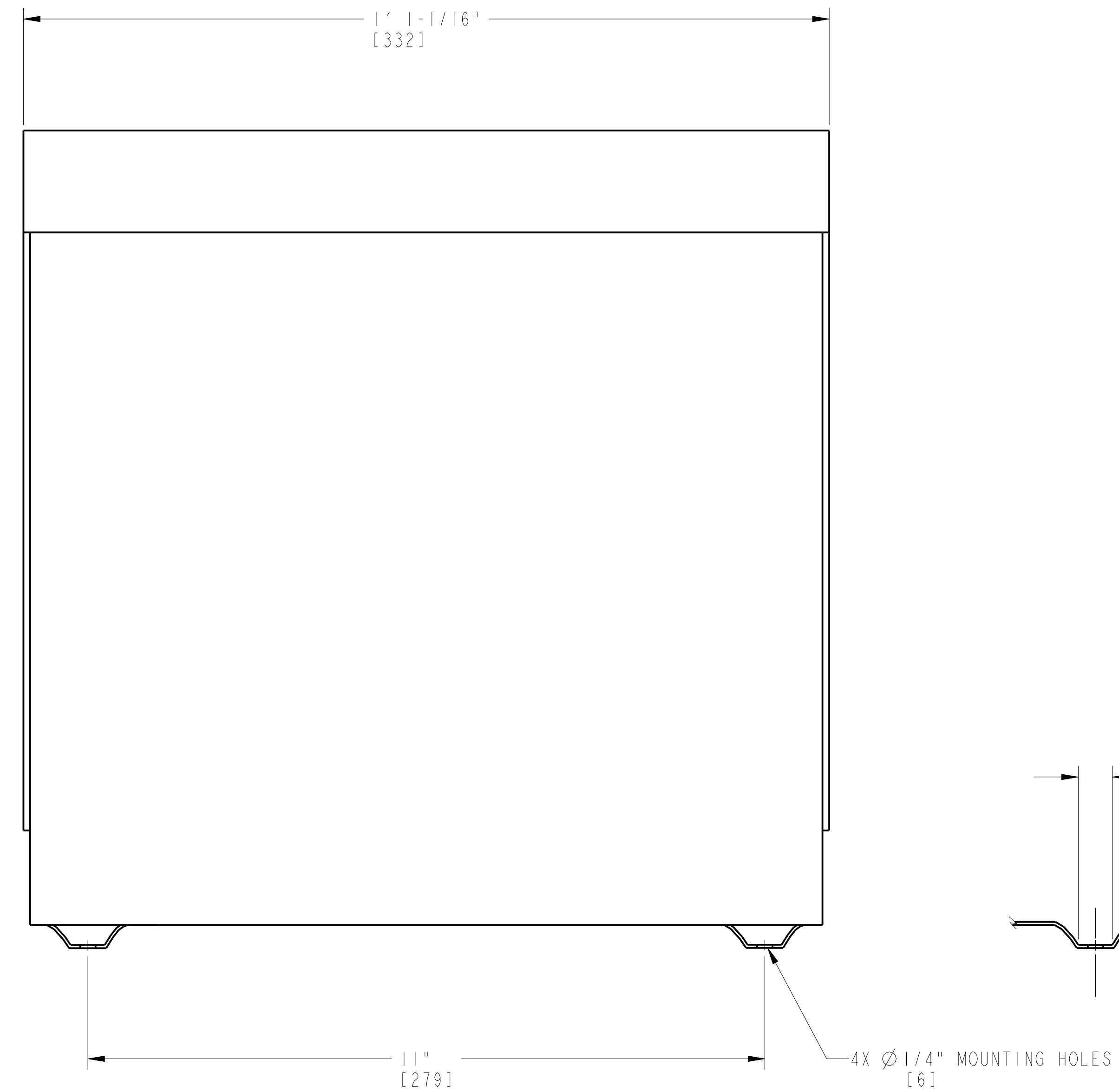
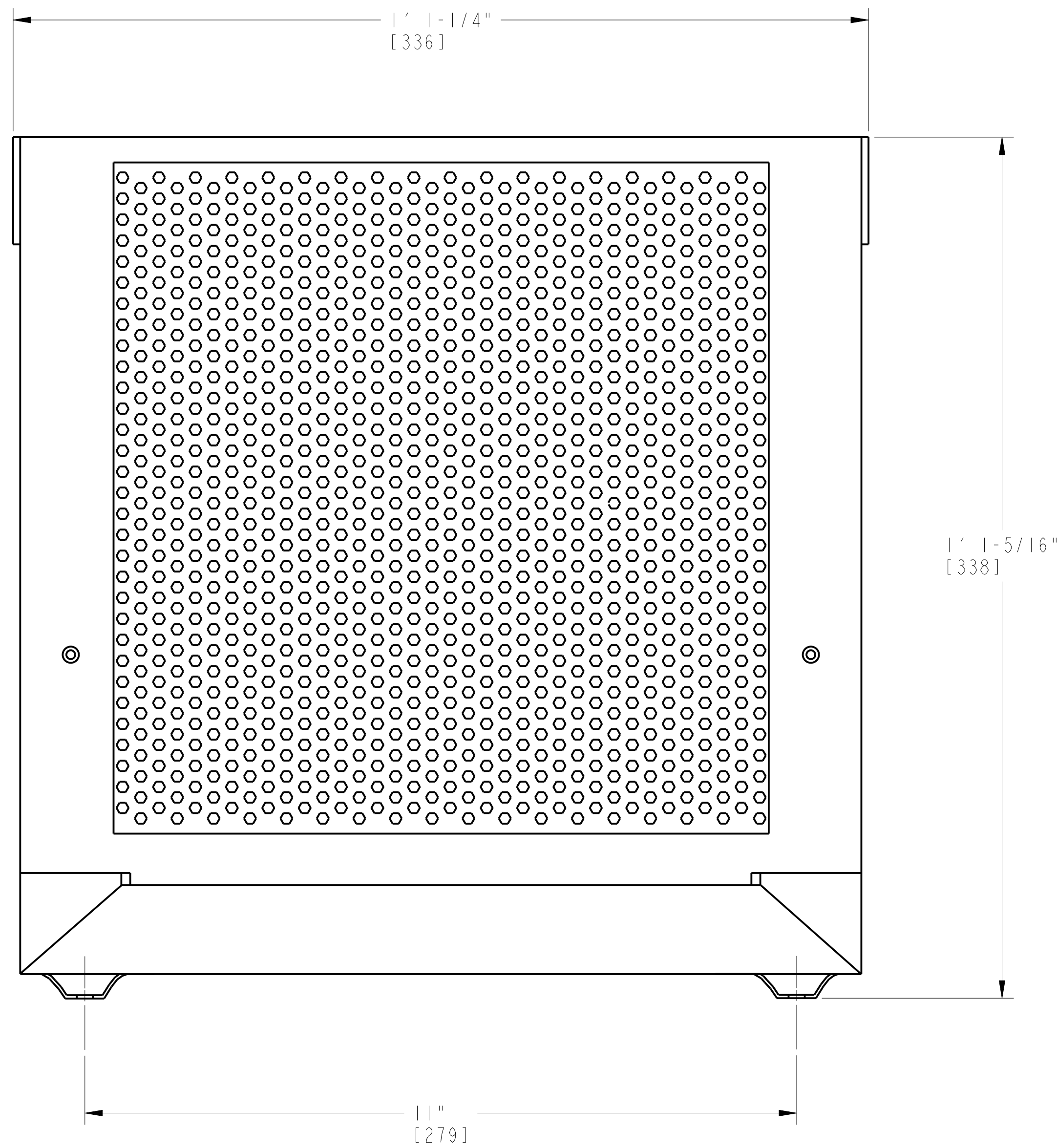
Solar Turbines
 A Caterpillar Company

DRAWING NO.	SIZE	REV
4F491-149956	E	B
	SH	49 OF 52

8 7 6 5 4 3 2 1

H G F E D C B A

NOTE:
ALLOW MINIMUM SIDE, FRONT, AND BACK CLEARANCES OF 12" [305] AND VERTICAL CLEARANCES OF 18" [457] FOR PROPER HEAT DISSIPATION AND ACCESS. DO NOT LOCATE THE ENCLOSURE NEXT TO RESISTORS OR ANY OTHER COMPONENT WITH OPERATING SURFACE TEMPERATURES ABOVE 125°C.



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B. HALL 7/17/23
JACOBS Date

LINE REACTOR, INPUT, LIQUID FUEL PILOT VFD, FLOOR MOUNTED Δ

APPROXIMATE WEIGHT: 58 LBS [26 KG]
LOOSE SHIPPED ITEM
P/N: 1039135-4

CUSTOMER ACCESS IS TO BE DRILLED AS REQUIRED
TOP CONDUIT ENTRY RECOMMENDED

WIRE RANGE: 6 - 0 AWG

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LOOSE SHIPPED COMPONENT

Solar Turbines
A Caterpillar Company

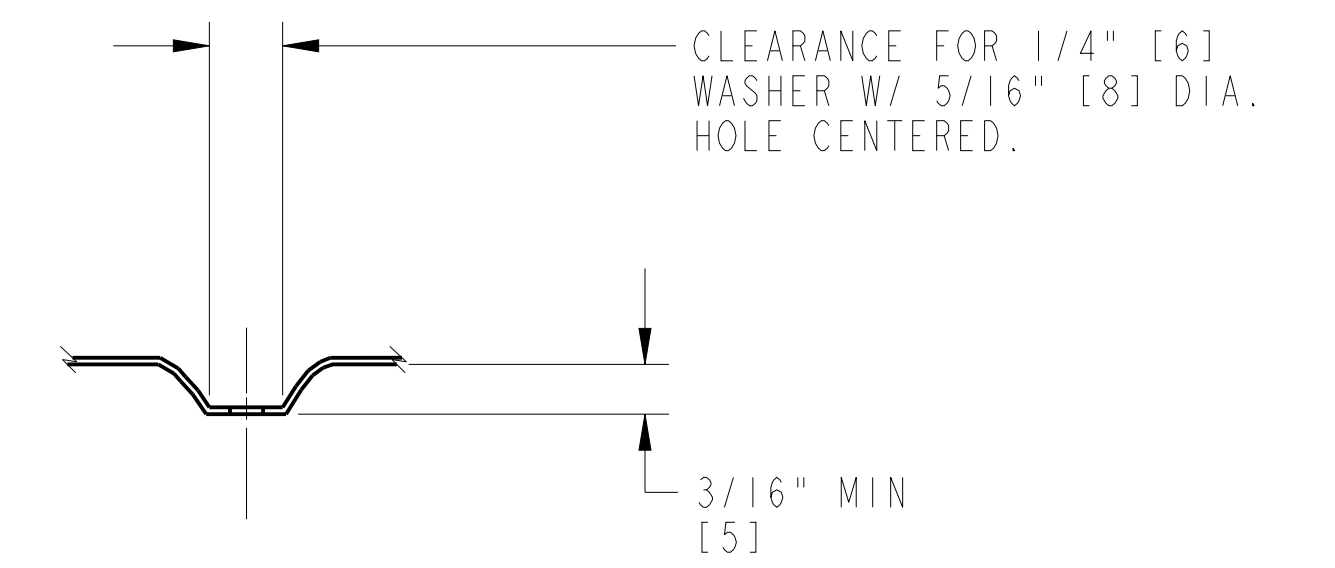
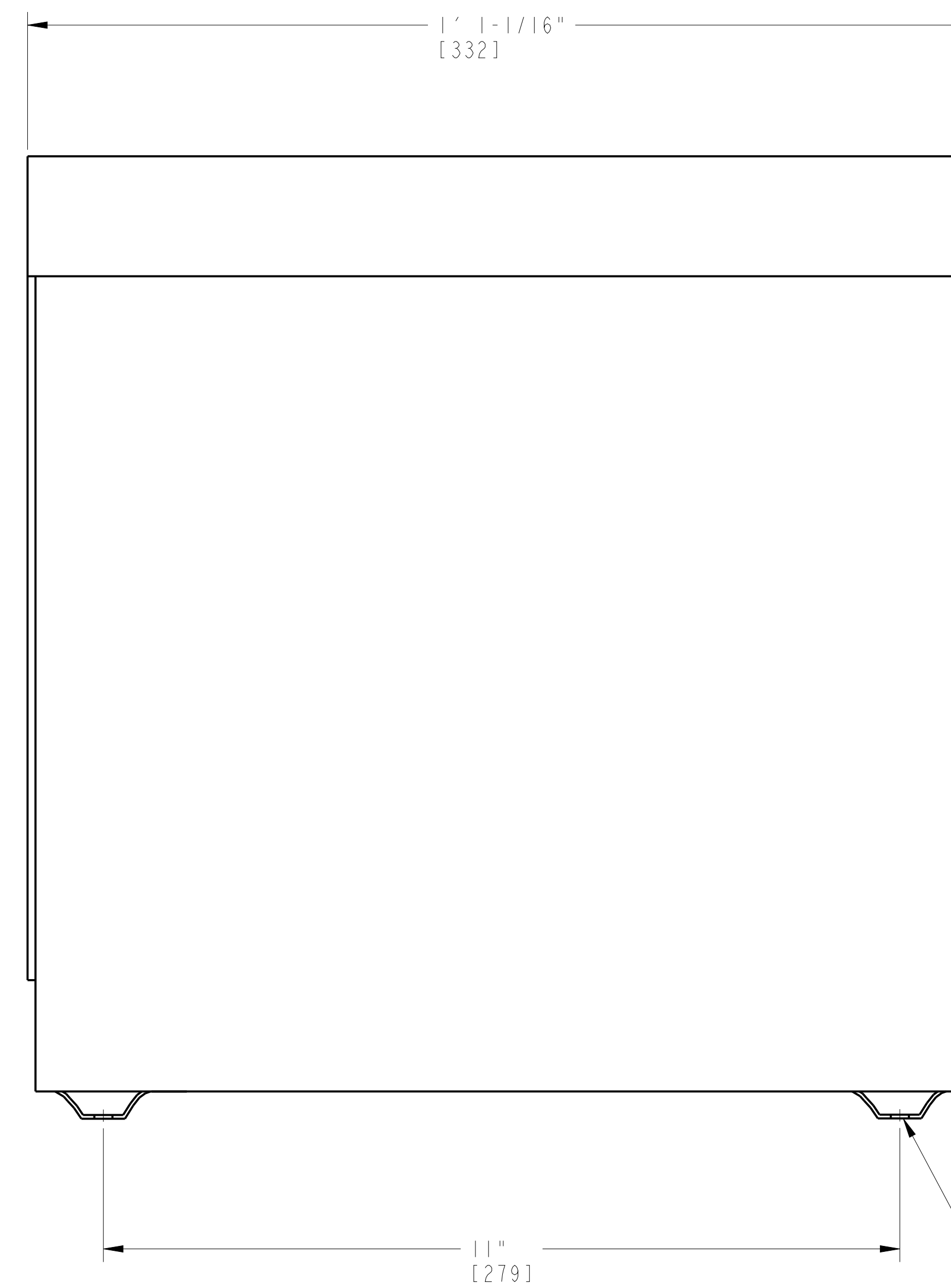
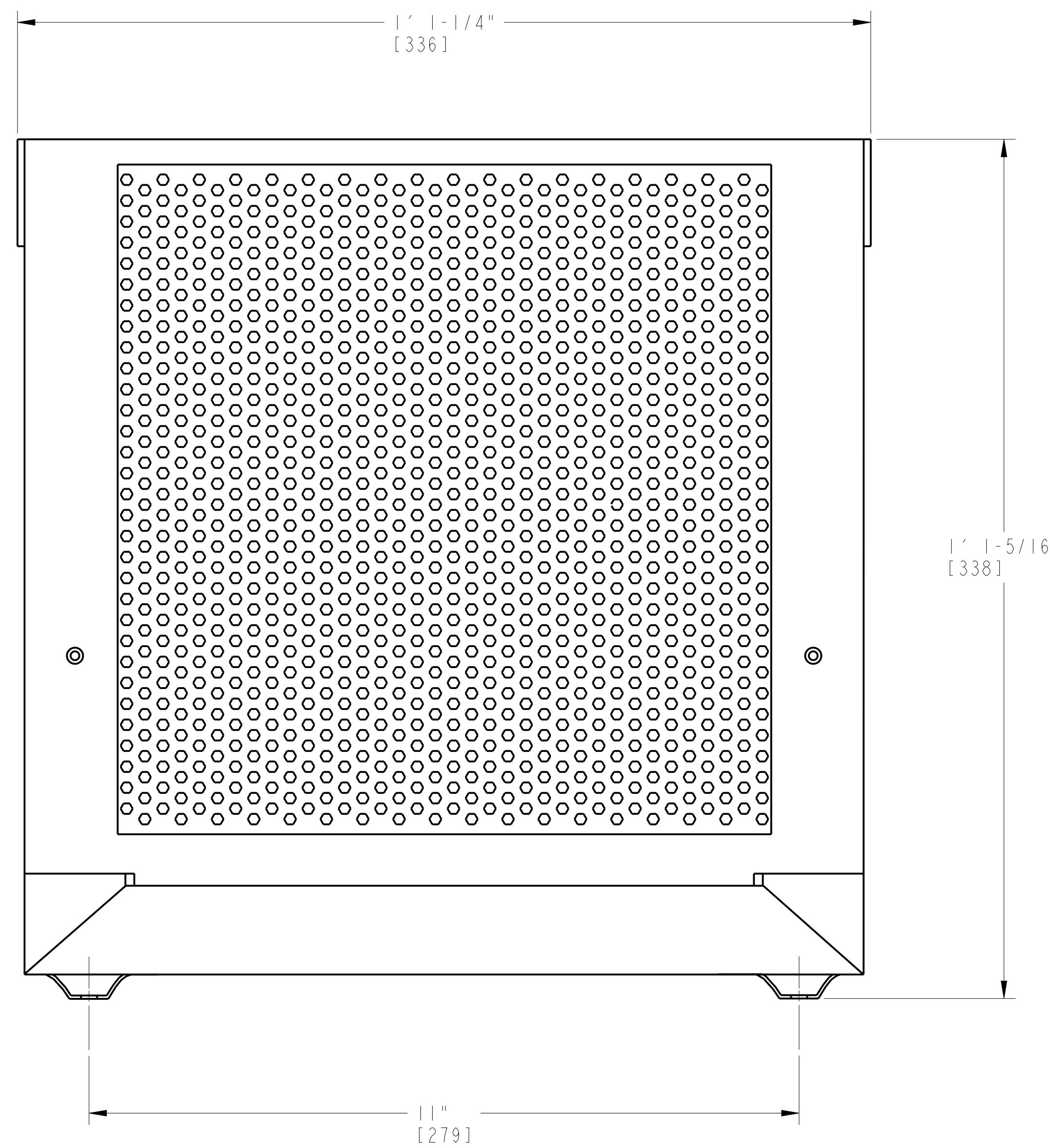
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SH 50 OF 52

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8 7 6 5 4 3 2 1

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NOTE:
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B. HALL 7/17/23
JACOBS Date

LINE REACTOR, INPUT, LIQUID FUEL MAIN VFD, FLOOR MOUNTED

APPROXIMATE WEIGHT: 88 LBS [40 KG]
LOOSE SHIPPED ITEM
P/N: 1039135-5

CUSTOMER ACCESS IS TO BE DRILLED AS REQUIRED
TOP CONDUIT ENTRY RECOMMENDED

WIRE RANGE: 2 - 0000 AWG

CUSTOMER/END USER/PROJECT
SEWERAGE & WATER BOARD OF NEW ORLEANS
SEWERAGE & WATER BOARD NEW ORLEANS
TURBINE 7

DRAWING TITLE
TITAN 250S
GENERATOR SET
MECHANICAL INTERFACE DRAWING
LOOSE SHIPPED COMPONENT

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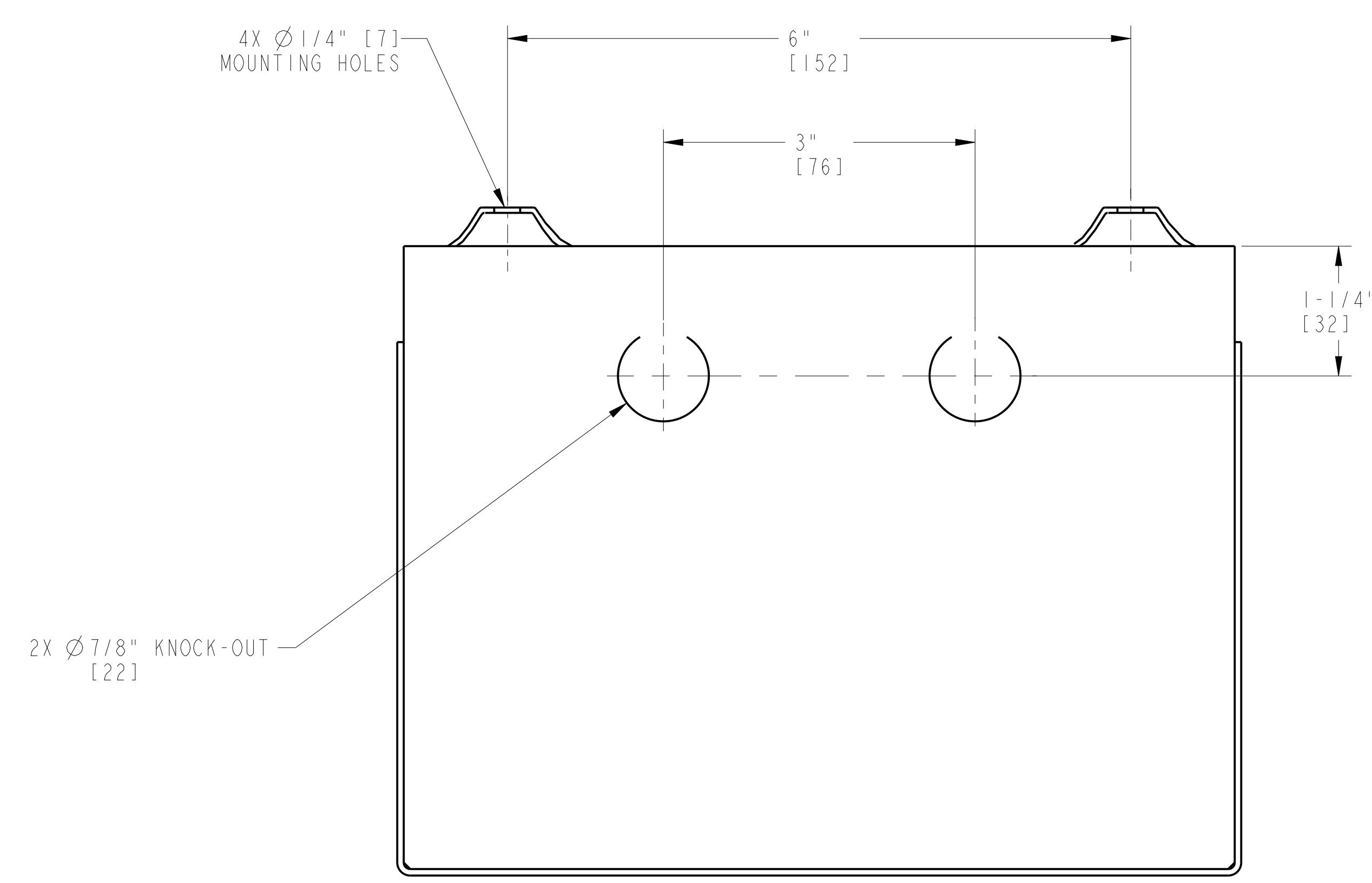
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	SH	51 OF 52

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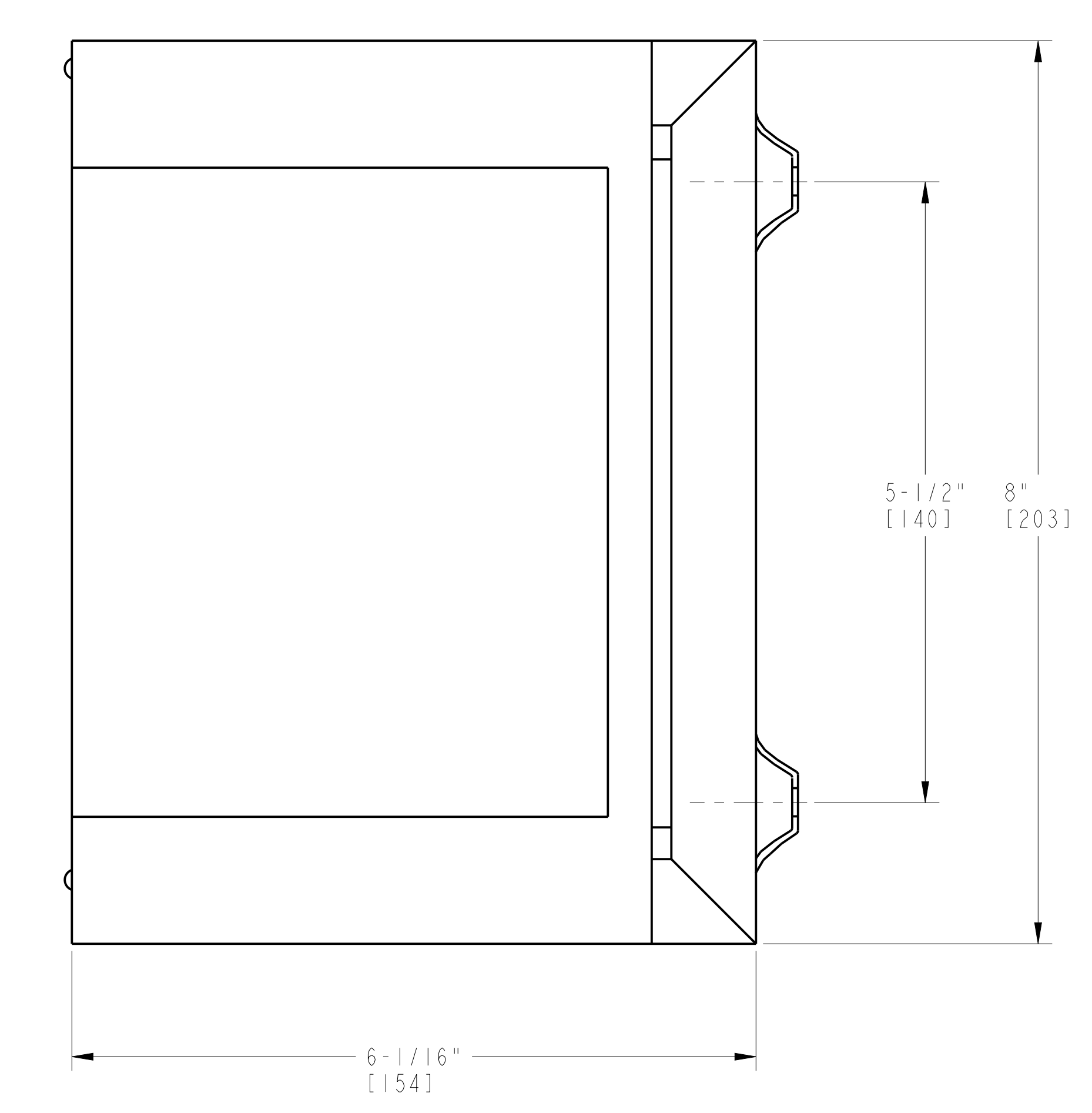
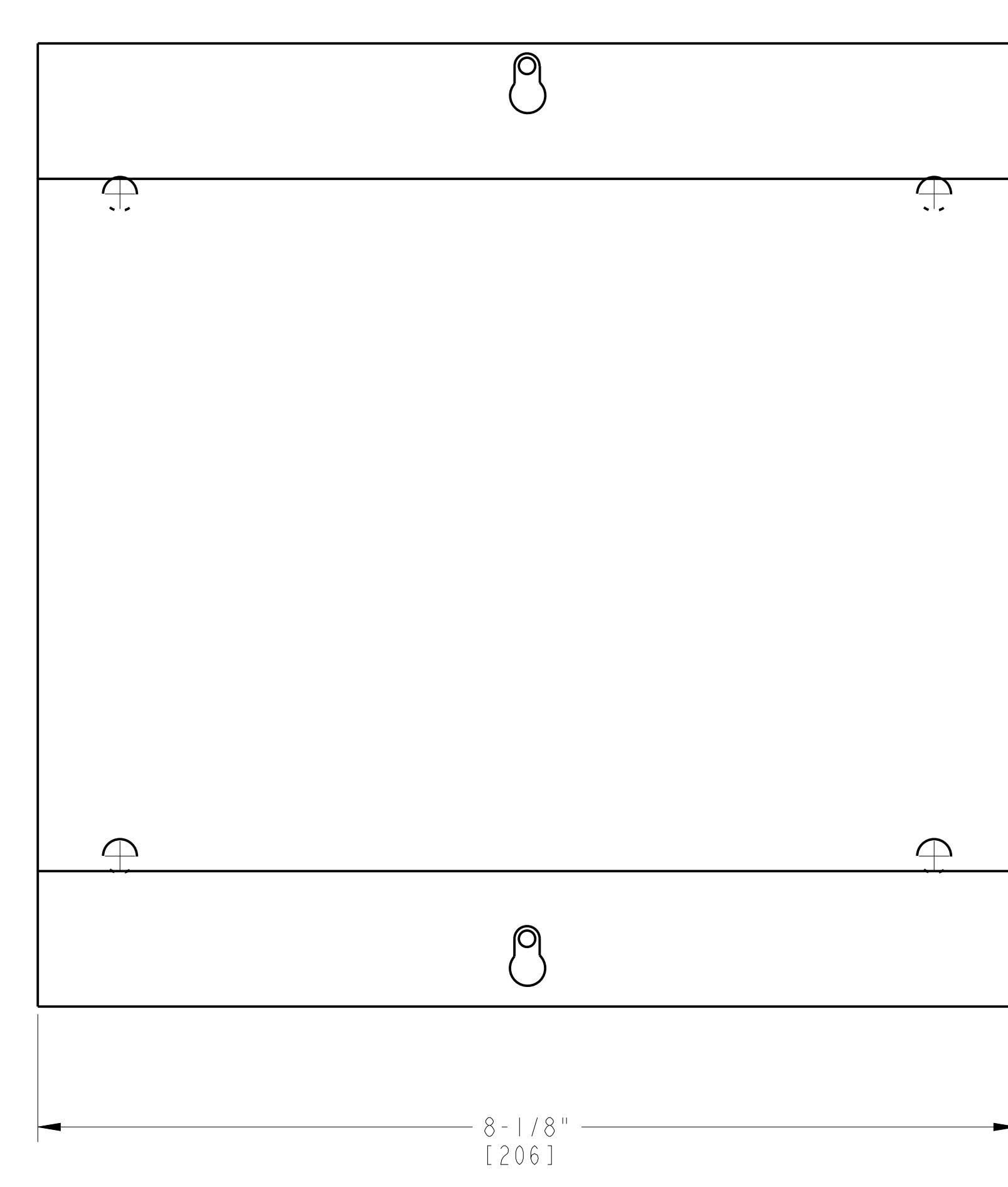
8 7 6 5 4 3 2 1

H G F E D C B A SWBNO-1

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B. HALL _____ 7/17/23
 JACOBS _____ Date

LINE REACTOR, INPUT, WATER PURGE VFD, WALL MOUNTED △

APPROXIMATE WEIGHT: 18 LBS [8 KG]
 LOOSE SHIPPED ITEM
 P/N: 1039135-11

CUSTOMER ACCESS IS TO BE DRILLED AS REQUIRED
 TOP CONDUIT ENTRY RECOMMENDED

WIRE RANGE: 22 - 14 AWG

CUSTOMER/END USER/PROJECT	
SEWERAGE & WATER BOARD OF NEW ORLEANS SEWERAGE & WATER BOARD NEW ORLEANS TURBINE 7	
DRAWING TITLE TITAN 250S GENERATOR SET MECHANICAL INTERFACE DRAWING LOOSE SHIPPED COMPONENT	
Solar Turbines A Caterpillar Company	
DRAWING NO. 4F491-149956	SIZE E B REV SH 52 OF 52

Solar Turbines

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SPECIFICATION

FASTENER INSTALLATION AND TORQUE VALUES

Data Control Level
1

SPECIFICATION NO. ES 9-54

ISSUED: 03/24/1971
(Date and ECN No.)

REVISION HISTORY:
(Letter, Date and ECN No.)

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C; 02/14/1977; ERL 2212-1	H; 06/20/2016; ECN 97783
D; 01/19/1978; ERL 92506	J; 08/19/2016; ECN 99091
E; 08/06/1996; PRD 12730-1	K; 08/10/2021; ECN 128376

Release Stamp


Rev. Ltr.	ECR #	Author(s) / Approver(s)	Date
L	132516	Prepared By: Svetlana Rokhman Materials & Process Consulting Engineer	07/20/2022
		Approved By: Ryan Mitchell Materials & Process Group Manager	

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1.0 SCOPE

This specification establishes a standard procedure for installation of fasteners such as studs, bolts, screws, nuts, and washers, and specifies the required torque values for the commonly used fastener materials.

1.1 APPLICATION

Reference to this document in drawings and other documents shall be to the titles of the specific paragraph or table, or by reference to Engineering Specification (ES) 9-54. In cases of conflict, information contained in engineering drawings shall take precedence over the requirements contained herein.

2.0 APPLICABLE DOCUMENTS

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the latest issue shall apply.

ANSI Publications

ANSI B1.1 Unified Inch Screw Threads (UN and UNR Thread Form)
ANSI B18.2.1 Square and Hex Bolts and Screws Inch Series

ASTM Publications

ASTM A193 Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service

SAE Publications

SAE J429 Mechanical and Material Requirements for Externally Threaded Fasteners, Standard

3.0 REQUIREMENTS

3.1 GENERAL INSTALLATION AND PROCEDURE

General rules specified herein, with noted exceptions and modifications shall be observed when installing screws, washers, bolt-nut combinations, and stud assemblies.

3.1.1 Bolts and Screws

General rules specified herein, with noted exceptions and modifications shall be observed when installing screws, washers, bolt-nut combinations, and stud assemblies.

- a. Screws and bolts installed in a vertical or near-vertical position shall be installed with head upward.
- b. Screws and bolts installed in a horizontal (forward-aft) position shall be installed with heads forward.
- c. Screws and bolts installed in a horizontal lateral (inboard-outboard) position shall be installed with heads inboard or inside, except as specified in paragraph 3.1.2

3.1.2 Exceptions and modifications

Exceptions and modifications not covered by this specification shall be referred to the cognizant engineer(s). In general, the following exceptions to paragraph 3.1.1 shall apply:

- a. Screws and bolts installed on exterior surfaces shall be with heads on outside.

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- b. Screws and bolts piercing side or cover of junction boxes, except mounting side, shall be installed with heads on outside of box. Length and location of screws and bolts shall be such as to avoid possible damage to wiring or equipment within junction box.
- c. Screws and bolts used for final mounting of electrical junction boxes shall be with heads on inside of box.
- d. For equipment mounted in a limited access space, screws and bolts shall be installed in a manner, which will facilitate their installation or removal.

3.1.3 Fastener defects

Fastener hardware shall meet the quality requirements of the controlling specification. Installation of a fastener represents the final opportunity for quality assurance. All fasteners should be visually inspected before installation and any fastener that appears defective should be evaluated per the controlling specification and dispositioned accordingly.

3.1.4 Lock plates

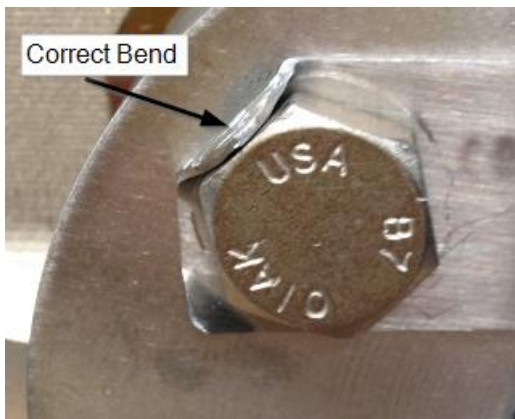
Lock Plates shall be installed as specified on the applicable engineering drawing. In cases where no specific instructions are given, lock plates shall be installed as follows:

- 1. Pre-bend lock plate corners, if not already pre-bent as received, prior to installation to allow access for final bending.



- 2. Install lock plate with specified fasteners, torque to specified torque value. If necessary, for corner alignment, completely remove bolt and torque again to specified value.\
- 3. Bend lock plate corners at Level 1 or Level 2 as specified in the drawing.

Both Level 1 and 2: To achieve best contact with the bolt head, lock plate should be flat against the bolt head and not curled.





Level 1: Bend two diagonally opposite corners on the lock plate or bend one corner on one end and one flat end of the lock plate on the other end.



Level 2: Bend all four corners of the lock plate, or two corners on one end and one flat end of the lock plate on the other end, or two flat ends of the lock plate on each end.



Note:

- * No cracks or nicks are allowed that may cause lock plate failure.
- * Lock plates are to be used once and discarded when disassembled.
- * To help with ergonomics, ST99348, a pneumatic lock plate bending tool, can be ordered.

3.2 WASHERS

Applicable drawings shall specify washer types to be used. This includes but is not limited to, washers for structural and mechanical applications such as bearing washers for bolts in tension, bushing retainers, spacers on bolts subject to movement and for use in slotted holes.

- a. Washers may be used as fillers to accommodate the nearest standard bolt or screw length to avoid use of a special bolt or screw.
- b. Use of washers for fillers shall be subject to the following restrictions:
 1. One washer under bolt head.
 2. Maximum of three washers under non-locking nuts.
 3. Maximum of two washers under self-locking nuts.
 4. Both self-locking nuts and non-locking nuts must have three complete threads of the mating fastener extending through the nut.
- c. When washers are used to span elongated or enlarged holes for alignment, the thickness of the washer must conform to the following equation:

$$t = 1/2 \cdot (D-d)$$

t = The washer thickness

D = The minimum dimension of the slot or enlarged hole

d = The nominal bolt or screw diameter

3.3 LUBRICATION

The relationship between applied torque and the resulting clamp load is dramatically affected by lubrication. Accordingly, the Torque Tables (Tables 2-18) are based on the following criteria and are only accurate when these lubrication requirements are met:

- a. All bolts, socket head cap screws, and studs with thread sizes greater than or equal to one-half inch (1/2") are to be lubricated with the lubricants listed below. Use of these lubricants should be in accordance with the following operating temperatures:

<u>Lubricant</u>	<u>Operating Temperature Range</u>
P/N 917427C1	-95°F to 2400°F
P/N 980376C1	-325°F to 600°F
FSP-400-001	Ambient temperature only
P/N 2302532 (HTS 1400)	-297°F to 2200°F

- b. Torque Tables (Tables 2-15 and Tables 17-18) are not applicable to bolts, socket head cap screws, and studs with thread sizes less than one-half inch (1/2 in.) in lubricated condition.

3.4 TIGHTENING TORQUE VALUES TO ACHIEVE DESIGN CLAMP LOADS

3.4.1 Standard Torque tables

The Standard Torque Tables (Tables 2-15 & Appendix I) shall be used for determining torque values when (must meet all criteria):

- a. The fastener is a hexagonal head bolt.
- b. The fastener is in accordance with ANSI B1.1 and ANSI B18.2.1.
- c. The joint is not gasketed.
- d. For the specific bolt material, the joint will not be exposed above the maximum usage temperature indicated in Table 1.
- e. For the specific bolt material, the nut material must meet or exceed the minimum proof load strength indicated in Table 1.

3.4.1.1 Using the Standard Torque tables

If the requirements of paragraph 3.4.1 are met, then the procedure for using The Standard Torque Tables (Tables 2-15) is as follows:

- a. Determine which Torque Table identified in Table 1 corresponds to the bolt material and thread type in question.
- b. As indicated on the specified Torque Table (Table 2-15), identify the fastener thread size, the corresponding torque requirement, and the resulting Minimum Clamp Load produced by the specified torque.

3.4.2 Empirical Torque Tables

The Empirical Torque Tables (Tables 16-17 & Appendix 1) shall be used for determining torque values when (must meet all criteria):

- a. The specific fastener type or material does not meet the requirements of the Standard Torque Tables (para. 3.4.1 and Tables 1).
- b. The fastener is a screw, bolt, socket head screw, or stud that has external threads in accordance with ANSI B1.1.
- c. The joint is not gasketed.
- d. The joint will not be exposed to temperatures above 1000 °F.

3.4.1.2 Using the Empirical Torque tables

If the requirements of paragraph 3.4.2 are met, then the procedure for using The Empirical Torque Tables (Tables 16 & 17) is as follows:

- a. Determine the proper table to use with respect to thread type (Table 16 - Fine Threads; Table 17 - Coarse Threads).
- b. From the proper table, identify the specific Torque Constant (TC) and Clamp Constant (CC) that correspond with the specific thread size.

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- c. In accordance with the applicable specification, identify the minimum required yield strength of the fastener and the nut.
- d. Calculate the required torque using the prescribed constants according to the following equation:

$$T = (\sigma_{\min}) / (TC)$$

where:

T = Torque Value in inch-pounds

σ_{\min} = Yield Strength in pounds per square inch (psi) of the component (fastener or nut) with the lowest yield strength

TC = Torque Constant for the specific fastener (Table 16-17)

(All calculated torque values are to be rounded up to the nearest inch-pound and any value over 240 inch-pounds may be rounded to the nearest foot pound.)

- e. Calculate the resulting Minimum Clamp Load using the prescribed constants and the Torque Value ("T" - determined in paragraph 3.4.2.1-section c) according to the following equation:

$$MC = (T) \times (CC)$$

where:

MC = Minimum Clamp Load in pounds

T = Torque Load in inch-pounds (Calculated in paragraph 3.3.2.1-sec. a)

CC = Clamp Constant for specific fastener (Table 16-17)

3.4.3 Statistical Interpretation of Minimum Clamp load

The minimum clamp load identified in The Standard Torque Tables (Tables 2-15) and calculated using the values from The Empirical Torque Tables (Tables 16-17) is greater than two sigma below the expected mean clamp load (see Appendix I). Accordingly, the resulting clamp load at a prescribed torque has been statistically reduced to determine a specific minimum clamp load value. It is not recommended that the minimum clamp load value be further reduced.

3.4.4 Torque procedure and Auditing of Torque values

In each case, a fastener shall be tightened to the prescribed or calculated torque value (Tables 2-17) and not to a torque range. The tightening tool shall be properly calibrated in accordance with current Solar specification(s) and ISO procedure(s).

In order to audit tightened bolts for quality control, any fastener may be checked with a properly calibrated tool to determine if it has been correctly torqued. A properly tightened fastener must be within ± 5 percent of the prescribed or calculated torque value.

3.4.5 Precautions

- a. Torque wrenches shall be calibrated according to current Solar standards to ensure accuracy.
- b. Torque shall be measured while nut is continuously tightened in one direction.

Table 1. Criteria for Using Standard Torque Tables

Bolt Type	Thread Type	Nut Minimum Proof Load (psi)	Maximum Usage Temperature (°F)	Torque Table
SAE J429 - Grade 5 (0.25"-1.0" Diameter)	Fine	92,000	600	2
SAE J429 - Grade 5 (Greater than 1.0" diameter)	Fine	81,000	600	2
SAE J429 (0.25"-1.0" Diameter)	Coarse	92,000	600	3
SAE J429 - Grade 5 (Greater than 1.0" diameter)	Coarse	81,000	600	3
SAE J429 - Grade 8	Fine	130,000	600	4
SAE J429 - Grade 8	Coarse	130,000	600	5
ASTM A193 - Grade B7 (Nickel Plated)	Fine	95,000	600	6
ASTM A193 - Grade B7 (Nickel Plated)	Coarse	95,000	600	7
ASTM A193 - Grade B7 (Zinc Plated)	Fine	95,000	600	8
ASTM A193 - Grade B7 (Zinc Plated or Stancoat Coated)	Coarse	95,000	600	9
ASTM A193 - Grade B7M	Fine	80,000	600	10
ASTM A193 - Grade B7M	Coarse	80,000	600	11
ASTM A193 - Grade B8M	Fine	30,000	800	12
ASTM A193 - Grade B8M	Coarse	30,000	800	13
ASTM A193 - Grade B6	Fine	85,000	1000	14
ASTM A193 - Grade B6	Coarse	85,000	1000	15
AMS 5643 – Grade 17-4 PH Stainless Steel	Coarse	125,000	600	16

**Table 2. Torque to Produce Minimum Clamp Load
SAE J429 - Grade 5
(Fine Threads)**

Fastener Type: SAE J429 - Grade 5 Bolt (Unlubricated - Thread Size Smaller than 1/2")							
Threads* UNF	Tensile Area (in²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	92,000	120,000	0.165	133	----	1480
5/16-24	0.05807	92,000	120,000	0.14	237	----	2817
3/8-24	0.08783	92,000	120,000	0.14	414	35	4215
7/16-20	0.11872	92,000	120,000	0.14	647	54	5713
Fastener Type: SAE J429 - Grade 5 Bolt (Lubricated -Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	92,000	120,000	0.073	655	55	11317
9/16-18	0.20298	92,000	120,000	0.088	960	80	10065
5/8-18	0.25596	92,000	120,000	0.088	1340	112	12578
3/4-16	0.37296	92,000	120,000	0.088	2325	194	18243
7/8-14	0.50947	92,000	120,000	0.088	3696	308	24885
1-12	0.66304	81,000	105,000	0.103	5042	420	22168
1 1/8-12	0.85572	81,000	105,000	0.103	7226	602	28343
1 1/4-12	1.07295	81,000	105,000	0.103	9960	830	35268
1 3/8-12	1.31471	81,000	105,000	0.103	13306	1109	42944
1 1/2-12	1.58102	81,000	105,000	0.103	17330	1444	51369

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 3. Torque to Produce Minimum Clamp Load
SAE J429 - Grade 5
(Coarse Threads)**

Fastener Type: SAE J429 -Grade 5 Bolt (Unlubricated-Thread Size Smaller Than 1/2")							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	92,000	120,000	0.165	121	----	1335
5/16-18	0.05243	92,000	120,000	0.14	222	----	2603
3/8-16	0.07749	92,000	120,000	0.14	384	32	3832
7/16-14	0.10631	92,000	120,000	0.14	605	50	5254
Fastener Type: SAE J429 - Grade 5 Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	92,000	120,000	0.073	629	52	10255
9/16-12	0.18194	92,000	120,000	0.088	924	77	9374
5/8-11	0.22600	92,000	120,000	0.088	1283	107	11608
3/4-10	0.33446	92,000	120,000	0.088	2240	187	17021
7/8-9	0.46173	92,000	120,000	0.088	3577	298	23385
1-8	0.60575	81,000	105,000	0.103	4880	407	21082
1 1/8-7	0.76328	81,000	105,000	0.103	6939	578	26612
1 1/4-7	0.96911	81,000	105,000	0.103	9622	802	33390
1 3/8-6	1.15488	81,000	105,000	0.103	12733	1061	40050
1 1/2-6	1.40525	81,000	105,000	0.103	16674	1390	48270

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 4. Torque to Produce Minimum Clamp Load
SAE J429 - Grade 8
(Fine Threads)**

Fastener Type: SAE J429 - Grade 8 Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	130,000	150,000	0.221	232	---	1747
5/16-24	0.05807	130,000	150,000	0.181	407	34	4483
3/8-24	0.08783	130,000	150,000	0.181	715	60	6731
7/16-20	0.11872	130,000	150,000	0.181	1114	93	9115
Fastener Type: SAE J429 - Grade 8 Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	130,000	150,000	0.073	950	79	17096
9/16-18	0.20298	130,000	150,000	0.073	1374	115	22482
5/8-18	0.25596	130,000	150,000	0.073	1918	160	28267
3/4-16	0.37296	130,000	150,000	0.073	3327	277	41128
7/8-14	0.50947	130,000	150,000	0.073	5290	441	56156
1-12	0.66304	130,000	150,000	0.074	8193	683	77600
1 1/8-12	0.85572	130,000	150,000	0.074	11744	979	99991
1 1/4-12	1.07295	130,000	150,000	0.074	16190	1349	125210
1 3/8-12	1.31471	130,000	150,000	0.074	21633	1803	153258
1 1/2-12	1.58102	130,000	150,000	0.074	28177	2348	184132

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 5. Torque to Produce Minimum Clamp Load
SAE J429 - Grade 8
(Coarse Threads)**

Fastener Type: SAE Grade 8 Bolt (Unlubricated - Thread Size Smaller Than 1/2"							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	130,000	150,000	0.221	210	18	1570
5/16-18	0.05243	130,000	150,000	0.181	416	35	2566
3/8-16	0.07749	130,000	150,000	0.181	654	55	6064
7/16-14	0.10631	130,000	150,000	0.181	1032	86	8316
Fastener Type: SAE J429 - Grade 8 Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	130000	150000	0.073	910	76	15410
9/16-12	0.18194	130000	150000	0.073	1320	110	20599
5/8-11	0.22600	130000	150000	0.073	1834	153	25562
3/4-10	0.33446	130000	150000	0.073	3203	267	37729
7/8-9	0.46173	130000	150000	0.073	5115	426	52013
1-8	0.60575	130000	150000	0.074	7924	660	71371
1 1/8-7	0.76328	130000	150000	0.074	11265	939	89959
1 1/4-7	0.96911	130000	150000	0.074	15625	1302	113995
1 3/8-6	1.15488	130000	150000	0.074	20675	1723	135993
1 1/2-6	1.40525	130000	150000	0.074	27079	2257	165214

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 6. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7 Nickel Plated
(Fine Threads)**

Fastener Type: ASTM A193 - Grade B7 Nickel Plated Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	105,000	125,000	0.251	253	21	2354
5/16-24	0.05807	105,000	125,000	0.251	488	41	3754
3/8-24	0.08783	105,000	125,000	0.251	862	72	3652
7/16-20	0.11872	105,000	125,000	0.251	1343	112	7649
Fastener Type: ASTM A193 - Grade B7 Nickel Plated Bolt (Lubricated - Thread Size 1/2" or Greater)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	105,000	125,000	0.085	826	69	11978
9/16-18	0.20298	105,000	125,000	0.085	1165	97	15200
5/8-18	0.25596	105,000	125,000	0.085	1628	136	19065
3/4-16	0.37296	105,000	125,000	0.085	2825	235	27705
7/8-14	0.50947	105,000	125,000	0.085	4492	374	37814
1-12	0.66304	105,000	125,000	0.085	6699	558	49252
1 1/8-12	0.85572	105,000	125,000	0.085	9604	800	63273
1 1/4-12	1.07295	105,000	125,000	0.085	13242	1104	79038
1 3/8-12	1.31471	105,000	125,000	0.085	17696	1475	96547
1 1/2-12	1.58102	105,000	125,000	0.085	23053	1921	115798
1 3/4-12	2.18726	105,000	125,000	0.085	36327	3027	159586
2-12	2.89171	105,000	125,000	0.085	55127	4594	210234
2 1/4-12	3.69431	105,000	125,000	0.085	78705	6559	267910
2 1/2-12	4.59509	105,000	125,000	0.085	108188	9016	332557

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 7. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7 Nickel Plated
(Coarse Threads)**

Fastener Type: ASTM A193 - Grade B7 Nickel Plated Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	105,000	125,000	0.251	225	----	2084
5/16-18	0.05243	105,000	125,000	0.251	448	37	3422
3/8-16	0.07749	105,000	125,000	0.251	776	65	5050
7/16-14	0.10631	105,000	125,000	0.251	1225	102	6926
Fastener Type: ASTM A193 - Grade B7 Nickel Plated Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	105,000	125,000	0.071	786	66	10885
9/16-12	0.18194	105,000	125,000	0.071	1115	93	13933
5/8-11	0.22600	105,000	125,000	0.071	1549	129	17273
3/4-10	0.33446	105,000	125,000	0.071	2709	226	25429
7/8-9	0.46173	105,000	125,000	0.071	4327	361	35006
1-8	0.60575	105,000	125,000	0.071	6473	539	45883
1 1/8-7	0.76328	105,000	125,000	0.071	9203	767	57865
1 1/4-7	0.96911	105,000	125,000	0.071	12786	1066	73050
1 3/8-6	1.15488	105,000	125,000	0.071	16892	1408	87327
1 1/2-6	1.40525	105,000	125,000	0.071	22128	1844	105770
1 3/4-5	1.89946	105,000	125,000	0.071	35050	2921	143174
2-4 1/2	2.49823	105,000	125,000	0.071	52470	4373	188032
2 1/4-4 1/2	3.24769	105,000	125,000	0.071	75481	6290	243034
2 1/2-4	3.99883	105,000	125,000	0.071	103447	8621	299418

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 8. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7 Zinc Plated
(Fine Threads)**

Fastener Type: ASTM A193 - Grade B7 Zinc Plated Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	105,000	125,000	0.177	163	----	1724
5/16-24	0.05807	105,000	125,000	0.177	315	26	2745
3/8-24	0.08783	105,000	125,000	0.177	553	46	4109
7/16-20	0.11872	105,000	125,000	0.177	863	72	5569
Fastener Type: ASTM A193 -Grade B7 Zinc Plated Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	105,000	125,000	0.104	894	75	9455
9/16-18	0.20298	105,000	125,000	0.081	1082	90	13887
5/8-18	0.25596	105,000	125,000	0.081	1510	126	17391
3/4-16	0.37296	105,000	125,000	0.081	2619	218	25250
7/8-14	0.50947	105,000	125,000	0.081	4163	347	34454
1-12	0.66304	105,000	125,000	0.058	5152	429	57756
1 1/8-12	0.85572	105,000	125,000	0.058	7351	613	74278
1 1/4-12	1.07295	105,000	125,000	0.058	10096	841	92864
1 3/8-12	1.31471	105,000	125,000	0.058	13448	1121	113513
1 1/2-12	1.58102	105,000	125,000	0.058	17470	1456	136224
1 3/4-12	2.18726	105,000	125,000	0.058	27417	2285	187887
2-12	2.89171	105,000	125,000	0.058	41447	3454	247695
2 1/4-12	3.69431	105,000	125,000	0.058	59013	4918	315803
2 1/2-12	4.59509	105,000	1250,00	0.058	80940	6745	392160

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 9A. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7 Zinc Plated
(UNC Series Coarse Threads)**

FASTENER TYPE: ASTM A193 - GRADE B7 ZINC PLATED BOLT (Unlubricated – UNC Series Thread Sizes Smaller Than 1/2")							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	105,000	125,000	0.177	149	----	3341
5/16-18	0.05243	105,000	125,000	0.177	294	25	5505
3/8-16	0.07749	105,000	125,000	0.177	508	42	8136
7/16-14	0.10631	105,000	125,000	0.177	800	67	11162
Fastener Type: ASTM A193 - Grade B7 Zinc Plated Bolt (Lubricated – UNC Series Thread Sizes 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	105,000	125,000	0.104	846	71	8678
9/16-12	0.18194	105,000	125,000	0.081	1042	87	12817
5/8-11	0.22600	105,000	125,000	0.081	1447	121	15881
3/4-10	0.33446	105,000	125,000	0.081	2527	211	23341
7/8-9	0.46173	105,000	125,000	0.081	4034	336	32105
1-8	0.60575	105,000	125,000	0.058	5078	423	53539
1 1/8-7	0.76328	105,000	125,000	0.058	7225	602	67504
1 1/4-7	0.96911	105,000	125,000	0.058	9667	806	85350
1 3/8-6	1.15488	105,000	125,000	0.058	13228	1102	101946
1 1/2-6	1.40525	105,000	125,000	0.058	17249	1437	123626
1 3/4-5	1.89946	105,000	125,000	0.058	27361	2280	167282
2-4 1/2	2.49823	105,000	125,000	0.058	40899	3408	219776
2 1/4-4 1/2	3.24769	105,000	125,000	0.058	58494	4875	284484
2 1/2-4	3.99883	105,000	125,000	0.058	80213	6684	350433

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 9B. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7 Zinc Plated or Stancoat[‡] Coated
(UNC Series Coarse Threads)**

FASTENER TYPE: ASTM A193 - GRADE B7 ZINC PLATED OR STANCOAT COATED BOLT (Lubricated – UN Series Thread Sizes 1" or Greater*)							
Threads* UN	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1-8	0.60575	105,000	125,000	0.0490	4047	337	41960
1 1/8 -8	0.79045	105,000	125,000	0.0481	5600	467	51954
1 1/4 -8	0.99971	105,000	125,000	0.0481	7656	638	64950
1 3/8 -8	1.23350	105,000	125,000	0.0481	10162	847	79373
1 1/2-8	1.49184	105,000	125,000	0.0473	12747	1062	91092
1 5/8-8	1.77473	105,000	125,000	0.0582	19291	1608	107682
1 3/4-8	2.08216	105,000	125,000	0.0692	27996	2333	125739
1 7/8-8	2.41413	105,000	125,000	0.0658	33261	2772	149272
2-8	2.77064	105,000	125,000	0.0624	38927	3244	176071
2 1/4-8	3.55730	105,000	125,000	0.0678	60138	5012	226361
2 1/2-8	4.44214	105,000	125,000	0.0784	91212	7601	257244

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

‡ Stancoat is a trade name (also referred to as Xylon 1070/540 on Solar Engineering Preferred Parts and Specifications drawings).

**Table 10. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7M
(Fine Threads)**

Fastener Type: ASTM A193 - Grade B7M Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	80,000	100,000	0.118	108	----	2249
5/16-24	0.05807	80,000	100,000	0.118	208	----	3993
3/8-24	0.08783	80,000	100,000	0.118	363	30	5394
7/16-20	0.11872	80,000	100,000	0.118	567	47	7300
Fastener Type: ASTM A193 - Grade B7M Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	80,000	100,000	0.081	629	52	9787
9/16-18	0.20298	80,000	100,000	0.081	888	74	12419
5/8-18	0.25596	80,000	100,000	0.081	1240	103	18893
3/4-16	0.37296	80,000	100,000	0.081	2152	179	22670
7/8-14	0.50947	80,000	100,000	0.081	3422	285	30946
1-12	0.66304	80,000	100,000	0.081	5104	425	40301
1 1/8-12	0.85572	80,000	100,000	0.081	7317	610	51816
1 1/4-12	1.07295	80,000	100,000	0.081	10089	841	64769
1 3/8-12	1.31471	80,000	100,000	0.081	13483	1124	79160
1 1/2-12	1.58102	80,000	100,000	0.081	17564	1464	94989
1 3/4-12	2.18726	80,000	100,000	0.081	27678	2307	130997
2-12	2.89171	80,000	100,000	0.081	42001	3500	172679
2 1/4-12	3.69431	80,000	100,000	0.081	59966	4997	220148
2 1/2-12	4.59509	80,000	100,000	0.081	82429	6869	273367

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 11. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B7M
(Coarse Threads)**

Fastener Type: ASTM A193 - Grade B7M Bolt (Unlubricated - Thread Size Smaller Than 1/2"							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	80,000	100,000	0.118	99	----	1994
5/16-18	0.05243	80,000	100,000	0.118	195	----	3273
3/8-16	0.07749	80,000	100,000	0.118	336	28	4828
7/16-14	0.10631	80,000	100,000	0.118	530	44	6622
Fastener Type: ASTM A193 - Grade B7M Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	80,000	100,000	0.081	599	50	8855
9/16-12	0.18194	80,000	100,000	0.081	850	71	11338
5/8-11	0.22600	80,000	100,000	0.081	1180	98	14062
3/4-10	0.33446	80,000	100,000	0.081	2064	172	20720
7/8-9	0.46173	80,000	100,000	0.081	3297	275	28539
1-8	0.60575	80,000	100,000	0.081	4932	411	37412
1 1/8-7	0.76328	80,000	100,000	0.081	7012	584	47175
1 1/4-7	0.96911	80,000	100,000	0.081	9728	811	59617
1 3/8-6	1.15488	80,000	100,000	0.081	12870	1073	71228
1 1/2-6	1.40525	80,000	100,000	0.081	16860	1405	86342
1 3/4-5	1.89946	80,000	100,000	0.081	26705	2225	116846
2-4 1/2	2.49823	80,000	100,000	0.081	39977	3331	153495
2 1/4-4 1/2	3.24769	80,000	100,000	0.081	57510	4793	198601
2 1/2-4	3.99883	80,000	100,000	0.081	78817	6568	244650

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 12. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B8M
(Fine Threads)**

Fastener Type: ASTM A193 - Grade B8M Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	30,000	75,000	0.187	57	----	736
5/16-24	0.05807	30,000	75,000	0.193	107	----	997
3/8-24	0.08783	30,000	75,000	0.193	188	----	1498
7/16-20	0.11872	30,000	75,000	0.193	293	24	2028
Fastener Type: ASTM A193 - Grade B8M Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	30,000	75,000	0.079	216	----	3307
9/16-18	0.20298	30,000	75,000	0.112	412	34	4065
5/8-18	0.25596	30,000	75,000	0.112	577	48	5101
3/4-16	0.37296	30,000	75,000	0.112	1003	84	7414
7/8-14	0.50947	30,000	75,000	0.112	1596	133	10120
1-12	0.66304	30,000	75,000	0.146	3008	251	12893
1 1/8-12	0.85572	30,000	75,000	0.146	4338	362	16583
1 1/4-12	1.07295	30,000	75,000	0.146	6008	501	20736
1 3/8-12	1.31471	30,000	75,000	0.146	8261	688	25350
1 1/2-12	1.58102	30,000	75,000	0.146	10535	878	30427
1 3/4-12	2.18726	30,000	75,000	0.146	16680	1390	41977
2-12	2.89171	30,000	75,000	0.146	25424	2119	55355
2 1/4-12	3.69431	30,000	75,000	0.146	36411	3034	70593
2 1/2-12	4.59509	30,000	75,000	0.146	50176	4181	87679
2 3/4-12	5.59404	30,000	75,000	0.146	67107	5592	106612
3-12	6.69117	30,000	75,000	0.146	87389	7282	127396
3 1/4-12	7.88647	30,000	75,000	0.146	111391	9283	150028
3 1/2-12	9.17995	30,000	75,000	0.146	139353	11613	174509
3 3/4-12	10.57161	30,000	75,000	0.146	171181	4	200838
4-12	12.06143	30,000	75,000	0.146	208859	17405	229015

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 13. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B8M
(Coarse Threads)**

Fastener Type: ASTM A193 - Grade B8M Bolt (Unlubricated Thread Size Smaller Than 1/2")							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	30,000	75,000	0.187	51	----	652
5/16-18	0.05243	30,000	75,000	0.193	99	----	914
3/8-16	0.07749	30,000	75,000	0.193	171	----	1347
7/16-14	0.10631	30,000	75,000	0.193	270	23	1847
Fastener Type: ASTM A193 - Grade B8M Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	30,000	75,000	0.079	208	17	3018
9/16-12	0.18194	30,000	75,000	0.112	388	32	3721
5/8-11	0.22600	30,000	75,000	0.112	540	45	4614
3/4-10	0.33446	30,000	75,000	0.112	947	79	6794
7/8-9	0.46173	30,000	75,000	0.112	1516	126	9355
1-8	0.60575	30,000	75,000	0.146	2837	236	11956
1 1/8-7	0.76328	30,000	75,000	0.146	4029	336	18078
1 1/4-7	0.96911	30,000	75,000	0.146	5630	469	19056
1 3/8-6	1.15488	30,000	75,000	0.146	7420	618	22765
1 1/2-6	1.40525	30,000	75,000	0.146	9776	815	27601
1 3/4-5	1.89946	30,000	75,000	0.146	15456	1288	37349
2-4 1/2	2.49823	30,000	75,000	0.146	23180	1932	49067
2 1/4-4 1/2	3.24769	30,000	75,000	0.146	33587	2799	63507
2 1/2-4	3.99883	30,000	75,000	0.146	45998	3833	78229
2 3/4-4	4.93401	30,000	75,000	0.146	62000	5167	96207
3-4	5.96737	30,000	75,000	0.146	81330	6778	116035
3 1/4-4	7.09891	30,000	75,000	0.146	104299	8692	137712
3 1/2-4	8.32862	30,000	75,000	0.146	131224	10935	161239
3 3/4-4	9.65651	30,000	75,000	0.146	162412	13534	186614
4-4	11.08257	30,000	75,000	0.146	198185	16515	213839

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 14. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B6
(Fine Threads)**

Fastener Type: ASTM A193 - Grade B6 (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-28	0.03637	85,000	110,000	0.206	194	----	2622
5/16-24	0.05807	85,000	110,000	0.193	342	29	3883
3/8-24	0.08783	85,000	110,000	0.193	604	50	5855
7/16-20	0.11872	85,000	110,000	0.193	940	78	7920
Fastener Type: ASTM A193 - Grade B6 Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNF	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-20	0.15995	85,000	110,000	0.108	803	67	9048
9/16-18	0.20298	85,000	110,000	0.119	1133	94	8816
5/8-18	0.25596	85,000	110,000	0.119	1587	132	11035
3/4-16	0.37296	85,000	110,000	0.119	2759	230	16019
7/8-14	0.50947	85,000	110,000	0.119	4390	366	21856
1-12	0.66304	85,000	110,000	0.131	6544	545	23056
1 1/8-12	0.85572	85,000	110,000	0.131	9407	784	29533
1 1/4-12	1.07295	85,000	110,000	0.131	12999	1083	36805
1 3/8-12	1.31471	85,000	110,000	0.131	17404	1450	44873
1 1/2-12	1.58102	85,000	110,000	0.131	22707	1892	53735
1 3/4-12	2.18726	85,000	110,000	0.131	35863	2989	73885
2-12	2.89171	85,000	110,000	0.131	54539	4545	97132
2 1/4-12	3.69431	85,000	110,000	0.131	77980	6498	123600
2 1/2-12	4.59509	85,000	110,000	0.131	107321	8943	153248

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 15. Torque to Produce Minimum Clamp Load
ASTM A193 - Grade B6
(Coarse Threads)**

Fastener Type: ASTM A193 - Grade B6 Bolt (Unlubricated - Thread Size Smaller Than 1/2")							
Threads* UNC	Tensile Area in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	85,000	110,000	0.206	174	----	2306
5/16-18	0.05243	85,000	110,000	0.193	316	26	3529
3/8-16	0.07749	85,000	110,000	0.193	546	46	5209
7/16-14	0.10631	85,000	110,000	0.193	862	72	7146
Fastener Type: ASTM A193 - Grade B6 Bolt (Lubricated - Thread Size 1/2" or Greater*)							
Threads* UNC	Tensile Area (in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/2-13	0.14190	85,000	110,000	0.108	753	63	8217
9/16-12	0.18194	85,000	110,000	0.119	1070	89	8158
5/8-11	0.22600	85,000	110,000	0.119	1488	124	10105
3/4-10	0.33446	85,000	110,000	0.119	2610	218	14842
7/8-9	0.46173	85,000	110,000	0.119	4177	348	20408
1-8	0.60575	85,000	110,000	0.131	6252	521	21761
1 1/8-7	0.76328	85,000	110,000	0.131	8884	740	27460
1 1/4-7	0.96911	85,000	110,000	0.131	12366	1031	34529
1 3/8-6	1.15488	85,000	110,000	0.131	16331	1361	41367
1 1/2-6	1.40525	85,000	110,000	0.131	21450	1788	49945
1 3/4-5	1.89946	85,000	110,000	0.131	33948	2829	67674
2-4 1/2	2.49823	85,000	110,000	0.131	50863	4239	88787
2 1/4-4 1/2	3.24769	85,000	110,000	0.131	73416	6118	114316
2 1/2-4	3.99883	85,000	110,000	0.131	100583	8382	140891

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1. Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 16. Torque to Produce Minimum Clamp Load
ASTM 5643 - Grade 17-4 PH Stainless Steel
(Coarse Threads)**

Fastener Type: AMS 5643 – Grade 17-4 PH Stainless Steel Bolt Lubricated							
Threads* UNC	Tensile Area in ²)	Yield Strength (psi)	Tensile Strength (psi)	Mean Coefficient of Friction	Torque (in-lbs.)	Torque (ft-lbs)	Minimum Clamp Load (lbs)
1/4-20	0.03182	125,000	145,000	0.107	122	10	3680
5/16-18	0.05243	125,000	145,000	0.107	231	19	5457
3/8-16	0.07749	125,000	145,000	0.107	432	36	8880
7/16-14	0.10631	125,000	145,000	0.107	732	61	12927
1/2-13	0.14190	125,000	145,000	0.107	864	72	13487
9/16-12	0.18194	125,000	145,000	0.107	1181	98	16386
5/8-11	0.22600	125,000	145,000	0.107	1670	139	20891
3/4-10	0.33446	125,000	145,000	0.109	3223	269	34078
7/8-9	0.46173	125,000	145,000	0.109	4684	390	41732
1-8	0.60575	125,000	145,000	0.109	6712	559	52394
1 1/8-7	0.76328	125,000	145,000	0.109	8952	746	62033
1 1/4-7	0.96911	125,000	145,000	0.109	12302	1025	77376
1 3/8-6	1.15488	125,000	145,000	0.109	16296	1358	92750
1 1/2-6	1.40525	125,000	145,000	0.109	20834	1736	109435

* Based on Dimensions for Class 2A External Thread Series, ANSI B1.1.

**Table 17. Empirical Torque Table for Fine Threads
(ANSI B1.1)**

Fastener Thread Type: ANSI B1.1 (Unlubricated - Thread Size Smaller Than 1/2")			
Threads UNF	Tensile Area (in ²)	Torque Constant (TC) (in ⁻³)	Clamp Constant (CC) (in ⁻¹)
0-80	0.00180	40640	42.4526
1-72	0.00278	22835	36.8039
2-64	0.00393	14403	32.8945
3-56	0.00523	8672	26.1855
4-48	0.00660	6294	24.0973
5-44	0.00831	4639	22.3596
6-40	0.01014	3250	19.0546
8-36	0.01473	1996	16.9842
10-32	0.01999	1244	14.3267
12-28	0.02579	880.1	13.1046
1/4-28	0.03637	514.1	10.6878
5/16-24	0.05807	279.8	9.7506
3/8-24	0.08783	159.1	8.3298
7/16-20	0.11872	102.0	7.2355
Fastener Type: ANSI B1.1 (Lubricated - Thread Size 1/2" or Greater*)			
Threads UNF	Tensile Area (in ²)	Torque Constant (TC) (in ⁻³)	Clamp Constant (CC) (in ⁻¹)
1/2-20	0.15995	122.8	14.1508
9/16-18	0.20298	82.62	10.8738
5/8-18	0.25596	59.05	9.7418
3/4-16	0.37296	33.99	8.1473
7/8-14	0.50947	21.37	6.9905
1-12	0.66304	13.54	5.3317
1 1/8-12	0.85572	9.420	4.7630
1 1/4-12	1.07295	6.820	4.3047
1 3/8-12	1.31471	5.096	3.9269
1 1/2-12	1.58102	3.907	3.6094
1 3/4-12	2.18728	2.475	3.1488
2-12	2.89171	1.628	2.7274
2 1/4-12	3.69431	1.139	2.4305
2 1/2-12	4.59509	0.8278	2.1920

* Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

**Table 18. Empirical Torque Table for Coarse Threads
(ANSI B1.1)**

Fastener Type: ANSI B1.1 Threads (Unlubricated - Thread Size Smaller Than 1/2")			
Threads UNC	Tensile Area (in ²)	Torque Constant (TC) (in ⁻³)	Clamp Constant (CC) (in ⁻¹)
1-64	0.00262	23911	36.64
2-56	0.00370	15132	32.73
3-48	0.00486	9189	26.03
4-40	0.00603	6766	23.92
5-40	0.00796	4801	22.28
6-32	0.00909	3551	18.89
8-32	0.01401	2077	16.92
10-24	0.01753	1381	14.18
12-24	0.02416	926.0	13.03
1/4-20	0.03182	571.5	10.57
5/16-18	0.05243	302.5	9.649
3/8-16	0.07749	174.8	8.222
7/16-14	0.10631	110.8	7.150
Fastener Type: ANSI B1.1 Threads (Lubricated - Thread Size 1/2" or Greater*)			
Threads UNC	Tensile Area (in ²)	Torque Constant (TC) (in ⁻³)	Clamp Constant (CC) (in ⁻¹)
1/2-13	0.14190	129.4	13.53
9/16-12	0.18194	86.87	10.51
5/8-11	0.22600	62.50	9.372
3/4-10	0.33446	35.69	7.873
7/8-9	0.46173	22.32	6.776
1-8	0.60575	14.13	5.207
1 1/8-7	0.76328	9.946	4.622
1 1/4-7	0.96911	7.150	4.189
1 3/8-6	1.15488	5.412	3.793
1 1/2-6	1.40525	4.123	3.496
1 3/4-5	1.89946	2.604	2.991
2-4 1/2	2.49823	1.739	2.621
2 1/4-4 1/2	3.24769	1.205	2.346
2 1/2-4	3.99883	0.8797	2.110

* Bolt thread size less than 1/2" to remain unlubricated, bolt thread size 1/2" or greater must be lubricated according to paragraph 3.3.

APPENDIX I

METHOD FOR DETERMINING STANDARD AND EMPIRICAL TORQUE VALUES (ES 9-54, TABLES 2-17)

Part I. Standard Torque Values (ES 9-54, Tables 2-15)

The Standard Torque Tables (Table 2-15) were determined by a combination of experimental, statistical, and mathematical processes that resulted in a usable relationship between applied torque and the resulting minimum clamp load. This process was based on identifying the coefficient of friction and is summarized herein.

Section 1. Experimental and Statistical Development of the Torque Curves

A) Torque Testing

In order to identify the clamp load resulting from a specific torque, a calibrated donut shaped load cell was placed in a bolted joint and the nut was tightened to a specified torque level using a calibrated torque wrench. The resulting clamp load was then recorded.

This method was expanded so that a sound statistical torque curve could be created. For a given fastener size, material type (7 types in all), and lubricant, thirty fasteners were tightened to four different torque levels (120 tests for each material type). These data were then reduced, and a master curve was derived (see Figure A and Table A).

Fastener Test Results UNC 1/2-13 Grade B6 Unlubricated

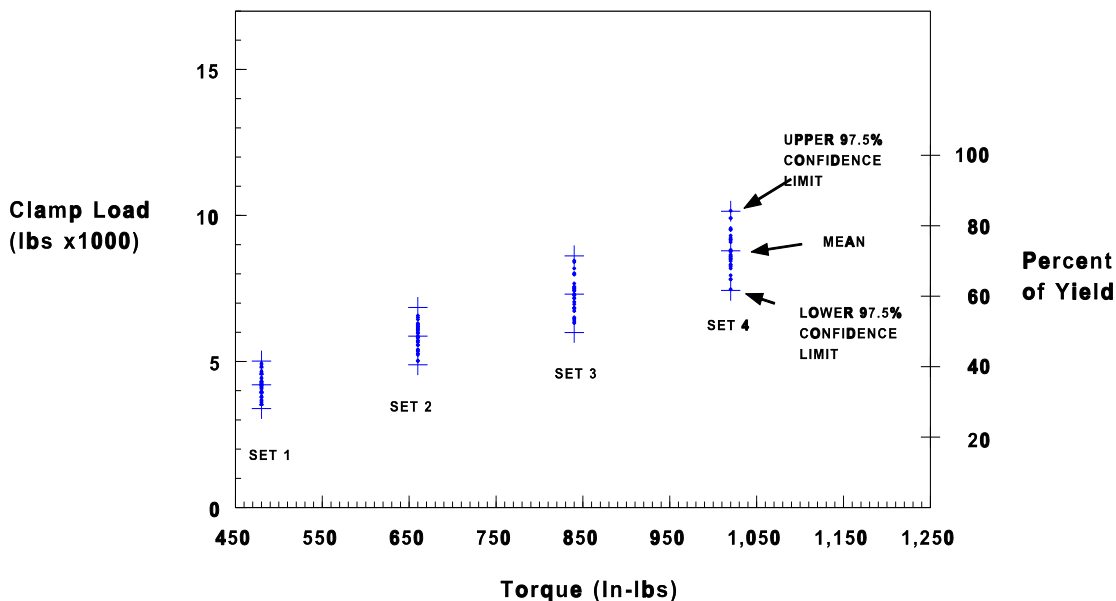


Figure A. Graphical Depiction of 4 Sets of Torque Tests

Table A. Raw Torque Data fo UNC 1/2 -13 Grade B6 Fasteners

Fastener Number	Set 1 480 in-lbs	Set 2 660 in-lbs	Set 3 840 lbs	Set 4 1020 lbs
	Resulting Clamp Load (lbs x 1000)			
1	3.99	6.88	8.99	10.16
2	4.61	6.28	7.52	8.76
3	4.24	6.17	7.67	9.51
4	4.61	6.31	8.41	9.91
5	4.84	5.71	7.42	9.31
6	3.73	5.56	6.84	8.32
7	4.78	6.44	7.99	9.56
8	4.00	5.35	6.81	8.55
9	4.28	5.96	7.55	8.66
10	3.58	5.41	6.35	8.30
11	3.84	5.83	7.04	8.25
12	4.37	5.72	7.28	8.60
13	4.97	6.81	8.19	9.52
14	4.36	5.86	6.96	8.82
15	3.97	5.28	6.32	7.95
16	4.01	5.87	6.83	8.51
17	4.21	5.84	7.31	8.44
18	4.36	6.24	8.02	9.23
19	3.56	5.23	6.51	7.47
20	4.25	6.17	7.43	8.51
21	4.12	5.81	7.17	8.79
22	4.16	5.66	7.26	9.09
23	3.58	5.02	6.47	7.82
24	3.83	5.57	7.16	8.61
25	3.66	5.03	6.73	8.19
26	4.48	5.39	6.42	7.81
27	4.34	5.99	7.48	8.80
28	4.76	6.12	7.56	9.16
29	4.01	6.05	7.49	9.91
30	4.64	6.57	7.98	9.18
Mean	4.20	5.87	7.31	8.79
Upper 97.5 Confidence	5.02	6.85	8.62	10.15
Lower 97.5 Confidence	3.39	4.89	5.99	7.43

B) Statistical Analysis

As depicted in Figure A and Table A, four sets of thirty fasteners were torqued to 480 in-lbs, 660 in-lbs, 840 in-lbs, and 1020 in-lbs, respectively. Statistical analysis at each torque value produced a mean clamp load and both an upper 97.5% confidence level and lower 97.5% confidence level. The 97.5 confidence lines for each set of data were determined by using a Student's t Factor of 2.045 which corresponds to a sample size of 30. The lower confidence line is determined by multiplying the standard deviation by the Student's t Factor and subtracting it

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from the mean. The upper confidence line is determined by multiplying the standard deviation by the Student's t Factor and adding it to the mean (See Equation 1A, 1B and Ref. 1).

$$UCL = M + (t)(s_x) \quad \text{Equation 1A}$$

$$LCL = M - (t)(s_x) \quad \text{Equation 1B}$$

where:

- UCL = Upper Confidence Level
- LCL = Lower Confidence Level
- M = Statistical Mean
- t = Student's t Factor (2.045 for a sample size of 30)
- s_x = Standard Deviation

At a specific torque value, the upper 97.5 confidence limit is the value where 97.5% of the fasteners were below the corresponding clamp load while the lower 97.5 confidence limit is the value where 97.5% of the fasteners were above the corresponding clamp load.

C) Establishment of Torque and Clamp Load Parameters

Using linear regression, both the confidence limits and the mean were interpolated/extrapolated so a complete curve relating torque to clamp load was developed (see Figure B).

Fastener Test Results UNC 1/2-13 Grade B6 Unlubricated

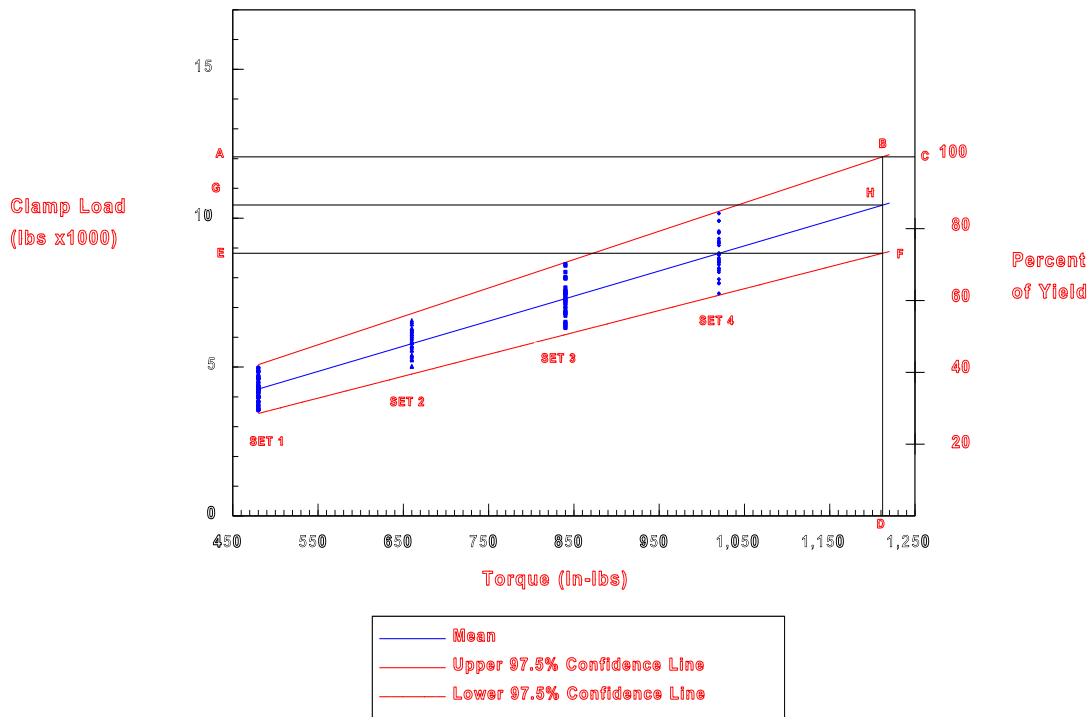


Figure B. Statistically Calculated Torque Curves

In order to optimize the joint, the fastener should be as tight as possible; however, common practice is to use fasteners multiple times. Accordingly, if a fastener was turned too tightly,

yielding could occur and the fastener might be reused in the yielded condition. In an attempt to avoid yielding, the yield load for a specific fastener was determined (line AC in Figure B) and a value at which 97.5% of the fasteners were below the yield load (Upper 97.5 Confidence Limit - point B in Figure B) was chosen for determining the torque value. For example, according to Figure B, the torque value for the fastener (line BD) is 1212 in-lbs, the resulting mean clamp load is 10,440 lbs (line GH), and 97.5% of the fasteners tightened to 1212 in-lbs will be below the yield load of 12,060 lbs (line AB).

Due to the variance from fastener to fastener in clamp load at a given torque value (see Table A), a method was established to guarantee that a specific minimum clamp load would prevail at a prescribed torque load. The clamp value that was chosen is the point at which the torque value (line BD in Figure B) intersects the lower 97.5 confidence line (point F in Figure B). Accordingly, in Figure B, the minimum clamp load is identified by line FE and is 8,820 lbs. For each tested bolt type and material, the minimum clamp is reported in the Standard Torque Tables.

In that 30 fasteners were tested to develop each set of statistics, the difference between the mean clamp load and the lower 97.5% confidence level is the standard deviation multiplied by 2.045 (the corresponding Student's t factor). Accordingly, the resulting minimum clamp load value is 2.045 times the standard deviation below the mean clamp load. Therefore, no further reduction of the resulting minimum clamp load value is recommended.

Section 2. Mathematical Development of Torque Curves for a Fastener Material

In Section 1, the torque value and the resulting minimum clamp load value for a specific fastener type (UNC 1/2-13) and a specific fastener grade (Grade B6) were determined from testing fasteners and then statistically evaluating the data. However, since several fastener sizes exist for each material grade, it is impractical to test each type of fastener. Accordingly, a mathematical method was developed to produce torquing information over the entire range of fastener sizes for a given material grade.

A) Relationship Between Torque, Clamp Load, and Friction

The mathematical equation (Ref. 2) used to identify the relationship between torque, friction, and clamp load for an ANSI B1.1 thread is:

$$T = \{(F)(d_m)/2\} \times \{[\tan\lambda + (\mu)(\sec\alpha)]/[1 - (\mu)(\tan\lambda)(\sec\alpha)]\} + \{(F)(\mu_c)(d_c)/2\} \quad \text{Equation 1}$$

where:

- T = Torque
- F = Clamp Load
- d_m = Mean Bolt Diameter
- λ = Lead Angle
- μ = Bolt Coefficient of Friction
- α = Thread Angle/2
- μ_c = Collar (Nut) Friction
- d_c = Mean Collar (Nut) Diameter

Since a specific bolt and its mating nut have common coefficients of friction (μ = μ_c) due to both common lubricants and material properties, the applicable equation is:

$$T = \{(F)(d_m)/2\} \times \{[\tan\lambda + (\mu)(\sec\alpha)]/[1 - (\mu)(\tan\lambda)(\sec\alpha)]\} + \{(F)(\mu)(d_c)/2\} \quad \text{Equation 2}$$

Equation 2 then represents a line relating torque to the resulting clamp load with both a specific coefficient of friction and geometric features typical of the fasteners.

B) Establishing the Coefficient of Friction from Testing

For the specific bolted joint identified in Figure B, the coefficient of friction for the upper 97.5% confidence line, the mean line, and the lower 97.5% confidence line were determined by using Equation 2 with the proper geometric factors (d_m , λ , α , d_c) and then varying the coefficient of friction (μ) until a point on the line is identified.

For example, it was determined in Section 1 that at point B of Figure B the torque was 1212 in-lbs and resulting clamp load was 12,060 lbs. By using this clamp load ($F=12,060$) and the geometric constants typical of the 1/2-13 fastener into Equation 2 and then varying the coefficient of friction (μ) until the torque (T) equaled 1212 in-lbs, a coefficient of friction (0.154) for the upper 97.5% confidence line was identified. Using this procedure, the clamp load and torque values at points H and F (Figure B) were used to determine the coefficient of friction for both the Mean Line and the Lower 97.5% Confidence Line (see Table B).

Table B. Coefficient of Friction for UNC 1/2-13, Grade B6 Fasteners

Fastener Diameter (Inches)	Lubricant	Coefficient of Friction (μ)		
		97.5% Upper Confidence Line	Mean Line	97.5% Lower Confidence Line
1/2	None	0.154	0.181	0.218

For a given fastener material, 1/4" and 1/2" unlubricated bolts as well as 1/2" and 1" lubricated bolts were tested (as described in Section 1) so that Torque vs. Clamp Load curves could be constructed. In each case the coefficients of friction for the Mean Line, the Lower 97.5% Confidence Line, and the Upper 97.5% Confidence Line were determined (see Table C).

Table C. Coefficient of Friction for Torque Tested Grade B6 Fasteners

Fastener Diameter (Inches)	Lubricant	Coefficient of Friction		
		97.5% Upper Confidence Line	Mean Line	97.5% Lower Confidence Line
1/4	None	0.189	0.206	0.226
1/2	None	0.154	0.181	0.218
1/2	P/N 917427C1	0.088	0.108	0.139
1	P/N 917427C1	0.088	0.131	0.231

C) Interpolating the Coefficient of Friction for Untested Fastener Sizes

Since fasteners less than 1/2" in diameter are unlubricated, the coefficient of friction for untested fastener sizes less than 1/2" in diameter were determine by interpolating between the 1/4" and 1/2" fasteners that were tested in an unlubricated condition. Likewise, since fasteners 1/2" or greater in diameter are lubricated, the coefficient of friction for untested fastener 1/2" or greater in diameter were determined by interpolating between 1/2" and 1" fasteners that were tested in the lubricated condition. For sizes greater than 1", the coefficient of friction values for the 1" fasteners were used (see Table D).

Table D. Complete Coefficient of Friction Summary for Grade B6 Fasteners

Fastener Diameter (Inches)	Lubricant	Coefficient of Friction		
		97.5% Upper Confidence Line	Mean Line	97.5% Lower Confidence Line
1/4	None	0.189	0.206	0.226
1/4<&<1/2	----	0.171	0.193	0.222
1/2	None	0.154	0.181	0.218
1/2	P/N 917427C1	0.088	0.108	0.139
1/2<&<1	----	0.088	0.119	0.185
1	P/N 917427C1	0.088	0.131	0.231
>1	----	0.088	0.131	0.231

D) Calculating Required Torque and Resulting Minimum Clamp Load Values

Once the coefficients of friction for all fastener sizes of a specific material were determined, *Equation 2* can then be used to determine the torque value at the point where the 97.5% confidence line intersect the yield point of the fastener (for example, point B in Figure B). This is done by inputting into *Equation 2* the geometric constants, the interpolated coefficient of friction (from Table D), and the load to produce yield for the specific fastener, and then solving for the Torque.

After the torque at intersection of the 97.5% Confidence Line and the yield load is determined (point B in Figure B), *Equation 2* is manipulated and solved for clamp load (See *Equation 3*). The clamp load at the lower 97.5% Confidence Line is determined by inputting the corresponding coefficient of friction (from Table D), geometric constants, and the torque value produced from *Equation 2*.

$$F = (T) / [\{ (d_m) / 2 \} \times \{ \tan \lambda + (\mu) (\sec \alpha) \} / \{ 1 - (\mu) (\tan \gamma) (\sec \alpha) \} + \{ (\mu) (d_c) / 2 \}] \tag{Equation 3}$$

For each fastener material type included in The Standard Torque Tables (Tables 2-15), actual torque testing combined with interpolation to identify coefficients of friction was the method for determining the resulting minimum clamp load from a given torque value.

Part II. Empirical Torque Values (Tables 16-17)

Due to the wide variety of fastener materials that may be used in combination to tighten a joint, a method of determining torque and resulting minimum clamp load values with respect to yield stress is summarized herein.

Section 1 Determining Torque Values and Resulting Clamp Loads for Untested Fasteners

A) General Torque Equation – Determining the Coefficient of Friction

As outlined, both the association between the confidence levels and torque values (Part I, Sections A-C) and the mathematical relationship between torque and Clamp Load (*Equations 1-3*) are used to form The Empirical Table; however, the method for determining the coefficient of friction is different.

In Part I, the coefficients of friction for the Standard Torque Tables were determine both by torquing fasteners and by interpolating between established friction factors (see Part I, Section B-C). In the case of untested fasteners, the empirical torque values are based on averaging the coefficients of friction that were produced by the standard torque test. Therefore, the coefficients of friction that make up the Empirical Torque Table are typical for a specific fastener size, but less accurate for a given material. The average coefficients of friction for the various fastener sizes are outlined in Table E. It should be noted that the coefficients of friction for 1/4" bolts was also used for bolts smaller than 1/4".

Table E. Average Coefficients of Friction Summary

Fastener Diameter (Inches)	Lubricant	Average Coefficient of Friction (μ)		
		97.5% Upper Confidence Line	Mean Line	97.5% Lower Confidence Line
<1/4	----	0.158	0.195	0.290
1/4	None	0.158	0.195	0.290
1/4<&<1/2	-----	0.150	0.181	0.261
1/2	None	0.141	0.169	0.232
1/2	P/N 917427C1	0.074	0.086	0.108
1/2<&<1	----	0.079	0.094	0.129
1	P/N 917427C1	0.084	0.102	0.149
>1	----	0.084	0.102	0.149

B) General Torque Equation – Torque Value and the Resulting Clamp Load

Once the coefficient of friction is determined, the relationship between Torque and clamp load is calculated by using *Equations 2*. For example, the factor (or Torque Constant) for determining torque requirements for a 1/4" ANSI B1.1 fastener consist of a geometric constants (as

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indicated in *Equation 2*) and the coefficient of friction constant at the 97.5% Upper Confidence Line (0.158 from Table E). This Torque Constant ("TC") is then divided into the yield strength (Point B in Figure B) of the joint component that has the lower strength to produce the Torque Value (see *Equation 4*).

$$T = (\sigma_{\min})/TC \quad \text{Equation 4}$$

where:

$$\begin{aligned} T &= \text{Torque Value} \\ \sigma_{\min} &= \text{Yield Strength of the weaker component} \\ TC &= \text{Torque Constant} \end{aligned}$$

After determining the Torque Value, the resulting minimum clamp load can be calculated by using *Equation 3*. The same geometric constants for the 1/4" used previously combined with the coefficient of friction constant at the 97.5% Lower Confidence Line (0.290 from Table E) determine the Clamp Constant (CC). The Torque (T) determined from *Equation 4* is then multiplied by the Clamp Constant to calculate the resulting minimum clamp load (see *Equation 5*).

$$MC = (T) \times (CC) \quad \text{Equation 5}$$

where:

$$\begin{aligned} MC &= \text{Minimum Clamp Load} \\ T &= \text{Torque} \\ CC &= \text{Clamp Constant} \end{aligned}$$

For the range of ANSI B1.1 fastener sizes, The Empirical Torque Table identifies the Torque Constants and the Clamp Constants needed to determine torque values and the resulting clamp load. Just like the Standard Torque Tables, the resulting minimum clamp load is at 2.045 times the standard deviation below the mean clamp load (Part I, Section 1-C) and should not be further reduced.

References

1. A.C. Catland, "Measurement Uncertainty", Measurement Technology Company, Newbury Park, California, 1993, pp. 4-2 to 4-4.
2. J.E. Shigley and L.D. Mitchell, Mechanical Engineering Design, 4th Ed., McGraw-Hill, New York, New York, 1983, pp 357-378

SPECIFICATION

INGESTIVE CLEANING SOLAR TURBINE ENGINES

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1.0 SCOPE

1.1 PURPOSE - This specification establishes technical requirements for removing contamination in the compressor air path of Solar turbine engines by ingestive cleaning.

1.2 CLEANING PROCEDURES - The requirements defined herein serve as a basis for establishing proper cleaning procedures such that surface contamination in the compressor air path can be removed without damage to the engine. Details of the cleaning methods, cleaning instructions and suitable equipment for each engine model are not a part of this document as they are provided in the Operation and Maintenance Instruction (OMI) manual and in Solar's Service Bulletins.

1.3 CLEANING PRODUCTS - This specification provides the standards for product acceptance to ensure that the cleaning product(s) used are not harmful to the materials of construction.

2.0 DEFINITIONS

2.1 FREEZE POINT DEPRESSANT– Material used to depress the freezing point of the cleaning product.

2.2 CLEANING EQUIPMENT - Accessory equipment used to properly introduce a cleaning product (not solid cleaners) into the air inlet.

2.3 CLEANING MODE - The mode of operation of the engine (on-crank or on-line) while cleaning is performed.

2.4 CLEANING PRODUCT – A chemical solution that is introduced into the air inlet for the purpose of ingestive cleaning of the engine.

2.5 CLEANING SOLUTION – A detergent and/or solvent material that is mixed with water to produce the cleaning product.

2.6 CLEANING SYSTEM - An appropriate combination of cleaning product, cleaning procedure and cleaning equipment to be used for a particular engine model.

2.7 DETERGENT – Cleaning solution that liberates contamination by surface interaction (surfactant).

2.8 INGESTIVE CLEANING - Engine compressor cleaning where cleaning product is introduced through the air inlet.

2.9 ON-CRANK - Engine operation at maximum speed obtainable on starter alone with fuel and ignition deactivated.

2.10 ON-LINE - Engine fired and operating at any power level ranging from idle (no load) to full rated power and load.

2.11 SOLVENT – Cleaning solution that dissolves contamination through reaction at molecular bonds.

3.0 APPLICABLE DOCUMENTS

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3.1 SPECIFICATIONS - The following documents of the latest issue in effect on the release date of this specification form a part of this specification to the extent specified herein.

Solar

ES 9-98 Fuel, Air and Water (or Steam) for Solar Gas Turbine Engines

Military

MIL-D-16791 Detergents, General Purpose (Liquid, Nonionic)
MIL-F-16884 Fuel Oil, Diesel, Marine
MIL-E-9500 Ethylene Glycol, Technical

American Society for Testing Materials

ASTM D482 Standard Test Method for Ash from Petroleum Products
ASTM D512 Chloride Ion in Water and Waste Water, Test for
ASTM D770 Standard Specification for Isopropyl Alcohol
ASTM D857 Standard Test Methods for Aluminum in Water
ASTM D858 Standard Test Methods for Manganese in Water
ASTM D1068 Standard Test Methods for Iron in Water
ASTM D1293 pH of Water, Test for
ASTM D1428 Sodium and Potassium in Water and Water-Formed Deposits by Flame Photometry, Tests for
ASTM D1688 Standard Test Methods for Copper in Water
ASTM D1888 Particulate and Dissolved Matter, Solids, or Residue in Water
ASTM D2699 Standard Specification for Kerosene

4.0 GENERAL REQUIREMENTS

4.1 ON-CRANK VERSUS ON-LINE CLEANING - In general, on-crank cleaning tends to be more effective to remove deposits in the compressor air path. On-line cleaning may be performed in between on-crank cleaning cycles to extend time between on-crank cleaning and to minimize further deposition onto cleaned airfoils. Because the engine is firing during on-line cleaning, the cleaning liquid (either water or cleaning solution) ingested must meet the more stringent requirements defined in this specification to minimize introduction of corrosive/fouling contaminants.

4.2 INTERVALS BETWEEN ENGINE CLEANING – Appropriate intervals for both on-crank and on-line cleaning should be determined by recording and trending engine performance degradation. Cost of the maintenance outage versus that of continued operation with compromised performance must also be considered. However, one should not delay cleaning so long that contamination becomes impossible to remove completely by on-crank cleaning. On-crank cleaning is recommended at maximum intervals of every 4,000 hours of operation, and before full load power degrades more than 5%. For two shaft turbines operating at full load on T5 topping this typically corresponds to a 2.5% drop in Pcd. For two shaft turbines operating at full load on Ngp topping, degree of compressor fouling is more difficult to quantify. As the compressor fouls, T5 will increase with little change in power or Pcd until T5 topping is achieved.

On-line cleaning intervals should be determined by observing the effectiveness in restoring performance. On-line cleaning is best suited to remove the initial buildup of contamination from already clean airfoils. If the airfoils become significantly fouled between on-line cleaning intervals, cleaning will be less effective. Initial on-line cleaning interval should be at most 48 hours of operation. Performance should then be evaluated to determine the effect of each

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cleaning operation, and overall rate of performance degradation. After completing an on-crank cleaning, the on-line cleaning interval can be increased to 72 hours of operation. If no significant difference in on-line cleaning effectiveness is observed, the interval may be increased again by 24 hours. Typically, the maximum interval for an effective on-line cleaning program is no more than 96 hours of operation.

Recommended minimum intervals between cleaning operations to avoid excessive ingress of cleaning product into the oil system are:

- On-Crank Cleaning - at least 96 operating hours between each on-crank cleaning cycle
- On-Line Cleaning - at least 24 operating hours between each on-line cleaning cycle

4.3 CLEANING PROCEDURES - Detailed cleaning procedures are described in the Operation and Maintenance Instruction (OMI) manual provided with each package. An outline of typical procedures are provided here:

On-Crank:

- Shut down turbine normally
- Cool until turbine case temperature at compressor to diffuser flange is less than 66C (150F)
- Open air inlet access covers
- Open air inlet drain port
- Disconnect and isolate Pcd, buffer air and air sensing lines at connection points to compressor or diffuser
- Disconnect combustor, torch and exhaust drain lines
- Prepare cleaning product and cleaning equipment
- Crank turbine on the starter motor and allow speed to stabilize
- Apply cleaning product
- Stop turbine and allow cleaning product to soak for a period of 20 minutes
- Crank turbine on the starter motor and allow speed to stabilize
- Apply rinse water
- Verify that rinse water exiting from drains is clean, indicating that compressor cleaning was effective and repeat cleaning operation as necessary
- Continue crank for 5-10 minutes after rinse water is consumed
- Stop turbine
- Inspect inlet housing and compressor inlet to verify cleanliness
- Reassemble and reconnect all components and lines
- Restart turbine and operate for at least one hour to evaporate remaining rinse water

On-Line:

- Verify that unit is operating normally with steady load and speed
- Prepare cleaning product and cleaning equipment
- Apply cleaning product
- Apply rinse water
- Isolate cleaning equipment

4.4 CLEANING EQUIPMENT - Use of cleaning equipment designed specifically for each turbine model is important to ensure that adequate and uniform atomization occurs at the

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compressor inlet. This is particularly important for on-line cleaning to avoid overloading of airfoils that can result from non-uniform distribution or excessively large liquid droplets. Use of inappropriate equipment may result in compressor damage.

Cleaning product is introduced to the turbine inlet through manifolds and nozzles mounted directly to the turbine inlet duct, with separate systems for either on-crank or on-line cleaning. Cleaning product can also be introduced manually using a hand held sprayer wand, but only for the on-crank cleaning procedure. With either application method, cleaning product volume and flow rates must comply with the requirements defined in Section 4.8 of this specification.

4.5 AMBIENT TEMPERATURE DURING ENGINE CLEANING – On-line engine cleaning is permitted only at ambient temperatures above 4°C (39°F).

On-crank engine cleaning is permitted only at ambient temperatures above -20°C (-4°F). When the ambient temperature is between -20°C (-4°F) and 4°C (39°F), a mixture of water and freeze point depressant must be used for on-crank cleaning. The ratio of the water/freeze point depressant mix depends upon the type of freeze point depressant used, and recommended ratios are listed in Table 1. In order to be effective, the solution must be well mixed immediately prior to use.

Table 1. On-Crank Requirements for Water/Freeze Point Depressant Mix Volume Ratio in Cold Ambient Temperatures

Ambient Temperature	Freeze Point Depressant	Volume Ratio Freeze Point Depressant : Water
-20°C(-4°F) to 4°C(39°F)	Methanol	2 : 3
-20°C(-4°F) to 4°C(39°F)	Mono-ethylene Glycol	2 : 3
-10°C(14°F) to 4°C(39°F)	Isopropyl Alcohol	1 : 1

4.6 ENGINE TEMPERATURE DURING ENGINE CLEANING - Prior to on-crank cleaning, the engine casing surface temperature, measured at the compressor to diffuser flange shall not exceed 65°C (150°F).

4.7 RECUPERATED CYCLE APPLICATIONS - Water and/or cleaning solutions are not permitted in recuperators except for Harrison and GEA models. For all other recuperator models, on-crank cleaning must be performed at a reduced crank speed of 800 - 900rpm to avoid depositing cleaning refuse in the recuperator. In addition, a "low-foam" cleaning solution or anti-foaming agent must be used to ensure that cleaning products do not enter the recuperator. On-line cleaning is not permitted for any recuperated units.

4.8 FLOW REQUIREMENTS - Tables 2 and 3 list the total volume of fluid and flow rate required for on-crank and on-line cleaning for each model turbine.

Table 2. On-Crank Cleaning Solution and Rinse Water Flow Requirements

Product Family	On-Crank Cleaning Product Volume	On-Crank Rinse Water Volume	On-Crank Flow Rate [FOR CLEANING OR RINSE]
Titan 130	75.7 – 94.6 liters (20-25 Gallons)	94.6 – 189.3 liters (25-50 Gallons)	17 to 20.8 liter/min (4.5 to 5.5 gpm)
Mars 90/100	56.8 – 75.7 liters (15-20 Gallons)	75.7 – 151.4 liters (20-40 Gallons)	11.4 to 15.1 liter/min (4 to 5 gpm)
Taurus 65/70	56.8 – 75.7 liters (15-20 Gallons)	75.7 – 151.4 liters (20-40 Gallons)	7.5 to 11.3 liter/min (4 to 5 gpm)
Taurus 60	45.4 – 64.3 liters (12-17 Gallons)	64.4 – 128.7 liters (17-34 Gallons)	9.1 to 12.9 liter/min (2.4 to 3.4 gpm)
Centaur 40/50	45.4 – 64.3 liters (12-17 Gallons)	64.4 – 128.7 liters (17-34 Gallons)	9.1 to 12.9 liter/min (2.4 to 3.4 gpm)
Saturn 10/20	30.3 – 37.9 liters (8-10 Gallons)	37.9 – 75.7 liters (10-20 Gallons)	5.7 to 9.5 liter/min (1.5 to 2.5 gpm)
Mercury 50	56.8 – 75.7 liters (15-20 Gallons)	75.7 – 94.6 liters (20-25 Gallons)	6.8 to 7.6 liter/min (1.8 to 2.0 gpm)
Titan 250	75.7 – 94.6 liters (20-25 Gallons)	94.6 – 189.3 liters (25-50 Gallons)	18.9 to 22.0 liter/min (5.5 to 5.8 gpm)

Table 3. On-Line Cleaning Solution and Rinse Water Flow Requirements

Product Family	On-Line Cleaning Product Volume	On-Line Rinse Water Volume	On-Line Flow Rate [FOR CLEANING OR RINSE]
Titan 130	75.7 – 94.6 liters (20-25 Gallons)	94.6 – 189.3 liters (25-50 Gallons)	11.4 to 13.6 liter/min (3 to 3.6 gpm)
Mars 90/100	56.8 – 75.7 liters (15-20 Gallons)	75.7 – 151.4 liters (20-40 Gallons)	8.3 to 10.6 liter/min (2.2 to 2.8 gpm)
Taurus 65/70	56.8 – 75.7 liters (15-20 Gallons)	75.7 – 151.4 liters (20-40 Gallons)	5.3 to 7.6 liter/min (1.4 to 2 gpm)
Taurus 60	45.4 – 64.3 liters (12-17 Gallons)	64.4 – 128.7 liters (17-34 Gallons)	2.3 to 4.5 liter/min (0.6 to 1.2 gpm)
Centaur 40/50	45.4 – 64.3 liters (12-17 Gallons)	64.4 – 128.7 liters (17-34 Gallons)	2.3 to 4.5 liter/min (0.6 to 1.2 gpm)
Saturn 10/20	30.3 – 37.9 liters (8-10 Gallons)	37.9 – 75.7 liters (10-20 Gallons)	1.5 to 3.8 liter/min (0.4 to 1 gpm)
Mercury 50	N/A	N/A	N/A
Titan 250	75.7 – 94.6 liters (20-25 Gallons)	94.6 – 189.3 liters (25-50 Gallons)	13.2 to 15.5 liter/min (3.5 to 4.1 gpm)

5.0 CLEANING PRODUCT

5.1 WATER - Water to be used for ingestive cleaning (or rinsing) of any Solar turbine engine shall comply with the requirements set forth in ES 9-98.

5.2 CLEANING PRODUCT COMPOSITION AND PHYSICAL PROPERTIES – Composition and physical properties of cleaning products must comply with the limits defined in ES 9-98. Failure to comply with these limits can cause corrosive attack and/or other harmful effects resulting in rapid engine deterioration. When the cleaning product consists of a mixture of cleaning solution concentrate and water, the limits in ES 9-98 apply to the resulting cleaning product.

Solar offers various cleaning solutions that when properly mixed as a cleaning product, comply with both on-crank and on-line requirements of ES 9-98. These are available through the Solar Service Parts support network and part numbers are listed in Table 4. Three different types of cleaning solutions are available, each in either concentrate or ready mixed solutions:

Table 4. Solar Cleaning Solutions for On-Line and On-Crank Cleaning

SOLAR PRODUCT NAME	SOLAR P/N	Maximum Strength Volume Ratio (Water:Cleaning Solution)
Solar Gas Turbine Cleaner No. 1 (Petroleum Solvent Based) Concentrate	P/N 701690C2 (6.5 gal)	4:1
	P/N 701691C2 (55 gal)	
Solar Gas Turbine Cleaner No. 1 (Petroleum Solvent Based) Ready-To-Use	P/N 701696C2 (6.5 gal)	Full Strength
	P/N 701697C2 (55 gal)	
Solar Gas Turbine Cleaner No. 2 (Natural Solvent Water Based) Concentrate	P/N 701688C2 (6.5 gal)	4:1
	P/N 701689C2 (55 gal)	
Solar Gas Turbine Cleaner No. 2 (Natural Solvent Water Based) Ready-To-Use	P/N 701694C2 (6.5 gal)	Full Strength
	P/N 701695C2 (55 gal)	
Solar Gas Turbine Cleaner No. 3 (Non-Solvent Water Based) Concentrate	P/N 1011634 (6.5 gal)	4:1
	P/N 1011635 (55 gal)	
Solar Gas Turbine Cleaner No. 3 (Non-Solvent Water Based) Ready-To-Use	P/N 1011636 (6.5 gal)	Full Strength
	P/N 1011637 (55 gal)	

5.2.1 Solar Gas Turbine Cleaner No. 1 – Petroleum solvent based solution is the most effective type for cleaning oil and Carbon based fouling. However, local environmental regulations may require special treatment of the waste from on-crank cleaning. Disposal is not typically a consideration for on-line cleaning because the cleaning product is combusted completely in the turbine.

5.2.2 Solar Gas Turbine Cleaner No. 2 - This biodegradable type of solution is formulated with natural solvents and detergents and is generally less effective than petroleum based solutions.

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Warming the solution to approximately 30°C (86°F) and allowing longer soak time can improve effectiveness.

5.2.3 Solar Gas Turbine Cleaner No. 3 – This biodegradable type of solution is formulated with natural detergents and is generally less effective than solutions containing solvents. Warming the solution to approximately 30°C (86°F) and allowing longer soak time can improve effectiveness.

5.3 EMULSIFIED KEROSENE/WATER SOLUTIONS - An emulsified mixture of kerosene and water or diesel fuel and water may be used for on-crank cleaning only. This mixture is formulated by mixing diesel fuel per MIL-F-16884 and water with an emulsifier per MIL-D-16791 (Type II) such that a homogenous, sprayable solution is formed and conforms to the requirements of ES9-62 and ES9-98. Other types of emulsifiers may be used, but they must meet the requirements of ES9-62 and ES9-98.

5.4 ABRASIVE CLEANING – Abrasive cleaners, such as Carboblast, walnut shells, pecan shells or rice, are not recommended for use in Solar's gas turbines. Use of abrasive cleaners can cause plugging of cooling air passages in nozzles and blades, resulting in loss of cooling air and thermal degradation of the component. Abrasive cleaners may also have a detrimental effect on compressor coating.

Solar Turbines

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SPECIFICATION

FUEL, AIR, WATER (OR STEAM) & COMPRESSOR CLEANING FLUIDS FOR SOLAR® GAS TURBINE ENGINES

Data
Control
Level

1


SPECIFICATION NO. ES 9-98

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H; 07/09/04; CR09270	AA; 03/14/11; CR29413
J; 10/14/04; CR10321	AB; 12/01/11; CR37814
K; 01/18/05; CR10788	AC; 12/21/14; CR56424
L; 08/28/06; CR14043	AD; 06/21/16; ECN97760
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1.0 SCOPE - This specification establishes the quality requirements for the fuel, air, water (or steam) and compressor cleaning solutions to be used in *Solar* gas turbine engines.

This specification supersedes all previous Solar fuel, air, or water specifications, including fuel specification ES 1211, ES 9-247, and ES 9-251, for use in *Solar* gas turbine operation.

1.1 RESPONSIBILITY/DEVIATIONS - It is the responsibility of the end user to ensure that where required by this specification, Solar Turbines' approval has been sought for use of the fluids cited. It is also the responsibility of the end user to ensure on a continuing basis that all fluids entering the gas turbines are compliant with this specification. Deviations from the limits and requirements herein shall not be considered without consultation and specific written approval from Solar Engineering. These approvals can be attained through the Special Engine Request Process.

2.0 APPLICABLE DOCUMENTS - The following documents, of issue in effect on the date of this specification, shall be a part of this specification to the extent specified herein.

Solar Specifications

ES 9-62	Ingestive Cleaning Solar Turbine Engines
ES 2069	Set-up, Installation, and Operating Instructions for Evaporative Coolers
ES 2707	Standard Air Sampling, Site and Laboratory Testing Requirements for TAI Filtration System

Solar Forms

FORM 2594	Liquid Fuel Suitability Inquiry
FORM 2595	Gaseous Fuel Suitability Inquiry
FORM 3091	Total Site Contamination Worksheet

Product Information Letters

PIL 162	Recommendations and Requirements for the Sourcing, Handling, Storage and Treatment for Gas and Liquid Fuels Used for Gas Turbines
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American Society for Testing and Materials

ASTM D86	Method of Test for Distillation of Petroleum Products
ASTM D93	Method of Test for Flash Point by Pensky - Martens Closed Tester
ASTM D97	Method of Test for Pour Points
ASTM D130	Method of Test for Copper Corrosion by Petroleum Products, Copper Strip Test
ASTM D240	Method of Test for Heat of Combustion of Liquid Hydrocarbon Fuels by Bomb Calorimeter
ASTM D323	Method of Test for Vapor Pressure of Petroleum Products (Reid Method)
ASTM D445	Method of Test for Viscosity of Transparent and Opaque Liquids (Kinematic and Dynamic Viscosities)
ASTM D482	Method of Test for Ash from Petroleum Products
ASTM D511	Tests for Calcium and Magnesium in Water
ASTM D512	Standard Test Method for Chloride Ion in Water
ASTM D664	Standard Test Method for Acid Number of Petroleum Products by Potentiometric Titration
ASTM D524	Method of Test for Ramsbottom Carbon Residue of Petroleum Products
ASTM D808	Tests for Chlorine in New and Used Petroleum Products (Bomb Method)
ASTM D859	Tests for Silica in Water
ASTM D1072	Test for Total Sulfur in Fuel Gases
ASTM D1179	Standard Test Methods for Fluoride Ion in Water
ASTM D1253	Tests for Residual Chlorine in Water
ASTM D1266	Sulfur in Petroleum Products and liquefied Petroleum Gases (Lamp Method)
ASTM D1267	Vapor Pressure of Liquefied Petroleum Gases

ASTM D1293	Tests for pH of Water
ASTM D1298	Density, Specific Gravity or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method
ASTM D1319	Method of Test for Hydrocarbon Types in Liquid Petroleum Products by Fluorescent Indicator Absorption
ASTM D1657	Test Method for Density or Relative Density of Light Hydrocarbons by Pressure Hydrometer
ASTM D1838	Copper Strip Corrosion by Liquefied Petroleum Gases
ASTM D2163	Analysis of Liquefied Petroleum Gases by Gas Chromatography
ASTM D2500	Method of Test for Cloud Point
ASTM D2598	Calculation of Physical Characteristics of Liquefied Petroleum Gases from Compositional Analysis
ASTM D2622	Standard Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence
ASTM D3605	Trace Metals in Gas Turbine Fuels by Atomic Absorption and Flame Emission Spectroscopy
ASTM D3373	Tests for Vanadium in Water
ASTM D3559	Tests for Lead in Water
ASTM D3868	Standard Test Methods for Fluoride Ion in Brackish Water, Seawater, and Brines
ASTM D3919	Standard Practice for Measuring Trace Elements in Water by Graphite Furnace Atomic Absorption Spectrophotometry
ASTM D4052	Standard Test Method for Density and Relative Density by Digital Density Meter
ASTM D4192	Standard Test Method for Potassium in Water by Atomic Spectrophotometry
ASTM D4294	Standard Test Method for Sulfur in Petroleum and Petroleum Products by Energy Dispersive X-ray Fluorescence Spectrometry
ASTM D4418	Standard Practice for Receipt, Storage, and Handling of Fuels for Gas Turbines
ASTM D4629	Standard Test Method for Trace Nitrogen in Liquid Petroleum Hydrocarbons by Syringe/Inlet Oxidative Combustion and Chemiluminescence Detection
ASTM D5186	Test Method for Determination of Aromatic Content of Diesel Fuels by Supercritical Fluid Chromatography
ASTM D5453	Determination of Total Sulfur in Light Hydrocarbons
ASTM D5673	Standard Test Method for Elements in Water by Inductively Coupled Plasma Spectrometry
ASTM D5762	Standard Test method for Nitrogen in Petroleum and Petroleum Products by Boat-Inlet Chemiluminescence
ASTM D5907	Standard Test Method for Filterable and non-Filterable Matter in Water
ASTM D6079	Evaluating Lubricity of Diesel Fuels by High-Frequency Reciprocating Rig (HFRR)
ASTM D6217	Standard Test Method for Particulate Contamination in Middle Distillate Fuels
ASTM D6304	Standard Test Method for Determination of Water in Petroleum Products
ASTM D6584	Standard Test Method for Determination of Total Monoglycerides, Total Diglycerides, Total Triglycerides, and Free and Total Glycerin in Biodiesel Methyl Esters by Gas Chromatography
ASTM D6591	Standard Test Method for Determination of Aromatic Hydrocarbon Types in Middle Distillates
ASTM D7111	Determination of Trace Elements in Middle Distillate Fuels by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES).

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ASTM D7220	Standard Test Method for Sulfur in Automotive, Heating, and Jet Fuels by Monochromatic Energy Dispersive X-ray Fluorescence Spectrometry
ASTM D7371	Standard Test Method for Determination of Biodiesel (Fatty Acid Methyl Esters) Content in Diesel Fuel Oil Using Mid Infrared Spectroscopy (FTIR)
ASTM D7800	Standard Test Method for Determination of Elemental Sulfur in Natural Gas.

European/British Standards

EN 4110	Determination of Methanol Content (British Standard)
EN 14112	Determination of Oxidation Stability (Accelerated Oxidation Test) (British Standard)

Air Filter Efficiency Test Specifications

ASHRAE 52.2	Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
EN 779	Particulate Air Filters for General Ventilation — Determination of the Filtration Performance (ISO 16890 replaced EN 779)
EN 1822	High Efficiency Air Filters (EPA, HEPA and ULPA)

Natural Gas Processors Association

NGP 2140-70	Liquefied Petroleum Gas Specifications and Test Methods
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Deutsches Institute Fur Normung (DIN)

DIN 51850	Gross and Net Calorific Value of Pure Gaseous Fuels
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US Bureau of Mines

Bulletin 627	Flammability Characteristics of Combustible Gases and Vapors
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International Organization for Standardization (ISO)

ISO 8537-1	Compressed Air- Part 1: Contaminants and purity classes
ISO 16890	Air Filters for General Ventilation

3.0 GENERAL REQUIREMENTS - The requirements stated herein govern the quality of air, fuel, and water (steam) entering the engine. Failure to meet the requirements in this specification can result in a negative impact on the performance and life expectations of the engine and package.

3.1 UNDESIRABLE CONTAMINANTS - The contaminants listed here are known to be harmful to engine components and must be controlled to within the maximum allowable limits specified for each contaminant in order to attain maximum engine life. The total quantity of each contaminant ingested by the engine must be limited regardless of whether it enters through the air, fuel, injected water (steam), or as liquid water carryover from evaporative cooling.

The limits for each of the several critical contaminants from all possible sources are provided in Table 1.

3.2 SOURCES OF CONTAMINATION – There are four major potential sources of contamination - air, fuel (gas, liquid, or solid), injected water/steam (for continuous NO_x control) and liquid water carryover from the evaporative cooler (if used). Minor sources of contamination include water for compressor cleaning, water for dual fuel injector purging, and compressor cleaning fluids have also been identified.

In order to effectively control the quality of air, fuel, and water entering the engine as defined in this Specification, Solar's Package Engineering Department shall be consulted in specifying treatment and cleanup systems for the major sources, while the minor sources must meet the quality specified in Tables 4 and 5 of this document.

Table 1. Maximum Allowable Contaminant Concentrations

Contaminant	Limit ^(Note 1) in Fuel Equivalent Concentrations	Test Method
Sulfur (see Notes 2, 3, & 4)	10,000 ppmw FEC (See note 5A, 5B, 5C & 6). Additional restrictions apply for SoLoNOx liquid operation (See note 6)	ASTM D1072, D1266, D2622, D4294, D5453 or D7220.
Sodium + Potassium	0.5 ppmw FEC	ASTM D3605 or D7111
Vanadium	0.5 ppmw FEC	ASTM D3605, D3373 or D7111
Lead	1 ppmw FEC	ASTM D3605, D3559 or D7111
Calcium + Magnesium	2 ppmw FEC	ASTM D3605, D511 or D7111
Fluorine	1 ppmw FEC	ASTM D1179, D3868
Chlorine	0.15 weight percent or 1,500 ppmw FEC	ASTM D512, D808, D1253,
Others (See Notes 7 & 8)	0.5 ppmw FEC	
<p>Notes:</p> <p>(1) The limits given are FUEL EQUIVALENT CONCENTRATIONS (FEC), i.e., the maximum allowable concentration of each contaminant as if each contaminant is found solely in a fuel with LHV - 18,380 Btu/lb. (such as diesel #2). Instructions for performing calculations are provided in Appendix A, Form 3091, Total Site Contamination Worksheet.</p> <p>(2) For installations with exhaust heat recovery equipment, it is important to maintain sulfur levels at below the SO₃ dew point. Because conversion from SO₂ to SO₃ in the combustor is a function of several factors that are not readily definable, it is recommended that fuel sulfur is limited to less than 0.5% weight FEC. This value is based on 60:1 air-to-fuel ratio at up to 17% conversion for an acid dew point of 240°F.</p> <p>(3) If sulfur is present in the form of hydrogen sulfide, appropriate precautions must be taken to detect leaks because of the highly toxic nature of this gas even in trace quantities. High sulfur fuels (exceeding limits) may be used with special provisions; however, such fuels must be reviewed and approved in writing by Engineering prior to use.</p> <p>(4) U.S. Federal and local Air Pollution control districts may require lower limits for sulfur.</p> <p>(5A) Harsh environment protection hardware and ancillary equipment is required for gas fuel with H₂S concentration greater than 3000 ppmw FEC or liquid fuel with sulfur concentration more than 2000 ppmw FEC.</p> <p>(5B) Sites with alkali-laden air (Marine, salt beds, salt mines), poor ambient air quality or proximity to sulfur sources require harsh environment protection hardware regardless of sulfur levels.</p> <p>(5C) Higher sulfur levels (> 10,000 ppmw FEC) can be considered for a specific application and must be approved in writing by engineering.</p> <p>(6) Liquid fuel sulfur content limits and specific fuel handling and storage requirements are required for SoLoNOx liquid fuel operation. Low emissions on diesel fuel require lower sulfur limits. Restrictions do not apply to kerosene or jet fuel A. See section 10.1.</p> <p>(7) The following contaminants are unlikely to be present except in unusual or accidental contamination of air, fuel or water supplies. However, if detected at levels greater than 0.5 ppmw FEC fuel equivalent, special treatment and precautions are required.</p> <p style="padding-left: 40px;">Mercury – Cadmium – Bismuth – Arsenic – Indium – Antimony – Phosphorous – Boron - Gallium –Aluminum + Silicon.</p> <p>(8) Any other trace element with concentrations over 0.5 ppmw FEC fuel equivalent should be discussed with, and reviewed, by Engineering.</p>		

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3.3 DETERMINATION OF TOTAL CONTAMINANTS - The total concentration of each of the major potential sources of contaminants entering the engine can be determined by using the equations provided here.

For direct fired applications:

$$\text{Total Contaminant} = \frac{18,380}{\text{LHV}} \times [(\text{AFR})A + F + (\text{WFR})W + (\text{CFR})C]$$

For indirect fired applications:

$$\text{Total Contaminant} = 65 \times [A + (\text{WAR})W + (\text{CAR})C]$$

Where:

Total Contaminant = total concentration of that particular contaminant, ppmw fuel equivalent (for indirect fired applications, total contaminant is expressed as ppmw air equivalent concentration, normalized to 65 air-to-fuel ratio.

LHV = lower heating value of fuel, Btu/lb

AFR* = air-to-fuel mass ratio

A = concentration of that particular contaminant in air entering the engine, ppmw in air

F = concentration of that particular contaminant in fuel, ppmw in fuel

WFR* = water-to-fuel mass ratio

W = concentration of that particular contaminant in injected water, ppmw in water

CFR* = carryover water-to-fuel mass ratio

C = concentration of that particular contaminant in evaporative cooler water (or feed water), ppmw in water

WAR = water-to-air mass ratio

CAR = carryover water-to-air mass ratio

* Fuel ratios are based on actual fuel rather than combustible fuel

A worksheet (Form 3091) with instructions for performing the above calculation is provided in Appendix A. (Derivation of the above equation for directly fired applications and the functional equation used in Form 3091 are included in Appendix B.)

3.4 ADDITIVES - Chemicals can be added to fuel and water treatment systems for specific purposes, e.g., softening, settling out of particulates, inhibition of organic growths, etc. Caution should be exercised to ascertain that the additives are not comprised of critical elements listed in Table 1 and that the maximum allowable limits specified are complied with.

3.5 CUSTOMER SITE DATA REQUIREMENTS - Information as to the condition and quality of the air, water (including steam), and fuel to be ingested by the engine, and other environmentally influenced conditions such as ambient temperature and humidity ranges is required by Solar to adequately define the necessary combustion system configuration, engine controls, settings, protective coatings, devices and operating procedures.

3.5.1 SAMPLING - Sampling and analyses of air, fuel, and water must be performed according to the specified test methods. Unless specifically instructed otherwise, all sampling should be performed at locations just upstream of the engine.

3.5.2 ADDITIONAL SITE DATA - The following information, if available, is required for all installations:

- Ambient temperature range
- Ambient humidity range
- Altitude
- Type of environment (rural, agricultural, residential, arctic, industrial, offshore, marine, coastal, desert, semi-arid, or tropical)
- Fuel conditions (fuel temperature and pressure ranges)

4.0 AIR

4.1 AIR QUALITY - Air borne constituents such as gases, liquid droplets and solid particles, can contain undesirable contaminants that are considered harmful. Adequate air filtration must be used to remove the bulk of such air borne constituents including water carryover from evaporative cooler applications. The combined concentration of contaminants from air, fuel and water (steam) shall meet the requirements of paragraph 3.1 and the maximum limits specified in Table 1.

4.1.1 ADDITIONAL LIMITS - Air used for pulsing self-cleaning air cleaner shall meet the requirements of ISO 8573, Class 4.

4.2 CONCENTRATION OF AIR BORNE CONTAMINANTS - Air borne contaminants constitute only one of several means by which contaminants enter the turbine engine. The minimum air quality allowed depends on the quality of the other fluids, such as injected water, fuel, and water carryover (if applicable). In order to assess the impact of air borne contaminant(s) on the total concentration present in the engine, the fuel equivalent concentration (FEC) of each air borne contaminant can be calculated using the following function.

$$\text{Concentration in air, ppmw FEC} = \text{AFR} \times \frac{18380}{\text{LHV}} \times A (1-N)$$

Where:

- AFR= air-to-fuel ratio
- LHV= lower heating value, Btu/lb.
- A = concentration in ambient air, ppmw
- N = air cleaner efficiency, expressed as value 0.999 (99.9%)

4.2.1 CONCENTRATION GUIDELINES FOR AIR BORNE CONTAMINANTS - In general, air borne contaminants are expected to contribute less than 20% of the total concentration allowed except when air and fuel are the two fluids present. Depending on the type of application involved and the potential for system upsets, Table 2 serves as an approximate guideline for air borne contaminants, recognizing that variations in fluid quality can significantly change the balance implied in this guideline.

**Table 2. Guidelines for Contaminant Concentrations
(for nominal operating conditions with natural gas fuel)**

Available Sources	Air Borne Contaminants (% of Total)	Fuel Borne Contaminants (% of Total)	(Inj.) Water Borne Contaminants (% of Total)	Contaminants From E/C Carryover (% of Total)
Air + Fuel	<70	<10	0	0
Air + Fuel + Inj. Water	<20	<10	<50	0
Air + Fuel + Inj. Water + E/C	<20	<10	<20	<30
Air + Fuel + E/C	<20	<10	0	<50
Note: These values are provided only as guidelines and they are based on experience at Solar. Because of the inexactness of some of the values involved in the calculations, a 20% margin is built in to the numbers provided here.				

4.3 SITE SPECIFIC CONTAMINANTS IN AIR - If ambient air at a particular site is known to be of poor quality, based on prior experience or influence of industries and/or activities in the vicinity, consult with Package Engineering to ascertain compliance with all the requirements of this specification.

4.4 MINIMUM AIR FILTER PARTICLE REMOVAL EFFICIENCY REQUIREMENTS - Filters used in air cleaners installed in the combustion air inlet systems of Solar gas turbine packages must meet a minimum airborne particle removal efficiency of ISO ePM₁ 85 % (ISO 16890 replaced European standard EN 779, Grade F9) or MERV 15 (U.S. standard ASHRAE 52.2). In harsh environments having air borne and fuel borne contaminant concentrations too high to meet the guidelines in Table 2 using ISO ePM₁ 85 % or MERV 15 filters, filters must have a minimum particle removal efficiency of E10 (European standard EN 1822). Note that this information is provided for the purpose of considering filters based on their efficiency in the context of calculations employed to evaluate the contaminant concentration limits expressed in this Engineering Specification. It does not imply that any filter meeting these particle removal efficiencies also meets other filter performance requirements of Solar Turbines Incorporated.

5.0 INJECTED WATER (OR STEAM)

5.1 WATER QUALITY FOR WATER INJECTION TO REDUCE NO_x - The quality of water injected into the combustor for NO_x control must meet the general requirements defined in Section 3.1 as well as the specific requirements described in Table 3.

Table 3. Additional Quality Requirements for Water Injection

Parameter	Requirement	Test Method
pH	5.5 to 8.5	ASTM D1293
Suspended Solids	≤2.6 mg/liter of sediment, solid or hard contaminants, 90% of the 2.6 mg shall be less than 5 micron in size. Max allowable size < 10 micron.	ASTM D5907; ISO 11923
Dissolved Silica	<0.1 ppmw SiO ₂ (<0.1 mg/l)	ASTM D859
Electrical Conductivity	<5 μS/cm	ASTM D5391

5.2 CONCENTRATION OF (INJECTED) WATER BORNE CONTAMINANTS - Water borne contaminants from injected water/steam constitute only one of several means by which contaminants enter the turbine engine. The minimum water quality allowed depends on the quality of the other fluids, such as air, fuel, and water carryover (if applicable). In order to assess the impact of water borne contaminant(s) from injected water/steam on the total concentration present in the engine, the fuel equivalent concentration (FEC) of each water borne contaminant can be calculated using the following function.

$$\text{Concentration in water, ppmw FEC} = \text{WFR} \times \frac{18380}{\text{LHV}} \times W$$

Where:

- WFR = water-to-fuel ratio
- LHV = lower heating value, Btu/lb
- W = concentration of contaminant in injected water, ppmw

5.2.1 CONCENTRATION GUIDELINES FOR (INJECTED) WATER BORNE CONTAMINANTS - In general, water borne contaminants from injected water are expected to contribute less than 50% of the total concentration allowed. Depending on the type of application involved and the potential for system upsets, Table 2 serves as an approximate guideline for injected water (steam) borne contaminants, recognizing that variations in fluid quality can significantly change the balance implied in this guideline.

5.3 BOILER FEEDWATER - In general, boiler feed water is not suitable for use in water injection; additional treatment to remove dissolved and suspended contaminants is usually required to satisfy all the requirements of this specification.

5.4 OPERATION - It is recommended that Package Engineering is consulted in selecting appropriate equipment for treatment water. Continuous monitoring of water quality is strongly recommended with an alarm or automatic shutdown device installed between the final stage of treatment and the fuel injector manifold. The trip point shall be set to ensure that water entering the combustor is within the allowable limits of this specification.

5.5 WATER FOR INJECTOR PURGE AND COMPRESSOR CLEANING – Water is used in small quantities from time to time (not continuous operation), to either aid cleaning the compressor or to purge liquid fuel passages in dual fuel injectors during fuel transfers and liquid fuel shutdown. It has been determined that the contaminant limits for the water can be higher for these duties because the consumption is small and Table 4 shows the limits for the particular application.

Table 4. Contaminant Limits For Short Duration Water Ingestion Duties

	Test Method	Max. Limits for On-Crank Cleaning	Max. Limits for On-Line Cleaning	Max. Limits for Dual Fuel Injector Water Purge
Sodium + Potassium	ASTM D1428	105 ppmw	1.9 ppmw	1.9 ppmw
Fluorine	ASTM; D1179	100 ppmw	1.9 ppmw	1.9 ppmw
Chlorine	ASTM D512	100 ppmw	40 ppmw	40 ppmw
Lead	ASTM D3559	2 ppmw	0.70 ppmw	0.70 ppmw
Vanadium	ASTM D3373	2 ppmw	0.35 ppmw	0.35 ppmw
Iron, Tin, Silicon, Aluminum, Copper, Manganese, Phosphorus	ASTM D857, D858, D1068, D1688	10 ppmw	3.8 ppmw	3.8 ppmw
Calcium + Magnesium	ASTM D3605, D511	100 ppmw	3.8 ppmw	3.8 ppmw
Total Dissolved Solids	ASTM D1888	350 ppmw	5 ppmw	30 ppmw
Suspended solids	ASTM D5907	2.6 mg/l	2.6 mg/l	2.6 mg/l
Maximum particle size		10 microns	10 microns	10 microns
90% of particles		5 microns	5 microns	5 microns
Dissolved Silica		0.1 mg/l SiO ₂	0.1 mg/l SiO ₂	0.1 mg/l SiO ₂
PH	ASTM D1293	6 - 9	6 - 9	6 - 9
Electrical Conductivity		540 µS/cm	8 µS/cm	50 µS/cm

6.0 EVAPORATIVE COOLER WATER

6.1 GENERAL - For operation in hot and dry environments, evaporative cooling is commonly employed for power augmentation. The design/selection, installation and maintenance of evaporative cooler equipment are critical to engine operation and longevity and also affect the extent of water carryover into the airstream. Appropriate treatment of feed water must be specified in order to comply with the total requirements of this specification.

6.1.1 EVAPORATIVE COOLER EQUIPMENT - Instructions for set-up, installation and operation of evaporative coolers are provided in Engineering specification ES 2069.

6.1.2 DEIONIZED WATER - Do not use deionized water unless the evaporative cooler has been specially designed for it. The use of deionized water will require the use of stainless steel construction and binder reinforced media.

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6.1.3 SOFT WATER - Soft water is usually high in sodium salts and low in calcium and magnesium salts. Therefore, soft water cannot be used for evaporative cooling unless it can be proven that sodium + potassium (and any other dissolved salts present) are in compliance with the requirements of Section 3.1.

