

**LOUISIANA
DEPARTMENT OF TRANSPORTATION AND DEVELOPMENT
SPECIFICATIONS**

UNIFORM RENTAL

TROUSERS

FABRIC:

65% dacron polyester, 35% cotton, twill fabric, minimum 7 oz., permanent press finish, fabric to include a soil release finish combined with a color bright retention and moisture absorbency for maximum comfort

COLOR:

Colors to be as specified in the bid

POCKETS:

Shall have two back inverted pockets, minimum opening 5 1/4 inches, minimum 6 inch depth

Front and back pockets safety stitched and serged

WAISTBAND:

Outside waistband minimum 1 3/4 inches wide (self material) sewn to waistband lining at top, waistband curtain blind stitched at bottom

INNER WAISTBAND:

One piece construction, approximately 2-1/2 inches wide, solid in color

CONSTRUCTION:

Shall have right fly lining and crotch piece extension lined with same material as pocketing (one piece sewn down flat)

POCKETING:

All pockets made of polyester rayon blend permanent press dress with an approximate content of 50% polyester, 50% cotton, 100% texturized polyester in the filling, pockets must be reinforced without unsightly ridges

BELT LOOPS:

Shall be double thickness, butted on reverse side and blind stitched, minimum 7 belt loops, including one at center back for outlet seam, belt loops minimum 1/2 inch wide by 2 inches long, sewn into waistband seam at the top and bottom

ZIPPER AND CLOSURE:

Talon (Gripper-Zipper) No. 42 brass or approved equal, with double cam lock, metal bottom stop, cloth fly outside bar-tacked at point of joining, permanent press treated tape, button waistband closure

SEWING:

Color-fast polyester or monofilament polyester thread, all raw seams serged to eliminate fraying, outseams and inseams chain stitched to reduce possibility of any seam popping, trouser lengths hemmed with no cuffs, finished to exact custom length of the individual, trousers manufactured to allow for ample room for waist or length alterations

All points of stress reinforced with bar-tack or safety stitch nine bar-tacks

PRESSING:

Trousers shall be run through a steam roller before each issue

SHIRT

FABRIC:

65% polyester, 35% combed cotton, minimum 4 oz., permanent press, soil release, free from defects affecting appearance or service, loose threads must be removed, points of strain bar-tacked or safety stitched

COLOR:

Color to be as specified in the bid

POCKETS:

Shall be self-fabric, triangular tacks at corners, pencil compartment in left pocket, button and buttonhole both pockets

SLEEVE VENT:

Short sleeve shirt to be approximately 6 1/2 inches long from base of cuff to apex of vent, faced with self fabric, no exposed raw edges

Long sleeve shirt to be finished to exact custom length of the individual, cuff to have color coordinated button closure

COLLAR:

One piece, permanent, slotted mylar collar stays, stitched to garment, basted in 50% polyester, 50% cotton liner, non-allergic, compatible with permanent press finish

BACK YOKE:

Attached at shoulder seam and under collar, base stitched to shirt

THREAD:

Polyester core with cotton wrap or 100% polyester, same color as body fabric

CLOSURES:

Melamine buttons on cuffs and pockets, front of garment to have a minimum of five buttons, 20 ligne or approved equal, with five buttonholes

CUFFS:

Long sleeve shirt to be one piece, dress fashion, liner woven, non-allergic, compatible with permanent press finish

HEM:

Minimum 1/4 inch wide, no raw edges exposed

SEAM JOINING:

Safety stitch at side seam, shoulder join and sleeve join

PRESSING:

Shirts shall be run through a steam roller before each issue