

## Section 1015 Signs and Pavement Markings

**1015.01 GENERAL REQUIREMENTS.** The materials shall comply with these specifications, the plans and the MUTCD. When directed, the contractor shall furnish and prepare samples for testing in accordance with Department instructions.

### **1015.02 METALS.**

#### **(a) Ferrous Metals:**

**(1) Structural Steel:** Structural steel for posts, stringers, framing and miscellaneous steel shall comply with AASHTO M 270, Grade 36 (M 270M, Grade 250). Steel shall be galvanized in accordance with Subsection 811.12.

**(2) Steel Pipe:** Steel pipe or tubing for structures shall be Schedule 40 (STD) complying with ASTM A 53, Type E or Type S Grade B, or hot formed tubing complying with ASTM A 36 (ASTM A 36M) and ASTM A 501.

**(3) Steel Posts for Small Signs, Markers and Delineators:** Posts shall be steel of the flanged channel type shown on the plans, galvanized after fabrication in accordance with Subsection 811.12. Before fabrication, posts shall be within 3.5 percent of the specified weight (mass).

Posts shall be fabricated from steel complying with either ASTM A 499, Grade 60 with chemical properties conforming to ASTM A 1 for 91-lb/yd (45 kg/m) or heavier rail steel, or ASTM A 576, Grade 1080 with 0.10 percent -0.20 percent silicon. Holes 3/8 inch (10 mm) in diameter shall be drilled or punched through the middle of each post on one inch (25-mm) centers for at least 36 inches (900 mm) from the top of each post.

**(b) Aluminum Alloy:** Structural members shall be aluminum complying with ASTM B 221 (ASTM B 221M) or ASTM B 429, Alloy 6061-T6. Miscellaneous aluminum shall comply with ASTM B 209 (ASTM B 209M), Alloy 6061-T6.

#### **(c) Fittings:**

**(1) Structural Bolts, Nuts and Washers:** High strength bolts shall be ASTM A 325 (ASTM A 325M), and other bolts shall be ASTM A 307, Grade A or Grade B. Bolts shall have hexagonal heads and be supplied with two flat and one lock washer and hexagonal-head nut. Bevel washers, where required, shall be wrought steel. Bolts, nuts and washers