6.2 CONCENTRATION OF CONTAMINANTS IN WATER CARRYOVER - Contaminants from evaporative cooler water carryover constitute only one of several means by which contaminants enter the turbine engine. The minimum evaporative cooler water quality allowed depends on the quality of the other fluids, such as air, fuel, and injected water. In order to assess the impact of contaminant(s) from evaporative cooler water carryover on the total concentration present in the engine, the fuel equivalent concentration (FEC) of each contaminant can be calculated using the following function.

$$\text{Concentration in water carryover, ppmw FEC} = C \times \frac{R}{f} \times 9.2$$

Where: C = concentration in water delivered to header of evaporative cooler, ppmw (for recirculating system, C = concentration in reservoir; for non-recirculating system, C = concentration of feed water)
R = carryover rate, gallons per minute (see Section 6.2.2)
f = fuel flow rate, MBtu/hour (10^6 Btu/hour)

6.2.1 CONCENTRATION GUIDELINES FOR CONTAMINATION IN EVAPORATIVE COOLER WATER - In general, contaminants from evaporative cooler carryover are expected to contribute less than 50% of the total concentration allowed. Depending on the type of application involved and the potential for system upsets, Table 2 serves as an approximate guideline for water carryover contaminants, recognizing that variations in fluid quality can significantly change the balance implied in this guideline. (Refer to ES 2069 for details on evaporative cooler installation and operation.)

6.2.2 WATER CARRYOVER RATE - Water carryover rate is the rate of water entering the combustion air inlet ducting through the evaporative cooler mist eliminator. An evaporative cooler that is properly designed, manufactured, installed, maintained, and operated, will not contribute water droplets to the combustion inlet air. However, experience has demonstrated that small amounts of water will enter the air stream from the evaporative cooler media, so all evaporative coolers used by Solar Turbines Inc. include a mist eliminator on the downstream side of the cooler. Mist eliminators used on these evaporative coolers supplied by Solar Turbines Incorporated have a drop limit size of 50 micron, which means that they are 99.9% efficient in removing water droplets as small as 50 microns. Because of the low air flow rate through the media (nominally 625 ft/min.) water droplets entrained in the air leaving the media surface are much larger than 50 micron. The recommended water carry over rate to be used in these calculations for all product lines is given below. The water carry over rates given in the table assume that a mist eliminator having an efficiency of not less than 99.9% on 50 micron water droplets is installed on the evaporative cooler. Nevertheless, the general requirements in Paragraph 3.1 include evaporative cooler water carryover as a potential source of contamination. Evaporative coolers without a mist eliminator having an efficiency of at least 99.9% on 50 micron water droplets are not approved for use on gas turbines manufactured by Solar Turbines Incorporated. The estimated evaporative cooler water carry over rate for all packages (C40, C50, M50, T60, T65, T70, M90, M100, T130 and T250) is 0.1 gallons per minute (GPM).

6.3 ADDITIONAL LIMITS FOR EVAPORATIVE COOLER WATER

Limits

pH	6-9
Turbidity	≤5,000 turbidity units (also known as Jackson units)
Hardness	160 ppmw CaCO ₃

6.4 OTHER CONTAMINANTS - Algae, aromatic hydrocarbons, oils, grease and wetting/dispersing agents such as phosphates can be harmful to the evaporative cooler media pad. Precautions must be exercised to prevent the formation or introduction of these contaminants into the feed water.

7.0 COMPRESSOR CLEANING FLUIDS

7.1 COMPRESSOR CLEANING PRODUCT QUALITY – Composition and physical properties of cleaning products must comply with the limits defined in Table 5. Failure to comply with these limits can cause corrosive attack and/or other harmful effects resulting in rapid engine deterioration. When the cleaning product consists of a mixture of cleaning solution concentrate and water, the limits in Table 5 apply to the resulting cleaning product.

Table 5. Requirements for Cleaning Product Used in Ingestive Cleaning of Solar Engines

	Test Method	Max. Limits for On-Crank Solutions	Max. Limits for On-Line Solutions
Sodium + Potassium	ASTM D1428	105 ppmw	1.9 ppmw
Fluorine	ASTM D1179	100 ppmw	1.9 ppmw
Chlorine	ASTM D512	100 ppmw	40 ppmw
Lead	ASTM D3559	2 ppmw	0.70 ppmw
Vanadium	ASTM D3373	2 ppmw	0.35 ppmw
Iron, Tin, Silicon, Aluminum, Copper, Manganese, Phosphorus	ASTM D857, D858, D1068, D1688	10 ppmw	3.8 ppmw
Calcium + Magnesium	ASTM D3605 ASTM D511	100 ppmw	3.8 ppmw
Ash	ASTM D482	0.25 wt. %	0.01 wt. %
Flash Point	ASTM D93	>140°F	>140°F
PH	ASTM D 1293	6 - 9	6 - 9

8.0 FUEL

8.1 GASEOUS FUELS - In general, gaseous fuels, which meet the limits in Table 6, can be used in standard fuel systems. The fuels must be free from condensed hydrocarbons, oils or water. Fuels, which do not meet these limits, must be reviewed by Solar. If judged suitable for use, control and/or combustor modifications will generally be required.

Table 6. Definitions of Gaseous Fuels for Use with a Standard Fuel System

Physical and Chemical Descriptions	ES9-98 Limits
Fuel Volume Ratio (1220/WOBBE Index*)	0.9 to 1.1
Fuel Mass ratio (21550/LHV Btu/lb)	<5
Hydrogen Content	<4% by volume
Carbon Monoxide Content**	<12.5% by volume
Hydrogen Sulfide**	10,000 ppmw Max. (See Table 1)
Ratio of Flammability Limits Upper flammability limit *** Lower flammability limit	>2.2 for Saturn >2.8 for Centaur and Mars
Stoichiometric Flame Temperature with Air Temperature Equal to Compressor Discharge Temperature at Design Point	>3600°F (1980°C)
Total Particulates	<30 ppmw x (LHV/21500)
Maximum Particle Size	10 micron
Fuel Gas Supply Temperature ¹ (at inlet flange of package)	No less than the greater of dew point temperature + 50°F for natural gas liquids or dew point temperature + 20°F for water.
	Greater than or equal to - 40°F and less than or equal to 200°F.
	Greater than or equal to 130°F for fuels containing elemental sulfur.
	Greater than or equal to 130°F for Titan 250 SoLoNOx combustion systems.
<p>*WOBBE Index = Lower Heat Value (use ASTM 3588 or DIN 51850 for individual component heating values) in Btu/Scf divided by the square root of the relative density (specific gravity).</p> <p>**If carbon monoxide or hydrogen sulfide are present in the fuel gas, precautions must be taken to detect leaks.</p> <p>***Flammability limits at 1 atm and 25°C as defined by M.G. Zabetakis, US Bureau of Mines Bulletin 627.</p>	
<p>1) Note: If the required fuel temperature is above ambient air temperature, adequate thermal insulation and heat tracing of fuel lines and fuel control system is required to avoid condensation. If condensates form during shutdown or are otherwise introduced, provisions should be made to drain fuel lines just before start up to ensure that gas fuel condensation is completely eliminated.</p>	

8.1.1 GASEOUS FUEL SUITABILITY - A fuel composition should be provided to determine the gas fuel suitability for Solar products. In addition, any entrained solid contaminants should be identified, along with their concentrations and size. For gaseous fuels, if water is known to be present, even in minute quantities, the concentration of salts dissolved in this water must be included when calculating the total amount of contaminants. It is also required that a gas analysis including all heavy hydrocarbons beyond C₆ be provided during the proposal stage of the project.

8.1.2 HYDROGEN IN PIPELINE NATURAL GAS – The concentration of hydrogen up to 20% by volume in pipeline natural gas is generally acceptable for SoLoNOx Combustion Systems. Higher concentrations of hydrogen are acceptable for Conventional Combustion Systems. Contact Solar Engineering for evaluation of your specific application.

8.1.3 COKE OVEN GAS – Coke Oven Gas (COG) is the gas released in the process that converts coal into coke. COG is a medium heating value fuel containing mainly hydrogen, methane, water, oxygen, carbon monoxide, nitrogen and carbon dioxide. However, COG also has extreme levels of harmful contaminants including:

- Tar
- Light oil vapors (aromatics), mainly Benzene, Toluene and Xylene (BTX)
- Naphthalene vapor
- Ammonia gas
- Hydrogen sulfide gas
- Hydrogen cyanide gas
- Calcium carbonate from direct water cooling of COG
- Trace metals

The contaminants found in COG must be controlled to levels listed in Tables 1 and 6. Contact Solar for recommendations on Balance of Plant equipment to remove or reduce the contaminants to levels acceptable for gas turbine operation. The superheat level specified in Table 6 is also required for COG to ensure remaining naphthalene and heavy hydrocarbons do not precipitate out in the fuel system.

8.1.4 GASEOUS FUEL SUPPLY PRESSURE - Fuel supply pressure should be maintained at constant level to minimize wear damage to the fuel control system caused by fluctuating and unstable fuel pressures.

8.1.5 GASEOUS FUEL USED FOR PNEUMATIC START SYSTEMS - When gaseous fuel is used to supply the turbine pneumatic start system, it must meet the same quality requirements shown in Table 6.

8.2 DISTILLATE FUELS - Distillate fuel shall be a homogeneous mixture of hydrocarbon compounds. The fuel, when received, shall be clear, bright, and free of any haze, as viewed in ordinary light through a clear vessel. Technical requirements shall be as specified in Tables 7 and 8.

Table 7. Distillate Fuels - Physical and Chemical Requirements (see Note 2)

Physical and Chemical Descriptions	ES9-98 Limits	Test Methods
Sulfur	See Table 1	D2622, D4294, D5453 or D7220.
Aromatics	35% by volume maximum.	ASTM D1319 and D6591 (see Note 1)
Carbon residue on 10% distillation residue	≤ 0.35%.	ASTM D524
Cloud point	At least 10°F (6°C) below expected minimum ambient temperature.	ASTM D2500
Copper strip corrosion	No 3 (3hr at 122°F (50°C)).	ASTM D130
Distillation	90% distillation temperature from 540°F (282°C) to 640°F (338°C). End point at 690°F (366°C) maximum.	ASTM D86
Flash point	> 100°F (38°C) or > legal limit.	ASTM D93
Fuel Bound Nitrogen	Measurement required for liquid emissions guarantees	ASTM D4629 or D5762
LHV	>18,000 Btu/lb, >41838 kJ/kg.	ASTM D240
Lubricity, HFRR @ 60°C	520 micron maximum.	ASTM D6079
Olefins and Diolefins	5% by volume maximum.	ASTM D1319
Pour point	At least 10°F (6°C) below cloud point.	ASTM D97
Reid vapor pressure	< 3 psia, < 20.6 kPa	ASTM D323
Specific Gravity	0.775 - 0.875	ASTM D1298
Viscosity, Kinematic	1 - 12 centistokes at 100°F (38°C)	ASTM D445

Notes:

- 1) Use ASTM D5186 for fuels having final boiling points over 600°F.
- 2) These fuel properties are established at the refinery. If the project fuel exceeds these limits, it will not be treatable through centrifuge or filtration at site. If any property deviates from these limits, approval from Solar is required.

Table 8. Distillate Fuels - Contaminant Limits (see Notes 1 & 2)

Description of Contaminants	ES9-98 Limits	Test Methods
Ash (see Note 2)	≤ 0.01 % maximum.	ASTM D482
Liquid, Water	≤ 0.25 cc free water per liter at an ambient temp of 80°F (27°C)	ASTM D6304
Sodium & Potassium	See Table 1.	ASTM D3605 or D7111
Solids	≤2.6 mg/liter of sediment, solid or hard contaminants, 90% of the 2.6 mg shall be less than 5 micron in size. Max allowable size ≤ 10 micron	ASTM D6217
Calcium & Magnesium	See Table 1.	D3605, D511 or D7111
Chlorine	See Table 1.	ASTM D512
Fluorine	See Table 1.	ASTM D1179
Lead	See Table 1.	ASTM D3605, D3559 or D7111
Vanadium (see Note 2)	See Table 1.	ASTM D3605, D3373 or D7111
Others – Aluminum + Silicon, Antimony, Arsenic, Bismuth, Boron, Cadmium, Gallium, Indium, Mercury and Phosphorous	See Table 1.	ASTM D7111

Notes:

- 1) If the project fuel exceeds these contaminant limits, fuel must be treated to achieve full contaminant quality compliance.
- 2) Non-compliant fuel-bound organometallic contaminants are not treatable by centrifuge
 - a. **Multiple Fuel Sources** - If more than one fuel source is available, individual fuel analyses of all fuel sources must be submitted to review to ensure proper fuel handling.

8.2.1 BIODIESEL - Biodiesel is a fuel that is typically made from various sources including vegetable oils, animal fat and used cooking oils. The oils or animal fats are chemically processed to form a fatty acid methyl ester (FAME). Raw oils from vegetables, animal fats and/or waste cooking oils are not considered to be a biodiesel fuel. The biodiesel is typically blended with the diesel fuel and the fuel blend should not exceed 20 percent (%) by volume and this is referred as B20 biodiesel fuel. Any biodiesel blend above B20 must be reviewed by Solar. The fuel quality must meet the requirements listed in Table 7, 8 and 9.

Table 9. Biodiesel Fuels - Physical and Chemical Requirements

Biodiesel (B20) Properties	Test Method	Limits
Biodiesel/Fatty Acid methyl Ester (FAME)	ASTM D7371	20% by volume maximum
Methanol	EN 14110	0.05% wt maximum
Oxidation Stability	EN 14112	6 hours minimum
Acid Number	ASTM D664	0.3 KOH/g maximum
Monoglyceride	ASTM D6584	0.1% wt maximum
Diglyceride	ASTM D6584	0.05% wt maximum
Triglyceride	ASTM D6584	0.05% wt maximum
Free Glycerin	ASTM D6584	0.005 % wt maximum
Total Glycerin	ASTM D6584	0.05% wt maximum

8.2.2 DISTILLATE FUEL SUPPLY TEMPERATURE - Distillate fuel supply temperature at turbine package fuel inlet shall be no lower than the temperature at which the viscosity is 12 centistokes or cloud point temperature plus 10°F, whichever is higher. The fuel supply temperature shall not be lower than -65°F, nor higher than +140°F.

8.2.3 DISTILLATE FUELS – The Solar Fuel Suitability Inquiry Form in Appendix D must be completed.

8.3 NATURAL GAS LIQUID FUELS - Natural gas liquid fuels shall consist primarily of saturated paraffinic hydrocarbons such as ethane, propane, butane, pentane, hexane and heptane either individually or mixtures of some or all of the above. Technical requirements shall be as specified in Table 10.

Table 10. Natural Gas Liquid Fuels - Physical and Chemical Requirements

Property	Allowable Limits	Test Method
Composition percent by volume	Report	ASTM D2163
Vapor pressure at 100°F (38°C)	780 psia maximum	ASTM D1267 or ASTM D2598
Relative density at 60°F/60°F (15°C/15°C)	0.37 to 0.68	ASTM D1657 or ASTM D1298
Copper strip	No. 1 minimum	ASTM D1838
Moisture content for fuels with relative density 0.37 to 0.51	Pass	Use one of the methods for moisture content as described in the Commercial Propane Dryness Test, Cobalt Bromide Method or Dew Point Method of the Natural Gas Processors Association Publication 2140
Free water content for fuels with relative density of 0.51 to 0.68	None	ASTM D1657 - The presence or absence of water shall be determined by inspection of the sample on which the relative density is determined
Solid contaminants	Less than 2.6 mg of sediment per liter of fuel. 90% of sediment shall be less than 5 microns in size. Maximum size of any solid sediment particle shall be less than 10 microns.	ASTM D6217
Lower Heating Value	18,000 Btu/lb. Minimum	ASTM D240

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8.3.1 NATURAL GAS LIQUID SUPPLY TEMPERATURE - Liquid gas supply temperature at the fuel inlet to the package shall be between -65°F and +90°F and shall be in a liquid phase only.

8.3.2 NATURAL GAS LIQUID FUELS - The following information is required to determine the suitability of natural gas liquids:

- Composition on volumetric gases
- Vapor pressure at 100°F
- Relative density at 60°F
- Viscosity at 100°F

8.4 MULTIPLE FUEL SOURCES - If more than one fuel source is available, individual fuel analyses of all fuel sources must be submitted to review to ensure proper fuel handling.

8.5 CONCENTRATION OF FUEL BORNE CONTAMINANTS - Fuel borne contaminants constitute only one of several means by which contaminants enter the turbine engine. The minimum fuel quality allowed depends on the quality of the other fluids, such as air, injected water and water carryover (if applicable). In order to assess the impact of fuel borne contaminants on the total concentration present in the engine, the fuel equivalent concentration (FEC) of each fuel borne contaminant can be calculated using the following function.

$$\text{Concentration in fuel, ppmw FEC} = \frac{18380}{\text{LHV}} \times (1-K) \times F$$

Where: LHV = lower heating value, Btu/lb

- K = fuel cleanup (if applicable), expressed as value <1.0
- F = concentration in fuel entering combustor, ppmw

8.5.1 CONCENTRATION GUIDELINES FOR FUEL BORNE CONTAMINANTS - In general, contaminants from fuel are expected to contribute less than 10% of the total concentration allowed. Depending on the fuel of application involved and the potential for system upsets, Table 2 serves as an approximate guideline for fuel borne contaminants, recognizing that variations in fluid quality can significantly change the balance implied in this guideline.

9.0 HANDLING AND STORAGE OF FUELS

9.1 STORAGE AND HANDLING EQUIPMENT – The selection of equipment for storage and handling is a crucial part of ensuring that liquid fuel contaminants generally conform to ES 9-98 when it reaches the engine. Cleanup devices will always be required because contamination frequently occurs during transportation. Solar has identified the types of equipment that are required to ensure that liquid fuel being supplied to an engine will be cleaned up to specification. Product Information Letter PIL 162 outlines recommendations for various liquid fuel applications.

9.2 ADDITIONAL INFORMATION - Refer to PIL 162 and ASTM D4418 for more information on handling and storage of fuels.

10.0 NOTES

10.1 SIGNIFICANCE OF LIMITS - Total contaminants should comply with Table 1. The following subparagraphs explain the significance of limits in the specification.

10.1.1 SULFUR – Sulfur and sulfur compounds can have an impact on the fuel system life and maintenance, turbine hot section life, exhaust system life and a pollutant emissions signature. The presence of sulfur in the combustor will burn or oxidize to form sulfur dioxide. In the presence of even minute quantities of sodium and potassium in the combustor environment (excess oxygen and high thermal load), sodium and potassium sulfates are readily formed. These salts if condensed onto turbine airfoil surfaces will react with the base metal, resulting in hot corrosion degradation. Gas turbines with waste heat recovery equipment must operate above the sulfuric acid dewpoint, which may require additional sulfur control to prevent cold end corrosion. Additionally, US Federal and certain local air pollution regulations require more restrictive limits on sulfur. Fuel bound sulfur in diesel fuel has been found to promote carbon deposition on hot surfaces of lean premix SoLoNOx® injectors leading to the build-up of deposits in the premix duct that left unchecked can result in injector or even engine damage. As a result, the sulfur content is being limited for SoLoNOx liquid fuel operation for applications based on a complete analysis of the diesel fuel by Solar Engineering.

10.1.1.1 HYDROGEN SULFIDE - Hydrogen sulfide can occur both in natural gas, processed and manufactured gases. It is corrosive to some materials such as bronze and brass used in fuel gas systems, the corrosiveness being more severe in the presence of water and at high pressure. If the sulfur exceeds the limit then the fuel system materials must be upgraded. Hydrogen sulfide burns to sulfur dioxide and sulfur trioxide, which results in the corrosion described above. Some manufactured gases also contain organic sulfur compounds, which are corrosive to some control system materials. Since hydrogen sulfide is toxic, if it is present in the gas, precautions must be taken to detect leaks.

10.1.1.2 ELEMENTAL SULFUR DEPOSITION - Aside from H₂S, natural gas may contain other sulfur compounds or sulfur vapor that even in very low concentrations (ppbw) can form solid elemental sulfur. In sufficient quantities, elemental sulfur can impede operation of fuel valves and gas flow measurement devices on the gas turbine package. ASTM D7800 provides a test method to determine if elemental sulfur is contained in a gas fuel. If deposition takes place, the solution is to heat the gas fuel prior to the skid edge. The temperature that the gas must be heated to will depend on the concentration of the sulfur in the gas supply. For standard pipeline gas with low concentrations of total sulfur, fuel heating in the range of 130°F to 160°F (55°C to 70°C) has proven effective at preventing sulfur deposition.

10.1.2 SODIUM AND POTASSIUM - Sodium and potassium can combine with vanadium to form eutectic, which melts at temperatures as low as 1050°F (566°C) and can combine with sulfur in the fuel to yield sulfates with melting points in the operating range of the gas turbine. These compounds produce severe corrosion in the turbine hot section. Accordingly, the sodium plus potassium level must be limited, but each element must be measured separately. These elements can be removed by water washing and subsequent removal with a centrifuge or electrostatic precipitator.

10.1.3 VANADIUM - Vanadium can form low melting compounds such as vanadium pentoxide which melts at 1275°F (691°C), and alkali metal vanadates which melt as low as 1050°F (566°C) which can cause severe corrosive attack on all of the high temperature alloys in the gas turbine hot section.

10.1.4 MERCURY - Mercury compounds are corrosive to aluminum, copper, lead, and silver; therefore, these materials are to be avoided if mercury is present. Mercury compounds are not known to be corrosive to the hot section of a gas turbine. Mercury in the exhaust of the turbine must be limited to comply with local regulations.

10.1.5 LEAD - Lead can cause corrosion and in addition, it can spoil the beneficial effect of magnesium additives on vanadium corrosion. Since lead is rarely found in significant quantities in crude oils, its appearance in fuel oils is primarily the result of contamination during processing or transportation.

10.1.6 FLUORINE AND CHLORINE - Halides such as fluorine and chlorine as well as alkali/mixed halides and alkali sulfates can attack the protective oxide scale on hot turbine components, thus accelerating the rate of oxidation.

10.1.7 CALCIUM AND MAGNESIUM - Calcium and magnesium are not harmful from a corrosion standpoint; in fact, it serves to inhibit the corrosive action of vanadium. However, calcium can produce hard bonded deposits that are not self-spalling when the gas turbine is shut down. These hard bonded deposits are not readily removed by water washing of the turbine (Ref. ES 9-62). The fuel washing systems used to reduce the sodium and potassium levels will also reduce calcium levels.

10.1.8 OTHER TRACE METALS - Oxides of other trace metals with or without other impurities can be deposited on blades and vanes forming extremely hard and difficult-to-remove deposits. The presence of these oxides will also increase the rate of oxidation of blade and vane alloys at high temperatures.

The limits for aluminum and silicon are equal to 0.5 ppmw FEC, which is same as that of other trace metals. The source of aluminum and silicon is typically found to be aluminum silicates catalyst used in the catalytic cracking process that may end up in the fuel. The amount of aluminum and silicon in the fuel should be reduced to acceptable levels. These contaminants could cause abrasive wear of various engine parts. These can be reduced by centrifuge.

10.1.9 PARTICULATES IN AIR - Inert particulates in the turbine inlet air cause erosion and/or fouling of the compressor section. By limiting the size of the particulates, erosion is minimized. Contamination of the compressor blading is caused by smaller particulates. Factors such as humidity, presence of oil or soot and dust particle composition affects the rate of fouling.

10.1.10 SOLIDS IN WATER - Inert solid particles in water can cause wear and plugging of control components and fuel injectors. Malfunctions of the control system and damage to the combustor and turbine section would be the result.

10.1.11 pH OF WATER - The pH of water is limited from slightly acidic to slightly basic. Strong bases or acids would attack various components in the water control and injection system.

10.1.12 FUEL GAS VOLUME RATIO - The fuel gas volume ratio is an indication of the capability of the fuel control to properly schedule the fuel flow. If this ratio is within the specified limits, the standard system without modifications can be used. Ratios with values up to 2 can be handled with minor modifications to the fuel injection system. If the ratio is between 2 and 4, the modifications are substantial and if the ratio is above 4, a redesign of the combustor is required.

10.1.13 FUEL GAS MASS RATIO - The fuel gas mass ratio is an indication of the effects of the fuel mass flow on the performance and matching of the turbine. Ratios up to 5 are acceptable without modification. If the ratio is between 5 and 10 then a fuel meeting the standard requirements must be used for start and acceleration to avoid compressor surge. If the ratio is above 10, extensive turbine redesign is required to accommodate larger turbine mass flow.

10.1.14 HYDROGEN AND CARBON MONOXIDE IN GAS - The presence of hydrogen and/or carbon monoxide in the fuel gas above the specified levels can cause safety and materials problems and the requirements in these tables may apply. For low concentrations of hydrogen mixed with pipeline quality natural gas (20% or less) exceptions to these requirements are often available with approval by Solar engineering.

Table 11. Requirements for Hydrogen in Gaseous Fuels

H ₂ LEVEL	REQUIREMENTS
H ₂ > 4%	<ul style="list-style-type: none"> i) Review of fuel system materials for hydrogen embrittlement ii) Special safety precautions may be required such as detectors in the package, separation of the engine and generator compartments, and leak free piping joints iii) Special sequenced start & purge system required
H ₂ > 9%	<ul style="list-style-type: none"> i) Starts and accelerations may be required on a standard fuel with transfer to the high H₂ fuel at idle power or greater ii) Fuel system purge of the high H₂ fuel may be required following each shutdown iii) Control system fuel control software may need modifications

Table 12. Requirements for Carbon Monoxide in Gaseous Fuels

CO LEVEL	REQUIREMENTS
CO > 0%	Since CO is toxic, precautions must be taken to detect leaks.
CO > 12.5%	<ul style="list-style-type: none"> i) Special safety precautions must be taken such as detectors in the package, separation of the engine and generator compartments, and leak free piping joints ii) Special sequenced start & purge system required
CO > 18%	Starts and accelerations must be made on a standard fuel with transfer to CO rich fuel at idle or above

10.1.15 FLAMMABILITY - The ratio of the upper-to-lower flammability limits is an indication of whether the gas will allow engine starting and adequate range of operation, in particular on single shaft generator sets.

10.1.16 FLAME TEMPERATURE - The adiabatic flame temperature of gas fuels is used to determine its suitability. If the value is below the limit, major combustion system modifications and/or changes to operating procedures may be required.

10.1.17 SILOXANES – The presence of siloxanes in fuel gas is known to result in silicon-based deposition in the gas turbine flow path that can cause damage, high rates of performance

degradation, and higher overhaul costs. The rate of deposition is a function of the type and quantity of silicon-based material contained in the fuel, and is thus produced from the combustion process. As such damage and performance loss is preventable only by control of siloxane levels in the fuel, such damage is not covered by Solar's warranty. It is, therefore, the customer's responsibility to monitor and minimize as appropriate siloxane content through the use of a reliable siloxane removal system.

Based on engine operating experience to date, Solar considers that limiting the amount of silicon, as measured by the Jet-Care SiTest method, to no more than 5 mg Si/Nm³ CH₄ for the Mercury 50™ and 10 mg Si/Nm³ CH₄ for all other turbines should result in target time between overhaul with normal performance degradation.

10.1.18 PARTICULATES IN GAS - Solid particles in gas can cause wear and plugging of control components and fuel injectors. Malfunctions of the control system and damage to the combustor and turbine section would be the result.

10.1.19 FUEL SUPPLY TEMPERATURE - For gas fuels, there are four considerations. The most restrictive of the requirements shall apply. 1) The fuel must be supplied at the inlet flange to the package to ensure that no liquids can enter the fuel control and injection system. Liquids in a gas system cause malfunction and serious thermal damage to the engine if liquid is injected with the gas into the engine. 2) The thermal capability of the materials in the fuel delivery system must not be exceeded. 3) The fuel must be supplied at the inlet flange to the package to ensure elemental sulfur de-sublimation does not occur for installations where elemental sulfur is present. 4) The fuel must be supplied at the inlet flange to the package to ensure combustion stability. High performance, high pressure ratio combustion systems as used on the Titan 250 SoLoNOx configuration can be sensitive to changes in fuel density.

For distillate fuels, the temperature must be above the cloud point to prevent plugging of the filters and control components. It must also be above the temperature that corresponds to a viscosity of 12 centistokes to ensure satisfactory atomization required for starting performance. The range of allowable temperatures is determined by the thermal capabilities of the materials in the control system.

For natural gas liquid fuels, the allowable temperature range is determined by the control system materials and the critical point of the lightest fuel. This latter constraint is to limit the vapor pressure on the fuel.

10.1.20 VISCOSITY - Viscosity of a fluid is a measure of its resistance to flow. In distillate fuel it is highly significant since it indicates both the relative ease with which the fuel will flow or may be pumped and a measure of atomization by the fuel injectors. Minimum viscosity is limited because standard fuel pumps will not perform satisfactorily if viscosity reaches too low a value. Maximum viscosity is limited since too high a viscosity can cause excessive pressure losses in the piping system and poor fuel atomization.

10.1.21 RELATIVE DENSITY OF DISTILLATE - Relative density alone is of no significance as an indication of the burning characteristics of fuel oil. However, when used in conjunction with other properties, it is of value in weight-volume relationships and in calculating the heating value of the fuel.

10.1.22 REID VAPOR PRESSURE - The Reid vapor pressure is a criterion of freedom from foaming and fuel slugging due to vaporization of the fuel. Special fuel systems are required if the Reid vapor pressure is above the specified level.

10.1.23 CLOUD AND POUR POINTS - Cloud point is the temperature at which a cloud or haze of wax crystals appears. Operation at temperatures below the cloud point causes plugging of filters. Pour point is an indication of the lowest temperature at which a fuel can be stored and still be capable of flowing under gravitational forces. The cloud and pour points are prescribed in accordance with the conditions of storage and use. Heated tanks and lines may be required where ambient temperature is below the cloud and pour points of the proposed fuels.

10.1.24 FLASH POINT - Flash point is an indication of the maximum temperature at which a fuel can be stored and handled without serious fire hazard. The minimum permissible flash point is usually regulated by Federal, State, or Municipal laws and is based on accepted practices in handling and use.

10.1.25 DISTILLATION - The distillation test indicates the volatility of a fuel and the ease with which it can be vaporized and burned. It also indicates the possibility of carbon deposition and smoke formation.

10.1.26 AROMATICS AND OLEFINS - Combustion of highly aromatic fuels can result in increased smoke. Carbon or soot deposition and increased combustor metal temperature resulting in exhaust particulate emissions, opacity violations, and reduced engine life. Use of fuels with excessive olefin content can result in decomposition of the fuel, which causes plugging of fuel system components including the fuel injectors.

10.1.27 LOWER HEATING VALUE (LHV) - The lower heating value is used to calculate actual fuel consumption. Also, if the value for distillate fuels is below the limit, it is an indication of a heavy fuel, which may have other properties exceed in the limits.

10.1.28 CARBON RESIDUE - Carbon residue is a measure of the carbonaceous material left in a fuel after all the volatile components are vaporized in the absence of air. It is a rough approximation of the tendency of a fuel to form carbon deposits in the combustion system of the gas turbine.

10.1.29 ASH - Ash is the noncombustible material in a fuel. Ash-forming materials may be present in fuel in two forms: (1) solid inert particles and (2) oil or water-soluble metallic compounds. The solid particles are for the most part the same material that is designated as sediment in the water and sediment test. Depending on their size, these particles contribute to wear in the fuel system and to plugging of fuel filter and fuel injectors. The soluble metallic compounds have little or no effect on wear or plugging, but may contain elements that produce hot section corrosion and deposits as described above.

10.1.30 COPPER STRIP CORROSION - This test provides an indication of possible corrosive attack of non-ferrous metals such as copper, brass, and bronze.

10.1.31 WATER AND SEDIMENT IN DISTILLATES - Appreciable amounts of water and sediment in fuel tend to cause fouling of the fuel-handling facilities and to give trouble in the fuel system of the turbine. An accumulation of sediment in storage tanks and on filter screens may obstruct the flow of fuel from the tank to the package. Water in distillate fuels may cause corrosion of tanks and equipment. Water in the fuel also provides a place for microbiological growths to occur. These growths can plug filters and screens and can promote corrosion of fuel tanks.

10.1.32 COMBUSTIBLES IN AIR - If combustibles are ingested into the engine inlet, the hydrocarbon and carbon monoxide levels in the exhaust will be increased assuming none of the combustibles complete combustion.

10.1.33 FUEL BOUND NITROGEN - Fuel Bound Nitrogen (FBN) found in distillate fuels causes NOx in the exhaust to increase. In order to offer liquid emissions guarantee, FBN must be determined by fuel analysis.

10.1.34 LUBRICITY - Low sulfur diesels tend to have a reduced lubricity and that could affect the life and reliability of the fuel pumps. The processes used to remove the sulfur from fuel also remove the natural occurring lubricity compounds in the fuel. Special fuel pumps are required when fuels do not meet the requirement listed in Table 7.

10.1.35 BIODIESEL/FATTY ACID METHYL ESTER (FAME) – Biodiesel fuels are produced from vegetable oil, animal oil/fats and waste cooking oil. Any biodiesel blend above B20 (20% by volume of biodiesel blended with diesel fuel) must be reviewed by Solar.

10.1.36 OXIDATION STABILITY – It is important that the biodiesel blend properties do not change over time during the recommended period of storage and usage. Oxidation Stability is a measure of fuel storability and its deposits formation propensity. The biodiesel fuels contain esters chemical group (contains two oxygen atoms) and unsaturated (double bonds) compounds that can vary based on the feedstock. Due to the esters chemical group and the unsaturation, the oxidation stability of biodiesel fuels is typically lower than that of the diesel fuel. Oxidation of fuel can cause deposits in storage tank, fuel system and fuel injectors and can cause filter clogging.

10.1.37 ACID NUMBER – The acid number is an indicator of the concentration of acids (such as free fatty acids or processing acids) present in the biodiesel or fuel oil when produced, and acids that are formed upon aging. Biodiesel blends with an acid number exceeding the specification have been shown to increase fuel system deposits and can increase the likelihood for corrosion.

10.1.38 GLYCERIN AND GLYCERIDES – Free glycerin and bonded glycerin (mono-, di- and tri-glycerides) are contaminants in biodiesel fuels that get into the fuel during the manufacturing process. Total glycerin is the sum of free glycerin and glycerin portion in glycerides. Free glycerin is a major byproduct of biodiesel production, which is removed during the fuel cleanup. High contents of total glycerin may adversely affect the cold weather properties of the fuel and can cause injector deposits and filter plugging.

10.1.39 METHANOL – Methanol/alcohol is a contaminant which gets into biodiesel during the manufacturing process. Methanol content is analyzed in conjunction with the flash point to meet the safety requirements.

APPENDIX A

TOTAL SITE CONTAMINATION WORKSHEET FORM 3091

(Blank form and Sample Calculation)

Solar Turbines

A Caterpillar Company

Specification No. ES 9-98AG

TOTAL SITE CONTAMINATION WORKSHEET		INQUIRY NO.	Q.R. NO./S.O. NO.
CUSTOMER		DATE ISSUED	DATE REQUIRED
ENGINE MODEL	FUEL	FREQUENCY OF STARTS	RUNNING TIME PER START
EQUIPMENT LOCATION	LOAD CONDITIONS <input type="checkbox"/> HIGH <input type="checkbox"/> LOW <input type="checkbox"/> STEADY <input type="checkbox"/> CYCLIC		
ALTITUDE FEET	AMBIENT TEMPERATURE RANGE °F MAXIMUM; °F MINIMUM		AVERAGE HUMIDITY %
INSTRUCTIONS - Enter best known values. Explanations and helpful information are provided on the reverse side. Perform calculations as indicated to obtain total site contamination for each (or all) species of interest.			

EVAPORATIVE COOLER YES NO WATER INJECTION YES NO

	Concentrations, ppmw	Na + K	S	F	V	Pb	Ca + Mg
	1 Ambient Air, ppmw						
	2 Fuel, ppmw						
	3 Injected Water, ppmw						
	4 Evaporative cooling water, ppmw						
	5 LHV, Btu/lb						
	6 Compute: 18,380/[5]						
Air	7 Air-to-Fuel Ratio						
	8 1 - N (Correction Factor)						
	9 Compute: [1] x [6] x [7] x [8], ppmw FEC						
Fuel	10 1 - K (Fuel Factor)						
	11 Compute: [2] x [6] x [10], ppmw FEC						
Water	12 Water-to-fuel Ratio						
	13 Compute: [3] x [6] x [12], ppmw FEC						
Evaporative Cooling	14 E.C. Carryover Rate, GPM						
	15 Fuel Flow rate, million Btu/hr						
	16 Compute: $\frac{[4] \times [5] \times [6] \times [14] \times 5 \times 10^{-4}}{[15]}$ ppmw FEC						
	17 Total Contaminants, ppmw FEC [9] + [11] + [13] + [16]						
	18 Max. Allowable Limits, ppmw FEC per ES 9-98	0.5	10,000	1	0.5	1	2

COMMENTS:

PREPARED BY: _____ DATE: _____

Row #	Term Explanation	Typical Values		
1	Concentration of contaminant in ambient air, expressed as ppmw in air	Unless available for site of interest, select most appropriate value for S and Na+K from ranges given below. All other contaminants are assumed to be zero unless specifically known to be present.		
		<u>S(ppmw)</u>		<u>Na+K(ppmw)</u>
		.0001	Moderately clean	>0.001
		0.050-0.007	City	>0.010
		.0.100	Industrial	0.003-0.010
		>0.100	Processing/Chemical Plant	0.007-0.260
				0.010-0.136
				0.010-3.600
				Arctic
				Agricultural/Residential
				Industrial
				Coastal (less than 1 mile)
				Desert
				Offshore platform
2	Concentration of contaminant in fuel supply expressed as ppmw in fuel	For gas fuels, and residual liquid water from processing can be very high in dissolved salts. If possible, analyses of trace water present in gas fuel is the best method for obtaining reliable data. For liquid fuels, direct measurement for contaminants is recommended. Some APPROXIMATE values for S and Na+K are provided here:		
		<u>S(ppmw)</u>	<u>Na+K(ppmw)</u>	
		1,000	.0.1	pipeline gas
		>10,000	>3.0	process gas
		>10,000	>3.0	biomass gas
		>10,000	>1.0	distillate liquid fuel
3	Concentration of contaminant in injected water, expressed as ppmw in water	Contaminants in treated water at entry into combustor should be known, either based on actual water analyses or equipment specifications (auto shut down limit).		
4	Concentration of contaminant in water delivered to header of evaporative cooler, expressed as ppmw	Contaminants in reservoir (for recirculating systems) or feedwater (for non-recirculating systems) should be known, either based on actual water analyses or equipment specifications.		
5	Lower heating value, expressed as 10 ⁶ But/hr	Available from fuel analysis report.		
6	FUEL LHV ADJUSTMENT FACTOR USING 18,380 BTU/# AS REFERENCE FUEL PER ES 9-98.			
7	Air-to-fuel ratio	Use actual value -generated by FASTE run at site-specific conditions with project fuel. Otherwise:	Multiply by	<u>LHV Btu/pound</u> 20,000
		60.04 for <i>Mars</i> 100		
		60.05 64.08 for <i>Mars</i> 90		
		71.58 for <i>Centaur</i> 40		
		58.07 for <i>Centaur</i> 50		
		62.94 for <i>Saturn</i> 20		
		60.61 for <i>Mercury</i> 50		
		57.21 for <i>Taurus</i> 60		
		57.21 for <i>Taurus</i> 70		
		57.74 for <i>Titan</i> 130		
		59.06 for <i>Titan</i> 250		
8	Correction factor for air cleanup system, N	Use N = 0.99		
9	CONTAMINANTS FOUND IN AIR ENTERING ENGINE, [1] x [6] x [7] x [8], PPMW, FUEL EQUIVALENT CONCENTRATION			
10	Fuel factor to account for fuel cleanup system, K	Use K = 0.95 unless instructed otherwise. If no fuel treatment is applicable between supply and engine, use 0 here.		
11	CONTAMINANTS FOUND IN FUEL ENTERING ENGINE, [2] x [6] x [10], PPMW, FUEL EQUIVALENT CONCENTRATION			
12	Water-to-fuel ratio	Use actual value. Range is typically from 0.5 to 1.0.		
13	CONTAMINANTS FOUND IN INJECTED WATER, [3] X [6] X [12], PPMW, FUEL EQUIVALENT CONCENTRATION			

Row #	Term Explanation	Typical Values
14	Rate of liquid water carried off the evaporation cooler (carryover) into air steam, expressed as gallons per minute	<p>It is expected that during the duty cycle of the engine, liquid water can accidentally enter the air steam. Use the following values unless otherwise instructed by Package Engineering.</p> <p>0.1 GPM for Titan 250 0.1 GPM for Titan 130 0.1 GPM for Taurus 70 0.1 GPM for Taurus 65 0.1 GPM for Taurus 60 0.1 GPM for Centaur 40 0.1 GPM for Centaur 50 0.1 GPM for Mercury 50 0.1 GPM for Saturn 20</p>
	Adjustment factor for mist eliminator if applicable, E	<p>Mist eliminators are required for evaporative cooler installations. Use the following values unless otherwise instructed.</p> <p>No mist eliminator: evaporative cooler cannot be used Mist eliminator efficiency: 99.9% on 50 micron water droplets (Confirm with evaporative cooler manufacturer that mist eliminator drop limit size is 50 micron or smaller.)</p>
15	Fuel flow rate expressed in million Btu per hour	Conversion from million Btu/hour to pounds per sec of fuel flow is included in the expression in the final expression in [16].
16	CONTAMINANT FOUND IN WATER CARRYOVER FROM EVAPORATIVE COOLER, IF USED	
	$\frac{[4] \times [5] \times [6] \times [14] \times [15] \times 5 \times 10^{-4}}{[15]}$ PPMW, FUEL EQUIVALENT CONCENTRATION.	
17	TOTAL CONTAMINANT FROM ALL SOURCES, [9] + [11] + [13] + [16], PPMW, FUEL EQUIVALENT CONCENTRATION.	
18	MAXIMUM ALLOWABLE LIMITS FOR EACH CONTAMINANT PER ES 9-98, PPMW, FUEL EQUIVALENT CONCENTRATION	

Solar Turbines

A Caterpillar Company

Specification No. ES 9-98AG

TOTAL SITE CONTAMINATION WORKSHEET		INQUIRY NO.	Q.R. NO./S.O. NO.
CUSTOMER EXAMPLE		DATE ISSUED	DATE REQUIRED
ENGINE MODEL CENTAUR T4000	FUEL Diesel	FREQUENCY OF STARTS Monthly	RUNNING TIME PER START 500 hours
EQUIPMENT LOCATION San Diego, California	LOAD CONDITIONS <input type="checkbox"/> HIGH <input type="checkbox"/> LOW <input type="checkbox"/> STEADY <input type="checkbox"/> CYCLIC		
ALTITUDE 100 FEET	AMBIENT TEMPERATURE RANGE 90°F MAXIMUM; 40°F MINIMUM		AVERAGE HUMIDITY 50% RH
INSTRUCTIONS - Enter best known values. Explanations and helpful information are provided on the reverse side. Perform calculations as indicated to obtain total site contamination for each (or all) species of interest.			

EVAPORATIVE COOLER NO

WATER INJECTION YES NO

		Concentrations, ppmw	Na + K	S	V	Pb	F	Ca + Mg
	1	Ambient Air, ppmw	0.03	20	0	0	0	0
	2	Fuel, ppmw	0.1	500	0.05	0	0	0
	3	Injected Water, ppmw	0.2	0.1	0	0	0	0
	4	Evaporative cooling water, ppmw	10	100	0	0	0	0
	5	LHV, Btu/lb	20,100					
	6	Compute: 18,380/[5]	0.914					
Air	7	Air-to-Fuel Ratio	68					
	8	1 - N (Correction Factor)	0.01					
	9	Compute: [1] x [6] x [7] x [8], ppmw FEC	0.019	12.4	0	0	0	0
Fuel	10	1 - K (Fuel Factor)	1.0	1.0	1.0	1.0	1.0	1.0
	11	Compute: [2] x [6] x [10], ppmw FEC	0.09	457	0.05	0	0	0
Water	12	Water-to-fuel Ratio	0.8					
	13	Compute: [3] x [6] x [12], ppmw FEC	0.15	0.08	0	0	0	0
Evaporative Cooling	14	E.C. Carryover Rate, GPM	0.1					
	15	Fuel Flow rate, million Btu/hr	40					
	16	Compute: $\frac{[4] \times [5] \times [6] \times [14] \times 5 \times 10^{-4}}{[15]}$ ppmw FEC	0.22	2.3	0	0	0	0
	17	Total Contaminants, ppmw FEC [9] + [11] + [13] + [16]	0.48	472	0.05	0	0	0
	18	Max. Allowable Limits, ppmw FEC, per ES 9-98	0.5	10,000	0.5	1	1	2

COMMENTS

PREPARED BY: _____ DATE: _____

APPENDIX B

DERIVATION OF TOTAL FUEL EQUIVALENT CONCENTRATION EQUATION FOR UNDESIRABLE CONTAMINANTS

The expression given in paragraph 3.1.3 for directly fired applications is derived from first principles in section 1. Section 2 explains the incorporation of system efficiencies into this fundamental expression and its use in the Total Site Contamination Worksheet, Form, 3091, with the appropriate unit conversions.

B1.0 Derivation of Fundamental Expression for Total Fuel Equivalent Concentration (For Directly Fired Applications Only)

Solar's air, fuel, and water specification is based on FUEL EQUIVALENT CONCENTRATIONS, i.e., the concentration of a given contaminant as if that given contaminant were present in the fuel alone, with the fuel having a LHV of 18,380 Btu/lb or 10,212 kcal/kg.

Nomenclature used in the derivation is given in Table B-1.

Table B1. Nomenclature for Fuel Equivalent Derivation

Input Steam to Gas Turbine	Mass Flow Rate	Concentration of i th Contaminant	Mass Flow Ratios of Each Steam or Fuel
Reference Fuel	r	R _i	1
Fuel	f	F _i	1
Air	a	A _i	a/f or (AFR)
Water	w	W _i	w/f or (WFR)
Steam	s	S _i	s/f or (SFR)
Carryover	c	C _i	c/f or (CFR)

(LHV) = lower heating of a given fuel, Btu/lb

i = Na, K, V, Pb, etc.

T_i = Fuel equivalent for the reference fuel which has a lower heating value of 18,380 Btu/lb (10,212 kcal/kg)

The mass flow of the ith contaminant in the combustion products burning the reference fuel is:

$$rR_i + aA_i + wW_i + sS_i + cC_i \quad (1)$$

The total mass flow of the combustion product is:

$$r + a + w + s + c \quad (2)$$

The concentration of the ith contaminant in the combustion products is:

$$\frac{rR_i + aA_i + wW_i + sS_i + cC_i}{r + a + w + s + c} \quad (3)$$

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Next suppose that the total mass flow of the i^{th} contaminant in the combustion products came from the reference fuel alone. Let T_i equal the reference fuel equivalent concentration of the i^{th} contaminant. Then, the concentration of the i^{th} contaminant in the combustion products, the environment of the hot section components, would be:

$$\frac{rT_i}{r + a + w + s + c} \quad (4)$$

Equating Eq. (3) with Eq. (4) and dividing through r gives:

$$T_i = R_i + (a/r) A_i + (w/r) W_i + (s/r) S_i + (c/r) C_i \quad (5)$$

In order to have an expression that gives the Fuel Equivalent, T_i , for the cases where a fuel, f , of any heating value (LHV) are used, Eq. (5) must be modified. It is required that, regardless of the LHV of either fuel, the flow of each fuel be such that the same thermal input is provided to the engine. Therefore,

$$r (18,380 \text{ Btu/lb}) = f (\text{LHV}) \quad (6)$$

or

$$r = \frac{f (\text{LHV})}{18,380 \text{ Btu/lb}}$$

In addition, it is required for the same T_i that the contribution of the contaminant to the total from either fuel r or fuel f be the same.

$$rR_i = fF_i \quad (7)$$

Combining Eq. (6) and Eq. (7) gives:

$$R_i = \frac{18,380}{(\text{LHV})} F_i \quad (8)$$

Substituting Eq. (6) and Eq. (8) into Eq. (5) gives:

$$T_i = \frac{18,380}{(\text{LHV})} F_i + \frac{a}{f(\text{LHV}/18,380)} A_i + \frac{w}{f(\text{LHV}/18,380)} W_i + \frac{s}{f(\text{LHV}/18,380)} S_i + \frac{c}{f(\text{LHV}/18,380)} C_i \quad (9)$$

Finally, rearranging and substituting the nomenclature in the fourth column of Table B-1 gives:

$$T_i = \frac{18,380}{(\text{LHV})} [F_i + (\text{AFR})A_i + (\text{WFR})W_i + (\text{SFR})S_i + (\text{CFR})C_i] \quad (10)$$

B2.0 Derivation of Expression Used in Form 3091

Taking Eq. (10) and assigning units to the variables result in the following definition of terms. (The steam term is dropped from the basic expression because it is currently not applicable to *Solar* engines.)

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$$T_i = \frac{18,380}{(\text{LHV})} [F_i + (\text{AFR})A_i + (\text{WFR})W_i + (\text{SFR})S_i + (\text{CFR})C_i]$$

where

- T_i = fuel equivalent concentration of contaminant i, in ppmw
- LHV = lower heating value of fuel, in Btu/lb
- F_i = concentration of contaminant i in fuel entering combustor, in ppmw
- AFR = air-to-fuel mass ratio
- A_i = concentration of contaminant i in air entering compressor, in ppmw
- WFR = water-to-fuel mass ratio
- W_i = concentration of contaminant i in water injected into combustor, in ppmw
- CFR = carryover water-to-fuel mass ratio
- C_i = concentration of contaminant i in carryover water (same as evaporation cooler feedwater), in ppmw

Examining each term in greater detail:

Fuel Term: F_i

Let K = overall efficiency rating for fuel cleanup system

$$\text{Adjusted fuel term} = F_i (1 - K) \tag{11}$$

Air Term: $(\text{AFR})A_i$

A_i is concentration air entering compressor

$$A_i = (1 - N)A_i^{\text{amb}}$$

where N = efficiency of air filter

A_i^{amb} = concentration of contaminant i in ambient air, in ppmw

$$\text{Adjusted air term} = (\text{AFR})(1 - N)A_i^{\text{amb}} \tag{12}$$

Water Term: $(\text{WFR})W_i$

W_i is concentration in water injected into combustor, ALSO THE SET POINT FOR AUTOMATIC SHUTDOWN

Carryover Term: $(\text{CFR})C_i$

Let water carryover rate = R gal/min x 8.337 lb/gal
 = 8.337 R lb/min

Let fuel flow rate = f MBtu/hr

$$\frac{f \text{ MBtu}}{\text{hr}} \times \frac{1 \text{ hr}}{60 \text{ min.}} \times \frac{\text{lb}}{\text{LHV Btu}} \times \frac{10^6 \text{ Btu}}{\text{MBtu}} = \frac{16,700f \text{ lb/min}}{\text{LHV}}$$

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Let E = efficiency of mist eliminator

Carryover rate = (8.337R) lb/min

$$\begin{aligned} \text{CFR} &= \frac{8.337R (\text{LHV}) (1 - E)}{16,700f} \\ &= 4.99 \times 10^{-4}R (\text{LHV}) (1 - E)/f \end{aligned} \tag{13}$$

Substitute in Equation (10),

$$\begin{aligned} T_i &= \frac{18,380}{\text{LHV}} [F_i (1 - K) + (\text{AFR}) (1 - N)A_i^{\text{amb}} + (\text{WFR})W_i \\ &+ \frac{[4.99 \times 10^{-4}R (\text{LHV}) (1 - E)]}{f} C_i] \end{aligned} \tag{14}$$

or

$$\begin{aligned} T_i &= \frac{(18,380)}{\text{LHV}} (1 - K)F_i + \frac{(18,380)}{\text{LHV}} (\text{AFR}) (1 - N)A_i^{\text{amb}} \\ &+ \frac{(18,380)}{\text{LHV}} (\text{WFR})W_i + \frac{(18,380)}{\text{LHV}} (5 \times 10^{-4})R (\text{LHV}) (1 - E) \frac{C_i}{f} \end{aligned} \tag{15}$$

where $\frac{(18,380)}{\text{LHV}} (1 - K)F_i$ = fuel equivalent concentration of i^{th} contaminant in fuel, ppmw

$\frac{(18,380)}{\text{LHV}} (\text{AFR}) (1 - N)A_i^{\text{amb}}$ = fuel equivalent concentration of i^{th} contaminant in air, ppmw

$\frac{(18,380)}{\text{LHV}} (\text{WFR})W_i$ = fuel equivalent concentration of i^{th} contaminant in injected water, ppmw

$\frac{(18,380)}{\text{LHV}} (5 \times 10^{-4})R (\text{LHV}) (1 - E) \frac{C_i}{f}$ = fuel equivalent concentration of i^{th} contaminant in evaporation cooler feedwater, ppmw

T_i = sum of fuel equivalent concentration of i^{th} contaminant from all sources, ppmw

Equation (15) is used in Form 3091.

APPENDIX C

LIQUID FUEL HANDLING AND STORAGE REQUIREMENTS

(MOVED TO PIL 162)

APPENDIX D

LIQUID FUEL SUITABILITY FORM

The table below contains the allowable limits for liquid fuel characteristics and contaminants. Solar's Liquid Fuel System Assessment form should be filled out with the Solar Sales Engineer to specify project information that will identify liquid fuel filtration requirements. In addition to requirements listed in the Liquid Fuel Suitability Form, the properties of the Biodiesel fuels must be tested per the requirements in Table 9.



Liquid Fuel
Suitability Form.doc

Solar Turbines

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SPECIFICATION

SPECIFICATION FOR LUBRICATING OILS FOR USE IN SOLAR GAS TURBINE ENGINES

Data
Control
Level

1

SPECIFICATION NO. ES 9-224

ISSUED: 5/13/65
(Date and PRD No.)

REVISION HISTORY:
(Letter, Date and PRD / ERL / ECR/ ECN No.)

A; 09/01/65	M; 12/08/80; ERL 4652-1
B; 04/04/67	N; 07/09/82; ERL 5515-1
C; 05/16/67	P; 07/24/84; ERL 8048-1
D; 08/21/70	Q; 08/06/90; ERL 0137-1
E; 10/07/70; ERL 85514	R; 07/01/93; ERL 10899-1
F; 12/20/72; ERL 91886	T; 12/13/95; ERL 12249-1
G; 11/09/73; ERL 93285	U; 10/16/97; PRD 13313-1
H; 01/14/74; ERL 93514	V; 12/08/04; CR10612
J; 07/02/75; ERL 1335-1	W; 02/01/07; CR15327
K; 10/05/75; ERL 1968-1	Y; 10/23/12; ECN 62105
L; 02/28/78; ERL 2764-1	

Release
Stamp

CDM

Rev. Ltr.	ECR / ECN #	Author(s) / Approver(s)	Date
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Department Document Owner: Materials & Processes <i>Requires owning department name.</i>		Original Document Author: M.H. Consylman <i>Requires original author's name.</i>	

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1.0 SCOPE - This specification establishes the types of lube oil that can be used in Solar gas turbine engines, gears and driven equipment during normal operating service. This specification also provides guidelines on use and replacement of lube oils in the field.

1.1 ENGINE PRESERVATION - The oils in this specification are suitable for preservation of the engine, gears and driven equipment for a period of up to 90 days. If storage, shipping or down time longer than 90 days is expected, special instructions for preservation shall be obtained from Solar. Information on corrosion preventive oils for long term preservation is provided in ES 9-248 and ES 9-248-1. Preservation of air/gas path surface and fuel system shall be in accordance with ES 9-249.

1.2 CONVENTIONAL OIL TYPES - The following oil types are suited for use on Solar turbomachinery provided that they are in compliance with all the requirements of this specification.

- Synthesized Hydrocarbon Oils (SHC)
- Petroleum Oils

1.3 SPECIALTY OIL TYPES - The following specialty types of lubricating oils require a complex project review and approval prior to quotation. The complex project review must examine and ensure all components that may contact the lubricating oil (such as hoses, elastomers, paint systems or sealers used to coat the internal surfaces of components) are fully compatible with the specialty oil type. Changeover to specialty oils in the field is not recommended, unless approved by Solar Engineering

- Synthetic Ester Oils
- Phosphate Ester Oils (Fire Resistant Lubricants)

1.4 USAGE - Where a Solar drawing references this specification without specifying the oil type, only synthesized hydrocarbons and petroleum oils (i.e. Conventional Oils) can be used as defined herein.

1.4.1 EXCEPTIONS - Only Mercury 50 requires the use of Class III (Synthetic Ester) Oils.

1.5 OIL MIXING - Conventional oils are miscible and can be used interchangeably in the lube system. In other words, synthesized hydrocarbons can be added to a lube oil system that is filled with a petroleum oil, as the addition of a higher performing oil type will improve the net properties of the bulk oil mixture. Conversely, the addition of a lower performing oil type such as a petroleum oil to synthesized hydrocarbon will have the net effect of lowering the bulk properties of the oil mixture. Specialty oils must not be mixed with conventional oils nor with each other.

2.0 APPLICABLE DOCUMENTS - the following documents of the issue in effect on the date of this specification from a part of this specification to the extent specified herein.

SOLAR

ES 9-248	Corrosion Preventive Oil for Long Term Preservation
ES 9-248-1	Corrosion Preventive Oil for Factory Test and Long-Term Preservation: Addendum 1 to ES 9-248
ES 9-249	Preservation, Turbomachinery, Air Side and Fuel System

AMERICAN SOCIETY FOR TESTING AND MATERIALS

ASTM D92	Standard Test Method for Flash and Fire Points by Cleveland Open Cup (AASHTO NO.: T48 (DIN 51 376) (IP 36/84)
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ASTM D97	Standard Test Method for Pour Point of Petroleum Oils [IP 15/67(86)]
ASTM D130	Standard Test Method for Detection of Copper Corrosion from Petroleum Products by the Copper Strip Tarnish Test (IP 154/86) (British Standard 4351)
ASTM D445	Standard Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and the Calculation of Dynamic Viscosity) (British Standard 4708) (IP Designation: 71/84)
ASTM D664	Standard Test Method for Acid Number of Petroleum Products by Potentiometric Titration (British Standard 4457) (IP 177/83)
ASTM D665	Standard Test Method for Rust-Preventing Characteristics of Inhibited Mineral Oil in the Presence of Water (IP 135/85)
ASTM D892	Standard Test Method for Foaming Characteristics of Lubricating Oils (British Standard 5092) (IP 146/82)
ASTM D943	Standard Test Method for Oxidation Characteristics of Inhibited Mineral Oils (British Standard 4388)
ASTM D974	Standard Test Method for Acid and Base Number by Color-Indicator Titration (British Standard 2634) (IP 139/86)
ASTM D1169	Standard Test Method for Specific Resistance (Resistivity) of Electrical Insulating Liquids
ASTM D1298	Standard Practice for Density, Relative Density (Specific Gravity), or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method (British Standard 4714) (API MPMS Chapter 9.1) (IP 160/82)
ASTM D1401	Standard Test Method for Water Separability of Petroleum Oils and Synthetic Fluids
ASTM D6304	Standard Test Method for Determination of Water in Liquid Petroleum Products, Lubricating Oils and Additives by Coulometric Karl Fischer Titration
ASTM D2161	Standard Practice for Conversion of Kinematic Viscosity to Saybolt Universal Viscosity or to Saybolt Furol Viscosity
ASTM D2270	Standard Practice for Calculating Viscosity Index from Kinematic Viscosity at 40 and 100EC (British Standard 4459) (IP Designation: 226/91)
ASTM D2272	Standard Test Method for Oxidation Stability of Steam Turbine Oils by Rotating Pressure Vessel
ASTM D2422	Standard Classification of Industrial Fluid Lubricants by Viscosity System

ASTM D3427	Standard Test Method for Gas Bubble Separation Time of Petroleum Oils
ASTM D3605	Standard Test Method for Trace Metals in Gas Turbine Fuels by Atomic Absorption and Flame Emission Spectroscopy
ASTM D4172	Standard Test Method for Wear Preventive Characteristics of Lubricating Fluid (Four-Ball Method)
ASTM D4293	Standard Specification for Phosphate Ester Based Fluids for Turbine Lubrication
ASTM D4308	Standard Test Method for Electrical Conductivity of Liquid Hydrocarbons by Precision Meter
ASTM D4628	Standard Test Method for Analysis of Barium, Calcium, Magnesium, and Zinc in Unused Lubricating Oils By Atomic Absorption Spectrometry
ASTM D5182	Standard Test Method for Evaluating the Scuffing (Scoring) Load Capacity of Oils
ASTM D7843	Standard Test Method for Measuring the Color of Insoluble Deposits in In-Service Turbine Oils using Membrane Patch Colorimetry.
ASTM E659	Standard Test Method for Autoignition Temperature of Liquid Chemicals
<u>MILITARY</u> MIL-PRF-23699	Lubricating Oil, Aircraft Turbine Engine, Synthetic Base
<u>OTHER</u> ISO 4406	Hydraulic Fluid Power - Fluids - Method for Coding Level of Contamination by Solid Particles

3.0 NEW OIL REQUIREMENTS

3.1 SYNTHESIZED HYDROCARBON OILS (ISO VG 32 and 46)

3.1.1 GENERAL - Synthesized hydrocarbons (SHC) are oils that are derived from other chemical compounds; they include polyalphaolefins (PAO, also referred to as olefin oligomers), alkylated aromatics and other products. Additives are blended in, as necessary, in order to meet all the requirements of this specification. Two viscosity grades are allowed for use, ISO VG 32 and ISO VG 46. SHC's must be chemically compatible and miscible with petroleum oils.

3.1.2 ACCEPTANCE REQUIREMENTS - In order for a synthesized hydrocarbon to be suitable for use on Solar equipment, all the physical and chemical property limits in Table 1 must be complied with.

3.1.3 CLASSIFICATION REQUIREMENTS - In addition, an oil shall be assessed for compliance with the classification requirements in Table 1A. In order for an oil to be classified for use as an SHC on Solar packages, it has to meet the Class I requirements in Table 1A. Class I oils are generally expected to be higher performing and more oxidation resistant than petroleum (Class II) oils.

3.1.4 ADDITIVES IN SHC's - Additives blended with the oil shall be thermally stable, water inseparable and uniformly distributed throughout the oil at all temperatures up to 284°F (140°C).

3.2 PETROLEUM OILS (ISO VG 32 and 46)

3.2.1 GENERAL - Petroleum oils, also known as mineral oils, shall consist of refined paraffinic base stock oils that have been blended with suitable additives to meet the physical and chemical property requirements specified in Table 1. Two viscosity grades are allowed for use, ISO VG 32 and 46. In addition, this type of oil must be chemically compatible and miscible with synthesized hydrocarbons.

3.2.2 ACCEPTANCE REQUIREMENTS - In order for a petroleum oil to be suitable for use on Solar equipment, all the physical and chemical property limits in Table 1 must be complied with.

3.2.3 CLASSIFICATION REQUIREMENTS - In addition, an oil shall be assessed for compliance with the classification requirements in Table 1A. In order for an oil to be classified for use as a petroleum oil on Solar packages, it has to meet the Class II requirements in Table 1A.

3.2.4 ADDITIVES IN PETROLEUM OILS - Additives blended with the oil shall be thermally stable, water inseparable and uniformly distributed throughout the oil at all temperatures up to 284°F (140°C).

3.3 SYNTHETIC ESTER OILS

3.3.1 REQUIREMENTS - These oils shall comply with the requirements of MIL-PRF-23699 Class CI and are classified as a Class III oil for use on Solar packages.

3.4 PHOSPHATE ESTER OILS (ISO VG 32 and 46)

3.4.1 GENERAL - Phosphate esters are also known as fire resistant lubricants and they shall be comprised of phosphate esters blended with the necessary additives to meet the physical and chemical property requirements of Table 1.

3.4.2 ACCEPTANCE REQUIREMENTS - In order for a phosphate ester oil to be suitable for use on Solar equipment, the physical and chemical property limits in Table 1 must be complied with.

3.4.3 CLASSIFICATION REQUIREMENTS - In addition, an oil shall be assessed for compliance with the classification requirements in Table 1A. In order for an oil to be classified for use as a phosphate ester oil on Solar packages, it has to meet the Class IV requirements in Table 1A.

3.4.4 ADDITIVES IN PHOSPHATE ESTERS - Additives blended with the oil shall be thermally stable, water inseparable and uniformly distributed throughout the oil at all temperatures up to 284°F (140°C).

4.0 USED OIL REQUIREMENTS

4.1 OIL DETERIORATION - Regardless of the type of oil used, the physical and chemical properties of lube oil are expected to deteriorate over time. As the rate of deterioration depends on many factors (such as engine model, maintenance practice, duty cycle, cleanliness of process gases in boost compressor applications, oil type, etc.), the useful life of lube oils cannot be specifically defined. Based on industry experience, guidelines and standards for the physical and chemical condition of in-service oils are provided here.

Table 1. Acceptance Requirements of New Lube Oils

ASTM	Property	Requirements For New Lube Oil	
D2422	Viscosity Grade	ISO VG 32 (S150)	ISO VG 46 (S215)
D92	Flash Point, COC, °F (°C) Minimum	390°F (199°C)	390°F (199°C)
	Fire Point, COC, °F (°C) Minimum	440°F (227°C)	450°F (232°C)
D130	Copper Corrosion at 212°F (100°C), 3 hours.	Class 1b	Class 1b
D665	Rust Prevention, Procedure B (Procedure A for Class IV)	Pass	Pass
D892	Foam Limits, Milliliters, Maximum Sequence I	50/0	50/0
	Sequence II	50/0	50/0
	Sequence III	50/0	50/0
D943 ¹	Oxidation Resistance, Hours to 2.0 Neutralization Number, Minimum	2000 hours	2000 hours
D1401	Water Separability (Emulsion Test)	40-40-0 (30)	40-40-0 (30)
D4628	Zinc, Weight Percent, Maximum	0.005 wt. %	0.005 wt. %
E659	Autoignition Temp., °F (°C) Minimum	590°F (310°C)	590°F (310°C)
D4172	Wear Preventive Characteristic, Scar Diameter (167°F or 75°C, 1200 rpm, 88.1 lb or 40 kg, 1 hr.), Millimeters, Maximum	0.90 mm	0.90 mm
	Particle Contamination	ISO 4406 Code 16/14/12	ISO 4406 Code 16/14/12
D5182	FZG Visual Method, Failure Load Stage, Minimum	6	7
D3427	Gas Bubble Separation (Air Release) at 122°F (50°C), Minutes, Maximum	5	6
D2272	Rotating Pressure Vessel Oxidation Test (RPVOT), Minutes	(to be reported)	(to be reported)
D4308 or D1169	Electrical Conductivity, pS/m at 32°F (0°C) or Resistivity, MΩAm at 68°F (20°C)	(to be reported)	(to be reported)

¹ - The oxidation stability requirements of MIL-PRF-23699 and ASTM D4293 shall apply to Class III and Class IV oils respectively, in lieu of the ASTM D943 requirement.

4.1.1 CORRECTIVE ACTION - If the physical condition of an in-service oil (per paragraph 4.2) is deteriorated while its chemical condition (per paragraph 4.3) appears to be acceptable, corrective action taken should include checking for possible source(s) of solid/water contamination, check/replace filter elements and, if necessary, oil reconditioning to remove particulate matter and water.

4.2 PHYSICAL CONDITION OF IN-SERVICE OILS - The physical condition of an in-service oil can be determined by inspecting it for color, odor, viscosity, water content and particle contamination. In general, such physical deterioration (as defined by these five properties) can be reversed by reconditioning the oil provided that physical deterioration is not accompanied by chemical deterioration as defined in paragraph 4.3. Functional guidelines/limits for the physical condition of lube oil during service are provided in Table 2.

Table 1A. Classification Requirements For New Oils

ASTM	Property	Class I (SHC)		Class II (Petroleum Oil)		Class IV (Phosphate Ester)	
		ISO VG 32	ISO VG 46	ISO VG 32	ISO VG 46	ISO VG 32	ISO VG 46
D2422	Viscosity Grade	ISO VG 32	ISO VG 46	ISO VG 32	ISO VG 46	ISO VG 32	ISO VG 46
D445	Viscosity at 104°F (40°C)	28.8-35.2 cSt (136-165 SUS)	41.4-50.6 cSt (193-235 SUS)	28.8-35.2 cSt (136-165 SUS)	41.4-50.6 cSt (193-235 SUS)	28.8-35.2 cSt (136-165 SUS)	41.4-50.6 cSt (193-235 SUS)
	Viscosity at 212°F (100°C), Minimum	5.40 cSt (44 SUS)	6.04 cSt (46 SUS)	5.09 cSt (43 SUS)	6.04 cSt (46 SUS)	4.09 cSt (40 SUS)	4.8 cSt (42 SUS)
D2270	Viscosity Index	≥100		≥90			
D1298	Specific Gravity, 60/60°F (15/15°C)	0.83-0.88		0.83-0.88		1.10-1.20	
D664 or D974	Neutralization (Total Acid Number), Maximum	0.40 mg KOH/g		0.20 mg KOH/g		0.10 mg KOH/g	
D6304	Water (Parts Per Million Weight), Maximum	200 ppmw (0.02 wt.%)		200 ppmw (0.02 wt.%)		1000 ppmw (0.1 wt.%)	
D97	Pour Point, °F (°C)	≤-65°F (≤-50°C)		≤+15°F (≤-9.5°C)		≤0°F (≤-17.8°C)	
D92	Flash Point, COC, °F (°C) Minimum	390°F (199°C)	390°F (199°C)	390°F (199°C)	390°F (199°C)	437°F (225°C)	
	Fire Point, COC, °F (°C) Minimum	440°F (227°C)	450°F (232°C)	440°F (227°C)	450°F (232°C)	617°F (325°C)	
E659	Autoignition Temp., °F (°C) Minimum	705°F (374°C)		590°F (310°C)		1000°F (538°C)	

Class III (Synthesized Ester) - Per MIL-PRF-23699

4.2.1 COLOR (VISUAL APPEARANCE) - Darkening of in-service lube oils, regardless of type, is to be expected, although the rate at which this occurs cannot be quantified. Color darkening and increasing haziness could be indicative of (1) particulate contamination, (2) water contamination, or (3) oil oxidation. Change in oil color may or may not be accompanied by significant changes in its chemical condition as defined in paragraph 4.3.

4.2.2 ODOR - As lube oil deteriorates, intermediate compounds can be formed that can impart a strong odor. As odor is a highly subjective human sensation, such detection should be recognized as a qualitative indicator that needs to be substantiated by quantitative analytical tests to establish the chemical condition of the oil.

4.2.3 VISCOSITY - Changes in oil viscosity may be indicative of changes in oil chemistry due to contamination, high shear rates and/or excessive temperature. A decrease in viscosity can result from contamination with fuel or a less dense fluid. Viscosity increases, which is the more common phenomenon, is generally associated with oil deterioration which can be verified by checking the chemical properties of the oil.

Table 2. Guidelines/Limits for Physical Condition of In-Service Lube Oils

Property	Test Method	Limiting Condition	Recommended Action
Color	Visual observation	Rapid darkening, haziness	Check for possible source(s) of fluid contamination Check chemical properties (see para. 4.3)
Odor	Olfactory observation	Strong odor	Check for possible source(s) of contamination Check chemical properties (see para. 4.3)
Viscosity (104°F/40°C)	ASTM D445	+ 20%/-10% (compared to new oil)	Check for possible source(s) of fluid contamination Check for overtemperature Check chemical properties (see para. 4.3)
Water content	ASTM D6304	max. 2,000 ppmw	Check tank, sumps, for standing water or water leakage Centrifuge or filter oil to remove water or replace oil
Particle contamination	Automatic particle counter/ISO 4406 code	Abrupt increase in particle count	Check bearing points for excessive wear Check other sources of contamination Centrifuge or filter to remove sediments or replace oil

4.2.4 WATER CONTENT - Water contamination of in-service lube oils is of concern because it can be manifested in two ways. When excessive water is present in bulk, the tendency to separate from the oil phase will allow it to collect at the bottom of oil tanks or in stagnated areas in pipelines. In addition, depending on the emulsion characteristics of the oil, finely divided water particles can remain in permanent dispersion in the oil, thereby disrupting the hydrodynamic and corrosion properties of the oil. A maximum limit of 2000 ppm (0.2 weight percent) of water in the oil layer is the criterion to be used for oil change out or oil reconditioning to remove both standing water and water dispersed in the oil.

4.2.5 PARTICLE CONTAMINATION - Particulate matter in lube oil can be due to contamination, wear debris or oil oxidation (coking). Filters in the lube oil system, if properly installed and maintained, will remove most of the particles in the mesh size range. However, the particles that do pass through the filter mesh could continue to be in circulation and even increase in population, unless they are removed by oil conditioning processes. Unless the chemical properties of the oil have deteriorated beyond allowable limits, removal of such particles could restore the oil to service.

4.3 CHEMICAL CONDITION OF IN-SERVICE OILS - The chemical condition of an in-service lube oil is established by analyzing it for acidity, oxidation resistance, foaming characteristics, and air release. Because of the range of values that exists among the various oils, the limits for in-service oils provided in Table 3 are to be compared to new oils, preferably from the same oil lot.

4.3.1 ACIDITY - Oil acidity is determined by obtaining its total acid number (TAN) per ASTM D664 or ASTM D974 and comparing it to that of a new, unused oil sample from the same lot, if possible. An increase in TAN is indicative of oil oxidation (or loss of antioxidant) or hydrolysis and represents irreversible oil deterioration. If other chemical properties are within Table 3 limits, and physical properties are also acceptable, continued use of such oil is possible provided that the monitoring frequency is increased.

4.3.2 OXIDATION RESISTANCE - The oxidation resistance of a lube oil is determined by conducting the rotating pressure vessel oxidation test (RPVOT) per ASTM D2272. With service, the RBOT value will decrease as the antioxidant is depleted. When the RPVOT value decreases to 25% of the new oil value (from the same lot, if possible), the oil is deemed non-acceptable for continued use and must be replaced immediately.

4.3.3 FOAMING CHARACTERISTICS - Oil foaming, as measured by ASTM D892, is a property that is controlled by the use of anti-foaming additives. As the anti-foamant is depleted either from temperature or adsorption on to surfaces and particles, the volume of foam formed and the stability of this foam will increase. As a functional guideline, once the in-service oil reaches 300/10 for Sequences I and II, the oil should be carefully assessed for continued use (see paragraph 4.3.3.1).

4.3.3.1 HIGH FOAMING TENDENCY - For high foaming oils with acceptable TAN and RPVOT values, i.e. well within Table 3 limits, the addition of an anti-foaming agent may be appropriate and the oil supplier should be consulted for correct dosage. However, because of the adverse effect of excessive anti-foamants on air bubble separation and foam stability, the air release property of the oil (see paragraph 4.3.4) should be measured before and after addition to be compared with that of new oil to ensure compliance with Table 3. If high foaming is accompanied by unacceptable or marginal TAN and RPVOT values, the oil should be replaced.

4.3.4 AIR RELEASE - The ability to allow air bubbles to separate from the oil is a critical property that can deteriorate with service or excessive silicone containing additives (such as that used to control foaming). An air release value of 10 minutes at 122°F (50°C), as determined using ASTM D3427, is provided in Table 3 as a limiting guideline (maximum) for this property. Air release must be monitored when anti-foaming agents (or any silicone containing compound) is added to an in-service lube oil.

4.3.5 VARNISH POTENTIAL – Lube oils may have tendencies to form varnish (thin, hard, lustrous, oil-insoluble deposit composed primarily of organic residue) during the engine operation. These deposits are caused by thermal degradation, oxidation and/or contamination. They have limited solubility in the base oil. They can cause filter plugging, excessive wear on parts and could lead to failure bearings or other critical components such as servomechanisms (seizing). Membrane Patch Colorimetry (MPC) test method per ASTM D7843 is typically used to assess the varnish potential of the oil. The oils showing varnish levels higher than 30 ΔE should be carefully assessed for continued use. If the varnish potential is the only issue with the oil, the filtration of the in-service oil and/or the addition of varnish controlling additives may be considered. The lube oil manufacturer must be consulted before the chemical agents are added to the oil. The solid particles and other properties of the lube oil must be checked before and after adding the chemical compounds to the in-service lube oil.

5.0 OPERATING LIMITS

5.1 USE OF VARIOUS OIL TYPES - Use of each lube oil type shall be according to paragraph 1.0, Table 4, and the viscosity and temperature limitations in the applicable functional control system specification. Package specific operating limits are contained in the hydro mechanical schematics and mechanical installation drawings issued for each package.

5.2 OIL SELECTION - In selecting the appropriate oil for use, it is required that the pour point must be at least 11°F (6°C) below the ambient air temperature surrounding the package even in the coldest season. This requirement is to ensure oil flow at the start of the pre-lube cycle.

Table 3. Limits for Chemical Condition of In-Service Lube Oils

Property	Test Method	Limits (Compared to New Oil)
Total Acid Number (TAN)	ASTM D664 or ASTM D974	0.8 mg KOH/g max. for Class I oils 0.6 mg KOH/g max. for Class II oils 2.0 mg KOH/g max. for Class III oils 0.2 mg KOH/g max. for Class IV oils
Rotating Pressure Vessel Oxidation Test (RPVOT)	ASTM D2272	25% of original (new oil) value
Foaming Characteristics	ASTM D892	(Guideline only, see Section 4.3.3) Sequence I - 300/10 Sequence II - 300/10
Air Release at 122°F (50°C)	ASTM D3427	(Guideline only, see Section 4.3.4) 10 minutes max.
Varnish Potential*	ASTM D7843	(Guideline only, see Section 4.3.5) 30 ΔE For Class I and II oils.

*MPC scale (ΔE)
 ≤ 15 Normal for in-service lube oil
 15 to 30 Higher risk of varnish
 ≥ 30 Take action per Paragraph 4.3.5

Table 4. Lube Oil Usage

Oil Class	Viscosity Grade	Ambient Temperature
Class I (Synthesized Hydrocarbons)	ISO VG 32 ISO VG 46	-54°F to +115°F (-48°C to +46°C) -54°F to +140°F (-48°C to +60°C)
Class II (Petroleum Oils)	ISO VG 32 ISO VG 46	+26°F to +110°F (-3°C to +43°C) +26°F to +135°F (-3°C to +57°C)
Class III (Synthetic Esters)	MIL-L-23699	-54°F to +110°F (-48°C to +43°C)
Class IV (Phosphate Esters)	ISO VG 32 ISO VG 46	+11°F to +110°F (-12°C to +43°C) +11°F to +110°F (-12°C to +43°C)

5.3 OIL TEMPERATURE AT START-UP - Before start-up, the temperature of the oil in the entire lube system, such as tank, lines, cooler, filters, "P" traps, etc. shall be at or above the temperature limits given in the applicable functional control system specification to ensure that the oil entering the engine will have the desired viscosity. Tank heaters and auxiliary pumps may be used to ensure proper oil temperature in the system prior to package start-up.

6.0 ELECTRICAL CONDUCTIVITY/RESISTIVITY OF LUBE OILS

6.1 BACKGROUND - In some applications, flammable gas mixtures may exist in the vicinity of the oil. To avoid incendive sparks (sparks that have enough energy to ignite flammable gases) caused by static electricity the oil must be able to conduct electricity. Grounding of lubricating system components is also required.

6.2 GUIDELINE FOR ELECTRICAL CONDUCTIVITY/RESISTIVITY - A minimum conductivity of 50 (picomho/meter or picoSiemens/meter, pS/m) is generally recognized as being adequate to prevent formation of incendive sparks in Class I and II oils. Due to the inherently higher polarity, and hence higher conductivity, of Class IV oils, maximum conductivity or more commonly minimum resistivity is specified for these oils. A minimum resistivity of 50 (mega ohm meter) MΩAm at 68°F (20°C) is required for Class IV oils.

6.2.1 LOW CONDUCTIVITY OILS - If the conductivity of a lube oil is reported to be less than 50 pS/m at 32°F (0°C), or the lowest ambient temperature at start-up, the lube oil manufacturer should be asked to submit the following to Solar and the equipment operator:

- a) Define a commercially available additive, which may be used to enhance conductivity. (Dupont manufactures an additive called Stadis 425, which may be acceptable.)
- b) Specify the concentration of additive in new oil which is needed to achieve 50 (pS/m) at 32°F (0°C) or the lowest ambient temperature at start-up.
- c) Define the impact of the additive on all of the properties specified in this specification.

7.0 QUALITY ASSURANCE

7.1 PRODUCT QUALITY AND LIABILITY - The equipment operator shall be ultimately responsible for ensuring that the product that is delivered to the site and used in the package, regardless of brand name, meets the requirements of this specification.

7.1.1 VERIFICATION TESTING - As Solar has no control over, and is not necessarily cognizant of changes in, lube oil formulation, processing, blending, and labeling, it is recommended that the equipment operator verify that each batch of oil shipped to the site meets specification requirements. Verification testing is especially useful when a new lube oil supplier is being developed and when new or improved lube oils are being considered for use. Verification could involve conducting all or selected test(s) from Table 1, as determined by operator's previous experience and specific application.

SPECIFICATION


LEVELING AND INSTALLING OF PACKAGE BASES

Data Control Level
1

SPECIFICATION NO. ES 9-414


ISSUED: 12/16/99; PRD 66541-6
(Date and PRD No.)

REVISION: E

Release Stamp


(Letter, Date and CR No.)

A; 09/05/03; CR8405
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1.0 Purpose

To describe the procedure to place Solar Turbines packages on their foundation, establish vertical elevation, level package, and prepare for drivetrain alignment.

2.0 Reference Information

2.0a Applicable Documents

- Project Specific Mechanical Interface Drawing (MID)
- Fastener Installation and Torque Values, ES 9-54
- Package Tie-Down Options, PIL 181
- Turbomachinery Package Installation Guideline (TPIM) 1000, 1010, or 1020
- *Shaft Alignment Handbook, 3rd Edition*, John Piotrowski

2.0b Definition of Terminology

- **Package Frame Interface** – The location where the driver and driven frame are bolted together on a package that is constructed with separate frames. Machined pads on both portions of the package frame form the bolted joint.
- **Machined Equipment Mounting Pads** – The machined upper pads on the package frame onto which the equipment is mounted. These include pads for the Engine spring mounts and trunnions (depending on package type), Gearbox (if applicable), and the Generator or Compressor.
- **Frame Foundation Pads** – The thick steel pads at the lowest part of the package frame that are used to attach the package frame to foundation. These pads have a slot for the tie-down bolt to pass through, and threaded holes for the jacking bolts to pass through.
- **Frame Jacking Pads** – Steel pads at the lowest part of the package frame that are used for jacking purposes only. These pads are smaller than the Frame Foundation Pads, and are often located near the package frame interface.
- **Site Watermark** – An immovable location at site that should be chosen as the reference point to which all equipment is positioned. Careful use of a consistent Site Watermark will aid in the interfacing of equipment.
- **Datum -C-** – The plane that is formed by the underside of the Frame Foundation Pads or the bottom of the frame I-beam in the case of typical PG frames. Solar uses this plane as the “benchmark” during the design process to assign the vertical relationship of all component interfaces including ancillary, hydro-mechanical hook-ups, and electrical connections. It is critical that a relation be established between this design datum, and a Site Watermark for the installation and set-up of the package.
- **Site Elevation Point** – A reference point that should be chosen at site to use for package elevation purposes. The Site Elevation Point should be positioned higher than the Site Water Mark by a distance equal to the distance between Package Datum -C- and Datum -D-. Please refer to the Solar Mechanical Installation Drawing for this relationship.
- **Datum -D-** – The plane that it formed by the machined surfaces located on the tops of the package lifting bollards/gussets. These points are a reference plane that should be used to measure the vertical elevation of the package in relation to the Site Elevation Point. These points are also useful for preliminary package leveling operations, but must not be used for final package leveling.

- **Gimbal Mounts and Anti-Vibration Mounts (AVMs)** – Gimbal mounts are designed to lessen the influence of platform/deck deflections on offshore packages while AVMs are intended to reduce the amount of vibration to and from the package. The mounts will attach to the Frame Foundation Pads or Sub-base. These mounts are optional and will not be supplied with every package.
- **Datum -E-** – The plane that is formed by the underside of the Gimbal Mounts or AVMs on a package that is supplied with these mounts. This datum functions the same way as Datum -C- does on a package without Gimbals or AVMs.

The above listed terms are shown pictorially in Figure 1 for clarification.

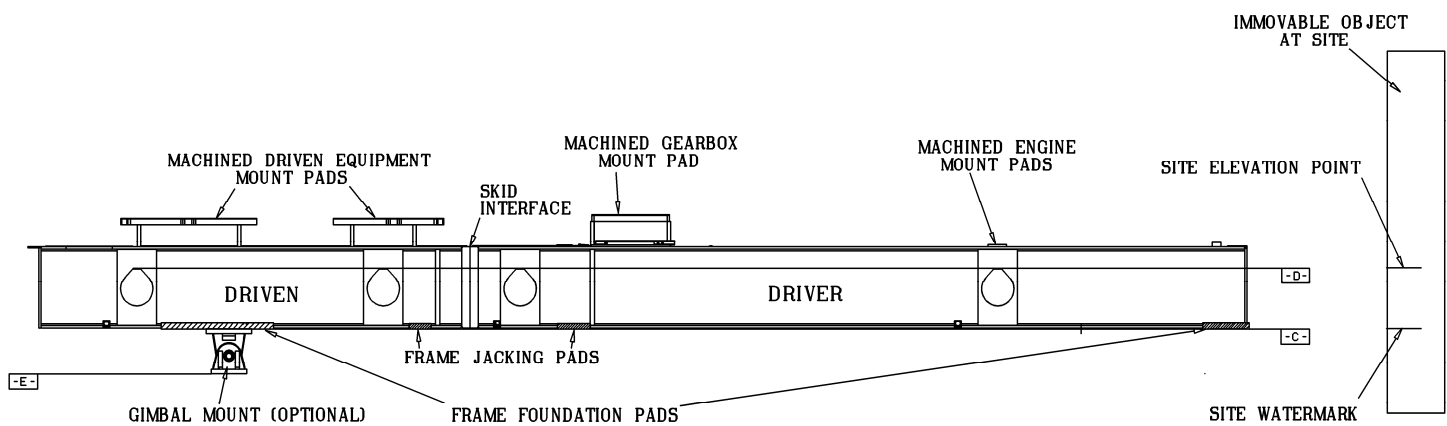


Figure 1: Reference View for Definition of Terms

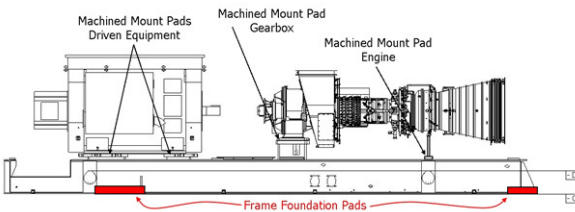
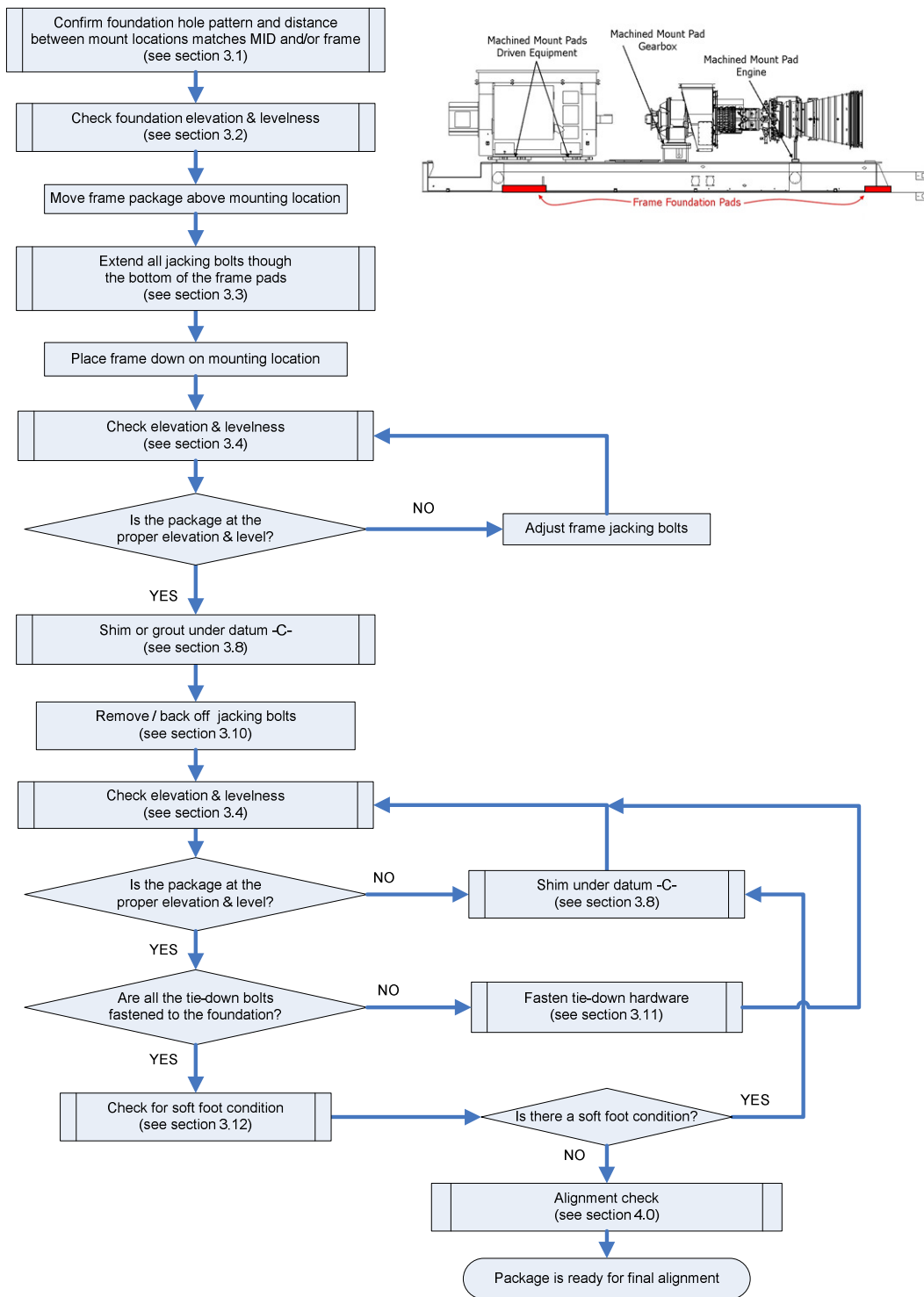
2.0c Use of Flow Charts

The flow charts are intended to make it easier to level and install package bases. They are also used to remove duplication of pages within this specification. Each flow chart will have shapes for a predefined process, process, decision, and terminator. Every predefined process refers to a specific section. This specific section will give more details about the predefined process. Each flow chart is based on the frame type with or without 3-point package mounts. All of the flow charts are kept to one page except for the sub-base installation.

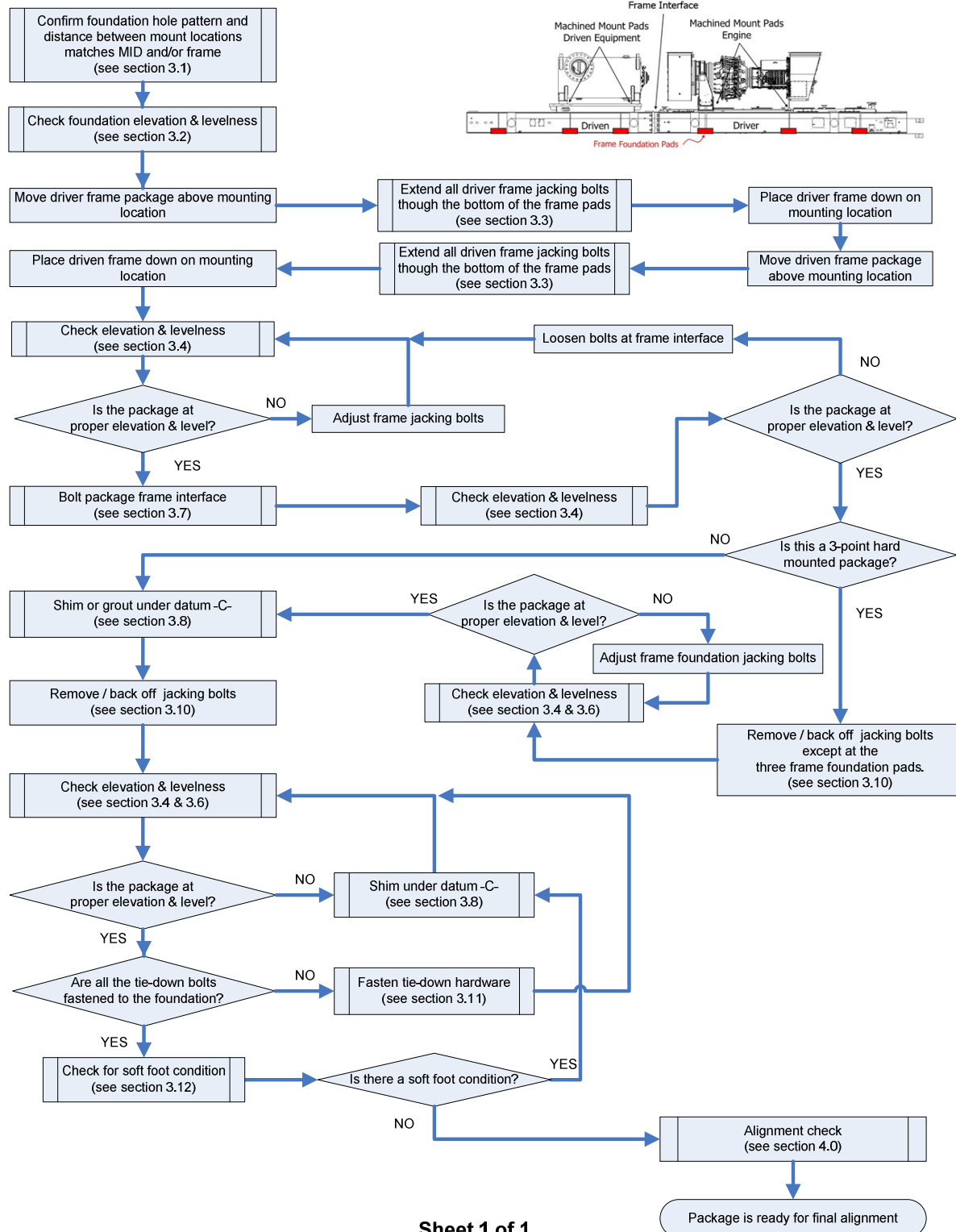
Five flow charts are given:

- Single frame package without Gimbals or AVMs,
- Split frame package without Gimbals or AVMs,
- Single frame package with Gimbals or AVMs,
- Split frame package with Gimbals or AVMs, and
- Sub-base (which always includes a Split frame package with Gimbals or AVMs).

2.1 Flow Chart for Leveling and Installing Single Frame Pkg without Gimbals or AVMs.

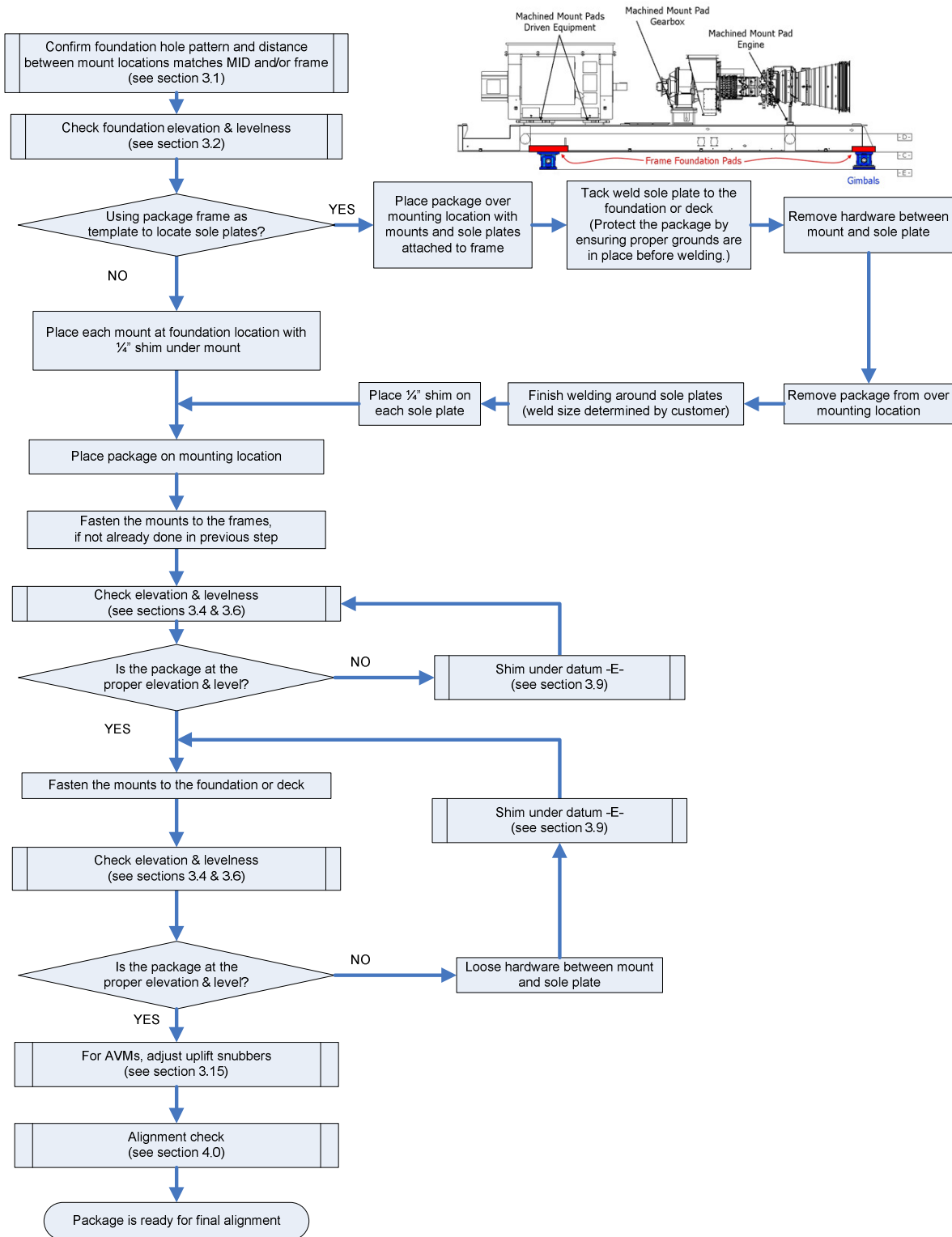


2.2 Flow Chart for Leveling and Installing Split Frame Pkg without Gimbals or AVMs.

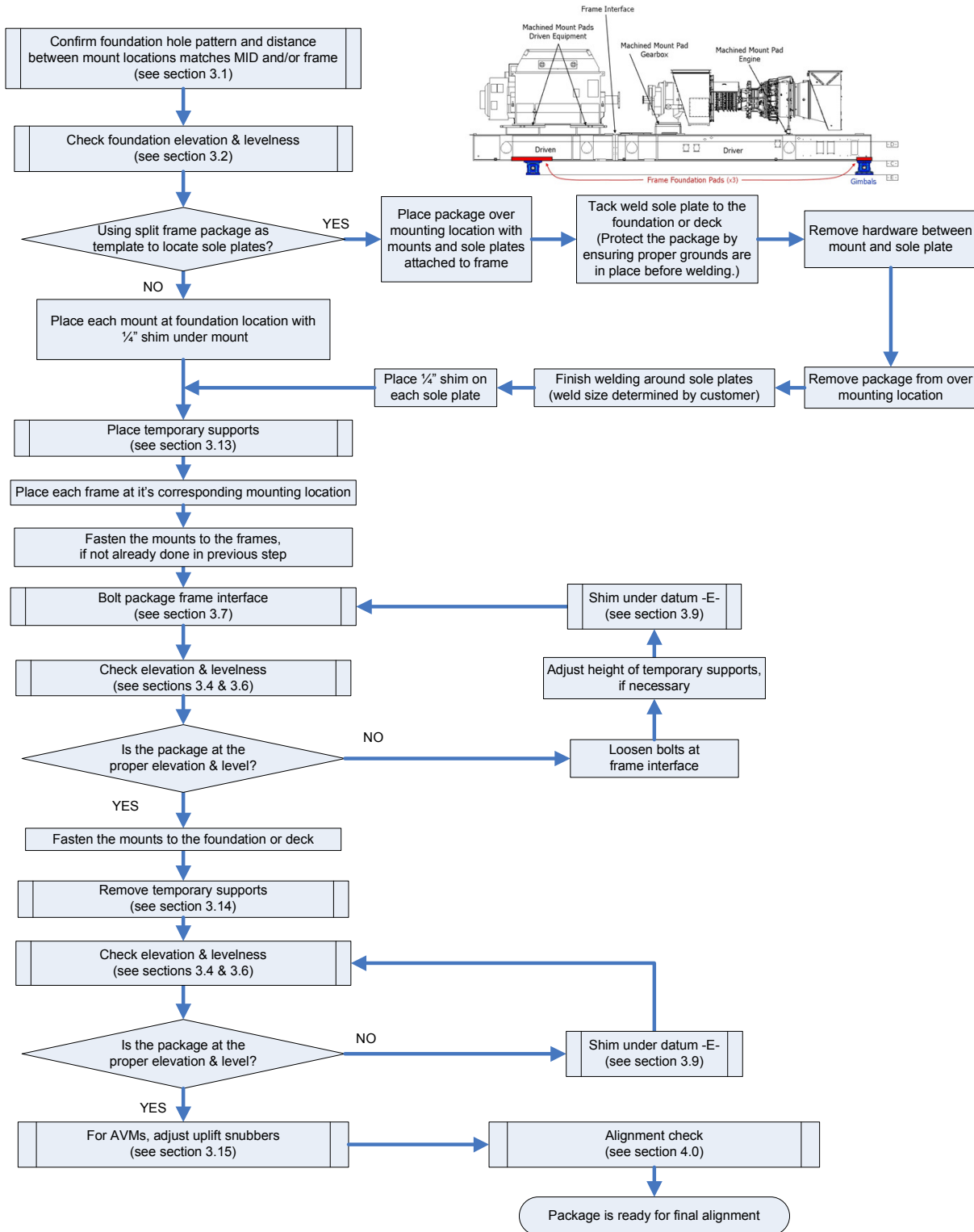


Sheet 1 of 1

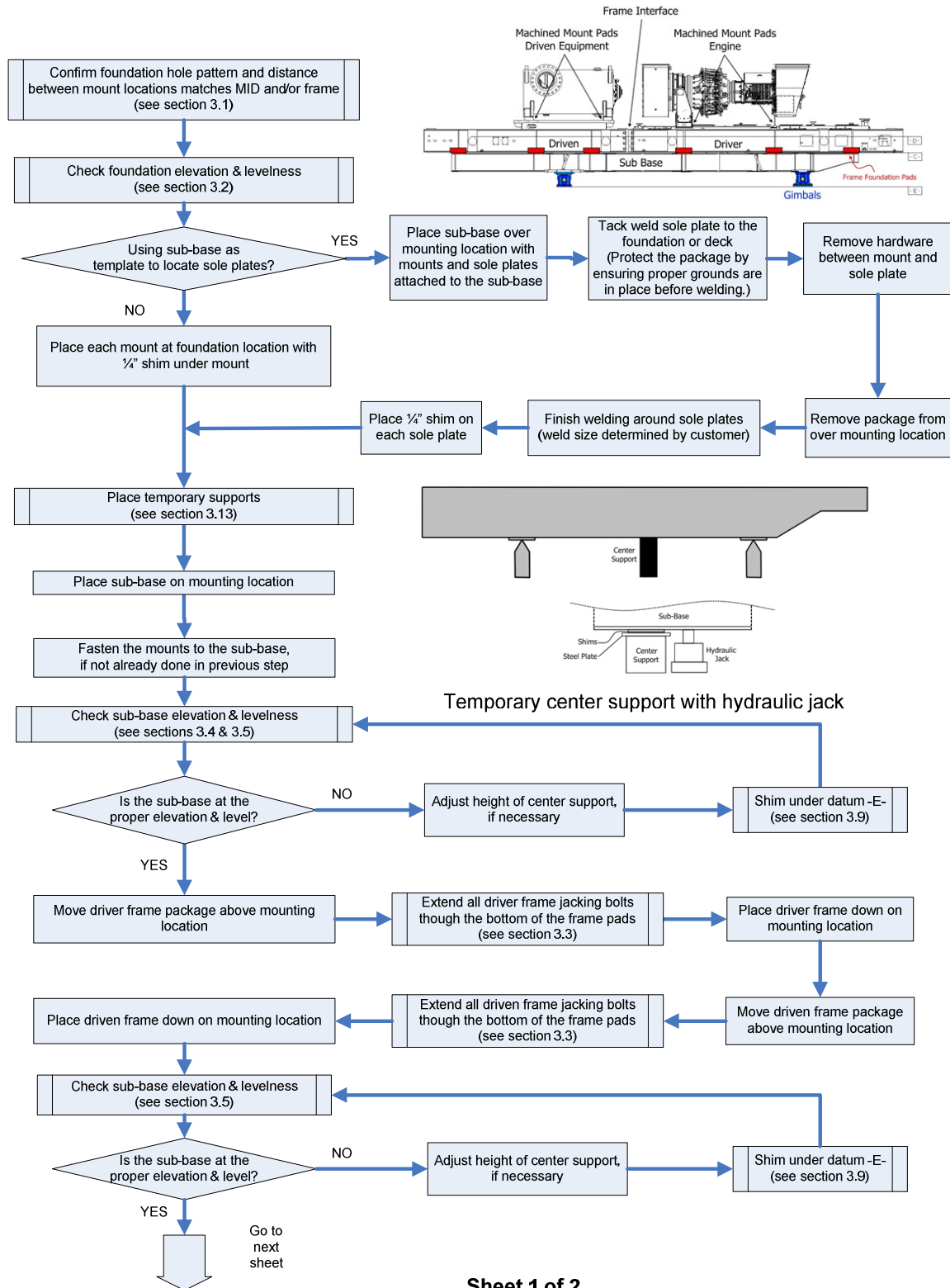
2.3 Flow Chart for Leveling and Installing Single Frame Pkg with Gimbals or AVMs.



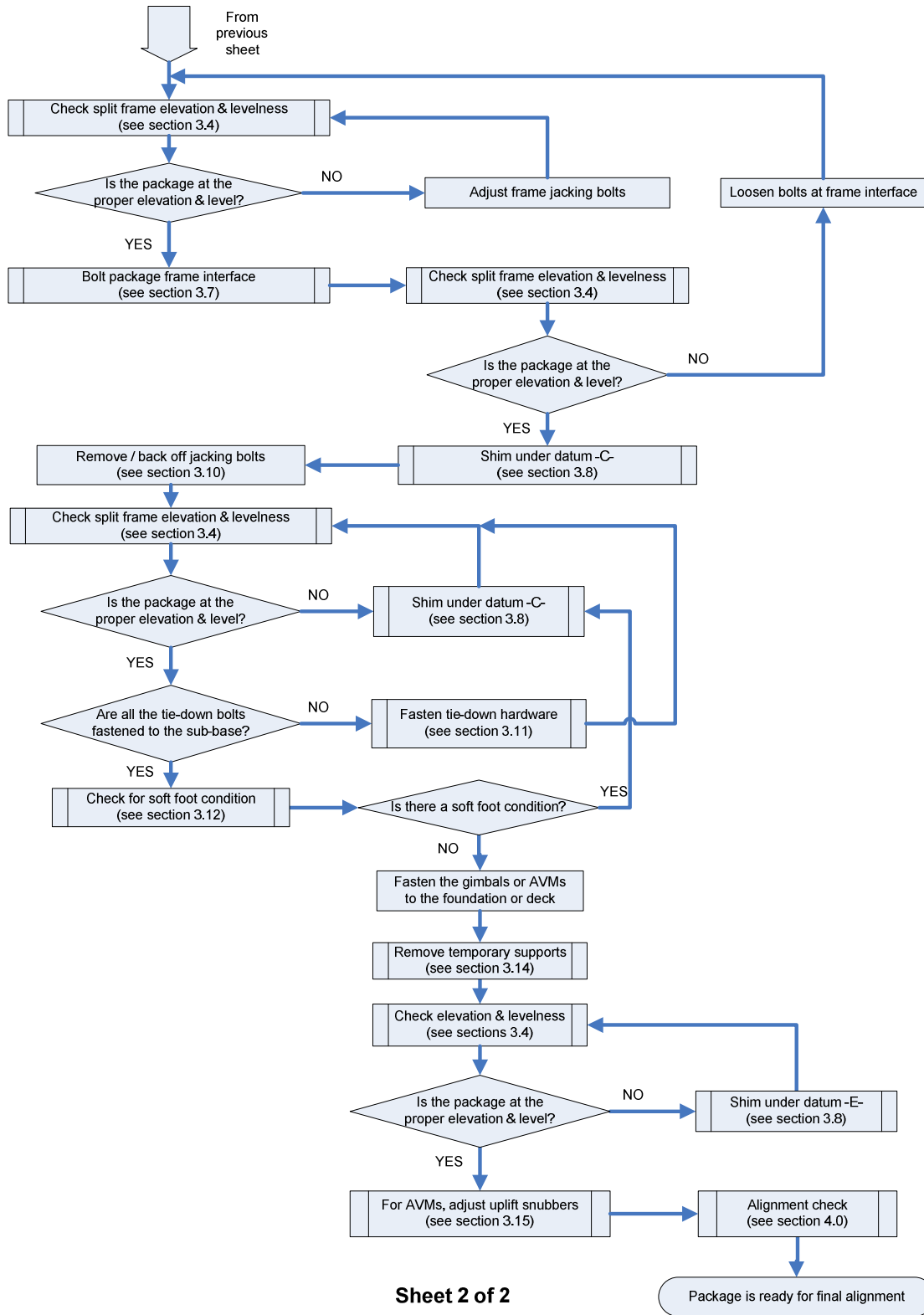
2.4 Flow Chart for Leveling and Installing Split Frame Pkg with Gimbals or AVMs.



2.5 Flow Chart for Leveling and Installing Pkg on Sub-base with Gimbals or AVMs.



2.5 Cont. Flow Chart for Leveling and Installing Pkg on Sub-base with Gimbals or AVMs.



3.0 Package Elevation and Leveling Details

The goal is to move the package to its proper elevation and levelness before going into final drivetrain alignment. Packages may consist of a single frame or split frame or a sub-base. Each frame configuration can be mounted directly to the foundation or deck or may use a set of Anti-Vibration Mounts (AVMs) or gimbals. A sub-base will always include a driver and driven split frame package with AVMs or gimbals.

3.1 Confirm Pattern and Distance between Frame and Foundation

Before lifting the package into position, confirm that the foundation has been laid out properly, and that all tie-down holes in the foundation also match the Solar Mechanical Installation Drawing (MID). Next, measure the distances between the tie-down foot slots on the package frame and confirm that they match the distances listed on the Solar MID. This process of checking is to confirm that the tie-down locations in the frame and the foundation will line up once the package is lifted into position. It is preferable to do this as early as possible, so that any foundation misalignments can be rectified before expensive lifting equipment is brought to site.

3.2 Foundation Elevation and Leveling

The next step for the installation of any package is the verification of the foundation onto which the package will be mounted. It should be verified that there are no high spots in the foundation between the mounting pads or Sole Plates that could possibly contact the underside of the frame. The foundation pads or Sole Plates should be at least level with, if not higher than the rest of the foundation. Each foundation pad or Sole Plate should be installed flat within 0.030"/ft (2.5 mm/m) and coplanar to 0.120" (3.0 mm) to the other pads.

3.3 Extending Jacking Bolts

On some of the larger Solar packages, it is very difficult to raise the package upward using the package jacking bolts. As the package is lifted into position, the package jacking bolts should be extended or threaded through the package tie-down foot so that they protrude from the underside of the foundation feet as far as possible. The package jacking bolts can then be backed off more easily to lower the package into the level position. Obtain confirmation from the customer that the area beneath the package jacking bolts has sufficient strength to hold the package.

3.4 Frame Elevation and Leveling

It is imperative that a machinist's level or a measuring tool of equivalent resolution (laser beacon or transit) be used to measure the levelness of the frame. Frame level must be measured on the machined equipment mounting pads of the frame, and not the surfaces that make up Datum -D-. (Datum -D- is only to be used for site elevation.) The tops surfaces of the frame I-beam are not Engineering-controlled surfaces and a package will not be considered level if these surfaces are used to measure the levelness of the package.

Caution

Datum -C- on the Solar MID drawing refers to the underside of the driver and driven frame foundation feet, and **not** the top surface of the foundation. In the case of a package that is equipped with AVM or Gimbal mounts, then Datum -E- is the underside of the AVM or Gimbal. Datum -C- or Datum -E- **MUST** be positioned using a consistent relationship with the same Site Watermark that is used to position all other equipment including ancillary, enclosure, piping, and electrical. Failure to do so could result in equipment misalignments during assembly.

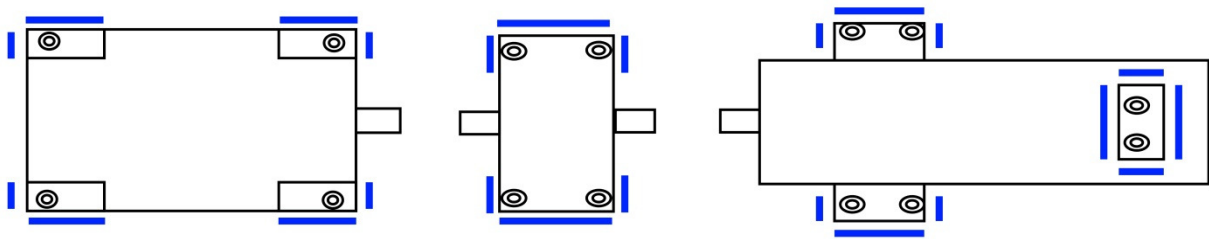
Package jacking bolts have been provided in the package tie down feet and package jacking feet for vertical adjustment for single frame packages and split frame packages without mounts. Lower the package using the package jacking bolts, and use a surveyor's transit or equivalent measuring tool to set the elevation of the package leveling datum points to a previously defined Site Elevation Point. Packages with mounts must use hydraulic jacks to adjust the package height. The individual Datum -D- surfaces should only be used to level and coplanar to the Site Elevation Point within 0.060" (1.5 mm).

Once the package is considered to be at the correct elevation using Datum -D-, then the leveling process can begin. Make sure that the drivetrain equipment hold-down hardware is fully loosened before attempting to level the base. This includes the hardware used to bolt down the engine, gearbox, and the generator or compressor. It is possible to constrain the base in a deflected condition with the drivetrain equipment hardware; the hardware must be loosened to ensure the package frame is leveled properly. For separate frames, level the driven package first and then the driver package.

Note:

Final leveling *must* be done using a calibrated machinist's level, or instrument of equivalent resolution on the machined equipment mounting pads of the package.

With the frame interface hardware still loose, all machine mounting pads must be leveled to within 0.005"/ft (0.42 mm/m). This includes the engine mount pads, gearbox mount pads (if applicable), and the driven equipment pads. This level criteria is for both the forward to aft as well as side-to-side direction. Measure the pad level **next to the tie-down points** of each piece of equipment as shown in Figure 2, and get all pads within the level criteria.



— = areas on the machined pads where frame level criteria must be held to 0.005"/ft (0.42 mm/m).

Figure 2: Locations to Measure for Package Level

3.5 Sub-Base Elevation and Leveling

Use a surveyor's transit or equivalent measuring tool to set the elevation of the sub-base to a previously defined Site Elevation Point. Sub-bases must use hydraulic jacks to adjust the package height. The top of the foundation pads on the sub-base located in the vertical plane above the mounting locations should be used to level and coplanar to the Site Elevation Point within 0.060" (1.5 mm).

Also ensure the top of the foundation pads on the sub-base are coplanar within 0.030" (0.76 mm). If sub-base needs leveling, use a hydraulic jack to raise sub-base and add needed shims under datum -E-.

Note:

This step establishes and maintains all pads in a horizontal plane for the driver and driven frame installation. ***This center support is required to limit deflection and assure proper load distribution of package during assembly. Additional supports can be added along the sub-base side beams to ensure a rigid base.***

3.6 Special Note for Non-Sub-Base 3-Point Mounted Packages

It is not always possible to have the forward to aft level within tolerance on all of the machined pads on a package that is mounted on 3 points. The package will sag under its own weight, and the machined pads at the forward and aft end of the package will end up being sloped downward toward the center of the package. Depending on the package size and weight, the forward to aft slope may be outside of the 0.005"/ft (0.42 mm/m) tolerance. In this case, the gearbox mount pad becomes the critical point of measurement and this pad must be leveled within 0.005"/ft (0.42 mm/m) in **both** the forward to aft, and side to side directions. All machined pads still must be leveled within 0.005"/ft (0.42 mm/m) from side to side.

Note:

For non-sub-base supported packages with foundation mounting points spanning more than 35' (10.7 m), the package sag (mid span deflection) can be as much as 0.25" (6.4 mm). This is expected and not a reason for concern.

3.7 Bolt Package Frame Interface

Once the two sections of the package are considered level, obtain the proper equipment to torque the interface bolts. Use the match marks at the package interface pads (when provided) to ensure the elevation of the bases has been retained in relation to each other. The match marks are shown below in Figure 3. The elevation between the two sections of the package should have been set very closely during the prior elevation of Datum -D-, but it needs to be confirmed that correct elevation has not been lost during leveling. If one of the sections of the package is higher than the other, then it must be determined which one should be moved. This must be done evenly and carefully to retain the level of the package.

For packages that do not have match marks or do not match up, these package sections should be elevated or lowered so the holes in the interface plate align with each other. The connecting bolts should be able to move freely; they should not be bolt bound. Remove or fill the incorrect match marks. Make match marks on both Driver and Driven frames and this will become the new match marks.

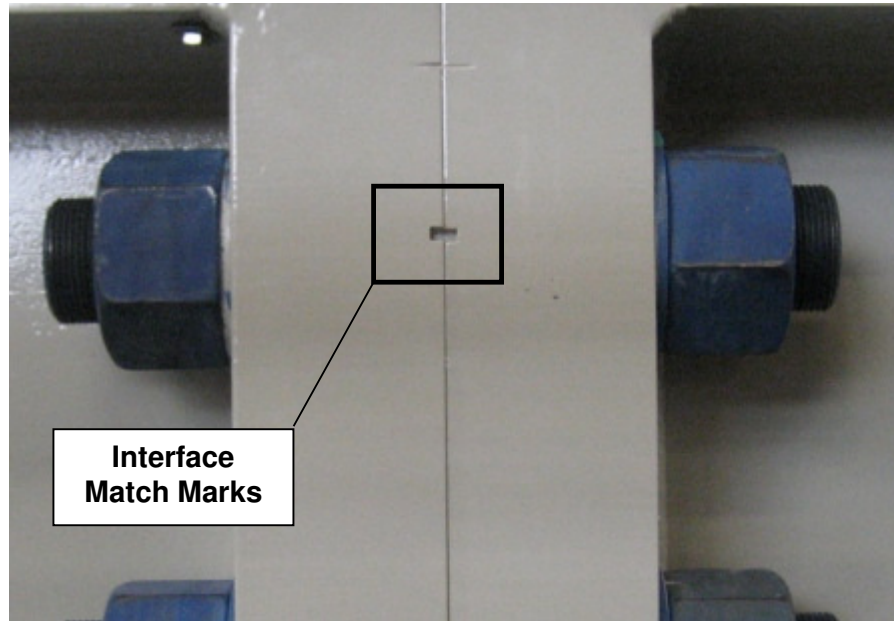


Figure 3: Package Frame Match Marks

Ensure that both sections of the package are still within the level criteria, and then torque the interface bolts to their full torque spec. The interface bolts should be re-tightened in the pattern shown below:

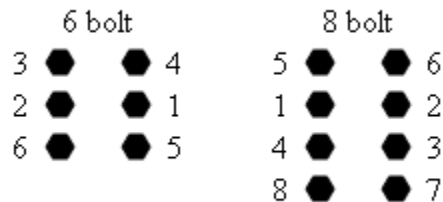


Figure 4: Recommended Torque Sequence

Monitor the level of each package section during the torque sequence, and make sure the package sections are not moving in relation to one another. Make sure all machined pads have remained level after the interface bolts have been torqued. If the combined package is not level, use the package jacking bolts or hydraulic jacks to get the package back within the level spec. If level cannot be achieved simultaneously on all pads, then the two sections of the package were shifted during the interface bolt torque-up, and the joint must be loosened again, and the process must be repeated.

3.8 Shim or Grout under Datum -C-

Once the frame is in the level position it must be shimmed or grouted properly to minimize any possible movement as the tie-down bolts are torqued.

Customer experience has shown the use of Non-Shrinking Epoxy Grout to be the most successful method for mounting Solar packages on concrete foundations. If grout is chosen to be used, then a grout contractor should be consulted.

The shims must contact the frame with at least 50 in² (0.032 m²) of contact area. The shim should encompass the tie-down bolt as well as possible, and be shaped so that it passes under the nearest structural member such as the vertical web of the I-beam. The shim **does not** need to cover the entire frame foundation foot.

In theory, every mounting surface is perfectly flat but in reality, that is rarely the case. Using a feeler gage, the gap under each frame pad can be determined in multiple locations. Figure 5 shows a generic example of modifying standard shims to achieve support all the way around the tie-down location. After placing the shims under the frame foundation pad and torqueing down the tie-down bolt, physically check to make sure each shim is secure. If a shim is loose, repeat the process under that specific frame foundation pad.

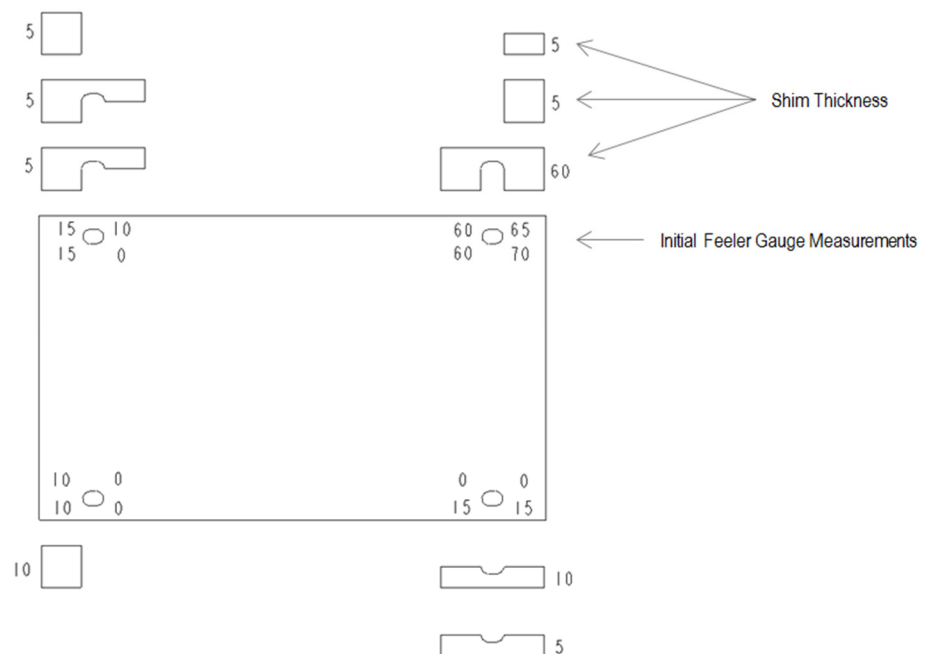


Figure 5: Generic Shimming Practice (dimensions shown in thousandths of an inch).

3.9 Shim under Datum -E-

Datum -E- is under the Gimbal or AVM mount.

A 0.25" (6.4 mm) shim should be placed under datum -E-. This allows for vertical adjustment in both directions. Various sizes of shims for the Gimbal or AVM should have been included. Use these shims to elevate and level the package.

Additional shims may have to be placed between the base frame and temporary supports to assist in elevation and leveling of the package.

3.10 Jackscrews

The jackscrews, used for vertical adjustment, must be backed off prior to torquing the package to the foundation. The customer can leave the jackscrews in a backed off position or remove them entirely.

3.11 Fasten Tie-Down Hardware

Once the package is fully shimmed, then torque down the tie-down bolts. Know that the tie-down hardware torque values are typically specified by the party responsible for the foundation/deck design. If Solar Turbines is prime then the torque value should be given on the MID or can be found in ES 9-54. For Solar guidelines on tie-down hardware see PIL-181.

Slight adjustments may have to be made to the shim packs to get the frame back within the level criteria if the shim packs were crushed down as the tie-down bolt was torqued. If the shim packs crush down enough to move the frame out of level, then not enough shim was used to fill the gap.

Note:

Not having enough shim under a foundation pad can lead to the very undesirable condition known as "soft foot".

If the package came out of the level spec as the tie-down bolts were torqued, then the shim packs should be adjusted slightly to bring it back within the level spec.

3.12 Soft Foot Check

Perform a "spring back" check on each frame foundation foot to ensure that there is no occurrence of "soft foot". The spring back check should be performed by zeroing a dial indicator on the surface of the frame mount pad, and un-doing the tie down bolts one at a time. If the frame tie-down foot moves more than 0.010" (0.25 mm), then the package shimming needs to be reworked to eliminate the "soft foot". Re-torque the tie-down bolt before moving to the next frame foundation pad.

3.13 Place Temporary Supports

Placing temporary supports are necessary for safety and ease of installation.

Caution

Ensure the foundation or deck can support the combined weight of the driver and driven packages plus sub-base.

For split frames packages, place four temporary supports at the frame jacking pads near the interface. Place additional hydraulic support jacks near the mounts to allow for vertical adjustment and shim placement.

For sub-bases, place a temporary support on each side of the sub-base, centered between the forward and aft mounts. If the temporary support contact area is less than the width of the sub-base I-beam flange then center the temporary support under the sub-base I-beam. Place additional hydraulic support jacks under the sub-base, located at the pads closest to the driver/driven interface pads. Ensure that the structure under the temporary supports and hydraulic support jacks can bear the loads. Add shims as necessary to fill gap and fully support the sub-base. Slowly release the jack until the sub-base rests on the two temporary supports.

3.14 Remove Temporary Supports

Use hydraulic jacks to raise the frame just high enough to remove the rigid temporary supports. Remove the temporary supports then slowly lower the hydraulic jacks so the entire bolted assembly is supported by the designed three-point mount system.

3.15 AVM Uplift Snubbers

After the AVMs are fastened to the frame and deck, then the uplift snubbers need to be adjusted. Reference the Unpacking, Installation & Maintenance Procedures in the AVM crate. Extra copies of the procedure can be requested from the supplier.

Caution

If the package ever needs to be moved or lifted (i.e. the load is going to be removed from the AVMs) after installation, the uplift snubbers must be unscrewed per the AVM procedures before removing the load. If the uplift snubbers are not unscrewed before the package is moved or lifted, this could damage the AVMs.

4.0 Alignment Check

The package is now ready for a preliminary alignment check. Use the shims provided in the loose ship kit and adjust rotating equipment as necessary. Fill the package oil tank to the level recommended on the MID drawing before beginning the final alignment procedure.

Solar Turbines

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SPECIFICATION

INSTALLATION INSTRUCTIONS FOR LUBE OIL TANK VENT WITH SEPARATOR WITH AND WITHOUT A FLAME ARRESTOR FOR ALL OF SOLAR TURBINES

Data
Control
Level

1

SPECIFICATION NO. ES 1745

ISSUED: 06/29/79; ERL 3583-1
(Date and CR No.)


REVISION: C


(Letter, Date and Document No.)

A; 12/5/97; ERL 3583-2

B; 06/10/96; PRD 61675-1 (DCR 96-1296)

Release
Stamp



Rev	CR #	Signature & Title	Date	Pages Affected
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		Approved By: Mark Smolin, Program Manager, Power Generation	8/16/05	
		Approved By: Jon Windt, Engineer Product Manager, Oil & Gas	8/16/05	The following pages were modified 1-4. Page 9 was added.

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1.0 SCOPE - This specification establishes the installation instructions for all Solar Turbine packages lube oil tank vent with separator and with & without a flame arrestor.

1.1 INTRODUCTION - Untreated discharge from the lube tank vents of Solar Turbine packages is a mist of oil droplets generated in the bearing and seal cavities, entrained in air that has passed the machines' labyrinth seals. The discharge is made up of droplets ranging from 7 to 10 microns diameter (the size of red blood cells or finely milled flour) down to fractions of a micron (the size of tobacco smoke). Droplets 1 micron or larger comprise less than 1% of the total number of particles but make up about 75% of the oil weight which, if dumped untreated, will deposit on surfaces in the vicinity causing visible wetting in addition to a smoke cloud.

1.1.1 SEPARATOR SYSTEM - With typical oil mist, the separating action of a coalescer/filter will remove all droplets greater than 3 micron, and 99.5% of droplets 3 micron and smaller. The gravitational settling velocity for even the largest discharged particles is negligible, (less than 1/4 inch per minute), so the engine discharged stream is subject to the prevailing wind. It normally has no wetting effect if ducted clear of building surfaces.

2.0 APPLICABLE DOCUMENTS - None required.

3.0 GENERAL REQUIREMENTS

3.1 USE OF SPECIFICATION - ES 1745 shall be used in accordance with the Project Order mechanical drawing. In case of conflict between this specification and the applicable drawing, the drawing shall prevail.

3.2 INSTALLATION CRITERIA -

3.2.1 VENT PIPE SIZING - Vent piping shall be based on the vent flow listed in the Control Specification for each engine. Typically it ranges from 120 scfm to 500 scfm.

A factor of two is applied to the relevant flow, and the following calculation is used to calculate pipe size and pressure loss. In no case shall the back pressure due to vent piping exceed 2 inch W.G. For straight pipe with fairly smooth interior surface at pressure not exceeding 1 psig:

$$Q = 59.16 \sqrt{\frac{hd^5}{L[1+(3.6/d)+0.03d]}}$$

or

$$h = \left(\frac{Q}{59.16}\right)^2 \frac{L[1+(3.6/d)+0.03d]}{d^5}$$

where Q = air flow, cubic feet per minute

h = pressure drop, inches of water gage
L = length of pipe in feet
d = internal diameter of pipe in inches

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Using the Centaur flow (120 scfm) with a factor of 2, and solving for schedule 10 pipe of the recommended size:

240 scfm in 6 inch size schedule 10 pipe
Inserting L = 100 feet and solving for h,

$$240 = 59.16 \sqrt{\frac{h \times 8206}{L \times 1.776}}$$

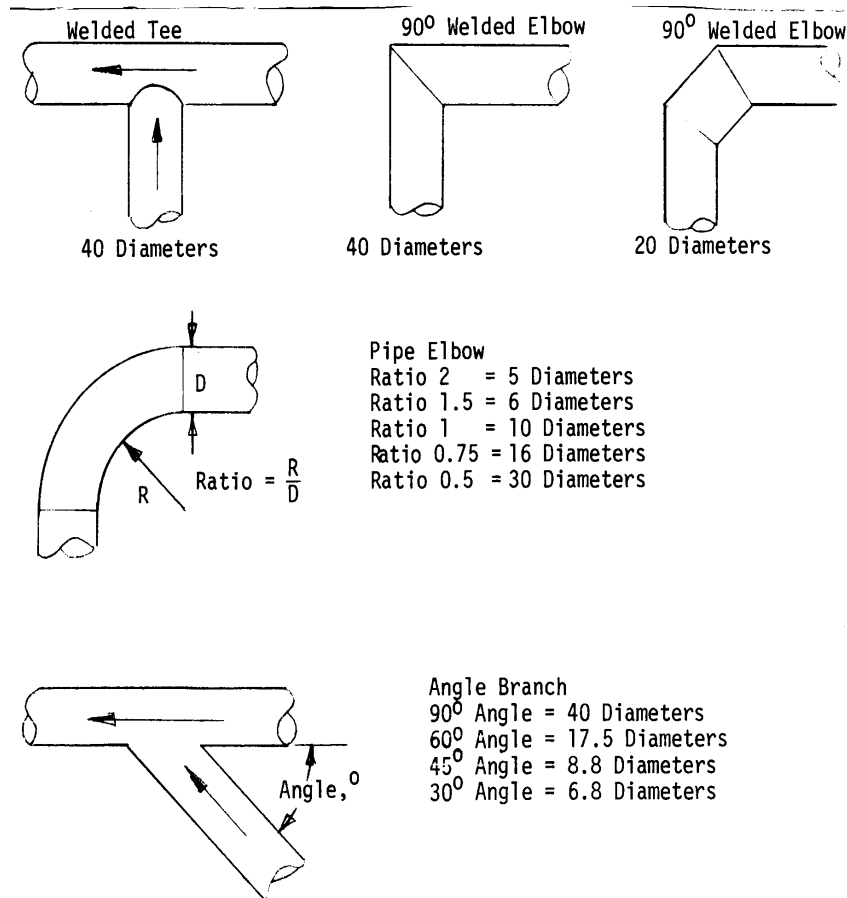
Pressure drop per 100 feet pipe run = 0.356 inch W.G.

Thus, for a maximum back pressure of 2 inch W.G. using 6 inch size schedule 40 pipe and 2 x 120 scfm flow, a Centaur vent may be 560 feet of straight pipe.

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3.2.2 EFFECT OF PIPE BENDS - Although the pressure drops listed above are conservative due to the factored flow rate, the added losses due to bends or junctions in the vent ducting shall be considered. These losses are expressed as number of pipe diameters to be added to the actual pipe length when computing pressure drop. Applicable losses, expressed in diameters, are as follows:

3.2.3 VENT PIPE SUPPORT - The external oil tank vent shall be self-supporting and have a minimum upward slope of 1/4 inch per foot with no traps or restrictions.



