# Office of State Procurement

## State of Louisiana

Division of Administration

JEFF LANDRY
GOVERNOR



TAYLOR F. BARRAS

COMMISSIONER OF ADMINISTRATION

October 7, 2024

## **ADDENDUM NO. 02**

Your reference is directed to RFx Number 3000023551 for the Invitation to Bid (ITB) for the State of Louisiana – Conveyor System for DOC-LSP, which is currently scheduled to open at 10:00 AM CT on 10/08/2024.

\*

# **Questions from the Vendor and State's Responses:**

Vendor Question 1: What is product being conveyed? State's Response: Sliced and diced raw vegetables.

**Vendor Question 2:** What is the mass of the product and the production rate in pcs/min?

State's Response: Approximately 100 lbs. per minute.

**Vendor Question 3:** What are the product dimensions? What is its orientation of travel?

State's Response: Travels from bottom of conveyor to top.

**Vendor Question 4:** How is the product introduced to this unit?

State's Response: The product comes out of a vegetable translicer.

**Vendor Question 5:** What happens to the product at the discharge?

State's Response: The product falls on another conveyor.

Vendor Question 6: Any guiding on the sides? State's Response: Yes, approximately 6" sides.

**Vendor Question 7:** What washes down level is this sanitary conveyor? Frequency?

State's Response: Soap and water after every use.

**Vendor Question 8:** Is this a fabric belt or plastic chain conveyor?

State's Response: Plastic chain conveyor.

Vendor Question 9: What cleat height is required? At what cleat spacing? State's Response: 1" cleat height, 18" apart.

**Vendor Question 10:** Is a VFD required? Speed Range? Do you want a VFD Drive or will you provide?

State's Response: Yes we want VFD drive. Speed range is 100 feet per minute.

**Vendor Question 11:** Which side will the motor be located? Location (top, side, bottom)? **State's Response: Top left from the start of the conveyor.** 

**Vendor Question 12:** Could you please provide additional information on the product being conveyed as well as construction requirements? For example, is the conveyor transporting raw chicken and it needs to be of sanitary, wash-down construction.

State's Response: The current belt is poly propylene flat belt with 2" pinch point. All vegetables are sliced or diced so 1" flights would work. The translicer that feeds the belt has a 14" clearance from the floor to the chute conveyor will need to fit under the translicer. Raw diced or sliced vegetables are the products being conveyed. Yes, it does need to be sanitary washed down construction. We recommend vendor come for jobsite visit.

### Line 1 of RFx changed to include:

- \* Products being conveyed are raw and sliced vegetables
- \* Approximately 100 lbs. produced per minute
- \* The product comes out of a vegetable translicer
- \* Products travel from bottom of conveyor to the top of conveyor
- \* Products falls onto another conveyor
- \* Soap and water wash down after every use
- \* Motor located to the top left from the start of the conveyor

### **Additional Information**

\* The current belt is poly propylene flat belt with 2" pinch point. All vegetables are sliced or diced so 1" flights would work. The translicer that feeds the belt has a 14" clearance from the floor to the chute conveyor will need to fit under the translicer.

Conveyor Specs	
* Cleat height: 1"	
Specify Cleat Height Bidding:	

* Cleat Spacing: 18" apart
Specify Cleat Spacing Bidding:
* Plastic chain conveyor
Specify Bidding Plastic Chain Conveyor:
Yes or No
VFD Speed Range: 100 feet per minute
Specify Speed Range Bidding:
* Guiding sides: 6 inches
Specify Guiding Sides Bidding:
* Must include VFD Drive
Specify Bidding Includes VFD Drive:
* Must be sanitary wash downed construction
Specify Bidding Sanitary Washed Down Construction:
Yes or No
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RFx Changed to Read: Scheduled to open at 10:00 AM on October 16, 2024.  ***********************************

THIS ADDENDUM IS HEREBY OFFICIALLY MADE A PART OF THE REFERENCED SOLICITATION.

<u>ACKNOWLEDGEMENT:</u> If you have already submitted your bid and this Addendum does not cause you to revise your bid, you should acknowledge receipt of this Addendum by identifying your business name and by signing where indicated. You may return this Acknowledgement by mail or delivery by hand or courier to: Office of State Procurement, 1201 N. 3<sup>rd</sup> Street, Ste. 2-160, Baton Rouge, LA 70802, or by fax to: (225) 342-9756. The State reserves the right to request a completed Acknowledgement at any time. Failure to execute an Acknowledgement shall not relieve the bidder from complying with the terms of its bid.

Adden	dum Acknowledged/No change	es:
For: _		By:
your b shown to: Of fax to: outside transm	id, you must indicate any char. Revisions shall be delivered fice of State Procurement, 120 (225) 342-9756, and indicate of the envelope for proper issions other than by fax are not	bmitted your bid and this Addendum requires you to revisinge(s) below, identify your business name and sign wher prior to bid opening by mail or delivery by hand or couried 1 N. 3 <sup>rd</sup> Street, Ste. 2-160, Baton Rouge, LA 70802, or by the RFx number and the bid opening date and time on the identification, or by fax to: (225) 342-9756. Electronical being accepted at this time
origin	<del>-</del>	ig shan not be considered and you shan be held to you
Revisi	on:	
For: _		By:
By:	Tedrus Paul Office of State Procurement Telephone No. 225-342-8047 Email: Tedrus.Paul@la.gov	