3.2.4 VENT PIPE TERMINATION - A properly installed vent separator system will be able to prevent wetting of the surroundings at the point of vent pipe termination, but attention shall still be paid to the location and geometry of the exit. It is recommended that wherever possible, the exit shall be above roof or eave level, down wind with respect to the prevailing wind, and routed such that oil vapors will not mix with the turbine inlet or exhaust gases. Suggested vertical and horizontal clearances above roof structure and from adjacent vertical surfaces shall be as follows (see Fig. 1):

Min. Height	Min. Upwind	Min. Downwind
6 feet	8 feet	15 feet

The exit shall afford protection from entry of rain and snow by means of a shield or pipe geometry. Alternatively, a proper dam and drain shall be included to prevent water from draining back into the lube tank (see Fig. 2). Every exit shall carry a screen to prevent entry of birds, trash, etc.

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3.2.5 DRAINAGE OF SEPARATED OIL - No adverse effects have been noted from reusing separated oil. Provision shall be made on remote-mounted separator installations to pipe the oil back to tank. The separator drain port may be connected via a U-trap either to the main vent pipe upstream of the separator or by piping to any available drain connection on the tank top (see Figure 3). Package mounted separators include drain piping which provides the same function as the external U-trap specified above. Where separated oil is to be returned via the main vent line, special attention shall be paid to avoiding low points in the vent system where liquid oil may be trapped. Vent piping slope back to tank shall be 1/4 inch per foot run, as a minimum.

3.2.6 FLAME ARRESTOR INSTALLATION - A flame arrestor may be required or requested to prevent flashback of atmospherical deflagrations into the lube oil tank. Two types of flame arrestors may be installed on Solar packages: an older style in-line flame arrestor (reference Solar part number 120369-x), or a newer style end-of-line flame arrestor (reference Solar part number 1065667-x). As indicated by the name, the end-of-line flame arrestor is installed at the exit of the vent duct. The in-line flame arrestor should be installed in the vent ducting as close to the end as possible, and in no case more than 15 feet from the exit.

3.2.7 TURBINE EXHAUST DRAFT DISPERSION – (In-Line Flame Arrestor Only)

CAUTION

When residual discharge from a recommended coalescer/filter unit is to be dispersed by exhaust draft, it is mandatory that an approved flame arrestor be installed in the vent ducting as close to the end as possible, and in no case more than 15 feet from the exit. End-of-line flame arrestors may not be used for this application, since the max allowable operating temperature of mixtures may not exceed 60C for this device. Under no circumstances shall treated tank vent air from a recommended coalescer/filter be brought directly into the turbine exhaust draft for dispersion.

When exhaust draft dispersion is specified, the vent piping shall be brought from the specified flame arrestor to the plane of the end of the turbine exhaust duct on the upwind side and discharged adjacent to the exhaust. On a round exhaust the pipe shall be tangential, and for

rectangular ducting it shall be substantially parallel to one wall. It is recommended that final fit-up of the vent pipe be adjusted at package startup to obtain maximum benefit from the induced airflow around the exhaust (see Figure 4). In no case shall the vent pipe be directed across the exhaust duct.

Under no circumstances shall treated tank vent air from a recommended coalescer/filter be brought directly into the turbine exhaust draft for dispersion.

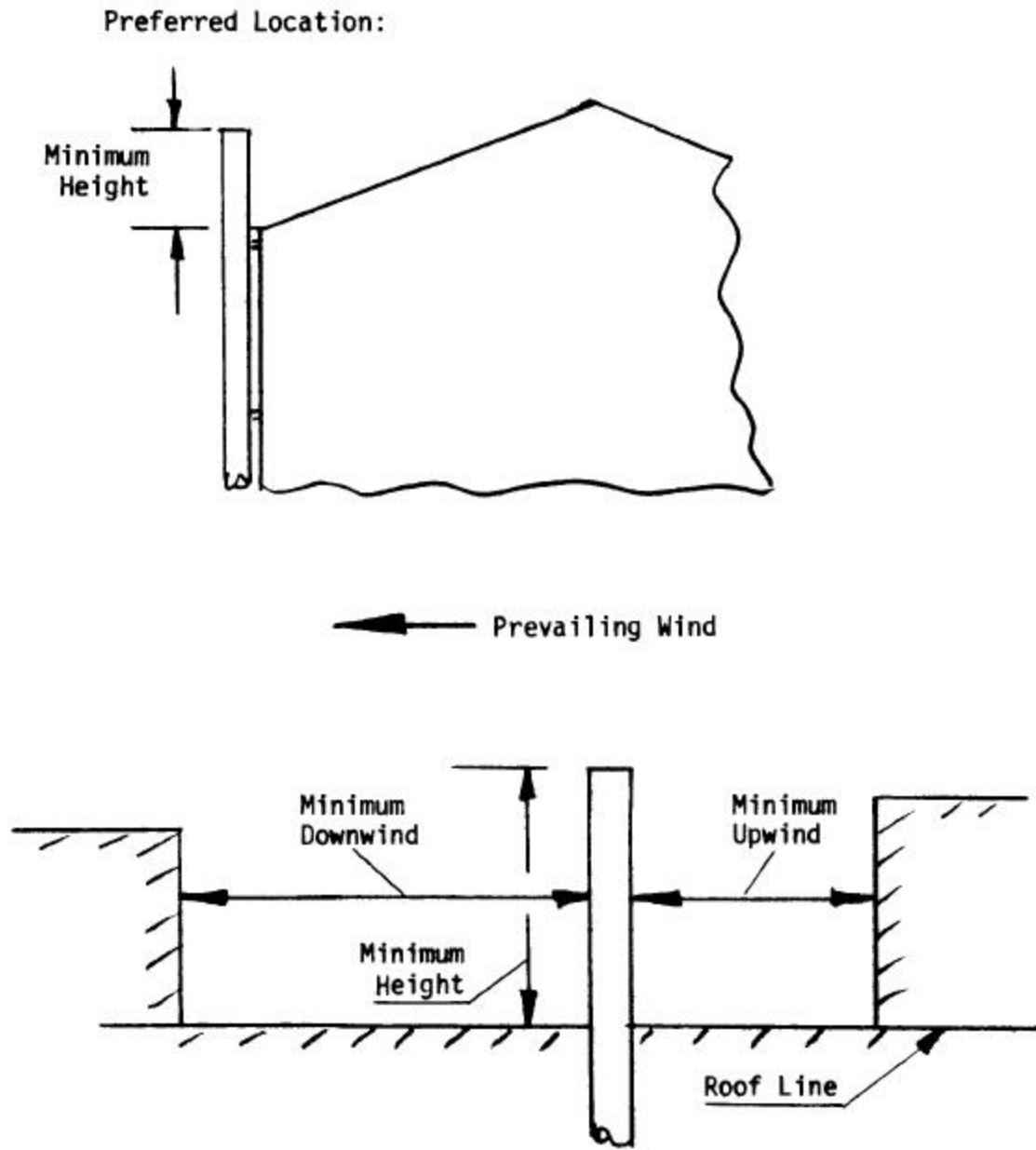


Figure 1 Vent Pipe Location

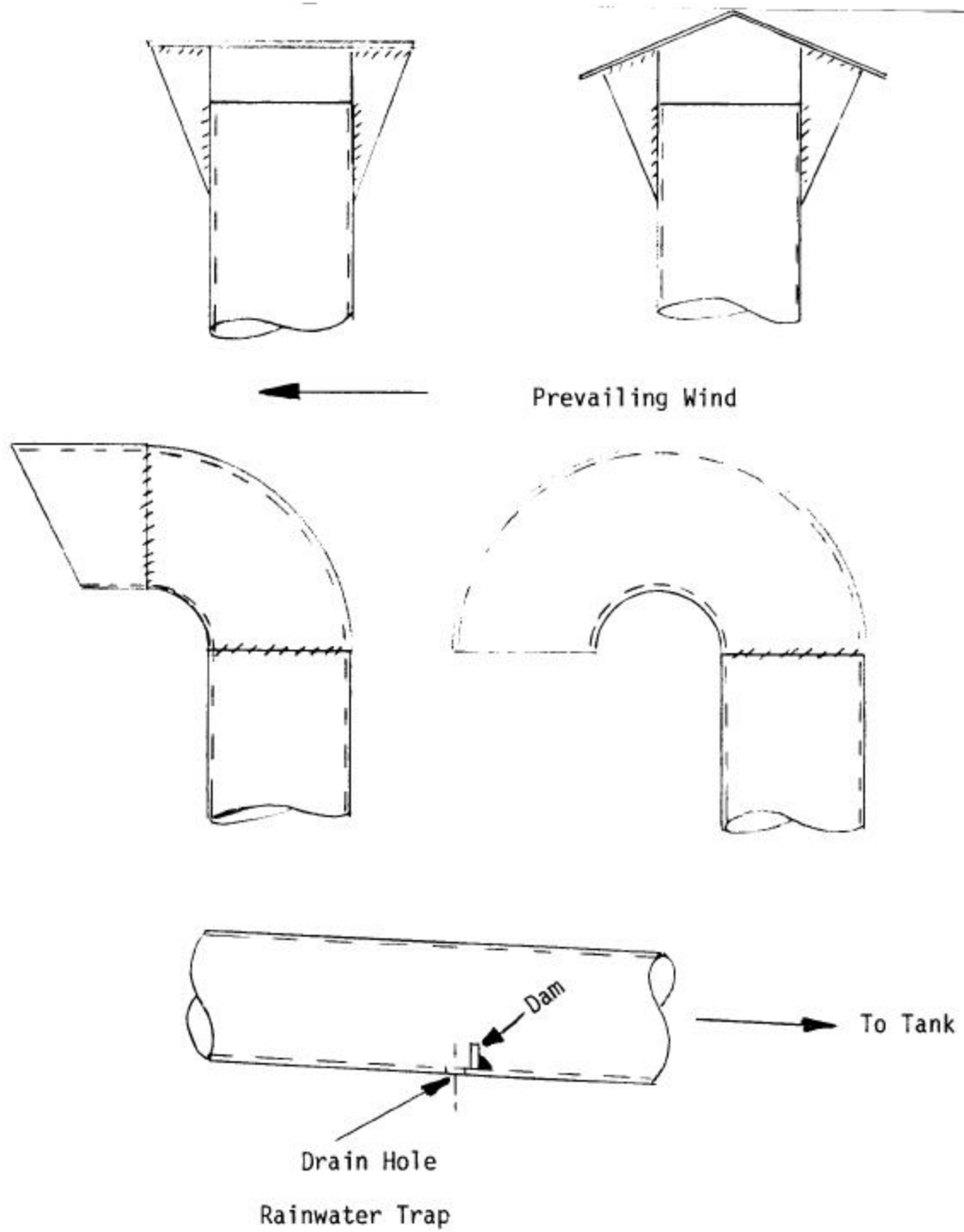
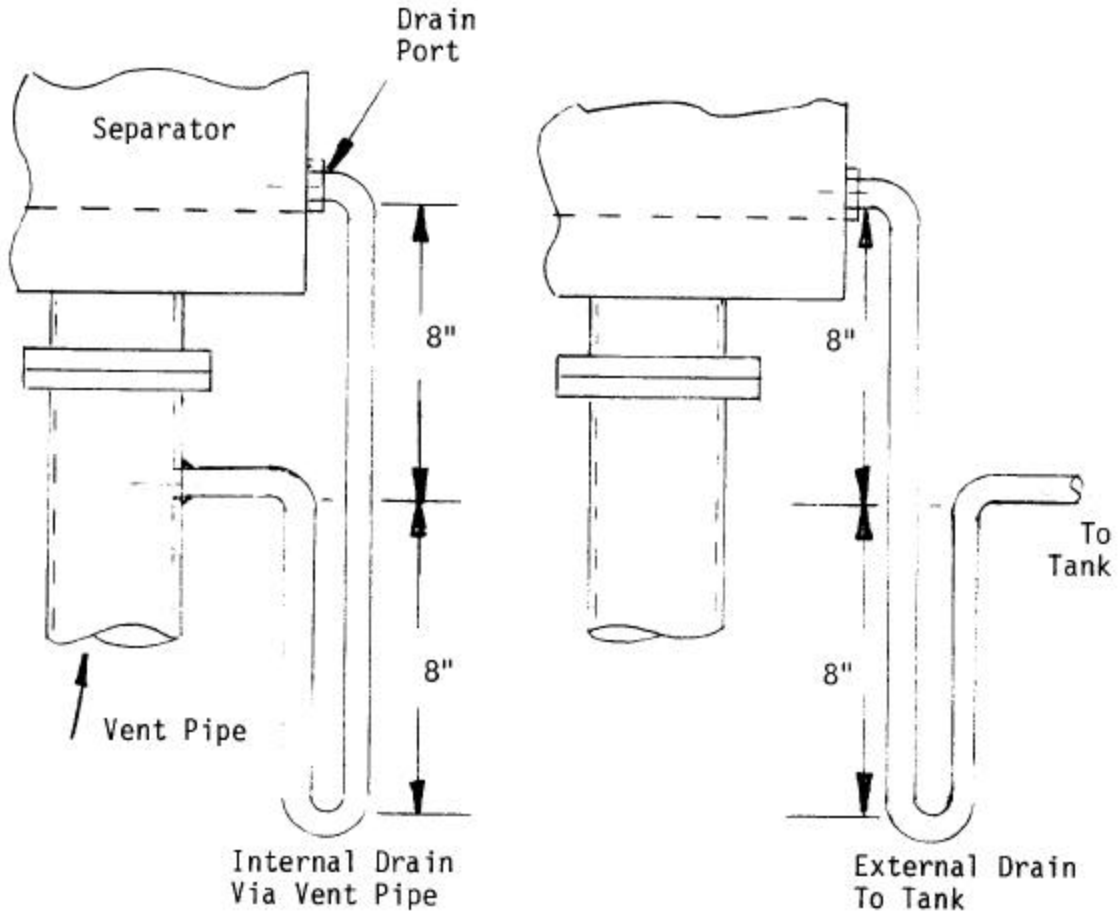
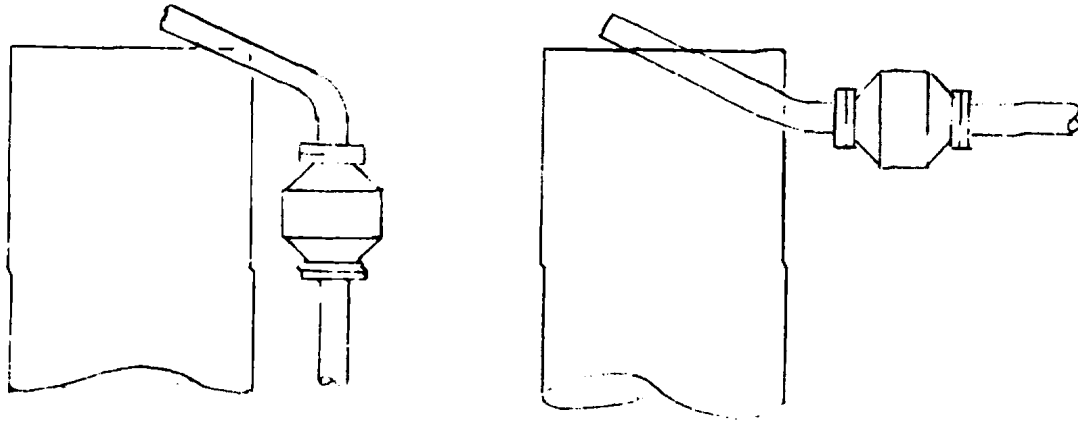


Figure 2 Vent Pipe Termination
(In Line Flame Arrestor Only)

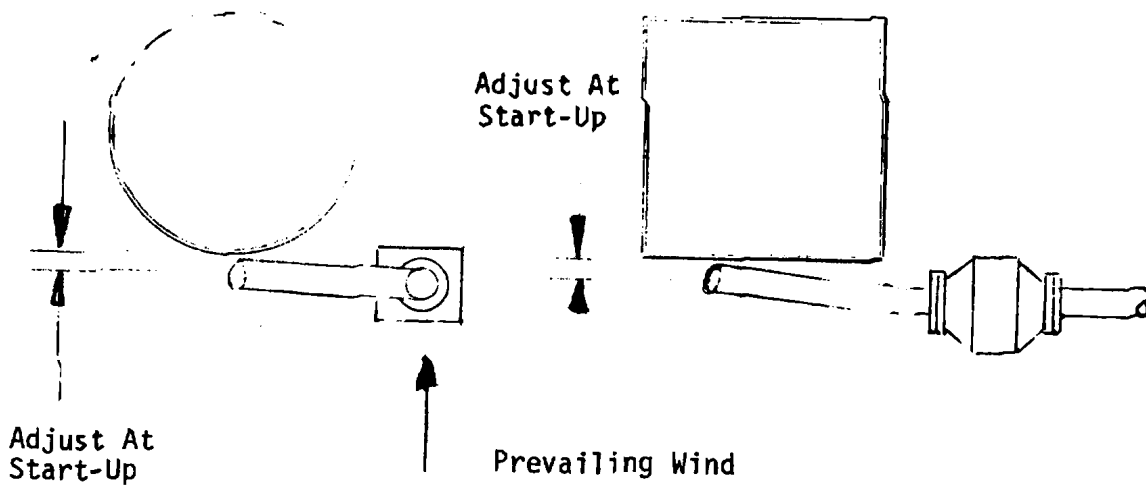


Minimum Trap Dimensions

Figure 3 Drainage of Separated Oil



Alternate Flame Arrester Arrangement



Final Fit-Up of Vent Pipe

Figure 4 Exhaust Draft Dispersion
(In-line flame arrester only)

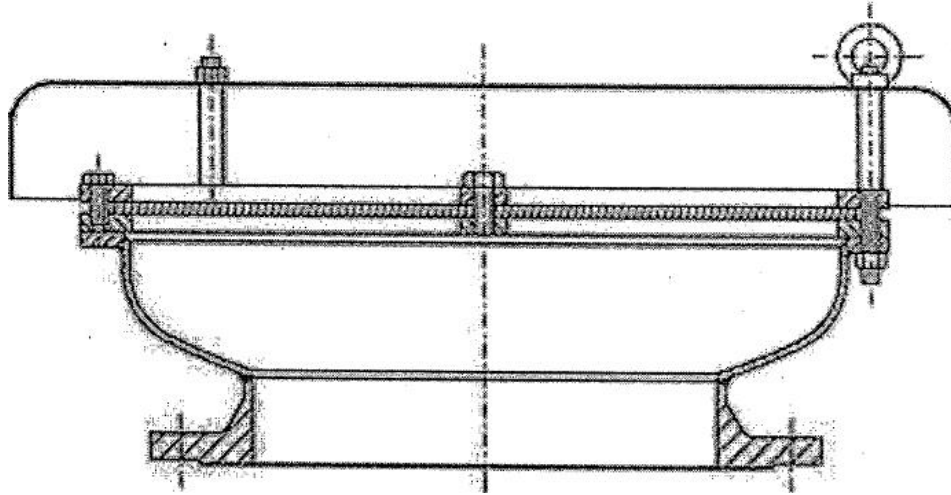


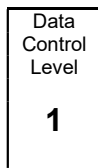
FIGURE 5 Current End of Line Flame Arrestor

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SPECIFICATION

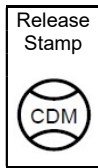
CLEANING AND FLUSHING OF HYDRAULIC SYSTEMS/COMPONENTS



SPECIFICATION NO. ES 2184

ISSUED: 2/12/97; PRD 62555-1
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1.0 SCOPE

This specification covers the preparation and acceptance criteria for the cleaning and flushing of components and piping used in lube, seal and hydraulic systems on Solar packages. Standards such as ASTM D6439 and the flushing sections in API 614 are companion documents to this specification. This specification takes precedence over ASTM D6439 and API 614 for components and piping used on Solar packages. Proper cleaning and flushing will remove the contamination built into components and systems before operation so that sensitive components do not fail prematurely.

Components to be cleaned and flushed include, but may not be limited to the following:

- Lube oil supply and drain lines
- Seal oil supply and drain lines
- Servo system supply and drain lines
- Hydraulic start system supply and drain lines
- Power take off system supply and drain lines
- Lube oil reservoir level control (auto fill) system
- Seal oil interconnect lines
- Lube oil coolers
- Lube oil interconnect lines
- Lube pump assemblies

Reservoirs, tanks, and tank vent piping require mechanical cleaning only (see Appendix A).

This specification covers the flushing requirements for components (such as the turbine package, the lube oil cooler assembly and interconnect piping) at the supplier's facility, the Solar Turbines Incorporated manufacturing plant, and in the field. The procedures described herein have a universal application.

The turbine package is normally flushed prior to delivery and only the external cooler interconnect lines and the coolers need to be flushed in the field if the turbine package integrity is maintained. The fill oil must meet the cleanliness requirements of Solar ES 9-224. Any residual debris on the turbine package that is generated during shipment is captured by the package filter and startup strainers.

The lube oil coolers are pre-flushed at the supplier's facility to the cleanliness levels of this specification, but a field flushing of the oil cooler is recommended as a result of external factors related to transportation and storage prior to the lube oil cooler installation.

2.0 APPLICABLE DOCUMENTS

Solar Specifications

ES 9-224 – Specification for Lubricating Oils for Use in Solar Gas Turbines

ES 9-248 – Corrosion Preventive Oil for Long Term Preservation

ES 9-58 – Specification Standard Paint Program – Turbo Machinery

Other

ISO 4406 – Hydraulic fluid power – Fluids – Method for coding the level of contamination by solid particles

ISO 11171 – Calibration of Automatic Particle Counters

ASTM D6439 – Standard Guide for Cleaning, Flushing, and Purification of Steam, Gas, and Hydroelectric Turbine Lubrication Systems

API Standard 614 – Lubrication, Shaft-sealing and Oil-control Systems and Auxiliaries

3.0 PREPARATION FOR FLUSHING

Rust, scale, machining chips, grit blast, weld slag, etc. shall be thoroughly removed from all tanks, vessels, pipes, etc. prior to flushing.

Tank internal surfaces, tank vent piping and vessels shall be cleaned per Appendix A. Pickling and passivation of carbon steel pipe work and equipment shall be treated, prior to being flushed, as per Appendix B. Stainless steel piping is recommended, as it does not need to be pickled. Sensitive components (bearings, seals, valve, etc.) shall be removed or bypassed during the cleaning and flushing to avoid contamination.

Equipment required: (See Figure 1 for typical flushing system)

1. Flushing pump of sufficient capacity.
2. Flushing fluid heater.
3. Flushing fluid filter rated at 5 micron with an efficiency of 99.5% or better (Beta ratio, $\beta_5 = 200$ or better) to remove contamination from flushing loop.
4. Flushing fluid strainer(s) (100 mesh or finer) or filter bag(s) (25 micron or finer) at end of each pipe run or component being flushed for cleanliness verification.
5. Particle Counter (calibrated per ISO 11171) to determine fluid cleanliness (ISO 4406) or optical filter patch kit.
6. Flow measurement device for each piping leg or component.
7. Thermometer(s).
8. Dead blow hammers or pneumatic vibrators.
9. Flushing fluid that is compatible with the mineral based oils in Solar ES 9-224.
10. Flushing oil reservoir. The reservoir is normally contained in a flushing rig external to the package. If the package lube oil tank is used for the flush, then an extra flush loop filter should be installed where the flushing oil re-enters the tank to prevent contamination of the oil tank (see Fig. 1, Note 4).

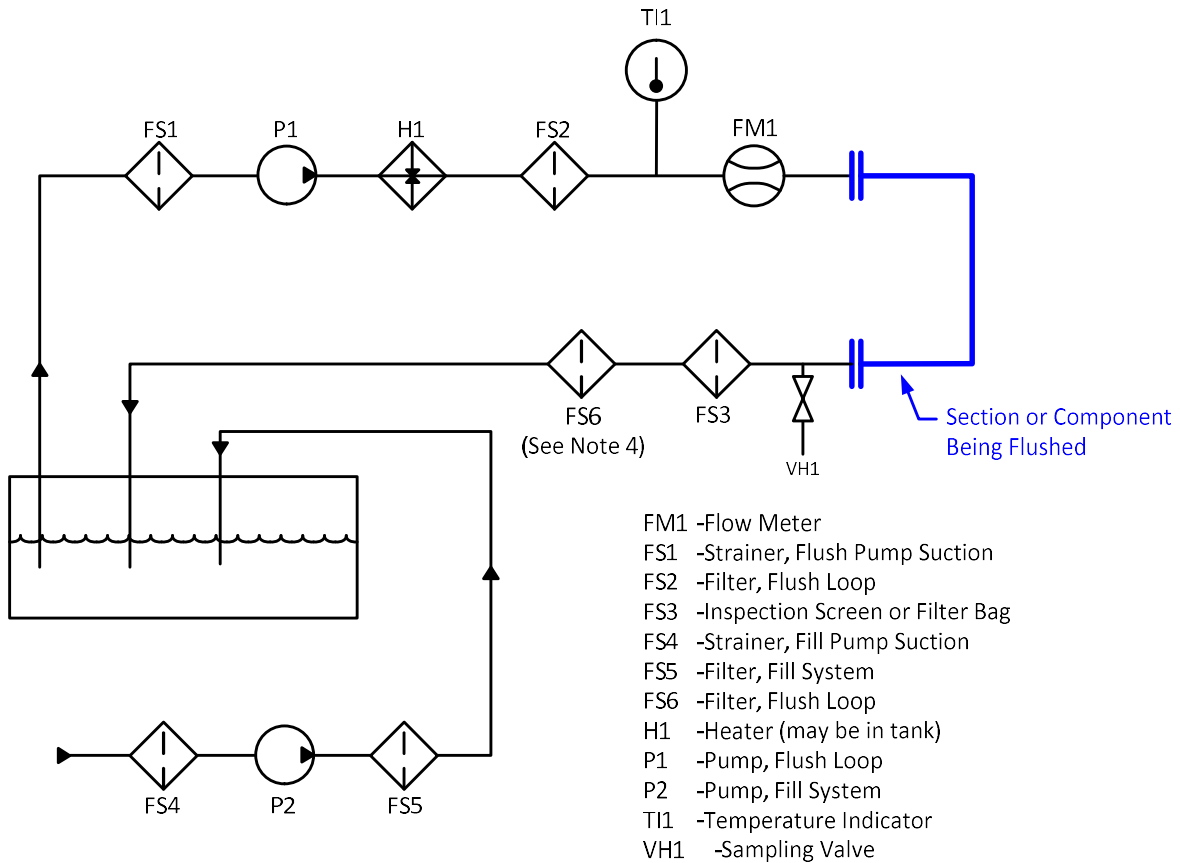


Figure 1. Typical Flushing System

Notes

1. ΔP indicators across filters are required.
2. Pump relief valves are required if positive displacement pumps are used.
3. Flow control valves (a bypassing valve for positive displacement pumps or a throttling valve for centrifugal pumps) are required.
4. If the required flushing sequence in Section 4 isn't followed or if the package lube oil tank is used instead of a separate fill system, then FS6 should be installed to prevent contamination of the package lube oil tank.

4.0 PROCEDURE

The following flushing sequence is required to minimize the possibility of contamination of components and assemblies. It is to be followed at the manufacturing facilities and in the field. Adherence to this sequence as prescribed in Figure 1, will substantially minimize the effort and the time necessary to successfully complete the flushing operations.

Required Flushing Sequence

- (1) Clean the oil. Pre-filter the package fill oil or flushing oil to ISO 4406 Code 16/14/12 cleanliness level.
- (2) Flush the rig. Loop flush and filter the flushing rig, and any associated piping, that is considered part of the flushing system, at the maximum capacity of the rig to ISO 4406 Code 16/14/12 and no 100-mesh screen captured particles (Section 5.0). (Note: Steps 1 & 2 can be done together if the flushing rig has its own oil reservoir).
- (3) Flush the component(s). Add the section or part to be flushed. Flush and filter the package the section or part to ISO 4406 Code 16/14/12 and no 100-mesh screen captured particles (Section 5.0).

Each flow line, cooler, etc. shall be flushed at a flow rate and temperature so that a minimum Reynolds number of 4000 is achieved through each section, or 150% of design flow, whichever is applicable. The Reynolds number can be calculated by:

$$Nr = \frac{3160 \cdot GPM}{CS \cdot D}$$

where GPM = flushing fluid flow rate [gallons per minute]

CS = flushing fluid viscosity [centiStokes]

D = pipe/tube inside diameter [inches]

Table 1 shows the minimum required flow rates for several pipe and tube sizes. Reynolds numbers in excess of 4000 will increase the effectiveness of the flush and will decrease the flushing time required to achieve the required cleanliness. Proper cleaning of individual details before assembly as well as clean assembly processes will also reduce flush times and reduce contamination "hideout".

Dead blow hammers and/or pneumatic vibrators should be used to help break loose and dislodge debris in the piping. Subjecting the piping to several thermal cycles (hot flushing fluid/cold flushing fluid) will also help reduce flushing time.

Notes for specific components are listed as follows:

- (a) Reservoirs, Tanks, and Tank Vent Piping. Reservoirs, tanks, and tank vent piping require a mechanical cleaning only (see Appendix A).
- (b) Package Oil Lines. Do not flush package oil lines through the bearings of the engine, driven equipment, and gearboxes. Disconnect package oil lines from bearing inlet ports, and loop these lines back to the flushing reservoir. Flush and filter the package oil lines to ISO 4406 Code 16/14/12 and no 100-mesh screen captured particles (Section 5.0).
- (c) Off-Skid Cooler Interconnect Piping. The off-skid cooler interconnect piping to the flush loop

(without package or cooler connection) shall be flushed and filtered to ISO 4406 Code 16/14/12 and no 100-mesh screen captured particles (Section 5.0). Other means of cleaning the cooler interconnect piping may be used, however, the same ISO 4406 Code 16/14/12 cleanliness requirements shall be met.

(d) Oil Coolers. See Section 7.0.

- (4) Check the flush. Flushing fluid samples shall be taken downstream of the piping or component being flushed and upstream of any end of line filters or screens. The sample location shall be taken from a section with turbulent flow, $Nr > 4000$ (see below). After flushing for at least one hour a fluid sample can be taken and the strainers or filter bags at the outlet of the flushing rig can be inspected. The acceptance criteria is described in Section 5.0.

TABLE 1
FLOW RATES FOR REYNOLDS NUMBER (Nr) = 4000

PIPE/TUBE SIZE	GPM REQUIRED FOR $Nr = 4000$ w/ ISO VG32 OIL		
	80°F Oil 48 cSt	120°F Oil 21 cSt	150°F Oil 12.5 cSt
0.375 x 0.049 tube	16.8	7.4	4.4
0.50 x 0.049 tube	24.4	10.7	6.4
0.75 x 0.049 tube	39.6	17.3	10.3
1.0 x 0.049 tube	54.8	24.0	14.3
1.25 x 0.049 tube	70.0	30.6	18.2
0.75 Sch 80 pipe	45.1	19.7	11.7
1.0 Sch 80 pipe	58.1	25.4	15.1
1.5 Sch 80 pipe	91.1	39.9	23.7
2.0 Sch 40 pipe	117.4	51.5	30.7
3.0 Sch 40 pipe	186.4	81.6	48.5
4.0 Sch 40 pipe	244.5	107.0	63.7
6.0 Sch 40 pipe	368.5	161.2	96.0

5.0 ACCEPTANCE CRITERIA

The following flushing acceptance criteria shall be met for the following conditions.

- A. Flushing of Components at the Manufacturing Facility. Unless otherwise stated in this specification, components such as turbine package and tube-fin air-to-oil lube oil coolers shall meet Sections 5.1 and 5.2.
- B. Field Flushing. Field flushing operations such as the oil fill, the flushing of the flushing rig, cooler interconnect piping, and cooler shall meet Section 5.1 at a minimum.

5.1 The ISO 4406 cleanliness code range numbers for 4, 6 and 14 micron levels are 16/14/12 or lower (particle counter calibration per ISO 11171).

5.2 There are no visible particles on the 100 mesh screen, or no more than 5 particles no larger than 0.010 inch [0.254 mm] in the 25 micron bag(s).

6.0 POST FLUSH PROCEDURE

After flushing, the piping, system, and components shall be sealed with metal blind flanges or metal plugs to prevent recontamination. If the piping or component will be in storage for any length of time it shall be completely drained and flushed with preservative oil per Solar ES 9-248 or partially filled with a vaporizing preservative oil that is compatible with the mineral based oils in Solar ES 9-224. Preservative oils shall be filtered to meet the cleanliness requirements of this specification. Tanks and vessels shall be preserved per Appendix A.

7.0 LUBE OIL COOLERS

Air-to-Oil Coolers. Tube-fin air-to-oil coolers shall be flushed and filtered to ISO 4406 Code 16/14/12 and no 100 mesh screen captured particles (Section 5.0). The minimum average Reynolds number in the oil cooler headers is 4000. Oil coolers with turbulators shall be flushed in both the forward and reverse flow directions. Oil cooler flushing outside of the manufacturer's facility may only be done in the forward flow direction. Lines that flow upward for more than 10 feet [3 m] shall be flushed in a reverse, downward direction at least 33% of the flush time.

Plate-and-Frame Water to Oil Coolers. Welding on the plate-and-frame oil coolers is usually limited to the nozzles on the pressure plates. The assembly of the thermal plates is an inherently clean assembly process and a Reynolds number of 4000 may not be achievable. The plate-and-frame coolers should be flushed to the following minimum conditions:

- a. Flow: 1.5 times the design flow
- b. Temperature: 150°F
- c. Duration: At least 1-hour before a fluid sample can be taken and the strainers or filter bags at the outlet of the flushing rig can be inspected.
- d. Direction: The direction of the oil flow shall be both in the forward and reverse, starting with the reverse direction of flow first.
- e. Cleanliness Acceptance Criteria: These coolers must meet the acceptance criteria of Section 5.0 of this specification.

Shell-and-Tube Water-to-Oil Coolers. On a shell-and-tube cooler the oil flows through the shell, and the water flows through the tubes. The pressure created inside the cooler when trying to achieve a turbulent flow that is equivalent to a 4000 Reynolds number may surpass the vessel's design pressure. The shell-and-tube oil cooler shall be flushed to the following minimum conditions:

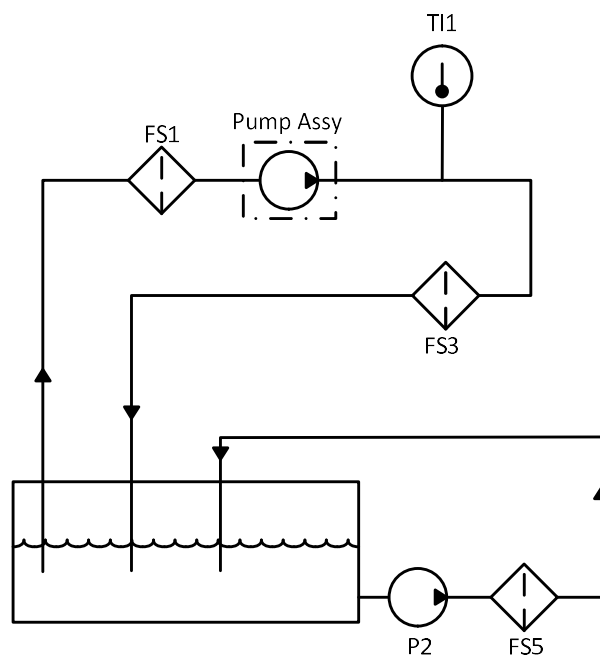
- a. Flow: 1.5 times the design flow
- b. Temperature: 150°F
- c. Duration: At least 1-hour before a fluid sample can be taken and the strainers or filter bags at the outlet of the flushing rig can be inspected
- d. Direction: The direction of the oil flow shall be both in the forward and reverse, starting with the reverse direction of flow first.
- e. Cleanliness Acceptance Criteria: These coolers must meet the acceptance criteria of Section 5.0 of this specification.

Duplex Coolers with Transfer Valves. The transfer valve and manifold assembly may be flushed separate from the coolers. The transfer valve and manifold assembly shall be flushed per Section 4.0 and shall meet the same cleanliness acceptance criteria of Section 5.0 at the manufacturer's facility.

8.0 PUMP ASSEMBLIES

A pump assembly is defined as an integrated assembly comprising pump(s), manifolds and valves. The assembly process can inject mill scale and liquid sealant, which must be removed by flushing. The minimum flushing requirements are as follows (See Figure 2):

- a. Flow: 1.0 times design flow.
- b. Temperature: 150°F.
- c. Duration: At least 1-hour before the strainers or filter bags at the outlet of the pump assembly can be inspected.
- d. Cleanliness Acceptance Criteria: Must meet the acceptance criteria of Section 5.2 of this specification.



FS1- Strainer, Pump Suction
 TI1 - Temperature Indicator
 FS3- Inspection Screen or Filter Bag
 P2 - Pump, Kidney Loop
 FS5- Filter, Kidney Loop

Figure 2. Typical Pump Assembly Flushing System

APPENDIX A

CLEANING OF OIL TANK INTERNAL SURFACES AND TANK VENT PIPING

1.0 Surface Preparation

- A. Abrasive blast to produce a grayish metallic near white surface with 1 mil minimum profile depth.
- B. Steel plugs shall be used for thread protection during the blast and paint process. These plugs shall be removed from all threaded openings and the grit removed by using shop air or vacuuming. Preservative oil per ES 9-248 shall be applied to the threads and plastic plugs inserted into the ports.
- C. All flange gasket surfaces must be protected during the blast and paint process. Preservative oil per ES 9-248 shall be applied to the flange gasket surfaces, and shipping covers shall be installed to protect the flange surface and avoid contamination of the lube oil tank.
- D. All pipe assemblies that will become part of the base assembly must be blasted internally and swabbed clean before being installed.
- E. Lube oil tank covers are to be painted to Solar System E per ES 9-58 unless otherwise specified by engineering drawing.
- F. Manifolds which are welded into oil tank covers shall be unpainted on the section that is internal to the tank.
- G. Tank associated vent piping is to be mechanically cleaned per Appendix A, Part 2.0.

2.0 All residual grit, scale, flakes, or other foreign matter shall be thoroughly removed from the tank or piping internal surfaces before the application of preservative oil per ES 9-248.

Pipe and manifold sections which are part of the tank assembly as well as the tank vent piping shall be thoroughly cleaned with shop air and have a clean swab or pig drawn through them until the swab or pig is clean of any detectable grit or debris.

No residual grit is permitted. No flaky rust or mill scale is permitted. The assembly shall be considered clean when foreign material such as scale, rust, metal shavings, and sand are not visible to the eye and grittiness is not detectable to the touch.

Cleaned and preserved piping shall be installed in the system and thoroughly sealed against subsequent external source contamination as soon as practical.

3.0 Preservative oil per ES 9-248 can be applied to a surface showing slight discoloration or oxidation provided that the surface does not have flaky rust or mill scale. The preservative oil shall be applied per the manufacturer's instructions (e.g., spray, roller, or other means) as required for coverage of all unpainted surfaces.

APPENDIX B

PICKLING AND PASSIVATION OF PIPEWORK AND EQUIPMENT

- 1.0 All carbon steel piping shall be pickled to the following minimum requirements:
- A. Ensure that all statutory and safety precautions are taken for carrying out the work and as determined by site conditions.
 - B. Piping to be cleaned shall be isolated from all equipment, machined surfaces, and non-ferrous components to avoid damage.
 - C. Piping shall be dismantled in suitable sections to ensure sufficient flow of fluids in each section.
 - D. Each section shall be degreased. Degreasing shall be performed by use of heavy duty alkaline or detergent solutions maintained at 175° to 195°F for a duration sufficient to remove oils or greases in the piping. After degreasing the piping shall be thoroughly flushed with potable water to remove all traces of degreasing solution.
 - E. Acid cleaning or pickling shall be carried out by use of 10% solution of hot (not exceeding 150°F) inhibited hydrochloric acid. The piping shall be flushed with acid solution repeatedly until cleanliness is achieved. Pickling shall continue until all loose rust, mill scale, or other foreign materials are not visible in the piping. The strength of the acid shall be monitored to maintain the required concentration and the solution shall be replaced if ferric content exceeds 0.6% by weight.
 - F. The piping shall be thoroughly rinsed and flushed with potable water as rapidly as possible after the acid cleaning to remove all traces of acid and iron salts to prevent rust. The rinsing/flushing shall continue for 10 minutes after the pH of the effluent water equals the pH of the ingoing water.
 - G. Passivation of piping surfaces shall be performed after the pickling and flushing. This will be done by circulating a 3% phosphoric acid solution at 160° to 175°F for an adequate duration.
 - H. The piping shall be thoroughly rinsed after passivation with potable water. After rinsing the piping shall be drained of water and air dried with hot, dry, filtered air at 150° to 170°F.
 - I. Piping that will not be immediately flushed with oil and put into service shall be internally coated or flushed with a preservative oil per Solar ES 9-248, and capped with metal blind flanges or threaded plugs.

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SPECIFICATION

AUXILIARY SERVICE AIR

Data
Control
Level

1

SPECIFICATION NO.

ES 2201

ISSUED: 7/6/98 ; PRD 65612-1

(Date and PRD No.)

REVISION:

(Letter, Date and PRD No.)



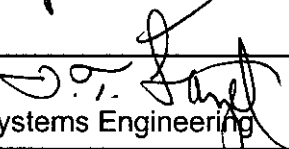

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SIGNATURE PAGE

Rev. Ltr/ PRD No.	Signature and Title	Date	Pages Affected	
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1.0 REFERENCES

ISO 8573-1	International Standards Organization
CGA G7.1	Compressed Gas Association
ISA S7.3	Instrument Society of America
IES RP-CC-001.3	Illuminating Engineering Society
OSHA 29CFR 1900-1910	Occupational Safety and Health Administration
SAE ARP-1156	Society of Automotive Engineers/Aerospace Recommended Practices
MIL Std 282	Military Standards Organization
Fed STD 209	Federal Standard
Parker Filtration Catalog 1300-300	

Solar Turbines

ES 1211	General Specification for Fuel and Service Gas for Solar Gas Turbine Engines
ES 9-98	Fuel, Air, and Water (or Steam) for Solar Gas Turbine Engines
PIL 140	Product Information Letter

2.0 PURPOSE - The purpose of this specification is to establish the minimum air quality required for usage on Solar turbines packages in auxiliary applications.

3.0 SCOPE - This specification applies to all auxiliary air applications on Solar Turbine's engine packages, but not engine inlet air. Refer to Solar ES 9-98 for engine air requirements. Auxiliary air applications include, but are not limited to, buffer air, pilot air, sparging air, and air assist.

This specification will establish the maximum allowable moisture content, temperature, particle size, and oil content allowable to prevent plugging and wear of critical passages and components for the safe and satisfactory function of these systems.

4.0 DEFINITIONS

Dew Point	The temperature at a given pressure at which water vapor condenses (e.g., -40°F @ 200 psig).
Micron (μ)	Physical dimension equal to a millionth of a meter (0.000001 m).
ppm	Parts per million, given on either weight basis as ppm (w/w) or volume basis as ppm (v/v), is the relative amount of a contaminant to a million parts of air.
mg/m ³	Milligrams per cubic meter, like ppm, used as a measure of contaminant concentration.

5.0 REQUIREMENTS - This specification provides the quality requirements for particle size, oil content, dew point, maximum temperature and contaminants. Refer to sections below for specific requirements.

5.1 PARTICLE SIZE - The particle size in the air stream at Solar's customer connection point shall not exceed 10 μ . As it is impractical to achieve 100% removal of all particles of 10 μ and larger, this shall be defined as $\beta_{10} > 100$, or 99% efficient. The concentration of particulates 10 μ and smaller shall be less than 5 ppm (w/w)

5.2 OIL CONTENT - The oil or hydrocarbon content shall not exceed one (1) ppm (w/w).

5.3 DEW POINT - For indoor or outdoor installations, the dew point at line pressure shall be at least 10°F below the minimum temperature to which any part of the air system is exposed, at any season of the year.

5.4 TEMPERATURE LIMITS - The lower temperature is primarily controlled by dew point requirements. However, the minimum for system design purposes is -20°F. The maximum temperature limit is 200°F.

5.5 CONTAMINANTS - The auxiliary service air shall be free of all corrosive contaminants and hazardous gases, flammable or toxic, which may be drawn into the air stream.

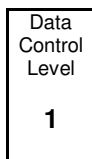
6.0 STANDARDS - An ISO 8573-1 Quality Class 3.2.3 meets this specification for most ambient conditions. This is a Class 3 particle requirement (5 μ , 5 mg/m³), Class 2 dewpoint (-40°F) and Class 3 oil content (1 mg/m³). ISA S7.3, Instrument Quality Air, exceeds this requirement.

Solar Turbines

A Caterpillar Company

SPECIFICATION

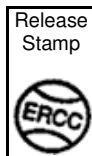
CUSTOMER STATION GROUNDING REQUIREMENTS



SPECIFICATION NO. ES 2648

ISSUED: 1/28/10; CR 25305
(Date / Releasing Document)

REVISION: A



(Letter, Date and Releasing Document)

Rev.	CR/ ECN	Signature & Title	Date	Pages Affected
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EXTERNAL GROUNDING, REQUIRED PRACTICES

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1. Purpose

Proper grounding is critical to the reliable operation of electrical instruments, and to the safety of personnel operating it. Signal grounding helps to protect electronic equipment against line disturbances introduced by other adjacent electrical equipment and line transients traveling on the power distribution system. Protective Earth grounding is done for safety reasons, to eliminate the possibility of electrical shock due to floating potentials.

This document addresses the practical considerations for engineering of grounding systems, subsystems and other components of ground network. It also provides basic guidance in the grounding to all standard control panels produced by Solar. Grounds are classified by type of protection and impedance characteristics. The practice defines the use of frame ground, which provides a protective path to ground to eliminate shock hazards, power earth, which provides a clean return path, instrument earth, the quiet ground and intrinsically safe earth in a control panel. The properties and use of each type of ground are discussed. The proper installation of ground system is necessary to reduce electrical noise, effect of power distribution, interference-causing signals in the control system. Bonding, shielding and Hazardous Area Instrument Earth are also discussed as a total grounding system concept. This specification addresses those factors that will enable us to provide a robust ground system.

Local codes prevail where conflicts arise in the recommended practices herein.

2. Related Engineering Documents:

SB 5.0/111D or later Turbine Package Electrical Noise Reduction/Grounding Practices

IEEE STD 1999 Chapter 4.7,

2008 National Electric Code

Article 250.106 Lightning Protection System

Article 250.60 Use of Air Terminal

Article 250.94 Bonding for Other Systems

3. Grounding Terms Defined

3.1 Bonding

Electrical bonding refers to the process of electrically connecting equipment by means of a low impedance conductor. The purpose is to make the structure homogenous with respect to the flow of currents to avoid potential differences that can produce EMI or circulating ground currents and allow fault currents to flow to ground.

3.2 Shielding

The shielding discussed in this specification is only for wires and cables. Shielding is required to prevent the equipment from propagating interference and to protect the equipment from the effects of interference propagated by other devices. Shielding is typically floating on the device end, tied to IE at the Control Console, and is never daisy chained.

3.3 FG (Frame Ground/Protective Earth)

FG refers to the interconnection of instrument chassis, instrument panels, doors and control consoles to a common frame ground. At Solar, this is the skid frame. The purpose of the frame ground is to reduce the possibility of electrical hazard to personnel. Frame ground should be tied in the most direct possible path to a common earth electrode.

3.4 PE (Power Earth)

PE ground provides a route to dissipate the power line transients to earth potential. PE should be tied in the most direct possible path to a common earth electrode.

3.5 IE (Instrument Earth)

IE ground protects sensitive electrical and electronic devices, circuits, and wiring from electromagnetic interference (EMI) and radio frequency interference (RFI). IE should be what Solar refers to as a "quiet ground", free from transient voltages and electromagnetic noise. It is, therefore, normally isolated from the PE ground. Instrument Earth should be tied in the most direct possible path to a common earth electrode. The BN Power Supply should be grounded to PE while the module itself goes to IE.

3.6 HAIE (Hazardous Area Instrument Earth)

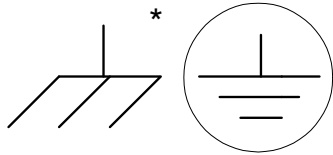
HAIE is required for intrinsically safe 1701/06 vibration system applications. The BN Power Supply should be grounded to IE while the module itself goes to HAIE. Only other 1701/06 HAIE ground terminals should be connected to the HAIE bus bar. The HAIE bus is a copper bar inside the control console or box and is isolated from FG, PE, IE, and IS buses. The HAIE bus is to be connected in the most direct possible path to a common earth electrode. The measured impedance shall be one (1) ohm or less between the bus and earth electrode.

3.7 IS (Intrinsic Safe Earth)

IS is a special type of dedicated ground to be used in intrinsically safe controls. The IS bus should be isolated from FG, PE, IE, and HAIE buses. The IS bus is to be connected in the most direct possible path to a common earth electrode with 2 wires, 12 AWG or larger. *All grounding systems must terminate to a single earth point. THE MINIMUM REQUIRED SYSTEM IS AT LEAST 3 GROUND STAKES IN A TRIANGLE (See Figure 1 below).

4. Symbols Used

Grounding Symbols Solar Turbines Inc.



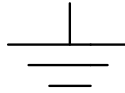
FRAME
GROUND

FG

External:

FG is the **Protective Earth**
Protects against electrocution
Instrument Chassis
Instrument Panels
Control Boxes, Doors, Skid
< 5 Ohms to Earth Ground

* Legacy drawings may have either or both symbols.



POWER
EARTH

PE

Internal:

Power Earth grounds
"Clean Ground"
Digital and Analog device
Also used for 0V
< 5 Ohms to Earth Ground

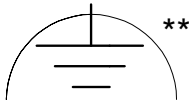


INTRINSICALLY
SAFE

IS

Internal:

Used for Intrinsically Safe Controls
2ea 12 AWG (3mm) wires
<1 Ohm to Earth Ground

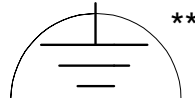


INSTRUMENT
EARTH

IE

Internal:

Signal Shields
"Quiet Ground"
Din rails with Flex IO Modules attached,
except IJ2 & IRT8 which are tied to 0V
Galvanic Isolators
< 5 Ohms to Earth Ground

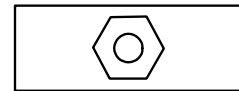


HAZARDOUS AREA
INSTRUMENT EARTH

HAIE

Internal:

Unique to Bently Nevada
1701 IS Applications
<1 Ohm to Earth Ground



DIN RAIL
GROUND

RG

** IE and HAIE share the same symbol and Legacy drawings may differ.

Can be tied to: FG, PE, IS or 0V

NOTE: 14AWG is the minimum wire gauge size for all panel grounds. Wires should be green/yellow except 0V, which is normally white. The only exception permitted is where the part will not accept 14AWG wire.

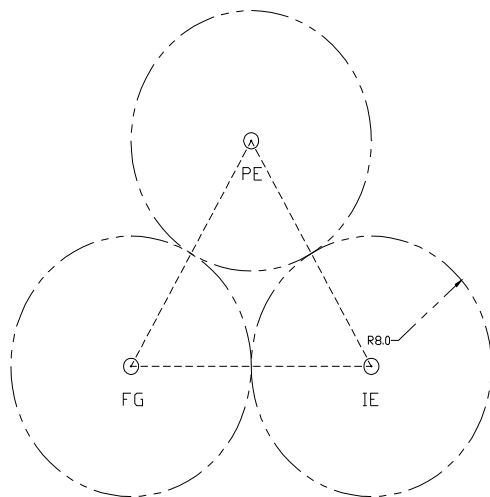
See exceptions in the above notes as some Legacy drawing may have different symbology.

5. Building or Station Earth Expectations

5.1 Station Ground Expectations

The station grounding system in use by customers varies dramatically. Solar Turbines Inc. expects that the customer will provide a reference point/points or plane, through approved, industry-recognized distribution and bonding practices. This will ultimately tie FG, PE, IE, HAIE and IS to the same ground reference. While Solar Turbines Inc. does provide protection on critical sensitive equipment impact on the system due to faults welding arcs or lightning nearby should be minimized. To eliminate any potential differences between any of each grounding electrode system, all of the grounding electrodes for FG, PE, IE, HAIE, and IS buses should be tied together as per IEEE STD 1999 Chapter 4.7, 2008 National Electric Code Article 250.106 Lightning Protection System, Article 250.60 Use of Air Terminal, and Article 250.94 Bonding for Other Systems. Having a separate grounding electrode is important, especially to protect the integrity of IE ground bus which must be noise and interference free. Figure 1 shows a required grounding system for a Turbine Package. Additionally, HAIE and IS should be terminated on the IE ground stake.

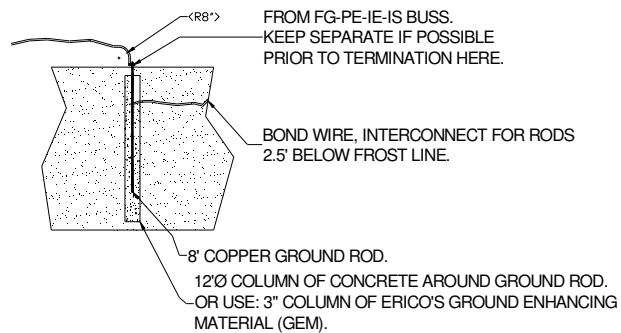
SITE GROUNDING SYSTEM CONFIGURATION



THIS CONFIGURATION IS INTENDED TO SUPPORT ONE TURBINE ONLY!

GROUNDING SYSTEM NOTES:

1. 3 RODS: 8' LONG;
2. SPACING: 16' APART.
3. ARRANGEMENT: EQUILATERAL TRIANGLE.
4. BONDING: 2.5' BELOW FROST LINE USING 2AWG OR LARGER BARE Cu.
5. CABLE SIZE: NOT LESS THAN 4AWG Cu FROM BUSS TO GROUND RODS.
6. PREFERRED METHOD OF INSTALLATION IS TO POUR 12"Ø CONCRETE SLEEVES AROUND THEM. OR USE GROUND ENHANCING MATERIAL WITH A 3" HOLE.
7. SPLICES OF LARGE CABLES SHOULD BE PERFORMED WITH THE CADWELD METHOD TO MINIMIZE LOSSES.



**FIGURE 1
MINIMUM GROUNDING SYSTEM REQUIREMENTS**

6. Ground Connections

6.1 Control System Grounding Practices

All ground systems in the control system should be wired in a star or multiple star arrangement with the individual grounds balanced between them. That is:

6.1.1 Daisy Chains:

Daisy chaining of grounds is prohibited. Where there are multiple IE bus bars, one shall be selected as the Marshaling bus and the customers station ground termination made on that bus.

6.1.2 Ground Electrodes:

All local grounds such as PE bus, FG stud, IE bus, HAIE bus, and IS bus should be connected separately to the final station grounding electrodes.

6.1.3 Routing of Ground Leads:

All grounds should be routed by the most direct path to the station grounding electrodes. Solar Turbines requires a minimum of 4 AWG cable for these grounding runs.

6.2 Bonding of Ground Connections:

To maintain a high integrity grounding system all grounding connections need to be bonded. Bonding is a process that includes:

6.2.1 Surface Condition:

Creating a clean conductive surface (removal of all paint, anodic film, grease, and lacquer).

6.2.2 Protective Coating:

Coating the clean surface with an approved lubricating compound to prevent corrosion.

6.2.3 Fasteners:

Connecting the ground lug firmly to the clean surface directly or with an approved star washer.

7. Final Ground Termination

7.1 Required Termination to Station Ground:

Figure 2 shows a minimum arrangement required to connect the ground buses to the ground electrode connections. This arrangement is typical on all generator sets and gas pipeline application when the gas pipeline is isolated from earth from the gas turbine compressor set.

7.2 Marine/Platform Grounding:

Figure 3 shows all grounding bus i.e. FG bus, PE bus, IE bus, HAIE bus, and IS bus on the gas turbine skid being tied to the floating ground grid except for PE bus, IE bus, HAIE bus, and IS bus in the remote console.

7.3 Cathodic Protection Oil & Gas Pipeline Applications:

Figure 4 shows only the FG on skid frame ground bus is tied to the floating ground grid. For gas pipeline application the compressor skid may be isolated from earth for cathodic protection. PE, FG, IE, (IS and HAIE not shown) bus from the Control Box are tied to their respective earth electrodes. This applies to both On-Skid and Off-Skid systems designs.

7.4 Multi-Control Box Ground Ties:

All control boxes ground systems should be independently routed to the station earth system. Do not daisy chain control systems prior to termination: cross talk may occur if this is not observed. Notice each bus has a separate wire going to the Station Grounding Rods.

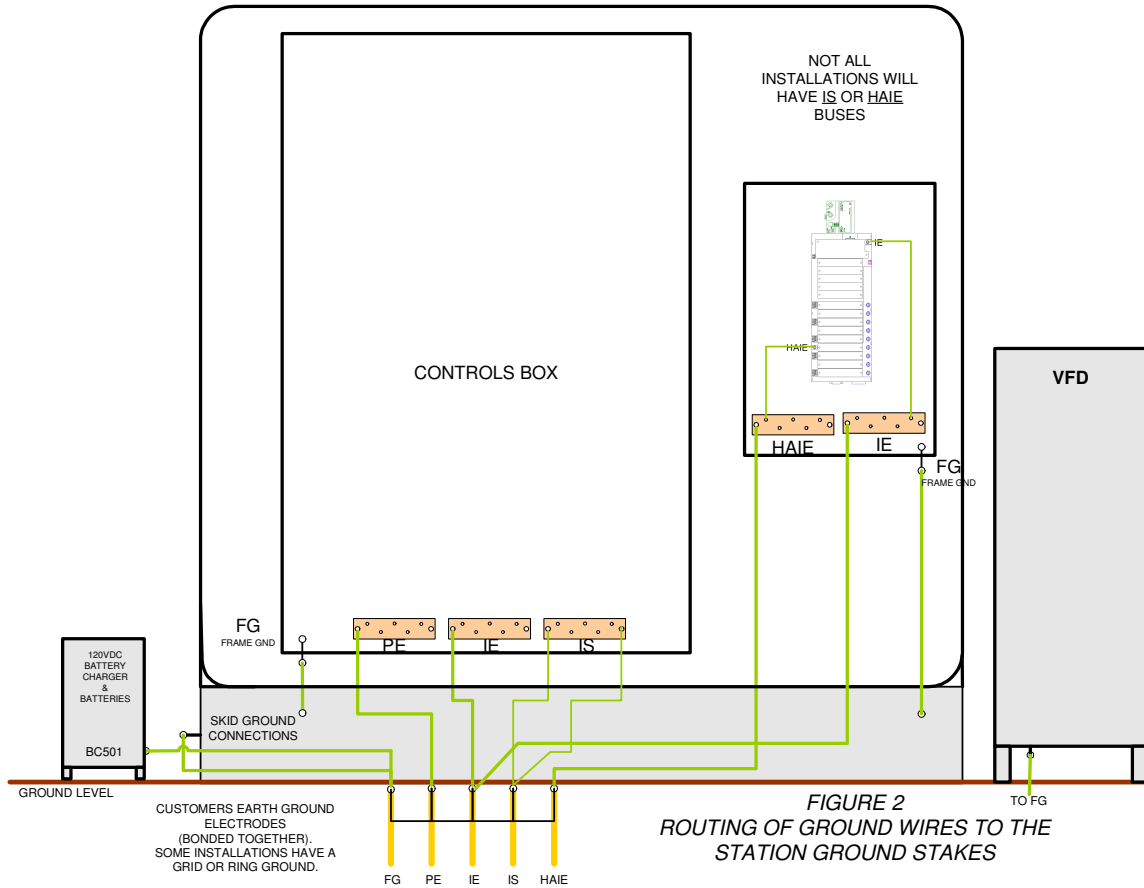


FIGURE 2
REQUIRED TERMINATION TO STATION GROUND

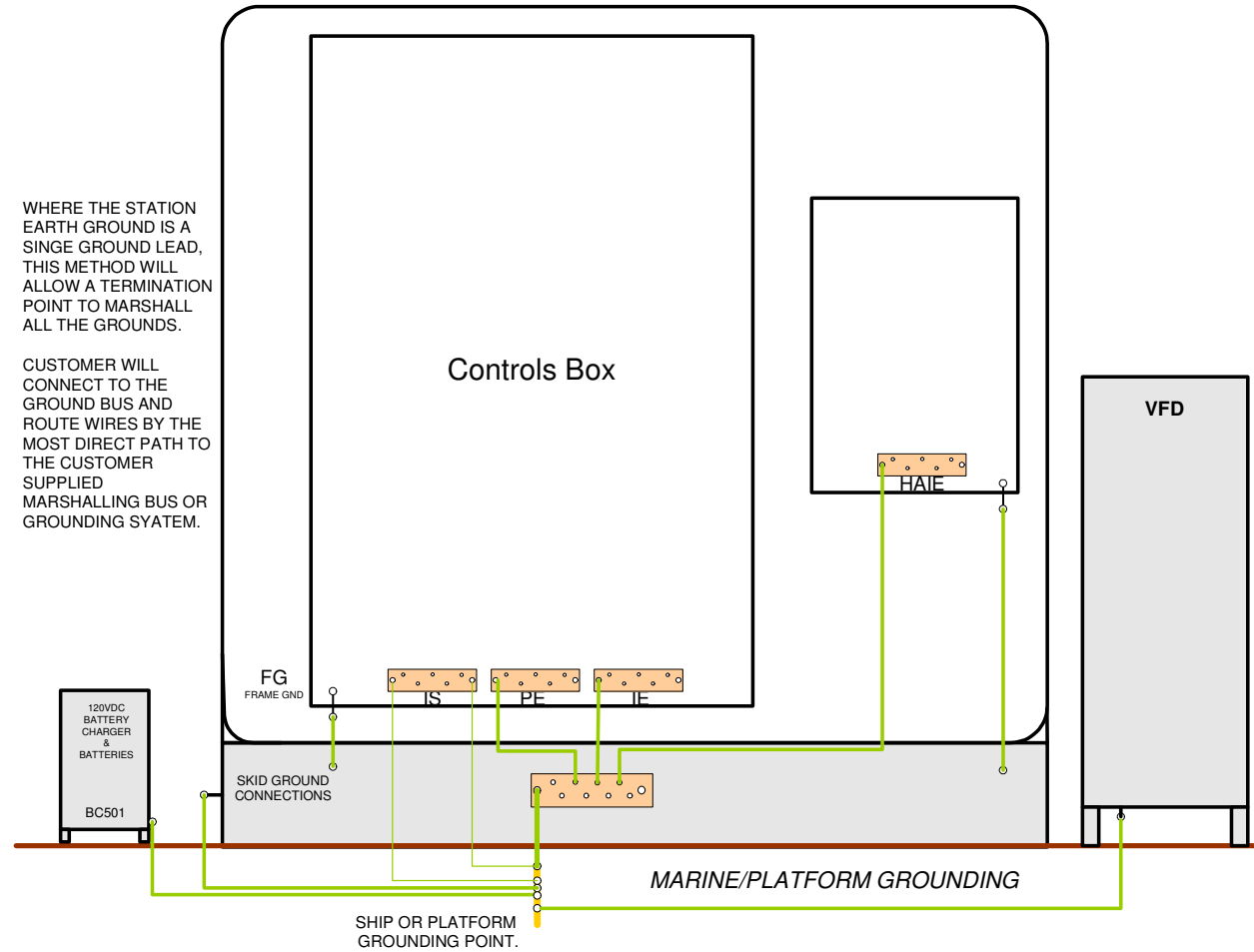


FIGURE 3

This method although not recommended for land installations, may be used for Marine applications where only a single earth ground is available. The common (marshalling) bus must be located as close to the earth ground point or station ground as possible.

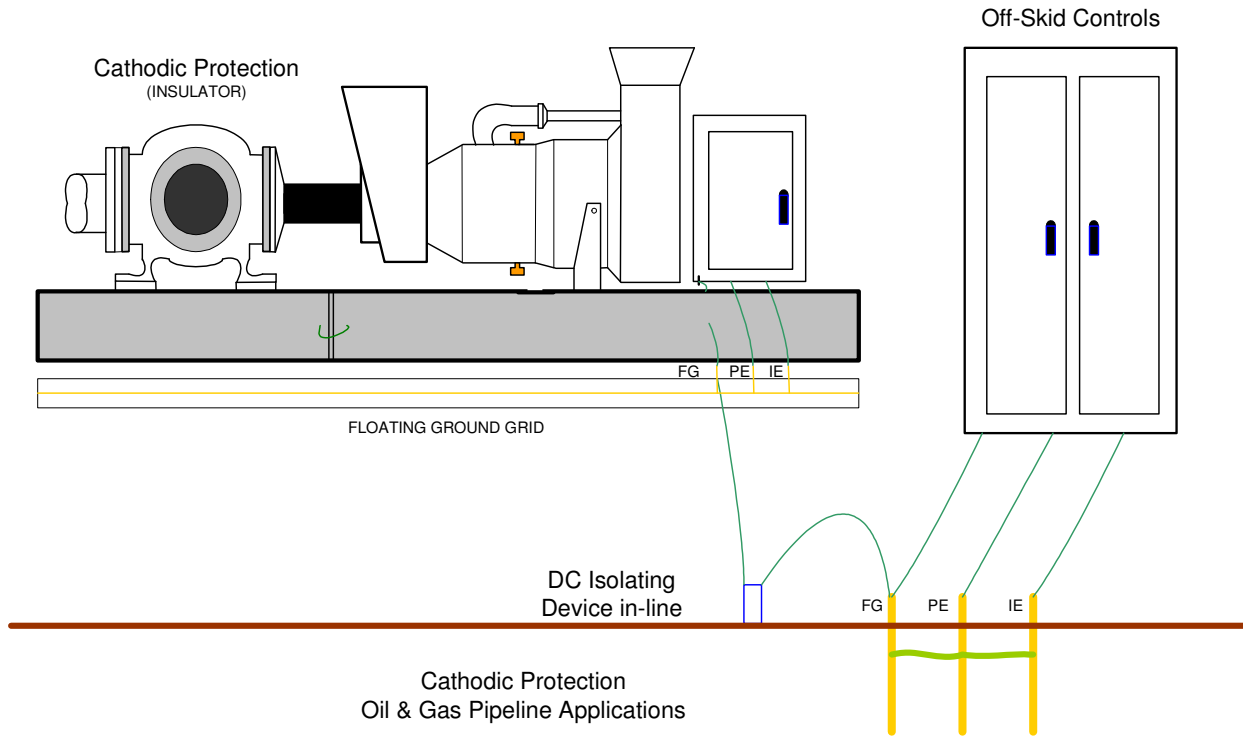


FIGURE 4

8. Bonding Grounding Electrodes

8.1 Bonding:

Grounding electrode is defined in IEEE STD 1100 1999 paragraph 2 as: "A conductor or group of conductors in intimate contact with the earth for the purpose of providing a connection to the ground". To eliminate any potential differences between any of each grounding electrode system, all the grounding electrodes for FG, PE, IE, HAIE, and IS buses should be bonded together as per IEEE STD 1100 1999 Chapter 4.7, IEEE 142 1991, paragraph 5.5.1, and 2005 National Electric Code Article 250.94 Bonding for Other Systems, Article 250.106 Lightning Protection Systems, & Article 250.60 Use of Air Terminals. The bonding together of grounding electrodes is shown in figures 1, 2 and 3. Noise Interference Reminder: Having a separate grounding electrode is important, especially to protect the integrity of IE ground bus which must be noise and interference free.

8.2 Lightning Exception:

In article 250.60 of 2005 National Electric Code prohibits the use of other grounding electrode system as a lightning-grounding electrode.

Direct-drive AC Start System

Ty Reed

Solar Turbines Incorporated

PURPOSE

The following describes the application and installation, of direct-drive AC start systems. These standard configurations use Rockwell Automation PowerFlex Variable Frequency Drives (VFD). The starting power requirement of the package determines the applicable PowerFlex 750 VFD and motor combination.

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1. Introduction

1.1 Basic Description

The Direct-drive Alternating Current (DAC) start system is a proven configuration for Solar® gas turbine packages. Since its introduction in 1994, the DAC start system has demonstrated high reliability, and low maintenance, across all of Solar's gas turbine product lines.

The system consists of a solid-state, pulse-width-modulated VFD that converts three-phase utility voltage to a variable voltage, variable frequency supply. This power is applied to a rugged, intermittent duty, AC induction motor that was designed exclusively for this application. The motor is coupled directly to the gearbox through an overrunning clutch and shaft.

The system initiates engine rotation, maintains engine purge speed, assists acceleration to self-sustaining speed, and perpetuates a slow roll speed. Assuming a four-minute purge, the system is designed to provide three consecutive full-speed start cycles with 10-minute motor rest periods between attempts. Fewer or more consecutive start attempts may be possible, depending upon ambient temperature, turbine conditions, purge time, and motor rest time. For an example, see Service Bulletin 2.3/108A DAC start information for the *Mars*® gas turbine.

Because the load on the motor at engine purge / wash speed is below its nameplate rating, the system is capable of extended purge cycles for exhaust Heat Recovery Unit (HRU) applications, and water wash cycles, without concern of overheating.

Slow roll is required on *Taurus*™ 70 and larger engines. Slow roll speeds range from 3-12% NGP, and are required for up to 4 hours. The *Titan*™ 250 Onshore product is equipped with a ride thru device that maintains rotor rotation, in the event of an AC power outage. Other products rely on a constant speed AC or DC motor for slow roll.

The DAC system is certified to the following codes and standards, provided that the VFD is installed in a Motor Control Center (MCC) room or other suitable ordinary (non-hazardous) location:

- National Electrical Code (NEC)
- Underwriters' Laboratories (UL)
- Canadian Standards Association (CSA) Class I, Division 1, Group D, T3
- International Electrotechnical Commission (IEC) and Comité Européen de Normalisation Électrotechnique (CENELEC) Zone 1 Exde IIA T3, ATEX

Additionally, the *Centaur*® 40, *Centaur* 50, and *Taurus* 60 generator set applications are equipped with DAC start systems suitable for NEC Class 1, Group D, Division 1 locations, when the VFD is in an MCC or other suitable ordinary (non-hazardous) location.

A user-supplied fused disconnect, or circuit breaker, is required at the VFD input; filters, line reactors, or transformers may also be necessary.

1.2 Availability

Solar has leveraged more than two decades of experience with Reliance/Allen-Bradley VFDs to develop the configurations used today in the DAC start system. VFD's that are ordered through Solar Turbines are configured specifically for seamless integration with our equipment. While it is possible to order a PowerFlex VFD from a different source, there may be differences in firmware, option cards, etc., which may result in substantial work on-site to modify the VFD system to function successfully in this application.

Once installed, Solar's proprietary *Turbotronic*™ system downloads all the configuration parameters to the VFD for operation in the intended application.

1.2.1 Standard DAC Start System

The standard DAC start system is available on all of Solar's gas turbine packages. It requires a three-phase power supply from 380 to 480 VAC, 50 or 60 Hz. A Custom Feature is required for 600 to 690 VAC supply. This document primarily focusses on the 380-480 VAC systems, but information for 600-690 VAC systems can be provided upon request, and is provided in the same Rockwell documents that are referenced herein.

1.2.2 “High Torque” DAC Start System

Centaur 40 and *Centaur 50* GS packages, with a generator rotor inertia exceeding 340 kg-m² (8000 lb-ft²), employ a motor designed for the higher inertia requirements. Inquire with Solar Engineering if this “high torque” application motor is needed.

2. PowerFlex 750 Series Variable Frequency Drives

2.1 PowerFlex 750 Applications

Table 1 lists the 400 VAC (400 VAC is the nominal value, provided by Rockwell Automation for drives designed to operate between 380 – 480 VAC) PowerFlex 750 rating used by engine model. Throughout the referenced Rockwell Automation manuals, **kW Rating** is used to identify VFDs. Some of the referenced tables list duty ratings, and Solar’s drives are considered **Normal Duty**.

Table 1: PowerFlex 750 Power Ratings

Package	Frame Size	kW Rating	kVA Rating
<i>Saturn CS & MD</i>	4	37	48.8
<i>Saturn GS</i>	5	55	71.3
<i>Centaur 40 & 50 CS & MD</i>	5	55	71.3
<i>Centaur 40&50 GS (Low Torque)</i>	6	90	115.4
<i>Centaur 40&50 GS (High Torque)</i>	6	132	176.5
<i>Mercury 50</i>	6	132	176.5
<i>Taurus 60 CS & MD</i>	5	55	71.3
<i>Taurus 60 GS</i>	6	132	176.5
<i>Taurus 65 GS</i>	7	200	309.5
<i>Taurus 70 CS & MD</i>	6	110	139.1
<i>Mars CS, MD & GS</i>	6	132	176.5
<i>Titan 130-20500 CS & MD</i>	7	160	205
<i>Titan 130 -23500 CS & MD</i>	7	160	205
<i>Taurus 70 GS</i>	8	315	369.3
<i>Titan 130-20500 GS</i>	8	315	369.5
<i>Titan 130-23000 GS</i>	8	400	512
<i>Titan 250</i>	8	400	512

2.2 3-Phase Power Rating

For rating information, refer to Rockwell Automation Publication: **750-td001, PowerFlex 750-series AC Drives, Technical Data**. The full technical data includes the 3 second, 1 minute, and continuous current rating for the 750 family of drives.

2.3 Additional Components

In addition to the motor and VFD, the following components may be part of the project scope, if required as indicated.

2.3.1 Line Reactors (Input)

Line reactors can provide protection to the VFD from imbalance in the distribution system. Line reactors also increase the load impedance so that current transients, caused by the VFD, do not cause voltage spikes on the rest of the distribution system.

Line reactors are required for all PowerFlex 750 series applications if any of the following conditions exist:

- The power system has power factor correction capacitors
- The power source has intermittent voltage spikes exceeding 6000V
- The input lines to the VFD have voltage imbalance greater than 2%
- The transformer kVA rating exceeds the values listed in Table 2.

Refer to Table 3 for dimensional information.

Supplied by: Custom Feature

Installed at: VFD input

Table 2. PowerFlex 750 Series Maximum Transformer kVA

Package	Max. Transformer kVA
<i>Saturn CS & MD</i>	1000
<i>Saturn GS</i>	1000
<i>Centaur 40 & 50 CS & MD</i>	1000
<i>Centaur 40&50 GS (Low Torque)</i>	1500
<i>Centaur 40&50 GS (High Torque)</i>	2500
<i>Mercury 50</i>	2500
<i>Taurus 60 CS & MD</i>	1000
<i>Taurus 60 GS</i>	2500
<i>Taurus 65 GS</i>	3000
<i>Taurus 70 CS & MD</i>	2000
<i>Mars CS, MD & GS</i>	2500
<i>Titan 130-20500 CS & MD</i>	2500
<i>Titan 130 -23500 CS & MD</i>	3000
<i>Taurus 70 GS</i>	4000
<i>Titan 130-20500 GS</i>	4000
<i>Titan 130-23000 GS</i>	4500
<i>Titan 250</i>	4500

Table 3. PowerFlex750 Series Line Reactor Dimensions and Weights

Package	Width		Height		Depth		Weight	
	Mm	in.	mm	in.	mm	in.	kg	lb
<i>Saturn CS & MD</i>	331	13	331	13	331	13	26	58
<i>Saturn GS</i>	331	13	331	13	331	13	37	82
<i>Centaur CS & MD</i>	331	13	331	13	331	13	37	82
<i>Centaur GS (Low Torque)</i>	331	13	331	13	331	13	37	81
<i>Centaur GS (High Torque)</i>	331	13	331	13	331	13	68	151
<i>Mercury 50 GS</i>	331	13	331	13	331	13	68	151
<i>Taurus 60 CS & MD</i>	331	13	331	13	331	13	37	82
<i>Taurus 60 GS</i>	331	13	331	13	331	13	68	151
<i>Taurus 65 GS</i>	432	17	610	24	470	18.5	77	170
<i>Taurus 70 CS & MD</i>	331	13	331	13	331	13	44	98
<i>Mars CS, MD & GS</i>	331	13	331	13	331	13	68	151
<i>Titan 130-20500 CS & MD</i>	432	17	610	24	470	18.5	77	170
<i>Titan 130-23500</i>	432	17	610	24	470	18.5	91	200
<i>Taurus 70 GS</i>	686	27	1195	47	635	25	119	262
<i>Titan 130-20500 GS</i>	686	27	1195	47	635	25	119	262
<i>Titan 130-23000 GS</i>	686	27	1195	47	635	25	132	292
<i>Titan 250</i>	686	27	1195	47	635	25	132	292

2.3.2 Line Reactors (Output)

Line reactors provide inductive reactance to counteract the interconnect capacitive reactance between the VFD and motor. This reduces impedance and increases the voltage at the motor. PowerFlex 753 VFDs may use motor cables up to 1200 ft. in length with or without line reactors. PowerFlex 755 drives require output line reactors when the distance between the VFD and motor exceeds a specified value. Refer to Table 4 for the maximum distance requirements of the PowerFlex 755 drives.

Supplied by: Custom Feature

Installed at: VFD output

Table 4. PowerFlex 755 380 - 480 VAC VFD-to-Motor Distances

Package	No Reactor m (ft)	Reactor m (ft)
Taurus 70 GS	259.1 (850)	365.8 (1200)
Titan 130-20500 GS	259.1 (850)	365.8 (1200)
Titan 130-23000 GS	259.1(850)	365.8 (1200)
Titan 250	213.4 (700)	365.8 (1200)

2.3.3 Sine Wave Filters

Sine wave filters can be used on the output of the VFD to reduce the noise, and EMI, that is inherent to pulse width modulation. Neither Solar nor Rockwell Automation require the use of sine wave filters for the DAC start system application. If sine wave filters are desired, then Solar Engineering must be consulted. Specific VFD parameters must be configured when sine wave filters are used with PowerFlex 750 series VFDs. Reference Rockwell Automation Publication: ***pflex-at002B, Parameter Settings for PowerFlex Drives Using Sine Wave Filters, dv/dt Filters, and Adjustable Voltage***, for more information on this topic.

Supplied by: User

Installed at: VFD output

2.3.4 Isolation Transformer

When Total Harmonic Distortion (THD) exceeds 5%, the impact of multiple VFD's on the system should be reviewed. Isolation transformers may reduce THD, due to the added impedance, however, alone they are not necessarily more effective than line reactors at harmonic reduction. Isolation transformers are commonly used to isolate the VFD grounding system, especially when multiple drives are on a circuit. They are also used when ground fault detection schemes are employed, such as in marine applications. If more aggressive harmonic content reduction is required, input filters should be considered.

Supplied by: User

Installed at: VFD input

2.3.5 Fuse and Circuit Breaker Requirements

Input fuses are required to protect the cabling to the VFD and other devices on the system. A circuit disconnect is required for VFD servicing. Fuses between the VFD and motor are not required. The VFD is designed to protect the motor, and motor interconnect. Input fuse and/or circuit breaker ratings must not be larger than specified in Rockwell Automation Publication: ***750-td001, PowerFlex 750-series AC Drives, Technical Data***. To avoid nuisance tripping, Solar recommends that circuit breakers be rated at least 115% of the input current rating of the VFD.

Supplied by: User

Installed at: VFD input

2.4 Cable Ampacity Recommendations & Terminal Sizes

Table 5 lists conductor minimum ampacity recommendations, and terminal sizes, for the corresponding VFD and motor. Refer to Section 5 for an example of how these ampacity values were determined. VFD terminal sizes for PF 753 drives are listed in the Rockwell Automation Publication: **750-in001, PowerFlex 750-Series AC Drives, Installation Instructions**. The PF 755 power connections terminate on the VFD bus bars using customer-supplied lugs.

Table 5. PowerFlex753 380 – 480V Minimum Conductor Ampacity and Terminal Sizes

Package	Minimum Conductor Ampacity		Terminal Sizes	
	VFD (Amps) ³	Motor (Amps) ⁴	ATEX Motor Terminals (Quantity 6) Size (mm ²)	NEC Motor Conduit Entry Size (Inches)
Saturn CS, MD & GS	129	24	16	1
Centaur 40&50, Taurus 60 CS & MD	129	144	95	2
Centaur 40 & 50 GS (Low)	208	144	95	2
Centaur 40 & 50, Taurus 60 GS (High) ¹	318	208	150	4
Mercury 50 ¹	318	128	N/A	2
Taurus 60 GS ¹	318	208	150	4
Taurus 65 GS ¹	449	263	150	4
Taurus 70 CS & MD ¹	251	144	95	2
Mars CS, MD & GS ¹	318	202	150	4
Titan 130-20500 CS & MD ¹	370	202	150	4
Titan 130-23500 CS & MD ¹	558	271	150	4
Taurus 70 GS ²	666	263	150	4
Titan 130-20500 GS ²	666	438	150	4
Titan 130-23000 GS ²	924	523	150	4
Titan 250 ²	924	548	9 x 240	4

Notes:

1. Frames 6 and 7 have barrel lugs, maximum lug width shown.
2. PowerFlex 755 has barrel lug terminals, using M12 bolts.
3. Calculated by NEC code, VFD Ampacity = Input current x 1.25.
4. Calculated by NEC code, Motor Ampacity = Rated Motor Amps x 1.2 (refer to Section 5 for assumptions made for conductor sizing).

2.5 VFD Installation

The standard VFDs supplied by Solar are rated IP20 and must be installed in a non-hazardous environment, where adequate ventilation is available, and the drive is protected from dust and moisture. This level of protection enclosure provides little defense against circulating dust, and no protection against water ingress. VFDs are vulnerable to corrosion caused by exposure to environmental conditions that are beyond the rating of the drive enclosure. Moreover, intrusion by foreign debris, can cause internal short circuit or arc-flash events that lead to VFD failure. Care should be taken to protect the VFD during installation and commissioning.

It is critical that location and environmental conditions are considered prior to drive procurement to avoid early failures and loss of package availability. Higher protection enclosures can be provided for drives that are not installed in a suitably controlled environment. Rockwell publication, **DRIVES-AT003B, Industry Installation Guidelines for Pulse Width Modulated (PWM) AC Drives**, elaborates on the ingress protection options and requirements.

The operating ambient range of the VFD is 0° to +40°C (32° to 104°F), and 5 to 95% relative humidity. Continuous VFD operation above 1000m (3300ft) elevation requires de-rating of the VFD power output, due to reduced ambient cooling capacity. Typical DAC start applications operate in a non-continuous mode and de-rating is not required. Inquire with Solar Engineering if installation conditions are not within these parameters.

VFDs should be positioned such that input wiring from the feeder breaker is as short as possible. MCC manufacturers may not be familiar with the requirements for installing a VFD. Solar recommends that a copy of this document be provided to the MCC manufacturer. PowerFlex 750 series VFDs cannot be installed with a motor interconnect cable length greater than 366 m (1200 ft).

System operation is verified during turbine package test at Solar, so the VFD will not be available for site installation until these procedures are completed. The construction / manufacturing cycle of the MCC should accommodate VFD availability for installation.

2.5.1 PowerFlex 753 Specifics

Solar recommends that VFD installations adhere to Rockwell Automation Publication: **750-in001, PowerFlex 750-Series AC Drives, Installation Instructions** including the following:

1. If VFDs are installed in a panel-like cabinet, the cabinet should be “empty” (no bus bars), ventilated (louvers at top and bottom), and should have a back panel suitable for mounting of the VFD. All PowerFlex 753 VFDs are designed to be wall mounted.
2. Cooling requires that ventilation and access minimum clearances are 76.2 mm (3.0 in) at the top and bottom of the drive. Bottom clearance should be increased, as needed, to accommodate cable bend radius requirements.
3. A minimum 600-mm (24-in.) wide cabinet is recommended.

2.5.2 PowerFlex 755 Specifics

Minimum ventilation and access clearances for each VFD are 182 mm (7.2 in.), at the top, and 860 mm (33.9 in.) at the door swing. Clearances should be increased, as required, to accommodate cable bend radius requirements.

The standard PowerFlex 755 VFDs are 600mm deep. Power cables enter the PowerFlex 755 from the top, but a custom feature is available for 800mm deep PowerFlex 755 VFDs, which allow for either top or bottom cable entry. The Titan 250 Onshore VFD, with ride thru capability, is a double wide cabinet.

2.6 VFD Heat Rejection Rates

Refer to Rockwell Automation Publication: **750-td001, PowerFlex 750-series AC Drives, Technical Data** for heat rejection rates for the VFD.

Use this information to determine cooling requirements for the installation, when referring to the previous section for VFD mounting recommendations. Except for Waste Heat Recovery Unit (WHRU) applications, the VFD is operating for short intermittent periods. When the gas turbine is

used in a continuous duty application, the VFD produces heat for a fraction of the operating life of the package.

2.7 Grounding Systems

The VFDs are designed to operate using a symmetrical three-phase supply. To comply with IEEE C62.41, the VFD is equipped with Metal Oxide Varistors (MOV) to provide phase-to-phase and phase-to-ground voltage surge protection. The MOV circuit is designed for transient surge protection and not for continuous operation. In ungrounded distribution systems, the phase-to-ground MOV connection can become a continuous current path to ground. Exceeding the published phase-to-phase voltage, phase-to-ground voltage, or energy ratings can damage the MOV. Suitable isolation is required for the VFD when there is potential for high phase-to-ground voltages (exceeding 125% of nominal line-to-line voltage), or when the supply ground is connected to another system or equipment that could cause the ground potential to vary. Solar recommends an isolation transformer when any of these conditions exist.

The VFD contains common mode noise suppression capacitors that are referenced to ground. In installations with ungrounded or high resistance ground systems, the capacitors can capture high frequency common mode or ground fault currents. This can cause bus overvoltage conditions that lead to VFD faults or damage. Systems that are ungrounded, high resistance grounded, or have one phase grounded apply higher than normal voltage stresses directly to the capacitors and can lead to shortened drive life or damage.

When installing a PowerFlex 750 series drive in an ungrounded, high-resistance, or B-phase grounded distribution system, disconnect the phase-to-ground MOV circuit and the common mode capacitors from ground. Refer to Rockwell Automation Publication:

Drives-in001, Wiring and Grounding for Pulse Width Modulated (PWM) AC Drives, Installation Instructions.

2.8 Titan 250 Onshore Ride Thru Solution

The Titan 250 Onshore product replaces the DC backup turning gear with a Ride-Thru unit. This DC-DC converter enables the DAC start system to continue to slow roll, in the event of an AC power outage, and is supplied by 120V DC power from the package batteries. Battery voltage is converted to 540 VDC, and powers the DC Bus in the VFD. Additionally, a PowerFlex 753 VFD is included in the cabinet to operate the AC cooling fans. This VFD derives power from the primary PowerFlex 755 drive or from the RTU when on battery power. The customer need only connect AC input power to the primary PowerFlex 755 VFD and DC input power from the package batteries to the RTU.

3. Line Harmonics

VFDs introduce current and voltage harmonics into the electrical supply system. The VFD is a nonlinear load that draws current from the supply for very short periods of time. Line harmonics result because the voltage of the input power is sinusoidal, but the current draw is not.

Even-order harmonics (such as the 2nd and 4th) are not a problem: although the load is nonlinear, it is symmetric about the x-axis. Harmonics, divisible by three (such as the 3rd and 9th), are very small when the supply is a balanced three-phase system. With each higher order, the magnitude of the distortion is smaller and usually insignificant beyond the 13th harmonic. The harmonics of concern are the 5th, 7th, 11th, and 13th. The Institute of Electrical and Electronics Engineers (IEEE) standard 519 states that in general, system voltage distortion should be limited to 5% Total Harmonic Distortion (THD). THD is a ratio of harmonic and total voltage or current: at low loads (low current flow), very high harmonic current will be measured. THD measurement should be conducted with the VFD as close to rated current as practicable.

The voltage THD introduced by the drive itself should not exceed 5%. THD examples provided by Rockwell Automation for a PowerFlex 753 100 hp drive are 1.18% (Vrms) and 36.85% (Irms), and for a PowerFlex 755 600 hp drive 4.93% (Vrms) and 32.72% (Irms).

If a large percentage of the plant load includes VFDs, Solar highly recommends that a power system analysis, with an emphasis on harmonics, be conducted. Rockwell Automation provides harmonic simulation tools, available online, as an aid to model a power system and estimate harmonic distortion.

There are several methods to mitigate THD; these vary in cost and effectiveness. Line reactors are a simple and common method. If a more aggressive method of attenuation is required, transformers, filters or 12/18 pulse input rectifiers are available. See Rockwell Automation Publication: **DRIVES-WP011C: *Straight Talk about PWM AC Drive Harmonic Problems and Solutions***. for more information.

4. Description of Operation and Control

4.1 Control Description, Including ControlNet and EtherNet/IP

VFDs are configured, controlled, and monitored from the *Turbotronic* control system using a communications link. The link can be either ControlNet or Ethernet/IP.

The control processor configures the VFD through the communication link by first commanding a reset to default state, and then issuing a series of messages that configure parameters specific to the application. The configuration process is executed automatically upon control system power up, and can be manually initiated from the Human Machine Interface computer.

The control system starts, stops, and controls the VFD speed through the link. VFD status, parameter monitoring, and fault monitoring is also performed using the communication link. The communication link status is continually monitored.

To support legacy control systems with no communications link, a hard-wired interface to the VFD from the control system can be provided.

The motor dual thermostats (or thermistor circuit) are wired to the control terminals of the VFD. In the event of motor thermal overload, the VFD interrupts operation and communicates this information to the control processor.

The VFD provides control for the DAC start motor anti-condensation heater. Global motors are configured to provide connections suitable for 50 and 60 Hz applications. It is critical the applicable leads are used and heater voltage limitations are followed.

A lube oil pressure switch is hardwired to the start VFD. This switch interlocks the drive with the lube oil pressure. If lube oil pressure requirements are not met, the VFD is inhibited.

4.2 Protection against Motor Thermal Overload

The DAC start motor is intentionally operated above the motor nameplate rating. Table 6 depicts the approximate overload by application. The motors used are designed to meet the high current, high torque, short-term demands for starting Solar gas turbines. The motors are certified to UL, CSA, CENELEC and/or ATEX standards as required. These motors have been proven, in all parts of the world, under a wide variety of conditions.

The motor thermostats provide a step-change resistance from near zero to near infinite when the motor windings reach a temperature of 160°C (320°F). This is slightly higher than a T4 temperature code of 135°C (275°F).

In the event of a motor thermal overload, the start sequence is aborted; a shutdown is annunciated, and the motor ramps to a stop. The control processor locks out subsequent start attempts for a period of 30 minutes.

Table 6. Comparison of Motor Nameplate Ratings and Actual Peak Load

Package	Motor NP Current (Amps)	VFD Continuous Current (Amps)
<i>Saturn CS & MD</i>	20	72
<i>Saturn GS</i>	20	104
<i>Centaur CS & MD</i>	106	104
<i>Centaur GS (Low Torque)</i>	106	170
<i>Centaur GS (High Torque)</i>	173	260
<i>Mercury 50 GS</i>	106	260
<i>Taurus 60 CS & MD</i>	106	104
<i>Taurus 60 GS</i>	173	260
<i>Taurus 65 GS</i>	219	367
<i>Taurus 70 CS & MD</i>	106	205
<i>Taurus 70 GS</i>	209	540
<i>Mars CS, MD & GS</i>	168	260
<i>Titan 130-20500 CS & MD</i>	168	302
<i>Titan 130-23500 CS & MD</i>	226	302
<i>Titan 130-20500 GS*</i>	362	540
<i>Titan 130-23000 GS*</i>	436	750
<i>Titan 250 CS, MD & GS</i>	456	750

* *Titan 130-20500 GS* and *Titan 130-23000 GS* include 2 motors. Divide values by 2 for each motor's rating.

5. Conductor Sizing

ATTENTION: The following example is merely a guide for proper installation. Solar Turbines cannot assume responsibility for the compliance or the noncompliance to any code, national, local or otherwise for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation. These guidelines are for use by licensed, professional engineers and electricians. The customer's electrical designers are responsible for compliance to all applicable codes. It is strongly recommended that the customer, electrical engineer, and contractor read the VFD manufacturer's documentation referenced in Section 6.

Due to the unusual duty cycle of the DAC system, Solar provides an EXAMPLE of how to select conductor size between the VFD and motor. These sample recommendations are based upon NFPA70 Articles 310 & 430 of the United States National Electrical Code (NEC), 2017 edition, and the VFD and motor supplier. The same general approach can be taken to size conductors according to the International Electrotechnical Commission (IEC).

Inappropriate wiring can cause start-up difficulties, as well as unwanted interaction with other systems. It is recommended that the VFD use copper conductors with an insulation composed of XLPE Type RHW-2, or XHHW-2. Shielding is required for the conductors connecting the VFD to the start motor. Shielded cabling is also strongly recommended at the input to the VFD. Using unshielded cabling on the input can result in disruption of sensitive control components, such as the overspeed monitor.

The VFD conductors should be rated based on supply voltage, NEC Type TC, AC or MC. At least one ground wire must connect the VFD to the start motor. Ground wire(s) should be spaced equidistant to the power wires (such as in the center of a triangular arrangement of power wires). A cable with three symmetrical ground conductors should be used for drives larger than 200 hp (150kW).

5.1 Determining Disconnect and Conductor Sizing (Supply to VFD)

The 2017 edition of NFPA 70 Article 430 specifies the disconnect and conductor sizing requirements for VFDs and motors. Solar recommends that each VFD be protected by a fused disconnect, or circuit breaker, rated not less than 115% of the VFD rated input current.

Input power cable to the VFD can be sized by referencing NFPA 70 Article 430.122, which specifies an ampacity of 125% of the input current rating of the drive. Refer to **750-in001, PowerFlex 750-Series AC Drives, Installation Instructions** for VFD terminal size ranges.

5.2 Determining Conductor Sizing (VFD to Motor)

The DAC start system is classified as “Varying duty” Referring to NFPA 70 Article 430.22 (E) Other than Continuous Duty:

“Conductors for a motor used in a short-time, intermittent, periodic, or varying duty application shall have an ampacity of not less than the percentage of the motor nameplate current rating shown in Table 430.22(E), unless the authority having jurisdiction grants special permission for conductors of lower ampacity.”

Table 7. Duty Cycle Service, NEC Code Table 430.22(E)

Classification of Service	Nameplate Current Rating Percentages			
	5 Minute Rated Motor	15 Minute Rated Motor	30 & 60 Minute Rated Motor	Continuous Rated Motor
Short-time duty operating valves, raising or lowering rolls, etc.	110	120	150	-
Intermittent duty freight or passenger elevators, tool heads, pumps, drawbridges, turntables, etc.	85	85	90	140
Periodic duty rolls, ore- and core handling machines, etc.	85	90	95	140
Varying duty	110	120	150	200

Solar DAC start motors are designed for 15-minute inverter duty, and the required power during slow roll is significantly less than the start motor nameplate rating. The ampacity rating of conductors can be sized to 120% or greater than motor nameplate current rating.

Conservative sizing of conductors, such as using the continuous output current rating of the VFD, is unnecessary and the increased cable diameter can pose significant challenges to cable termination at the motor. A few products use a motor that has a nameplate current rating that is greater than the VFD continuous rating (for example, T60 CS/MD). In this case, the VFD continuous current rating should be used as the baseline amperage, prior to derating, for conductor sizing. This is because the VFD will not allow the motor to continuously draw more current than this limit, even under high load conditions. Refer to Table 6 for a comparison of motor nameplate and VFD continuous current ratings.

Refer to NEC Table 310.15(B)(16) to size conductors based on ampacity. Conductors rated to 90°C with XHHW-2 insulation are recommended for NEC Solar Packages. Table 310.15(B)(16) uses the following assumptions:

- Total Voltage Drop is Less Than 5%
- Ambient Temperature of 30°C (86°F)
- Not More Than Three Current-Carrying Conductors in Raceway, Cable, Earth

Correction factors for voltage drop, ambient temperature, and cable routing must be considered and are referred to by NEC Article 215.2(A), Table 310.15(B)(2)(A), and Table 310.15(B)(3)(a), respectively.

5.3 Voltage Drop Calculation

Solar recommends the total voltage drop (both feeder and branch circuits) not exceed 5%. The branch circuit includes conductors from the supply circuit breaker to the VFD and from the VFD to the motor (NEC Exhibit 430.11). The data listed in Table 6 considers a system designed for a 380 VAC. Assuming a negligible voltage drop for the supply to VFD cable, a maximum voltage drop of 11.4 VAC is allowed between drive and motor. (the VFD converts incoming voltage to 380 VAC output for 380-480 VAC system voltages).

Refer to Table 6 for the maximum current (VFD rated ampacity) and general industry conductor information (for example, NEC Publication 430) for typical conductor resistances to calculate voltage drop.

While the distance between the VFD and motor can be up to 1200 feet, the limitation is typically the size of conduit / cable entry into the motor terminal box. A larger conductor could be used if a customer furnished marshaling box near the package is employed. Smaller conductors may then be used to connect from the marshaling box to the motor, provided that ampacity requirements are still met. Consult Solar Engineering if this is a consideration.

5.4 Example: How to Calculate Conductor Size

The following provides an example of conductor sizing for a Mercury 50 a start system. To calculate conductor size, the following quantities are necessary (the values used for this example are listed in parenthesis):

- Motor Voltage – 380 or 575 (380V)
- Distance between the VFD and motor (220 ft.)
- Motor nameplate amperage rating (106A)
- VFD continuous current rating (260A)
- Ambient temperature (50 C° (122F°))
- Number of conductors in enclosed raceway (6)

With these values known, the minimum cable diameter can be determined by multiplying the motor nameplate amperage rating by 1.2 (per NEC table 430.22(E)).

$$1.2 \times 106 = 127.2 \text{ Amps}$$

Table 310.15(B)(16) is used to size conductors based on ampacity. It assumes not more than 3 conductors in a raceway and an ambient temperature of 30 C°, so it is necessary to use Table 310.15(B)(2)(a) to add a temperature correction. An ambient temperature of 50 C° correlates to a derating factor of 0.82 for the Solar recommended cable type.

Table 310.15(B)(2) (a) Ambient Temperature Correction Factors Based on 30°C (86°F)

For ambient temperatures other than 30°C (86°F), multiply the allowable ampacities specified in the ampacity tables by the appropriate correction factor shown below.

Ambient Temperature (°C)	Temperature Rating of Conductor			Ambient Temperature (°F)
	60°C	75°C	90°C	
10 or less	1.29	1.20	1.15	50 or less
11-15	1.22	1.15	1.12	51-59
16-20	1.15	1.11	1.08	60-68
21-25	1.08	1.05	1.04	69-77
26-30	1.00	1.00	1.00	78-86
31-35	0.91	0.94	0.96	87-95
36-40	0.82	0.88	0.91	96-104
41-45	0.71	0.82	0.87	105-113
46-50	0.58	0.75	0.82	114-122
51-55	0.41	0.67	0.76	123-131
56-60	—	0.58	0.71	132-140
61-65	—	0.47	0.65	141-149
66-70	—	0.33	0.58	150-158
71-75	—	—	0.50	159-167
76-80	—	—	0.41	168-176
81-85	—	—	0.29	177-185

Figure 1. NEC Temperature Correction

$$\frac{127.2 \text{ Amps}}{0.82} = 155.1 \text{ Amps}$$

For this example, we assume that 6 conductors are being used in parallel (i.e. that conductors from another system are run together with the start cables), and derating for 6 conductors using Table 310.15(B)(3)(a) leads to:

Table 310.15(B)(3)(a) Adjustment Factors for More Than Three Current-Carrying Conductors

Number of Conductors ¹	Percent of Values in Table 310.15(B) (16) Through Table 310.15(B)(19) as Adjusted for Ambient Temperature if Necessary
4-6	80
7-9	70
10-20	50
21-30	45
31-40	40
41 and above	35

¹Number of conductors is the total number of conductors in the raceway or cable, including spare conductors. The count shall be adjusted in accordance with 310.15(B)(5) and (6). The count shall not include conductors that are connected to electrical components that cannot be simultaneously energized.

Figure 2. NEC Grouping Derating

$$\frac{155.1 \text{ Amps}}{.8} = 193.9 \text{ Amps}$$

In this example, the derating factors account for an increased current of 66 amps. Prior to final selection of the conductor size, it is necessary to consider the voltage drop. The following equation is used to calculate voltage drop:

$$D = \frac{11.4}{1.732 \times \frac{\Omega}{d} \times I_{\max}}$$

where:

D = Distance between the VFD and motor, m (ft)

11.4 = Maximum voltage drop (3% of 380 VAC)

1.732 = Decimal representation of the square root of 3

Ω/d = Conductor resistance per m (ft)

I_{\max} = VFD continuous current rating

Independent of voltage drop, the conductor size needs to be 2/0 according to 310.15(B)(16). Most cable manufacturers provide a voltage per amp per distance loss, which simplifies the voltage drop calculation. Solar's preferred cable supplier provides this information, and 2/0 cable has a 0.193 Volts/Amp/1000 ft drop. To determine voltage drop, multiply the continuous amperage rating of the VFD by the voltage drop by the distance divided by 1000.

$$260 \text{ Amps} \times 0.193 \frac{\text{Volts}}{\text{Amps} * 1000 \text{ ft}} \times 200 \text{ ft}$$

This results in a value of 10 volts, which is less than a 3% voltage drop. Hence, the 2/0 AWG conductor is the appropriate selection for this example. If the distance between VFD and motor is increased beyond 227 ft, larger conductors would be needed.

6. Summary

The DAC start system is a proven configuration for Solar gas turbine compressor sets, mechanical-drive packages, and generator sets. Since introduction, it has demonstrated high reliability and low maintenance on Solar's packages across all products.

Despite the simplicity, it requires consideration for the environment, conductor selection, grounding, inter-connections, and the effects the VFD might have on other electrical components. It is important that electrical engineers, familiar with site conditions and requirements, be engaged in the system design, selection of supporting components, and installation requirements, to ensure success. The modern technology of the VFD provides many advantages for the DAC start system, when compared to other gas turbine start systems.

7. Source Data Table References

1. Allen-Bradley. (October 2017). *PowerFlex 750-Series AC Drives: Technical Data*. 750-TD001K.
2. Allen-Bradley. (October 2017). *PowerFlex 750-Series AC Drives: Installation Instructions*. 750-IN001Q.
3. Allen-Bradley. (August 2014). *Parameter Settings for PowerFlex Drives Using Sine Wave Filters, dv/dt Filters, and Adjustable Voltage*. PFLEX-at002B.
4. Allen-Bradley. (September 2017). *Wiring and Grounding Guidelines for Pulse Width Modulated (PWM) AC Drives*. DRIVES-IN001P.
5. Rockwell Automation, (October 2006), *Straight Talk about PWM AC Drive Harmonic Problems and Solutions*. DRIVES-WP011C.
6. Allen-Bradley, (June 2017), *Industry Installation Guidelines for Pulse Width Modulated (PWM) AC Drives*, DRIVES-AT003B.
7. Allen-Bradley. (August 2017). *PowerFlex Low Voltage Drives Selection Guide*. PFLEX-SG002L.
8. Source Control Drawing 1308818 (revision A)
9. Source Control Drawing 1322844 (revision B)
10. Source Control Drawing 1039135, (revision G)
11. Source Control Drawing 1012991 (revision AR)
12. Source Control Drawing 1558822 (revision N/C)
13. Hydro Composite, CPD 600

8. Appendix

Figures 3 thru 17 depict the maximum power consumption for the start system for each product. Load profiles for each product are approximate. Constant acceleration rates and a four-minute purge at 20% NGP are assumed.

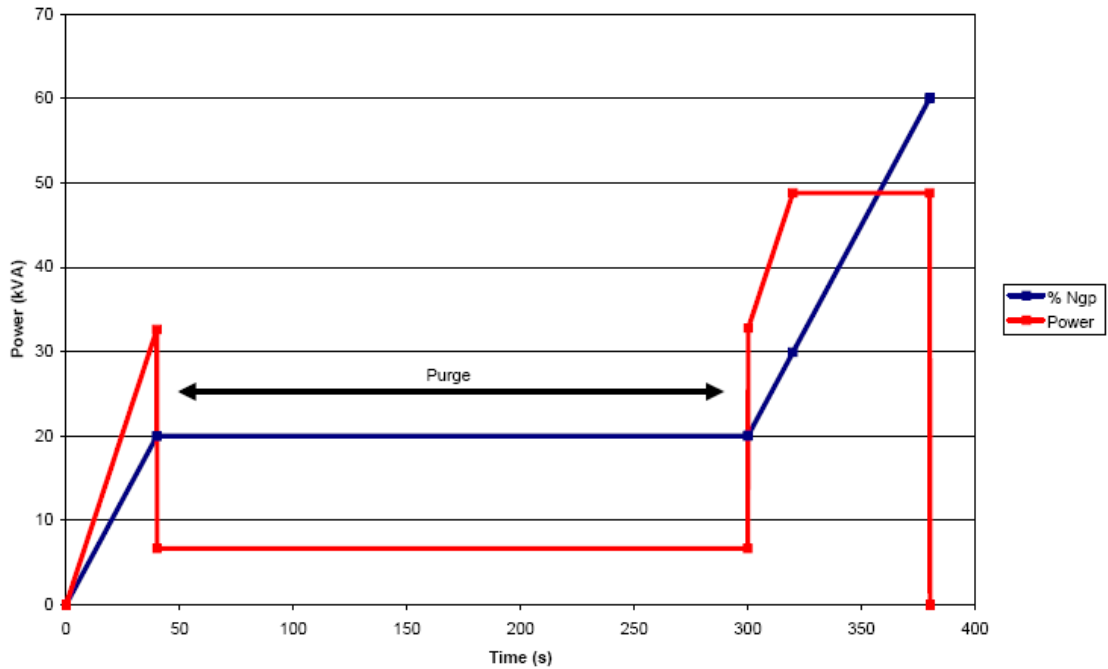


Figure 3. Max Power Consumption of Saturn CS&MD

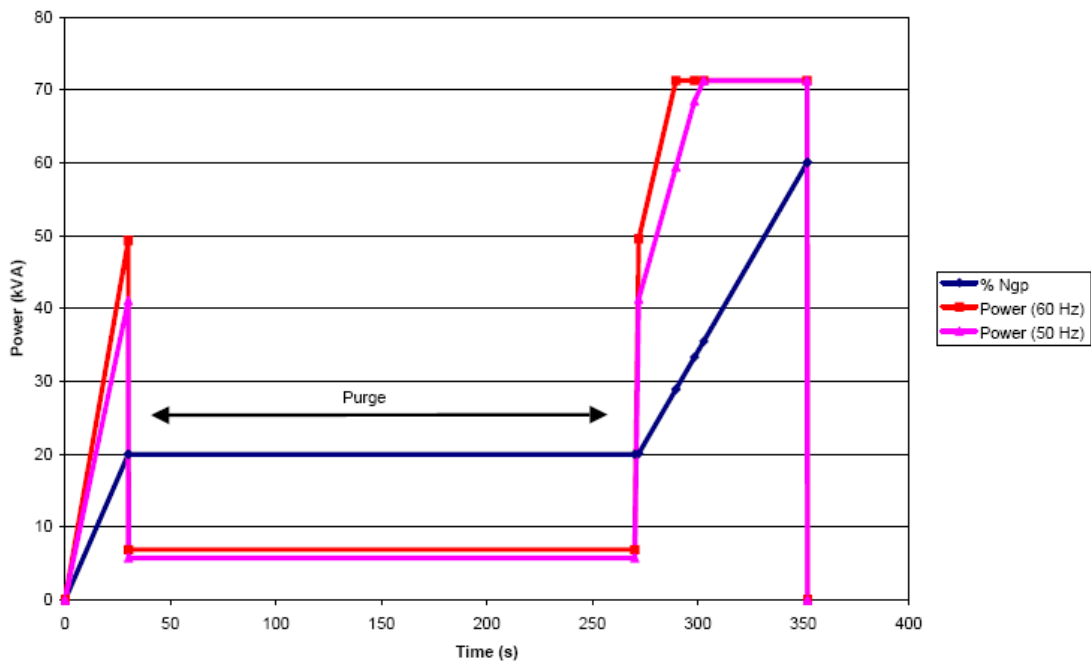


Figure 4. Max Power Consumption of Saturn GS

Note: This curve is different than the others due to the unique starting characteristics of these products

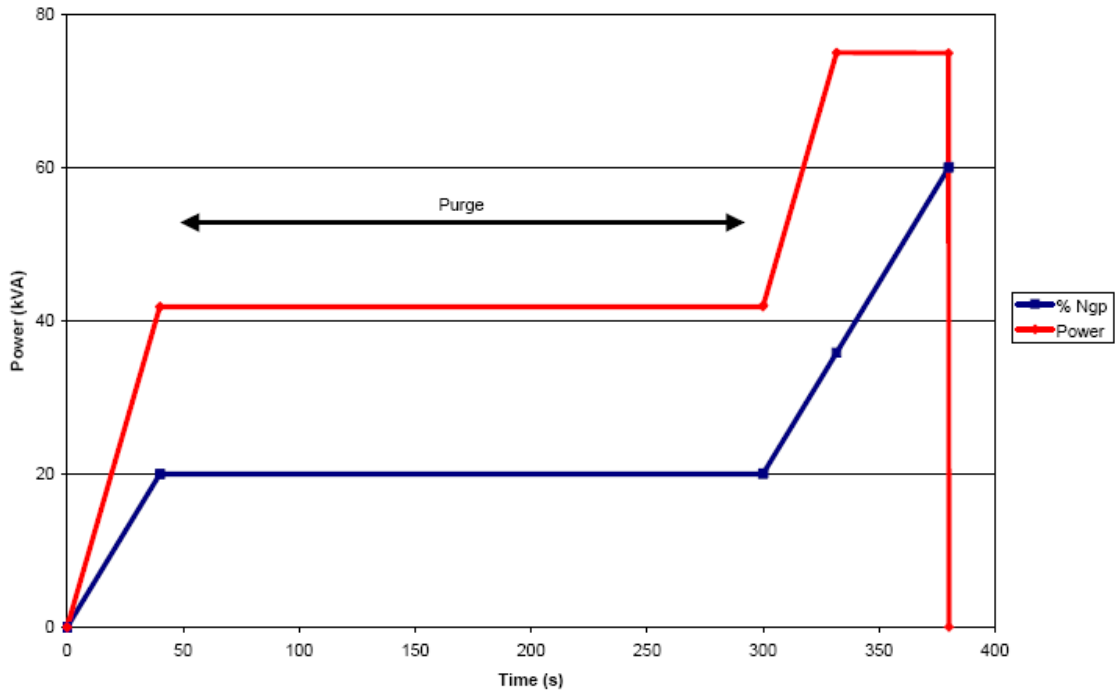


Figure 5. Max Power Consumption of Centaur 40 -Taurus 60 CS&MD

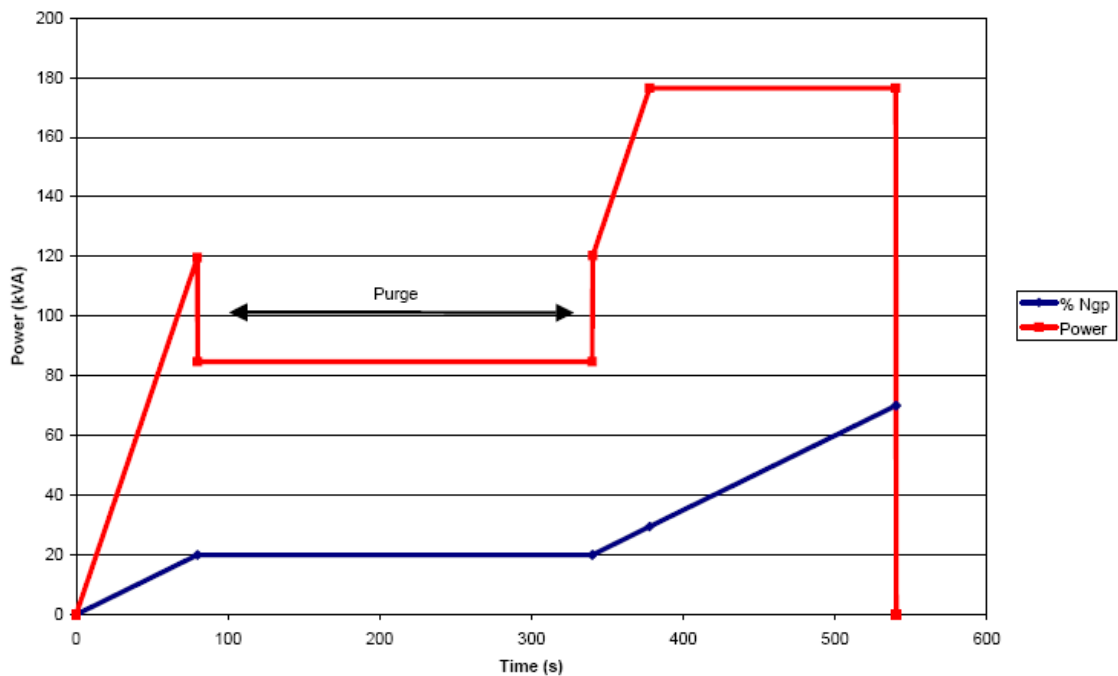


Figure 6. Max Power Consumption of Mercury 50

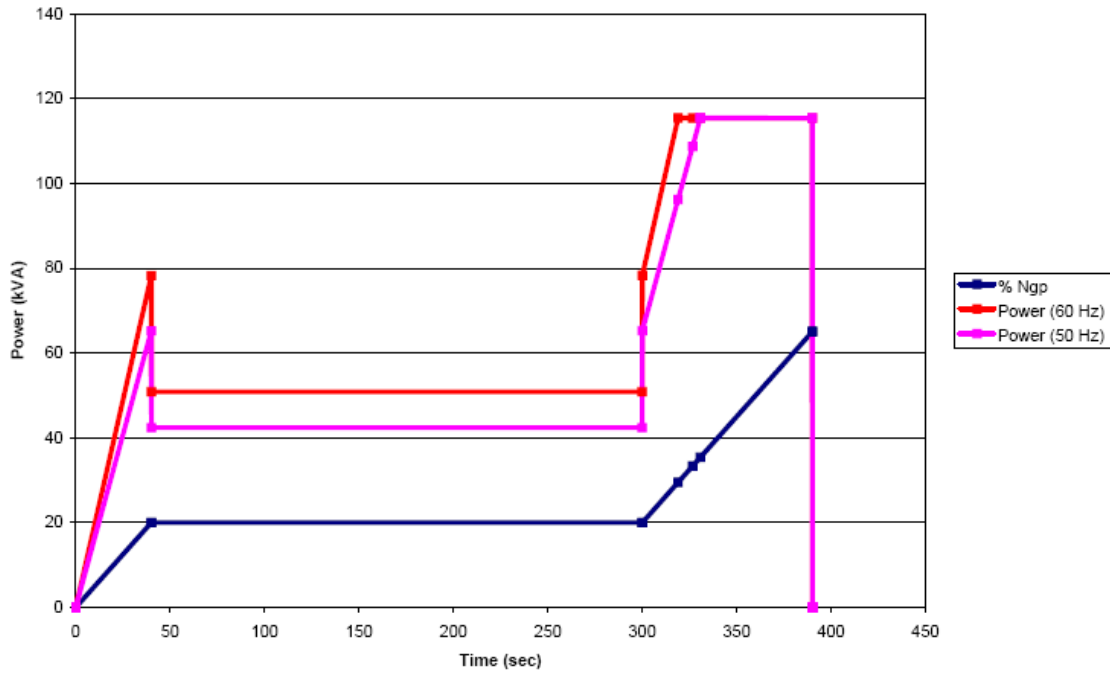


Figure 7. Max Power Consumption of Centaur 40, Centaur 50 GS (Low Torque)

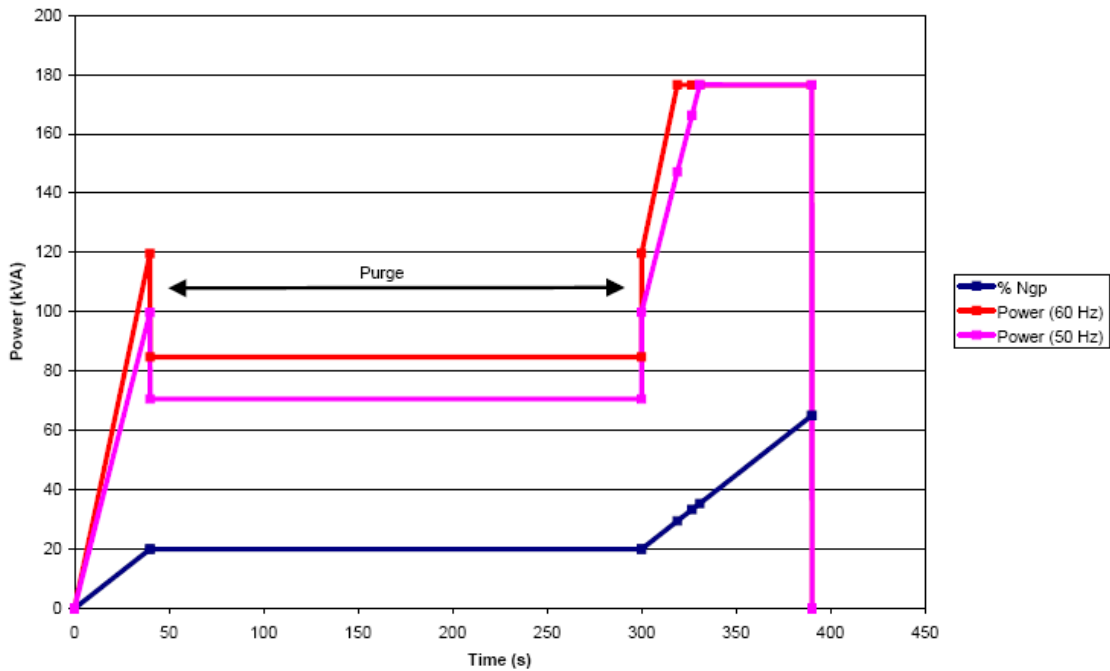


Figure 8. Max Power Consumption of Centaur 40, Centaur 50 GS (High Torque)

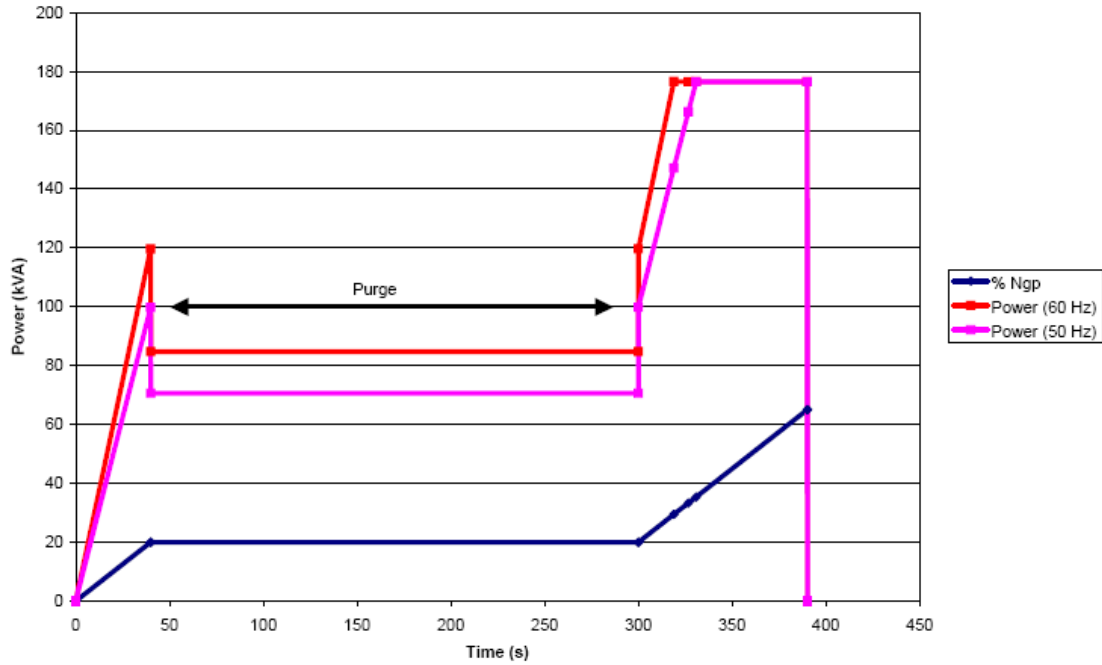


Figure 9. Max Power Consumption of Taurus 60 GS

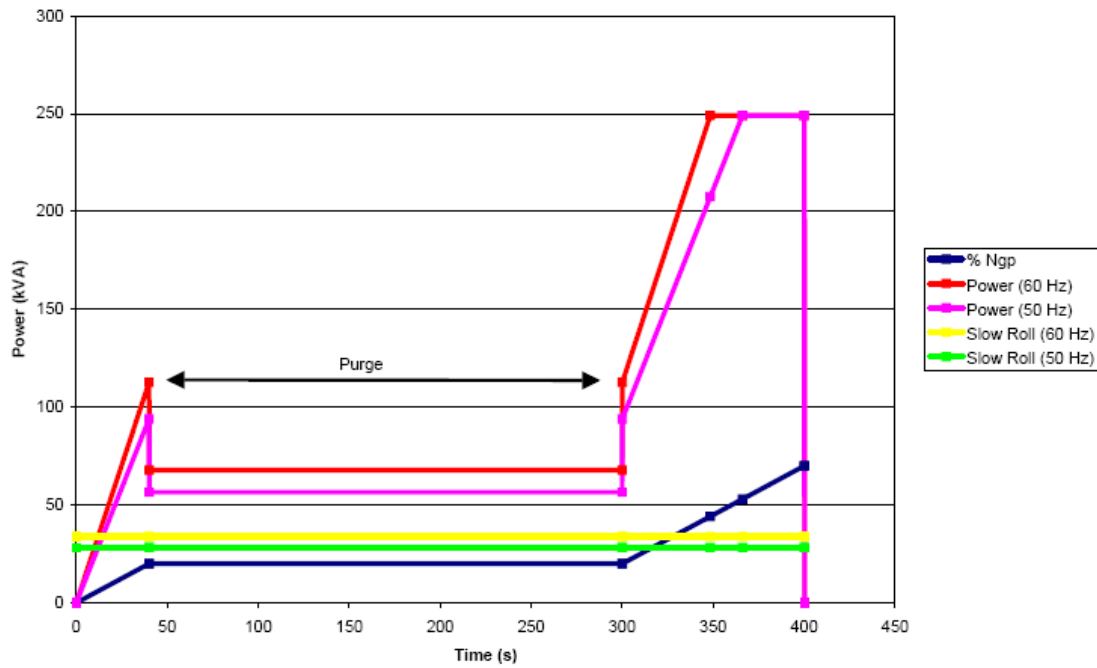


Figure 10. Max Power Consumption of Taurus 65 GS

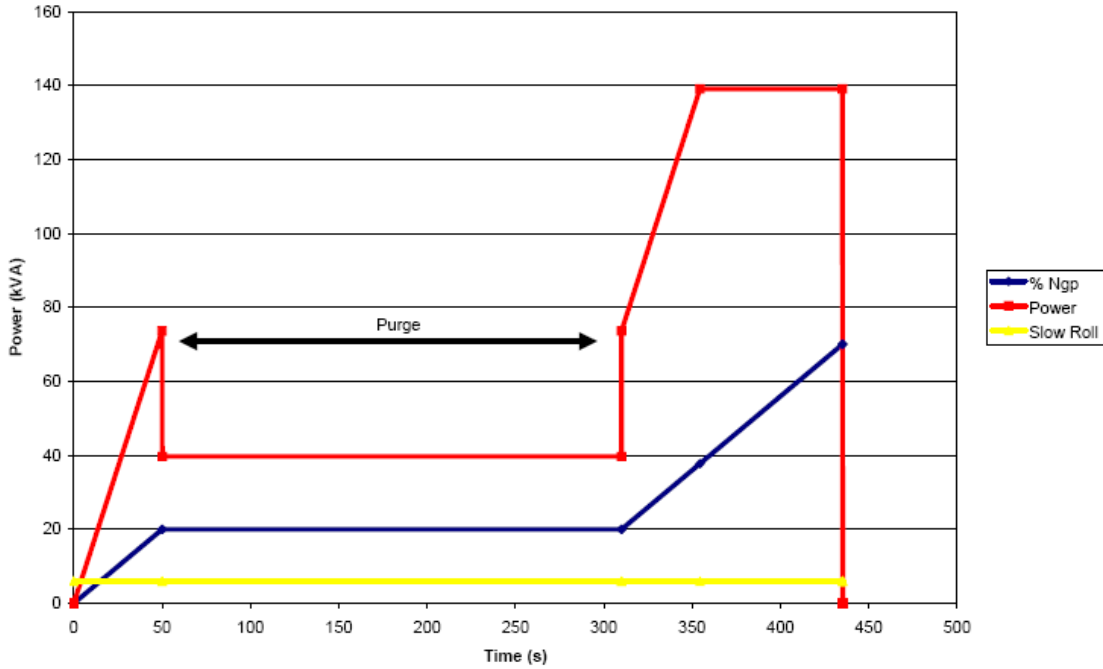


Figure 11. Max Power Consumption of Taurus 70 CS&MD

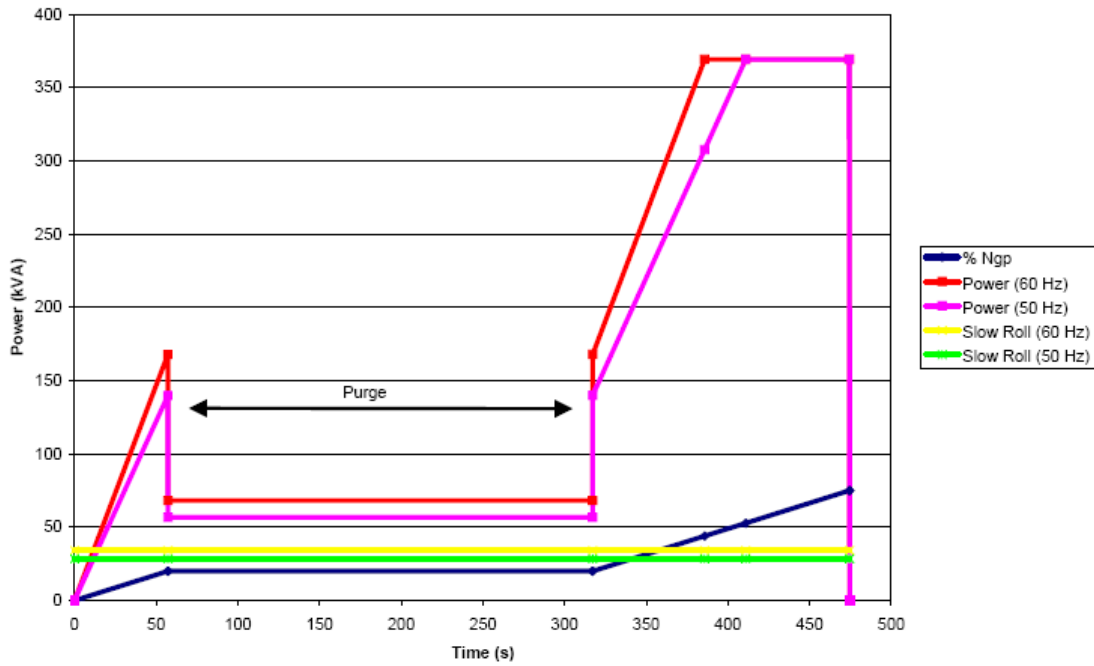


Figure 12. Max Power Consumption of Taurus 70 GS

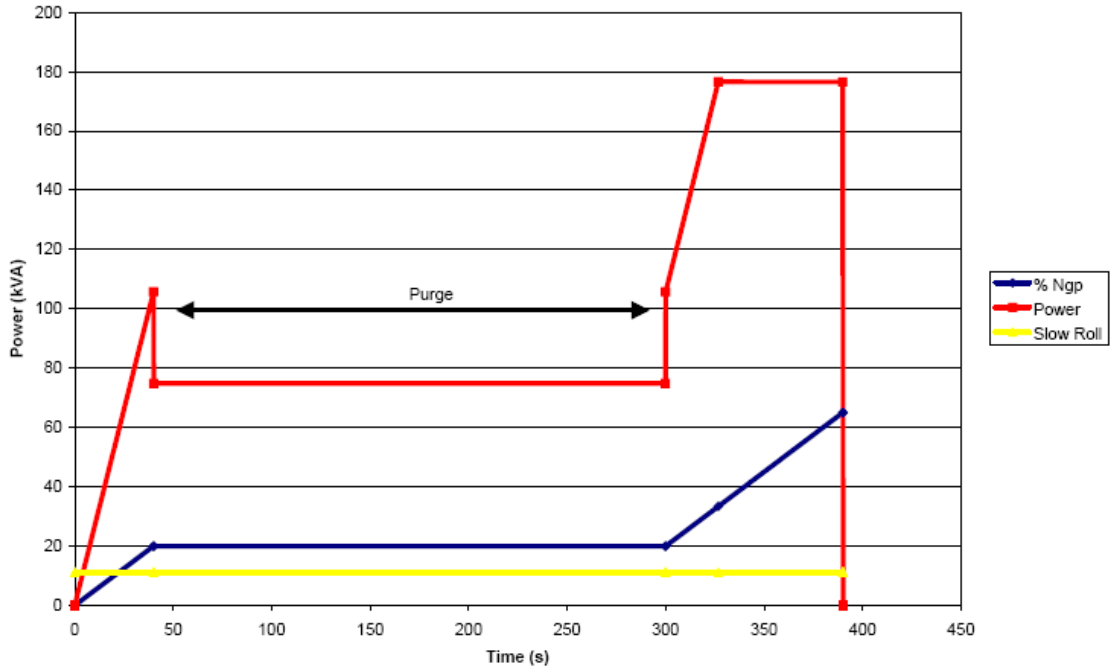


Figure 13. Max Power Consumption of Mars

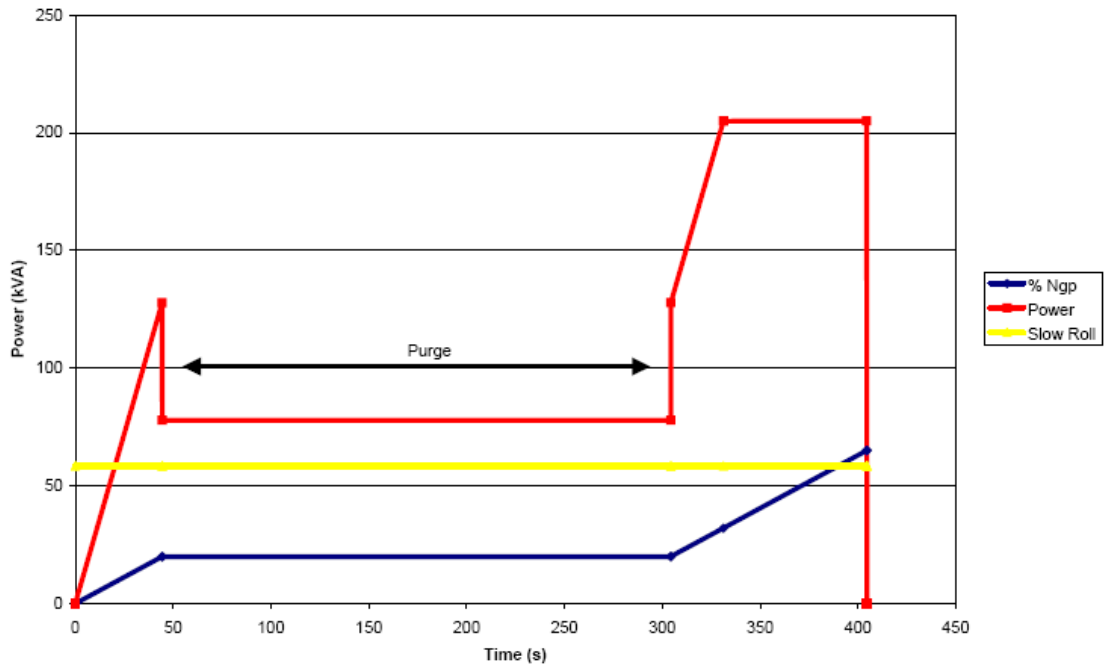


Figure 14. Max Power Consumption of Titan 130 CS&MD

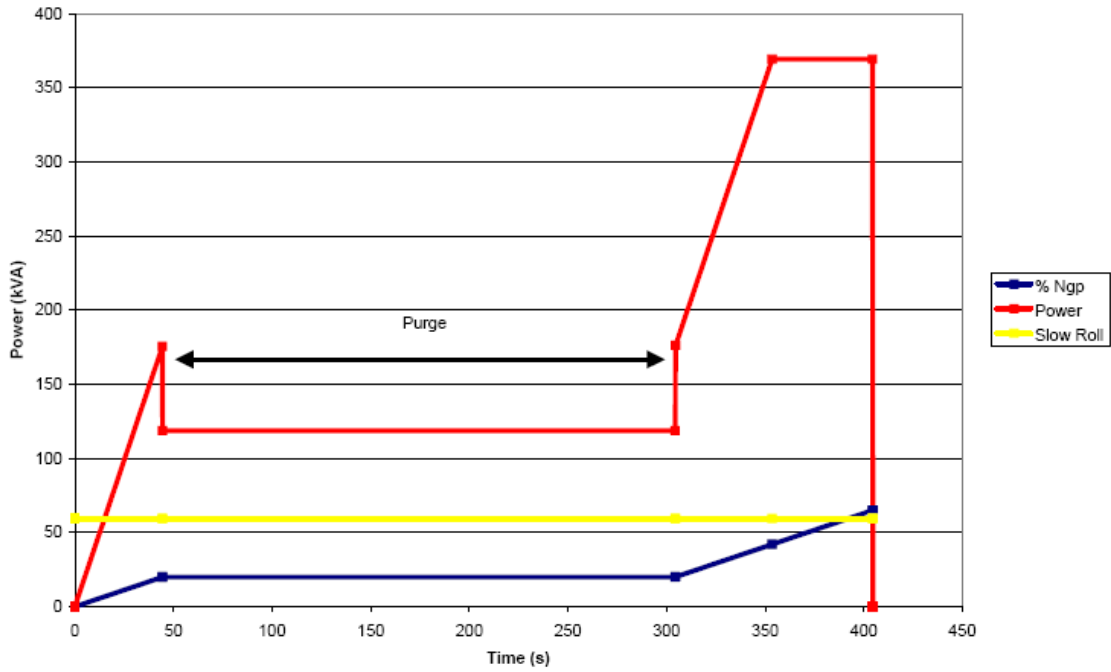


Figure 15. Max Power Consumption of Titan 130 GS 60 Hz

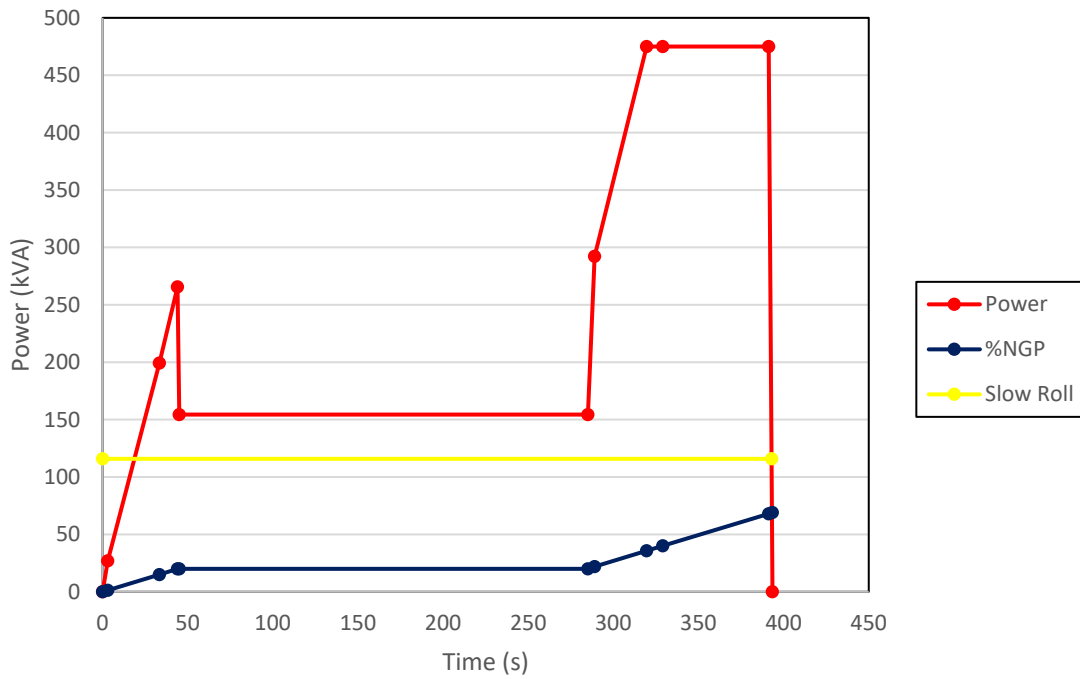


Figure 16. Max Power Consumption of Titan 130E GS 60 Hz

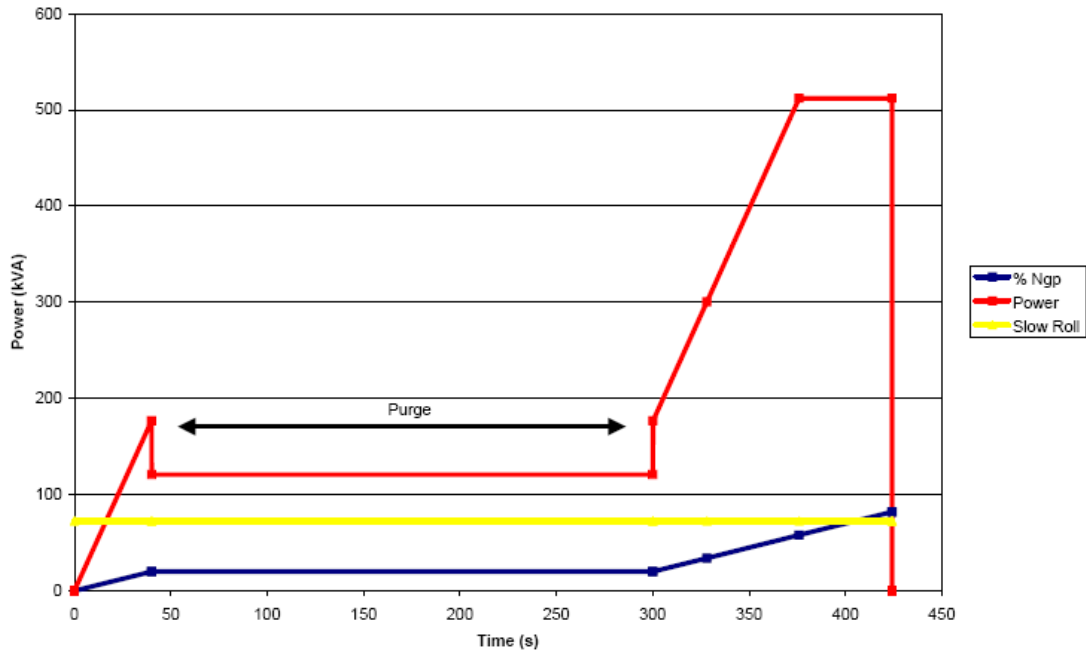


Figure 17. Max Power Consumption of Titan 250

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Package Lifting Guidelines

Jennifer Eyes & Gino Granda

Solar Turbines Incorporated

INTRODUCTION

The lifting of turbomachinery packages requires extreme caution and the use of suitable lifting equipment. This Product Information Letter provides some general guidelines to assist customers but it is not comprehensive. It is the responsibility of the party performing the package lift to use properly designed equipment and to observe adequate safety precautions.

OVERVIEW

The figures presented in this document depict the typical lifting arrangements used by Solar to lift turbomachinery packages with and without export crates. Other similar lifting arrangements may be used provided they prevent damage to the package enclosure or other package components. The length of the spreader bar/frame should be, at a minimum, as wide as the package being lifted (see Figures 1, 2 and 3).

It is imperative that all of the rigging components used are appropriately sized to handle the weight, configuration, and environment of the package being lifted. Details of the package, including package weight, center of gravity, overall package dimensions, and lifting point sizes and locations, are contained in the corresponding project's Mechanical Interface Drawing.

For single-point lifting arrangements, as shown in Figures 1 and 2, the sling lengths should be selected such that the crane hook is closely aligned with the package's center of gravity. This helps ensure a level lift. Also, to minimize the tension and to keep the lift stable, it is recommended that the lower sling angles for single-point lifts be kept between 60 degrees and 80 degrees from the horizontal as shown in Figure 4.

LIFTING ARRANGEMENT FOR PACKAGES IN EXPORT CRATES

The typical lifting arrangement for the package in an export crate is shown in Figure 1. Export crated packages are designed to be lifted using a basket hitch. Therefore, a sling must be placed under the crate to cradle the package during the lift as shown in the detail. The bottom of the export crate frame is notched, typically 3 ft (0.91 m) from the end of the crate, to help position this sling and prevent it from slipping inward as the package is lifted. Because the sling cradling the crate must be bent to a 90-degree angle, Solar recommends using a synthetic fiber meshed sling. Wire rope slings can be used in a basket hitch configuration, but only one set of wire ropes per export crate can be used due to the permanent kinking of the wire rope around the base of the crate. This is unlike the synthetic slings, which will have one set for all export crate lifts.

LIFTING ARRANGEMENT FOR PACKAGES WITHOUT EXPORT CRATES

Figure 2 depicts a typical lifting arrangement used to lift the majority of Solar's packages when they are not in an export crate. If crane capacity is limited at the lifting site, splitting the package at the skid interface, removing a major component, or using two cranes may be required to lift the package. These types of lifting arrangements are considered non-standard and should be reviewed by engineering before they are performed. An example of a two-point lifting arrangement is shown in Figure 3. Note that the arrangement depicted in Figures 3 is for a package frame equipped with bollards. For a package frames equipped with gussets, the use of a two-point lift should be reviewed by Solar's Mechanical Analysis Group prior to implementation.

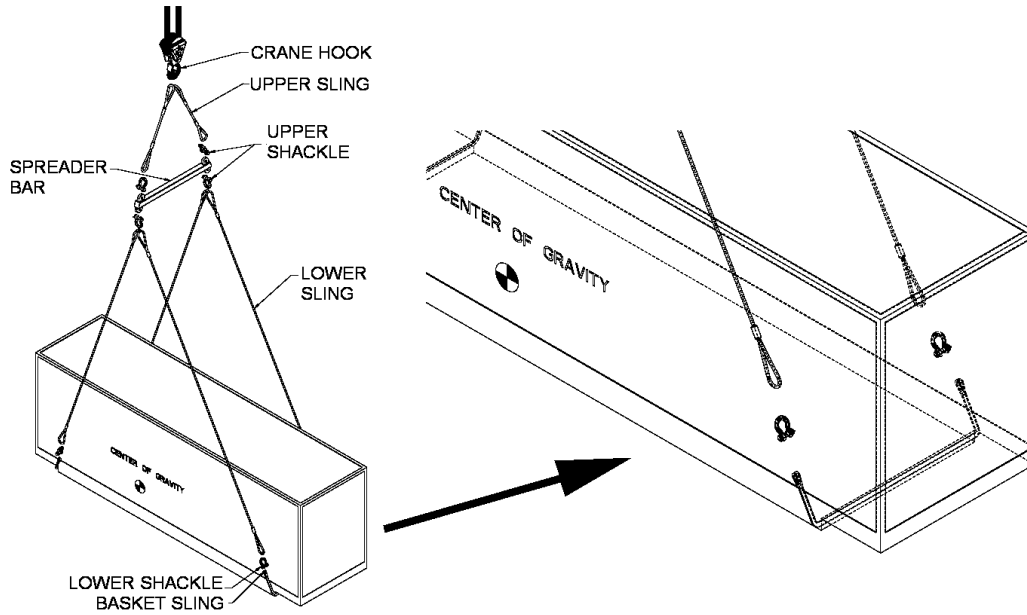


Figure 1. Typical Lifting Arrangement for Package in Export Crate with Details of Sling in Basket Hitch Arrangement

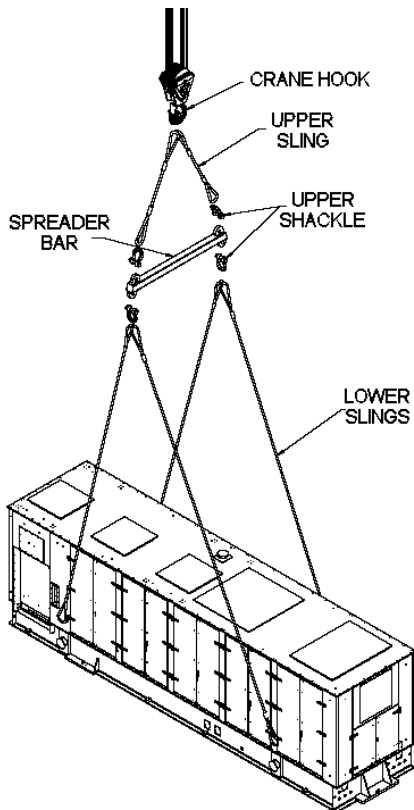


Figure 2. Typical Single-Point Lift

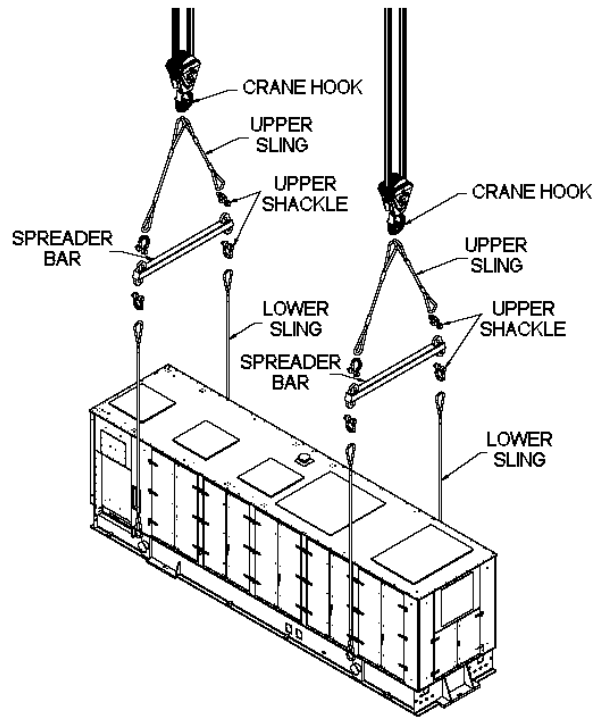


Figure 3. Two-Point Lift

LIFT POINTS

Each package frame is equipped with either bollards or gussets that are used to lift the package (see Figure 4, left and right).

- When lifting a package with bollards, the eye of the sling needs to be large enough to fit over the end cap of the bollard. The eye of the sling should make full contact with the underside of the bollard, fitting properly between the bollard end cap and the package frame.
- When lifting a package with gussets, an appropriately sized shackle fits through the sling eye and attaches to the lifting lug. These components should be sized so that the diameter of the attaching sling is less than or equal to the bow diameter of the shackle. If a binding condition on the shackle is present, the shackle capacity must be de-rated appropriately based on the binding angle.

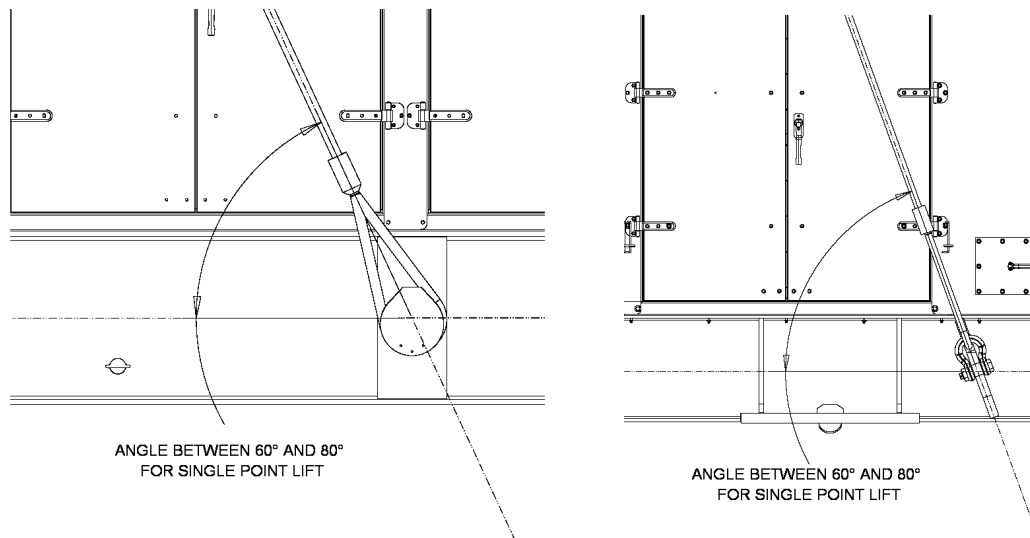


Figure 4. Lift Details for Package with Bollards (left) and with Gussets (right)

SOLAR'S LIFTING KIT OPTIONS

Solar offers certified package lifting kits that can be included as part of the overall turbomachinery purchase. These kits are designed in accordance with Solar's engineering specification ES2335 and are matched to the requirements of the specific package. Standard kits are designed to lift a package with or without the package's export crating using a single-point lifting arrangement. The kit consists of a spreader bar, slings, and associated lifting hardware. Also included is a detailed drawing of the lifting arrangement. Package lift kit calculations can be provided upon request. Contact Solar for more details on guidelines and for any special requirements that may be needed.

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Dynamix Vibration Monitoring System

Laurent Hayward
Solar Turbines Incorporated

PURPOSE

The Rockwell Automation Dynamix 1444 vibration monitoring system has been integrated with the *Turbotronic*™ control system and is now standard for all turbomachinery products (replacing the Rockwell XM vibration system). The Bently Nevada 3500 system continues to be a supported custom feature.

DISCUSSION

The primary purpose of the turbine vibration monitoring system is to protect the equipment from damage due to excessive vibration levels. The system may also provide information that can be used to evaluate vibration problems and enable the user to trace the root cause before equipment availability is affected. Previous vibration systems provided only overall vibration levels suitable for machinery protection. In addition to overall vibration monitoring, the Dynamix system provides filtered amplitudes (1x, 2x, Not 1x) and phase angles (1x, 2x) and eight user-configurable frequency bands. It also offers on-demand time-waveform and spectral data, as well as event-based transient data; the system will capture a log file of each turbine start, and after any turbine vibration shutdown.

BENEFITS

The primary advantage of the Dynamix vibration system results from the seamless integration with Solar’s existing EtherNet/IP-based control system. By integrating the vibration system, the diagnostic information is readily obtained through the existing network configuration and allows for complete condition monitoring of the turbine using pre-configured features on the Human Machine Interface (HMI) computer. Table 1 below highlights the significant additional features of the Dynamix system compared to the Bently Nevada vibration system.

Table 1. Available HMI Data

Feature	Bently Nevada 3500	Dynamix 1444
Overall Vibration Amplitude	√	√
Gap Voltage	√	√
Shaft Speed	Not Available	√
Eight Configurable Discrete Bands ⁽¹⁾	Not Available	√
Discrete Amplitude (1x, 2x, Not 1x) ⁽²⁾	Not Available	√
Discrete Phase Angle (1x, 2x) ⁽²⁾	Not Available	√
Spectrum Plot	Not Available	√
Time-Waveform Plot	Not Available	√

Feature	Bently Nevada 3500	Dynamix 1444
Orbit Plot	Not Available	√
1x Polar Plot	Not Available	√
Shaft Centerline Plot	Not Available	√
Cascade Plot	Not Available	√
Waterfall Plot	Not Available	√
Transient Data Gathering	Not Available	√
Event-based Data Gathering	Not Available	√
Integrated Combustor Monitoring	Not Available	√ ⁽³⁾
Historical Logging	√ ⁽⁴⁾	√
<p>⁽¹⁾ Bands are configured to report the maximum vibration amplitude within the band, and the corresponding frequency of that maximum amplitude</p> <p>⁽²⁾ Refers to multiples of engine running speed, also referred to as engine orders (EO)</p> <p>⁽³⁾ The Dynamix system is used for combustor monitoring on all <i>SoLoNOx</i>[™] products, irrespective of the configured vibration system</p> <p>⁽⁴⁾ Logging available for overall amplitude and gap voltage only</p>		

FEATURES

On each turbomachinery package, the Dynamix system is configured in one or more groups based on the equipment to be monitored. Each group consists of up to five 4-channel dynamic measurement modules paired with one 2-channel tachometer signal conditioner expansion module. Each module type consists of a terminal base and a module, similar to Solar's existing Flex I/O distributed control system (see Figures 1 & 2).

The dynamic measurement modules are configurable to accept non-contact eddy current (proximity) probes, velocity transducers, a standard, integrated electronics piezoelectric (IEPE) accelerometer, dynamic pressure or simple voltage signals. The tachometer converts input signals from common speed sensing transducers into a once-per-revolution TTL-class signal that is provided to each dynamic measurement module through a local bus connection between terminal bases for a given group.

TURBOMACHINERY HARDWARE

To take advantage of all the available features of the Dynamix system, it is important that the system configuration be as complete as possible. All bearings configured for eddy-current sensors in the orthogonal X and Y axes should have both sensors connected to the Dynamix system. Additionally, all shafts on the drivetrain that include at least one X/Y sensor pair should have a speed reference (tachometer sensor) installed. Certain configurations of Solar Turbines equipment have previously shipped with one or more sensors disconnected (or not installed). When upgrading the control system to include the Dynamix 1444 condition monitoring system, it

is highly encouraged to install any missing sensors and associated components/wiring. This enables all the applicable features in Table 1 to be realized for that configuration.



Figure 1. Terminal Base Unit (Left) and Dynamix Module with Base (Right)

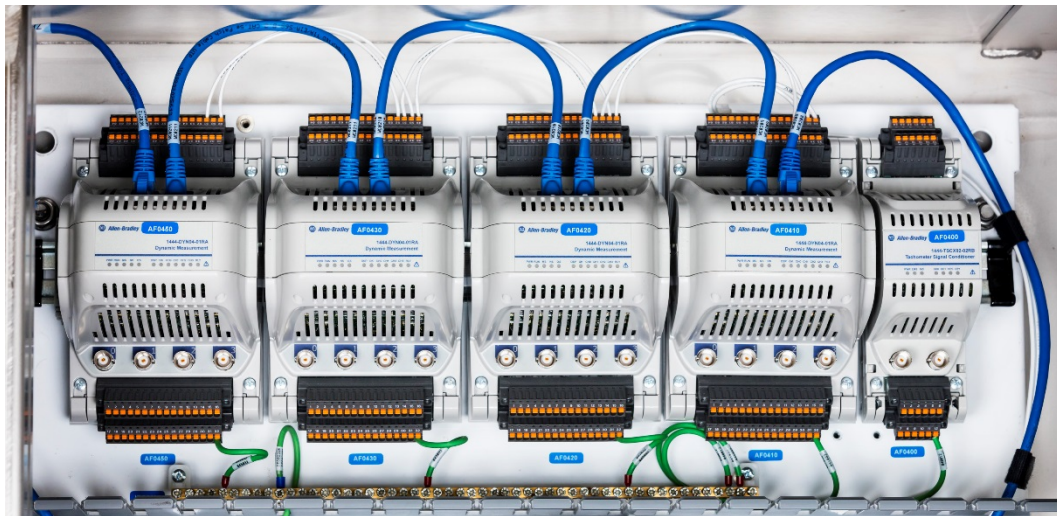


Figure 2. Four Fully Assembled Dynamix Modules with One Tachometer Module

DISPLAY

The HMI display allows the user to examine amplitude and phase information (both overall and filtered), as well as time-waveform and spectral data in a variety of formats detailed in Table 1. With this information, detailed analysis can help diagnose the root cause of vibration problems, increasing equipment availability and service life.

The standard HMI vibration summary screen (Figure 3) is common to all vibration systems (offering only overall amplitude and gap voltage). Packages equipped with the Dynamix system include buttons below each bar graph to access detailed information for each channel.

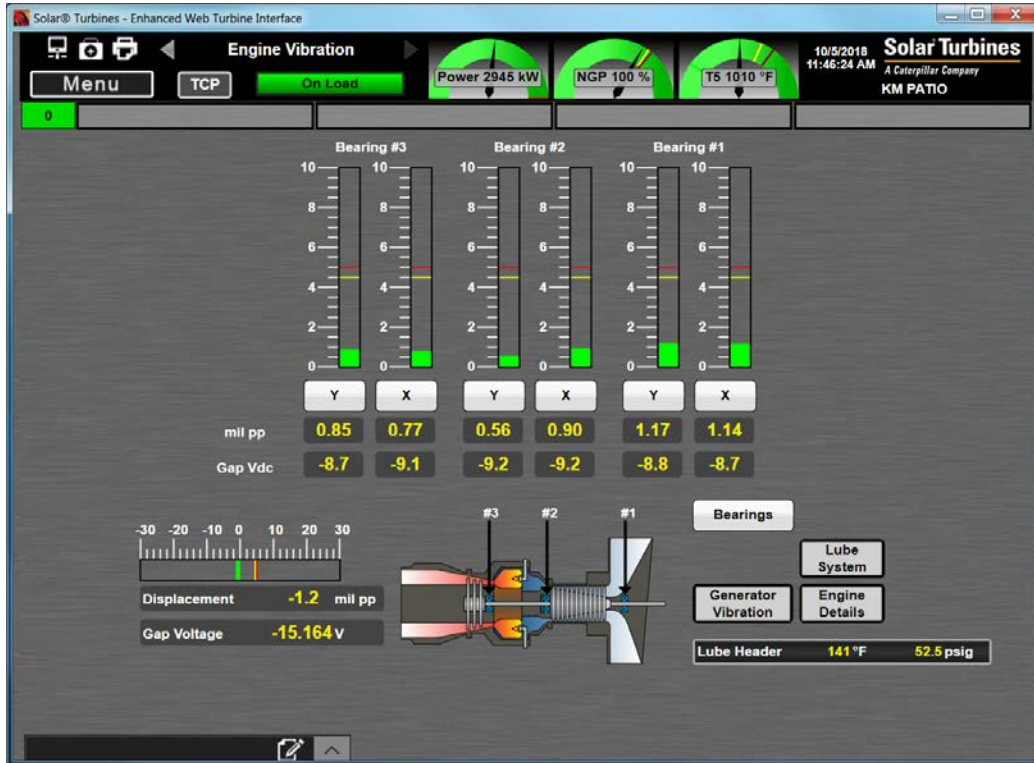


Figure 3. Engine Vibration Summary Screen

The channel summary screen (Figure 4) provides detailed data for each channel as described in Table 1.

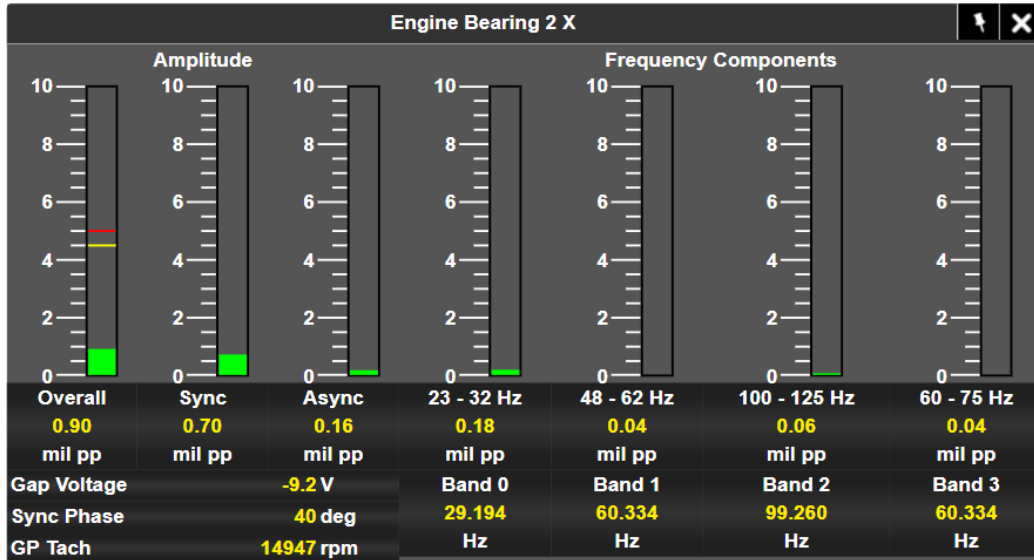


Figure 4. Engine Vibration Single Channel Detailed Screen

By navigating to the “Advanced Vibration” screen (available only with the Dynamix system), the user can access all plotting features and view all vibration logs. The supported live plots include the spectrum and time-waveform plots for all channels, and orbit plots for paired radial channels (driver, gearbox and driven equipment bearings). Logged plots include periodic daily snapshots (spectrum, orbit and time-waveforms captured every 6 hours) and transient data (Shaft Centerline, 1x Polar, Bode, Cascade and Waterfall) for all configured channels. Transient data are logged for each turbine start, alarm data are logged following high vibration shutdowns.

Figure 5 shows the live plot selection screen with the 3 different plot types shown:

1. The Spectrum plot (Figure 5, top left and right) displays the individual amplitudes at each frequency for a single channel. The top right plot also shows the “tool tip” feature, displayed when placing the cursor over a plot data point.
2. The Orbit plot (Figure 5, bottom right) shows the proximity probes’ displacement which indicates the movement of the shaft centerline with respect to the center of the bearing. It is an unfiltered orbit, showing the direct motion of the shaft.
3. The Time-Waveform plot (Figure 5, bottom left) shows an X-Y plot of signal amplitude versus time.

Individual plots within the 4-plot window may be expanded (Figure 6) by clicking the “Open Pop-Up” icon on the upper right of the plot. Expanded spectrum plots include a “peaks list” – a list of the ten highest amplitude peaks, the corresponding frequency and for synchronous channels, the order value.

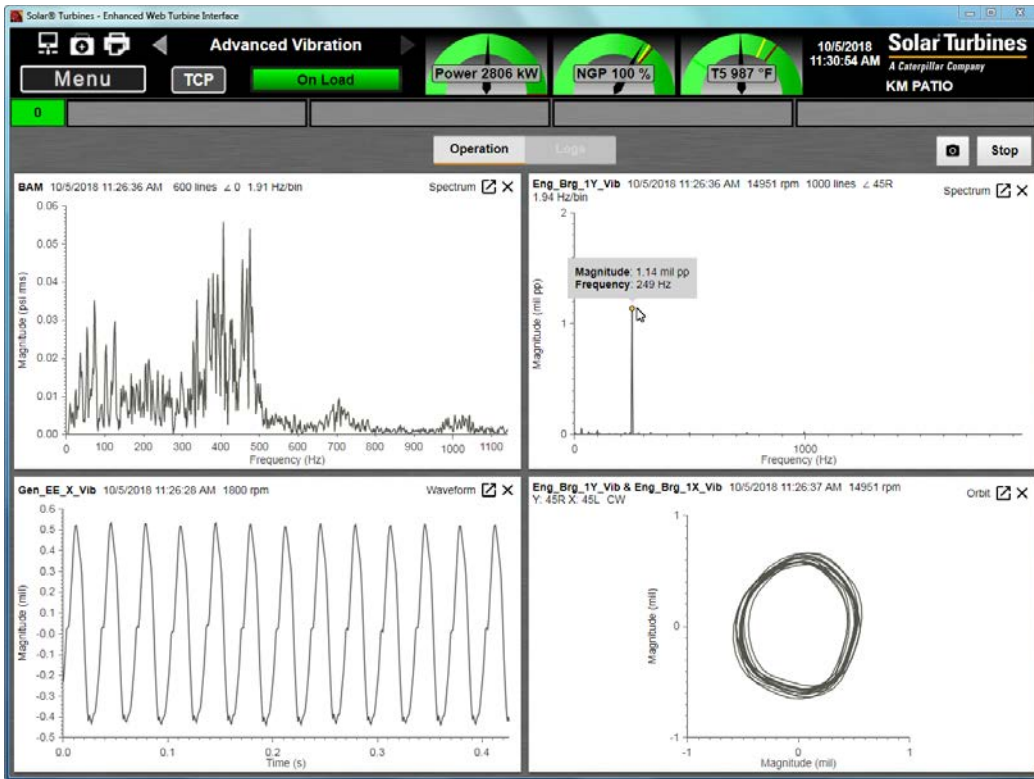


Figure 5. Advanced Vibration Screen

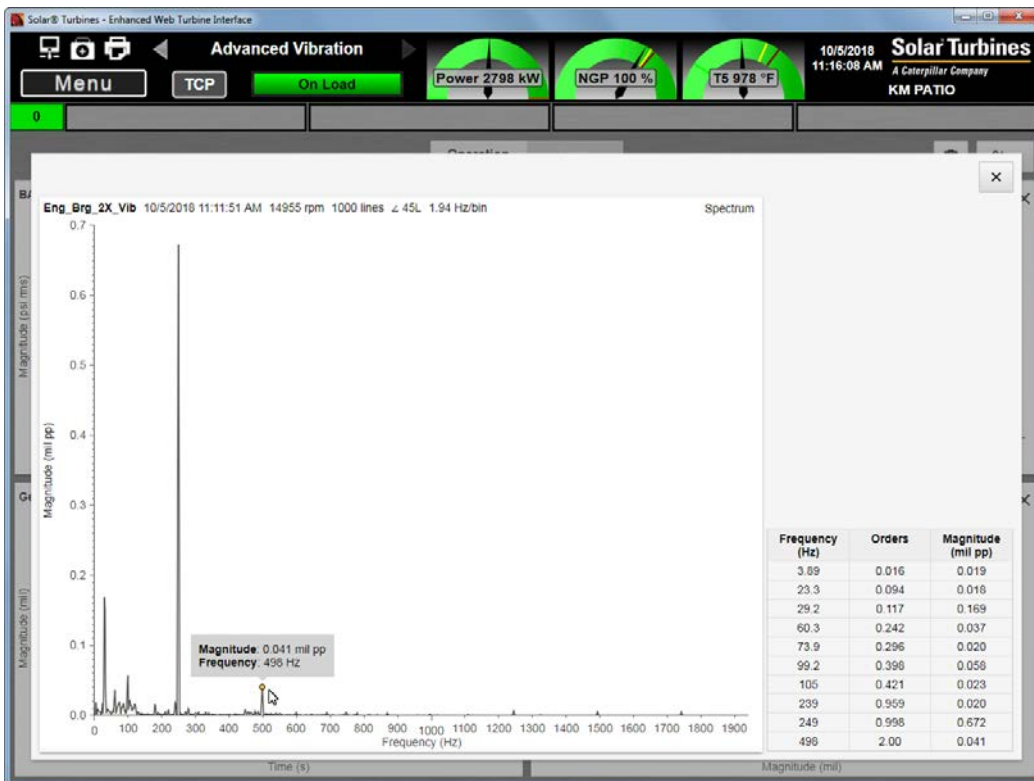


Figure 6. Single Spectrum with Peaks List

By navigating to the log selection screen, the user can select and view periodic or transient logs, offering additional data for machinery diagnostics. Up to twelve periodic plots may be selected, and paging through groups of four is accomplished using the buttons on the upper right of the screen.

The transient log view is similar, offering additional plot types but only displaying one at a time. The user can view the following plot types with a transient log (depend on channel configuration):

1. The Bode plot (Figure 7) displays two separate plots of phase angle versus speed, and a combined plot of overall and 1x amplitude versus speed.
2. The Cascade plot (Figure 8) shows individual spectrums displayed over a change in speed.
3. The 1x Polar plot (Figure 9) shows synchronous phase angle and amplitude in polar coordinates.
4. The Shaft Centerline plot (Figure 10) shows the gap voltage for paired radial sensors, plotted to show the movement of the shaft relative to its zero-speed location.
5. The Waterfall plot (Figure 11) shows individual spectrums displayed over a change in time.

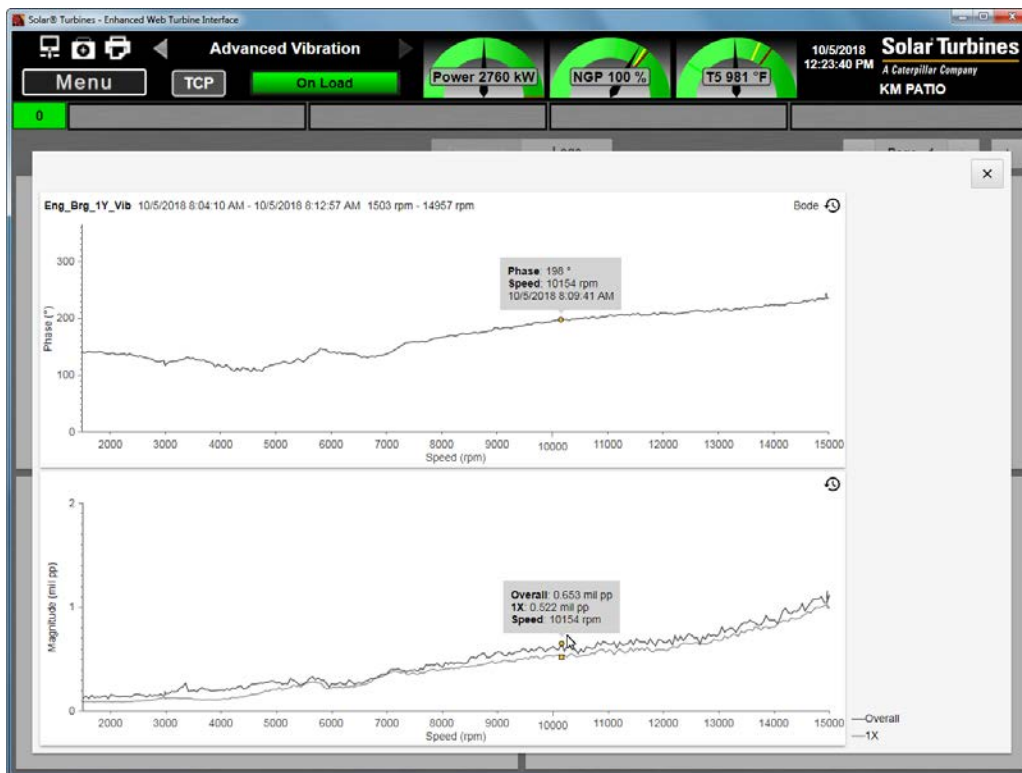


Figure 7. Bode Plot

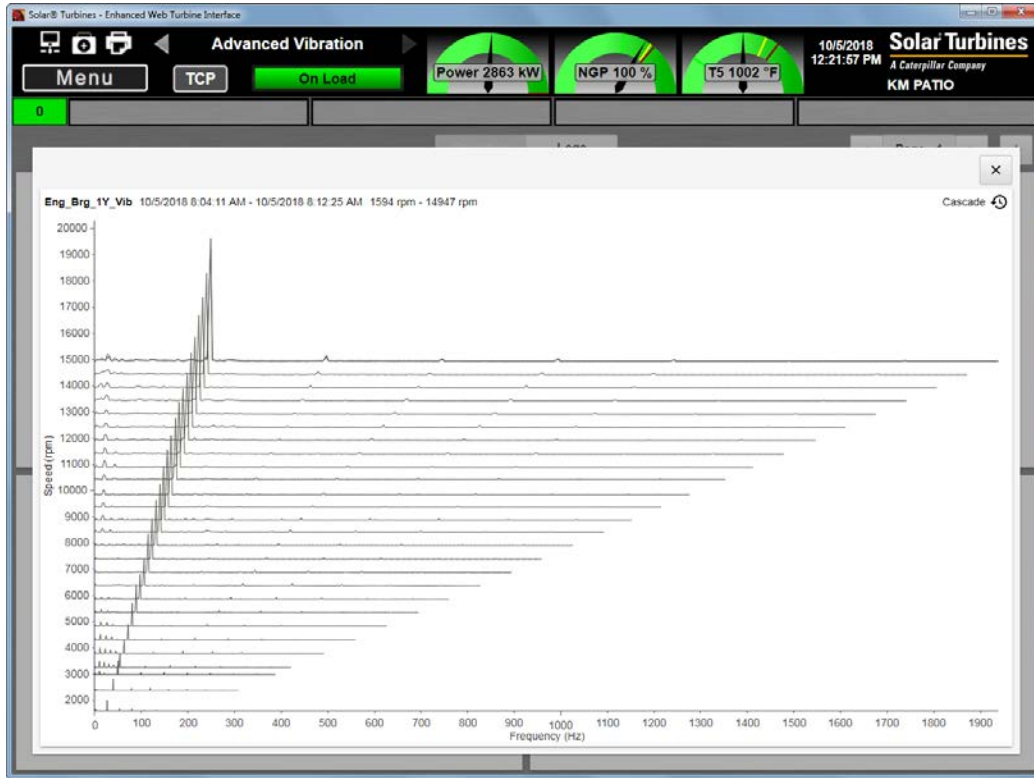


Figure 8. Cascade Plot

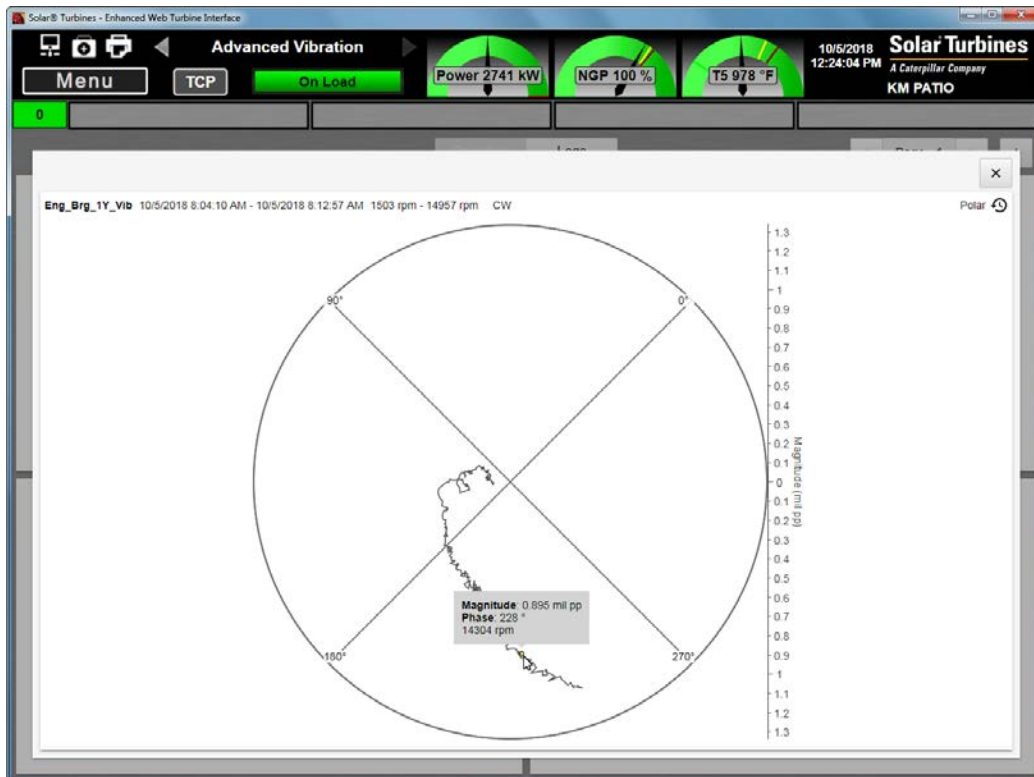


Figure 9. 1x Polar Plot

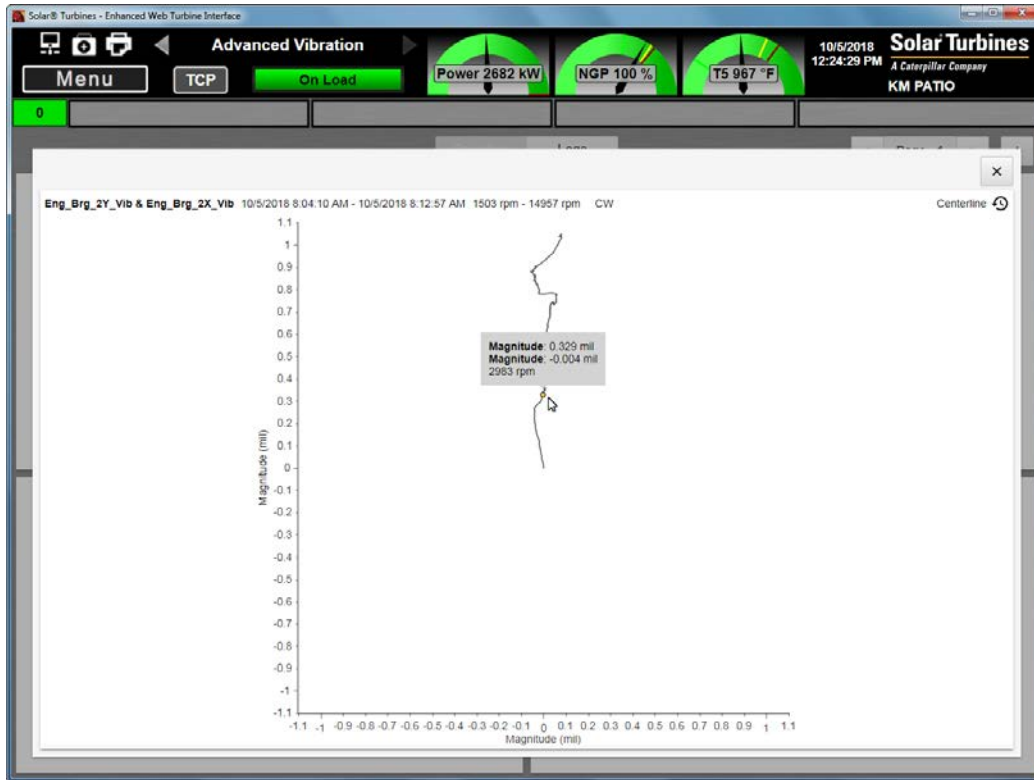


Figure 10. Shaft Centerline Plot

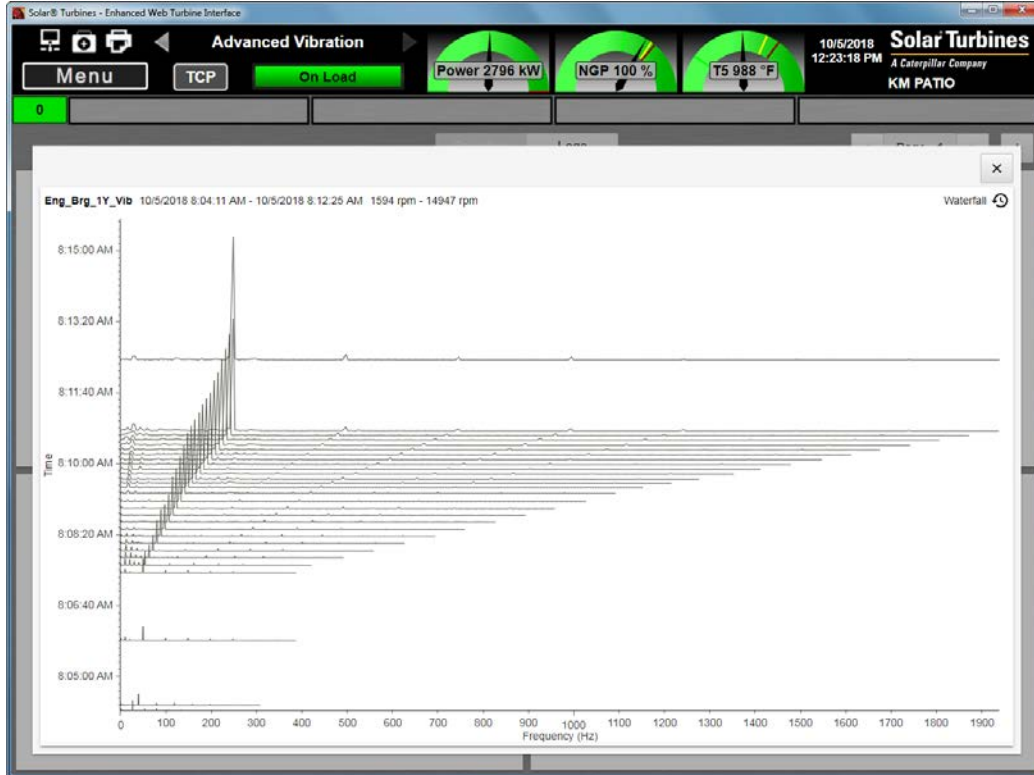


Figure 11. Waterfall Plot

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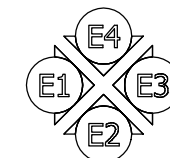
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LEGENDS:

- OUTDOOR LIGHT
- PHOTOCCELL
- OUTDOOR RECEPTACLE
- EMERGENCY EXIT LIGHT
- LIGHT SWITCH
- INDOOR RECEPTACLE
- FIRE EXTINGUISHER
- SMOKE DETECTOR
- HEAT DETECTOR
- MANUAL PULL STATION
- OUTDOOR HORN/SSTROBE
- INDOOR STROBE
- H.O.A SWITCH
- EMERGENCY STOP BUTTON
- HYDROGEN DETECTOR

EQUIPMENT LIST					
NO.	DESCRIPTION	DIMENSION (W x D x H)	NAME TAG	SUPPLIER	P/N
1	15KV SWITCHGEAR	162" x 108" x 129.25"	WPCCTG-7-EMV60-SG-201	TRC	
2	AUTOMATIC TRANSFER SWITCH	38" x 48" x 91"	WPCCTG-7-ELV60-ATS-401	TRC	
3	LV-MCC	100" x 15" x 92.5"	WPCCTG-7-ELV60-MCC-401	TRC	
4	PDCS	23.6" x 25" x 36"	WPCCTG-7-PDCS-CAB-01	TRC	
5	BATTERY CHARGER 2	24" x 20.15" x 39.07"	WPCCTG-7-EDC-BC-02	TRC	
6	BATTERY RACK 2	84" x 22" x 51.13"		TRC	UC2L2T084AP
7	VFD START MOTOR	47.25" x 23.62" x 96.88"	WPCCTG-7-DAC-M-01-VFD	SOLAR TURBINES	1322844-1600
8	PILOT LIQUID FUEL MOTOR VFD	8.75" x 8.75" x 22.25"	WPCCTG-7-LF-P-01-VFD	SOLAR TURBINES	1308818-1100
9	LIQUID FUEL MOTOR VFD	12.125" x 14" x 37.125"	WPCCTG-7-LF-F-01-VFD	SOLAR TURBINES	1308818-1500
10	RIDE THRU. UNIT	15.75" x 14" x 30.5"		SOLAR TURBINES	1109521-100
11	WATER PURGE MOTOR VFD	5.5" x 8.5" x 19.5"	WPCCTG-7-DI-P-01-VFD	SOLAR TURBINES	1308818-300
12	LINE REACTOR, WATER PURGE VFD	8.125" x 6" x 8"		SOLAR TURBINES	1039135-11
13	DYNAMIC BRAKE RESISTOR, LIQUID FUEL MOTOR	21" x 13" x 9"		SOLAR TURBINES	1085042-6
14	LINE REACTOR, PILOT LIQUID FUEL VFD	13.25" x 13" x 13.5"		SOLAR TURBINES	1039135-4
15	LINE REACTOR, LIQUID FUEL MAIN VFD	13.25" x 13" x 13.5"		SOLAR TURBINES	1039135-5
16	BATTERY CHARGER 1	38.5" x 28.5" x 47.5"	WPCCTG-7-EDC-BC-01	SOLAR TURBINES	1088225-300

EQUIPMENT LIST (CONT.)					
NO.	DESCRIPTION	DIMENSION (W x D x H)	NAME TAG	SUPPLIER	P/N
17	BATTERY RACK 1	65.75" x 27.125" x 68.25"		SOLAR TURBINES	2429431-500
18	BACKUP LUBE OIL DC START CONTACTOR	31.325" x 11" x 36"	WPCCTG-7-LO-DCP-01-CONT	SOLAR TURBINES	190377-806
19	AUXILIARY CONTROL CONSOLE	36" x 31" x 90"	WPCCTG-7-TCS-ACC-01	SOLAR TURBINES	1006914-103
19	NETWORK CABINET	24" x 24" x 48"	WPCCTG-7-NET-CAB-01	JACOBS	
20	INSIGHT CONNECT PANEL	24.6" x 18.2" x 18"		SOLAR TURBINES	322NDA
21	TRANSFORMER, 37.5KVA, 1ϕ	22.3" x 23.8" x 26.7"	WPCCTG-7-ELP60-XFMR-401	SCT	
22	LIGHTING PANEL, 120-240VAC	20" x 6" x 48"	WPCCTG-7-ELP60-PP-401	SCT	
23	DC PANEL, 125VDC	20" x 6" x 48"	WPCCTG-7-EDC-PP-01	SCT	
24	HVAC-1, 6-TON, 480V, 3ϕ	41.75" x 25.13" x 93"	WPCCTG-7-HV-HVAC-01	SCT	MGA1072AD090N
25	HVAC-2, 6-TON, 480V, 3ϕ	41.75" x 25.13" x 93"	WPCCTG-7-HV-HVAC-02	SCT	MGA1072AD090N
26	HVAC DISCONNECT SWITCH	8" x 10" x 16"		SCT	DH361URK



ELEVATION KEY

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

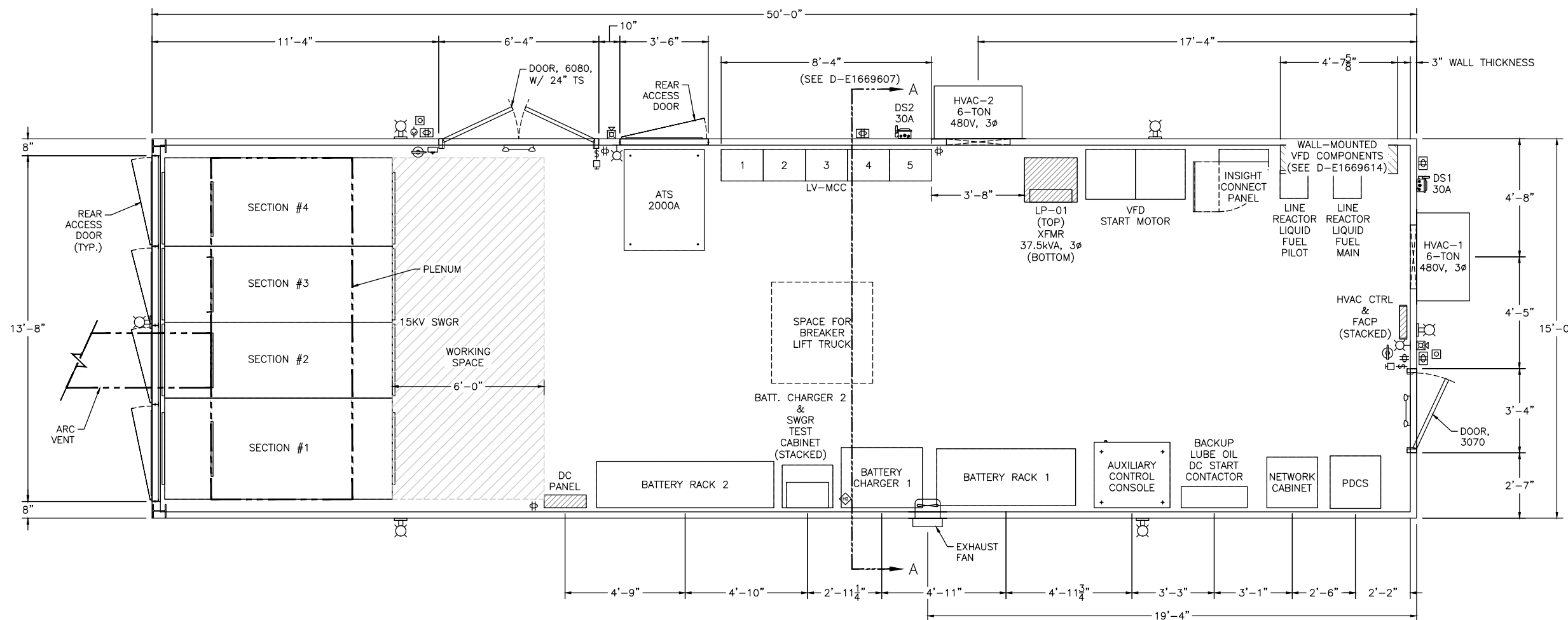
REJECTED _____

NOT SUBJECT TO REVIEW _____

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

COXA1 _____ 07/10/2023
Date

JACOBS _____



DENOTES EQUIPMENT TO BE SUPPLIED BY SCT

NOTES:

1. THE APPLICATION FOR THE BUILDING: GENERAL PURPOSE (INSIDE AND OUTSIDE).
2. REFER TO BUILDING GENERAL SPECIFICATIONS FOR OTHER DETAILS.
3. FIRE EXTINGUISHER ARE INSTALLED PER NFPA 10, DRY TYPE ABC, 10 LBS.
4. EXTERIOR RECEPTACLE TO BE WEATHERPROOF AND HAVE A COVER THAT REMAINS CLOSED WHEN CORDS ARE ATTACHED. THE COVER MUST BE LABELED FOR EXTRA-DUTY.

ESTIMATE WEIGHT	
BUILDING	54,500 LBS
CUSTOMER EQUIPMENT	28,500 LBS
MISC. EQUIPMENT	2,000 LBS
OTHERS	2,500 LBS
TOTAL	87,500 LBS

REVISIONS

LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR CONSTRUCTION	04/21/23	NN
3	ISSUED FOR CONSTRUCTION	06/01/23	NN
4			
5			

South Coast Technology, Inc.
16503 Park Row Drive, Houston, Texas, 77064
Phone: (713) 466-9947

DRAWN BY: TD DATE: 10/18/22
CHECKED BY: BL DATE: 10/25/22
APPROVED BY: NN DATE: 10/25/22

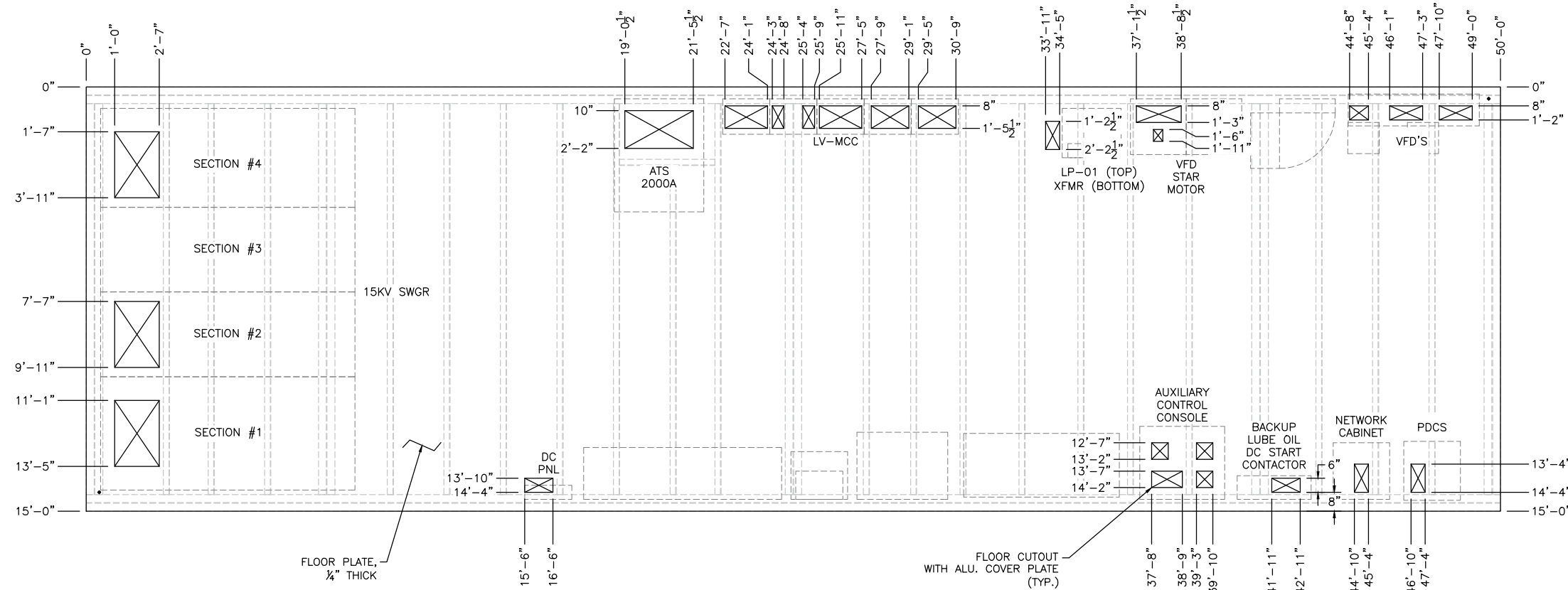
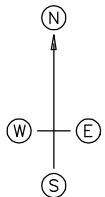
TITLE: OUTLINE DIAGRAM - FLOOR PLAN
PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER

PROJECT No. B - 60696 DRAWING No. D - E1669603
SCT REFERENCE No. SCALE: NTS SHEET 1 OF 1

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

COXA1 07/10/2023
 JACOBS Date



NOTES:

1. ALL CUTOUTS TO BE FURNISHED WITH 3/16" ALUMINUM COVER PLATES.

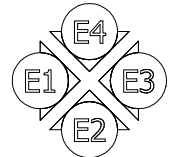
REVISIONS

LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR CONSTRUCTION	04/21/23	NN
3	IFC - UPDATED REVISIONS	06/01/23	NN
4			
5			

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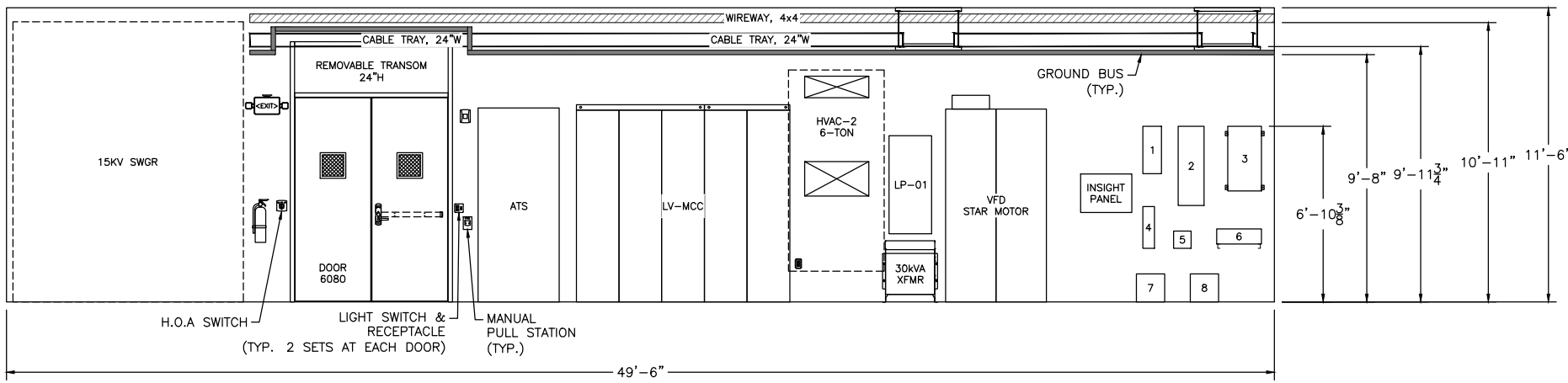
DRAWN BY: TD	DATE: 10/18/22	TITLE: OUTLINE DIAGRAM - FLOOR CUTOUT PLAN
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	PROJECT No. B - 60696
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SCT REFERENCE No.	SCALE: NTS	SHEET 1 OF 1

VFD COMPONENTS	
NO.	ITEMS
1	PILOT LIQUID FUEL MOTOR VFD
2	LIQUID FUEL MOTOR VFD
3	RIDE THRU. UNIT
4	WATER PURGE MOTOR VFD
5	LINE REACTOR, WATER PURGE VFD
6	DYNAMIC BRAKE RESISTOR, LIQUID FUEL MOTOR
7	LINE REACTOR, PILOT LIQUID FUEL VFD
8	LINE REACTOR, LIQUID FUEL MAIN VFD

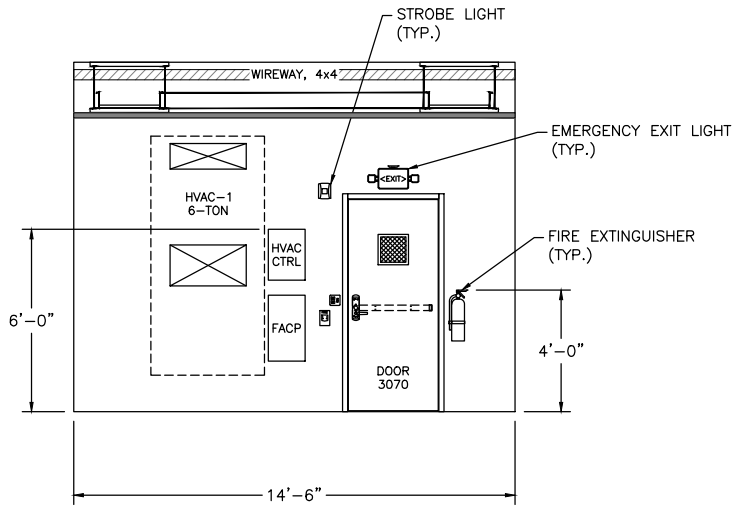


ELEVATION KEY

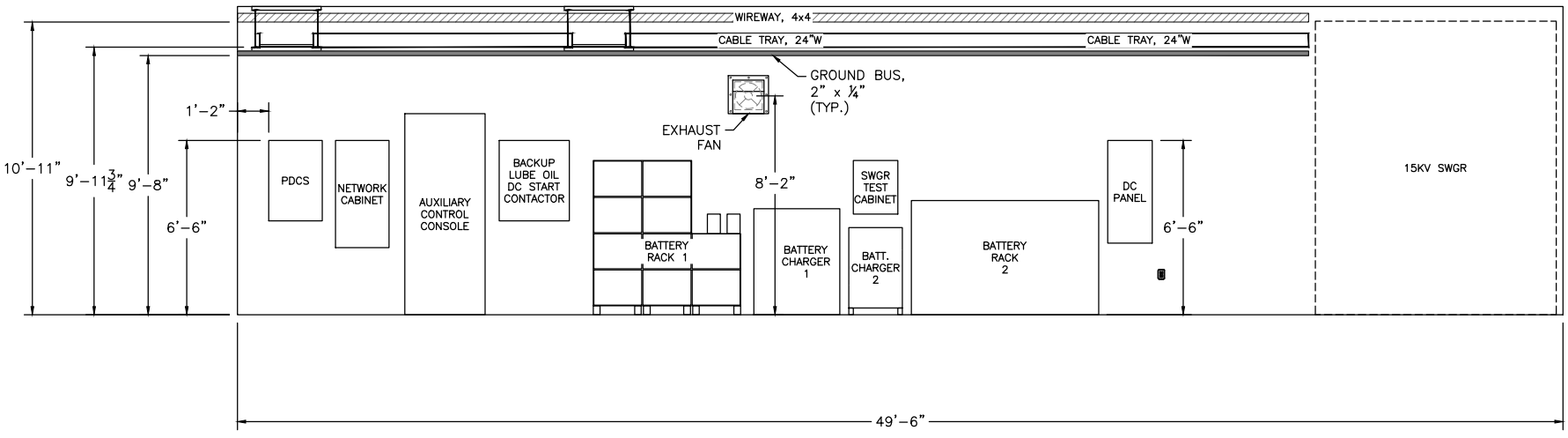
APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW
 Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.
 COXA1 07/10/2023
 JACOBS Date



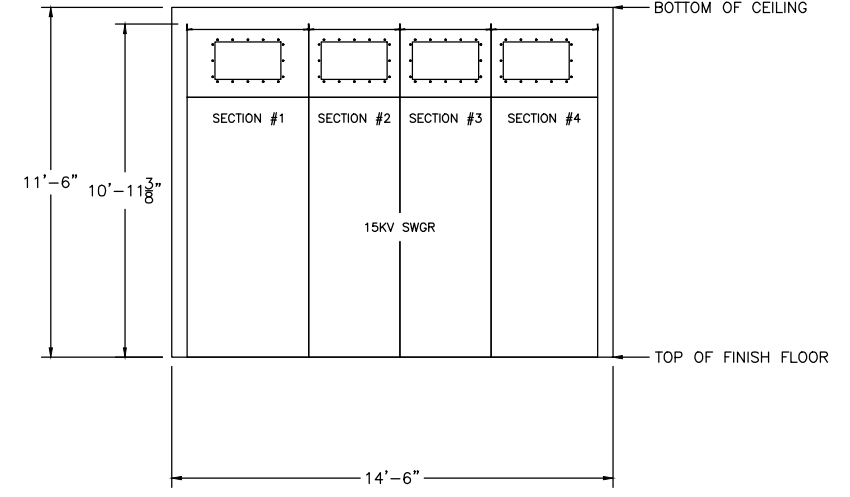
INTERIOR WALL - E4



INTERIOR WALL - E3



INTERIOR WALL - E2



INTERIOR WALL - E1

NOTES:
 1. THE APPLICATION FOR THE BUILDING: GENERAL PURPOSE (INSIDE AND OUTSIDE).
 2. REFER TO BUILDING GENERAL SPECIFICATIONS FOR OTHER DETAILS.

REVISIONS			
LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	03/02/23	NN
1	ISSUED FOR CONSTRUCTION	04/21/23	NN
2	IFC - UPDATED REVISIONS	06/01/23	NN
3			
4			
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 16503 Park Row Drive, Houston, Texas, 77064
 Phone: (713) 466-9947

DRAWN BY: TD DATE: 02/28/23
 CHECKED BY: BL DATE: 03/02/23
 APPROVED BY: NN DATE: 03/02/23

TITLE: OUTLINE DIAGRAM - INTERIOR ELEVATIONS
 PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER

PROJECT No. B - 60696 DRAWING No. D - E1669614
 SCT REFERENCE No. SCALE: NTS SHEET 1 OF 1

Specifications

For The Reynolds Company - Solar Turbine 7 EER

Site Conditions:

Location:	New Orleans, LA
Elevation:	25 feet
Humidity:	100 % max.
Wind Loading:	157 mph
Installation:	Pier Supports
Cable Entrance:	Bottom

Live Loads:

Roof Load:	40 psf
Floor Load:	250 psf

Area Classification:

Inside:	General Purpose
Outside:	General Purpose

Building Information:

Construction:	Single, Interlocking Panels
Length:	50'-0"
Depth:	15'-0"
Height:	11'-6"
Inside Height:	13'-8"

Estimated Weights:

Building:	54,500 Lbs
Equipment:	33,000 Lbs
Total Weight:	87,500 Lbs

Hardware:

Interior:	Zinc Coated
Exterior:	Stainless Steel

Sealing:

Interior:	General Purpose
Exterior:	Outdoor Application

Insulation:

Floor:	R-15, Spray Foam
Walls:	R-15, Fiberglass
Ceiling:	R-19, Fiberglass

Skid:

Style:	Single
Perimeter:	W16-40#
Main Members:	W16-40#
Supports:	C10-15.3#
Floor Plate:	1/4" Plate
Floor Finish:	Flat

Walls:

Style:	Interlocking Panels, 3"
Exterior Walls:	12 ga. G-90 Galv. Steel
Interior Liners:	16 ga. G-90 Galv. Steel

Roof:

Style:	Interlocking Panels
Roof Top:	12 ga. G-90 Galv. Steel
Roof Cap:	12 ga. G-90 Galv. Steel
Flasher:	18 ga. G-90 Galv. Steel
Slope:	.25" per 12"

Ceiling:

Style:	Interlocking Panels
Material:	16 ga. G-90 Galv. Steel

Painting - Skid:

		Thickness
Surface Preparation:	Abrasively Cleaned	Yes
Primer:	SW Macpropoxy 646	2-3 mils
Top Coat:	SW Acrolon 218HS	1-2 mils
Interior Floor Finish:	Solar Gray - Non stick	
Exterior Eaves Finish:	Solar Gray	

Painting - Walls and Roof (exterior):

Surface Preparation:	Chemical Cleaning	Yes
Primer:	Wash Primer P60G2	0.5-1 mil
Top Coat:	SW Acrolon 218HS	2-3 mils
Color:	Solar Gray	

Painting - Walls and Ceiling (interior):

Surface Preparation:	Chemical Cleaning	Yes
Primer:	Wash Primer P60G2	0.5-1 mil
Top Coat:	SW Acrolon 218HS	2-3 mils
Color:	White	

Painting - Doors:

Surface Preparation:	Chemical Cleaning	Yes
Primer:	Wash Primer P60G2	0.5-1 mil
Top Coat:	SW Acrolon 218HS	2-3 mils
Color:	Solar Gray	

Equipment Door:

Quantity:	1
Dimension:	6080
Style:	Double
Special Provision:	24" Removable Transom

Personal Door:

Quantity:	1
Dimension:	3070
Style:	Single

Rear Access Door:

Quantity:	4
Size:	Size by Layout

Door Features:

Material:	16 ga. G-90 Galv. Steel
View Window:	10" x 10" minimum
Glass:	1/4" Laminated Safety
Insulation:	Polystyrene
Panic Hardware:	Furnished
Closure:	Furnished
Threshold:	Furnished
Label:	N/A
Canopy:	Furnished

Air Conditioning:

Quantity / Mfg:	2 / Marvair
Style:	Wall Mounted
Capacity:	6-Ton
Heater:	9kW
Power:	480Vac, 3P, 60Hz
Control:	Control Panel
External Disc. Switch:	(2) - 30A, 600V

Manufacturer Information:

South Coast Technology, Inc.
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713-466-9947

Electrical:

		Qty
Conduit (indoor):	Aluminum, 3/4" Min.	AR
Conduit (outdoor):	RGS, 3/4" Min.	AR
Cable:	THHW, #12AWG Min.	AR
Receptacle (indoor):	20A, 120Vac, Duplex, GFCI	5
Receptacle (outdoor):	20A, 120Vac, Duplex, GFCI, WP	5
Light Switch:	3-Way, 20A, 120Vac	2
Interior Light:	LED Fixture, 120Vac, 1 ph., 20Amp	12
Exterior Light:	LED, 120Vac, 20A, HPS, 100W	6
Photocell:	115Vac, 15A w/ HOA	1
Emergency Exit Lights:	120Vac with 90 min. b/u Battery	2
XFMR:	37.5kVA, 480-120/240Vac, 1P, Dry Type	1
Lighting Panel:	225A, 120/240Vac, 225MCB, 42Ckts, 10ka	1
DC Panel:	125Vdc, 225A, 200MCB, 30Ckts	1

Other Requirements:

	Qty
Fire Extinguisher, Type ABC, 10 Lbs	2
Wireway, 4"x4"	1 Lot
Cable Tray 24", 9" Rung, 6" side rails	1 Lot
Smoke/Heat Detector/ Strobe/Pull Station	1 Set
FACP	1
Exhaust Fan w/ H2 Detector	1 Set

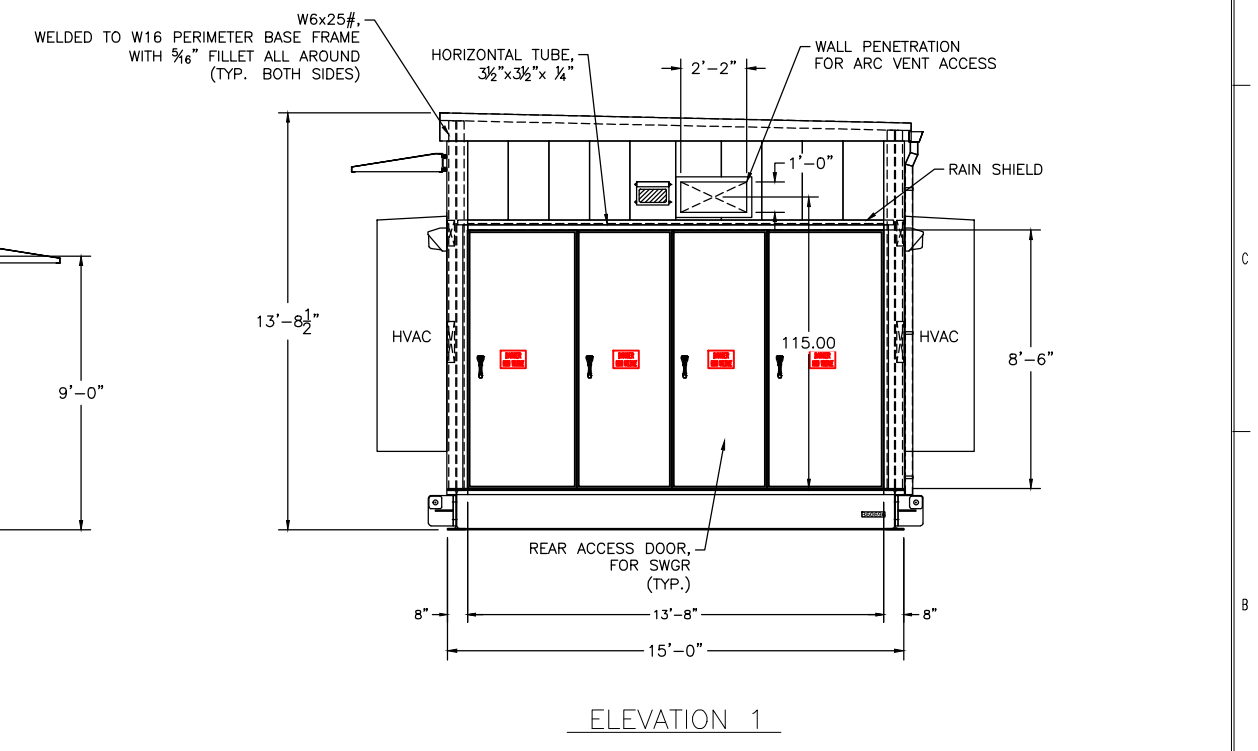
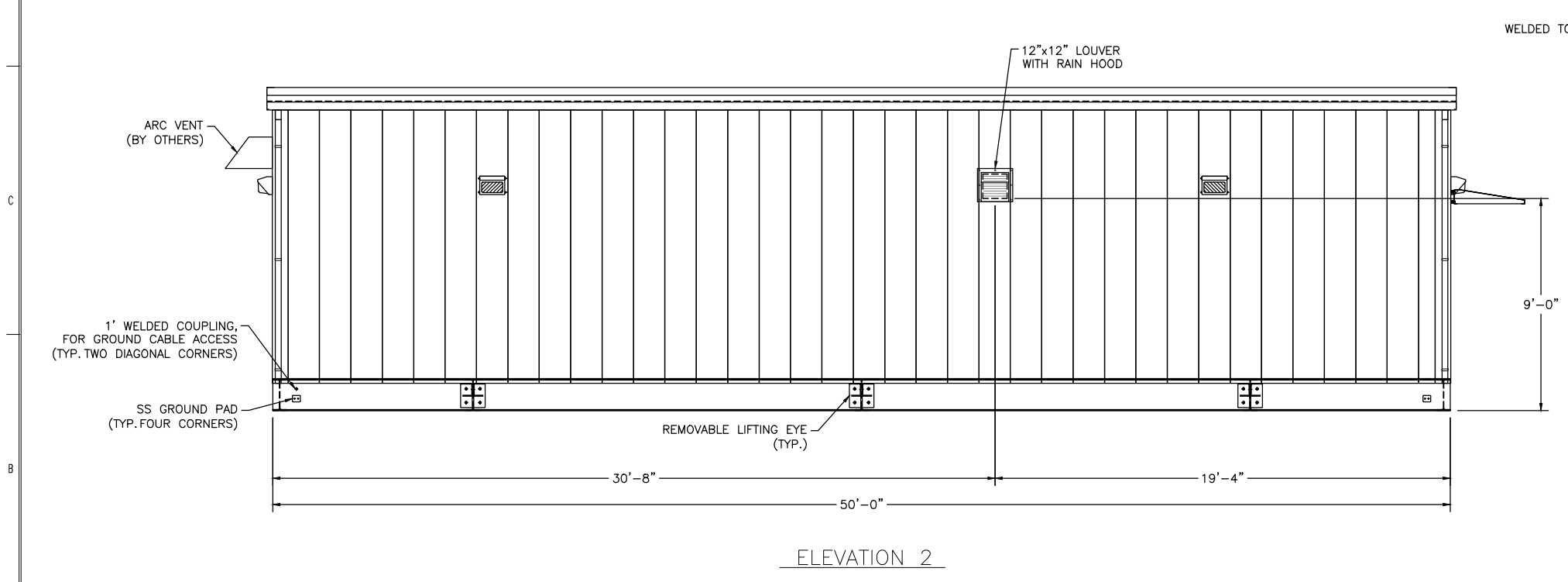
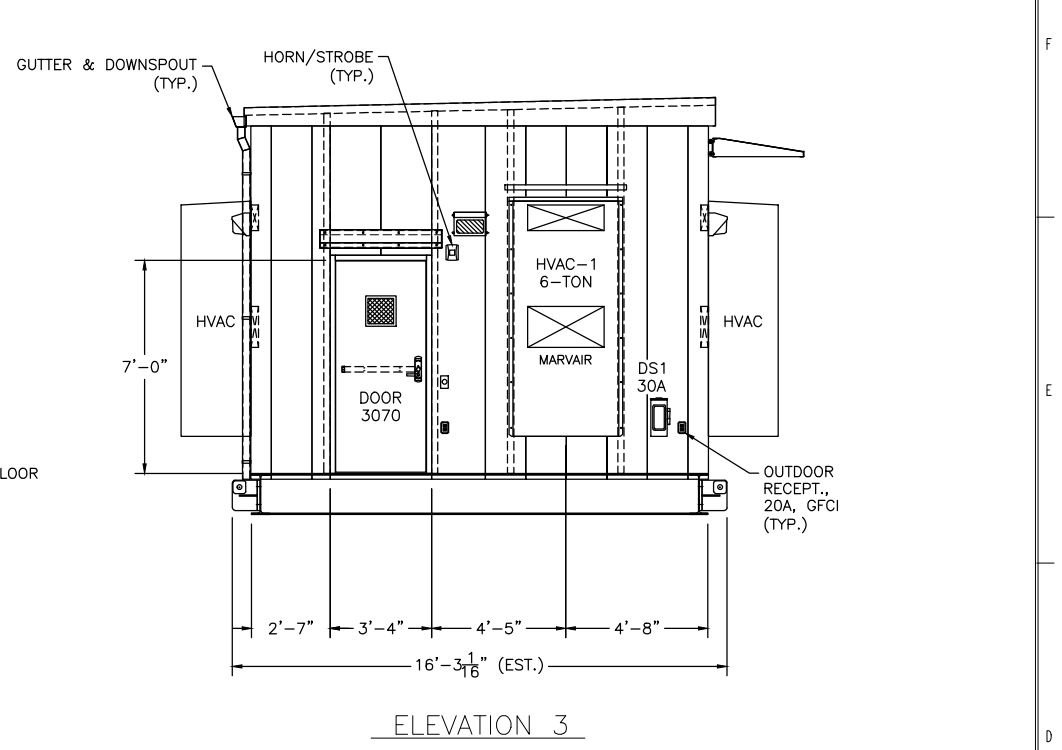
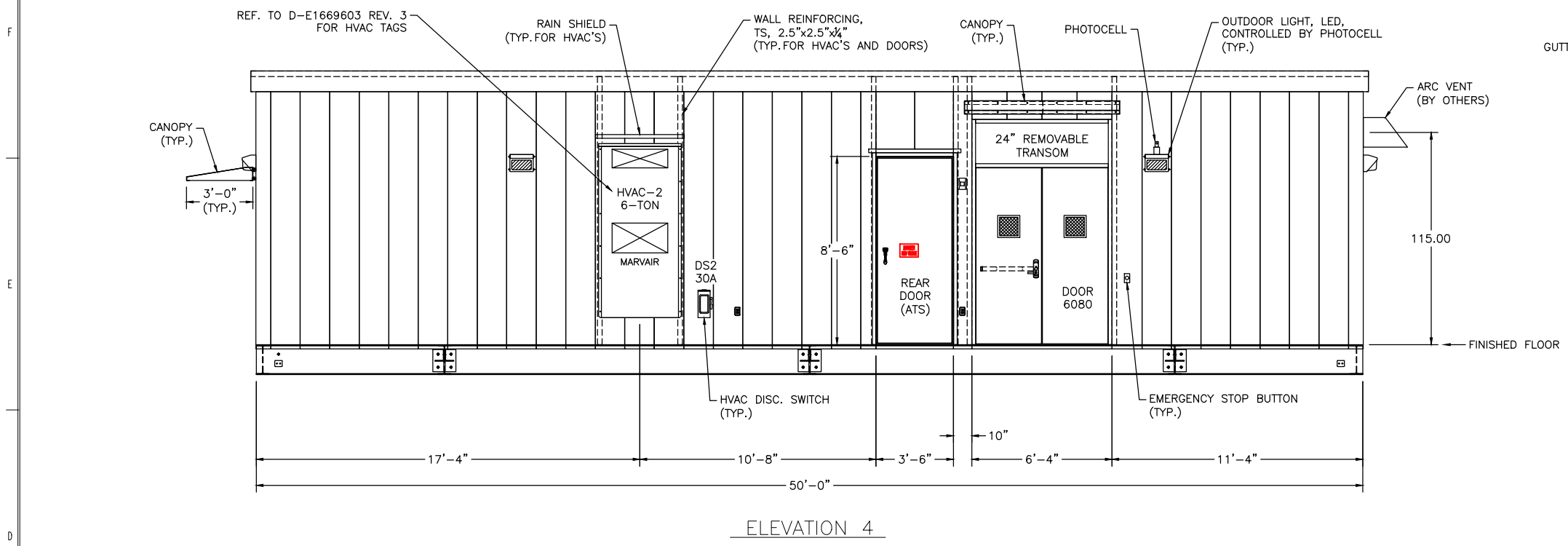
Applicable Standard Codes:

2021 International Building Code
2021 International Mechanical Code
2020 National Electrical Code
National Fire Protection Association
American Welding Society

Building Field Preparation and Installation:

Design:	By Others
Foundation:	By Others
Piers & Pads:	By Others
Setting & Installation:	By Others
Power Connection:	By Others

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- NOTES:**
1. THE APPLICATION FOR THE BUILDING: GENERAL PURPOSE (INSIDE AND OUTSIDE).
 2. REFER TO BUILDING GENERAL SPECIFICATIONS FOR OTHER DETAILS.
 3. HVAC'S AND CANOPIES TO BE REMOVED FOR SHIPPING AND RE-INSTALLED AT SITE BY OTHERS.

REVISIONS			
LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR APPROVAL	06/01/23	NN
3			
4			
5			

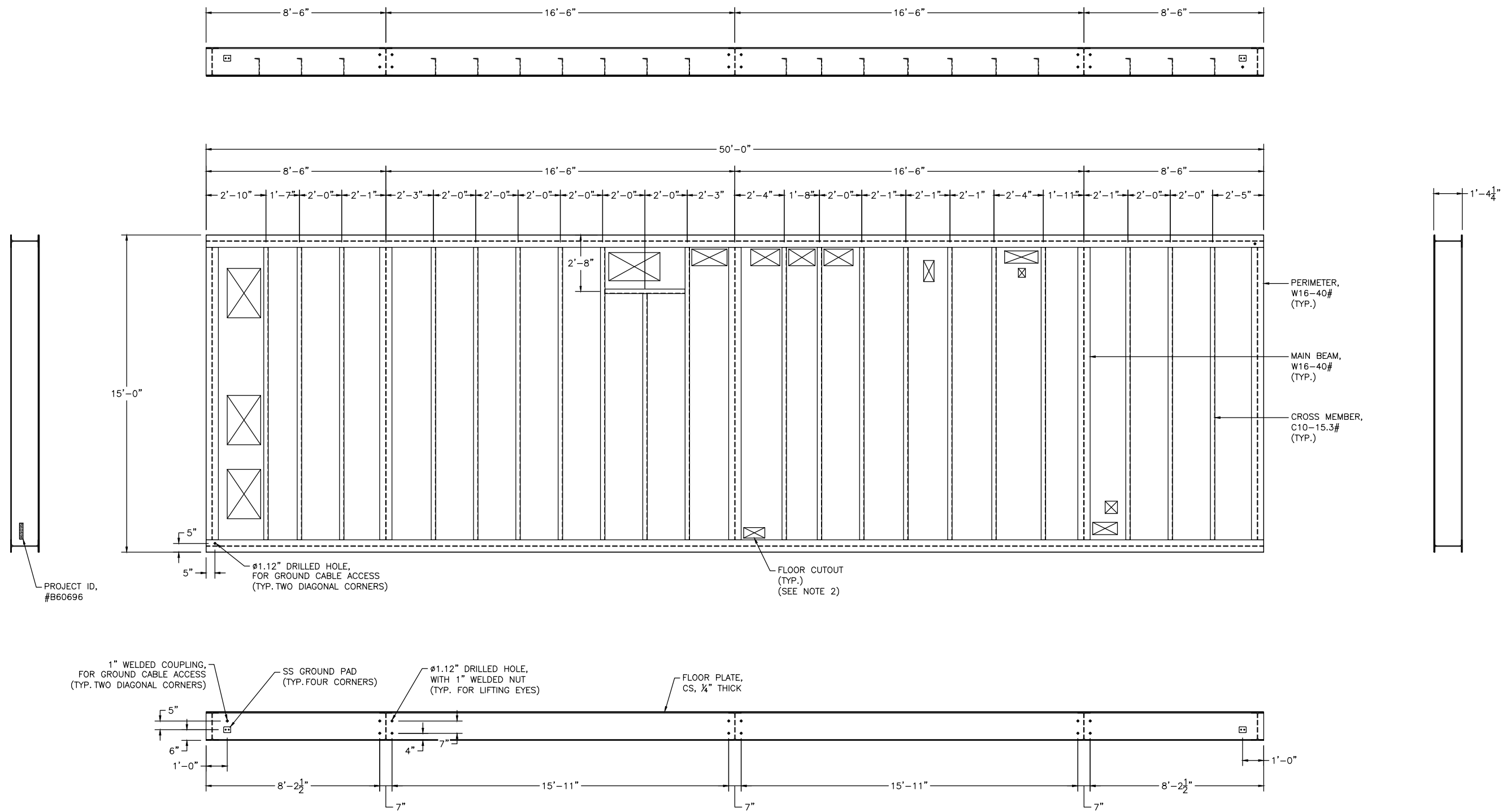
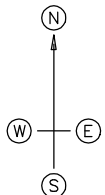
South Coast Technology, Inc.
 16503 Park Row Drive, Houston, Texas, 77084
 Phone: (713) 466-9947

DRAWN BY: TD DATE: 10/18/22
 CHECKED BY: BL DATE: 10/25/22
 APPROVED BY: NN DATE: 10/25/22

TITLE: OUTLINE DIAGRAM - ELEVATIONS

PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER

PROJECT No. B - 60696 DRAWING No. D - E1669601
 SCT REFERENCE No. SCALE: NTS SHEET 1 OF 1



NOTES:

1. ALL WELDING TO BE PER AWS D1.1.
2. REFER TO DRAWING #E1669605 FOR FLOOR CUTOUT DIMENSIONS.

ESTIMATE WEIGHT	
W16-40#	7,000 LBS
C10-15.3#	4,600 LBS
FLOOR PLATE	7,700 LBS
OTHERS	1,500 LBS
TOTAL	20,800 LBS

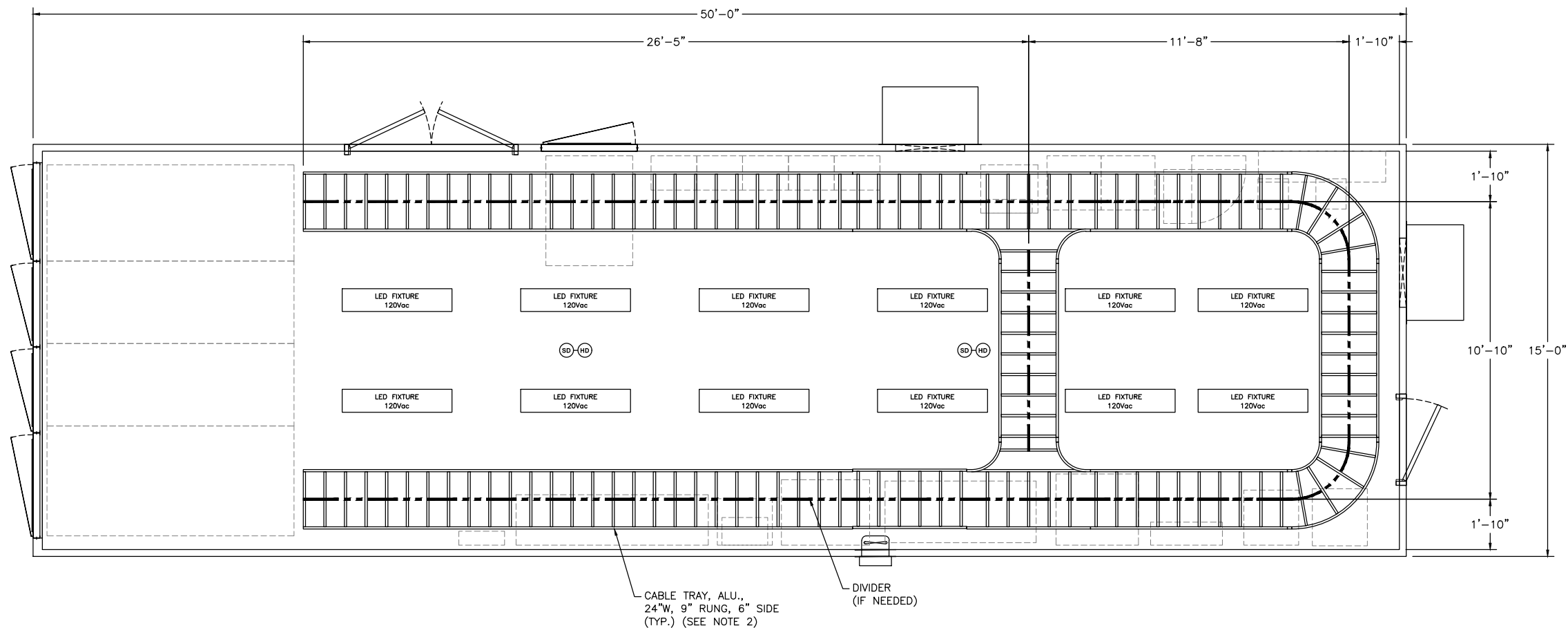
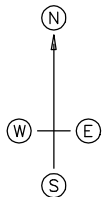
REVISIONS

LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2			
3			
4			
5			

South Coast Technology, Inc.
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DRAWN BY: TD	DATE: 10/18/22	TITLE: OUTLINE DIAGRAM - BASE FRAME
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	
PROJECT No. B - 60696		DRAWING No. D - E1669604
SCT REFERENCE No.		SCALE: NTS SHEET 1 OF 1

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NOTES:

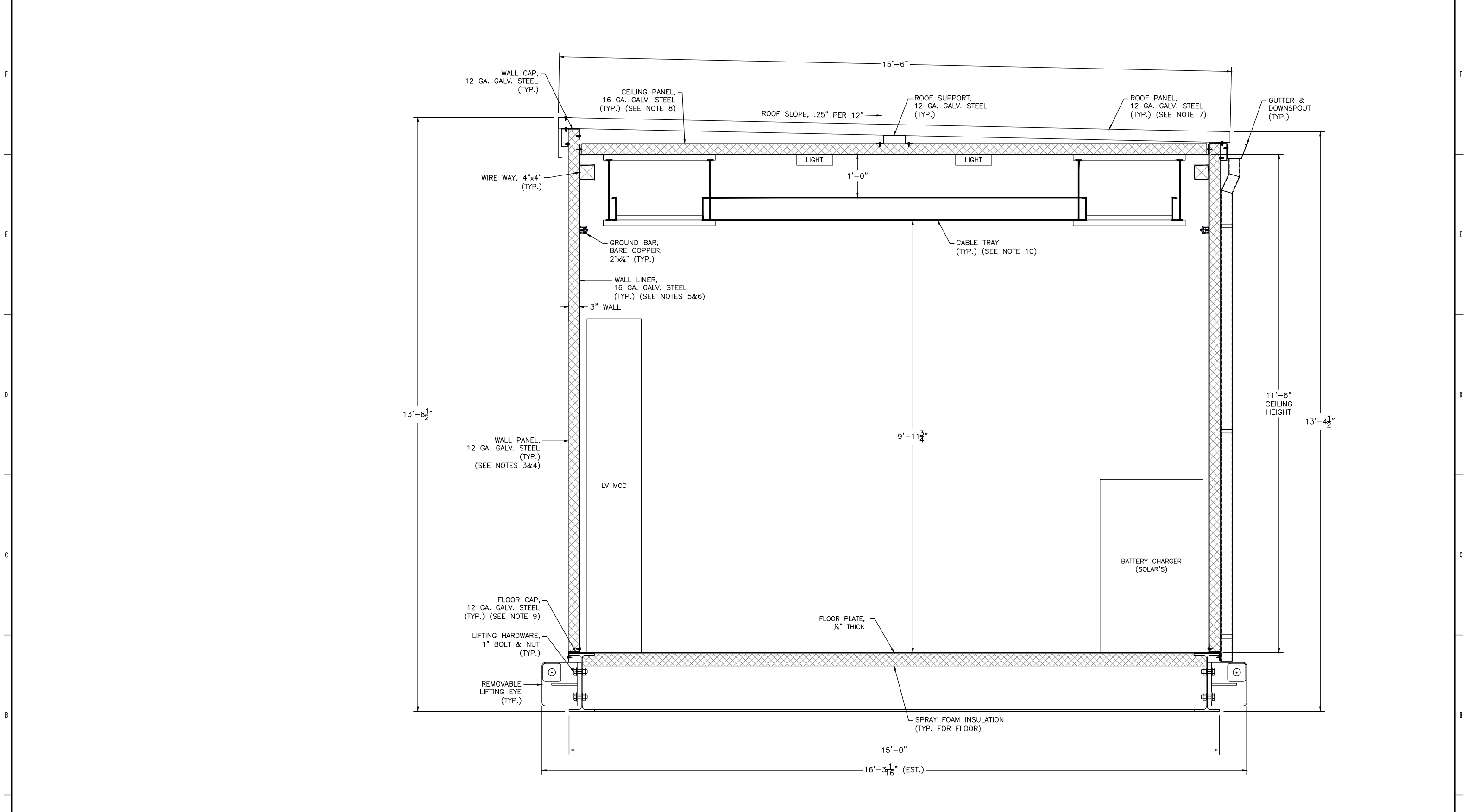
1. ALL CABLE TRAY TO BE ALUMINUM, SUSPENDED FROM THE CEILING BY UNISTRUT AND GALVANIZED HARDWARE.
2. REFER TO DRAWING #E1669607 FOR CABLE TRAY ELEVATIONS.
3. CABLE TRAY INSTALLATION AND GROUNDING PER 2020 NEC. 392.18 AND 392.60.

REVISIONS

LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR APPROVAL	04/21/23	NN
3			
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DRAWN BY: TD	DATE: 10/18/22	TITLE: OUTLINE DIAGRAM - CABLE TRAY PLAN
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	PROJECT No. B - 60696
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SCT REFERENCE No.	SCALE: NTS	SHEET 1 OF 1



NOTES:

1. THE APPLICATIONS AREA FOR PDC: GENERAL PURPOSE (INSIDE AND OUTSIDE).
2. REFER TO BUILDING GENERAL SPECIFICATIONS FOR OTHER DETAILS. #14 TEK SCREW: STAINLESS STEEL, ASTM A493, SAE J78.
3. ALL EXTERIOR WALL PANEL JOINTS: SECURING #14 TEK SCREW, SPACING @16" OC.
4. FOR ALL EXTERIOR WALL PANEL BOTTOM SECURED TO Z BASE CAP: SECURING 3-#14 TEK SCREWS PER PANEL.
5. FOR ALL WALL LINERS SECURED TO WALL PANEL FLANGES: USING #14 TEK SCREW @18" OC.
6. FOR WALL LINER BOTTOM SECURED TO Z BASE CAP: SECURING 3-#14 TEK SCREWS PER LINER.
7. ALL ROOF PANEL JOINTS: SECURING #14 TEK SCREW @32" OC. ALL ROOF PANELS TO END WALL CAP: SECURING #14 TEK SCREW @32" OC
8. ALL CEILING PANEL JOINTS: SECURING #14 TEK SCREW @32" OC.
9. ALL CEILING PANELS TO END WALL CAP: SECURING #14 TEK SCREW @32" OC. AND APPLYING 3-5/16" SPOT WELDS AT ENDS.
10. FOR Z BASE CAP, PROVIDE PUDDLE WELDS TO FLOOR PLATE @12" OC.
11. CABLE TRAY SYSTEM TO BE ALUMINUM, SUSPENDED FROM THE CEILING BY GALVANIZED HARDWARE.

REVISIONS

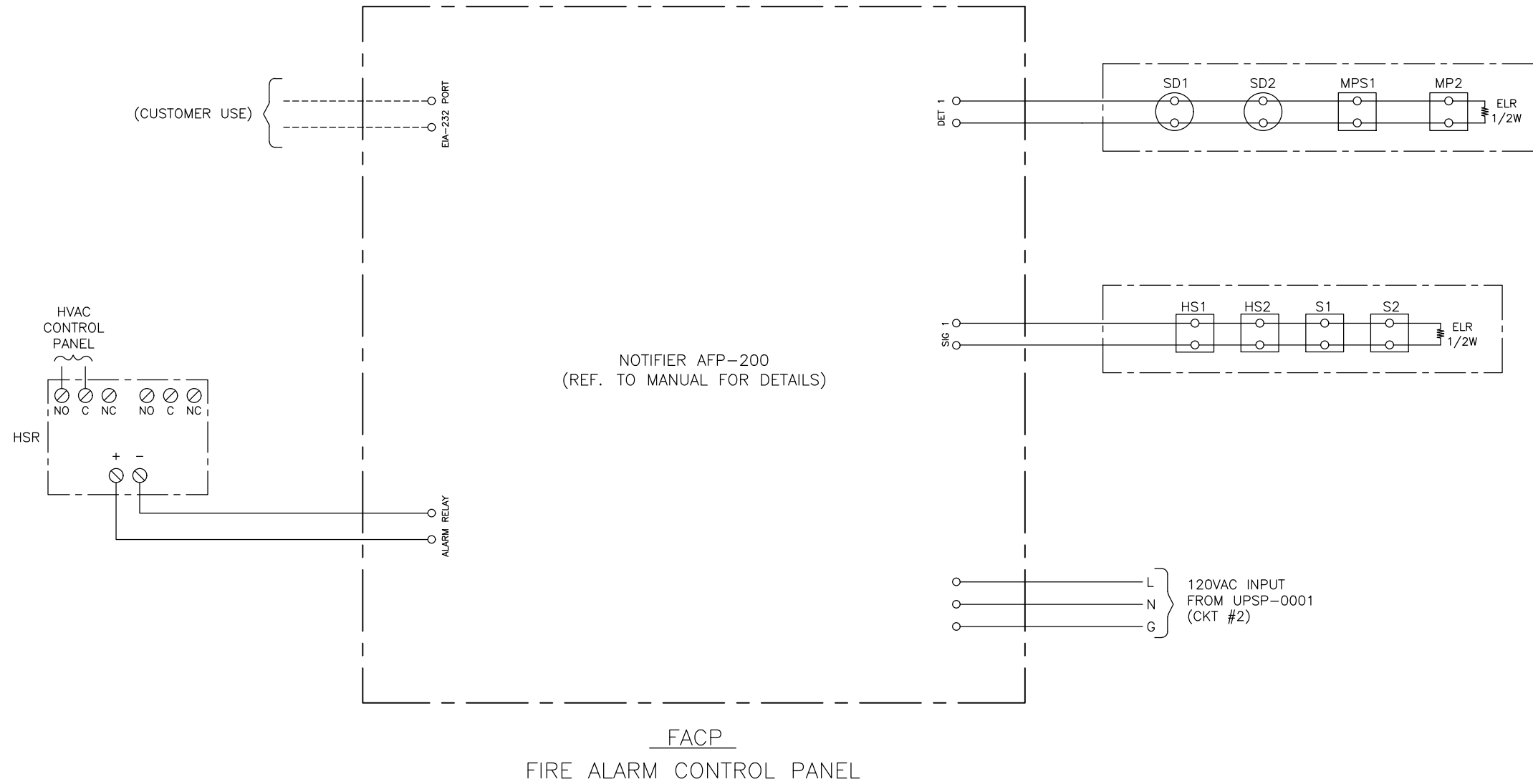
LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR APPROVAL	08/01/23	NN
3			
4			
5			

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DRAWN BY: TD	DATE: 10/18/22	TITLE: OUTLINE DIAGRAM - SECTIONAL VIEW
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	PROJECT No. B - 60696
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SCT REFERENCE No.	SCALE: NTS	SHEET 1 OF 1

LEGEND:

- SD SMOKE/HEAT DETECTOR
- MPS MANUAL PULL STATION
- HS HORN/STROBE
- ELR END OF LINE RESISTOR
- DET DETECTION CIRCUIT
- SIG SIGNAL CIRCUIT
- HSR HVAC SHUTDOWN RELAY (FAIL SAFE)



LEGENDS:

----- WIRING TO BE DONE AT SITE BY OTHERS.

NOTES:

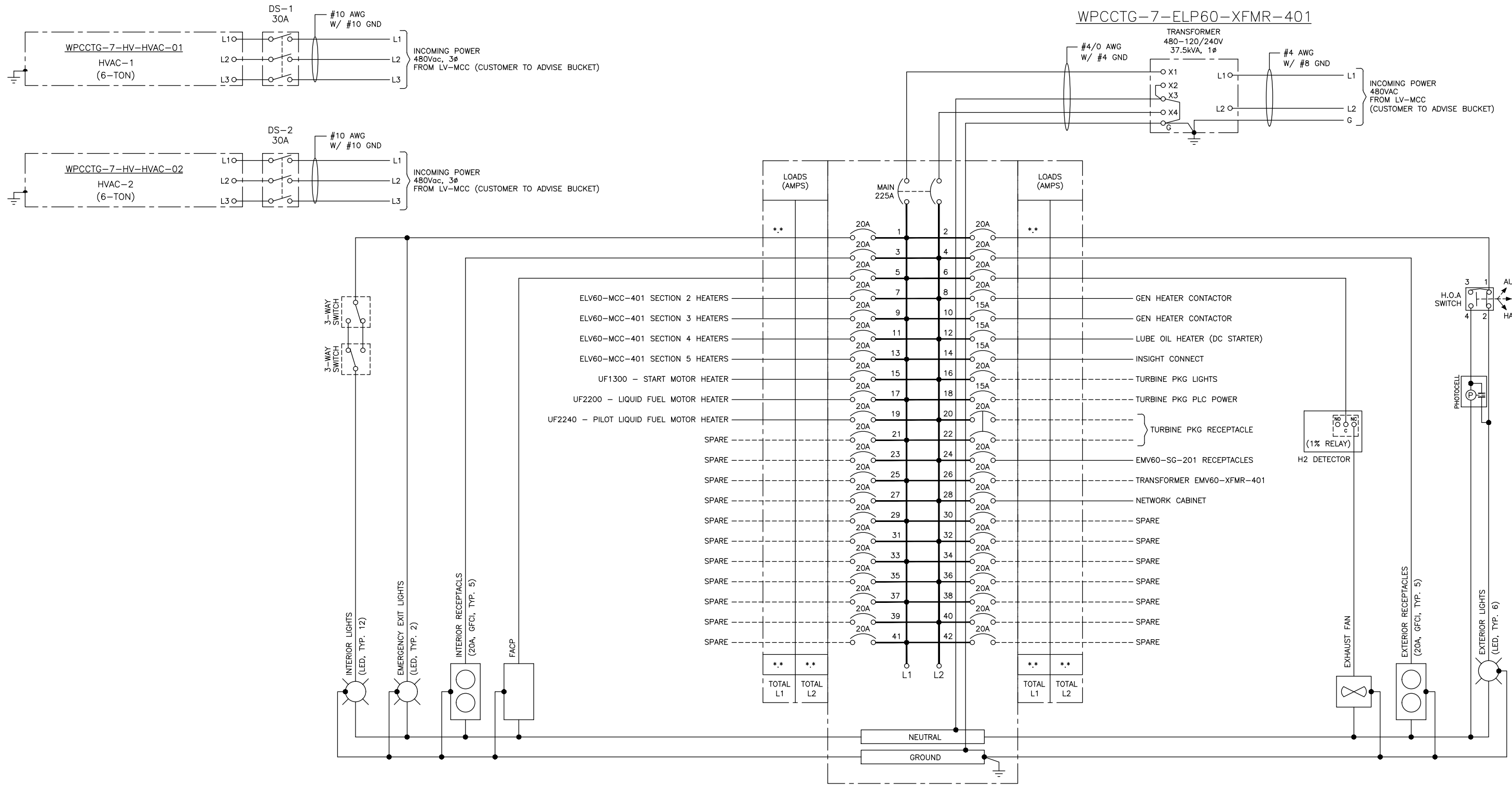
1. ALL CABLE TO BE #12 THHW EXCEPT AS NOTED.
2. FOR INTERIOR, WIRING IS RUN THROUGH EMT CONDUIT PER ARTICLE 358 OF THE 2020 NEC.
3. FOR EXTERIOR, WIRING IS RUN THROUGH RIGID GALVANIZED CONDUIT PER ARTICLE 344 OF THE 2020 NEC.

REVISIONS

LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR APPROVAL	08/01/23	NN
2			
3			
4			
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South Coast Technology, Inc.
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DRAWN BY: TD	DATE: 10/18/22	TITLE: SCHEMATIC DIAGRAM - FIRE ALARM CONTROL PANEL
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	
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		DRAWING No. D- E2669601
SCT REFERENCE No.	SCALE: NTS	SHEET 1 OF 1



WPCCTG-7-ELP60-PP-401
LIGHTING PANEL
120/240VAC, 225A, 1φ, 3W, 10kAIC

LEGENDS:
----- WIRING TO BE DONE AT SITE BY OTHERS.

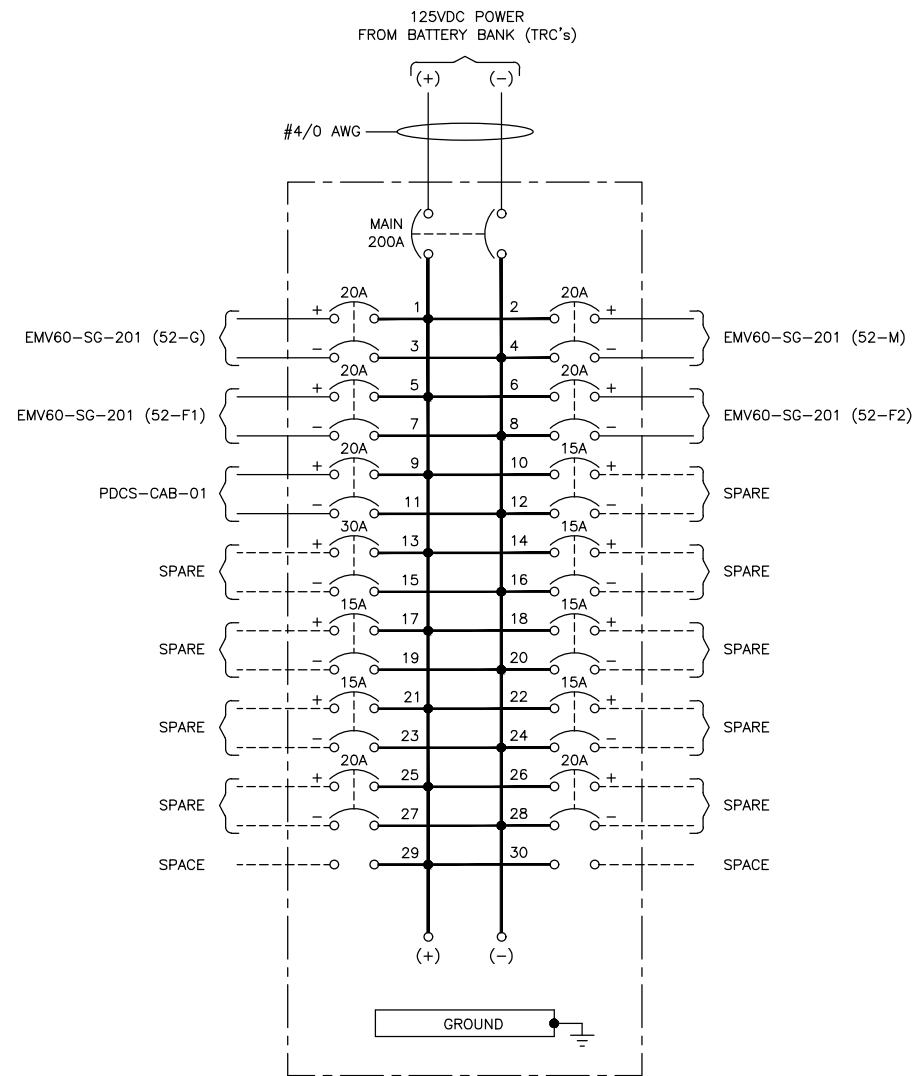
NOTES:
1. ALL CABLE TO BE #12 THHW EXCEPT AS NOTED.
2. FOR INTERIOR, WIRING IS RUN THROUGH EMT CONDUIT PER ARTICLE 358 OF THE 2020 NEC.
3. FOR EXTERIOR, WIRING IS RUN THROUGH RIGID GALVANIZED CONDUIT PER ARTICLE 344 OF THE 2020 NEC.

REVISIONS			
LEVEL	DESCRIPTION	DATE	BY
0	FIRST ISSUE	10/25/22	TD
1	ISSUED FOR CONSTRUCTION	03/02/23	NN
2	ISSUED FOR CONSTRUCTION	04/21/23	NN
3	ISSUED FOR APPROVAL	08/01/23	NN
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DRAWN BY: TD	DATE: 10/18/22	TITLE: SCHEMATIC DIAGRAM - LIGHTING PANEL
CHECKED BY: BL	DATE: 10/25/22	PROJECT: THE REYNOLDS COMPANY SOLAR TURBINE 7 EER
APPROVED BY: NN	DATE: 10/25/22	
PROJECT No. B - 60696		DRAWING No. D - E8669601
SCT REFERENCE No.		SCALE: NTS SHEET 1 OF 1

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WPCCTG-7-EDC-PP-01
DC PANEL
125VDC, 225A, 10kA

LEGENDS:

----- WIRING TO BE DONE AT SITE BY OTHERS.

NOTES:

1. ALL CABLE TO BE #12 THHW EXCEPT AS NOTED.
2. FOR INTERIOR, WIRING IS RUN THROUGH EMT CONDUIT PER ARTICLE 358 OF THE 2020 NEC.
3. FOR EXTERIOR, WIRING IS RUN THROUGH RIGID GALVANIZED CONDUIT PER ARTICLE 344 OF THE 2020 NEC.

REVISIONS

LEVEL	DESCRIPTION	DATE	BY
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DRAWN BY: TD	DATE: 10/18/22	TITLE: SCHEMATIC DIAGRAM - 125VDC PANEL
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		DRAWING No. D - E8669602
SCT REFERENCE No.		SCALE: NTS SHEET 1 OF 1

1.0 MEDIUM VOLTAGE SWITCHGEAR CONSTRUCTION DETAILS		
SECTION	1.1 GENERAL	
1.101	STANDARD: IEEE C37.20.2 & IEEE C37.20.7	
1.102	ENCLOSURE TYPE: NEMA 1	
1.103	MATERIAL: MILD STEEL (STD)	
1.104	MAINTENANCE & CABLE ACCESS: REAR ACCESS REQUIRED (STD)	
1.105	POWER CABLE ENTRY: BOTTOM	
1.106	STRUCTURAL BASE: 1.5" CHANNEL	
1.107	BOTTOM CABLE GLAND PLATES: NONE (STD)	
1.2 FRONT DOORS		
1.201	PADLOCK PROVISIONS: ALL BREAKER DOORS (STD)	
1.201	CONTROL DOORS: VICE ACTION LATCHES (STD)	
1.201	DOORS STOPS: DOORS WITH ELECTRICAL DEVICES (STD)	
1.201	INTERIOR LIGHT WITH SWITCH: YES	
1.201	GASKET: RUBBER BUMPERS (STD)	
1.202	MIMIC BUS: NONE (STD)	
1.3 REAR ACCESS		
1.301	TYPE: COVERS (STD)	
1.301	NAMEPLATES: NONE (STD)	
1.301	HANDLES: NONE (STD)	
1.301	GASKET: YES	
1.301	IR WINDOWS: NONE (STD)	
MISCELLANEOUS		
1.10	BARRIER TYPE: METAL CLAD (STD)	
1.11	VENT OPENING PROTECTION: (SEE NOTES)	
1.12	SEISMIC RATING: NONE (STD)	
1.13	UTILITY METERING: NONE (STD)	
PAINT SYSTEM		
1.14	METHOD: INDOOR PER ANSI C37.20.2 (STD)	
1.14	COLOR: ANSI 61 LIGHT GRAY (STD)	
1.14	INTERNAL MOUNTING SURFACES: GALVANIZED (STD)	
1.14	FINISH: TEXTURED (STD)	
SECTION	1.M MARINE CONSTRUCTION SUPPLEMENT	
1.M01	ADD'L MARINE REQUIREMENTS: N/A (BELOW DO NOT APPLY)	
1.M01	ARC RESISTANT TYPE PER ABS:	
1.M01	INSULATED REAR GUARD RAILS:	
1.M01	NON-CONDUCTIVE HANDRAILS:	
1.M01	DOORS STOPS:	
1.M01	ANTI-VIBRATION MATTING: NONE	
1.M01	OTHER: NONE	
MARINE STANDARDS CONSTRUCTED TO (NOTE YEAR/RULE)		
1.M02	ABS: N/A (BELOW DO NOT APPLY)	
1.M02	USCG:	
1.M02	IEEE 45:	
1.M02	OTHER:	
SECTION	1.AR ARC RESISTANT CONSTRUCTION SUPPLEMENT	
1.AR01	ARC RESISTANT: YES, PER IEEE C37.20.7	
1.AR01	AR TYPE: 2B	
1.AR01	AR TIME RATING: 0.500 SEC	
1.AR01	TOP PLENUM: YES (IDENTIFY EXITS IN NOTES)	
SECTION	OTHER NOTES (REFERENCE ABOVE APPLICABLE SECTION)	
1.11	SCREEN ON DOOR VENTILATION WILL BE PLACED ON THE OUTSIDE OF THE DOORS.	

2.1 ELECTRICAL CERTIFICATIONS		
2.101	UL LABELED REQUIRED:	UL_DLAH
2.102	DESIGNED TO (IF NO UL LABELED):	C37.20.2
2.103	MARINE CERTIFICATION:	NONE (STD)
SECTION	2.2 ELECTRICAL RATINGS	
2.201	NOMINAL VOLTAGE (kV):	13.8
2.202	RATED MAXIMUM (kV):	15
2.203	POWER FREQ. WITHSTAND (kV):	36
2.204	BIL (kV):	95
2.205	PHASE/WIRE:	3ø, 3W
2.206	HERTZ:	60
2.207	RATED SHORT-TIME INTERRUPTING (KA RMS SYM):	40
2.208	RATED MOMENTARY INTERRUPTING (KA PEAK):	104
2.209	MAIN BUS AMPS:	1200
2.210	AMBIENT TEMPERATURE (°C):	40
2.211	GROUNDING METHOD:	LOW RESISTANCE
SECTION	2.3 PROTECTIVE RELAYS	
2.301	SETTINGS PROVIDED BY:	OTHERS
2.302	CONTROL VOLTAGE:	125VDC
2.303	CONTROL VOLTAGE SOURCE:	REMOTE (STD)
SECTION	2.4 ELECTRICAL BUS REQUIREMENTS	
2.401	AS VIEWED FROM FRONT: A-B-C FRONT TO BACK, TOP TO BOTTOM, LEFT TO RIGHT UNLESS NOTED OTHERWISE	
2.402	TORQUEING: ALL CONNECTIONS SHALL BE TORQUED AND MARKED	
2.403	MATERIAL: COPPER	
2.404	PLATING: SILVER (STD)	
2.405	HARDWARE: ZINC DICHROMATE PLATED GRADE 5 STEEL (STD)	
2.406	INSULATOR TYPE: GLASS POLYESTER (STD)	
2.407	INSULATED: EPOXY POWDER COATED (STD)	
2.408	INSULATING BOOTS: YES, WITH EXTERNAL CABLE BOOTS	
2.409	GROUND BUS: 1/4" X 3"	
2.410	BUS TRANSITION TO: N/A	
2.411	MAIN BUS SIZE (FOR MARINE): N/A	
2.412	MAIN BUS SIZING METHOD: UL_DLAH	
2.413	CT ON BUS: NONE	
2.414	AUX PT DRAWER CONNECTION: CABLE (STD)	
2.415	GROUNDING STUDS: YES	
SECTION	2.5 MISCELLANEOUS ELECTRICAL DEVICES	
2.501	LIGHTNING ARRESTORS:	DISTRIBUTION CLASS
2.502	SURGE CAPACITORS:	NONE
2.503	GLOW TUBE INDICATORS:	NONE
2.504	EARTHING SWITCHES:	NONE
SECTION	OTHER NOTES (REFERENCE ABOVE APPLICABLE SECTION)	

3.0 CONTROL WIRING DETAILS			
3.1	TYPE:	SIS, EXTRA FLEXIBLE EXCEPT WHERE NOTED	
(UNLESS OTHERWISE NOTED)			
	GAUGE:	#18 (STD)	LOCKING FORK/PIN GRAY
3.2	PLC:	#18 (STD)	LOCKING FORK/PIN GRAY
3.3	SHIELDED:	#18 (STD)	LOCKING FORK/PIN GRAY
3.4	BREAKER TRIPPING:	#14 (STD)	LOCKING FORK/PIN GRAY
3.5	CURRENT TRANSFORMER:	#10	RING GRAY
3.6	INSTRUMENTS AND CONTROL:	#14 (STD)	LOCKING FORK/PIN GRAY
3.7	SAFETY GROUNDS:	#14	RING GREEN
3.8	MARKING:	HEAT SHRINK TYPE	
3.9	NO. TERMINATIONS PER POINT:	2- MAXIMUM	
3.10	SPLICING:	NOT PERMITTED	
3.11	ETHERNET CABLES:	CAT 6 UNLESS OTHERWISE NOTED	
SPECIAL WIRING DETAILS			
3.12	WIRING DIAGRAMS:	YES, WITH ORIGIN/DESTINATION WIRE MARKERS	
3.13	SHIELDED WIRE DRAIN:	UNCOVERED	
3.14	REAR OF DOOR DEVICES COVERED:	N/A	
3.15	HIGH TEMP SPACE HEATER WIRING:	N/A	
3.16	SPECIAL WIRE COLORING:	N/A	
3.17	WIRING SEGREGATION:	N/A	
SECTION	OTHER NOTES (REFERENCE ABOVE APPLICABLE SECTION)		

4.0 GENERAL NOTES		
4.1	APPROXIMATE WEIGHT (LBS):	75,000 lbs
4.2	PEP PROPOSAL:	Q2005083
4.3		
4.4		
4.5		

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
JACOBS Date

Yellow

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

ISSUED FOR APPROVAL				11/04/22			
NO.	REVISION	DATE	DFT	DES	PM	APP	RG
				VR	CS	RG	APP

NOTE: THIS DRAWING CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION OF POINT EIGHT POWER INC. AND IS LOANED IN CONFIDENCE WITH THE UNDERSTANDING THAT IT WILL NOT BE REPRODUCED NOR USED IN ANY MANNER WHATSOEVER DETRIMENTAL TO THE BEST INTERESTS OF POINT EIGHT POWER INC. AND THAT IT SHALL BE RETURNED ON DEMAND.

CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.

POINT EIGHT POWER
www.PointEightPower.com
800.284.1522

THE REYNOLDS CO LLC

DETAIL SHEET
SOLAR TURBINE 7
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	D1

11/04/22
2022-11-04T22:32:34

DEVICE SYMBOLS

	NORMALLY CLOSED CONTACT		RHEOSTAT
	NORMALLY OPEN CONTACT		NORMALLY OPEN DISCONNECTING CONTACT
	RELAY COIL		NORMALLY CLOSED DISCONNECTING CONTACT
	STANDARD LIGHT (COLOR AS INDICATED)		SINGLE PHASE TRANSFORMER
A - AMBER	OP OPALESCENT		METER
B - BLUE	P - PURPLE		HAND OFF AUTO SWITCH
C - CLEAR	R - RED		POWER CONDUCTOR
G - GREEN	W - WHITE		CONTROL WIRING
O - ORANGE	Y - YELLOW		REMOTE WIRING
	LED (COLOR AS INDICATED)		BATTERY
	EARTH GROUND		NORMALLY CLOSED TIMED OPEN
	CHASSIS GROUND		NORMALLY OPEN TIMED CLOSED
	NORMALLY CLOSED SWITCH		NORMALLY CLOSED TIMED CLOSED
	NORMALLY OPEN SWITCH		NORMALLY OPEN TIMED OPEN
	CAPACITOR		X = STARTER SIZE
	VACUUM CIRCUIT BREAKER		Y = WIRING DIAGRAM
	CIRCUIT BREAKER		WIRE CONTINUATION SYMBOL
	VOLTAGE COIL		INSTALLATION
	CURRENT TRANSFORMER		LOCATION
	CURRENT COIL		+XXX DEVICE ID
	NORMALLY CLOSED LEVEL SWITCH		REMOTE DEVICES
	NORMALLY OPEN LEVEL SWITCH		COMMON DOOR INDICATOR (SIMILAR NUMBER = SIMILAR LAYOUTS)
	DIODE (WITH CONNECTORS)		COMMON PANEL INDICATOR (SIMILAR NUMBER = SIMILAR LAYOUTS)
	STANDARD DIODE		TERMINAL BLOCK
	DISCONNECT		
	FUSE		
	HORN		
	NORMALLY CLOSED PUSHBUTTON		
	NORMALLY OPEN PUSHBUTTON		
	HEATER COIL		
	THERMAL OVERLOAD		
	RESISTOR		
	THERMOSTAT		
	THYRISTOR		
	NORMALLY CLOSED PRESSURE SWITCH		
	NORMALLY OPEN PRESSURE SWITCH		
	NORMALLY CLOSED TEMPERATURE SWITCH		
	NORMALLY OPEN TEMPERATURE SWITCH		

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
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EDGAR WARF _____ 12/06/2022
Date

JACOBS _____ Date

Fix to match terminal block symbol used throughout drawing set. (TYP)

[1] Fix spelling.
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SYMBOLS THE REYNOLDS CO. LLC SOLAR TURBINE 7 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	D2

DEVICE ID LIST				DEVICE ID LIST				DEVICE ID LIST			
DEVICE ID	PAGE LINE NO	BOM MARK #	FUNCTION	DEVICE ID	PAGE LINE NO	BOM MARK #	FUNCTION	DEVICE ID	PAGE LINE NO	BOM MARK #	FUNCTION
+ACTB	1504D	19	TERMINAL BLOCK, SECTIONAL	+F2PB	837C	32	OPEN/CLOSE PUSH BUTTON	+MCB6	1127H	29	CIRCUIT BREAKER, MINIATURE
+B587Z	D525D	42	BUS DIFFERENTIAL RELAY	+F2STB1	707C	25	SHORTING TERMINAL BLOCK	+MCB7	1129H	29	CIRCUIT BREAKER, MINIATURE
+B86	D501H	49	LOCKOUT RELAY	+F2STB2	723C	25	SHORTING TERMINAL BLOCK	+MCBS	D525F	11	SWITCH, CIRCUIT BREAKER
+BMPT	1009H	38	TRANSFORMER, POTENTIAL	+F2TB	802B	19	TERMINAL BLOCK, SECTIONAL	+MCT1	1004A	15	CURRENT TRANSFORMER
+BMPT	1009H	39	POTENTIAL TRANSFORMER DRAWER	+F2TOC	D423B	17	TRUCK OPERATED CELL SWITCH	+MCT2	1006A	15	CURRENT TRANSFORMER
+BMPT	1009H	40	MINIATURE CIRCUIT BREAKER	+F2TOCTB	835C	19	TERMINAL BLOCK, SECTIONAL	+MCT3	1008A	15	CURRENT TRANSFORMER
+BPTB:1	1009I	50	TERMINAL BLOCK, BOARD	+F2TSW1	D434A	4	TEST SWITCH, VOLTAGE/CURRENT	+MCT4	1013A	15	CURRENT TRANSFORMER
+CAT6	1418C	41		+G52	D303A	22	POWER CIRCUIT BREAKER	+MCT5	1015A	15	CURRENT TRANSFORMER
+CAT6	1418F	42		+G52	D303A	23	POWER CIRCUIT BREAKER CASSETTE	+MCT6	1017A	15	CURRENT TRANSFORMER
+F152	D303G	22	POWER CIRCUIT BREAKER	+G700G	D311A	1	MULTIFUNCTION RELAY	+MCT7	1021A	15	CURRENT TRANSFORMER
+F152	D303G	23	POWER CIRCUIT BREAKER CASSETTE	+G86	D319C	12	LOCKOUT RELAY	+MCT8	1024A	15	CURRENT TRANSFORMER
+F1751	D312G	2	MULTIFUNCTION RELAY	+G941	216J	13	CONTROL RELAY	+MCT9	1026A	15	CURRENT TRANSFORMER
+F186	D303J	12	LOCKOUT RELAY	+G942	218J	13	CONTROL RELAY	+MGBS	L322I	27	GROUNDING BALL STUD
+F1CB1	506B	24	CIRCUIT BREAKER, MINIATURE	+GCB1	204B	24	CIRCUIT BREAKER, MINIATURE	+MGBS	L322I	28	GROUNDING EQUIPMENT, ACCESSORY, COVER
+F1CB2	506B	24	CIRCUIT BREAKER, MINIATURE	+GCB2	204A	24	CIRCUIT BREAKER, MINIATURE	+MLPT	1029C	38	TRANSFORMER, POTENTIAL
+F1CB3	506B	24	CIRCUIT BREAKER, MINIATURE	+GCB3	204A	24	CIRCUIT BREAKER, MINIATURE	+MLPT	1029C	39	POTENTIAL TRANSFORMER DRAWER
+F1CB4	515H	29	CIRCUIT BREAKER, MINIATURE	+GCB4	222H	29	CIRCUIT BREAKER, MINIATURE	+MLPT	1029C	40	MINIATURE CIRCUIT BREAKER
+F1CBS	D324J	11	SWITCH, CIRCUIT BREAKER	+GCB5	224H	29	CIRCUIT BREAKER, MINIATURE	+MLRS	D529H	10	LOCAL REMOTE SWITCH
+F1CT1	407A	18	CURRENT TRANSFORMER	+GCBS	D332A	11	SWITCH, CIRCUIT BREAKER	+MLT1	1113J	7	TRIP STATUS
+F1CT2	409A	18	CURRENT TRANSFORMER	+GCT1	104A	15	CURRENT TRANSFORMER	+MLT2	1117J	8	LOCAL STATUS
+F1CT3	411A	18	CURRENT TRANSFORMER	+GCT2	106A	15	CURRENT TRANSFORMER	+MLT3	1121J	9	REMOTE STATUS
+F1CT4	423A	15	CURRENT TRANSFORMER	+GCT3	108A	15	CURRENT TRANSFORMER	+MMMS	D537D	31	MAINT.MODE SWITCH
+F1CT5	425A	15	CURRENT TRANSFORMER	+GCT4	114A	15	CURRENT TRANSFORMER	+MMOC	D511B	16	MECHANISM OPERATED CELL SWITCH
+F1CT6	427A	15	CURRENT TRANSFORMER	+GCT5	116A	15	CURRENT TRANSFORMER	+MMOCTB	L203C	19	TERMINAL BLOCK, SECTIONAL
+F1GBS	L212H	27	GROUNDING BALL STUD	+GCT6	118A	15	CURRENT TRANSFORMER	+MPB	D532F	32	OPEN/CLOSE PUSH BUTTON
+F1GBS	L212H	28	GROUNDING EQUIPMENT, ACCESSORY, COVER	+GCT7	122A	15	CURRENT TRANSFORMER	+MPM	D531B	3	POWER MONITOR 1500
+F1LRS	D319I	10	LOCAL REMOTE SWITCH	+GCT8	124A	15	CURRENT TRANSFORMER	+MPTB:1	1029E	50	TERMINAL BLOCK, BOARD
+F1LT1	505J	7	TRIP STATUS	+GCT9	126A	15	CURRENT TRANSFORMER	+MSAA	1036A	37	SURGE PROTECTION ARRESTER
+F1LT2	509J	8	LOCAL STATUS	+GGBS	L221D	27	GROUNDING BALL STUD	+MSAB	1036A	37	SURGE PROTECTION ARRESTER
+F1LT3	513J	9	REMOTE STATUS	+GGBS	L221D	28	GROUNDING EQUIPMENT, ACCESSORY, COVER	+MSAC	1036A	37	SURGE PROTECTION ARRESTER
+F1MMS	D331H	31	MAINT.MODE SWITCH	+GLPT	L29C	38	TRANSFORMER, POTENTIAL	+MSTB1	1004C	25	SHORTING TERMINAL BLOCK
+F1MOC	D303I	16	MECHANISM OPERATED CELL SWITCH	+GLPT	L29C	39	POTENTIAL TRANSFORMER DRAWER	+MSTB2	1013C	25	SHORTING TERMINAL BLOCK
+F1MOCTB	607C	19	TERMINAL BLOCK, SECTIONAL	+GLPT	L29C	40	MINIATURE CIRCUIT BREAKER	+MSTB3	1021C	25	SHORTING TERMINAL BLOCK
+F1PB	D331F	32	OPEN/CLOSE PUSH BUTTON	+GLPTB:1	L29E	50	TERMINAL BLOCK, BOARD	+MTB	1009K	19	TERMINAL BLOCK, SECTIONAL
+F1SA	434A	37	SURGE PROTECTION ARRESTER	+GLRS	D319D	10	LOCAL REMOTE SWITCH	+MTOC	D507B	17	TRUCK OPERATED CELL SWITCH
+F1SB	434A	37	SURGE PROTECTION ARRESTER	+GLT1	205J	7	86 TRIP STATUS	+MTOCTB	109H	19	TERMINAL BLOCK, SECTIONAL
+F1SC	434A	37	SURGE PROTECTION ARRESTER	+GLT2	209J	8	LOCAL STATUS	+MTSW1	D502F	4	TEST SWITCH
+F1STB1	423C	25	SHORTING TERMINAL BLOCK	+GLT3	220J	9	REMOTE STATUS	+MTSW2	D508F	4	TEST SWITCH
+F1STB2	407C	25	SHORTING TERMINAL BLOCK	+GMMS	D325D	31	MAINT.MODE SWITCH	+MTSW3	D514F	4	TEST SWITCH
+F1TB	503B	19	TERMINAL BLOCK, SECTIONAL	+GMOC	D303C	16	MECHANISM OPERATED CELL SWITCH	+S1CB	1507E	6	CIRCUIT BREAKER, MINIATURE
+F1TOC	D312J	17	TRUCK OPERATED CELL SWITCH	+GMOCTB	303C	19	TERMINAL BLOCK, SECTIONAL	+S1RECP	1509E	5	RECEPTACLE
+F1TOCTB	535C	19	TERMINAL BLOCK, SECTIONAL	+GPR	D322D	32	OPEN/CLOSE PUSH BUTTON	+S2CB	1515E	6	CIRCUIT BREAKER, MINIATURE
+F1TSW1	D327H	4	TEST SWITCH	+GPM	D331E	3	POWER MONITOR 1500	+S2RECP	1517E	5	RECEPTACLE
+F252	D403B	22	POWER CIRCUIT BREAKER	+GSA7	136A	37	SURGE PROTECTION ARRESTER	+S3CB	1523E	6	CIRCUIT BREAKER, MINIATURE
+F252	D403B	23	POWER CIRCUIT BREAKER CASSETTE	+GSA8	136A	37	SURGE PROTECTION ARRESTER	+S3RECP	1525E	5	RECEPTACLE
+F2751	D417E	2	MULTIFUNCTION RELAY	+GSA9	136A	37	SURGE PROTECTION ARRESTER	+S4CB	1531E	6	CIRCUIT BREAKER, MINIATURE
+F286	D403F	12	LOCKOUT RELAY	+GSTB1	104C	25	SHORTING TERMINAL BLOCK	+S4RECP	1533E	5	RECEPTACLE
+F2CB1	805B	24	CIRCUIT BREAKER, MINIATURE	+GSTB2	114C	25	SHORTING TERMINAL BLOCK				
+F2CB2	805B	24	CIRCUIT BREAKER, MINIATURE	+GSTB3	122C	25	SHORTING TERMINAL BLOCK				
+F2CB3	805A	24	CIRCUIT BREAKER, MINIATURE	+GSTB4	125I	25	SHORTING TERMINAL BLOCK				
+F2CB4	815H	29	CIRCUIT BREAKER, MINIATURE	+GSTB5	105I	26	SHORTING TERMINAL BLOCK				
+F2CBS	D417G	11	SWITCH, CIRCUIT BREAKER	+GTB	110G	19	TERMINAL BLOCK, SECTIONAL				
+F2CT1	707A	18	CURRENT TRANSFORMER	+GTOC	D311C	17	TRUCK OPERATED CELL SWITCH				
+F2CT2	709A	18	CURRENT TRANSFORMER	+GTOCTB	213H	19	TERMINAL BLOCK, SECTIONAL				
+F2CT3	711A	18	CURRENT TRANSFORMER	+GTSW1	D332C	4	TEST SWITCH				
+F2CT4	723A	15	CURRENT TRANSFORMER	+GTSW2	D335C	4	TEST SWITCH				
+F2CT5	725A	15	CURRENT TRANSFORMER	+GTSW3	D340C	4	TEST SWITCH				
+F2CT6	727A	15	CURRENT TRANSFORMER	+M2740	D514J	41	ETHERNET SWITCH				
+F2GBS	L222H	27	GROUNDING BALL STUD	+M52	D501B	23	POWER CIRCUIT BREAKER				
+F2GBS	L222H	28	GROUNDING EQUIPMENT, ACCESSORY, COVER	+M751	D501D	30	POWER CIRCUIT BREAKER CASSETTE				
+F2LRS	D429F	10	LOCAL REMOTE SWITCH	+M86	D517H	12	MULTIFUNCTION RELAY				
+F2LT1	805J	7	86 TRIP STATUS	+MCB1	1104B	24	LOCKOUT RELAY				
+F2LT2	809J	8	LOCAL STATUS	+MCB2	1104A	24	CIRCUIT BREAKER, MINIATURE				
+F2LT3	813J	9	REMOTE STATUS	+MCB3	1104A	24	CIRCUIT BREAKER, MINIATURE				
+F2MMS	D423F	31	MAINT.MODE SWITCH	+MCB4	1123H	29	CIRCUIT BREAKER, MINIATURE				
+F2MOC	D413B	16	MECHANISM OPERATED CELL SWITCH	+MCB5	1123H	29	CIRCUIT BREAKER, MINIATURE				
+F2MOCTB	907C	19	TERMINAL BLOCK, SECTIONAL								

Fix on Generator Breaker and Main Breaker one-line diagram and ELSEWHERE in set. (TYP)

Verify Device ID's shown here with those same ID's used elsewhere in set. Make consistent throughout drawing set. (TYP)

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APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

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 JACOBS Date

ISSUED FOR APPROVAL 11/04/22 VR CS RG

NO. REVISION DATE DFT DES PM APP

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POINT EIGHT POWER
 www.PointEightPower.com
 800.284.1522

DEVICE ID'S
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY PROJ. MGR. CS DESIGN BY. VR DWG. NO. R64672-01 SHEET D3

11/04/22 2022-11-04T22:32:39

+F252 POWER CIRCUIT BREAKER		
TERMINAL POINTS	FUNCTION	ZONE
A0,B0,C0	MAIN BUS TERMINALS	716A
13,14	52 a	831C
17,18	52 a	
15,16	52 b	829C
19,20	52 b	
6,11	52 b	
3,23	52 b	
4,10	SR CLOSING COIL	813F
8,12	SHUNT TRIP	825F
1,9	M MOTOR	806F

+F2GND GROUND PAD			
TERMINAL GROUP	TERMINAL POINT	FUNCTION	ZONE
1	.1	GROUND TERMINAL	712C
	2	GROUND TERMINAL	
2	.1	GROUND TERMINAL	820J
	2	GROUND TERMINAL	1328F
3	.1	GROUND TERMINAL	
	2	GROUND TERMINAL	
4	.1	GROUND TERMINAL	
	2	GROUND TERMINAL	
5	.1	GROUND TERMINAL	
	2	GROUND TERMINAL	
6	.1	GROUND TERMINAL	
	2	GROUND TERMINAL	

+F286 LOCKOUT RELAY				
DECK #	TERMINATIONS	POS.		
		TRIP	RESET	
FRONT	B		X	827F
	F		X	
#1	#1 -1- #3	X		813E
	#2 -1- #8	X		819C
	#5 -1- #7	X		
	#4 -1- #6	X		807H
	#1 -1- #3	X		905G
#2	#2 -1- #8	X		906G
	#5 -1- #7	X		
	#4 -1- #6	X		931G
	#1 -1- #3	X		
	#2 -1- #8	X		
#3	#5 -1- #7	X		
	#4 -1- #6	X		
	#1 -1- #3	X		

+F2MOC MECHANISM OPERATED CELL SWITCH		
TERMINAL POINTS	FUNCTION	ZONE
1,2	A	905B
3,4	B	935G
5,6	A	909B
7,8	B	913B
9,10	A	917B
11,12	B	921B
13,14	A	925B
15,17	B	929B
16,18	A	933B
19,20	B	937B

+F2751 MULTIFUNCTION RELAY			
TERMINAL GROUP	TERMINAL POINT	FUNCTION	ZONE
A	01,02	CONTROL PWR	815J
	03,04	O101-CLOSE	811C
	05,06	O102	825C
	07,08,09	O103	
	10,11	I01-BREAKER CLOSE STATUS	833F
	12,11	I02	
	GND	(PE) GROUND	819I
B	RS-232	FRONT PORT	
	RJ45	10-100 BASE-T PORT 1A	1421F
	RJ45	10/100 BASE-T PORT 1B	
C	RS-232	RS-232 PORT3	
	01,02	O301	
	03,04	O302	
	05,06	O303-TRIP	827C
	07,08	O304	
	09,10	I301-BREAKER DISC STATUS	835F
	11,12	I302-TRIP STATUS	807J
	13,14	I303-LOCAL STATUS	811J
D	15,16	I304-REMOTE STATUS	
	01,02	O401-BREAKER STATUS	915G
	03,04	O402-BREAKER READY STATUS	919G
	05,06	O403-ALARM	923G
Z	07,08	O404	
	09,10	I401-MAINT.MODE STATUS	803J
	11,12	I402-OPEN/CLOSE PUSH BUTTON	807F
	13,14	I403	
	15,16	I404	
	01,02	CURRENT A0	707E
	03,04	CURRENT B0	709E
	05,06	CURRENT C0	711E
	07,08	NEUTRAL	
	09,10,11,12	VA,VB,VC,N	

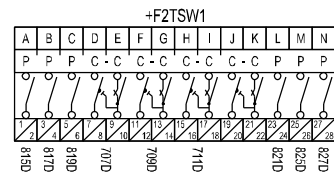
+F2PB OPEN/CLOSE PUSH BUTTON				
DECK	L	R	PUSH BUTTON	
			ACTIVATED	
1	NC	X	X	
	NO			X

+F2CBS BREAKER CONTROL				
DECK #	TERMINATIONS	POS.		
		TRIP	NORMAL	CLOSE
#1	1 -1- 8	X		823C
	6 -1- 7		X	
LED	A -1- D	L-OPEN		829F
	B -1- E	R-CLOSED		831F
	C -1- F	T/B-TRIPPED		

+F2MMS MAINT.MODE SWITCH				
DECK	L	R	OPERATOR POSITION	
			OFF	ON
1	NO		X	
	NC			X

+F2LRS LOCAL/REMOTE				
DECK #	TERMINATIONS	POS.		
		LOCAL	REMOTE	
2	1-1- 1	X		811H
	4-1- 3		X	817B
1	6-1- 5	X		
	4-1- 7		X	813H
2	2-1- 1	X		927G
	4-1- 3		X	
6	1-1- 5	X		
	4-1- 7		X	

+F2TOC TRUCK OPERATED CELL SWITCH		
TERMINAL POINTS	FUNCTION	ZONE
1,2	B - DISC	835C
3,4	A - CONNECT	905E
5,6	B - DISC	909E
7,8	A - CONNECT	913E
9,10	B - DISC	917E
11,12	A - CONNECT	921E
13,14	B - DISC	925E
15,17	A - CONNECT	929E
16,18	B - DISC	933E
19,20	A - CONNECT	937E



APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

REJECTED _____


NOT SUBJECT TO REVIEW _____

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EDGAR WARF _____ 12/06/2022
JACOBS _____ Date

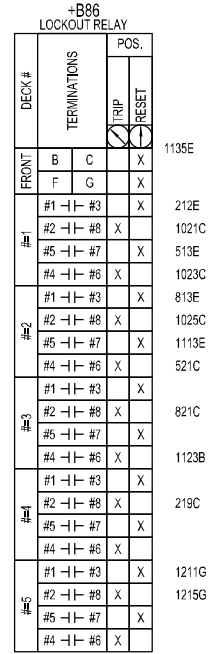
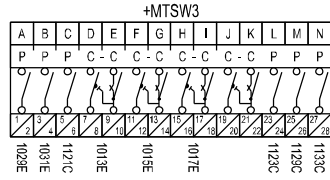
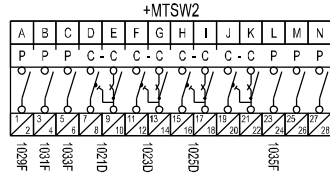
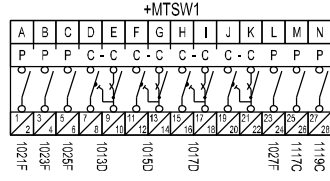
[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM
NOTE: THIS DRAWING CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION OF POINT EIGHT POWER INC. AND IS LOANED IN CONFIDENCE WITH THE UNDERSTANDING THAT IT WILL NOT BE REPRODUCED NOR USED IN ANY MANNER WHATSOEVER DETRIMENTAL TO THE BEST INTERESTS OF POINT EIGHT POWER INC., AND THAT IT SHALL BE RETURNED ON DEMAND.				
CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.				
				
DEVELOPMENTS (2 OF 3) THE REYNOLDS CO LLC SOLAR TURBINE 7 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	D5
				11/04/22 2022-11-041223248

+M52 POWER CIRCUIT BREAKER		
TERMINAL POINTS	FUNCTION	ZONE
A0,B0,C0	MAIN BUS TERMINALS	1010A
13,14	52 a	1107H
17,18	52 a	
15,16	52 b	1103H
19,20	52 b	212C
6,11	52 b	
3,23	52 b	
8,12	SHUNT TRIP	1129E
4,10	SR CLOSING COIL	1113F
1,9	M MOTOR	1107F

+M751 MULTIFUNCTION RELAY				
TERMINAL GROUP	TERMINAL POINT	FUNCTION	ZONE	
A	01,02	CONTROL PWR	1123J	
	03,04	D101-CLOSE		
	05,06	D102		
	07,08,09	D103		
	10,11	I101		
	12,11	I102		
		GND (PE) GROUND	1133H	
B	RS-232	FRONT PORT		
	RJ45	10/100 BASE-T PORT 1A	1421D	
	RJ45	10/100 BASE-T PORT 1B		
	RS-232	RS-232 PORT 3		
C	01,02	D301-TRIP	1129B	
	03,04	D302-TRIP	1133B	
	05,06	D303 - CLOSE PERMISSIVE	1113E	
	07,08	D304-SYNC	1109B	
	09,10	D01-BKR DISC. STATUS	1109J	
	11,12	D02-M86 TRIP STATUS	1115J	
	13,14	D03-LOCAL STATUS	1119J	
	15,16	D04-BREAKER CLOSE STATUS	1105J	
	D	01,02	D401-BREAKER STATUS	1221G
		03,04	D402-BREAKER READY STATUS	1225G
05,06		D403-ALARM	1229G	
07,08		D404		
09,10		M01-TRIP STATUS	1127B	
11,12		M02-86 TRIP STATUS	1131B	
13,14		M03-MAINT.MODE STATUS	1111J	
15,16		M04-OPEN/CLOSE PUSH BUTTON	1107E	
Z		01,02	V5,NS	1010J
		03,04	VB+VB-	
		05T,05R	AF1	
		06T,06R	AF2	
	07T,07R	AF3		
	08T,08R	AF4		
	01,02	CURRENT A0	1013E	
	03,04	CURRENT B0	1015E	
	05,06	CURRENT C0	1017E	
	07,08	NEUTRAL		
	09,10,11,12	VA,VB,VC,N	1029G	



+MGND GROUND PAD			
TERMINAL GROUP	TERMINAL POINT	FUNCTION	ZONE
1	.1	GROUND TERMINAL	1019C
	.2	GROUND TERMINAL	1027C
2	.1	GROUND TERMINAL	1037E
	.2	GROUND TERMINAL	1019J
3	.1	GROUND TERMINAL	1040A
	.2	GROUND TERMINAL	1134I
4	.1	GROUND TERMINAL	1336F
	.2	GROUND TERMINAL	
5	.1	GROUND TERMINAL	
	.2	GROUND TERMINAL	
6	.1	GROUND TERMINAL	
	.2	GROUND TERMINAL	

+MMOC MECHANISM OPERATED CELL SWITCH		
TERMINAL POINTS	FUNCTION	ZONE
1,2	A	1203B
3,4	B	1205J
5,6	A	1207B
7,8	B	1211B
9,10	A	1215B
11,12	B	1219B
13,14	A	1223B
15,17	B	1227B
16,18	A	1231B
19,20	B	1235B

+M2740 ETHERNET SWITCH			
SLOT	PORT/ML#	FUNCTION/TYPE	ZONE
PS-A	1	POWER GROUND (PG)	1133I
	2,3	POWER SUPPLY (+H,-N)	1127J
PS-B	1	POWER GROUND (PG)	
	2,3	POWER SUPPLY (+H,-N)	
A	1,2,3	SDN FLOW PROCESS	
	ETH 1	10-100-1000 CU (RJ45)	1414B
	ETH 2	10-100-1000 CU (RJ45)	1414C
	ETH 3	10-100-1000 CU (RJ45)	1414D
B	ETH 4	10-100-1000 CU (RJ45)	1414D
	ETH 1	10-100-1000 CU (RJ45)	1414E
	ETH 2	10-100-1000 CU (RJ45)	1414F
	ETH 3	10-100-1000 CU (RJ45)	1414F
C	ETH 4	10-100-1000 CU (RJ45)	1414G
	ETH 1	10-100-1000 CU (RJ45)	1414H
	ETH 2	10-100-1000 CU (RJ45)	1414H
	ETH 3	10-100-1000 CU (RJ45)	1414H
D	ETH 4	10-100-1000 CU (RJ45)	1414H
	ETH 1	10-100-1000 CU (RJ45)	1414H
	ETH 2	10-100-1000 CU (RJ45)	1414H
	ETH 3	10-100-1000 CU (RJ45)	1414H
E	ETH 4	10-100-1000 CU (RJ45)	1414I
	ETH 1	10-100-1000 CU (RJ45)	1414J
	ETH 2	10-100-1000 CU (RJ45)	1414J
	ETH 3	10-100-1000 CU (RJ45)	1414J
F	TX1, RX1	100BASE-FX	1414I
	TX2, RX2	100BASE-FX	1414J
	TX3, RX3	100BASE-FX	
	TX4, RX4	100BASE-FX	
CG	C1	CHASSIS GROUND (CG)	

+MTOC TRUCK OPERATED CELL SWITCH		
TERMINAL POINTS	FUNCTION	ZONE
1,2	B - DISC	1109H
3,4	A - CONNECT	1203E
5,6	B - DISC	1207E
7,8	A - CONNECT	1211E
9,10	B - DISC	1215E
11,12	A - CONNECT	1219E
13,14	B - DISC	1223E
15,17	A - CONNECT	1227E
16,18	B - DISC	1231E
19,20	A - CONNECT	1235E

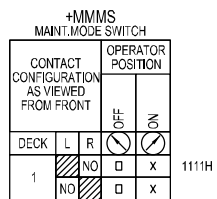
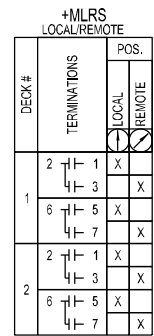
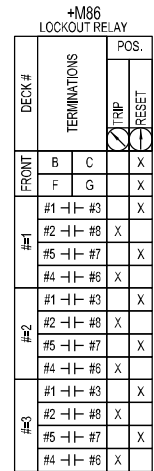
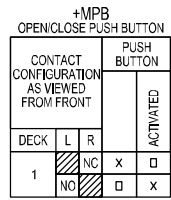
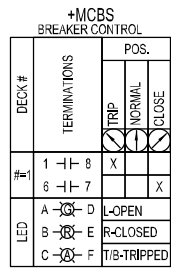
[1] "+GPM" and "+MPM" are used elsewhere in set, but on one-line diagram this is listed as "+GMPQ", which is correct? Fix. (TYP)

[2] On BOM this is listed as "Power Monitor 1500" and NOT "Power Monitor 5000", which is correct? Fix. (TYP)

[3] Make note of SEL735 change on sheet M1. (TYP)

+MPM POWER MONITOR 5000		
TERMINAL POINTS	FUNCTION	ZONE
IAH,IAL	CURRENT A0	1013D
IBH,IBL	CURRENT B0	1015D
ICH,ICL	CURRENT C0	1017D
INH,INL	CURRENT NEUTRAL	
VA,VB,VC,VN	VOLTAGE INPUTS	1021G
L(+),N(-)	POWER SUPPLY	1129J
GND	PE GROUND	1133H
RS-485	COM 1	
RS-485	COM 2	
1,2,3	PULSE OUTPUT 1	
4,5,6	PULSE OUTPUT 2	
7,8,9	PULSE OUTPUT 3	
10,11,12	PULSE OUTPUT 4	
RJ45	10/100 BASE-TX	1421C
RJ45	10/100 BASE-TX	

+B587Z BUS DIFFERENTIAL RELAY			
TERMINAL POINTS	FUNCTION	ZONE	
101,102	87A	1021E	
103,104	87B	1023E	
105,106	87C	1025E	
107,108	A		
109,110	B		
111,112	C		
201,202	N1		
203,204	OUT1-TRIP	1135B	
205,206	OUT2		
207,208	N2		
209,210	OUT3		
211,212	OUT4		
213,214	ALARM		
215,216	POWER (+H,-N)	1125J	
217	GND		
EIA-232	EIA-232, PORT F		
EIA-232	EIA-232, PORT 1		



[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
Date

JACOBS

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM

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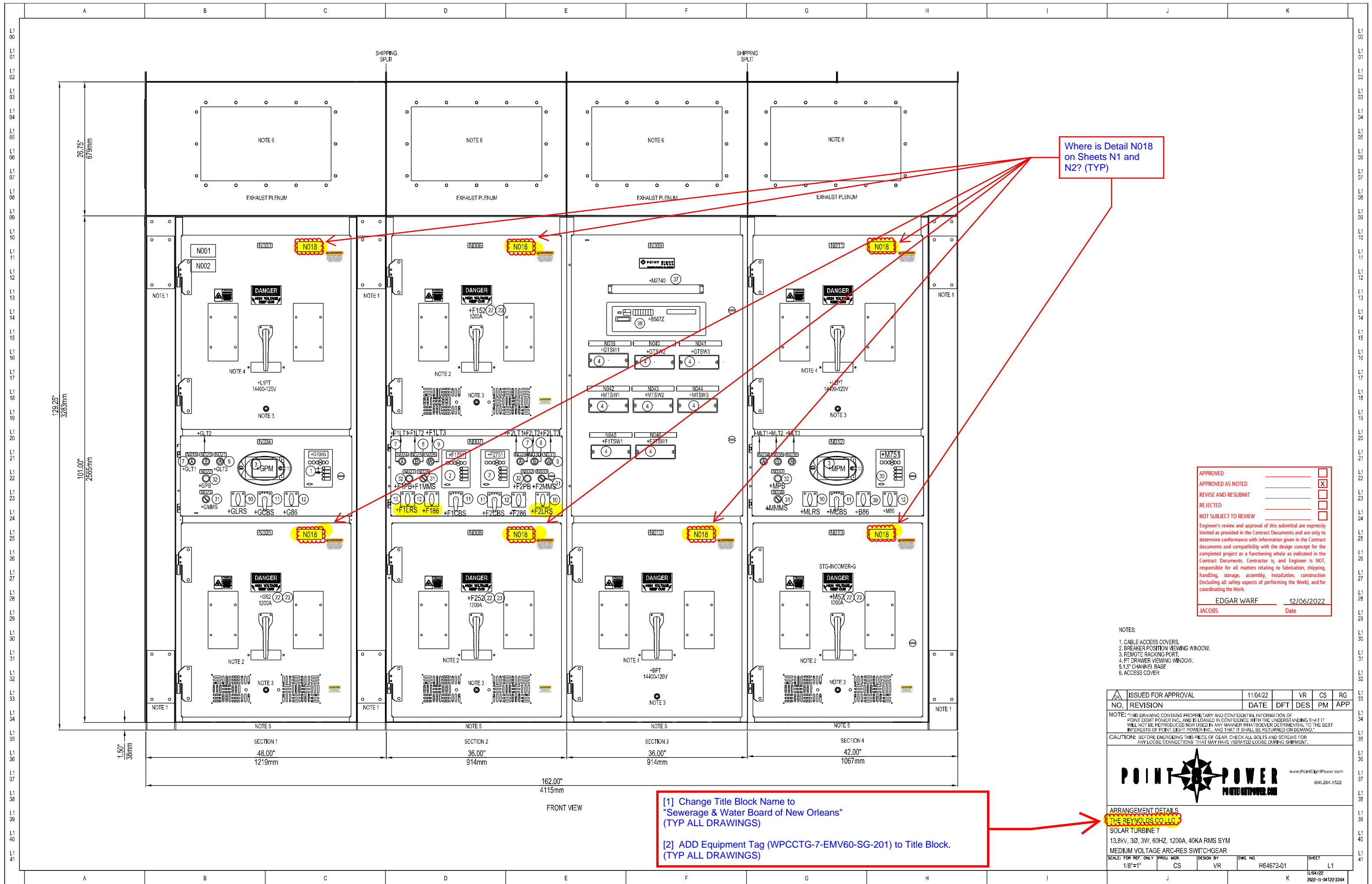
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POINT EIGHT POWER
PUNTOOTPOWER.COM
www.PointEightPower.com
800.284.1522

DEVELOPMENTS (3 OF 3)
THE REYNOLDS CO. LLC
SOLAR TURBINE 7
13,8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	D6

11/04/22
2022-11-04 12:32:52



Where is Detail N018 on Sheets N1 and N2? (TYP)

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
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EDGAR WARF 12/06/2022
JACOBS Date

- NOTES:
1. CABLE ACCESS COVERS.
 2. BREAKER POSITION VIEWING WINDOW.
 3. REMOTE RACKING PORT.
 4. PT DRAWER VIEWING WINDOW.
 5. 1.5" CHANNEL BASE
 6. ACCESS COVER

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM APP

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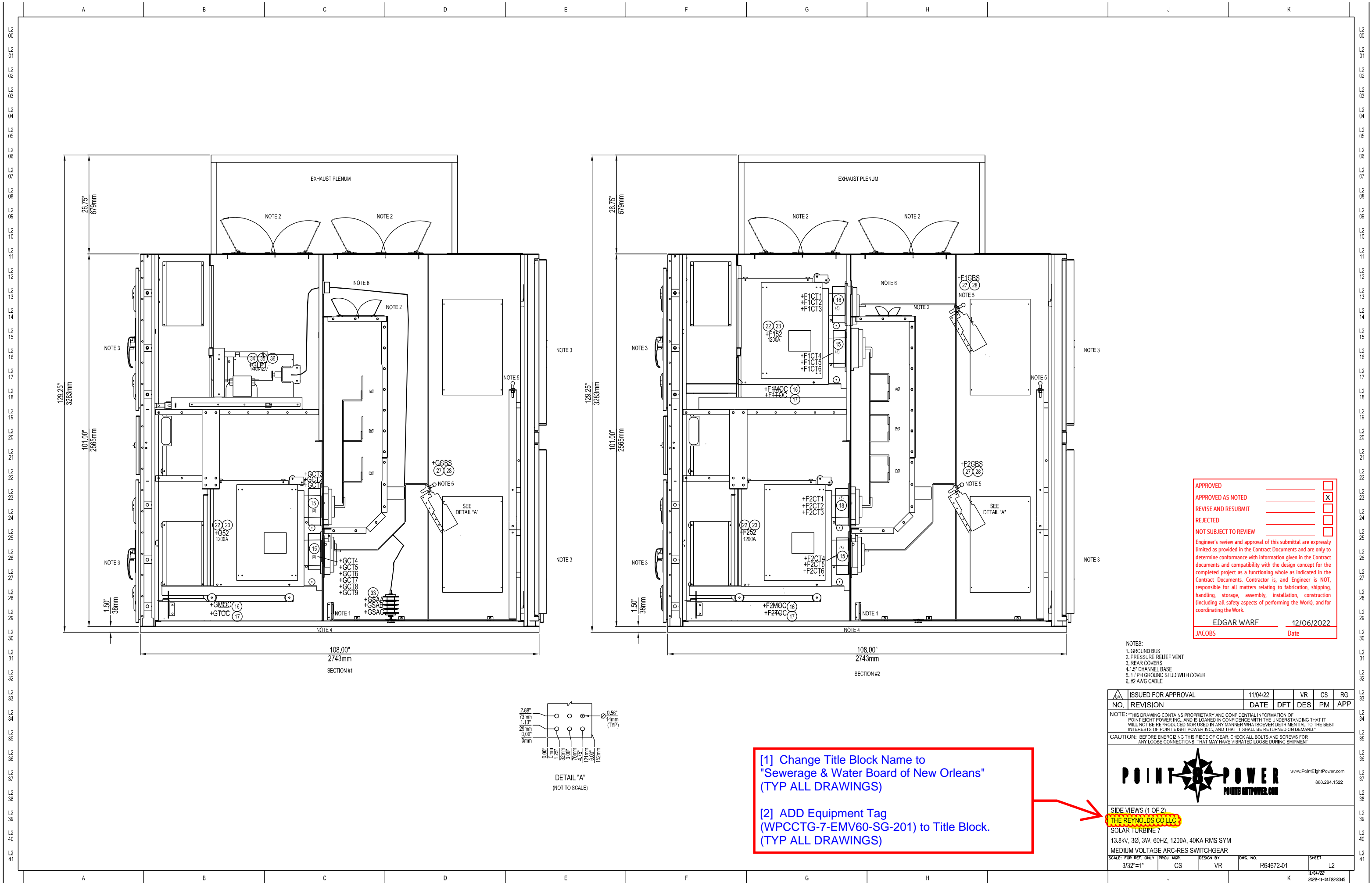


ARRANGEMENT DETAILS
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
1/8"=1"	CS	VR	R64672-01	L1

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)



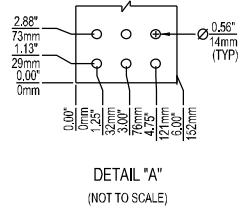
APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
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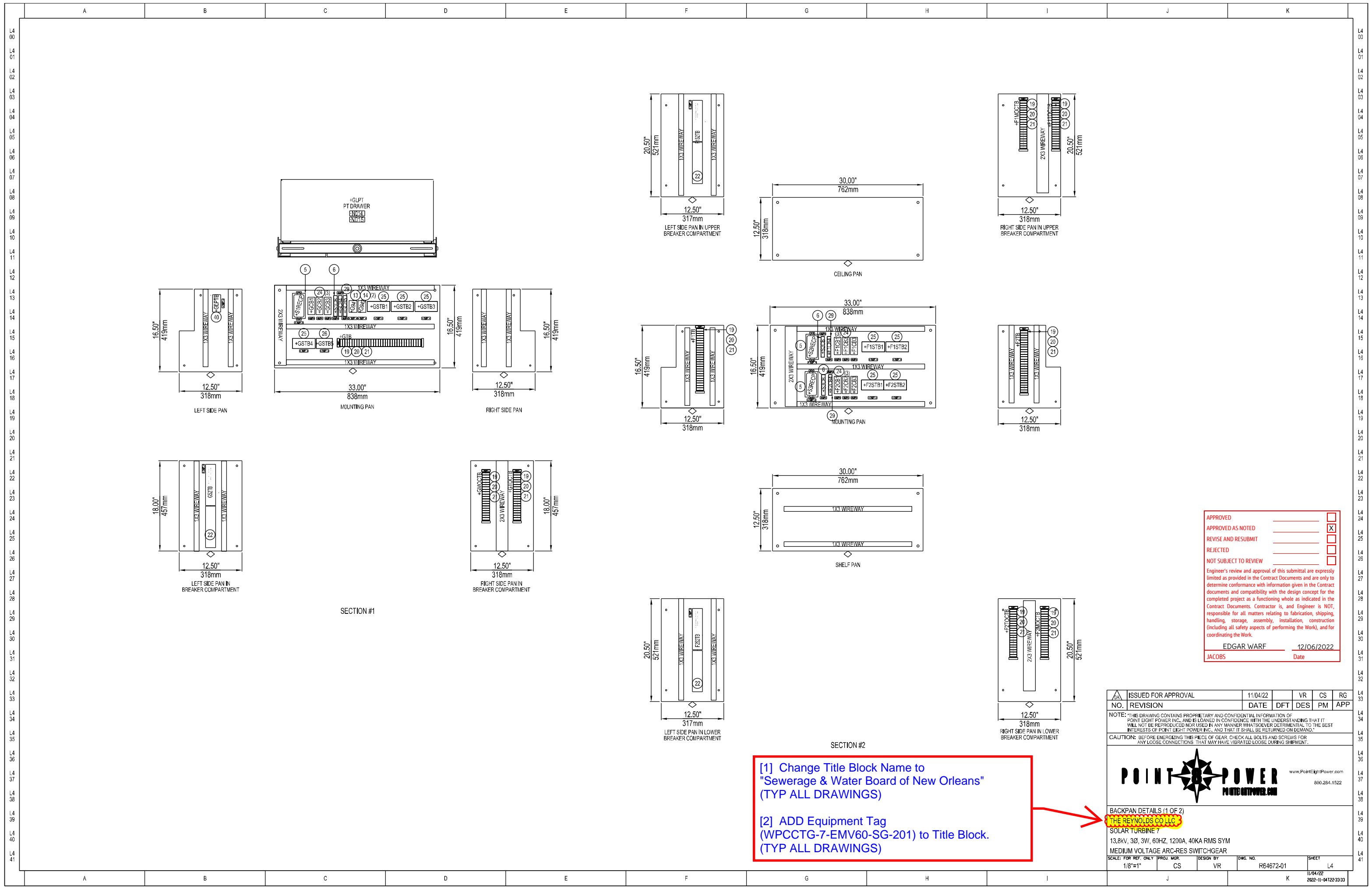
EDGAR WARF 12/06/2022
 JACOBS Date

- NOTES:
1. GROUND BUS
 2. PRESSURE RELIEF VENT
 3. REAR COVERS
 4. 1.5" CHANNEL BASE
 5. 1/4" PH GROUND STUD WITH COVER
 6. #2 AWG CABLE

ISSUED FOR APPROVAL	11/04/22		VR	CS	RG	
NO.	REVISION	DATE	DFT	DES	PM	APP
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SIDE VIEWS (1 OF 2) THE REYNOLDS CO LLC SOLAR TURBINE 7 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR						
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET		
3/32"=1"	CS	VR	R64672-01	L2		
					11/04/22	
					2022-11-041223315	



[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
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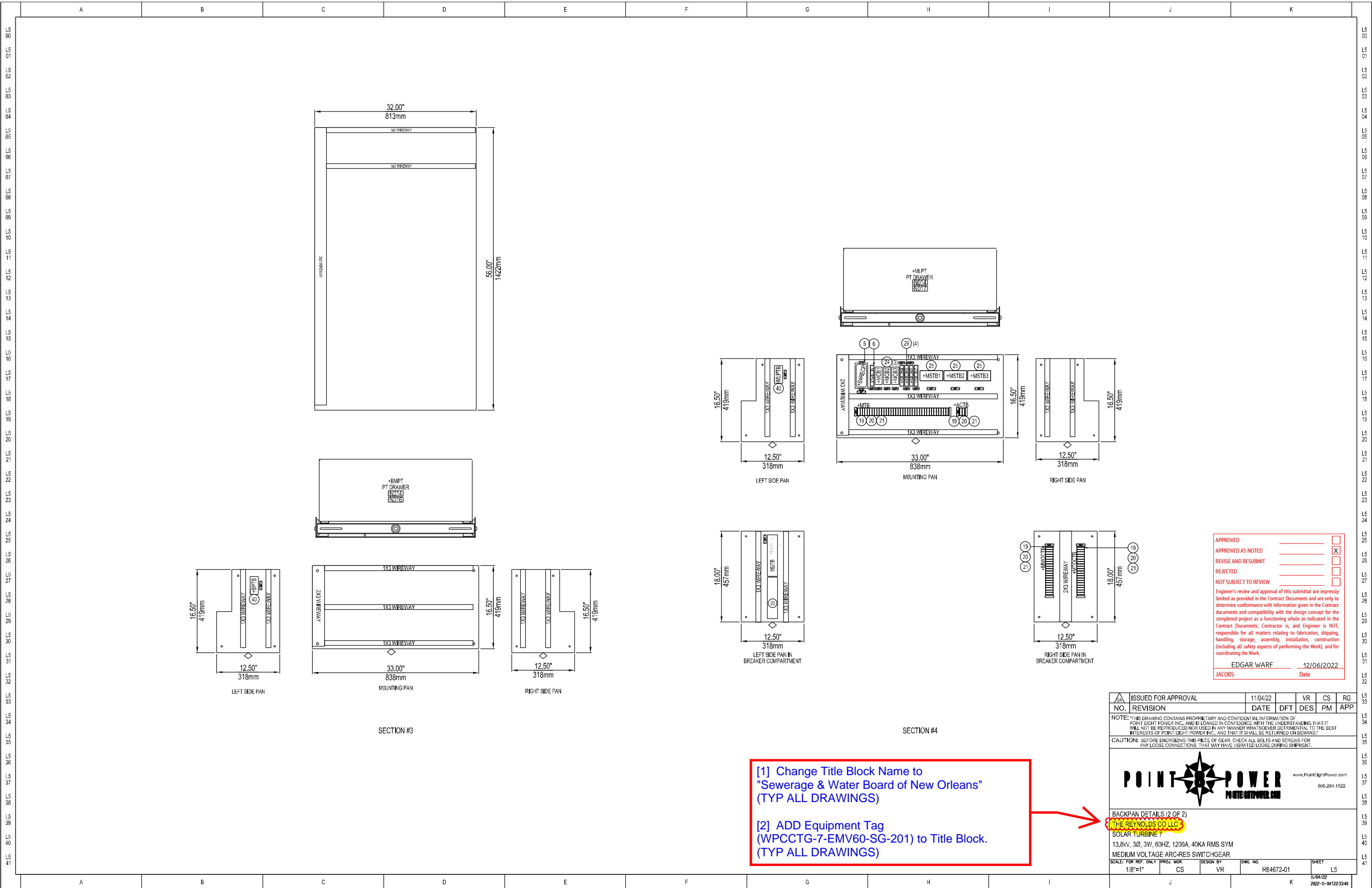
APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

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EDGAR WARF _____ 12/06/2022
 JACOBS _____ Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM
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CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.				
BACKPAN DETAILS (1 OF 2)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
1/8"=1"	CS	VR	R64672-01	L4
				11/04/22
				2022-11-041223333

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)



APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

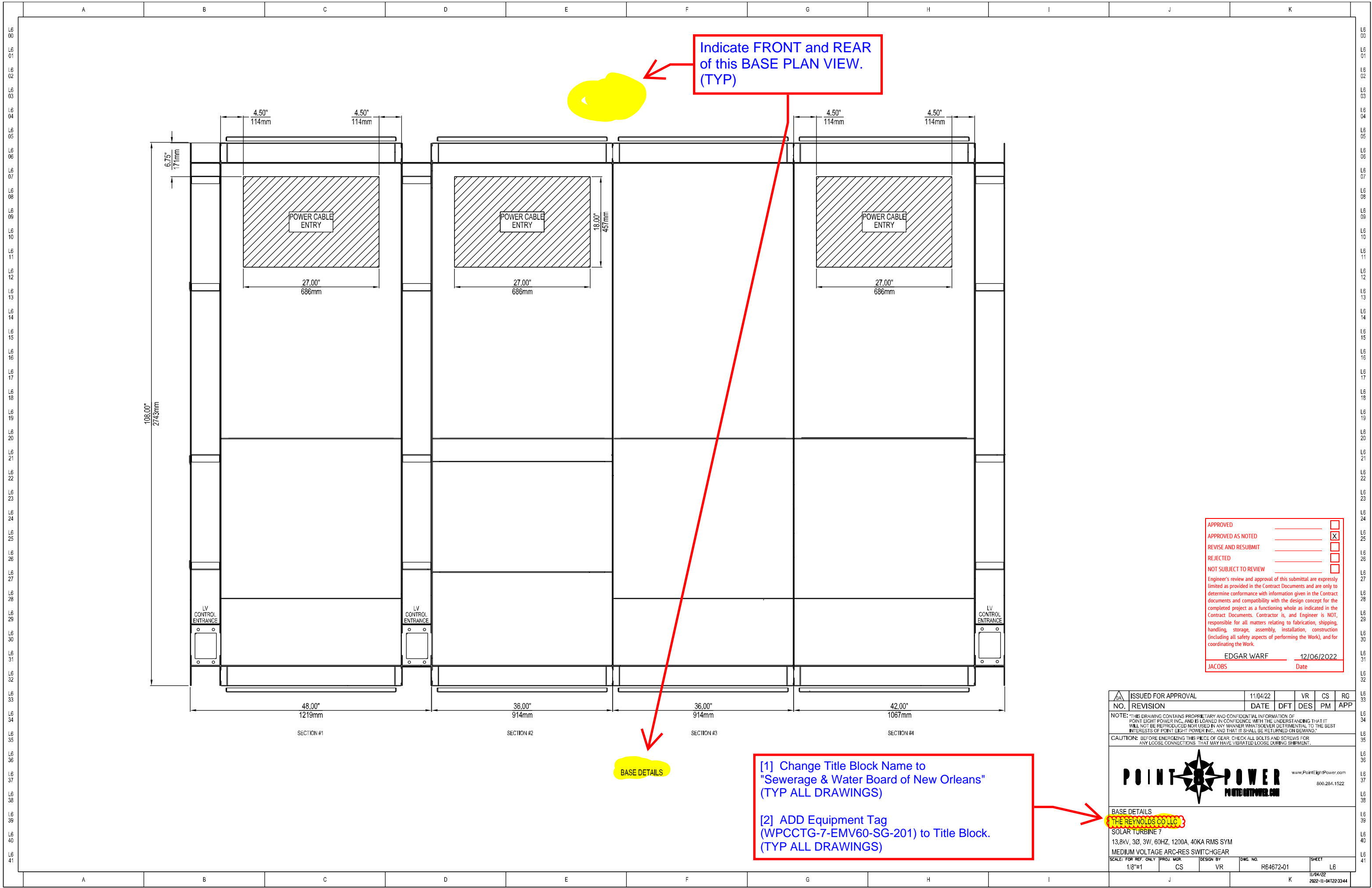
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EDGAR WARF _____ 12/06/2022
 JACOBS _____ Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM APP
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BACKPAN DETAILS (2 OF 2) THE REYNOLDS CO LLC SOLAR TURBINE 7 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
1/8"=1"	CS	VR	R64672-01	L5

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)





Indicate FRONT and REAR of this BASE PLAN VIEW. (TYP)

BASE DETAILS

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
 JACOBS Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM

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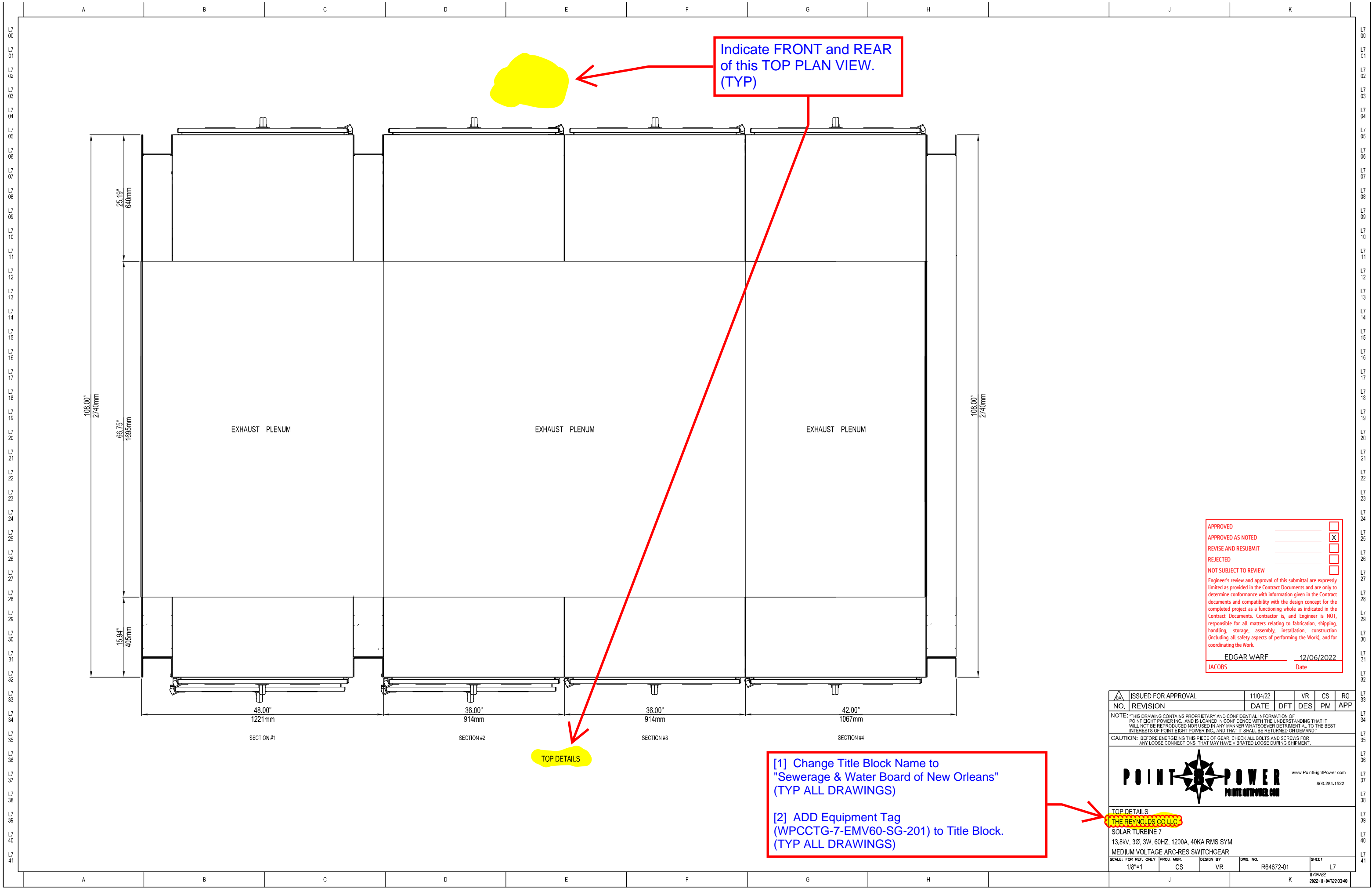
CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.

POINT EIGHT POWER
 www.PointEightPower.com
 800.284.1522

BASE DETAILS
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
1/8"=1'	CS	VR	R64672-01	L6

11/04/22
 2022-11-041223344



Indicate FRONT and REAR of this TOP PLAN VIEW. (TYP)

TOP DETAILS

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
 JACOBS Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM APP

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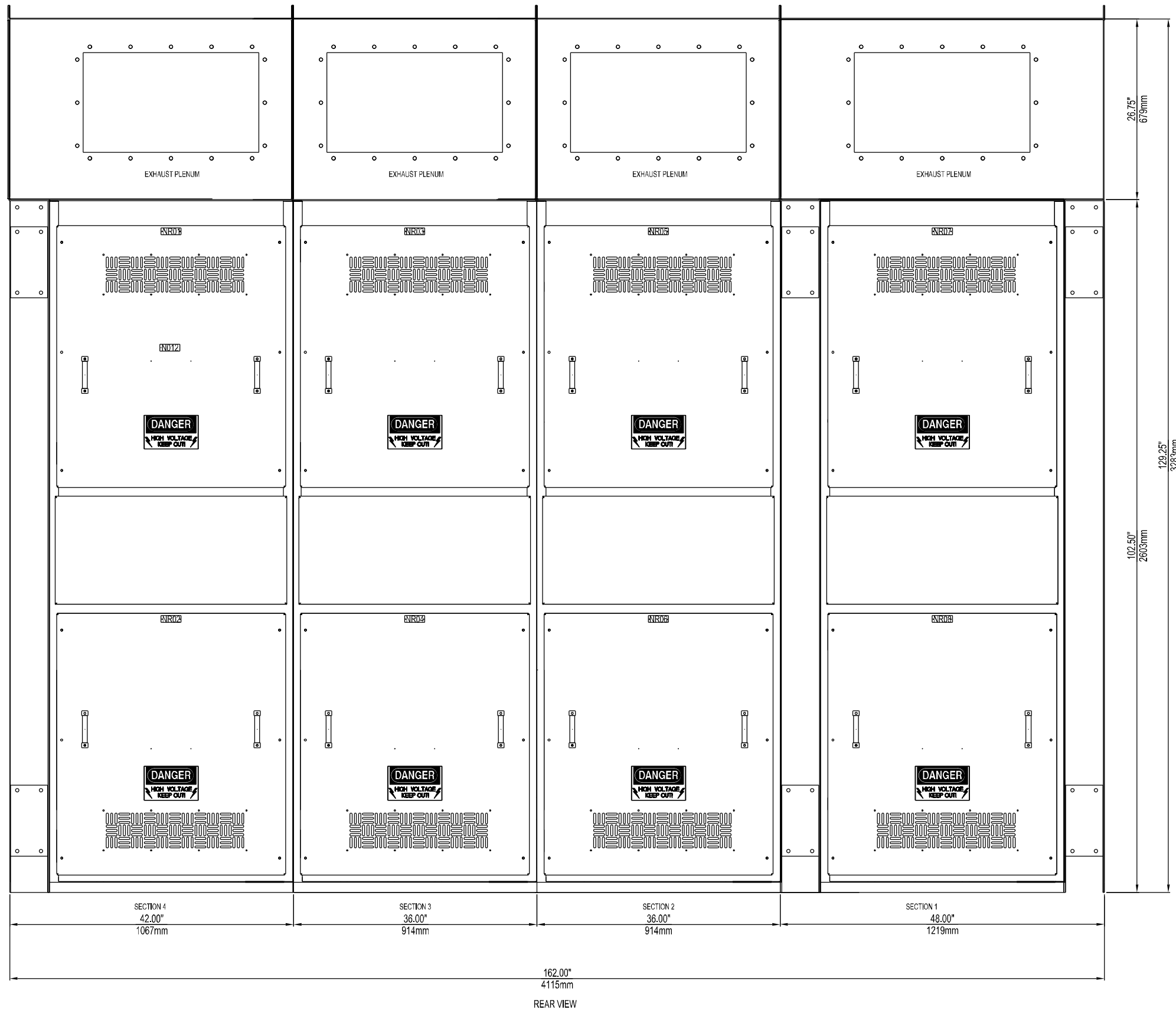
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POINT EIGHT POWER
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 800.284.1522

TOP DETAILS
THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
1/8"=1	CS	VR	R64672-01	L7

11/04/22
 2022-11-041223348



[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 12/06/2022
Date
JACOBS _____

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POINT EIGHT POWER
www.PointEightPower.com
800.284.1522

REAR VIEW
THE REYNOLDS CO. LLC
SOLAR TURBINE 7
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY 1/8"=1'	PROJ. MGR. CS	DESIGN BY VR	DWG. NO. R64672-01	SHEET L8
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11/04/22
2022-11-041224542

MARK	DEVICE ID	QTY	FUNCTION	MFG	PART NO	DESCRIPTION
1	+G700G	1	RELAY, PROTECTION, MULTIFUNCTION	SEL	0700G11A1A1A76850610	110-250 VDC; 110-240 VAC; 50/60HZ; 5A; SLOT A: PWR SPLY; SLOT B: EIA 232 F & R, DUAL10/100 ETH; SLOT C: 4 DI/4DO; SLOT D: 4DI/4DO; SLOT E: 3ACI/2AVI; SLOT Z: 4ACI/3AVI, 2X16LCD W/8PB; IEC 61850;
2	+F1751 +F2751	2	RELAY, PROTECTION, MULTIFUNCTION	SEL	751001A1A1A0X850F10	110-250VDC, 110-240VAC; 50/60HZ; SLOTA: PWR SPLY; SLOTB: EIA232 FRONT DUAL 10/100BASE-T ETH, EIA232 REAR; SLOTC: 4DI/4DO; SLOTD: 4DI/4DO; SLOTE: EMPTY;
3	+GPM +MPM	2	POWER MONITOR	NEXUS	NEXUS1500+D2-60-20-V3-485P-NTRJ-X-X	277/480VAC L-P-90-265 VAC/100-370VDC; 60Hz; OR: 100-370VDC; 5A AC, MULTIMETER FUNCTION; 10A NOMINAL CT SECONDARY; DIGITAL; PQM 1500 MODEL; PANEL MTG;
4	+F1TSW1 +F2TSW1 +GTSW1 +GTSW2 +GTSW3 +MTSW1 +MTSW2 +MTSW3	8	TEST SWITCH, VOLTAGE/CURRENT	ABB	FT4A14T06BN4044	P1 P1 P1 C1-C1 C1-C1 C1-C1 P1 P1 P1; 30A@600V; (6)P & (6)CS; SCREW TERM; PANEL MNT; NOTES: ABB, FT-14, STD, BLACK COVER; UL-E103204
5	+S1RECP +S2RECP +S3RECP +S4RECP	4	RECEPTACLE, COMERCIAL	LEVITON	N7899-DIN	SOLID OR STRANDED TERMINAL; 12-10AWG; DIN-RAIL MOUNT; 20A; 125V; GFCI RECEPTACLE; UL-E48380
6	+S1CB +S2CB +S3CB +S4CB	4	MINIATURE CIRCUIT BREAKER	A-B	1489-M1C150	1POLE; AC; 15A; 10kA; DIN RAIL MOUNTING; NOTES: UL489, C-CURVE; UL-E197878
7	+F1LT1 +F2LT1 +GLT1 +MLT1	4	PILOT DEVICE, LIGHT	ALLEN BRADLEY	800T-QH2A	30mm; LED; AMBER; 12-130VAC/VDC; SCREW TERM; 22-12 AWG; PANEL MNT; UL-E14840, E10314
8	+F1LT2 +F2LT2 +GLT2 +MLT2	4	PILOT DEVICE, LIGHT	ALLEN BRADLEY	800T-QH2B	30mm; LED; BLUE; 12-130VAC/VDC; SCREW TERM; 22-12 AWG; PANEL MNT; UL-E14840, E10314
9	+F1LT3 +F2LT3 +GLT3 +MLT3	4	PILOT DEVICE, LIGHT	ALLEN BRADLEY	800T-QH2W	30mm; LED; WHITE; 12-130VAC/VDC; SCREW TERM; 22-12 AWG; PANEL MNT; UL-E14840, E10314
10	+F1LRS +F2LRS +GLRS +MLRS	4	SWITCH , SELECTOR, LOCAL/REMOTE	SHALLCO	26202B	DPDT/DK; OVAL; 2DK; 45DEG; 2P; TITLE(LOCAL/REMOTE); 12(LLOCAL); 1:30(REMOTE); PANEL MNT; NOTES: SHALLCO, 26, UL-E208327
11	+F1CBS +F2CBS +GCBS +MCBS	4	SWITCH, CIRCUIT BREAKER	SHALLCO	2638D-125VDCABC	40-140VDC NPUT; 125VDC; DPST/DK; PISTOL GRIP; 1DK; GREEN/AMBER/RED LED'S; 90DEG; 2P; TITLE(BREAKER CONTROL); 12-RED FLAG; 1:30(CLOSE); 10:30(TRIP); PANEL MNT; NOTES: SHALLCO, 26 SERIES; UL-RECOGNIZED
12	+F186 +F286 +G86 +M86	4	RELAY, LOCKOUT	SHALLCO	7603D	LOR; AC/DC; 125V; 30-140V; 3PST/DECK; 20A @ 120VAC, 3A @ 125VAC, 1A @ 250VAC; SILVER CONTACTS; WIPER; SCREW TERM 8-32; 3 DECK; PANEL MNT
13	+G941 +G942	2	RELAY, GENERAL PURPOSE	POTTER & BRUMFIELD	KRPA-11DG-125VDC	8PIN OCTAL TYPE; 125 VDC; 2PDT; 10A, 240VAC; ENCLOSED; SILVER CADMIUM OXIDE; SOCKET MOUNTING; NO INDICATING LAMP; UL E22575; CSA LR15734
14	+G941 +G942	2	RELAY, SOCKET	IDEC	SR2P-06	RELAY SOCKET; PIN (DPDT); SCREW TERM; 2-12AWG; DIN RAIL MTG; NOTES: IDEC, RR; UR-E66043
15	+F1CT4 +F1CT5 +F1CT6 +F2CT4 +F2CT5 +F2CT6 +GCT1 +GCT2 +GCT3 +GCT4 +GCT5 +GCT6 +GCT7 +GCT8 +GCT9 +MCT1 +MCT2 +MCT3 +MCT4 +MCT5 +MCT6 +MCT7 +MCT8 +MCT9	24	TRANSFORMER, CURRENT	ITI	780-152	600V; WINDOW; 1500/5A; STUD TERM; C200, B#; 50-400Hz; 10kVBIL; H9.88, W9.88, D3.38; WD6.5; NOTES: ITI, 780; UR-E93779
16	+F1MOC +F2MOC +GMOCC +MMOC	4	CIRCUIT BREAKER, ACCESSORY, MOC	EATON	1C20007G28	5/15kV; 36" ; VCPW; 5A/4B (TEST AND CONNECT) RING-TONGUE TERMINALS
17	+F1TOC +F2TOC +GTOCC +MTOC	4	CIRCUIT BREAKER, ACCESSORY, TOC	EATON	1C20006G15	5/15kV; 36" ; VCPW; 4A/5B(TOC) RING-TONGUE TERMINALS
18	+F1CT1 +F1CT2 +F1CT3 +F2CT1 +F2CT2 +F2CT3	6	TRANSFORMER, CURRENT	ITI	780-401	600V; WINDOW; 400/5A; STUD TERM; C50, B#; 50-400Hz; 10kVBIL; H9.88, W9.88, D3.38; WD6.5; NOTES: ITI, 780; UR-E93779
19	+ACTB(2) +F1MOCB(20) +F1TB(26) +F1TOCTB(20) +F2MOCB(20) +F2TB(26) +F2TOCTB(20) +GMOCTB(20) +GTB(34) +GTOCTB(20) +MMOCTB(20) +MTB(38) +MTOCTB(20)	286	TERMINAL BLOCK, SECTIONAL	IDEC	BNH30W	SCREW TERMINAL; 18 TO 10 AWG; DIN RAIL MOUNT; 600V; 30A; BLACK; 1 POLE; UR-E78117
20	+ACTB:1 +ACTB:2 +F1MOCB:1 +F1MOCB:20 +F1TB:1 +F1TB:26 +F1TOCTB:1 +F1TOCTB:20 +F2MOCB:1 +F2MOCB:20 +F2TB:1 +F2TB:26 +F2TOCTB:1 +F2TOCTB:20 +GMOCTB:1 +GMOCTB:20 +GTB:1 +GTB:34 +GTOCTB:1 +GTOCTB:20 +MMOCTB:1 +MMOCTB:20 +MTB:1 +MTB:38 +MTOCTB:1 +MTOCTB:20	26	TERMINAL BLOCK, ACCESSORY, END PLATE	IDEC	BNE30W	END PLATE FOR BNH30W TERMINAL BLOCK
21	+ACTB:1 +ACTB:2 +F1MOCB:1 +F1MOCB:20 +F1TB:1 +F1TB:26 +F1TOCTB:1 +F1TOCTB:20 +F2MOCB:1 +F2MOCB:20 +F2TB:1 +F2TB:26 +F2TOCTB:1 +F2TOCTB:20 +GMOCTB:1 +GMOCTB:20 +GTB:1 +GTB:34 +GTOCTB:1 +GTOCTB:20 +MMOCTB:1 +MMOCTB:20 +MTB:1 +MTB:38 +MTOCTB:1 +MTOCTB:20	26	TERMINAL BLOCK, ACCESSORY, END CLAMP	IDEC	BNL6	DIN RAIL STOP
22	+F152 +F252 +G52 +M52	4	POWER CIRCUIT BREAKER	EATON	150VCP-W40 REFER DESC	3P; 1200A; 15kV; BIL-95kV; 36kV RMS; 40kA RMS SCR; 104kA PEAK, MOM.; DRAWOUT; 125VDC-ST; MTR; CC; VCP-W-ANSI-5-CYCLE
23	+F152 +F252 +G52 +M52	4	POWER CIRCUIT BREAKER CASSETTE	EATON	1C19907G111	5/15kV; 36" ; VCPW; 1200A.; 41kA; LINE & BUS; GLASS POLYESTER
24	+F1CB1 +F1CB2 +F1CB3 +F2CB1 +F2CB2 +F2CB3 +GCB1 +GCB2 +GCB3 +MCB1 +MCB2 +MCB3	12	MINIATURE CIRCUIT BREAKER	A-B	1492-D2C160	2POLE; DC; 16A; 10kA @500VDC, DIN RAIL MOUNTING; NOTES: UL1077, TYPE-C; UL-E65138
25	+F1STB1 +F1STB2 +F2STB1 +F2STB2 +GSTB1 +GSTB2 +GSTB3 +GSTB4 +MSTB1 +MSTB2 +MSTB3	11	TERMINAL BLOCK, SHORTING	ITI	IKU6S	SCREW TERMINAL; 18-10AWG; SURFACE MOUNTING; 300V; 50A; BLACK; 6 POLE; NOTES: 30A WITH BARE WIRE; UR-E241554
26	+GSTB5	1	TERMINAL BLOCK, SHORTING	ITI	IKU4S	SCREW TERMINAL; 18-10AWG; SURFACE MOUNTING; 300V; 50A; BLACK; 4 POLE; NOTES: 30A WITH BARE WIRE; UR-E241554
27	+F1GBS +F2GBS +GGBS +MGBS	16	GROUNDING BALL STUD	HUBBELL	C6002102	43kA @ 15CY, 30kA @ 30CY; BALL STUD; 1/2113UNC X 2-1/8
28	+F1GBS +F2GBS +GGBS +MGBS	12	GROUNDING EQUIPMENT, ACCESSORY, COVER	HUBBELL	C4060416	GROUNDING STUD COVER (USE WITH C6002102)
29	+F1CB4 +F2CB4 +GCB4 +GCB5 +MCB4 +MCB5 +MCB6 +MCB7	8	MINIATURE CIRCUIT BREAKER	A-B	1492-D1C030	1POLE; DC; 3A; 10kA @250VDC, DIN RAIL MOUNTING; NOTES: UL489, TYPE-C; UL-E197878
30	+M751	1	RELAY, PROTECTION, MULTIFUNCTION	SEL	751001A1A1A70850F10	110-250VDC, 110-240VAC; 50/60HZ; SLOTA: PWR SPLY; SLOTB: DUAL 10/100BASE-T ETH, EIA232 REAR; SLOTC: 4DI/4DO; SLOTD: 4DI/4DO; SLOTE: VSYNC/VBAT/4AFDI; SLOTF: 3VAC, 5A P, 5A N; 2X16LCD W/8PB; IEC 61850;
31	+F1MMS +F2MMS +GMMS +MMMS	4	PILOT DEVICE, SWITCH	IDEC	ASD220NU	30mm; 2 POS; 90 INDEX; 2NO; 1 DECK; BLACK; KNOB; 10A @ 24-110VAC, 8A @ 24VDC; SILVER CONTACTS; SCREW TERM; 22-12 AWG; PANEL MNT; IP65; NOTES: TWND, SW, MAINTAINED; UL-E68961
32	+F1PB +F2PB +F2PB +MPB	4	PILOT DEVICE, PUSH BUTTON	IDEC	ABD111NUB	30mm, 1NO, 1NC, 1 DECK, BLACK, FLUSH BUTTION, 10A @ 24-110VAC, 8A @ 24VDC, SILVER CONTACTS, SCREW TERM, 22-12 AWG, PANEL MNT, IP65, TWND, PB, MOMENTARY, UL-E68967
33	+F1SA +F1SB +F1SC +GSAA +GSAB	9	SURGE PROTECTION, ARRESTER	GENERAL ELECTRIC	9L20FX015XH5	1 POLE; POLYMER; 15kV/rms; 12.7kVrms(L-N); DISTRIBUTION; NOTES: GE, TRANQUELL

APPROVED

APPROVED AS NOTED

REVISE AND RESUBMIT

REJECTED

NOT SUBJECT TO REVIEW

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EDGAR WARF 12/06/2022
Date

JACOBS

Change to SEL735#03 for Generator and Main Power Monitor. (TYP)

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
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BILL OF MATERIAL (1 OF 2) THE REYNOLDS CO LLC SOLAR TURBINE 7 13.8kV, 3Ø, 3V, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR SCALE: FOR REF. ONLY NONE				
PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET	
CS	VR	R64672-01	M1	
11/04/22 2022-11-041223398				

Where is Detail N018 on Sheet N2?


Note GPM and MPM changes per Sheet M1. (TYP)

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

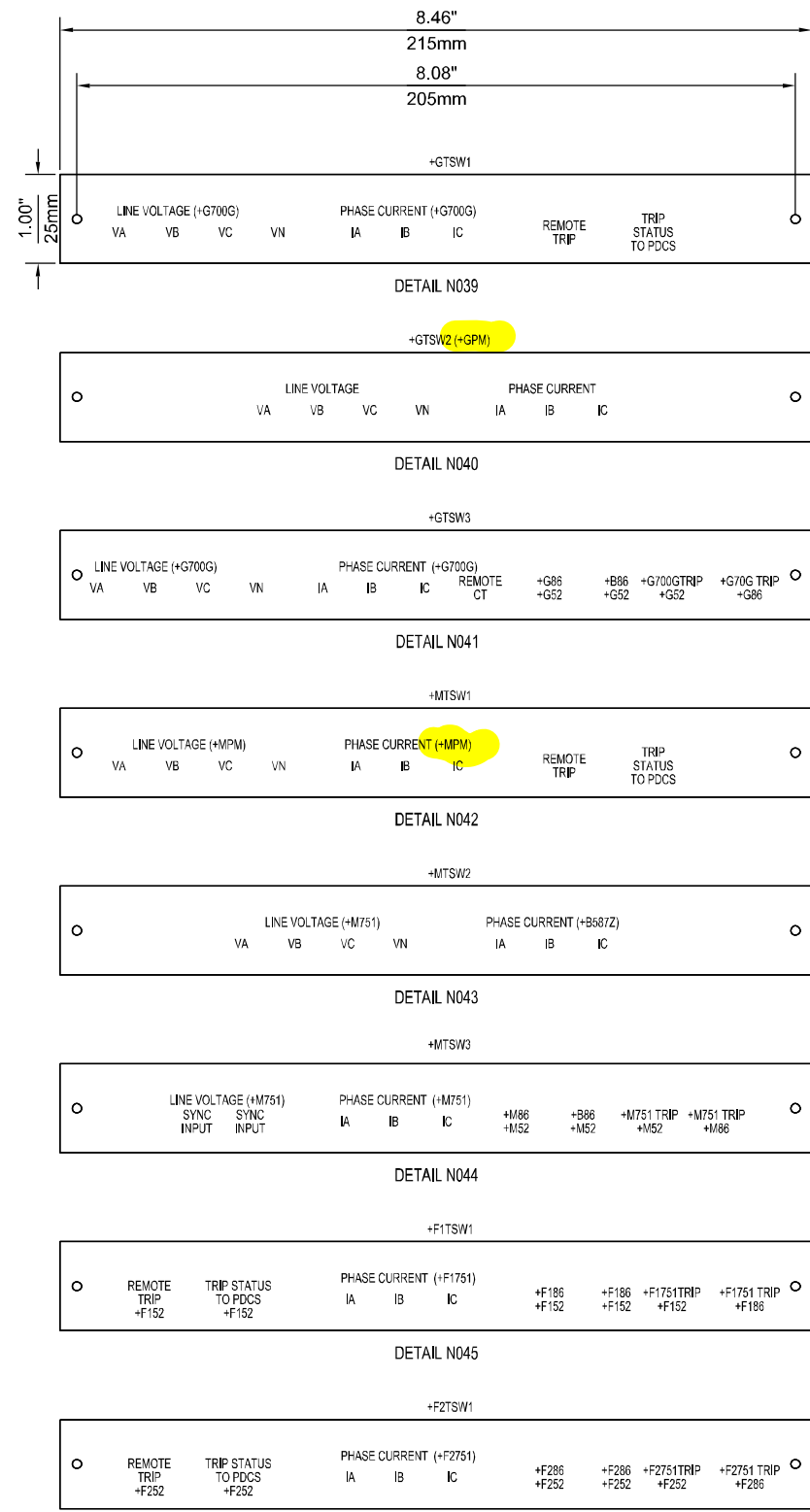
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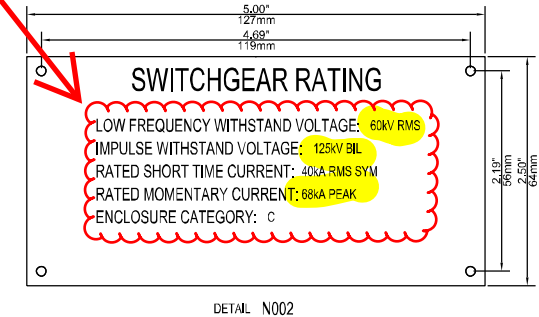
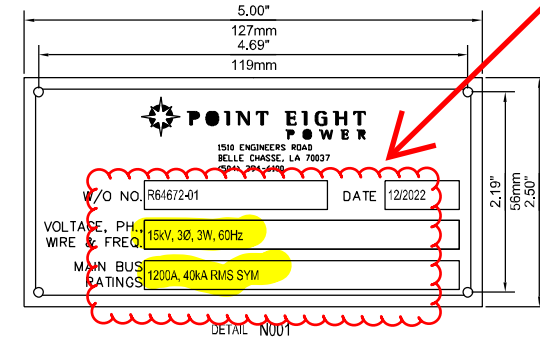
- [1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
- [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM
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CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.				
				
NAME PLATE DETAILS (1 OF 2)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	N1
				11/04/22
				2022-11-041223404

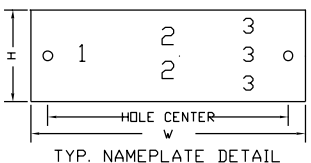
Supplier shall perform a point to point nameplate check to confirm consistency of information between this sheet (N2) and that of Sheets N1 and OL (TYP)



Reconcile with Sheet D1. (TYP)

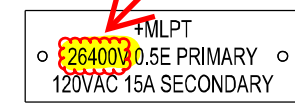
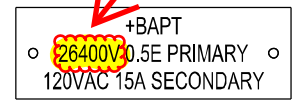
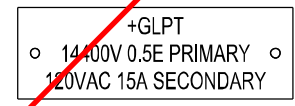


STANDARD NAMEPLATE SIZES						
TYPE	SIZE		HOLE CNTR	LINES	LETTER HEIGHT	LETTER PER LINE
	H	W				
A	1	3	2.625	3	.187	17
B	.75	2.5	2.125	3	.156	16
C	.5	1.75	1.375	2	.125	12
D	.5	1.25	.875	3	.125	10
E	2	5	4.625	3	.25	22
S	SPECIAL SEE DETAIL					



- NAMEPLATE STANDARDS
- COLOR CODE FOR LAMINATED PLASTIC MATERIAL
WB - WHITE FACE WITH BLACK LETTERS
BW - BLACK FACE WITH WHITE LETTERS
RW - RED FACE WITH WHITE LETTERS
SS - STAINLESS STEEL
ALUM - ALUMINUM
 - NAMEPLATES TO HAVE 5/32 DRILLED HOLES
 - NAMEPLATES TO BE AFFIX WITH 4/40 STAINLESS STEEL SELF TAPPING SCREWS
 - INTERIOR DEVICE NAMEPLATES TO BE TYPE 'C' AND LOCATED AS PER ARRANGEMENT DRAWINGS AND IN ACCORDANCE WITH 'INTERIOR DEVICE NAMEPLATE SCHEDULE'

14400V ??? per Sheet OL



Detail N018 missing. Reference Sheet N1

- Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
- ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

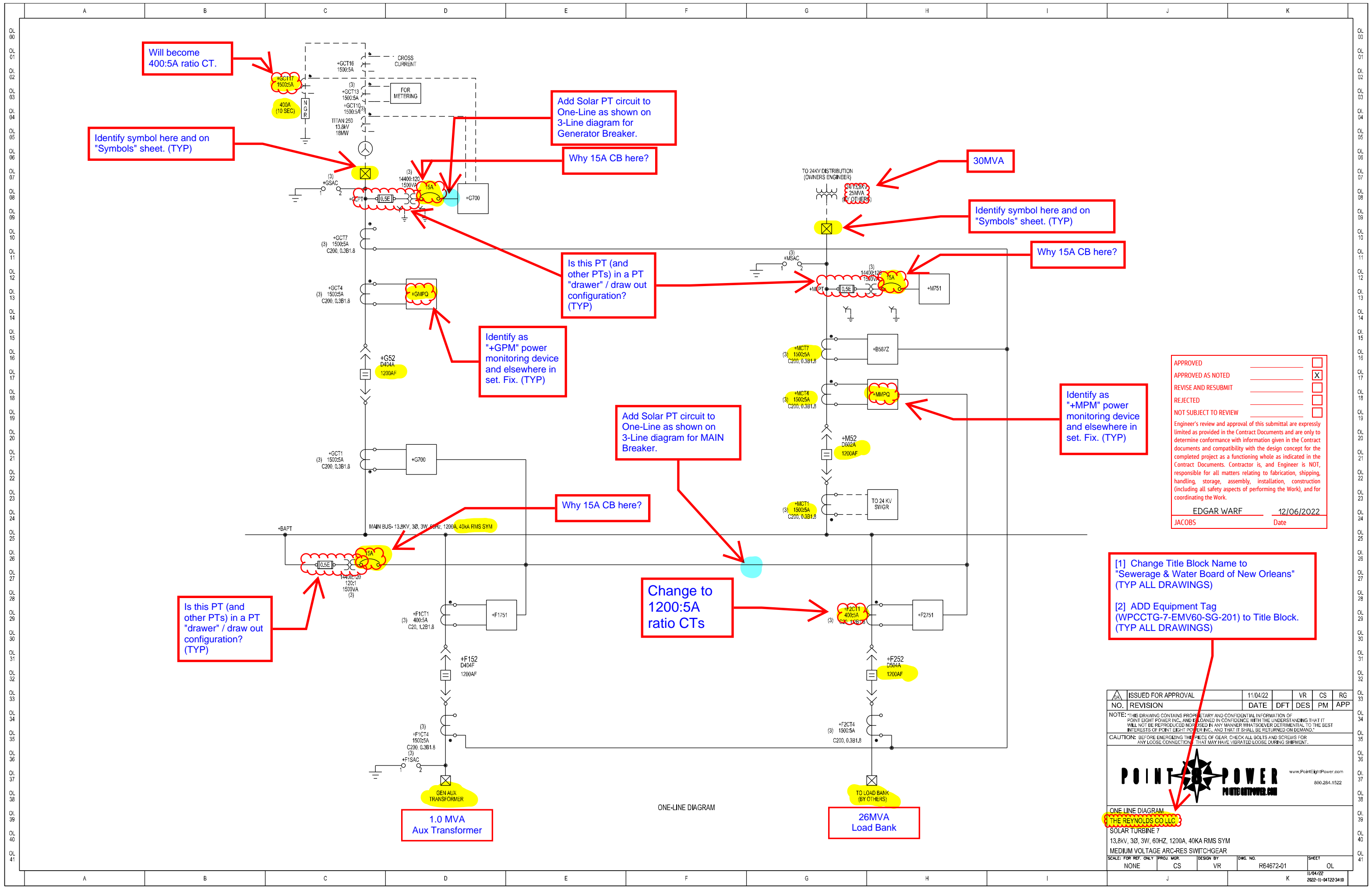
REJECTED _____

NOT SUBJECT TO REVIEW _____

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EDGAR WARF 12/06/2022
JACOBS Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	APP
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NAME PLATE DETAILS (2 OF 2)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	N2
				11/04/22 2022-11-041223407



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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JACOBS Date

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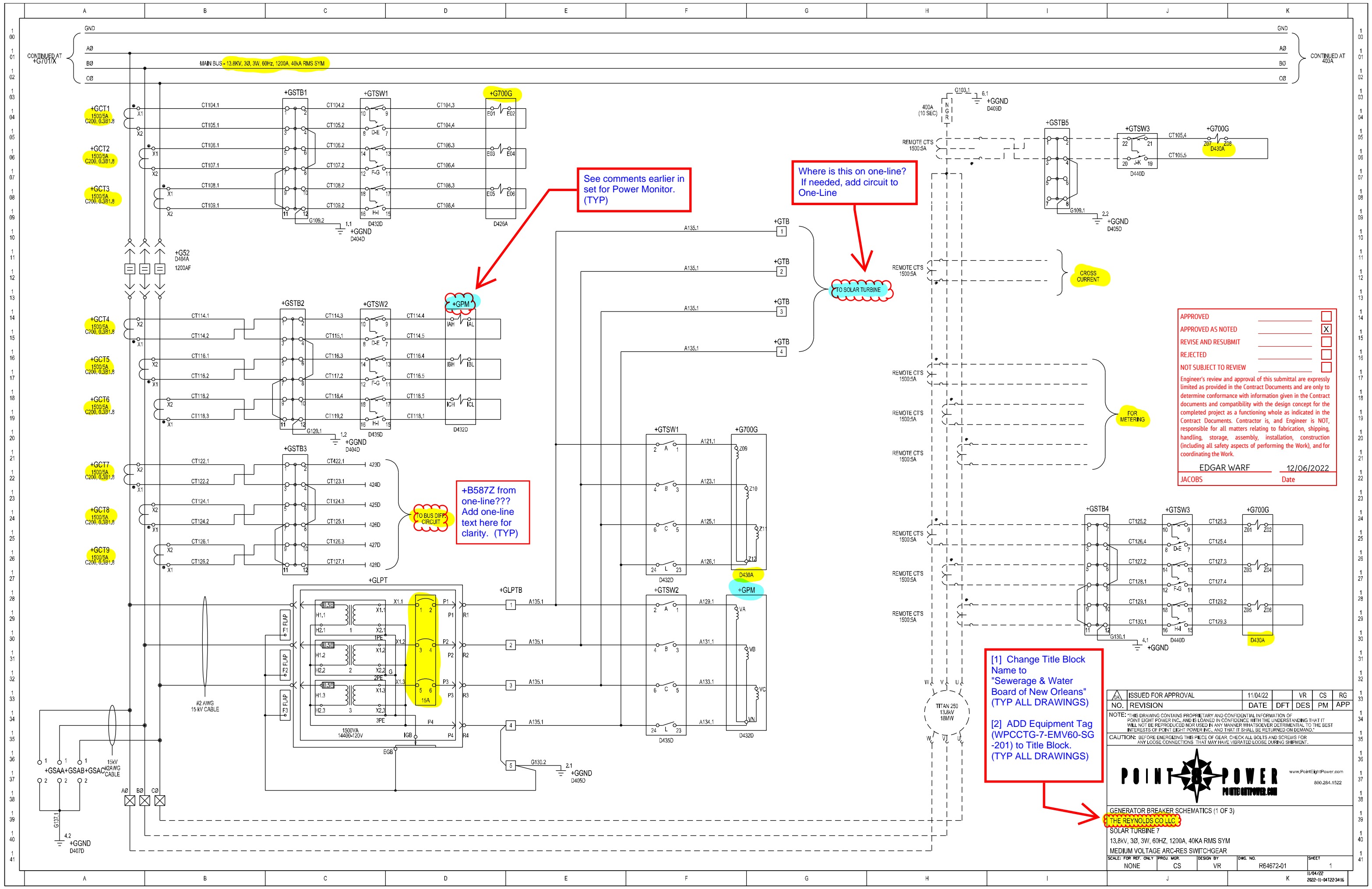
ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM

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POINT EIGHT POWER
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800.284.1522

ONE LINE DIAGRAM
THE REYNOLDS CO LLC
SOLAR TURBINE 7
13.8kV, 3Ø, 3V, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR
SCALE: FOR REF. ONLY PROJ. MGR. DESIGN BY DWG. NO. SHEET
NONE CS VR R64672-01 OL
11/04/22 2022-11-041223410



See comments earlier in set for Power Monitor. (TYP)

Where is this on one-line? If needed, add circuit to One-Line

+B587Z from one-line??? Add one-line text here for clarity. (TYP)

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
 JACOBS Date

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ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
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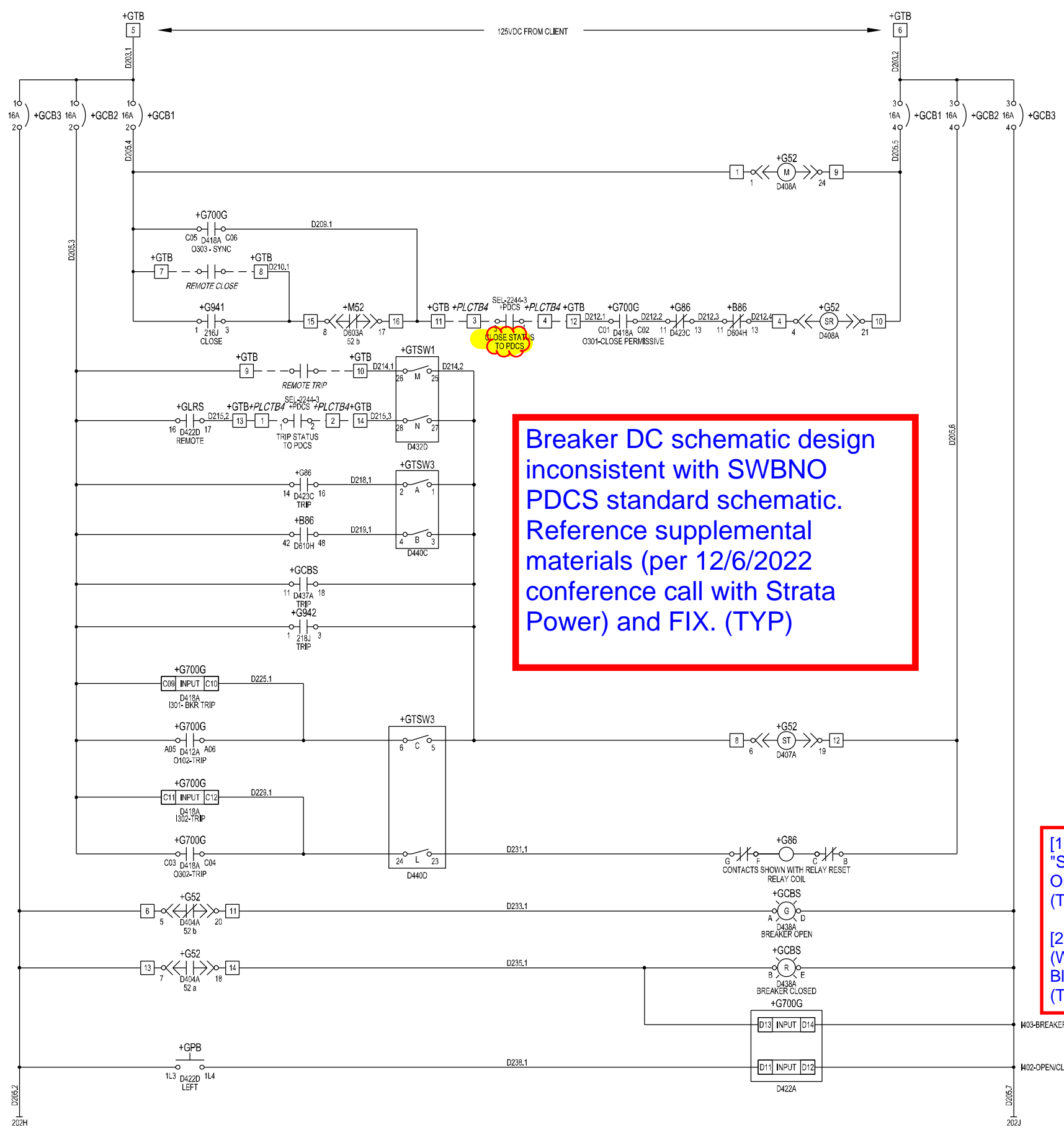
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POINT EIGHT POWER
 POINTEIGHTPOWER.COM
 www.PointEightPower.com
 800.284.1522

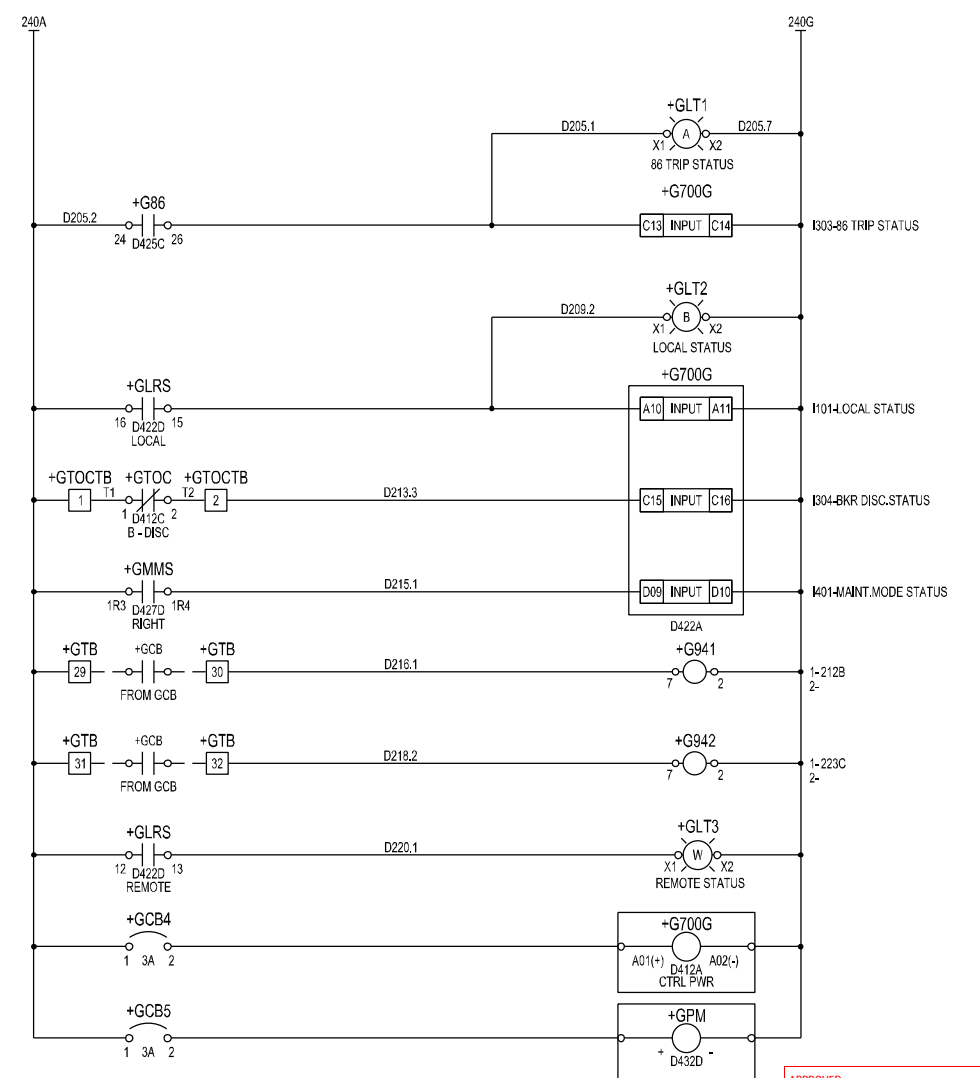
GENERATOR BREAKER SCHEMATICS (1 OF 3)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3V, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	1

11/04/22
 2022-11-041223416



Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 12/06/2022
Date
JACOBS

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[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM APP

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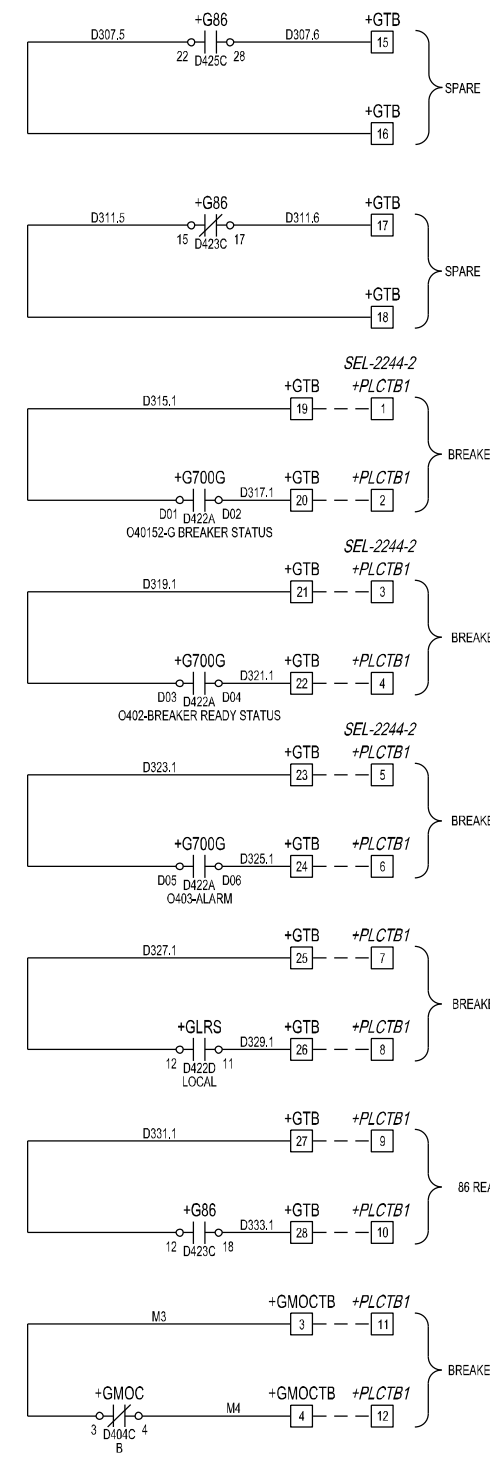
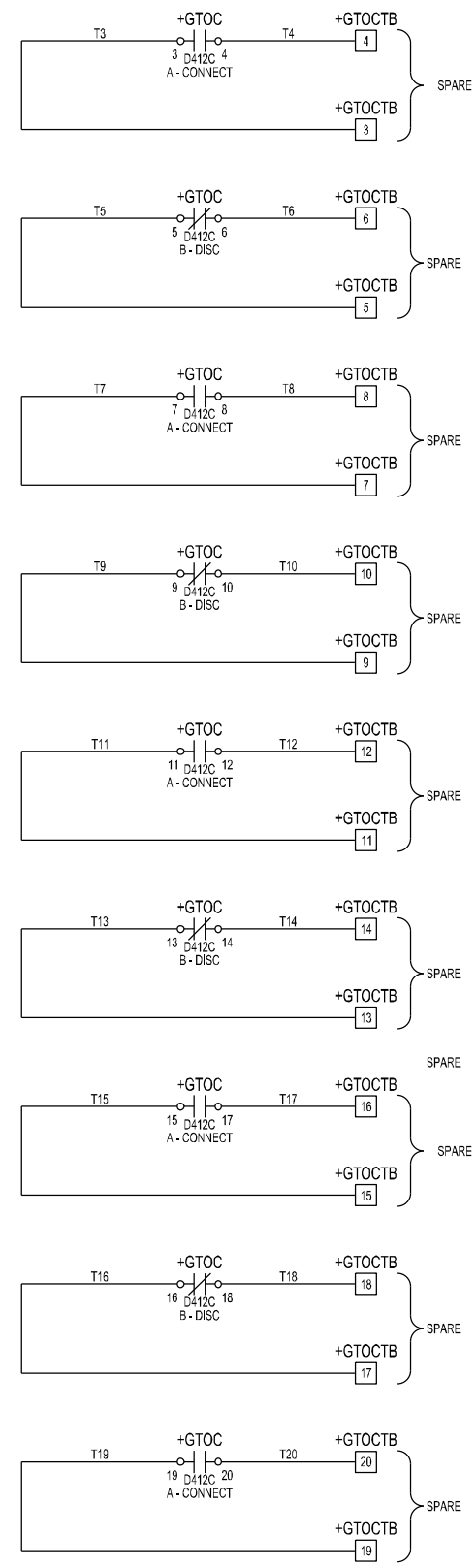
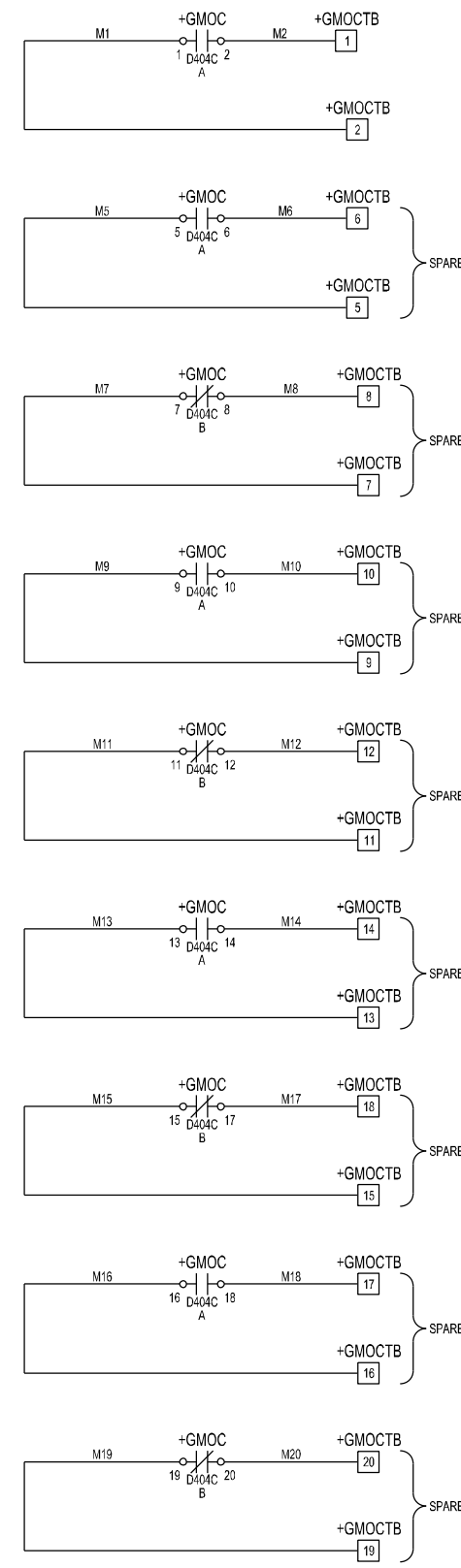
POINT EIGHT POWER
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800.284.1522

GENERATOR BREAKER SCHEMATICS (2 OF 3)
THE REYNOLDS CO LLC
SOLAR TURBINE 7
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	2

11/04/22
2022-11-041223422

Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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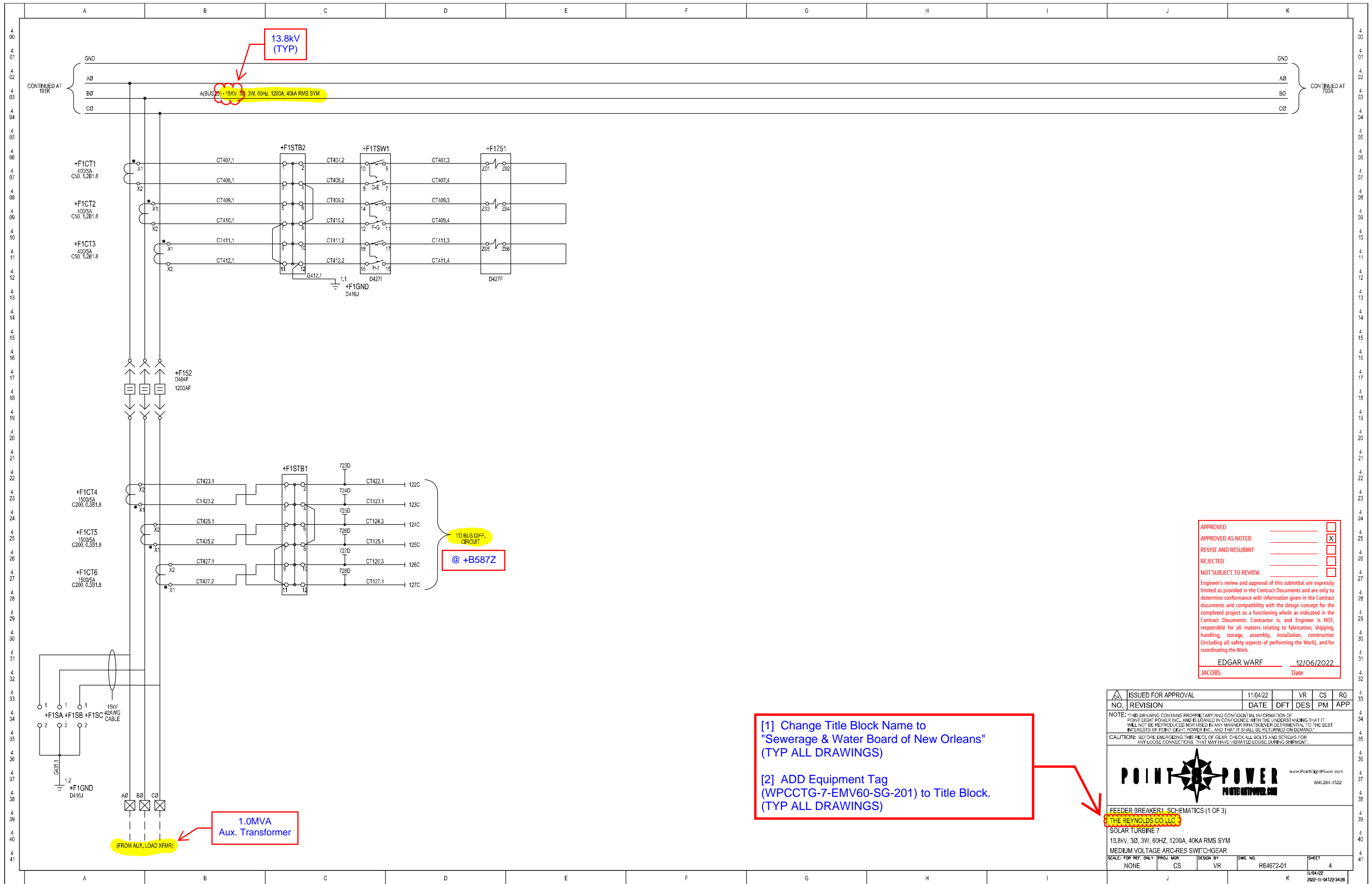
EDGAR WARF 12/06/2022
Date

JACOBS

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
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GENERATOR BREAKER SCHEMATICS (3 OF 3)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	3

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)



13.8kV (TYP)

1.0MVA
Aux. Transformer

TO BUS DIFF. CIRCUIT @ +B587Z

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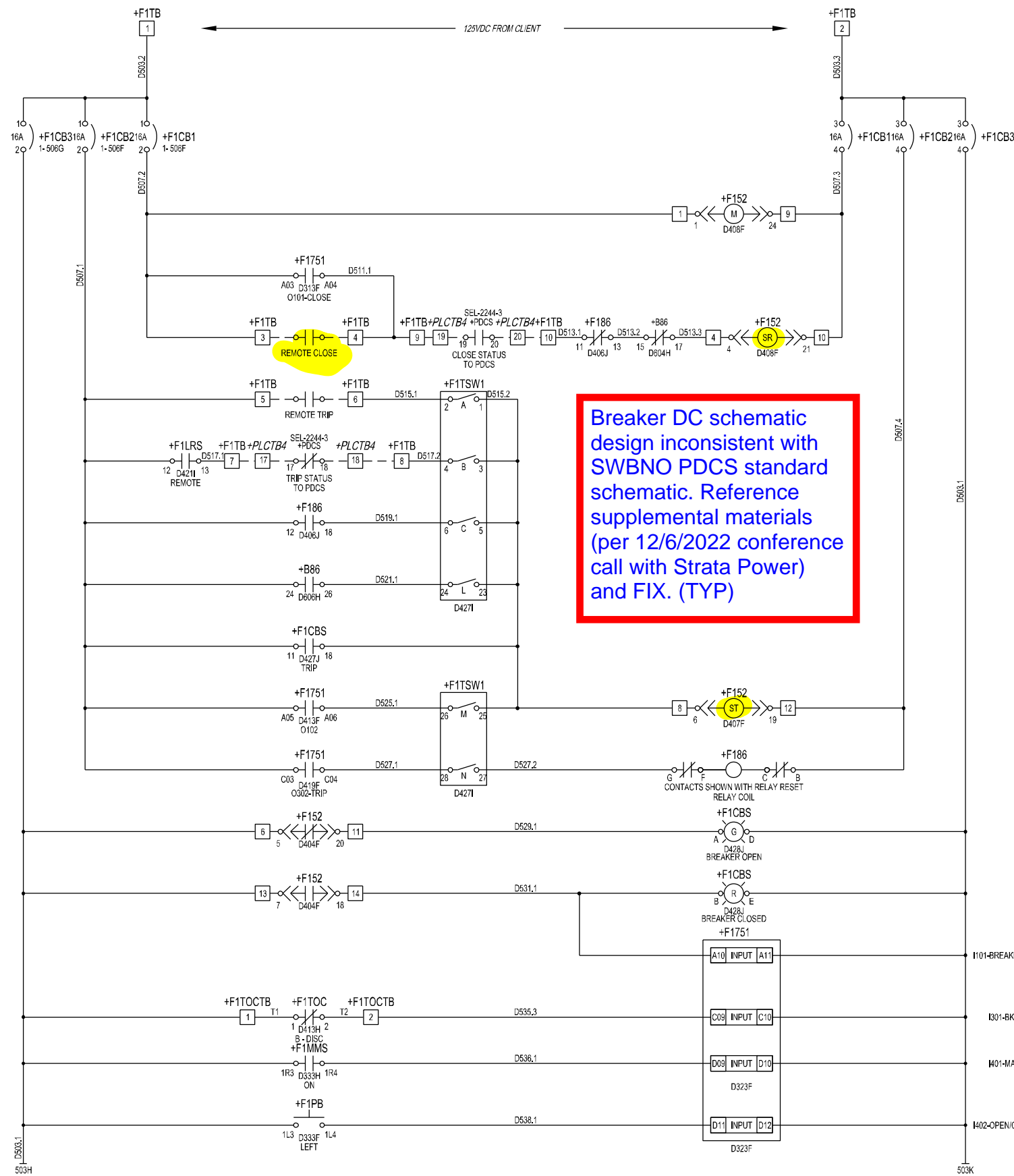
APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
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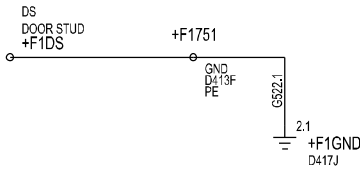
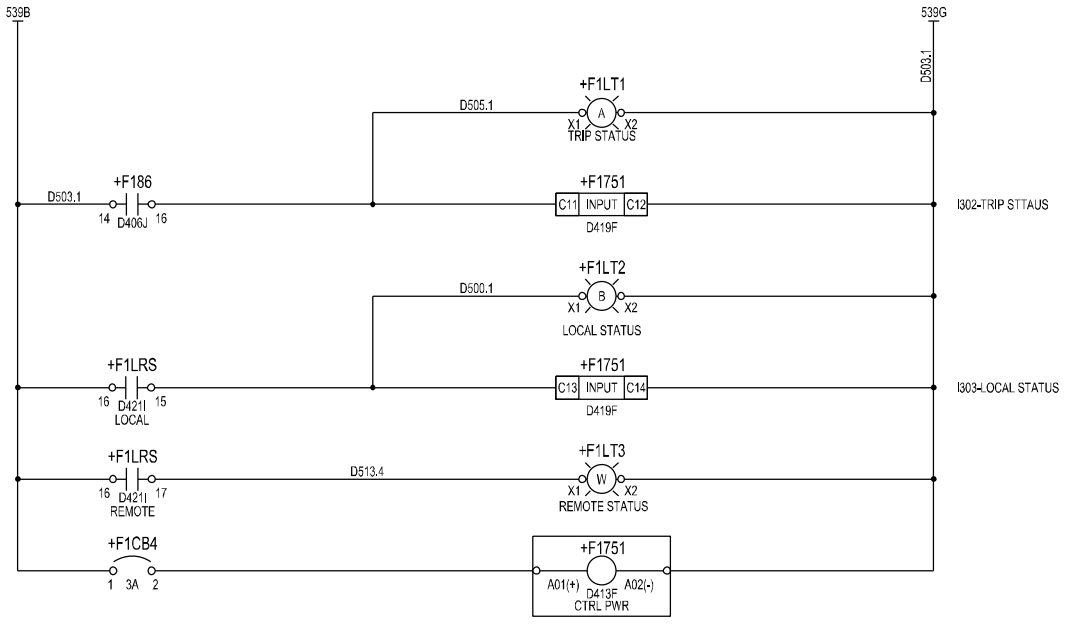
EDGAR WARF 12/06/2022
Date

JACOBS

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
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FEEDER BREAKER1- SCHEMATICS (1 OF 3)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3W, 60Hz, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DRWG. NO.	SHEET
NONE	CS	VR	R64672-01	4
				11/04/22
				2022-11-041223428



Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)



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APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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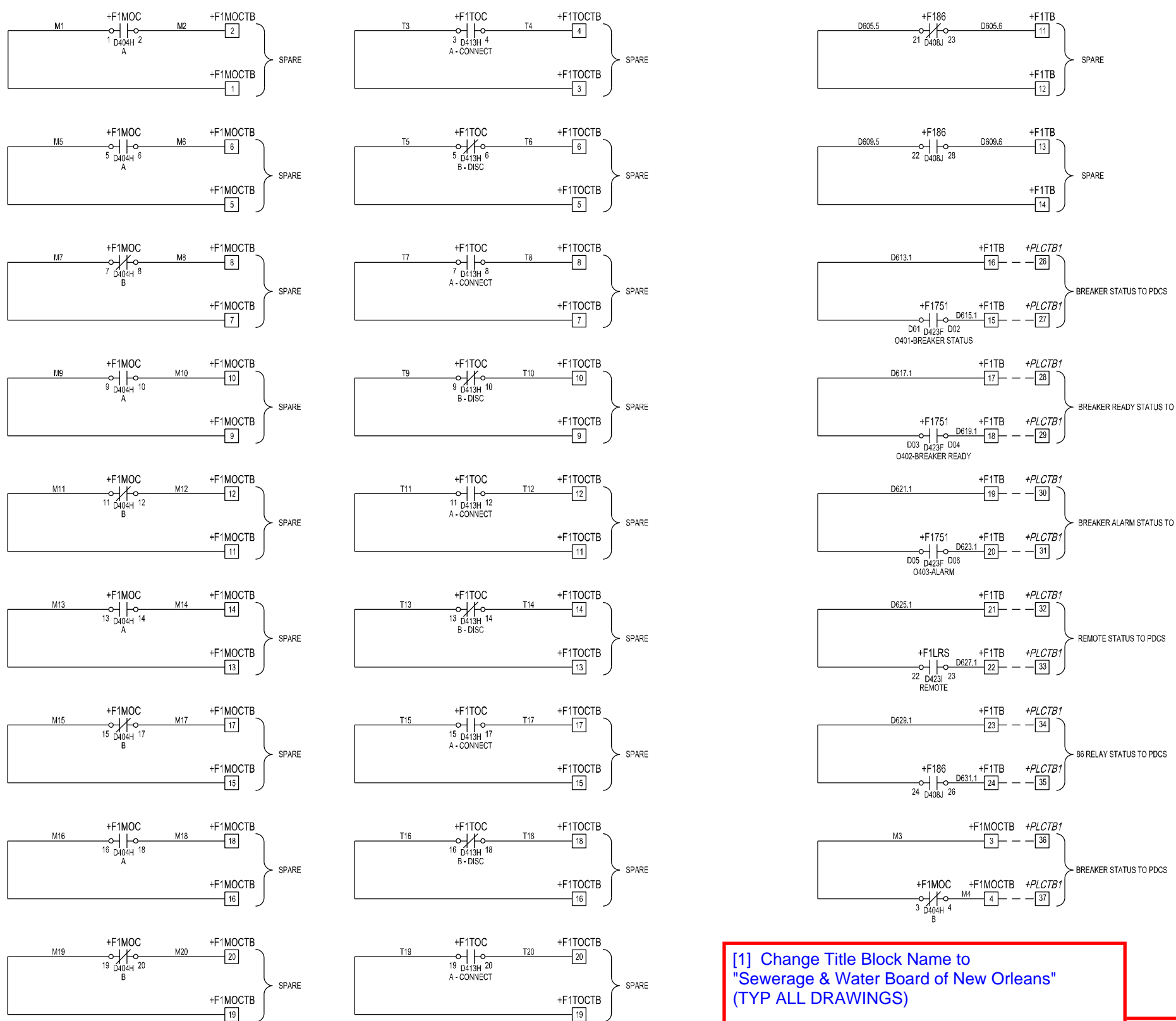
POINT EIGHT POWER
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 800.284.1522

FEEDER BREAKER1 SCHEMATICS (2 OF 3)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	5

11/04/22
 2022-11-041223431

Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)




APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____
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 EDGAR WARF 12/06/2022
 JACOBS Date

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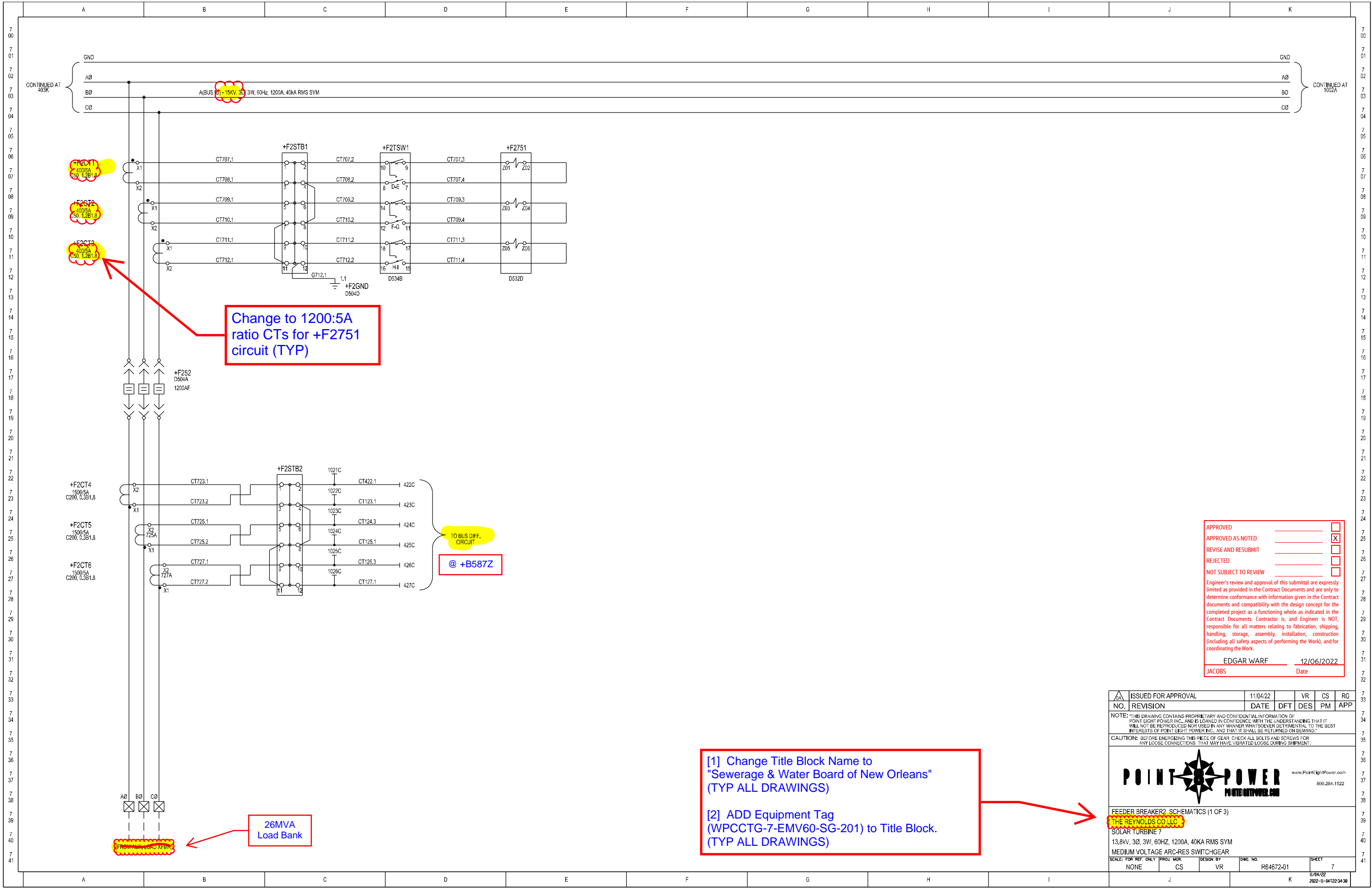
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FEEDER BREAKER1 SCHEMATICS (3 OF 3)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	6

11/04/22
 2022-11-041223434



Change to 1200:5A ratio CTs for +F2751 circuit (TYP)

TO BUS DIFF. CIRCUIT @ +B587Z

26MVA Load Bank

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APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

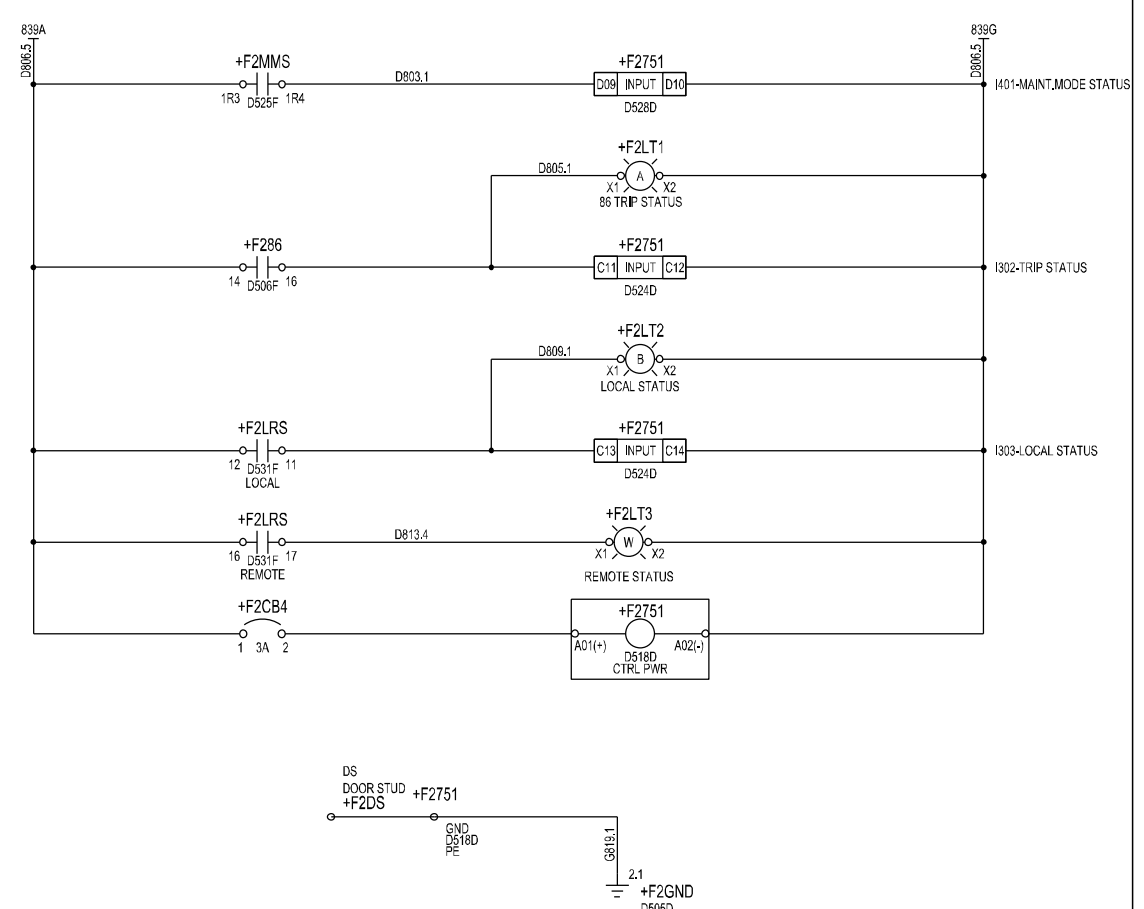
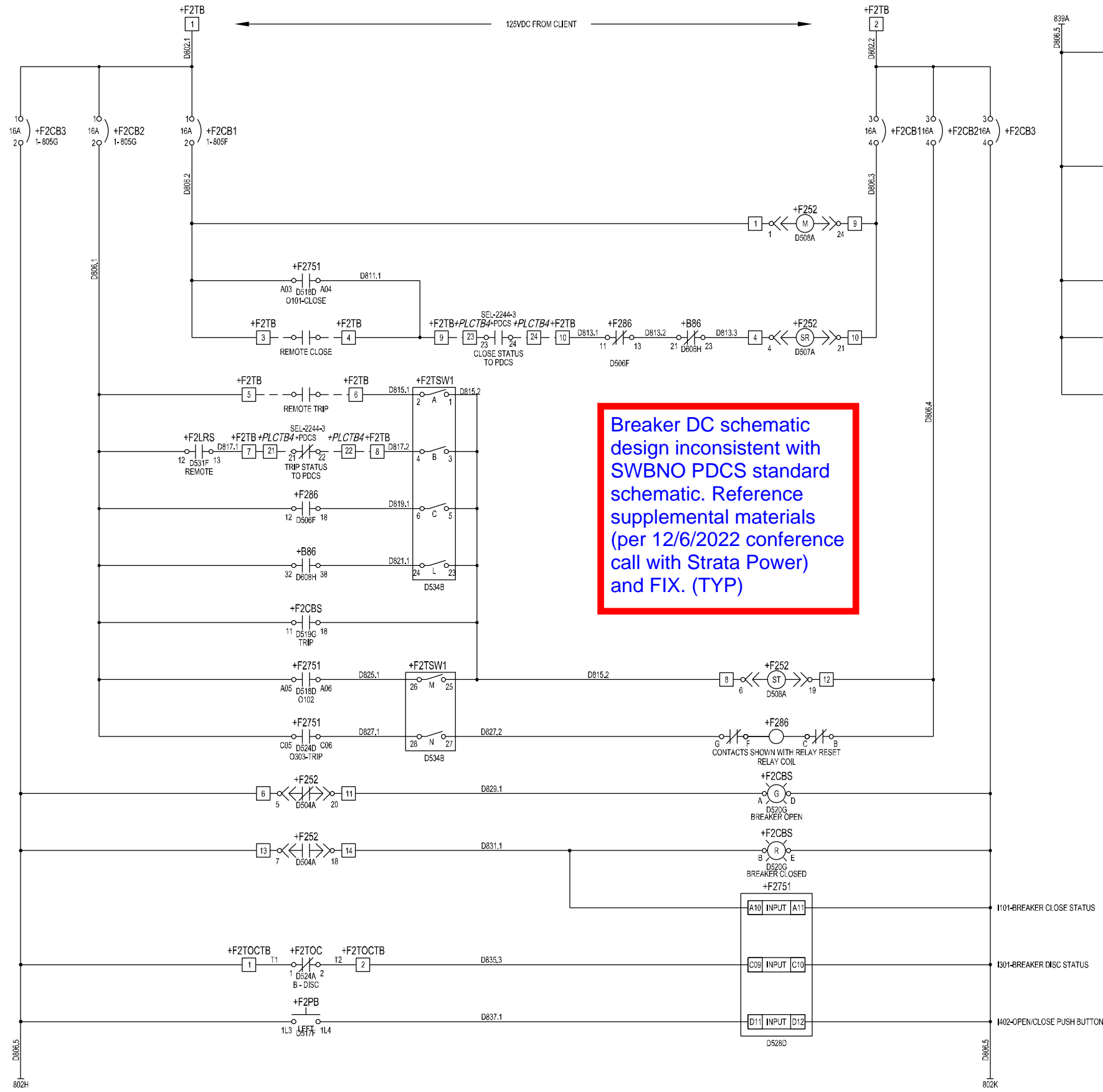
REJECTED _____

NOT SUBJECT TO REVIEW _____

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FEEDER BREAKER2 SCHEMATICS (1 OF 3)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	7
				11/04/22
				2022-11-041223438



Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)

APPROVED		<input type="checkbox"/>
APPROVED AS NOTED		<input checked="" type="checkbox"/>
REVISE AND RESUBMIT		<input type="checkbox"/>
REJECTED		<input type="checkbox"/>
NOT SUBJECT TO REVIEW		<input type="checkbox"/>

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EDGAR WARF 12/06/2022
 JACOBS Date

ISSUED FOR APPROVAL	11/04/22	VR	CS	RG
NO. REVISION	DATE	DFT	DES	PM APP

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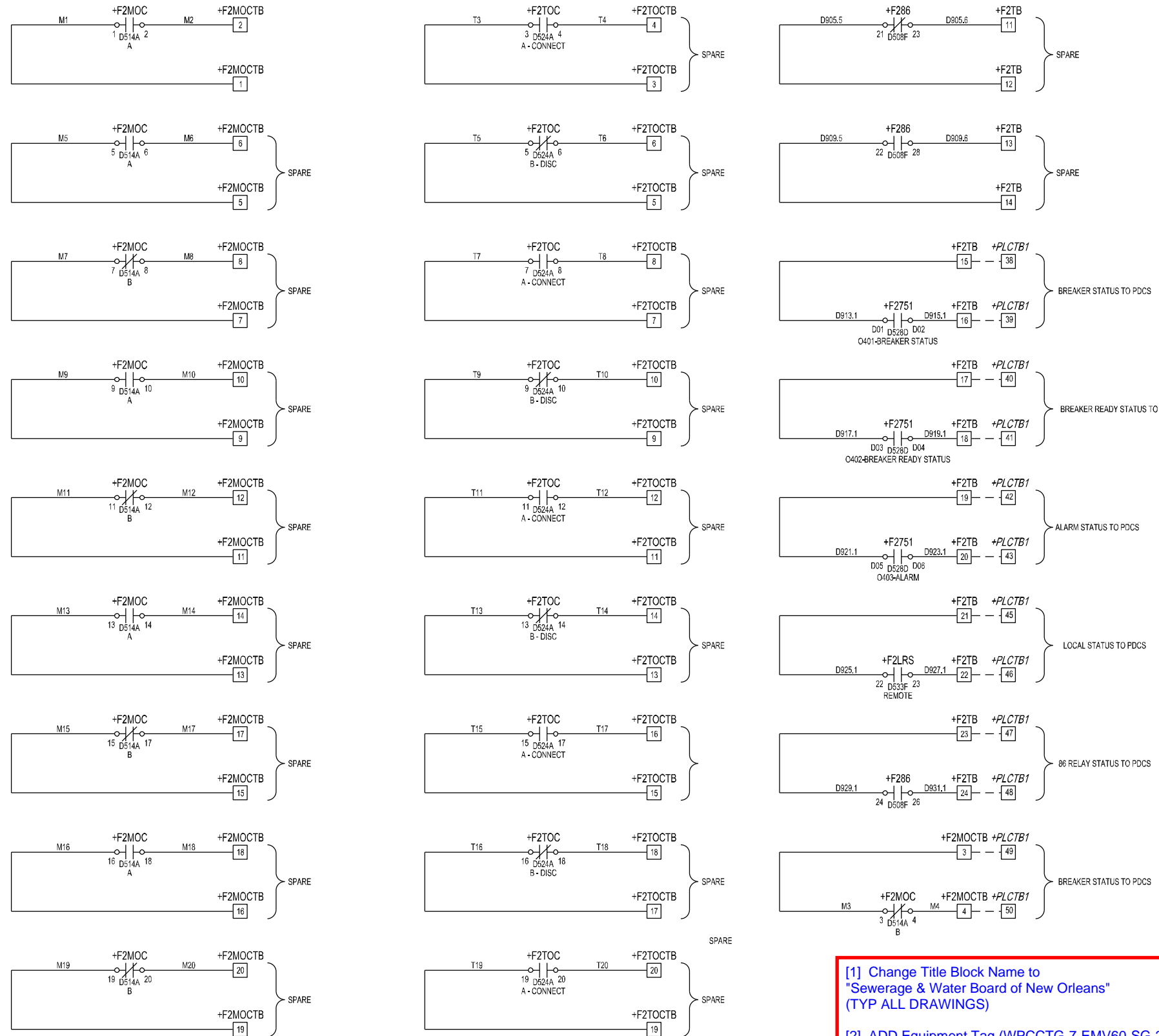
CAUTION: BEFORE ENERGIZING THIS PIECE OF GEAR, CHECK ALL BOLTS AND SCREWS FOR ANY LOOSE CONNECTIONS THAT MAY HAVE VIBRATED LOOSE DURING SHIPMENT.

FEEDER BREAKER2 SCHEMATICS (2 OF 3)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	8

11/04/22 2022-11-041223441

Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)



APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

REJECTED _____

NOT SUBJECT TO REVIEW _____

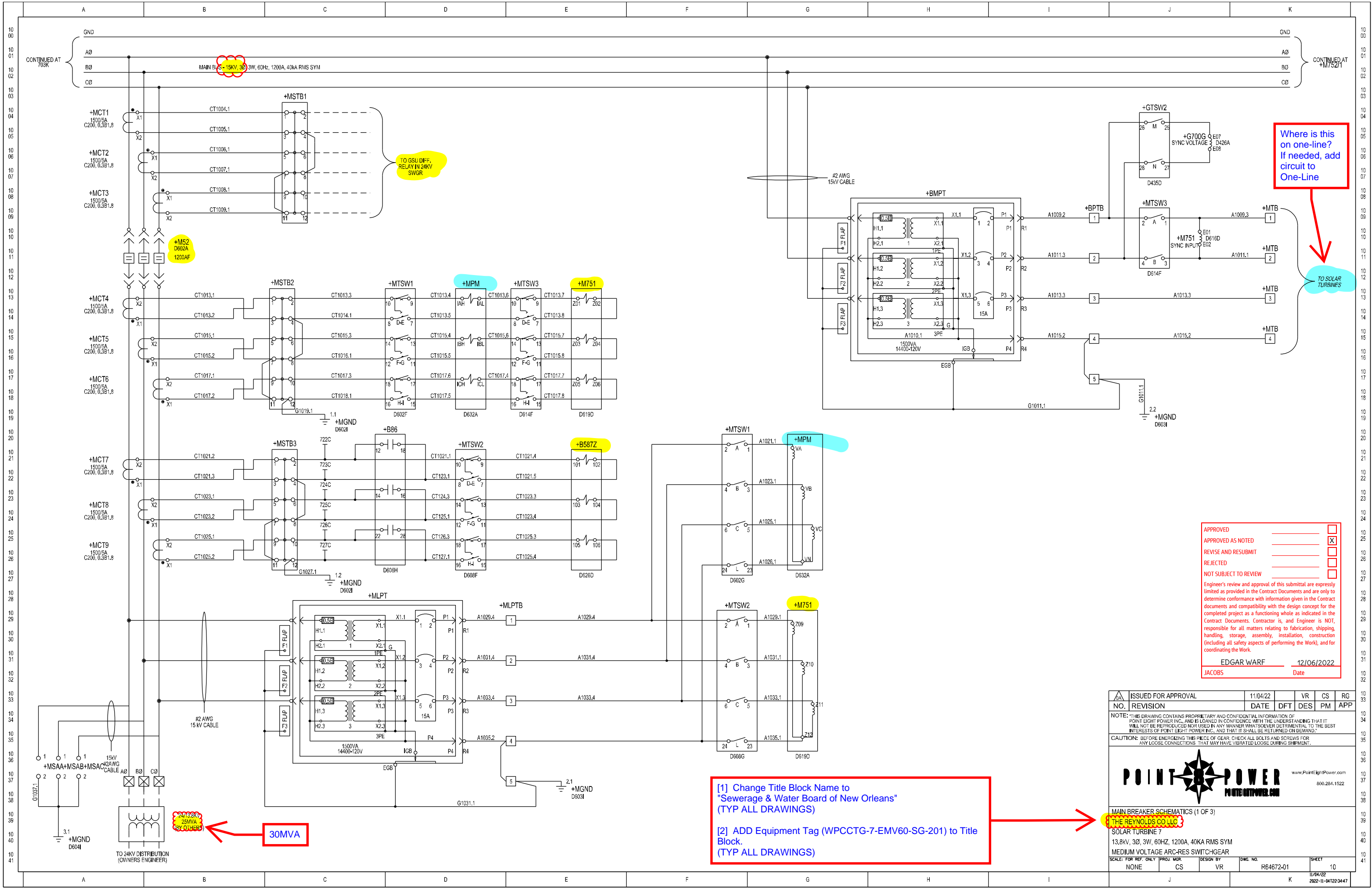
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NO. REVISION	DATE	DFT	DES	PM
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FEEDER BREAKER2 SCHEMATICS (3 OF 3)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	9

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)

[2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)



TO GSU DIFF. RELAY IN 24KV SWGR

+MS2
D602A
1200AF

+MPM

+B587Z

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Where is this on one-line? If needed, add circuit to One-Line

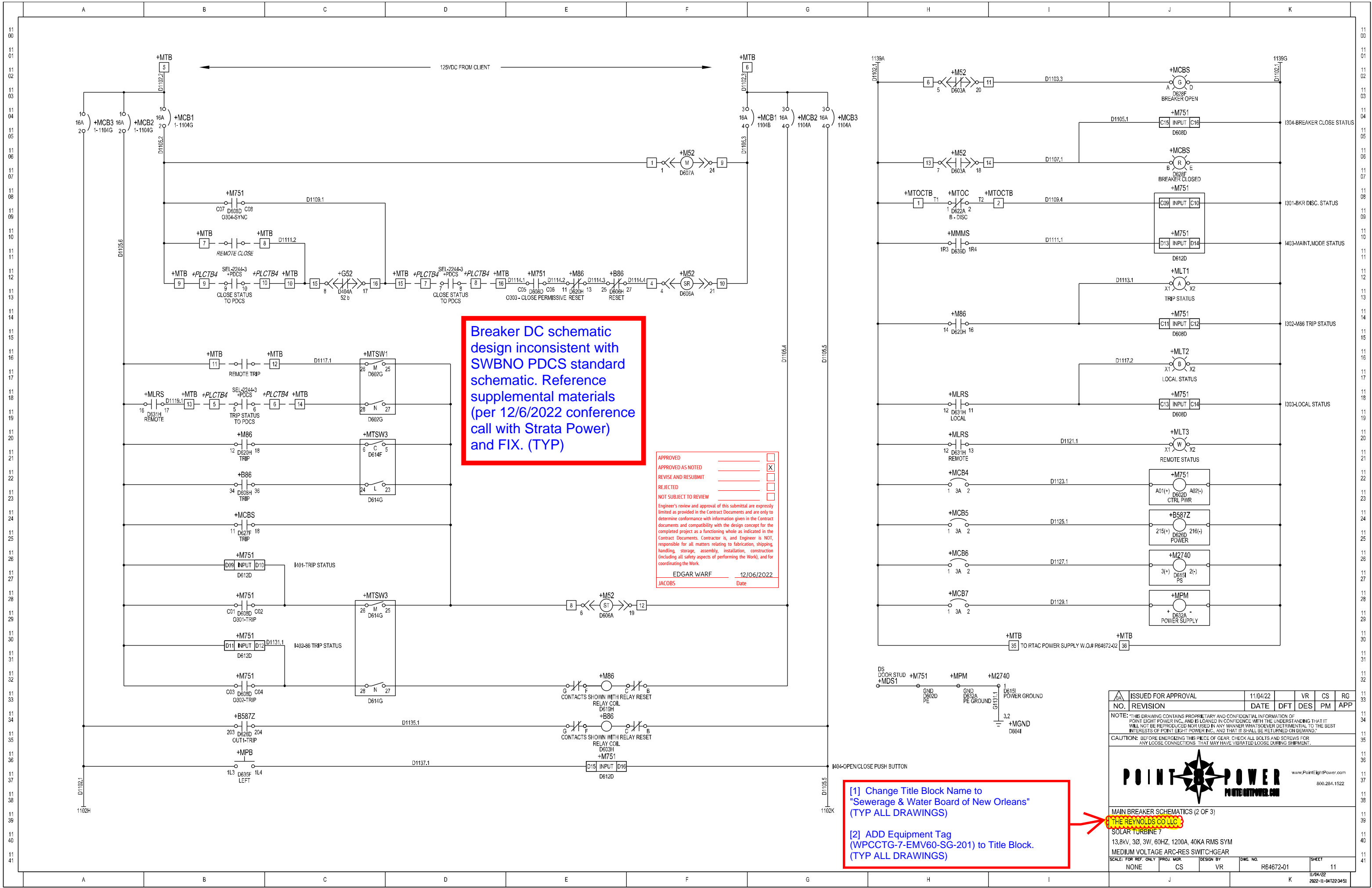
TO SOLAR TURBINES

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

EDGAR WARF 12/06/2022
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THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3V, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	10
11/04/22 2022-11-041223447				

24/13.8KV
 25MVA
 60Y-D10585
 30MVA



Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)

APPROVED _____
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 JACOBS _____ Date

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NO. REVISION	DATE	DFT	DES	PM

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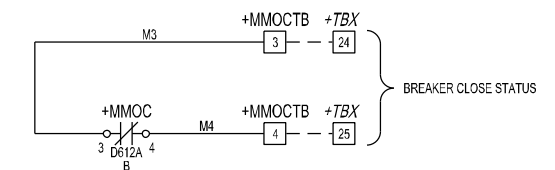
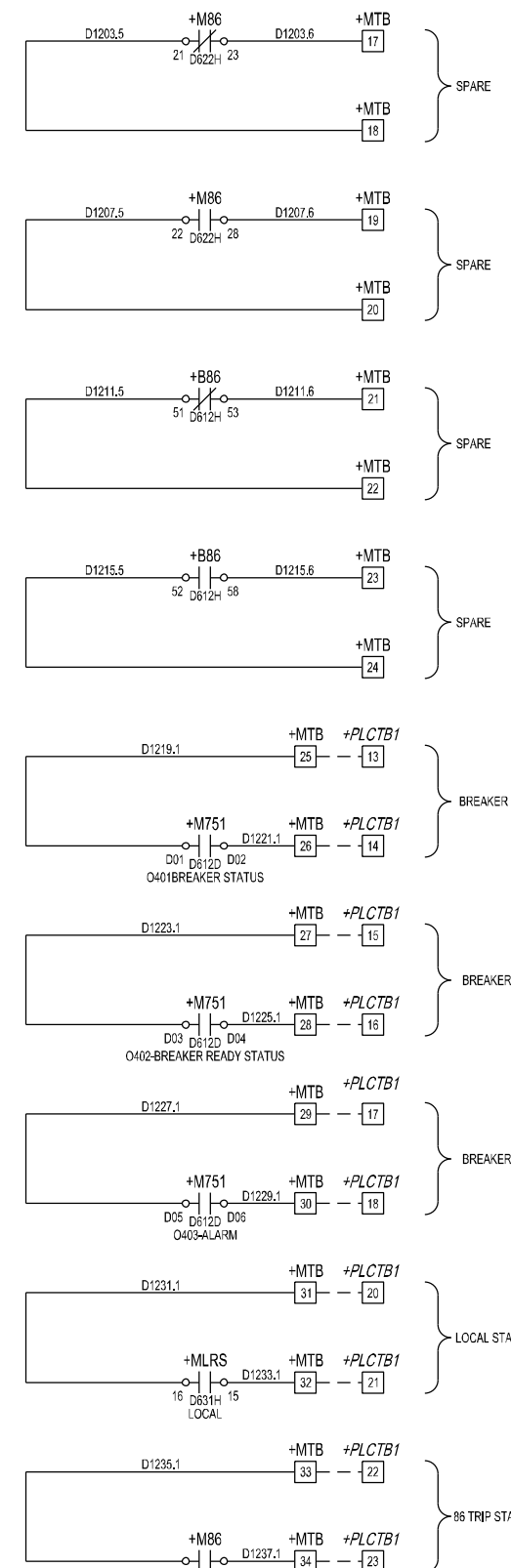
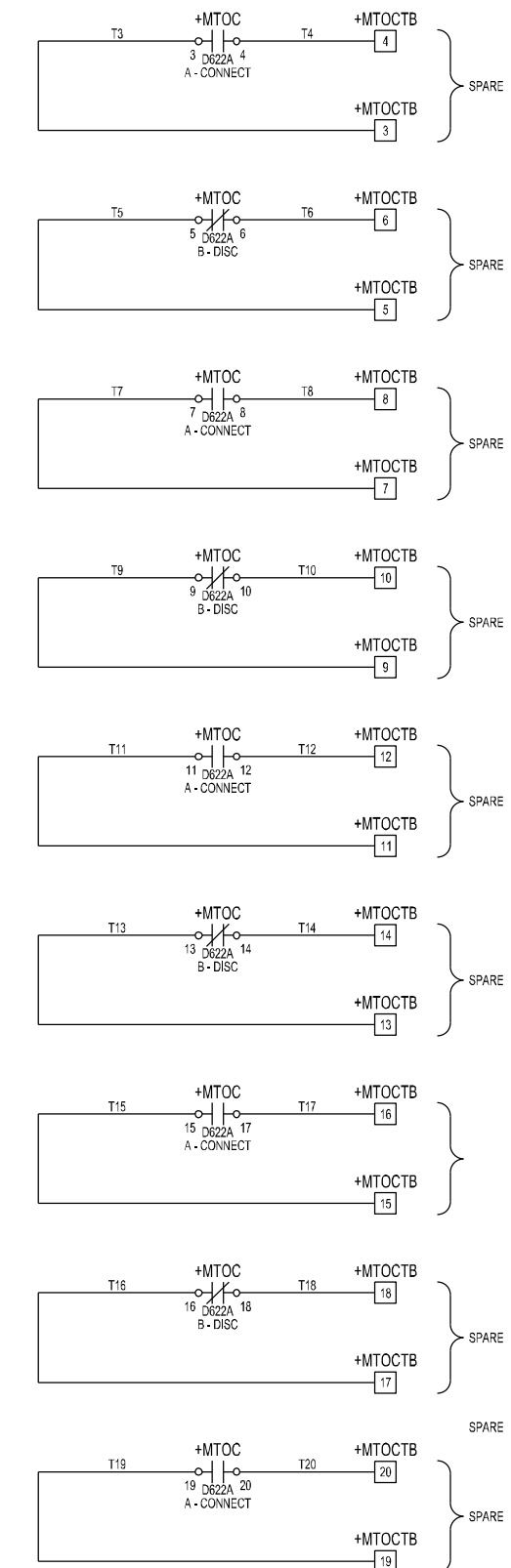
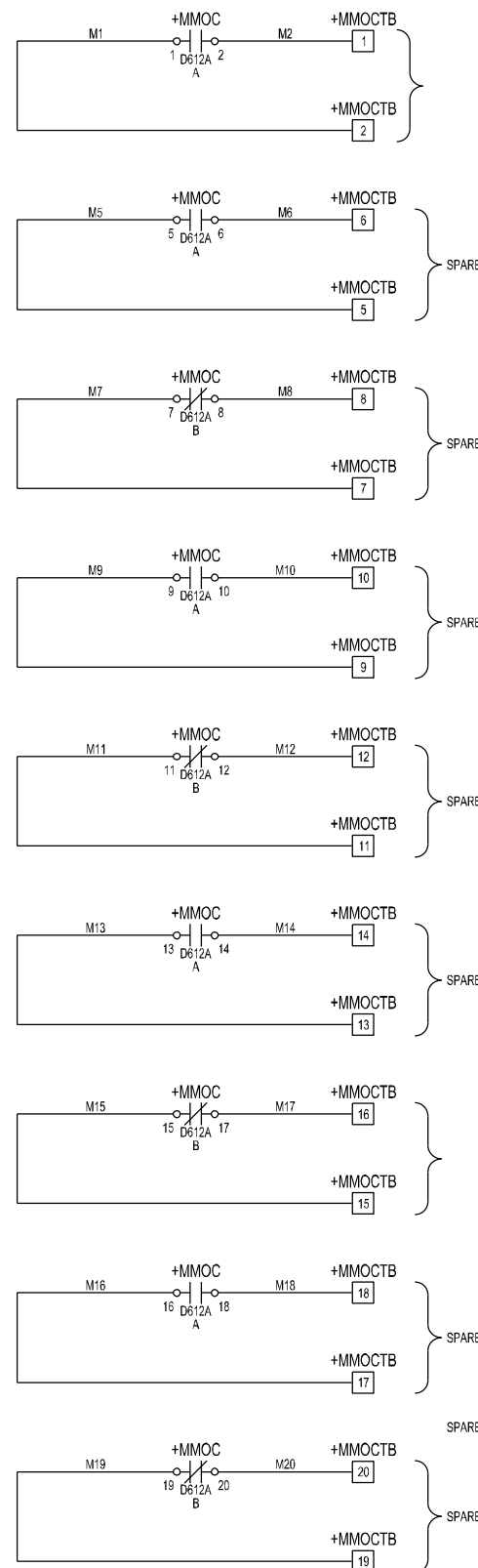
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POINT EIGHT POWER
www.PointEightPower.com
 800.284.1522

MAIN BREAKER SCHEMATICS (2 OF 3)
 THE REYNOLDS CO LLC
 SOLAR TURBINE 7
 13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM
 MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	11

11/04/22
 2022-11-041223451

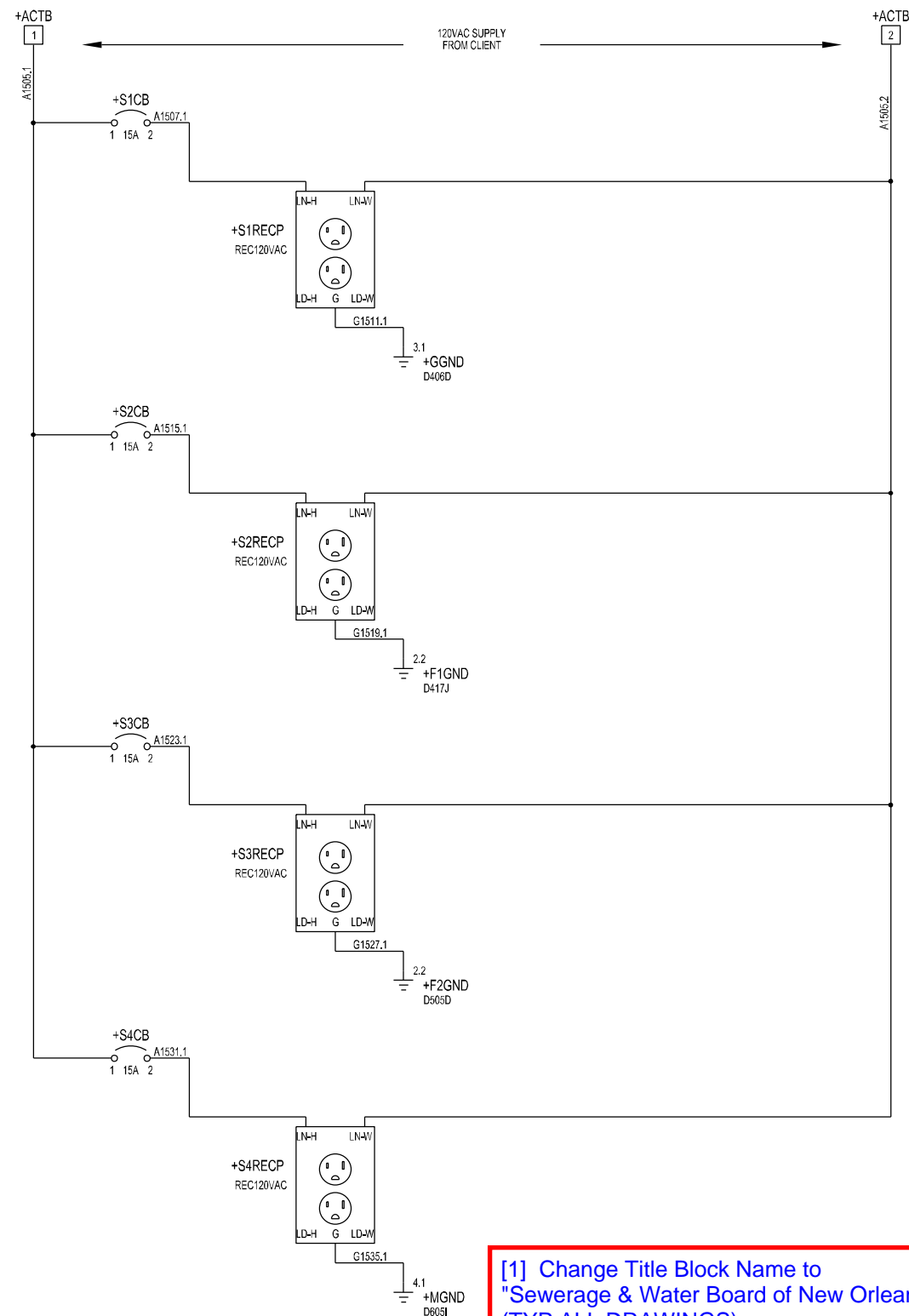


Breaker DC schematic design inconsistent with SWBNO PDCS standard schematic. Reference supplemental materials (per 12/6/2022 conference call with Strata Power) and FIX. (TYP)

APPROVED _____
 APPROVED AS NOTED _____
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NO. REVISION	DATE	DFT	DES	PM
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MAIN BREAKER SCHEMATICS (3 OF 3)				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	12
11/04/22 2022-11-041223455				

[1] Change Title Block Name to "Sewerage & Water Board of New Orleans" (TYP ALL DRAWINGS)
 [2] ADD Equipment Tag (WPCCTG-7-EMV60-SG-201) to Title Block. (TYP ALL DRAWINGS)



APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

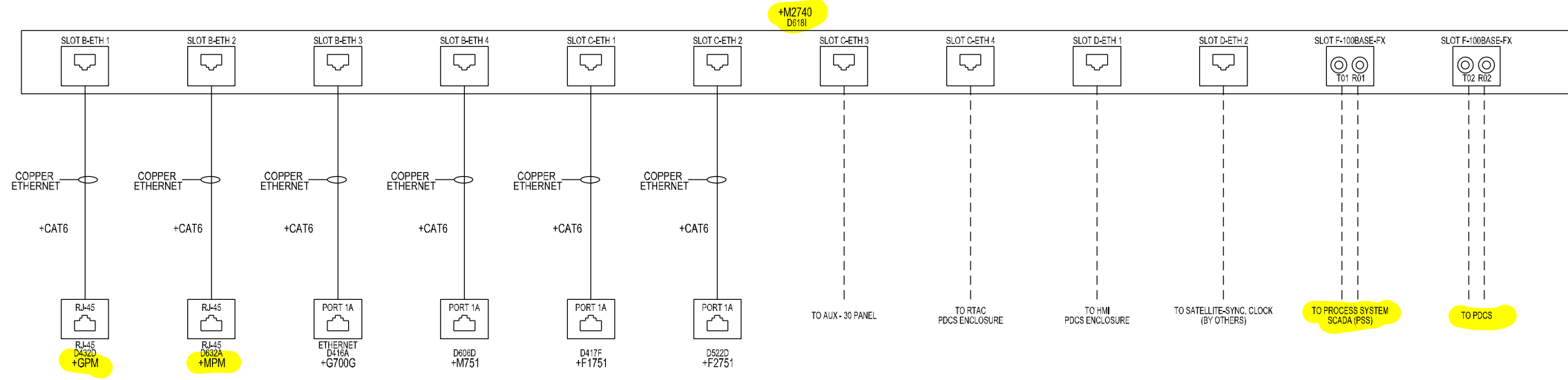
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NO. REVISION	DATE	DFT	DES	AE APP
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 POINT EIGHT POWER <small>www.PointEightPower.com</small> <small>800.284.1522</small> Controlling the Power You Generate				
AC SCHEMATICS				
THE REYNOLDS CO LLC				
SOLAR TURBINE 7				
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM				
MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	13
				11/04/22
				2022-11-041223457



+M2740
D618I

TO PROCESS SYSTEM
SCADA (PSS)

TO PDCS

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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Date

JACOBS Date

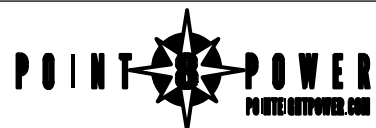
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COMMUNICATION CIRCUIT
THE REYNOLDS CO LLC
SOLAR TURBINE 7
13.8kV, 3Ø, 3V, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	14

11/04/22
2022-11-041223500

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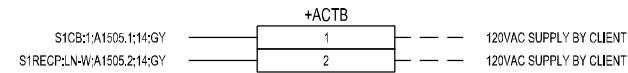
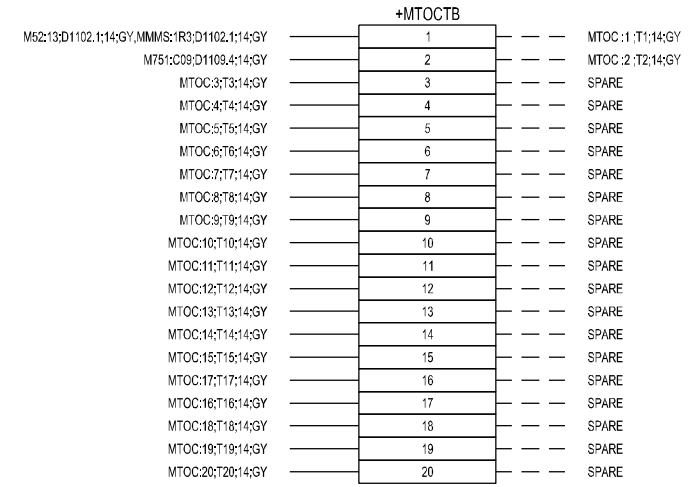
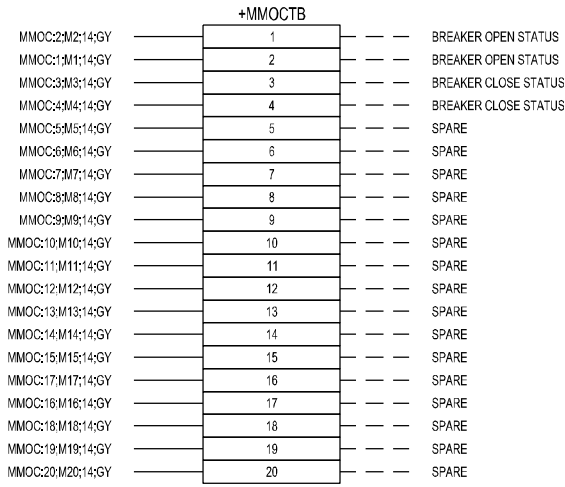
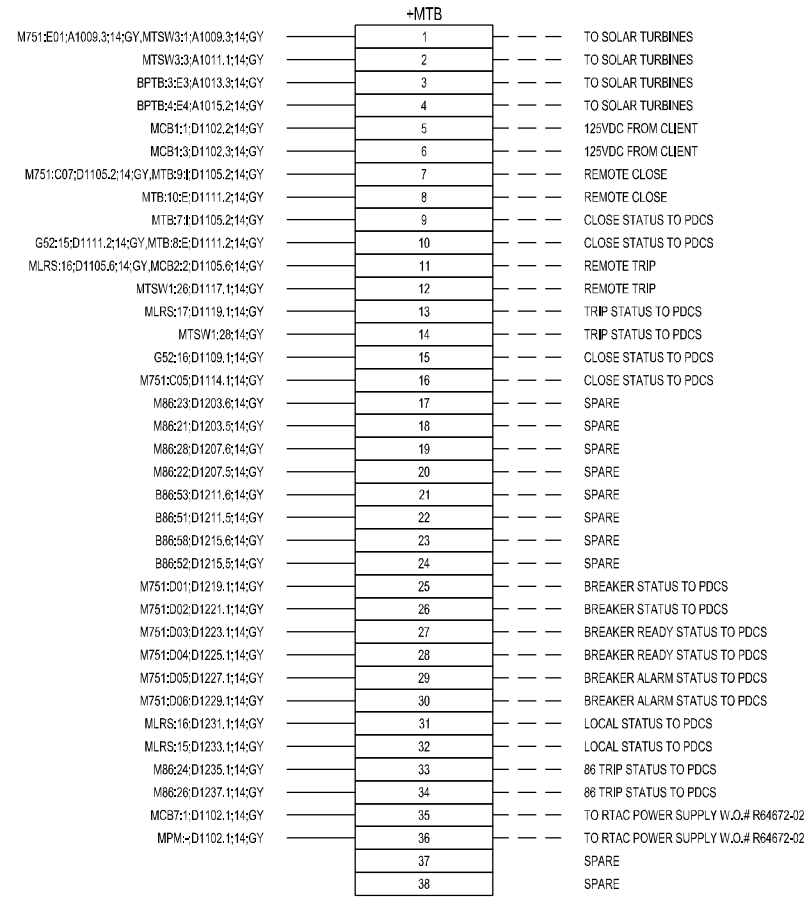
[2] Supplier shall validate terminations shown here against modified DC breaker schematics (i.e., Generator, Main, and Feeder schematics). (TYP)

APPROVED		<input type="checkbox"/>
APPROVED AS NOTED		<input checked="" type="checkbox"/>
REVISE AND RESUBMIT		<input type="checkbox"/>
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EDGAR WARF	12/06/2022	
JACOBS	Date	

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TERMINAL BLOCK LAYOUT (1 OF 2)				
THE REYNOLDS CO LLC SOLAR TURBINE 7				
13.8kV, 3Ø, 3VI, 60HZ, 1200A, 40KA RMS SYM MEDIUM VOLTAGE ARC-RES SWITCHGEAR				
SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	15
				11/04/22
				2022-11-04T22:35:05



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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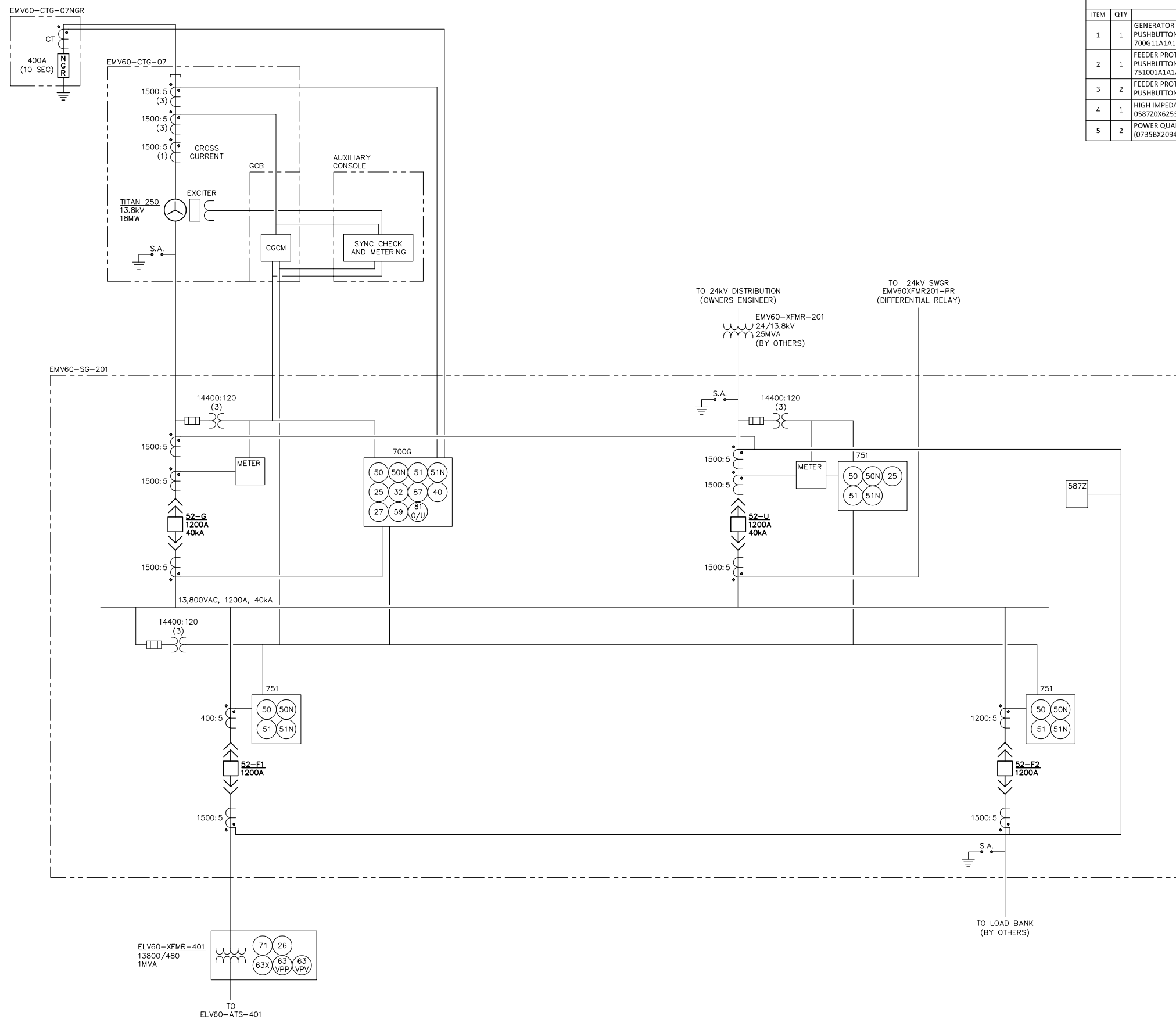


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TERMINAL BLOCK LAYOUT (2 OF 2)
THE REYNOLDS CO LLC
SOLAR TURBINE 7
13.8kV, 3Ø, 3W, 60HZ, 1200A, 40KA RMS SYM
MEDIUM VOLTAGE ARC-RES SWITCHGEAR

SCALE: FOR REF. ONLY	PROJ. MGR.	DESIGN BY	DWG. NO.	SHEET
NONE	CS	VR	R64672-01	16

11/04/22
2022-11-04122:9953



METERS AND RELAYS					
ITEM	QTY	DESCRIPTION	MAKE	MODEL	SUPPLIED BY
1	1	GENERATOR PROTECTION RELAY, 2x16 LCD DISPLAY, 8 PUSHBUTTONS, 125VDC, VSYNC INPUT (P/N 700G11A1A1A76850610)	SEL	700G1+	SWITCHGEAR VENDOR
2	1	FEEDER PROTECTION RELAY, 2x16 LCD DISPLAY, 8 PUSHBUTTONS, 125VDC, VSYNC INPUT (P/N 751001A1A1A70850F10)	SEL	751	SWITCHGEAR VENDOR
3	2	FEEDER PROTECTION RELAY, 2x16 LCD DISPLAY, 8 PUSHBUTTONS, 125VDC (P/N 751001A1A1A0X850F10)	SEL	751	SWITCHGEAR VENDOR
4	1	HIGH IMPEDANCE DIFFERENTIAL RELAY (P/N/ 0587Z0X625312XX)	SEL	587Z	SWITCHGEAR VENDOR
5	2	POWER QUALITY METER (0735BX20944EXXXXXX16201XX)	SEL	735	SWITCHGEAR VENDOR

NOTES:
1. SUPPLIER TO SPECIFY PLENUM EXHAUST CLEARANCE REQUIREMENTS.

NOT FOR CONSTRUCTION
05/31/2023 7:30:44 AM

DATE PRINTED: May 31, 2023 - 6:52:30 AM

REFERENCE DRAWINGS				
REF NO.	COMPANY	DRAWING NUMBER	SHT NO.	REV. NO.

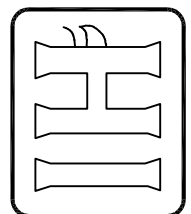


SWBNO
COMBUSTION TURBINE
GENERATOR 7

REVISIONS						
REV	DESCRIPTION	PROJECT #	DATE	DWG	DES	ENG
A	ISSUED TO EER RFQ (DWG. SKETCH02-A)	21829	06/17/22	KDF	KDF	
B	ISSUE FOR SINGLE LINE REVIEW	21829	08/16/22	KDF	KDF	
C	ISSUE FOR REVIEW	21829	05/19/23	KDF	KDF	

SEWERAGE AND WATER BOARD OF NEW ORLEANS			
EMV60-SG-201 OVERALL SINGLE LINE			
LOCATION NO	DWG NO. 03-0301A	SHEET 001	REV C

7.500"
7.125"



GENERATOR STEP-UP TRANSFORMER

EQUIPMENT NAME: CTG-6, CTG-7

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300

TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

CLASS KNAN/KNAF/KNAF

MVA 18/24/30

HV 24000 GRDY/13856 VOLTS

LV 13800 DELTA VOLTS

HV NEUTRAL

IMPEDANCE 00.00 % AT 24000-13800 VOLTS AND 18 MVA

3-PHASE 60 HERTZ
CONT. TEMP. RISE 65°C

BIL 150 KV

BIL 110 KV

BIL 150 KV

φ 0.188 HOLE (4 PLACES)

DELETE this text.
(TYP)

Provide an INDIVIDUAL drawing for EACH GSU transformer, where there is one (1) tag per nameplate. (TYP)

Complete this information, as it's already known. (TYP)

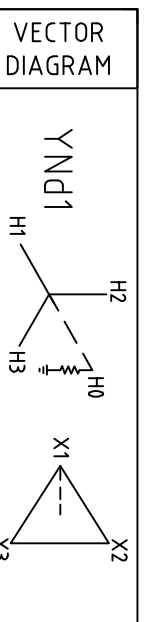
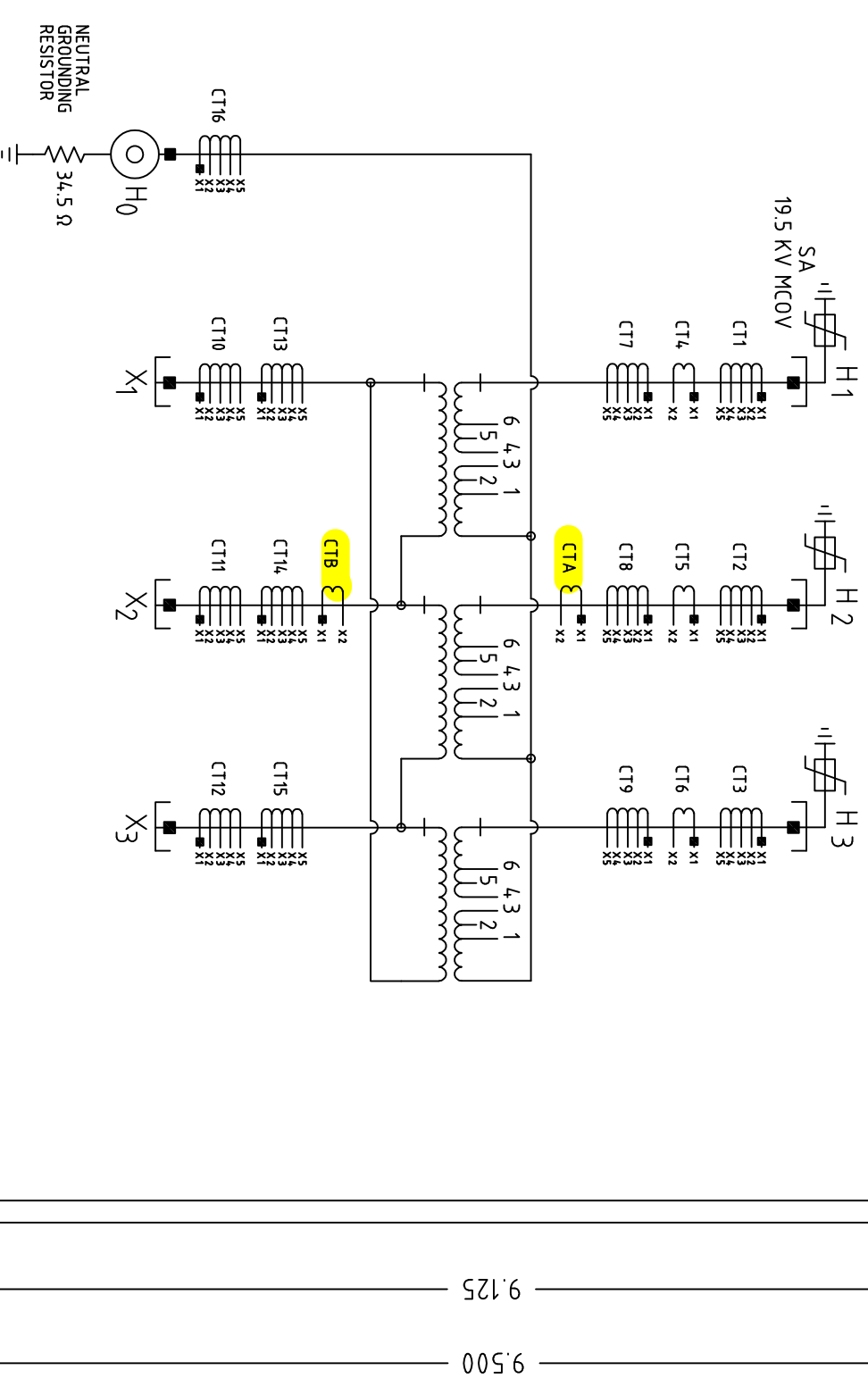
APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARE _____ Date 03/17/2023
JACOBS

CUSTOMER: _____
P.O. NUMBER: _____
LOCATION: _____
MATERIAL: 0.018" THK. 304 STAINLESS STEEL

ACTUAL IMPEDANCE, SERIAL NUMBER, AND MANUFACTURE DATE WILL BE ADDED AFTER TEST. CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED.



LOW VOLTAGE	
VOLTS	11
AMPS AT LL	13800
AT 30 MVA	1255.1

HIGH VOLTAGE TAP CHANGER DE-ENERGIZED OPERATION				
VOLTS LL	AMPS AT 30 MVA	POS.	CONNECTS	
25200	687.3	1	3-4	
24600	704.1	2	4-2	
24000	721.7	3	2-5	
23400	740.2	4	5-1	
22800	759.7	5	1-6	

FOR STEP UP OPERATION
ADD'L DETAILS ON NAMEPLATE 0034-080020-426
HI PRODUCT INSTRUCTION MANUAL HI-120

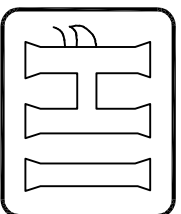
SERIAL NUMBER: 000000-0000
MANUFACTURE DATE: 00/00
ALL WINDINGS CU
HOWARD INDUSTRIES, INC.
ELLISVILLE, MS

REV.	DATE	DESCRIPTION	BY	APP.
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK

<p>DESC: 18/24/30 MVA</p> <p>CAT: 3418-000426-000</p> <p>SCALE FULL</p>		<p>NAME NAMEPLATE</p> <p>LAUREL, MISS. USA 39440</p> <p>MFG. OF TRANSFORMERS</p>	<p>C.C. 0018</p>
---	--	--	------------------

7.500"
7.125"

∅ 0.188 HOLE (4 PLACES)



GENERATOR STEP-UP TRANSFORMER

EQUIPMENT NAME: CTG-6, CTG-7

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300

TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

DELETE this text.
(TYP)

Provide an INDIVIDUAL drawing for EACH GSW transformer, where there is one (1) tag per nameplate. (TYP)

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING 1200:5
ACCURACY CLASS C400 TRF 2.0
CT: 1,2,3,7,8,9,16

CURRENT RATIO	TAP	CURRENT RATIO	TAP
100:5	X2-X3	600:5	X2-X4
200:5	X1-X2	800:5	X1-X4
300:5	X1-X3	900:5	X3-X5
400:5	X4-X5	1000:5	X2-X5
500:5	X3-X4	1200:5	X1-X5

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING 2000:5
ACCURACY CLASS C400 TRF 2.0
CT: 10,11,12,13,14,15

CURRENT RATIO	TAP	CURRENT RATIO	TAP
300:5	X3-X4	1200:5	X1-X3
400:5	X1-X2	1500:5	X1-X4
500:5	X4-X5	1600:5	X2-X5
800:5	X2-X3	2000:5	X1-X5
1100:5	X2-X4		

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO RELAYING
ACCURACY CLASS C400 TRF 2.0
CT: 4,5,6

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO HOT SPOT CT
ACCURACY CLASS C100 TRF 2.0
CT: CTA

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO HOT SPOT CT
ACCURACY CLASS C100 TRF 2.0
CT: CTB

APPROXIMATE WEIGHTS LBS.

CORE AND COIL - UNTANKING	57007
TANK AND FITTINGS	32418
OIL MAIN TANK	2520 GAL. 18900
OIL RADIATORS	290 GAL. 2175
OIL TOTAL	2810 GAL. 21075
TOTAL WEIGHT	110500

9.125
9.500

Complete this information,
as it's already known.
(TYP)

CUSTOMER: _____
P.O. NUMBER: _____
LOCATION: _____
MATERIAL: 0.018" THK. 304 STAINLESS STEEL

CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED.

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor, Engineer, and Engineer's NOT responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARR _____ Date 03/17/2023
 JACOBS _____

ALL WINDINGS COPPER.
FILLED WITH FR3.

OIL LEVEL BELOW TOP SURFACE OF MANHOLE AT 25°C IS 15.4 INCHES.
 OIL LEVEL CHANGES 0.7 INCHES PER 10°C CHANGE IN OIL TEMPERATURE.
 OPERATING PRESSURE OF OIL PRESERVATION SYSTEM IS 5 LBF/IN² POSITIVE TO 0.5 LBF/IN² POSITIVE.
 TANK DESIGNED FOR 10 LBF/IN² POSITIVE AND FULL VACUUM FILLING
 ALTITUDE 3300 FEET ABOVE SEA LEVEL.
 CONTAINS NO PCB AT TIME OF SHIPMENT.

INSTALLATION MANUAL DOCUMENT 2.4.06, REV. 1, MAY 2007.

HOWARD INDUSTRIES, INC. ELLISVILLE, MS

REV.	DATE	DESCRIPTION	BY	APP.
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK

HOWARD INDUSTRIES INC.
 LAUREL, MISS. USA 39440
 MFG. OF TRANSFORMERS

NAME NAMEPLATE _____ C.C. 0018
 DESC. 18/24/30 MVA
 CAT. 3418-000426-000
 SCALE FULL DWG. BY VT CHK. BY VT DATE 02/13/23

2

1

B

B

[1] Jacobs is treating this as a SKETCH with "Not to Exceed" dimensions, and as such, is FOR INFORMATION ONLY (i.e., Not Subject to Review). This is NOT a finalized PHYSICAL ARRANGEMENT drawing or drawing set. (TYP)

[2] Provide drawings per the specification. (TYP)

63.75 ±5.00
±5.00

128.75 ±5.00
±5.00

TOTAL WEIGHT APPROX = 110500 LBS

SHEET 1 of 1

EQUIPMENT NAME: CTG-6, CTG-7
TAG NUMBER: CWPCTG-6-EMV60-FMR-300
TAG NUMBER: WPCCTG-7-EMV60-FMR-201

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input checked="" type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 03/17/2023
JACOBS Date

HOWARD  INDUSTRIES INC.

ELLISVILLE, MS USA 39437
MFG. OF POWER TRANSFORMERS

NAME: Base Foot Print Sketch CC 0741

DESCRIPTION: Base Foot Print Sketch

ID: 3418-000426-000 P.N. B Sketch 426

REV	DESCRIPTION	DATE	APPROVED
1	Added equipment and tag	03/01/2023	M.J.P.
REVISION HISTORY			

SCALE	A	M.J.P.	V.A.T.	2/13/2023
SIZE	DWG. BY	CHK. BY	DATE:	

2

1

A

A

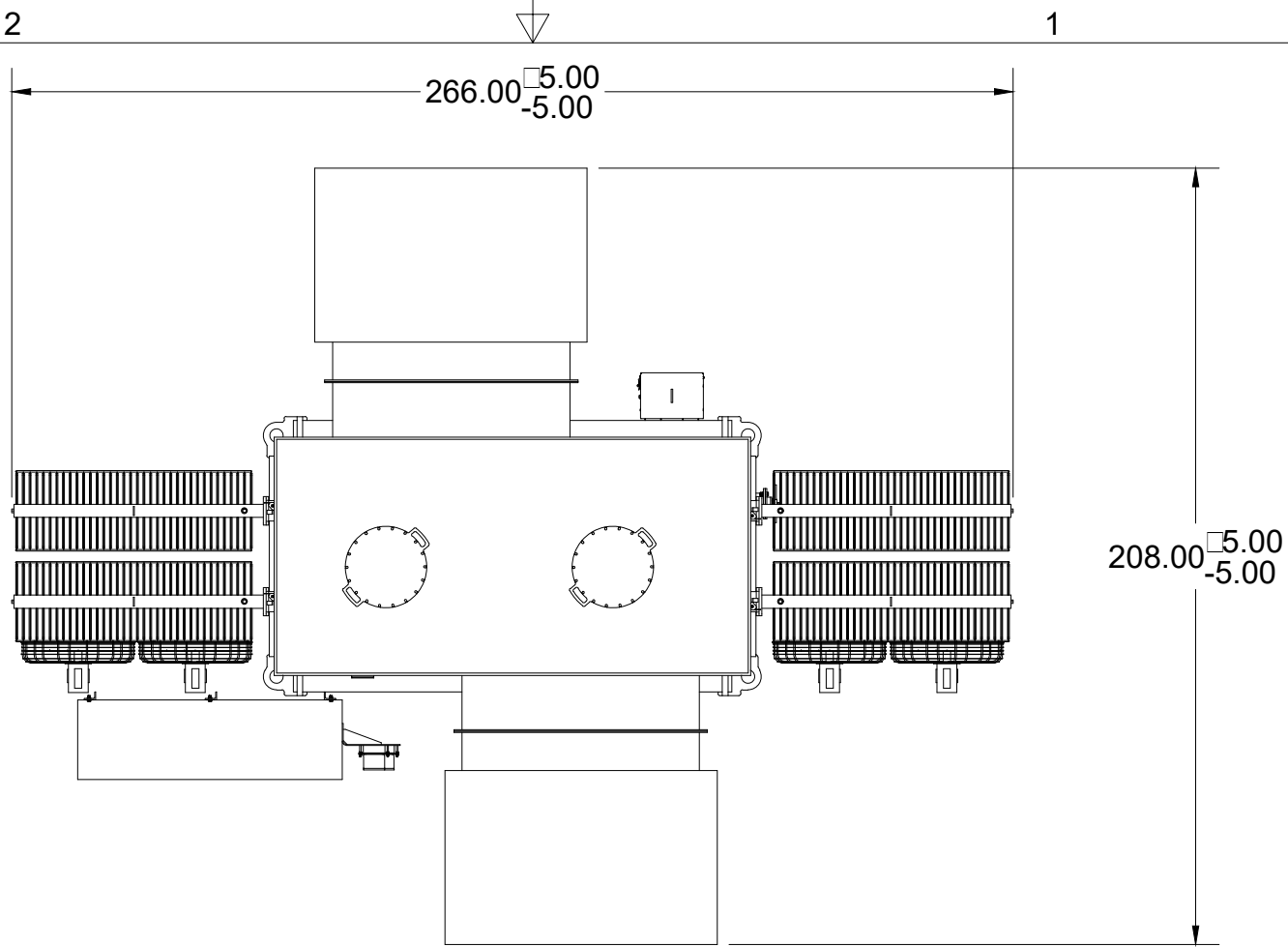
APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input checked="" type="checkbox"/>

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EDGAR WARF 03/17/2023
 JACOBS Date

[1] Jacobs is treating this as a SKETCH with "Not to Exceed" dimensions, and as such, is FOR INFORMATION ONLY (i.e., Not Subject to Review). This is NOT a finalized PHYSICAL ARRANGEMENT drawing or drawing set. (TYP)

[2] Provide drawings per the specification. (TYP)



TOTAL WEIGHT APPROX = 110500 LBS

SHEET 1 of 1

EQUIPMENT NAME: CTG-6, CTG-7
 TAG NUMBER: CWPCTG-6-EMV60-FMR-300
 TAG NUMBER: WPCCTG-7-EMV60-FMR-201

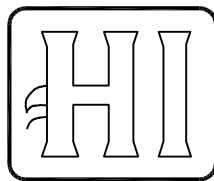
HOWARD  INDUSTRIES INC.

ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME:	Unit Foot Print Sketch	CC	0741
DESCRIPTION:	Unit Foot Print Sketch		
ID:	3418-000426-000	P.N.	U Sketch 426

1	REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY				

SCALE	A	M.P.	V.A.T.	3/1/2023
SIZE	DWG. BY	CHK. BY	DATE:	



GENERATOR STEP-UP TRANSFORMER

TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

CLASS KNAN/KNAF/KNAF
MVA 18/24/30

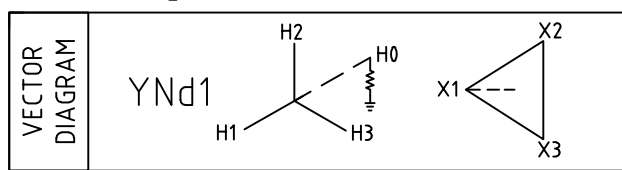
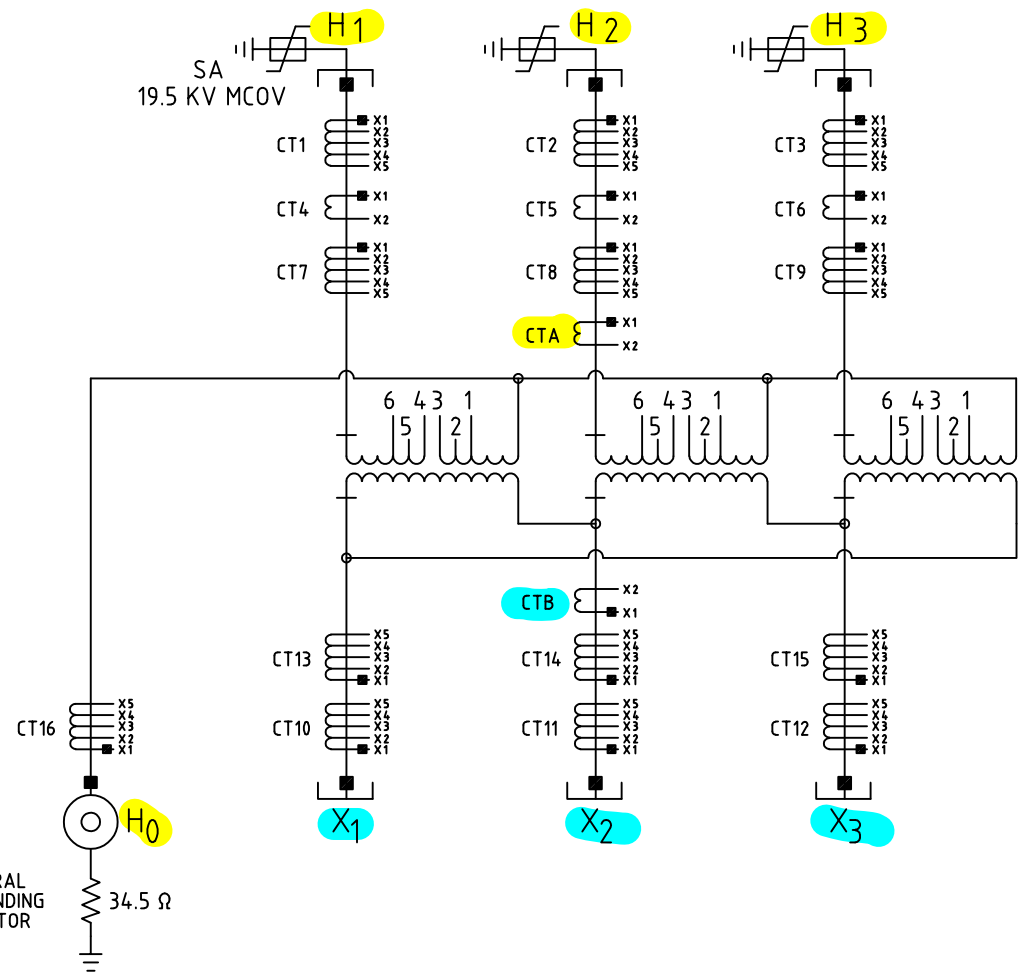
HV 24000 GRDY/13856
LV 13800 DELTA

HV NEUTRAL

IMPEDANCE 00.00 % AT 24000-13800 VOLTS AND 18 MVA

3-PHASE 60 HERTZ
CONT. TEMP. RISE 65°C

BIL 150 KV
BIL 110 KV
BIL 150 KV



LOW VOLTAGE	
VOLTS	AMPS AT 30 MVA
13800	1255.1

HIGH VOLTAGE TAP CHANGER DE-ENERGIZED OPERATION			
VOLTS LL	AMPS AT 30 MVA	POS.	CONNECTS
25200	687.3	1	3 - 4
24600	704.1	2	4 - 2
24000	721.7	3	2 - 5
23400	740.2	4	5 - 1
22800	759.7	5	1 - 6

FOR STEP UP OPERATION
ADD'L DETAILS ON NAMEPLATE 0034-080020-426
HI PRODUCT INSTRUCTION MANUAL HI-120

SERIAL NUMBER: 000000-0000

MANUFACTURE DATE: 00/00

ALL WINDINGS CU

HOWARD INDUSTRIES, INC. ELLISVILLE, MS

∅0.188 HOLE (4 PLACES)

9.125
9.500

PLATE NO. 0034-080010-426 REV. 2

[1] If this drawing number is for WPCCTG-7-EMV60-XFMR-201 nameplate, then ALL OTHER drawing numbers (for each nameplate) should be distinct/unique. (TYP)

[2] Drawing numbers for CWPCTG-6-EMV60-XFMR-300 nameplates (i.e., the two other nameplates) are NOT unique/distinct. Correct this. (TYP)

Hasn't this information been provided already?

CUSTOMER: SEWERAGE & WATER BOARD OF NEW ORLEANS
P.O. NUMBER: 22-225-TP-5890
LOCATION: NEW ORLEANS, LA

MATERIAL: 0.018" THK. 304 STAINLESS STEEL

ACTUAL IMPEDANCE, SERIAL NUMBER, AND MANUFACTURE DATE WILL BE ADDED AFTER TEST.
CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 06/16/2023
JACOBS Date

TRANSFORMER DESIGNED FOR A NOMINAL IMPEDANCE OF 5.00% @ 18 MVA

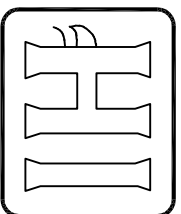
REV.	DATE	DESCRIPTION	BY	APP.
2	03/23/23	Revised per customer's marked-up.	VT	ZTK
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK

HOWARD INDUSTRIES INC.

LAUREL, MISS. USA 39440
MFG. OF TRANSFORMERS

NAME	NAMEPLATE	C.C.	0018
DESC.	18/24/30 MVA		
CAT.	3418-000426-000		
SCALE	FULL	DWG. BY	VT
CHK. BY	VT	DATE	02/13/23

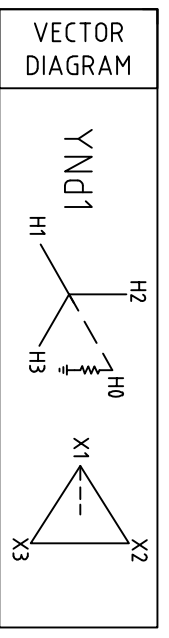
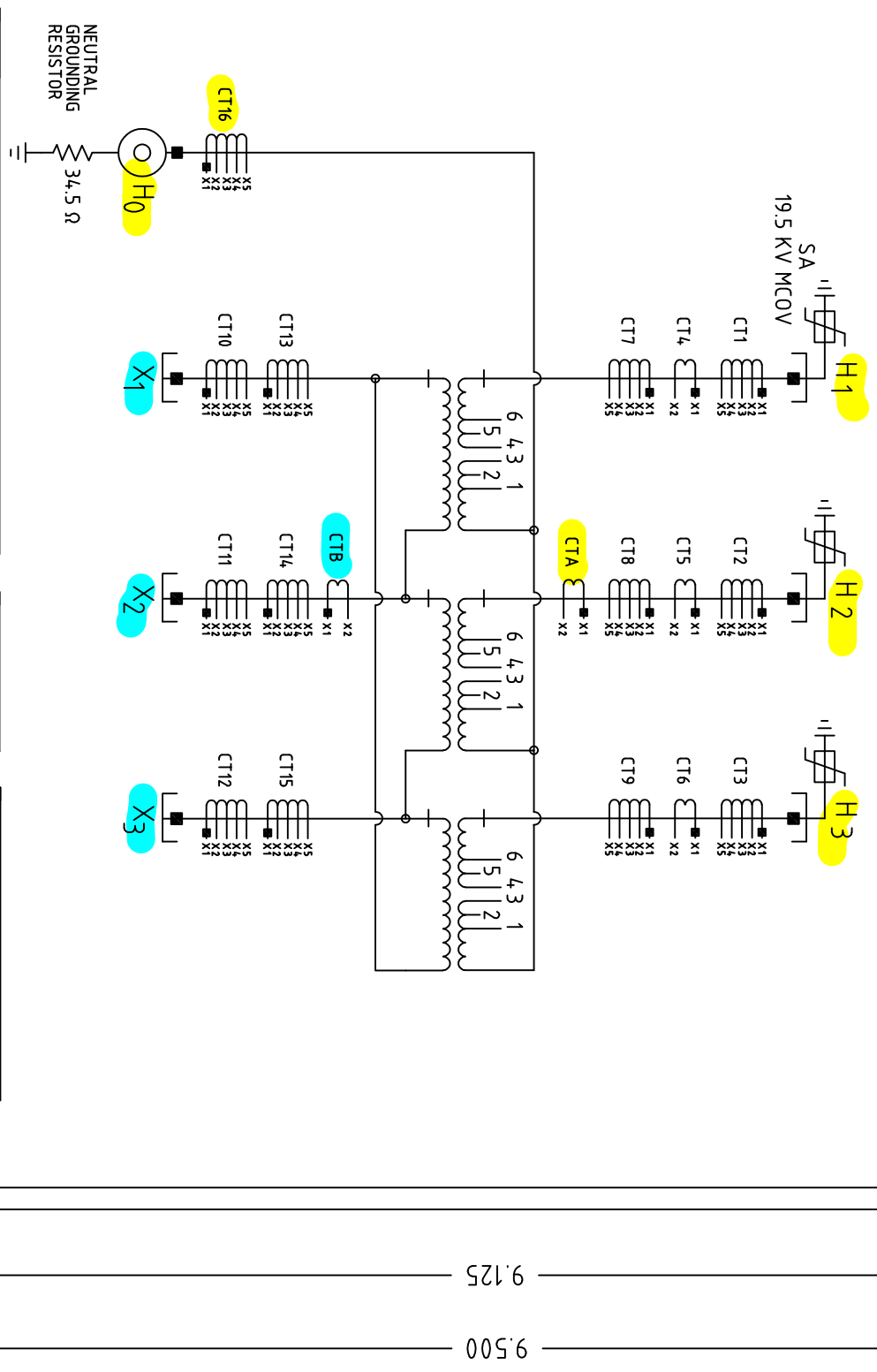
7.500" 7.125" ϕ 0.188 HOLE (4 PLACES)



GENERATOR STEP-UP TRANSFORMER

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300

CLASS KNAN/KNAF/KNAF
 MVA 18/24/30
 HV 24000 GRDY/13856 VOLTS
 LV 13800 DELTA VOLTS
 HV NEUTRAL IMPEDANCE 00.00 % AT 24000-13800 VOLTS AND 18 MVA
 3-PHASE 60 HERTZ
 CONT. TEMP. RISE 65°C
 BIL 150 KV
 BIL 110 KV
 BIL 150 KV



LOW VOLTAGE

VOLTS	AMPS AT LL	30 MVA
13800	1255.1	

HIGH VOLTAGE TAP CHANGER DE-ENERGIZED OPERATION

VOLTS	AMPS AT LL	30 MVA	POS.	CONNECTS
25200	687.3	1	3-4	
24600	704.1	2	4-2	
24000	721.7	3	2-5	
23400	740.2	4	5-1	
22800	759.7	5	1-6	

FOR STEP UP OPERATION
 ADD'L DETAILS ON NAMEPLATE 0034-080020-426
 HI PRODUCT INSTRUCTION MANUAL HI-120

ALL WINDINGS CU SERIAL NUMBER: 000000-0000 MANUFACTURE DATE: 00/00
 HOWARD INDUSTRIES, INC. ELLISVILLE, MS

[1] If this drawing number is for CWPCTG-6-EMV60-XFMR-300 nameplate, then ALL OTHER drawing numbers (for each nameplate) should be distinct/unique. (TYP)
 [2] Drawing numbers for WPCCCTG-7-EMV60-XFMR-201 nameplates (i.e., the two other nameplates) are NOT unique/distinct. Correct this. (TYP)

Hasn't this information been provided already?

CUSTOMER: SEWERAGE & WATER BOARD OF NEW ORLEANS
 P.O. NUMBER: 22-225-TP-5890
 LOCATION: NEW ORLEANS, LA
 MATERIAL: 0.018" THK. 304 STAINLESS STEEL
 ACTUAL IMPEDANCE, SERIAL NUMBER, AND MANUFACTURE DATE WILL BE ADDED AFTER TEST. CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED.

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF Date 06/16/2023
 JACOBS

TRANSFORMER DESIGNED FOR A NOMINAL IMPEDANCE OF 5.00% @ 18 MVA

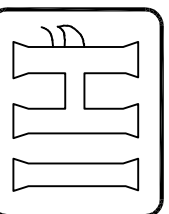
REV.	DATE	DESCRIPTION	BY	APP.
2	03/23/23	Revised per customer's marked-up.	VT	ZTK
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK

NAME	NAMEPLATE	C.C.
HOWARD INDUSTRIES INC.		0018
LAUREL, MISS. USA 39440 MFG. OF TRANSFORMERS		

DESC.	18/24/30 MVA
CAT.	3418-000426-000
SCALE	FULL
DWG. BY	VT
CHK. BY	VT
DATE	02/13/23

7.500"
7.125"
Ø 0.188 HOLE (4 PLACES)

GENERATOR STEP-UP TRANSFORMER



TAG NUMBER **CWPCTG-6-EMV60-XFMR-300**

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING
ACCURACY CLASS **C400** TRF 2.0
CT: **1,2,3,7,8,9,16**

CURRENT RATIO	TAP	CURRENT RATIO	TAP
100:5	X2-X3	600:5	X2-X4
200:5	X1-X2	800:5	X1-X4
300:5	X1-X3	900:5	X3-X5
400:5	X4-X5	1000:5	X2-X5
500:5	X3-X4	1200:5	X1-X5

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING
ACCURACY CLASS **C400** TRF 2.0
CT: **10,11,12,13,14,15**

CURRENT RATIO	TAP	CURRENT RATIO	TAP
300:5	X3-X4	1200:5	X1-X3
400:5	X1-X2	1500:5	X1-X4
500:5	X4-X5	1600:5	X2-X5
800:5	X2-X3	2000:5	X1-X5
1100:5	X2-X4		

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO RELAYING
ACCURACY CLASS **C400** TRF 2.0
CT: **4,5,6**

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO **HOT SPOT CT**
ACCURACY CLASS **C100** TRF 2.0
CT: **CTA**

APPROXIMATE WEIGHTS

	LBS.
CORE AND COIL - UNTANKING	57255
TANK AND FITTINGS	31295
FR3 (TANK)	4460 GAL. 33450
FR3 (RADIATORS)	280 GAL. 2100
FR3 TOTAL	4740 GAL. 35550
TOTAL WEIGHT	124100

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO **HOT SPOT CT**
ACCURACY CLASS **C100** TRF 2.0
CT: **CTB**

ALL WINDINGS COPPER.
FILLED WITH FR3.

OIL LEVEL BELOW TOP SURFACE OF MANHOLE AT 25°C IS 15.4 INCHES.
OIL LEVEL CHANGES 0.7 INCHES PER 10°C CHANGE IN OIL TEMPERATURE.
OPERATING PRESSURE OF OIL PRESERVATION SYSTEM IS 5 LBF/IN² POSITIVE TO 0.5 LBF/IN² POSITIVE.
TANK DESIGNED FOR 10 LBF/IN² POSITIVE AND FULL VACUUM FILLING
ALTITUDE 3300 FEET ABOVE SEA LEVEL.
CONTAINS NO PCB AT TIME OF SHIPMENT.

PLATE NO. 0034-080020-426 REV.2

INSTALLATION MANUAL DOCUMENT 2.4.06, REV. 1, MAY 2007.

HOWARD INDUSTRIES, INC. ELLISVILLE, MS

[1] If this drawing number is for CWPCTG-6-EMV60-XFMR-300 nameplate, then ALL OTHER drawing numbers (for each nameplate) should be distinct/unique. (TYP)

[2] Drawing numbers for WPCCTG-7-EMV60-XFMR-201 nameplates (i.e., the two other nameplates) are NOT unique/distinct. Correct this. (TYP)

Hasn't this information been provided already?

CUSTOMER: SEWERAGE & WATER BOARD OF NEW ORLEANS
P.O. NUMBER: 22-225-TP-5890
LOCATION: NEW ORLEANS, LA
MATERIAL: 0.018" THK. 304 STAINLESS STEEL
CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

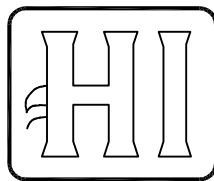
EDGAR WARR _____ Date 06/16/2023
JACOBS _____

REV.	DATE	DESCRIPTION	BY	APP.
2	03/23/23	Revised per customer's marked-up.	VT	ZTK
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK

HOWARD INDUSTRIES INC.
LAUREL, MISS. USA 39440
MFG. OF TRANSFORMERS

NAME NAMEPLATE _____ C.C. 0018
DESC. 18/24/30 MVA
CAT. 3418-000426-000
SCALE FULL DWG. BY VT CHK. BY VT DATE 02/13/23

7.500"
7.125" ϕ 0.188 HOLE (4 PLACES)



GENERATOR STEP-UP TRANSFORMER

TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING 1200:5
ACCURACY CLASS C400 TRF 2.0
CT: 1,2,3,7,8,9,16

CURRENT RATIO	TAP	CURRENT RATIO	TAP
100:5	X2-X3	600:5	X2-X4
200:5	X1-X2	800:5	X1-X4
300:5	X1-X3	900:5	X3-X5
400:5	X4-X5	1000:5	X2-X5
500:5	X3-X4	1200:5	X1-X5

BUSHING CURRENT TRANSFORMER
MULTI-RATIO RELAYING 2000:5
ACCURACY CLASS C400 TRF 2.0
CT: 10,11,12,13,14,15

CURRENT RATIO	TAP	CURRENT RATIO	TAP
300:5	X3-X4	1200:5	X1-X3
400:5	X1-X2	1500:5	X1-X4
500:5	X4-X5	1600:5	X2-X5
800:5	X2-X3	2000:5	X1-X5
1100:5	X2-X4		

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO RELAYING
ACCURACY CLASS C400 TRF 2.0
CT: 4,5,6 800:5

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO HOT SPOT CT
ACCURACY CLASS C100 TRF 2.0
CT: CTA 800:5

APPROXIMATE WEIGHTS	LBS.
CORE AND COIL - UNTANKING	57255
TANK AND FITTINGS	31295
FR3 (TANK)	4460 GAL. 33450
FR3 (RADIATORS)	280 GAL. 2100
FR3 TOTAL	4740 GAL. 35550
TOTAL WEIGHT	124100

BUSHING CURRENT TRANSFORMER
SINGLE-RATIO HOT SPOT CT
ACCURACY CLASS C100 TRF 2.0
CT: CTB 1260:5

[1] If this drawing number is for WPCCTG-7-EMV60-XFMR-201 nameplate, then ALL OTHER drawing numbers (for each nameplate) should be distinct/unique. (TYP)

[2] Drawing numbers for CWPCTG-6-EMV60-XFMR-300 nameplates (i.e., the two other nameplates) are NOT unique/distinct. Correct this. (TYP)

Hasn't this information been provided already?

CUSTOMER: SEWERAGE & WATER BOARD OF NEW ORLEANS
P.O. NUMBER: 22-225-TP-5890
LOCATION: NEW ORLEANS, LA

MATERIAL: 0.018" THK. 304 STAINLESS STEEL

CUSTOMER, PO#, AND LOCATION WILL BE FILLED IN WHEN CUSTOMER BOOKS ARE PRINTED.

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 06/16/2023
JACOBS Date

PLATE NO. 0034-080020-426 REV. 2

ALL WINDINGS COPPER.
FILLED WITH FR3.

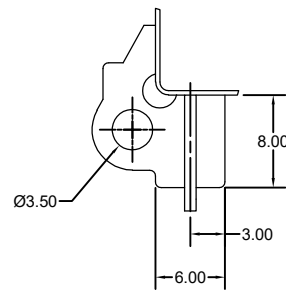
OIL LEVEL BELOW TOP SURFACE OF MANHOLE AT 25°C IS 15.4 INCHES.
OIL LEVEL CHANGES 0.7 INCHES PER 10°C CHANGE IN OIL TEMPERATURE.
OPERATING PRESSURE OF OIL PRESERVATION SYSTEM IS 5 LBF/IN² POSITIVE TO 0.5 LBF/IN² POSITIVE.
TANK DESIGNED FOR 10 LBF/IN² POSITIVE AND FULL VACUUM FILLING
ALTITUDE 3300 FEET ABOVE SEA LEVEL.
CONTAINS NO PCB AT TIME OF SHIPMENT.

INSTALLATION MANUAL DOCUMENT 2.4.06, REV. 1, MAY 2007.

HOWARD INDUSTRIES, INC. ELLISVILLE, MS

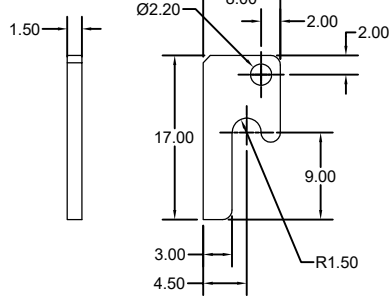
					HOWARD INDUSTRIES INC. LAUREL, MISS. USA 39440 MFG. OF TRANSFORMERS			
					NAME	NAMEPLATE	c.c.	0018
					DESC.	18/24/30 MVA		
					CAT.	3418-000426-000		
REV.	DATE	DESCRIPTION	BY	APP.	SCALE	FULL	DWG. BY	VT
2	03/23/23	Revised per customer's marked-up.	VT	ZTK	CHK. BY	VT	DATE	02/13/23
1	03/15/23	Added equipment name and tag number Added hotspot CTA on H2 bushing.	VT	ZTK				

JACKING LUG DETAIL

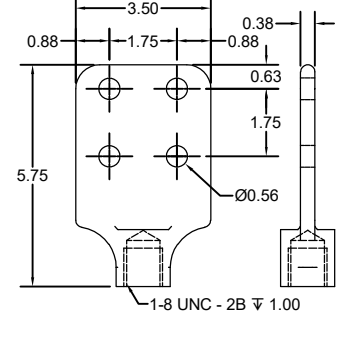


DETAIL ITEM 104

LIFTING LUG DETAIL



DETAIL ITEM 106



DETAIL ITEM 5

[1] Show Detail ITEM 2 (XV Termination Spade)
 [2] XV spades should be sufficiently large to accommodate multiple MV conductors (per phase) for a secondary FLA of 1256A (minimum). (TYP)

Confirm dimensions against overall control cabinet dimensions. Make corrections as required. (TYP)

Only 3Ph, 480V auxiliary service power will be provided (by SWBNO) to GSU transformers. Make corrections to these items as required. (TYP)

Is this a NEMA 3R enclosure designation? If so, is this sufficient as other transformer enclosures (i.e., the control cabinet) is NEMA 4X? Make corrections as required. (TYP)

Reference Jacobs reply to RF1-001 (Hydran 201R Gas Monitor) dated (on or about) 12/21/2022. (TYP)

ANSI 61 Gray required per Section 26 05 75 (Basic Electrical Materials and Methods), subsection 2.23.C. (TYP)

[1] In ADDITION to this titleblock text description, provide the EQUIPMENT TAG (on EACH drawing) for EACH GSU transformer. (TYP)
 [2] For CTG-6 GSU Transformer: CWPCTG-6-EMV60-XFMR-300
 [3] For CTG-7 GSU Transformer: WPCCTG-7-EMV60-XFMR-201

R/S	ITEM	QTY	DESCRIPTION
	1	3	HV bushing (H-J AS1667-015, bottom connected)
X	2	3	XV bushing (H-J AS1725-010, bottom connected)
4	1		H0 bushing (H-J AS1667-015, bottom connected)
X	5	3	HV bushing terminal (H-J SP3026-007)
15	1		Core ground enclosure
16	3		Current transformer junction block enclosure
X	19	3	HV arrester (HUBBELL 98 kV rms EVP001900-3001)
20	1		Control cabinet NEMA 4X (60w x 80h x 18 d) 32, 375 x 12 openings w/cover plate
21	1		Liquid temperature gauge 4 switch (Qualitrol TR6000-00024878)
22	2		Winding temperature gauge 4 switch (Qualitrol TR6000-00024876)
23	1		Fault pressure relay (Qualitrol 900-14-02) mounted on a 2" NPT ball valve
24	1		Thermal plate for liquid temperature, winding temperature (Qualitrol 2WTL-1027-1)
25	1		Inert gas system cabinet with 3 stage regulation (Howard Industries # 0061-197956-218)
X	26	8	Fan 1/6hp 208-230V, single phase (KRENZ F26-A8678)
27	1		Pressure relief device (main unit) (Qualitrol 208-60E)
31	1		Current transformer junction block
43	1		Liquid level gauge (main tank) (Qualitrol LLLG032-00043904)
61	1		2" NPT Drain/Filter valve with brass plug and 3/8" sampler (main tank)
62	1		1" NPT Upper filter press valve with brass plug (main tank)
78	2		Nameplates
X	82	4	Radiator (bolt on) with 1" brass plug top and bottom (Howard Industries 32 panel)
X	83	REF	Radiator seismic bracing
100	1		Main domed cover (welded) with anti-skid paint
101	1		Transformer tank
103	1		Transformer flat base
104	4		Jacking lug
105	6		Stainless steel Ground pad 2-hole NEMA spacing
106	4		Lifting lug
107	2		Fall protection base
108	4		Main cover lifting lug
110	8		Radiator isolating valve
129	1		Main unit core ground bushing (Auburn F-630) grounded to transformer tank
131	1		Inspection opening 20"
132	1		Inspection opening 18"
145	1		Vacuum connection 3" NPT coupling and brass plug (main tank)
170	1		De-energized tapchanger operating handle (padlockable)
175	1		NGR, 24000V, 400A, 10%, 3R
178	1		Aux. Trans. 240V x 480V-120V / 240V, 10KVA
X	200	1	XV terminal chamber, 52w x 72h x 30d Inside
X	200-A	1	Bottom plate .125 tk, opening size 39 x 16.5
X	200-B	2	Front access plate .25 tk, opening size 34.5 x 25.5
X	200-C	2	Lift hooks (chamber only)
X	200-G	2	Protected vents
X	200-H	2	Drip egde
222	1		Hydran 201Ti sensor mounted on 2" ball valve
223	1		Hydran 201Ci Monitor
X	300	1	HV terminal chamber, 57.5w x 90h x 30d Inside
X	300-A	1	Bottom plate .125 tk, opening size 39 x 16.5
X	300-B	6	Front access plate .25 tk, opening size 20 x 20
X	300-C	2	Lift hooks (chamber only)
X	300-G	2	Protected vents
X	300-H	3	Drip egde
X	300-K	2	4" Infrared windows

Description	FR3 Oil Quantity (Gallons)	Weights (lbs)
Active part		57255
Tank and fittings		31295
FR3 Oil (Tank)	4460	33450
FR3 Oil (Radiators)	280	2100
Total FR3 Oil	4740	35550
Total Weight		124100
Shipping Weight (with oil)		115120

Sewerage & Water Board of New Orleans
 HI Catalog Number 3418-000426-000

Drawing notes:
 All dimensions in inches.
 All rigid conduit is 1" or 2" galvanized steel and painted R/S Removed for shipment.
 Transformer may be rolled fully dressed along either axis.
 External finish: ANSI #70 Gray per 0034-080180-426
 Main cover painted with anti-skid paint.

SHEET 1 of 3

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: Customer Outline cc 0745

DESCRIPTION: 18/24/30 MVA 65°C 24 KV Y - 13.8 KV D GSU

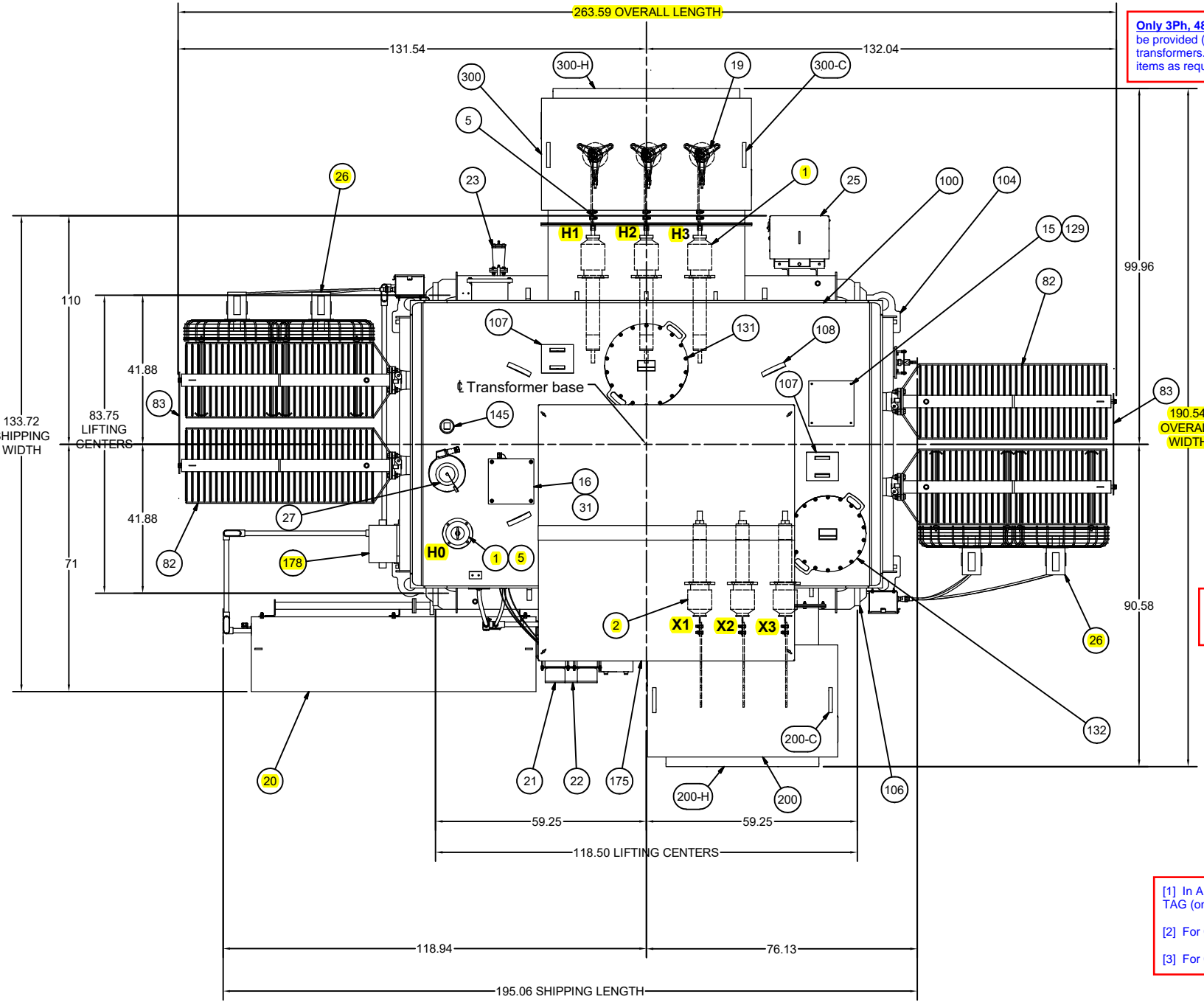
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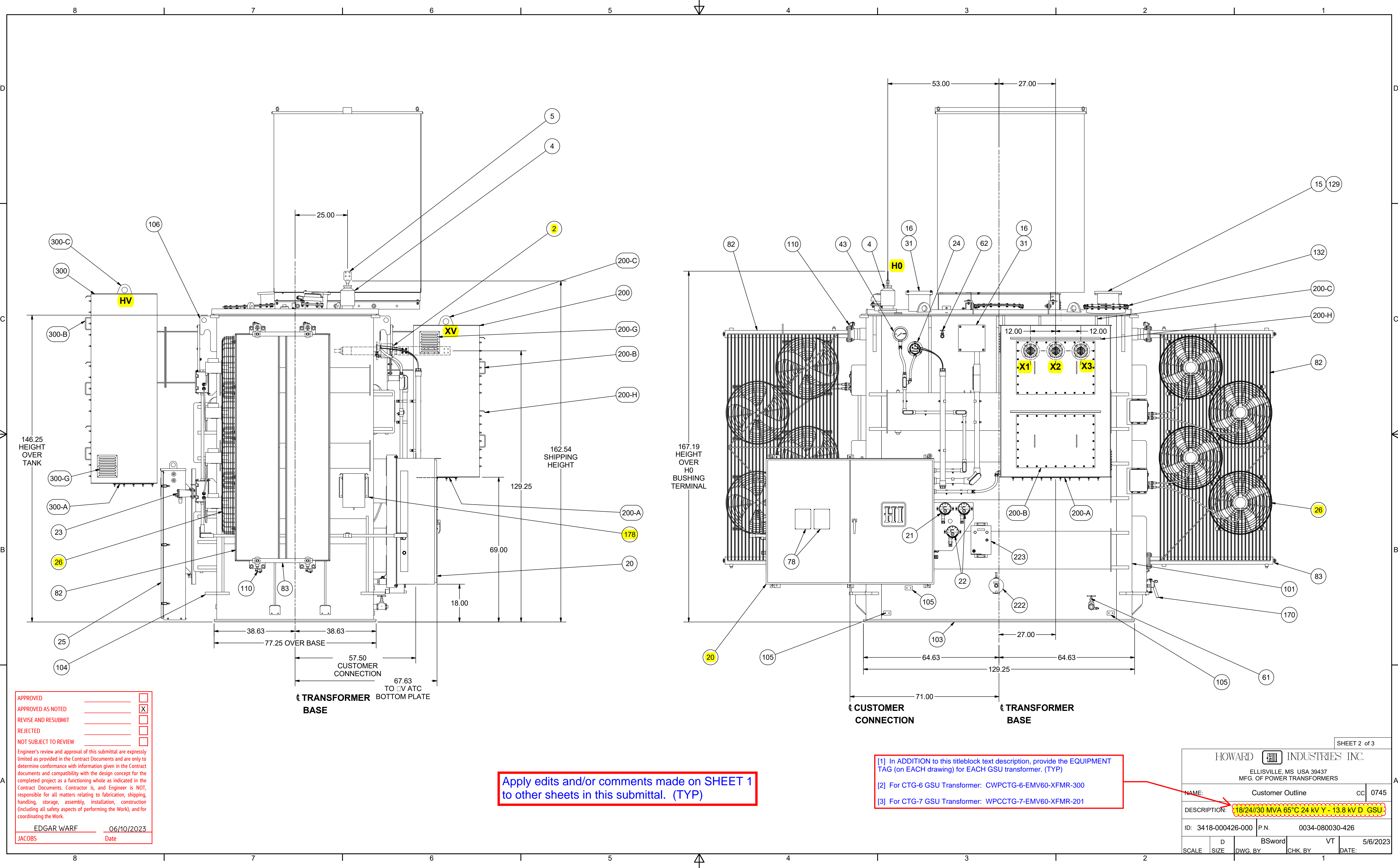
APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/10/2023
 JACOBS Date

1	DESCRIPTION	DATE	APPROVED	SCALE	D	BSword	VT	DATE
REV	REVISION HISTORY							5/6/2023





APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
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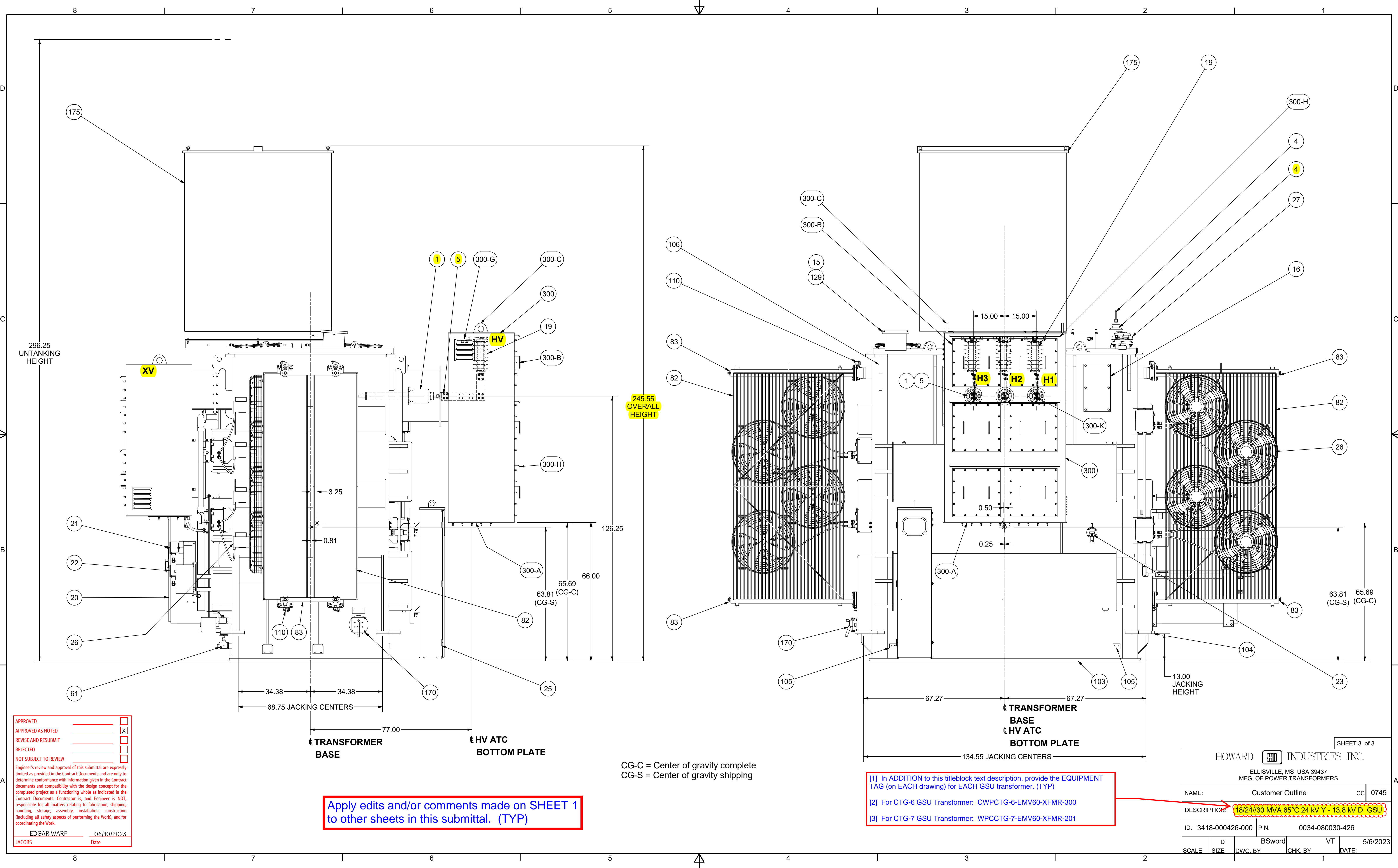
EDGAR WARF 06/10/2023
 JACOBS Date

Apply edits and/or comments made on SHEET 1 to other sheets in this submittal. (TYP)

- [1] In ADDITION to this titleblock text description, provide the EQUIPMENT TAG (on EACH drawing) for EACH GSU transformer. (TYP)
- [2] For CTG-6 GSU Transformer: CWPCTG-6-EMV60-XFMR-300
- [3] For CTG-7 GSU Transformer: WPCCTG-7-EMV60-XFMR-201

SHEET 2 of 3

HOWARD INDUSTRIES INC. ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS			
NAME:	Customer Outline	CC	0745
DESCRIPTION:	18/24/30 MVA 65°C 24 kV Y - 13.8 kV D GSU		
ID:	3418-000426-000	P.N.	0034-080030-426
SCALE	D SIZE	BSword	VT 5/6/2023
DWG. BY	CHK. BY	DATE:	



APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/10/2023
 JACOBS Date

Apply edits and/or comments made on SHEET 1 to other sheets in this submittal. (TYP)

CG-C = Center of gravity complete
 CG-S = Center of gravity shipping

- [1] In ADDITION to this titleblock text description, provide the EQUIPMENT TAG (on EACH drawing) for EACH GSU transformer. (TYP)
- [2] For CTG-6 GSU Transformer: CWPCTG-6-EMV60-XFMR-300
- [3] For CTG-7 GSU Transformer: WPCCTG-7-EMV60-XFMR-201

SHEET 3 of 3

HOWARD INDUSTRIES INC.			
ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS			
NAME:	Customer Outline	CC:	0745
DESCRIPTION:	18/24/30 MVA 65°C 24 kV Y - 13.8 kV D GSU		
ID:	3418-000426-000	P.N.:	0034-080030-426
SCALE:	D	BSword	VT
SIZE:	DWG. BY	CHK. BY	DATE:
			5/6/2023

**REVIEW COVERSHEET FOR
C1440 GSU TRANSFORMER PROCUREMENT
SN-006 GSU TRANSFORMER CONTROL DRAWINGS**

APPROVED	_____	<input type="checkbox"/>
APPROVED AS NOTED	_____	<input checked="" type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>
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JACOBS ENGINEERING	_____	7/5/23
ENGINEER	_____	Date

LEGEND

A1, A2, 13, A25,
A37, F1-F3, F5,
F7-F9, FTM1, GM1,
GM2, HHT, M1, S1,
S1A, S2
CBA1, CBA2
CBF1, CBF2, CBF3
CBF4
CBF5, CBF6,
CBS1, CBS2
CBFM1
CHF1
CHF2
CLAF1, CLAF2
COF1
CPTF1

CT1-CT16

CTA, CTB

FAM01, FAM2
FC1, FC2
FM
FSS
FUF1, FUF2
G
GMC

GMS

HSH1, HSH2
J, K, L, N
LLM1
LTM1
PRM1
SIRM1
SPRM1
TS1, TS2,
TSH1, TSH2
WTA, WTB
787

MAIN CONTROL CABINET/TANK

TERMINAL BOARDS, MAIN CABINET

CURRENT BALANCING AUTOTRANSFORMERS
CIRCUIT BREAKERS, 10A, SINGLE POLE
CIRCUIT BREAKER, 20A, SINGLE POLE
CIRCUIT BREAKERS, 15A, DOUBLE POLE

CIRCUIT BREAKER, 40A, DOUBLE POLE
CABINET HEATER, 200W, 120V
CABINET HEATER, 375W, 240V
CABINET LIGHT ASSEMBLIES
CONVENIENCE OUTLET
CONTROL POWER TRANSFORMER,
240V X 480V - 120V X 240V, 10KVA
CURRENT TRANSFORMERS AND/OR
SHORTING BOARDS
HOT SPOT CURRENT TRANSFORMERS
AND/OR SHORTING BOARDS
FAN AUTO/OFF/MAN SWITCHES
FAN CONTACTORS
FAN MOTOR
FAN GROUPING SWITCH
FUSES, 20A
GROUND POINT
HYDRAN #201Ci-1, GAS
MONITOR CONTROLLER
HYDRAN #201Ti, GAS
MONITOR SENSOR
HOT SPOT HEATER ELEMENTS
CURRENT TRANSFORMER FEEDTHROUGHS
LIQUID LEVEL GAUGE
LIQUID TEMPERATURE GAUGE
PRESSURE RELIEF DEVICE
SUDDEN PRESSURE RELAYS, SEAL-IN RELAY
SUDDEN PRESSURE RELAY
TEST SWITCHES

WINDING TEMPERATURE GAUGES
TRANSFORMER PROTECTION RELAY,
SCHWEITZER ENGINEERING
#07872EE1A1A1A7985A610

LEGEND

CHG1
CHSG
IA1, IA2
IAG
NGBPG
NGBPS
NSHPS
NSLPS
NSPVG

LEGEND
HAHS1
HA1
HVAH1, HVAH2
HATCG

LEGEND
LAHS1
LA1
LVAH1, LVAH2
LATCG

INERT AIR CABINET

CABINET HEATER, 250W, 240V
CABINET HEATER SWITCH
TERMINAL BOARDS
GROUND POINT
INERT GAS BOTTLE PRESSURE GAUGE
INERT GAS BOTTLE PRESSURE SWITCH
INERT GAS SUPPLY HIGH PRESSURE SWITCH
INERT GAS SUPPLY LOW PRESSURE SWITCH
INERT GAS SUPPLY PRESSURE/VACUUM GAUGE

HV AIR TERMINAL CHAMBER
CHAMBER HYGROTHERM SWITCH
TERMINAL BOARD
CHAMBER HEATERS, **375W, 240V**
GROUND POINT

LV AIR TERMINAL CHAMBER
CHAMBER HYGROTHERM SWITCH
TERMINAL BOARD
CHAMBER HEATERS, **375W, 240V**
GROUND POINT

NOTES:

- 1) ALWAYS WIRE CONTROLS IN ACCORDANCE WITH LOCAL ELECTRICAL CODES.
- 2) DO NOT USE THIS PRINT TO DETERMINE EXACT LOCATION OF EQUIPMENT OR WIRING.
- 3) ALL HOWARD INDUSTRIES SUPPLIED **WIRING IS BLACK IN COLOR**
- 4) ALL HOWARD INDUSTRIES SUPPLIED **WIRING IS #12AWG TYPE "FEP"**, UNLESS STATED OTHERWISE.
- 5) EQUIPMENT ITEMS SHOWN WITH DASHED LINES ARE SUPPLIED BY CUSTOMER OR THEY ARE HIDDEN LINES.
- 6) JUMPERS (F41) AND (F42) MAY BE REMOVED FOR THE INSERTION OF CUSTOMER SUPPLIED "LOCKOUT" CONTACTS.
- 7) THE SIZE OF WIRES USED ON ACCESSORIES MAY VARY. REFER TO INDIVIDUAL INSTRUCTION OR CATALOG SHEETS FOR DETAILS, IF AVAILABLE.
- 8) CURRENT AND POTENTIAL TRANSFORMER CIRCUITS REQUIRE GROUNDING WHEN THE MAIN OR PARALLELED UNIT(S) IS/ARE IN SERVICE. ALWAYS VERIFY THE GROUNDING OF THESE CIRCUITS WHETHER MODIFICATIONS TO THESE CIRCUITS ARE REQUIRED OR NOT. NEVER RECONNECT CURRENT OR POTENTIAL TRANSFORMER LEADS WHILE MAIN OR PARALLELED UNIT(S) IS/ARE IN SERVICE. NEVER LEAVE CURRENT TRANSFORMERS WITHOUT BURDEN OR BEING SHORTED AND TAKEN TO GROUND WHEN MAIN OR PARALLELED UNIT(S) IS/ARE IN SERVICE. IF CURRENT TRANSFORMERS ARE LEFT OPEN, DANGEROUSLY HIGH VOLTAGE WILL RESULT WHICH CAN CAUSE DEATH, SEVERE INJURY OR EQUIPMENT DAMAGE.
ALL BUSHING/STRUCTURE CURRENT TRANSFORMERS ARE SHORTED OUT FOR SHIPMENT USING SHORTING PINS AS INDICATED ON THE WIRING DIAGRAM(S). CHANGE SHORTING PINS FOR PROPER OPERATION WHEN REQUIRED AS SHOWN ON THE SCHEMATIC DIAGRAM(S) FOR THE CT CIRCUITS.
⊗ INDICATES SHORTING SCREW OR SHORTING PIN.
- 9) ALL **CURRENT TRANSFORMER WIRING** FROM THE CT'S TO THE SHORTING BOARDS, SHORTING JUMPERS AND, SHORTING BOARD GROUNDS ARE **#10AWG TYPE "FEP"**, **CT WIRING FROM CT FEEDTHROUGHS TO THE SHORTING BOARDS ARE YELLOW IN COLOR** AND, ARE IDENTIFIED VIA THE LETTER "Y" NEXT TO THAT WIRE ON THE WIRING DIAGRAM.
- 10) WIRE NUMBERS (AX8)-(AX10), (AX7G), (F13)-(F17), (F18G) ARE **#10AWG TYPE "FEP"**.
- 11) WIRE TERMINAL LUGS TO BE FULL CIRCLE, UNINSULATED.
- 12) WIRE FERRULES TO BE UNSULATED.
- 13) ○/□ INDICATES TERMINAL BOARD POINTS IN MAIN CABINET, SCHEMATIC.
⊗ TERMINAL BOARD POINTS IN THE INERT AIR CABINET, SCHEMATIC
- 14) ⊗ INDICATES GAUGE WIRING THAT TERMINATES DIRECTLY ON TO TERMINAL BOARDS AND DOES NOT CONTINUE TO ANY OTHER CIRCUITRY.
⊕ INDICATES TERMINAL BOARD POINTS IN THE HV ATC, SCHEMATIC.
⊖ INDICATES TERMINAL BOARD POINTS IN THE LV ATC, SCHEMATIC.

[1] Refer to Section 26 05 19 (Low Voltage Wire and Cable), subsection 2.02 (Cable Construction). (TYP)

[2] Fluorinated Ethylene Propylene (FEP) wire/cable is NON-compliant. Please fix per aforementioned specification. (TYP)

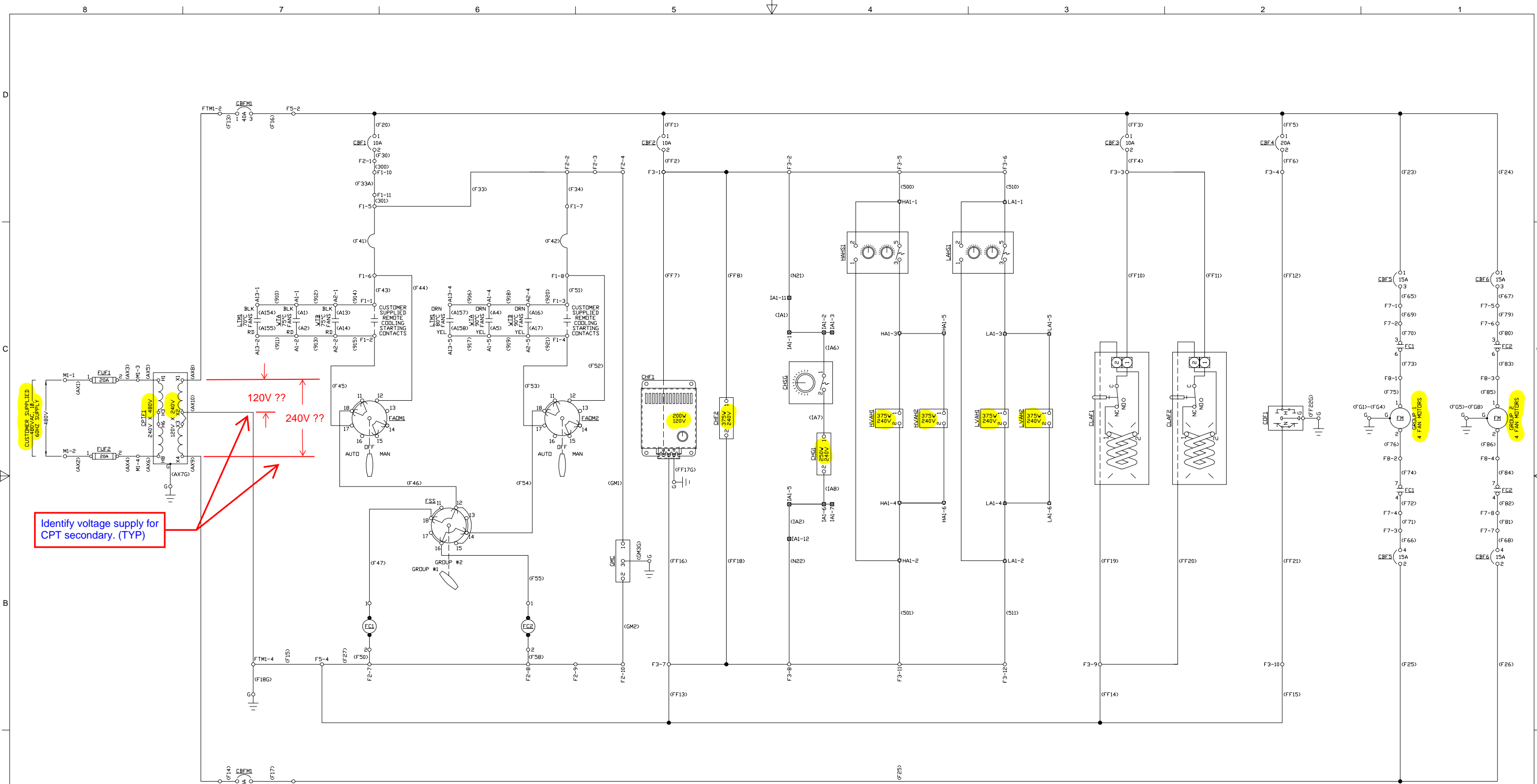
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REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF 06/26/2023
JACOBS Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

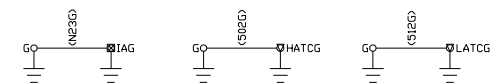
				<p>HOWARD INDUSTRIES INC. ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS</p>	
<p>EXPLANATION OF WIRING LABELING</p>		<p>NAME: LEGEND CC 0371</p>		<p>DESCRIPTION: POWER TRANSFORMER CONTROLS</p>	
<p>INFORMATION SHOWN IN PARENTHESES ON THE WIRING DIAGRAM IS ON THE WIRE EXCLUDING THE ACTUAL PARENTHESES</p>		<p>ID: 3418-000426-000 P.N. 0034-070250-426-1</p>		<p>REV. DATE REVISION REVISION HISTORY BY APP</p>	
<p>DATE</p>		<p>DATE</p>		<p>DATE: 06/12/23</p>	



Identify voltage supply for CPT secondary. (TYP)

120V ??
240V ??

APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____
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 EDGAR WARF _____ 06/26/2023
 JACOBS _____ Date



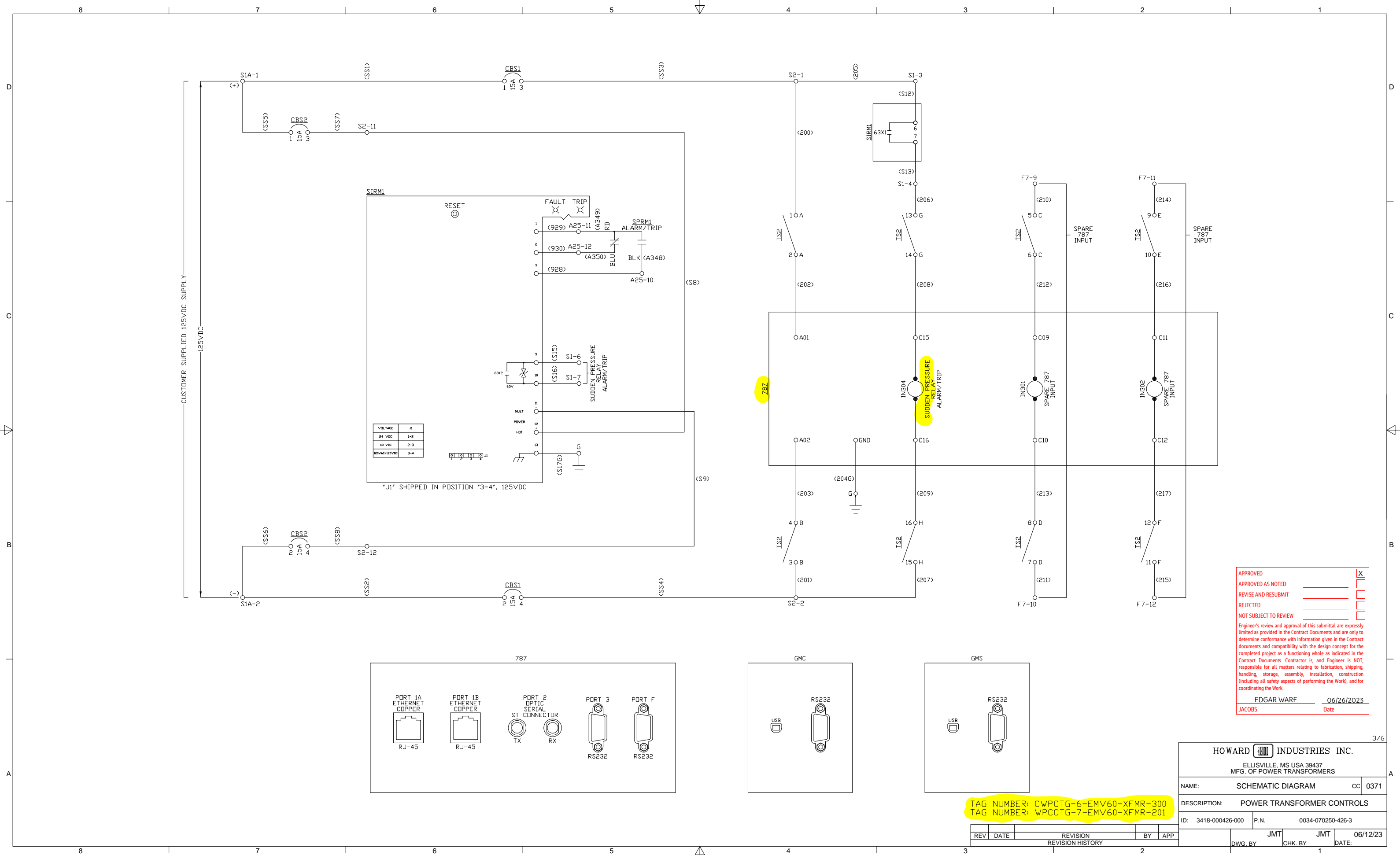
TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: SCHEMATIC DIAGRAM CC 0371
 DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070250-426-2
 DATE: 06/12/23



APPROVED _____

APPROVED AS NOTED _____

REVISE AND RESUBMIT _____

REJECTED _____

NOT SUBJECT TO REVIEW _____

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EDGAR WARF _____ 06/26/2023
 JACOBS _____ Date

3/6

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

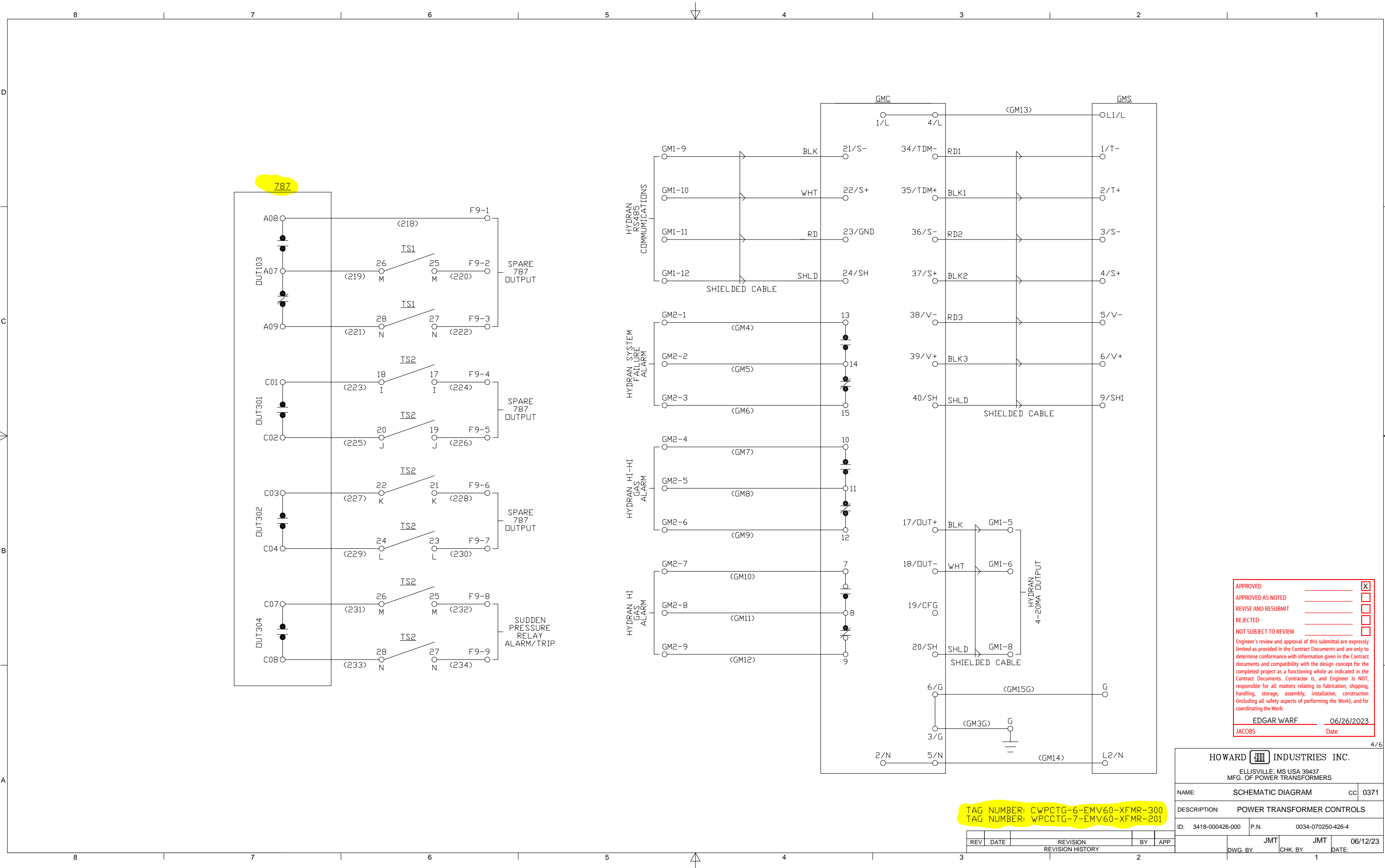
NAME: SCHEMATIC DIAGRAM cc 0371

DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070250-426-3

REV. BY: JMT DATE: 06/12/23

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201



787

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF 06/26/2023
 JACOBS Date

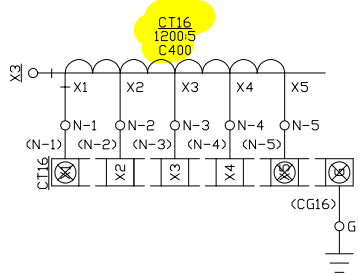
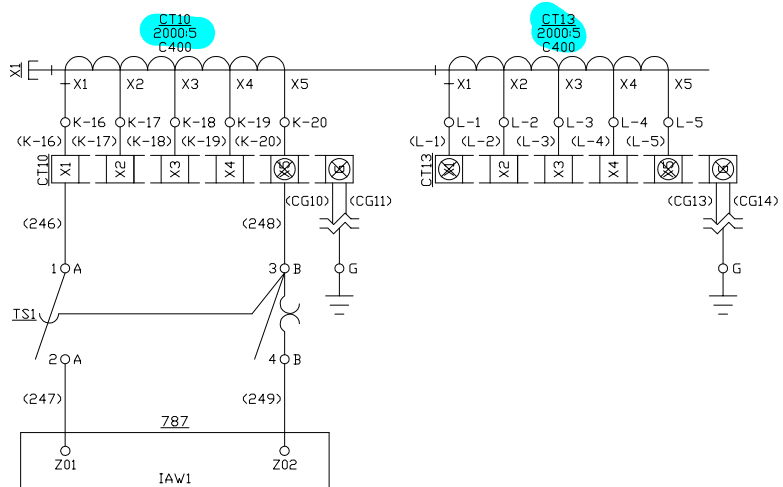
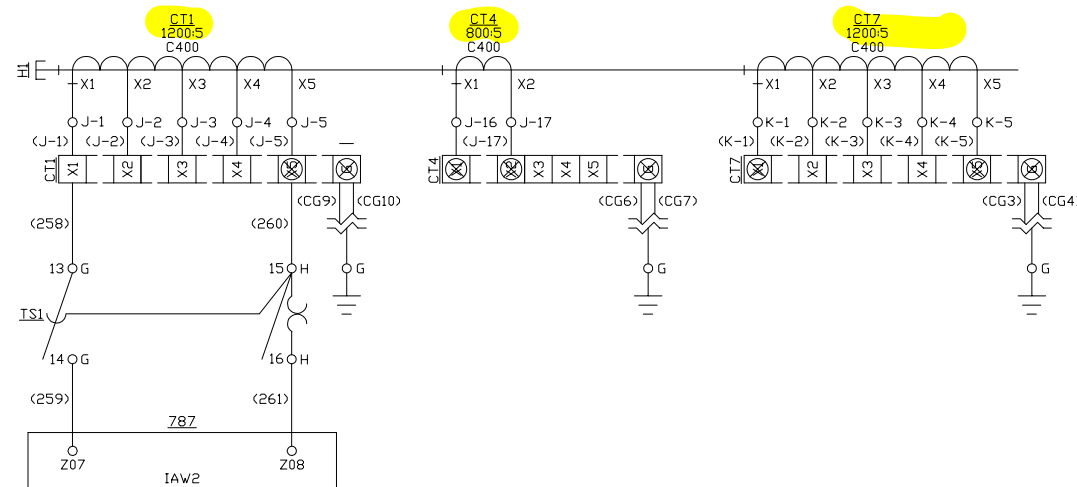
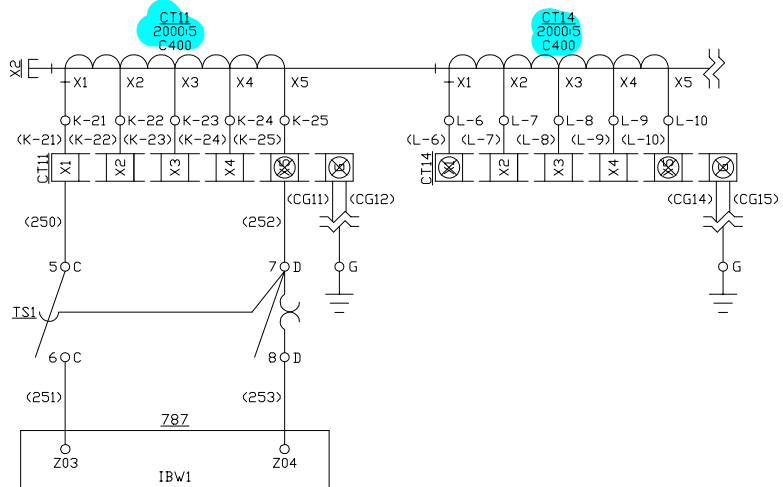
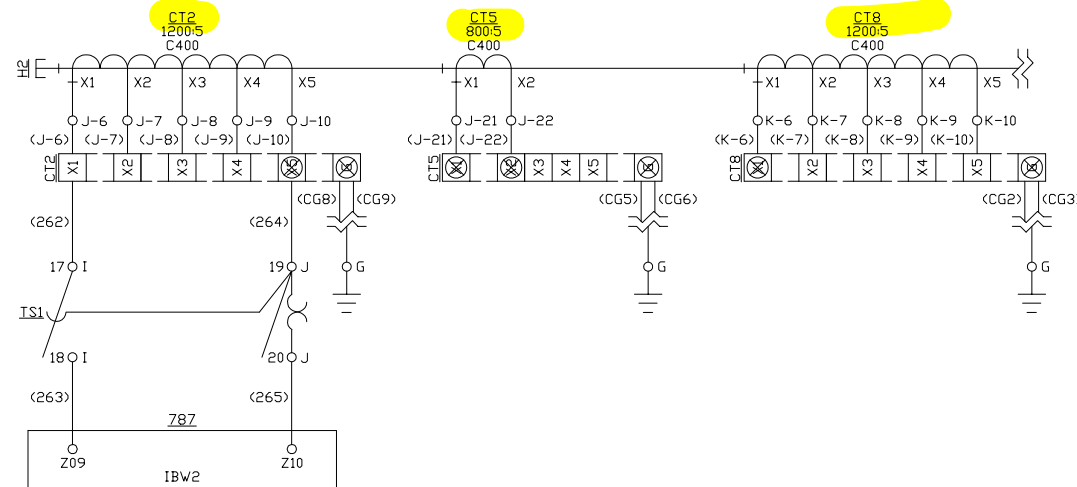
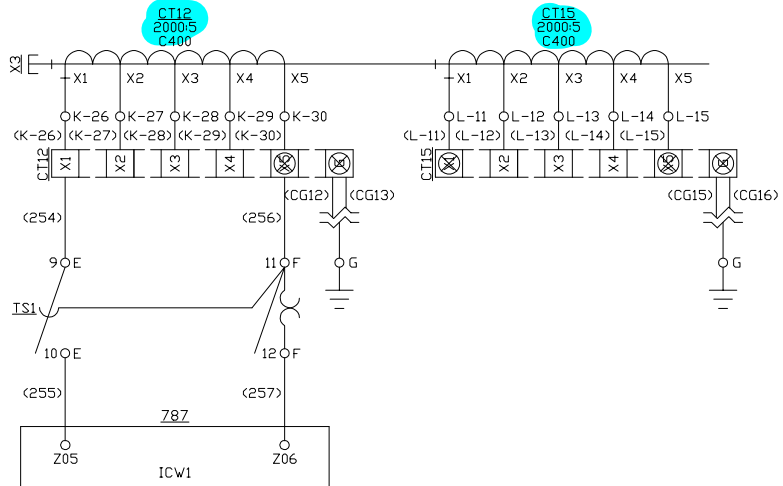
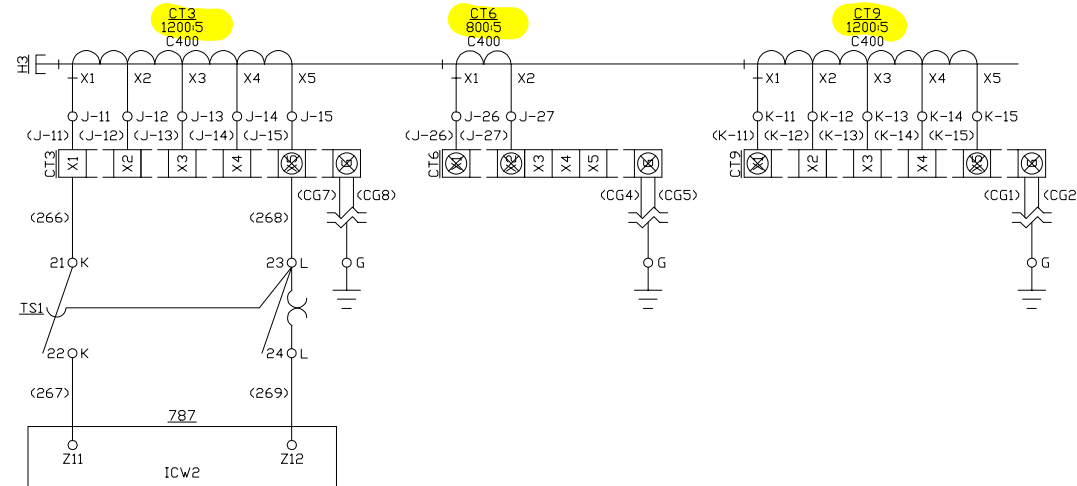
4/6

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME:	SCHMATIC DIAGRAM	CC	0371
DESCRIPTION:	POWER TRANSFORMER CONTROLS		
ID:	3418-000426-000	P.N.	0034-070250-426-4

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

DWG. BY: JMT CHK. BY: JMT DATE: 06/12/23



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APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/26/2023
 JACOBS _____ Date

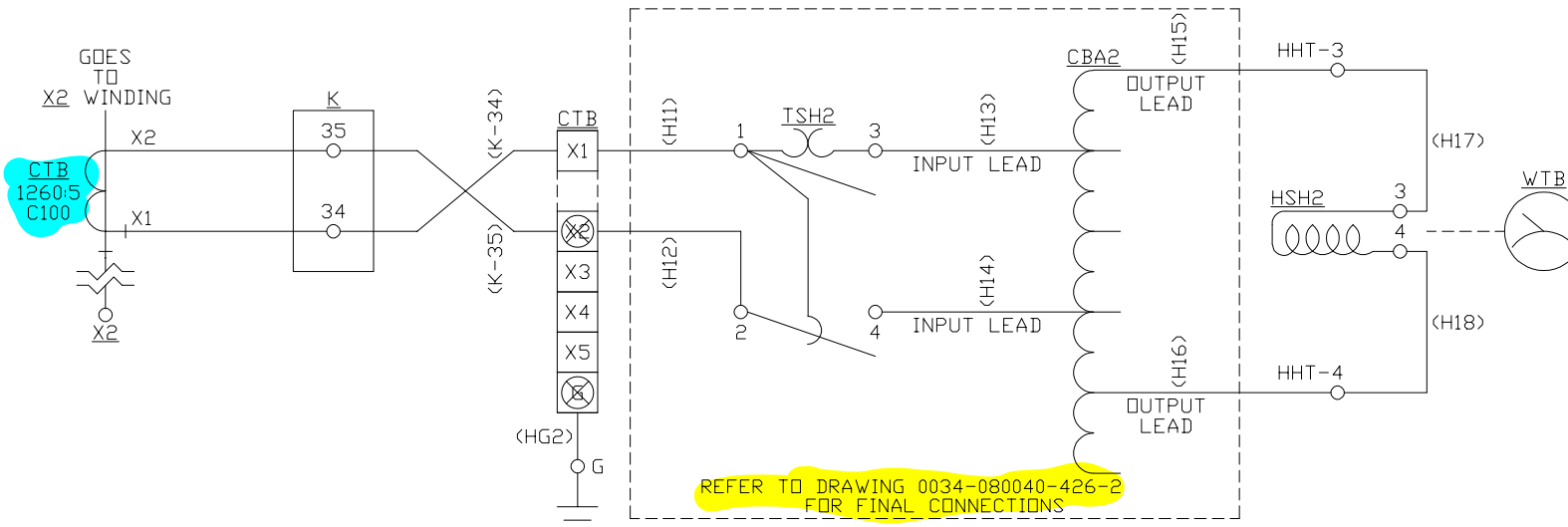
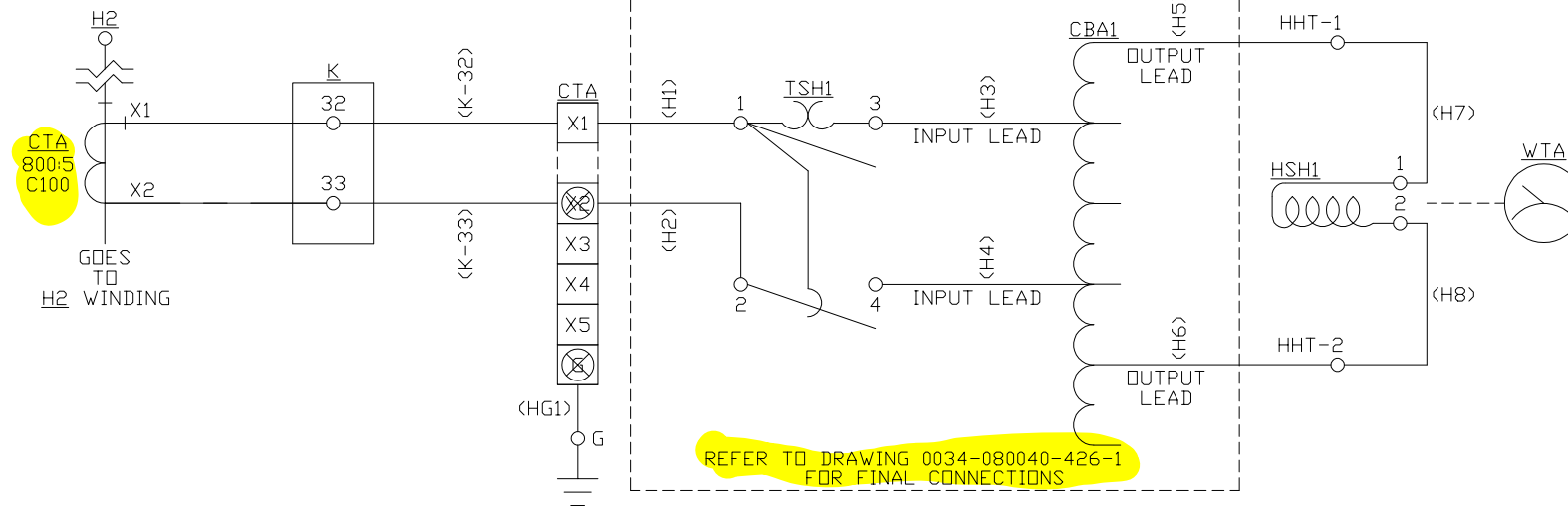
5/6

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME:	SCHEMATIC DIAGRAM	CC	0371
DESCRIPTION:	POWER TRANSFORMER CONTROLS		
ID:	3418-000426-000	P.N.	0034-070250-426-5
REV	DATE	REVISION	BY APP
REVISION HISTORY			
DWG. BY	JMT	JMT	06/12/23
CHK. BY	1	DATE:	

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				



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REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/26/2023
 JACOBS _____ Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

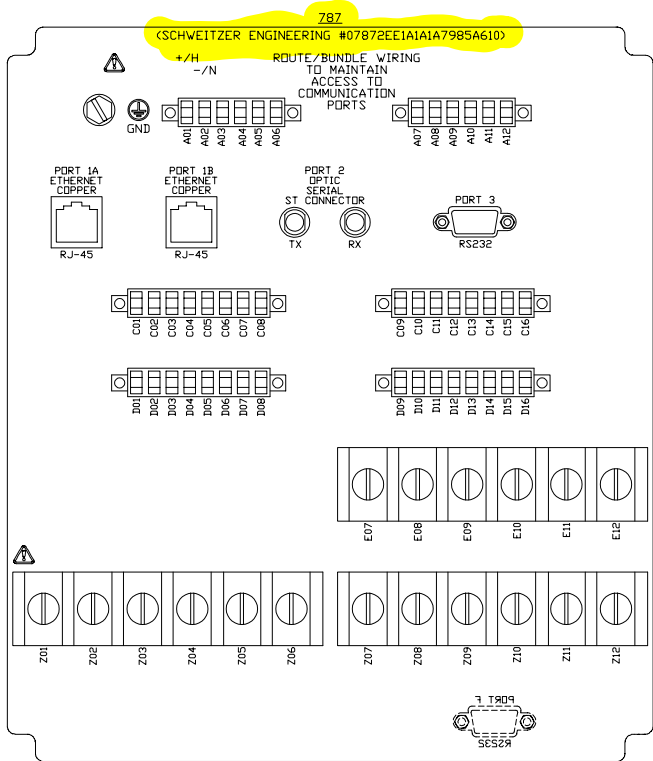
HOWARD INDUSTRIES INC.	
ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS	
NAME:	SCHEMATIC DIAGRAM CC 0371
DESCRIPTION:	POWER TRANSFORMER CONTROLS
ID: 3418-000426-000	P.N. 0034-070250-426-6
DWG. BY: JMT	CHK. BY: JMT DATE: 06/12/23

D

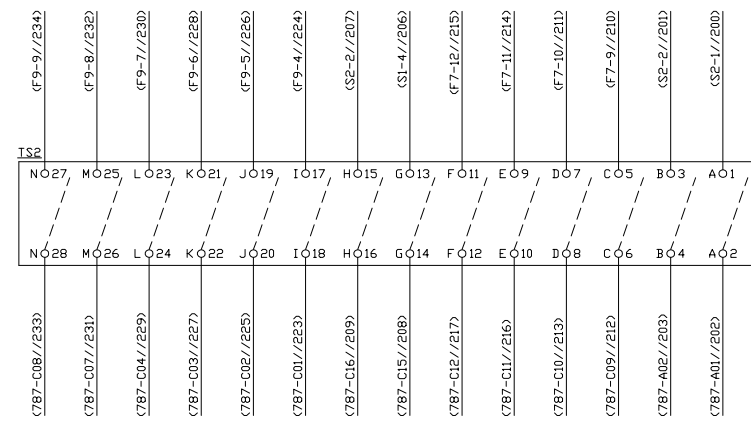
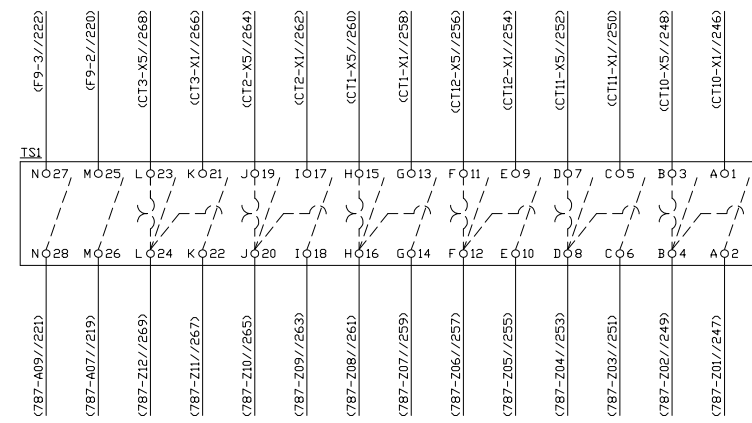
C

B

A



- A01 (TS2-2//202)
- A02 (TS2-4//203)
- GND (G//204)
- A07 (TS1-26//219)
- A08 (F9-1//218)
- A09 (TS1-28//221)
- C01 (TS2-18//223)
- C02 (TS2-20//225)
- C03 (TS2-22//227)
- C04 (TS2-24//229)
- C07 (TS2-26//231)
- C08 (TS2-28//233)
- C09 (TS2-6//212)
- C10 (TS2-8//213)
- C11 (TS2-10//216)
- C12 (TS2-12//217)
- C13 (TS2-14//208)
- C16 (TS2-16//209)
- Z01 (TS1-2//247)
- Z02 (TS1-4//249)
- Z03 (TS1-6//251)
- Z04 (TS1-8//253)
- Z05 (TS1-10//255)
- Z06 (TS1-12//257)
- Z07 (TS1-14//259)
- Z08 (TS1-16//261)
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- Z10 (TS1-20//265)
- Z11 (TS1-22//267)
- Z12 (TS1-24//269)



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISION AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/26/2023
 JACOBS Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

1/7

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: WIRING DIAGRAM CC 0371

DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070260-426-1

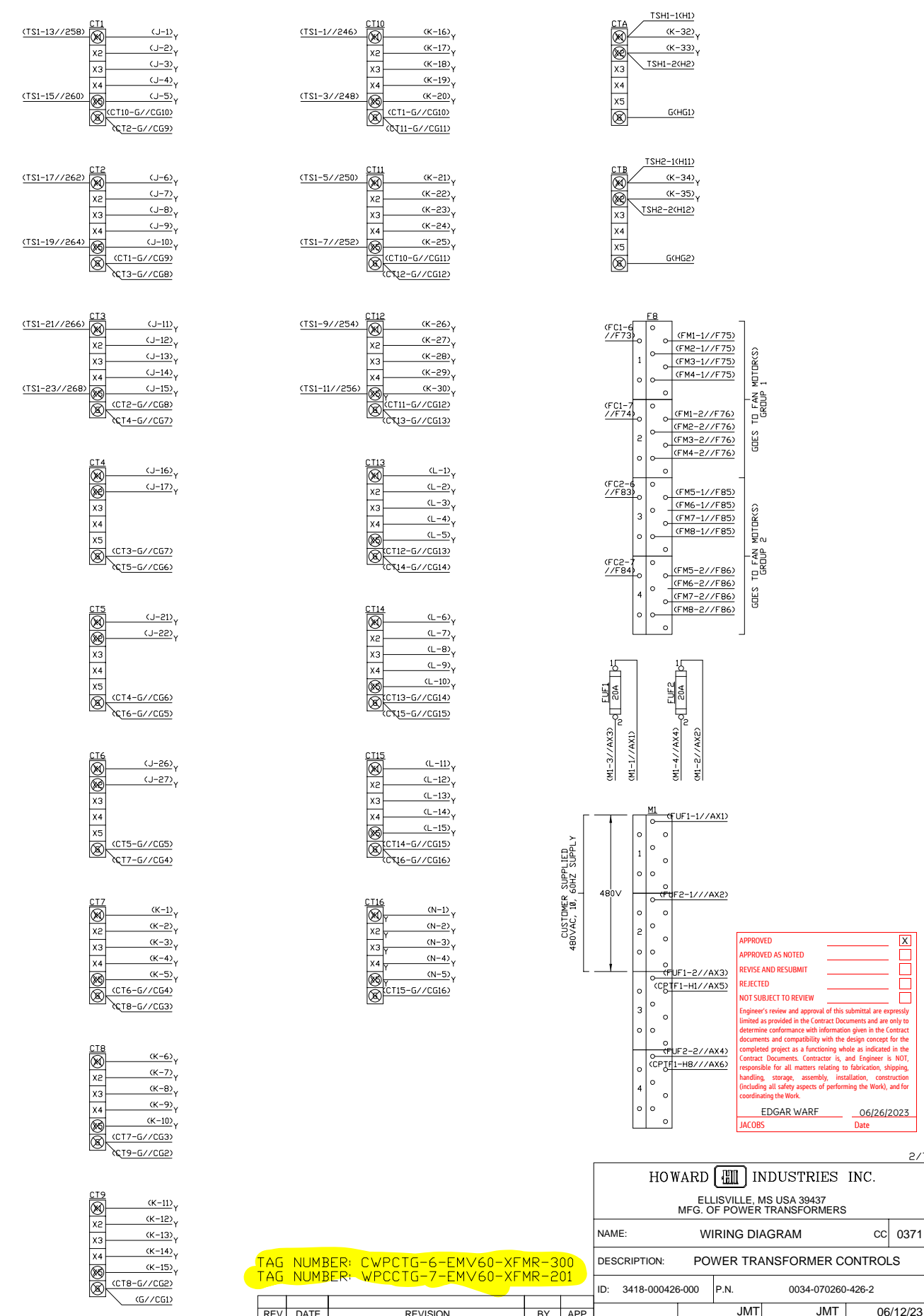
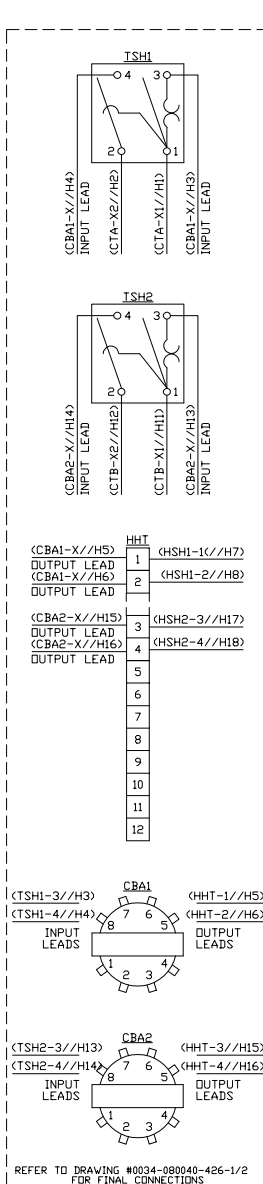
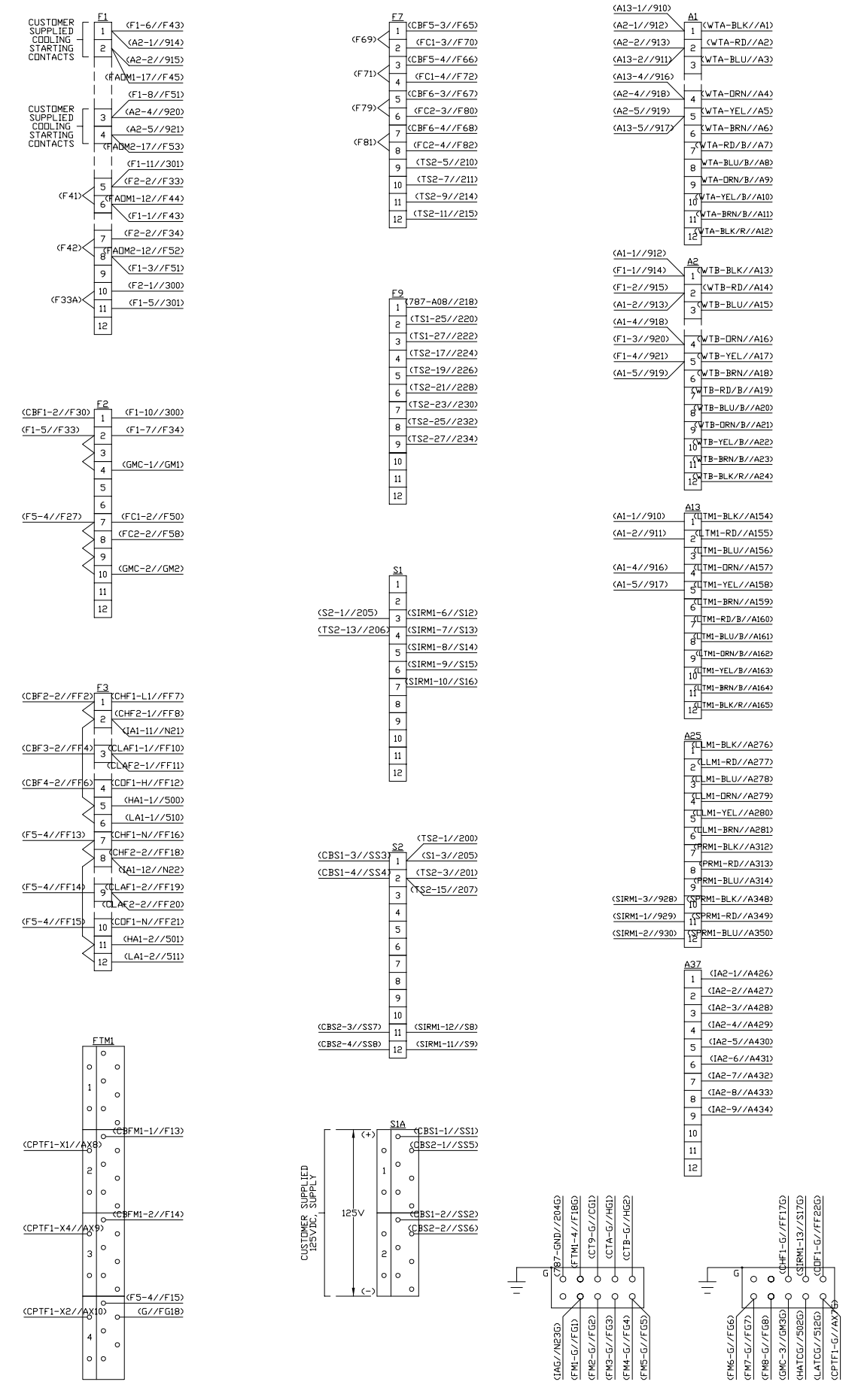
DWG. BY: JMT CHK. BY: JMT DATE: 06/12/23

D

C

B

A



TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>

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EDGAR WARF 06/26/2023
 JACOBS Date

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: WIRING DIAGRAM CC 0371

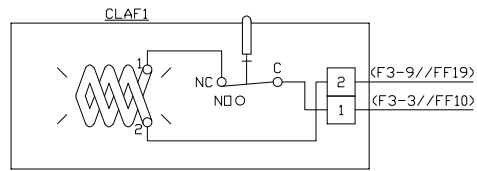
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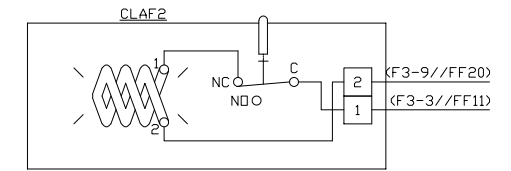
REV DATE REVISION BY APP

DWG. BY JMT DATE: 06/12/23

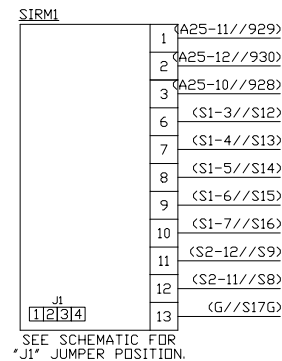
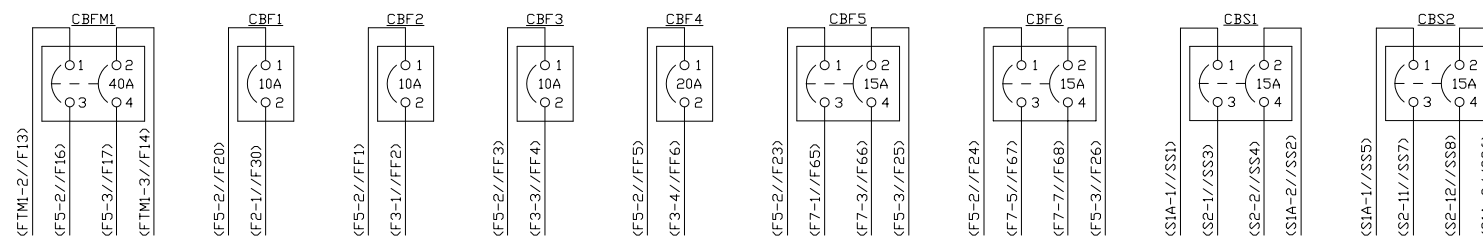
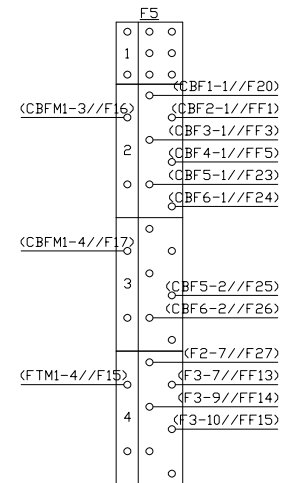
MAIN CONTROL CABINET, SWING PANEL, LEFT SIDE, REAR VIEW



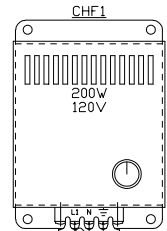
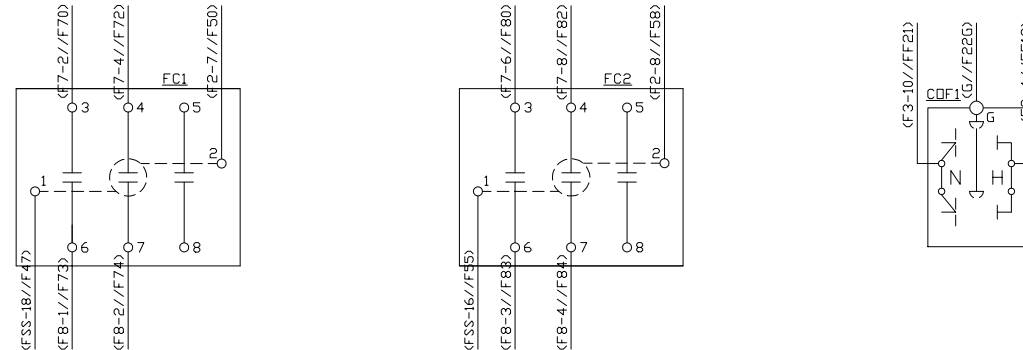
MAIN CONTROL CABINET, CENTER COMPARTMENT, LEFT SIDE



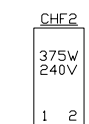
MAIN CONTROL CABINET, CENTER COMPARTMENT, RIGHT SIDE



SEE SCHEMATIC FOR "J1" JUMPER POSITION.

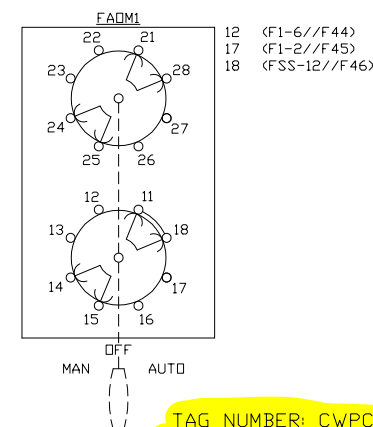
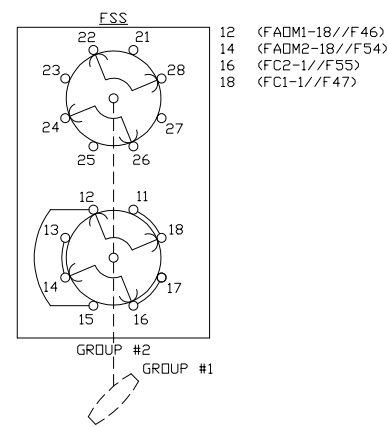
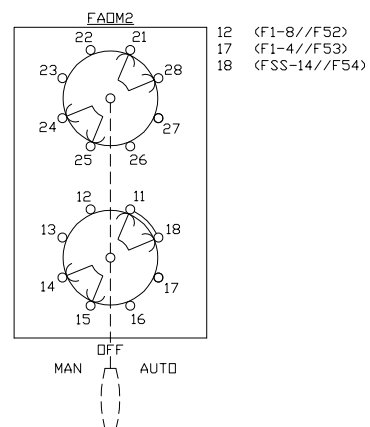


(F3-1//FF7)
(F3-7//FF10)
(G//FF17G)



(F3-2//FF8)
(F3-8//FF18)

MAIN CONTROL CABINET, SWING PANEL HASP POST, REAR VIEW



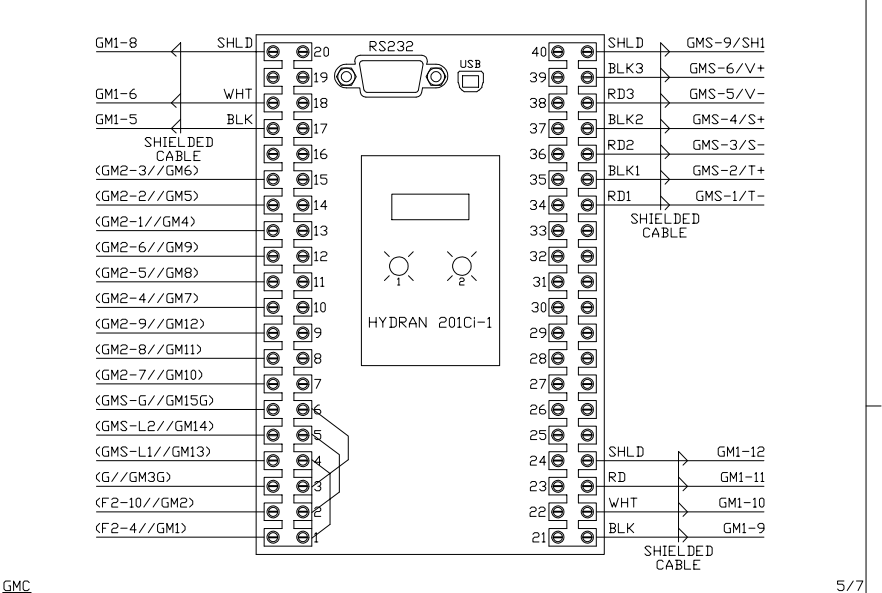
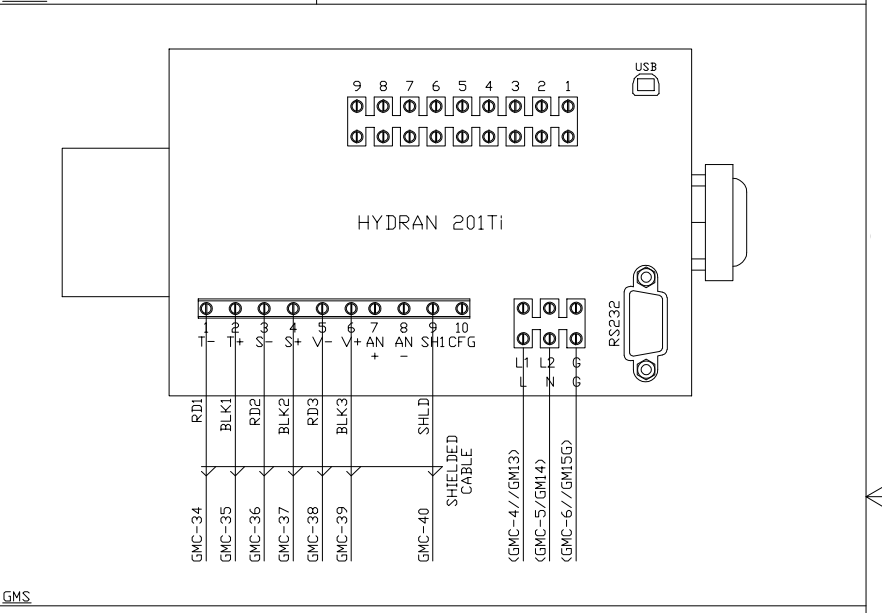
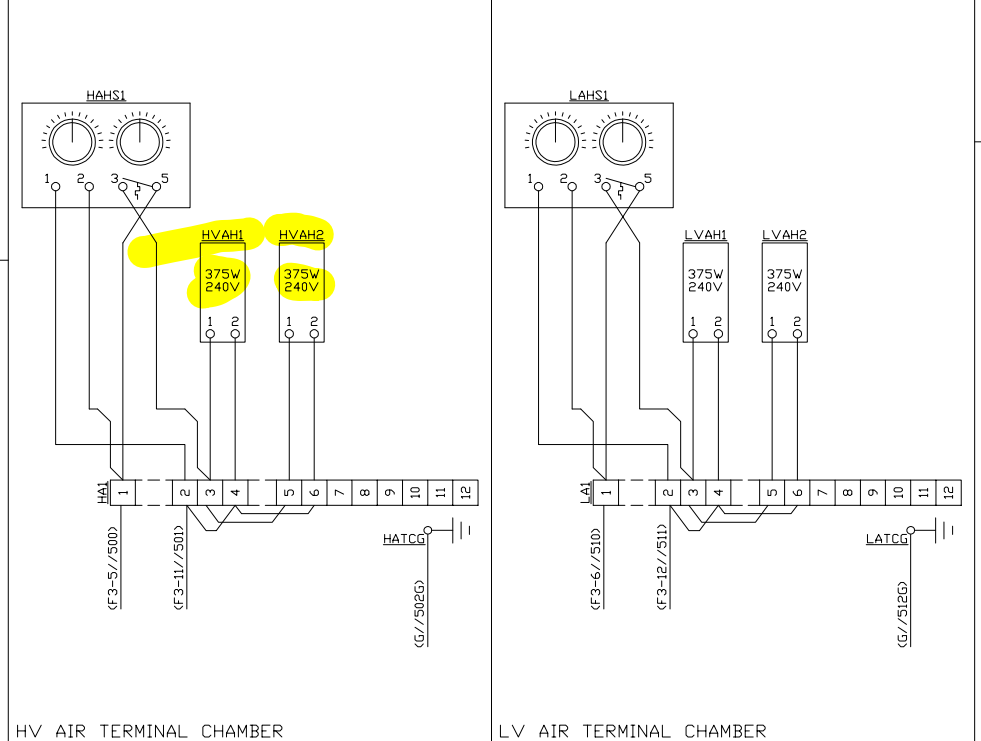
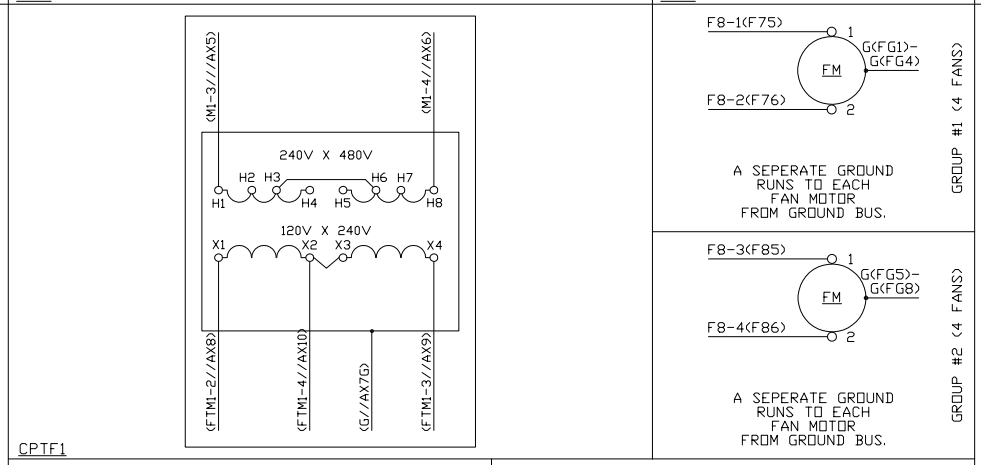
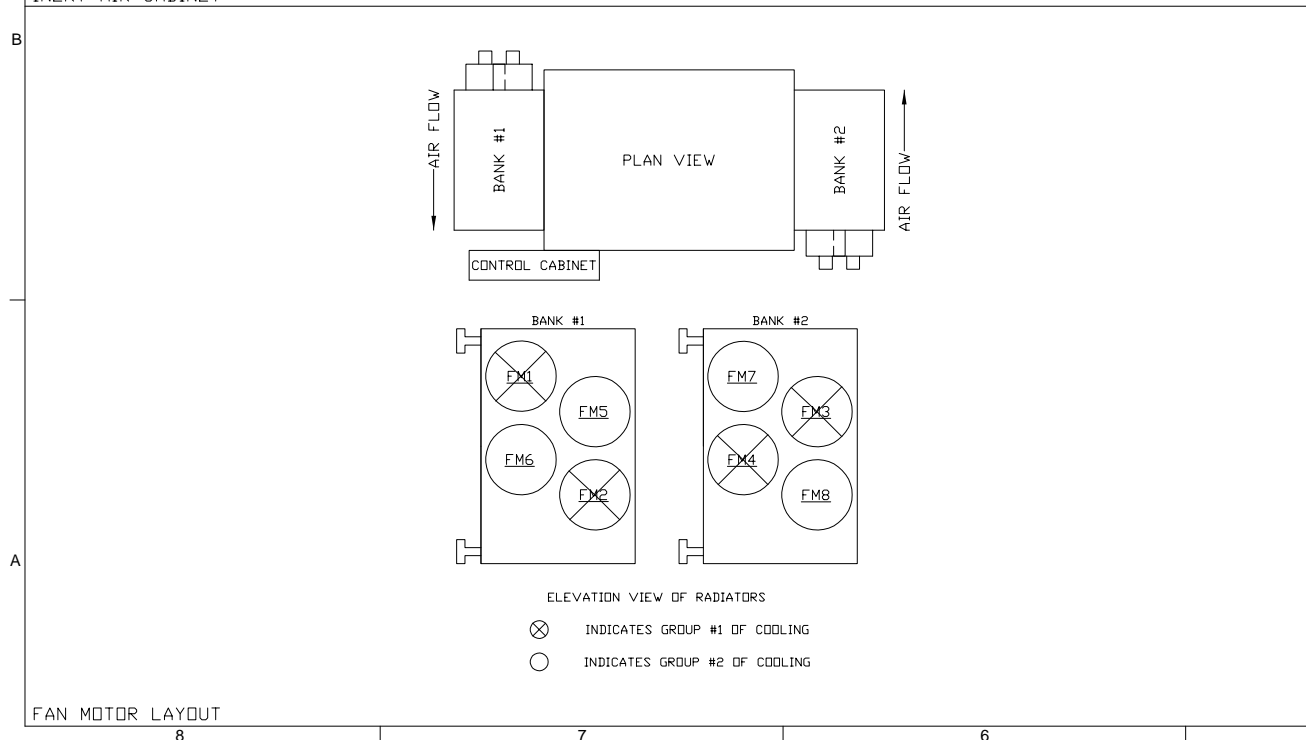
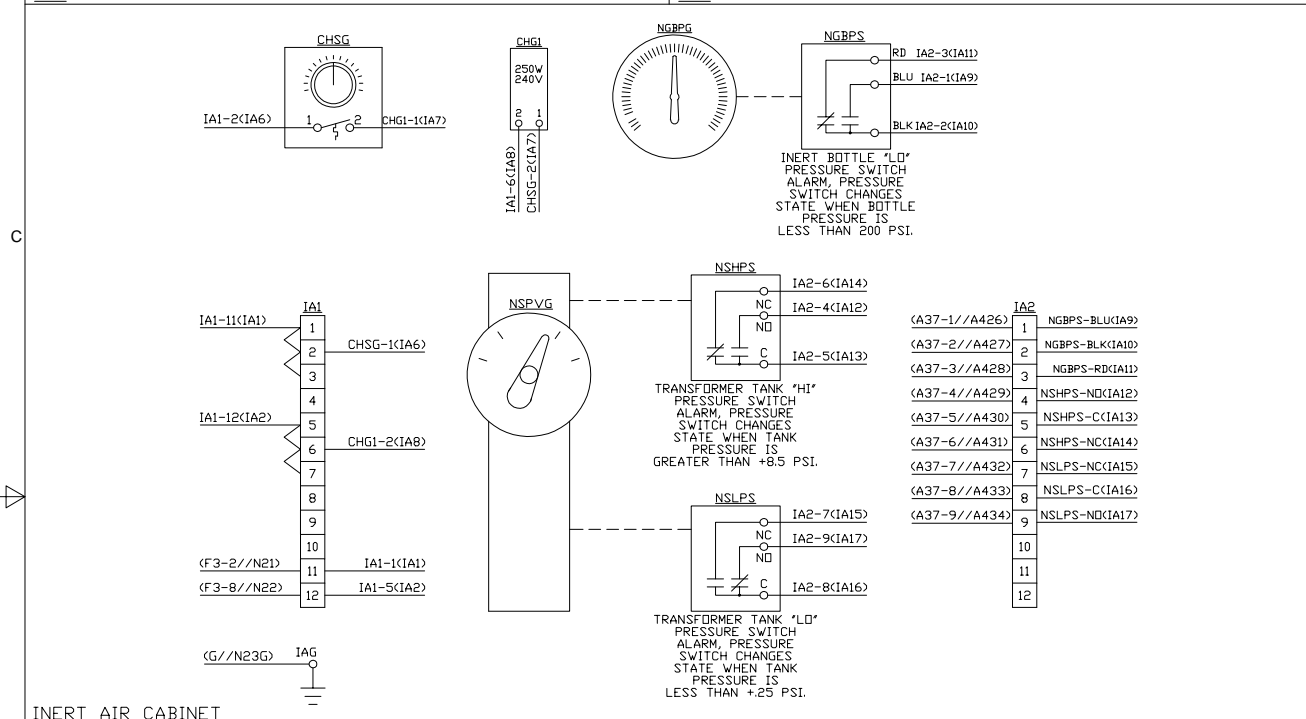
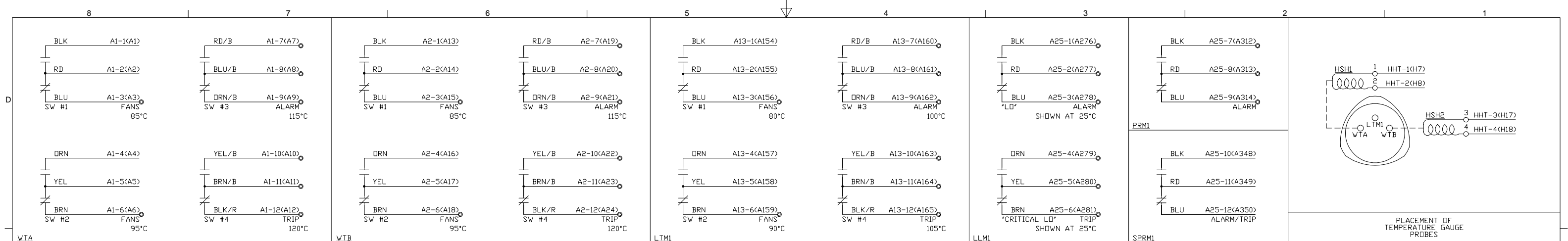
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TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

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APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

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EDGAR WARF _____ 06/26/2023
JACOBS _____ Date

HOWARD INDUSTRIES INC.		3/7
ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS		
NAME:	WIRING DIAGRAM	CC 0371
DESCRIPTION:	POWER TRANSFORMER CONTROLS	
ID: 3418-000426-000	P.N.	0034-070260-426-3
REV	DATE	REVISION HISTORY
DWG. BY	JMT	JMT
CHK. BY		06/12/23
DATE:		



APPROVED	<input checked="" type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>
REVISE AND RESUBMIT	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	<input type="checkbox"/>
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EDGAR WARF	06/26/2023
JAC085	Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

HOWARD INDUSTRIES INC.
ELLISVILLE, MS USA 39437
MFG. OF POWER TRANSFORMERS

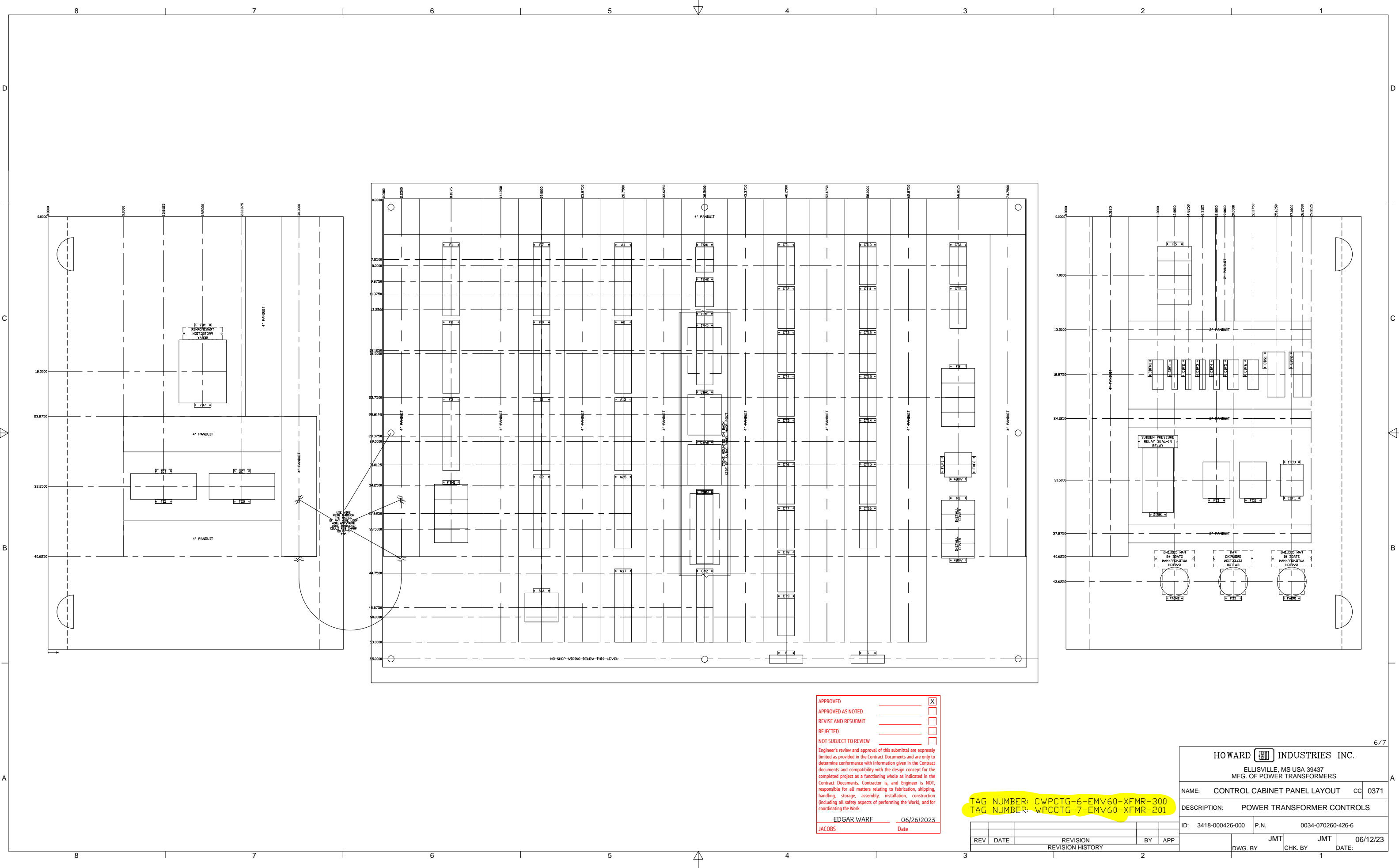
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DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070260-426-5

REV. DATE REVISION BY APP

DWG. BY JMT CHK. BY JMT DATE: 06/12/23



APPROVED
 APPROVED AS NOTED
 REVISE AND RESUBMIT
 REJECTED
 NOT SUBJECT TO REVIEW

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EDGAR WARF 06/26/2023
 JACOBS Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

6/7

HOWARD INDUSTRIES INC.

ELLISVILLE, MS USA 39437
MFG. OF POWER TRANSFORMERS

NAME: CONTROL CABINET PANEL LAYOUT cc 0371
 DESCRIPTION: POWER TRANSFORMER CONTROLS

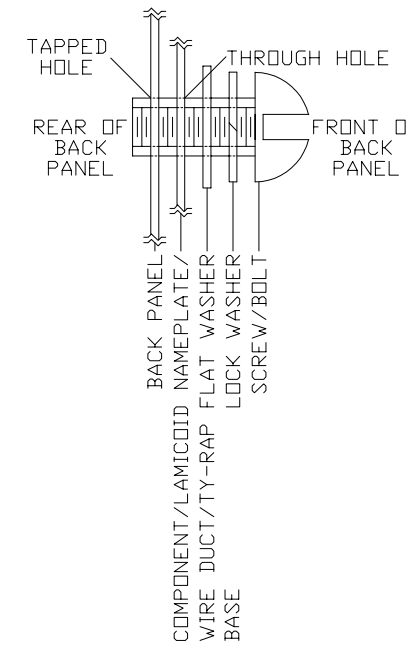
ID: 3418-000426-000 P.N. 0034-070260-426-6
 DWG. BY: JMT CHK. BY: JMT DATE: 06/12/23

- 1) ALL MOUNTING HARDWARE, SCREWS, BOLTS, NUTS, FLAT WASHERS AND LOCK WASHERS TO BE STAINLESS STEEL UNLESS INDICATED OTHERWISE.
- 2) WIRE BUNDLE LOOP BETWEEN ANY SWING PANELS AND BACK PANEL MUST BE A MINIMUM OF 2" ABOVE THE BOTTOM OF THE SWING PANELS AT THEIR LOWEST POINT.
- 3) ALL CONTROL CABINET WIRING TO BE ROUTED ALONG THE SIDES AND OVER THE TOP OF THE CONTROL CABINET WITH NO SHOP WIRING ROUTED IN THE IN THE BOTTOM OF THE CONTROL CABINET.
- 4) CLAF1 AND CLAF2 LAMICOID NAMEPLATES TO BE SECURED IN UNISTRUT RAIL ON THE CEILING OF MAIN CONTROL CABINET AS CLOSE AS POSSIBLE TO THE MAIN CONTROL CABINET LIGHT. USE SCREW, LOCK WASHER, FLAT WASHER (IF IT DOES NOT COVER THE MARKINGS OF THE LAMICOID NAMEPLATE), LAMICOID NAMEPLATE AND UNISTRUT NUT. IN THAT ORDER. THE SCREW LENGTH TO BE AS SHORT AS POSSIBLE AND STILL ACCOMMODATE INDICATED HARDWARE.
- 5) AFTER MOUNTING OF ALL EQUIPMENT, ADJUST SWING PANELS AND CENTER POST PLUMB AND SQUARE TO HAVE EVEN SPACING AROUND ALL GAPS. ADJUST SWING PANEL SUPPORT PLATE AS REQUIRED TO HELP IN THIS ALIGNMENT.
- 6) VERIFY THAT ALL CONTROL CABINET MOUNTING BOLTS ARE SECURED AND TIGHT. ADD WASHER SHIMS AS REQUIRED TO ACQUIRE A CONTROL CABINET THAT IS PLUMB AND SQUARE AND ADJUSTED FOR NO BINDING OR MISALIGNMENT OF CONTROL CABINET SWING PANELS OR DOORS.
- 7) DUE TO MINIMUM QUANTITIES, ANY HARDWARE ITEMS NOT IN THIS KIT MAY BE ACQUIRED FROM ELLISVILLE R&D.
- 8) ADD/REMOVE JUMPERS/EQUIPMENT AS INDICATED ON HI SUPPLIED DRAWINGS.
- 9) WRAP THE WIRE PROTECTING MESH AROUND THE WIRE LOOPS THAT GO FROM ANY SWING PANEL TO THE MAIN PANEL. WRAP THE WIRE MESH AROUND THE WIRE ANYWHERE THE LOOP COULD POSSIBLY RUB ON ANY SURFACE OR CORNER. USE WIRE TY'S TO HOLD THE MESH IN PLACE.
- 10) CONDUIT GLANDS TO BE MOUNTED ON THE OUTSIDE OF THE CONTROL CABINET BEFORE TRANSFORMER IS PAINTED.
- 11) SHIELDED CABLE WIRING EXTERNAL TO A CONTROL CABINET NEEDS ROUTED IN CONDUIT THAT ONLY HOUSES SHIELDED CABLE. DO NOT MIX WITH ANY OTHER TYPE OF WIRING.
- 12) WIRING THAT IS SIMILAR IN RATING NEEDS GROUPED TOGETHER AND SEGREGATED FROM OTHER DIFFERENTLY RATED WIRING. THE GROUPING WILL CONSIST OF SIMILAR RATED WIRES BEING WIRE "TYED" TOGETHER EVERY 15" IN FREE SPACE AND IN PANDUIT CHANNELS (BUT NO WIRE "TY'S" IN THE CONDUIT RUNS). THE WIRING GROUPINGS THAT REQUIRE THIS SEGREGATED GROUPINGS ARE:
 - A) 120/240VAC
 - B) 125VDC
 - C) 480VAC (THIS ALSO REQUIRES SEPARATE CONDUIT RUNS TO THE PRIMARY 480V AND THE SECONDARY 120/240VAC CPTF1 TRANSFORMER'S CONNECTIONS).
 - D) **YELLOW CURRENT TRANSFORMER WIRING**
 - E) SHIELDED CABLE
- 13) ADD SUPPLIED/INDICATED MARKING STRIPS TO THE RIGHT SIDE OF THE CT SHORTING BOARDS. USE TWO OF THE FOUR SUPPLIED SHORTING PINS TO HOLD THESE MARKING STRIPS IN PLACE. USE THE REMAINING TWO SHORTING PINS TO SHORT OUT THE CT'S AS SHOWN ON DRAWINGS.
- 14) REPLACE THE GE SUPPLIED MARKING STRIPS ON THE 12 PT TERMINAL BOARDS WITH THE SUPPLIED MARKING STRIPS THAT ARE BLACK LETTERING WITH WHITE BACKGROUND.
- 15) INSERT VENT LOUVERS THROUGH THE SIDES OF THE CONTROL CABINET AFTER CONDUIT RUNS ARE COMPLETE. PLACE THEM NEAR THE TOP LEFT AND BOTTOM RIGHT AS CLOSE AS POSSIBLE TO THE CENTERLINE OF CABINET SIDES. KEEP THE EDGE OF THE LOUVERS' FRAME AT LEAST 1.5" FROM ANY CONTROL CABINET EDGE.
- 16) USE SUPPLIED WIRE NUTS TO ACHIEVE THE HOLDING AND ELECTRICAL CONNECTIONS OF THE CORRECT CPTF1'S TAP LEADS. USE ELECTRICAL TAPE WRAPPED UNDERNEATH THE BASE OF THE WIRE NUT TO HOLD AND INSULATE THE WIRE LEADS. CONTINUE WITH THIS WRAPPING MOVING UP AND OVER THE WIRE NUT TO ABOUT A 1/4" FROM THE TOP OF THE WIRE NUT.

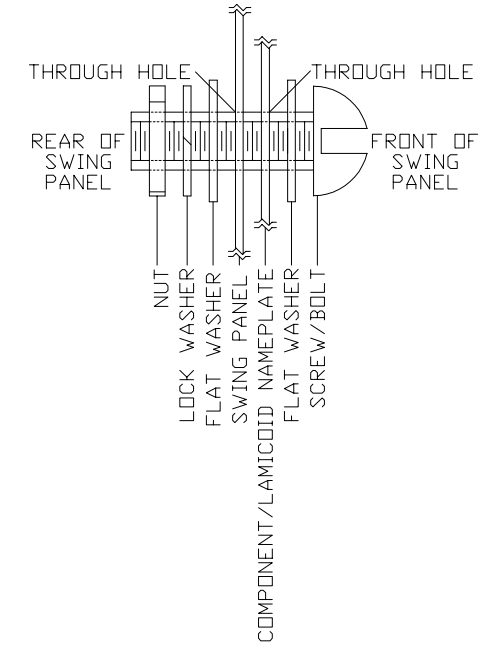
IN ALL MOUNTING CASES, SCREW/BOLT LENGTH TO BE AS SHORT AS POSSIBLE AND STILL ACCOMMODATE INDICATED HARDWARE

IN ALL MOUNTING CASES, ELIMINATE FLAT WASHER IF IT COVERS LAMICOID NAMEPLATE MARKINGS OR DOES NOT ALLOW PROPER MOUNTING OF COMPONENTS

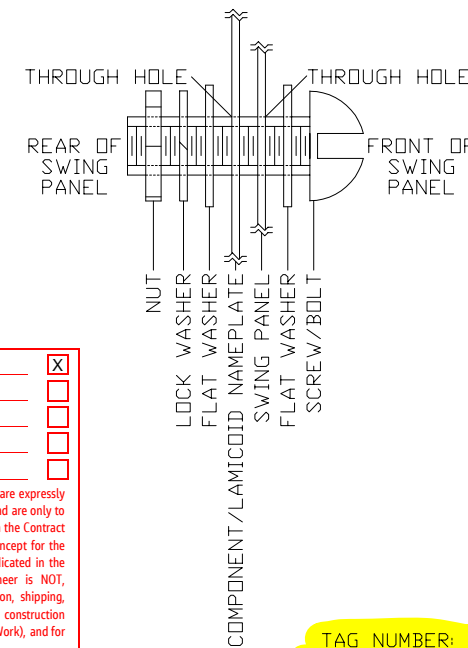
BACK PANEL MOUNTING HARDWARE ARRANGEMENT, COMPONENT/LAMICOID NAMEPLATE/WIRE DUCT, TY-RAP BASE



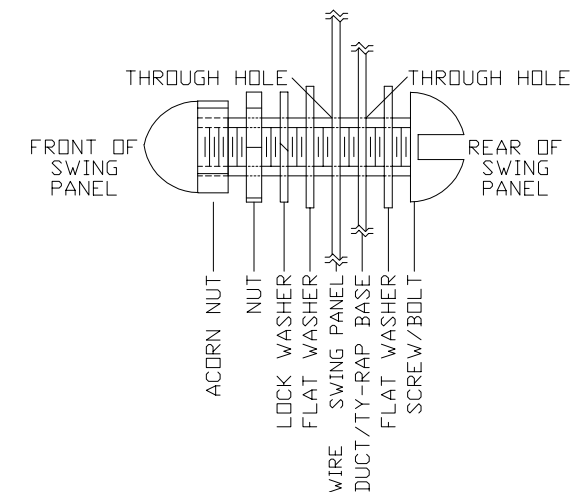
FRONT OF SWING PANEL MOUNTING ARRANGEMENT, COMPONENT/LAMICOID NAMEPLATE



REAR OF SWING PANEL MOUNTING ARRANGEMENT, COMPONENT/LAMICOID NAMEPLATE



REAR OF SWING PANEL MOUNTING ARRANGEMENT, WIRE DUCT, TY-RAP BASE



APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 06/26/2023
 JACOBS Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

HOWARD INDUSTRIES INC.			
ELLISVILLE, MS USA 39437 MFG. OF POWER TRANSFORMERS			
NAME: CONTROL CABINET SHOP NOTES		cc 0371	
DESCRIPTION: POWER TRANSFORMER CONTROLS			
ID: 3418-000426-000	P.N.	0034-070260-426-7	
DWG. BY: JMT	CHK. BY: JMT	DATE: 06/12/23	

HOWARD INDUSTRIES INC.

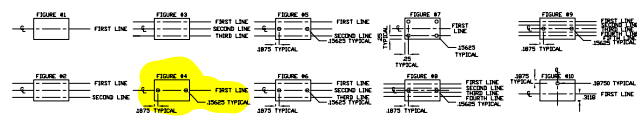
1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

PAGE: 1/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	QUANTITY REQUIRED	FIRST LINE	SECOND LINE	THIRD LINE	FIGURE NUMBER	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	2	787			4	.5 X 2	.25
2	2	TS1			4	.5 X 2	.25
3	2	TS2			4	.5 X 2	.25
4	1	F1			4	.5 X 2	.25
5	1	F2			4	.5 X 2	.25
6	1	F3			4	.5 X 2	.25
7	1	FTM1			4	.5 X 2	.25
8	1	F7			4	.5 X 2	.25
9	1	F9			4	.5 X 2	.25
10	1	S1			4	.5 X 2	.25
11	1	S2			4	.5 X 2	.25
12	1	S1A			4	.5 X 2	.25
13	1	A1			4	.5 X 2	.25
14	1	A2			4	.5 X 2	.25
15	1	A13			4	.5 X 2	.25
16	1	A37			4	.5 X 2	.25
17	1	TSH1			4	.5 X 2	.25
18	1	TSH2			4	.5 X 2	.25
19	1	HHT			4	.5 X 2	.25
20	1	CBA1			4	.5 X 2	.25
21	1	CBA2			4	.5 X 2	.25
22	1	GM1			4	.5 X 2	.25
23	1	GM2			4	.5 X 2	.25
24	1	CHF1			4	.5 X 2	.25
25	1	CHF2			4	.5 X 2	.25



HOWARD INDUSTRIES INC.

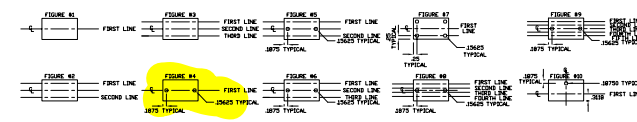
1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

PAGE: 2/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	QUANTITY REQUIRED	FIRST LINE	SECOND LINE	THIRD LINE	FIGURE NUMBER	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	1	CT1			4	.5 X 2	.25
2	1	CT2			4	.5 X 2	.25
3	1	CT3			4	.5 X 2	.25
4	1	CT4			4	.5 X 2	.25
5	1	CT5			4	.5 X 2	.25
6	1	CT6			4	.5 X 2	.25
7	1	CT7			4	.5 X 2	.25
8	1	CT8			4	.5 X 2	.25
9	1	CT9			4	.5 X 2	.25
10	1	CT10			4	.5 X 2	.25
11	1	CT11			4	.5 X 2	.25
12	1	CT12			4	.5 X 2	.25
13	1	CT13			4	.5 X 2	.25
14	1	CT14			4	.5 X 2	.25
15	1	CT15			4	.5 X 2	.25
16	1	CT16			4	.5 X 2	.25
17	1	CTA			4	.5 X 2	.25
18	1	CTB			4	.5 X 2	.25
19	1	F3			4	.5 X 2	.25
20	1	FUF1			4	.5 X 2	.25
21	1	FUF2			4	.5 X 2	.25
22	1	M1			4	.5 X 2	.25
23	2	480V			4	.5 X 2	.25
24	1	A25			4	.5 X 2	.25



HOWARD INDUSTRIES INC.

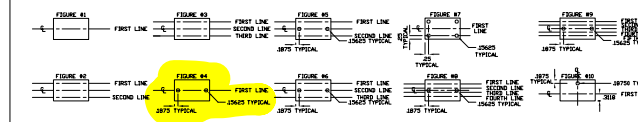
1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

PAGE: 3/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	QUANTITY REQUIRED	FIRST LINE	SECOND LINE	THIRD LINE	FIGURE NUMBER	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	1	F5			4	.5 X 2	.25
2	1	CBFM1			4	.5 X 2	.25
3	1	CBF1			4	.5 X 2	.25
4	1	CBF2			4	.5 X 2	.25
5	1	CBF3			4	.5 X 2	.25
6	1	CBF4			4	.5 X 2	.25
7	1	CBF5			4	.5 X 2	.25
8	1	CBF6			4	.5 X 2	.25
9	1	CBS1			4	.5 X 2	.25
10	1	CBS2			4	.5 X 2	.25
11	1	SIRM1			4	.5 X 2	.25
12	1	FC1			4	.5 X 2	.25
13	1	FC2			4	.5 X 2	.25
14	1	FADM1			4	.5 X 2	.25
15	1	FSS			4	.5 X 2	.25
16	1	FADM2			4	.5 X 2	.25
17	1	COF1			4	.5 X 2	.25
18	1	G			4	.5 X 2	.25



HOWARD INDUSTRIES INC.

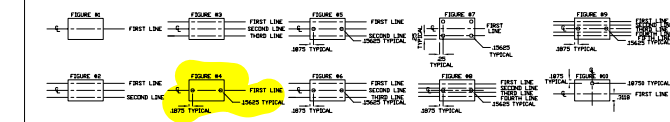
1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

PAGE: 4/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	QUANTITY REQUIRED	FIRST LINE	SECOND LINE	THIRD LINE	FIGURE NUMBER	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	1	HA1			4	.5 X 2	.25
2	1	LA1			4	.5 X 2	.25
3	1	HAHS1			4	.5 X 2	.25
4	1	LAHS1			4	.5 X 2	.25
5	1	HVAH1			4	.5 X 2	.25
6	1	HVAH2			4	.5 X 2	.25
7	1	LVAH1			4	.5 X 2	.25
8	1	LVAH2			4	.5 X 2	.25
9	1	HATCG			4	.5 X 2	.25
10	1	LATCG			4	.5 X 2	.25



HOWARD INDUSTRIES INC.

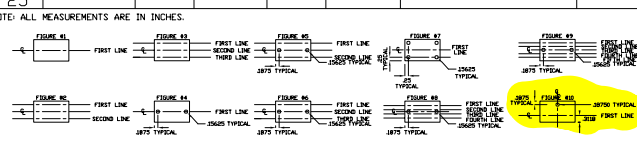
1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

PAGE: 5/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	QUANTITY REQUIRED	FIRST LINE	SECOND LINE	THIRD LINE	FIGURE NUMBER	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	1	CLAF1			10	1 X 2	.25
2	1	CLAF2			10	1 X 2	.25
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
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18							
19							
20							
21							
22							
23							
24							
25							



HOWARD INDUSTRIES INC.

1520 HIGHWAY 11 SOUTH
ELLISVILLE MS 39437
PHONE: 601-399-3000
FAX: 601-399-3031

LAMICOID SHEET

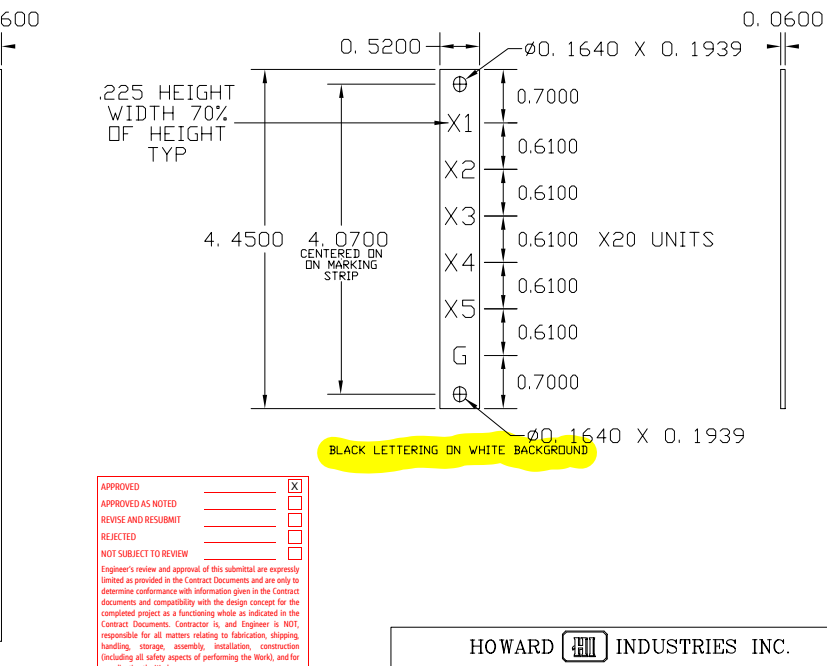
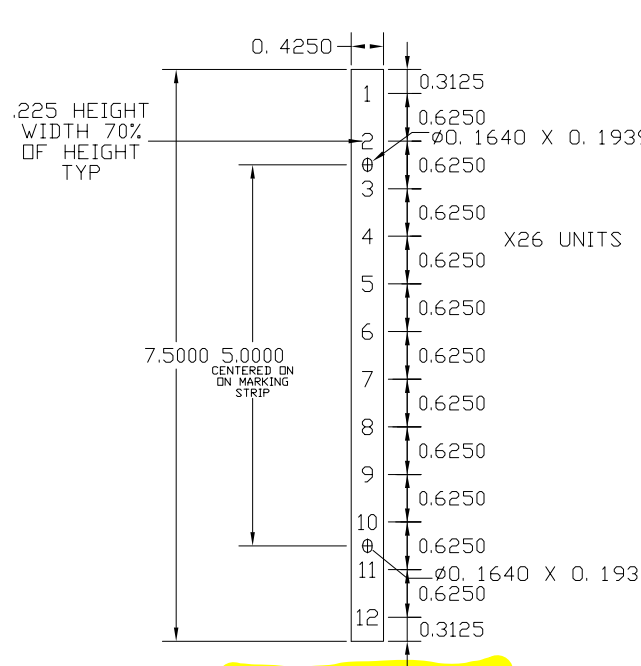
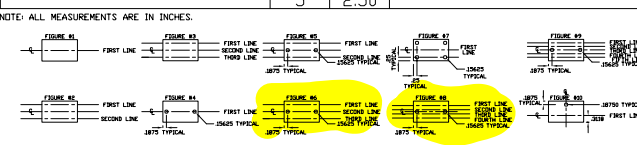
PAGE: 6/6 DATE ISSUED: 06/12/23
CUSTOMER: HOWARD INDUSTRIES
JOB NUMBER: 3418-000426-000

EACH LAMICOID SHALL BE BLACK LETTERING ON WHITE BACKGROUND WITH BEVELED EDGES. LETTER WIDTH TO BE 70% OF HEIGHT.

NUM-BER	1ST LINE	2ND LINE	3RD LINE	4TH LINE	5TH LINE	FIG NUM	SIZE OF LAMICOID HEIGHT X WIDTH	LETTER HEIGHT
1	TRANSFORMER PROTECTION RELAY					6	1.50 X 4.75	.25
2	BUBBLE PRESSURE RELAY REAL-ON RELAY					6	1.50 X 4.75	.25
3	FAN COOLING STAGE #1 AUTO/OFF/ON SWITCH					8	2.00 X 4.75	.25
4	FAN COOLING STAGE #2 AUTO/OFF/ON SWITCH					8	2.00 X 4.75	.25
5	FAN GROUPING SELECTOR SWITCH					8	2.00 X 4.75	.25
6								
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								

HEIGHT OF LAMICOID TO NUMBER OF LINES IN-HOUSE REFERENCE

LINE	HT
1	.50
2	1.00
3	1.50
4	2.00
5	2.50



APPROVED _____
 APPROVED AS NOTED _____
 REVISE AND RESUBMIT _____
 REJECTED _____
 NOT SUBJECT TO REVIEW _____

Edgar Warf 06/26/2023
 JACOBS Date

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: LAMICOID NAMEPLATES cc 0371

DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070280-426-1

REV. DATE REVISION REVISION HISTORY BY APP

DWG. BY JMT DATE: 06/12/23

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
TAG NUMBER: WPCCTG-7-EMV60-XFMR-201

#	COMPONENT IDENTIFICATION	HOWARD INDUSTRIES PART NUMBER	OEM PART NUMBER	QUANTITY REQUIRED	ORDERING WITH THE KIT	ORDERING DIRECTLY FROM THE VENDOR
	CONTROLS BOM FOR CATALOG NUMBER	3418-000426-000				
			DESIGNER: JMT			
1	SCHEMATIC DIAGRAM	0034-070250-426		1		
2	WIRING DIAGRAM	0034-070260-426		1		
3	CONTROL CABINET	0061-200003-945	COXLINE #4X0018-HOWARD	1		X
4	#12 CONTROL WIRE BLACK	0061-198254-560	CESCO #0413SPC	1700'		X
5	#10 CONTROL WIRE BLACK	0061-198254-561	CESCO #0410SPC	200'		X
6	#10 CONTROL WIRE YELLOW	0061-198254-686	CESCO #0410SPC4	200'		X
7	787	0034-070100-426	SEL #07872EE1A1A1A1A7985A610	1		X
8	HOT SPOT WORK SHEET	0034-080040-426		1		
9	G	0061-198389-180	HI #0061-198389-180	2		X
10	2 COND SHIELDED CABLE	0061-198389-070	BELDEN #8719	300'		X
11	3 COND SHIELDED CABLE	0061-198389-161	BELDN #88770	300'		X
12						
13	CONTROL POWER KIT	0034-070270-426		1	X	
14	A1,A2, A13,A25,A37,F1-F3,F7,F9,GM1,GM2,HHT,S1,S2,HA1,LA1	0061-126202-134	GE #EB25B12	20	X	
15	F5,F8,FTM1,M1,S1A,	0061-126202-116	MARATHON #1432555	9	X	
16	COVER FOR M1	0061-126202-144	MARATHON #CC1432	6	X	
17	CT1-CT16, CTA, CTB	0061-126202-126	GE #EB27B06S	18	X	
18	CBA1,CBA2	0061-220000-101	QUALITROL #TRA-001-1	2	X	
19	CBF1-CBF3	0061-001848-101	SQUARE D #QOU110	3	X	
20	CBF4	0061-001848-102	SQUARE D #QOU120	1	X	
21	CBF5,CBF6	0061-001848-106	SQUARE D #QOU215	2	X	
22	CBS1,CBS2	0061-198254-569	SQUARE D #BDL26015	2	X	
23	CBFM1	0061-001848-115	SQUARE D #QOU240	1	X	
24	CHF1	0061-198254-301	HOFFMAN #D-AH2001	1	X	
25	CHF2	0061-198254-302	VULCAN #E-TUB-375B	1	X	
26	CLAF1,CLAF2	0061-198389-095	#0061-198389-095	2	X	
27	COF1	0061-198254-611	COOPER #SGF20W	1	X	
28	FAOM1	0061-198254-582	SHALLCO #13938-6	1	X	
29	FAOM2	0061-198254-583	SHALLCO #13938-7	1	X	
30	FC1,FC2	0061-198254-580	SQUARE D #8502 SCO2 V02	2	X	
31	FSS	0061-198254-576	SHALLCO #13938-8	1	X	
32	FUF1,FUF2	0061-198389-218	BUSSMAN #KTK 20	6	X	
33	FUSE HOLDER FOR FUF1, FUF2	0061-198389-024	BUSSMAN #CHCC2DIU	1	X	
34	TS1	0061-198389-220	ABB #FT4A14T02BN4098	1	X	
35	TS2	0061-198389-221	ABB #FT4A14T14CN4001	1	X	
36	TSH1,TSH2	0061-198254-531	TESTSWITCH #W3TS-02-C	2	X	
37	SIRM1	0061-210000-926	QUALITROL #909-300-01	1	X	
38	LAMICIDS	0034-070280-426	#0034-070280-426	1	X	
39	CABINET VENTS	0061-198254-855	SCE #AVK44SS	2	X	
40	FILTERS FOR CABINET VENTS	0061-198254-593	SCE #FLT44	2	X	
41	DIN RAIL	0061-002658-100	SD #9080MH379	2-78.74" PIECES	X	
42	WIRE LABELS	0061-198389-213	BRADY #MC-250-342	4 ROLLS	X	
43	PANEL TY-WRAP MOUNTS	0061-198254-873	T&B #TC142X	1 BAG OF 100	X	
44	WIRE BUNDLE MESH	0061-198389-001	CABLEORGANIZER.COM #BSF6FR-150-25FT	1 25FT SPOOL	X	
45	CABLE TIES	0061-198389-106	T&B #L-8-18-0-M	100	X	
46	2" PANDUIT	0061-198254-524	PANDUIT #G2X3LG6	36'	X	
47	2" PANDUIT COVER	0061-198254-525	PANDUIT #C2LG6	36'	X	
48	4" PANDUIT	0061-198254-594	PANDUIT #G4X3LG6	78'	X	
49	4" PANDUIT COVER	0061-198254-595	PANDUIT #C4LG6	78'	X	
50	#10/12AWG UNINS WIRE LUGS #8/#10	0061-198254-550	BURNDY #YAV10-L36	750	X	
51	#14-20AWG UNINS WIRE LUGS #8/#10	0061-198254-549	BURNDY #YAV14-L36	200	X	
52	#14-20AWG UNINS WIRE LUGS #4/#6	0061-198389-108	BURNDY #YAV14-L33	100	X	
53	#6AWG UNINS WIRE FERRULES	0061-198254-820	BURNDY #YF0612UI	10	X	
54	#10AWG UNINS WIRE FERRULES	0061-198254-818	BURNDY #YF1012UI	200	X	
55	#12AWG UNINS WIRE FERRULES	0061-198254-817	BURNDY #YF1212UI	100	X	
56	#16AWG UNINS WIRE FERRULES	0061-198389-092	BURNDY #YF1608UI	100	X	
57	#18AWG UNINS WIRE FERRULES	0061-198389-091	BURNDY #YF1808UI	100	X	
58	DIN RAIL STOPS	0061-198389-066	SQUARE D #NSYTRAAVB35	100	X	
59	WIRE NUTS FOR CPTF1 CONNECTIONS	0061-198389-090	3M #H-35	10	X	
60	HVAH1,HVAH2,LVAH1,LVAH2	0061-198389-211	TEMPO #EHT0024	4	X	
61	HAHS1,LAHS1	0061-198254-747	STEGO #01230.9-00	2	X	

APPROVED	_____	<input checked="" type="checkbox"/>
APPROVED AS NOTED	_____	<input type="checkbox"/>
REVISE AND RESUBMIT	_____	<input type="checkbox"/>
REJECTED	_____	<input type="checkbox"/>
NOT SUBJECT TO REVIEW	_____	<input type="checkbox"/>

Engineer's review and approval of this submittal are expressly limited as provided in the Contract Documents and are only to determine conformance with information given in the Contract documents and compatibility with the design concept for the completed project as a functioning whole as indicated in the Contract Documents. Contractor is, and Engineer is NOT, responsible for all matters relating to fabrication, installation, shipping, handling, storage, assembly, installation, construction (including all safety aspects of performing the Work), and for coordinating the Work.

EDGAR WARF 06/26/2023
 JACOBS Date

TAG NUMBER: CWPCTG-6-EMV60-XFMR-300
 TAG NUMBER: WPCCCTG-7-EMV60-XFMR-201

REV	DATE	REVISION	BY	APP
REVISION HISTORY				

1/1

HOWARD INDUSTRIES INC.
 ELLISVILLE, MS USA 39437
 MFG. OF POWER TRANSFORMERS

NAME: CONTROL CABINET ASSEMBLY CC 1814

DESCRIPTION: POWER TRANSFORMER CONTROLS

ID: 3418-000426-000 P.N. 0034-070020-426-1

REV. DATE: 06/12/23

DWG. BY: JMT CHK. BY: JMT DATE: 06/12/23

NONPCTB

Westinghouse

13800/23900Y/13800-
4160Y/2400
VOLTS

60 HERTZ

THREE PHASE
TYPE SI
TRANSFORMER
CLASS 3A
INSULOUR INSULATION

FULL LOAD CONTINUOUSLY

3750 KVA-65 C. RISE

SERIAL

31V 002-03

INSTRUCTION BOOK

PS-1001

GALLONS OIL

641

FULL WAVE IMPULSE TEST LEVEL: HIGH VOLTAGE 150 KV., LOW VOLTAGE 60 KV.

IMPEDANCE 5.49 % AT 3750 KVA 23900Y TO 4160Y VOLTS

APPROX. WEIGHT IN LBS.
CORE AND COILS

10824

BASE

4619

OIL

4303

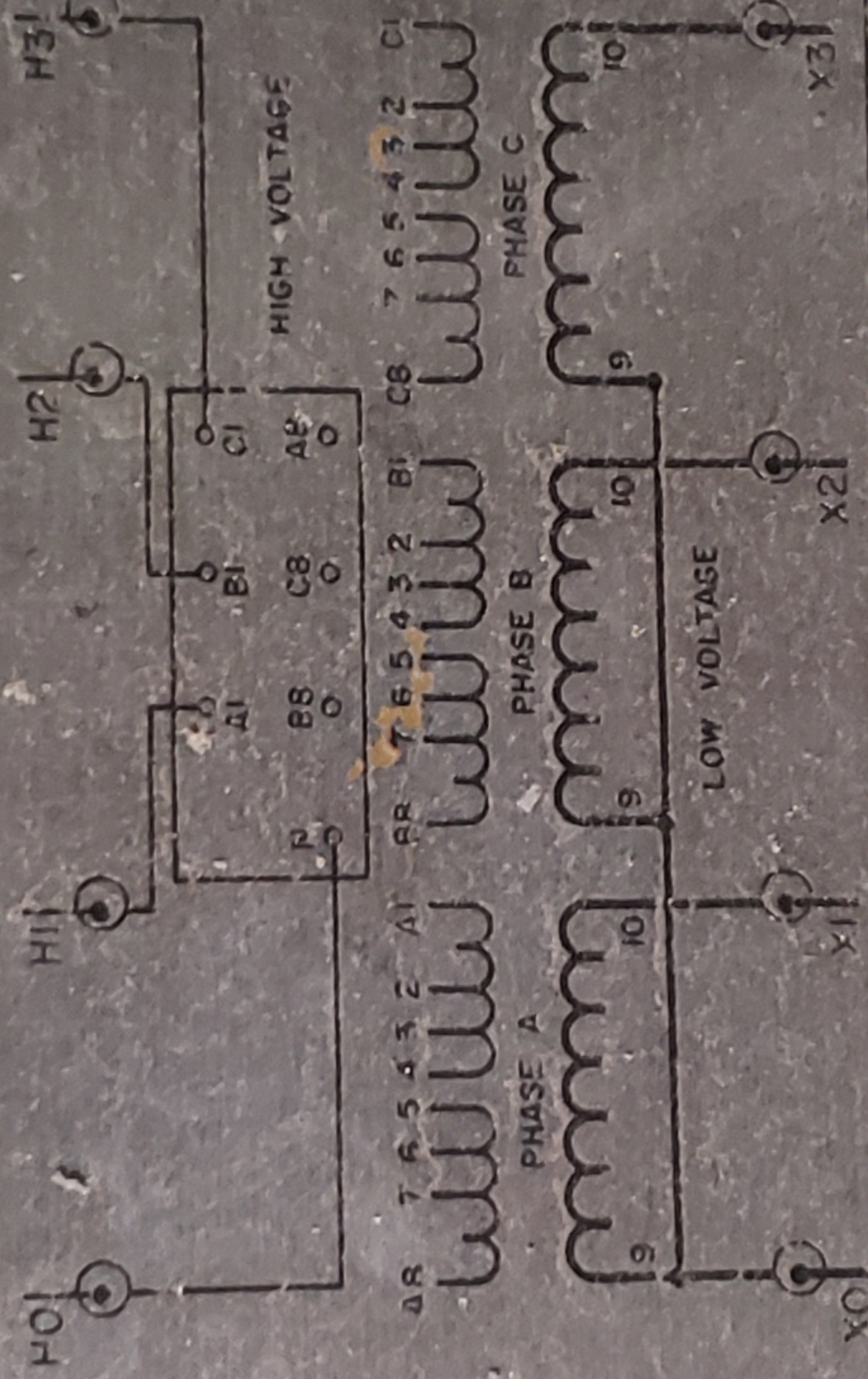
TOTAL

20251

MADE IN U.S.A.

WESTINGHOUSE ELECTRIC CORPORATION

6350A05



WINDING	VOLTS	3750 KVA AMPERES	TAP CHANGER CONNECTS					TERMINAL BOARD CONNECT
			POS.	1	2	3	4	
HIGH VOLTAGE WYE	24940	86.81	1	4	TO	5	AR TO C8	
	24420	88.68	2	3	TO	5	C8 TO BR	
	23900	90.53	3	3	TO	6	BS TO N	
	23380	92.60	4	2	TO	6		
	22860	94.71	5	2	TO	7		
HIGH VOLTAGE DELTA	14450	150.4	1	4	TO	5	AR TO C	
	14000	153.5	2	3	TO	5	C8 TO BR	
	13550	156.9	3	3	TO	6	BR TO A	
	13100	160.3	4	2	TO	6		
	12600	164.1	5	2	TO	7		
LOW VOLTAGE WYE	4160	520.5						

THIS TRANSFORMER WILL CARRY 4687 KVA WITHOUT EXCEEDING 65 C. AVERAGE TEMPERATURE RISE WHEN ADEQUATE COOLING EQUIPMENT IS ADDED.

THE 25 C. LIQUID LEVEL IS 15.00 INCHES BELOW TOP OF HIGHEST HANDLE FLANGE. LIQUID LEVEL CHANGES 0.44 INCHES FOR EACH 10% CHANGE IN AVERAGE LIQUID TEMPERATURE. THE TRANSFORMER IS DESIGNED FOR OPERATION BETWEEN PRESSURE LIMITS OF 65 LBS. PER SQUARE INCH POSITIVE AND 6.5 LBS. PER SQUARE INCH NEGATIVE.

THE TRANSFORMER MUST NOT BE ENERGIZED FROM ANY VOLTAGE SOURCE WHEN TAP CHANGERS ARE COLLARED.

THE TRANSFORMER TANK IS DESIGNED TO WITHSTAND AN EXTERNAL PRESSURE OF 3 LBS. PER SQUARE INCH.



ELECTRICAL DATA SHEET

P O Box 18, Falcon Works, Loughborough, Leics. LE11 1HJ, England

Telephone: +44 (0) 1509 611511 Telefax: +44 (0) 1509 612345 E-mail: Sales@bem.fki-eng.com

1. RATING DETAILS

1.1	Frame size	BDAX 62-170R
1.2	Terminal voltage	13.80 kV
1.3	Frequency	60 Hz
1.4	Speed	3600 RPM
1.5	Altitude	up to 1000 m
1.6	Applicable national standard	ANSI C50.14
1.7	Rated air inlet temperature	15.0 °C
1.8	Rated output	27.400 MW, 32.235 MVA
1.9	Power factor	0.850
1.10	Rated stator line current	1348 Amps
1.11	Generator air flow	10.0 m ³ /sec

2. PERFORMANCE CURVES

2.1	Output vs air inlet temperature	H.E.P. 16058
2.2	Reactive capability diagram	H.E.P. 16059
2.3	Efficiency vs output	H.E.P. 16060
2.4	Open and Short circuit curves	H.E.P. 16061
2.5	Permitted duration of negative sequence current	H.E.P. 1216
2.6	Exciter Saturation	H.E.P. 8180

3. NEGATIVE SEQUENCE CAPABILITY

3.1	Max short time negative sequence $I_2^2 t$	30
3.2	Max continuous I_2 unbalance	15

The electrical details provided are calculated values. Unless otherwise stated, all values are subject to tolerances as given in the relevant national standards.

The rotor inertia value may vary slightly with generator/turbine interface. In the event of conflict, the figure quoted on the rotor geometry drawing takes precedence

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ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R, 27.400 MW, 0.850 pf, 13.80 kV, 60 Hz

4. REACTANCE AND SEQUENCE RESISTANCES**A) Direct Axis Reactances:**

4.1	Unsaturated Synchronous reactance, $X_{d(i)}$	257 %
4.2	Saturated transient reactance, $X'_{d(v)}$	24.8 %
4.3	Unsaturated transient reactance, $X'_{d(i)}$	28.7 %
4.4	Saturated subtransient reactance, $X''_{d(v)}$	17.2 %
4.5	Unsaturated subtransient reactance, $X''_{d(i)}$	21.0 %
4.7	Saturated negative sequence reactance, $X_{2(v)}$	16.8 %
4.7	Unsaturated negative sequence reactance, $X_{2(i)}$	20.5 %
4.8	Zero sequence reactance, X_0	10.5 %
4.9	Potier reactance, X_P	24.4 %
4.10	Saturated stator leakage, $X_{sl(v)}$	11.0 %
4.11	Unsaturated stator leakage, $X_{sl(i)}$	16.1 %

B) Quadrature Axis Reactances:

4.12	Saturated Synchronous reactance, $X_{q(v)}$	180 %
4.13	Unsaturated Synchronous reactance, $X_{q(i)}$	235 %
4.14	Saturated transient reactance, $X'_{q(v)}$	29.7 %
4.15	Unsaturated transient reactance, $X'_{q(i)}$	41.0 %
4.16	Saturated subtransient reactance, $X''_{q(v)}$	20.8 %
4.17	Unsaturated subtransient reactance, $X''_{q(i)}$	25.0 %

C) Sequence resistances:

4.18	Positive sequence resistance, R_1	0.0082 p.u at 75 °C
4.19	Negative sequence resistance, R_2	0.0371 p.u at 75 °C
4.20	Zero sequence resistance, R_0	0.0123 p.u at 75 °C

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ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R , 27.400 MW, 0.850pf, 13.80 kV, 60 Hz

5. TIME CONSTANTS AT 20°C**A) Direct Axis:**

5.1	Transient O.C time constant, T'_{d0}	7.64 seconds
5.2	Transient S.C time constant, 3 ph, T'_{d3}	0.59 seconds
5.3	Transient S.C time constant, L-L, T'_{d2}	1.16 seconds
5.4	Transient S.C time constant, L-N, T'_{d1}	1.40 seconds
5.5	Subtransient O.C time constant, T''_{d0}	0.05 seconds
5.6	Subtransient S.C time constant, 3 ph, T''_{d3}	0.04 seconds
5.7	Subtransient S.C time constant, L-L, T''_{d2}	0.04 seconds
5.8	Subtransient S.C time constant, L-N, T''_{d1}	0.04 seconds

B) Quadrature Axis:

5.9	Transient O.C time constant, T'_{q0}	2.33 seconds
5.10	Transient S.C time constant, 3 ph, T'_{q3}	0.29 seconds
5.11	Transient S.C time constant, L-L, T'_{q2}	0.43 seconds
5.12	Transient S.C time constant, L-N, T'_{q1}	0.51 seconds
5.13	Subtransient O.C time constant, T''_{q0}	0.05 seconds
5.14	Subtransient S.C time constant, 3 ph, T''_{q3}	0.04 seconds
5.15	Subtransient S.C time constant, L-L, T''_{q2}	0.04 seconds
5.16	Subtransient S.C time constant, L-N, T''_{q1}	0.04 seconds

C) Miscellaneous:

5.17	D.C Armature time constant, 3 ph, T_{a3}	0.18 seconds
5.18	D.C Armature time constant, L-L, T_{a2}	0.18 seconds
5.19	D.C Armature time constant, L-N, T_{a1}	0.16 seconds

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BRUSH ELECTRICAL MACHINES LTD

ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R , 27.400 MW, 0.850 pf, 13.80 kV, 60 Hz

6. SHORT CIRCUIT RATIO

6.1	Short circuit ratio	0.44
6.2	Saturation factor	1.84

7. INERTIA

7.1	Moment of inertia, WR^2	340 kg.m ²
7.2	Inertia constant, H	0.75 kWsecs/KVA

8. EXCITATION

A) No load (cold):

8.1	Excitation current at no load, rated voltage	283 amps
8.2	Excitation voltage at no load, rated voltage	28 volts
8.3	Exciter field current at no load	2.0 amps
8.4	Exciter field voltage at no load	8 volts

B) Rated load (hot):

8.5	Excitation current at rated load and P.F	889 amps
8.6	Excitation voltage at rated load and P.F	126 volts
8.7	Exciter field current at rated load and P.F	6.0 amps
8.8	Exciter field voltage at rated load and P.F	34 volts

C) Short circuit clearance of 2.5 p.u rated line amps (hot):

8.9	Excitation current on clearance	1601 amps
8.10	Excitation voltage on clearance	228 volts
8.11	Exciter field current on clearance	13.5 amps
8.12	Exciter field voltage on clearance	78 volts

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BRUSH ELECTRICAL MACHINES LTD

ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R , 27.400 MW, 0.850 pf, 13.80 kV, 60 Hz

9. INHERENT VOLTAGE REGULATION

9.1	F.L to N.L rated pf, constant excitation	44 %
9.2	F.L to N.L unity pf, constant excitation	31 %
9.3	F.L to N.L steady state under full AVR control	± 0.5 %

10. EFFICIENCY AND LOSSES

These losses below are calculated values. The total loss and the resulting efficiencies are subject to a tolerance in accordance with IEC 34-1.

MW output	27.400	27.400
Power factor	0.850	Unity
Friction & windage loss(kW)	119	119
Stator core iron loss(kW)	67	67
Stator copper loss at 95°C(kW)	102	74
Stray load loss at 95°C(kW)	188	135
Rotor copper loss at 95°C(kW)	103	50
Exciter loss(kW)	7	3
Total loss(kW)	588	450

Efficiencies:

% load	100	75	50	25
0.850 power factor	97.90 %	97.99 %	97.85 %	96.79 %
Unity power factor	98.38 %	98.37 %	98.13 %	96.98 %

11. CAPACITANCE AND SURGE IMPEDANCE

11.1	Capacitance per phase of stator winding to earth	0.10 Microfarad
11.2	Surge impedance per phase	324 Ohms

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The rotor inertia value may vary slightly with generator/turbine interface. In the event of conflict, the figure quoted on the rotor geometry drawing takes precedence.

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BRUSH ELECTRICAL MACHINES LTD

ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R . 27.400 MW. 0.850 pf. 13.80 kV. 60 Hz

12. RESISTANCES AT 20°C

12.1	Stator resistance per phase	0.0144 ohms
12.2	Rotor resistance	0.101 ohms
12.3	Exciter armature resistance per phase	0.00114 ohms
12.4	Exciter field resistance	4.17 ohms
12.5	Pilot exciter resistance	0.088 ohms

13. EXCITER

13.1	Exciter frame size	BX 10.13
13.2	Voltage rating	139 Volts D.C
13.3	Current rating	978 Amps D.C
13.4	Output	136 kW
13.5	Frequency	180 Hz
13.6	AC voltage at full load	130 Volts RMS
13.7	AC current at full load	672 Amps RMS
13.8	Power factor	0.74
13.9	Number of phases	3
13.10	Response ratio	2.9 Secs ⁻¹

14. ROTATING RECTIFIER

14.1	Number of diodes	12
14.2	Arrangement	3 ph full wave bridge; 6 arms; 2 fused diodes in parallel per arm.
14.3	Diode Repetitive peak reverse voltage	2000 Volts
14.4	Diode rated mean forward current	330 Amps
14.5	Diode mean forward current at rated load	148 Amps
14.6	Diode reverse voltage at rated load	126 Volts
14.7	Fuse rating	450 Amps

The electrical details provided are calculated values. Unless otherwise stated, all values are subject to tolerances as given in the relevant national standards.
The rotor inertia value may vary slightly with generator/turbine interface. In the event of conflict, the figure quoted on the rotor geometry drawing takes precedence.

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BRUSH ELECTRICAL MACHINES LTD

ELECTRICAL DATA SHEET - CONTINUATION

BDAX 62-170R, 27.400 MW, 0.850 pf, 13.80 kV, 60 Hz

15. PERMANENT MAGNET PILOT EXCITER

15.1	Pilot exciter frame size	MXI 44.07
15.2	Open circuit volts	270 Volts
15.3	Full load voltage	264 Volts
15.4	Full load current	3.0 Amps
15.5	Power factor	0.26
15.6	Rated frequency	480 Hz
15.7	Number of phases	1

16. INSTANTANEOUS INITIAL FAULT CURRENTS

16.1	3 ph symmetrical fault from no load	7850 Amps RMS
16.2	L-L symmetrical fault from no load	6900 Amps RMS
16.3	L-N symmetrical fault from no load	9150 Amps RMS

17. MISCELLANEOUS GENERATOR DATA

17.1	X/R ratio	58
17.2	Synchronising coefficient	38 MW/radian
17.3	No load synchronising power	13 MW/radian
17.4	Full load synchronising power	30 MW/radian
17.5	Damping torque coefficient	15
17.6	Magnetic centering force for an axial displacement of 20mm	826 kg
17.7	Motoring power	197 kW
17.8	Anti-condensation space heaters approximate power rating	4 kW
17.9	Generator air outlet temperature	64 °C

The electrical details provided are calculated values. Unless otherwise stated, all values are subject to tolerances as given in the relevant national standards.
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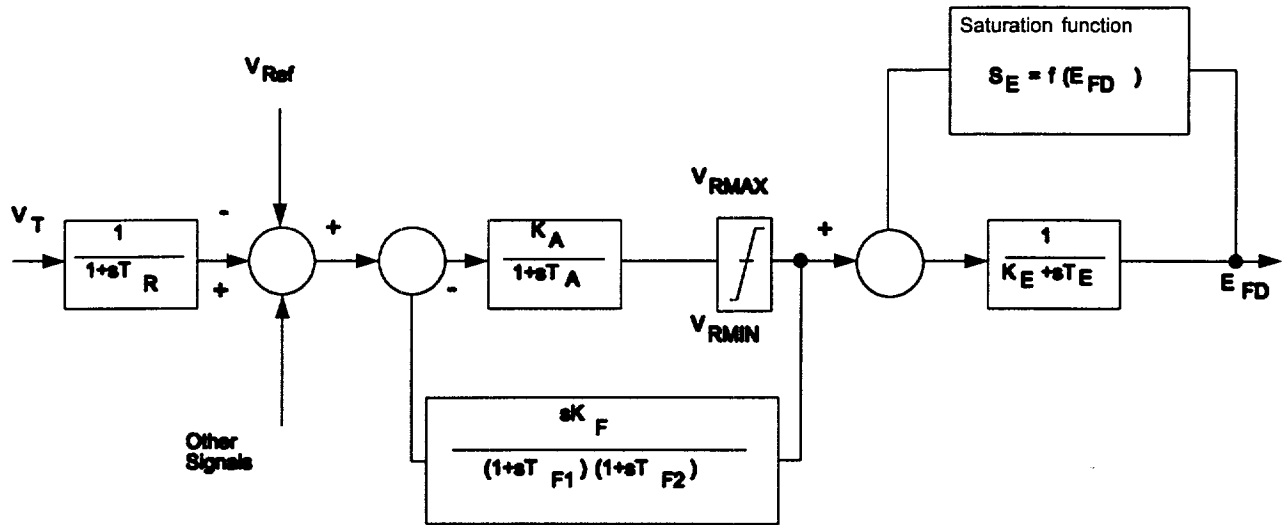
2584401

TYPE 2 BRUSHLESS EXCITATION SYSTEM INCORPORATING
AN AUTOMATIC VOLTAGE REGULATOR

Reference no 03680 Rating 27.4 MW, 0.85 pf Supply 13.80 kV, 60Hz
 Frame sizes Generator BDAX 62-170R Exciter BX 10.13 Pilot Exciter MXI 44.07

The brushless excitation system is a type 2 system as defined in "Computer Representation of Excitation Systems", IEEE PAS 87, June 1968 (paper number 31-TP-67-424).

Transfer Function Diagram



Generator / Exciter Parameters

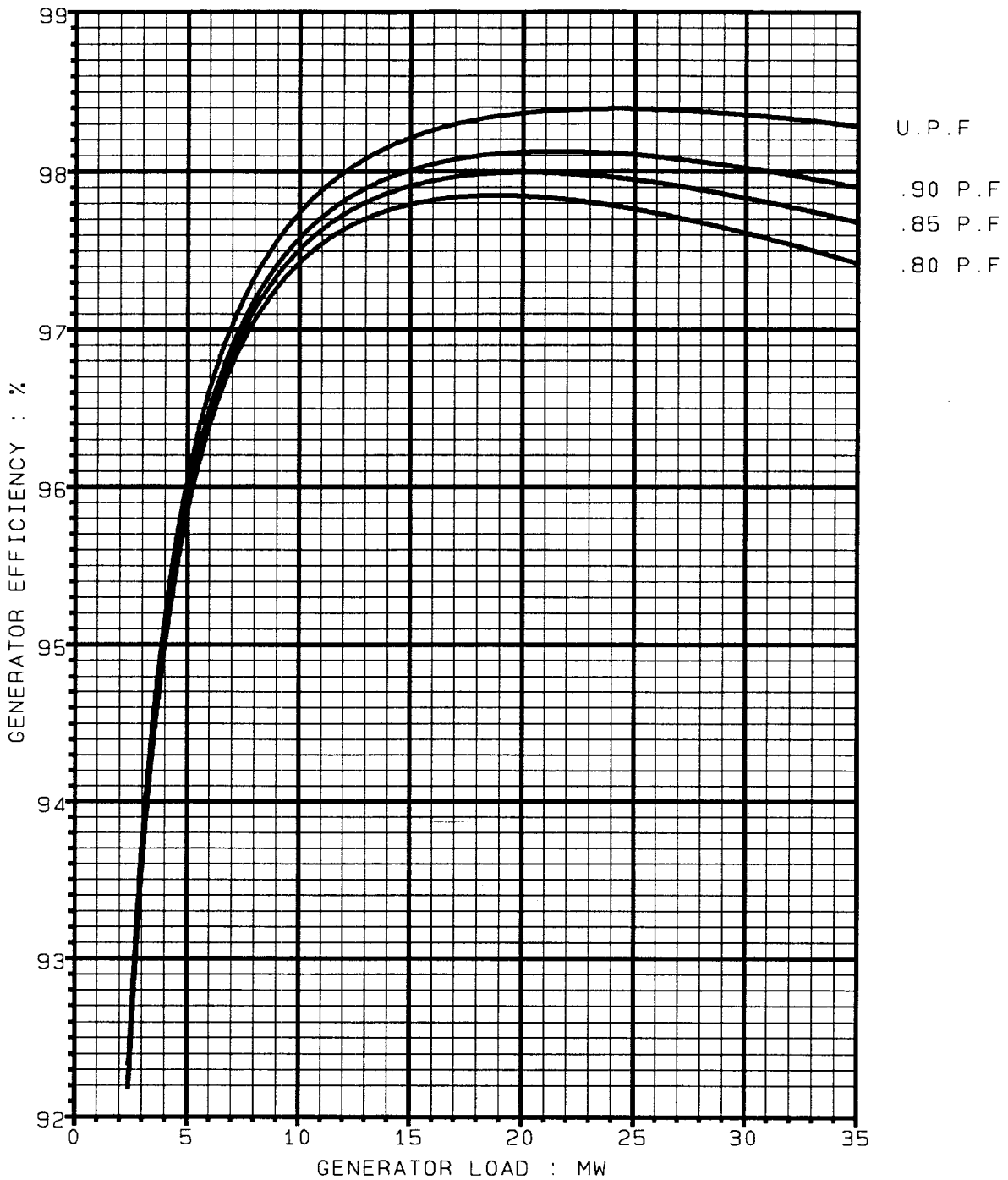
V_R	1 per unit exciter field voltage (hot)	3.1	volts
R_F	Exciter field resistance	5.5	ohms
V_{PMG}	Open circuit pilot exciter output voltage at rated speed	270	volts
T_E	Exciter time constant	1.0	sec
K_E	Exciter constant	1.0	
S_{E75}	Exciter saturation function	2.08	
S_{E100}	Exciter saturation function	6.58	

Automatic Voltage Regulator Parameters

K_A	Regulator gain ($11.6 \times 10^3 / V_R$)	3751	
T_A	Regulator time constant	0.1	sec
T_R	Regulator time constant	0.022	sec
T_{F1}	Feedback time constant (adjustable in the range 0.05 to 1.0 sec)	0.6	sec
T_{F2}	Feedback time constant (equal to T_E)	1.0	sec
V_{RMIN}	Minimum regulator output voltage	0.0	per unit
V_{RMAX}	Maximum regulator output voltage ($0.7V_{PMG} / V_R$)	61	per unit
K_F	Feedback gain (adjustable in the range 0 to $0.06 V_R / R_F$, typically $0.03 V_R / R_F$)	0.017	*

* Typical settings

VARIATION OF GENERATOR EFFICIENCY WITH LOAD



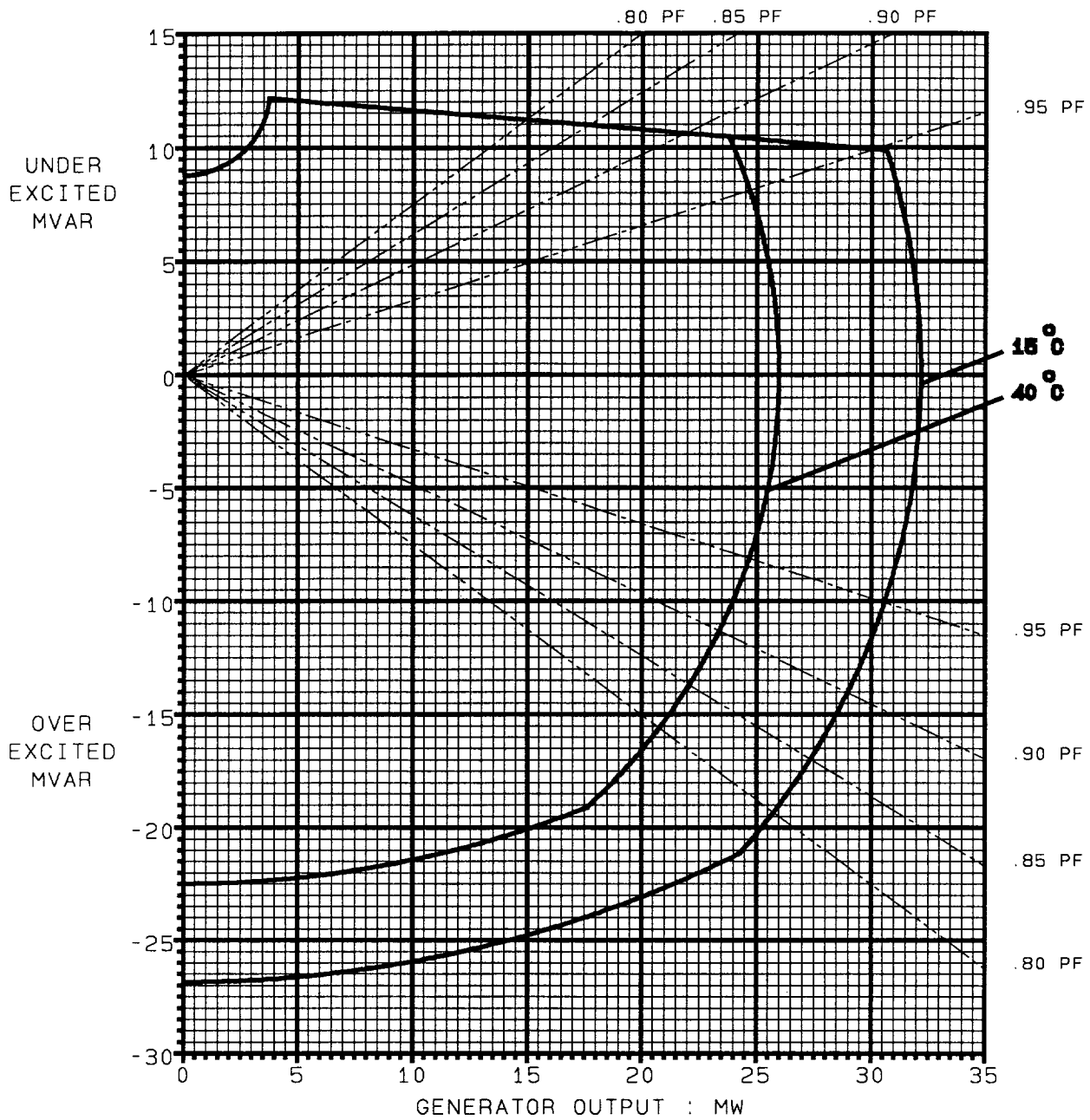
BDAX 62-170R
13.80KV, 3Ph, 60.Hz.

Efficiencies shown are calculated
and subject to tolerance as
I.E.C 34.1

584401

Minimum efficiencies are
0.1 (100-calculated efficiency)%
lower.

GENERATOR CAPABILITY DIAGRAM



BDAX 62-170R
13.80KV, 3Ph, 60.Hz.

Up to 1000. meters ASL

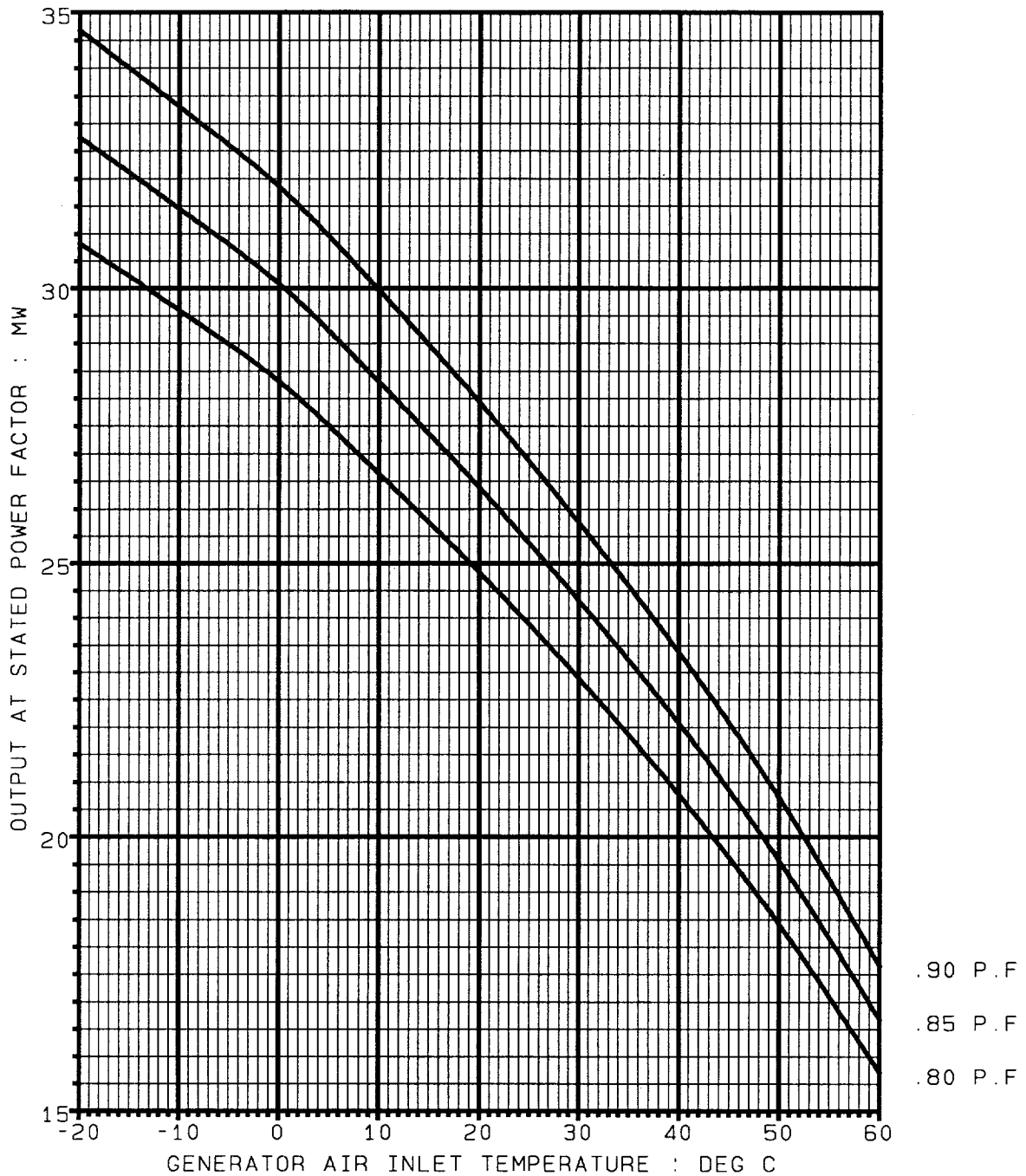
IN ACCORDANCE WITH
ANSI C50.14.

Class B temperatures.

Total temperatures Stator 110 Deg C
Rotor 125 Deg C

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VARIATION OF GENERATOR OUTPUT WITH AIR INLET TEMP

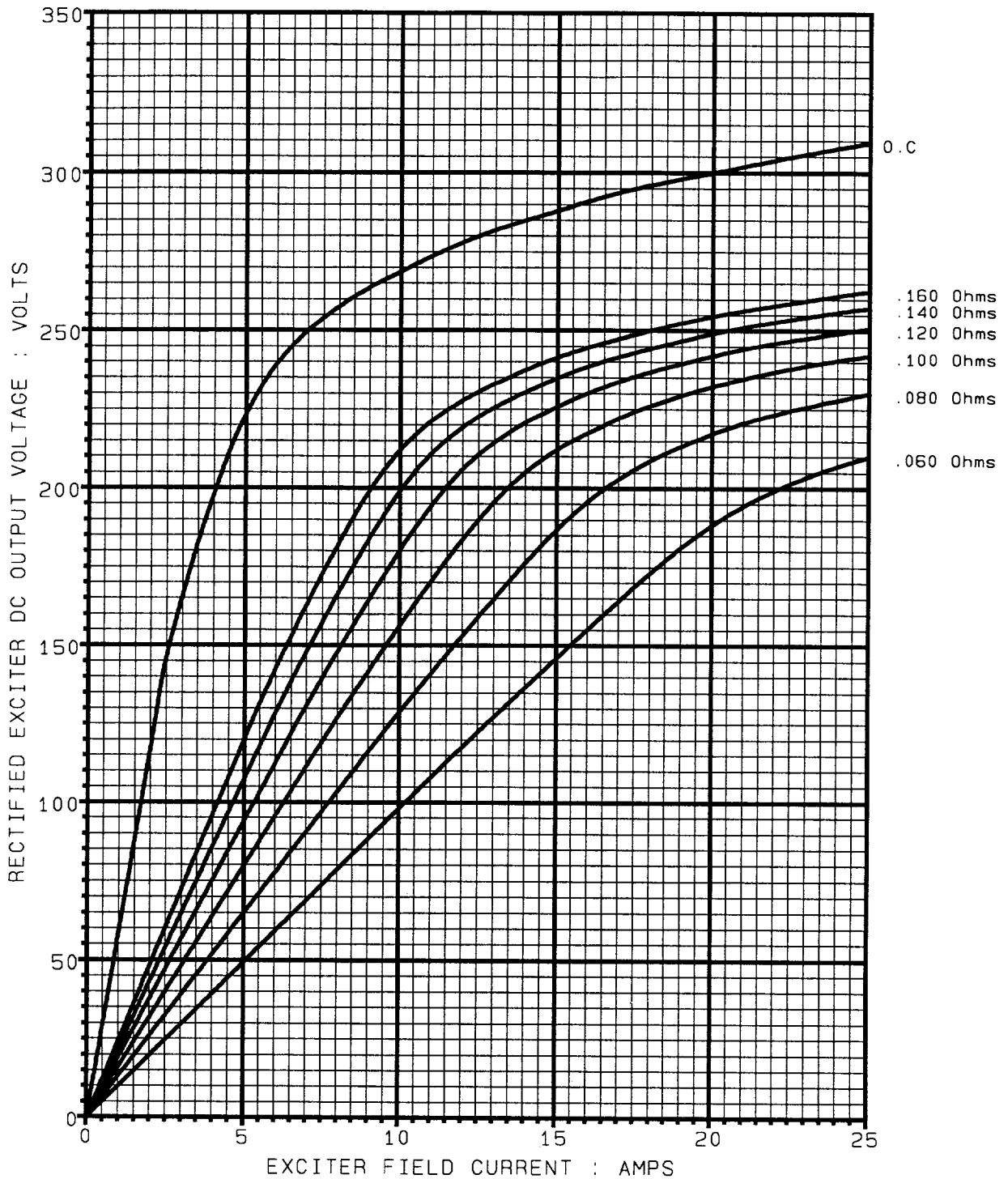


BDAX 62-170R
13.80KV, 3Ph, 60.Hz.
Up to 1000. meters ASL

IN ACCORDANCE WITH
ANSI C50.14.
Class B temperatures.
Total temperatures Stator 110 Deg C
Rotor 125 Deg C

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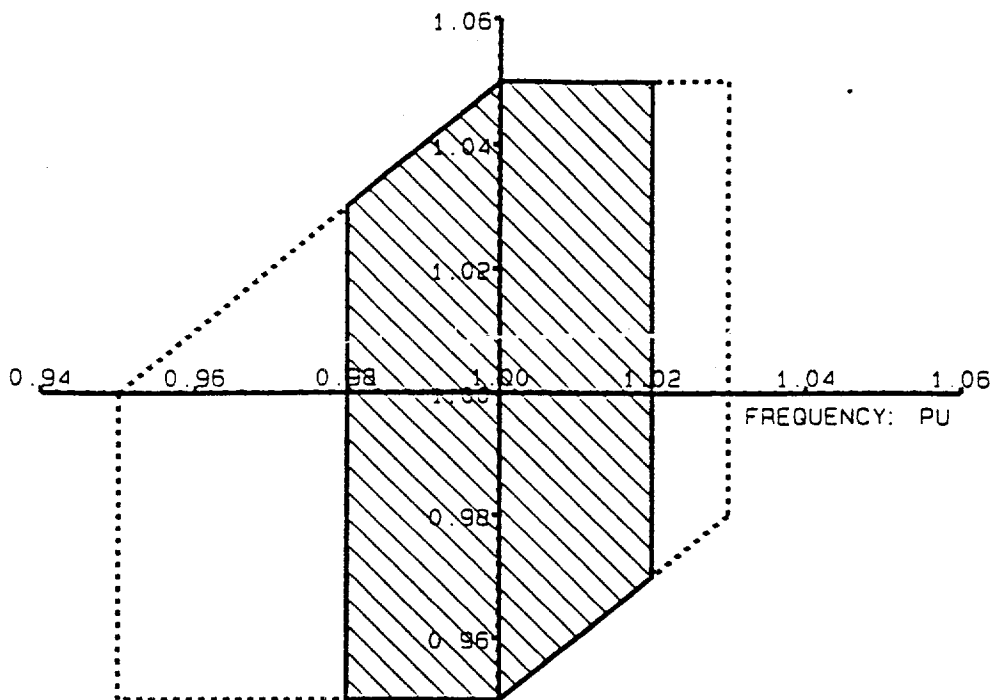
EXCITER OPEN CIRCUIT AND LOADED CHARACTERISTIC



BX 10.13
3600 RPM, 6 Poles, 180 Hz

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PERMITTED VOLTAGE AND FREQUENCY VARIATION



Specified temperatures will not be exceeded at rated voltage and frequency. At other operating points within the hatched area, the specified temperatures will be exceeded by up to 10 Degrees C.

Operation is permitted within the dotted areas (temperature rises further increased) but should be limited in extent, duration and frequency of occurrence. Corrective measures should be taken as soon as possible.

VOLTAGE: PU

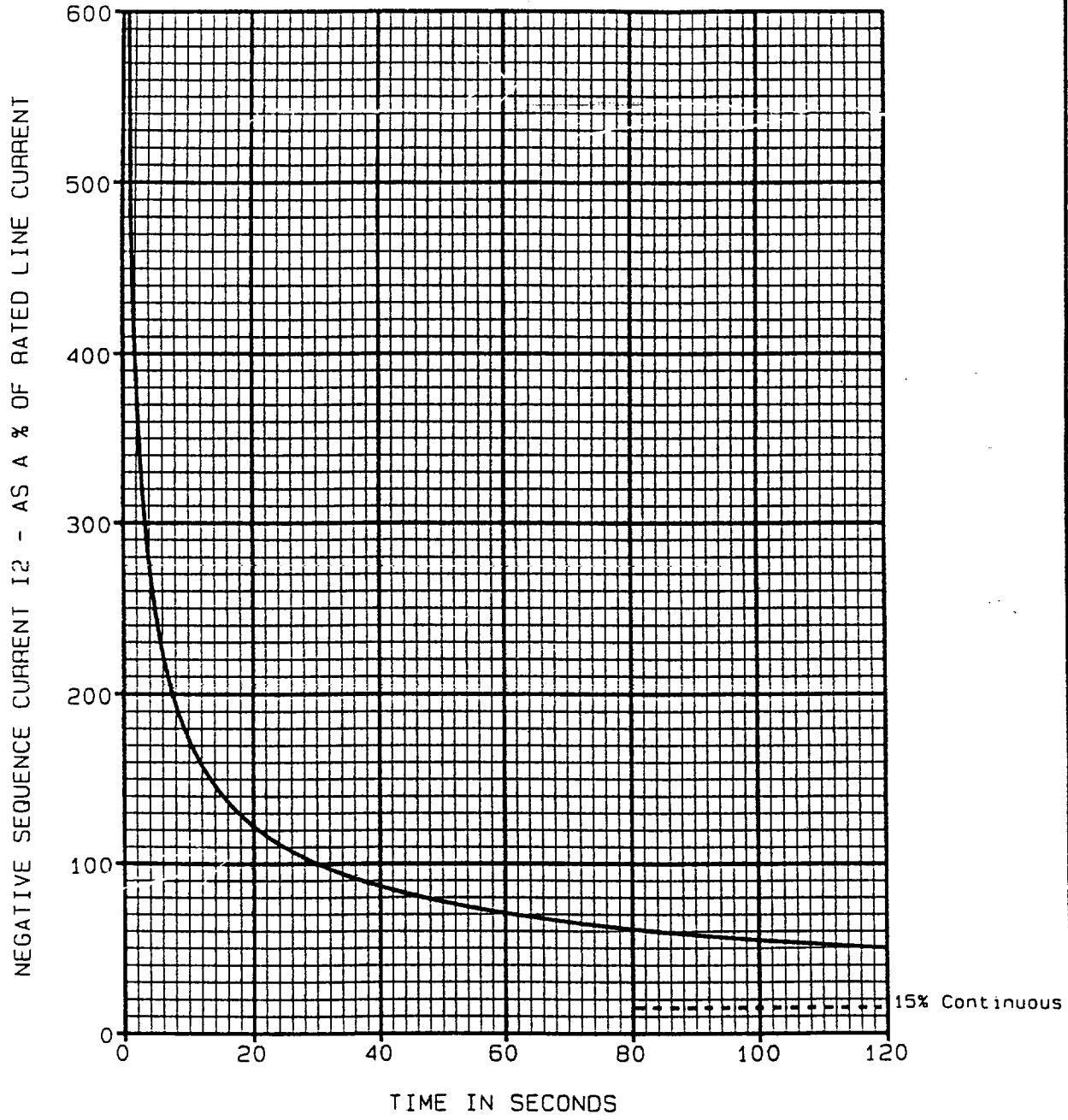
		OUTPUT FACTORS FOR CONTINUOUS OPERATION			
		Voltage: pu			
		0.90	0.95	1.00	1.05
Frequency: pu	1.03	0.95	1.00	1.00	1.00
	1.02	0.95	1.00	1.00	1.00
	1.00	0.95	1.00	1.00	1.00
	0.98	0.93	1.00	1.00	0.98
	0.95	0.90	0.95	0.97	-

This curve applies to all "DAX" Generators.

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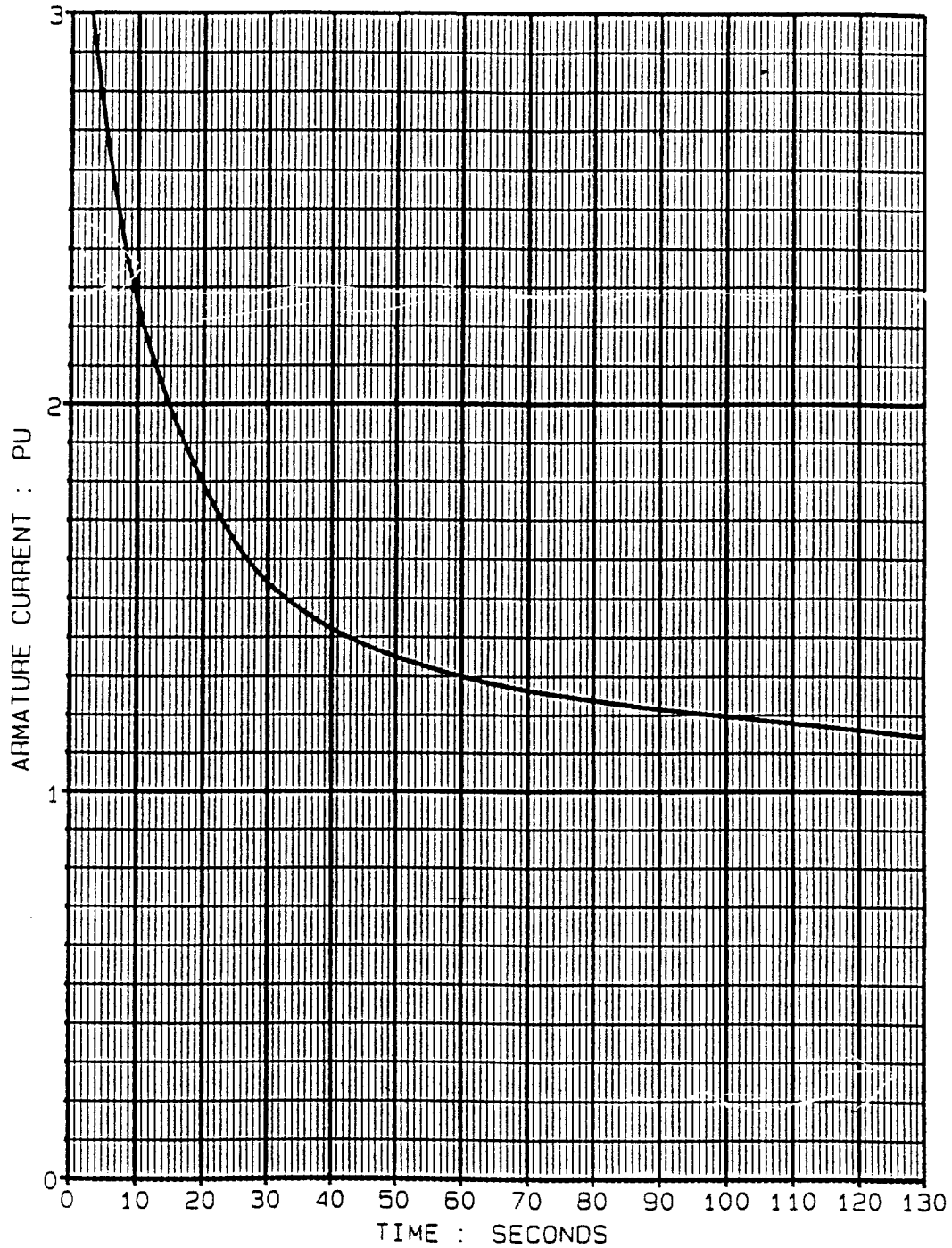
PERMISSIBLE DURATION OF NEGATIVE SEQUENCE CURRENT

$$\frac{I^2 t}{2} = 30$$



NOTE: For continuous operation rated current must not be exceeded in any one phase.

PERMITTED DURATION OF GENERATOR ARMATURE CURRENT



All DAX Generators

For continuous operation, rated current should not be exceeded in any one phase.

584401

“H” Constant – TM2500 60 Hz Generator Set Using BDAX-170 ER

<u>Moment of Inertia</u>	<u>kg-m²</u>	<u>lb-ft²</u>
LM2500 Power Turbine Shaft	71.12	1692
Coupling	11.89	282.87
Brush 170-ER Generator	340	8089
<u>Total WR²</u>	<u>423 kg-m²</u>	<u>10,064 lb-ft²</u>

“H” Constant:

$$H = \frac{(2.31 * 10^{-10}) * WR^2 * RPM^2}{MVA \text{ Rating}} = \frac{(2.31 * 10^{-10}) * 10,064 * 3600^2}{32.235 \text{ Rating}} = \underline{\underline{0.935 \text{ kW-sec/kVA}}}$$

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BRUSH

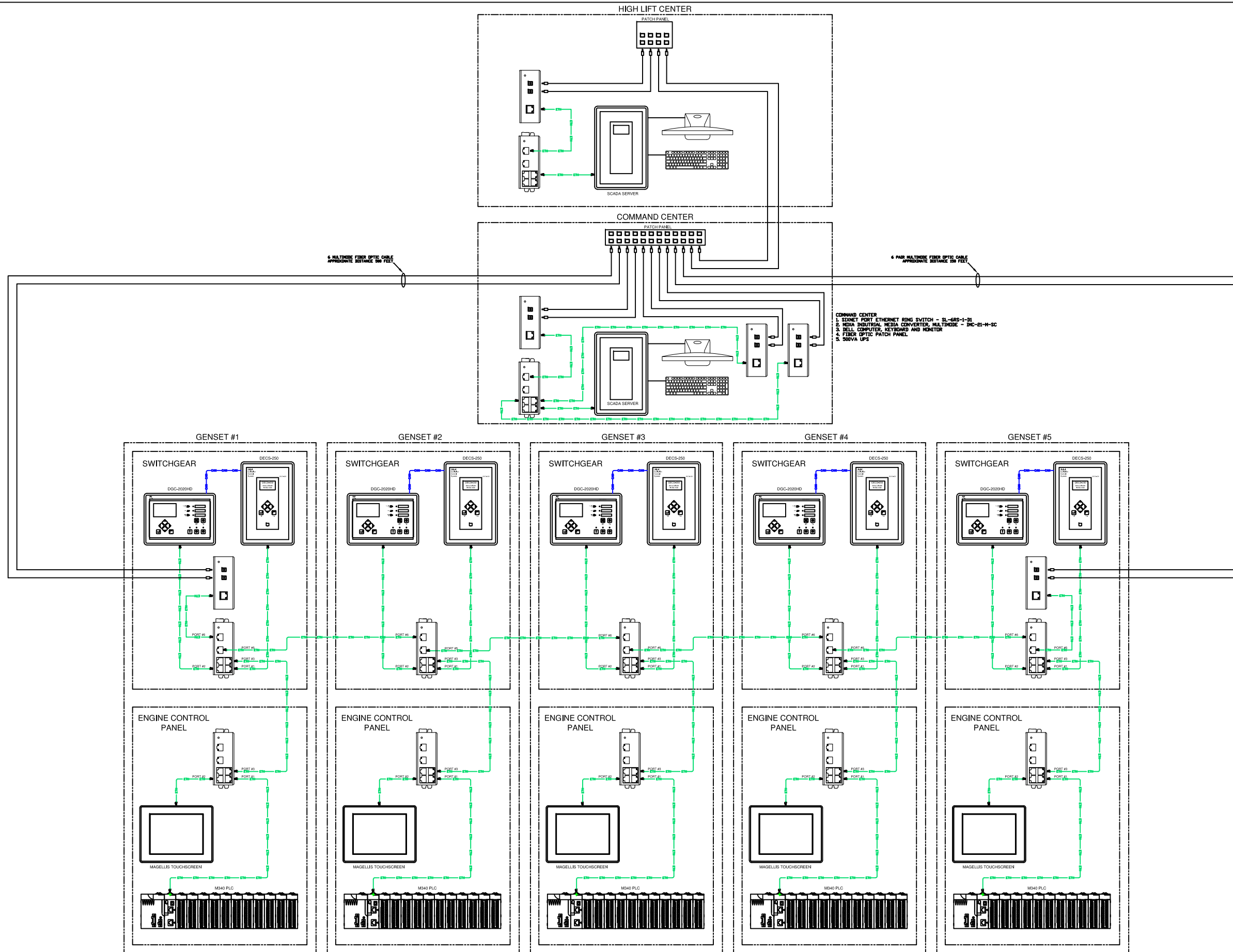
SYNCHRONOUS MACHINE

<u>OUTPUT</u>	48941 kVA	<u>TURBOGENERATOR</u>	<u>TYPE</u>
<u>REV/MIN.</u>	3600	<u>BDAX 7-193ER</u>	<u>FRAME</u>
<u>VOLTS</u>	13800	<u>919485.010</u>	<u>MACHINE NO.</u>
<u>AMPS</u>	2048	<u>CONTINUOUS</u>	<u>RATING</u>
<u>P.F.</u>	0.85	<u>ANSI C50.14</u>	<u>SPEC.</u>
<u>PHASES/HZ</u>	3/60	<u>15°C</u>	<u>AMB. TEMP</u>
<u>PHASE CONN.</u>	STAR	<u>Up to 1000m</u>	<u>ALTITUDE</u>
<u>EXC. VOLTS</u>	133	<u>AIR at 15°C</u>	<u>COOLANT</u>
<u>EXC. AMPS</u>	997	<u>CLASS F</u>	<u>ROTOR INSULN.</u>
<u>DATE</u>	2010	<u>CLASS F</u>	<u>STATOR INSULN.</u>
<u>WT. OF M/C.</u>		<u>IP54</u>	<u>PROTECTION</u>
<u>WITHOUT AIR</u>	57000 kg		
<u>TREATMENT</u>		<u>T1-T2-T3</u>	<u>PHASE</u>
			<u>SEQUENCE</u>

MADE IN EUROPE

BRUSH ELECTRICAL MACHINES LIMITED
LOUGHBOROUGH, ENGLAND

www.brush.eu

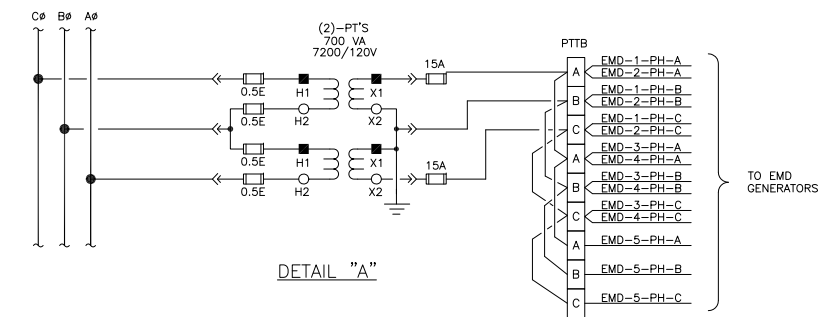
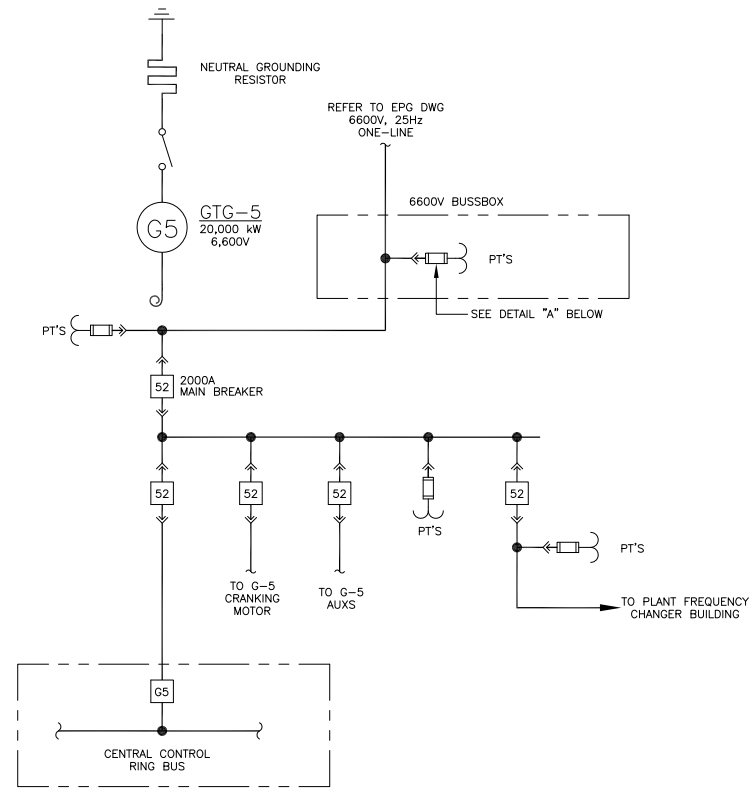
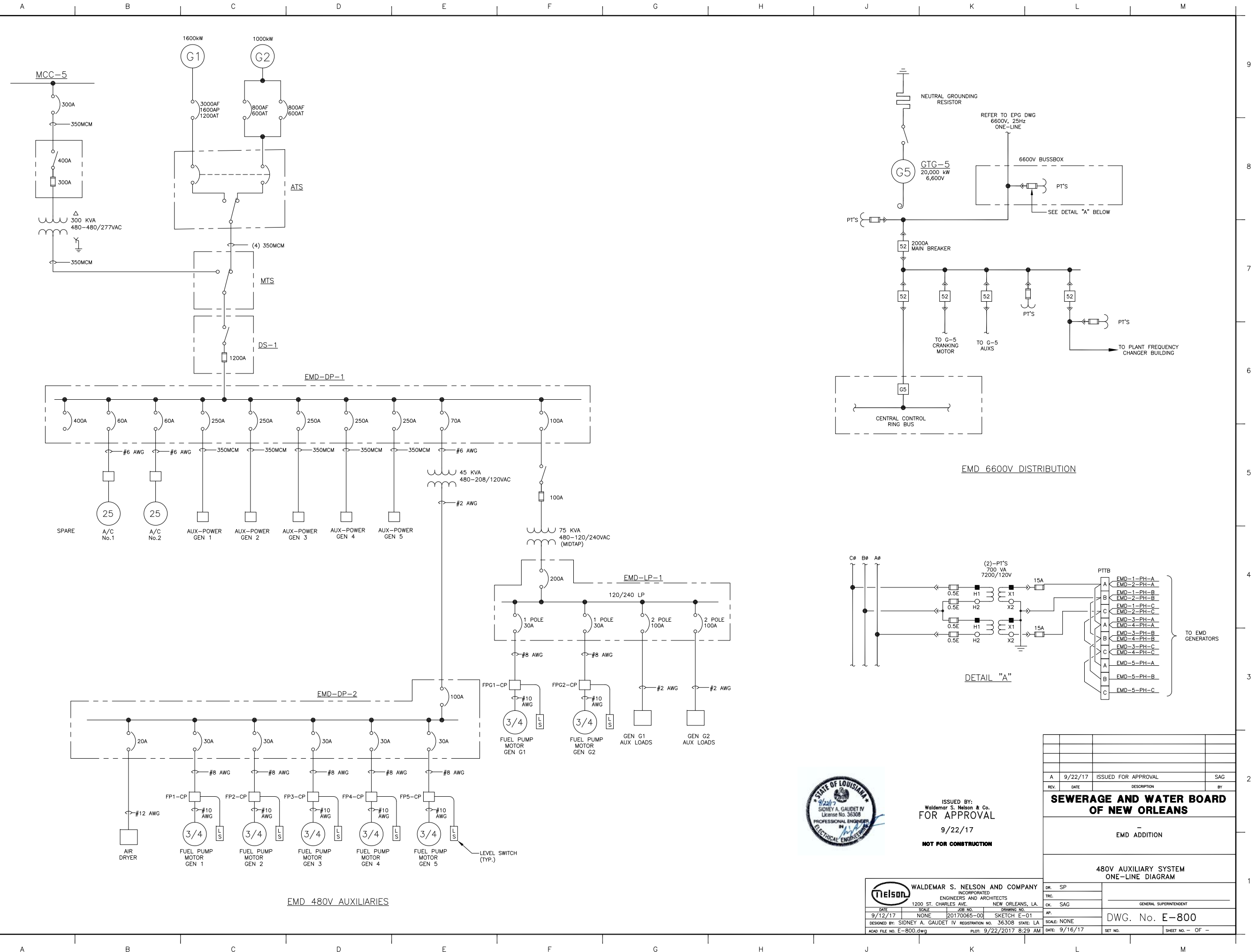


DATE	REVISION	BY	CH'D
9/17/2017	ADDED COMMAND CENTER AND G5 SWITCHGEAR TO NETWORK.	DCB	
9/18/2017	REMOVED G-5 MAIN SWITCHGEAR	DCB	
10/23/2017	ADDED MEDIA CONVERTER TO COMMAND CENTER & ADDED HIGH LIFT CENTER.	DCB	



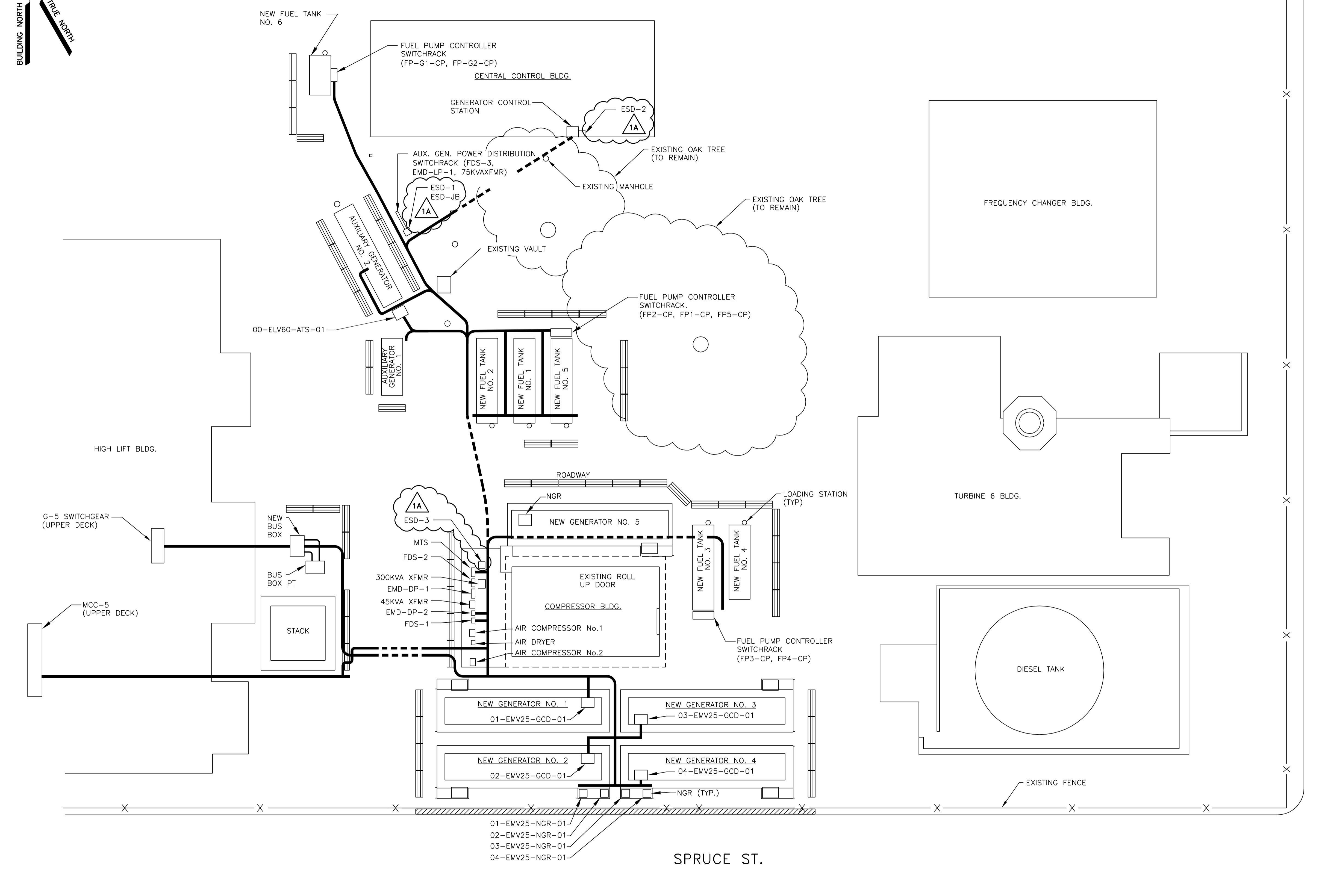
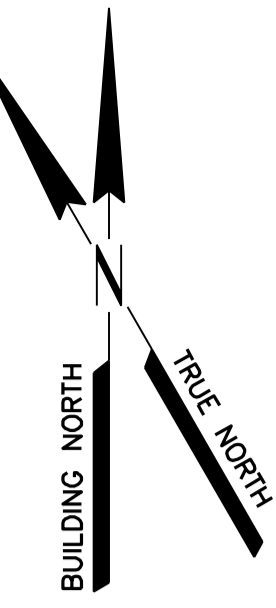
The information, specifications and data contained in this drawing are furnished by and are to remain the property of Genertek Power industries. The acceptor warrants that no use will be made of the same except to facilitate the installation, maintenance and operation of the equipment represented by said drawing.

TOLERANCES (UNLESS OTHERWISE SPECIFIED)		CUSTOMER: CITY OF NEW ORLEANS	
TITLE: CARROLLTON WATER PLANT PLANT NETWORK LAYOUT		DATE: 9/7/2017	
SCALE:	DRAWN BY: DCB	CHECKED BY:	APP'D BY:
DATE: 9/7/2017	SHEET 1 OF SHEETS 1	DRAWING NO. 10960-NT-001-01	



ISSUED BY:
Waldemar S. Nelson & Co.
FOR APPROVAL
9/22/17
NOT FOR CONSTRUCTION

WALDEMAR S. NELSON AND COMPANY INCORPORATED ENGINEERS AND ARCHITECTS 1200 ST. CHARLES AVE. NEW ORLEANS, LA.		DR. SP TRC. CK. SAG AP. SCALE: NONE DATE: 9/16/17
DATE: 9/12/17 SCALE: NONE DESIGNED BY: SIDNEY A. GAUDET IV ACAD FILE NO. E-800.dwg	JOB NO. 20170065-00 DRAWING NO. SKETCH E-01 REGISTRATION NO. 36308 STATE: LA PLOT: 9/22/2017 8:29 AM	REV. A 9/22/17 ISSUED FOR APPROVAL SAG SEWERAGE AND WATER BOARD OF NEW ORLEANS EMD ADDITION 480V AUXILIARY SYSTEM ONE-LINE DIAGRAM DWG. No. E-800 SHEET NO. - OF -



ELECTRICAL SITE PLAN
SCALE: 1" = 20'

NOTES:

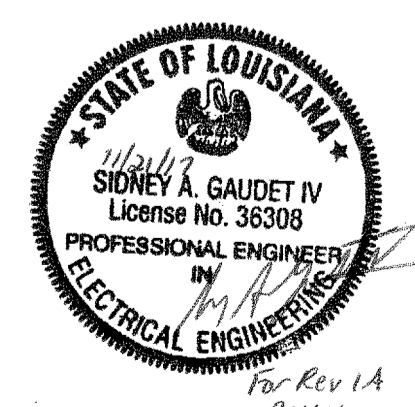
- 1 6.6KV MCHL CABLE SHALL BE ROUTED WITH A MINIMUM SPACING OF 3" BETWEEN EACH CABLE.
- 2 ALL CABLES SHALL BE FIELD ROUTED IN ALUMINUM CABLE TRAY EXCEPT WHERE INDICATED. ALL CABLE ROUTING IN TRAY OR CONDUIT SHALL MEET THE TRAY AND CONDUIT FILL REQUIREMENTS OF THE LATEST NATIONAL ELECTRICAL CODE.
- 3 ALL CABLE TRAY AND CONDUIT LOCATIONS SHALL BE DETERMINED BY THE CONTRACTOR. LOCATIONS DEPICTED ON THIS DRAWING ARE ESTIMATED ONLY.

LEGEND:

- CABLE TRAY
- - - BURIED CABLE/CONDUIT

LEONIDAS ST.

SPRUCE ST.



ISSUED BY:
Waldemar S. Nelson & Co.
FOR APPROVAL
11/21/17
NOT FOR CONSTRUCTION

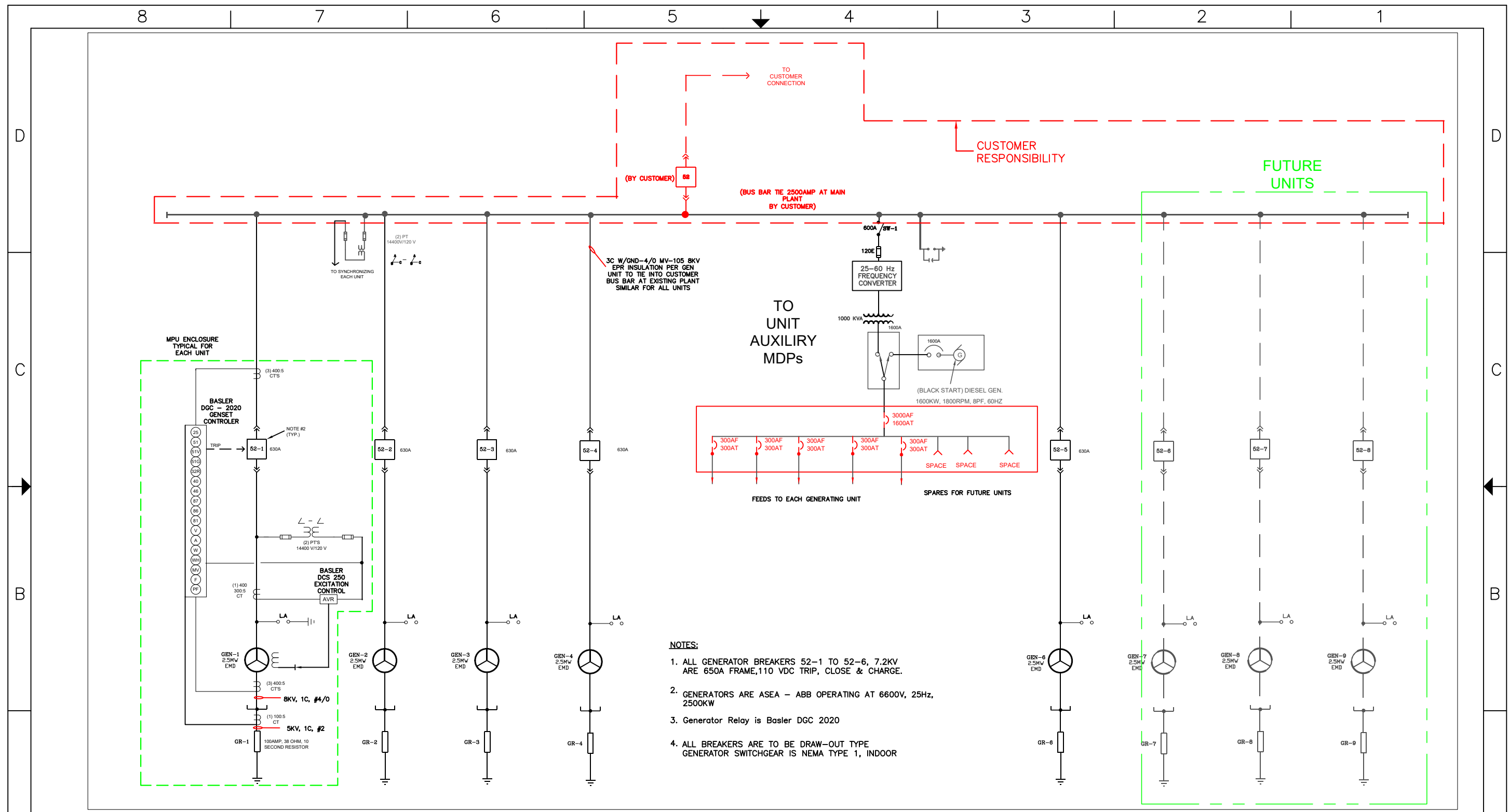
Nelson		WALDEMAR S. NELSON AND COMPANY INCORPORATED ENGINEERS AND ARCHITECTS 1200 ST. CHARLES AVE. NEW ORLEANS, LA.	
DATE	SCALE	JOB NO.	DRAWING NO.
9/12/17	NONE	20170065-00	E-801
DESIGNED BY: SIDNEY A. GAUDET IV REGISTRATION NO. 36308 STATE: LA		SCALE: NONE	
ACAD FILE NO. E-801.dwg	DATE: 10/3/17	PLT: 11/21/2017 11:16 AM	SET NO.

REV.	DATE	DESCRIPTION	BY
1A	11/21/17	ESD ADDITION - IFA	SAG
0	10/13/17	APPROVED FOR CONSTRUCTION	SAG
A	10/3/17	ISSUED FOR APPROVAL	SAG

SEWERAGE AND WATER BOARD OF NEW ORLEANS

EMERGENCY GENERATOR
ELECTRICAL SITE PLAN

DR.	SP	GENERAL SUPERINTENDENT
TRC.		
CHK.	SAG	
AP.		
SCALE:	NONE	DWG. No. E-801
DATE:	10/3/17	SET NO.
		SHEET NO. - OF -



- NOTES:**
1. ALL GENERATOR BREAKERS 52-1 TO 52-6, 7.2KV ARE 650A FRAME, 110 VDC TRIP, CLOSE & CHARGE.
 2. GENERATORS ARE ASEA - ABB OPERATING AT 6600V, 25Hz, 2500KW
 3. Generator Relay is Basler DGC 2020
 4. ALL BREAKERS ARE TO BE DRAW-OUT TYPE. GENERATOR SWITCHGEAR IS NEMA TYPE 1, INDOOR

THIS DRAWING AND THE INFORMATION CONTAINED THEREON IS THE PROPRIETARY PROPERTY OF EPG LLC AND ANY UNAUTHORIZED USE, DUPLICATION OR DISTRIBUTION MAY BE PROSECUTED TO THE FULLEST EXTENT OF THE LAW.

REV.	DATE	REVISION	BY	CHK'D
2	08/29/17	RECONFIGURED SYSTEM	RGS	
1	08/23/17	ADDED 4 UNITS	RGS	



CUSTOMER					NEW ORLEANS SEWERAGE & WATER BOARD				
TITLE:					6600V 25 Hz ONE LINE				
SCALE		DRAWN BY		CHECKED BY		APPROVED BY			
NTS		RGS							
DATE		SHEET		OF SHEETS		DRAWING NO.		REV.	
08/16/17		1						2	

McGRAW-EDISON POWER SYSTEMS DIVISION

CANONSBURG, PENNSYLVANIA, U.S.A.

CLASS OA

VOLTAGE RATING 13800/23900 GRD.Y-2400/4160Y

SINGLE PHASE TRANSFORMER

60 CYCLES

SERIAL C-42760-1-1

CAT. NO. NONE

KVA 833

77 SPEC. NO. 12346-01-02

IMP. 5.8 % AT 833 KVA

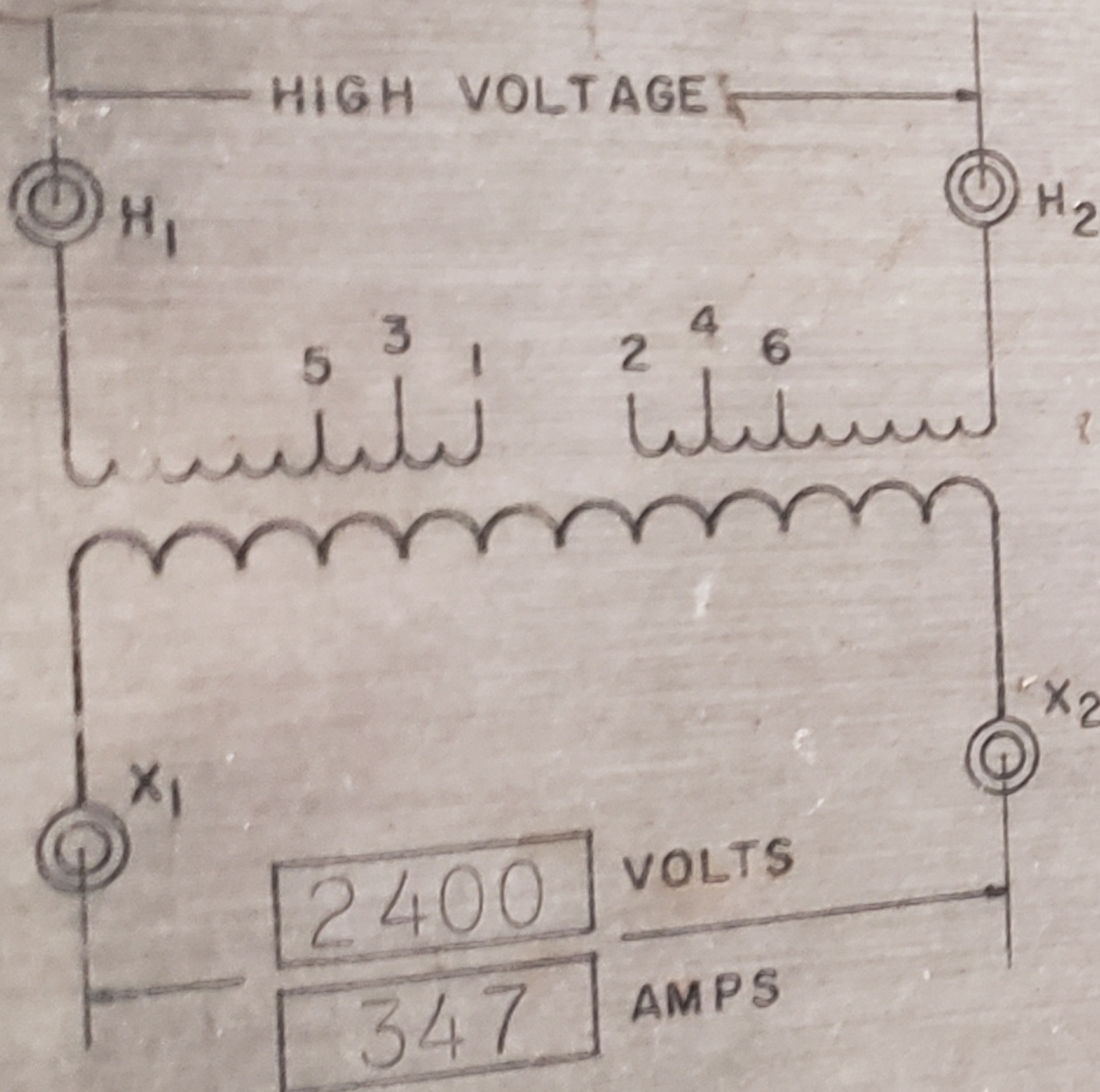
TEMP RISE 65 °C

KV-BIL FULL-WAVE HV. 125 LV. 60

PLAN VIEW FACING LOW VOLTAGE

POLARITY - SUBTRACTIVE

INSTR. BK. IDENT. BY SERIAL NO.



ACCESSORY DWG.

NONE



TAP CHANGER INDEX PLATE

HIGH VOLTAGE		TAP CHANGER	
VOLTS	AMPERES	POS.	CONN.
14400	57.9	A	1 TO 2
14100	59.1	B	2 TO 3
13800	60.4	C	3 TO 4
13500	61.7	D	4 TO 5
13200	63.1	E	5 TO 6

CAUTION

TAP CHANGER FOR DE-ENERGIZED OPERATION MUST NOT BE OPERATED WHEN TRANSFORMER IS EXCITED.

APPROXIMATE WEIGHTS IN POUNDS	
TO BE LIFTED WHEN UNTANKING	2330
TANK AND FITTINGS	1600
OIL	1620
TOTAL WEIGHT	5550

LIQUID LEVEL BELOW TOP SURFACE OF HIGHEST POINT OF HANDHOLE FLANGE AT 25°C. 11.5 IN. ± 0.3"

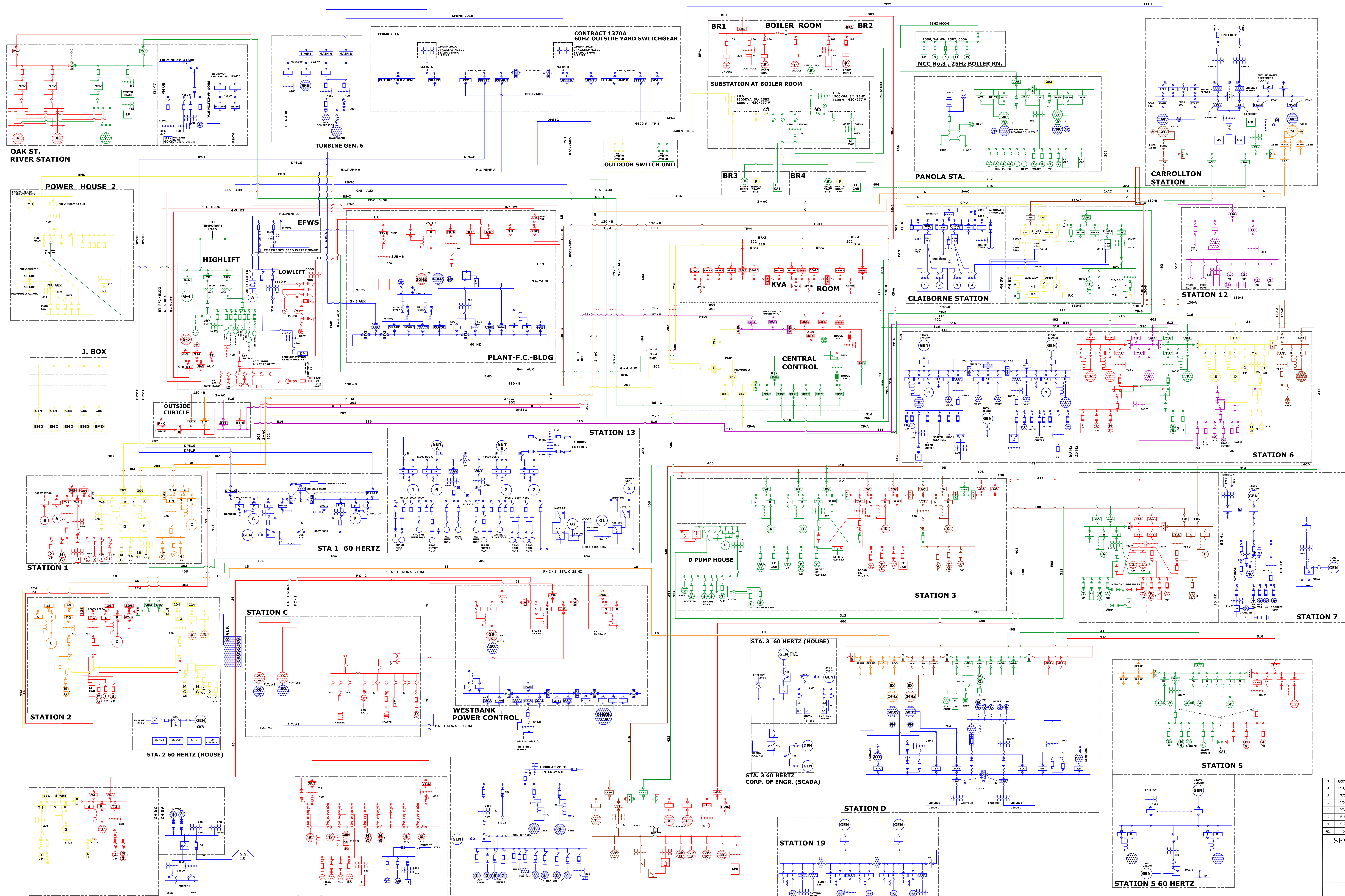
LIQUID LEVEL CHANGE PER 10°C. LIQUID TEMP CHANGE 0.360 IN.

MAXIMUM OPERATING PRESSURE OF OIL PRESERVATION SYSTEM, 6.5 PSI POSITIVE TO 6.5 PSI NEGATIVE

MAIN TANK DESIGNED FOR 6.5 PSI VACUUM FILLING - SEE INSTRUCTIONS FOR RATINGS OF OTHER PARTS

TRANSFORMER IS FILLED WITH MINERAL OIL.

249790-B



REV.	DATE	DESCRIPTION	BY
7	8/27/2024	EMD MAIN BREAKER DELETED	C.M.A.
6	1/18/2024	ADDED DP513	C.M.A.
5	1/5/2024	UPDATES	C.M.A.
4	12/27/2023	2023 END OF YEAR AS-BUILD UPDATES	C.M.A.
3	10/19/2023	REMOVED FEEDER 20	C.M.A.
2	6/7/2023	UPDATES	C.M.A.
1	9/26/2022	MULTIPLE AS-BUILD CONTRACTS	C.M.A.

SEWERAGE AND WATER BOARD OF NEW ORLEANS

ELECTRICAL ENGINEERING

25HZ & 60HZ POWER DISTRIBUTION

DR. B. JOSHI	
DR. CELSO ANTUNEZ	
SCALE: N.T.S.	DWG. No.
DATE: 8/3/2007	SHEET NO. 1 OF 1

FULL WAVE IMPULSE TEST LEVEL: HIGH VOLTAGE 150 KV., LOW VOLTAGE 60 KV.
 IMPEDANCE % AT 3750 KVA 23900Y TO 4160Y VOLTS

APPROX. WEIGHT IN LBS.
 CORE AND COILS

CASE 10334

OIL 4619

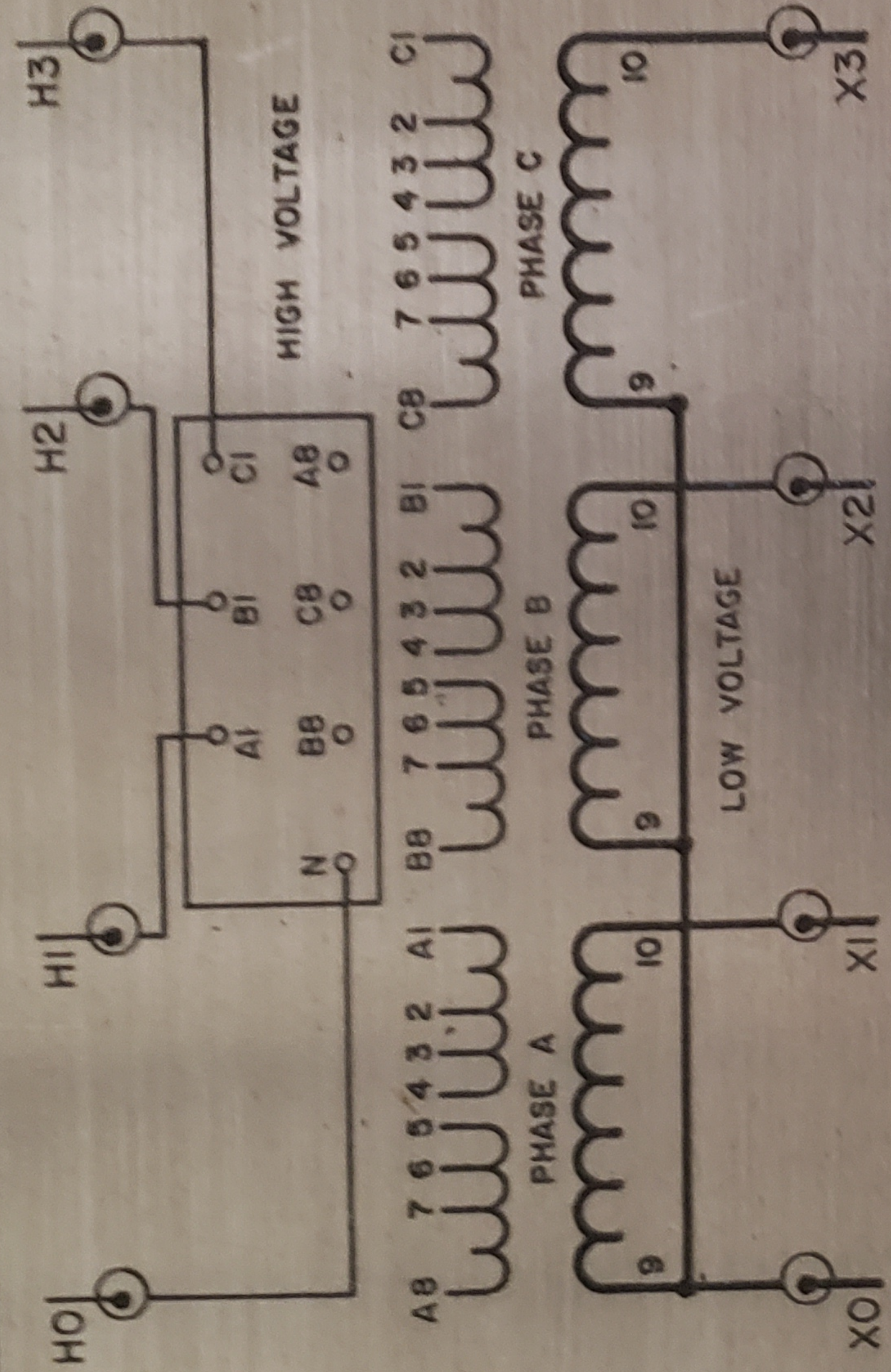
TOTAL

20053

WESTINGHOUSE ELECTRIC CORPORATION

6330A05

MADE IN U.S.A.



CONNECTIONS

WINDING	VOLTS	3750 KVA AMPERES	TAP CHANGER		TERMINAL BOARD CONNECT
			POS.	CONNECTS	
HIGH VOLTAGE WYE	24940	86.81	1	4 TO 5	A8 TO C8
	24420	88.68	2	3 TO 5	C8 TO B8
	23900	90.59	3	3 TO 6	B8 TO N
	23380	92.60	4	2 TO 6	
	22860	94.71	5	2 TO 7	
HIGH VOLTAGE DELTA	14400	150.4	1	4 TO 5	A8 TO C1
	14100	153.5	2	3 TO 5	C8 TO B1
	13800	156.9	3	3 TO 6	B8 TO A1
	13500	160.3	4	2 TO 6	
LOW VOLTAGE WYE	13200	164.1	5	2 TO 7	
	4160	520.5			

HV-AL

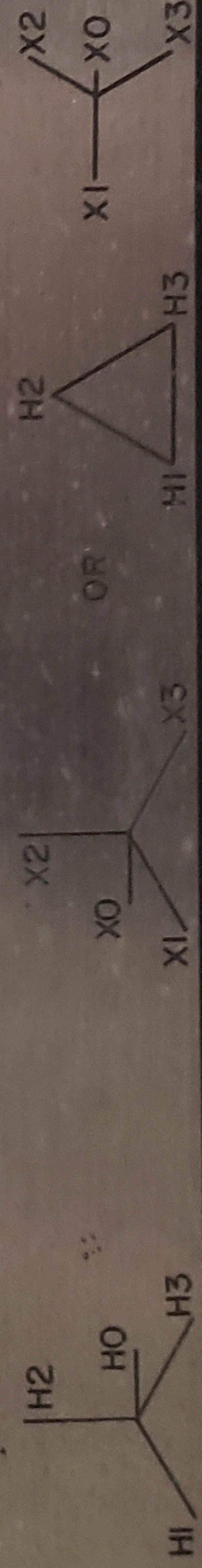
HV-AL

LV-AL

THIS TRANSFORMER WILL CARRY 4687 KVA WITHOUT EXCEEDING 65 °C. AVERAGE TEMPERATURE RISE WHEN ADEQUATE COOLING EQUIPMENT IS ADDED.

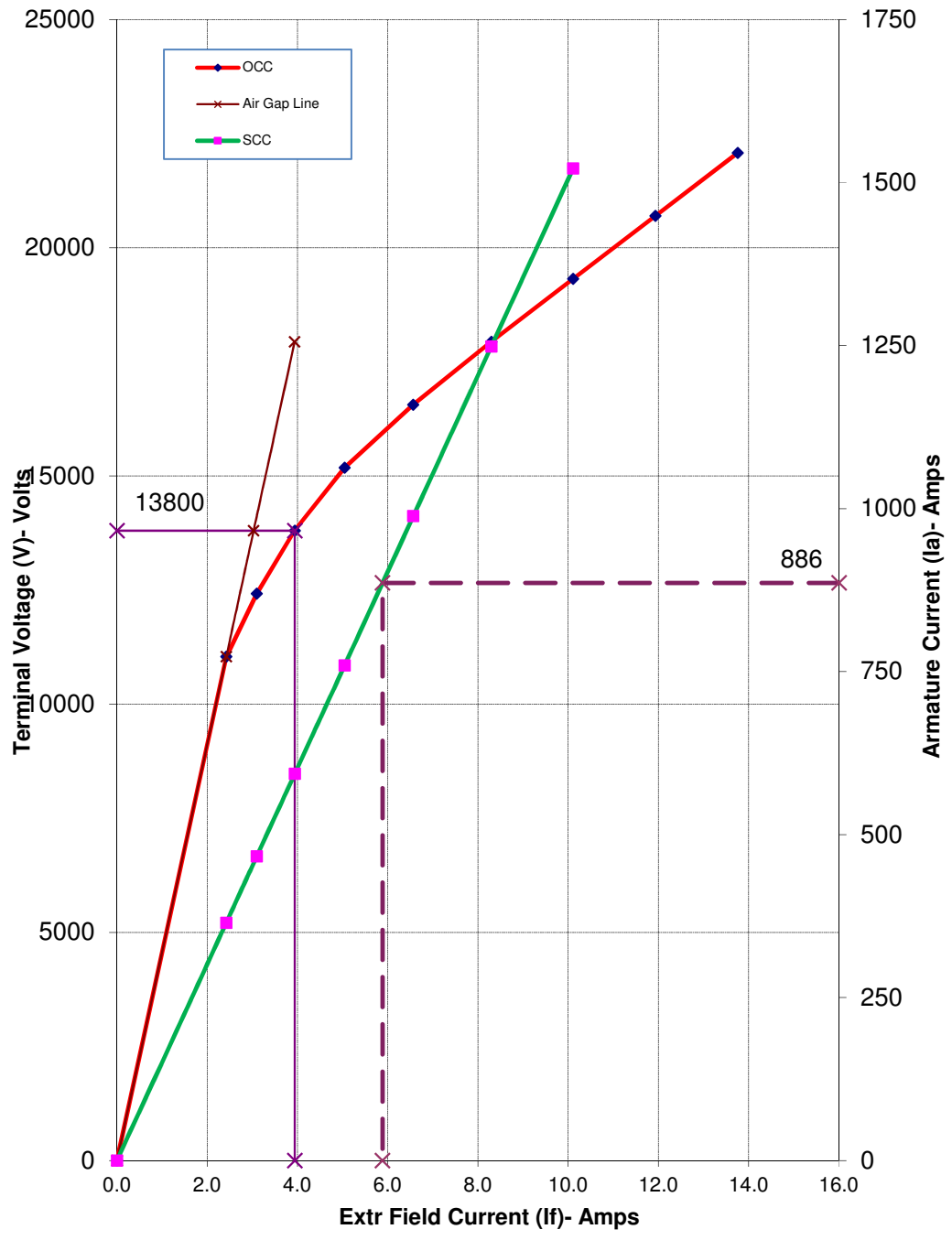
THE 25°C. LIQUID LEVEL IS 15.00 INCHES BELOW TOP OF HIGHEST MANHOLE FLANGE.
 LIQUID LEVEL CHANGES 0.44 INCHES FOR EACH 10°C. CHANGE IN AVERAGE LIQUID TEMPERATURE.
 THE TRANSFORMER IS DESIGNED FOR OPERATION BETWEEN PRESSURE LIMITS OF 6.5 LBS. PER SQUARE INCH POSITIVE AND 6.5 LBS. PER SQUARE INCH NEGATIVE.

THE TRANSFORMER MUST NOT BE ENERGIZED FROM ANY VOLTAGE SOURCE WHEN TAP CHANGERS ARE OPERATED.
 THE TRANSFORMER TANK IS DESIGNED TO WITHSTAND AN EXTERNAL PRESSURE OF 8 LBS. PER SQUARE INCH.



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OPEN CIRCUIT AND SHORT CIRCUIT CHARACTERISTICS OF AC GENERATOR
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf



$$S.C.R = \frac{\text{Ex Fld Amps} - OCC}{\text{Ex Fld Amps} - SCC} = \frac{3.9}{5.9} = 0.67$$

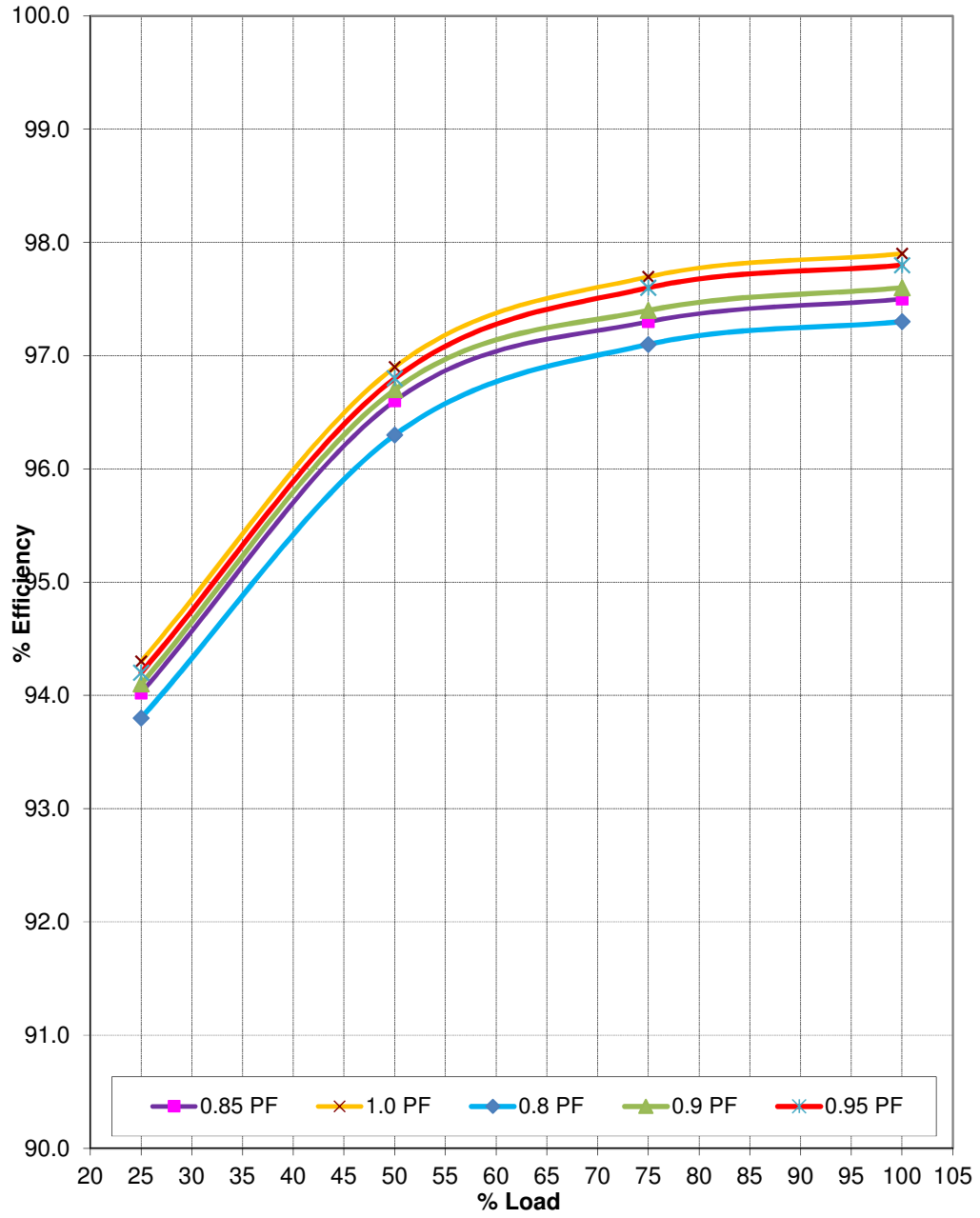
Prepared	Checked	Approved	Sheet No	1 of 6	TDM-14-9084	R1
DR	AHJ	AHJ	Date :	26-Aug-22		

TD Power Systems Limited.



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LOAD V/s EFFICIENCY CURVE OF AC GENERATOR
TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf



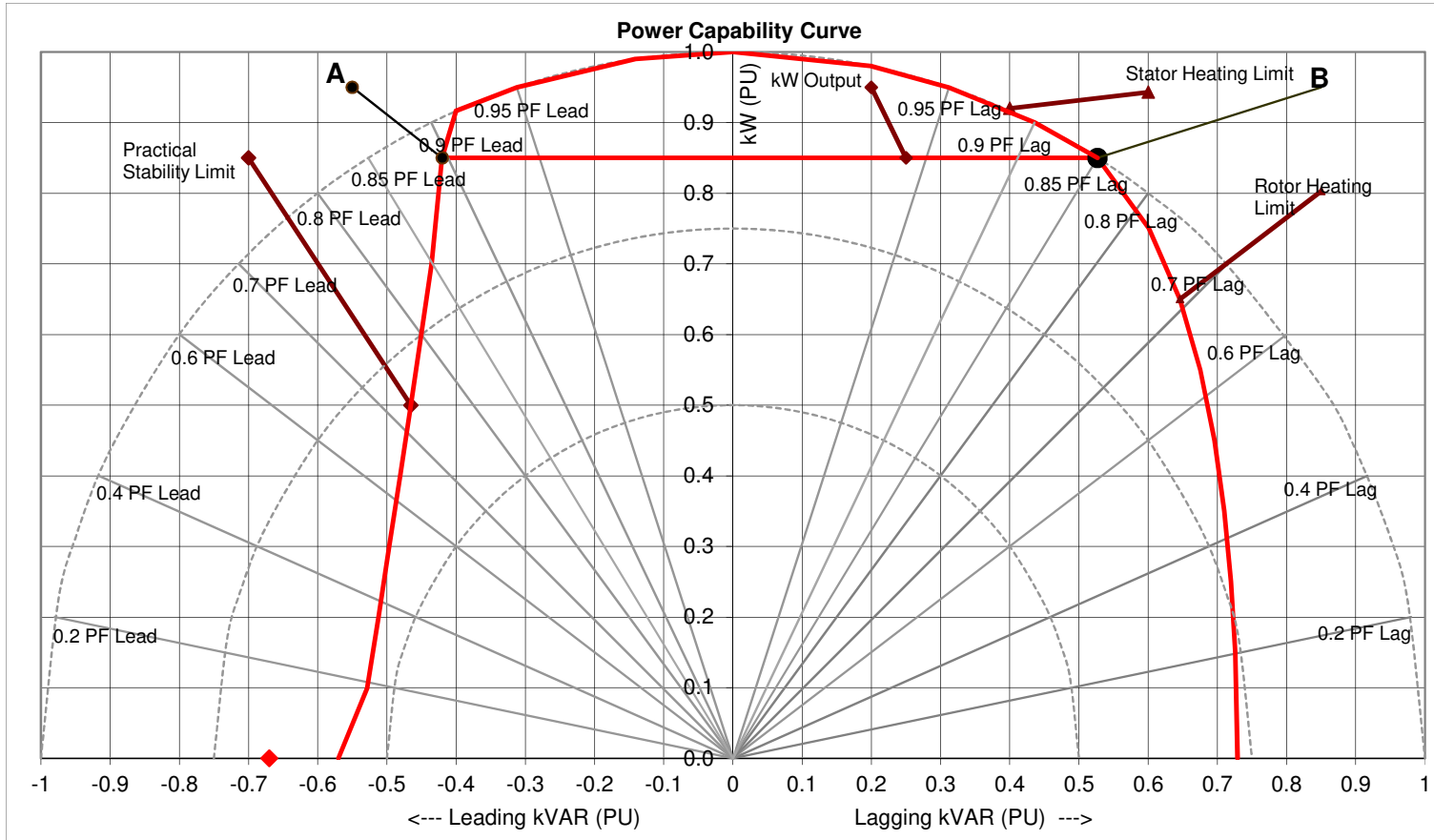
Load at	Efficiencies at				
	0.8 PF	0.85 PF	0.9 PF	0.95 PF	UPF
100%	97.30	97.50	97.60	97.80	97.90
75%	97.10	97.30	97.40	97.60	97.70
50%	96.30	96.60	96.70	96.80	96.90
25%	93.80	94.02	94.10	94.20	94.30

Prepared	Checked	Approved	Sheet No	2 of 6	TDM-14-9084	R1	
DR	AHJ	AHJ	Date :	26-Aug-22			
TD Power Systems Limited.							

FORM NO. T60016 R2: 30/04/14



POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf



SCALE: X-AXIS: 1 Division = 2118 kVAR Y-AXIS: 1 Division = 2118 kW

0.9 PF Leading (POINT 'A')

Real Power - 18000 kW 20079 kVA
 Reactive Power = 8897 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 12071

0.85 PF Lagging (POINT 'B')

Real Power - 18000.0 kW 21176 kVA
 Reactive Power = 11155 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 15459

R1

TDM-14-9084

Sheet No. 3 of 6

Date 26-Aug-22

Approved AHJ

Checked AHJ

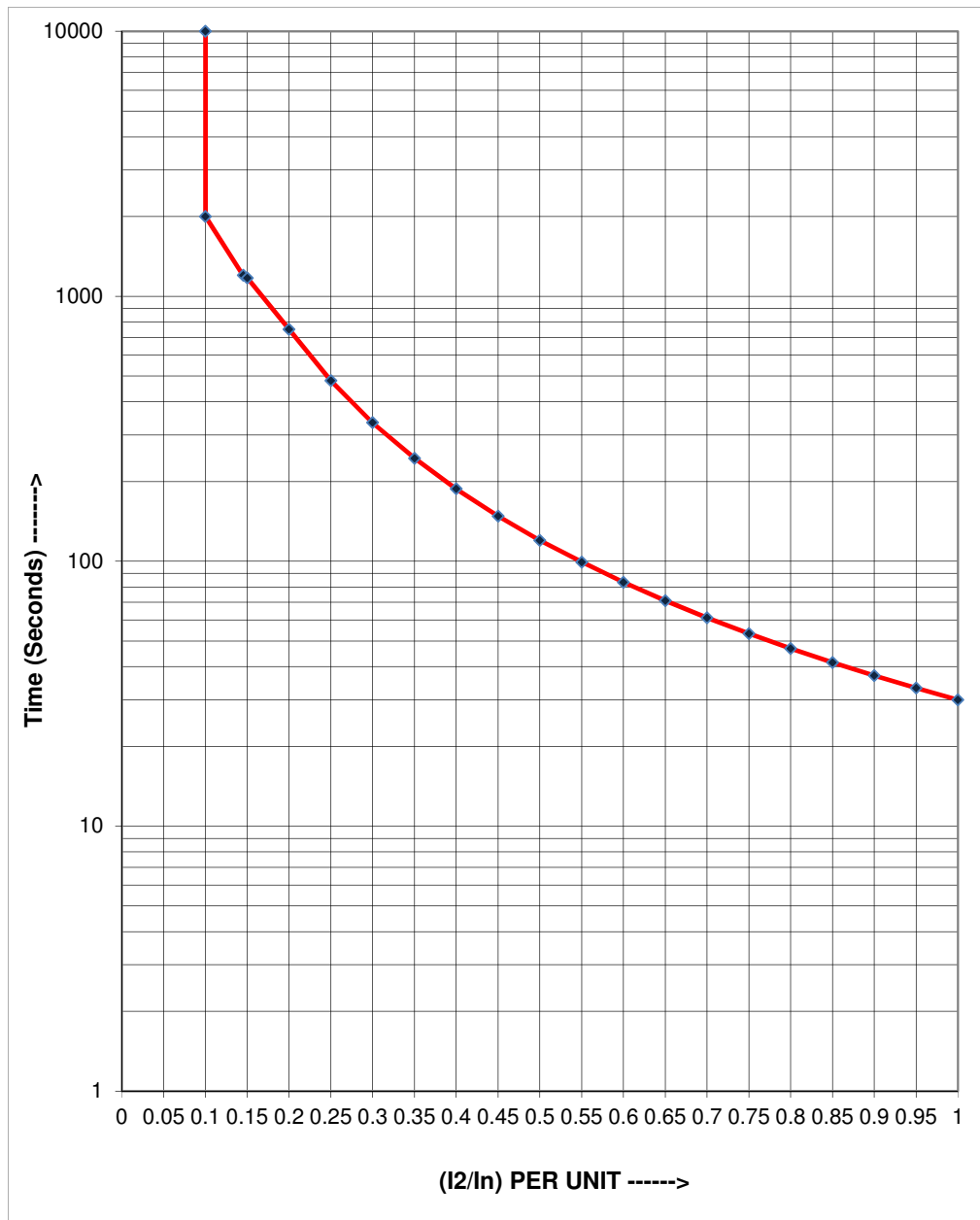
Prepared DR

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NEGATIVE SEQUENCE CURRENT CAPABILITY CURVE OF AC GENERATOR



NEGATIVE SEQUENCE CAPABILITY CURVE AT I₂ = 10%, I₂² x t = 30

Prepared	Checked	Approved	Sheet No	4 of 6	TDM-14-9084	R1
DR	AHJ	AHJ	Date :	26-Aug-22		

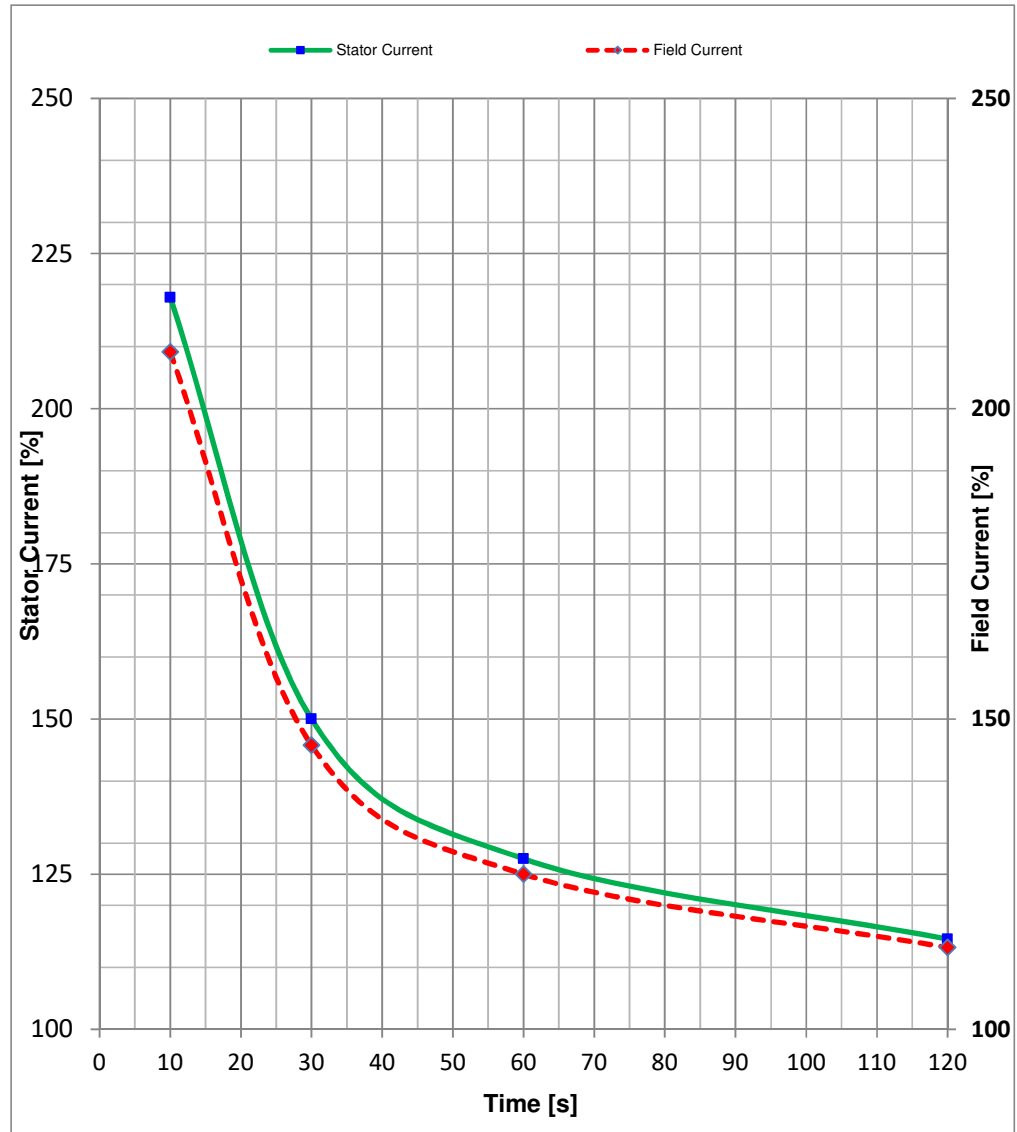
TD Power Systems Limited.



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OVER CURRENT CAPABILITY CURVE OF AC GENERATOR

Time [s]	10	30	60	120
Stator Current I/IN [%]	218	150	127	115
Field Current If/IfN [%]	209	146	125	113



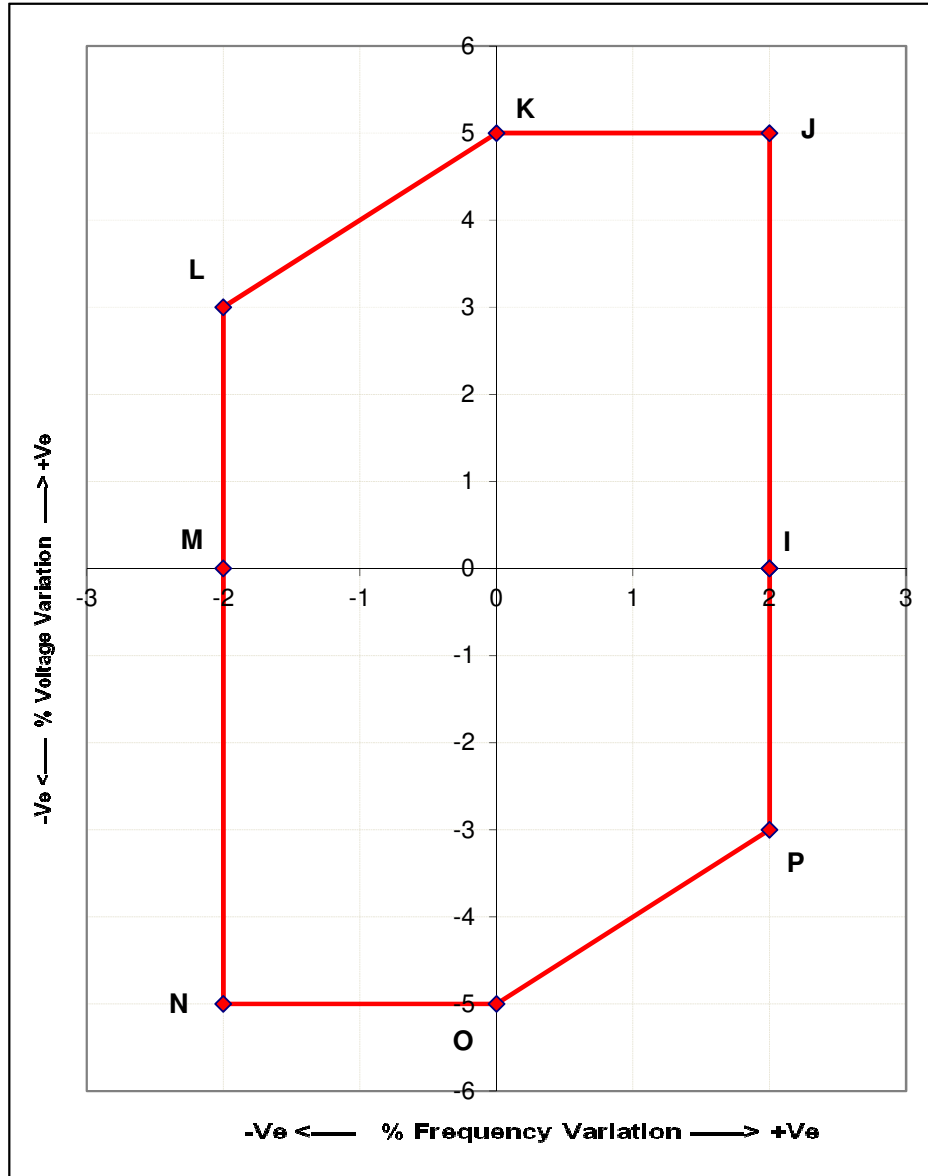
The generator is capable of operating at 150 percent of rated stator current for 30 sec.
 The generator field winding is capable of operating at 125 percent of rated load field current for 1 min.
 Both requirements are fulfilled starting from stabilized temperatures at rated conditions.
 It is recognized that winding temperatures under these conditions will exceed rated-load values.

Prepared	Checked	Approved	Sheet No	5 of 6	TDM-14-9084	R1	
DR	AHJ	AHJ	Date :	26-Aug-22			

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COMBINED VOLTAGE & FREQUENCY OPERATING RANGES OF AC GENERATOR FOR CONTINUOUS RATED OUTPUT



Prepared	Checked	Approved	Sheet No	6 of 6	TDM-14-9084	R1
DR	AHJ	AHJ	Date :	26-Aug-22		

TD Power Systems Limited.



Date: 09-Jun-2022

Generator Data Sheet

Manufacturer Data

Model Cylindrical rotor Synchronous Generator
 Frame Number Titan T250
 Serial Number --
 Air Flow Double Flow

Generator Rating

KW	18000	KVA	21176	P.F.	0.85
Voltage (Line)	13800	Voltage (Phase)	7968	Connection	Star
Amps (Line)	886	Amps (Phase)	886	Pitch (P.U)	0.66
Phase	3	Poles	4	R3 Ambient at rated condition	40 Deg.C
Hertz	60	RPM	1800	R3 RH in %	95
Insulation Class(ST/RT)	F/H				
Temperature Rise	80 °C (Stator by RTD)				
	105 °C (Field by Resistance)				

Exciter Rating

KW	144	Volts, AC	180	Amps, AC	488
Field Resistance	5.4 Ohms @ 25 °C	R2		Phase	3
Temperature Rise	80 °C (Armature)				
	80 °C (Field)				
Number of Poles	12				

Excitation Requirements

Exciter Field	Volts	Amps
Generator No Load	25 R2	3.9 R2
Generator Full Load	66 R2	10.3 R2
300% Fault Current Forcing	140 R2	21.9 R2

PMG Rating

KVA	5	Volts	200 Amps	14.4
Hertz	180	Phase	3	
Temperature Raise	80 °C			

Generator Operating Characteristics

Efficiency (%)

Load	0.85 P.F.	1.0 P.F.
100%	97.5 (Min)	97.9
75%	97.3	97.7
50%	96.6	96.9
25%	94.0	94.3

Losses (KW)

	Full Load	No Load
Core	91	91
Friction & Windage	140	140
Stray Load	20	0
Stator I2R loss	78	0
Rotor I2R loss	124	17.3
Exciter	7.7	3.3
Total	461	251.6

Base values

Voltage	13.8 KV	R3
Current	886 A	R3
KVA	21176 KVA	R3
Impedance	8.99 Ohms	R3

Reactances (per unit at KVA rating)

	Saturated		Unsaturated
Direct Axis Synchronous	Xd	1.493	1.696
Direct Axis Transient	X'd	0.271	0.308
Direct Axis Subtransient	X''d	0.210	0.210
Quadrature Axis Synchronous	Xq	1.449	1.647
Quadrature Axis Transient	X'q	1.449	1.647
Quadrature Axis Subtransient	X''q	0.337	0.337
Negative Sequence	X2	0.274	0.274

Date: 09-Jun-2022

Generator Data Sheet

Zero Sequence	X0	0.051	0.058
Leakage	XI	0.158	0.18
X/R		57 R3	

Time Constants

Direct Axis O.C. Transient	T'do	3.062 Secs
Direct Axis S.C. Transient	T'd	0.556 Secs
Direct Axis O.C. Subtransient	T''do	0.045 Secs
Direct Axis S.C. Subtransient	T''d	0.035 Secs
Quadrature-axis Transient open-circuit	T'qo	0.573 Secs
Quadrature-axis Subtransient open-circuit	T''qo	0.028 Secs
Quadrature-axis Transient short-circuit	T'q	0.104 Secs
Quadrature-axis Subtransient short-circuit	T''q	0.022 Secs
Armature Short Circuit	Ta	0.196 Secs
Exciter Field	Te	0.65 Secs

Resistance at 95°C

DC Armature	Ra/Ph	0.0037 p.u.
DC Field	Rf	0.0478 p.u.
Positive Sequence	R1	0.0050 p.u.
Negative Sequence	R2	0.0043 p.u.
Zero Sequence	R0	0.0017 p.u.

Short Circuit Ratio

SCR 0.67

Inertia Constant Multiplier

ICM 0.000076972

Inertia constant (Generator Only)

H 1.63 kW-sec/kVA

TIF (1960 weighting)

Balanced	100
Residual	75

Waveform Deviation Factor

<10 % at no load

Harmonic Content

% Individual	<3
% Total	<3

Allowable Negative Sequence Current

% Continuous	10
Short Time K=	30

Guaranteed Noise Level (dBA @ 1 meter) average 90dB(A)

Initial Temperature Detector Settings

	Alarm	Shutdown
Windings	125 °C	130 °C
Bearings	105 °C	110 °C

Heat Rejection at Rated Load

Exterior Surfaces of Generator	0.605 (kW)
Generator Exhaust	461 (kW)

Transient Torques

Max Torque	(Lb-Ft)	(Per Unit)
3-Phase Short Circuit	366463 R2	5.2
L-L Short Circuit	359415 R2	5.1
3-Phase Out of Phase With and Infinite Bus	1057104 R2	15.0
1-Phase Out of Phase With and Infinite Bus	986631 R2	14.0

L-L Short Circuit Torque Equation (per unit of rated torque) Refer drawing 31168022

Short Circuit Current

	RMS Symmetrical	Peak Asymmetrical
3-Phase	4.64 kA	13.13 kA
L-L	3.49 kA	9.87 kA
L-N	5.47 kA	15.46 kA

Voltage Dip

Motor Starting (0.0 P.F.)	Voltage Dip	Inrush(SKVA)	Motor HP (Code F)
	10%	9794	-
	15%	15544	-
	20%	22024	-
	25%	29361	-
	30%	37758	-

Date: 09-Jun-2022

Generator Data Sheet

Step Loads (0.85 P.F.)	Applied Load	Applied Load(KVA)	Voltage Dip
	25%	5294.1	3.2%
	50%	10588.2	6.4%
	100%	21176.5	12.7%

Voltage Regulator System Recommendations

Manufacturer	NA	Model	NA
--------------	----	-------	----

Electrical Data

RTDs	Ohms @ 0°C	Material	Quantity	T.Coef.
Stator/Phase	100	Platinum	2	0.00385
Per Bearing	100	Platinum	2	0.00385

Auxiliary Power Requirements

	Watts	Volts/PH
Main Space Heaters(Stator)	4x950	120V,1PH, 60Hz
Exciter Space Heaters(Stator)	1x250	120V,1PH, 60Hz
Cooling Fans(if Supplied)	NA	NA
CT Ratio	1500 A/5 A	7
PT Ratio	NA	NA

Operating setpoints

Alarm	Shutdown
-------	----------

Vibration

DE Housing	7.1 mm/sec	11 mm/sec
NDE Housing	7.1 mm/sec	11 mm/sec
Stator temperature	125 °C	130 °C
Bearing temperature	105 °C	110 °C

Mechanical Data

Enclosure Type	WP11
Cooling Air Flow	23.3 m ³ /sec
Max allowable air pressure drop in duct	NA Pa
Weight Total	105821 lbs / 48000 kgs
Weight Rotor	34171 lbs / 15500 kgs
Weight Stator	71650 lbs / 32500 kgs

Bearings

Manufacturer	NDE	RENK	DE	RENK
Model No.	NDE	EMZLQ	DE	EMZLB
Type	NDE	Q 28-335	DE	B 28-335
Maximum axial play towards drive end		5	mm	
Maximum axial play towards non-drive end		5	mm	
Diametral clearance between shaft and bearing		0.490~0.583	mm	
Stiffness Coefficient and Damping Coefficient		refer Sheet 1 & 2		N/mm
ibs-sec./in based on		A function of speed (600 RPM above and below nominal)		refer Sheet 1 & 2
		Minimum & maximum lube oil temps		62.8 & 82 degC
		Minimum & maximum diametral clearances		0.490~0.583
Bearing length	NDE	234 mm	DE	250 mm
Calculated Stiffness	NDE	refer Sheet2	DE	refer Sheet1

Lube Oil

Viscosity grade		ISO VG46
Flow req'd/bearing	NDE	25 lpm
Supply pressure		35 psig
Orifice diameter	NDE	5 mm
Oil inlet temperature		62.8 °C
Sump Capacity	NDE	45 L
Heat load		27.3 kW

Rotor

Direction of Rotation	CW	facing drive end
Maximum permissible over speed and duration	1950rpm for 2min	
O.D. of journal plus tolerances	335H7/335H7	mm
Full load (air gap) Torque	95549.4	Nm
Rotor breakaway torque	without jacking	545 kg-m
	with Jacking	45.7 kg-m

Date: 09-Jun-2022

Generator Data Sheet

Thermal growth of shaft/housing from cold position to full load hot

Vertically	NDE	refer Sheet 3	mm	DE	refer Sheet	mm
		Alignment Data	refer Sheet 3			
Heat rejection of generator		0.605	kW			
Generator Exhaust		461.0	kW			
Nominal torque		95549.4	Nm			
Inertia		1950	kg-m2			
Residual unbalance		54680	g.mm			

Rotordynamic Analysis - Bearing information

	NDE		DE
Journal diameter		335 mm	335 mm
Length		218.5 mm	218.5 mm
Maximum diametral bearing clearance		0.583 mm	0.583 mm
Minimum diametral bearing clearance		0.490 mm	0.490 mm
Bracket mass		860 kg	860 kg

Measured bearing pedestal stiffness

Vertical	4800 kN/mm	4800 kN/mm
Horizontal	3800 kN/mm	3800 kN/mm

Bearing Style (Select one)

Plain journal bearing	Yes	yes/no
Partial arc bearing	No	yes/no
Arc angle		°

Lobed bearing

Lobe arc angle	No	yes/no
Number of lobes		°
Load direction		lop/lbp
Pre-loaded		yes/no

If yes:		
Min. Diametral pad clearance		mm
Max. Diametral pad clearance		mm

Tilt pad bearing

Pad arc angle	No	yes/no
Number of pads		°
Load direction		lop/lbp
Pre-loaded		yes/no

If yes:		
Min. Diametral pad clearance		mm
Max. Diametral pad clearance		mm

Core Stiffness Multiplier

Multiply this factor by the shaft diameter to get an equivalent diameter Solar to Provide

Short Circuit Loading

kW	18000	
RPM	1800	
Bolt Center	2500	mm
Efficiency	97.5	%
Static Load	48000	kg
S.C. Torque	500200	Nm

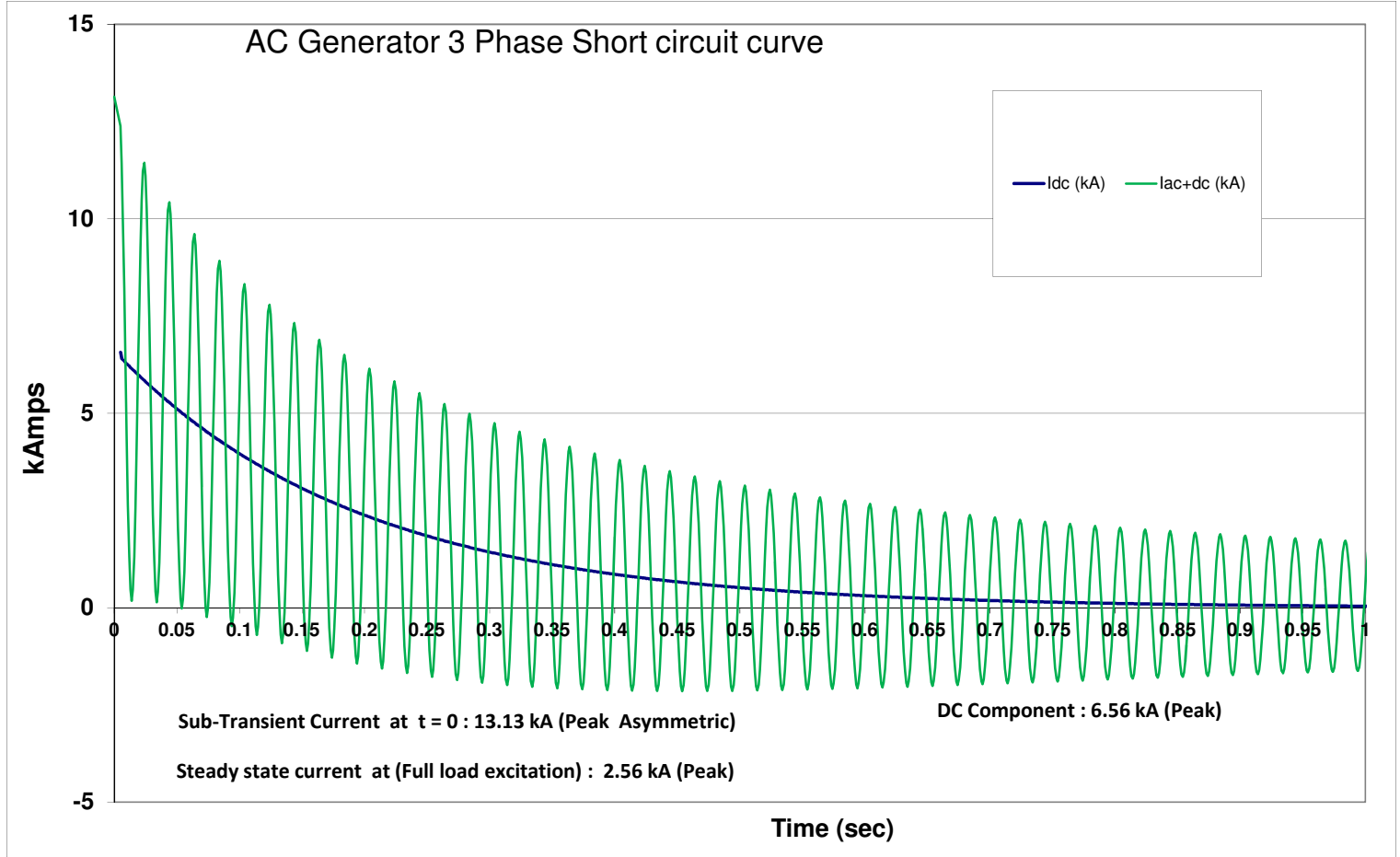
Facing Diven End

	Static Load		Full Load Torque		Short Circuit Torque
Left side	24000 kg		1948 kg		10198 kg
Right Side	24000 kg		1948 kg		10198 kg

Amb. Temp, Max
Amb. Temp, Design
Altitude, Meter
Haz-loc area

-3.9 to +40	Standard	IEC/NEMA
-20 to +50		
<1000 MSL		
Non-hazardous (safe area, non-classified)	Option	--

3 PHASE SHORT CIRCUIT CURRENT CURVE

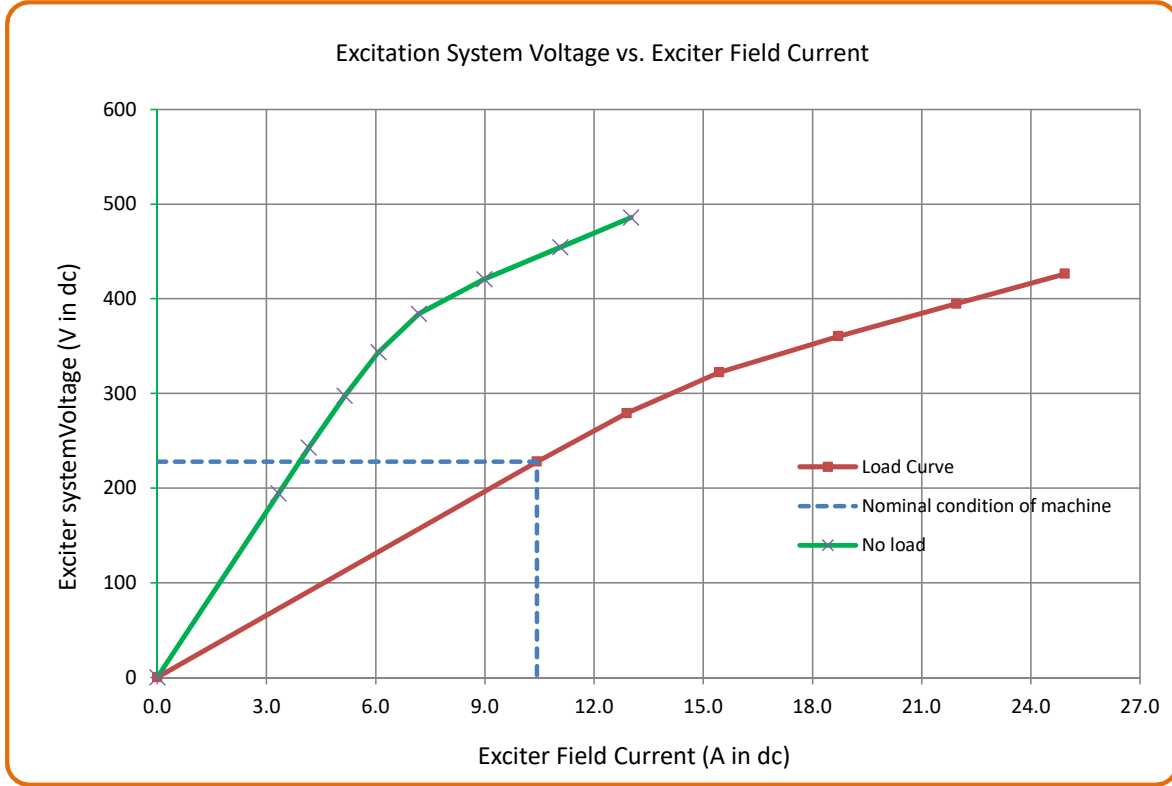


Prepared DR		Checked AHJ	Approved AHJ	Sheet No.	1 of 1	R0	tdps
				Date	09-Jun-22		
				TDM-14-9087			
T D Power Systems Limited.							

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EXCITATION SYSTEM VOLTAGE V/S EXCITER FIELD CURRENT
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf



Prepared	Checked	Approved	Sheet No	1 of 1	TDM-14-9088	R0
DR	AHJ	AHJ	Date	09-Jun-22		

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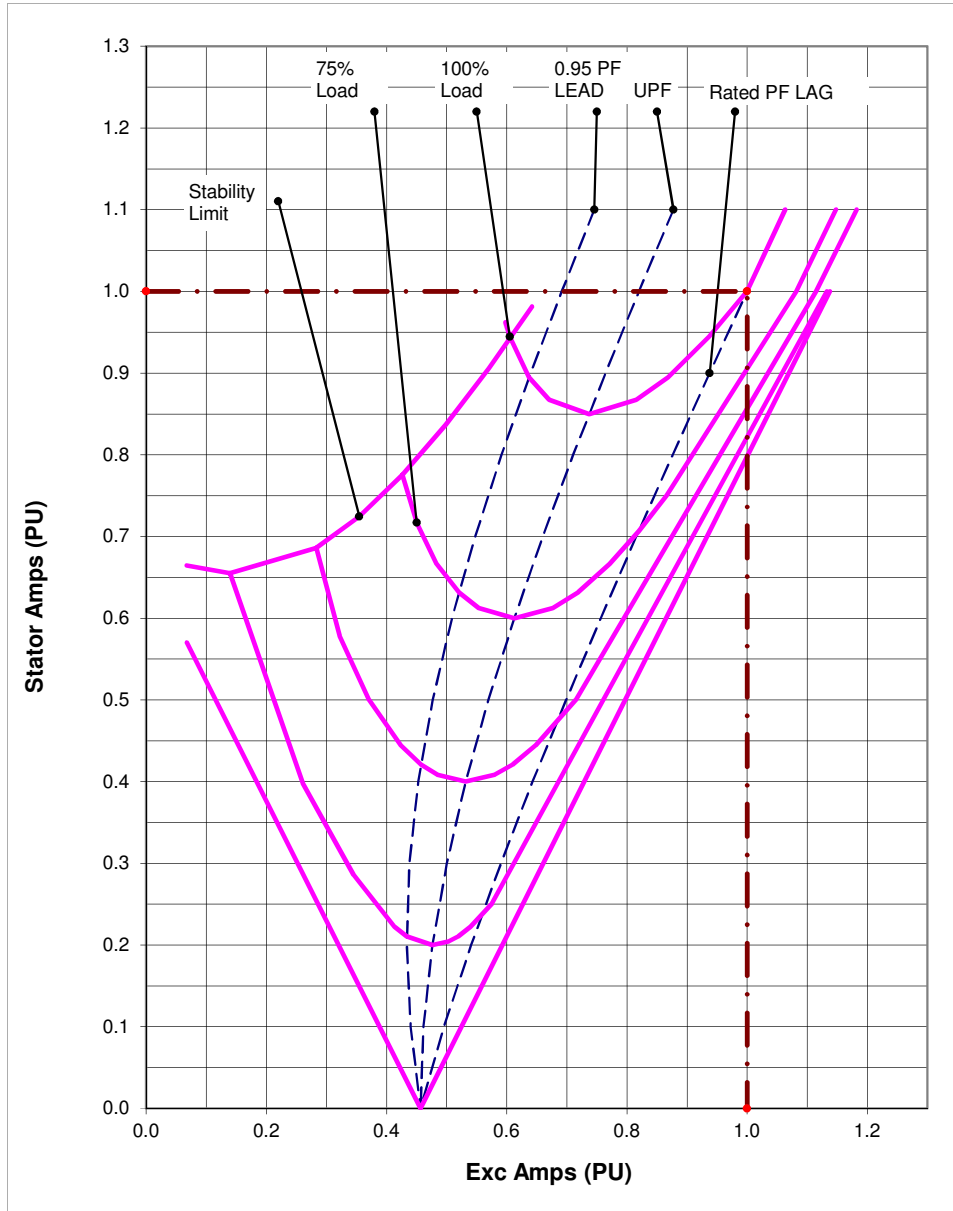


FORM NO. T60016 R2: 30/04/14

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V - CURVE OF AC GENERATOR
 TC195, 13800 Volts, 21176 kVA, 60 Hz, 4 Pole, 0.85 PF

V CURVES



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DR	AHJ	AHJ	Date :	09-Jun-22		

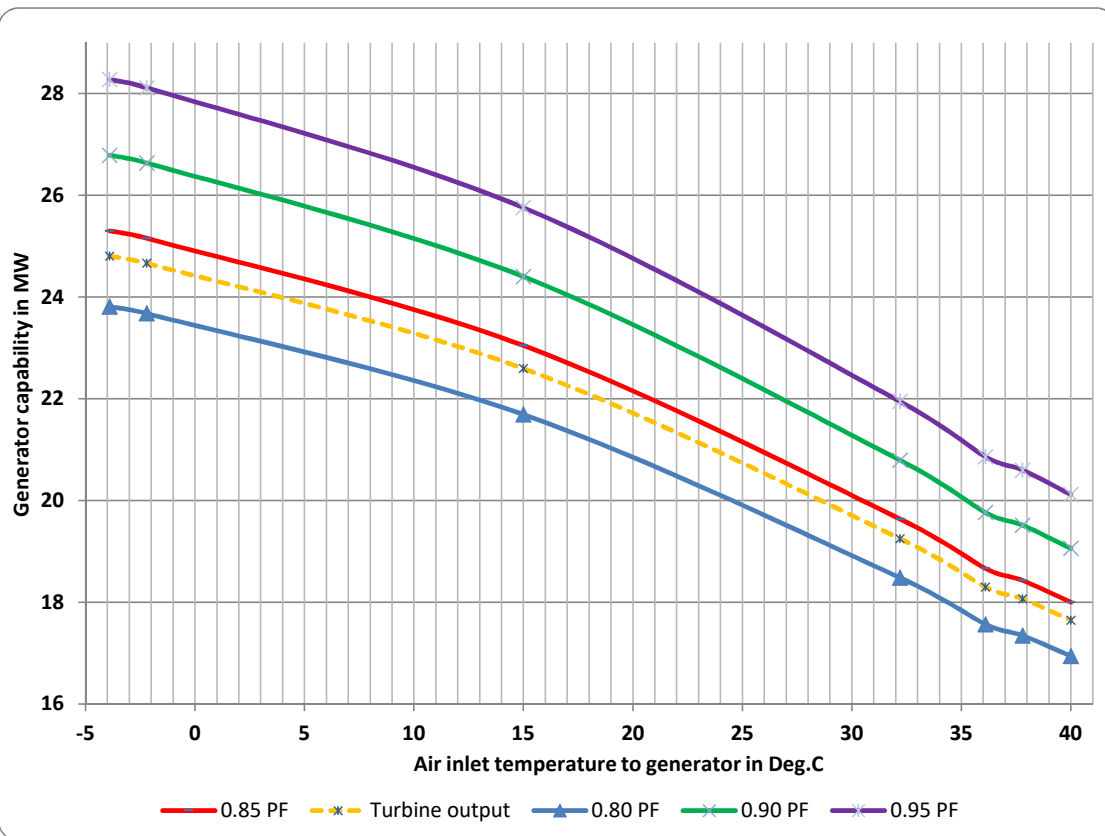
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FORM NO. T60016 R2: 30/04/14

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LOAD CURVE (MW v/s COOLANT) TC195, 13800 Volts, 18000kW, 60 Hz, 4 Pole, 0.85 PF



Air inlet temp to Turbine & Generator	Turbine output in MW	Generator output MW at 0.8 PF	Generator output MW at 0.85 PF	Generator output MW at 0.9 PF	Generator output MW at 0.95 PF
-3.9	24.80	23.81	25.30	26.79	28.28
-2.2	24.66	23.68	25.16	26.63	28.11
15.0	22.59	21.69	23.05	24.40	25.76
32.2	19.25	21.69	19.64	20.79	21.95
36.1	18.30	17.57	18.66	19.76	20.86
37.8	18.07	17.34	18.43	19.51	20.60
40.0	17.65	16.94	18.00	19.06	20.12

Prepared	Checked	Approved	Sheet No	1 of 1	TDM-14-9090	R1
DR	AHJ	AHJ	Date	26-Aug-22		

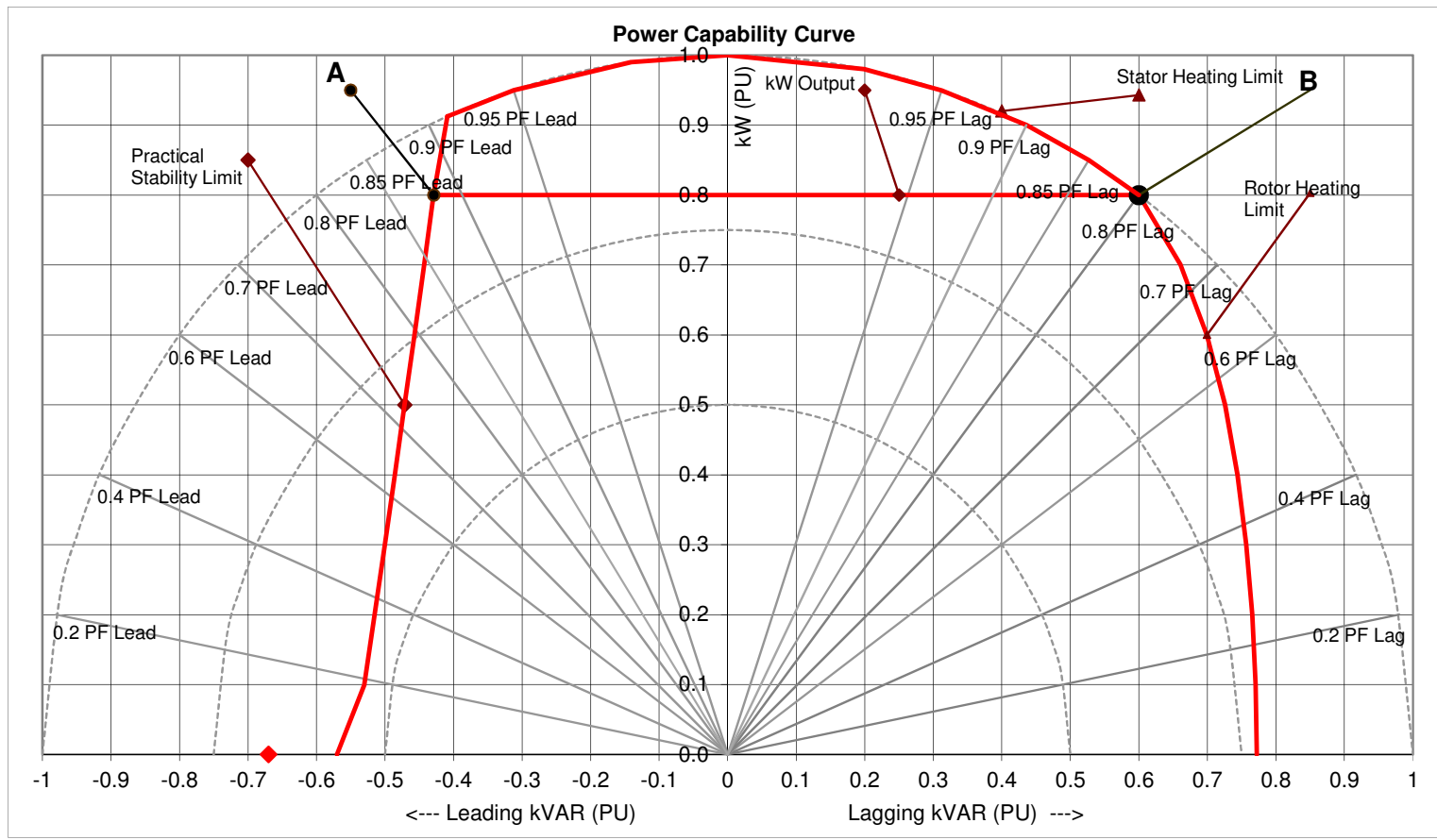
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FORM NO. T60016 R2: 30/04/14



POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.80pf at 40 Deg.C



SCALE: X-AXIS: 1 Division = 2118 kVAR Y-AXIS: 1 Division = 2118 kW

0.88 PF Leading (POINT 'A')
 Real Power - 16941 kW 19223 kVA
 Reactive Power = 9083 kVAR

0.8 PF Lagging (POINT 'B')
 Real Power - 16941.2 kW 21176 kVA
 Reactive Power = 12706 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 12071

Maximum permissible ind. Loading (Zpf lag) (kVAR) 16306

R0

TDM-14-9298

Sheet No. 1 of 4
 Date 25-Aug-22

Approved AHJ

Checked AHJ

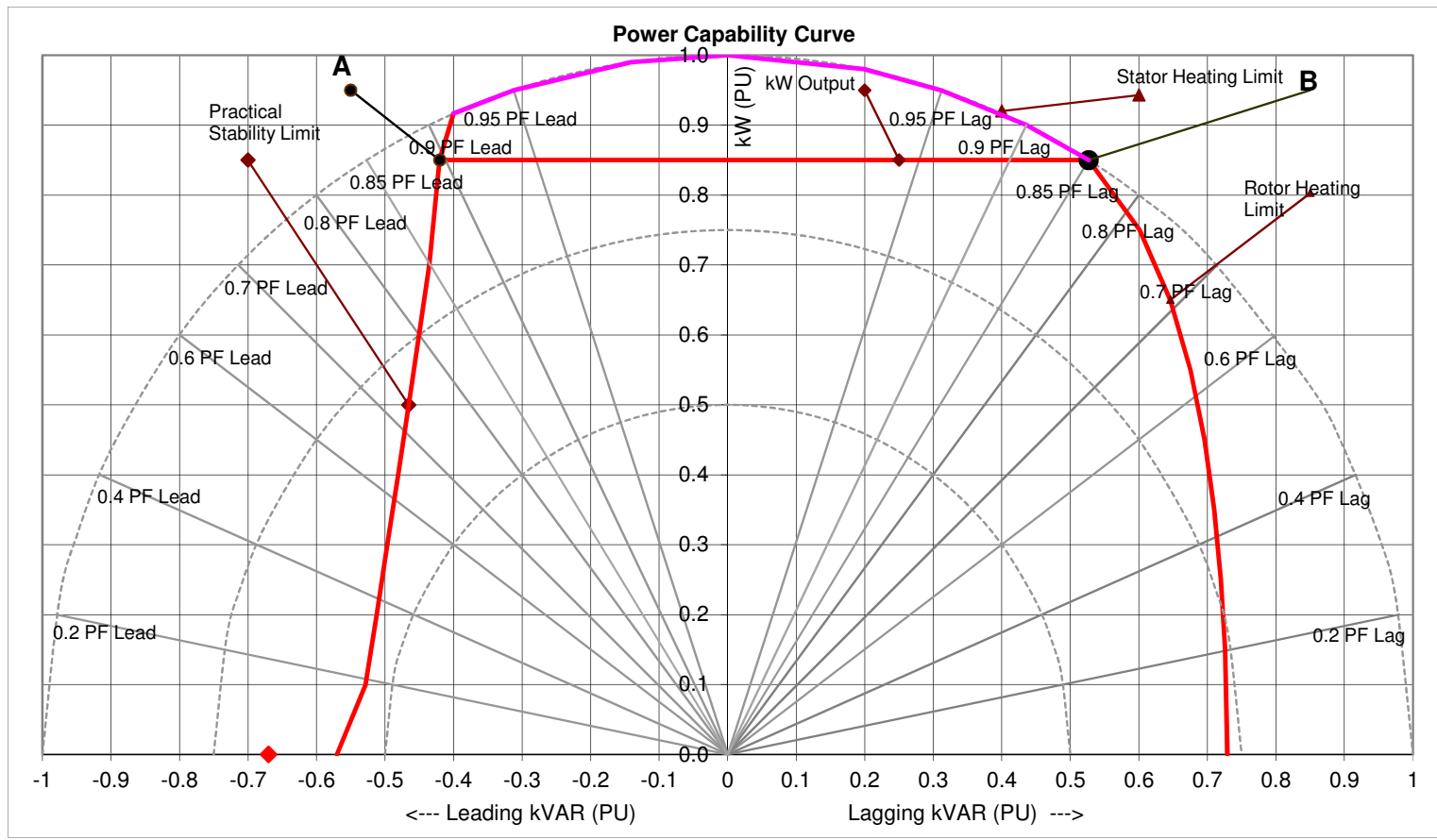
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf at 40 Deg.C



SCALE: X-AXIS: 1 Division = 2118 kVAR Y-AXIS: 1 Division = 2118 kW

0.9 PF Leading (POINT 'A')
 Real Power - 18000 kW 20079 kVA
 Reactive Power = 8897 kVAR

0.85 PF Lagging (POINT 'B')
 Real Power - 18000.0 kW 21176 kVA
 Reactive Power = 11155 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 12071

Maximum permissible ind. Loading (Zpf lag) (kVAR) 15459

R0

TDM-14-9298

Sheet No. 2 of 4
Date 25-Aug-22

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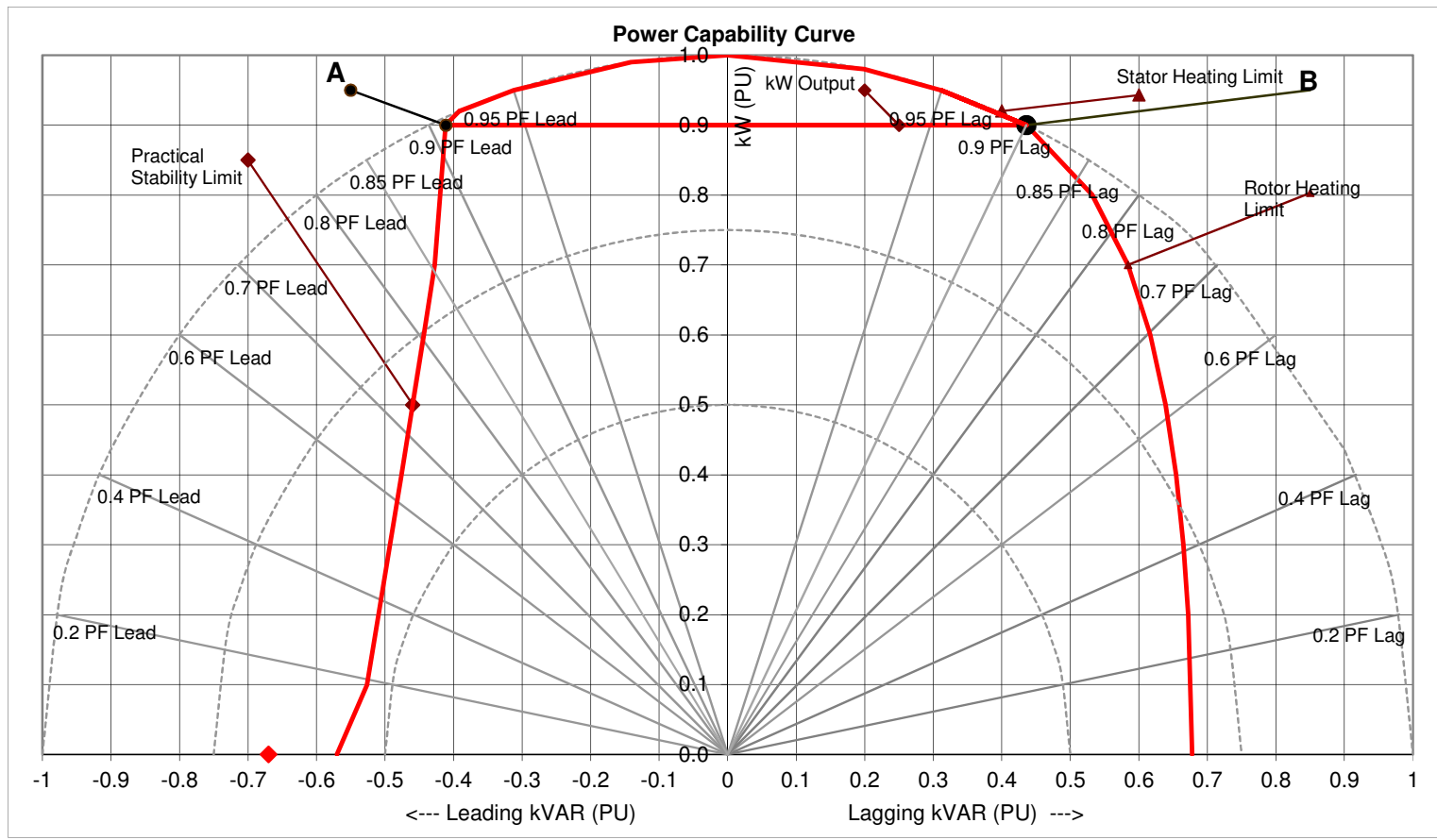
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.90pf at 40 Deg.C



SCALE: X-AXIS: 1 Division = 2118 kVAR Y-AXIS: 1 Division = 2118 kW

0.91 PF Leading (POINT 'A')

Real Power - 19059 kW 20955 kVA
 Reactive Power = 8710 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 12071

0.9 PF Lagging (POINT 'B')

Real Power - 19058.8 kW 21176 kVA
 Reactive Power = 9231 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 14400

R0

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Sheet No. 3 of 4
 Date 25-Aug-22

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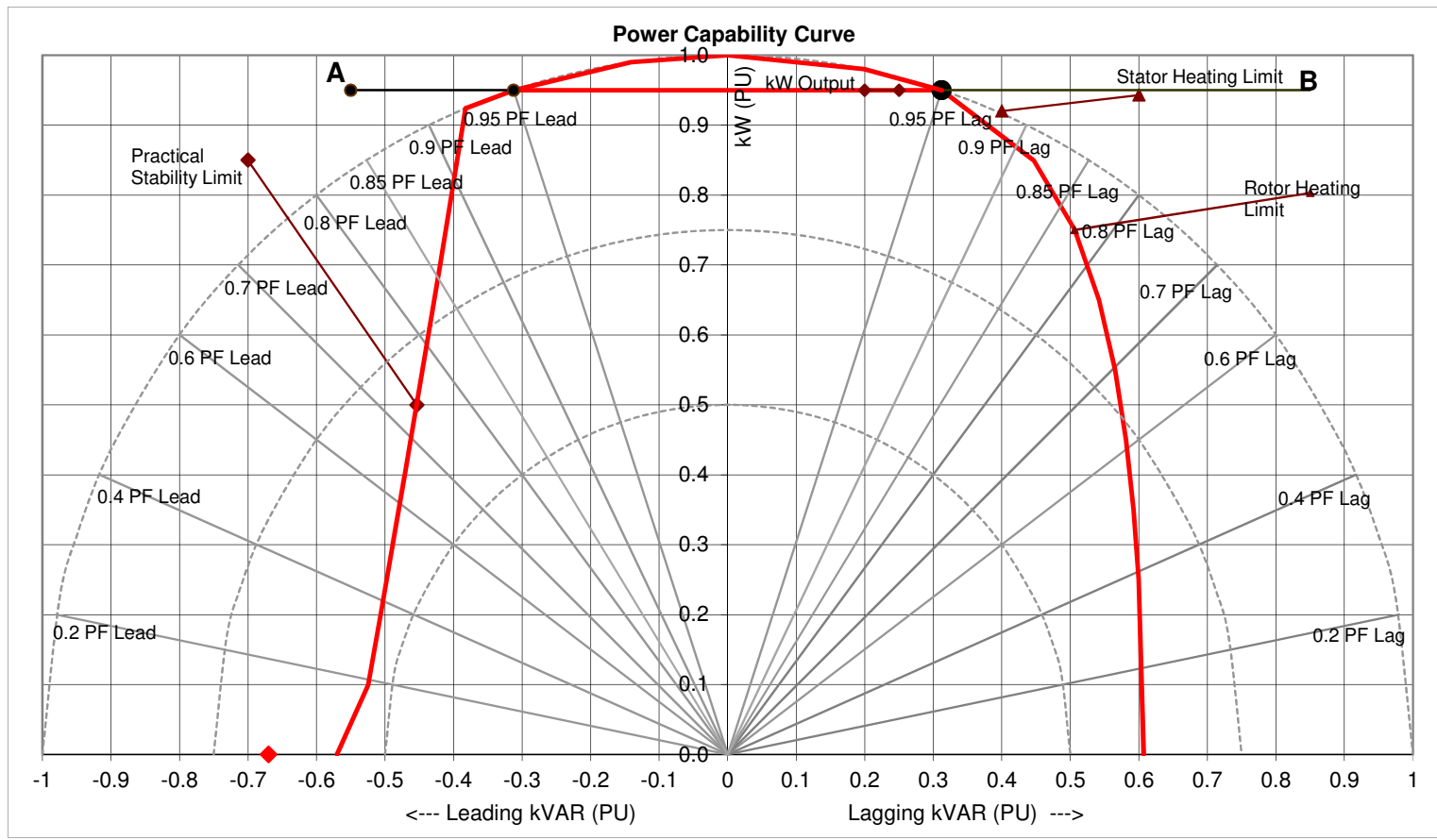
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 21176.5 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.95pf at 40 Deg.C



SCALE: X-AXIS: 1 Division = 2118 kVAR Y-AXIS: 1 Division = 2118 kW

0.95 PF Leading (POINT 'A')
 Real Power - 20118 kW 21176 kVA
 Reactive Power = 6612 kVAR

0.95 PF Lagging (POINT 'B')
 Real Power - 20117.6 kW 21176 kVA
 Reactive Power = 6612 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 12071

Maximum permissible ind. Loading (Zpf lag) (kVAR) 12918

R0

TDM-14-9298

Sheet No. 4 of 4
 Date 25-Aug-22

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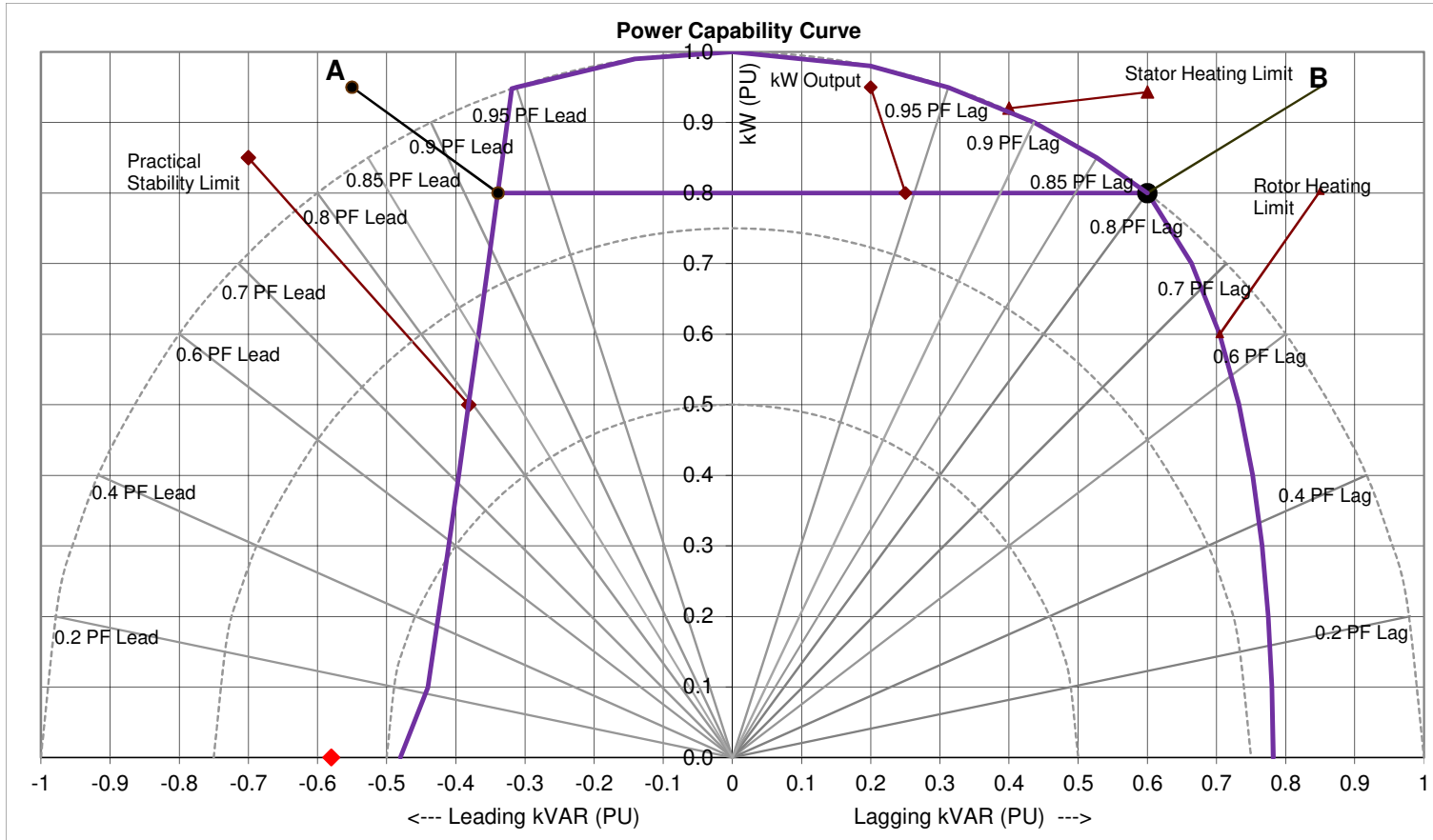
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 24294.1 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.8pf at 25 Deg.C



SCALE: X-AXIS: 1 Division = 2429 kVAR Y-AXIS: 1 Division = 2429 kW

0.92 PF Leading (POINT 'A')

Real Power - 19435 kW 21108 kVA
 Reactive Power = 8234 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11661

0.8 PF Lagging (POINT 'B')

Real Power - 19435 kW 24294 kVA
 Reactive Power = 14576 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 18949

R0

TDM-14-9299

Sheet No. 1 of 4
 Date 25-Aug-22

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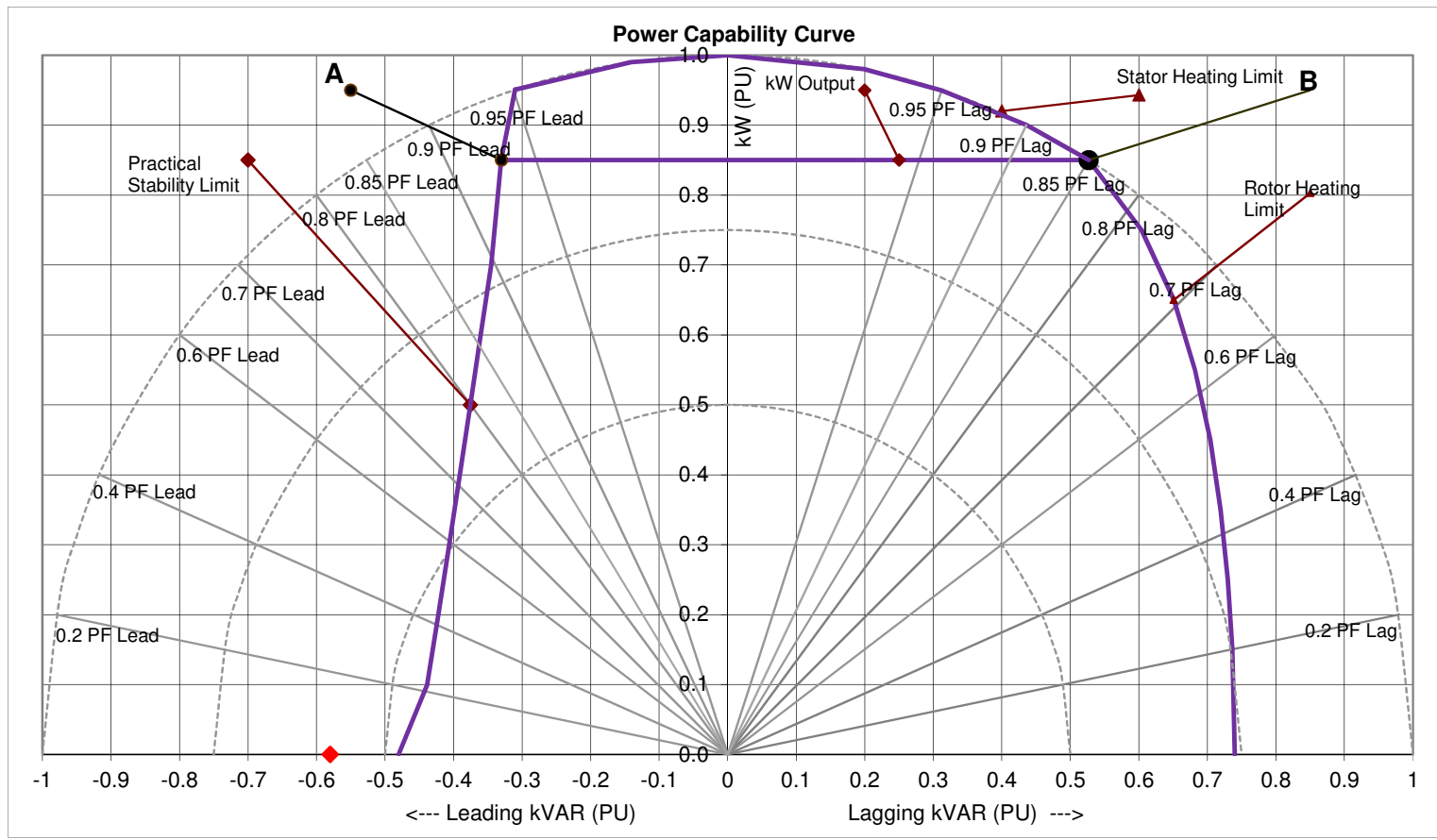
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 24294.1 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf at 25 Deg.C



SCALE: X-AXIS: 1 Division = 2429 kVAR Y-AXIS: 1 Division = 2429 kW

0.93 PF Leading (POINT 'A')
 Real Power - 20650 kW 22153 kVA
 Reactive Power = 8020 kVAR

0.85 PF Lagging (POINT 'B')
 Real Power - 20650 kW 24294 kVA
 Reactive Power = 12798 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11661

Maximum permissible ind. Loading (Zpf lag) (kVAR) 16763

R0

TDM-14-9299

Sheet No. 3 of 4
 Date 25-Aug-22

Approved AHJ

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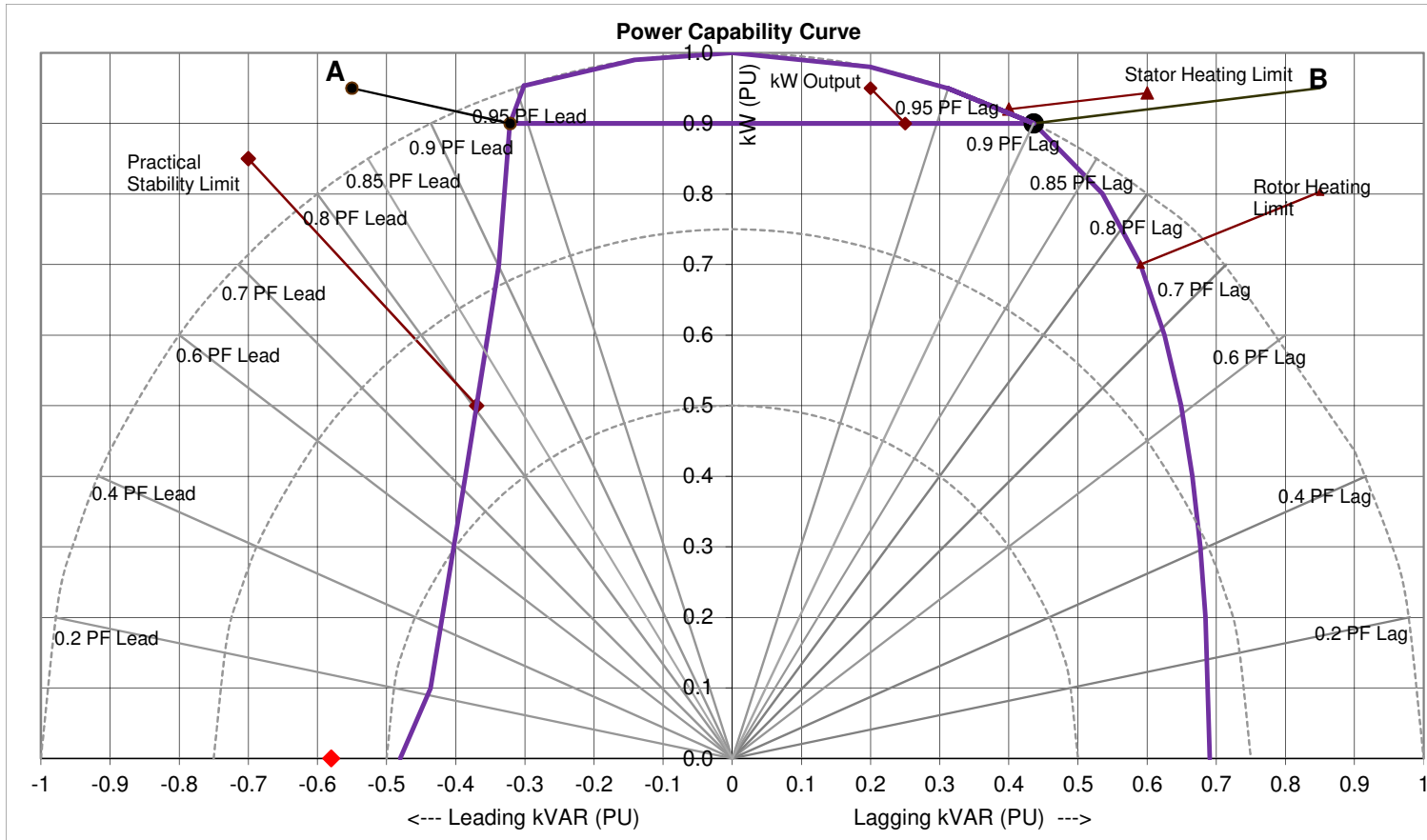
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 24294.1 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.9pf at 25 Deg.C



SCALE: X-AXIS: 1 Division = 2429 kVAR Y-AXIS: 1 Division = 2429 kW

0.94 PF Leading (POINT 'A')

Real Power - 21865 kW 23216 kVA
 Reactive Power = 7806 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11661

0.9 PF Lagging (POINT 'B')

Real Power - 21865 kW 24294 kVA
 Reactive Power = 10590 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 16763

R0

TDM-14-9299

Sheet No. 3 of 4
 Date 25-Aug-22

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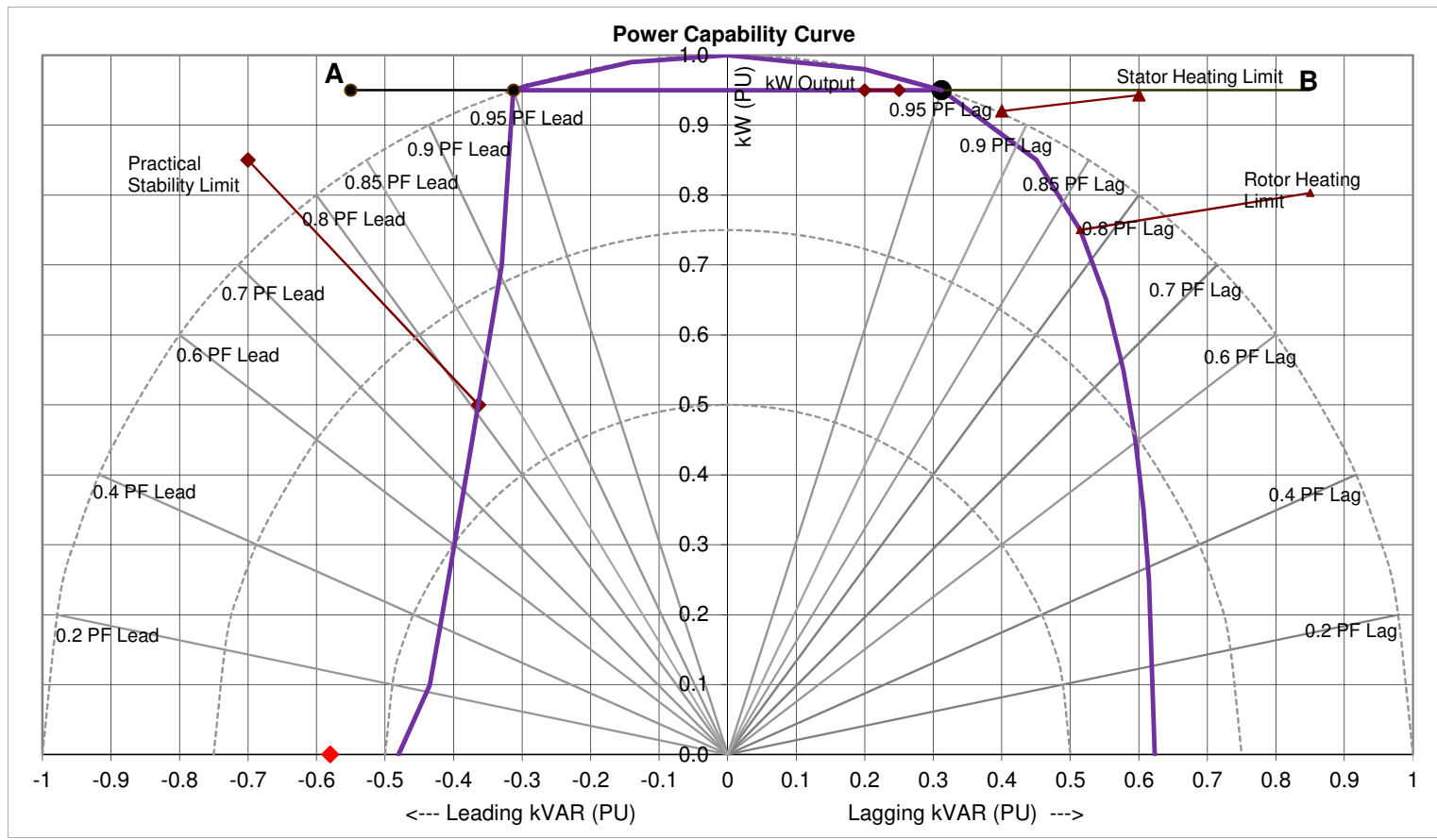
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 24294.1 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.95pf at 25 Deg.C



SCALE: X-AXIS: 1 Division = 2429 kVAR Y-AXIS: 1 Division = 2429 kW

0.95 PF Leading (POINT 'A')
 Real Power - 23079 kW 24296 kVA
 Reactive Power = 7592 kVAR

0.95 PF Lagging (POINT 'B')
 Real Power - 23079 kW 24294 kVA
 Reactive Power = 7586 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11661

Maximum permissible ind. Loading (Zpf lag) (kVAR) 15062

R0

TDM-14-9299

Sheet No. 4 of 4
 Date 26-Aug-22

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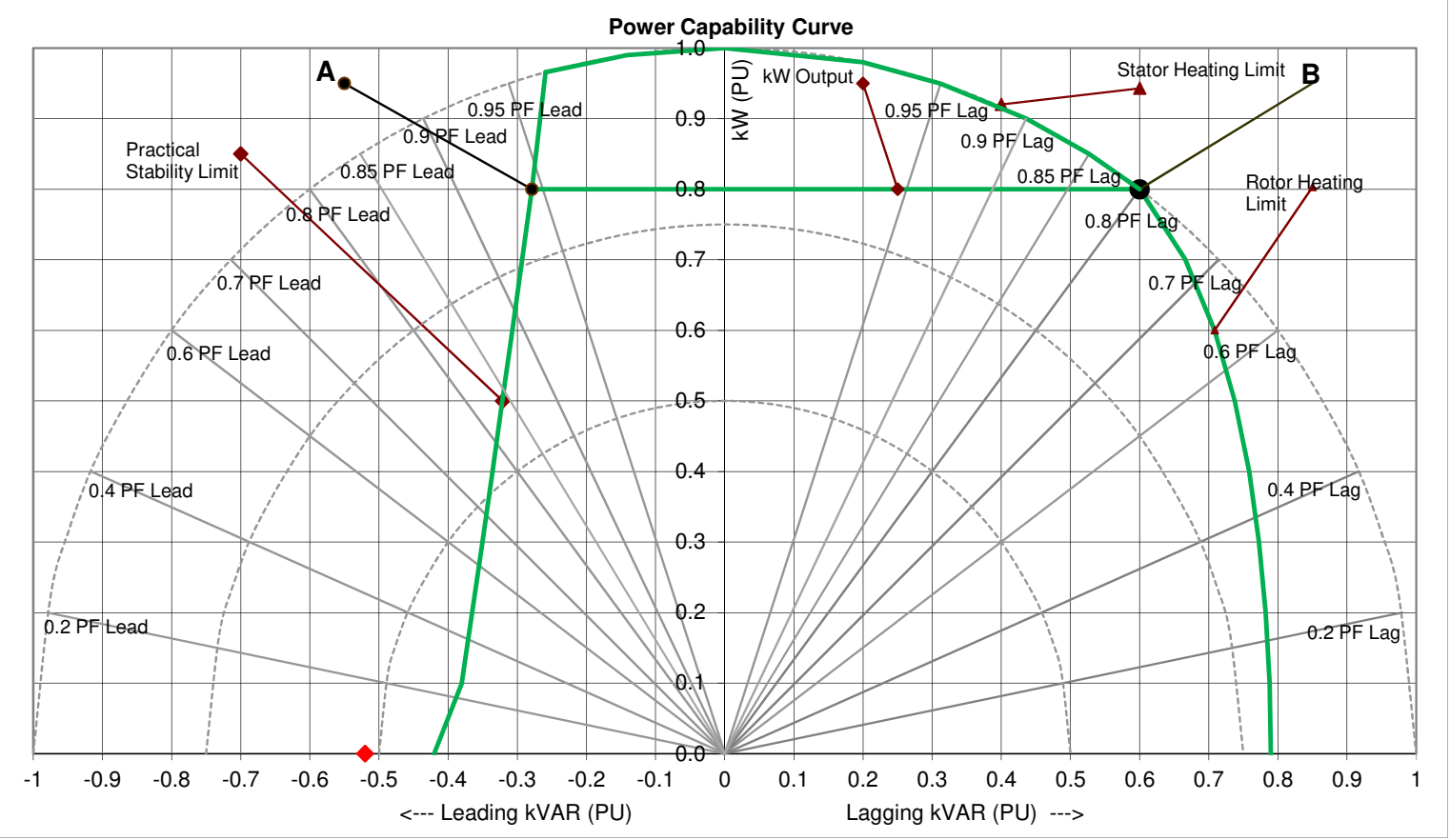
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 27112.9 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.8pf at 15 Deg.C



SCALE: X-AXIS: 1 Division = 2711 kVAR Y-AXIS: 1 Division = 2711 kW

0.94 PF Leading (POINT 'A')
 Real Power - 21690 kW 22971 kVA
 Reactive Power = 7563 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11464

0.8 PF Lagging (POINT 'B')
 Real Power - 21690.4 kW 27113 kVA
 Reactive Power = 16268 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 21416

R0

TDM-14-9300

Sheet No. 1 of 4
 Date 25-Aug-22

Approved AHJ

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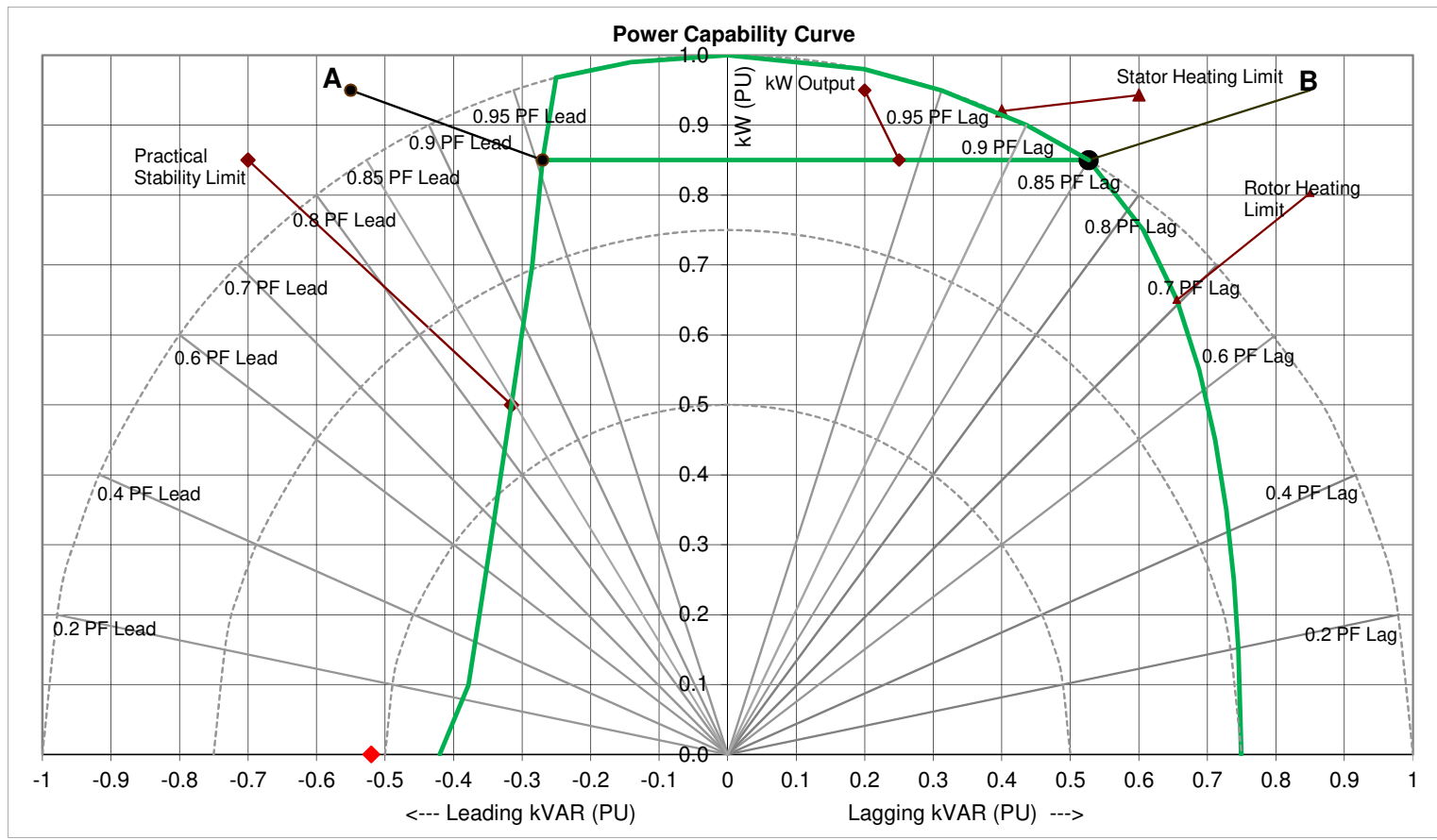
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 27112.9 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf at 15 Deg.C



SCALE: X-AXIS: 1 Division = 2711 kVAR Y-AXIS: 1 Division = 2711 kW

0.95 PF Leading (POINT 'A')
 Real Power - 23046 kW 24182 kVA
 Reactive Power = 7324 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11387

0.85 PF Lagging (POINT 'B')
 Real Power - 23046.0 kW 27113 kVA
 Reactive Power = 14283 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 20335

R0

TDM-14-9300

Sheet No. 2 of 4
 Date 25-Aug-22

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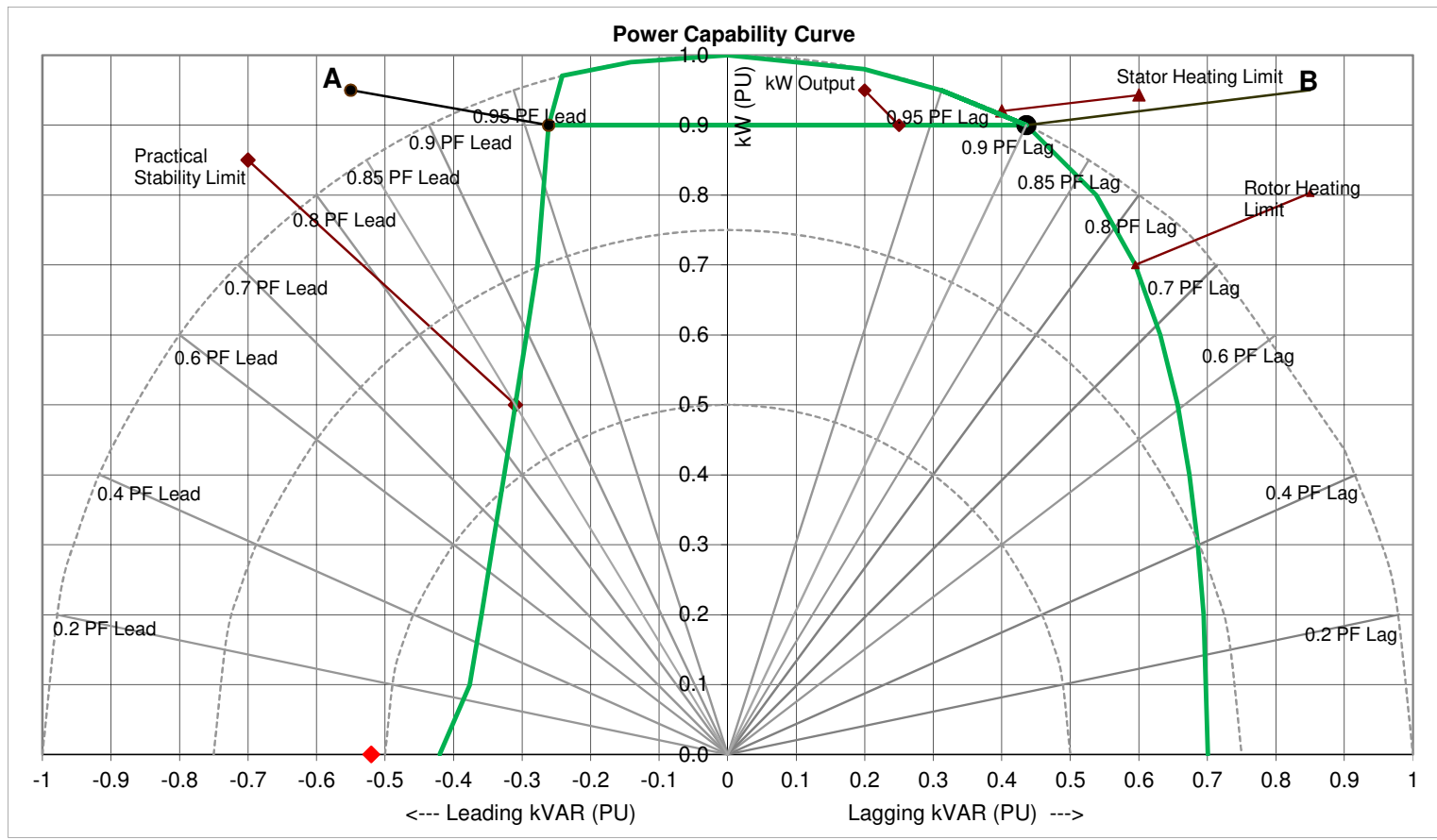
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
TC195, 27112.9 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.9pf at 15 Deg.C



SCALE: X-AXIS: 1 Division = 2711 kVAR Y-AXIS: 1 Division = 2711 kW

0.96 PF Leading (POINT 'A')
 Real Power - 24402 kW 25409 kVA
 Reactive Power = 7085 kVAR

0.9 PF Lagging (POINT 'B')
 Real Power - 24401.6 kW 27113 kVA
 Reactive Power = 11818 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11387

Maximum permissible ind. Loading (Zpf lag) (kVAR) 18979

R0

TDM-14-9300

Sheet No. 3 of 4
Date 25-Aug-22

Approved AHJ

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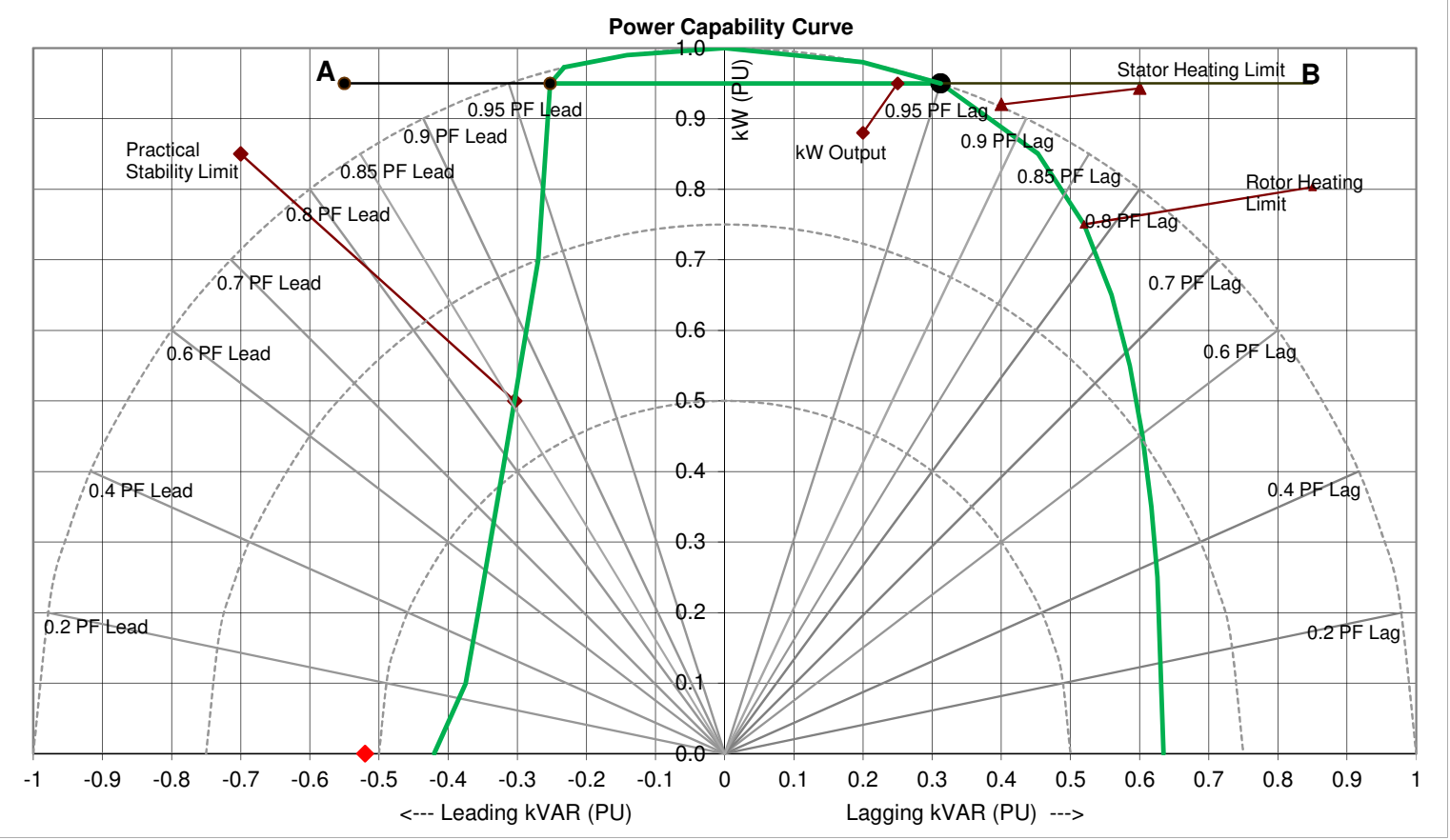
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
TC195, 27112.9 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.95 pf at 15 Deg.C



SCALE: X-AXIS: 1 Division = 2711 kVAR Y-AXIS: 1 Division = 2711 kW

0.97 PF Leading (POINT 'A')
 Real Power - 25757 kW 26651 kVA
 Reactive Power = 6846 kVAR
 Maximum permissible cap. Loading (Zpf lead) (kVAR) 11387

0.95 PF Lagging (POINT 'B')
 Real Power - 25757.3 kW 27113 kVA
 Reactive Power = 8466 kVAR
 Maximum permissible ind. Loading (Zpf lag) (kVAR) 17081

R0

TDM-14-9300

Approved	Sheet No.	4 of 4
AHJ	Date	26-Aug-22

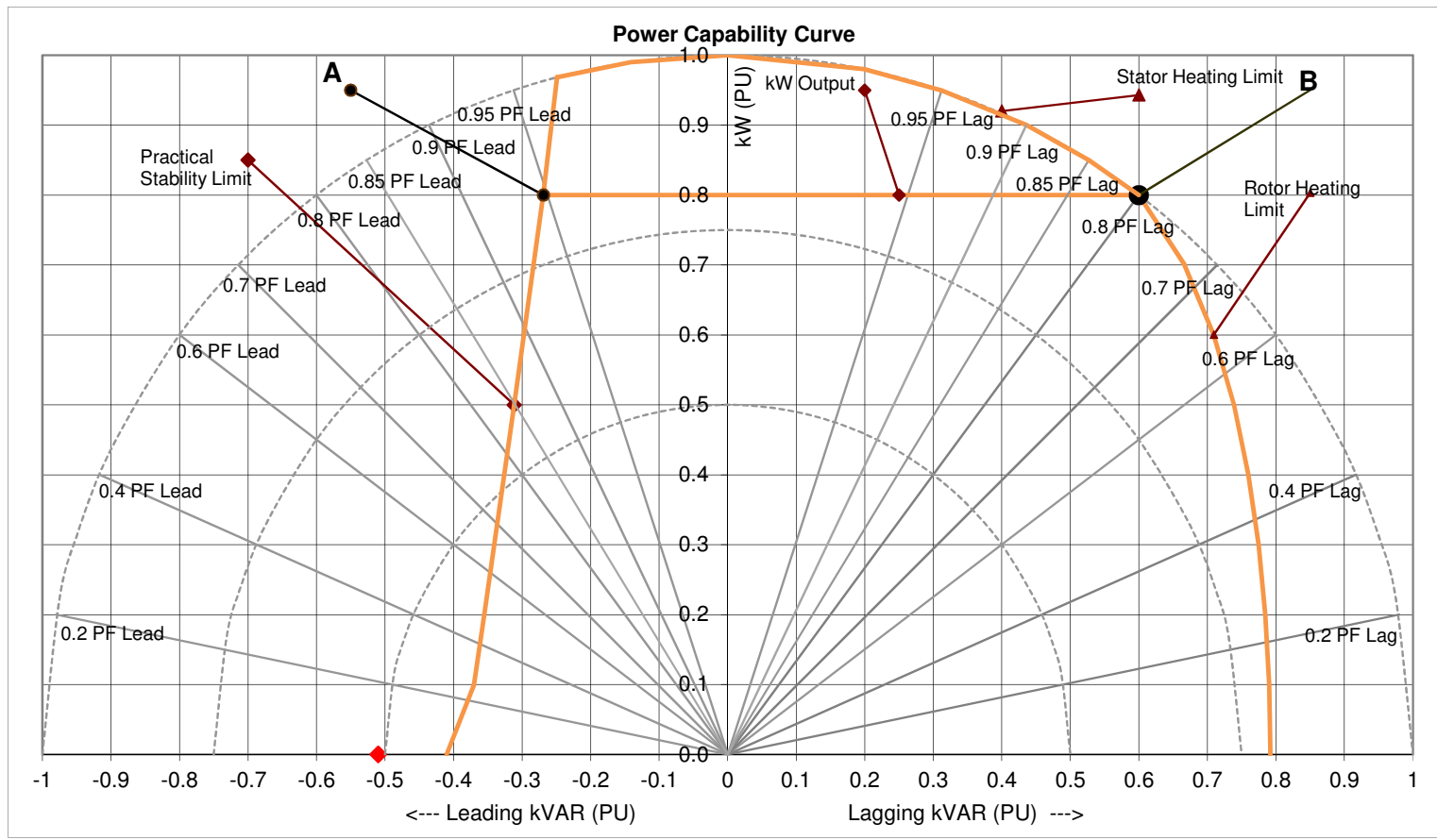
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
TC195, 28000 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.8pf at 5 Deg.C



SCALE: X-AXIS: 1 Division = 2800 kVAR Y-AXIS: 1 Division = 2800 kW

0.95 PF Leading (POINT 'A')
 Real Power - 22400 kW 23632 kVA
 Reactive Power = 7530 kVAR

0.8 PF Lagging (POINT 'B')
 Real Power - 22400.0 kW 28000 kVA
 Reactive Power = 16800 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11480

Maximum permissible ind. Loading (Zpf lag) (kVAR) 22120

R0

TDM-14-9302

Sheet No. 1 of 4
Date 25-Aug-22

Approved AHJ

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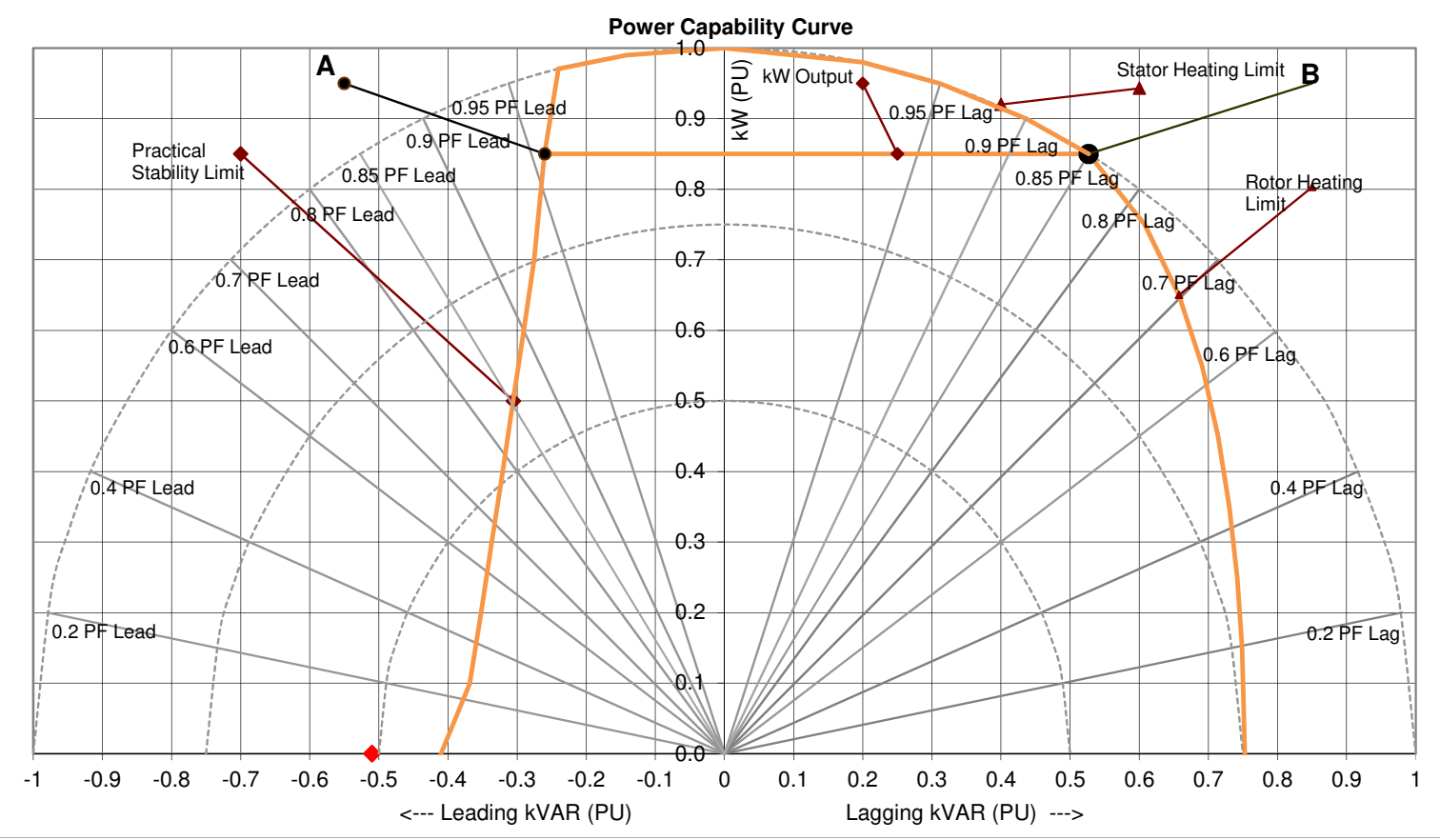
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 28000 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.85pf at 5 Deg.C



SCALE: X-AXIS: 1 Division = 2800 kVAR Y-AXIS: 1 Division = 2800 kW

0.96 PF Leading (POINT 'A')
 Real Power - 23800 kW 24890 kVA
 Reactive Power = 7283 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11480

0.85 PF Lagging (POINT 'B')
 Real Power - 23800.0 kW 28000 kVA
 Reactive Power = 14750 kVAR

Maximum permissible ind. Loading (Zpf lag) (kVAR) 21000

R0

TDM-14-9302

Sheet No. 2 of 4
 Date 25-Aug-22

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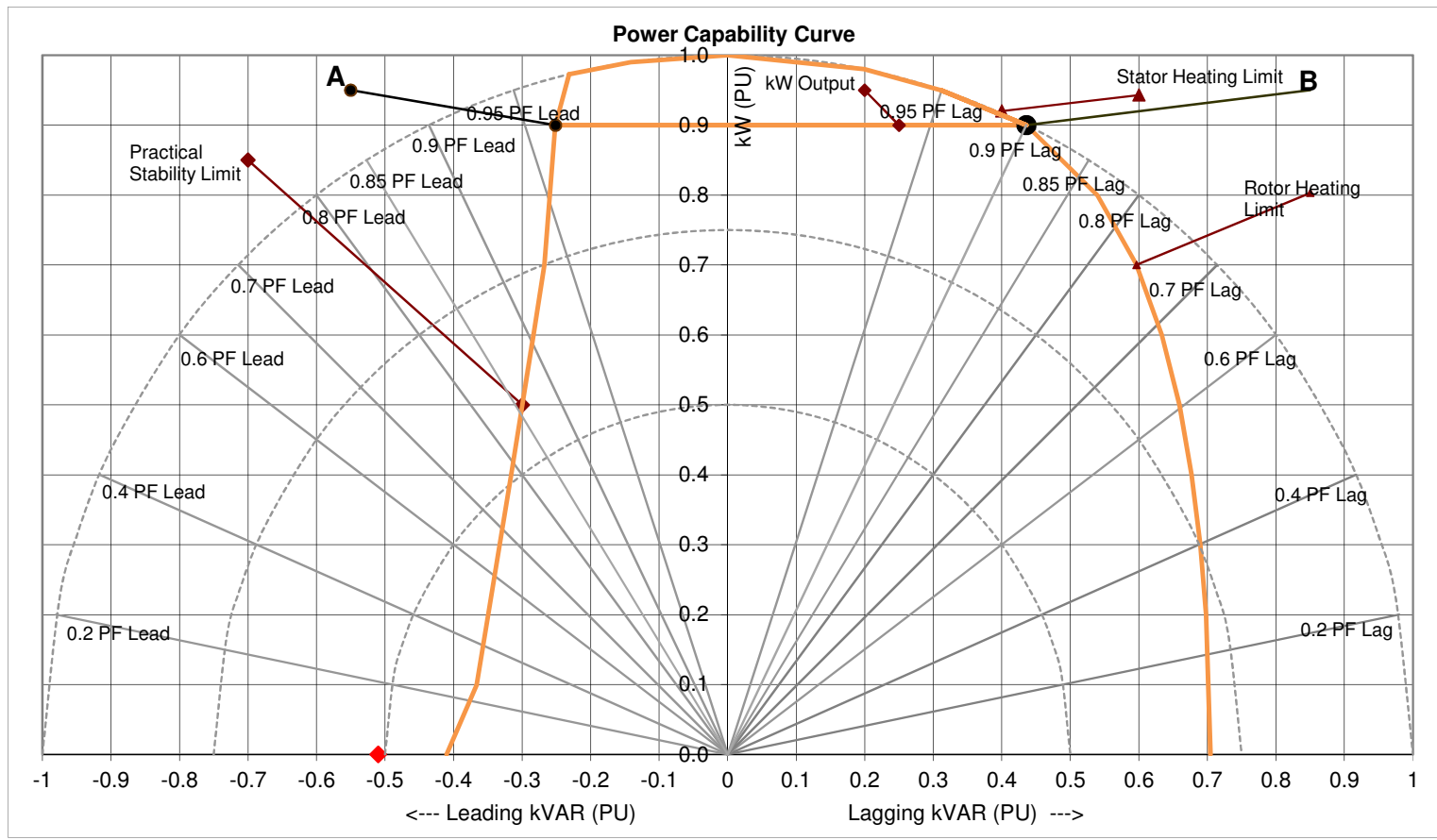
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
TC195, 28000 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.9pf at 5 Deg.C



SCALE: X-AXIS: 1 Division = 2800 kVAR Y-AXIS: 1 Division = 2800 kW

0.96 PF Leading (POINT 'A')
 Real Power - 25200 kW 26164 kVA
 Reactive Power = 7037 kVAR

0.9 PF Lagging (POINT 'B')
 Real Power - 25200 kW 28000 kVA
 Reactive Power = 12205 kVAR

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11480

Maximum permissible ind. Loading (Zpf lag) (kVAR) 19600

R0

TDM-14-9302

Sheet No. 3 of 4

Date 26-Aug-22

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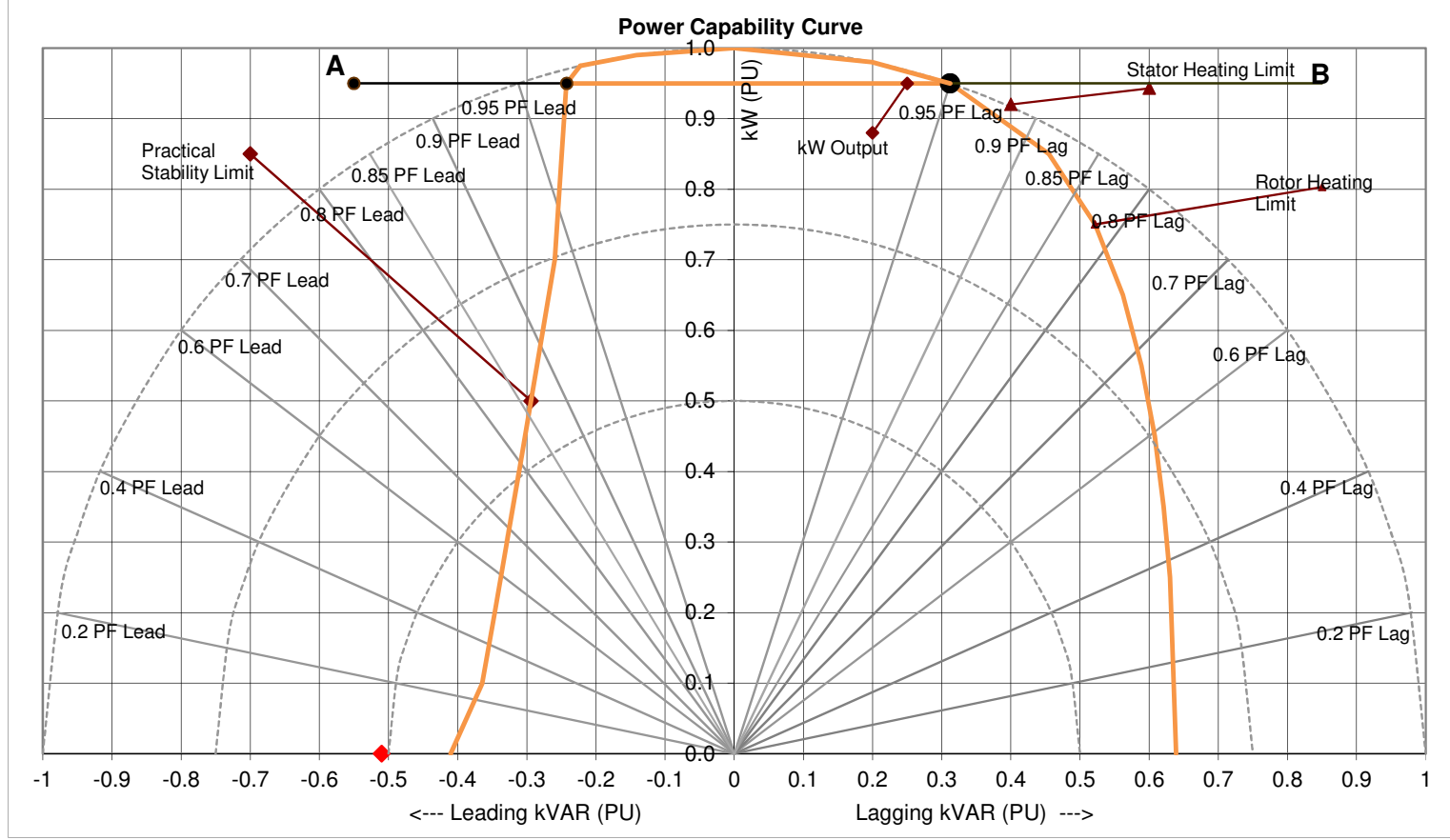
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POWER CAPABILITY DIAGRAM OF AC GENERATOR
 TC195, 28000 kVA, 13800 Volts, 60 Hz, 4 Pole, 0.95pf at 5 Deg.C



SCALE: X-AXIS: 1 Division = 2800 kVAR Y-AXIS: 1 Division = 2800 kW

0.97 PF Leading (POINT 'A')

Real Power -	26600	kW	_____	27453	kVA
Reactive Power =	6790	kVAR	_____		

Maximum permissible cap. Loading (Zpf lead) (kVAR) 11480

0.95 PF Lagging (POINT 'B')

Real Power -	26600.0	kW	_____	28000	kVA
Reactive Power =	8743	kVAR	_____		

Maximum permissible ind. Loading (Zpf lag) (kVAR) 17920

R0

TDM-14-9302

Approved	Sheet No.	4 of 4
AHJ	Date	26-Aug-22

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AHJ	DR

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